

# 4 Spindles screwing machine

文件集

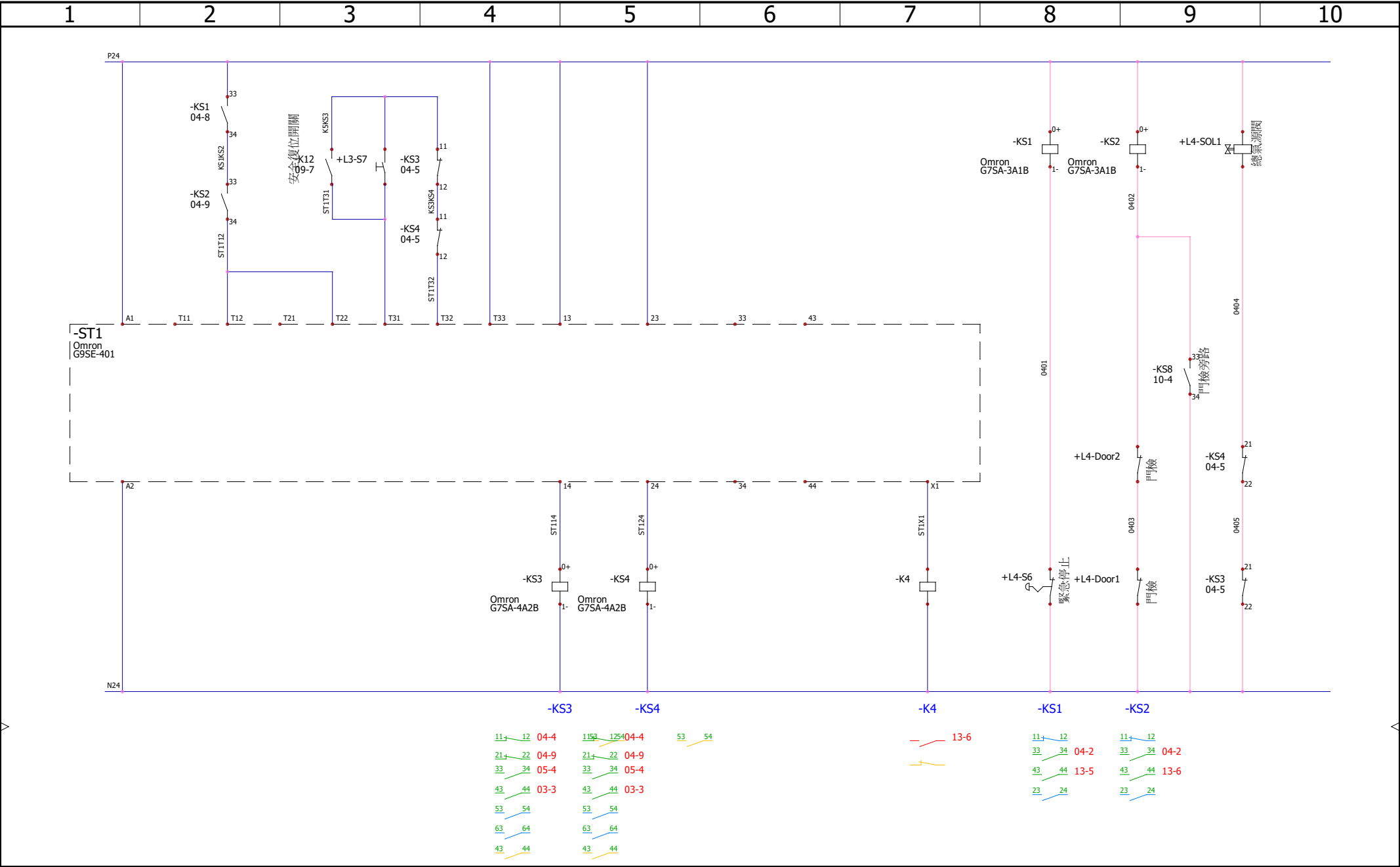
0	2020/6/29	USER	
REV.	DATE	NAME	CHANGES
stanley			risepower
			REVISION
			0
CONTRACT :		User data 1	SCHEME
21-804		User data 2	01

1-文件集

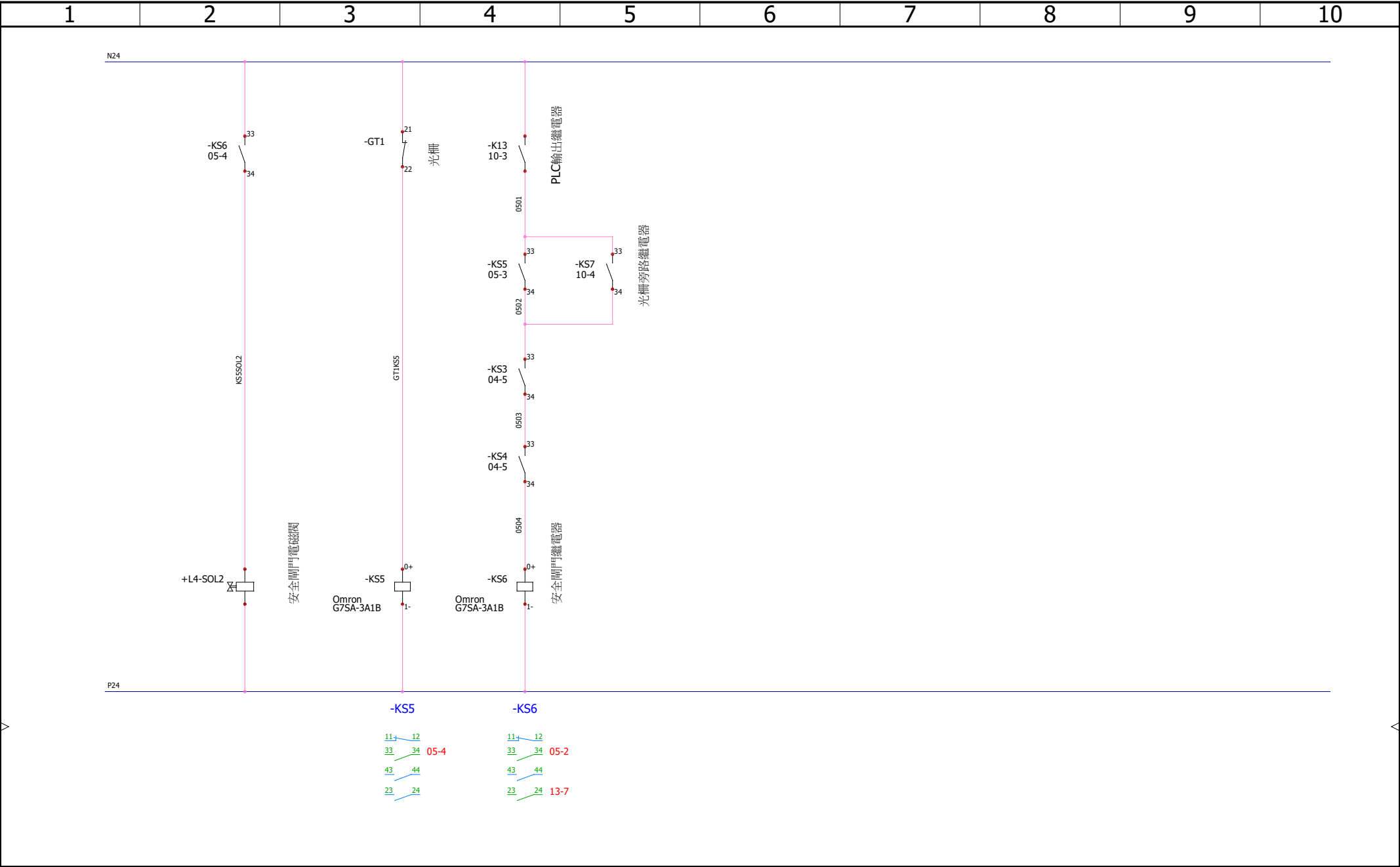
圖紙	功能	位置	校對	日期	創建人	說明	資料夾終點
01	=F1	+L1	0	2020/6/29	USER	首頁	
02	=F1	+L1	0	2020/6/29	USER	圖紙清單	
03	=F1	+L1	0	2020/6/29	USER	主迴路	
04	=F1	+L1	0	2020/6/29	USER	安全繼電器模組	
05	=F1	+L1	0	2020/7/13	USER	安全開門電路	
06	=F1	+L4	0	2020/6/29	USER	鎖付起子迴路	
07	=F1	+L1	0	2020/6/29	USER	振筒+平送1	
08	=F1	+L1	0	2020/6/29	USER	控制電源迴路	
09	=F1	+L1	0	2020/6/29	USER	PLC OUTPUT0	
10	=F1	+L1	0	2020/7/13	USER	PLC OUTPUT1	
11	=F1	+L1	0	2020/7/13	USER	PLC OUTPUT2	
12	=F1	+L1	0	2020/8/4	USER	PLC OUTPUT3	
13	=F1	+L1	0	2020/6/29	USER	PLC INPUT0	
14	=F1	+L1	0	2020/7/13	USER	PLC INPUT1	
15	=F1	+L1	0	2020/7/13	USER	PLC INPUT2	
16	=F1	+L1	0	2020/7/13	USER	PLC INPUT3	

risepower	文件集					REVISION
						0
		0	2020/6/29	USER		
		REV.	DATE	NAME	CHANGES	SCHEME
CONTRACT: 21-804	LOCATION: +L1 主電氣室	User data 1			User data 2	02

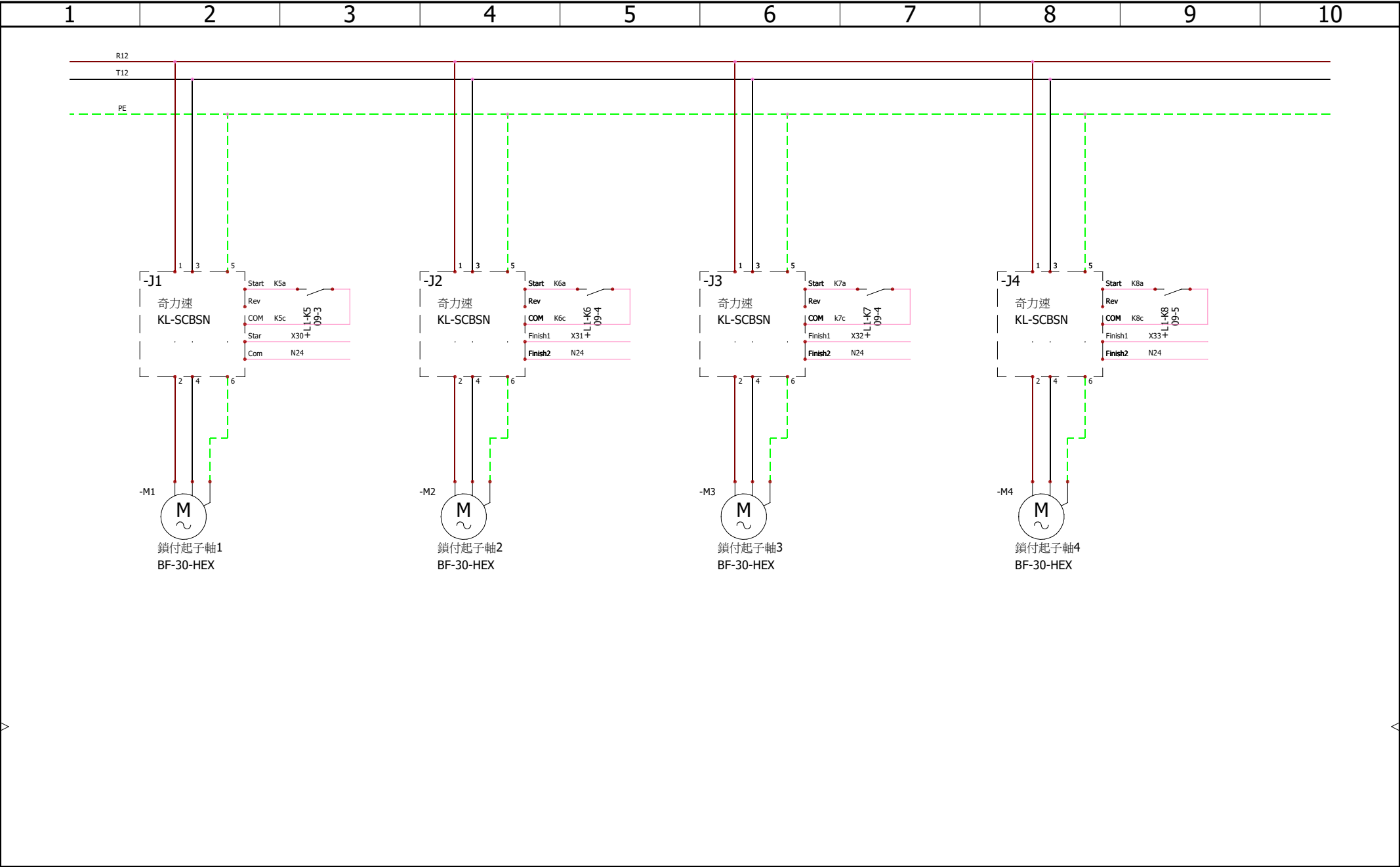




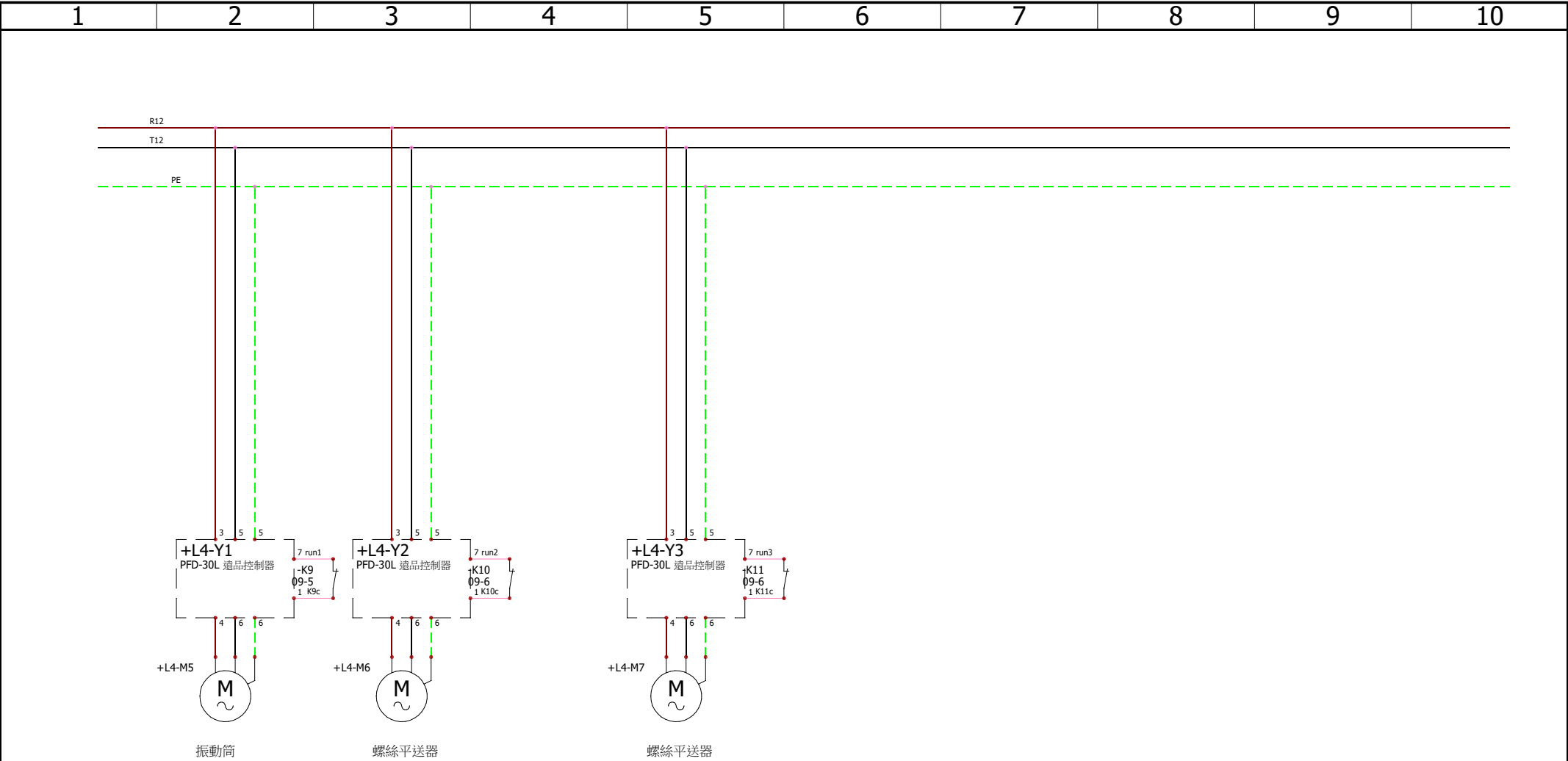
risepower	文件集				REVISION 0 <div>SCHEME</div> 04	
		0	2020/6/29	USER		
		REV.	DATE	NAME		CHANGES
		User data 1				User data 2
CONTRACT: 21-804	LOCATION: +L1	主電氣室				



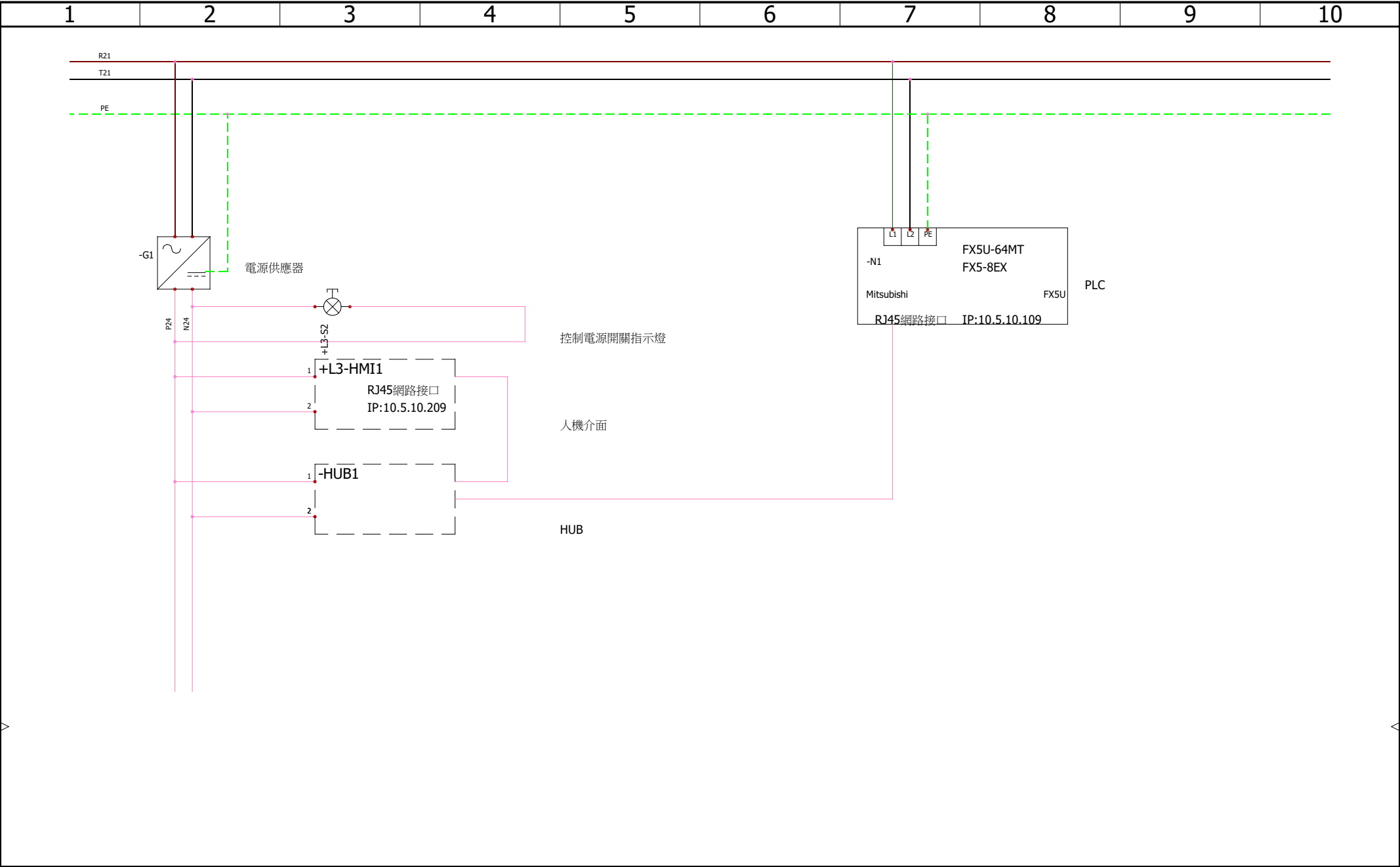
risepower	文件集				REVISION 0		
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		REV.	DATE	NAME		CHANGES	
CONTRACT: 21-804	LOCATION: +L1	主電氣室			User data 1	User data 2	SCHEME 05



risepower	文件集				REVISION	
					0	
	機構				SCHEME	
					06	
CONTRACT: 21-804	LOCATION: +L4				User data 1	
				User data 2		

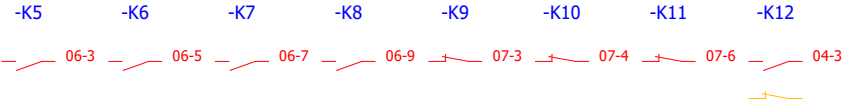
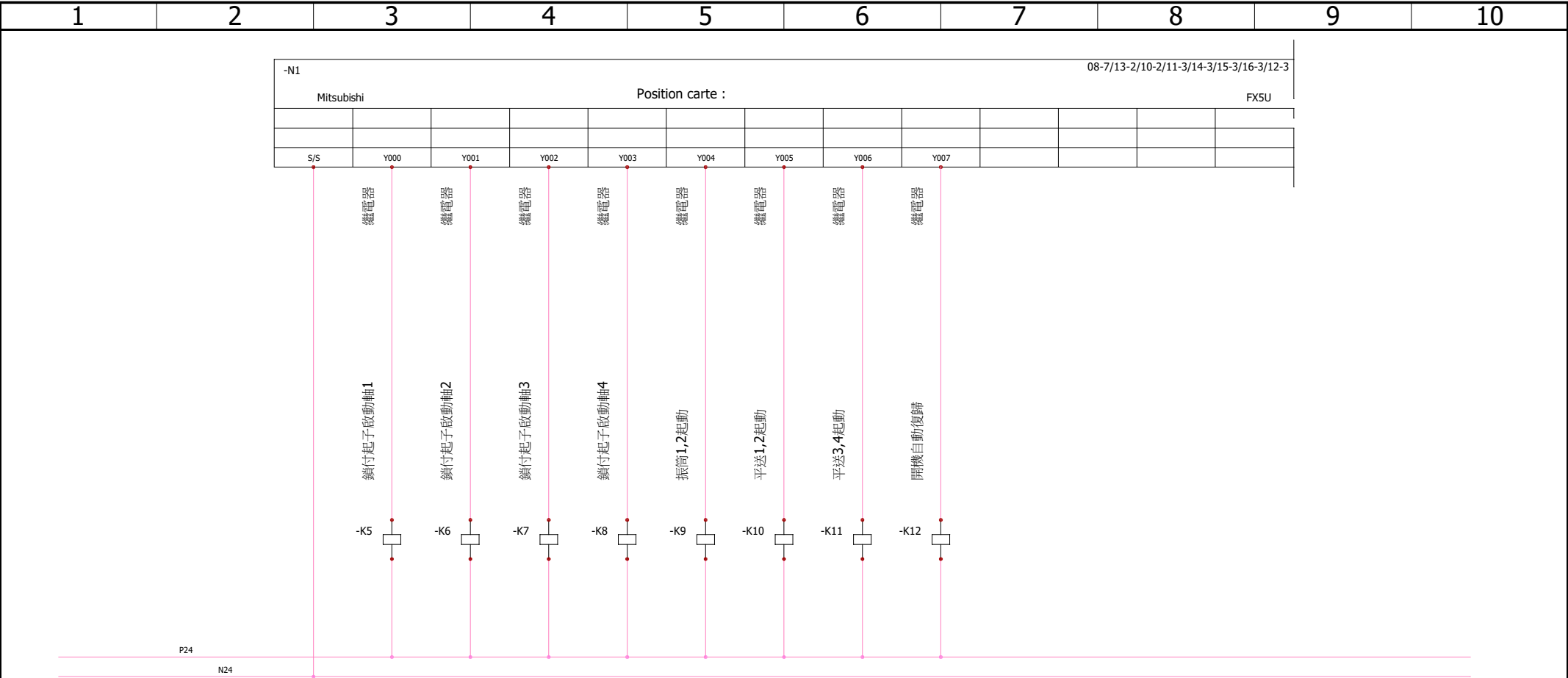


risepower	文件集				REVISION 0 <div>SCHEME</div> 07	
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		User data 1				User data 2
CONTRACT: 21-804	LOCATION: +L1	主電氣室				

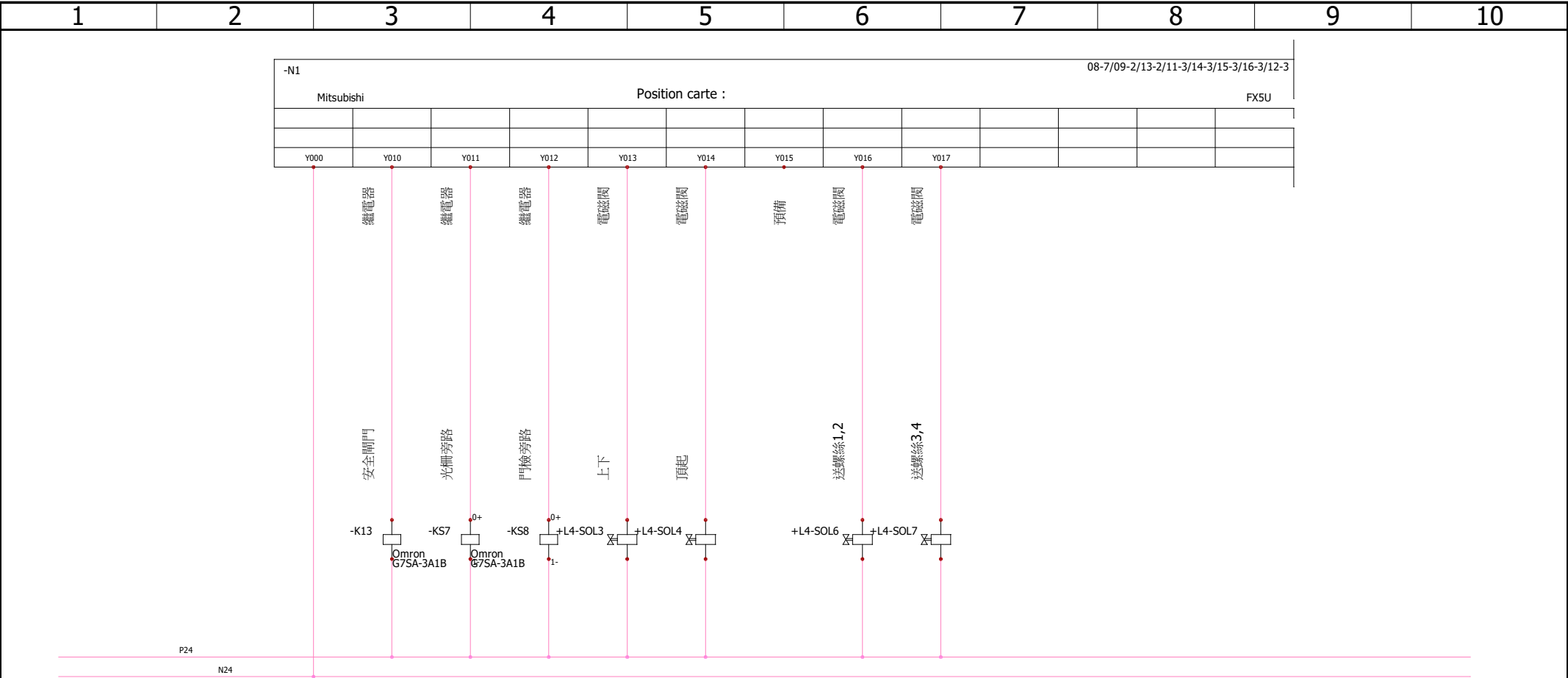


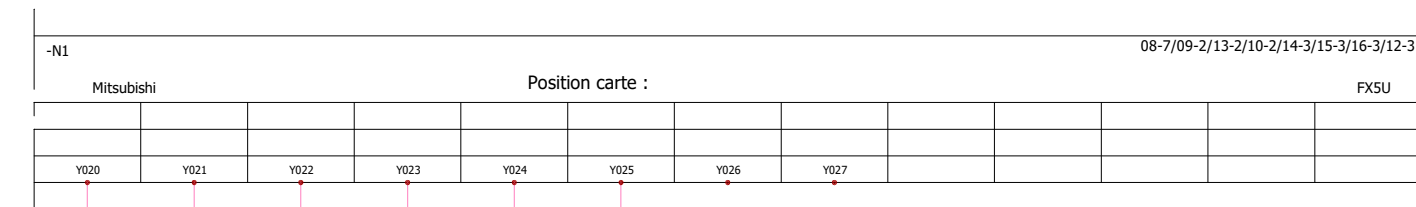
risepower	文件集					REVISION
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		REV.	DATE	NAME	CHANGES	
CONTRACT: 21-804	LOCATION: +L1	主電氣室			User data 1	User data 2



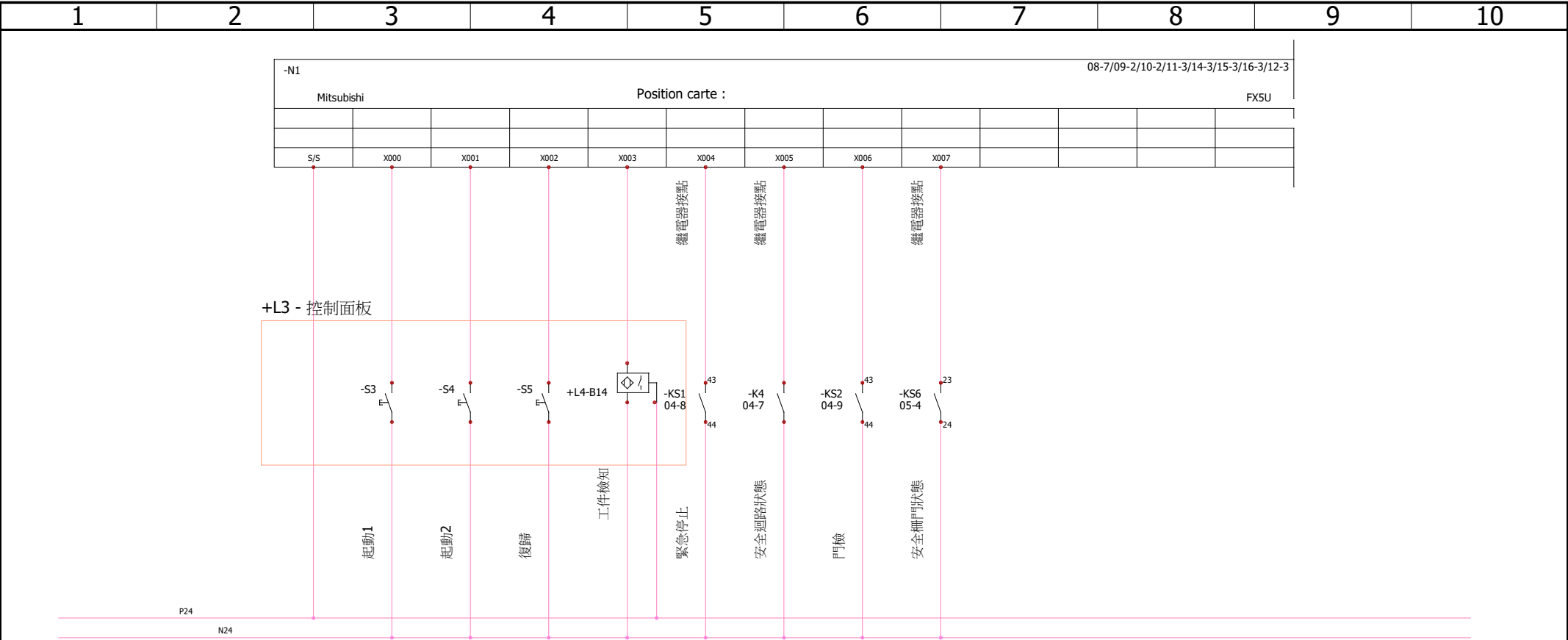


risepower	文件集					REVISION	
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		REV.	DATE	NAME	CHANGES		
CONTRACT: 21-804	LOCATION: +L1	主電氣室			User data 1	User data 2	09





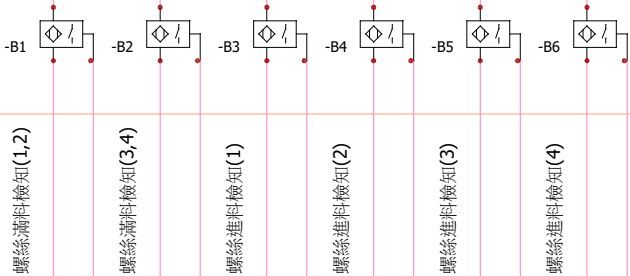
1	2	3	4	5	6	7	8	9	10		
		<div><div>-N1</div><div>08-7/09-2/13-2/10-2/11-3/14-3/15-3/16-3</div></div>									
		<div>Mitsubishi</div> <div>Position carte :</div> <div>FX5U</div>									
		Y030	Y031	Y032	Y033	Y034	Y035	Y036	Y037		
		预备	预备	预备	预备	预备	预备	预备			
<div><div>P24</div><div>N24</div></div>											
risepower			文件集								REVISION
											0
							0	2020/8/4	USER		
							REV.	DATE	NAME	CHANGES	SCHEME
CONTRACT: 21-804			LOCATION: +L1				主電気室			User data 1	User data 2
											12

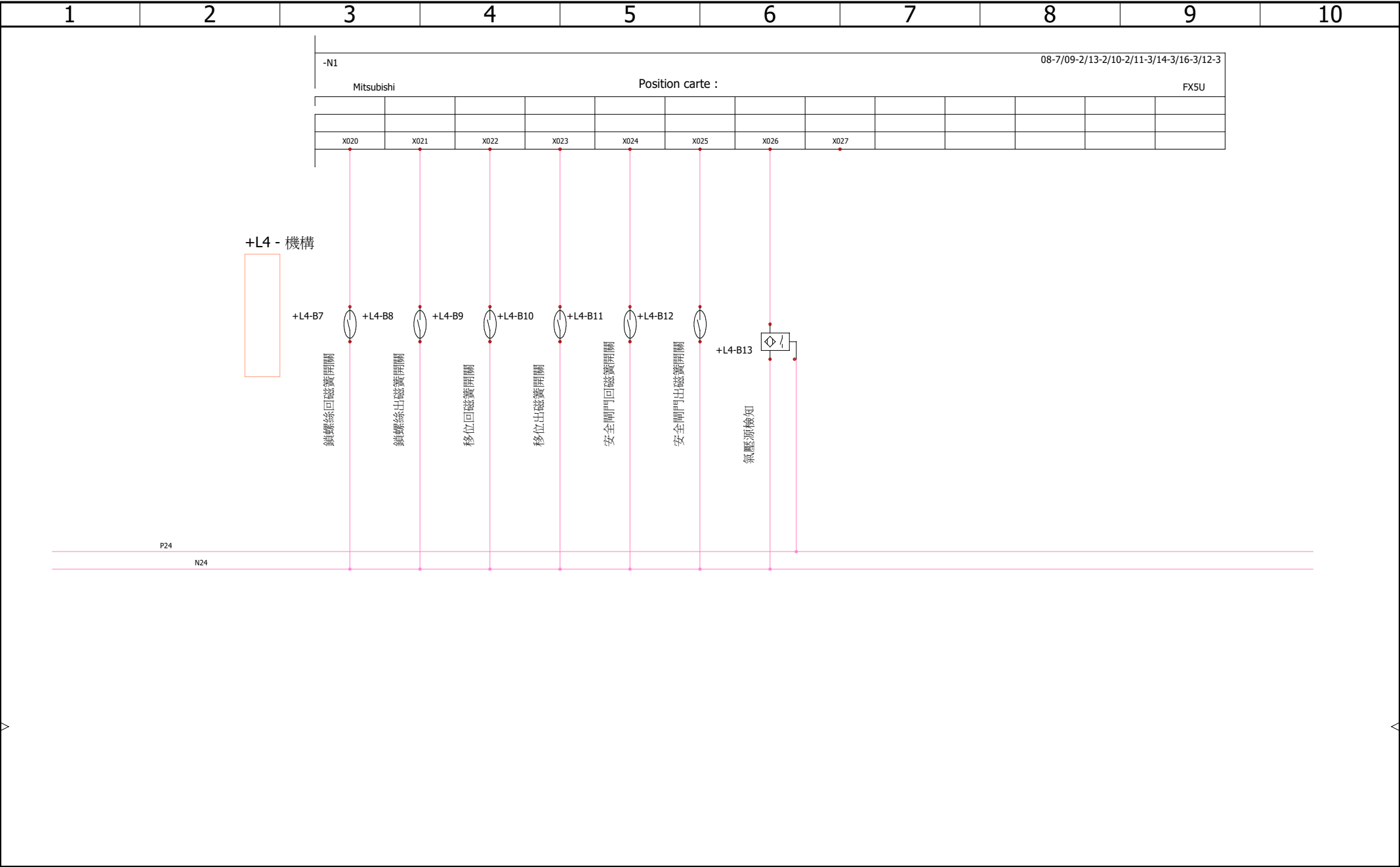


risepower	文件集				REVISION 0		
		0	2020/6/29	USER			
		REV.	DATE	NAME		CHANGES	
CONTRACT: 21-804	LOCATION: +L1	主電氣室			User data 1	User data 2	SCHEME 13

-N1												08-7/09-2/13-2/10-2/11-3/15-3/16-3/12-3	
Mitsubishi												FX5U	
Position carte :													
X010	X011	X012	X013	X014	X015	X016	X017						

+L4 - 機構





risepower

文件集

0	2020/7/13	USER	
REV.	DATE	NAME	CHANGES
User data 1			User data 2

CONTRACT: 21-804

LOCATION: +L1

主電氣室

risepower	文件集				REVISION
					0
		0	2020/7/13	USER	SCHEME
		REV.	DATE	NAME	
CONTRACT: 21-804	LOCATION: +L1	主電氣室			15

