

# Washer valve assembly machine

文件集

0	2021/7/2	USER	
REV.	DATE	NAME	CHANGES
			RP
			REVISION
			0
			SCHEME
			01
		CONTRACT :	User data 1
		21-402	User data 2

1-文件集

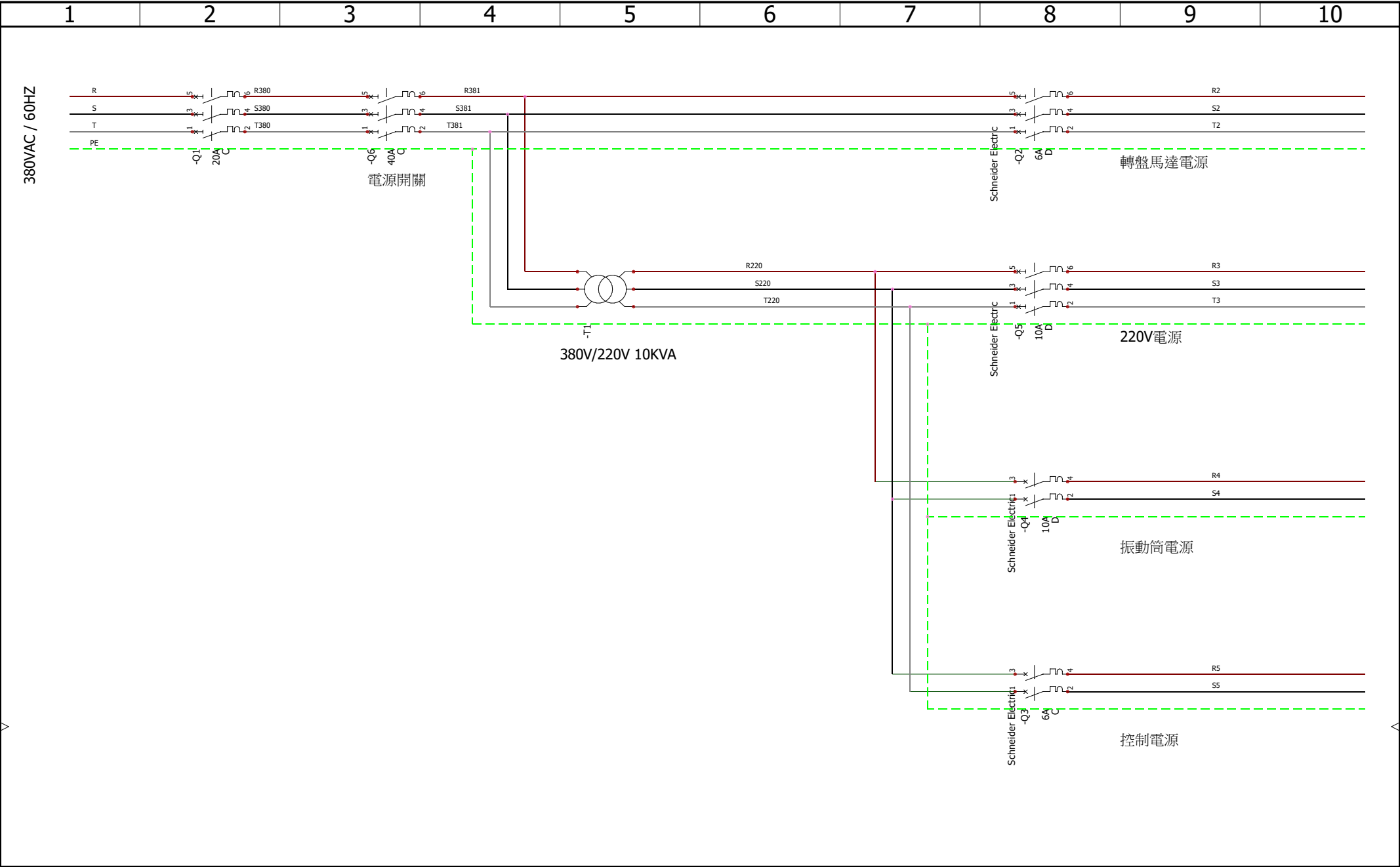
圖紙	功能	位置	校對	日期	創建人	說明	資料夾終點
01	=F1	+L1	0	2021/7/2	USER	首頁	
02	=F1	+L1	0	2021/7/2	USER	圖紙清單	
03	=F1	+L1	0	2021/7/5	USER	圖紙清單	
04	=F1	+L1	0	2021/7/5	USER	主迴路	
05	=F1	+L1	0	2021/7/5	USER	轉盤馬達	
06	=F1	+L1	0	2021/7/5	USER	馬達電源	
07	=F1	+L1	0	2021/7/5	USER	伺服迴路	
08	=F1	+L2	0	2021/7/5	USER	振動筒平送1	
09	=F1	+L1	0	2021/7/5	USER	AC迴路	
10	=F1	+L1	0	2021/7/5	USER	DC迴路	
11	=F1	+L1	0	2021/7/5	USER	PLC OUTPUT0	
12	=F1	+L1	0	2021/7/5	USER	PLC OUTPUT1	
13	=F1	+L1	0	2021/7/5	USER	PLC OUTPUT2	
14	=F1	+L1	0	2021/7/5	USER	PLC OUTPUT3	
15	=F1	+L1	0	2021/7/5	USER	PLC OUTPUT4	
16	=F1	+L1	0	2021/7/5	USER	PLC OUTPUT5	
17	=F1	+L1	0	2021/7/5	USER	PLC OUTPUT6	
18	=F1	+L1	0	2021/7/5	USER	PLC OUTPUT7	
19	=F1	+L1	0	2021/7/5	USER	PLC OUTPUT100	
20	=F1	+L1	0	2021/7/5	USER	PLC OUTPUT110	
21	=F1	+L1	0	2021/7/5	USER	PLC OUTPUT120	
22	=F1	+L1	0	2021/7/5	USER	PLC OUTPUT130	
23	=F1	+L2	0	2021/7/5	USER	PLC INPUT0	
24	=F1	+L2	0	2021/7/5	USER	PLC INPUT1	
25	=F1	+L2	0	2021/7/5	USER	PLC INPUT2	
26	=F1	+L2	0	2021/7/5	USER	PLC INPUT3	
27	=F1	+L2	0	2021/7/5	USER	PLC INPUT4	
28	=F1	+L2	0	2021/7/5	USER	PLC INPUT5	
29	=F1	+L2	0	2021/7/5	USER	PLC INPUT6	
30	=F1	+L2	0	2021/7/5	USER	PLC INPUT7	
31	=F1	+L2	0	2021/7/5	USER	PLC INPUT100	
32	=F1	+L2	0	2021/7/5	USER	PLC INPUT110	
33	=F1	+L2	0	2021/7/5	USER	PLC INPUT120	

RP	文件集					REVISION	
						0	
		0	2021/7/2	USER			
		REV.	DATE	NAME	CHANGES	SCHEME	
CONTRACT: 21-402	LOCATION: +L1	主電氣室			User data 1	User data 2	02

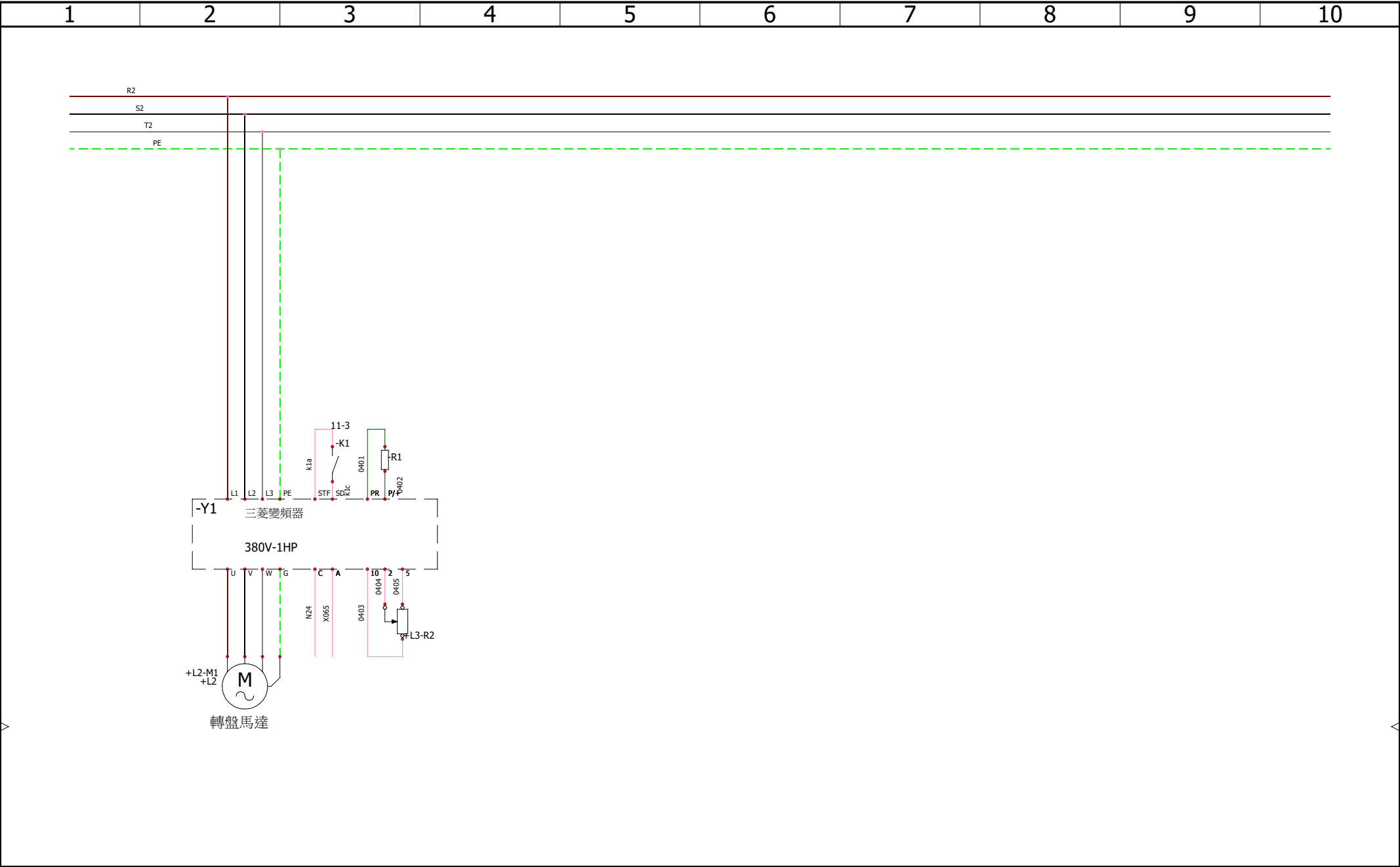
-> 1-文件集

圖紙	功能	位置	校對	日期	創建人	說明	資料夾終點
34	=F1	+L2	0	2021/7/5	USER	PLC INPUT130	
35	=F1	+L2	0	2021/7/5	USER	PLC INPUT140	
36	=F1	+L2	0	2021/7/5	USER	PLC INPUT150	
37	=F1	+L2	0	2021/7/5	USER	PLC INPUT160	
38	=F1	+L2	0	2021/7/5	USER	PLC INPUT170	

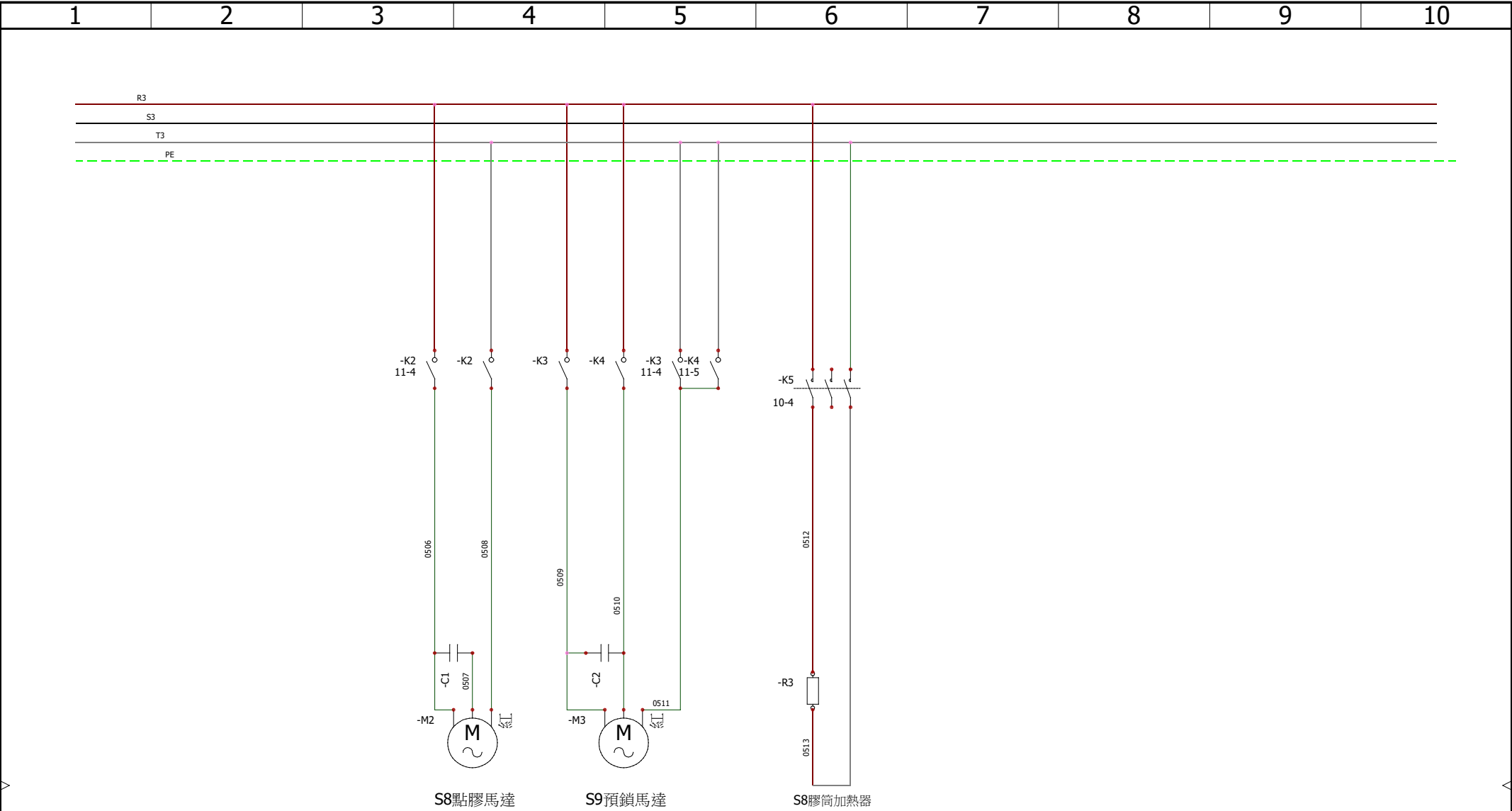
RP	文件集				REVISION 0 SCHEME 03	
		0	2021/7/5	USER		
		REV.	DATE	NAME		A.W
CONTRACT: 21-402	LOCATION: +L1	主電氣室			User data 1	User data 2



RP		文件集						REVISION 0 SCHEME 04
				0	2021/7/5	USER		
				REV.	DATE	NAME	CHANGES	
CONTRACT: 21-402		LOCATION: +L1		主電氣室		User data 1		User data 2



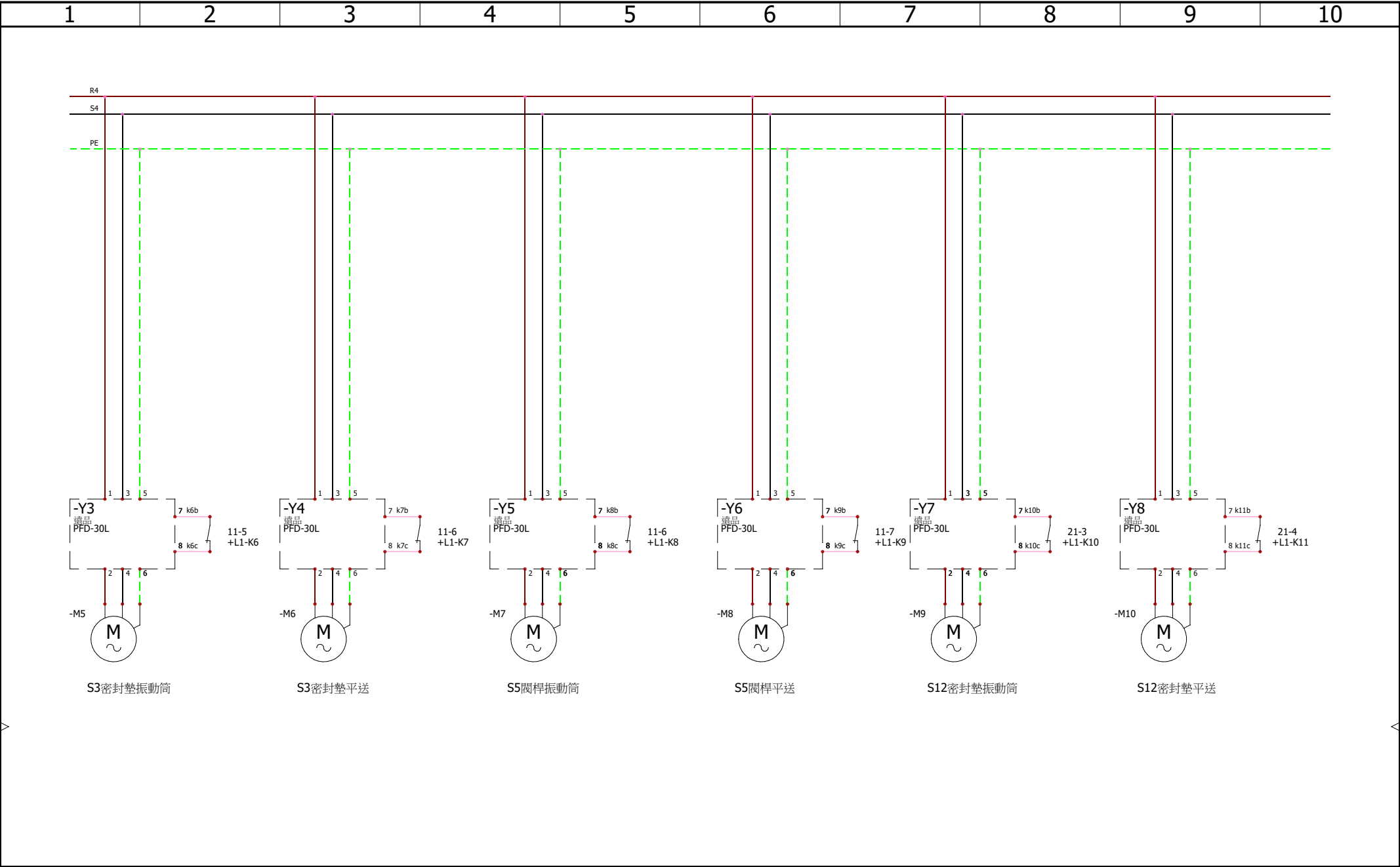
RP		文件集						REVISION	
								0	
				0	2021/7/5	USER			
				REV.	DATE	NAME	CHANGES	SCHEME	
CONTRACT: 21-402		LOCATION: +L1		主電氣室		User data 1		User data 2	05



CONTRACT: 21-402	LOCATION: +L1	主電氣室	文件集		REV. 0		DATE 2021/7/5		USER		CHANGES		REVISION 0
													SCHEME 06

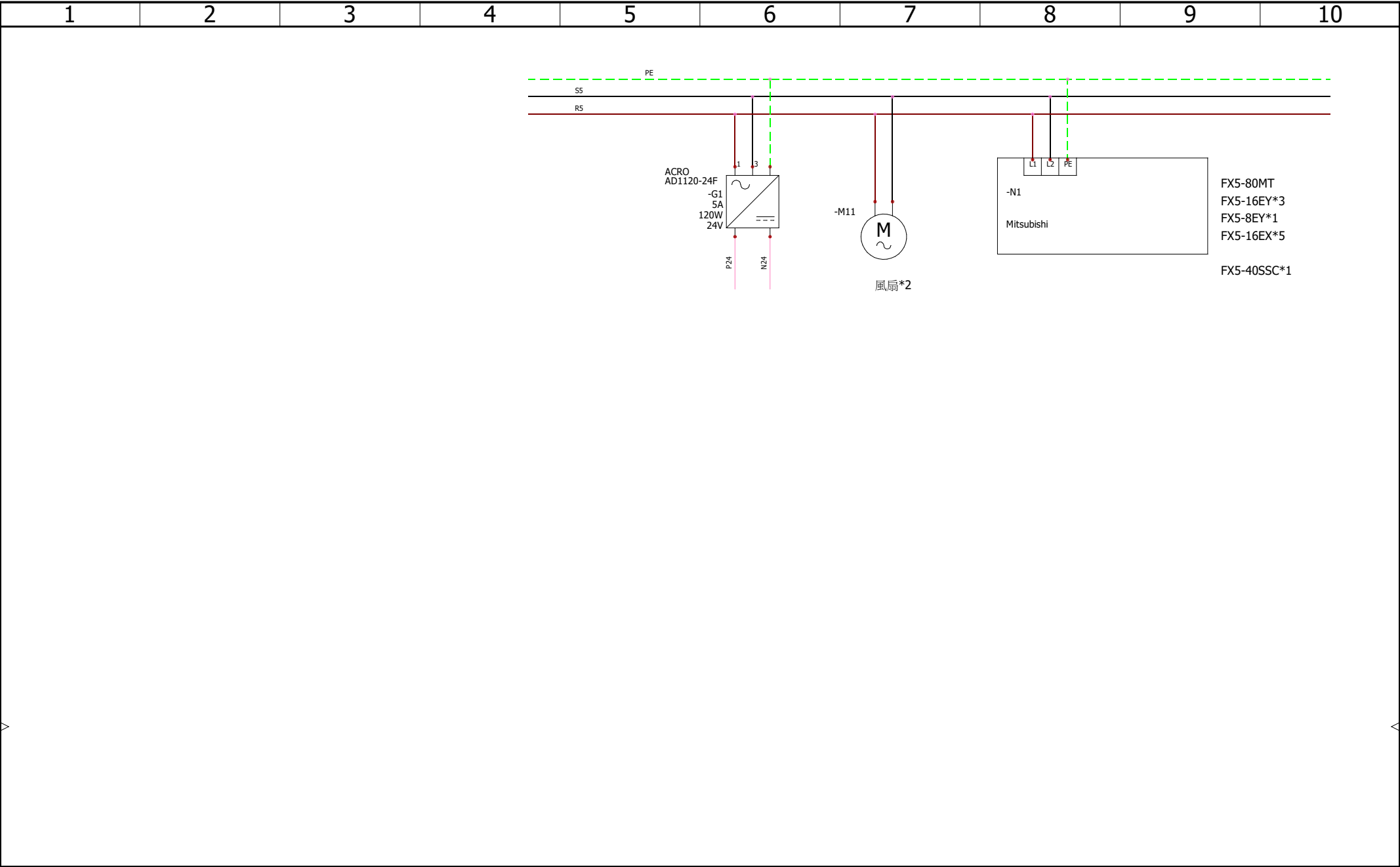


RP		文件集						REVISION	
								0	
				0	2021/7/5	USER			
				REV.	DATE	NAME	CHANGES	SCHEME	
CONTRACT:	21-402	LOCATION:	+L1	主電氣室		User data 1		User data 2	07

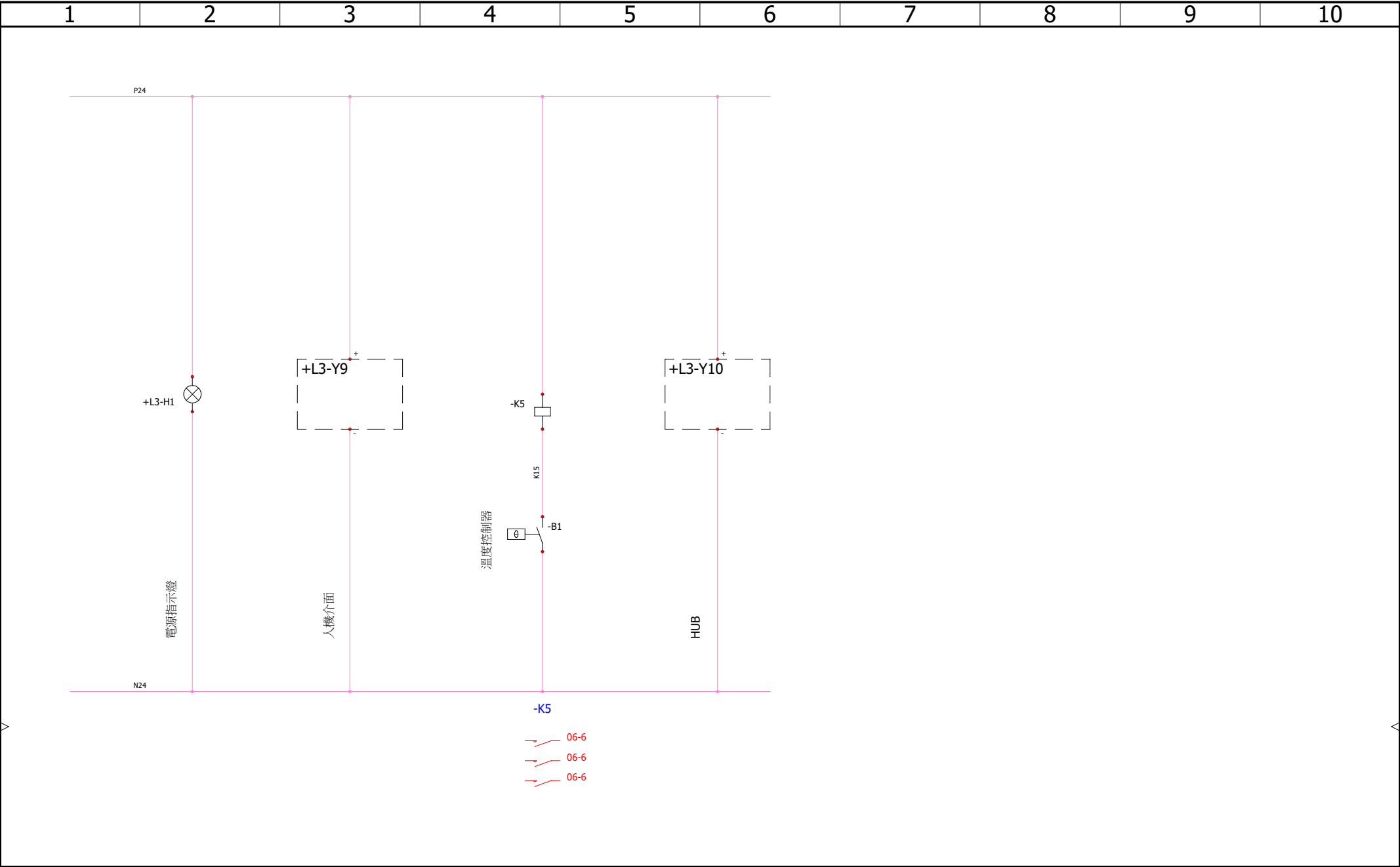


RP		文件集					REVISION	
							0	
				0	2021/7/5	USER		
				REV.	DATE	NAME	CHANGES	
CONTRACT: 21-402		LOCATION: +L2	機構	User data 1			User data 2	SCHEME
								08

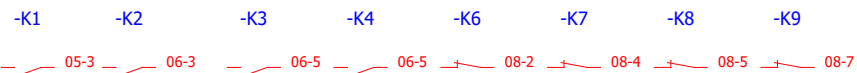


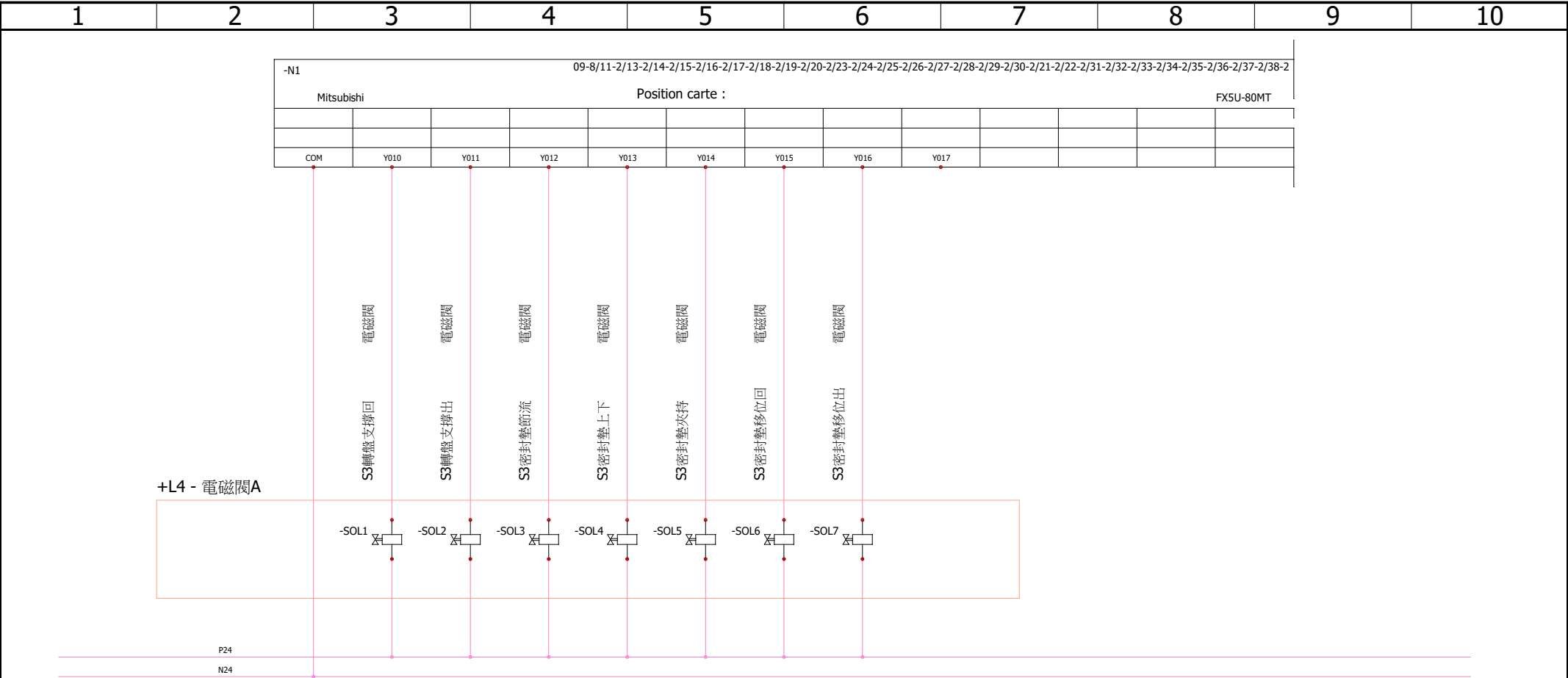


CONTRACT: 21-402	LOCATION: +L1	主電氣室	REV.		DATE		NAME		CHANGES		REVISION
			0		2021/7/5		USER				0
			User data 1				User data 2				SCHEME
											09

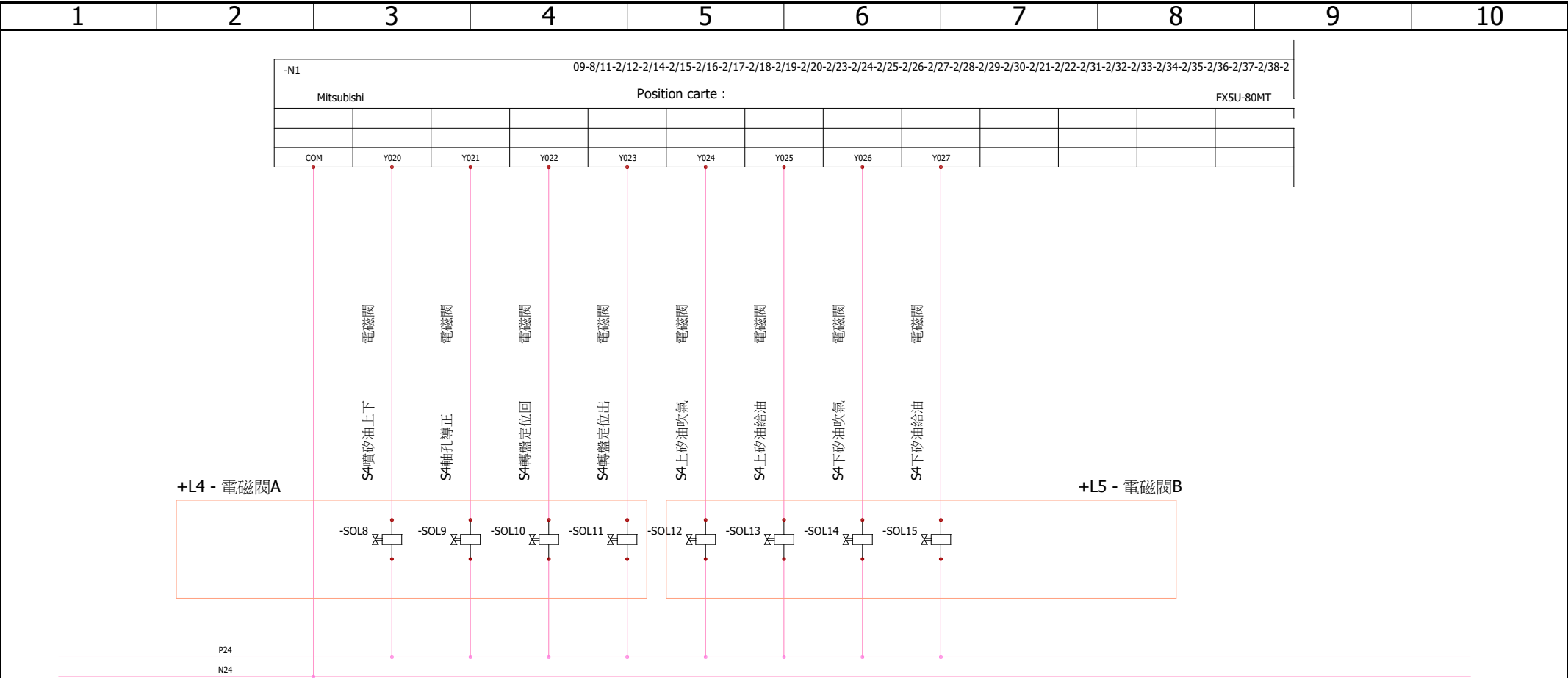


RP		文件集						REVISION
								0
				0	2021/7/5	USER		
				REV.	DATE	NAME	CHANGES	SCHEME
CONTRACT: 21-402		LOCATION: +L1	主電氣室	User data 1			User data 2	10

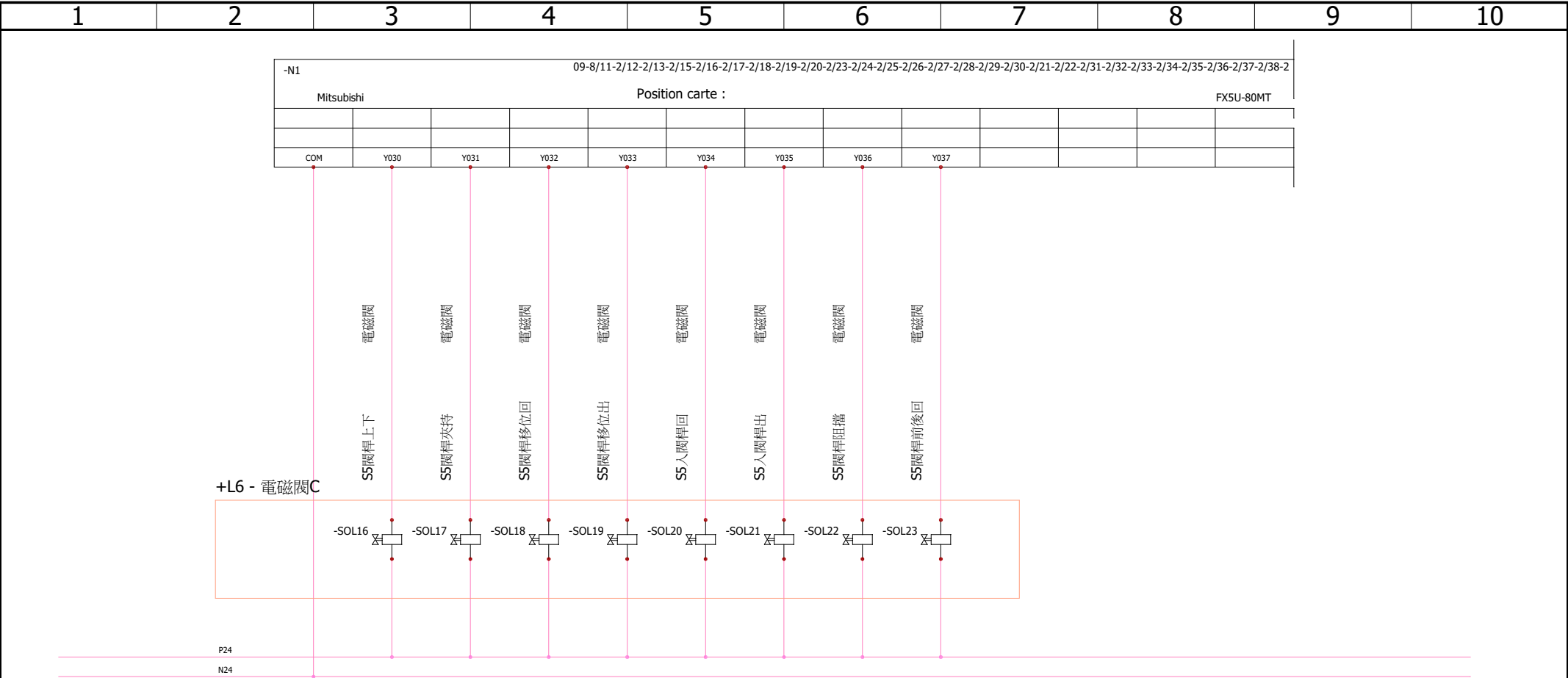




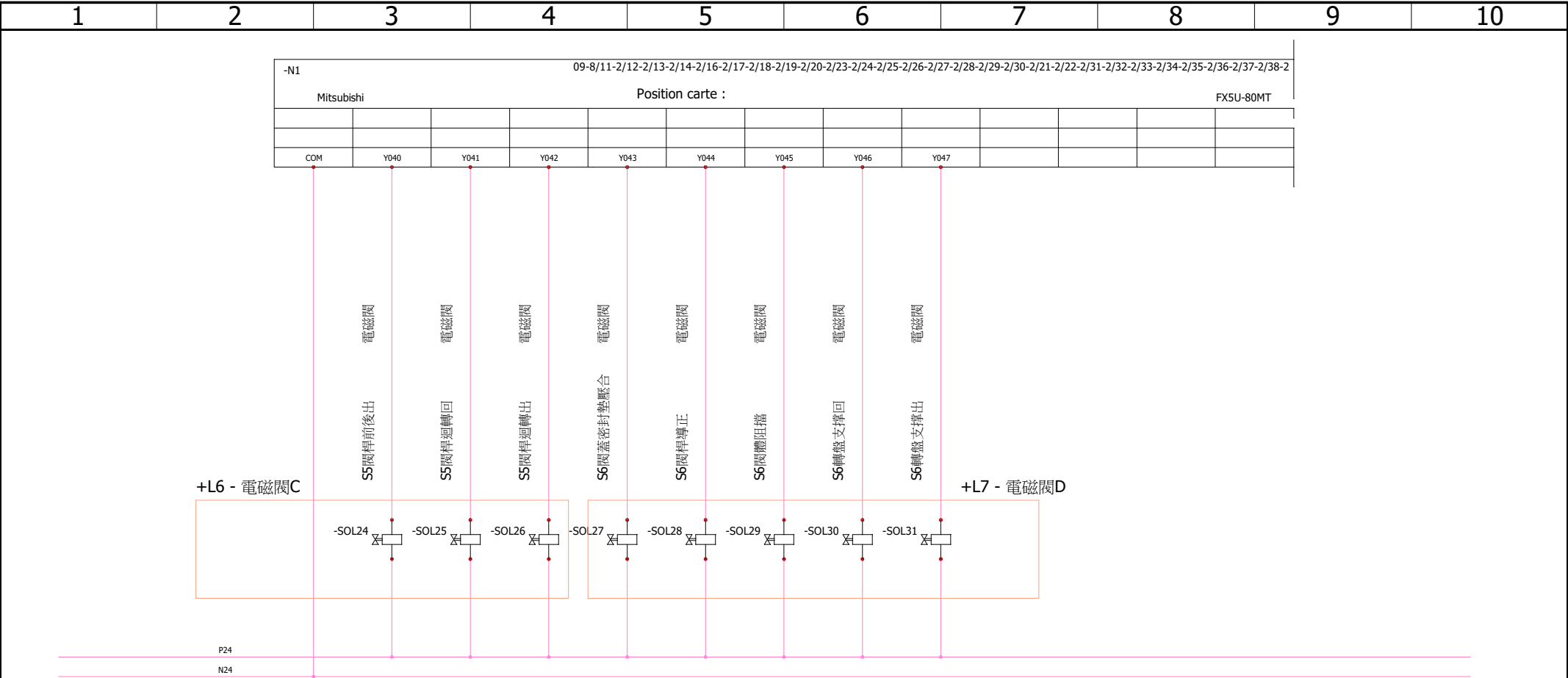
RP	文件集				REVISION		
						0	
		0	2021/7/5	USER	SCHEME		
		REV.	DATE	NAME		CHANGES	
CONTRACT: 21-402	LOCATION: +L1	主電氣室			User data 1	User data 2	12



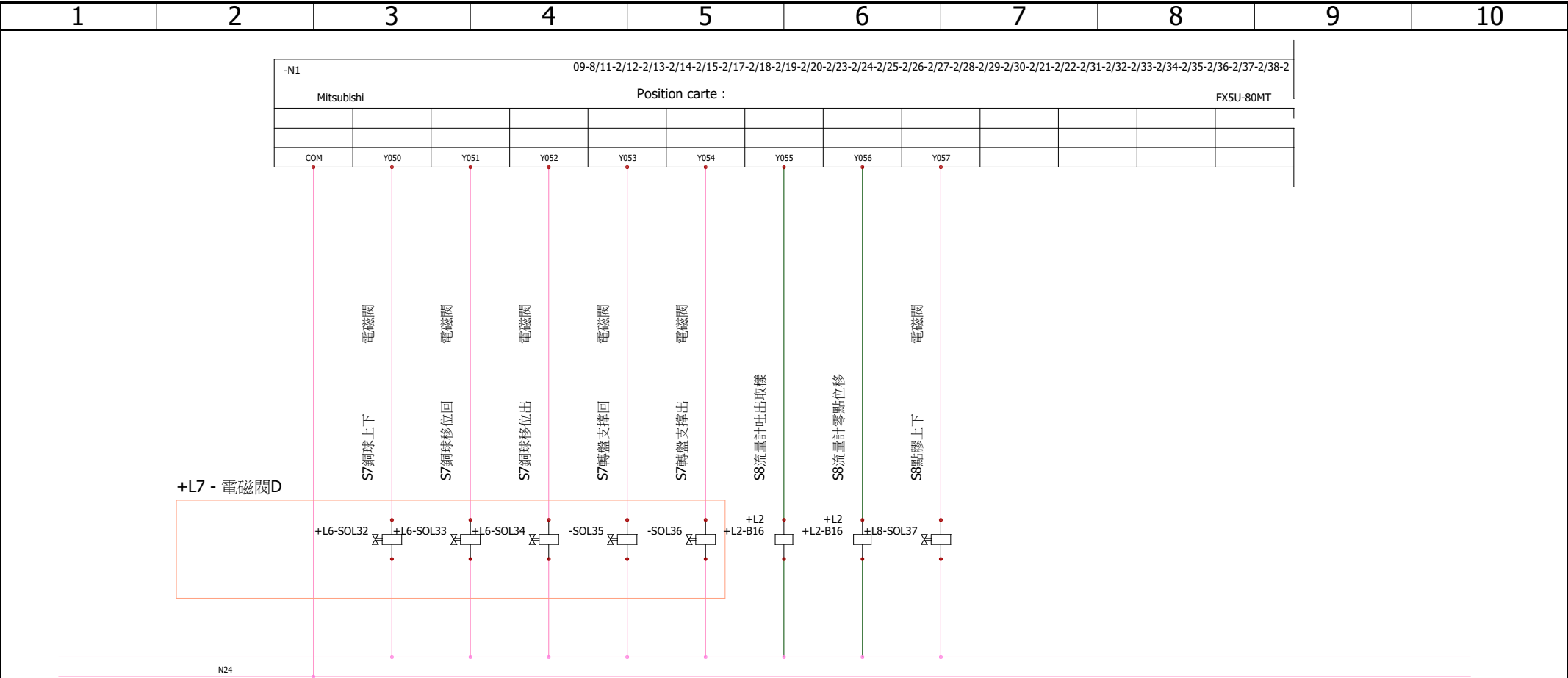
CONTRACT: 21-402	LOCATION: +L1主電氣室	REV. 0	DATE 2021/7/5	NAME USER	CHANGES	User data 1	User data 2	REVISION 0	SCHEME 13



CONTRACT: 21-402	LOCATION: +L1主電氣室	REV. 0	DATE 2021/7/5	USER	CHANGES	User data 1	User data 2	REVISION 0	SCHEME 14

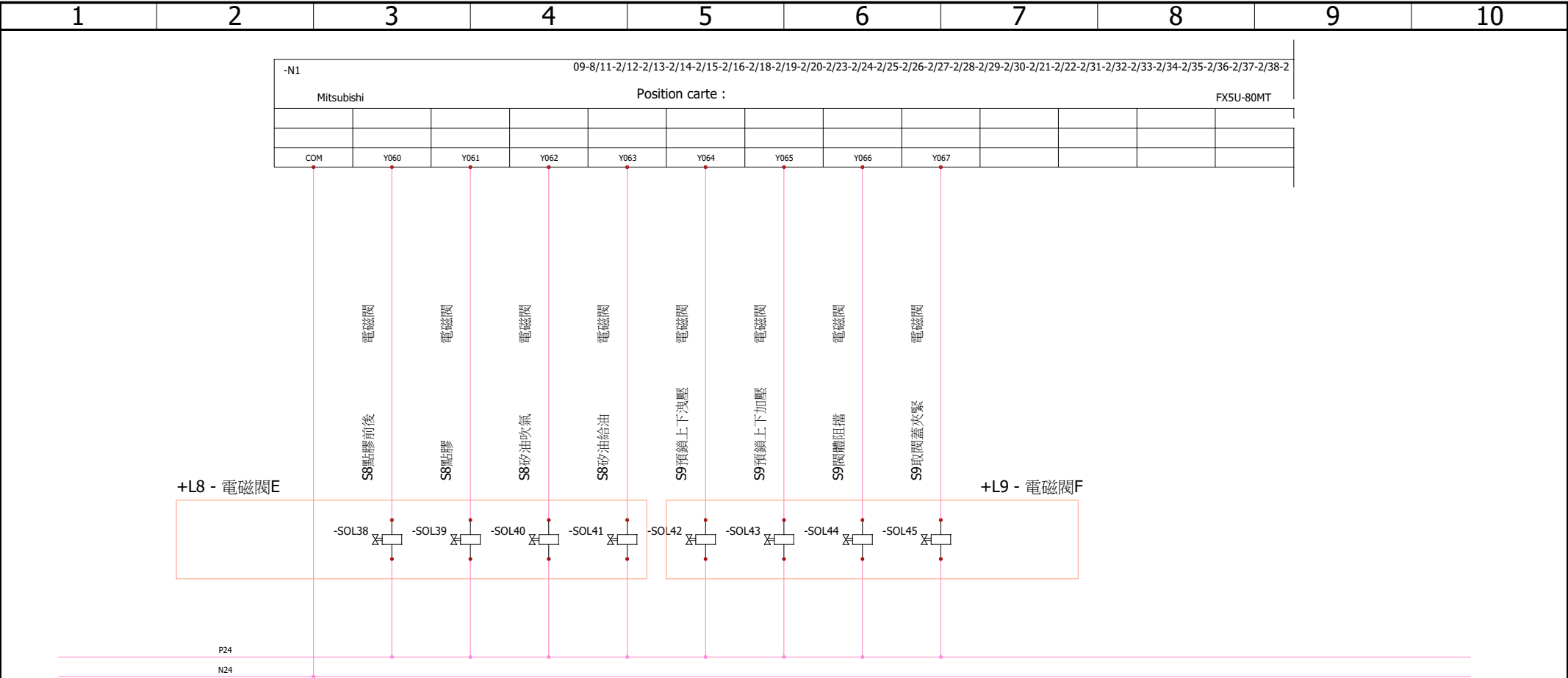


CONTRACT: 21-402	LOCATION: +L1	主電氣室					REVISION
							0
			REV.	DATE	NAME	CHANGES	SCHEME
			User data 1			User data 2	15

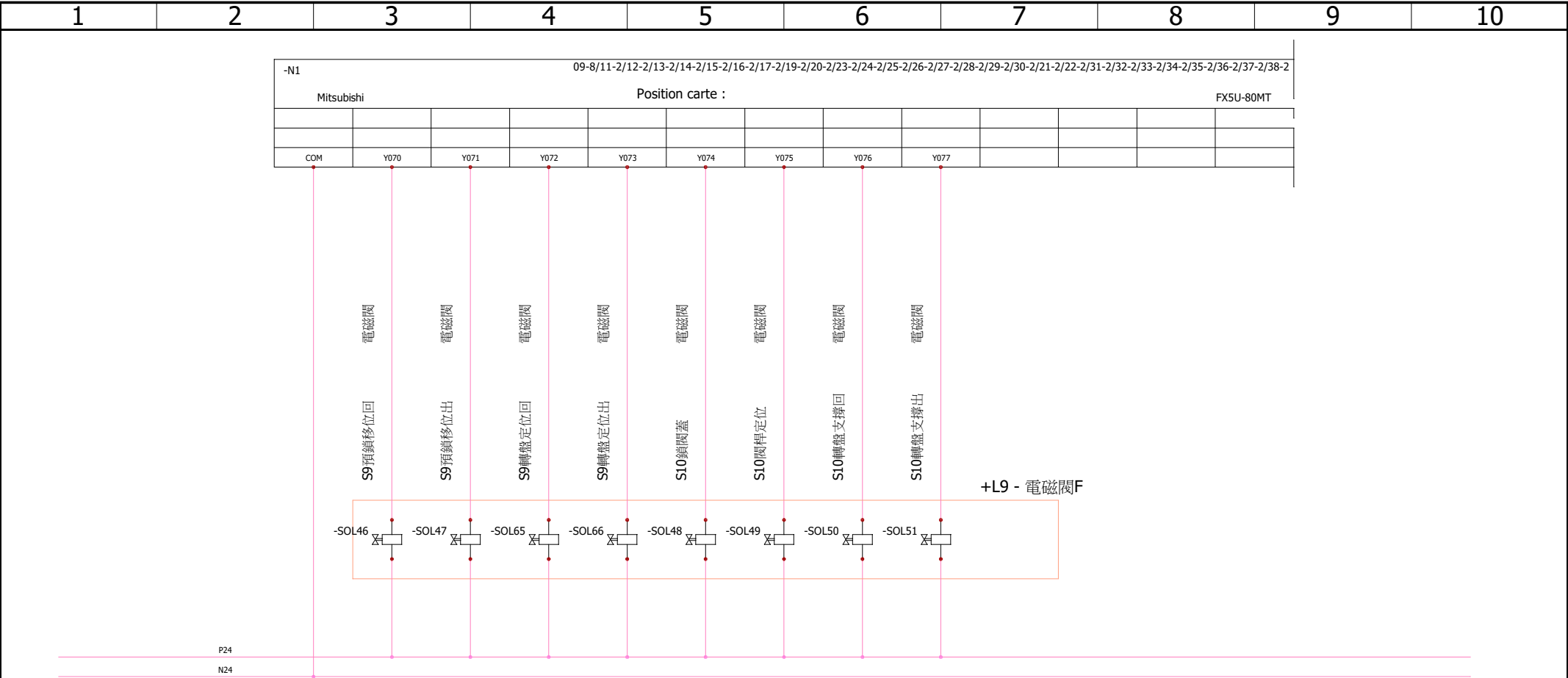


CONTRACT: 21-402	LOCATION: +L1主電氣室	REV. 0	DATE 2021/7/5	USER	CHANGES	User data 1	User data 2	REVISION 0	SCHEME 16





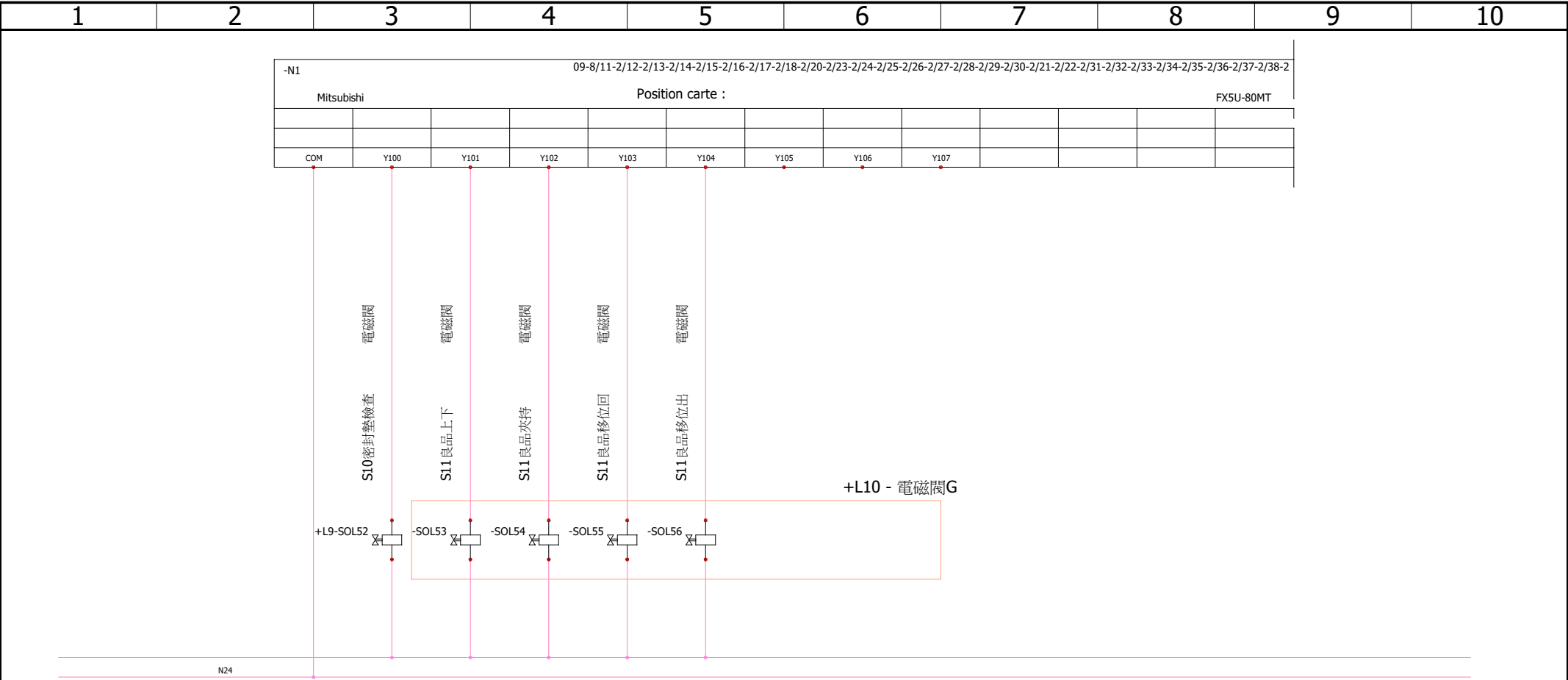
CONTRACT: 21-402	LOCATION: +L1	主電氣室					REVISION
							0
			REV.	DATE	NAME	CHANGES	SCHEME
			User data 1			User data 2	17



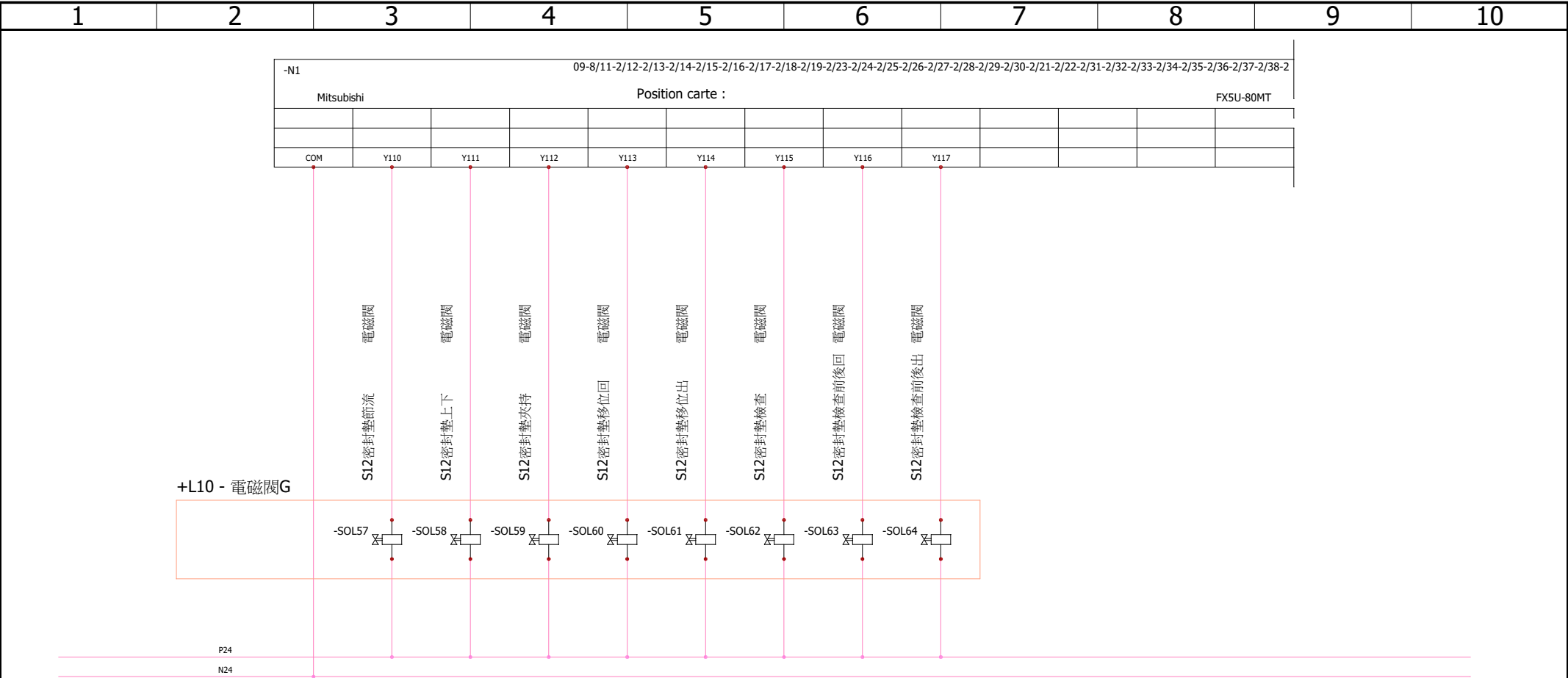
P24

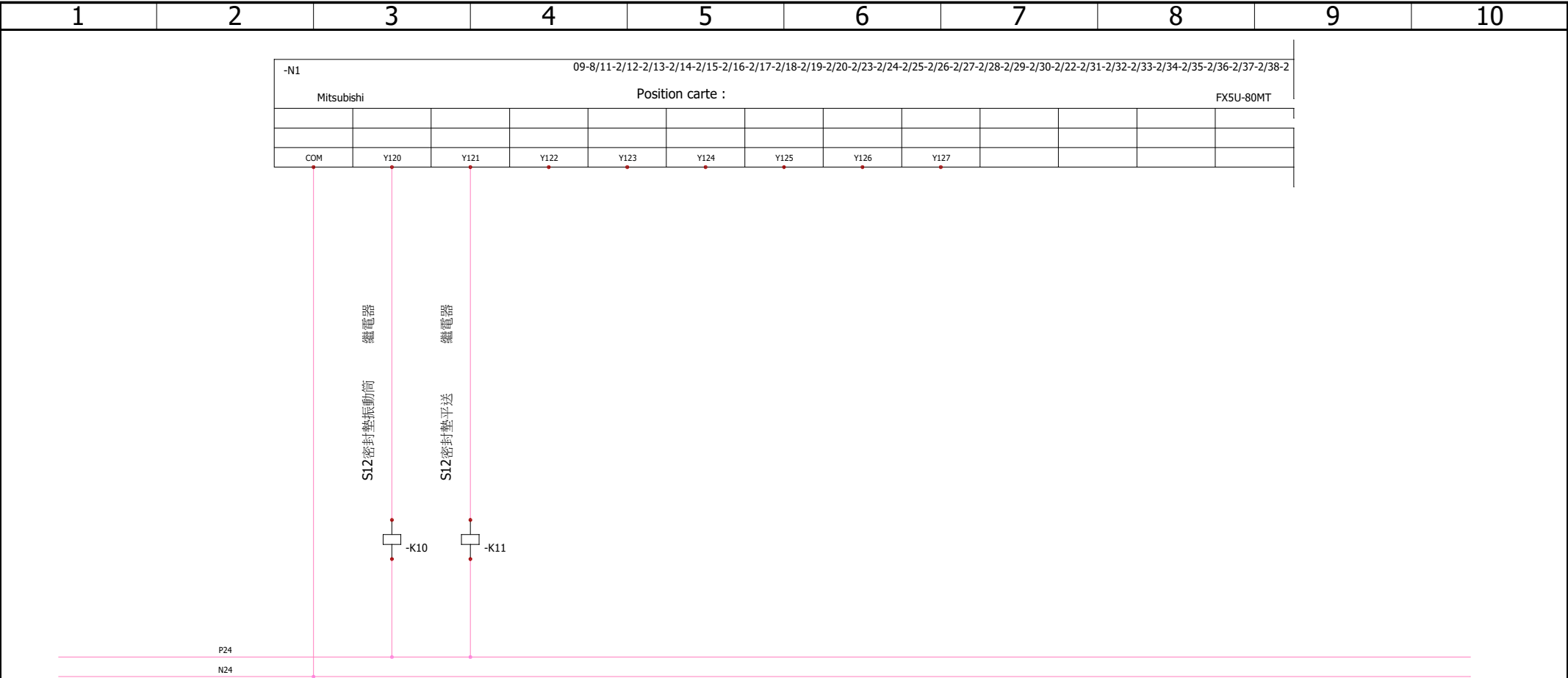
N24

CONTRACT: 21-402	LOCATION: +L1	主電氣室				REVISION
						0
			REV.	DATE	NAME	SCHEME
			User data 1			18



RP		文件集						REVISION	
									0
				0	2021/7/5	USER			
				REV.	DATE	NAME	CHANGES		19
CONTRACT: 21-402		LOCATION: +L1	主電氣室		User data 1		User data 2		

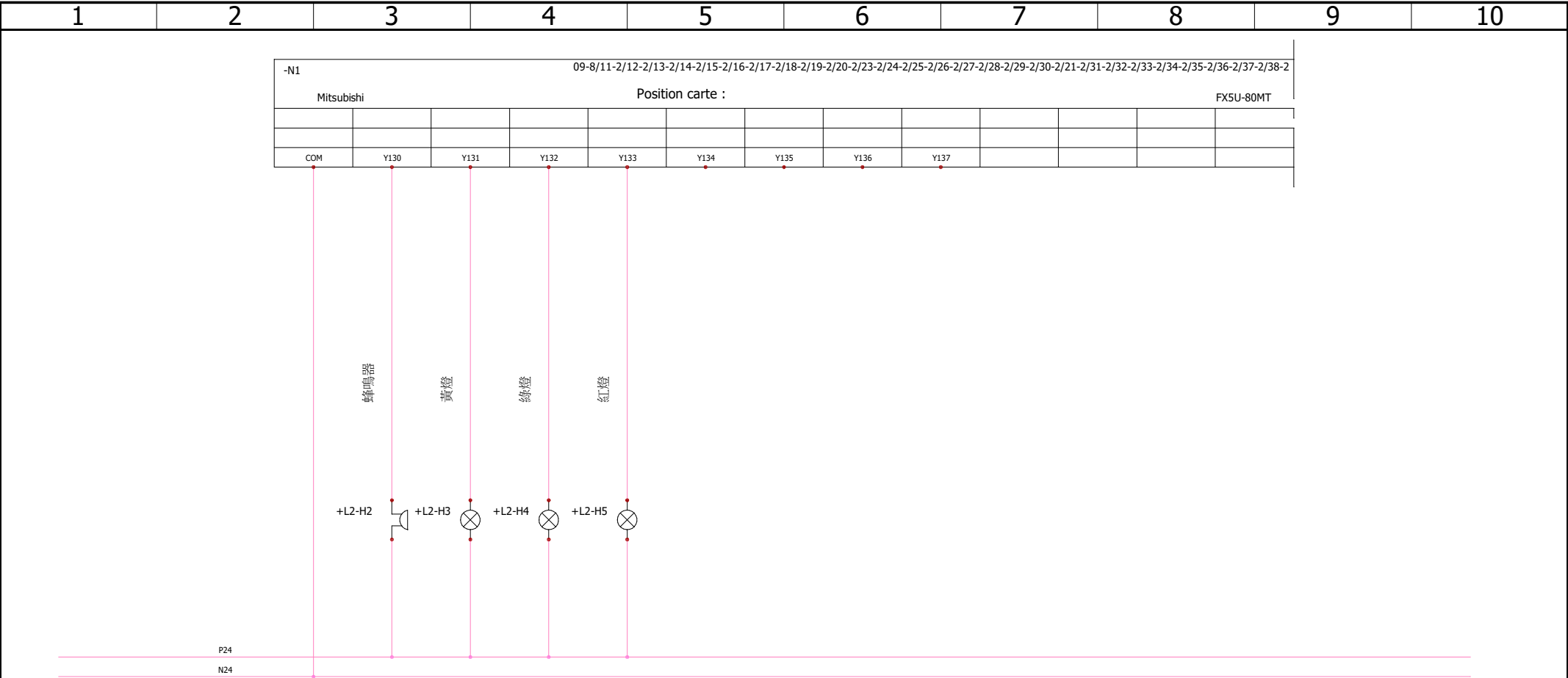




-K10 -K11

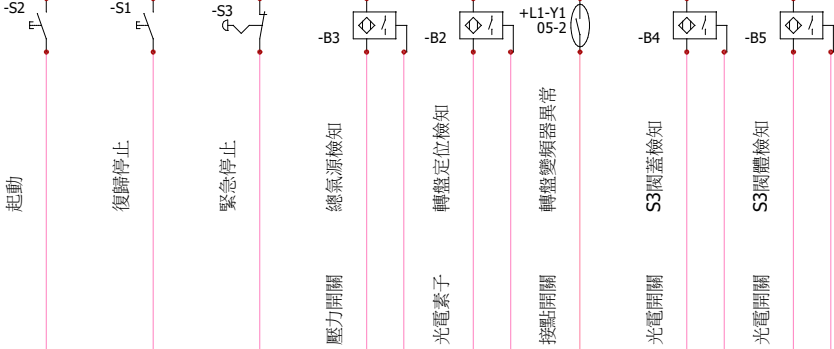
08-8 08-10

CONTRACT: 21-402	LOCATION: +L1主電氣室	REV.		DATE	NAME	CHANGES	REVISION
		0		2021/7/5	USER		0
							SCHEME
							21

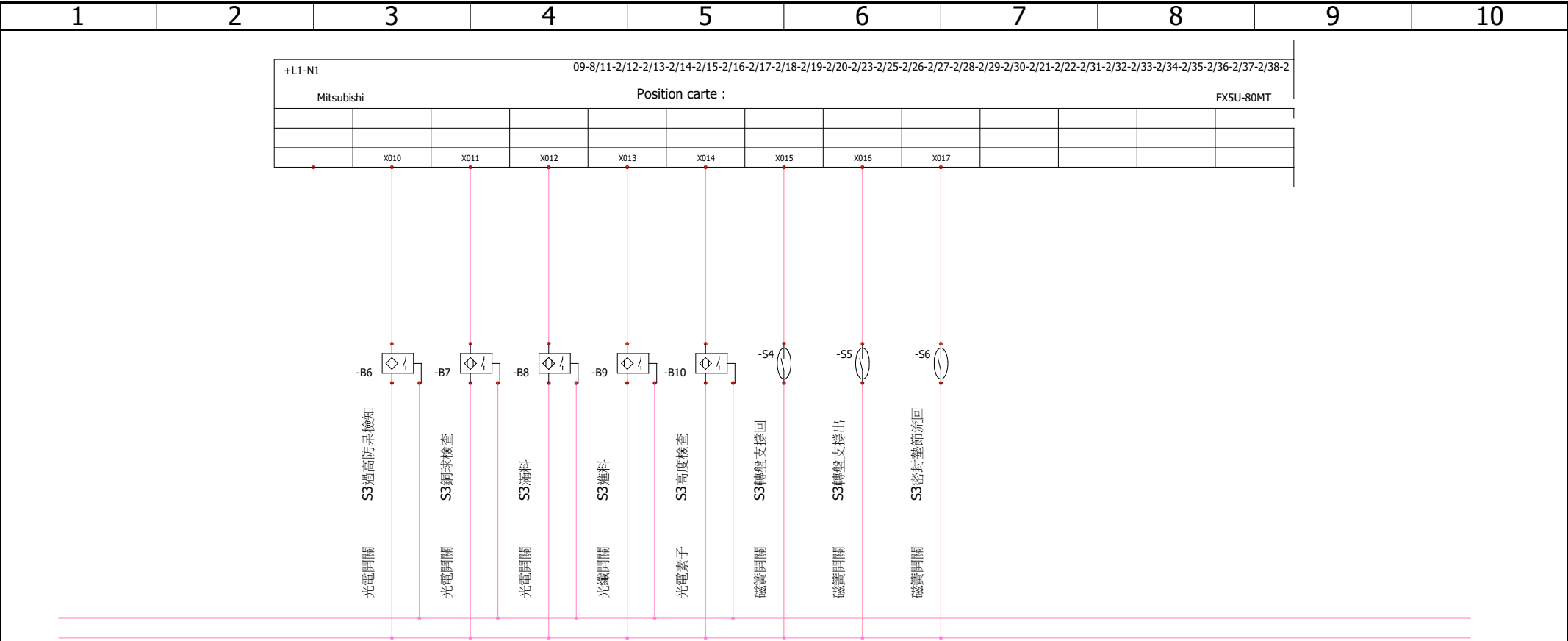


CONTRACT: 21-402	LOCATION: +L1主電氣室	REV. 0	DATE 2021/7/5	NAME USER	CHANGES	User data 1	User data 2	REVISION 0	SCHEME 22

+L1-N1												
09-8/11-2/12-2/13-2/14-2/15-2/16-2/17-2/18-2/19-2/20-2/24-2/25-2/26-2/27-2/28-2/29-2/30-2/21-2/22-2/31-2/32-2/33-2/34-2/35-2/36-2/37-2/38-2												
Mitsubishi												
Position carte :												
FX5U-80MT												
S/S	X000	X001	X002	X003	X004	X005	X006	X007				



RP	文件集				REVISION	
					0	
		0	2021/7/5	USER		
		REV.	DATE	NAME	CHANGES	
CONTRACT: 21-402	LOCATION: +L2	機構	User data 1		User data 2	SCHEME
						23



CONTRACT: 21-402	LOCATION: +L2	機構	REV.	DATE	NAME	CHANGES	User data 1	User data 2	REVISION
									0
									SCHEME
									24

RP

文件集



+L1-N1												09-8/11-2/12-2/13-2/14-2/15-2/16-2/17-2/18-2/19-2/20-2/23-2/24-2/26-2/27-2/28-2/29-2/30-2/21-2/22-2/31-2/32-2/33-2/34-2/35-2/36-2/37-2/38-2											
Mitsubishi						Position carte :										FX5U-80MT							

-S7  
1

S3密封墊節流出

磁簧開關

-S8

S3密封墊上下回

磁簧開關

-S9

S3密封墊上下出

磁簧開關

-S10

S3密封墊夾持回

磁簧開關

-S11

S3密封墊夾持出

磁簧開關

-S12

S3密封墊移位回

磁簧開關

-S13

S3密封墊移位出

磁簧開關

-S14

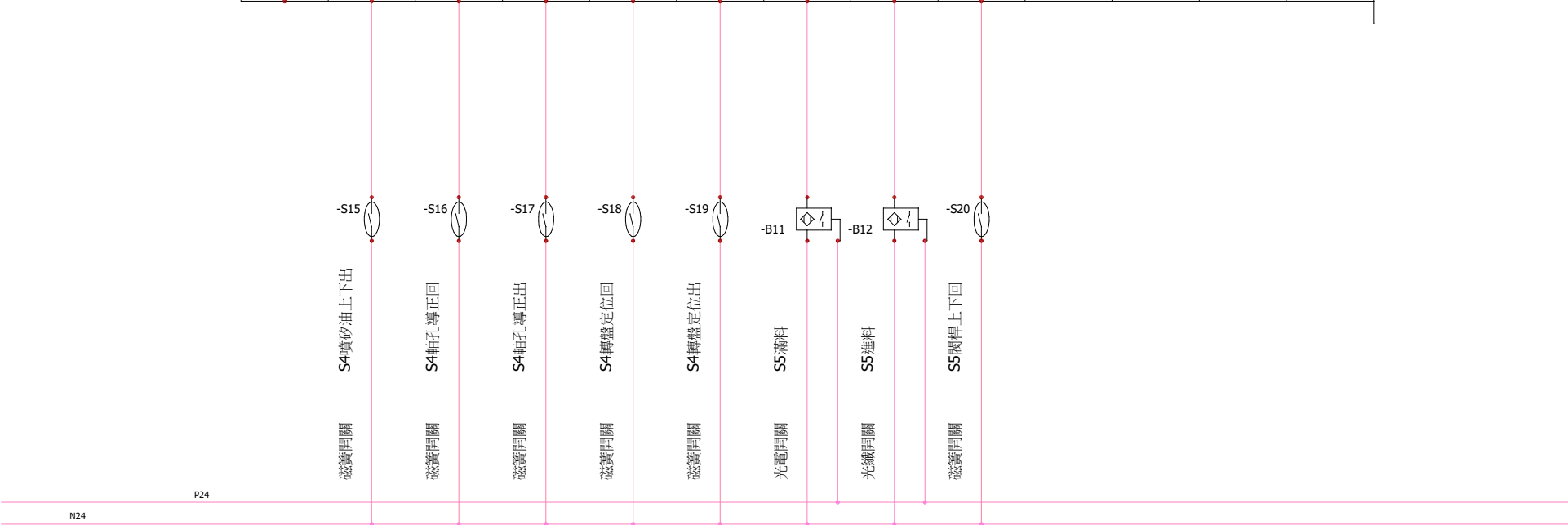
S4噴砂油上下回

磁簧開關

P24

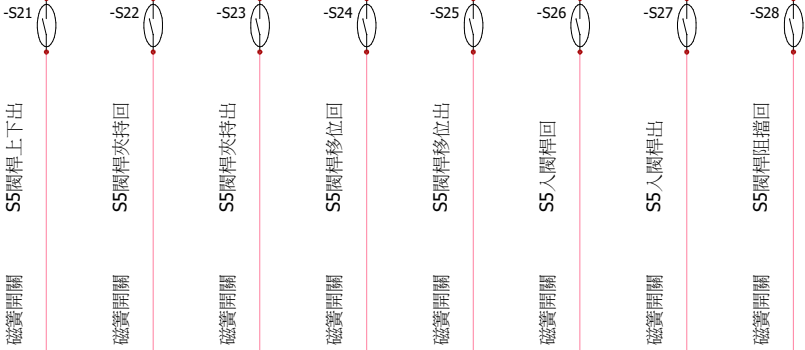
RP	文件集				REVISION	
					0	
		0	2021/7/5	USER		
		REV.	DATE	NAME	CHANGES	
CONTRACT: 21-402	LOCATION: +L2	機構	User data 1		User data 2	SCHEME
						25

+L1-N1										09-8/11-2/12-2/13-2/14-2/15-2/16-2/17-2/18-2/19-2/20-2/23-2/24-2/25-2/27-2/28-2/29-2/30-2/21-2/22-2/31-2/32-2/33-2/34-2/35-2/36-2/37-2/38-2									
Mitsubishi					Position carte :										FX5U-80MT				
	X030	X031	X032	X033	X034	X035	X036	X037											



RP	文件集				REVISION	
					0	
		0	2021/7/5	USER		
		REV.	DATE	NAME	CHANGES	
CONTRACT: 21-402	LOCATION: +L2	機構	User data 1		User data 2	SCHEME
						26

+L1-N1											
09-8/11-2/12-2/13-2/14-2/15-2/16-2/17-2/18-2/19-2/20-2/23-2/24-2/25-2/26-2/28-2/29-2/30-2/21-2/22-2/31-2/32-2/33-2/34-2/35-2/36-2/37-2/38-2											
Mitsubishi				Position carte :						FX5U-80MT	
	X040	X041	X042	X043	X044	X045	X046	X047			



RP	文件集				REVISION	
					0	
		0	2021/7/5	USER		
		REV.	DATE	NAME	CHANGES	
CONTRACT: 21-402	LOCATION: +L2	機構	User data 1		User data 2	SCHEME
						27

+L1-N1											
09-8/11-2/12-2/13-2/14-2/15-2/16-2/17-2/18-2/19-2/20-2/23-2/24-2/25-2/26-2/27-2/29-2/30-2/21-2/22-2/31-2/32-2/33-2/34-2/35-2/36-2/37-2/38-2											
Mitsubishi				Position carte :						FX5U-80MT	
	X050	X051	X052	X053	X054	X055	X056	X057			



S5閥桿阻擋出

磁簧開關



S5閥桿前後回

磁簧開關



S5閥桿前後出

磁簧開關



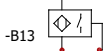
S5閥桿迴轉回

磁簧開關



S5閥桿迴轉出

磁簧開關



S6檢查

光電開關



S6密封墊壓合回

磁簧開關



S6密封墊壓合出

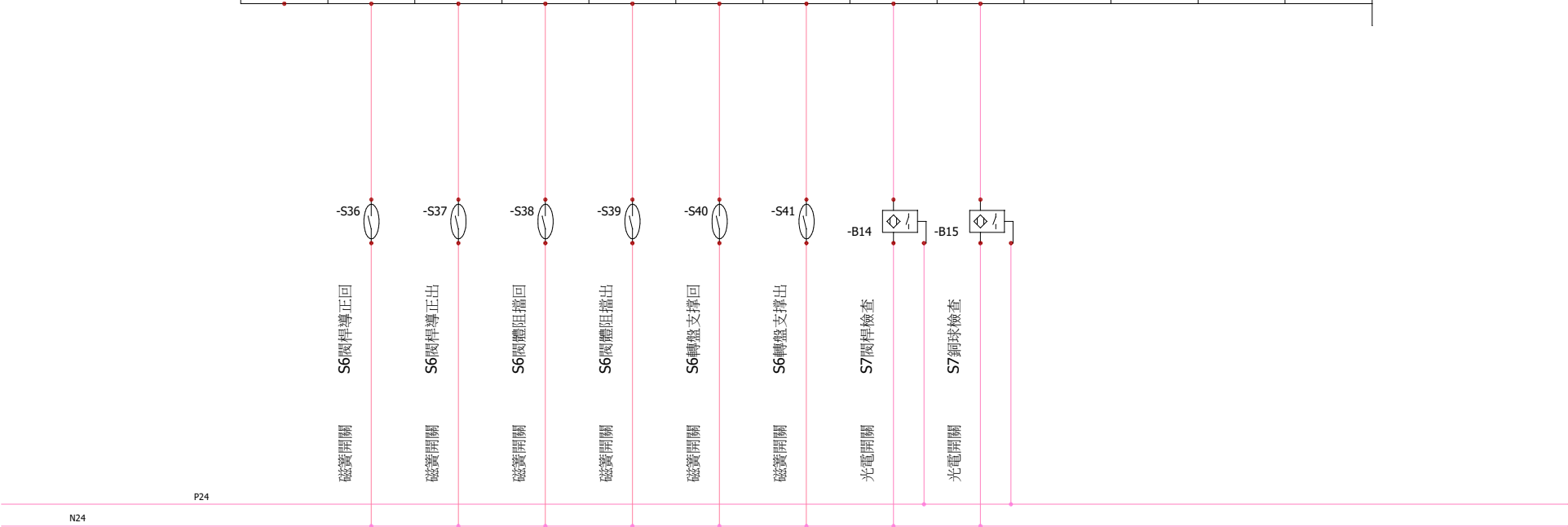
磁簧開關

N24

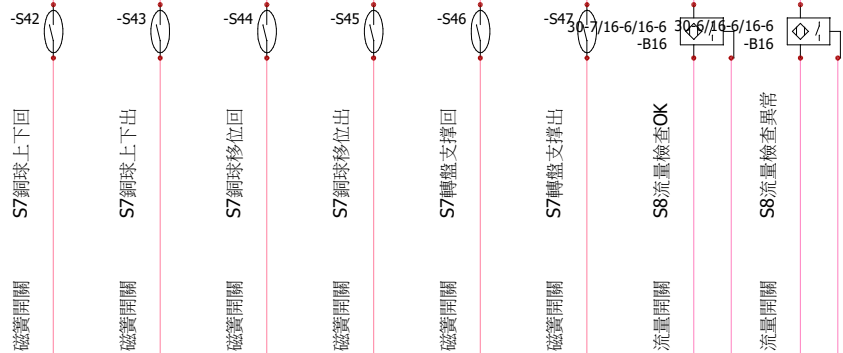
P24

RP	文件集				REVISION	
					0	
		0	2021/7/5	USER		
		REV.	DATE	NAME	CHANGES	
CONTRACT: 21-402	LOCATION: +L2	機構	User data 1		User data 2	SCHEME
						28

+L1-N1											
09-8/11-2/12-2/13-2/14-2/15-2/16-2/17-2/18-2/19-2/20-2/23-2/24-2/25-2/26-2/27-2/28-2/30-2/21-2/22-2/31-2/32-2/33-2/34-2/35-2/36-2/37-2/38-2											
Mitsubishi				Position carte :						FX5U-80MT	
	X060	X061	X062	X063	X064	X065	X066	X067			

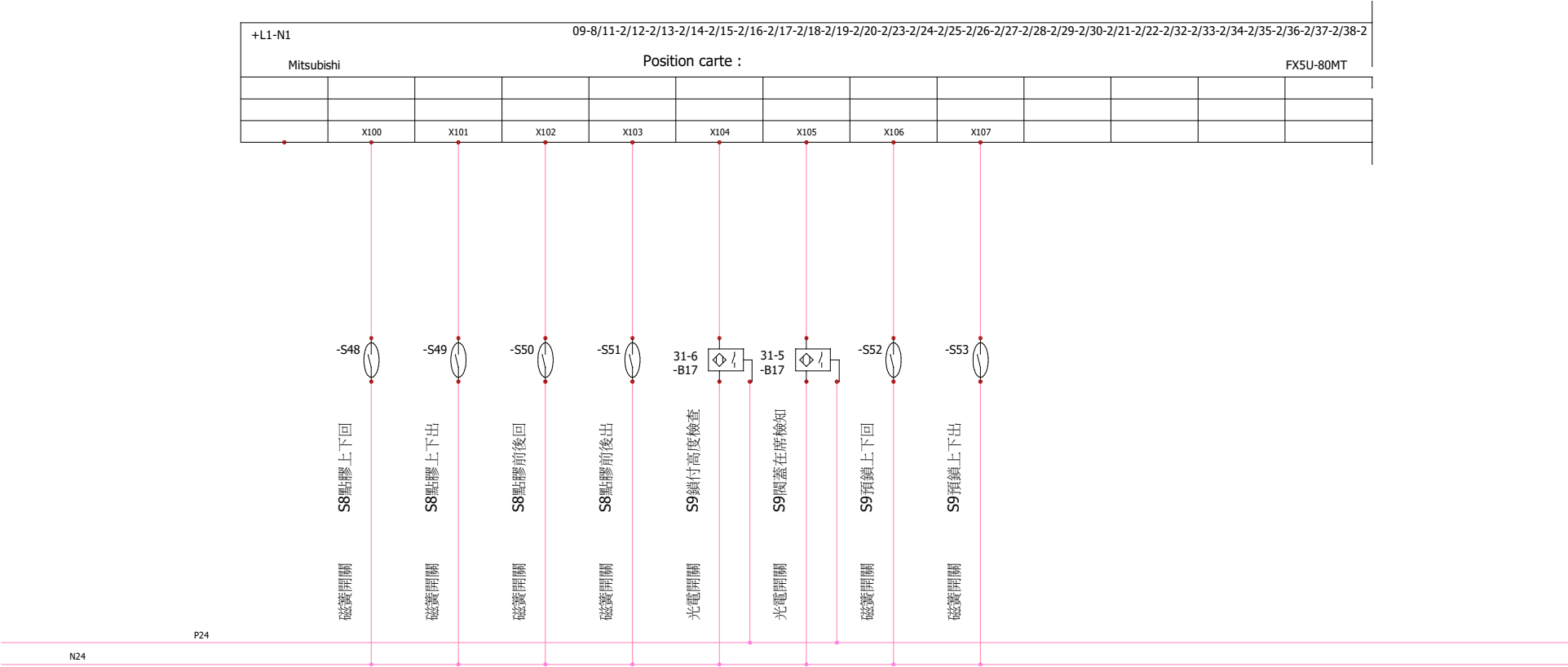


RP	文件集				REVISION	
					0	
		0	2021/7/5	USER		
		REV.	DATE	NAME	CHANGES	
CONTRACT: 21-402	LOCATION: +L2	機構	User data 1		User data 2	SCHEME
						29

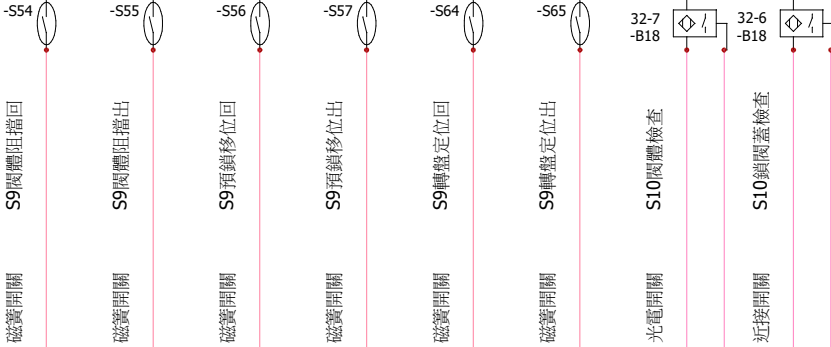


N24

30



+L1-N1												
09-8/11-2/12-2/13-2/14-2/15-2/16-2/17-2/18-2/19-2/20-2/23-2/24-2/25-2/26-2/27-2/28-2/29-2/30-2/21-2/22-2/31-2/33-2/34-2/35-2/36-2/37-2/38-2												
Mitsubishi				Position carte :							FX5U-80MT	
	X110	X111	X112	X113	X114	X115	X116	X117				



P24

RP	文件集					REVISION	
						0	
		0	2021/7/5	USER		SCHEME	
		REV.	DATE	NAME	CHANGES		
CONTRACT: 21-402	LOCATION: +L2	機構			User data 1	User data 2	32



+L1-N1											
09-8/11-2/12-2/13-2/14-2/15-2/16-2/17-2/18-2/19-2/20-2/23-2/24-2/25-2/26-2/27-2/28-2/29-2/30-2/21-2/22-2/31-2/32-2/34-2/35-2/36-2/37-2/38-2											
Mitsubishi				Position carte :						FX5U-80MT	
	X120	X121	X122	X123	X124	X125	X126	X127			



S10鎖閥蓋回

磁簧開關



S10鎖閥蓋出

磁簧開關



S10閥桿定位回

磁簧開關



S10閥桿定位出

磁簧開關



S10轉盤支撐回

磁簧開關



S10轉盤支撐出

磁簧開關



S10密封墊檢查回

磁簧開關



S10密封墊檢查出

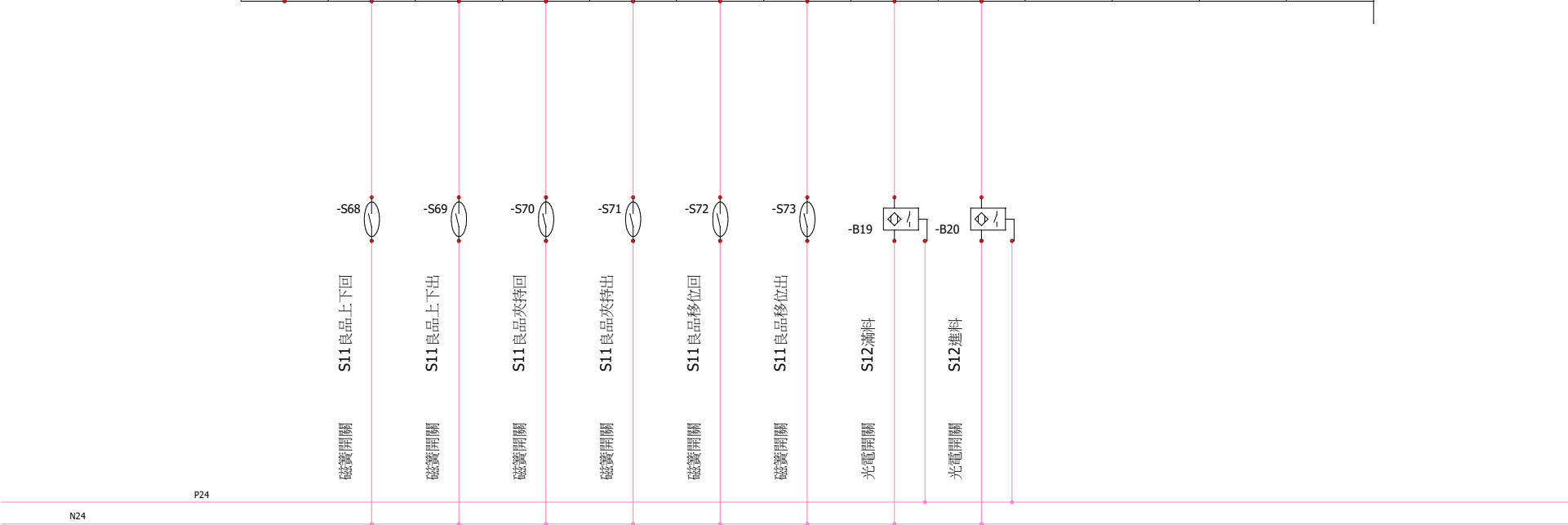
磁簧開關

N24

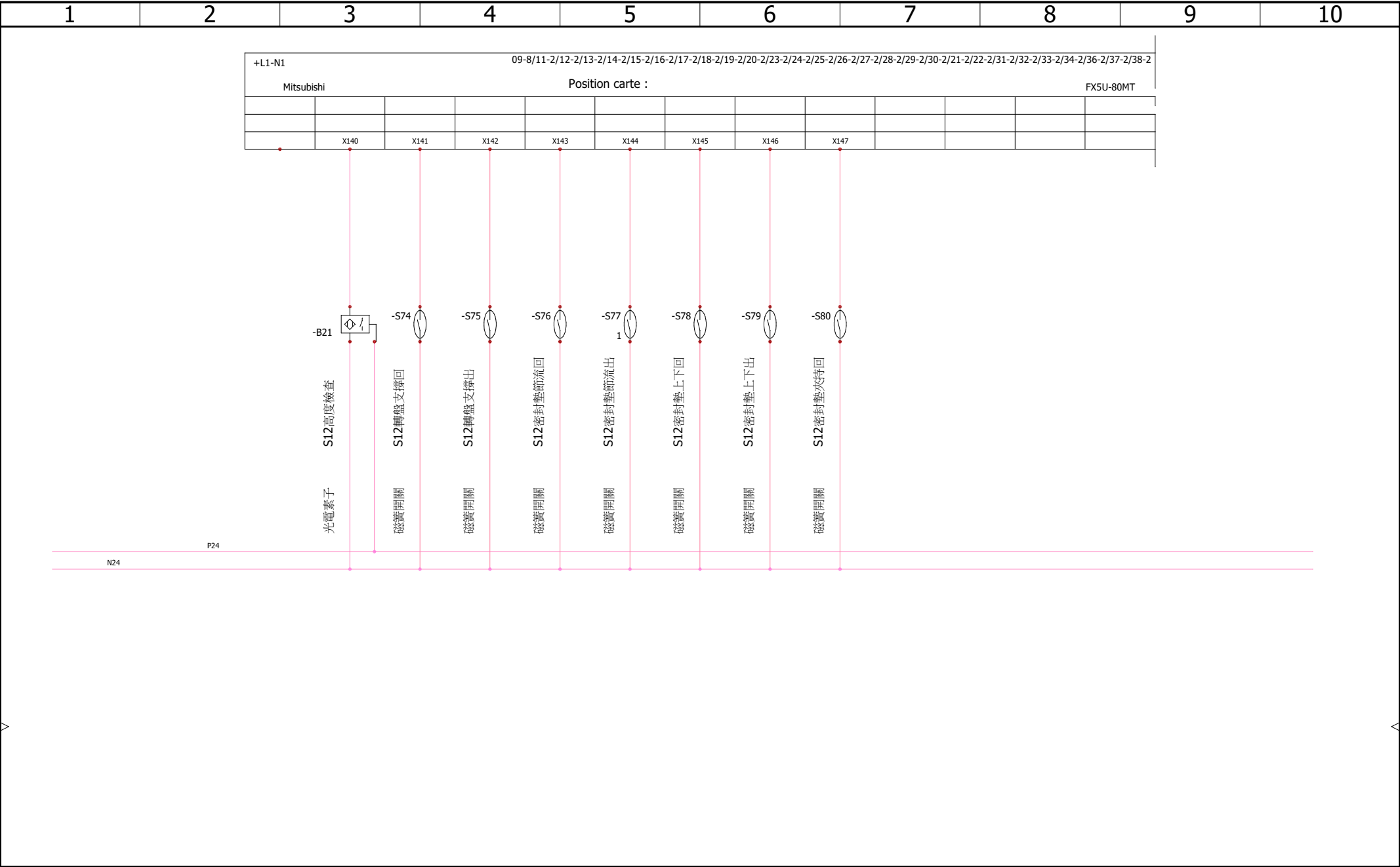
P24

RP	文件集				REVISION	
					0	
		0	2021/7/5	USER		
		REV.	DATE	NAME	CHANGES	
CONTRACT: 21-402	LOCATION: +L2	機構	User data 1		User data 2	SCHEME
						33

+L1-N1										09-8/11-2/12-2/13-2/14-2/15-2/16-2/17-2/18-2/19-2/20-2/23-2/24-2/25-2/26-2/27-2/28-2/29-2/30-2/21-2/22-2/31-2/32-2/33-2/35-2/36-2/37-2/38-2									
Mitsubishi					Position carte :										FX5U-80MT				
	X130	X131	X132	X133	X134	X135	X136	X137											

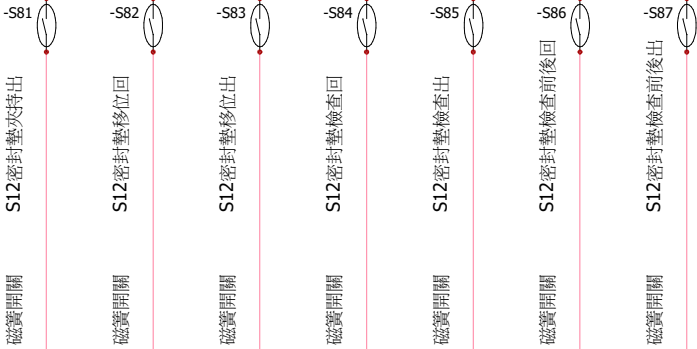


RP	文件集				REVISION
					0
		0	2021/7/5	USER	SCHEME
		REV.	DATE	NAME	
CONTRACT: 21-402	LOCATION: +L2	機構			34
			User data 1	User data 2	



RP	文件集				REVISION	
					0	
		0	2021/7/5	USER		
		REV.	DATE	NAME	CHANGES	
CONTRACT: 21-402	LOCATION: +L2	機構	User data 1		User data 2	SCHEME
						35

+L1-N1											
09-8/11-2/12-2/13-2/14-2/15-2/16-2/17-2/18-2/19-2/20-2/23-2/24-2/25-2/26-2/27-2/28-2/29-2/30-2/21-2/22-2/31-2/32-2/33-2/34-2/35-2/37-2/38-2											
Mitsubishi				Position carte :						FX5U-80MT	
	X150	X151	X152	X153	X154	X155	X156	X157			



RP	文件集				REVISION	
					0	
		0	2021/7/5	USER		
		REV.	DATE	NAME	CHANGES	
CONTRACT: 21-402	LOCATION: +L2	機構	User data 1		User data 2	SCHEME
						36

1	2	3	4	5	6	7	8	9	10																																																
<div><div><div><div>+L1-N1</div><div>09-8/11-2/12-2/13-2/14-2/15-2/16-2/17-2/18-2/19-2/20-2/23-2/24-2/25-2/26-2/27-2/28-2/29-2/30-2/21-2/22-2/31-2/32-2/33-2/34-2/35-2/36-2/38-2</div></div><div><div>Mitsubishi</div><div>Position carte :</div><div>FX5U-80MT</div></div><table><tr><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td></td><td>X160</td><td>X161</td><td>X162</td><td>X163</td><td>X164</td><td>X165</td><td>X166</td><td>X167</td><td></td><td></td><td></td></tr></table></div></div>																																															X160	X161	X162	X163	X164	X165	X166	X167			
	X160	X161	X162	X163	X164	X165	X166	X167																																																	
<div><div>P24</div><div>N24</div></div>																																																									
RP			文件集				<table><tr><td></td><td></td><td></td><td></td></tr><tr><td>0</td><td>2021/7/5</td><td>USER</td><td></td></tr><tr><td>REV.</td><td>DATE</td><td>NAME</td><td>CHANGES</td></tr></table>						0	2021/7/5	USER		REV.	DATE	NAME	CHANGES	REVISION 0																																				
0	2021/7/5	USER																																																							
REV.	DATE	NAME	CHANGES																																																						
CONTRACT: 21-402			LOCATION: +L2 機構				User data 1		User data 2																																																
									SCHEME 37																																																

1	2	3	4	5	6	7	8	9	10																																																												
<table><tr><td colspan="10">+L1-N109-8/11-2/12-2/13-2/14-2/15-2/16-2/17-2/18-2/19-2/20-2/23-2/24-2/25-2/26-2/27-2/28-2/29-2/30-2/21-2/22-2/31-2/32-2/33-2/34-2/35-2/36-2/37-2</td></tr><tr><td colspan="5">Mitsubishi</td><td colspan="3">Position carte :</td><td colspan="2">FX5U-80MT</td></tr><tr><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td></td><td>X170</td><td>X171</td><td>X172</td><td>X173</td><td>X174</td><td>X175</td><td>X176</td><td>X177</td><td></td></tr><tr><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr></table>										+L1-N109-8/11-2/12-2/13-2/14-2/15-2/16-2/17-2/18-2/19-2/20-2/23-2/24-2/25-2/26-2/27-2/28-2/29-2/30-2/21-2/22-2/31-2/32-2/33-2/34-2/35-2/36-2/37-2										Mitsubishi					Position carte :			FX5U-80MT																							X170	X171	X172	X173	X174	X175	X176	X177											
+L1-N109-8/11-2/12-2/13-2/14-2/15-2/16-2/17-2/18-2/19-2/20-2/23-2/24-2/25-2/26-2/27-2/28-2/29-2/30-2/21-2/22-2/31-2/32-2/33-2/34-2/35-2/36-2/37-2																																																																					
Mitsubishi					Position carte :			FX5U-80MT																																																													
	X170	X171	X172	X173	X174	X175	X176	X177																																																													
<div><div>P24</div><div>N24</div></div>																																																																					
RP		文件集							REVISION																																																												
									0																																																												
						0	2021/7/5	USER																																																													
						REV.	DATE	NAME	CHANGES																																																												
CONTRACT: 21-402		LOCATION: +L2				機構			SCHEME																																																												
						User data 1			38																																																												
						User data 2																																																															