

# 21-306輪圈止付螺絲自動供料CCD鎖付機

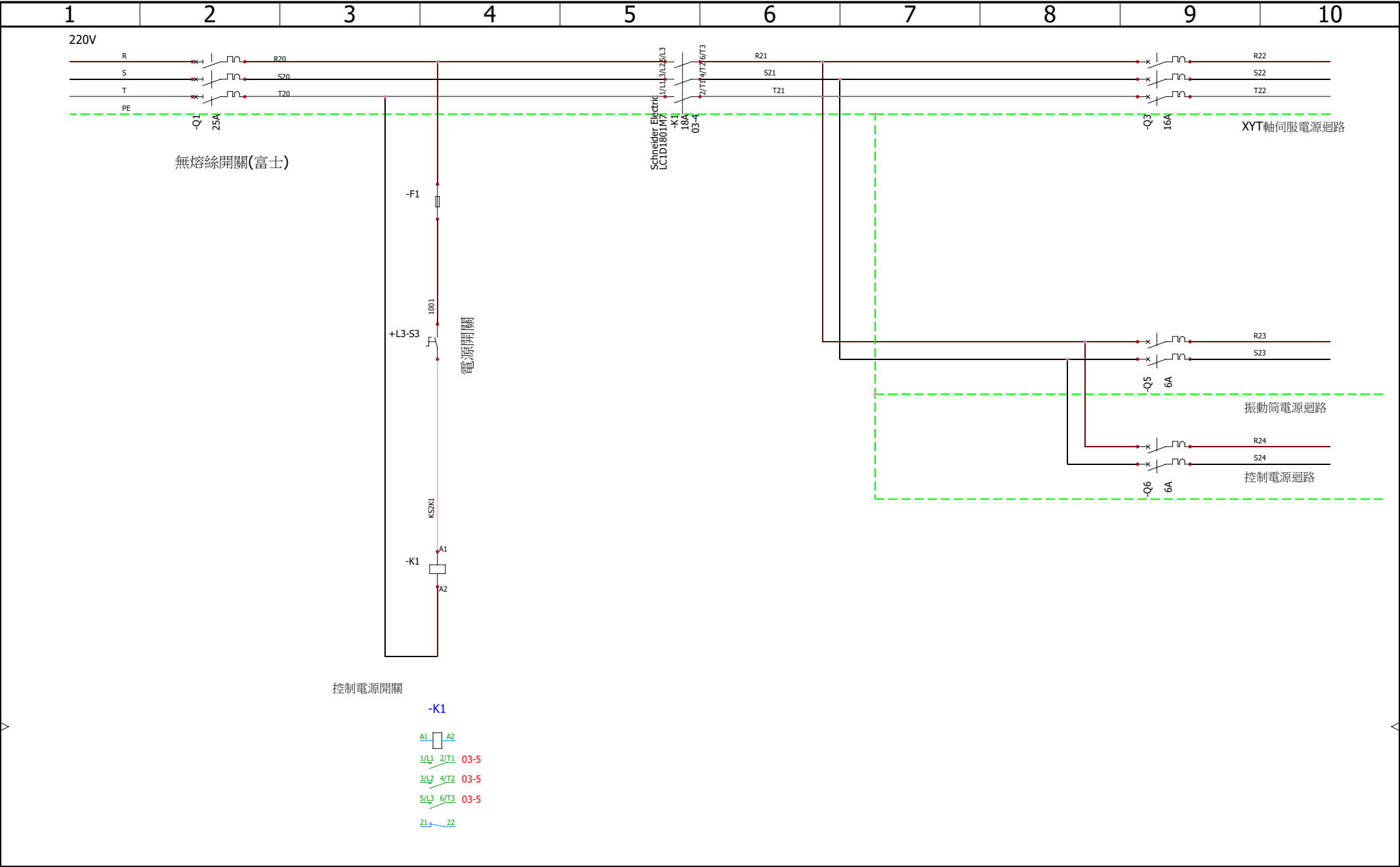
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REV.	DATE	NAME	CHANGES
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			CONTRACT :
			21-306
			User data 1
			User data 2
			SCHEME
			01

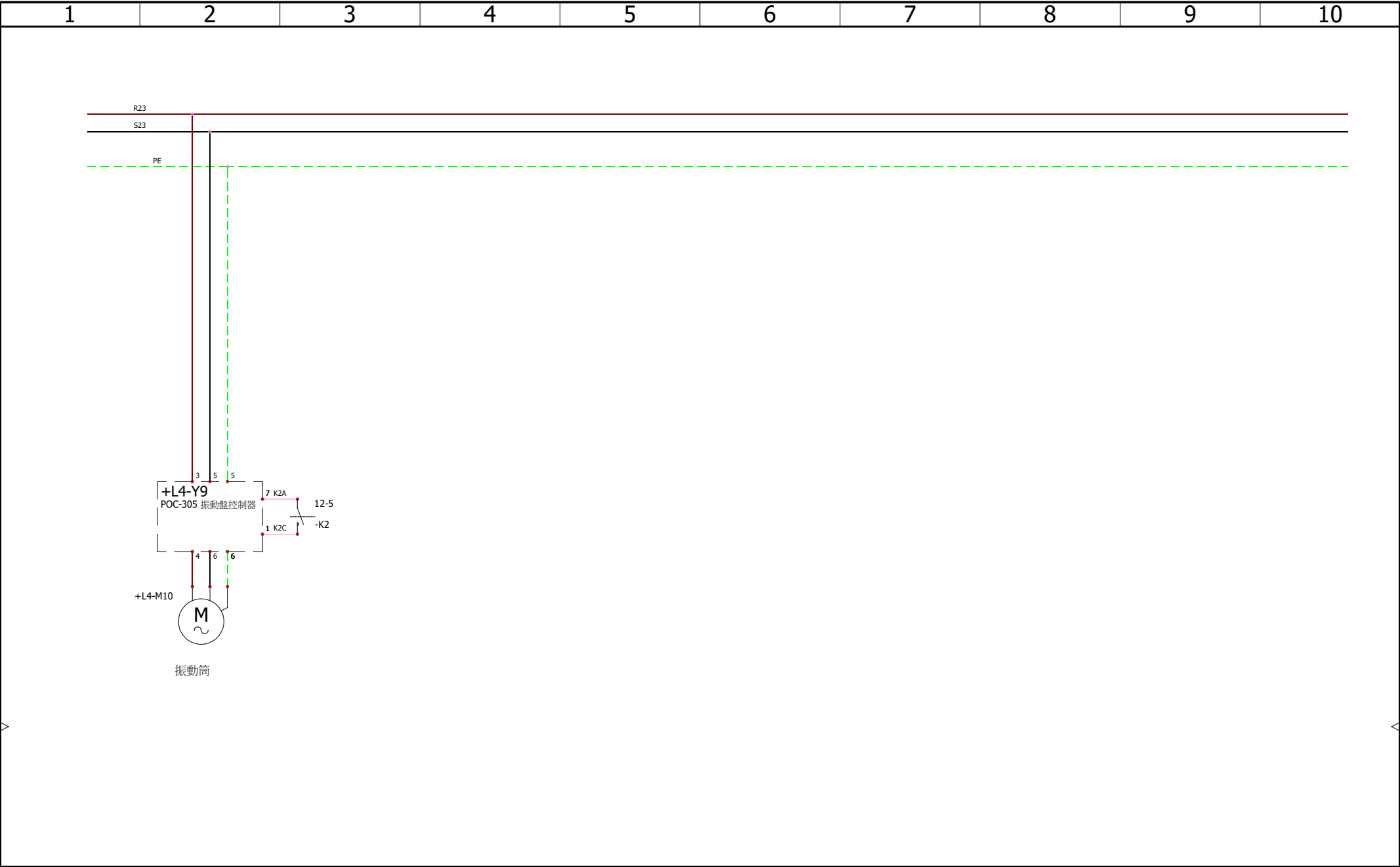
1-文件集

圖紙	功能	位置	校對	日期	創建人	說明	資料夾終點
01	=F1	+L1	0	2020/10/19	USER	首頁	
02	=F1	+L1	0	2020/10/19	USER	圖紙清單	
03	=F1	+L1	0	2020/10/19	USER	主迴路	
04	=F1	+L1	0	2020/12/24	user	振筒	
05	=F1	+L1	0	2020/10/20	USER	伺服迴路XY軸	
06	=F1	+L1	0	2020/10/20	USER	伺服迴路T軸	
07	=F1	+L1	0	2020/10/20	USER	控制電源迴路	
08	=F1	+L1	0	2020/10/20	USER	PLC INPUT0	
09	=F1	+L1	0	2020/10/21	USER	PLC INPUT1	
10	=F1	+L1	0	2020/10/21	USER	PLC INPUT2	
11	=F1	+L1	0	2020/12/24	user	PLC INPUT3	
12	=F1	+L4	0	2020/12/24	user	PLC OUTPUT0	
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15	=F1	+L1	0	2020/12/24	user	PLC OUTPUT3	

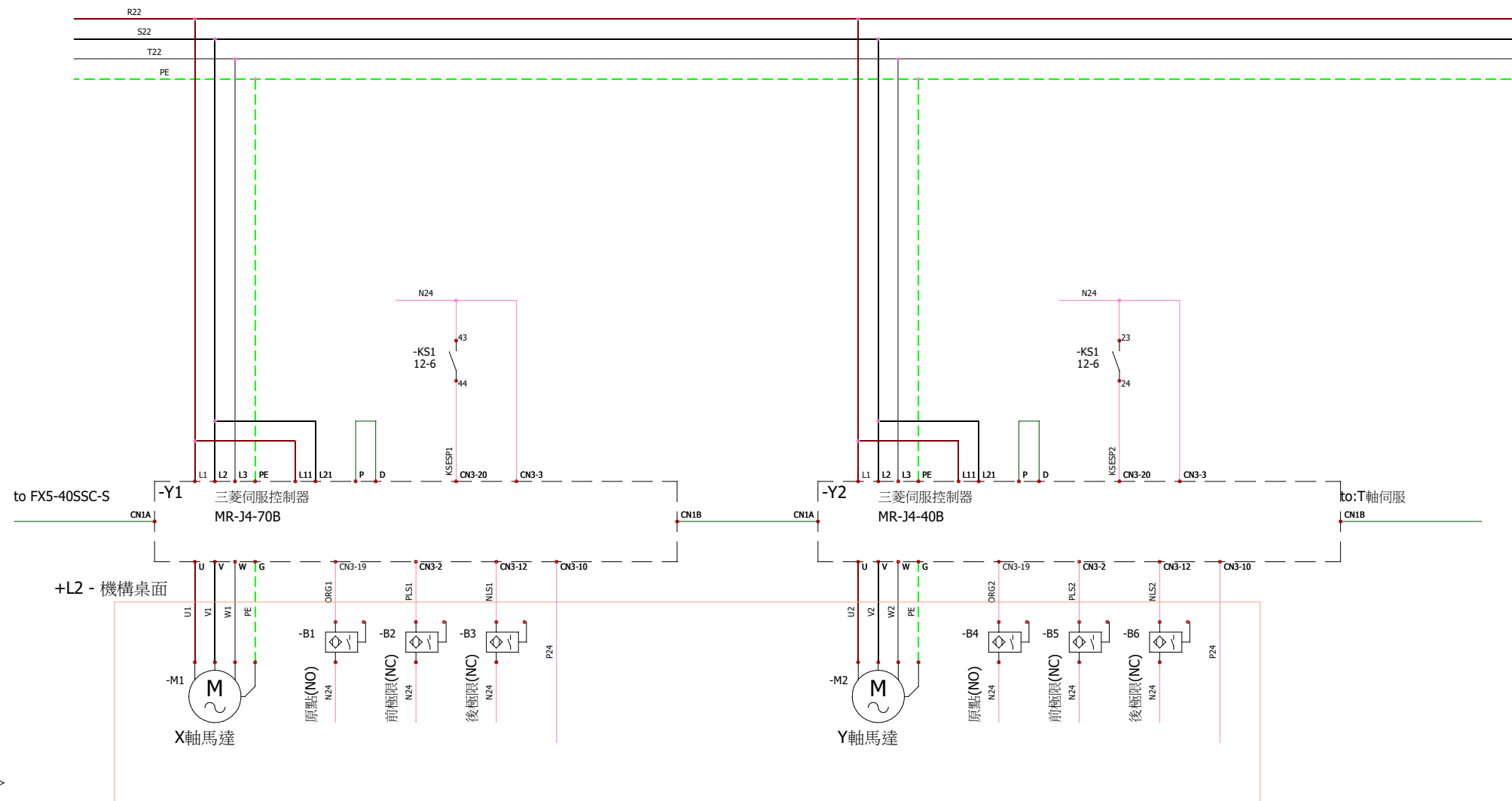
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CONTRACT: 21-306	LOCATION: +L1	主電氣室			User data 1	User data 2	02



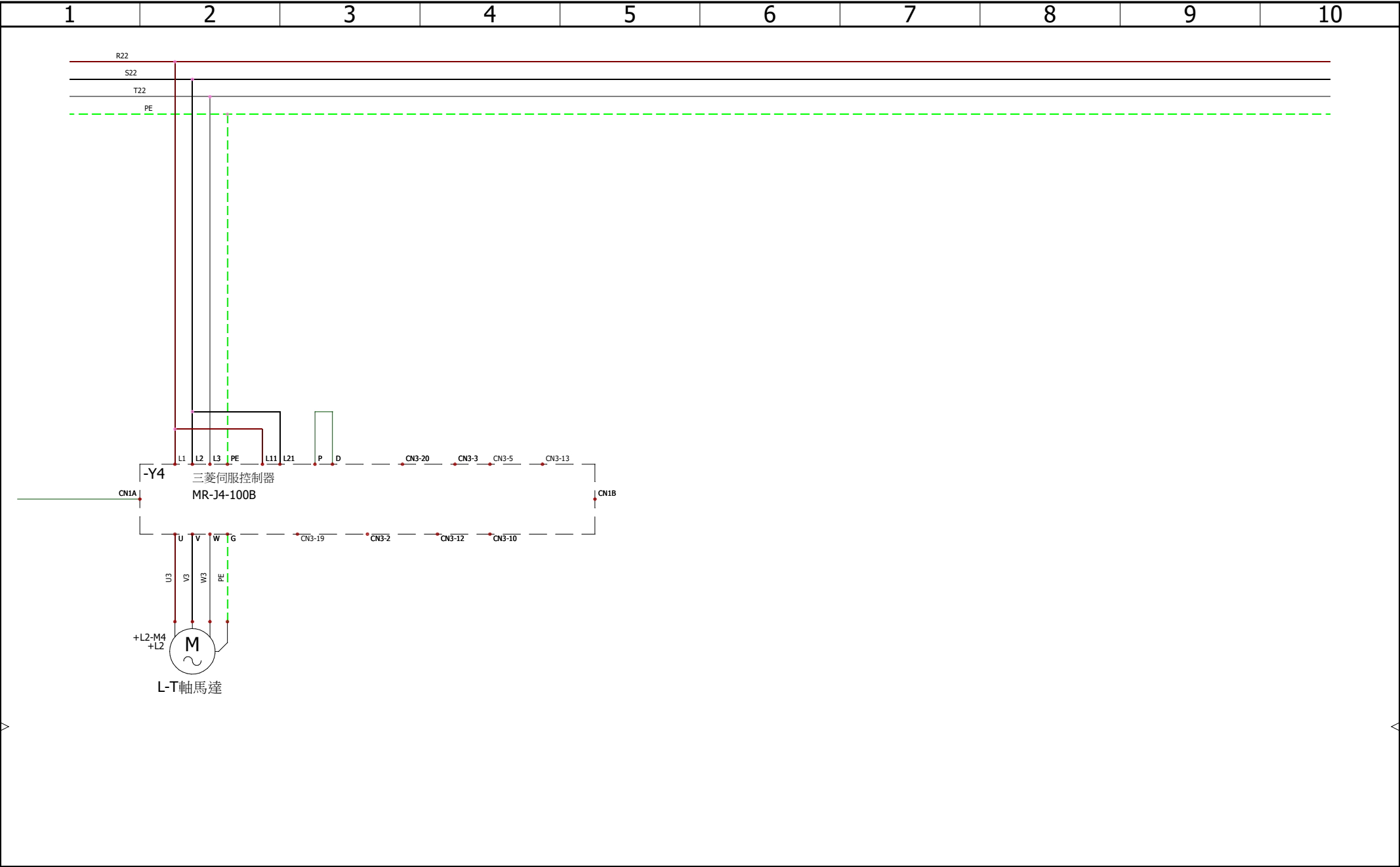
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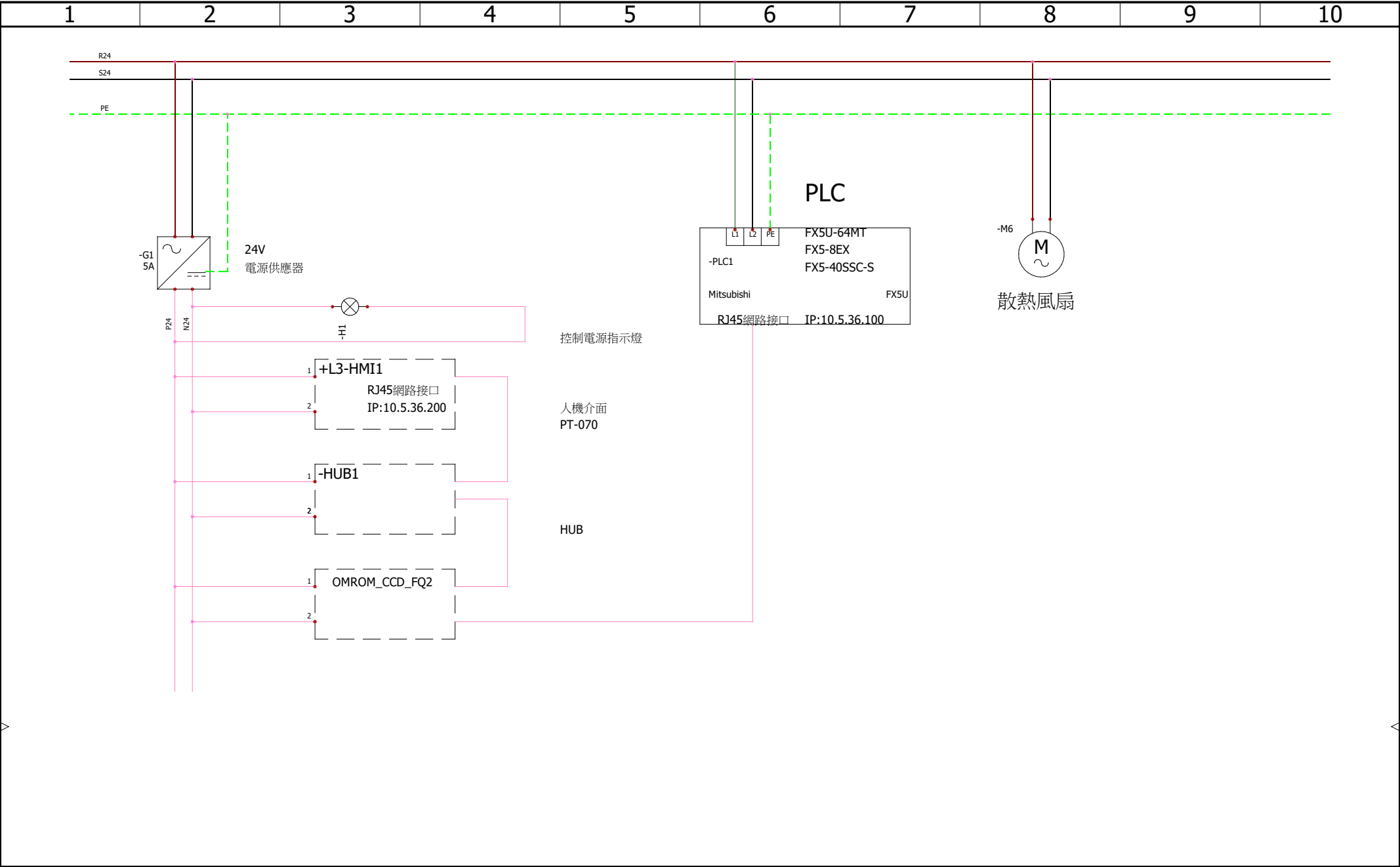
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









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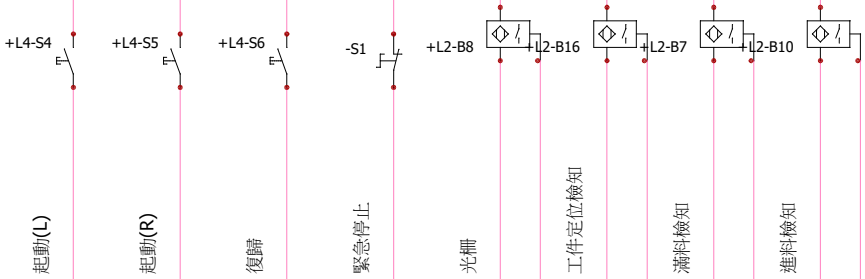


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RP		文件集					REVISION 0 SCHEME 07
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CONTRACT: 21-306		LOCATION: +L1	主電氣室	User data 1			User data 2

-PLC1												07-6/09-2/10-2	
Mitsubishi				Position carte :								FX5U	
S/S	X000	X001	X002	X003	X004	X005	X006	X007					
													













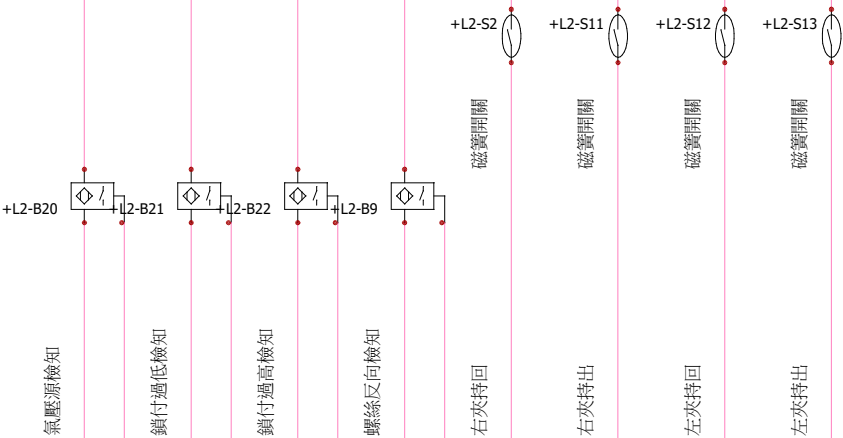
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CONTRACT: 21-306		LOCATION: +L1	主電氣室	User data 1			User data 2	SCHEME 08



-PLC1												07-6/08-2/10-2	
Mitsubishi				Position carte :								FX5U	
S/S	X010	X011	X012	X013	X014	X015	X016	X017					
													



-PLC1										07-6/08-2/09-2		
Mitsubishi					Position carte :					FX5U		
SS	X020	X021	X022	X023	X024	X025	X026	X027				

+L2-S7

磁簧開關

鎖螺絲回

+L2-S8

磁簧開關

鎖螺絲出

+L2-S9

磁簧開關

節流回

+L2-S10

磁簧開關

節流出

+L2-S14

磁簧開關

定位檢查回

+L2-S18

磁簧開關

定位檢查出

+L2-S19

磁簧開關

中夾持回

+L2-S20

磁簧開關

中夾持出

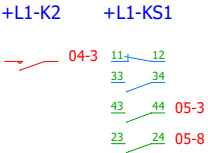
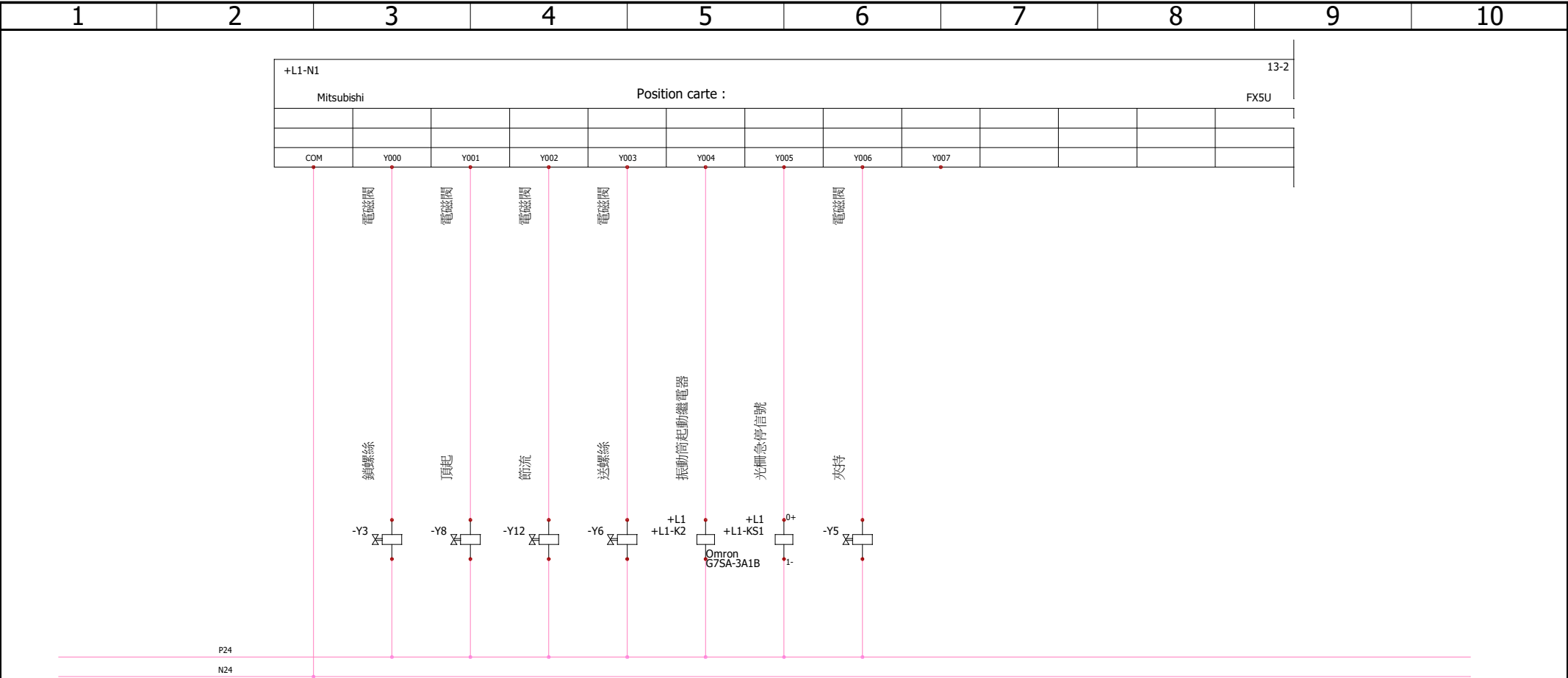
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RP	文件集				REVISION	
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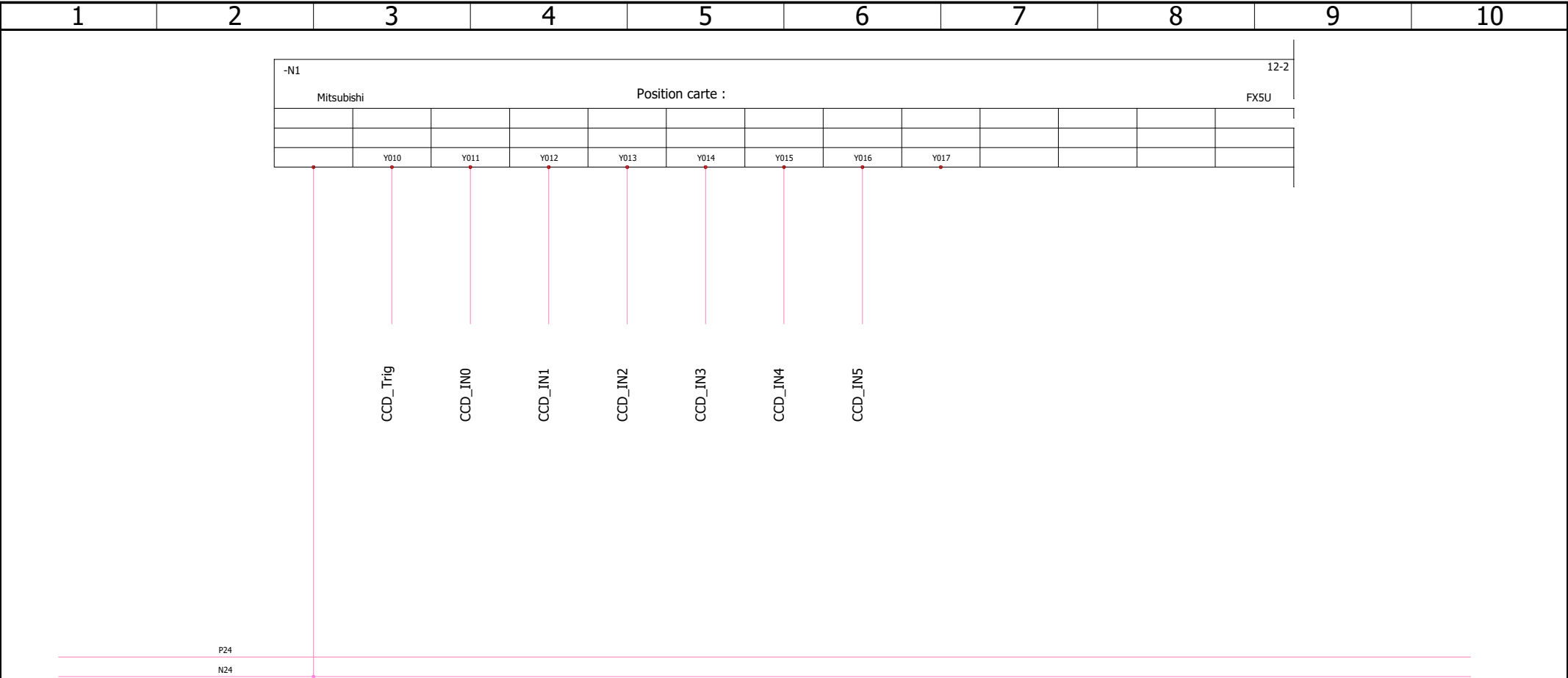


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CONTRACT: 21-306		LOCATION: +L1	主電氣室	User data 1		User data 2		11



CONTRACT: 21-306	LOCATION: +L4	控制面板				REVISION
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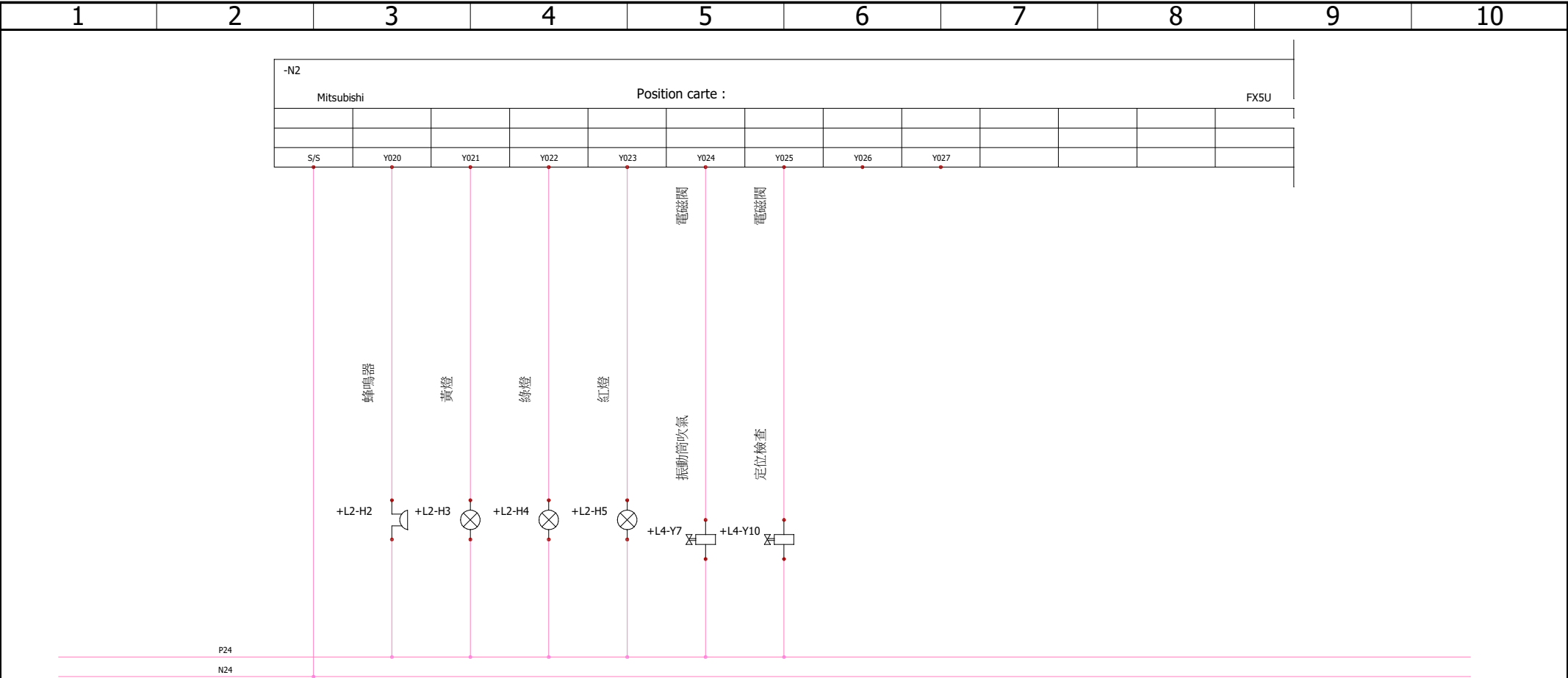
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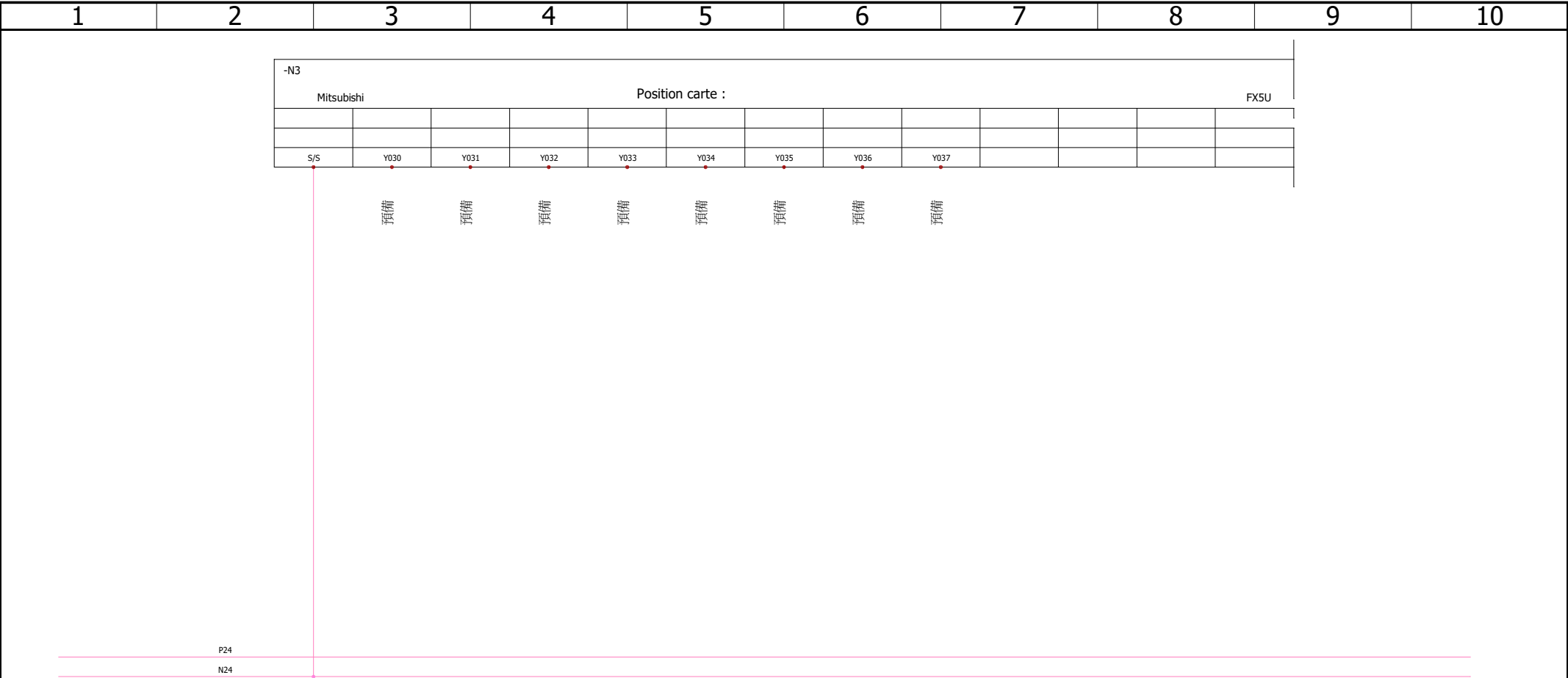
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						13



RP		文件集						REVISION 0
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