

腳踏板鎖螺帽與外蓋機

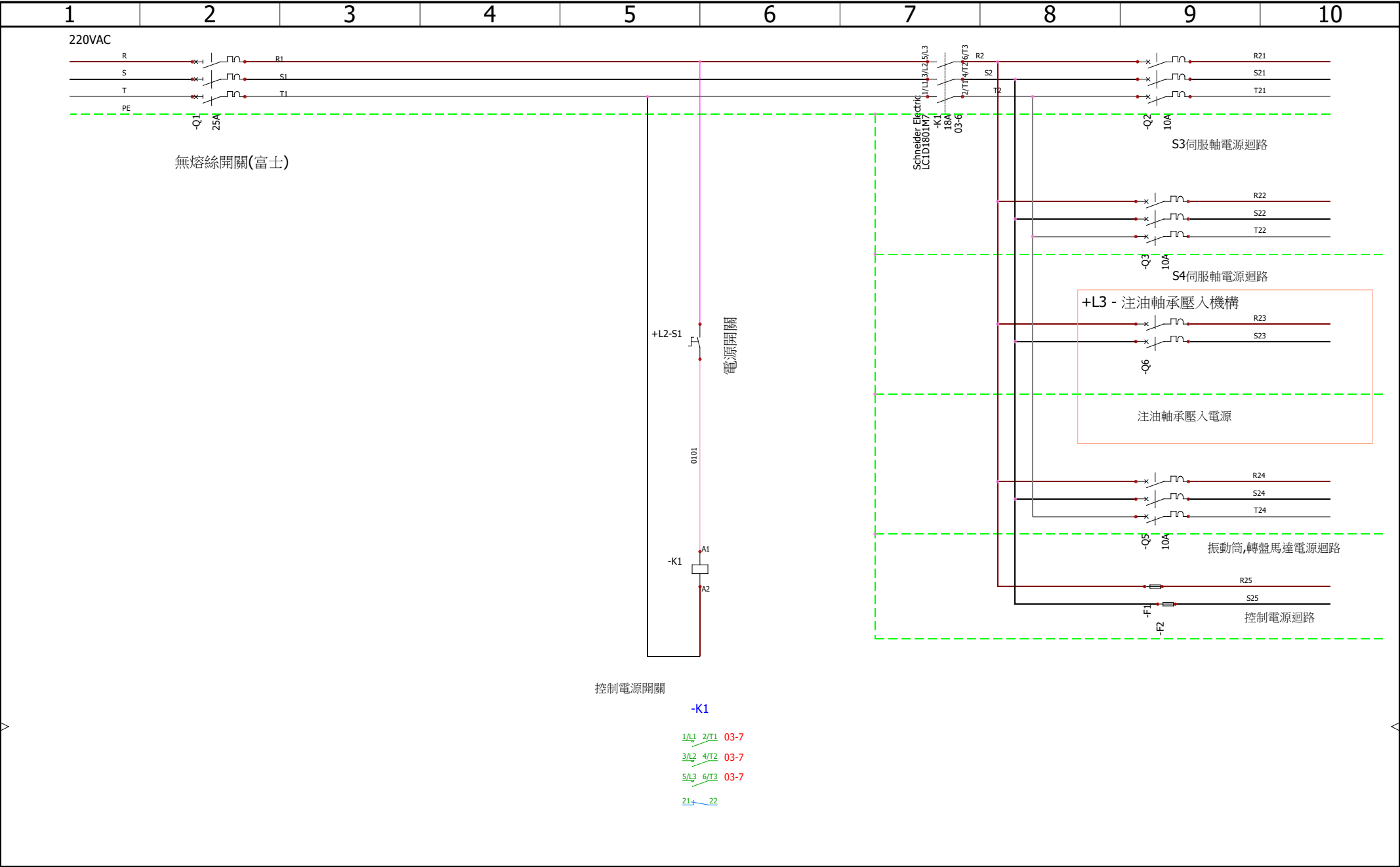
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REV.	DATE	NAME	CHANGES
維格			RP
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CONTRACT :		User data 1	SCHEME
21-1105		User data 2	01

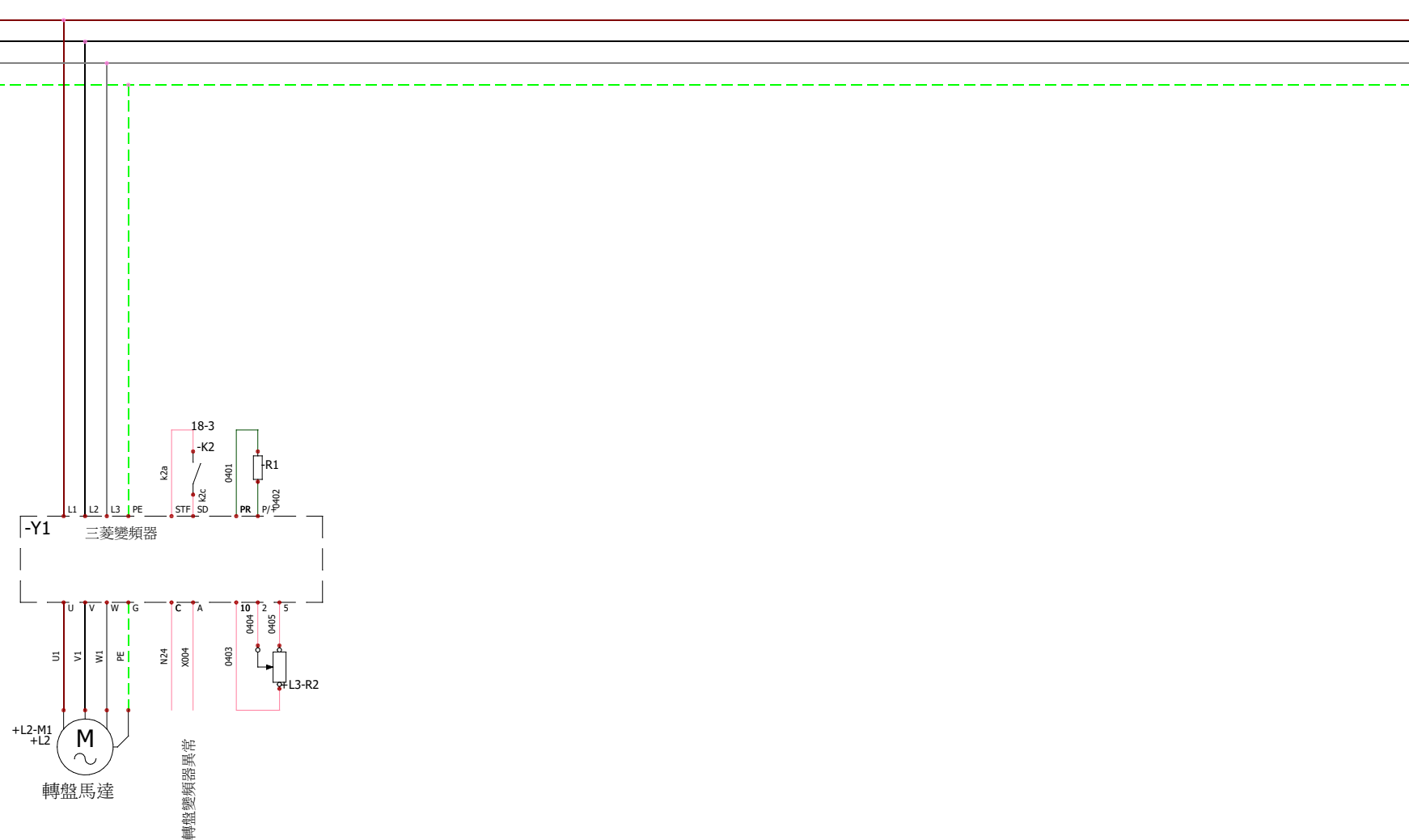
1-文件集

圖紙	功能	位置	校對	日期	創建人	說明	資料夾終點
01	=F1	+L1	0	2021/12/28	USER	首頁	
02	=F1	+L1	0	2021/12/28	USER	圖紙清單	
03	=F1	+L1	0	2021/12/28	USER	主迴路	
04	=F1	+L1	0	2021/12/28	USER	轉盤馬達	
05	=F1	+L1	0	2021/12/28	USER	振筒+平送1	
06	=F1	+L4	0	2021/12/28	USER	上下伺服迴路1	
07	=F1	+L1	0	2021/12/28	USER	鎖緊伺服迴路1	
08	=F1	+L1	0	2021/12/28	USER	控制電源迴路	
09	=F1	+L1	0	2021/12/28	USER	PLC INPUT0	
10	=F1	+L1	0	2021/12/28	USER	PLC INPUT1	
11	=F1	+L1	0	2021/12/28	USER	PLC INPUT2	
12	=F1	+L1	0	2021/12/28	USER	PLC INPUT3	
13	=F1	+L1	0	2021/12/28	USER	PLC INPUT4	
15	=F1	+L4	0	2021/12/28	USER	PLC OUTPUT0	
16	=F1	+L1	0	2021/12/28	USER	PLC OUTPUT1	
17	=F1	+L1	0	2021/12/28	USER	PLC OUTPUT2	
18	=F1	+L1	0	2021/12/28	USER	PLC OUTPUT3	
19	=F1	+L1	0	2021/12/28	USER	PLC OUTPUT4	

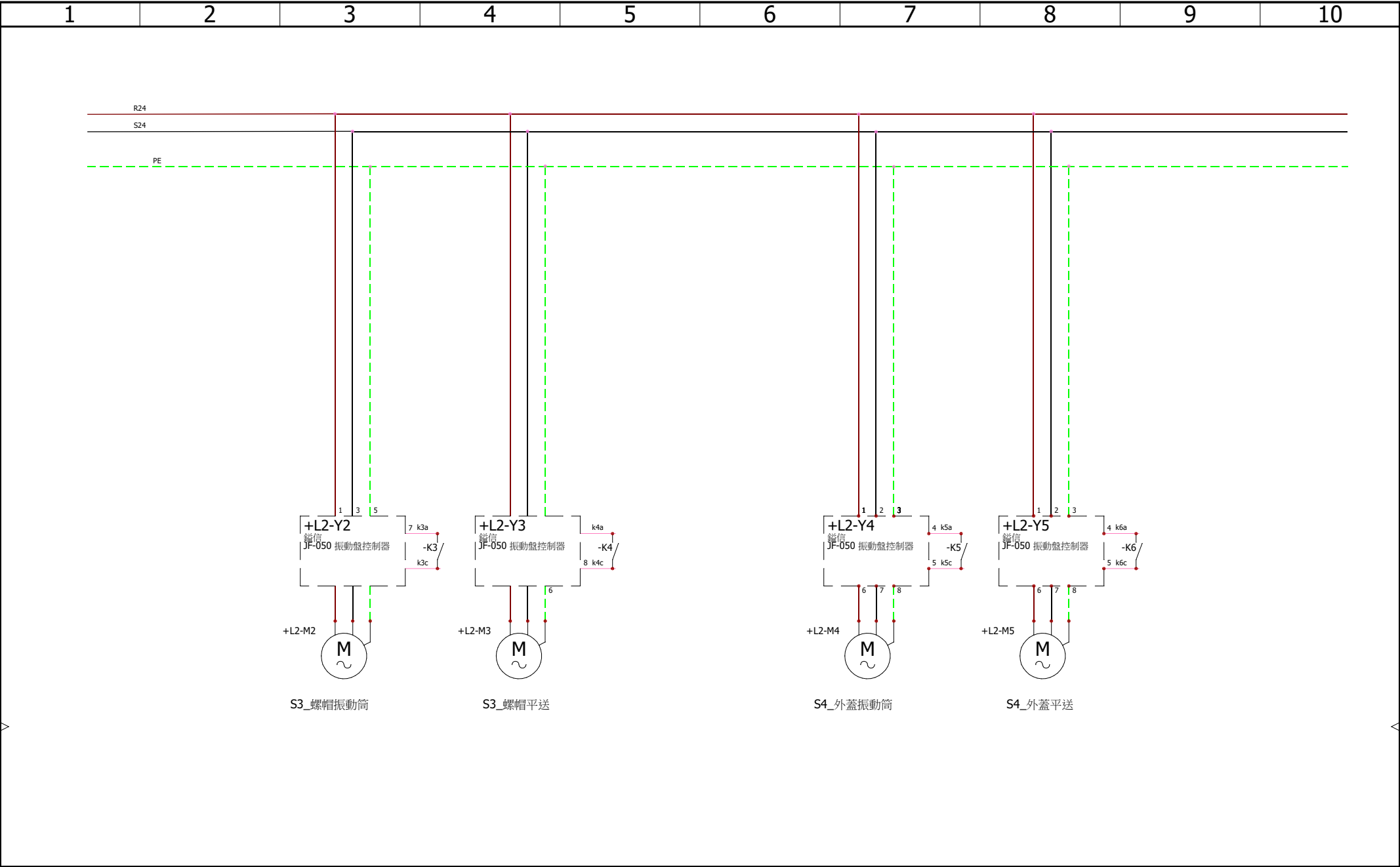
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CONTRACT: 21-1105	LOCATION: +L1	主電氣室	User data 1		User data 2	02



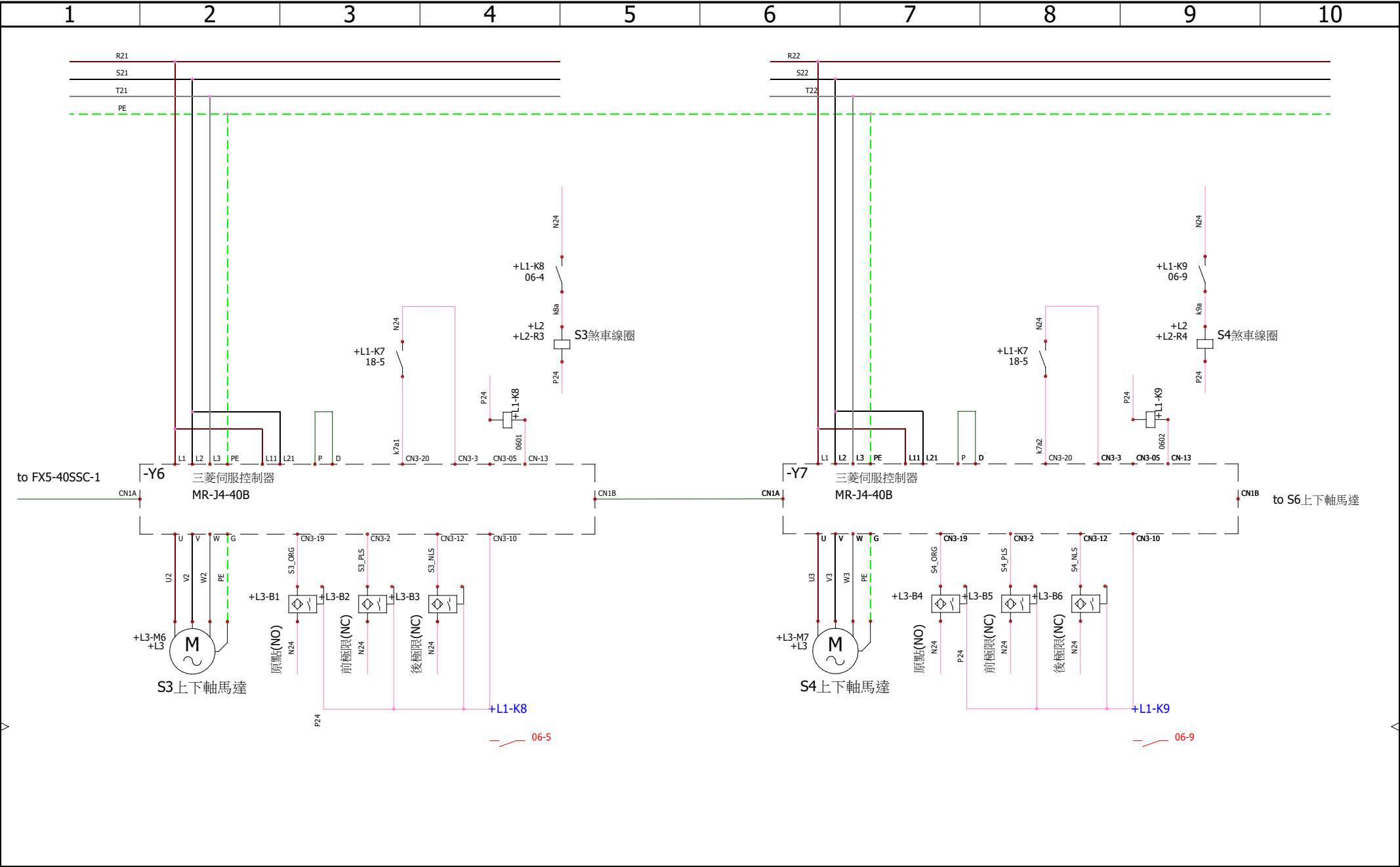
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CONTRACT: 21-1105	LOCATION: +L1	主電氣室			User data 1	User data 2	SCHEME
							03



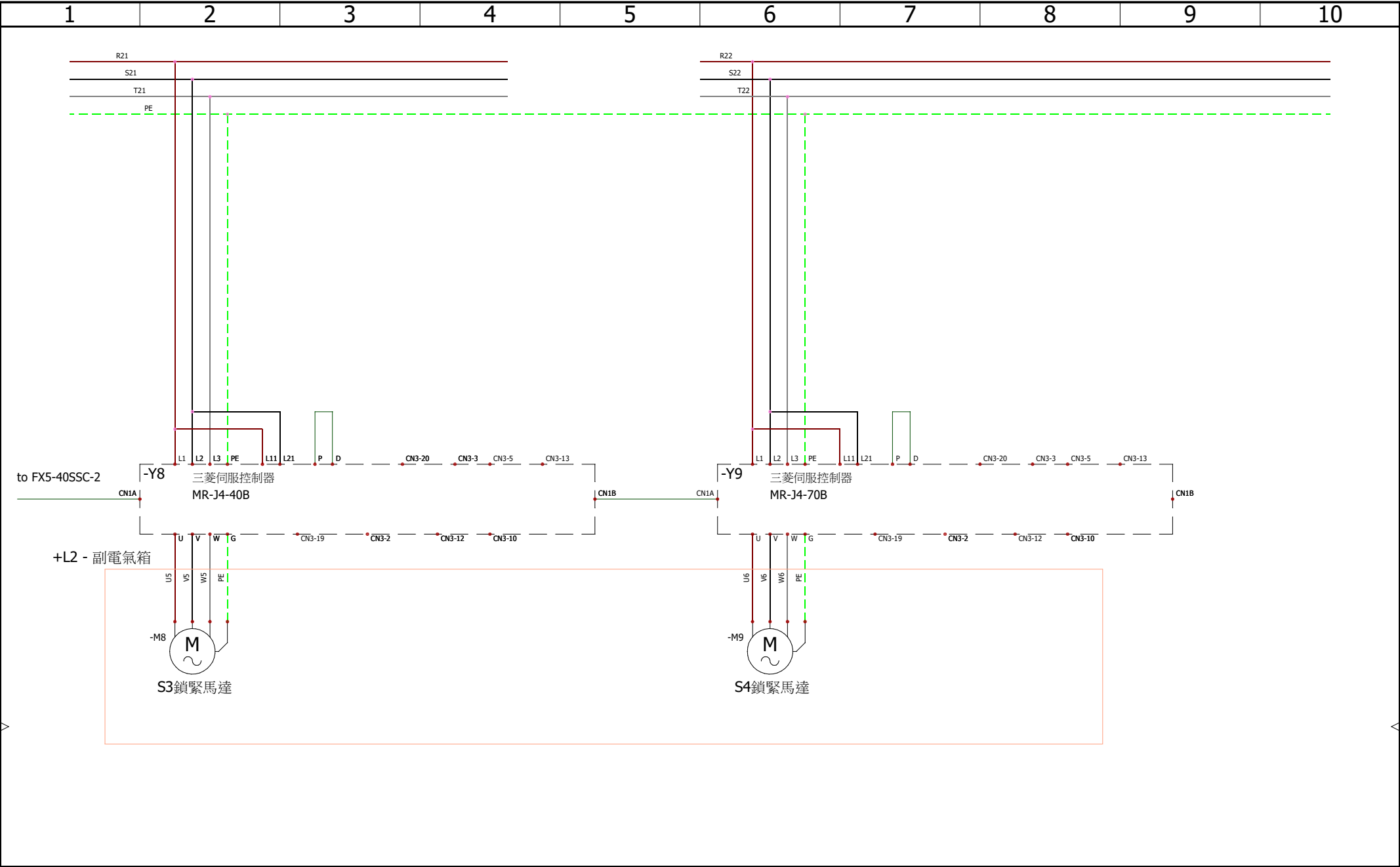
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CONTRACT: 21-1105	LOCATION: +L1	主電氣室			User data 1	User data 2



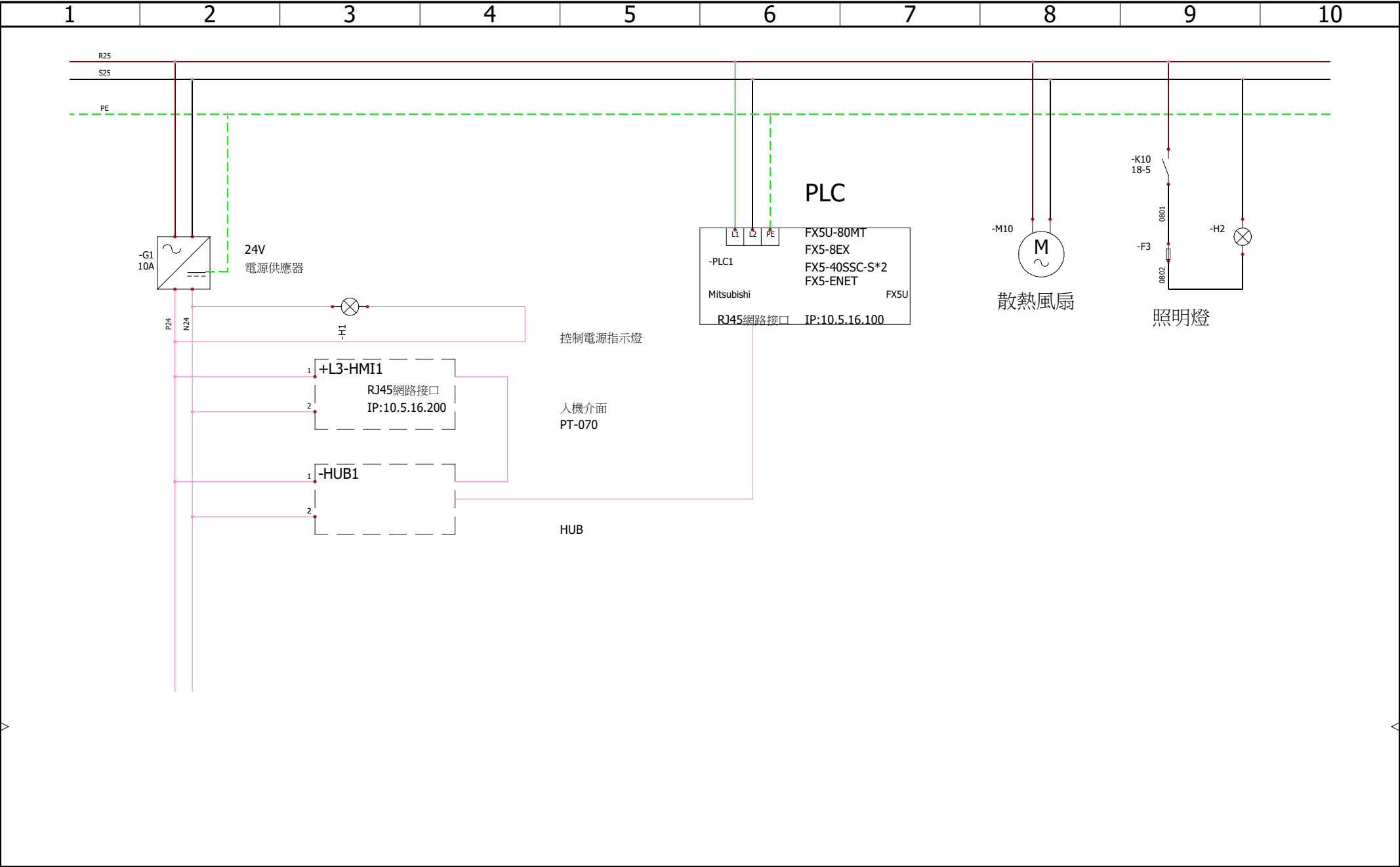
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CONTRACT: 21-1105	LOCATION: +L1	主電氣室			User data 1	User data 2	SCHEME
							05



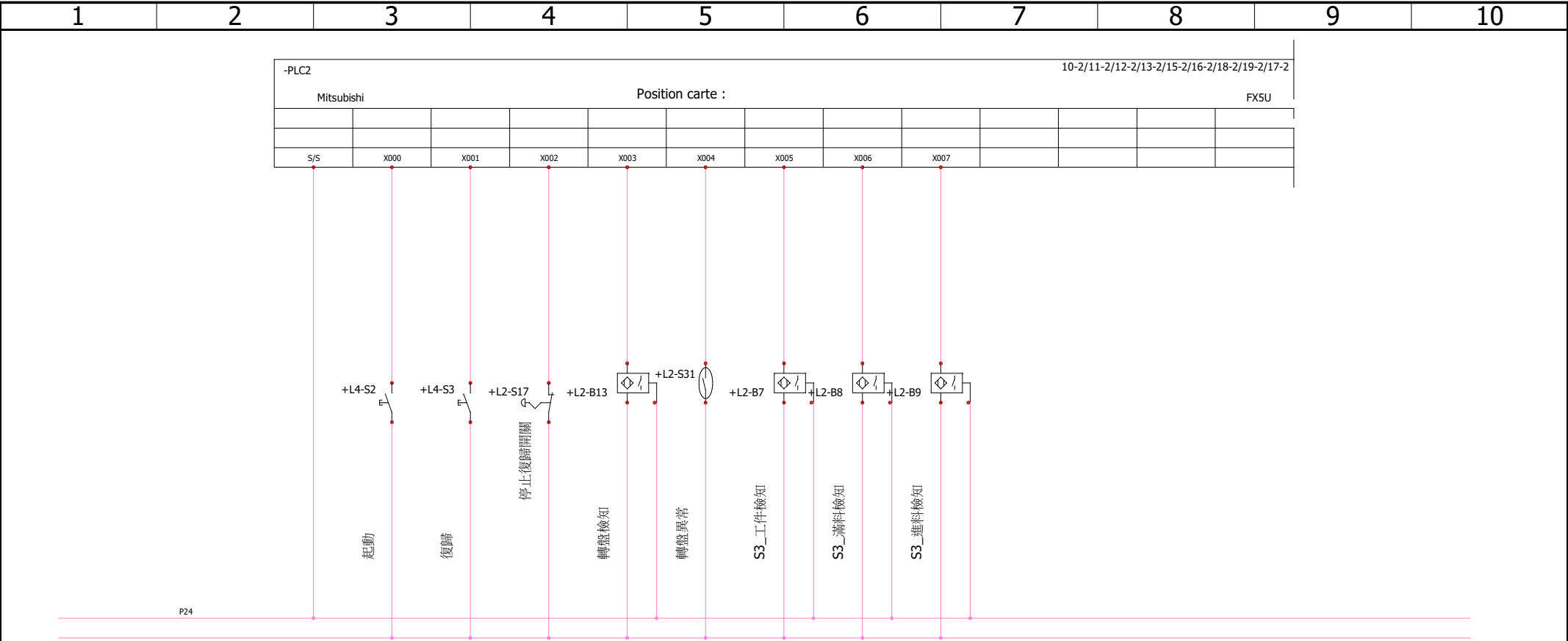
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CONTRACT: 21-1105		LOCATION: +L4	控制面板	User data 1			User data 2	SCHEME
								06



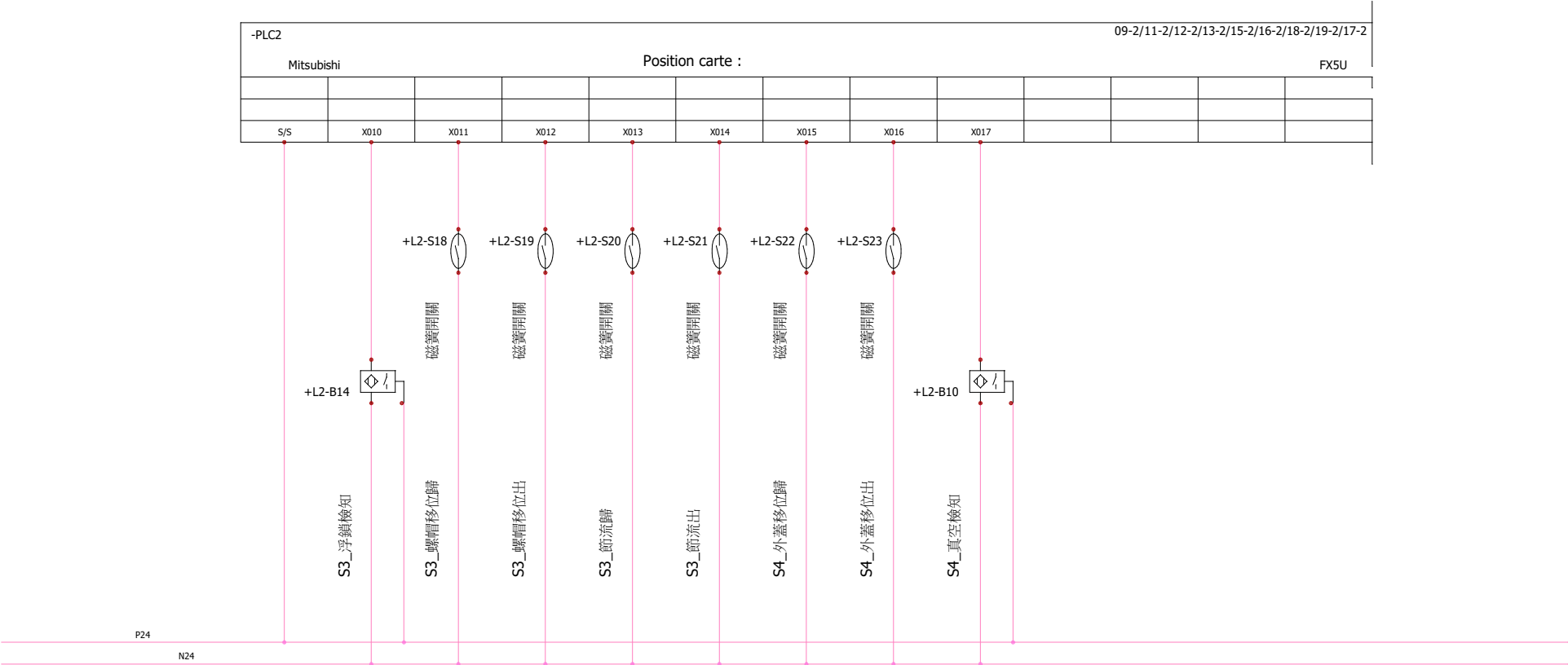
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CONTRACT: 21-1105		LOCATION: +L1		主電氣室		User data 1		User data 2	07



RP	文件集				REVISION 0	
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		REV.	DATE	NAME		CHANGES
CONTRACT: 21-1105	LOCATION: +L1	主電氣室	User data 1		User data 2	SCHEME 08



RP	文件集				REVISION 0 SCHEME 09	
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		REV.	DATE	NAME		CHANGES
CONTRACT: 21-1105	LOCATION: +L1	主電氣室			User data 1	User data 2



-PLC2										09-2/10-2/12-2/13-2/15-2/16-2/18-2/19-2/17-2		
Mitsubishi					Position carte :					FX5U		
SS	X020	X021	X022	X023	X024	X025	X026	X027				

+L2-S4
磁簧開關
S4_節流回

+L2-S5
磁簧開關
S4_節流出

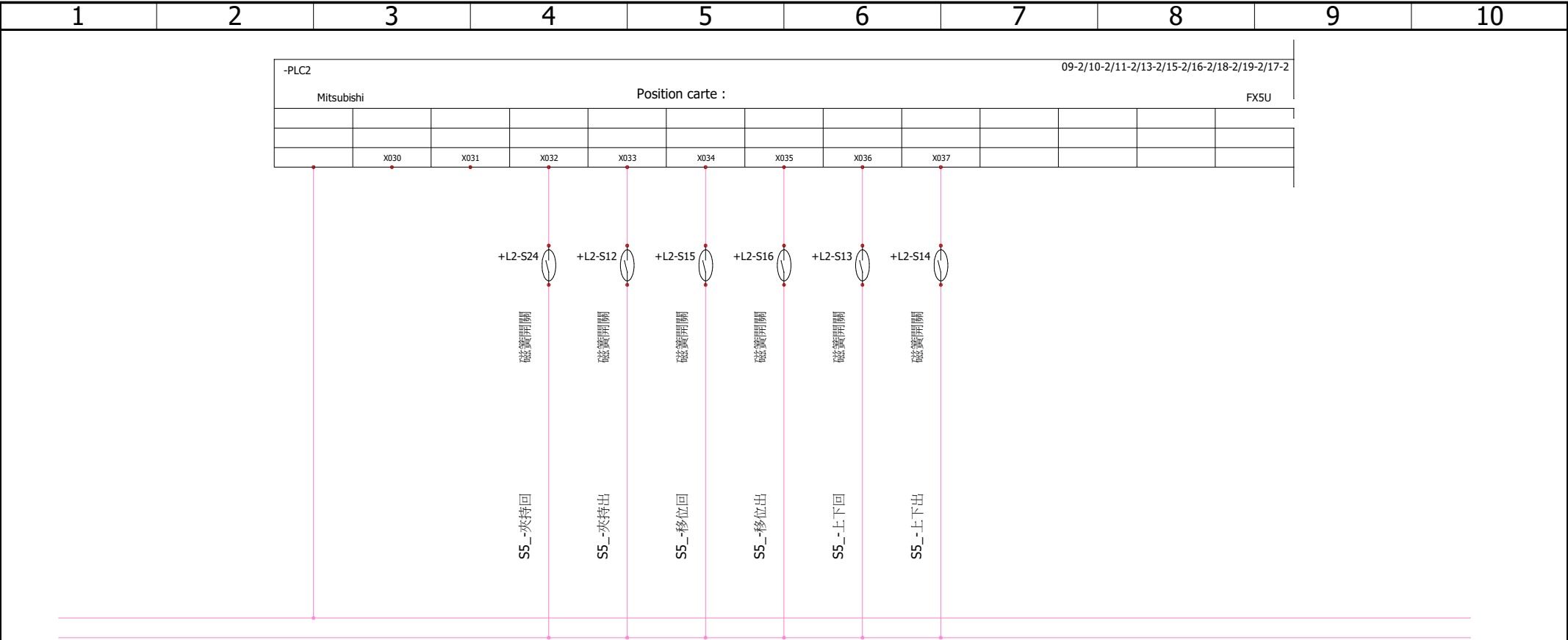
+L2-B11
S4_滿料檢知

+L2-B12
S4_進料檢知

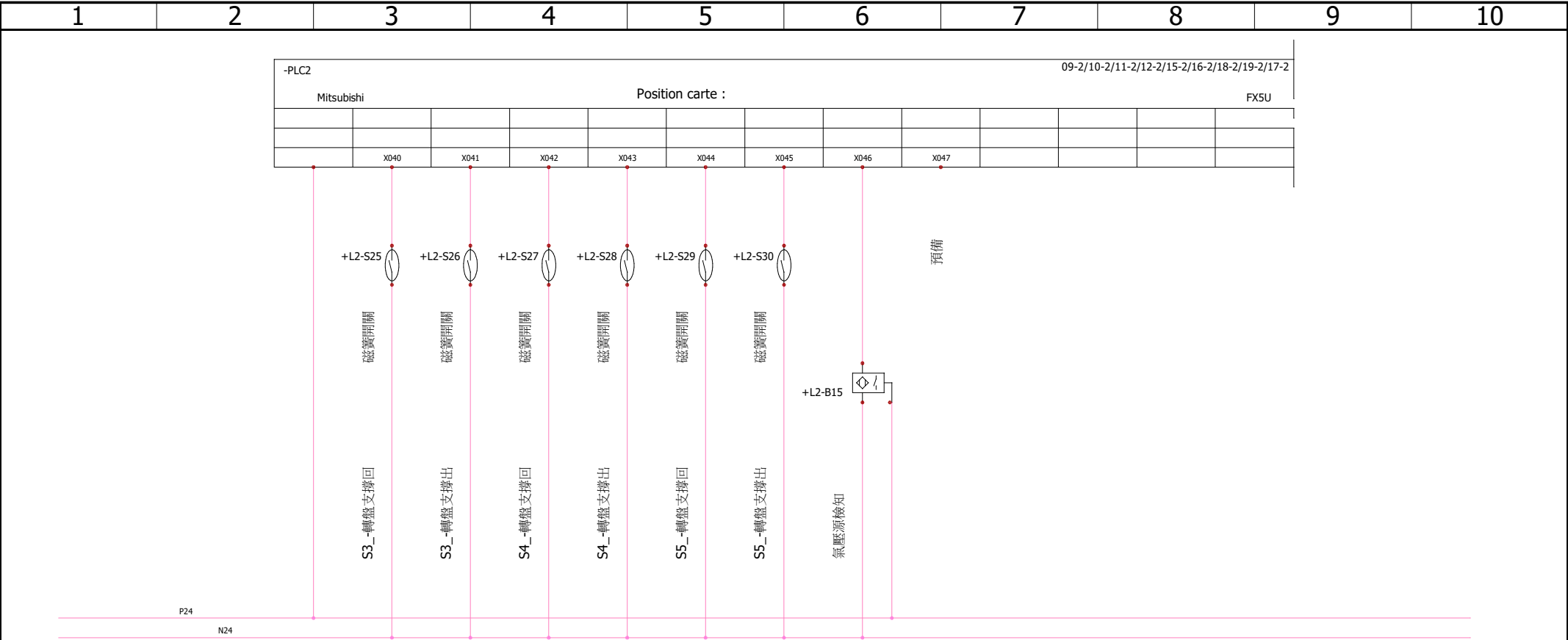
P24

N24

RP	文件集				REVISION 0	
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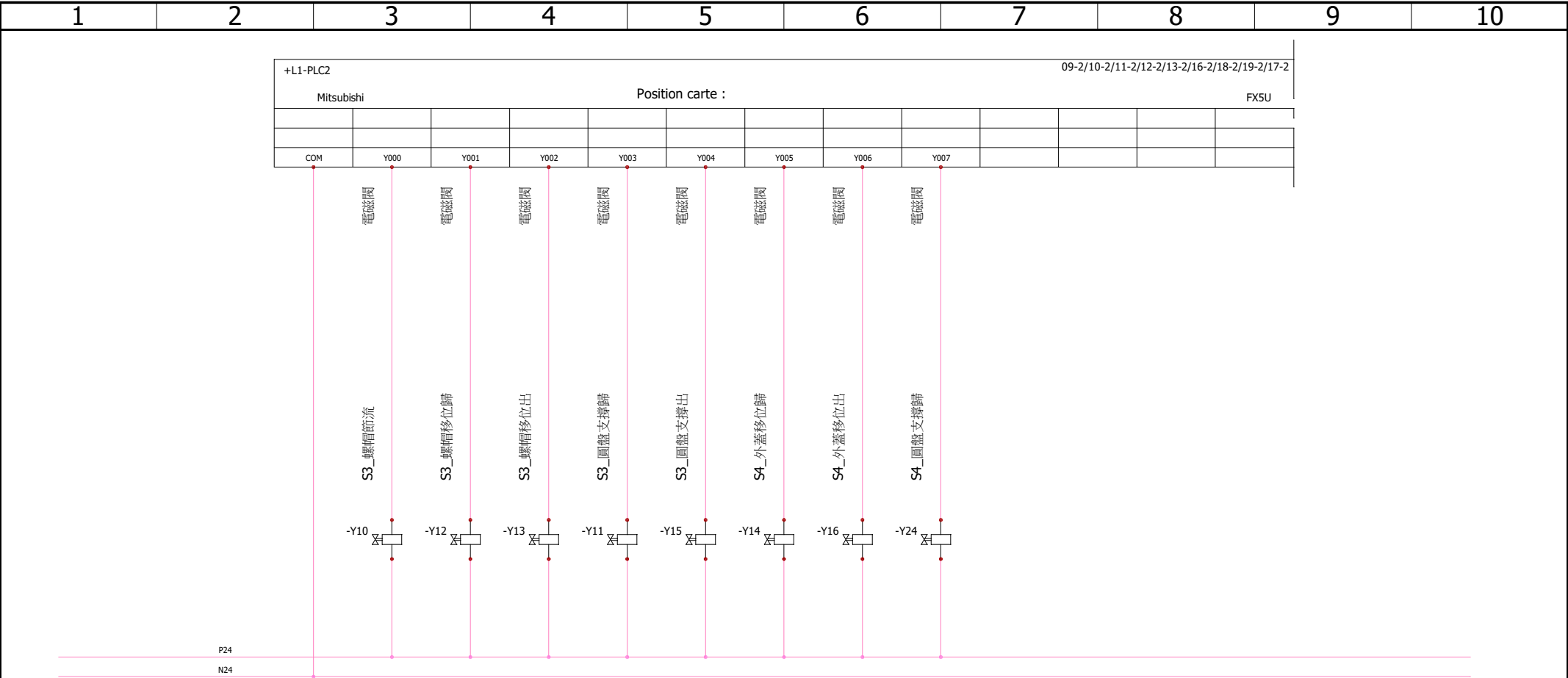
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CONTRACT: 21-1105		LOCATION: +L1	主電氣室		User data 1		User data 2	



P24

N24

RP	文件集					REVISION
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		REV.	DATE	NAME	CHANGES	13
CONTRACT: 21-1105	LOCATION: +L1	主電氣室			User data 1	User data 2



P24

N24

RP	文件集				REVISION
		0	2021/12/28	USER	SCHEME
		REV.	DATE	NAME	
CONTRACT: 21-1105	LOCATION: +L4	控制面板		User data 1	User data 2



N24

16

