

止付螺絲供料鎖付機

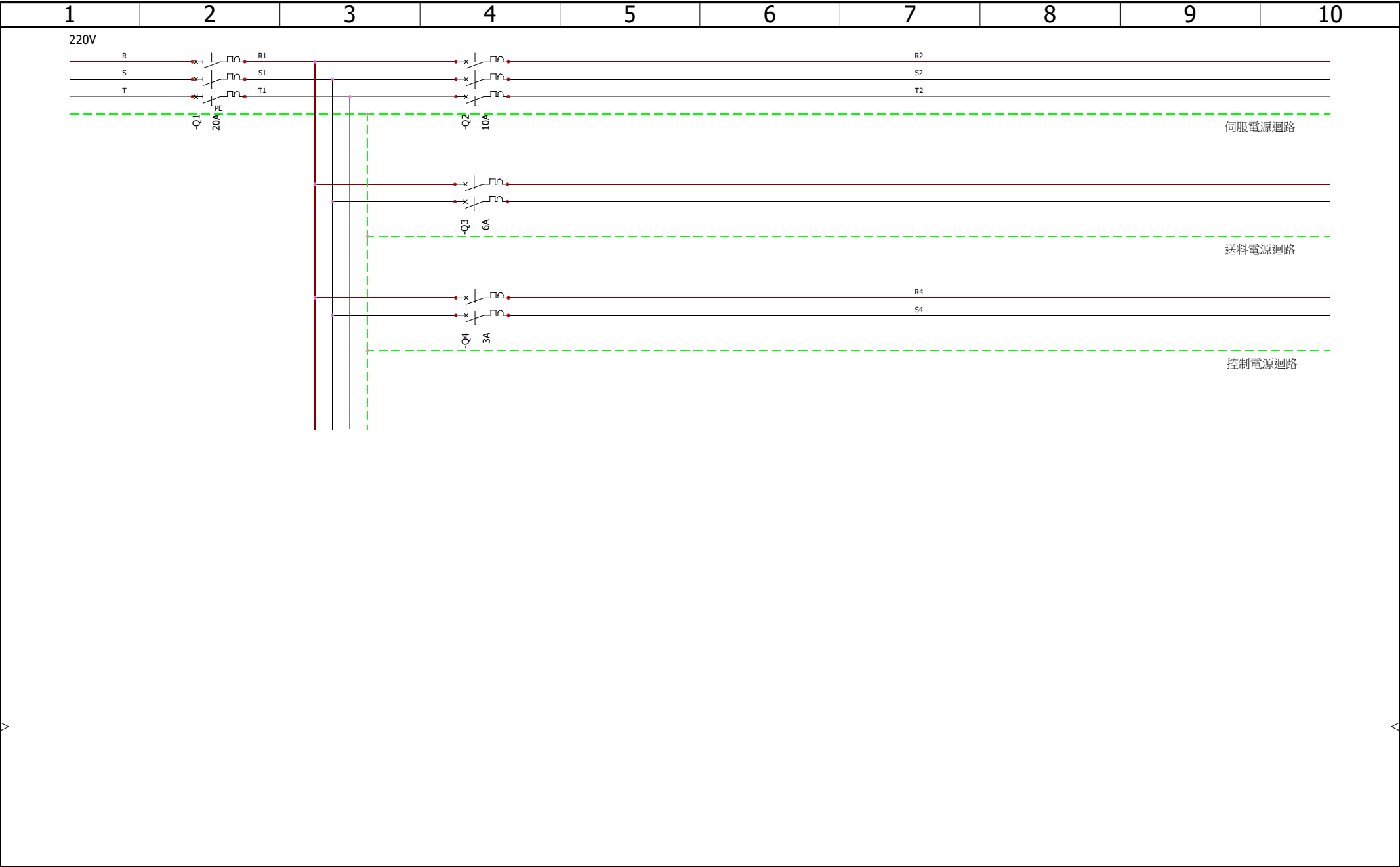
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0	2021/5/7	USER	
REV.	DATE	NAME	CHANGES
先構			Risepower
			REVISION 0
			CONTRACT : 21-301
		User data 1 User data 2	SCHEME 01

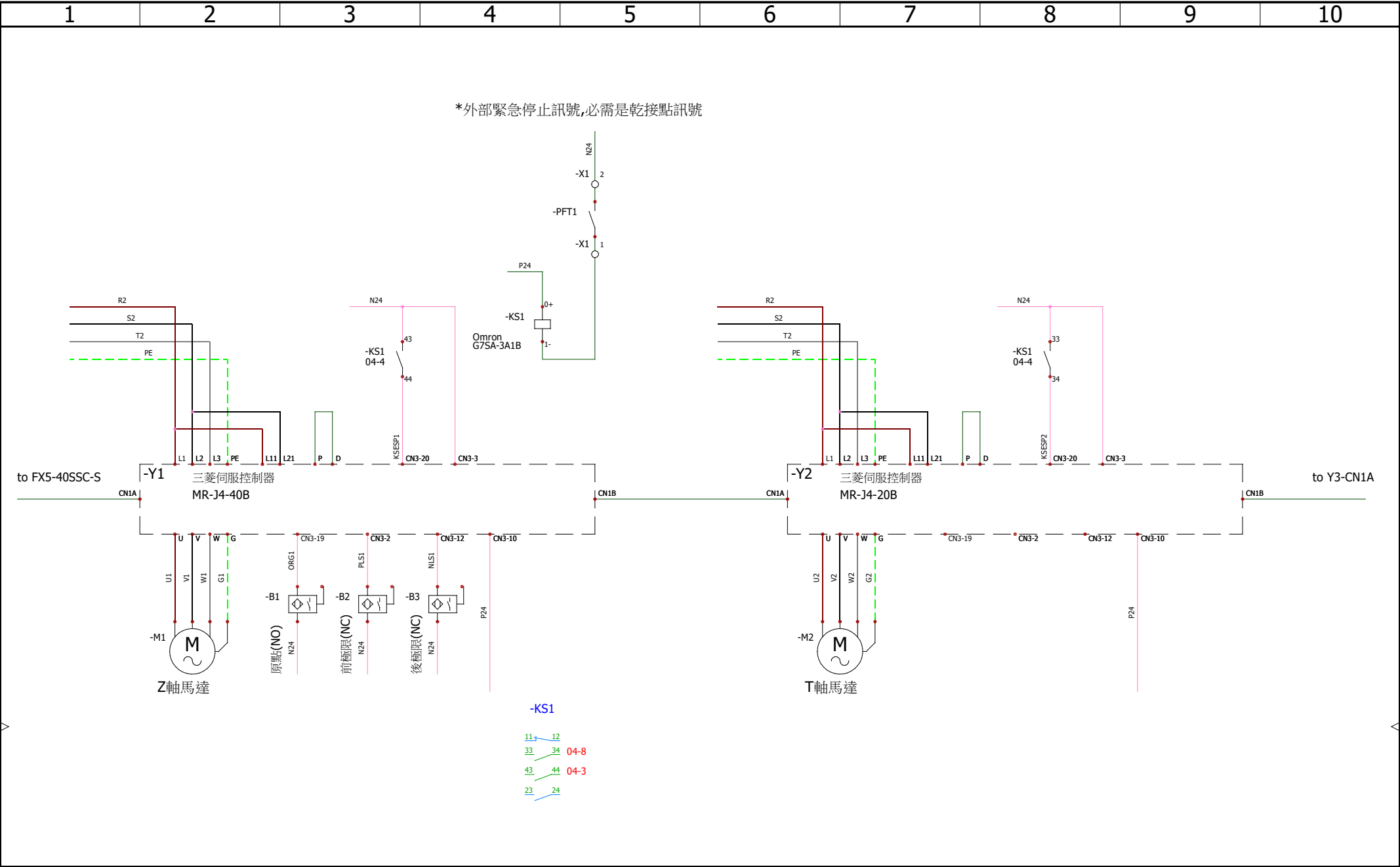
1-文件集

圖紙	功能	位置	校對	日期	創建人	說明	資料夾終點
01	=F1	+L1	0	2021/5/7	USER	首頁	
02	=F1	+L1	0	2021/5/7	USER	圖紙清單	
03	=F1	+L1	0	2021/5/7	USER	主迴路	
04	=F1	+L1	0	2021/5/7	USER	伺服迴路Z軸,T軸	
05	=F1	+L2	0	2021/5/7	USER	振筒+平送	
06	=F1	+L1	0	2021/5/7	USER	控制電源迴路	
07	=F1	+L1	0	2021/5/7	USER	PLC INPUT0	
08	=F1	+L1	0	2021/5/7	USER	PLC INPUT1	
09	=F1	+L1	0	2021/5/7	USER	PLC OUTPUT0	
10	=F1	+L1	0	2021/5/7	USER	PLC OUTPUT1	

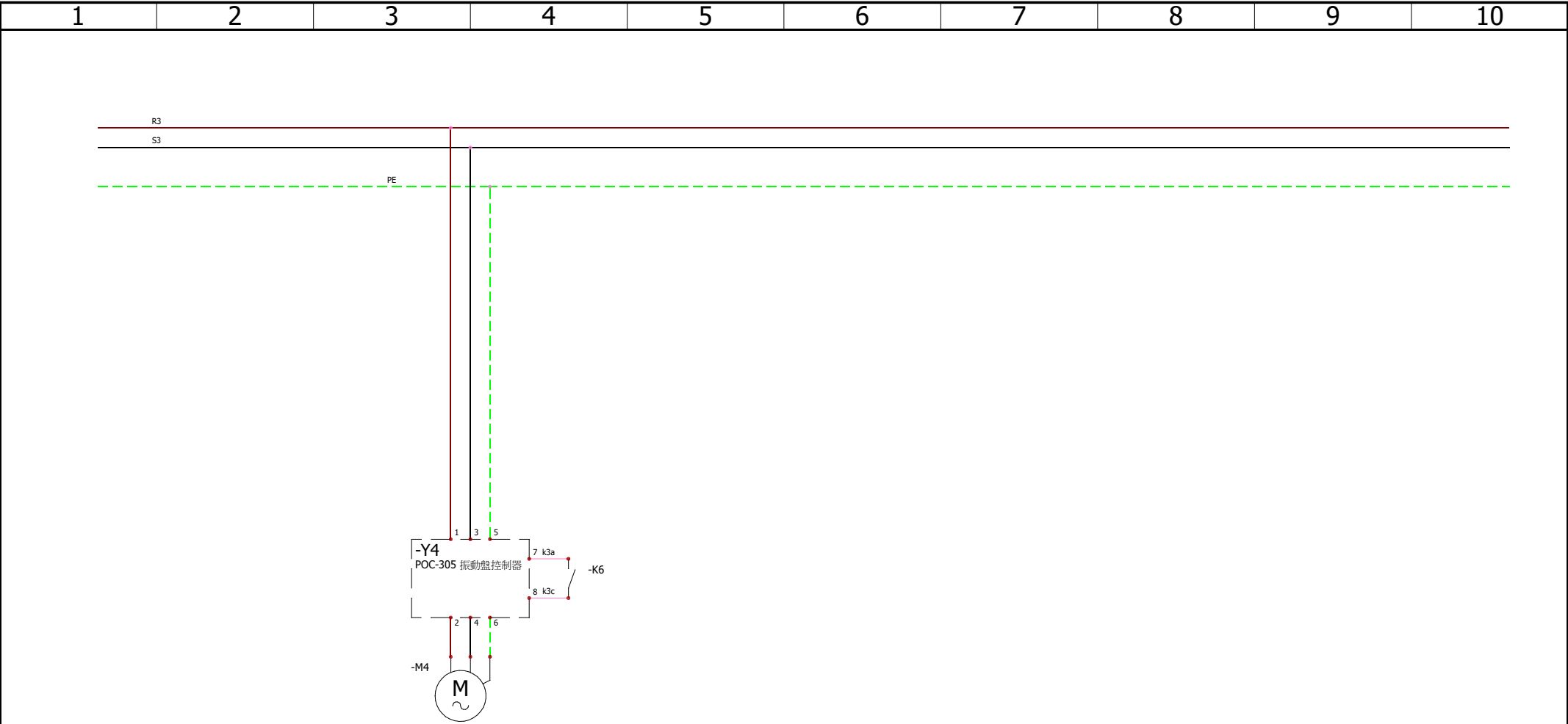
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		REV.	DATE	NAME	CHANGES	
CONTRACT: 21-301	LOCATION: +L1	主電氣室			User data 1	User data 2



Risepower	文件集					REVISION	
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		0	2021/5/7	USER		SCHEME	
		REV.	DATE	NAME	CHANGES		
CONTRACT: 21-301	LOCATION: +L1	主電氣室			User data 1	User data 2	03

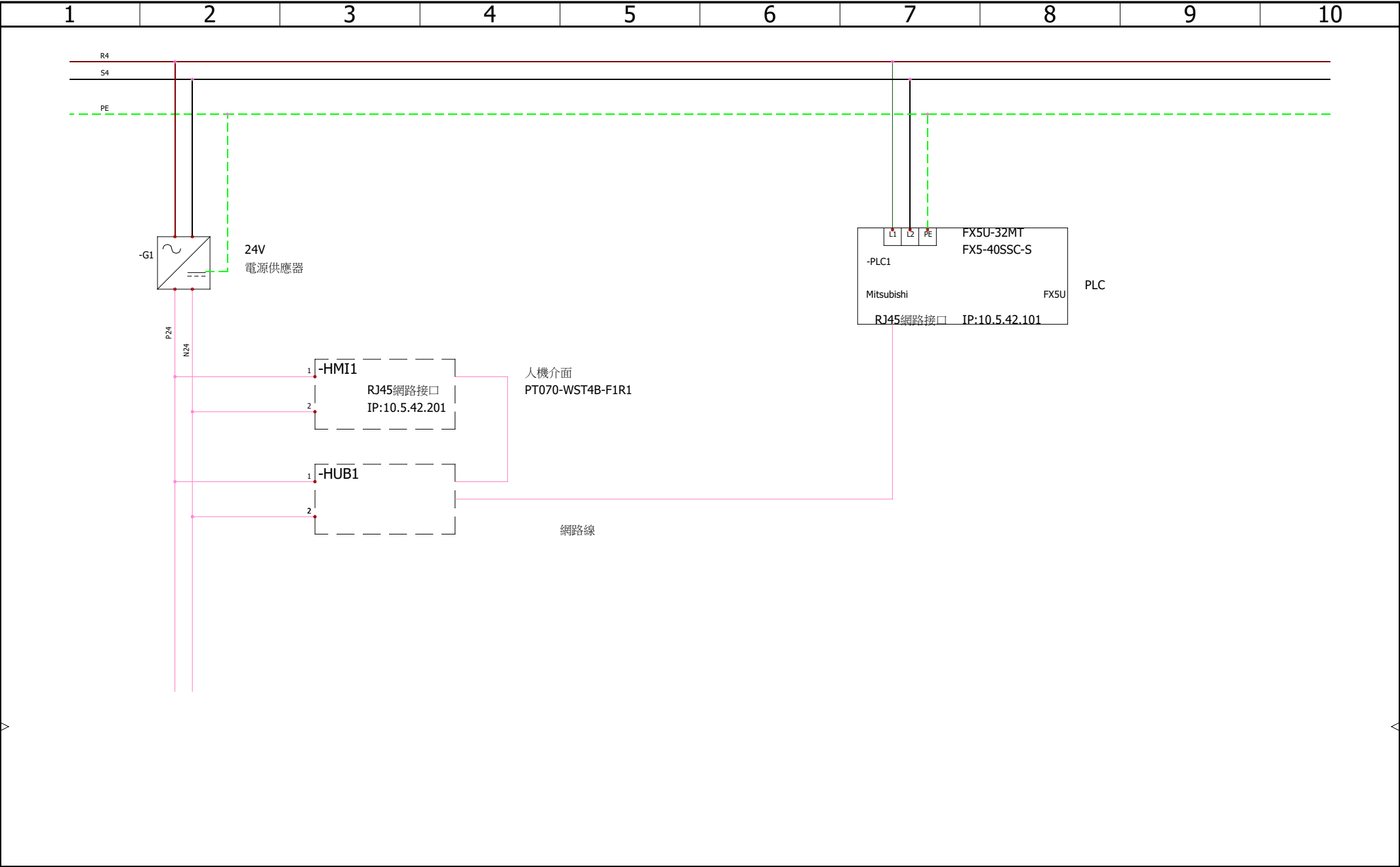


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				SCHEME	
				04	
CONTRACT: 21-301	LOCATION: +L1 主電氣室			User data 1	
				User data 2	
REV.		DATE	NAME	CHANGES	
0		2021/5/7	USER		



止付螺絲振動筒

Risepower	文件集			REVISION	
				0	
				SCHEME	
				05	
CONTRACT: 21-301	LOCATION: +L2 鎖付機構			User data 1	
				User data 2	



Risepower	文件集				REVISION
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		0	2021/5/7	USER	SCHEME
		REV.	DATE	NAME	
CONTRACT: 21-301	LOCATION: +L1	主電氣室			06
		User data 1			User data 2

-PLC1												06-7/08-2/09-2	
Mitsubishi				Position carte :								FX5U	
S/S	X000	X001	X002	X003	X004	X005	X006	X007					

-PFT2

起動-止付螺絲

-PFT3

RESET-止付螺絲

-PFT4

Interlock-止付螺絲

-S1

鎖付機移位回磁簧開關

-S2

鎖付機移位出磁簧開關

-S3

止付移載回磁簧開關

-S4

止付移載出磁簧開關

P24

Risepower

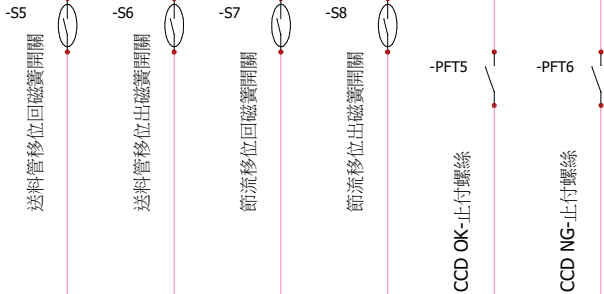
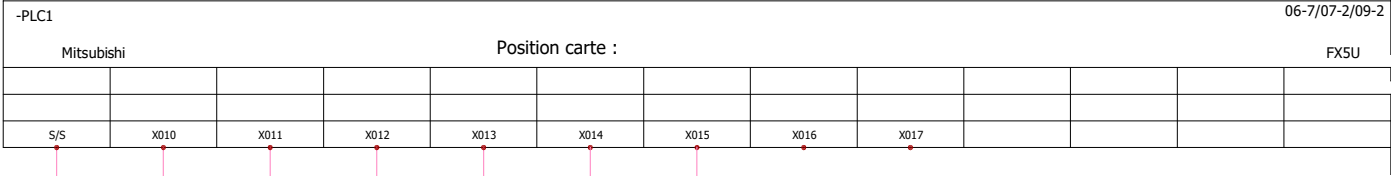
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CONTRACT: 21-301

LOCATION: +L1

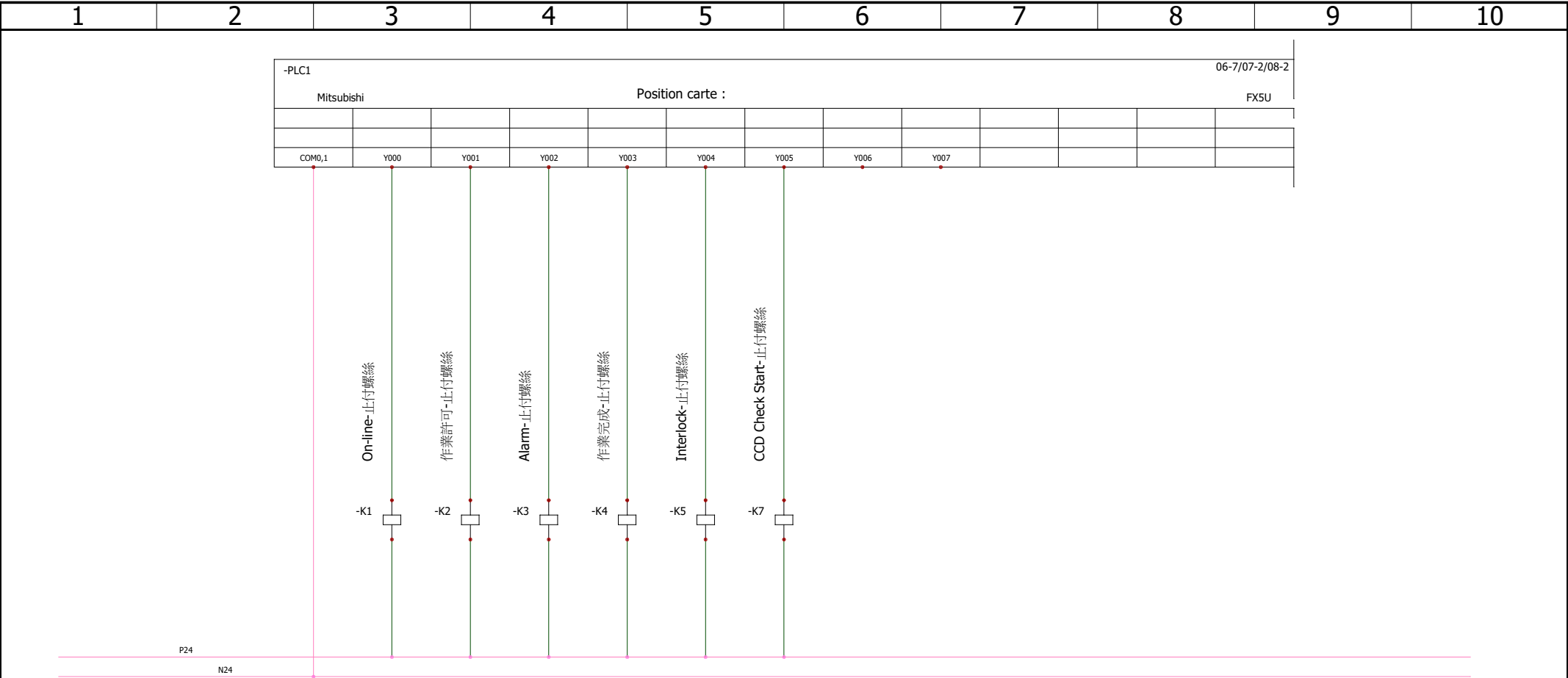
主電氣室

				REVISION 0
0	2021/5/7	USER		
REV.	DATE	NAME	CHANGES	
User data 1			User data 2	SCHEME 07

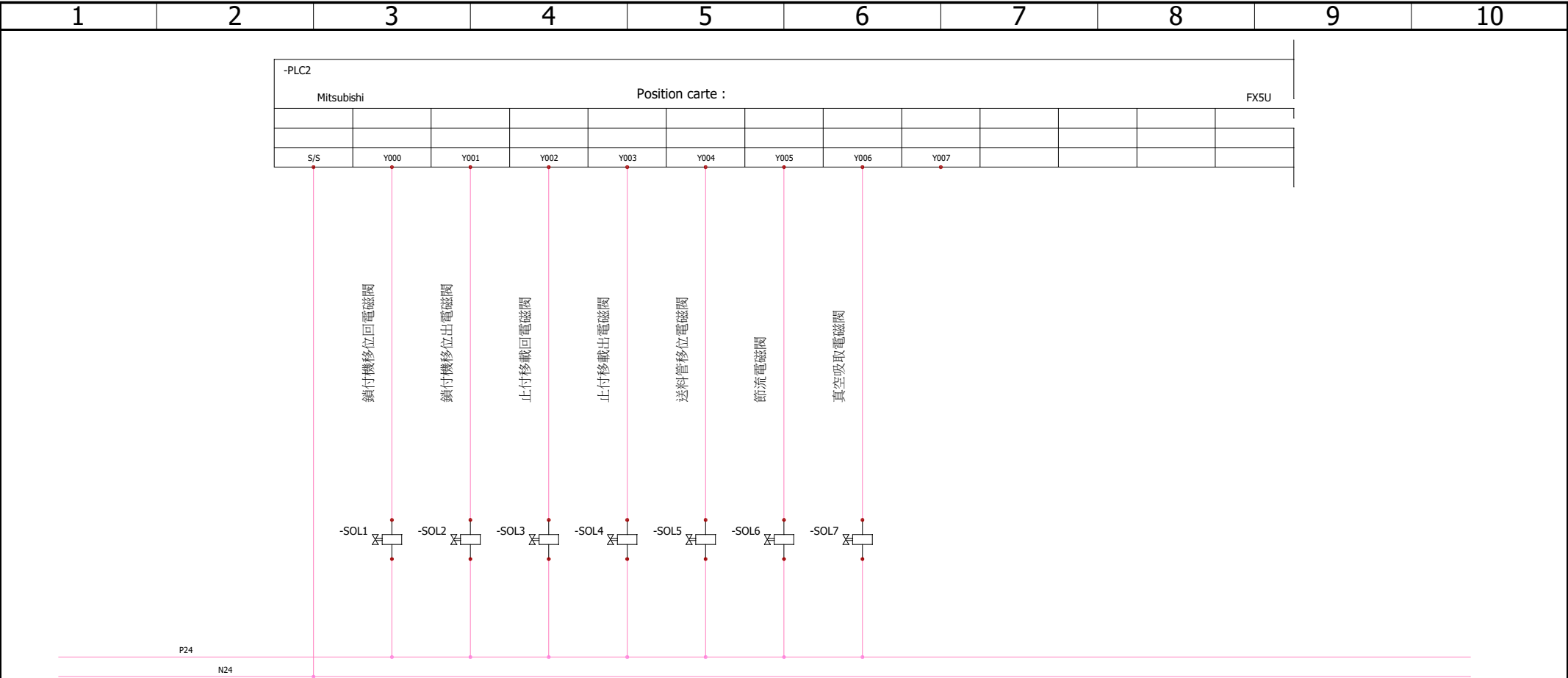


P24

N24



Risepower	文件集					REVISION	
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CONTRACT: 21-301	LOCATION: +L1	主電氣室			User data 1	User data 2	09



Risepower	文件集					REVISION	
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CONTRACT: 21-301	LOCATION: +L1	主電氣室			User data 1	User data 2	10