

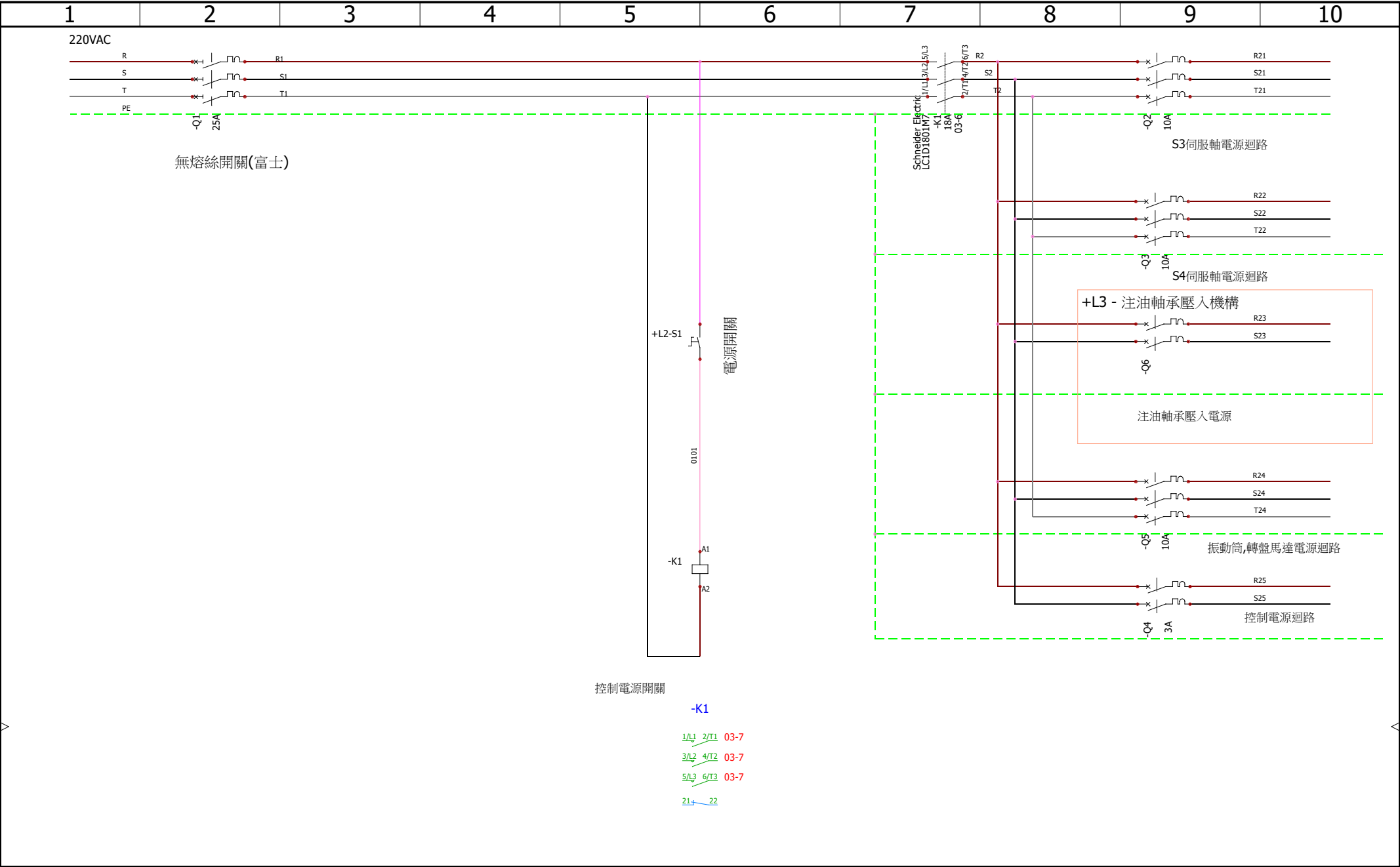
腳踏板鎖螺帽與外蓋機
文件集

| | | | |
|-----------------------|------------|----------------------------|---------------|
| | | | |
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| | | | |
| | | | |
| 0 | 2021/12/28 | USER | |
| REV. | DATE | NAME | CHANGES |
| 維格 | | | RP |
| | | | REVISION 0 |
| | | | SCHEME 01 |
| CONTRACT : 21-1105 | | User data 1 User data 2 | |

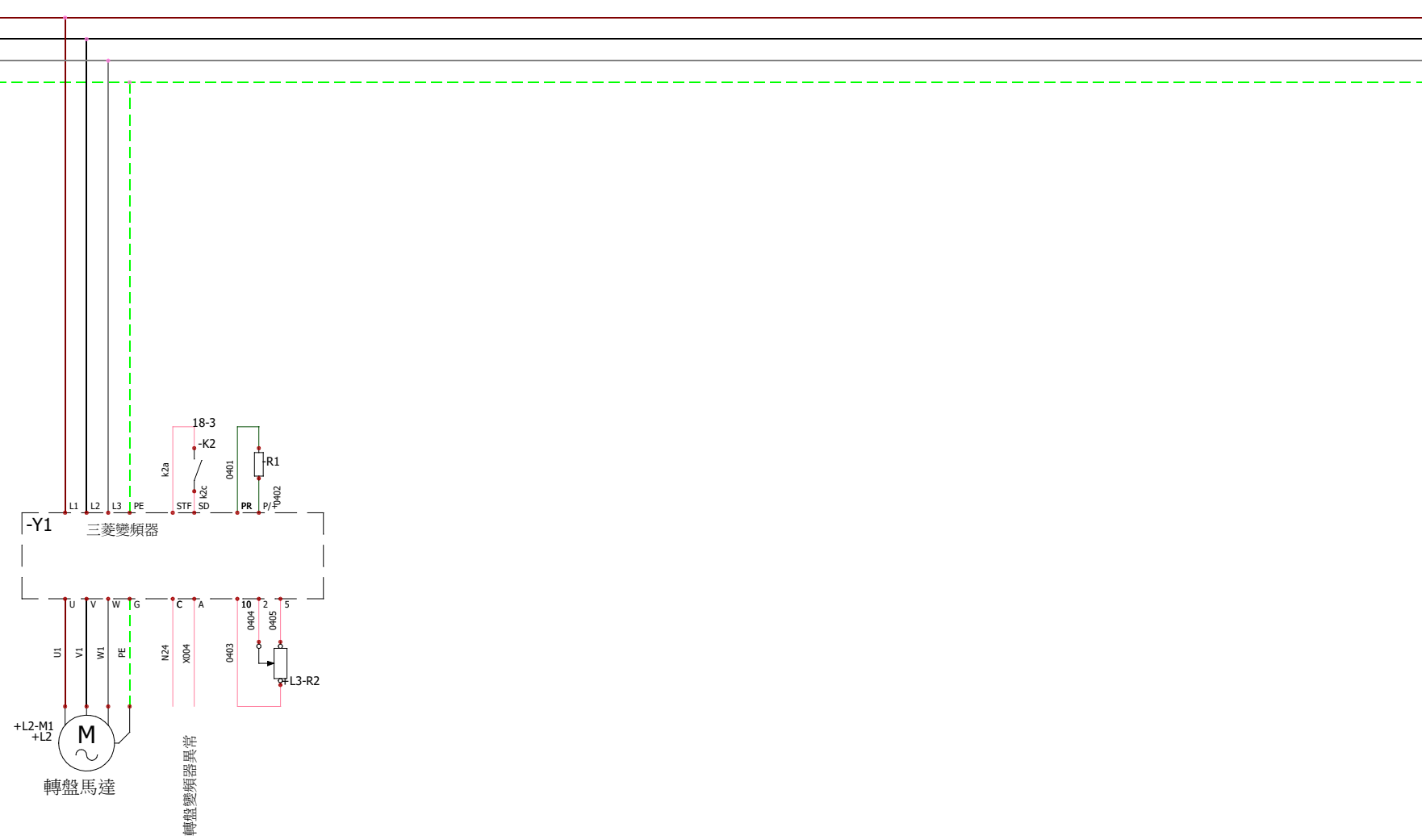
1-文件集

| 圖紙 | 功能 | 位置 | 校對 | 日期 | 創建人 | 說明 | 資料夾終點 |
|----|-----|-----|----|------------|------|-------------|-------|
| 01 | =F1 | +L1 | 0 | 2021/12/28 | USER | 首頁 | |
| 02 | =F1 | +L1 | 0 | 2021/12/28 | USER | 圖紙清單 | |
| 03 | =F1 | +L1 | 0 | 2021/12/28 | USER | 主迴路 | |
| 04 | =F1 | +L1 | 0 | 2021/12/28 | USER | 轉盤馬達 | |
| 05 | =F1 | +L1 | 0 | 2021/12/28 | USER | 振筒+平送1 | |
| 06 | =F1 | +L4 | 0 | 2021/12/28 | USER | 上下伺服迴路1 | |
| 07 | =F1 | +L1 | 0 | 2021/12/28 | USER | 鎖緊伺服迴路1 | |
| 08 | =F1 | +L1 | 0 | 2021/12/28 | USER | 控制電源迴路 | |
| 09 | =F1 | +L1 | 0 | 2021/12/28 | USER | PLC INPUT0 | |
| 10 | =F1 | +L1 | 0 | 2021/12/28 | USER | PLC INPUT1 | |
| 11 | =F1 | +L1 | 0 | 2021/12/28 | USER | PLC INPUT2 | |
| 12 | =F1 | +L1 | 0 | 2021/12/28 | USER | PLC INPUT3 | |
| 13 | =F1 | +L1 | 0 | 2021/12/28 | USER | PLC INPUT4 | |
| 14 | =F1 | +L1 | 0 | 2021/12/28 | USER | PLC INPUT5 | |
| 15 | =F1 | +L4 | 0 | 2021/12/28 | USER | PLC OUTPUT0 | |
| 16 | =F1 | +L1 | 0 | 2021/12/28 | USER | PLC OUTPUT1 | |
| 17 | =F1 | +L1 | 0 | 2021/12/28 | USER | PLC OUTPUT2 | |
| 18 | =F1 | +L1 | 0 | 2021/12/28 | USER | PLC OUTPUT3 | |
| 19 | =F1 | +L1 | 0 | 2021/12/28 | USER | PLC OUTPUT4 | |

| | | | | | | | |
|-------------------|---------------|------|-------------|------|---------|-------------|----|
| RP | 文件集 | | | | | REVISION | |
| | | | | | | 0 | |
| | | 0 | 2021/12/28 | USER | | | |
| | | REV. | DATE | NAME | CHANGES | SCHEME | |
| CONTRACT: 21-1105 | LOCATION: +L1 | 主電氣室 | User data 1 | | | User data 2 | 02 |



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|-------------------|---------------|------|------------|------|-------------------------------|-------------|
| RP | 文件集 | | | | REVISION 0 SCHEME 03 | |
| | | | | | | |
| | | 0 | 2021/12/28 | USER | | |
| | | REV. | DATE | NAME | | CHANGES |
| CONTRACT: 21-1105 | LOCATION: +L1 | 主電氣室 | | | User data 1 | User data 2 |



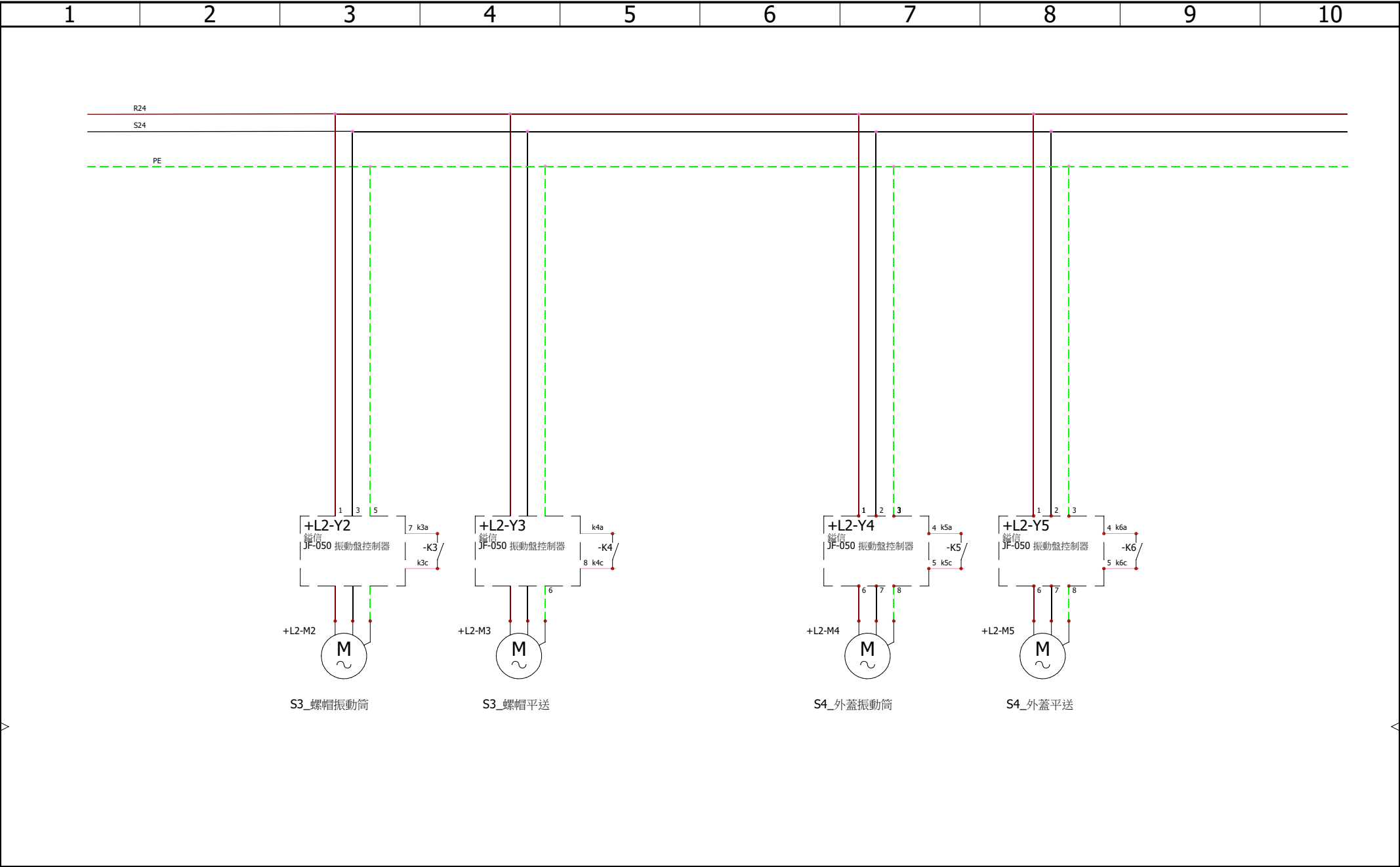
文件集

+L1

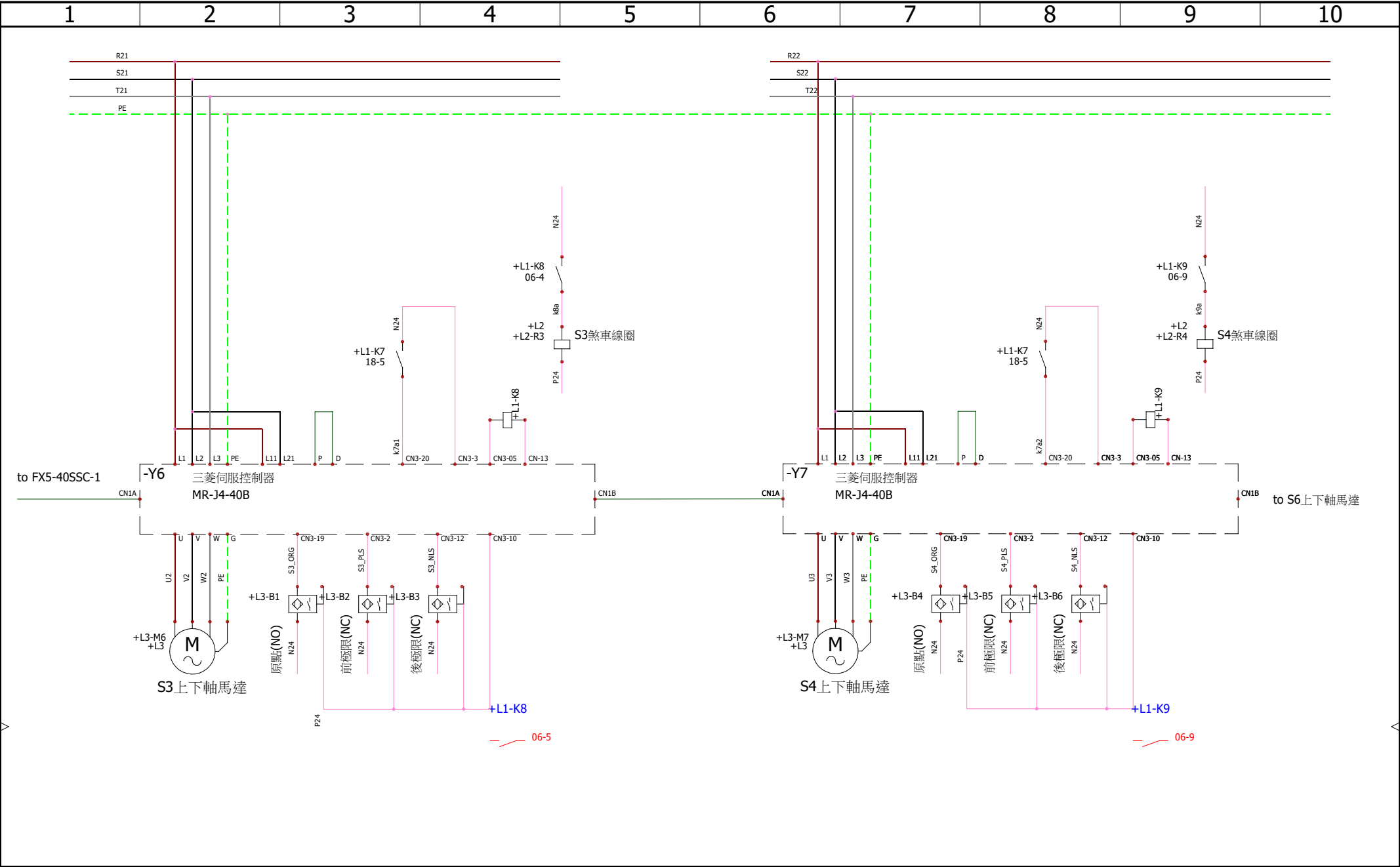
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|-------------|------------|------|-------------|----------|
| | | | | REVISION |
| | | | | 0 |
| 0 | 2021/12/28 | USER | | |
| REV. | DATE | NAME | CHANGES | SCHEME |
| User data 1 | | | User data 2 | 04 |

0

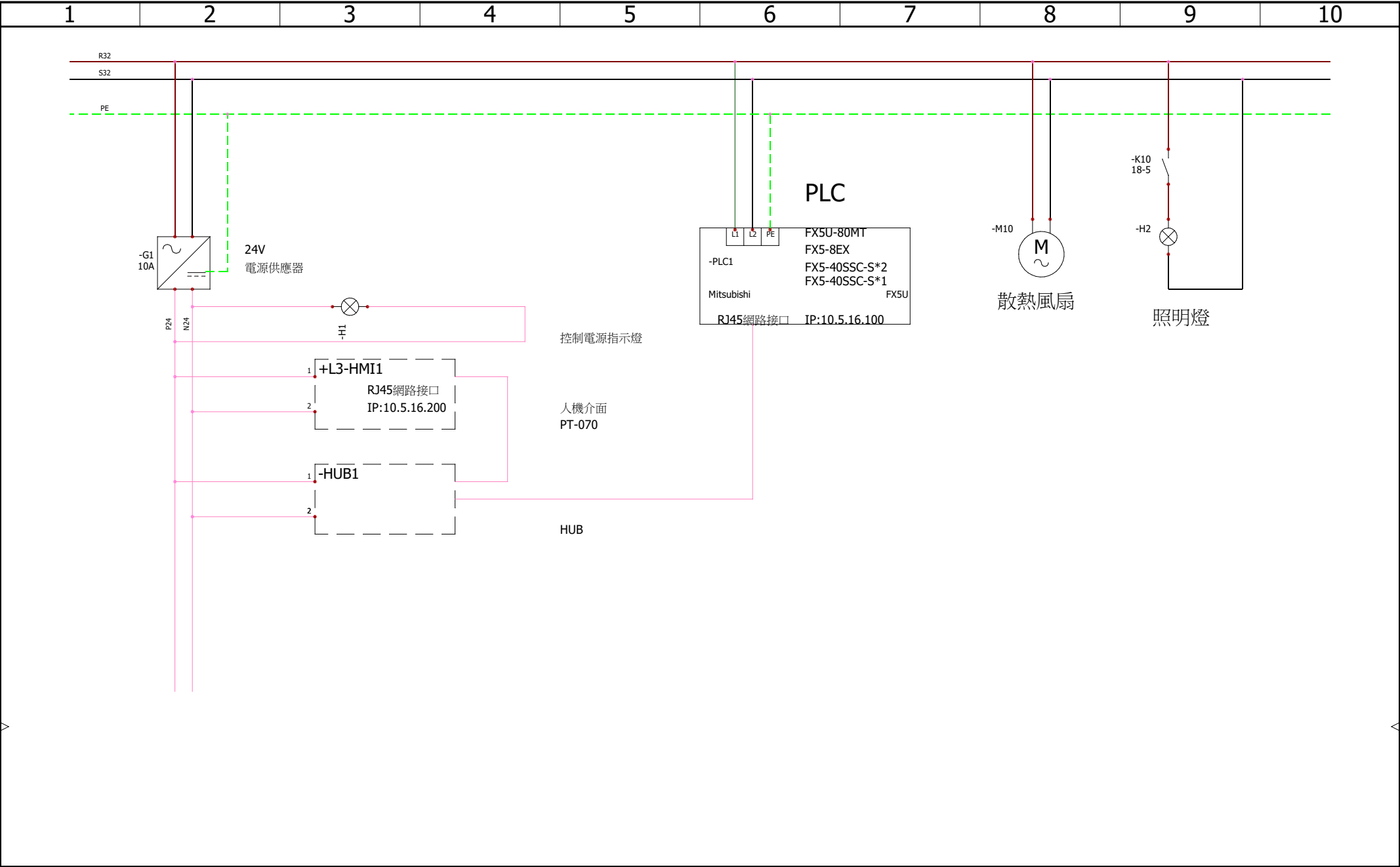
04



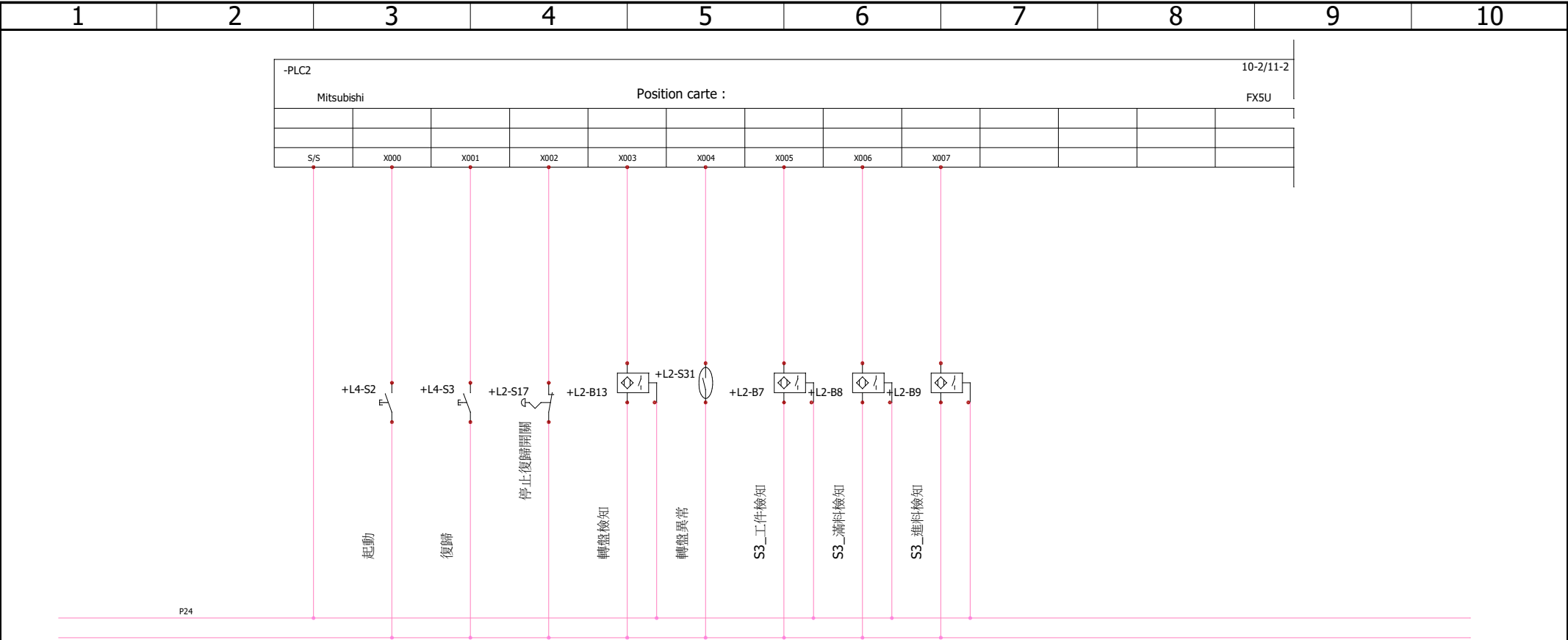
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| RP | 文件集 | | | | REVISION 0 SCHEME 05 | |
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| | | 0 | 2021/12/28 | USER | | |
| | | REV. | DATE | NAME | | CHANGES |
| CONTRACT: 21-1105 | LOCATION: +L1 | 主電氣室 | | | User data 1 | User data 2 |



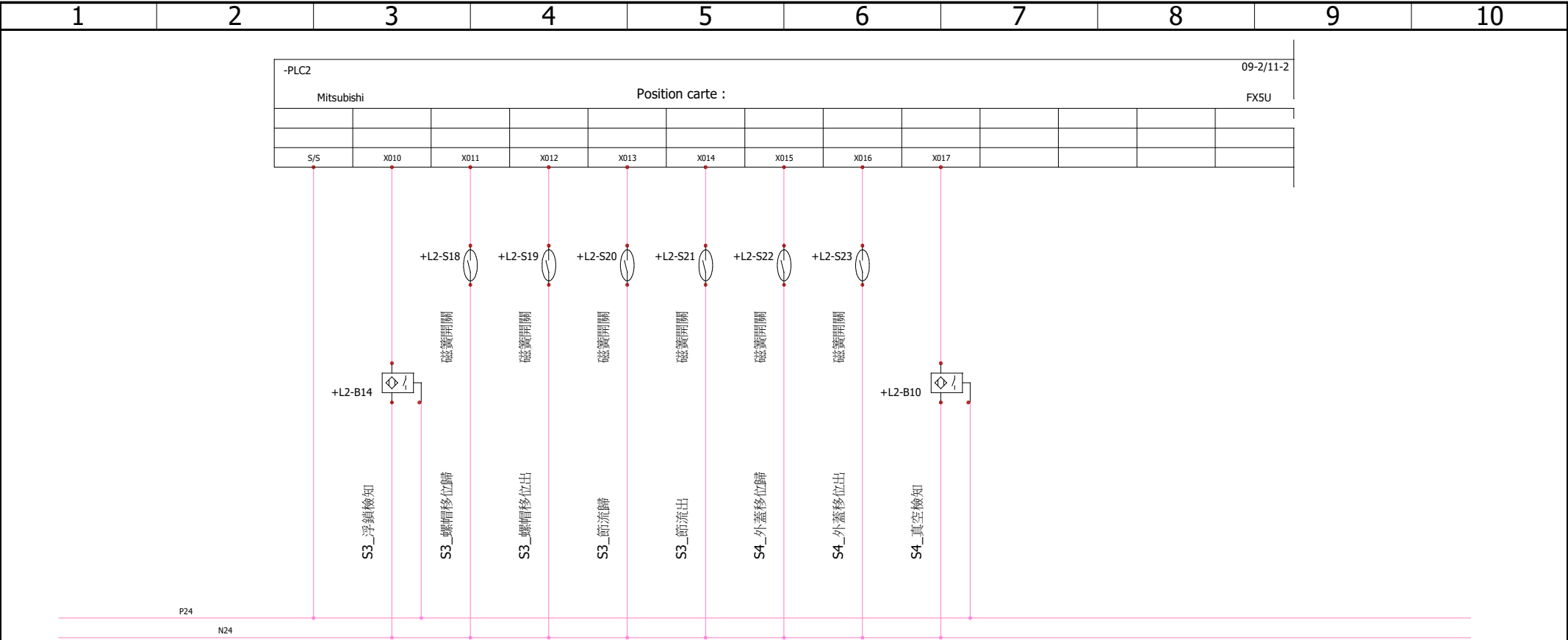
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|-------------------|--|---------------|------|-------------|------------|------|-------------|--------|
| RP | | 文件集 | | | | | REVISION | |
| | | | | | | | 0 | |
| | | | | 0 | 2021/12/28 | USER | | |
| | | | | REV. | DATE | NAME | CHANGES | |
| CONTRACT: 21-1105 | | LOCATION: +L4 | 控制面板 | User data 1 | | | User data 2 | SCHEME |
| | | | | | | | | 06 |












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| RP | 文件集 | | | | REVISION 0 | | |
| | | | | | | | |
| | | 0 | 2021/12/28 | USER | | | |
| | | REV. | DATE | NAME | | CHANGES | |
| CONTRACT: 21-1105 | LOCATION: +L1 | 主電氣室 | | | User data 1 | User data 2 | SCHEME 08 |



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|-------------------|---------------|------|------------|------|-------------|-------------|
| RP | 文件集 | | | | REVISION | |
| | | | | | | 0 |
| | | 0 | 2021/12/28 | USER | SCHEME | |
| | | REV. | DATE | NAME | | CHANGES |
| CONTRACT: 21-1105 | LOCATION: +L1 | 主電氣室 | | | User data 1 | User data 2 |



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| RP | 文件集 | | | | REVISION | |
| | | | | | | 0 |
| | | 0 | 2021/12/28 | USER | SCHEME | |
| | | REV. | DATE | NAME | | CHANGES |
| CONTRACT: 21-1105 | LOCATION: +L1 | 主電氣室 | | | User data 1 | User data 2 |

| | | | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|--|--|--|-----------|--|
| -PLC2 | | | | | | | | | | | | 09-2/10-2 | |
| Mitsubishi | | | | Position carte : | | | | | | | | FX5U | |
| | | | | | | | | | | | | | |
| | | | | | | | | | | | | | |
| SS | X020 | X021 | X022 | X023 | X024 | X025 | X026 | X027 | | | | | |
|  |  |  |  |  |  |  |  |  | | | | | |

+L2-S4

磁簧開關

S4_節流回

+L2-S5

磁簧開關

S4_節流出

+L2-S6

磁簧開關

S4_上升回

+L2-S7

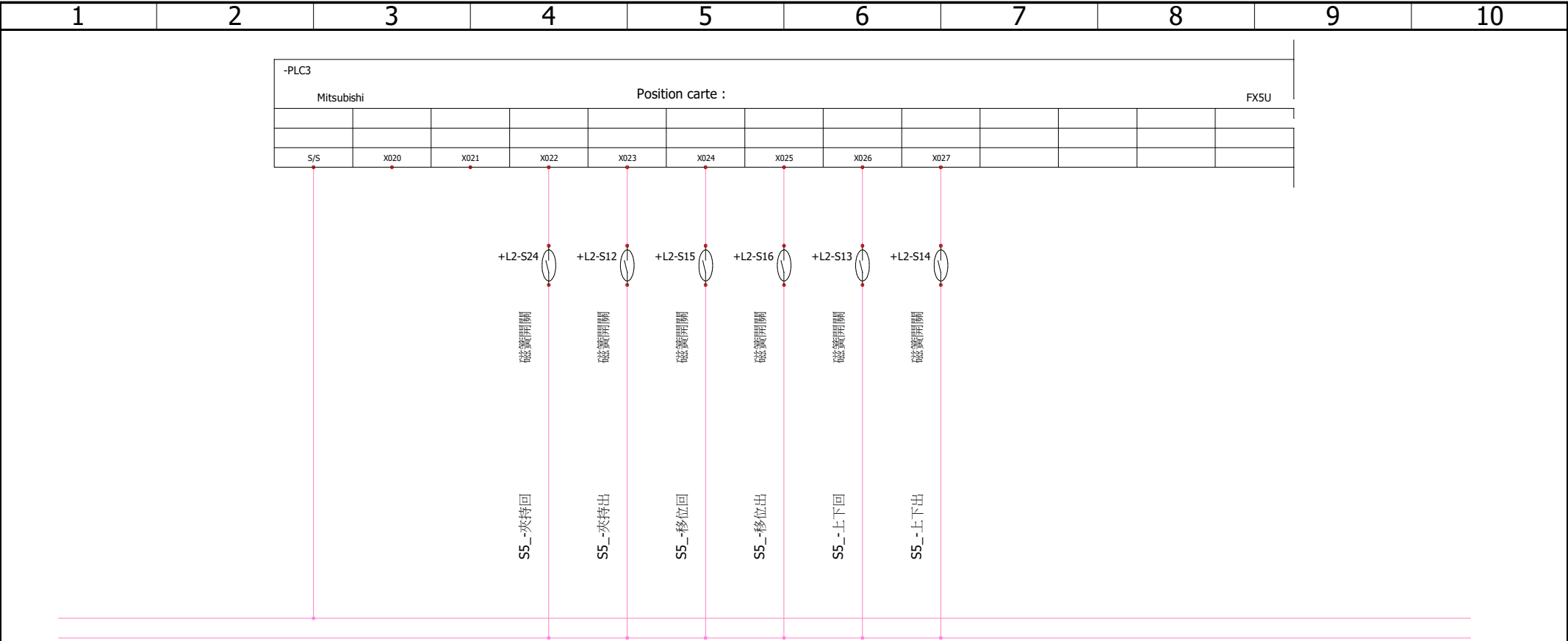
磁簧開關

S4_上升出

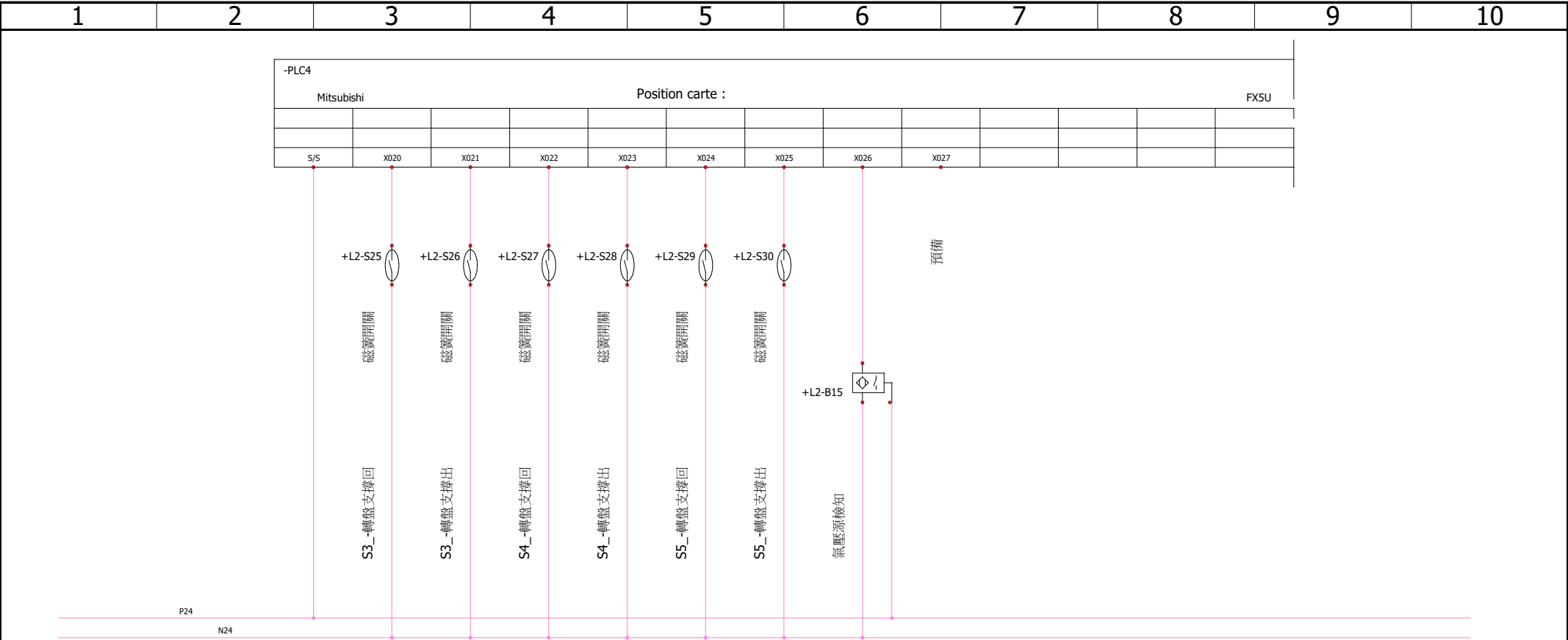
P24

N24

| | | | | | | | |
|-------------------|---------------|------|------------|------|-------------|-------------|--------|
| RP | 文件集 | | | | REVISION | | |
| | | | | | 0 | | |
| | | 0 | 2021/12/28 | USER | | | |
| | | REV. | DATE | NAME | CHANGES | | |
| CONTRACT: 21-1105 | LOCATION: +L1 | 主電氣室 | | | User data 1 | User data 2 | SCHEME |
| | | | | | | | 11 |



| | | | | | | | | | |
|-------------------|--|---------------|------|------|-------------|------|-------------|----------|----|
| RP | | 文件集 | | | | | | REVISION | |
| | | | | | | | | | 0 |
| | | | | 0 | 2021/12/28 | USER | | | |
| | | | | REV. | DATE | NAME | CHANGES | | 12 |
| CONTRACT: 21-1105 | | LOCATION: +L1 | 主電氣室 | | User data 1 | | User data 2 | | |



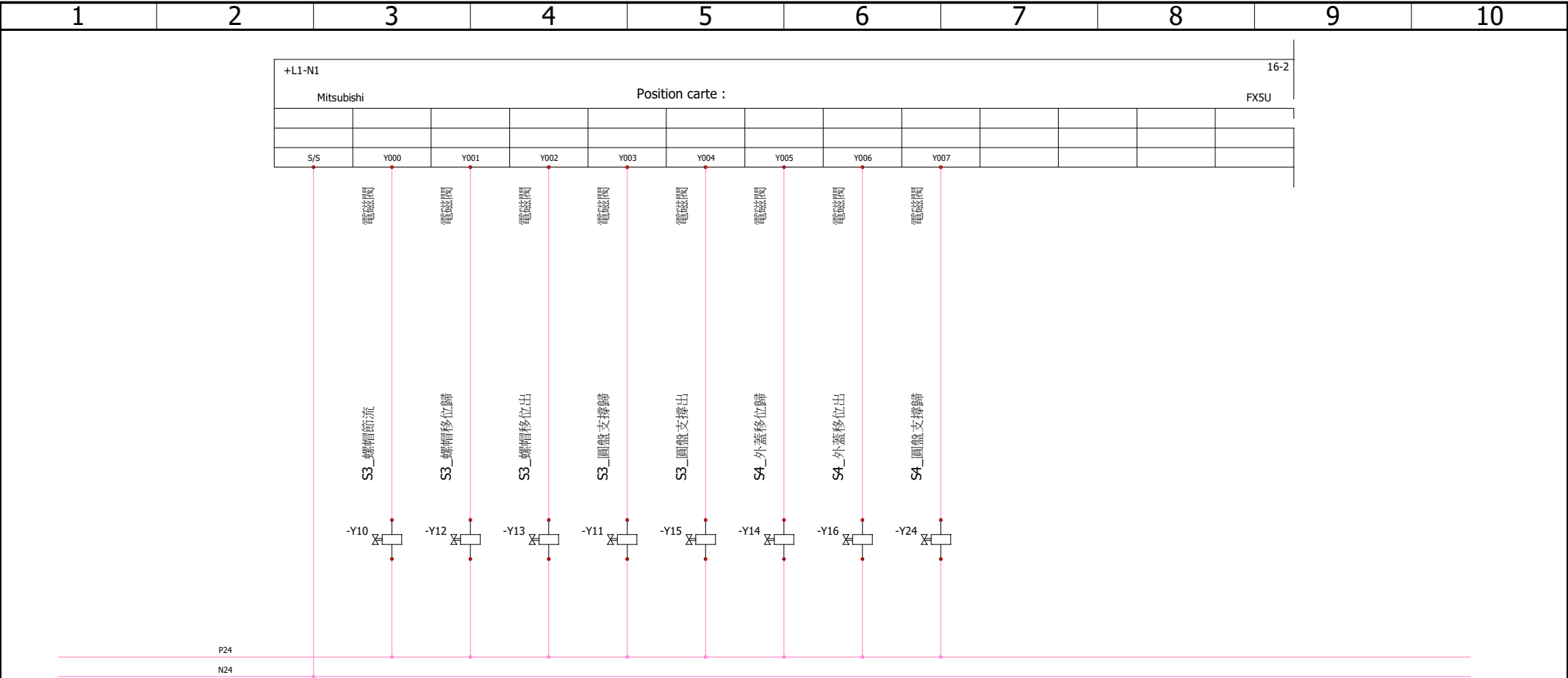
P24

N24

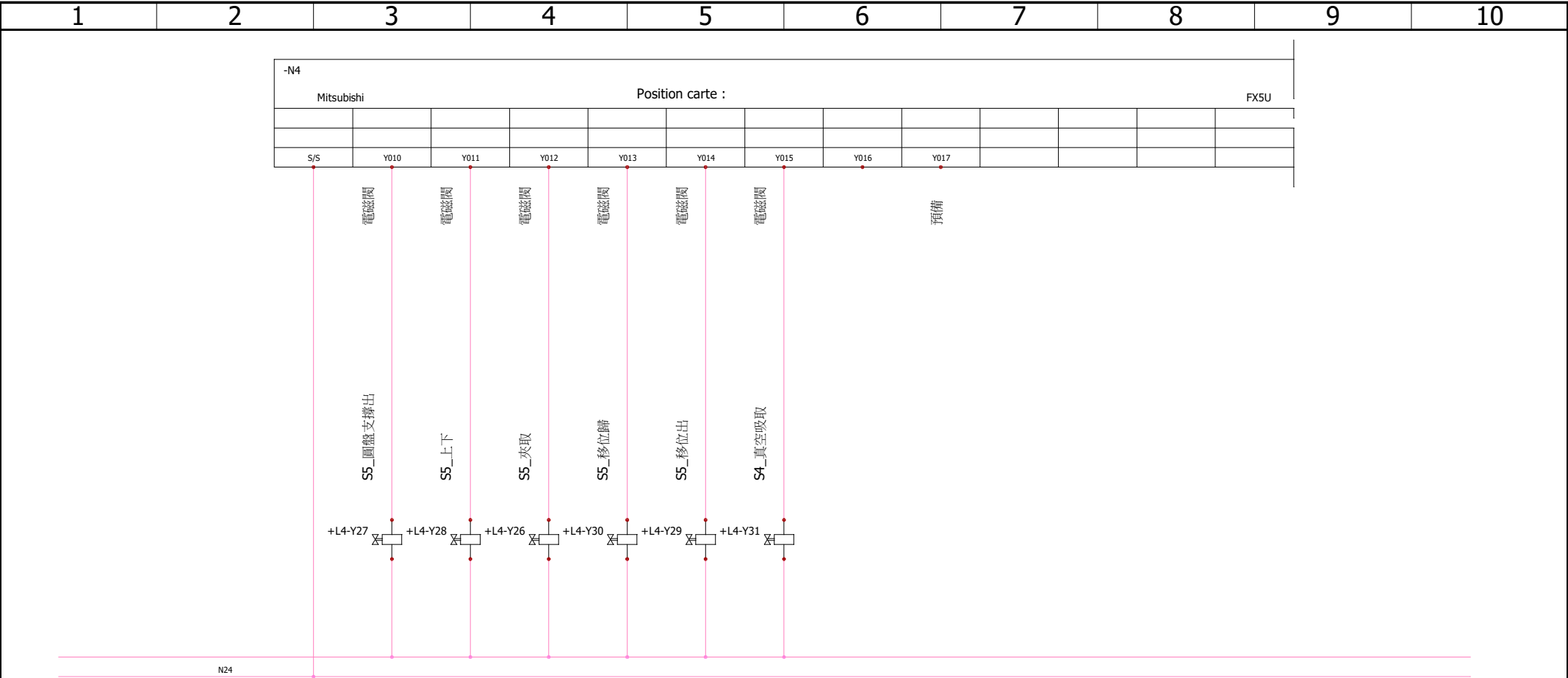
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| RP | 文件集 | | | | REVISION | |
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| | | 0 | 2021/12/28 | USER | | SCHEME |
| | | REV. | DATE | NAME | CHANGES | |
| CONTRACT: 21-1105 | LOCATION: +L1 | 主電氣室 | | User data 1 | User data 2 | |



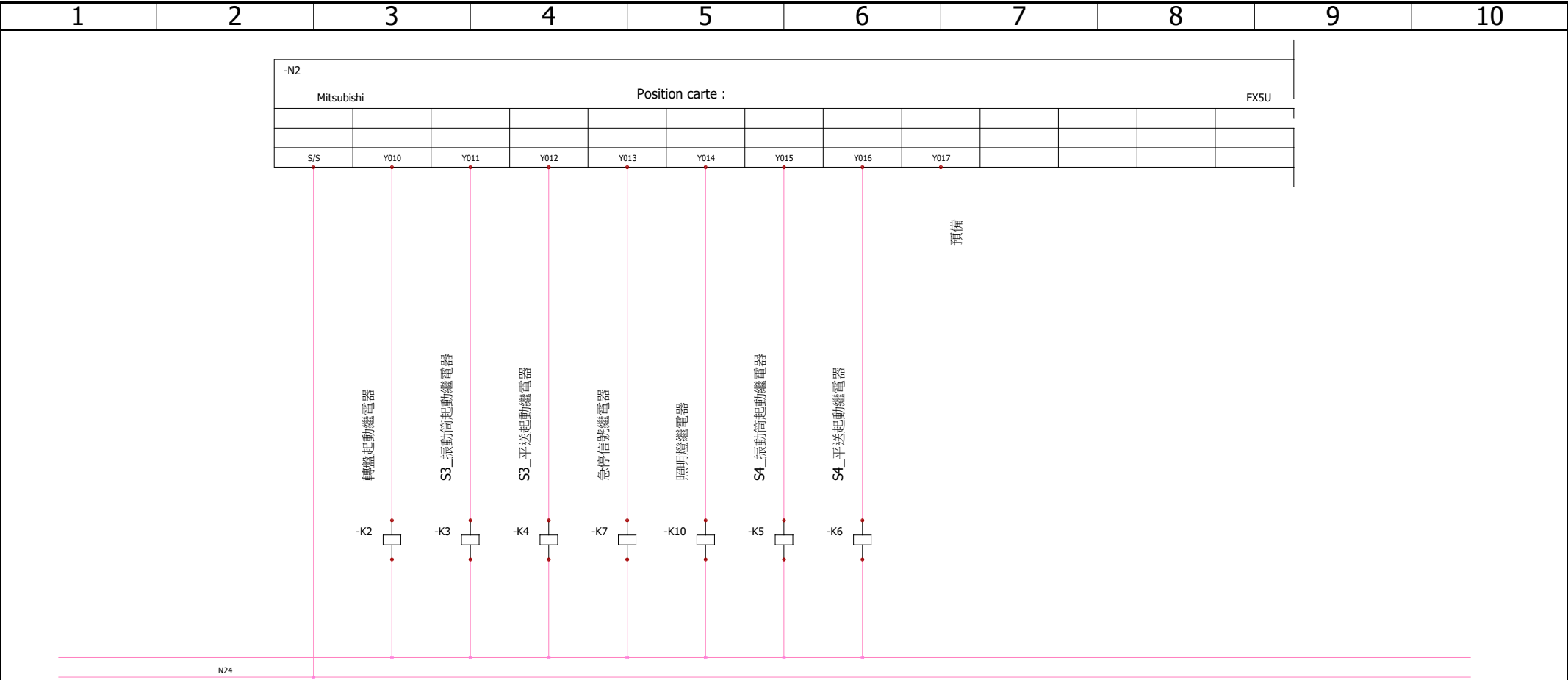
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|-------------------|--------------------|-------------|------------|------|-------------------------------|
| RP | 文件集 | | | | REVISION 0 SCHEME 14 |
| | | | | | |
| | | 0 | 2021/12/28 | USER | |
| | | REV. | DATE | NAME | |
| CONTRACT: 21-1105 | LOCATION: +L1 主電氣室 | User data 1 | | | User data 2 |



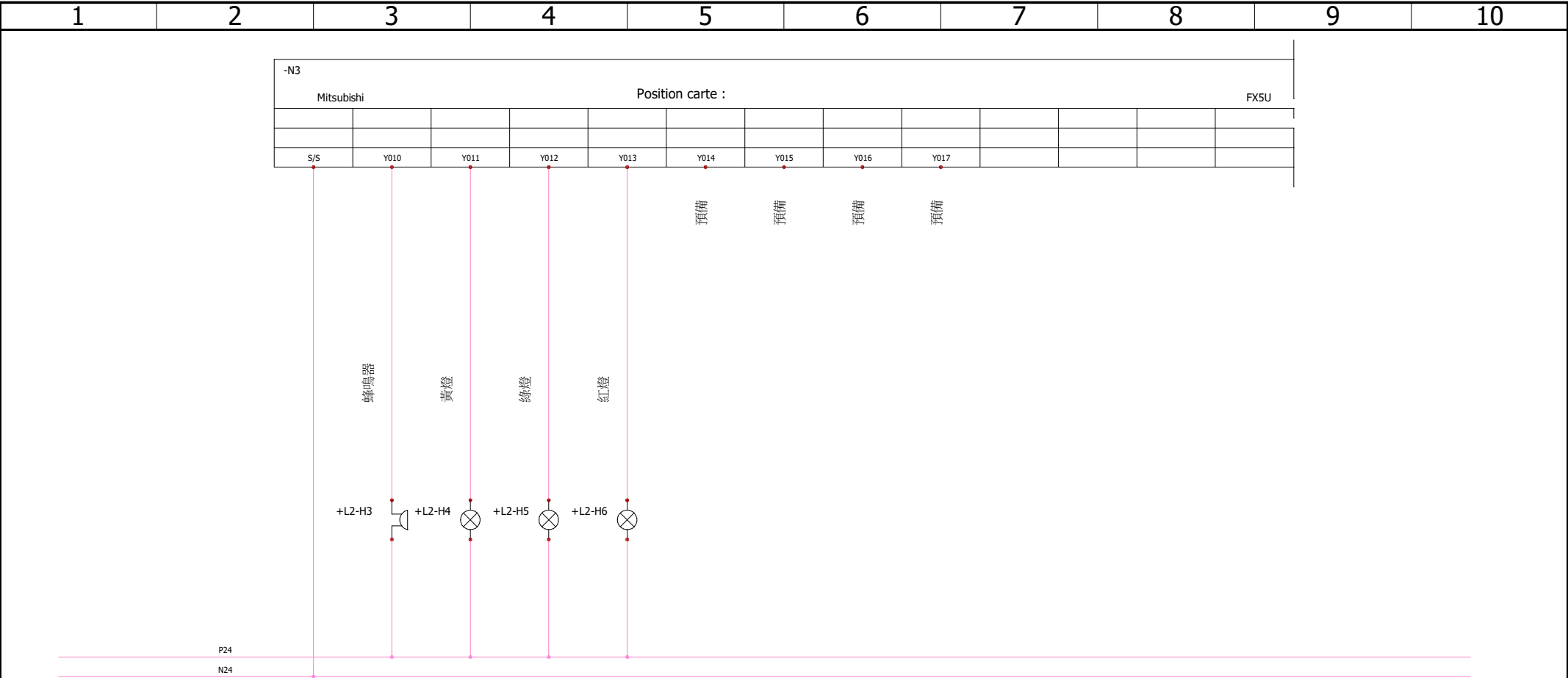
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|-------------------|---------------|-------------|------------|------|-------------|
| RP | 文件集 | | | | REVISION |
| | | | | | 0 |
| | | 0 | 2021/12/28 | USER | SCHEME |
| | | REV. | DATE | NAME | |
| CONTRACT: 21-1105 | LOCATION: +L4 | 控制面板 | | | 15 |
| | | User data 1 | | | User data 2 |



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|-------------------|---------------|------|------------|------|-------------|-------------|
| RP | 文件集 | | | | REVISION | |
| | | | | | | 0 |
| | | 0 | 2021/12/28 | USER | SCHEME | |
| | | REV. | DATE | NAME | | CHANGES |
| CONTRACT: 21-1105 | LOCATION: +L1 | 主電氣室 | | | User data 1 | User data 2 |



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|-------------------|---------------|------|-----|--|--------|--|-----------------|--|------|--|---------|--|------------|
| CONTRACT: 21-1105 | LOCATION: +L1 | 主電氣室 | 文件集 | | REV. 0 | | DATE 2021/12/28 | | USER | | CHANGES | | REVISION 0 |
| | | | | | | | | | | | | | SCHEME 18 |
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|-------------------|-------------------|--------|-----------------|-----------|---------|-------------|-------------|----------|
| CONTRACT: 21-1105 | LOCATION: +L1主電氣室 | REV. 0 | DATE 2021/12/28 | NAME USER | CHANGES | User data 1 | User data 2 | REVISION |
| | | | | | | | | 0 |
| | | | | | | | | SCHEME |
| | | | | | | | | 19 |