

螺帽自動循牙檢測機

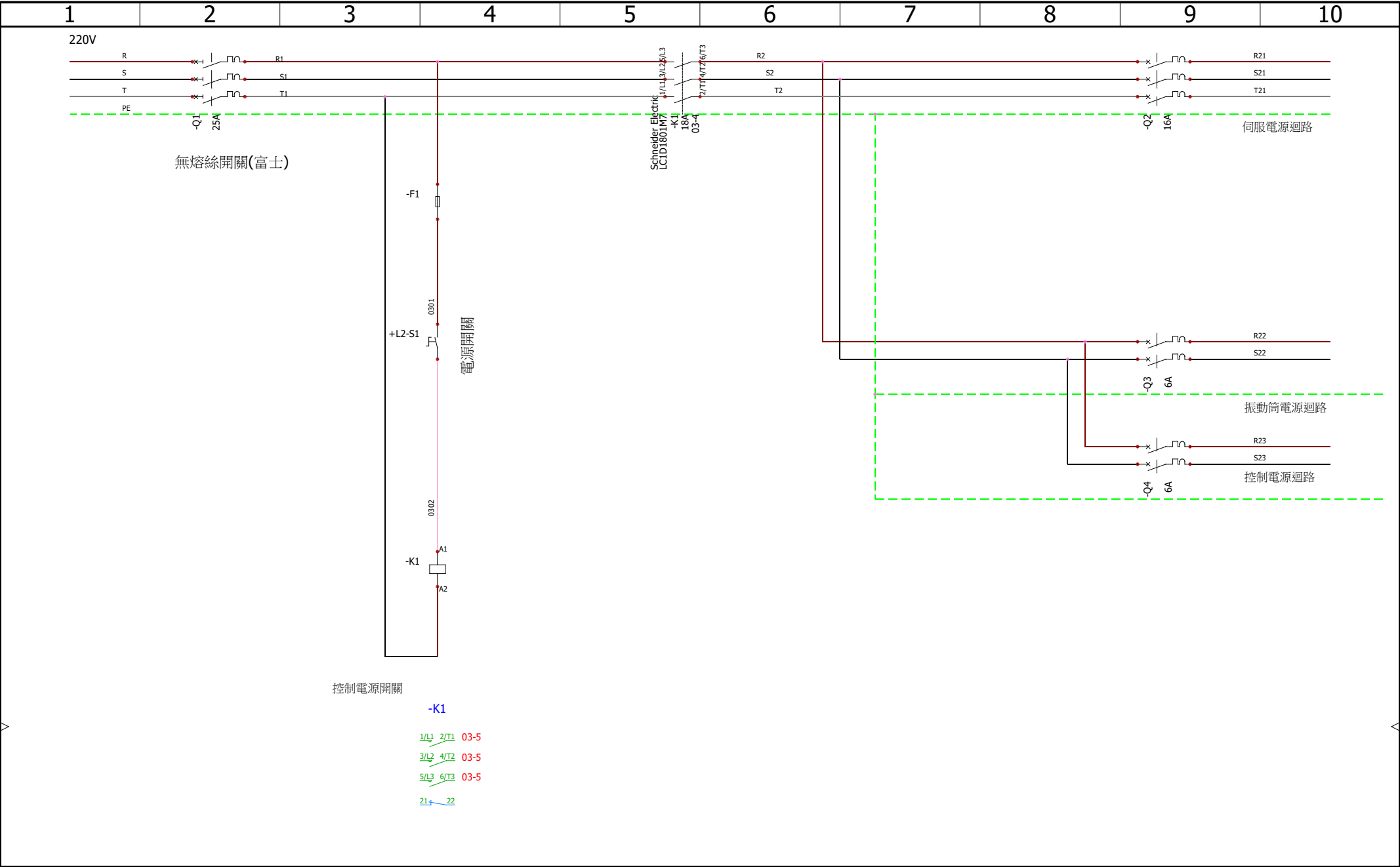
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			REVISION
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			CONTRACT : 21-907
			User data 1 User data 2
			SCHEME
			01

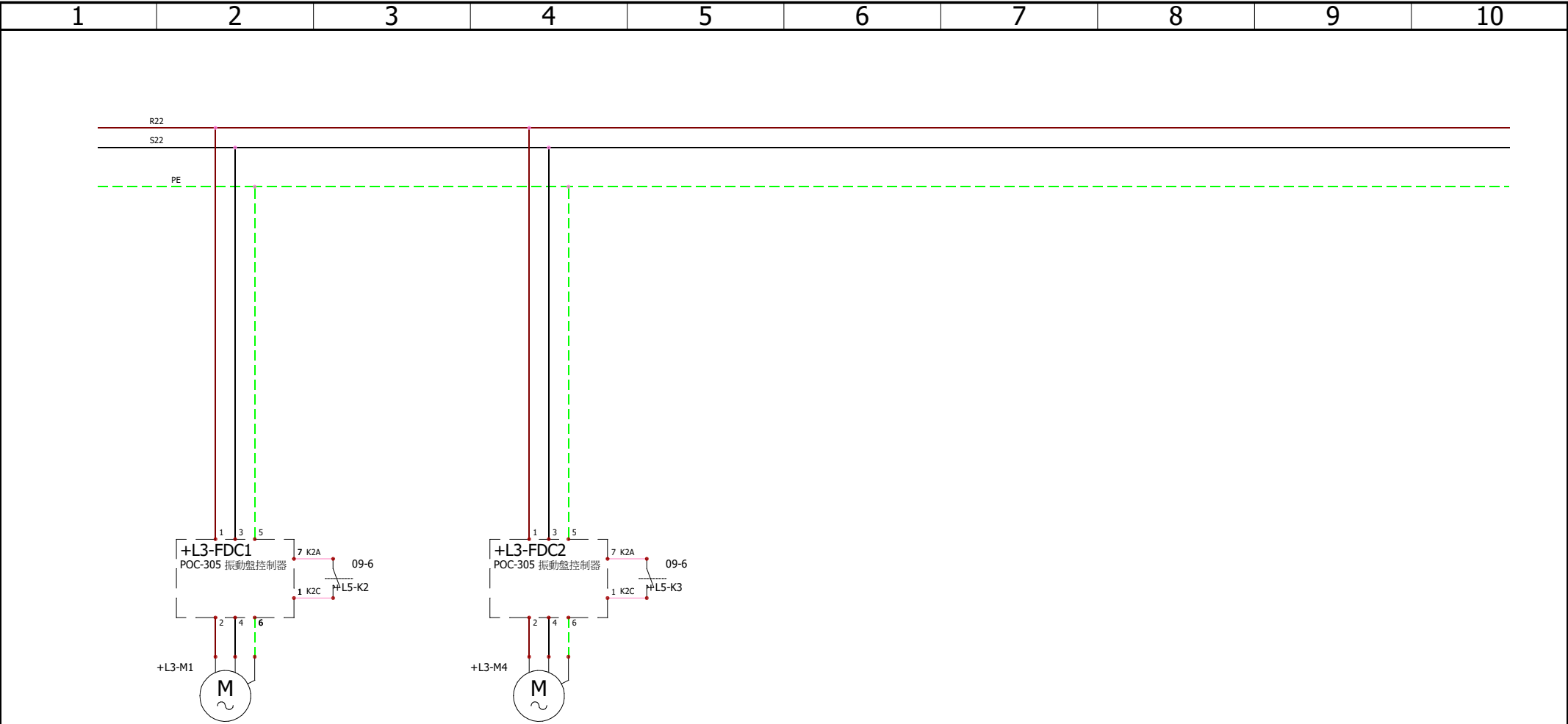
1-文件集

圖紙	功能	位置	校對	日期	創建人	說明	資料夾終點
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02	=F1	+L1	0	2021/10/14	USER	圖紙清單	
03	=F1	+L1	0	2021/10/14	USER	主迴路	
04	=F1	+L1	0	2021/10/14	USER	振筒	
05	=F1	+L1	0	2021/10/14	USER	伺服迴路	
06	=F1	+L1	0	2021/10/14	USER	控制電源迴路	
08	=F1	+L1	0	2021/10/14	USER	PLC OUTPUT0	
09	=F1	+L1	0	2021/10/14	USER	PLC OUTPUT1	
10	=F1	+L1	0	2021/10/14	USER	PLC OUTPUT2	
11	=F1	+L1	0	2021/10/14	USER	PLC OUTPUT3	
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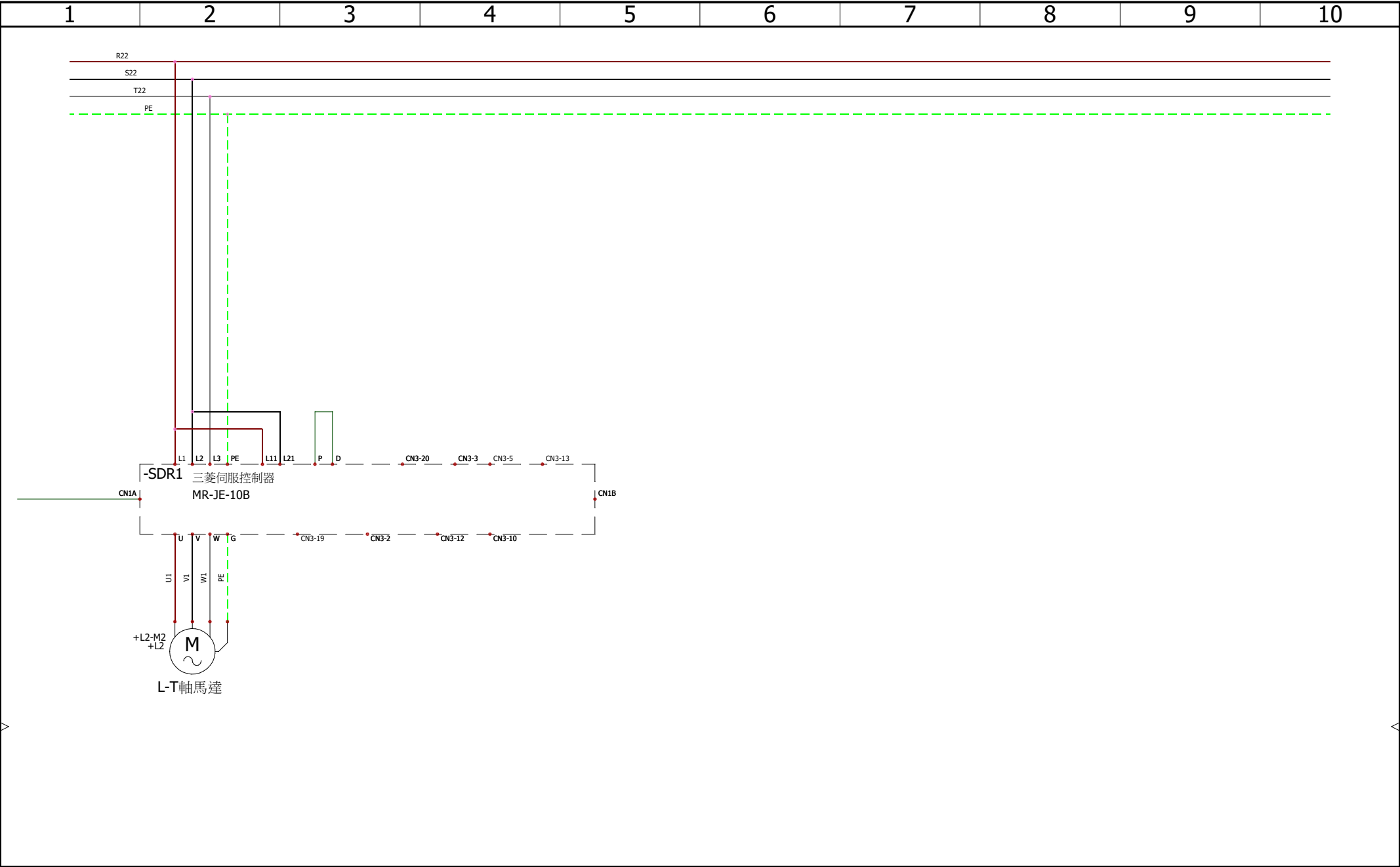
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CONTRACT: 21-907	LOCATION: +L1	主電氣室			User data 1	User data 2	02



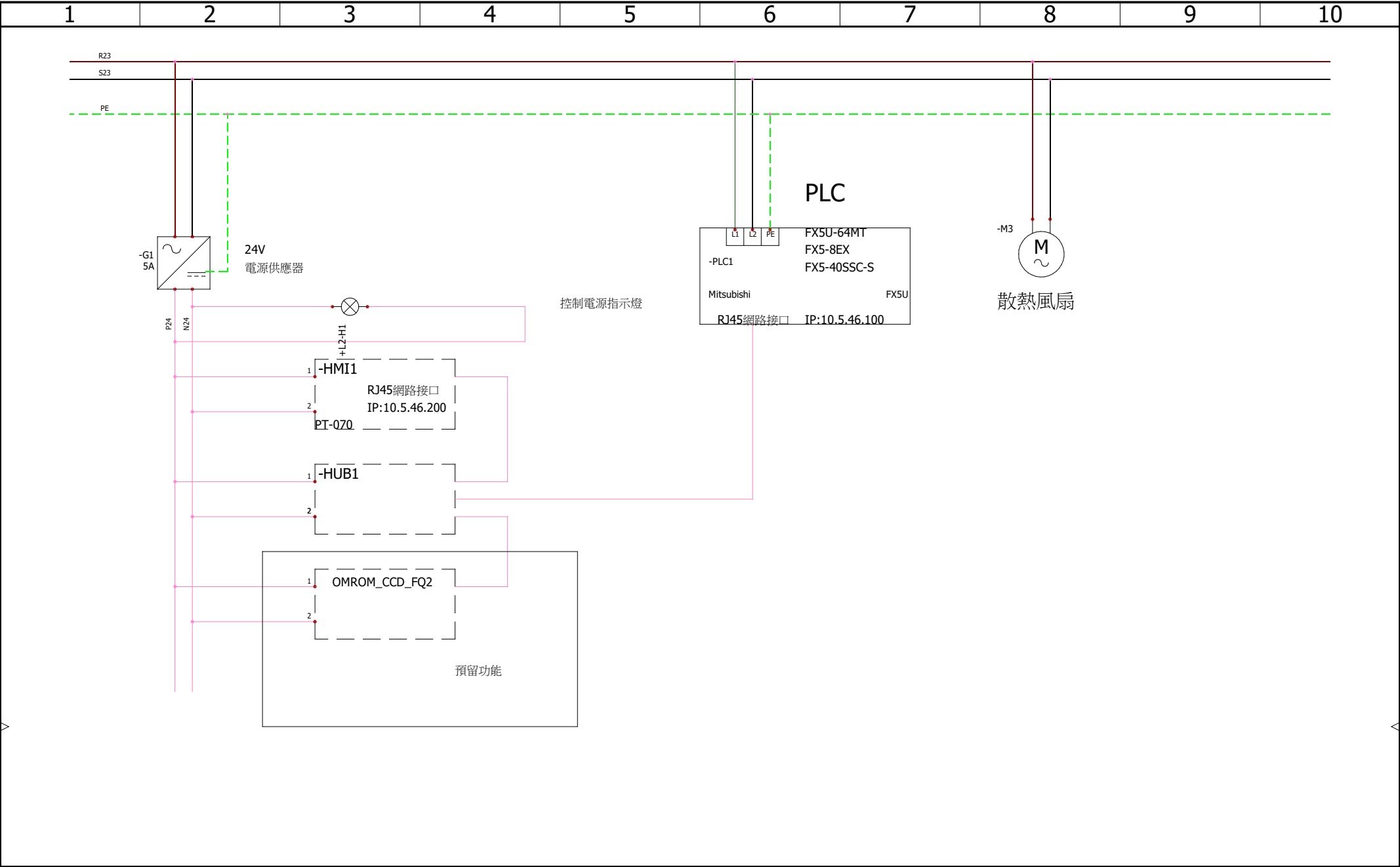
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Risepower		文件集						REVISION
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CONTRACT: 21-907		LOCATION: +L1		主電氣室			User data 1	User data 2
								04



Risepower	文件集				REVISION
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CONTRACT: 21-907	LOCATION: +L1	主電氣室			06





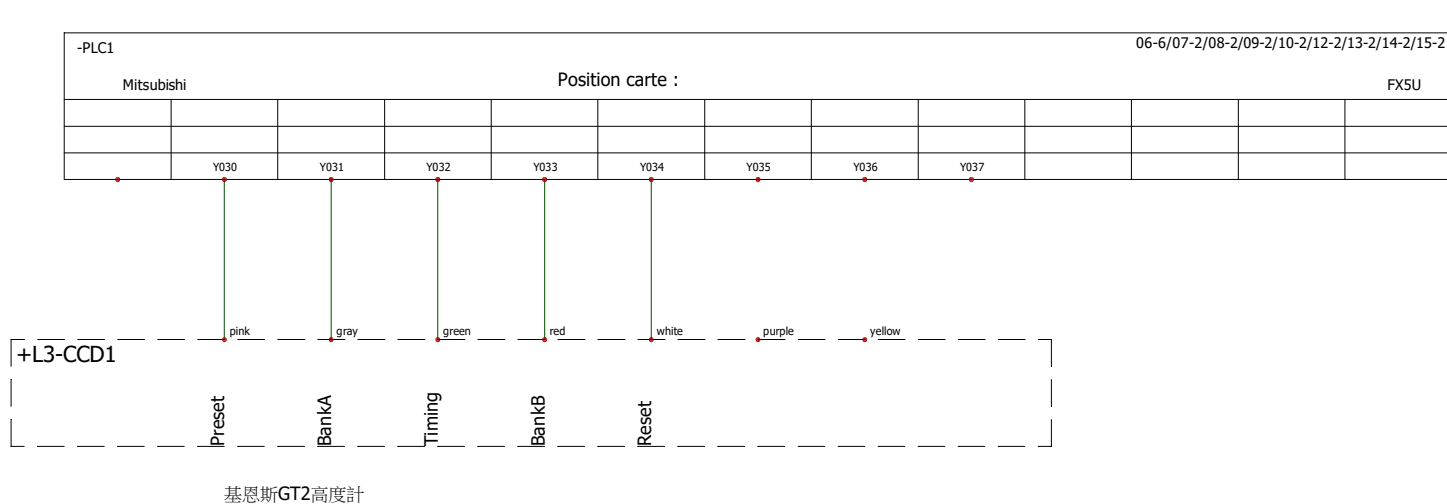
平送起重



N24

-K3

→ 04-3 → 04-5



P24

N24

Risepower

文件集

REVISION

0

SCHEME

11

CONTRACT:	21-907
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LOCATION:

+L1

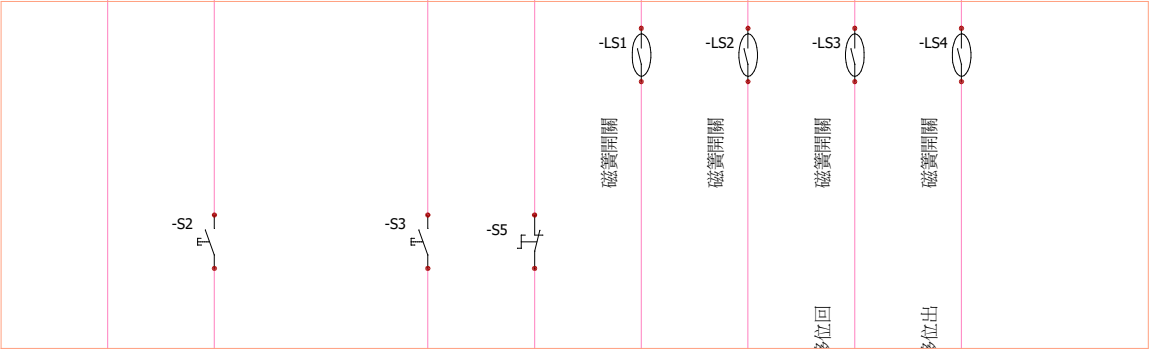
主電氣室

User data 1

User data 2

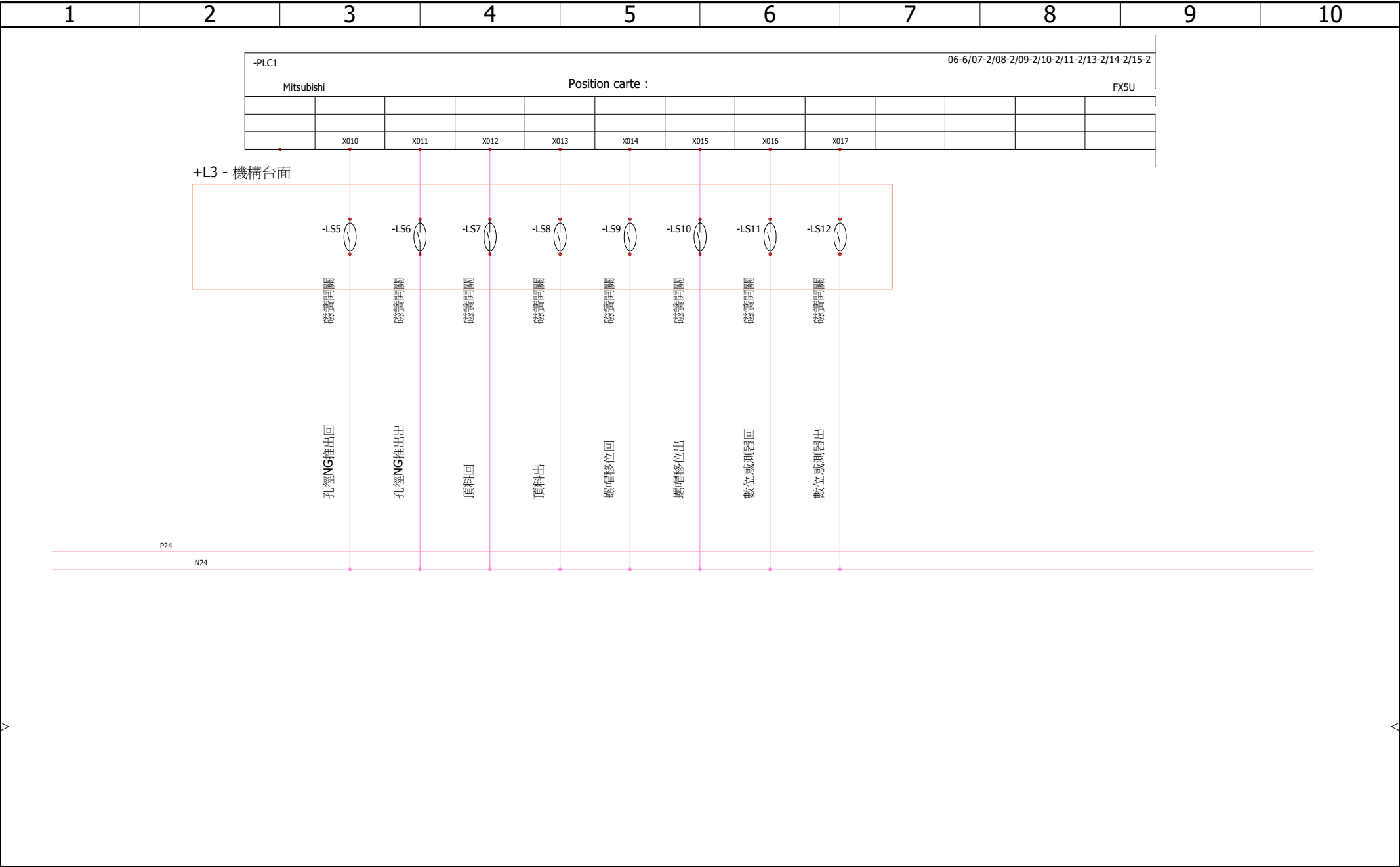
-PLC1												06-6/08-2/09-2/10-2/11-2/12-2/13-2/14-2/15-2					
Mitsubishi				Position carte :										FX5U			
S/S	X000	X001	X002	X003	X004	X005	X006	X007									

+L3 - 機構台面



P24

N24



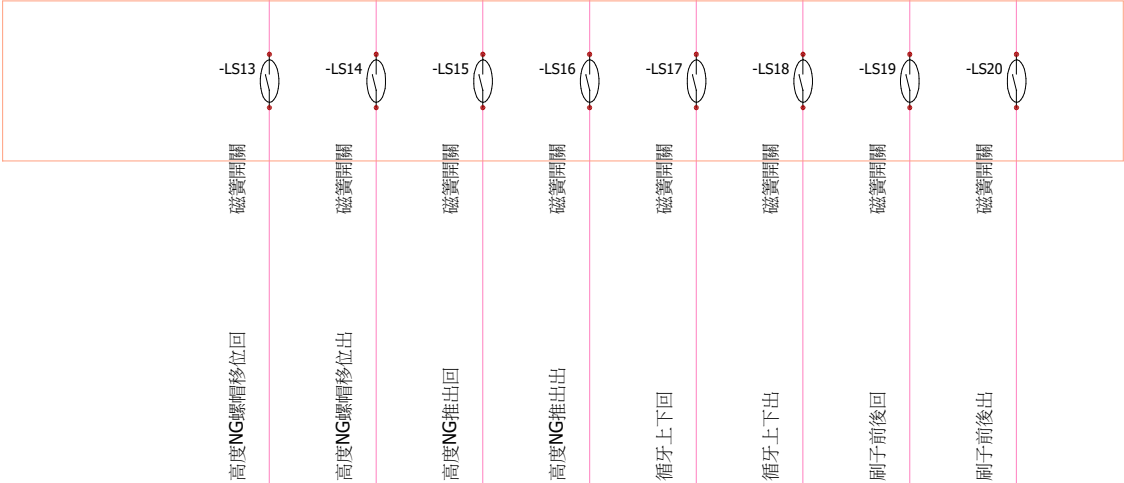
P24

N24

Risepower	文件集					REVISION
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CONTRACT: 21-907	LOCATION: +L1	主電氣室			User data 1	User data 2

-PLC1												06-6/07-2/08-2/09-2/10-2/11-2/12-2/14-2/15-2													
Mitsubishi						Position carte :																		FX5U	
		X020		X021		X022		X023		X024		X025		X026		X027									

+L3 - 機構台面



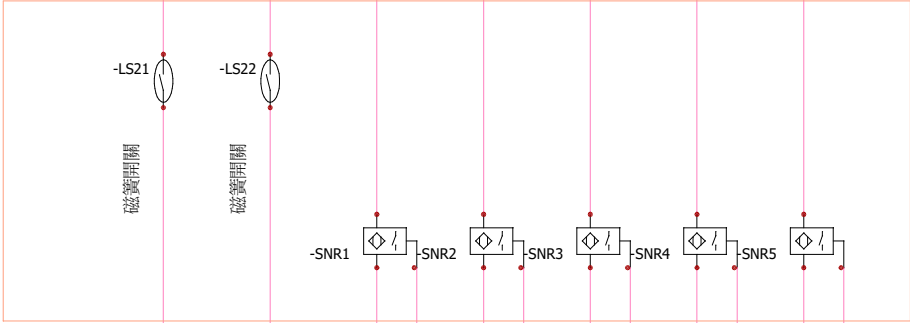
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N24

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CONTRACT: 21-907	LOCATION: +L1 主電氣室				User data 1	
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-PLC1											06-6/07-2/08-2/09-2/10-2/11-2/12-2/13-2/15-2		
Mitsubishi				Position carte :								FX5U	

+L3 - 機構台面



-LS21

磁簧開關

循牙NG退料回

-LS22

磁簧開關

循牙NG退料出

-SNR1

滿料檢知

-SNR2

進料檢知

-SNR3

孔徑檢知

-SNR4

循牙原位檢知

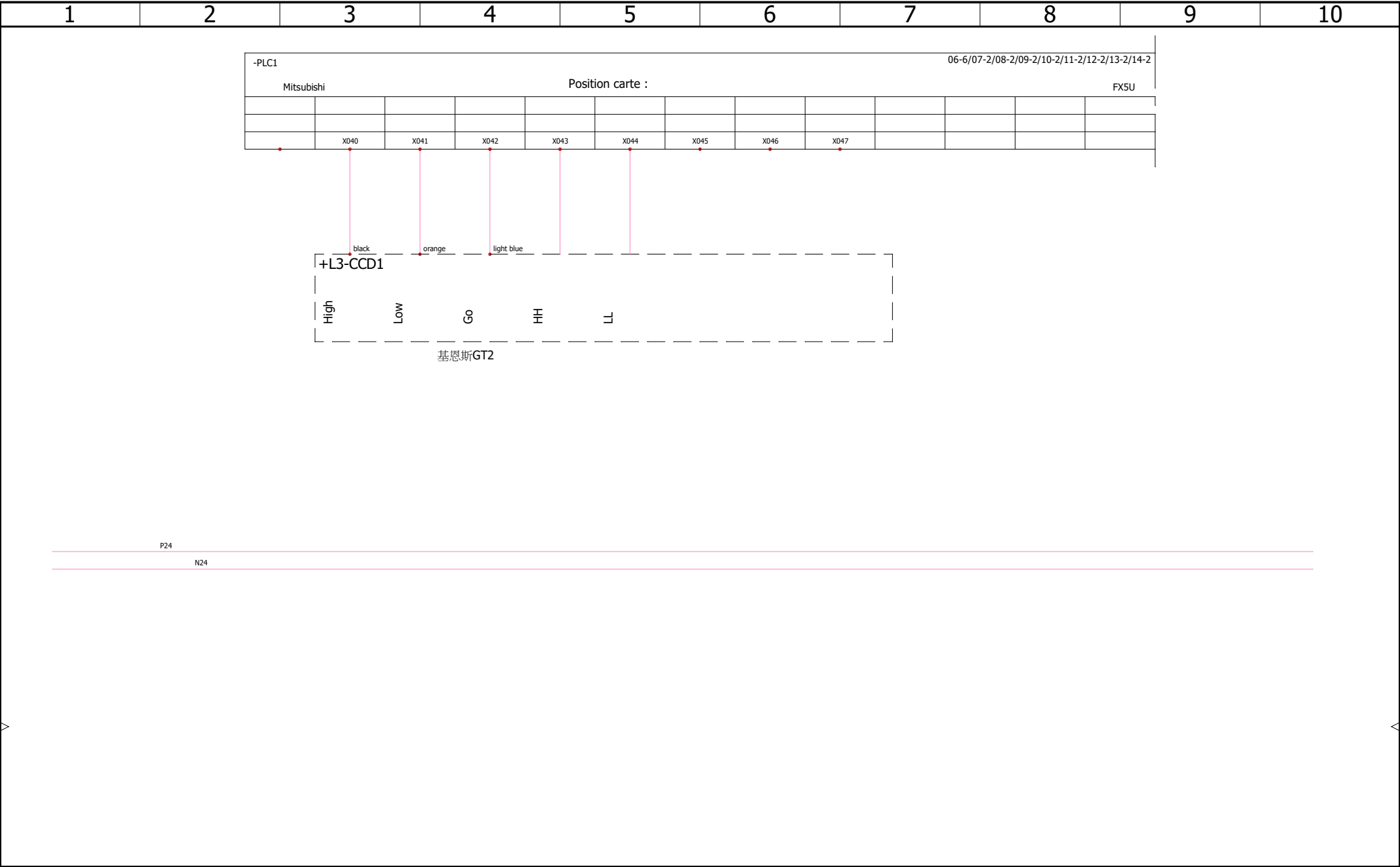
-SNR5

循牙到位檢知

P24

N24

Risepower	文件集					REVISION	
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		REV.	DATE	NAME	CHANGES		
CONTRACT: 21-907	LOCATION: +L1	主電氣室			User data 1	User data 2	14



P24

N24

Risepower	文件集					REVISION
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		REV.	DATE	NAME	CHANGES	
CONTRACT: 21-907	LOCATION: +L1	主電氣室			User data 1	User data 2