



Distributed by JANELL, INC.



03 60 00 GROUT

Freedom Grout
High Flow, Non-Shrink, Non-Corrosive Grout

DESCRIPTION

Freedom Grout is a blend of Portland cement, admixtures and specialty graded aggregates designed to provide ease-of-placement, maximum bearing and compressive strength performance from plastic to fluid consistency. **Freedom Grout** is non-metallic, non-shrink, non-corrosive and contains no added chlorides.

USES

Freedom Grout is ideal for a wide variety of applications that include:

- Machinery Grouting: Machinery bases, compressors, punch presses, generators
- Structural Grouting: Steel columns, precast columns, crane rails, beams
- Anchoring: Guard rails, sign posts, dowels, rods, bolts, post-tension anchors

BENEFITS

- Versatile: Suitable for plastic and fluid consistencies
- Strength: Attains high compressive strengths at specified water ratios
- Thixotropic: High flow restored by agitation
- Non-Corrosive: Will not rust
- Security: Maximum, uniform bearing support
- Performance: Joins, supports and anchors
- Consistent: Strict Quality Control testing and standards

STANDARDS

Freedom Grout meets and exceeds the requirements of ASTM C1107 and Corp of Engineers CRD C621. When tested in accordance with ASTM C827, **Freedom Grout** yields a controlled, positive expansion.

SURFACE PREPARATION

All surfaces in contact with **Freedom Grout** shall be free of dirt, oil, grease, laitance and other contaminants that may act as bondbreakers. All unsound concrete should be removed to ensure a good bond. Smooth, dense surfaces need to be mechanically abraded to provide necessary bonding requirements. Mechanically prepare the substrate to a minimum CSP 5 following ICRI Guideline 310.2R to allow proper bonding. ACI recommends that the area to be grouted should be saturated for 24 hours before placement. Remove any standing water. Substrate should be saturated, surface dry (SSD). Maintain contact areas between 40°F (4°C) and 90°F (32°C) prior to grouting and during initial curing period.

FORMING

Method of forming must provide for rapid, continuous grout placement. For pourable grout, construct forms to retain grout without leakage. Forms should be coated with a form release for easy removal.

MIXING

For larger batches, use a mortar mixer with rotating blades. For smaller batches, use a heavy duty 1/2" (15 mm) (or larger) low-speed, corded drill and mixing paddle #6 per ICRI Technical Guideline 320.5. Pre-wet mixer and empty excess water.

MIXING (continued)

Place 3/4 of the required cool, clean potable water in mixer, then add dry material. Mix on low RPM for a total of 3 to 5 minutes, adding the remaining water, until a homogeneous mixture is achieved. When using a mortar mixer higher RPMs may be necessary to achieve a homogeneous mixture. Mix only enough grout that can be placed within working time. For plastic consistency, use 3.5 quarts of water. For flowable consistency, use 4.0 quarts of water. For fluid consistency, use 4.75 quarts of water. These mix ratios provide a guideline. The actual water demand will depend on type of mixer used, water temperature and ambient temperature. Adjust the water to achieve the desired flow. Recommended flow is 20 to 30 seconds using the ASTM C939 Flow Cone Method. For placements greater than 3" depth, **Freedom Grout** must be extended 30% by weight of powder, with clean, washed and dried 3/8" (1 cm) pea gravel. Do not blend excess water as this will cause bleeding and segregation. Do not use any other admixtures or additives.

PLACING

Grout should be placed using established procedures according to American Concrete Institute recommendations. **Freedom Grout** can be placed by pumping, pouring, rodding or strapping. Mechanical vibration may cause segregation of aggregates. Place grout on one side of area. Let grout flow to opposite and adjacent sides to avoid entrapment of air and uneven bearing of the grouted surface. When necessary, provide vent holes. Grout should continue to be placed until it protrudes from the entire perimeter area. Grout "head" and excess grout may be removed after initial set. Minimum placement depth; one inch recommended.

FINISHING & CURING

Follow standard ACI curing practices. Do not disturb formwork or grout for 24 hours. Use wet rags or burlap to cure for 6 hours after placement. After 6 hours, remove rags from exposed surfaces and cure with a membrane forming curing compound. For best results, exposed grout should extend downward at a 45° angle from edge of base.

STORAGE

Normal cement storage and handling practices should be observed. Store in an interior, cool, dry place. Shelf life is one year in original, unopened container.

LIMITATIONS

In addition to limitations already mentioned, please note the following. Do not apply when the surface or ambient temperature is below 40°F (4°C) or expected to fall below 40°F (4°C) within 48 hours. When grouting at minimum temperatures, ensure surfaces in contact with grout do not fall below 40°F (4°C) until final set has been achieved and grout has reached 3,000 psi. Do not apply over surfaces that are frozen or contain frost. Do not apply over any active faults or cracks in the sub- strate without addressing any movement that may occur. Do not use as a patching or overlay mortar or in

Packaging: 50 lb (22.7 kg) bag, 63 bags per pallet



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PHYSICAL PROPERTIES

All Physical Property testing performed in laboratory conditions of $73.5 \pm 3.5^\circ\text{F}$ ($23 \pm 2^\circ\text{C}$) and a relative humidity no less than 50% unless otherwise determined by the test method or specification. All results represent **Freedom Grout** at a fluid (4.75 quarts) consistency unless listed otherwise. Tests are conducted under standardized conditions for comparative purposes, and results may not be representative of performance under field conditions.

Property and Test Method	Results			
Compressive Strength				
ASTM C109 via C1107	1 Day	3 Days	7 Days	28 Days
B - PLASTIC 3.5 qts	3,000 psi (20.68 MPa)	5,000 psi (34.47 MPa)	6,000 psi (41.37 MPa)	7,000 psi (48.26 MPa)
C - FLOWABLE 4.0 qts	2,200 psi (15.17 MPa)	3,500 psi (24.13 MPa)	4,500 psi (31.03 MPa)	6,200 psi (42.75 MPa)
D - FLUID 4.75 qts	2,000 psi (13.79 MPa)	3,000 psi (20.68 MPa)	4,000 psi (27.58 MPa)	6,000 psi (41.37 MPa)
Rate of Set @ 70°F				
ASTM C266	Working Time	Initial	Final	
B - PLASTIC - 3.5 qts	:50	1:20	4:00	
C - FLOWABLE - 4.0 qts	2:30	3:00	4:30	
D - FLUID - 4.75 qts	3:00	4:00	6:00	
B - 100% - 125% flow table (ASTM C230, 5 drops in 3 seconds)				
C - 125% - 145% flow table (ASTM C230, 5 drops in 3 seconds)				
D - 28 second flow cone method (ASTM C939)				
Scaling Resistance	Cycles	Scaled Material		
ASTM C672	25	.01 kg/m²		
Density				
ASTM C138	133 lb/ft³ (2,130 kg/m³)			
Bond Strength				
ASTM C882	1 Day	7 Days		
	1,000 psi (6.89 MPa)	2,500 psi (17.23 MPa)		
Height Change				
ASTM C1090	28 Days +0.25%			

LIMITATIONS (continued)

unconfined areas. Setting time will speed up in hot weather and slow in cold weather. For hot and cold weather applications, contact your Janell representative.

DANGER

This product contains Crystalline Silica (CAS# 14808-60-7) and Portland Cement (CAS# 65997-15-1). Harmful if swallowed. Causes skin irritation. Causes serious eye damage. May cause an allergic skin reaction. May cause cancer. May cause respiratory irritation. Causes damage to organs through prolonged or repeated exposure. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Do not handle until all safety precautions have been read and understood. Wear protective gloves/protective clothing/eye protection/face protection. Use only outdoors or in a well-ventilated area. Do not breathe dust.



WARNING: Cancer and Reproductive Harm -

www.P65Warnings.ca.gov

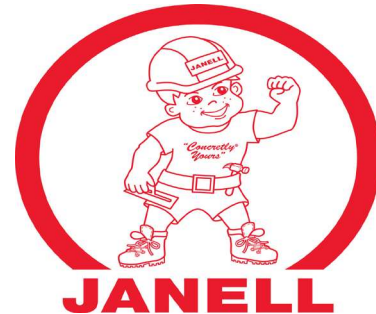
FIRST AID

If swallowed: Immediately call a poison center/doctor. Rinse mouth. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. If on skin: Wash with plenty of water. Take off contaminated clothing and wash it before reuse. If skin irritation or rash occurs: Get medical advice/attention. If inhaled: Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor if you feel unwell.

MANUFACTURER/TECHNICAL SERVICE

Exclusively manufactured for Janell Inc. by **US SPEC of Denver, CO.**

Contact your Janell representative for the most current product information. Always read and follow the warnings and instructions on the most current technical data sheets.



Cincinnati, OH: 513-489-9111
Norwood, OH: 513-651-9111
Erlanger, KY: 859-341-9111

Dayton, OH: 937-866-9111
Columbus, OH: 614-224-9111
Lexington, KY: 859-254-9111

NOTICE OF LIMITED WARRANTY US MIX Co. (manufacturer) warrants to buyer that this product at the time and place of shipment is of good quality and conforms to the manufacturer's specifications in force on the date of manufacture when used in accordance with the instructions hereon. Manufacturer cannot warrant or guarantee any particular method of use, application or performance of the product under any particular condition. This limited warranty cannot be extended or amended by manufacturer's sales people, distributors or representatives or by any sales information, specifications of anyone other than the manufacturer. Liability under this warranty is expressly limited to refund of the purchase price. See product packaging for complete limitation of warranties and liability.

Yield: 50 lb (22.7 kg) will fill approximately 0.43 ft³ when 4.75 quarts mixing water is used.