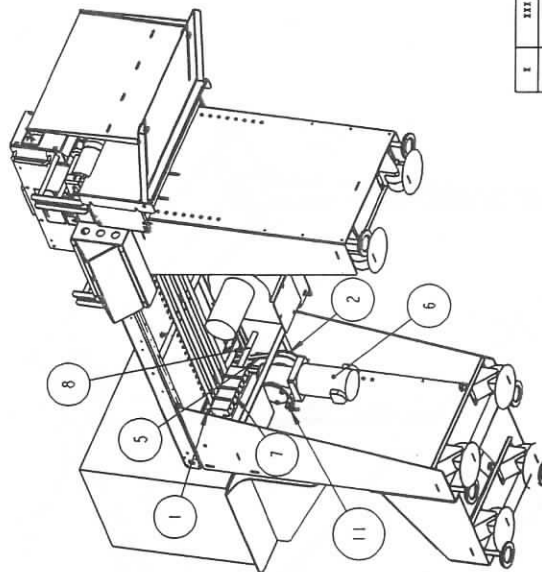
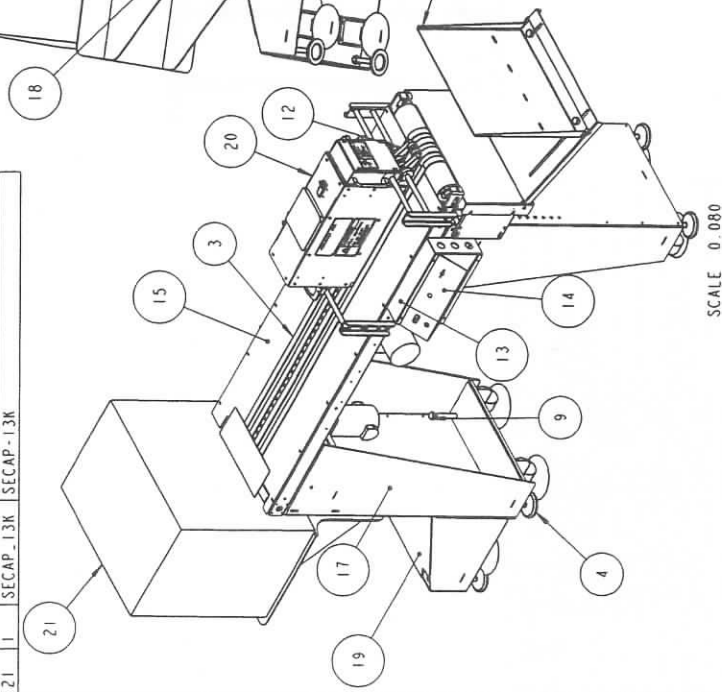
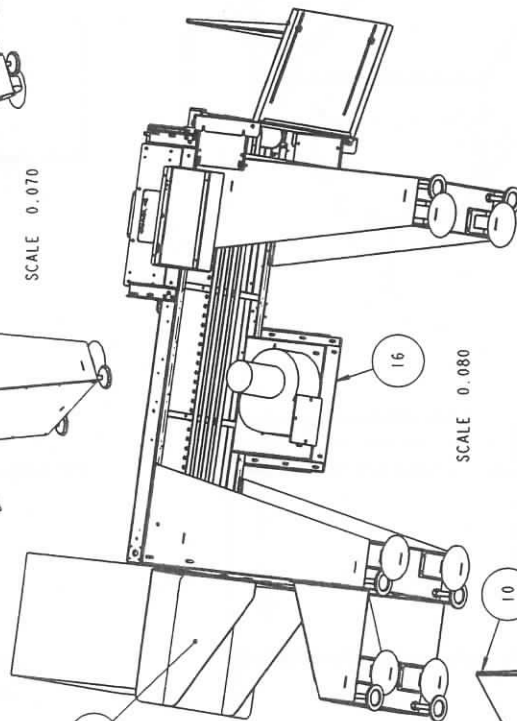
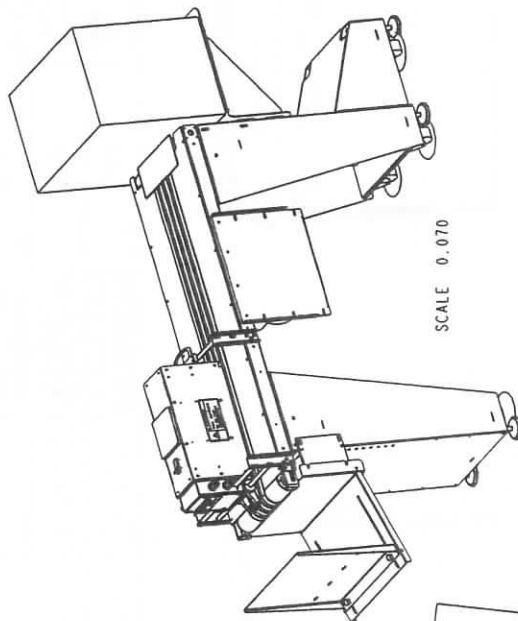


ITEM QTY	PART #	DESCRIPTION
1	8	DOWEL, PIN .188X1.000
2	1	PULLEY, TIMING 30L050 .625B .188K
3	4	BELT, WVT-140 (1.75" X 98.50")
4	4	FOOT, MOUNTING
5	1	108929-6 BELT, TIMING 210L050
6	1	200170-2 MOTOR, 1/8HP DC GEAR
7	4	500725-13 GUIDE, BELT 3/4
8	1	500824-28 SHAFT, BELT GUIDE
9	4	501812-1 LEG, LEVELING
10	1	534799-05 ASSY, CONVEYOR STACKER
11	4	538466-01 SPACER, .312X.625X.250
12	2	539028-05 ASSY, TRANSFER PINCH
13	1	544601-02 BOX, ELECTRICAL CONTROL
14	1	544602-01 COVER, ELECTRICAL CONTROL
15	1	548947-01 ASSY, CONVEYOR MINI-CONVEYOR
16	1	548952-01 ASSY, VACUUM TRAY & BLOWER
17	2	548954-01 WELDMENT, LEG CONVEYOR CUTOUT
18	1	548954-02 WELDMENT, SHELF SA565
19	1	548954-03 WELDMENT, LEG EXTENSION
20	1	KR881-7 ASSY, DRYER KR881-7 120VAC/15AMP
21	1	SECAP-13K

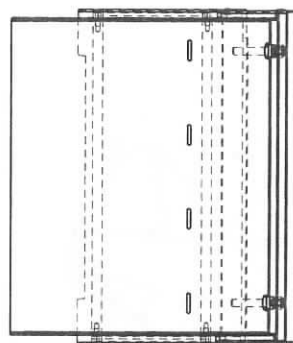
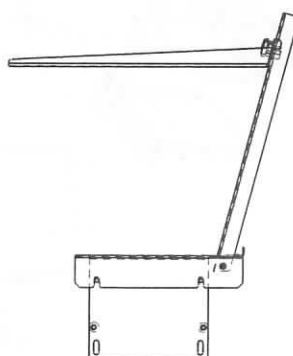
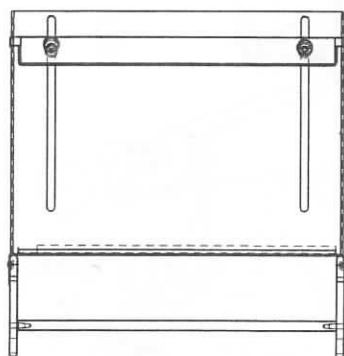
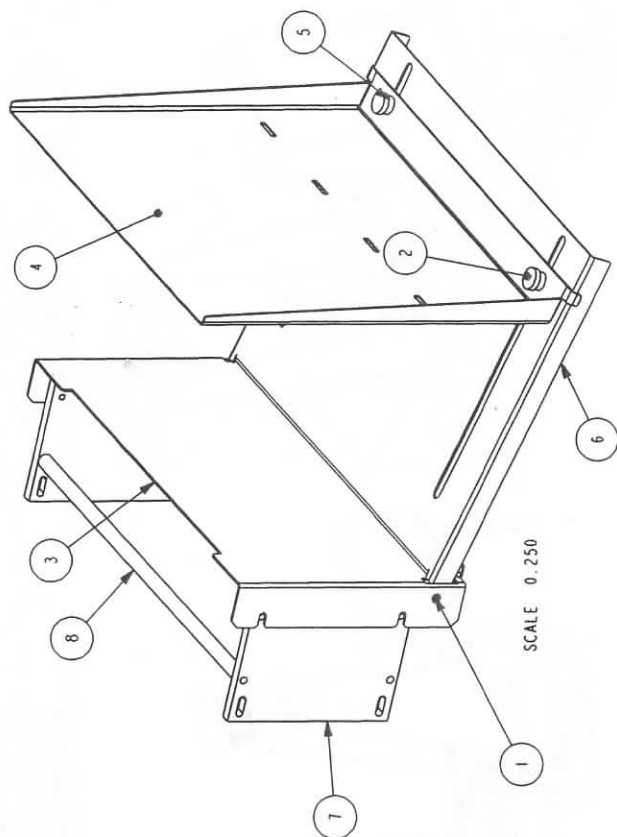
REV NO	DATE	DESCRIPTION	ECP NO	BT
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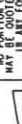

DATE BY: JMW	SCALE: 0.080	DIMENSIONAL TOLERANCES UNLESS OTHERWISE NOTED	MATERIAL: XXX	FAIR JABLE PROJECTION	PROPRIETARY AND CONFIDENTIAL	SCALE: 0.089RK - RUDY, INC.	REV D WHERE USED
CHECKED BY:	DATE: 07-Dec-07	ALL DIMENSIONS ARE TO DIMENSIONS ONLY	WELD TREAT: XXX	WORK: SA565	MAY BE COPIED OR REPRODUCED WITHOUT WRITTEN PERMISSION	WOODSTOCK, GEORGIA	
TRACED BY:	MASTER	DO NOT SCALE - WORK TO DIMENSIONS ONLY	FINISH: XXX	SHEET: 20F2	EXPRESS WRITTEN PERMISSION		
					WOODSTOCK, GA 30088 USA		

ITEM	QTY	PART #	DESCRIPTION
1	2	100709	WASHER, STAR 10-32
2	2	102135-A	ASSY, KNOB WITH WASHER
3	1	534800-04	PANEL, HANGER
4	1	534802-01	PANEL-BACKSTOP
5	2	534803-01	STUD, ADJUSTING
6	1	534804-01	WDMNT, BOTTOM PANEL
7	2	534888-02	PLATE, EXIT BIN MOUNT
8	2	534902-01	SPACER BAR
9	2	CSFF58	SCREW, BUTTON HEAD 5/8X

REV NO	DATE	DESCRIPTION	ECN NO	BY
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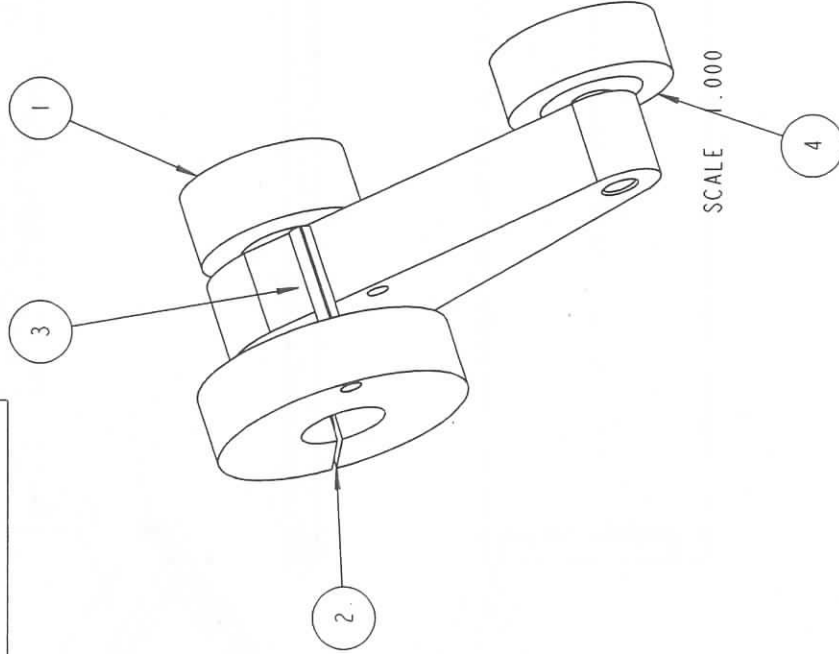


SCALE 0.250

SPRINT BY:	JMW	SCALE	0.167	DIMENSIONAL TOLERANCES UNLESS OTHERWISE NOTED						MATERIAL:		N/A	 SA565	PROFILES LAST AND CONTIGUOUS MAY BE CHILLED OR REPRODUCED BY EXPRESS WRITTEN PERMISSION WOODSTOCK, W.VA. 26058 USA	 KIRK - RUDY, INC. WOODSTOCK, GEORGIA	REV'D	WHERE USED
CHECKER BY:	-	DATE	07-Dec-07	REV'S	DATE	ANG.	HEAT TREAT:	N/A									
TRACED BY:	-	REMOVED ALL DIMENSIONS AND FINISHED DIRECTIONS DO NOT SCALE, WORK TO DIMENSIONS						N/A	FINISH:	N/A	SHEET NO. 10F1						
										DRAWING #		534799-05					

ITEM QTY	PART #	DESCRIPTION	REV NO	DATE	DESCRIPTION	ECN NO	BY
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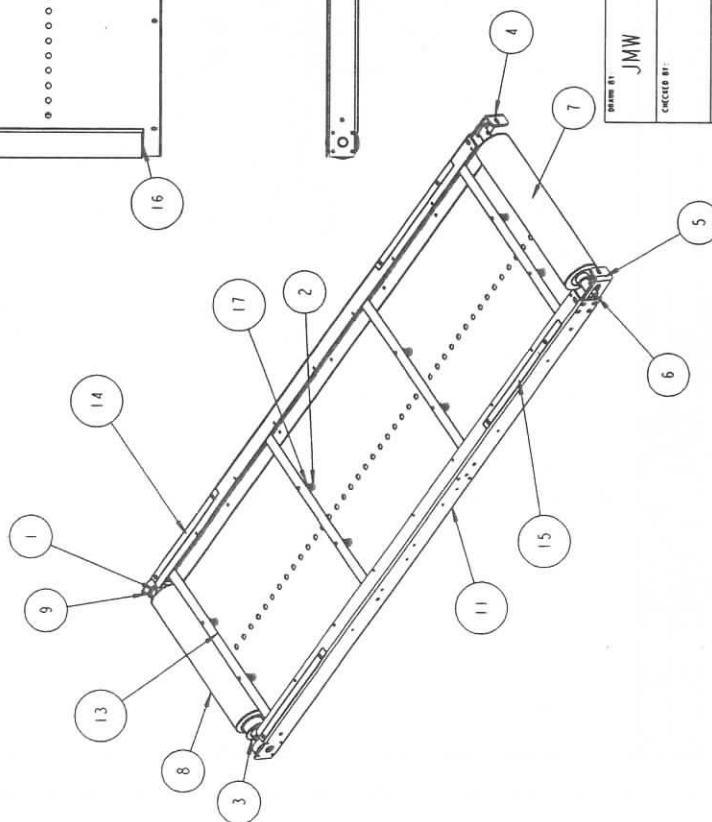
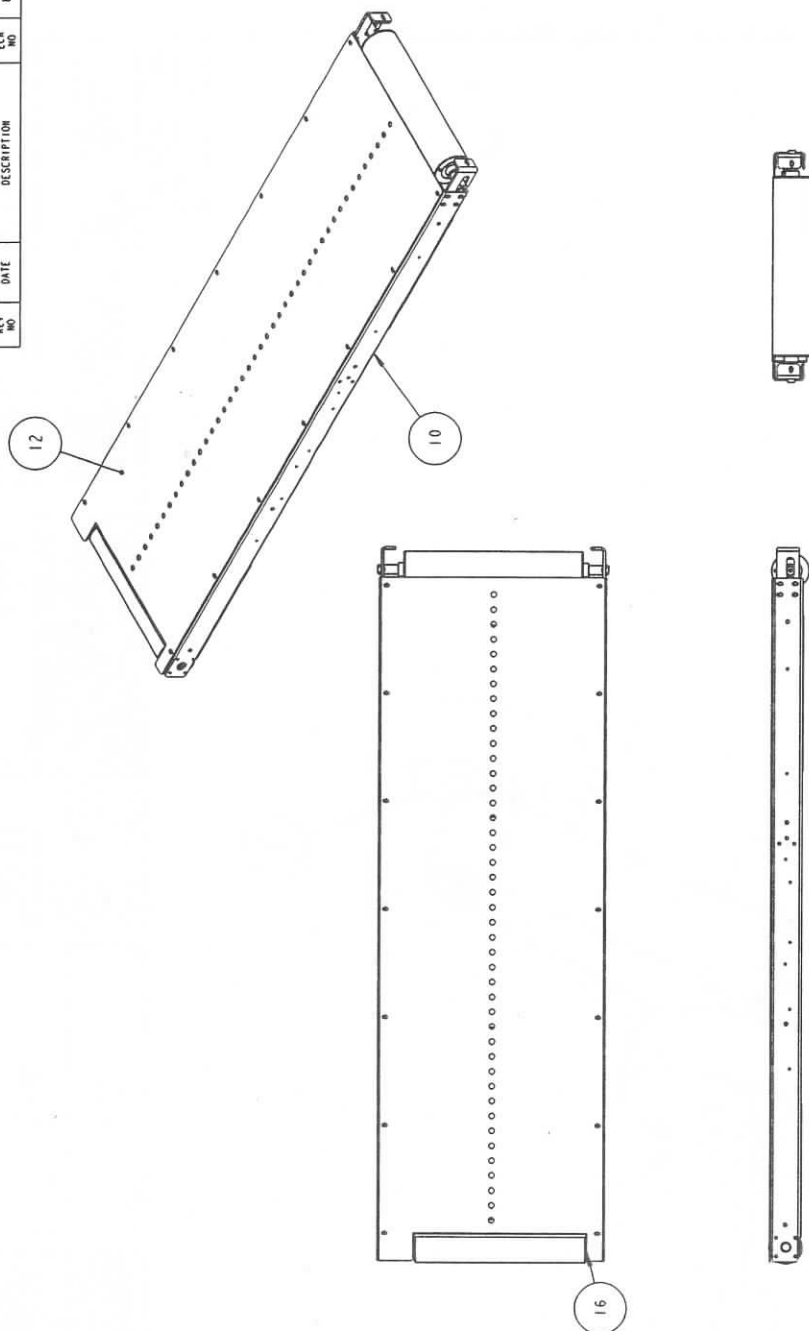
1	1	102205-3					
2	1	102233A					
3	1	500801A					
4	1	501057-A					



DRAWN BY: JMW	SCALE 1.000	DIMENSIONAL TOLERANCES UNLESS OTHERWISE NOTED	MATERIAL: N/A	THIRD ANGLE PROJECTION 	PROPRIETARY AND CONFIDENTIAL NO PORTION OF THIS DRAWING MAY BE QUOTED OR REPRODUCED IN ANY FORM WITHOUT THE EXPRESS WRITTEN PERMISSION OF KIRK-RUDY, INC. WOODSTOCK, GA 30188 USA	KIRK - RUDY, INC. WOODSTOCK, GEORGIA	2 REV'D WHERE USED
	CHECKED BY:						
TRACED BY:	MASTER	REMOVE ALL BURRS AND SHARP EDGES UNLESS OTHERWISE NOTED ALL DIMENSIONS ARE FINISHED DIMENSIONS DO NOT SCALE WORK TO DIMENSIONS ONLY	HEAT TREAT: N/A	SHEET NO. 10F1	DRAWING # 539028-05		

ITEM	QTY	PART #	DESCRIPTION
1	2	103804	BEARING, HUB .625
2	8	107303	HEX HEAD BOLT
3	1	108888	PULLEY, TIMING 12LO50 .625B .188K
4	1	500716-7	BRACKET, TAKEUP IDLER RH
5	1	500716-8	BRACKET, TAKEUP IDLER LH
6	1	500823-21	SHAFT, IDLER ROLLER
7	1	500835-A	ASSY, TUBE ROLLER
8	1	530676-01	ASSY, ROLLER FRONT DRIVE
9	2	546210-01	HOUSING, HUB BEARING
10	1	548948-01	CHANNEL, CONVEYOR MINI-DRYER RH
11	1	548948-02	CHANNEL, CONVEYOR MINI-DRYER LH
12	1	548949-01	TABLETOP, CONVEYOR DRYER
13	4	548959-01	SHAFT, SPACER CONVEYOR
14	2	548964-01	PLATE, CONVEYOR LEG SPACER
15	2	548964-02	PLATE, CONVEYOR LEG SPACER
16	1	548965-01	SHAFT, CONVEYOR DRIVE
17	8	RHN010	NUT, HEX 1/4"

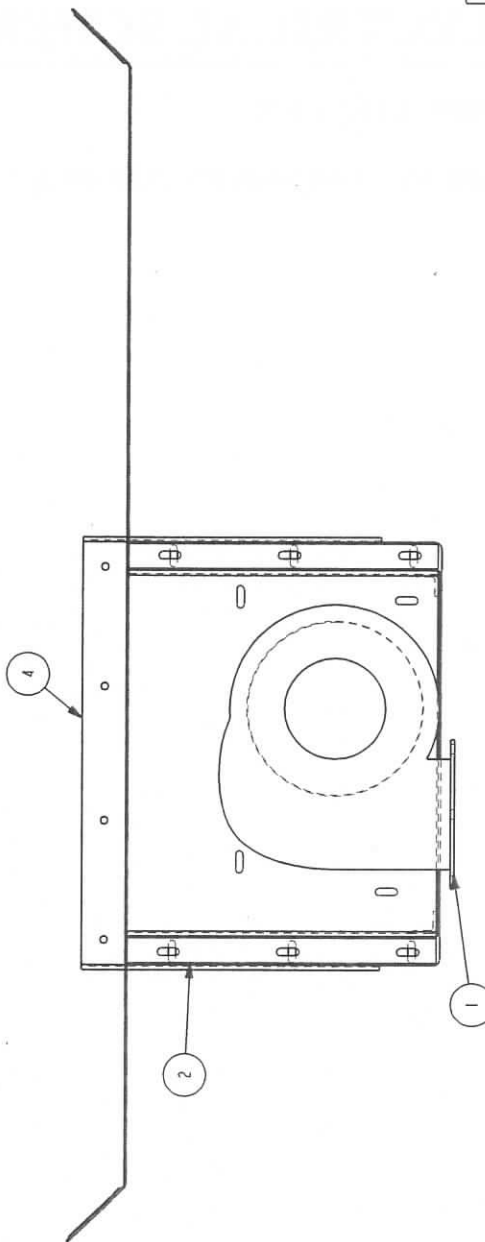
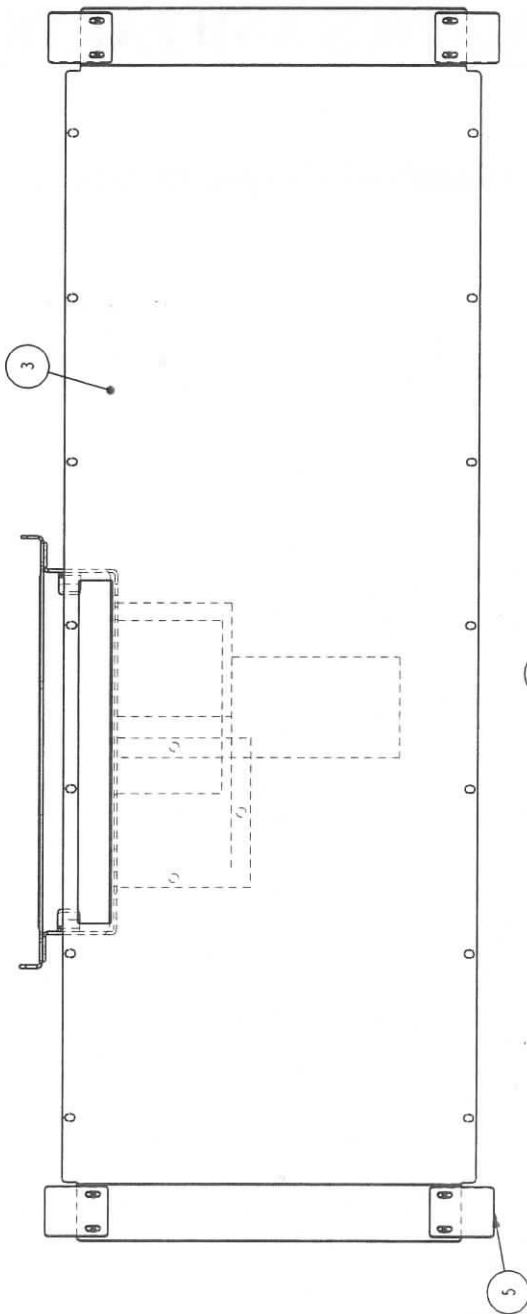
REV NO	DATE	DESCRIPTION	ECH NO	BY
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7	DRAWING NO. 01	SCALE 0.125	DIMENSIONAL TOLERANCES UNLESS OTHERWISE NOTED		MATERIAL		TYPED MACH. PRODUCTION	PROPERTIES AND CONFIDENTIALITY MAY BE COPIED OR REPRODUCED WITHOUT PERMISSION OF KIRK - RUDY, INC. WOODSTOCK, GEORGIA	1 RECD WHERE USED
	CHECKED BY: JMW	DATE 25-May-06	IN 3.3 BY 3.3	XXX	XXX	XXX			
TRACED BY:	MASTER	REMOVE ALL DIMENSIONS AND TOLERANCES UNLESS OTHERWISE NOTED	FINISH	XXX	XXX	XXX	ASSY, CONVEYOR MINI-CONVEYOR	KIRK - RUDY, INC. WOODSTOCK, GEORGIA	1 RECD WHERE USED

ITEM QTY	PART #	DESCRIPTION
1	200129	BLOWER, FAN
2	542189-01	WDMT. BLOWER BOX W/DOOR
3	548951-01	TRAY, VACUUM
4	548953-01	PANEL, BLOWER BOX MOUNT
5	548963-01	PLATE, VACUUM BLOCK OFF

REV	NO	DATE	DESCRIPTION	ECT	BY
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DATE	07-Dec-07	SCALE	0.250	DIMENSIONAL TOLERANCES	UNLESS OTHERWISE NOTED	THIN WALL PROTECTION	PROPRIETARY AND CONFIDENTIAL	REV'D	WHERE USED
CHECKED BY:	-	DATE	07-Dec-07	ALL DIMENSIONS ARE FINISHED DIMENSIONS	DO NOT SCALE - WORK TO DIMENSIONS ONLY	MODEL	SA565	KIRK - RUDY, INC.	WOODSTOCK, GEORGIA
TRACED BY:	-	MASTER	-	ALL DIMENSIONS ARE FINISHED DIMENSIONS	DO NOT SCALE - WORK TO DIMENSIONS ONLY	THIN WALL PROTECTION	PROPRIETARY AND CONFIDENTIAL	ASSY, VACUUM TRAY & BLOWER	548952-01