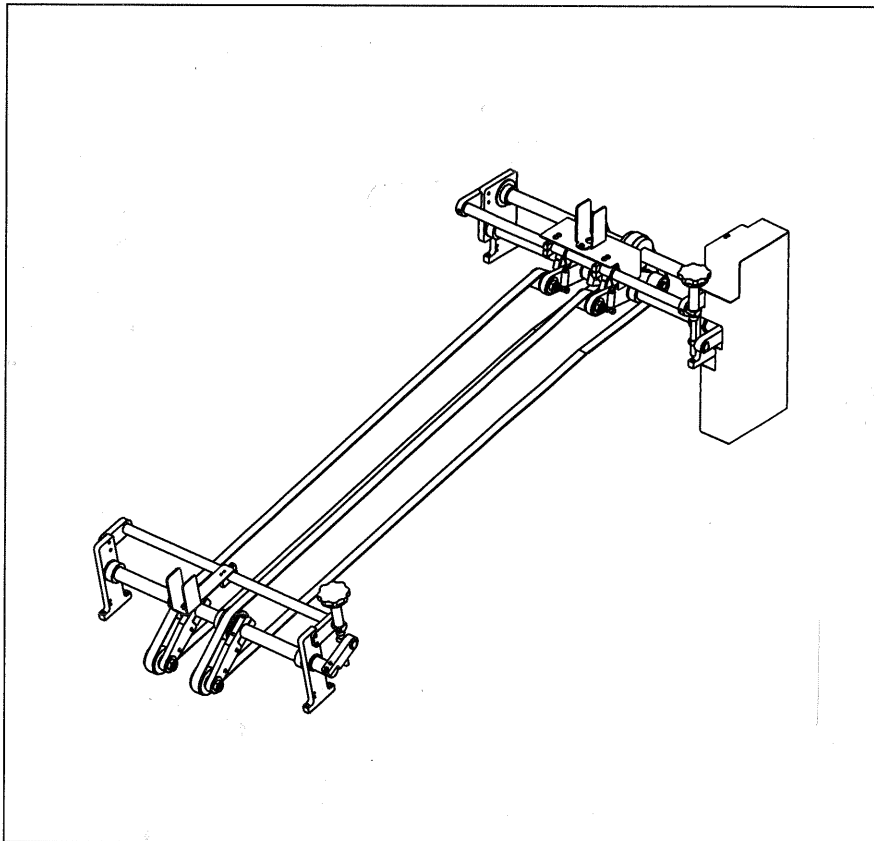


Kirk-Rudy, Inc.

Parts Manual

KR630 Adjustable Upper Belt Kit



Manufactured by Kirk-Rudy, Inc.

Before using this machine, all operators must study this manual to understand and follow the safety warnings and instructions. Keep these instructions with the machine for future reference. If you have any questions, contact your local Kirk-Rudy, Inc. Distributor.

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NOTE: FIGURES AND DIAGRAMS ARE NOT INCLUDED IN PAGE NUMBERS.

1 Important Safety Instructions

Intended Use Statement: The KR630 Adjustable Upper Belt Kit is designed to replace the stock upper belt assembly. The kit allows a no tool adjustment of the upper belts for products ranging from 1 page thick to 2 inches thick. Usage for other purposes may lead to an unsafe condition.

SAVE THESE INSTRUCTIONS. Read all instructions before using this product.



WARNING

- * NEVER OPERATE THE MACHINE WITHOUT ALL GUARDS OR SAFETY DEVICES IN PLACE.
- * ALWAYS TURN POWER OFF WHEN MAKING ADJUSTMENTS.
- * ALWAYS DISCONNECT THE POWER SUPPLY BEFORE ANY MAINTENANCE OR SERVICE WORK.
- * NEVER START THE MACHINE WITHOUT FIRST CHECKING ALL PERSONNEL ARE CLEAR OF MOVING PARTS.
- * KEEP FINGERS CLEAR OF ALL MOVING PARTS.
- * NEVER REMOVE THE PRODUCT FROM THE MACHINE WHILE MACHINE IS RUNNING.
- * SHOULD MISFED PRODUCT JAM THE MACHINE AND STOP IT FROM RUNNING, ALWAYS PRESS THE STOP BUTTON BEFORE CLEARING PRODUCT. IF THE STOP BUTTON IS NOT PRESSED AND THE JAM IS CLEARED, THE MACHINE WILL BEGIN RUNNING.
- * IT IS NOT RECOMMENDED THAT LOOSE CLOTHING, JEWELRY AND LONG HAIR BE WORN WHILE OPERATING THIS MACHINERY.
- * ALWAYS USE AN EXPERIENCED ELECTRICIAN WHEN TROUBLE-SHOOTING ELECTRICAL PROBLEMS.
- * CHANGES OR MODIFICATIONS TO THIS UNIT NOT EXPRESSLY APPROVED BY THE PARTY RESPONSIBLE FOR COMPLIANCE COULD VOID THE USER'S AUTHORITY TO OPERATE THE EQUIPMENT.

2 SPECIFICATIONS

| | <u>ENGLISH</u> | <u>METRIC</u> |
|----------------------|----------------|---------------|
| <u>PHYSICAL SIZE</u> | | |
| Length: | 54" | 137 cm |
| Width: | 24" | 61 cm |
| Height: | 20" | 51 cm |

| | | |
|-------------------------------|--------|---------|
| <u>PRODUCTS</u> | | |
| Materials: Minimum Thickness: | .007" | .18 mm |
| Maximum Thickness: | 2.000" | 50.8 mm |

3 PARTS LISTS AND DIAGRAMS

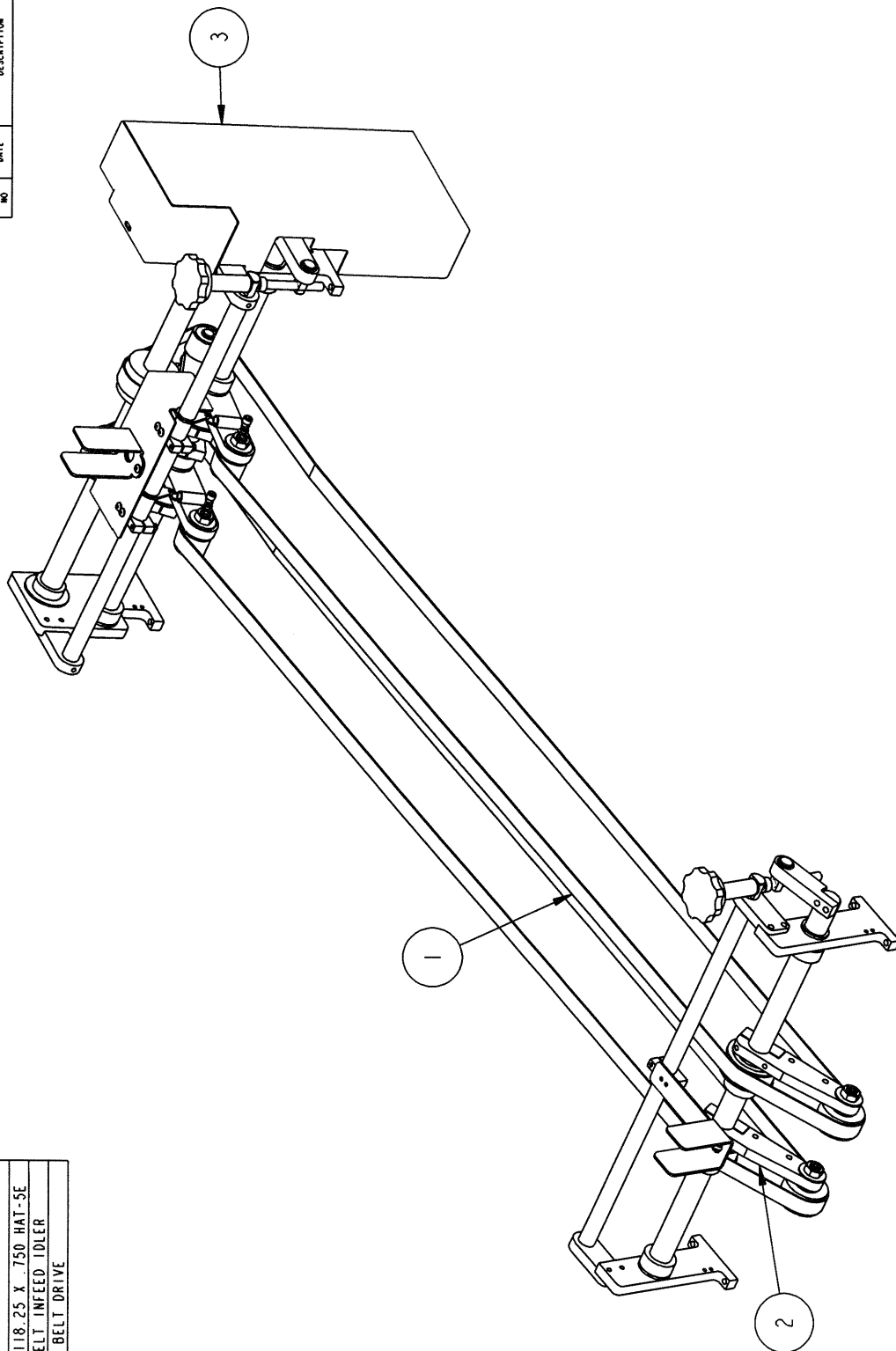
This section contains the entire mechanical bill of materials and assembly drawings.

| NO. | DRAWING # | DESCRIPTION |
|-----|-------------|--------------------------------|
| 1 | .547842-01 | KIT, ADJUSTABLE 630 UPPER BELT |
| 2 | . 545235-02 | ASSY, UPPER BELT DRIVE |
| 3 | . 536627-01 | ASSY, TAKEUP ECCENTRIC |
| 4 | . 545235-03 | ASSY, BELT DIVERT/TAKEUP |
| 5 | . 545192-01 | ASSY, FLAT BELT IDLER ROLLER |
| 6 | . 535950-01 | ASSY, IDLER ROLLER |
| 7 | . 545204-01 | ASSY, BUTTERFLY WHEEL |
| 8 | . 500339A | ASSY, ROLLER |
| 9 | . 547844-01 | ASSY, UPPER BELT COVER |
| 10 | . 545216-02 | ASSY, TOP BELT INFEED IDLER |
| 11 | . 545217-02 | ASSY, BELT INFEED ROLLER |
| 12 | . 535951-01 | ASSY, IDLER ROLLER |
| 13 | . 535950-01 | ASSY, IDLER ROLLER |

547842-01

| ITEM QTY | PART # | DESCRIPTION |
|----------|--------|--|
| 1 | 2 | 111845-4 BELT, FLAT 118.25 X .750 HAT-5E |
| 2 | 1 | 545216-02 ASSY, TOP BELT INFEED IDLER |
| 3 | 1 | 545235-02 ASSY, UPPER BELT DRIVE |

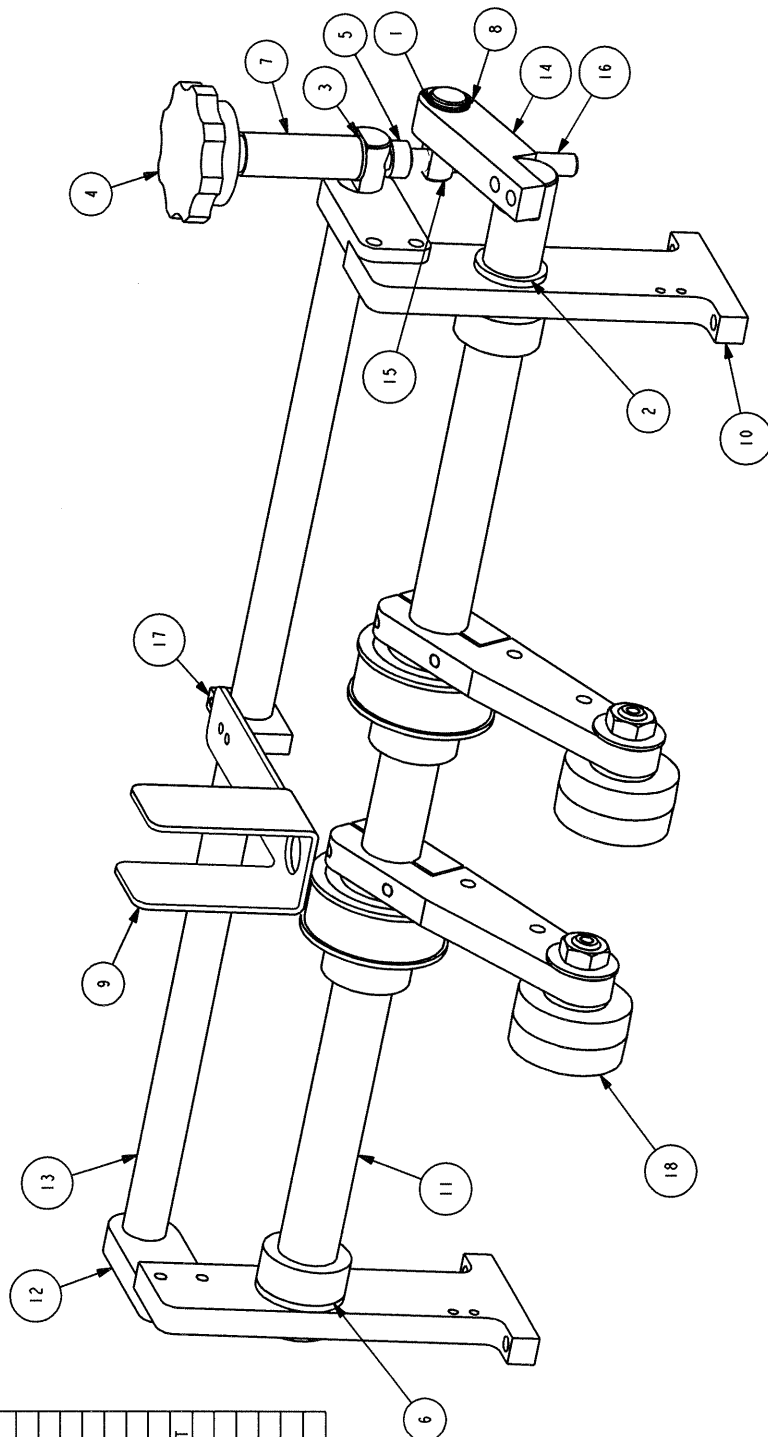
| REV NO | DATE | DESCRIPTION | ECN NO | BY |
|--------|------|-------------|--------|----|
|--------|------|-------------|--------|----|



| | | | | | | | | | | | | | |
|--|-----------------|--------------|---|----|-----------------|----|---|----|---|----|--------------------------------------|-----------|--|
| NAME BY: A KEY | | SCALE: 0.220 | DIMENSIONAL TOLERANCES UNLESS OTHERWISE NOTED | | MATERIAL: N/A | | VIEW ANGLE PROJECTION: THIRD ANGLE PROJECTION | | PROPELLANT AND COMBUSTIBLES MAY BE USED IN REPRODUCED DRAWING FOR INFORMATION ONLY. NOT TO BE USED FOR CONSTRUCTION. WOODSTOCK, GA AFTER USA. | | KIRK - RUDY, INC. WOODSTOCK, GEORGIA | | |
| CHECKED BY: | DATE: 09-Nov-05 | 09-Nov-05 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | |
| TRACED BY: | MASTER | 09-Nov-05 | REWORK ALL DIMENSIONS AND SHARP EDGES UNLESS OTHERWISE NOTED. FINISH DIMENSIONS TO DIMENSIONS ONLY. | | NEAT TREAT: N/A | | MODEL: 630 | | TITLE: KIT, ADJUSTABLE 630 UPPER BELT | | SHEET NO. 1 OF 1 | | |
| DO NOT SCALE - WORK TO DIMENSIONS ONLY | | | | | | | | | | | | 547842-01 | |

| ITEM QTY | PART # | DESCRIPTION | |
|----------|--------|-------------------------------------|----------------------------------|
| 1 | 100144 | BUSHING, SL. 625 ID. 75000. 625LG | |
| 2 | 100326 | BUSHING, FLI. 000 IDI. 25000. 750LG | |
| 3 | 100402 | WASHER, THRUST TB612 | |
| 4 | 102112 | KNOB | |
| 5 | 2 | 102211 | COLLAR .375 |
| 6 | 2 | 102217 | COLLAR 1.000 |
| 7 | 1 | 102718 | SPRING, COMPRESSION DIE |
| 8 | 2 | 104104 | SNAPRING.. 625 |
| 9 | 1 | 543401-02 | GUARD, BEAM SWITCH |
| 10 | 2 | 545189-01 | BRACKET, UPPER BELT SUPPORT |
| 11 | 1 | 545190-02 | SHAFT, BELT TAKE UP PIVOT |
| 12 | 2 | 545194-01 | POST, BELT TAKEUP SPRING SUPPORT |
| 13 | 1 | 545195-02 | SHAFT, SPRING SUPPORT |
| 14 | 1 | 545196-01 | ARM, HEIGHT ADJUST |
| 15 | 1 | 545197-01 | SHAFT, HEIGHT ADJUST |
| 16 | 1 | 545198-01 | ROD, HEIGHT ADJUST THREADED |
| 17 | 1 | 545201-01 | PLATE, BEAM SWITCH MOUNT |
| 18 | 2 | 545217-02 | ASSY. BELT INFEED ROLLER |

| REV | NO | DATE | DESCRIPTION | ECR | BY |
|-----|----|------|-------------|-----|----|
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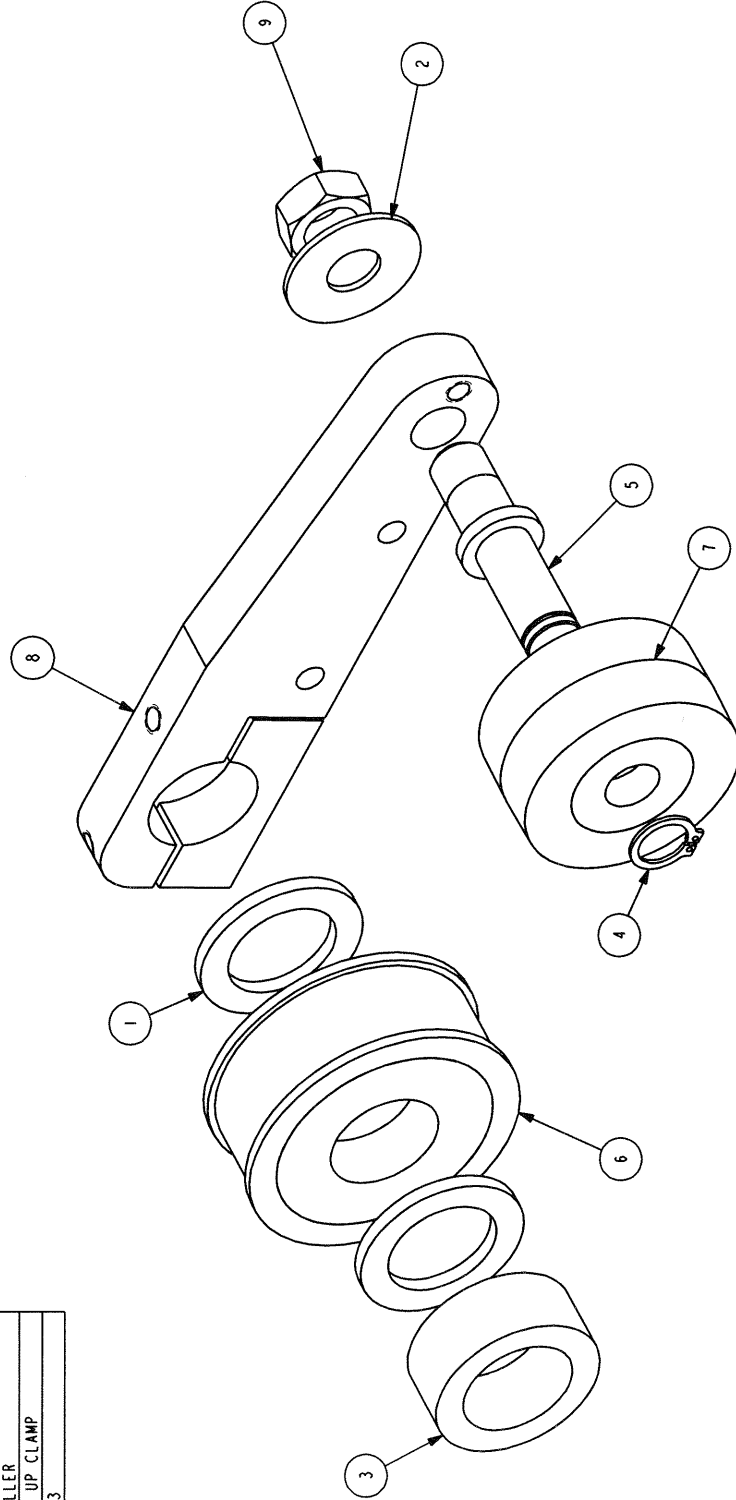


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|-----------------------------|-------|--------|-----------|---|---|-------------|-----|------------------------|---|-----------|------------|
| NAME BY: | A KEY | SCALE | 0.500 | DIMENSIONAL TOLERANCES | UNLESS OTHERWISE NOTED | MATERIAL: | N/A | THIRD ANGLE PROJECTION | PROPERTY AND CONFIDENTIALITY NOTICE: THIS DRAWING IS THE PROPERTY OF KIRK - RUDY, INC. AND IS NOT TO BE REPRODUCED OR COPIED IN ANY MANNER WITHOUT THE WRITTEN PERMISSION OF KIRK - RUDY, INC. WOODSTOCK, GA 30188 USA. | 1 | 630 |
| CHECKED BY: | | DATE | 09-Nov-05 | REWORK ALL DIMENSIONS AND FINISHES UNLESS SPECIFIED OTHERWISE | ALL DIMENSIONS ARE FINISHED DIMENSIONS DO NOT SCALE - WORK TO DIMENSIONS ONLY | HEAT TREAT: | N/A | MODEL: | 630 | REV'D | WHERE USED |
| TRACED BY: | | MASTER | | | | FINISH: | N/A | SHEET NO. | 10F1 | | |
| ASSY, TOP BELT INFEED IDLER | | | | | | | | | | 545216-02 | |

KIRK - RUDY, INC.
WOODSTOCK, GEORGIA

| ITEM | QTY | PART # | DESCRIPTION |
|------|-----|-----------|---------------------------|
| 1 | 2 | 100410 | WASHER, BRASS, TW100 |
| 2 | 1 | 100611 | WASHER, FLAT 1/2ID 1/16TK |
| 3 | 1 | 102217 | COLLAR 1.000 |
| 4 | 1 | 104106 | SNAPPING, .500 |
| 5 | 1 | 515266 | STUD, IDLER |
| 6 | 1 | 535950-01 | ASSY, IDLER ROLLER |
| 7 | 1 | 535951-01 | ASSY, IDLER ROLLER |
| 8 | 1 | 545191-01 | ARM, BELT TAKE UP CLAMP |
| 9 | 1 | HJN014 | NUT, JAM 1/2-13 |

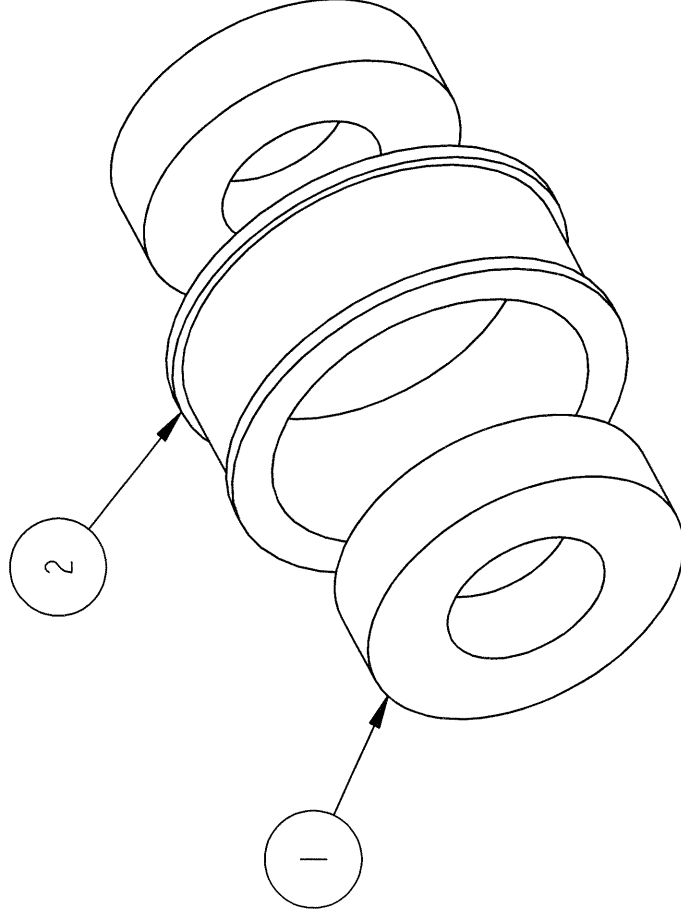
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|-----------------------|--|-----------------|---|--|-----------------|--|----------------------|--|---|--|--------------------------------------|-----|
| DRAWN BY: A KEY | | SCALE: 1.000 | DIMENSIONAL TOLERANCES UNLESS OTHERWISE NOTED | | MATERIAL: N/A | | TYPED AND PRODUCTION | | PROPERTY AND CONFIDENTIAL INFORMATION OF THE DRAWING MAY BE QUOTED OR REPRODUCED WITHOUT THE WRITTEN PERMISSION OF KIRK - RUDY, INC. WOODSTOCK, GEORGIA | | 1 | 630 |
| CHECKED BY: 09-Nov-05 | | DATE: 09-Nov-05 | REMOVE ALL DIMENSIONS UNLESS OTHERWISE NOTED | | HEAT TREAT: N/A | | MODEL: 630 | | TITLE: ASSY, BELT INFEED ROLLER | | KIRK - RUDY, INC. WOODSTOCK, GEORGIA | |
| TRACED BY: MASTER | | MASTER | ALL DIMENSIONS ARE TO DIMENSIONS ONLY | | FINISH: N/A | | SHEET NO. 1 OF 1 | | DRAWING NO. 545217-02 | | REV'D WHERE USED | |

| REV NO | DATE | DESCRIPTION | ECN NO | BY |
|-----------|------|-------------|-----------|----|
|-----------|------|-------------|-----------|----|

| ITEM | QTY | PART # | DESCRIPTION |
|------|-----|---------|---------------------|
| 1 | 2 | I03116 | BEARING, FLAT 1.000 |
| 2 | 1 | SP20812 | ROLLER, BELT GUIDE |

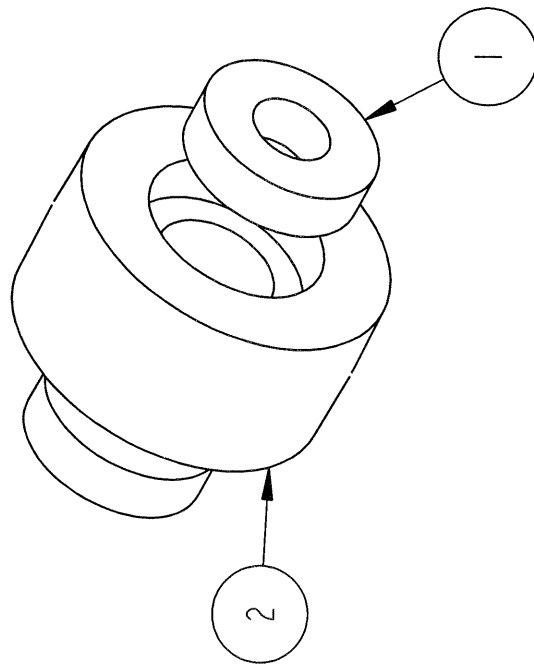


| | |
|-------|------------|
| 2 | 703 |
| REQ'D | WHERE USED |



| | | | | | | | | |
|--------------------|----------------------------------|--|------------------|--|---|---|-------|------------|
| DRAWN BY: A KEY | SCALE 1.000 | DIMENSIONAL TOLERANCES UNLESS OTHERWISE NOTED XX .01 .005 .5 ANG. REMOVE ALL BURRS AND SHARP EDGES UNLESS OTHERWISE NOTED ALL DIMENSIONS ARE FINISHED DIMENSIONS DO NOT SCALE - WORK TO DIMENSIONS ONLY | MATERIAL: N/A | THIRD ANGLE PROJECTION  | PROPRIETARY AND CONFIDENTIAL NO PORTION OF THIS DRAWING MAY BE QUOTED OR REPRODUCED IN ANY FORM WITHOUT THE EXPRESS WRITTEN PERMISSION OF KIRK - RUDY, INC. WOODSTOCK, GA 30188 USA |  KIRK - RUDY, INC. WOODSTOCK, GEORGIA | REQ'D | WHERE USED |
| | CHECKED BY: DATE 01-Mar-99 | | | | | | | |
| TRACED BY: | MASTER | | FINISH: N/A | SHEET NO: 1 OF 1 | DRAWING # 535950-01 | | | |

| REV NO | DATE | DESCRIPTION | ECN NO | BY |
|--------|------|-------------|--------|----|
|--------|------|-------------|--------|----|

| ITEM QTY | PART # | DESCRIPTION |
|----------|--------|---------------------------------|
| 1 | 103108 | BEARING, FLAT .500 |
| 2 | 515288 | ROLLER, BELT CROWN IN EXTENSION |

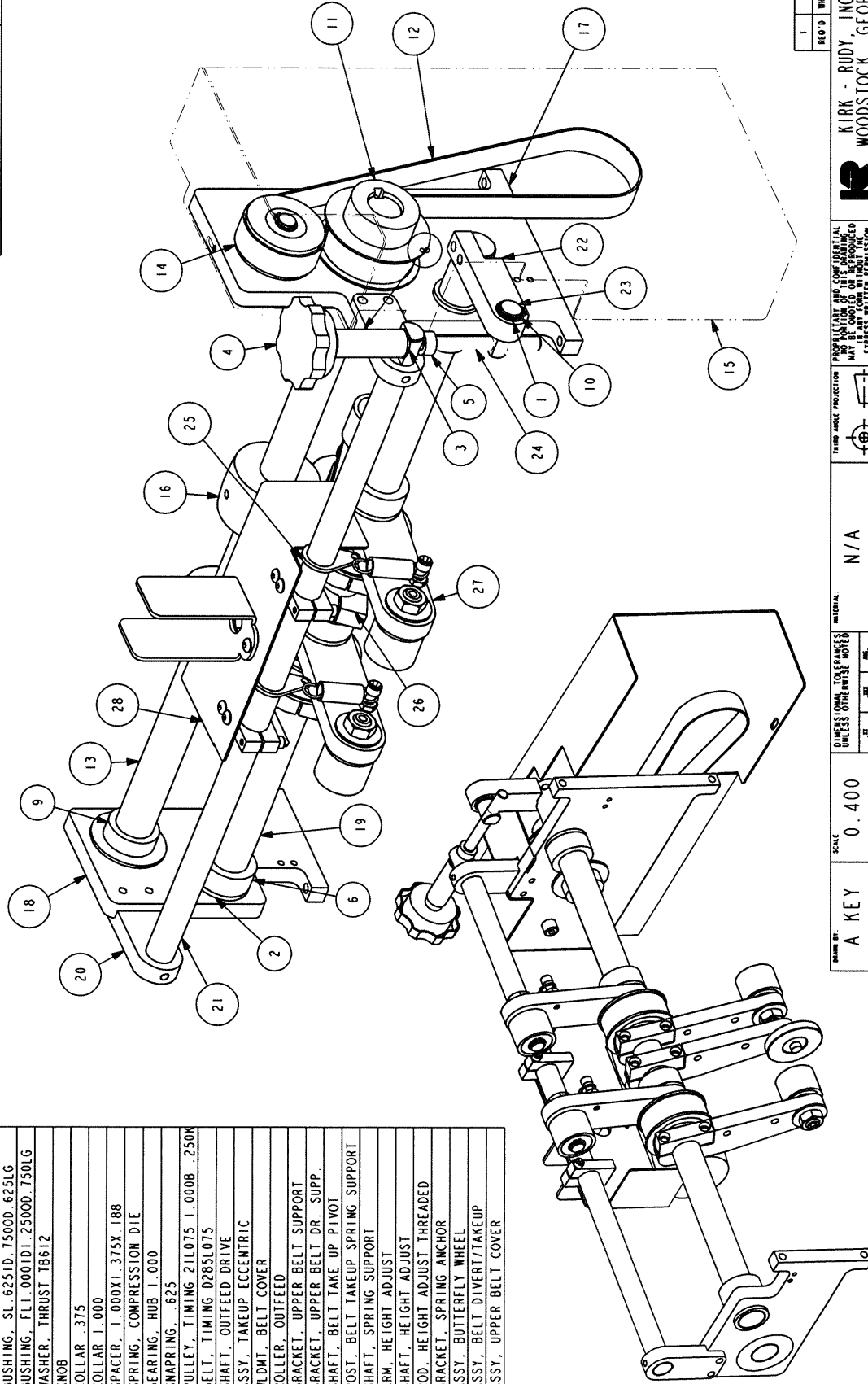


| | |
|-------|------------|
| 2 | 703 |
| REQ'D | WHERE USED |

| | | | | | | | | |
|--------------------|----------------|--|------------|--------------|--------------------|--|---|---|
| DRAWN BY: A KEY | SCALE 1.000 | DIMENSIONAL TOLERANCES UNLESS OTHERWISE NOTED | | | MATERIAL: N/A | THIRD ANGLE PROJECTION  | PROPRIETARY AND CONFIDENTIAL NO PORTION OF THIS DRAWING MAY BE QUOTED OR REPRODUCED IN ANY FORM WITHOUT THE EXPRESS WRITTEN PERMISSION OF KIRK-RUDY, INC. WOODSTOCK, GA 30188 USA |  KIRK - RUDY, INC. WOODSTOCK, GEORGIA |
| | CHECKED BY: | DATE 01-Mar-99 | .XX .01 | .XXX .005 | | | | |
| TRACED BY: | MASTER | REMOVE ALL BURRS AND SHARP EDGES UNLESS OTHERWISE NOTED | | | HEAT TREAT: N/A | MODEL: 703 | TITLE: ASSY, IDLER ROLLER | |
| | | ALL DIMENSIONS ARE FINISHED DIMENSIONS DO NOT SCALE - WORK TO DIMENSIONS ONLY | | | FINISH: N/A | | | |
| | | | | | | SHEET NO. 10F1 | DRAWING # | 535951-01 |

| REV | NO. | DATE | DESCRIPTION | REV | NO. | BY |
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|-----|-----|------|-------------|-----|-----|----|

| ITEM | QTY | PART # | DESCRIPTION |
|------|-----|-----------|------------------------------------|
| 1 | 1 | 100144 | BUSHING, SL 625ID. 7500D. 625LG |
| 2 | 2 | 100326 | BUSHING, FLT. 0001DI. 2500D. 750LG |
| 3 | 1 | 100402 | WASHER, THRUST TB612 |
| 4 | 1 | 102112 | KNOB |
| 5 | 2 | 102211 | COLLAR .375 |
| 6 | 2 | 102217 | COLLAR 1.000 |
| 7 | 1 | 102321 | SPACER, 1.000X1.375X.188 |
| 8 | 1 | 102718 | SPRING, COMPRESSION DIE |
| 9 | 2 | 103808 | BEARING, HUB 1.000 |
| 10 | 2 | 104104 | SHAPRING, .625 |
| 11 | 1 | 108866 | PULLEY, TIMING 211075 1.000B .250X |
| 12 | 1 | 109137-4 | BELT, TIMING D285L075 |
| 13 | 1 | 510563-3 | SHAFT, OUTFEED DRIVE |
| 14 | 1 | 536627-01 | ASSY, TAKEUP ECCENTRIC |
| 15 | 1 | 541287-03 | WLDMT, BELT COVER |
| 16 | 2 | 541298-01 | ROLLER, OUTFEED |
| 17 | 1 | 545183-01 | BRACKET, UPPER BELT SUPPORT |
| 18 | 1 | 545184-01 | BRACKET, UPPER BELT DR. SUPP. |
| 19 | 1 | 545190-01 | POST, BELT TAKE UP PIVOT |
| 20 | 2 | 545194-01 | POST, BELT TAKEUP SPRING SUPPORT |
| 21 | 1 | 545195-01 | SHAFT, SPRING SUPPORT |
| 22 | 1 | 545196-01 | ARM, HEIGHT ADJUST |
| 23 | 1 | 545197-01 | SHAFT, HEIGHT ADJUST |
| 24 | 1 | 545198-01 | ROD, HEIGHT ADJUST THREADED |
| 25 | 2 | 545199-02 | BRACKET, SPRING ANCHOR |
| 26 | 1 | 545204-01 | ASSY, BUTTERFLY WHEEL |
| 27 | 2 | 545235-03 | ASSY, BELT DIVER/TAKEUP |
| 28 | 1 | 547844-01 | ASSY, UPPER BELT COVER |

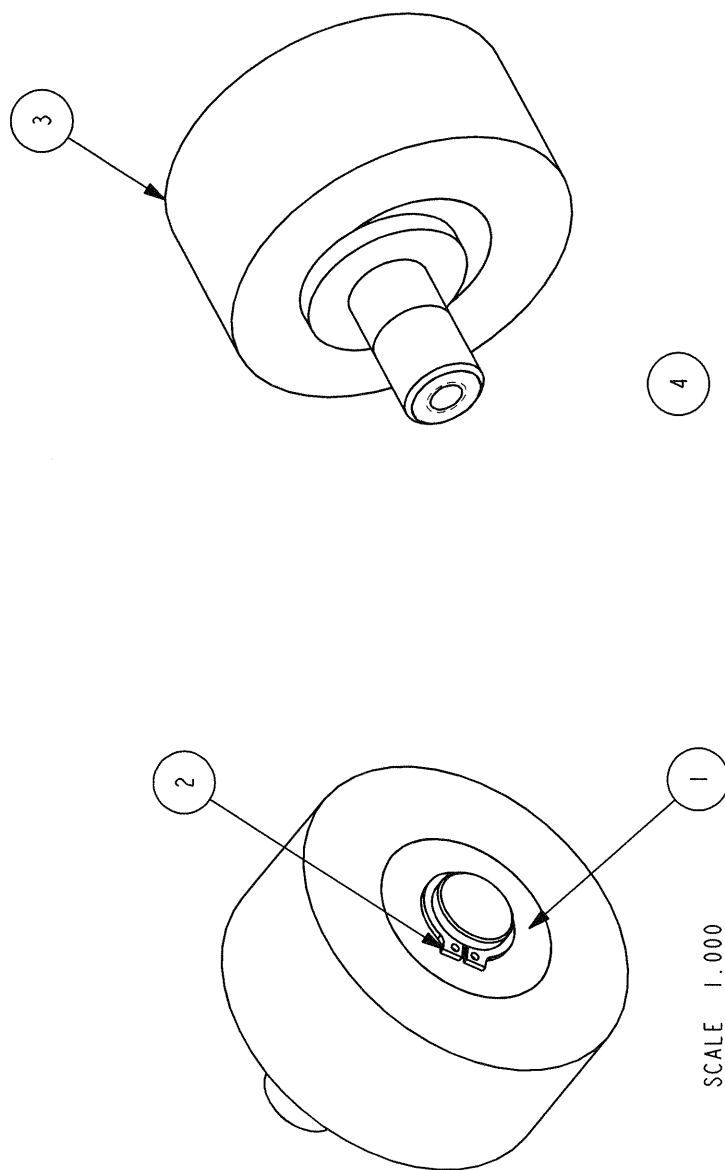


| | | | | |
|--|--|-----------------------------|-------|------------|
| 1 | | 630 | REC'D | WHERE USED |
| KIRK - RUDY, INC. | | WOODSTOCK, GEORGIA | | |
| THIRD ANGLE PROJECTION | | PROFESSOR AND CONFIDENTIAL | | |
| MODEL: 630 | | MAY BE COPIED OR REPRODUCED | | |
| SHEET NO. 10F1 | | EAST COAST TECHNOLOGICAL | | |
| TIME: 630 | | OF WOODSTOCK, GA 30188 USA | | |
| TITLE: ASSY, UPPER BELT DRIVE | | TIME: 630 | | |
| SHEET NO. 10F1 | | TIME: 630 | | |
| SCALE: 0.300 | | TIME: 630 | | |
| SCALE: 0.400 | | TIME: 630 | | |
| DATE: 09-Nov-05 | | TIME: 630 | | |
| MADE IN: N/A | | TIME: 630 | | |
| MATERIAL: N/A | | TIME: 630 | | |
| FINISH: N/A | | TIME: 630 | | |
| DO NOT SCALE - WORK TO DIMENSIONS ONLY | | TIME: 630 | | |





SCALE 0.300

| ITEM | QTY | PART # | DESCRIPTION |
|------|-----|----------|---------------------------------|
| 1 | 2 | 103108 | BEARING, FLAT .500 |
| 2 | 1 | 104106 | SNAPRING, .500 |
| 3 | 1 | 108862-1 | PULLEY, TIMING 18L075 1.125B NK |
| 4 | 1 | 500983-3 | STUD, IDLER SPROCKET |

| REV NO | DATE | DESCRIPTION | ECN NO | BY |
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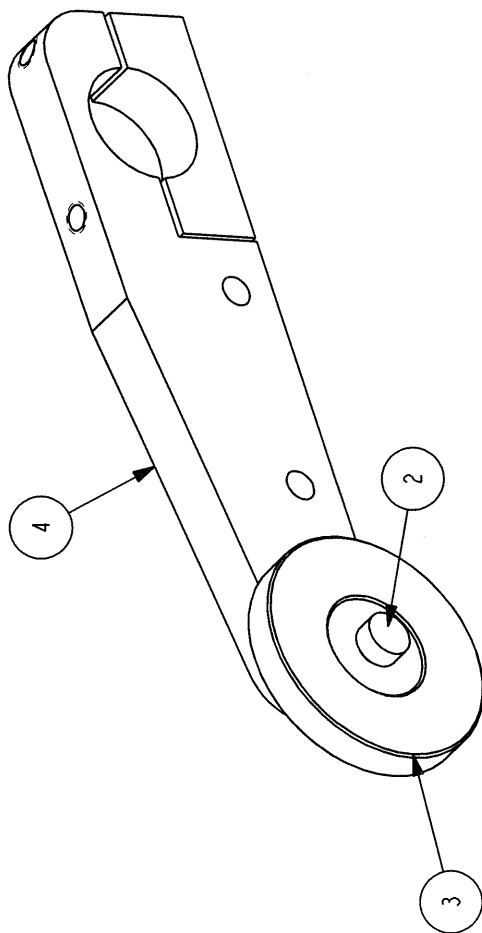


SCALE 1.000

| | | | | | | | | | | | |
|------------------|-------------------|--|------|------|-------------|--|--|---|---|-----------|-----------|
| DRAWN BY: AYB | SCALE 1.000 | DIMENSIONAL TOLERANCES UNLESS OTHERWISE NOTED | | | MATERIAL: | THIRD ANGLE PROJECTION |  | PROPRIETARY AND CONFIDENTIAL POSITION OF THIS DRAWING MAY BE QUOTED OR REPRODUCED IN ANY FORM WITHOUT THE EXPRESS WRITTEN PERMISSION OF KIRK-RUDY, INC. WOODSTOCK, GA 30188 USA |  KIRK - RUDY, INC. WOODSTOCK, GEORGIA | I | 536626-01 |
| | | .XX | .XXX | ANG. | | | | | | | |
| CHECKED BY: | DATE 30-May-00 | .01 .005 .5 | | | HEAT TREAT: |  | MODEL: 703R | TITLE: ASSY, TAKEUP ECCENTRIC | | | |
| | | REMOVE ALL BURRS AND SHARP EDGES UNLESS OTHERWISE NOTED | | | | | | | | | |
| TRACED BY: | MASTER | ALL DIMENSIONS ARE FINISHED DIMENSIONS DO NOT SCALE WORK ON DRAWINGS ONLY | | | FINISH: |  | SHEET NO 10F1 | DRAWING # | | 536627-01 | |
| | | | | | | | | | | | |

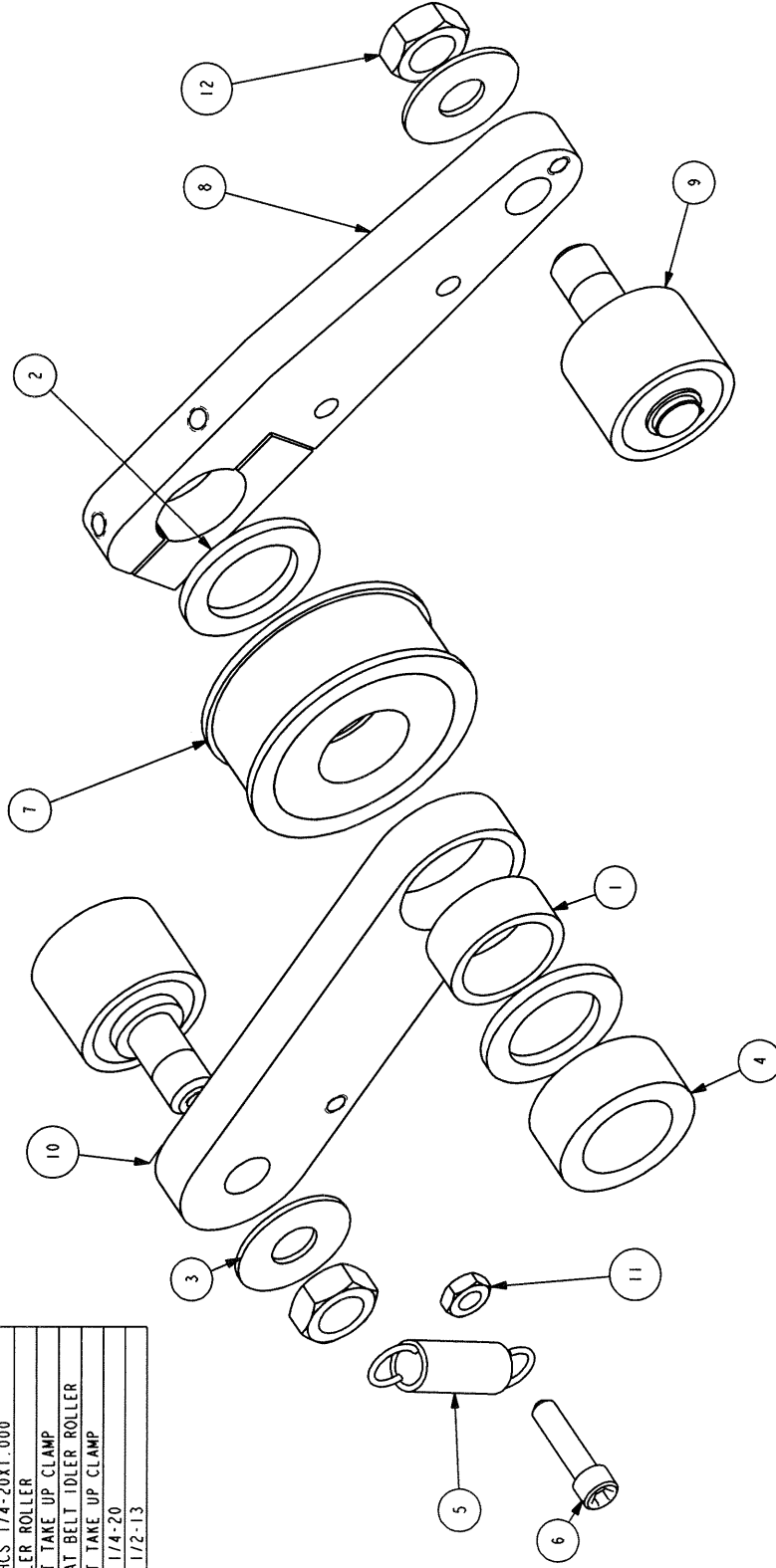
| ITEM | QTY | PART # | DESCRIPTION |
|------|-----|-----------|-------------------------|
| 1 | 1 | 100603 | WASHER, FLAT 1/4ID |
| 2 | 1 | 107002 | BOLT, SHOULDER 1/4X3/8 |
| 3 | 1 | 500339A | ASSY, ROLLER |
| 4 | 1 | 545191-01 | ARM, BELT TAKE UP CLAMP |

| REV NO | DATE | DESCRIPTION | ECN NO | BY |
|-----------|------|-------------|-----------|----|
|-----------|------|-------------|-----------|----|



| | | | | | | | | | | | | | | | | | | | | |
|--------------------|--|-------------|-------|-----------|--|---|-------------------|--|-----------|-------------|------------------------|-----|---|-----|---|--|---|-------|-----------|------------|
| DRAWN BY: A KEY | | SCALE | 0.750 | | | DIMENSIONAL TOLERANCES UNLESS OTHERWISE NOTED | | | MATERIAL: | | THIRD ANGLE PROJECTION | | PROPRIETARY AND CONFIDENTIAL NO PORTION OF THIS DRAWING MAY BE QUOTED OR REPRODUCED IN ANY FORM WITHOUT THE EXPRESS WRITTEN PERMISSION OF KIRK-RUDY, INC. WOODSTOCK, GA 30188 USA | | KIRK - RUDY, INC. WOODSTOCK, GEORGIA | | I | | SP90800 | |
| | | CHECKED BY: | DATE | 12-May-03 | | | .01 -005 -5 | | | HEAT TREAT: | | N/A | | N/A | | | | REQ'D | | WHERE USED |
| TRACED BY: | | MASTER | | | | REMOVE ALL BUBBS AND SHARP EDGES UNLESS OTHERWISE NOTED ALL DIMENSIONS ARE FINISHED DIMENSIONS DO NOT SCALE WORK ON DIMENSIONS ONLY | | | FINISH: | | N/A | | MODEL: SA193 | | TITLE: ASSY, BUTTERFLY WHEEL | | | | 545204-01 | |

| ITEM QTY | PART # | DESCRIPTION |
|----------|-----------|---------------------------------|
| 1 | 100116 | BUSHING, SLL 000101.25000.500LG |
| 2 | 100410 | WASHER, BRASS TW100 |
| 3 | 100611 | WASHER, FLAT 1/210 1/16TK |
| 4 | 102217 | COLLAR 1.000 |
| 5 | 102607 | SPRING, EXTENSION |
| 6 | 107407 | SCREW, SHCS 1/4-20X1.000 |
| 7 | 535950-01 | ASSY, IDLER ROLLER |
| 8 | 545191-01 | ARM, BELT TAKE UP CLAMP |
| 9 | 545192-01 | ASSY, FLAT BELT IDLER ROLLER |
| 10 | 545193-01 | ARM, BELT TAKE UP CLAMP |
| 11 | HJN010 | NUT, JAM 1/4-20 |
| 12 | HJN014 | NUT, JAM 1/2-13 |

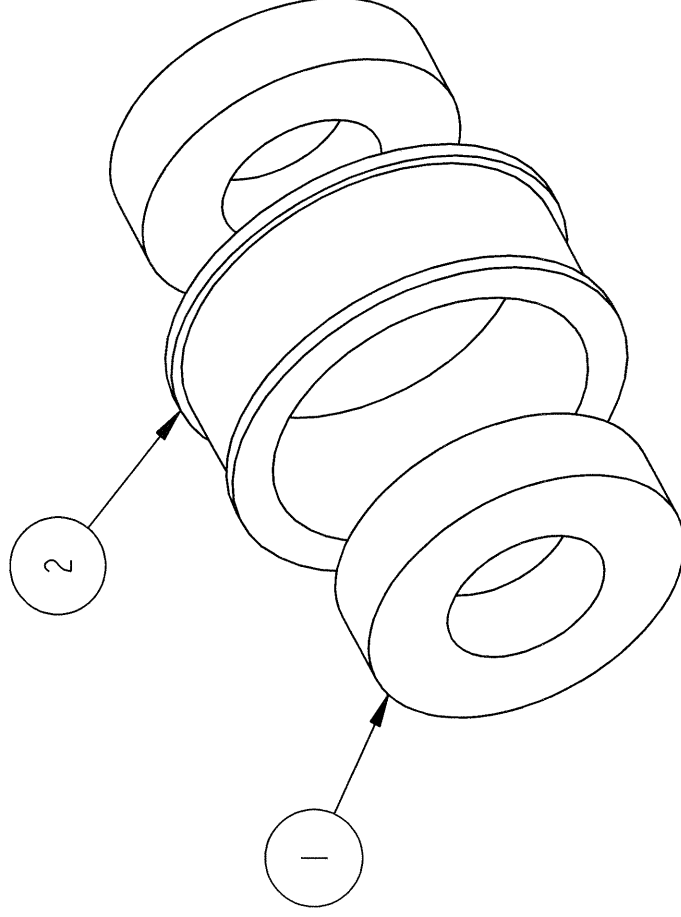


| REV NO | DATE | DESCRIPTION | ECN NO | BY |
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| NAME: A KEY | | SCALE: 0.875 | DIMENSIONAL TOLERANCES UNLESS OTHERWISE NOTED | | MATERIAL: N/A | | THIRD ANGLE PROJECTION | PROPERTY AND CONFIDENTIALITY NOTICE: THIS DRAWING IS THE PROPERTY OF KIRK - RUDY, INC. AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT THE WRITTEN PERMISSION OF KIRK - RUDY, INC. WOODSTOCK, GA 30188 USA | 1 | 630 |
| CHECKED BY: | DATE: 09-Nov-05 | 09-Nov-05 | VIEW: ALL VIEWS AND DIMENSIONS UNLESS OTHERWISE NOTED | WEAT TREAT: N/A | MODEL: 630 | KIRK - RUDY, INC. WOODSTOCK, GEORGIA | | RECD WHERE USED | | |
| TRACED BY: | MASTER | MASTER | FINISH: N/A | DO NOT SCALE - WORK TO DIMENSIONS ONLY | SHEET NO: 10F1 | TITLE: ASSY, BELT DIVERT/TAKEUP | | | | |
| | | | | | | | | 545235-03 | | |

| ITEM | QTY | PART # | DESCRIPTION |
|------|-----|---------|---------------------|
| 1 | 2 | I03116 | BEARING, FLAT 1.000 |
| 2 | 1 | SP20812 | ROLLER, BELT GUIDE |

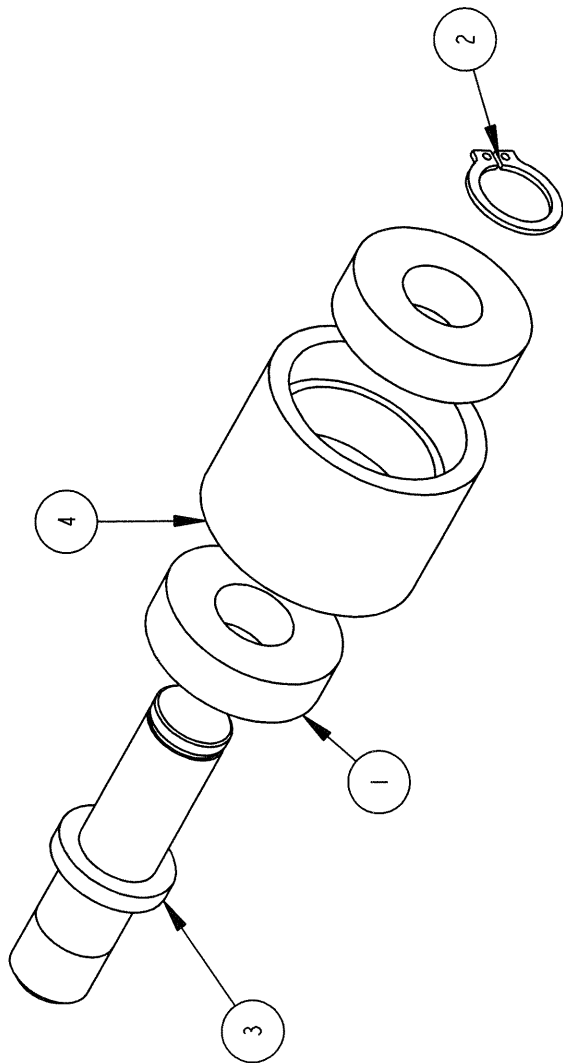
| REV NO | DATE | DESCRIPTION | ECN NO | BY |
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| | | | | | | | | |
|--------------------|----------------|---|--------------------|----------------------------|---|---|-------------------|-------|
| DRAWN BY: A KEY | SCALE 1.000 | DIMENSIONAL TOLERANCES UNLESS OTHERWISE NOTED XX .01 .005 .5 ANG. | MATERIAL: N/A | THIRD ANGLE PROJECTION | PROPRIETARY AND CONFIDENTIAL NO PORTION OF THIS DRAWING MAY BE QUOTED OR REPRODUCED IN ANY FORM WITHOUT THE EXPRESS WRITTEN PERMISSION OF KIRK - RUDY, INC. WOODSTOCK, GA 30188 USA | KIRK - RUDY, INC. WOODSTOCK, GEORGIA | 2 | 703 |
| | CHECKED BY: | | | | | | DATE 01-Mar-99 | REQ'D |
| TRACED BY: | MASTER | REMOVE ALL BURRS AND SHARP EDGES UNLESS OTHERWISE NOTED ALL DIMENSIONS ARE FINISHED DIMENSIONS DO NOT SCALE - WORK TO DIMENSIONS ONLY | HEAT TREAT: N/A | MODEL: 703 | TITLE: ASSY, IDLER ROLLER | 535950-01 | | |

| ITEM | QTY | PART # | DESCRIPTION |
|------|-----|----------|---------------------|
| 1 | 2 | 103108 | BEARING, FLAT .500 |
| 2 | 1 | 104106 | SNAPRING, .500 |
| 3 | 1 | 515266 | STUD, IDLER |
| 4 | 1 | 516045-1 | ROLLER, BELT TAKEUP |

| REV NO | DATE | DESCRIPTION | ECN NO | BY |
|-----------|------|-------------|-----------|----|
|-----------|------|-------------|-----------|----|

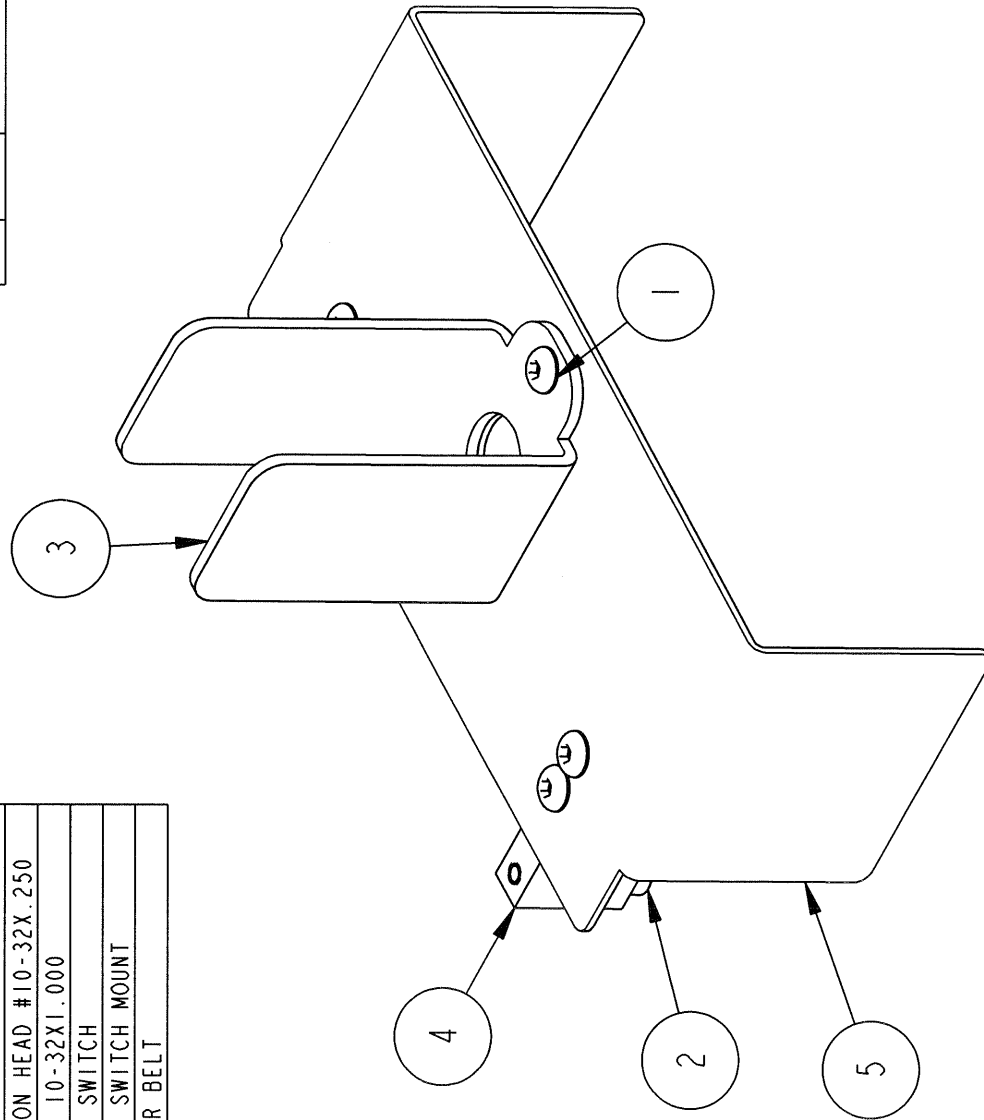


| | |
|-------|------------|
| 2 | SA193 |
| REQ'D | WHERE USED |

| | | | | | | | |
|---------------------------|--------------------------|---|------|------|---------------------------|---|---|
| DRAWN BY: A KEY | SCALE 1.000 | DIMENSIONAL TOLERANCES UNLESS OTHERWISE NOTED | | | MATERIAL: N/A | THIRD ANGLE PROJECTION  |  KIRK - RUDY, INC. WOODSTOCK, GEORGIA |
| | | .XX | .XX | ANG. | | | |
| CHECKED BY: | DATE 12-May-03 | .01 | .005 | .5 | HEAT TREAT: N/A | MODEL: SAI93 | TITLE: ASSY, FLAT BELT IDLER ROLLER |
| TRACED BY: | MASTER | REMOVE ALL BURRS AND SHARP EDGES UNLESS OTHERWISE NOTED ALL DIMENSIONS ARE FINISHED DIMENSIONS DO NOT SCALE - WORK TO DIMENSIONS ONLY | | | FINISH: N/A | SHEET NO. 10FI | DRAWING # 545192-01 |

| ITEM | QTY | PART # | DESCRIPTION | REV NO | DATE | DESCRIPTION | ECN NO | BY |
|------|-----|--------|-------------|--------|------|-------------|--------|----|
|------|-----|--------|-------------|--------|------|-------------|--------|----|

| | | | |
|---|---|-----------|--------------------------------|
| 1 | 6 | 106811 | SCREW, BUTTON HEAD #10-32X.250 |
| 2 | 2 | 107408 | SCREW, SHCS 10-32X1.000 |
| 3 | 1 | 543401-03 | GUARD, BEAM SWITCH |
| 4 | 2 | 545201-01 | PLATE, BEAM SWITCH MOUNT |
| 5 | 1 | 547843-01 | COVER, UPPER BELT |



| | | | | | | | |
|-------------------|-------------------|---|--------------------|-------------------------------|---|---|---------------------|
| DRWN BY: A KEY | SCALE 0.750 | DIMENSIONAL TOLERANCES UNLESS OTHERWISE NOTED .XX .01 .XX .005 ANG. .5 | MATERIAL: N/A | THIRD ANGLE PROJECTION 630 | PROPRIETARY AND CONFIDENTIAL NO PORTION OF THIS DRAWING MAY BE QUOTED OR REPRODUCED IN ANY FORM WITHOUT THE EXPRESS WRITTEN PERMISSION OF KIRK-RUDY, INC. WOODSTOCK, GA 30188 USA | 1 630 | REC'D WHERE USED |
| CHECKED BY: | DATE 09-Nov-05 | REMOVE ALL BURRS AND SHARP EDGES UNLESS OTHERWISE NOTED ALL DIMENSIONS ARE FINISHED DIMENSIONS DO NOT SCALE - WORK TO DIMENSIONS ONLY | HEAT TREAT: N/A | MODEL: 630 | TITLE: ASSY, UPPER BELT COVER | KIRK - RUDY, INC. WOODSTOCK, GEORGIA | |
| TRACED BY: | MASTER | | FINISH: N/A | SHEET NO: 1 OF 1 | DRAWING # 547844-01 | | |

4 PART AND ASSEMBLY INDEX

Find the index number that corresponds to your part number. Using the Assembly Index list go to the index number. The descriptions are indented indicating the subassembly structure of the machine. Once the assembly is found find the assembly diagram in the manual.

| PART NUMBER INDEX | | | |
|-------------------|----------|---------------------------------|-----|
| NO. | PART NO. | DESCRIPTION | QTY |
| 40 | 100116 | BUSHING, SL1.000ID1.250OD.500LG | 1 |
| 23 | 100144 | BUSHING, SL.625ID.750OD.625LG | 1 |
| 90 | 100144 | BUSHING, SL.625ID.750OD.625LG | 1 |
| 19 | 100326 | BUSHING, FL1.000ID1.250OD.750LG | 2 |
| 85 | 100326 | BUSHING, FL1.000ID1.250OD.750LG | 2 |
| 28 | 100402 | WASHER, THRUST TB612 | 1 |
| 93 | 100402 | WASHER, THRUST TB612 | 1 |
| 41 | 100410 | WASHER, BRASS TW100 | 3 |
| 79 | 100410 | WASHER, BRASS TW100 | 2 |
| 54 | 100603 | WASHER, FLAT 1/4ID | 1 |
| 46 | 100611 | WASHER, FLAT 1/2ID 1/16TK | 2 |
| 81 | 100611 | WASHER, FLAT 1/2ID 1/16TK | 1 |
| 25 | 102112 | KNOB | 1 |
| 96 | 102112 | KNOB | 1 |
| 26 | 102211 | COLLAR .375 | 2 |
| 95 | 102211 | COLLAR .375 | 2 |
| 20 | 102217 | COLLAR 1.000 | 2 |
| 42 | 102217 | COLLAR 1.000 | 1 |
| 80 | 102217 | COLLAR 1.000 | 1 |
| 86 | 102217 | COLLAR 1.000 | 2 |
| 13 | 102321 | SPACER, 1.000X1.375X.188 | 1 |
| 43 | 102607 | SPRING, EXTENSION | 1 |
| 27 | 102718 | SPRING, COMPRESSION DIE | 1 |
| 94 | 102718 | SPRING, COMPRESSION DIE | 1 |
| 53 | 103107 | BEARING, FLAT .312 | 1 |
| 8 | 103108 | BEARING, FLAT .500 | 2 |
| 35 | 103108 | BEARING, FLAT .500 | 2 |
| 75 | 103108 | BEARING, FLAT .500 | 2 |
| 38 | 103116 | BEARING, FLAT 1.000 | 2 |
| 78 | 103116 | BEARING, FLAT 1.000 | 2 |
| 5 | 103808 | BEARING, HUB 1.000 | 2 |
| 24 | 104104 | SNAPRING, .625 | 2 |
| 98 | 104104 | SNAPRING, .625 | 2 |
| 10 | 104106 | SNAPRING, .500 | 1 |
| 34 | 104106 | SNAPRING, .500 | 1 |
| 84 | 104106 | SNAPRING, .500 | 1 |
| 64 | 106811 | SCREW, BUTTON HEAD #10-32X.250 | 6 |
| 55 | 107002 | BOLT, SHOULDER 1/4X3/8 | 1 |
| 44 | 107407 | SCREW, SHCS 1/4-20X1.000 | 1 |

| | | | |
|----|-----------|------------------------------------|---|
| 65 | 107408 | SCREW, SHCS 10-32X1.000 | 2 |
| 14 | 108866 | PULLEY, TIMING 21L075 1.000B .250K | 1 |
| 52 | 500339 | ROLLER, ARM | 1 |
| 33 | 515266 | STUD, IDLER | 1 |
| 83 | 515266 | STUD, IDLER | 1 |
| 74 | 515288 | ROLLER, BELT CROWN IN EXTENSION | 1 |
| 7 | 108862-1 | PULLEY, TIMING 18L075 1.125B NK | 1 |
| 56 | 109137-4 | BELT, TIMING D285L075 | 1 |
| 66 | 111845-4 | BELT, FLAT 118.25 X .750 HAT-5E | 2 |
| 51 | 500339A | ASSY, ROLLER | 1 |
| 9 | 500983-3 | STUD, IDLER SPROCKET | 1 |
| 11 | 510563-3 | SHAFT, OUTFEED DRIVE | 1 |
| 32 | 516045-1 | ROLLER, BELT TAKEUP | 1 |
| 36 | 535950-01 | ASSY, IDLER ROLLER | 1 |
| 76 | 535950-01 | ASSY, IDLER ROLLER | 1 |
| 73 | 535951-01 | ASSY, IDLER ROLLER | 1 |
| 6 | 536627-01 | ASSY, TAKEUP ECCENTRIC | 1 |
| 57 | 541287-03 | WLDMT, BELT COVER | 1 |
| 58 | 541288-04 | COVER, BELT | 1 |
| 59 | 541289-03 | COVER, BELT SLOTTED | 1 |
| 12 | 541298-01 | ROLLER, OUTFEED | 2 |
| 99 | 543401-02 | GUARD, BEAM SWITCH | 1 |
| 63 | 543401-03 | GUARD, BEAM SWITCH | 1 |
| 3 | 545183-01 | BRACKET, UPPER BELT SUPPORT | 1 |
| 4 | 545184-01 | BRACKET, UPPER BELT DR. SUPP. | 1 |
| 70 | 545189-01 | BRACKET, UPPER BELT SUPPORT | 2 |
| 15 | 545190-01 | SHAFT, BELT TAKE UP PIVOT | 1 |
| 69 | 545190-02 | SHAFT, BELT TAKE UP PIVOT | 1 |
| 30 | 545191-01 | ARM, BELT TAKE UP CLAMP | 1 |
| 50 | 545191-01 | ARM, BELT TAKE UP CLAMP | 1 |
| 72 | 545191-01 | ARM, BELT TAKE UP CLAMP | 1 |
| 31 | 545192-01 | ASSY, FLAT BELT IDLER ROLLER | 2 |
| 39 | 545193-01 | ARM, BELT TAKE UP CLAMP | 1 |
| 16 | 545194-01 | POST, BELT TAKEUP SPRING SUPPORT | 2 |
| 87 | 545194-01 | POST, BELT TAKEUP SPRING SUPPORT | 2 |
| 17 | 545195-01 | SHAFT, SPRING SUPPORT | 1 |
| 88 | 545195-02 | SHAFT, SPRING SUPPORT | 1 |
| 18 | 545196-01 | ARM, HEIGHT ADJUST | 1 |
| 89 | 545196-01 | ARM, HEIGHT ADJUST | 1 |
| 21 | 545197-01 | SHAFT, HEIGHT ADJUST | 1 |
| 91 | 545197-01 | SHAFT, HEIGHT ADJUST | 1 |
| 22 | 545198-01 | ROD, HEIGHT ADJUST THREADED | 1 |
| 92 | 545198-01 | ROD, HEIGHT ADJUST THREADED | 1 |
| 48 | 545199-02 | BRACKET, SPRING ANCHOR | 2 |
| 61 | 545201-01 | PLATE, BEAM SWITCH MOUNT | 2 |
| 97 | 545201-01 | PLATE, BEAM SWITCH MOUNT | 1 |
| 49 | 545204-01 | ASSY, BUTTERFLY WHEEL | 1 |

| | | | |
|----|-----------|--------------------------------|---|
| 67 | 545212-02 | ASSY, INFEED TABLETOP | 1 |
| 68 | 545216-02 | ASSY, TOP BELT INFEED IDLER | 1 |
| 71 | 545217-02 | ASSY, BELT INFEED ROLLER | 2 |
| 2 | 545235-02 | ASSY, UPPER BELT DRIVE | 1 |
| 29 | 545235-03 | ASSY, BELT DIVERT/TAKEUP | 2 |
| 1 | 547842-01 | KIT, ADJUSTABLE 630 UPPER BELT | 1 |
| 62 | 547843-01 | COVER, UPPER BELT | 1 |
| 60 | 547844-01 | ASSY, UPPER BELT COVER | 1 |
| 45 | HJN010 | NUT, JAM 1/4-20 | 1 |
| 47 | HJN014 | NUT, JAM 1/2-13 | 2 |
| 82 | HJN014 | NUT, JAM 1/2-13 | 1 |
| 37 | SP20812 | ROLLER, BELT GUIDE | 1 |
| 77 | SP20812 | ROLLER, BELT GUIDE | 1 |

ASSEMBLY INDEX

| NO. | PART NO. | DESCRIPTION | QTY |
|-----|-----------|------------------------------------|-----|
| 1 | 547842-01 | KIT, ADJUSTABLE 630 UPPER BELT | 1 |
| 2 | 545235-02 | ASSY, UPPER BELT DRIVE | 1 |
| 3 | 545183-01 | BRACKET, UPPER BELT SUPPORT | 1 |
| 4 | 545184-01 | BRACKET, UPPER BELT DR. SUPP. | 1 |
| 5 | 103808 | BEARING, HUB 1.000 | 2 |
| 6 | 536627-01 | ASSY, TAKEUP ECCENTRIC | 1 |
| 7 | 108862-1 | PULLEY, TIMING 18L075 1.125B NK | 1 |
| 8 | 103108 | BEARING, FLAT .500 | 2 |
| 9 | 500983-3 | STUD, IDLER SPROCKET | 1 |
| 10 | 104106 | SNAPRING, .500 | 1 |
| 11 | 510563-3 | SHAFT, OUTFEED DRIVE | 1 |
| 12 | 541298-01 | ROLLER, OUTFEED | 2 |
| 13 | 102321 | SPACER, 1.000X1.375X.188 | 1 |
| 14 | 108866 | PULLEY, TIMING 21L075 1.000B .250K | 1 |
| 15 | 545190-01 | SHAFT, BELT TAKE UP PIVOT | 1 |
| 16 | 545194-01 | POST, BELT TAKEUP SPRING SUPPORT | 2 |
| 17 | 545195-01 | SHAFT, SPRING SUPPORT | 1 |
| 18 | 545196-01 | ARM, HEIGHT ADJUST | 1 |
| 19 | 100326 | BUSHING, FL1.000ID1.250OD.750LG | 2 |
| 20 | 102217 | COLLAR 1.000 | 2 |
| 21 | 545197-01 | SHAFT, HEIGHT ADJUST | 1 |
| 22 | 545198-01 | ROD, HEIGHT ADJUST THREADED | 1 |
| 23 | 100144 | BUSHING, SL.625ID.750OD.625LG | 1 |
| 24 | 104104 | SNAPRING, .625 | 2 |
| 25 | 102112 | KNOB | 1 |
| 26 | 102211 | COLLAR .375 | 2 |
| 27 | 102718 | SPRING, COMPRESSION DIE | 1 |
| 28 | 100402 | WASHER, THRUST TB612 | 1 |
| 29 | 545235-03 | ASSY, BELT DIVERT/TAKEUP | 2 |
| 30 | 545191-01 | ARM, BELT TAKE UP CLAMP | 1 |
| 31 | 545192-01 | ASSY, FLAT BELT IDLER ROLLER | 2 |
| 32 | 516045-1 | ROLLER, BELT TAKEUP | 1 |

| | | | |
|----|-----------|---------------------------------|---|
| 33 | 515266 | STUD, IDLER | 1 |
| 34 | 104106 | SNAPRING, .500 | 1 |
| 35 | 103108 | BEARING, FLAT .500 | 2 |
| 36 | 535950-01 | ASSY, IDLER ROLLER | 1 |
| 37 | SP20812 | ROLLER, BELT GUIDE | 1 |
| 38 | 103116 | BEARING, FLAT 1.000 | 2 |
| 39 | 545193-01 | ARM, BELT TAKE UP CLAMP | 1 |
| 40 | 100116 | BUSHING, SL1.000ID1.250OD.500LG | 1 |
| 41 | 100410 | WASHER, BRASS TW100 | 3 |
| 42 | 102217 | COLLAR 1.000 | 1 |
| 43 | 102607 | SPRING, EXTENSION | 1 |
| 44 | 107407 | SCREW, SHCS 1/4-20X1.000 | 1 |
| 45 | HJN010 | NUT, JAM 1/4-20 | 1 |
| 46 | 100611 | WASHER, FLAT 1/2ID 1/16TK | 2 |
| 47 | HJN014 | NUT, JAM 1/2-13 | 2 |
| 48 | 545199-02 | BRACKET, SPRING ANCHOR | 2 |
| 49 | 545204-01 | ASSY, BUTTERFLY WHEEL | 1 |
| 50 | 545191-01 | ARM, BELT TAKE UP CLAMP | 1 |
| 51 | 500339A | ASSY, ROLLER | 1 |
| 52 | 500339 | ROLLER, ARM | 1 |
| 53 | 103107 | BEARING, FLAT .312 | 1 |
| 54 | 100603 | WASHER, FLAT 1/4ID | 1 |
| 55 | 107002 | BOLT, SHOULDER 1/4X3/8 | 1 |
| 56 | 109137-4 | BELT, TIMING D285L075 | 1 |
| 57 | 541287-03 | WLDMT, BELT COVER | 1 |
| 58 | 541288-04 | COVER, BELT | 1 |
| 59 | 541289-03 | COVER, BELT SLOTTED | 1 |
| 60 | 547844-01 | ASSY, UPPER BELT COVER | 1 |
| 61 | 545201-01 | PLATE, BEAM SWITCH MOUNT | 2 |
| 62 | 547843-01 | COVER, UPPER BELT | 1 |
| 63 | 543401-03 | GUARD, BEAM SWITCH | 1 |
| 64 | 106811 | SCREW, BUTTON HEAD #10-32X.250 | 6 |
| 65 | 107408 | SCREW, SHCS 10-32X1.000 | 2 |
| 66 | 111845-4 | BELT, FLAT 118.25 X .750 HAT-5E | 2 |
| 67 | 545212-02 | ASSY, INFEED TABLETOP | 1 |
| 68 | 545216-02 | ASSY, TOP BELT INFEED IDLER | 1 |
| 69 | 545190-02 | SHAFT, BELT TAKE UP PIVOT | 1 |
| 70 | 545189-01 | BRACKET, UPPER BELT SUPPORT | 2 |
| 71 | 545217-02 | ASSY, BELT INFEED ROLLER | 2 |
| 72 | 545191-01 | ARM, BELT TAKE UP CLAMP | 1 |
| 73 | 535951-01 | ASSY, IDLER ROLLER | 1 |
| 74 | 515288 | ROLLER, BELT CROWN IN EXTENSION | 1 |
| 75 | 103108 | BEARING, FLAT .500 | 2 |
| 76 | 535950-01 | ASSY, IDLER ROLLER | 1 |
| 77 | SP20812 | ROLLER, BELT GUIDE | 1 |
| 78 | 103116 | BEARING, FLAT 1.000 | 2 |
| 79 | 100410 | WASHER, BRASS TW100 | 2 |

| | | | | |
|----|-----------|---|----------------------------------|---|
| 80 | 102217 | . | COLLAR 1.000 | 1 |
| 81 | 100611 | . | WASHER, FLAT 1/2ID 1/16TK | 1 |
| 82 | HJN014 | . | NUT, JAM 1/2-13 | 1 |
| 83 | 515266 | . | STUD, IDLER | 1 |
| 84 | 104106 | . | SNAPRING, .500 | 1 |
| 85 | 100326 | . | BUSHING, FL1.000ID1.250OD.750LG | 2 |
| 86 | 102217 | . | COLLAR 1.000 | 2 |
| 87 | 545194-01 | . | POST, BELT TAKEUP SPRING SUPPORT | 2 |
| 88 | 545195-02 | . | SHAFT, SPRING SUPPORT | 1 |
| 89 | 545196-01 | . | ARM, HEIGHT ADJUST | 1 |
| 90 | 100144 | . | BUSHING, SL.625ID.750OD.625LG | 1 |
| 91 | 545197-01 | . | SHAFT, HEIGHT ADJUST | 1 |
| 92 | 545198-01 | . | ROD, HEIGHT ADJUST THREADED | 1 |
| 93 | 100402 | . | WASHER, THRUST TB612 | 1 |
| 94 | 102718 | . | SPRING, COMPRESSION DIE | 1 |
| 95 | 102211 | . | COLLAR .375 | 2 |
| 96 | 102112 | . | KNOB | 1 |
| 97 | 545201-01 | . | PLATE, BEAM SWITCH MOUNT | 1 |
| 98 | 104104 | . | SNAPRING, .625 | 2 |
| 99 | 543401-02 | . | GUARD, BEAM SWITCH | 1 |

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

6 WARRANTY AND SERVICE

WARRANTY

Warranty: Kirk-Rudy warrants to the original retail purchaser that this product is free from defects in the material and workmanship, and agrees to repair or replace, at Kirk-Rudy's option, any defective product within 90 days from the date of purchase. This warranty is not transferable. It covers damage resulting from defects in material or workmanship, and it does not cover conditions or malfunctions resulting from normal wear, neglect, abuse or accident.

THIS WARRANTY IS IN LIEU OF ALL OTHER EXPRESSED WARRANTIES OR IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE.

Limitation of Remedies: If product is proven to be defective within the warranty period stated above, THE EXCLUSIVE REMEDY, AT KIRK_RUDY'S OPTION, SHALL BE TO REFUND THE PURCHASE PRICE OF OR TO REPAIR OR REPLACE THE DEFECTIVE PRODUCT, provided that the defective product is, at Kirk-Rudy's choice, returned immediately to Kirk-Rudy or authorized service representative designated by Kirk-Rudy, or made available at user's premises in a location suitable for servicing.

Limitation of Liability: Kirk-Rudy shall not otherwise be liable for any losses or damages, whether direct, indirect, special, incidental, or consequential, regardless of the legal or equitable theory asserted, including contract, negligence, warranty, or strict liability.

To obtain replacement parts and service, contact an Authorized Kirk-Rudy Dealer. Use Kirk-Rudy part numbers when ordering.

USE ONLY GENUINE REPLACEMENT PARTS

For Service or Replacement Parts Please Call:
Kirk-Rudy @ 770-427-4203

Kirk-Rudy, Inc.
2700 Kennesaw Due West Road
Kennesaw, GA 30144