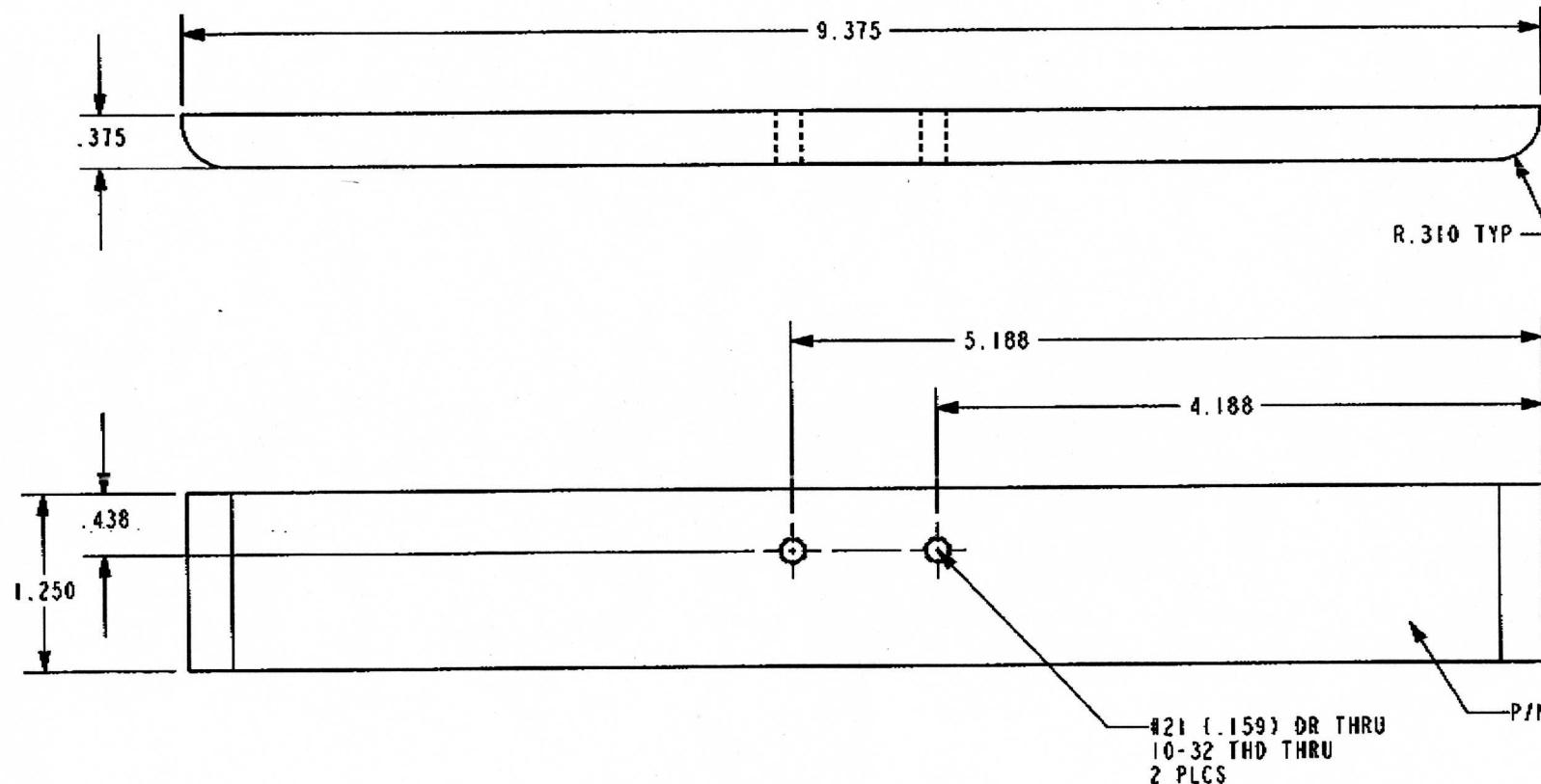


527673

DRAWING #

REV NO	DATE	DESCRIPTION	ICN NO	BT
3	05-MAY-97	REDRAWN IN PROE	6195	WT

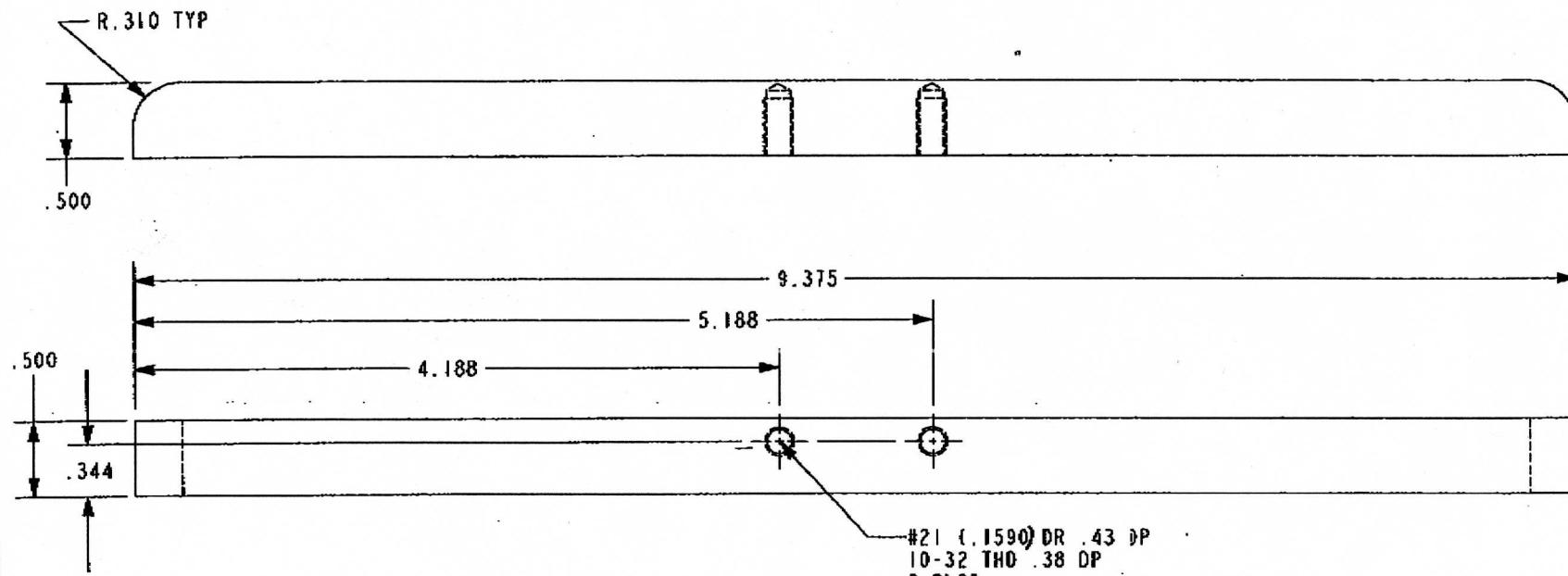


I	527600
REQ'D	WHERE USED

DRAWN BY: NAJ	SCALE: 0.875	DIMENSIONAL TOLERANCES UNLESS OTHERWISE NOTED	MATERIALS: ALUM	THIRD ANGLE PROJECTION	PROPRIETARY AND CONFIDENTIAL NO PORTION OF THIS DRAWING MAY BE QUOTED OR REPRODUCED IN ANY FORM WITHOUT THE EXPRESS WRITTEN PERMISSION OF KIRK-RUDY, INC. KENNESAW, GA 30144 USA	KIRK - RUDY, INC. KENNESAW, GEORGIA
CHECKED BY:	DATE: 03-JUN-91	REMOVE ALL BURRS AND SHARP EDGES UNLESS OTHERWISE NOTED	FINISH: NONE	MODEL: X	TIME: GUIDE, SIDE	
TRACED BY:	MASTER	ALL DIMENSIONS ARE FINISHED DIMENSIONS DO NOT SCALE - WORK TO DIMENSIONS ONLY	FINISH: ANODIZE	SHEET NO.: 10F1	DRAWING #	527673

DRAWING # S27673-1

REV NO	DATE	DESCRIPTION	ECA NO	BY
2	19-JUN-97	REDRAWN IN PROE	6185	ME



1	523
REQ'D	WHERE USED

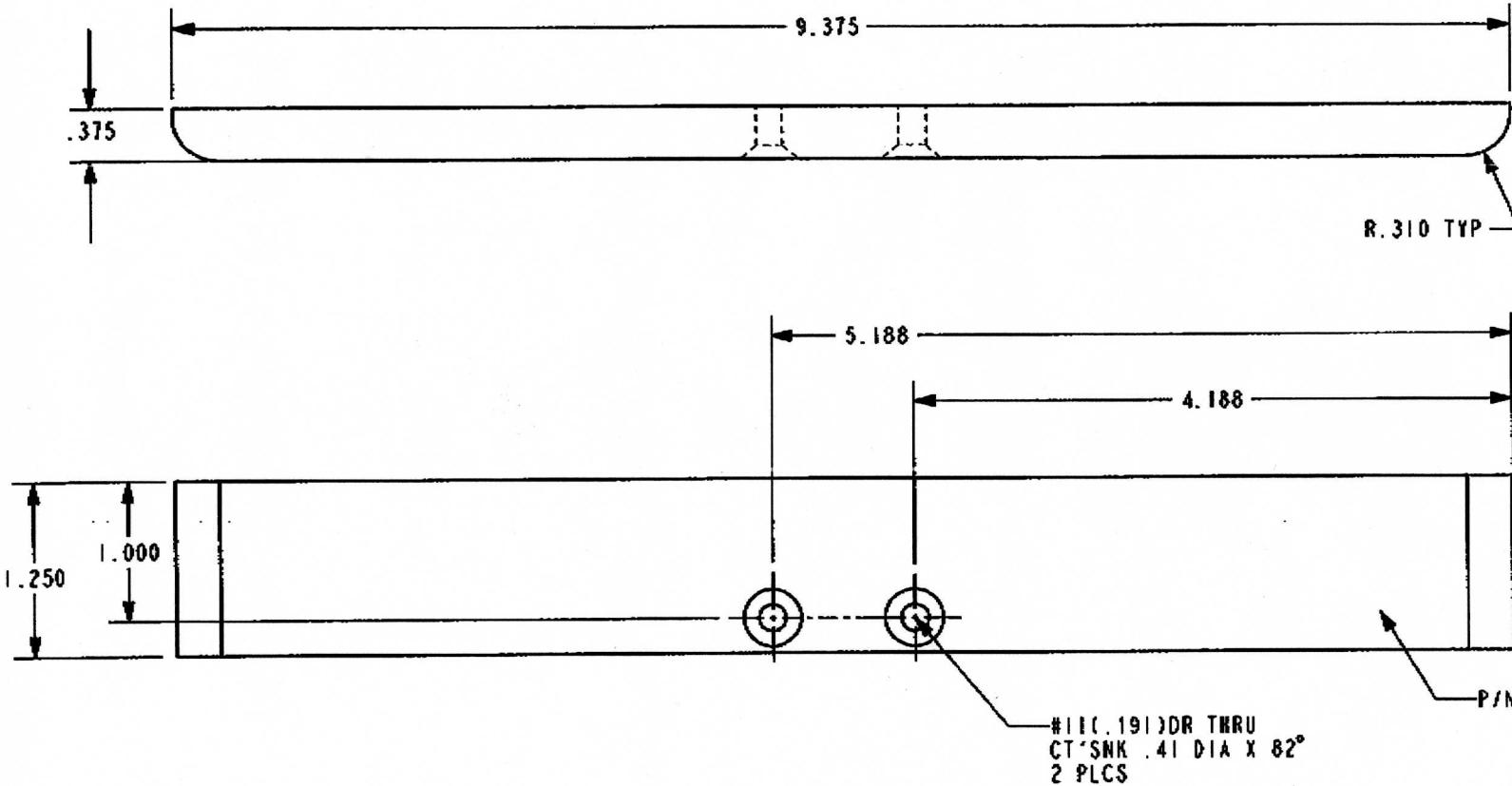
DRIVEN BY: TVK	SCALE 1.000	DIMENSIONAL TOLERANCES UNLESS OTHERWISE NOTED	MATERIAL: ALUM	THIRD ANGLE PROJECTION	PROPRIETARY AND CONFIDENTIAL NO PORTION OF THIS DRAWING MAY BE COPIED OR REPRODUCED IN ANY FORM WITHOUT THE EXPRESS WRITTEN PERMISSION OF KIRK-RUDY, INC. KENNESAW, GA 30164 USA	KIRK - RUDY, INC. KENNESAW, GEORGIA
CHECKED BY:	DATE 01-FEB-95	.01 .005 -.5 REMOVE ALL BURRS AND SHARP EDGES UNLESS OTHERWISE NOTED ALL DIMENSIONS ARE FINISHED DIMENSIONS DO NOT SCALE - WORK TO DIMENSIONS ONLY	HEAT TREAT: NONE	MODEL: 527	TITLE: BAR, SIDE GUIDE	
TRACED BY: NJG	HASER M	FINISH: ANODIZE	SHEET NO.: 10F1	DRAWING #: 527673-1		

				DRAWING NO. 527673-2																																									
REV NO	DATE	DESCRIPTION	ECN NO	BT																																									
<p>.500</p> <p>BEND DOWN 4°</p> <p>3.500</p> <p>1/16 x 1/4 DP SAWCUT</p> <p>.500</p> <p>9.375</p> <p>5.188</p> <p>.344</p> <p>#21 (.159) DR .43 DP 10-32 THD .38 DP 2 PLCS</p>																																													
<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 15%;"></td> <td style="width: 15%;"></td> <td style="width: 15%; text-align: center;">219F</td> <td style="width: 15%;"></td> <td style="width: 15%;"></td> </tr> <tr> <td colspan="5" style="text-align: center;">REQ'D WHERE USED</td> </tr> <tr> <td>DRAWN BY: <b>MY</b></td> <td>SCALE: <b>1.000</b></td> <td>DIMENSIONAL TOLERANCES UNLESS OTHERWISE NOTED <table border="1" style="margin-left: auto; margin-right: auto;"><tr><td>.0X</td><td>.0X</td><td>.00</td></tr><tr><td>.01</td><td>.005</td><td>.01</td></tr></table></td> <td>MATERIAL: <b>ALUM</b></td> <td>THIN SHELL PROJECTOR </td> </tr> <tr> <td>CHECKED BY: <b>DARE</b></td> <td>DATE: <b>06-May-97</b></td> <td>REMOVE ALL BURRS AND SHARP EDGES UNLESS OTHERWISE NOTED</td> <td>HEAT TREAT: <b>NONE</b></td> <td>PROPRIETARY AND CONFIDENTIAL NO PORTION OF THIS DRAWING MAY BE QUOTED OR REPRODUCED IN ANY FORM WITHOUT THE EXPRESS WRITTEN PERMISSION OF KIRK-RUDY, INC. KENNESAW, GA 30144 USA</td> </tr> <tr> <td>TRACED BY: <b>M</b></td> <td>MASTER</td> <td>ALL DIMENSIONS ARE FINISHED DIMENSIONS DO NOT SCALE - WORK TO DIMENSIONS ONLY</td> <td>STOCK: <b>ANODIZE</b></td> <td>MODEL: <b>219F</b></td> </tr> <tr> <td></td> <td></td> <td></td> <td>SNATCH NO.: <b>10F1</b></td> <td>TITLE: <b>BAR, SIDE GUIDE</b></td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td style="text-align: right;">DRAWING NO. <b>527673-2</b></td> </tr> </table>							219F			REQ'D WHERE USED					DRAWN BY: <b>MY</b>	SCALE: <b>1.000</b>	DIMENSIONAL TOLERANCES UNLESS OTHERWISE NOTED <table border="1" style="margin-left: auto; margin-right: auto;"><tr><td>.0X</td><td>.0X</td><td>.00</td></tr><tr><td>.01</td><td>.005</td><td>.01</td></tr></table>	.0X	.0X	.00	.01	.005	.01	MATERIAL: <b>ALUM</b>	THIN SHELL PROJECTOR 	CHECKED BY: <b>DARE</b>	DATE: <b>06-May-97</b>	REMOVE ALL BURRS AND SHARP EDGES UNLESS OTHERWISE NOTED	HEAT TREAT: <b>NONE</b>	PROPRIETARY AND CONFIDENTIAL NO PORTION OF THIS DRAWING MAY BE QUOTED OR REPRODUCED IN ANY FORM WITHOUT THE EXPRESS WRITTEN PERMISSION OF KIRK-RUDY, INC. KENNESAW, GA 30144 USA	TRACED BY: <b>M</b>	MASTER	ALL DIMENSIONS ARE FINISHED DIMENSIONS DO NOT SCALE - WORK TO DIMENSIONS ONLY	STOCK: <b>ANODIZE</b>	MODEL: <b>219F</b>				SNATCH NO.: <b>10F1</b>	TITLE: <b>BAR, SIDE GUIDE</b>					DRAWING NO. <b>527673-2</b>
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REQ'D WHERE USED																																													
DRAWN BY: <b>MY</b>	SCALE: <b>1.000</b>	DIMENSIONAL TOLERANCES UNLESS OTHERWISE NOTED <table border="1" style="margin-left: auto; margin-right: auto;"><tr><td>.0X</td><td>.0X</td><td>.00</td></tr><tr><td>.01</td><td>.005</td><td>.01</td></tr></table>	.0X	.0X	.00	.01	.005	.01	MATERIAL: <b>ALUM</b>	THIN SHELL PROJECTOR 																																			
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CHECKED BY: <b>DARE</b>	DATE: <b>06-May-97</b>	REMOVE ALL BURRS AND SHARP EDGES UNLESS OTHERWISE NOTED	HEAT TREAT: <b>NONE</b>	PROPRIETARY AND CONFIDENTIAL NO PORTION OF THIS DRAWING MAY BE QUOTED OR REPRODUCED IN ANY FORM WITHOUT THE EXPRESS WRITTEN PERMISSION OF KIRK-RUDY, INC. KENNESAW, GA 30144 USA																																									
TRACED BY: <b>M</b>	MASTER	ALL DIMENSIONS ARE FINISHED DIMENSIONS DO NOT SCALE - WORK TO DIMENSIONS ONLY	STOCK: <b>ANODIZE</b>	MODEL: <b>219F</b>																																									
			SNATCH NO.: <b>10F1</b>	TITLE: <b>BAR, SIDE GUIDE</b>																																									
				DRAWING NO. <b>527673-2</b>																																									

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527673-3

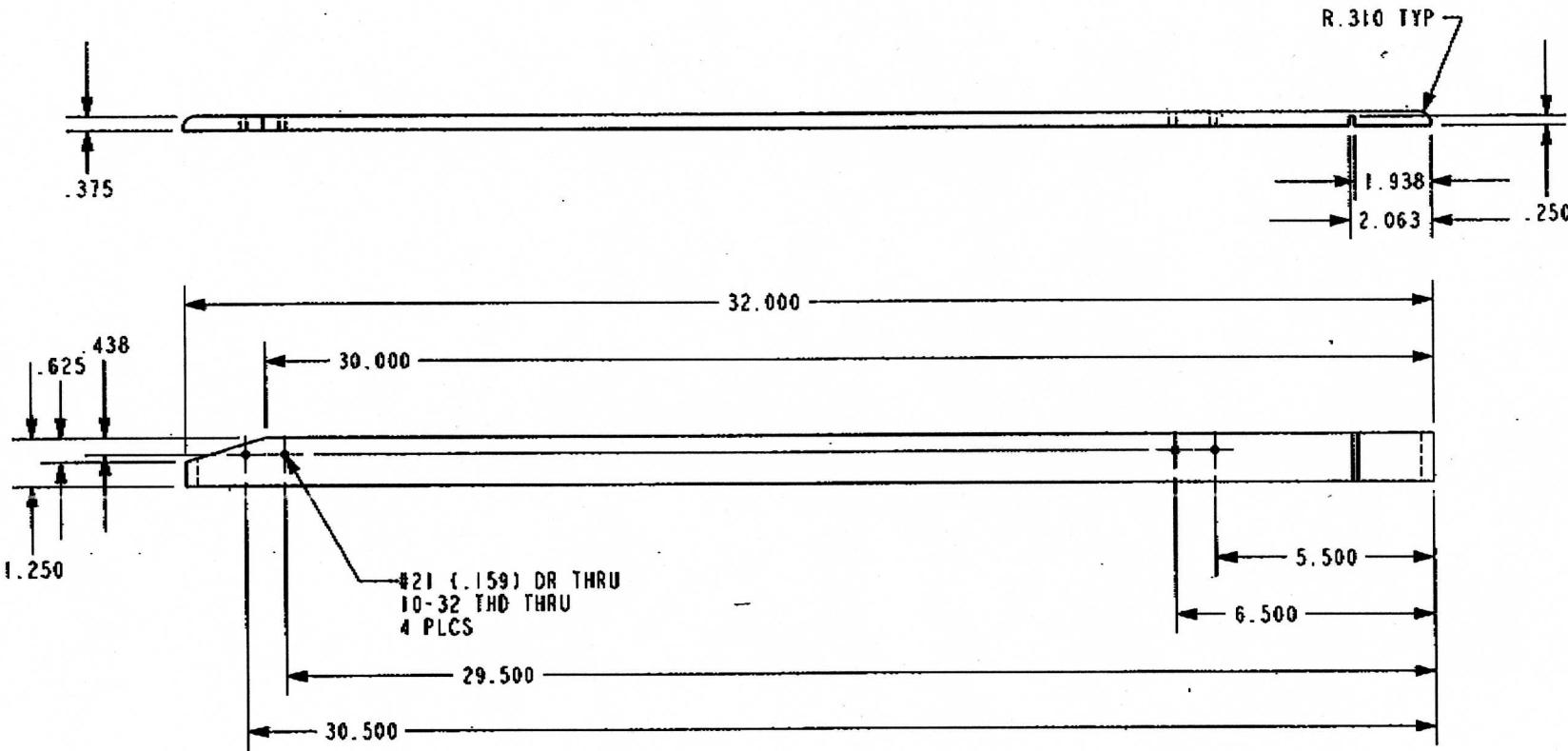
ACV NO	DATE	DESCRIPTION	EXH NO	81
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I	527600
REQ'D	WHERE USED

DRAWN BY: MY	SCALE 0.875	DIMENSIONAL TOLERANCES UNLESS OTHERWISE NOTED  .00 .005 .005 .00 .005 .005			MATERIAL: ALUM	THIRD ANGLE PROJECTION 	PROPRIETARY AND CONFIDENTIAL NO PORTION OF THIS DRAWING MAY BE QUOTED OR REPRODUCED IN ANY FORM WITHOUT THE EXPRESS WRITTEN PERMISSION OF KIRK-RUDY, INC. KENNESAW, GA 30144 USA	KIRK - RUDY, INC. KENNESAW, GEORGIA
CHECKED BY: DATE 09-Dec-98		REMOVE ALL BURRS AND SHARP EDGES UNLESS OTHERWISE NOTED  ALL DIMENSIONS ARE FINISHED DIMENSIONS DO NOT SCALE - WORK TO DIMENSIONS ONLY			HEAT TREAT: NONE	MODEL: X	TITLE: GUIDE, SIDE	
TRACED BY: MASTER		FINISH: ANODIZE			SHEET NO.: 10F1	DRAWING #: 527673-3		

REV NO	DATE	DESCRIPTION	ECR NO	BY
3	05-MAY-97	REDRAWN IN PRO/C	E195	ME



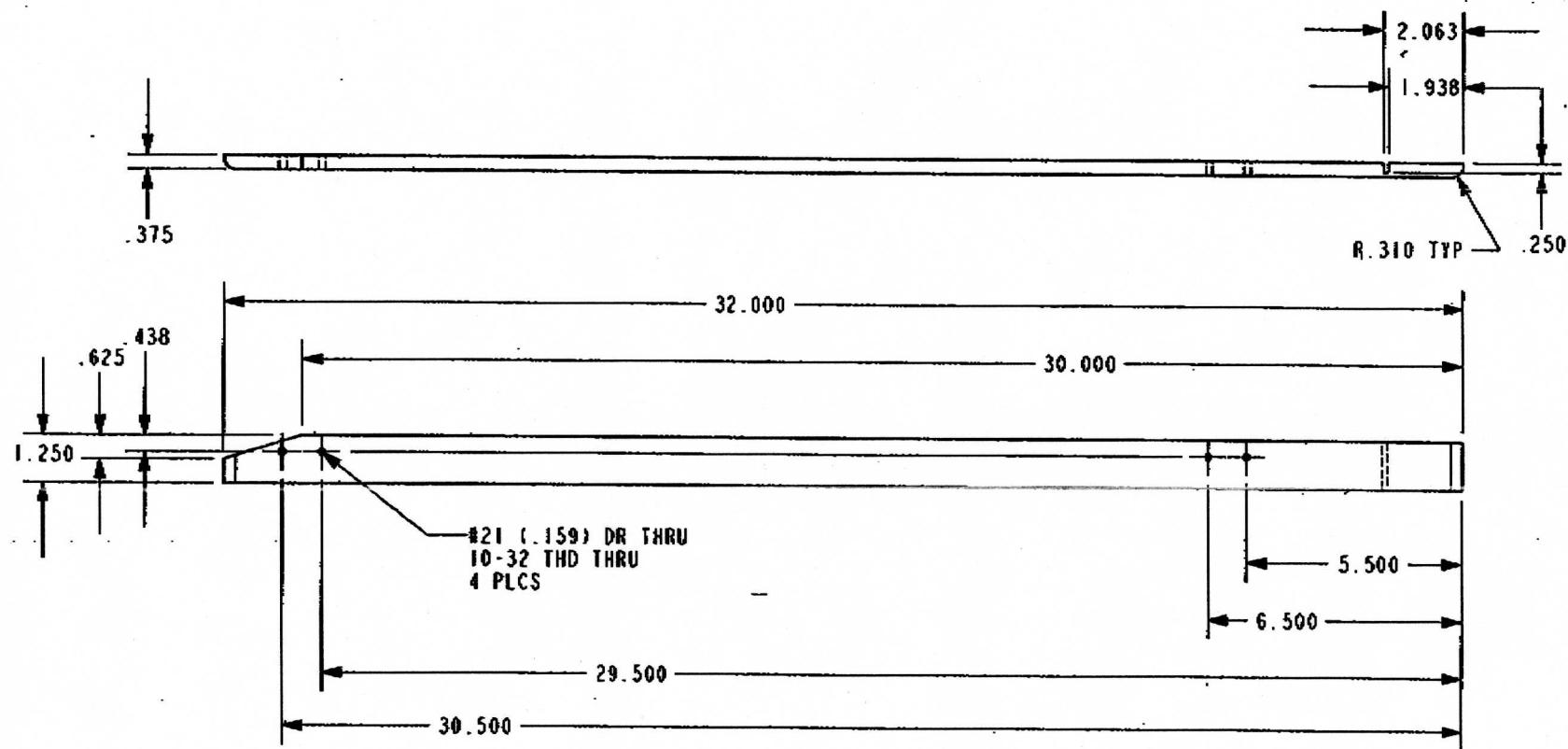
I	527600
REQ'D	WHERE USED

DRAWN BY: NAJ	SCALE 0.250	DIMENSIONAL TOLERANCES UNLESS OTHERWISE NOTED  .00    .003    .005 .01    .005    .5	MATERIAL: ALUM	THREADED PROJECTION 	PROPRIETARY AND CONFIDENTIAL NO PORTION OF THIS DRAWING MAY BE COPIED OR REPRODUCED IN ANY FORM WITHOUT THE EXPRESS WRITTEN PERMISSION OF KIRK-RUDY, INC. KENNESAW, GA 30144 USA	KIRK - RUDY, INC. KENNESAW, GEORGIA
CHECKED BY:	DATE 03-JUN-97	REAR BREAK: NONE	MODEL: X	ENTER:	GUIDE, SIDE (LH)	
TRACED BY:	MASTER 	FINISH: ANODIZE	SHEET NO.: 10F1	DRAWING #	527674-L	

DRAWING #

527674-R

REV NO	DATE	DESCRIPTION	LEN TH	BY
3	05-MAY-97	REDRAWN IN PROJE	4195	HT



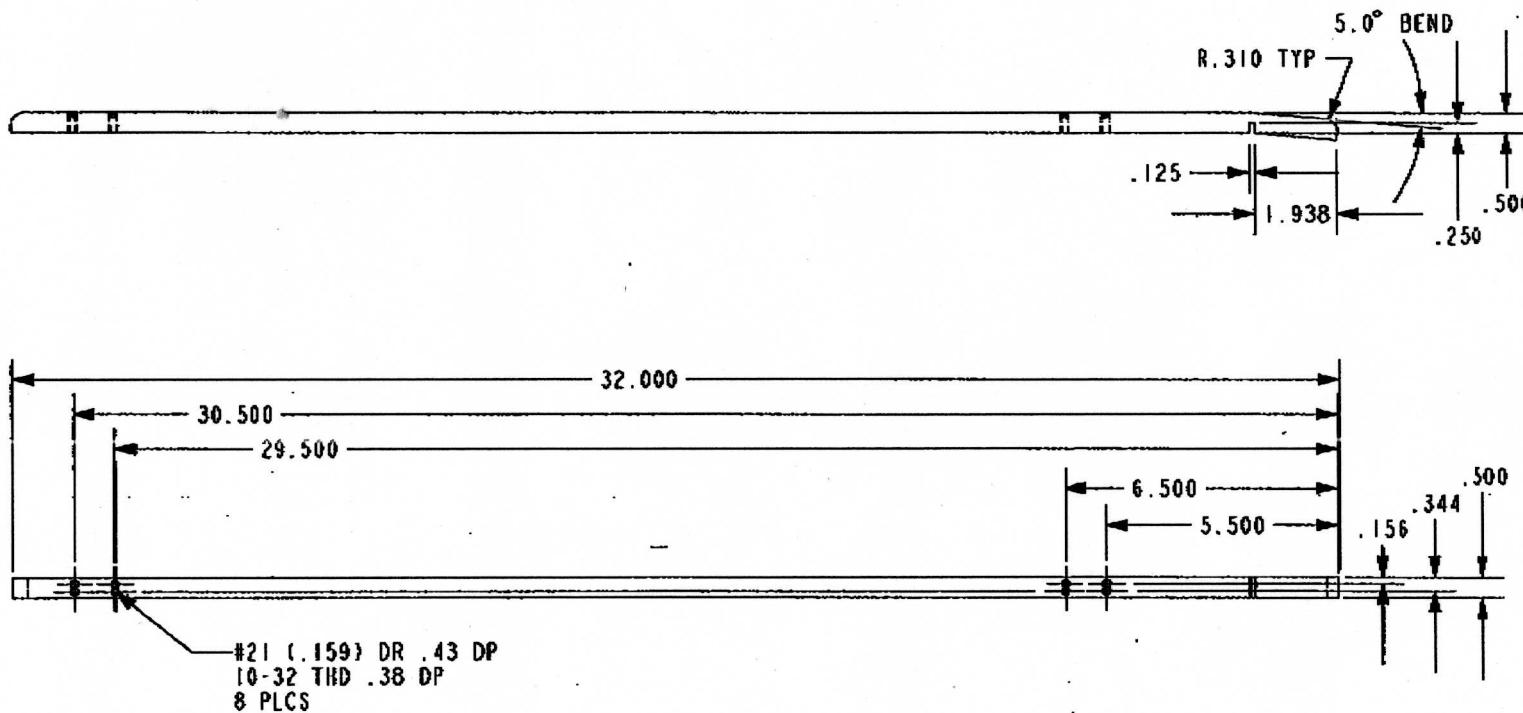
I	527600
REQ'D	WHERE USED

DRAWN BY: <b>NAJ</b>	SCALE: <b>.250</b>	DIMENSIONAL TOLERANCES UNLESS OTHERWISE NOTED			MATERIAL: <b>ALUM</b>	TRIAD ANGLE PROJECTION	PROPRIETARY AND CONFIDENTIAL NO PORTION OF THIS DRAWING MAY BE QUOTED OR REPRODUCED IN ANY FORM WITHOUT THE EXPRESS WRITTEN PERMISSION OF KIRK-RUDY, INC. KENNESAW, GA 30144 USA		 <b>KIRK - RUDY, INC.</b> <b>KENNESAW, GEORGIA</b>
CHECKED BY:	DATE: <b>03-JUN-97</b>	.00	.005	.00	FINISH TREAT: <b>NONE</b>	MODEL: <b>X</b>	TITLE: <b>GUIDE, SIDE (RH)</b>		
TRACED BY:	MASTER	REMOVE ALL BURRS AND SHARP EDGES UNLESS OTHERWISE NOTED ALL DIMENSIONS ARE FINISHED DIMENSIONS DO NOT SCALE - WORK TO DIMENSIONS ONLY			FINISH: <b>ANODIZE</b>	Sheet No: <b>10F1</b>	DRAWING #: <b>527674-R</b>		

DRAWING 1

527674-1

REV AD	DATE	DESCRIPTION	ECA HD	BY
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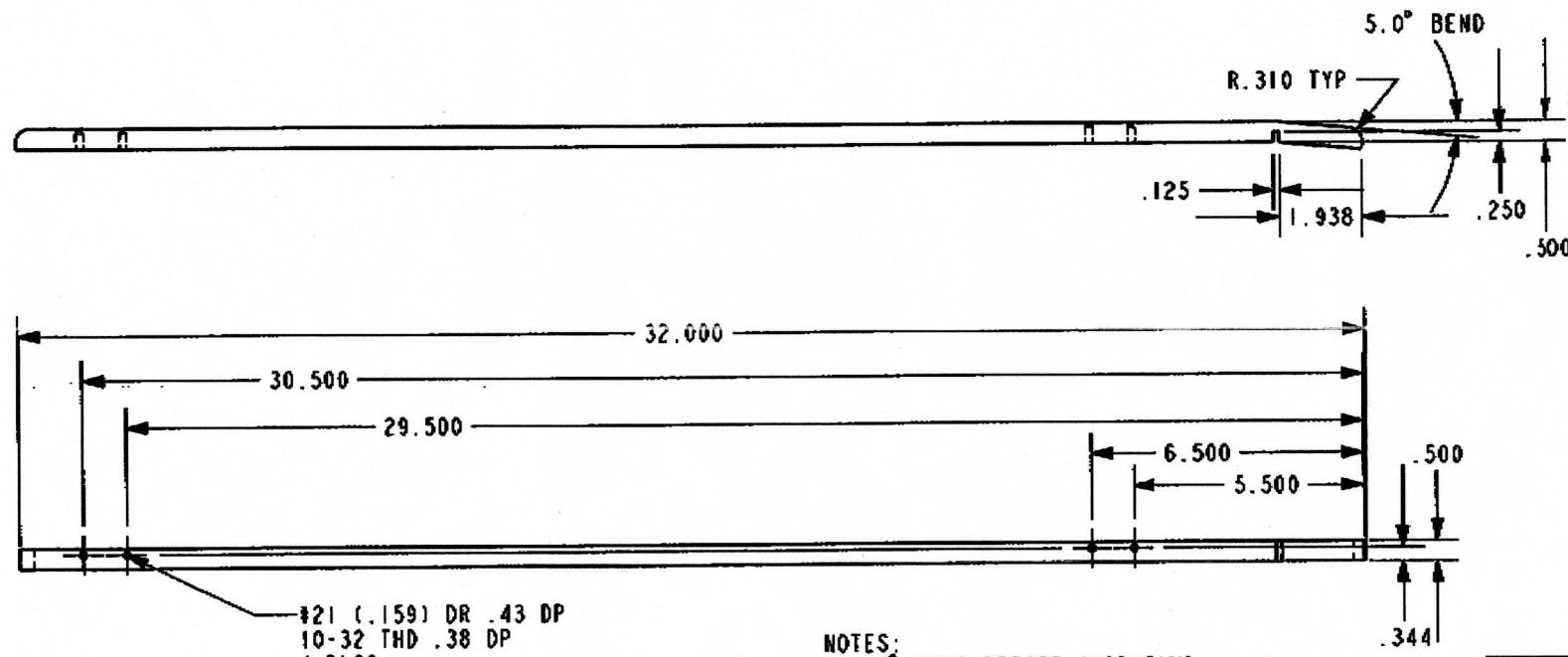


## NOTE:

1. 5° BEND BEFORE ANODIZING

2	323
REQ'D	WHERE USED

DRAWN BY: RHM	SCALE 0.250	DIMENSIONAL TOLERANCES UNLESS OTHERWISE NOTED			MATERIAL: ALUM	THINABLE PROJECTION	PROPRIETARY AND CONFIDENTIAL NO PORTION OF THIS DRAWING MAY BE QUOTED OR REPRODUCED IN ANY FORM WITHOUT THE EXPRESS WRITTEN PERMISSION OF KIRK-RUDY, INC. KENNESAW, GA 30144 USA	
CHECKED BY:	MADE 12-23-98	.01	.005	.3	HEAT TREAT: NONE	MODEL: 527	TITLE: BAR, SIDE GUIDE RH&LH	
TRACED BY:	MASTER <i>M</i>	REMOVE ALL BURRS AND SHARP EDGES UNLESS OTHERWISE NOTED ALL DIMENSIONS ARE FINISHED DIMENSIONS DO NOT SCALE - WORK TO DIMENSIONS ONLY			FINISH: ANODIZE	SHEET NO.: 10F1	DRAWING #: 527674-1	



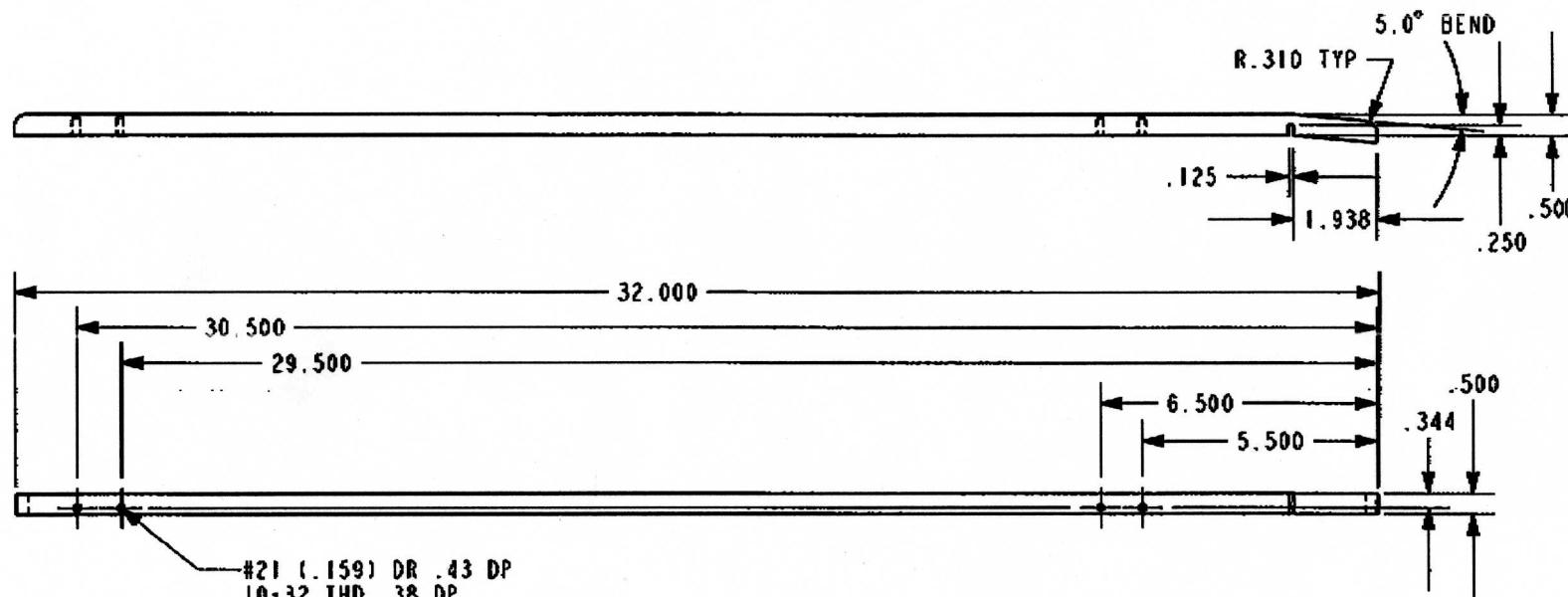
I	527
REQ'D	WHERE USED

WRITTEN BY: <b>TVK</b>	SCALE: <b>0.250</b>	DIMENSIONAL TOLERANCES UNLESS OTHERWISE NOTED  IN .003 .005 .006	MATERIAL: <b>ALUM</b>	THIRD ANGLE PROJECTION	PROPRIETARY AND CONFIDENTIAL NO PORTION OF THIS DRAWING MAY BE QUOTED OR REPRODUCED IN ANY FORM WITHOUT THE EXPRESS WRITTEN PERMISSION OF KIRK-RUDY, INC. KENNESAW, GA 30144 USA
CHECKED BY:	DATE: <b>01-FEB-95</b>	REMOVE ALL BURRS AND SHARP EDGES UNLESS OTHERWISE NOTED  ALL DIMENSIONS ARE FINISHED DIMENSIONS DO NOT SCALE - WORK TO DIMENSIONS ONLY	FINISH: <b>NONE</b>	MODEL: <b>527</b>	TITLE: <b>BAR, SIDE GUIDE LH</b>
TRACED BY: <b>NJG</b>	MASTER		FINISH: <b>ANODIZE</b>	SHEET NO.: <b>10F1</b>	DRAWING #: <b>527674-IL</b>

DRAWING 1

527674-1R

REV NO	DATE	DESCRIPTION	ECH NO	BY
2	19-JUN-97	REDRAWN IN PROBE	1195	NY



#21 (.159) DR .43 DP  
10-32 THD .38 DP  
4 PLCS

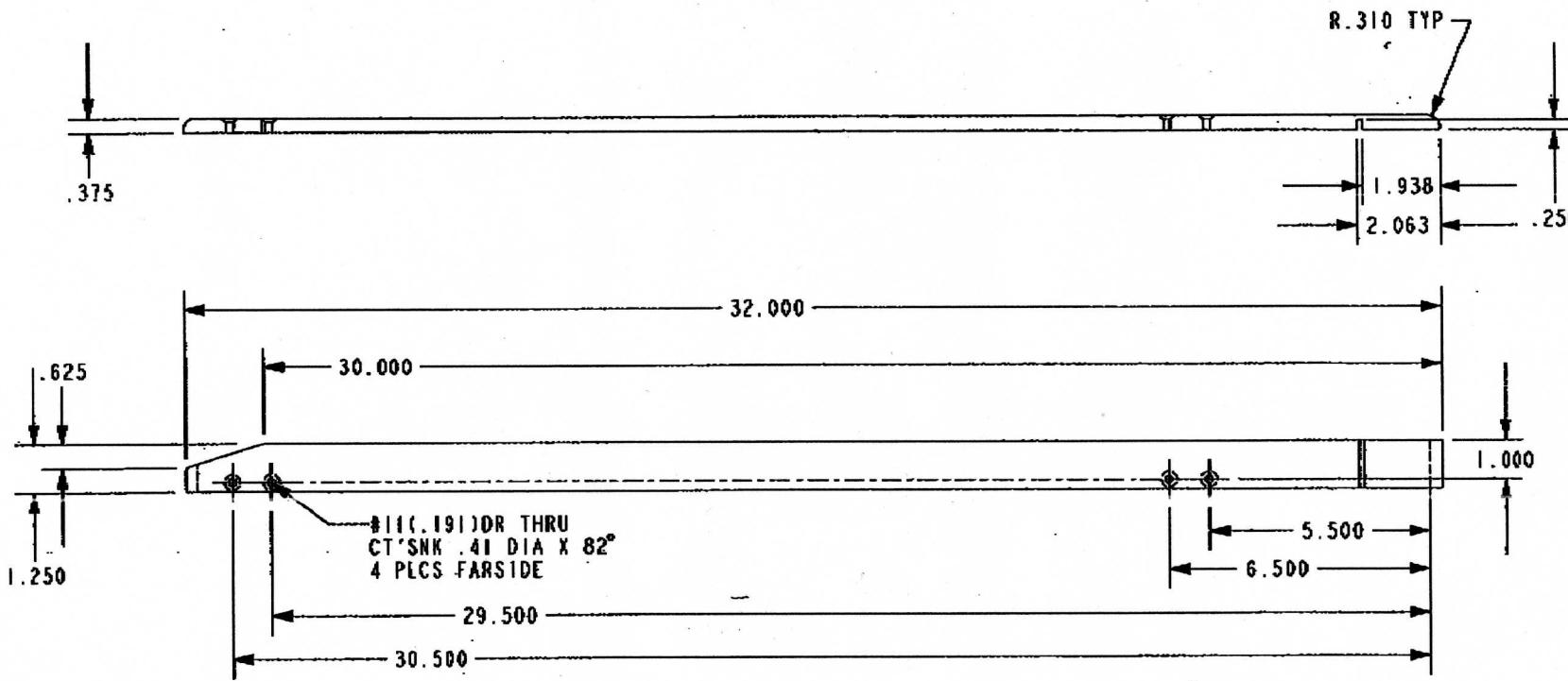
## NOTE:

1. 5° BEND BEFORE ANODIZING

1	527
REQ'D	WHERE USED

DRAWN BY: TVK	SCALE: 0.250	DIMENSIONAL TOLERANCES UNLESS OTHERWISE NOTED			MATERIAL: ALUM	THIN ANGLE PROJECTION	PROPRIETARY AND CONFIDENTIAL NO PORTION OF THIS DRAWING MAY BE COPIED OR REPRODUCED IN WHOLE OR IN PART WITHOUT THE EXPRESS WRITTEN PERMISSION OF KIRK-RUDY, INC. KENNESAW, GA 30144 USA		KIRK - RUDY, INC. KENNESAW, GEORGIA
CHECKED BY:	DATE: 01-FEB-95	.01	.005	.5	TEAR TREAT: NONE	MODEL: 527	TITLE: BAR, SIDE GUIDE RH		
TRACED BY: NJG	MASTER	REMOVE ALL BURRS AND SHARP EDGES UNLESS OTHERWISE NOTED  ALL DIMENSIONS ARE FINISHED DIMENSIONS DO NOT SCALE - WORK TO DIMENSIONS ONLY			STENCIL: ANODIZE	SHEET NO.: 10F1	GRAPHIC 1	527674-1R	

REV NO	DATE	DESCRIPTION	ECH NO	BY
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I	527600
REQ'D	WHERE USED

DRAWN BY: <b>MY</b>	SCALE <b>0.250</b>	DIMENSIONAL TOLERANCES UNLESS OTHERWISE NOTED  IN .003 .005 .005	MATERIAL: <b>ALUM</b>	DRILL HOLE PROJECTION 	PROPRIETARY AND CONFIDENTIAL NO PORTION OF THIS DRAWING MAY BE QUOTED OR REPRODUCED IN ANY FORM WITHOUT THE EXPRESS WRITTEN PERMISSION OF KIRK-RUDY, INC. KENNESAW, GA 30444 USA	<b>KIRK - RUDY, INC.</b> <b>KENNESAW, GEORGIA</b>
CHECKED BY:	DATE <b>09-Dec-98</b>	REMOVE ALL BURRS AND SHARP EDGES UNLESS OTHERWISE NOTED  ALL DIMENSIONS ARE FINISHED DIMENSIONS DO NOT SCALE - WORK TO DIMENSIONS ONLY	HEAT TREAT: <b>NONE</b>	MODEL: <b>X</b>	TIME: <b>GUIDE, SIDE (LH)</b>	
TRACED BY:	MASTER <b>M</b>		FINISH: <b>ANODIZE</b>	SPC#: <b>TOFI</b>	DRAWING #: <b>527674-1</b>	<b>527674-2L</b>

				DRAWING 1 527674-22									
REV NO	DATE	DESCRIPTION	ECH NO	BY									
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1	527600												
REQ'D	WHERE USED												
DRAWN BY:	SCALE	DIMENSIONAL TOLERANCES UNLESS OTHERWISE NOTED	MATERIAL: <b>ALUM</b> HEAT TREAT: <b>NONE</b> FINISH: <b>ANODIZE</b> PROPRIETARY AND CONFIDENTIAL NO PORTION OF THIS DRAWING MAY BE QUOTED OR REPRODUCED IN ANY FORM WITHOUT THE EXPRESS WRITTEN PERMISSION OF KIRK-RUDY, INC. KENNESAW, GA 30144 USA										
MY	0.250	.00 .005 .05 REMOVE ALL BURRS AND SHARP EDGES UNLESS OTHERWISE NOTED ALL DIMENSIONS ARE FINISHED DIMENSIONS DO NOT SCALE - WORK TO DIMENSIONS ONLY	<b>KIRK - RUDY, INC.</b> <b>KENNESAW, GEORGIA</b> <b>GUIDE, SIDE (RH)</b> DRAWING 1 527674-2R										
CHECKED BY:	DATE												
	09-Dec-98												
TRIMMED BY:	MASTER												
	M												