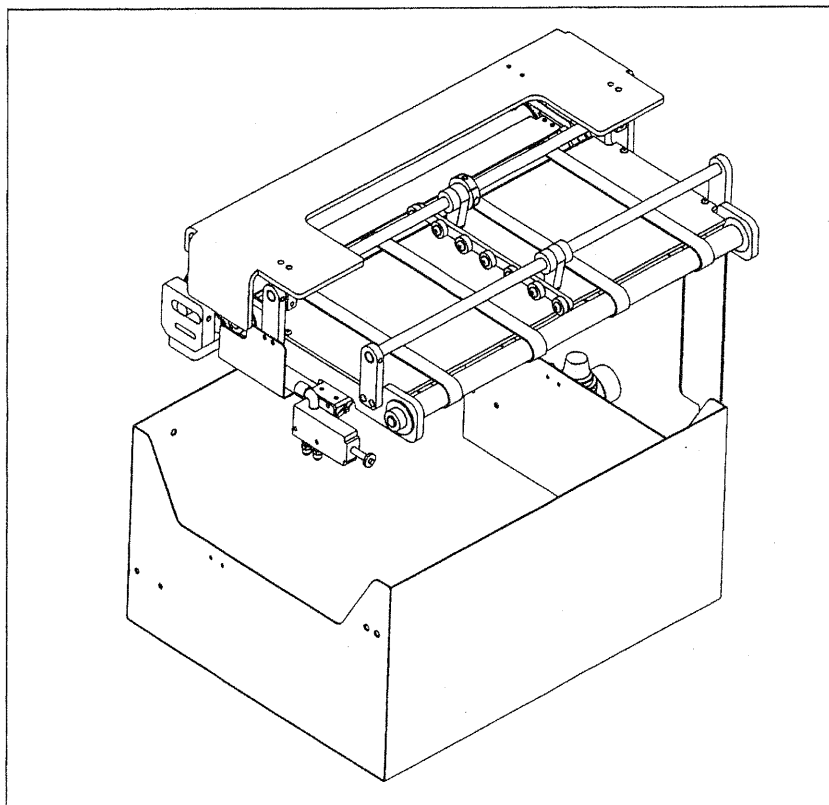


# ***Kirk-Rudy, Inc.***

## **Parts Manual**

### **KR837A Divert with Air Actuator**

**Bolts onto KR215 & KR219 bases**



**Manufactured by Kirk-Rudy, Inc.**

**Before using this machine, all operators must study this manual to understand and follow the safety warnings and instructions. Keep these instructions with the machine for future reference. If you have any questions, contact your local Kirk-Rudy, Inc. Distributor.**

10000-KR837A REV.3 17FEB2005

# Manual



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**NOTE: FIGURES AND DIAGRAMS ARE NOT INCLUDED IN PAGE NUMBERS.**

# 1 Important Safety Instructions

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Intended Use Statement: The KR837A – Outfeed Reject/Divert System is designed to be bolted onto the outfeed of a KR215 or KR219 or similar machine having the same style outfeed belt take-up assembly. Product is diverted when a signal from an outside source is sent to the air valve solenoid. The valve actuates causing the product divert to flip up. Product hits the divert and is directed down. When product is not to be diverted the divert closes allowing the good product to be driven by the outfeed belts off the end of the machine. Usage for other purposes may lead to an unsafe condition.

**SAVE THESE INSTRUCTIONS. Read all instructions before using this product.**



## WARNING

- \* NEVER OPERATE THE MACHINE WITHOUT ALL GUARDS OR SAFETY DEVICES IN PLACE.
- \* ALWAYS TURN POWER OFF WHEN MAKING ADJUSTMENTS.
- \* ALWAYS DISCONNECT THE POWER SUPPLY BEFORE ANY MAINTENANCE OR SERVICE WORK.
- \* NEVER START THE MACHINE WITHOUT FIRST CHECKING ALL PERSONNEL ARE CLEAR OF MOVING PARTS.
- \* KEEP FINGERS CLEAR OF ALL MOVING PARTS.
- \* NEVER REMOVE THE PRODUCT FROM THE MACHINE WHILE MACHINE IS RUNNING.
- \* SHOULD MISFED PRODUCT JAM THE MACHINE AND STOP IT FROM RUNNING, ALWAYS PRESS THE STOP BUTTON BEFORE CLEARING PRODUCT. IF THE STOP BUTTON IS NOT PRESSED AND THE JAM IS CLEARED, THE MACHINE WILL BEGIN RUNNING.
- \* IT IS NOT RECOMMENDED THAT LOOSE CLOTHING, JEWELRY AND LONG HAIR BE WORN WHILE OPERATING THIS MACHINERY.
- \* ALWAYS USE AN EXPERIENCED ELECTRICIAN WHEN TROUBLE-SHOOTING ELECTRICAL PROBLEMS.
- \* CHANGES OR MODIFICATIONS TO THIS UNIT NOT EXPRESSLY APPROVED BY THE PARTY RESPONSIBLE FOR COMPLIANCE COULD VOID THE USER'S AUTHORITY TO OPERATE THE EQUIPMENT.

## 2 SPECIFICATIONS

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<u>ELECTRICAL REQUIREMENTS</u>	<u>ENGLISH</u>	<u>METRIC</u>
Base Main Power Input:	24 VDC	

<u>PHYSICAL SIZE</u>		
Length:	16.5"	41.91 cm
Width:	22"	55.88 cm
Height:	11"	27.94 cm

<u>PRODUCTS</u>		
Materials: Minimum:	3"wide x 3"long	89 mm x 89 mm
Maximum:	17"wide x 17"long	432 mm x 432 mm
Minimum Thickness:	.007"	.18 mm
Maximum Thickness:	3/8"	9.5 mm

### 3 PARTS LISTS AND DIAGRAMS

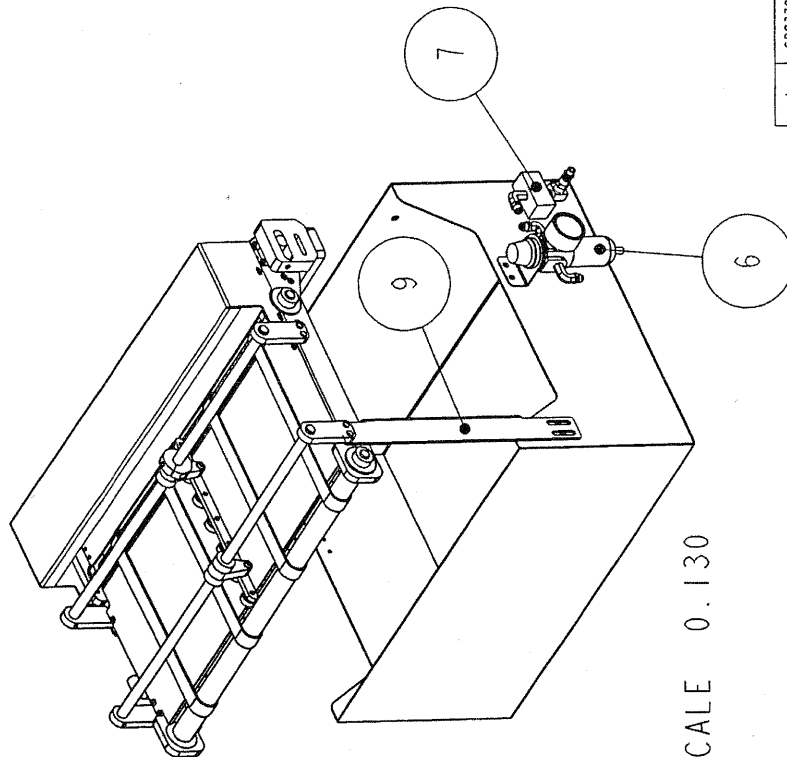
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This section contains the entire mechanical bill of materials and assembly drawings.

NO.	DRAWING #	DESCRIPTION
1	.KR837A	ASSY, OUTFEED ROLLER DIVERT
2	. 539515-01	ASSY, IDLER ROLLER
3	. 539521-03	ASSY, DIVERT
4	. 539520-01	ASSY, SIDEGUIDE POST
5	. 539417-01	ASSY, SKID BAR
6	. 539270-01	ASSY, AIR CYLINDER
7	. 539620-02	ASSY, REJECT COVER
8	.539942-01	ASSY, AIR PRESSURE REGULATOR
9	.539943-02	ASSY, AIR QUICK DISCONNECT BLOCK


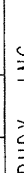
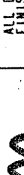
KR837A

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2	2/17/2005	ADDED ITEMS: 53962-01, 53962-02, 545837-02	7171	JMW
3	6/09/2005	REPLACED ASSY 539620-02 WITH 539618-04 COVER	7214	CWC



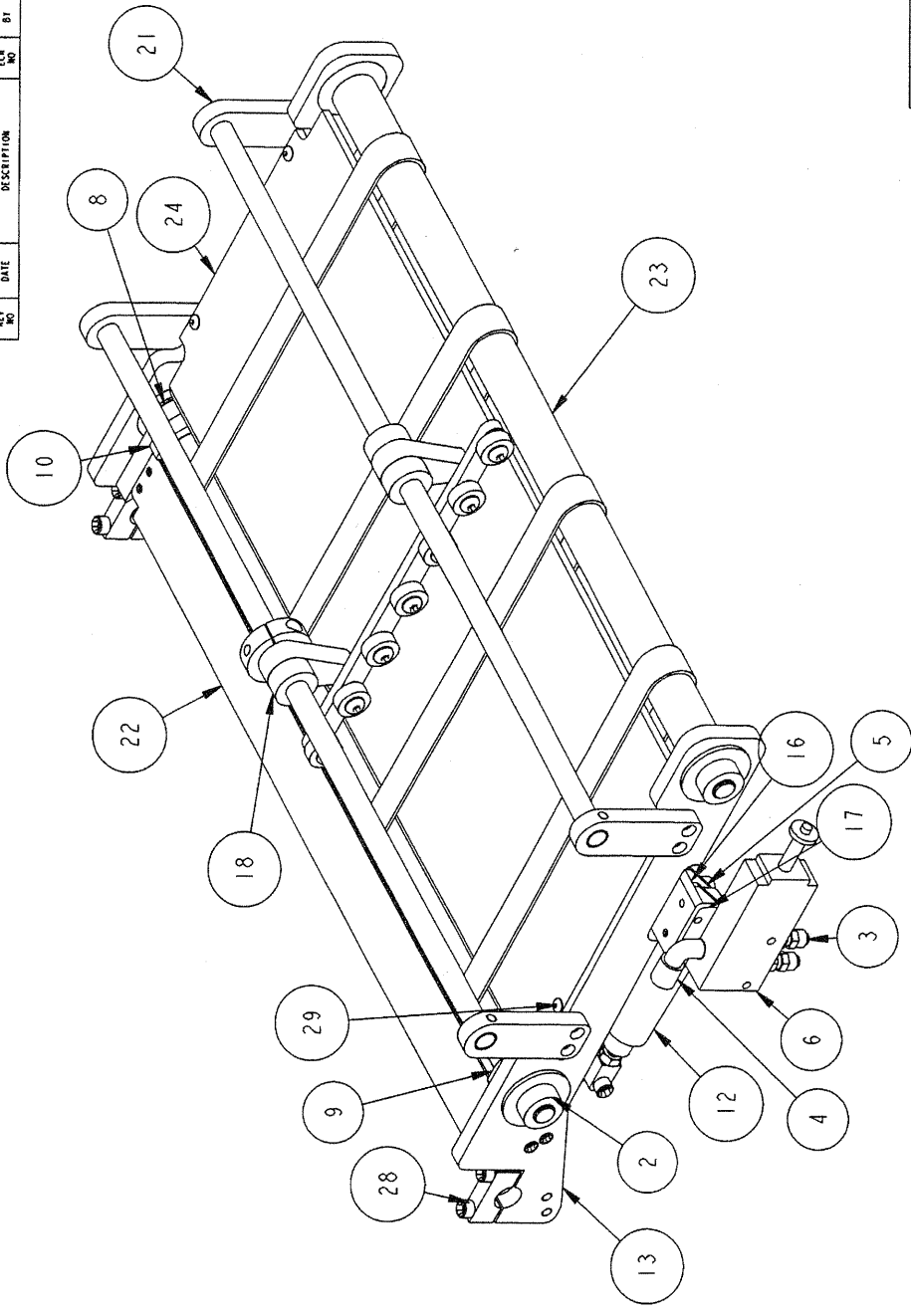
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REQ'D	1	SP83700-4
WHERE USED		

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			XX	XXI				
CHECKED BY:	DATE <b>06-Dec-00</b>	REMOVE ALL BURRS AND SHARP EDGES UNLESS OTHERWISE NOTED			HEAT TREAT:  <b>N/A</b>	MODEL: <b>KR837A</b>	TITLE: <b>ASSY, OUTFEED ROLLER DIVERT</b>	
TRACED BY:	MASTER 	ALL DIMENSIONS ARE FINISHED DIMENSIONS DO NOT SCALE - WORK TO DIMENSIONS ONLY			FINISH:  <b>N/A</b>	SHEET NO. <b>1 OF 2</b>	DRAWING #  <b>KR837A</b>	

REV	NO	DATE	DESCRIPTION	ECO	BY
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ITEM	QTY	PART #	DESCRIPTION
1	2	103108	BEARING, FLAT .500
2	4	103803	BEARING, HUB .500
3	2	109529	CONNECTOR, PIPE
4	3	109533	ELBOW
5	1	109552	PIVOT BRACKET, BIMBA
6	1	202108	VALVE, THREE WAY AIR
7	4	106302-15	BELT, FLAT 21.125 X .75 STRETCH
8	1	539262-01	PULLEY, 16X1037 1/2 BORE NO HUB
9	1	539263-01	PLATE, DIVERT PIVOT
10	1	539264-01	PLATE, DIVERT PIVOT
11	1	539265-01	PLATE, BELT GUARD
12	1	539270-01	ASSY, AIR CYLINDER
13	1	539341-01	PLATE, DIVERT FRAME
14	1	539341-02	PLATE, DIVERT FRAME
15	4	539346-01	GUIDE, BELT
16	1	539412-01	PLATE, AIR CYLINDER MOUNT
17	1	539413-01	PLATE, AIR VALVE MOUNT
18	1	539417-01	ASSY, SKID BAR
19	1	539517-04	SHAFT, OUTD DIVERT ROLLER DRIV
20	1	539518-01	BAR, SPACER
21	2	539520-01	ASSY, SIDE GUIDE POST
22	1	539522-01	GUIDE, PRODUCT DIVERT
23	1	539523-01	SHAFT, OUTD DIVERT ROLLER DRIV
24	1	539524-01	TABLETOP, OUTFEED REJECT
25	1	539525-01	SHAFT, SPACER
26	2	CSD0265	SCREW, SHCS 10-32X.500
27	2	CSD0268	SCREW, SHCS 10-32X.875
28	5	CSD0296	SCREW, SHCS 1/4-20X1.000
29	4	CSFF52	SCREW, BUTTON HEAD #8-32X.375



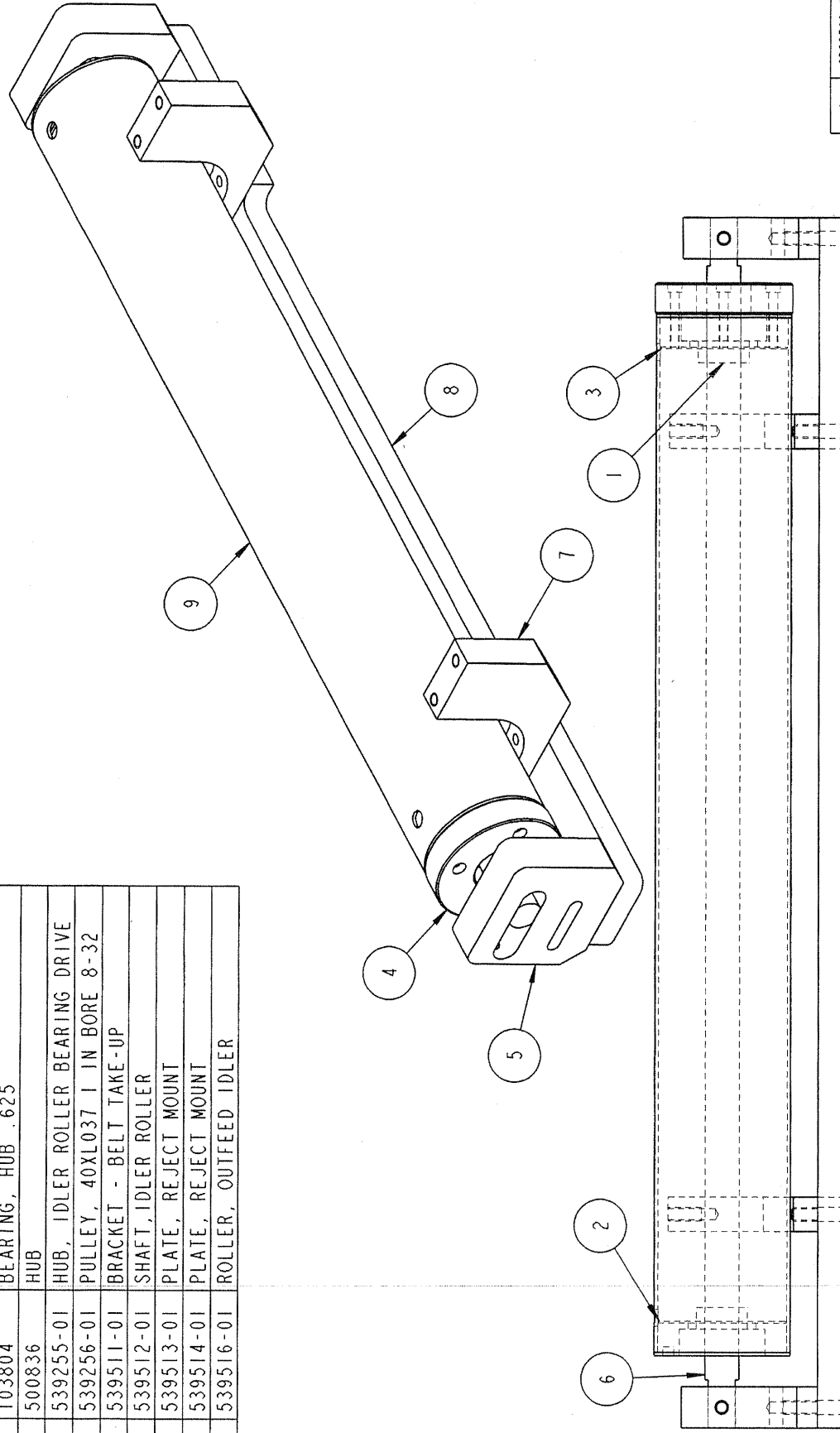
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CHECKED BY:		DATE:	03-JUN-03	REWORK ALL DIMENSIONS AND TOLERANCES TO MATCH REVISED DIMENSIONS AND TOLERANCES.		WELDING:	N/A	WELDING:	N/A	MODEL:	837A	FILE:	
TRAINED BY:		DATE:		ALL DIMENSIONS ARE TO DIMENSIONS ONLY. DO NOT SCALE. MAKE TO DIMENSIONS ONLY.		FORM:	N/A	FORM:	N/A	SHEET NO:	10F3	SHEET NO:	539521-03



539515-01


ITEM	QTY	PART #	DESCRIPTION
1	2	103804	BEARING, HUB .625
2	1	500836	HUB
3	1	539255-01	HUB, IDLER ROLLER BEARING DRIVE
4	1	539256-01	PULLEY, 40XL037 I IN BORE 8-32
5	2	539511-01	BRACKET - BELT TAKE-UP
6	1	539512-01	SHAFT, IDLER ROLLER
7	2	539513-01	PLATE, REJECT MOUNT
8	1	539514-01	PLATE, REJECT MOUNT
9	1	539516-01	ROLLER, OUTFEED IDLER

REV NO	DATE	DESCRIPTION	ECN NO	BY
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1	SP83700-4
REQ'D	WHERE USED


**KIRK - RUDY, INC.**  
 WOODSTOCK, GEORGIA  
PROPRIETARY AND CONFIDENTIAL  
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 WOODSTOCK, GA 30188 USA

THIRD ANGLE PROJECTION  
  
 MODEL: S83700-4  
 SHEET NO: 1 OF 1

MATERIAL: N/A  
 HEAT TREAT: N/A  
 FINISH: N/A

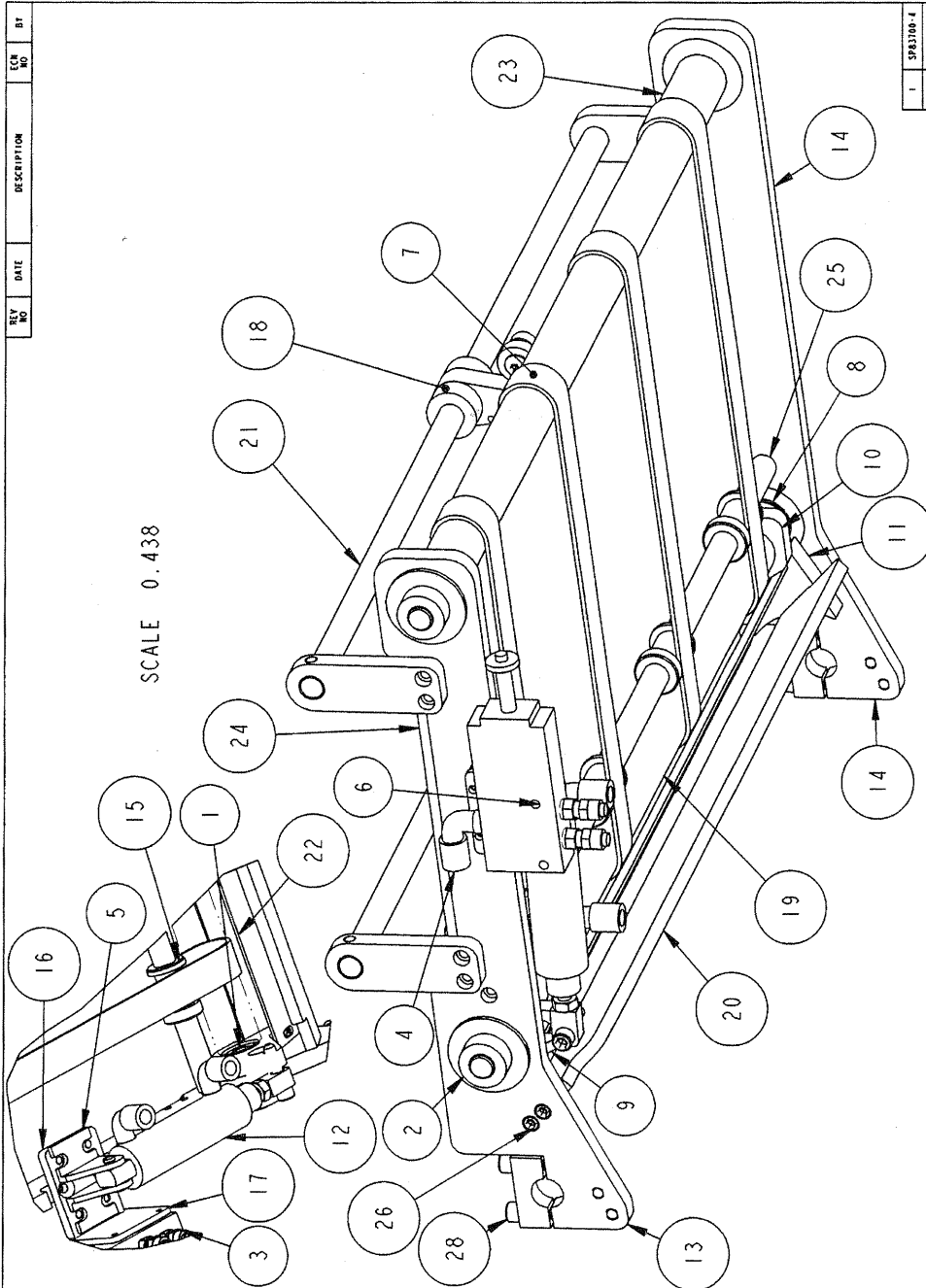
DIMENSIONAL TOLERANCES  
 UNLESS OTHERWISE NOTED  



XX	.XX	ANG.
.01	.005	.5

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 DATE: 10-Aug-00  
 MASTER

DRAWN BY: A KEY  
 CHECKED BY:  
 TRACED BY:

TITLE: ASSY, IDLER ROLLER  
 DRAWING # 539515-01

SCALE 0.438

NAME BY: A KEY	SCALE 0.500	DIMENSIONAL TOLERANCES UNLESS OTHERWISE NOTED			MATERIAL: N/A	TEMP IMAGE PROJECTION 	PAPER FILED AND CONFIDENTIAL MAY BE LOANED OR REPRODUCED EXCEPT BY THE PERMISSION OF KODAK SAFETY FILM USA	 KIRK - RUDY, INC. WOODSTOCK, GEORGIA	1 3943100-4 REC'D WHERE USED
		.12	.252	.006					
CHECKED BY:	DATE 03-Jun-03	PERMIT ALL DIMS AND SPACING ALL DIMS AND DIMENSIONAL NOTICES			HEAT TREAT: N/A	MODEL: 837A	FINISH: ASSY, DIVERT		
TRACER BY:	MATERIAL	ALL DIMENSIONS ARE FINISHED DIMENSIONS DO NOT SCALE, WORK TO DIMENSIONS			FINISH: N/A	SHEET NO. 20F3	MARKING # 539521-03		

539520-01

ITEM	QTY	PART #	DESCRIPTION	REV NO	DATE	DESCRIPTION	ECN NO	BY
1	2	539272-01	POST, PINCH ROLLER SUPPORT					
2	1	539519-01	SHAFT, PINCH ROLLER MOUNT					

2

1

THIRD ANGLE PROJECTION

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MAY BE QUOTED OR REPRODUCED  
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WOODSTOCK, GA 30188 USA

2 SP83700-4  
REQ'D WHERE USED

KIRK - RUDY, INC.  
WOODSTOCK, GEORGIA

MODEL: S83700-4  
TITLE: ASSY, SIDEGUIDE POST  
DRAWING # 539520-01

DRAWN BY: A KEY  
SCALE: 0.500  
DATE: 10-Aug-00  
CHECKED BY: MASTER  
TRACED BY:

MATERIAL: N/A  
HEAT TREAT: N/A  
FINISH: N/A

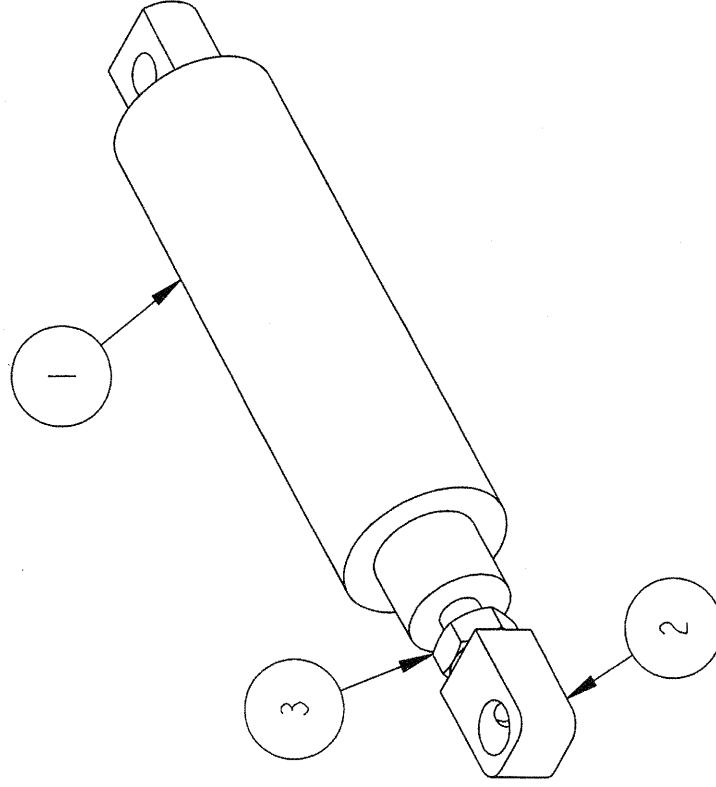
DIMENSIONAL TOLERANCES  
UNLESS OTHERWISE NOTED  
.XX .XX .XX .XX .XX .XX  
.01 .005 .005 .005 .005 .005  
REMOVE ALL BURRS AND  
SHARP EDGES UNLESS  
OTHERWISE NOTED  
ALL DIMENSIONS ARE  
FINISHED DIMENSIONS  
DO NOT SCALE WORK  
TO DIMENSIONS ONLY



539270-01

ITEM	QTY	PART #	DESCRIPTION
1	1	109688	CYLINDER, AIR BIMBA
2	1	539268-01	BLOCK, AIR CYLINDER PIVOT
3	1	HMSN12	NUT, HEX 1/4-20

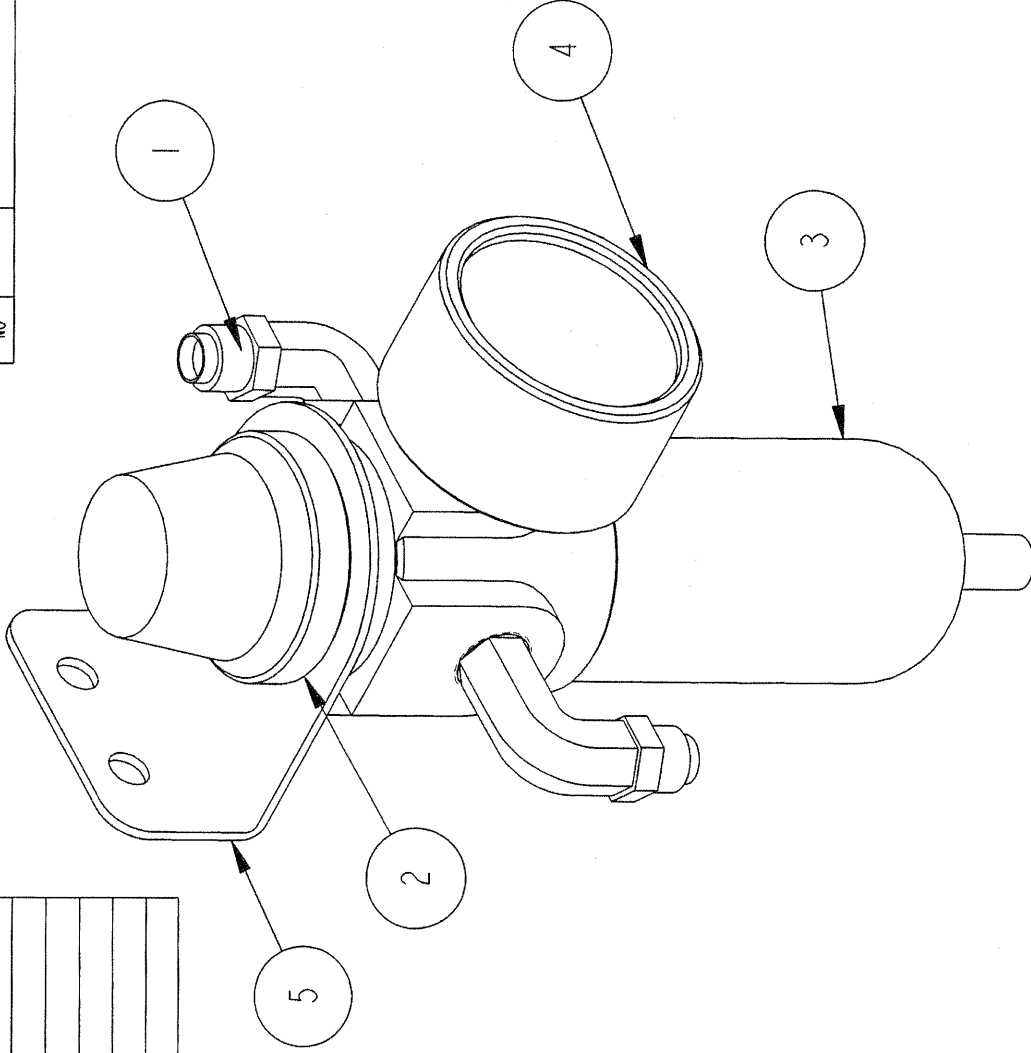
REV NO	DATE	DESCRIPTION	ECN NO	BY
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DRAWN BY: A KEY		SCALE 1.000	DIMENSIONAL TOLERANCES UNLESS OTHERWISE NOTED			THIRD ANGLE PROJECTION		PROPRIETARY AND CONFIDENTIAL NO PORTION OF THIS DRAWING MAY BE QUOTED OR REPRODUCED IN ANY FORM WITHOUT THE EXPRESS WRITTEN PERMISSION OF KIRK-RUDY, INC. WOODSTOCK, GA 30188 USA		KIRK - RUDY, INC. WOODSTOCK, GEORGIA		1	SP83700
CHECKED BY:		DATE 07-Apr-00	.XX .01 .005 .XX .ANG. .5 REMOVE ALL BURRS AND SHARP EDGES UNLESS OTHERWISE NOTED ALL DIMENSIONS ARE FINISHED DIMENSIONS DO NOT SCALE - WORK TO DIMENSIONS ONLY					MODEL: SP83700		TITLE: ASSY, AIR CYLINDER		REQ'D	WHERE USED
TRACED BY:		MASTER	N/A			N/A		SHEET NO: 1 OF 1		DRAWING #		539270-01	

539942-01

ITEM QTY	PART #	DESCRIPTION	REV NO	DATE	DESCRIPTION	ECN NO	BY
1	2	109530			ELBOW, MALE 1/4 NPT		
2	1	190850			NUT, REGULATOR		
3	1	190851			AIR REGULATOR W/BOWL		
4	1	190852			GUAGE, AIR PRESSURE		
5	1	531485-01			BRACKET, AIR REGULATOR		



DRAWN BY: A KEY		SCALE 1.000	DIMENSIONAL TOLERANCES UNLESS OTHERWISE NOTED		MATERIAL: N/A		THIRD ANGLE PROJECTION	PROPRIETARY AND CONFIDENTIAL NO PORTION OF THIS DRAWING MAY BE QUOTED OR REPRODUCED IN ANY FORM WITHOUT THE EXPRESS WRITTEN PERMISSION OF KIRK-RUDY, INC. KENNESAW, GA 30144 USA	1 215SP20	215SP20
CHECKED BY:	DATE 26-Jan-01		.XX .01	.XX .005	ANG. .5	HEAT TREAT: N/A			REQ'D	WHERE USED
TRACED BY:	MASTER		REMOVE ALL BURRS AND SHARP EDGES UNLESS OTHERWISE NOTED			FINISH: N/A				
			ALL DIMENSIONS ARE FINISHED DIMENSIONS DO NOT SCALE - WORK TO DIMENSIONS ONLY					TITLE: ASSY, AIR PRESSURE REGULATOR		
										539942-01

**KR** KIRK - RUDY, INC.  
KENNESAW, GEORGIA

539943-02

ITEM	QTY	PART #	DESCRIPTION	REV NO	DATE	DESCRIPTION	ECN NO	BY
1	1	109530	ELBOW, MALE 1/4 NPT					
2	1	109534	NIPPLE, MALE QUICK DISCONNECT					
3	1	190606	FITTING - 90 DEG 1/4 NPT					
4	1	527946	BLOCK, VACUUM ENV. FEEDER					

DRAWN BY:	JMW	SCALE	1.500	DIMENSIONAL TOLERANCES UNLESS OTHERWISE NOTED	.XX	.XXX	ANG.	.5	MATERIAL:	N/A	THIRD ANGLE PROJECTION	PROPRIETARY AND CONFIDENTIAL NO PORTION OF THIS DRAWING MAY BE QUOTED OR REPRODUCED IN ANY FORM WITHOUT THE EXPRESS WRITTEN PERMISSION OF KIRK-RUDY, INC. KENNESAW, GA 30144 USA	KIRK - RUDY, INC. KENNESAW, GEORGIA	21SSP20
CHECKED BY:		DATE	16-Feb-05	REMOVE ALL BURRS AND SHARP EDGES UNLESS OTHERWISE NOTED	.01	.005			HEAT TREAT:	N/A	MODEL:	ASSY, AIR QUICK DISCONNECT BLOC		
TRACED BY:		MASTER		ALL DIMENSIONS ARE FINISHED DIMENSIONS DO NOT SCALE - WORK TO DIMENSIONS ONLY					FINISH:	N/A	SHEET NO:	10F1	DRAWING #	539943-02

## This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.



## 5 WARRANTY AND SERVICE

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### WARRANTY

**Warranty:** Kirk-Rudy warrants to the original retail purchaser that this product is free from defects in the material and workmanship, and agrees to repair or replace, at Kirk-Rudy's option, any defective product within 90 days from the date of purchase. This warranty is not transferable. It covers damage resulting from defects in material or workmanship, and it does not cover conditions or malfunctions resulting from normal wear, neglect, abuse or accident. THIS WARRANTY IS IN LIEU OF ALL OTHER EXPRESSED WARRANTIES OR IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE.

**Limitation of Remedies:** If product is proven to be defective within the warranty period stated above, THE EXCLUSIVE REMEDY, AT KIRK\_RUDY'S OPTION, SHALL BE TO REFUND THE PURCHASE PRICE OF OR TO REPAIR OR REPLACE THE DEFECTIVE PRODUCT, provided that the defective product is, at Kirk-Rudy's choice, returned immediately to Kirk-Rudy or authorized service representative designated by Kirk-Rudy, or made available at user's premises in a location suitable for servicing.

**Limitation of Liability:** Kirk-Rudy shall not otherwise be liable for any losses or damages, whether direct, indirect, special, incidental, or consequential, regardless of the legal or equitable theory asserted, including contract, negligence, warranty, or strict liability.

To obtain replacement parts and service, contact an Authorized Kirk-Rudy Dealer. Use Kirk-Rudy part numbers when ordering.

### USE ONLY GENUINE REPLACEMENT PARTS

For Service or Replacement Parts Please Call:

Kirk-Rudy @ 770-427-4203

Kirk-Rudy, Inc.  
125 Lorraine Parkway  
Woodstock, GA 30188