```
Import os
Import glob
Import pandas
def
define12(first="C:\\in\\Extracted",last="C:\\out\\DetilVol_67.
csv"):
Os.chdir(first)
File=glob.glob("*.csv")
L1=[]
Colnames=['Record Id','Step Name','relative
Time(h:min:s.ms0','Realtime','Auxillary Channel TU1 T(c)','Gap
of Temperatures'
For z in file:
     Print(z)
    df=pandas.read_csv(detail)
    Ll.append(df)
    Concatdf=pandas.concat(list,asix=0)
    Concatdf.column=colnames
    Concatdf.to_csv(last,index=none)
```