MAXIM	A		FORM QUALITY	& INSPECTION L	LIST		
No. Dokumen	T :	I I	FM-01-006-PP	1	Fanggal		11/23/2018
Revisi	(6)		4	ŀ	Halaman	3 2	1 /4
Jo Unit Tanggal	:04	12-18-T -01-19	TC	Specification : Serial number Operator QC	100 6	20	17-P
No	Check	Activity		limensi		/	Keterangan
1	QC 2	Core Assembly	Pengukuran	Drawing			
		Dimensi Aw slitter 1 bsr	975				
		Dimensi Aw slitter 2 kcl	475				
		Dimensi Bw slitter 1	475				
		Dimensi Bw slitter 2	157				
		Lebar silicon slitter 1	72				
		Lebar silicon slitter 2	100				
		Ketebalan Slitter 1	60				
		Ketebalan Slitter 2	90				
		Cek ketebalan yoke bawah	60 04				
		Cek Insulation clamp	ou				
		Operator stacking	S				
		K.13 K:13					

MAX	(IMA		FORM OUA	LITY & INSPECTIO			
No.				ETT & INSPECTIO	N LIST		
Revisi			M-01-006-PP		Tanggal		11/23/2018
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lnit anggal	- 5	32-100		Specification Serial number	: MX-18-ST-C1C	AY5-LB	9/4
an ggar	- 2	15-1-2019		Operator QC	. 5)		
No	Check			Operator QC			
	Point		Fisik	Gambar kerja		Market	
1	QC4	ranki Assembly				Keteran	gan
		Cek panjang tanki	92/				
	-	Cek tinggi tanki	936 832	940	Ma	ex=987 M	n = 893
		Cek lebar tanki	464	825	Ma	x =855 M	in = 783
		Cek jarak antar roda		465	Ma	x = 488 N	in=441
		Cek jumlah radiator panjang	520	520			
		Cek jumlah radiator pendek	-	1			
		Panjang radiator sist panjang					
•		iebar radiator sisi panjang	822	823			
		tinggi radiator sisi panjang	160	150			
		Jumlah sirip radiator sisi panjang	600	600			
		Panjang radiator sist pandals	radiator sisi pendek	19			
- 1		lebar radiator sisi pendek					
		tinggi radiator sisi pendek					
		Jumlah sirip radiator sisi pendek					
		Cek accessories tanki				_	
		Welder Tanki	100				
	Cek Wel	Test bocor	JK				
			ek			_	
						-	
2	QC7	Tank finishing					
		Cek accessories	V				
		Cek letter terminal	V				
		Cek oil drain	drain				
-		Cek baut grounding	1				
_		Cek logo & standard	V				
		Cek ketebalan cat		o luter in			
		Cek kebersihan tangki	an cat digitals 70 mikron				

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	Tinggiani		455	250	020	950
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	Material towar LV	> 7	LI TILIXS	1×1/12	1X11123	
	Matorial Lawer LY	3	₹	₹₹	₹ ¥	
	Suplier sewer HV	5	Action	Alas	A.u.	
	Contraction Act	11.11	The State of the s	STAN CO	3	
0	CC3 Anthre Part Autom	Assembly	JUL / SAM	- contan	NA/ma	
	Cek restram bawah	vah	9	d	3	
	Cek yper atte		300	36.5	3 %	
	Cek restrainutas	- 47	8	30	30	
	Cek coil barrier		g	æ	Se	
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			Beg	225	36.661	
	# 1/l		303	197	CAS	A12
Н	ur.		-	80.014	80,150	5
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2	Celt deformani con hy	on the sell has	۵۲			
	Celt restrain atox		8			
	Colt restrain bawah	ah	37			
	Meteer HV-Ground	nud	1000		Horizontal rod	Horizontal rod 30-35Nm, Vertical rod 35-40NM
	Megal (V - Ground	pun	5/ 1			
1			1. Two			
î	Celi warrin ci		900			
П	Celt RDV cs)		860			
	Cet sufruoli		.02			
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MAX	MA		FORM QUALI	TY & INSPECTION	LIST		
No.	1 3	I	FM-01-006-PP		Tanggal	2.	11/23/2018
Revisi	- 1	4			Halaman		2/4
Jo Unit Tanggal	: 412-18. : 32-100 :25-1-	•		Specification Serial number Operator QC	: MX-18-ST-C10 :	CAY5-LB	
No	Check Point	Activity	Fisik	Gambar kerja		Keteran	gan
1	QC5	Fitting cover					
		Lebar cover	492	475			
		tebal cover	4.5	4,5			
		Panjang cover	947	950			
		Diameter Lubang HV	79	78			
		Diameter Lubang LV	29	28			
		Jarak antar HV	280	280			
		Jarak antar LV	110	110			
		Diameter lubang Tap chgr	22	21			
		Welder	YP				
		Test penetrant	~				
		Ketebalan cat cover					
		letter cover					