

MAXIMA		FORM QUALITY & INSPECTION LIST			
No.	:	FM-01-006-PP	Tanggal	:	11/23/2018
Revisi	:	4	Halaman	:	4/4
Jo	:	34-18-T	Specification	:	MX-18-ST-C1CAY5-AA
Unit	:	29-100	Serial number	:	29
Tanggal	:	18-1-2019	Operator QC	:	Rebin
No	Check Point	Activity	Fisik	Gambar kerja	Keterangan
1	QC 4	Tanki Assembly			
		Cek panjang tanki	910	910	Max=955,5 Min = 864
		Cek tinggi tanki	913	870	Max = 913 Min = 826
		Cek lebar tanki	390	390	Max = 409 Min= 370
		Cek jarak antar roda	-	-	
		Cek jumlah radiator panjang	1	1	
		Cek jumlah radiator pendek	-	-	
		Panjang radiator sisi panjang	860	860	
		lebar radiator sisi panjang	150	150	
		tinggi radiator sisi panjang	600	600	
		Jumlah sirip radiator sisi panjang	21	21	
		Panjang radiator sisi pendek	-	-	
		lebar radiator sisi pendek	-	-	
		tinggi radiator sisi pendek	-	-	
		Jumlah sirip radiator sisi pendek	-	-	
		Cek accessories tanki			
		Welder Tanki			
		Test bocor			
2	QC 7	Tank finishing			
		Cek accessories	✓		
		Cek letter terminal	✓		
		Cek oil drain	✓		
		Cek baut grounding	✓		
		Cek logo & standard	✓		
		Cek ketebalan cat	diates 90 mikron		
		Cek kebersihan tangki	✓		

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No	Check Point	Activity	Fisik	Gambar kerja	Keterangan
1	QC 5	Fitting cover			
		Lebar cover	494	495	
		tebal cover	4.5	4.5	
		Panjang cover	1009	1010	
		Diameter Lubang HV	79	78	
		Diameter Lubang LV	29	28	
		Jarak antar HV	280	280	
		Jarak antar LV	110	110	
		Diameter lubang Tap chgr	22	21	
		Welder	XP		
		Test penetrant	✓		
		Ketebalan cat cover	✓		
		letter cover	✓		