14/19 344: 526 8 8888 47.87 ess 29 es.27 ने। 16-61-19 7-81-5to 8 830 900

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28:54 25:95 26:80

MAX	M A	1	FORM OUT IT		100 Biasa	
No. Dokumen			TOKWI QUALIT	Y & INSPECTION LIST		
Revisi			FM-01-006-PP			
0	:045-18-7			Tangga Halama	11.2010	
Jnit anggal	: 16	01-19	1 : 1/4 1 200 /900 Y YE			
No	Check	Activity	Shoj Mor	Transfer ; per	7, 79	
1	QC 2	Core Assembly	Dimensi /		Keterangan	
		Dimensi Aw slitter 1 bsr	Pengukuran	Drawing		
		Dimensi Aw slitter 2 kcl	581	777118		
		Dimensi Bw slitter 1	581			
		Dimensi Bw slitter 2	100			
		Lebar silicon slitter 1	150			
		Lebar silicon slitter 2	85			
		Ketebalan Slitter 1	115			
		Ketebalan Slitter 2				
		Cek ketebalan yoke hawah	65			
		Cek Insulation clamp	Ole			
		Operator stacking	5			
		k=11 R=11				
		/2				

MAX	IMA	8 0	FORM QUAL	ITY & INSPECTION	N LIST		
No.	1	FM-	01-006-PP		Tanggal		11/23/2018
čevisi.	1 1	4			Halaman		4/4
o Jnit Sanggal	145	18-T 100 01-2019		Specification Serial number Operator QC	: MX-18-ST-C1CAYS-AA : 01 : Reboth		
No	Check Point	Activity	Fisik	Gambar kerja	Keterangan		ngan
1	QC4	Tanki Assembly					
		Ček panjang tanki	910	910	Max=	955,5 (	Vlin = 864
		Cek tinggi tanki	913	870	Max	Max = 913 Min = 826	
		Cek lebar tanki	390	390	Max	= 409 f	Vin= 370
	1	Cek jarak antar roda	-	- 2			
		Cek jumlah radiator panjang	1.	- 81			
		Cek jurnlah radiator pendek		+			
		Panjang radiator sisi panjang	860	860			
		lebar radiator sisi panjang	150	150			
		tinggi radiator sisi panjang	600	600			
		Jumlah sirip radiator sisi panjang	21	21			
		Panjang radiator sisi pendek		===			1. (
		lebar radiator sisi pendek	1.6	£*			
		tinggi radiator sisi pendek					
		Jumlah sirip radiator sisi pendek					
		Cek accessories tanki					
		Welder Tanki					
		Test bocor					
2	QC7	Tank finishing					
		Cek accessories	~				
		Cek letter terminal	V			-	
		Cek all drain	V				
		Cek baut grounding	V.				
		Cek logo & standard					
		Cek ketebalan cat	diates to mileron				
		Cek kebersihan tangki		/			

MA	KIMA	A	FORM QUAL	TY & INSPECTIO	NUST			
No.	:		FM-01-006-PP					
Revisi	23		4		Tanggal	- :	11/23/2018	
Jo =	:45-18			Halaman	1.5	2/4		
Unit	:01-100	•	Specification		: MX-18-ST-C1CAY5-AA			
Tanggal	:4-01-	Serial number						
No	Check			Operator QC	:			
	Point	Activity	Fisik	Gambar kerja	erja Keto		erangan	
1	QC 5	Fitting cover				- Transfer		
		Lebar cover	494	405				
		tebal cover	4.5	495				
		Panjang cover	1007	4.5				
		Diameter Lubang HV	79	1010				
		Diameter Lubang LV	29	78				
		Jarak antar HV		28				
		Jarak antar LV	286	280				
		Diameter lubang Tap chgr	110	110				
		Welder	18	21				
		Test penetrant						
					<u></u>			
		Ketebalan cat cover	V					
		letter cover	V					

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