

67-10-51  
L-81-570

100kV 20A/400V 70mT  
18005000 2-70  
7

42244

1

1235

00000000

$$\begin{array}{r} 665 \\ 252 \\ \hline 223 : 1015 \end{array}$$

15619

Horizontal and 10–35 cm. Vertical and 75–400 cm.

44	48.12	48.49
<u>44</u>	<u>48.12</u>	<u>48.49</u>
45.62	45.52	45.92
<u>45.62</u>	<u>45.52</u>	<u>45.92</u>
40.80	40.75	40.55
<u>40.80</u>	<u>40.75</u>	<u>40.55</u>

100keV Biasq

MAXIMA		FORM QUALITY & INSPECTION LIST			
No. Dokumen	:	FM-01-006-PP		Tanggal	: 11/23/2018
Revisi	:	4		Halaman	: 1/4
Jo	:	045-18-T		Specification	: 100 kw 20kw 19000 Yon
Unit	:			Serial number	: 18095000 2-p
Tanggal	:	15-01-19		Operator QC	: By
No	Check Point	Activity	Dimensi		Keterangan
1	QC 2	Core Assembly	Pengukuran	Drawing	
		Dimensi Aw slitter 1 bsr	585		
		Dimensi Aw slitter 2 kcl	585		
		Dimensi Bw slitter 1	180		
		Dimensi Bw slitter 2	150		
		Lebar silicon slitter 1	85		
		Lebar silicon slitter 2	115		
		Ketebalan Slitter 1	60		
		Ketebalan Slitter 2	65		
		Cek ketebalan yoke bawah	62		
		Cek Insulation clamp	62		
		Operator stacking	S		
		K=11 K=11			
		12			

MAXIMA		FORM QUALITY & INSPECTION LIST			
No.	:	FM-01-006-PP		Tanggal	: 11/23/2018
Revisi	:	4		Halaman	: 4/4
Jo	: 45-18-T	Specification		: MX-18-ST-C1CAY5-AA	
Unit	: 03-100	Serial number		: 03	
Tanggal	: 7-1-2019	Operator QC		: Robin	
No	Check Point	Activity	Fisik	Gambar kerja	Keterangan
1	QC 4	Tanki Assembly			
		Cek panjang tanki	910	910	Max=955,5 Min = 864
		Cek tinggi tanki	913	870	Max = 913 Min = 826
		Cek lebar tanki	390	390	Max = 409 Min = 370
		Cek jarak antar roda	-	-	
		Cek jumlah radiator panjang	1	1	
		Cek jumlah radiator pendek	-	-	
		Panjang radiator sisi panjang	860	860	
		lebar radiator sisi panjang	150	150	
		tinggi radiator sisi panjang	600	600	
		Jumlah sirip radiator sisi panjang	21	21	
		Panjang radiator sisi pendek	-	-	
		lebar radiator sisi pendek	-	-	
		tinggi radiator sisi pendek	-	-	
		Jumlah sirip radiator sisi pendek	-	-	
		Cek accessories tanki			
		Welder Tanki	H6		
		Test bocor	3		Vertikal
2	QC 7	Tank finishing			
		Cek accessories	✓		
		Cek letter terminal	✓		
		Cek oli drain	✓		
		Cek baut grounding	✓		
		Cek logo & standard	✓		
		Cek ketebalan cat	di atas 70 mikron		
		Cek kebersihan tanki	✓		

MAXIMA		FORM QUALITY & INSPECTION LIST			
No.	:	FM-01-006-PP		Tanggal	: 11/23/2018
Revisi	:	4		Halaman	: 2/4
Jo	: 45-18-T	Specification		: MX-18-ST-C1CAY5-AA	
Unit	: 03-100	Serial number		: 03	
Tanggal	: 7-1-2019	Operator QC		: Robin	
No	Check Point	Activity	Fisik	Gambar kerja	Keterangan
1	QC 5	Fitting cover			
		Lebar cover	494	495	
		tebal cover	4.5	4.5	
		Panjang cover	1007	1010	
		Diameter Lubang HV	79	78	
		Diameter Lubang LV	29	28	
		Jarak antar HV	280	280	
		Jarak antar LV	110	110	
		Diameter lubang Tap chgr	22	21	
		Welder	YP		
		Test penetrant	✓		
		Ketebalan cat cover	✓		
		letter cover	✓		