```
1
       (*
       * File: Station Call
       * Author: Jaime Calvente Mieres
       * Date: 12-08-2022
       * Description: Action to map the outputs with the programm variables.
 7
8
      (*
 9
        * Mapping of the system outputs to system var
10
       * to make the implementation clearer and more efficient
11
12
13
       // Entry conveyor coil activation
14
       Entry Convey := M Entry Convey;
15
16
       // Load Scale conveyor coil activation
17
       Load Scale Convey := M Load Convey;
18
19
       // Send Box to Front box selector
20
       Send_Front := M_Box_To_Front OR
21
                       M Box To Left OR
22
                       M Box To Right;
23
24
       // Front conveyor coil activation
25
       Front Convey := M Front Convey;
26
27
       // Send Box to Left box selector
28
       Send_Left := M_Box_To_Left;
29
30
       // Left conveyor coil activation
31
       Left Convey := M Left Convey;
33
       // Send Box to Right box selector
       Send_Right := M_Box_To_Right;
34
35
36
       // Right conveyor coil activation
37
       Right_Convey := M_Right_Convey;
38
39
40
       // System Leds activation
       System_Active_Led := System_Active;
41
42
       System_Stopped_Led := Soft_Stop_Active OR NOT Emergency_Stop;
43
```