

```
1  PROGRAM Main
2  VAR
3      Ons_Start_Entry          : R_TRIG ;
4  END_VAR
5
```

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```
1  (*
2  * File: Main Program
3  * Author: Jaime Calvente Mieres
4  * Date: 12-08-2022
5  * Description: Main program to manage the Stations,
6  * outputs and Start/Stop management.
7  *)
8
9  (*
10 * Systeme will be active if Start button is pressed
11 * and Stop and Emergency stop aren't "NC".
12 * When the system is active this program will call the actions
13 * to execute the logic programmed in them.
14 *)
15
16 // One shot Start
17 Ons_Start_Entry ( CLK := Start ) ;
18
19 // Action calls
20 Station_Call ( ) ;
21 Outputs_Management ( ) ;
22 Stop_Management ( ) ;
23
24 // System bit activation
25 IF Ons_Start_Entry . Q AND Stop AND Emergency_Stop THEN
26     System_Active := TRUE ;
27     Soft_Stop_Active := FALSE ;
28 END_IF
29
30
```