

Energy\_Drink\_V15.1 / ENERGY\_DRINK\_PROC [CPU 314C-2 PN/DP] / Program blocks / FBs

INCREMENTAL\_PULSE\_VLV [FB4]

INCREMENTAL_PULSE_VLV Properties							
General							
Name	INCREMENTAL_PULSE_VLV	Number	4	Type	FB	Language	STL
Numbering	Automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

INCREMENTAL_PULSE_VLV									
Name	Data type	Offset	Default value	Accessible from HMI/OPC UA	Writ-able from HMI/OPC UA	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
▼ Input									
Vlv_Open_Cmd	Bool	0.0	false	True	True	True	False		
Vlv_Close_Cmd	Bool	0.1	false	True	True	True	False		
Manual	Bool	0.2	false	True	True	True	False		
▼ Output									
Feedback	Bool	2.0	false	True	True	True	False		
Vlv_Opened_%	DInt	4.0	0	True	True	True	False		
PV	Int	8.0	0	True	True	True	False		
▼ InOut									
T_Increment	Time	10.0	T#0ms	True	True	True	False		
▼ Static									
Incremental_State	Bool	14.0	false	True	True	True	False		
Pulse_Loop	Bool	14.1	false	True	True	True	False		
FP_Start	Bool	14.2	false	True	True	True	False		
FP_Stop	Bool	14.3	false	True	True	True	False		
Ret_Val_Acel	Word	16.0	16#0	True	True	True	False		
Valve_Cmd	Int	18.0	0	True	True	True	False		
Increment	Real	20.0	0.0	True	True	True	False		
Max_Lim	Real	24.0	0.0	True	True	True	False		
Low_Lim	Real	28.0	0.0	True	True	True	False		
▼ Incremental_Timer	TP	32.0		True	True	True	True		
▼ Input									
IN	Bool	32.0	false	True	True	True	False		
PT	Time	34.0	T#0MS	True	True	True	False		
▼ Output									
Q	Bool	38.0	false	True	True	True	False		
ET	Time	40.0	T#0MS	True	True	True	False		
InOut									
▼ Static									
STATE	Byte	44.0	16#0	True	True	True	False		
STIME	Time	46.0	T#0MS	True	True	True	False		
ATIME	Time	50.0	T#0MS	True	True	True	False		
Temp									
Constant									

Network 1: /\*\*\*\*\*PULSE INCREMENTAL MODE \*\*\*\*\*/

```
0001 // PULSAR MARCHA PARA ACTIVAR EL MOTOR CON RAMPA DE ACELERACION
0002     U      #Vlv_Open_Cmd
0003     FP     #FP_Start
0004     S      #Incremental_State
0005
0006 // RESET CONDITIONS ACELERATION STATE
0007     U      #Incremental_State
0008     U(
0009     L      #Valve_Cmd
0010     L      27648
0011     ==I
0012     )
0013     SPBN   INCR2
0014     L      0
0015     T      #Increment
0016     T      #Valve_Cmd
0017     T      #PV
0018 INCR2: NOP 0
0019
0020 // IF ACELERATION STATE IS ACTIVE => SEND COMMAND TO GRADUALLY INCREASE MOTOR VELOCITY
0021     U      #Incremental_State
0022     SPBN   _100
0023
0024 // ANOLOG SIGNAL UNSCALING TO GENEREATE THE INCREMENTAL ACTION BASED ON A TIMER
```

Totally Integrated Automation Portal		
<pre>0025 0026     CALL  UNSCALE 0027         IN      :=#Increment 0028         HI_LIM   :=#Max_Lim 0029         LO_LIM   :=#Low_Lim 0030         BIPOLAR  :=FALSE 0031         RET_VAL  :=#Ret_Val_Acel 0032         OUT      :=#Valve_Cmd 0033 0034 // SETTING THE MAX LIMIT 0035     L      #T_Increment 0036     DTR 0037     T      #Max_Lim 0038 0039 // MAPPING VAR FOR CONSULTING 0040     L      #Valve_Cmd 0041     T      #PV 0042 0043 _100: NOP 0 0044 0045 // PERCENTAGE OF VALVE OPENED 0046     L      #Valve_Cmd 0047     L      100 0048     *I 0049     T      "Tag_28" 0050     L      "Tag_28" 0051     L      27648 0052     /I 0053     DTR 0054     RND 0055     T      #"Vlv_Opened_%" 0056 0057 0058 // IF INCREMENTA STATE = 1 AND NO TIMER.Q =&gt; SEND PULSE TO ACTIVATE TIMER 0059     U      #Incremental_State 0060     UN     #Incremental_Timer.Q 0061     =      #Pulse_Loop 0062 0063 0064 // TIMER TO GENERATE THE INCREMENTAL VARIABLE 0065     CALL  #Incremental_Timer 0066         Time 0067         IN :=#Pulse_Loop 0068         PT :=#T_Increment 0069         Q  := 0070         ET :=#Incremental_Timer.ET 0071 0072 0073 // CONVERTIN THE ELAPSED TIME INTO REAL =&gt; TO ASIGN AS INPUT OF THE AO ACELERATION 0074     L      #Incremental_Timer.ET 0075     DTR 0076     T      #Increment 0077 0078 // MOTOR FEEDBACK 0079     L      #Valve_Cmd 0080     L      0 0081     &gt;I 0082     =      #Feedback 0083  Network 2: /***** CLOSE MODE *****/  0001 // IF MOTOR OVERLOAD OR STOP BUTTON AND ACELERATION =&gt; EMERGENCY STOP 0002     UN     #Vlv_Close_Cmd 0003     FP     #FP_Stop 0004     SPBN   _108 0005     L      0 0006     T      #PV 0007     T      #Increment 0008     T      #Valve_Cmd 0009     R      #Incremental_State 0010 _108: NOP 0 0011  Network 3: /*****MANUAL MODE *****/  0001 // MANUAL FULLY OPENED VALVE COMMAND 0002     U      #Manual 0003     SPBN   _2000 0004     L      27648 0005     T      #PV 0006     L      100 0007     T      #"Vlv_Opened_%" 0008 0009 _2000: NOP 0 0010</pre>		

