



NON-CONTROLLED

NOTES: QUANTITY: 1 REQ'D	MATERIAL: CUSTOM 450, HEAT TREAT TO H-900 (43 HRC)	DIMENSIONS AND TOLERANCES IN INCHES UNLESS NOTED OTHERWISE		CUSTOMER: N/A	MODELED: J. REGALADO-AUDD	DATE: 9/29/2014	<div>SULZER</div>
		3 PLACE DECIMAL = ± .002 FRACTION = ± 1/64		DEM: N/A	DRAWN: E. LOPEZ	DATE: 6/23/2016	
		2 PLACE DECIMAL = ± .005 ANGLE = ± 0° 15' 00"		MODEL #: N/A	CHECKED: 124568 REV.001	DATE: 10/29/2014	
		1 PLACE DECIMAL = ± .010 TOTAL RUNOUT WITHIN .001		TYPE: N/A	ENGR APPROVED: A. MARTINEZ	DATE: 7/18/2016	
		BREAK ALL SHARP EDGES 125 R.M.S. OR BETTER FINISH		EQUIPMENT #: N/A	MFG APPROVED: R. ZAPATA	DATE: 7/19/2016	
R1/32 ALL INSIDE CORNERS KEYWAY WIDTH = ±.001							
() = FOR REFERENCE ONLY			TITLE: THRU BOLT MANUFACTURE DIMENSIONS			DRAWING NAME: 127167-TBLT-MFG-00	
1/32 X 45° CHAMFER ALL IDS						REV: 001	ISSUED: 7/19/2016
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