

**RUSAN PHARMA LTD., DEHRADUN**  
**PROCESS VALIDATION**  
**FOR RESTRICTED CIRCULATION ONLY**

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Protocol No.: <b>PV/TDP-25,50,75,100 / 01</b>			Issued By QA
Product Name: <b>Fenstud Transdermal Patch</b>			Page 1 of 47
Doc. No.	Issue Date	Effective Date	Supersedes No.
1.0	09-07-2011	11-07-2011	Nil

<b>Location</b>	Khasra No.122, MI Central Hope Town, Selaqui, Dehradun. Uttarakhand
<b>Building/Department</b>	Ground Floor/ Tablet Department
<b>Product Name</b>	Fenstud 25µg/hr Fenstud 50µg/hr Fenstud 75µg/hr Fenstud 100µg/hr
<b>Generic Name</b>	Fentanyl base
<b>Label Claim</b>	Each Transdermal Patch contains: For 25 mcg/hr; Fentanyl BP 3.00 mg For 50 mcg/hr; Fentanyl BP 6.00 mg For 75 mcg/hr; Fentanyl BP 9.00 mg For 100 mcg/hr; Fentanyl BP 12.00 mg
<b>Mfg. Lic. No./Code No.</b>	19/UA/2008
<b>Shelf Life</b>	2 Years
<b>Batch Size</b>	2897 g of casting solution

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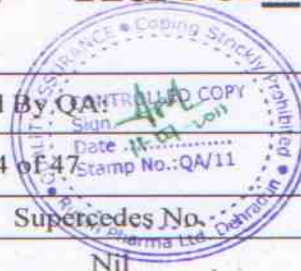
**1.0 Process Validation Pre-Approval:**

	Prepared By	Checked By		Approved By
Name	Pankaj Singh	Mahesh Jadhav	J. Subudhi	Shreenij Vals
Signature				
Date	07-07-2011	08-07-2011	08-07-2011	09-07-2011
Department	Q. A.	Head - QC	Head - Production	Head - QA



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**2.0 OBJECTIVE -**

To provide guidelines on how to carry out process validation of Fentanyl transdermal patches to demonstrate that the proposed method of manufacturing is capable of consistently yielding product that meets the specifications.

**3.0 SCOPE -**

The protocol covers process, sampling and testing of three consecutive batches of Fentanyl transdermal patches at a batch size of 2897 g of casting solution to fully validate the proposed method of manufacturing at that batch size.

**4.0 VALIDATION TEAM:** A representative from following departments are responsible for the execution of this protocol. Validation team comprises of:

Name / Designation	Function Area	Signature	Date
P.K. Singh,	Engineering	P.K. Singh	11-07-2011
Mahesh Jadhav, Nidhish Bansal,	Quality Control	Nidhish Bansal	11-07-2011
J. Subudhi Om Shankar Tiwari	Production	Subudhi	11-07-2011
Dhruv Vats Lalit Mohan Singh	Quality Assurance	Dhruv Vats	11-07-2011