

Streamlining Manufacturing Processes with Tableau: A Data Visualization Approach

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Abstract

This paper presents a data visualization solution using Tableau, integrated with SQL and Azure Databricks, to improve efficiency in the manufacturing sector. The study focuses on developing specialized dashboards, such as Assembly Machine, Molding Injector, Traceability, and Management Level Dashboards, to provide real-time information and actionable insights. The implementation of this solution has led to significant cost savings, reduced downtime, and improved decision-making. By leveraging Tableau, SQL, and Azure Databricks, manufacturing companies can optimize their processes and enhance overall operational efficiency.

Introduction

The manufacturing industry faces growing challenges in the era of Industry 4.0, requiring innovative solutions to harness the power of data for intelligent decision-making. This paper explores the implementation of a comprehensive data visualization solution using Tableau, integrated with SQL and Azure Databricks, to enhance process efficiency and cost savings in the manufacturing sector. By focusing on the development of specialized dashboards, this study demonstrates the potential of data visualization to provide stakeholders with valuable insights and revolutionize the manufacturing industry.

Methodology



Figure 1 Data Visualization Process Flowchart

1. Data Preparation: Identify relevant data sources (e.g., Oracle database, Azure Databricks), created tables of data using SQL, and connects them with Tableau Desktop to prepare them for visualization.
2. Gather Requirements: Conduct workshops with users to gather requirements, identify key performance indicators (KPIs), and understand their visualization needs.
3. Design & Iterate Dashboards: Based on the gathered requirements, design the Assembly Machine, Molding Injector, Traceability, and Management Level Dashboards using Tableau, and iterate on the designs based on the users' feedback.
4. Implement Dashboards: Integrate the final dashboard designs into the organization's existing infrastructure, making them accessible to relevant stakeholders.
5. Monitor & Evaluate: Continuously monitor the performance of the dashboards, evaluate their impact on process efficiency and cost savings, and make necessary improvements based on feedback and changing needs.

Results

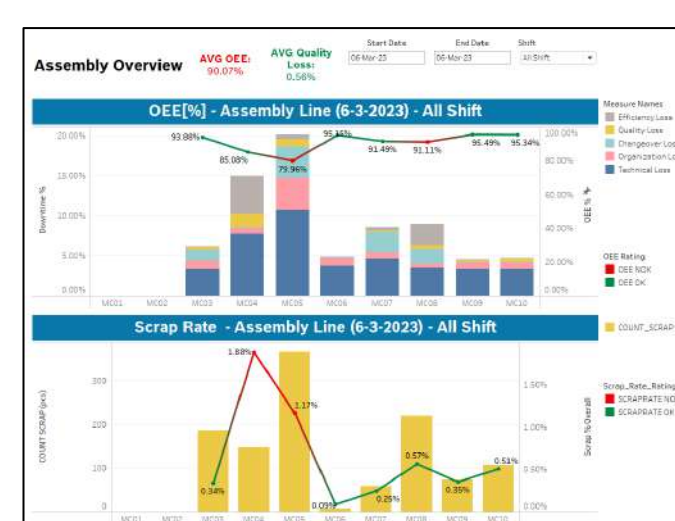


Figure 2 Assembly



Figure 3 Molding

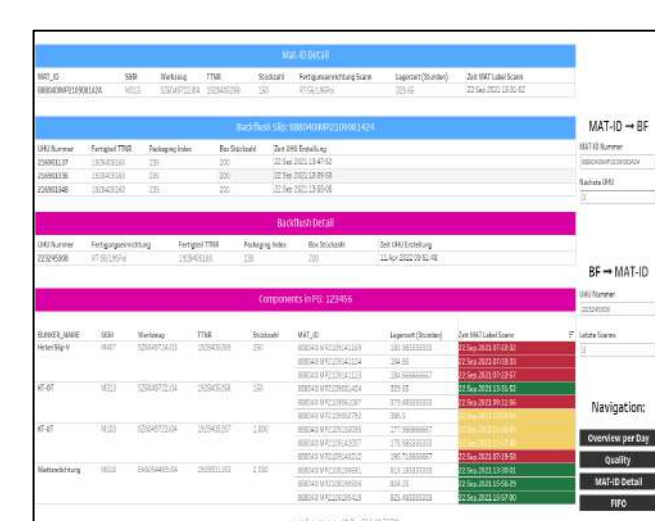


Figure 4 Traceability

Below were the key findings when creating a visualization

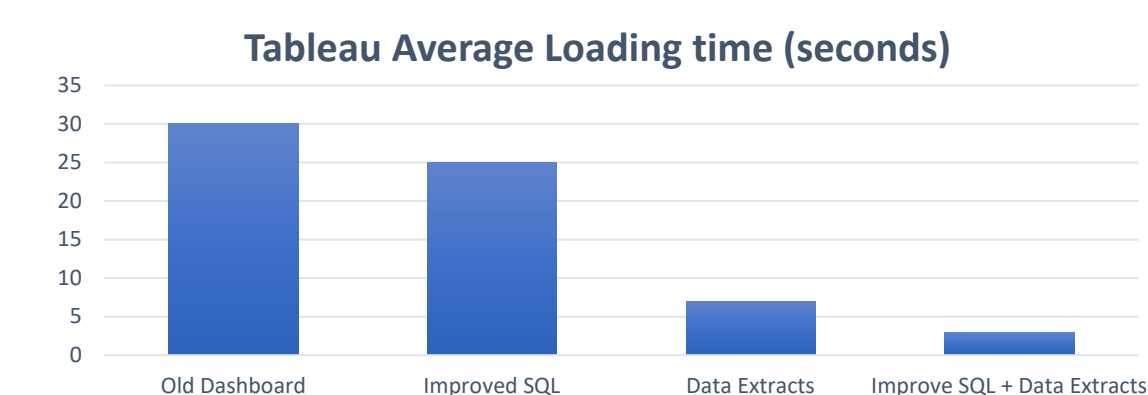


Figure 5 Bar chart of Tableau loading time

1. Improved Dashboard Loading Time: By optimizing the SQL queries and creating data extracts, the loading time of the dashboards was significantly reduced. This allowed users to access real-time information quickly, enhancing the overall user experience and facilitating faster decision-making.



Figure 6 Complex dashboards modified to simpler version

2. Simplified Dashboard Designs: The study found that simple dashboard designs with fewer customizable filters were more effective than complicated designs with numerous filters. By focusing on the most relevant data and visualizations, users could quickly understand the information presented and make informed decisions, streamlining the decision-making process.

Conclusion

In conclusion, this study highlights the effectiveness of a data visualization solution using Tableau, SQL, and Azure Databricks in enhancing efficiency and cost savings in the manufacturing industry. By focusing on specialized dashboards and emphasizing optimization, user engagement, simplified designs, training, and continuous feedback, the solution provided valuable insights for better decision-making. As manufacturing companies navigate the challenges of Industry 4.0, leveraging data visualization becomes crucial for process optimization and overall operational success.

References

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