

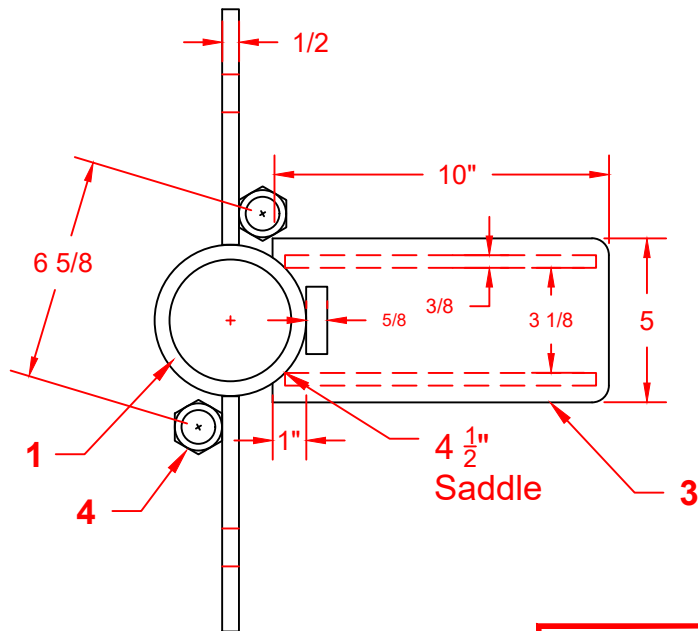
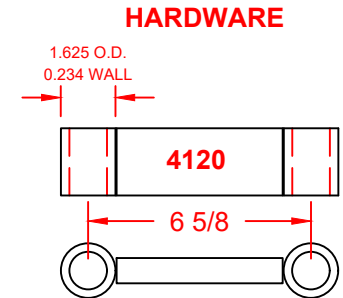
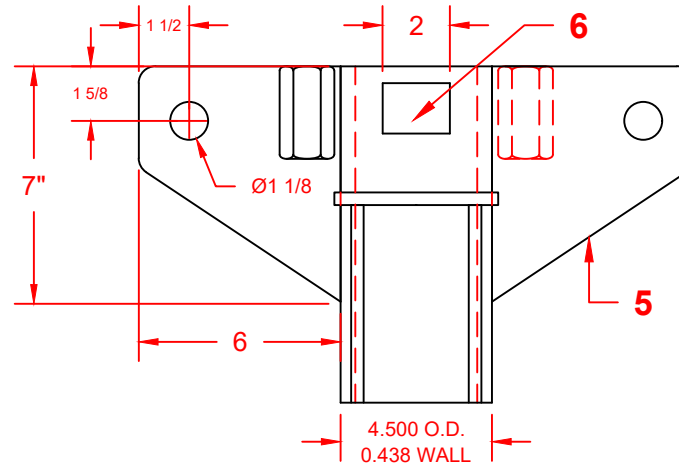
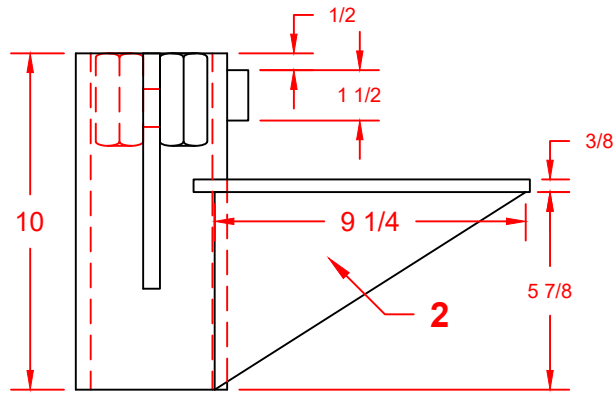
# 4001

## COMMERCIAL BRACKET W / NUT

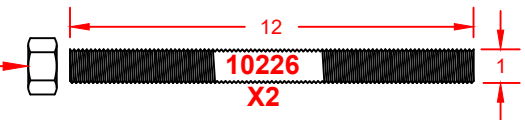
RevNo	Revision note	Date	Signature	Checked
1.0000	--- FOR ASSEMBLY USE ONLY ---	10/6/2012	DJ	--

**ALL WELDS**

**$\frac{1}{4}$ " MINIMUM  
FILLET WELDS**



**00440  
X2**



### PARTS LIST

#	DESCRIPTION	PART #	QUANTITY
1	PIPE- 4 1/2" X 10" L	11372	1
2	GUSSET- COMMERCIAL (8" - 5 7/8" X 9 1/4")	20534	2
3	SEAT- COMM - 5"	20656	1
4	NUT - COUPLING - 1"	00446	2
5	PLATE- 1/2" - 6" X 7" (EARS)	10860	2
6	FLAT- 5/8" - 2" X 1 1/2"	10680	1

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UNLESS OTHERWISE SPECIFIED  
 \* DIMENSIONS ARE IN INCHES  
 \* TOLERANCES: ANGLE  $\pm 1^\circ$   
 3 PLACE DECIMALS  $\pm .010$   
 2 PLACE DECIMALS  $\pm .02$   
 \* REMOVE ALL BURRS AND SHARP EDGES  
 \* PARENTHEetical INFO FOR REF ONLY

#### HOLE TOLERANCES

.013 THRU .125	.126 THRU .250	.251 THRU .500	.501 THRU .750	.751 THRU 1.000	1.001 THRU 2.000
+.004 -.001	+.004 -.001	+.008 -.001	+.008 -.001	+.010 -.001	+.012 -.001

FILE NAME COMMERCIAL_BRACKET	FSCH NO ---	SHEET ---	SCALE NO
SIZE SIZE			
DRAWN 7/10/17_DJ			DESIGN_ACTIVITY
CHECK ---	---		4001 COMMERCIAL_BRACKET
APPR. ---			
ISSUED ---			
REV 1.0			DWG NO 4001
CONTRACT NO ---			