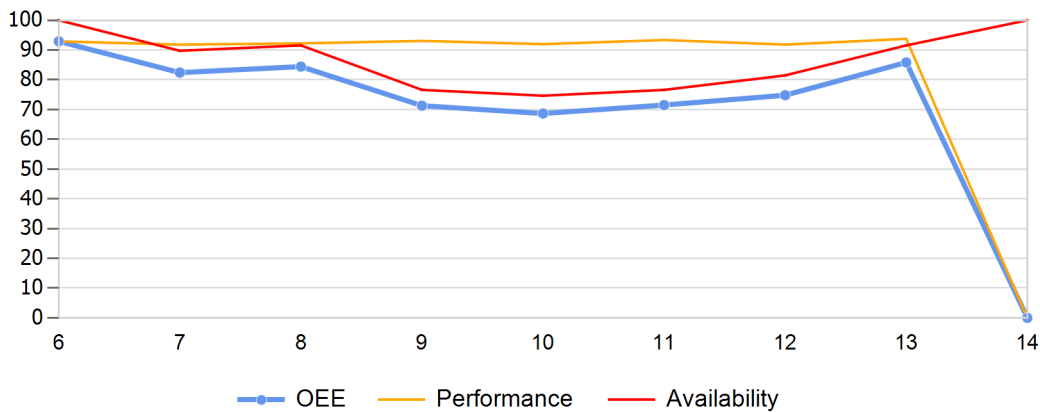




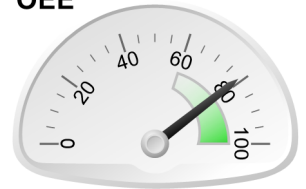
Sacmi

2022-12-04 06:00 - 2022-12-04 14:00

OEE / HOUR



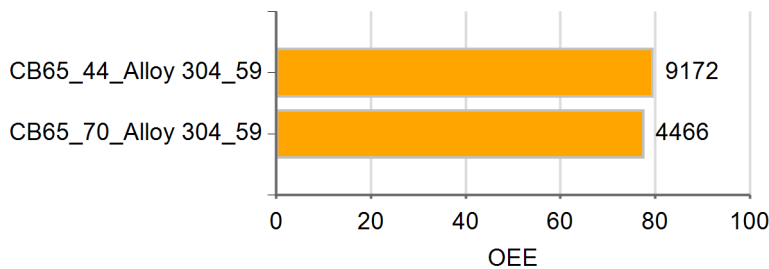
OEE



79,0%

Availability: 85,3%
Performance: 92,6%
Plannedtime: 8,0h
Productiontime: 6,8h
Downtime: 1,2h
Produced units: 13638

OEE / TYPE

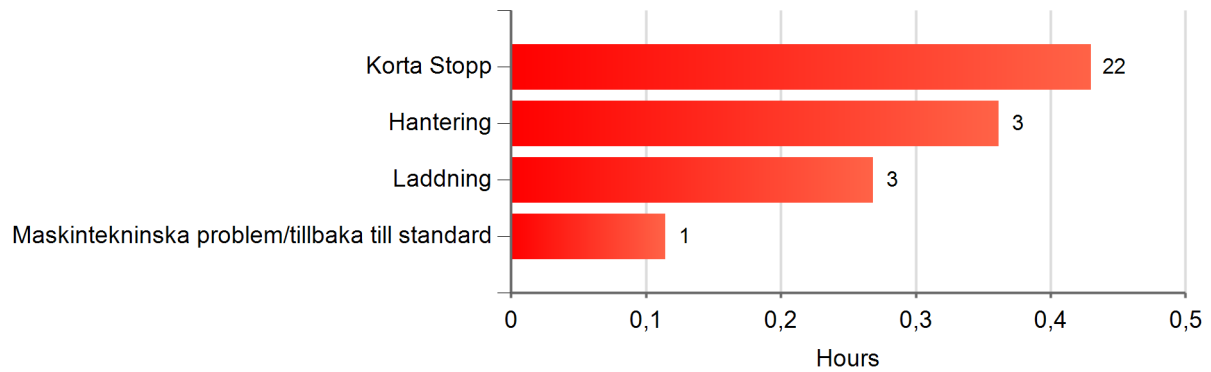


TOP 15 LARGEST DOWNTIME REASONS

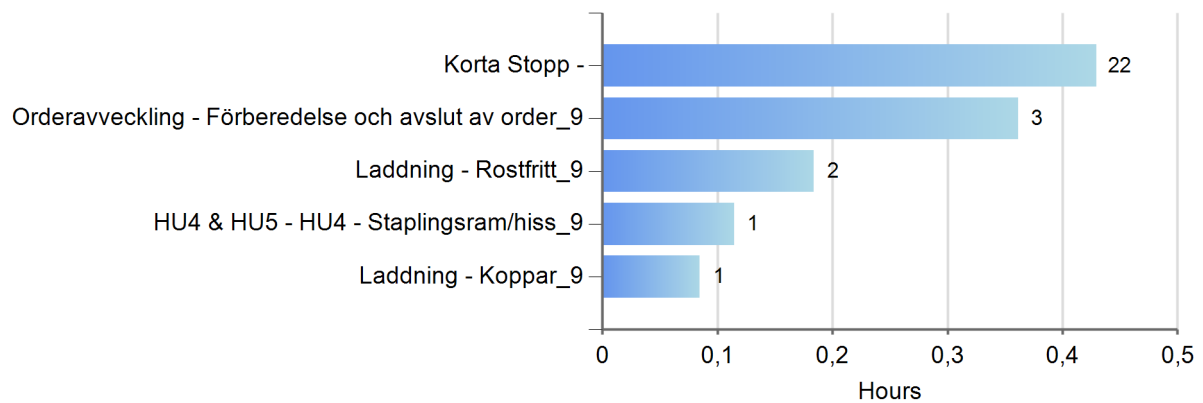
CATEGORY	COMMENTS	DURATION	START	STOPP	SHIFT
Orderavveckling Förberedelse och avslut av order_9	Byte till SCF galler	00:13:51	22-12-04 09:25	22-12-04 09:39	Morning
HU4 & HU5 HU4 - Staplingsram/hiss_9	Staplar dåligt, UH här justera	00:06:52	22-12-04 11:26	22-12-04 11:33	Morning
Laddning Rostfritt_9		00:05:50	22-12-04 12:17	22-12-04 12:23	Day
Laddning Rostfritt_9		00:05:12	22-12-04 07:51	22-12-04 07:56	Morning
Laddning Koppar_9		00:05:04	22-12-04 08:08	22-12-04 08:13	Morning
Orderavveckling Förberedelse och avslut av order_9		00:04:49	22-12-04 10:35	22-12-04 10:40	Morning
Korta Stopp		00:04:37	22-12-04 11:55	22-12-04 12:00	Morning
Korta Stopp		00:04:03	22-12-04 13:51	22-12-04 13:55	Day
Orderavveckling Förberedelse och avslut av order_9		00:03:01	22-12-04 10:32	22-12-04 10:35	Morning
Korta Stopp		00:02:41	22-12-04 10:25	22-12-04 10:28	Morning
Korta Stopp		00:02:25	22-12-04 10:06	22-12-04 10:09	Morning
Korta Stopp		00:02:07	22-12-04 10:14	22-12-04 10:16	Morning
Korta Stopp		00:01:53	22-12-04 12:29	22-12-04 12:31	Day
Korta Stopp		00:01:29	22-12-04 12:07	22-12-04 12:08	Day
Korta Stopp		00:01:18	22-12-04 11:34	22-12-04 11:35	Morning



HEAD CATEGORY DOWNTIMES (Duration & Number of frequency)



TOP 10 DOWNTIMES CATEGORY (Duration & Number of frequency)



MO SPECIFICATION

ORDER	TOTAL UNITS	PRODUCT	START	END
268834	2786	CB65_44_Alloy 304_59	22-12-04 06:00	22-12-04 07:23
258490	2212	CB65_70_Alloy 304_59	22-12-04 07:23	22-12-04 08:41
258491	2220	CB65_70_Alloy 304_59	22-12-04 08:41	22-12-04 10:02
268835	3122	CB65_44_Alloy 304_59	22-12-04 10:03	22-12-04 12:08
268487	34	CB65_70_Alloy 304_59	22-12-04 10:59	22-12-04 10:00
268877	3128	CB65_44_Alloy 304_59	22-12-04 12:08	22-12-04 13:55
272149	136	CB65_44_Alloy 304_59	22-12-04 13:55	22-12-04 14:00

OEE DETAILS SPECIFIKATION / PRODUCT

PRODUCT	AVAILABILITY	PERFORMANCE	OEE	TOTAL UNITS
CB65_44_Alloy 304_59	85,3	92,6	79,0	13638