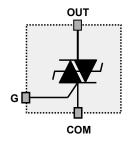


# 4 A - 800 V overvoltage protected AC switch





# TO-220FPAB

#### **Features**

- Triac with overvoltage protection
- Low I<sub>GT</sub> (<10 mA) or high immunity (I<sub>GT</sub> < 35 mA) version
- High junction temperature: T<sub>i</sub> = 150 °C
- High noise immunity: static dV/dt > 1000 V/μs
- TO-220FPAB insulated package:
  - complies with UL standards (File ref: E81734)
  - insulation voltage: 2000 V<sub>RMS</sub>
- Benefits:
  - Enables equipment to meet IEC 61000-4-5
  - High off-state reliability with planar technology
  - Needs no external overvoltage protection
  - Reduces the power passive component count
  - High immunity against fast transients described in IEC 61000-4-4 standards

#### **Applications**

- AC mains static switching in appliance and industrial control systems
- Drive of medium power AC loads such as:
  - Universal drum motor of washing machine
  - Compressor of fridge or air conditioner

### **Product status link** ACST4

Product summary		
I <sub>T(RMS)</sub>	4 A	
V <sub>DRM</sub> /V <sub>RRM</sub>	800 V	
I <sub>GT</sub> (ACST410)	10 mA	
I <sub>GT</sub> (ACST435)	35 mA	

#### **Description**

The ACST4 series belongs to the ACS / ACST power switch family. This high performance device is suited to home appliances or industrial systems and drives loads up to 4 A.

This ACST4 switch embeds a Triac structure with a high voltage clamping device to absorb the inductive turn-off energy and withstand line transients such as those described in the IEC 61000-4-5 standards. The ACST410 needs a low gate current to be activated (I<sub>GT</sub> < 10 mA) and still shows a high electrical noise immunity complying with IEC standards such as IEC 61000-4-4 (fast transient burst test).



# 1 Characteristics

Table 1. Absolute ratings (limiting values)

Symbol	Parameter			Value	Unit
		TO-220FPAB	T <sub>c</sub> = 102 °C	,	
I <sub>T(RMS)</sub>	On-state rms current (full sine wave)	DPAK	T <sub>c</sub> = 112 °C	4	Α
		DPAK with 0.5 cm copper	T <sub>amb</sub> = 60 °C	1	
l	Non repetitive surge peak on-state current	f = 50 Hz	t <sub>p</sub> = 20 ms	32	_
I <sub>TSM</sub>	T <sub>j</sub> initial = 25 °C, (full cycle sine wave)	f = 60 Hz	t <sub>p</sub> = 16.7 ms	30	Α
I <sup>2</sup> t	I <sup>2</sup> t for fuse selection		t <sub>p</sub> = 10 ms	6	A <sup>2</sup> s
dl/dt	Critical rate of rise on-state current $I_G = 2 \times I_{GT}$ , $tr \le 100 \text{ ns}$ $f = 120 \text{ Hz}$		T <sub>j</sub> = 125 °C	100	A/µs
V <sub>PP</sub> <sup>(1)</sup>	Non repetitive line peak pulse voltage <sup>(1)</sup>	T <sub>j</sub> = 25 °C	2	kV	
P <sub>G(AV)</sub>	Average gate power dissipation	0.1	W		
P <sub>GM</sub>	Peak gate power dissipation (t <sub>p</sub> = 20 μs)	T <sub>j</sub> = 125 °C	10	W	
I <sub>GM</sub>	Peak gate current ( $t_p$ = 20 $\mu$ s) $T_j$ = 125 °C				Α
T <sub>stg</sub>	Storage temperature range	-40 to +150	°C		
Tj	Operating junction temperature range	-40 to +125	°C		
TL	Lead temperature for soldering during 10 s (at 3 mm fr	260	°C		
V <sub>ins</sub>	Insulation rms voltage (60 seconds)			2000	٧

<sup>1.</sup> according to test described by standard IEC 61000-4-5, see Figure 17 for conditions

Table 2. Electrical characteristics ( $T_j$  = 25 °C, unless otherwise specified)

Symbol	Test conditions	Quadrant		Val	ue	Unit
Syllibol	rest conditions	Quaurant		ACST410	ACST435	
I <sub>GT</sub> <sup>(1)</sup>	V <sub>OUT</sub> = 12 V, R <sub>1</sub> = 33 Ω	1 - 11 - 111	Max.	10	35	mA
V <sub>GT</sub>	VOUT - 12 V, NL - 33 12	1-11-111	Max.	1.0	1.1	V
V <sub>GD</sub>	$V_{OUT} = V_{DRM}$ , $R_L = 3.3 \text{ k}\Omega$ , $T_j = 125 ^{\circ}\text{C}$ I - II - III			0.	2	V
IH <sup>(2)</sup>	I <sub>OUT</sub> = 500 mA		Max.	20	25	mA
IL	I <sub>G</sub> = 1.2 x I <sub>GT</sub>	1 - 11 - 111	Max.	40	60	mA
dV/dt <sup>(2)</sup>	V <sub>OUT</sub> = 67% V <sub>DRM</sub> , gate open, T <sub>j</sub> = 125 °C			500	1000	V/µs
(dl/dt)c <sup>(2)</sup>	Without snubber, T <sub>j</sub> = 125 °C				5	A/ms
(dl/dt)c <sup>(2)</sup>	(dV/dt)c = 15 V/µs, T <sub>j</sub> = 125 °C			2		A/ms
V <sub>CL</sub>	I <sub>CL</sub> = 0.1 mA, t <sub>p</sub> = 1 ms			85	50	V

<sup>1.</sup> Minimum  $I_{GT}$  is guaranteed at 5% of  $I_{GT}$  max

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<sup>2.</sup> For both polarities of OUT pin referenced to COM pin



**Table 3. Static characteristics** 

Symbol	Test condition	Test conditions			Unit
V <sub>TM</sub> <sup>(1)</sup>	$I_{OUT}$ = 5.6 A, $t_p$ = 500 $\mu$ s	T <sub>j</sub> = 25 °C	Max.	1.7	V
V <sub>T0</sub> <sup>(1)</sup>	Threshold voltage	T <sub>j</sub> = 125 °C	Max.	0.9	V
R <sub>D</sub> <sup>(1)</sup>	Dynamic resistance	T <sub>j</sub> = 125 °C	Max.	110	mΩ
I <sub>DRM</sub>	V <sub>OUT</sub> = V <sub>DRM</sub> / V <sub>RRM</sub>	T <sub>j</sub> = 25 °C	Max.	20	μA
I <sub>RRM</sub>	VOUI - VDRM/ VRRM	T <sub>j</sub> = 125 °C	ividx.	0.5	mA

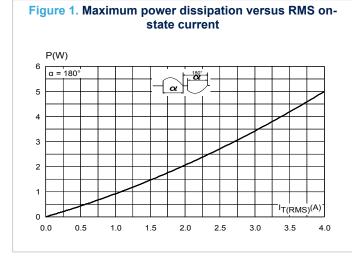
<sup>1.</sup> For both polarities of OUT pin referenced to COM pin

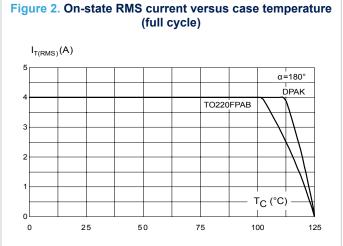
**Table 4. Thermal characteristics** 

Symbol	Parameter			Unit
R <sub>th(j-c)</sub> June	lunction to cope for full evols sine ways conduction	DPAK	2.6	
	Junction to case for full cycle sine wave conduction	TO-220FPAB	4.6	0000
В	Junction to ambient	TO-220FPAB	60	°C/W
R <sub>th(j-a)</sub>	Junction to ambient, S <sub>CU</sub> = 0.5 cm <sup>2 (1)</sup>	DPAK	70	

<sup>1.</sup>  $S_{CU} = copper surface under tab$ 

# 1.1 Characteristics (curves)





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Figure 3. On-state RMS current versus ambient temperature (free air convection, full cycle)

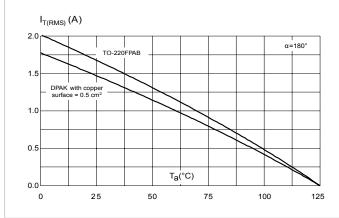


Figure 4. Relative variation of thermal impedance junction to case versus pulse duration

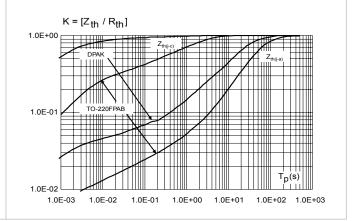


Figure 5. Relative variation of gate trigger current and gate trigger voltage versus junction temperature (typical values)

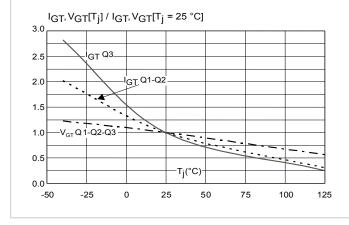


Figure 6. Relative variation of holding current and latching current versus junction temperature (typical values)

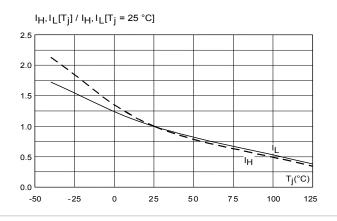


Figure 7. Surge peak on-state current versus number of cycles

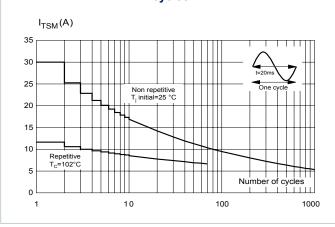
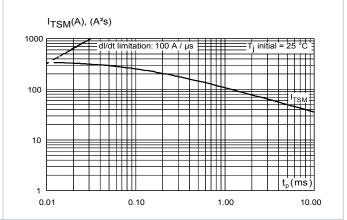


Figure 8. Non repetitive surge peak on-state current for a sinusoidal pulse width



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Figure 9. On-state characteristics (maximum values)

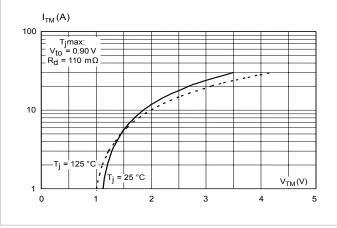


Figure 10. Relative variation of critical rate of decrease of main current (dl/dt)c versus junction temperature

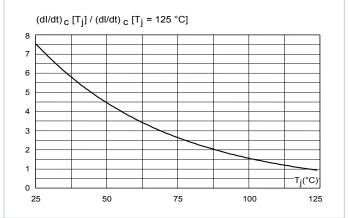


Figure 11. Relative variation of static dV/dt immunity versus junction temperature (gate open)

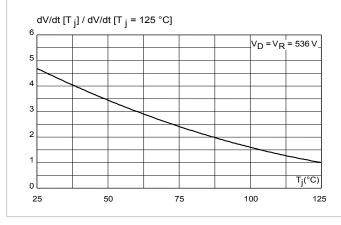


Figure 12. Relative variation of Leakage current versus junction temperature

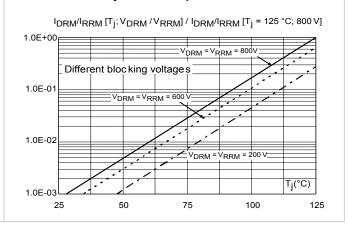


Figure 13. Relative variation of the clamping voltage versus junction temperature (minimum values)

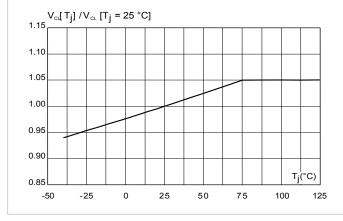
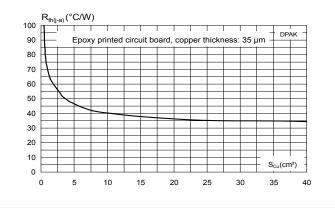


Figure 14. Thermal resistance junction to ambient versus copper surface under tab (typical values)



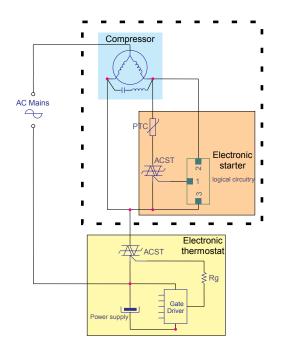
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# 2 Application information

#### 2.1 Typical application descriptions

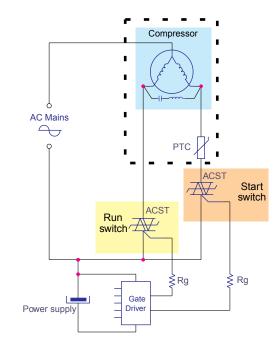
The ACST4 device has been designed to control medium power load, such as AC motors in home appliances. Thanks to its thermal and turn off commutation performances, the ACST4 switch is able to drive an inductive load up to 4 A with no turn off additional snubber. It also provides high thermal performances in static and transient modes such as the compressor inrush current or high torque operating conditions of an AC motor. Thanks to its low gate triggering current level, the ACST4 can be driven directly by an MCU through a simple gate resistor as shown Figure 15 and Figure 16.



Compressor with integrated e-starter

Figure 15. Compressor control - typical diagrams

Compressor with external electronic drive



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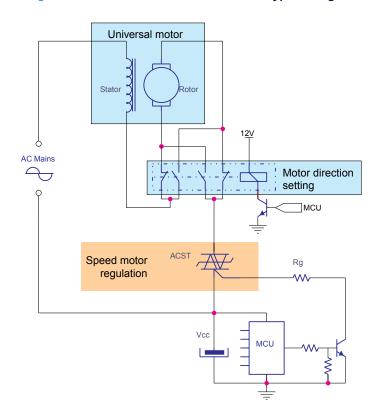


Figure 16. Universal drum motor control – typical diagram

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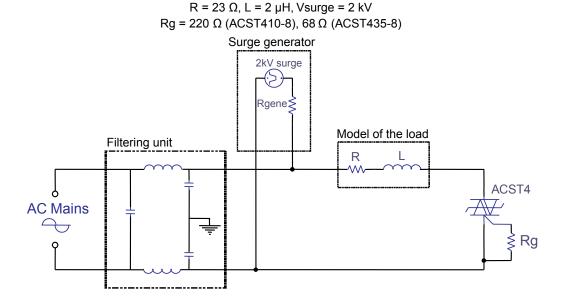
#### 2.2 AC line transient voltage ruggedness

In comparison with standard Triacs, which are not robust against surge voltage, the ACST4 is self-protected against over-voltage, specified by the new parameter  $V_{CL}$ . The ACST4 switch can safely withstand AC line transient voltages either by clamping the low energy spikes, such as inductive spikes at switch off, or by switching to the on state (for less than 10 ms) to dissipate higher energy shocks through the load. This safety feature works even with high turn-on current ramp up.

The test circuit of represents the ACST4 application, and is used to stress the ACST switch according to the IEC 61000-4-5 standard conditions. With the additional effect of the load which is limiting the current, the ACST switch withstands the voltage spikes up to 2 kV on top of the peak line voltage. The protection is based on an overvoltage crowbar technology. The ACST4 folds back safely to the on state as shown in . The ACST4 recovers its blocking voltage capability after the surge and the next zero current crossing.

Such a non repetitive test can be done at least 10 times on each AC line voltage polarity.

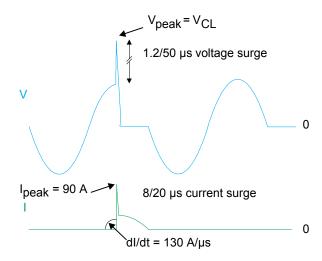
Figure 17. Overvoltage ruggedness test circuit for resistive and inductive loads for IEC 61000-4-5 standards



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Figure 18. Typical voltage and current waveforms across the ACST4 during IEC 61000-4-5 standard test



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# 3 Package information

In order to meet environmental requirements, ST offers these devices in different grades of ECOPACK packages, depending on their level of environmental compliance. ECOPACK specifications, grade definitions and product status are available at: <a href="https://www.st.com">www.st.com</a>. ECOPACK is an ST trademark.

# 3.1 TO-220FPAB package information

- Epoxy meets UL94, V0
- Recommended torque: 0.4 to 0.6 N·m

Dia L6 L2 *L7* L3 F1 L4 F2 -G1-

Figure 19. TO-220FPAB package outline

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Table 5. TO-220FPAB package mechanical data

	Dimensions					
Ref.	Millim	neters	Inch	Inches		
	Min.	Max.	Min.	Max.		
Α	4.40	4.60	0.1739	0.1818		
В	2.5	2.7	0.0988	0.1067		
D	2.50	2.75	0.0988	0.1087		
E	0.45	0.70	0.0178	0.0277		
F	0.75	1.0	0.0296	0.0395		
F1	1.15	1.70	0.0455	0.0672		
F2	1.15	1.70	0.0455	0.0672		
G	4.95	5.20	0.1957	0.2055		
G1	2.40	2.70	0.0949	0.1067		
Н	10.00	10.40	0.3953	0.4111		
L2	16.00	typ.	0.6324 typ.			
L3	28.60	30.60	1.1304	1.2095		
L4	9.80	10.6	0.3874	0.4190		
L5	2.90	3.60	0.1146	0.1423		
L6	15.90	16.40	0.6285	0.6482		
L7	9.00	9.30	0.3557	0.3676		
Dia	3.0	3.20	0.1186	0.1265		

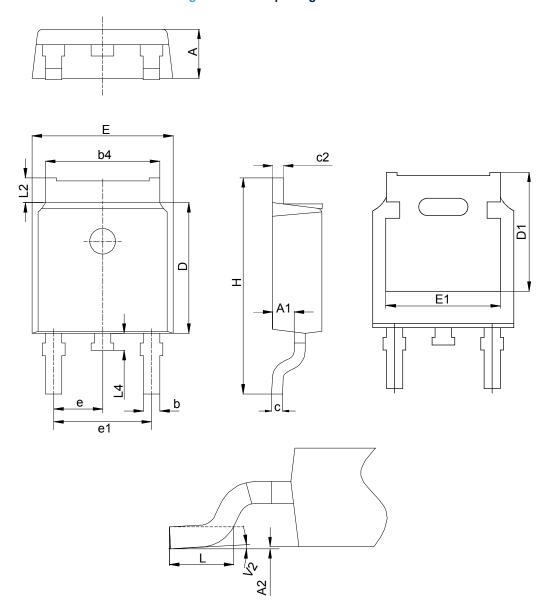
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# 3.2 DPAK package information

- Molding compouned resin is halogen free and meets UL94 flammability standard, level V0
- · Lead-free package leads plating

Figure 20. DPAK package outline



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				Dimensions			
Ref.		Millimeters			Inches <sup>(1)</sup>		
	Min.	Тур.	Max.	Min.	Тур.	Max.	
Α	2.18		2.40	0.0858		0.0945	
A1	0.90		1.10	0.0354		0.0433	
A2	0.03		0.23	0.0012		0.0091	
b	0.64		0.90	0.0252		0.354	
b4	4.95		5.46	0.1949		0.2150	
С	0.46		0.61	0.0181		0.0240	
c2	0.46		0.60	0.0181		0.0236	
D	5.97		6.22	0.2350		0.2449	
D1	4.95		5.60	0.1949		0.2205	
E	6.35		6.73	0.2500		0.2650	
E1	4.32		5.50	0.1701		0.2165	
е		2.286			0.0900		
e1	4.40		4.70	0.1732		0.1850	
Н	9.35		10.40	0.3681		0.4094	
L	1.00		1.78	0.0394		0.0701	
L2			1.27			0.0500	
L4	0.60		1.02	0.0236		0.0402	
V2 <sup>(2)</sup>	-8°		+8°	-8°		+8°	

Table 6. DPAK package mechanical data

Note:

This package drawing may slightly differ from the physical package. However, all the specified dimensions are guaranteed.

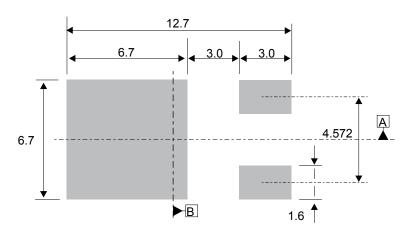


Figure 21. DPAK recommended footprint (dimensions are in mm)

The device must be positioned within  $\bigcirc 0.05 \ |A|B$ 

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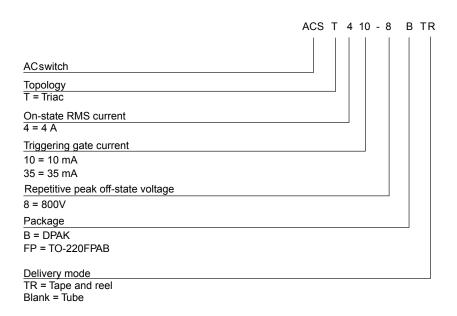
<sup>1.</sup> Dimensions in inches are given for reference only

<sup>2.</sup> Degree



# 4 Ordering information

Figure 22. Ordering information scheme



**Table 7. Ordering information** 

Order code	Marking	Package	Weight	Base qty.	Packing mode
ACST410-8B	ACST4108	DPAK	1.5 g	50	Tube
ACST410-8BTR		DPAK		1000	Tape and reel
ACST410-8FP		TO-220FPAB	2.4 g	50	Tube
ACST435-8		DPAK	150	50	Tube
ACST435-8BTR	ACST4358	DPAK	1.5 g	1000	Tape and reel
ACST435-8FP		TO-220FPAB	2.4 g	50	Tube

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# **Revision history**

**Table 8. Document revision history** 

Date	Version	Changes
Jan-2003	3A	Previous update.
04-Jul-2007	4	Reformatted to current standard. Added package.
18-Dec-2009	5	V <sub>DRM</sub> /V <sub>RRM</sub> updated to 800 V. Order codes updated.
02-Jun-2014	6	Updated DPAK package information and reformatted to current standard.
21-Oct-2014	7	Updated Table 2, Table 3, Table 4, Features and Description.
18-May-2017	8	Updated Features in cover page, Table 2 and Figure 14.
19-Dec-2019	9	Update DPAK package information.

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