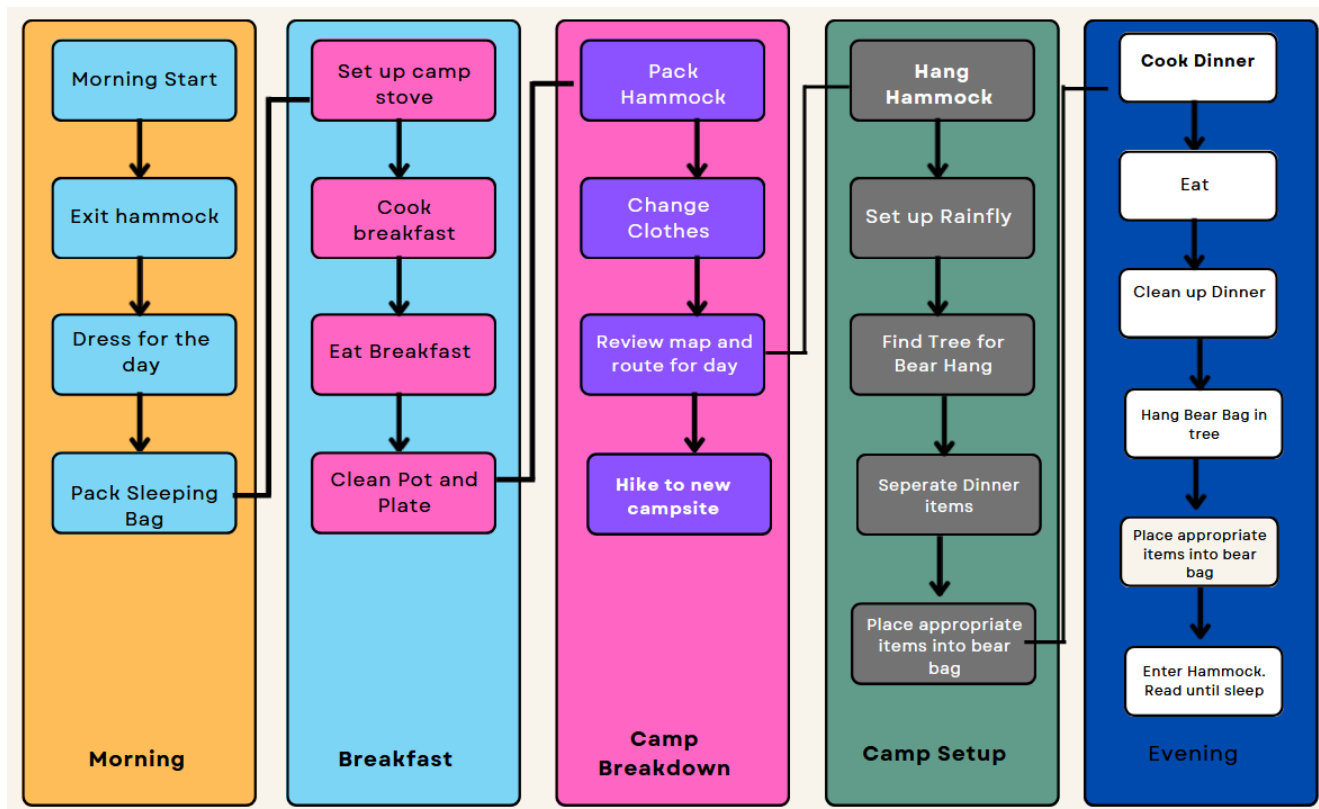


Value Stream Map – Day of Backpacking trip

Analyzing Lean Metrics



Estimated Average Flow Time	
Morning	20 minutes
Breakfast	90 minutes
Camp Breakdown	300 minutes
Camp Setup	30 minutes
Evening	120 minutes
Estimated Time:	9.33 Hours

Optimizing Hiking Plan	
Efficiency	I can be more efficient by packing the bear bag every night with the next day's food on top, or even pre-labeled prior to beginning trip. Additionally I can review the map the night before and verify the route at that time.
Security Issue	Every night food is left unattended in bear bag, may need to reevaluate if secure enough on each trip. Bear cans are alternative safety option.
Reorgization	Cold Breakfasts will not require pots and pans, so breakfast could be reduce to gathering cold food items i.e. apple and granola bar.

Source:

- Knight, L. (2020, October 29). *3 easy steps for using VSM in everyday life*. ConnectALL. <https://www.connectall.com/3-easy-steps-for-using-vsm-in-everyday-life/>