	$k \le 15$ and $n \le 64$	
	Designs with 3 Factors	
(a) $2^{3-1}$ ; 1/2 fraction of 3 factors in 4 runs	Design Generators	Resolution III
	C = AB	
	Defining relation: $I = ABC$	
	Aliases	
	A = BC $B = AC$	
	C = AB	
	Designs with 4 Factors	
(b) 2 <sup>4-1</sup> ; 1/2 fraction of	8	Resolution IV
4 factors in 8 runs	Design Generators	Resolution 1 v
4 factors in 6 funs	D = ABC	
	Defining relation: $I = ABCD$	
	Aliases	
	A = BCD	
	B = ACD	
	$egin{array}{lll} C &=& ABD \ D &=& ABC \end{array}$	
	AB = CD	
	AC = BD	
	AD = BC	
	Designs with 5 Factors	
(c) $2^{5-2}$ ; 1/4 fraction of		Resolution III
5 factors in 8 runs	Design Generators	
	D = AB  E = AC	
De	fining relation: $I = ABD = ACE = BCDE$	
	<u>Aliases</u>	
	A = BD = CE	
	B = AD = CDE C = AE = BDE	
	D = AB = BCE	
	E = AC = BCD	
	BC = DE = ACD = ABE	
	CD = BE = ABC = ADE	
(d) $2^{5-1}$ ; 1/2 fraction of		Resolution V
5 factors in 16 runs	Design Generators	
	E = ABCD	
	Defining relation: $I = ABCDE$	
T1iiiiii-	Aliases	
Each main effect is aliased wit	n a single 4-factor interaction. $AB = CDE \qquad BD = ACE$	
	AB = CDE $BD = ACEAC = BDE$ $BE = ACD$	
	AD = BCE $CD = ABE$	
	AE = BCD $CE = ABD$	
	BC = ADE $DE = ABC$	
	2 blocks of 8: $AB = CDE$	

## Designs with 6 Factors

(e)  $2^{6-3}$ ; 1/8 fraction of

6 factors in 8 runs

**Resolution III** 

## **Design Generators**

$$D = AB$$
  $E = AC$   $F = BC$ 

Defining relation: I = ABD = ACE = BCDE = BCF = ACDF = ABEF = DEF

#### **Aliases**

$$A = BD = CE = CDF = BEF$$
  $E = AC = DF = BCD = ABF$ 

$$B = AD = CF = CDE = AEF$$
  $F = BC = DE = ACD = ABE$ 

$$C = AE = BF = BDE = ADF$$
  $CD = BE = AF = ABC = ADE = BDF = CEF$ 

$$D = AB = EF = BCE = ACF$$

(f)  $2^{6-2}$ ; 1/4 fraction of 6 factors in 16 runs

**Resolution IV** 

#### Design Generators

$$E = ABC$$
  $F = BCD$ 

Defining relation: I = ABCE = BCDF = ADEF

## <u>Aliases</u>

$$A = BCE = DEF$$
  $AB = CE$ 

$$B = ACE = CDF$$
  $AC = BE$ 

$$C = ABE = BDF$$
  $AD = EF$ 

$$D = BCF = AEF$$
  $AE = BC = DF$ 

$$E = ABC = ADF$$
  $AF = DE$ 

$$F = BCD = ADE$$
  $BD = CF$ 

$$ABD = CDE = ACF = BEF$$
  $BF = CD$ 

$$ACD = BDE = ABF = CEF$$

2 blocks of 8: 
$$ABD = CDE = ACF = BEF$$

## (g) $2^{6-1}$ ; 1/2 fraction of 6 factors in 32 runs

**Resolution VI** 

#### **Design Generators**

$$F = ABCDE$$

Defining relation: I = ABCDEF

## <u>Aliases</u>

Each main effect is aliased with a single 5-factor interaction.

Each 2-factor interaction is aliased with a single 4-factor interaction.

$$ABC = DEF$$
  $ACE = BDF$ 

$$ABD = CEF$$
  $ACF = BDE$ 

$$ABE = CDF$$
  $ADE = BCF$ 

$$ABF = CDE$$
  $ADF = BCE$ 

$$ACD = BEF$$
  $AEF = BCD$ 

2 blocks of 16: ABC = DEF 4 blocks of 8: AB = CDEF

$$ACD = BEF$$

$$AEF = BCD$$

## **TABLE VIII** Alias Relationships for $2^{k-p}$ Fractional Factorial Designs with $k \le 15$ and $n \le 64$ (Continued)

#### Designs with 7 Factors

(h) 2<sup>7-4</sup>; 1/16 fraction of 7 factors in 8 runs

Resolution III

## **Design Generators**

$$D = AB \quad E = AC \quad F = BC \quad G = ABC$$
 Defining relation: 
$$I = ABD \quad = ACE = BCDE = BCF = ACDF = ABEF = DEF = ABCG$$
 
$$= CDG = BEG = ADEG = AFG = BDFG = CEFG = ABCDEFG$$

<u>Aliases</u>

A = BD = CE = FG E = AC = DF = BG

B = AD = CF = EG F = BC = DE = AGC = AE = BF = DG G = CD = BE = AF

D = AB = EF = CG

(i)  $2^{7-3}$ ; 1/8 fraction of 7 factors in 16 runs

Resolution IV

### **Design Generators**

$$E = ABC$$
  $F = BCD$   $G = ACD$ 

Defining relation: I = ABCE = BCDF = ADEF = ACDG = BDEG = ABFG = CEFG

#### <u>Aliases</u>

$$A = BCE = DEF = CDG = BFG \qquad AB = CE = FG \qquad E = ABC = ADF = BDG = CFG \qquad AF = DE = BG$$
 
$$B = ACE = CDF = DEG = AFG \qquad AC = BE = DG \qquad F = BCD = ADE = ABG = CEG \qquad AG = CD = BF$$
 
$$C = ABE = BDF = ADG = EFG \qquad AD = EF = CG \qquad G = ACD = BDE = ABF = CEF \qquad BD = CF = EG$$
 
$$D = BCF = AEF = ACG = BEG \qquad AE = BC = DF$$
 
$$ABD = CDE = ACF = BEF = BCG = AEG = DFG$$

ABD = CDE - ACF - BEF - BCG - AEG - DFG2 blocks of 8: ABD = CDE = ACF = BEF = BCG = AEG = DFG

(j)  $2^{7-2}$ ; 1/4 fraction of 7 factors in 32 runs

Resolution IV

## **Design Generators**

$$F = ABCD$$
  $G = ABDE$ 

Defining relation: I = ABCDF = ABDEG = CEFG

#### <u>Aliases</u>

2 blocks of 16: ACE = AFG 4 blocks

4 blocks of 8: ACE = AFG

BCE = BFG

AB = CDF = DEG

(k) 2<sup>7-1</sup>; 1/2 fraction of 7 factors in 64 runs

Resolution VII

## Design Generators

G = ABCDEF

Defining relation: I = ABCDEFG

## Aliases

Each main effect is aliased with a single 6-factor interaction.

Each 2-factor interaction is aliased with a single 5-factor interaction.

Each 3-factor interaction is aliased with a single 4-factor interaction.

2 blocks of 32: ABC 4 blocks of 16: ABC

CEF

CDG

## Designs with 8 Factors

(1) 2<sup>8-4</sup>; 1/16 fraction of Resolution IV 8 factors in 16 runs

Design Generators

Defining relation: I = BCDE = ACDF = ABEF = ABCG = ADEG = BDFG = CEFG = ABDH = ACEH = BCFH = DEFH = CDGH = BEGH = AFGH = ABCDEFGH  $\frac{Aliases}{A = CDF} = BEF = BCG = DEG = BDH = CEH = FGH \qquad AB = EF = CG = DH$   $B = CDE = AEF = ACG = DFG = ADH = CFH = EGH \qquad AC = DF = BG = EH$   $C = BDE = ADE = ADE = ABC = EFC = AEH = BEH = DCH \qquad AD = CE = EC = BH$ 

$$A = CDF = BEF = BCG = DEG = BDH = CEH = FGH$$
 $B = CDE = AEF = ACG = DFG = ADH = CFH = EGH$ 
 $C = BDE = ADF = ABG = EFG = AEH = BFH = DGH$ 
 $D = BCE = ACF = AEG = BFG = ABH = EFH = CGH$ 
 $E = BCD = ABF = ADG = CFG = ACH = DFH = BGH$ 
 $AC = DF = BG = EH$ 
 $AD = CF = EG = BH$ 
 $AE = BF = DG = CH$ 
 $AE = BF = DG = CH$ 
 $AF = CD = BE = GH$ 
 $AF = CD = BE = GH$ 
 $AG = BC = DE = FH$ 
 $AF = ADE = BDF = CEF = CDH = BEH = AFH$ 
 $AH = BD = CE = FG$ 
 $AF = CD = BE = FG$ 
 $AF = CD = BE = FH$ 
 $AF = CD = BF = CG = BH$ 
 $AF = CD = BF = CH$ 
 $AF = CD = BF$ 
 $AF = CD$ 

2 blocks of 8: AB = EF = CG = DH

(m)  $2^{8-3}$ ; 1/8 fraction of Resolution IV 8 factors in 32 runs

## Design Generators

F = ABC G = ABD H = BCDE

Defining relation: I = ABCF = ABDG = CDFG = BCDEH = ADEFH = ACEGH = BEFGH

#### Aliases

$$A = BCF = BDG$$
  $AE = DFH = CGH$   $DE = BCH = AFH$ 
 $B = ACF = ADG$   $AF = BC = DEH$   $DH = BCE = AEF$ 
 $C = ABF = DFG$   $AG = BD = CEH$   $EF = ADH = BGH$ 
 $D = ABG = CFG$   $AH = DEF = CEG$   $EG = ACH = BFH$ 
 $E = BE = CDH = FGH$   $EH = BCD = ADF = ACG = BFG$ 
 $F = ABC = CDG$   $BH = CDE = EFG$   $FH = ADE = BEG$ 
 $G = ABD = CDF$   $CD = FG = BEH$   $GH = ACE = BEF$ 
 $H = CE = BDH = AGH$   $ABE = CEF = DEG$ 
 $AB = CF = DG$   $CG = DF = AEH$   $ABH = CFH = DGH$ 
 $AC = BF = EGH$   $CH = BDE = AEG$   $ACD = BDF = BCG = AFG$ 

2 blocks of 16: ABE = CEF = DEG 4 blocks of 8: ABE = CEF = DEG

ABH = CFH = DGH

EH = BCD = ADF = ACG = BFG

**TABLE VIII** Alias Relationships for  $2^{k-p}$  Fractional Factorial Designs with  $k \le 15$  and  $n \le 64$  (Continued)

#### Designs with 8 Factors (Continued) (n) $2^{8-2}$ ; 1/4 fraction of 8 Resolution V factors in 64 runs **Design Generators** G = ABCD H = ABEFDefining relation: I = ABCDG = ABEFH = CDEFGH**Aliases** AB = CDG = EFHBG = ACDEF = ABHBFG =ADH =AC = BDGBH = AEFEG =AEG =BGH =AD = BCGCD = ABGEH = ABFAFG =CDE = FGHAE = BFHCE =FG =AGH =CDF = EGHAF = BEHCF =FH = ABEBCE =CDH = EFGAG = BCDCG = ABDGH =BCF =CEF = DGHAH = BEFCEG = DFHCH =ACE =BCH =BC = ADGDE =ACF =BDE =CEH = DFGDF =BD = ACGACH =BDF =CFG = DEHBE = AFHDG = ABCADE =BDH =CFH = DEGBF = AEHDH =ADF =BEG =CGH = DEF2 blocks of 32: CDE = FGH 4 blocks of 16: CDE = FGHACFBDHDesigns with 9 Factors (o) $2^{9-5}$ ; 1/32 fraction of **Resolution III** 9 factors in 16 runs **Design Generators** E = ABC F = BCD G = ACD H = ABD J = ABCDDefining relation: I = ABCE = BCDF = ADEF = ACDG = BDEG = ABFG = CEFG = ABDH=CDEH=ACFH=BEFH=BCGH=AEGH=DFGH=ABCDEFGH=ABCDJ= DEJ = AFJ = BCEFJ = BGJ = ACEGJ = CDFGJ = ABDEFGJ = CHJ=ABEHJ=BDFHJ=ACDEFHJ=ADGHJ=BCDEGHJ=ABCFGHJ=EFGHJ**Aliases** A = FJB = GJC = HJD = EJE = DJF = AJG = BJH = CJJ = DE = AF = BG = CHAB = CE = FG = DHAC = BE = DG = FHAD = EF = CG = BHAE = BC = DF = GHAG = CD = BF = EHAH = BD = CF = EG

2 blocks of 8: AB = CE = FG = DH

## Designs with 9 Factors (Continued)

```
(p) 2^{9-4}; 1/16 fraction of
                                                                                      Resolution IV
   9 factors in 32 runs
                                        Design Generators
                             F = BCDE G = ACDE H = ABDE J = ABCE
        Defining relation: I = BCDEF = ACDEG = ABFG = ABDEH = ACFH = BCGH = DEFGH = ABCEJ
                        =ADFJ=BDGJ=CEFGJ=CDHJ=BEFHJ=AEGHJ=ABCDFGHJ
                                             <u>Aliases</u>
         A = BFG = CFH = DFJ
                                  AD = CEG = BEH = FJ
                                                                   BJ = ACE = DG = EFH
         B = AFG = CGH = DGJ
                                  AE = CDG = BDH = BCJ = GHJ
                                                                   CD = BEF = AEG = HJ
         C = AFH = BGH = DHJ
                                  AF = BG = CH = DJ
                                                                   CE = BDF = ADG = ABJ = FGJ
         D = AFJ = BGJ = CHJ
                                  AG = CDE = BF = EHJ
                                                                   CJ = ABE = EFG = DH
                                  AH = BDE = CF = EGJ
                                                                   DE = BCF = ACG = ABH = FGH
         E =
         F = ABG = ACH = ADJ
                                  AJ = BCE = DF = EGH
                                                                   EF = BCD = DGH = CGJ = BHJ
         G = ABF = BCH = BDJ
                                  BC = DEF = GH = AEJ
                                                                   EG = ACD = DFH = CFJ = AHJ
         H = ACF = BCG = CDJ
                                  BD = CEF = AEH = GJ
                                                                   EH = ABD = DFG = BFJ = AGJ
          J = ADF = BDG = CDH
                                  BE = CDF = ADH = ACJ = FHJ
                                                                   EJ = ABC = CFG = BFH = AGH
        AB = FG = DEH = CEJ
                                  BH = ADE = CG = EFJ
                                                                  AEF = BEG = CEH = DEJ
        AC = DEG = FH = BEJ
              2 blocks of 16: AEF = BEG = CEH = DEJ 4 blocks of 8: AEF = BEG = CEH = DEJ
                                                             AB = FG = DEH = CEJ
```

(q) 2<sup>9-3</sup>; 1/8 fraction of 9 factors in 64 runs

## **Resolution IV**

CD = BEF = AEG = HJ

## Design Generators

G = ABCD H = ACEF J = CDEF

Defining relation: I = ABCDG = ACEFH = BDEFGH = CDEFJ = ABEFGJ = ADHJ = BCGHJ

```
<u>Aliases</u>
 A = DHJ
                    AC = BDG = EFH
                                        BF =
 B =
                    AD = BCG = HJ
                                        BG = ACD = CHJ
 C =
                    AE = CFH
                                        BH = CGJ
 D = AHJ
                    AF = CEH
                                         BJ = CGH
 E =
                    AG = BCD
                                        CD = ABG = EFJ
 F =
                                        CE = AFH = DFJ
                    AH = CEF = DJ
 G =
                    AJ = DH
                                        CF = AEH = DEJ
 H = ADJ
                    BC = ADG = GHJ
                                        CG = ABD = BHJ
 J = ADH
                    BD = ACG
                                        CH = AEF = BGJ
AB = CDG
                    BE =
                                        CJ = DEF = BGH
DE = CFI
                    GJ = BCH
                                       AFJ = BEG = DFH
DF = CEJ
                   ABE = FGJ
                                       AGH = DGJ
DG = ABC
                   ABF = EGJ
                                       AGJ = BEF = DGH
EF = ACH = CDJ
                   ABH = BDJ
                                       BCE =
EG =
                   ABJ = EFG = BDH
                                       BCF =
EH = ACF
                   ACJ = CDH
                                       BDE = FGH
EJ = CDF
                   ADE = EHJ
                                       BDF = EGH
FG =
                  ADF = FHJ
                                       BEH = DFG
FH = ACE
                                       BFH = DEG
                   AEG = BFJ
FJ = CDE
                   AEJ = BFG = DEH
                                       CEG =
GH = BCJ
                   AFG = BEJ
                                       CFG =
      2 blocks of 32: CFG 4 blocks of 16: CFG =
```

locks of 32: CFG 4 blocks of 16: CFG = AGJ = BEF = DGHADE = EHJ

**TABLE VIII** Alias Relationships for  $2^{k-p}$  Fractional Factorial Designs with  $k \le 15$  and  $n \le 64$  (Continued)

```
Designs with 10 Factors
(r) 2^{10-6}: 1/64 fraction of
                                                                                   Resolution III
  10 factors in 16 runs
                                        Design Generators
                     E = ABC F = BCD G = ACD H = ABD J = ABCD K = AB
Defining relation: I = ABCE = BCDF = ADEF = ACDG = BDEG = ABFG = CEFG = ABDH
              =CDEH=ACFH=BEFH=BCGH=AEGH=DFGH=ABCDEFGH=ABCDJ
              = DEJ = AFJ = BCEFJ = BGJ = ACEGJ = CDFGI = ABDEFGJ = CHJ
              =ABEHJ=BDFHJ=ACDEFHJ=ADGHJ=BCDEGHJ=ABCFGHJ=EFGHJ=ABK
              = CEK = ACDFK = BDEFK = BCDGK = ADEGK = FGK = ABCEFGK = DHK
              =ABCDEHK=BCFHK=AEFHK=ACGHK=BEGHK=ABDFGHK=CDEFGHK=CDJK
              =ABDEJK=BFJK=ACEFJK=AGJK=BCEGJK=ABCDFGJK=DEFGJK=ABCHJK
              = EHJK = ADFHJK = BCDEFHJK = BDGHJK = ACDEGHJK = CFGHJK = ABEFGHJK
                             A = FJ = BK
                                             J = DE = AF = BG = CH
                             B = GJ = AK
                                             K = AB = CE = FG = DH
                             C = HJ = EK
                                            AC = BE = DG = FH
                             D = EJ = HK
                                            AD = EF = CG = BH
                             E = DJ = CK
                                            AE = BC = DF = GH
                             F = AJ = GK
                                            AG = CD = BF = EH = JK
                             G = BJ = FK
                                            AH = BD = CF = EG
                             H = CJ = DK
                               2 blocks of 8: AG = CD = BF = EH = JK
(s) 2^{10-5}; 1/32 fraction of
                                                                                   Resolution IV
  10 factors in 32 runs
                                       Design Generators
                      F = ABCD G = ABCE H = ABDE J = ACDE K = BCDE
        Defining relation: I = ABCDF = ABCEG = DEFG = ABDEH = CEFH = CDGH = ABFGH = ACDEJ
                        =BEFJ=BDGJ=ACFGJ=BCHJ=ADFHJ=AEGHJ=BCDEFGHJ=BCDEK
                        = AEFK = ADGK = BCFGK = ACHK = BDFHK = BEGHK = ACDEFGHK = ABJK
                        =CDFJK=CEGJK=ABDEFGJK=DEHJK=ABCEFHJK=ABCDGHJK=FGHJK
                                            Aliases
             A = EFK = DGK = CHK = BJK
                                                 AH = BDE = BFG = DFJ = EGJ = CK
             B = EFJ = DGJ = CHJ = AJK
                                                 AJ = CDE = CFG = DFH = EGH = BK
             C = EFH = DGH = BHJ = AHK
                                                 AK = EF = DG = CH = BJ
             D = EFG = CGH = BGJ = AGK
                                                 BC = ADF = AEG = HJ = DEK = FGK
             E = DFG = CFH = BFJ = AFK
                                                 BD = ACF = AEH = GJ = CEK = FHK
             F = DEG = CEH = BEJ = AEK
                                                 BE = ACG = ADH = FJ = CDK = GHK
             G = DEF = CDH = BDJ = ADK
                                                 BF = ACD = AGH = EJ = CGK = DHK
             H = CEF = CDG = BCJ = ACK
                                                 BG = ACE = AFH = DJ = CFK = EHK
             J = BEF = BDG = BCH = ABK
                                                 BH = ADE = AFG = CJ = DFK = EGK
             K = AEF = ADG = ACH = ABJ
                                                 CD = ABF = GH = AEJ = BEK = FJK
            AB = CDF = CEG = DEH = FGH = JK
                                                 CE = ABG = FH = ADJ = BDK = GJK
            AC = BDF = BEG = DEJ = FGJ = HK
                                                 CF = ABD = EH = AGJ = BGK = DJK
            AD = BCF = BEH = CEJ = FHJ = GK
                                                 CG = ABE = DH = AFJ = BFK = EJK
                                                 DE = FG = ABH = ACJ = BCK = HJK
            AE = BCG = BDH = CDJ = GHJ = FK
            AF = BCD = BGH = CGJ = DHJ = EK
                                                 DF = ABC = EG = AHJ = BHK = CJK
            AG = BCE = BFH = CFJ = EHJ = DK
                              2 blocks of 16: AK = EF = DG = CH = BJ
                               4 blocks of 8: AK = EF = DG = CH = BJ
                                          AJ = CDE = CFG = DFH = EGH = BK
```

AB = CDF = CEG = DEH = FGH = JK

## Designs with 10 Factors (Continued)

(t)  $2^{10-4}$ ; 1/16 fraction of **Resolution IV** 10 factors in 64 runs **Design Generators** G = BCDF H = ACDF J = ABDE K = ABCEDefining relation: I = BCDFG = ACDFH = ABGH = ABDEJ = ACEFGJ = BCEFHJ = DEGHJ = ABCEK=ADEFGK=BDEFHK=CEGHK=CDJK=BFGJK=AFHJK=ABCDGHJK<u>Aliases</u> A = BGHAD = CFH = BEJBK = ACE = FGJB = AGHAE = BDJ = BCKCD = BFG = AFH = JKC = DJKAF = CDH = HJKCE = ABK = GHKD = CJKAG = BHCF = BDG = ADHE =AH = CDF = BG = FJKCG = BDF = EHKF =AJ = BDE = FHKCH = ADF = EGKG = ABHAK = BCE = FHJCJ = DKH = ABGBC = DFG = AEKCK = ABE = EGH = DJJ = CDKBD = CFG = AEJDE = ABJ = GHJK = CDJBE = ADJ = ACKDF = BCG = ACHAB = GH = DEJ = CEKBF = CDG = GJKDG = BCF = EHJAC = DFH = BEKBJ = ADE = FGKDH = ACF = EGJEF =GJ = DEH = BFKAEG = BEH = CFJ = DFKEG = DHJ = CHKGK = CEH = BFJAEH = BEGEH = DGJ = CGKHJ = DEG = AFKAFG = BFH = CEJ = DEKEJ = ABD = DGHHK = CEG = AFJAGJ = CEF = BHJEK = ABC = CGHABF = FGHAGK = DEF = BHKFG = BCD = BJKACG = BCH = EFJBCJ = EFH = BDKFH = ACD = AJKACJ = EFG = ADKBEF = CHJ = DHKFJ = BGK = AHKADG = BDH = EFKCDE = EJKFK = BGJ = AHJAEF = CGJ = DGKCFK = DFJ

4 blocks of 16: AGJ = CEF = BHJ

AGK = DEF = BHKCD = BFG = AFH = JK

2 blocks of 32: AGJ = CEF = BHJ

**TABLE VIII** Alias Relationships for  $2^{k-p}$  Fractional Factorial Designs with  $k \le 15$  and  $n \le 64$  (Continued)

## Designs with 11 Factors

(u)  $2^{11-7}$ ; 1/128 fraction of **Resolution III** 11 factors in 16 runs **Design Generators** E = ABC F = BCD G = ACD H = ABD J = ABCD K = AB L = ACDefining relation: I = ABCE = BCDF = ADEF = ACDG = BDEG = ABFG = CEFG = ABDH=CDEH=ACFH=BEFH=BCGH=AEGH=DFGH=ABCDEFGH=ABCDJ= DEJ = AFJ = BCEFJ = BGJ = ACEGJ = CDFGJ = ABDEFGJ = CHJ=ABEHJ=BDFHJ=ACDEFHJ=ADGHJ=BCDEGHJ=ABCFGHJ=EFGHJ=ABK= CEK = ACDFK = BDEFK = BCDGK = ADEGK = FGK = ABCEFGK = DHK=ABCDEHK=BCFHK=AEFHK=ACGHK=BEGHK=ABDFGHK=CDEFGHK=CDJK=ABDEJK=BFJK=ACEFJK=AGJK=BCEGJK=ABCDFGJK=DEFGJK=ABCHJK=EHJK=ADFHJK=BCDEFHJK=BDGHJK=ACDEGHJK=CFGHJK=ABEFGHJK=ACL= BEL = ABDFL = CDEFL = DGL = ABCDEGL = BCFGL = AEFGL = BCDHL=ADEHL=FHL=ABCEFHL=ABGHL=CEGHL=ACDFGHL=BDEFGHL=BDJL=ACDEJL=CFJL=ABEFJL=ABCGJL=EGJL=ADFGJL=BCDEFGJL=AHJL=BCEHJL=ABCDFHJL=DEFHJL=CDGHJL=ABDEGHJL=BFGHJL=ACEFGHJL=BCKL=AEKL=DFKL=ABCDEFKL=ABDGKL=CDEGKL=ACFGKL=BEFGKL=ACDHKL=BDEHKL=ABFHKL=CEFHKL=GHKL=ABCEGHKL=BCDFGHKL=ADEFGHKL=ADJKL=BCDEJKL=ABCFJKL=EFJKL=CGJKL=ABEGJKL=BDFGJKL=ACDEFGJKL=BHJKL=ACEHJKL=CDFHJKL=ABDEFHJKL=ABCDGHJKL=DEGHJKL=AFGHJKL=BCEFGHJKL<u>Aliases</u> A = FJ = BK = CLJ = DE = AF = BG = CHB = GJ = AK = ELK = AB = CE = FG = DHC = HJ = EK = ALL = AC = BE = DG = FHD = EJ = HK = GLAD = EF = CG = BHE = DJ = CK = BLAE = BC = DF = GH = KLF = AJ = GK = HLAG = CD = BF = EH = JKG = BJ = FK = DLAH = BD = CF = EG = JLH = CJ = DK = FL2 blocks of 8: AE = BC = DF = GH = KL

#### Designs with 11 Factors (Continued)

```
(v) 2^{11-6}; 1/64 fraction of
                                                                                   Resolution IV
   11 factors in 32 runs
                                        Design Generators
                     F = ABC G = BCD H = CDE J = ACD K = ADE L = BDE
Defining relation:
I = ABCF = BCDG = ADFG = CDEH = ABDEFH = BEGH = ACEFGH = ACDJ = BDFJ = ABGJ = CFGJ
 =AEHJ=BCEFHJ=ABCDEGHJ=DEFGHJ=ADEK=BCDEFK=ABCEGK=EFGK=ACHK=BFHK
 =ABDGHK=CDFGHK=CEJK=ABEFJK=BDEGJK=ACDEFGJK=DHJK=ABCDFHJK=BCGHJK
 = AFGHJK = BDEL = ACDEFL = CEGL = ABEFGL = BCHL = AFHL = DGHL = ABCDFGHL
 =ABCEJL=EFJL=ADEGJL=BCDEFGJL=ABDHJL=CDFHJL=ACGHJL=BFGHJL=ABKL
 = CFKL = ACDGKL = BDFGKL = ABCDEHKL = DEFHKL = AEGHKL = BCEFGHKL = BCDJKL
 =ADFJKL=GJKL=ABCFGJKL=BEHJKL=ACEFHJKL=CDEGHJKL=ABDEFGHJKL
                                            <u>Aliases</u>
                 A = BCF = DFG = CDJ = BGJ = EHJ = DEK = CHK = FHL = BKL
                 B = ACF = CDG = EGH = DFJ = AGJ = FHK = DEL = CHL = AKL
                 C = ABF = BDG = DEH = ADJ = FGJ = AHK = EJK = EGL = BHL = FKL
                 D = BCG = AFG = CEH = ACJ = BFJ = AEK = HJK = BEL = GHL
                 E = CDH = BGH = AHJ = ADK = FGK = CJK = BDL = CGL = FJL
                 F = ABC = ADG = BDJ = CGJ = EGK = BHK = AHL = EJL = CKL
                 G = BCD = ADF = BEH = ABJ = CFJ = EFK = CEL = DHL = JKL
                 H = CDE = BEG = AEJ = ACK = BFK = DJK = BCL = AFL = DGL
                 J = ACD = BDF = ABG = CFG = AEH = CEK = DHK = EFL = GKL
                 K = ADE = EFG = ACH = BFH = CEJ = DHJ = ABL = CFL = GJL
                 L = BDE = CEG = BCH = AFH = DGH = EFJ = ABK = CFK = GJK
AB = CF = GJ = KL AE = HJ = DK
                                     AH = EJ = CK = FL
                                                         AL = FH = BK
                                                                           BH = EG = CL = FK
AC = BF = DJ = HK AF = BC = DG = HL AJ = CD = BG = EH BD = CG = FJ = EL CE = DH = JK = GL
AD = FG = CJ = EK \quad AG = DF = BJ
                                     AK = DE = CH = BL
                                                         BE = GH = DL
                                                                            EF = GK = JL
         ABD = CDF = ACG = BFG = EFH = BCJ = AFJ = DGJ = BEK = GHK = AEL = HJL = DKL
         ABE = CEF = DFH = AGH = EGJ = BHJ = BDK = CGK = FJK = ADL = FGL = CJL = EKL
         ABH = DEF = AEG = CFH = BEJ = GHJ = BCK = AFK = DGK = ACL = BFL = DJL = HKL
         ACE = BEF = ADH = FGH = DEJ = CHJ = CDK = BGK = EHK = AJK = DFL = AGL = BJL
         AEF = BCE = DEG = BDH = CGH = FHJ = DFK = AGK = BJK = CDL = BGL = EHL = AJL
                 2 blocks of 16: AB = CF = GJ = KL
                                                4 blocks of 8: AB = CF = GJ = KL
                                                            AD = FG = CJ = EK
                                                            BD = CG = FJ = EL
```

**TABLE VIII** Alias Relationships for  $2^{k-p}$  Fractional Factorial Designs with  $k \le 15$  and  $n \le 64$  (Continued)

## Designs with 12 Factors

(w) 2<sup>12-8</sup>; 1/256 fraction of 12 factors in 16 runs

**Resolution III** 

## **Design Generators**

$$E = ABC$$
  $F = ABD$   $G = ACD$   $H = BCD$   
 $J = ABCD$   $K = AB$   $L = AC$   $M = AD$   
Aliases

$$A = HJ = BK = CL = DM$$
  
 $B = GJ = AK = EL = FM$ 

$$C = FJ = EK = AL = GM$$

$$D = EJ = FK = GL = AM$$

$$E = DJ = CK = BL = HM$$
  
 $F = CJ = DK = HL = BM$ 

$$F = CJ = DK = HL = BM$$
  
 $G = BJ = HK = DL = CM$ 

$$H = AJ = GK = FL = EM$$

$$J = DE = CF = BG = AH$$

$$K = AB = CE = DF = GH$$

$$L = AC = BE = DG = FH$$

$$M = AD = BF = CG = EH$$
  
 $AE = BC = FG = DH = KL = JM$ 

$$AF = BD = EG = CH = JL = KM$$

$$AG = EF = CD = BH = JK = LM$$

2 blocks of 8: 
$$AE = BC = FG = DH = KL = JM$$

## Designs with 13 Factors

(x) 2<sup>13-9</sup>; 1/512 fraction of 13 factors in 16 runs

**Resolution III** 

## **Design Generators**

$$E = ABC \quad F = ABD \quad G = ACD \quad H = BCD$$
 
$$J = ABCD \quad K = AB \quad L = AC \quad M = AD \quad N = BC$$

## **Aliases**

$$A = HJ = BK = CL = DM = EN$$

$$B = GJ = AK = EL = FM = CN$$

$$C = FJ = EK = AL = GM = BN$$

$$D = EJ = FK = GL = AM = HN$$

$$E = DJ = CK = BL = HM = AN$$

$$F = CJ = DK = HL = BM = GN$$

$$G = BJ = HK = DL = CM = FN$$

$$H = AJ = GK = FL = EM = DN$$

$$J = DE = CF = BG = AH = MN$$

$$K = AB = CE = DF = GH = LN$$

$$L = AC = BE = DG = FH = KN$$

$$M = AD = BF = CG = EH = JN$$
  
 $N = BC = AE = FG = DH = KL = JM$ 

$$AF = BD = EG = CH = JL = KM$$

$$AG = EF = CD = BH = JK = LM$$

2 blocks of 8: AF = BD = EG = CH = JL = KM

#### Designs with 14 Factors

(y) 2<sup>14–10</sup>; 1/1024 fraction of 14 factors in 16 runs

**Resolution III** 

#### **Design Generators**

$$E = ABC \quad F = ABD \quad G = ACD \quad H = BCD \quad J = ABCD$$

$$K = AB \quad L = AC \quad M = AD \quad N = BC \quad O = BD$$

$$\frac{A \text{liases}}{A \text{liases}}$$

$$A = HJ = BK = CL = DM = EN = FO$$

$$B = GJ = AK = EL = FM = CN = DO$$

$$C = FJ = EK = AL = GM = BN = HO$$

$$D = EJ = FK = GL = AM = HN = BO$$

$$E = DJ = CK = BL = HM = AN = GO$$

$$F = CJ = DK = HL = BM = GN = AO$$

$$G = BJ = HK = DL = CM = FN = EO$$

$$H = AJ = GK = FL = EM = DN = CO$$

$$J = DE = CF = BG = AH = MN = LO$$

$$K = AB = CE = DF = GH = LN = MO$$

$$L = AC = BE = DG = FH = KN = JO$$

$$M = AD = BF = CG = EH = JN = KO$$

## 2 blocks of 8: AG = EF = CD = BH = JK = LM = NODesigns with 15 Factors

N = BC = AE = FG = DH = KL = JM O = BD = AF = EG = CH = JL = KMAG = EF = CD = BH = JK = LM = NO

(z) 2<sup>15-11</sup>; 1/2048 fraction of 5 factors in 16 runs

**Resolution III** 

# $\underline{\text{Design Generators}}$ $E = ABC \quad F = ABD \quad G = ACD \quad H = BCD \quad J = ABCD$

P = CD = EF = AG = BH = JK = LM = NO