



Configuration on Configuration.h

```
#define Z_MIN_PROBE_USES_Z_MIN_ENDSTOP_PIN
#define FIX_MOUNTED_PROBE

#define X_PROBE_OFFSET_FROM_EXTRUDER 0 // X offset: -left +right [of the nozzle]
#define Y_PROBE_OFFSET_FROM_EXTRUDER 0 // Y offset: -front +behind [the nozzle]
#define Z_PROBE_OFFSET_FROM_EXTRUDER 0 // Z offset: -below +above [the nozzle]
#define AUTO_BED_LEVELING_BILINEAR
#define Z_SAFE_HOMING
#define MULTIPLE_PROBING 2
//#define MIN_SOFTWARE_ENDSTOP_Z
#define Z_CLEARANCE_DEPLOY_PROBE 3 // Z Clearance for Deploy/Stow
#define Z_CLEARANCE_BETWEEN_PROBES 2 // Z Clearance between probe points
#define Z_CLEARANCE_MULTI_PROBE 2 // Z Clearance between multiple probes
//#define Z_AFTER_PROBING 5 // Z position after probing is done
#define Z_PROBE_LOW_POINT -2 // Farthest distance below the trigger-point to go
before stopping
```

Configuration on Configuration_adv.h

```
#define BABYSTEP_ZPROBE_OFFSET
#define DOUBLECLICK_FOR_Z_BABYSTEPPING
```