## 8.8 What are the Essential Elements of a Part 75 QA/QC Program?

Part 75 requires all owners and operators of affected units to develop and implement a quality assurance/quality control (QA/QC) program for the continuous monitoring systems. Each QA/QC program must include a written plan61 that describes in detail the step-by-step procedures and operations for a number of important activities. This quality assurance plan must be made available to the regulatory agencies upon request during field audits. The following are the essential elements that must be included in a QA plan: