





$$\begin{aligned}
 P_A &= 0.06 \text{ atm} \\
 C_{Ai} &= 0.005 \text{ kgmole/m}^3 \\
 P &= 1.0 \text{ atm} \\
 T &= 30^\circ\text{C} = 303 \text{ K} \\
 k_L &= 12.21 \frac{\text{m}}{\text{hr}} \\
 k_G &= 0.610 \frac{\text{kgmole}}{\text{m}^2 \text{ hr atm}}
 \end{aligned}$$

- A. $N_A = k_G (P_A - P_{Ai})$
- B. $N_A = k_L (C_{Ai} - C_{AL})$
- C. $N_A = K_G (P_A - P_A^*)$ or $N_A = K_L (C_{AL}^* - C_{AL})$
- D. read P_A^* and C_{AL}^* from graph

$$\begin{aligned}
 P_A^* &= 0.03 \text{ atm} \\
 C_{AL}^* &= 0.0094 \frac{\text{kgmole}}{\text{m}^3}
 \end{aligned}$$

P_A^* is the partial pressure in equilibrium with the liquid concentration at the operation con.

C_{AL}^* is the liquid concentration in equilibrium with the partial pressure in the gas phase,

- E. draw a line with slope of $-k_L/k_G = -20$
read from graph

$$\begin{aligned}
 P_{Ai} &= 0.036 \text{ atm} \\
 C_{Ai} &= 0.0062 \frac{\text{kg mole}}{\text{m}^3}
 \end{aligned}$$

$$\left. \begin{aligned}
 F. \quad K_G &= \left(\frac{1}{k_G} + \frac{H}{k_L} \right)^{-1} \\
 H &= P_{Ai}/C_{Ai} = 5.81 \text{ atm m}^3/\text{kgmole}
 \end{aligned} \right\} K_G = 0.473 \frac{\text{kgmole}}{\text{m}^2 \text{ hr atm}}$$

$$K_y = K_G P = 0.473 \frac{\text{kgmole}}{\text{m}^2 \text{ hr atm}} \cdot 1 \text{ atm} = 0.473 \frac{\text{kgmole}}{\text{m}^2 \text{ hr}}$$

$$K_L = \left(\frac{1}{k_L} + \frac{1}{H k_G} \right)^{-1}$$

$$= \left(\frac{1}{12.21 \frac{m}{hr}} + \frac{1}{5.81 \frac{atm \cdot m^3}{kg \cdot mole} \cdot 0.610 \frac{kg \cdot mole}{m^2 \cdot hr \cdot atm}} \right)^{-1} = 2.75 \text{ m/hr}$$

$$K_x = K_L \cdot c = 152.42 \frac{kg \cdot mole}{hr \cdot m^2}$$

G.

$$\frac{1/K_G}{1/K_G} = \frac{(0.610)^{-1}}{(0.473)^{-1}} = 0.78 \quad \text{gas phase resistant}$$

H.

$$N_A = K_G (p_A - p_A^*) = 0.473 \frac{kg \cdot mole}{m^2 \cdot hr \cdot atm} (0.06 \text{ atm} - 0.03 \text{ atm}) = 1.42 \times 10^{-2} \frac{kg \cdot mole}{m^2 \cdot hr}$$