



Welder Clock #	10137983	Figure Num	7506	RMC	02260	Line Item	001-1	Size	6"	FWO	602723
QAP/SO	131529	RT #		Rod Caddie Num		Thermocouple Temp		Caddie Thermostat Temp			

MS #	P4-131CE	Rev	1	Machine #	616
Qualification #	A1980	Qualification Exp. Date	11/1/2021		

Part Name	Heat	Serial
BODY EQ ASSY	T1123	1

Size	3/16	Filler	ECoCr-E (21)	Heat	N/A	Lot	52339863
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Num Out	Num In	Stubs	Time Out	Time In
20	5	15	2:50 PM	4:30 PM

MS #	P1-121B	Rev	9	Machine #	
Qualification #		Qualification Exp. Date			

Welder Clock #	10005990	Figure Num	303	RMC	01021	Line Item		Size	8	FWO	602781
QAP/SO		RT #		Rod Caddie Num		Thermocouple Temp		Caddie Thermostat Temp			

MS #	P1-121B	Rev	9	Machine #	
Qualification #	a1038	Qualification Exp. Date	5/31/2021		

Foreman Approval: _____

MPC Approval: _____

Date: 3/4/2021

Note: The recording of false, fictitious or fraudulent statements or entries on this document may be punished as a felony under federal statute.

Form #36-Q-2 (3/2021)



Welder Clock #	10005990	Figure Num	604	RMC	02260	Line Item	001	Size	6	FWO	602759
QAP/SO	131700	RT #		Rod Caddie Num		Thermocouple Temp		Caddie Thermostat Temp			

MS #	P4-111B	Rev	9	Machine #	616
Qualification #	a1038	Qualification Exp. Date	5/31/2021		

Part Name	Heat	Serial
body	t1166	1

Size	1/8	Filler	E8018-B2	Heat	N/A	Lot	1229N
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Num Out	Num In	Stubs	Time Out	Time In
6			8:10 AM	

Welder Clock #	10005990	Figure Num	604	RMC	02260	Line Item	001	Size	6	FWO	602757
QAP/SO	131698	RT #		Rod Caddie Num		Thermocouple Temp		Caddie Thermostat Temp			

MS #	P4-111B	Rev	9	Machine #	
Qualification #		Qualification Exp. Date			

Size	1/8	Filler	E8018-B2	Heat	N/A	Lot	1229N
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Num Out	Num In	Stubs	Time Out	Time In

Foreman Approval: _____

MPC Approval: _____

Date: 3/3/2021

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Form #36-Q-2 (3/2021)



Welder Clock #	10005990	Figure Num	1302	RMC	01021	Line Item	001	Size	4	FWO	602756
QAP/SO	131852	RT #		Rod Caddie Num		Thermocouple Temp		Caddie Thermostat Temp			

MS #	P1-441N	Rev	3	Machine #	765
Qualification #	a942	Qualification Exp. Date	5/31/2021		

Part Name	Heat	Serial
bonnet	t1399	13

Size	N/A	Filler	STELLITE 21	Heat	n/a	Lot	5200821-3
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Num Out	Num In	Stubs	Time Out	Time In

Welder Clock #	10005990	Figure Num	12511	RMC	01021	Line Item	107	Size	6	FWO	Not Listed
QAP/SO	130620	RT #	178347	Rod Caddie Num		Thermocouple Temp		Caddie Thermostat Temp			

MS #	P1-121N	Rev	9	Machine #	781
Qualification #	A1038	Qualification Exp. Date	1/28/2021		

Part Name	Heat	Serial
BODY	T0465	1

Size	1/8	Filler	E7018	Heat	N/A	Lot	4S905B02
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Num Out	Num In	Stubs	Time Out	Time In
20	0	20	5:05 AM	6:25 AM
20	0	20	6:35 AM	7:40 AM

MS #	P1-321N	Rev	9	Machine #	781
Qualification #	A1038	Qualification Exp. Date	1/28/2021		

Size	3/32	Filler	ER70S-6	Heat	N/A	Lot	1446P
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Num Out	Num In	Stubs	Time Out	Time In
10	1	9	8:15 AM	9:20 AM

Foreman Approval: _____

MPC Approval: _____

Date: 3/2/2021

Note: The recording of false, fictitious or fraudulent statements or entries on this document may be punished as a felony under federal statute.

Form #36-Q-2 (3/2021)



Welder Clock #	10005990	Figure Num		RMC	01021	Line Item		Size		FWO	665588
QAP/SO		RT #		Rod Caddie Num		Thermocouple Temp		Caddie Thermostat Temp			

MS #	P1-121B	Rev	9	Machine #	616
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Qualification #	A1602	Qualification Exp. Date	5/16/2021
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Part Name	Heat	Serial
Body	EA25	1

Size	1/8	Filler	E7018	Heat	N/A	Lot	4S905B02
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Num Out	Num In	Stubs	Time Out	Time In
10	2	8	8:51 AM	9:30 AM
12	12	0	3:50 PM	4:03 PM

Foreman Approval:_____

MPC Approval:_____

Date: 3/1/2021

Note: The recording of false, fictitious or fraudulent statements or entries on this document may be punished as a felony under federal statute.

Form #36-Q-2 (3/2021)



Welder Clock #	10005990	Figure Num		RMC	012351	Line Item		Size	6	FWO	123459
QAP/SO		RT #	123455	Rod Caddie Num	1	Thermocouple Temp	225	Caddie Thermostat Temp	250		

MS #	P1-241N	Rev	7	Machine #	781
Qualification #	A2090	Qualification Exp. Date	6/12/2021		

Part Name	Heat	Serial
Body	P9001	1
Seat Ring	Tt7890	2-1
Seat Ring	Tt7890	2-2

Size	N/A	Filler	STELLITE 21	Heat	N/A	Lot	5200821-3
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Num Out	Num In	Stubs	Time Out	Time In
10	8		6:45 PM	6:55 PM
10	8		6:45 PM	6:55 PM
10	8		6:45 PM	6:55 PM
10	8		6:45 PM	6:55 PM

Welder Clock #	10005990	Figure Num		RMC	01021	Line Item		Size		FWO	666589
QAP/SO	119219	RT #		Rod Caddie Num		Thermocouple Temp		Caddie Thermostat Temp			

MS #	P1-341N	Rev	5	Machine #	711
Qualification #	A2116	Qualification Exp. Date	5/16/2021		

Part Name	Heat	Serial
Body	AL	16

Size	1/8	Filler	9018-B3	Heat	N/A	Lot	4F909Z03
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Num Out	Num In	Stubs	Time Out	Time In
3	1	2	8:15 AM	10:30 AM

Foreman Approval: _____

MPC Approval: _____

Date: 2/26/2021

Note: The recording of false, fictitious or fraudulent statements or entries on this document may be punished as a felony under federal statute.

Form #36-Q-2 (3/2021)