WELDING MATERIAL CONTROL LOG

Forged Steel

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| Welder Clock # 10005990 Figure Num A848 RMC 70002 | Line Item 010 Size 2.0 FWO 4251 |
|---|--|
| QAP/SO 119219 RT # Rod Caddie Num | Thermocouple Temp Caddie Thermostat Temp |
| MS # P8-441B Rev 6 Machine # 719 | Part Name Heat Serial |
| Qualification # A1962 Qualification Exp. Date 5/16/2021 | Body P4L 16 |
| | Body P4L 17 |
| Size 1/16 Filler ERCCoCr-E (21) Heat N/A Lot 52334290 | Body P4L 18 |
| Num Out Num In Stubs Time Out Time In | Body P4L 19 |
| | Body P4L 20 |
| | Body P4L 21 |
| | Body P4L 22 |
| | Body P4L 23 |
| | Body P4L 24 |
| | Body P4L 25 |

| Supervisor Approval | MPC Approval: | Date: | 3/5/2021 |
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| Welder Clock # | 10006167 | | Figure Num | 36228 | RMC 02491 | Line Item | Size | 2.0 | FWO 12345 |
|-----------------|------------|-------|------------------|---------|------------|----------------|------|--------------|-------------|
| QAP/SO | F | RT# | | Rod Ca | addie Num | Thermocouple T | Гетр | Caddie Thern | nostat Temp |
| MS # P1-111B | Rev | 10 | Machine # | 719 | | Part Name | Heat | Serial | |
| Qualification # | A1962 | Qι | ualification Exp | o. Date | 5/16/2021 | BODY | SX54 | 1 | |
| | | | • | | . , | BODY | SX54 | 2 | |
| Size 1/8 Fill | er ERCoC | r-E (| 21) Heat | N/A | Lot 8BD27F | BODY | SX54 | 3 | |
| Num Out Num | In Stubs T | ime | Out Tim | ne In | | L | | | |
| | | | | | | | | | |

| Welder Clock # | 1012089 | 9 | Figure Num | 602 | RMC | 01021 | Line Item | | Size | 4' | FWO | 603413 |
|-----------------|----------|--------|----------------|--------------|-------|---------|-------------|--------|------|---------------|--------|--------|
| QAP/SO | | RT # 1 | 79019 | Rod Caddie N | lum | · | Thermocoupl | e Temp | | Caddie Thermo | stat T | emp |
| MS# P1-111CE | Rev | 1 1 | Machine # | | | | | | | | | |
| Qualification # | | Qua | lification Exp | . Date | | | | | | | | |
| Size 5/32 Fill | er E7018 | 3 | Heat I | N/A | Lot 2 | B926D06 | | | | | | |
| Num Out Num | n Stubs | Γime O | ut Tim | e In | | | | | | | | |
| | | | | | | | | | | | | |

 Supervisor Approval:
 MPC Approval:
 Date:
 3/4/2021



| Welder Clock # 1000620 | 6 | Figure Num | 1234 RM | C 70009 | Line Item | | Size | e 6 | FWO 123126 |
|------------------------|--------|------------------|----------------|----------|--------------|--------|------|--------------|-------------|
| QAP/SO | RT# | | Rod Caddie Num | | Thermocouple | Temp | | Caddie Therr | mostat Temp |
| MS # P1-121B Rev | 9 | Machine # | 781 | | Part Name | Heat | | Serial | |
| Qualification # | Qu | alification Exp. | Date | | body | 76546t | | 23 | |
| | _ | | | | seat | 123 | | 1 | |
| Size 5/32 Filler E701 | 8 | Heat N | I/A Lot 2 | 2B926D06 | | | | | <u> </u> |
| Num Out Num In Stubs | Time (| Out Time | · In | | | | | | |
| 10 1 9 | 9:30 A | M 9:45 | AM | | | | | | |
| MS # P1-321B Rev | 10 | Machine # | | | | | | | |
| Qualification # | Qu | alification Exp. | Date | | | | | | |
| Size 3/32 Filler ER70 | S-6 | Heat N | I/A Lot : | 1446P | | | | | |
| Num Out Num In Stubs | Time (| Out Time | · In | | | | | | |
| 5 0 5 | 10:01 | AM 12:0 | 5 PM | | | | | | |
| | | | | | | | | | |

| elder Clo | ck # 10120899 | Figure Num | 36222 | RMC 02491 | Line Item | Size | 2" F\ | NO 603239 |
|-----------|---------------|------------|--------------|-----------|----------------|------|-----------------|-----------|
| QAP/SO | | | Rod Caddie N | um | Thermocouple T | emp | Caddie Thermost | at Temp |
| | | | | | | | | |
| | | | | | | | | |
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| Supervisor Approval: | MPC Approval: | Date: 3/4/2021 |
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WELDING MATERIAL CONTROL LOG

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Date:

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| Welder C | Clock # 101 | 20899 | Figure Num 158 | RMC 02120 | Line Item | Size X0.500 | FWO 603414 |
|----------------------|------------------------|-----------------|--------------------------------------|--------------|------------------|-------------|-----------------|
| QAP/SO | | RT# | Rod Ca | nddie Num | Thermocouple Tem | Caddie | Thermostat Temp |
| MS # P6 Qualifica | 5-331N F tion # A15 | Rev 2 | Machine # 614 ralification Exp. Date | 4/27/2021 | Part Name I | Heat Se | rial |
| Size 1/8 | Filler | ERCoCr-E (| 21) Heat N/A | Lot 8BD27F | | | |
| Num Out | : Num In St | tubs Time | | | | | |
| Welder C | Clock # 101 | 20899 | Figure Num 158 | RMC 02120 | Line Item | Size x0.500 | FWO 603414 |
| QAP/SO | | RT# | Rod Ca | iddie Num | Thermocouple Tem | o Caddie | Thermostat Temp |
| | Clock # 101 | 20899 | Figure Num 36222 | RMC 02491 | Line Item | Size 2 | FWO 603239 |
| QAP/SO | JOCK II TOT | RT # | | addie Num | Thermocouple Tem | | Thermostat Temp |
| MS # P1 Qualifica | -141N F tion # A142 | Rev 10 24 Qu | Machine # 614 ralification Exp. Date | 4/27/2021 | | | rial |
| Size N/A | Filler | STELLITE 2: | 1 Heat N/A | Lot 5200821- | 3 | | |
| Num Out | : Num In St | ubs Time | Out Time In | | | | |
| 5 | 0 5 | 7:35 A | | | | | |
| 3 | 1 2 | 8:30 A | AM 9:00 AM | | | | |
| | | | | | | | |

Note: The recording of false, fictitious or fraudulent statements or entries on this document may be punished as a felony under federal statute. Form #36-Q-2 (3/2021)

MPC Approval:_

Supervisor Approval:_____