

| QAP/SO 131529 RT # Rod Caddie Num Thermocouple Temp Caddie Thermostat Temp MS # P4-131CE Rev 1 Machine # 616 Qualification # A1980 Qualification Exp. Date 11/1/2021 Size 3/16 Filler ECoCr-E (21) Heat N/A Lot 52339863 Num Out Num In Stubs Time Out Time In 20 5 15 2:50 PM 4:30 PM MS # P1-121B Rev 9 Machine # Qualification Exp. Date Qualification # Qualification Exp. Date | Welder Clock # 10137983 Figure Num 7506 | RMC 02260 | Line Item 001-1 | Size 6" FWO 60272 | 23 |
|--|---|--------------|-------------------|------------------------|----|
| Qualification # A1980 | QAP/SO 131529 RT # Rod C | addie Num | Thermocouple Temp | Caddie Thermostat Temp | |
| Num Out Num In Stubs Time Out Time In 20 5 15 2:50 PM 4:30 PM MS # P1-121B Rev 9 Machine # | | 11/1/2021 | | | |
| 20 5 15 2:50 PM 4:30 PM MS # P1-121B Rev 9 Machine # | | Lot 52339863 | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |

| Welde | er Clock # | 1000599 | 0 | Figure Num | 303 | RMC 0102: | 1 Liı | ne Item | Size | 8 | FWO | 602781 |
|--------|------------|---------|-----|-----------------|----------|-----------|-------|---------|----------|---------------|--------|--------|
| QAP/S | 50 | | RT# | | Rod Cadd | ie Num | The | rmocoup | ole Temp | Caddie Thermo | stat T | emp |
| MS# | P1-121B | Rev | 9 | Machine # | | | | | | | | |
| Oualif | ication # | a1038 | Qι | alification Exp | Date 5/ | /31/2021 | | | | | | |

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 MPC Approval:_______
 Date: 3/4/2021

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| Figure Num 60 | 04 RM | C 02260 | Line Item 001 | Size | 6 FWO 60275 | 59 |
|-------------------------------|---|---|---|---|--|---|
| | Rod Caddie Num | | Thermocouple Temp | | Caddie Thermostat Temp | |
| | | 1 | | | Serial 1 | |
| Heat N/ | 'A Lot | 1229N | | | | |
| | In | | | | | |
| Figure Num 60 | 04 RM | C 02260 | Line Item 001 | Size | 6 FWO 60275 | 57 |
| | Rod Caddie Num | | Thermocouple Temp | | Caddie Thermostat Temp | |
| Machine # ualification Exp. E | | 1229N | | | | |
| | Machine # 62 ualification Exp. I Heat N/ Out Time AM Figure Num 60 Machine # | Rod Caddie Num Machine # 616 ualification Exp. Date 5/31/2022 Heat N/A Lot Out Time In AM Figure Num 604 RM Rod Caddie Num | Rod Caddie Num Machine # 616 ualification Exp. Date 5/31/2021 Heat N/A Lot 1229N Out Time In AM Figure Num 604 RMC 02260 Rod Caddie Num Machine # | Rod Caddie Num Thermocouple Temp Machine # 616 ualification Exp. Date 5/31/2021 Heat N/A Lot 1229N Out Time In AM Figure Num 604 RMC 02260 Line Item 001 Rod Caddie Num Thermocouple Temp Machine # | Rod Caddie Num Thermocouple Temp Part Name Heat body t1166 Heat N/A Lot 1229N Out Time In AM Figure Num 604 RMC 02260 Line Item 001 Size Rod Caddie Num Thermocouple Temp Part Name Heat body t1166 Line Item 001 Size Rod Caddie Num Thermocouple Temp | Rod Caddie Num Thermocouple Temp Caddie Thermostat Temp Part Name Heat Serial body t1166 1 Heat N/A Lot 1229N Out Time In AM Figure Num 604 RMC 02260 Line Item 001 Size 6 FWO 60275 Rod Caddie Num Thermocouple Temp Caddie Thermostat Temp Caddie Thermostat Temp Caddie Thermostat Temp Caddie Thermostat Temp |

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 3/3/2021

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| Welder Clock # 10005990 | Figure Num 1302 | RMC 01021 | Line Item 001 | | Size 4 | FWO 602756 |
|-----------------------------|----------------------|---------------|---------------------|---------------|--------------|----------------|
| QAP/SO 131852 RT # | Rod Ca | addie Num | Thermocouple Te | emp | Caddie Therm | nostat Temp |
| | Machine # 765 | 5/31/2021 | Part Name bonnet | Heat t1399 | Serial 13 | |
| Size N/A Filler STELLITE 21 | Heat n/a | Lot 5200821-3 | | | | |
| Num Out Num In Stubs Time O | ut Time In | | | | | |
| | | | | | | |
| Welder Clock # 10005990 | Figure Num 12511 | RMC 01021 | Line Item 107 | | Size 6 | FWO Not Listed |
| QAP/SO 130620 RT # 17 | 78347 Rod Ca | addie Num | Thermocouple Te | emp | Caddie Therm | nostat Temp |
| MS # P1-121N Rev 9 N | Machine # 781 | | Part Name | Heat | Serial | |
| | lification Exp. Date | 1/28/2021 | BODY | T0465 | 1 | |
| Size 1/8 Filler E7018 | Heat N/A | Lot 4S905B02 | | | | |
| Num Out Num In Stubs Time O | ut Time In | | | | | |
| 20 0 20 5:05 AN | И 6:25 AM | | | | | |
| 20 0 20 6:35 AN | л 7:40 AM | | | | | |
| MS # P1-321N Rev 9 N | Nachine # 781 | | | | | |
| Qualification # A1038 Qua | lification Exp. Date | 1/28/2021 | | | | |
| , | | | | | | |
| Size 3/32 Filler ER70S-6 | Heat N/A | Lot 1446P | | | | |
| | Heat N/A | Lot 1446P | | | | |

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 3/2/2021

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| Welder C | Clock # | 1000599 | 0 | Figure Num | | RM | 01021 | Line Item | Size | FWO 665 | 5588 |
|-----------|---------|----------|--------|-------------------|---------|-----------|----------|----------------|------|------------------------|------|
| QAP/SO | | | RT# | | Rod Cad | ddie Num | | Thermocouple T | emp | Caddie Thermostat Temp |) |
| MS# P1 | -121B | Rev | 9 | Machine # | 516 | | | Part Name | Heat | Serial | |
| Qualifica | tion # | A1602 | Qι | ualification Exp. | Date | 5/16/2021 | | Body | EA25 | 1 | |
| Size 1/8 | Fill | er E701 | .8 | Heat N | I/A | Lot 4 | 1S905B02 | | | | |
| Num Out | Num | In Stubs | Time | Out Time | e In | | | | | | |
| 10 | 2 | 8 | 8:51 | AM 9:30 | AM | | | | | | |
| 12 | 12 | 0 | 3:50 F | PM 4:03 | PM | | | | | | |

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 MPC Approval:
 Date:
 3/1/2021



| Welder | Clock # 1000 |)5990 Figu | re Num | RMC 012351 | Line Item | | Size 6 | FWO 123459 |
|--|---|--|--|---------------------|------------------------|--------------|------------------------|-----------------|
| QAP/SC |) | RT # 12345 | Rod Ca | addie Num 1 | Thermocouple 7 | Temp 225 | Caddie Therm | nostat Temp 250 |
| MS# F | P1-241N Re | ev 7 Mach | nine # 781 | | Part Name | Heat | Serial | |
| Qualific | cation # A209 | 0 Qualifica | ation Exp. Date | 6/12/2021 | Body | P9001 | 1 | |
| Size N/ | /A Filler S | TELLITE 21 | Heat N/A | Lot 5200821-3 | Seat Ring | Tt7890 | 2-1 | |
| | ut Num In Stu | ubs Time Out | Time In | | Seat Ring | Tt7890 | 2-2 | |
| 10 | 8 | 6:45 PM | 6:55 PM | | | | | |
| 10 | 8 | 6:45 PM | 6:55 PM | | | | | |
| | | | | | | | | |
| 10 | 8 | 6:45 PM | 6:55 PM | | | | | |
| 10 | 8 | 6:45 PM 6:45 PM | 6:55 PM 6:55 PM | | | | | |
| 10 | | 6:45 PM | | RMC 01021 | Line Item | | Size | FWO 666589 |
| 10 ———Welder | 8 | 6:45 PM | 6:55 PM | RMC 01021 addie Num | Line Item Thermocouple | 「emp | Size Caddie Therm | |
| 10 Welder QAP/SC | 8 Clock # 1000 | 6:45 PM 05990 Figu RT # | 6:55 PM | | | Гетр Неаt | | |
| 10 Welder QAP/SC | 8 Clock # 1000 | 6:45 PM 05990 Figu RT # | 6:55 PM re Num | | Thermocouple | • | Caddie Therm | |
| 10 Welder QAP/SC | 8 Clock # 1000 119219 P1-341N Recation # A211 | 6:45 PM 05990 Figu RT # ev 5 Mach 6 Qualifica | 6:55 PM re Num Rod Ca | addie Num | Thermocouple 1 | Heat | Caddie Therm Serial | |
| Welder QAP/SC MS # F Qualific Size 1/3 | 8 Clock # 1000 119219 P1-341N Recation # A211 | 6:45 PM 05990 Figu RT # ev 5 Mach 6 Qualification | 6:55 PM re Num Rod Canine # 711 ation Exp. Date | 5/16/2021 | Thermocouple 1 | Heat | Caddie Therm Serial | |

 Supervisor Approval:
 MPC Approval:
 Date:
 2/26/2021