WELDING MATERIAL CONTROL LOG

Forged Steel

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| Welder Clock # 10006167 Figure Num A848 RMC 70 | 0002 Line Item 010 Size 2.0 FWO 4251 |
|---|--|
| QAP/SO 119219 RT # Rod Caddie Num | Thermocouple Temp Caddie Thermostat Temp |
| MS # P8-441B Rev 6 Machine # 719 | Part Name Heat Serial |
| Qualification # A1962 Qualification Exp. Date 5/16/2021 | Body P4L 16 |
| | Body P4L 17 |
| Size 1/16 Filler ERCCoCr-E (21) Heat N/A Lot 5233 | Body P4L 18 |
| Num Out Num In Stubs Time Out Time In | Body P4L 19 |
| | Body P4L 20 |
| | Body P4L 21 |
| | Body P4L 22 |
| | Body P4L 23 |
| | Body P4L 24 |
| | Body P4L 25 |

| oreman/pprovar | oreman Approval: | MPC Approval: | Date: | 3/5/202 |
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| Welder Clock # | 10006167 | | Figure Num | 36228 | RMC 02491 | Line Item | Size | 2.0 | FWO 12345 |
|-----------------|------------|--------|------------------|---------|------------|----------------|------|--------------|-------------|
| QAP/SO | F | RT# | | Rod Ca | nddie Num | Thermocouple 1 | Гетр | Caddie Thern | nostat Temp |
| MS # P1-111B | Rev | 10 | Machine # | 719 | | Part Name | Heat | Serial | |
| Qualification # | A1962 | Qu | ialification Exp | o. Date | 5/16/2021 | BODY | SX54 | 1 | |
| _ | | | | | · · | BODY | SX54 | 2 | |
| Size 1/8 Fill | ler ERCoC | r-E (2 | 21) Heat | N/A | Lot 8BD27F | BODY | SX54 | 3 | |
| Num Out Num | In Stubs T | ime | Out Tim | ie In | | | | | |
| | | | | | | | | | |

| Welder Clock # | 10120899 |) | Figure Num | 602 | RMC | 01021 | Line Item | | Size | l' F | WO | 603413 |
|-----------------|----------------------|--------|----------------|---------------|-------|---------|------------|----------|------|----------------|--------|--------|
| QAP/SO | | RT # 1 | 79019 | Rod Caddie Ni | ım | | Thermocoup | ole Temp | | Caddie Thermos | tat Te | emp |
| MS # P1-111CE | Rev | 1 | Machine # | | | | | | | | | |
| Qualification # | | Qua | lification Exp | . Date | | | | | | | | |
| Size 5/32 Fill | er E7018 | 3 | Heat | N/A | Lot 2 | B926D06 | | | | | | |
| Num Out Num I | n Stubs ⁻ | ime O | ut Tim | e In | | | | | | | | |
| Num Out Num I | n Stubs ⁻ | ime O | ut Tim | e In | | | | | | | | |



| Welder Clock # 10006206 Fig | gure Num 1234 | RMC 70009 | Line Item | Siz | e 6 | FWO 123126 |
|-------------------------------|------------------|--------------|----------------|--------|--------------|-------------|
| QAP/SO RT # | Rod Cado | lie Num | Thermocouple T | emp | Caddie Therm | nostat Temp |
| MS # P1-121B Rev 9 Ma | chine # 781 | | Part Name | Heat | Serial | |
| Qualification # Qualifi | cation Exp. Date | | body | 76546t | 23 | |
| o /oo | | | seat | 123 | 1 | |
| Size 5/32 Filler E7018 | Heat N/A | Lot 2B926D06 | | | | |
| Num Out Num In Stubs Time Out | Time In | | | | | |
| 10 1 9 9:30 AM | 9:45 AM | | | | | |
| MS # P1-321B Rev 10 Ma | chine # | | | | | |
| Qualification # Qualifi | cation Exp. Date | | | | | |
| Size 3/32 Filler ER70S-6 | Heat N/A | Lot 1446P | | | | |
| Num Out Num In Stubs Time Out | Time In | | | | | |
| 5 0 5 10:01 AM | 12:05 PM | | | | | |
| | | | | | | |

| Welder Clock # | 10120899 | Figure Num | 36222 | RMC 02491 | 1 Line Ite | m | Size | 2" | FWO 60323 | 9 |
|----------------|----------|------------|---------------|-----------|------------|------------|------|------------|--------------|---|
| QAP/SO | RT# | | Rod Caddie Nu | m | Thermoo | ouple Temp | | Caddie The | rmostat Temp | |
| | | | | | | | | | | |
| | | | | | | | | | | |
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| Foreman Approval: | MPC Approval: | Date: | 3/4/2021 |
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Date:

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Foreman Approval:_

| Welder C | lock # 1 | 0120899 | Figu | re Num 158 | RMC | 02120 | Line Item | | Size | X0.500 | FWO 6 | 03414 |
|---|----------------------------|--|-----------------------------|--|-------------------------------|-------|------------------------------------|-------------|------|------------------|-----------|-------|
| QAP/SO | | R ⁻ | Г# | Rod Ca | addie Num | | Thermocouple T | emp | | Caddie Ther | mostat Te | mp |
| MS # P6 Qualificat | | Rev 2 | | nine # 614 ation Exp. Date | 4/27/2021 | | Part Name SEAT | Heat | | Serial | | |
| Size 1/8 | Fille | r ERCoCr | -E (21) | Heat N/A | Lot 8 | BD27F | | | | | | |
| Num Out 10 | Num In | Stubs Tii 11 | me Out :31 AM | Time In | | | | | | | | |
| Welder C | Clock # 1 | .0120899 | Figu | re Num 158 | RMC | 02120 | Line Item | | Size | x0.500 | FWO 6 | 03414 |
| | | | 6∽ | | | | | | | | | |
| QAP/SO | | R ⁻ | Γ# | | addie Num | | Thermocouple T | emp | | Caddie Ther | mostat Te | mp |
| · | | | Γ# | Rod Ca | | | | emp | | | | |
| Welder C | Clock # 1 | 0120899 | Γ# | re Num 36222 | RMC | 02491 | Line Item | | Size | 2 | FWO 6 | 03239 |
| Welder C | Clock # 1 | 0120899 | Γ# | re Num 36222 | | 02491 | Line Item Thermocouple T | emp | Size | 2 Caddie Ther | FWO 6 | 03239 |
| Welder C QAP/SO MS # P1 | -141N | .0120899 R [*] Rev 1 | Figur Γ# | re Num 36222 Rod Ca | RMC | 02491 | Line Item Thermocouple T Part Name | emp Heat | Size | 2 | FWO 6 | 03239 |
| Welder C QAP/SO MS # P1 | -141N | .0120899 R [*] Rev 1 | Figur Γ# | re Num 36222 | RMC | | Line Item Thermocouple T | emp | Size | 2 Caddie Ther | FWO 6 | 03239 |
| Welder C QAP/SO MS # P1 Qualificat | -141N tion # A | .0120899 R [*] Rev 1 | Figure 7 # O Mach | re Num 36222 Rod Ca | RM0 addie Num 4/27/2021 | | Line Item Thermocouple T Part Name | emp Heat | Size | 2 Caddie Ther | FWO 6 | 03239 |
| Welder C QAP/SO MS # P1 Qualificat | -141N tion # A Fille | .0120899 R [*] Rev 1 .1424 | Figure 7 # O Mach Qualifica | re Num 36222 Rod Canine # 614 ation Exp. Date | RM0 addie Num 4/27/2021 | | Line Item Thermocouple T Part Name | emp Heat | Size | 2 Caddie Ther | FWO 6 | 03239 |
| Welder C QAP/SO MS # P1 Qualificat | -141N tion # A Fille | Rev 1 1424 r STELLIT | Figure 7 # O Mach Qualifica | re Num 36222 Rod Canine # 614 ation Exp. Date Heat N/A | RM0 addie Num 4/27/2021 | | Line Item Thermocouple T Part Name | emp Heat | Size | 2 Caddie Ther | FWO 6 | 03239 |

Note: The recording of false, fictitious or fraudulent statements or entries on this document may be punished as a felony under federal statute. Form #36-Q-2 (3/2021)

MPC Approval:__