

Welder Clock # 10159	536	Figure Num	3902 RI	ИС 02260	Line Item 001	Size	10 FWO	601017
QAP/SO 131416	RT#		Rod Caddie Num		Thermocouple Temp		Caddie Thermostat T	emp
MS # P4-431B Re	v 5	Machine #	626		Part Name H	eat	Serial	
Qualification # A2119	Qu	alification Exp	Date 7/28/20	21	BODY P	5255	2	
Size N/A Filler ST	ELLITE 21	. Heat	N/A Lo	5200821-3				
Num Out Num In Stu	os Time (Out Tim	e In					
	3:00 P	М						
Welder Clock # 10126	999	Figure Num	14311 RI	MC 02261	Line Item 001	Size	20 FWO	597431
QAP/SO 118007	RT#		Rod Caddie Num		Thermocouple Temp		Caddie Thermostat T	
MS # P4-112N Re	v 3	Machine #						
Qualification #	Qu	alification Exp	. Date					

Welder Clock # 101	.26999	Figure Num 1	530	RMC 02708	Line Item 010	Siz	e 18	FWO 594959
QAP/SO 118703	RT#		Rod Caddie Nu	m T	hermocouple Te	emp	Caddie The	ermostat Temp
MS# P1-141N	Rev 10	Machine # 7	57		Part Name	Heat	Serial	
Qualification # A15	17 Qu	alification Exp.	Date 5/10/2	021	Gate	N9965	1	

WELDING MATERIAL CONTROL LOG

Large Cast

Page 2 of 2



Welder Clock # 10156503	Figure Num 14311	RMC 1022	Line Item 001		Size 26	FWO 587131
QAP/SO 119209 RT#	Rod Cad	ddie Num 10	Thermocouple Te	mp 257	Caddie Therr	mostat Temp 300
	Machine # 763	4/22/2021	Part Name BODY	Heat P2474	Serial 1	
Size 1/8 Filler E7018	Heat N/A	Lot 4S905B02				
Num Out Num In Stubs Time (20 0 20 2:45 P						
Welder Clock # 10080425	Figure Num 4614	RMC 19053	Line Item 007		Size 10	FWO 596974
QAP/SO 129374 RT#	Rod Car	ddie Num	Thermocouple Te	mp	Caddie Therr	mostat Temp
	Machine # 650 alification Exp. Date	4/8/2021	Part Name body	Heat P4670	Serial 1	
Size 1/8 Filler 9018-B3 Num Out Num In Stubs Time (Heat N/A Out Time In	Lot 4F909Z03				
Welder Clock # 10133116	Figure Num B 14311(wc6) b RMC 02261	Line Item 192		Size 22X20X22	FWO 597431
Welder Clock # 10133116 QAP/SO 16-118007 RT #	,	wc6) b RMC 02261 ddie Num	Line Item 192 Thermocouple Te	mp		FWO 597431 mostat Temp
QAP/SO 16-118007 RT # MS # P4-431B Rev 5	,	, , ,		Heat P3689		
QAP/SO 16-118007 RT # MS # P4-431B Rev 5	Rod Cad	ddie Num	Thermocouple Te	Heat	Caddie Therr Serial	
QAP/SO 16-118007 RT # MS # P4-431B Rev 5 Qualification # A2199 Qu	Rod Cad Machine # 763 alification Exp. Date Heat N/A	7/17/2021	Thermocouple Te	Heat	Caddie Therr Serial	