

QAP/SO 131529 RT # Rod Caddie Num Thermocouple Temp Caddie Thermostat Temp MS # P4-131CE Rev 1 Machine # 616 Qualification # A1980 Qualification Exp. Date 11/1/2021 Size 3/16 Filler ECoCr-E (21) Heat N/A Lot 52339863 Num Out Num In Stubs Time Out Time In 20 5 15 2:50 PM 4:30 PM MS # P1-121B Rev 9 Machine # Qualification Exp. Date Qualification # Qualification Exp. Date	Welder Clock # 10137983 Figure Num 7506	RMC 02260	Line Item 001-1	Size 6''	FWO 602723
Qualification # A1980 Qualification Exp. Date 11/1/2021 Size 3/16 Filler ECoCr-E (21) Heat N/A Lot 52339863 Num Out Num In Stubs Time Out Time In 20 5 15 2:50 PM 4:30 PM MS # P1-121B Rev 9 Machine #	QAP/SO 131529 RT # Rod C	addie Num	Thermocouple Temp	Caddie Ther	mostat Temp
Num Out Num In Stubs Time Out Time In 20 5 15 2:50 PM 4:30 PM MS # P1-121B Rev 9 Machine #		11/1/2021			
20 5 15 2:50 PM 4:30 PM MS # P1-121B Rev 9 Machine #		Lot 52339863			

Welde	er Clock #	100059	90	Figure Num	303 RM	IC 01021	Line Item	Size	8	FWO	602781
QAP/S	50		RT#		Rod Caddie Num		Thermocouple Temp		Caddie Theri	nostat T	emp
MS#	P1-121B	Rev	9	Machine #							
Qualif	ication #	a1038	Qı	ualification Exp	o. Date 5/31/202	1					

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# 10005990 Figure Num 604 RMC 02260 Line Item 001 Size 6	FWO 602759
00 RT # Rod Caddie Num Thermocouple Temp Caddie	Thermostat Temp
b Nev 5 Wideline # 010	erial
a1038 Qualification Exp. Date 5/31/2021 body t1166 1	
iller E8018-B2 Heat N/A Lot 1229N	
n In Stubs Time Out Time In	
8:10 AM	
# 10005990 Figure Num 604 RMC 02260 Line Item 001 Size 6	FWO 602757
98 RT # Rod Caddie Num Thermocouple Temp Caddie	e Thermostat Temp
B Rev 9 Machine #	
Qualification Exp. Date	
iller E8018-B2 Heat N/A Lot 1229N	
iller E8018-B2 Heat N/A Lot 1229N n In Stubs Time Out Time In	
,	

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Welder Clock # 10005990 Figure Num 1302	RMC 01021	Line Item 001	Size 4	FWO 602756
QAP/SO 131852 RT # Rod Ca	addie Num	Thermocouple Temp	Caddie Ther	mostat Temp
MS # P1-441N Rev 3 Machine # 765 Qualification # a942 Qualification Exp. Date	5/31/2021	Part Name Heat bonnet t139		
Size N/A Filler STELLITE 21 Heat n/a	Lot 5200821-3			
Num Out Num In Stubs Time Out Time In				
Welder Clock # 10005990 Figure Num 12511	RMC 01021	Line Item 107	Size 6	FWO Not Listed
QAP/SO 130620 RT # 178347 Rod Ca	addie Num	Thermocouple Temp	Caddie Ther	mostat Temp
MS # P1-121N Rev 9 Machine # 781		Part Name Heat	Serial	
Qualification # A1038 Qualification Exp. Date	1/28/2021	BODY T046	5 1	
Size 1/8 Filler E7018 Heat N/A	Lot 4S905B02			
Num Out Num In Stubs Time Out Time In 20 0 20 5:05 AM 6:25 AM 20 0 20 6:35 AM 7:40 AM				
MS # P1-321N Rev 9 Machine # 781 Qualification # A1038 Qualification Exp. Date	1/28/2021			
Size 3/32 Filler ER70S-6 Heat N/A	Lot 1446P			
Num Out Num In Stubs Time Out Time In 10 1 9 8:15 AM 9:20 AM				

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Welder	Clock #	1000599	90	Figure Num		RMC	01021	Line Item		Size	FWO 66558
QAP/SO			RT#		Rod C	addie Num		Thermocouple	Temp	(Caddie Thermostat Temp
MS# P	1-121B	Rev	9	Machine #	516			Part Name	Heat		Serial
Qualifica	ation#	A1602	Qı	ualification Exp.	Date	5/16/2021		Body	EA25		1
Size 1/8	B Fill	ler E701	.8	Heat N	I/A	Lot 49	S905B02				
Num Ou	t Num	In Stubs	Time	Out Time	· In						
10	2	8	8:51	AM 9:30	AM						
12	12	0	3:50	PM 4:03	PM						



Welder	Clock # 100	005990 Figu	re Num	RMC 012351	Line Item	Size	6	FWO 123459
QAP/S	0	RT # 12345	5 Rod C	addie Num 1	Thermocouple T	emp 225	Caddie Therm	nostat Temp 250
MS#	P1-241N	Rev 7 Mach	nine # 781		Part Name	Heat	Serial	
Qualific	cation # A20	090 Qualifica	ition Exp. Date	6/12/2021	Body	P9001	1	
Ciao N	/A Fillor	CTELLITE 21	Lloot NI/A	Lot 5200821-3	Seat Ring	Tt7890	2-1	
Size N		STELLITE 21	Heat N/A	LOL 5200821-3	Seat Ring	Tt7890	2-2	
Num O	ut Num In S	Stubs Time Out	Time In					
10	8	6:45 PM	6:55 PM					
10	8	6:45 PM	6:55 PM					
10	8	6:45 PM	6:55 PM					
10	8	6:45 PM	6:55 PM					
10 10	8	6:45 PM 6:45 PM	6:55 PM 6:55 PM					
10		6:45 PM		RMC 01021	Line Item	Size		FWO 666589
10 Welder	8	6:45 PM	6:55 PM	RMC 01021 addie Num	Line Item Thermocouple T		Caddie Therm	
10 Welder QAP/S0	8 Clock # 100	6:45 PM 005990 Figu RT #	6:55 PM				Caddie Therm Serial	
Welder QAP/SO	8 r Clock # 100 D 119219	6:45 PM 005990 Figu RT #	6:55 PM re Num		Thermocouple T	emp		
Welder QAP/SO MS # Qualific	8 Clock # 100 D 119219 P1-341N cation # A22	6:45 PM 005990 Figu RT #	6:55 PM re Num Rod C	addie Num	Thermocouple To	emp Heat	Serial	
Welder QAP/SO MS # Qualifie	8 Clock # 100 D 119219 P1-341N cation # A22	6:45 PM 005990 Figu RT # Rev 5 Mach 116 Qualifica	6:55 PM re Num Rod C nine # 711 ation Exp. Date	5/16/2021	Thermocouple To	emp Heat	Serial	

Foreman Approval:_____ MPC Approval:_____ Date: 2/26/2021