Large Cast



Welder Clock # 101595	36	Figure Num	3902	RMC 02260	Line Item 001	Size	10 FW0	601017
QAP/SO 131416	RT#		Rod Caddie Nu	m	Thermocouple Temp		Caddie Thermostat	Temp
MS # P4-431B Rev	5	Machine #	626		Part Name Hea	at	Serial	
Qualification # A2119	Qu	alification Exp	. Date 7/28/2	021	BODY P52	255	2	
Size N/A Filler STE	LLITE 21	. Heat	N/A L	ot 5200821-3				
Num Out Num In Stubs	Time (Out Tim	e In					
	3:00 P	М						
Welder Clock # 101269	99	Figure Num	14311	RMC 02261	Line Item 001	Size	20 FW/0	597431
QAP/SO 118007 RT #		rigare ivaiii	Rod Caddie Num		Thermocouple Temp	0.20	Caddie Thermostat	
MS # P4-112N Rev	3	Machine #						
Qualification #	Qu	alification Exp	. Date					

Welder Clock # 101	26999	Figure Num 1	530 R	MC 02708	Line Item 010	S	ze	18	FWO 59495
QAP/SO 118703	RT#		Rod Caddie Num	n T	hermocouple Te	mp	,	Caddie Thermo	stat Temp
MS# P1-141N F	Rev 10	Machine # 7	57		Part Name	Heat		Serial	
Qualification # A15	17 Qı	ialification Exp.	Date 5/10/20	21	Gate	N9965		1	

 Supervisor Approval:
 MPC Approval:
 Date:
 3/2/2021

WELDING MATERIAL CONTROL LOG

Large Cast

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Welder Clock # 10156503 Figu	re Num 14311 RMC 1022	Line Item 001	Size 26 F\	NO 587131
QAP/SO 119209 RT #	Rod Caddie Num 10	Thermocouple Temp 257	Caddie Thermostat Temp	
MS # P1-121B Rev 9 Mach Qualification # A1913 Qualifica	ine # 763 tion Exp. Date 4/22/2021	Part Name Heat BODY P2474	Serial 1	
Size 1/8 Filler E7018	Heat N/A Lot 4S905B02			
Num Out Num In Stubs Time Out 20 0 20 2:45 PM	Time In 3:15 PM			
Welder Clock # 10080425 Figu	re Num 4614 RMC 19053	Line Item 007	Size 10 F\	NO 596974
QAP/SO 129374 RT #	Rod Caddie Num	Thermocouple Temp	Caddie Thermostat Temp	
MS # P4-431B Rev 5 Mach Qualification # B917 Qualifica	ine # 650 tion Exp. Date 4/8/2021	Part Name Heat body P4670	Serial 1	
Size 1/8 Filler 9018-B3 Num Out Num In Stubs Time Out	Heat N/A Lot 4F909Z03 Time In			
Welder Clock # 10133116 Figu	re Num B 14311(wc6) b RMC 02261	Line Item 192	Size 22X20X22 FV	NO 597431
QAP/SO 16-118007 RT #	Rod Caddie Num	Thermocouple Temp	Caddie Thermostat Temp	
MS # P4-431B Rev 5 Mach Qualification # A2199 Qualifica	ine # 763 tion Exp. Date 7/17/2021	Part Name Heat BODY P3689	Serial 1	
Size 1/8 Filler E7018	Heat N/A Lot 4S905B02			

 Supervisor Approval:
 MPC Approval:
 Date:
 3/1/2021