



Weld Job:

Welder Clock #	10137983	RMC	02260	Rod Caddie Num	
Size	6"	QAP/SO	131529	Thermocouple Temp	
Figure Num	7506	Line Item	001-1	Caddie Thermostat Temp	
FWO	602723	RT #			

Parts:

Part Name	BODY EQ ASSY	Part Heat	T1123	Part Serial	1
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MS #	P4-131CE	Machine #	616		
Rev	1	Qualification #	A1980		
		Qualification Exp. Date	11/1/2021		
Size	3/16	Num_Out	20	Time_Out	2:50 PM
Metal	ECoCr-E (21)	Num_In	5	Time_In	4:30 PM
Heat	N/A	Stubs	15		
Lot	52339863				

MS #	P1-121B	Machine #	
Rev	9	Qualification #	
		Qualification Exp. Date	

Foreman Approval: _____

MPC Approval: _____

Date: 3/4/2021

Note: The recording of false, fictitious or fraudulent statements or entries on this document may be punished as a felony under federal statute.

Form #36-Q-2 (3/2021)



95

Large Cast

Weld Job:

Welder Clock #	10005990	RMC	01021	Rod Caddie Num	
Size	8	QAP/SO		Thermocouple Temp	
Figure Num	303	Line Item		Caddie Thermostat Temp	
FWO	602781	RT #			

Parts:

MS #	P1-121B	Machine #	
Rev	9	Qualification #	a1038
		Qualification Exp. Date	5/31/2021

Foreman Approval: _____

MPC Approval: _____

Date: 3/4/2021

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Form #36-Q-2 (3/2021)



90

Large Cast

Weld Job:

Welder Clock #	10005990	RMC	02260	Rod Caddie Num	
Size	6	QAP/SO	131700	Thermocouple Temp	
Figure Num	604	Line Item	001	Caddie Thermostat Temp	
FWO	602759	RT #			

Parts:

Part Name Part Heat Part Serial

MS #	<input type="text" value="P4-111B"/>	Machine #	<input type="text" value="616"/>
Rev	<input type="text" value="9"/>	Qualification #	<input type="text" value="a1038"/>
		Qualification Exp. Date	<input type="text" value="5/31/2021"/>

Size	<input type="text" value="1/8"/>	Num_Out	<input type="text" value="6"/>	Time_Out	<input type="text" value="8:10 AM"/>
Metal	<input type="text" value="E8018-B2"/>	Num_In	<input type="text"/>	Time_In	<input type="text"/>
Heat	<input type="text" value="N/A"/>	Stubs	<input type="text"/>		
Lot	<input type="text" value="1229N"/>				

Foreman Approval: _____

MPC Approval: _____

Date: 3/3/2021

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Form #36-Q-2 (3/2021)



Weld Job:

Welder Clock #	10005990	RMC	02260	Rod Caddie Num	
Size	6	QAP/SO	131698	Thermocouple Temp	
Figure Num	604	Line Item	001	Caddie Thermostat Temp	
FWO	602757	RT #			

Parts:

MS #	P4-111B	Machine #			
Rev	9	Qualification #			
		Qualification Exp. Date			
Size	1/8	Num_Out		Time_Out	
Metal	E8018-B2	Num_In		Time_In	
Heat	N/A	Stubs			
Lot	1229N				

Foreman Approval: _____

MPC Approval: _____

Date: 3/3/2021

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83

Large Cast

Weld Job:

Welder Clock #	10005990	RMC	01021	Rod Caddie Num	
Size	4	QAP/SO	131852	Thermocouple Temp	
Figure Num	1302	Line Item	001	Caddie Thermostat Temp	
FWO	602756	RT #			

Parts:

Part Name	bonnet	Part Heat	t1399	Part Serial	13
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MS #	P1-441N	Machine #	765		
Rev	3	Qualification #	a942		
		Qualification Exp. Date	5/31/2021		
Size	N/A	Num_Out		Time_Out	
Metal	STELLITE 21	Num_In		Time_In	
Heat	n/a	Stubs			
Lot	5200821-3				

Foreman Approval: _____

MPC Approval: _____

Date: 3/2/2021

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Form #36-Q-2 (3/2021)



Weld Job:

Welder Clock #	10005990	RMC	01021	Rod Caddie Num	
Size	6	QAP/SO	130620	Thermocouple Temp	
Figure Num	12511	Line Item	107	Caddie Thermostat Temp	
FWO	Not Listed	RT #	178347		

Parts:

Part Name	BODY	Part Heat	T0465	Part Serial	1
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MS #	P1-121N	Machine #	781		
Rev	9	Qualification #	A1038		
		Qualification Exp. Date	1/28/2021		
Size	1/8	Num_Out	20	Time_Out	5:05 AM
Metal	E7018	Num_In	0	Time_In	6:25 AM
Heat	N/A	Stubs	20		
Lot	4S905B02				

Size	1/8	Num_Out	20	Time_Out	6:35 AM
Metal	E7018	Num_In	0	Time_In	7:40 AM
Heat	N/A	Stubs	20		
Lot	4S905B02				

MS #	P1-321N	Machine #	781		
Rev	9	Qualification #	A1038		
		Qualification Exp. Date	1/28/2021		
Size	3/32	Num_Out	10	Time_Out	8:15 AM
Metal	ER70S-6	Num_In	1	Time_In	9:20 AM
Heat	N/A	Stubs	9		
Lot	1446P				

Foreman Approval: _____

MPC Approval: _____

Date: 3/2/2021

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