



100

Large Cast

Weld Job:

Welder Clock #	10006167	RMC	70002	Rod Caddie Num	
Size	2.0	QAP/SO	119219	Thermocouple Temp	
Figure Num	A848	Line Item	010	Caddie Thermostat Temp	
FWO	425192	RT #			

Parts:

Part Name	Body	Part Heat	P4L	Part Serial	16
Part Name	Body	Part Heat	P4L	Part Serial	17
Part Name	Body	Part Heat	P4L	Part Serial	18
Part Name	Body	Part Heat	P4L	Part Serial	19
Part Name	Body	Part Heat	P4L	Part Serial	20
Part Name	Body	Part Heat	P4L	Part Serial	21
Part Name	Body	Part Heat	P4L	Part Serial	22
Part Name	Body	Part Heat	P4L	Part Serial	23
Part Name	Body	Part Heat	P4L	Part Serial	24
Part Name	Body	Part Heat	P4L	Part Serial	25

MS #	P8-441B	Machine #	719
Rev	6	Qualification #	A1962
		Qualification Exp. Date	5/16/2021

Size	1/16	Num_Out		Time_Out	
Metal	ERCCoCr-E (21)	Num_In		Time_In	
Heat	N/A	Stubs			
Lot	52334290				

Foreman Approval: _____

MPC Approval: _____

Date: 3/5/2021



Weld Job:

Welder Clock #	10006167	RMC	02491	Rod Caddie Num	
Size	2.0	QAP/SO		Thermocouple Temp	
Figure Num	36228	Line Item		Caddie Thermostat Temp	
FWO	123455	RT #			

Parts:

Part Name	BODY	Part Heat	SX54	Part Serial	1
Part Name	BODY	Part Heat	SX54	Part Serial	2
Part Name	BODY	Part Heat	SX54	Part Serial	3

MS #	P1-111B	Machine #	719
Rev	10	Qualification #	A1962
		Qualification Exp. Date	5/16/2021

Size	1/8	Num_Out		Time_Out	
Metal	ERCoCr-E (21)	Num_In		Time_In	
Heat	N/A	Stubs			
Lot	8BD27F				

Foreman Approval: _____

MPC Approval: _____

Date: 3/4/2021

Note: The recording of false, fictitious or fraudulent statements or entries on this document may be punished as a felony under federal statute.

Form #36-Q-2 (3/2021)



Weld Job:

Welder Clock #	10120899	RMC	01021	Rod Caddie Num	
Size	4'	QAP/SO		Thermocouple Temp	
Figure Num	602	Line Item		Caddie Thermostat Temp	
FWO	603413	RT #	179019		

Parts:

MS #	P1-111CE	Machine #			
Rev	1	Qualification #			
		Qualification Exp. Date			
Size	5/32	Num_Out		Time_Out	
Metal	E7018	Num_In		Time_In	
Heat	N/A	Stubs			
Lot	2B926D06				

Foreman Approval: _____

MPC Approval: _____

Date:

3/4/2021

Note: The recording of false, fictitious or fraudulent statements or entries on this document may be punished as a felony under federal statute.

Form #36-Q-2 (3/2021)



Weld Job:

Welder Clock #	10006206	RMC	70009	Rod Caddie Num	
Size	6	QAP/SO		Thermocouple Temp	
Figure Num	1234	Line Item		Caddie Thermostat Temp	
FWO	123126	RT #			

Parts:

Part Name	body	Part Heat	76546t	Part Serial	23
Part Name	seat	Part Heat	123	Part Serial	1

MS #	P1-121B	Machine #	781		
Rev	9	Qualification #			
		Qualification Exp. Date			
Size	5/32	Num_Out	10	Time_Out	9:30 AM
Metal	E7018	Num_In	1	Time_In	9:45 AM
Heat	N/A	Stubs	9		
Lot	2B926D06				

MS #	P1-321B	Machine #			
Rev	10	Qualification #			
		Qualification Exp. Date			
Size	3/32	Num_Out	5	Time_Out	10:01 AM
Metal	ER70S-6	Num_In	0	Time_In	12:05 PM
Heat	N/A	Stubs	5		
Lot	1446P				

Size	3/32	Num_Out		Time_Out	
Metal	ER70S-6	Num_In		Time_In	
Heat	N/A	Stubs			
Lot	1446P				

Foreman Approval: _____

MPC Approval: _____

Date:

3/4/2021

Note: The recording of false, fictitious or fraudulent statements or entries on this document may be punished as a felony under federal statute.

Form #36-Q-2 (3/2021)



Weld Job:

Welder Clock #	10120899	RMC	02491	Rod Caddie Num	
Size	2"	QAP/SO		Thermocouple Temp	
Figure Num	36222	Line Item		Caddie Thermostat Temp	
FWO	603239	RT #			

Parts:

Foreman Approval: _____

MPC Approval: _____

Date:

3/4/2021

Note: The recording of false, fictitious or fraudulent statements or entries on this document may be punished as a felony under federal statute.

Form #36-Q-2 (3/2021)



Weld Job:

Welder Clock #	10120899	RMC	02120	Rod Caddie Num	
Size	X0.500	QAP/SO		Thermocouple Temp	
Figure Num	158	Line Item		Caddie Thermostat Temp	
FWO	603414	RT #			

Parts:

Part Name Part Heat Part Serial

MS # Machine #
 Rev Qualification #
 Qualification Exp. Date

Size	<input type="text" value="1/8"/>	Num_Out	<input type="text" value="10"/>	Time_Out	<input type="text" value="11:31 AM"/>
Metal	<input type="text" value="ERCoCr-E (21)"/>	Num_In	<input type="text"/>	Time_In	<input type="text"/>
Heat	<input type="text" value="N/A"/>	Stubs	<input type="text"/>		
Lot	<input type="text" value="8BD27F"/>				

Size	<input type="text" value="1/8"/>	Num_Out	<input type="text"/>	Time_Out	<input type="text"/>
Metal	<input type="text" value="ERCoCr-E (21)"/>	Num_In	<input type="text"/>	Time_In	<input type="text"/>
Heat	<input type="text" value="N/A"/>	Stubs	<input type="text"/>		
Lot	<input type="text" value="8BD27F"/>				

Foreman Approval: _____

MPC Approval: _____

Date: 3/3/2021

Note: The recording of false, fictitious or fraudulent statements or entries on this document may be punished as a felony under federal statute.

Form #36-Q-2 (3/2021)



Weld Job:

Welder Clock #	10120899	RMC	02120	Rod Caddie Num	
Size	x0.500	QAP/SO		Thermocouple Temp	
Figure Num	158	Line Item		Caddie Thermostat Temp	
FWO	603414	RT #			

Parts:

Foreman Approval: _____

MPC Approval: _____

Date: 3/3/2021

Note: The recording of false, fictitious or fraudulent statements or entries on this document may be punished as a felony under federal statute.

Form #36-Q-2 (3/2021)



Weld Job:

Welder Clock #	10120899	RMC	02491	Rod Caddie Num	
Size	2	QAP/SO		Thermocouple Temp	
Figure Num	36222	Line Item		Caddie Thermostat Temp	
FWO	603239	RT #			

Parts:

Part Name	Body	Part Heat	L08	Part Serial	
-----------	------	-----------	-----	-------------	--

MS #	P1-141N	Machine #	614		
Rev	10	Qualification #	A1424		
		Qualification Exp. Date	4/27/2021		
Size	N/A	Num_Out	5	Time_Out	7:35 AM
Metal	STELLITE 21	Num_In	0	Time_In	8:30 AM
Heat	N/A	Stubs	5		
Lot	5200821-3				

Size	N/A	Num_Out	3	Time_Out	8:30 AM
Metal	STELLITE 21	Num_In	1	Time_In	9:00 AM
Heat	N/A	Stubs	2		
Lot	5200821-3				

Foreman Approval: _____

MPC Approval: _____

Date: 3/3/2021

Note: The recording of false, fictitious or fraudulent statements or entries on this document may be punished as a felony under federal statute.

Form #36-Q-2 (3/2021)