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Welder Clock #	10005990	Figure Num	RM	C 123	Line Item	Size	FWO 123
QAP/SO	RT #		Rod Caddie Num		Thermocouple Temp	Cado	die Thermostat Temp
MS # P1-111B	Rev 10	Machine #					
Qualification #	Qı	ualification Exp.	Date				
Size Powde Fill	er E7018	Heat N	I/A Lot	2B926D06			
Num Out Num I	In Stubs Time	Out Time	· In				
MS # P1-151B	Rev 4	Machine #					
Qualification #	Qı	ualification Exp.	Date				
Size Powde Fill	er E7018	Heat N	I/A Lot	2B926D06			
Num Out Num I	In Stubs Time	Out Time	e In				
Welder Clock #	10006167	Figure Num	RM	C 234	Line Item	Size	FWO 342
QAP/SO	RT #		Rod Caddie Num	'	Thermocouple Temp	Cado	die Thermostat Temp
MS#	Rev	Machine #					
Qualification #	Oı	ualification Exp.	Date 3/27/202				

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 Date:
 3/26/2021



Welder Clock # 1000623	8	Figure Num		RMC	234	Line Item		Size		FWO	234
QAP/SO	RT#		Rod Caddie Nu	m		Thermocoup	ole Temp		Caddie Thermo	stat To	emp
Welder Clock # 10006204	1	Figure Num			345	Line Item		Size		FWO	42E
		rigule Mulli									
QAP/SO	RT#		Rod Caddie Nu	m		Thermocoup	ole Lemp		Caddie Thermo	stat I	emp

Welder Clock #	10006238	3	Figure Num	RMC	234	Line Item	Size	22	FWO 234
QAP/SO		RT#		Rod Caddie Num		Thermocouple Tem	р	Caddie T	hermostat Temp
MS # P1-121N	Rev	9	Machine #						
Qualification #	I	0.	ialification Exp.	Date					

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 3/26/2021

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Welder Clock # 10006167	Figure Num	RN	ИС 345	Line Item	Size	FWO 345
QAP/SO RT #		Rod Caddie Num		Thermocouple Temp	·	Caddie Thermostat Temp
MS # P1-111B Rev 10	Machine #					
Qualification #	ualification Exp.	Date				
Size Powde Filler E7018	Heat N	/A Lot	2B926D06			
Num Out Num In Stubs Time	Out Time	In				
MS # P1-111CE Rev 1	Machine #					
Qualification #	ualification Exp.	Date				
Size Powde Filler E7018	Heat N	/A Lot	2B926D06			
Num Out Num In Stubs Time	Out Time	In				
MS# P8-441B Rev 6	Machine #					
Qualification #	ualification Exp.	Date				

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Welder (Clock # 1000620	5	Figure Num		RMO	234	Line Item		Size		FWO 432
QAP/SO		RT#		Rod	Caddie Num	•	Thermocou	ple Temp		Caddie Thermo	stat Temp
MS#	Rev	1	Machine #								
Qualifica	ition #	Qua	alification Ex	o. Date							

Welder Clock	10006204	Figure Num	RMC 243	Line Item	Size	FWO 4	123
QAP/SO	RT #		Rod Caddie Num	Thermocouple Temp)	Caddie Thermostat Ter	mp
Welder Clock i	10005990	Figure Num	RMC 123	Line Item	Size	FWO 1	1.23
Welder Clock i	10005990 RT#	Figure Num	RMC 123	Line Item Thermocouple Temp		FWO 1 Caddie Thermostat Ter	
	RT#	Figure Num					

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Welder Clock	# 1012089	9	Figure Num	602	RMC 01021	Line Item	Size	4'	FWO 60341
QAP/SO		RT#	179019	Rod Cad	die Num	Thermocouple Te	emp	Caddie T	hermostat Temp
MS # P1-111	ICE Rev	1	Machine #						
Qualification	#	Q	ualification Exp	o. Date					
Size Powde	Filler E701	8	Heat	N/A	Lot 2B926D06				
Num Out Nu	m In Stubs	Time	Out Tim	ie In					

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 3/4/2021

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Welder Clock # 10005990 Figure Num	12511 RMC 01021	Line Item 107	Size 6	FWO Not Listed
QAP/SO 130620 RT # 178347	Rod Caddie Num	Thermocouple Temp	Caddie Th	ermostat Temp
MS # P1-121N Rev 9 Machine # Qualification # A1038 Qualification Exp	781 b. Date 1/28/2021	Part Name BODY	Heat T0465	Serial 1
Size Powde Filler E7018 Heat Size 1/8 Filler E7018 Heat				
20 0 20 5:05 AM 6:2 20 0 20 6:35 AM 7:4	e In 5 AM 0 AM 781 o. Date 1/28/2021			
	N/A Lot 1446P e In D AM			
Welder Clock # 10005990 Figure Num QAP/SO 131852 RT #	RMC 01021 Rod Caddie Num	Line Item 001 Thermocouple Temp	Size 4 Caddie Th	FWO 602756 ermostat Temp
MS # P1-441N Rev 3 Machine # Qualification # a942 Qualification Exp Size N/A Filler STELLITE 21 Heat Num Out Num In Stubs Time Out Time		Part Name bonnet	Heat t1399	Serial 13

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Welder Clock # 10159536 Figure Num 3902 RMC 02260	Line Item 001	Size	10	FWO 601017
QAP/SO 131416 RT # Rod Caddie Num	Thermocouple Temp	·	Caddie Thern	nostat Temp
MS # P4-431B Rev 5 Machine # 626 Qualification # A2119 Qualification Exp. Date 7/28/2021	Part Name BODY	Hea P52		Serial 2
Size N/A Filler STELLITE 21 Heat N/A Lot 5200821-3 Num Out Num In Stubs Time Out Time In 3:00 PM				
Welder Clock # 10126999 Figure Num 1530 RMC 02708	Line Item 010	Size	18	FWO 594959
Welder Clock # 10126999 Figure Num 1530 RMC 02708 QAP/SO 118703 RT # Rod Caddie Num Rod	Line Item 010 Thermocouple Temp	Size	18 Caddie Thern	
		Size	Caddie Thern	

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 3/2/2021

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Welder Clock # 10156503 Figure Num 14311	RMC 1022	Line Item 001	Size 26	FWO 587131
QAP/SO 119209 RT # Rod Cado	die Num 10	Thermocouple Temp 257	7 Caddie Therr	mostat Temp 300
MS # P1-121B Rev 9 Machine # 763 Qualification # A1913 Qualification Exp. Date 4	./22/2021	Part Name BODY	Heat P2474	Serial 1
Size 1/8 Filler E7018 Heat N/A Num Out Num In Stubs Time Out Time In 20 0 20 2:45 PM 3:15 PM	Lot 4S905B02			
Welder Clock # 10080425 Figure Num 4614	RMC 19053	Line Item 007	Size 10	FWO 596974
QAP/SO 129374 RT # Rod Cado	die Num	Thermocouple Temp	Caddie Therr	mostat Temp
MS # P4-431B Rev 5 Machine # 650		Part Name	Heat	Serial
Qualification # B917 Qualification Exp. Date	4/8/2021	body	P4670	1
Size 1/8 Filler 9018-B3 Heat N/A Num Out Num In Stubs Time Out Time In	Lot 4F909Z03			
Welder Clock # 10133116 Figure Num B 14311(w	rc6) b RMC 02261	Line Item 192	Size 22X20X22	FWO 597431
QAP/SO 16-118007 RT # Rod Cado	die Num	Thermocouple Temp	Caddie Therr	mostat Temp
MS # P4-431B Rev 5 Machine # 763		Part Name	Heat	Serial
Qualification # A2199 Qualification Exp. Date 7	//17/2021	BODY	P3689	1
Size 1/8 Filler E7018 Heat N/A Num Out Num In Stubs Time Out Time In 10 0 10 7:40 AM 11:00 AM	Lot 4S905B02			

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 3/1/2021

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Welder C	lock #	1000599	0	Figure Num		RMC	01021	Line Item		Size	FWO 665588
QAP/SO			RT#		Rod Caddi	e Num	Т	hermocoup	ole Temp	Caddie ⁻	Thermostat Temp
MS# P1	-121B	Rev	9	Machine #	616			Part Nam	ne	Heat	Serial
Qualifica	tion #	A1602	Qι	ualification Exp.	. Date 5/	16/2021		Body		EA25	1
Size 1/8	Fill	er E701	.8	Heat N	N/A	Lot 4	S905B02				
Num Out	Num	In Stubs	Time	Out Time	e In						
10	2	8	8:51	AM 9:30) AM						
12	12	0	3:50 F	PM 4:03	B PM						

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Welder	Clock # 100059	90 Figu	ıre Num	RMC 01021	Line Item	Size	FWO 666589
QAP/SO 119219 RT # Rod Caddie Num				addie Num	Thermocouple Temp Caddie Thermostat Temp		
MS# F	P1-341N Rev	5 Mach	hine # 711		Part Name	Heat	Serial
Qualific	cation # A2116	Qualifica	ation Exp. Date	5/16/2021	Body	AL	16
Size 1/	8 Filler 901	.8-B3	Heat N/A	Lot 4F909Z03			
	ut Num In Stub	Time Out	Time In				
3	1 2	8:15 AM	10:30 AM				
Welder	Clock # 100059	90 Figu	ıre Num	RMC 012351	Line Item	Size 6	FWO 123459
QAP/SO RT # 123455 Rod Caddie Num 1					Thermocouple Temp 2	Caddie Thermostat Temp 250	
MS# F	P1-241N Rev	7 Mach	hine # 781		Part Name	Heat	Serial
Qualific	cation # A2090	Qualifica	ation Exp. Date	6/12/2021	Body	P9001	1
c:	/A 5:11 CT5		11		Seat Ring	Tt7890	2-1
Size N/	/A Filler STE	LLITE 21	Heat N/A	Lot 5200821-3	Seat Ring	Tt7890	2-2
	ut Num In Stub	Time Out	Time In				
		s Time Out 6:45 PM	Time In 6:55 PM				
Num Oı	ut Num In Stub						
Num Oi	ut Num In Stub	6:45 PM	6:55 PM				
Num Ou 10 10	ut Num In Stubs 8 8	6:45 PM 6:45 PM	6:55 PM 6:55 PM				

 Supervisor Approval:______
 MPC Approval:_______
 Date: 2/26/2021