MATERIAL CONTROL LOG

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Large Cast

Weld Job:

Parts:

Welder Clock #	10126999	RMC	02708	Rod Caddie Num	
Size	8	QAP/SO	118703	Thermocouple Temp	
Figure Num	1535	Line Item	007	Caddie Thermostat Temp	
FWO	596701	RT#			



Weld Job:

Welder Clock #	10159536	RMC	02260	Rod Caddie Num	
Size	10	QAP/SO	131416	Thermocouple Temp	
Figure Num	3902	Line Item	001	Caddie Thermostat Temp	
FWO	601017	RT#			

Part Nam	e BOD'	/	Part Heat	P5255	Part Serial	2
//S# P4	-431B	Machir	ne#	626		
Rev 5		Qualific	cation #	A2119		
		Qualific	cation Exp. Date	7/28/2021		
Size	N/A		Num_Out		Time_Out	3:00 PM
	STEL	ITE 21	Num_In		Time_In	
⁄letal			Ctulos			
letai eat	N/A		Stubs			

MATERIAL CONTROL LOG

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Large Cast

Weld Job:

Parts:

Welder Clock #	10126999	RMC	02261	Rod Caddie Num	
Size	20	QAP/SO	118007	Thermocouple Temp	
Figure Num	14311	Line Item	001	Caddie Thermostat Temp	
FWO	597431	RT#			

MS#	P4-112N	Machine #		
Rev	3	Qualification #		
		Qualification Exp. Date		



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Large Cast

Weld Job:

Welder Clock #	10126999	RMC	02708	Rod Caddie Num
Size	18	QAP/SO	118703	Thermocouple Temp
Figure Num	1530	Line Item	010	Caddie Thermostat Temp
FWO	594959	RT#		

Parts:

Part Name	Gate	Part Heat	N9965	Part Serial	1
Part Name		Part Heat		Part Serial	

MS#	P1-141N	Machine #	757
Rev	10	Qualification #	A1517
		Qualification Exp. Date	5/10/2021



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Large Cast

Weld Job:

Welder Clock #	10156503	RMC	1022	Rod Caddie Num	10
Size	26	QAP/SO	119209	Thermocouple Temp	257
Figure Num	14311	Line Item	001	Caddie Thermostat Temp	300
FWO	587131	RT#			

Parts:

Part Name	BODY	Part Heat	P2474	Part Serial	1
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MS#	P1-121B	Machine #	763
Rev	9	Qualification #	A1913
		Qualification Exp. Date	4/22/2021

Size	1/8	Num_Out	20	Time_Out	2:45 PM
Metal	E7018	Num_In	0	Time_In	3:15 PM
Heat	N/A	Stubs	20		
Lot	4S905B02				



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Large Cast

Weld Job:

Welder Clock #	10080425	RMC	19053	Rod Caddie Num	
Size	10	QAP/SO	129374	Thermocouple Temp	
Figure Num	4614	Line Item	007	Caddie Thermostat Temp	
FWO	596974	RT#			

Parts:							
Part N	lame	body		Part Heat	P4670	Part Serial	1
MS#	P4-431B		Machine	#	650		
Rev	5		Qualificat	ion#	B917		
			Qualificat	ion Exp. Date	4/8/2021		
Size		1/8		Num_Out		Time_Out	
Metal		9018-	В3	Num_In		Time_In	
Heat		N/A		Stubs			
Lot		4F909	Z03				