



Welder Clock #	10005990	Figure Num		RMC	123	Line Item		Size		FWO	123
QAP/SO		RT #		Rod Caddie Num		Thermocouple Temp		Caddie Thermostat Temp			

MS #	P1-111B	Rev	10	Machine #	
Qualification #		Qualification Exp. Date			

Size	Powde	Filler	E7018	Heat	N/A	Lot	2B926D06
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Num Out	Num In	Stubs	Time Out	Time In
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MS #	P1-151B	Rev	4	Machine #	
Qualification #		Qualification Exp. Date			

Size	Powde	Filler	E7018	Heat	N/A	Lot	2B926D06
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Num Out	Num In	Stubs	Time Out	Time In
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Welder Clock #	10006167	Figure Num		RMC	234	Line Item		Size		FWO	342
QAP/SO		RT #		Rod Caddie Num		Thermocouple Temp		Caddie Thermostat Temp			

MS #		Rev		Machine #	
Qualification #		Qualification Exp. Date	3/27/2021		

Supervisor Approval: _____

MPC Approval: _____

Date: 3/26/2021

Note: The recording of false, fictitious or fraudulent statements or entries on this document may be punished as a felony under federal statute.

Form #36-Q-2 (3/2021)



Welder Clock #	10006238	Figure Num		RMC	234	Line Item		Size		FWO	234
QAP/SO		RT #		Rod Caddie Num		Thermocouple Temp		Caddie Thermostat Temp			

Welder Clock #	10006204	Figure Num		RMC	345	Line Item		Size		FWO	435
QAP/SO		RT #		Rod Caddie Num		Thermocouple Temp		Caddie Thermostat Temp			

Welder Clock #	10006238	Figure Num		RMC	234	Line Item		Size	22	FWO	234
QAP/SO		RT #		Rod Caddie Num		Thermocouple Temp		Caddie Thermostat Temp			

MS #	P1-121N	Rev	9	Machine #	
Qualification #		Qualification Exp. Date			

Supervisor Approval: _____

MPC Approval: _____

Date: 3/26/2021

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Form #36-Q-2 (3/2021)



Welder Clock #	10006167	Figure Num		RMC	345	Line Item		Size		FWO	345
QAP/SO		RT #		Rod Caddie Num		Thermocouple Temp		Caddie Thermostat Temp			

MS #	P1-111B	Rev	10	Machine #	
Qualification #		Qualification Exp. Date			

Size	Powde	Filler	E7018	Heat	N/A	Lot	2B926D06
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Num Out	Num In	Stubs	Time Out	Time In
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MS #	P1-111CE	Rev	1	Machine #	
Qualification #		Qualification Exp. Date			

Size	Powde	Filler	E7018	Heat	N/A	Lot	2B926D06
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Num Out	Num In	Stubs	Time Out	Time In
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MS #	P8-441B	Rev	6	Machine #	
Qualification #		Qualification Exp. Date			

Supervisor Approval: _____

MPC Approval: _____

Date: 3/26/2021



Welder Clock #	10006206	Figure Num		RMC	234	Line Item		Size		FWO	432
QAP/SO		RT #		Rod Caddie Num		Thermocouple Temp		Caddie Thermostat Temp			
MS #		Rev		Machine #							
Qualification #		Qualification Exp. Date									

Welder Clock #	10006204	Figure Num		RMC	243	Line Item		Size		FWO	423
QAP/SO		RT #		Rod Caddie Num		Thermocouple Temp		Caddie Thermostat Temp			

Welder Clock #	10005990	Figure Num		RMC	123	Line Item		Size		FWO	123
QAP/SO		RT #		Rod Caddie Num		Thermocouple Temp		Caddie Thermostat Temp			

MS #	P1-111CE	Rev	1	Machine #	
Qualification #		Qualification Exp. Date			

Supervisor Approval: _____

MPC Approval: _____

Date: 3/17/2021

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Form #36-Q-2 (3/2021)



Welder Clock #	10120899	Figure Num	602	RMC	01021	Line Item		Size	4'	FWO	603413
QAP/SO		RT #	179019	Rod Caddie Num		Thermocouple Temp		Caddie Thermostat Temp			

MS #	P1-111CE	Rev	1	Machine #	
Qualification #		Qualification Exp. Date			

Size	Powde	Filler	E7018	Heat	N/A	Lot	2B926D06
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Num Out	Num In	Stubs	Time Out	Time In
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Supervisor Approval:_____

MPC Approval:_____

Date: 3/4/2021



Welder Clock #	10005990	Figure Num	12511	RMC	01021	Line Item	107	Size	6	FWO	Not Listed
QAP/SO	130620	RT #	178347	Rod Caddie Num		Thermocouple Temp		Caddie Thermostat Temp			

MS #	P1-121N	Rev	9	Machine #	781
Qualification #	A1038	Qualification Exp. Date	1/28/2021		

Part Name	Heat	Serial
BODY	T0465	1

Size	Powde Filler	E7018	Heat	N/A	Lot	2B926D06
Size	1/8 Filler	E7018	Heat	N/A	Lot	4S905B02

Num Out	Num In	Stubs	Time Out	Time In
20	0	20	5:05 AM	6:25 AM
20	0	20	6:35 AM	7:40 AM

MS #	P1-321N	Rev	9	Machine #	781
Qualification #	A1038	Qualification Exp. Date	1/28/2021		

Size	3/32 Filler	ER70S-6	Heat	N/A	Lot	1446P
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Num Out	Num In	Stubs	Time Out	Time In
10	1	9	8:15 AM	9:20 AM

Welder Clock #	10005990	Figure Num	1302	RMC	01021	Line Item	001	Size	4	FWO	602756
QAP/SO	131852	RT #		Rod Caddie Num		Thermocouple Temp		Caddie Thermostat Temp			

MS #	P1-441N	Rev	3	Machine #	765
Qualification #	a942	Qualification Exp. Date	5/31/2021		

Part Name	Heat	Serial
bonnet	t1399	13

Size	N/A Filler	STELLITE 21	Heat	n/a	Lot	5200821-3
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Num Out	Num In	Stubs	Time Out	Time In

Supervisor Approval: _____

MPC Approval: _____

Date: 3/2/2021

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Form #36-Q-2 (3/2021)



Welder Clock #	10159536	Figure Num	3902	RMC	02260	Line Item	001	Size	10	FWO	601017
QAP/SO	131416	RT #		Rod Caddie Num		Thermocouple Temp		Caddie Thermostat Temp			

MS #	P4-431B	Rev	5	Machine #	626
Qualification #	A2119	Qualification Exp. Date	7/28/2021		

Part Name	Heat	Serial
BODY	P5255	2

Size	N/A	Filler	STELLITE 21	Heat	N/A	Lot	5200821-3
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Num Out	Num In	Stubs	Time Out	Time In
			3:00 PM	

Welder Clock #	10126999	Figure Num	1530	RMC	02708	Line Item	010	Size	18	FWO	594959
QAP/SO	118703	RT #		Rod Caddie Num		Thermocouple Temp		Caddie Thermostat Temp			

MS #	P1-141N	Rev	10	Machine #	757
Qualification #	A1517	Qualification Exp. Date	5/10/2021		

Part Name	Heat	Serial
Gate	N9965	1

Supervisor Approval: _____

MPC Approval: _____

Date: 3/2/2021

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Form #36-Q-2 (3/2021)



Welder Clock #	10156503	Figure Num	14311	RMC	1022	Line Item	001	Size	26	FWO	587131
QAP/SO	119209	RT #		Rod Caddie Num	10	Thermocouple Temp	257	Caddie Thermostat Temp	300		

MS #	P1-121B	Rev	9	Machine #	763	Part Name	Heat	Serial
Qualification #	A1913	Qualification Exp. Date	4/22/2021			BODY	P2474	1

Size	1/8	Filler	E7018	Heat	N/A	Lot	4S905B02
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Num Out	Num In	Stubs	Time Out	Time In
20	0	20	2:45 PM	3:15 PM

Welder Clock #	10080425	Figure Num	4614	RMC	19053	Line Item	007	Size	10	FWO	596974
QAP/SO	129374	RT #		Rod Caddie Num		Thermocouple Temp		Caddie Thermostat Temp			

MS #	P4-431B	Rev	5	Machine #	650	Part Name	Heat	Serial
Qualification #	B917	Qualification Exp. Date	4/8/2021			body	P4670	1

Size	1/8	Filler	9018-B3	Heat	N/A	Lot	4F909Z03
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Num Out	Num In	Stubs	Time Out	Time In

Welder Clock #	10133116	Figure Num	B 14311(wc6) b	RMC	02261	Line Item	192	Size	22X20X22	FWO	597431
QAP/SO	16-118007	RT #		Rod Caddie Num		Thermocouple Temp		Caddie Thermostat Temp			

MS #	P4-431B	Rev	5	Machine #	763	Part Name	Heat	Serial
Qualification #	A2199	Qualification Exp. Date	7/17/2021			BODY	P3689	1

Size	1/8	Filler	E7018	Heat	N/A	Lot	4S905B02
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Num Out	Num In	Stubs	Time Out	Time In
10	0	10	7:40 AM	11:00 AM

Supervisor Approval: _____

MPC Approval: _____

Date: 3/1/2021

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Form #36-Q-2 (3/2021)



Welder Clock #	10005990	Figure Num		RMC	01021	Line Item		Size		FWO	665588
QAP/SO		RT #		Rod Caddie Num		Thermocouple Temp		Caddie Thermostat Temp			

MS #	P1-121B	Rev	9	Machine #	616
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Qualification #	A1602	Qualification Exp. Date	5/16/2021
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Part Name	Heat	Serial
Body	EA25	1

Size	1/8	Filler	E7018	Heat	N/A	Lot	4S905B02
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Num Out	Num In	Stubs	Time Out	Time In
10	2	8	8:51 AM	9:30 AM
12	12	0	3:50 PM	4:03 PM

Supervisor Approval:_____

MPC Approval:_____

Date: 3/1/2021



Welder Clock #	10005990	Figure Num		RMC	01021	Line Item		Size		FWO	666589
QAP/SO	119219	RT #		Rod Caddie Num		Thermocouple Temp		Caddie Thermostat Temp			

MS #	P1-341N	Rev	5	Machine #	711	Part Name	Heat	Serial
Qualification #	A2116	Qualification Exp. Date	5/16/2021	Body		AL		16

Size	1/8	Filler	9018-B3	Heat	N/A	Lot	4F909Z03
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Num Out	Num In	Stubs	Time Out	Time In
3	1	2	8:15 AM	10:30 AM

Welder Clock #	10005990	Figure Num		RMC	012351	Line Item		Size	6	FWO	123459
QAP/SO		RT #	123455	Rod Caddie Num	1	Thermocouple Temp	225	Caddie Thermostat Temp	250		

MS #	P1-241N	Rev	7	Machine #	781	Part Name	Heat	Serial
Qualification #	A2090	Qualification Exp. Date	6/12/2021	Body		P9001		1
Size	N/A	Filler	STELLITE 21	Heat	N/A	Seat Ring	Tt7890	2-1
						Seat Ring	Tt7890	2-2

Num Out	Num In	Stubs	Time Out	Time In
10	8		6:45 PM	6:55 PM
10	8		6:45 PM	6:55 PM
10	8		6:45 PM	6:55 PM
10	8		6:45 PM	6:55 PM

Supervisor Approval: _____

MPC Approval: _____

Date: 2/26/2021

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Form #36-Q-2 (3/2021)