



WELDING MATERIAL CONTROL LOG

Large Cast

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Welder Clock #	10159536	Figure Num	3902	RMC	02260	Line Item	001
Size	10	FWO	601017	QAP/SO	131416	RT #	
Rod Caddie Num		Thermocouple Temp		Caddie Thermostat Temp		Part Name	Heat
						BODY	P5255
						Serial	2

MS #	P4-431B	Rev	5	Machine #	626	Qualification #	A2119	Qualification Exp. Date	7/28/2021
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Size	N/A	Metal	STELLITE 21	Heat	N/A	Lot	5200821-3
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Num	Num	Stubs	Time Out	Time In
Out	In			
			3:00 PM	

Welder Clock #	10126999	Figure Num	14311	RMC	02261	Line Item	001
Size	20	FWO	597431	QAP/SO	118007	RT #	
Rod Caddie Num		Thermocouple Temp		Caddie Thermostat Temp			

MS #	P4-112N	Rev	3	Machine #		Qualification #		Qualification Exp. Date	
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Welder Clock #	10126999	Figure Num	1530	RMC	02708	Line Item	010
Size	18	FWO	594959	QAP/SO	118703	RT #	
Rod Caddie Num		Thermocouple Temp		Caddie Thermostat Temp		Part Name	Heat
						Gate	N9965
						Serial	1

MS #	P1-141N	Rev	10	Machine #	757	Qualification #	A1517	Qualification Exp. Date	5/10/2021
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Foreman Approval: _____ MPC Approval: _____ Date: 3/2/2021

Note: The recording of false, fictitious or fraudulent statements or entries on this document may be punished as a felony under federal statute.

Form #36-Q-2 (3/2021)



Welder Clock #	10156503	Figure Num	14311	RMC	1022	Line Item	001
Size	26	FWO	587131	QAP/SO	119209	RT #	
Rod Caddie Num	10	Thermocouple Temp	257	Caddie Thermostat Temp	300		

Part Name Heat Serial
BODY P2474 1

MS #	P1-121B	Rev	9	Machine #	763	Qualification #	A1913	Qualification Exp. Date	4/22/2021
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Size 1/8 Metal E7018 Heat N/A Lot 4S905B02

Num Out	Num In	Stubs	Time Out	Time In
20	0	20	2:45 PM	3:15 PM

Welder Clock #	10080425	Figure Num	4614	RMC	19053	Line Item	007
Size	10	FWO	596974	QAP/SO	129374	RT #	
Rod Caddie Num		Thermocouple Temp		Caddie Thermostat Temp			

Part Name Heat Serial
body P4670 1

MS #	P4-431B	Rev	5	Machine #	650	Qualification #	B917	Qualification Exp. Date	4/8/2021
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Size 1/8 Metal 9018-B3 Heat N/A Lot 4F909Z03

Num Out	Num In	Stubs	Time Out	Time In

Foreman Approval: _____

MPC Approval: _____

Date: 3/1/2021

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Form #36-Q-2 (3/2021)



Welder Clock #	10133116	Figure Num	B 14311(wc6) b	RMC	02261	Line Item	192
Size	22X20X22	FWO	597431	QAP/SO	16-118007	RT #	
Rod Caddie Num		Thermocouple Temp		Caddie Thermostat Temp		Part Name	Heat Serial

BODY P3689 1

MS #	P4-431B	Rev	5	Machine #	763	Qualification #	A2199	Qualification Exp. Date	7/17/2021
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Size 1/8 Metal E7018 Heat N/A Lot 4S905B02

Num	Num	Stubs	Time Out	Time In
Out	In			
10	0	10	7:40 AM	11:00 AM

Foreman Approval:_____

MPC Approval:_____

Date: 3/1/2021

Note: The recording of false, fictitious or fraudulent statements or entries on this document may be punished as a felony under federal statute.

Form #36-Q-2 (3/2021)