

D

C

B

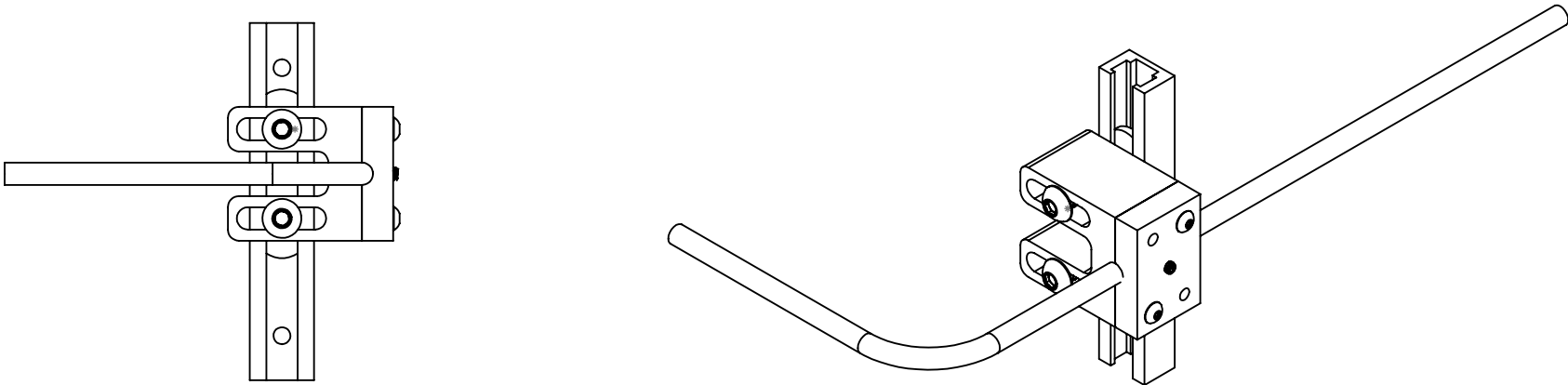
A

D

C

B

A



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:			DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
	NAME	SIGNATURE	DATE				TITLE:					
DRAWN												
CHK'D												
APPV'D												
MFG												
Q.A					MATERIAL:		DWG NO. Sipper				A4	
					WEIGHT:		SCALE:1:4				SHEET 1 OF 3	

6

5

4

3

2

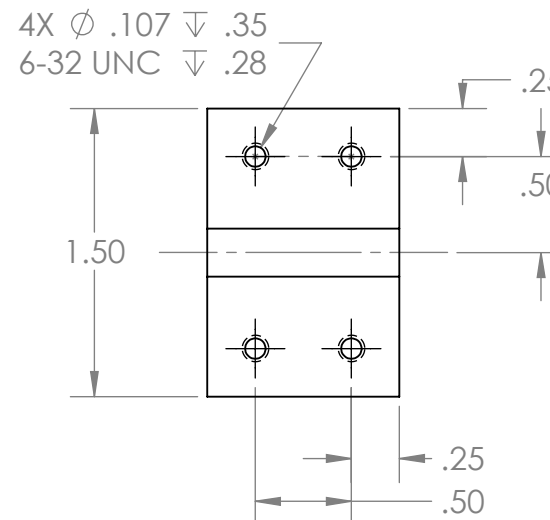
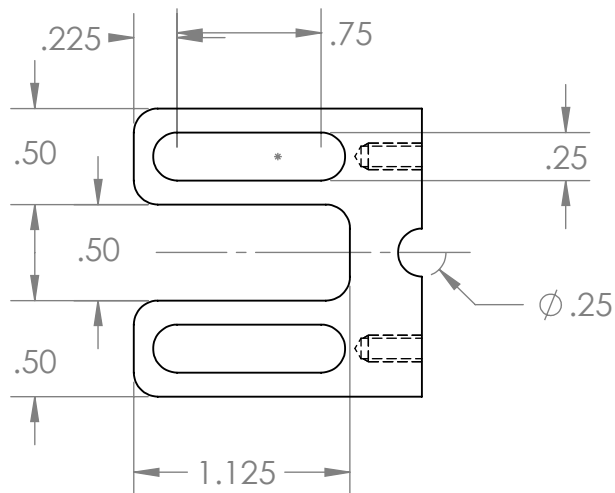
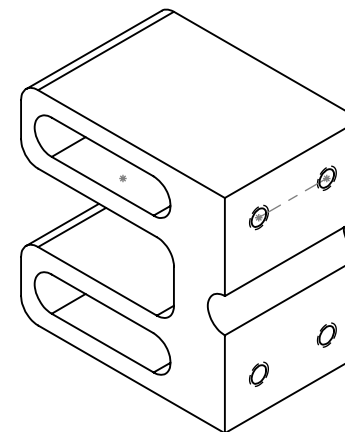
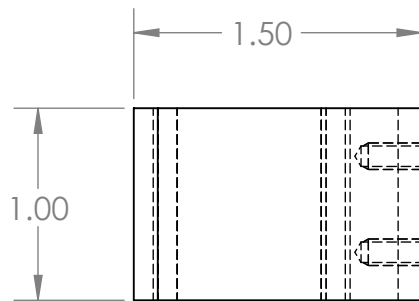
1

D

C

B

A



1. Face Block
2. 1/4" Ball Mill
3. 4x Holes, #36 bit
4. SKIP Interior Pocket
5. Slots
6. Sand off edges
7. Deburr all edges
8. Tap 6-32

UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN MILLIMETERS  
SURFACE FINISH:  
TOLERANCES:  
    LINEAR:  
    ANGULAR:

**FINISH:**

DEBURR AND  
BREAK SHARP  
EDGES

DO NOT SCALE DRAWING

REVISION

	NAME	SIGNATURE	DATE		
DRAWN					
CHK'D					
APPV'D					
MFG				MATERIAL:	
Q.A					
				WEIGHT:	

TITLE:

DWG NO.

# Sipper

A4

SCALE:1:1

SHEET 2 OF 3

**SOLIDWORKS Educational Product. For Instructional Use Only.**

4

3

2

1

D

C

B

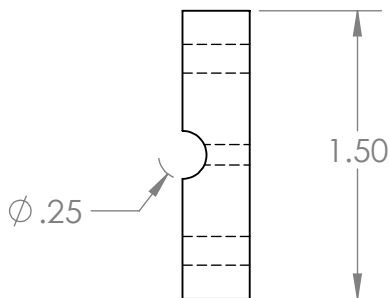
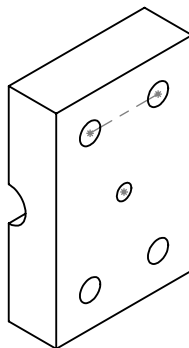
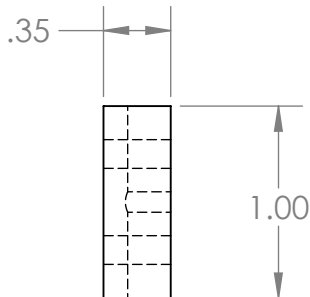
A

D

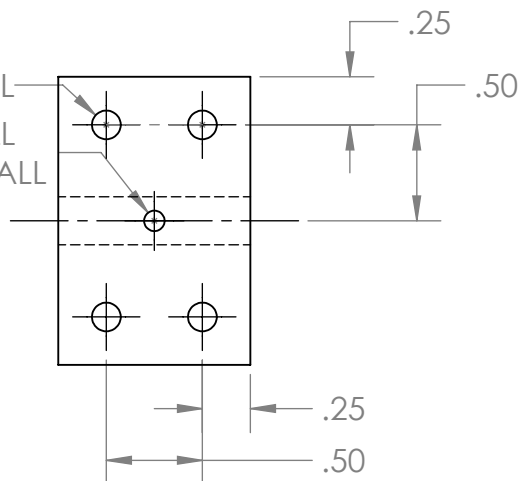
C

B

A



4X  $\phi$  .15 THRU ALL  
 $\phi$  .11 THRU ALL  
6-32 UNC THRU ALL



1. Face blocks
2. 1/4" ball
3. 4x holes #25 bit
4. Center hole #36 bit
5. Deburr edges
6. Tap 6-32

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION		
DRAWN				NAME		SIGNATURE		DATE		TITLE:		
CHK'D										DWG NO. <h1>Sipper</h1> <div>A4</div>		
APPV'D												
MFG												
Q.A												
								MATERIAL:		SCALE:1:1		
								WEIGHT:		SHEET 3 OF 3		