DuraTherm 300 Section Identification Guide







Contents

Profiles

Outer Frames	3
Transom / Mullion	4
Opening Vents	5 - 6
Beads & Weather Bar	7
Extensions	8
Couplers	9
Bay Pole & Adapters (For 70mm Frame)	10
Bay Pole (For 53mm Frame)	11
Corner Posts	11
Cills	12 - 13

Section Drawings

Opening Windows - Flat Vent	14
Opening Windows - Feature Vent	15
Fixed Windows	16
Transom & Mullion Details	17
Head With Extensions	18
Coupling - 53mm Frames	19
Coupling - 70mm Frames	20
Corner Post Details	21
Variable Bay Pole - 53mm Frames	22
Variable Bay Pole - 70mm Frames	23

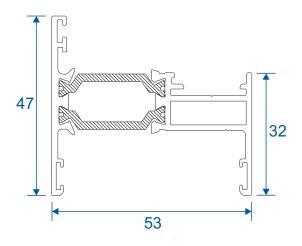
We reserve the right to make changes to the product specification as technical developments dictate, and without prior notice. Pictures shown are for illustrative purposes and are not binding in detail, colour or specification.

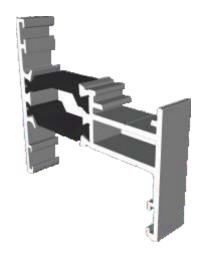
2

E.& O.E.

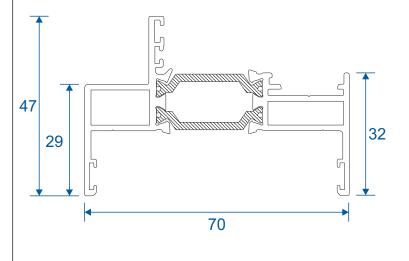
Outer Frames

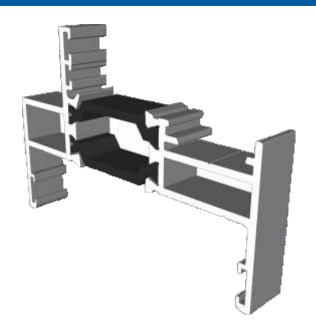
ETC310 - 53mm Equal Leg



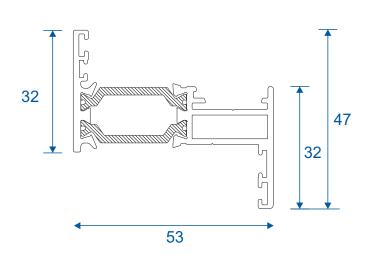


ETC304 - 70mm Square Direct Fix





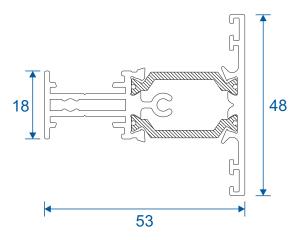
ETC420 - 53mm Odd Leg

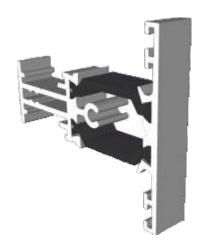




Transom / Mullion

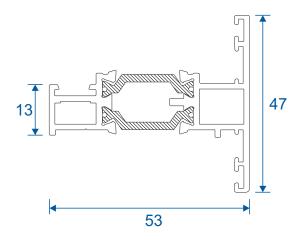
ETC333 - 48mm Transom / Mullion

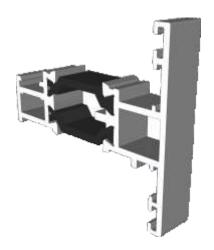




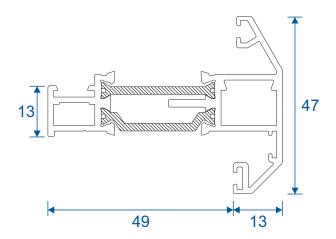
Opening Vents

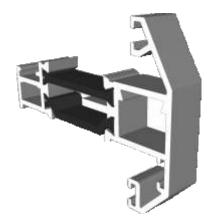
ETC324N - Internally Glazed Flat Vent





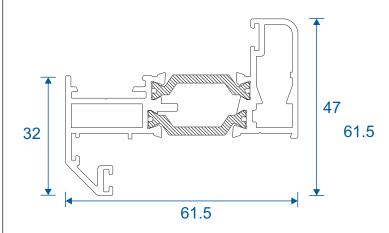
ETC326 - Internally Glazed Feature Vent

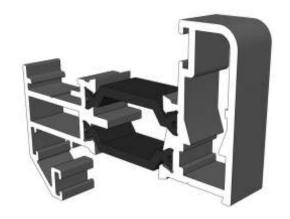




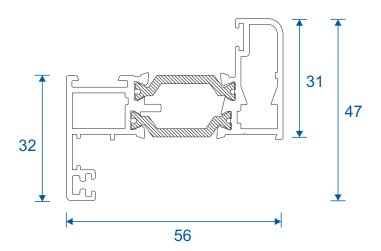
Opening Vents

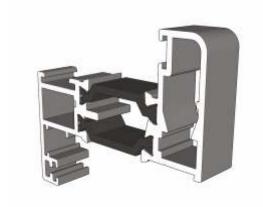
ETC321 - Externally Glazed Feature Vent





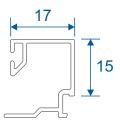
ETC328N - Externally Glazed Square Vent





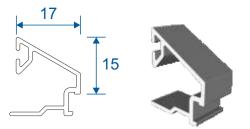
Beads & Weather Bar

ETC370 - 24mm Square Bead

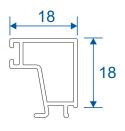




ETC364 - 24mm Chamfered Bead

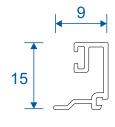


ETC374 - 24mm Square Bead For Vents



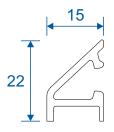


ETC366 - 28mm Square Bead





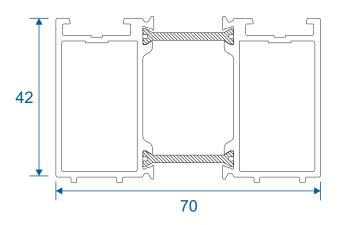
VL72 - Weather Bar

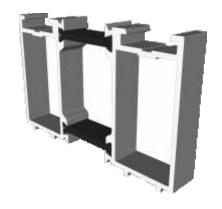




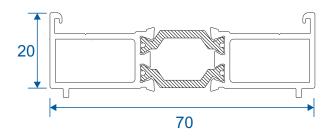
Extensions

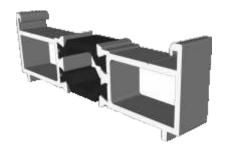
DV515 - 42mm Extension For 70mm Frames



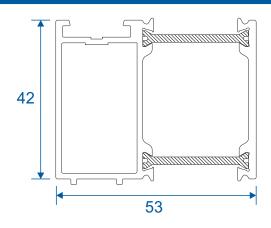


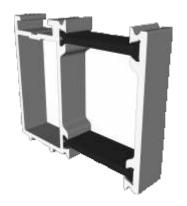
ETD057 - 20mm Extension For 70mm Frames



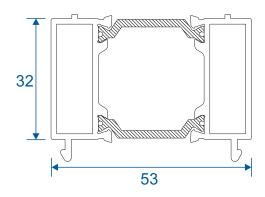


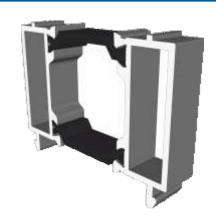
ETC352 - 42mm Extension For 53mm Frames





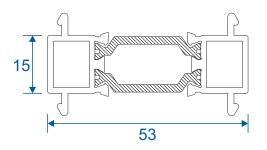
ETC358 - 32mm Extension For 53mm Frames

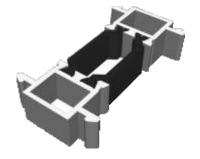




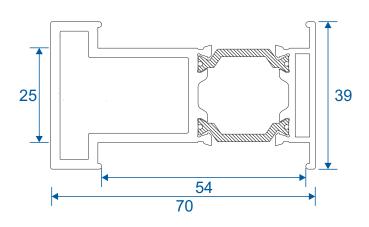
Couplers

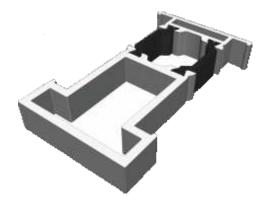
ETC353 - 15mm Coupler For 53mm Frame



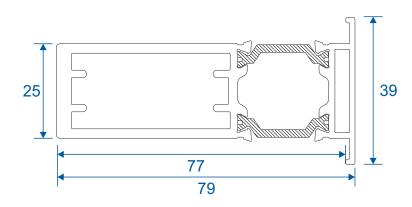


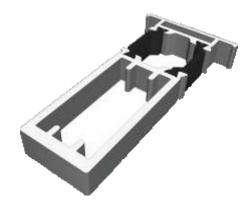
ETC356 - 25mm Coupler For 53mm Frame



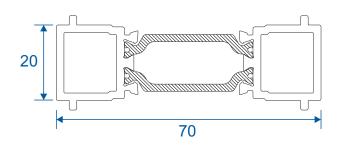


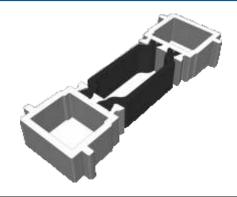
ETC357 - 25mm Coupler For 70mm Frame





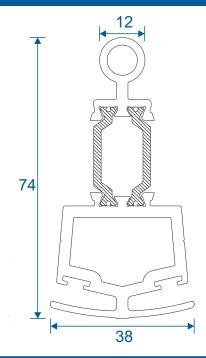
ETC853 - 20mm Coupler For 70mm Frame





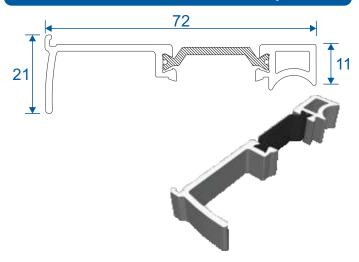
Bay Pole & Adapters

ETC080 - Variable Bay Pole For 70mm Frames (Non Structural)

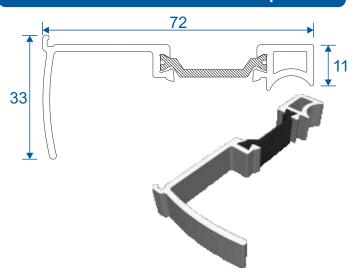




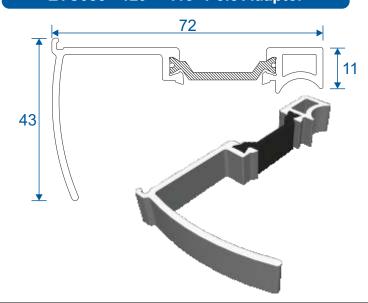
ETC081 - 169° - 150° Pole Adaptor



ETC082 - 149° - 130° Pole Adaptor



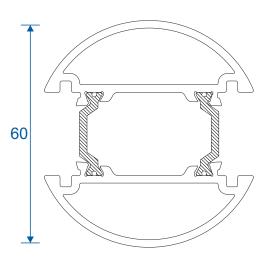
ETC083 - 129° - 115° Pole Adaptor

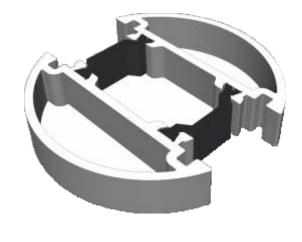


Bay Pole & Corner Posts

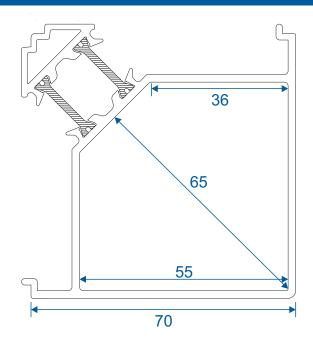
ETC869 - Circular Bay Pole For 53mm Frames (Non Structural)

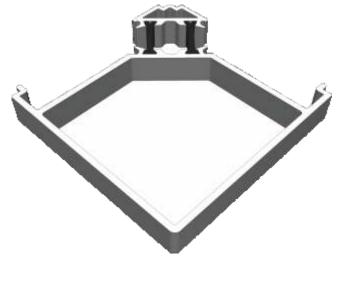
125° - 180°



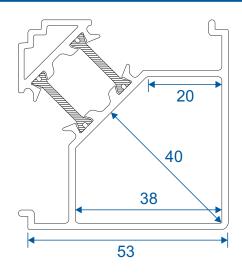


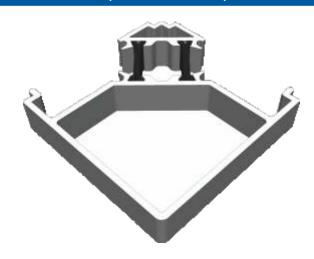
ETC048 - 90° Corner Post For 70mm Frames (Non Structural)





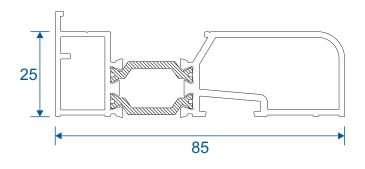
ETC347 - 90° Corner Post For 53mm Frames (Non Structural)

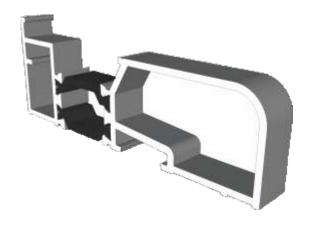




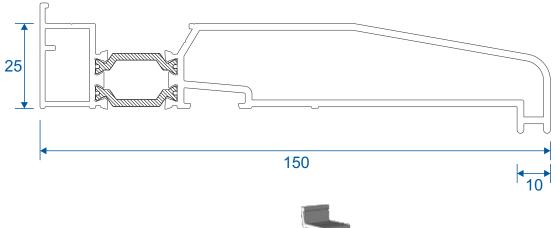
Cills

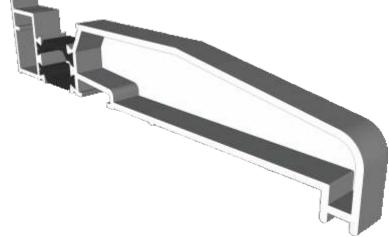
ETC451 - 85mm Cill

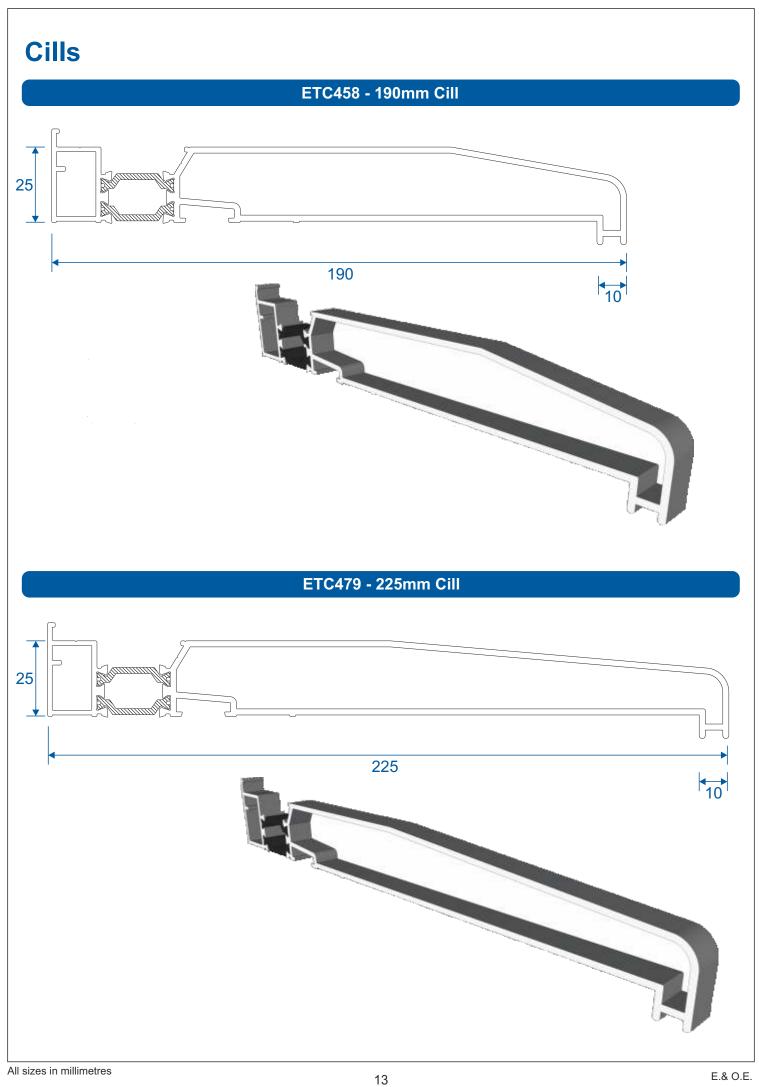




ETC457 - 150mm Cill

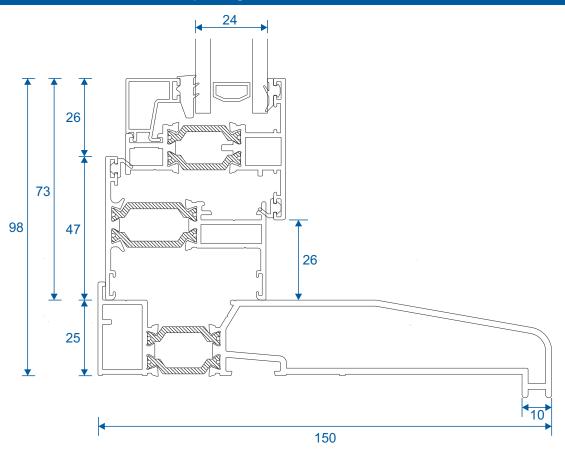




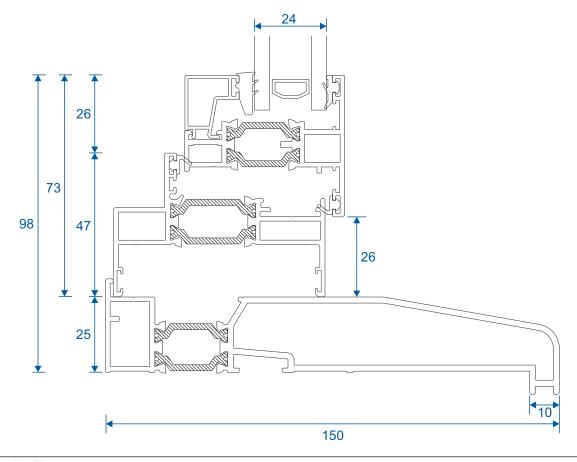


Opening Windows - With Flat Vent

Opening Vents With ETC310 Outer Frame

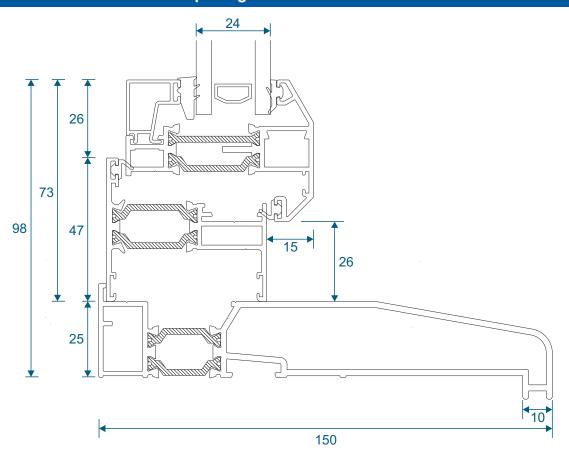


Opening Vents With ETC304 Outer Frame

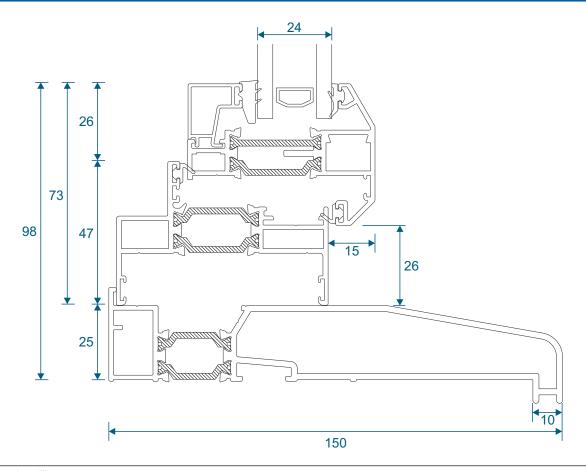


Opening Windows - With Feature Vent

Opening Vents With ETC310 Outer Frame

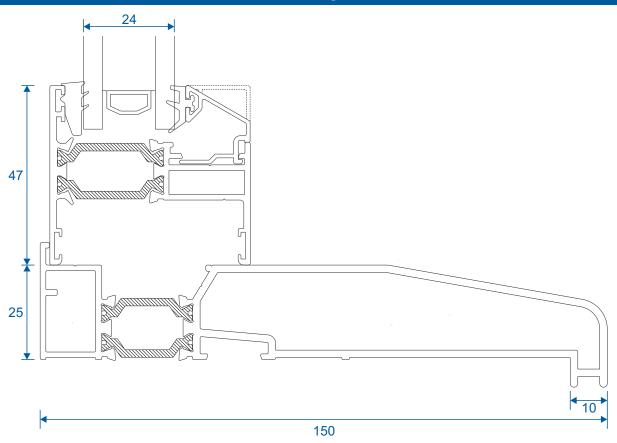


Opening Vents With ETC304 Outer Frame

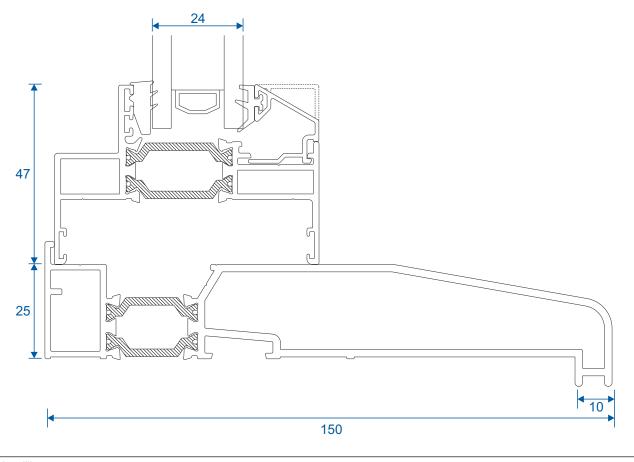


Fixed Windows

Fixed Window Using ETC310 Frame

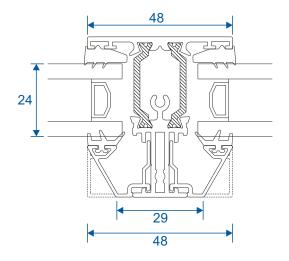


Fixed Window Using ETC304 Frame

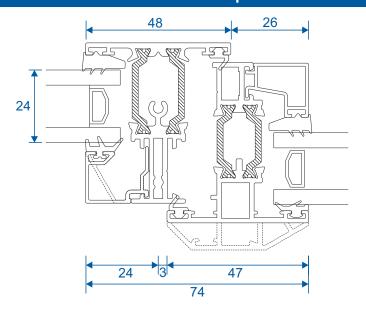


Transoms & Mullions

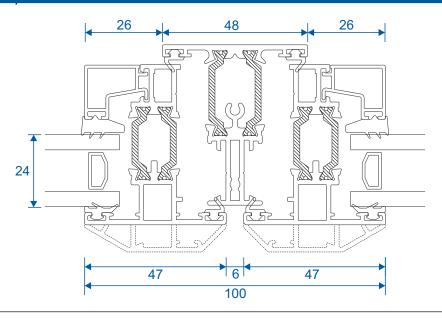
Fixed Next To Fixed



Fixed Next To Opener



Opener Next To Opener

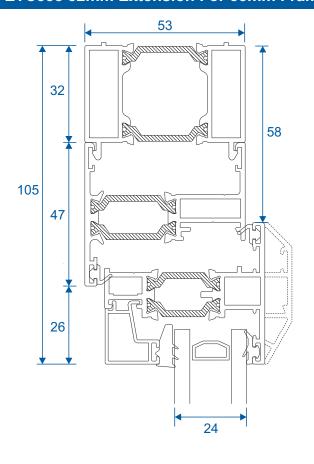


Head Extensions

ETC352 42mm Extension For 53mm Frame

42 48 68 68

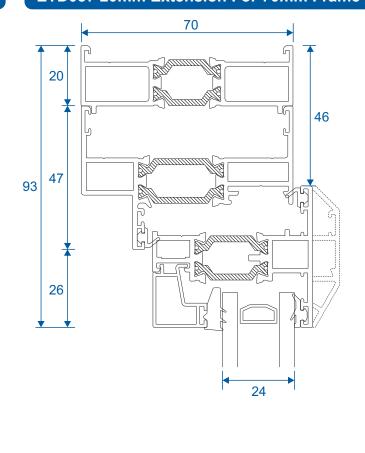
ETC358 32mm Extension For 53mm Frame



DV515 42mm Extension For 70mm Frame

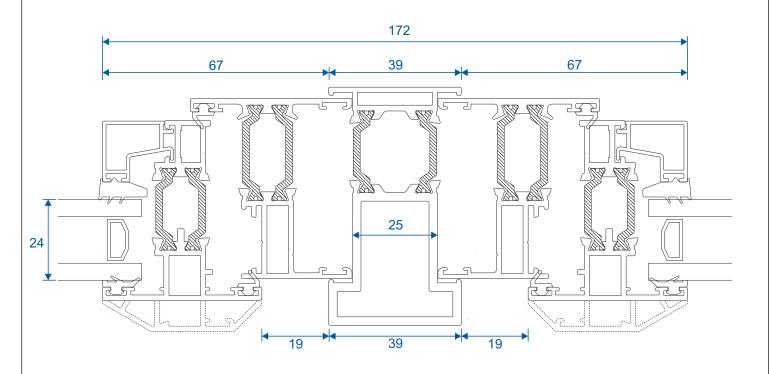
115

ETD057 20mm Extension For 70mm Frame

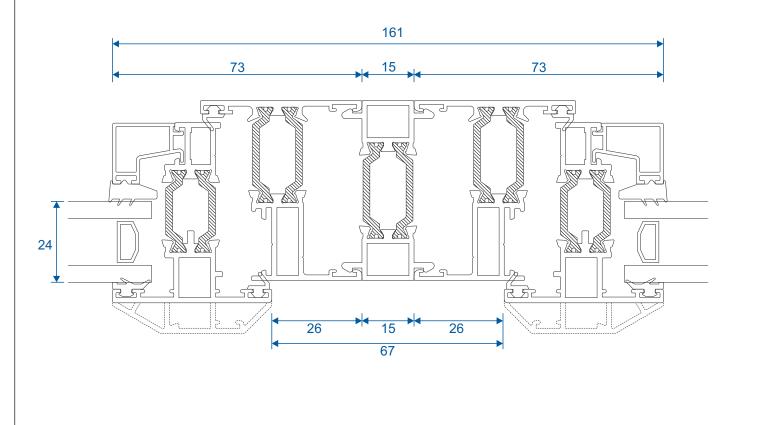


Coupling - 53mm Frames

25mm Coupler ETC356

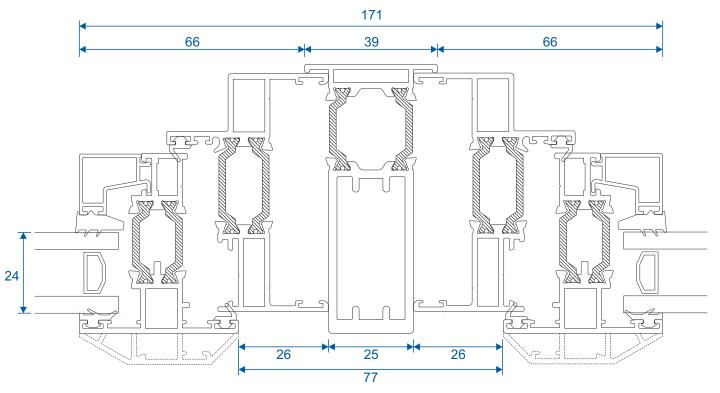


15mm Coupler ETC353

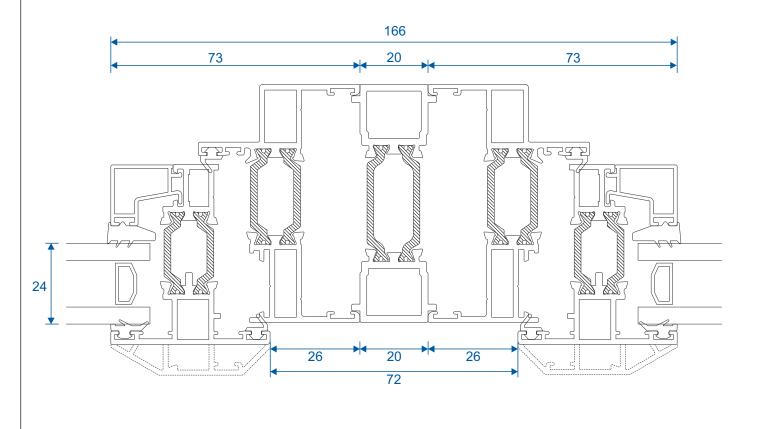


Coupling - 70mm Frames

25mm Coupler ETC357

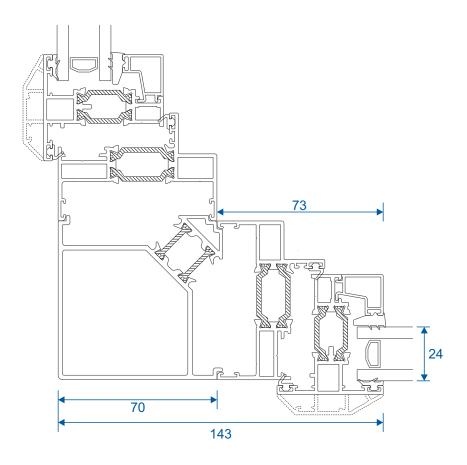


20mm Coupler ETC853

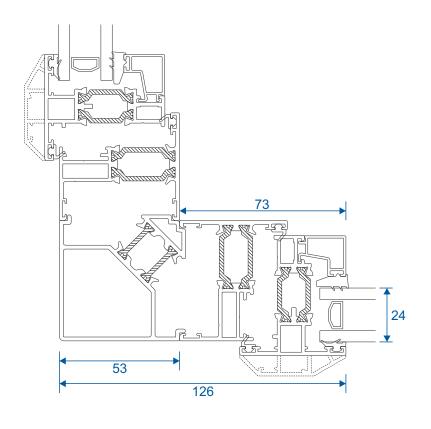


Corner Post

90° Corner Post For 70mm Frames (Non Structural)

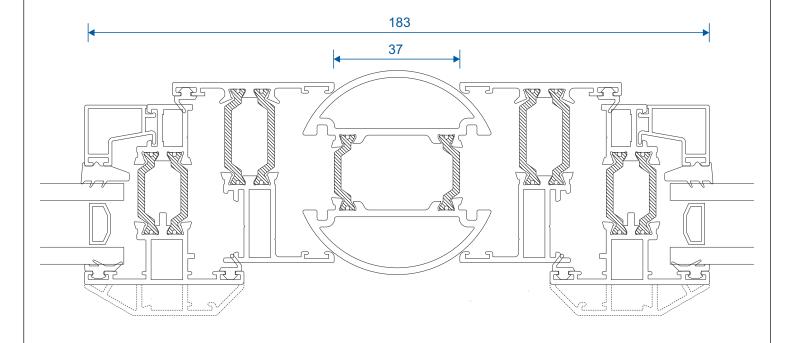


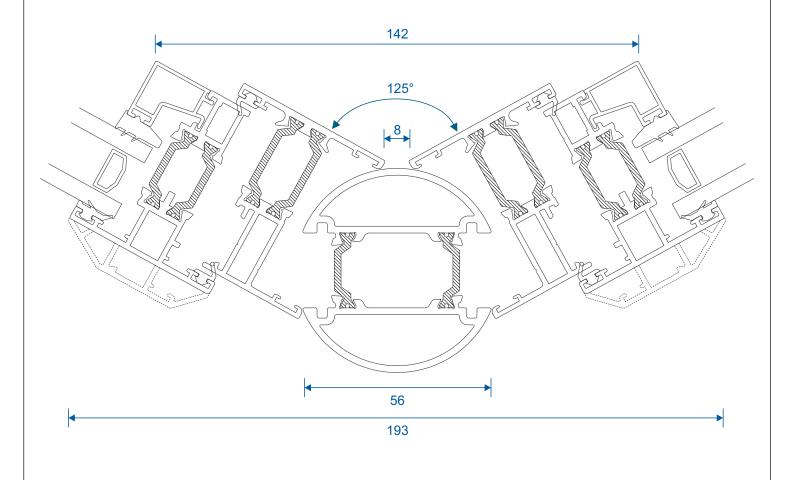
90° Corner Post For 53mm Frames (Non Structural)



Bay Pole

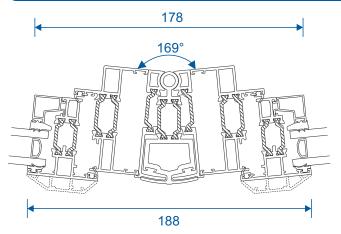
180° - 125° Bay Pole For 53mm Frames (Non Structural)

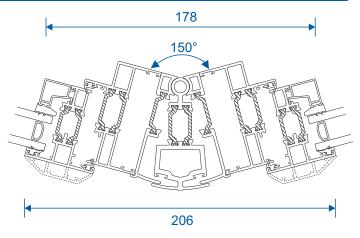




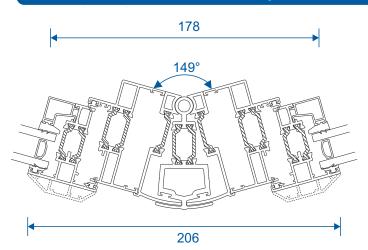
Bay Pole

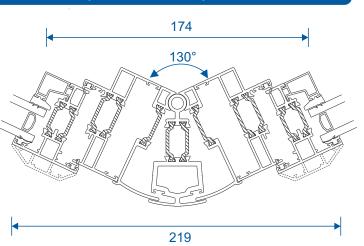




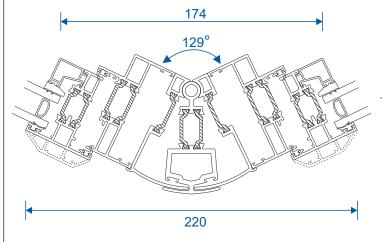


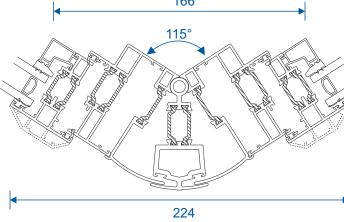
149° - 130° Bay Pole For 70mm Frames (Non Structural)





129° - 115° Bay Pole For 70mm Frames (Non Structural)





Duration Windows
Thames Development
Charfleets Road
Canvey Island
Essex. SS8 0PQ

sales@duration.co.uk www.duration.co.uk

Head Office 01268 681612 **Showroom** 01268 695100