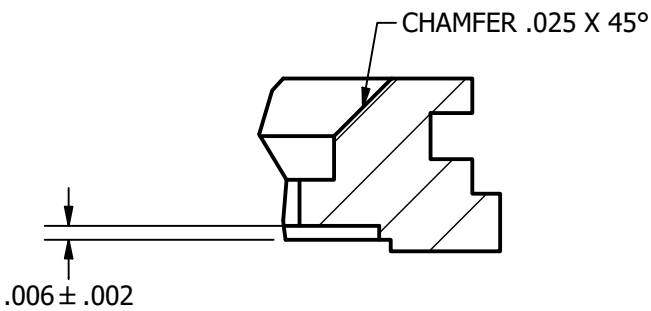
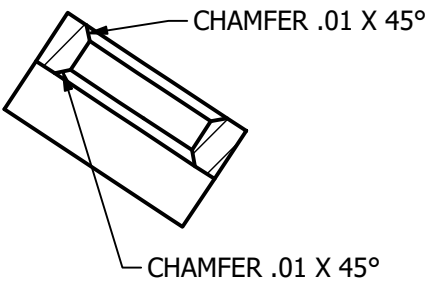


- GENERAL NOTES:
1. MATERIAL: **TITANIUM, 6AL-4V, ANNEALED**
 2. SPECIAL FINISH: **NONE**
 3. SURFACE ROUGHNESS (UNLESS SPECIFIED OTHERWISE): **63 Ra** (AVERAGE MICRO-INCHES)
 4. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994
 5. DEBURR AND BREAK ALL SHARP EDGES, MAX 0.010" (UNLESS SPECIFIED OTHERWISE)
 6. PARTS ARE TO BE CLEAN AND FREE OF OIL, GREASE, AND OTHER CONTAMINANTS
 7. DIMENSIONS INCLUDE ANODIZING, ELECTROPLATING, AND CHEMICALLY APPLIED FINISHES IF APPLICABLE

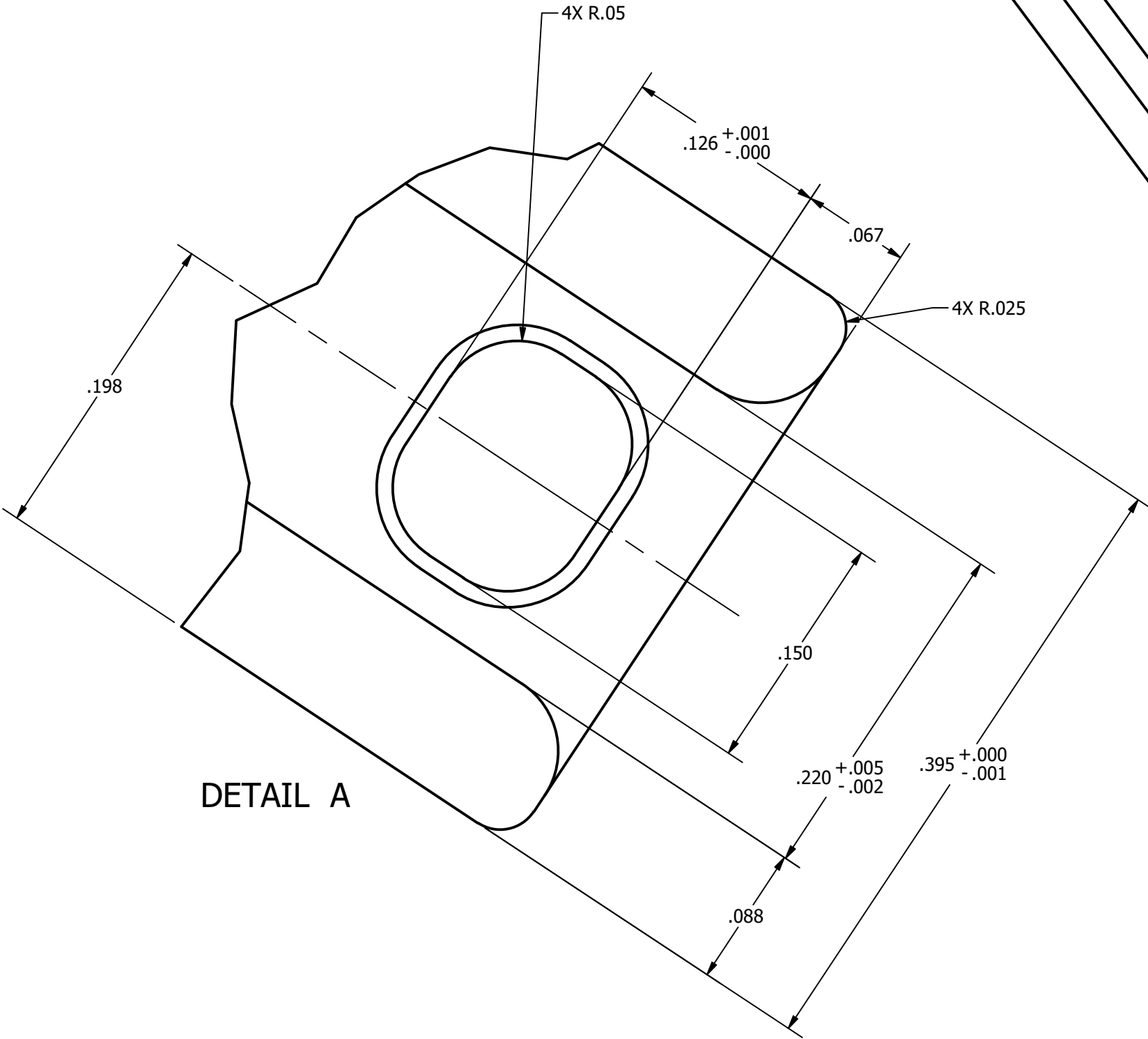
REVISION HISTORY		DATE	APPROVED
ZONE	REV		
	-	10/13/2020	HHMI\\arnoldj
INITIAL RELEASE			



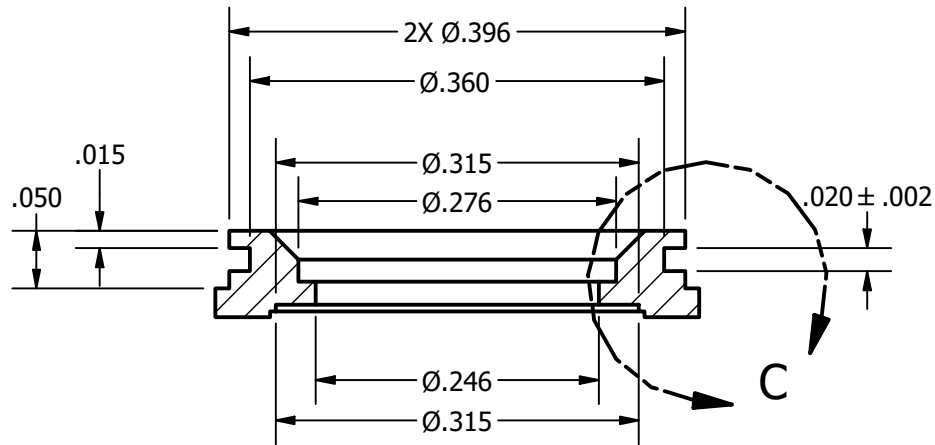
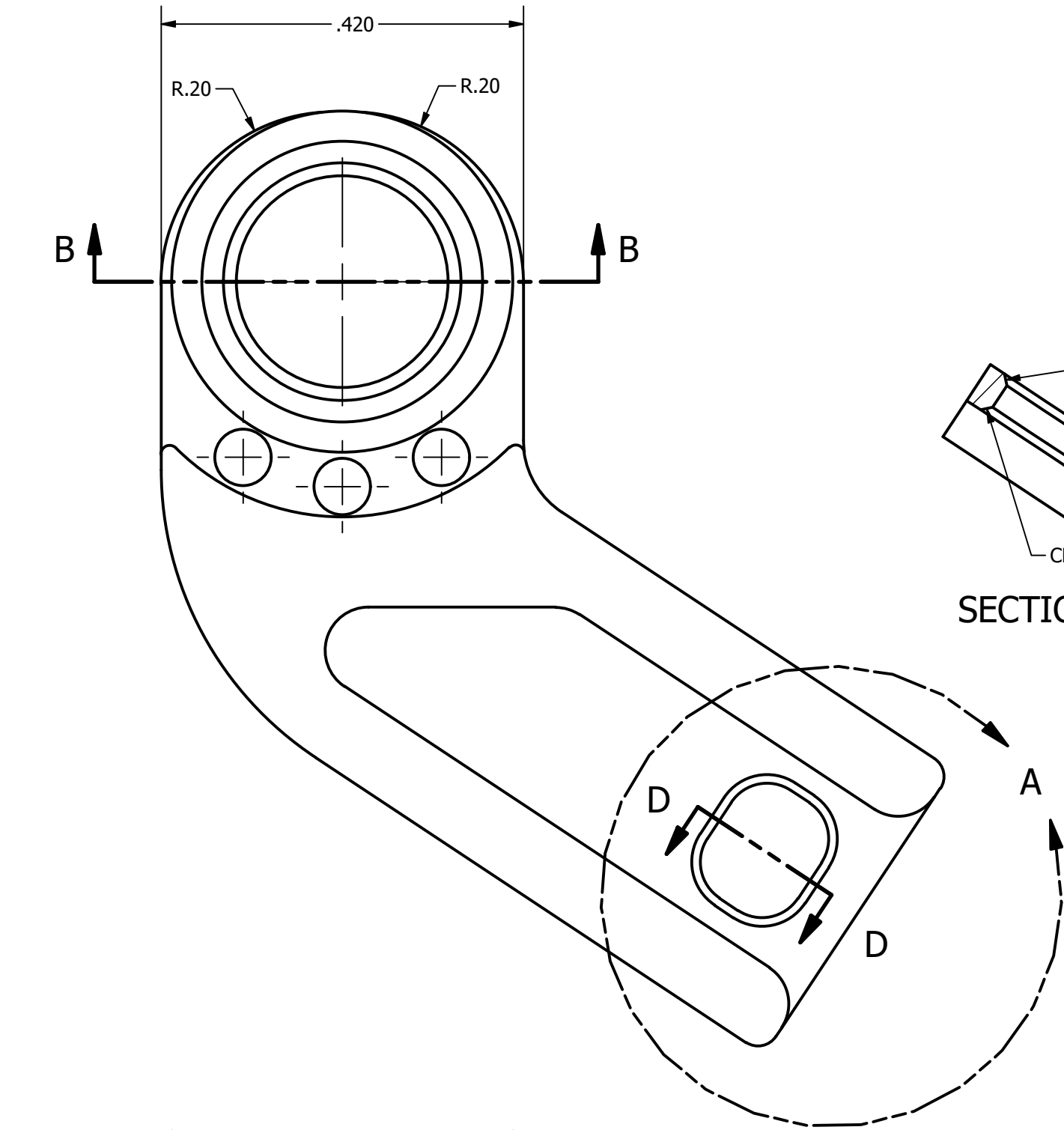
DETAIL C



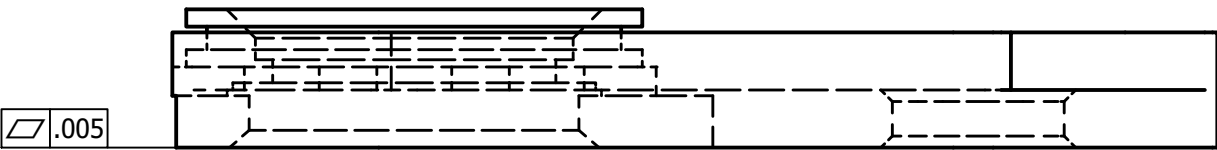
SECTION D-D



DETAIL A




SECTION B-B




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(UNLESS SPECIFIED OTHERWISE)
PRIMARY UNITS: INCHES
[SECONDARY UNITS]: MILLIMETERS
PRIMARY TOLERANCES:
X.X ± 0.020
X.XX ± 0.010
X.XXX ± 0.005
X.XXXX ± 0.0005
ANGULAR ± 0.5 DEG
- DO NOT SCALE DRAWING -
THIRD ANGLE PROJECTION:



Howard Hughes
Medical Institute



janelia
Research Campus

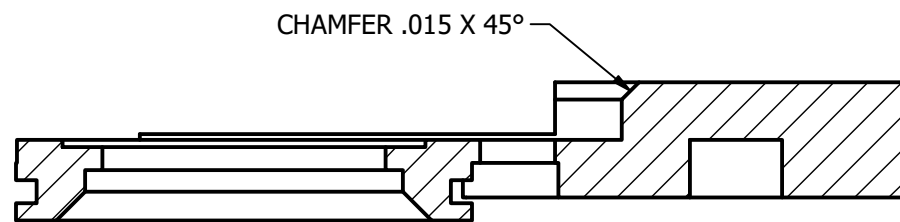
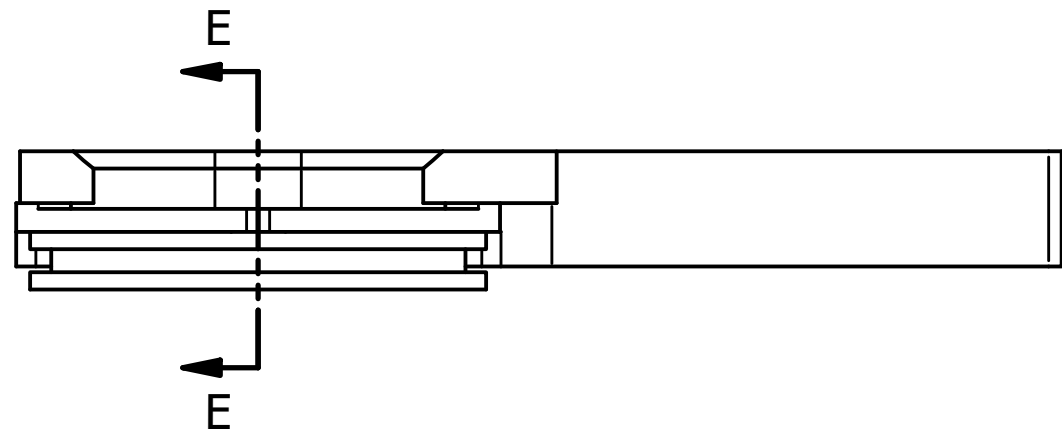
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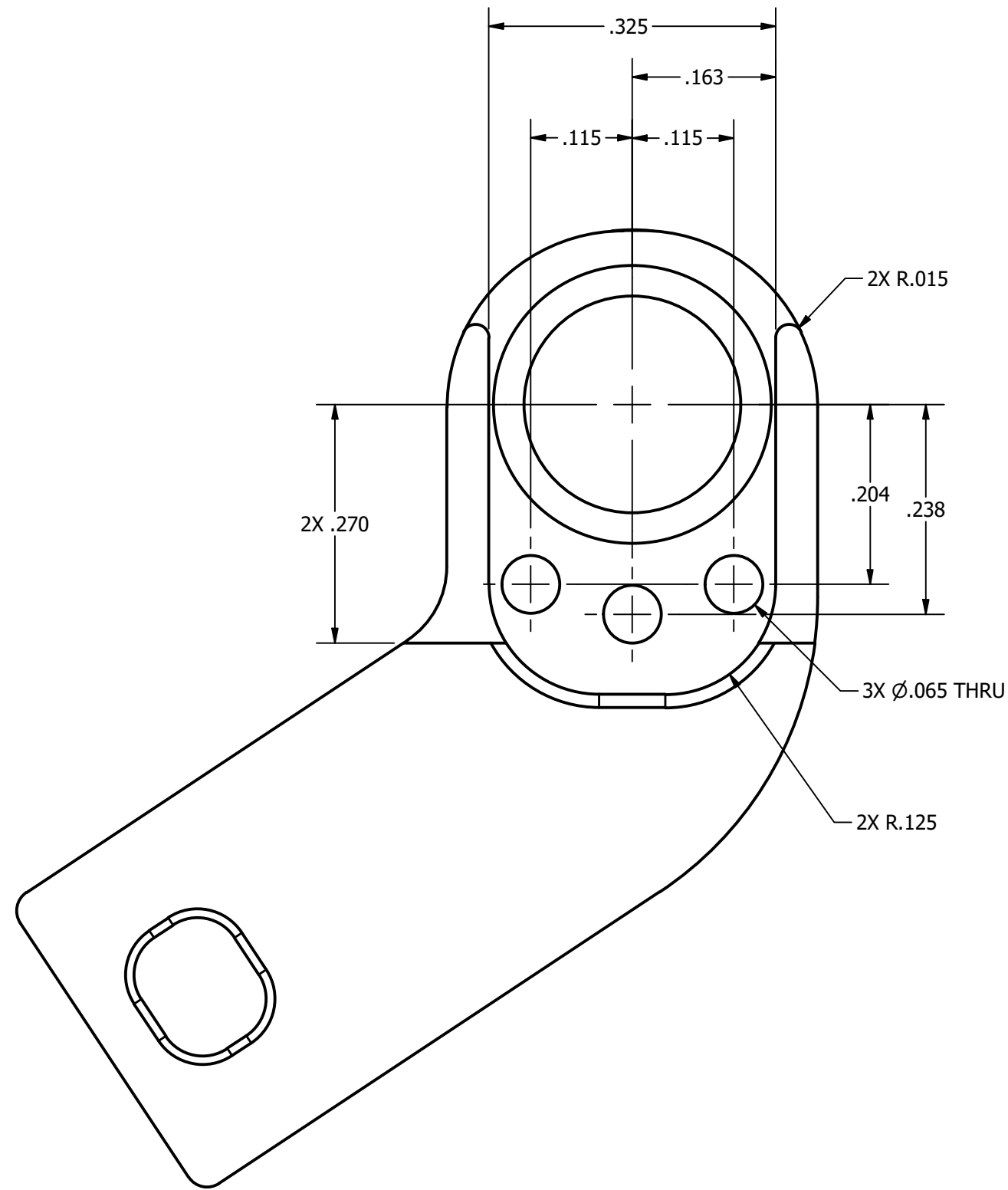
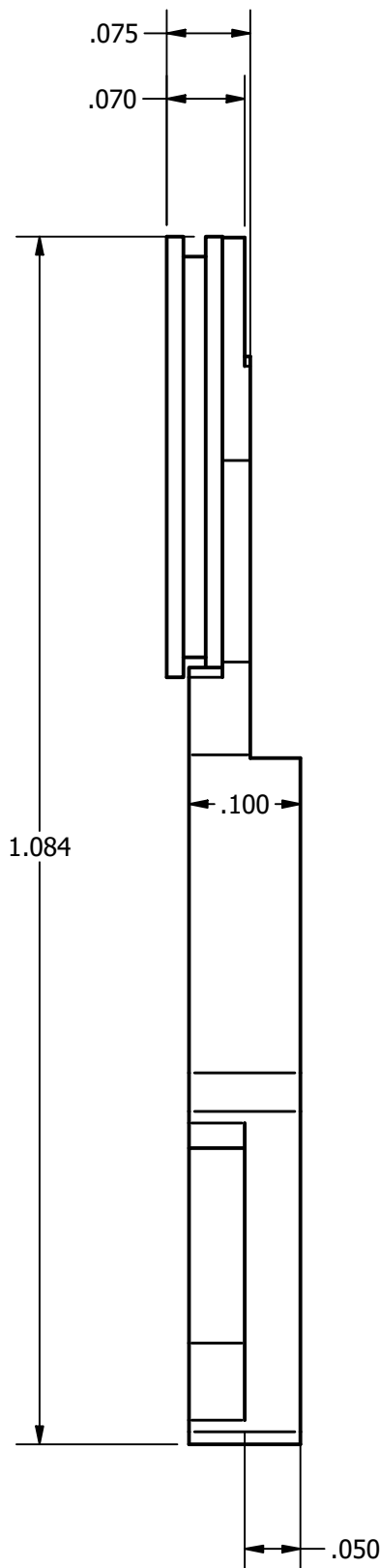
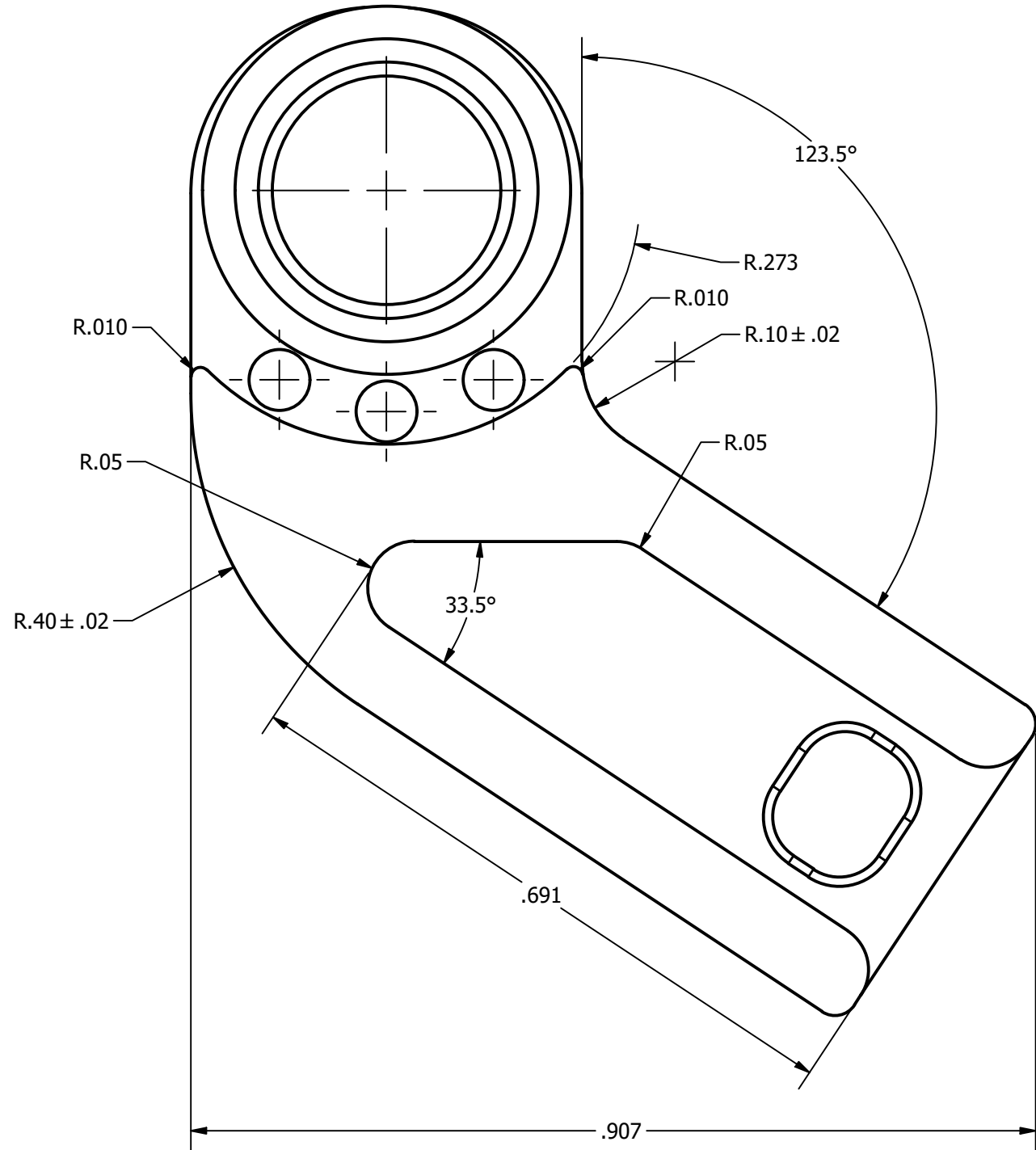
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SHEET
1 OF 2



SECTION E-E



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X.XXXX ± 0.0005
ANGULAR ± 0.5 DEG
- DO NOT SCALE DRAWING -
THIRD ANGLE PROJECTION:

 Howard Hughes Medical Institute	 Research Campus		
MBS INLINE RING TAB THIN.ipt			
SIZE C	PART NUMBER J009523	REV -	SHEET 2 OF 2