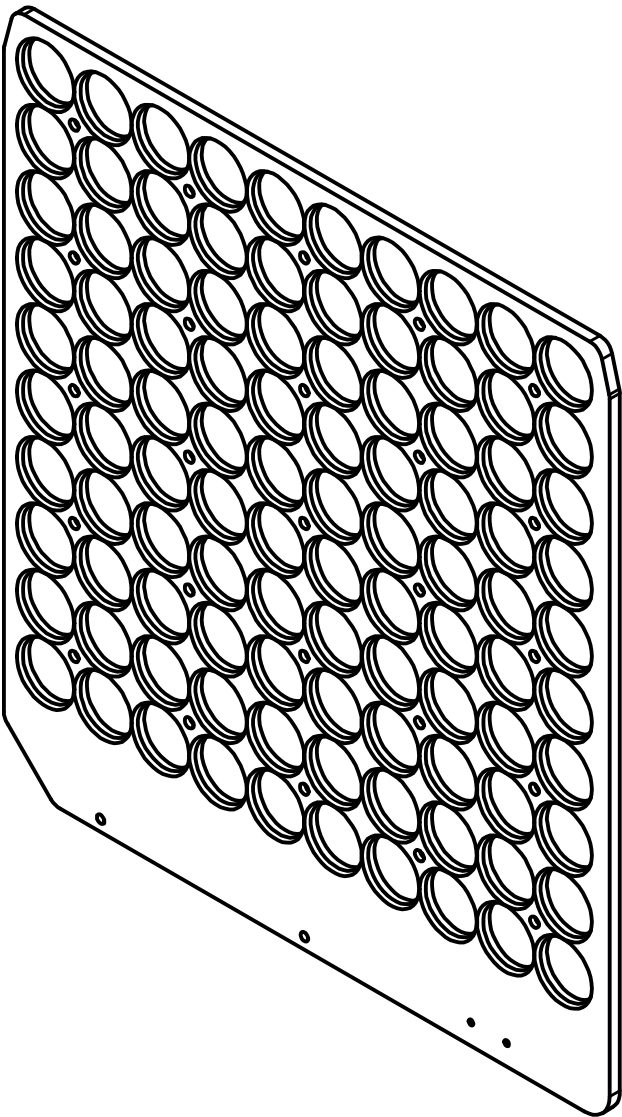
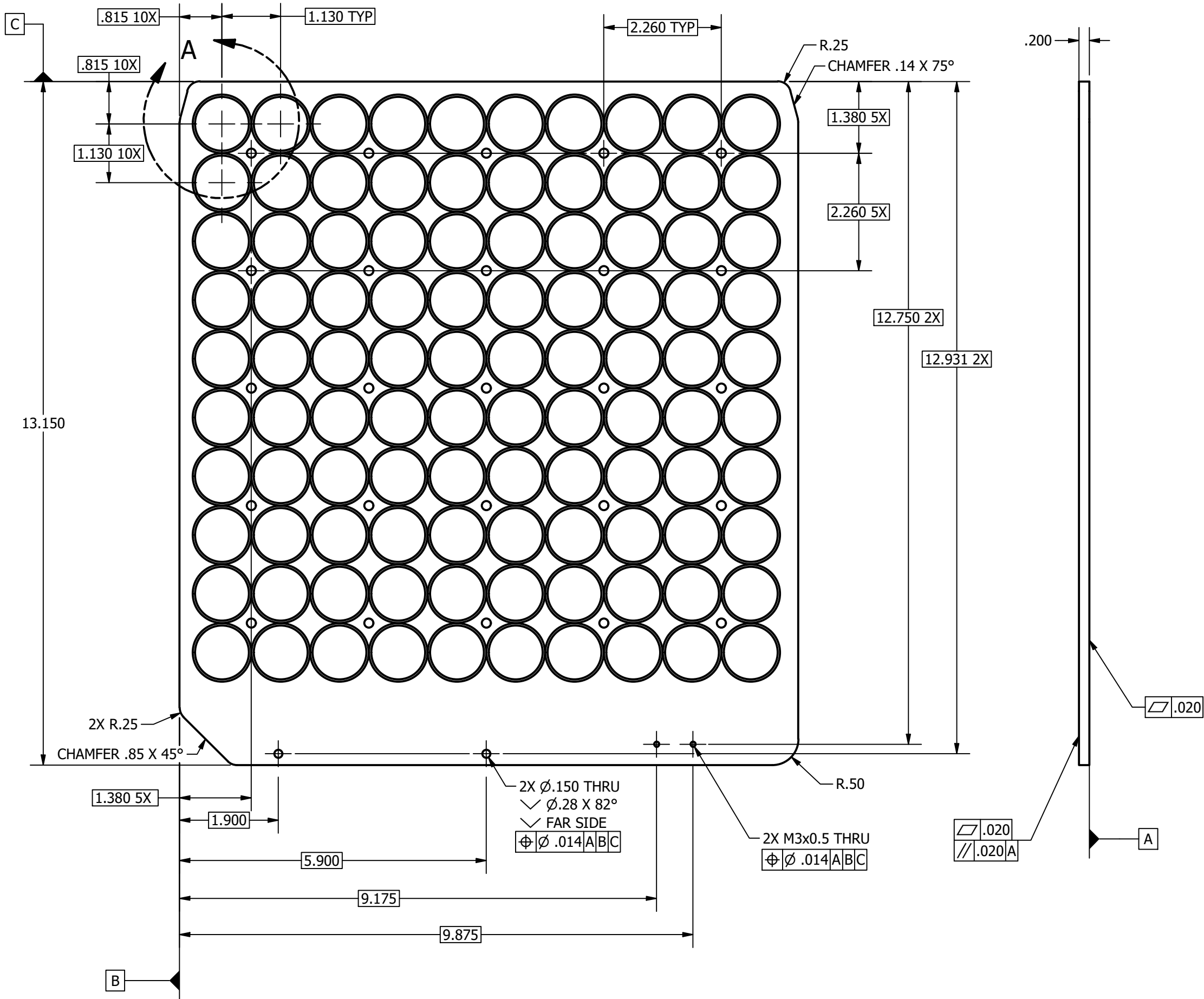
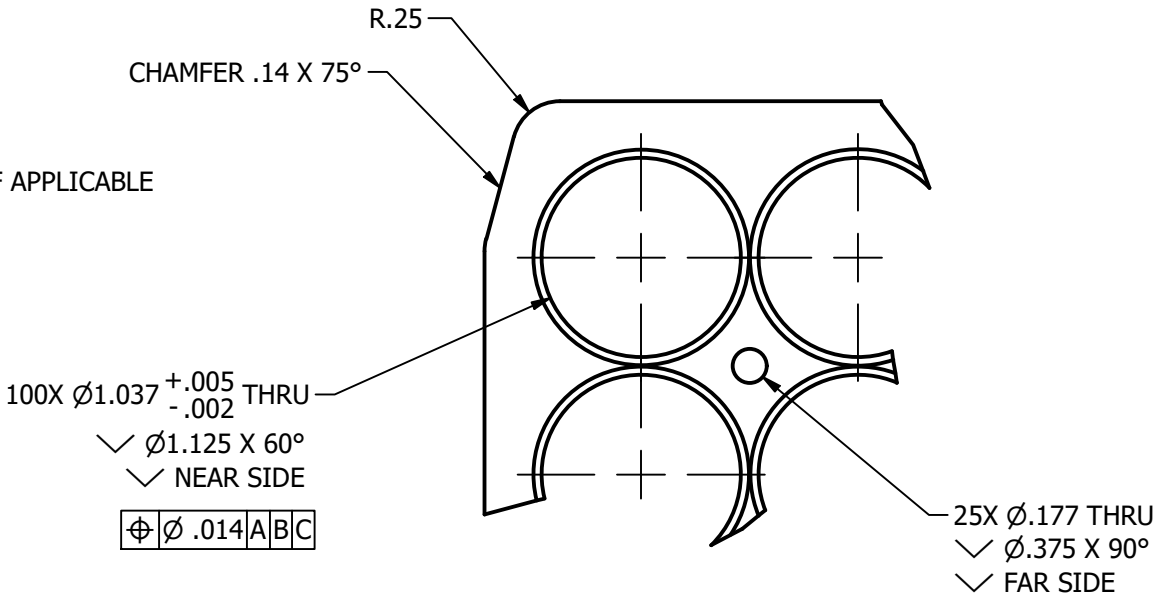


- GENERAL NOTES:
1. MATERIAL: **DELRIN 100, BLACK (EXTRUDED)**
 2. SPECIAL FINISH: **NONE**
 3. SURFACE ROUGHNESS (UNLESS SPECIFIED OTHERWISE): **63 Ra** (AVERAGE MICRO-INCHES)
 4. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994
 5. DEBURR AND BREAK ALL SHARP EDGES, MAX 0.010" (UNLESS SPECIFIED OTHERWISE)
 6. PARTS ARE TO BE CLEAN AND FREE OF OIL, GREASE, AND OTHER CONTAMINANTS
 7. DIMENSIONS INCLUDE ANODIZING, ELECTROPLATING, AND CHEMICALLY APPLIED FINISHES IF APPLICABLE



REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APPROVED
	-	INITIAL RELEASE	10/27/2020	HHMI\\arnoldj
	A	INCREASE THROUGH HOLE SIZE TO 1.032 WAS 1.025	12/17/2020	HHMI\\arnoldj
	B	INCREASE THROUGH HOLE SIZE TO 1.037 WAS 1.032	10/18/2022	HHMI\\arnoldj

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(UNLESS SPECIFIED OTHERWISE)
PRIMARY UNITS: INCHES
[SECONDARY UNITS]: MILLIMETERS

PRIMARY TOLERANCES:
X.X ± 0.020
X.XX ± 0.010
X.XXX ± 0.005
X.XXXX ± 0.0005
ANGULAR $\pm 0.5 \text{ DEG}$

- DO NOT SCALE DRAWING -

THIRD ANGLE PROJECTION:



VP COMP LAYER H 10x10 V3.ipt

SIZE	PART NUMBER	REV	SHEET
C	J009543	B	1 OF 1