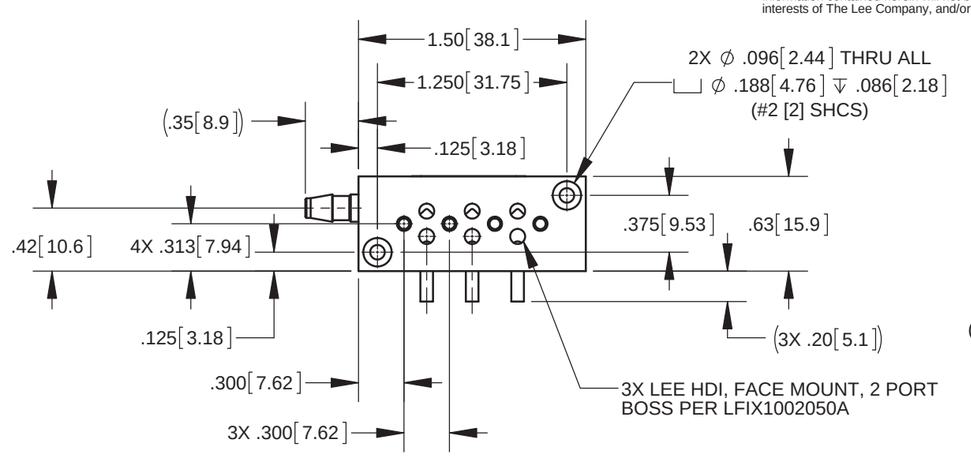
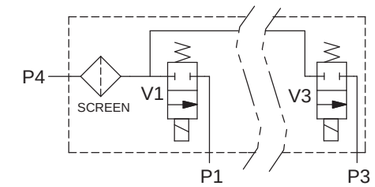
DWG. NO.	REV
LFMX0527550B	A2

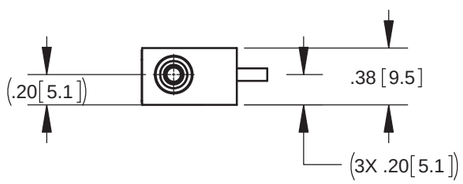
PROPRIETARY ITEM
This document contains proprietary information and is submitted upon the express condition that the information contained herein will not be used directly or indirectly in any way detrimental to the interests of The Lee Company, and/or in violation of regulation DAR 7-104.9 (a) (1 July 1974). et seq.

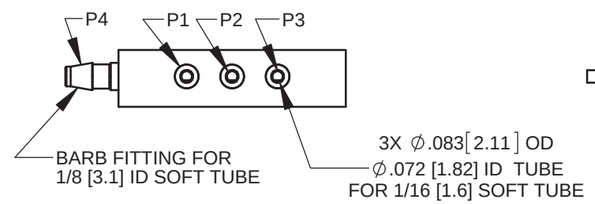
REV	DATE	E.C. NO. / DESCRIPTION
A2	02/11/15	CORRECTED DRAWING NUMBER

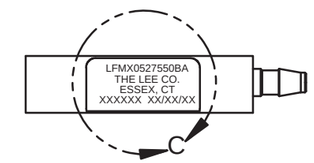


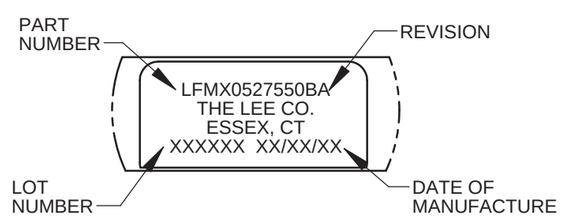


SCHEMATIC
(SHOWN WITH TYPICAL VALVE INSTALLATION)

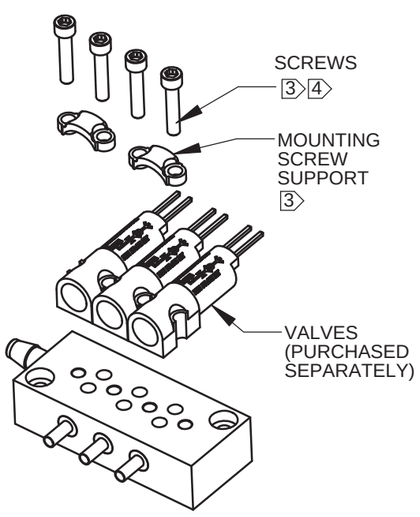


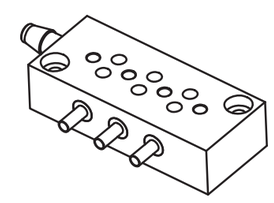


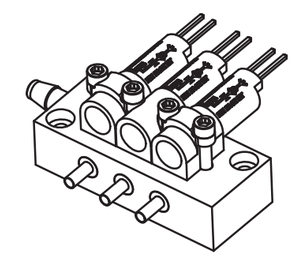




DETAIL C
SCALE 2 : 1







VALVES INSTALLED

VALVE INSTALLATION VIEW

NOTES:
1. WETTED MATERIALS:
   ALUMINUM (ANODIZED PER MIL-A-8625, TYPE 2, CLASS 2, COLOR: BLUE), SS, BRASS, EPOXY.
2. MANIFOLD FOR USE WITH THE LEE COMPANY 2 PORT HDI, FACE MOUNT SOLENOID VALVES (NOT INCLUDED) RATED AT 1100 LOHMS OR HIGHER.

3 MOUNTING SCREW SUPPORT IS RECOMMENDED FOR VALVE INSTALLATIONS.
(SUPPORTS AND SCREWS NOT INCLUDED)
3.1 1 PLACE SUPPORT: PN LHDX0307140A (2 REQUIRED PER MANIFOLD).
3.2 MOUNTING SCREWS: #2-56 SHCS X 7/16 [11.11] LONG.
PN LHWX0213420A (4 REQUIRED PER MANIFOLD).
3.3 MOUNTING SCREW TORQUE: 14-18 in-oz [.10-.13 N-m].

4 MOUNTING WITH SCREWS ONLY:
4.1 #2-56 SHCS X 3/8 [9.53] LONG (Ø.140 [3.56] HEAD MAX).
PN LHWX0503100A (4 REQUIRED PER MANIFOLD).
4.2 MOUNTING SCREW TORQUE: 8-12 IN-OZ [.06-.08 N-m].

-FMF-
The Lee Co
Essex, CT

COPY

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DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES [MM]

TOLERANCES:

.XX	± .015 [.38]
.XXX	± .005 [.13]
.XXXX	± .001 [.025]
ANGLES	± 5°

DRAWN	TLC	02/11/15
CHK'D	SPW	02/11/15
APP'D	DJS	02/13/15F
MATERIAL		

THIRD ANGLE PROJECTION

TITLE
LEE MANIFOLD-3X HDI-FMT-2P-HDR

The Lee Company
55 Bokum Rd. Essex, CT 06426

SIZE	DWG. NO.	REV
B	LFMX0527550B	A2
SCALE: 1:1	CODE ID ONZR4	SHEET 1 OF 1