MLMaterials
Material Combinations for Sustainable Material Making
Ingredients in the database are based on previous material projects
Dataset
Choose a property Choose a type of material
Onoose a type of material
Submit

Masters of Craft: Programming - Machine Learning

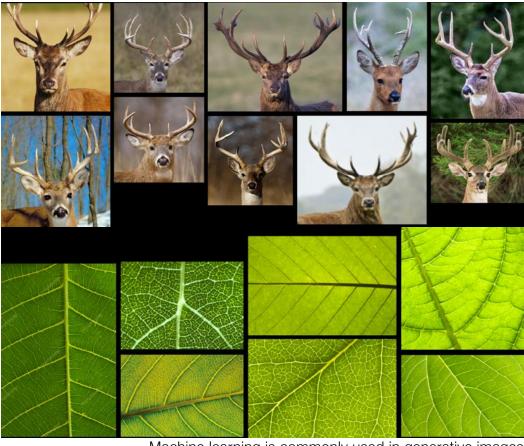
: Research

Janet Choi

Machine Learning

Machine Learning is a trend and common keyword that shown in products and services. Some people criticize machine learning is not accurate because it is possible to have bias, which is affected by how people select and handle the datasets. However, accuracy could be enhanced by combination of better training models, more instances for training and unsupervised training.

Because of the my interests of topics, supervised training will be used as datasets will be created by myself. Machine learning is applicable in many industries because of its ability to handle data, including numbers, images, videos, text and sound.



Machine learning is commonly used in generative images

Engage with Expert

Dr. Daniel Polani - University of Hertfordshire

Dr. Polani is a professor from the School of Computer Science, University of Hertfordshire. His works focused on Artificial Intelligence: finding out the ways of problem-solving from natural intelligence and behaviors of animals.

Machine Learning Used in Medicine

He shared an article from Nature, which is "How artificial intelligence is changing drug discovery", focused on how machine learning could be a method to enhance the efficiency and effectiveness on the process of discovering new drugs. For example, Pfizer uses IBM Watsons System; it is believed that machine learning would be beneficial for lowering costs and saving time. Although my project is not related to drug or medical industry, the concept of to my project aim.

The incentive of my project is to connect machine learning to material futures. But in what ways? It is about the sustainability inside the project, rather than the material of the project. The material is a medium to show the concept, yet how the whole system can be operated to bring the material be sustainable in different aspects is the most essential part.

Machine Learning Bias: Suggestions

Dr. Polani suggested that using datasets required careful analysis and thorough understanding of the data, for it could be the cause of machine learning bias, which would lead to inaccurate results. However, concerning my project, it is impossible to use unsupervised learning as I cannot initialize a character for the model. He advised that I should give more instances for the model to find out the possible results. The more the examples, The more accurate the results.

Originally, I only have 40 examples from MA Material Futures catalogue and Radical Matter; Later on, I kept on looking for related projects from books, online portfolios and videos. The on-going dataset consists of 80 projects.

Engage with Community

Participating in Hackathon

Start from Basics

Pedro Mendonca is a mentor at Hack Brunel, a hackathon organized by University of Brunel, and he is a software engineer as well. Since I have no experience in software development, I was puzzled to learn Python and machine learning in a short period of time, and more importantly, I need to create a project that can advocate my aim.

Before this project, I tried to learn JavaScript for web development but I was hindered in the learning journey. He told me to stay focus on learning the basics of Python, for Python is a minimal language for beginners. I need to understand the logic of the programming language before I learn from project-based tutorials. Although I did not have enough time to learn thoroughly in Python, the practices of typing codes - think about the solution, refer to documentation, look for references and find out suggestions on Stack-flow helped me to develop my programming skills in the future.

Python Model to Production

Although comparing to C++ or C, Python is not the fastest language, my priority is to learn machine learning efficiently, so I chose Python for my ML project. However, I need to think about how the library can be used in the future, which implies an issue of sustainability.

As a result, I joined a workshop of Flask and API. Flask is a web framework that can deploy python scripts to be implemented as a web application. It is used in my final example - a web app.

Visions on Programming

In the hackathons, I discussed my project with students from BSc Computer Science, Kings College London. They shared that how they learn programming and suggested that I should learn C++ and Java if I want to continue my project to another extent. Learning C++ would be very challenging, yet it can train up my logical thinking, which would be beneficial for me to think in different perspectives for not only this project, but also other upcoming projects.



Learning Using API, JSON and Flask with Python



Learning Java for making an Android App in Hackathon

Engage with Community

Reaching out: Workshops and Talks

In order to understand the application of machine learning, other than online resources, I attended different talks and workshops related to machine learning and also its frameworks.

Art & Visuals

In the "Machine visions: an exploration of art, Al and creativity" Talk, I was inspired by the works by Anna Ridler and Alex Graves, who are an artist and a research scientist respectively.

Anna shared her idea development of the Tulip project. She made her own database of more than a thousand of tulip pictures, so as to build up a machine learning model to show the blooming flower. The use of machine learning in this project is a medium to show the ironical side of block-chain, which leads me to rethink how I can provoke the meaning in my project.

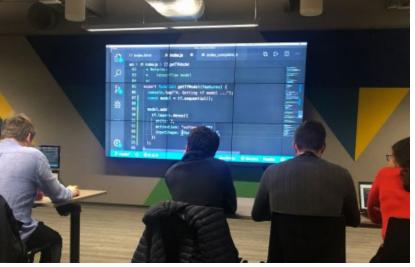
Classification

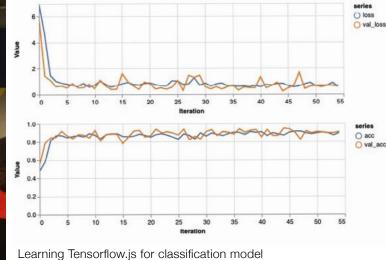
Other than talks, I also went to workshops. One of them talked about how to create a machine

learning model with the use of Tensorflow.js and logistic regression, where we can use a dataset to find out the probability of a real or fake Instagram profile. In this session, I realized that creating a new training model from scratch would be very challenging. Therefore, I began to look for similar algorithm to my project background as a material library. Therefore, I found out association rule training and Apriori algorithm to learn.

Commercial & Data Analysis

In Pytorch London talk, the research scientist from Monzo was invited to share their new research on the language model for customer services. He talked about the classification approach for suggesting solutions for customers' inquiries. Sometimes, old training models only analyzed the keywords, so it is possible to misunderstand the actual needs of the customer. Therefore, the team changed the approach - using separate classifier models, and compare the results, so that the accuracy can be improved.

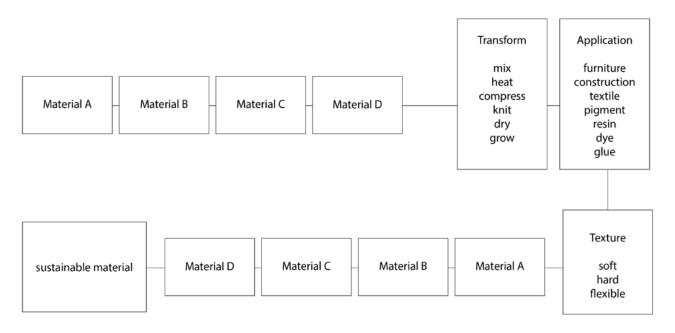




Program Work-flow version 1

Problem:

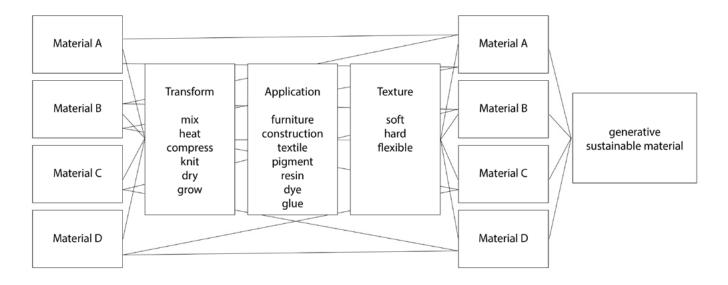
- lack of algorithm and classification model
- need to construct the relationship between features



Program Work-flow version 2

Problem:

- neural network is advanced
- the content of this library is not suitable for natural language Processing (NLP)

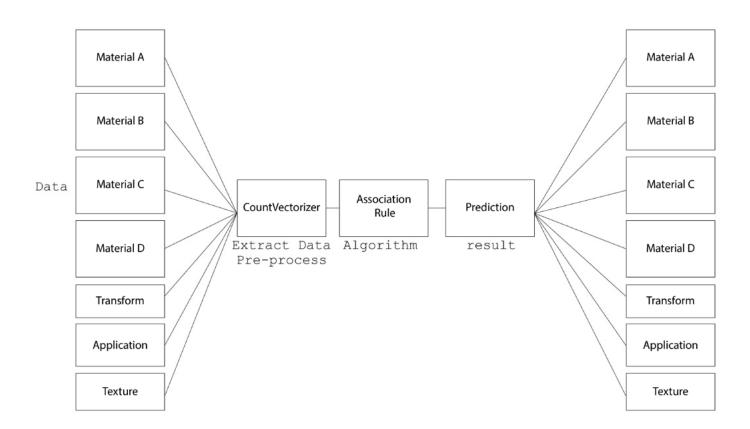


Program Work-flow Final Version

- Association Rule Learning
- suggest related combination according to materials, applications, textures and keywords
- Algorithm: Apriori Algorithm / Cosine Similarity

Further Development:

- generative model: combine different ingredients



Supervised Learning

with Association Rule Learning

Machine Learning is available in many types of language, but python is the most commonly used language with Tensorflow, a popular Machine Learning Framework.

These frameworks provide a rich support to create complex models for training and analyzing the data for further development. Other than Tensorflow and Pytorch, it is possible to look for solutions in other operation systems, such as Swift for iOS and MacOS with the use of CoreML and CreateML, which are the initial machine learning frameworks for building applications which are compatible for mobile devices and desktop software.

Cosine Similarity

This model is used in the project according to the models and examples that were originally created for recommendation engines.

According to "A Novel Modified Apriori Approach for Web Document Clustering", although it is not flawless, it is used in different industries extensively, such as recommendation engine. It calculates the divergence between 2 elements. In commercial practice, companies utilize this algorithm to incorporate with other data, such as other users' favourites, to enhance the effectiveness of the recommendation.

Apriori Algorithm

As a further development, I will concern Apriori Algorithm as an alternative for my project because of its utilize sequencing methodology in item sets. According to "An Empirical Study of Document

Similarity and Term Extraction Using Apache Spark", it is used to determine which individual item and group of items appear frequently, so this is also similar to the conditions used in the library for generate possible combinations of materials.

Example:

Distinguished {algae, animal, bioresin, chemical, dust, food, fungi, glass, glycerine, human, insect, metal, mineral, oil, paper, plant}

=> {algae, glycerine, water}

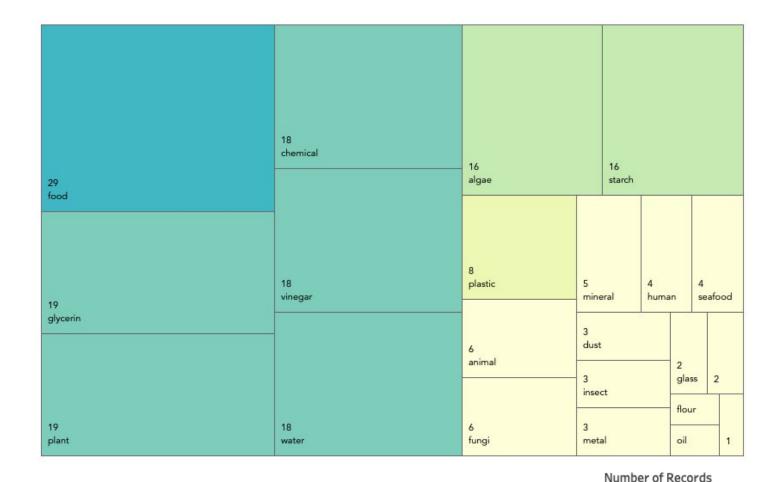
Support(algae)

=(Number of combinations involved algae)/ (Total number of projects)

=14/80=0.175

Data Analysis

visualizing the data



Frequent Combination of Materials

main waste/leftover (e.g. food)
+
collagen (e.g. crustacean in seafood)
OR
thickening agent (e.g. glycerin)
+
humectant (e.g. oil)
+
acid (e.g. vinegar)

While preparing the dataset, I found that the data of sustainable materials shown some stories behind.

29

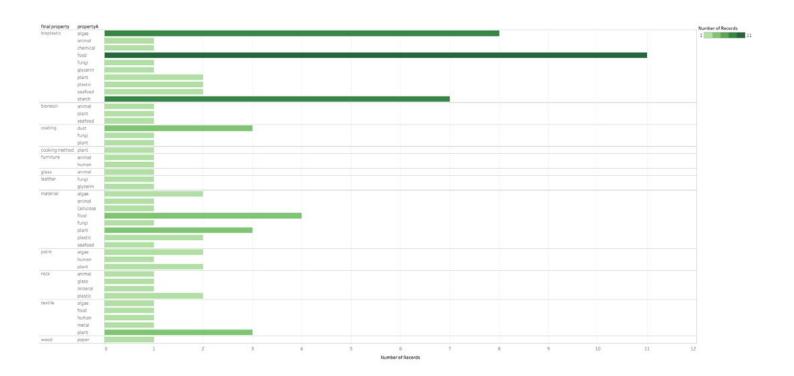
Types of Ingredients

Through observing from the combination of material, it is quite obvious that the sustainable materials projects utilize ingredients together - main waste/leftover (e.g. food), thickening agent (e.g. glycerin), humectant (e.g. oil), acid (e.g. vinegar) and collagen (e.g. crustacean in seafood).

As a result, as a further development, I will change the categorization of ingredient according to the use, rather than the type.

Data Analysis

visualizing the data



Ingredients to Properties

Algae, glycerin and starch are widely used as a thickening agent. These ingredients are tended to result in bioplastic, for their elasticity and transparency in materiality.

In the session of bioplastic, it's ironic to see plastic as the ingredient for the material making. Even though it aims to reuse the plastic wastes, it is critical to think how this kind of material can be sustainable in other than a conceptual way.

Because of the fiber, plants are inclined to produce textile according to their natural structure, which could be strong and endurable.

Prepare Data for Extraction

A	B	c	D	E	F	G	H	1	1	
Project Name	Artist	Material A	Material B	Material C	Transform	food-safe	location	Application	keyword	Link
Well Proven Chair	Marjan van Aubel, James Shaw	timber	bio-resin		mix			furniture	timber, wood, foam, bio-resin	http://wellprovenchair.com/ah
Structural Skin	Jorge Penades	leather	natural bone glue		glue, heat		0	0 furniture		https://materialdistrict.com/ar
Stone Recycling	Tom van Soest	stone			-		1	0 construction	brick	https://www.stonecycling.com
Materia Madura	Ana Christina Quinones	plantain waste	coffee waste	aluminium waste			0	1 material	material, Puerto Rico, stone	http://www.anacristinaguinone
Hot Wire Extensions	Studio Llio (Scongil Choi, Fabio Hendr	-	silica sand		electric current, heat			0 furniture		https://www.dezeen.com/2015
Newspaper Wood	Micke Meijer	newspaper	Sinca Sana		electric content, near		-	construction	wood	intps // www.oczecii.comyzcz.
ненарара ноос	Jorien Wiltenburg	electronic					_	construction	W000	
	Dave Hakkens	plastic			heat				plastic, melt	
	Micaella Pedros	plastic bottle			neac		_		plastic	
	Julia Lohmann	seaweed					_		prastic	-
Forest Pine Wool	Tamara Orjola	pine needles					-		pine, wool	
Reconfiguration of a Tree	Thomas Vailly	Pinus Pinaster					_		bio-resin	
	Iceland Academy of the Arts	willow branches							uoresiii	
Willow Project	Studio Nienke Hoogyliet	Seawood Seawood					-			-
	Jonas Edvard, Nikolaj Steenfatt	bull kelp	_			_	-			
	Apilada Vorachart Justin and Hannah Floyd	corn husk sheep wool			-	-	_			
	Marlene Huissoud		insects' silkworm cocoons	and and because to					natural resin	
		black propolis	insects slikworm cocoons	natural bee resin		_	_		bio textiles, bioplastic, paper	-
	Gianantonio Locatelli, Luca Cipelletti Jalila Essaidi	cow dung				-	-		bio textiles, bioplastic, paper	
		mainire				_	-			_
	Sanne Visser	hair			knit		_	-		
	Studio Swine	hair							natural resin	
	Fabio Hendry, Martijn Rigters	hair				-	-		color, metal	
	Lucie Libotte	dust					_		jewlery	-
	Agusta Sveinsdottir	dust			compress, glue		_		jewlery, stone, marble	
	Matilda Beckman	dust								
Bottle-up	Super Local design studio	glass waste							construction material	
	Phoebe Quare							1	regain economical purpose of traditional region	
Karawane	Pour le Alpes	wheat	rye straw				_			
Convivial Project	Ann-Kristin Abel and Paul Ferragut								wearables	
	AMAM	agar								
EcoGrill	Lou Moria								Short-life disposability	
	Kay Politowicz, Sandy Maclennan	plant-based lyocell							1 1 2 2 2 2 3 1 2 2 2	
	Will Yates-Johnson	Polyspolia								
	Crafting Plastics Studio	plant							bio plastic	
	Christien Meindertsma	pla								
F-abric	Freitag									
	MycoWork	leather	mycelium							
Growing Lah	Officina Corpuscoli	mycelium	0.000000							
	Carole Collet	Mycelium								
Invisible Resources	Zuzana Gombosova	drip-feeds bacteria								
Interwoven	Diana Scherer	oat	wheat							
	Kelly Jazvac									

Dataset version 1

It only had about 40 examples in the dataset. The data was collected from MAMF catalogue and *Radical Matter: Rethinking Materials for a Sustainable Future*, a book by Caroline Till and Kate Franklin. The categories are mainly determined by the information available from the work description and further research online.

Prepare Data for Extraction

A	P P	C		. E.		G	- 11	1	1	K	L	M	N	
Project Name	Actid	A	15	c	D	100	Transform	food-safe	locational	Application	texture	Property	keyword	Link
Well Preven Chair		timber	bio-resis	17			mix	40-50-000		famiture	hard	paint	timber, wood, foam, bio-resin	http://well-provenchair.com/about.html
Structural Skin	Jorge Penades	leather	natural bone glue				glas, heat		0	0 flamitum	hard	14035.00		https://materialdistrict.com/article/structural-skin/
Stone Recycling	Tom van Socat	stons		200000					1	O construction	hard	rock	brick	https://www.atonocycling.com
Materia Madura	Am Christina Quinones	plantain waste	coffee waste	aluminium waste			1 000000		0	1 material	hard		material, Puerto Rico, stone	http://www.amcristimagainenes.com/index-montauk//materia-madata
Hot Wire Extensions	Studio Llio (Scongil Choi, Fabio Hendr	SLS Print wante	utica und				electric current, heat		0	0 flamiture	hard			https://www.dezeen.com/2015/06/30/studio-ilio-electricity-form-solid-obj
Newspaper Wood	Micke Meijer	newspaper	glue				roll, compress		0	construction	hard		wood	
Micro Urban Mining	Jorien Wilkenburg	electronic (aluminium)					weave		0	textile	noft	100000000000000000000000000000000000000		0 nn 780
Procious Plastic		plastic					heat		0	material	hard	biophetic	plastic, melt	preciosaplastic.com
Joining Bottles		plastic bottle					best		0	mechanism	bard	biophetic	plastic	micaellanofros.com
Forcet Pine Wool	Tamara Oriola	pine needles	02-0				steam, commons		0	familiano	noft		pine, wool	tamarporiola.com
Recordiguration of a Tree		Pinus Pinaster	cellulose	tierin	roein		best		0	1 resin	band	3 100	bia-resin	vaily.com
	legland Academy of the Arts	willow branches	water				best		0	pigment	bard	paint		
Sea Me Collection	Studio Nienke Hoogylist	acunveed					heat		0	dyc	nofi	point		nimkehoogyliet.nl
Terroir		scawced					dry		0	familiare	Box	paint		jonasodvard.dk-stoenfat.dk
Cochayuyo		bull kelp					dry		0	1 taxile	fiesble		clothes	
Common and From Chiang Mai		com hask	chancoal				boil		0	material	hard	5 harries	panels, sound, thermal invalation	
Solidwool	Justin and Hannah Ployd	sheep wool	bioresia		100	_	best mould		n	Samiture	hard	Samitane	famities, bard	
From Insects		black gropolis	cooxes	restand bee resin	elitarone.	-	heat		0	1 resin	hard	glass	ratural resin, glass	
Mordacotta		cow dang	clay	straw	an econo	1	mix		1	restorial, furniture	hard	rock	brick, hard	
Mestic	Julia Essacii	mananc	cellulose	BELLEY	1	-	entraci	-		tecile	nort:	bioplastic	bio tentiles, bioplastic, paper	
		hair	resin.	-	1	-	knit	-	-	fibra	eof:	textile	bair, fabrie, fishing	https://cargocollective.com/sannevisses/The-New-Ago-of-Trichology
			resen	-	+	-		1	-					traps://carpocosserive.com/samer/asser/anew-Age-ot-11senoogy
Hair Highway		hair		-	_	-	соевроен			material	hard	florniture	natural resin,	
		hair	aluminium	-	_	-	heat			pigment	hard	puint	color, metal	
		dut		-		-	element			pigment	hard	coming	jawlery, ceramic, glaza	
The Dust Collection		dust	bio-resis	-		-	compress, glue			material	hard	coming	jawlery, stone, marble, coating	
		dust	glaz				mix, compress			flamiture	bard	costing	black marble, smooth	
		glass waste	cornent				rnix			material	hard	rock	construction material. Hard	
Beyond the Mainland		massel shell					rnix			reaterial	hard	plaster	hard, plaster	
Karawane	Pour le Alpes	wheat	rye straw				knit			textile	auft	textile	weaving	
Agar Planicity	AMAM	agar					boil			material	aoft	bioplastic	bioplastic	
		pine filtre					heat			cooking	soft	cooking method	Short-life disposability	
Short Life	Kay Politowicz, Sandy Maclengas	plant-based lyocell					heat			textile	noth	textile	fashion.	
Polyspolia	Will Yates-Johnson	Phenolic rerin	thermosetting plastic				beat			material	hard	bioplastic	biopharic	
Collection I	Crafting Plantics Studio	plant	textile				heat			rnaterial	hard	bioplastic	bioplastic	
Flas Chair	Christian Meinderterns	flax	PLA				heat			flamitune	hard	bioplastic	bioplastic	
	MycoWork	myodium					grow			textile	flexible	leather	leather	
Growing Lab	Officina Corpuscoli	myodium					grow			rnaterial	hard	biophutic	biophuric	
		Mycelium					best			taxtile	noft	coming	coming	
Grow It Yourself	Koown Darign	mycelium	water				mould			flamiture	hard	reaterial	flamiture	
		cellulose	bateria				grow			pattern	hard	coming	paint	
Interwayer		oal	wheat				No.			1				
New Goology		plastic	textile	glass			heatpress			material	bard	rock	Senitore	
Plastiglomerate Samples		plastic waste	storic			77	mix			material	hard	rock	familiare	
		Coffice grounds (used)	Alginate	Glycarol	water	Vinegar	mix	Dia.	_	0 material	hard	material	composite	
Carragorean inta		Carragorean iota	Glycmol	Water	- Augus	Tings.	heat	140		0 material	hard	restorial	leather	
Eggshell biocomposite		Eggshell	Vinegar	Alginate	water		heat			0 material	flexible	material.	composite	
Sawdast / agar - starch			Glycmol	Valer	cornstorch	_	heat	_		0 material	flexible			
Chitosan 12% - Stiff behaviour	Variable Water	Agar agar Chitosas	Glycmal		Water		mould			0 material	hard	bioplanic bioplanic	composite, container	
Kombucha Pabric		Green tea		Vinegar Sodium Bicarbons		-				0 material 0 material	hard soft	textile		
			nagar				grow	-	-				_	
		Agar agar	Glycmal	Communds	cork	water	heat			0 material	hard	material		
	Clara Davis	Agerager	Glycmal	Water	0.7.0		heat	-		0 material	auft	bioplastic		2
	Fab Lab Santiago	Agar agar	Glycmol	Water	Gelatin	-	heat			0 material	auft	bioplastic		
Agar bioplastic (heated)	Alysia Garmalowicz	Agar agar	glycerol	water		-	heat			0 material	auft	bioplastic		
Gelatin bioplastic		Glycmal	gelatin	water			heat		-	0 material	hard	bioplastic		
Gelatin / ochre 'leather'		glycerol	gelatin	water	Red othre		heat		2	0 material	hard	leather		5
		fish skin	vineger	2.00			heat			reaterial	auft	biophetic		
		red algae					heat		-	material	auft	bioplastic		
		animal bone					heat		-	gluz	audi	bioresis		
		etarch	glycerin	vinegor	water		heat			material	flexible	biophetic		

Dataset version 2 : add examples

After discussion with the expert, I added more examples so as to enhance the accuracy. Each material entry allows 5 ingredients. For the section of "food-safe" and "location", it has difficulty to confirm the food safety and locational availability of ingredients, so many of them are not filled in. As I found that "link" may not be useful, so I started to leave it blank.

Prepare Data for Extraction

			•	-	- (
A timber	B bio-resin	С	D	E	Transform mix	Application furniture	texture hard	Property
leather	natural bone glue				heat	furniture	hard	paint material
	natural bone give					construction	hard	rock
stone plantain waste	coffee waste	aluminium waste			mix mix	material	hard	material
SLS Print waste	silica sand	aluminium waste			electric current		hard	material
newspaper	glue				roll, compress		hard	wood
electronic (aluminium)	giue				weave	textile	soft	textile
plastic					heat	material	hard	bioplastic
plastic bottle					heat	mechanism	hard	bioplastic
pine needles					compress	furniture	soft	textle
Pinus Pinaster	cellulose	lignin	rosin		heat	resin	hard	material
willow branches	water	II gillii	103111		heat	pigment	hard	paint
seaweed	water				heat	dye	soft	paint
seaweed					dry	furniture	soft	paint
bull kelp					dry	textile	flexible	textile
corn husk	charcoal				boil	material	hard	material
sheep wool	bioresin					furniture	hard	furniture
black propolis	cocoon	natural bee resin	sikworm		heat heat	resin	hard	glass
cow dung	clay	straw	SIKWOTTI		mix	material, furnit		rock
manure	cellulose	Straw			extract	textile	soft	bioplastic
								•
hair	resin				knit	fibre	soft	textile
hair	-bondaton				compress	material	hard	furniture
hair	aluminium				heat	pigment	hard	paint
dust					element	pigment	hard	coating
dust	bio-resin				compress,	material	hard	coating
dust	glue				compress	furniture	hard	coating
glass waste	cement				mix	material	hard	rock
mussel shell					mix	material	hard	plaster
wheat	rye straw				knit	textile	soft	textile
agar					boil	material	soft	bioplastic
pine fibre					heat	cooking	soft	cooking method
plant-based lyocell					heat	textile	soft	textile
Phenolic resin	thermosetting plastic				heat	material	hard	bioplastic
plant	textile				heat	material	hard	bioplastic
flax	PLA				heat	furniture	hard	bioplastic
mycelium					grow	textile	flexible	leather
mycelium					grow	material	hard	bioplastic
Mycelium					heat	textile	soft	coating
mycelium	water				mould	furniture	hard	material
cellulose	bateria				grow	pattern	hard	coating
oat	wheat							
plastic	textile	glass			heatpress	material	hard	rock
plastic waste	stone				mix	material	hard	rock
Coffee grounds (used)	Alginate	Glycerol	water	Vinegar	mix	material	hard	material
Carrageenan iota	Glycerol	Water			heat	material	hard	material
Eggshell	Vinegar	Alginate	water		heat	material	flexible	material
Agar agar	Glycerol	water	cornstorch		heat	material	flexible	bioplastic
Chitosan	Glycerol	Vinegar	Water		mould	material	hard	bioplastic
Green tea	sugar	Sodium Bicarbonate	water		grow	material	soft	textile
Agar agar	Glycerol	Cornstarch	cork	water	heat	material	hard	material
Agar agar	Glycerol	Water			heat	material	soft	bioplastic
Agar agar	Glycerol	Water	Gelatin		heat	material	soft	bioplastic
Agar agar	glycerol	water			heat	material	soft	bioplastic
Glycerol	gelatin	water			heat	material	hard	bioplastic
glycerol	gelatin	water	Red ochre		heat	material	hard	leather

Dataset version 3: trim data field

I preprocessed the unused data, such as "link", "food-safe" and "location", so it was more convenient for me to import and use the data in with the machine learning program in python.

Prepare Data for Extraction

material a	material b	material c	material d	material e	transform	application	texture	property
timber	bio-resin				mix	furniture	hard	paint
leather	natural bone glue				heat	furniture	hard	material
stone					mix	construction	hard	rock
plantain waste	aluminium waste	coffee			mix	material	hard	material
sls print waste	silica sand				heat	furniture	hard	material
newspaper	glue				compress	construction	hard	wood
	gide							
electronic (aluminium)					knit	textile	soft	textile
plastic					heat	material	hard	bioplastic
plastic bottle					heat	mechanism	hard	bioplastic
pine needles					compress	furniture	soft	textile
pinus pinaster	cellulose	lignin	rosin		heat	resin	hard	material
willow branches	water	_			heat	pigment	hard	paint
seaweed					heat	dye	soft	paint
seaweed					dry	furniture	soft	paint
bull kelp					dry	textile	flexible	textile
corn husk	charcoal				heat	material	hard	material
sheep wool	bioresin				heat	furniture	hard	furniture
black propolis	cocoon	natural bee resin	sikworm		heat	resin	hard	glass
cow dung	clay	straw			mix	material	hard	rock
manure	cellulose				grow	textile	soft	bioplastic
hair	resin				knit	fibre	soft	textile
	resin						hard	furniture
hair					compress	material		
hair	aluminium				heat	pigment	hard	paint
dust					grow	pigment	hard	coating
dust	bio-resin				compress	material	hard	coating
dust	glue				compress	furniture	hard	coating
glass waste	cement				mix	material	hard	rock
mussel shell					mix	material	hard	material
wheat	rye straw				knit	textile	soft	textile
	Tye straw							
agar					heat	material	soft	bioplastic
pine fibre					heat	cooking	soft	cooking method
plant-based lyocell					heat	textile	soft	textile
phenolic resin	thermosetting plastic				heat	material	hard	bioplastic
plant	textile				heat	material	hard	bioplastic
flax	pla				heat	furniture	hard	bioplastic
mycelium	P				grow	textile	flexible	leather
						material	hard	bioplastic
mycelium					grow			
mycelium					heat	textile	soft	coating
mycelium	water				grow	furniture	hard	material
cellulose	bateria				grow	pattern	hard	coating
oat	wheat				mix	material	hard	material
plastic	textile	glass			compress	furniture	hard	rock
plastic waste	stone	9			mix	furniture	hard	rock
coffee ground		glycorol	water	vinegar	mix	material	hard	material
-	alginate	glycerol	water	viilegai				
carrageenan iota	glycerin	water			heat	material	hard	material
eggshell	vinegar	alginate	water		heat	material	flexible	material
agar agar	glycerin	water	starch		heat	material	flexible	bioplastic
chitosan	glycerin	vinegar	water		grow	material	hard	bioplastic
green tea	sugar	sodium bicarbonate	water		grow	material	soft	textile
agar agar	glycerin	cornstarch	cork	water	heat	material	hard	material
agar agar	glycerin	water	COTA	water	heat	material	soft	bioplastic
			1.44					
agar agar	glycerin	water	gelatin		heat	material	soft	bioplastic
agar agar	glycerin	water			heat	material	soft	bioplastic
glycerol	gelatin	water			heat	material	hard	bioplastic
glycerol	gelatin	water	red ochre		heat	material	hard	leather
fish skin	vinegar				heat	material	soft	bioplastic
red algae					heat	material	soft	bioplastic
animal bone					heat	glue	soft	bioresin
starch	glycerin	vinegar	water		heat	material	flexible	bioplastic
		_						
starch	glycerin	vinegar	oil	water	heat	material	flexible	bioplastic
banana peel	vinegar	honey			heat	material	soft	bioplastic
orange peel	starch	sodium bicarbonate	lemon juice	vinegar	heat	material	hard	bioplastic
coffee ground	starch	sodium bicarbonate	vinegar	lemon juice	heat	material	hard	bioplastic
watermelon peel	starch	honey	lemon juice		heat	material	soft	bioplastic
banana peel	glycerin	vinegar	baking soda		heat	material	hard	bioplastic
tea waste	starch	vinegar	honey		heat	material	hard	bioplastic
grapes peel	starch	lemon juice	honey		heat	material	hard	bioplastic
			glycerol	golatin				
coffee ground	starch	vinegar	• ,	gelatin	heat	material	hard	bioplastic
nut shell	coffee ground	agar	glycerol	agar	heat	material	hard	bioplastic
starch	glycerin	vinegar			heat	material	flexible	bioplastic
starch	oil	water			heat	material	soft	bioplastic
starch	vinegar	glycerine	agar		heat	material	hard	bioplastic
starch	flour	vinegar	glycerol	wax	heat	material	hard	bioplastic
fish			- /		heat	glue	soft	bioresin
						-		
pine pitch	al				heat	glue	soft	bioresin
pine pitch starch	glycerin	vinegar	water		heat	material	soft	bioplastic
pine pitch			water		heat heat	material material	soft hard	bioplastic material
pine pitch starch	glycerin	vinegar agar agar	water		heat	material	soft	bioplastic
pine pitch starch plastic			water		heat heat	material material	soft hard	bioplastic material

Dataset version 4 : simplify, rename, more examples

When the data was processed for data analysis, the name of some ingredients need to be changed as the same: "glycerine" and "glycerol" to "glycerin"; although glycerol and glycerin have a distinction, it provides clearer information for the data analysis.

Prepare Data for Extraction

propertyA	materialA	propertyB	materialB	propertyC	materialC	propertyD	propertyD	transform	application	texture	final property
plant	timber	bioresin	bioresin					mix		hard	paint
animal	leather	bioresin	natural bone glue					heat	furniture	hard	material
mineral	stone	plastic	plastic					mix	construction	hard	rock
plant	plantain waste	metal	aluminium waste	food	coffee			mix	material	hard	material
plastic	sls print waste	chemical	silica sand					heat	furniture	hard	material
paper	newspaper	chemical	glue					compress	construction	hard	wood
metal	electronic (aluminium)		8					knit		soft	textile
plastic	plastic							heat		hard	bioplastic
plastic	plastic bottle							heat		hard	bioplastic
plant	pine needles							compress	furniture	soft	textile
plant	pinus pinaster	chemical	cellulose	algae	lignin	plant	rosin	heat	resin	hard	material
plant	willow branches	water	water					heat	pigment	hard	paint
algae	seaweed							heat		soft	paint
algae	seaweed							dry		soft	paint
algae	bull kelp							dry		flexible	textile
	•	alaas.	abana at								
plant	corn husk	plant	charcoal					heat		hard	material
animal	sheep wool	bioresin	bioresin					heat		hard	furniture
animal	black propolis	insect	cocoon	insect	natural bee resin	insect	sikworm	heat		hard	glass
animal	cow dung	mineral	clay	plant	straw			mix	material	hard	rock
human	manure	chemical	cellulose					grow	textile	soft	bioplastic
human	hair	chemical	resin					knit	textile	soft	textile
human	hair							compress		hard	furniture
human	hair	metal	aluminium					heat		hard	paint
		IIICtal	alullillulli								
dust	dust							grow		hard	coating
dust	dust	bioresin	bio-resin					compress	material	hard	coating
dust	dust	chemical	glue					compress	furniture	hard	coating
glass	glass waste	mineral	cement					mix	material	hard	rock
seafood	mussel shell							mix	material	hard	material
plant	wheat	plant	rye straw					knit		soft	textile
algae	agar	F	.,					heat		soft	bioplastic
	-										•
plant	pine fibre							heat		soft	cooking method
plant	plant-based lyocell							heat		soft	textile
chemical	phenolic resin	plastic	thermosetting plastic					heat	material	hard	bioplastic
plant	plant	textile	textile					heat	material	hard	bioplastic
plant	flax	starch	pla					heat	furniture	hard	bioplastic
fungi	mycelium							grow		flexible	leather
fungi	mycelium							grow		hard	bioplastic
											•
fungi	mycelium							heat		soft	coating
fungi	mycelium	water	water					grow		hard	material
plant	cellulose	fungi	bacteria					grow	pattern	hard	coating
food	oat	plant	wheat					mix	composite	hard	material
plastic	plastic	textile	textile	glass	glass			compress	furniture	hard	rock
plastic	plastic waste	mineral	stone	•				mix		hard	rock
food	coffee ground	vinegar	vinegar	glycerin	glycerin	water	water	mix		hard	material
						water	water				
algae	carrageenan iota	glycerin	glycerin	water	water			heat		hard	material
food	eggshell	vinegar	vinegar	chemical	alginate	water	water	heat		flexible	material
algae	agar agar	glycerin	glycerin	water	water	starch	starch	heat	bioplastic	flexible	bioplastic
seafood	chitosan	glycerin	glycerin	vinegar	vinegar	water	water	grow	bioplastic	hard	bioplastic
food	green tea	food	sugar	chemical	sodium bicarbonate	water	water	grow	textile	soft	textile
algae	agar agar	glycerin	glycerin	starch	starch	plant	cork	heat	composite	hard	material
algae	agar agar	glycerin	glycerin	water	water	p					
				water							hioplastic
algae	agar agar			f I	1-41-			heat	bioplastic	soft	bioplastic
algae	agar agar	glycerin	glycerin	food	gelatin	water	water	heat heat	bioplastic bioplastic	soft soft	bioplastic
glycerin		glycerin	glycerin	water	water	water	water	heat heat heat	bioplastic bioplastic material	soft soft soft	bioplastic bioplastic
	glycerin	glycerin food	glycerin gelatin	water water	water water			heat heat heat heat	bioplastic bioplastic material bioplastic	soft soft soft hard	bioplastic bioplastic bioplastic
glycerin		glycerin	glycerin	water	water	water	water red ochre	heat heat heat	bioplastic bioplastic material bioplastic	soft soft soft	bioplastic bioplastic
	glycerin	glycerin food	glycerin gelatin	water water	water water			heat heat heat heat	bioplastic bioplastic material bioplastic textile	soft soft soft hard	bioplastic bioplastic bioplastic
glycerin seafood	glycerin glycerin fish skin	glycerin food food	glycerin gelatin gelatin	water water	water water			heat heat heat heat heat heat	bioplastic bioplastic material bioplastic textile material	soft soft soft hard hard soft	bioplastic bioplastic bioplastic leather bioplastic
glycerin seafood algae	glycerin glycerin fish skin red algae	glycerin food food	glycerin gelatin gelatin	water water	water water			heat heat heat heat heat heat	bioplastic bioplastic material bioplastic textile material bioplastic	soft soft soft hard hard soft	bioplastic bioplastic bioplastic leather bioplastic bioplastic
glycerin seafood algae animal	glycerin glycerin fish skin red algae animal bone	glycerin food food vinegar	glycerin gelatin gelatin vinegar	water water water	water water water	mineral	red ochre	heat heat heat heat heat heat heat	bioplastic bioplastic material bioplastic textile material bioplastic glue	soft soft soft hard hard soft soft	bioplastic bioplastic bioplastic leather bioplastic bioplastic bioresin
glycerin seafood algae animal starch	glycerin glycerin fish skin red algae animal bone starch	glycerin food food vinegar glycerin	glycerin gelatin gelatin vinegar glycerin	water water water vinegar	water water water vinegar	mineral water	red ochre	heat heat heat heat heat heat heat heat	bioplastic bioplastic material bioplastic textile material bioplastic glue bioplastic	soft soft soft hard hard soft soft soft flexible	bioplastic bioplastic bioplastic leather bioplastic bioplastic bioresin bioplastic
glycerin seafood algae animal starch starch	glycerin glycerin fish skin red algae animal bone starch starch	glycerin food food vinegar glycerin glycerin	glycerin gelatin gelatin vinegar glycerin glycerin	water water water vinegar vinegar	water water water vinegar vinegar	mineral	red ochre	heat heat heat heat heat heat heat heat	bioplastic bioplastic material bioplastic textile material bioplastic glue bioplastic bioplastic bioplastic	soft soft soft hard hard soft soft soft flexible flexible	bioplastic bioplastic bioplastic leather bioplastic bioplastic bioresin bioplastic bioplastic
glycerin seafood algae animal starch starch food	glycerin glycerin fish skin red algae animal bone starch starch banana peel	glycerin food food vinegar glycerin glycerin vinegar	glycerin gelatin gelatin vinegar glycerin glycerin vinegar	water water water vinegar vinegar food	water water vinegar vinegar honey	mineral water oil	red ochre water oil	heat heat heat heat heat heat heat heat	bioplastic bioplastic material bioplastic textile material bioplastic glue bioplastic bioplastic bioplastic	soft soft soft hard hard soft soft soft flexible flexible soft	bioplastic bioplastic bioplastic leather bioplastic bioplastic bioresin bioplastic bioplastic bioplastic bioplastic bioplastic
glycerin seafood algae animal starch starch	glycerin glycerin fish skin red algae animal bone starch starch	glycerin food food vinegar glycerin glycerin	glycerin gelatin gelatin vinegar glycerin glycerin	water water water vinegar vinegar	water water vinegar vinegar honey sodium bicarbonate	mineral water oil vinegar	red ochre	heat heat heat heat heat heat heat heat	bioplastic bioplastic material bioplastic textile material bioplastic glue bioplastic bioplastic bioplastic bioplastic bioplastic	soft soft soft hard hard soft soft soft flexible flexible	bioplastic bioplastic bioplastic leather bioplastic bioplastic bioresin bioplastic bioplastic
glycerin seafood algae animal starch starch food	glycerin glycerin fish skin red algae animal bone starch starch banana peel	glycerin food food vinegar glycerin glycerin vinegar	glycerin gelatin gelatin vinegar glycerin glycerin vinegar	water water water vinegar vinegar food	water water vinegar vinegar honey	mineral water oil vinegar	red ochre water oil	heat heat heat heat heat heat heat heat	bioplastic bioplastic material bioplastic textile material bioplastic glue bioplastic bioplastic bioplastic bioplastic bioplastic	soft soft soft hard hard soft soft soft flexible flexible soft	bioplastic bioplastic bioplastic leather bioplastic bioplastic bioresin bioplastic bioplastic bioplastic bioplastic bioplastic
glycerin seafood algae animal starch starch food food	glycerin glycerin fish skin red algae animal bone starch starch banana peel orange peel	glycerin food food vinegar glycerin glycerin vinegar starch	glycerin gelatin gelatin vinegar glycerin glycerin vinegar starch	water water vinegar vinegar food chemical	water water vinegar vinegar honey sodium bicarbonate	mineral water oil vinegar	red ochre water oil lemon juice	heat heat heat heat heat heat heat heat	bioplastic bioplastic material bioplastic textile material bioplastic glue bioplastic bioplastic bioplastic bioplastic bioplastic	soft soft soft hard hard soft soft soft soft soft soft flexible flexible hard	bioplastic bioplastic bioplastic leather bioplastic bioplastic bioresin bioplastic bioplastic bioplastic bioplastic bioplastic bioplastic
glycerin seafood algae animal starch starch food food food	glycerin glycerin fish skin red algae animal bone starch starch banana peel orange peel coffee ground watermelon peel	glycerin food food vinegar glycerin vinegar starch starch	glycerin gelatin gelatin vinegar glycerin glycerin vinegar starch starch	water water winegar vinegar food chemical chemical food	water water winegar vinegar honey sodium bicarbonate sodium bicarbonate honey	mineral water oil vinegar vinegar vinegar	red ochre water oil lemon juice vinegar lemon juice	heat heat heat heat heat heat heat heat	bioplastic bioplastic material bioplastic textile material bioplastic glue bioplastic bi	soft soft soft hard hard soft soft soft soft soft flexible flexible soft hard hard soft	bioplastic bioplastic bioplastic leather bioplastic bioplastic bioresin bioplastic bioplastic bioplastic bioplastic bioplastic bioplastic bioplastic bioplastic bioplastic bioplastic bioplastic bioplastic
glycerin seafood algae animal starch food food food food food	glycerin glycerin fish skin red algae animal bone starch starch banana peel orange peel coffee ground watermelon peel banana peel	glycerin food food vinegar glycerin glycerin vinegar starch starch starch glycerin	glycerin gelatin gelatin vinegar glycerin glycerin vinegar starch starch starch glycerin	water water water vinegar vinegar food chemical chemical food vinegar	water water water vinegar vinegar honey sodium bicarbonate sodium bicarbonate honey vinegar	mineral water oil vinegar vinegar vinegar chemical	red ochre water oil lemon juice vinegar lemon juice baking soda	heat heat heat heat heat heat heat heat	bioplastic bioplastic material bioplastic textile material bioplastic glue bioplastic bioplastic bioplastic bioplastic bioplastic bioplastic bioplastic bioplastic bioplastic bioplastic bioplastic bioplastic bioplastic bioplastic	soft soft soft hard hard soft soft soft soft soft soft tlexible flexible soft hard hard hard hard hard	bioplastic bioplastic bioplastic leather bioplastic bioplastic bioresin bioplastic biopl
glycerin seafood algae animal starch starch food food food food food food food	glycerin glycerin fish skin red algae animal bone starch starch banan peel orange peel coffee ground watermelon peel banana peel tea waste	glycerin food food vinegar glycerin glycerin vinegar starch starch starch glycerin starch	glycerin gelatin gelatin vinegar glycerin glycerin vinegar starch starch starch starch starch starch	water water vinegar vinegar food chemical chemical food vinegar vinegar vinegar	water water water vinegar vinegar honey sodium bicarbonate honey vinegar vinegar	mineral water oil vinegar vinegar vinegar chemical food	red ochre water oil lemon juice vinegar lemon juice baking soda honey	heat heat heat heat heat heat heat heat	bioplastic bioplastic material bioplastic textile material bioplastic glue bioplastic bi	soft soft soft hard hard soft soft soft soft soft soft hard hard hard hard hard hard	bioplastic bioplastic bioplastic leather bioplastic bioplastic bioplastic bioplastic bioplastic bioplastic bioplastic bioplastic bioplastic bioplastic bioplastic bioplastic bioplastic bioplastic bioplastic bioplastic bioplastic bioplastic bioplastic
glycerin seafood algae animal starch starch food food food food food food food foo	glycerin glycerin fish skin red algae animal bone starch starch banana peel orange peel coffee ground watermelon peel banana peel tea waste grapes peel	glycerin food food vinegar glycerin glycerin vinegar starch starch glycerin starch starch starch starch	glycerin gelatin gelatin vinegar glycerin vinegar starch starch starch glycerin starch starch starch starch	water water vinegar vinegar food chemical chemical food vinegar vinegar vinegar vinegar	water water water vinegar vinegar honey sodium bicarbonate sodium bicarbonate honey vinegar vinegar lemon juice	mineral water oil vinegar vinegar vinegar cinegar cinegar cod food food	red ochre water oil lemon juice vinegar lemon juice baking soda honey honey	heat heat heat heat heat heat heat heat	bioplastic bioplastic material bioplastic textile material bioplastic glue bioplastic bi	soft soft soft hard hard soft soft soft soft soft hard lexible flexible flexible hard hard hard hard hard	bioplastic bioplastic bioplastic leather bioplastic bioplastic bioresin bioplastic biopl
glycerin seafood algae animal starch starch food food food food food food food foo	glycerin glycerin fish skin red algae animal bone starch starch banana peel orange peel coffee ground watermelon peel banana peel tea waste grapes peel coffee ground	glycerin food food vinegar glycerin glycerin vinegar starch starch glycerin starch starch starch starch starch	glycerin gelatin gelatin vinegar glycerin glycerin vinegar starch starch starch glycerin starch starch starch starch	water water water vinegar vinegar food chemical chemical food vinegar vinegar vinegar vinegar vinegar	water water water vinegar vinegar honey sodium bicarbonate sodium bicarbonate vinegar vinegar lemon juice vinegar	mineral water oil vinegar vinegar vinegar chemical food food glycerin	red ochre water oil lemon juice vinegar lemon juice baking soda honey honey glycerin	heat heat heat heat heat heat heat heat	bioplastic bioplastic material bioplastic textile material bioplastic glue bioplastic bi	soft soft soft hard hard soft soft soft flexible flexible soft hard hard hard hard hard hard hard hard	bioplastic bioplastic bioplastic leather bioplastic bioplastic bioresin bioplastic biopl
glycerin seafood algae animal starch starch food food food food food food food foo	glycerin glycerin fish skin red algae animal bone starch starch banan peel orange peel coffee ground watermelon peel banana peel tea waste grapes peel coffee ground	glycerin food food vinegar glycerin glycerin vinegar starch starch glycerin starch starch starch starch	glycerin gelatin gelatin vinegar glycerin vinegar starch starch starch glycerin starch starch starch starch	water water vinegar vinegar food chemical chemical food vinegar vinegar vinegar vinegar	water water water vinegar vinegar honey sodium bicarbonate sodium bicarbonate honey vinegar vinegar lemon juice	mineral water oil vinegar vinegar vinegar cinegar cinegar cod food food	red ochre water oil lemon juice vinegar lemon juice baking soda honey honey	heat heat heat heat heat heat heat heat	bioplastic bioplastic material bioplastic textile material bioplastic textile bioplastic	soft soft soft hard hard soft soft soft soft soft hard hard hard hard hard hard hard hard	bioplastic bioplastic bioplastic leather bioplastic bio
glycerin seafood algae animal starch starch food food food food food food food foo	glycerin glycerin fish skin red algae animal bone starch starch banana peel orange peel coffee ground watermelon peel banana peel tea waste grapes peel coffee ground	glycerin food food vinegar glycerin glycerin vinegar starch starch glycerin starch starch starch starch starch	glycerin gelatin gelatin vinegar glycerin glycerin vinegar starch starch starch glycerin starch starch starch starch	water water water vinegar vinegar food chemical chemical food vinegar vinegar vinegar vinegar vinegar	water water water vinegar vinegar honey sodium bicarbonate sodium bicarbonate vinegar vinegar lemon juice vinegar	mineral water oil vinegar vinegar vinegar chemical food food glycerin	red ochre water oil lemon juice vinegar lemon juice baking soda honey honey glycerin	heat heat heat heat heat heat heat heat	bioplastic bioplastic material bioplastic textile material bioplastic glue bioplastic bi	soft soft soft hard hard soft soft soft flexible flexible soft hard hard hard hard hard hard hard hard	bioplastic bioplastic bioplastic leather bioplastic bioplastic bioresin bioplastic biopl
glycerin seafood algae animal starch starch food food food food food food food foo	glycerin glycerin fish skin red algae animal bone starch starch banan peel orange peel coffee ground watermelon peel banana peel tea waste grapes peel coffee ground	glycerin food food vinegar glycerin glycerin vinegar starch starch starch starch starch starch starch starch food	glycerin gelatin gelatin glycerin glycerin vinegar starch starch starch starch starch starch starch starch starch starch starch starch starch	water water vinegar vinegar food chemical chemical food vinegar vinegar vinegar vinegar vinegar algae	water water water vinegar vinegar honey sodium bicarbonate honey vinegar lemon juice vinegar agar	mineral water oil vinegar vinegar vinegar chemical food food glycerin	red ochre water oil lemon juice vinegar lemon juice baking soda honey honey glycerin	heat heat heat heat heat heat heat heat	bioplastic bioplastic material bioplastic textile material bioplastic textile bioplastic	soft soft soft hard hard soft soft soft soft soft hard hard hard hard hard hard hard hard	bioplastic bioplastic bioplastic leather bioplastic bio
glycerin seafood algae animal starch food food food food food food food foo	glycerin glycerin fish skin red algae animal bone starch starch banana peel corfee ground watermelon peel banana peel tea waste grapes peel coffee ground nutshell starch	glycerin food food vinegar glycerin glycerin vinegar starch starch starch glycerin starch starch starch glycerin food	glycerin gelatin gelatin vinegar glycerin glycerin vinegar starch starch starch glycerin starch starch starch glycerin glycerin offe ground glycerin oil	water water water vinegar vinegar food chemical chemical food vinegar vinegar vinegar vinegar vinegar vinegar vinegar vinegar vinegar water	water water water vinegar vinegar honey sodium bicarbonate sodium bicarbonate vinegar vinegar inegar inegar agar vinegar vinegar agar vinegar water	mineral water oil vinegar vinegar chemical food food glycerin glycerin	red ochre water oil lemon juice vinegar lemon juice baking soda honey honey glycerin glycerin	heat heat heat heat heat heat heat heat	bioplastic bioplastic material bioplastic textile material bioplastic textile material bioplastic glue bioplastic	soft soft soft hard hard soft soft soft flexible flexible soft hard hard hard hard hard hard hard hard	bioplastic bioplastic bioplastic leather bioplastic bioplastic bioresin bioplastic
glycerin seafood algae animal starch starch food food food food food food food foo	glycerin glycerin fish skin red algae animal bone starch starch banana peel orange peel coffee ground watermelon peel banana peel tea waste grapes peel coffee ground nutshell starch starch	glycerin food food vinegar glycerin glycerin vinegar starch starch starch starch starch starch food glycerin food vinegar	glycerin gelatin gelatin yinegar glycerin glycerin vinegar starch starch starch starch starch starch starch glycerin starch starch offee ground glycerin oil	water water water vinegar vinegar food chemical chemical food vinegar vinegar vinegar vinegar vinegar vinegar unegar vinegar	water water water water vinegar vinegar honey sodium bicarbonate honey vinegar lemon juice vinegar agar vinegar agar vinegar water glycerin	mineral water oil vinegar vinegar vinegar chemical food food glycerin glycerin	red ochre water oil lemon juice vinegar lemon juice baking soda honey honey glycerin glycerin	heat heat heat heat heat heat heat heat	bioplastic bioplastic material bioplastic textile material bioplastic textile bioplastic	soft soft soft hard hard soft soft soft soft soft soft soft hard hard hard hard hard hard hard hard	bioplastic bioplastic bioplastic leather bioplastic bio
glycerin seafood algae animal starch starch food food food food food food food foo	glycerin glycerin fish skin red algae animal bone starch banana peel orange peel coffee ground watermelon peel banana peel tea waste grapes peel coffee ground nutshell starch starch	glycerin food food vinegar glycerin glycerin vinegar starch starch starch glycerin starch starch starch glycerin food	glycerin gelatin gelatin vinegar glycerin glycerin vinegar starch starch starch glycerin starch starch starch glycerin glycerin offe ground glycerin oil	water water water vinegar vinegar food chemical chemical food vinegar vinegar vinegar vinegar vinegar vinegar vinegar vinegar vinegar water	water water water vinegar vinegar honey sodium bicarbonate sodium bicarbonate vinegar vinegar inegar inegar agar vinegar vinegar agar vinegar water	mineral water oil vinegar vinegar chemical food food glycerin glycerin	red ochre water oil lemon juice vinegar lemon juice baking soda honey honey glycerin glycerin	heat heat heat heat heat heat heat heat	bioplastic bioplastic textile material bioplastic textile material bioplastic textile bioplastic	soft soft soft hard hard soft soft soft flexible flexible soft hard hard hard hard hard hard hard hard	bioplastic bioplastic bioplastic leather bioplastic bioplastic bioresin bioplastic
glycerin seafood algae animal starch starch food food food food food food food foo	glycerin glycerin fish skin red algae animal bone starch starch banana peel coffee ground watermelon peel banana peel tea waste grapes peel coffee ground nutshell starch starch starch	glycerin food food vinegar glycerin glycerin vinegar starch starch starch starch starch starch food glycerin food vinegar	glycerin gelatin gelatin yinegar glycerin glycerin vinegar starch starch starch starch starch starch starch glycerin starch starch offee ground glycerin oil	water water water vinegar vinegar food chemical chemical food vinegar vinegar vinegar vinegar vinegar vinegar unegar vinegar	water water water water vinegar vinegar honey sodium bicarbonate honey vinegar lemon juice vinegar agar vinegar agar vinegar water glycerin	mineral water oil vinegar vinegar vinegar chemical food food glycerin glycerin	red ochre water oil lemon juice vinegar lemon juice baking soda honey honey glycerin glycerin	heat heat heat heat heat heat heat heat	bioplastic bioplastic material bioplastic textile material bioplastic textile bioplastic glue bioplastic glue	soft soft soft hard hard soft soft soft flexible flexible soft hard hard hard hard hard hard hard hard	bioplastic bioplastic bioplastic leather bioplastic leather bioplastic bioresin bioplastic bioresin
glycerin seafood algae animal starch food food food food food food food foo	glycerin glycerin fish skin red algae animal bone starch starch banana peel orange peel coffee ground watermelon peel banana peel tea waste grapes peel coffee ground nutshell starch starch starch starch starch starch	glycerin food food vinegar glycerin glycerin vinegar starch starch starch starch starch glycerin food glycerin food vinegar chemical	glycerin gelatin gelatin vinegar glycerin glycerin vinegar starch starch starch starch starch starch glycerin oil vinegar flour	water water water vinegar food chemical chemical food vinegar vinegar vinegar vinegar vinegar uinegar	water water water water vinegar vinegar honey sodium bicarbonate honey vinegar vinegar lemon juice vinegar agar vinegar water glycerin vinegar	mineral water oil vinegar vinegar vinegar chemical food food food glycerin glycerin	red ochre water oil lemon juice vinegar lemon juice baking soda honey honey glycerin glycerin agar glycerin	heat heat heat heat heat heat heat heat	bioplastic bioplastic material bioplastic textile material bioplastic textile material bioplastic glue bioplastic glue glue	soft soft soft hard hard soft soft soft soft soft soft soft soft	bioplastic bioplastic bioplastic leather bioplastic leather bioplastic
glycerin seafood algae animal starch starch food food food food food food food foo	glycerin glycerin fish skin red algae animal bone starch starch banana peel coffee ground watermelon peel banana peel tea waste grapes peel coffee ground nutshell starch starch starch	glycerin food food vinegar glycerin glycerin vinegar starch starch starch starch starch starch food glycerin food vinegar	glycerin gelatin gelatin yinegar glycerin glycerin vinegar starch starch starch starch starch starch starch glycerin starch starch offee ground glycerin oil	water water water vinegar vinegar food chemical chemical food vinegar vinegar vinegar vinegar vinegar vinegar unegar vinegar	water water water water vinegar vinegar honey sodium bicarbonate honey vinegar lemon juice vinegar agar vinegar agar vinegar water glycerin	mineral water oil vinegar vinegar vinegar chemical food food glycerin glycerin	red ochre water oil lemon juice vinegar lemon juice baking soda honey honey glycerin glycerin	heat heat heat heat heat heat heat heat	bioplastic bioplastic material bioplastic textile material bioplastic textile material bioplastic glue bioplastic glue glue	soft soft soft hard hard soft soft soft flexible flexible soft hard hard hard hard hard hard hard hard	bioplastic bioplastic bioplastic leather bioplastic leather bioplastic bioresin bioplastic bioresin
glycerin seafood algae animal starch food food food food food food food foo	glycerin glycerin fish skin red algae animal bone starch starch banana peel orange peel coffee ground watermelon peel banana peel tea waste grapes peel coffee ground nutshell starch starch starch starch starch starch	glycerin food food vinegar glycerin glycerin vinegar starch starch starch starch starch glycerin food glycerin food vinegar chemical	glycerin gelatin gelatin vinegar glycerin glycerin vinegar starch starch starch starch starch starch glycerin oil vinegar flour	water water water vinegar food chemical chemical food vinegar vinegar vinegar vinegar vinegar uinegar	water water water water vinegar vinegar honey sodium bicarbonate honey vinegar vinegar lemon juice vinegar agar vinegar water glycerin vinegar	mineral water oil vinegar vinegar vinegar chemical food food food glycerin glycerin	red ochre water oil lemon juice vinegar lemon juice baking soda honey honey glycerin glycerin agar glycerin	heat heat heat heat heat heat heat heat	bioplastic bioplastic textile material bioplastic textile material bioplastic textile bioplastic glue glue bioplastic	soft soft soft hard hard soft soft soft soft soft soft soft soft	bioplastic bioplastic bioplastic leather bioplastic leather bioplastic
glycerin seafood algae animal starch starch food food food food food food food foo	glycerin glycerin fish skin red algae animal bone starch starch banana peel corfice ground watermelon peel banana peel tea waste grapes peel coffee ground nutshell starch starch starch starch starch starch fish pine pitch starch plastic	glycerin food food vinegar glycerin glycerin vinegar starch starch starch starch starch starch starch food vinegar food vinegar	glycerin gelatin gelatin yinegar glycerin yinegar starch starch starch starch starch starch starch offee ground glycerin oil yinegar flour	water water water vinegar vinegar food chemical chemical food vinegar	water water water vinegar vinegar honey sodium bicarbonate sodium bicarbonate honey vinegar ilemon juice vinegar agar vinegar water glycerin vinegar	mineral water oil vinegar vinegar vinegar chemical food food food glycerin glycerin	red ochre water oil lemon juice vinegar lemon juice baking soda honey honey glycerin glycerin agar glycerin	heat heat heat heat heat heat heat heat	bioplastic bioplastic material bioplastic textile material bioplastic textile bioplastic glue bioplastic glue glue glue glue composite	soft soft soft hard hard soft soft soft soft flexible flexible soft hard hard hard hard hard hard hard hard	bioplastic bioplastic bioplastic leather bioplastic leather bioplastic bioresin bioplastic
glycerin seafood algae animal starch starch food food food food food food food foo	glycerin glycerin fish skin red algae animal bone starch starch banana peel coffee ground watermelon peel banana peel tea waste grapes peel coffee ground nutshell starch starch starch starch starch starch starch	glycerin food food vinegar glycerin glycerin vinegar starch starch starch starch starch glycerin food glycerin food vinegar chemical	glycerin gelatin gelatin vinegar glycerin glycerin vinegar starch starch starch starch starch starch glycerin oil vinegar flour	water water water vinegar food chemical chemical food vinegar vinegar vinegar vinegar vinegar uinegar	water water water water vinegar vinegar honey sodium bicarbonate honey vinegar vinegar lemon juice vinegar agar vinegar water glycerin vinegar	mineral water oil vinegar vinegar vinegar chemical food food food glycerin glycerin	red ochre water oil lemon juice vinegar lemon juice baking soda honey honey glycerin glycerin agar glycerin	heat heat heat heat heat heat heat heat	bioplastic bioplastic material bioplastic textile material bioplastic textile material bioplastic glue bioplastic	soft soft soft hard hard soft soft soft soft flexible flexible soft hard hard hard hard hard hard hard hard	bioplastic bioplastic bioplastic leather bioplastic leather bioplastic bioresin bioplastic

Dataset version 5: type of ingredient, more examples

In the data analysis, a problem of inadequate data is difficult to show the kinds of ingredients used in the projects. Therefore, I added in the fields of "property a / b / c" which refers to the type of ingredient.

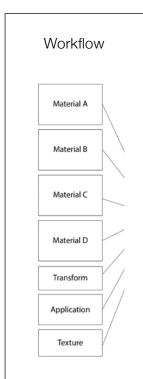
Prepare Data for Extraction

ind	x title	artist		materialA	propertyB	materialB	propertyC	materialC	propertyD	materialD	transform	application	texture	final property	keyword	link
	1 Well Proven Chair	Marjan van Aubel James Shaw	plant	timber	bioresin	bioresin					mix	furniture	hard	paint	timber wood foam furniture chair rough	http://wellprovenchair.com/about.html
	2 Structural Skin	Jorge Penades	animal	leather	bioresin	natural bone glue					heat	furniture	hard	material	wood furniture chair table	https://materialdistrict.com/article/structural-skin/
	3 Stone Recycling	Tom van Soest	mineral	stone	plastic	plastic					mix	construction	hard	rock	brick commercial tile multi-functional	https://www.stonecycling.com
	4 Materia Madura	Ana Christina Qui s	plant	plantain waste	metal	aluminium waste	food	coffee			mix	material	hard	material	material Puerto Rico stone location-based coffee metal	http://www.anacristinaqui.s.com/index-montauk#/materia-madura
	5 Hot Wire Extensions		plastic	sls print waste	chemical	silica sand					heat	furniture	hard	material	3d-print plastic sls pla mineral structure art	https://www.dezeen.com/2015/06/30/studio-ilio-electricity-form-solid-objects-
	6 Newspaper Wood	Mieke Meijer	paper	newspaper	chemical	glue					compress	construction	hard	wood	wood glue furniture construction commercial tile	https://miekemeijer.com/newspaperwood http://iorienwiltenburg.nl/work19.html
	7 Micro Urban Mining	Jorien Wiltenburg	metal	electronic (aluminium)						knit	textile	soft	textile	electronics metal knit weave textile metallic	
	8 Precious Plastic 9 Joining Bottles		plastic plastic	plastic plastic bottle							heat heat	material mechanism	hard hard	bioplastic bioplastic	plastic melt heat heatpress machine blend shred ioint plastic bottle furniture wood mechanic	https://preciousplastic.com/
																https://micaellapedros.com/
	ID Forest Pine Wool	Tamara Orjola	plant	pine needles							compress	furniture	soft	textile	pine wool carpet soft hard multi-functional furniture chair heatpress	http://tamaraoriola.com/
	11 Reconfiguration of a Tree	Thomas Vailly	plant	pinus pinaster	chemical	cellulose	algae	lignin	plant	rosin	heat	resin	hard	material	bio-resin bowl mug mould	http://studiothomasvailly.com/
	12 Willow Project	Iceland Academy of the Arts	plant	willow branches	water	water					heat	pigment	hard	paint	willow plant	https://www.dezeen.com/2016/03/18/iceland-academy-arts-product-design-st
	13 Sea Me Collection	Studio Nienke Hoogvliet	algae	seaweed							heat	dye	soft	paint	seaweed algae translucent soft textile chair weave	https://www.nienkehoogvliet.nl/
		Jonas Edvard Nikolaj Steenfatt	algae	seaweed							dry	furniture		paint	seaweed composite chair rough furniture hard	https://jonasedvard.dk/work/terroir/
	IS Cochayuyo	Sisa Collection	algae	bull kelp							dry	textile	flexible	textile	clothing textile hard	https://www.sisacollection.com/cochayuvo
	16 Cornspan and From Chiang Mai		plant	corn husk	plant	charcoal					heat	material	hard	material	panel sound thermal insulation music	https://materialdistrict.com/material/cornspan/
	17 Solidwool	Justin and Hannah Floyd	animal	sheep wool	bioresin	bioresin					heat	furniture	hard	furniture	furniture hard	https://www.solidwool.com/about
	18 From Insects	Marlene Huissoud Gianantonio Loratelli Luca Cinelletti	animal	black propolis	insect	cocoon	insect	natural bee resin	insect	sikworm	heat	resin	hard	glass	natural bio-resin glass clay	https://www.marlene-huissoud.com/from-insects-product/
	19 Merdacotta		animal	cow dung	mineral	clay	plant	straw			mix	material	hard	rock	brick hard furniture installation	http://www.theshitmuseum.org/about/
	10 Mestic	Jalila Essaidi	animal	manure	chemical	cellulose					grow	textile	soft	bioplastic	biotextiles bioplastic paper textile cellulose-derivatives	https://jalilaessaidi.com/cowmanure/
		Sanne Visser	human	hair	chemical	resin					knit	textile	soft	textile	hair fabric fishing textile net	https://cargocollective.com/sannevisser/The-New-Age-of-Trichology
	12 Hair Highway	Studio Swine	human	hair							compress	material	hard	furniture	natural resin bioplastic amber translucent aesthetics art	https://www.studioswine.com/work/hair-highway/
	3 The Colour of Hair	Fabio Hendry Martijn Rigters	human	hair	metal	aluminium					heat	pigment	hard	paint	color metal black pigment coating	https://www.martijnrigters.com/the-colour-of-hair-objects
	94 Dust Matters	Lucie Libotte	dust	dust							grow	pigment	hard	coating	jewlery ceramic glaze	http://lucielibotte.com/
	5 The Dust Collection		dust	dust	bioresin	bio-resin					compress	material	hard	coating	jewlery stone marble coating small rough	https://www.domusweb.it/en/news/2014/05/23/agusta_sveinsdottir_dust.htm
	6 How Dust This Feel?	Matilda Beckman	dust	dust	chemical	glue					compress	furniture	hard	coating	black marble smooth construction furniture	https://www.dezeen.com/2015/02/06/matilda-beckman-furniture-made-from-
	7 Bottle-up	Super Local design studio	glass	glass waste	mineral	cement					mix	material	hard	rock	construction material hard tile location-oriented East-Africa	https://www.bottle-up.org/
	8 Beyond the Mainland	Phoebe Quare	seafood	mussel shell							mix	material	hard	material	hard plaster location-oriented Ireland marine homeware ceramic marine seafood	https://www.dezeen.com/2015/02/06/matilda-beckman-furniture-made-from-
	19 Karawane	Pour le Alpes	plant	wheat	plant	rye straw					knit	textile	soft	textile	weave textile tradition knit swiss straw location-oriented	https://www.formandseek.com/karawane
	IO Agar Plasticity	AMAM	algae	agar							heat	material	soft	bioplastic	bioplastic translucent solid homeware hard disposability biodegradable translucent	
	11 EcoGrill	Lou Moria	plant	pine fibre							heat	textile	soft	cooking method	temporary outdoor cooking grill utensil	https://www.loumoria.com/tracing-paper-clagn
	12 Short Life	Kay Politowicz Sandy Maclennan	plant	plant-based lyocell							heat	textile	soft	textile	fashion textile clothing short-life	http://www.tedresearch.net/research/detail/short-life/
	13 Polyspolia		chemical	phenolic resin	plastic	thermosetting plastic	c chemical	calcium carbonate	mineral	wood flour	heat	material	hard	bioplastic	bioplastic reform plastic thermosetting recycle	https://whyi.uk/polyspolia
	4 Collection 1	Crafting Plastics Studio	plant	plant	textile	textile					heat	material	hard	bioplastic	bioplastic eyewear glasses compostable durable	https://www.craftingplastics.com/collection-1
	IS Flax Chair	Christien Meindertsma	plant	flax	starch	pla					heat	furniture	hard	bioplastic	bioplastic chair furniture hard flax pla	https://christienmeindertsma.com/Flax-Chair
	6 MycoWork	MycoWork	fungi	mycelium							grow	textile	flexible	leather	leather grow mycelium biodegradable mushroom	https://www.mycoworks.com/
	7 Growing Lab	Officina Corpuscoli	fungi	mycelium							grow	material	soft	bioplastic	bioplastic mycelium fungi achictecture design grow	https://www.corpuscoli.com/projects/the-growing-lab/
	8 Mycelium Textile	Carole Collet	fungi	mycelium							heat	textile	soft	coating	textile pattern mycelium grow	https://www.domusweb.it/en/design/gallery/2019/04/01/carole-collet-myceliu
	9 Grow It Yourself	Krown Design	fungi	mycelium	water	water					grow	furniture	hard	material	lamp homeware mycelium mushroom grow	https://www.krown-design.com/product-category/grow-it-yourself/?product_v
	IO Invisible Resources	Zuzana Gombosova	plant	cellulose	fungi	bacteria					grow	pattern	hard	coating	paint bacterial cellulose pigment grow	https://www.frameweb.com/news/invisible-resources-by-zuzana-gombosova
	11 Interwoven	Diana Scherer	food	oat	plant	wheat					mix	composite	hard	material	grow plant carpet pattern textile clothing rough root rootsystem	http://dianascherer.nl/
	12 New Geology	Jorien Wiltenburg	plastic	plastic	textile	textile	glass	glass	metal	steel	compress	furniture	hard	rock	furniture recycle marble rough	http://jorienwiltenburg.nl/work14.html
	13 Plastiglomerate Samples	Kelly Jazvac	plastic	plastic waste	mineral	stone					mix	furniture	hard	rock	art sculpture waste environment history grow	http://www.kellyjazvac.com/Stones/Stones.html
	14 Coffee Composite Co02	Pilar Bolumburu	food	coffee ground	vinegar	vinegar	glycerin	glycerin	water	water	mix	composite	hard	material	composite bowl mug mould hard homeware rough	https://materiom.org/recipe/171
	IS Carrageenan iota	Zoë Powell	algae	carrageenan iota	glycerin	glycerin	water	water			heat	composite	hard	material	leather soft translucent	https://materiom.org/recipe/120
	6 Eggshell biocomposite	María José Besoain Alejandro Weiss LAI		eggshell	vinegar	vinegar	chemical	alginate	water	water	heat	composite	flexible	material	composite hard solid	https://materiom.org/recipe/60
	17 Sawdust / agar - starch	Tamara Schwarz	algae	agar agar	glycerin	glycerin	water	water	starch	starch	heat	bioplastic	flexible	bioplastic	composite container cork rough homeware	https://materiom.org/recipe/53
			seafood	chitosan	glycerin	glycerin	vinegar	vinegar	water	water	grow	bioplastic	soft	bioplastic	rubber bioplastic soft flexible seefood marine	https://materiom.org/recipe/48
	19 Kombucha Fabric	LABVA	food	green tea	food	sugar	chemical	sodium bicarbonate	water	water	grow	textile	soft	textile	soft translucent fermentated origami	https://materiom.org/recipe/42
	O Cork / agar - starch	Fab Lab Santiago	algae	agar agar	glycerin	glycerin	starch	starch	plant	cork	heat	composite	hard	material	cork composite homeware	https://materiom.org/recipe/40
	1 Agar bioplastic	Clara Davis	algae	agar agar	glycerin	glycerin	water	water			heat	bioplastic	soft	bioplastic	translucent bioplastic soft flexible	https://clara-davis.com/albums/bioplastic-wax/
	i2 Agar - gelatin plastic	Fab Lab Santiago	algae	agar agar	glycerin	glycerin	food	gelatin	water	water	heat	bioplastic	soft	bioplastic	translucent bioplastic soft flexible	https://materiom.org/recipe/24
	3 Agar bioplastic (heated)	Alysia Garmulewicz	algae	agar agar	glycerin	glycerin	water	water			heat	material	soft	bioplastic	transparent translucent bioplastic flexible	https://materiom.org/recipe/41
	4 Gelatin bioplastic	FabTextiles	glycerin	glycerin	food	gelatin	water	water			heat	bioplastic	hard	bioplastic	elastic transparent translucent bioplastic	http://fabtextiles.org/the-secrets-of-bioplastic/
	iS Gelatin / ochre 'leather'	Fab Lab Santiago	glycerin	glycerin	food	gelatin	water	water	mineral	red ochre	heat	textile	hard	leather	leather bio-based hard flat	https://materiom.org/recipe/32
	6 MarinaTex		seafood	fish skin	vinegar	vinegar					heat	material	soft	bioplastic	bioplastic transparent translucent seafood fish food-waste marine	https://www.dezeen.com/2019/11/15/marinatex-lucy-hughes-james-dyson-aw
	7 DIY bioplastics	Lucia Borroni	food	orange peel	starch	starch	chemical	sodium bicarbonate	vinegar	lemon juice	heat	bioplastic	hard	bioplastic	coffee hard homeware rough bowl mug	https://www.youtube.com/watch?v=PrUjjzznwEE
	8 DIY bioplastics	Lucia Borroni	food	coffee ground	starch	starch	chemical	sodium bicarbonate	vinegar	vinegar	heat	bioplastic	hard	bioplastic	hard homeware rough bowl	https://www.youtube.com/watch?v=PrUijzznwEE
		Ong SK	food	watermelon peel	starch	starch	food	honey	vinegar	lemon juice	heat	bioplastic	soft	bioplastic	flexible soft material	https://www.youtube.com/watch?v=QI9J84zmMAU
	O Banana bioplastic		food	banana peel	glycerin	glycerin	vinegar	vinegar	chemical	baking soda	heat	bioplastic	hard	bioplastic	hard homeware rough	https://www.youtube.com/watch?v=iel8PntTSW8
	51 DIY bioPlastic	Scuola di Ateneo Architettura e Design		tea waste	starch	starch	vinegar	vinegar	food	honey	heat	bioplastic	hard	bioplastic	hard homeware rough flat	https://www.youtube.com/watch?v=Z1gLI5jdGOM
	52 BIOPLASTIC GRAPES	Sperim Design	food	grapes peel	starch	starch	vinegar	lemon juice	food	honey	heat	bioplastic	hard	bioplastic	hard bowl mug houseware food rough	https://www.youtube.com/watch?v=Gmj2vNiWxjs
	i3 Bioplastic Coffee	UNICAM - Course of experimentation or		coffee ground	starch	starch	vinegar	vinegar	glycerin	glycerin	heat	bioplastic	hard	bioplastic	coffee hard board game mould food rough	https://www.youtube.com/watch?v=Zwu0H5KTys0
	64 Bioplastic BIO CC	Fabbiana Cimini	food	nut shell	food	coffee ground	algae	agar	glycerin	glycerin	heat	bioplastic	hard	bioplastic	cork hard flat board rough coffee game mould food rough	https://www.youtube.com/watch?v=8aCOXp9eNME
	S Make Bioplastic		starch	starch	glycerin	glycerin	vinegar	vinegar			heat	bioplastic	flexible	bioplastic	elastic translucent bioplastic	https://www.youtube.com/watch?v=Cog-OpaF1lk
	66 Home Bioplastic		starch	starch	food	oil	water	water			heat	bioplastic	soft	bioplastic	elastic bioplastic	https://www.youtube.com/watch?v=OcqNG-OmiiM
	7 Eco-friendly Bioplastics		starch	starch	vinegar	vinegar	glycerin	glycerin	algae	agar	heat	bioplastic	hard	bioplastic	bioplastic biodegarable transparent translucent food wrap	https://www.youtube.com/watch?v=o89wbDhhvto
	i8 bioplastic soles	Aurora Pelaggi Christian Simone	starch	starch	chemical	coal	vinegar	vinegar	glycerin	glycerin	heat	bioplastic	hard	bioplastic	shoe fashion hard rubber sole	https://www.youtube.com/watch?v=mj9MxES_Yuw
	9 Fish Glue		seafood	fish							heat	glue	soft	bioresin	tool glue bio-resin plant seafood collagen marine	https://www.youtube.com/watch?v=lsmE735g3ql
	O Pine Pitch Glue		plant	pine pitch							heat	glue	soft	bioresin	tool glue bio-resin plant	https://www.youtube.com/watch?v=VrItQuqIrls
	1 Bioplastic Jewelry	Lili Design Ltd	starch	starch	glycerin	glycerin	vinegar	vinegar	water	water	heat	bioplastic	soft	bioplastic	jewelry transparent mould	https://www.youtube.com/watch?v=-7KCzldr7So
	2 Recycle HDPE Plastic	Atomic Shrimp	plastic	plastic							heat	composite	hard	material	plastic heatpress hdpe recycle flat tile	https://www.youtube.com/watch?v=W_XUJwlNdLw
	3 Grape pomace / agar	LABVA	food	grape	glycerin	glycerin	algae	agar agar			heat	bioplastic	hard	bioplastic	dry hard translucent material	https://materiom.org/recipe/36
		Laboratorio de Biofabricación FADEU S		nut shell	fungi	mycelium	chemical	flour			heat	composite	hard	material	composite mug bowl rough solid	https://materiom.org/recipe/33
	'S Aqua Shelltic	Kit Sam Lam Bing Yim Secondary School	algae	seaweed	food	egg shell	vinegar	vinegar			heat	bioplastic	flexible	bioplastic	food wrap transparent translucent stretch flexible calcium lactate	http://startupbeat.hkei.com/?p=73612
	76 Ari Jónsson	Ari Jónsson	algae	red algae powder	water	water					heat	bioplastic	hard	bioplastic	red algae powder bottle mug bioplastic biodegradable translucent	https://www.dezeen.com/2016/03/20/ari-jonsson-algae-biodegradable-water-l
	77 From Peel to Peel	Emma Sicher	food	fruit peel	cellulose	cellulose					mix	bioplastic	hard	bioplastic	fermented microbial cellulose grow bioplastic translucent food package	https://www.dezeen.com/2018/11/13/sustainable-food-packaging-emma-siche
	18 Bio Iridescent Sequin	Elissa Brunato	Cellulose	Cellulose							grow	textile	hard	material	grow cellulose shining fashion textile	https://www.dezeen.com/2019/08/02/bio-iridescent-sequin-elissa-brunato-sus
	19		algae	red algae							heat	bioplastic	soft	bioplastic	algae transparent translucent bioplastic	
	10		animal	animal bone							heat	glue	soft	bioresin	bone glus natural resin bio-resin	
	81		starch	starch	glycerin	glycerin	vinegar	vinegar	water	water	heat	bioplastic	flexible	bioplastic	translucent	
	12		starch	starch	glycerin	glycerin	vinegar	vinegar	oil	oil	heat	bioplastic	flexible	bioplastic	translucent	
	13		food	hanana neel	vinegar	vinegar	food	honey			heat			hionlastic	composite soft	

Dataset finalized version: add index and link
In the machine learning program, index is used to call the array of data from the row, so I added a column for "index".
When I need to revise the data, I realized that the links are essential for reference.

Machine Learning: Final Program

Implementing the association rule learning in Python



```
import pandas as pd
import numpy as np
from sklearn.feature_extraction.text import CountVectorizer
from sklearn.metrics.pairwise import cosine_similarity

df = pd.read_csv("datasets_materials_v29.csv")

def combine_features(row):
    return row['keyword']+" "+row['texture']+" "+row['application']+" "+row['transform']
    return row['keyword']+" "+row['application']+" "+row['propertyC']
```

- 1. import the necessary libraries
- 2. import the data from csv file to the program

```
CountVectorizer

Extract Data
Pre-process
```

```
for feature in features:
    df[feature] = df[feature].fillna('')

df["combined_features"] = df.apply(combine_features_axis=1)
```

```
cv = CountVectorizer()
count_matrix = cv.fit_transform(df["combined_features"])
```

- 3. select the features and clean up the dataset
- 4. pre-process the data by counting the words and calculating the frequency of words

Machine Learning: Final Program

Implementing the association rule learning in Python

Workflow

Association Rule

Algorithm

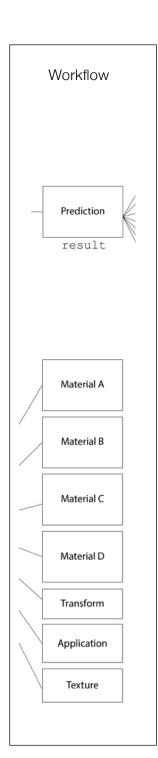
```
cosine_sim = cosine_similarity(count_matrix)
```

```
def get_title_from_index(index):
    return df[df.index == index]["materialA"].values[0]
#get link for reference
def get_home(index):
    return df[df.index == index]["link"].values[0]
def get_index_from_title(title):
    return df[df.application == title]["index"].values[0]
def get_materialB(index):
    return df[df.index == index]["materialB"].values[0]
def get_materialC(index):
    return df[df.index == index]["materialC"].values[0]
def get_materialD(index):
    return df[df.index == index]["materialD"].values[0]
def get_transform(index):
    return df[df.index == index]["transform"].values[0]
def get_texture(index):
    return df[df.index == index]["texture"].values[0]
def get_application(index):
    return df[df.index == index]["application"].values[0]
```

- 5. call the build-in function of cosine similarity
- 6. define different functions to get designated results

Machine Learning: Final Program

Implementing the association rule learning in Python



```
picked_title = input("Input your choice of application (construction / furniture /
project_index = get_index_from_title(picked_title)
similar_project = list(enumerate(cosine_sim[project_index])) #similarity
```

- 7. prompt to ask for input
- 8. call the function assigned

```
sorted_similar_projects = sorted(similar_project_key=lambda x:x[1]_reverse=True)[1:]

print(sorted_similar_projects)

i=0
print("\nPicked Function: "+picked_title)
print("\nTopyou 5 Possible combinations of materials to {"+picked_title+"} are:\nMaterial A | Material B | Material C | Material D => Train("|| "+get_material A | Material B | material D => Train("|| "+get_title_from_index(element[0])+" | "+get_materialB(element[0])+" | "+get_materialC(element[0])+" | "+get_materialD(element[0])+" | "+get_mater
```

9. calculate the result by using output from cosine similarity 10. get the result

Possible Outcomes

Test with different inputs for desired materials

Mostly, the output is reasonable for looking for material formula based on applications. However, if there are inadequate instances, the result would be unexpected. For example, when "glue" is picked, it prints out instances of resins, which are similar to glue.

```
Picked Function: bioplastic

Topyou 5 Possible combinations of materials to {bioplastic} are:

Material A | Material B | Material C | Material D => Transform [Property]

|| agar agar | glycerin | water | || => heat [bioplastic]

|| agar agar | glycerin | gelatin | water|| => heat [bioplastic]

|| watermelon peel | starch | honey | lemon juice|| => heat [bioplastic]

|| starch | oil | water | || => heat [bioplastic]

|| banana peel | vinegar | honey | || => heat [bioplastic]

|| red algae | | || => heat [bioplastic]
```

```
Picked Function: pigment

Topyou 5 Possible combinations of materials to {pigment} are:
Material A | Material B | Material C | Material D => Transform [Property]

|| green tea | sugar | sodium bicarbonate | water|| => grow [textile]
|| banana peel | vinegar | honey | || => heat [bioplastic]
|| agar agar | glycerin | water | || => heat [bioplastic]
|| agar agar | glycerin | gelatin | water|| => heat [bioplastic]
|| watermelon peel | starch | honey | lemon juice|| => heat [bioplastic]
|| red algae | | | || => heat [bioplastic]
```

Possible Outcomes

Test with different inputs for desired materials

References

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