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LG ELECTRONICS INC.
TEST REPORT

SCOPE OF WORKs
HEAT PUMP CLOTHES DRYERS PERFORMANCE COMPARISON TEST FOR PROGRAMME TIME AND DRYING EVENNESS

MODEL NUMBER
New model: RD20***, W20***
Conventional model: RH17VTS

REPORT NUMBER
211000180SEL-001

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TEST REPORT FOR LG ELECTRONICS INC.

Report No.: 211000180SEL-001
Date: 25-Nov-2021

OBJECTIVE

This test is performed to compare the operating cycle time and drying evenness between the new heat pump clothes dryer at AI course ('인공지능건조') and the conventional clothes dryer at Normal course ('표준') with different types of test loads composition designed by LG Electronics.

HYPOTHESIS

- Type A test loads composition:
  The operating cycle time of the new heat pump clothes dryer will be at least 10 minutes and 15 % shorter than the conventional clothes dryer.

- Type B test loads composition:
  The total FMC (%) for the new heat pump clothes dryer will be lower than 2.5 %.
  The individual test load FMC (%) for the new heat pump clothes dryer will be lower than 5.0 %.

CONCLUSION

Based on the data collected the Hypothesis is **accepted**:

- Type A test loads composition:
  The operating cycle time of the new heat pump clothes dryer was at least 10 minutes and 15 % shorter than the conventional clothes dryer.

- Type B test loads composition:
  The total FMC (%) for the new heat pump clothes dryer was lower than 2.5 %.
  The individual test load FMC (%) for the new heat pump clothes dryer was lower than 5.0 %.

James Woo — **PROJECT ENGINEER**

Alexander Porter — **REVIEWER**

SECTION 1 INDEX

SECTION 2 OBJECTIVE

This test is performed to compare the operating cycle time and drying evenness between the new heat pump clothes dryer at AI course ('인공지능건조') and the conventional clothes dryer at Normal course ('표준') with different types of test loads composition designed by LG Electronics.

Accuracy Needed 5 %
Accuracy and Repeatability should be determined from the multiple samples run as needed for the analysis conducted.

SECTION 3 PARAMETERS

The following parameters are controlled

VALUE	DESCRIPTION	UNITS	METHOD	MU
23	Test room Temperature	°C	Thermo-hygrometer	0.5 °C (Approx. 95 %, k=2)
50	Test room Humidity	% R.H.	Thermo-hygrometer	2.4 % R.H. (Approx. 95 %, k=2)
220	Test voltage	VAC	AC Power Supply	0.1 V (Approx. 95 %, *k*=2)
60	Frequency	Hz	AC Power supply	-
3.0	Weight of Type A test loads composition	kg	Electronic balance	0.000 02 kg (Approx. 95 %, *k*=2)
3.0	Weight of Type B test loads composition	kg	Electronic balance	0.000 02 kg (Approx. 95 %, *k*=2)
29~32	Initial moisture content (for operating cycle time)	%	Electronic balance	0.1 % (Approx. 95 %, *k*=2)
60	Initial moisture content (for drying evenness)	%	Electronic balance	0.03 % (Approx. 95 %, *k*=2)

The following parameters are monitored

VALUE	DESCRIPTION	UNITS	METHOD	MU
23	Test room Temperature	°C	Thermo-hygrometer	0.5 °C (Approx. 95 %, k=2)
50	Test room Humidity	% R.H.	Thermo-hygrometer	2.4 % R.H. (Approx. 95 %, k=2)
220	Test voltage	VAC	AC Power Supply	0.1 V (Approx. 95 %, *k*=2)
60	Frequency	Hz	AC Power supply	-
3.0	Weight of Type A test loads composition	kg	Electronic balance	0.000 02 kg (Approx. 95 %, *k*=2)
3.0	Weight of Type B test loads composition	kg	Electronic balance	0.000 02 kg (Approx. 95 %, *k*=2)
29~32	Initial moisture content (for operating cycle time)	%	Electronic balance	0.1 % (Approx. 95 %, *k*=2)
60	Initial moisture content (for drying evenness)	%	Electronic balance	0.03 % (Approx. 95 %, *k*=2)
-	Electrical energy consumption	Wh	Digital power meter	1 W (Approx. 95 %, *k*=2)
-	Operating cycle time	min	Stopwatch	0.000 000 18 min (Approx. 95 %, k=2)
-	Final moisture content	%	Electronic balance	0.36 % (Approx. 95 %, *k*=2)

SECTION 4 SAMPLE ACQUISITION

Samples were prepared by LG Electronics Inc.:

Sample #	MODEL #	DESCRIPTION	SERIAL #	PURCHASE LOCATION	DATE	CONDITION
1	RD20VS	New Heat pump clothes dryer (20 kg)	110KWNM18023	Prepared by LG Electronics	27-Oct-2021	Unpackaged undamaged
2			110KWKS18021		27-Oct-2021	Unpackaged undamaged
3	RH17VTS	Conventional Heat pump clothes dryer (17 kg)	007KWNM23343		27-Oct-2021	Unpackaged undamaged

NOTE
1. The models RD20VS and RH17VTS were selected as representative test models.

2. The model description for the new heat pump clothes dryer is as below.

   Model number: RD20*** and W20***
   The asterisk * can be 0 to 9 or A to Z or blank depending on the exterior changes.

3. The models RD20*** and W20*** are exactly same in all aspects of mechanical, electrical and operating algorithm only except the installation ways.
   (RD20***: Series or parallel installation, W20***: Series installation only)

SECTION 5 HYPOTHESIS

- Type A test loads composition:
  The operating cycle time of the new heat pump clothes dryer will be at least 10 minutes and 15 % shorter than the conventional clothes dryer.

- Type B test loads composition:
  The total FMC (%) for the new heat pump clothes dryer will be lower than 2.5 %.
  The individual test load FMC (%) for the new heat pump clothes dryer will be lower than 5.0 %.

SECTION 6 EQUIPMENT LIST

#	EQUIPMENT DESCRIPTION	MANUFACTURER'S NAME / MODEL # / SERIAL #	INTERTEK ASSET #	CALIBRATION DATE	CALIBRATION DUE	RANGE USED
1	C.V.C.F	IRAE / AFC-3010 / -	Provided by LG	N/A	N/A	(80~300) V (50~60) Hz
2	Digital power meter (1)	Hioki / 3334 / 110803181	Provided by LG	2021-04-21	2022-04-21	(0~600) V 0.5 Hz ~ 100 kHz
3	Digital power meter (2)	Hioki / 3334 / 110803183	Provided by LG	2021-04-21	2022-04-21	(0~600) V 0.5 Hz ~ 100 kHz
4	Digital power meter (3)	Hioki / 3334 / 110432820	Provided by LG	2021-04-21	2022-04-21	(0~600) V 0.5 Hz ~ 100 kHz
5	Electronic balance	AND / GF-4000 / T0362890	ES1051	2021-07-15	2021-07-15	(0~4 000) g
6	G-TEMS system	G.SFT / Version 2016.04.22	Provided by LG	N/A	N/A	N/A
7	Thermo-hygrometer	SEKONIC / ST-50A / HE21-001591	ES891	2021-07-16	2022-07-16	(-20 ~ +50) °C (0 ~ 90) % R.H.
8	Stopwatch	Casio / HS-3 / 151576	ES890	2021-07-15	2023-07-15	(0~86 400) s
NOTE: The equipment measurement uncertainty is stated in the Parameters.						

SECTION 7 TECHNICAL STAFF

#	Staff Name	Area of Expertise
1	Jaekon, Jeong	Washing machine Senior Researcher
NOTE: Complete training records for staff are available upon request		

Testing was conducted at:
LG Electronics Washing Machine Division R&D center
76, Seongsan-dong, Changwon City, Gyeongnam, 641-713 Korea

Witnessed by Intertek Staff: James Woo

SECTION 8 TEST PROCEDURE

1. Test conditions

ITEMS		REQUIREMENT	MEASURED
Electrical supply	Voltage	(220 ± 1) V	(220.4 ~ 221.2) V
	Frequency	(60 ± 1) Hz	(59.9 ~ 60.0) Hz
Ambient temperature		(23 ± 2) °C	(23.6 ~ 23.9) °C
Humidity		(50 ± 10) % R.H.	(51.2 ~ 51.7) % R.H.
Test load type		TEST 1. Testing for operating cycle time: Type A - Test clothes composition affiliated with Poly TEST 2. Testing for drying evenness: Type B - Test clothes composition affiliated with Cotton *NOTE: Refer to the Appendix ll for detailed test loads composition.	
Weight of test loads		3.0 kg (Type A / Type B)	
Test program		New heat pump clothes dryer: AI course (‘인공지능건조’) Conventional clothes dryer: Normal course (‘표준’)	

2. Test method

2-1. General

1) Install the clothes dryers according to the manufacturer instruction.

2) Set the test conditions as described on above table.

3) Prepare the appropriate quantity of test loads for each type.

4) Before starting of test, measure the initial mass of both types of test loads at bone dry condition. Specially for the Type B test load, measure the individual test load item.

2-2. Operating cycle time test

1) Dampen the test loads (Type A) by agitating it in water whose temperature is (15 ± 2) °C.

2) Rinse then spin to extract water from the wet test loads.

3) Make a final mass adjustment, such that the moisture content is set at (29 ~ 32) % by adding water uniformly distributed among all of the test loads in a very fine spray using a spray bottle.

4) Load the test loads by grasping them in the center, shaking them to hang loosely, and then dropping them in the dryer at random.

5) Set the dryers at the defined course.

6) Together with starting operation of dryer, record the operating cycle time and energy consumption.

7) The cycle shall be considered complete when the dryer indicates to the user that the cycle has finished (by means of a display, indicator light, audible signal, or other signal) and the drum/fan motor shuts off for the final time.

8) After the completion of the test cycle, remove and weigh the test loads to confirm the FMC (%).

9) Before performing next test, having a break time at least 2 hours.
Also, the water tank shall be empty and inner/outer filters need to be cleaned before starting test.

2-3. Drying evenness test

1) Dampen the test loads (Type B) by agitating it in water whose temperature is (15 ± 2) °C.

2) Rinse then spin to extract water from the wet test loads.

3) Make a final mass adjustment, such that the moisture content of whole test loads to be set at 60 % by adding water uniformly distributed among all of the test loads in a very fine spray using a spray bottle.

4) Measure the mass of all test loads item separately to confirm the IMC (%) of individual test load.

5) Load the test loads by grasping them in the center, shaking them to hang loosely, and then dropping them in the dryer at random.

6) Set the dryers at the defined course.

7) Together with starting operation of dryer, record the operating cycle time and energy consumption.

8) The cycle shall be considered complete when the dryer indicates to the user that the cycle has finished (by means of a display, indicator light, audible signal, or other signal) and the drum/fan motor shuts off for the final time.

9) After the completion of the test cycle, measure the mass of all test loads item separately to confirm the FMC (%) of individual test load.

10) Record the total average FMC (%) of the test loads.

11) Before performing next test, having a break time at least 2 hours.
Also, the water tank shall be empty and inner/outer filters need to be cleaned before starting test.

SECTION 9 TEST RESULTS

TEST 1. Operating cycle time with Type A test loads composition

Model	Sample No.	Test No.	Bone-dry mass (g)	Mass of test load after wetting (kg)	Initial Moisture Content (%)	Mass of the test load after drying (kg)	Measured final moisture content (%)	Display time (min)	Measured energy consump-tion (kWh)	Measured program time (min)
RD20VS	1	1	3.025	3.970	31.24	3.048	0.76	90	0.717	57
		2	3.025	3.949	30.55	3.043	0.60	90	0.635	55
RD20VS	2	1	3.025	3.976	31.44	3.040	0.50	90	0.664	56
		2	3.025	3.967	31.14	3.047	0.73	90	0.679	57
RH17VTS	3	1	3.025	3.960	30.91	3.056	1.02	75	0.846	70
		2	3.025	3.947	30.48	3.044	0.63	75	0.790	69

Measurement uncertainty:
- Measured program time: 0.4 %
- Measured energy consumption: 0.1 %
- Initial/final moisture content: 0.4 %

TEST 2. FMC (%) with Type B test loads composition

Model	Sample No.	Test run No.	Test load type	Qty. (EA)	Bone-dry mass (g)	Cotton (%)	Poly (%)	Cotton (g)	Poly (g)	IMC (%)	FMC (%)	Measured energy consump-tion (kWh)	Measured program time (min)
RD20VS	1	1	아동여자용남방	1	82.7	100	0	82.7	0.0	66.87	**3.63**	0.944	78
			베개 커버	2	123.4	50	50	61.7	61.7	50.32	**2.92**		
			아동 반팔 티셔츠	1	67.4	100	0	67.4	0.0	78.04	**3.12**		
			성인 남자 봄잠바	1	562.5	0	100	0.0	562.5	21.19	**0.82**		
			성인 남자 흰양말(1)	1	22.6	100	0	22.6	0.0	41.15	**2.65**		
			성인 남자 흰양말(2)	1	23.2	100	0	23.2	0.0	47.84	**0.86**		
			성인 남자 반바지	1	129.9	0	100	0.0	129.9	14.70	**0.08**		
			아동 긴팔 티셔츠	1	99.9	100	0	99.9	0.0	69.17	**3.20**		
			브래지어	1	51.7	0	100	0.0	51.7	23.40	**1.55**		
			스타킹	1	5.6	0	100	0.0	5.6	10.71	**0.00**		
			청소년 반팔 티셔츠	2	123.9	100	0	123.9	0.0	71.83	**3.23**		
			청소년 팬티	1	44.0	100	0	44.0	0.0	72.73	**2.73**		
			아동용 여름 반바지	1	175.5	100	0	175.5	0.0	59.83	**3.93**		
			방석 커버	1	115.1	50	50	57.6	57.6	63.60	**3.04**		
			아동용 겨울 내의 (하)	1	77.6	100	0	77.6	0.0	71.39	**3.35**		
			세면 타월	6	92.7	100	0	92.7	0.0	95.79	**3.24**		
			성인 여자 봄내의 (상)	1	128.0	100	0	128.0	0.0	81.72	**3.36**		
			Total	24	3 008.0	-	-	-	-	59.57	**2.26**		
		2	아동여자용남방	1	82.7	100	0	82.7	0.0	58.40	**3.02**	0.966	77
			베개 커버	2	123.4	50	50	61.7	61.7	49.92	**2.51**		
			아동 반팔 티셔츠	1	67.4	100	0	67.4	0.0	76.56	**2.23**		
			성인 남자 봄잠바	1	562.5	0	100	0.0	562.5	20.89	**0.82**		
			성인 남자 흰양말(1)	1	22.6	100	0	22.6	0.0	46.02	**0.44**		
			성인 남자 흰양말(2)	1	23.2	100	0	23.2	0.0	50.86	**1.29**		
			성인 남자 반바지	1	129.9	0	100	0.0	129.9	15.47	**0.92**		
			아동 긴팔 티셔츠	1	99.9	100	0	99.9	0.0	70.17	**2.70**		
			브래지어	1	51.7	0	100	0.0	51.7	27.66	**0.39**		
			스타킹	1	5.6	0	100	0.0	5.6	12.50	**0.00**		
			청소년 반팔 티셔츠	2	123.9	100	0	123.9	0.0	70.30	**2.66**		
			청소년 팬티	1	44.0	100	0	44.0	0.0	81.82	**2.05**		
			아동용 여름 반바지	1	175.5	100	0	175.5	0.0	57.83	**4.56**		
			방석 커버	1	115.1	50	50	57.6	57.6	68.55	**3.21**		
			아동용 겨울 내의 (하)	1	77.6	100	0	77.6	0.0	71.39	**2.84**		
			세면 타월	6	92.7	100	0	92.7	0.0	90.94	**2.70**		
			성인 여자 봄내의 (상)	1	128.0	100	0	128.0	0.0	78.13	**2.89**		
			Total	24	3 008.0	-	-	-	-	59.57	**2.16**		

Model	Sample No.	Test run No.	Test load type	Qty. (EA)	Bone-dry mass (g)	Cotton (%)	Poly (%)	Cotton (g)	Poly (g)	IMC (%)	FMC (%)	Measured energy consump-tion (kWh)	Measured program time (min)
RD20VS	2	1	아동여자용남방	1	82.7	100	0	82.7	0.0	59.61	**3.51**	0.947	78
			베개 커버	2	123.4	50	50	61.7	61.7	51.86	**2.59**		
			아동 반팔 티셔츠	1	67.4	100	0	67.4	0.0	75.07	**2.52**		
			성인 남자 봄잠바	1	562.5	0	100	0.0	562.5	21.01	**0.91**		
			성인 남자 흰양말(1)	1	22.6	100	0	22.6	0.0	42.92	**2.21**		
			성인 남자 흰양말(2)	1	23.2	100	0	23.2	0.0	50.00	**1.29**		
			성인 남자 반바지	1	129.9	0	100	0.0	129.9	15.47	**0.69**		
			아동 긴팔 티셔츠	1	99.9	100	0	99.9	0.0	68.27	**3.30**		
			브래지어	1	51.7	0	100	0.0	51.7	23.60	**0.97**		
			스타킹	1	5.6	0	100	0.0	5.6	10.71	**0.00**		
			청소년 반팔 티셔츠	2	123.9	100	0	123.9	0.0	71.99	**3.31**		
			청소년 팬티	1	44.0	100	0	44.0	0.0	75.23	**2.27**		
			아동용 여름 반바지	1	175.5	100	0	175.5	0.0	58.69	**3.99**		
			방석 커버	1	115.1	50	50	57.6	57.6	64.12	**3.30**		
			아동용 겨울 내의 (하)	1	77.6	100	0	77.6	0.0	71.52	**2.84**		
			세면 타월	6	92.7	100	0	92.7	0.0	96.66	**3.24**		
			성인 여자 봄내의 (상)	1	128.0	100	0	128.0	0.0	81.48	**3.36**		
			Total	24	3 008.0	-	-	-	-	59.57	**2.29**		
		2	아동여자용남방	1	82.7	100	0	82.7	0.0	59.61	**3.02**	1.038	85
			베개 커버	2	123.4	50	50	61.7	61.7	52.35	**2.43**		
			아동 반팔 티셔츠	1	67.4	100	0	67.4	0.0	72.11	**1.93**		
			성인 남자 봄잠바	1	562.5	0	100	0.0	562.5	20.00	**0.36**		
			성인 남자 흰양말(1)	1	22.6	100	0	22.6	0.0	41.59	**1.77**		
			성인 남자 흰양말(2)	1	23.2	100	0	23.2	0.0	55.17	**0.86**		
			성인 남자 반바지	1	129.9	0	100	0.0	129.9	13.16	**0.85**		
			아동 긴팔 티셔츠	1	99.9	100	0	99.9	0.0	73.17	**2.60**		
			브래지어	1	51.7	0	100	0.0	51.7	25.73	**0.97**		
			스타킹	1	5.6	0	100	0.0	5.6	10.71	**0.00**		
			청소년 반팔 티셔츠	2	123.9	100	0	123.9	0.0	67.88	**2.74**		
			청소년 팬티	1	44.0	100	0	44.0	0.0	84.09	**1.59**		
			아동용 여름 반바지	1	175.5	100	0	175.5	0.0	57.26	**2.85**		
			방석 커버	1	115.1	50	50	57.6	57.6	71.16	**3.39**		
			아동용 겨울 내의 (하)	1	77.6	100	0	77.6	0.0	72.68	**3.99**		
			세면 타월	6	92.7	100	0	92.7	0.0	92.02	**3.99**		
			성인 여자 봄내의 (상)	1	128.0	100	0	128.0	0.0	79.69	**3.36**		
			Total	24	3 008.0	-	-	-	-	59.57	**2.09**		

Model	Sample No.	Test run No.	Test load type	Qty. (EA)	Bone-dry mass (g)	Cotton (%)	Poly (%)	Cotton (g)	Poly (g)	IMC (%)	FMC (%)	Measured energy consump-tion (kWh)	Measured program time (min)
RH17VTS	3	1	아동여자용남방	1	82.7	100	0	82.7	0.0	58.40	**3.63**	0.913	72
			베개 커버	2	123.4	50	50	61.7	61.7	53.97	**2.84**		
			아동 반팔 티셔츠	1	67.4	100	0	67.4	0.0	72.11	**3.26**		
			성인 남자 봄잠바	1	562.5	0	100	0.0	562.5	20.71	**0.96**		
			성인 남자 흰양말(1)	1	22.6	100	0	22.6	0.0	42.04	**2.65**		
			성인 남자 흰양말(2)	1	23.2	100	0	23.2	0.0	56.90	**2.59**		
			성인 남자 반바지	1	129.9	0	100	0.0	129.9	14.63	**1.46**		
			아동 긴팔 티셔츠	1	99.9	100	0	99.9	0.0	75.58	**3.60**		
			브래지어	1	51.7	0	100	0.0	51.7	23.60	**1.55**		
			스타킹	1	5.6	0	100	0.0	5.6	12.50	**0.00**		
			청소년 반팔 티셔츠	2	123.9	100	0	123.9	0.0	69.49	**3.71**		
			청소년 팬티	1	44.0	100	0	44.0	0.0	86.36	**2.95**		
			아동용 여름 반바지	1	175.5	100	0	175.5	0.0	57.49	**9.23**		
			방석 커버	1	115.1	50	50	57.6	57.6	75.59	**3.82**		
			아동용 겨울 내의 (하)	1	77.6	100	0	77.6	0.0	68.56	**3.99**		
			세면 타월	6	92.7	100	0	92.7	0.0	89.10	**3.99**		
			성인 여자 봄내의 (상)	1	128.0	100	0	128.0	0.0	76.64	**3.36**		
			Total	24	3 008.0	-	-	-	-	59.57	**2.83**		
		2	아동여자용남방	1	82.7	100	0	82.7	0.0	54.78	**3.63**	0.901	72
			베개 커버	2	123.4	50	50	61.7	61.7	51.54	**2.92**		
			아동 반팔 티셔츠	1	67.4	100	0	67.4	0.0	79.53	**3.12**		
			성인 남자 봄잠바	1	562.5	0	100	0.0	562.5	19.64	**0.92**		
			성인 남자 흰양말(1)	1	22.6	100	0	22.6	0.0	48.23	**2.65**		
			성인 남자 흰양말(2)	1	23.2	100	0	23.2	0.0	51.29	**2.59**		
			성인 남자 반바지	1	129.9	0	100	0.0	129.9	15.47	**1.15**		
			아동 긴팔 티셔츠	1	99.9	100	0	99.9	0.0	67.17	**3.50**		
			브래지어	1	51.7	0	100	0.0	51.7	19.92	**1.74**		
			스타킹	1	5.6	0	100	0.0	5.6	17.86	**5.36**		
			청소년 반팔 티셔츠	2	123.9	100	0	123.9	0.0	71.91	**3.63**		
			청소년 팬티	1	44.0	100	0	44.0	0.0	77.27	**2.95**		
			아동용 여름 반바지	1	175.5	100	0	175.5	0.0	62.39	**10.09**		
			방석 커버	1	115.1	50	50	57.6	57.6	65.07	**3.91**		
			아동용 겨울 내의 (하)	1	77.6	100	0	77.6	0.0	80.41	**3.99**		
			세면 타월	6	92.7	100	0	92.7	0.0	87.70	**3.99**		
			성인 여자 봄내의 (상)	1	128.0	100	0	128.0	0.0	78.91	**3.52**		
			Total	24	3 005.0	-	-	-	-	59.73	**2.80**		

Measurement uncertainty:
- Measured program time: 0.4 %
- Measured energy consumption: 0.1 %
- Initial/final moisture content: 0.4 %

SECTION 10 TEST SUMMARY

For type A test loads composition

Model	Sample No.	Test No.	Initial Moisture Content (%)	Measured energy consumption (kWh)	Measured program time (min)	Avg. Measured program time (min)
RD20VS	1	1	31.24	0.717	57	**56**
		2	30.55	0.635	55	
	2	1	31.44	0.664	56	**57**
		2	31.14	0.679	57	
RH17VTS	3	1	30.91	0.846	70	**70**
		2	30.48	0.790	69	

For type B test loads composition

Model	Sample No.	Test No.	Initial Moisture Content (%)	Measured energy consumption (kWh)	Measured Program time (min)	Measured final moisture content (%)	Avg. Measured final moisture content (%)
RD20VS	1	1	59.57	0.944	78	2.26	**2.21**
		2	59.57	0.966	77	2.16	
	2	1	59.57	0.947	78	2.29	**2.19**
		2	59.57	1.038	85	2.09	
RH17VTS	3	1	59.57	0.913	72	2.83	**2.82**
		2	59.73	0.901	72	2.80	

SECTION 11 CONCLUSION

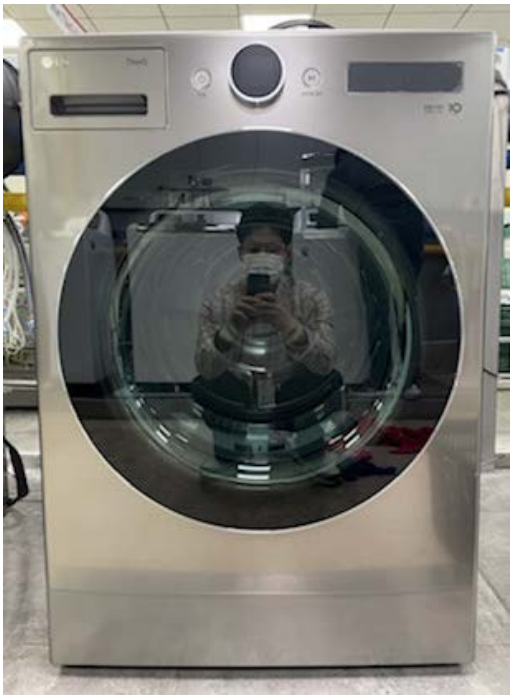
Based on the data collected the Hypothesis is **accepted**:

- Type A test loads composition:
  The operating cycle time of the new heat pump clothes dryer was at least 10 minutes and 15 % shorter than the conventional clothes dryer.

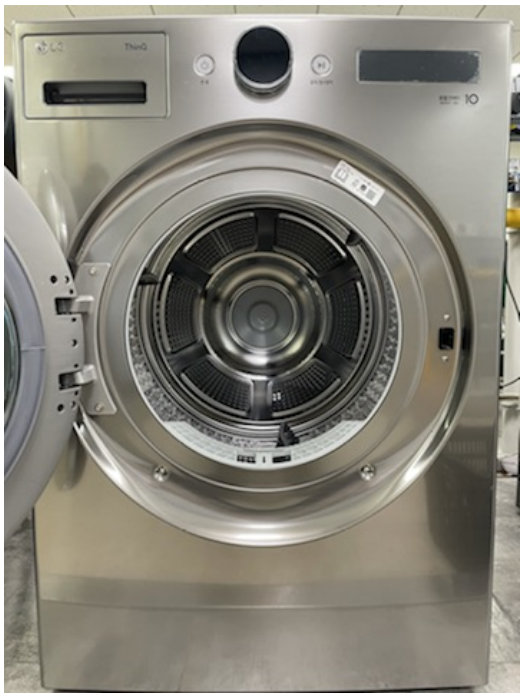
- Type B test loads composition:
  The total FMC (%) for the new heat pump clothes dryer was lower than 2.5 %.
  The individual test load FMC (%) for the new heat pump clothes dryer was lower than 5.0 %.

The test is for information only, the data is supplied to the client without conclusion. Final evaluation to be conducted by the client.

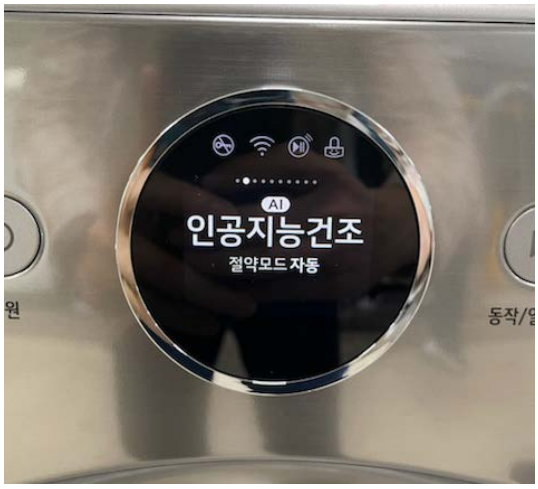
Appendix I. Photos



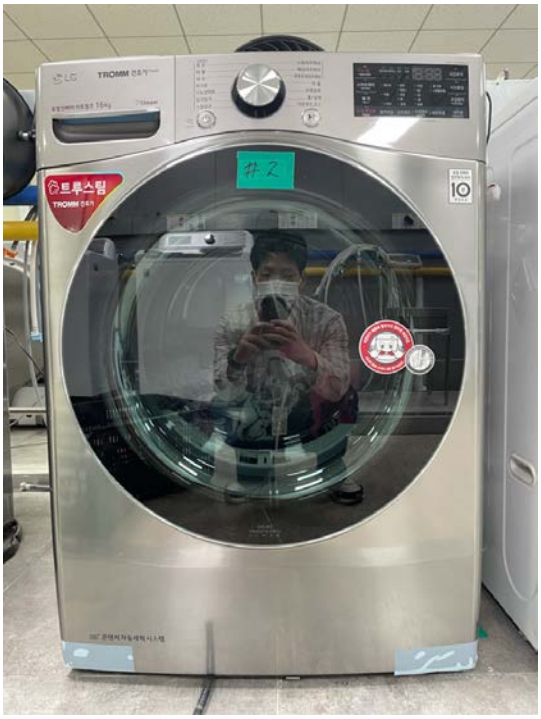
Front view



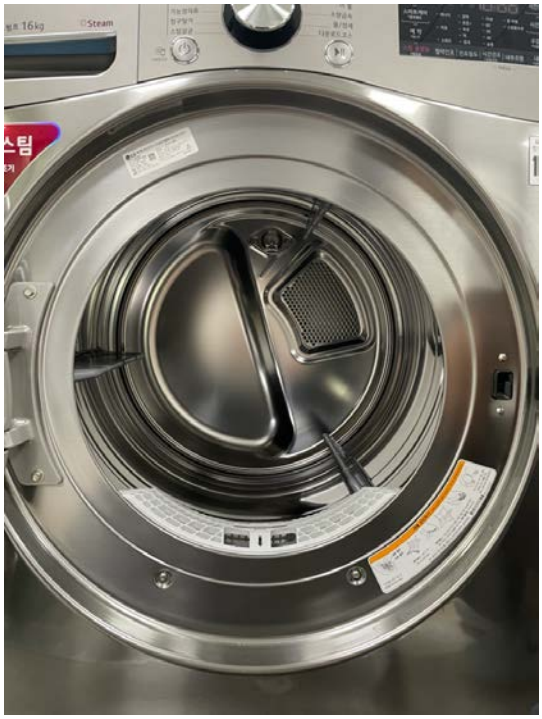
Inner view



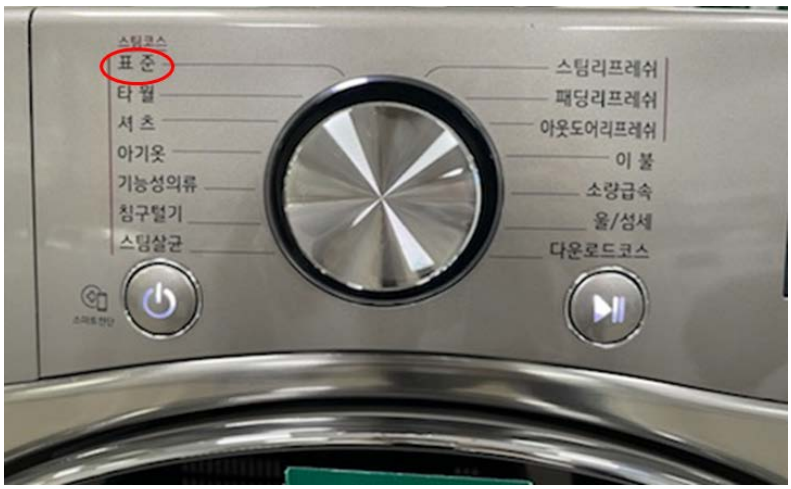
Set test program



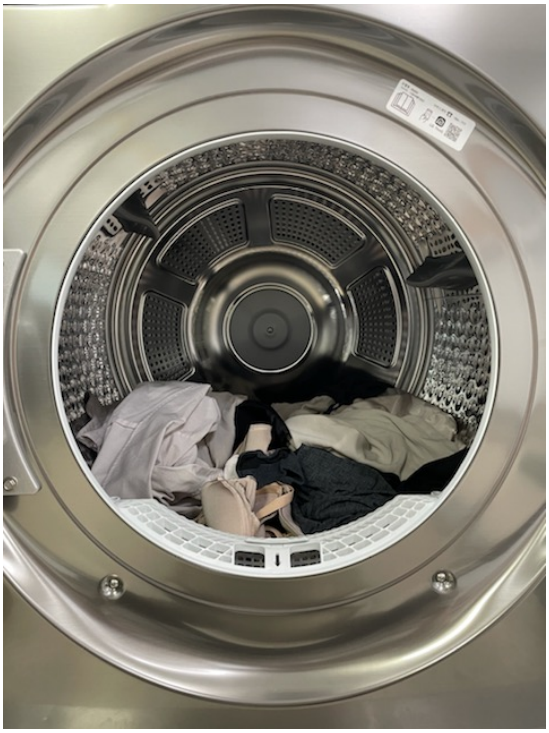
Front view



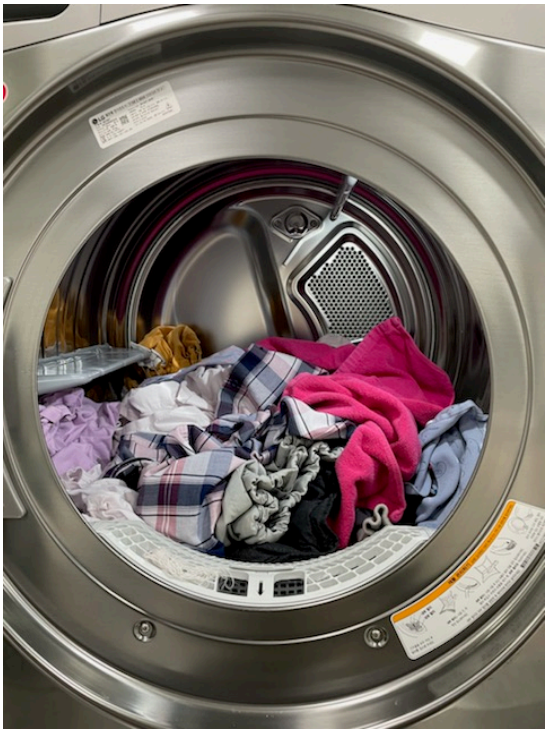
Inner view



Set test program



Type A test loads



Type B test loads

Appendix II. Test loads composition

Type A test loads for testing operating cycle time

No.	Test load type	Qty. (EA)
1	발목 양말	7
2	반팔 Y 셔츠	2
3	브래지어 (합성)	4
4	성인 남자용 팬티 (합성)	3
5	성인 여자용 팬티 (합성)	4
6	성인남자 런닝 (에어리즘)	2
7	속바지	4
8	속치마	4
9	여자 브라우스 (반팔)	4
10	여자 짧은치마 (쉬폰)	2
11	여자런닝 (에어리즘)	4

Type B test loads for testing drying evenness

No.	Test load type	Qty. (EA)
1	여아용 남방	1
2	베개 커버	2
3	아동 반팔 T-shirt	1
4	성인 남자 봄잠바	1
5	성인 남자 흰양말 (1)	1
6	성인 남자 흰양말 (2)	1
7	성인 남자 반바지	1
8	아동 긴팔 T-Shirt	1
9	브래지어	1
10	스타킹	1
11	청소년 반팔 T-shirt	2
12	청소년 팬티	1
13	아동용 여름 반바지	1
14	방석 커버	1
15	아동용 겨울 내의 (하)	1
16	세면 타월	6
17	성인 여자 봄 내의 (상)	1

NOTE
1. Type A test loads - Test clothes composition affiliated with Poly
2. Type B test loads - Test clothes composition affiliated with Cotton