

Production Log

Report No.:	PR-515
Customer:	POLAND
Supervisor:	Jan Kowalski
Department:	Painting
Date:	29-09-2024
Shift:	B (Evening)

Equipment	Process	Technician	Start Time	To	Total Time	Remarks
MC-206	Cutting	Bartosz Wawrzyniak	10:00	11:08	68	
MC-208	Polishing	Nadia Sauter	11:15	12:46	91	N/A
MC-206	Drilling	Bartosz Wawrzyniak	09:15	11:03	108	Recalibrated
MC-203	Drilling	Anna Nowak	11:15	12:07	52	
MC-208	Welding	Magdalena Witkowska	12:15	14:04	109	
MC-203	Assembly	Anna Nowak	09:15	10:32	77	
MC-209	Polishing	Bartosz Wawrzyniak	06:30	08:19	109	Recalibrated
MC-202	Cutting	Anna Nowak	06:00	06:41	41	N/A
MC-207	Assembly	Mateusz Jarzyna	11:15	12:02	47	Recalibrated
MC-207	Assembly	Anna Nowak	12:15	13:32	77	N/A
MC-207	Cutting	Dawid Oszmiańczuk	14:15	16:11	116	Recalibrated
MC-201	Assembly	Jan Kowalski	13:30	14:28	58	Delay

Part ID	Target Qty	Produced Qty	Rejected Qty	Scrap %	Uwagi
XD-710R	278	240	38	13.67%	
LK-890B	233	224	9	3.86%	Scrap confirmed
RM-860N	245	231	14	5.71%	Rework needed
TY-350G	297	297	0	0.00%	
QN-770H	230	198	32	13.91%	Rework needed
GL-980S	296	291	5	1.69%	Scrap confirmed

Prepared by:	Jan Kowalski
Approved by:	Peter Schmidt