

Shift Summary

Report No.: PR-970

Customer: FRANCE

Shift: C (Night)

Date: 13-02-2025

| Machine ID | Process | Operator | From | Finish | Time Spent | Remarks | Stage |
|------------|-----------|---------------------|-------|--------|------------|--------------|-------------|
| MC-205 | Polishing | Nadia Sauter | 10:30 | 11:58 | 88 | N/A | In progress |
| MC-205 | Drilling | Magdalena Witkowska | 13:00 | 13:55 | 55 | Delay | Completed |
| MC-203 | Drilling | Mateusz Jarzyna | 09:00 | 10:16 | 76 | Delay | In progress |
| MC-201 | Welding | Anna Nowak | 10:00 | 10:48 | 48 | OK | Completed |
| MC-208 | Polishing | Jan Kowalski | 06:15 | 07:34 | 79 | N/A | In progress |
| MC-209 | Assembly | Nadia Sauter | 06:15 | 08:15 | 120 | Recalibrated | In progress |

| Part ID | Planned Output | Actual Qty | Defect Qty | Rejection % | Reworked Units | Remarks |
|---------|----------------|------------|------------|-------------|----------------|-----------------|
| QN-770H | 134 | 115 | 19 | 14.18% | 8 | Rework needed |
| TX-820V | 194 | 191 | 3 | 1.55% | 4 | |
| BZ-660F | 188 | 164 | 24 | 12.77% | 9 | Scrap confirmed |
| QN-770H | 209 | 180 | 29 | 13.88% | 9 | |

Approved by: _____ Prepared by: _____