

Production Log

Report No.:	PR-247
Customer:	SWEDEN
Supervisor:	Carlos Garcia
Department:	Machining
Date:	01-09-2023
Shift:	C (Night)

Machine ID	Task	Operator	From	Finish	Duration (min)	Remarks
MC-202	Assembly	Jan Kowalski	10:00	10:36	36	OK
MC-201	Drilling	Nadia Sauter	13:30	14:37	67	Delay
MC-207	Cutting	Agnieszka Zielińska	13:15	14:55	100	N/A
MC-203	Drilling	Przemysław Wąsik	11:15	11:35	20	Recalibrated
MC-209	Welding	Bartosz Wawrzyniak	14:30	15:49	79	
MC-205	Polishing	Anna Nowak	09:15	11:05	110	N/A
MC-201	Assembly	Jan Kowalski	14:00	14:23	23	N/A
MC-207	Drilling	Jan Kowalski	06:30	06:54	24	
MC-207	Assembly	Jan Kowalski	12:30	12:57	27	Recalibrated

Part ID	Target Qty	Actual Qty	Rejected Qty	Scrap %	Comments
CE-905L	293	253	40	13.65%	Scrap confirmed
GL-980S	260	221	39	15.00%	
MS-600P	150	148	2	1.33%	
QN-770H	233	231	2	0.86%	Rework needed

Prepared by:	Jan Kowalski
Approved by:	Jan Kowalski