

Shift Summary

Report No.:	PR-520
Customer:	SWEDEN
Supervisor:	Carlos Garcia
Department:	Painting
Date:	09-01-2024
Shift:	A (Morning)

Machine ID	Task	Operator	From	To	Duration (min)	Comments
MC-208	Drilling	Wiktor Kopczyński	06:30	07:36	66	N/A
MC-203	Cutting	Dawid Oszmiańczuk	10:30	11:09	39	N/A
MC-207	Welding	Dawid Oszmiańczuk	08:30	10:14	104	Delay
MC-204	Assembly	Jan Kowalski	14:15	15:38	83	Recalibrated
MC-208	Welding	Jan Kowalski	07:30	08:01	31	
MC-204	Cutting	Mateusz Jarzyna	12:30	14:25	115	Recalibrated
MC-208	Cutting	Magdalena Witkowska	11:00	12:59	119	N/A
MC-207	Cutting	Magdalena Witkowska	08:15	10:00	105	N/A
MC-205	Assembly	Anna Nowak	07:30	09:00	90	OK
MC-207	Assembly	Dawid Oszmiańczuk	14:15	15:03	48	OK
MC-201	Welding	Wiktor Kopczyński	07:00	08:04	64	OK

Part ID	Planned Output	Produced Qty	Defect Qty	Scrap %	Comments
QN-770H	164	162	2	1.22%	Scrap confirmed
AZ-300T	291	283	8	2.75%	
JD-700W	290	278	12	4.14%	
SB-140D	163	160	3	1.84%	Rework needed
AL-115Q	117	106	11	9.40%	Scrap confirmed
TL-900X	189	170	19	10.05%	Rework needed

Prepared by:	Laura Rossi
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