

Production Log

Report No.:	PR-156
Customer:	POLAND
Supervisor:	Anna Nowak
Department:	Packaging
Date:	31-01-2025
Shift:	C (Night)

Machine ID	Process	Technician	Begin	Finish	Duration (min)	Notes
MC-202	Cutting	Jan Kowalski	11:00	11:42	42	N/A
MC-207	Assembly	Jan Kowalski	08:30	09:58	88	N/A
MC-204	Drilling	Mateusz Jarzyna	10:30	11:42	72	OK
MC-209	Assembly	Piotr Lewandowski	07:15	08:59	104	OK
MC-208	Drilling	Magdalena Witkowska	10:15	12:02	107	OK
MC-205	Polishing	Magdalena Witkowska	06:00	07:10	70	Delay
MC-208	Drilling	Wiktor Kopczyński	13:30	15:25	115	
MC-209	Assembly	Mateusz Jarzyna	13:00	14:49	109	Recalibrated
MC-204	Cutting	Nadia Sauter	12:15	12:49	34	Recalibrated
MC-206	Assembly	Mateusz Jarzyna	14:15	15:44	89	Recalibrated
MC-201	Cutting	Dawid Oszmiańczuk	08:15	10:10	115	

Product ID	Planned Output	Actual Qty	Rejected Qty	Failure %	Remarks
NE-245A	234	226	8	3.42%	Scrap confirmed
HF-390A	206	202	4	1.94%	
KV-390K	293	255	38	12.97%	Rework needed
RM-860N	121	116	5	4.13%	Rework needed
AL-115Q	287	258	29	10.10%	Scrap confirmed
LK-890B	230	203	27	11.74%	Rework needed

Prepared by:	Jan Kowalski
Approved by:	Peter Schmidt