

## Production Log

Report No.:	PR-267
Customer:	TURKEY
Supervisor:	Carlos Garcia
Department:	Assembly
Shift:	A (Morning)

07-07-2024

Below is an overview of machine performance and output figures for today's shift. Use this shift summary to drive continuous improvement actions. The following data captures production targets, actual output, and any deviations. This extract shows daily yield, scrap rates, and rework occurrences.

Machine	Process	Operator	Start Time	To	Duration (min)	Comments	Temperature	Energy Used
MC-209	Assembly	Wiktor Kopczyński	10:00	10:25	25	N/A	59.4	1.21
MC-205	Assembly	Nadia Sauter	09:00	10:13	73		75.0	1.32
MC-207	Welding	Piotr Lewandowski	06:15	07:15	60	Delay	57.9	2.23
MC-203	Polishing	Wiktor Kopczyński	10:15	10:35	20	Delay	67.4	2.58
MC-206	Welding	Piotr Lewandowski	06:30	07:07	37	Recalibrated	56.0	2.97
MC-205	Cutting	Przemysław Wąsik	13:00	13:33	33	Delay	73.6	2.93
MC-206	Polishing	Dawid Oszmiańczyk	07:30	09:11	101	N/A	57.6	1.69
MC-205	Polishing	Piotr Lewandowski	06:30	07:01	31		79.4	1.04
MC-209	Welding	Piotr Lewandowski	11:00	11:35	35	OK	73.4	1.52
MC-203	Assembly	Agnieszka Zielińska	06:15	07:45	90	Delay	66.4	1.46
MC-207	Polishing	Dawid Oszmiańczyk	11:30	13:02	92		63.6	1.86
MC-203	Polishing	Wiktor Kopczyński	09:30	11:07	97	OK	59.8	2.13

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