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|-------------|---------------|
| Report No.: | PR-605        |
| Customer:   | FINLAND       |
| Supervisor: | Peter Schmidt |
| Department: | Machining     |
| Date:       | 19-11-2023    |
| Shift:      | B (Evening)   |

| Machine | Process   | Worker            | Begin | To    | Total Time | Comments     |
|---------|-----------|-------------------|-------|-------|------------|--------------|
| MC-203  | Welding   | Piotr Lewandowski | 06:00 | 07:59 | 119        | OK           |
| MC-203  | Cutting   | Jan Kowalski      | 08:15 | 08:52 | 37         | OK           |
| MC-203  | Welding   | Piotr Lewandowski | 08:30 | 09:02 | 32         |              |
| MC-209  | Polishing | Wiktor Kopczyński | 10:30 | 12:29 | 119        | OK           |
| MC-208  | Assembly  | Dawid Oszmiańczuk | 11:30 | 12:55 | 85         |              |
| MC-207  | Cutting   | Mateusz Jarzyna   | 08:00 | 09:20 | 80         |              |
| MC-208  | Polishing | Anna Nowak        | 11:00 | 12:11 | 71         |              |
| MC-201  | Polishing | Piotr Lewandowski | 10:00 | 11:19 | 79         | Delay        |
| MC-202  | Polishing | Anna Nowak        | 11:15 | 12:02 | 47         | Delay        |
| MC-203  | Drilling  | Jan Kowalski      | 08:00 | 09:38 | 98         | Recalibrated |

| Product ID | Target Qty | Produced Qty | Scrap Qty | Scrap % | Remarks         |
|------------|------------|--------------|-----------|---------|-----------------|
| HF-390A    | 206        | 196          | 10        | 4.85%   | Rework needed   |
| NE-245A    | 214        | 195          | 19        | 8.88%   | Scrap confirmed |
| LP-555V    | 158        | 146          | 12        | 7.59%   | Rework needed   |

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| Prepared by: | Peter Schmidt |
| Approved by: | Laura Rossi   |