

Shift Summary

Report No.: PR-175

Customer: TURKEY

Shift: C (Night)

Date: 14-03-2024

Machine	Task	Technician	Start Time	Finish	Duration (min)	Comments	Condition
MC-203	Welding	Przemysław Wąsik	10:00	10:22	22	N/A	Completed
MC-208	Drilling	Magdalena Witkowska	13:00	14:11	71	OK	In progress
MC-205	Polishing	Agnieszka Zielińska	08:30	09:18	48	N/A	In progress
MC-206	Welding	Bartosz Wawrzyniak	14:30	15:34	64	OK	Delayed
MC-202	Cutting	Przemysław Wąsik	12:15	13:08	53	Delay	Delayed
MC-201	Polishing	Mateusz Jarzyna	08:15	09:39	84		In progress
MC-206	Cutting	Piotr Lewandowski	12:00	12:28	28	Recalibrated	Delayed
MC-205	Drilling	Agnieszka Zielińska	13:00	14:32	92		Completed
MC-206	Cutting	Dawid Oszmiańczuk	13:30	14:44	74	OK	Delayed
MC-202	Polishing	Agnieszka Zielińska	10:15	11:49	94		Completed

Part ID	Planned Output	Achieved Qty	Scrap Qty	Rejection %	Reworked Units	Uwagi
VF-220D	274	233	41	14.96%	10	Scrap confirmed
AZ-300T	166	148	18	10.84%	10	Scrap confirmed
FT-730X	115	114	1	0.87%	4	Scrap confirmed
CE-905L	144	143	1	0.69%	7	
GL-980S	106	92	14	13.21%	1	

Approved by: _____ Prepared by: _____