

Shift Summary

Report No.:	PR-537
Customer:	NORWAY
Supervisor:	Carlos Garcia
Department:	Maintenance
Date:	21-06-2024
Shift:	C (Night)

Machine ID	Operation	Operator	Start Time	Finish	Total duration	Comments
MC-201	Assembly	Piotr Lewandowski	10:00	10:56	56	N/A
MC-204	Drilling	Magdalena Witkowska	08:15	09:14	59	Delay
MC-201	Drilling	Bartosz Wawrzyniak	07:00	08:27	87	N/A
MC-208	Polishing	Wiktor Kopczyński	13:30	14:14	44	
MC-202	Assembly	Wiktor Kopczyński	09:00	09:57	57	
MC-204	Cutting	Piotr Lewandowski	13:00	14:58	118	N/A
MC-207	Drilling	Nadia Sauter	14:00	14:57	57	N/A
MC-209	Welding	Nadia Sauter	13:00	14:12	72	
MC-201	Welding	Wiktor Kopczyński	09:15	09:54	39	Delay
MC-202	Drilling	Bartosz Wawrzyniak	13:30	14:21	51	N/A

Product ID	Target Qty	Achieved Qty	Defect Qty	Failure %	Remarks
PL-601Z	188	169	19	10.11%	Scrap confirmed
KV-390K	202	202	0	0.00%	Rework needed
TY-350G	146	145	1	0.68%	

Prepared by:	Anna Nowak
Approved by:	Laura Rossi