

DAILY PRODUCTION REPORT

Report No.:	PR-291
Customer:	GREECE
Supervisor:	Peter Schmidt
Department:	Machining
Date:	31-05-2024
Shift:	B (Evening)

Machine	Process	Technician	From	To	Duration (min)	Notes
MC-207	Welding	Wiktor Kopczyński	09:00	09:36	36	N/A
MC-208	Cutting	Jan Kowalski	06:30	07:57	87	
MC-204	Drilling	Mateusz Jarzyna	06:30	07:09	39	
MC-204	Cutting	Przemysław Wąsik	09:00	09:30	30	Delay
MC-201	Drilling	Anna Nowak	12:00	13:05	65	OK
MC-204	Cutting	Magdalena Witkowska	14:30	16:16	106	Recalibrated
MC-202	Polishing	Przemysław Wąsik	08:30	09:53	83	Recalibrated

Part ID	Planned Output	Actual Qty	Rejected Qty	Failure %	Comments
XK-610U	250	216	34	13.60%	Scrap confirmed
VF-220D	269	242	27	10.04%	Scrap confirmed
MC-540X	226	200	26	11.50%	
KV-390K	295	264	31	10.51%	Scrap confirmed
CE-905L	164	144	20	12.20%	Rework needed

Prepared by:	Peter Schmidt
Approved by:	Anna Nowak