

Shift Summary

Report No.: PR-342

Customer: GREECE

Shift: C (Night)

Date: 23-10-2023

Machine ID	Operation	Worker	Start Time	Finish	Time Spent	Uwagi	Status
MC-202	Assembly	Bartosz Wawrzyniak	06:15	08:10	115		Completed
MC-205	Drilling	Dawid Oszmiańczuk	07:00	08:08	68	OK	Delayed
MC-204	Polishing	Wiktor Kopczyński	13:15	14:49	94	Recalibrated	In progress
MC-201	Welding	Nadia Sauter	07:00	08:53	113	N/A	Delayed
MC-202	Welding	Dawid Oszmiańczuk	09:15	10:03	48	Delay	In progress
MC-202	Welding	Bartosz Wawrzyniak	12:15	12:38	23		Delayed
MC-206	Welding	Nadia Sauter	07:30	09:25	115	Delay	Delayed
MC-209	Polishing	Magdalena Witkowska	06:00	06:20	20	OK	In progress
MC-202	Welding	Przemysław Wąsik	13:15	15:02	107	Delay	Completed
MC-207	Welding	Mateusz Jarzyna	13:00	13:30	30	Recalibrated	Delayed

Ensure shift-handover notes include any pending issues. Note any unscheduled stops in the downtime register. Use this summary to update the overall production dashboard. Confirm that scrap percentages align with quality benchmarks. Overall production performance met expectations for the day. Record any adjustments to shift schedules or staffing here.

Item ID	Target Qty	Achieved Qty	Defect Qty	Rejection %	Rework Qty	Uwagi
NU-440Z	253	247	6	2.37%	1	Rework needed
GL-980S	229	219	10	4.37%	2	Scrap confirmed
RM-860N	126	125	1	0.79%	4	Rework needed
BZ-660F	274	261	13	4.74%	10	Rework needed
QP-660F	248	248	0	0.00%	5	Rework needed

Approved by: _____ Prepared by: _____