

Shift Summary

Report No.: PR-335

Customer: GREECE

Shift: B (Evening)

Date: 13-05-2024

Machine	Operation	Worker	Start Time	End Time	Total Time	Uwagi	Condition
MC-209	Cutting	Nadia Sauter	13:30	14:16	46	OK	Completed
MC-207	Cutting	Przemysław Wąsik	07:00	08:18	78	OK	Completed
MC-203	Drilling	Mateusz Jarzyna	12:30	14:09	99		In progress
MC-204	Drilling	Dawid Oszmiańczuk	10:00	10:45	45	OK	Delayed
MC-203	Drilling	Bartosz Wawrzyniak	14:30	15:22	52	N/A	Completed
MC-204	Drilling	Jan Kowalski	14:00	16:00	120	Delay	In progress
MC-204	Welding	Agnieszka Zielińska	10:15	11:26	71		Completed
MC-207	Polishing	Anna Nowak	13:30	14:56	86	Recalibrated	Completed
MC-201	Drilling	Piotr Lewandowski	10:00	11:37	97	OK	In progress
MC-204	Welding	Bartosz Wawrzyniak	06:00	07:07	67		In progress
MC-207	Assembly	Piotr Lewandowski	08:15	09:03	48	N/A	In progress

Ensure routine maintenance between shifts to maintain consistent output. Note any unscheduled stops in the downtime register. Refer to remarks for any rework or quality concerns. This closure summary signals readiness for the next production run. Archive this output summary for end-of-day reporting.

Part ID	Target Qty	Actual Qty	Scrap Qty	Rejection %	Reworked Units	Remarks
QP-660F	114	113	1	0.88%	9	Scrap confirmed
JD-700W	175	153	22	12.57%	2	
TR-200B	247	214	33	13.36%	0	
DX-777T	204	199	5	2.45%	7	Scrap confirmed
FT-730X	252	250	2	0.79%	4	Rework needed
TY-350G	193	186	7	3.63%	1	Rework needed

Approved by: _____ Prepared by: _____