

Report No.:	PR-639
Customer:	POLAND
Supervisor:	Carlos Garcia
Department:	Machining
Date:	16-08-2023
Shift:	B (Evening)

Machine	Task	Operator	From	End Time	Duration (min)	Uwagi
MC-202	Cutting	Magdalena Witkowska	07:30	08:37	67	
MC-208	Drilling	Przemysław Wąsik	08:15	08:40	25	
MC-201	Cutting	Dawid Oszmiańczuk	13:15	14:20	65	Delay
MC-206	Welding	Bartosz Wawrzyniak	09:00	09:36	36	Recalibrated
MC-201	Welding	Przemysław Wąsik	06:15	08:10	115	OK
MC-202	Polishing	Magdalena Witkowska	11:30	12:11	41	OK
MC-205	Welding	Agnieszka Zielińska	10:00	11:50	110	N/A
MC-205	Cutting	Przemysław Wąsik	13:30	14:01	31	Delay

Part ID	Planned Qty	Produced Qty	Rejected Qty	Failure %	Uwagi
WD-180S	242	213	29	11.98%	Scrap confirmed
GL-980S	260	257	3	1.15%	Scrap confirmed
PL-601Z	253	249	4	1.58%	
PW-515Y	218	200	18	8.26%	Scrap confirmed

Prepared by:	Laura Rossi
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