

Shift Summary

Report No.: PR-816

Customer: GREECE

Shift: C (Night)

Date: 14-10-2024

Equipment	Operation	Technician	Start Time	Finish	Total duration	Notes	Stage
MC-209	Welding	Bartosz Wawrzyniak	10:30	12:02	92	Recalibrated	In progress
MC-202	Cutting	Bartosz Wawrzyniak	10:30	12:19	109	OK	In progress
MC-206	Polishing	Piotr Lewandowski	14:15	15:33	78	N/A	In progress
MC-201	Cutting	Mateusz Jarzyna	09:00	10:22	82		Completed
MC-205	Cutting	Mateusz Jarzyna	09:30	11:06	96		In progress
MC-203	Welding	Piotr Lewandowski	10:15	10:46	31	Delay	Delayed
MC-205	Cutting	Nadia Sauter	08:30	09:16	46	Recalibrated	In progress
MC-204	Cutting	Anna Nowak	12:00	13:24	84	OK	In progress

This closure summary signals readiness for the next production run. Record any adjustments to shift schedules or staffing here. Check material consumption against standard usage rates. Refer to remarks for any rework or quality concerns.

Product ID	Target Qty	Actual Qty	Scrap Qty	Failure %	Rework Qty	Notes
LK-890B	104	89	15	14.42%	7	Rework needed
RE-850C	170	161	9	5.29%	2	Rework needed
LK-890B	111	101	10	9.01%	6	
CN-150C	234	222	12	5.13%	5	Rework needed
MS-600P	257	224	33	12.84%	8	Scrap confirmed
MC-540X	168	163	5	2.98%	5	

Approved by: _____ Prepared by: _____