

Production Log

Report No.: PR-893

Customer: SWEDEN

Shift: B (Evening)

Date: 14-03-2025

Machine	Operation	Operator	Begin	End Time	Time Spent	Comments	Condition
MC-205	Assembly	Mateusz Jarzyna	06:00	06:55	55		Delayed
MC-209	Welding	Nadia Sauter	06:30	08:17	107	OK	In progress
MC-203	Welding	Bartosz Wawrzyniak	11:15	11:43	28		Completed
MC-203	Drilling	Jan Kowalski	08:00	08:27	27	N/A	Completed
MC-205	Polishing	Przemysław Wąsik	14:30	16:07	97	Delay	Completed
MC-202	Assembly	Magdalena Witkowska	10:15	11:01	46	Delay	In progress
MC-204	Drilling	Wiktor Kopczyński	08:30	09:54	84		Completed
MC-207	Polishing	Agnieszka Zielińska	06:00	06:36	36	Recalibrated	In progress

Item ID	Target Qty	Actual Qty	Defect Qty	Failure %	Rework Count	Comments
NE-245A	212	208	4	1.89%	5	Rework needed
QP-660F	142	127	15	10.56%	7	
BZ-660F	115	113	2	1.74%	1	Rework needed
RM-860N	232	205	27	11.64%	9	
MR-160H	106	101	5	4.72%	10	Scrap confirmed
QN-770H	168	157	11	6.55%	8	Scrap confirmed

Approved by: _____ Prepared by: _____