

Report No.:	PR-526
Customer:	BRAZIL
Supervisor:	Jan Kowalski
Department:	Assembly
Shift:	A (Morning)

26-07-2023

This section details the key metrics and activities recorded during the shift. The line-output register captures all production events for the day. The following data captures production targets, actual output, and any deviations. Use this shift summary to drive continuous improvement actions.

Machine ID	Task	Technician	From	End Time	Total Time	Uwagi	Temperature	Energy (kWh)
MC-209	Assembly	Przemysław Wąsik	14:30	14:54	24	Delay	78.2	1.51
MC-208	Drilling	Anna Nowak	13:30	15:23	113	Recalibrated	70.0	1.46
MC-209	Drilling	Magdalena Witkowska	14:30	14:59	29		62.1	2.04
MC-202	Welding	Mateusz Jarzyna	06:30	07:04	34	Delay	68.5	1.88
MC-203	Polishing	Przemysław Wąsik	07:15	08:36	81	N/A	73.3	1.96
MC-206	Drilling	Anna Nowak	07:00	08:54	114	N/A	59.5	2.33
MC-202	Polishing	Jan Kowalski	14:00	15:22	82	Recalibrated	78.4	1.08
MC-203	Drilling	Bartosz Wawrzyniak	14:00	14:20	20		61.8	1.92
MC-206	Cutting	Anna Nowak	13:00	13:26	26		74.1	1.77
MC-209	Drilling	Bartosz Wawrzyniak	09:30	10:06	36	OK	68.3	1.92
MC-208	Welding	Dawid Oszmiańczuk	10:15	11:53	98	OK	78.2	2.40
MC-208	Welding	Jan Kowalski	11:15	13:11	116	N/A	63.9	2.00

Prepared by:	Jan Kowalski
Approved by:	Peter Schmidt