

Shift Summary

Report No.: PR-418

Customer: POLAND

Shift: C (Night)

Date: 10-04-2024

Machine	Task	Operator	Begin	End Time	Total duration	Remarks	Stage
MC-201	Assembly	Bartosz Wawrzyniak	06:15	07:00	45	N/A	In progress
MC-203	Polishing	Dawid Oszmiańczuk	06:00	07:23	83	N/A	Completed
MC-208	Welding	Nadia Sauter	06:00	06:52	52		Delayed
MC-201	Welding	Dawid Oszmiańczuk	12:30	13:13	43		Delayed
MC-201	Assembly	Wiktor Kopczyński	10:15	11:04	49		Delayed
MC-209	Polishing	Wiktor Kopczyński	11:00	11:31	31		In progress
MC-207	Assembly	Agnieszka Zielińska	11:30	12:02	32	Recalibrated	Delayed
MC-207	Cutting	Jan Kowalski	10:15	10:50	35		Delayed
MC-208	Welding	Wiktor Kopczyński	06:15	07:17	62		Delayed
MC-207	Assembly	Anna Nowak	13:15	14:46	91	OK	Delayed
MC-207	Cutting	Bartosz Wawrzyniak	12:00	13:45	105		Completed
MC-203	Cutting	Agnieszka Zielińska	11:00	11:48	48	OK	In progress

Confirm that scrap percentages align with quality benchmarks. All operator notes have been archived for review. Ensure routine maintenance between shifts to maintain consistent output. Verify the final counts against inventory records.

Part ID	Planned Qty	Achieved Qty	Defect Qty	Failure %	Rework Qty	Remarks
GL-980S	270	240	30	11.11%	2	Rework needed
MR-160H	124	122	2	1.61%	8	Rework needed
TR-200B	257	252	5	1.95%	10	Rework needed
ZR-205R	183	156	27	14.75%	9	
HF-390A	239	238	1	0.42%	3	
TY-350G	219	200	19	8.68%	6	Scrap confirmed

Approved by: _____ Prepared by: _____