

Shift Summary

Report No.: PR-236

Customer: SWEDEN

Shift: A (Morning)

Date: 16-06-2024

Machine	Operation	Worker	Begin	To	Time Spent	Comments	Stage
MC-204	Welding	Nadia Sauter	12:00	12:40	40	Delay	In progress
MC-203	Assembly	Piotr Lewandowski	12:15	12:55	40		Completed
MC-206	Polishing	Anna Nowak	13:30	13:57	27	Delay	Delayed
MC-209	Welding	Przemysław Wąsik	10:30	11:11	41	N/A	Delayed
MC-205	Assembly	Piotr Lewandowski	14:30	16:25	115	N/A	In progress

Ensure shift-handover notes include any pending issues. Check material consumption against standard usage rates. Record any adjustments to shift schedules or staffing here. Use this summary to update the overall production dashboard. Note any unscheduled stops in the downtime register.

Item ID	Planned Qty	Actual Qty	Rejected Qty	Rejection %	Rework Qty	Comments
FT-730X	107	95	12	11.21%	0	
CN-150C	242	223	19	7.85%	10	
MX-450L	258	245	13	5.04%	4	Scrap confirmed

Approved by: _____ Prepared by: _____