

# Shift Summary

Report No.: PR-885

Customer: TURKEY

Shift: B (Evening)

Date: 13-07-2024

Machine ID	Operation	Technician	From	To	Duration (min)	Notes	Stage
MC-205	Cutting	Anna Nowak	06:00	07:19	79	Delay	In progress
MC-201	Welding	Nadia Sauter	10:15	10:40	25	Recalibrated	Delayed
MC-203	Cutting	Nadia Sauter	06:00	07:59	119	N/A	Completed
MC-209	Polishing	Jan Kowalski	10:30	11:22	52	Delay	In progress
MC-202	Cutting	Anna Nowak	07:15	08:34	79	OK	Completed
MC-205	Assembly	Piotr Lewandowski	09:00	09:21	21	Delay	In progress
MC-207	Polishing	Jan Kowalski	06:00	07:56	116	OK	In progress
MC-205	Cutting	Mateusz Jarzyna	11:00	12:50	110	N/A	In progress
MC-205	Welding	Bartosz Wawrzyniak	14:30	15:57	87	N/A	In progress
MC-208	Cutting	Nadia Sauter	06:30	07:05	35	Recalibrated	Completed
MC-207	Polishing	Bartosz Wawrzyniak	06:15	08:09	114		Delayed
MC-209	Cutting	Nadia Sauter	11:15	11:49	34	OK	In progress

No critical delays were observed; please address any minor issues noted. Confirm that scrap percentages align with quality benchmarks. Ensure routine maintenance between shifts to maintain consistent output. Ensure shift-handover notes include any pending issues. Use this summary to update the overall production dashboard. Refer to remarks for any rework or quality concerns.

Product ID	Planned Output	Achieved Qty	Scrap Qty	Rejection %	Rework Count	Notes
VF-220D	214	196	18	8.41%	5	Rework needed
BZ-660F	269	259	10	3.72%	4	Scrap confirmed
SB-140D	228	217	11	4.82%	10	
VF-220D	185	179	6	3.24%	7	
MX-450L	133	125	8	6.02%	4	Rework needed
CE-905L	170	170	0	0.00%	10	Rework needed

Approved by: \_\_\_\_\_ Prepared by: \_\_\_\_\_