

# Production Log

Report No.: PR-294

Customer: SWEDEN

Shift: A (Morning)

Date: 02-11-2024

Machine ID	Process	Worker	Start Time	Finish	Duration (min)	Comments	Status
MC-204	Cutting	Dawid Oszmiańczuk	12:30	14:15	105	OK	Completed
MC-204	Polishing	Przemysław Wąsik	10:00	11:46	106	Recalibrated	Delayed
MC-208	Welding	Przemysław Wąsik	06:30	07:05	35	Delay	Delayed
MC-201	Cutting	Mateusz Jarzyna	13:15	14:34	79	Delay	Completed
MC-207	Cutting	Piotr Lewandowski	06:00	07:48	108	N/A	Completed
MC-205	Welding	Mateusz Jarzyna	13:00	13:26	26	N/A	Delayed
MC-202	Drilling	Nadia Sauter	06:00	07:31	91		Completed
MC-209	Assembly	Dawid Oszmiańczuk	13:15	15:11	116	Delay	In progress
MC-204	Welding	Piotr Lewandowski	11:30	12:45	75	Recalibrated	Completed
MC-204	Polishing	Mateusz Jarzyna	07:00	08:11	71		Completed
MC-206	Drilling	Anna Nowak	08:00	08:55	55		In progress

Ensure routine maintenance between shifts to maintain consistent output. Note any unscheduled stops in the downtime register. This closure summary signals readiness for the next production run. Ensure shift-handover notes include any pending issues.

Item ID	Target Qty	Actual Qty	Rejected Qty	Scrap %	Rework Count	Comments
WD-180S	111	109	2	1.80%	7	Rework needed
VR-940T	273	249	24	8.79%	5	
HF-390A	262	257	5	1.91%	8	Rework needed
QP-660F	186	159	27	14.52%	7	Rework needed

Approved by: \_\_\_\_\_ Prepared by: \_\_\_\_\_