## **Shift Summary**

| Report No.: | PR-705     |
|-------------|------------|
| Customer:   | FINLAND    |
| Supervisor: | Anna Nowak |
| Department: | Assembly   |
| Date:       | 25-08-2024 |
| Shift:      | C (Night)  |

| Machine ID | Operation | Operator     | Start Time | Finish | Total    | Uwagi        |
|------------|-----------|--------------|------------|--------|----------|--------------|
|            |           |              |            |        | duration |              |
| MC-205     | Cutting   | Dawid        | 14:00      | 14:23  | 23       |              |
|            |           | Oszmiańczuk  |            |        |          |              |
| MC-208     | Polishing | Nadia Sauter | 11:15      | 12:49  | 94       | Recalibrated |
| MC-208     | Welding   | Piotr        | 06:30      | 08:00  | 90       | N/A          |
|            |           | Lewandowski  |            |        |          |              |
| MC-207     | Welding   | Agnieszka    | 11:30      | 11:54  | 24       | OK           |
|            |           | Zielińska    |            |        |          |              |
| MC-209     | Polishing | Bartosz      | 09:00      | 09:42  | 42       | Recalibrated |
|            |           | Wawrzyniak   |            |        |          |              |
| MC-209     | Polishing | Wiktor       | 06:15      | 07:33  | 78       | Delay        |
|            |           | Kopczyński   |            |        |          |              |
| MC-207     | Polishing | Dawid        | 09:30      | 10:19  | 49       | Recalibrated |
|            |           | Oszmiańczuk  |            |        |          |              |
| MC-202     | Cutting   | Agnieszka    | 11:30      | 13:19  | 109      | OK           |
|            |           | Zielińska    |            |        |          |              |

| Product ID | Target Qty | Achieved Qty | Rejected Qty | Failure % | Remarks            |
|------------|------------|--------------|--------------|-----------|--------------------|
| ZR-205R    | 156        | 156          | 0            | 0.00%     | Rework needed      |
| LP-555V    | 116        | 100          | 16           | 13.79%    | Scrap<br>confirmed |
| GL-980S    | 224        | 218          | 6            | 2.68%     |                    |
| VR-940T    | 200        | 183          | 17           | 8.50%     |                    |
| MS-600P    | 205        | 202          | 3            | 1.46%     | Rework needed      |

| Prepared by: | Laura Rossi  |
|--------------|--------------|
| Approved by: | Jan Kowalski |