

Report No.:	PR-259
Customer:	TURKEY
Supervisor:	Laura Rossi
Department:	Assembly
Shift:	B (Evening)

21-04-2024

Use this shift summary to drive continuous improvement actions. All throughput figures are recorded for capacity planning. This extract shows daily yield, scrap rates, and rework occurrences. The line-output register captures all production events for the day.

Machine	Task	Technician	Begin	Finish	Total Time	Uwagi	Temp (°C)	Energy Used
MC-204	Welding	Wiktor Kopczyński	07:15	09:08	113		72.4	2.49
MC-201	Assembly	Anna Nowak	13:15	14:30	75	OK	60.9	1.23
MC-206	Assembly	Wiktor Kopczyński	12:15	13:28	73	N/A	73.3	1.86
MC-202	Drilling	Dawid Oszmiańczuk	09:15	10:52	97	N/A	79.0	2.09
MC-204	Assembly	Mateusz Jarzyna	09:00	09:28	28	Delay	76.1	2.66
MC-208	Drilling	Dawid Oszmiańczuk	10:00	11:29	89	OK	71.0	1.02
MC-208	Welding	Anna Nowak	06:00	07:02	62	Recalibrated	76.5	1.98
MC-209	Assembly	Bartosz Wawrzyniak	11:30	12:36	66	Recalibrated	68.9	1.85
MC-203	Cutting	Nadia Sauter	12:30	12:56	26	N/A	76.0	2.80
MC-206	Polishing	Nadia Sauter	11:30	13:15	105	N/A	71.3	2.59

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