

Shift Summary

Report No.:	PR-470
Customer:	FINLAND
Supervisor:	Anna Nowak
Department:	Packaging
Date:	01-10-2023
Shift:	C (Night)

Machine ID	Operation	Technician	Start Time	To	Total duration	Uwagi
MC-205	Polishing	Agnieszka Zielińska	14:00	15:50	110	Delay
MC-201	Drilling	Nadia Sauter	08:30	09:09	39	Recalibrated
MC-206	Welding	Przemysław Wąsik	09:15	09:35	20	OK
MC-206	Welding	Magdalena Witkowska	07:30	08:51	81	Recalibrated
MC-207	Welding	Nadia Sauter	14:15	15:28	73	Delay
MC-205	Drilling	Dawid Oszmiańczuk	14:15	15:35	80	Delay
MC-202	Polishing	Agnieszka Zielińska	10:15	11:41	86	N/A
MC-201	Welding	Jan Kowalski	09:15	09:53	38	
MC-201	Assembly	Dawid Oszmiańczuk	13:15	13:44	29	N/A
MC-206	Polishing	Agnieszka Zielińska	06:00	07:48	108	Delay
MC-205	Welding	Przemysław Wąsik	09:00	10:45	105	Delay
MC-207	Drilling	Mateusz Jarzyna	11:30	12:27	57	

Item ID	Planned Qty	Produced Qty	Defect Qty	Failure %	Remarks
MC-540X	218	188	30	13.76%	Scrap confirmed
CE-905L	163	140	23	14.11%	
RM-860N	225	193	32	14.22%	Scrap confirmed

Prepared by:	Carlos Garcia
Approved by:	Peter Schmidt