

# Production Log

Report No.:	PR-190
Customer:	BELGIUM
Supervisor:	Laura Rossi
Department:	Painting
Date:	23-06-2024
Shift:	A (Morning)

Machine ID	Operation	Technician	Start Time	End Time	Duration (min)	Remarks
MC-201	Polishing	Nadia Sauter	13:15	13:59	44	Recalibrated
MC-209	Drilling	Anna Nowak	13:00	14:44	104	OK
MC-205	Assembly	Nadia Sauter	11:30	12:34	64	N/A
MC-204	Cutting	Nadia Sauter	11:30	13:23	113	Delay
MC-206	Cutting	Dawid Oszmiańczuk	14:30	15:24	54	
MC-206	Assembly	Anna Nowak	08:00	09:31	91	Recalibrated
MC-205	Drilling	Dawid Oszmiańczuk	06:00	07:08	68	
MC-209	Polishing	Jan Kowalski	07:30	08:21	51	Delay

Part ID	Planned Output	Actual Qty	Rejected Qty	Rejection %	Comments
FT-730X	105	104	1	0.95%	
CE-905L	179	167	12	6.70%	
MR-160H	114	103	11	9.65%	Scrap confirmed
XD-710R	231	213	18	7.79%	
XK-610U	290	271	19	6.55%	Rework needed

Prepared by:	Carlos Garcia
Approved by:	Jan Kowalski