

Production Log

Report No.:	PR-440
Customer:	SWEDEN
Supervisor:	Anna Nowak
Department:	Assembly
Shift:	A (Morning)

02-04-2024

Use this shift summary to drive continuous improvement actions. All throughput figures are recorded for capacity planning. Below is an overview of machine performance and output figures for today's shift. This report summarizes the daily operations and output for the production line.

Machine	Task	Operator	Start Time	Finish	Total Time	Notes	Temperature	Energy (kWh)
MC-206	Welding	Anna Nowak	07:00	08:30	90	N/A	61.7	1.67
MC-205	Assembly	Nadia Sauter	10:15	11:53	98	OK	63.2	1.32
MC-202	Welding	Jan Kowalski	08:00	08:52	52		73.7	2.62
MC-209	Drilling	Magdalena Witkowska	14:15	15:12	57	OK	65.3	1.15
MC-201	Cutting	Dawid Oszmiańczuk	13:15	14:25	70	OK	60.3	2.30
MC-208	Assembly	Przemysław Wąsik	07:15	08:57	102	Recalibrated	60.8	2.40
MC-202	Drilling	Jan Kowalski	06:30	07:56	86	OK	68.7	1.37
MC-201	Cutting	Dawid Oszmiańczuk	08:30	10:28	118		61.7	1.84
MC-207	Polishing	Magdalena Witkowska	12:15	13:06	51	N/A	74.3	2.86
MC-202	Assembly	Jan Kowalski	06:00	06:31	31		78.7	1.37
MC-206	Assembly	Magdalena Witkowska	07:15	07:59	44	N/A	76.9	1.32
MC-208	Assembly	Jan Kowalski	09:15	10:26	71	Recalibrated	70.4	2.08

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