

Shift Summary

Report No.:	PR-375
Customer:	TURKEY
Supervisor:	Peter Schmidt
Department:	Assembly
Date:	18-10-2023
Shift:	B (Evening)

Equipment	Process	Worker	Begin	End Time	Time Spent	Uwagi
MC-205	Cutting	Agnieszka Zielińska	13:00	13:58	58	Recalibrated
MC-204	Assembly	Przemysław Wąsik	11:00	12:55	115	OK
MC-209	Cutting	Agnieszka Zielińska	14:00	16:00	120	N/A
MC-204	Assembly	Jan Kowalski	09:15	10:31	76	
MC-209	Assembly	Wiktor Kopczyński	12:15	13:21	66	Delay
MC-203	Cutting	Anna Nowak	06:30	07:15	45	
MC-205	Welding	Anna Nowak	10:00	11:52	112	
MC-205	Assembly	Mateusz Jarzyna	08:00	09:49	109	
MC-207	Cutting	Nadia Sauter	07:00	08:45	105	Recalibrated
MC-204	Drilling	Nadia Sauter	14:00	14:58	58	

Product ID	Planned Qty	Actual Qty	Scrap Qty	Scrap %	Remarks
LP-555V	122	114	8	6.56%	Rework needed
MX-450L	224	204	20	8.93%	
MR-160H	280	240	40	14.29%	Rework needed
MX-450L	155	137	18	11.61%	Scrap confirmed
XK-610U	272	262	10	3.68%	Rework needed
XK-610U	178	156	22	12.36%	Scrap confirmed

Prepared by:	Laura Rossi
Approved by:	Carlos Garcia