

# Shift Summary

Report No.:	PR-577
Customer:	FINLAND
Supervisor:	Carlos Garcia
Department:	Painting
Date:	21-07-2023
Shift:	A (Morning)

Machine	Operation	Technician	Begin	To	Total duration	Remarks
MC-203	Assembly	Dawid Oszmiańczuk	11:15	12:04	49	
MC-204	Welding	Bartosz Wawrzyniak	10:30	12:03	93	N/A
MC-208	Welding	Anna Nowak	11:00	11:30	30	OK
MC-208	Drilling	Agnieszka Zielińska	06:30	07:35	65	OK
MC-201	Polishing	Przemysław Wąsik	13:30	14:25	55	Recalibrated
MC-207	Welding	Przemysław Wąsik	12:15	14:14	119	Delay
MC-206	Polishing	Dawid Oszmiańczuk	11:30	12:48	78	Delay

Part ID	Target Qty	Actual Qty	Scrap Qty	Rejection %	Comments
LK-890B	279	266	13	4.66%	Rework needed
TR-200B	268	241	27	10.07%	
DX-777T	110	94	16	14.55%	Scrap confirmed
CE-905L	174	174	0	0.00%	Rework needed
ZR-205R	146	132	14	9.59%	Scrap confirmed

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