

Shift Summary

Report No.:	PR-832
Customer:	SWEDEN
Supervisor:	Anna Nowak
Department:	Quality Control
Date:	05-08-2023
Shift:	C (Night)

Machine	Task	Worker	Begin	To	Total duration	Comments
MC-203	Polishing	Piotr Lewandowski	12:15	12:49	34	OK
MC-205	Welding	Jan Kowalski	08:30	08:52	22	Recalibrated
MC-206	Polishing	Przemysław Wąsik	13:00	13:30	30	Delay
MC-204	Welding	Piotr Lewandowski	09:15	09:41	26	Recalibrated
MC-207	Polishing	Anna Nowak	10:15	11:50	95	N/A
MC-201	Assembly	Nadia Sauter	13:15	13:55	40	OK
MC-206	Cutting	Dawid Oszmiańczuk	13:30	14:17	47	OK
MC-206	Drilling	Wiktor Kopczyński	12:30	13:59	89	N/A
MC-209	Assembly	Piotr Lewandowski	11:00	13:00	120	
MC-201	Polishing	Wiktor Kopczyński	13:15	14:40	85	Recalibrated

Item ID	Target Qty	Actual Qty	Rejected Qty	Rejection %	Remarks
QP-660F	103	102	1	0.97%	Scrap confirmed
MX-450L	239	220	19	7.95%	Scrap confirmed
MS-600P	264	241	23	8.71%	Rework needed
HF-390A	135	129	6	4.44%	Scrap confirmed
MX-450L	220	205	15	6.82%	Scrap confirmed

Prepared by:	Anna Nowak
Approved by:	Jan Kowalski