

Shift Summary

Report No.: PR-305

Customer: BRAZIL

Shift: A (Morning)

Date: 17-03-2025

Machine ID	Operation	Operator	Begin	To	Total duration	Remarks	Condition
MC-208	Drilling	Wiktor Kopczyński	09:00	10:28	88	N/A	In progress
MC-205	Cutting	Bartosz Wawrzyniak	10:15	11:41	86	Delay	Completed
MC-207	Cutting	Nadia Sauter	14:30	15:44	74	OK	Completed
MC-205	Drilling	Dawid Oszmiańczuk	06:00	07:51	111		In progress
MC-203	Polishing	Jan Kowalski	09:15	10:42	87	Recalibrated	In progress
MC-203	Polishing	Jan Kowalski	06:00	07:19	79	OK	In progress
MC-204	Cutting	Bartosz Wawrzyniak	12:00	12:52	52	Recalibrated	Delayed
MC-209	Drilling	Przemysław Wąsik	14:00	15:01	61	Delay	Completed
MC-202	Assembly	Piotr Lewandowski	13:30	13:52	22	Delay	Completed

Item ID	Target Qty	Achieved Qty	Scrap Qty	Scrap %	Rework Count	Uwagi
RE-850C	295	255	40	13.56%	3	
AL-115Q	103	97	6	5.83%	9	Rework needed
MS-600P	280	265	15	5.36%	3	
DX-777T	250	222	28	11.20%	10	Rework needed
MC-540X	156	141	15	9.62%	10	Rework needed
WD-180S	240	228	12	5.00%	3	

Approved by: _____ Prepared by: _____