

Shift Summary

Report No.:	PR-776
Customer:	SWEDEN
Supervisor:	Anna Nowak
Department:	Machining
Date:	06-01-2024
Shift:	B (Evening)

Machine ID	Process	Operator	From	End Time	Duration (min)	Notes
MC-201	Drilling	Wiktor Kopczyński	10:00	10:49	49	Recalibrated
MC-208	Polishing	Anna Nowak	14:15	14:52	37	N/A
MC-208	Drilling	Jan Kowalski	09:30	10:07	37	N/A
MC-209	Assembly	Agnieszka Zielińska	12:15	14:15	120	Delay
MC-208	Cutting	Przemysław Wąsik	12:30	14:07	97	Delay

Item ID	Target Qty	Produced Qty	Scrap Qty	Rejection %	Comments
QN-770H	206	202	4	1.94%	Scrap confirmed
CN-150C	140	130	10	7.14%	Scrap confirmed
QP-660F	223	203	20	8.97%	
BZ-660F	292	251	41	14.04%	Rework needed
AZ-300T	106	104	2	1.89%	

Prepared by:	Laura Rossi
Approved by:	Laura Rossi