

Production Log

Report No.: PR-662

Customer: CANADA

Shift: A (Morning)

Date: 22-09-2024

Machine	Operation	Technician	From	To	Total duration	Uwagi	Stage
MC-208	Cutting	Wiktor Kopczyński	06:00	06:49	49		Completed
MC-202	Assembly	Anna Nowak	13:00	14:03	63		Delayed
MC-202	Cutting	Piotr Lewandowski	10:00	11:48	108	Recalibrated	Delayed
MC-201	Polishing	Bartosz Wawrzyniak	10:15	11:14	59	OK	In progress
MC-204	Polishing	Bartosz Wawrzyniak	12:15	13:02	47	Delay	Completed
MC-209	Welding	Nadia Sauter	06:30	07:14	44		Delayed
MC-205	Welding	Agnieszka Zielińska	07:15	07:55	40	Delay	Completed
MC-208	Cutting	Dawid Oszmiańczuk	14:15	15:25	70	N/A	Completed
MC-201	Polishing	Piotr Lewandowski	09:15	10:33	78		Completed
MC-207	Cutting	Agnieszka Zielińska	10:15	11:51	96	N/A	Delayed

Note any unscheduled stops in the downtime register. This closure summary signals readiness for the next production run. Ensure shift-handover notes include any pending issues. No critical delays were observed; please address any minor issues noted. Use this summary to update the overall production dashboard.

Part ID	Target Qty	Achieved Qty	Scrap Qty	Failure %	Rework Qty	Comments
WD-180S	164	143	21	12.80%	0	Rework needed
RE-850C	162	143	19	11.73%	4	
ZR-205R	245	220	25	10.20%	10	

Approved by: _____ Prepared by: _____