

Shift Summary

Report No.: PR-341

Customer: CANADA

Shift: A (Morning)

Date: 18-01-2024

Machine ID	Process	Technician	Begin	Finish	Duration (min)	Comments	Status
MC-206	Polishing	Wiktor Kopczyński	12:00	12:48	48	Delay	Delayed
MC-203	Assembly	Piotr Lewandowski	11:15	12:13	58	Delay	Delayed
MC-208	Welding	Anna Nowak	14:30	15:24	54		In progress
MC-203	Assembly	Nadia Sauter	10:15	11:51	96	Recalibrated	Completed
MC-203	Polishing	Przemysław Wąsik	06:00	07:27	87	Delay	Completed
MC-207	Cutting	Anna Nowak	11:30	12:42	72	Delay	In progress
MC-201	Cutting	Anna Nowak	13:30	15:29	119	Recalibrated	In progress
MC-206	Assembly	Przemysław Wąsik	10:30	11:06	36	OK	Completed
MC-206	Welding	Wiktor Kopczyński	11:00	12:05	65		In progress
MC-203	Welding	Piotr Lewandowski	11:00	11:32	32	OK	Delayed

No critical delays were observed; please address any minor issues noted. All production targets have been logged; deviations are highlighted above. Record any adjustments to shift schedules or staffing here. Overall production performance met expectations for the day.

Product ID	Planned Output	Actual Qty	Scrap Qty	Failure %	Reworked Units	Comments
RX-310Z	219	190	29	13.24%	3	Scrap confirmed
SL-430M	107	94	13	12.15%	9	
LK-890B	195	177	18	9.23%	7	Scrap confirmed
BZ-660F	277	252	25	9.03%	3	Scrap confirmed

Approved by: _____ Prepared by: _____