

Shift Summary

Report No.:	PR-577
Customer:	BELGIUM
Supervisor:	Anna Nowak
Department:	Assembly
Shift:	A (Morning)

27-05-2024

The line-output register captures all production events for the day. Ensure any downtime incidents are noted for follow-up. Use this shift summary to drive continuous improvement actions. Use this overview to assess throughput and efficiency levels.

Machine ID	Operation	Technician	Start Time	End Time	Total Time	Notes	Thermal Reading	Energy (kWh)
MC-201	Welding	Dawid Oszmiańczuk	07:30	09:05	95	N/A	58.6	1.36
MC-202	Cutting	Mateusz Jarzyna	11:00	11:52	52	Delay	70.8	2.88
MC-204	Assembly	Dawid Oszmiańczuk	12:00	13:02	62		65.5	1.33
MC-208	Welding	Agnieszka Zielińska	08:00	08:55	55		55.4	1.97
MC-206	Cutting	Wiktor Kopczyński	07:00	07:37	37	Delay	59.2	1.00
MC-202	Drilling	Przemysław Wąsik	09:30	10:03	33	OK	63.0	1.56
MC-207	Polishing	Jan Kowalski	07:30	09:15	105		65.5	1.05
MC-201	Welding	Wiktor Kopczyński	09:30	10:51	81	N/A	63.9	1.15
MC-209	Welding	Dawid Oszmiańczuk	12:15	12:43	28	OK	64.9	1.00
MC-201	Assembly	Mateusz Jarzyna	14:15	15:06	51		65.3	2.33
MC-202	Polishing	Dawid Oszmiańczuk	07:00	08:19	79		78.9	2.25
MC-209	Assembly	Jan Kowalski	06:00	06:46	46	Recalibrated	72.6	2.12

Prepared by:	Laura Rossi
Approved by:	Anna Nowak