Production Log

Report No.:	PR-206
Customer:	FRANCE
Supervisor:	Laura Rossi
Department:	Quality Control
Date:	17-06-2024
Shift:	B (Evening)

Machine ID	Task	Worker	Start Time	End Time	Total duration	Uwagi
MC-203	Assembly	Wiktor Kopczyński	12:15	13:53	98	Delay
MC-207	Drilling	Jan Kowalski	07:30	08:59	89	
MC-203	Drilling	Jan Kowalski	14:30	15:32	62	Delay
MC-204	Welding	Przemysław Wąsik	13:00	14:57	117	Recalibrated
MC-208	Polishing	Dawid Oszmiańczuk	11:00	11:52	52	Delay
MC-208	Polishing	Anna Nowak	08:15	09:57	102	OK
MC-203	Welding	Nadia Sauter	10:30	11:14	44	N/A
MC-208	Drilling	Magdalena Witkowska	13:00	13:28	28	ОК
MC-207	Welding	Wiktor Kopczyński	08:15	09:21	66	OK

Part ID	Planned	Actual Qty	Rejected Qty	Failure %	Uwagi
	Output				
GH-770J	133	115	18	13.53%	
DX-777T	274	270	4	1.46%	
BZ-660F	177	165	12	6.78%	Scrap
					confirmed
GL-980S	154	145	9	5.84%	
GL-980S	279	257	22	7.89%	Rework needed

Prepared by:	Anna Nowak
Approved by:	Anna Nowak