

Production Log

Report No.:	PR-539
Customer:	SWEDEN
Supervisor:	Laura Rossi
Department:	Assembly
Date:	11-07-2024
Shift:	C (Night)

Machine	Process	Operator	Start Time	End Time	Total Time	Notes
MC-207	Drilling	Jan Kowalski	12:15	12:37	22	OK
MC-209	Assembly	Jan Kowalski	14:00	15:37	97	Recalibrated
MC-205	Polishing	Bartosz Wawrzyniak	08:15	09:21	66	N/A
MC-205	Cutting	Nadia Sauter	10:30	11:43	73	N/A
MC-209	Drilling	Wiktor Kopczyński	06:15	07:27	72	Recalibrated
MC-202	Assembly	Anna Nowak	13:30	13:50	20	Delay

Part ID	Planned Qty	Achieved Qty	Defect Qty	Failure %	Comments
AZ-300T	293	272	21	7.17%	Rework needed
ZR-205R	213	206	7	3.29%	
SL-430M	110	109	1	0.91%	
NU-440Z	199	199	0	0.00%	Scrap confirmed
JD-700W	254	232	22	8.66%	Rework needed
QN-770H	180	170	10	5.56%	Scrap confirmed

Prepared by:	Carlos Garcia
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