

Shift Summary

Report No.:	PR-385
Customer:	TURKEY
Supervisor:	Carlos Garcia
Department:	Logistics
Date:	25-04-2024
Shift:	C (Night)

Machine ID	Process	Worker	Begin	End Time	Total duration	Remarks
MC-206	Drilling	Nadia Sauter	13:30	14:00	30	N/A
MC-206	Polishing	Jan Kowalski	09:30	10:30	60	N/A
MC-206	Cutting	Dawid Oszmiańczuk	13:15	14:46	91	Recalibrated
MC-203	Cutting	Wiktor Kopczyński	14:15	14:43	28	OK
MC-207	Polishing	Dawid Oszmiańczuk	06:00	06:37	37	Recalibrated
MC-203	Drilling	Wiktor Kopczyński	06:15	08:07	112	Delay
MC-202	Assembly	Agnieszka Zielińska	08:15	09:29	74	OK
MC-203	Drilling	Dawid Oszmiańczuk	12:30	13:19	49	
MC-204	Welding	Piotr Lewandowski	08:30	09:23	53	OK
MC-202	Drilling	Piotr Lewandowski	08:15	10:02	107	Recalibrated
MC-201	Assembly	Magdalena Witkowska	08:30	09:05	35	Delay

Part ID	Planned Qty	Actual Qty	Defect Qty	Scrap %	Comments
CN-150C	224	197	27	12.05%	Rework needed
QP-660F	123	123	0	0.00%	Rework needed
SL-430M	185	182	3	1.62%	Rework needed
FT-730X	296	259	37	12.50%	
HF-390A	262	225	37	14.12%	Scrap confirmed
AZ-300T	143	122	21	14.69%	

Prepared by:	Laura Rossi
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