

Shift Summary

Report No.:	PR-502
Customer:	GREECE
Supervisor:	Peter Schmidt
Department:	Painting
Date:	12-11-2024
Shift:	A (Morning)

Machine	Task	Technician	Begin	Finish	Total duration	Uwagi
MC-206	Drilling	Jan Kowalski	10:30	11:30	60	Recalibrated
MC-206	Polishing	Magdalena Witkowska	09:15	10:59	104	OK
MC-206	Polishing	Agnieszka Zielińska	06:30	07:39	69	OK
MC-208	Cutting	Jan Kowalski	08:30	10:05	95	
MC-204	Cutting	Jan Kowalski	14:00	15:07	67	OK
MC-208	Drilling	Mateusz Jarzyna	11:30	12:25	55	
MC-203	Polishing	Wiktor Kopczyński	10:30	12:29	119	Delay
MC-201	Polishing	Nadia Sauter	13:30	15:05	95	OK
MC-204	Assembly	Jan Kowalski	12:15	13:10	55	OK
MC-205	Assembly	Bartosz Wawrzyniak	11:00	12:51	111	N/A
MC-201	Polishing	Przemysław Wąsik	13:00	13:57	57	
MC-209	Cutting	Piotr Lewandowski	11:00	12:36	96	

Product ID	Planned Qty	Produced Qty	Scrap Qty	Scrap %	Uwagi
QN-770H	223	219	4	1.79%	
XK-610U	192	187	5	2.60%	
ZR-205R	154	131	23	14.94%	Rework needed
VF-220D	190	186	4	2.11%	Scrap confirmed
NE-245A	242	211	31	12.81%	
SB-140D	203	188	15	7.39%	Rework needed

Prepared by:	Carlos Garcia
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