

Shift Summary

Report No.:	PR-875
Customer:	BRAZIL
Supervisor:	Anna Nowak
Department:	Machining
Date:	16-11-2024
Shift:	B (Evening)

Machine ID	Task	Worker	From	End Time	Total duration	Remarks
MC-207	Welding	Wiktor Kopczyński	10:00	11:27	87	OK
MC-209	Assembly	Przemysław Wąsik	08:00	08:29	29	Delay
MC-203	Drilling	Mateusz Jarzyna	14:15	15:23	68	Delay
MC-206	Cutting	Anna Nowak	07:15	09:15	120	Recalibrated
MC-207	Drilling	Jan Kowalski	10:00	10:57	57	
MC-205	Welding	Jan Kowalski	12:00	13:49	109	
MC-207	Drilling	Mateusz Jarzyna	11:30	12:06	36	Delay
MC-206	Welding	Dawid Oszmiańczuk	06:30	06:57	27	Recalibrated
MC-204	Cutting	Mateusz Jarzyna	10:15	11:50	95	OK
MC-202	Polishing	Piotr Lewandowski	10:00	11:41	101	N/A
MC-209	Polishing	Jan Kowalski	07:00	08:01	61	N/A
MC-208	Assembly	Bartosz Wawrzyniak	08:30	09:36	66	Recalibrated

Product ID	Target Qty	Produced Qty	Defect Qty	Rejection %	Uwagi
NE-245A	151	146	5	3.31%	
GL-980S	148	125	23	15.54%	
GL-980S	211	180	31	14.69%	
ZR-205R	281	270	11	3.91%	
VF-220D	300	298	2	0.67%	Rework needed

Prepared by:	Peter Schmidt
Approved by:	Peter Schmidt