

# Shift Summary

Report No.:	PR-165
Customer:	NORWAY
Supervisor:	Carlos Garcia
Department:	Painting
Date:	22-01-2024
Shift:	A (Morning)

Equipment	Operation	Operator	Start Time	End Time	Total duration	Remarks
MC-204	Cutting	Magdalena Witkowska	13:30	14:32	62	OK
MC-203	Drilling	Magdalena Witkowska	08:00	09:31	91	
MC-203	Drilling	Anna Nowak	13:30	14:00	30	Delay
MC-201	Assembly	Mateusz Jarzyna	11:30	13:07	97	
MC-202	Cutting	Anna Nowak	14:00	14:37	37	Delay
MC-202	Drilling	Agnieszka Zielińska	06:15	07:35	80	N/A
MC-209	Polishing	Anna Nowak	12:00	13:38	98	N/A
MC-204	Welding	Piotr Lewandowski	11:15	11:42	27	
MC-206	Drilling	Mateusz Jarzyna	07:00	08:25	85	OK
MC-206	Polishing	Agnieszka Zielińska	12:30	12:54	24	Recalibrated
MC-208	Welding	Przemysław Wąsik	07:15	08:01	46	OK
MC-207	Drilling	Piotr Lewandowski	11:15	12:34	79	Delay

Item ID	Planned Qty	Actual Qty	Defect Qty	Rejection %	Remarks
SB-140D	275	274	1	0.36%	Rework needed
WD-180S	278	255	23	8.27%	Scrap confirmed
CN-150C	278	247	31	11.15%	Rework needed
MS-600P	288	276	12	4.17%	Scrap confirmed
PW-515Y	262	229	33	12.60%	Rework needed

Prepared by:	Carlos Garcia
Approved by:	Anna Nowak