

Heaven's Light is Our Guide
Rajshahi University of Engineering and Technology



Course Code
ECE 3200

Course Title
Electrical Services Design

Lab Reports

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| Exp. No. | Experiment Name | Exp. Date |
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| 01 | Different types of commands in AutoCAD Electrical | Dec 10, 2024 |
| 02 | Designing a Ladder Circuit Diagram | Jan 04, 2025 |
| 03 | Demonstration of AutoCAD Tools and DOL Starter Diagram | Jan 14, 2025 |
| 04 | Drawing Line Diagrams in AutoCAD Electrical. | Jan 25, 2025 |
| 05 | Implementation of Parametric & Full Units PLC: Insertion, Editing, & Modification. | Feb 04, 2025 |
| 06 | Implementation of Forward & Reverse Contactor Diagrams: Design, Wiring, & Best Practices | Feb 18, 2025 |

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Course Code
ECE 3200

Course Title
Electrical Services Design

Experiment Date: December 10, 2024
Submission Date: January 4, 2025

Lab Report 1:
Different types of commands in AutoCAD Electrical

| | |
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Different types of commands in AutoCAD Electrical

Introduction

AutoCAD Electrical offers various commands for creating and modifying electrical drawings, enhancing productivity and ensuring design quality. It automates repetitive tasks, supports collaboration, and includes a comprehensive library of reusable electrical symbols and components. These features streamline the design process and maintain consistency across projects.

Different types of commands & options in AutoCAD Electrical

Key commands in AutoCAD Electrical include drawing tools, editing tools, layer management, symbol insertion, wire numbering, and schematic creation. These commands are essential for efficient and accurate electrical design. Here are some commonly used commands & options:

1. Line command (L)

Description The Line command is used to draw straight lines, commonly for outlining electrical components and symbols.

Usage & Example To draw a horizontal line of 10 units, type "L" and press Enter. Specify the start point, enter "10" for the length, and click to set the end point.

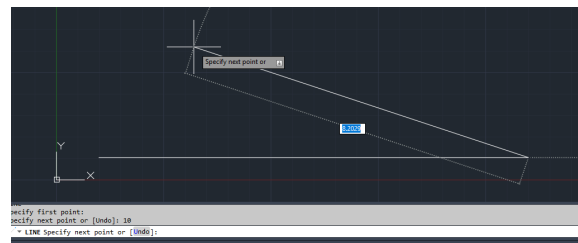


Figure 1: Line command in AutoCAD Electrical

Significance The Line command is essential for creating the basic geometry of electrical drawings, such as wires and cables.

2. Polyline command (PL)

Description The Polyline command draws connected line segments and arcs as a single object, useful for complex shapes.

Usage & Example Type "PL" and press Enter. Click to specify points for the polyline segments. Press Enter to complete.

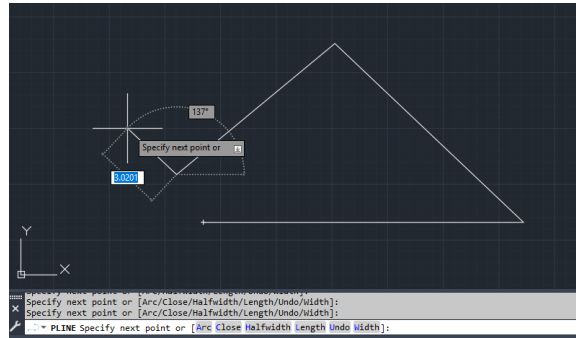


Figure 2: Polyline command in AutoCAD Electrical

Significance The Polyline command is essential for creating complex shapes in electrical drawings, allowing continuous lines with multiple segments to be edited as a single object.

3. Circle command (C)

Description Draws circles, commonly used for round components.

Usage & Example Type "C", press Enter, specify center, or drag to desired position, press Enter.

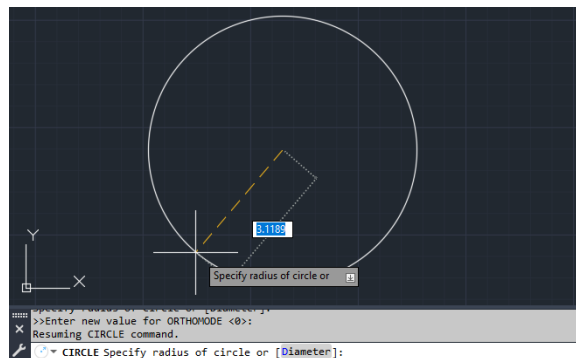


Figure 3: Circle command in AutoCAD Electrical

Significance Essential for creating round shapes and symbols.

4. Arc command (A)

Description Draws arcs, useful for curved lines.

Usage & Example Type "A", press Enter, specify start, center, and end points.

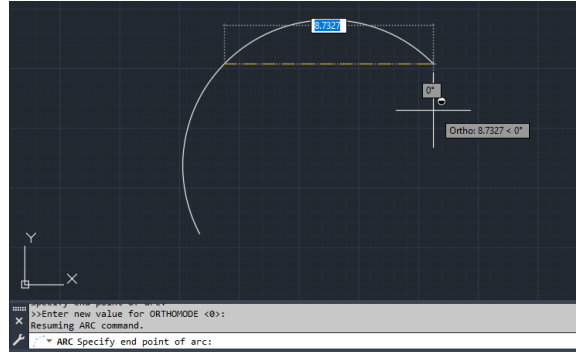


Figure 4: Arc command in AutoCAD Electrical

Significance Essential for creating curved lines and shapes.

5. Move command (M)

Description Moves objects to a new location.

Usage & Example Type "M", press Enter, select object, specify base and destination points.



Figure 5: Move command in AutoCAD Electrical

Significance Essential for repositioning objects.

6. Copy command (CO)

Description Creates copies of objects.

Usage & Example Type "CO", press Enter, select object, specify base and destination points.

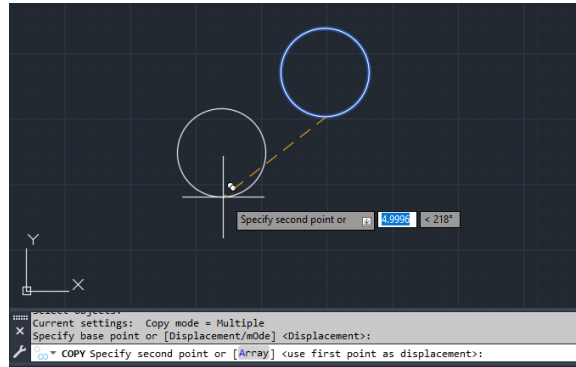


Figure 6: Copy command in AutoCAD Electrical

Significance Essential for duplicating objects.

7. Rotate command (RO)

Description Rotates objects around a base point.

Usage & Example Type "RO", press Enter, select object, specify base point, enter rotation angle.

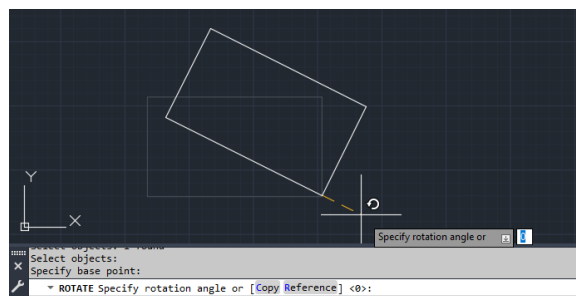


Figure 7: Rotate command in AutoCAD Electrical

Significance Essential for changing object orientation.

8. Mirror command (MI)

Description Creates a mirrored copy of objects across a specified axis.

Usage & Example Type "MI", press Enter, select object, specify mirror line.

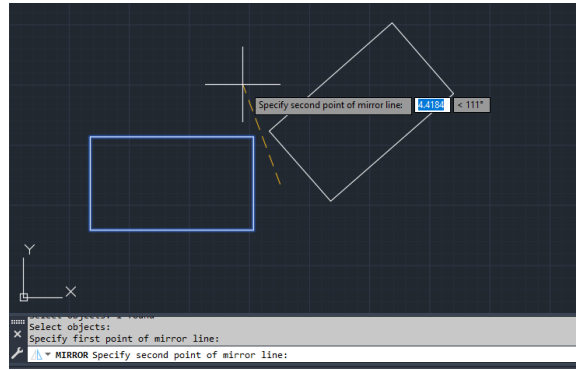


Figure 8: Mirror command in AutoCAD Electrical

Significance Useful for symmetrical designs and duplicating components.

9. Extend command (EX)

Description Extends objects to meet the edges of other objects.

Usage & Example Type "EX", press Enter, select boundary edge, select line to extend.

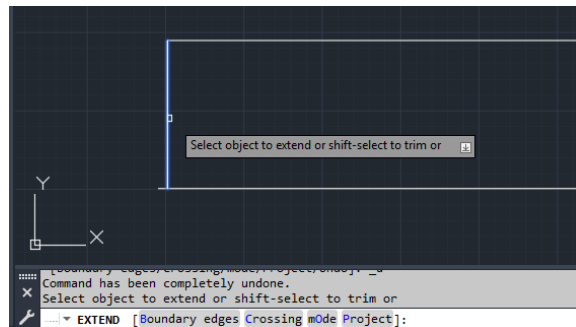


Figure 9: Extend command in AutoCAD Electrical

Significance Useful for connecting lines and shapes.

10. Trim command (TR)

Description Trims objects to meet the edges of other objects.

Usage & Example Type "TR", press Enter, select boundary edge, select line to trim.

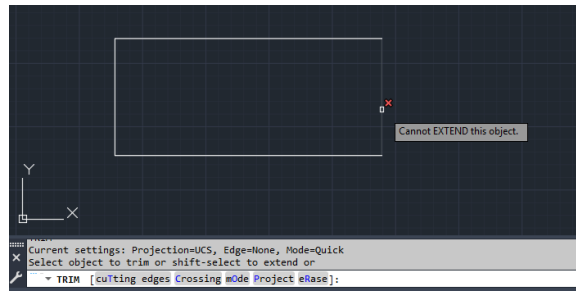


Figure 10: Trim command in AutoCAD Electrical

Significance Useful for removing unwanted parts of lines and shapes.

11. Erase command (E)

Description Deletes objects from the drawing.

Usage & Example Type "E", press Enter, select object, press Enter to confirm.

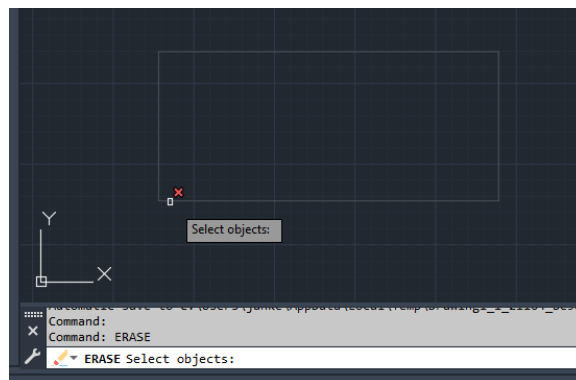


Figure 11: Erase command in AutoCAD Electrical

Significance Useful for removing unwanted components and symbols.

12. Zoom command (Z)

Description Changes the magnification of the drawing view.

Usage & Example Type "Z", press Enter, type "W" for Window, specify corners of the zoom window.

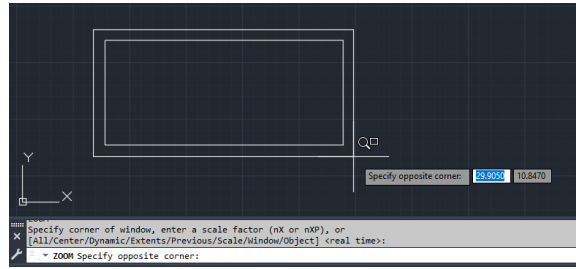


Figure 12: Zoom command in AutoCAD Electrical

Significance Essential for focusing on specific areas of the drawing.

13. Layer command (LA)

Description Manages layers in the drawing.

Usage & Example Type "LA", press Enter, click "New Layer" in Layer Properties Manager, enter layer name.

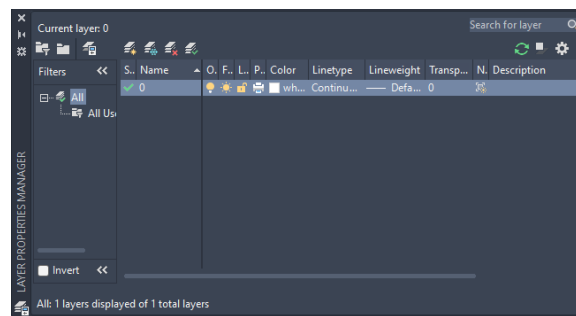


Figure 13: Layer command in AutoCAD Electrical

Significance Organizes the drawing into different categories.

14. Symbol Insert command (X)

Description Inserts predefined electrical symbols.

Usage & Example Type "X", press Enter, select symbol from library, specify insertion point.

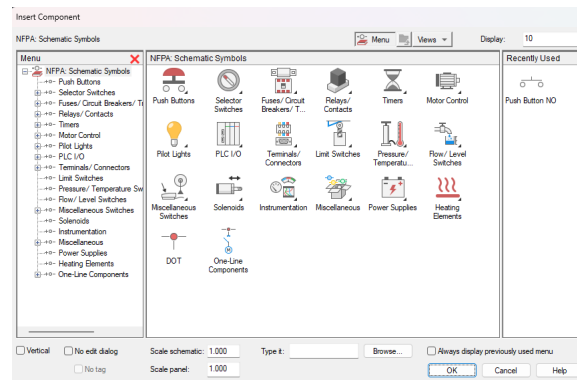


Figure 14: Symbol Insert command in AutoCAD Electrical

Significance Adds standard components to the drawing.

15. Wire Number command (W)

Description Assigns wire numbers to electrical wires.

Usage & Example Type "W", press Enter, select wire, enter wire number.

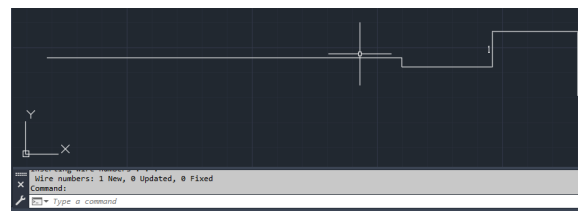


Figure 15: Wire Number command in AutoCAD Electrical

Significance Labels and identifies wires in the drawing.

16. Insert Terminal Strip feature (ITS)

Description Inserts terminal strips into the drawing.

Usage & Example Type "ITS", press Enter, select terminal strip, specify insertion point.

Significance Adds terminal connections accurately.

17. Schematic Tab

Description The Schematic Tab in AutoCAD Electrical provides tools for creating electrical schematics.

Usage & Example Access the Schematic Tab from the ribbon interface. Use the tools within this tab to draw circuit components and connections.

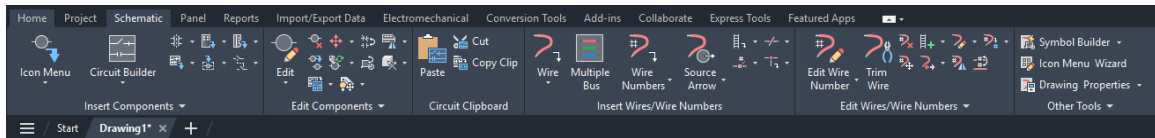


Figure 16: Schematic Tab in AutoCAD Electrical

Significance Facilitates the design of detailed electrical circuits with specialized tools.

18. Cross-reference command (XREF)

Description Creates cross-references between drawing parts.

Usage & Example Type "XREF", press Enter, select objects, enter reference details.

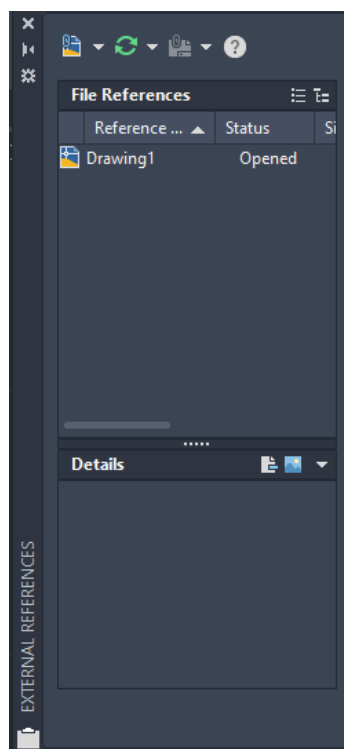


Figure 17: Cross-reference command in AutoCAD Electrical

Significance Links related components for clarity.

19. AutoNumber feature

Description Automatically assigns numbers to components.

Usage & Example Type "AN", press Enter, select components, specify options.

Significance Ensures consistent and accurate numbering.

20. PLC Wiring feature

Description Creates wiring diagrams for PLCs.

Usage & Example Type "PLC", press Enter, draw PLC components and connections.

Significance Essential for designing PLC circuits.

21. Component Tagging feature

Description Assigns tags to electrical components.

Usage & Example Type "CT", press Enter, select component, enter tag details.

Significance Helps in identifying and labeling components.

22. Project Management feature

Description Manages electrical projects, organizing and controlling project files.

Usage & Example Type "PE", press Enter, click "New Project" in Project Manager, enter details.

Significance Essential for organizing and managing project files and settings.

23. Block Editor command (BEDIT)

Description Creates and edits blocks, defining reusable components.

Usage & Example Type "BEDIT", press Enter, draw components in Block Editor, save block.

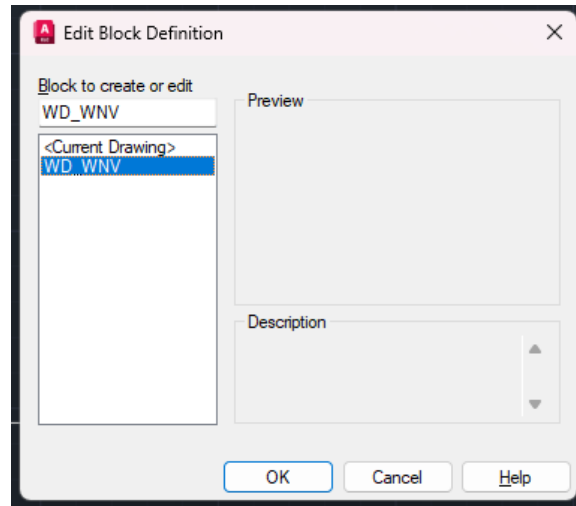


Figure 18: Block Editor command in AutoCAD Electrical

Significance Essential for creating reusable components for consistent use.

Discussion & Conclusion

This report explored essential AutoCAD Electrical commands for creating and modifying electrical drawings. Commands like Line, Polyline, Circle, and Arc are fundamental, while Move, Copy, Rotate, and Mirror aid in editing. Layer and Symbol Insert commands help organize drawings, and Wire Number and Component Tagging enhance clarity. Mastering these commands improves productivity and ensures accurate designs. AutoCAD Electrical's comprehensive tools streamline the design process, improving workflow and project outcomes.

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Course Code
ECE 3200

Course Title
Electrical Services Design

Experiment Date: January 4, 2025
Submission Date: January 14, 2025

Lab Report 2:
Designing a Ladder Circuit Diagram

| | |
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| Submitted to | Submitted by |
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Designing a Ladder Circuit Diagram

Introduction

A ladder circuit, also known as a ladder logic diagram, is a graphical representation of an electrical control system. It resembles the rungs of a ladder, hence the name. Each rung represents a control operation, typically involving relays, switches, and other control devices. Ladder diagrams are widely used in industrial control applications to design and document the logic of programmable logic controllers (PLCs). They provide a clear and intuitive way to visualize the sequence of operations and the interactions between different components in the control system.

In this experiment, a ladder circuit diagram was designed using AutoCAD Electrical. The primary objective was to familiarize ourselves with the software and its various functions. The focus was on creating the diagram without performing any simulations. This exercise helped in understanding the capabilities of AutoCAD Electrical in designing electrical circuits and the importance of accurate diagramming in electrical engineering.

Required Equipment/Software

- AutoCAD Electrical

Procedure

1. **Launch AutoCAD Electrical:** Open the AutoCAD Electrical software on your computer.
2. **Create a New Project:** Go to the 'Project Manager' and create a new project. Name the project appropriately.
3. **Insert a New Drawing:** Within the project, insert a new drawing. Set the drawing properties such as the title block and template.

4. **Set Up the Drawing Environment:** Configure the drawing environment by setting the appropriate layers, line types, and colors.
5. **Draw the Ladder Rungs:** Use the 'Ladder' tool to draw the vertical and horizontal lines that form the rungs of the ladder diagram.
6. **Insert Components:** Place the necessary electrical components such as relays, switches, and contacts onto the rungs using the 'Insert Component' tool.
7. **Connect Components:** Draw the connections between the components using the 'Wire' tool. Ensure that all connections are accurately represented.
8. **Annotate the Diagram:** Add labels, descriptions, and other annotations to the diagram to provide clarity and additional information.
9. **Verify the Diagram:** Double-check the diagram for accuracy and completeness. Ensure that all components and connections are correctly represented.
10. **Save and Print:** Save the completed ladder diagram and print it if necessary for documentation or presentation purposes.

Output

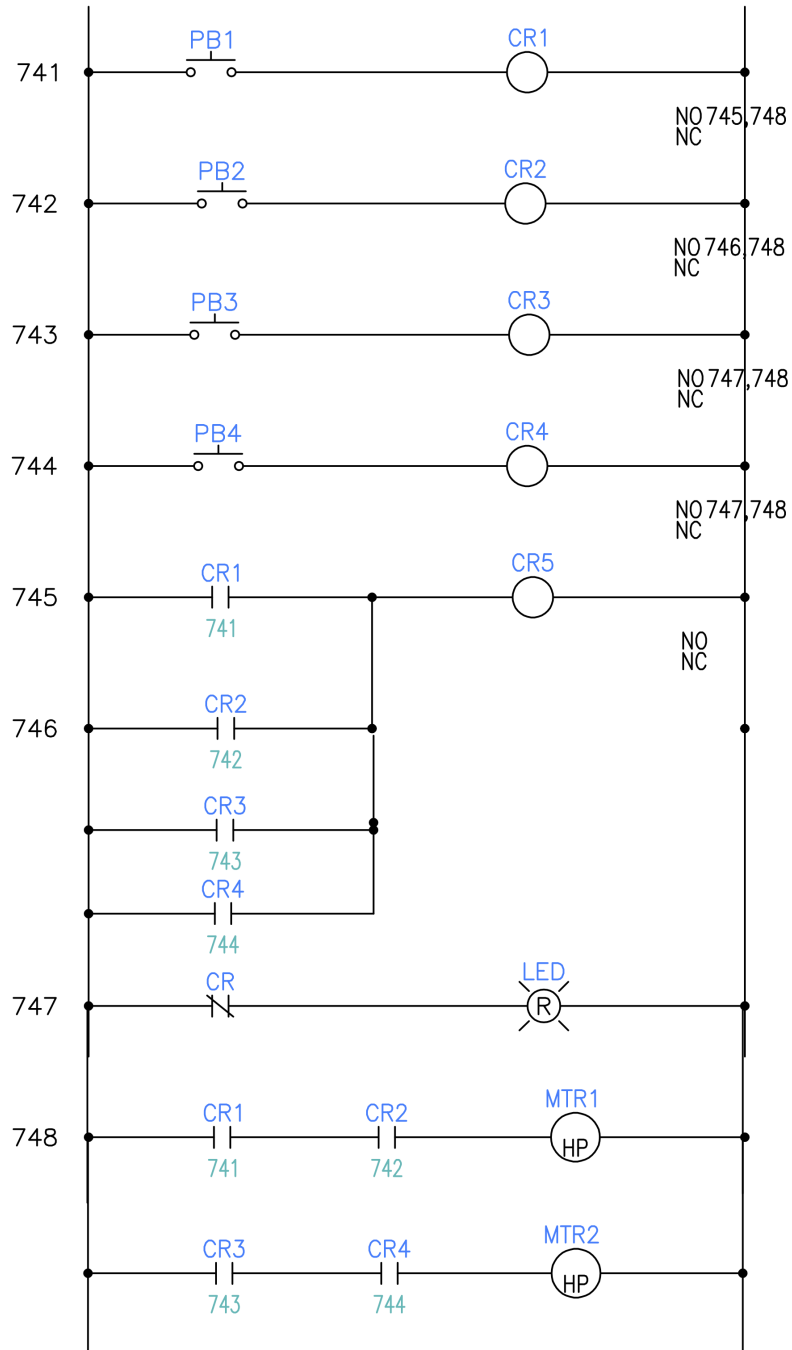


Figure 1: Ladder Circuit Diagram created using AutoCAD Electrical

Discussion & Conclusion

The ladder circuit diagram was successfully designed using AutoCAD Electrical. The process included launching the software, creating a new project, setting up the drawing environment, and inserting and connecting components. Each step ensured the accuracy and completeness of the final diagram. Proper planning and organization, such as setting up the drawing environment correctly and using appropriate layers, line types, and colors, were essential in creating a clear and organized diagram. Annotations and labels provided additional clarity, making the diagram easier to understand.

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Electrical Services Design

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Lab Report 3:
Demonstration of AutoCAD Tools and DOL Starter Diagram

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Demonstration of AutoCAD Tools and DOL Starter Diagram

Introduction

AutoCAD Electrical is a specialized software application designed to streamline electrical design workflows by offering an array of powerful tools tailored for creating and managing electrical schematics. It is widely used in industries for designing control systems, electrical circuits, and panel layouts. The software provides enhanced precision, automation, and efficiency, making it an essential tool for modern electrical engineering projects.

This report explores the key functionalities of AutoCAD Electrical, including the use of snap tools, ladder diagram creation, and grid and zone setup. Snap tools are essential for ensuring that components and wires are precisely aligned, which is crucial for maintaining the accuracy of electrical schematics. Ladder diagram creation allows for the systematic representation of electrical circuits, making it easier to design and troubleshoot control systems. Grid and zone setup helps in organizing the workspace and ensuring that the design adheres to industry standards.

Additionally, the report covers the design of a 3-phase Direct-On-Line (DOL) motor circuit using AutoCAD Electrical. This involves creating detailed drawings of the motor circuit without simulation, focusing on the practical aspects of using the software tools. By delving into these topics, the report highlights the capabilities of AutoCAD Electrical in addressing real-world electrical design challenges and provides a comprehensive understanding of the tools used in this experiment.

Required Equipment/Software

- AutoCAD Electrical
- L^AT_EX for report writing

Tools and Functionalities

Snap Options

The Snap Tool in AutoCAD ensures precision by allowing the cursor to jump to specific points on objects or along a grid. Key snap options include:

- **Endpoint Snap:** Snaps to endpoints of lines, arcs, splines, or polylines.
- **Midpoint Snap:** Snaps to the exact midpoint of a line, arc, or polyline segment.
- **Center Snap:** Snaps to the center of a circle, arc, or ellipse.
- **Node Snap:** Snaps to point objects, such as points or block insertion points.
- **Quadrant Snap:** Snaps to the four quadrants (0°, 90°, 180°, 270°) of a circle, arc, or ellipse.
- **Intersection Snap:** Snaps to the intersection point of two objects.
- **Extension Snap:** Extends a line beyond its endpoint and snaps to an extrapolated point.
- **Insertion Snap:** Snaps to the insertion point of a block or text.
- **Perpendicular Snap:** Snaps to a point perpendicular to another object.
- **Tangent Snap:** Snaps to a point tangent to a circle, arc, or ellipse.
- **Nearest Snap:** Snaps to the nearest point on an object.
- **Apparent Intersection Snap:** Snaps to the apparent intersection of two objects in 3D space.
- **Parallel Snap:** Snaps to create a line parallel to another existing line.
- **Geometric Center Snap:** Snaps to the geometric center of a closed polyline or spline.
- **None Snap:** Disables snapping temporarily.

Enable/Disable Snap Options:

- **Command:** OSNAP - Opens the Object Snap Settings dialog box.
- **Shortcut Menu:** Right-click the Snap Mode icon in the status bar and select the desired snap options.

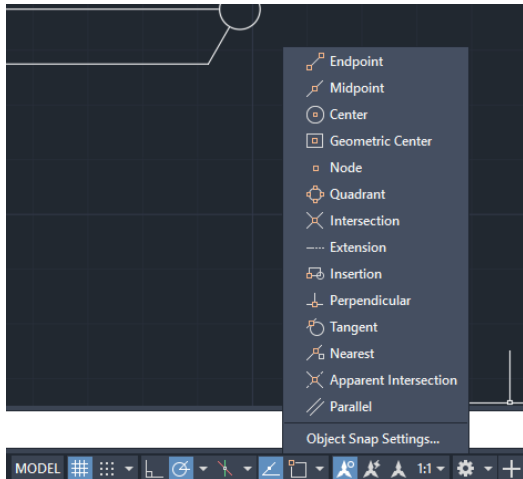


Figure 1: Snap Options in AutoCAD Electrical

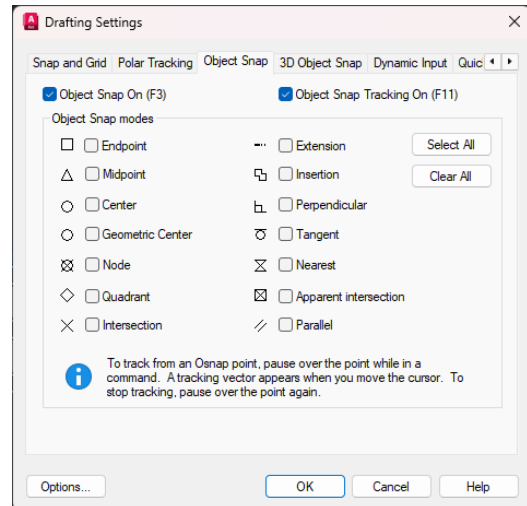


Figure 2: Drafting settings in AutoCAD Electrical

Ladder Diagram Settings

- **Inserting a Ladder:**

- Use the "Insert Ladder" command from the Schematic tab.
- Specify the ladder parameters like the number of rungs, spacing, and reference numbers, then place the ladder in the drawing.

- **Renumbering the Ladder:**

- Use the "Renumber Ladder Rungs" command.
- Select the ladder, and AutoCAD Electrical will automatically update the rung numbers sequentially based on your settings.

- **Repositioning the Ladder:**

- Use the "Move Ladder" command to select and reposition the entire ladder.
- Drag the ladder to the desired location while keeping its structure intact.

- **Changing Rung Spacing:**

- Use the "Edit Ladder" command and modify the rung spacing parameter.
- The ladder will automatically update to reflect the new spacing without altering the rung numbers.

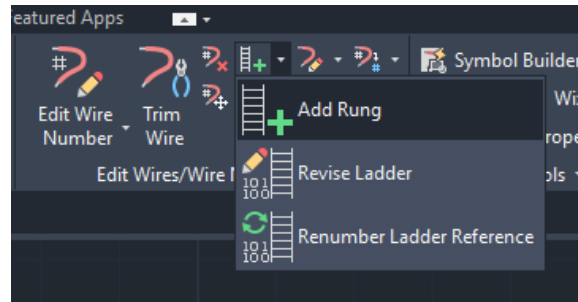


Figure 3: Ladder Diagram Settings in AutoCAD Electrical

X-Y Grid Setup

- Use the "Drawing Properties" or "Grid Setup" command to configure the X-Y grid.
- Define the horizontal (X) and vertical (Y) grid intervals and labels to suit your project layout.

X-Zones Setup

- Use the "Insert Zones" command to set up zones along the X-axis.
- Specify the start and end coordinates, zone width, and labeling format, then place the zones on the drawing.

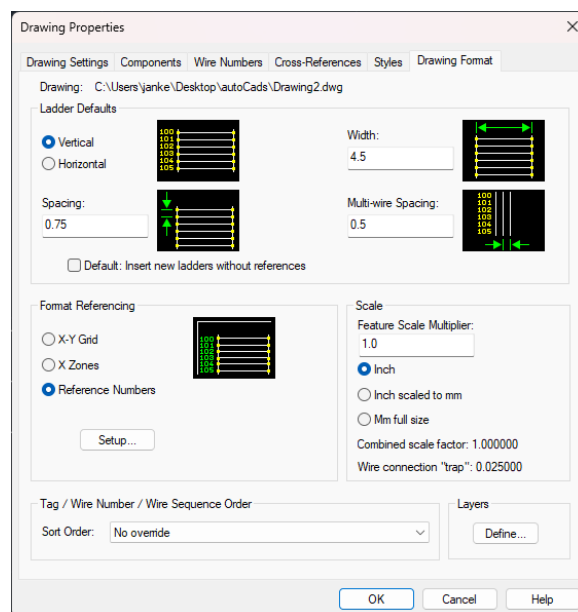


Figure 4: Drawing Properties and X-Zones Setup in AutoCAD Electrical

Motor Circuit Design

A Direct-On-Line (DOL) motor starter is a straightforward and cost-effective method to start electric motors. It directly connects the motor to the full line voltage, providing maximum torque during startup. A DOL starter typically includes:

- **Circuit Breaker or Fuse:** Provides protection against short circuits and overloads.
- **Contactor:** Acts as a switch to connect and disconnect the motor from the power supply.
- **Overload Relay:** Protects the motor from overheating by disconnecting it if it draws excessive current for a prolonged period.

DOL starters are primarily used for small motors where high inrush current during startup is acceptable. They are easy to design, operate, and maintain, making them a popular choice for basic motor control applications.

Output

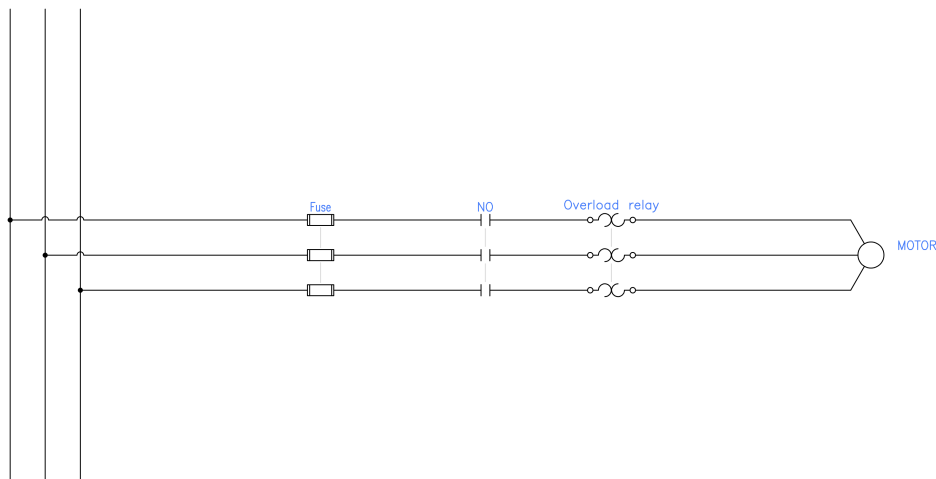


Figure 5: Ladder Diagram of a 3-phase DOL Motor Circuit

Discussion & Conclusion

AutoCAD Electrical offers a comprehensive set of tools and features tailored for electrical design tasks. The snap options ensure precise alignment of components, while ladder diagram settings facilitate the systematic representation of electrical circuits. The X-Y grid and X-Zones setup help in organizing the workspace and adhering to industry standards.

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Lab Report 4:
Drawing Line Diagrams in AutoCAD Electrical.

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Drawing Line Diagrams in AutoCAD Electrical.

Introduction

Line diagrams, or schematic diagrams, are crucial for clearly & systematically representing electrical circuits. These diagrams use standardized symbols to show the connections between various electrical components, such as switches, relays, motors, & power sources.

AutoCAD Electrical is a specialized tool designed to create & manage electrical schematics with high precision & efficiency. It offers a vast library of symbols, automated wire numbering, & real-time error checking to simplify the design process.

This experiment delves into the basic steps of drawing a line diagram using AutoCAD Electrical. It includes selecting appropriate symbols, arranging components correctly, wiring techniques, & best practices for creating professional-quality schematics.

The aim of this report is to deepen the understanding of electrical design principles while building proficiency in using AutoCAD Electrical for practical electrical engineering applications.

Required Equipment/Software

- AutoCAD Electrical
- L^AT_EX for report writing

Transmission & Distribution Diagram

The transmission & distribution of electrical power are essential processes for delivering electricity from power plants to consumers. Transmission involves the high-voltage transfer of electricity from generation stations to substations using transmission lines that typically operate between 69 kV & 765 kV to reduce energy losses over long distances. Step-up transformers increase voltage for efficient long-distance travel, while

step-down transformers at substations reduce voltage for distribution. Distribution delivers electricity from substations to residential, commercial, & industrial users at lower voltages, typically between 230V & 33kV. The distribution network includes feeders, distribution transformers, & service lines, & is divided into primary (medium voltage) & secondary (low voltage) distribution to ensure safe & reliable power delivery. In this lab, a line diagram will be created to illustrate the flow of electrical power from generation to consumers, highlighting key components such as transformers, transmission lines, substations, & distribution feeders using AutoCAD Electrical.

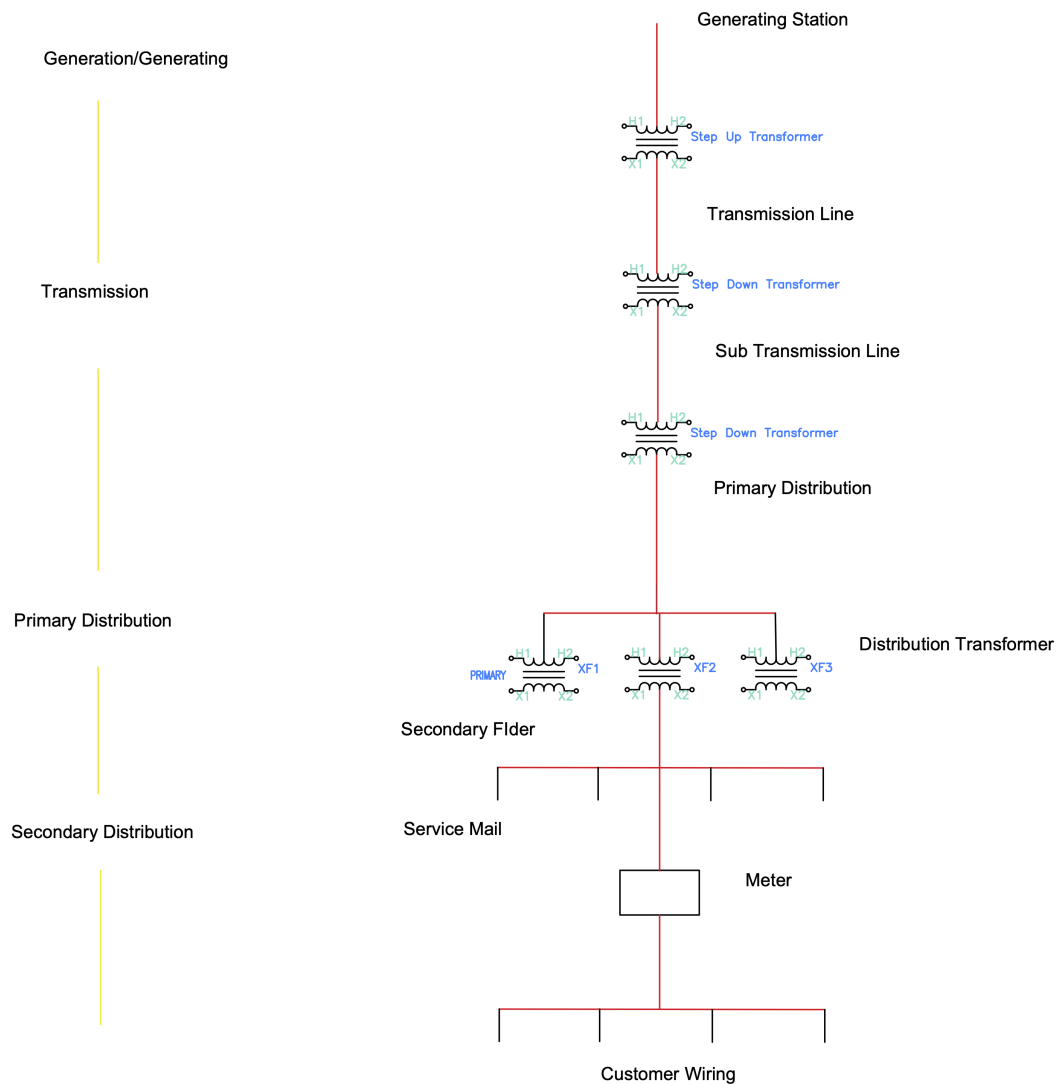


Figure 1: Transmission & Distribution Diagram

11KV/230V Power Line Diagram

An 11kV/230V power line is a common step-down distribution system designed to deliver electricity to residential & commercial areas. This system reduces the voltage from 11kV (medium voltage) to 230V (low voltage), ensuring it is safe for consumer use. Initially, power is transmitted at 11kV from the substation through distribution feeders. A step-down transformer (11kV/230V) then converts this voltage to 230V, which is subsequently distributed to homes, offices, & small industries via service lines.

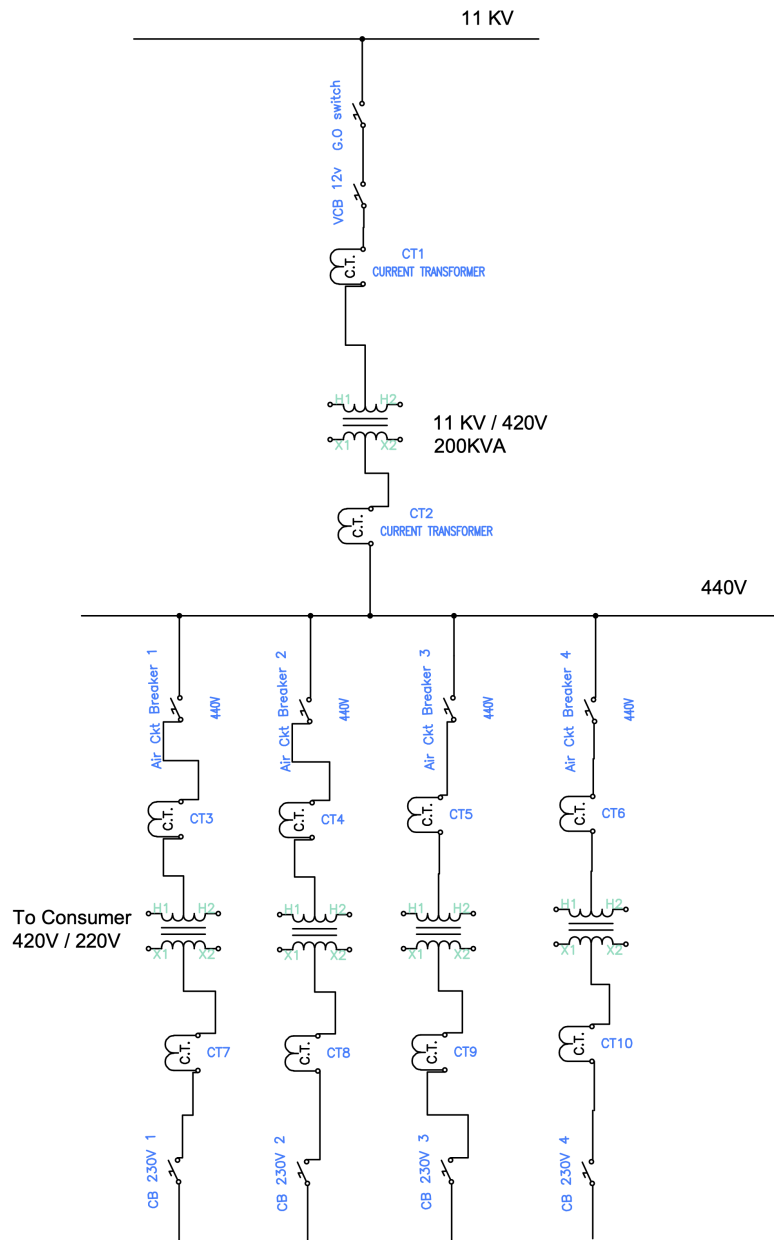


Figure 2: 11KV/230V Power Line Diagram

Discussion & Conclusion

AutoCAD Electrical offers comprehensive tools for electrical design. Snap options ensure precise alignment, while ladder diagram settings aid systematic representation. The X-Y grid and X-Zones setup help organize the workspace. In this lab, we created line diagrams for transmission, distribution systems, and an 11kV/230V power line using AutoCAD Electrical. We selected symbols, arranged components, and ensured proper wiring techniques. Automated features like wire numbering and real-time error checking streamlined the process and minimized errors.

The transmission and distribution diagram illustrated how electrical power is transferred from generation to consumers, emphasizing the role of transformers in managing voltage levels. The 11kV/230V power line diagram showed the practical application of these principles in residential and commercial systems. This lab reinforced electrical service design concepts and demonstrated AutoCAD Electrical's capabilities. Mastering this tool is crucial for accurate and efficient electrical designs, enhancing design quality and system reliability.

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Course Code
ECE 3200

Course Title
Electrical Services Design

Experiment Date: February 4, 2025
Submission Date: February 18, 2025

Lab Report 5:
Implementation of Parametric & Full Units PLC: Insertion, Editing, & Modification.

| Submitted to | Submitted by |
|--|------------------------------------|
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| - | |
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Drawing Line Diagrams in AutoCAD Electrical.

Introduction

A Programmable Logic Controller (PLC) is an industrial computer used to control automated processes, managing inputs and outputs based on pre-programmed instructions [1]. PLCs are valued for their reliability, scalability, and real-time processing.

A Parametric PLC allows dynamic configuration of system parameters like timers, counters, and I/O addresses, making it adaptable to various needs [2]. This flexibility is useful for applications requiring frequent adjustments.

A Full Units PLC integrates all essential modules, including CPU, I/O, power supply, and communication interfaces, for comprehensive automation solutions [3].

Working with a Parametric PLC involves:

- Inserting: Integrating the PLC into a project with defined configurations.
- Editing: Adjusting parameters to optimize performance.
- Modifying: Changing program structures and logic flow as needed.

Mastering these processes enables engineers to design efficient and customizable automation systems.

Required Equipment/Software

- AutoCAD Electrical
- L^AT_EX for report writing

Procedure

1. Inserting Parametric & Full Units PLC

- (a) Create a new project in the PLC software.
- (b) Select the PLC model and configuration.
- (c) Insert the Parametric PLC module.
- (d) Define I/O addresses and set parameters.
- (e) Compile and upload the configuration.

2. Editing & Modifying Parametric PLC

- (a) Open the existing project file.
- (b) Modify parameters like timers and counters.
- (c) Adjust I/O mapping if needed.
- (d) Simulate changes before deployment.
- (e) Save and download the modified program.
- (f) Monitor performance using debugging tools.

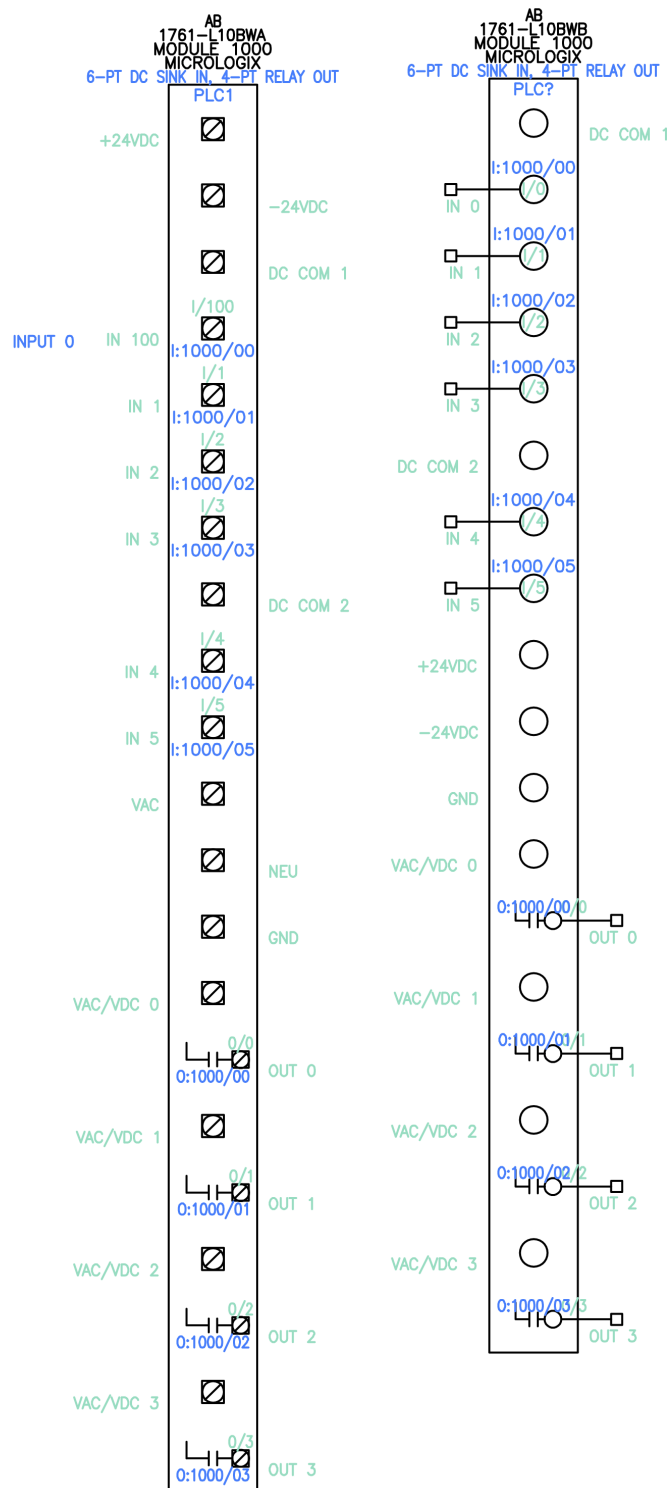


Figure 1: Inserting Parametric & Full unit PLC

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- [1] C. D. Johnson, *Introduction to Programmable Logic Controllers*. Prentice Hall, 2006.
- [2] G. Clarke and D. Reynders, *Practical Modern SCADA Protocols: DNP3, 60870.5 and Related Systems*. Newnes, 2005.
- [3] W. Bolton, *Programmable Logic Controllers*. Newnes, 2015.

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Course Code
ECE 3200

Course Title
Electrical Services Design

Experiment Date: February 18, 2025
Submission Date: February 22, 2025

Lab Report 6:
**Implementation of Forward & Reverse Contactor Diagrams: Design,
Wiring, & Best Practices**

| Submitted to | Submitted by |
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Drawing Line Diagrams in AutoCAD Electrical.

Introduction

In this experiment, forward and reverse contactor diagrams were created using AutoCAD Electrical. These diagrams are crucial for controlling motors in industrial applications, allowing for the switching of motor rotation direction [1]. The process began with understanding the basic concepts and functionality of forward and reverse contactors [2], which was essential for accurate diagram design.

The experiment utilized various tools within AutoCAD Electrical, such as the symbol library, drawing shortcuts, and wiring commands [3]. Mastery of these tools ensured precision and efficiency. Additionally, best practices for electrical drawing were followed, including clarity, standard symbols, and proper labeling [4], which are vital for effective communication among engineers and technicians.

The objective of the experiment was to gain a comprehensive understanding of how to effectively use AutoCAD Electrical for creating functional electrical diagrams. By connecting theoretical knowledge with practical applications, the experiment aimed to enhance proficiency in electrical drawing and circuit design, ultimately preparing participants for real-world engineering challenges.

Required Equipment/Software

- AutoCAD Electrical
- L^AT_EX for report writing

Procedure

1. Open AutoCAD Electrical and create a new project.
2. Insert a new drawing into the project.

3. Insert a 3-phase vertical ladder in the schematic.
4. Draw two horizontal lines from the ladder using the multiple bus tool.
5. Insert a 3-phase motor at the end of the first horizontal bus.
6. Add fuses and magnetic contactors to both horizontal buses.
7. Add an overload relay to the first bus.
8. Format the drawing with appropriate colors and labels.
9. Edit the wires using trim and stretch tools.
10. Verify the diagrams for accuracy.
11. Save the drawings and project.

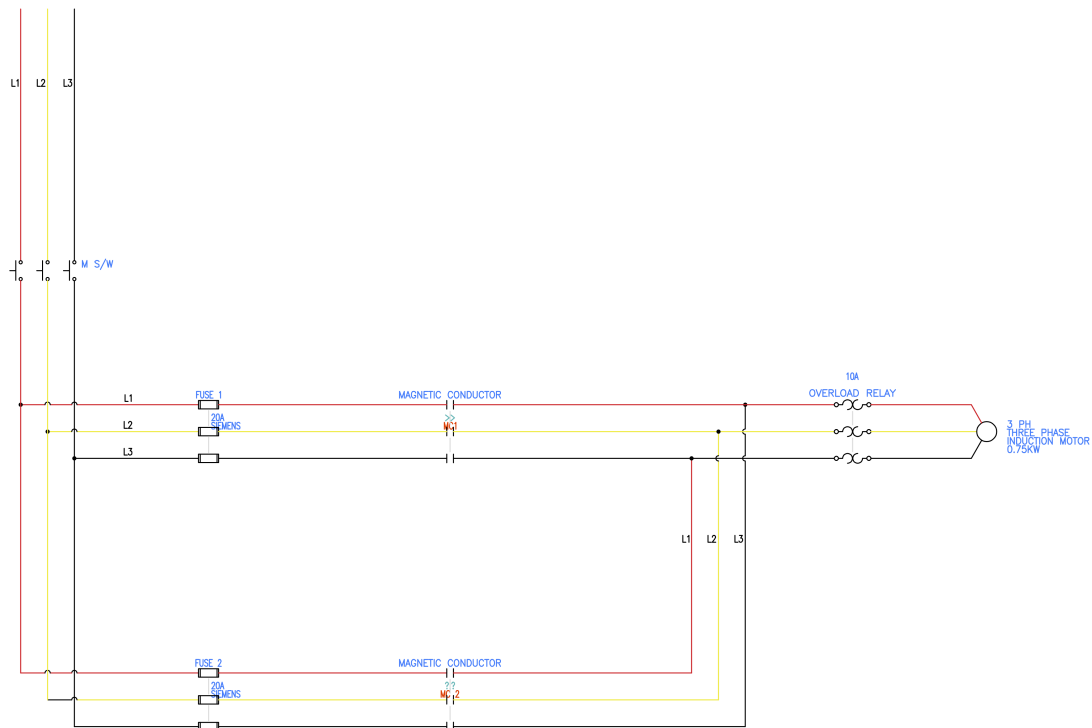


Figure 1: Inserting Parametric & Full unit PLC

Discussion & Conclusion

The experiment demonstrated the creation of forward and reverse contactor diagrams using AutoCAD Electrical. The outlined procedure ensured accurate construction, showcasing motor direction control in industrial applications. AutoCAD Electrical's

tools, like the symbol library and wiring commands, streamlined the process.

Understanding forward and reverse contactors was crucial for correct diagram design. Adhering to best practices in electrical drawing, such as clarity, standard symbols, and proper labeling, is vital for effective communication.

In conclusion, the experiment provided valuable insights into using AutoCAD Electrical for functional electrical diagrams, enhancing skills applicable to real-world engineering challenges.

The experiment is done following these video:

AutoCAD Electrical Bangla Tutorial Class - 14 How to Inserting Parametric & Full Units PLC (<https://youtu.be/AoIb3zPTxdc?si=ezYcLeiw5AbrGDLT>)

References

- [1] J. Doe, *Motor Control: Theory and Applications*. New York, NY: Engineering Press, 2015.
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