BPL_TEST2_Batch_design_space script with PyFMI ver 2.7.4

The key library PyFMI v2.7.4 is installed and downgrading is done Numpy v1.19.1. To simplify this we first install conda.

After the installation a small application BPL_TEST2_Batch_design_space is loaded and run. You can continue with this example if you like.

```
!lsb release -a # Actual VM Ubuntu version used by Google
    No LSB modules are available.
    Distributor ID: Ubuntu
                    Ubuntu 18.04.6 LTS
    Description:
    Release:
                    18.04
    Codename:
                    bionic
%env PYTHONPATH=
    env: PYTHONPATH=
!wget https://repo.anaconda.com/miniconda/Miniconda3-py37 4.12.0-Linux-x86 64.sh
!chmod +x Miniconda3-py37 4.12.0-Linux-x86 64.sh
!bash ./Miniconda3-py37 4.12.0-Linux-x86 64.sh -b -f -p /usr/local
import sys
sys.path.append('/usr/local/lib/python3.7/site-packages/')
        - ruamer yamr--0.13.100-py3/112/cru23 0
        - setuptools==61.2.0=py37h06a4308 0
        - six==1.16.0=pyhd3eb1b0 1
        - sqlite==3.38.2=hc218d9a 0
        - tk==8.6.11=h1ccaba5 0
        - tqdm==4.63.0=pyhd3eb1b0 0
        - urllib3==1.26.8=pyhd3eb1b0 0
        - wheel==0.37.1=pyhd3eb1b0 0
        -xz==5.2.5=h7b6447c 0
        - yaml==0.2.5=h7b6447c 0
        - zlib==1.2.12=h7f8727e 1
    The following NEW packages will be INSTALLED:
                          pkgs/main/linux-64:: libgcc mutex-0.1-main
      libgcc mutex
```

```
pkgs/main/linux-64:: openmp mutex-4.5-1 gnu
openmp mutex
                 pkgs/main/linux-64::brotlipy-0.7.0-py37h27cfd23 1003
brotlipy
ca-certificates
                 pkgs/main/linux-64::ca-certificates-2022.3.29-h06a4308 1
certifi
                 pkgs/main/linux-64::certifi-2021.10.8-py37h06a4308 2
                 pkgs/main/linux-64::cffi-1.15.0-py37hd667e15 1
cffi
charset-normalizer pkgs/main/noarch::charset-normalizer-2.0.4-pyhd3eb1b0 0
colorama
                 pkgs/main/noarch::colorama-0.4.4-pyhd3eb1b0 0
conda
                 pkgs/main/linux-64::conda-4.12.0-py37h06a4308 0
conda-content-tru~ pkgs/main/noarch::conda-content-trust-0.1.1-pyhd3eb1b0 0
```

```
BPL_TEST2_Batch_design_space_colab.ipynb - Colaboratory
     conda-package-nan~ pkgs/main/linux-64::conda-package-nandling-1.8.1-py3/n/18
                           pkgs/main/linux-64::cryptography-36.0.0-py37h9ce1e76_0
     cryptography
     idna
                           pkgs/main/noarch::idna-3.3-pyhd3eb1b0 0
     ld impl_linux-64
                           pkgs/main/linux-64::ld impl linux-64-2.35.1-h7274673 9
     libffi
                           pkgs/main/linux-64::libffi-3.3-he6710b0 2
Your URL should open in a new window. If it does not, make sure that pop ups are not blocked and
reopen the link.
                           pkgs/main/linux-64::ncurses-6.3-h7f8727e 2
     ncurses
```

```
openssl
                   pkgs/main/linux-64::openssl-1.1.1n-h7f8727e 0
                   pkgs/main/linux-64::pip-21.2.2-py37h06a4308 0
pip
                   pkgs/main/linux-64::pycosat-0.6.3-py37h27cfd23 0
pycosat
pycparser
                   pkgs/main/noarch::pvcparser-2.21-pvhd3eb1b0 0
                   pkgs/main/noarch::pyopenssl-22.0.0-pyhd3eb1b0 0
pyopenssl
                   pkgs/main/linux-64::pysocks-1.7.1-py37 1
pysocks
python
                   pkgs/main/linux-64::python-3.7.13-h12debd9 0
                   pkgs/main/linux-64::readline-8.1.2-h7f8727e 1
readline
requests
                   pkgs/main/noarch::requests-2.27.1-pyhd3eb1b0 0
                   pkgs/main/linux-64::ruamel yaml-0.15.100-py37h27cfd23 0
ruamel yaml
setuptools
                   pkgs/main/linux-64::setuptools-61.2.0-py37h06a4308 0
                   pkgs/main/noarch::six-1.16.0-pyhd3eb1b0 1
six
                   pkgs/main/linux-64::sqlite-3.38.2-hc218d9a 0
sqlite
t.k
                   pkgs/main/linux-64::tk-8.6.11-h1ccaba5 0
                   pkgs/main/noarch::tqdm-4.63.0-pyhd3eb1b0 0
tadm
urllib3
                   pkgs/main/noarch::urllib3-1.26.8-pyhd3eb1b0 0
wheel
                   pkgs/main/noarch::wheel-0.37.1-pyhd3eb1b0_0
                   pkgs/main/linux-64::xz-5.2.5-h7b6447c 0
yaml
                   pkgs/main/linux-64::yaml-0.2.5-h7b6447c 0
zlib
                   pkgs/main/linux-64::zlib-1.2.12-h7f8727e 1
```

```
Preparing transaction: done
Executing transaction: done
installation finished.
```

six-1.16.0-pyhd3eb1b0 1

```
!conda update -n base -c defaults conda --yes
      colorama-0.4.4-pyhd3eb1b0 0
      conda-content-trust-0.1.1-pyhd3eb1b0_0
```

The following packages will be UPDATED:

```
openmp mutex
                                                 4.5-1 gnu --> 5.1-1 gnu
ca-certificates
                                      2022.3.29-h06a4308 1 --> 2022.07.19-h06
                                  2021.10.8-py37h06a4308 2 --> 2022.6.15-py37
certifi
cffi
                                     1.15.0-py37hd667e15 1 --> 1.15.1-py37h74
conda
                                     4.12.0-py37h06a4308 0 --> 4.14.0-py37h06
                                     36.0.0-py37h9cele76 0 --> 37.0.1-py37h9c
cryptography
ld impl linux-64
                                         2.35.1-h7274673 9 --> 2.38-h1181459
libgcc-ng
                                         9.3.0-h5101ec6 17 --> 11.2.0-h123456
                                         9.3.0-h5101ec6_17 --> 11.2.0-h123456
libgomp
libstdcxx-ng
                                         9.3.0-hd4cf53a_17 --> 11.2.0-h123456
ncurses
                                            6.3-h7f8727e 2 --> 6.3-h5eee18b 3
                                         1.1.1n-h7f8727e 0 --> 1.1.1q-h7f8727
openssl
                                    21.2.2-py37h06a4308_0 --> 22.1.2-py37h06
pip
requests
                   pkgs/main/noarch::requests-2.27.1-pyh~ --> pkgs/main/linu
                                     61.2.0-py37h06a4308 0 --> 63.4.1-py37h06
setuptools
sqlite
                                         3.38.2-hc218d9a_0 --> 3.39.2-h508229
```

```
      tk
      8.6.11-n1ccapa5_0 --> 8.6.12-n1ccapa

      tqdm
      pkgs/main/noarch::tqdm-4.63.0-pyhd3eb~ --> pkgs/main/linu

      urllib3
      pkgs/main/noarch::urllib3-1.26.8-pyhd~ --> pkgs/main/linu

      xz
      5.2.5-h7b6447c_0 --> 5.2.5-h7f8727e

      zlib
      1.2.12-h7f8727e 1 --> 1.2.12-h5eee18
```

```
Downloading and Extracting Packages
ncurses-6.3
                       781 KB
                                   : 100% 1.0/1 [00:00<00:00,
                                                                3.25it/s1
                                   : 100% 1.0/1 [00:00<00:00,
pip-22.1.2
                       2.4 MB
toolz-0.11.2
                       49 KB
                                    : 100% 1.0/1 [00:00<00:00, 16.15it/s]
                                   : 100% 1.0/1 [00:00<00:00, 12.37it/s]
requests-2.28.1
                       92 KB
                                    : 100% 1.0/1 [00:00<00:00, 14.14it/s]
cytoolz-0.11.0
                       328 KB
urllib3-1.26.11
                                     100% 1.0/1 [00:00<00:00, 15.93it/s]
                       181 KB
                                     100% 1.0/1 [00:00<00:00,
libstdcxx-ng-11.2.0
                       4.7 MB
                                                                5.28it/s]
                                    : 100% 1.0/1 [00:00<00:00,
openssl-1.1.1q
                       2.5 MB
                                                                6.20it/sl
conda-4.14.0
                                   : 100% 1.0/1 [00:00<00:00, 7.97it/s]
                       909 KB
                                    : 100% 1.0/1 [00:00<00:00, 17.21it/s]
certifi-2022.6.15
                       153 KB
                                    : 100% 1.0/1 [00:00<00:00, 7.35it/s]
setuptools-63.4.1
                       1.1 MB
                                    : 100% 1.0/1 [00:00<00:00, 13.99it/s]
tqdm-4.64.0
                       126 KB
                                    : 100% 1.0/1 [00:00<00:00, 19.07it/s]
                       21 KB
openmp mutex-5.1
libgcc-ng-11.2.0
                       5.3 MB
                                    : 100% 1.0/1 [00:00<00:00, 4.95it/s]
tk-8.6.12
                                    : 100% 1.0/1 [00:00<00:00, 4.90it/s]
                       3.0 MB
                                    : 100% 1.0/1 [00:00<00:00, 13.01it/s]
ld impl linux-64-2.3
                       654 KB
ca-certificates-2022
                       124 KB
                                   : 100% 1.0/1 [00:00<00:00, 18.54it/s]
xz-5.2.5
                       339 KB
                                    : 100% 1.0/1 [00:00<00:00, 13.48it/s]
                                    : 100% 1.0/1 [00:00<00:00, 17.99it/s]
zlib-1.2.12
                       103 KB
sqlite-3.39.2
                                    : 100% 1.0/1 [00:00<00:00, 12.22it/s]
                       1.1 MB
cffi-1.15.1
                       227 KB
                                   : 100% 1.0/1 [00:00<00:00, 14.80it/s]
libgomp-11.2.0
                                    : 100% 1.0/1 [00:00<00:00, 13.99it/s]
                       474 KB
                       1.3 MB
                                   : 100% 1.0/1 [00:00<00:00, 6.69it/s]
cryptography-37.0.1
Preparing transaction: done
Verifying transaction: done
Executing transaction: done
```

```
!conda --version
!python --version
conda 4.14.0
```

Python 3.7.13

!conda install -c conda-forge pyfmi==2.7.4 --yes # Install the key package

```
liblapack
                   conda-forge/linux-64::liblapack-3.9.0-15 linux64 openblas
libopenblas
                   conda-forge/linux-64::libopenblas-0.3.20-pthreads h78a641
libxml2
                   conda-forge/linux-64::libxml2-2.9.12-h72842e0 0
libxslt
                   conda-forge/linux-64::libxslt-1.1.33-h15afd5d 2
lxml
                   conda-forge/linux-64::lxml-4.8.0-py37h540881e 2
metis
                   conda-forge/linux-64::metis-5.1.0-h58526e2 1006
                   conda-forge/linux-64::mpfr-4.1.0-h9202a9a 1
mpfr
numpy
                   conda-forge/linux-64::numpy-1.21.6-py37h976b520 0
                   conda-forge/linux-64::pyfmi-2.7.4-py37h161383b 0
pyfmi
python abi
                   conda-forge/linux-64::python abi-3.7-2 cp37m
                   conda-forge/linux-64::scipy-1.7.3-py37hf2a6cf1 0
scipy
suitesparse
                   conda-forge/linux-64::suitesparse-5.10.1-h9e50725 1
sundials
                   conda-forge/linux-64::sundials-5.8.0-h558c624 0
tbb
                   conda-forge/linux-64::tbb-2021.5.0-h924138e 1
```

```
pkqs/main/linux-64::certifi-2022.6.15~ --> conda-forqe/nc
certifi
```

mba fallarina maskazas rill ba dipendenen broa bishar maiarita shannal

Your URL should open in a new window. If it does not, make sure that pop ups are not blocked and reopen the link. pkgs/main::conda-4.14.0-py37h06a4308 0 --> conda-forge::c conda

openssl

pkgs/main::openssl-1.1.1g-h7f8727e 0 --> conda-forge::c

```
Downloading and Extracting Packages
icu-68.2
                       13.1 MB
                                   : 100% 1.0/1 [00:02<00:00,
                                                                2.52s/it]
pyfmi-2.7.4
                       12.4 MB
                                    : 100% 1.0/1 [00:04<00:00,
                                                                 4.39s/it]
                                    : 100% 1.0/1 [00:00<00:00, 28.51it/s]
libblas-3.9.0
                       12 KB
python abi-3.7
                                    : 100% 1.0/1 [00:00<00:00, 28.65it/s]
                       4 KB
metis-5.1.0
                       4.1 MB
                                   : 100% 1.0/1 [00:00<00:00,
                                                                1.14it/s]
                                    : 100% 1.0/1 [00:00<00:00,
libxslt-1.1.33
                       522 KB
                                                                4.93it/s]
1xm1-4.8.0
                       1.4 MB
                                   : 100% 1.0/1 [00:00<00:00,
                                                                2.90it/s]
mpfr-4.1.0
                       2.6 MB
                                    : 100% 1.0/1 [00:00<00:00,
                                                                 1.31it/s]
                                    : 100% 1.0/1 [00:00<00:00,
conda-4.14.0
                       1010 KB
                                                                 2.60it/s]
fmilib-2.2.3
                       532 KB
                                    : 100% 1.0/1 [00:00<00:00,
                                                                1.42it/s]
                                    : 100% 1.0/1 [00:00<00:00,
openssl-1.1.1o
                       2.1 MB
                                                                 2.40it/s]
                                    : 100% 1.0/1 [00:00<00:00,
suitesparse-5.10.1
                       2.4 MB
                                                                 1.23it/s]
numpy-1.21.6
                       6.1 MB
                                    : 100% 1.0/1 [00:01<00:00,
                                                                1.65s/it]
assimulo-3.2.9
                                    : 100% 1.0/1 [00:01<00:00,
                       2.6 MB
                                                                1.28s/it]
                                    : 100% 1.0/1 [00:00<00:00,
sundials-5.8.0
                       1.0 MB
                                                                 1.27it/s]
tbb-2021.5.0
                                    : 100% 1.0/1 [00:00<00:00,
                       1.9 MB
                                                                2.84it/s]
liblapack-3.9.0
                       12 KB
                                    : 100% 1.0/1 [00:00<00:00, 26.21it/s]
                                    : 100% 1.0/1 [00:00<00:00, 19.20it/s]
ca-certificates-2022
                       149 KB
libopenblas-0.3.20
                       10.1 MB
                                    : 100% 1.0/1 [00:01<00:00,
                                                                1.99s/itl
scipy-1.7.3
                       21.8 MB
                                   : 100% 1.0/1 [00:04<00:00,
                                                                4.70s/it]
                                    : 100% 1.0/1 [00:00<00:00,
libgfortran5-12.1.0
                       1.8 MB
                                                                 2.47it/s]
                                    : 100% 1.0/1 [00:00<00:00, 25.95it/s]
libgfortran-ng-12.1.
                       23 KB
                                   : 100% 1.0/1 [00:00<00:00, 4.53it/s]
gmp-6.2.1
                       806 KB
                                    : 100% 1.0/1 [00:00<00:00,
libiconv-1.16
                       1.4 MB
                                                                4.14it/s]
certifi-2022.6.15
                                    : 100% 1.0/1 [00:00<00:00, 16.41it/s]
                       154 KB
libcblas-3.9.0
                       12 KB
                                    : 100% 1.0/1 [00:00<00:00, 26.58it/s]
libxm12-2.9.12
                                    : 100% 1.0/1 [00:00<00:00, 5.67it/s]
                       772 KB
Preparing transaction: done
Verifying transaction: done
Executing transaction: done
```

!conda install numpy=1.19.1 --yes # Need to downgrade numpy

```
Collecting package metadata (current repodata.json): done
Solving environment: failed with initial frozen solve. Retrying with flexible
Collecting package metadata (repodata.json): done
Solving environment: done
## Package Plan ##
```

```
added / updated specs:
  - numpy=1.19.1
```

environment location: /usr/local

Total:

The following packages will be downloaded:

package

Your URL should open in a new window. If it does not, make sure that pop ups are not blocked and reopen the link. ----

4.2 MB

The following NEW packages will be INSTALLED:

```
blas
                   pkgs/main/linux-64::blas-1.0-openblas
```

pkgs/main/linux-64::numpy-base-1.19.1-py37h75fe3a5 0 numpy-base

The following packages will be UPDATED:

```
ca-certificates
                  conda-forge::ca-certificates-2022.6.1~ --> pkgs/main::ca-
openssl
                   conda-forge::openssl-1.1.1o-h166bdaf 0 --> pkgs/main::ope
```

The following packages will be SUPERSEDED by a higher-priority channel:

```
conda-forge/noarch::certifi-2022.6.15~ --> pkgs/main/linu
certifi
                   conda-forge::conda-4.14.0-py37h89c186~ --> pkgs/main::cor
conda
                   conda-forge::numpy-1.21.6-py37h976b52~ --> pkgs/main::num
numpy
```

Downloading and Extracting Packages

```
| 46 KB | : 100% 1.0/1 [00:00<00:00, 10.68it/s]
blas-1.0
                              : 100% 1.0/1 [00:01<00:00, 1.84s/it]
numpy-base-1.19.1
                   4.1 MB
                             | : 100% 1.0/1 [00:00<00:00, 3.10it/s]
numpy-1.19.1
                   | 21 KB
```

Preparing transaction: done Verifying transaction: done Executing transaction: done

Retrieving notices: ...working... done

Now specific installation and the run simulations. Start with connecting to Github. Then upload the four files:

- FMU BPL_TEST2_Batch_design_space_no_noise_linux_jm_cs.fmu
- Setup-file BPL_TEST2_Batch_design_space_no_noise_explore.py
- FMU BPL_TEST2_Batch_design_space_with_noise_linux_jm_cs.fmu
- Setup-file BPL_TEST2_Batch_design_space_with_noise_explore.py

```
# Filter out DepracationWarnings for 'np.float as alias' is needed - wish I could m
import warnings
warnings.filterwarnings("ignore")
%%bash
git clone https://github.com/janpeter19/BPL TEST2 Batch design space
    Cloning into 'BPL_TEST2_Batch_design_space'...
```

%cd BPL_TEST2_Batch_design_space

/content/BPL_TEST2_Batch_design_space

Your URL should open in a new window. If it does not, make sure that pop ups are not blocked and reopen the link.

×

In this notebook the design space for a batch cultivation process is determined and visualized. The example is kept as simple as possible. The culture grow on a substrate S and the cell conentration X inrease until the substrate is consumed. We study the problem first without any measurement noise and then later with measurement noise and use one separate FMU for each.

The end criteria for a batch is here when the subdstrate level has decreased below a certain predefined level and that time is called time_final:

• S < Smin

The evaluation of the batch culture is just in terms of the obtained value of cell concentration at the end in combination with how long time the culture took. The batch is accepted provided the culture fullfil the two requirements:

- X_final > X_final_min
- Time_final < time_final_max

The question is what range of process parameters Y and qSmax that can be allowed to still get accepted batches.

Here we simply use brute force and sweep through a number combinations of process parameters and evaluate by simulation the result for each parameter setting. We get rather clear-cut corners in the process parameter space that result in acceptable batches.

In the later part we introduce substrate measurement error and in this way introduce some uncertainty in the determination of end of batch. The impact of this measurement noise is that the design space get more rounded corners.

The practical experimental approach is usually to just use a few parameter combinations and evaluate these and from that information calculate the design space. Usually "process linearity" assumption is used. The combination of this experimental approach with brute force simulation is discussed in reference [1].

▼ 1 Batch end detection - no measurement noise

Here we load a system model without noise. Thus detection of end of batch is an event in continuous time.

```
run -i BPL_TEST2_Batch_no_noise_explore.py
Linux - run FMU pre-comiled JModelica 2.4
```

```
Model for bioreactor has been setup. Key commands:
- par() - change of parameters and initial values
- init() - change initial values only

Your URL should open in a new window. If it does not, make sure that pop ups are not blocked and
reopen the link.
- disp() - display parameters and initial values from the last simulatic
- describe() - describe culture, broth, parameters, variables with values /

Note that both disp() and describe() takes values from the last simulation

Brief information about a command by help(), eg help(simu)
Key system information is listed with the command system_info()

# Adjust the diagram size
%matplotlib inline
plt.rcParams['figure.figsize'] = [30/2.54, 24/2.54]
```

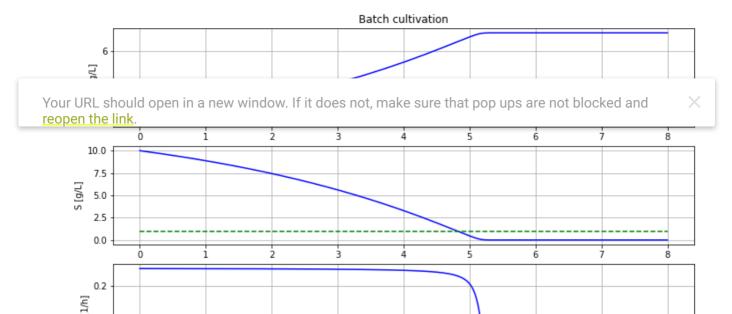
1.1 Batch evaluation

The first an example of batch that has an end of batch that fulfills the criteria for acceptance. In the following diagram we see examples of impact of variation on the criteria for acceptance.

The variable batch_evaluation goes from 0 to either 1 or a negative value when end of batch is detected. A positive value 1 means that the acceptance criteria is fullfilled and a negative value -1, -2 or -3 is obtained if one or more criteria for acceptance is not fullfilled.

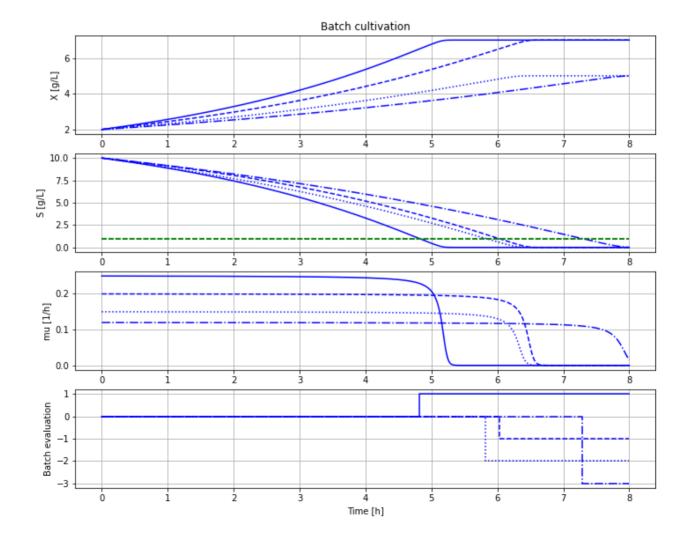
```
# Nominal parameters
par(S_min=1.0, time_final_max=6.0, X_final_min=5.0)
init(VX_0=2, VS_0=10)
par(Y=0.5, qSmax=0.5, Ks=0.1)

# Simulation of nominal parameters that gives a batch that meed the end criteria newplot(plotType='TimeSeries_2')
simu(8)
```



Exammple of process parameter changes and how they meet the end criteria
newplot(plotType='TimeSeries_2')

```
par(Y=0.50, qSmax=0.50); simu(8) # - pass (solid line)
par(Y=0.50, qSmax=0.40); simu(8) # - fail criteria time_final < 6.0 (dashed line)
par(Y=0.30, qSmax=0.50); simu(8) # - fail criteria X_final > 5.0 (dotted line)
par(Y=0.30, qSmax=0.40); simu(8) # - fail both criteria (dash dotted line)
```

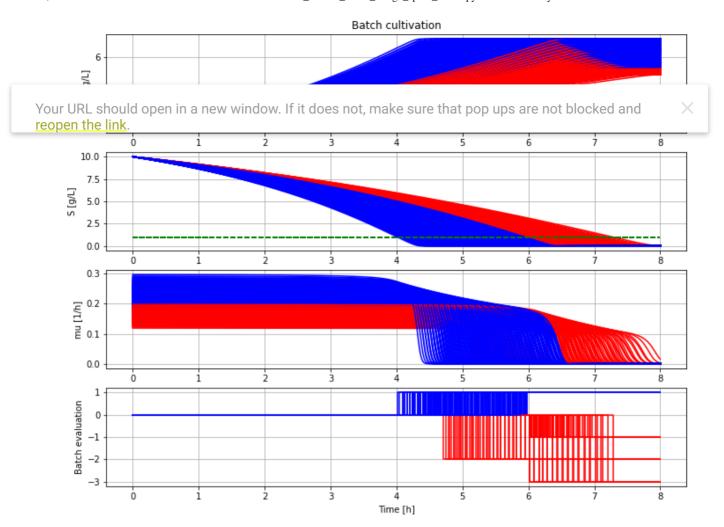


We see that the accepted batch (solid line) finish first. The batches that fail take longer time and two of them has also lower cell concentration at the end.

Your URL should open in a new window. If it does not, make sure that pop ups are not blocked and reopen the link.

Now let us systematically sweep through a number of combinations of process parameters Y and qSmax and evaluate the batches and visualise the result.

```
# Define sweep ranges and storage of final data
nY = 20
nqSmax = 20
Y \text{ range} = np.linspace(0.3, 0.5, nY)
qSmax range = np.linspace(0.4,0.6,nqSmax)
data = np.zeros([nY,nqSmax,5])
# Run parameter sweep - takes a few minutes
newplot(plotType='TimeSeries 2 diagrams')
init(VX 0=2, VS 0=10)
for j in range(nY):
    for k in range(nqSmax):
        par(Y=Y range[j])
        par(qSmax=qSmax range[k])
        simu(8)
        # Store final results
        data[j,k,0] = Y_range[j]
        data[j,k,1] = qSmax range[k]
        data[j,k,2] = sim res['monitor.time final'][-1]
        data[j,k,3] = sim res['monitor.X final'][-1]
        data[j,k,4] = sim res['monitor.batch evaluation'][-1]
        # Plot simulation results
        if sim res['monitor.batch evaluation'][-1] > 0:
            ax1.plot(sim res['time'], sim res['bioreactor.c[1]'],'b-')
            ax2.plot(sim_res['time'], sim_res['bioreactor.c[2]'],'b-')
            ax2.plot([0, simulationTime], [model.get('monitor.S min'), model.get('m
            ax3.plot(sim_res['time'], sim_res['bioreactor.culture.q[1]'],'b-')
            ax4.step(sim res['time'],sim res['monitor.batch evaluation'],where='pos
        else:
            ax1.plot(sim res['time'], sim res['bioreactor.c[1]'],'r-')
            ax2.plot(sim res['time'], sim res['bioreactor.c[2]'],'r-')
            ax2.plot([0, simulationTime], [model.get('monitor.S min'), model.get('m
            ax3.plot(sim res['time'], sim res['bioreactor.culture.q[1]'],'r-')
            ax4.step(sim res['time'],sim res['monitor.batch evaluation'],where='pos
plt.show()
```

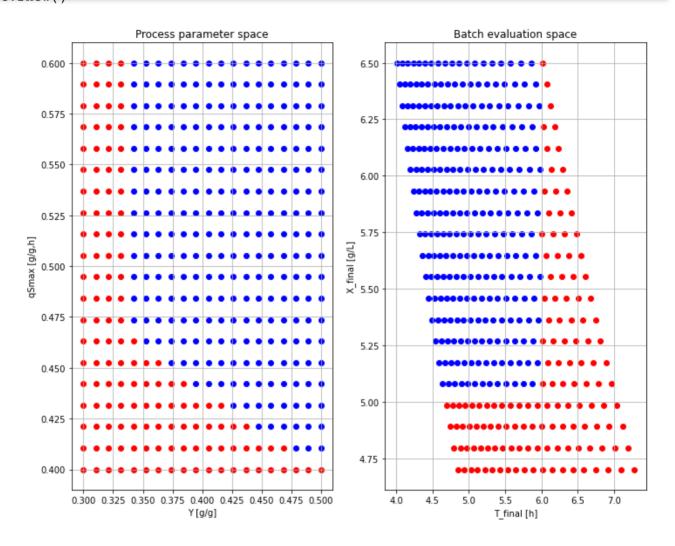


Batches represented by blue lines are those that in the end got accepted. The red ones failed.

```
# Show end results
plt.figure()
ax1 = plt.subplot(1,2,1)
ax2 = plt.subplot(1,2,2)
for j in range(nY):
    for k in range(nqSmax):
        if data[j,k,4] > 0:
            ax1.scatter(data[j,k,0],data[j,k,1],c='b')
        else:
            ax1.scatter(data[j,k,0],data[j,k,1],c='r')
ax1.grid()
#plt.axis([0, 0.8, 0, 0.8])
ax1.set ylabel('qSmax [g/g,h]')
ax1.set xlabel('Y [g/g]')
ax1.set_title('Process parameter space')
for j in range(nY):
    for k in range(nqSmax):
        if data[j,k,4] > 0:
            ax2.scatter(data[j,k,2],data[j,k,3],c='b')
        else:
```

```
ax2.scatter(data[j,k,2],data[j,k,3],c='r')
ax2.grid()
#plt.axis([0, 8, 0, 8])
ax2.set xlabel('T final [h]')
```





Here we visualize the previous simulations results in a different way with foucse on the end result. Each dot in the left diagram (process parameter space) represent a simulation that give a result in the rigiht diagam (batch evaluation space). The blue dots are those batches that were accepted and the red ones those that failed.

The blue dots in the process parameter space show the "design space" for the acceptance criteria we have.

→ 2 Batch end detection - with measurement noise

Here we load a system model with normal noise added to the sampled value of substrate concentration. The measurement of substrate conentration usually has a higher variation than measurement of cell concentration and therefore we focus here on the impact on substrate

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```
and or buttor to now in disorcte time with a give sumpler choa (actualt o. 1
hour). This discreteization also introduce an error in detection of the end point. By changing this
comple intervall to charter values you can see the impact of this arror but not done here
run -i BPL TEST2 Batch with noise explore.py
    Linux - run FMU pre-comiled JModelica 2.4
    Model for bioreactor has been setup. Key commands:
                    - change of parameters and initial values
     - par()
     - init()
                    - change initial values only
     - simu()

    simulate and plot

     - newplot()
                    - make a new plot
                    - show plot from previous simulation
     - show()
     - disp()
                   - display parameters and initial values from the last simula
     - describe() - describe culture, broth, parameters, variables with values
    Note that both disp() and describe() takes values from the last simulation
    Brief information about a command by help(), eg help(simu)
    Key system information is listed with the command system info()
```

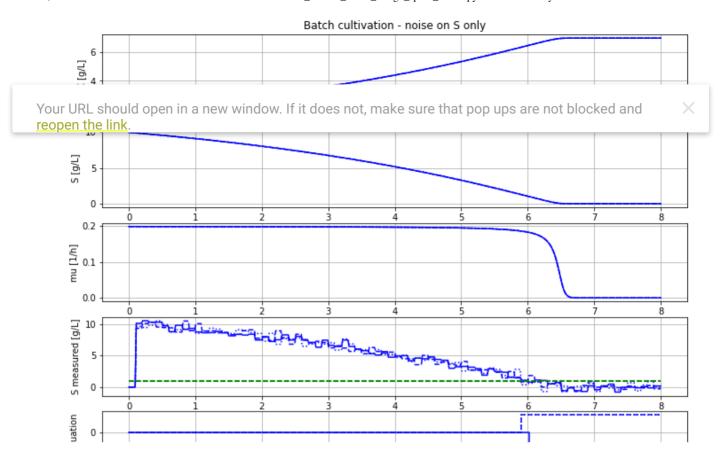
▼ 2.1 Batch evaluation under substrate measurement error.

<Figure size 850.394x680.315 with 0 Axes>

Here we see an example of how substrate measurement noise directly affect the evaluation of the batch from accetable to not acceptable.

```
# Nominal parameters
par(S_min=1.0, time_final_max=6.0, X_final_min=5.0)
init(VX_0=2, VS_0=10)
par(Y=0.5, qSmax=0.5, Ks=0.1)
par(sigma=0.48, samplePeriod=0.1)

# Simulation of nominal parameters that gives a batch that meed the end criteria newplot(plotType='TimeSeries_2')
par(Y=0.5, qSmax=0.4);
for value in [2,3,5]: par(seed=value); simu(8)
```



2.2 Batch evaluation under process variation and measurement error - parameter sweep

Now let us again systematically sweep through a number of combinations of process parameters Y and qSmax and evaluate the batches and visualise their result.

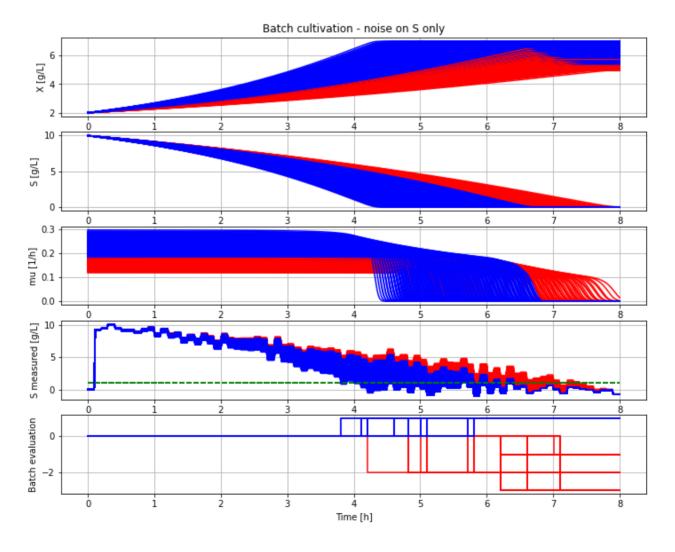
```
# Define sweep ranges and storage of final data
nY = 20
nqSmax = 20
Y \text{ range} = np.linspace(0.3, 0.5, nY)
qSmax range = np.linspace(0.4,0.6,nqSmax)
data = np.zeros([nY,nqSmax,5])
# Run parameter sweep - takes a few minuts
newplot(plotType='TimeSeries 2 diagrams')
par(sigma=0.48, seed=1, samplePeriod=0.1)
for j in range(nY):
    for k in range(nqSmax):
        par(Y=Y range[j])
        par(qSmax=qSmax_range[k])
        simu(8)
        # Store final results
        data[j,k,0] = Y range[j]
        data[j,k,1] = qSmax_range[k]
        data[j,k,2] = sim_res['monitor.time_final'][-1]
        data[j,k,3] = sim res['monitor.X final'][-1]
```

```
data[j,k,4] = sim_res['monitor.batch_evaluation'][-1]
# Plot simulation results
if sim res['monitor.batch evaluation'][-1] > 0:
```

```
ax4.plot(sim_res['time'], sim_res['sensor.out.c[2]'],'b-')
ax4.plot([0, simulationTime], [model.get('monitor.S_min'), model.get('monitor.S_min'), model.get('monitor.
```

ax4.plot([0, simulationTime], [model.get('monitor.S_min'), model.get('m
ax5.step(sim_res['time'],sim_res['monitor.batch_evaluation'],where='pos

plt.show()



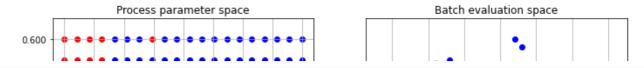
```
# Show end results
plt.figure()
```

```
ax1 = plt.subplot(1,2,1)
ax2 = plt.subplot(1,2,2)

for j in range(nY):
```

>

```
else:
            ax1.scatter(data[j,k,0],data[j,k,1],c='r')
ax1.grid()
#plt.axis([0, 0.8, 0, 0.8])
ax1.set ylabel('qSmax [g/g,h]')
ax1.set xlabel('Y [g/g]')
ax1.set title('Process parameter space')
for j in range(nY):
    for k in range(nqSmax):
        if data[j,k,4] > 0:
            ax2.scatter(data[j,k,2],data[j,k,3],c='b')
        else:
            ax2.scatter(data[j,k,2],data[j,k,3],c='r')
ax2.grid()
#plt.axis([0, 8, 0, 8])
ax2.set xlabel('T final [h]')
ax2.set ylabel('X final [g/L]')
ax2.set title('Batch evaluation space')
plt.show()
```



rugged.

With much more simulations we could get a better idea of the probablity that a batch is accepted and determine the design space in proabilistic sense.

3 Summary

We have worked through a simple example of evaluation of batch cuöture with given acceptance criteria and how that criteria can be translated to acceptable variation in process parameters, i.e. the design space.

In the deterministic case we get a rather clear cut design space.

In the more realistic case with subsrate measurment noise included we get a more complicated design space, but still similar.

The stochastic model introduce erorrs both due to the added normal noise in the substrate concentration, and due to the fact that we use time discrete system for the noise. The impact of the time discrete check when batch has ended can be made smaller by chosing a smaller sample intervall. This was not studied here and is left for the interested reader.

Note...

References

[1] Axelsson J.P. and A. Elsheikh: "An example of sensitivity analysis of a bioprocess using Bioprocess Library for Modelica", Proceedings MODPROD, Linköping, Sweden 2019, see presentation here.

Appendix

system info()

System information

Your URL should open in a new window. If it does not, make sure that pop ups are not blocked and reopen the link.

>

- -FMU by: JModelica.org
- -FMI: 2.0
- -Type: FMUModelCS2
- -Name: BPL_TEST2.BatchWithNoise -Generated: 2022-09-09T12:20:39
- -MSL: 3.2.2 build 3
- -Description: Bioprocess Library version 2.1.0 beta
- -Interaction: FMU-explore ver 0.9.3

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✓ 0s completed at 14:28

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