→ BPL_YEAST_AIR_Fedbatch script with PyFMI ver 2.7.4

The key library PyFMI v2.7.4 is installed and downgrading is done Numpy v1.19.1. To simplify this we first install conda.

After the installation a small application BPL_YEAST_AIR_Fedbatch is loaded and run. You can continue with this example if you like.

```
!lsb release -a # Actual VM Ubuntu version used by Google
    No LSB modules are available.
    Distributor ID: Ubuntu
    Description:
                    Ubuntu 18.04.6 LTS
    Release:
                    18.04
    Codename:
                    bionic
%env PYTHONPATH=
    env: PYTHONPATH=
!wget https://repo.anaconda.com/miniconda/Miniconda3-py37 4.12.0-Linux-x86 64.sh
!chmod +x Miniconda3-py37_4.12.0-Linux-x86_64.sh
!bash ./Miniconda3-py37 4.12.0-Linux-x86 64.sh -b -f -p /usr/local
import sys
sys.path.append('/usr/local/lib/python3.7/site-packages/')
        - ruamel yaml==0.15.100=py37h27cfd23 0
        - setuptools==61.2.0=py37h06a4308 0
        - six==1.16.0=pyhd3eb1b0 1
        - sqlite==3.38.2=hc218d9a 0
        - tk==8.6.11=h1ccaba5 0
        - tqdm==4.63.0=pyhd3eb1b0 0
        - urllib3==1.26.8=pyhd3eb1b0_0
        - wheel==0.37.1=pyhd3eb1b0 0
        -xz==5.2.5=h7b6447c 0
        - yaml==0.2.5=h7b6447c 0
        - zlib==1.2.12=h7f8727e 1
```

The following NEW packages will be INSTALLED:

```
_libgcc_mutex
                   pkgs/main/linux-64::_libgcc_mutex-0.1-main
openmp mutex
                   pkgs/main/linux-64:: openmp mutex-4.5-1 gnu
                   pkgs/main/linux-64::brotlipy-0.7.0-py37h27cfd23 1003
brotlipy
ca-certificates
                   pkqs/main/linux-64::ca-certificates-2022.3.29-h06a4308 1
certifi
                   pkgs/main/linux-64::certifi-2021.10.8-py37h06a4308 2
cffi
                   pkgs/main/linux-64::cffi-1.15.0-py37hd667e15_1
charset-normalizer pkgs/main/noarch::charset-normalizer-2.0.4-pyhd3eb1b0 0
                   pkgs/main/noarch::colorama-0.4.4-pyhd3eb1b0 0
colorama
                   pkgs/main/linux-64::conda-4.12.0-py37h06a4308 0
conda
conda-content-tru~ pkgs/main/noarch::conda-content-trust-0.1.1-pyhd3eb1b0 0
conda-package-han~ pkgs/main/linux-64::conda-package-handling-1.8.1-py37h7f8
                   pkgs/main/linux-64::cryptography-36.0.0-py37h9ce1e76_0
cryptography
```

```
BPL_YEAST_AIR_Fedbatch_colab.ipynb - Colaboratory
                   pkgs/main/noarcn::lana-3.3-pyna3epibu u
ıana
ld impl linux-64
                   pkgs/main/linux-64::ld impl linux-64-2.35.1-h7274673 9
libffi
                   pkgs/main/linux-64::libffi-3.3-he6710b0 2
                   pkgs/main/linux-64::libgcc-ng-9.3.0-h5101ec6 17
libgcc-ng
                   pkgs/main/linux-64::libgomp-9.3.0-h5101ec6 17
libgomp
                   pkgs/main/linux-64::libstdcxx-ng-9.3.0-hd4cf53a 17
libstdcxx-ng
                   pkgs/main/linux-64::ncurses-6.3-h7f8727e 2
ncurses
                   pkgs/main/linux-64::openssl-1.1.1n-h7f8727e 0
openssl
                   pkgs/main/linux-64::pip-21.2.2-py37h06a4308 0
pip
                   pkgs/main/linux-64::pycosat-0.6.3-py37h27cfd23 0
pycosat
                   pkgs/main/noarch::pycparser-2.21-pyhd3eb1b0 0
pycparser
                   pkgs/main/noarch::pyopenssl-22.0.0-pyhd3eb1b0 0
pyopenssl
pvsocks
                   pkgs/main/linux-64::pvsocks-1.7.1-pv37 1
                   pkgs/main/linux-64::python-3.7.13-h12debd9 0
python
                   pkgs/main/linux-64::readline-8.1.2-h7f8727e 1
readline
                   pkgs/main/noarch::requests-2.27.1-pyhd3eb1b0 0
requests
                   pkgs/main/linux-64::ruamel yaml-0.15.100-py37h27cfd23 0
ruamel yaml
                   pkgs/main/linux-64::setuptools-61.2.0-py37h06a4308 0
setuptools
six
                   pkgs/main/noarch::six-1.16.0-pyhd3eb1b0 1
                   pkgs/main/linux-64::sqlite-3.38.2-hc218d9a 0
sqlite
                   pkgs/main/linux-64::tk-8.6.11-h1ccaba5 0
tk
                   pkgs/main/noarch::tqdm-4.63.0-pyhd3eb1b0 0
tqdm
urllib3
                   pkgs/main/noarch::urllib3-1.26.8-pyhd3eb1b0 0
                   pkgs/main/noarch::wheel-0.37.1-pyhd3eb1b0 0
wheel
                   pkgs/main/linux-64::xz-5.2.5-h7b6447c 0
X 7.
yaml
                   pkgs/main/linux-64::yaml-0.2.5-h7b6447c_0
zlib
                   pkgs/main/linux-64::zlib-1.2.12-h7f8727e 1
```

```
Preparing transaction: done
Executing transaction: done
```

```
!conda update -n base -c defaults conda --yes
    The following packages will be REMOVED:
```

```
colorama-0.4.4-pyhd3eb1b0 0
conda-content-trust-0.1.1-pyhd3eb1b0 0
six-1.16.0-pyhd3eb1b0 1
```

The following packages will be UPDATED:

```
openmp mutex
                                                 4.5-1 gnu --> 5.1-1 gnu
                                      2022.3.29-h06a4308 1 --> 2022.07.19-h06
ca-certificates
certifi
                                 2021.10.8-py37h06a4308_2 --> 2022.6.15-py37
cffi
                                     1.15.0-py37hd667e15 1 --> 1.15.1-py37h74
conda
                                     4.12.0-py37h06a4308 0 --> 4.14.0-py37h06
                                     36.0.0-py37h9cele76 0 --> 37.0.1-py37h9c
cryptography
ld impl linux-64
                                         2.35.1-h7274673 9 --> 2.38-h1181459
                                         9.3.0-h5101ec6_17 --> 11.2.0-h123456
libgcc-ng
                                        9.3.0-h5101ec6 17 --> 11.2.0-h123456
libgomp
                                         9.3.0-hd4cf53a 17 --> 11.2.0-h123456
libstdcxx-ng
                                            6.3-h7f8727e_2 --> 6.3-h5eee18b_3
ncurses
openssl
                                         1.1.1n-h7f8727e_0 --> 1.1.1q-h7f8727
pip
                                     21.2.2-py37h06a4308 0 --> 22.1.2-py37h06
                   pkgs/main/noarch::requests-2.27.1-pyh~ --> pkgs/main/linu
requests
                                     61.2.0-py37h06a4308 0 --> 63.4.1-py37h06
setuptools
sqlite
                                         3.38.2-hc218d9a 0 --> 3.39.2-h508229
                                         8.6.11-h1ccaba5 0 --> 8.6.12-h1ccaba
tk
                   pkgs/main/noarch::tqdm-4.63.0-pyhd3eb~ --> pkgs/main/linu
tqdm
```

```
pkgs/main/noarcn::urilib3-1.26.8-pynd~ --> pkgs/main/linu
urilib3
                                            5.2.5-h7b6447c 0 --> 5.2.5-h7f8727\epsilon
X 7.
zlib
                                           1.2.12-h7f8727e 1 --> 1.2.12-h7f8727
```

```
Downloading and Extracting Packages
                           781 KB
    ncurses-6.3
                                      : 100% 1.0/1 [00:00<00:00, 3.06it/s]
                                        : 100% 1.0/1 [00:00<00:00, 12.71it/s]
    cffi-1.15.1
                           227 KB
    xz-5.2.5
                           339 KB
                                        : 100% 1.0/1 [00:00<00:00, 12.84it/s]
    pip-22.1.2
                           2.4 MB
                                        : 100% 1.0/1 [00:00<00:00, 3.53it/s]
                                        : 100% 1.0/1 [00:00<00:00, 14.74it/s]
    libgomp-11.2.0
                           474 KB
    zlib-1.2.12
                           106 KB
                                        : 100% 1.0/1 [00:00<00:00, 12.46it/s]
                                        : 100% 1.0/1 [00:00<00:00, 17.64it/s]
    ca-certificates-2022
                           124 KB
    libqcc-nq-11.2.0
                           5.3 MB
                                        : 100% 1.0/1 [00:00<00:00, 4.62it/s]
                                        : 100% 1.0/1 [00:00<00:00, 14.61it/s]
    tqdm-4.64.0
                           126 KB
                                        : 100% 1.0/1 [00:00<00:00, 8.19it/s]
    conda-4.14.0
                           909 KB
                                        : 100% 1.0/1 [00:00<00:00, 13.11it/s]
    cytoolz-0.11.0
                           328 KB
                                        : 100% 1.0/1 [00:00<00:00, 12.11it/s]
    sqlite-3.39.2
                           1.1 MB
    ld impl linux-64-2.3
                                        : 100% 1.0/1 [00:00<00:00, 13.14it/s]
                           654 KB
    _openmp_mutex-5.1
                           21 KB
                                        : 100% 1.0/1 [00:00<00:00, 13.16it/s]
                                        : 100% 1.0/1 [00:00<00:00, 8.21it/s]
    cryptography-37.0.1
                           1.3 MB
                                        : 100% 1.0/1 [00:00<00:00, 6.16it/s]
                           1.1 MB
    setuptools-63.4.1
                                        : 100% 1.0/1 [00:00<00:00, 10.67it/s]
    urllib3-1.26.11
                           181 KB
                                        : 100% 1.0/1 [00:00<00:00, 13.94it/s]
    requests-2.28.1
                           92 KB
    toolz-0.11.2
                           49 KB
                                        : 100% 1.0/1 [00:00<00:00, 15.76it/s]
                                        : 100% 1.0/1 [00:00<00:00,
    libstdcxx-ng-11.2.0
                           4.7 MB
                                                                    4.90it/s]
                                        : 100% 1.0/1 [00:00<00:00,
    tk-8.6.12
                           3.0 MB
                                                                    2.68it/s]
                                        : 100% 1.0/1 [00:00<00:00, 17.50it/s]
    certifi-2022.6.15
                           153 KB
                           2.5 MB
                                        : 100% 1.0/1 [00:00<00:00, 7.07it/s]
    openssl-1.1.1q
    Preparing transaction: done
    Verifying transaction: done
    Evenuting transaction. done
!conda --version
```

```
!python --version
    conda 4.14.0
```

Python 3.7.13

!conda install -c conda-forge pyfmi==2.7.4 --yes # Install the key package

```
CONGR TOTAC / TIMER OFF. TIMER PRODUCT STORY TO TIMER OF OPENDIAL
TTDTUPUCA
libopenblas
                   conda-forge/linux-64::libopenblas-0.3.20-pthreads h78a641
libxml2
                   conda-forge/linux-64::libxml2-2.9.12-h72842e0_0
libxslt
                   conda-forge/linux-64::libxslt-1.1.33-h15afd5d 2
lxml
                   conda-forge/linux-64::lxml-4.8.0-py37h540881e 2
                   conda-forge/linux-64::metis-5.1.0-h58526e2 1006
metis
                   conda-forge/linux-64::mpfr-4.1.0-h9202a9a_1
mpfr
numpy
                   conda-forge/linux-64::numpy-1.21.6-py37h976b520 0
                   conda-forge/linux-64::pyfmi-2.7.4-py37h161383b 0
pyfmi
python abi
                   conda-forge/linux-64::python abi-3.7-2 cp37m
scipy
                   conda-forge/linux-64::scipy-1.7.3-py37hf2a6cf1 0
                   conda-forge/linux-64::suitesparse-5.10.1-h9e50725 1
suitesparse
sundials
                   conda-forge/linux-64::sundials-5.8.0-h558c624 0
tbb
                   conda-forge/linux-64::tbb-2021.5.0-h924138e 1
```

The following packages will be UPDATED:

```
certifi
                   pkgs/main/linux-64::certifi-2022.6.15~ --> conda-forge/nc
```

The following packages will be SUPERSEDED by a higher-priority channel:

```
ca-certificates pkgs/main::ca-certificates-2022.07.19~ --> conda-forge::c conda pkgs/main::conda-4.14.0-py37h06a4308_0 --> conda-forge::c pkgs/main::openssl-1.1.1q-h7f8727e_0 --> conda-forge::c
```

```
Downloading and Extracting Packages
metis-5.1.0
                                 : 100% 1.0/1 [00:01<00:00, 1.08s/it]
                       4.1 MB
                                   : 100% 1.0/1 [00:00<00:00, 20.00it/s]
libgfortran-ng-12.1.
                       23 KB
                                   : 100% 1.0/1 [00:00<00:00, 19.68it/s]
libblas-3.9.0
                       12 KB
libiconv-1.16
                                   : 100% 1.0/1 [00:00<00:00, 3.83it/s]
                       1.4 MB
pyfmi-2.7.4
                       12.4 MB
                                   : 100% 1.0/1 [00:08<00:00,
                                                               8.27s/it]
                                   : 100% 1.0/1 [00:00<00:00, 25.96it/s]
python abi-3.7
                       4 KB
openssl-1.1.1o
                                   : 100% 1.0/1 [00:00<00:00, 2.17it/s]
                       2.1 MB
libcblas-3.9.0
                       12 KB
                                   : 100% 1.0/1 [00:00<00:00, 18.09it/s]
                                   : 100% 1.0/1 [00:00<00:00,
libxm12-2.9.12
                       772 KB
                                                               3.77it/s]
sundials-5.8.0
                       1.0 MB
                                   : 100% 1.0/1 [00:00<00:00, 2.25it/s]
tbb-2021.5.0
                       1.9 MB
                                   : 100% 1.0/1 [00:00<00:00,
                                                               2.31it/s]
                                   : 100% 1.0/1 [00:00<00:00,
1xm1-4.8.0
                       1.4 MB
                                                               2.59it/s]
conda-4.14.0
                       1010 KB
                                   : 100% 1.0/1 [00:00<00:00,
                                                               2.57it/s]
                                   : 100% 1.0/1 [00:00<00:00,
assimulo-3.2.9
                       2.6 MB
                                                               1.29it/s]
                                   : 100% 1.0/1 [00:00<00:00,
libxslt-1.1.33
                       522 KB
                                                               4.49it/s]
fmilib-2.2.3
                       532 KB
                                   : 100% 1.0/1 [00:00<00:00, 1.15it/s]
libopenblas-0.3.20
                       10.1 MB
                                   : 100% 1.0/1 [00:02<00:00, 2.25s/it]
                                   : 100% 1.0/1 [00:00<00:00,
libgfortran5-12.1.0
                       1.8 MB
                                                               2.51it/s]
icu-68.2
                                   : 100% 1.0/1 [00:02<00:00,
                       13.1 MB
                                                               2.48s/it]
mpfr-4.1.0
                       2.6 MB
                                   : 100% 1.0/1 [00:00<00:00,
                                   : 100% 1.0/1 [00:00<00:00, 28.58it/s]
liblapack-3.9.0
                       12 KB
certifi-2022.6.15
                       154 KB
                                   : 100% 1.0/1 [00:00<00:00, 16.60it/s]
ca-certificates-2022
                       149 KB
                                   : 100% 1.0/1 [00:00<00:00, 18.51it/s]
                                   : 100% 1.0/1 [00:01<00:00,
numpy-1.21.6
                       6.1 MB
                                                               1.76s/it]
gmp-6.2.1
                       806 KB
                                   : 100% 1.0/1 [00:00<00:00,
                                                               4.33it/s]
scipy-1.7.3
                       21.8 MB
                                   : 100% 1.0/1 [00:04<00:00,
                                                               4.71s/it]
                                   : 100% 1.0/1 [00:00<00:00,
                       2.4 MB
suitesparse-5.10.1
                                                               1.60it/s]
Preparing transaction: done
Verifying transaction: done
Executing transaction: done
Retrieving notices: ...working... done
```

!conda install numpy=1.19.1 --yes # Need to downgrade numpy

```
Collecting package metadata (current_repodata.json): done
Solving environment: failed with initial frozen solve. Retrying with flexible
Collecting package metadata (repodata.json): done
Solving environment: done
```

The following packages will be downloaded:

```
package build
```

blas-1.0	openblas	46	KB
numpy-1.19.1	py37h30dfecb_0	21	KB
numpy-base-1.19.1	py37h75fe3a5_0	4.1	MB
	Total:	4.2	MB

```
The following NEW packages will be INSTALLED:
                    pkgs/main/linux-64::blas-1.0-openblas
  blas
  numpy-base
                    pkgs/main/linux-64::numpy-base-1.19.1-py37h75fe3a5 0
The following packages will be UPDATED:
  ca-certificates
                    conda-forge::ca-certificates-2022.6.1~ --> pkgs/main::ca-
  openssl
                    conda-forge::openssl-1.1.1o-h166bdaf 0 --> pkgs/main::ope
The following packages will be SUPERSEDED by a higher-priority channel:
  certifi
                    conda-forge/noarch::certifi-2022.6.15~ --> pkgs/main/linu
  conda
                    conda-forge::conda-4.14.0-py37h89c186~ --> pkgs/main::cor
  numpy
                    conda-forge::numpy-1.21.6-py37h976b52~ --> pkgs/main::num
Downloading and Extracting Packages
                              : 100% 1.0/1 [00:00<00:00, 5.67it/s]
numpy-1.19.1
                   21 KB
                                | : 100% 1.0/1 [00:00<00:00, 17.05it/s]
blas-1.0
                    46 KB
numpy-base-1.19.1 | 4.1 MB
                                : 100% 1.0/1 [00:01<00:00, 1.34s/it]
Preparing transaction: done
Verifying transaction: done
Executing transaction: done
Retrieving notices: ...working... done
```

Notes of BPL_YEAST_AIR_Fedbatch

This notebook demonstrate yeast fedbatch cultivation. We look at impact of changes in the glucose feeding. We also take a look at tuning of the DO-control system. Both liquid- and gasphase are included in the model.

Interaction with the compiled model as FMU is mainly through the simplified commands: par(), init(), newplot(), simu() etc. The last simulation is always available in the workspace and called 'sim_res'. The command describe() brings mainly up description information from the actual Modelica code from the FMU but is complemented with information given in the dedicated Python setup-file.

The idea is to demonstrate how simulations and varying conditions can provide some process insight that can support the experimetnal work. I hope that at the end of this session you are ready to formulate your own questions you want to address with simulations - and you can just go on in this notebook! Just press the field "+Code" in the upper left part of notebook interface and you get a new "cell" where you write your own code. You can copy and paste from cells above using ctrol-c and ctrl-p as usual and edit the cell. When your are ready to execute the cell

just press the "play button" to the left in the cell or press shift-enter as in "ordinary" Jupyter notebooks.

After a session you may want to save your own notebook. That you can do on your Google Drive account and I refer to Colab instructions for how to do this. It is easy.

Enjoy!

Now specific installation and the run simulations. Start with connecting to Github. Then upload the two files:

- FMU BPL_YEAST_AIR_Fedbatch_linux_jm_cs.fmu
- Setup-file BPL_YEAST_AIR_Fedbatch_explore

→ BPL_YEAST_AIR_Fedbatch - demo

This notebook demonstrate yeast fedbatch cultivation. We look at impact of changes in the glucose feeding. We also take a look at tuning of the DO-control system. Both liquid- and gasphase are included in the model. The culture growth and metabolism are formulated in relation to to the respiratory capacity [1] and the model is exapanded to describe also the gas phase as well as the culture heat production.

Interaction with the compiled model as FMU is mainly through the simplified commands: par(), init(), newplot(), simu() etc. The last simulation is always available in the workspace and called 'sim_res'. The command describe() brings mainly up description information from the actual Modelica code from the FMU but is complemented with information given in the dedicated Python setup-file.

The idea is to demonstrate how simulations and varying conditions can provide some process insight that can support the experimetral work. I hope that at the end of this session you are ready to formulate your own questions you want to address with simulations - and you can just go on in this notebook! Just press the field "+Code" in the upper left part of notebook interface

and you get a new "cell" where you write your own code. You can copy and paste from cells above using ctrol-c and ctrl-p as usual and edit the cell. When your are ready to execute the cell just press the "play button" to the left in the cell or press shift-enter as in "ordinary" Jupyter notebooks.

After a session you may want to save your own notebook. That you can do on your Google Drive account and I refer to Colab instructions for how to do this. It is easy.

Enjoy!

About the process model

We can get information about the process, liquid- and gas-phase by the command describe(). This command can also be used to bring up information about a specific variable or parameter. However, you should use describe() after a simulation to get the valued used during the simulation.

```
describe('culture'); print(); describe('liquidphase'); print(); describe('gasphase'

Saccharomyces cerevisae - default parameters for strain H1022

Reactor broth substances included in the model

Cells index = 1 - molecular weight = 24.6 Da
Glucose index = 2 - molecular weight = 180.0 Da
Ethanol index = 3 - molecular weight = 46.0 Da
Dissolved O2 index = 4 - molecular weight = 32.0 Da
Dissolved CO2 index = 5 - molecular weight = 44.0 Da
```

```
Reactor gasphase substances included in the model

N2 etc index = 1 - molecular weight = 28.0 Da

O2 index = 2 - molecular weight = 32.0 Da

CO2 index = 3 - molecular weight = 44.0 Da

Ethanol index = 4 - molecular weight = 46.0 Da
```

The model of the process has parameters both for culture, gas_liquid_transfer, as well as feeding procedure. The parameters that are available for changes you find by the command disp() and you get a long list and you change by them by command par(). The model has even more parameters in the background but not made available for interaction.

▼ First simulations - adjusting start of substrate feeding

```
# Culture parameters and others at default values
par(q02lim=0.0069)

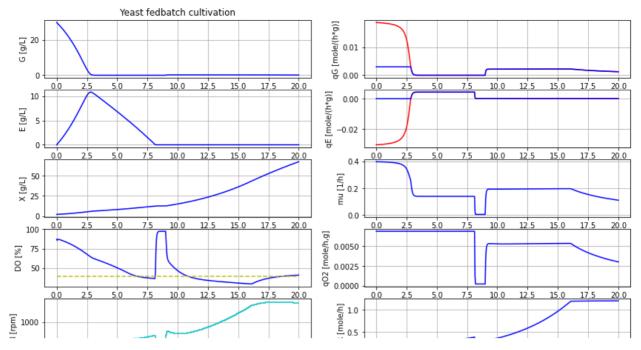
# Process initial conditions
init(V_0=4.5, VG_0=4.5*30, VX_0=4.5*2, VE_0=4.5*0)

# Feed profile
par(t_start=9, F_start=0.044, mu_feed=0.20, F_max=0.18)

# DO-control parameters
par(samplePeriod=1/60, K=10, Ti=0.5, I_0=500)

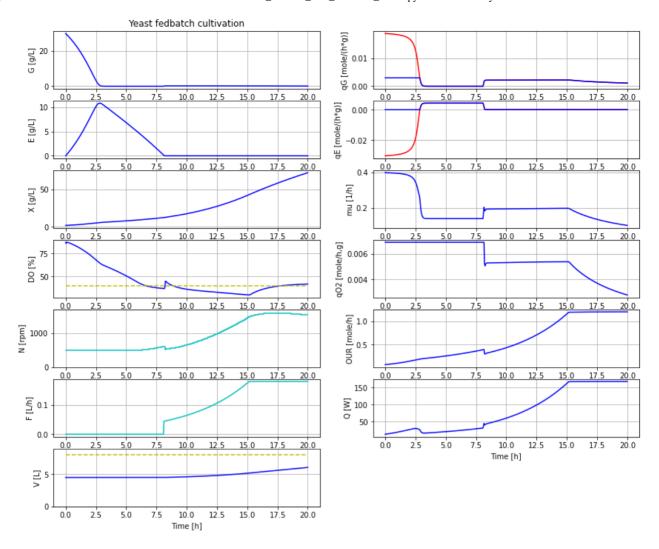
# Simulate and plot
newplot(title='Yeast fedbatch cultivation', plotType='Overview')
simu(20)
```

simu(20)



Now we can get value of broth volume as well as the headspace and values are the last ones in the simulation

```
describe('bioreactor.V')
    Reactor broth volume : 5.892 [ L ]
                       10.0 12.5 15.0 17.5 20.0
describe('bioreactor.V_gasphase')
    Volume of the gas phase : 2.108 [ L ]
# Take a look at the parameters available to adjust the dosage scheme
disp('dosage', decimals=4)
    mu feed: 0.2
    F 0 : 0.0
    t start: 9.0
    F start : 0.044
    F max : 0.18
# Let us start the feeding just after the batch phase has ended and keep other para
par(t_start=8.1)
# Simulate and plot
newplot(title='Yeast fedbatch cultivation', plotType='Overview')
```



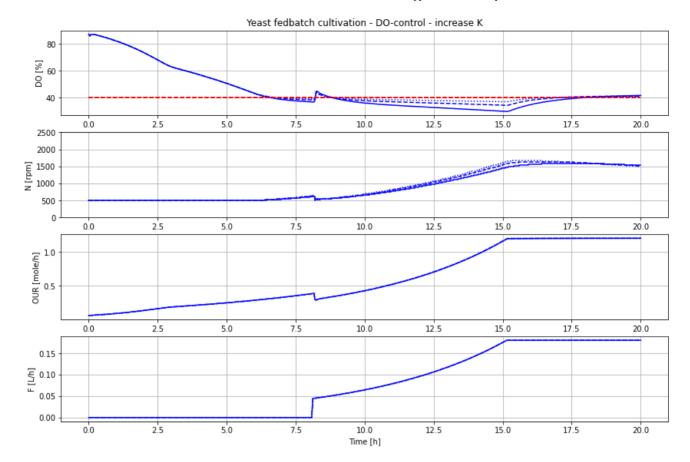
The increase of DO to about 50 % at end of batch phase should be possible to detect easily. This simulation is more realistic and we use these settings from now on.

▼ DO-control - tuning of PI-regulator parameters

Let us focus on the DO-control system and choose a more limited plotType. We study the impact of PI control parameters and see if we can decrease the control error without looing stability.

```
# Let us take a closer look at the DO-control system and try to make control error
newplot(title='Yeast fedbatch cultivation - DO-control - increase K', plotType='Foc
for value in [10, 20, 40]: par(K=value); simu(20)
```

```
# Reset K to the original value
par(K=10)
```



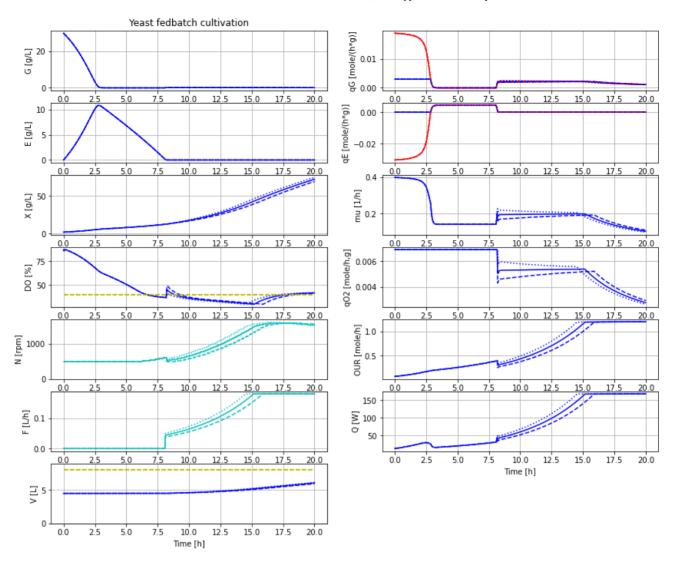
We see that by a higher control gain K the DO-control error get smaller and the stability of the control system is maintained.

Exercise I leave for you to study the impact variation of the Ti-parameter. Just make a new cell below. Then copy and paste the cell above and change parameter to Ti.

Sensitivity to changes in feed-profile

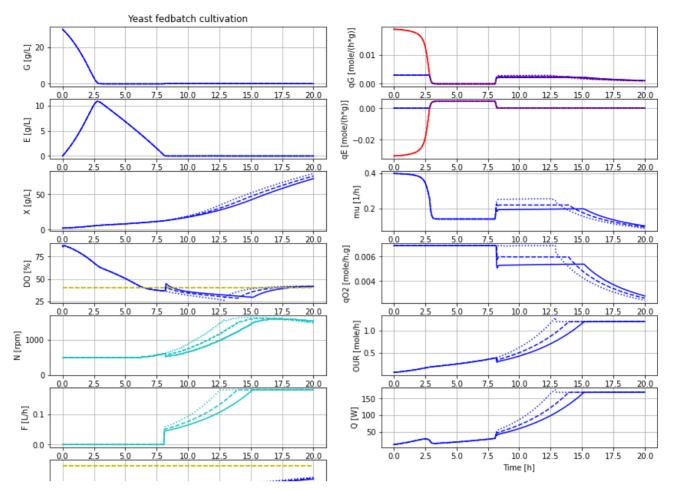
Now, let us focus on investigating impact of changes in the feed-profile. The goal is to increase the produced cell mass without accumulation of by-product ethanol. Simulation can bring some insight into how behaviour of the differen variables change when by-product is formed. This insight can help to interpret experimental results.

```
# Let us check the sensitivity to changes in the feed profile design
newplot(title='Yeast fedbatch cultivation', plotType='Overview')
for value in [0.044, 0.038, 0.050]: par(F start=value); simu(20)
```

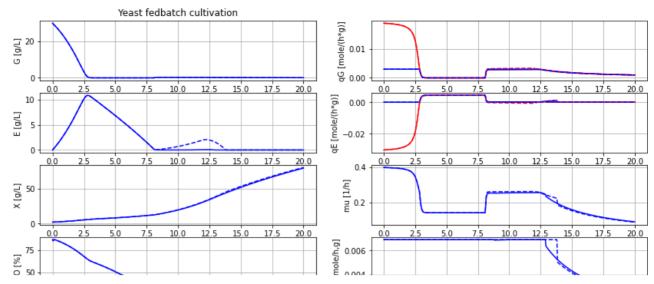


The variation in F_start has an impact and we see that the actual growth rate during fedbatch phase do converge to the set growth rate of the feed, but i takes more than 5 hours.

```
# Let us investigate a feedprofile that is closer to the maximal capacity
newplot(title='Yeast fedbatch cultivation', plotType='Overview')
par(F_start=0.044, mu_feed=0.20); simu(20)
par(F_start=0.050, mu_feed=0.22); simu(20)
par(F_start=0.057, mu_feed=0.26); simu(20)
```



And let us see what happens if the feedprofile exceed the culture capacity
newplot(title='Yeast fedbatch cultivation', plotType='Overview')
par(F_start=0.057, mu_feed=0.26); simu(20)
par(F_start=0.063, mu_feed=0.28); simu(20)
par(F_start=0.044, mu_feed=0.20)



Note that with the feedprofile that exceed culture respiratory capacity, ethanol is accumulated during time 8-12.5 hours. When the feedprofile then is constant from time 12.5 hours and on, then the accumulated ethanol is consumed over about an hour. This leads to a higher oxygen demand and heat production during this time. The specific cell growth rate is also slightly higher during this period.



Exercise You can investiate the impact of changing the maximal feedrate F_max. Make sure that the DO level do not get too low.

```
0
```

Make your own diagrams

There are a couple of pre-defined plotType for the application that you make by the command newplot(). The command result in a list "diagrams" that descrige the commands that make the plot when you call simu() or you just want to look at the last simulation again with a changed plotType using show().

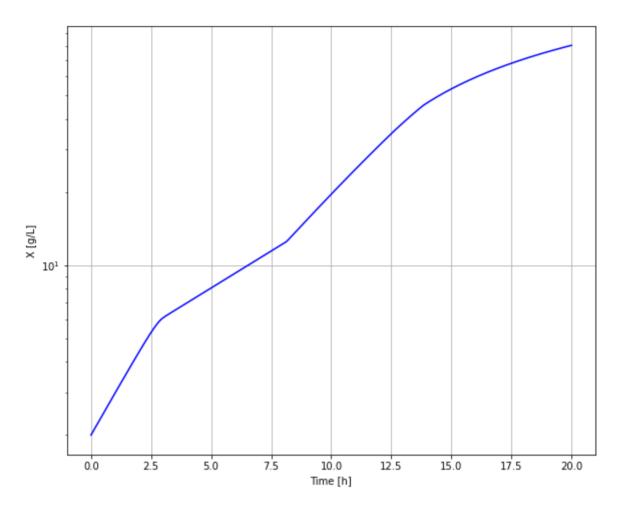
You can also in Jupyter notebook directly define the list "diagrams" and then that will be used for subsequent calls of simu() or show(). When you have made a diagram that you want to reuse many times you can bring it into the python-setup file and edit the newplot() command and add a new plotType.

Below a few simple examples that show how to do a diagram directly i the notebook

```
# First decrease the diagram size
plt.rcParams['figure.figsize'] = [24/2.54, 20/2.54]

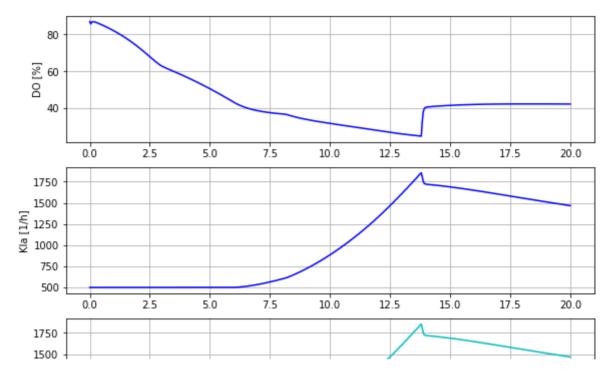
# Improvise and make your own diagram - cell concentration in a logarithmic plot
plt.figure()
ax1 = plt.subplot(1,1,1)
ax1.set_ylabel('X [g/L]')
ax1.set_xlabel('Time [h]')
ax1.grid()
```

```
setLines()
diagrams.clear()
diagrams.append("ax1.semilogy(sim_res['time'], sim_res['bioreactor.c[1]'], color='b
show()
```



```
# - study the variation of Kla together with DO and N during cultivation
plt.figure()
ax1 = plt.subplot(3,1,1); ax2 = plt.subplot(3,1,2); ax3 = plt.subplot(3,1,3)
ax1.set_ylabel('DO [%]'); ax1.grid()
ax2.set_ylabel('Kla [1/h]'); ax2.grid()
ax3.set_ylabel('N [rpm]'); ax3.grid()
ax3.set_xlabel('Time [h]')

setLines()
diagrams.append("ax1.plot(sim_res['time'], sim_res['DOsensor.out'], color='b', line
diagrams.append("ax2.plot(sim_res['time'], sim_res['bioreactor.gas_liquid_transfer.
diagrams.append("ax3.plot(sim_res['time'], sim_res['bioreactor.N'], color='c', line
show()
```

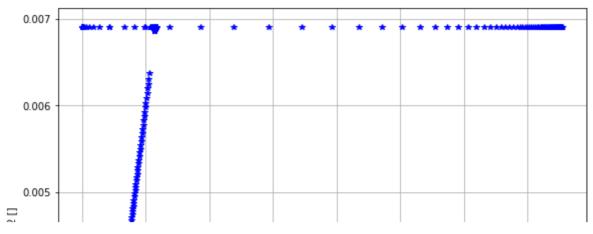


The relation is Kla = alpha_O2*N and we see the value of the parameter should be around 1.0, and we check below

```
disp('bioreactor.gas_liquid_transfer.alpha_02')
    alpha_02 : 1.0

# - study the relation q02 vs qG(G)
plt.figure()
ax1 = plt.subplot(1,1,1)
ax1.set_ylabel('q02 []')
ax1.set_xlabel('qG []')
ax1.set_xlabel('qG []')
ax1.grid()

setLines()
diagrams.clear()
diagrams.append("ax1.plot(sim_res['bioreactor.culture.qGm'], sim_res['bioreactor.cu
par(F_start=0.057, mu_feed=0.26)
simu(20)
```



During the cultivation we have a number of data points for qG and qO2 at the same time, during different conditions. What we see in the diagram is that qO2 increase with qG until qG reach a level of just above 0.0025 and then qO2 saturats for highter qG. This what expect to see.

We also see that for lower qG we have also qO2 values at saturation level. This points correspond to a situation where ethanol is consumed with the remaining respiratory capacity. Glucose is consumed by priority.

Summary

- We have first seen an overview diagram of a typical yeast fedbatch cultivation where the feed started about an hour after the batch phase was finished. A new simulation was made where the feed started directly after detection of lack of substrate.
- We also took a look at the DO-control system and saw that we could decrease the control error by increasing the PI-controller gain. Stability of the control system remained.
- Then we tested variations in the feed dosage scheme and investigated the possibilities to increae the production.
- We also saw what happens if the feed dosage exceed the culture respiratory capacity and what to look for during the experimental work.
- Finally we saw some examples of how to improvise new diagrams.

References

[1] Sonnleitner, B and O. Käppeli "Growth of *Sacharomyces cerevisiae* is controlled by its limited respiratory capacity: formulationa and verification of a hypothesis", Biotech. Bioeng., 1986.

Appendix

List of components in the process setup and also a couple of other things like li
describe('parts')

```
['airFlow_setpoint', 'airtube', 'atmosphere', 'bioreactor', 'bioreactor.cultur
```

system_info()

System information

- -OS: Linux
- -Python: 3.7.13
- -PyFMI: 2.7.4
- -FMU by: JModelica.org
- -FMI: 2.0
- -Type: FMUModelCS2
- -Name: BPL YEAST AIR. Fedbatch DOcontrol
- -Generated: 2022-08-26T11:07:26
- -MSL: 3.2.2 build 3
- -Description: Bioprocess Library version 2.1.0 beta
- -Interaction: FMU-explore ver 0.9.2

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