

## BPL\_IEC\_operation script with PyFMI

The key library PyFMI is installed.

After the installation a small application BPL\_IEC\_operation is loaded and run. You can continue with this example if you like.

```
!lsb_release -a # Actual VM Ubuntu version used by Google
In [1]:
       No LSB modules are available.
       Distributor ID: Ubuntu
                       Ubuntu 22.04.4 LTS
       Description:
       Release:
                       22.04
       Codename:
                       jammy
In [2]: %env PYTHONPATH=
       env: PYTHONPATH=
        !python --version
In [3]:
       Python 3.11.11
In [4]: !wget https://repo.anaconda.com/miniconda/Miniconda3-py311_24.11.1-0-Linux-x86_64.s
        !chmod +x Miniconda3-py311_24.11.1-0-Linux-x86_64.sh
        !bash ./Miniconda3-py311_24.11.1-0-Linux-x86_64.sh -b -f -p /usr/local
        import sys
        sys.path.append('/usr/local/lib/python3.11/site-packages/')
```

```
--2025-03-27 08:21:43-- https://repo.anaconda.com/miniconda/Miniconda3-py311_24.11.
       1-0-Linux-x86_64.sh
       Resolving repo.anaconda.com (repo.anaconda.com)... 104.16.191.158, 104.16.32.241, 26
       06:4700::6810:20f1, ...
       Connecting to repo.anaconda.com (repo.anaconda.com) | 104.16.191.158 | :443... connecte
       HTTP request sent, awaiting response... 200 OK
       Length: 145900576 (139M) [application/octet-stream]
       Saving to: 'Miniconda3-py311_24.11.1-0-Linux-x86_64.sh'
       Miniconda3-py311_24 100%[==========>] 139.14M 83.4MB/s
                                                                          in 1.7s
       2025-03-27 08:21:45 (83.4 MB/s) - 'Miniconda3-py311_24.11.1-0-Linux-x86_64.sh' saved
       [145900576/145900576]
       PREFIX=/usr/local
       Unpacking payload ...
       Installing base environment...
       Preparing transaction: ...working... done
       Executing transaction: ...working... done
       installation finished.
In [5]: !conda update -n base -c defaults conda --yes
```

Channels:

- defaults

Platform: linux-64

Collecting package metadata (repodata.json): - 22\ 22| 22/ 22- 22\ 22| 22/ 22- 22\

22 | 22/ 22- 22done

Solving environment: | 22/ 22done

## Package Plan ##

environment location: /usr/local

added / updated specs:

- conda

The following packages will be downloaded:

package	build	
ca-certificates-2025.2.25	h06a4308_0	129 KB
certifi-2025.1.31	py311h06a4308_0	163 KB
openssl-3.0.16	h5eee18b_0	5.2 MB
	Total:	5.5 MB

The following packages will be UPDATED:

Downloading and Extracting Packages:

openssl-3.0.16 | 5.2 MB | : 0% 0/1 [00:00<?, ?it/s] certifi-2025.1.31 | 163 KB | : 0% 0/1 [00:00<?, ?it/s]

ca-certificates-2025 | 129 KB | : 0% 0/1 [00:00<?, ?it/s]

ca-certificates-2025 | 129 KB | : 100% 1.0/1 [00:00<00:00, 10.70it/s]

openssl-3.0.16 | 5.2 MB | : 3% 0.02982593950162064/1 [00:00<00:03, 3.43

s/it]

certifi-2025.1.31 | 163 KB | : 100% 1.0/1 [00:00<00:00, 9.80it/s]

ca-certificates-2025 | 129 KB | : 100% 1.0/1 [00:00<00:00, 9.07it/s]

ca-certificates-2025 | 129 KB | : 100% 1.0/1 [00:00<00:00, 9.07it/s]

Preparing transaction: - 22done

Verifying transaction: | 22/ 22- 22done

Executing transaction: | 22done

#### Channels:

- conda-forge

- defaults

Platform: linux-64

Collecting package metadata (repodata.json): - 22\ 22| 22/ 22- 22\ 22| 22/ 22- 22\ 22| 22/ 22- 22\ 22| 22/ 22- 22\ 22| 22/ 22- 22\ 22|

22/ 22- 22\ 22done

Solving environment: / PP- PP\ PP| PPdone

## Package Plan ##

environment location: /usr/local

added / updated specs:

- pyfmi

#### The following packages will be downloaded:

package	build			
_x86_64-microarch-level-3	2_broadwell	8	KB	conda-forge
assimulo-3.6.0	py311h083bc19_0	1.1	MB	conda-forge
certifi-2025.1.31	pyhd8ed1ab_0	159	KB	conda-forge
conda-25.3.0	py311h38be061_0	1.1	MB	conda-forge
fmilib-2.4.1	hac33072_1	383	KB	conda-forge
gmp-6.3.0	hac33072_2	449	KB	conda-forge
libamd-3.3.3	haaf9dc3_7100102	49	KB	conda-forge
libblas-3.9.0	31_h59b9bed_openblas		16	KB conda-forge
libbtf-2.3.2	h32481e8_7100102	27	KB	conda-forge
libcamd-3.3.3	h32481e8_7100102	46	ΚB	conda-forge
libcblas-3.9.0	31_he106b2a_openblas		16	KB conda-forge
libccolamd-3.3.4	h32481e8_7100102	42	KB	conda-forge
libcholmod-5.3.1	h59ddab4_7100102	1.1	MB	conda-forge
libcolamd-3.3.4	h32481e8_7100102	33	ΚB	conda-forge
libcxsparse-4.4.1	h32481e8_7100102	118	ΚB	conda-forge
libgcc-14.2.0	h767d61c_2	828	ΚB	conda-forge
libgcc-ng-14.2.0	h69a702a_2	52	ΚB	conda-forge
libgfortran-14.2.0	h69a702a_2	52	ΚB	conda-forge
libgfortran-ng-14.2.0	h69a702a_2	53	ΚB	conda-forge
libgfortran5-14.2.0	hf1ad2bd_2	1.4	MB	conda-forge
libgomp-14.2.0	h767d61c_2	449	ΚB	conda-forge
libklu-2.3.5	hf24d653_7100102	142	ΚB	conda-forge
liblapack-3.9.0	31_h7ac8fdf_openblas		16	KB conda-forge
libldl-3.3.2	h32481e8_7100102	24	KB	conda-forge
libopenblas-0.3.29	pthreads_h94d23a6_0	5	.6 N	MB conda-forge
libparu-1.0.0	h17147ab_7100102	91	KB	conda-forge
librbio-4.3.4	h32481e8_7100102	47	KB	conda-forge
libspex-3.2.3	had10066_7100102	79	KB	conda-forge
libspqr-4.3.4	h852d39f_7100102	213	KB	conda-forge
libstdcxx-14.2.0	h8f9b012_2	3.7	MB	conda-forge
libstdcxx-ng-14.2.0	h4852527_2	53	KB	conda-forge
libsuitesparseconfig-7.10.1	h92d6892_7100102	42	KB	conda-forge
libumfpack-6.3.5	heb53515_7100102	424	KB	conda-forge
metis-5.1.0	hd0bcaf9_1007	3.7	MB	conda-forge
mpfr-4.2.1	h90cbb55_3	620	KB	conda-forge

```
numpy-2.2.4
                           py311h5d046bc_0
                                                 8.6 MB conda-forge
openssl-3.4.1
                              h7b32b05_0
                                                 2.8 MB conda-forge
pyfmi-2.16.3
                           py311h9f3472d 0
                                                5.2 MB conda-forge
python_abi-3.11
                                   2_cp311
                                                  5 KB conda-forge
scipy-1.15.2
                           py311h8f841c2_0
                                                 16.4 MB conda-forge
suitesparse-7.10.1
                          ha0f6916_7100102
                                                 12 KB conda-forge
                                                907 KB conda-forge
sundials-7.1.1
                           ha52427a 0
                                    Total:
                                                56.1 MB
```

The following NEW packages will be INSTALLED:

```
_x86_64-microarch~ conda-forge/noarch::_x86_64-microarch-level-3-2_broadwell
                     conda-forge/linux-64::assimulo-3.6.0-py311h083bc19_0
  assimulo
 fmilib
                     conda-forge/linux-64::fmilib-2.4.1-hac33072 1
                     conda-forge/linux-64::gmp-6.3.0-hac33072_2
  gmp
                     conda-forge/linux-64::libamd-3.3.3-haaf9dc3_7100102
 libamd
                     conda-forge/linux-64::libblas-3.9.0-31_h59b9bed_openblas
 libblas
 libbtf
                     conda-forge/linux-64::libbtf-2.3.2-h32481e8_7100102
 libcamd
                     conda-forge/linux-64::libcamd-3.3.3-h32481e8_7100102
 libcblas
                     conda-forge/linux-64::libcblas-3.9.0-31_he106b2a_openblas
                     conda-forge/linux-64::libccolamd-3.3.4-h32481e8_7100102
 libccolamd
 libcholmod
                     conda-forge/linux-64::libcholmod-5.3.1-h59ddab4_7100102
                     conda-forge/linux-64::libcolamd-3.3.4-h32481e8_7100102
 libcolamd
 libcxsparse
                     conda-forge/linux-64::libcxsparse-4.4.1-h32481e8_7100102
 libgcc
                     conda-forge/linux-64::libgcc-14.2.0-h767d61c_2
                     conda-forge/linux-64::libgfortran-14.2.0-h69a702a_2
 libgfortran
 libgfortran-ng
                     conda-forge/linux-64::libgfortran-ng-14.2.0-h69a702a_2
 libgfortran5
                     conda-forge/linux-64::libgfortran5-14.2.0-hf1ad2bd_2
 libklu
                     conda-forge/linux-64::libklu-2.3.5-hf24d653_7100102
 liblapack
                     conda-forge/linux-64::liblapack-3.9.0-31 h7ac8fdf openblas
 libldl
                     conda-forge/linux-64::libldl-3.3.2-h32481e8 7100102
                     conda-forge/linux-64::libopenblas-0.3.29-pthreads_h94d23a6_0
 libopenblas
                     conda-forge/linux-64::libparu-1.0.0-h17147ab_7100102
 libparu
 librbio
                     conda-forge/linux-64::librbio-4.3.4-h32481e8_7100102
                     conda-forge/linux-64::libspex-3.2.3-had10066_7100102
 libspex
 libspqr
                     conda-forge/linux-64::libspqr-4.3.4-h852d39f 7100102
                     conda-forge/linux-64::libstdcxx-14.2.0-h8f9b012 2
  libstdcxx
 libsuitesparsecon~ conda-forge/linux-64::libsuitesparseconfig-7.10.1-h92d6892_7100
102
 libumfpack
                     conda-forge/linux-64::libumfpack-6.3.5-heb53515_7100102
 metis
                     conda-forge/linux-64::metis-5.1.0-hd0bcaf9_1007
  mpfr
                     conda-forge/linux-64::mpfr-4.2.1-h90cbb55_3
                     conda-forge/linux-64::numpy-2.2.4-py311h5d046bc 0
  numpy
  pyfmi
                     conda-forge/linux-64::pyfmi-2.16.3-py311h9f3472d_0
                     conda-forge/linux-64::python_abi-3.11-2_cp311
  python_abi
  scipy
                     conda-forge/linux-64::scipy-1.15.2-py311h8f841c2_0
  suitesparse
                     conda-forge/linux-64::suitesparse-7.10.1-ha0f6916_7100102
  sundials
                     conda-forge/linux-64::sundials-7.1.1-ha52427a_0
```

The following packages will be UPDATED:

```
libgomp
                     pkgs/main::libgomp-11.2.0-h1234567_1 --> conda-forge::libgomp
-14.2.0-h767d61c_2
                   pkgs/main::libstdcxx-ng-11.2.0-h12345~ --> conda-forge::libstdc
 libstdcxx-ng
xx-ng-14.2.0-h4852527_2
 openssl
                     pkgs/main::openssl-3.0.16-h5eee18b_0 --> conda-forge::openssl
-3.4.1-h7b32b05_0
The following packages will be SUPERSEDED by a higher-priority channel:
 certifi
                   pkgs/main/linux-64::certifi-2025.1.31~ --> conda-forge/noarch::
certifi-2025.1.31-pyhd8ed1ab_0
Downloading and Extracting Packages:
                   16.4 MB
scipy-1.15.2
                               | :
                                   0% 0/1 [00:00<?, ?it/s]
numpy-2.2.4
                   8.6 MB
                               | : 0% 0/1 [00:00<?, ?it/s]
libopenblas-0.3.29 | 5.6 MB
                               | : 0% 0/1 [00:00<?, ?it/s]
pyfmi-2.16.3
                   5.2 MB
                               |:
                                    0% 0/1 [00:00<?, ?it/s]
metis-5.1.0
                   3.7 MB
                               : 0% 0/1 [00:00<?, ?it/s]
libstdcxx-14.2.0
                   | 3.7 MB | : 0% 0/1 [00:00<?, ?it/s]
openssl-3.4.1
             | 2.8 MB | : 0% 0/1 [00:00<?, ?it/s]
libgfortran5-14.2.0 | 1.4 MB | : 0% 0/1 [00:00<?, ?it/s]
```

assimulo-3.6.0 | 1.1 MB | : 0% 0/1 [00:00<?, ?it/s]

libcholmod-5.3.1 | 1.1 MB | : 0% 0/1 [00:00<?, ?it/s]

sundials-7.1.1 | 907 KB | : 0% 0/1 [00:00<?, ?it/s]

libgcc-14.2.0 | 828 KB | : 0% 0/1 [00:00<?, ?it/s]

mpfr-4.2.1 | 620 KB | : 0% 0/1 [00:00<?, ?it/s]

gmp-6.3.0 | 449 KB | : 0% 0/1 [00:00<?, ?it/s]

libgomp-14.2.0 | 449 KB | : 0% 0/1 [00:00<?, ?it/s]

libumfpack-6.3.5 | 424 KB | : 0% 0/1 [00:00<?, ?it/s]

libspqr-4.3.4 | 213 KB | : 0% 0/1 [00:00<?, ?it/s]

scipy-1.15.2 0s/it]	16.4 MB   : 0% 0.0019058779654147827/1 [00:00<00:52, 53.0
<pre>pyfmi-2.16.3 s/it]</pre>	5.2 MB   : 1% 0.005967906113297332/1 [00:00<00:17, 17.55
<pre>metis-5.1.0 s/it </pre>	3.7 MB   : 0% 0.004175799528999174/1 [00:00<00:26, 26.28
numpy-2.2.4 5s/it]	8.6 MB   : 0% 0.0018194029373407579/1 [00:00<01:03, 63.7
scipy-1.15.2 s/it]	16.4 MB   : 14% 0.13722321350986436/1 [00:00<00:01, 1.26
pyfmi-2.16.3	5.2 MB   : 52% 0.5162238788002192/1 [00:00<00:00, 2.97i

t/sl numpy-2.2.4 8.6 MB : 28% 0.28200745528781745/1 [00:00<00:00, 1.55i t/sl metis-5.1.0 3.7 MB | : 71% 0.7098859199298596/1 [00:00<00:00, 3.99i t/sl scipy-1.15.2 | 16.4 MB | : 35% 0.3525874236017348/1 [00:00<00:00, 1.41i t/s] 1 8.6 MB numpy-2.2.4 | : 79% 0.7859820689312074/1 [00:00<00:00, 3.06i t/s] metis-5.1.0 | 3.7 MB | : 100% 1.0/1 [00:00<00:00, 3.99it/s] libstdcxx-14.2.0 3.7 MB : 0% 0.0042177278432850495/1 [00:00<01:24, 84.8 2s/it] pyfmi-2.16.3 5.2 MB : 100% 1.0/1 [00:00<00:00, 2.70it/s] scipy-1.15.2 16.4 MB : 57% 0.5736692675898496/1 [00:00<00:00, 1.71i t/s] libopenblas-0.3.29 | 5.6 MB : 100% 1.0/1 [00:00<00:00, 2.69it/s] libopenblas-0.3.29 | 5.6 MB | : 100% 1.0/1 [00:00<00:00, 2.69it/s] openssl-3.4.1 | 2.8 MB | : 1% 0.0055741049077571376/1 [00:00<01:20, 80.9 7s/it] scipy-1.15.2 | 16.4 MB | : 77% 0.7699746980275722/1 [00:00<00:00, 1.77i t/s]

libstdcxx-14.2.0 | 3.7 MB | : 100% 1.0/1 [00:00<00:00, 2.33it/s] | 3.7 MB | : 100% 1.0/1 [00:00<00:00, 2.33it/s] libstdcxx-14.2.0 numpy-2.2.4 | 8.6 MB | : 100% 1.0/1 [00:00<00:00, 3.06it/s] conda-25.3.0 | 1.1 MB | : 1% 0.01395284272989957/1 [00:00<00:39, 40.28 s/it] scipy-1.15.2 | 16.4 MB | : 95% 0.947221348811147/1 [00:00<00:00, 1.76it/ s] libcholmod-5.3.1 | 1.1 MB | : 1% 0.014870549794649543/1 [00:00<00:39, 40.13 s/it] assimulo-3.6.0 | 1.1 MB | : 100% 1.0/1 [00:00<00:00, 39.51s/it]

| 2.8 MB | : 100% 1.0/1 [00:00<00:00, 2.00it/s]

openssl-3.4.1

openssl-3.4.1 | 2.8 MB | : 100% 1.0/1 [00:00<00:00, 2.00it/s]

conda-25.3.0 | 1.1 MB | : 100% 1.0/1 [00:00<00:00, 40.28s/it]

libcholmod-5.3.1 | 1.1 MB | : 100% 1.0/1 [00:00<00:00, 40.13s/it]

sundials-7.1.1 | 907 KB | : 2% 0.01763373830085844/1 [00:00<00:37, 38.66
s/it]</pre>

libgcc-14.2.0 | 828 KB | : 2% 0.01932337522187561/1 [00:00<00:35, 35.73 s/it]

mpfr-4.2.1 | 620 KB | : 3% 0.025811696239942908/1 [00:00<00:26, 26.91 s/it]

gmp-6.3.0 | 449 KB | : 4% 0.03561313321233331/1 [00:00<00:19, 19.73 s/it]

gmp-6.3.0 | 449 KB | : 100% 1.0/1 [00:00<00:00, 19.73s/it]

mpfr-4.2.1 | 620 KB | : 100% 1.0/1 [00:00<00:00, 26.91s/it]

libgcc-14.2.0 | 828 KB | : 100% 1.0/1 [00:00<00:00, 35.73s/it]

sundials-7.1.1 | 907 KB | : 100% 1.0/1 [00:00<00:00, 38.66s/it]

libgomp-14.2.0 | 449 KB | : 4% 0.03562807972826631/1 [00:00<00:20, 21.21 s/it]

libumfpack-6.3.5 | 424 KB | : 4% 0.037731330084655984/1 [00:00<00:19, 20.36 s/it]

libgomp-14.2.0 | 449 KB | : 100% 1.0/1 [00:00<00:00, 21.21s/it]

libumfpack-6.3.5 | 424 KB | : 100% 1.0/1 [00:00<00:00, 20.36s/it]

libspqr-4.3.4 | 213 KB | : 8% 0.07503068271326775/1 [00:00<00:09, 10.45 s/it]

fmilib-2.4.1 | 383 KB | : 4% 0.04180391656566945/1 [00:00<00:18, 18.84 s/it]

libspqr-4.3.4 | 213 KB | : 100% 1.0/1 [00:00<00:00, 10.45s/it]

fmilib-2.4.1 | 383 KB | : 100% 1.0/1 [00:00<00:00, 18.84s/it]

metis-5.1.0 | 3.7 MB | : 100% 1.0/1 [00:00<00:00, 3.99it/s]

... (more hidden) ...

... (more hidden) ...

scipy-1.15.2 | 16.4 MB | : 100% 1.0/1 [00:01<00:00, 1.76it/s]

libgfortran5-14.2.0 | 1.4 MB | : 100% 1.0/1 [00:01<00:00, 1.04it/s]

libgfortran5-14.2.0 | 1.4 MB | : 100% 1.0/1 [00:01<00:00, 1.04it/s]

libstdcxx-14.2.0 | 3.7 MB | : 100% 1.0/1 [00:01<00:00, 2.33it/s]

libopenblas-0.3.29 | 5.6 MB | : 100% 1.0/1 [00:01<00:00, 2.69it/s]

assimulo-3.6.0 | 1.1 MB | : 100% 1.0/1 [00:01<00:00, 1.39s/it]

assimulo-3.6.0 | 1.1 MB | : 100% 1.0/1 [00:01<00:00, 1.39s/it]

openssl-3.4.1 | 2.8 MB | : 100% 1.0/1 [00:01<00:00, 2.00it/s]

conda-25.3.0 | 1.1 MB | : 100% 1.0/1 [00:02<00:00, 2.11s/it]

conda-25.3.0 | 1.1 MB | : 100% 1.0/1 [00:02<00:00, 2.11s/it]

libcholmod-5.3.1 | 1.1 MB | : 100% 1.0/1 [00:02<00:00, 2.17s/it]

libcholmod-5.3.1 | 1.1 MB | : 100% 1.0/1 [00:02<00:00, 2.17s/it]

gmp-6.3.0 | 449 KB | : 100% 1.0/1 [00:02<00:00, 2.21s/it]

gmp-6.3.0 | 449 KB | : 100% 1.0/1 [00:02<00:00, 2.21s/it]

mpfr-4.2.1 | 620 KB | : 100% 1.0/1 [00:02<00:00, 2.30s/it]

mpfr-4.2.1 | 620 KB | : 100% 1.0/1 [00:02<00:00, 2.30s/it]

libgcc-14.2.0 | 828 KB | : 100% 1.0/1 [00:02<00:00, 2.42s/it]

libgcc-14.2.0 | 828 KB | : 100% 1.0/1 [00:02<00:00, 2.42s/it]

sundials-7.1.1 | 907 KB | : 100% 1.0/1 [00:02<00:00, 2.63s/it]

sundials-7.1.1 | 907 KB | : 100% 1.0/1 [00:02<00:00, 2.63s/it]

libgomp-14.2.0 | 449 KB | : 100% 1.0/1 [00:02<00:00, 2.72s/it]

libgomp-14.2.0 | 449 KB | : 100% 1.0/1 [00:02<00:00, 2.72s/it]

libumfpack-6.3.5 | 424 KB | : 100% 1.0/1 [00:02<00:00, 2.76s/it]

libumfpack-6.3.5 | 424 KB | : 100% 1.0/1 [00:02<00:00, 2.76s/it]

libspqr-4.3.4 | 213 KB | : 100% 1.0/1 [00:02<00:00, 2.81s/it]

libspqr-4.3.4 | 213 KB | : 100% 1.0/1 [00:02<00:00, 2.81s/it] numpy-2.2.4 | 8.6 MB | : 100% 1.0/1 [00:03<00:00, 3.06it/s]

fmilib-2.4.1 | 383 KB | : 100% 1.0/1 [00:03<00:00, 2.87s/it]

fmilib-2.4.1 | 383 KB | : 100% 1.0/1 [00:03<00:00, 2.87s/it]

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### Preparation of BPL\_IEC\_operation

Now specific installation and the run simulations. Start with connecting to Github. Then upload the two files:

- FMU BPL\_IEC\_Column\_system\_linux\_om\_me
- Setup-file BPL\_IEC\_explore

### **BPL\_IEC\_operation**

/content/CONF\_2023\_08\_NPCW24

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In this notebook we show operation of a typical ion-exchange chromatography step. The impact of pH is also illustrated.

The model is based on the simplified model [1].

```
In [11]: run -i BPL_IEC_explore.py
```

Linux - run FMU pre-compiled OpenModelica

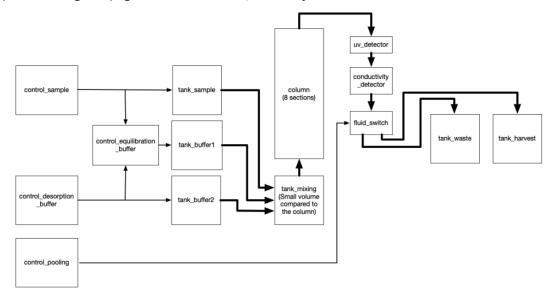
Model for the process has been setup. Key commands:

- par() change of parameters and initial values
- init() change initial values only
- simu() simulate and plot
- newplot() make a new plot
- show() show plot from previous simulation
- disp()
   display parameters and initial values from the last simulation
- describe() describe culture, broth, parameters, variables with values/units

Note that both disp() and describe() takes values from the last simulation and the command process\_diagram() brings up the main configuration

Brief information about a command by help(), eg help(simu)
Key system information is listed with the command system\_info()

No processDiagram.png file in the FMU, but try the file on disk.



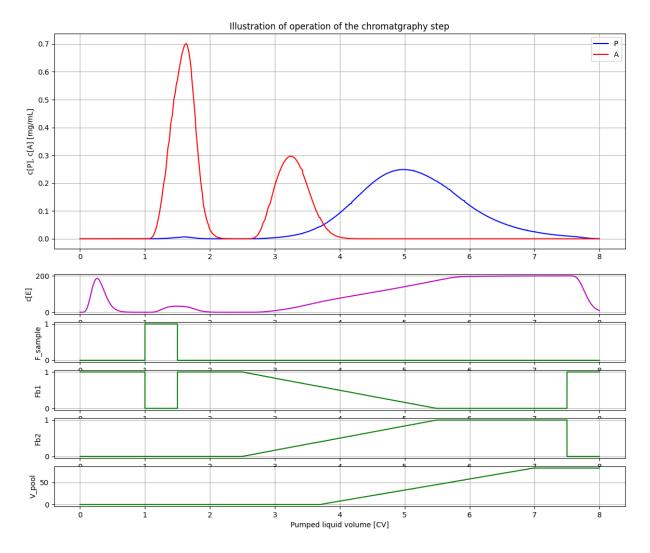
# 1 Typical parameters for a pilot scale ion exchange chromatography column process setup

```
In [14]: # From given colunn height (h) diameter (d) and linear flow rate (lfr)
# actual column volume (V) and volume flow rate (VFR) are calculated below.

from numpy import pi
h = 20.0
d = 1.261
a = pi*(d/2)**2
```

```
print('V =', np.round(V,1), '[mL]')
         1fr = 48
         VFR = a*lfr/60
         print('VFR =', np.round(VFR,1), '[mL/min]')
                                                                                         # Pum
        V = 25.0 [mL]
        VFR = 1.0 [mL/min]
In [15]: # Sample concentration product P_in and antagonist A_in
         par(P_in = 1.0)
         par(A_in = 1.0)
         par(E_in = 0.0)
         # Column properties are described by the size and binding capacity of the resin Q_a
         par(height = h)
         par(diameter = d)
         par(Q_av = 6.0)
         # Remaining salt koncentration in the column from prvious batch and eliminated duri
         init(E_0 = 50)
         # Salt koncentration of the desorption buffer
         par(E_in_desorption_buffer = 8.0)
         # Flow rate rate through the
         par(LFR=lfr)
         # Switching points during operation are conveniently described in terms of multiple
         CV ekv = 1.0
         CV ads = 0.5
         CV_wash = 1.0
         CV desorb = 3.0
         CV_start_pool = 1.2
         CV_stop_pool = 4.5
         CV \text{ ekv2} = 2.5
         par(scale_volume=True, start_adsorption=CV_ekv*V, stop_adsorption=(CV_ekv+CV_ads)*V
         par(start_desorption=(CV_ekv+CV_ads+CV_wash)*V, stationary_desorption=(CV_ekv+CV_ad
         par(stop desorption=7.5*V)
         par(start_pooling=(CV_ekv+CV_ads+CV_wash+CV_start_pool)*V, stop_pooling=(CV_ekv+CV_
         # Simulation and plot of results
         newplot(title='Illustration of operation of the chromatgraphy step', plotType='Elut
         simu((CV_ekv+CV_ads+CV_wash+CV_desorb+CV_ekv2)*V/VFR)
        Could not find cannot import name 'dopri5' from 'assimulo.lib' (/usr/local/lib/pytho
        n3.11/site-packages/assimulo/lib/__init__.py)
        Could not find cannot import name 'rodas' from 'assimulo.lib' (/usr/local/lib/python
        3.11/site-packages/assimulo/lib/__init__.py)
        Could not find cannot import name 'odassl' from 'assimulo.lib' (/usr/local/lib/pytho
        n3.11/site-packages/assimulo/lib/__init__.py)
        Could not find ODEPACK functions.
        Could not find RADAR5
        Could not find GLIMDA.
```

V = h\*a



#### Comments of steps of operations:

- 1. Time: 0-1 hours equilibration. Just to illustrate the equilibration process the first part of the column is given an initial value of salt concentration.
- 2. Time: 1-1.5 hours sample is loaded on the column. The product P is adsorbed to the columne and just a small amount passes through and goes to the waste. The antagonist A is much less adsrobed.
- 3. Time: 1.5-2.5 hours washing 1. The column comes to equilibrium and both antagonist and product comes down to low levels.
- 4. Time: 2.5-5.5 hours desorption. A linear gradient of increaseing salt concentration is applied. First the antagonist and later the product comes out.
- 5. Time: 5.5-7.5 hours washing 2 The The column has constant salt concentration and stationary desorption.
- 6. Time: 3.7-7.0 hours pooling of product. The start- and stop of pooling are chosen with trade-off between maximizing the product pooled and minimize the amount of antagonist in the pooling.

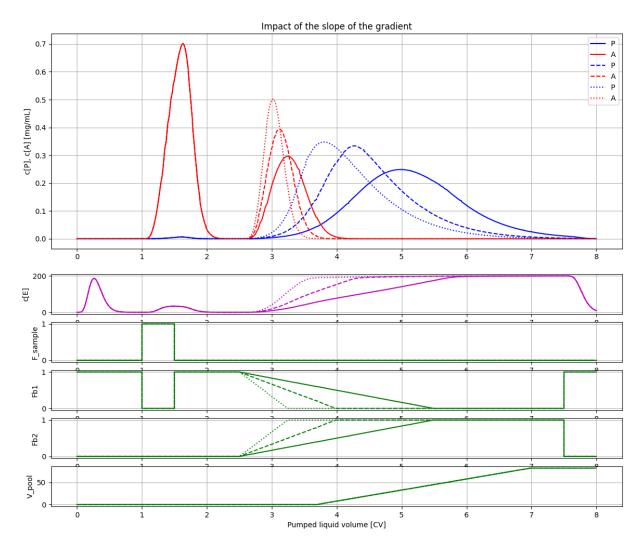
7. Time: 7.5-8.0 hours - desorption stopped and salt is washed out and preparation of the next batch to come.

Note that step 4 and 5 is parallel to step 6.

```
In [16]: # Check mass-balance of P and A
P_mass = model.get('tank_harvest.m[1]') + model.get('tank_waste.m[1]')
A_mass = model.get('tank_harvest.m[2]') + model.get('tank_waste.m[2]')
print('P_mass [mg] =', P_mass)
print('A_mass [mg] =', A_mass)
P_mass [mg] = [12.42212162]
A_mass [mg] = [12.48878113]
```

These values should be compared with the expected value 12.5 mg, i.e. half a column volume with sample concentration 1 mg/L. The difference is due to numerical errors during simulation.

## 2 The impact of the slope of the desorption gradient



Note the pens shift style for each simulation in the order: solid, dashed, dotted, dash-dotted. The actual simulations done you see in the preceding cell.

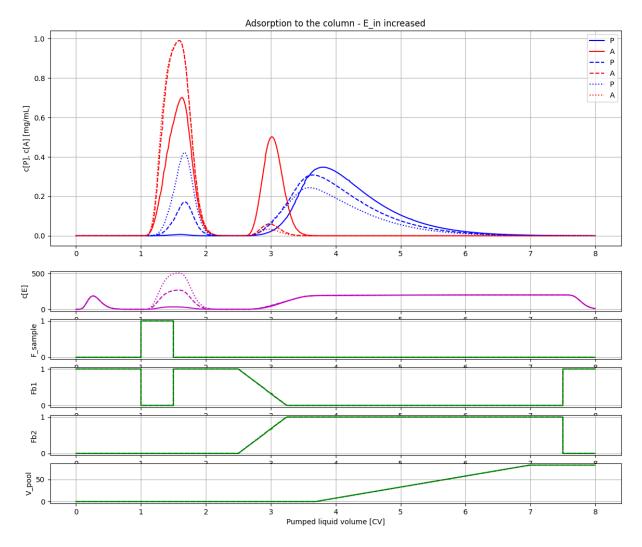
### 3 The impact of salt concentration in the sample

```
In [18]: # Let us investigate the impact of increasing salt concetration in the sample E_in

# Simulate and plot the results
newplot(title='Adsorption to the column - E_in increased', plotType='Elution-conduct

for value in [0, 10, 20]:
    par(E_in=value)
    simu((CV_ekv+CV_ads+CV_wash+CV_desorb+CV_ekv2)*V/VFR)

# Restore default values
par(k2=0.05, k4=0.3, E_in=0)
```



Note, that increased salt concentration in the sample affect binding of both proteins. During adsorption less is bound. During desoprtion less product P can be harvested but the fraction of antagonist A may be lowered. Thus, some product is lost but the quality in terms of purity is improved.

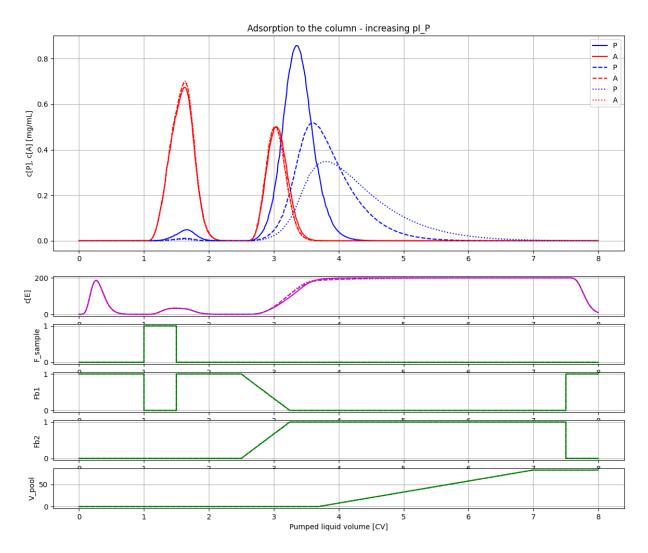
## 4 The impact of change of binding strength due to pH

There are many factors that contribute to the binding strength. A most important factor is the pH-value of the resin and the characteristic iso-electric point of the protein. The binding strength can be seen as proportional to the difference.

The binding strength of the resin is described by the quotient KP=k1/k2 for the protein P and similarly KA=k3/k4 for the protein A.

Below a few help-functions that describe this idea of the pH difference and its impact on binding strength in terms of the parameters k1, k2, k3, and k4 of the protein-resin interaction.

```
In [19]: # Define function that describe the proportionality of binding strength ot
         # the pH difference of the iso-electric point and the resin
         def KP pH sensitivity(pI P=8.0, pH resin=7.0):
             coeff_pH = 6.0
             return coeff_pH*(pI_P-pH_resin)
         def KA_pH_sensitivity(pI_A=7.1667, pH_resin=7.0):
             coeff_pH = 1.0
             return coeff_pH*(pI_A-pH_resin)
         def par_pH(pI_P=8.0, pI_A=7.1667, pH_resin=7.0, TP=3.33, TA=20.0):
             if (pI_P > pH_resin) & (pI_A > pH_resin):
                 par(k2 = 1/(TP*KP_pH_sensitivity(pI_P=pI_P, pH_resin=pH_resin)))
                 par(k4 = 1/(TA*KA_pH_sensitivity(pI_A=pI_A, pH_resin=pH_resin)))
             else:
                 print('Both pI_P > pH_resin and pI_A > pH_resin must hold - no parameter ch
In [20]: # The default parameters of the column
         disp('column')
        diameter : 1.261
        height: 20.0
        x_m : 0.3
        k1:0.3
        k2: 0.05
        k3: 0.05
        k4: 0.3
        Q_av : 6.0
        E_0 : 50.0
In [21]: # Let us investigate the impact of change of the iso-electric pH for protein P
         # Simulate and plot the results
         newplot(title='Adsorption to the column - increasing pI_P', plotType='Elution-condu
         for value in [7.2, 7.6, 8.0]:
             par_pH(pI_P=value, pI_A=7.1667, pH_resin=7.0)
             simu((CV_ekv+CV_ads+CV_wash+CV_desorb+CV_ekv2)*V/VFR)
         # Restore default values
         par(k2 = 0.05, k4 = 0.3)
```



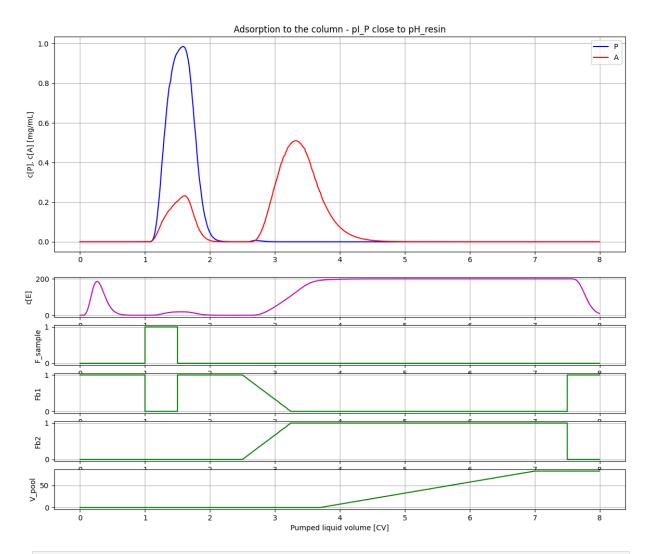
Note, with increasing pI\_P the binding of P increase which leads less loss of product during adsorption. During desorption the peak height is lower with increasing binding strenght, but the total amoiunt of product P that can be harvested is higher, due to the smaller loss during adsorption.

```
In [22]: # Let us investigate the impact of pI_P close to pH_resin

# Simulate and plot the results
newplot(title='Adsorption to the column - pI_P close to pH_resin', plotType='Elutio

for value in [7.0001]:
    par_pH(pI_P=value, pI_A=8)
    simu((CV_ekv+CV_ads+CV_wash+CV_desorb+CV_ekv2)*V/VFR)

# Restore default values
par(k2=0.05, k4=0.3)
```

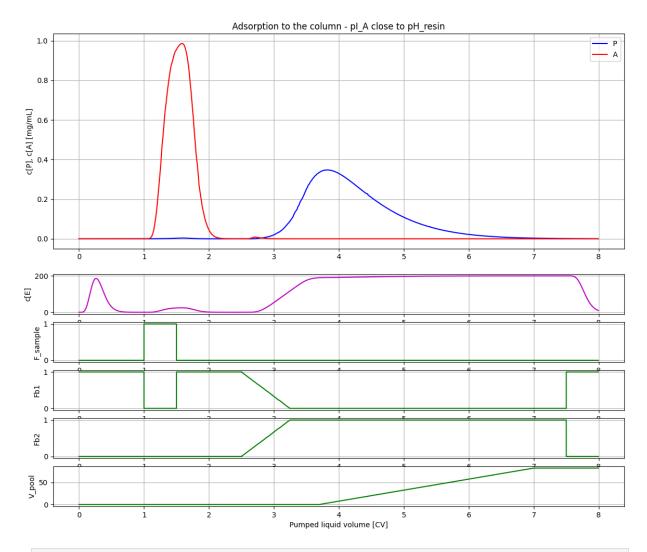


```
In [23]: # Let us investigate the impact of pI_A close to pH_resin

# Simulate and plot the results
newplot(title='Adsorption to the column - pI_A close to pH_resin', plotType='Elutio

for value in [7.001]:
    par_pH(pI_P=8.0, pI_A=value)
    simu((CV_ekv+CV_ads+CV_wash+CV_desorb+CV_ekv2)*V/VFR)

# Restore default values
par(k2=0.05, k4=0.3)
```

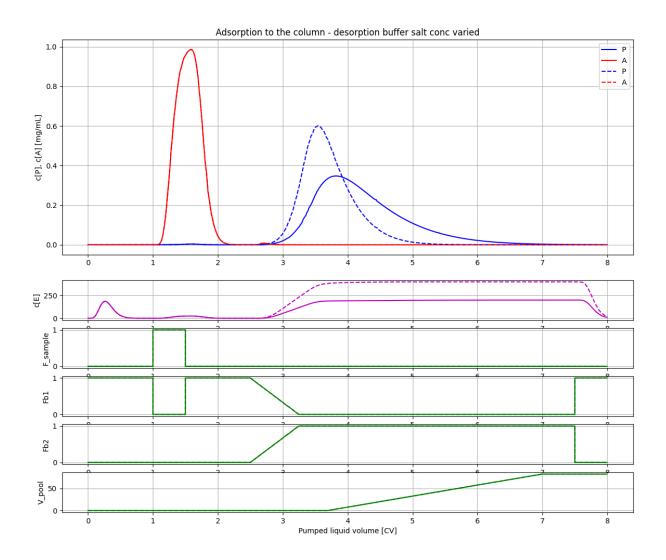


```
In [24]: # Let us also investigate the impact of salt concentration of the desorptions buffe

# Simulate and plot the results
newplot(title='Adsorption to the column - desorption buffer salt conc varied', plot

for value in [8.0, 16.0]:
    par(E_in_desorption_buffer=value)
    par_pH(pI_P=8.0, pI_A=7.001, pH_resin=7.0)
    simu((CV_ekv+CV_ads+CV_wash+CV_desorb+CV_ekv2)*V/VFR)

# Restore default values
par(E_in_desorption_buffer=8.0)
par(k2=0.05, k4=0.3)
```



# 5 Breakthrough curve often used during process development

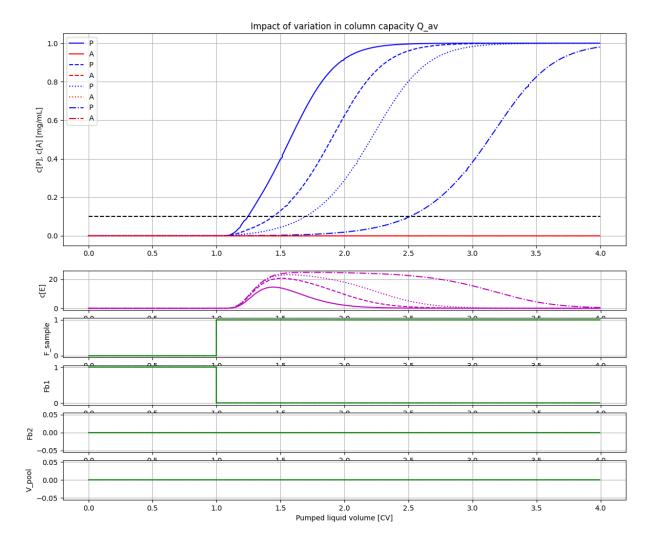
```
In [25]: # Experiment to check column capacity Q_av often called breakthrough curve
    par(P_in=1, A_in=0, E_in=0)
    init(E_0 = 0)
    par(Q_av=6.0)

par(scale_volume=True, start_adsorption=1*V, stop_adsorption=4.01*V)
    par(start_desorption=10*V, stationary_desorption=10.5*V, stop_desorption=11*V)
    par(start_pooling=11*V, stop_pooling=12*V)

newplot(title='Impact of variation in column capacity Q_av', plotType='Elution-cond for value in [1, 2, 3, 6]: par(Q_av=value); simu(4.0*V/VFR)

# Linje för 10% UV
    ax1.plot([0,4], [0.1,0.1],'k--')

# Restore default parameters
    par(Q_av=6.0, A_in=1.0)
```



With greater column capacity Q\_av the longer it takes before the concentration of protein start to increase. Note, that the salt concentration increase initially during adsorption but then go back to low levels. This phenomenon is also seen experimentally.

### 6 Summary

The simplified simulation model was found useful to describe operational aspects of ion exchange chromtography.

- The model describe qualitatively well the impact of typical operational changes in the flow rate.
- The model also describe qualtively well the impact of changes in iso-electric point of the proteins relative the pH of the resin.
- The small deviations in salt concentration from linear increase during the gradient in the salt buffer is also what you see in reality.

#### References

- 1. Månsson, Jonas, "Control of chromatography comlumn in production scale", Master thesis TFRT-5599, Department of Automatic Control, LTH, Lund Sweden, 1998.
- 2. Pharmacia LKB Biotechnology. "Ion Exchange chromatography. Principles and Methods.", 3rd edition, 1991.
- 3. Jungbauer, Alois and Giorgio Carta, "Protein Chromatography: Process Development and Scale-Up", Wiley 2nd edition, 2020.

### **Appendix**

```
In [26]: describe('MSL')
        MSL: 3.2.3 - used components: RealInput, RealOutput, CombiTimeTable, Types
In [27]: system_info()
        System information
         -OS: Linux
         -Python: 3.11.11
         -Scipy: not installed in the notebook
         -PyFMI: 2.16.3
         -FMU by: OpenModelica Compiler OpenModelica 1.21.0
         -FMI: 2.0
         -Type: FMUModelME2
         -Name: BPL_IEC.Column_system
         -Generated: 2023-04-21T10:58:26Z
         -MSL: 3.2.3
         -Description: Bioprocess Library version 2.1.1
         -Interaction: FMU-explore version 0.9.8
In [27]:
```