

Screw Size	Major Diameter	TPI	Minor Diameter	Tap Drill				Clearance Drill				Socket Head Cap Screws				Flat Head Cap Screws			
				75% Thread for Aluminum, Brass, Plastics		50% Thread for Stainless, Cast Iron & Iron		Close Fit		Free Fit		Hex	Counterbore			Hex	Countersink Depth		
				Drill Size	Dec. Eq.	Drill Size	Dec. Eq.	Drill Size	Dec. Eq.	Drill Size	Dec. Eq.		Drill Size	Dec. Eq.	Depth				
0	.0600	80	.0447	3/64	.0469	55	.0520	52	.0635	50	.0700	0.050	1/8	.125	.0740	0.035	.0440		
1	.0730	64	.0538	53	.0595	1/16	.0625	48	.0760	46	.0810	1/16	5/32	.1562	.0870	1/20	.0540		
		72	.0560	53	.0595	52	.0635			41	.0960		5/64	3/16	.1875	.1020	1/20	.0640	
2	.0860	56	.0641	50	.0700	49	.0730	43	.0890	35	.1100	5/64	7/32	.2188	.1150	1/16	.0730		
		64	.0668	50	.0700	48	.0760			29	.1285		3/32	7/32	.2188	.1300	1/16	.0830	
3	.0990	48	.0734	47	.0785	44	.0860	37	.1040	30	.1285	3/32	1/4	.2500	.1450	5/64	.0900		
		56	.0771	45	.0820	43	.0890			25	.1495		9/32	.2812	.1580	5/64	.0970		
4	.1120	40	.0813	43	.0890	41	.0960	32	.1160	30	.1285	3/32	7/32	.2188	.1300	1/16	.0830		
		48	.0864	42	.0935	40	.0980			29	.1360		1/4	.2500	.1450	5/64	.0900		
5	.125	40	.0943	38	.1015	7/64	.1094	30	.1285	30	.1770	9/64	5/16	.3125	.1880	3/32	.1120		
		44	.0971	37	.1040	35	.1100			27	.1440		9/32	.2812	.1580	5/64	.0970		
6	.138	32	.0997	36	.1065	32	.1160	18	.1695	16	.1770	9/64	5/16	.3125	.1880	3/32	.1120		
		40	.1073	33	.1130	31	.1200			7	.2010		5/32	.3750	.2180	1/8	.1270		
8	.1640	32	.1257	29	.1360	27	.1440	9	.1960	7	.2010	5/32	3/8	.3750	.2180	1/8	.1350		
		36	.1299	29	.1360	26	.1470			2	.2210	H	.2280	5/32	.3750	.2180	1/8	.1350	
10	.1900	24	.1389	25	.1495	20	.1610	F	.2570	1	.2660	3/16	7/16	.4375	.2780	5/32	.1610		
		32	.1517	21	.1590	18	.1695			P	.3230	Q	.3320	1/4	17/32	.5312	.3460	3/16	.1980
1/4	.2500	24	.1649	16	.1770	12	.1890	W	.3860	X	.3970	5/16	5/8	.6250	.4150	7/32	.2340		
		28	.1722	14	.1820	10	.1935			F	.2570		3/16	7/16	.4375	.2780	5/32	.1610	
		32	.1777	13	.1850	9	.1960			2	.2210		.2280	5/32	.3750	.2180	1/8	.1350	
5/16	.3125	20	.1887	7	.2010	7/32	.2188	P	.3230	H	.2660	3/16	7/16	.4375	.2780	5/32	.1610		
		28	.2062	3	.2130	1	.2280			2	.2210		.2280	5/32	.3750	.2180	1/8	.1350	
		32	.2117	7/32	.2188	1	.2280			F	.2570		.2660	3/16	7/16	.4375	.2780	5/32	.1610
3/8	.3750	18	.2443	F	.2570	I	.2770	W	.3860	Q	.3320	1/4	17/32	.5312	.3460	3/16	.1980		
		24	.2614	I	.2720	9/32	.2812			F	.2570		.3320	1/4	17/32	.5312	.3460	3/16	.1980
		32	.2742	9/32	.2812	L	.2900			2	.2210		.3320	1/4	17/32	.5312	.3460	3/16	.1980
7/16	.4375	16	.2983	5/16	.3125	Q	.3320	29/64	.4531	15/32	.4688	3/8	23/32	.7188	.4830	1/4	.2340		
		24	.3239	Q	.3320	S	.3480			2	.2210		.4688	3/8	23/32	.7188	.4830	1/4	.2340
		32	.3367	11/32	.3438	T	.3580			F	.2570		.4688	3/8	23/32	.7188	.4830	1/4	.2340
1/2	.5000	14	.3499	U	.3680	25/64	.3906	33/64	.5156	17/32	.5312	3/8	13/16	.8125	.5520	5/16	.2510		
		20	.3762	25/64	.3906	13/32	.4062			2	.2210		.5312	3/8	13/16	.8125	.5520	5/16	.2510
		28	.3937	Y	.4040	Z	.4130			F	.2570		.5312	3/8	13/16	.8125	.5520	5/16	.2510
9/16	.5625	13	.4056	27/64	.4219	29/64	.4531	37/64	.5781	19/32	.5938	1/2	29/32	.9062	.5940				
		20	.4387	29/64	.4531	15/32	.4688			2	.2210		.5938	1/2	29/32	.9062	.5940		
		28	.4562	15/32	.4688	15/32	.4688			F	.2570		.5938	1/2	29/32	.9062	.5940		
5/8	.6250	12	.4603	31/64	.4844	33/64	.5156	41/64	.6406	21/32	.6562	1/2	1	1.000	.6890	3/8	.3240		
		18	.4943	33/64	.5156	17/32	.5312			2									