

R08 - Experimental design

STAT 587 (Engineering)
Iowa State University

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Random samples and random treatment assignment

Recall that the objective of data analysis is often to make an inference about a population based on a sample. For the inference to be statistically valid, we need a **random** sample from the population.

In order to make a **causal** statement, the levels of the explanatory variables need to be **randomly** assigned to the **experimental units**.

- random assignment → randomized experiment
- non-random assignment → observational study

Data collection

Sample	Treatment randomly assigned?	
	No Observational study	Yes Randomized experiment
Not random	No inference to population No cause-and-effect	No inference to population Yes cause-and-effect
Random	Yes inference to population No cause-and-effect	Yes inference to population Yes cause-and-effect

Strength of wood glue

You are interested in testing two different wood glues:

- Gorilla Wood Glue
- Titebond 1413 Wood Glue

On a scarf joint:



So you collect up some wood, glue the pieces together, and determine the weight required to break the joint. (Lots of details are missing.)

Inspiration: https://woodgears.ca/joint_strength/glue.html

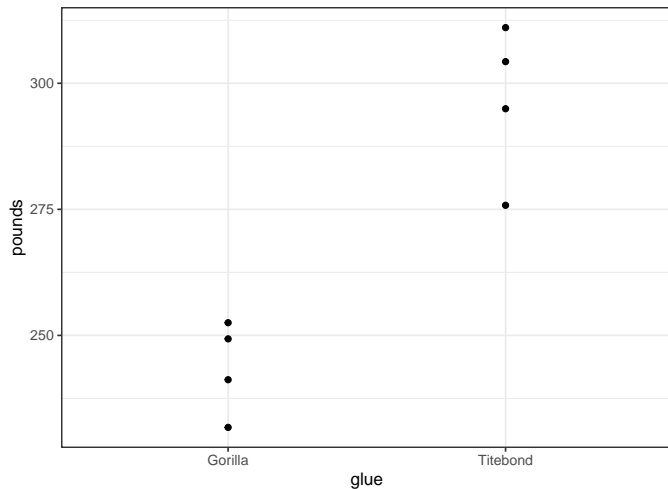
Completely Randomized Design (CRD)

Suppose I have 8 pieces of wood laying around. I cut each piece and **randomly** use either Gorilla or Titebond glue to recombine the pieces. I do the randomization in such a way that I have exactly 4 Gorilla and 4 Titebond results, e.g.

```
# A tibble: 8 x 2
  woodID glue
  <chr>   <chr>
1 wood1  Gorilla
2 wood2  Titebond
3 wood3  Gorilla
4 wood4  Titebond
5 wood5  Titebond
6 wood6  Gorilla
7 wood7  Titebond
8 wood8  Gorilla
```

This is called a **completely randomized design (CRD)**. Because all treatment (combinations) have the same number of replicates, the design is **balanced**. Because all treatment (combinations) are repeated, the design is

Visualize the data



Model

Let

- P_w be the weight (pounds) needed to break wood w ,
- T_w be an indicator that the Titebond glue was used on wood w , i.e.

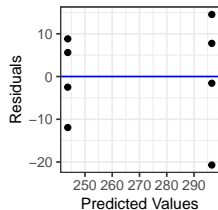
$$T_w = I(\text{glue}_w = \text{Titebond}).$$

Then a regression model for these data is

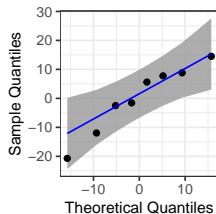
$$P_w \stackrel{\text{ind}}{\sim} N(\beta_0 + \beta_1 T_w, \sigma^2).$$

Check model assumptions

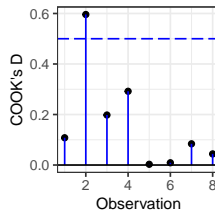
Residual Plot



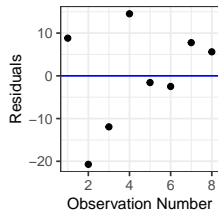
Q-Q Plot



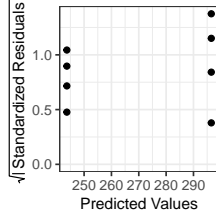
COOK's D Plot



Index Plot



Location-Scale Plot



Obtain statistics

```
coefficients(m)
```

```
(Intercept)  glueTitebond
      243.6971      52.8206
```

```
summary(m)$r.squared
```

```
[1] 0.8531122
```

```
confint(m)
```

```
              2.5 %    97.5 %
(Intercept) 228.21529 259.17885
glueTitebond 30.92606  74.71514
```

```
emmeans(m, ~glue)
```

glue	emmean	SE	df	lower.CL	upper.CL
Gorilla	244	6.33	6	228	259
Titebond	297	6.33	6	281	312

```
Confidence level used: 0.95
```

Interpret results

A randomized experiment was designed to evaluate the effectiveness of Gorilla and Titebond in preventing failures in scarf joints cut at a 20 degree angle through 1" \times 2" spruce with 4 replicates for each glue type. The mean break weight (lbs) was 244 with a 95% CI of (228,259) for Gorilla and 297 (281,312) for Titebond. Titebond glue caused an increase in break weight of 53 (31,75) lbs compared to Gorilla Glue. This difference accounted for 85 % of the variability in break weight.

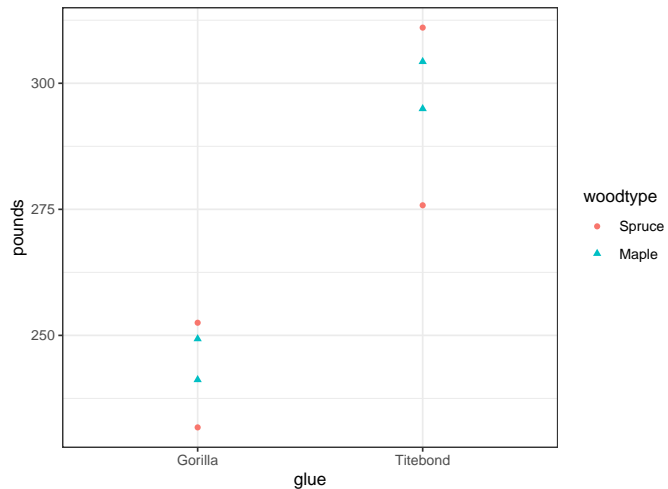
Randomized complete block design (RCBD)

Suppose the wood actually came from two different types: Maple and Spruce. And perhaps you have reason to believe the glue will work differently depending on the type of wood. In this case, you would want to **block** by wood type and perform the randomization within each block, i.e.

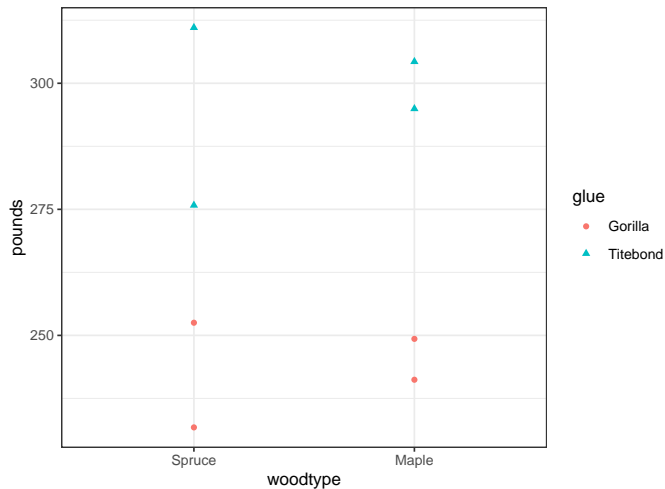
```
# A tibble: 8 x 3
  woodID woodtype glue
  <chr>   <fct>   <chr>
1 wood1  Spruce   Gorilla
2 wood2  Spruce   Titebond
3 wood3  Spruce   Gorilla
4 wood4  Spruce   Titebond
5 wood5  Maple    Titebond
6 wood6  Maple    Gorilla
7 wood7  Maple    Titebond
8 wood8  Maple    Gorilla
```

This is called a **randomized complete block design (RCBD)**. If all treatment combinations exist, then the design is **complete**. If a treatment combination is missing, then the design is **incomplete**.

Visualize the data



Visualize the data - a more direct comparison



Main effects model

Let

- P_w be the weight (pounds) needed to break wood w
- T_w be an indicator that Titebond glue was used on wood w , and
- M_w be an indicator that wood w was Maple.

Then a main effects model for these data is

$$P_w \stackrel{ind}{\sim} N(\beta_0 + \beta_1 T_w + \beta_2 M_w, \sigma^2)$$

Perform analysis

```
Call:
lm(formula = pounds ~ glue + woodtype, data = d)

Residuals:
    1     2     3     4     5     6     7     8 
11.146 -18.384 -9.611  16.849 -3.902 -4.822  5.437  3.286

Coefficients:
              Estimate Std. Error t value Pr(>|t|)
(Intercept)    241.366      8.294   29.100 8.98e-07 ***
glueTitebond     52.821      9.578    5.515  0.00268 **
woodtypeMaple    4.662      9.578    0.487  0.64702
---
Signif. codes:  0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1

Residual standard error: 13.54 on 5 degrees of freedom
Multiple R-squared:  0.8598, Adjusted R-squared:  0.8037
F-statistic: 15.33 on 2 and 5 DF,  p-value: 0.007365

      2.5 %      97.5 %
(Intercept)  220.04467 262.68760
glueTitebond  28.20070  77.44051
woodtypeMaple -19.95804  29.28177
```

Replication

Since there are more than one observation for each woodtype-glue combination, the design is **replicated**:

```
d %>% group_by(woodtype, glue) %>% summarize(n = n())
```

```
# A tibble: 4 x 3  
# Groups:   woodtype [2]  
  woodtype glue      n  
  <fct>    <chr> <int>  
1 Spruce   Gorilla    2  
2 Spruce   Titebond    2  
3 Maple    Gorilla    2  
4 Maple    Titebond    2
```

When the design is replicated, we can consider assessing an interaction.

Interaction model

Let

- P_w be the weight (pounds) needed to break wood w
- T_w be an indicator that Titebond glue was used on wood w , and
- M_w be an indicator that wood w was Maple.

Then a model with the interaction for these data is

$$P_w \stackrel{ind}{\sim} N(\beta_0 + \beta_1 T_w + \beta_2 M_w + \beta_3 T_w M_w, \sigma^2)$$

Assessing an interaction using a t-test

```
Call:
lm(formula = pounds ~ glue * woodtype, data = d)

Residuals:
    1      2      3      4      5      6      7      8 
10.379 -17.616 -10.379  17.616  -4.670  -4.054   4.670   4.054

Coefficients:
                Estimate Std. Error t value Pr(>|t|)
(Intercept)      242.134     10.680  22.671 2.24e-05 ***
glueTitebond       51.285     15.104   3.395  0.0274 *
woodtypeMaple      3.127     15.104   0.207  0.8461
glueTitebond:woodtypeMaple  3.070     21.361   0.144  0.8927
---
Signif. codes:  0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1

Residual standard error: 15.1 on 4 degrees of freedom
Multiple R-squared:  0.8605, Adjusted R-squared:  0.7558
F-statistic: 8.223 on 3 and 4 DF,  p-value: 0.03475
```

Assessing an interaction using an F-test

```
anova(m)
```

Analysis of Variance Table

Response: pounds

	Df	Sum Sq	Mean Sq	F value	Pr(>F)
glue	1	5580.0	5580.0	24.4582	0.007786 **
woodtype	1	43.5	43.5	0.1905	0.685012
glue:woodtype	1	4.7	4.7	0.0207	0.892654
Residuals	4	912.6	228.1		

Signif. codes: 0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1

```
drop1(m, test='F')
```

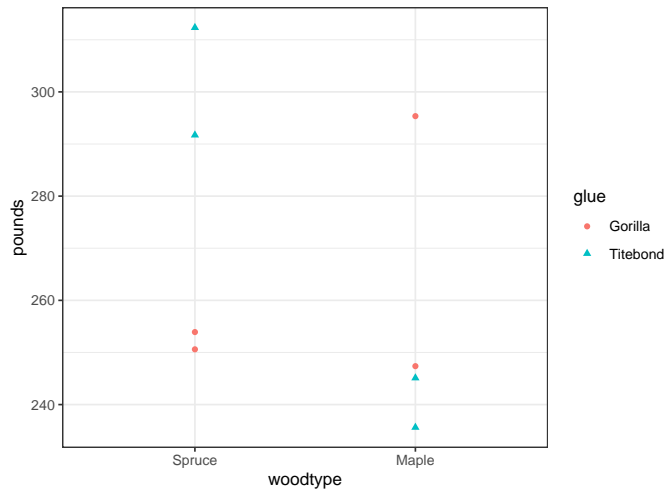
Single term deletions

Model:

pounds ~ glue * woodtype

	Df	Sum of Sq	RSS	AIC	F value	Pr(>F)
<none>			912.58	45.895		
glue:woodtype	1	4.714	917.30	43.936	0.0207	0.8927

What if this had been your data?



Assessing an interaction using a t-test

```
Call:
lm(formula = pounds ~ glue * woodtype, data = d)

Residuals:
```

1	2	3	4	5	6	7	8
1.657	-1.657	-10.312	10.312	-4.741	23.986	4.741	-23.986

```

Coefficients:
```

	Estimate	Std. Error	t value	Pr(> t)	
(Intercept)	252.26	13.29	18.976	4.54e-05	***
glueTitebond	49.76	18.80	2.647	0.0572	.
woodtypeMaple	19.10	18.80	1.016	0.3670	
glueTitebond:woodtypeMaple	-80.76	26.59	-3.038	0.0385	*

```

---
Signif. codes:  0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1

Residual standard error: 18.8 on 4 degrees of freedom
Multiple R-squared:  0.7544, Adjusted R-squared:  0.5702
F-statistic: 4.095 on 3 and 4 DF,  p-value: 0.1034
```

Unreplicated study

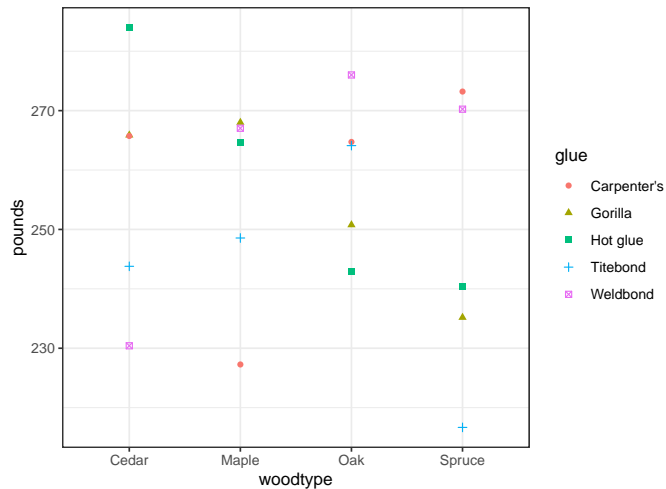
Suppose you now have

- 5 glue choices
- 4 different types of wood with
- 5 samples of each type of wood.

Thus you can only run each glue choice once on each type of wood.

Then you can run an unreplicated RCBD.

Visualize



Fit the main effects (or additive) model

```
m <- lm(pounds ~ glue + woodtype, data = d)
anova(m)
```

Analysis of Variance Table

Response: pounds

	Df	Sum Sq	Mean Sq	F value	Pr(>F)
glue	4	754.3	188.58	0.4332	0.7822
woodtype	3	465.1	155.04	0.3562	0.7857
Residuals	12	5223.7	435.31		

Fit the main effects (or additive) model

```
Call:
lm(formula = pounds ~ glue + woodtype, data = d)

Residuals:
    Min       1Q   Median       3Q      Max
-33.498 -10.327   5.084  10.989  23.325

Coefficients:
            Estimate Std. Error t value Pr(>|t|)
(Intercept)  260.7220    13.1956  19.758 1.61e-10 ***
glueGorilla   -2.7764    14.7531  -0.188   0.854
glueHot glue    0.2159    14.7531   0.015   0.989
glueTitebond -14.4517    14.7531  -0.980   0.347
glueWeldbond   3.1903    14.7531   0.216   0.832
woodtypeMaple  -2.8726    13.1956  -0.218   0.831
woodtypeOak    1.7564    13.1956   0.133   0.896
woodtypeSpruce -10.8349    13.1956  -0.821   0.428
---
Signif. codes:  0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1

Residual standard error: 20.86 on 12 degrees of freedom
Multiple R-squared:  0.1893, Adjusted R-squared:  -0.2837
F-statistic: 0.4002 on 7 and 12 DF,  p-value: 0.8845
```

Fit the full (with interaction) model

```
Warning in anova.lm(m):  ANOVA F-tests on an essentially perfect fit are
unreliable
```

```
Analysis of Variance Table
```

```
Response: pounds
```

	Df	Sum Sq	Mean Sq	F value	Pr(>F)
glue	4	754.3	188.58		
woodtype	3	465.1	155.04		
glue:woodtype	12	5223.7	435.31		
Residuals	0	0.0			

Fit the full (with interaction) model

Call:

```
lm(formula = pounds ~ glue * woodtype, data = d)
```

Residuals:

ALL 20 residuals are 0: no residual degrees of freedom!

Coefficients:

	Estimate	Std. Error	t value	Pr(> t)
(Intercept)	265.7301	NA	NA	NA
glueGorilla	0.1451	NA	NA	NA
glueHot glue	18.2476	NA	NA	NA
glueTitebond	-21.9394	NA	NA	NA
glueWeldbond	-35.3158	NA	NA	NA
woodtypeMaple	-38.4658	NA	NA	NA
woodtypeOak	-1.0001	NA	NA	NA
woodtypeSpruce	7.4822	NA	NA	NA
glueGorilla:woodtypeMaple	40.6031	NA	NA	NA
glueHot glue:woodtypeMaple	19.0424	NA	NA	NA
glueTitebond:woodtypeMaple	43.2335	NA	NA	NA
glueWeldbond:woodtypeMaple	75.0869	NA	NA	NA
glueGorilla:woodtypeOak	-14.1101	NA	NA	NA
glueHot glue:woodtypeOak	-40.0202	NA	NA	NA
glueTitebond:woodtypeOak	21.3197	NA	NA	NA
glueWeldbond:woodtypeOak	46.5929	NA	NA	NA
glueGorilla:woodtypeSpruce	-38.1789	NA	NA	NA
glueHot glue:woodtypeSpruce	-51.1490	NA	NA	NA
glueTitebond:woodtypeSpruce	-34.6024	NA	NA	NA

Summary

- Designs:
 - Completely randomized design (CRD)
 - Randomized complete block design (RCBD)
- Deviations
 - Unbalanced
 - Incomplete
 - Unreplicated