Foam Melt 200: Falhas comuns

Examples of Fault Displays



Vista / April

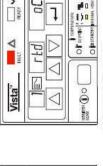
Overfemperature fault on gun 2. Actual temperature of gun 2 is 230°C.

Undertemperature fault on Hose 3. Actual tempera-ture of hose 3 is 120°C.

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RTD open on Hose 1.



Shorted tank RTD on the tank.

_	_	0.1		0.0	47	.07	.07	.02	07
Warning	Ü	Open RTD	Shorted RTD	Out of band	1	1	Pattern control power board fault	Pattern control power board fault	Pattern control engine
Fauit	Undertemperature	Open RTD	Shorted RTD	Overtemperature	Control board bad	Brown out	Pattern control power board fault	Pattern control engine board fault	Pattern control engine hoard
Code	-	61	60	*I	9	9	7	60	ø

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Vista* □ △

Start-up display looks like this: This is NOT a fault. If shows software revision 1.003.

Reading Fault/Warning Log

Zone	Gun 3	Gun 4	Gun 5	Gun 6	
#:	10	F	12	13	
Zone	Hose 4	Hose 5	Hose 6	Gun 1	Gun 2
#	2	9	7	80	6
Zone	Tank	Grid	Hose 1	Hose 2	Hose 3
#	0	-	2	9	4

Table A 1-4 Meaning of Warning Codes	Warning Code Meaning of Warning Code	0 No fault has occurred.	1 Not used.	2 An RTD is open.	3 An RTD is shorted.	4 A zone temperature is out of band.	5 Not used.	6 Not used

Meaning	No fault has occurred	A zone is below the	An RTD is open.	An RTD is shorted.	A zone is overtemperature.	The control board is bad	
Meaning of Fault Code	.pa	A zone is below the setpoint temperature.			erature.	s bad.	

