

September 21, 2009

Carol J. Barnett
Publix Super Markets Charities, Inc.
P.O. 407
Lakeland, FL 33803

Dear Ms. Barnett:

On behalf of Habitat for Humanity of Citrus County, Inc., I would like to submit our request for this year's grant with our updated information. This will be our seventh year of working with Publix Supermarkets Charities to improve life in communities where Publix operates.

During 2008, HFHCC completed eight low-income affordable houses. In 2009, we plan to finish nine low-income homes. Our goal for 2010 is to build nine to ten homes, all located in Citrus County where there are five Publix stores and 700+ Publix employees. Lori Corbin the Store Manager for Store 0797, was President of our Board of Directors this past year and organized and coordinated 35-40 Publix employees to join us on our worksites every Tuesday morning. Also, Kevin Wilson, Manager of the Inverness Publix, has been a tremendous help, working on numerous Habitat homes. What a blessing both of these people are to our mission.

I have enclosed a copy of our latest newsletter for your information.

God bless, and thank you for your continued support.

In Partnership,

Terry Steele
Executive Director
cc: John Campbell@publix.com