



Lacquer Sanding Sealer

General Properties

A fast drying Clear Lacquer Sanding Sealer with excellent sanding and sealing properties. This product is formulated to penetrate well into wood substrates with minimal grain raising to provide a strong bond for subsequent lacquer topcoats. This product meets or exceeds the requirement for MPI Specification #84.

Recommended Uses

Ideally suited for furniture, paneling, cabinets and millwork. For use only on freshly sanded bare wood for topcoating with lacquer products.

Product Information

GENERIC TYPE

Nitrocellulose Lacquer

FINISH

Low Gloss

COLOR

Translucent

BASES

N/A

AVERAGE VOLUME SOLIDS

14%

AVERAGE WEIGHT SOLIDS

19%

VISCOSITY @ 25°C (77°F)

20-24 sec Ford#4

RECOMMENDED FILM THICKNESS

Wet: 7.1 - 11 mils

Dry: 1 - 1.5 mils

THEORETICAL COVERAGE225 ft²/gal @ 1 mil (25 microns) DFT4.4 m²/L @ 1 mil (25 microns) DFT

Actual coverage may vary depending on substrate and application methods.

MIXED RATIO

N/A

POT LIFE

N/A

V.O.C. MIXED GALLON

715 g/L (5.95 lbs/gal)

THINNER78017 Lacquer Thinner - no reduction required
Clean up with 78019 Lacquer Thinner

Methods of Application

AIRLESS SPRAY

Max with tip sizes .009" - .013"

H.V.L.P.

Up to 5% reduction

CONVENTIONAL

Up to 5% reduction

BRUSH / ROLLER

N/A

Drying Time - Temperature, Relative Humidity, and Film Thickness will affect dry and re-coat times.

Substrate Temperature	Touch Dry	To Sand	Stack Time	Overcoat Interval	
				Minimum	Maximum
20°C (68°F)	15 minutes	20 Minutes	3 Hours	15 Minutes	Indefinite

Recommended Topcoat

For use under nitrocellulose lacquer topcoats.

Surface Preparation

Surface should be clean, dry, and free from contaminants. Do not apply over wax, varnish or other conventional finishes. Wiping stain, if used, must be applied prior to topcoating application.

Limitations

Do not exceed 4 mils total dry film build. Not designed for use under pre cat lacquers.

Mixing Instructions

Stir well.

Safety Precautions

This product is for industrial use only. **Refer to Material Safety Data Sheet for proper health and safety information.**

Storage and Handling

FLASH POINT	minus 8°C (18°F) TCC
PRODUCT WEIGHT	7.35 lbs/gal +/- (container extra)
STORAGE	Cool, dry, secure location. See your Cloverdale Paint Representative.
PACKAGE SIZE	1 gallon, 5 gallon pail

Some package sizes or colors may be by special order only. Please check with your Cloverdale Representative when ordering.

Warranty Disclaimer

Cloverdale Paint manufactures quality products. In the event that this product is defective or in any way unsuitable for the application for which it is sold, Cloverdale Paint Inc. will replace the product free of charge. The warranty provided by this data sheet is the only warranty or guarantee of quality made in respect of this product by Cloverdale Paint Inc. By purchasing this product the customer accepts this warranty in lieu of all others, and waives all claims to any other remedy arising from any warranty or guarantee of quality, whether such warranty or guarantee of quality was made expressly to the customer or implied by any applicable law.

Check for recent amendments to this data sheet at www.cloverdalepaint.com



Cloverdale Paint

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