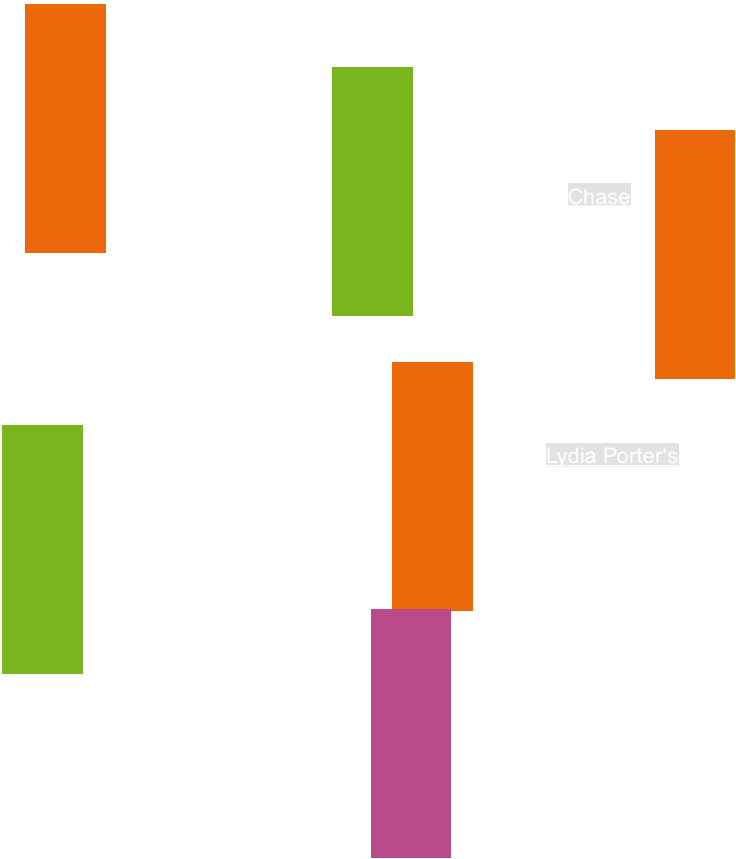




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Bob Usherwood



Chase

Follett

Lydia Porter's



Porter's



(HEFCE)



Binder Hamlyn Fry



BSI Quality Assurance

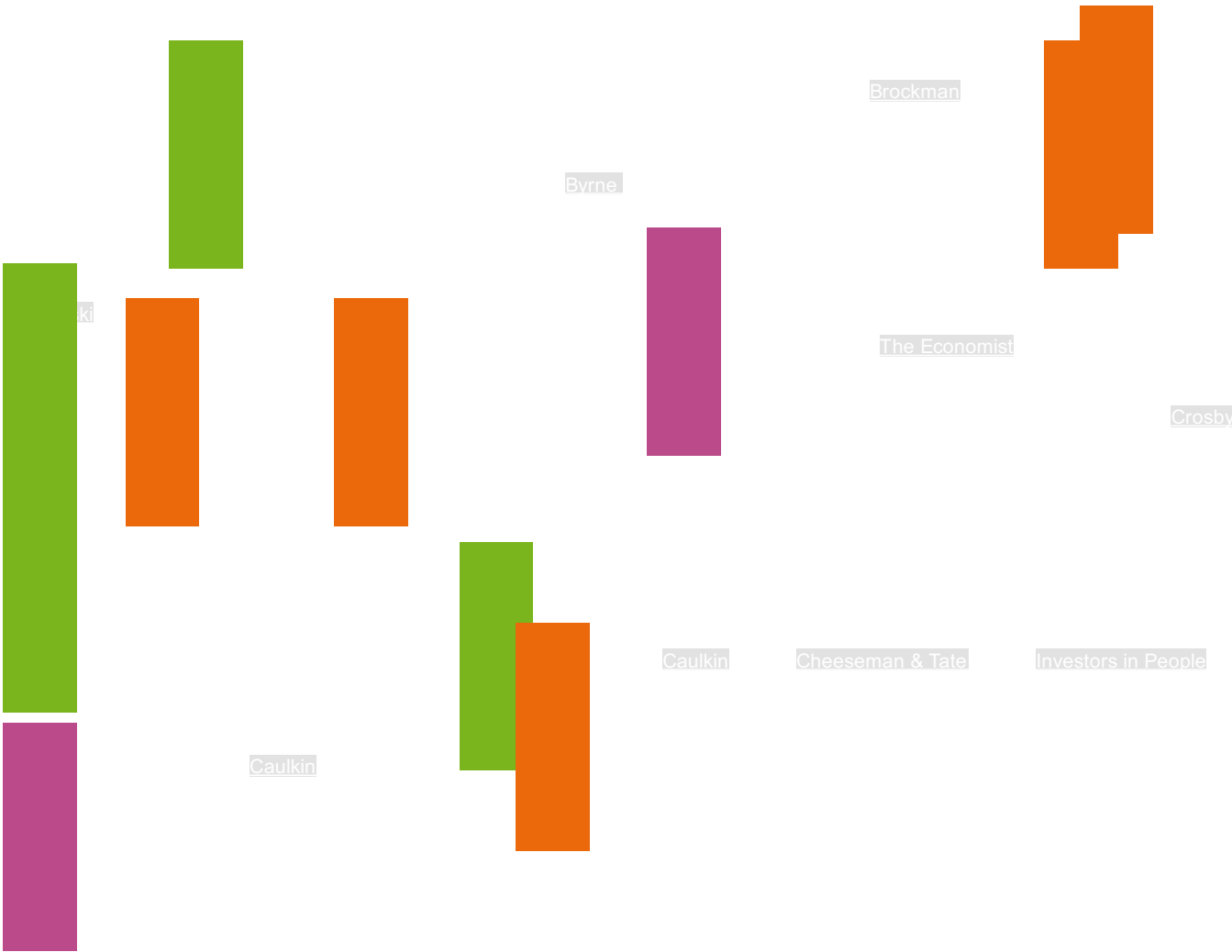
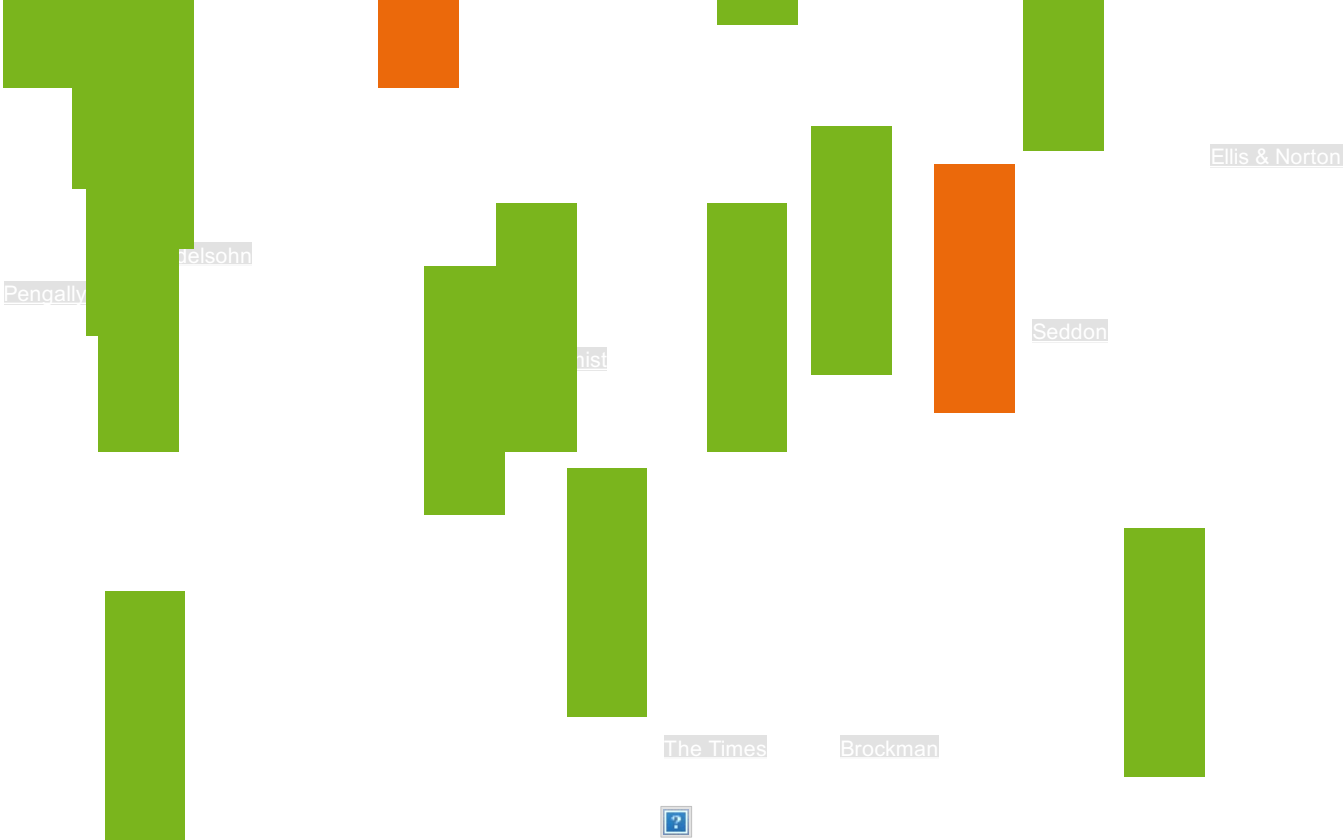


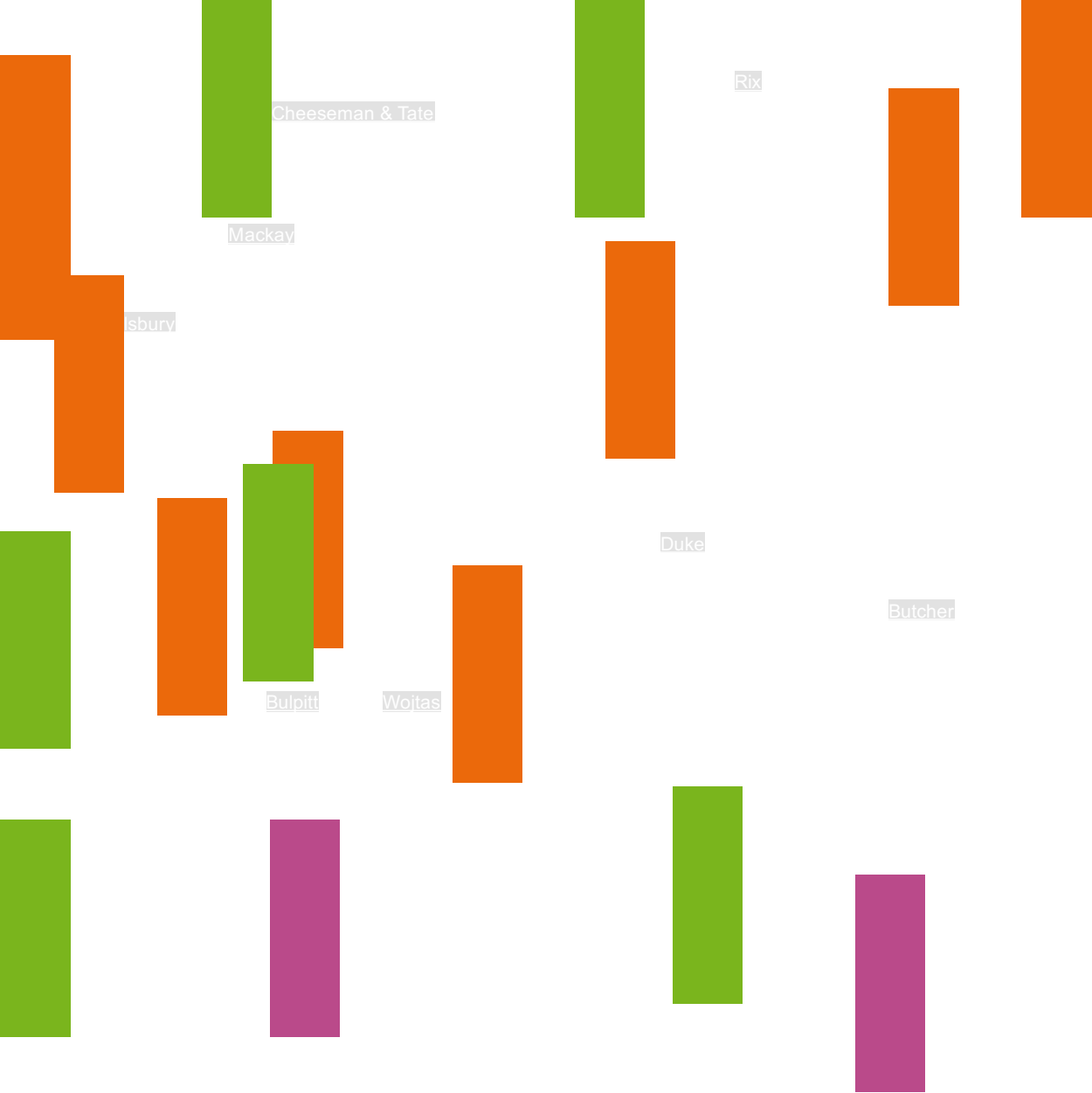
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Ellis and Norton







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