

QR/ KSML/ WD/ I&D/ 02			Kallam Spinning Mills (Weaving Division)								W.E.F : 01/01/2017, Revision : 00							
DATE : 05/06/2017			Inspection Efficiency Report								Cumulative Realisation as on :05/06/2017							
			Inspection Date Wise															
Sort No.	Construction	Total	A	A1	B	SL	REJ %	SL-REJ %	(A+A1)%	Looms	Remarks	Total	A	A1	B	SL	REJ %	SL-REJ %
Dyed																		
950501658C	50CWC X 50CWC / 132 X 88 - 61 "	96	59	0	37	0	38.54	0.00	61.46			96	59	0	37	0	38.54	0.00
950501815H	50CWC X 50CWC / 132 X 84 - 63 "	40	30	0	0	10	25.00	25.00	75.00			40	30	0	0	10	25.00	25.00
950501815K	50CWC X 50CWC / 132 X 84 - 63 "	202	184	0	0	18	8.91	8.91	91.09			202	184	0	0	18	8.91	8.91
950501919A	50CWC X 50CWC / 132 X 94 - 63 " R	265	236	0	0	29	10.94	10.94	89.06			265	236	0	0	29	10.94	10.94
950501920E	50CWC X 50CWC / 132 X 84 - 61 "	127	125	0	0	2	1.57	1.57	98.43			127	125	0	0	2	1.57	1.57
Totals :		2944	2848	0	37	59	3.26	2.00	96.74	2944 2848 0 37 59 3.26 2.00								
Grey																		
6301019	30CW X 10OE / 144 X 63 - 62 " 3/1	3097	2717	0	370	10	12.27	0.32	87.73			3097	2717	0	370	10	12.27	0.32
7606036	60CWC X 60CW / 165 X 102 - 63 " 4/1	627	527	0	100	0	15.95	0.00	84.05			627	527	0	100	0	15.95	0.00
760606	60CWC X 60CWC / 132 X 102 - 63 " 1/1	2980	2867	0	86	27	3.79	0.91	96.21			2980	2867	0	86	27	3.79	0.91
Totals :		22141	21548	0	556	37	2.68	0.17	97.32	22141 21548 0 556 37 2.68 0.17								
Grand Totals :		25085	24396	0	593	96	2.75	0.38	97.25	25085 24396 0 593 96 2.75 0.38								
Sort No.	Construction	Total	A	A1	B	SL	REJ %	SL-REJ %	(A+A1)%	Looms	Remarks	Total	A	A1	B	SL	REJ %	SL-REJ %
Picanol Grey																		
6301019	30CW X 10OE / 144 X 63 - 62 " 3/1	3097	2717	0	370	10	12.27	0.33	87.74	27,34	BM,LSG>15	3097	2717	0	370	10	12.27	0.33
7606036	60CWC X 60CW / 165 X 102 - 63 " 4/1	627	527	0	100	0	15.95	0.00	84.06	56	LSG>15	627	527	0	100	0	15.95	0.00
Grey Totals		15326	14846	0	470	10	3.13	0.07	96.87	15326 14846 0 470 10 3.13 0.07								
Picanol Totals		15326	14846	0	470	10	3.13	0.07	96.87	15326 14846 0 470 10 3.13 0.07								
Rapier Dyed																		
950501658C	50CWC X 50CWC / 132 X 88 - 61 "	96	59	0	37	0	38.55	0.00	61.46	230	TNP	96	59	0	37	0	38.55	0.00
950501815K	50CWC X 50CWC / 132 X 84 - 63 "	202	184	0	0	18	8.92	8.92	91.09	204	BP,TE	202	184	0	0	18	8.92	8.92
950501919A	50CWC X 50CWC / 132 X 94 - 63 " R	265	236	0	0	29	10.95	10.95	89.06	238	TNP	265	236	0	0	29	10.95	10.95
950501920E	50CWC X 50CWC / 132 X 84 - 61 "	127	125	0	0	2	1.58	1.58	98.43	222	WTFLL	127	125	0	0	2	1.58	1.58
Dyed Totals		2329	2243	0	37	49	3.69	2.10	96.31	2329 2243 0 37 49 3.69 2.10								
Rapier Grey																		
760606	60CWC X 60CWC / 132 X 102 - 63 " 1/1	249	222	0	0	27	10.85	10.85	89.16	199	DP,TP	249	222	0	0	27	10.85	10.85
Grey Totals		249	222	0	0	27	10.84	10.84	89.16	249 222 0 0 27 10.84 10.84								
Rapier Totals		2578	2465	0	37	76	4.38	2.95	95.62	2578 2465 0 37 76 4.38 2.95								
Toyota Dyed																		
950501815H	50CWC X 50CWC / 132 X 84 - 63 "	40	30	0	0	10	25.00	25.00	75.00	100	CK,TP	40	30	0	0	10	25.00	25.00
Dyed Totals		615	605	0	0	10	1.63	1.63	98.37	615 605 0 0 10 1.63 1.63								
Toyota Grey																		
760606	60CWC X 60CWC / 132 X 102 - 63 " 1/1	1404	1318	0	86	0	6.13	0.00	93.88	145	RM	1404	1318	0	86	0	6.13	0.00

Sort No.	Construction	Total	A	A1	B	SL	REJ %	SL-REJ %	(A+A1)%	Looms	Remarks	Total	A	A1	B	SL	REJ %	SL-REJ %
Grey Totals		6566	6480	0	86	0	1.31	0.00	98.69			6566	6480	0	86	0	1.31	0.00
Toyota Totals		7181	7085	0	86	10	1.34	0.14	98.66			7181	7085	0	86	10	1.34	0.14

Sort No.	Construction	Total	A	A1	B	SL	REJ %	SL-REJ %	(A+A1)%	Looms	Remarks	Total	A	A1	B	SL	REJ %	SL-REJ %
Totals :																		
Totals :																		
Grand Totals :																		

Inspection Production Report

Shift \ Mc No.	A-Shift	B-Shift	Shift Total
2	1809	599	2408
3	536	0	536
4	3187	0	3187
5	2917	0	2917
6	2886	0	2886
7	3252	166	3418
8	2590	315	2905
10	1912	311	2223
11	1547	0	1547
12	2988	70	3058
MC. Total	23624	1461	25085

First Piece    14,51,57,86,100,105,128,159,175,176,243,244  
Looms:  
12

last Piece    01,60,77,97,103,105,128  
Looms:  
7

Miss Match Loom and Inspecton Mtrs.

For Mending			
Sort No.	Loom No.	Mtrs.	Remark
7202026	19	313	LASHING LESS THAN 15
6301019	27	370	MORE THAN 15 LASHING
7404067	40	606	LASHING LESS THAN 15
7606036	56	100	MORE THAN 15 LASHING
760802	71	501	LASHING LESS THAN 15
740409	87	430	LASHING LESS THAN 15
740409	153	316	LASHING LESS THAN 15
Total :		2636	
Lashing Grand Total:		2636	
( Up to 05-Jun )			

First Piece Wise Rejection Report

S.No	Sort No	Loom No.	Piece No.	Insp Mtr	Rej. Mtr	Effici. %	Remarks
Toyota							
1	950501815H	100	F1099	40	10	25.00	CK,TP

**Miss Match Loom and Inspecton Mtrs.**

<b>Shed Name</b>	<b>Total Looms</b>	<b>Piece Count</b>	<b>+/- 5 Above</b>	<b>+/- 5 Above%</b>	<b>+/- 5 Below</b>	<b>+/- 5 Below%</b>	<b>Zero diff (No Differ.)</b>	<b>Zero diff (No Differ.) %</b>
Rapier	56	14	9	65.00 %	4	29.00 %	1	8.00 %
Toyota	104	32	14	44.00 %	12	38.00 %	6	19.00 %
Picanol	88	47	37	79.00 %	8	18.00 %	2	5.00 %