

Shift \ Mc No.	A-Shift	B-Shift	C-Shift	Shift Total
1	0	384	0	384
2	1864	2052	1790	5706
3	1182	1317	277	2776
4	2385	3449	3495	9329
5	1508	1842	3923	7273
6	1132	3360	3113	7605
7	2055	2433	2426	6914
8	1746	3000	4050	8796
10	1367	3436	2821	7624
11	2050	250	2334	4634
12	1758	2985	1760	6503
MC. Total	17047	24508	25989	67544

**First Piece** 11,17,28,29,36,42,48,57,64,69,70,82,114,128,132,134,140,144,146,  
**Looms:** 155,156,159,163,164,165,181,185,186,195,240,247,248  
**32**

**last Piece** 27,35,65,70,100,101,114,123,132,134,144,155,156,161,163,164,165  
**Looms:** ,185,198,201  
**20**