

Kallam Spinning Mills (Weaving Division)																									
DATE : 12/10/2016										Cumulative Realisation as on :12/10/2016															
Inspection Efficiency Report																									
Sort No.	Construction	Total	A	A1	B	SL	REJ %	SL-REJ %	(A+A1)%	Looms	Remarks	Total	A	A1	B	SL	REJ %	SL-REJ %							
Dyed																									
942421199J	42CWC X 42CWC / 120 X 82 - 63 " 1/1	209	153	0	30	26	26.79	12.44	73.21			745	443	0	204	98	40.54	13.15							
950501066D	50CWC X 50CWC / 132 X 76 - 61 " 1/1	260	203	0	57	0	21.92	0.00	78.08			1062	998	0	57	7	6.03	0.66							
950501131B	50CWC X 50CWC / 132 X 92 - 63 "	227	206	0	0	21	9.25	9.25	90.75			1121	1100	0	0	21	1.87	1.87							
950501131C	50CWC X 50CWC / 132 X 92 - 63 "	161	134	0	0	27	16.77	16.77	83.23			525	484	0	0	41	7.81	7.81							
950501137	50CWC X 50CWC / 132 X 96 - 65 " 1/3	255	231	0	0	24	9.41	9.41	90.59			499	475	0	0	24	4.81	4.81							
95050991L	50CWC X 50CWC / 132 X 96 - 61 " 3 X 2	235	211	0	0	24	10.21	10.21	89.79			1037	1013	0	0	24	2.31	2.31							
Totals :		8627	8418	0	87	122	2.42	1.42	97.58										129445	125585	121	1991	1748	2.89	1.35
Grey																									
660605A	60CW X 60CW / 90 X 88 - 63 " 1/1	2499	2486	0	0	13	0.52	0.52	99.48			62061	60770	0	1185	106	2.08	0.17							
720167	20OE X 16OE / 124 X 60 - 62 " 3/1	2645	2591	0	54	0	2.04	0.00	97.96			16161	15173	0	944	44	6.11	0.27							
720209	21 OE X 21 OE / 98 X 50 -63 " 1/1.	2848	2832	0	0	16	0.56	0.56	99.44			32273	31990	0	190	93	0.88	0.29							
7301019	30CW X 10OE / 144 X 63 - 63 " 3/1	1850	1714	0	132	4	7.35	0.22	92.65			51933	47710	0	4023	200	8.13	0.39							
7302012	30CW X 20OE / 136 X 78 - 63 " 2/1	2264	2220	0	44	0	1.94	0.00	98.06			29075	27404	0	1442	229	5.75	0.79							
740401	40CWC X 40CWC / 132 X 72 - 63 " 1/1	7966	7825	0	105	36	1.77	0.45	98.23			94014	91554	0	1863	597	2.62	0.64							
7404074	40CWC X 40CW / 90 X 70 - 63 " 1/1	2140	2087	0	53	0	2.48	0.00	97.52			5110	5022	0	53	35	1.72	0.68							
7606044	60CWC X 60CWC / 92 X 88 - 63 " 1/1	7749	7709	0	0	40	0.52	0.52	99.48			63236	62239	0	734	263	1.58	0.42							
760803	60CWC X 80CWC / 90 X 96 - 63 " 1/1	752	575	0	174	0	23.14	0.00	76.46			1968	1587	0	371	7	19.21	0.36							
7808021	80CW X 80CW / 92 X 82 - 63 " 1/1	4245	4216	0	0	29	0.68	0.68	99.32			6855	6823	0	0	32	0.47	0.47							
Totals :		55597	54894	0	562	138	1.26	0.25	98.74										809572	788685	0	17050	3834	2.58	0.47
Grand Totals :		64224	63312	0	649	260	1.42	0.40	98.58										939017	914270	121	19041	5582	2.62	0.60
Sort No.	Construction	Total	A	A1	B	SL	REJ %	SL-REJ %	(A+A1)%	Looms	Remarks	Total	A	A1	B	SL	REJ %	SL-REJ %							
Picanol Grey																									
720167	20OE X 16OE / 124 X 60 - 62 " 3/1	1407	1353	0	54	0	3.84	0.00	96.17	7	WRWT	6586	5926	0	639	21	10.03	0.32							
7301019	30CW X 10OE / 144 X 63 - 63 " 3/1	1850	1714	0	132	4	7.36	0.22	92.65	30,4,85	DE,BM,TR	51865	47710	0	3991	164	8.02	0.32							
7302012	30CW X 20OE / 136 X 78 - 63 " 2/1	2264	2220	0	44	0	1.95	0.00	98.06	33	DE	28654	27404	0	1024	226	4.37	0.79							
760803	60CWC X 80CWC / 90 X 96 - 63 " 1/1	752	575	0	174	0	23.14	0.00	76.47	17,36	TP,TNP,RC	1968	1587	0	371	7	19.21	0.36							
Grey Totals		15839	15428	0	404	4	2.58	0.03	97.41										340478	327157	0	11693	1625	3.91	0.48
Picanol Totals		15839	15428	0	404	4	2.58	0.03	97.41										340478	327157	0	11693	1625	3.91	0.48
Rapier Dyed																									
950501131B	50CWC X 50CWC / 132 X 92 - 63 "	227	206	0	0	21	9.26	9.26	90.75	233	WRDT	1121	1100	0	0	21	1.88	1.88							
950501131C	50CWC X 50CWC / 132 X 92 - 63 "	161	134	0	0	27	16.78	16.78	83.23	213	ME	525	484	0	0	41	7.81	7.81							
950501137	50CWC X 50CWC / 132 X 96 - 65 " 1/3	255	231	0	0	24	9.42	9.42	90.59	236	LP	499	475	0	0	24	4.81	4.81							
95050991L	50CWC X 50CWC / 132 X 96 - 61 " 3 X 2	235	211	0	0	24	10.22	10.22	89.79	235	TE	1037	1013	0	0	24	2.32	2.32							

Sort No.	Construction	Total	A	A1	B	SL	REJ %	SL-REJ %	(A+A1)%	Looms	Remarks	Total	A	A1	B	SL	REJ %	SL-REJ %
Dyed Totals		5585	5489	0	0	96	1.72	1.72	98.28			77726	76236	121	514	855	1.76	1.10
Rapier Grey																		
720209	21 OE X 21 OE / 98 X 50 -63 " 1/1.	483	467	0	0	16	3.32	3.32	96.69	197	BP,TE	6144	5995	0	120	29	2.43	0.48
740401	40CWC X 40CWC / 132 X 72 - 63 " 1/1	1245	1230	0	0	15	1.21	1.21	98.80	202	TP	16233	15944	0	91	198	1.79	1.22
7606044	60CWC X 60CWC / 92 X 88 - 63 " 1/1	815	793	0	0	22	2.70	2.70	97.31	199	CK	10212	9990	0	108	114	2.18	1.12
Grey Totals		6045	5992	0	0	53	0.88	0.88	99.12			76355	74713	0	818	824	2.15	1.08
Rapier Totals		11630	11481	0	0	149	1.28	1.28	98.72			154081	150949	121	1332	1679	1.96	1.09
Toyota Dyed																		
942421199J	42CWC X 42CWC / 120 X 82 - 63 " 1/1	209	153	0	30	26	26.80	12.45	73.21	191	TP	745	443	0	204	98	40.54	13.16
950501066D	50CWC X 50CWC / 132 X 76 - 61 " 1/1	260	203	0	57	0	21.93	0.00	78.08	188	WRDT	1062	998	0	57	7	6.03	0.66
Dyed Totals		3042	2929	0	87	26	3.72	0.86	96.29			51076	49349	0	1042	685	3.38	1.34
Toyota Grey																		
660605A	60CW X 60CW / 90 X 88 - 63 " 1/1	2499	2486	0	0	13	0.53	0.53	99.48	152	ME	35635	35518	0	81	36	0.33	0.11
740401	40CWC X 40CWC / 132 X 72 - 63 " 1/1	6721	6595	0	105	21	1.88	0.32	98.13	158,167,131	DE,TP,TE,WRDT	63736	61980	0	1439	317	2.76	0.50
7404074	40CWC X 40CW / 90 X 70 - 63 " 1/1	1719	1666	0	53	0	3.09	0.00	96.92	166	LO P	4284	4196	0	53	35	2.06	0.82
7606044	60CWC X 60CWC / 92 X 88 - 63 " 1/1	5149	5131	0	0	18	0.35	0.35	99.66	103	TP	38052	37498	0	456	98	1.46	0.26
7808021	80CW X 80CW / 92 X 82 - 63 " 1/1	4245	4216	0	0	29	0.69	0.69	99.32	154,133	CK,TP,MB,TNP	6855	6823	0	0	32	0.47	0.47
Grey Totals		33713	33474	0	158	81	0.71	0.24	99.29			391330	386815	0	3337	1178	1.15	0.30
Toyota Totals		36755	36403	0	245	107	0.96	0.29	99.04			442406	436164	0	4379	1863	1.41	0.42

Sort No.	Construction		Total	A	A1	B	SL	REJ %	SL-REJ %	(A+A1)%	Looms	Remarks	Total	A	A1	B	SL	REJ %	SL-REJ %
Sizing Grey																			
Sizing	Grey Totals :					0	0						1354	0		1148	206	100.000	15.215
Sizing Dyed																			
Sizing	Dyed Totals :					0	0						587	0		435	152	330.665	60.989
Sizing Totals :						0	0	0.000	0.000				1941	0	0	1583	358	0.207	0.039
Yarn Grey																			
Yarn	Grey Totals :					0	0						55	0		54	1	100.000	1.819
Yarn Dyed																			
Yarn	Dyed Totals :					0	0						56	374		0	56	198.215	101.786
Yarn Totals :						0	0	0.000	0.000				111	374	0	54	57	0.012	0.007
Grand Totals :			64224			0	0	0.000	0.000			939017	2052	374	0	1637	415	0.219	0.045

Shift \ Mc No.	A-Shift	B-Shift	C-Shift	Shift Total
2	454	1937	2175	4566
3	1264	1527	1810	4601
4	2846	5587	2883	11316
5	1256	3179	2588	7023
6	1738	3789	2433	7960
7	4377	3499	1608	9484
8	2311	2929	2566	7806
10	894	1627	1900	4421
11	340	1322	2295	3957
12	1223	323	1544	3090
<b>MC. Total</b>	<b>16703</b>	<b>25719</b>	<b>21802</b>	<b>64224</b>

**First Piece Looms:** 13,28,36,64,65,78,80,106,108,122,123,124,136,142,158,167,176,198,199,201,202,236

**last Piece Looms:** 7,8,28,30,33,36,88,95,106,108,122,124,136,142,167,180,200,218

For Mending			
Sort No.	Loom No.	Mtrs.	Remark
7302012	26	653	LASHING LESS THAN 15
7302012	31	619	LASHING LESS THAN 15
720167	32	772	LASHING LESS THAN 15
730163	43	204	LASHING LESS THAN 15
720167	61	201	LASHING LESS THAN 15
7301019	85	200	LASHING LESS THAN 15
720167	88	225	LASHING LESS THAN 15
7808024	121	460	LASHING LESS THAN 15
7606044	172	591	LASHING LESS THAN 15
<b>Total :</b>		<b>3925</b>	

**Lashing Grand Total:** 101897  
( Up to 12-Oct )