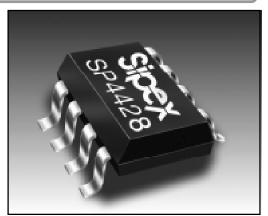


## Electroluminescent Lamp Driver High Drive Capability for Low Voltage Applications

- Low Power +1.1V to +1.7V Single Cell Operation
- Low-Cost EL Driver Ideal for Backlighting
- DC-to-AC Inverter Generates High Voltage AC to Drive EL Lamps
- Externally Adjustable Oscillator
- Low Current Standby Mode

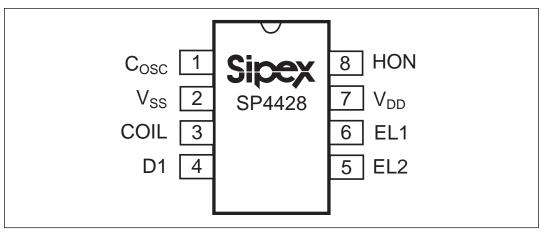
#### **APPLICATIONS**

- Pagers
- Watches
- Backlit LCD Displays



#### DESCRIPTION

The **SP4428** is a high voltage output DC-AC converter that can operate from a single 1.5 VDC power supply. The **SP4428** is capable of supplying 200  $V_{\rm pp}$  (typical), making it ideal for driving electroluminescent lamps. The device features 1 $\mu$ A (typical) standby current, for use in low power portable products. One external inductor is required to generate the high voltage charge, and one external capacitor is used to produce a clock signal that generates the coil and lamp frequencies. The **SP4428** is ideal for PDAs, pagers, and other low power portable applications using LCDs in dim or low light environments. The **SP4428** is offered in an 8-pin narrow SOIC. For delivery in die form, please consult the factory.



Block Diagram

#### **ABSOLUTE MAXIMUM RATINGS**

These are stress ratings only and functional operation of the device at these ratings or any other above those indicated in the operation sections of the specifications below is not implied. Exposure to absolute maximum rating conditions for extended periods of time may affect reliability.

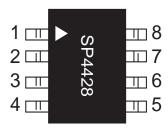
The information furnished herein by Sipex has been carefully reviewed for accuracy and reliability. Its application or use, however, is solely the responsibility of the user. No responsibility for the use of this information is assumed by Sipex, and this information shall not explicitly or implicitly become part of the terms and conditions of any subsequent sales agreement with Sipex. Specifications are subject to change without prior notice. By the sale or transfer of this information, Sipex assumes no responsibility for any infringement of patents or other rights of third parties which may result from its use. No license or other proprietary rights are granted by implication or otherwise under any patent or patent rights of Sipex Corporation.

#### **SPECIFICATIONS**

 $(T=25^{\circ}C; V_{DD}=1.5V; Lamp \ Capacitance=4.7nF; Coil=470 \mu H \ at \ 4.9 \ Ohms; C_{OSC}=180 pF \ unless \ otherwise \ noted) \ C_{INT}=1800 pF \ unless \ otherwise \ noted)$ 

PARAMETER	MIN.	TYP.	MAX.	UNITS	CONDITIONS	
Supply Voltage, V <sub>DD</sub>	1.1	1.5	1.7	V		
Supply Current, I <sub>COIL</sub> +I <sub>DD</sub>		35 45	50 80	mA	V <sub>DD</sub> =1.1V, V <sub>HON</sub> =1.1V V <sub>DD</sub> =1.5V, V <sub>HON</sub> =1.5V	
Coil Voltage, V <sub>COIL</sub>	V <sub>DD</sub>		1.7	V		
HON Input Voltage, V <sub>HON</sub> LOW: EL off HIGH: EL on	-0.25 V <sub>DD</sub> -0.25	0 V <sub>DD</sub>	0.25V V <sub>DD</sub> +0.25	V		
HON Current, EL on		3	15	μΑ	internal pulldown, V <sub>HON</sub> =V <sub>DD</sub> =1.5V	
Shutdown Current, I <sub>SD</sub> =I <sub>COIL</sub> +I <sub>DD</sub>		0.5	10	μΑ	V <sub>HON</sub> =0V	
INDUCTOR DRIVE						
Coil Frequency, f <sub>COIL</sub>		28.8		kHz		
Coil Duty Cycle		90		%		
Peak Coil Current, I <sub>PK-COIL</sub>			100	mA	Guaranteed by design.	
EL LAMP OUTPUT						
EL Lamp Frequency, f <sub>LAMP</sub>	150 300 150	450	500 550 750	Hz	$\begin{split} & T_{\text{AMB}} \!\! = \!\! +25^{\circ}\text{C},  V_{\text{DD}} \!\! = \!\! 1.1\text{V} \\ & T_{\text{AMB}} \!\! = \!\! +25^{\circ}\text{C},  V_{\text{DD}} \!\! = \!\! 1.5\text{V} \\ & T_{\text{AMB}} \!\! = \!\! -40^{\circ}\text{C}   \text{to} + \!\! 85^{\circ}\text{C},  V_{\text{DD}} \!\! = \!\! 1.5\text{V} \end{split}$	
Peak to Peak Output Voltage	90 120	120 160		V <sub>PP</sub>	$V_{DD} = 1.1V$ $V_{DD} = 1.5V$	

#### PIN DESCRIPTION



Pin 1 –  $C_{OSC}$ - Connect CAP from  $V_{SS}$  to Pin 1 to set Oscillator frequency.

Pin  $2 - V_{ss}$ - Power supply common, connect to ground.

Pin 3 – Coil- Coil input, connect coil from  $V_{\text{BATTERY}}$  to Pin 3.

Pin 4 – D1- Diode cathode connection.

Pin 5 – EL2- Lamp driver output1, connect to EL lamp.

Pin 6 – EL1- Lamp driver output2, connect to EL lamp.

Pin 7 –  $V_{DD}^{-}$  Power supply for driver, connect to system  $V_{DD}^{-}$ .

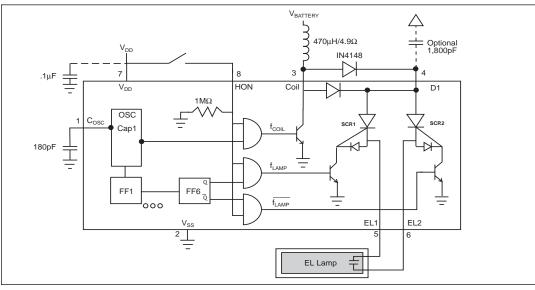
Pin 8 – HON- Enable for driver operation, high = active; low = inactive.

#### THEORY OF OPERATION

The **SP4428** is made up of three basic circuit elements, an oscillator, coil, driver and switched H-bridge network. The oscillator provides the device with an on-chip clock source used to control the charge and discharge phases for the coil and lamp. An external capacitor connected between pins 1 and  $V_{ss}$  allows the user to vary the oscillator frequency. For a given choice of coil inductance there will be an optimum  $C_{osc}$  Capacitor value that gives the maximum light output in a given lamp.

The suggested oscillator frequency is 28.8 kHz ( $C_{\text{OSC}}=180 \text{pF}$ ). The oscillator output is internally divided to create the control signal  $f_{\text{LAMP}}$ . The oscillator output is internally divided down by 6 flip flops, a 28.8 kHz signal will be divided into 6 frequency levels; 14.4 kHz, 7.2 kHz, 3.6 kHz, 1.8 kHz, 900 Hz, and 450 Hz. The oscillator output (28.8 kHz) is used to drive the coil (see *figure 2* on *page 7*) and the sixth flip flop output (300 Hz) is used to drive the lamp. Although the oscillator frequency can be varied to optimize the lamp output, the ratio of  $f_{\text{COII}}/f_{\text{LAMP}}$  will always equal 64.

The coil is an external component connected from  $V_{\text{BATTERY}}$  to pin 3 of the **SP4428**. Energy is developed in the coil according to the equation  $E_L = 1/2LI^2$  where the current I is defined as  $I = (V_{\text{BATTERY}} - IR - V_{\text{OI}})/R_T$ . In order to maximize the



SP4428 Schematic

energy produced by the coil  $V_{\rm BATTERY}$  should represent the largest voltage in the system (up to the maximum tolerance of the coil) and the coil should have low resistance;  $V_{\rm BATTERY}=1.5~\rm VDC$  with a 470 $\mu$ H/4.9 $\Omega$  coil are typical. The majority of the current goes through the coil and typically less than 1mA is required for  $V_{\rm DD}$  of the SP4428.  $V_{\rm DD}$  can range from 1.5V to 1.7V; it is not necessary that  $V_{\rm DD}=V_{\rm BATTERY}$ . Coils are also a function of the core material and winding used -- performance variances may be noticeable from different coil suppliers. The Sipex SP4428 is final tested using a 470 $\mu$ H/4.9 $\Omega$  coil from Sumida. For suggested coil sources see page 9.

The  $f_{COIL}$  signal controls a switch that connects the end of the coil at pin 3 to ground or to open circuit. The  $f_{COIL}$  signal is a 90% duty cycle signal switching at the oscillator frequency. During the time when the  $f_{COIL}$  signal is high, the coil is connected from  $V_{BATTERY}$  to ground and a charged magnetic field is created in the coil. During the low part of  $f_{COIL}$ , the ground connection is switched open, the field collapses and the energy in the inductor is forced to flow toward the lamp.  $f_{COIL}$  will send 32 of these charge pulses every half cycle (see *figure 2* on *page 7*) to the lamp, each pulse increases the voltage drop across the lamp in discrete steps. As the voltage potential approaches its maximum, the steps become smaller (see *figure 1* on *page 7*).

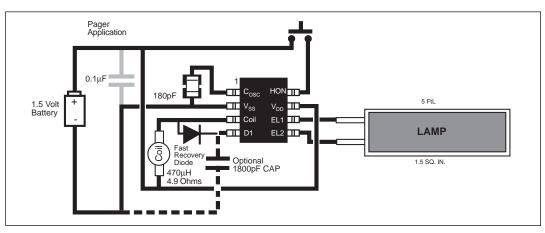
The H-bridge consists of two SCR structures that act as high voltage switches. These two switches control the polarity of how the lamp is charged. The SCR switches are controlled by the  $f_{LAMP}$  signal which is the oscillator frequency divided by 64. For a 20kHz oscillator,  $f_{LAMP}$ =300Hz.

When the energy from the coil is released, a high voltage spike is created triggering the SCR switches. The direction of current flow is determined by which SCR is enabled. One full cycle of the H-bridge will create a voltage step from ground to 80V (typical) on pins 5 and 6 which are 180 degrees out of phase with each other (see *figure 3* on *page 7*). A differential view of the outputs is shown in *figure 4* on *page 7*. If Line Noise is of concern it is advisable to add a decoupling cap at  $V_{\rm DD}$ .

#### **Electroluminescent Technology**

#### What is electroluminescence?

An EL lamp is basically a strip of plastic that is coated with a phosphorous material which emits light (fluoresces) when a high voltage (>40V) which was first applied across it, is removed or reversed. Long periods of DC voltages applied to the material tend to breakdown the material and reduce its lifetime. With these considerations in mind, the ideal signal to drive an EL lamp is a high voltage sine wave. Traditional approaches to achieving this type of waveform included discrete circuits incorporating a transformer, transistors, and several resistors and capacitors. This approach is large and bulky, and cannot be implemented in most hand held equipment. Sipex now offers low power single chip driver circuits specifically designed to drive small to medium sized electroluminescent panels if all that is required is one external inductor fast recovery diode and two capacitors.



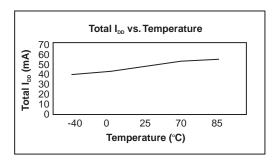
Typical SP4428 Application Circuit

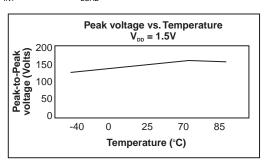
Electroluminescent backlighting is ideal when used with LCD displays, keypads, or other backlit readouts. Its main use is to illuminate displays in dim to dark conditions for momentary periods of time. EL lamps typically consume less than LEDs or bulbs making them ideal for battery powered products. Also, EL lamps are able to evenly light an area without creating "hot spots" in the display.

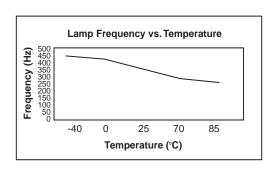
The amount of light emitted is a function of the voltage applied to the lamp, the frequency at which it is applied, the lamp material used and its size. There are many variables which can be optimized for specific applications. **Sipex** supplies characterization charts to aid the designer in selecting the optimum circuit configuration (see *page 6* and 7).

The following performance curves are intended to give the designer a relative scale from which to optimize specific applications. Absolute measurements may vary depending upon the brand of components chosen.

$$V_{DD} = V_{COIL} = 1.5V$$
; coil = 470 $\mu$ H/40hm;  $C_{OSC} = 180$ pf;  $C_{INT} = 1800$ pf;  $C_{LOAD} = 4.7$ nF







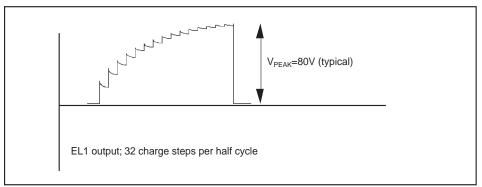


Figure 1. EL output voltage in discrete steps at EL1 output

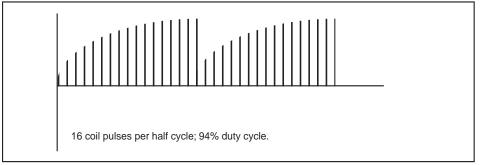


Figure 2. Voltage pulses released from the coil to the EL driver circuitry

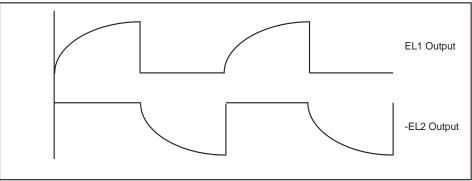


Figure 3. EL voltage waveforms from the EL1 and EL2 outputs

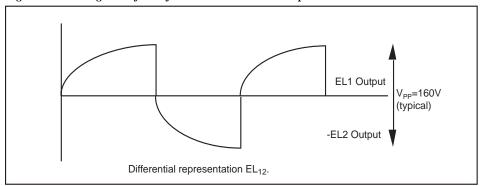


Figure 4. EL differential output waveform of the EL1 and EL2 outputs

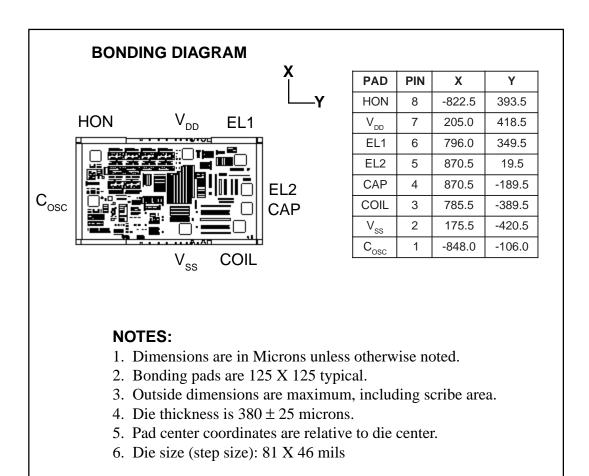


Figure 5. Bonding Diagram

#### Coil Manufacturers

#### **New Coils**

Coilcraft USA Ph: (847) 639-6400 Fax: (847) 639-1469

Coilcraft Europe Ph: 44 01236 730595 Fax: 44 01236 730627 Coilcraft Taiwan Ph: 886/2/264-3646 Fax: 886/2/270-0294

Coil Craft Singapore Ph: 65 296-6933 Fax: 465 296-4463 #382 Coilcraft Hong Kong Ph: 852 770-9428 Fax: 852 770-0729

Part No. DO1608C-474 470µH, 3.60 ohm





(All Dimensions in mm)

muRata USA Ph: (770) 436-1300 Fax: (770) 436-3030

muRata Europe Ph: 011-4991166870 Fax: 011-49116687225 muRata Taiwan Electronics Ph: 011 88642914151

Fax: 011 88644252929 muRata Electronics

Singapore Ph: 011 657584233 Fax: 011 657536181 muRata Hong Kong Ph: 011-85223763898 Fax: 011 852237555655

Part No. LQN4N471K04 470μH, 11.5 ohm

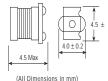


(All Dimensions in mm)

KOA Speer Electronics, Inc. Ph: 814-362-5536

Fax: 814-362-8883

Part No. LPC4045TE471K 470µH, 4.55 ohm



Sumida Electric Co., LTD. Sumida Electric Co., LTD. Singapore

USA

Ph: (847) 956-0666 Fax: (847) 956-0702

Ph: 2963388 Fax: 2963390

Sumida Electric Co., LTD. Japan

Ph: 03-3607-5111 Fax: 03-3607-5144 Sumida Electric Co., LTD. Hong Kong

Part No. CDRH74-471MC Ph: 28806688 Fax: 25659600 470µH, 3.01 ohm

7.3 ±0.2

(All Dimensions in mm)

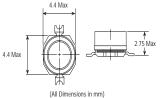
Toko America Inc. USA Ph: (847) 297-0070 Fax: (847) 699-7864

Toko Inc. Europe Ph: (0211) 680090 Fax: (0211) 679-9567 Toko Inc. Japan Ph: 03 3727 1161 Fax: 03 3727 1176

Toko Inc. Singapore Ph: (255) 4000 Fax: (250) 8134

Toko Inc. Hong Kong Ph: 2342-8131 Fax: 2341-9570

Part No. 667MA471N 470μH, 1.90 ohm



#### EL polarizers/transflector manufacturers

Nitto Denko Yoshi Shinozuka Bayside Business Park 48500 Fremont, CA 94538 Phone: 510 445-5400

Top Polarizer- NPF F1205DU Bottom - NPF F4225 or (F4205) P3 w/transflector

Transflector Material Astra Products Mark Bogin P.O. Box 479 Baldwin, NJ 11510 Phone (516)-223-7500 Fax (516)-868-2371

Fax: 510 445-5480

#### **EL Lamp manufacturers**

Leading Edge Ind. Inc. 11578 Encore Circle Minnetonka, MN 55343 Phone 1-800-845-6992

Midori Mark Ltd. 1-5 Komagata 2-Chome Taita-Ku 111-0043 Japan Phone: 81-03-3848-2011

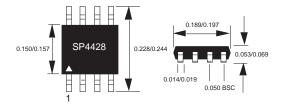
Luminescent Systems inc. (LSI) 101 Etna Road Lebanon, NH, 03766-9004 Phone: (603) 448-3444 Fax: (603) 448-33452

**NEC Corporation** Yumi Saskai 7-1, Shiba 5 Chome, Minato-ku, Tokyo 108-01, Japan Phone: (03) 3798-9572 Fax: (03) 3798-6134

Seiko Precision Shuzo Abe 1-1, Taihei 4-Chome, Sumida-ku, Tokyo, 139 Japan Phone: (03) 5610-7089 Fax: (03) 5610-7177

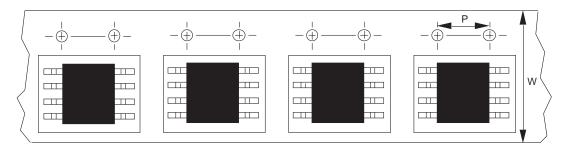
**Gunze Electronics** 2113 Wells Branch Parkway Austin, TX 78728 Phone: (512) 752-1299 Fax: (512) 252-1181

### All package dimensions in inches 8-pin NSOIC





95 NSOIC SP4428 per tube, no minimum quantity



NSOIC-8 13" reels: P=8mm, W=12mm						
Pkg.	Minimum qty per reel	Standard qty per reel	Maximum qty per reel			
CN	500	2500	3000			

# ORDERING INFORMATION Model Temperature Range Package Type SP4428CN 0°C to +70°C 8-Pin NSOIC SP4428NEB NSOIC Evaluation Board

Please consult the factory for pricing and availability on a Tape-On-Reel option.



#### SIGNAL PROCESSING EXCELLENCE

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