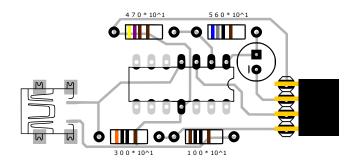


- 1. Solder the header fisrt, laying flat on a table.
- 2. Solder the chip in next.
 - Make sure you align the dip on the front side of the chip.
- 3. Solder the resistors
- 4. Solder the USB jack.

Add solder to the pads first, keeping the power pins in line with the traces on board.

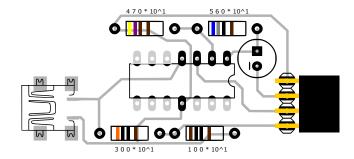


- 1. Solder the header fisrt, laying flat on a table.
- 2. Solder the chip in next.

Make sure you align the dip on the front side of the chip.

- 3. Solder the resistors
- 4. Solder the USB jack.

Add solder to the pads first, keeping the power pins in line with the traces on board.

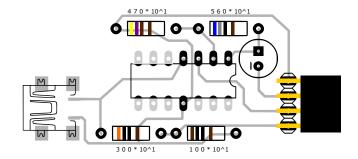


- 1. Solder the header fisrt, laying flat on a table.
- 2. Solder the chip in next.

Make sure you align the dip on the front side of the chip.

- 3. Solder the resistors
- 4. Solder the USB jack.

Add solder to the pads first, keeping the power pins in line with the traces on board.

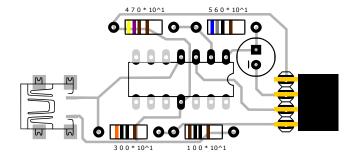


- 1. Solder the header fisrt, laying flat on a table.
- 2. Solder the chip in next.

Make sure you align the dip on the front side of the chip.

- 3. Solder the resistors
- 4. Solder the USB jack.

Add solder to the pads first, keeping the power pins in line with the traces on board.

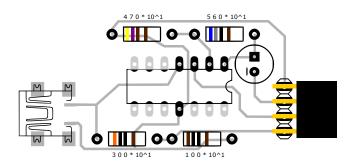


- 1. Solder the header fisrt, laying flat on a table.
- 2. Solder the chip in next.

Make sure you align the dip on the front side of the chip.

- 3. Solder the resistors
- 4. Solder the USB jack.

Add solder to the pads first, keeping the power pins in line with the traces on board.



- 1. Solder the header fisrt, laying flat on a table.
- 2. Solder the chip in next.

Make sure you align the dip on the front side of the chip.

- 3. Solder the resistors
- 4. Solder the USB jack.

Add solder to the pads first, keeping the power pins in line with the traces on board.