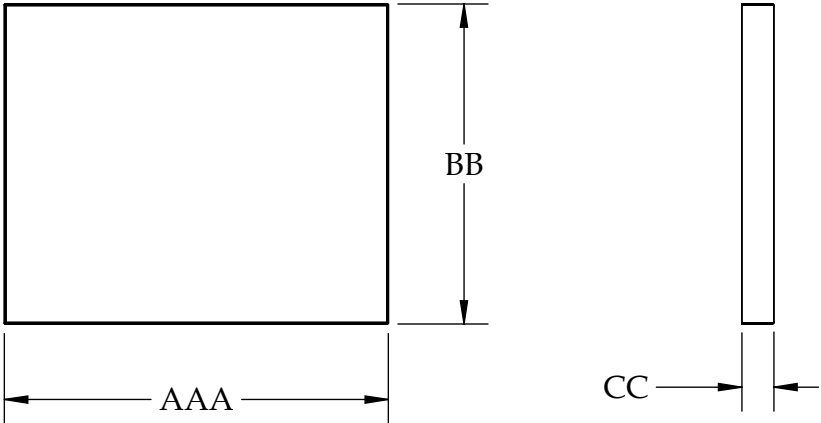
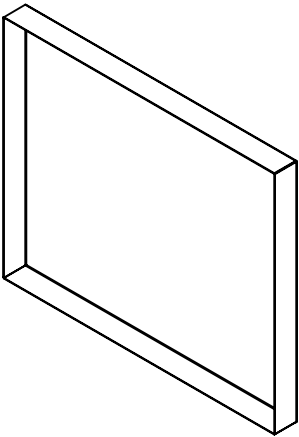


Material Table DDD

14S-14 Ga Stainless	14C-14 Ga CRS
18S-18 Ga Stainless	18C-18 Ga CRS
20S-20 Ga Stainless	20C-20 Ga CRS
14G-14 Ga Galvanized	30A-0.030 " Aluminum
18G-18 Ga Galvanized	60A-0.060 " Aluminum
20G-20 Ga Galvanized	90A-0.090 " Aluminum



- Note:
- 1. Weld Corners Water Tight
 - 2. All edges hemmed at .5"
 - 3. No burrs or weld splatter
 - 4. Minimize burn marks



KILLARNEY
METALS

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES				NAME	DATE
ENGLISH	FABRICATION	METRIC		DRAWN	EONS
FRACTION	±1/16	X	±1	CHECKED	23 Aug 17
X.X	±.06	X.X	±.4	ENG APPR.	
X.XX	±.03			MFG APPR.	
X.XXX	±.015			Q.A.	
ALL ANGLES	±1 DEG				
	MACHINING				
X.XX	±.01	X	±.8		
X.XXX	±.003	X.X	±.2		
X.XXXX	±.0007	X.XX	±.07		
INTERPRET GEOMETRIC TOLERANCING PER:			NOTE: ALL BENDS WILL HAVE RADIUS OF THE MATERIAL THICKNESS		
MATERIAL			DDD		
DO NOT SCALE DRAWING					

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TITLE: Killarney Simple Pan AAA-BB-CC-DDD			SIZE	DWG. NO.	REV
A					
SCALE: 1:8		WEIGHT:	SHEET 1 OF 1		