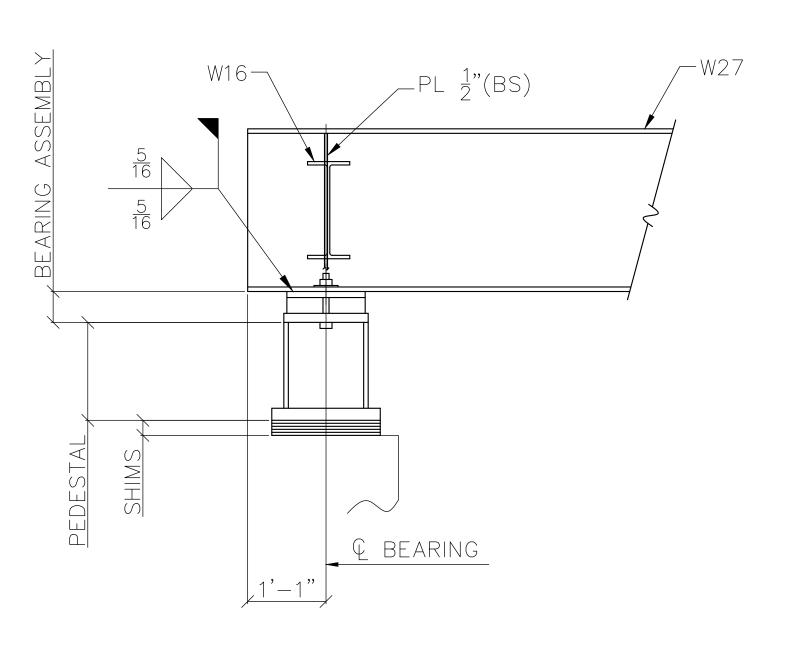


- 2) ALL FIELD BOLTED CONNECTION SHALL BE MADE USING $\frac{7}{8}$ % A325 BOLTS W/(2) HARDENED WASHERS, (1) UNDER BOLT HEAD AND (1) UNDER NUT (UNO).

 3) PIECE MARKS SHOWN THUS [XXX].

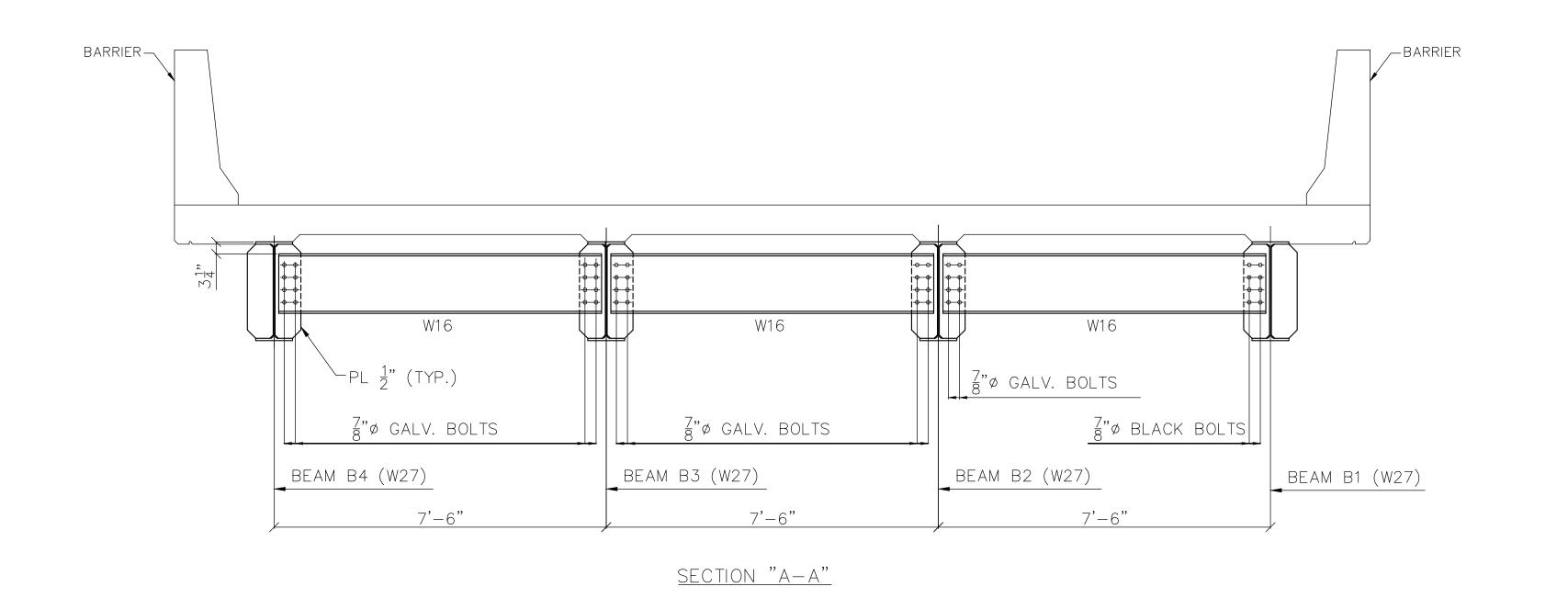


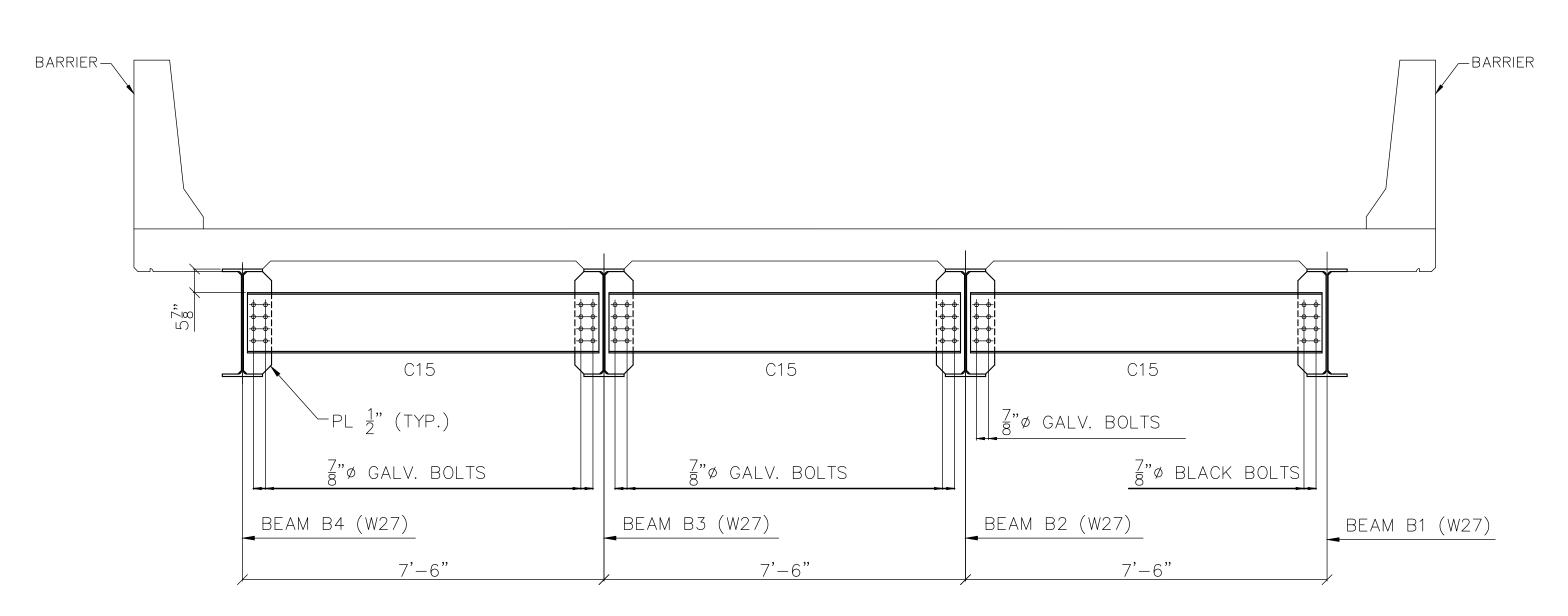
TYPICAL BEARING DETAIL

DESIGNER CERTIFICATION	CONTRACTOR APPROVAL STAMP & SIGNATURE

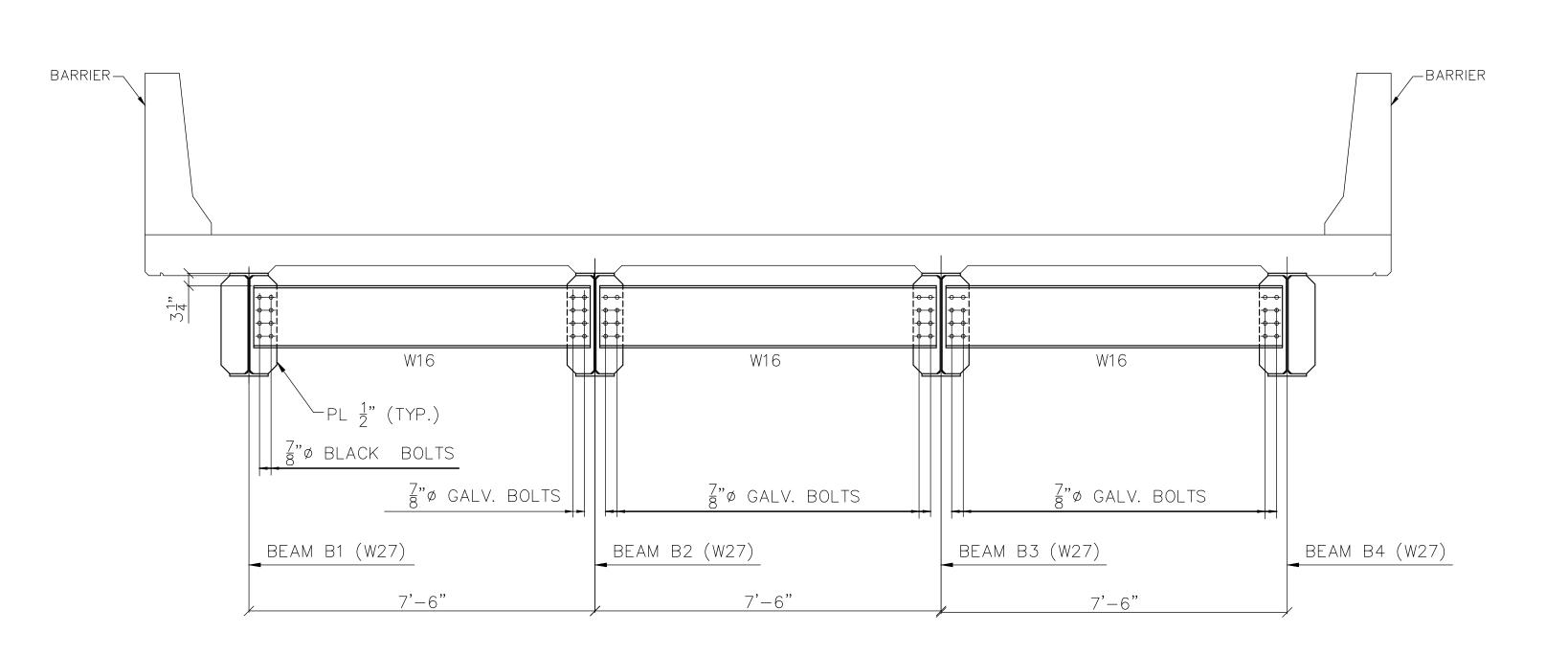
Susan R. Bauer, Inc.
427 Margaret King Avenue Ringwood, N.J. 07456
973-657-1590 Fax 973-657-1591

			9/3-03/-1390 Fax 9/3-03/-1391					
				PROJECT: BEAST DESIGN SPECIMEN #1				
				93 ROAD 1 PISCATAWAY TOWNSHIP, N.J. 08854				
				ARCHITECT/ENGINEER: PENNONI ASSOCIATES INC.				
				CONTRACTOR: RON JON CONSTRUCTION				
				DWG. TITLE: FRAMING PLAN & DETAILS				
Â	APPROVAL	1.20.19	JWB					
REV.	DESCRIPTION	DATE	DRAWN	DRAWN BY: JWB CHECKED BY: RB JOB NO. 700.320 RE DATE: 6/22/17 DATE: 6/24/17 DWG. NO. E1				

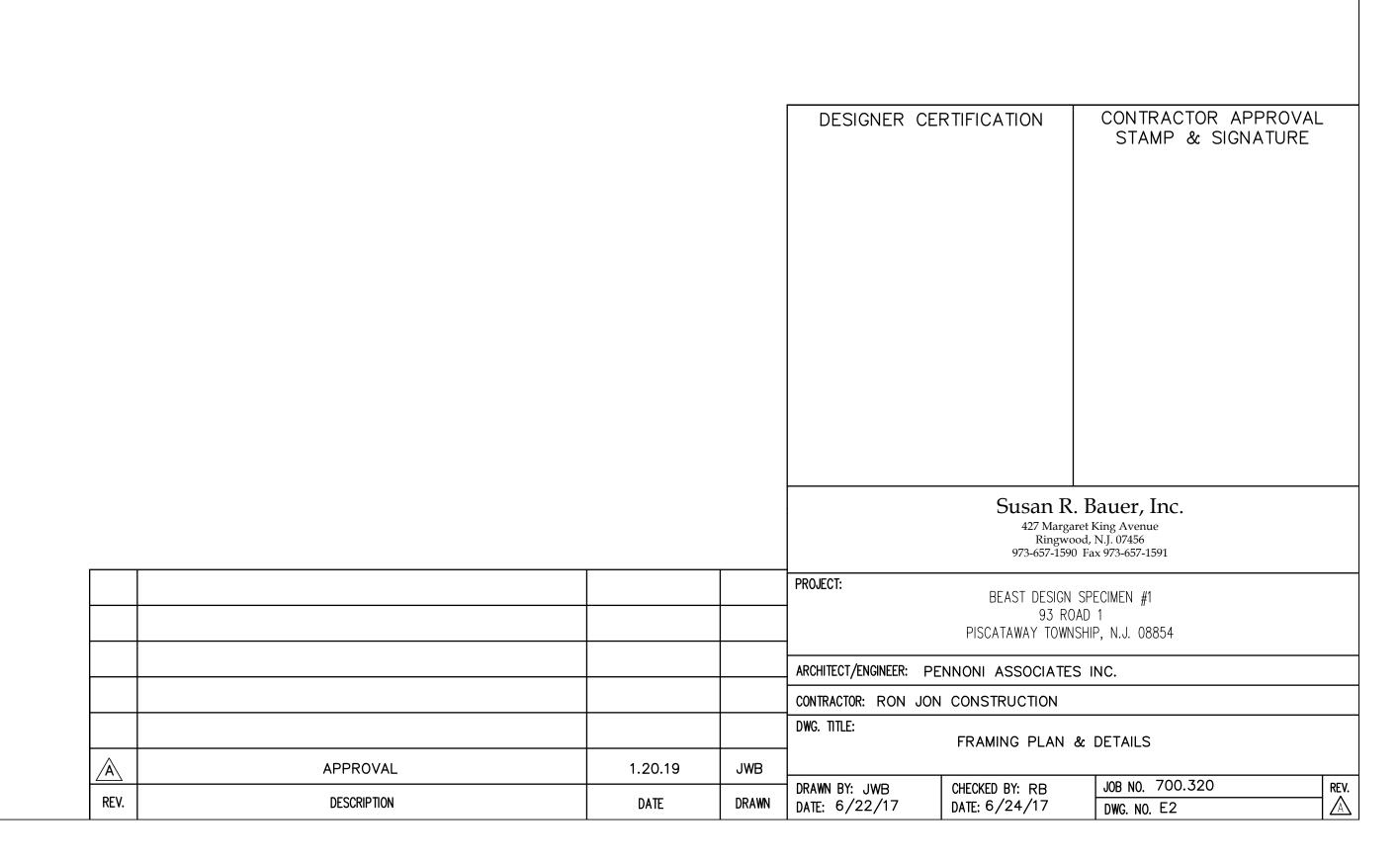


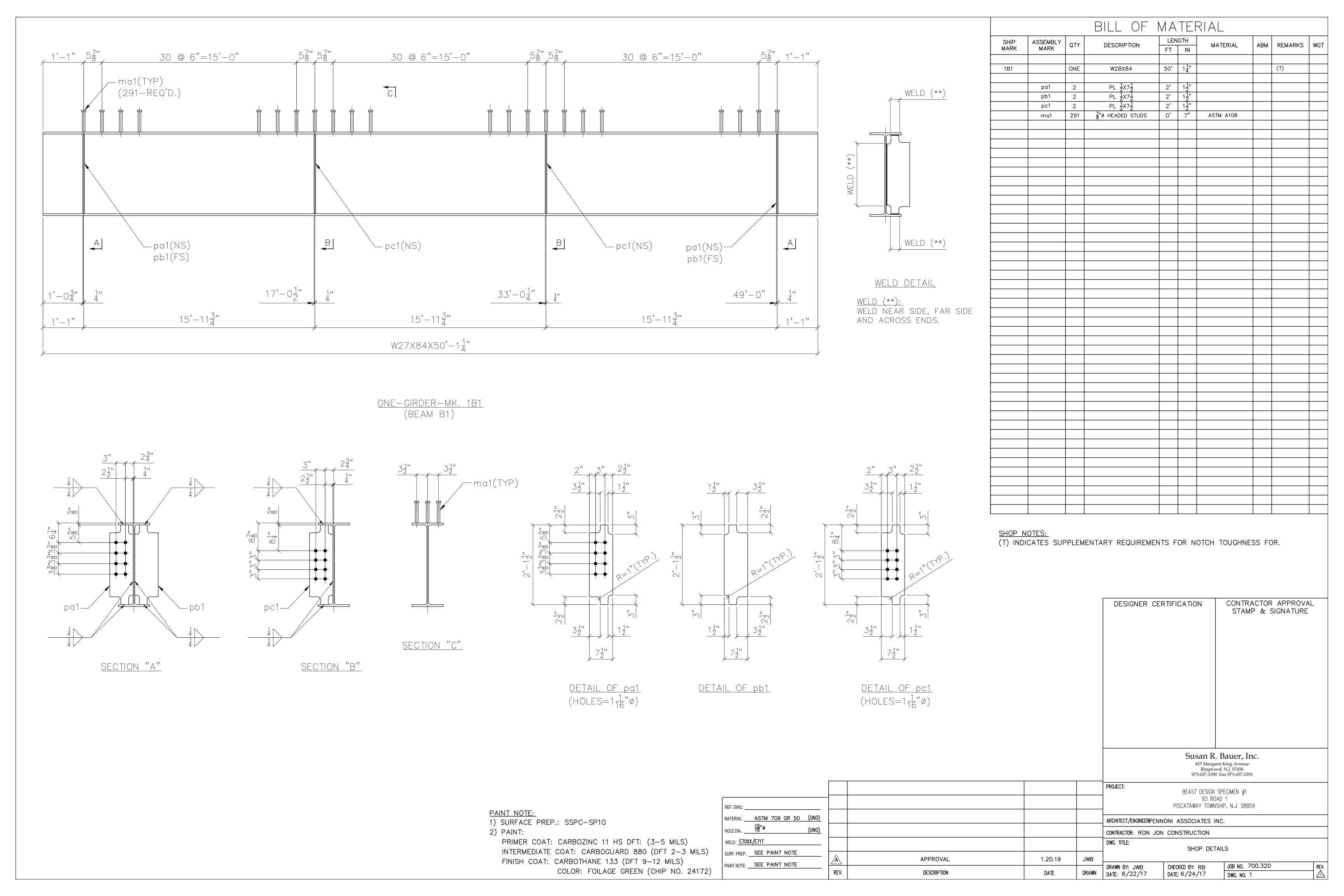


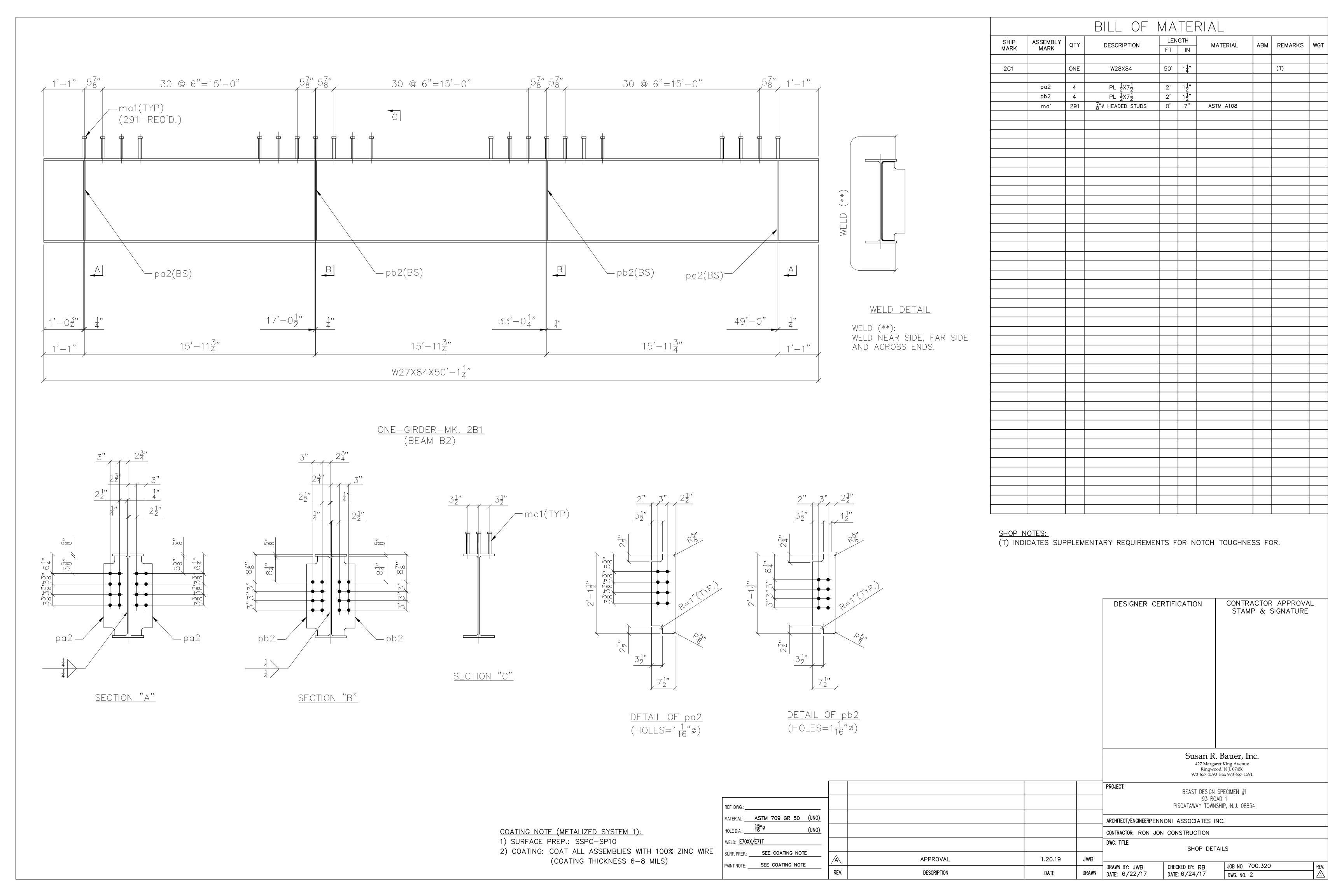
SECTION "C-C"

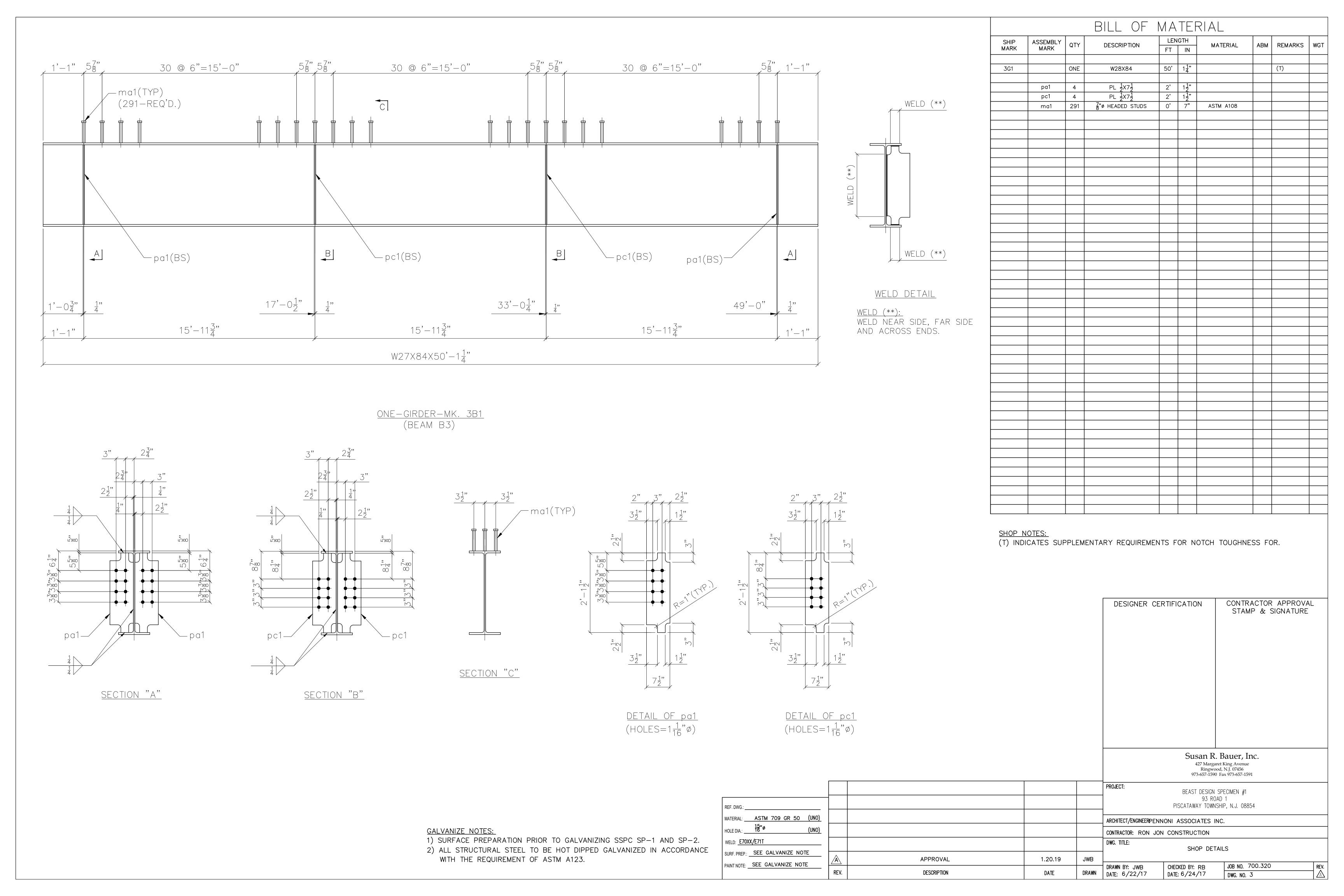


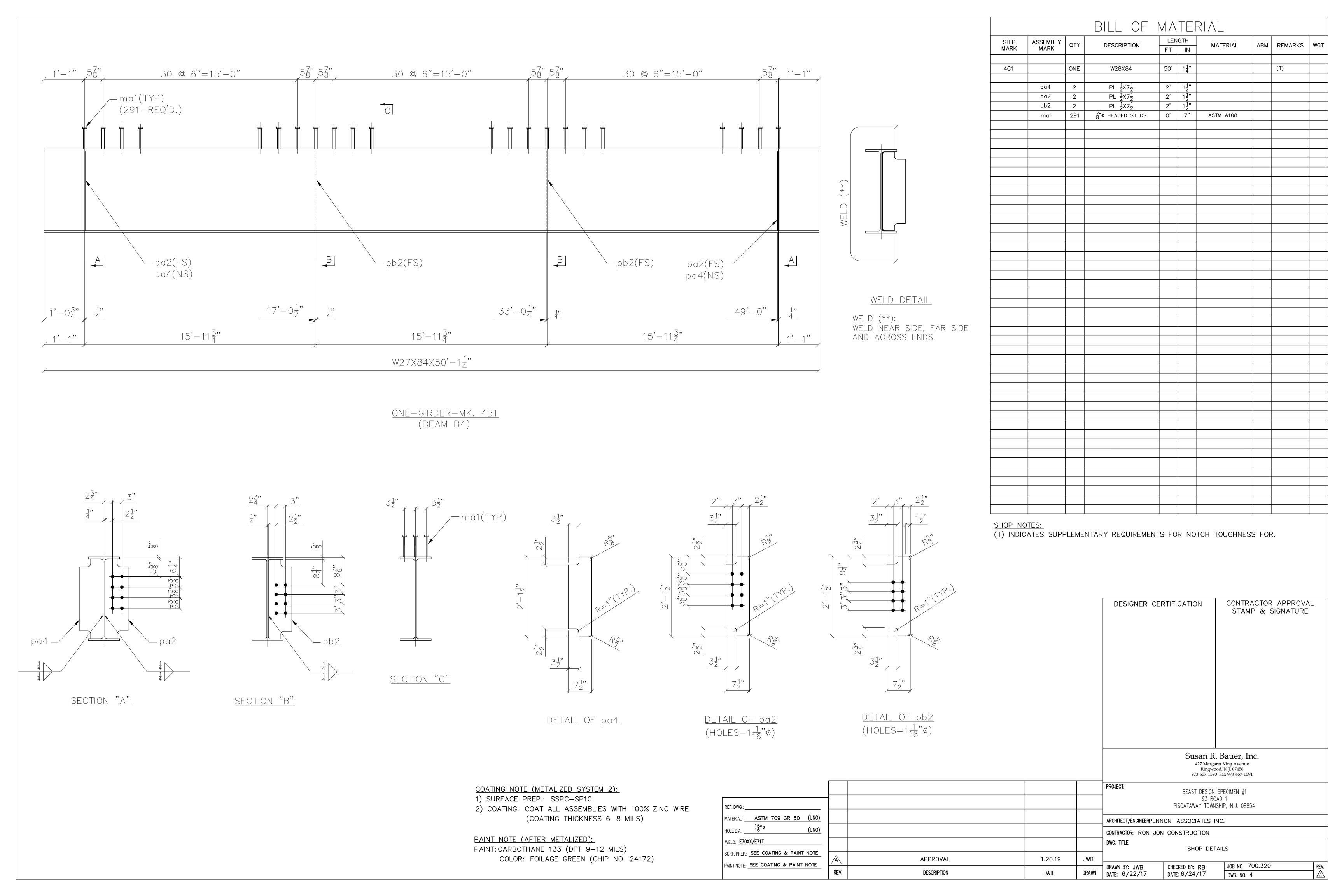
SECTION "B-B"

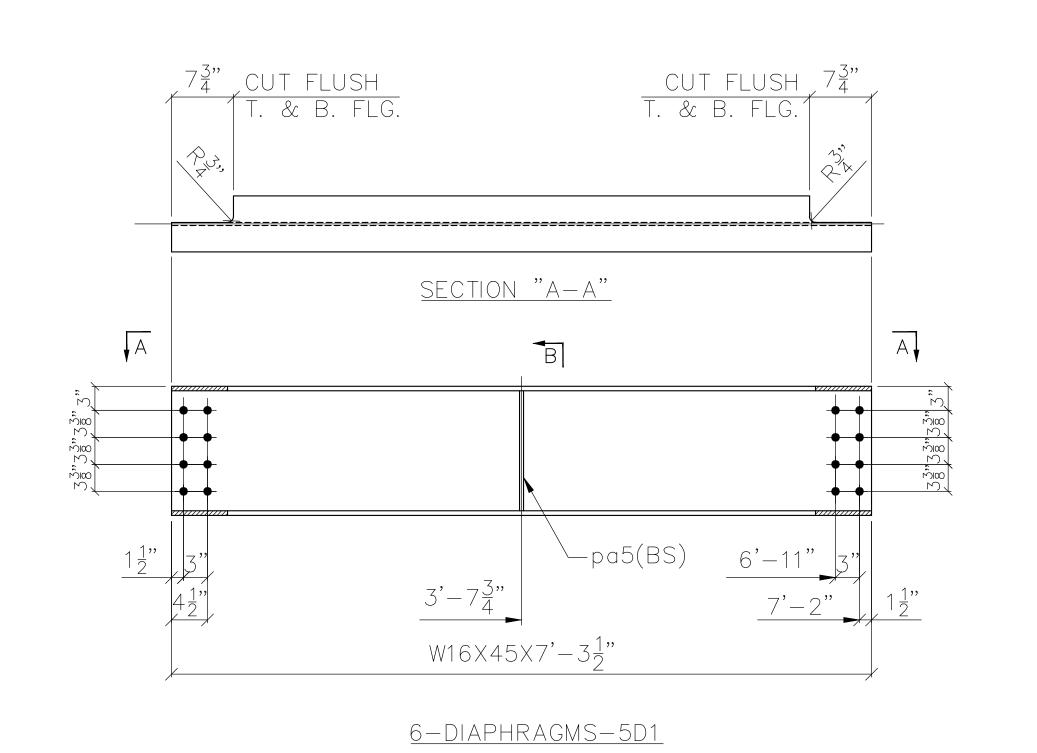


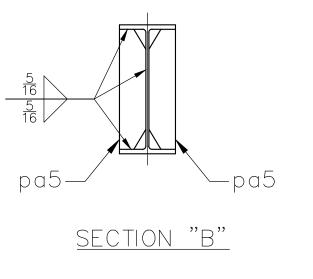


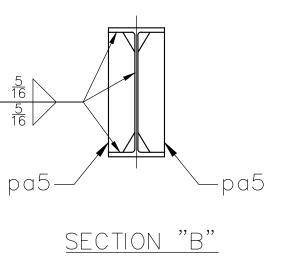


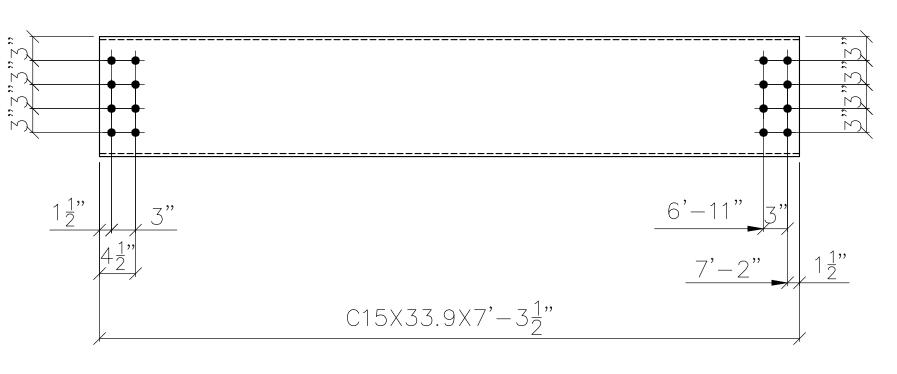












6-DIAPHRAGMS-5D2

DETAIL OF pa5

SHOP NOTES:

SHIP MARK

5D1

5D2

ASSEMBLY QTY

pa5

(T) INDICATES SUPPLEMENTARY REQUIREMENTS FOR NOTCH TOUGHNESS FOR.

FIELD BOLTS (GALV.)(SEE GALV. BOLT NOTE)(5% ADDED)

FIELD BOLTS (5% ADDED)

125 $\frac{7}{8}$ MEX. HEAD BOLTS 0' $2\frac{1}{4}$ "

25 $\frac{7}{8}$ MEX. HEAD BOLTS 0' $2\frac{1}{4}$ "

25 HEX. NUTS FOR 70 BOLTS

50 FLAT WASH. FOR 70 BOLTS

125 HEX. NUTS FOR 7/8 BOLTS

250 FLAT WASH. FOR 7% BOLTS

BILL OF MATERIAL

DESCRIPTION

W16X45

PL $\frac{1}{2}$ X7 $\frac{1}{2}$

C15X33.9

LENGTH FT IN

2' $1\frac{1}{2}$ "

MATERIAL

ASTM A325

ASTM A563

ASTM F436

ASTM A325

ASTM A563 ASTM F436 ABM REMARKS WGT

GALVANIZE BOLT NOTE:

ALL BOLTS, NUTS AND WASHERS TO BE HOT DIPPED GALVANIZED IN ACCORDANCE WITH THE REQUIREMENTS OF ASTM A153.

DESIGNER CERTIFICATION	CONTRACTOR APPROVAL STAMP & SIGNATURE			
C D	D I			
Susan R. Bauer, Inc. 427 Margaret King Avenue Ringwood, N.J. 07456				

PAINT NOTE:

1) SURFACE PREP.: SSPC-SP10

2) PAINT:

PRIMER COAT: CARBOZINC 11 HS DFT: (3-5 MILS) INTERMEDIATE COAT: CARBOGUARD 880 (DFT 2-3 MILS) FINISH COAT: CARBOTHANE 133 (DFT 9-12 MILS) COLOR: FOILAGE GREEN (CHIP NO. 24172)

MATERIAL: ASTM 709 GR 50 HOLE DIA.: 15"ø WELD: <u>E70XX/E71T</u> SURF. PREP.: SEE PAINT NOTE PAINT NOTE: SEE PAINT NOTE

						Ringwood 973-657-1590 F	, N.J. 07456 ax 973-657-1591	
					PROJECT: BEAST DESIGN SPECIMEN #1 93 ROAD 1			
(1110)						PISCATAWAY TOWNSH	IP, N.J. 08854	
50 (UNO)					ARCHITECT/ENGINEERPENN	IONI ASSOCIATES INC).	
(UNO)					CONTRACTOR: RON JON	CONSTRUCTION		
					DWG. TITLE:	SHOP DETA	LS	
<u>=</u>	À	APPROVAL	1.20.19	JWB				
<u>E</u>					DRAWN BY: JWB	CHECKED BY: RB	JOB NO. 700.320	
	REV.	REV. DESCRIPTION	DATE	DRAWN	MN DATE: 6/22/17	DATE: 6/24/17	DWG. NO. 5	