

Process Name/ Title: PACKING INSTRUC	Documen	nt No:	WI-QAD-QAC-280		
WORK INSTRUCTION	Effective	Date:	June 21, 2024		
Product Code/Name:	Customer Code:				
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				7N0096		TRJ	100.1	-	1 age 140		0 1 01 1	
No).	Work Procedure/ Illustration								Records/Remarks/ Quality Pointers		
					Time to the same				Qty/box	108 🛕	9 pcs *12bdls	
				A STATE OF THE STA					Mat'l name	Dim.	Qty.	
							1		Oricon box	386*55*	1	
1)	Spread Vinyl sh oricon b							^	243		
								<u> </u>	Vinyl sheet		1	
				The year		The state of	The same		2 Vinyl bag	300*200	12	
								7	Partition board	343*510	2	
2)	Put produ (9pcs*4b							Note: 1. Step nui QC FG Inspec	mber 5 is applic	cable only in	
3		Lay out partitic Put produ (9pcs*4b on 2nd la	ucts dls)		→							
4)	Lay out partitic Put produ (9pcs*4b on 3rd la	ucts dls)		→							
5		Fold the viny Put NBP Identif at the top. Warehouse Ide tag at lower rig the box	ication tag Then entification tht side of			If need to att	IBC ↔ N' ach 4M tag t the upper left :	side of the box				
				•					Prepared	Checked	Approved	
0/07/200	_			I sheet size to 1250x1250; Change vinyl bag size to	300 to 200	W 0: :	D.D.	0.14		, ,	0	
6/21/2024 03/20/202				Change picture only		M. Garcia C.Dimailig	R.Pascua M.Lumbres	O . Merin E. Mendoza	Me Mx Suter	I ML	18	
03/5/2021	0 Rev. No.			Initial Issue Details of change		C.Dimailig Prepared	M.Lumbres Checked	E. Mendoza	M. Garda	R Pascua	Ø. Merin	
Eff. Date	11dv. NO.			Dotails of challye		i iepaieu	OHECKEU	Apploved	Establish Date: Ma	ircn 5,2021	:	

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