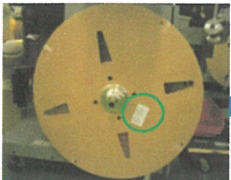
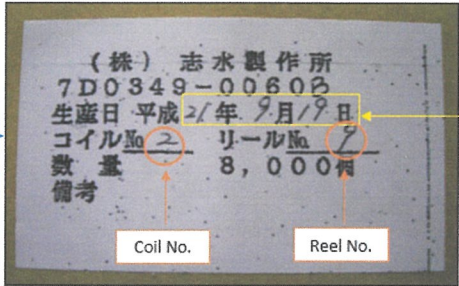
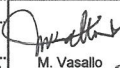
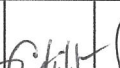

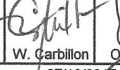

	Process Name/ Title: Wire Cutting and Crimping / 7D0349 Terminal Consumption Limit		Document No:	WI-PRO-CNC-016	
	WORK INSTRUCTION		Effective Date:	April 20, 2018	
	Product Code/Name: ALL	Customer Code: ALL	Rev. No.: 1	Page No.: Page 1 of 1	

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers																																																																																
	<p>1. How to identify terminal lot number based on label</p> <p>Lot number is composed of MAKER PRODUCTION DATE (press day) - COIL NUMBER - REEL NUMBER.</p> <div style="display: flex; align-items: center;">   <div style="margin-left: 20px;"> <p>Year - Month - Day</p> <p>Coil No.</p> <p>Reel No.</p> </div> </div> <p>How to write lot number:</p> <p>Example: 21 .9. 19 2 - 9</p> <p style="margin-left: 40px;">production date coil reel Year - Month - Day number number</p> <p>Important Points:</p> <ul style="list-style-type: none"> * Terminal must be consumed <u>within 6 months from maker production date.</u> Example maker production date : 21 .9. 19 Terminal Validity (must be used within) : 21. 9. 19 ~ 22. 3. 19 * When terminal that has reached or exceeded expiration date, solder joining is not good, so it must be managed properly. * In case terminal has reached or exceeded expiration date, DO NOT USE THE TERMINAL inform Line Leader/Senior Line Leader and wait for instruction. Line Leader/Senior Line Leader must return the expired terminal to warehouse personnel. <p>2. How to write lot number on Identification tag</p> <div style="display: flex;"> <div style="flex: 1;"> <p>Identification Tag</p> <table border="1"> <tr><td>Product Name</td><td colspan="4">A7475-A7059A2-7050</td></tr> <tr><td>Lot No.</td><td>4-6</td><td>Wire Color</td><td>GRAY (GR)</td><td></td></tr> <tr><td>Quantity</td><td>1350</td><td>Wire Type</td><td>AVSSF</td><td></td></tr> <tr><td></td><td></td><td>Wire Size</td><td>0.3</td><td></td></tr> <tr><td>Terminal Lot No.</td><td>30 - 1 - 29 (1-10)</td><td>Cutting Length (mm)</td><td>818±3</td><td></td></tr> <tr><td></td><td>7D0349-0060</td><td>Produced By/Date:</td><td>Inspected By/Date:</td><td></td></tr> <tr><td></td><td></td><td>WCNC 2 06-14-18</td><td></td><td></td></tr> <tr><td>Box No.</td><td>111</td><td>CC071</td><td></td><td></td></tr> </table> <p>Identification Tag</p> <table border="1"> <tr><td>Product Name</td><td colspan="4">A7475-A7059A2-7050</td></tr> <tr><td>Lot No.</td><td>4-6</td><td>Wire Color</td><td>BLACK/WHITE (BW)</td><td></td></tr> <tr><td>Quantity</td><td>1350</td><td>Wire Type</td><td>AVSSF</td><td></td></tr> <tr><td></td><td></td><td>Wire Size</td><td>0.3</td><td></td></tr> <tr><td>Terminal Lot No.</td><td>30 - 1 - 29 (1-1)</td><td>Cutting Length (mm)</td><td>818±3</td><td></td></tr> <tr><td></td><td>7D0349-0060</td><td>Produced By/Date:</td><td>Inspected By/Date:</td><td></td></tr> <tr><td></td><td></td><td>WCNC 2 06-14-18</td><td></td><td></td></tr> <tr><td>Box No.</td><td>111</td><td>CC071</td><td></td><td></td></tr> </table> </div> <div style="flex: 1; padding-left: 20px;"> <p>Condition 1 :</p> <p>Only 1 terminal lot number was used to produce the complete quantity of product.</p> <p>Condition 2 :</p> <p>Two (2) terminal lot numbers were used to produce the complete quantity of product.</p> </div> </div>	Product Name	A7475-A7059A2-7050				Lot No.	4-6	Wire Color	GRAY (GR)		Quantity	1350	Wire Type	AVSSF				Wire Size	0.3		Terminal Lot No.	30 - 1 - 29 (1-10)	Cutting Length (mm)	818±3			7D0349-0060	Produced By/Date:	Inspected By/Date:				WCNC 2 06-14-18			Box No.	111	CC071			Product Name	A7475-A7059A2-7050				Lot No.	4-6	Wire Color	BLACK/WHITE (BW)		Quantity	1350	Wire Type	AVSSF				Wire Size	0.3		Terminal Lot No.	30 - 1 - 29 (1-1)	Cutting Length (mm)	818±3			7D0349-0060	Produced By/Date:	Inspected By/Date:				WCNC 2 06-14-18			Box No.	111	CC071			<p>Identification Tag F-PRO-CNC-010A</p>
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							Prepare	Check	Approve
04/20/2018	2018-L3-WI-046	⚠	Change Sub leader/Leader to Line Leader/ Senior Line Leader and change ID Tag Sample	M. Vasallo/W. Valdez	W. Carbillon	O. Merin			
07/10/2017	2017-L3-WI-157	0	Established ISO format.	J. Garcia/Z. Mendez	O. Merin	T. Sugiyama	M. Vasallo		
-	NBCP-1185	NA	Previously established work instruction (for history purpose only)	-	-	-	W. Valdez	W. Carbillon	O. MERIN
Eff./Rev.Date	Doc/DRCN No.	Rev. No.(if applicable)	Details of change	Revise	Check	Approve	Est. date:	07/10/2017	