



Process Name/ Title: <b>PACKING INSTRUCTION</b>		Document No:	<b>WI-QAD-QAC-256</b>
<b>WORK INSTRUCTION</b>		Effective Date:	<b>April 24, 2024</b>
Product Code/Name: <b>7L0036</b>	Customer Code: <b>TRQSS</b>	Rev. No.: <b>0</b>	Page No.: <b>Page 1 of 1</b>

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Put Vinyl Sheet (1520 x 1500) inside carton box.		Qty/box	100	50pcs * 2bdis
			Mat'l name	Dim.	Qty.
			DC carton	1131*781	1
			Vinyl sheet	1520*1500	1
			Vinyl bag	420*280	2
②	Put first bdl of products. (50pcs/bdl)	 	<b>Note :</b> <b>Step number 4 is applicable only in QC FG Inspection.</b>		
③	Put second bdl on upper with opposite direction. (50pcs/bdl)				
④	Fold the vinyl sheet then close the flaps and put ID tag (Inner tag at the top of the plastic and Outer tag at the left side of the front of the box) .	   <b>Note : If need to attach 4M tag Put 4M tag at the right side</b>			

						Prepare	Check	Approve
04/24/2024	0	Initial Issue	A. De Chavez	D. Dadulla	R. Pascua	A. De Chavez	D. Dadulla	R. Pascua
Eff./Rev. Date	Rev. no.	Details of change	Prepared	Checked	Approved	Established date: April 24, 2024		