


	Process Name/ Title: PACKING INSTRUCTION		Document No: WI-QAD-QAC-260
	WORK INSTRUCTION		Effective Date: June 27, 2024
	Product Code/Name: 7R0110	Customer Code/ Customer: TRMX	Rev. No.: 1 Page No.: Page 1 of 1

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers																		
①	<div>Put Vinyl Sheet (1250 x 1250) inside TRMX box.</div> 	<table> <tr> <td>Qty/box</td><td>400</td><td>50pcs*8 bdl</td></tr> <tr> <td>Mat'l name</td><td>Dim.</td><td>Qty.</td></tr> <tr> <td>TRMX box</td><td>544*370*228mm</td><td>1</td></tr> <tr> <td>Vinyl sheet</td><td>1250*1250</td><td>1</td></tr> <tr> <td>Partition board</td><td>343*510</td><td>1</td></tr> <tr> <td>Vinyl bag</td><td>420*280</td><td>8</td></tr> </table>	Qty/box	400	50pcs*8 bdl	Mat'l name	Dim.	Qty.	TRMX box	544*370*228mm	1	Vinyl sheet	1250*1250	1	Partition board	343*510	1	Vinyl bag	420*280	8
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②	<div>Put the products inside the box alternately (50pcs* 4 bundles)</div>  <div>1ST LAYER</div>	<div>Note :</div> <div>Step 4 is applicable only in QC FG inspection.</div> <div>For CSW process, use Oricon box instead of TRMX box.</div>																		
③	<div>Layout partition board Put the products (50pcs* 4 bundles) on the 2nd layer in opposite direction</div>  <div>2ND LAYER</div>																			
④	<div>Fold the vinyl sheet. Put NBP Identification tag at the top and tape the flaps (two side and top portion). Then Warehouse Identification tag at right side of the box.</div>  <div>Note : If need to attach 4M tag Put 4M tag at the left side of the box</div>																			

							Prepared	Checked	Approved	Noted
06/27/24	1	Change vinyl sheet to 1250 x 1250. Transferred from WI-ENG-PDE:329	S. Malabuyoc	R. Pascua	O. Merin	-	S. Malabuyoc	R. Pascua	O. Merin	-
08/21/21	0	Initial Issue	J. Loterte	C. Villanueva	A. Shimamura	A. Arañes	S. Malabuyoc	R. Pascua	O. Merin	-
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Noted	Establish Date:	August 21, 2021		