










	Process Name/ Title: PACKING INSTRUCTION		Document No: WI-QAD-QAC-093	
	WORK INSTRUCTION		Effective Date: June 21, 2024	
	Product Code/Name: 7M0583	Customer Code: TRJ	Rev. No.: 3	Page No.: Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside oricon box		Qty/box	324 ³	9pcs* 36bdl
			Mat'l name	Dim.	Qty.
			Oricon box	386*55* 243	1
			³ Vinyl sheet	1250 *1250	1
			³ Vinyl bag	300*200	36
			Partition board	343*510	2
②	Put products (9pcs*12bdl)		Note : 1. Step number 5 is applicable only in QC FG Inspection.		
③	Lay out partition board. Put products (9pcs*12bdl) on 2nd layer	 			
④	Lay out partition board. Put products (9pcs*12bdl) on 3rd layer	 			
⑤	Fold the vinyl sheet. Put NBP Identification tag at the top. Then Warehouse Identification tag at lower right side of the box.	  <p>If need to attach 4M tag Put 4M tag at the upper left side of the box</p>			

6/21/2024	3	Change bundle qty to 9 pcs ; Change vinyl sheet size to 1250x1250; Change vinyl bag size to 300 to 200	M. Garcia	R. Pascua	O . Merin	Prepared	Checked	Approved
5/11/2023	2	Update 4M tag Attachment	M. Garcia	R. Alcantara	A. Arañes	 M. Garcia	 R. Pascua	 O. Merin
03/15/2019	1	Removal of small vinyl bag	C. Dimailig	M. Lumbres	E. Mendoza			
11/28/2018	0	Initial issue : Separate Packing Instruction from WI-QAD-QAC-035	C. Dimailig	M. Lumbres	E. Mendoza			
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Establish Date: November 28 2018		

CONFIDENTIAL: Any misuse or misappropriation, including unauthorized copying, reproduction in any form, disclosure or publishing of this document or any information herein is strictly prohibited.	NBC (Philippines) MASTER COPY	DCC Stamp