




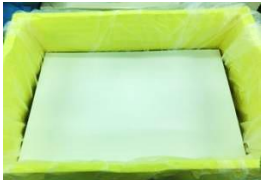



	Process Name/ Title:		Document No:	WI-ENG-PDE-540
	<b>PACKING INSTRUCTION</b>		Effective Date:	June 3,2022
	Product Code/Name:	Customer Code/ Customer:	Rev. No.:	Page No.:
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No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers			
①	Spread Vinyl sheet inside folding box.		Qty/box	162	9pcs*18bdl's	
			Mat'l name	Dim.	Qty.	
			Oricon box	386*55*243	1	
			Vinyl sheet	1520*1500	1	
			Partition board	343*510	2	
			Vinyl bag	300*200	18	
②	Put the products inside the box (9pcs* 6 bundles)	 	Note : Step 5 is applicable to QC FG inspection only.			
③	Layout partition board Put the products inside the box (9pcs* 6 bundles) on the 2nd layer	  <p>2ND LAYER</p>				
④	Layout partition board Put the products inside the box (9pcs* 6 bundles) on the 3rd layer	  <p>3RD LAYER</p>				
⑤	Fold the vinyl sheet.  Put NBP Identification tag at the top then warehouse Identification tag at front side of the box.	  <p>Note : If need to attach 4M tag Put 4M tag at the right side</p>				
						Prepared by
06/03/22	0	Initial Issuance	K. Doria	J. Loterte	C. Villanueva	A. Arañes
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Noted
			Establish Date:	June 3, 2022		