









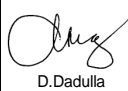
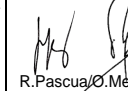
	Process Name/ Title:		Document No:	WI-QAD-QAC-213
	PACKING INSTRUCTION		Effective Date:	November 23, 2024
	Product Code/Name:	Customer Code:	Rev. No.:	Page No.:
	7L0119	TRQSS	3	Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Put Vinyl Sheet (1250 x 1250) inside carton box.		Qty/box	54 	27pcs #2bdl's
			Mat'l name	Dim.	Qty.
			DC carton	1131*781	1
			Vinyl sheet	1250*1250	1
			Vinyl bag	420*280	2
②	Put first bundle of products. (27pcs/bundle) 		Note : Step number 5 is applicable only in QC FG Inspection.		
③	Put second bundle on the other side with opposite direction (27pcs/bundle)  Total of 2 bundles/box				
④	Fold the vinyl sheet.				
⑤	Close the flaps and put ID tag (Inner tag at the top of the plastic and Outer tag at the right side of the front of the box) .	  <p>Note : If need to attach 4M tag Put 4M tag at the left side</p>			

Eff./Rev. Date	Rev. no.	Details of change	Prepared	Checked	Approved	Established. date:
11/23/2024	3	Change quantity per bundle from 25 pcs to 27 pcs Change total packing quantity from 50 pcs to 54 pcs	A. De Chavez	D.Dadulla	R.Pascua/ O.Merin	 A. De Chavez  D. Dadulla  R. Pascua/O. Merin
06/04/2024	2	Change Vinyl Sheet Size from 1520x1500 to 1250x1250; Change picture of no. 1; Modify no. 4 and Addition of no. 5; Add note.	J. De La Cruz	D.Dadulla	R.Pascua	
09/23/2022	1	Change document control number from WI-ENG-PDE-246 to WI-QAD-QAC-213	M. Garcia	R. Alcantara	A. Arañes	
02/25/2021	0	Initial Issuance Note: Under WI-ENG-PDE-246	J.Loterte	C. Villanueva	A. Arañes	
			Prepared	Checked	Approved	February 25, 2021

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