






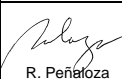
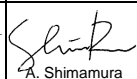
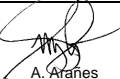




Process Name/ Title: PACKING INSTRUCTION		Document No:	WI-ENG-PDE-231
WORK INSTRUCTION		Effective Date:	February 1, 2021
Product Code/Name: 7L0107	Customer Code: TRQSS	Rev. No.: 0	Page No.: Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Put Vinyl Sheet (1520 x 1500) inside carton box.		Qty/box	160	80pcs *2bdl's
			Mat'l name	Dim.	Qty.
			DC carton	1131*781	1
			Vinyl sheet	1520*1500	1
			Vinyl bag	420*280	2
②	Put the first bundle of products. (80pcs/bundle)		Note : For CSW process Use Oricon box instead of DC box Disregard step 4		
③	Put the second bundle of products. (80pcs/bundle) Total of 2 bundles/box				
④	Fold the vinyl sheet then close the flaps and put ID tag (Inner tag at the top of the plastic and Outer tag at the right side of the front of the box) .	    Note : If need to attach 4M tag Put 4M tag at the left side	Contact Switch assembly should be always on top		

						Prepare	Check	Approve
								
Eff./Rev. Date	Rev. no.	Details of change	Prepared	Checked	Approved	Established. date:	January 22, 2021	

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