
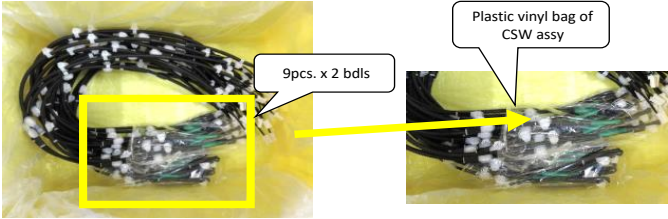









	Process Name/ Title:		Document No:		WI-QAD-QAC-217	
	PACKING INSTRUCTION		Effective Date:		October 4, 2023	
	Product Code/Name:	Customer Code/ Customer:	Rev. No.:	Page No.: Page 1 of 1		
7N0121		TRJ		2		

No.	Work Procedure/ Illustration		Records/Remarks/Quality Pointers							
①	Spread Vinyl sheet inside folding box.		QTY/BOX	72	9pcs. x 8bdl					
②	Put the products inside the box (9pcs. x 2 bundles)		MATERIAL NAME	DIMENSION	QUANTITY					
			Oricon box	386 x 55 x 243	1					
			Vinyl sheet	1520 x 1500	1					
			Partition board	343 x 510	3					
			Vinyl bag	300 x 200	8					
③	Layout partition board Put the products (9 pcs. x 2 bundles) on the 2nd layer	 	<b>NOTE:</b> Step 7 is applicable only to QC FG inspection.							
④	Layout partition board Put the products (9pcs. x 2 bundles) on the 3rd layer	 								
⑤	Layout partition board Put the products (9pcs. x 2 bundles) on the 4th layer	 								
⑥	Fold the vinyl sheet.									
⑦	Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box.	  <p><b>NOTE:</b> If need to attach 4M tag Put 4M tag at the left side of the box</p>								
10/04/2023	2	Change position of product in procedure No. 4	A. De Chavez	D. Dadulla	R. Pascua	O. Merin	Prepared	Checked	Approved	Noted
08/03/2023	1	Include step no. 6; Change quantity from 54 to 72 pcs; Increase qty. of bundles from 6 to 8. Change control no. from WI-ENG-PDE-313 to WI-QAD-QAC-217	Y. Perez	D. Dadulla	R. Pascua	O. Merin				
07/19/2021	0	Initial issuance	J. Loterte	C. Villanueva	A. Shimamura	A. Arañes				
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Noted	Establish Date: Jul 19, 2021			

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