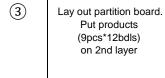


Process Name/ Title:					
PACKING INSTRUC	CTION	Document No:	WI-QAD-QAC-157		
WORK INSTRUCTION		Effective Date:	June 21, 2024		
Product Code/Name:	Customer Code:				

		Product Code/Name: 7M0489	Customer Code: TRJ	Rev. No.:	2	Page No	o.: Page	e 1 of 1		
No.		Work Procedure/ Illustration					Records/Remarks/ Quality Pointers			
1	Spread Vinyl sheet			Qty/box	324 🛕	9pcs∗ ∆ 36bdls				
	inside oricon box		- A			Mat'l name	Dim.	Qty.		
						Oricon box	386*55* 243	1		
					/2	Vinyl sheet	1250*1250	1		
		<u> </u>			Vinyl bag	300*200	36			
				140		Partition board	343*510	2		
2	Put products (9pcs*12bdls)					Note: 1. Step nun QC FG Inspec	nber 5 is applic	cable only in		







Lay out partition board.
Put products
(9pcs\*12bdls)
on 3rd layer





Fold the vinyl sheet.

Put NBP Identification tag at the top.Then Warehouse Identification tag at lower right side of the box.





If need to attach 4M tag
Put 4M tag at the upper left side of the box

		•				Prepared	Checked	Approved
6/21/2024	2	Change bundle qty to 9 pcs ; Change vinyl sheet size to 1250x1250; Change vinyl bag size to 300 to 200	M. Garcia	R. Pascua	O. Merin		1, /	
5/9/2023	1	Update 4M tag attachment and additional note	M. Garcia	D. Dadulla	A. Arañes	McMx July	MH	166
03/13/2020	0	Initial Issue	C.Dimailig	M.Lumbres	E. Mendoza	M. Garcia	R. Pascua	O. Merin
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Establish Date: March 13, 2020 /		

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