






	Process Name/ Title:				Document No:		WI-ENG-PDE-378	
	PACKING INSTRUCTION				Effective Date:		May 19, 2022	
	Product Code/Name:		Customer Code/ Customer:		Rev. No.: 1		Page No.: Page 1 of 1	
7N0128		TRJ						

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside folding box.		Qty/box	72	18pcs* 4bdl
			Mat'l name	Dim.	Qty.
			Oricon box	386*55* 243	1
			Vinyl sheet	1520* 1500	1
			Partition board	343* 510	2
			Vinyl bag	300* 200	4
②	Put the products inside the box (18pcs* 2 bundles)	 	Note : Step 4 is applicable only to QC FG inspection.		
③	Layout partition board Put the products (18pcs* 2 bundles) on the 2nd layer	 	2ND LAYER		
④	Fold the vinyl sheet.  Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box.	 	Note : If need to attach 4M tag Put 4M tag at the left side of the box		

05/19/2022	1	Change size of Vinyl bag from 380*260 to 300*200	J. Loterte	C. Villanueva	A. Arañes	n/a	Reviewed by	Approved by	Noted by
12/14/2021	0	Initial Issuance	K. Doria	J. Loterte	C. Villanueva	A. Arañes	J. Loterte	C. Villanueva	A. Arañes
Eff. Date	Rev. No.	Details of change	Prepared by	Reviewed by	Approved by	Noted by	Establish Date:		December 14, 2021

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