









	Process Name/ Title:		Document No:		WI-ENG-PDE-747	
	PACKING INSTRUCTION		Effective Date:		October 24, 2023	
	WORK INSTRUCTION		Rev. No.: 0		Page No.: 1 of 1	
Product Code/Name:		Customer Code/ Customer:				
7N0186		TRJ				

No.		Work Procedure/ Illustration	Records/Remarks/ Quality Pointers			
①	Spread Vinyl sheet inside folding box.		Qty/box	108	9pcs* 12bdls	
			Mat'l name	Dim.	Qty.	
			Oricon box	386*55*243	1	
			Vinyl sheet	1520*1500	1	
			Partition board	343*510	2	
			Vinyl bag	300*200	12	
②	Put first bundle of products. (9pcs* 4bundles)	 <div>9pcs* 4bdls</div>  <div>Plastic bag Contact SW assy</div>	Note : Step 5 is applicable only to QC FG inspection.			
③	Layout partition board Put the products (9pcs* 4 bundles) on the 2nd layer	  <div>2nd Layer</div>				
④	Layout partition board Put the products (9pcs* 4 bundles) on the 3rd layer	  <div>3rd Layer</div>				
⑤	Fold the vinyl sheet. Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box.	  <div>Note : If need to attach 4M tag Put 4M tag at the left side of the box</div>				
						Prepared by
10/24/2023	0	Initial Issuance	A. Hernandez	J. Loterte	C. Villanueva	A. Arañes
Eff. Date	Rev. No.	Details of change	Prepared by	Reviewed by	Approved by	Noted by
					Establish Date:	October 24, 2023

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