







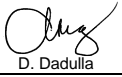





Process Name/ Title: PACKING INSTRUCTION		Document No: WI-QAD-QAC-227
WORK INSTRUCTION		Effective Date: September 20, 2023
Product Code/Name: 7L0088	Customer Code: TRQSS	Rev. No.: 0 Page No.: Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Put Vinyl Sheet (1520 x 1500) inside carton box.		Qty/box	100	50pcs *2bdls
			Mat'l name	Dim.	Qty.
			DC carton	1131*781	1
			Vinyl sheet	1520*1500	1
			Vinyl bag	420*280	2
②	Put first bdl of products. (50pcs/bdl)				
③	Put second bdl on the other side with opposite direction (50pcs/bdl)				
④	Fold the vinyl sheet then close the flaps and put ID tag (Inner tag at the top of the plastic and Outer tag at the right side of the front of the box) .	    Note : If need to attach 4M tag Put 4M tag at the left side			

						Prepare	Check	Approve
09/20/2023	0	Initial issue	M. Garcia	D. Dadulla	R. Pascua			
Eff./Rev. Date	Rev. no.	Details of change	Prepared	Checked	Approved	Established. date: September 20, 2023		

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