

| Process Name/ Title: | | | | | |
|----------------------|----------------|-----------|--------|-----------|-------------|
| PACKING INSTRUCT | ION | Documer | nt No: | WI-QA | D-QAC-170 |
| WORK INSTRUCTION | | Effective | Date: | Octob | er 11, 2024 |
| Product Code/Name: | Customer Code: | | | | |
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| | | | Product Code/Name: | Custom | er Code: | Day Ma | 2 | Dona N. | . Da | 1 05 4 |
|-----|---|---|--|--------|-------------------------------|-----------|---------|--------------------------------------|------------------------------|--------------|
| | | 4 | 7L0099 | TRO | QSS | Rev. No.: | 3 | Page No | Page | e 1 of 1 |
| No. | Work Procedure/ Illustration | | | | | | | Records/Remarks/ Quality Pointers | | |
| | В | ut Vinyl | A | No. As | | | | Qty/box | 72 /3 | 36pcs *2bdls |
| 1 | Sheet (| 1250 x 1250) | | | | | | Mat'l name | Dim. | Qty. |
| | inside | carton box. | | | | | | DC carton | 1131*781 | 1 |
| | | | | | MVI. | | | Vinyl sheet | 1250*1250 | 1 |
| | | | | | | | | Vinyl bag | 420*280 | 2 |
| 2 | Put first t | odl of products. 6pcs/bdl) | | | | | | Note : Step nun QC FG Ins | nber 5 is applic pection. | able only in |
| 3 | other sid | ond bdl on the e with opposite on (36pcs/bdl) | | | | | | | | |
| 4 | Fold th | ne vinyl sheet | | | | | | | | |
| (5) | tag (Inner the plastic at the rig | flaps and put ID tag at the top of c and Outer tag ght side of the of the box). | | | Note: If need Put 4M tag a | | | | | |
| | | | | | | | Prepare | Ch | eck | Approve |
| 1 | 1 | Change gu | antity per bundle from 30pcs to 36 pcs | | | | | 1 | | |

| | | | | | | Prepare | Check | Approve |
|----------------|----------|---|---------------|--------------|-----------|--------------------|--------------|----------|
| 10/11/2024 | 3 | Change quantity per bundle from 30pcs to 36 pcs Change total packing quantity from 60 pcs to 72 pcs | A. De Chavez | D.Dadulla | R.Pascua | | | |
| 6/4/2024 | 2 | Change Vinyl Sheet Size from 1520x1500 to 1250x1250; Change picture of no. 1; Modify no. 4 and Addition of no. 5; Add note. | J. De La Cruz | D.Dadulla | R.Pascua | 10- | / | 1, / |
| 08/24/2022 | 1 | Update step no. 4 regarding 4M, inner tag & outer tag location | M. Garcia | R. Alcantara | A.Arañes | Alex | Mua | ML I |
| 05/18/2020 | 0 | Initial Issue | C.Dimailig | M.Lumbres | E Mendoza | A. De Chavez | D.Dadulla | R Pascua |
| Eff./Rev. Date | Rev. no. | Details of change | Prepared | Checked | Approved | Established. date: | May 18, 2020 | |

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