
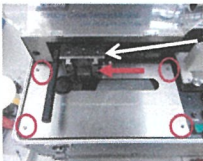
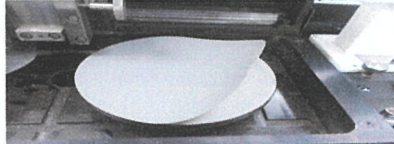





Process Name/Title: <b>Terminal cut surface monitoring (Maintenance)</b>		Document No: <b>WI-ENG-PDE-008</b>	
<b>WORK INSTRUCTION</b>		Effective Date: <b>SEP 28 2017</b>	
Product Code/Name: Common	Customer Code: n/a	Rev.No.: <b>0</b>	Page No.: <b>1 of 1</b>

No.	Work Procedure/Illustration	Records/Remarks/ Quality Pointers
<b>Procedure Part 4</b>		
1. Consumable Parts and Frequency of Replacement	1-1. These are the consumable parts and frequency of replacement 1-1-1. Sand paper each 300 times based on counter display 1-1-2. Blade each 300 times based on counter display	
2. Replacement Procedure	2-1-1. Power off  2-1-2. Untighten the screws, 4 pcs by wrench  Move the Handle to the Leftmost Position 2-1-3. Sand Paper Replacement Detach the sand paper and replace with a new one. After attaching the sand paper, remove the cover film.  2-1-4. Blade Replacement Move the handle to the rightmost side. Untighten the bolt by wrench. Be careful when handling.  Blade material is sensitive and easy to break. Refrain from hitting any object.	
3. Reassembly	3-1. Replace the cover and tighten all screws.	
Eff./Rev. Date	Doc/DRCN No.	Rev. No.(if applicable)
Details of Change		Revise
Check		Approve
Est. date:		SEP 28 2017
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