



Process Name/ Title: PACKING INSTRUCTION		Document No:	WI-QAD-QAC-246
WORK INSTRUCTION		Effective Date:	October 28, 2024
Product Code/Name: 7L0139	Customer Code: TRQSS	Rev. No.: 3	Page No.: Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Put Vinyl Sheet (1250 x 1250) inside carton box.		Qty/box	80	40pcs *2bdis
			Mat'l name	Dim.	Qty.
			DC carton	1131*781	1
			Vinyl sheet	1250*1250	1
			Vinyl bag	420*280	2
②	Put first bundle of products. (40pcs/bundle)		Note : Step number 5 is applicable only in QC FG Inspection .		
③	Put second bundles of products in opposite direction. (40pcs/bundle)				
④	Fold the vinyl sheet				
⑤	Close the flaps and put ID tag (Inner tag at the top of the plastic and Outer tag at the right side of the front of the box) .				
		 Note : If need to attach 4M tag Put 4M tag at the left side			

						Prepared	Checked	Approved
10/28/2024	3	Change quantity per bundle from 30pcs to 40 pcs Change total packing quantity from 60 pcs to 80 pcs	A. De Chavez	D.Dadulla	R.Pascua/ O.Merin			
07/05/2024	2	Change document control no. from WI-ENG-PDE-617 to WI-QAD-QAC-246; *Change Vinyl Sheet Size from 1520x1500 to 1250x1250; Change picture of no. 1; Modify no. 4 and Addition of no. 5; Add note.	J. De La Cruz	D.Dadulla	R.Pascua			
05/20/2023	1	Revised qty. from 50pcs to 60pcs (from 25bdis to 30bdis)	J. Loterte	C. Villanueva	A. Arañes			
01/11/2023	0	Initial issue	D. Castillo	J. Loterte	C. Villanueva			
Eff./Rev. Date	Rev. no.	Details of change	Prepared	Checked	Approved	Established. date: January 11, 2023		

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