
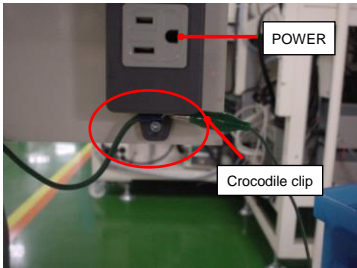

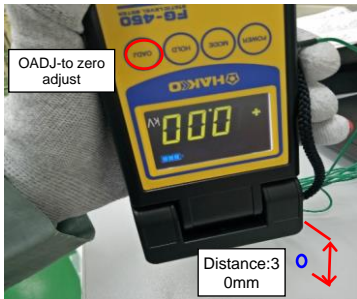

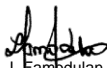


	Process Name/ Title:		Document No:		WI-PRO-SHM-016	
	SOLDERING-Static Electricity Measurement		Effective Date:		April 23, 2025	
	WORK INSTRUCTION		Rev. No.:		1	
	Product Code/Name:	Customer Code:	Page No.:		1 of 1	
	ALL	ALL				

No.	Work Procedure/ Illustration			Records/Remarks/ Quality Pointers
No.	Details of work	Illustration	Checkpoints	
1	Prepare Static Electricity Meter		Manufacturer: HAKKO Specification: FG 450	
2	Connect Alligator Clamp to Ground of power supply		Make it is connected to the ground to prevent from electrocution	
3	Turn the meter ON by pressing POWER more than 1 second		Make sure the MODE is NORMAL.	
4	Point the sensor at the charge object and shows [000]. If it is not [000], press OADJ.		Make sure there is 30mm distance between the ground and charge object (do not bring any closer because it can damage the meter).	
5	Point detection to charge object & check figure which is showed. RECORD. Actual electric potential is 1000 times. (ex.) if it shows 0.02 = 20V. Turn OFF after use.		Make sure the sensor light ♦ is clear (diamond shape) and visible upon checking.	⚠ Record: Daily Checksheet ionizer F-PRO-SHM-002

					Prepare		Check	Approve
								
4/23/2025	1	Change customer code ,and update record monitoring			L.Famodulan	A. Ayop	W. Carbillon	
6/22/2017	0	Previously established Work Instruction from NBC Japan (for history purpose only)			A. Yocor	O. Merin	T. Suguyama	
Eff./Rev. Date	Rev. No.	Details of change			Revise	Check	Approve	Est. date: June 22, 2017

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