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| Process Name/Title: SUB-ASSEMBLY / Andon System Flow | | Document No: | WI-PRO-ASY-054 |
| WORK INSTRUCTION | | Effective Date: | August 7, 2017 |
| Product Code/Name: All Models | Customer Code: NBC | Rev.No.: 0 | Page No.: Page 1 of 1 |

| No. | Work Procedure / Illustration | In- Charge |
|-----|--|---|
| 1 | <div><p>Start</p><p>↓</p><p>Abnormality encountered in Line</p><p>↓</p><p>Stop the operation</p><p>↓</p><p>Push the andon switch</p><p>↓</p><p>Check the line shown on the Andon board</p><p>↓</p><p>Proceed to actual line</p><p>↓</p><p>Verification of abnormality</p><p>↓</p><p>Make necessary action</p><p>↓</p><p>Is the action effective?</p><p>Yes → Return to normal Line operation → End</p><p>No → Inform Leader/immediate superior for further instruction and final disposition → Return to normal Line operation</p></div> <div><p>NOTE:</p><p>*Sound will be heard & Andon board will show the affected line wherein abnormality occurred</p><p>* In case several lines pushed the andon switch, those line nos. will also display on screen but automatically flash one by one every 40 seconds</p></div> <div></div> | <p>Operator</p> <p>Operator</p> <p>Operator</p> <p>Sub- Leader</p> <p>Sub- Leader/ Leader</p> <p>Sub- Leader/ Leader</p> <p>All</p> |

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|----------------|--------------|------------------------|-------------------|--------|-------|---------|--|-------------------|------------------------|
| Eff./Rev. Date | Doc/DRCN No. | Rev. No(if applicable) | Details of Change | Revise | Check | Approve | Prepare J. Montalito/ L. Briones | Check O. Merin | Approve T. Sugiyama |
| | | | | | | | Est. date: | 08/07/2017 | |

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