







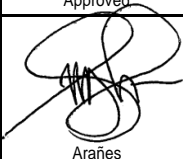




Process Name/ Title: PACKING INSTRUCTION		Document No:	WI-ENG-PDE-1279
WORK INSTRUCTION		Effective Date:	May 15, 2025
Product Code/Name: 7L0161	Customer Code: TRQSS	Rev. No.: 0	Page No.: Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Put Vinyl Sheet (1250 x 1250) inside carton box.		Qty/box	240	60pcs *4bdls
			Mat'l name	Dim.	Qty.
			DC carton	1131*781	1
			Vinyl sheet	1250*1250	1
			Vinyl bag	420*280	4
Note : Step number 5 is applicable only in QC FG Inspection .					
②	Put 2 bdls of products with opposite direction. (60pcs/bdl)				
③	Put 2 bdls of products with opposite direction. (60pcs/bdl)				
④	Fold the vinyl sheet				
⑤	Close the flaps and put ID tag (Inner tag at the top of the plastic and Outer tag at the right side of the front of the box) .	 	Note : If need to attach 4M tag Put 4M tag at the left side		

						Prepare	Check	Approved
								
05/15/2025	0	Initial issue.	A. Buban	C. Villanueva	Arañes	A. Buban	C. Villanueva	Arañes
Eff./Rev. Date	Rev. no.	Details of change	Prepared	Checked	Approved	Established. date: May 15, 2025		

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