










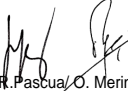




Process Name/ Title: <b>PACKING INSTRUCTION</b>		Document No:	<b>WI-QAD-QAC-241</b>
<b>WORK INSTRUCTION</b>		Effective Date:	<b>December 6, 2024</b>
Product Code/Name: <b>7L0140</b>	Customer Code: <b>TRQSS</b>	Rev. No.: <b>2</b>	Page No.: <b>Page 1 of 1</b>

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
			Qty/box	54 	27pcs *2bdls
①	Put Vinyl Sheet (1250 x 1250) inside carton box.		Mat'l name	Dim.	Qty.
			DC carton	1131*781	1
			Vinyl sheet	1250*1250	1
			Vinyl bag	420*280	2
②	Put first bundle of products. (27pcs/bundle) 		Note : Step number 5 is applicable only in QC FG Inspection.		
③	Put second bundles of products in opposite direction. (27pcs/bundle) 				
④	Fold the vinyl sheet.				
⑤	Close the flaps and put ID tag (Inner tag at the top of the plastic and Outer tag at the right side of the front of the box) .	  Note : If need to attach 4M tag Put 4M tag at the left side			

						Prepared	Reviewed	Approved
12/06/2024	2	Change quantity per bundle from 25pcs to 27 pcs Change total packing quantity from 50 pcs to 54 pcs	A. De Chavez	D.Dadulla	R.Pascua/ O. Merin			
07/05/2024	1	Change document control no. from WI-ENG-PDE-614 to WI-QAD-QAC-241; Change Vinyl Sheet Size from 1520x1500 to 1250x1250; Change picture of no. 1; Modify no. 4 and Addition of no. 5; Add note.	J. De La Cruz	D.Dadulla	R.Pascua			
01/10/23	0	Initial issue	M. Ariola	J. Loterte	C. Villanueva	A. De Chavez	D.Dadulla	R.Pascua/O. Merin
Eff./Rev. Date	Rev. no.	Details of change	Prepared	Reviewed	Approved	Established. date: January 10, 2023		

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