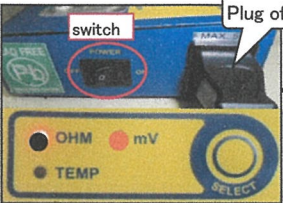
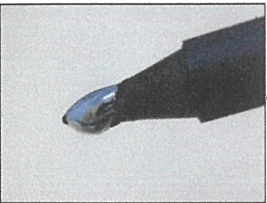
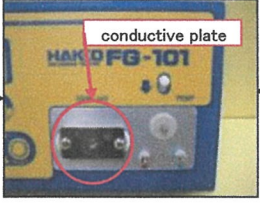

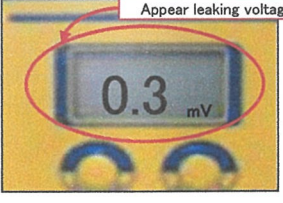
	Process Name/ Title:		Document No:	WI-PRO-COS-016	
	<b>CONTACT SWITCH ASSEMBLY/ Measuring of leaking voltage</b>		Effective Date:	June 01, 2017	
	WORK INSTRUCTION		Rev. No.:	0	
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Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
<p>1. Procedure of measuring</p> <p>(1) Plug of Soldering unit in to soldering tester            (2) Turn on soldering tester and adjust setting to mV. (picture ①)            (3) Turn on soldering unit and start measuring after temperature reached to set level.            (4) Put soldering at soldering tip and make it come to fit. (picture ②)            (5) Remove excess soldering using cleaning wire. (picture ③)            (6) Poke conductive plate by soldering tip, and supply soldering wire to tip. (picture ④,⑤)            (7) Read the value after it became stable. (picture ⑥)</p> <div style="display: flex; justify-content: space-around; align-items: flex-start;"> <div style="text-align: center;">  <p>① Turn tester on and change setting to mV.</p> </div> <div style="text-align: center;">  <p>② Put soldering to tip.</p> </div> <div style="text-align: center;">  <p>③ Clean the tip.</p> </div> </div> <div style="display: flex; justify-content: space-around; align-items: flex-start; margin-top: 10px;"> <div style="text-align: center;">  <p>④ Poke conductive plate by soldering tip.</p> </div> <div style="text-align: center;">  <p>⑤ Supply soldering wire bet. soldering tip and conductive plate then make bridge.</p> </div> <div style="text-align: center;">  <p>⑥ Done measuring</p> </div> </div> <p>2. Judgement</p> <p>Judge as abnormal if exceed 2.0mV.        ※In case exceed 2.0mV.        (1) Replace soldering tip.        (2) Replace the soldering iron if exceed 2.0 mV even though replaced the tip.</p> <div style="border: 2px solid blue; padding: 5px; margin-top: 20px; width: fit-content;"> <b>NBC (Philippines)</b>  <b>MASTER COPY</b> </div>	

2015.3.11	NBHS-0336	NA	Work Instruction from NBC Shanghai Previously revised to add process(for history purpose only)	Ezaki	Higashiyama	Shibuya	Prepare M. Vasallo	Check O. Merin	Approve Sugiyama
Eff./Rev. Date	Doc/DRCN No.	Rev. No.(if applicable)	Details of change	Revise	Check	Approve	Est. date:	06/01/2017	