



Process Name/ Title: PACKING INSTRUCTION		Document No:	WI-QAD-QAC-237
WORK INSTRUCTION		Effective Date:	November 5, 2024
Product Code/Name: 7L0129	Customer Code: TRQSS	Rev. No.: 2	Page No.: Page 1 of 1

No.	Work Procedure/ Illustration				Records/Remarks/ Quality Pointers		
①	Put Vinyl Sheet (1250 x 1250) inside carton box.				Qty/box	112 ²	56pcs *2bdls
					Mat'l name	Dim.	Qty.
					DC carton	1131*781	1
					Vinyl sheet	1250*1250	1
					Vinyl bag	420*280	2
②	Put first bundle of products. (56pcs/bundle) ²				Note : Step number 5 is applicable only in QC FG Inspection.		
③	Put second bundles of products in opposite direction. (56pcs/bundle) ²						
④	Fold the vinyl sheet						
⑤	Close the flaps and put ID tag (Inner tag at the top of the plastic and Outer tag at the right side of the front of the box) .			Note : If need to attach 4M tag Put 4M tag at the left side			
					Prepare	Check	Approve
11/5/2024	2	Change quantity per bundle from 50pcs to 56 pcs Change total packing quantity from 100 pcs to 112 pcs	A. De Chavez	D.Dadulla	R.Pascua/ O. Merin		
7/5/2024	1	Change document control no. from WI-ENG-PDE-384 to WI-QAD-QAC-237. Change Vinyl Sheet Size from 1520x1500 to 1250x1250; Change picture of no. 1; Modify no. 4 and Addition of no. 5; Add note.	J. De La Cruz	D.Dadulla	R.Pascua		
01/17/22	0	Initial issue	M.Ariola	J. Loterte	C. Villanueva		
Eff./Rev. Date	Rev. no.	Details of change	Prepared	Checked	Approved	Established. date:	January 17, 2022

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