




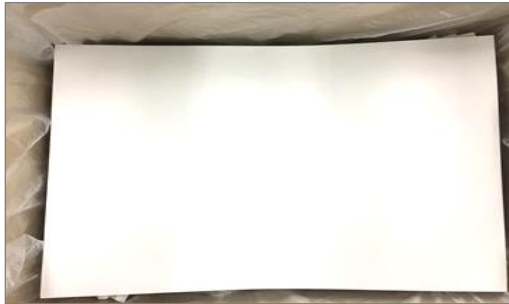







	Process Name/ Title: PACKING INSTRUCTION					Document No:	WI-QAD-QAC-281		
	WORK INSTRUCTION					Effective Date:	June 21, 2024		
	Product Code/Name: 7R0128		Customer Code/ Customer: TRMX			Rev. No.: 1	Page No.: Page 1 of 1		

No.	Work Procedure/ Illustration					Records/Remarks/ Quality Pointers				
①	<div style="text-align: center;">  <p>Put Vinyl Sheet (1250 x 1250) inside TRMX box.</p> </div>	 <div style="position: absolute; top: 250px; left: 680px;">  </div>					Qty/box	200	50pcs*4 bdl's	
							Mat'l name	Dim.	Qty.	
							TRMX box	544*370*228mm	1	
							Vinyl sheet	1250*1250	1	
②	Put the products inside the box (opposite direction per bundle) (50pcs* 2 bundles)	<div style="display: flex; justify-content: space-around;"> <div>  <p>50pcs x 2bdl's</p> </div> <div>  <p>Plastic vinyl bag of CSW assy</p> </div> </div> <p style="text-align: center;">1st LAYER</p>					Partition board	343*510	1	
		Vinyl bag	420*280	4						
③	Layout partition board						<p>Note : Step 5 is applicable only in QC FG inspection.</p> <p>For CSW process, use Oricon box instead of TRMX box.</p>			
④	Put another bundles inside the box (opposite direction per bundle) (50pcs* 2 bundles)	 <p style="text-align: center;">2ND LAYER</p>								
⑤	Fold the vinyl sheet. Put NBP Identification tag at the top and tape the flaps (two side and top portion). Then Warehouse Identification tag at right side of the box.	<div style="display: flex; align-items: center;">  <div style="margin: 0 10px;">➔</div>  </div> <p style="text-align: center;">Note : If need to attach 4M tag Put 4M tag at the left side of the box</p>								
						Prepared by	Checked by	Approved by	Noted by	
6/21/24	1	Change vinyl sheet size to 1250 x 1250	S. Malabuyoc	R. Pascua	O. Merin	A. Arañes				
06/2/22	0	Initial Issue	K. Doria	J. Loterte	C. Villanueva	A. Arañes	S. Malabuyoc	R. Pascua	O. Merin	A. Arañes
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Noted	Establish Date: June 2/2022			

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