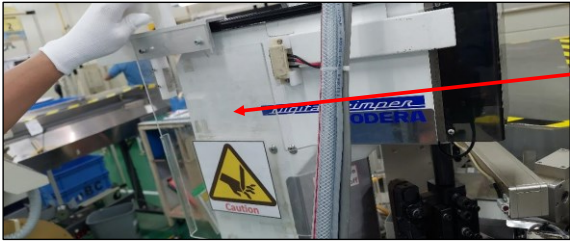
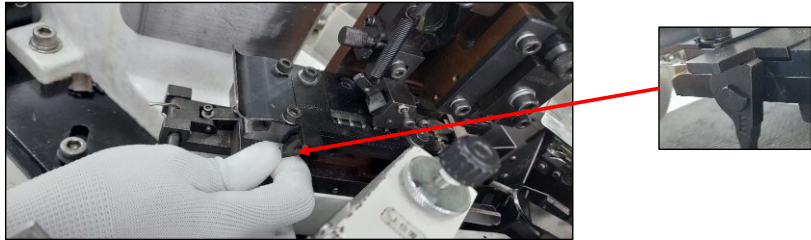
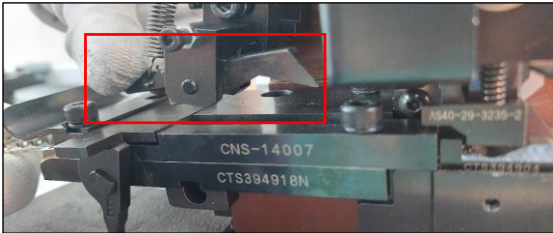

	Process Name/ Title:		Document No:		WI-PRO-CNC-071	
	Wire Cutting and Crimping / Proper Set-up of Terminal on Regular Machine		Effective Date:		June 19, 2023	
	WORK INSTRUCTION		Rev. No.:		0	
	Product Code/Name:		Customer Code:		Page No.: 2 of 2	
ALL		ALL				

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
8	Open the safety cover 	
9	Unlock applicator 	
10	Press feed finger and insert teminal until reached the position of crimper. 	
11	Lock applicator and close the safety cover 	
11	Manually feed the terminal -Conduct step by step to crimp the terminal. -Produce sample -Proceed to mass production.	If encountered any problem perform STOP, CALL and WAIT

CONFIDENTIAL: ©2017 NBC; all rights reserved. Any misuse or misappropriation, including unauthorized copying, reproduction in any form, disclosure or publishing of this document or any information herein is strictly prohibited.

NBC (Philippines)  
MASTER COPY

DCC Stamp