




	Process Name/ Title:		Document No:	WI-ENG-PDE-670
	PACKING INSTRUCTION		Effective Date:	June 1, 2023
	Product Code/Name:	Customer Code/ Customer:	Rev. No.: 1	Page No.: Page 1 of 1
	75S790	TRJ		

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside folding box.		Qty/box	400	100pcs* 4bags
			Mat'l name	Dim.	Qty.
			Oricon box	386*55* 243	1
			Vinyl sheet	1500* 1520	1
			Partition board	343* 510	3
			Vinyl bag	280* 420	4
②	Get the vinyl (plastic) bag then put the 100pcs harness. Insert products in same direction. Put the ID tag inside then fold the plastic bag.				
③	Put products on standing position and partition board vertically & alternately with the products. (100pcs* 4 Bundles with I.D tag inside)				
④	Fold the vinyl sheet.  Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box.	  <p>Note : If need to attach 4M tag Put 4M tag at the left side of the box</p>			

06/01/2023	1	Change Vinyl sheet size from 1500*1500 to 1500*1520.	M. Ariola	J. Loterte	C. Villanueva	A. Arañes	Prepared by	Reviewed by	Approved by	Noted by
04/28/2023	0	Initial Issuance	D. Castillo	J. Loterte	C. Villanueva	A. Arañes				
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Noted	Establish Date:	April 28, 2023		