









	Process Name/ Title:				Document No:		WI-ENG-PDE-251	
	PACKING INSTRUCTION				Effective Date:		March 20, 2021	
	Product Code/Name:		Customer Code/ Customer:		Rev. No.: 1		Page No.: Page 1 of 1	
7N0098		TRJ						

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside folding box.		Qty./box	144	18pcs*8bdls
②	Put the products inside the box (18pcs* 2 bundles)		Mat'l name	Dim.	Qty.
③	Layout partition board Put the products inside the box (18pcs* 2 bundles) on the 2nd layer	  2ND LAYER	Oricon box	388*55*243	1
④	Layout partition board Put the products inside the box (18pcs* 2 bundles) on the 3rd layer	  3RD LAYER	Vinyl sheet	1520*1500	1
⑤	Layout partition board Put the products inside the box (18pcs* 2 bundles) on the 4th layer	  4TH LAYER	Partition board	343*510	3
⑥	Fold the vinyl sheet. Put NBP Identification tag at the top then warehouse Identification tag at front side of the box.	  Note : If need to attach 4M tag Put 4M tag at the right side	Vinyl bag	420*280	8
Note : Step 6 is applicable to QC FG inspection only.					

03/20/21	1	Change picture only.	J. Loterte	C. Villanueva	A. Shimamura	A. Arañes	Prepared	Checked	Approved	Noted
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Noted	Establish Date:	March 3, 2021		

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