









Process Name/ Title: <b>PACKING INSTRUCTION</b>		Document No:	<b>WI-ENG-PDE-952</b>
<b>WORK INSTRUCTION</b>		Effective Date:	<b>July 04, 2024</b>
Product Code/Name: <b>7L0158</b>	Customer Code: <b>TRQSS</b>	Rev. No.: <b>0</b>	Page No.: <b>Page 1 of 1</b>

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Put Vinyl Sheet (1250 x 1250) inside carton box.		Qty/box	240	60pcs *4bdls
			Mat'l name	Dim.	Qty.
			DC carton	1131*781	1
			Vinyl sheet	1250*1250	1
			Vinyl bag	420*280	4
Note : Step number 5 is applicable only in <b>QC FG Inspection</b> .					
②	Put 2 bdls of products with opposite direction. (60pcs/bdl)				
③	Put 2 bdls of products with opposite direction. (60pcs/bdl)				
④	Fold the vinyl sheet				
⑤	Close the flaps and put ID tag (Inner tag at the top of the plastic and Outer tag at the right side of the front of the box) .	  <p>Note : If need to attach 4M tag Put 4M tag at the left side</p>			

						Prepare	Check	Approve
07/04/2024	0	Initial issue.	A.Hernandez	C.Villanueva	Arañes	A.Hernandez	C.Villanueva	Arañes
Eff./Rev. Date	Rev. no.	Details of change	Prepared	Checked	Approved	Established. date:	July 04, 2024	

**CONFIDENTIAL:** ©2017 NBC; all rights reserved. Any misuse or misappropriation, including unauthorized copying, reproduction in any form, disclosure or publishing of this document or any information herein is strictly prohibited.

**NBC (Philippines)**  
**MASTER COPY**

DCC Stamp