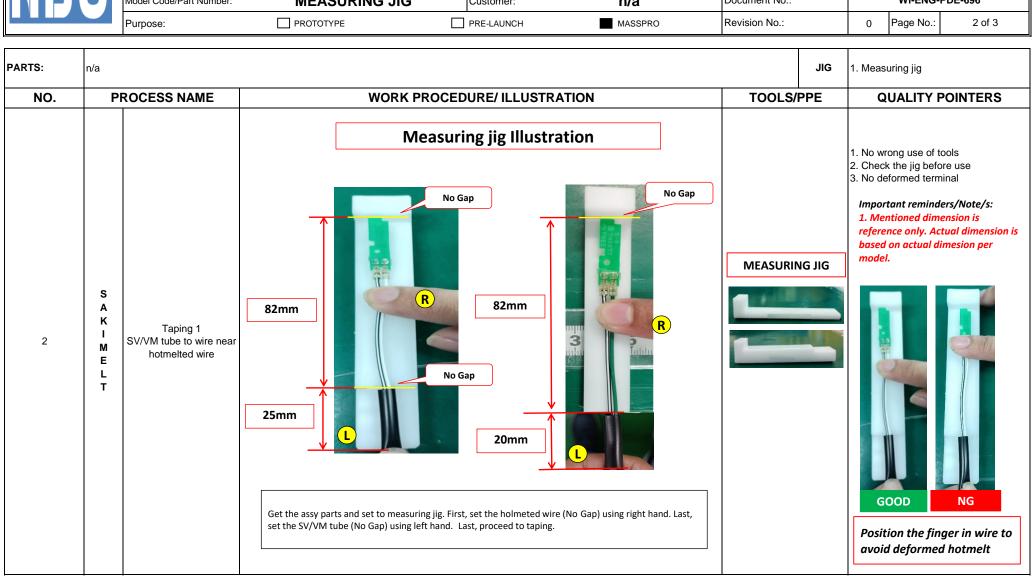
| NO. PROCESS NAME WORK PROCEDURE/ ILLUSTRATION TOOLS/PPE QUALITY POINTERS  Types of Measuring jig  Safety Instruction Be sure to wear prescribed personal protective equipment during operation (gloss, finger cots, etc.)  Housekeeping 1. Maintain and always practice 5's. 2. Personal things on the workplace is prohibited. Keep it in your locker.  Side view Top view  Side view Top view  Alert level For any trouble, inform the Assembly Assistant Supervisor or Line Leader for immediate corrective action.  Measuring jig without extension (for 20mm taping on SV/VM tube)  Revision History Peparator.  Revision History Peparator.  Desaito C. Williamoro A. Arrefres via D. Casalito C. Williamoro V. Approved by Noted by Noted by Capital Review of the Approved by Approved by Noted by Constitution on the Assembly Assistant Supervisor or Line Leader for immediate corrective action.   |          |                       | WORK INSTRUCTION                            |  |                                |            |               | Effe           | ctivity Date:  |  | June 17, 2023 |              |           |
|--|----------|-----------------------|---|--|--------------------------------|------------|---------------|----------------|--|--|---------------|--------------|-----------|
| PARTS: n/a  NO. PROCESS NAME WORK PROCEDURE/ ILLUSTRATION  TOP view  Safety instruction Be sure to wear protective equipment during operation (gloves finger cds, cdc.)  Types of Measuring jig with extension (for 25mm taping on SV/VM tube)  Measuring jig with extension (for 25mm taping on SV/VM tube)  Measuring jig without extension (for 20mm taping on SV/VM tube)  Revision No.:  O Page No.: 1 of 3  A Types of Measuring jig  Measuring jig with extension (for 25mm taping on SV/VM tube)  Measuring jig without extension (for 20mm taping on SV/VM tube)  Revision No.:  O D Page No.: 1 of 3  D Caustic Vision No.: 1 of 3  D Caustic Visi |          |                       | Process Name/Title: TAPING ASSEMBLY PROCESS |  |                                |            | Valid         | Validity Date: |  |  | n/a           |              |           |
| PARTS:  No. PROCESS NAME WORK PROCEDURE/ ILLUSTRATION TOOLS/PPE QUALITY POINTERS  Types of Measuring jig  Safety instruction Be sure to wear prescribed personal preference equipment (gloves, finger cots, est.)  I housekeeping procedure equipment (gloves, finger cots, est.)  I haintain and always practice 5%.  Personal things on the workplace is prohibited. (see pt in your locker.  Side view Top view  Side view Top view  Act level for any roadle, inform the oversplace is prohibited. (see pt in your locker.)  Measuring jig without extension (for 20mm taping on SV/VM tube)  Revision History Prepared by Reviewed by Approved by Naponved by Naponved by Naponved by Naponved by Nobel by Corrective action.   |          |                       | Model Code/Part Number:                     | t Number: MEASURING JIG Customer: n/a Do |                                | Doc        | Document No.: |                | WI-ENG-PDE-696   |  |               |              |           |
| NO. PROCESS NAME WORK PROCEDURE/ ILLUSTRATION TOOL S/PPE QUALITY POINTERS  Types of Measuring jig  Safety Instruction Be sure to wear prescribed personal protective equipment during operation (glows, finger cots, etc.)  Housekeeping 1. Maintain and always practice 5's. etc.)  Housekeeping 2. Maintain and always practice 5's. etc.)  Presonal things on the workplace is prohibited. Keep it in your locker.  Side view Top view  Alert level For any trouble, inform the Assembly Assistant Supervisor or Line Leader for immediate corrective action.  Measuring jig without extension (for 20mm taping on SV/VM tube)  Revision History Presented by Approved by Approved by Noted by Note |          |                       | Purpose:                                    | ☐ PROTOTYPE ☐ PRE-LAUNCH                 |                                | MASSPRO    |               | Revision No.:  |  |  | 0 Page        | e No.: 1     | of 3      |
| NO. PROCESS NAME WORK PROCEDURE/ ILLUSTRATION TOOL S/PPE QUALITY POINTERS  Types of Measuring jig  Safety Instruction Be sure to wear prescribed personal protective equipment during operation (glows, finger cots, etc.)  Housekeeping 1. Maintain and always practice 5's. etc.)  Housekeeping 2. Maintain and always practice 5's. etc.)  Presonal things on the workplace is prohibited. Keep it in your locker.  Side view Top view  Alert level For any trouble, inform the Assembly Assistant Supervisor or Line Leader for immediate corrective action.  Measuring jig without extension (for 20mm taping on SV/VM tube)  Revision History Presented by Approved by Approved by Noted by Note |          |                       | · ·   |  |                                |            |               | <u> </u>       |  |  |               |              |           |
| Types of Measuring jig  Safety Instruction Be sure to wear prescribed personal protective equipment during operation (glows, finger cots, etc.)  Types of Measuring jig with extension (for 25mm taping on SV/VM tube)  Types of Measuring jig with extension (for 25mm taping on SV/VM tube)  Types of Measuring jig with extension (for 25mm taping on SV/VM tube)  Types of Measuring jig without extension (for 25mm taping on SV/VM tube)  Side view  Top view  Alert level For any trouble, inform the Assembly Assistant Supervisor or Line Laced For immediate corrective action.  Measuring jig without extension (for 20mm taping on SV/VM tube)  Revision History  Prepared by: Revised by: Approved by: Noted by: Approved by: Noted by: Approved by: Noted by: Approved by: Agales nie  | PARTS:   | n/a                   |   |  |                                |            |               |                |  | JIG:   | 1. Measuring  | ıjig         |           |
| Side view  Top view  Types of Measuring jig with extension (for 25mm taping on SV/VM tube)  Types of Measuring jig with extension (for 25mm taping on SV/VM tube)  Types of Measuring jig with extension (for 25mm taping on SV/VM tube)  Types of Measuring jig with extension (for 25mm taping on SV/VM tube)  1. No wrong use of tools practice 5s. 2. Personal things on the workplace is prohibited. Keep it in your locker.  Side view  Top view  Alert level for any trouble, inform the Assembly Assistant Supervisor or Line Leader for immediate corrective action.  Measuring jig without extension (for 20mm taping on SV/VM tube)  Revision History  Revision History  Revision A. Arañes nía D. Casillio C. Villianueva A. Arañes nía D. Casillio C. Villianueva A. Arañes nía D. Casillio C. Villianueva A. Arañes nía C. Villianueva A. Arañ | NO.      | F                     | PROCESS NAME WORK PROCEDURE/ ILLUSTRATION   |  |                                | TOOLS/PPE  |               |                | QUALITY POINTERS                                       |  |               |              |           |
| Side view Top view    Housekeeping   1. No wrong use of tools   2. Personal things on structure   1. No wrong use of tools   2. Personal things on the workplace is prohibited, Keep it in your locker.    Side view   Top view   Alert level   For any trouble, inform the Assembly Assistant   Supervisor or line   Leader for immediate   corrective action.  |          |                       |   | Тур                                      | es of Measuring j              | ig         |               | ! -            | Be sure to   | wear   |               |              |           |
| Measuring jig with extension (for 25mm taping on SV/VM tube)  Types of Measuring jig with extension (for 25mm taping on SV/VM tube)  Types of Measuring jig with extension (for 25mm taping on SV/VM tube)  Side view  Top view  Alert level For any trouble, inform the Assembly Assistant Supervisor or Line Leader for immediate corrective action.  Measuring jig without extension (for 20mm taping on SV/VM tube)  Revision History  Prepared by: Reviewed by: Approved by: Noted by:  Noted by: | 1        | T<br>0                |   | Side view                                |                                | Top view   |               |                | during ope<br>gloves, fing                             | ration<br>er cots,                           |               |              |           |
| Side view Top view  Alert level For any trouble, inform the Assembly Assistant Supervisor or Line Leader for immediate corrective action.  Measuring jig without extension (for 20mm taping on SV/VM tube)  Revision History  Revision History  Prepared by: Reviewed by: Approved by: Noted by:  O6/17/23 0 Initial issue.  D.Castillo C. Villanueva A. Arañes N/a O. Castillo (C. Villanueva A. Arañes)  N/a  A. Arañes N/a  D.Castillo C. Villanueva A. Arañes N/a  |          | L<br>T<br>/<br>S<br>A | Types of Measuring jig                      | Measuring jig <u>with</u> ext            | ng on SV/VM tub                | I          |               |                | nd always<br>5's.<br>nings on<br>ace is<br>eep it in   | 2. Check the jig before use                  |               |              |           |
| 06/17/23 0 Initial issue.  D.Castillo C. Villanueva A. Arañes n/a D. Castillo C. Villanueva A. Arañes n/a  |          | I<br>M<br>E<br>L      |   |  | extension (for <u>20mm</u> tag |            | ube)          | the<br>Le      | r any trouble<br>Assembly<br>Supervisor<br>ader for im | e, inform<br>Assistant<br>or Line<br>mediate |               |              |           |
| 06/17/23 0 Initial issue. D.Castillo C. Villanueva A. Arañes n/a D. Castillo C. Villanueva A. Arañes n/a D. Castillo C. Villanueva A. Arañes n/a   |          | Revision History      |   |  |                                |            |               |                |  | Prepared by:                                 | Reviewed by:  | Approved by: | Noted by: |
|  | 06/17/23 | Initial is            | sue.  |  |                                | D.Castillo | C. Villanueva | A. Arañes      | n/a  |  | of out ) form | - 400        | n/a       |
|  |          |                       |   | Details of Change                        |                                | Revise     | Check         | Approve        | Noted  | Est. date:                                   |               |              | ıva       |

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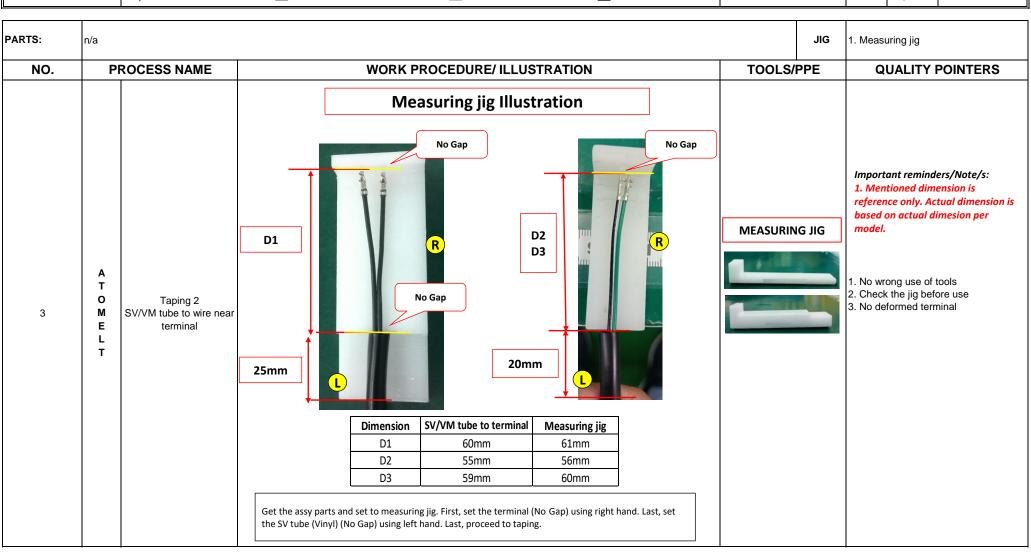
|                         | Effectivity Date:       |            | June 17, 2023 |                |   |           |         |  |
|-------------------------|-------------------------|------------|---------------|----------------|---|-----------|---------|--|
| Process Name/Title:     | TAPING ASSEMBLY PROCESS |            |               | Validity Date: |   | n/a       |         |  |
| Model Code/Part Number: | MEASURING JIG           | Customer:  | n/a           | Document No.:  |   | WI-ENG-   | PDE-696 |  |
| Purpose:                | PROTOTYPE               | PRE-LAUNCH | MASSPRO       | Revision No.:  | 0 | Page No.: | 2 of 3  |  |
|                         |                         |            |               |                | 1 |           |         |  |



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| WORK INSTRUCTION        |  |                |         | Effectivity Date: | Effectivity Date: June 17, |           |        |  |
|-------------------------|--|----------------|---------|-------------------|----------------------------|-----------|--------|--|
| Process Name/Title:     | TAPING   | Validity Date: |         | n/a               |                            |           |        |  |
| Model Code/Part Number: | del Code/Part Number: <b>MEASURING JIG</b> Customer: |                | n/a     | Document No.:     | WI-ENG-PDE-696             |           |        |  |
| Purpose:                | PROTOTYPE  | PRE-LAUNCH     | MASSPRO | Revision No.:     | 0                          | Page No.: | 3 of 3 |  |
|                         |  |                |         |                   | 1                          |           |        |  |



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