
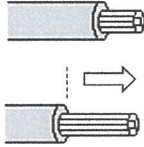
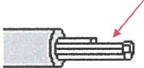
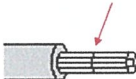



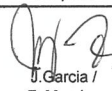


	Process Name/ Title:		Document No:	WI-PRO-CNC-023	
	Wire Cutting and Crimping / Core Wire Confirmation Standard		Effective Date:	July 10, 2017	
	WORK INSTRUCTION		Rev. No.:	0	
Product Code/Name:	Customer Code:	Rev. No.:	0	Page No.:	Page 1 of 1
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No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
	<p>Checking Method</p> <p>After adjustment of wire strip, check for cut and scar of core wire. (applicable on automatic machines from Kodera Electronics)</p> <p>(1)  Core wire after strip adjustment.</p> <p>↑ Check core wire appearance.</p> <p>(2)  Manually strip 5~10mm of insulation using stripper. (There must be no cut or scar on core wire caused by manual stripping)</p> <p>(3)  Cut</p> <p>Check for any scar or cut. Use magnifying lens or peak lupe when checking. Rotate wire to check all sides.</p> <p> Scar</p> <p> Core Wire Pulling Out</p> <p>Check for core wire pulling out after strip adjustment and do the same occasionally during work.</p> <p>Tools:</p> <p> Magnifying Lens</p> <p> Peak Lupe</p> <p>Note:</p> <ul style="list-style-type: none"> * Scrap all wires used during strip adjustment. * If the last piece is NG, scrap the entire lot. <p>Criteria : Wires are considered No Good if</p> <ul style="list-style-type: none"> Cut = 1 or more Scar = 2 or more 	

							Prepare	Check	Approve
									
-	NBCP-1044	NA	Previously established Work Instruction(for history purpose only)	-	-	-	J. Garcia / Z. Mendez	O. MERIN	T. SUGIYAMA
Eff./Rev.Date	Doc/DRCN No.	Rev. No. (if applicable)	Details of change	Revise	Check	Approve	Est. date:	07/10/2017	

NBC (Philippines)
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