







	Process Name/ Title:		Document No:		WI-QAD-QAC-060	
	PACKING INSTRUCTION		Effective Date:		July 5, 2024	
	WORK INSTRUCTION		Rev. No.:		2	
	Product Code/Name:	Customer Code:	Page No.:	Page 1 of 1		
	7L0052	TRQSS				

No.	Work Procedure/ Illustration			Records/Remarks/ Quality Pointers				
①	<div> <div>△2</div> <div>Put Vinyl Sheet (1520 x 1250) inside carton box.</div> </div>	<div> <div>△2</div>  </div>	Qty/box	60	30pcs*2bdls			
			Mat'l name	Dim.	Qty.			
			DC carton	1131*781	1			
			Vinyl sheet	1250*1250	1			
			Vinyl bag	420*280	2			
Note : △2 Step number 5 is applicable only in QC FG Inspection.								
②	Put first bdl of products. (30pcs.)							
③	Put second bdl with opposite direction. (30pcs.)							
△2 ④	Fold the vinyl sheet							
⑤	Close the flaps and put NBP Identification tag at the top of the plastic and Warehouse Identification tag at the right side of the front of the box).	<div> <div>△2</div>  </div> <div>  <p>Note : If need to attach 4M tag Put 4M tag at the left side</p> </div>						
07/5/2024	2	Change Vinyl Sheet Size from 1520x1500 to 1250x1250; Change picture of no. 1; Modify no. 4 and Addition of no. 5; Add note.	J. De La Cruz	D.Dadulla	R.Pascua	Prepare	Check	Approve
12/7/2021	1	-Change quantity per bundle from 25 to 30 pcs. and from 50 to 60 pcs. per box -Update step number #4 and put additional note	M. Garcia	R. Alcantara	A. Arañes			
10/15/2018	0	Initial Issue : Removal of Silica gel	C.Dimaillig	M.Lumbres	E.. Mendoza	J. De La Cruz	D.Dadulla	R.Pascua
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Est. date:	10/15/2018	