

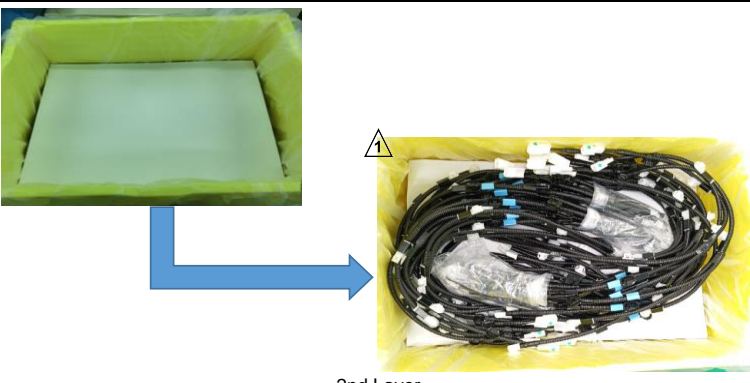

	Process Name/ Title:				Document No:		WI-ENG-PDE-846	
	WORK INSTRUCTION				Effective Date:		September 12, 2024	
	Product Code/Name:		Customer Code/ Customer:		Rev. No.:		Page No.:	
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No.	Work Procedure/ Illustration				Records/Remarks/ Quality Pointers			
①	Spread Vinyl sheet inside folding box.		Qty/box		72		9pcs* 8bdls	
			Mat'l name		Dim.		Qty.	
			Oricon box		386*550* 243		1	
			Vinyl sheet		1250* 1250		1	
			Partition board		343* 510		1	
			Vinyl bag		300* 200		8	
②	Put the products inside the box (9pcs* 4 bundles)		Note : Step 4 is applicable only to QC FG inspection.					
③	Layout partition board Put the products (9pcs* 4 bundles) on the 2nd layer							
④	Fold the vinyl sheet. Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box.							
		Note : If need to attach 4M tag Put 4M tag at the left side of the box						

09/12/2024	1	Design change from T-type to Y-type.	A. Hernandez	C. Villanueva	A. Arañes	n/a	Prepared by	Reviewed by	Approved by	Noted by
03/06/2024	0	Initial Issuance	D. Castillo	C. Villanueva	A. Arañes	n/a	A. Hernandez	C. Villanueva	A. Arañes	n/a
Eff. Date	Rev. No.	Details of change	Prepared by	Reviewed by	Approved by	Noted by	Establish Date:		March 6, 2024	

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