

Process Name/ Title:

## **PACKING INSTRUCTION**

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April 27, 2022

WORK INSTRUCTION Product Code/Name:

Customer Code: NRS

Marker   M			Product Code/Name 7H0422W7020	c: Customer Code: NBS	Rev. No.:	0		Page No.:	Page	e 1 of 1
## Post Viryl Sheet (1520 - 1500) inside the box.    Put 16 bills of products. (10 post-bill) in apposite direction.    Put partition board on layer 2   Put 16 bills of products. (10 post-bill) in apposite direction.    Put partition board on layer 3   Put 16 bills of products. (10 post-bill) in apposite direction.    Put partition board on layer 3   Put 16 bills of products. (10 post-bill) in apposite direction.    Put partition board on layer 3   Put 16 bills of products. (10 post-bill) in apposite direction.    Put partition board on layer 3   Put 16 bills of products. (10 post-bill) in apposite direction.    Put partition board on layer 3   Put 16 bills of products. (10 post-bill) in apposite direction.    Put partition board on layer 3   Put 16 bills of products. (10 post-bill) in apposite direction.    Put partition board on layer 3   Put 16 bills of products. (10 post-bill) in apposite direction.    Put partition board on layer 3   Put 16 bills of products. (10 post-bill) in apposite direction.    Put partition board on layer 3   Put 16 bills of products. (10 post-bill) in apposite direction.    Put partition board on layer 3   Put 16 bills of products. (10 post-bill) in apposite direction.    Put partition board on layer 3   Put 16 bills of products. (10 post-bill) in apposite direction.    Put partition board on layer 3   Put 16 bills of products. (10 post-bill)   Put 1	No.	Work Procedure/ Illustration								
Put 16 bdls of products. (10pcs/bdl) in opposite direction.  Put 9 bdls of products. (10pcs/bdl) in opposite direction.  Put 9 bdls of products. (10pcs/bdl) in opposite direction.  Put 9 bdls of products. (10pcs/bdl) in opposite direction.  Put 9 bdls of products. (10pcs/bdl) in opposite direction.  Put 9 bdls of products. (10pcs/bdl) in opposite direction.  Put 9 bdls of products. (10pcs/bdl) in opposite direction.  Put 9 bdls of products. (10pcs/bdl) in opposite direction.  Put 9 bdls of products. (10pcs/bdl) in opposite direction.  Put 9 bdls of products. (10pcs/bdl) in opposite direction.  Put 9 bdls of products. (10pcs/bdl) in opposite direction.  Put 9 bdls of products. (10pcs/bdl) in opposite direction.  Put 9 bdls of products. (10pcs/bdl) in opposite direction.  Put 9 bdls of products. (10pcs/bdl) in opposite direction.  Put 9 bdls of products. (10pcs/bdl) in opposite direction.  Put 9 bdls of products. (10pcs/bdl) in opposite direction.  Put 9 bdls of products. (10pcs/bdl) in opposite direction.  Put 9 bdls of products. (10pcs/bdl) in opposite direction.  Put 9 bdls of products. (10pcs/bdl) in opposite direction.  Put 9 bdls of products. (10pcs/bdl) in opposite direction.  Put 9 bdls of products. (10pcs/bdl) in opposite direction.  Put 9 bdls of products. (10pcs/bdl) in opposite direction.  Put 9 bdls of products. (10pcs/bdl) in opposite direction.  Put 9 bdls of products. (10pcs/bdl) in opposite direction.  Put 9 bdls of products. (10pcs/bdl) in opposite direction.  Put 9 bdls of products. (10pcs/bdl) in opposite direction.  Put 9 bdls of products. (10pcs/bdl) in opposite direction.  Put 9 bdls of products. (10pcs/bdl) in opposite direction.  Put 9 bdls of products. (10pcs/bdl) in opposite direction.  Put 16 bdls of products. (10pcs/bdl) in opposite direction.  Put 16 bdls of products. (10pcs/bdl) in opposite direction.  Put 16 bdls of products. (10pcs/bdl) in opposite direction.  Put 16 bdls of products. (10pcs/bdl) in opposite direction.  Put 16 bdls of products. (10pcs/bdl) in opposite direction.								Qty/ Box	480 pcs	
Clip NBP Identification tag at the left side of the box   So men   South   So men   So men   South   So men   South   So men   South   So men   So men   So men   So men   So men   South   So men   So m							Mat'l name	Dim.	Qty	
Inside the box.   Inside the	(1)	(1520 x 1500)				80				1
Put 16 bills of products; (10 pcs/bdl) in opposite direction.  Put partition board on layer 3 Put 16 bills of products; (10 pcs/bdl) in opposite direction.  Put partition board on layer 3 Put 16 bills of products; (10 pcs/bdl) in opposite direction.  Put partition board on layer 3 Put 16 bills of products; (10 pcs/bdl) in opposite direction.  Put partition board on layer 3 Put 16 bills of products; (10 pcs/bdl) in opposite direction.  Put partition board on layer 3 Put 16 bills of products; (10 pcs/bdl) in opposite direction.  Put partition board on layer 3 Put 16 bills of products; (10 pcs/bdl) in opposite direction.  Put partition board on layer 3 Put 16 bills of products; (10 pcs/bdl) in opposite direction.  Put partition board on layer 3 Put 16 bills of products; (10 pcs/bdl) in opposite direction.  One bundle hax NBS inner tay invide the viny inner tay indicates the correct correct torminal expertation date.  One bundle hax NBS inner tay indicates the correct correct torminal expertation date.  One bundle hax NBS inner tay indicates the									1520*1500	1
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Put 16 bdls of products. (10 possibed) in opposite direction.  Put partition board on layer 2 Put 16 bdls of products. (10 possibed) in opposite direction.  Put partition board on layer 3 Put 16 bdls of products. (10 possibed) in opposite direction.  Put partition board on layer 3 Put 16 bdls of products. (10 possibed) in opposite direction.  Put partition board on layer 3 Put 16 bdls of products. (10 possibed) in opposite direction.  Put partition board on layer 3 Put 16 bdls of products. (10 possibed) in opposite direction.  Put partition board on layer 3 Put 16 bdls of products. (10 possibed)  Put partition board on layer 3 Put 16 bdls of products. (10 possibed)  Put partition board on layer 3 Put 16 bdls of products. (10 possibed)  Put partition board on layer 3 Put 16 bdls of products. (10 possibed)  Put partition board on layer 3 Put 16 bdls of products. (10 possibed)  Put partition board on layer 3 Put 16 bdls of products. (10 possibed)  Put 16				COT					300*200mm	48
Put 16 bdls of products (10 pcs/bdl) in opposite direction.  Put partition board on layer 3 Put 16 bdls of products (10 pcs/bdl) in opposite direction.  Put partition board on layer 3 Put 16 bdls of products (10 pcs/bdl) in opposite direction.  Clip NBP Identification tag and NBS Tag at the left side of the box  Attach NBS Identification tag at the left side of the box.  Note: If need to attach 4M tag put 4M tag at the left side  Outgoing Inspectors are the person-incharge in the right side of the box.  Outgoing Inspectors are the person-incharge in the right side of the box.  Prepare Corack Apprents  Outgoing Inspectors are the person-incharge in the right side of the box.  Outgoing Inspectors are the person-incharge in the stachment of NBP tag (waterbouse tag) and NBS tag (outer tag) to its proper location.  Prepare Corack Apprents  Outgoing Inspectors are the person-incharge in the stachment of NBP tag (waterbouse tag) and NBS tag (outer tag) to its proper location.  Prepare Corack Apprents  Outgoing Inspectors are the person-incharge in the attachment of NBP tag (water tag) to its proper location.	2							For CSW use Oricon box instead of DC box.     Step number 7 is applicable only in		
Put 16 bdls of products.(10 pcs/bdl) in opposite direction.  Solution in opposite direction.  Fold the vinyl sheet.  Clip NBP Identification tag and NBS Tag at the left side of the box and NBP warehouse tag in the right side of the box.  Attach NBS Identification tag at the left side of the box.  Note: If need to attach 4M tag at the left side of the box.  Outgoing Inspectors are the person-incharge in the attachment of NBP tag (warehouse tag) and NBS tag outer tag) to its proper location.  Prepare Check Approve	3	Put 16 bdls	of products.(10 pcs/bdl)							
Fold the vinyl sheet.  Clip NBP Identification tag and NBS Tag at the left side of the box  Attach NBS Identification tag at the left side of the box and NBP warehouse tag in the right side of the box.  Note: If need to attach 4M tag at the left side  Outgoing Inspectors are the person-incharge in the attachment of NBP tag (warehouse tag) and NBS tag (outer tag) to its proper location.  Prepare Check Approve.  Outgoing Inspectors are the person-incharge in the attachment of NBP tag (warehouse tag) and NBS tag (outer tag) to its proper location.  Outgoing Inspectors are the person-incharge in the attachment of NBP tag (warehouse tag) and NBS tag (outer tag) to its proper location.  Outgoing Inspectors are the person-incharge in the attachment of NBP tag (warehouse tag) and NBS tag (outer tag) to its proper location.  Outgoing Inspectors are the person-incharge in the attachment of NBP tag (warehouse tag) and NBS tag (outer tag) to its proper location.  Outgoing Inspectors are the person-incharge in the attachment of NBP tag (warehouse tag) and NBS tag (outer tag) to its proper location.  Outgoing Inspectors are the person-incharge in the attachment of NBP tag (warehouse tag) and NBS tag (outer tag) to its proper location.	4	Put 16 bdls of products.(10 pcs/bdl)						One bundle has NBS inner tag inside the vinyl bag  SAMPLE INNER TAG  THO422W7020  THO422W7020		
and NBS Tag at the left side of the box  Attach NBS Identification tag at the left side of the box and NBP warehouse tag in the right side of the box.  Note: If need to attach 4M tag Put 4M tag at the left side  Note: If need to attach 4M tag Put 4M tag at the left side  Note: (warehouse tag) and NBS tag (outer tag) to its proper location.	(5)	Fold the vinyl sheet.								
Attach NBS Identification tag at the left side of the box and NBP warehouse tag in the right side of the box.  Note: If need to attach 4M tag Put 4M tag at the left side  Prepare  Check Approve  O4/27/2022  O Initial Issue  J. Loterte C, Villanueva A. Arañes  J. Loterte C, Villanueva A. Arañes	6		Tag at the left side of the							
04/27/2022 0 Initial Issue J. Loterte C, Villanueva A. Arañes J. Loterte C. Villandeva A. Arañes	7	left side	e of the box and NBP tag in the right side of the	1500 04-22 100 10 10 10 10 10 10 10 10 10 10 10 10			charge in the attachment of NBP tag (warehouse tag) and NBS tag (outer tag) to its proper location.			
04/27/2022 0 Initial Issue J. Loterte C, Villanueva A. Arañes J. Loterte C. Villanueva A. Arañes								0.1	Check	Approve
								J. Loterte		

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