
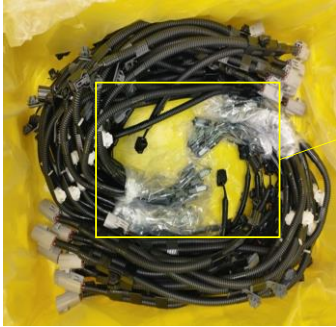


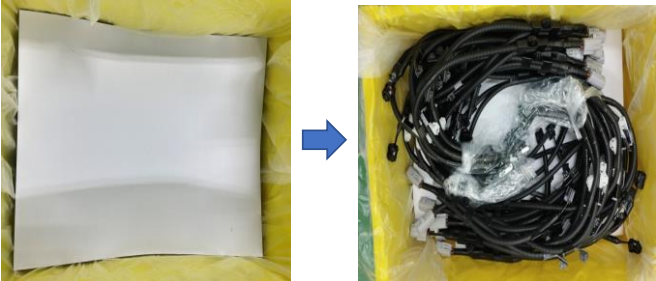

	Process Name/ Title:		Document No:		WI-QAD-QAC-080	
	WORK INSTRUCTION		Effective Date:		June 21, 2024	
	Product Code/Name:	Customer Code:	Rev. No.:	3	Page No.:	Page 1 of 1
	7M0521	TRJ				

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers																																
①	Spread Vinyl sheet inside oricon box		<table border="1"> <tr> <td>Qty/box</td> <td>72</td> <td>3</td> <td>9 pcs</td> <td>*8bdl</td> </tr> <tr> <td>Mat'l name</td> <td>Dim.</td> <td></td> <td>Qty.</td> <td></td> </tr> <tr> <td>Oricon box</td> <td>386*55*243</td> <td></td> <td>1</td> <td></td> </tr> <tr> <td>Vinyl sheet</td> <td>1250 *1250</td> <td></td> <td>1</td> <td></td> </tr> <tr> <td>Vinyl bag</td> <td>300*200</td> <td></td> <td>8</td> <td></td> </tr> <tr> <td>Partition board</td> <td>343*510</td> <td></td> <td>1</td> <td></td> </tr> </table>	Qty/box	72	3	9 pcs	*8bdl	Mat'l name	Dim.		Qty.		Oricon box	386*55*243		1		Vinyl sheet	1250 *1250		1		Vinyl bag	300*200		8		Partition board	343*510		1			
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②	Put products (9pcs*4bdl)	 <div style="border: 1px solid black; padding: 5px; margin-top: 10px;"> Connector with 4 wires insertion should not be bend to avoid peel off tape. </div> <div style="display: flex; justify-content: space-around; margin-top: 10px;"> <div style="text-align: center;">  <p>STRAIGHT Condition: Connector with 4 wires are placed on the <u>side</u> of the box</p> </div> <div style="text-align: center;">  <p>BEND Condition: Connector with 4 wires are placed on the <u>corner</u> of the box</p> </div> </div>	Note : 1. Step number 5 is applicable only in QC FG Inspection.																																
③	Lay out partition board. Put products (9pcs*4bdl) on 2nd layer.																																		
④	Fold the vinyl sheet. Put NBP Identification tag at the top. Then Warehouse Identification tag at lower right side of the box.	 <div style="margin-top: 10px;"> If need to attach 4M tag Put 4M tag at the upper left side of the box </div>																																	

Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Establish Date
6/21/2024	3	Change bundle qty to 9 pcs ; Change vinyl sheet size to 1250x1250; Change vinyl bag size to 300 to 200	M. Garcia	R. Pascua	O. Merin	November 24, 2018
7/10/2021	2	Additional note and update location of tags in step number 5	C. Dimallig	M. Lumbres	E. Mendoza	
10/10/2019	1	Change packing position (connector with 4 wire insertion should not be bend to avoid PEEL OFF TAPE)	C. Dimallig	M. Lumbres	E. Mendoza	
11/24/2018	0	Initial Issue: Separate packing instruction from WI-QAD-QAC-038 : Additional quality pointers	C. Dimallig	M. Lumbres	E. Mendoza	
			Prepared	Checked	Approved	

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