

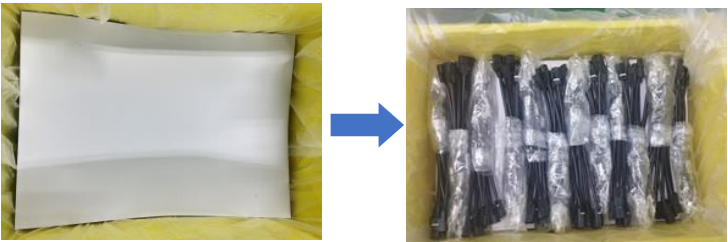

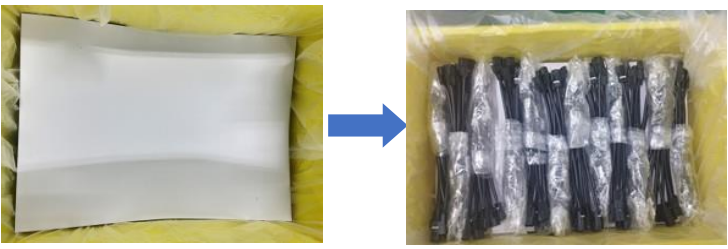





|  |                              |                    |                              |
|--|------------------------------|--------------------|------------------------------|
| Process Name/ Title:<br><b>PACKING INSTRUCTION</b> |                              | Document No:       | <b>WI-QAD-QAC-122</b>        |
| <b>WORK INSTRUCTION</b>                            |                              | Effective Date:    | <b>June 21, 2024</b>         |
| Product Code/Name:<br><b>7M0597</b>                | Customer Code:<br><b>TRJ</b> | Rev. No.: <b>4</b> | Page No.: <b>Page 1 of 1</b> |

| No.        | Work Procedure/ Illustration  |  | Records/Remarks/<br>Quality Pointers  |                  |                 |
|------------|---|--|---|------------------|-----------------|
| ①          | Spread Vinyl sheet<br>inside oricon box   |                      | Qty/box   | 432 <sup>4</sup> | 9pcs*<br>48bdls |
|            |   |  | Mat'l name  | Dim.             | Qty.            |
|            |   |  | Oricon box  | 386*55*<br>243   | 1               |
|            |   |  | Vinyl sheet   | 1250 *1250       | 1               |
|            |   |  | Vinyl bag   | 300*200          | 48              |
| ②          | Put products<br>(9pcs*12bdls)   |                      | Partition<br>board  | 343*510          | 3               |
|            |   |  | Note :<br>1. Step number 6 is applicable<br>only in <b>QC FG Inspection</b> . |                  |                 |
|            |   |  |   |                  |                 |
|            |   |  |   |                  |                 |
|            |   |  |   |                  |                 |
| ③          | Lay out partition board.<br>Put products<br>(9pcs*12bdls)<br>on 2nd layer   |                     |   |                  |                 |
|            |   |  |   |                  |                 |
| ④          | Lay out partition board.<br>Put products<br>(9pcs*12bdls)<br>on 3rd layer   |                    |   |                  |                 |
|            |   |  |   |                  |                 |
| ⑤          | Lay out partition board.<br>Put products<br>(9pcs*12bdls)<br>on 4th layer   |                    |   |                  |                 |
|            |   |  |   |                  |                 |
| ⑥          | Fold the vinyl sheet.<br><br>Put NBP Identification tag<br>at the top. Then<br>Warehouse Identification<br>tag at lower right side of<br>the box. |                     |   |                  |                 |
|            |   |  | If need to attach 4M tag<br>Put 4M tag at the upper left side of the box      |                  |                 |
| 6/21/2024  | 4   | Change bundle qty to 9 pcs ; Change vinyl sheet size to 1250x1250; Change vinyl bag size to 300 to 200 | M. Garcia   | R. Pascua        | O. Merin        |
| 5/9/2023   | 3   | Update 4M tag attachment and include additional note   | M. Garcia   | D. Dadulla       | A. Arañes       |
| 6/3/2020   | 2   | Connector change from color white to black   | C. Dimailig   | M. Lumbres       | E. Mendoza      |
| 05/18/2020 | 1   | Correct the number of bundle from 18bdls to 24bdls   | C. Dimailig   | M. Lumbres       | E. Mendoza      |
| 04/16/2019 | 0   | Initial issue  | C. Dimailig   | M. Lumbres       | E. Mendoza      |
| Eff. Date  | Rev. No.  | Details of change  | Prepared  | Checked          | Approved        |
|            |   |  | Establish Date: April 16 2019   |                  |                 |

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