
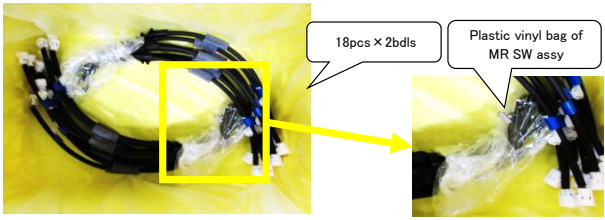
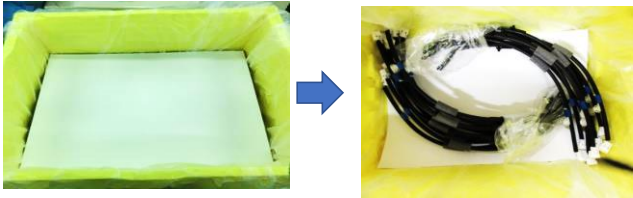
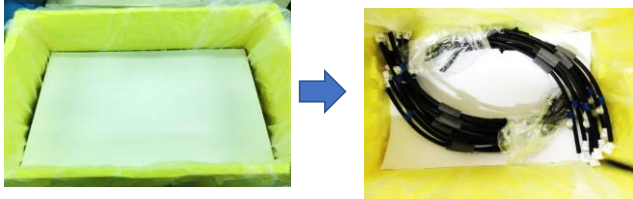


	Process Name/ Title:		Document No:		WI-QAD-QAC-221	
	PACKING INSTRUCTION		Effective Date:		July 28, 2023	
	WORK INSTRUCTION		Rev. No.: 2		Page No.: 1 of 1	
Product Code/Name:		Customer Code/ Customer:				
7N0127		TRJ				

No.	Work Procedure/ Illustration		Records/Remarks/Quality Pointers		
①	Spread Vinyl sheet inside folding box.		Qty/box	108 <sup>△</sup>	18pcs* 6bdls
			Mat'l name	Dim.	Qty.
			Oricon box	386*55*243	1
			Vinyl sheet	1520*1500	1
			Partition board	343*510	2
			Vinyl bag	300*200	6
②	Put the products inside the box (18pcs* 2 bundles)	 <p>18pcs x 2bdls</p> <p>Plastic vinyl bag of MR SW assy</p> <p>1st Layer</p>	Note : Step 6 is applicable only to QC FG inspection.		
③	Layout partition board Put the products (18pcs* 2 bundles) on the 2nd layer	 <p>2nd Layer</p>			
④	Layout partition board Put the products (18pcs* 2 bundles) on the 3rd layer <sup>△</sup>	 <p>3rd Layer</p>			
⑤	Fold the vinyl sheet.				
⑥	Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box.	 <p>Note : If need to attach 4M tag Put 4M tag at the left side of the box</p>			

07/28/2023	2	Include step 5 / Change quantity from 72 to 108pcs Change control no. from WI-ENG-PDE 377 to WI-QAD-QAC-221	Y. Perez	D. Dadulla	O. Merin	A. Arañes	Prepared	Checked	Approved	Noted
05/19/2022	1	Change size of Vinyl bag from 380*260 to 300*200	J. Loterte	C. Villanueva	A. Arañes	n/a				
12/14/2021	0	Initial Issuance	K. Doria	J. Loterte	C. Villanueva	A. Arañes	Y. Perez	D. Dadulla	O. Merin	A. Arañes
Eff. Date	Rev. No.	Details of change	Prepared by	Checked	Approved by	Noted by	Establish Date:	December 14, 2021		

CONFIDENTIAL: ©2017 NBC; all rights reserved. Any misuse or misappropriation, including unauthorized copying, reproduction in any form, disclosure or publishing of this document or any information herein is strictly prohibited.

NBC (Philippines)

MASTER COPY

DCC Stamp