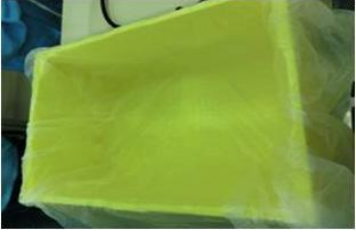


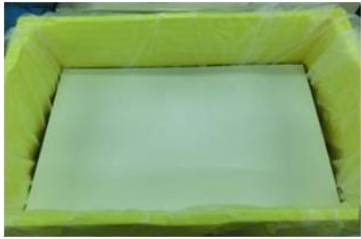







Process Name/ Title: PACKING INSTRUCTION		Document No:	WI-QAD-QAC-037
WORK INSTRUCTION		Effective Date:	June 15, 2021
Product Code/Name: 7M0468	Customer Code: TRJ	Rev. No.: 4	Page No.: Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside Oricon box.		Qty/box	144	18pcs*8bdls
			Mat'l name	Dim.	Qty.
			Oricon box	386*55*243	1
			Vinyl sheet	1520*1500	1
			Partition board	343*510	1
②	Put products (18pcs*4bdls)	 	Note : 1. Step number 5 is applicable only in QC FG Inspection.		
③	Lay out partition board.				
④	Put products (18pcs*4bdls) on 2nd layer				
⑤	Fold the vinyl sheet. Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box.	  <p>△ If need to attach 4M tag Put 4M tag at the upper left side of the box</p>			

06/15/21	4	Additional note for 4M Attachment	C.Dimailig	M.Lumbres	E. Mendoza	Prepared	Checked	Approved	Noted
06/03/21	3	Update Step number 5 from upper right to lower right	C.Dimailig	M.Lumbres	E. Mendoza				
03/15/21	2	Removal of slit in 25mm	C.Dimailig	M.Lumbres	E. Mendoza				
03/15/19	1	Removal of small vinyl bag	C.Dimailig	M.Lumbres	E. Mendoza				
03/16/18	0	Initial issue	C.Dimailig	M.Lumbres	E. Mendoza	C. Dimailig	M. Lumbres	E. Mendoza	A. Aranes
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Establish Date: March 16 2018			

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