









	Process Name/ Title: <b>PACKING INSTRUCTION</b>		Document No:	<b>WI-QAD-QAC-087</b>
	<b>WORK INSTRUCTION</b>		Effective Date:	<b>June 21, 2024</b>
	Product Code/Name: <b>7M0545</b>	Customer Code: <b>TRJ</b>	Rev. No.: <b>3</b>	Page No.: <b>Page 1 of 1</b>

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside oricon box		Qty/box	324 / 3	9pcs* 36bdl
			Mat'l name	Dim.	Qty.
			Oricon box	386*55* 243	1
			3 Vinyl sheet	1250 *1250	1
			3 Vinyl bag	300*200	36
②	Put products (9pcs*12bdl)		Partition board	343*510	2
			<b>Note:</b> 1. Step number 6 is applicable only in QC FG Inspection.		
③	Lay out partition board. Put products (9pcs*12bdl) on 2nd layer	  			
④	Lay out partition board. Put products (9pcs*12bdl) on 3rd layer	  			
⑤	Fold the vinyl sheet. Put NBP Identification tag at the top. Then Warehouse Identification tag at lower right side of the box.	  <p>If need to attach 4M tag Put 4M tag at the upper left side of the box</p>			

						Prepared	Checked	Approved
6/21/2024	3	Change bundle qty to 9 pcs ; Change vinyl sheet size to 1250x1250; Change vinyl bag size to 300 to 200	M. Garcia	R. Pascua	O. Merin			
5/9/2023	2	Update Step no. 5 with additional note	M. Garcia	R. Alcantara	A. Arañes			
03/15/2019	1	Removal of small vinyl bag	C. Dimailig	M. Lumbres	E. Mendoza			
11/28/2018	0	Initial issue :Separate Packing Instruction from WI-QAD-QAC-035	C. Dimailig	M. Lumbres	E. Mendoza			
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Establish Date: November 28 2018		

**CONFIDENTIAL:** Any misuse or misappropriation, including unauthorized copying, reproduction in any form, disclosure or publishing of this document or any information herein is strictly prohibited.

**NBC (Philippines)**  
**MASTER COPY**

DCC Stamp