

	Process Name/ Title:		Document No:		WI-PRO-SHM-045	
	Frequency of Changing Iron					
	WORK INSTRUCTION		Effective Date:		March 31, 2023	
	Product Code/Name:	Customer Code:	Rev. No.:	2	Page No.: 1 of 1	
ALL		ALL				

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers
1	When soldering point reach 10,000 point		Always wear ESD gloves Standard shot for soldering iron = 10, 000 points
2	Call the attention of the Leader Press the Andon botton	 	Note: Only leaders and freeman are allowed to resart the machine
3	Change the Soldering tip Refer to WI-PRO-SHM-046	Ensure to use P/N : T12-D16, Maker:HAKKO iron tip only  	Ensure to use P/N :T12-D16, Maker:HAKKO iron tip only Always use the heat resistant pad when changing iron
4	Leader will reset the counter		Note: Only leaders and freeman are allowed to resart the machine
5	Start the Soldering Process	 Refer to WI-PRO-SHM-047	If encountered NG: STOP-CALL-WAIT

03/31/2023	2.	Change Reference no. fro WI-PRO-SHM-013 to WI-PRO-SHM-047	L.Famodulan	W. Habla	O.Merin	Prepare	Check	Approve
05/28/2020	1	General Revision: Base on actual procedure	C. Luna	D. Cornero	O. Merin			
07/11/2019	0	First issuance. Established ISO format.	E. Obniala	O. Merin	O. Merin			
N/A	N/A	Previous established Work Instruction from Japan NBPS-9008 (for history purpose only)	-	Takenaka	Nakano	L.Famodulan	W. Garbillon	O. Merin
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Est. date: July 11, 2019		