





	Process Name/ Title: PACKING INSTRUCTION		Document No:	WI-QAD-QAC-074
	WORK INSTRUCTION		Effective Date:	July 2, 2024
	Product Code/Name: 7N0003	Customer Code: TRMX	Rev. No.: 4	Page No.: Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	<div>△</div> Put Vinyl Sheet (1250 x 1250) inside TRMX box.		Qty/box	600pcs.	50pcs* 12bdls.
			Mat'l name	Dim.	Qty.
			TRMX box	544*370* 228mm	1
			Vinyl sheet	1250*1250	1
			Partition board	343*510	1
			Plastic Vinyl bag	420*280	12
②	Put 6 bundles of products. (50pcs/bundle)		Note: 1. For CSW use Oricon box instead of TRMX box. 2. Step number 5 is applicable only in FG Inspection		
③	Put partition board				
④	Put another 6 bundles of products. (50pcs/bundle)				
⑤	Fold the vinyl sheet. Put NBP Identification tag at the top and tape the flaps (two side and top portion). Then Warehouse Identification tag at lower right side of the box.	 <div>↓</div> 			
		Note : If need to attach 4M tag Put 4M tag at the left side			

07/02/2024	4	Change vinyl sheet size from 1520 x 1500 to 1250 x 1250mm	S. Malabuyoc	R. Pascua	R. Pascua	Prepared	Checked	Approved	Noted
08/16/2021	3	Change dimension of the box from 610*381*178mm to 544*370*228mm and change size of partition board from 343*580 to 343*510	C.Dimalig	M.Lumbres	E.. Mendoza				
03/08/2021	2	Change size of partition board from 343*510 to 343*580	J. Basañez	D. Dadulla	R. Alcantara				
11/15/2018	0	Initial Issue	C.Dimalig	M.Lumbres	E.. Mendoza				
Eff./Rev. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Est. date:	11/15/2018		

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