



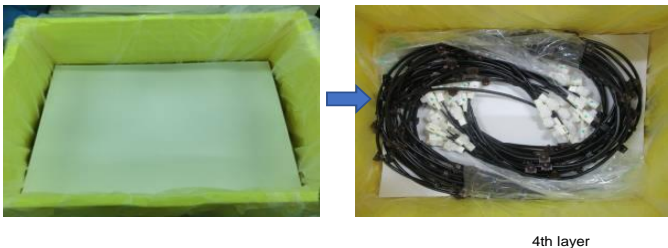





Process Name/ Title: PACKING INSTRUCTION		Document No:	WI-QAD-QAC-107
WORK INSTRUCTION		Effective Date:	May 09, 2023
Product Code/Name: 7M0503	Customer Code: TRJ	Rev. No.: 4	Page No.: Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside folding bag		Qty/box	144	18pcs*8bdls
			Mat'l name	Dim.	Qty.
			Oricon box	386*55*243	1
			Vinyl sheet	1520*1500	1
			Vinyl bag	420*280	8
			Partition board	343*510	3
②	Put products (18pcs*2bdls)		Note : 1. Step number 6 is applicable only in QC FG Inspection .		
③	Lay out partition board. Put products (18pcs*2bdls) on 2nd layer.				
④	Lay out partition board. Put products (18pcs*2bdls) on 3rd layer.				
⑤	Lay out partition board. Put products (18pcs*2bdls) on 4th layer.				
⑥	Fold the vinyl sheet. Put NBP Identification tag at the top. Then Warehouse Identification tag at lower right side of the box.				

								Prepared	Checked	Approved
05/09/2023	4	Update 4M tag attachment	M. Garcia	D.Dadulla	A. Arafies	n/a				
04/29/2021	3	Change standard quantity from 108 to 144pcs. (Additional 2bundles and 1 partition board)	C.Dimailig	M.Lumbres	E. Mendoza	A. Arafies				
03/15/2019	2	Removal of small vinyl bag	C.Dimailig	M.Lumbres	E. Mendoza					
12/18/2018	1	Change quantity 72pcs. To 108 pcs.	C.Dimailig	M.Lumbres	E. Mendoza	n/a				
12/11/2018	0	Initial issue :Separate Packing Instruction from WI-QAD-QAC-034	C.Dimailig	M.Lumbres	E. Mendoza	n/a				
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Noted	Establish Date: December 11 2018			

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