


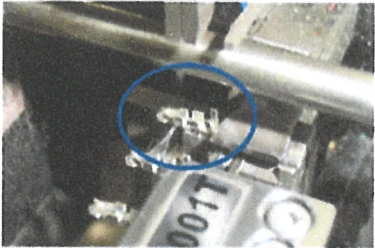



	Process Name/ Title:		Document No:	WI-PRO-CNC-047	
	Wire Cutting and Crimping / High Speed Machine Adjustment Method		Effective Date:	July 10, 2017	
	WORK INSTRUCTION		Rev. No.:	0	
Product Code/Name:	Customer Code:	Page No.:	Page 1 of 1		
ALL	ALL				

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
	<p><b>Height and Terminal Feed Adjustment</b></p> <p>Crimp Screen Display</p>  <p>① Height Adjustment</p> <p>Adjust the height by « + » or « - », up to 0.05 mm</p> <p>If height is already 0.05 mm above change the lower applicator's spacer. (0.05mm spacing)</p> <div>   </div> <p>② Feed Adjustment</p> <p>If terminal does not reach the upper blade, adjust with « + » or « - »</p>  <div style="border: 1px solid blue; padding: 5px; display: inline-block; margin-top: 20px;">NBC (Philippines) MASTER COPY</div>	

							Prepare	Check	Approve
									
-	NBHS -1705-2	NA	Previously established Work Instruction(for history purpose only)	-	-	-	J. Garcia / Z. Mendez	O. MERIN	T. SUGIYAMA
Eff./Rev.Date	Doc/DRCN No.	Rev. No.(if applicable)	Details of change	Revise	Check	Approve	Est. date:	07/10/2017	