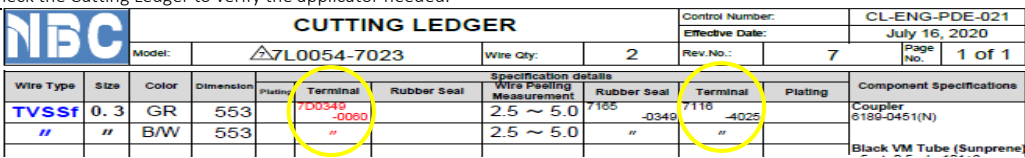
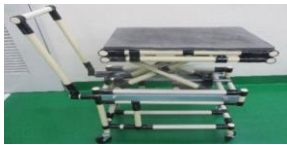
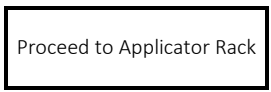


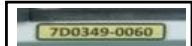








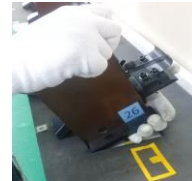










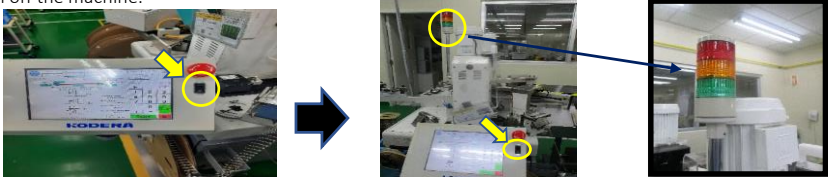
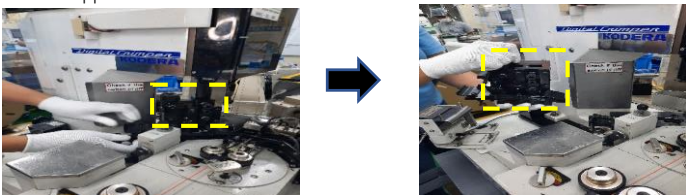

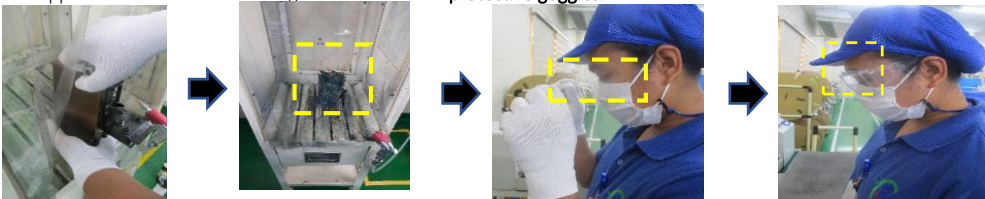
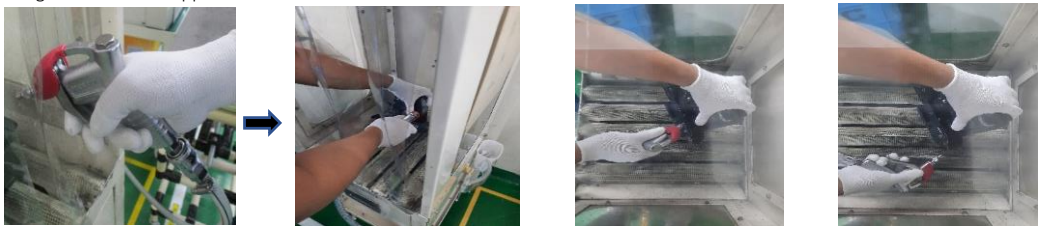
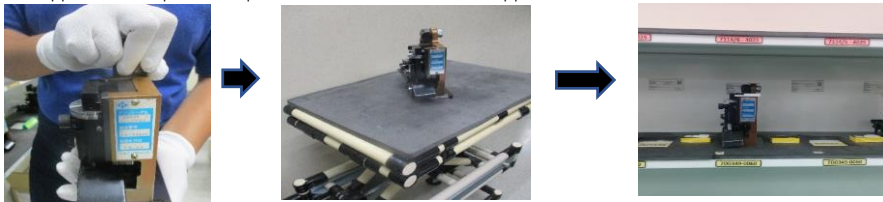

	Process Name/ Title: Wire Cutting and Crimping / Proper Handling of Applicator		Document No:	WI-PRO-CNC-065	
	WORK INSTRUCTION		Effective Date:	May 03, 2022	
	Product Code/Name: n/a	Customer Code: n/a	Rev. No.: 1	Page No.: Page 1 of 3	


















No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
Proper Handling of Applicator		
1	Check the Cutting Ledger to verify the applicator needed. 	
2	Use the applicator push cart to get the applicator   	
3	Locate the applicator based on the terminal part number labeled in the Applicator Rack.   	
4	Remove the spacer and place spacer to its designated location beside the applicator    	
5	Get the applicator using two hands. Use one hand to hold the upper part of the applicator then slightly tilt and use the other hand to support the base in lifting the applicator.    	Note: Avoid touching/holding the Dial to prevent misaligning of the applicator.  
6	Transfer the applicator in the Applicator Push Cart.    	
7	IN PROCESS APPLICATOR label can be seen once applicator was being use or remove  	Note: Determine that the applicator/s is/are currently in-used in Production Line Area.
8	Push the applicator push cart and ready for Set-up. 	*How to Install and Remove the Applicator WI-PRO-CNC-066

05/03/2022	1	Update picture and change details due to change in area	M. Lipaopao	W. Bergado	O. Merin	Prepare	Check	Approve
07/12/2021	0	Initial issue	J. Sangalang	W. Valdez	Y. Yamamoto	M. Lipaopao	W. Bergado	O. Merin
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Est. date: 07/12/2021		

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No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
Returning of Applicator		
1	Turn off the machine. 	<p>Note: Don't hold the applicator without using Gloves.</p> <p><i>*How to Install and Remove the Applicator WI-PRO-CNC-066</i></p>
2	Remove the applicator from the machine. 	
3	Put the applicator to the push cart then proceed to the cleaning cabinet. 	
4	Put the applicator inside of the cleaning cabinet and wear protective goggles . 	<p>Note: To avoid eye injuries</p>
5	Use air gun to clean the applicator. 	<p>Note: It helps to remove dust, excess oil, and the remaining terminal slug</p>
6	Get the applicator and put in the push cart then return it to the applicator rack. 	
7	Return applicator to it's designated location 	

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
8	<p>Put the spacer on the applicator.</p> <p>Two Types OF Applicator Spacer</p> <p>① C-Type Spacer</p> <div style="display: flex; align-items: center; justify-content: space-around;">  <div style="text-align: center;">  <p>only for</p> </div>  <div style="text-align: center;">  </div> <div style="border: 1px solid black; padding: 5px;"> <p>Usually use in 7114-4020, 7114/6-4025, 7116-4020 & 7D0349-0060 Applicator.</p> </div> </div> <p>How to put C-Type spacer in applicator</p> <div style="display: flex; align-items: center; justify-content: space-around;">     </div> <p style="text-align: center;">Push upward the dial Put the C-type spacer between the Shank A Gently release grip in applicator</p> <p>② L-Type Spacer</p> <div style="display: flex; align-items: center; justify-content: space-around;">  <div style="text-align: center;">  <p>only for</p> </div>  <div style="text-align: center;">  </div> <div style="border: 1px solid black; padding: 5px;"> <p>Use in other applicator.</p> </div> </div> <p>How to put L-Type spacer in applicator</p> <div style="display: flex; align-items: center; justify-content: space-around;">      </div> <p style="text-align: center;">Push upward the dial Put the L-type spacer between the two Dial. Insert between the two Dial. Gently release grip in applicator</p>	<p>Note: To prevent "rust" that may affect the Crimper</p>