

Process Name/ Title:

PACKING INSTRUCTION WORK INSTRUCTION

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April 27, 2022

Product Code/Name: 7H0421W7020

Customer Code: NBS

Rev. No.:

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No.	Work Procedure/ Illustration				Records/Remarks/		
				Quality Pointers Qty/ Box 720 pos 10pcs*			
1)	Put Vinyl Sheet (1520 x 1500) inside the box.			Mat'l name	720 pcs Dim.	72bdls Qty	
				TRMX Box	544*370* 228 mm	1	
				Vinyl Sheet	1520*1500	1	
				Partition Board	343*510	3	
			THE PARTY AND ADDRESS OF THE PARTY AND ADDRESS		Plastic Vinyl Bag	300*200mm	72
2		dls of products. (10pcs/bdl) n opposite direction.	The state of the s	Note: 1. For CSW use Oricon box instead of DC box. 2. Step number 7 is applicable only in QC FG Inspection.			
3	Put 18 b	partition board on layer 2 dls of products.(10 pcs/bdl) n opposite direction.					
4	Put 18 b	Put partition board on layer 3 Put 18 bdls of products.(10 pcs/bdl) in opposite direction.		Make sure that the inner tag indicates the correct terminal expiration date. One bundle has NBS inner tag inside the vinyl bag			
(5)	Put partition board on layer 4 Put 18 bdls of products.(10 pcs/bdl) in opposite direction.		SAMPLE INNER TAG STATE ST				
6	Fold the vinyl sheet. Clip NBP Identification tag and NBS Tag at the left side of the box						
7	Attach NBS Identification tag at the left side of the box and NBP warehouse tag in the right side of the box.		7700 Total Harden Format Harde		Outgoing Inspectors are the person-in- charge in the attachment of NBP tag (warehouse tag) and NBS tag (outer tag) to its proper location.		
					Prepare	Check	Approve
04/27/2022	0		Initial Issue	J. Loterte C, Villanueva A. Arañes	J. Loterte	C. Villanueva	A. Aranes
Eff./Rev. Date	Rev. No.		Details of change	Revise Check Approve	Est. date	April 27	

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