








	Process Name/ Title:		Document No:	WI-QAD-QAC-137
	PACKING INSTRUCTION		Effective Date:	July 5, 2024
	Product Code/Name:	Customer Code:	Rev. No.: 2	Page No.: Page 1 of 1
	7L0083	TRQSS		

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	<div> <div>2</div> Put Vinyl Sheet (1250 x 1250) inside carton box. </div>	<div> <div>2</div>  </div>	Qty/box	90	45pcs *2bdls
			Mat'l name	Dim.	Qty.
			DC carton	1131*781	1
			2 Vinyl sheet	1250*1250	1
			Vinyl bag	420*280	2
②	Put first bdl of products. (45pcs/bdl)	<div>  </div>	Note : <div>2</div> Step number 5 is applicable only in QC FG Inspection.		
③	Put second bdl on upper with opposite direction (45pcs/bdl)	<div>  </div>			
<div>2</div> <div>4</div>	Fold the vinyl sheet.	<div>  </div>			
⑤	Close the flaps and put NBP Identification tag at the top of the plastic and Warehouse Identification tag at the right side of the front of the box .	<div> <div>2</div> <div>   </div> </div>	Note : If need to attach 4M tag Put 4M tag at the left side		

						Prepare	Check	Approve
7/05/2024	2	Change Vinyl Sheet Size from 1520x1500 to 1250x1250; Change picture of no. 1; Modify no. 4 and Addition of no. 5; Add note.	J. De La Cruz	D.Dadulla	R.Pascua			
8/27/2022	1	Update step no. 4 regarding 4M tag location	M. Garcia	R.Alcantara	A.Arañes			
08/29/2019	0	Initial issue	C.Dimailig	M.Lumbres	E.Mendoza	J. De La Cruz	D.Dadulla	R.Pascua
Eff./Rev. Date	Rev. no.	Details of change	Prepared	Checked	Approved	Established. date: August 29, 2019		