
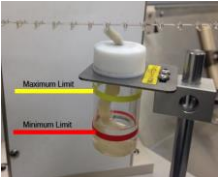


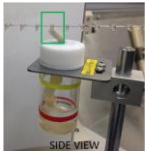
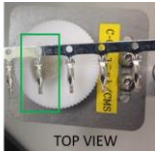





	Process Name/ Title:		Document No:		WI-PRO-CNC-037	
	Wire Cutting and Crimping / Checkpoints for Terminal oil Use		Effective Date:		February 06, 2024	
	WORK INSTRUCTION		Rev. No.:		2	
	Product Code/Name:	Customer Code:	Page No.:		Page 1 of 1	

No.	Work Procedure/ Illustration	In-Charge
	<p>A. Terminal Oil Bottle</p> <p>1. Bottle must be filled with terminal oil within specified limit.</p> <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  <p>No Oil</p> </div> <div style="text-align: center;">  <p>To ensure proper oil absorption, oil must be within specified limit.</p> </div> </div> <p>2. Ensure that oil is properly absorbed by the sponge.</p> <p>To check, slide a small piece of paper on top of the sponge. If paper gets wet with oil, judge it as OK. If not, use a brush to soak the sponge in oil and check again, repeat soaking and checking until sponge has fully absorbed oil.</p> <div style="display: flex; justify-content: space-around;">   </div> <p>3. Place oil bottle under terminal. Ensure that oil will be applied properly by considering below points.</p> <div style="display: flex; justify-content: space-around;">   </div> <p>Note:</p> <ul style="list-style-type: none"> * Oil must be applied at the back of the terminal. * In order to avoid foreign material on terminal, worn out sponge should be replaced by Senior Line Leader or Line Leader. Replacement frequency depends upon sponge condition. * If no available bottle, use brush to apply the oil. Refer to B. 	

<p>B. Proper using of terminal oil brush and bottle</p> <div style="display: flex; justify-content: space-around; align-items: center;">      </div> <div style="display: flex; justify-content: space-between; margin-top: 10px;"> <div style="width: 22%;"> <p>Step 1. Dip the brush in terminal oil bottle</p> </div> <div style="width: 22%;"> <p>Step 2. Squeeze the brush on the side of the bottle. To avoid too much oil accumulate in brush</p> </div> <div style="width: 22%;"> <p>Step 3. Gently apply terminal oil directly in the terminal. Applying of oil must be one straight/direction near in applicator</p> </div> <div style="width: 22%;"> <p>Step 4. Return the brush into the bottle. Repeat step 1 to 3</p> </div> </div> <p>Note: Check the condition of the brush, if worn out or damage immediately change new brush. Maintenance of brush must be monthly.</p>		
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						Prepare	Check	Approve
02/06/2024	2	General Revision	W. Bergado	C. Calayan	W. Carbillon			
04/20/2018	1	Change Subleader to Line Leader/ Senior Line Leader.	M. Vasallo/ W. Valdez	W. Carbillon	O. Merin			
07/10/2017	0	Established ISO format.	J.Garcia/Z. Mendez	O. Merin	T. Sugiyama			
-	NA	Previously established work instruction (for history purpose only)	-	-	-			
Eff/Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Est. date:	July 10, 2017	

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