

Process Name/ Title:
PACKING INSTRUCTION

WORK INSTRUCTION

Customer Code/ Customer:

Effective Date:

Document No:

WI-QAD-QAC-314

March 20, 2025

Product Code/Name: **7N0104**

TRJ

Rev. No.:

1

Page No.:

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No.		Work Procedure/ Illustration	Records/Remarks/ Quality Pointers			
1	Spread vinyl sheet inside the box		QTY/BOX	108 pcs.	9pcs. x 12 bundles	
			MATERIAL NAME	DIMENSION	QUANTITY	
			Oricon box	518 x 353 x 241mm	1	
2	Put the products inside the box (9pcs* 4 bundles)		Vinyl sheet	1520 x 1500mm	1	
			Partition board	343 x 510mm	2	
			Vinyl bag	300 x 200mm	12	
			Note:			
			1. Step 5 is applicable only in QC FG inspection. 1. Ensure that all MR switch are bended before			

3

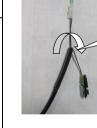
Lay out partition board. Put the products (9pcs x 4 bundles) on 2nd layer





1. Step 5 is applicable only in QC FG inspection 2. Ensure that all MR switch are bended befor putting inside vinyl bag applicable only in QC FG Inspection. Refer to below illustration.

The MR switch portion must be bend during inspection.



Bend the MR SW wire from the end

Lay out partition board.
Put the products (9pcs x 4 bundles) on 3rd layer





Put the 1 bundle in vinyl bag together with CSW and MR switch part.

(5)

Fold the vinyl sheet.
Put NBP Identification
tag at the top
Then put the
Warehouse
Identification tag at
front side of the box.





Note:If need to attach 4M tag,
put it at the upper left side.

							Prepared by	Checked by	Approved by	Noted by
03/20/2025	1	Change control number from WI-ENG-PDE-505 to WI-QAD-QAC-314 Add note & illustration for bending of MR switch wir	S. Malabuyoc	D. Dadulla	R. Pascua	O. Merin	Cmaloleru	Mua	M	
05/10/2022	0	Initial Issue	K. Doria	J. Loterte	C. Villanueva	A. Arañes	3.Malabuyoc	D. Dadulla	RI Pascua	O. Merin
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Noted	Establish Date:	May 10, 2022		

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