







	Process Name/ Title:				Document No:		WI-QAD-QAC-125		
	PACKING INSTRUCTION				Effective Date:		December 18, 2024		
	WORK INSTRUCTION				Rev. No.: 3		Page No.: Page 1 of 1		
Product Code/Name:		Customer Code:							
17J796-705□-P		TRP							

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread vinyl sheet inside plastic gray crate		Qty/Box	400 pcs.	25 pcs. * 16 bundles
			MATERIAL NAME	DIMENSION	QUANTITY
			Plastic Gray Crate	554 * 385 * 250	1 pc.
			Vinyl sheet	1520 * 1500	1 pc.
			Partition Board	343 * 510	1 pc.
			Plastic Vinyl Bag	420 * 280	16 pcs.
			Box must have no damage.		
②	Put products (25 pcs.* 8 bundles with 17J796-705□-P identification tag inside vinyl bag)	<div> <div>  <p>1st Layer</p> </div> <div>  <p>2nd Layer</p> </div> </div> <p>** Bundles per layer should be in opposite direction of the preceding layer</p>	Put the identification tag on the connector part with tube opposite from tesa tape. ③ Connector must be in slanted/tilted position inside the plastic		
③	Put partition board vertically in the middle	<div>  </div>	③ Connector must be in slanted/tilted position inside the plastic		
④	Put products (25 pcs.* 8 bundles with 17J796-705□-P identification tag inside vinyl bag)	<div> <div>  <p>3rd Layer</p> </div> <div>  <p>4th Layer</p> </div> </div> <p>** Bundles per layer should be in opposite direction of the preceding layer</p>	Put the identification tag on the connector part with tube opposite from tesa tape. ③ Connector must be in slanted/tilted position inside the plastic		
⑤	Fold the vinyl sheet		Parts must have same orientation and should be handled properly.		
⑥	Put warehouse tag at the lower right side of the box.				
			Prepared	Checked	Approved
12/18/2024	3	Change packaging illustration inside the plastic & include in remarks "Connector must be in slanted/tilted position inside the plastic"	S.Malabayoc	D. Dadulla	R. Pascua
10/15/2022	2	Add descriptions in the illustrations of steps no. 2 and 4. Include remarks "Box must have no damage" and "Parts must have same orientation and should be handled properly"; Put all the notes in the remarks/pointers column	D. Dadulla	R. Alcantara	A. Arañes
08/16/2021	1	Update location of tags in step number 5 and change the product code format from 7050-P to 705□-P1 and specify to put tag on tube to connector (away from Tesa Tape	C.Dimailig	M.Lumbres	E.. Mendoza
05/23/2019	0	Initial Issue	C.Dimailig	M.Lumbres	E.. Mendoza
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve
			Established Date: May 23, 2019		

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