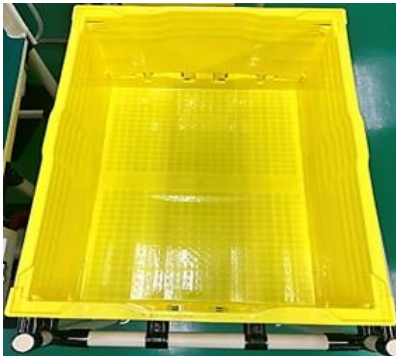




	Process Name/ Title:		Document No:	WI-QAD-QAC-231
	PACKING INSTRUCTION		Effective Date:	February 28, 2024
	Product Code/Name:	Customer Code/ Customer:	Rev. No.: 2	Page No.: Page 1 of 1
	75S184		TRJ	

No.	Work Procedure/ Illustration						Records/Remarks/ Quality Pointers		
<div>2</div> <div>1</div>	Prepare empty oricon box in the "after inspection area"		Qty/box	400	100pcs* 4bdl's				
			Mat'l name	Dim.	Qty.				
			Oricon box	386*55* 243	1				
			Partition board	343* 510	3				
			Vinyl bag	545* 450	4				
<div>2</div> <div>2</div>	Get the vinyl (plastic) bag then put the 100pcs harness. Insert products in same direction. Put the ID tag inside then fold the plastic bag.								
<div>2</div> <div>3</div>	Put products in vertical position and partition board vertically and alternately with the products. (100pcs*4 bundles with ID tag inside)		White connectors must be on top position.						
<div>2</div> <div>4</div>	Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box.	  <div>Note : If need to attach 4M tag Put 4M tag at the left side of the box</div>							
							Prepared by	Reviewed by	Approved by
2/28/2024	2	-Change document control number from WI-ENG-PDE-635 to WI-QAD-QAC-231 -Remove Vinyl Sheet	M. Garcia	D.Dadulla	R.Pascua	n/a			
2/20/2023	1	Change customer to TRJ; change TRMX box to Oricon box	J. Loterte	C. Villanueva	A. Arañes	n/a			
2/2/2023	0	Initial Issuance	M. Ariola	J.Loterte	C.Villanueva	A. Arañes			
Eff. Date	Rev. No.	Details of change	Prepare	Review	Approve	Noted	Establish Date:	February 2, 2023	