





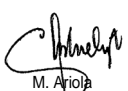






Process Name/ Title: <b>PACKING INSTRUCTION</b>		Document No:	<b>WI-ENG-PDE-1010</b>
<b>WORK INSTRUCTION</b>		Effective Date:	<b>August 14, 2024</b>
Product Code/Name: <b>7L0154</b>	Customer Code: <b>TRQSS</b>	Rev. No.: <b>0</b>	Page No.: <b>Page 1 of 1</b>

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Put Vinyl Sheet (1250 x 1250) inside carton box.		Qty/box	80	40pcs *2bdls
			Mat'l name	Dim.	Qty.
			DC carton	1131*781	1
			Vinyl sheet	1250*1250	1
			Vinyl bag	420*280	2
②	Put 1 bdl of products with opposite direction. (40pcs/bdl)		<div>Note :</div> <div>Step number 5 is applicable only in <b>QC FG Inspection</b>.</div>		
③	Put 2 bdls of products with opposite direction. 40pcs/bdl)				
④	Fold the vinyl sheet				
⑤	Close the flaps and put ID tag (Inner tag at the top of the plastic and Outer tag at the right side of the front of the box) .				
		 <div>Note : If need to attach 4M tag Put 4M tag at the left side</div>			

						Prepare	Check	Approve
								
08/14/2024	0	Initial issue.	M. Ariola	C. Villanueva	Arañes	M. Ariola	C. Villanueva	Arañes
Eff./Rev. Date	Rev. no.	Details of change	Prepared	Checked	Approved	Established. date:	August 14, 2024	

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