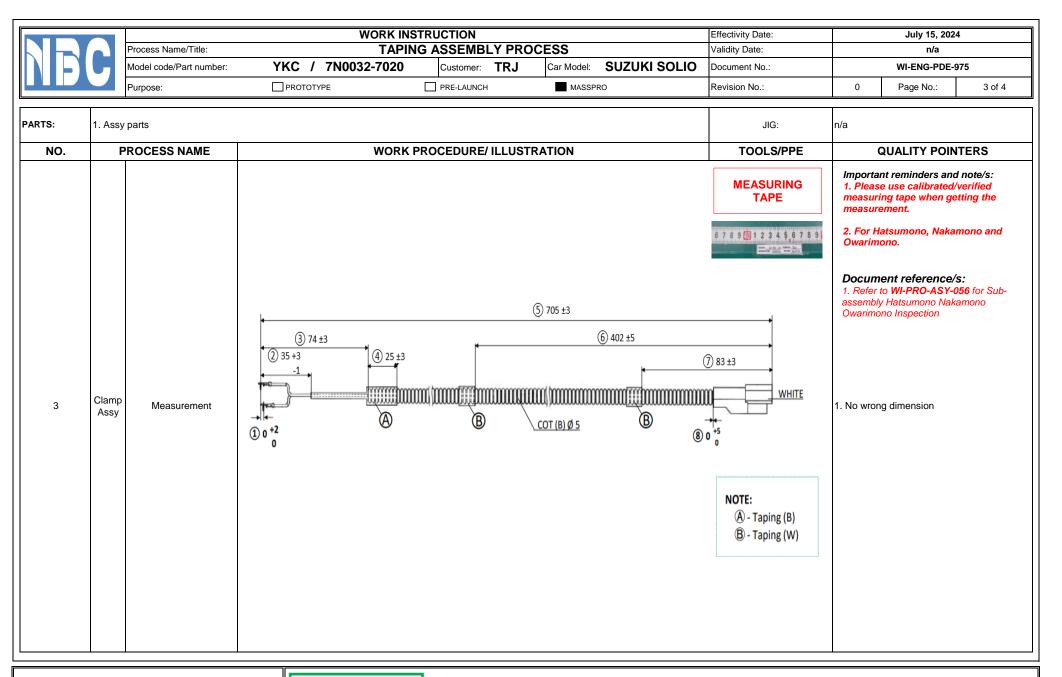
	WORK INSTRUCTION Effectivity Date:									July 15, 2024			
			rocess Name/Title: TAPING ASSEMBLY PROCESS						Validity Date:		n/a		
		5	Model code/Part number:	YKC / 7N0032-7020	Customer: TRJ	Car Model: SU		SUZUKI SOLIO	Document No.:		WI-ENG-PDE-975		
			Purpose:	PROTOTYPE	PRE-LAUNCH	MASSE	PRO		Revision No.:	0	Page No.:	1 of 4	
PARTS:	1	1. Assy	parts; White tape [2pcs]						JIG:	1. Assen	nbly jig		
NC).	F	PROCESS NAME	WORK	PROCEDURE/ ILLUSTR/	ATION			TOOLS/PPI	NTERS			
				Zd ***)	TABLE LAY-OUT				Safety Instruct Be sure to wee prescribed persoc protective equipm during operatic (gloves, finger or etc.)	nal nent nots, Docu	ment reference , er to WI-ENG-PDE - bly process		
1		Clamp Assy		Assemble Assy parts				ly jig	Housekeepir 1. Maintain and all practice 5's. 2. Personal thing the workplace prohibited. Keep your locker.	ways 1. No mi s on 2. No ex s 3. No wr	No missing parts/tools No excess parts/tools No wrong position of parts/tools		
				(1) (1) (1) (1) (1) (1) (1) (1) (1) (1)	nite tape/ Tape holder	0709181313440	20001234	67.1.9 10 1 2 3 4 1 1 1	Alert level For any trouble, in the Assembly Assi Supervisor or Li Leader for immed corrective actio	stant ne iate			
	ļ			Revision History					Prepared by	Reviewed by	Approved by	Noted by	
07/15/24	0	nitial iss	ue. Separate clamp assy from T	aping assembly process.		D.Castillo	C. Villanueva	A. Arañes	n/a Jatuo	Sfort for C. Villanueva		n/a	
Eff. Date Rev. No Details of Change Revised Revised Approved Noted Est. Date: July 15, 2024						A. Aranes	II/d						
			·	-									

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PARTS: 1. Assy parts 2. White tape 10mm (No siti) [2pcs.] NO. PROCESS NAME WORK PROCEDURE/ ILLUSTRATION TOOLS/PPE QUALITY POINTERS 1. No wrong issert 2. Make sure no gap between terming to the surplement of the surplement		_		Effectivity Date:	ectivity Date: July 15, 2024							
PARTS: 1. Assy parts 2. White tage 10mm (No siti) [2pcs.] NO. PROCESS NAME WORK PROCEDURE/ILLUSTRATION TOOLS/PPE QUALITY POINTERS 1. No wong insent 2. Make sure no gap between terminations with the pass of the harmes, lest set the 3-B wires begin in the pass of year famous picture for correct setting). First, set the 7282-1020 (W) to Receiver base 1 in lock. Continue in the soquence light in location 1 was ON. 2. Clamp Assembly jig (Spot Taping) Assembly jig (Spot Taping) 3. Get the White tage 10mm (no siti) using right hand then conduct spot taping using using both nacks on location 1. Make 3 windings then cut the tape. Press the SW button using right index finger. Continue if sequence light on location 1 was ON.			Process Name/Title:	Validity Date:	• •							
PARTS: 1. Assy parts 2. White tape 10mm (No siti) (2pcs.) NO. PROCESS NAME WORK PROCEDURE/ ILLUSTRATION TOOLS/PPE QUALITY POINTERS 1. No wrong issert 2. Make sure no gap between termination (No siti) 3. No wrong use of tape 4. No excess windings 5. No missed tape Important reminders/Note/s. 1. Make sure no gap between termination (No siti) 3. No wrong use of tape 4. No excess windings 5. No missed tape Important reminders/Note/s. 1. Make sure no gap between stopp terminates. 2. Counter Important reminders/Note/s. 2. Counter will be the basis of quark analyse of corner setting). First, set the 7328-1020 (W) to Receiver base the note. Counter will be the basis of quark analyse of corner will be the basis of quark analyse of corner will be the basis of quark analyse of corner will be the basis of quark analyse of counter will be the basis of quark analyse of counter will be the basis of quark analyse of counter will be the basis of quark analyse of counter will be the basis of quark analyse of counter will be the basis of quark analyse of counter will be the basis of quark analyse of counter will be the basis of quark analyse of counter will be the basis of quark analyse of counter will be the basis of quark analyse of counter will be the basis of quark analyse of counter will be the basis of quark analyse of counter will be the basis of quark analyse of counter will be the basis of quark analyse of counter will be the basis of quark analyse of counter will be the basis of quark analyse of counter will be the basis of quark analyse of quark analyse of counter will be the basis of quark analyse of the counter will be the basis of quark analyse of the counter will be the basis of quark analyse of the counter will be the basis of quark analyse of the counter will be the basis of quark analyse of the counter will be the basis of quark analyse of the counter will be the basis of quark analyse of the counter will be the basis of quark analyse of the counter will be the basis of quark analyse of the counter will be			Model code/Part number:					Document No.:	WI-ENG-PDE-975			
NO. PROCESS NAME WORK PROCEDURE/ ILLUSTRATION TOOLS/PPE QUALITY POINTERS 1. No wrong insert 2. Makes sure no gap between termin stopper jig 3. No wrong use of tape 4. No excess windings 5. No missed tape Counter 1. Get the assy parts and set to taping jig using both hands. (See above picture for cornect setting). First, set the 7282-1020 (W) to Receiver base 1 then lock. Continue to set the harmess, last set the B-B wires together within the stopper jig then press by toggle clamp. Continue if the sequence light was ON. If encountered abnormality, STOP and immediately CALL the attention of the leader. WAIT for further instruction then continue the process. 3. Get the White tape 10mm (no sitt) using right hand then conduct spot taping using both hands on location 1. Make 3 windings then cut the tape. Press the SW button using right index finger. Continue if sequence light on location 2 was ON.			Purpose:	PROTOTYPE	PRE-LAUNCH	MASSPRO)	Revision No.:	0	Page No.:	2 of 4	
Connector Setting Whitetape 10mm (No silt) Receiver base 1	PARTS:			.]				JIG:	1. Assembly jig			
Connector setting White tape 10mm (No slit) Receiver base 1	NO.	ı	PROCESS NAME	WORK	WORK PROCEDURE/ ILLUSTRATION			TOOLS/PPE	(QUALITY POINTERS		
4. Get the White tape 10mm (no slit) using right hand then conduct spot taping using both hands on location 2. Make 3 windings then cut the tape. Press the SW button using right index finger. Go sound will be heard. Clamp: Off 5. Conduct POINT CHECKING before removing the harness from jig.		Clamp	Assembly jig	1. Get the assy parts and set to tapin picture for correct setting). First, sobase 1 then lock. Continue to set the together within the stopper jig then psequence light in location 1 was ON 2. Check if the Clamp is ON. Check encountered abnormality, STOP and leader. WAIT for further instruction to taping using both hands on location Press the SW button using right incon location 2 was ON. 4. Get the White tape 10mm (no sl taping using both hands on location 1 was ON.	WHITETAPE 10mm (No slit) Ing jig using both hands. (See the 7282-1020 (W) to Rece harness, last set the B-B wores by toggle clamp. Continuity of immediately CALL the attention of the continue the process. It is using right hand then continue the process. It using right hand then continue if sequence it using right hand then continue it using right	whiteTAF 10mm (No services above ceiver vires are if the duct spot at the tape. Ince light duct spot at the tape.	Conduct POINT CHEC	Stopper Counter Clamp: On Clamp: Off	1. No wron 2. Make su stopper jig 3. No wron 4. No exce 5. No misso Importa 1. Make s terminals. 2. Counte harness p	g insert re no gap between g use of tape ss windings ed tape nt reminders/N ure no gap between r will be the basis er box. Only LEAI	n terminal and lote/s: en stopper and of quantity of DER are	

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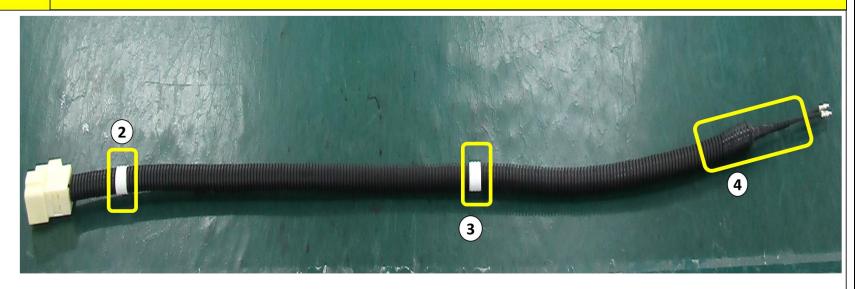
			Effectivity Date:	July 15, 2024					
		Process Name/Title:	TAPIN	Validity Date:	n/a				
		Model code/Part number:	YKC / 7N0032-7020	Customer: TRJ	Car Model: SUZUKI SOLIO	Document No.:		WI-ENG-PDE-9	175
		Purpose:	PROTOTYPE	PRE-LAUNCH	MASSPRO	Revision No.:	0	Page No.:	4 of 4
PARTS:	1. Assy	y parts				JIG:	n/a		

VISUAL INSPECTION/ QUALITY CHECKPOINTS

CLAMP ASSY

7N0032-7020





- 1 No Unlocked/Halflocked Connector
 - No Missing Spot Tape(White Tape)

4 No Missing Tape (Black Tape)

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