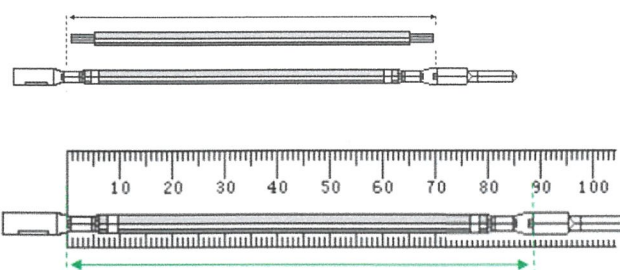
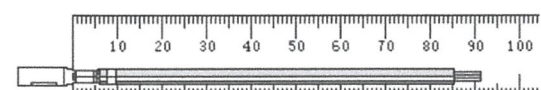
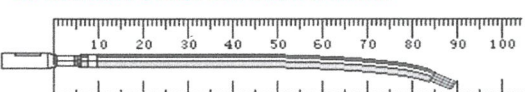
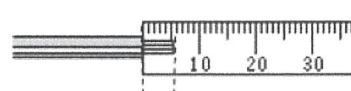



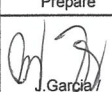


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	Wire Cutting and Crimping / Wire and Strip Length Measurement Procedure		Effective Date:	July 10, 2017	
	WORK INSTRUCTION		Rev. No.:	0	
Product Code/Name:	Customer Code:	Page No.:	Page 1 of 1		
ALL	ALL				

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
	<p>1. Wire Length Measurement</p> <p>Tools: Scale Measurement Point: End of core wire to the other end of core wire.</p>  <p>Important Points:</p> <p>*When measuring wire length, make sure that wire and scale are in parallel position. *Always measure starting from 0 (zero) point.</p>  <p>*Do not measure when wire is bent or askew.</p>  <p>2. Strip Length Measurement</p> <p>Tools: Steel ruler (150 mm) Measurement Point: End of insulation to end of core wire.</p>  <p>Important Points:</p> <p>*When measuring strip length, end of steel ruler (zero 0 point) must touch the end of insulation.</p> <div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;">  <p>Even and straight cut Good</p> </div> <div style="text-align: center;">  <p>Cut Diagonally NO Good</p> </div> <div style="text-align: center;">  <p>Uneven cut NO Good</p> </div> </div> <div style="border: 2px solid blue; padding: 5px; margin-top: 10px; width: fit-content;"> NBC (Philippines) MASTER COPY </div>	

						Prepare	Check	Approve
								
	NBCP-1013	NA	Previously established Work Instruction(for history purpose only)	-	-	-	O. MERIN	T. SUGIYAMA
Eff./Rev.Date	Doc/DRCN No.	Rev. No.(if applicable)	Details of change	Revise	Check	Approve	Est. date:	07/10/2017