












	Process Name/ Title: <b>PACKING INSTRUCTION</b>		Document No: <b>WI-QAD-QAC-157</b>
	<b>WORK INSTRUCTION</b>		Effective Date: <b>June 21, 2024</b>
	Product Code/Name: <b>7M0489</b>	Customer Code: <b>TRJ</b>	Rev. No.: <b>2</b> Page No.: <b>Page 1 of 1</b>

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside oricon box		Qty/box	324 <sup>2</sup>	9pcs* 36bdls
			Mat'l name	Dim.	Qty.
			Oricon box	386*55* 243	1
			<sup>2</sup> Vinyl sheet	1250*1250	1
			<sup>2</sup> Vinyl bag	300*200	36
			Partition board	343*510	2
②	Put products (9pcs*12bdls)		Note : 1. Step number 5 is applicable only in QC FG Inspection.		
③	Lay out partition board. Put products (9pcs*12bdls) on 2nd layer				
					
					
④	Lay out partition board. Put products (9pcs*12bdls) on 3rd layer				
					
					
⑤	Fold the vinyl sheet. Put NBP Identification tag at the top. Then Warehouse Identification tag at lower right side of the box.		 If need to attach 4M tag Put 4M tag at the upper left side of the box		

						Prepared	Checked	Approved
6/21/2024	2	Change bundle qty to 9 pcs ; Change vinyl sheet size to 1250x1250; Change vinyl bag size to 300 to 200	M. Garcia	R. Pascua	O. Merin			
5/9/2023	1	Update 4M tag attachment and additional note	M. Garcia	D. Dadulla	A. Arañes			
03/13/2020	0	Initial Issue	C. Dimailig	M. Lumbres	E. Mendoza	M. Garcia	R. Pascua	O. Merin
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Establish Date: March 13, 2020		

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