

Process Name/ Title: **PACKING INSTRUCTION**

Document No:

WI-QAD-QAC-134

WORK INSTRUCTION Product Code/Name:

Customer Code:

Effective Date:

February 28, 2024

Records/Remarks/

75N359

TRJ

Rev. No.:

Page No.:

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No.



Prepare empty oricon box in the "after inspection area"



Quality Pointers								
Qty/box	400	100pcs*4bdls						
Mat'l name	Dim.	Qty.						
Oricon box	386*55* 243	1						
Partition board	343*510	3						
Vinyl bag	545*450	4						

Get the vinyl (plastic) bag 2 then put the 100 pcs harness. Insert products in same direction. Put the ID tag inside then fold the plastic bag.

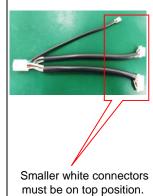






position and partition board vertically & alternately with the products. . (100pcs* 4 Bundles with I.D tag inside)





(4)



Put NBP Identification tag at the top.Then warehouse Identification tag at lower right side of the box





Note: If need to attach 4M tag Put 4M tag at the left side of the box

L											
								Prepared	Checked	Ap	proved
										١,	1
	2/28/2024	2		Remove Vinyl Sheet	M. Garcia	D.Dadulla	R.Pascua			Ш	1. /
	8/24/2022	1	U	pdate product orientation to vertical position	M. Garcia	R. Alcantara	A. Arañes	moholin	Mug	1 /	14
	07/052019	0		Initial issue	C.Dimailig	M.Lumbres	E. Mendoza	M. M. Gardia	D.Dadulla	k.	. Fascua
	Eff. Date	Rev. No.		Details of change	Prepared	Checked	Approved	Establish Date	: July 5, 2019		

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