



WORK INSTRUCTION

Effectivity Date:

May 18, 2022

Process Name/Title:

COT SLIT-IN PROCESS

Validity Date:

n/a

Model Code/Product Number:

COMMON

Customer:

NBS

Document No.:

WI-ENG-PDE-531

Purpose:



PROTOTYPE



PRE-LAUNCH



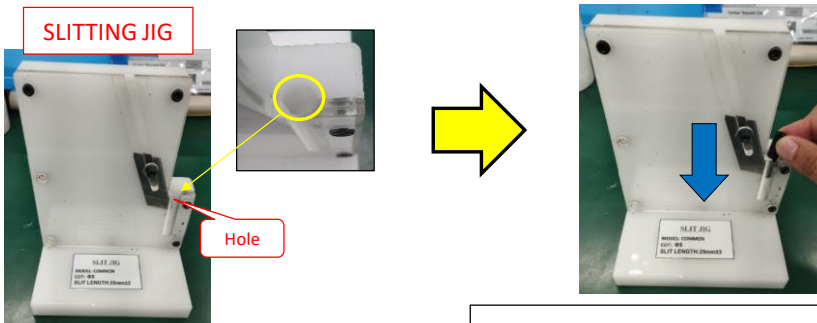
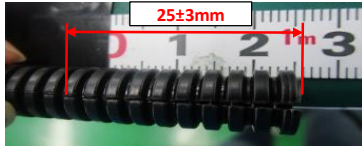
MASSPRO

Revision No.:

0

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| PARTS: | | 1. Corrugated tube | | JIG | | 1. Slitting Jig | | | | | |
|------------------|--------------|------------------------------|--|--|------------|---|----------|---|--------------|---------------|----------|
| NO. | PROCESS NAME | WORK PROCEDURE/ ILLUSTRATION | | TOOLS/PPE | | QUALITY POINTERS | | | | | |
| 1 | n/a | Slit-In Process | | <div>SLITTING JIG</div> <div></div> <div>1. Prepare the slitting jig. Note: Use the corresponding jig for each corrugated tube (Ø7 & Ø5).</div> <div>2. Get the corrugated tube and insert to slitting hole using right hand. Note: Push slowly to make 25±3mm slit in.</div> <div></div> <div>3. Confirm slit in measurement 25±3mm.</div> | | <div>Safety Instruction Be sure to wear prescribed personal protective equipment during operation (gloves, finger cots, etc.)</div> <div>Housekeeping 1. Maintain and always practice 5's. 2. Personal things on the workplace is prohibited. Keep it in your locker.</div> <div>Alert level For any trouble, inform the Assembly Assistant Supervisor or Line Leader for immediate corrective action.</div> | | <div>Note: For NBS support products only.</div> <div>1. No wrong dimension of slit. 2. No double slit 3. No damage COT</div> | | | |
| Revision History | | | | Prepared by | | Reviewed by | | Approved by | | Noted by | |
| 05/18/22 | 0 | Initial Issue. | | M.Ariola | J. Loterte | C.Villanueva | A.Arañes | M.Ariola | J. Loterte | C. Villanueva | A.Arañes |
| Eff.Date | Rev.No | Details of Change | | Revised | Reviewed | Approved | Noted | Est. Date | May 18, 2022 | | |

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