







	Process Name/ Title: PACKING INSTRUCTION		Document No: WI-QAD-QAC-088	
	WORK INSTRUCTION		Effective Date: June 21, 2024	
	Product Code/Name: 7M0546	Customer Code: TRJ	Rev. No.: 3	Page No.: Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers																				
①	Spread Vinyl sheet inside oricon box		<table border="1"> <tr> <td>Qty/box</td> <td>324</td> <td>9pcs* 36bdl</td> </tr> <tr> <td>Mat'l name</td> <td>Dim.</td> <td>Qty.</td> </tr> <tr> <td>Oricon box</td> <td>386*55* 243</td> <td>1</td> </tr> <tr> <td>Vinyl sheet</td> <td>1250 *1250</td> <td>1</td> </tr> <tr> <td>Vinyl bag</td> <td>300*200</td> <td>36</td> </tr> <tr> <td>Partition board</td> <td>343*510</td> <td>2</td> </tr> </table>	Qty/box	324	9pcs* 36bdl	Mat'l name	Dim.	Qty.	Oricon box	386*55* 243	1	Vinyl sheet	1250 *1250	1	Vinyl bag	300*200	36	Partition board	343*510	2	Note: 1. Step number 5 is applicable: only in QC FG Inspection.	
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②	Put products (9pcs*12bdl)																						
③	Lay out partition board. Put products (9pcs*12bdl) on 2nd layer	 																					
④	Lay out partition board. Put products (9pcs*12bdl) on 3rd layer	 																					
⑤	Fold the vinyl sheet. Put NBP Identification tag at the top. Then Warehouse Identification tag at lower right side of the box.	  <p>If need to attach 4M tag Put 4M tag at the upper left side of the box</p>																					

6/21/2024	3	Change bundle qty to 9 pcs ; Change vinyl sheet size to 1250x1250; Change vinyl bag size to 300 to 200	M. Garcia	R. Pascua	O. Merin	Prepared	Checked	Approved
5/10/2023	2	Update 4M tag attachment	M. Garcia	R. Alcantara	A. Arañes			
03/15/2019	1	Removal of small vinyl bag	C.Dimailig	M.Lumbres	E. Mendoza			
11/28/2018	0	Initial issue :Separate Packing Instruction from WI-QAD-QAC-035	C.Dimailig	M.Lumbres	E. Mendoza			
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Establish Date: November 28 2018		

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