







	Process Name/ Title:		Document No:		WI-ENG-PDE-483	
	PACKING INSTRUCTION				Effective Date:	
	WORK INSTRUCTION				April 23, 2022	
	Product Code/Name:	Customer Code:	Rev. No.:	Page No.:		
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No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Put Vinyl Sheet (1520 x 1500) inside the box.		Qty/ Box	400 pcs	10pcs* 40bdls
			Mat'l name	Dim.	Qty
			TRMX box	544*370* 228 mm	1
			Vinyl Sheet	1520*1500	1
			Partition Board	343*510	2
			Plastic Vinyl Bag	300*200mm	40
②	Put 14 bdls of products. (10pcs/bdl) in opposite direction.		Note : 1. For CSW use Orion box instead of DC box. 2. Step number 7 is applicable only in QC FG Inspection.		
③	Put partition board on 2nd layer Put 13 bdls of products. (10pcs/bdl) in opposite direction.		SAMPLE INNER TAG  One bundle has NBS inner tag inside the vinyl bag		
④	Put partition board on 2nd layer Put 13 bdls of products. (10pcs/bdl) in opposite direction.		Make sure that the inner tag indicates the correct terminal expiration date.		
⑤	Fold the vinyl sheet.				
⑥	Clip NBP Identification tag and NBS Tag at the left side of the box				
⑦	Attach NBS Identification tag at the left side of the box and NBP warehouse tag in the right side of the box.	 Note : If need to attach 4M tag Put 4M tag at the left side	Outgoing Inspectors are the person-in-charge in the attachment of NBP tag (warehouse tag) and NBS tag (outer tag) to its proper location.		

04/23/2022	3	Change the partition board qty from 1pc to 2pcs	J. Loterte	C. Villanueva	A. Arañes	Prepare	Check	Approve
04/21/2022	2	Return the original qty. of 400pcs; change from 2 layers to 3 layers; change box from Master box to TRMX box	J. Loterte	C. Villanueva	A. Arañes			
04/20/2022	1	Change qty. from 400pcs to 360pcs	J. Loterte	C. Villanueva	A. Arañes			
04/19/2022	0	Initial Issue	J. Loterte	C. Villanueva	A. Arañes	J. Loterte	C. Villanueva	A. Arañes
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Est. date	April 19, 2022	