
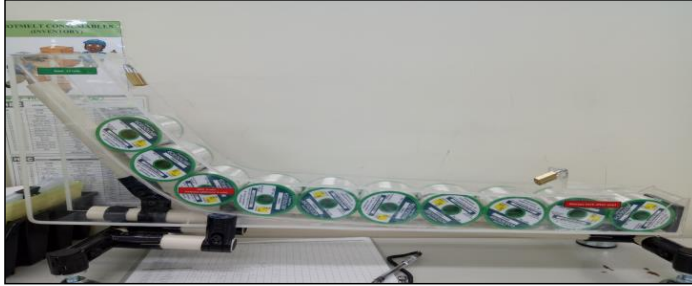


| | | | | | |
|---|--|-----------|-----------------|------------------|------------------|
|  | Process Name/ Title: | | Document No: | WI-PRO-COS-047 | |
| | Pb-Free Solder Wire Storage and Supply | | Effective Date: | November 3, 2023 | |
| | WORK INSTRUCTION | | Rev. No.: | 2 | |
| Product Code/Name: | Customer Code: | Rev. No.: | 2 | | Page No.: 1 of 1 |
| ALL | ALL | | | | |

| No. | Work Procedure/ Illustration | Records/Remarks/ Quality Pointers |
|-----|------------------------------|--------------------------------------|
|-----|------------------------------|--------------------------------------|

1. Solder wire FIFO is based on chute type system to strictly implement First In-First Out and is easy to use.



2. Storage capacity is MAX: 12 rolls and MIN: 8 rolls.

* In case Storage Capacity reached Minimum Stocks, request immediately (4 rolls). (Do not overstock)

* Check the specification of solder wire before receiving, to prevent misuse of wrong solder wire. (Figure 1)

* Do not use solder wire with different specification. In case of wrong wire supplied, inform immediate superior.

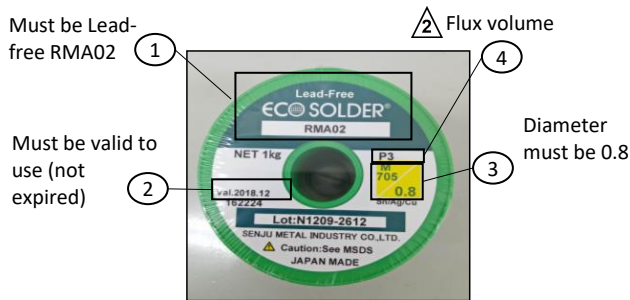


Figure 1 Solder Wire Specification

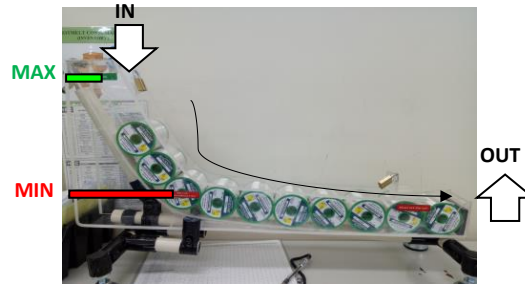


Figure 2 Process of FIFO

* always lock the chute after use.



3. For usage, bring the tag of the line that needs for new supply. Compare the actual item to the picture on the tag. And lastly, encode the date of change and expiration date.



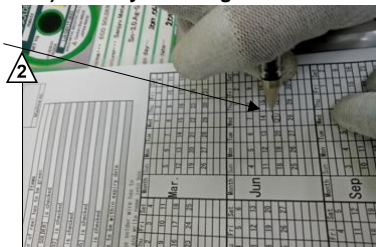
Figure 3 Comparison of Tag



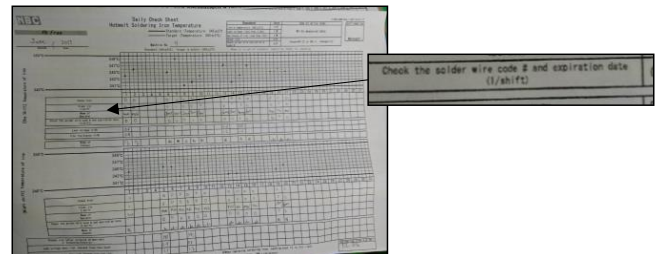
Figure 4 Exchange date and expiration

4. Update Pb-Free Solder Wire Expiration Checksheet (F-PRO-COS-011) and Soldering Iron Temperature Daily Checksheet (F-PRO-COS-010) for daily checking.







Encircle the date of change and put name below the date



F-PRO-COS-011



F-PRO-COS-010

| | | | | | | | | |
|----------------|----------|---|-------------|------------|-------------|---|---|---|
| | | | | | | Prepare | Check | Approve |
| 11/3/2023 | 2 | Added checkpoint no. 4 in solder wire specification and update item no. 3 and 4 pictures. | L.Famodulan | A.Ayop | W.Carbillon |  |  |  |
| 9/9/2019 | 1 | Change Customer Code from TRJ/TRQSS to ALL | J. Lorzano | D. Cornero | O. Merin |  |  |  |
| Eff./Rev. Date | Rev. No. | Details of change | Revise | Check | Approve | Est. date: | 1/6/2018 | |

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DCC Stamp