

No.

(2)

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Process Name/ Title:

PACKING INSTRUCTION

Work Procedure/ Illustration

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Effective Date:

WI-QAD-QAC-323

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Records/Remarks/

WORK INSTRUCTION Product Code/Name: 7N0235

Customer Code/ Customer: **TRJ**

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Spread Vinyl sheet inside (1) folding box.



Quality Pointers 9pcs* Qty/box 72 8bdls Mat'l Dim. Qty. name Oricon 386*550* 1 box 243 Vinyl 1250* 1 sheet 1250 **Partition** 343* 1 board 510 Vinyl 300* 8 200 bag

Put the products inside the box (9pcs* 4 bundles)



9pcs × 4bdls

Plastic vinyl bag of CSW and MR assy

Note:

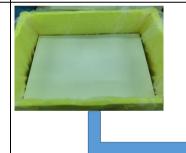
1. Step 4 is applicable only in QC FG inspection.

⚠ 2. Ensure that all MR switch are bended before putting inside vinyl bag applicable only in QC FG Inspection. Refer to below illustration.

The MR switch portion must be bend after inspection .



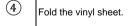
Layout partition board Put the products (9pcs* 4 bundles) on the 2nd layer



Bend the MR SW wire from the end of tube.

Put the 1 bundle in vinyl bag together with CSW and MR switch part.

2nd Layer



Put NBP Identification tag at the top.Then warehouse Identification tag at lower right side of the box.





Note: If need to attach 4M tag Put 4M tag at the left side of the box



							Prepared by	Reviewed by	Approved by	Noted by
04/22/2025		Change control number from WI-ENG-PDE-1161 to WI-QAD-QAC-323 Add note & illustration for bending of MR switch wire	S. Malabuyoc	D. Dadulla	R. Pascua	n/a		Mus	M	
11/26/2024	0	Initial issue.	D.Castillo	C.Villanueva	A. Arañes	n/a	S Malabuyoc	D. Dadulla	R. Pascua	n/a
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