	Process Name/ Title:		Document No:	WI-PRO-COS-050	
	FIFO of CONSUMABLES (Soldering) ³		Effective Date:		November 8,2023
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1. Request Minimum Stock Requirement for each consumable per container.See Table 1-1 for the list of consumables.

***Do not overstock**

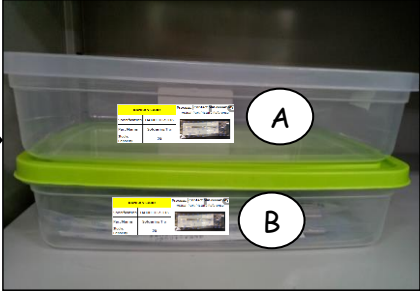
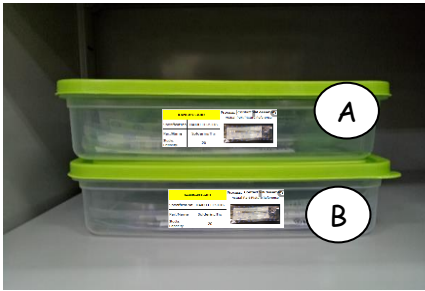
***Make sure to double check all the specifications of each item before receiving.**



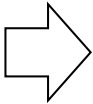
³ Table 1-1: List of consumables

Name	Specification	Stock		Unit
		Minimum	Maximum	
Gloves	ESD,Gray, Small	20	40	pairs
Heat Sensor	HAKKO 191-212C	50	100	pcs
Soldering Tip	HAKKO T12-D16	20	40	tips
Wire Cleaner	HAKKO 599-029	20	40	pcs
Ethy Alcohol	95%	1	2	gal
Cotton buds	commercial	3	6	cases
Soldering brush	commercial	20	40	pcs
Clean Wiper	kulimhi	2	3	pack

2. If container A is already empty. Move container B to the top. Then request for container A stock requirement based on the list above. **Do not leave (A and B) containers emptied to prevent downtime.**



*** For heat sensor, make sure to put clip for easy identification of opened package before returning to the container.**





Eff./Rev. Date	Rev. No.(if applicable)	Details of change	Revise	Check	Approve	Prepared	Checked	Approved
11/8/2023	³	Revision of title, min / max stock consumables and cleaning solvent to ethyl alcohol	L.Famodulan	A.Ayop	W.Carbillon			
11/25/2019	2	Revision of minimum stock for consumables and change IPA to cleaning solvent	D.Cornero	O. Merin	O. Merin			
07/24/2018	1	Add pictures on all consumables as reference and add clean wiper to consumables	L. Alarzar	M. Demiden	O. Merin			
			Revise	Check	Approve	Est. date:	2/7/2018	

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	Process Name/ Title:		Document No:	WI-PRO-COS-050
	FIFO of CONSUMABLES (Soldering) 			
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No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
	<div> <div> <div>KANBAN CARD</div> <div> <div>Process:</div> <div>Contact SW Assembly</div> </div> <div>Actual Part Picture Reference</div> </div> <div> <div>Specification</div> <div>KULIMHI</div> </div> <div> <div>Part Name</div> <div>CLEAN WIPER</div> </div> <div> <div>Stocks Capacity</div> <div>3pack</div> </div> <div>  </div> </div>	
	<div> <div> <div>KANBAN CARD</div> <div> <div>Process:</div> <div>Contact SW Assembly</div> </div> <div>Actual Part Picture Reference</div> </div> <div> <div>Specification</div> <div>Commercial</div> </div> <div> <div>Part Name</div> <div>Soldering Brush</div> </div> <div> <div>Stocks Capacity</div> <div> 40 pcs.</div> </div> <div>  </div> </div>	
	<div> <div> <div>KANBAN CARD</div> <div> <div>Process:</div> <div>Contact SW Assembly</div> </div> <div>Actual Part Picture Reference</div> </div> <div> <div>Specification</div> <div>ESD, Gray, Small</div> </div> <div> <div>Part Name</div> <div>Gloves</div> </div> <div> <div>Stocks Capacity</div> <div> 40 pcs.</div> </div> <div>  </div> </div>	
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	<div> <div> <div>KANBAN CARD</div> <div> <div>Process:</div> <div>Contact SW Assembly</div> </div> <div>Actual Part Picture Reference</div> </div> <div> <div>Specification</div> <div>Commercial</div> </div> <div> <div>Part Name</div> <div>Cotton Buds</div> </div> <div> <div>Stocks Capacity</div> <div>6 cases</div> </div> <div>  </div> </div>	
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