








	Process Name/ Title: PACKING INSTRUCTION		Document No: WI-QAD-QAC-141
	WORK INSTRUCTION		Effective Date: October 16, 2019
	Product Code/Name: 7M0227	Customer Code: TRJ	Rev. No.: 0
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No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside brown box		Qty/box	108	18pcs*6bdls
			Mat'l name	Dim.	Qty.
			Brown box	610*381*178mm	1
			Vinyl sheet	1520*1500	1
			Vinyl bag	420*280	6
			Partition board	343*510	2
②	Put products (18pcs*2bdls)	 <p>18pcs X 2bdls</p> <p>1st layer</p>  <p>Plastic bag Contact SW Assy</p>			
③	Lay out partition board. Put products (18pcs*2bdls) on 2nd layer.	  <p>2nd layer</p>			
④	Lay out partition board. Put products (18pcs*2bdls) on 3rd layer.	  <p>3rd layer</p>			
⑤	Fold the vinyl sheet and put ID tag.	 			

Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Establish Date: 10/16/2019
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