







	Process Name/ Title:		Document No:	WI-ENG-PDE-484	
	PACKING INSTRUCTION		Effective Date:	April 20, 2022	
	WORK INSTRUCTION		Rev. No.:	0	
	Product Code/Name: 7H0423W7020	Customer Code: NBS	Page No.:	Page 1 of 1	

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers			
①	Put Vinyl Sheet (1520 x 1500) inside the box.		Qty/ Box	80 pcs	10pcs* 8bdl	
			Mat'l name	Dim.	Qty	
			Master box	535*360* 150 mm	1	
			Vinyl Sheet	1520*1500	1	
			Partition Board	343*510	1	
			Plastic Vinyl Bag	300*200mm	8	
②	Put 4 bdl of products. (10pcs/bdl) in opposite direction.		Note : 1. For CSW use Orion box instead of DC box. 2. Step number 7 is applicable only in QC FG Inspection.			
③	Put partition board					
④	Put 4 bdl of products. (10 pcs/bdl) in opposite direction.	 <div style="border: 1px solid blue; padding: 5px; margin-top: 10px;"> One bundle has NBS inner tag inside the </div> <div style="border: 1px solid black; padding: 5px; margin-top: 10px;"> SAMPLE INNER TAG  </div>	Make sure that the inner tag indicates the correct terminal expiration date.			
⑤	Fold the vinyl sheet.					
⑥	Clip NBP Identification tag and NBS Tag at the left side of the box					
⑦	Attach NBS Identification tag at the left side of the box and NBP warehouse tag in the right side of the box.	 <div style="margin-top: 10px;"> Note : If need to attach 4M tag Put 4M tag at the left side </div>	Outgoing Inspectors are the person-in-charge in the attachment of NBP tag (warehouse tag) and NBS tag (outer tag) to its proper location.			
				Prepare	Check	Approve
04/20/2022		0		J. Loterte	C. Villanueva	A. Arañes
Initial Issue		Details of change		Revise	Check	Approve
Est. date		Rev. No.		April 20, 2022		