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|--|--------------------------------|--|
| Process Name/ Title:<br><b>PACKING INSTRUCTION</b> |                                | Document No:<br><b>WI-QAD-QAC-242</b>              |
| <b>WORK INSTRUCTION</b>                            |                                | Effective Date:<br><b>July 5, 2024</b>             |
| Product Code/Name:<br><b>7L0106</b>                | Customer Code:<br><b>TRQSS</b> | Rev. No.: <b>1</b><br>Page No.: <b>Page 1 of 1</b> |

| No.    | Work Procedure/ Illustration   |   | Records/Remarks/<br>Quality Pointers                                      |           |             |
|--------|--|---|---|-----------|-------------|
| ①      | ① Put Vinyl Sheet (1250 x 1250) inside carton box.   |    | Qty/box   | 240       | 60pcs *4bdl |
|        |  |   | Mat'l name  | Dim.      | Qty.        |
|        |  |   | DC carton   | 1131*781  | 1           |
|        |  |   | ① Vinyl sheet   | 1250*1250 | 1           |
|        |  |   | Vinyl bag   | 420*280   | 4           |
| ②      | Put 2 bundles of products in opposite direction.<br>(60pcs/bundle)   |    | Note : ①<br>Step number 5 is applicable only in <b>QC FG Inspection</b> . |           |             |
| ③      | Put another 2 bundles of products in opposite direction.<br>(60pcs/bundle)<br><br>Total of 4 bundles/box                       |   |   |           |             |
| ①<br>④ | Fold the vinyl sheet.  |   |   |           |             |
| ⑤      | Close the flaps and put ID tag (Inner tag at the top of the plastic and Outer tag at the right side of the front of the box) . | <br><br>Note : If need to attach 4M tag<br>Put 4M tag at the left side |   |           |             |

|                |          |   |               |              |           |   |   |   |
|----------------|----------|---|---------------|--------------|-----------|---|---|---|
|                |          |   |               |              |           | Prepare   | Check   | Approve   |
| 07/05/2024     | 1        | Change document control no. from WI-ENG-PDE-230 to WI-QAD-QAC-242; Change Vinyl Sheet Size from 1520x1500 to 1250x1250; Change picture of no. 1; Modify no. 4 and Addition of no. 5; Modify note. | J. De La Cruz | D.Dadulla    | R.Pascua  |  |  |  |
| 02/01/2021     | 0        | Initial issue.  | R. Peñaloza   | A. Shimamura | A. Arañes | J. De La Cruz   | D.Dadulla   | R.Pascua  |
| Eff./Rev. Date | Rev. no. | Details of change   | Prepared      | Checked      | Approved  | Established. date: February 1, 2021   |   |   |

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