




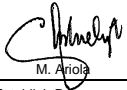

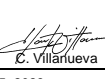
	Process Name/ Title:						Document No:		WI-ENG-PDE-676	
	PACKING INSTRUCTION						Effective Date:		June 1, 2023	
	Product Code/Name:			Customer Code/ Customer:			Rev. No.: 1		Page No.: Page 1 of 1	
75S791			TRJ							

No.	Work Procedure/ Illustration				Records/Remarks/ Quality Pointers			
①	Spread Vinyl sheet inside folding box.					Qty/box	400	100pcs* 4bdl's
						Mat'l name	Dim.	Qty.
						Oricon box	386*55* 243	1
						Vinyl sheet	1500* 1520	1
						Partition board	343* 510	3
						Vinyl bag	545* 450	4
②	Get the vinyl (plastic) bag then put the 100pcs harness. Insert products in same direction. Put the ID tag inside then fold the plastic bag.							
③	Put products in vertical position and partition board vertically and alternately with the products. (100pcs*4 bundles with ID tag inside)					White connectors must be on top position.		
④	Fold the vinyl sheet. Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box.	  <p>Note : If need to attach 4M tag Put 4M tag at the left side of the box</p>						

						Prepared by	Checked by	Approved by	Noted by
06/01/2023	1	Changed Vinyl sheet size from 1500*1500 to 1500*1520	M. Ariola	J. Loterte	C. Villanueva	A. Arañes			
05/05/2023	0	Initial Issue	M. Catapang	J. Loterte	C. Villanueva	A. Arañes	M. Ariola	J. Loterte	C. Villanueva
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Noted	Establish Date: May 05, 2023		

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