

Process Name/ Title:
PACKING INSTRUCTION

WORK INSTRUCTION

Document No: WI-QAD-QAC-186

Effective Date:

July 2, 2024

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		Product Code/Name: 7R0103		Customer Code:	Rev. No.:	3	Page No.: Page 1 of 1		of 1
No.	Work Procedure/ Illustration						Records/Remarks/ Quality Pointers		
1			In.				Qty/box	100pcs.	25pcs* 4bdls.
	Put Vinyl Sheet (1250 x 1250) inside TRMX box.						Mat'l name	Dim.	Qty.
							TRMX box	544*370* 228mm	1
						$\frac{1}{3}$	Vinyl sheet	1250*1250	1
							Partition board	343*510	1
					Plastic vinyl bag MR SW assy	vinyl bag of	Plastic Vinyl bag	420*280	4
2	(25	ls. of products. 5pcs/bdl) site direction.				Wassy	Note:  1. Step number 5 is applicable only in FG Inspection		
3	Put pa	rtition board							
4	. (25	s. of products. Spcs/bdl) site direction.							

Fold the vinyl sheet.
Put NBP Identification tag at the top and tape the flaps (two side and top portion).
Then Warehouse Identification tag at right side of the box.



Note : If need to attach 4M tag Put 4M tag at the left side

						Prepared	Checked	Approved
07/02/2024	3	Change vinyl sheet size from 1520 x 1500mm to 1250 x1250mm.	S. Malabuyoc	R. Pascua	O. Merin			( )
08/16/2021	2	Transfer document from WI-ENG-PDE-212 to WI-QAD-QAC-186. Change dimension of the box from 610*381*178mm to 544*370*228mm and change size of partition board from 342*584 to 343*510	C. Dimailig	M. Lumbres	E. Mendoza	Cmaldern	I MH	186
12/01/2020	0	Initial Issue	R. Peñaloza	A. Shimamura	A. Arañes	S. Malabuyou	R Pascua	O Merin
Eff./Rev. Dat	e Rev. No.	Details of change	Prepared	Checked	Approved	Est. date:	December 1, 2020	

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