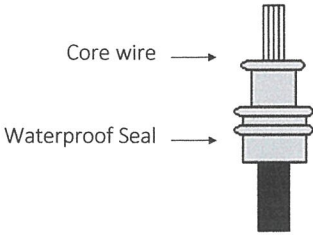
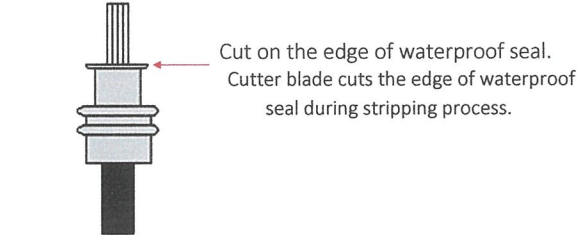
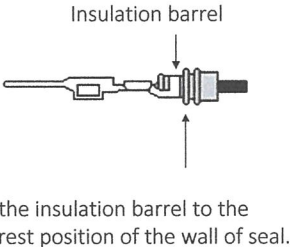
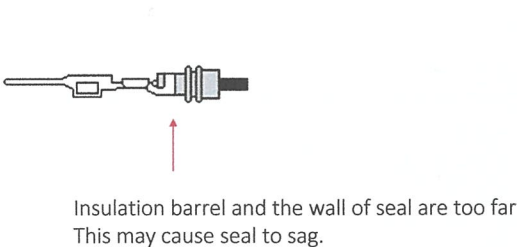
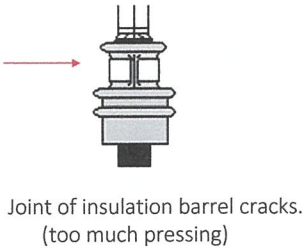
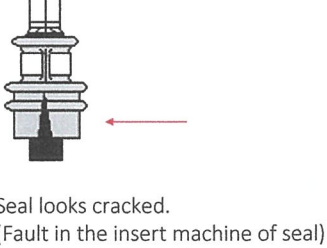
	Process Name/ Title:		Document No:	WI-PRO-CNC-027	
	Wire Cutting and Crimping / Checkpoints for Waterproof Seal Set-Up		Effective Date:	July 10, 2017	
	WORK INSTRUCTION		Rev. No.:	0	Page No.:
Product Code/Name: ALL		Customer Code: ALL			

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
	<p>① Insert the waterproof seal automatically and produce one stripped wire. (strip only, no crimp)</p> <p>② Visual check the inserted waterproof seal for any cut.</p> <div style="display: flex; justify-content: space-around; align-items: flex-end;"> <div style="text-align: center;">  <p>GOOD</p> </div> <div style="text-align: center;">  <p>NO GOOD</p> </div> </div> <p>③ Produce one sample crimped wire.</p> <p>④ Check the crimping condition and waterproof seal position.</p> <div style="display: flex; justify-content: space-around; align-items: flex-end;"> <div style="text-align: center;">  <p>GOOD</p> </div> <div style="text-align: center;">  <p>NO GOOD</p> </div> </div> <p>⑤ Check for any Crack on Waterproof seal</p> <div style="display: flex; justify-content: space-around; align-items: flex-end;"> <div style="text-align: center;">  <p>NO GOOD</p> </div> <div style="text-align: center;">  <p>NO GOOD</p> </div> </div> <p>Note :</p> <ul style="list-style-type: none"> <li>• Above items must be checked first before starting operation.</li> <li>• In case abnormality is encountered, follow STOP-CALL-WAIT procedure.</li> </ul> <div style="border: 2px solid blue; padding: 5px; margin-top: 20px; width: fit-content;"> NBC (Philippines) MASTER COPY </div>	<p>WI-PRO-CNC-015</p>

						Prepare		Check		Approve	
						J. Garcia / Z. Mendez		O. MERIN		T. SUGIYAMA	
Eff./Rev.Date	Doc/DRCN No.	Rev. No. (if applicable)	Details of change			Revise	Check	Approve	Est. date:	07/10/2017	