

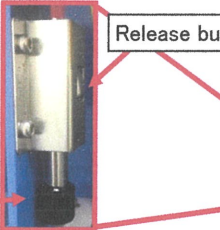

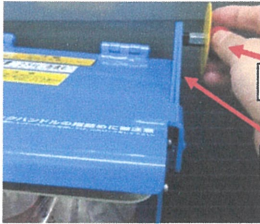




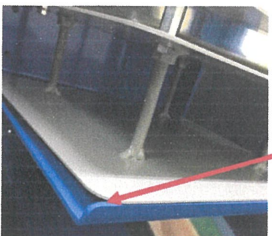
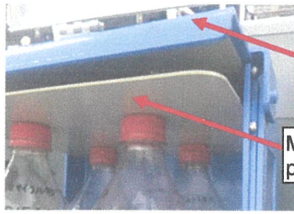
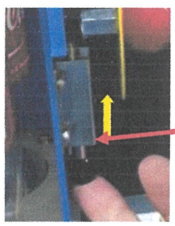

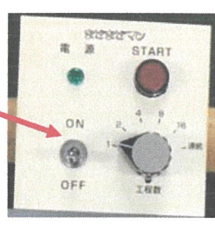
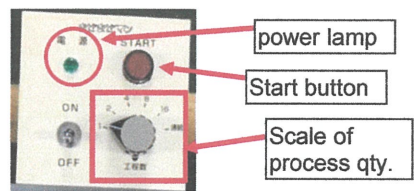
	Process Name/ Title:		Document No:	WI-PRO-SHM-013	
	Mixer		Effective Date:	June 13, 2017	
	Product Code/Name:	Customer Code:	Rev. No.: 0	Page No.: Page 1 of 2	

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
1	Open safety cover <div>   </div>	Use handle (ref: photo) to open cover.
2	Push release button <div>   <div>Release button</div> <div>Stopper</div> </div>	Confirm if stopper goes down
3	Hold the red grip ball, raise the lock handle and the fixing plate. <div>  <div>Red grip</div> <div>Lock handle</div> </div>	As photo shows, if lock handle of fixing plate was not raised and reach the top, it will not be opened. So, make sure handle is on the top.
4	Remove upper spacer. <div>  <div>Spacer</div> </div>	
5	Remove bottles. <div>  </div>	
6	Fill materials into bottles. <div>  </div>	Regarding fill up, follow document [NBPS-9047 How to mix thermelt].

Eff./Rev. Date		Doc/DRCN No.		Rev. No. (if applicable)		Details of change		Revise	Check	Approve	Est. date:	06/13/2017	
-		NBPS-9046		NA		Previously established work instruction from Japan. (for history purpose only)		Andou	Takenaka	Nakano	J. Ramilo	O. Merin	T. Sugiyama

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	Process Name/ Title:		Document No:	WI-PRO-SHM-013	
	Mixer		Effective Date:	June 13, 2017	
	WORK INSTRUCTION		Rev. No.:	0	Page No.: Page 2 of 2
	Product Code/Name:	Customer Code:			

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
7	Set the bottles. 	Make sure bottom spacer was set. → If not settled tightly as pre the photo, it will not be closed. ※3 : Do not make impact upon loading. → It causes damage. ※4 : When setting, even it is not filled, make sure 4 bottles are set. Otherwise, it cannot be set properly.
8	Put upper spacer and down board for holding can. 	Confirm cap of bottle for mix and spacer is fit. If it is not fit, lock handle cannot down until bottom.
9	Down lock handle, then push 2nd lock's bar up and lock. 	Confirm sound [Click].
10	Close safety cover. 	
11	Turn power SW on. 	
12	Push Start button. 	Confirm qty. of process is 「1」 . ※5 : Do not touch the main machine during power lamp is on. ※6 : Turn power SW off in case of emergency.
13	When operation is done, turn power SW off and open safety cover. Then follow procedure 「②～④」 to take material out.	

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