
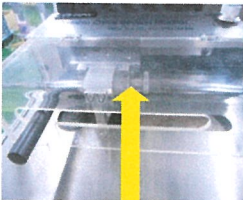
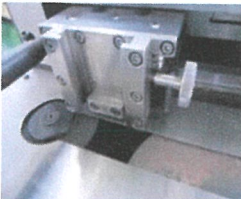
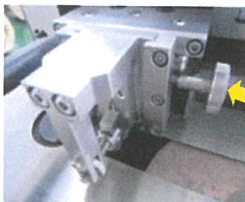

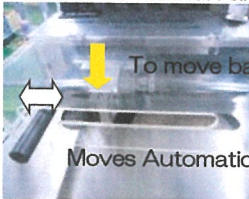




Process Name/Title: <b>Terminal Cut Surface Monitoring (Cutting of the Crimped Wire)</b>		Document No: <b>WI-ENG-PDE-004</b>	
<b>WORK INSTRUCTION</b>		Effective Date: <b>SEP 28 2017</b>	
Product Code/Name: Common	Customer Code: n/a	Rev.No.: 0	Page No.: 1 of 2

No.	Work Procedure/Illustration	Records/Remarks/ Quality Pointers
<b>Procedure Part 2</b>		
1. <b>Scope</b>	1-1 The procedure is for cutting the Crimped Wire.	
2. <b>Set the sample</b>	2-1 Set the sample on Clamper.  After setting the sample, clamp and tighten the bolt.    2-2 Set the Clamper on the Cut Monitor Machine. 2-3 Open the safety cover, set the clamper with sample on the machine and tighten the bolt.     <div>Safety Cover      Set the clamper with sample      Tighten the clamper bolt</div> 3-1 Cutting Operation  After fixing, close the safety cover, and press the Cutting (Green) Button. If any error happen, press the Red Button to Stop the Operation. After finish cutting, press the "RETURN" Button and wait until the sample returns to the original position.    <div>"CUTTING"      "RETURN" : Light will be off when returns to the original position.</div>	
3. <b>Cutting</b>		

							Prepare 9/26/17 R. Alcantara	Check 9/27/17 A. Ayales	Approve 9/27/17 T. Sugiyama
Eff./Rev. Date	Doc/DRCN No.	Rev. No(if applicable)	Details of Change	Revise	Check	Approve	Est. date:	SEP 28 2017	



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No.	Work Procedure/Illustration	Records/Remarks/ Quality Pointers
4.	<p><b>Cleaning</b></p> <p>3-2 Set Up Monitor Table</p> <p>3-3 Remove Clamper and set the sample at the Monitor Table Until the Stopper</p> <p>4-1 Cleaning After completion of each operation clean the under tray. Remove the cut wires and dispose properly.</p>  <p>Manually move to right side</p> <p>After reaching the stopper move to the original position again</p>  <p>Clamper move to monitor table</p> <p>Stopper</p> <p>Set up the clamper with the mark "↓ Stopper" position. Clamper shall be rotated 180°</p> 