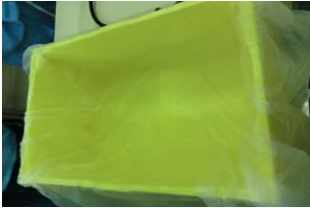









	Process Name/ Title: PACKING INSTRUCTION		Document No: WI-QAD-QAC-003	
	WORK INSTRUCTION		Effective Date: May 09, 2023	
	Product Code/Name: 7M0364	Customer Code: TRJ	Rev. No.: 3	Page No.: Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside folding bag		Qty/box	144	18pcs*8bdls
			Mat'l name	Dim.	Qty.
			Oricon box	386*55*243	1
			Vinyl sheet	1520*1500	1
			Vinyl bag	420*280	8
			Partition board	343*510	3
②	Put products (18pcs*2bdls)		Note : 1. Step number 6 is applicable only in QC FG Inspection .		
③	Lay out partition board. Put products (18pcs*2bdls) on 2nd layer.	  <p>2nd layer</p>			
④	Lay out partition board. Put products (18pcs*2bdls) on 3rd layer.	  <p>3rd layer</p>			
⑤	Lay out partition board. Put products (18pcs*2bdls) on 4th layer.	  <p>4th layer</p>			
⑥	Fold the vinyl sheet. Put NBP Identification tag at the top. Then Warehouse Identification tag at lower right side of the box.	  <p>△ 3</p> <p>If need to attach 4M tag Put 4M tag at the upper left side of the box</p>			
05/09/2023 3 Update 4M tag attachment M. Garcia D. Dadulla A. Arañes 05/27/2021 2 Update step 6 and Additional note for step 6 C. Dimailig M. Lumbres E. Mendoza 12/18/2018 1 Change quantity from 108pcs. To 144pcs. C. Dimailig M. Lumbres E. Mendoza 6/07/2017 0 Initial issue J. Bonete E. Mendoza T. Sugiyama Eff. Date Rev. No. Details of change Prepared Checked Approved Establish Date: June 07 2018					

CONFIDENTIAL: ©2017 NBC; all rights reserved. Any mis use or misappropriation, including unauthorized copying, reproduction in any form, disclosure or publishing of this document or any information herein is strictly prohibited.		NBC (Philippines) MASTER COPY	DCC Stamp
---	--	--	------------------