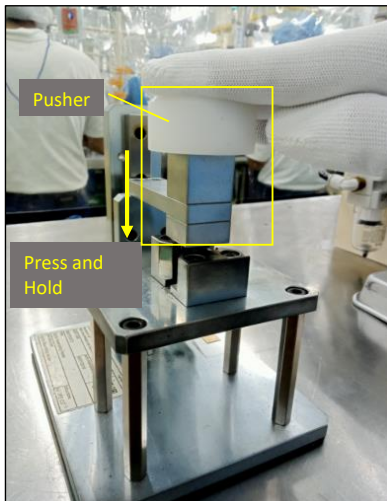
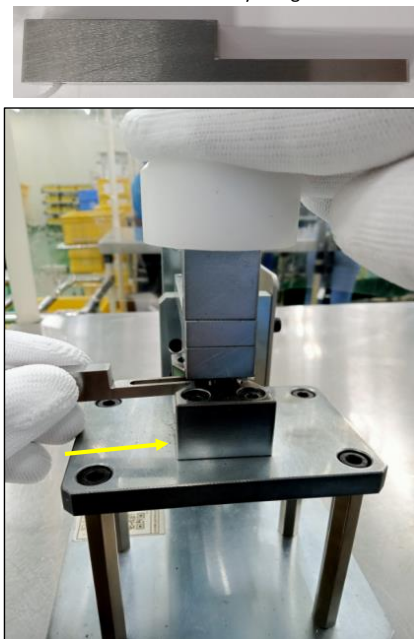










Process Name/Title: Proper Usage of CSW Holder Assembly Gauge		Document No:	WI-PRO-COS-068
WORK INSTRUCTION		Effective Date:	February 14, 2023
Product Code/Name: All	Customer Code: All	Rev.No.: 1	Page No.: 1

No.	Work Procedure / Illustration			Records/Remarks/ Quality Pointers									
1	<p>1. Press and hold pusher of holder assembly jig</p> 	<p>2. Slowly insert the holder assembly gauge into the gap between the pusher and the holder base</p> <p>Holder Assembly Gauge</p> 	<p>① Result if:</p> <table><thead><tr><th>ITEM</th><th>ILLUSTRATION</th><th>CAUTION</th></tr></thead><tbody><tr><td><p>A. Go Gauge</p><p>3.7mm - for 2 Holes Stator Jig</p><p>3.6 mm - for 3 Holes Stator Jig</p></td><td></td><td><p>If Go Gauge <u>cannot be inserted</u>, request to Mfg. Technology for adjustment.</p></td></tr><tr><td><p>B. No Go Gauge</p><p>3.9mm - for 2 Holes Stator Jig</p><p>3.8mm - For 3 Holes Stator Jig</p></td><td></td><td><p>If No Go Gauge <u>can be inserted</u>, request to Mfg. Technology for adjustment</p></td></tr></tbody></table>	ITEM	ILLUSTRATION	CAUTION	<p>A. Go Gauge</p> <p>3.7mm - for 2 Holes Stator Jig</p> <p>3.6 mm - for 3 Holes Stator Jig</p>		<p>If Go Gauge <u>cannot be inserted</u>, request to Mfg. Technology for adjustment.</p>	<p>B. No Go Gauge</p> <p>3.9mm - for 2 Holes Stator Jig</p> <p>3.8mm - For 3 Holes Stator Jig</p>		<p>If No Go Gauge <u>can be inserted</u>, request to Mfg. Technology for adjustment</p>	<p>Make sure jig and gauge are clean before confirmation of the gap between the pusher and holder base</p> <p>Gauge must be inserted smoothly and not be inserted forcefully</p>
	ITEM	ILLUSTRATION	CAUTION										
<p>A. Go Gauge</p> <p>3.7mm - for 2 Holes Stator Jig</p> <p>3.6 mm - for 3 Holes Stator Jig</p>		<p>If Go Gauge <u>cannot be inserted</u>, request to Mfg. Technology for adjustment.</p>											
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						Prepare	Check	Approve
02/14/2023	1	Additional specification of holder assembly gauge for 3 holes stator jig	Ck. Lalicán	M. Lumbres	A. Arañes			
10/18/2022	0	Initial issue	Ck. Lalicán	M. Lumbres	A. Arañes	Ck. Lalicán	M. Lumbres	A. Arañes
Eff./Rev. Date	Rev. No	Details of change	Revise	Check	Approve	Est. date:	October 18, 2022	

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