









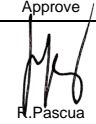
	Process Name/ Title: PACKING INSTRUCTION				Document No: WI-QAD-QAC-209	
	WORK INSTRUCTION				Effective Date: June 19, 2024	
	Product Code/Name: 7L0116		Customer Code: TRQSS		Rev. No.: 1	
					Page No.: Page 1 of 1	

No.	Work Procedure/ Illustration				Records/Remarks/ Quality Pointers			
①	<div>① Put Vinyl Sheet (1250 x 1250) inside carton box.</div> <div>①</div> 	<div>①</div> 	<div>①</div>	Qty/ box	70	35pcs *2bdls		
				Mat'l name	Dim.	Qty.		
				DC carton	1131*781	1		
				Vinyl sheet	1250*1250	1		
				Vinyl bag	420*280	2		
②	Put first bundle of products. (35pcs/bundle)	 <div>Plastic vinyl bag of CSW assy</div> 	<div>①</div> <div>Note : Step number 5 is applicable only in QC FG Inspection.</div>					
③	Put second bundle on the other side with opposite direction (35pcs/bundle) Total of 2 bundles/box							
<div>①</div> <div>④</div>	Fold the vinyl sheet.							
⑤	Close the flaps and put NBP Identification tag at the top of the plastic and Warehouse Identification tag at the right side of the front of the box .	<div>①</div>  		<div>Note : If need to attach 4M tag Put 4M tag at the left side</div>				
						Prepare	Check	Approve
06/19/2024	1	Change Vinyl Sheet Size from 1520x1500 to 1250x1250; Change picture of no. 1; Modify no. 4 and Addition of no. 5; Add note.	J. De La Cruz	D.Dadulla	R.Pascua			
08/27/2022	0	Initial issuance	M. Garcia	R.Alcantara	A. Arañes	J. De La Cruz	D.Dadulla	R.Pascua
Eff./Rev. Date	Rev. no.	Details of change	Prepare	Check	Approve	Established date: August 27, 2022		

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