
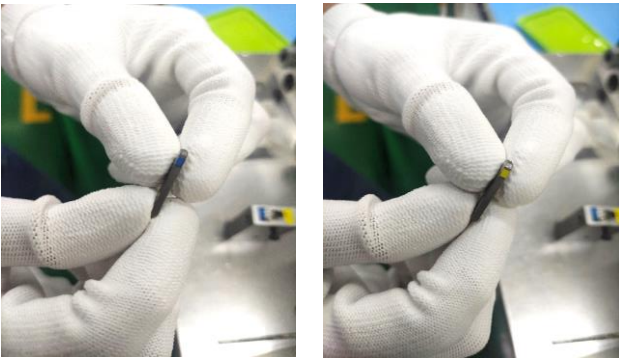
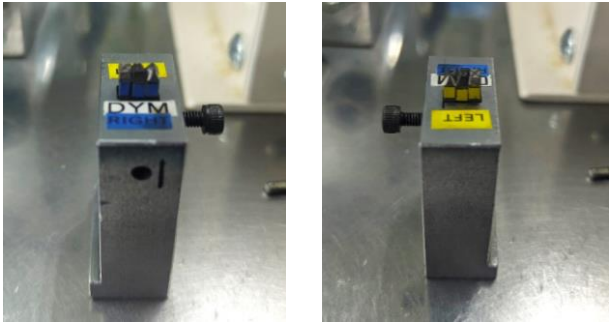





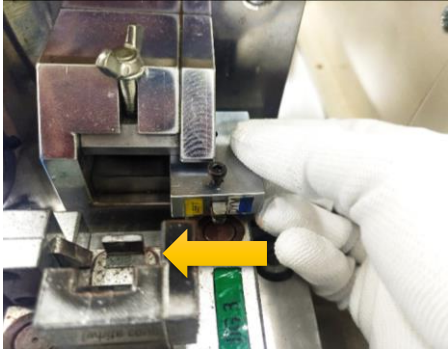

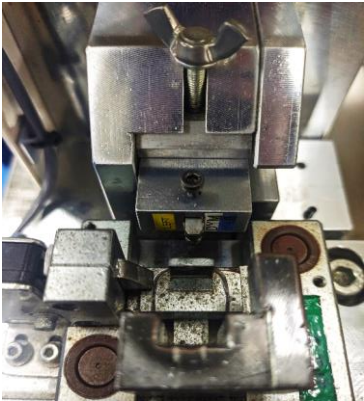
	Process Name/ Title:		Document No:		WI-PRO-COM-013	
	Proper set up of engraving pin					
	WORK INSTRUCTION		Effective Date:		January 29, 2021	
	Product Code/Name: ALL	Customer Code: ALL				

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers
6	Return the removed engraving pin to the storage box. Then, pick the needed engraving pin.		
7	Check the color label of the engraving pin prior insertion to the engraving pin holder. BLUE - right YELLOW - left		
8	Insert the engraving pin in reference to the label color of the engraving pin holder jig.		
9	Check the orientation of engraving pin based on the mirror view label attached at the storage box.		
10	Once done with insertion of engraving pin and checking its orientation, tighten the screw (clock wise) to secure the engraving pin.		

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No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers
11	Check the engraving condition of the pin through card board engraving.		 Ensure that the engraving lot is tally with the engraving card.
12	Return the engraving pin holder at the jig. (Slide to the left)		
13	Tighten the butterfly nut to the engraving pin holder. (rotate clockwise)		Ensure that engraving pin holder is securely lock to avoid producing unreadable engrave.
14	Secure the engraving pin holder to ensure that it will not loosen during engraving process.		
15	Check the condition of engraving lot using dummy coupler.	