



Process Name/ Title: Treatment For Ionizer when Abnormality Occurs		Document No:	WI-PRO-SHM-044	
WORK INSTRUCTION		Effective Date:	May 7,2019	
Product Code/Name: ALL	Customer Code: ALL	Rev. No.:	0	Page No.: Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers
*Check Ionizer and blower			
	PROCEDURE OF CHECKING	C/M	EQUIPMENT
1	Check SW's power "ON"	Turn on the SW.	Ionizer Dis-electrification blower
2	Confirm level meter"s lamp. (Red or Orange)	Clean electrode up Change electrode	Ionizer Dis-electrification blower
3	Confirm air pressure is correct.	Change air tube regulator (change filter)Insert air hose	Ionizer

•In case it cannot fix with above C/M, report it to supervisor based on rule of C/M.
Report to Engineering and deal with the Problem.

* C/M when level meter shows trouble.



Level meter shows trouble

Ionizer



Take electrode off



Clean electrode up, if it doesn't work, change to new one.



Blower



Unlock



Take electrode unit out



Clean electrode up, if doesn't work ,change to new one.



Turn power off



Take cover off



Clean electrode up,if it doesn't work, change to new one.

Cleaning will be done by maintenance.

						Prepare	Check	Approve
5/3/2019	0	Transferred Work Instruction from NBC Japan (NBPS-9001)	-	-	-	A.Abesada	O.Merín	O.Merín
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Est. date:	May 7,2019	

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