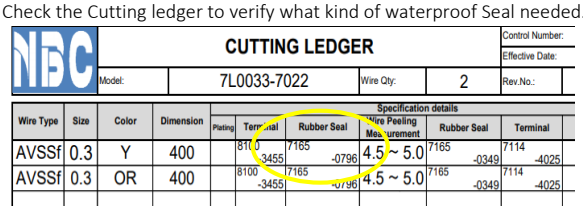
	Process Name/ Title:		Document No:	WI-PRO-CNC-064
NBC	**Wire Cutting and Crimping / Proper Handling of Disk Feeder**			
	WORK INSTRUCTION		Effective Date:	**July 12, 2021**
	Product Code/Name: **n/a**	Customer Code: **n/a**	Rev. No.: **0**	Page No.: **1of 1**

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers

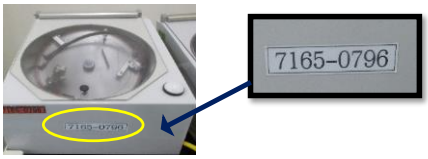
Get the Disk Feeder with Proper Handling

1 Check the Cutting ledger to verify what kind of waterproof Seal needed. Get the Disk Feeder according to Waterproof Seal.

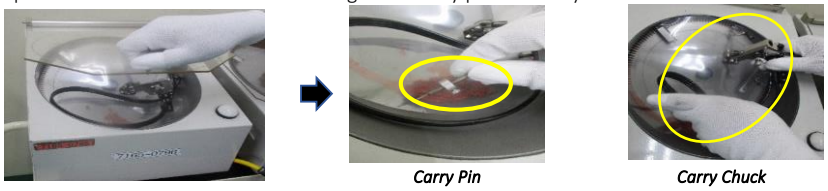


CUTTING LEDGER				Control Number:
				Effective Date:
Model:	7L0033-7022	Wire Qty:	2	Rev.No.:

Wire Type	Size	Color	Dimension	Specification details: Plating	Terminal	Rubber Seal	Wire Peeling Measurement	Rubber Seal	Terminal
AVSSf	0.3	Y	400		8100 -3455	7165 -0796	4.5 ~ 5.0	7165 -0349	7114 -4025
AVSSf	0.3	OR	400		8100 -3455	7165 -0796	4.5 ~ 5.0	7165 -0349	7114 -4025

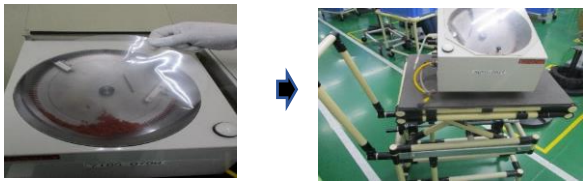


2 Open the cover of the Disk Feeder and get the carry pin and carry chuck.



Carry Pin *Carry Chuck*

3 Remove the plastic separator. Get the Disk Feeder, & Ready for set up

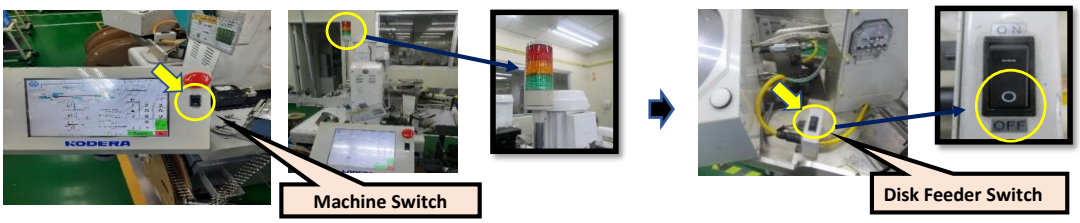


Note: Plastic separator is used to separate carry pin and carry chuck from the product/parts, and prevent damaging of parts.

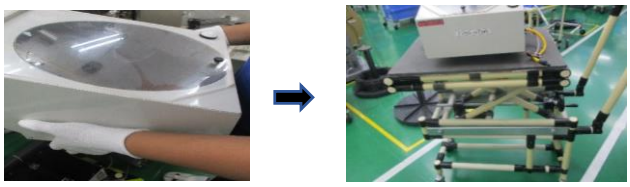
** How to Install and Remove Waterproof Seal Disk Feeder (WI-PRO-CNC-062)*

Return the Disk Feeder with Proper Handling

1 Turn off the machine and the switch of Disk Feeder.



2 Carefully remove the disk feeder and put in WPS Disk feeder push cart.



3 Put the plastic separator to prevent damaging of parts.

(After removing the carry chuck from the machine, put carry chuck inside the disk feeder together with the carry pin.)

Carry Chuck *Carry Pin*

4 Carefully close the cover and push the cart in proper location.

							Prepare	Check	Approve	Noted
07/12/2021	0	Initial Issue	J.Sangalang	W.Valdez	Y.Yamamoto	O.Merin	J.Sangalang	W.Valdez	Y.Yamamoto	O.Merin
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Noted	Est. date	07/09/2021		

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