


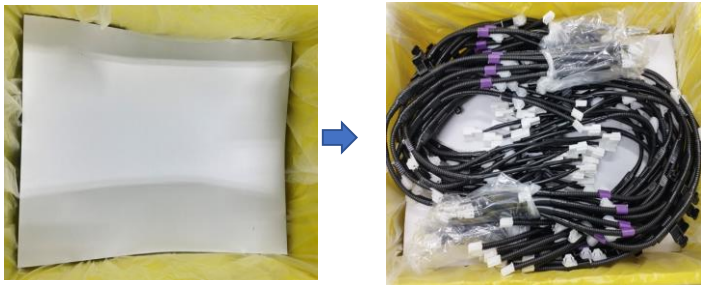

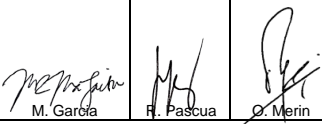


	Process Name/ Title: PACKING INSTRUCTION		Document No: WI-QAD-QAC-284	
	WORK INSTRUCTION		Effective Date: June 21, 2024	
	Product Code/Name: 7N0097	Customer Code: TRJ	Rev. No.: 2	Page No.: Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside oricon box		Qty/box	108	9 pcs *12bdl
			Mat'l name	Dim.	Qty.
			Oricon box	386*55*243	1
			Vinyl sheet	1250 *1250	1
			Vinyl bag	300*200	12
			Partition board	343*510	2
②	Put products (9pcs*4bdl)		Note : 1. Step number 5 is applicable only in QC FG Inspection.		
③	Lay out partition board. Put products (9pcs*4bdl) on 2nd layer.				
④	Lay out partition board. Put products (9pcs*4bdl) on 3rd layer.				
⑤	Fold the vinyl sheet. Put NBP Identification tag at the top. Then Warehouse Identification tag at lower right side of the box.				

						Prepared	Checked	Approved
6/21/2024	2	Change bundle qty to 9 pcs ; Change vinyl sheet size to 1250x1250; Change vinyl bag size to 300 to 200 Change WI control number from WI-ENG-PDE-250 to WI-QAD-QAC-284	M. Garcia	R. Pascua	O . Merin			
03/20/2021	1	Change picture only	J. Loterte	A. Shimamura	A. Arañes			
03/6/2021	0	Initial Issue	J. Loterte	A. Shimamura	A. Arañes			
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved			

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