				Effe	ectivity Date:		September 12, 2	2024			
		Process Name/Title:	TAPII	NG ASSEMBLY PRO	CESS		Val	idity Date:		n/a	
		Model code/Part number:	400B / 75N240-0270	Customer: TRJ	Car Model:	TOYOTA VIT	Z Doo	cument No.:		WI-ENG-PDE-	90
		Purpose:	PROTOTYPE	PRE-LAUNCH	MASSPRO)	Rev	vision No.:	11	Page No.:	1 of 18
PARTS:			i.]; Connector 1746872-1 (B); AVSS 0.3 R, V, B/W L=208±2mm; Black VM tube (Sunpre					JIG:	1. Insertion 2. Steering		
N	0.	PROCESS NAME	WORK	PROCEDURE/ ILLUSTR	RATION			TOOLS/PPE	(QUALITY POIN	TERS
		<u>/11</u>	Connector 1746872-1 (B)/ Box	TABLE LAY-OUT Blue VM tube (Sunprene) Ø8 L= 85±2mm	Ste	eering Navigation	_ -	Safety Instruction Be sure to wear prescribed person protective equipmeduring operation (gloves, finger cotets.)	al ent		
	I	P1 Table lay-out	Master sample			Black VM tube (Sunprene) Ø8 L= 85±2mm		Housekeeping Maintain and alway practice 5's. Personal things the workplace is prohibited. Keep it your locker.	1. No defo 2. No wron	rmed terminal ng usage of parts	
			Insertion Jig	nsertion Jig Connec	tor PBVP-10V-S Box	F (W)	l ti	Alert level For any trouble, informed Assembly Assis Supervisor or Lin Leader for immedia corrective action	tant e ate		
			Revision History				•	Prepared by	Reviewed by	Approved by	Noted by
09/12/24	11	claim countermeasure. Inclusion of Table	r (PBVP-10V-S) orientation, terminal orientation as lay-out. Improved Wire arrangement, Measuren of Steering Electrical test (WI-QAD-QAC-252).		D.Castillo V	C. illanueva A. Arañes	n/a				
04/17/24	10	Change R/L wire length from "L=208mm	to L=211mm due to customer feedback "Termin	al Backing out R/L wire".	A.Hernande z	. Loterte C. Villanueva	A. Arañes		1/	ALINE	
04/24/23	9	Villanueva Vil					n/a	D. Castillo	C. Villanueva	A. Aranes	n/a
Eff. Date	Rev. No		Details of Change Revised Reviewe					Est. Date:	September 24, 201	8	

			WORK IN	STRUCTION		Effectivity Date: September			
		Process Name/Title:	TAPII	NG ASSEMBLY PRO	DCESS	Validity Date:		n/a	
		Model code/Part number:	400B / 75N240-0270	Customer: TRJ	Car Model: TOYOTA VITZ	Document No.:		WI-ENG-PDE-0)90
		Purpose:	PROTOTYPE	PRE-LAUNCH	MASSPRO	Revision No.:	11	Page No.:	2 of 18
PARTS:	1. Conn	ector PBVP-10V-S (W) [2pcs	s] ^			JIG:	1. Insertion	jig	
NO.	F	ROCESS NAME	/11\ WORK	PROCEDURE/ ILLUST	RATION	TOOLS/PPE	(QUALITY POIN	TERS
2	P1	Connector setting to insertion jig PBVP-10V-S (W)	1 2 Lower guide 1 2	1. Get the 2 pcs of PBV transfer the 1 connecto Note: Follow the connectors are the connectors and the connectors are the conne	Press On the second of the se	n/a	2. No wron 3. No wron	provided jig per m g usage of parts g orientation of co aged connector	



					(INSTRU						Effectivity Date:		September 12, 2	.024
		Process Name/Title:				SSEMB					Validity Date:	<u> </u>	n/a	
		Model code/Part number:	400B / 75	N240-027	0	Customer:	TRJ	Car Model:	TOYOT	A VITZ	Document No.:		WI-ENG-PDE-0	90
		Purpose:	PROTOTYPE			PRE-LAUNC	Н	MASSP	RO		Revision No.:	11	Page No.:	3 of 18
PARTS:	W/G L=	0.3 R/L L=211±2mm; OR L= 130±2mm; P L=130±2mm;	208±2mm; LG L=208±						208±2mm; G L	=130±2mm;	JIG:		Navigation	
NO.	F	ROCESS NAME		<u>/11\</u> WC	RK PRO	CEDURE	/ ILLUS	TRATION			TOOLS/PPE	<u> </u>	QUALITY POIN	TERS
			1 2 3 R/L OR LG	4 5 6 6	7 8 9			E INSERTION II	_		STEERING NAVIGATION (2 layer)	2. No wror 3. One by 4. No wror 5. No defo 6. No stuc	ovided jig per mode ng usage of parts one insertion ng insertion ormed terminal k of terminal tip	te/s:
3	P1	Wire insertion to Connector PBVP-10V-S (W)	R/L Ol 211 20 211 20 1. Get the R/L wire process for OR-LO Note: Follow the in	a using left had	-B/W-G-W	.G-P wires.	. Check th		ector. Repeat	P 130	CONTROLLER	inserted Push aft Do not e 2. Pleas during ii 3. Insen to right. Import 1. Refer Steering procedu 2. Refer and Strip	to WI-ENG-PDE-C Navigation Control to WI-PRO-CNC-C to WI-PRO-CNC-C D Length Tolerance to GL-PRO-ASY fo	ar terminal e from left ote/s: 044 for coller 017 for Wire



	WORK INSTRUCTION Effect								September 12, 20	024
		Process Name/Title:	TAPII	NG ASSEMBLY PRO	CESS		Validity Date:		n/a	
		Model code/Part number:	400B / 75N240-0270	Customer: TRJ	Car Model:	TOYOTA VITZ	Document No.:		WI-ENG-PDE-09	90
		Purpose:	PROTOTYPE	PRE-LAUNCH	MASSPE	RO	Revision No.:	11	Page No.:	4 of 18
PARTS:		5 0.3 R/L L=211±2mm; OR L= 130±2mm; P L=130±2mm;	208±2mm; LG L=208±2mm; GR L=130±2n	nm; R/W L=208±2m; BR L=13	0±2mm; B/W L=2	208±2mm; G L=130±2mm;	JIG:	Insertion jig Steering Navigation		
NO.	F	ROCESS NAME	<u>/11</u> WORK	PROCEDURE/ ILLUST	RATION		TOOLS/PPE	(QUALITY POINT	ΓERS
3	P1	Wire insertion to Connector PBVP-10V-S (W) (Continuation)	BACK VIEW OF TERMINAL GOOD Terminal condition Note: *Make sure the terminal was *Avoid hitting the terminal in the process and call the atterunit.	FRONT OF TERMINAL GOOD Terminal condition in proper alignment be to the connector during	Damaged termina No Termin	o GOOD nal condition	NO GOOD Terminal codition	2. No wror 3. One by 4. No wror 5. No defo 6. No stuc Importa 1. Make inserted Push aft Do not e 2. Pleass terminal 3. Auton replace encount difficulty locked o 4. Insert left to rig Docume 1. Refer Wire and 2. Refer Steering procedu 3. Refer Pull-Pus 4. Refer Inspection	ent reference/s: to WI-PRO-CNC-0 I Strip Length Tole to WI-ENG-PDE-04 Navigation Contr	e/s: roperly rsh-Pull- ear and al, half- be from 17 for erance. 44 for oller

		WORK INSTRUCTION Effectivity Date: September 12, 2024									
		Process Name/Title:	TAPING	G ASSEMBLY PROC	ESS	Validity Date:		n/a			
		Model code/Part number:	400B / 75N240-0270	Customer: TRJ	Car Model: TOYOTA VITZ	Document No.:		WI-ENG-PDE-0	90		
		Purpose:	PROTOTYPE	PRE-LAUNCH	MASSPRO	Revision No.:	11	Page No.:	5 of 18		
PARTS:	1. Assy 2. Blue	parts /M tube (Sunprene) Ø8 L=85	5±2mm			JIG:	1. Insertion	jig			
NO.	P	ROCESS NAME	WORK P	ROCEDURE/ ILLUSTR	ATION	TOOLS/PPE	(QUALITY POIN	TERS		
4	P1	Wire insertion to Blue VM tube (Sunprene) Ø8 L=85±2mm	1. Get the Blue VM tube (Sunprene) Ø L=85±2mm using right hand. Hold the w left hand and insert the wires using right	R R R R R R R R R R R R R R R R R R R	100611 794240 101611 794240 10	n/a	1. No wron 2. No defo 3. No tang	ng usage of parts rmed terminal led wires			



			WORK INS	STRUCTION		Effectivity Date:		September 12, 20	24	
		Process Name/Title:	TAPIN	IG ASSEMBLY PRO	CESS		Validity Date:		n/a	
		Model code/Part number:	400B / 75N240-0270	Customer: TRJ	Car Model:	TOYOTA VITZ	Document No.:		WI-ENG-PDE-09	00
		Purpose:	PROTOTYPE	PRE-LAUNCH	MASSPE	RO	Revision No.:	11	Page No.:	6 of 18
PARTS:		, , , , , , , , , , , , , , , , , , ,	3 L=130±2mm; Y L=130±2mm; B L=130±				JIG:	Insertion Steering I	Navigation	
NO.	F	ROCESS NAME	<u>/11</u> WORK	PROCEDURE/ ILLUST	RATION		TOOLS/PPE	(QUALITY POINT	ERS
5	P1	Wire insertion to Connector PBVP-10V-S (W)	INSERTION SEQUENCE FROM R X X X SAB X Y 1 R 130 X X	Z W W W W W W W W W W W W W W W W W W W	WIRE INSERTIO 3 Y 130 We: Holes that need to open. Wer guide	N ILLUSTRATION 4 5 B V 130 130 ed to be insert are 1. Get the R wire using right hand and insert to connector. Repeat the process for GR/B-Y-B-V wires. Check the wire after insertion. Note: Follow the insertion sequence based on the above illustration.		2. No wron 3. One by 0 4. No wron 5. No defor 6. No stuck Impor 1. Mainsert Push Do no 2. Ple termin 3. Ins left to Docu 1. Re Steer proce 2. Re Wire 3. Re 3. Re	rtant reminal tip rtant reminders/Not ake sure wires are peted. Conduct Pull-Patter insertion. ot exert extra force, pase hold the wire mal during insertion of wire must or right. Imment reference/s. fer to WI-ENG-PDE ing Navigation Continual contention of conten	ote/s: properly Push-Pull- near be from E-044 for troller C-017 for olerance y-029 for

			WORK IN	STRUCTION		Effectivity Date:	T	September 12, 2	024	
		Process Name/Title:	TAPII	NG ASSEMBLY PRO	DCESS		Validity Date:		n/a	
		Model code/Part number:	400B / 75N240-0270	Customer: TRJ	Car Model:	TOYOTA VITZ	Document No.:		WI-ENG-PDE-0	90
		Purpose:	PROTOTYPE	PRE-LAUNCH	MASSPRO)	Revision No.:	11	Page No.:	7 of 18
PARTS:	1. AVS	S 0.3 R L=130±2mm; GR/E	B L=130±2mm; Y L=130±2mm; B L=130	±2mm; V L=130±2mm			JIG:	Insertion Steering		
NO.	P	ROCESS NAME	11 WORK	PROCEDURE/ ILLUST	RATION		TOOLS/PPE		QUALITY POIN	TERS
5	P1	Wire insertion to Connector PBVP-10V-S (W) (Continuation)	BACK VIEW OF TERMINAL GOOD Terminal condition Note: *Make sure the terminal was *Avoid hitting the terminal in the process and call the atterunit.	FRONT OF TERMINAL GOOD Terminal condition in proper alignment betto the connector during	Damaged terminal NO Termina efore insert. ng wire insertion	GOOD I condition	NO GOOD Terminal codition	2. No wror 3. One by 4. No wror 5. No defo 6. No stuce Importa 1. Make inserted Push aft Do not e 2. Pleas: terminal 3. Auton replace encount difficulty locked o 4. Insert left to rig Docume 1. Refer Wire and 2. Refer Steering procedu 3. Refer rull-Pus 4. Refer Inspection	ent reference/s: to WI-PRO-CNC-0 I Strip Length Tol to WI-ENG-PDE-0 Navigation Contr	e/s: roperly ush-Pull- near and al, half- t be from 117 for terance. 44 for roller

				ISTRUCTION		Effectivity Date:		September 12, 20)24
		Process Name/Title:		ING ASSEMBLY PRO		Validity Date:		n/a	
		Model code/Part number:	400B / 75N240-0270	Customer: TRJ	Car Model: TOYOTA VITZ	Document No.:		WI-ENG-PDE-09	90
		Purpose:	PROTOTYPE	PRE-LAUNCH	MASSPRO	Revision No.:	11	Page No.:	8 of 18
PARTS:	1. Assy 2. Black	parts VM tube (Sunprene) Ø8 L=8	:5±2mm			JIG:	1. Insertion	jig	
NO.	F	ROCESS NAME	/11\ WORK	PROCEDURE/ ILLUST	RATION	TOOLS/PPE	(QUALITY POINT	ERS
6	P1	Wire insertion to Black VM tube (Sunprene) Ø8 L=85±2mm	2. Press the Upper button using left hand. Remove the 1st connector with inserted wires and Blue VM tube	3. Press the upper guide usi button using right hand. Hole open. Check the wire insertion	n inserted wire and Black VM tube	N/A	1. Refer Inspection Insertion 1. No wron 2. No defo 3. No tang	ng usage of parts rmed terminal	25 for upler
7		Wire insertion to assy parts	L R		1. Hold the Black VM tube (Sunprene) using left hand and insert the wires from Blue VM tube (Sunpene) using right hand.	N/A	1. No wron 2. No defo 3. No tang	ng use of parts rmed terminal led wires	



Process Name/Title: TAPING ASSEMBLY PROCESS Model code/Part number: 400B / 75N240-0270 Customer: TRJ Car Model: TOYOTA VITZ	Validity Date: Document No.:	n/a
Matter of Parameters 400P / 75N240 0270 C TD L COMMITTE TOYOTA VITZ	Document No.:	
Model code/Part number: 400B / 75N240-0270 Customer: TRJ Car Model: TOYOTA VITZ		WI-ENG-PDE-090
Purpose: ☐ PROTOTYPE ☐ PRE-LAUNCH ☐ MASSPRO	Revision No.:	11 Page No.: 9 of 18
PARTS: 1. Assy parts	JIG:	Insertion jig Steering Navigation
NO. PROCESS NAME /11\sqrt{11\sqrt{NORK PROCEDURE/ ILLUSTRATION}	TOOLS/PPE	QUALITY POINTERS
NO. PROCESS NAME NSERTION SEQUENCE FROM LEFT TO RIGHT	STEERING NAVIGATION(2 layer) CONTROLLER	1. Use provided jig per model 2. No wrong usage of parts 3. One by one insertion 4. No wrong insertion 5. No deformed terminal 6. No stuck of terminal tip Important reminders/Note/s: 1. Make sure wires are properly inserted. Conduct Pull-Push-Pull-Push after insertion. Do not exert extra force. 2. Please hold the wire near terminal during insertion of wire must be from left to right. Document reference/s: 1. Refer to GL-PRO-ASY-025 for Inspection Standard for Coupler Insertion. 2. Refer to WI-ENG-PDE-044 for Steering Navigation Controller procedure. 3. Refer to GL-PRO-ASY-029 for Pull-Push procedure.

				NSTRUCTION			Effectivity Date:		September 12, 2	024
		Process Name/Title:	TAP	ING ASSEMBLY PRO	CESS		Validity Date:		n/a	
		Model code/Part number:	400B / 75N240-0270	Customer: TRJ	Car Model:	TOYOTA VITZ	Document No.:		WI-ENG-PDE-0	90
		Purpose:	PROTOTYPE	PRE-LAUNCH	MASSPRO		Revision No.:	11	Page No.:	10 of 18
PARTS: 1.	1. Assy p	parts	^				JIG:	Insertion Steering		
NO.	Р	ROCESS NAME	11 WORK	(PROCEDURE/ ILLUSTI	RATION		TOOLS/PPE	(QUALITY POIN	TERS
NO. 8	P1	Wire insertion to Connector PBVP-10V-S (W) (Continuation)	Proper alignment of term BACK VIEW OF TERMINAL GOOD Terminal condition Note: *Make sure the terminal was *Avoid hitting the terminal in the process and call the attenuit.	FRONT OF TERMINAL GOOD Terminal condition in proper alignment being the the connector during	BACK VIEW Damaged terminal NO Termina fore insert. g wire insertioerior and Auto	e Upper g left hand ver the assy right hand. wire pondition.	ONT VIEW OF TERMINAL NO GOOD Terminal codition	1. Use pro 2. No wron 3. One by 4. No wron 5. No defo 6. No stuci Importa 1. Make inserted Push aff Do not & 2. Pleas terminal 3. Autor replace encount difficulty locked & 4. Insert left to right Docume 1. Refer Wire and 2. Refer Steering procedu 3. Refer Pull-Pus 4. Refer Inspection	vided jig per mode g usage of parts one insertion g insertion red terminal to of terminal tip ont reminders/Note sure wires are pl. Conduct Pull-Pter insertion. Exert extra force, ex hold the wires of during insertion natically dispose the unit if once tered bend termin y of insertion and connector, ion of wires musight. Entreference/s: to WI-PRO-CNC-to Strip Length Toto to WI-ENG-PDE-to Navigation Contents on the service of the servi	e/s: roperly ush-Pull- near and ual, half- t be from 17 for lerance. 144 for roller 1229 for

			WORK IN	STRUCTION			Effectivity Date:		September 12, 2	024
		Process Name/Title:	TAPIN	NG ASSEMBLY PRO	CESS		Validity Date:		n/a	
		Model code/Part number:	400B / 75N240-0270	Customer: TRJ	Car Model:	TOYOTA VITZ	Document No.:		WI-ENG-PDE-0	90
		Purpose:	PROTOTYPE	PRE-LAUNCH	MASSPE	RO	Revision No.:	11	Page No.:	11 of 18
PARTS:	1. Assy						JIG:			
NO.	F	PROCESS NAME	WORK	PROCEDURE/ ILLUST	RATION		TOOLS/PPE		QUALITY POIN	TERS
9	<u>/1</u>	Wire folding	AFTER FOLDING L	1. Hold the ass then conduct w	sy parts using bo vire arrangemen	oth hands	N/A	1. No defc 2. No tang 3. No wrot	ormed terminals gled wires ng facing	



			WORK	(INSTRUCTION			Effectivity Date:		September 12, 20	124
		Process Name/Title:		APING ASSEMBLY PR	OCESS		Validity Date:		n/a	
	H	Model code/Part number:	400B / 75N240-027		Car Model:	TOYOTA VITZ	Document No.:		WI-ENG-PDE-0	90
		Purpose:	PROTOTYPE	☐ PRE-LAUNCH	MASSPR	80	Revision No.:	11	Page No.:	12 of 18
PARTS:	1. Con	nector 1746872-1 (B)					JIG:	1. Insertior	n jig	
NO.	P	ROCESS NAME	WO	RK PROCEDURE/ ILLUS	TRATION		TOOLS/PPE	QUALITY POINTERS		
10	P1	Connector setting to insertion jig 1746872-1 (B)	INSERTION JIG	Upper guide Upper button CONNECTOR OF 1. Get the connector 1746872-hand. Note: Follow the connector orie	2. Pusin that	ress the upper guide go left hand. Holes need to be insert only open.	N/A	2. No wron 3. No wron 4. No dam Cr API UNL Importa 1. Auto the unitermine half-loc	ant reminders/Not omatically dispose a it if once encounter al, difficulty of inser cked connector. ck the connector b	NG NGLOCKED re/s: and replace ed bend tion and



			Effectivity Date: September 12, 202 Validity Date: n/a			024				
		Process Name/Title:								
		Model code/Part number:	400B / 75N240-0270	Customer:	TRJ Car Model:	TOYOTA VITZ	Document No.:		WI-ENG-PDE-0	90
		Purpose:	PROTOTYPE	PRE-LAUNCH	MASSP	RO	Revision No.:	11	Page No.:	13 of 18
PARTS:	1. Assy	·	JIG:		1. Insertion jig					
NO.	F	PROCESS NAME	WORK	WORK PROCEDURE/ ILLUSTRATION				1	QUALITY POIN	TERS
11	P1	Wire insertion to Connector 1746872-1 (B)	INSERTION SEQUENCE FROM RIGHT 3 9 5 2ND ROW 1ST ROW 1 6 7 2 1. Insert first the wires from Black V Hold the R wire and insert to termina hand. Repeat the process for Y-V-B Note: Follow the insertion sequence stated above.	TO RIGHT) M tube (Sunprene al slot 1 using right wires.	8 9 X G GR 130 130 1 6 7 R W/G BR 130 130 130 BLACK VM TUBE SECOND R 2. Hold the to terminal s Note: Follow	130 2 3 4 Y V B 130 130 130 OW (LEFT TO RIGHT) GR/B wire and insert slot 5. V the insertion ased on the illustration	N/A	2. No wror 3. One by 4. No wror 5. No defo 6. No stuc Impo 1. Aututhe unterminhalf-lo 2. Makinserte Push a Do nor 3. Pleaduring Doc 1. Refe Inspec Insertic 2. Refe Steerir procea 3. Refe Steerir	er to WI-ENG-PDE ng Navigation Cont	and replace red bend rition and replace roperly ush-Pull-ear terminal

			WORK INS	Effectivity Date:	September 12, 2024				
		Process Name/Title:	Validity Date:	n/a					
		Model code/Part number:	400B / 75N240-0270	Document No.:	WI-ENG-PDE-090				
		Purpose:	PROTOTYPE	PRE-LAUNCH	MASSPRO	Revision No.:	11	n/a WI-ENG-PDE-090 Page No.: 14 of 18 On jig QUALITY POINTERS Tovided jig per model ong usage of parts you one insertion ong insertion formed terminal tip retant reminders/Note/s: Omatically dispose and replace it if once encountered bend al, difficulty of insertion and half-deconnector. We sure wires are properly and. Conduct Pull-Push-Pull-Push insertion. It exert extra force. The sease hold the wire near terminal insertion. Will the wire near terminal insertion.	14 of 18
PARTS:	1. Assy parts					JIG:	1. Insertion jig		
NO.	F	PROCESS NAME	WORK	TOOLS/PPE	QUALITY POINTERS				
11	P1	Wire insertion to Connector 1746872-1 (B) (Continuation)	3. Hold the W/G wire using right han slot 6 using right hand. Repeat the p Note: Follow the insertion sequence	R 4. Ho slot 8 proce on the	old the G wire and insert to terminal B using right hand. Repeat the east for GR-P wires . : Follow the insertion sequence based to illustration. The illustration in the insertion using left hand a remove the assy part using right	N/A	2. No wron 3. One by 0 4. No wron 5. No defoi 6. No stuck Importa 1. Autor the unit terminal locked of 2. Make inserted after ins Do not 6 3. Pleas during ir Docur 1. Refer Inspecti Insertion 2. Refer Steering procedu 3. Refer	g usage of parts one insertion g insertion med terminal to of terminal tip on the reminders/Normatically dispose a fit once encountered officulty of insertionnector. Sure wires are product Pull-Pusertion. In the reference of the GL-PRO-ASY-ton Standard for Contract of the Will-ENG-PDE-In INVIGIAL TO SET OF THE CONTRACT OF THE CONTR	ote/s: and replace ed bend tion and half- operly sh-Pull-Push ar terminal : 025 for oupler 044 for roller



			WORK IN	Effectivity Date:	September 12, 2024					
		Process Name/Title:	Validity Date:	n/a						
		Model code/Part number:	400B / 75N240-0270	Customer: TRJ	Car Model:	TOYOTA VITZ	Document No.:		WI-ENG-PDE-0	90
		Purpose:	PROTOTYPE	PRE-LAUNCH	MASSPRO)	Revision No.:	11	Page No.:	15 of 18
PARTS:	1. Assy	parts	Λ				JIG:	1. Insertion jig		
NO.	F	PROCESS NAME	<u>∕11</u> \ WORK	(PROCEDURE/ ILLUSTRATION			TOOLS/PPE		QUALITY POIN	TERS
12	P1	Wire Arrangement	GOOD FACING NG FACING 1. Hold the harness using both hands. Arrange the wire properly to avoid tangled wires. Folding		ole	FACING Pouble lock Folding	N/A	No tang	ng orientation of co lled wires ng facing of wire fo	



			WORK	Effectivity Date:	September 12, 2024				
	AL	Process Name/Title:	Validity Date: n/a						
		Model code/Part number:	400B / 75N240-0270	Customer: TRJ	Car Model: TOYOTA VITZ	Document No.:		WI-ENG-PDE-0	90
		Purpose:	PROTOTYPE	PRE-LAUNCH	MASSPRO	Revision No.:	11	Page No.:	16 of 18
PARTS: 1. Ass 2. Mas		mbled parts er sample		JIG:	n/a				
NO.	P	ROCESS NAME	WORK PROCEDURE/ ILLUSTRATION			TOOLS/PPE		QUALITY POIN	TERS
NO.	P1	Visual/By Two's Inspection	1. Check the connector lock. Locking of connector is included to Steering electrical test. ACTUAL PRODUCT 4. Check the orientation of harr	k the connector lock. of connector is included ing electrical test. 2. Check the wire alignment. Make sure no tangled wires 3. Check the terminal if with backing out (not fully inserted) or no deformed terminal. ACTUAL PRODUCT		MEASURING TAPE	Docu	ument reference er to WI-QAD-QAO ng Electrical Test MASTER SAMP	9/s: 2-252 PLE
			LI L	ASSEMBLED					





