
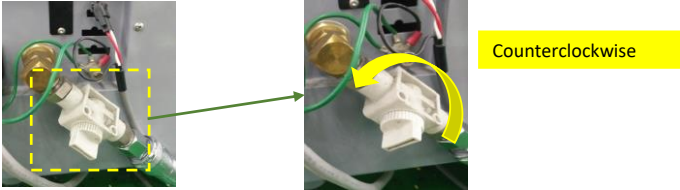
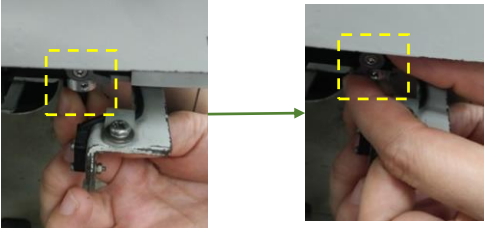



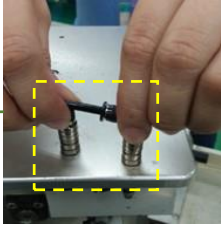
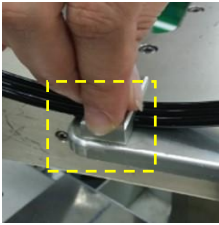

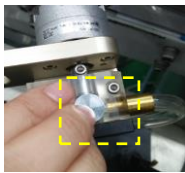

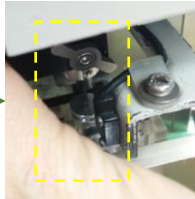

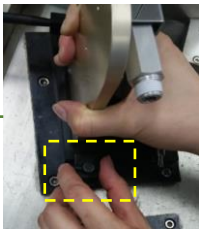
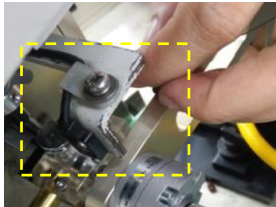




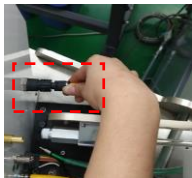
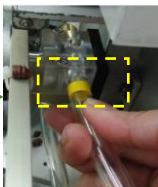
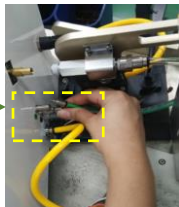
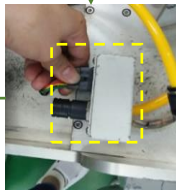

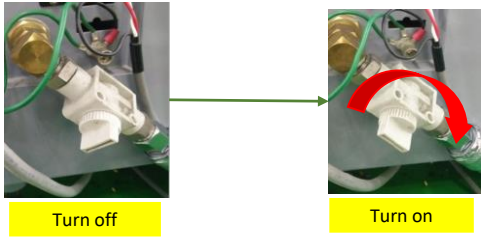




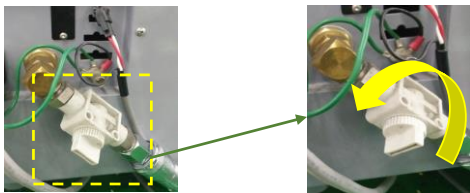
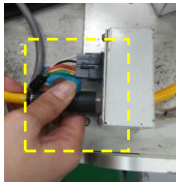
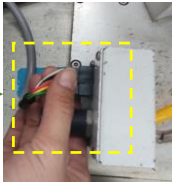
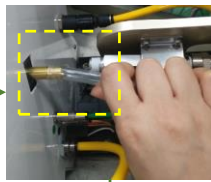
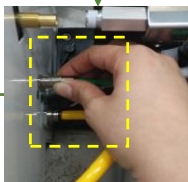

	Process Name/ Title:		Document No:	WI-PRO-CNC-062	
	How to install and remove Waterproof Seal Disk Feeder on Machine		Effective Date:	April 20, 2021	
	WORK INSTRUCTION		Rev. No.:	0	
Product Code/Name:	Customer Code:	Rev. No.:	Page No.: Page 1 of 4		
ALL	ALL				


No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
	<p>How to Install Waterproof Seal Disk Feeder on Machine</p> <p>1 Turn off the machine.</p>  <p>2 Close the air supply by rotating the valve COUNTERCLOCKWISE.</p>  <p>3 Attach the <u>Carry Pin</u> and lock the <u>Carry Pin</u>.</p>  <p>4 Properly attach the <u>Carry Chuck</u>.</p> <p>4.1. Hold carry chuck in hozirontal position Attach to the machine.</p>  <p>4.2 Fit the carry chuck vertically.</p>  <p>4.3 Lock the carry chuck</p>  <p>4.4 Push the hose lock using both hand.</p>  <p>4.5 Lock the guide hose.</p> 	<p>The attached screw/bolt must be facing forward.</p> <p>Don't forget to lock the carry chuck.</p> <p>Use allen wrench if needed.</p>




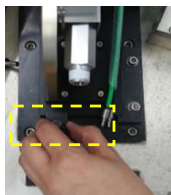
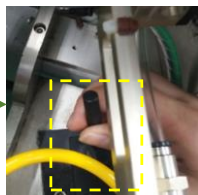
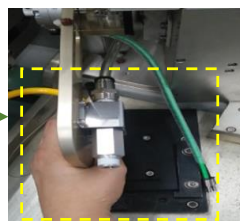







Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Prepare	Check	Approve
						W. Valdez	W. Garbillon	O. Merin
						Est. date:		

	Process Name/ Title:		Document No:	WI-PRO-CNC-062	
	How to install and remove Waterproof Seal Disk Feeder on Machine		Effective Date:	April 20, 2021	
	WORK INSTRUCTION		Rev. No.:	0	Page No.: Page 2 of 4
	Product Code/Name: ALL	Customer Code: ALL			

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
5	<p>Attach the <u>Shute Feeder</u>.</p> <p>5.1. Fit the positioning jig to the pick up hole of the feeder.</p>  <p>5.2. Fit closely the shute feeder into the base</p>  <p>5.3. Pull down the carry pin by pushing the carry pin downward</p>   <p>5.4 Push the lever downward to lock.</p>  <p>5.5. Rotate the lever to lock.</p>  <p>5.6. Remove the positioning jig.</p>	<p>Confirm the position of carry pin. The top of carry pin should be fit in the hole of positioning jig.</p>
6	<p>Attach the <u>Disk Feeder</u>.</p> <p>6.1. Get the disk feeder from the cart.</p>  <p>6.2. Put the disk feeder on the main base. Slide the disk feeder until it reaches the stopper.</p>  <p>6.3. Rotate the lever clockwise to lock.</p>  	<p>Use two hands to hold properly the disk feeder.</p> <p>Make sure the lever is fit and lock.</p>
7	<p>Connecting the hose and the connector.</p> <p>7.1. From shute feeder hose connect to disk feeder.</p>  <p>7.2. Attached hose to shute feeder.</p>  <p>7.3. Attached the black hose and the green hose from shute feeder.</p>   <p>7.4. Insert the connector from the disk feeder to connector box.</p>  <p>7.5. Insert the hose from the disk feeder to connector box.</p>	

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
8	Turn on the disk feeder by pressing on.	
9	Open the air supply by rotating the valve.	
	 <p>Turn off</p> <p>Turn on</p>	
10	Turn on the machine.	
	 	
11	<p>If any abnormality encountered STOP CALL and WAIT.</p> <p>How to Remove Waterproof Seal Disk Feeder on Machine</p>	
1	Turn off the machine.	
	 	
2	Close the air supply by rotating the valve COUNTERCLOCKWISE .	
	 <p>Counterclockwise</p>	
3	Turn off the disk feeder by pressing off.	
4	Detach the connecting hose and connector.	
	<p>4.1. Remove the hose from the connector box.</p>  <p>4.2. Unplug the connector from the connector box.</p>  <p>4.3. Remove the hose from the disk feeder and hose</p>  <p>4.4. Remove first the green hose and next is the black hose.</p>  <p>4.5. Remove the shute feeder hose from the disk feeder</p> 	

	Process Name/ Title:		Document No:	WI-PRO-CNC-062	
	How to install and remove Waterproof Seal Disk Feeder on Machine				
	WORK INSTRUCTION		Effective Date:	April 20, 2021	
	Product Code/Name: ALL	Customer Code: ALL	Rev. No.: 0	Page No.:	Page 4 of 4

No.	Work Procedure/ Illustration			Records/Remarks/ Quality Pointers
5	<div>Remove of <u>disk feeder</u></div> <div>5.1. Unlock by rotating the lever counterclockwise</div> <div></div> <div>5.2. Use two hands to hold the disk feeder properly.</div> <div></div> <div>5.3. Place the disk feeder in the push cart</div> <div></div>			Handle with care to avoid drop the parts.
6	<div>Remove <u>shute feeder</u>.</div> <div>6.1. Unlock the lever by rotating counterclockwise.</div> <div></div> <div>6.2. Unlock the lever by move upward the lock.</div> <div></div> <div>6.3. Remove the shute feeder, and place it on the push cart.</div> <div></div>			
7	<div>Detatched <u>carry chuck</u>.</div> <div>7.1. Pull the carry chuck holder in the center</div> <div></div> <div>7.2. Unlock the carry chuck from the holder.</div> <div></div> <div>7.3. Hold the carry chuck horizontally and remove carry chuck.</div> <div></div> <div></div> <div>7.4. Push the hose lock and totally remove the carry chuck.</div> <div>7.5. Unlock the stopper or guide of the carry chuck hose.</div> <div></div>			
8	<div>Remove <u>carry pin</u>.</div> <div>8.1. Unlock the bolt of carry pin</div> <div></div> <div>8.2. Pull down the carry pin.</div> <div></div>			
<div>Note:</div> <div>If during set up of waterproof seal is NG or the carry pin is not center into the shute feeder. Remove or uninstall the diskfeeder and make some adjustment. (Repeat 5.3) Place the disk feeder in the push cart.</div>				