

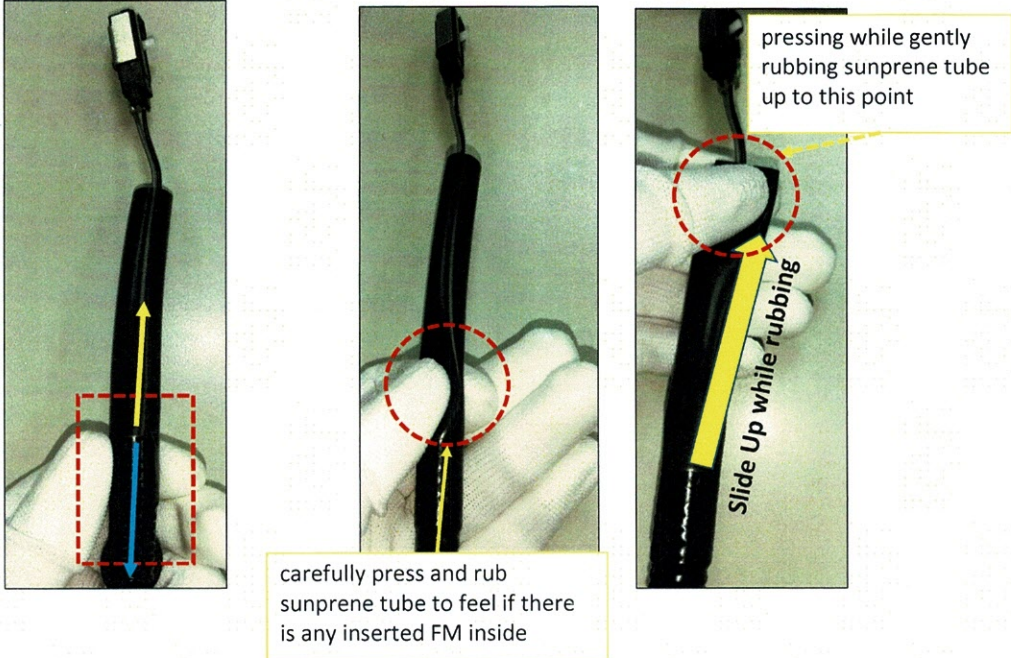
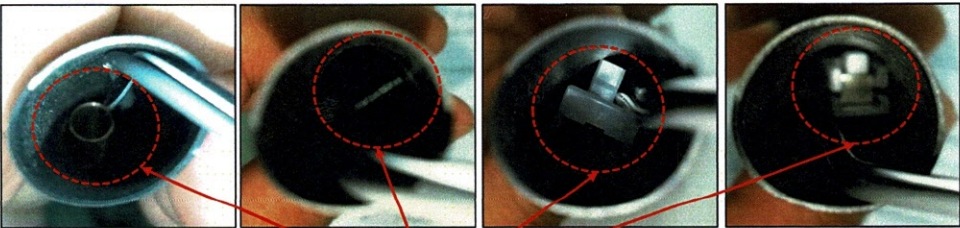




Process Name/ Title: <b>Sunprene Tube Checking</b>		Document No:	<b>WI-PRO-COM-002</b>
<b>WORK INSTRUCTION</b>		Effective Date:	<b>February 01, 2019</b>
Product Code/Name: <b>ALL</b>	Customer Code: <b>ALL</b>	Rev. No.: <b>0</b>	Page No.: <b>Page 1 of 1</b>

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
	<p><b>Foreign Material checking inside Sunprene Tube</b></p> <p>Start in between corrugated and sunprene tube</p> <p>Legend  Sunprene tube  Corrugated tube</p>  <p>You will notice if there is any Foreign Material inserted inside the sunprene tube by pressing and gently rubbing it manually.</p> <p>Once FM was detected during inspection immediately report it to the assigned leader.</p> <p><b>Sample NG</b></p>  <p><b>Foreign Material - Spring, Stator, Slider, Slider Magnet</b></p>	

Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Est. date:	08/01/2017
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