

Process Name/ Title:		Document No:		WI-ENG-PDE-950		
PACKING INSTRUC						
WORK INSTRUCTION	Effective Date:		July 04, 2024			
Product Code/Name:	Customer Code:					
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No.	Work Procedure/ Illustration						Records/Remarks/ Quality Pointers			
	_	Put Vinyl	STATE OF			7		Qty/box	240	60pcs *4bdls
1	Sheet ((1250 x 1250)						Mat'l name	Dim.	Qty.
	inside	e carton box.						DC carton	1131*781	1
					VE			Vinyl sheet	1250*1250	1
								Vinyl bag	420*280	4
					6.77			Note : Step numb	er 5 is applicable	only in QC FG
2	with opp	dls of products posite direction. Opcs/bdl)						Inspection.		
3	with opp	dls of products posite direction. Opcs/bdl)								
4	Fold th	ne vinyl sheet								
(5)	ID tag (I top of t Outer tag	he flaps and put Inner tag at the he plastic and at the right side ont of the box).				ed to attach				
							Prepare	Ch	eck	Approve
							_			
							Off. # 0	Qu. (1/201	Willan	1
07/04/2024	0 Pov. po	Initial issue.	Details of change	A.Hernandez Prepared	C.Villanueva Checked	A.Arañes Approved	A.Hernand		July 04, 20	A.Arañes
Eff./Rev. Date	Rev. no.		Details of change	i icpaicu	CHOOKEU	, ipproved	Established.		July 04, 20	1

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