













	Process Name/ Title:		Document No:	WI-QAD-QAC-145
	PACKING INSTRUCTION WORK INSTRUCTION		Effective Date:	March 08, 2021
	Product Code/Name:	Customer Code:	Rev. No.:	Page No.:
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No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	NBC Blue danpla box	 	QTY/BOX	150	25 pcs x 6 bundles
			MAT'L NAME	DIM.	QTY.
			NBC Blue danpla box	492 x 332 x 146	1
			Vinyl bag	280 x 515	6
			1		
1 ②	Put 25 pcs. inspected parts inside the Vinyl bag to complete 1 bundle	ARRANGEMENT OF PARTS AND LABEL INSIDE THE PLASTIC VINYL BAG     1. Put the 25pcs. inspected parts inside the Vinyl bag. 2. Put the ID tag on the lower part of the Vinyl bag. 3. Fold (2x) the vinyl bag together with the ID tag as shown 4. Fold the sides of the vinyl bag to pack the parts tightly	**Inner tag should not be attached on the part's adhesive**		
③	Put products (25 pcs. X 2 bundles) on the 1st layer.	 1			
④	Put products (25 pcs. x 2 bundles) on the 2nd layer with opposite direction.	 1			
⑤	Put products (25 pcs. x 2 bundles) on the 3rd layer with opposite direction.	 1			
⑥	Put Outer tag in front of the box				

						Prepared	Checked	Approved	Noted
03/08/21	1	Change size of vinyl bag from 280*420 to 280*515; Change procedure 2 and packaging illustrations in procedures 3 to 5.	J. Basañez	D. Dadulla	R. Alcantara				
10/18/18	0	Initial issue	C. Dimallig	M. Lumbres	E. Mendoza	J. Basañez	D. Dadulla	R. Alcantara	A. Arañes
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Establish Date : 10/18/2018			