




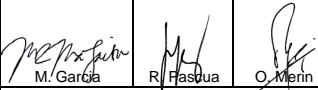


	Process Name/ Title: <b>PACKING INSTRUCTION</b>		Document No: <b>WI-QAD-QAC-069</b>	
	<b>WORK INSTRUCTION</b>		Effective Date: <b>June 21, 2024</b>	
	Product Code/Name: <b>7M0654</b>	Customer Code: <b>TRJ</b>	Rev. No.: <b>3</b>	Page No.: <b>Page 1 of 1</b>

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside oricon box		Qty/box	108 <sup>3</sup>	9 pcs *12bdl
			Mat'l name	Dim.	Qty.
			Oricon box	386*55* 243	1
			<sup>3</sup> Vinyl sheet	1250 *1250	1
			<sup>3</sup> Vinyl bag	300*200	12
			Partition board	343*510	2
②	Put products (9pcs*4bdl)		<b>Note :</b> 1. Step number 5 is applicable only in QC FG Inspection.		
③	Lay out partition board. Put products (9pcs*4bdl) on 2nd layer.				
④	Lay out partition board. Put products (9pcs*4bdl) on 3rd layer.				
⑤	Fold the vinyl sheet. Put NBP Identification tag at the top. Then Warehouse Identification tag at lower right side of the box.				

						Prepared	Checked	Approved
6/21/2024	3	Change bundle qty to 9 pcs ; Change vinyl sheet size to 1250x1250; Change vinyl bag size to 300 to 200	M. Garcia	R.Pascua	O . Merin			
7/10/2021	2	Additional note and update location of tags in step number 5	C.Dimailig	M.Lumbres	E. Mendoza			
03/15/2019	1	Removal of small vinyl bag	C.Dimailig	M.Lumbres	E. Mendoza			
11/10/2018	0	Initial Issue	C.Dimailig	M.Lumbres	E. Mendoza			
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Establish Date: November 10, 2018		

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