
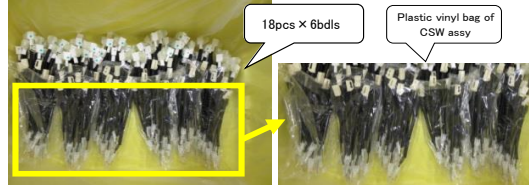
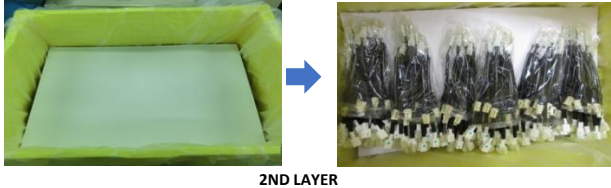
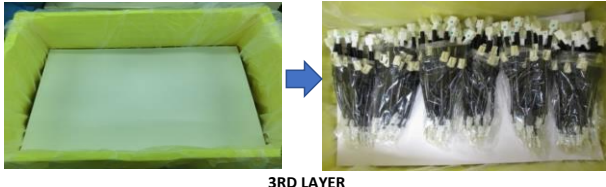
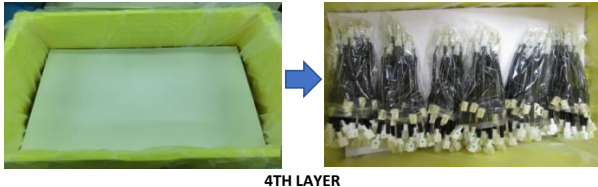


	Process Name/ Title:		Document No:		WI-QAD-QAC-225	
	PACKING INSTRUCTION		Effective Date:		August 02, 2023	
	WORK INSTRUCTION		Rev. No.:		2	Page No.:
	Product Code/Name:	Customer Code:	1 of 1			
	7M0509	TRJ				

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside folding box.		Qty/box	432	18pcs* 24bdls
			Material Name	Dimension	Quantity
			Oricon box	386*55* 243	1
			Vinyl sheet	1520* 1500	1
			Partition board	343* 510	3
			Vinyl bag	300* 200	24
②	Put the products inside the box (18pcs* 6 bundles)		Note : Step 7 is applicable only to QC FG inspection.		
③	Layout partition board Put the products (18pcs* 6 bundles) on the 2nd layer				
④	Layout partition board Put the products (18pcs* 6 bundles) on the 3rd layer				
⑤	Layout partition board Put the products (18pcs* 6 bundles) on the 4th layer				
⑥	Fold the vinyl sheet.				
⑦	Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box.		Note : If need to attach 4M tag Put 4M tag at the left side of the box		

08/02/2023	2	Change photo per layer to emphasize the alternate orientation of parts.	Y. Perez	D. Dadulla	R. Pascua	A. Arañes	Prepare	Check	Approve	Noted
07/27/2023	1	Include step 6 / Change quantity from 324 to 432pcs Change control no. from WI-ENG-PDE-359 to WI-QAD-QAC-225	Y. Perez	D. Dadulla	R. Pascua	O. Merin				
10/15/2021	0	Initial Issuance	J. Loterte	C. Villanueva	A. Arañes	-				
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Noted	Est. date:	October 15, 2021		

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