







	Process Name/ Title: PACKING INSTRUCTION		Document No: WI-QAD-QAC-103	
	WORK INSTRUCTION		Effective Date: June 21, 2024	
	Product Code/Name: 7M0369	Customer Code: TRJ	Rev. No.: 4	Page No.: Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside oricon box		Qty/box	108 ⁴	9 pcs *12bdl's
			Mat'l name	Dim.	Qty.
			Oricon box	386*55*243	1
			⁴ Vinyl sheet	1250 *1250	1
			⁴ Vinyl bag	300*200	12
			Partition board	343*510	2
②	Put products (9pcs*4bdl's)		Note : 1. Step number 5 is applicable only in QC FG Inspection.		
③	Lay out partition board. Put products (9pcs*4bdl's) on 2nd layer.	 			
④	Lay out partition board. Put products (9pcs*4bdl's) on 3rd layer.	 			
⑤	Fold the vinyl sheet. Put NBP Identification tag at the top. Then Warehouse Identification tag at lower right side of the box.	 			
		If need to attach 4M tag Put 4M tag at the upper left side of the box			

			Prepared	Checked	Approved
6/21/2024	4	Change bundle qty from 18 pcs to 9 pcs ; Change vinyl sheet size to 1250 x 1250 ; Change vinyl bag size to 300x200	M. Garcia	R. Pascua	O . Merin
5/9/2023	3	Update 4M tag attachment and additional note	M. Garcia	R. Alcantara	A. Arañes
03/15/2019	2	Removal of small vinyl bag	C. Dimailig	M. Lumbres	E. Mendoza
12/18/2018	1	Change quantity 72pcs. To 108 pcs.	C. Dimailig	M. Lumbres	E. Mendoza
12/11/2018	0	Initial issue :Separate Packing Instruction from WI-QAD-QAC-034	C. Dimailig	M. Lumbres	E. Mendoza
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved

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