










	Process Name/ Title:		Document No:	WI-ENG-PDE-835
	PACKING INSTRUCTION		Effective Date:	February 27, 2024
	Product Code/Name:	Customer Code/ Customer:	Rev. No.:	Page No.: Page 1 of 1
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No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside folding box.		Qty/box	432	9pcs* 48bdls
			Mat'l name	Dim.	Qty.
			Oricon box	386*55*243	1
			Vinyl sheet	1250*1250	1
			Partition board	343*510	3
			Vinyl bag	300*200	48
②	Put first bundle of products. (9pcs* 12bundles)	 		Note : Step 6 is applicable only to QC FG inspection .	
③	Layout partition board Put the products (9pcs* 12 bundles) on the 2nd layer	 			
④	Layout partition board Put the products (9pcs* 12 bundles) on the 3rd layer	 			
⑤	Layout partition board Put the products (9pcs* 12 bundles) on the 4th layer	 			
⑥	Fold the vinyl sheet. Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box.	 			
			Note : If need to attach 4M tag Put 4M tag at the left side of the box		

02/27/2024	0	Initial Issuance	A.Hernandez	C.Villanueva	A. Arañes	n/a	Prepared by	Reviewed by	Approved by	Noted by	
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