













Process Name/ Title:		Document No:	WI-QAD-QAC-205
PACKING INSTRUCTION		Effective Date:	September 23, 2022
WORK INSTRUCTION		Rev. No.: 1	Page No.: 1 of 1
Product Code/Name: 7L0112	Customer Code: TRQSS		

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers															
①	<p>Put Vinyl Sheet (1520 x 1500) inside carton box.</p> 	<table><tr><td>Qty/box</td><td>80</td><td>40pcs *2bdl's</td></tr><tr><td>Mat'l name</td><td>Dim.</td><td>Qty.</td></tr><tr><td>DC carton</td><td>1131* 781</td><td>1</td></tr><tr><td>Vinyl sheet</td><td>1520* 1500</td><td>1</td></tr><tr><td>Vinyl bag</td><td>420* 280</td><td>2</td></tr></table>	Qty/box	80	40pcs *2bdl's	Mat'l name	Dim.	Qty.	DC carton	1131* 781	1	Vinyl sheet	1520* 1500	1	Vinyl bag	420* 280	2
Qty/box	80	40pcs *2bdl's															
Mat'l name	Dim.	Qty.															
DC carton	1131* 781	1															
Vinyl sheet	1520* 1500	1															
Vinyl bag	420* 280	2															
②	<p>Put first bundle of products. (40pcs/bundle)</p>   <p>Plastic vinyl bag of CSW assy</p>																
③	<p>Put second bundle on the other side with opposite direction (40pcs/bundle)</p> <p>Total of 2 bundles/box</p> 																
④	<p>Fold the vinyl sheet . Then close the flaps and put NBP Identification tag at the top of the plastic and Warehouse Identification tag at the right side of the front of the box .</p>    <p>Note : If need to attach 4M tag Put 4M tag at the left side</p>																

						Prepare	Check	Approve
09/23/2022	1	Change document control number from WI-ENG-PDE-324 to WI-QAD-QAC-205	M. Garcia	R. Alcantara	A. Arañes			
08/26/21	0	Initial Issuance Note: under WI-ENG-PDE-324	J. Loterte	C. Villanueva	A. Arañes			
Eff./Rev. Date	Rev. No.	Details of change	Prepare	Check	Approve	Est. date: 08/26/2021		