









	Process Name/ Title: <b>PACKING INSTRUCTION</b>		Document No:	<b>WI-QAD-QAC-218</b>	
	<b>WORK INSTRUCTION</b>		Effective Date:	<b>August 02, 2023</b>	
	Product Code/Name: <b>7M0681</b>	Customer Code/ Customer: <b>TRJ</b>	Rev. No.: <b>1</b>	Page No.:	<b>1 of 1</b>

No.	Work Procedure/ Illustration		Records/Remarks/Quality Pointers							
①	Spread Vinyl sheet inside folding box.		Qty./box	108	9pcs x 12bdls					
			MATER'L NAME	DIMENSION	QUANTITY					
			Oricon box	386 x 55 x 243	1					
			Vinyl sheet	1520 x 1500	1					
			Partition board	343 x 510	2					
②	Put the products inside the box (9pcs* 4 bundles)	 9pcs x 4bdls  Plastic bag Contact SW assy	Vinyl bag	200 x 300	12					
			<b>NOTE:</b> Step number 8 is applicable in QC FG Inspection only.							
③	Layout 1st partition board		1st Layer							
④	Put the products (9pcs* 4 bundles) on the 2nd layer		2nd Layer							
⑤	Layout 2nd partition board									
① ⑥	Put the products (9pcs* 4 bundles) on the 3rd layer		3rd Layer							
⑦	Fold the vinyl sheet.									
⑧	Put NBP Identification tag at the top then warehouse Identification tag at front side of the box.	  <b>NOTE:</b> If need to attach 4M tag Put 4M tag at the left side								
08/02/2023	1	Change quantity from 72 pcs. to 108pcs; Reduce quantity per bundle from 18 pcs. to 9pcs; Change control no. from WI-ENG-PDE-227 to WI-QAD-QAC-218	Y. Perez	D. Dadulla	R. Pascua	O. Merin	Prepared	Checked	Approved	Noted
01/20/2021	0	Initial issue	R. Penalosa	A. Shimamura	A. Aranes	-	Y. Perez	D. Dadulla	R. Pascua	O. Merin
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Noted	Establish Date: January 20, 2021			

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