
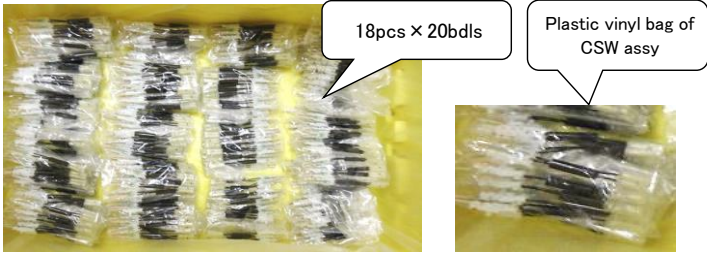
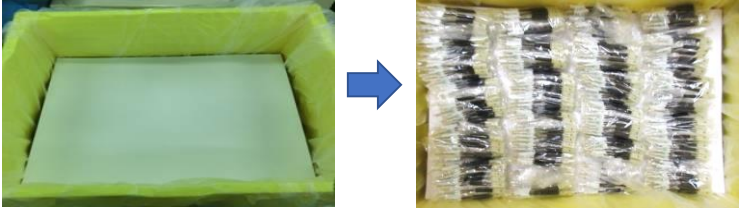
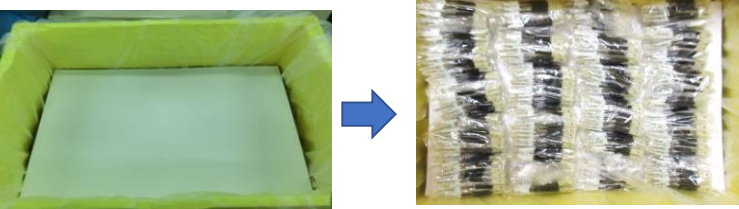
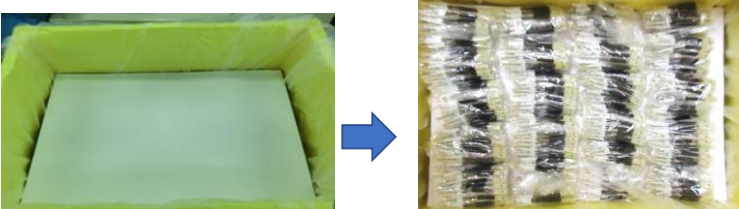

	Process Name/ Title:		Document No:		WI-ENG-PDE-362	
	PACKING INSTRUCTION		Effective Date:		October 15, 2021	
	Product Code/Name: 7M0511		Customer Code/ Customer: TRJ		Rev. No.: 0 Page No.: Page 1 of 1	

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers			
①	Spread Vinyl sheet inside folding box.		Qty/box	1440	18pcs* 80bdl	
②	Put the products inside the box (18pcs* 20 bundles)		Mat'l name	Dim.	Qty.	
			Oricon box	386*55* 243	1	
			Vinyl sheet	1520* 1500	1	
			Partition board	343* 510	3	
			Vinyl bag	300* 200	80	
③	Layout partition board Put the products (18pcs* 20 bundles) on the 2nd layer	 2ND LAYER	Note : Step 6 is applicable only to QC FG inspection .			
④	Layout partition board Put the products (18pcs* 20 bundles) on the 3rd layer	 3RD LAYER				
⑤	Layout partition board Put the products (18pcs* 20 bundles) on the 4th layer	 4TH LAYER				
⑥	Fold the vinyl sheet. Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box.	 Note : If need to attach 4M tag Put 4M tag at the left side of the box				
						Prepared by
10/15/21	0	Initial Issuance	J. Loterte	C. Villanueva	A. Arañes	
Eff. Date	Rev. No.	Details of change			Establish Date:	October 15, 2021

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