
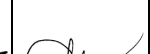





Process Name/ Title: PACKING INSTRUCTION		Document No:	WI-QAD-QAC-176
WORK INSTRUCTION		Effective Date:	October 11, 2024
Product Code/Name: 7L0085	Customer Code: TRQSS	Rev. No.: 4	Page No.: Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Put Vinyl Sheet (1250 x 1250) inside carton box.		Qty./box	120	60pcs *2bdls
			Mat'l name	Dim.	Qty.
			DC carton	1131*781	1
			Vinyl sheet	1250*1250	1
			Vinyl bag	420*280	2
②	Put first bdl of products. (60pcs/bdl)		Note : Step number 5 is applicable only in QC FG Inspection .		
③	Put second bdl on the other side with opposite direction (60pcs/bdl)				
④	Fold the vinyl sheet				
⑤	Close the flaps and put ID tag (Inner tag at the top of the plastic and Outer tag at the left side of the front of the box) .				

						Prepare	Check	Approve
10/11/2024	4	Change quantity per bundle from 50 pcs to 60 pcs Change total packing quantity from 100 pcs to 120 pcs	A. De Chavez	D.Dadulla	R.Pascua			
6/4/2024	3	Change Vinyl Sheet Size from 1520x1500 to 1250x1250; Change picture of no. 1; Modify no. 4 and Addition of no. 5; Add note.	J. De La Cruz	D.Dadulla	R.Pascua			
8/24/2022	2	Remove "Note: For CSW process disregard step 4 and use Oricon box instead of DC box"	M. Garcia	R. Alcantara	A.Arañes			
07/30/2020	1	Change color of connector from White to Black	C.Dimailig	M.Lumbres	E.. Mendoza			
7/21/2020	0	Initial Issue	C.Dimailig	M.Lumbres	E.. Mendoza			
Eff./Rev. Date	Rev. no.	Details of change	Prepared	Checked	Approved	Established. date: 7/21/2020		

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