





	Process Name/ Title: PACKING INSTRUCTION		Document No: WI-QAD-QAC-155
	WORK INSTRUCTION		Effective Date: July 2, 2024
	Product Code/Name: 7R0101	Customer Code: TRMX	Rev. No.: 2 Page No.: Page 1 of 1

No.	Work Procedure/ Illustration			Records/Remarks/ Quality Pointers		
①	Put Vinyl Sheet (1250 x 1250) inside TRMX box.		Qty/box	600pcs.	50pcs* 12bdls	
			Mat'l name	Dim.	Qty.	
			TRMX box	544*370* 228mm	1	
			Vinyl sheet	1250*1250	1	
			Partition board	343*510	1	
			Plastic Vinyl bag	420*280	12	
②	Put 6bdls of products. (50pcs/bdl)		every Note : 1. For CSW use Oricon box instead of DC box. 2. Step number 5 is applicable only in QC FG Inspection.			
③	Put partition board					
④	Put another 6bdls of products. (50pcs/bdl)					
⑤	Fold the vinyl sheet. Put NBP Identification tag at the top and tape the flaps (two side and top portion). Then Warehouse Identification tag at lower right side of the box.	 				Note : If need to attach 4M tag Put 4M tag at the left side
07/02/2024 2 Change vinyl sheet size from 1520 x1500mm to 1250 x 1250mm S. Malabuyoc R. Pascua O. Merin 08/16/2021 1 Change dimension of the box from 610*381*178mm to 544*370*228mm C.Dimalig M.Lumbres E. Mendoza 02/15/2021 0 Initial Issue C. Dimalig M.Lumbres E. Mendoza Eff./Rev. Date Rev. No. Details of change Revise Check Approve Est. date: February 15, 2021						Prepared