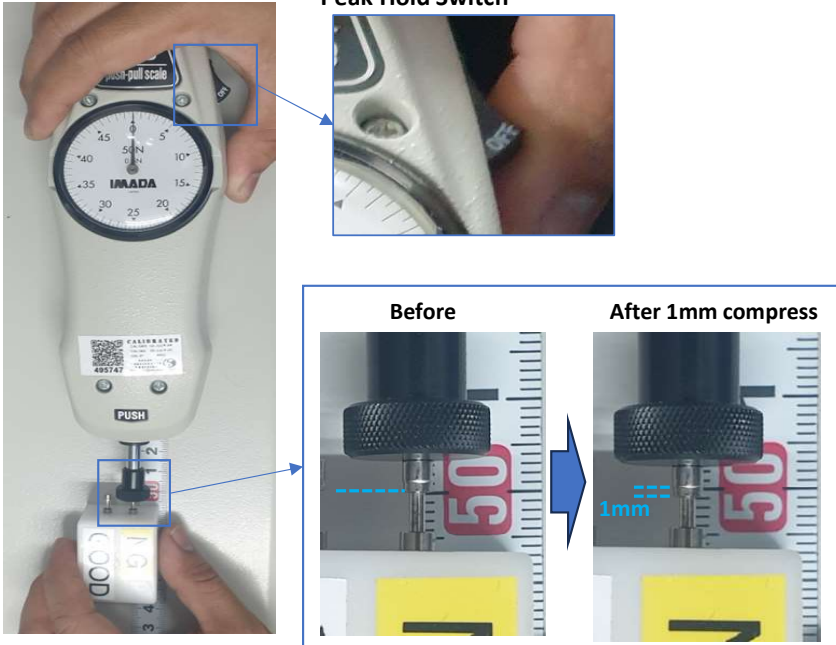



	Process Name/ Title:		Document No:		WI-QAD-QAC-312				
	VERIFICATION OF POGO PIN CONDITION				Effective Date:		February 7, 2025		
	WORK INSTRUCTION				Rev. No.:		0		
	Product Code/Name:		Customer Code:		Page No.:		1 of 1		
POGO PIN DUMMY SAMPLE		n/a							

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers
1	<p>Method of Checking:</p> <ol style="list-style-type: none">1. Place horizontally the push pull gauge into table and align the pogo pin to zero(0) of measuring tape. Refer to illustration below.2. Turn on the peak hold mechanism of the push pull gauge.3. Apply force until 1mm compress of pogo pin.4. Record the measured data on the verification record sheet.5. Analyze if the data meet the standard specification. <p>Standard Specification:</p> <p>GOOD - greater than (>) 15N</p> <p>NG (NO GOOD) - within 10 to 15N</p>	<p>Peak Hold Switch</p> 	<ol style="list-style-type: none">1. Always check and set the value to zero(0) before measuring.2. Always set switch on the peak hold switch before measuring.3. Change the pogo pin if already out of standard specification.

						Prepare	Check	Approve
02/07/2025	0	Establishment of verification of pogo pin condition						
Eff./Rev. Date	Rev. No.	Details of change			Revise	Check	Approve	Est. date: February 7, 2025