



Process Name/ Title: <b>PACKING INSTRUCTION</b>		Document No:	<b>WI-QAD-QAC-248</b>
<b>WORK INSTRUCTION</b>		Effective Date:	<b>October 29, 2024</b>
Product Code/Name: <b>7L0145</b>	Customer Code: <b>TRQSS</b>	Rev. No.: <b>2</b>	Page No.: <b>Page 1 of 1</b>

No.		Work Procedure/ Illustration				Records/Remarks/ Quality Pointers			
①	Put Vinyl Sheet (1250 x 1250) inside carton box.					Qty/box	84 $\triangle_2$	42pcs *2bdls	
						Mat'l name	Dim.	Qty.	
						DC carton	1131*781	1	
						Vinyl sheet	1250*1250	1	
						Vinyl bag	420*280	2	
②	Put first bundle of products. (42pcs/bundle) $\triangle_2$					<b>Note :</b> Step number 5 is applicable only in QC FG Inspection.			
③	Put second bundle on the other side with opposite direction (42pcs/bundle) $\triangle_2$  Total of 2 bundles/box								
④	Fold the vinyl sheet.								
⑤	Close the flaps and put NBP Identification tag at the top of the plastic and Warehouse Identification tag at the right side of the front of the box .								
						Prepared		Checked	Approved
10/29/24	2	Change quantity per bundle from 40pcs to 42 pcs Change total packing quantity from 80 pcs to 84 pcs	A. De Chavez	D.Dadulla	R.Pascua/ O.Merin				
06/04/24	1	Change document control no. from WI-ENG-PDE-718 to WI-QAD-QAC-248; Change Vinyl Sheet Size from 1520x1500 to 1250x1250; Change picture of no. 1; Modify no. 4 and Addition of no. 5; Modify note.	J. De La Cruz	D.Dadulla	R.Pascua				
07/31/23	0	Initial Issuance	D. Castillo	J. Loterte	C. Villanueva				
Eff./Rev. Date	Rev. no.	Details of change	Prepared	Checked	Approved	Established. date: July 31, 2023			