







	Process Name/ Title: PACKING INSTRUCTION		Document No: WI-QAD-QAC-124
	WORK INSTRUCTION		Effective Date: January 31, 2024
	Product Code/Name: 75N348	Customer Code: TRJ	Rev. No.: 3 Page No.: Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
<div>3</div> <div>1</div>	Prepare empty oricon box in the "after inspection area"		Qty/box	400pcs.	100pcs* 4bdl
			Mat'l name	Dim.	Qty.
			Oricon box	386*550* 243	1
			Partition board	343*510	3
			Plastic vinyl bag	545*450	4
2	Get the vinyl (plastic) bag then put the 100pcs harness. Insert products in same direction. Put the ID tag inside then fold the plastic bag.				
<div>3</div> <div>3</div>	Put products on standing position and partition board vertically & alternately with the products. (100pcs* 4 Bundles with I.D tag inside)		White connectors must be on top position.		
<div>3</div> <div>4</div>	Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box	 <div>  <p>If need to attach 4M tag Put 4M tag at the upper left side of the box</p> </div>			

						Prepared	Checked	Approved
01/31/2024	3	Remove Vinyl Sheet	M. Garcia	D.Dadulla	R.Pascua			
07/29/2022	2	Update product orientation to standing position	M. Garcia	R. Alcantara	A. Arañes			
08/03/2021	1	Update location of tags in step number 5 and remove revision number	C.Dimailig	M.Lumbres	E. Mendoza			
05/14/2019	0	Initial issue	C.Dimailig	M.Lumbres	E. Mendoza			
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Establish Date: May 14, 2019		