	Process Name/Title: Proper locking and checking of connector lock		Document No: WI-PRO-KIT-001	
	WORK INSTRUCTION		Effective Date: October 4, 2022	
	Product Code/Name: ALL	Customer Code: ALL	Rev.No.: 2	Page No.: 1 of 1

Work Procedure / Illustration

I. Proper loading of connector






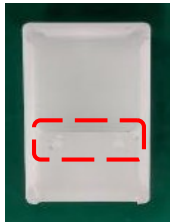
Load the connector into the jig holding both side of the connector, tip first.



Press the lower part of connector to fully insert into the locking jig.

II. Proper pressing of connector lock

Side by side and center pressing.

Process		Connector	
Side by side and center pressing.		6098-5668 6098-5673	6098-3802 6098-3803
 <p>Right thumb - bottom Left thumb - middle</p> <p>Press the bottom part of connector using right hand while left hand holding the middle.</p>		 <p>Right thumb - upper Left thumb - middle</p> <p>Press the upper part of connector using right hand while left hand holding the middle.</p>	 <p>Right thumb - middle Left thumb - middle</p> <p>Lift then press the connector in the middle using left and right hand.</p>
		Pointers  <p>Side by side and center pressing will only be conducted on locking jig with protruded guide.</p>	

III. Proper checking of lock condition



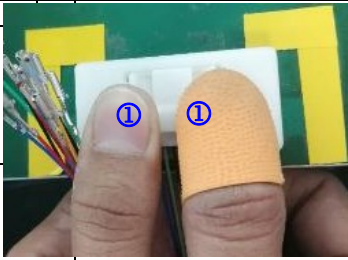
Ensure that connector is in locked condition by slide touching the connector lock based on the sequence illustrated.

IV. Proper checking of terminal on connector



Check the condition of terminal inside the connector

Levercon

Process	Connector
Two sides pressing	4F1640-000
 <p>Press both sides using thumbs at the same time.</p>	

10/04/2022	2	Additional procedure on proper checking of terminal after lock.	K.Hernandez	C. Calayag	O. Merin	Prepare	Check	Approve
08/26/2022	1	General revision of Work Instruction	A.Ayop	O.Merin	O.Merin			
12/15/2021	0	Proper locking and checking of connector lock	A.Ayop	D.Cornero	O.Merin			
Eff./Rev. Date	Rev. No	Details of change	Revise	Check	Approve	Est. date:	December 15, 2021	

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