

	Process Name/ Title:		Document No:		WI-PRO-COS-017	
	CONTACT SWITCH ASSEMBLY/ Soldering Tip Temperature Measuring Method		Effective Date:		November 12, 2024	
	WORK INSTRUCTION		Rev. No.:		4	Page No.: 1 of 1
	Product Code/Name: ALL		Customer Code: ALL			

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
	<p>1. Soldering tip temperature measurement procedure. (pls. conduct measuring before start of the operation in morning & afternoon)</p> <p>(1) Turns on the power switch of Soldering iron tester .</p> <p>(2) Put rosin solder in soldering tip and mix them together .</p> <p>(3) Before measuring, clean the soldering tip into the soldering cleaner to get rid of the excess solder.</p> <p>(4) Putting of soldering tip to measure temperature part:</p> <p>1. Provide rosin solder in soldering tip.</p> <p>※1 do not hit the slider pin with the soldering tip either the temperature is high or weak.</p> <p>※2 if there is a plenty amount of rosin solder in soldering tip, you cannot get the accurate temperature measurement.</p> <p>4 (5) Read the soldering tip temperature stability indicator value. Normal level : 345±5°C ◆</p> <p>(6) In case you did not get the right measure of temperature repeat the step above (2)~(5).</p> <div><p>① Power switch of Soldering iron tester (ON) and measurement changing details button [TEMP]</p><p>② soldering tip mixing</p><p>③ before measuring clean the soldering tip</p></div> <div><p>④ put the soldering tip to the temperature measurement part</p><p>⑤ put the soldering tip & rosin solder between the molding heat bridge of the temperature measurement part</p><p>⑥ measurement result</p></div> <p>*if NG occurred on the soldering temperature indicator check again the main part of the device temperature setting</p> <p>*if there is a changes in soldering temperature setting check out the reference book</p> <div><p>soldering tip position angle and slanted soldering</p><p>sensor</p><p>soldering tip temperature measurement procedure</p></div>	

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