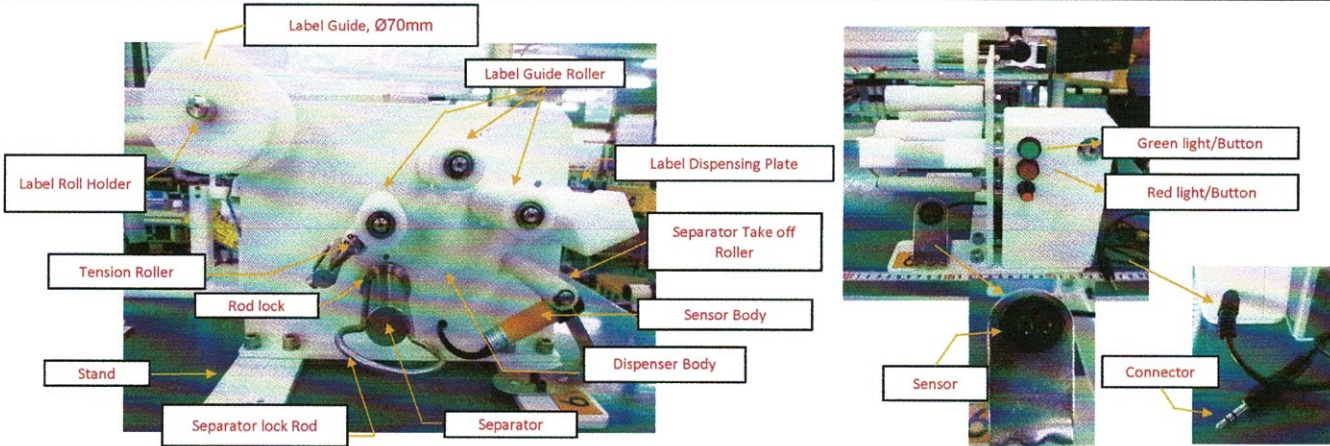
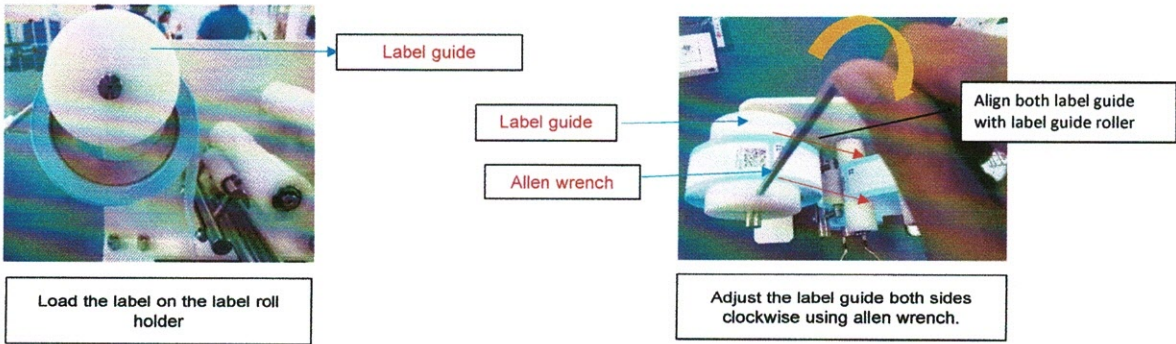




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No.	Work Procedure / Illustration		Records/Remarks/ Quality Pointers
1	Dispenser parts		1. Beware of the pointed corners of the dispenser since this will cause minor cuts on your hands or fingers. 2. Clean the dispenser regularly taking into consideration the adhesive that may stick on the rollers.
2	Label guide adjustment		1. Label should rotate freely on the roll holder

						Prepare 9/24/18 D. Castillo	Check 7/25/18 R. Alcantara	Approve A. Shimamura 9/25/18	Noted 9/25/18 R. Arañes
Eff./Rev. Date	Rev. No	Details of change			Revise	Check	Approve	Est. date:	

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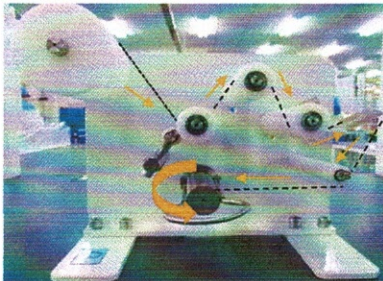
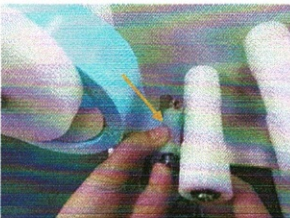
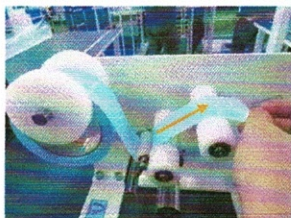
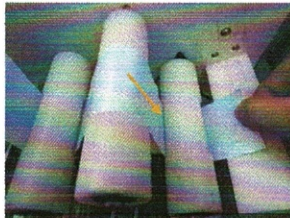
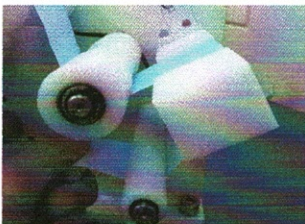
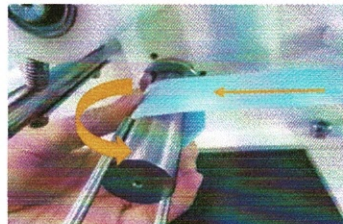
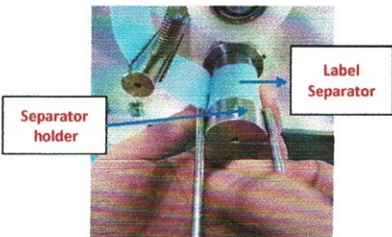
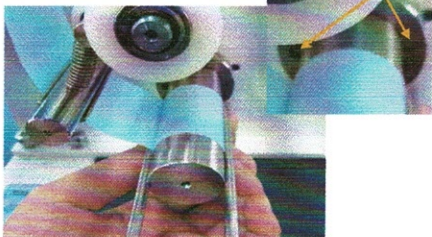
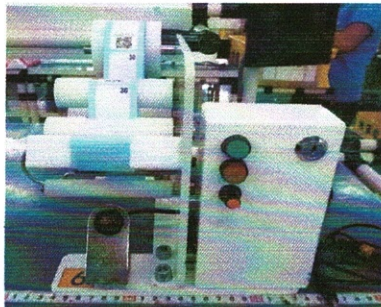
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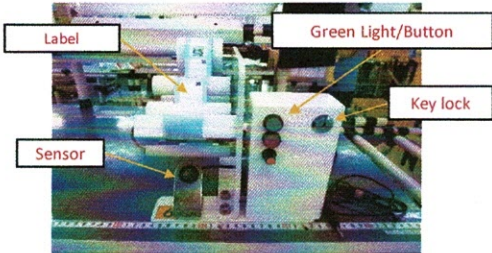
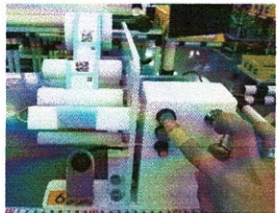
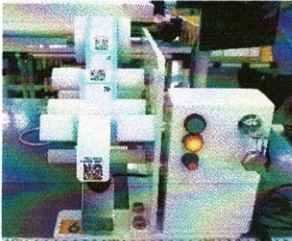
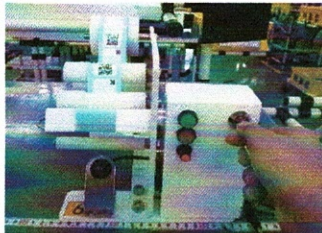
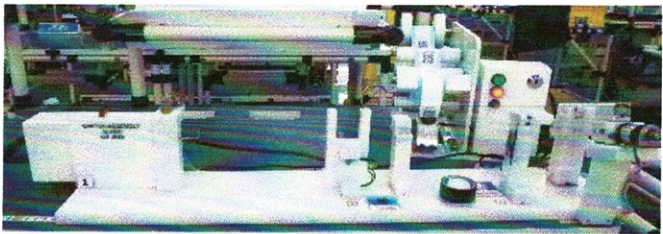
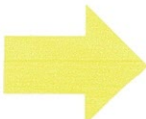
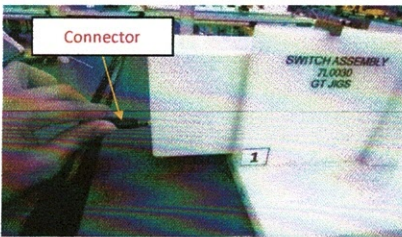
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No.	Work Procedure/Illustration	Records/Remarks/ Quality Pointers
3	<p><b>Label set up</b></p>  <p>Label line route</p> <p>Follow the label line route to setup the label on dispenser.</p>  <p>Step 1.</p>  <p>Step 2.</p>  <p>Step 3.</p>  <p>Step 4.</p>  <p>Step 5.</p>  <p>Separator holder</p> <p>Label Separator</p> <p>Step 6.</p> <p>Set the separator on the holder.</p>  <p>Lock hole</p> <p>Step 7.</p> <p>Lock should go thru the lock hole at the end of the holder.</p> 	<ol style="list-style-type: none"> <li>1. Check the alignment route.</li> <li>2. No wrong label set up.</li> <li>3. Check the separator holder if properly inserted in the hole.</li> <li>4. Secure the lock.</li> </ol>






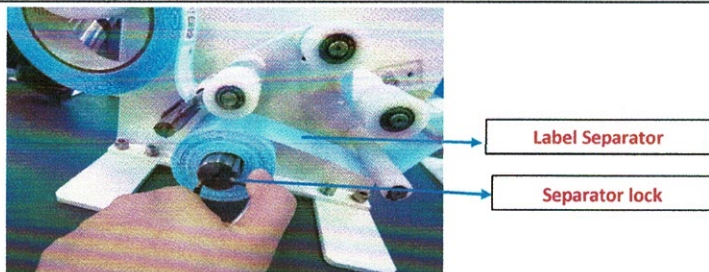
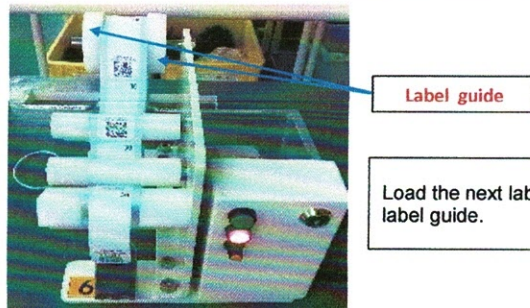
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No.	Work Procedure / Illustration		Records/Remarks/ Quality Pointers
4	Resetting Dispenser	<div><p>After label set up, call the leader to reset the dispenser.</p><p>Step 2. Press the Green Button to dispense the label.</p><p>Step 3. Remove the key after dispensed label.</p><p>Step 1. Insert the key.</p></div>	1. Red light will turn ON.
5	Connecting Dispenser to jig	<div><p>Get the connector of Label dispenser then connect it to jig.</p></div>	1. Insert the connector into jig properly. 2. Make sure the connector is inserted before start.





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No.	Work Procedure / Illustration		Records/Remarks/ Quality Pointers
6	Dispensing label	 <p>After attachment of QR code label, press the SW button. New label will automatically dispense. If <b>Green light</b> is <b>ON</b>, it means label dispensing is on-going. If <b>Red light</b> is <b>ON</b>, it means <b>NEW</b> dispensed label was already available.</p>	1. No manual rotation of label dispenser.
7	Remove separator	 <p>Remove the separator lock when the separator touches any of the dispenser parts that will hinder the normal movement and then set again following the <b>step no.3.</b></p>	1. Separate must properly removed.
8	Loading the label	 <p>Load the next label <b>without</b> adjusting the label guide.</p>	1. New label should fit easily on the guide roller.