Process Name/Title: Product Name/Code: Purpose: Prototype CONTINUITY TEST Validity Date: N/A WI-ENG-PDE-060 WI-ENG-PDE-060 Revision No.: 3 Page No.: 1 of 4		_					WORK INST	TRUCTIO	ON				le.	ffectivity Date:			March 24, 2	2021
PRATS: Product Name*Code: RE7 GC7 (FHI) Customer: TRP Document No: WHEING-PDE-060			Process Nan	me/Title:														
NO. WORK PROCEDURE/ ILLUSTRATION TOOL S/PPE/CUALITY POINTERS Safety Instruction Be sure to wear prescribed personal protective equipment during operation lighous, finger cots, etc.) Housekeeping 1. Maintain and always practice 9's. 2. Personal things on the work place is graniblated. Keep it in your locker, Alert level For any troubled found, inform the Assembly Assistant supervisor or Line Leader for immediate corrective actions. Alert level For any troubled found, inform the Assembly Assistant supervisor or Line Leader for immediate corrective actions. 1. Make sure that the power switch on the main unit is set to 'OFF'. 2. Before connecting cables and jigs, please turn off the power of the main unit. 3. Plug the power cord plug into the power outlet. Switch power outlet. 3. Plug the power cord plug into the power outlet. Switch power outlet. 4. Push the button to turn on the machine Charles on accordance with cobr standardization for plastic parts (Please refer to GL-COK/030 for Color Charles on a cordance with cobr standardization for plastic parts (Please refer to GL-COK/030 for Color Charles on a cordance with cobr standardization for plastic parts (Please refer to GL-COK/030 for Color Charles on a cordance with cobr standardization for plastic parts (Please refer to GL-COK/030 for Color Charles on a cordance with cobr standardization for plastic parts (Please refer to GL-COK/030 for Color Charles on a cordance with cobr standardization for plastic parts (Please refer to GL-COK/030 for Color Charles on a cordance with cobr standardization for plastic parts (Please refer to GL-COK/030 for Color Charles on a cordance with cobr standardization for plastic parts (Please refer to GL-COK/030 for Color Charles on a cordance with cobr standardization for plastic parts (Please refer to GL-COK/030 for Color Charles on a cordance with cobr standardization for plastic parts (Please refer to GL-COK/030 for Color Charles on a cordance with cobr standardization for Plastic parts (Please refer to GL-			-		RE7	1					TRP					,		Ξ-060
NO. WORK PROCEDURE/ ILLUSTRATION TOOLS/PPE/OUALITY POINTERS Safety Instruction Be sure to wear prescribed personal protective equipment during operation (glows, finger cots, etc.) Housekeeping 1. Adaintain and always practice 5's. 2. Personal things on the work place is prohibited. Keep it in your locker. Alert level For any troubled found, inform the Assembly Assistant Supervisor or Line Leader for immediate corrective actions. 3. Plug the power cord plug into the power outlet. 4. Push the button to turn-on the machine unit. 3. Reset counter every after "END" of shift. Prepared by Checked by Approved by Noted by: Revision History Revision History Change connector color in accordance with color standardization for plastic parts (Please refer to GL-COM-003 for Color D. Castillo C. Villanuera A. Shimamus A. Arrifees) Grange connector color in accordance with color standardization for plastic parts (Please refer to GL-COM-003 for Color D. Castillo C. Villanuera A. Shimamus A. Arrifees) Grange connector color in accordance with color standardization for plastic parts (Please refer to GL-COM-003 for Color D. Castillo C. Villanuera A. Shimamus A. Arrifees) Grange connector color in accordance with color standardization for plastic parts (Please refer to GL-COM-003 for Color D. Castillo C. Villanuera A. Shimamus A. Arrifees) Lotatra R. Peristera A. Arrifees Landa J. Lotatra R. Perister D. A. Arrifees Landa J. Lotatra R. Perister D. A. Arri			Purpose:		F	PROTOTYPE		□ Р	PRE-LAUNCH		MASS	PRO	R	Revision No.:		3 Page	No.:	1 of 4
NO. WORK PROCEDURE/ ILLUSTRATION TOOLS/PPE/OUALITY POINTERS Safety Instruction Be sure to wear prescribed personal protective equipment during operation (glows, finger cots, etc.) Housekeeping 1. Adaintain and always practice 5's. 2. Personal things on the work place is prohibited. Keep it in your locker. Alert level For any troubled found, inform the Assembly Assistant Supervisor or Line Leader for immediate corrective actions. 3. Plug the power cord plug into the power outlet. 4. Push the button to turn-on the machine unit. 3. Reset counter every after "END" of shift. Prepared by Checked by Approved by Noted by: Revision History Revision History Change connector color in accordance with color standardization for plastic parts (Please refer to GL-COM-003 for Color D. Castillo C. Villanuera A. Shimamus A. Arrifees) Grange connector color in accordance with color standardization for plastic parts (Please refer to GL-COM-003 for Color D. Castillo C. Villanuera A. Shimamus A. Arrifees) Grange connector color in accordance with color standardization for plastic parts (Please refer to GL-COM-003 for Color D. Castillo C. Villanuera A. Shimamus A. Arrifees) Grange connector color in accordance with color standardization for plastic parts (Please refer to GL-COM-003 for Color D. Castillo C. Villanuera A. Shimamus A. Arrifees) Lotatra R. Peristera A. Arrifees Landa J. Lotatra R. Perister D. A. Arrifees Landa J. Lotatra R. Perister D. A. Arri	<u> </u>																l .	
Safety Instruction Be sure to wear prescribed personal protective equipment during operation (gloves, finger cots, etc.) Housekeeping 1. Altach the jig inspection cable to jig connector. Fix by tightening the 2 screw using screw driver. 2. Connect the Input for OK marking 3. Plug the power active. 3. Plug the power outlet. Switch power outlet. Revision History Re	PARTS:	n/a													JIG:	1. Continuity T	est Machine	
Be sure to wear prescribed personal protective equipment during operation (gloves, finger cots, etc.) Housekeeping Housekeeping 1. Attach the jig inspection cable to jig connector. Fix by tightening the 2 screw using screw driver. 2. Connect the Input for OK marking 1. Make sure that the power switch on the main unit is set to 'OFF'. 2. Before connector color in accordance with color standardization for plastic pants (Please refer to GL-COM-003 for Color Revision History Revision Filstory Revision Filstory Prepared by: Chaeked by: Approved by: Nemed by: Standardization for Plastic Pants). Removed validity date. J. Lotente R. Parlistosa A. Stanamura A. Artafies	NO.				W	ORK P	ROCEDURE/ I	LLUSTF	RATION						TOOLS/PP	E/QUALITY	POINTER	₹S
03/24/21 3 Change connector color in accordance with color standardization for plastic parts (Please refer to GL-COM-003 for Color Standardization for Plastic Parts). Removed validity date. D.Castillo C.Villanueva A. Shimamura A. Arañes University of the property of the plastic Parts of the plastic P	1	MACHI	INE SET-UP			Model William Service 190284 Service	or OK marking	Connect	1. Attach the j connector. Fix screw driver.	ijig inspect k by tighte	cion cable to	acrew using	2 u	2. Persona For any Superviso Make sure tha Before conne	Hou 1. Maintain a al things on the troubled found or or Line Leade	escribed persor eration (gloves, usekeeping and always prace work place is properties). It is the properties of the prop	nal protective finger cots, e corrective a unit is set to	etc.) eep it in stant ictions.
09/18/20 2 Changed effectivity and validity date 5 Standardization for Plastic Parts). Removed validity date. 5 Standardization for Plastic Parts). Removed validity date. 5 J. Loterte R. Peñaloza A. Shimamura A. Arañes Fundador A. Arañes Fun			•					•							Prepared by:	Checked by:	Approved b	y: Noted by:
09/10/20 2 Changed electivity and validity date		Standar	dization for Plas	stic Parts). Rem	with color sta	andardization date.	on for plastic parts (P	lease refer	to GL-COM-003 fo	or Color					0 7.010	17:H	(n t	
		Change	d effectivity and	d validity date										71171141100	1 7	C-64/1	Shirk	- 1

Revise

Check

Approve

Noted

Est. Date:

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Eff. Date Rev. No

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Details of Change

December 16, 2019

				WORK INS	TRUCTION		Effectivity Date:	March 24, 2021
	Process Na	ame/Title:		С	ONTINUITY TEST		Validity Date:	n/a
	Product Na	me/Code: RE	7 /	GC7 (FHI)	Customer:	TRP	Document No.:	WI-ENG-PDE-060
	Purpose:		PROTOTY	PE	PRE-LAUNCH	MASSPRO	Revision No.:	3 Page No.: 2 of 4
	1							
PARTS:	n/a						JIG	n/a
NO.			WORK	PROCEDURE/	LLUSTRATION		TOOLS/PPE	E/QUALITY POINTERS
2	WIRE HARNESS TESTING	Con	3. After ins	is (W) to	GC7 (FHI) 15G060 2. Insert the connellocation 2	Correct facing of the connector ctor 505570-0600 (W) to	NOTE: CHOOSE THE MODEL TO PRODUCTION. GENTLY FOR GC7 FHI, CHOOSE HAVE CLIP TYPE CLAM 1. No damage or broken cc 2. Hold only on coupler dur 3. No wrong setting of coup	connector pin ring insertion pler t inspection before start of operation

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					WORK INS	TRUCTION		Effectivity Date:			March 24	4, 2021
	Process Na	ame/Title:			С	ONTINUITY TEST		Validity Date:			n/a	a
	Product Na	me/Code:	RE7	1	GC7 (FHI)	Customer:	TRP	Document No.:			WI-ENG-F	PDE-060
	Purpose:			PROTOTY	PE	PRE-LAUNCH	MASSPRO	Revision No.:		3	Page No.:	3 of 4
	ı							·				
PARTS:	n/a								JIG	n/a		
NO.			V	VORK	PROCEDURE/ I	LLUSTRATION		тос	DLS/PPI	E/QUA	LITY POIN	TERS
2	WIRE HARNESS TESTING (continuation)	Fourt	LIG	ERRECT LEIGHT IS ON	ING (THREE	Pour		1. If the result was STOP, CALL the instruction.	as NG, attention	of the lea	ader & WAIT f	or further

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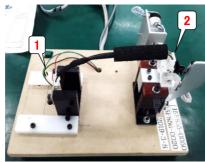
NBC		BC
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			WORK INST	Effectivity Date:	Effectivity Date: March 24, 2021					
Process Name/Title:			C	ONTINU	ITY TEST		Validity Date:		n/	a
Product Name/Code:	RE7	/	GC7 (FHI)	Cus	stomer:	TRP	Document No.:		WI-ENG-	PDE-060
Purpose:	P	ROTOTY	PE	☐ PRE	E-LAUNCH	MASSPRO	Revision No.:	3	Page No.:	4 of 4

PARTS: n/a JIG n/a

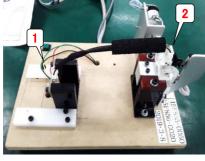
WORK PROCEDURE/ ILLUSTRATION NO.

TOOLS/PPE/QUALITY POINTERS



HARNESS REMOVAL FROM **TESTER JIG**

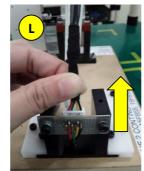
3





2. Pull out the connector 7282-5976 (W) from location 2.

NOTE: Hold the harness on connector part.



1. Pull out the connector 505570-0600 (W) from location 1 **NOTE: Hold the** harness on Tesa tape part to avoid stress on wires.



3. After removal from jig, Check the presence of marking

- 1. Check if with broken parts
- 2. Do not hold on wires during removal from jig
- 3. Marking should be visible

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