

Process Name/ Title: **PACKING INSTRUCTION**

Document No:

WI-QAD-QAC-164

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	WORK INSTRUC		ON	Effective	Effective Date:		June 21, 2024		
		Product Code/Name: 7N0030	Customer Code: TRJ	Rev. No.:	2	Page No	o.: Pag	e 1 of 1	
No.			Records/Remarks/ Quality Pointers						
	Spread Vinyl sheet inside					Qty/box	72 /2	9pcs* 8bdls	
1	oricon box.					Mat'l name	Dim.	Qty.	
						Oricon box	386*55*243	1	
					/2	Vinyl sheet	1250*1250	1	
						Partition board	343*510	1	
		The same		The same	/2	Vinyl bag	300*200	8	
	Put the products					Note : 1. Step	number 5 is	applicable	
	(9pcs*4bdls)								
3	Lay out partition board. Put products (9pcs*4bdls) on 2nd layer								
4	Fold the vinyl sheet.								
	Put NBP Identification tag at the top.Then Warehouse Identification tag at lower right side of								



If need to attach 4M tag Put 4M tag at the upper left side of the box

						Prepared	Checked	Approved
06/21/2024	2	Change bundle qty to 9 pcs; Change vinyl sheet size to 1250x1250; Change vinyl bag size to 300 to 200	M. Garcia	R. Pascua	O. Merin		1./	1.
05/11/2023	1	Update 4M tag attachment and additional note	M. Garcia	D.Dadulla	A. Arañes	mmolin	MH	14
4/18/2020	0	Initial issue	C.Dimailig	M.Lumbres	E. Mendoza	M. M. Garcia	R. Pascua	O. Merin
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Establish Date: April 18, 2020		

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the box.

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