

	Process Name/ Title:			WI-ENG-PDE-481				
	PACKING IN	Document No:						
4	WORK INS	Effective Date:	April 19, 2022					
	Product Code/Name:	Customer Code:	Rev. No.:	n	Page No.:	Page 1 of 1		
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		7H0351W7020D	NBS				r age No		5 1 01 1	
No.			Work Procedure/ Illustration	ork Procedure/ Illustration		Records/Remarks/ Quality Pointers				
			A A A A A A A A A A A A A A A A A A A	20/20			Qty/ Box	420 pcs	10pcs* 42bdls	
			No. of the No.			Mat'l name	Dim.	Qty		
1		Put Vinyl Sheet (1520 x 1500)					Master box	535*360* 150 mm	1	
	inside the box.						Vinyl Sheet	1520*1500	1	
							Partition Board	343*510	1	
				4000			Plastic Vinyl Bag	300*200mm	42	
2	Put 21 bdls of products. (10pcs/bdl) in opposite direction.						Note: 1. For CSW use Oricon box instead of DC box. 2. Step number 7 is applicable only in QC FG Inspection.			
3		Put partition board								
4		dls of products. (10pcs/bdl) n opposite direction.	One bundle has NBS inner tag inside the vinyl bag SAMPLE INNER TAG FOR THOSE TRUE TO THE TABLE				Make sure that the inner tag indicates the correct terminal expiration date.			
(5)	Fold the vinyl sheet.									
6	Clip NBP Identification tag and NBS Tag at the left side of the box									
7	Attach NBS Identification tag at the left side of the box and NBP warehouse tag in the right side of the box. Note: If need to attach 4M Put 4M tag at the left side of the box.				Outgoing Inspectors are the person-in- charge in the attachment of NBP tag (warehouse tag) and NBS tag (outer tag) to its proper location.					
							Prepare	Check	Approve	
04/19/2022	0		Initial Issue	J. Loterte	C. Villanueva	A. Arañes	J. Loterte	C. Villariueva	A. Aranes	
Eff./Rev. Date	Rev. No.		Details of change	Revise	Check	Approve	Est. date	April 19, 2022		

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