

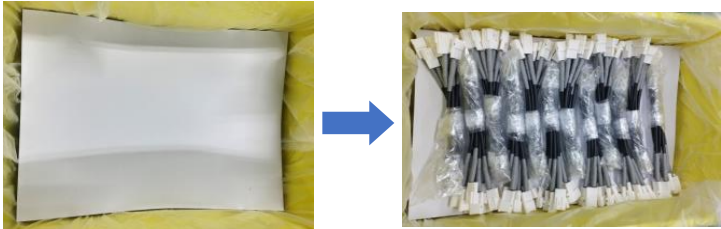
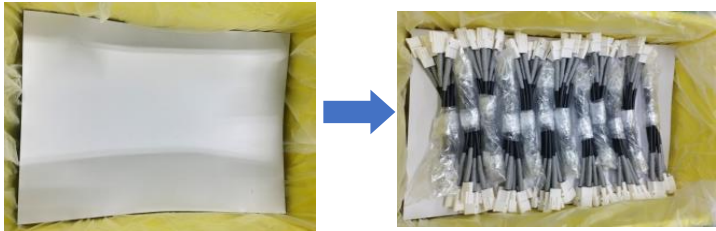
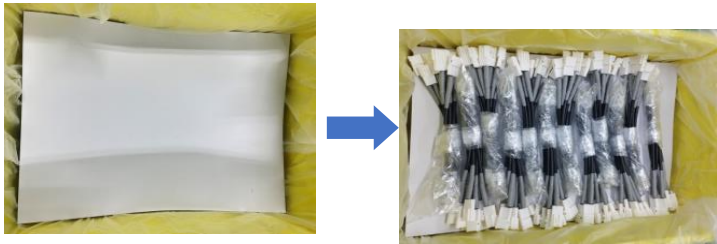






Process Name/ Title: <b>PACKING INSTRUCTION</b>		Document No:	<b>WI-QAD-QAC-035</b>
<b>WORK INSTRUCTION</b>		Effective Date:	<b>June 26, 2024</b>
Product Code/Name: <b>7M0547</b>	Customer Code: <b>TRJ</b>	Rev. No.: <b>6</b>	Page No.: <b>Page 1 of 1</b>

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside oricon box		Qty/box 432 <sup>6</sup>	9pcs* 48bdls	
			Mat'l name Oricon box	Dim. 388*55* 243	Qty. 1
			<sup>6</sup> Vinyl sheet	1250*1250	1
			<sup>6</sup> Vinyl bag	300*200	48
			Partition board	343*510	3
②	Put products (9pcs*12bdls)		<b>Note</b> 1. Step number 5 is applicable: only in QC FG Inspection.		
③	Lay out partition board. Put products (9pcs*12bdls) on 2nd layer				
④	Lay out partition board. Put products (9pcs*12bdls) on 3rd layer				
③	Lay out partition board. Put products (9pcs*12bdls) on 4th layer				
⑤	Fold the vinyl sheet.  Put NBP Identification tag at the top. Then Warehouse Identification tag at lower right side of the box.	  If need to attach 4M tag Put 4M tag at the upper left side of the box			

						Prepared	Checked	Approved
6/26/2024	6	Change bundle qty to 9 pcs ; Change vinyl sheet size to 1250x1250; Change vinyl bag size to 300 to 200	M. Garcia	R. Pascua	O. Merin			
5/8/2021	5	Change standard quantity from 324 pcs. to 432 pcs. per box (Additional 6 bundles of product and 1 partition board	C.Dimailig	M.Lumbres	E. Mendoza			
3/15/2019	4	Removal of small vinyl bag	C.Dimailig	M.Lumbres	E. Mendoza			
11/28/2018	3	Separate other model Packing Instruction and Additional quality pointer	C.Dimailig	M.Lumbres	E. Mendoza			
09/13/2018	2	Change (54pcs*2bdls) to(18pcs*6bdls); Change Vinyl bag from 6pcs. to 18pcs.	J. Bonete	E. Mendoza	T. Sugiyama			
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	M. Garcia	R. Pascua	O. Merin
						Establish Date: October 10, 2017		

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