

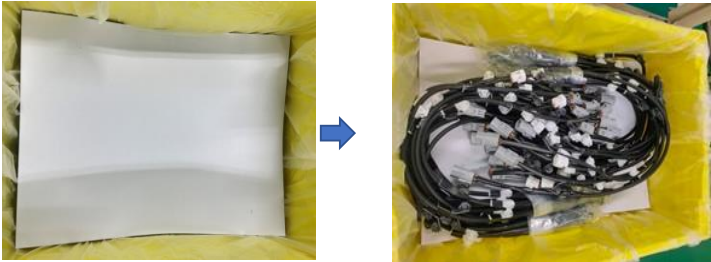
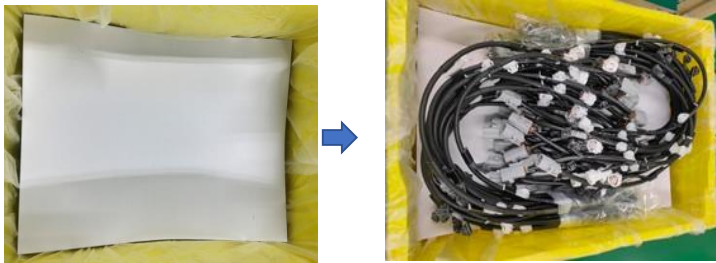

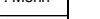






Process Name/ Title: PACKING INSTRUCTION		Document No:	WI-QAD-QAC-081
WORK INSTRUCTION		Effective Date:	June 26, 2024
Product Code/Name: 7M0522	Customer Code: TRJ	Rev. No.: 3	Page No.: Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside oricon box		Qty/box	108 ³	9 pcs *12bdl
			Mat'l name	Dim.	Qty.
			Oricon box	386*55*243	1
			³ Vinyl sheet	1250 *1250	1
			³ Vinyl bag	300*200	12
②	Put products (9pcs*4bdl)		Partition board	343*510	2
			Note : 1. Step number 5 is applicable only in QC FG Inspection.		
③	Lay out partition board. Put products (9pcs*4bdl) on 2nd layer.				
④	Lay out partition board. Put products (9pcs*4bdl) on 3rd layer.				
⑤	Fold the vinyl sheet. Put NBP Identification tag at the top. Then Warehouse Identification tag at lower right side of the box.				

							Prepared	Checked	Approved
6/26/2024	3	Change bundle qty to 9 pcs ; Change vinyl sheet size to 1250x1250; Change vinyl bag size to 300 to 200	M. Garcia	R.Pascua	O . Merin				
8/12/2021	2	Additional note and update location of tags in step number 5	C.Dimailig	M.Lumbres	E. Mendoza				
05/21/2019	1	Change quantity from 72 pcs to 108 pcs	C.Dimailig	M.Lumbres	E. Mendoza				
11/24/2018	0	Initial Issue: Separate packing instruction from WI-QAD-QAC-038 : Additional quality pointers	C.Dimailig	M.Lumbres	E. Mendoza				
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Establish Date: November 10, 2018			

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