

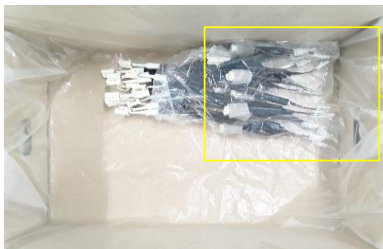









	Process Name/ Title:		Document No:	WI-QAD-QAC-206	
	PACKING INSTRUCTION				
	WORK INSTRUCTION			Effective Date:	November 26, 2024
	Product Code/Name:	Customer Code:	Rev. No.:	2	Page No.: 1 of 1
	7L0113	TRQSS			

No.		Work Procedure/ Illustration				Records/Remarks/ Quality Pointers					
①	Put Vinyl Sheet (1250 x 1250) inside carton box.		Qty/ box	84 	42pcs *2bdls						
			Mat'l name	Dim.	Qty.						
			DC carton	1131*781	1						
			Vinyl sheet	1250*1250	1						
			Vinyl bag	420*280	2						
②	Put first bundle of products. (42pcs/bundle) 				Note : Step number 5 is applicable only in QC FG Inspection.						
③	Put second bundle on the other side with opposite direction (42pcs/bundle)  Total of 2 bundles/box										
④	Fold the vinyl sheet.										
⑤	Close the flaps and put NBP Identification tag at the top of the plastic and Warehouse Identification tag at the right side of the front of the box .										
						Note : If need to attach 4M tag Put 4M tag at the left side.					
11/26/2024	2	Change quantity per bundle from 40pcs to 42 pcs Change total packing quantity from 80 pcs to 84 pcs				A. De Chavez	D.Dadulla	R.Pascua/ O. Merin	Prepare	Check	Approve
06/4/2024	1	Change Vinyl Sheet Size from 1520x1500 to 1250x1250; Change picture of no. 1; Modify no. 4 and Addition of no. 5; Add note.				J. De La Cruz	D.Dadulla	R.Pascua			
08/27/2022	0	Initial issuance				M. Garcia	R.Alcantara	A. Arañes			
Eff./Rev. Date	Rev. No.	Details of change				Prepare	Check	Approve	Est. date : August 27, 2022		