

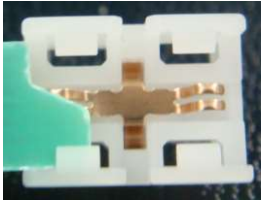
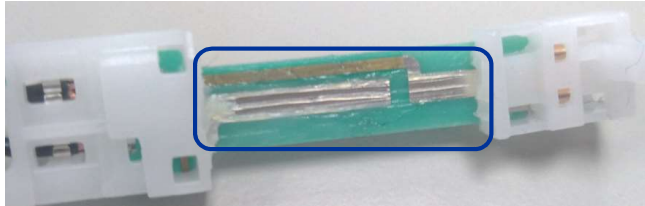

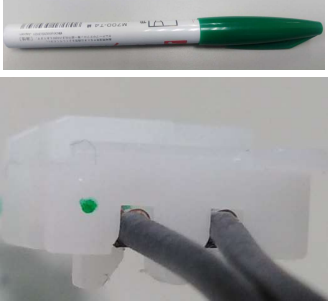
	Process Name/ Title:		Document No:	WI-PRO-COS-059	
	Dot Marking Procedure for Repaired unit (Detached Slider)		Effective Date:	November 13, 2019	
	WORK INSTRUCTION		Rev. No.:	0	
	Product Code/Name: ALL	Customer Code: ALL	Page No.:	Page 1 of 1	

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
1	Operator / QA encountered detached slider endorse product to Leader 	
3	Leader will conduct insertion of slider contact to Stator  	Refer to WI-PRO-COS-006 for the proper Insertion of Slider contact to Stator
4	Check the Track of Contact 	> No Track of Contact NG
5	Put Green Dot Marking in the left side of the holder near wire as traceability of repaired product  	There should be no double marking
6	Record the repaired product to " Detached slider Repair Monitoring "	Refer to F-PRO-COS-018
7	Returned to operator / QA the repaired product.	

Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Est. date:	11/13/2019
						Prepare	Check
						D. Cornero	O. Merin
						Approve	O. Merin