

Process Name/ Title:

Wire Cutting and Crimping /

Checkpoints for Waterproof Seal Set-Up WORK INSTRUCTION

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Product Code/Name:

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No.				Work Procedu	re/ Illustration			Records/Remarks/ Quality Pointers
	① Insert the waterproof seal automatically and produce one stripped wire. (strip only, no crimp)							
	② Visual check the inserted waterproof seal for any cut.							
	Water	Core win				Cut on the edge of wate Cutter blade cuts the edge seal during stripping	e of waterproof	
			GOOD		NO GOOD			
	③ Produ	ice one sa	ample crimped wire.					
	Check the crimping condition and waterproof seal position.							
	Insulation barrel							
		<u></u>						
					1			
	Set the insulation barrel to the Insulation barrel and the wall of seal are too far nearest position of the wall of seal. This may cause seal to sag.							-
		nearest	GOOD	or seat.	NO GOOD	ic scar to sag.		
	(F) Charl	for any	Crack on Waterproof	cool				
	G) Check	CIOI ally	Crack on waterproof	Seai				
		_	loint of insulation bar	rrel cracks.	Seal looks cra	cked.		
	(too much pressing) (Fault in the insert machine of seal)							
			NO GOOD		NO GOOD			
			ns must be checked f normality is encounte			ure.		WI-PRO-CNC-015
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	NBCP-1128	NA NA	Prayinuely actablishe	ed Work Instruction(for histor	v nirnose only)			
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