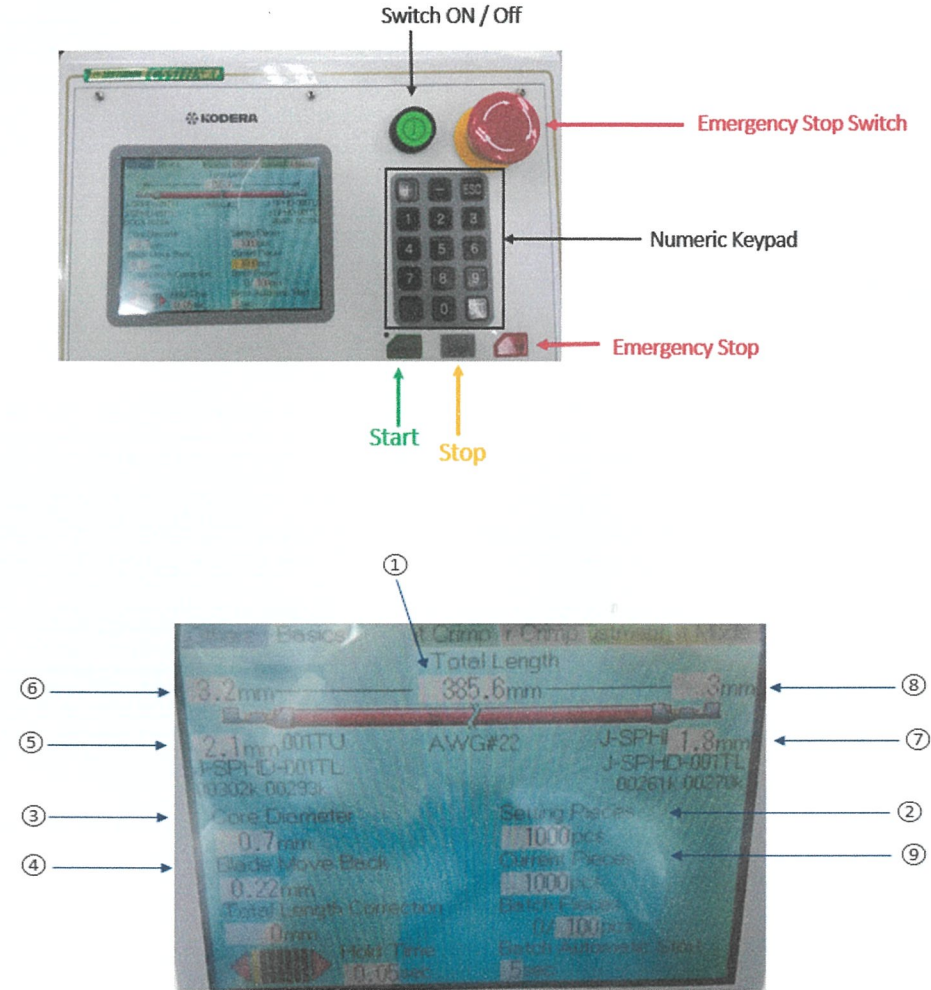



	Process Name/ Title: <b>Wire Cutting and Crimping / High Speed Machine Set-Up Procedure</b>		Document No:	<b>WI-PRO-CNC-048</b>	
	<b>WORK INSTRUCTION</b>		Effective Date:	<b>10-Jul-17</b>	
	Product Code/Name: <b>ALL</b>	Customer Code: <b>ALL</b>	Rev. No.: <b>0</b>	Page No.:	<b>Page 1 of 1</b>

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers																																								
	<p>High Speed Machine Display Monitor</p>  <p>Item Name, Description and Keys to be used during set up.</p> <table border="1"> <thead> <tr> <th>No.</th><th>Item Name (on Screen Display)</th><th>Description</th><th>Keys</th></tr> </thead> <tbody> <tr> <td>①</td><td>Total Length</td><td>Wire length</td><td>Numeric Keypad</td></tr> <tr> <td>②</td><td>Setting Pieces</td><td>Quantity to be processed</td><td>Numeric Keypad</td></tr> <tr> <td>③</td><td>Core Diameter</td><td>Depth cut height for wire stripping</td><td>Numeric Keypad</td></tr> <tr> <td>④</td><td>Blade Move Back</td><td>Blade return value during wire stripping</td><td>Numeric Keypad</td></tr> <tr> <td>⑤</td><td>Rear end strip length</td><td>Rear end strip length value</td><td>Numeric Keypad</td></tr> <tr> <td>⑥</td><td>Rear end crimp position</td><td>Rear end crimp position</td><td>+ or -</td></tr> <tr> <td>⑦</td><td>Front end strip length</td><td>Front end strip length value</td><td>Numeric Keypad</td></tr> <tr> <td>⑧</td><td>Front end crimp position</td><td>Front end crimp position</td><td>+ or -</td></tr> <tr> <td>⑨</td><td>Current Pieces</td><td>Counter, shows actual quantity processed</td><td>to reset press 0, SET</td></tr> </tbody> </table>	No.	Item Name (on Screen Display)	Description	Keys	①	Total Length	Wire length	Numeric Keypad	②	Setting Pieces	Quantity to be processed	Numeric Keypad	③	Core Diameter	Depth cut height for wire stripping	Numeric Keypad	④	Blade Move Back	Blade return value during wire stripping	Numeric Keypad	⑤	Rear end strip length	Rear end strip length value	Numeric Keypad	⑥	Rear end crimp position	Rear end crimp position	+ or -	⑦	Front end strip length	Front end strip length value	Numeric Keypad	⑧	Front end crimp position	Front end crimp position	+ or -	⑨	Current Pieces	Counter, shows actual quantity processed	to reset press 0, SET	
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							Prepare	Check	Approve
									
Eff./Rev.Date	NBHS-1705-1	NA	Previously established work instruction (for history purpose only)	-	-	-	J.Garcia /Z. Mendez	O. MERIN	T. SUGIYAMA
	Doc/DRCN No.	Rev. No.(if applicable)	Details of change	Revise	Check	Approve	Est. date:	07/10/2017	