


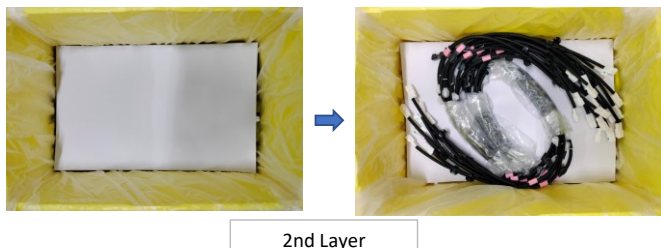
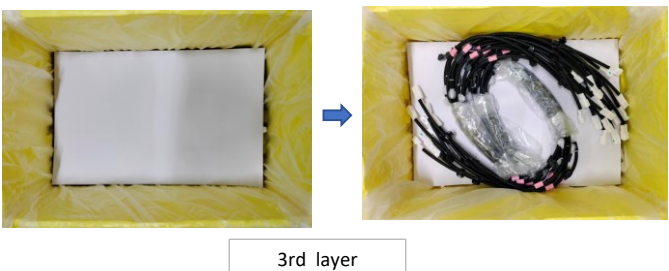
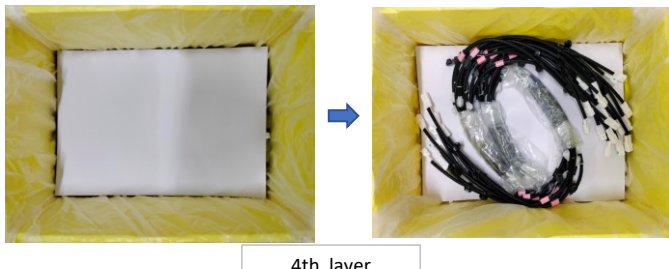





	Process Name/ Title:		Document No:		WI-QAD-QAC-104	
	PACKING INSTRUCTION		Effective Date:		December 06, 2022	
	WORK INSTRUCTION		Rev. No.:		3	
	Product Code/Name:	Customer Code:	Page No.:		1 of 1	
	7M0523	TRJ				

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers					
①	Spread Vinyl sheet inside Oricon box		Qty/box	108	<div> <div>3</div> <div>9pcs* 12bdl</div> </div>			
			Mat'l name	Dim.	Qty.			
			Oricon box	388*55* 243	1			
			Vinyl sheet	1520*1500	1			
			Partition board	343*510	<div> <div>3</div> <div>3</div> </div>			
②	<div> <div>3</div> <div>Put products 9pcs*3bdl in opposite direction.</div> </div>	 <div>9pcs x 3bdl</div>  <div>Plastic bag Contact SW Assy</div>	Vinyl bag	420*280	<div> <div>3</div> <div>12</div> </div>			
			<div> <div>3</div> <div>Note : 1. Step number 5 is applicable only in QC FG Inspection.</div> </div>					
③	Lay out partition board. Put products (18pcs*2bdl) on the 2nd layer.	 <div>2nd Layer</div>						
④	Repeat step no. 3 for 3rd layer and 4th layer.	 <div>3rd layer</div>  <div>4th layer</div>						
⑤	<div> <div>3</div> <div>Fold the vinyl sheet. Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box.</div> </div>	  <div>If need to attach 4M tag Put 4M tag at the upper left side of the box</div>						
12/06/2022	3	Change bundle quantity from 18pcs to 9 pcs. Change no. of layer from 3 layers to 4 layers Additional note and update location of tags in step number 5	M. Garcia	R. Alcantara	A. Arañes	Prepare	Check	Approve
05/21/2019	2	Change quantity from 72 to 108	C.Dimalig	M. Lumbres	E. Mendoza	 M. Garcia	 R. Alcantara	 A. Arañes
03/19/2019	1	Removal of small vinyl bag	C.Dimalig	M. Lumbres	E. Mendoza			
12/11/2018	0	Initial issue :Separate Packing Instruction from WI-QAD-QAC-034	C.Dimalig	M. Lumbres	E. Mendoza			
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Est. date:	December 11 2018	

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