









Process Name/ Title: PACKING INSTRUCTION		Document No:	WI-QAD-QAC-228
WORK INSTRUCTION		Effective Date:	July 5, 2024
Product Code/Name: 7L0089	Customer Code: TRQSS	Rev. No.: 1	Page No.: Page 1 of 1

No.	Work Procedure/ Illustration			Records/Remarks/ Quality Pointers		
①	① Put Vinyl Sheet (1250 x 1250) inside carton box.	① 	①	Qty/box	100	50pcs *2bdls
				Mat'l name	Dim.	Qty.
				DC carton	1131*781	1
				Vinyl sheet	1250*1250	1
				Vinyl bag	420*280	2
②	Put first bdl of products. (50pcs/bdl)			Note : ① Step number 5 is applicable only in QC FG Inspection .		
③	Put second bdl on the other side with opposite direction (50pcs/bdl)					
④	Fold the vinyl sheet.					
⑤	Close the flaps and put ID tag (Inner tag at the top of the plastic and Outer tag at the right side of the front of the box) .	① 		Note : If need to attach 4M tag Put 4M tag at the left side		
				Prepare	Check	Approve
07/05/2024	1	Change Vinyl Sheet Size from 1520x1500 to 1250x1250; Change picture of no. 1; Modify no. 4 and Addition of no. 5; Add note.	J. De La Cruz	D.Dadulla	R.Pascua	
09/19/2023	0	Initial issue	M. Garcia	D. Dadulla	R.Pascua	
Eff./Rev. Date	Rev. no.	Details of change	Prepared	Checked	Approved	Established. date: September 19, 2023

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