
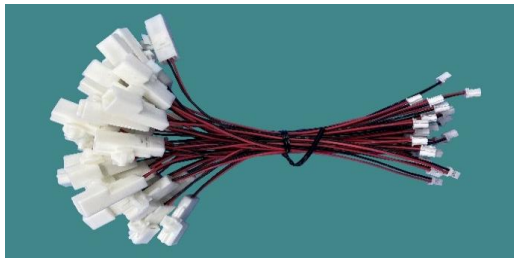


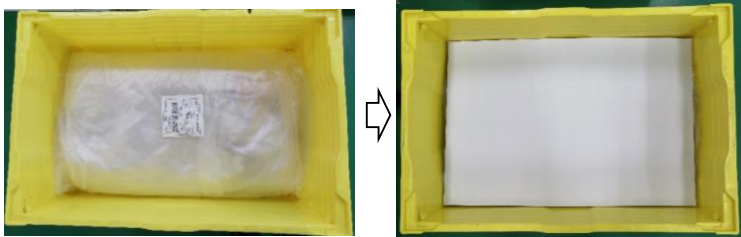

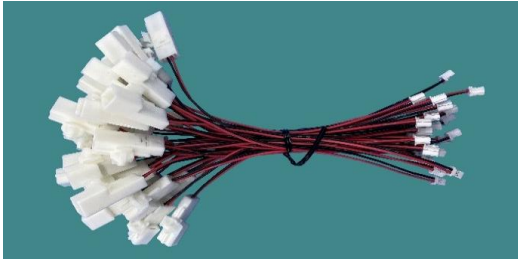





	Process Name/ Title:		Document No:	WI-ENG-PDE-149
	PACKING INSTRUCTION		Effective Date:	November 5, 2020
	Product Code/Name:	Customer Code/ Customer:	Rev. No.:	Page No.:
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No.	Work Procedure/ Illustration			Records/Remarks/ Quality Pointers			
①	Spread Vinyl sheet inside folding box.		Qty/box	△ 3	1200	100pcs* 12bdis	
			Mat'l name		Dim.		Qty.
			Vinyl sheet		750*1500	△ 3	2
			Vinyl bag		280*420	△ 3	12
			Partition board		343*510		1
②	Bundle the 25 pcs harness using 1pc. black vinyl tie						
③	Get vinyl (plastic) bag then put 4 bundles inside. Note: Directions should be alternate for each bundle. Put the ID tag inside then fold the plastic bag.						
④	Arrange the packed harness in box as shown in the illustration. (100pcs*2plastics with I.D tag inside) on both side. 1st layer: 2 plastics 2nd layer: 2 plastics 3rd layer: 2 plastics Total of 6 plastics						
⑤	Fold the vinyl sheet. Put NBP Identification tag at the top. △ Add the partition board at the top.						
11/05/2020	3	> Change quantity from 600 to 1,200pcs, change quantity of vinyl sheet from 1 to 2pcs and vinyl bag from 6 to 12pcs > Change from taping of plastic bag to folding for every 100pcs. > Add partition board		R. Peñaloza	A. Shimamura	A. Arañes	
8/24/20	2	Change vinyl bag size from 275*405 to 280*420 Change sequence of process 1 to 3		R. Peñaloza	A. Shimamura	A. Arañes	
7/24/20	1	Change Part number from Z01-81090-G740A to Z01-81090-R740A		R. Peñaloza	A. Shimamura	A. Arañes	
07/20/20	0	Initial issue		R. Peñaloza	A. Shimamura	A. Arañes	
Eff. Date	Rev. No.	Details of change		Prepared	Checked	Approved	



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No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers
⑥	Spread another Vinyl sheet above the first set of 600pcs		
⑦	Bundle the 25 pcs harness using 1pc. black vinyl tie		
⑧ 	Get vinyl (plastic) bag then put 4 bundles inside. Note: Directions should be alternate for each bundle. Put the ID tag inside then fold the plastic bag.		
⑨	Arrange the packed harness in box as shown in the illustration. (100pcs*2plastics with I.D tag inside) on both side. 1st layer: 2 plastics 2nd layer: 2 plastics 3rd layer: 2 plastics Total of 6 plastics		
⑩	Fold the vinyl sheet. Put NBP Identification tag at the top then warehouse Identification tag at front side of the box.	  Note : If need to attach 4M tag Put 4M tag at the right side	