

Process Name/ Title: **PACKING INSTRUCTION**

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WORK INSTRUCTION Product Code/Name:

Customer Code/ Customer

Page 1 of 1

7R0112

TRMX

Rev. No.:

Page No.:

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No.	Work Procedure/ Illustration			Records/Remarks/ Quality Pointers		
1	\wedge		Qty/box	600	50pcs* 12bdls	
2	Put Vinyl Sheet (1250 x 1250) inside TRMX box.		Mat'l name	Dim.	Qty.	
			TRMX box	544*370* 228mm	1	
			Vinyl sheet	1250* 1250	1	
		50pcs × 6bdls Plastic vinyl bag of CSW assy	Partition board	343* 510	1	
	Put the products inside the box (opposite direction per bundle) (50pcs* 6 bundles)		Vinyl bag	420* 280	12	
			Note :			

1ST LAYER

Step 5 is applicable only in QC FG inspection.

For CSW process, use Oricon box instead of TRMX box.



4

(3)

Put another bundles inside the box (opposite direction per bundle) (50pcs* 6 bundles)

Layout partition board



2ND LAYER

(5)

Fold the vinyl sheet. Put NBP Identification tag at the top and tape the flaps (two side and top portion). Then Warehouse Identification tag at right side of the box.





Note: If need to attach 4M tag
Put 4M tag at the left side of the box

Prepared by Reviewed by Approved by Change vinyl sheet size from 1520x1500mm to 1250 x 1250mm.Change control no. from WI-ENG-PDE-371 S. Malabuyoc 01/04/25 10/29/21 0 nitial Issue J. Loterte C. Villanueva A. Arañes . Malabuy Eff. Date Rev. No. Details of change Prepared Checked Approved Establish Date: October 29, 2021