		Process N	Process Name/ Title: PACKING INSTRUCTION				Document No:	WI	WI-QAD-QAC-268		
MBC			WORK INSTRUCTION				Effective Date:	June 27, 2024			
			Product Code/Name: 7R0130				Rev. No.: 1	Page No.: Page 1 of 1			
No.		Work Procedure/ Illustration						Records/Remarks/ Quality Pointers			
1	^					-	Qty/bo x	80	20pcs*4 bdls		
		inyl Sheet					1	Mat'l name	Dim.	Qty.	
	(1250 x 1250) inside TRMX box.							TRMX box	544*370* 228mm	1	
								Vinyl sheet	1250* 1250	1	
2			2	Opcs × 2bdls			Plastic vinyl bag of CSW assy	Partition board	343* 510	1	
	Put the products inside the box (opposite direction per							Vinyl bag	420* 280	4	
	b	e direction per undle) * 2 bundles)	1st LAYER					Note: Step 5 is applicable only in QC FG inspection. For CSW process, use Oricon box instead of TRMX box.			
3	Layout partition board										
(4)	insid (opposite b	ther bundles e the box e direction per undle) * 2 bundles)	2ND LAYER								
5				/							
	Put NBP tag at the the flaps top Then \ Identific	e vinyl sheet. Identification top and tape (two side and portion). Warehouse cation tag at e of the box.	Note: If need to attach 4M tag Put 4M tag at the left side of the box								
							Prepared b	Checked by	Approved by	Noted by	
06/27/24 07/29/22	0	Initial Issue	1250 x 1250. Transferred from WI-ENG-PDE-57-	S. Malabuyoc M.Ariola	R. Pascua J. Loterte	O. Merin	Dy Walabuy	c R.Pascva	O Merin		
Eff. Date	Rev. No.	De	etails of change	Prepared	Checked	Approved	Noted Establish Da	e: July	29/2022 /		

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