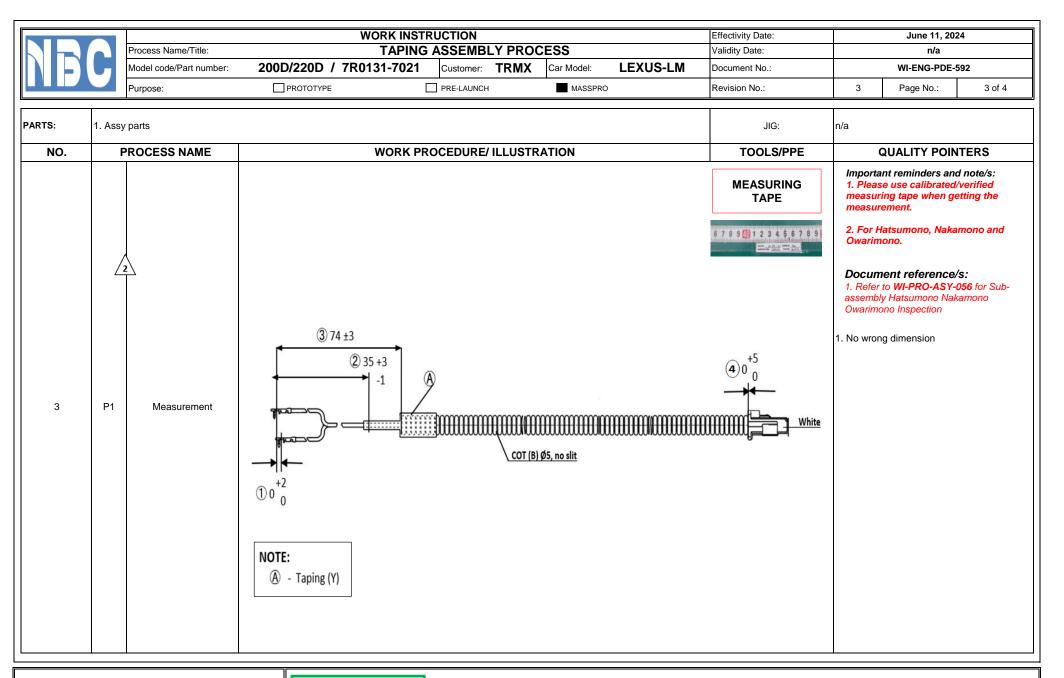
Part Purpose Procedure Policy Part			WORK INSTRUCTION								Effec	Effectivity Date:			June 11, 2024	
PARTS: 1. All parts: Assy parts; Yellow tape [1pc] NO. PROCESS NAME WORK PROCEDURE/ ILLUSTRATION TOOLS/PPE QUALITY POINTERS TABLE LAY-OUT Table Lay-out Table Lay-out Table Lay-out Table Lay-out Table Lay-out No process the first of			Process Name/Title:	TAPING ASSEMBLY PROCESS							Valid	lity Date:		n/a		_
PARTS: 1. All parts: Assy parts, Yellow tape [1pc] NO. PROCESS NAME WORK PROCEDURE/ ILLUSTRATION TOOLS/PPE QUALITY POINTERS Safety Instruction Be sure to war prescribed personal protective equipment (gloves, finger cots, etc.) 1. Maintain and above, practice 5s. 2. Personal things on the workplace is protective equipment (gloves, finger cots, etc.) 1. No missing parts/tools 2. No excess parts/tools 3. Supervisor of Line Leader for immediate connective action. District Assy parts Assy p			Model code/Part number:	200D/220D / 7R0	131-7021	Customer:	TRMX	Car Model:	LEX	(US-LM	Docu	ıment No.:		WI-ENG	-PDE-592	
NO. PROCESS NAME WORK PROCEDURE/ ILLUSTRATION TOOLS/PPE TABLE LAY-OUT TABLE LAY-OUT TABLE LAY-OUT TABLE LAY-OUT TABLE LAY-OUT TABLE LAY-OUT Assembly Process 1. Refer to WL-ENC-PDE-591 Offiliation of Uniform the Assembly Process 2. No excess parts/hools prohibited. Keep it in your locker. Assembly Process 1. No missing parts/hools prohibited. Keep it in your locker. Assembly Assistant Supports/or or Line Leader for immediate corrective action. Revision History Revision History Revision History Outlined 3. Separate Carrier assembly and Visual impedion to Carrier assembly process due to process improvement. Under the Massembly Assistant Supports/or or Line Leader for immediate corrective action. Outlined 3. Uniform the Assembly Assistant Supports/or or Line Leader for immediate corrective action. Outlined 4. Audies Outlined 4. Audies Outlined Outlined 4. Audies Outlined Outlined 5. Villanueva A Audies Outlined 6. Villanueva A Audies Outlined C. Villanueva A Audies Outlined Outlined C. Villanueva A Audies Outlined Outlined Outlined C. Villanueva A Audies Outlined Outlin			Purpose:	PROTOTYPE		PRE-LAUNCH	I	MASSF	PRO		Revi	sion No.:		3 Page N	o.:	1 of 4
TABLE LAY-OUT Safety Instruction Be size to wear prescribed personal protective equipment during operation (gloves, finger cots, finge				e [1pc]	WORK PD	OCEDIIDE.	/ II LUCTO	ATION						OHALITY	DOINTE	
TABLE LAY-OUT Be sure to wear prescribed pr	NO.	PROCESS NAME WORK PROCEDURE/ ILLUSTRATION									TOOLS/PPE		QUALITY	POINTER	रड	
P1 Table Lay-out P1 Table Lay-out P1 Table Lay-out P2 P3 P4 P4 P4 P4 P4 P4 P4					ТАВ	BLE LAY	-OUT				pı pı	Be sure to wear prescribed person rotective equipment during operation	al ! As	Refer to WI-ENG	-PDE-591	Offline
Revision History Revision His	1											Housekeeping 1. Maintain and always practice 5's. 2. Personal things on the workplace is prohibited. Keep it in				
06/11/24 3 Separate Clamp setting, Clamp assembly and Visual inspection to Clamp assembly process due to process improvement. Update table lay-out. Improved Visual inspection. Inclusion of Measurment and Car name "Lexus-LM" D.Castillo C. Villanueva A. Arañes n/a 10/21/22 1 Change from Pre-Launch to Masspro. D.Castillo C. Villanueva A. Arañes n/a D.Castillo C. Villanueva A. Arañes D.Castillo C. Villanueva A. Arañes N/a D.Castillo C. Villanueva A. Arañes D.Castillo				511112	3 4 5 6	ellow tape/Ta	pe holder				the	or any trouble, info e Assembly Assis Supervisor or Lin eader for immedia	tant e ate			
Update table lay-out. Improved Visual inspection. Inclusion of Measurment and Car name "Lexus-LM" Update table lay-out. Improved Visual inspection. Inclusion of Measurment and Car name "Lexus-LM" Update table lay-out. Improved Visual inspection. Inclusion of Measurment and Car name "Lexus-LM" Update table lay-out. Improved Visual inspection. Inclusion of Measurment and Car name "Lexus-LM" Update table lay-out. Improved Visual inspection. Inclusion of Measurment and Car name "Lexus-LM" Update table lay-out. Improved Visual inspection. Inclusion of Measurment and Car name "Lexus-LM" Update table lay-out. Improved Visual inspection. Inclusion of Measurment and Car name "Lexus-LM" Update table lay-out. Improved Visual inspection. Inclusion of Measurment and Car name "Lexus-LM" Update table lay-out. Improved Visual inspection. Inclusion of Measurment and Car name "Lexus-LM" Update table lay-out. Improved Visual inspection. Inclusion of Measurment and Car name "Lexus-LM" Update table lay-out. Improved Visual inspection. Inclusion of Measurment and Car name "Lexus-LM" Update table lay-out. Improved Visual inspection. Inclusion of Measurment and Car name "Lexus-LM" Update table lay-out. Improved Visual inspection. Inclusion of Measurment and Car name "Lexus-LM" Update table lay-out. Improved Visual inspection. Inclusion of Measurment and Car name "Lexus-LM" Update table lay-out. Improved Visual inspection. Inclusion of Measurment and Car name "Lexus-LM" Update table lay-out. Improved Visual inspection. Inclusion of Measurment and Car name "Lexus-LM" Update table lay-out. Improved Visual inspection. Inclusion of Measurment and Car name "Lexus-LM" Update table lay-out. Improved Visual inspection. Inclusion of Measurment and Car name "Lexus-LM" Update table lay-out. Improved Visual inspection. Inclusion of Measurment and Car name "Lexus-LM" Update table lay-out. Inclusion of Quality Car Name "Lexus-LM" Update table lay-out. Inclusion of Quality Car Name "Lexus-LM" Update table lay-out. Inclusion of Qu	1				· · · · · · · · · · · · · · · · · · ·			1 1		1		Prepared by	Reviewed	by Approve	l by	Noted by
10/21/22 1 Change from Pre-Launch to Masspro. M. Ariola J.Loterte C. Villanueva A. Arañes D.Castillo C. Villanueva A. Arañes n/a		Update ta	able lay-out. Improved Visual ins				mprovement.		Villanueva							
10/21/22 1 Change from Pre-Launch to Masspro. M. Ariola J.Loterte C. Villanueva A. Aranes D.Castillo C. Villanueva A. Aranes n/s												destus	b/out);	form	7	
ETI. Date Revised Revised Approved Noted Est. Date: October 03, 2022			from Pre-Launch to Masspro					-				D.Castillo			es	n/a
	Ett. Date Rev. No	0		Details of Change				Revised	Reviewed	Approved	Noted	Est. Date:	October 03, 2	2022		

CONFIDENTIAL: Any misuse or misappropriation, including unauthorized copying, reproduction in any form, disclosure or publishing of this document or any information herein is strictly prohibited.

			WORK INSTRUCTION	<u> </u>	Effectivity Date:	June 11, 2024				
		Process Name/Title:	TAPING ASSE	Validity Date:	n/a					
		Model code/Part number:	200D/220D / 7R0131-7021 Custom	er: TRMX			Document No.:	WI-ENG-PDE-592		
		Purpose:	PROTOTYPE PRE-LAU	INCH	MASSPRO)	Revision No.:	3	Page No.:	2 of 4
PARTS:	1. Assy	y parts ow tape [1pc]					JIG:	n/a		
NO.	I	PROCESS NAME	WORK PROCEDU	TOOLS/PPE	(QUALITY POIN	TERS			
2	P1	Taping 1 Corrugated tube to wire near terminal	Start of taping 1. Get the Yellow tape, hold the Corrugated tube using left hand then start pre-taping the COT to wire near terminal. 35 +3mm 74±3mm 74±3mm Tape width	3. Confrom eithen cc both ha	the end of the Cotip 74±3mm. The ss.	ent of 35 (+3/-1mm) terminal pointed tip ng process using	MEASURING TAPE 6 7 8 9 10 1 2 3 4 5 6 7 8 9	Impor 1. Use 2. Plea measu measu Docui 1. Refe proces	respectively. The second of tape out tape out tape on going dimension on guse of tape sing tape of tape output tant reminders yellow TAPE of the second output tape when go the second out	nly. /verified etting the s: -001 for Taping

CONFIDENTIAL: Any misuse or misappropriation, including unauthorized copying, reproduction in any form, disclosure or publishing of this document or any information herein is strictly prohibited.



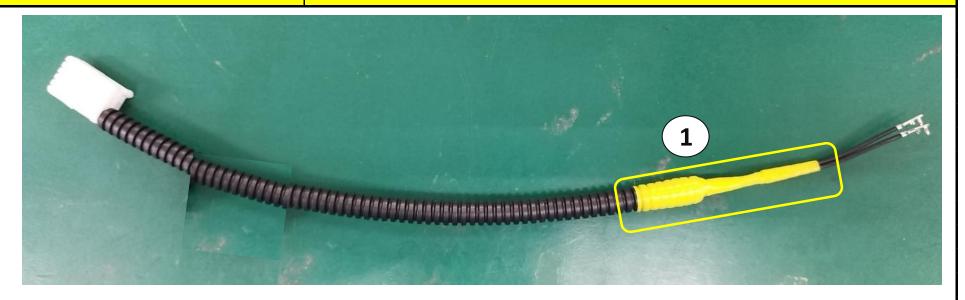
CONFIDENTIAL: Any misuse or misappropriation, including unauthorized copying, reproduction in any form, disclosure or publishing of this document or any information herein is strictly prohibited.

			Effectivity Date:	June 11, 2024								
		Process Name/Title:	cess Name/Title: TAPING ASSEMBLY PROCESS							n/a		
		Model code/Part number:	200D/220D / 7	7R0131-7021	Customer:	TRMX	Car Model:	LEXUS-LM	Document No.:		WI-ENG-PDE-5	92
		Purpose:	PROTOTYPE		PRE-LAUNCH		MASSPRO		Revision No.:	3	Page No.:	4 of 4
									Ι	I		
PARTS:	1. Assy	/ parts							JIG:	n/a		

QUALITY CHECKPOINTS

TAPING - P1

7R0131-7021



1) No Missing/Wrong Used of Tape (Yellow tape)

CONFIDENTIAL: Any misuse or misappropriation, including unauthorized copying, reproduction in any form, disclosure or publishing of this document or any information herein is strictly prohibited.