

Process Name/ Title:							
PACKING INSTRUC	TION	Document No:		WI-QAD-QAC-236			
WORK INSTRUCTION			Effective Date:		November 25, 2024		
Product Code/Name:	Customer Code:						
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TRQSS

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		/LUIZI IRQ35				
No.			Records/Remarks/ Quality Pointers			
	Put Vinyl		Qty/box	128 /2	64pc *2bd	
1	Sheet (1250 x 1250)		Mat'l name	Dim.	Qty	
	inside carton box.		DC carton	1131*781	1	
			Vinyl sheet	1250*1250	1	
			Vinyl bag	420*280	2	
2	Put first bundle of products. (64pcs/bundle)		Note: Step 5 inspectio	is applicable to Q n only.	C FG	
3	Put second bundle on the other side with opposite direction (64pcs/bundle) Total of 2 bundles/box					
4	Fold the vinyl sheet					
(5)	Close the flaps and put ID tag (Inner tag at the top of the plastic and Outer tag at the right side of the front of the box).	Note: If nee	ed to attach 4M tag M tag at the left side			
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							Prepare	Check	Approve	
11/25/2024	2	Change quantity per bundle from 60pcs to 64 pc Change total packing quantity from 120 pcs to 128		A. De Chavez	D.Dadulla	R.Pascua/ O. Merin				
07/05/2024	1	Change document control no. from WI-ENG-PDE-248 to WI-C Change Vinyl Sheet Size from 1520x1500 to 1250x1250; Cha no.1; Modify no. 4 and Addition of no. 5; Modify no.	520x1500 to 1250x1250; Change picture of		D.Dadulla	R.Pascua	A. De Chavez	D.Dadulla	R.Pascua/O. Merin	
Eff./Rev. Date	Rev. no.	Details of change	Prepared	Prepared	Checked	Approved	Established. date:	Marc	h 05, 2021	

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64pcs *2bdls Qty. 1 1 2