








	Process Name/ Title:		Document No:	WI-QAD-QAC-072	
	<b>PACKING INSTRUCTION</b>		Effective Date:	July 2, 2024	
	<b>WORK INSTRUCTION</b>		Rev. No.:	3	Page No.: Page 1 of 1
	Product Code/Name: <b>7N0001</b>	Customer Code: <b>TRMX</b>			

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	<div> <div>△3</div> <div>Put Vinyl Sheet (1250 x 1250) inside TRMX box.</div> </div>		Qty/ Box	700 pcs	25pcs* 28bdls
			Mat'l name	Dim.	Qty
			TRMX box	544*370* 228 mm	1
			Vinyl Sheet	1250*1250 mm	1
			Partition Board	343*510 mm	1
			Plastic Vinyl Bag	300*200mm	28
②	Put 16 bdls of products. (25pcs/bdl) in opposite direction.		<b>Note :</b> 1. For CSW use Oricon box instead of DC box. 2. Step number 5 is applicable only in QC FG Inspection.		
③	Put partition board				
④	Put 12bdls of products. (25pcs/bdl) in opposite direction.				
⑤	Fold the vinyl sheet. Put NBP Identification tag at the top and tape the flaps (two side and top portion). Then Warehouse Identification tag at the right side of the box.	<div>  <div>  <div>           Note : If need to attach 4M tag            Put 4M tag at the left side         </div> </div> </div>			

						Prepared	Checked	Approved
07/02/2024	3	Change vinyl sheet size from 1520 x1500mm to 1250 x1250mm. -Change box dimension from 610*381*178 mm to 544*370*228 mm -Change size of vinyl bag from 420*280 mm to 300 * 200 mm	S. Malabuyoc	R. Pascua	O. Merin			
02/15/2023	2	-Change quantity per bundle from 14pcs to 25 pcs	M. Garcia	R. Alcantara	A. Arañes			
11/15/2018	0	Initial Issue	C. Dimailig	M.Lumbres	E. Mendoza			
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Est. date	11/15/2018	