



Process Name/ Title: <b>PACKING INSTRUCTION</b>		Document No:	<b>WI-QAD-QAC-007</b>
<b>WORK INSTRUCTION</b>		Effective Date:	<b>May 27, 2021</b>
Product Code/Name: <b>7L0031</b>	Customer Code: <b>TRQSS</b>	Rev. No.: <b>2</b>	Page No.: <b>Page 1 of 1</b>

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
			Qty/box	50	25pcs*2bdls
①	Put Vinyl Sheet (1520 x 1500) inside carton box.		Mat'l name	Dim.	Qty.
			DC carton	1131*781	1
			Vinyl sheet	1520*1500	1
			Vinyl bag	420*280	2
			⚠ Note : 1. Step number 4 is applicable only in <b>QC FG Inspection</b> .		
②	Put first bdl of products. (25pcs.)				
③	Put second bdl on upper with opposite direction. (25pcs.)				
④	⚠ Fold the vinyl sheet  Then close the flaps and put NBP Identification tag at the top of the plastic and Warehouse Identification tag at the right side of the front of the box) .	   <b>Note : If need to attach 4M tag Put 4M tag at the left side</b>			
05/27/2021	2	Update step number #4 and put additional note	C.Dimalig	M.Lumbres	E.. Mendoza
11/15/2018	1	Removal of Silica gel	C.Dimalig	M.Lumbres	E.. Mendoza
06/07/2018	0	Initial Issue	J.Bonete	E.. Mendoza	T.Sugiyama
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve
			Prepared	Checked	Approved
			Est. date:	/06/07/2018	

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