

	Process Name/ Title:		Document No:	WI-PRO-CNC-020	
	Wire Cutting and Crimping / How to Use Oil Remover Machine		Effective Date:	July 10, 2017	
	WORK INSTRUCTION		Rev. No.:	0	
Product Code/Name:		Customer Code:	Page No.:	Page 1 of 1	
ALL		ALL			

  

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
	<p>How to use Oil Remover Machine</p> <ol style="list-style-type: none"> <li>Perform Machine Checking, use Machine Daily Checksheet.</li> <li>Turn machine ON. Pull the knob then raise the handle to open.</li> </ol> <div style="display: flex; align-items: center;"> <div style="margin-left: 10px;"> <p>Handle</p> <p>Knob</p> <p>Switch ON / OFF</p> <p>Timer S= 1 min. M= 2 min. L= 3 min.</p> </div> </div> <ol style="list-style-type: none"> <li>Check the basket. It must be empty.</li> </ol> <div style="display: flex; justify-content: space-around;"> </div> <p style="text-align: center; margin-top: 5px;">In case there is leftover seal on the basket, remove and scrap it.</p> <ol style="list-style-type: none"> <li>Put waterproof seal to be drained inside the basket.</li> <li>Close the cover. Pull the knob to lock.</li> <li>Press Start.</li> <li>After finishing, open cover, get basket then remove waterproof seal. Make sure there no seal is left inside the basket.</li> <li>Put basket back to the machine, close cover, pull knob to lock.</li> <li>Turn machine OFF.</li> </ol> <p style="margin-top: 20px;"><b>Note:</b> ※ If there is any possibility that another waterproof seal is mixed, scrap all the seals.</p> <div style="border: 2px solid blue; padding: 5px; margin-top: 20px; text-align: center;"> NBC (Philippines) MASTER COPY </div>	F-PRO-CNC-013

  

				Prepare	Check	Approve
				J. Garcia / Z. Mendez	O. MERIN	T. SUGIYAMA
Eff./Rev.Date	Doc/DRCN No.	Rev. No. (if applicable)	Details of change	Revise	Check	Approve
-	NBCP-1223	NA	Previously established Work Instruction( for history purpose only)	-	-	-
				Est. date:	07/10/2017	