













	Process Name/ Title:		Document No:	WI-QAD-QAC-223
	PACKING INSTRUCTION		Effective Date:	August 02, 2023
	Product Code/Name:	Customer Code/ Customer:	Rev. No.:	Page No.:
	7N0164	TRJ	1	1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside folding box.		Qty./box	144	18pcs*8bdl
			Mat'l name	Dim.	Qty.
			Oricon box	388*55*243	1
			Vinyl sheet	1520*1500	1
			Partition board	343*510	3
②	Put the products inside the box (18pcs* 2 bundles)	  <p>Connector should not be bend to avoid peel off tape</p>  	Note : Step 6 is applicable to QC FG inspection only.		
③	Layout partition board Put the products inside the box (18pcs* 2 bundles) on the 2nd layer	  <p>2ND LAYER</p>			
④	Layout partition board Put the products inside the box (18pcs*2 bundles) on the 3rd layer	  <p>3RD LAYER</p>			
⑤	Layout partition board Put the products inside the box (18pcs*2 bundles) on the 4th layer	  <p>4TH LAYER</p>			
⑥	Fold the vinyl sheet.				
⑦	Put NBP Identification tag at the top then warehouse Identification tag at front side of the box.	  <p>Note : If need to attach 4M tag Put 4M tag at the right side</p>			

08/02/2023	1	Include step 5 /Change quantity from 108 to 144pcs Change control no. from WI-ENG-PDE-628 to WI-QAD-QAC-223	Y.Perez	D.Dadulla	R.Pascua	A. Arañes	Y.Perez	D.Dadulla	R.Pascua	A. Arañes
01/20/2023	0	Initial Issuance	D. Castillo	J. Loterte	C. Villanueva	A. Arañes	Y.Perez	D.Dadulla	R.Pascua	A. Arañes
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Noted	Establish Date:	January 20, 2023		