
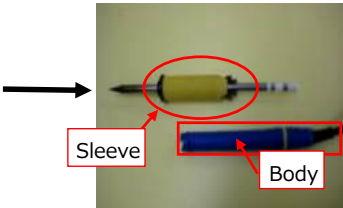
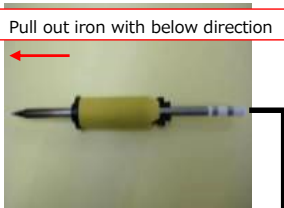






	Process Name/ Title:		Document No:		WI-PRO-SHM-046	
	Iron Replacement Procedure		Effective Date:		March 20, 2023	
	WORK INSTRUCTION		Rev. No.:		1	
	Product Code/Name:	Customer Code:	Page No.:		1 of 1	
ALL		⚠ ALL				

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
A	<p>Iron replacement</p> <p>(1) Power off the soldering equipment. (①) (2) Remove the sleeve assembly while pushing in the lock parts (two places) of the sleeve assembly (②) (3) Pull the tip out of the sleeve (③) (4) Hold the tip of the iron and insert it into the sleeve (④) ※ Insert the tip to the point where a click sounds. (5) Firmly push the sleeve into the body of iron (⑤)</p> <div>       </div> <p>① Turn power off ② Take sleeve off from the body ③ Take the iron off sleeve</p> <p>④ Replace the iron and assemble. ⑤ Assemble sleeve to body of iron.</p> <p>Attention: Because the tip may be hot, use heat-resistant pad while replacing.</p>	
B	<p>Cautions after tip replacement</p> <p>(1) After replacing the tip, there is a possibility that the temperature setting in the soldering device and the actual tip temperature maybe different. Measure and calibrate the tip temperature after replacing the tip. (Refer to WI-PRO-SHM-029) ⚠</p> <p>(2) If iron is not inserted correctly, equipment shows [S-E] on the display.</p> <p>(3) Do not touch the iron tip directly during changing.</p> <p>(4) After replacing the tip, measure the leak voltage and Iron resistance, and fill in the check sheet. (F-PRO-SHM-004 Daily Checksheet(Iron Temperature))</p>	<p>(Use a heat-resistant pad because there is a risk of burns)</p>

						Prepare	Check	Approve
03/31/2024	1	Change Customer Code . Include Document reference No.	L.Famodulan	W. Habla/ W. Carbillon	O. Merin			
07/11/2019	0	Transferred Work instruction from NBC Japan-NBPS-9012 to ISO format(for History purpose only)	E.Obniala	O. Merin	O. Merin	L. Famodulan	W. Carbillon	O. Merin
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Est. date:	Jul 11, 2019	