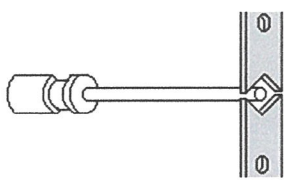


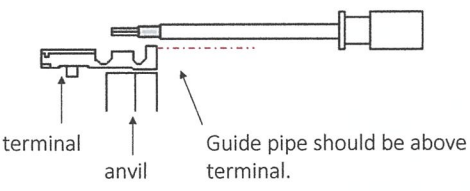
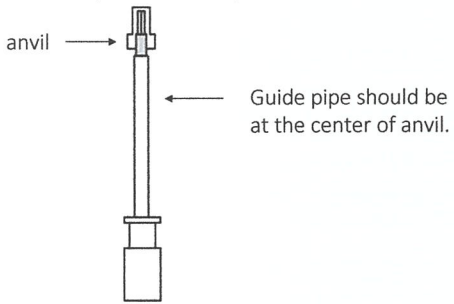
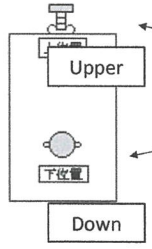



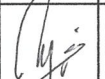

	Process Name/ Title:		Document No:	WI-PRO-CNC-028	
	Wire Cutting and Crimping / Checkpoints for Guide Pipe Set-Up		Effective Date:	July 10, 2017	
	WORK INSTRUCTION		Rev. No.:	0	
Product Code/Name:	Customer Code:	Rev. No.:	Page No.: Page 1 of 1		
ALL	ALL				

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
	<p>Applicable Models : C550 • 551 • 555 • 556 • 558</p> <p>Checkpoints before starting operation</p> <p>Center point check on guide pipe - Cutter side</p> <p>① When the machine is on the starting point, check the point of guide pipe is centered correctly (both up &amp; down and right &amp; left) by visual observation.</p>  <p>② Strip the wire and check stripping condition.</p> <div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;">  <p>GOOD</p> </div> <div style="text-align: center;">  <p>NO GOOD</p> </div> <div style="text-align: left;"> <p>Insulation is cut askew. (Pipe is off-centered.)</p> </div> </div> <p>* In case of being off-centered adjust in line with Work Instruction Sheet "Centering of Guide Pipe"</p> <p>Center point check on guide pipe- Applicator side</p> <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <p>( check from side view )</p>  </div> <div style="text-align: center;"> <p>( check from top view )</p>  </div> </div> <div style="display: flex; justify-content: space-between; margin-top: 20px;"> <div style="width: 45%;"> <p>(Adjustment of pipe height...at point)</p>  <p>Upper side adjust screw</p> <p>Down side adjust screw</p> <p>Loosen the wing screw &amp; turn the adjust screw.</p> <p>C550 C551 C555 C556 C558</p> </div> <div style="width: 45%;"> <p>(Adjustment of pipe to front/rear &amp; left/right)</p>  <p>* Move pipe to point-side crimp position by step action on operation screen, and adjust front/rear &amp; left/right by ▲-marked direction button (touch sensor). ... C550 • 551 • 555 • 556 • 558.</p> </div> </div> <div style="text-align: center; margin-top: 20px;">  </div>	

							Prepare	Check	Approve
									
	NBCP-1120-1	NA	Previously established Work Instruction( for history purpose only)	-	-	-	J. Garcia / Z. Mendez	O. MERIN	T. SUGIYAMA
Eff./Rev.Date	Doc/DRCN No.	Rev. No.(if applicable)	Details of change	Revise	Check	Approve	Est. date:	07/10/2017	