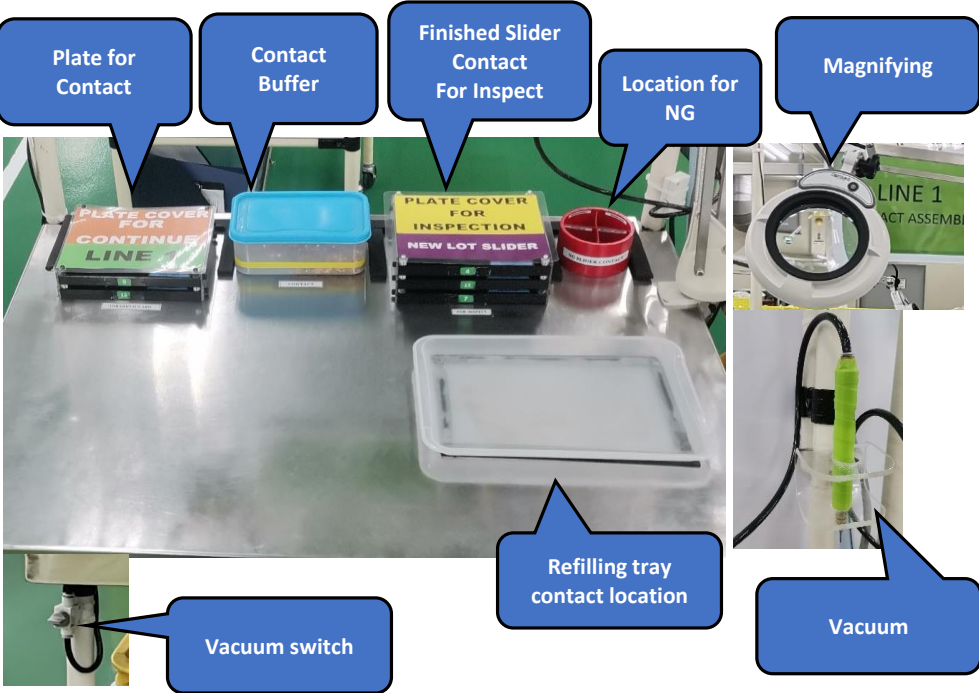



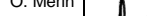


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No.	Process	Work Procedure/ Illustration	Tools / PPE	Records/Remarks/ Quality Pointers
1	<div>13</div> <div>Table Layout</div>		<div>  <div>Calliper</div> </div> <div>  <div>Brush</div> </div> <div>  <div>Clean Wiper</div> </div>	

03/01/2024	13	General revision , include tools/ PPE	L.Famodulan	A.Ayop	W.Carbillon	Prepare	Check	Approve
11/08/2023	12	Switch off vaccuum when encountered wrong position of contact.	L.Famodulan	A.Ayop	W.Carbillon			
05/23/2023	11	Change timing of slider condition inspection and include sequence of checking.	C.Recto	W. Carbillon	O. Merin			
01/04/2023	10	Include wipes for cleaning of plate before placing the Slider	L.Famodulan	C. Luna	O. Merin			
08/15/2022	9	Remove rework procedure and change to rework is strictly prohibited	C. Lalican	W. Carbillon	O. Merin			
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Est. date: June 1, 2017		



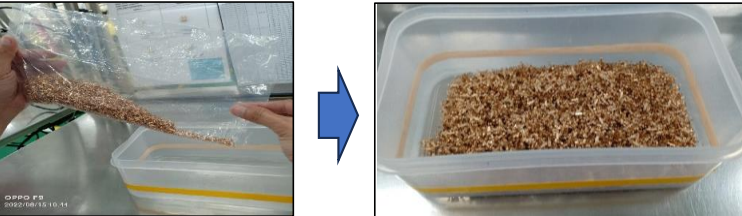
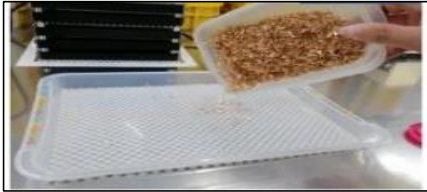
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No.	Process	Work Procedure/ Illustration	Tools / PPE	Records/Remarks/ Quality Pointers
2	 <b>Contact Preparation</b>	<div>1</div>  <div>Get a plastic of contact from the container</div>		
		<div>2</div>  <div>Carefully pour the contact from the plastic to another container (tupperware) to avoid deformation.</div>		<div>Observe proper handling:</div> <div>Never transfer or pick up contact using bare hands to avoid contamination, discoloration and</div>
		<div>3</div>  <div>From its container pour only enough quantity of contact to its tray prior assembly.</div>		<div>In case there is a left over, return it on the covered container.</div>



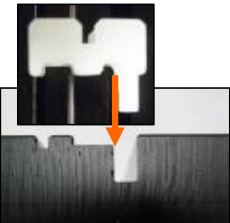

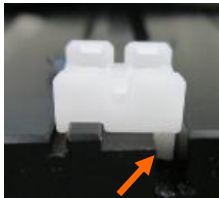

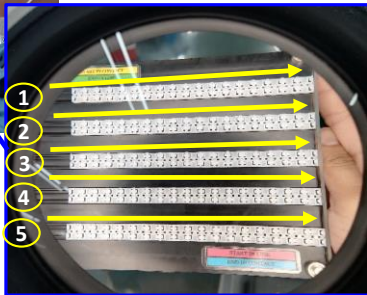

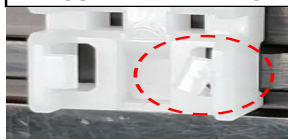
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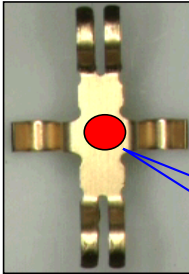





No.	Process	Work Procedure/ Illustration	Tools / PPE	Records/Remarks/ Quality Pointers
3	Putting slider at the Plate assembling table and conducting Inspection	<p>4</p>  <p>Clean the Plate assembling table using <u>brush</u> and <u>wipes</u></p>	 <p>Clean Wiper</p>	
		<p>5</p>  <p>Proper position</p>  <p>Set the slider(70575-0010) on the plate assembling table.</p>		 <p>Make sure slider leg is properly inserted to the</p>
		<p>6</p>   <p>Inspect condition of slider</p> <p>Checking of slider condition must be in sequence from top to bottom then from left to right.</p>		<p>NO GOOD</p>  <p>INCOMPLETE NAILS</p>  <p>DAMAGED/BROKEN NAILS</p>

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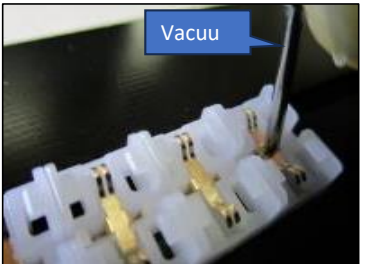
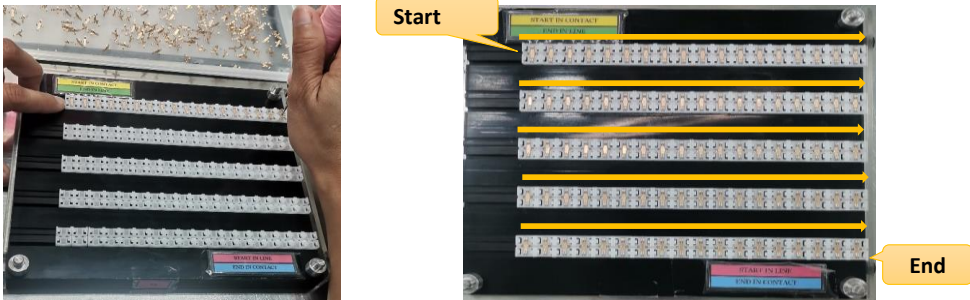

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No.	Process	Work Procedure/ Illustration	Tools / PPE	Records/Remarks/ Quality Pointers
13 4	Getting of contact from the tray using vacuum tools	<div><div>7</div><div></div><div>Get the contact from the tray using vacuum.</div></div> <div><div></div><div>Vacuum the center flat part of the contact</div><div>Vacuum tip should be in exactly vertical position on the flat center part.</div></div> <div><div><div>GOOD</div></div><div>Observe proper position of vacuum tip in getting the</div><div><div>NG</div></div></div>	<div><div></div><div></div><div>Vacuum.</div></div>	<div>If encountered <b>wrong position</b> of contact, switch off the vaccum to remove contact from the tip.</div> <div></div>




Vacuum.

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No.	Process	Work Procedure/ Illustration	Tools / PPE	Records/Remarks/ Quality Pointers
<div>13</div> <div>5</div>	<div>Insertion of contact to the slider</div>	<div>8</div> <div>  <p>Fixed the Slider using left Index Finger with support of middle</p> </div> <div>  <p>Vacuu</p> <p>Vacuum tip should be vertical to the slider during contact assembly.</p> <p>Check the contact sound and insertion to indicate that contact is properly inserted in the slider.</p> </div> <div>  <p>Start</p> <p>End</p> <p>Proper direction of contact assembly should start on the upper left side of the first row going to the right .</p> </div>		<div>  <p><b>AVOID TOUCHING OF CONTACT</b></p> <p>&gt; Contact must be fully inserted to the slider .</p> <p>&gt; Gap and unbalanced insertion is not allowed.</p> <p>&gt; Do not forced the deformed contact to insert inside the slider.</p> <p><b>&gt; If encountered Deform or Mis Align Contact : DISPOSE</b></p> <p><b>REWORK/REPAIR IS STRICTLY PROHIBITED</b></p> </div>



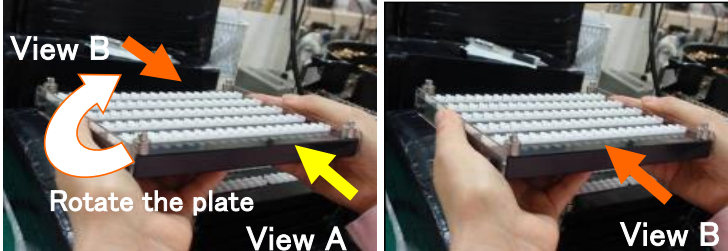

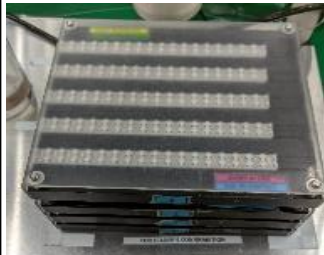
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No.	Process	Work Procedure/ Illustration	Tools / PPE	Records/Remarks/ Quality Pointers
6	13 Conduct Inspection	<p>9</p>  <p>Conduct inspection using a <b>Magnifier</b> after assembling contact ( 7D0349-0040)</p> <p>Check the whole plate if have missing</p>		<p><b>Document reference</b></p> <p>Refer to <b>IS-PRO-COS-004</b> for inspection standard for Slider Contact condition</p>
		 <p>Slant the tray and check the contact Assembly <b>in VIEW A position.</b></p>		
		<p>10</p>  <p>Rotate the tray 180° and check the contact <b>in the VIEW B position .</b></p>		
		<p>11</p>  <p>After inspection,put the plate of assembled slider contact on the</p>		 <p>Make sure to put cover on the top of the finished plate to avoid dirt and dust.</p> <p>Maximum Plate layer: <b>8pcs</b></p>

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No.	Process	Work Procedure/ Illustration	Tools / PPE	Records/Remarks/ Quality Pointers
7	<div> <div>13</div> <div>Final Verification ( Final Inspector)</div> </div>	<div> <div>12</div> <div>  <div>Get assembled parts at designated contact line and conduct another inspection</div> </div> </div> <div> <div>13</div> <div>  <div>The assigned final verifier will then put the inspected assembled slider contact in the push cart used in parts delivery which is the location</div> </div> </div>		<div>  <div>           If encountered <b><u>NO GOOD CONTACT or ASSEMBLED PARTS</u></b> directly put it on the NG container.         </div> <div> <b>Note : For Drop Contact put it also in the NG Container</b> </div> <div>           Make sure to put all No good contact in the container and do not mix it to Good Contact.         </div> <div> <b><u>REWORK/REPAIR IS STRICTLY PROHIBITED</u></b> </div> </div>