



Process Name/ Title: <b>PACKING INSTRUCTION</b>		Document No:	<b>WI-QAD-QAC-085</b>
<b>WORK INSTRUCTION</b>		Effective Date:	<b>August 19, 2021</b>
Product Code/Name: <b>7M0519</b>	Customer Code: <b>TRJ</b>	Rev. No.: <b>2</b>	Page No.: <b>Page 1 of 1</b>

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside Oricon box		Qty/box	72pcs.	18pcs* 4bdls
			Mat'l name	Dim.	Qty.
			Oricon box	386*550* 243	1
			Vinyl sheet	1520* 1500	1
			Partition board	343*510	1
			Plastic vinyl bag	420*280	4
②	Put products (18pcs*2bdls) in opposite direction.	  <p>Plastic vinyl bag of MR SW assy</p> <p>Connector should not be bend to avoid peel off tape</p> <div>  <p><b>STRAIGHT Condition:</b> Connector are placed on the <u>side</u> of the box</p> </div> <div>  <p><b>BEND Condition:</b> Connector are placed on the <u>corner</u> of the box</p> </div>			
③	Put partition board.				
④	Put products (18pcs*2bdls) on 2nd layer in opposite direction.				
⑤	⚠ Fold the vinyl sheet. Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box.	  <p>If need to attach 4M tag Put 4M tag at the upper left side of the box</p>			

Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Noted
08/19/2021	2	Additional note and update location of tags in step number 5	C.Dimallig	M.Lumbres	E.Mendoza	
10/10/2019	1	Change packing position (Connector should not be bend to avoid PEEL OFF TAPE)	C.Dimallig	M.Lumbres	E.Mendoza	
11/24/2018	0	Initial issue: Separate Packing Instruction from WI-QAD-QAC-038 : Additional quality pointers	C.Dimallig	M.Lumbres	E.Mendoza	
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Effectivity date: November 24, 2018

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