










	Process Name/ Title:		Document No:	WI-PRO-COM-027	
	Cleaning Wire-Solder Waste Disposal		Effective Date:	February 15, 2024	
	WORK INSTRUCTION		Rev. No.:	0	
	Product Code/Name: ALL	Customer Code: ALL	Page No.:	1 of 1	

No.	Work Procedure/ Illustration			Records/Remarks/ Quality Pointers		
	Details of work	Illustration	Checkpoint			
1	Place Cleaning Wire holder to yellow box for cleaning		 <p>When solder waste is difficult to remove or harden.</p>  <p>When some wire starts to worn out.</p>			
2	Remove the upper cover and take out the cleaning wire		 <p>Dispose solder waste after operation</p>			
3	Unravel cleaning wire in trash can (intended only for solder waste), Rub to remove solder waste.		<p>DO NOT USE ESD GLOVES WHEN CLEANING OF SOLDER WASTE. USE THE RUBBER GLOVES PROVIDED</p> <p>Compare to boundary sample</p>	<p><b>CHANGE CLEANING WIRE IMMEDIATELY, IF SOLDER RESIDUE IS DIFFICULT TO REMOVE, HARDEN OR SOME WIRE STARTS TO WORN OUT.</b></p>		
4	Put cleaning wire into holder. (Clean side has to face to bottom)		<p>If wire is sticking out of case, cut wire and reduce volume.</p>			
5	Put cleaner into blue box after cleaning  Return to each line after.					
				Prepared	Checked	Approved
						
02/15/2024 0 Merging WI-PRO-COS-049 of CSW and WI-PRO-SHM-001 of Hotmelt.				A. Ayop	C. Calayan	W. Garbillon
Eff./Rev. Date Rev. No. Details of change				Revise	Check	Approve
				Est. date: February 15, 2024		