









	Process Name/ Title: <b>PACKING INSTRUCTION</b>		Document No: <b>WI-QAD-QAC-034</b>	
	WORK INSTRUCTION		Effective Date: <b>June 21, 2024</b>	
	Product Code/Name: <b>7M0529</b>	Customer Code: <b>TRJ</b>	Rev. No.: <b>7</b>	Page No.: <b>Page 1 of 1</b>

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers																				
①	Spread Vinyl sheet inside oricon box		<table border="1"> <tr> <td>Qty/box</td> <td>144</td> <td>9pcs* 16bdl's</td> </tr> <tr> <td>Mat'l name</td> <td>Dim.</td> <td>Qty.</td> </tr> <tr> <td>Oricon box</td> <td>386*55* 243</td> <td>1</td> </tr> <tr> <td>Vinyl sheet</td> <td>1250*1250</td> <td>1</td> </tr> <tr> <td>Vinyl bag</td> <td>300*200</td> <td>16</td> </tr> <tr> <td>Partition board</td> <td>343*510</td> <td>3</td> </tr> </table>	Qty/box	144	9pcs* 16bdl's	Mat'l name	Dim.	Qty.	Oricon box	386*55* 243	1	Vinyl sheet	1250*1250	1	Vinyl bag	300*200	16	Partition board	343*510	3	<div style="display: flex; justify-content: space-between;"> <span>7</span> <span>7</span> </div>	
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②	Put products (9pcs*4bdl's)		<b>Note</b> 1. Step number 5 is applicable: only in QC FG Inspection.																				
③	Lay out partition board. Put products (9pcs*4bdl's) on 2nd layer	 																					
④	Lay out partition board. Put products (9pcs*4bdl's) on 3rd layer	 																					
③	Lay out partition board. Put products (9pcs*4bdl's) on 4th layer	 																					
⑤	Fold the vinyl sheet.  Put NBP Identification tag at the top. Then Warehouse Identification tag at lower right side of the box.	  <p>If need to attach 4M tag Put 4M tag at the upper left side of the box</p>																					
			Prepared	Checked	Approved																		
6/21/2024	7	Change bundle qty to 9 pcs ; Change vinyl sheet size to 1250x1250; Change vinyl bag size to 300 to 200	M. Garcia	R. Pascua	O. Merin																		
4/29/2021	6	Change quantity from 108 to 144pcs. (Additional 1 bundle and 1 partition board )	C.Dimailig	M.Lumbres	E. Mendoza																		
05/21/2019	5	Change quantity from 72 to 108pcs.	C.Dimailig	M.Lumbres	E. Mendoza																		
03/15/2019	4	Removal of small vinyl bag	C.Dimailig	M.Lumbres	E. Mendoza																		
10/10/17	0	Initial issue	J. Bonete	E. Mendoza	T. Sugiyama																		
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved																		
			Establish Date: October 10, 2017																				

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