
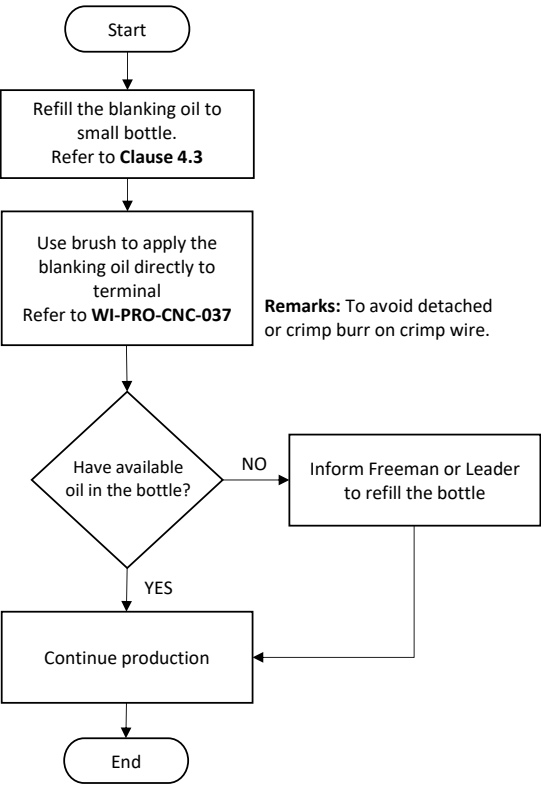


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	Process Name/ Title:		Document No:		WI-PRO-CNC-061	
	Control of Indirect Materials in Cutting and Crimping		Effective Date:		October 9, 2024	
	WORK INSTRUCTION		Rev. No.:		3	
	Product Code/Name:	Customer Code:	Page No.:		2 of 2	
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No.	Work Procedure/ Illustration	In-Charge
	<p>4.4 HOW TO USE BLANKING/TERMINAL OIL</p> <p>4.4.1. All blanking/terminal oil bottle must have label.</p> <p>4.4.2. Using small bottle drop the oil in oil pot.</p> <p>4.4.3 If necessary apply oil in terminal using clean brush.</p> <p>Refer to WI-PRO-CNC-037</p> <p>4.5 IN-CASE THERE IS A CHEMICAL SPILL</p> <p>4.5.1. Inform leader</p> <p>4.5.2. Call the attention of Leader.</p> <p>4.5.2. Leader will inform the Chemical Spill Response Team or other responsible person within the facility</p> <p>4.5.3. Before cleaning up the spill, be sure that you can do safely. You must have the right personal protective equipment, such as eye protection, and protective gloves.</p> <p>Following steps should be taken during spill clean up</p> <ul style="list-style-type: none"> • Prevent the spread of dust and vapors. • Control the spread of liquid • Absorb the liquid <p>Add absorbents to the spill, working from the spill's outer edges toward the center</p> <ul style="list-style-type: none"> • Collect and contain the clean-up residues • Collect and contain the clean-up residues • Keep cleanup materials separate from normal trash. <p>Contact the environmental health and safety officer for guidance in packaging and labeling cleanup residues.</p> <ul style="list-style-type: none"> • Decontaminate the area and affected equipment 	<p>Note: Using of Blanking/Terminal Oil in Terminal is to avoid Quality Issue like Crimp Burr and Detached Terminal</p>
5	<p>FIRST AID MEASURE</p> <p>5.1 Eye Contact : In case of contact with eyes, flush immediately with plenty of cool water for at least 15 minutes while holding eyelids open. DO NOT permit victim to rub the eyes and get medical attention.</p> <p>5.2 Skin Contact : Remove contaminated clothing/shoes. Wash thoroughly with soap and water. If irritation persists, contact physician.</p>	
6	<p>TRAINING AND RE-ORIENTATION:</p> <p>6.1 Training / Refresher for Control of Indirect Material shall be discussed during re-certification of operators by the Process Trainers.</p>	

	<p>Proper using of Blanking/Terminal Oil in the Process</p>  <pre> graph TD Start([Start]) --> Refill[Refill the blanking oil to small bottle. Refer to Clause 4.3] Refill --> Apply[Use brush to apply the blanking oil directly to terminal Refer to WI-PRO-CNC-037] Apply --> Decision{Have available oil in the bottle?} Decision -- NO --> Inform[Inform Freeman or Leader to refill the bottle] Decision -- YES --> Continue[Continue production] Inform --> Continue Continue --> End([End]) </pre> <p>Remarks: To avoid detached or crimp burr on crimp wire.</p>	<p>Operator</p> <p>Leader / Freeman / Operator</p> <p>Operator</p>
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