









	Process Name/ Title:		Document No:		WI-QAD-QAC-259	
	PACKING INSTRUCTION		Effective Date:		June 21, 2024	
	WORK INSTRUCTION		Product Code/Name:		Customer Code/ Customer:	
	7N0142		TRJ		Rev. No.: 2	
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No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside folding box.		Qty/box	108 \triangle 2	9pcs* 12bdl's
			Mat'l name	Dim.	Qty.
			Oricon box	386*55*243	1
			Vinyl sheet	1250* 1250 \triangle 2	1
			Partition board	343* 510	2
			Vinyl bag	300* 200	12
②	Put the products inside the box (9pcs* 4 bundles)		Note : Step 4 is applicable only to QC FG inspection.		
③	Layout partition board Put the products (9pcs* 4 bundles) on the 2nd layer	  			
④	Layout partition board Put the products (9pcs* 4 bundles) on the 3rd layer	  			
⑤	Fold the vinyl sheet. Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box.	  <p>Note : If need to attach 4M tag Put 4M tag at the left side of the box</p>			
6/21/2024	2	Change bundle quantity from 18 pcs to 9pcs ; Change vinyl sheet size to 1250 x1250	M. Garcia	R.Pascua	O. Merin
5/21/2024	1	Change document control no. from WI-ENG-PDE-441 to WI-QAD-QAC-259; Change illustration to the right position of the product in the box.	Y.Perez	M.Garcia	R.Pascua
07/03/2023	0	Initial Issue	K.Doria	J. Loterte	C. Villanueva
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved
			Establish Date: March 1, 2022		

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