













Process Name/ Title: <b>PACKING INSTRUCTION</b>		Document No:	<b>WI-QAD-QAC-163</b>
<b>WORK INSTRUCTION</b>		Effective Date:	<b>June 21, 2024</b>
Product Code/Name: <b>7N0028</b>	Customer Code: <b>TRJ</b>	Rev. No.: <b>3</b>	Page No.: <b>Page 1 of 1</b>

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside oricon box		Qty/box	108 <sup>3</sup>	9pcs* 12bdl's
			Mat'l name	Dim.	Qty.
			Oricon box	386*55*243	1
			<sup>3</sup> Vinyl sheet	1250*1250	1
			Partition board	343*510	2
			<sup>3</sup> Vinyl bag	300*200	12
②	Put the products (9pcs*4bdl's)		<b>Note :</b> 1. Step number 5 is applicable only in <b>QC FG Inspection</b> .		
③	Lay out partition board. Put the products (9pcs*4bdl's) on the 2nd layer.	 → 			
④	Put the products (9pcs*4bdl's) on 3rd layer.	 → 			
⑤	Fold the vinyl sheet.  Put NBP Identification tag at the top. Then Warehouse Identification tag at lower right side of the box.				

						Prepared	Checked	Approved	Noted
06/21/2024	3	Change bundle qty to 9 pcs ; Change vinyl sheet size to 1250x1250; Change vinyl bag size to 300 to 200	M. Garcia	R. Pascua	O. Merin	N/A			
5/9/2023	2	Update 4M tag attachment	M. Garcia	D. Dadulla	D. Dadulla	A. Arañes			
04/28/2021	1	Change standard quantity from 72 pcs. to 108 pcs. Per box (Additional 2 bundles of product and 1 partition board)	C. Dimailig	M. Lumbres	E. Mendoza	A. Arañes			
4/18/2020	0	Initial issue	C. Dimailig	M. Lumbres	E. Mendoza	A. Arañes			N/A
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Noted	Establish Date: April 18, 2020		

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