
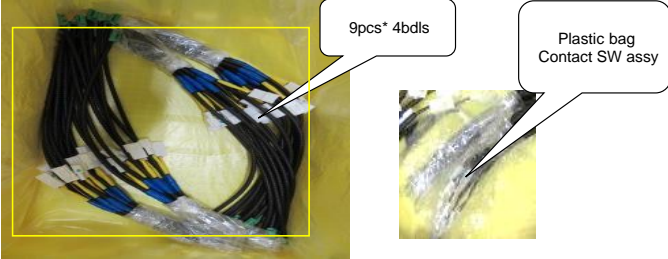
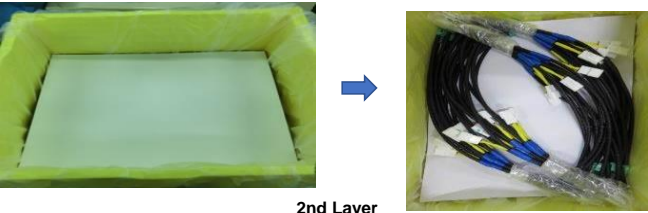
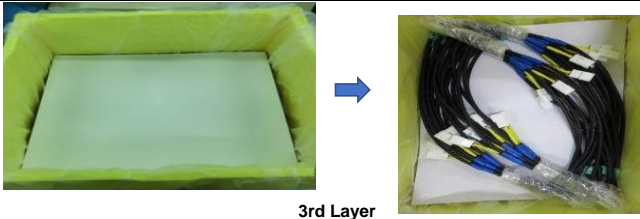
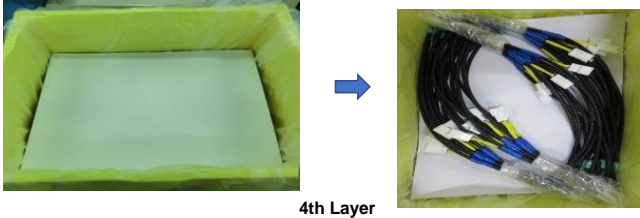
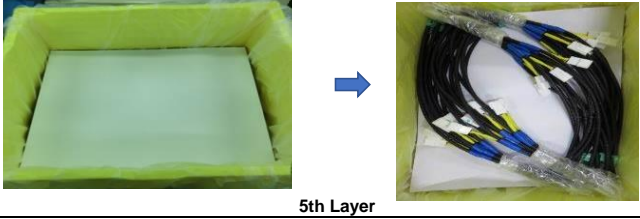

	Process Name/ Title:				Document No:		WI-ENG-PDE-854	
	PACKING INSTRUCTION				Effective Date:		March 1, 2024	
	Product Code/Name:		Customer Code/ Customer:		Rev. No.: 1		Page No.: Page 1 of 1	
7N0194		TRJ						

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers					
①	Spread Vinyl sheet inside folding box.		Qty/box	180	9pcs* 20bdls			
			Mat'l name	Dim.	Qty.			
			Oricon box	386*550* 243	1			
			Vinyl sheet	1250* 1250	1			
			Partition board	343* 510	4			
②	Put first bundle of products. (9pcs* 4bundles)		Vinyl bag	300*200	20			
			Note : Step 8 is applicable only to QC FG inspection.					
③	Layout partition board Put the products (9pcs* 4 bundles) on the 2nd layer							
④	Layout partition board Put the products (9pcs* 4 bundles) on the 3rd layer							
⑤	Layout partition board Put the products (9pcs* 4 bundles) on the 4th layer							
⑥	Layout partition board Put the products (9pcs* 4 bundles) on the 5th layer							
⑦	Fold the vinyl sheet. Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box.		Note : If need to attach 4M tag Put 4M tag at the left side of the box					
Eff. Date		Rev. No.	Details of change		Prepared by	Reviewed by	Approved by	Noted by
03/01/2024		1	Change Quantity from 108pcs to 180pcs request by Customer.		D.Castillo	C.Villanueva	A. Arañes	n/a
02/24/2024		0	Initial Issuance		A.Hernandez	C.Villanueva	A. Arañes	n/a
					Prepared by	Reviewed by	Approved by	Noted by
					Establish Date:	February 24, 2024		

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DCC Stamp