









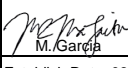

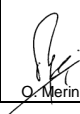




Process Name/ Title: PACKING INSTRUCTION		Document No:	WI-QAD-QAC-156
WORK INSTRUCTION		Effective Date:	June 21, 2024
Product Code/Name: 7M0487	Customer Code: TRJ	Rev. No.: 1	Page No.: Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside oricon box		Qty/box	324 ¹	9 pcs 36bdl's
			Mat'l name	Dim.	Qty.
			Oricon box	386*55*243	1
			¹ Vinyl sheet	1250 *1250	1
			¹ Vinyl bag	300*200	36
②	Put products (9pcs*12bdl's)		Partition board	343*510	2
			Note : 1. Step number 5 is applicable only in QC FG Inspection.		
③	Lay out partition board. Put products (9pcs*12bdl's) on 2nd layer.	  			
④	Lay out partition board. Put products (9pcs*12bdl's) on 3rd layer.	  			
⑤	Fold the vinyl sheet. Put NBP Identification tag at the top. Then Warehouse Identification tag at lower right side of the box.	  If need to attach 4M tag Put 4M tag at the upper left side of the box			

						Prepared	Checked	Approved
6/21/2024	1	Change bundle qty to 9 pcs ; Change vinyl sheet size to 1250x1250; Change vinyl bag size to 300 to 200	M. Garcia	R. Pascua	O. Merin			
3/13/2020	0	Initial Issue	C. Dimailig	M. Lumbres	E. Mendoza			
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Establish Date: 03/13/2020		

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