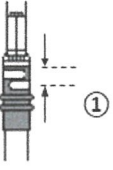
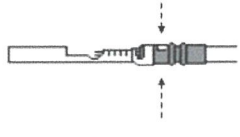
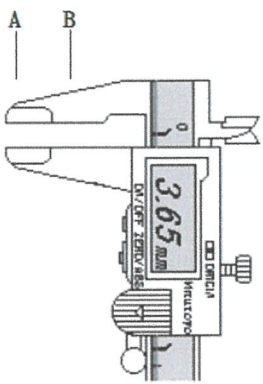
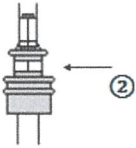
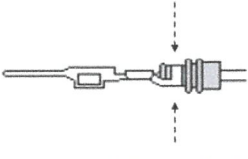
	Process Name/ Title:		Document No:	WI-PRO-CNC-019	
	Wire Cutting and Crimping / Insulation Height Check Method (for Waterproofseal)		Effective Date:	July 10, 2017	
	WORK INSTRUCTION		Rev. No.:	0	
Product Code/Name:	Customer Code:	Rev. No.:	Page No.: Page 1 of 1		
ALL	ALL				

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
1.	<p>025 Seal ▪ 040 III Seal ▪ 050 Seal</p> <p>Measure waterproof seal as per below procedure:</p> <div style="display: flex; justify-content: space-around; align-items: center;">   </div> <p style="text-align: center;">Measure the height.</p> <p>In order to measure the insulation barrel on both sides, use B of caliper and measure the height of area ①.</p> <p>*During measurement, caliper must not reach any point other than insulation crir</p> <div style="text-align: right;"> <p>Tools : Caliper</p>  </div>	
2.	<p>090 II Seal</p> <div style="display: flex; justify-content: space-around; align-items: center;">   </div> <p style="text-align: center;">Measure the height.</p> <p>Use the point A of caliper without hitting the seal, and measure the height around the center of insulation barrel ②.</p> <p>※ Be sure to adjust the face to measure and the caliper at horizontal and right angle.</p>	

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Eff./Rev.Date	Doc/DRCN No.	Rev. No.(if applicable)	Details of change	Revise	Check	Approve	Est. date:	07/10/2017
-	NBCP-1160	NA	Previously established Work Instruction(for history purpose only)	-	-	-		
							Prepare	Check
							J. Garcia / Z. Mendez	O. MERIN
								T. SUGIYAMA