






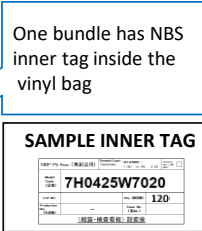
	Process Name/ Title:		Document No:	WI-ENG-PDE-519	
	PACKING INSTRUCTION		Effective Date:	May 5, 2022	
	WORK INSTRUCTION		Rev. No.:	0	
	Product Code/Name: 7H0425W7020	Customer Code: NBS	Page No.:	Page 1 of 1	

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Put Vinyl Sheet (1520 x 1500) inside the box.		Qty/ Box	120 pcs	10pcs* 12bdls
			Mat'l name	Dim.	Qty
			Master box	535*360* 150 mm	1
			Vinyl Sheet	1520*1500	1
			Partition Board	343*510	1
			Plastic Vinyl Bag	300*200mm	12
②	Put 6 bdls of products. (10pcs/bdl) in opposite direction.		Note : 1. For CSW use Orion box instead of DC box. 2. Step number 5 is applicable only in QC FG Inspection.		
③	Put partition board				
④	Put 6 bdls of products. (10 pcs/bdl) in opposite direction.				
⑤	Fold the vinyl sheet.				
⑥	Clip NBP Identification tag and NBS Tag at the left side of the box				
⑦	Attach NBS Identification tag at the left side of the box and NBP warehouse tag in the right side of the box.	 <div> Note : If need to attach 4M tag Put 4M tag at the left side </div>	Outgoing Inspectors are the person-in-charge in the attachment of NBP tag (warehouse tag) and NBS tag (outer tag) to its proper location.		



05/05/2022	0	Initial Issue	J. Loterte	C. Villanueva	A. Arañes	Prepare	Check	Approve
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Est. date	May 5, 2022	