



Process Name/ Title: PACKING INSTRUCTION		Document No:	WI-ENG-PDE-1063
WORK INSTRUCTION		Effective Date:	September 19, 2024
Product Code/Name: 7L0155	Customer Code: TRQSS	Rev. No.: 0	Page No.: Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Put Vinyl Sheet (1520 x 1500) inside carton box.		Qty/box	80	40pcs *2bdl
			Mat'l name	Dim.	Qty.
			DC carton	1131*781	1
			Vinyl sheet	1520*1500	1
			Vinyl bag	420*280	2
②	Put first bundle of products. (40pcs*1bundle)				
③	Put second bundles of products in opposite direction. (40pcs*2 bundles)				
④	Fold the vinyl sheet then close the flaps and put ID tag (Inner tag at the top of the plastic and Outer tag at the right side of the front of the box) .				

							Prepared	Reviewed	Approved	Noted
09/19/24	0	Initial issue	A.Hernandez	C. Villanueva	A. Arañes	n/a	A.Hernandez	C. Villanueva	A. Arañes	n/a
Eff./Rev. Date	Rev. no.	Details of change	Prepared	Reviewed	Approved	Noted	Established. date:	September 16, 2024		

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