

Process Name/ Title: PACKING INSTRUCTION		Document No:	WI-QAD-QAC-098			
WORK INSTRUCTI	Effective Date:	May 16, 2023				
Product Code/Name:	Customer Code:					
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		WORK INSTRUCTION Effective Date:		e Date:	May 16, 2023					
		U	Product Code/Name: 7M0555	Customer TR.		Rev. No.:	4	Page No	o.: Pag	e 1 of 1
No.			Work Procedure/ Illustration				Records/Remarks/ Quality Pointers			
1	Spre	ad Vinyl sheet inside		1				Qty/box	108	9 pcs. X 12 bdls.
		oricon box.		1				Mat'l name	Dim.	Qty.
			10000000000000000000000000000000000000					Oricon box	386 x 55 x 243	1
								Vinyl sheet	1520 x 1500	1
								Partition board	343 x 510	2
(2)							<u>/4</u>		420 x 280	12
2	(9	Put products pcs. x 4 bundles)		9pcs x 4bdls			et SW assy	Note: 1. Step numb FG Inspection	er 5 is applicat า.	ole only in QC
		<u> </u>	1st Layer							
3		out partition board. Put products pcs. x 4 bundles) on 2nd layer		20	and layer					
4		out partition board. Put products pcs. x 4 bundles) on 3rd layer			d layer					
(5)	Put N Ware	Ild the vinyl sheet. IBP Identification tag at the top.Then chouse Identification at lower right side of the box.		If	need to attach 4 ut 4M tag at the	IM tag upper left side c	of the box			
05/40/2020	+							Prepared	Checked	Approved
05/16/2023 05/10/2023	4		bundle from 18 pcs. to 9 pcs. and vinyl bag qty. from	m 6 to 12.	S. Malabuyoc M. Garcia	D. Dadulla R. Alcantara	A. Arañes A. Arañes	†		
05/10/2023	3 Update 4M tag attachment and additional note			rvi. Gaitia	M.L. mahar	n. Aidiles	1			

						Prepared	Checked	Approved
05/16/2023	4	Change quantity per bundle from 18 pcs. to 9 pcs. and vinyl bag qty. from 6 to 12.	S. Malabuyoc	D. Dadulla	A. Arañes			
05/10/2023	3	Update 4M tag attachment and additional note	M. Garcia	R. Alcantara	A. Arañes			
05/21/2019	2	Change quantity from 72 to 108 pcs.	C.Dimailig	M.Lumbres	E.Mendoza	_		
03/15/2019	1	Removal of small vinyl bag	C.Dimailig	M.Lumbres	E.Mendoza	malder	Mua	And a
11/28/2018	0	Initial issue :Separate Packing Instruction from WI-QAD-QAC-034	C.Dimailig	M.Lumbres	E.Mendoza	\$ Malabuyoc	\ \ \ \ \ \ \	A. Aranes
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Established da	ate: Novembe	r 28 2018

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