












Process Name/ Title: PACKING INSTRUCTION		Document No:	WI-QAD-QAC-070
WORK INSTRUCTION		Effective Date:	July 5, 2024
Product Code/Name: 7L0054	Customer Code: TRQSS	Rev. No.: 3	Page No.: Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	③ Put Vinyl Sheet (1250 x 1250) inside carton box.	<div>③</div>	Qty/box	176	88pcs *2bdls
			Mat'l name	Dim.	Qty.
			DC carton	1131*781	1
			③ Vinyl sheet	1250*1250	1
			Vinyl bag	420*280	2
Note : ③ Step number 5 is applicable only in QC FG Inspection.					
②	Put first bdl of products. (88pcs.)				
③	Put second bdl with opposite direction. (88pcs.)				
<div>③ ④</div>	Fold the vinyl sheet				
⑤	Close the flaps and put ID tag (Inner tag at the top of the plastic and Outer tag at the right side of the front of the box) .	<div>③ Note : If need to attach 4M tag Put 4M tag at the left side</div>			

						Prepare	Check	Approve
07/05/2024	3	Change Vinyl Sheet Size from 1520x1500 to 1250x1250; Change picture of no. 1; Modify no. 4 and Addition of no. 5; Modify note.	J. De La Cruz	D.Dadulla	R.Pascua			
01/24/2022	2	Change quantity per bundle from 56 to 88 pcs. & from 112 to 176 pcs. per box	M. Garcia	R. Alcantara	A. Arañes			
10/22/2020	1	Change quantity per bundle from 50 to 56 pcs. & from 100 to 112 pcs. per box	C.Dimaillig	M.Lumbres	E.. Mendoza			
11/15/2018	0	Initial Issue : Removal of Silica gel and Bubble sheet	C.Dimaillig	M.Lumbres	E.. Mendoza			
Eff./Rev. Date	Rev. no.	Details of change	Prepared	Checked	Approved	Established. date: 11/15/2018		

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