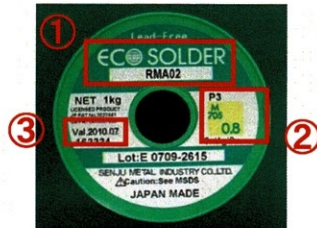
	Process Name/ Title:		Document No:	WI-PRO-COS-019
	CONTACT SWITCH ASSEMBLY/ Parts usage important precautions		Effective Date:	August 15, 2018
	WORK INSTRUCTION		Rev. No.:	1
	Product Code/Name: ALL	Customer Code: TRJ / TRQSS	Page No.:	Page 1 of 2

Work Procedure/ Illustration

Records/Remarks/ Quality Pointers

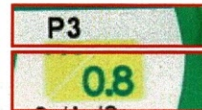
1. Rosin solder important precautions



① items name inspections



② wire diameter • flux
number inspections

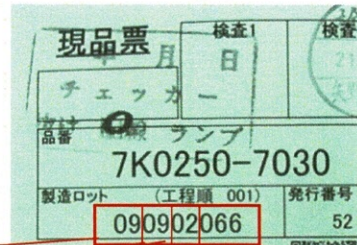
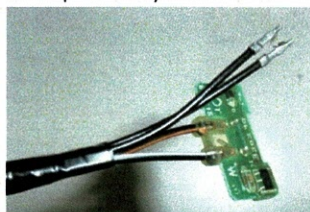


③ usage deadline inspection



2. SUB-ASSY important usage precautions

① production day inspection, daily
report entry

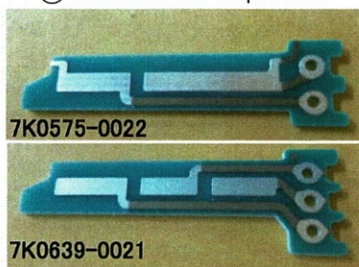


2009/ 9/ 2/ production lot

terminal conductor deadline usage, production day, within or less than 6months

3. stator important usage precaution

① items number inspections



② production day inspection, daily entry




2017/ 1/ 31/ production lot

stator dead line usage, production day, within or less than 6months

annotation : please do not use wrong item, expired item

if there is wrong or expired item report it to supervision staff

August 15, 2018	NA	Adjustment on declaration of recorded lot number on stator and revision of storage for solder wire. Previously revised Work Instruction from NBC Shanghai and establishment of translation.-NBHS-1597 (for history purpose only)	L. Alarzar	M. Demiden	O. Merin	Prepare	Check	Approve
Eff./Rev. Date	Rev. No.	Details of change	Prepare	Check	Approve	Est. date:	06/01/2017	

	Process Name/ Title:		Document No:	WI-PRO-COS-019
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Work Procedure/ Illustration

Records/Remarks/ Quality Pointers

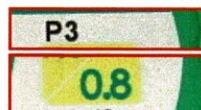
1. rosin solder replacement procedure



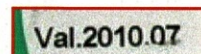
① items name inspections



② wire diameter • flux
number inspections



③ usage deadline inspection



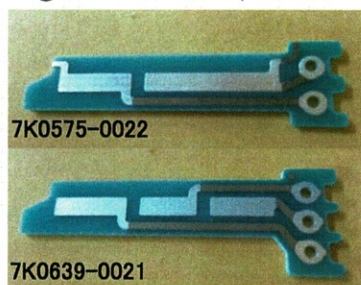
when you are going to replace rosin solder (check) ① items name ② wire diameter • flux number inspection items validation usage(expiration) ③ always get at the front end part of wire shooter rack.



Minimum Capacity - 8 rolls
Maximum Capacity - 12 rolls

2. stator replacement procedure

① items number inspections



② production day inspection, daily entry



when you are going to replace the stator check production lot# place the old one in front, and the new one place it in the back side