

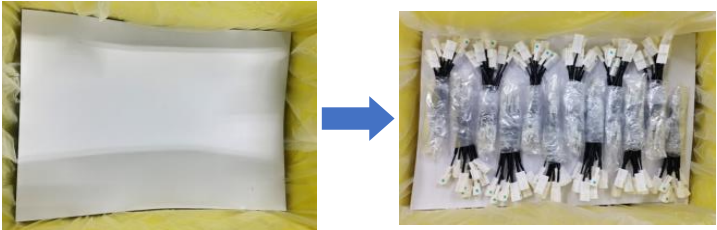
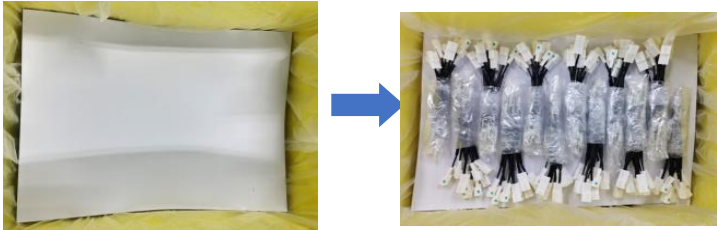
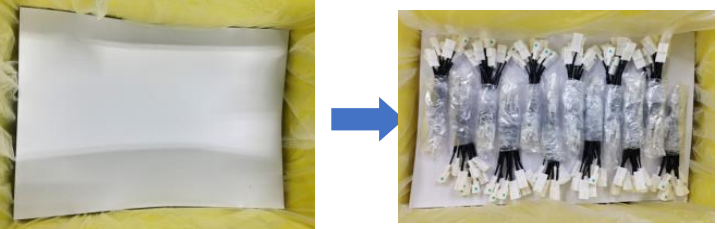

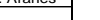






Process Name/ Title: PACKING INSTRUCTION		Document No:	WI-QAD-QAC-086
WORK INSTRUCTION		Effective Date:	June 26, 2024
Product Code/Name: 7M0544	Customer Code: TRJ	Rev. No.: 4	Page No.: Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside oricon box		Qty/box	432 ⁴	9pcs* 48bdls
			Mat'l name	Dim.	Qty.
			Oricon box	386*55*243	1
			⁴ Vinyl sheet	1250*1250	1
			⁴ Vinyl bag	300*200	48
②	Put products (9pcs*12bdls)		Partition board	343*510	3
			Note: 1. Step number 6 is applicable only in QC FG Inspection.		
③	Lay out partition board. Put products (9pcs*12bdls) on 2nd layer				
④	Lay out partition board. Put products (9pcs*12bdls) on 3rd layer				
⑤	Lay out partition board. Put products (9pcs*12bdls) on 4th layer				
⑥	Fold the vinyl sheet. Put NBP Identification tag at the top. Then Warehouse Identification tag at lower right side of the box.				
			If need to attach 4M tag Put 4M tag at the upper left side of the box		

						Prepared	Checked	Approved
06/26/2024	4	Change bundle qty to 9 pcs ; Change vinyl sheet size to 1250x1250; Change vinyl bag size to 300 to 200	M. Garcia	R. Pascua	O. Merin			
5/10/2023	3	Update Step no. 6 with additional note	M. Garcia	R. Alcantara	A. Arañes			
7/10/2019	2	Change quantity from 324 to 432 pcs.	C. Dimailig	M. Lumbres	E. Mendoza			
03/15/2019	1	Removal of small vinyl bag	C. Dimailig	M. Lumbres	E. Mendoza			
11/28/2018	0	Initial issue : Separate Packing Instruction from WI-QAD-QAC-035	C. Dimailig	M. Lumbres	E. Mendoza			
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Establish Date: November 28 2018		

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