No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Put Vinyl Sheet （1520 x 1500) inside the box.		**Qty/ Box**	120 pcs	10pcs* 12bdls
			Mat'l name	**Dim.**	**Qty**
			Master box	535*360* 150 mm	1
②	Put 6 bdls of products. (10pcs/bdl) in opposite direction.		**Vinyl Sheet**	1520*1500	1
			Partition Board	343*510	1
			Plastic Vinyl Bag	300*200mm	12
③	Put partition board		**Note :** 1. For CSW use Oricon box instead of DC box. 2. Step number 7 is applicable only in QC FG Inspection.		
④	Put 6 bdls of products. (10 pcs/bdl) in opposite direction.	One bundle has NBS inner tag inside the **SAMPLE INNER TAG** 7H0337W7020B 120	Make sure that the inner tag indicates the correct terminal expiration date.		
⑤	Fold the vinyl sheet.				
⑥	Clip NBP Identification tag and NBS Tag at the left side of the box				
⑦	Attach NBS Identification tag at the left side of the box and NBP warehouse tag in the right side of the box.	7H0337W7020B 04-22 10 120 **Note :** **If need to attach 4M tag** **Put 4M tag at the left side**	Outgoing Inspectors are the person-in-charge in the attachment of NBP tag (warehouse tag) and NBS tag (outer tag) to its proper location.		

			Prepare	Check	Approve
			J. Loterte	C. Villanueva	A. Arañes
04/21/2022	0	Initial Issue	J. Loterte	C, Villanueva	A. Arañes
			Revise	Check	Approve
Eff./Rev. Date	Rev. No.	Details of change	Est. date		April 21, 2022

NBC (Philippines)
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DCC Stamp