

## Process Name/Title:

## REPAIR PROCEDURE FOR PEEL-OFF TAPE

WORK INSTRUCTION

Effective Date:

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Document No:

WI-ENG-PDE-013

May 10, 2019

Product Code/Name: 15E210-0091

Customer Code: TRP

Rev.No.:

Page No.:

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No. Work Procedure / Illustration Records/Remarks/ Quality Pointers  1 Check peel-off tape  Check peel-off tape  Peel-off tape  1. Do not press the peel-off tape  1. Do not press the peel-off tape  1. Do not press the peel-off tape  2. After pushing up the tape, check the peel-off tape and slightly push-up the tape, check the push-up the tape. After checking the peel-off tape and slightly push-up the tape. After checking the peel-off tape.  3 Bending wire and coupler  1. Do not press the peel-off tape  1. Do not press the peel-off tape. In the tape, check the peel-off tape and slightly push-up the tape, check the peel-off tape. In the tape, check the peel-off tape and slightly push-up the tape, check the peel-off tape. In the tape, check the peel-off tape.  1. Do not over bend  2. Do not over bend  3. Do not over bend  4. Do not over bend  1. Do not over ben				102210-0031	110	•								
Push-up the tape  Peel-off tape  1. Do not press the peel-off tape  1. Do not press the peel-off tape  1. Do not press the peel-off tape  2. After pushing up the tape, check the peel-off tape  2. Do not peel all of tape  3. Bending wire and coupler  After checking the peel-off tape. Hold the harness using left hand and slowly bend the coupler to enhance the peel-off tape for cutting.  Propared  Propared  Obacked Approved Noted  Approved Noted  The propared Checked Approved Noted  Approved Noted  D. Castillo J. Lotefo A. Shimanure  A	No.			Work Procedure / Illustration										
Push-up the tape  1. Do not press the peel-off tape 2. After pushing up the tape, check the peel-off tape.  1. Do not press the peel-off tape 2. Do not peel all of tape 3. After checking the peel-off tape.  1. Do not over bend	1	Check peel-off tape		have peel-off tape.								Do not press the peel-off tape		
After checking the peel-off tape. Hold the harness using left hand and slowly bend the coupler to enhance the peel-off tape for cutting.  Prepared Checked Approved Noted  State 9  D. Castillo J. Loterte A. Shimamura Advances	2	Push-up the tape		1. Hold the harness using left hand then put your right pinky finger to the peel-off tape and slightly  2. After pushing up the tape, check the peel-off tape and slightly							1. Do no 2. Do no	Do not press the peel-off tape     Do not peel all of tape		
9 Jales 9 July Suite A. Shimamura Alalanes	3			After checking the peel-off tape. Hold the harness using left hand and slowly bend the coupler to enhance the peel-off tape for					1. Do no	1. Do not over bend				
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	Eff./F	Rev. Date	Rev. No	Details of change		Prepared	Checked	Approved	Noted Es		J. Loterte	A. Shimamura	/A! Aranes	

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Records/Remarks/ Work Procedure / Illustration No. **Quality Pointers** Peel-off tape NG GOOD 1. Hold the harness using left hand and hold the scissor using right hand. Then cut peel-off tape slowly and carefully. 1. Do not cut the wire Cutting peel-off tape 2. No tape, coupler and wire damage 2. After cut, check the peel-off WITHOUT BEND WITH BEND 5 Pressing the tape 2. Hold the coupler using right hand then 1. After cutting the tape, make 2 times pressing. straight the wire and coupler slowly. 1, No peel-off tape 2. No flip-out tape 6 Visual inspection

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