
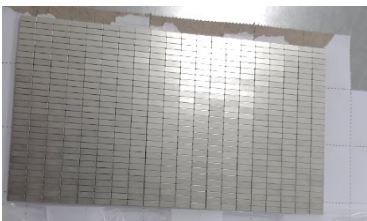
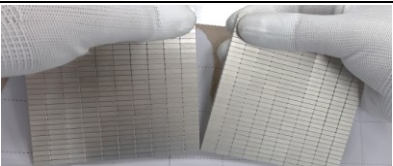
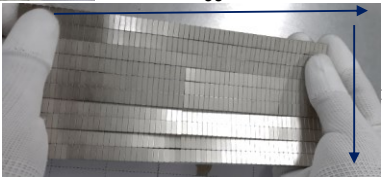
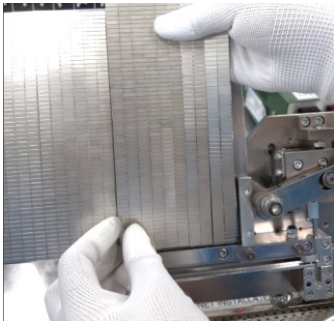
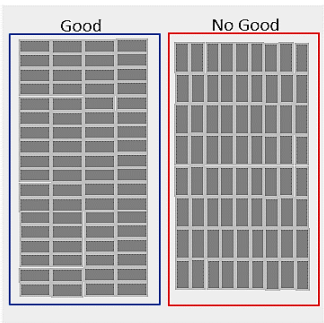



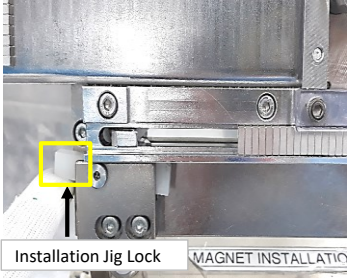




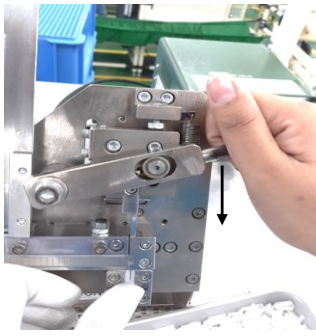
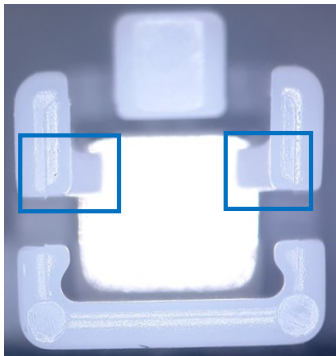
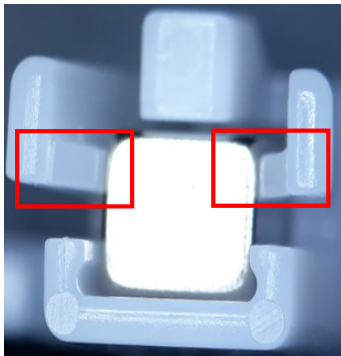

	Process Name/ Title:		Document No:	WI-PRO-COM-023	
	MAGNET ASSEMBLY		Effective Date:	August 16, 2022	
	WORK INSTRUCTION		Rev. No.:	0	
	Product Code/Name: ALL	Customer Code: ALL	Page No.:	Page 1 of 2	

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
1	<p>Remove the all magnet from cardboard</p> <p>Arrange all the magnet properly</p>  	<p>Ensure to wear gloves</p> <p>Use 7K0580-0050 magnet</p> <p>Before and after operation check the daily inspection chart</p>
2	<p>Divide the magnet into two</p> <p>Form 60 x 10 magnet</p>  	
3	<p>Place the magnet in magnet holder jig properly</p> <p>Repeat the process until 2 pads of magnet is finish</p>  	<p>Ensure that the magnet holder jig is clean</p>
4	<p>Get the magnet into magnet holder</p> <p>Inspect the magnet</p>  	<p>Ensure to unlock the jig to prevent machine NG</p> <p>Magnet should be free from dent, discoloration, scratch and dirt</p>
5	<p>Insert the magnet in magnet installation jig and remove the excess magnet</p> <p>Push the lever up to unlock the magnet installation jig</p>  	<p>Always unlock the magnet installation jig</p>

08/16/2022	0	Transfer Document from WI-PRO-MRS-005	L. Famodulan	C. Luna	O. Merin	Prepare	Check	Approve
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Est. date:	06/01/2017	

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No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers
6	Return the magnet in the magnet pad  Get the magnet slider	 	Use 7K0580-0010 slider
7	Insert the slider the in the installation jig  While holding the slider push the lever to install the magnet	 	Ensure to push the lever into its lower point within 0.2 secs
8	Inspect the slider magnet	<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <div style="border: 1px solid blue; padding: 2px;">GOOD</div>  </div> <div style="text-align: center;"> <div style="border: 1px solid red; padding: 2px;">NO GOOD</div>  </div> </div>	Slider magnet should be free from dirt, deform, unlock, discoloration. Refere to IS-QAD-QAC-003
9	Put the inspected slider magnet in the in the magnet pad		<p>If encounter NG: STOP- CALL- WAIT</p> <p>Call the attention of Leader if encountered abnormality</p> <p>Check condition of Magnet Pad every after 2 months Note : If worn out immediately change the plastic</p>

#### Quality Pointer:

1. If the shape of magnet holder or magnet is rectangle, oblong separate the item and suspend the setting.
2. Check North/ South magnetic pole assembling direction