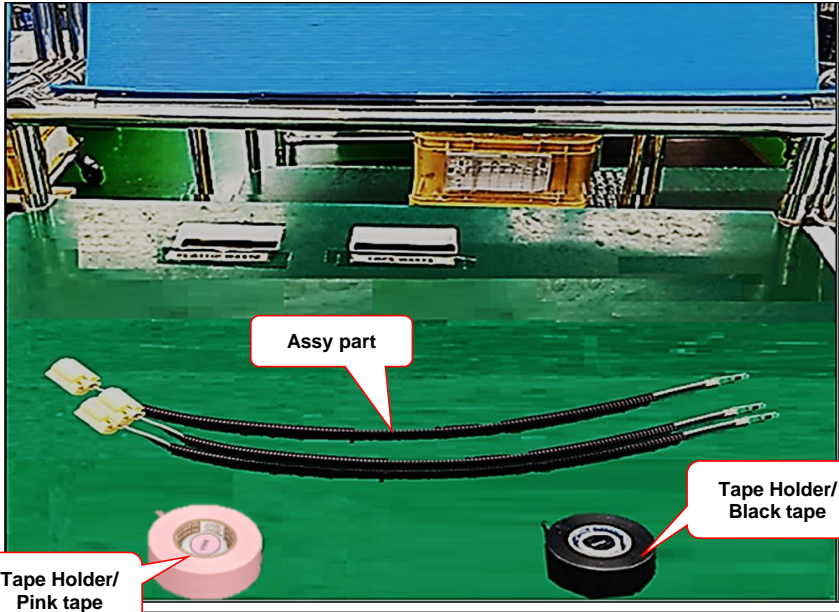







WORK INSTRUCTION  
TAPING ASSEMBLY PROCESS

Effectivity Date:	November 20, 2024		
Validity Date:	n/a		
Document No.:	WI-ENG-PDE-1111		
Revision No.:	1	Page No.:	1 of 4

Process Name/Title:			
Model code/Part number:	NB8 / 7N0209-7020Aa	Customer:	TRJ
Car Model:	SUBARU-LEGACY		
Purpose:	<input type="checkbox"/> PROTOTYPE	<input type="checkbox"/> PRE-LAUNCH	<input checked="" type="checkbox"/> MASSPRO

PARTS:		1. Assy Part 2. Pink tape (20mm)		3. Black tape (20mm)		JIG:	n/a
NO.	PROCESS NAME		WORK PROCEDURE/ ILLUSTRATION			TOOLS/PPE	QUALITY POINTERS
1	Taping	Table Lay-out	<div>Table Lay-out</div> 			<div><b>Safety Instruction</b> Be sure to wear prescribed personal protective equipment during operation (gloves, finger cots, etc.)</div> <div><b>Housekeeping</b> 1. Maintain and always practice 5's. 2. Personal things on the workplace is prohibited. Keep it in your locker.</div> <div><b>Alert level</b> For any trouble, inform the Assembly Assistant Supervisor or Line Leader for immediate corrective action.</div>	1. No excess/lacking of parts/tools

Revision History							Prepared by	Reviewed by	Approved by	Noted by
										
11/20/24	1	Change pre-launch to mass pro.	A.Hernandez	C. Villanueva	A. Arañes	n/a				
10/03/24	0	Initial issue.	A.Hernandez	C. Villanueva	A. Arañes	n/a	A.Hernandez	C. Villanueva	A. Arañes	n/a
Eff. Date	Rev. No	Details of Change			Revised	Reviewed	Approved	Noted	Est. Date:	October 03, 2024

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# WORK INSTRUCTION

## TAPING ASSEMBLY PROCESS

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NB8 / 7N0209-7020Aa

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n/a

Document No.:

WI-ENG-PDE-1111

Purpose:

☐ PROTOTYPE

☐ PRE-LAUNCH


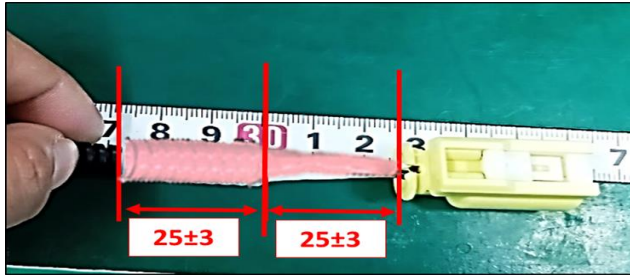


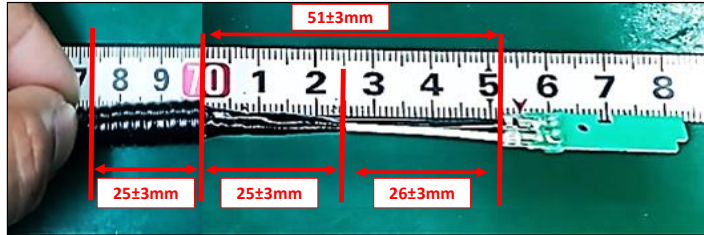
☒ MASSPRO

Revision No.:

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PARTS:		1. Assy part 2. Pink tape (20mm) 3. Black tape (20mm)		JIG:	1. Measuring tape
NO.	PROCESS NAME	WORK PROCEDURE/ ILLUSTRATION		TOOLS/PPE	QUALITY POINTERS
2	Taping 1 Black Corrugated tube to Wire near connector				<div>1. No flip-out tape 2. No peel-off tape 3. No loose tape 4. No missing tape 5. No wrong use of tape 6. No wrong dimension</div> <div>MEASURING TAPE</div>  <div><b>Important reminders/note/s:</b> 1. Please use calibrated/verified measuring tape when getting the measurement.</div> <div><b>Document references;</b> 1. Please refer to <b>WI-PRO-ASY-001</b> for taping procedure.</div>
3	Taping 2 Black Corrugated tube to Wire near terminal				

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**TAPING ASSEMBLY PROCESS**

Validity Date:

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**NB8 / 7N0209-7020Aa**Customer: **TRJ**Car Model: **SUBARU-LEGACY**

Document No.:

**WI-ENG-PDE-1111**

Purpose:

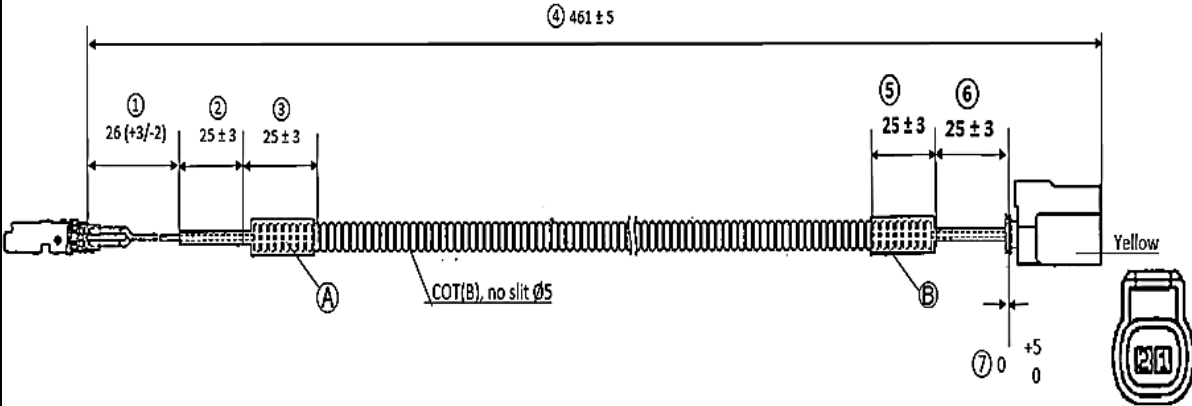

☐ PROTOTYPE☐ PRE-LAUNCH☒ MASSPRO

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<b>PARTS:</b>	1. Assy Parts			JIG:	1. Measuring tape
<b>NO.</b>	<b>PROCESS NAME</b>	<b>WORK PROCEDURE/ ILLUSTRATION</b>		<b>TOOLS/PPE</b>	<b>QUALITY POINTERS</b>
4	Taping	Measurement			<p>1. No wrong dimension</p> <p><b>Important reminders and note/s:</b></p> <p>1. Please use calibrated/verified measuring tape when getting the measurement.</p> <p>2. For Hatsumono, Nakamono and Owarimono.</p> <div><b>MEASURING TAPE</b></div> 

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☐ PROTOTYPE☐ PRE-LAUNCH☒ MASSPRO

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PARTS:

n/a

JIG:

n/a

**VISUAL INSPECTION/QUALITY CHECKPOINTS****TAPING****7N0209-7020Aa**

- ① No Wrong Use Color of Tape
- ② No Missing Tape (PINK and BLACK)

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