






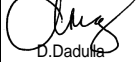

	Process Name/ Title:		Document No:	WI-QAD-QAC-204
	PACKING INSTRUCTION		Effective Date:	June 4, 2024
	Product Code/Name:	Customer Code:	Rev. No.: 1	Page No.: Page 1 of 1
	7L0108	TRQSS		

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	<div> <div>△1</div> <div>Put Vinyl Sheet (1250 x 1250) inside carton box.</div> </div>	<div> <div>△1</div>  </div>	Qty/box	160	80pcs *2bdl's
			Mat'l name	Dim.	Qty.
			DC carton	1131*781	1
			△1 Vinyl sheet	1250*1250	1
			Vinyl bag	420*280	2
②	Put the first bundle of products. (80pcs/bundle)		Note : 1. Contact Switch assembly should be always on top. 2. Step number 5 is applicable only in QC FG Inspection . △1		
③	Put the second bundle of products. (80pcs/bundle) Total of 2 bundles/box				
△1 ④	Fold the vinyl sheet				
⑤	Close the flaps and put ID tag (Inner tag at the top of the plastic and Outer tag at the right side of the front of the box) .	<div> <div>△1</div>  </div> <div>  <p>Note : If need to attach 4M tag Put 4M tag at the left side</p> </div>			

						Prepare	Check	Approve
06/04/2024	1	Change Vinyl Sheet Size from 1520x1500 to 1250x1250; Change picture of no. 1; Modify no. 4 and Addition of no. 5; Add note no. 2.	J. De La Cruz	D.Dadulla	R.Pascua			
09/20/2022	0	Initial Issuance	M. Garcia	R.Alcantara	A. Arañes	J. De La Cruz	D. Dadulla	R. Pascua
Eff./Rev. Date	Rev. no.	Details of change	Prepared	Checked	Approved	Established. date: September 20, 2022		

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