	Process Name/ Title:		Document No:	WI-PRO-COS-069
	FIFO of CONSUMABLES (Contact Assy)		Effective Date:	November 09, 2023
	WORK INSTRUCTION		Rev. No.:	0
	Product Code/Name: ALL	Customer Code: ALL	Page No.:	1


No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
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1. Request Minimum Stock Requirement for each consumable.See Table 1-1 for the list of consumables.


- \*Do not overstock
- \*Make sure to double check all the specifications of each item before receiving.


Table 1-1: List of consumables


Name	Specification	Stock		Unit
		Minimum	Maximum	
Gloves	White, Small	100	200	pairs
Green marker	TAT	5	10	cases
Ink	TAT	5	10	pack
Solvent	TAT	5	10	pack

KANBAN CARD		Process:	Contact SW Assembly
		Actual Part Picture Reference	
Specification	KULIMHI		
Part Name	CLEAN WIPER		
Stocks	3pack		
Capacity			

KANBAN CARD		Process:	Contact SW Assembly
		Actual Part Picture Reference	
Specification	TAT		
Part Name	Green marker		
Stocks	10 pcs.		
Capacity			

KANBAN CARD		Process:	Contact SW Assembly
		Actual Part Picture Reference	
Specification	White, Small		
Part Name	Gloves		
Stocks	200 pcs		
Capacity			

KANBAN CARD		Process:	Contact SW Assembly
		Actual Part Picture Reference	
Specification	TAT		
Part Name	Solvent		
Stocks	10 pcs.		
Capacity			

KANBAN CARD		Process:	Contact SW Assembly
		Actual Part Picture Reference	
Specification	TAT		
Part Name	Ink		
Stocks	10 pcs.		
Capacity			

11/09/2023	0	Newly establish Work Instruction for CSW Assy	L.Famodulan	A.Ayop	W.Carbillon	Prepared	Checked	Approved
Eff./Rev. Date	Rev. No.(if applicable)	Details of change	Revise	Check	Approve	Est. date: 11/09/2023		

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