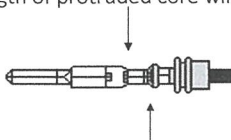
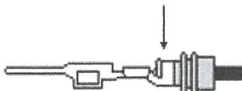
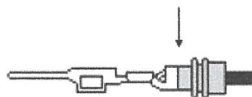
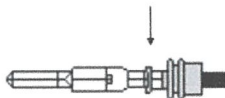
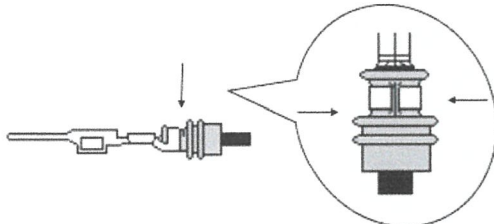
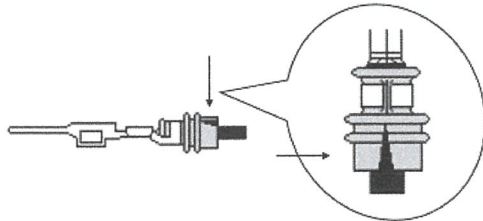












No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers																		
	<p>Checkpoints :</p> <p>Length of protruded core wire must be 0.5~1.0mm.</p>  <p>Core wire under bell mouth must be visible.</p> <p>Check the position of waterproof seal</p>  <p>Defects:</p> <p>1. Waterproof seal Sagging</p>  <p>2. Waterproof seal Biting</p>  <p>3. Crack on Waterproof seal</p>  <p>* Need to check the crack by pulling the seal.</p>  <p>* Crack may be found from different angles. Rotate the seal properly to check.</p> <p>4. Reverse Waterproof seal</p> 																			
		<table><tr><td></td><td></td><td></td><td>Prepare</td><td>Check</td><td>Approve</td></tr><tr><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td>J. Garcia / Z. Mendez</td><td>O. MERIN</td><td>T. SUGIYAMA</td></tr></table>				Prepare	Check	Approve										J. Garcia / Z. Mendez	O. MERIN	T. SUGIYAMA
			Prepare	Check	Approve															
																				
			J. Garcia / Z. Mendez	O. MERIN	T. SUGIYAMA															
Eff./Rev.Date	Doc/DRCN No.	Rev. No./#	Details of change	Revise	Check	Approve	Est. date:													
-	NBCP-1126	NA	Previously established Work Instruction (for history purpose only)	-	-	-	07/10/2017													

NBC (Philippines)  
MASTER COPY