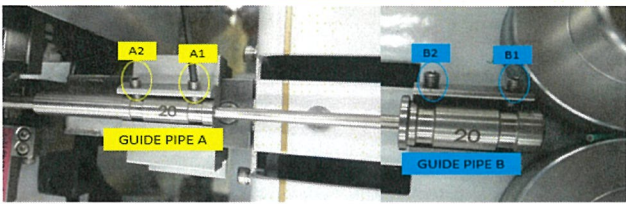
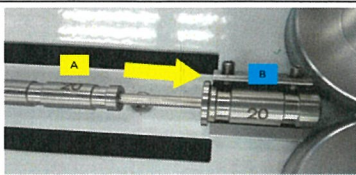

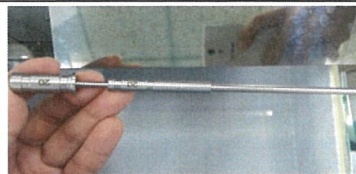

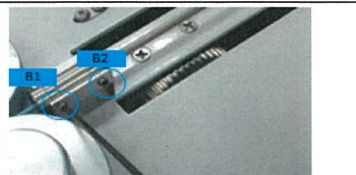

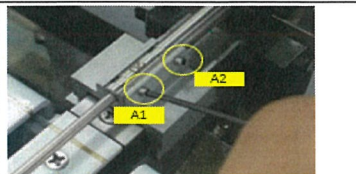
	Process Name/ Title:		Document No:	WI-PRO-CNC-052	
	Wire Cutting and Crimping / High Speed Machine Guide Pipe Changeover Procedure		Effective Date:	August 31, 2017	
	WORK INSTRUCTION		Rev. No.:	0	Page No.:
Product Code/Name: ALL		Customer Code: ALL			

No.	Work Procedure/ Illustration			Records/Remarks/ Quality Pointers
	Activity	Description	Illustration	
1.	Guide Pipe Disassembly	Loosen all guide pipe lock. See points A1, A2, B1 and B2.		
2.		Pull guide pipe A towards guide pipe B.		
3.		Remove both guide pipes by slowly raising guide pipe B.		
4.	Guide Pipe Assembly	Insert guide pipe B to guide pipe A.		
5.		Place guide pipe B on its position.		
6.		Tighten screws B1 and B2.		
7.		Push guide pipe A towards its position.		
8.		Tighten screws A1 and A2. Ensure that bolts are properly tightened. Check guide pipe position.		

Note :



Eff./Rev.Date	Doc/DRCN No.	Rev. No (if applicable)	Details of change	Revise	Check	Approve	Est. date:	08/31/2017
							Prepare: J. Garcia Check: O. MERIN Approve: T. SUGIYAMA	

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