

PACKING INSTRUCTION

WORK INSTRUCTION

Document No: Effective Date: WI-ENG-PDE-148

November 5, 2020

Product Code/Name:

Z01-81090-R030B

Customer Code/ Customer:

030B/NBC Hayashi

Rev. No.:

3

Page No.:

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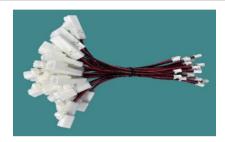
Records/Remarks/ No. Work Procedure/ Illustration **Quality Pointers** 3 1200 Spread Vinyl sheet inside

(1) folding box.



100pcs* 12bdls Mat'l name Qty. 750*1500 2 Vinyl sheet Vinyl bag 280*420 12 1 343*510

Bundle the 25 pcs harness using 1pc. black (2) vinyl tie



Get vinyl (plastic) bag then put 4 bundles inside. (3) Note: Directions should be alternate for each bundle. Put the ID tag inside then fold the plastic bag.

⅓



Arrange the packed harness in box as shown **(4)** in the illustration. (100pcs*2plastics with I.D tag inside) on both side.

1st layer: 2 platics 2nd layer: 2 plastics 3rd layer: 2 plastics

Total of 6 plastics



Fold the vinyl sheet. (5)

> Put NBP Identification tag at the top.

Add the partition board at the top.





	11/05/2020	3	Change quantity from 600 to 1,200pcs, change quantity of vinyl sheet from 1 to 2pcs and vinyl bag from 6 to 12pcs Change from taping of plastic bag to folding for every 100pcs. Add partition board Change vinyl bag size from 275'405 to 280"420 Change sequence of process 1 to 3 Change Part number from Z01-81090-G740A to Z01-81090-R740A Initial issue		R. Peñaloza	A. Shimamura	A. Arañes	Prepared	Checked	Approved
	8/24/20	2			R. Peñaloza	A. Shimamura	A. Arañes	Alux .	Shit	
	7/24/20	1			R. Peñaloza	A. Shimamura	A. Arañes	R. Peñaloza		
	07/20/20	0			R. Peñaloza	A. Shimamura	A. Arañes /		A. Shimamura	
Eff. Date		Rev. No.	Details of change		Prepared	Checked	Approved	Established D	020	

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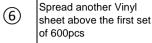
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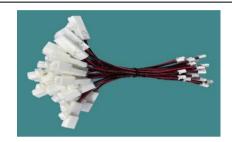
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Records/Remarks/ No. Work Procedure/ Illustration **Quality Pointers**





Bundle the 25 pcs harness using 1pc. black (7)vinyl tie



Get vinyl (plastic) bag then put 4 bundles inside. (8) Note: Directions should be alternate for each bundle. Put the ID tag inside then fold the plastic bag.



Arrange the packed harness in box as shown (9)in the illustration. (100pcs*2plastics with I.D tag inside) on both side.

1st layer: 2 platics 2nd layer: 2 plastics 3rd layer: 2 plastics

Total of 6 plastics



(10)

⅓

Fold the vinyl sheet.

Put NBP Identification tag at the top then warehouse Identification tag at front side of the





Note: If need to attach 4M tag Put 4M tag at the right side