




	Process Name/ Title:		Document No:	WI-QAD-QAC-232
	PACKING INSTRUCTION		Effective Date:	May 23, 2024
	Product Code/Name:	Customer Code/ Customer:	Rev. No.: 2	Page No.: Page 1 of 1
	75S063	TRJ		

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Prepare empty oricon box in the "after inspection area"		Qty/box	400	100pcs* 4bdl's
			Mat'l name	Dim.	Qty.
			Oricon box	386*55* 243	1
			Partition board	343* 510	3
			Vinyl bag	545* 450	4 <sup>2</sup>
②	Get the vinyl (plastic) bag then put the 100pcs harness. Insert products in same direction. Put the ID tag inside then fold the plastic bag.				
③	Put products in vertical position and partition board vertically and alternately with the products. (100pcs*4 bundles with ID tag inside)		White connectors must be on top position.		
④	Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box.	 <div>  <p>Note : If need to attach 4M tag Put 4M tag at the left side of the box</p> </div>			

						Prepared by	Checked by	Approved by
05/23/2024	2	Change vinyl size from 280*420 to 545*450	Y.Perez	M.Garcia	R.Pascua			
02/28/2024	1	-Change document control number from WI-ENG-PDE-702 to WI-QAD-QAC-232 -Remove Vinyl Sheet	M. Garcia	D.Dadulla	R.Pascua			
07/03/2023	0	Initial Issue	M. Ariola	J. Loterte	C. Villanueva			
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Establish Date:	July 03, 2023	