






	Process Name/ Title: <b>PACKING INSTRUCTION</b>		Document No: <b>WI-QAD-QAC-188</b>
	<b>WORK INSTRUCTION</b>		Effective Date: <b>July 2, 2024</b>
	Product Code/Name: <b>7R0104</b>	Customer Code: <b>TRMX</b>	Rev. No.: <b>4</b> Page No.: <b>Page 1 of 1</b>

No.	Work Procedure/ Illustration			Records/Remarks/ Quality Pointers		
①	Put Vinyl Sheet (1250 x 1250) inside TRMX box.		Qty/box	100pcs.	25pcs* 4bdls.	
			Mat'l name	Dim.	Qty.	
			TRMX box	544*370* 228mm	1	
			Vinyl sheet	1250*1250	1	
			Partition board	343*510	1	
			Plastic Vinyl bag	420*280	4	
②	Put 2 bdls. of products. (25pcs/bdl) in opposite direction.		<p>Plastic vinyl bag of Contact SW assy</p> 			
③	Put partition board		<p><b>Note:</b> 1. For <b>CSW</b> use Orion box instead of TRMX box. 1. Step number 5 is applicable only in FG Inspection</p>			
④	Put 2bdls. of products. (25pcs/bdl) in opposite direction.					
⑤	Fold the vinyl sheet. Put NBP Identification tag at the top and tape the flaps (two side and top portion). Then Warehouse Identification tag at right side of the box.	 				
<p>Note : if need to attach 4M tag Put 4M tag at the left side</p>						
			Prepared	Checked	Approved	Noted
07/02/2024	4	Change vinyl sheet size from 1520 x 1500mm to 1250 x1250mm	S. Malabuyoc	R. Pascua	O. Merin	
08/17/2021	3	Transfer document from WI-ENG-PDE-213 to WI-QAD-QAC-188. Change dimension of the box from 610*381*178mm to 544*370*228mm and change size of partition board from 342*584 to 343*510	C. Dimailig	M. Lumbres	E. Mendoza	
12/01/2020	0	Initial Issue	J. Loterte	A. Shimamura	A. Arañes	
Eff./Rev. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Est. date: December 1, 2020