













	Process Name/ Title: PACKING INSTRUCTION				Document No:		WI-QAD-QAC-264	
	WORK INSTRUCTION						Effective Date:	
	Product Code/Name: 7R0125		Customer Code/ Customer: TRMX		Rev. No.: 1		Page No.: Page 1 of 1	

No.	Work Procedure/ Illustration			Records/Remarks/ Quality Pointers											
①	Put Vinyl Sheet (1250 x 1250) inside TRMX box.	 	<table border="1"> <tr> <td>Qty/box</td> <td>400</td> <td>50pcs*8 bdl</td> </tr> <tr> <td>Mat'l name</td> <td>Dim.</td> <td>Qty.</td> </tr> <tr> <td>TRMX box</td> <td>544*370*228mm</td> <td>1</td> </tr> <tr> <td>Vinyl sheet</td> <td>1250*1250</td> <td>1</td> </tr> </table>	Qty/box	400	50pcs*8 bdl	Mat'l name	Dim.	Qty.	TRMX box	544*370*228mm	1	Vinyl sheet	1250*1250	1
Qty/box	400	50pcs*8 bdl													
Mat'l name	Dim.	Qty.													
TRMX box	544*370*228mm	1													
Vinyl sheet	1250*1250	1													
②	Put the products inside the box (opposite direction per bundle) (50pcs* 4 bundles)	 <p>50pcs X 4bdl</p>  <p>Plastic vinyl bag of CSW assy</p> <p>1st LAYER</p>	<table border="1"> <tr> <td>Partition board</td> <td>343*510</td> <td>1</td> </tr> <tr> <td>Vinyl bag</td> <td>420*280</td> <td>8</td> </tr> </table> <p>Note : Step 5 is applicable only in QC FG inspection.</p> <p>For CSW process, use Orion box instead of TRMX box.</p>	Partition board	343*510	1	Vinyl bag	420*280	8						
Partition board	343*510	1													
Vinyl bag	420*280	8													
③	Layout partition board														
④	Put another bundles inside the box (opposite direction per bundle) (50pcs* 4 bundles)	 <p>2ND LAYER</p>													
⑤	Fold the vinyl sheet. Put NBP Identification tag at the top and tape the flaps (two side and top portion). Then Warehouse Identification tag at right side of the box.	  <p>Note : If need to attach 4M tag Put 4M tag at the left side of the box</p>													

							Prepared by	Checked by	Approved by	Noted by
06/27/24	1	Change vinyl sheet size to 1250 x 1250. Transferred from WI-ENG-PDE-571	S. Malabuyoc	R. Pascua	O. Merin	-				-
07/29/22	0	Initial Issue	M. Ariola	J. Loterte	C. Villanueva	A. Arañes				-
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Noted	Establish Date:	July 29, 2022		