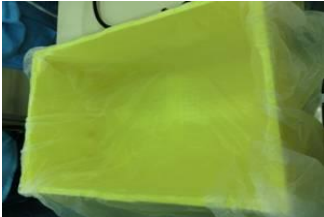








	Process Name/ Title: <b>PACKING INSTRUCTION</b>		Document No: <b>WI-QAD-QAC-056</b>	
	WORK INSTRUCTION		Effective Date: <b>July 10, 2021</b>	
	Product Code/Name: <b>7M0592</b>	Customer Code: <b>TRJ</b>	Rev. No.: <b>3</b>	Page No.: <b>Page 1 of 1</b>

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers																																																
①	Spread Vinyl sheet inside Orion box		Qty/box	72 pcs.	18pcs* 4bdls																																														
			Mat'l name	Dim.	Qty.																																														
			Oricon box	386*55* 243	1																																														
			Vinyl sheet	1520* 1500	1																																														
			Partition board	343*510	1																																														
			Plastic Vinyl bag	420*280	4																																														
②	Put products (18pcs*2bdls)	 <div style="display: flex; justify-content: space-around; margin-top: 10px;"> <div style="text-align: center;">  <p><b>STRAIGHT Condition:</b> Connector with 4 wires are placed on the <u>side</u> of the box</p> </div> <div style="text-align: center;">  <p><b>BEND Condition:</b> Connector with 4 wires are placed on the <u>corner</u> of the box</p> </div> </div> <div style="margin-top: 10px;">  <p>Plastic vinyl bag Contact SW Assy</p> </div>	<p>Connector with 4 wires insertion should not be bend to avoid peel off tape</p> <p>△</p> <p>Note : 1. Step number 5 is applicable only in QC FG Inspection.</p>																																																
③	Lay out partition board.																																																		
④	Put products (18pcs*2bdls) on 2nd layer																																																		
⑤	<p>△ Fold the vinyl sheet.</p> <p>Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box.</p>	 <div style="margin-top: 10px;">  <p>If need to attach 4M tag Put 4M tag at the upper left side of the box</p> </div>																																																	
<table border="1"> <tr> <td>07/10/2021</td> <td>3</td> <td>Additional note and update location of tags in step number 5</td> <td>C.Dimalig</td> <td>M.Lumbres</td> <td>E.Mendoza</td> <td>Prepared</td> <td>Checked</td> <td>Approved</td> <td>Noted</td> </tr> <tr> <td>10/10/2019</td> <td>2</td> <td>Change packing position (Connector with 4 wire insertion should not be bend to avoid PEEL OFF TAPE)</td> <td>C.Dimalig</td> <td>M.Lumbres</td> <td>E.Mendoza</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>05/30/2019</td> <td>1</td> <td>Removal of small vinyl bag</td> <td>C.Dimalig</td> <td>M.Lumbres</td> <td>E.Mendoza</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>10/15/2018</td> <td>0</td> <td>Initial issue</td> <td>C.Dimalig</td> <td>M.Lumbres</td> <td>E.Mendoza</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>Eff. Date</td> <td>Rev. No.</td> <td>Details of change</td> <td>Prepared</td> <td>Checked</td> <td>Approved</td> <td colspan="4">Effectivity date: October 15, 2018</td> </tr> </table>		07/10/2021				3	Additional note and update location of tags in step number 5	C.Dimalig	M.Lumbres	E.Mendoza	Prepared	Checked	Approved	Noted	10/10/2019	2	Change packing position (Connector with 4 wire insertion should not be bend to avoid PEEL OFF TAPE)	C.Dimalig	M.Lumbres	E.Mendoza					05/30/2019	1	Removal of small vinyl bag	C.Dimalig	M.Lumbres	E.Mendoza					10/15/2018	0	Initial issue	C.Dimalig	M.Lumbres	E.Mendoza					Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Effectivity date: October 15, 2018
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