










	Process Name/ Title:		Document No:		WI-PRO-SHM-005	
	FOOT TESTER CHECKING		Effective Date:		May 04, 2023	
	WORK INSTRUCTION		Rev. No.:		1	
	Product Code/Name:	Customer Code:	Page No.:		1 of 1	
ALL APPLICABLE		ALL APPLICABLE				

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
1	<div>   </div> <p>1.Put the left foot with ESD shoes in the tester plate of foot tester machine.</p> <div> <p>NOTE: Put each foot one at a time.</p> <div> <p>NO GOOD</p>  <p>Two foot on the machine.</p>  <p>One feet was in the floor.</p> </div> </div>	<p>Make sure to perform the foot testing process before entering the main area to check the static electricity level, as product components are sensitive to static electricity and possible transfer may occur.</p> <p>Do not wear gloves during checking.</p>

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
1	<div>     </div> <p>2.Press the button of the tester machine using your right hand until the result is displayed.</p>	<p>Make sure to wait until the LED light becomes steady before removing the hand from the button.</p>

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers																				
1	<div> <p>Left foot on the left side</p> <table border="1"> <thead> <tr> <th>NO</th> <th>NAME</th> <th>1</th> <th>2</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>OPERATOR 1</td> <td>0</td> <td></td> </tr> <tr> <td>2</td> <td>OPERATOR 2</td> <td></td> <td></td> </tr> <tr> <td>3</td> <td>OPERATOR 3</td> <td></td> <td></td> </tr> <tr> <td>4</td> <td>OPERATOR 4</td> <td></td> <td></td> </tr> </tbody> </table> <p>3.Record the result in F-PRO-SHM-003.</p>  <p>4.Repeat the process for the right foot.</p> </div>	NO	NAME	1	2	1	OPERATOR 1	0		2	OPERATOR 2			3	OPERATOR 3			4	OPERATOR 4			<p>Freeman/ Leader / Senior Leader must check if the operators conducted the foot testing and then put a sign on the signature area.</p>
NO	NAME	1	2																			
1	OPERATOR 1	0																				
2	OPERATOR 2																					
3	OPERATOR 3																					
4	OPERATOR 4																					

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
1	<div> <p>Countermeasure if the result is NO GOOD.</p> <div> <p>NO GOOD RESULT</p>  <p>Low LED lighted</p>  <p>High LED lighted</p> </div> <p>COUNTERMEASURE</p> <p>1.Clean shoes with sticky mat then conduct rechecking. 2.If the result after cleaning was NO GOOD, check the condition of the shoes, which may have already worn out, and immediately report to the Leader for replacement.</p> </div>	<p>If encountered abnormality,immediately call the attention of Leader.</p>

Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Est. date:	Prepare	Check	Approve
05/04/2023	1	General revision.	C.Recto	W.Habla/ W.Carbillon	O.Merin				
06/01/2017	0	Initial issue.	A.Yocor	O.Merin	T.Sugiyama				

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