
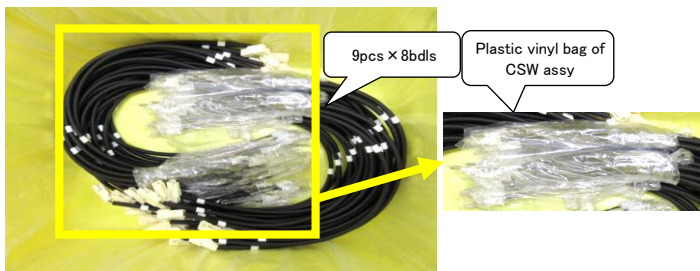






	Process Name/ Title:		Document No:	WI-ENG-PDE-289
	PACKING INSTRUCTION		Effective Date:	July 17, 2021
	Product Code/Name:	Customer Code/ Customer:	Rev. No.: 1	Page No.: Page 1 of 1
	7N0032		TRJ	

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside folding box.		Qty/box	216	9pcs* 24bdl's
			Mat'l name	Dim.	Qty.
			Oricon box	386*55* 243	1
			Vinyl sheet	1520* 1500	1
			Partition board	343* 510	2
			Vinyl bag	300* 200	24
②	Put the products inside the box (9pcs* 8 bundles)		Note : Step 5 is applicable only to QC FG inspection.		
③	Layout partition board Put the products (9pcs* 8 bundles) on the 2nd layer	  <p>2ND LAYER</p>			
④	Layout partition board Put the products (9pcs* 8 bundles) on the 3rd layer	  <p>3RD LAYER</p>			
⑤	Fold the vinyl sheet. Put NBP Identification tag at the top then warehouse Identification tag at front side of the box.	  <p>Note : If need to attach 4M tag Put 4M tag at the left side of the box</p>			

07/17/21	1	Change vinyl bag size; enlarge the important details; additional plastic reference; change location of tags	J. Loterte	C. Villanueva	A. Shimamura	A. Arañes	Prepared	Checked	Approved	Noted
06/11/21	0	Initial Issuance	J. Loterte	C. Villanueva	A. Shimamura	A. Arañes	J. Loterte	C. Villanueva	A. Shimamura	A. Arañes
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Noted	Establish Date: June 11, 2021			

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