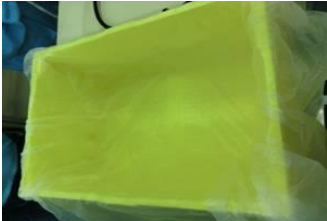









Process Name/ Title: PACKING INSTRUCTION		Document No:	WI-QAD-QAC-038
WORK INSTRUCTION		Effective Date:	June 25, 2021
Product Code/Name:	Customer Code:	Rev. No.:	Page No.:
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No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside Oricon box		Qty/box	108	18pcs*6bdls
			Mat'l name	Dim.	Qty.
			Oricon box	386*55*243	1
			Vinyl sheet	1520*1500	1
			Partition board	343*510	2
			Plastic bag	420*280	6
②	Put products (18pcs*2bdls)	 1st layer	Note : 1. Step number 5 is applicable only in QC FG Inspection.		
③	Lay out partition board. Put products (18pcs*2bdls) on 2nd layer				
		2nd layer			
④	Lay out partition board. Put products (18pcs*2bdls) on 3rd layer				
		3rd layer			
⑤	A Fold the vinyl sheet. Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box.	  If need to attach 4M tag Put 4M tag at the upper left side of the box			

06/25/2021	3	Additional note and Update Step number 5 tags location	C.Dimalig	M.Lumbres	E. Mendoza	Prepared	Checked	Approved	Noted
12/18/2018	2	Change quantity 72pcs. To 108 pcs.	C.Dimalig	M.Lumbres	E. Mendoza				
11/22/2018	1	Separate other model Packing Instruction : Additional quality pointers	C.Dimalig	M.Lumbres	E.Mendoza				
8/08/2018	0	Initial issue	C.Dimalig	M.Lumbres	E.Mendoza				
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Effectivity date: August 08, 2018			