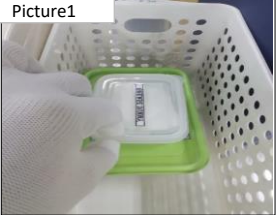
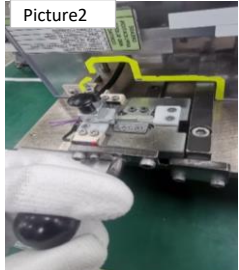



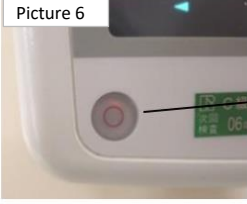
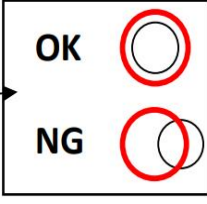
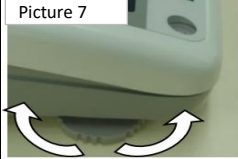
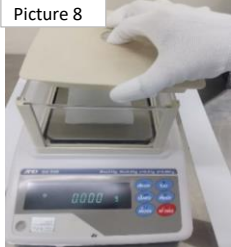



	Process Name/ Title:		Document No:	WI-PRO-COS-003	
	CONTACT SWITCH ELECTRIC SCALE		Effective Date:	April 28, 2022	
	WORK INSTRUCTION		Rev. No.:	2	
	Product Code/Name: ALL	Customer Code: ALL	Page No.:	Page 1 of 2	


No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
1	Get the Grease Dummy on Dummy Location (Pic. 1 ) 	
2	Conduct Grease Application ( Pic. 2 ) ( Refer to WI-PRO-COS-067 ) Wipe the Grease on Dummy ( Pic. 3 ) Repeat process No. 2 "FOUR TIMES"	Use <u>Wipes</u> to wipe the GREASE  
3	Go to Electric Scale and turn Body Switch "ON " (Pic. 4 ) "0" is Displayed (Pic. 5) Note : No GREASE will be measured first	 
4	Make sure that the Balance Indicator is on the Center (Pic. 6 )	  
5	> Open the cover of Electric Scale (Pic. 8 ) > Put the dummy without grease inside Electric Scale (Pic. 9 ) > Cover the Electric Scale to prevent wind ( Pic. 10 ) > Then when no. is stabled Press the "RE-ZERO " (Pic. 11 )	   

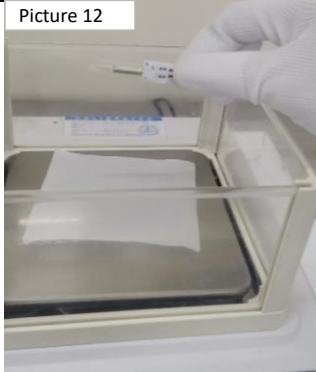

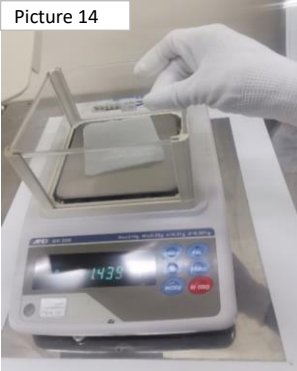

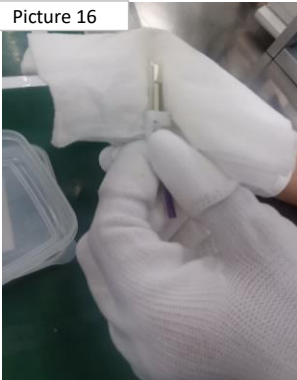
04/28/2022	2	General Revision based on Actual Procedure	L. Famodulan	C. Luna	O. Merin	Prepare	Check	Approve
09/09/2019	1	Change Customer Code from TRJ to ALL	J. Lorzano	D. Cornero	O. Merin			
06/16/2015	N/A	Work Instruction from NBC Shanghai	Sugiyama	-	Ogawa			
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Est. date:		

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	Process Name/ Title:		Document No:	WI-PRO-COS-003
	CONTACT SWITCH ELECTRIC SCALE		Effective Date:	
	WORK INSTRUCTION		Rev. No.: 2	Page No.: Page 2 of 2
Product Code/Name: ALL		Customer Code: ALL		

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers
2 6	Get the dummy from Electric Scale	Picture 12 	<b>Note :</b> Do not move or touch anything on the Electric scale so as not to lose its first reading
2 7	Conduct Grease Application " ONE TIME " NOTE : Do not remove GREASE on dummy	Picture 13 	
2 8	Put again the Dummy with GREASE on Electric Scale (Pic. 14) , measure and record on the Checksheet provided (F-PRO-COS-004 ) If Encounter the weight of Grease is above the limit repeat the process no. 7-8	Picture 14  Picture 15 	<b>Note :</b> Record the First Measurement of Grease weight after adjustment on the checksheet provided. Call the Attention of Leader when the Grease Weight is not on the Standard Refer to : <b>IS-PRO-COS-008</b> for the Standard Grease weight Specification
2 9	Clean the dummy with wipes and put back on the proper location	Picture 16  Picture 17 