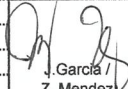


	Process Name/ Title:		Document No:	WI-PRO-CNC-017	
	Wire Cutting and Crimping / Wire and Strip Length Tolerance		Effective Date:	July 10, 2017	
	WORK INSTRUCTION		Rev. No.:	0	
Product Code/Name: ALL		Customer Code: ALL	Page No.:		Page 1 of 1

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers								
	<p>Wire Length Tolerance</p> <p>General Tolerance</p> <table border="1"> <thead> <tr> <th>Cutting Length (mm)</th> <th>Tolerance (mm)</th> </tr> </thead> <tbody> <tr> <td>~ 150</td> <td>± 1</td> </tr> <tr> <td>151 ~ 500</td> <td>± 2</td> </tr> <tr> <td>501 ~</td> <td>± 3</td> </tr> </tbody> </table> <p>Strip Length Tolerance</p> <p>General Tolerance (mm)</p> <div style="border: 1px solid black; padding: 10px; width: fit-content; margin: 10px auto;">± 0.5</div> <p>Important Points:</p> <p>Above tolerance is applicable when :</p> <ol style="list-style-type: none"> There is no specific instruction from wire cutting ledger. When wire cutting and stripping is done using automatic crimp machine. <div style="border: 2px solid blue; padding: 5px; margin-top: 20px; width: fit-content;">NBC (Philippines) MASTER COPY</div>	Cutting Length (mm)	Tolerance (mm)	~ 150	± 1	151 ~ 500	± 2	501 ~	± 3	
Cutting Length (mm)	Tolerance (mm)									
~ 150	± 1									
151 ~ 500	± 2									
501 ~	± 3									

						Prepare	Check	Approve
								
-	NBCP-1143	NA	Previously established Work Instruction(for history purpose only)	-	-	J. Garcia Z. Mendez	O. MERIN	T. SUGIYAMA
Eff./Rev.Date	Doc/DRCN No.	Rev. No. (if applicable)	Details of change	Revise	Check	Approve	Est. date:	07/10/2017