








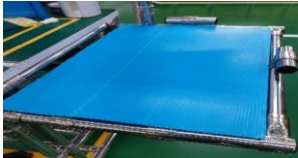




	Process Name/Title: Batching Process on ATO 1 models (With Two taping / Different color of tape)		Document No: WI-PRO-ASY-183	
	WORK INSTRUCTION		Effective Date: February 27, 2024	
	Product Code/Name: COMMON	Customer Code: COMMON	Rev.No.: 1	Page No.: 1 of 1

No.	Work Procedure / Illustration	Records/Remarks/ Quality Pointers
1	<div>      </div> <div>     </div> <p>1. Get the parts/inserted parts from box then prepare in the table based on the table lay-out per model.</p> <p>2. Flip input box once depleted to ensure that no other material or products will be left on the box.</p> <p>3. Insert VT/COT(if applicable) then conduct taping 1. Put in the box after every assy parts finished.</p> <p>4. After finish all taping 1, get assy parts again in the box then flip again to make sure no unfinished product will be left in the box.</p> <p>5. Get pre-assembled parts then conduct taping 2. After process conduct visual/by two's inspection.</p>	<div>  <p>Make sure to put DAMPLA BOARD on the input box holder before start production to prevent fallen material or product went on the finished box below input box holder when conducting flipping of box.</p> <p>ONE TAPE ONLY</p>  <p>Make sure only ONE TAPE in the table during process especially on models with two color of tape.</p> <p>NOTE: Sample model only</p> </div>

						Prepare	Check	Approve
2/27/2024	1	Inclusion of different color of tape in title	J. Reyes	C. Calayan	W. Carbillon			
10/11/2022	0	Establish work instruction for batching process.	C. Recto	A. Porcalla/W. Carbillon	O. Merin	J. Reyes	C. Calayan	W. Carbillon
Eff./Rev. Date	Rev. No	Details of change	Revise	Check	Approve	Est. date: 10/11/2022		

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