

Process Name/ Title: **Cleaning Wire-Solder Waste Disposal** 

Document No:

Effective Date:

WI-PRO-COS-049

July 25, 2022

**WORK INSTRUCTION** Product Code/Name:

Customer Code:

3 Unraved cleaning wire in trash can (intended only for solder waste). Rub to remove solder waste. Rub to remove solder waste. Rub to remove solder waste.  4 Put cleaning wire into holder. (Clean side has to face to bottom)  5 Put cleaner into blue box after cleaning Return to each line after.  6 Put cleaner into blue box after cleaning Return to each line after.  7 Put cleaner into blue box after cleaning Return to each line after.		Product Code/N ALL	ame: Customer Code:  ALL	Rev. No.: <b>1</b>	Page No.: Page 1 of 1
Put cleaning wire into holder. (Clean side has to face to bottom)  Put cleaning wire into blue box after cleaning wire into able box after cleaning wire into blue box after cleaning wire into able box after cleaning wire into holder. (Clean side has to face to bottom)  Put cleaning wire into holder. (Clean side has to face to bottom)  Put cleaning wire into blue box after cleaning wire into holder. (Clean side has to face to bottom)  Put cleaning wire into blue box after cleaning wire into holder. (Clean side has to face to bottom)  Put cleaning wire into blue box after cleaning wire into holder. (Clean side has to face to bottom)  Put cleaning wire into blue box after cleaning wire into holder. (Clean side has to face to bottom)  A put cleaning wire into blue box after cleaning wire into holder. (Clean side has to face to bottom)  A put cleaning wire into blue box after cleani	No.	Work Procedure/ Illustration			
Remove the upper cover and take out the cleaning wire in trash can (intended only for solder waste).  Rub to remove solder waste.  Put cleaning wire into holder. (Clean side has to face to bottom)  Put cleaning wire into blue box after cleaning wire into blue box after cleaning wire into blue box after cleaning Return to each line after.  Change Customer Code  Change Cust		Details of work	Illustration	Checkpoint	
DO NOT USE ESD GLOVES WHEN CLEANING OF SOLDER WASTE. USE THE RUBBER GLOVES PROVIDED Compare to boundary sample  Put cleaning wire into holder. (Clean side has to face to bottom)  Put cleaning wire into blue box after cleaning Return to each line after.  Put cleaner into blue box after cleaning Return to each line after.	1				
Unravel cleaning wire in trash can (intended only for solder waste), Rub to remove solder waste.  Put cleaning wire into holder. (Clean side has to face to bottom)  Put cleaning wire into blue box after cleaning Return to each line after.  Put cleaner into blue box after cleaning Return to each line after.  Put cleaner into blue box after cleaning Return to each line after.  Put cleaner into blue box after cleaning Return to each line after.  Prepared Checked Approved  Prepared Checked Approved Checked Approved  Prepared Checked Approved Checked Approved Checked Approved Checked C	2				
Side has to face to bottom)  Put cleaner into blue box after cleaning Return to each line after.  Prepared Checked Approved  O7/25/2022 1 Change Customer Code Framodulan C. Lalican O. Merin O. Merin C. Lalican O. Merin	3	(intended only for solder waste),		WHEN CLEANING OF SOLDI WASTE. USE THE RUBBEF GLOVES PROVIDED	WIRE IMMEDIATELY, IF SOLDER RESIDUE IS DIFFICULT TO REMOVE, HARDEN OR SOME WIRE STARTS
Return to each line after.  Change Customer Code  Change Customer Code  Drigozio D. Merin  Change Customer Code  Drigozio D. Merin  Drigozio D. Me	4				cut
07/25/2022 1 Change Customer Code L. Famodulan C. Lalican O. Merin O. Merin Demider O. Merin D. Merin	5	cleaning	CLEANING		Prepared Checked Approved
67702/2010 0 Initial issue 2. It allocation 1. California 9. Initial issue	07/25/2022	1	Change Customer Code	L Famodulan C. Lalican O. Merin	
EIL/Rev. Date: Rev. No.   Details of change   Revise   Check   Approve   Estidate: 07/02/2018	P		Initial issue Details of change	M. Demiden O. Merin O. Merin Revise Check Approve	Lift altrodularit   O. Darlodit   O. Ivicitit

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