












Process Name/ Title: <b>PACKING INSTRUCTION</b>		Document No:	<b>WI-QAD-QAC-061</b>
<b>WORK INSTRUCTION</b>		Effective Date:	<b>July 5, 2024</b>
Product Code/Name: <b>7L0053</b>	Customer Code: <b>TRQSS</b>	Rev. No.: <b>3</b>	Page No.: <b>Page 1 of 1</b>

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	 Put Vinyl Sheet (1250 x 1250) inside carton box.		Qty/box	80	40pcs *2bdls
			Mat'l name	Dim.	Qty.
			DC carton	1131*781	1
			Vinyl sheet	1250*1250	1
			Vinyl bag	420*280	2
②	Put first bdl of products. (40pcs.)		Note :  Step number 5 is applicable only in <b>QC FG Inspection</b> .		
③	Put second bdl with opposite direction. (40pcs.)				
 ④	Fold the vinyl sheet				
⑤	Close the flaps and put ID tag (Inner tag at the top of the plastic and Outer tag at the right side of the front of the box) .	  Note : If need to attach 4M tag Put 4M tag at the left side			
			Prepare	Check	Approve
07/05/2024	3	Change Vinyl Sheet Size from 1520x1500 to 1250x1250; Change picture of no. 1; Modify no. 4 and Addition of no. 5; Modify note.	J. De La Cruz	D.Dadulla	R.Pascua
12/20/2021	2	Change quantity per bundle from 28 to 40 pcs. and from 56 to 80 pcs. per box	M. Garcia	R.Alcantara	A. Arañes
10/22/2020	1	Change quantity per bundle from 25 to 28 pcs. and from 50 to 56 pcs. per box	C.Dimailig	M.Lumbres	E.. Mendoza
10/15/2018	0	Initial Issue : Removal of Silica gel and Bubble sheet	C.Dimailig	M.Lumbres	E.. Mendoza
Eff./Rev. Date	Rev. no.	Details of change	Prepared	Checked	Approved
			Established. date: 10/15/2018		

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