Process Name/ Title: Document No: WI-ENG-PDE-530 **PACKING INSTRUCTION WORK INSTRUCTION** Effective Date: May 23, 2022 Product Code/Name: Customer Code/ Customer: Rev. No.: 0 Page No.: Page 1 of 1 7N0162 TRJ Records/Remarks/ No. Work Procedure/ Illustration **Quality Pointers** Spread Vinyl sheet inside 18pcs*8bdls Qty/box folding box. Mat'l name Dim. Qty. 386*55*243 (1) 1520*1500 Vinyl sheet Partition 343*510 3 Put the products inside Plastic vinyl bag of 18pcs/2bundles the box (18pcs* 2 Vinyl bag 300*200 8 bundles) (2) Step 6 is applicable to QC FG inspection only. Layout partition board Put the products inside the box (18pcs* 2 bundles) on the 2nd layer (3) 2ND LAYER Layout partition board Put the products inside the box (18pcs* 2 bundles) on the 3rd layer **(4)** 3RD LAYER Layout partition board Put the products inside the box (18pcs* 2 bundles) on the 4th layer (5) **4TH LAYER** Fold the vinyl sheet. Put NBP Identification tag at the top then warehouse Identification tag at front 6 side of the box. Note: If need to attach 4M tag Initial Issuance K. Doria C. Villanueva A. Arañes J. Loterte Eff. Date Details of change Prepared Approved