



WORK INSTRUCTION

TAPING ASSEMBLY PROCESS

Effectivity Date:

November 18, 2024

Process Name/Title:

Model code/Part number:

930B

/

7N0205-7020C

Customer: TRJ

Car Model: TOYOTA-4RUNNER

Validity Date:

n/a

Document No.:

WI-ENG-PDE-870D

Purpose:

☐ PROTOTYPE☐ PRE-LAUNCH☒ MASSPRO

Revision No.:

1

Page No.:

1 of 5

PARTS:

1. Assy parts
2. Black tape

JIG:

n/a

NO.

PROCESS NAME

WORK PROCEDURE/ ILLUSTRATION

TOOLS/PPE

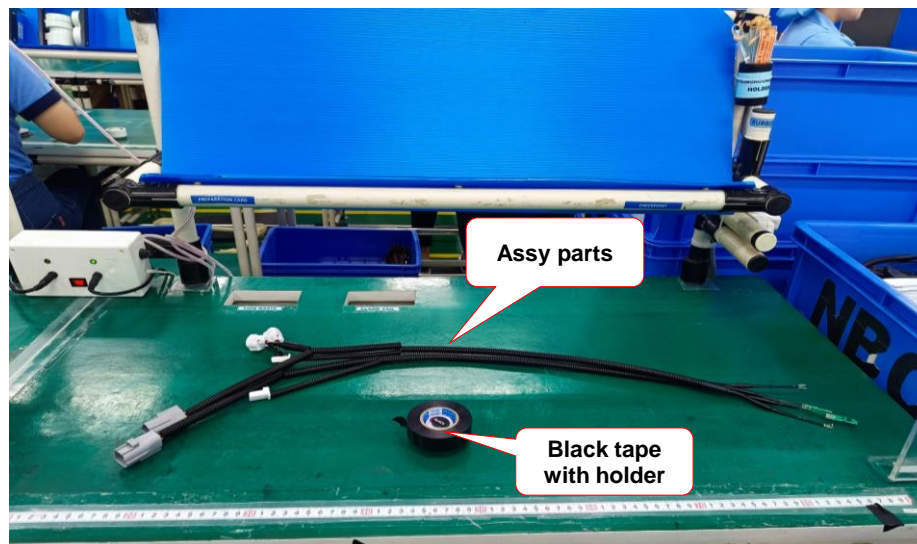
QUALITY POINTERS

1

P4

TABLE-LAY-OUT

TABLE LAY-OUT

**Safety Instruction**

Be sure to wear required personal protective equipment during operation (gloves, finger cots, etc.)

Housekeeping

1. Maintain and always practice 5's.
2. Personal things on the workplace is prohibited. Keep it in your locker.

Alert level

For any trouble, inform the Assembly Assistant Supervisor or Line Leader for immediate corrective action.

1. No missing parts/tools
2. No excess parts/tools
3. No wrong position of parts/tools

Revision History

Prepared by

Reviewed by

Approved by

Noted by

Eff. Date	Rev. No	Details of Change	Revised	Reviewed	Approved	Noted
11/18/24	1	Change purpose from Pre-launch to Masspro. Update the Visual Inspections/Quality checkpoints Illustration.	M. Ariola	C.Villanueva	A. Arañes	n/a
04/16/24	0	Initial issue	M. Ariola	C.Villanueva	A. Arañes	n/a

M. Ariola

C.Villanueva

A. Arañes

n/a

04/16/24 0 Initial issue

M. Ariola

C.Villanueva

A. Arañes

n/a

Eff. Date Rev. No

Details of Change

Revised

Reviewed

Approved

Noted

Est. Date:

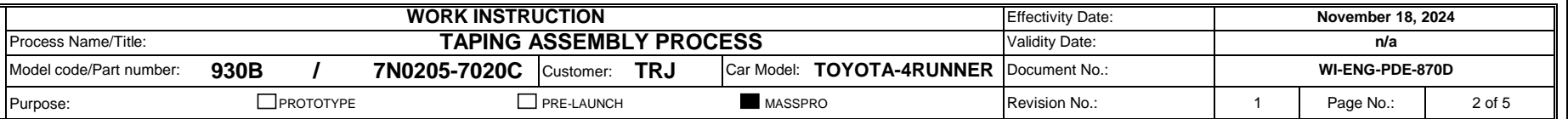
April 16, 2024

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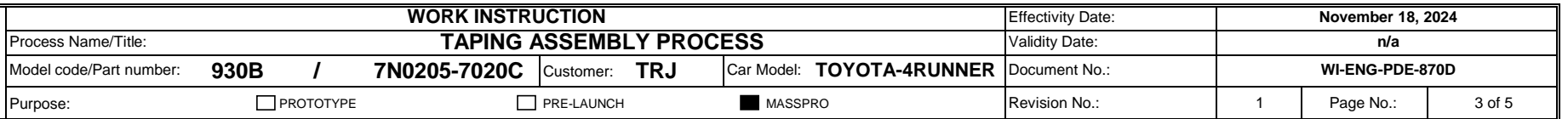
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930B**/****7N0205-7020C**Customer: **TRJ**Car Model: **TOYOTA-4RUNNER**

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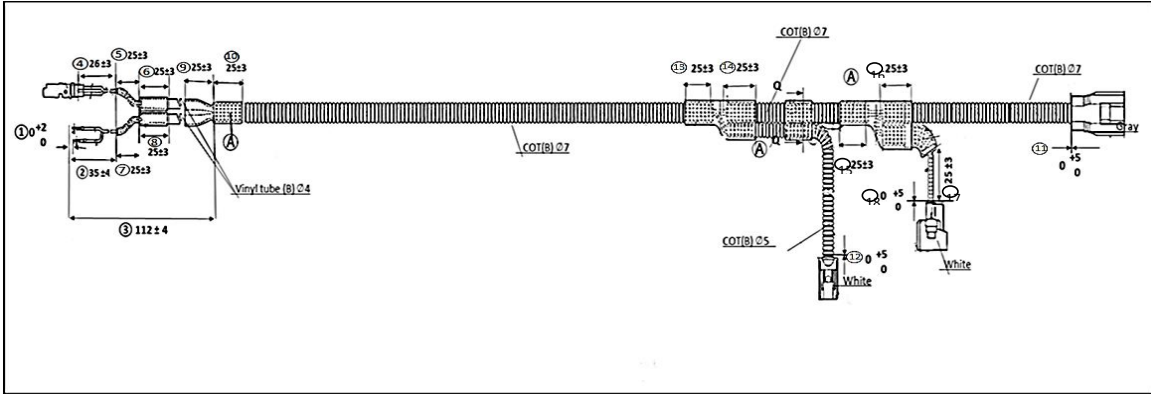

☐ PROTOTYPE☐ PRE-LAUNCH☒ MASSPRO

Revision No.:

1

Page No.:

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PARTS:	1. Assy parts		JIG:	n/a
NO.	PROCESS NAME	WORK PROCEDURE/ ILLUSTRATION	TOOLS/PPE	QUALITY POINTERS
4	P4 Measurement	<div></div> <div><div>MEASURING TAPE</div></div>		<p>Important reminders/Notes:</p> <p>1. Please use calibrated/verified measuring tape when getting the measurement.</p> <p>2. For HATSUMONO, NAKAMONO AND OWARIMONO only.</p> <p>Document references:</p> <p>1. Refer to WI-PRO-ASY-056 for Sub- Assy Hatsumono , Nakamono and Owarinomo inspection.</p> <p>1. No wrong dimension</p>

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PARTS:

n/a

JIG:

n/a

VISUAL INSPECTIONS/QUALITY CHECKPOINTS**TAPING 4****7N0205-7020C**

① No **Wrong Facing of Y-taping**

② No **Missing tape (Y-taping)**

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