







	Process Name/ Title:		Document No:		WI-QAD-QAC-106	
	PACKING INSTRUCTION		Effective Date:		May 25, 2024	
	Product Code/Name:	Customer Code:	Rev. No.:	Page No.:		
	7M0476	TRJ	4	Page 1 of 1		

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside folding bag		Qty/box	108 <sup>4</sup>	9pcs*12bdls
			Mat'l name	Dim.	Qty.
			Oricon box	386*55*243	1
			Vinyl sheet	1250*1250	1
			Vinyl bag	300*200	12
			Partition board	343*510	2
②	Put products (9pcs*4bdls)	 <p>1st Layer</p>	<b>Note :</b> 1. Step number 5 is applicable only in QC FG Inspection.		
③	Lay out partition board. Put products (9pcs*4bdls) on 2nd layer.	  <p>2nd Layer</p>			
④	Lay out partition board. Put products (9pcs*4bdls) on 3rd layer.	  <p>3rd Layer</p>			
⑤	Fold the vinyl sheet. Put NBP Identification tag at the top. Then Warehouse Identification tag at lower right side of the box.	  <p>If need to attach 4M tag Put 4M tag at the upper left side of the box</p>			

Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved
05/25/2024	4	Change bundle quantity from 18 pcs to 9pcs ; Change vinyl bag size from 420x280 to 300x200	M. Garcia	R. Pascua	O. Merin
5/9/2023	3	Update 4M tag attachment and include additional note	M. Garcia	D. Dadulla	A. Arañes
03/15/2019	2	Removal of small vinyl bag	C. Dimailig	M. Lumbres	E. Mendoza
12/18/2018	1	Change quantity from 72pcs to 108pcs.	C. Dimailig	M. Lumbres	E. Mendoza
12/11/2018	0	Initial issue :Separate Packing Instruction from WI-QAD-QAC-034	C. Dimailig	M. Lumbres	E. Mendoza

<b>CONFIDENTIAL:</b> Any misuse or misappropriation, including unauthorized copying, reproduction in any form, disclosure or publishing of this document or any information herein is strictly prohibited.	<div style="border: 2px solid green; padding: 5px; text-align: center;"> <b>NBC (Philippines)</b>  <b>MASTER COPY</b> </div>	Establish Date: December 11 2018
		<div style="text-align: right;">DCC Stamp</div>