











	Process Name/ Title:		Document No:	WI-ENG-PDE-816
	PACKING INSTRUCTION		Effective Date:	February 13, 2024
	Product Code/Name:	Customer Code/ Customer:	Rev. No.:	Page No.:
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No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers			
①	Spread Vinyl sheet inside folding box.		Qty/box	108	18pcs*6bdls	
			Mat'l name	Dim.	Qty.	
			Oricon box	386*55*243	1	
			Vinyl sheet	1250*1250	1	
			Partition board	343*510	2	
			Vinyl bag	280*420	6	
②	Put the products inside the box (18pcs* 2 bundles)	 	Note : Step 5 is applicable to QC FG inspection only.			
③	Layout partition board Put the products inside the box (18pcs* 2 bundles) on the 2nd layer	  2ND LAYER				
④	Layout partition board Put the products inside the box (18pcs*2 bundles) on the 3rd layer	  3RD LAYER				
⑤	Fold the vinyl sheet. Put NBP Identification tag at the top then warehouse Identification tag at front side of the box.	  Note : If need to attach 4M tag Put 4M tag at the right side				

							Prepared by	Reviewed by	Approved by	Noted by
02/13/2024	1	Correction of vinyl bag from 260*380 to 280*420.	D. Castillo	C. Villanueva	A. Arañes	n/a	 D. Castillo	 C. Villanueva	 A. Arañes	n/a
01/24/2024	0	Initial Issuance	D. Castillo	C. Villanueva	A. Arañes	n/a				
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Noted	Establish Date:			