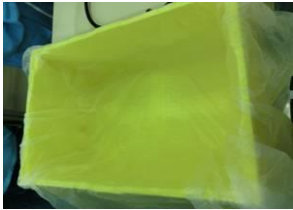


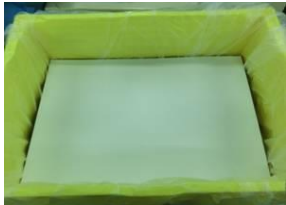

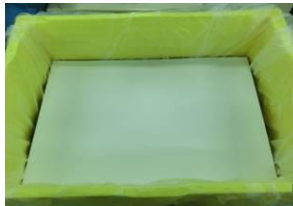



	Process Name/ Title: PACKING INSTRUCTION		Document No: WI-QAD-QAC-067	
	WORK INSTRUCTION		Effective Date: July 10, 2021	
	Product Code/Name: 7M0649	Customer Code: TRJ	Rev. No.: 2	Page No.: Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers			
①	Spread Vinyl sheet inside Oricon box.		Qty/box	108	18pcs* 6bdls	
			Mat'l name	Dim.	Qty.	
			Oricon box	386*55* 243	1	
			Vinyl sheet	1520* 1500	1	
			Partition board	343*510	2	
			Plastic vinyl bag	420*280	6	
②	Put products (18pcs*2bdls)	  <p>Plastic bag of Contact SW assy</p>	Note : 1. Step number 5 is applicable only in QC FG Inspection.			
③	Lay out partition board. Put products (18pcs*2bdls) on 2nd layer	  <p>2nd layer</p>				
④	Lay out partition board. Put products (18pcs*2bdls) on 3rd layer	  <p>3rd layer</p>				
⑤	Fold the vinyl sheet. Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box.	  <p>If need to attach 4M tag Put 4M tag at the upper left side of the box</p>				
		Prepared				
07/10/2021	2	Additional note and update location of tags in step number 5	C.Dimailig	M.Lumbres	E.Mendoza	
03/15/2019	1	Removal of small vinyl bag	C.Dimailig	M.Lumbres	E.Mendoza	
11/10/2018	0	Initial issue	C.Dimailig	M.Lumbres	E.Mendoza	
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Effectivity date: November 10, 2018

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