

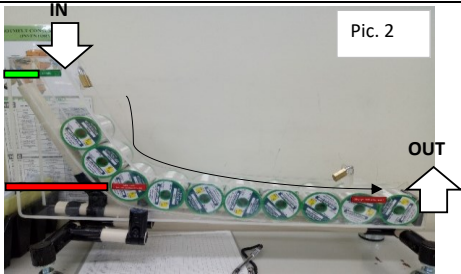







	Process Name/ Title:		Document No:		WI-PRO-SHM-004	
	Solder Wire-Storage and Supply		Effective Date:		June 7, 2023	
	WORK INSTRUCTION		Rev. No.:		2	
	Product Code/Name:	Customer Code:	Page No.:	1 of 1		
ALL APPLICABLE		ALL APPLICABLE				

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers						
Solder Wire Storage								
2.1	<p>Solder wire FIFO is based on chute type system to stictly implement First- In First-Out and easy to use.</p>  <p>Pic. 1</p>	<p>* always lock the chute after use.</p> 						
2.2	<p>* Incase Storage Capacity reached Minimum Stocks, request immediately (4 rolls). (Do not overstock) Storage capacity Max : 12 rolls Min. : 8 rolls</p>  <p>Pic. 2</p>	<p>2. "If encountered excess wire, return to warehouse"</p>						
2.3	<p>* Check the specification of solder wire before receiving, to prevent misuse of wrong solder wire.</p> <p>Must be Lead free RMA02</p> <p>Must be valid to use (not expired)</p>  <p>1</p> <p>2</p> <p>3</p> <p>Diameter must be 0.8</p>	<p>* Do not use solder wire with different specification. Incase of wrong wire supplied, inform immediate superior.</p>						
Usage of Solder Wire								
2.1	<p>For usage, bring the tag of the line that needs for new supply. Compare the actual item to the picture on the tag. (Pic. 3) And lastly, encode the date of change and expiration date. (Pic. 4)</p>  <p>Pic. 3</p>  <p>Pic. 4</p>							
2.2	<p>Update Solder Wire Checksheet (F-PRO-COS- 011) and Soldering Iron Temperature Checksheet (F-PRO-SHM-004) for daily checking.</p> <p>Encircle the date of change and put name below the date</p> 							
06/07/2017	2	General Revision: include "remaks:Treatment for excess request"	L. Famodulan	W. Carbillon	O. Merin	Prepare	Check	Approve
07/18/2017	1	Change to storage to chute type & include line supply instruction, and title from FIFO of Solder Wire to Solder Wire-Storage and Supply	A.Yocor	O.Merin	T.Sugiyama			
06/01/2017	0	Initial Issue NBP	A.Yocor	O.Merin	T.Sugiyama	L. Famodulan	W. Carbillon	O. Merin
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Est. date: June 1, 2017		

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