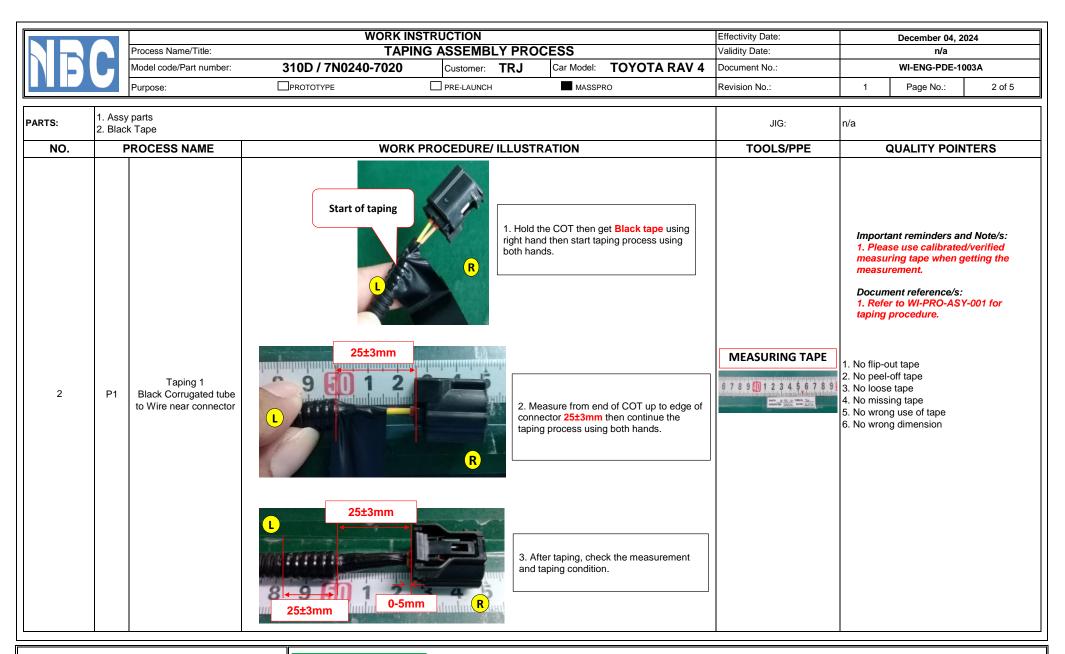
NO. PROCESS NAME WORK PROCEDURE/ILLUSTRATION Table Lay-out Black corrugated tube of 1=450x3mm (no			WORK INSTRUCTION										December 04, 2024			
Purpose: PROTOTYPE PRESAUNCH Massereo Revision No.: 1 Page No. 1 of 5 ARTS: 1. ASSY parts; 1. AVSST 0.3 B-B wire L=661mm; Black corrugated tube a5 L=450±3mm (no sill); Black VM tube (Surprene) 89 L=120±3mm; JUG: m/a NO. PROCESS NAME WORK PROCEDURE/ILLUSTRATION TOOLS/PPE QUALITY POINTERS Table Lay-out Safety Instruction Be are to wear prescribed personal protective equipment (diving speciator) (givere cub); and the special protective equipment (diving speciator) (givere cub); and the special protective equipment (diving speciator) Revision No.: 1 Page No.: 1 of 5 Table Lay-out Safety Instruction Be are to wear prescribed personal protective equipment (diving speciator) Revision No.: 1 Page No.: 1 of 5 Table Lay-out Safety Instruction Safety Ins				Process Name/Title:		Validit	ty Date:		n/a							
ARTS: 1. ASSy parts 1. AVSSI 0.3 B-B wire L=651mm; Black corrugated tube e5 L=450±3mm (no silly; Black VM tube (Sungrene) 69 L=120±3mm; NO. PROCESS NAME WORK PROCEDURE/ ILLUSTRATION TOOLS/PPE Table Lay-out Black corrugated tube e5 L=450±3mm (no silly; Black VM tube (Sungrene) 69 L=120±3mm; Table Lay-out Black corrugated tube e5 L=450±3mm (no silly; Black VM tube (Sungrene) 69 L=120±3mm; Black VM tube (Sungrene) 69 L=120±3mm; Important eminders/Note/s: Refer to WENG-PDE-675 for Offline assembly process (c): Refer to WENG-P				Model code/Part number:	310D / 7N0240-7020	Customer: TRJ	Car Model:	TOYO	TA RAV 4	Docur	ment No.:		WI-ENG-PDE-10	03A		
NO. PROCESS NAME WORK PROCEDURE/ILLUSTRATION Tools/PPE QUALITY POINTERS Safety Instruction Be sure to wear prescribed personal potrant reminders/Note/s: 1. Refer to W-ENG-PDE-6/3 for Office reminding (gloves, finger cots, sitt) Black Corrugated tube s1 = 45053mm (no Black VM tube (Sunprene) 69 L=12013mm Housekeeping 1. Namintain and always practice 5s. 2. Personal things on the workplace is prohibited. Resembly process 2. Refer to W-ENG-PDE-6/3 for office reminding parts/hools 2. No excess parts/lools 3. No excess parts/lools 4. No excess parts/lools 4. No excess parts/lools 4. No excess parts/lools 5. Visionee 5. Visionee 6. Visionee 6. Visionee 6. Visionee 7. Visionee 7. Visionee 8. A A Alemended 7. Visionee 8. A A Alemended 8. Visionee 8. A A Alemended 8. Visionee 8. A A Alemended 8. Visionee 9. A Alemended 9. Visionee 9. A Alemende				Purpose:	PROTOTYPE	PRE-LAUNCH	MASSP	RO		Revis	ion No.:	1	Page No.:	1 of 5		
Table Lay-out Safety instruction Search to wear prescribed personnal protective equipment of the personnal protective equipment of the pr	PARTS:											n/a	n/a			
Safety Instruction Brown to wear prescribed personal protective equipment (gloves, finger cots, etc.)	NC).	Р	ROCESS NAME	WORK	WORK PROCEDURE/ ILLUSTRATION					TOOLS/PPE	(QUALITY POINTERS			
2/04/24 1 Change pre launch to mass pro. Inclusion of table lay-out. Transfer insertion process to offline assembly and clamp taping assembly. A. Hernandez C. Villanueva A. Arañes n/a A. Hernandez C. Villanueva A. A. Arañes n/a A. Hernandez C. Villanueva A. A. Arañes n/a A. Hernand	1		P1	Table Lay-out	ø5 L=450±3mm (no slit) Assy parts	Black VI AVSSf 0.3 wire L=661	B-B mm	pe/		p profession of the state of th	Be sure to wear rescribed personal otective equipme during operation gloves, finger cots etc.) Housekeeping Maintain and alwa practice 5's. Personal things of the workplace is rohibited. Keep it if your locker. Alert level or any trouble, infor Assembly Assista Supervisor or Line teader for immediate of the sonal process	Import 1. Refer Offline a 2. Refer and Stri 1. No miss 2. No exce n	to WI-ENG-PDE- assembly process to WI-PRO-CNC- p Length Toleran	675 for s 017 for Wire		
2/04/24 1 Change pre launch to mass pro. Inclusion of table lay-out. Transfer insertion process to offline assembly and clamp taping assembly. A. Hernandez C. Villanueva A. Arañes n/a A. Hernandez C. Villanueva A. A. Arañes n/a A. Hernandez C. Villanueva A. A. Arañes n/a A. Hernand				L	Revision History						Propared by	Paviouad by	Approved by	Noted by		
9/09/24 0 Initial issue. A. Hernandez C. Villanueva A. Arañes n/a Ulun On Liu Control											i repared by	INGVIOWED BY	другочец ву	Noted by		
9/09/24 0 Initial issue. A. Hernandez C. Villanueva A. Arañes n/a Ulun On Liu Control	12/04/24	1	Change n	re launch to mass pro. Inclusion of	table lay-out. Transfer insertion process to offline	assembly and clamp taping assembly.					00	1/				
Transmitted St. Villatides 196 Transmitted 197 St. Villatides 196 Transmitted 197 St. Villatides 197 St. Vil	09/09/24	·	30 P		<u> </u>	,				n/a n/a	A Hernandez	C. Villanueva	A Arañes	n/a		
					Details of Change									11/4		



			WORK IN	Effectivity Date:	December 04, 2024								
		Process Name/Title: TAPING ASSEMBLY PROCESS						Validity Date:	n/a				
		Model code/Part number:	310D / 7N0240-7020	Customer:	TRJ	Car Model:	TOYOTA RAV 4	Document No.:		WI-ENG-PDE-10	003A		
		Purpose:	PROTOTYPE	PRE-LAUNCH	1	MASSPE	30	Revision No.:	1	Page No.:	3 of 5		
PARTS:	1. AVSSf 0.3 B-B wire L=661mm 2. Black corrugated tube ø5 L=450±3mm (no slit) 3. Black Tape							JIG:	n/a				
NO.	PROCESS NAME WORK PROCEDURE/ ILLUSTRATION							TOOLS/PPE	QUALITY POINTERS				
3		Wire Insertion to Black corrugated tube ø5 L=450±3mm (no slit) 1. Get the terminal cover jig using right hand then insert the 2 Black wires. 2. Get the Black corrugated tube ¢5 L=450±4mm (no slit) using right hand and insert the 2 Black wires. 3. After insertion, remove the terminal cover jig using right hand.						1. No flip-out tape 2. No peel-off tape 3. No loose tape 4. No missing tape 5. No wrong dimension 6. No wrong use of tape					
4	P1	Taping 2 Black Corrugated tube to Wire near terminal		. Measure form ener continue the second seco	end of COT taping proc	up to terminal peess using both	1. No flip-out tape 2. No peel-off tape 3. No loose tape 4. No missing tape 5. No wrong dimension 6. No wrong use of tape 6 7 8 9 1 2 3 4 5 6 7 8 9 6 7 8 9 1 2 3 4 5 6 7 8 9						

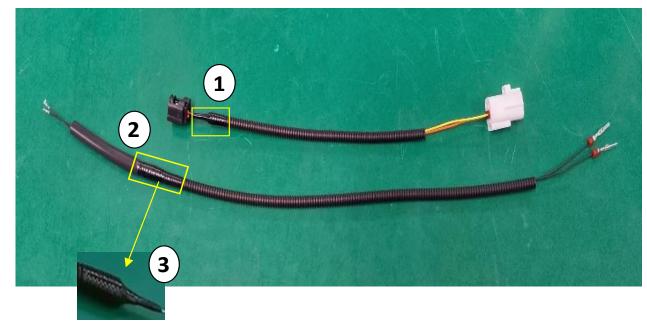
			WORK INS TAPIN	Effectivity Date:	December 04, 2024						
		Process Name/Title:	Validity Date:	n/a							
		Model code/Part number:	310D / 7N0240-7020	Custome	er: TRJ	Car Model:	TOYOTA RAV 4	Document No.:		WI-ENG-PDE-100)3A
		Purpose:	PROTOTYPE	PRE-LAUI	NCH	MASSPI	RO	Revision No.:	1	Page No.:	4 of 5
PARTS:	Assy parts Black VM tube (Sunprene) Ø9 L		_=120±3mm 3. Black Tape					JIG:	n/a		
NO.	F	PROCESS NAME	WORK PROCEDURE/ ILLUSTRATION					TOOLS/PPE	(QUALITY POINT	ΓERS
5		Wire insertion to Black VM tube (Sunprene) Ø9 L=120±3mm		R			nprene) <mark>Ø9 L=120±3mm</mark> ee assy parts using left	n/a		ng use of parts rmed terminal	
P1		Taping 3 COT to VM tube (Sunprene)	1. Measure from end of tube up to termina pointed tip 31±3mm using both hands. 25±3mm 3. Confirm measurement of 25±3mm from tape up to end of tube then continue the taprocess using both hands.	end of	end of tube the taping p 5. Afte termin	R 25±3mr 9 30 1 measurement of approcess using both	R 25±3mm from e then continue	6 7 8 9 10 1 2 3 4 5 6 7 8 9	(Sunprene 2. No flip o 3. No tape 4. No loose Importal 1. Please measuri measure	peeling. e tape nt reminders/Note e use calibrated/vi ing tape when geti	g for verification)

			WORK IN	Effectivity Date:	December 04, 2024				
		Process Name/Title:	TAPII	NG ASSEMBLY PROC	Validity Date:	n/a			
		Model code/Part number:	310D / 7N0240-7020	Customer: TRJ	Car Model: TOYOTA RAV 4	Document No.:		WI-ENG-PDE-10	03A
		Purpose:	PROTOTYPE	PRE-LAUNCH	MASSPRO	Revision No.:	1	Page No.:	5 of 5
PARTS:	n/a					JIG:	n/a		

VISUAL INSPECTION / QUALITY CHECKPOINTS

TAPING - P1

7N0240-7020



- 1 2 3 No Missing TAPE
 - **4** No Deformed Terminal

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