





	Process Name/ Title: PACKING INSTRUCTION				Document No:		WI-QAD-QAC-092		
	WORK INSTRUCTION				Effective Date:		June 21, 2024		
	Product Code/Name: 7M0611		Customer Code: TRJ		Rev. No.: 5		Page No.: Page 1 of 1		
No.	Work Procedure/ Illustration						Records/Remarks/Quality Pointers		
①	Spread Vinyl sheet inside oricon box					<div>5</div> <div>5</div>	Qty/box	432	<div>5</div> 9pcs*48bdls
							Mat'l name	Dim.	Qty.
							Oricon box	386*55*243	1
							Vinyl sheet	1250*1250	1
							Vinyl bag	300*200	48
Partition board		343*510	3						
②	Put products (9pcs*12bdls)					Note : 1. Step number 7 is applicable only in QC FG Inspection .			
③	Lay out partition board. Put products (9pcs*12bdls) on 2nd layer.								
④	Lay out partition board. Put products (9pcs*12bdls) on 3rd layer.								
⑤	Lay out partition board. Put products (9pcs*12bdls) on 4th layer.								
⑥	Fold the vinyl sheet. Put NBP Identification tag at the top. Then Warehouse Identification tag at lower right side of the box.	 <div>If need to attach 4M tag Put 4M tag at the upper left side of the box</div>							
						Prepared	Checked	Approved	Approved
6/21/2024	5	Change bundle qty to 9 pcs ; Change vinyl sheet size to 1250x1250; Change vinyl bag size to 300 to 200				M. Garcia	R. Pascua	O. Merin	n/a
7/25/2023	4	Add no.6. Change photo per bundle				Y. Perez	D. Dadulla	O. Merin	A. Arañes
5/10/2023	3	Update 4M tag attachment				M. Garcia	D. Dadulla	A. Arañes	n/a
04/29/2021	2	Change standard quantity from 324 to 432pcs. (Additional 6bundles and 1 partition board)				C. Dimailig	M. Lumbres	E. mendoza	n/a
Eff. Date	Rev. No.	Details of change				Prepared	Checked	Approved	Noted
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