

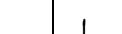




Process Name/ Title: PACKING INSTRUCTION		Document No:	WI-QAD-QAC-138
WORK INSTRUCTION		Effective Date:	October 28, 2024
Product Code/Name: 7L0061	Customer Code: TRQSS	Rev. No.: 3	Page No.: Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Put Vinyl Sheet (1250 x 1250) inside carton box.		Qty/box	88	44pcs *2bdls
			Mat'l name	Dim.	Qty.
			DC carton	1131*781	1
			Vinyl sheet	1250*1250	1
			Vinyl bag	420*280	2
②	Put first bdl of products. (44 pcs/bdl)		Note : Step number 5 is applicable only in QC FG Inspection.		
③	Put second bdl on upper with opposite direction (44pcs/bdl)				
④	Fold the vinyl sheet.				
⑤	Close the flaps and put NBP Identification tag at the top of the plastic and Warehouse Identification tag at the right side of the front of the box .				

						Prepare	Check	Approve
10/28/2024	3	Change quantity per bundle from 40pcs to 44 pcs Change total packing quantity from 80 pcs to 88 pcs	A. De Chavez	D.Dadulla	R.Pascua/ O.Merin			
6/4/2024	2	Change Vinyl Sheet Size from 1520x1500 to 1250x1250; Change picture of no. 1; Modify no. 4 and Addition of no. 5; Add note.	J. De La Cruz	D.Dadulla	R.Pascua			
8/27/2022	1	Update step no. 4 regarding 4M tag location	M. Garcia	R.Alcantara	A.Arañes			
8/23/2019	0	Initial issue	C.Dimailig	M.Lumbres	E.Mendoza			
Eff./Rev. Date	Rev. no.	Details of change	Prepared	Checked	Approved	Established. date: August 23, 2019		

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