



WORK INSTRUCTION

TAPING/OFFLINE ASSEMBLY PROCESS

Effectivity Date:

June 17, 2023

Process Name/Title:

Model Code/Part Number:

SWITCH COVER

Customer:

n/a

Validity Date:

n/a

Document No.:

WI-ENG-PDE-695

Purpose:

☐ PROTOTYPE☐ PRE-LAUNCH☒ MASSPRO

Revision No.:

0

Page No.:

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PARTS:

n/a

JIG:

1. Insertion jig with switch cover

NO.

PROCESS NAME

WORK PROCEDURE/ ILLUSTRATION

TOOLS/PPE

QUALITY POINTERS

1

n/a

Wire insertion to connector

Insertion jig and Switch cover Illustration

GOOD

INSERTION JIG

GREEN

GREEN

SWITCH COVER

BLACK/WHITE

BLACK/WHITE

NG

INSERTION JIG

GREEN

BLACK/WHITE

SWITCH COVER

BLACK/WHITE

GREEN

Safety Instruction

Be sure to wear prescribed personal protective equipment during operation (gloves, finger cots, etc.)

Housekeeping

1. Maintain and always practice 5's.
2. Personal things on the workplace is prohibited. Keep it in your locker.

Alert level

For any trouble, inform the Assembly Assistant Supervisor or Line Leader for immediate corrective action.

1. No crossing of wire insertion
2. Wire color from switch cover must aligned on the same color of insertion jig slot during insertion
3. No wrong location of wire in switch cover

Important reminders/Note/s:

1. Mentioned wire color is sample only. Wire color is based on wire color per model.
2. Setting of wires must be on the front side of switch cover

Revision History

Prepared by:

Reviewed by:

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Noted by:

06/17/23 0 Initial issue.

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Details of Change

Revise

Check

Approve

Noted

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