
















	Process Name/ Title:		Document No:		WI-QAD-QAC-048	
	PACKING INSTRUCTION				Effective Date:	
	Product Code/Name:		Customer Code:		Page No.:	
7L0051		TRQSS		Rev. No.: 3		Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers					
①	Put Vinyl Sheet (1250 x 1250) inside carton box. 		Qty/box	120	30pcs*4bdls			
			Mat'l name	Dim.	Qty.			
			DC carton	1131*781	1			
			Vinyl sheet	1250*1250	1			
			Plastic Vinyl bag	420*280	4			
②	Put first bundle of products. (30pcs.)  		Note :  Step number 7 is applicable only in QC FG Inspection.					
③	Put second bundle with opposite direction (30pcs.)							
④	Put third bundle with opposite direction (30pcs.)							
⑤	Put fourth bundle with opposite direction (30pcs.)							
 ⑥	Fold the vinyl sheet.							
⑦	Close the flaps and put NBP Identification tag at the top of the plastic and Warehouse Identification tag at the right side of the front of the box .  		Note : If need to attach 4M tag Put 4M tag at the left side					
07/05/2024	3	Change Vinyl Sheet Size from 1520x1500 to 1250x1250; Change picture of no. 1; Modify no. 6 and Addition of no. 7; Add note.	J. De La Cruz	D.Dadulla	R.Pascua	Prepare	Check	Approve
08/24/2022	2	Remove "Note: For CSW process disregard step 4 and use Oricon box. instead of DC box"	M. Garcia	R. Alcantara	A.Arañes	 J. De La Cruz	 D. Dadulla	 R. Pascua
06/29/2021	1	Update Step # 6 and put additional note	C.Dimailig	M.Lumbres	E.. Mendoza			
10/01/2018	0	Initial Issue : Removal of Silica gel and Bubble sheet	C.Dimailig	M.Lumbres	E.. Mendoza			
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Est. date:	10/01/2018	

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