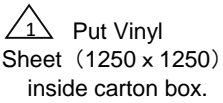












	Process Name/ Title:				Document No:		WI-QAD-QAC-233	
	PACKING INSTRUCTION				Effective Date:		July 5, 2024	
	Product Code/Name:		Customer Code:		Rev. No.:		Page No.:	
7L0105		TRQSS		1		Page 1 of 1		

No.	Work Procedure/ Illustration				Records/Remarks/ Quality Pointers		
①				Qty/box	240	60pcs *4bdl's	
				Mat'l name	Dim.	Qty.	
				DC carton	1131*781	1	
				Vinyl sheet	1250*1250	1	
				Vinyl bag	420*280	4	
Note :  Step number 5 is applicable only in QC FG Inspection.							
②	Put 2 bundles of products in opposite direction. (60pcs/bundle)						
③	Put another 2 bundles of products in opposite direction. (60pcs/bundle) Total of 4 bundles/box						
	Fold the vinyl sheet						
⑤	Close the flaps and put ID tag (Inner tag at the top of the plastic and Outer tag at the right side of the front of the box) .			Note : If need to attach 4M tag Put 4M tag at the left side			

						Prepare	Check	Approve
07/05/2024	1	Change document control no. from WI-ENG-PDE-229 to WI-QAD-QAC-233; Change Vinyl Sheet Size from 1520x1500 to 1250x1250; Change picture of no. 1; Modify no. 4 and Addition of no. 5; Modify note.	J. De La Cruz	D.Dadulla	R.Pascua			
02/01/2021	0	Initial issue.	R. Peñaloza	A. Shimamura	A. Arañes	J. De La Cruz	D.Dadulla	R.Pascua
Eff./Rev. Date	Rev. no.	Details of change	Prepared	Checked	Approved	Established. date: February 01, 2021		

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