

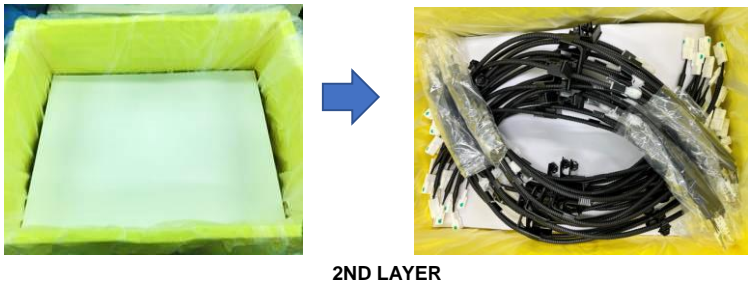
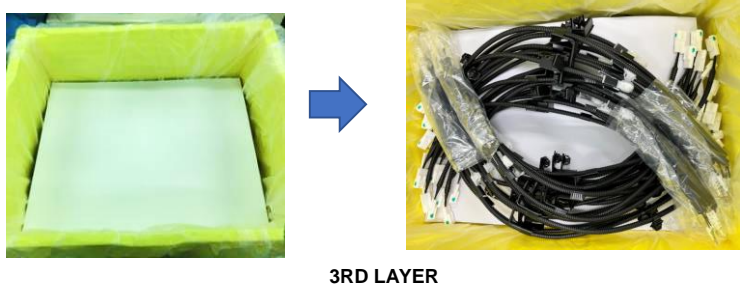

	Process Name/ Title:		Document No:	WI-QAD-QAC-215
	PACKING INSTRUCTION		Effective Date:	June 06, 2023
	Product Code/Name:	Customer Code/ Customer:	Rev. No.: 1	Page No.: Page 1 of 1
	7N0091	TRJ		

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside folding box.		Qty/box	108	9pcs*12bdl
			Mat'l name	Dim.	Qty.
			Oricon box	388*55*243	1
			Vinyl sheet	1520*1500	1
			Partition board	343*510	2
②	Put the products inside the box (9pcs* 4 bundles)		Vinyl bag	300*200	12
			Note : Step 5 is applicable to QC FG inspection only.		
③	Layout partition board Put the products inside the box (9pcs* 4 bundles) on the 2nd layer				
④	Layout partition board Put the products inside the box (9pcs* 4 bundles) on the 3rd layer				
⑤	Fold the vinyl sheet. Put NBP Identification tag at the top. Then Warehouse Identification tag at lower right side of the box.		Note : If need to attach 4M tag Put 4M tag at the right side		
			Prepared	Checked	Approved
06/06/23	1	-Change U-shape orientation of L-clamp in the corner of the box to slightly bend of L-clamp on the side of the box to avoid wrong facing of clamp. - Change document control no. from WI-ENG-PDE-523 to WI-QAD-QAC-215	M. Garcia	D.Dadulla	O. Merin
06/03/22	0	Initial Issuance	K. Doria	J. Loterte/ C. Villanueva	A. Arañes
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved
			Establish Date: June 3, 2022		

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