




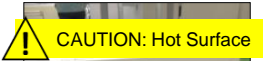
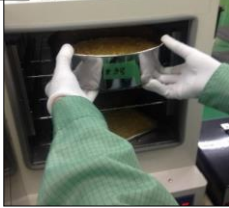
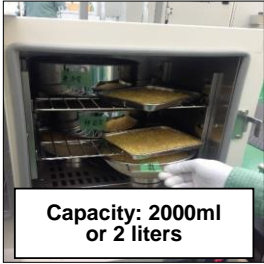

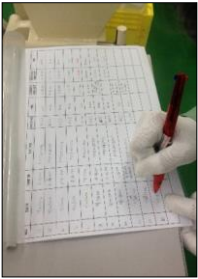





	Process Name/ Title:		Document No:		WI-PRO-SHM-007	
	Thermelt Storage					
	WORK INSTRUCTION		Effective Date:		June 5, 2023	
	Product Code/Name:	Customer Code:	Rev. No.:	1	Page No.: 1 of 1	
ALL APPLICABLE		ALL APPLICABLE				

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
1.	Prepare the following materials: a. Empty strainer (750ml and 1250ml capacity) b. Measuring cup 250ml c. Gloves (for safety) d. Thermelt 2.Scoop thermelt using measuring cup on the bag.	<div>1</div> <p>Make sure to wear gloves throughout the process.</p> <p>Thermelt must be contained within the measuring cup's lid, with no overflow.</p>
3.	Fill empty basket strainer with 3 cups of thermelt then 5 cups for round strainer. <div>     <div> <div>Basket Strainer</div> <div>Round Strainer</div> </div> </div>	<p>Follow standard number of cups per strainer.</p>
4.	Press RUN/STOP button to Stop then open the oven. 	<p>Do not forget to press the RUN/STOP button before opening.</p>
5.	Place the thermelt inside the oven (NOTE: Label the lot/sack no.use, esp. when using different lot of thermelt) <div>    <div>Capacity: 2000ml or 2 liters</div> </div>	<p>Make sure to wear gloves to be safe from burns from the hot surface of the oven.</p>
6.	Press RUN/STOP to RUN, after closing the oven. Wait for 10`15 min. until temperature stabilized to 80°C.Record to F-PRO-SHM-013 Thermelt Dryer Monitoring.(Storage: 12HOURS or more) <div>   </div>	<p>Do not forget to press the RUN/STOP button after closing the door of the oven.</p>
7.	Remove the thermelt from the oven. Record to F-PRO-SHM-013 Thermelt Dryer Monitoring.Transfer to its designated box (by Lot/Sack no) and store inside the DESSICATOR. (Can be use within 10~15minutes). Observe FIFO. <div>   </div>	<p>Make sure to wear gloves to be safe from burns from the hot surface of the oven.</p> <p>Do not forget to record details when storing and removing thermelt from the oven.</p>

						Prepare	Check	Approve
June 05,2023	1	Update storage hours to oven,add form using and provide quality pointers.	C.Recto	W.Carbillon	O.Merin			
June 01,2017	0	Newly established.	A.Yocor	O.Merin	T.Sugiyama	C.Recto	W.Carbillon	O.Merin
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Est. date: June 07, 2017		

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