












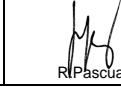
	Process Name/ Title: PACKING INSTRUCTION		Document No:	WI-QAD-QAC-210
	WORK INSTRUCTION		Effective Date:	July 5, 2024
	Product Code/Name: 7L0117	Customer Code: TRQSS	Rev. No.: 1	Page No.: Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Put Vinyl  Sheet (1250 x 1250) inside carton box.	 	Qty/ box	40	20pcs *2bdl's
			Mat'l name	Dim.	Qty.
			DC carton	1131*781	1
			Vinyl sheet	1250*1250	1
			Vinyl bag	420*280	2
②	Put first bundle of products. (20pcs/bundle)	  Plastic vinyl bag of CSW assy	Note :  Step number 5 is applicable only in QC FG Inspection .		
③	Put second bundle on the other side with opposite direction (20pcs/bundle) Total of 2 bundles/box				
 ④	Fold the vinyl sheet .				
⑤	Close the flaps and put NBP Identification tag at the top of the plastic and Warehouse Identification tag at the right side of the front of the box .	   Note : If need to attach 4M tag Put 4M tag at the left side			

						Prepare	Check	Approve
07/05/2024	1	Change Vinyl Sheet Size from 1520x1500 to 1250x1250; Change picture of no. 1; Modify no. 4 and Addition of no. 5; Add note.	J. De La Cruz	D.Dadulla	R.Pascua			
08/27/2022	0	Initial issuance	M. Garcia	R.Alcantara	A. Arañes	J. De La Cruz	D.Dadulla	R.Pascua
Eff./Rev. Date	Rev. no.	Details of change	Prepared	Checked	proved	Established. date:		

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