








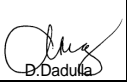

	Process Name/ Title:				Document No:		WI-QAD-QAC-169			
	PACKING INSTRUCTION				Effective Date:		October 11, 2024			
	Product Code/Name:		Customer Code:		Rev. No.: 3		Page No.: Page 1 of 1			
7L0098		TRQSS								

No.	Work Procedure/ Illustration				Records/Remarks/ Quality Pointers			
①	Put Vinyl Sheet (1250 x 1250) inside carton box.		Qty/box			80	40pcs x 2bdls	
			Mat'l name			Dim.	Qty.	
			DC carton			1131*781	1	
			Vinyl sheet			1250*1250	1	
			Vinyl bag			420*280	2	
②	Put first bdl of products. (40pcs/bdl) 		Note : Step number 5 is applicable only in QC FG Inspection.					
③	Put second bdl on the other side with opposite direction (40pcs/bdl) 							
④	Fold the vinyl sheet							
⑤	Close the flaps and put ID tag (Inner tag at the top of the plastic and Outer tag at the right side of the front of the box) .							
		Note: If need to attach 4M tag Put 4M tag at the left side						

10/11/2024	3	Change total packing quantity from 60pcs to 80pcs	A. De Chavez	D.Dadulla	R.Pascua			
6/4/2024	2	Change Vinyl Sheet Size from 1520x1500 to 1250x1250; Change picture of no. 1; Modify no. 4 and Addition of no. 5; Add note.	J. De La Cruz	D.Dadulla	R.Pascua			
8/24/2022	1	Update step no. 4 regarding 4M, inner tag & outer tag location	M. Garcia	R. Alcantara	A.Arañes			
05/18/2020	0	Initial Issue	C.Dimailig	M.Lumbres	E.. Mendoza			
Eff./Rev. Date	Rev. no.	Details of change	Prepared	Checked	Approved	Established. date:		

CONFIDENTIAL: Any misuse or misappropriation, including unauthorized copying, reproduction in any form, disclosure or publishing of this document or any information herein is strictly prohibited.

NBC (Philippines)
MASTER COPY

DCC Stamp