	Process Name/ Title: Document N							ent No:	WI-QAD-QAC-054			
			PACKING INSTRUCTION WORK INSTRUCTION									
			Product Code/Name:		Customer Code:		Effective Date:		March 20, 2025 Page No.: Page 1 of 1			
			7M0516		TRJ		Rev. No.:	4				
No.	Work Procedure/ Illustration								Records/Remarks/ Quality Pointers			
1									Qty/box	72	9pcs*8bdls	
							7		Mat'l name	Dim.	Qty.	
	Put Vinyl Sheet (1250 x 1250) inside the Oricon box.								Oricon box	386*55*243	1	
									Vinyl sheet	1250*1250	1	
									Vinyl bag	300*200	8	
				Mr.					Partition board	343*510	1	
2	Put the products. (9pcs. * 4 bdls)							Note: 1. Step number 5 is applicable only in QC FG Inspection. 2. Ensure that all MR switch are bended before putting inside vinyl bag applicable only in QC FG Inspection. The MR switch portion must be bend during inspection.				
3	Put partition board on top of the product.							Bend the MR SW wire from the end of tube.				
4)		oducts. (on 2nd la	9pcs. * 4 bdls) ayer					Put the 1 bundle in vinyl bag together with CSW and MR switch part.				
(5)	Fold the plastic vinyl sheet.Put NBP Identification tag at the top of the plastic. Then Warehouse tag at the lower right side of the oricon box.			Note: If need to attach 4M tag Put 4M tag at the upper left side of the box								
03/20/2025	4		Additional note and i	illustration for bending of MR switch wire.		S.Malabuyoc	D.Dadulla	R.Pascua	Preoared	Checked	Approved	
02/27/2024	3	Chan	ge quantity per bundle fr	from 18 to 9 pcs. and from 4 to 8 bundles per layer		S.Malabuyoc	D.Dadulla	R.Pascua			, /	
07/10/2021	2		Change vinyl sheet to 1250 * 1250 Change vinyl bag to 300*200 Additional note and update location og tags in step 5.			↓	M.Lumbres	E Mendoza			J. J., /	
03/15/2019 10/01/2018	0		Removal of small vinyl bag Initial Issue			 	E Mendoza E Mendoza	malder				
ff./Rev. Date		Rev. No.		Details of change	Revise		Approve	Est. date: D. Dadulla R. Pasci				

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