


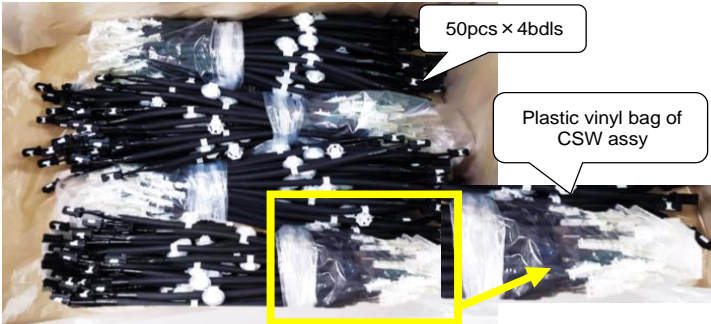
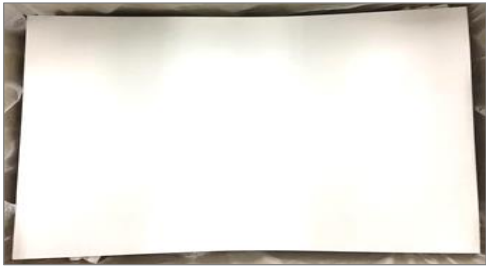





	Process Name/ Title: PACKING INSTRUCTION		Document No:	WI-QAD-QAC-278
	WORK INSTRUCTION		Effective Date:	December 6, 2024
	Product Code/Name: 7R0121	Customer Code/ Customer: TRMX	Rev. No.: 1	Page No.: Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	 Put Vinyl Sheet (1250 x 1250) inside TRMX box.		Qty/box	400	50pcs*8 bdl's
			Mat'l name	Dim.	Qty.
			TRMX box	544*370*228mm	1
			Vinyl sheet	 1250*1250	1
②	Put the products inside the box (opposite direction per bundle) (50pcs* 4 bundles)	 <p>1st LAYER</p>	Partition board	343*510	1
			Vinyl bag	420*280	8
③	Layout partition board		<p>Note : Step 5 is applicable only in QC FG inspection.</p> <p>For CSW process, use Orion box instead of TRMX box.</p>		
④	Put another bundles inside the box (opposite direction per bundle) (50pcs* 4 bundles)	 <p>2ND LAYER</p>			
⑤	Fold the vinyl sheet. Put NBP Identification tag at the top and tape the flaps (two side and top portion). Then Warehouse Identification tag at right side of the box.	 <p>Note : If need to attach 4M tag Put 4M tag at the left side of the box</p>			

						Prepared by	Reviewed by	Approved by
12/06/2024	1	Change vinyl tube size to 1250 x 1250; Change control number from WI-ENG-PDE-584.	S. Malabuyoc	R. Pascua	O. Merin			
12/08/2022	0	Initial Issue	J. Loterte	C. Villanueva	A. Arañes	S. Malabuyoc	R. Pascua	O. Merin
Eff. Date	Rev. No.	Details of change	Prepare	Check	Approve	Establish Date:	August 12, 2022	