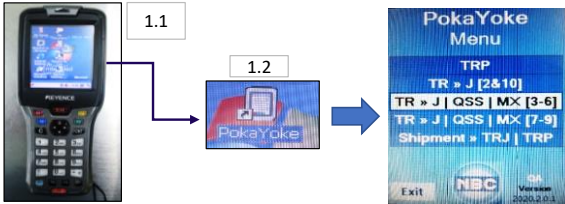



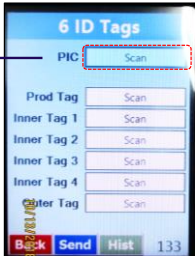
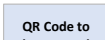
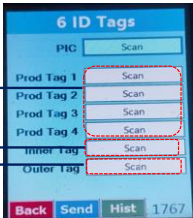


		Process Name/ Title: <b>Pokayoke Scanning of Finished Good Tag Label and Reworked units</b>				Document No:		WI-QAD-QAC-043	
		WORK INSTRUCTION				Effective Date:		August 30,2024	
Product Code/Name: <b>ALL APPLICABLE</b>		Customer Code: <b>ALL MODEL</b>				Rev. No.:		<b>3</b>	Page No.: <b>Page 1 of 3</b>


No.	Work Procedure/ Illustration					Records/Remarks/ Quality Pointers			
<div>3①</div>	<div>1.1 Get the Handy Terminal (Scanner)</div> <div>1.2 Click/Open the Poka Yoke Program/Application</div> <div></div>					>PIC must handle properly the Handy Terminal.			
<div>3②</div>	<div>Pokayoke scanning</div> <div><div>Step 1 : Open/Click the "TR &gt;&gt; I QSS I MX (3-6)"</div><div></div><div>TRJ,TRP,TRQSS,TRMX</div><div>Step 2 : Select the applicable ID Tag quantity</div><div></div><div>Step 3 : Go TO "PIC" section. Scan the QR Code in the ID of the scanner</div><div></div><div>**Borrowing and using others' ID is not allowed.**</div><div></div><div>Step 4 : Scan the QR Code in the Production Identification Tag</div><div><div>Production Identification Tag</div><div>Inner Tag</div><div>Outer / Warehouse Tag</div><div></div><div></div></div><div>** Scanning result is "OK" once the scanner return to PIC section.**</div><div>** If one of the QR Code indicated in the tag does not match the other tags, an "NG Result" will appear. See below illustration**</div><div></div><div><div>HANDY TERMINAL HOLDER</div><div></div><div>Return the Handy Terminal to its designated holder after use.</div></div></div>					> Each model has a different number of ID tags to be selected.	> The scanner automatically transfer to next selection after each scanning of QR code	> Inform immediate superior/ leader if "NG/abnormality" encountered during scanning was encountered.	Remarks: Do not leave the Handy Terminal with "NG" result. Confirm with the Leader immediately.




















8/30/2024	3	Major Revision	A. De Chavez	M. Garcia	R. Pascua	O. Merin	Prepared	Checked	Approved	Noted
7/22/2024	2	Add the removal and filling of Identification Tag	A. De Chavez	D. Dadulla	R. Alcantara	A. Arañes				
2/24/2021	1	Update illustrations and procedures for all models	J. Basañez	D. Dadulla	R. Alcantara	A. Arañes				
9/28/2024	0	Initial Issue	J. Young	M. Lumbres	E. Mendoza					
Eff./Rev. Date	Rev. No.	Details of change	Revise	Checked	Approved	Noted	Est. date: September 28, 2024			

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		Process Name/ Title:		Document No:		WI-QAD-QAC-043	
		Pokayoke Scanning of Finished Good Tag Label and Reworked units					
		WORK INSTRUCTION				Effective Date:	
Product Code/Name:		Customer Code:		Rev. No.:		August 30,2024	
ALL APPLICABLE		ALL MODEL		3		Page No.: Page 2 of 3	

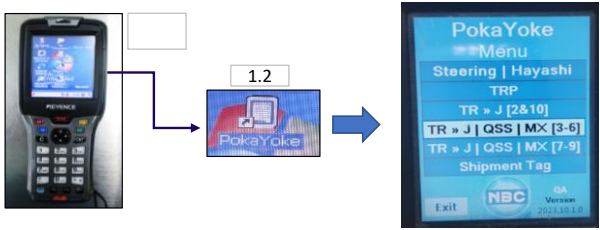



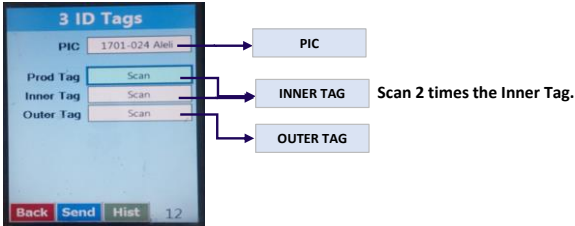



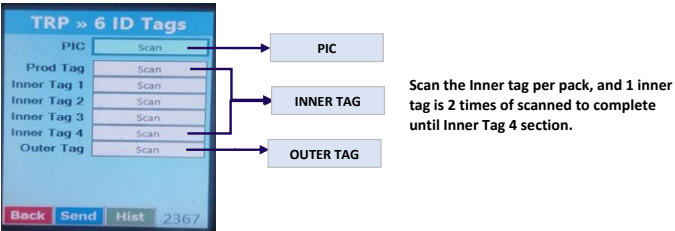
No.	Work Procedure/ Illustration			Records/Remarks/ Quality Pointers	
	For NBC Japan	<div>Step 1 : Scan the QR Code in the Production Identification Tag</div> 	<div>Step 2 : Scan the QR Code in the Inner Tag</div> 	<div>Step 3 : Scan the QR Code in the Outer/Warehouse Tag</div> 	> Remove and file the production Identification Tag for traceability purposes.
	For TRQSS	<div>Step 1 : Scan the QR Code in the Production Identification Tag</div> 	<div>Step 2 : Scan the QR Code in the Inner Tag</div> 	<div>Step 3 : Scan the QR Code in the Outer/Warehouse Tag</div> 	
	For TRP	<div>Step 1 : Scan the QR Code in the Production Identification Tag</div> 	<div>Step 2 : Scan the QR Code in the Inner Tag per pack</div> 	<div>Step 3 : Scan the QR Code in the Outer/Warehouse Tag</div> 	> Inner tag of Levercon(Normal) switch model are same with the PD ID tag number.  > Remove and file the production Identification Tag for traceability purposes.
	For TRMX	<div>Step 1 : Scan the QR Code in the Production Identification Tag</div> 	<div>Step 2 : Scan the QR Code in the Inner Tag</div> 	<div>Step 3 : Scan the QR Code in the Outer/Warehouse Tag</div>  <div>Step 4 : Remove and file identification Tag</div>  <div>Step 5: Packing of the scanned box.</div>  <div>Put the paper clip on proper location after removing ID Tag</div> 	> Remove and file the production Identification Tag for traceability purposes.  > Move the parts to thier proper location after scanned.

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	Process Name/ Title:		Document No:		WI-QAD-QAC-043	
	<b>Pokayoke Scanning of Finished Good Tag Label and Reworked units</b>					
	WORK INSTRUCTION		Effective Date:		August 30,2024	
	Product Code/Name: ALL APPLICABLE	Customer Code: ALL MODEL	Rev. No.:	3	Page No.:	Page 2 of 3

Scanning of Reworked Units					
<div>3</div> <div>1</div>	1.1 Get the Handy Terminal (Scanner)  1.2 Click/Open the Poka Yoke Program/Application		>PIC must handle properly the Handy Terminal.		
<div>3</div> <div>2</div>	For TRQSS, TRJ and TRMX Model	<p><b>Step 1 :</b> Open/Click the "TR &gt;&gt; I QSS I MX (3-6)"</p>  <p><b>Step 2:</b> Select 3 ID Tags section</p>  <p><b>Step 3 :</b> Go to the "PIC" section scan the QR Code of the assigned Leader</p>  <p><b>Step 4 : Scanning Sequence</b></p> 	<p><b>**Borrowing and using others' ID is not allowed.**</b></p> <p><b>** If one of QR Code indicated in the tag does not match the Shipment tags, an "NG Result" will appear.</b> See below illustration**</p>  <p><b>** Inform immediate superior/leader if NG or abnormality during scanning was encountered**</b></p>		
<div>3</div> <div>3</div>	For TRP Model	<p><b>Step 1 :</b> Open/Click the "TRP"</p>  <p><b>Step 2:</b> Select 6 ID Tags section</p>  <p><b>Step 3 : Scanning Sequence</b></p>  <p><b>** Scanning result is "OK" once the scanner return to PIC section.**</b></p>			