










	Process Name/ Title:		Document No:		WI-QAD-QAC-096	
	<b>PACKING INSTRUCTION</b>				Effective Date:	
	<b>WORK INSTRUCTION</b>				December 13, 2022	
	Product Code/Name:		Customer Code:		Page No.: 1 of 1	
7M0524		TRJ		Rev. No.:	3	

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside Oricon box		Qty/box	108	<div> <div>3</div> <div>9pcs*12bdl</div> </div>
			Mat'l name	Dim.	Qty.
			Oricon box	388*55*243	1
			Vinyl sheet	1520*1500	1
			Partition board	343*510	<div> <div>3</div> <div>3</div> </div>
②	Put products 9pcs*3bdl in opposite direction.	 <div>9pcs x 3bdl</div>  <div>Plastic vinyl bag of CSW assy</div>	Vinyl bag	420*280	<div> <div>3</div> <div>12</div> </div>
③	Lay out partition board. Put products (9pcs*3bdl) on 2nd layer	  <div>2nd Layer</div>	<div> <div>3</div> <div>Note :</div> <div>1. Step number 5 is applicable only in QC FG Inspection.</div> </div>		
④	Repeat step no. 3 for 3rd layer and 4th layer.	  <div>3rd layer</div>   <div>4th layer</div>			
⑤	Fold the vinyl sheet. Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box.	  <div>If need to attach 4M tag Put 4M tag at the upper left side of the box</div>			
12/13/2022	3	Change bundle quantity from 18pcs to 9 pcs. Change no. of layer from 3 layers to 4 layers Additional note and update location of tags in step number 5			
05/21/2019	2	Change quantity from 72 to 108	C.Dimalig	M. Lumbres	E. Mendoza
03/15/2019	1	Removal of small vinyl bag	C.Dimalig	M. Lumbres	E. Mendoza
11/28/2018	0	Initial issue :Separate Packing Instruction from WI-QAD-QAC-034	C.Dimalig	M. Lumbres	E. Mendoza
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve
			Est. date: November 28 2018		

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