
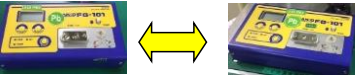


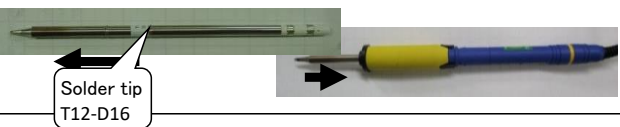

	Process Name/ Title:		Document No:	WI-PRO-COS-037	
	CONTACT SWITCH ASSEMBLY/ C/M of iron's temperature gets defect		Effective Date:	July 25, 2022	
	WORK INSTRUCTION		Rev. No.:	2	
Product Code/Name:	Customer Code:	Rev. No.:	2	Page No.:	Page 1 of 1
ALL	2 ALL				

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
Countermeasure when soldering iron tip temperature does not increase and out of standard by 10°C and above.		
1.	Since tip thermometer abnormality is considered, check accumulation of flux at the sensor of the thermometer, then clean it. 	<div style="border: 1px solid blue; padding: 10px; margin-top: 20px;"> reset the offset value after changing the soldering iron tip. confirm the off-set value is "0" on the "off-setting mode" refer to WI-PRO-COM-004 </div>
2.	Cross-check with another tip thermometer to ensure that the tip thermometer is not broken. 	
3.	Make sure that the tip is fully inserted 	
4.	Make sure that sleeve is fully inserted 	
5.	Replace the tip 	
6.	Replace the soldering iron cord 	
7.	Station abnormality is considered, so repair the station.	
<div style="border: 2px solid red; padding: 10px; margin-top: 20px;"> Important points When checking & replacing the soldering tip, be careful with the hot surface (burns). Also, replace when it is already cold or use heat resistant pad. Confirm the tip temp. again if within standard before resuming to work.. </div>		

07/25/2022	2	Change Customer Code and change Document No. at the Remarks Portion	L. Famodulan	C. Lalican	O. Merin	Prepare	Check	Approve
07/30/2018	1	Confirmation of off-set value	L. Alarzar	M. Demiden	O. Merin			
09/15/2017	0	Established ISO Format (First Issuance)	M. Vasallo	O. Merin	T. Sugiyama			
n/a	n/a	Previously revise to reviewed all contents-NBHS-1704 (for history purpose only)	Ogawa	-	T. Sugiyama			
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Est. date:	09/15/2017	

CONFIDENTIAL: ©2017 NBC; all rights reserved. Any misuse or misappropriation, including unauthorized copying, reproduction in any form, disclosure or publishing of this document or any information herein is strictly prohibited.

NBC (Philippines)
MASTER COPY

DCC Stamp