






	Process Name/ Title:		Document No:	WI-QAD-QAC-193		
	PACKING INSTRUCTION		Effective Date:	April 19, 2022		
	WORK INSTRUCTION		Rev. No.: 1	Page No.: Page 1 of 1		
	Product Code/Name: 7H0346W7020C	Customer Code: NBS				

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers			
①	Put Vinyl Sheet (1520 x 1500) inside the box.		Qty/ Box	60 pcs	10pcs* 6bdls	
			Mat'l name	Dim.	Qty	
			Master box	535*360* 150 mm	1	
			Vinyl Sheet	1520*1500	1	
			Partition Board	343*510	1	
			Plastic Vinyl Bag	300*200mm	6	
②	Put 3 bdls of products. (10pcs/bdl) in opposite direction.		<b>Note :</b> 1. For CSW use Orion box instead of DC box. 2. Step number 5 is applicable only in QC FG Inspection.			
③	Put partition board					
④	Put 3bdls of products. (10 pcs/bdl) in opposite direction.	<div><div>One bundle has NBS inner tag inside the vinyl bag</div><div><b>SAMPLE INNER TAG</b><table><tr><td colspan="2">7H0346W7020C</td></tr><tr><td>04-22</td><td>60</td></tr></table></div></div>				7H0346W7020C
7H0346W7020C						
04-22	60					
⑤	Fold the vinyl sheet.					
⑥	Clip NBP Identification tag and NBS Tag at the left side of the box					
⑦	Attach NBS Identification tag at the left side of the box and NBP warehouse tag in the right side of the box.	<div><div><b>Note :</b> If need to attach 4M tag Put 4M tag at the left side</div></div>				
			Prepare	Check	Approve	
04/19/2022	1	-Change location of NBS tag from right side to left side to consider warehouse special tags location	M. Garcia	R. Alcantara	A. Arañes	
04/12/2022	0	-Include remarks regarding terminal expiration date	M. Garcia	R. Alcantara	A. Arañes	
Eff./Rev. Date	Rev. No.	Initial Issue	Revise	Check	Approve	

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