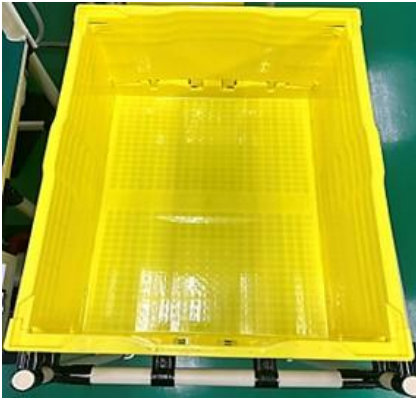








Process Name/ Title: PACKING INSTRUCTION		Document No:	WI-QAD-QAC-133
WORK INSTRUCTION		Effective Date:	February 28, 2024
Product Code/Name: 75N353	Customer Code: TRJ	Rev. No.: 2	Page No.: Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
② ①	Prepare empty oricon box in the "after inspection area"		Qty/box	400	100pcs *4bdl's
			Mat'l name	Dim.	Qty.
			Oricon box	386*55*243	1
			Partition board	343*510	3
			Vinyl bag	545*450	4
②	Get the vinyl (plastic) bag then put the 100 pcs harness. Insert products in same direction. Put the ID tag inside then fold the plastic bag.		White connectors must be on top position.		
② ③	Put products on standing position and partition board vertically & alternately with the products. (100pcs* 4 Bundles with I.D tag inside)				
② ④	Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box	  Note : If need to attach 4M tag. Put 4M tag at the left side of the box	Prepared Checked Approved		
2/28/2024	2	Remove Vinyl Sheet	M. Garcia	D.Dadulla	R.Pascua
8/12/2022	1	Update product orientation to standing position	M. Garcia	R. Alcantara	A. Arañes
7/05/2019	0	Initial issue	C.Dimalig	M.Lumbres	E. Mendoza
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved

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