




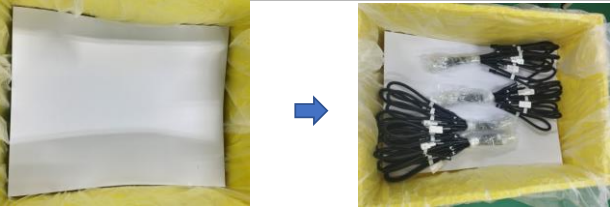
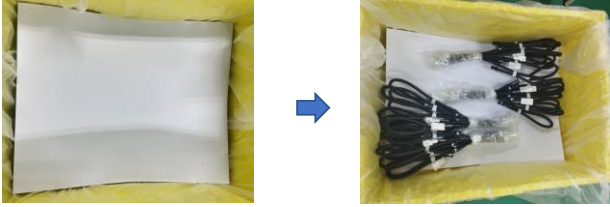
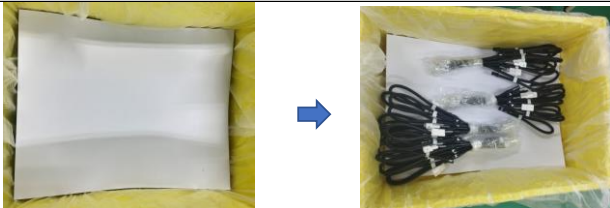
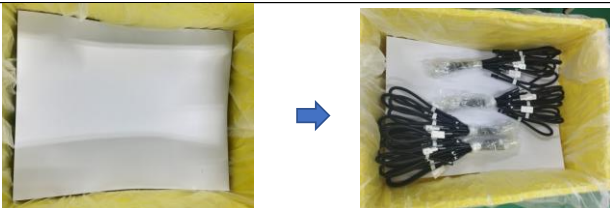






	Process Name/ Title: PACKING INSTRUCTION				Document No:		WI-QAD-QAC-105	
	WORK INSTRUCTION				Effective Date:		June 21, 2024	
	Product Code/Name: 7M0530		Customer Code: TRJ		Rev. No.: 4		Page No.: Page 1 of 1	

No.	Work Procedure/ Illustration				Records/Remarks/ Quality Pointers			
①	Spread Vinyl sheet inside oricon box					Qty/box	180 	9pcs* 20bdl's
					Mat'l name	Dim.	Qty.	
					Oricon box	386*55* 243	1	
					 Vinyl sheet	1250*1250	1	
					 Vinyl bag	300*200	20	
					Partition board	343*510	4	
②	Put products (9pcs*4bdl's)					Note : 1. Step number 7 is applicable only in QC FG Inspection .		
③	Lay out partition board. Put products (9pcs*4bdl's) on the 2nd layer.							
④	Lay out partition board. Put products (9pcs*4bdl's) on the 3rd layer.							
⑤	Lay out partition board. Put products (9pcs*4bdl's) on the 4th layer.							
⑥	Lay out partition board. Put products (9pcs*4bdl's) on the 5th layer.							
⑦	Fold the vinyl sheet. Put NBP Identification tag at the top. Then Warehouse Identification tag at lower right side of the box.	  <p>If need to attach 4M tag Put 4M tag at the upper left side of the box</p>						

							Prepared	Checked	Approved	Noted
6/21/2024	4	Change bundle qty to 9 pcs ; Change vinyl sheet size to 1250x1250; Change vinyl bag size to 300 to 200	M. Garcia	R. Pascua	O. Merin	n/a	 M. Garcia	 R. Pascua	 O. Merin	 M. Garcia
05/9/2023	3	Update 4M tag attachment	M. Garcia	R. Alcantara	R. Alcantara	A. Arañes				
04/29/2021	2	Change standard quantity from 144 to 180pcs. (Additional 2 bundles and 1 partition board)	C. Dimailig	M. Lumbres	E. Mendoza	A. Arañes				
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Noted	Establish Date: December 11 2018			

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