

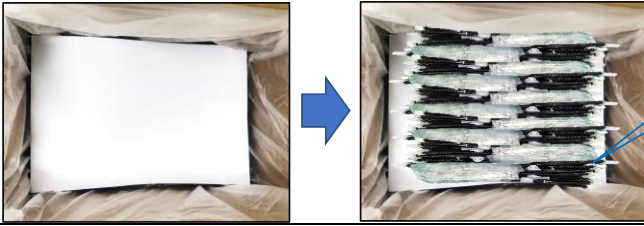







	Process Name/ Title:		Document No:	WI-ENG-PDE-522	
	<b>PACKING INSTRUCTION</b>		Effective Date:	May 23, 2022	
	<b>WORK INSTRUCTION</b>		Rev. No.:	2	
	Product Code/Name: <b>7H0320W7020C</b>	Customer Code: <b>NBS</b>	Page No.:	Page 1 of 1	

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Put Vinyl Sheet (1520 x 1500) inside the box.		Qty/ Box	240	10pcs* 24bdls
			Mat'l name	Dim.	Qty
			Master box	535*360* 150 mm	1
			Vinyl Sheet	1520*1500	1
			Partition Board	343*510	1
②	Put 12 bdls of products. (10pcs/bdl) in opposite direction.		Plastic Vinyl Bag	300*200mm	24
			<b>Note :</b> 1. For CSW use Orion box instead of DC box. 2. Step number 6 is applicable only in QC FG Inspection.		
③	Put partition board on 2nd layer Put 12 bdls of products. (10pcs/bdl) in opposite direction.		One bundle has NBS inner tag inside the vinyl bag 		
④	Fold the vinyl sheet.		Make sure that the inner tag indicates the correct terminal expiration date.		
⑤	Clip NBP Identification tag and NBS Tag at the left side of the box				
⑥	Attach NBS Identification tag at the left side of the box and NBP warehouse tag in the right side of the box.		<b>Note :</b> If need to attach 4M tag Put 4M tag at the left side		

05/23/2022	2	Change box from TRMX box to Master box; change qty. from 360pcs to 240pcs; reduce partition board from 2pcs to 1pc; reduce vinyl bag from 36pcs to 24pcs	J. Loterte	C. Villanueva	A. Arañes	Prepare	Check	Approve
05/17/2022	1	Change box from Master box to TRMX box	J. Loterte	C. Villanueva	A. Arañes	 J. Loterte	 C. Villanueva	 A. Arañes
05/05/2022	0	Initial Issue	J. Loterte	C. Villanueva	A. Arañes			
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Est. date	May 5, 2022	

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