



Process Name/ Title: PACKING INSTRUCTION		Document No:	WI-QAD-QAC-041
WORK INSTRUCTION		Effective Date:	June 29, 2021
Product Code/Name: 7M0646	Customer Code: TRJ	Rev. No.: 2	Page No.: Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside Oricon box.		Qty/box	108	18pcs*6bdls
			Mat'l name	Dim.	Qty.
			Oricon box	386*55*243	1
			Vinyl sheet	1520*1500	1
			Partition board	343*510	2
			Plastic vinyl bag	420*280	6
②	Put products (18pcs*2bdls)	  Plastic vinyl bag of Contact SW assy	Note : 1. Step number 7 is applicable only in QC FG Inspection .		
③	Lay out partition board.				
④	Put products (18pcs*2bdls) on 2nd layer				
⑤	Lay out partition board.				
⑥	Put products (18pcs*2bdls) on 3rd layer				
⑦	Fold the vinyl sheet. Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box.	  If need to attach 4M tag Put 4M tag at the upper left side of the box			

						Prepared	Checked	Approved	Noted
06/29/2021	2	Additional note and Update tags location in Step number 7			C.Dimailig	M.Lumbres	E.Mendoza		
03/15/2019	1	Removal of small vinyl bag			C.Dimailig	M.Lumbres	E.Mendoza		
10/01/2018	0	Initial issue			C.Dimailig	M.Lumbres	E.Mendoza		
Eff. Date	Rev. No.	Details of change			Prepared	Checked	Approved	Effectivity date: October 01/2018	

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