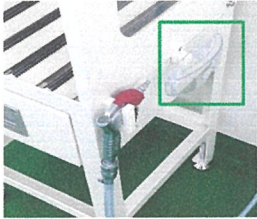
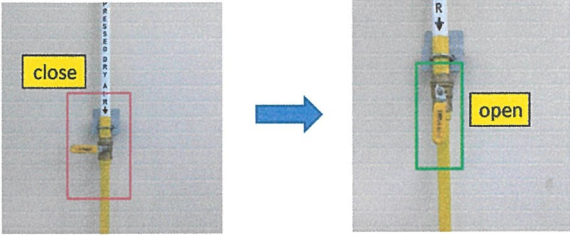



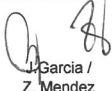


	Process Name/ Title:		Document No:	WI-PRO-CNC-032	
	Wire Cutting and Crimping / Use of Air Gun and Cleaning Cabinet		Effective Date:	July 10, 2017	
	WORK INSTRUCTION		Rev. No.:	0	
Product Code/Name:	Customer Code:	Page No.:	Page 1 of 1		
ALL	ALL				

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
	<p>Before Cleaning</p> <p>1. Wear Safety goggles.</p>  <p>2. Open the air supply by rotating the knob counterclockwise.</p>  <p>3. Put parts properly inside the cleaning cabinet.</p>  <p>After Cleaning</p> <p>1. Put the air gun and safety goggles back to its designated location.</p>  <p>2. Close the air supply by rotating the knob clockwise.</p> <p>Before leaving the production area:</p> <p>1. Clean the area (floor and cabinet)</p> 	

							Prepare	Check	Approve
									
Eff./Rev.Date	Doc/DRCN No.	Rev. No.(if applicable)	Details of change	Revise	Check	Approve	Est. date:	07/10/2017	