

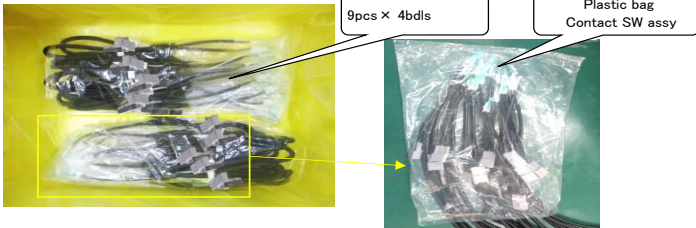












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|---|----------------------------|--------------------------|-----------------|-----------------------|------------------|--|
|  | Process Name/ Title: | | Document No: | | WI-ENG-PDE-629 | |
| | PACKING INSTRUCTION | | Effective Date: | | January 25, 2023 | |
| | Product Code/Name: | Customer Code/ Customer: | Rev. No.: | Page No.: Page 1 of 1 | | |
| | 7N0174 | TRJ | 0 | | | |

| No. | Work Procedure/ Illustration | | Records/Remarks/ Quality Pointers | | |
|-----|---|--|--|------------|--------------|
| ① | Spread Vinyl sheet inside folding box. |  | Qty/box | 180 | 9pcs* 20bdls |
| | | | Mat'l name | Dim. | Qty. |
| | | | Oricon box | 386*55*243 | 1 |
| | | | Vinyl sheet | 1520*1500 | 1 |
| | | | Partition board | 343*510 | 4 |
| | | | Vinyl bag | 300*200 | 20 |
| ② | Put first bundle of products. (9pcs* 4bundles) |  | Note : Step 5 is applicable only to QC FG inspection. | | |
| ③ | Layout partition board Put the products (9pcs* 4 bundles) on the 2nd layer |   <p>2nd Layer</p> | | | |
| ④ | Layout partition board Put the products (9pcs* 4 bundles) on the 3rd layer |   <p>3rd Layer</p> | | | |
| ⑤ | Layout partition board Put the products (9pcs* 4 bundles) on the 4th layer |   <p>4th Layer</p> | | | |
| ⑥ | Layout partition board Put the products (9pcs* 4 bundles) on the 5th layer |   <p>5th Layer</p> | | | |
| ⑦ | Fold the vinyl sheet. Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box. |   <p>Note : If need to attach 4M tag Put 4M tag at the left side of the box</p> | | | |

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|-----------|----------|-------------------|-------------|-------------|---------------|-----------|-----------------|------------------|-------------|----------|
| 01/25/23 | 0 | Initial Issuance | M. Catapang | J. Loterte | C. Villanueva | A. Arañes | Prepared by | Reviewed by | Approved by | Noted by |
| Eff. Date | Rev. No. | Details of change | Prepared by | Reviewed by | Approved by | Noted by | Establish Date: | January 25, 2023 | | |

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