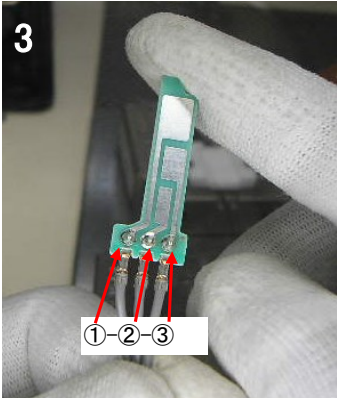
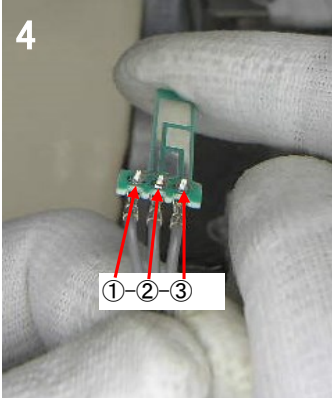
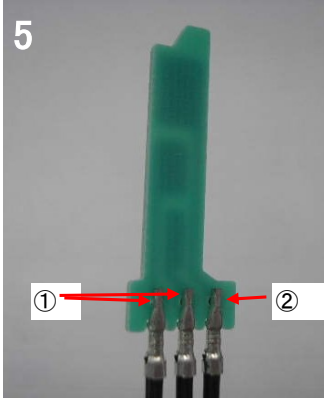
	Process Name/ Title:		Document No:	WI-PRO-COS-022
	CONTACT SWITCH ASSEMBLY/ Procedure of confirming soldered part		Effective Date:	
	WORK INSTRUCTION		Rev. No.: 2	July 25, 2022
	Product Code/Name: ALL	Customer Code: △ ALL	Page No.: Page 1 of 1	

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
	<p>Confirmation of Pb free soldering</p> <ol style="list-style-type: none"> 1.) Confirm with magnifying glass. (Otsuka Kogaku: Magnification of 10) 2.) Hold code with left hand, and move PCB with right hand. 3.) Look from front. (Check in order to ①-②-③ from left) 4.) Look from bottom. (Check in order to ①-②-③ from left) 5.) Look from back. (From both side) <div>    </div> <ol style="list-style-type: none"> 6.) Item of confirmation <ol style="list-style-type: none"> ① Moist of solder. (solder fit to PCB) ② Volume of solder ③ Disconnection of solder ④ Solder ball ⑤ Float of terminal (less than 0.7mm, check with gauge) hatsumono and owarimono. <p>※ Ref IS-PRO-COM-004, to check example of defect</p> <ul style="list-style-type: none"> • When found defect, call person in charge and show the defect for confirmation. • Person in charge confirms detail of defect, and write on red tag. Then give it to leader. • Leader checks detail of defect and instruct to operator. <p>※ Pb free solder is not approved to re-soldering.</p>	

Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Estl date:
07/25/2022	2	Change Customer Code	L. Famodulan	C. Lalican	O. Merin	06/01/2017
05/28/2018	1	Replace reference no. based on internal document numbering and delete unnecessary triangles and notes	M. Demiden	O. Merin	O. Merin	
06/01/2017	0	Established ISO format	M. Vasallo	O. Merin	Sugiyama	
-	NA	Previously revised work instruction from Shanghai to add procedure (for history purpose only)	Takenaka	Okazaki	Sugiyama	