Process Name/ Title: Document No: WI-ENG-PDE-856 **PACKING INSTRUCTION** WORK INSTRUCTION Effective Date: February 27, 2024 Product Code/Name: Customer Code/ Customer: Rev. No.: 0 Page No.: Page 1 of 1 **TRJ** 7N0191 Records/Remarks/ No. Work Procedure/ Illustration Quality Pointers 9pcs\* Qty/box 432 Spread Vinyl sheet inside 48bdls (1) folding box. Mat'l Dim. Qty. name Oricon 386\*55\*2 1 43 box 1250\* Vinyl 1 1250 sheet **Partition** 343\* 3 510 board Vinyl 300\*200 48 bag Put first bundle of Plastic bag 9pcs\* 12bdls products. Contact SW assy (2) (9pcs\* 12bundles) Step 6 is applicable only to QC FG inspection. Layout partition board Put the products (9pcs\* 12 bundles) (3) on the 2nd layer 2nd Layer Layout partition board **(4)** 



Layout partition board Put the products (5) (9pcs\* 12 bundles) on the 4rth layer





Put NBP Identification tag at the top.Then (6) warehouse Identification tag at lower right side of the box.

Fold the vinyl sheet.





Note : If need to attach 4M tag
Put 4M tag at the left side of the box

Prepared by Reviewed by Noted by 02/27/2024 nitial Issuance C.Villanueva A. Arañes C.Hernandez n/a Details of change Reviewed by Approved by Noted by

3rd Layer