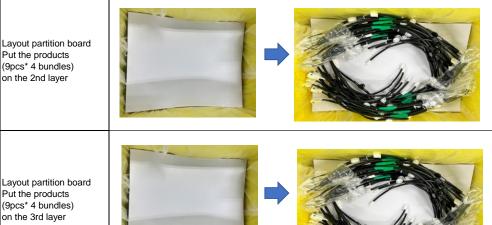
Process Name/ Title: Document No: WI-QAD-QAC-259 **PACKING INSTRUCTION** WORK INSTRUCTION Effective Date: June 21, 2024 Product Code/Name: Customer Code/ Customer: Rev. No.: Page No.: Page 1 of 1 7N0142 TRJ Records/Remarks/ No. Work Procedure/ Illustration **Quality Pointers** 9pcs\* 108 / 2 Qty/box 12bdls 1 Mat'l name Dim. Qty. Oricon box 386\*55\*243 1 Spread Vinyl sheet inside folding box. 1250\* Vinyl sheet 1  $1250^{\frac{2}{2}}$ **Partition** 343\* 2 board 510 300\* Vinyl bag 12 200 2 Step 4 is applicable only to QC FG inspection. Put the products inside the box (9pcs\* 4 bundles) (3)



(5) Fold the vinyl sheet. Put NBP Identification tag at the top.Then warehouse Identification tag at lower right side of the box.

Put the products (9pcs\* 4 bundles) on the 2nd layer

Put the products (9pcs\* 4 bundles) on the 3rd layer

(4)



Note: If need to attach 4M tag
Put 4M tag at the left side of the box

						Prepared by	Checked by	Approved by
6/21/2024	2	Change bundle quantity from 18 pcs to 9pcs; Change vinyl sheet size to 1250 x1250	M. Garcia	R.Pascua	O. Merin		1	
5/21/2024	1	Change document control no. from WI-ENG-PDE-441 to WI-QAD-QAC-259; Change illustration to the right position of the product in the box.	Y.Perez	M.Garcia	R.Pascua	Menzaita	M	
07/03/2023	0	Initial Issue	K.Doria	J. Loterte	C. Villanueva	M. Gardia	R Pascua	9. Merin
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Establish Date:	March 1, 2	02/2

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