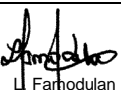
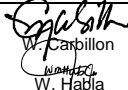

	Process Name/ Title:		Document No:		WI-PRO-COM-005	
	Proper Treatment and Disposal of Chemicals and its cleaning Materials		Effective Date:		May 03, 2023	
	WORK INSTRUCTION		Rev. No.: 1		Page No.: Page 1 of 2	
	Product Code/Name: ALL	Customer Code: ALL				

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
1	Get the used Cleaning Materials and Chemicals	Make sure to use gloves in handling contaminated cleaning Materials and chemicals
2	Dispose it to designated trash bin	Always follow proper segregation of waste (depends on the waste)


CLEANING MATERIALS AND CHEMICALS		DISPOSAL BIN	REMARKS
Wipes and Gloves with Grease	 		Any materials like gloves , wipes, rags contaminated with grease
Marker and Wipes with Marker	 		Any materials like gloves , wipes, rags contaminated with green ink
Wire Cleaner			Solder Waste
Brush ,Solder Wire, Spool and rubber	 		Cleaning Brush of Soldering Jig Empty Spool of Solder Wire
<div>⚠</div> Cottonn Buds and Wipes with Flux Remover	 		Buds and Wipes





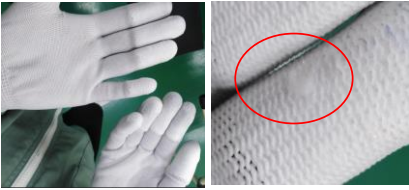

						Prepare	Check	Approve
05/02/2023	1	Removed IPA change to flux remover	L. Famodulan	W. Carbillon	O. Merin			
09/20/2019	0	Newly establish documents	C. Luna	D. Cornero	O. Merin	L. Famodulan	W. Carbillon	O. Merin
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Est. date:	09/20/2019	

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	Process Name/ Title:		Document No:		WI-PRO-COM-005	
	Proper Treatment and Disposal of Chemicals and its cleaning Materials		Effective Date:		May 03, 2023	
	WORK INSTRUCTION		Rev. No.: 1		Page No.: Page 2 of 2	
	Product Code/Name: ALL	Customer Code: ALL				

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers	
	CLEANING MATERIALS AND CHEMICALS	DISPOSAL BIN	REMARKS	
	Dirty Gloves		 ESD Gloves (Gray and White)	Gloves without green ink or grease
	Used Soldering Tip		 Soldering Tip, Soldering tester sensor	
3	Inspect gloves if dirty or already contaminated with chemicals		Follow Limit sample of gloves stain	
4	Replace gloves		Fill up Gloves checksheet F-PRO-COM-001	

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