




	Process Name/ Title:		Document No:	WI-QAD-QAC-214
	PACKING INSTRUCTION		Effective Date:	February 28, 2024
	WORK INSTRUCTION		Rev. No.: 2	Page No.: Page 1 of 1
Product Code/Name:		Customer Code/ Customer:		
75Q943		TRJ		

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
<div>2</div> <div>1</div>	Prepare empty oricon box in the "after inspection area"		Qty/box	400	100pcs* 4 bdl's
			Mat'l name	Dim.	Qty.
			Partition board	343* 510	3
			Vinyl bag	545*450	4
2	Get the vinyl (plastic) bag then put the 100 pcs harness. Insert products in same direction. Put the ID tag inside then fold the plastic bag.				
2	Put products on standing position and partition board vertically & alternately with the products. (100pcs* 4 Bundles with I.D tag inside)				
2	Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box.	  <p>Note : If need to attach 4M tag Put 4M tag at the left side of the box</p>			

						Prepared	Checked	Approved
2/28/2024	2	Remove Vinyl Sheet	M. Garcia	D.Dadulla	R.Pascua			
5/8/2023	1	-Change document control number from WI-ENG-PDE-380 to WI-QAD-QAC-214 -Update quantity per bundle from 50 pcs to 100 pcs	M. Garcia	R. Alcantara	A. Arañes			
12/14/21	0	Initial Issuance	M. Ariola/ J. Loterte	C.Villanueva	A. Arañes			
Eff. Date	Rev. No.	Details of change	Prepared	Approved	Noted	Establish Date:	December 14, 2021	