

	Process Name/ Title: PACKING INSTRUCTION		Document No: WI-QAD-QAC-082	
	WORK INSTRUCTION		Effective Date: August 12, 2021	
	Product Code/Name: 7M0610	Customer Code: TRJ	Rev. No.: 2	Page No.: Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside Oricon box		Qty/box	72pcs.	18pcs* 4bdls
			Mat'l name	Dim.	Qty.
			Oricon box	386*550* 243	1
			Vinyl sheet	1520* 1500	1
			Partition board	343*510	1
			Plastic vinyl bag	420*280	4
②	Put products (18pcs*2bdls) in opposite direction.	  Connector with 4 wires insertion should not be bend to avoid peel off tape	Note : 1. Step number 5 is applicable only in QC FG Inspection.		
③	Lay out partition board.		 STRAIGHT Condition: Connector with 4 wires are placed on the <u>side</u> of the box		
④	Put products (18pcs*2bdls) on 2nd layer		 BEND Condition: Connector with 4 wires are placed on the <u>corner</u> of the box		
⑤	 Fold the vinyl sheet. Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box.	 If need to attach 4M tag Put 4M tag at the upper left side of the box			

Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Noted
08/12/2021	2	Additional note and update location of tags in step number 5	C.Dimalig	M.Lumbres	E.Mendoza	
10/08/2019	1	Change packing position (Connector with 4 wire insertion should not be bend to avoid PEEL OFF TAPE)	C.Dimalig	M.Lumbres	E.Mendoza	
11/22/2018	0	Initial issue: Separate Packing Instruction from WI-QAD-QAC-038 : Additional quality pointers	C.Dimalig	M.Lumbres	E.Mendoza	
			Prepared	Checked	Approved	Effectivity date: November 22, 2018

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