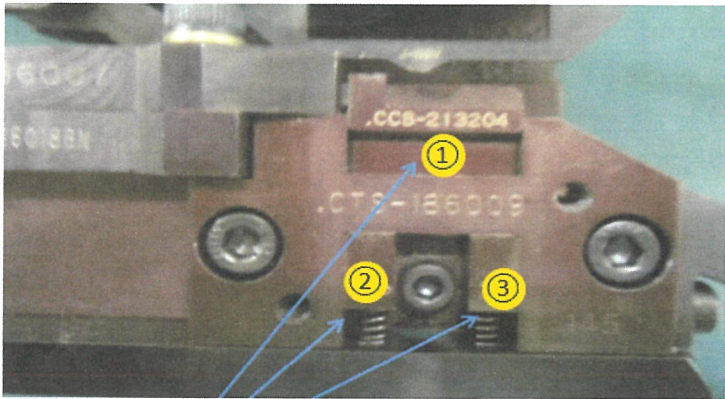
	Process Name/ Title:		Document No:	WI-PRO-CNC-051	
	Wire Cutting and Crimping / Oil Application for Slide Cutter Spring		Effective Date:	April 20, 2018	
	WORK INSTRUCTION		Rev. No.:	1	
Product Code/Name:	Customer Code:	Rev. No.:	Page No.: Page 1 of 1		
ALL	ALL				

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
	<p>Purpose:</p> <p>To lessen occurrence of slide cutter spring damage. To prolong slide cutter spring usage.</p> <p>Action:</p> <p>Application of machine oil on slide cutter and slide cutter spring. See points ① ② and ③.</p>  <p>Procedure:</p> <ol style="list-style-type: none"> 1. Get machine oil and brush with a small tip. 2. Wet brush with machine oil. 3. Brush oil on points ① ② and ③. 4. Check and ensure machine oil is not scattered on other areas of the applicator. <p>Note: No need to remove applicator from machine or press during oil application.</p> <p>Frequency:</p> <p>Every end of the shift.</p> <p>Person In Charge:</p> <p>△ Machine Operator or Line Leader</p> <p>Applicable to:</p> <p>Applicator used during the shift.</p>	

04/20/2018	2018-L3-WI-058	△	Change Sub leader to line Leader.	M. Vasallo/W. Valdez	W. Carbillon	O. Merin	Prepare	Check	Approve
08/31/2017	2017-L3-WI-260	0	Established ISO format.	J. Garcia/Z. Mendez	O. Merin	T. Sugiyama	M. Vasallo	W. Valdez	W. Carbillon
Eff./Rev. Date	Doc/DRCN No.	Rev. No. (if applicable)	Details of change	Revise	Check	Approve	Est. date:	08/31/2017	