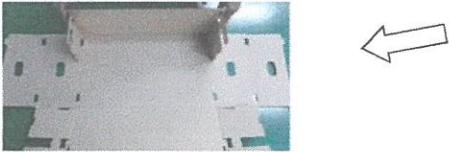






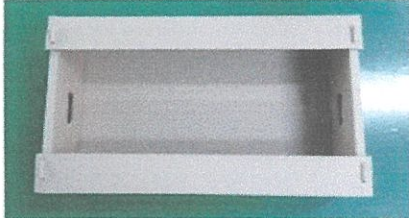
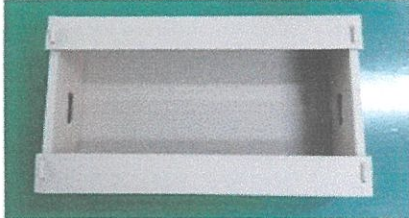
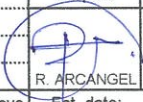
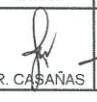

	Process Name/ Title:		Document No:	WI-PLN-WHS-007	
	Assembly of TRQSS Box		Effective Date:	May 15, 2017	
	WORK INSTRUCTION		Rev. No.:	0	
	Product Code/Name: Common	Customer Code: N/A	Page No.: Page 1 of 1		

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
	How to assemble the carton box for QSS.	
1	<p>Fold the long side of carton.</p> 	
2	<p>Fold the upper portion.</p>  <p>TRQSS Carton box Must be aligned the upper level (Red broken line). *If not align, flaps could not be attached properly and cause of collapse improper piling.</p>  	
3	<p>Fold the short side.</p>  	
4	<p>Fold both side.</p>  	
	<p>5. Fold the flaps after put the products.</p> 	

Eff. Date	DRCN No.	Rev. No.	Details of change	Revise	Check	Approve	Est. date:	Prepare  R. ARCANGEL	Check  R. CASAÑAS	Approve  K. FUNAKI
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