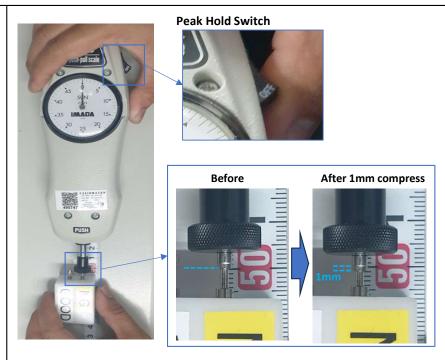


	10	Process Name/ Title:					
		VERIFICATION OF PO	OGO PIN CONDITION	Document N	lo:	WI-QAD-QAC-312	
		WORK INS	TRUCTION	Effective Da	te:	February	7, 2025
		Product Code/Name:	Customer Code:	Rev. No.:	0	Dogo No.	1 of 1
		POGO PIN DUMMY SAMPLE	n/a	Rev. No	U	Page No.:	1 of 1

	1 OGOT IN BOWINT SAWI EE				
No.	Work Procedure/ Illustration				
1	Method of Checking: 1. Place horizontally the push pull gauge into table and align the pogo pin to zero(0) of measuring tape. Refer to illustration below. 2. Turn on the peak hold mechanism of the push pull gauge. 3. Apply force until 1mm compress of pogo pin. 4. Record the measured data on the verification record sheet. 5. Analyze if the data meet the standard specification. Standard Specification: GOOD - greater than (>) 15N NG (NO GOOD) - within 10 to 15N	25 S NADA 15- 20 25 20			



- 1. Always check and set the value to zero(0) before measuring.
- 2. Always set switch on the peak hold switch before measuring.

Records/Remarks/

Quality Pointers

3. Change the pogo pin if already out of standard specification.

						Prepare	Check	Approve
								1
							Junglia -	21:00
02/07/2025	0	Establishment of verification of pogo pin condition				Čk. Lalican	M. Masilungan	Gavileno
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Est. date: Fo	ebruary 7, 2025	

CONFIDENTIAL: Any misuse or misappropriation, including unauthorized copying, reproduction in any form, disclosure or publishing of this document or any information herein is strictly prohibited.

NBC (Philippines) MASTER COPY