
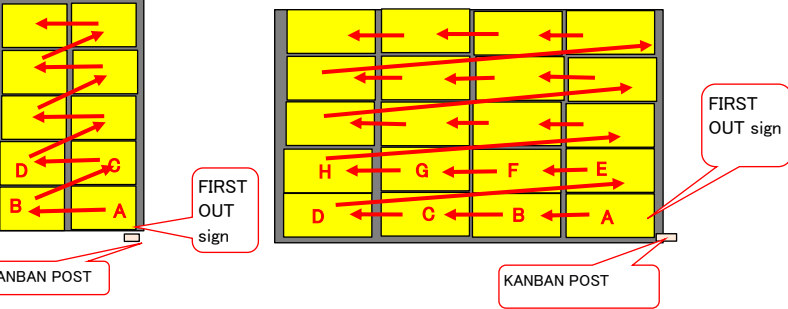
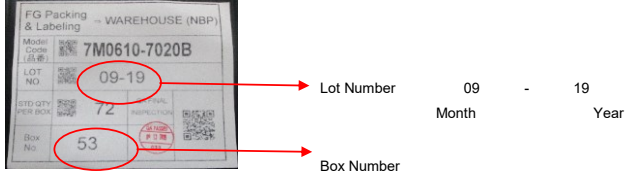





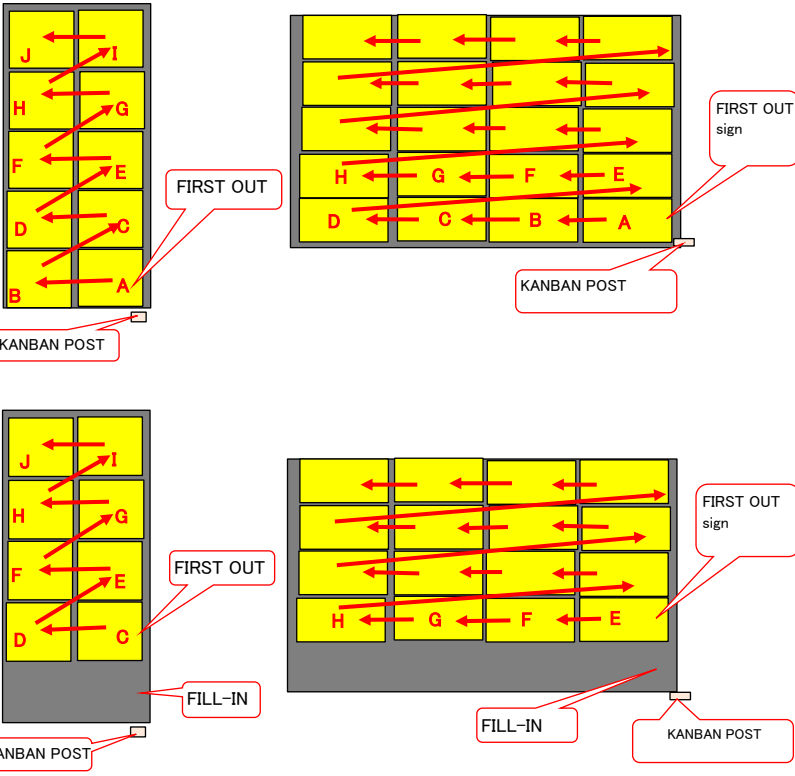
	Process Name/ Title:		Document No:		WI-WHS-FGW-003
	FIFO (Finish Goods)				
	WORK INSTRUCTION		Effective Date:		March 1, 2023
	Product Code/Name:	Customer Code:	Rev. No.:	3	Page No.: 1 of 3
Common		N/A			

No.	Work Procedure/ Illustration				Records/Remarks/ Quality Pointers
1	<p><b>ISSUANCE</b></p> <p>Issue first from upper left where FIRST OUT sign put (① of Pile A) SEE ARROW IN PICTURE.</p> <p>Next is ②, ③...⑥</p>	<p><b>HOW TO GET FINISH GOODS FOR PALLETIZE FROM STORAGE AREA.</b></p>   <p><b>*How to identify Lot No.</b></p> <p>09 means Current month, 19 means year</p> <p>Month numbering is sequence, as sample 09 is refer in month of September</p> <p>Box number is continues until the end of month. Every month box number is reset to number 1 by QC</p> 			
2	<p><b>MOVE FIRST OUT SIGN</b></p> <p>Once pile A and pile B of box was taken, put the FIRST OUT SIGN at the top of pile C.</p>				

03/01/2023	3	Removal of Kanban color coding. Change document no. from WI-PLN-WHS-001 to WI-WHS-FGW-003	M. Banaban	N. Kitamura	N. Kitamura	Prepare	Check	Approve
09/21/2019	2	Add TRMX in color coding, additional the FIFO in shipment preparation	R. Arcangel	I. Aranas	K.Funaki			
08/24/2017	1	Inclusion of FG COLOR CODING	R. Arcangel	R. Casañas	K.Funaki	M. Banaban	N. Kitamura	N. Kitamura
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Est. date:	May 15, 2017	



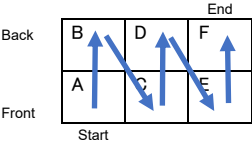

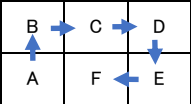


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No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers
3	<b>MOVE NEXT LOT SIGN</b>  Once one lot done picked, proceed picking the next lot with NEXT LOT sign.  align to arrow sequence		
4	<b>REFILL FG</b>  Refilling of FG is also follow arrow sequence same as issuance, left to right.    Then if the pile A and B is picked. Move the FIRST OUT sign in next pile and refill at the vacant slot  previous pile A and B after C and D were picked refill at the vacant slot (where C and D stored).	  Reminder; All upper box should have carton pad cover. Ask warehouse clerk if its not available.	



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No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers
3 5	<p><b>Shipment Preparation Area</b></p> <p>A.</p> <p>Shipment preparation is the area for firm order by customer and scheduled shipment date. Per area is equivalent to 1x40 shipping container, contains in maximum of 40 pallet</p> <p>B.</p> <p>Refilling of Finish goods in shipment location is in FIFO. There has two types of FIFO arrangement base on customer.</p> <p><b>TRQSS Shipment arrangement</b></p> <p>Arrangement for TRQSS</p> <ul style="list-style-type: none"><li>* From upper left is the first out box Note: first out box determine in last out box from picking list.</li><li>* The front view and back view shows the arrangement of box from top to bottom.</li><li>* The upper view shows the flow on what is the sequence of arrangement pallet.</li></ul> <p><b>NBC Japan Shipment arrangement</b></p> <ul style="list-style-type: none"><li>* From lower left is the first out box Note: first out box determine in last out box from picking list.</li><li>* The front view shows the arrangement of box from bottom to top.</li><li>* The upper view shows the flow on what is the sequence of arrangement pallet.</li></ul>	 <p>Front view</p>  <p>Back view</p>  <p>Upper View</p>  <p>Front view</p>  <p>Upper view</p>	