

No.

## Process Name/ Title: Wire Cutting and Crimping / Crimp Check on Waterproof Seal (Round Type)

Document No:

WI-PRO-CNC-022

WORK INSTRUCTION

Customer Code: Rev. No.:

ALL

Work Procedure/ Illustration

July 10, 2017
Page No.:

Page 1 of 1

Records/Remarks/

**Quality Pointers** 

## Checkpoints :

Length of protruded core wire must be 0.5~1.0mm.



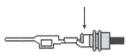
Product Code/Name:

ALL

Core wire under bell mouth must be visible.

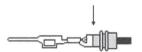
Check the position of waterproof seal

0

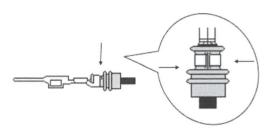


## Defects:

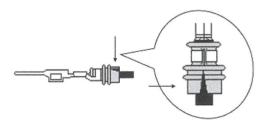
1. Waterproof seal Sagging



3. Crack on Waterproof seal



\* Need to check the crack by pulling the seal.

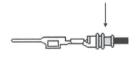


\* Crack may be found from different angles. Rotate the seal properly to check.

2. Waterproof seal Biting



4. Reverse Waterproof seal



			1		T			Prepare	Gheck	Approve
								Garcia /	(h)	L
-	NBCP-1126	NA	P	reviously established Work Instruction( for history purpose only)	-	-		Z. Mendez	O. MERIN	T. SUGIYAMA
Eff./Rev.Date	Doc/DRCN No.	Rev. No.(if applicable)		Details of change		Check	Approve	Est. date:	07/10/2017	
NBC (Philippines)								4		

NBC (Philippines)
MASTER COPY