

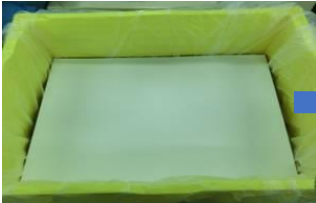

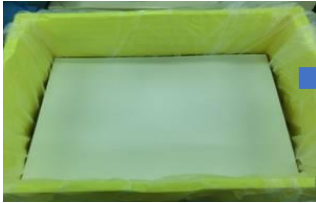





	Process Name/ Title: <b>PACKING INSTRUCTION</b>		Document No: <b>WI-QAD-QAC-089</b>	
	<b>WORK INSTRUCTION</b>		Effective Date: <b>August 13, 2024</b>	
	Product Code/Name: <b>7M0526</b>	Customer Code: <b>TRJ</b>	Rev. No.: <b>6</b>	Page No.: <b>Page 1 of 1</b>

No.	Work Procedure/ Illustration		Records/Remarks/Quality Pointers		
①	Spread Vinyl sheet inside Oricon box		Qty/box	432	9pcs*48bdls
			Mat'l name	Dim.	Qty.
			Oricon box	386*55*243	1
			Vinyl sheet	1250 *1250	1
			Vinyl bag	300*200	48
			Partition board	343*510	3
②	Put products (9pcs*12bdls )		<b>NOTE:</b> 1.Step number 7 is applicable only in QC FG Inspection only.		
③	Lay out partition board. Put products (9pcs*12bdls) on 2nd layer	 			
④	Lay out partition board. Put products (9pcs*12bdls) on 3rd layer	 			
⑤	Lay out partition board. Put products (9pcs*12bdls) on 4th layer	 			
⑥	Fold the vinyl sheet. Put NBP Identification tag at the top. Then put the Warehouse Identification tag at lower right side of the box.	  <p>If need to attach 4M tag Put 4M tag at the upper left side of the box</p>			

Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Noted
8/13/2024	6	Change picture for item 3 to 5	A. De Chavez	R. Pascua	O. Merin	
6/21/2024	5	Change bundle qty to 9 pcs ; Change vinyl sheet size to 1250x1250; Change vinyl bag size to 300 to 200	M. Garcia	R. Pascua	O. Merin	
8/3/2023	4	Add no.6; Change photo per bundle	Y.Perez	D.Dadulla	R. Pascua	
5/10/2023	3	Update 4M Tag attachment	M. Garcia	R.Alcantara	A. Arañes	
7/02/2019	2	Change quantity from 324 to 432 pcs.	C.Dimailig	M.Lumbres	E. Mendoza	
			Prepared	Checked	Approved	Establish Date: November 28 2018

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