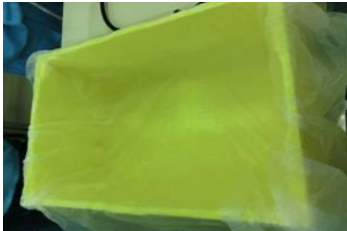










	Process Name/ Title: <b>PACKING INSTRUCTION</b>		Document No: <b>WI-QAD-QAC-084</b>
	WORK INSTRUCTION		Effective Date: <b>August 12, 2021</b>
	Product Code/Name: <b>7M0508</b>	Customer Code: <b>TRJ</b>	Rev. No.: <b>3</b> Page No.: <b>Page 1 of 1</b>

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers							
①	Spread Vinyl sheet inside Oricon box		Qty/box	108pcs.	18pcs* 6bdls					
			Mat'l name	Dim.	Qty.					
			Oricon box	386*550* 243	1					
			Vinyl sheet	1520*1500	1					
			Plastic Vinyl Bag	420*280	6					
			Partition board	343*510	2					
			<b>③</b> Note : 1. Step number 5 is applicable only in QC FG Inspection.							
②	Put products (18pcs*2bdls) in opposite direction.	  <p>Plastic vinyl bag of MR SW assy</p> <p>Connector should not be bend to avoid peel off tape</p>  <p><b>STRAIGHT Condition:</b> Connector are placed on the side of the box</p>  <p><b>BEND Condition:</b> Connector are placed on the corner of the box</p>								
③	Lay out partition board. Put products (18pcs*2bdls) on 2nd layer on the upper	  <p>2nd layer</p>								
④	Lay out partition board. Put products (18pcs*2bdls) on 3rd layer on the upper	  <p>3rd layer</p>								
⑤	<b>③</b> Fold the vinyl sheet. Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box.	  <p>If need to attach 4M tag Put 4M tag at the upper left side of the box</p>								
08/12/2021	3	Additional note and update location of tags in step number 5		C.Dimalig	M.Lumbres	E.Mendoza	Prepared	Checked	Approved	Noted
10/10/2019	2	Change packing position (Connector should not be bend to avoid PEEL OFF TAPE)		C.Dimalig	M.Lumbres	E.Mendoza				
07/02/2019	1	Change quantity from 72 to 108 pcs.		C.Dimalig	M.Lumbres	E.Mendoza				
11/24/2018	0	Initial issue: Separate Packing Instruction from WI-QAD-QAC-038 : Additional quality pointers		C.Dimalig	M.Lumbres	E.Mendoza				
Eff. Date	Rev. No.	Details of change		Prepared	Checked	Approved	Effectivity date: November 24, 2018			

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