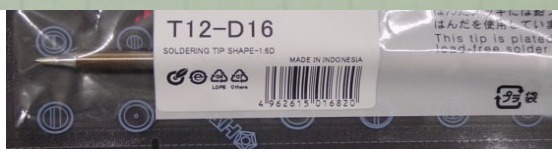
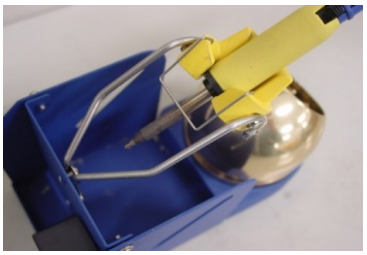
No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers

Soldering tip standard replacement

No. T12-D16



Based quality points



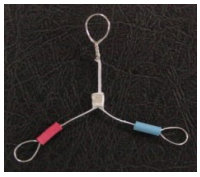
1. Before starting operation, confirm the soldering tip 1x / day if there are no crack, chipped-off, worn-out and confirm result based from Work Instruction WI-PRO-COS-009 PB Free Solder Tip Temperature Control.

2. Replace the soldering tip in case soldered wire does not release to PBC even if it is not yet time to be changed.

3. Check Soldering Tip (refer to WI-PRO-COS-009). Max. usage limit is up to **20,000 for CSW** and **10,000 for HM** shots in case condition is not for replacement yet. Put レ mark at Tip Replacement column in Lead Free Solder Temperature Control sheet if replaced.

Soldering tip temperature sensor standard replacement

No.191-212



After being use for 30X of temperature measuring pls. replace

4. Reset the offset value of the soldering station after changing the soldering iron tip. Comfirm the off-set value is "0"on the "off-setting mode". Refer to WI-PRO-COS-032

Soldering tip cleaner standard replacement

No.599-029

1. Replace wire cleaner if residue becomes hard to remove even after cleaner cleaning was performed (WI-PRO-COS-023)

						Prepare	Check	Approve
05/28/2022	0	Transfer from WI-PRO-COS-034 to WI-PRO-COM-021, Change Title	C.Lalican	O. Merin	Omerin	C. Lalican	O. Merin	O. Merin
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Est. date:	06/01/2017	

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