NO. PROCESS NAME WORK PROCEDURE/ ILLUSTRATION TOOLS/PPE QUALITY POINTERS Safety Instruction				WORK INSTRUCTION								June 6, 2024			
Purpose Protocomment Protocommen				Process Name/Title:						Validity Date:		n/a			
ARTS: 1. Pre-assy parts (Black SV tube (Virry) 04 L-110±5mm); Black tape NO. PROCESS NAME WORK PROCEDURE/ ILLUSTRATION TABLE LAY-OUT Safety Instruction Set use to water prescribe generated prescribed personal protective equipment during operation of control (gioves, equipment) Assembly. 1 P1 Table Lay-out Pre-assy parts Pre-assy parts Indicate SV tube (Virry) 04 L-110±3mm Pre-assy parts Document reference(s): 1. No missing parts/hoots 2. No excess parts/hoots 2. No excess parts/hoots 2. No excess parts/hoots 2. No excess parts/hoots 3. No excess parts/hoo				Model code/Part number:	400B / 7M0596-7020B	Customer: TRJ	Car Model:	TOYOTA	\-VITZ	Document No.:		WI-ENG-PDE-12	25		
NO. PROCESS NAME WORK PROCEDURE/ ILLUSTRATION TOOLS/PPE QUALITY POINTERS TABLE LAY-OUT Safety Instruction Be sure to wear prescribed personal processor of the process of				Purpose:	PROTOTYPE	PRE-LAUNCH	MASSE	PRO		Revision No.:	7	Page No.:	1 of 4		
NO. PROCESS NAME WORK PROCEDURE/ ILLUSTRATION TOOLS/PPE QUALITY POINTERS TABLE LAY-OUT Safety Instruction Be sure to wear prescribed personal processor of the process of									<u></u>			<u> </u>			
TABLE LAY-OUT Safety Instruction Black SV tube (Vinyl) 64 L11623mm Housekeeping 1. Maintain and always 2. Personal flowers in evolptace is prohibited. Keep it in you'r locker. Revision History Revision Hist	PARTS:											n/a			
P1 Table Lay-out P1 Table Lay-out Pre-assy parts	NC) .	P	ROCESS NAME	WORK PROCEDURE/ ILLUSTRATION					TOOLS/PPE		QUALITY POINTERS			
Pre-assy parts Table Lay-out Pre-assy parts Table Lay-out Pre-assy parts Tap holder / Black tape Tap holder / Black tape Revision History Revision History Revision History Revision History Prepamed by Reviewed by Approved by Noted by Noted by Revision History Revision History Revision History Revision History Prepamed by Reviewed by Approved by Noted by Noted by Revision History Revision History Revision History Prepamed by Reviewed by Approved by Noted by Noted by Revision History Revision History Revision History Prepamed by Reviewed by Approved by Noted by Revision History Revision History Revision History Revision History Prepamed by Reviewed by Noted by Noted by Revision History Revision History Prepamed by Reviewed by Noted by Noted by Revision History Revision History Prepamed by Revision By Revision History Revision History Prepamed by Revision By Revision History Revision History Prepamed by Revision By Revision History Revision History Prepamed by Approved by Noted by Noted by Revision History Revision History Prepamed by Revision By Revision History Revision History Prepamed by Revision By Revision History Revision History Revision History A Atrafes Laple C. Villanieve A Aggain A A			P1	Table Lay-out	NAME - TOOK -	TABLE LAY-OUT	A A			Be sure to wear prescribed person protective equipme during operation (gloves, finger cot	Docume	o WI-ENG-PDE-12	4 for Offline		
Tap holder / Black tape For any trouble, inform the Assembly Assistant Supervisor or Line Leader for immediate corrective action.	1				Pre-assy parts Places			inyl) Ø4	The state of the s	Maintain and alw. practice 5's. Personal things the workplace is prohibited. Keep it	1. No miss 2. No exce				
6/06/24 7 Improved Measurement and Visual Inspection. 1/24/23 6 Update Quality checkpoints, include addidtional quality pointers (specify which part has a lenght of 25 +/- 3 and Tape width) due to DCS countermeasure (DC-0723-134). Update Taping 1 SV tube (Vinyl) to wire near connector taping and included the document reference for taping. Include Nakamono and document reference (WI-PRO-ASY-056) for Sub-assembly Hatsumono Nakamono Owarimono Inspection. Inclusion of Car model "TOYOTA-VITZ". 5 Inclusion of Table lay-out and quality checkpoints; Improvw reminder/note/s and document references; standardize SV tube (Vinyl) term. 7 D. Castillo Villanueva A. Arañes n/a 8 D. Castillo Villanueva A. Arañes n/a 9 D. Castillo Villanueva A. Arañes n/a 10 D. Castillo Villanueva A. Arañes n/a 11 D. Castillo Villanueva A. Arañes n/a 12 D. Castillo Villanueva A. Arañes n/a 13 D. Castillo Villanueva A. Arañes n/a 14 D. Castillo Villanueva A. Arañes n/a 15 D. Castillo Villanueva A. Arañes n/a 16 D. Castillo Villanueva A. Arañes n/a 17 D. Castillo Villanueva A. Arañes n/a 18 D. Castillo Villanueva A. Arañes n/a							10 10 10 10 10 10 10 10 10 10 10 10 10 1	@123416759W12	111111	For any trouble, info the Assembly Assisi Supervisor or Lin Leader for immedia	ant e te				
Update Quality checkpoints, include addictional quality pointers (specify which part has a lenght of 25 +/- 3 and Tape width) due to DCS countermeasure (DC-0723-134). Update Taping 1 SV tube (Vinyl) to wire near connector taping and included the document reference for taping. Include Nakamono and document reference (WI-PRO-ASY-056) for Sub-assembly Hatsumono Nakamono Owarimono Inspection. Inclusion of Car model "TOYOTA-VITZ". D. Castillo Villanueva A. Arañes n/a C. J. Loterte Villanueva A. Arañes n/a D. Castillo Villanueva A. Arañes n/a C. J. Loterte Villanueva A. Arañes n/a C. Villanueva A. Arañes n/a L. Ariola C. Villanueva A. Arañes n/a					Revision History		<u> </u>	1	ı	Prepared by	Reviewed by	Approved by	Noted by		
Update Quality checkpoints, include addidtional quality pointers (specify which part has a lenght of 25 +/- 3 and Tape width) due to DCS countermeasure (DC-0723-134). Update Taping 1 SV tube (Vinyl) to wire near connector taping and included the document reference for taping. Include Nakamono and document reference (WI-PRO-ASY-056) for Sub-assembly Hatsumono Nakamono Owarimono Inspection. Inclusion of Car model "TOYOTA-VITZ". D. Castillo Villanueva A. Arañes n/a Villanueva A. Arañes n/a Inclusion of Table lay-out and quality checkpoints; Improvw reminder/note/s and document references; standardize SV tube (Vinyl) term. J. Loterte Villanueva A. Arañes N/a A. Arañes N/a A. Arañes N/a A. Arañes N/a	06/06/24	7	Improve	Measurement and Visual Inco	pection					 					
6/10/23 5 Inclusion of Table tay-out and quality checkpoints; improve reminder/note/s and document references; standardize SV tube C. A. C. Villanueva C. Villanueva A. Arañes C. Villanueva	11/24/23		Update due to D the docu	Quality checkpoints, include add CS countermeasure (DC-0723- ment reference for taping. Inclu		0	// L ·II-								
ff. Date Rev. No Details of Change Revised Reviewed Approved Noted Est. Date: September 14, 2019	06/10/23		(Vinyl) te		eckpoints; Improvw reminder/note/s and documer	ent references; standardize SV tub					C. Villanueva	Villanueva A. Grañes n/a			
	Eff. Date	Rev. No	<u></u>		Details of Change		Revised	Reviewed App	roved Not	ed Est. Date:	September 14, 201	9			

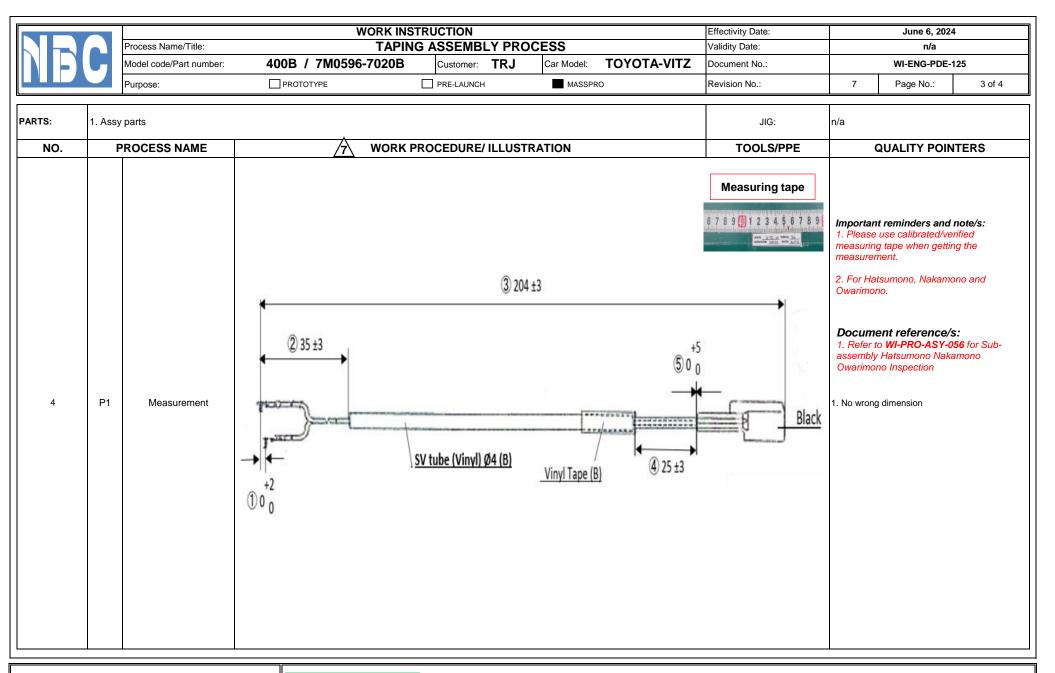
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			WORK INS	Effectivity Date:	June 6, 2024					
		Process Name/Title:	Validity Date: n/a							
		Model code/Part number:	400B / 7M0596-7020B	Customer: TR	J Car Model:	TOYOTA-VITZ	Document No.:		WI-ENG-PDE-12	25
		Purpose:	PROTOTYPE	PRE-LAUNCH	MASSPR	0	Revision No.:	7	Page No.:	2 of 4
PARTS:		assy parts k SV tube (Vinyl) Ø4 L=11	0±3mm 3. Black tape	JIG:	n/a					
NO.	P	ROCESS NAME	WORK I	TOOLS/PPE	(QUALITY POINT	TERS			
2		Wire Insertion to SV tube (Vinyl) Ø4 L=110±3mm	(L)		V tube (Vinyl) ø4 L= en insert the 2pcs of		n/a	2. No defo Import 1. When	ng use of parts rmed terminal tant reminders/l inserting terminals on of termnals musi gure.	in ø4 SV,
3	P1	Taping 1 Vinyl tube to wire near connector	1. Hold the SV tube (Vinyl) using left had measure the vinyl up to the end of conditions and the state of the	3. After taping, claignment and ta	2. Get Black tape using both hands theck the measureme pe condition. Check to vinyl tube to terminate	nt, wire	MEASURING TAPE 6 7 8 9 10 1 2 3 4 5 6 7 8 9	1. USED VISUALIZ ACTUAL 2. Please measurin; measurer 3. If enco and immethe leade and contil attempt to Docume 1. Refer t procedure	untered abnormality ediately CALL the arr. WAIT for further in the process. Do repair. entered reference/s: 60 WI-PRO-ASY-00 e. re alignment tole orificately control to the process of	O EASY FTING BUT CK. ified g the y, STOP attention of instruction o not

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		WORK INSTRUCTION						Effectivity Date: June 6, 2024		4	
		Process Name/Title:	TAPIN	Validity Date: n/a							
		Model code/Part number:	400B / 7M0596-7020B	Customer:	TRJ	Car Model:	TOYOTA-VITZ	Document No.:		WI-ENG-PDE-1	125
		Purpose:	PROTOTYPE	PRE-LAUNCH		MASSPR	0	Revision No.:	7	Page No.:	4 of 4
PARTS:	1. Ass	y parts						JIG:	n/a		

TAPING - P1

7M0596-7020B



GOOD



NO GOOD



- No Unlocked/Half-locked connector
- No Missing Tape/Wrong use of tape (Black tape)

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