










Process Name/ Title: PACKING INSTRUCTION		Document No:	WI-QAD-QAC-044
WORK INSTRUCTION		Effective Date:	July 5, 2024
Product Code/Name: 7L0032	Customer Code: TRQSS	Rev. No.: 3	Page No.: Page 1 of 1

No.		Work Procedure/ Illustration				Records/Remarks/ Quality Pointers		
①	<div>③</div> <div>Put Vinyl Sheet (1250 x 1250) inside carton box.</div>	<div>③</div> <div></div>	Qty/box	128pcs.	64pcs*2bdls			
			Mat'l Name	Dim.	Qty.			
			DC carton	1131*781	1			
			<div>③</div> Vinyl sheet	1250*1250	1			
			Plastic vinyl bag	420*280	2			
②	Put first bundle of products. (64pcs.)	<div></div> <div>Plastic vinyl bag of MR SW assy</div>				<div>Note :</div> <div>Step number 4 is applicable only in QC FG Inspection.</div>		
③	Put second bundle on upper with opposite direction. (64pcs.)							
<div>③</div> <div>④</div>	Fold the vinyl sheet .							
⑤	Close the flaps and put NBP Identification tag at the top of the plastic and Warehouse Identification tag at the right side of the front of the box .	<div>③</div> <div></div>	<div></div> <div>Note : If need to attach 4M tag Put 4M tag at the left side</div>					
0705/2024	3	Change Vinyl Sheet Size from 1520x1500 to 1250x1250; Change picture of no. 1; Modify no. 4 and Addition of no. 5				J. De La Cruz	D.Dadulla	R.Pascua
01/24/2022	2	Change quantity per bundle from 44 to 64 pcs. and from 88 to 128 pcs. per box				M. Garcia	R. Alcantara	A. Arañes
07/08/2021	1	Additional note and update location of tags in step number 4				C.Dimailig	M.Lumbres	E. Mendoza
10/01/2018	0	Initial Issue : Seperate Packing Instruction from WI-QAD-QAC-006 and Removal of Silica gel				C.Dimailig	M.Lumbres	E.. Mendoza
Eff./Rev. Date	Rev. No.	Details of change				Revise	Check	Approve
						Est. date:	10/01/2018	

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