








	Process Name/ Title:		Document No:	WI-QAD-QAC-135
	PACKING INSTRUCTION		Effective Date:	November 23, 2024
	Product Code/Name:	Customer Code:	Rev. No.:	Page No.:
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No.	Work Procedure/ Illustration			Records/Remarks/ Quality Pointers		
①	Put Vinyl Sheet (1250 x 1250) inside carton box.		Qty/box	108 	54pcs *2bdls	
			Mat'l name	Dim.	Qty.	
			DC carton	1131*781	1	
			Vinyl sheet	1250*1250	1	
			Vinyl bag	420*280	2	
②	Put first bdl of products. (54 pcs/bdl) 		Note : Step number 5 is applicable only in QC FG Inspection.			
③	Put second bdl on upper with opposite direction (45pcs/bdl) 					
④	Fold the vinyl sheet.					
⑤	Close the flaps and put NBP Identification tag at the top of the plastic and Warehouse Identification tag at the right side of the front of the box .		 <p>Note : If need to attach 4M tag Put 4M tag at the left side</p>			
11/23/2024	3	Change quantity per bundle from 45 pcs to 54 pcs Change total packing quantity from 90 pcs to 108 pcs	A. De Chavez	D.Dadulla	R.Pascua/ O.Merin	<div>Prepare</div> <div>Check</div> <div>Approved</div>
06/04/2024	2	Change Vinyl Sheet Size from 1520x1500 to 1250x1250; Change picture of no. 1; Modify no. 4 and Addition of no. 5; Add note.	J. De La Cruz	D.Dadulla	R.Pascua	
08/27/2022	1	Update step no. 4 regarding 4M tag location	M. Garcia	R.Alcantara	A.Arañes	
08/23/2019	0	Initial issue	C.Dimailig	M.Lumbres	E.Mendoza	
Eff./Rev. Date	Rev. no.	Details of change	Prepared	Checked	Approved	