

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
①	Log-in first in the Keyence Logsheet monitoring. 	► Input the complete details required in the logsheet monitoring.
②	Get 1 pc. connector from the pack. 	► Make sure that no parts will be damaged upon opening of the packaging. ► Check the condition of connector before loading in the Keyence.
③	Load the connector in the Keyence as shown. 	► Rotate the adjustable knob to get clear image of the material.
④	Measure the connector. 	► Make sure to select the correct part number of Connector. If selected wrong program, the result will be NG . Return to main menu to select the correct option and re-measure again.
⑤	Select "Measure". Dimension and judgment will appear on the monitor. 	► If the judgment is OK put on the Already Sorted bin box. ► If the judgment is NG, put on the NG bin box and report to Superior for verification and proper disposition of parts. Standard tolerance 0.8mm or less
⑥	Record the result of inspection in Sorting Report sheet. Attached the box and the re-seal plastic pack with Already Sorted and return to its designated packaging. 	► Input the details on the Sorting Report sheet legibly. ► Re-seal the packaging with tape and attached "Already Sorted" label

02/15/2022	0	Initial Issuance	A. De Chavez	D. Dadulla/ M. Garcia	R. Alcantara	A. Arantes
Eff./Rev. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Noted