



Process Name/ Title: PACKING INSTRUCTION		Document No:	WI-ENG-PDE-950
WORK INSTRUCTION		Effective Date:	July 04, 2024
Product Code/Name: 7L0156	Customer Code: TRQSS	Rev. No.: 0	Page No.: Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Put Vinyl Sheet (1250 x 1250) inside carton box.		Qty/box	240	60pcs *4bdls
			Mat'l name	Dim.	Qty.
			DC carton	1131*781	1
			Vinyl sheet	1250*1250	1
			Vinyl bag	420*280	4
②	Put 2 bdls of products with opposite direction. (60pcs/bdl)		Note : Step number 5 is applicable only in QC FG Inspection .		
③	Put 2 bdls of products with opposite direction. (60pcs/bdl)				
④	Fold the vinyl sheet				
⑤	Close the flaps and put ID tag (Inner tag at the top of the plastic and Outer tag at the right side of the front of the box) .		Note : If need to attach 4M tag Put 4M tag at the left side		

						Prepare	Check	Approve
07/04/2024	0	Initial issue.	A.Hernandez	C.Villanueva	A.Arañes			
Eff./Rev. Date	Rev. no.	Details of change	Prepared	Checked	Approved	Established. date:	July 04, 2024	