



Process Name/ Title:  
**Wire Cutting and Crimping /  
Troubleshooting Procedure - Tangled wire, Prefeeder  
and Feeding Rollers Malfunction**

Document No:

**WI-PRO-CNC-030**

**WORK INSTRUCTION**

Effective Date:

**July 10, 2017**

Product Code/Name:  
**ALL**

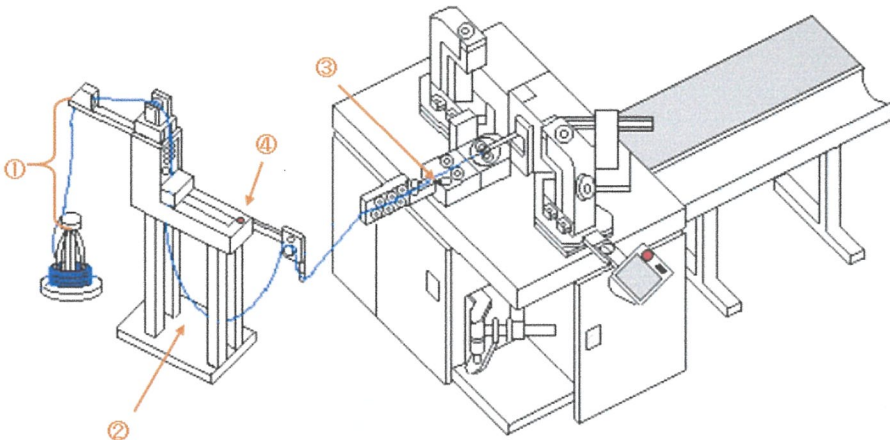
Customer Code:  
**ALL**

Rev. No.:

**0**

Page No.:

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No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers								
	<p>Applicable Models : (C555 ▪ C558)</p> <p>How to perform troubleshooting on: Tangled Wires Prefeeder Malfunction Feeding Rollers Malfunction</p>  <ol style="list-style-type: none"><li>1. When machine stops because of tangled wire at ① area, untangle it. If untangling isn't feasible, scrap tangled portion of the wire. Check wire length of crimped wires in receiving tray.</li><li>2. When machine stops because of tension of cord at ② area, turn ON the power switch ④ (OFF mode for pause) and check wire length of crimped wires in receiving tray.</li><li>3. If abnormal noise is heard from feeding roller ③, scrap wires left at feeding roller ③ check wire length of crimped wires in receiving tray.</li><li>4. If machine has stopped because joint got separated, joint have fully passed through, wires are stuck at nozzle, check wire length of crimped wires in receiving tray.</li></ol> <p>Note: As for above 1~4, in case there are no crimped wires left in receiving tray, check all preceding units before the abnormality occurred.</p> <div style="border: 1px solid blue; padding: 5px; width: fit-content; margin-top: 20px;"><b>NBC (Philippines)</b> <b>MASTER COPY</b></div>									
Eff./Rev.Date	Doc/DRCN No.	Rev. No.(if applicable)	Details of change	Revise	Check	Approve	Est. date:	Prepare	Check	Approve
-	NBCP-1085	NA	Previously established Work Instruction( for history purpose only)	-	-	-	-	J. Garcia / Z. Mendez	O. MERIN	T. SUGIYAMA
07/10/2017										