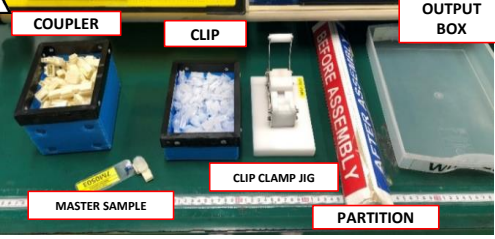



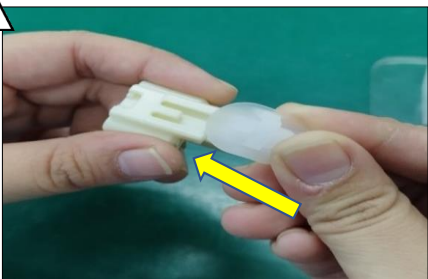

	Process Name/ Title:		Document No:		WI-PRO-KIT-008		
	Clip Clamp Attachment				Effective Date:		
	WORK INSTRUCTION				July 19, 2023		
	Product Code/Name:		Customer Code:		Rev. No.:	3	Page No.:
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












No.	Process Name	Work Procedure	Work Procedure/ Illustration Illustration	Jigs & Tools/PPE	Records/Remarks/ Quality Pointers
1	Parts Setting	Prepare the needed parts to start the process. Arrange the <b>coupler ( 7282-1026)</b> and <b>clip clamp (82711-IE360)</b> into the working table.  <b>APPLICABLE MODEL: 7M0503-702</b>		<div> <b>Safety Instruction</b>            Be sure to wear required safety equipment during operation (gloves, finger cots, etc.)         </div> <div> <b>Housekeeping</b>            1. Maintain and always practice 5's.            2. Do not put personal things on top of the workplace.         </div> <div> <b>Alert level</b>            For any troubled found, inform the Assembly Assistant Supervisor or Line Leader for immediate corrective actions.         </div>	
2	Coupler and Clip Clamp Orientation	Get and hold the <b>coupler ( 7282-1026)</b> using left hand and hold the <b>clip clamp (82711-IE360)</b> using right hand.		<div> <b>COUPLER ORIENTATION</b>   </div> <div> <b>CLIP CLAMP ORIENTATION</b>   </div>	1. No wrong used of parts 2. No wrong orientation 3. No missing clip clamp
3	Clip Clamp Attachment	Slightly attach clip clamp into coupler. Note: Do not hardly push the clip clamp			1. No wrong used of parts 2. No wrong orientation 3. No missing clip clamp

							Prepare	Check	Approve
07/19/2023	3	Change photos due to using of clip clamp jig	B.Maloles	W. Carbillon	O. Merin				
04/29/2022	2	Transfer WI-PRO-ASY-180A to WI-PRO-KIT-008	H.Alamarez	M.Cruzat	O. Merin				
05/18/2021	1	Additional process for updating Daily Operation Report	D. Caraig	W. Carbillon	O. Merin				
09/15/2020	0	Initial issue.	D. Caraig	W. Carbillon	O. Merin				
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Est. date:			Sep 15, 2020

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	Process Name/ Title:		Document No:		WI-PRO-KIT-008	
	Clip Clamp Attachment					
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No.	Process Name	Work Procedure	Illustration	Jigs & Tools/PPE	Records/Remarks/ Quality Pointers
4	 Setting of clip clamp and connector to clip clamp jig	 Set clip clamp (82711-IE360) and connector (7282-1026) to clip clamp jig.	 	<div> <b>Safety Instruction</b>            Be sure to wear required safety equipment during operation (gloves, finger cots, etc.)         </div> <div> <b>Housekeeping</b>            1. Maintain and always practice 5's.            2. Do not put personal things on top of the workplace.         </div> <div> <b>Alert level</b>            For any troubled found, inform the Assembly Assistant Supervisor or Line Leader for immediate corrective actions.         </div>	
5	 Pushing of clip clamp to connector	 Push the clip clamp jig handle forward.	 		1. No wrong used of parts 2. No wrong orientation 3. No missing clip clamp 4. No loose attachment
6	Storing of Output	Put the assembled part into the output box using right hand	 	<div>-Fully inserted</div>	1. No wrong used of parts 2. No wrong orientation 3. No missing clip clamp 4. No loose attachment
7	Details Recording	Upon completion of all parts needed to assemble, record the lot no. of clip clamp on a provided Clip Clamp attachment detail Label.	 	<div>NG</div>  <div>-Not fully inserted</div>	1. No missing detail 2. No wrong detail

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DCC Stamp

	Process Name/ Title:		Document No:		WI-PRO-KIT-008		
	Clip Clamp Attachment				Effective Date:		
	WORK INSTRUCTION				July 19, 2023		
	Product Code/Name:		Customer Code:		Rev. No.:	3	Page No.:
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No.	Work Procedure/ Illustration			Records/Remarks/ Quality Pointers
	Process Name	Work Procedure	Illustration	
8	Daily Operation Report	Update the details of box no. , lot no. , date and operator.	<div>3</div> 	<div> <b>Safety Instruction</b>            Be sure to wear required safety equipment during operation (gloves, finger cots, etc.)         </div> <div> <b>Housekeeping</b>            1. Maintain and always practice 5's.            2. Do not put personal things on top of the workplace.         </div> <div> <b>Alert level</b>            For any troubled found, inform the Assembly Assistant Supervisor or Line Leader for immediate corrective actions.         </div>
9	Finished output packaging	Attached the Clip Clamp Attachment Detail Label inside the plastic of assembled parts.  Note: Plastic to be used is the plastic of the coupler where the details and lot no. of coupler is attached on it.		1. No missing detail 2. No wrong detail  1. No missing detail 2. No wrong detail 3. No lacking/excess qty