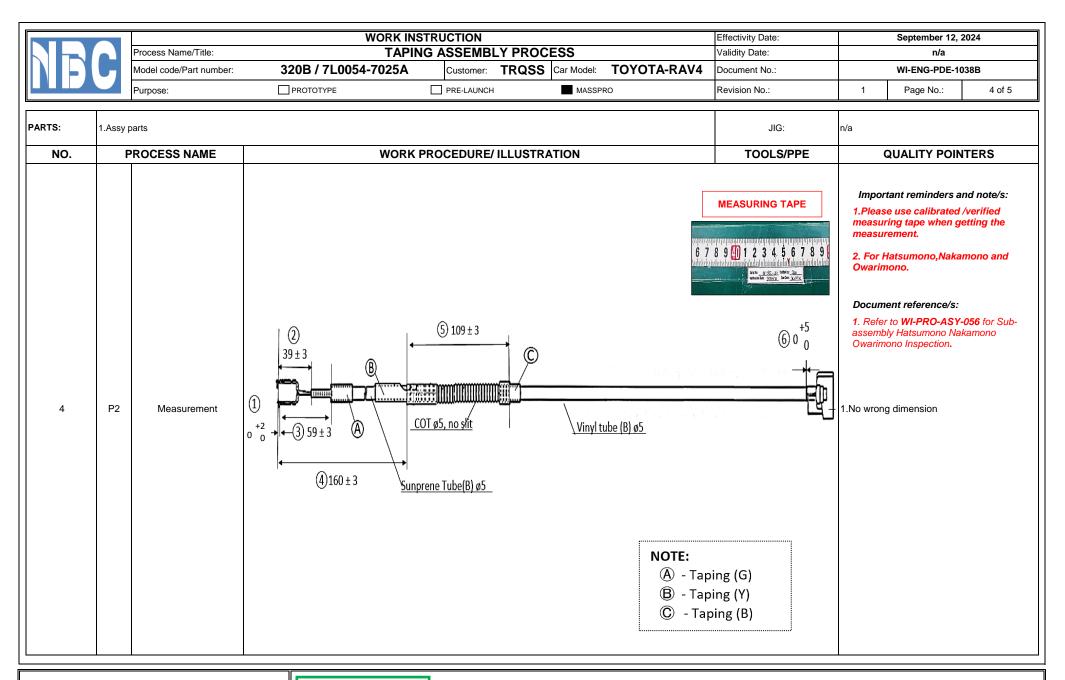
			WORK INSTRUCTION Process Name/Title: TAPING ASSEMBLY PROCESS								Effectivity Date:		September 12, 2024		
			Process Name/Title:				1				ty Date:		n/a		
			Model code/Part number:	320B / 7L0054-7025A	Customer:	TRQSS	L		TA-RAV4		ment No.:		WI-ENG-PDE-10		
			Purpose:	PROTOTYPE	PRE-LAUNCH	l	MASSP	RO		Revis	sion No.:	1	Page No.:	1 of 5	
PARTS:		Assy parts; Black tape ;Yellow tape									JIG:	n/a			
N	Ο.	PROCESS NAME WORK PROCEDURE/ ILLUSTRA					ATION				TOOLS/PPE		QUALITY POIN	ITERS	
	1	P2 Table lay-out 2. Personal things on 12. No ex									al lant in	sing parts/tools ess parts/tools ng positions of par			
				Revision History						<u> </u>	Drangrad by	Paviawad by	Approved by	Noted by	
Revision History Prepared by Reviewed by Approved by Noted by										Noted by					
09/12/24	1	Change f	rom Pre-launch to Masspro.		D.Castillo	C. Villanueva C.	A. Arañes	n/a	0	1/-h-it-	ALTO				
09/10/24	0	Initial issue. Improvement of visual inspection and quality checkpoints.							A. Arañes	n/a	D. Castillo	C. Villanueva	A. Arañes	n/a	
Eff. Date												September 10, 202	4		

			WORK IN	Effectivity Date:	September 12, 2024					
		Process Name/Title:	TAPII	Validity Date:	n/a					
		Model code/Part number:	320B / 7L0054-7025A	Customer: TRQ		TOYOTA-RAV4	Document No.:		WI-ENG-PDE-10)38B
		Purpose:	PROTOTYPE	PRE-LAUNCH	MASSF		Revision No.:	1	Page No.:	2 of 5
PARTS:	1. Assy 2. Black						JIG:	n/a		
NO.	F	ROCESS NAME WORK PROCEDURE/ ILLUSTRATION					TOOLS/PPE	QUALITY POINTERS		
2	P2	Taping 2 Black Corrugated tube to Black SV tube (vinyl) near connector	1. Hold the Black COT using left and fix the Black SV tube (Vinyl) right hand. Note: Must be NO GAP between tubes 3. After tag	hand using 2. Hold the Bla	ck tape and star oth hands.	using left hand. Get rt taping process	MEASURING TAPE 6 7 8 9 1 2 3 4 5 6 7 8 9 1 WILLIAM TOWN THE STATE OF	1. Please measuri measure 2. Must i Vinyl tut. Documen 1. Please taping pro 1. No flip-c 2. No peel-3. No loose 4. No miss 5. No wron	be no gap between be. Int references: In refer to WI-PRO- In recedure. Dut tape In t	verified tting the en COT and

TAPING ASSEMBLY PROCESS Available Date: No. Wisher Debet 1388				WORK INSTRUC	Effectivity Date:	September 12, 2024						
PARTS: 1. Assy parts 2. Yellow tape No. PROCESS NAME WORK PROCEDURE/ILLUSTRATION TOOLS/PPE QUALITY POINTERS I. Hold the Black COT using left hand and fix the Black VM tube (Sunprane) using right hand. Taping 3 Black corrugated tube to Black VM higher (Sunprane) has represented by the season part taping process using left hand. Get the Yellow tape and start taping process using both hands. Taping 3 Black corrugated tube to Black VM higher (Sunprane) has represented by the season parts using left hand. Get the Yellow tape and start taping process using both hands. Taping 3 Black corrugated tube to Black VM higher (Sunprane) has represented by the season parts using left hand. Get the Yellow tape and start taping process using both hands. 3. After taping, check the measurement and taping condition.			Process Name/Title:		Validity Date:	n/a						
PARTS: 1. Assy parts 2. Yellow tape NO. PROCESS NAME WORK PROCEDURE/ ILLUSTRATION TOOLS/PPE QUALITY POINTERS Important reminders/Note/s: 1. Please use calibrated/verified measuring tape when getting the massuring tape thand. Get the Yellow tape and start taping process using both hands. Start of taping A Start of taping A Start taping, check the messurement and taping condition.			Model code/Part number:	320B / 7L0054-7025A	Customer: TRQSS	Car Model:	TOYOTA-RAV4	Document No.:		WI-ENG-PDE-10	38B	
NO. PROCESS NAME WORK PROCEDURE/ ILLUSTRATION TOOLS/PPE QUALITY POINTERS 1. Hold the Black COT using left hand and fix the Black VM tube (Sunprene) using right hand. 2. Mast be no gap between COT and vinyl tube. Black VM tube (Sunprene) rear terminal 2. Hold the assy parts using left hand. Get the Yellow tape and start taping process using both hands. MEASURING TAPE 1. No flip-out tape 2. No losse tape 3. No losse tape 3. No losse tape 4. No missing tape 5. No wrong use of tape 6. No wrong dimension 3. After taping, check the measurement and taping condition.			Purpose:	PROTOTYPE P	PRE-LAUNCH	MASSPR	0	Revision No.:	1	Page No.:	3 of 5	
Taping 3 Black corrugated tube to Black Will tube (Sunprene) using procedure. 2. Hold the assy parts using left hand. Get the Yellow tape and start taping process using both hands. 2. Hold the assy parts using left hand. Get the Yellow tape and start taping process using both hands. 3. After taping, check the measurement and taping condition.	PARTS:							JIG:	n/a			
Taping 3 Black corrugated tube to Black VM tube (Sunprene) per terminal 2. Hold the assy parts using left hand. Get the Yellow tape and start taping process using both hands. 1. Hold the assy parts using left hand. Get the Yellow tape and start taping process using both hands. 1. Please use calibrated/verified measurement. 2. Must be no gap between COT and Vinyl tube. 3. Alter taping process using both hands. 1. No fitip-out tape. 2. No poel-off tape. 3. No loose tape. 4. No missing tape. 5. No wrong use of tape. 6. No wrong dimension.	NO.	F	ROCESS NAME	WORK PROC	EDURE/ ILLUSTRA	TION		TOOLS/PPE	E QUALITY POINTERS			
R			Taping 3 Black corrugated tube to Black VM tube (Sunprene) near	Start of taping L 20 ±3mm 20 ±3mm L 20 ±3mm	1. Hold the Black Of fix the Black VM turight hand. 2. Hold the assy pa Yellow tape and stooth hands. 3. After measured the stooth hands.	COT using le ibe (Sunpren rts using left art taping pro	e) using hand. Get the ocess using	MEASURING TAPE 6 7 8 9 10 1 2 3 4 5 6 7 8 9 8	Importan 1. Pleas measur 2. Must b tube. Docume 1. Pleas taping p 1. No flip-c 2. No peel 3. No loos 4. No miss 5. No wror	at reminders/Note/s: se use calibrated/ ring tape when ge rement. se no gap between CO ent references: e refer to WI-PRO procedure. but tape -off tape e tape sing tape ng use of tape	verified tting the T and Vinyl	

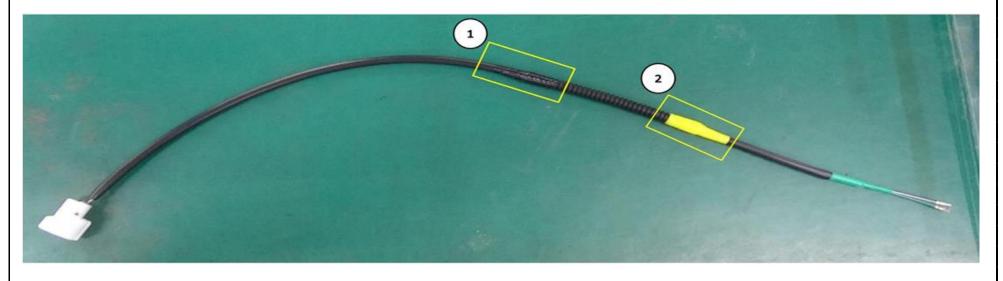


			Effectivity Date: September 12, 2024			024						
		Process Name/Title:	le: TAPING ASSEMBLY PROCESS							Validity Date: n/a		
		Model code/Part number:	320B / 7L0054-7025A	Cu	ustomer:	TRQSS	Car Model:	TOYOTA-RAV4	Document No.:		WI-ENG-PDE-10	38B
		Purpose:	PROTOTYPE	☐ PR	RE-LAUNCH		MASSPE	RO	Revision No.:	1	Page No.:	5 of 5
	ı											
PARTS:	1. Assy	sy parts							JIG:	n/a		

VISUAL INSPECTION/QUALITY CHECKPOINTS

TAPING - P2

7L0054-7025A



No Missing Tape
No wrong use of tape (Black)

2

No Missing Tape
No wrong use tape (Yellow)

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