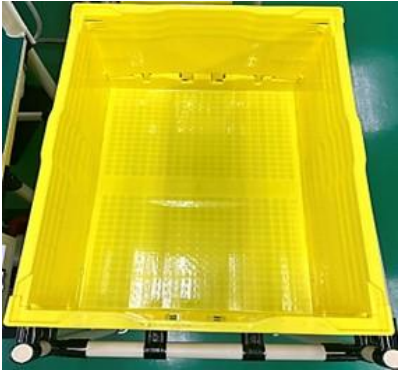




	Process Name/ Title: PACKING INSTRUCTION		Document No: WI-QAD-QAC-123	
	WORK INSTRUCTION		Effective Date: February 28, 2024	
	Product Code/Name: 75N347	Customer Code: TRJ	Rev. No.: 3	Page No.: Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
① ③	Prepare empty oricon box in the "after inspection area"		Qty/box	400pcs.	100pcs* 4bdl's
			Mat'l name	Dim.	Qty.
			Oricon box	386*550* 243	1
			Partition board	343*510	3
			Plastic vinyl bag	545*450	4
②	Get the vinyl (plastic) bag then put the 100 pcs harness. Insert products in same direction. Put the ID tag inside then fold the plastic bag.				
③ ③	Put products on vertical position and partition board vertically & alternately with the products. (100pcs* 4 Bundles with I.D tag inside)		White connectors must be on top position.		
③ ④	Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box	  Note: If need to attach 4M tag Put 4M tag at the left side of the box			
			Prepared	Checked	Approved
2/28/2024	3	Remove Vinyl Sheet	M. Garcia	D.Dadulla	R.Pascua
8/12/2022	2	Update product orientation to standing position	M. Garcia	R. Alcantara	A. Arañes
8/03/2021	1	Update location of tags in step number 5 and remove revision number.	C.Dimailig	M.Lumbres	E. Mendoza
5/14/2019	0	Initial issue	C.Dimailig	M.Lumbres	E. Mendoza
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved
			Establish Date: May 14, 2019		

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