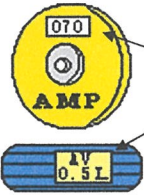
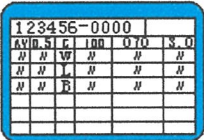
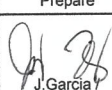


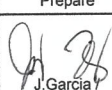


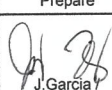


	Process Name/ Title:		Document No:	WI-PRO-CNC-012	
	Wire Cutting and Crimping / Quality Check - Cut and Crimp		Effective Date:	July 10, 2017	
	WORK INSTRUCTION		Rev. No.:	0	
Product Code/Name: ALL		Customer Code: ALL	Page No.:	Page 1 of 1	

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers						
	<p>Parts Quality Check</p> <p>Check and confirm materials before, during and after work because a number of defects are found in the lot such as incorrect terminals, wires and wire length.</p> <p>① Check if the terminals and wires are same based on wire cutting ledger.</p> <div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;">  <p>Terminal Reel</p> <p>Wire Bundle</p> </div> <div style="text-align: center;">  <p>Wire Cutting Ledger</p> </div> </div> <p>Label</p> <p>Terminal</p> <p>Check if the part number written on the terminal reel label is the same with what is written on the wire cutting ledger.</p> <p>Wire</p> <p>Check if the details written on the label is the same as what is written on the wire cutting ledger.</p> <p>② At the end of work, recheck if the terminals and wires are correct by comparing the individual labels with wire cutting ledger.</p> <p>Length Quality Check</p> <p>① After set up, produce sample crimped wire based on the cutting length written in wire cutting ledger. Measure wire length and write actual measurement on daily report. (This is to check the actual measurement is the same with what is written in the wire cutting ledger.)</p> <p>② At the end of work, measure the last piece of crimped wire, write the actual measurement on daily report and compare with cutting length written in wire cutting ledger.</p>	<p>Refer to WI-PRO-CNC-011 for wire length procedure</p>						
	<table border="1" style="width: 100%;"> <tr> <td>Prepare</td> <td>Check</td> <td>Approve</td> </tr> <tr> <td style="text-align: center;">  J. Garcia Z. Mendez </td> <td style="text-align: center;">  O. MERIN </td> <td style="text-align: center;">  T. SUGIYAMA </td> </tr> </table>	Prepare	Check	Approve	 J. Garcia Z. Mendez	 O. MERIN	 T. SUGIYAMA	
Prepare	Check	Approve						
 J. Garcia Z. Mendez	 O. MERIN	 T. SUGIYAMA						
Eff./Rev.Date	Doc/DRCN No.	Rev. No. (if applicable)	Details of change	Revise	Check	Approve	Est. date:	07/10/2017

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