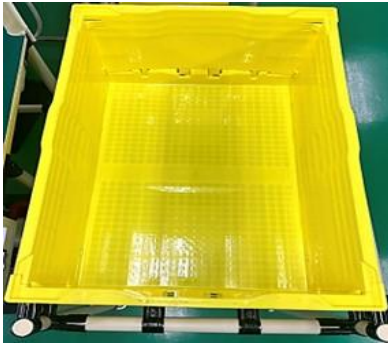




	Process Name/ Title:		Document No:	WI-QAD-QAC-139
	PACKING INSTRUCTION		Effective Date:	February 28, 2024
	Product Code/Name:	Customer Code:	Rev. No.:	Page No.:
	75N830	TRJ	3	Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
<div style="border: 1px solid black; padding: 5px; width: 30px; text-align: center;">3</div> <div style="border: 1px solid black; padding: 5px; width: 30px; text-align: center;">1</div>	Prepare empty oricon box in the "after inspection area"		Qty/box	400	100pcs #4bdl
			Mat'l name	Dim.	Qty.
			Partition board	343*510	3
			Vinyl bag	545*450	4
<div style="border: 1px solid black; padding: 5px; width: 30px; text-align: center;">2</div>	Get the vinyl (plastic) bag then put the 100 pcs harness. Insert products in same direction. Put the ID tag inside then fold the plastic bag.				
<div style="border: 1px solid black; padding: 5px; width: 30px; text-align: center;">3</div> <div style="border: 1px solid black; padding: 5px; width: 30px; text-align: center;">3</div>	Put products on vertical position and partition board vertically & alternately with the products. (100pcs* 4 Bundles with I.D tag inside)		Smaller white connectors must be on top position.		
<div style="border: 1px solid black; padding: 5px; width: 30px; text-align: center;">3</div> <div style="border: 1px solid black; padding: 5px; width: 30px; text-align: center;">4</div>	Fold the vinyl sheet. Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box	 <div style="margin-top: 10px;">  <p>Note : If need to attach 4M tag Put 4M tag at the left side of the box</p> </div>			
			Prepared	Checked	Approved
2/28/2024	3	Remove Vinyl Sheet	M. Garcia	D.Dadulla	R.Pascua
5/9/2023	2	Update quantity per bundle in process no. 2	M. Garcia	R. Alcantara	A. Arañes
8/24/2022	1	Update product orientation to vertical position	M. Garcia	R. Alcantara	A. Arañes
08/31/2019	0	Initial issue	C.Dimailig	M.Lumbres	E. Mendoza
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved
			Establish Date: August 31, 2019		

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