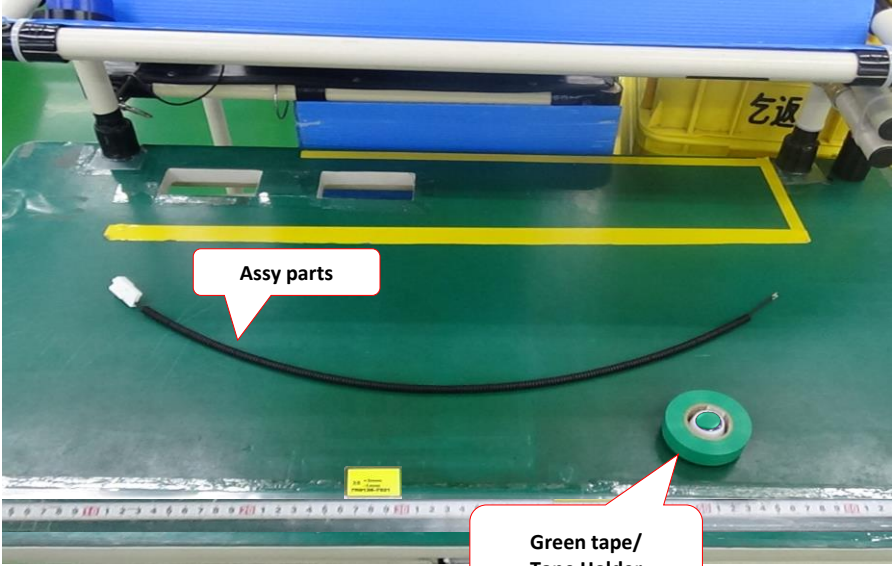
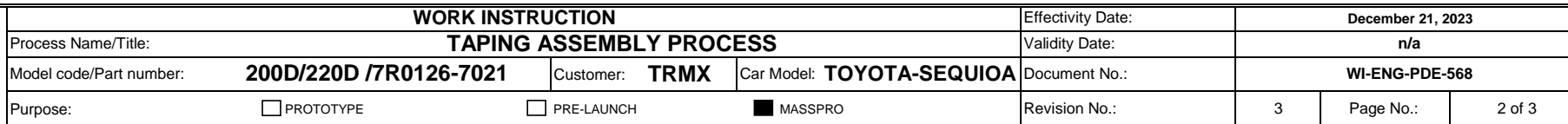
	WORK INSTRUCTION			Effectivity Date:	December 21, 2023		
	Process Name/Title: TAPING ASSEMBLY PROCESS			Validity Date:	n/a		
	Model code/Part number: 200D/220D /7R0126-7021	Customer: TRMX	Car Model: TOYOTA-SEQUIOIA	Document No.:	WI-ENG-PDE-568		
	Purpose: <input type="checkbox"/> PROTOTYPE <input type="checkbox"/> PRE-LAUNCH <input checked="" type="checkbox"/> MASSPRO			Revision No.:	3	Page No.:	1 of 3

PARTS:		1. All parts: Assy parts (Connector 6098-3802 (W); AVSSf 0.3 B wires L=539±3mm; Black COT (no slit) ø5 L=472±3mm); Green tape				JIG:	n/a	
NO.	PROCESS NAME	WORK PROCEDURE/ ILLUSTRATION				TOOLS/PPE	QUALITY POINTERS	
1	P1 Table Lay-out	<div style="text-align: center;">  <p>Table Lay-out</p> <p>Assy parts</p> <p>Green tape/ Tape Holder</p> </div>				<div style="border: 1px dashed red; padding: 5px; margin-bottom: 5px;"> Safety Instruction Be sure to wear prescribed personal protective equipment during operation (gloves, finger cots, etc.) </div> <div style="border: 1px dashed red; padding: 5px; margin-bottom: 5px;"> Housekeeping 1. Maintain and always practice 5's. 2. Personal things on the workplace is prohibited. Keep it in your locker. </div> <div style="border: 1px dashed red; padding: 5px;"> Alert level For any trouble, inform the Assembly Assistant Supervisor or Line Leader for immediate corrective action. </div>	Document references: 1. Refer to WI-ENG-PDE-564 7R0126-7021 - Offline Assembly Process 1. No missing parts/tools 2. No excess parts/tools	
Revision History						Prepared by	Reviewed by	Approved by
12/21/23	3	Transfer Clamp assembly setting to Measurement process to Clamp Assembly process (WI-ENG-PDE-760) due to process improvement. Update table lay-out. Inclusion of Quality pointers and Car Model "TOYOTA-SEQUIOIA"				D. Castillo	C.Villanueva	A. Arañes
09/23/22	2	Improve quality pointers: References in process no.1,2,3,4,5 and 6 due to document improvement. Change of tolerance from end of tape up to terminal pointed tip 35+3mm/-3mm to 35+3mm/-1mm as countermeasure due to encountered minimum dimension. Work procedure/illustration in process no.5 - visual/by two's inspection.				M. Catapang	J. Loterte	C. Villanueva
07/27/22	1	Change document purpose from pre-launch to masspro.				M. Catapang	J. Loterte	C. Villanueva
Eff. Date	Rev. No	Details of Change				Revised	Reviewed	Approved
						Noted	Est. Date:	July 19, 2022

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**WORK INSTRUCTION**

Process Name/Title:

TAPING ASSEMBLY PROCESS

Effectivity Date:

December 21, 2023

Validity Date:

n/a

Model code/Part number:

200D/220D /7R0126-7021

Customer:

TRMX

Car Model:

TOYOTA-SEQUIOA

Document No.:

WI-ENG-PDE-568

Purpose:

☐ PROTOTYPE☐ PRE-LAUNCH☒ MASSPRO

Revision No.:

3

Page No.:

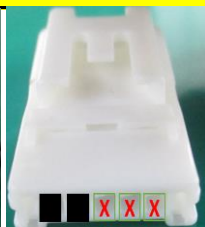
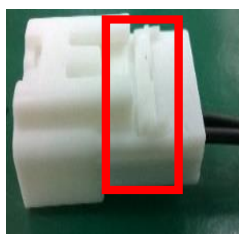
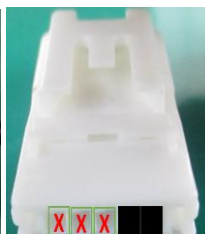
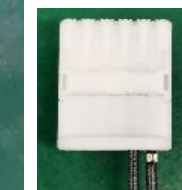
3 of 3

PARTS:

n/a

JIG:

n/a

**QUALITY CHECKPOINTS****P1****7R0126-7021****GOOD****GOOD****NO GOOD****NO GOOD****GOOD****NO GOOD****① No Unlock connector****② No Wrong insert****③ No Terminal Backing Out****④ No Missing Tape (G)****⑤ No Deformed Terminal**

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