



WORK INSTRUCTION

Process Name/Title:

TAPING ASSEMBLY PROCESS

Model code/Part number:

412D / 628127-0001A

Customer:

TRJ

Car Model:

TOYOTA-RAV4

Purpose:



PROTOTYPE



PRE-LAUNCH



MASSPRO

Effectivity Date:

May 02, 2025

Validity Date:

n/a

Document No.:

WI-ENG-PDE-1241A

Revision No.:

2

Page No.:

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PARTS:

1. Connector PARP-03V-E (L); Connector PARP-03V (W); AVSS 0.3 W wire L=314±2mm; AVSS 0.3 P-B wires L=268±2mm; White VM tube (Sunprene) Ø4.5, L=184±4mm; Connector PARP-03V (W); Black VM tube (Sunprene) Ø4, L=45±3mm; Black VM tube (Sunprene) Ø5.5, L=20±3mm; Retainer (PMS-03V-S (W); Black tape; Connector PBVP-04V-S; AVSS 0.3 G-W/G-BR wires L=184±2mm; Blue VM tube (Sunprene) Ø4.5, L=68±3mm; AVSS 0.3 OR wire L=162±2mm

JIG:

1. Insertion jig
2. Steering navigation

NO.

PROCESS NAME

WORK PROCEDURE/ ILLUSTRATION

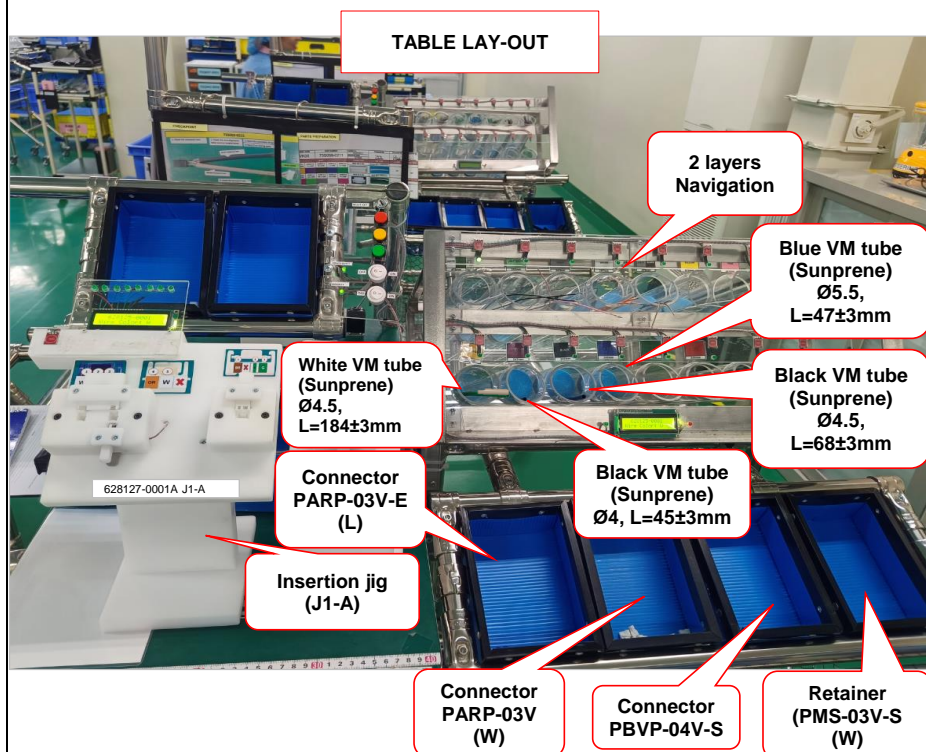
TOOLS/PPE

QUALITY POINTERS

1

P1

Table lay-out

**Safety Instruction**

Be sure to wear prescribed personal protective equipment during operation (gloves, finger cots, etc.)

Housekeeping

1. Maintain and always practice 5's.
2. Personal things on the workplace is prohibited. Keep it in your locker.

Alert level

For any trouble, inform the Assembly Assistant Supervisor or Line Leader for immediate corrective action.

1. No missing parts/tools
2. No excess parts/tools

Document references:

1. Refer to WI-PRO-CNC-017 for Wire and Strip Length Tolerance

Revision History

							Prepared by	Checked by	Reviewed by	Approved by
05/02/25	2	Inclusion of terminal "Good and No Good" illustration on page 4 and 9. Update the Visual Inspections/Quality Checkpoints.	M. Ariola	J. Loterte	C.. Villanueva	A.Arañes				
04/22/25	1	Change from Pre-launch to Masspro.	M. Ariola	J. Loterte	C.. Villanueva	A.Arañes				
04/11/25	0	Initial issue. Inclusion of Measurement from end of tape to connector 4A1330 (W) (88mm).	M. Ariola	J. Loterte	C.. Villanueva	A.Arañes				
Eff. Date	Rev. No	Details of Change	Revised	Checked	Reviewed	Noted	Est. Date:	April 11 ,2025		

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☐ PROTOTYPE

☐ PRE-LAUNCH

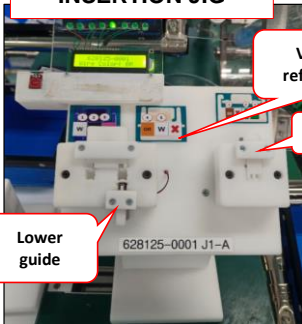
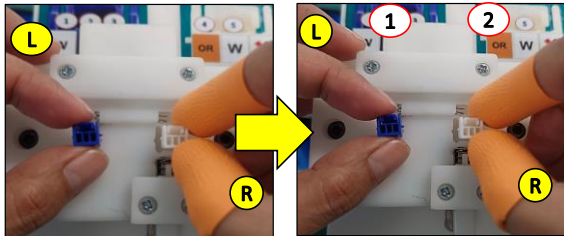
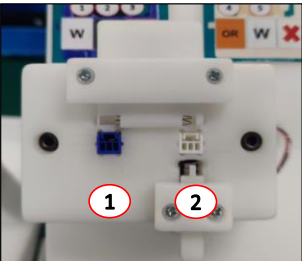
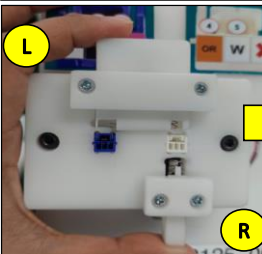
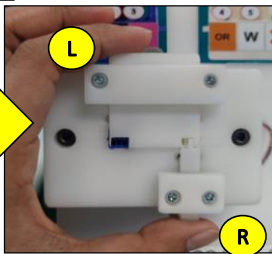


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PARTS:		1. Connector PARP-03V-E (L) 2. Connector PARP-03V (W)		JIG:	1. Insertion jig 2. Steering navigation
NO.	PROCESS NAME	WORK PROCEDURE/ ILLUSTRATION		TOOLS/PPE	QUALITY POINTERS
2	P1	<div><div>INSERTION JIG</div><div></div><div>Visual reference</div><div>Upper guide</div><div>Lower guide</div><div>628125-0001 J1-A</div></div> <div><div>CONNECTOR ORIENTATION</div><div></div><div>1. Get 1pc. of connector PARP-03V-E (L) using left hand and 1pc. of Connector PARP-03V (W) using right hand then insert to insertion jig using both hands. <i>Note: Follow the connector orientation</i></div><div></div><div></div><div></div><div>3. Press the upper and lower guide using left hand in same timing. Holes that need to be insert are only open.</div></div> <div><div>STEERING NAVIGATION (2 layers)</div><div></div></div> <div><div>CONTROLLER</div><div></div></div>		1. Use the provided jig per model 2. No wrong usage of parts. 3. No wrong orientation of Connector. 4. No damaged connector.	

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PRE-LAUNCH



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PARTS:

1. AVSS 0.3 W wire L=314±2mm
2. AVSS 0.3 P-B wires L=268±2mm

JIG:

1. Insertion jig
2. Steering navigation

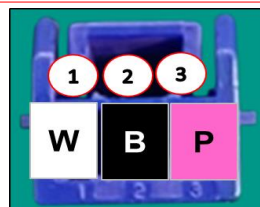
NO.

PROCESS NAME

WORK PROCEDURE/ ILLUSTRATION

TOOLS/PPE

QUALITY POINTERS

INSERTION SEQUENCE FROM LEFT
TO RIGHTTERMINAL
FACING

WIRE INSERTION ILLUSTRATION

1	2	3
W	B	P
314	268	268

STEERING NAVIGATION
(2 layers)

CONTROLLER



1. Use provided jig per model.
2. No wrong usage of parts
3. One by one insertion
4. No wrong insertion.
5. No deformed terminal
6. No stuck of terminal tip.

Important reminders/Note/s:

1. Please hold the wire near terminal.
2. Make sure wires are properly inserted.

Conduct **Pull-Push-Pull-Push** after insertion.

Do not exert extra force.

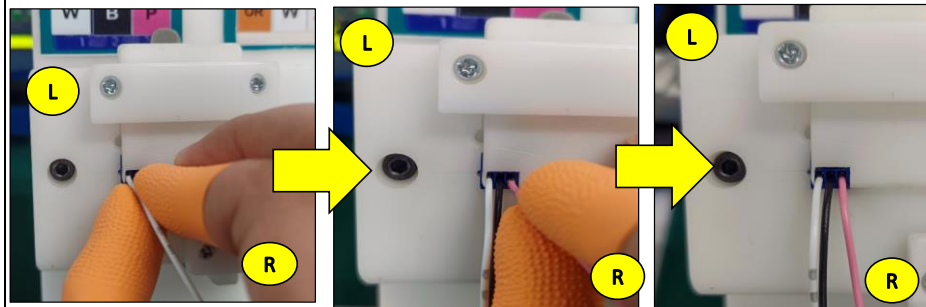
3. Automatically dispose and replace the unit if once encountered bend terminal, difficulty of insertion and half-locked connector.
4. Insertion of wires must be from left to right.

Document references:

1. Refer to WI-PRO-CNC-017
2. Refer to WI-ENG-PDE-044 for the Steering Navigation Controller procedure.
3. Refer to GL-PRO-ASY-029 for Pull-Push procedure.

3

P1

Wire insertion to
Connector PARP-03V-E
(L)

1. Get the **W** wire using right hand then insert to connector. Conduct **2x** push pull after wire insertion. Repeat the process to **B** and **Pink** wire.

Note: Follow the insertion sequence based on the illustration.



2. After insertion, check the terminal tip condition, **must be visible.**

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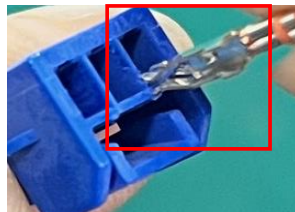
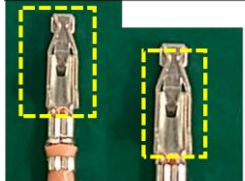
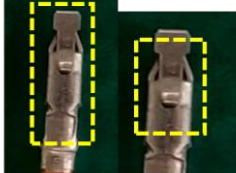


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Revision No.:

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PARTS:	1. Assy parts		JIG:	1. Insertion jig 2. Steering navigation
NO.	PROCESS NAME	WORK PROCEDURE/ ILLUSTRATION	TOOLS/PPE	QUALITY POINTERS
3	P1 Wire insertion to Connector PARP-03V -E (L) (Continuation)	<div>Improper alignment of terminal to connector</div>   <div><div>BACK VIEW ON TERMINAL</div><div>GOOD Terminal Condition</div><div>FRONT VIEW ON TERMINAL</div><div>GOOD Terminal Condition</div><div>BACK VIEW ON TERMINAL</div><div>Damage Terminal NO GOOD Terminal Condition</div><div>FRONT VIEW ON TERMINAL</div><div>NO GOOD Terminal Condition</div></div> <div>Note: *Make sure the terminal was in proper alignment before insert. *Avoid hitting the terminal into the connector during wire insertion, if encountered abnormality stop the process and call the attention of Immediate superior and Automatically disposed and replace the unit.</div>		<div>1. Use provided jig per model. 2. No wrong usage of parts 3. One by one insertion 4. No wrong insertion. 5. No deformed terminal 6. No stuck of terminal tip.</div> <div>Important reminders/Note/s:</div> <div>1. Make sure wires are properly inserted. Conduct <u>Pull-Push-Pull-Push</u> after insertion. Do not exert extra force. 2. Please hold the wires near terminal during insertion. 3. Automatically dispose and replace the unit if once encountered bend terminal, difficulty of insertion and half-locked connector. 4. Insertion of wires must be from left to right.</div> <div>Document reference/s:</div> <div>1. Refer to WI-PRO-CNC-017 for Wire and Strip Length Tolerance. 2. Refer to WI-ENG-PDE-044 for Steering Navigation Controller procedure.. 3. Refer to GL-PRO-ASY-029 for Pull-Push procedure. 4. Refer to GL-PRO-ASY-025 for Inspection Standard for connector insertion.</div>

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Model code/Part number:

412D / 628127-0001A

Customer: TRJ

Car Model: TOYOTA-RAV4

Document No.:

WI-ENG-PDE-1241A

Purpose:



PROTOTYPE



PRE-LAUNCH



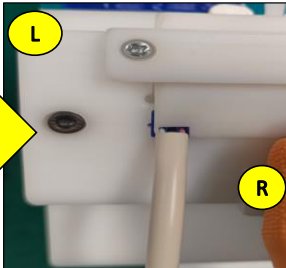
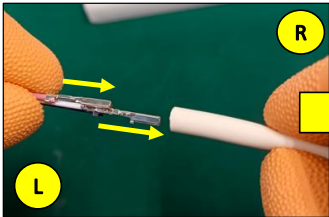
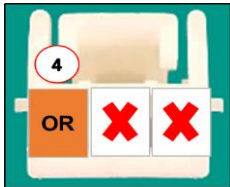


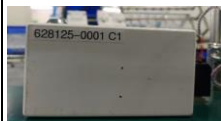
MASSPRO

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PARTS:		1. Assy parts 2. White VM tube (Sunprene) Ø4.5, L=184±4mm 3. Connector PARP-03V (W)		4. AVSS 0.3 OR wires L=162±2mm		JIG:	1. Insertion jig 2. Steering navigation									
NO.	PROCESS NAME		WORK PROCEDURE/ ILLUSTRATION			TOOLS/PPE	QUALITY POINTERS									
4	Wire insertion to White VM tube (Sunprene) Ø4.5, L=184±4mm		<div></div> <div>1. Hold the wires using left hand, get the White VM tube (Sunprene) Ø4.5, L=184±4mm using right hand then insert the wires using both hands.</div>			n/a	1. No wrong usage of parts. 2. No deformed terminal. 3. No tangled wires.									
5	P1	Wire insertion to Connector PARP-03V (W)	<div><div>INSERTION SEQUENCE FROM LEFT TO RIGHT</div><div></div><div>OR</div><div></div><div>TERMINAL FACING</div><div>WIRE INSERTION ILLUSTRATION</div><table><tr><td>1</td><td></td><td></td></tr><tr><td>OR</td><td>X</td><td>X</td></tr><tr><td>162</td><td></td><td></td></tr></table><div>1. Get the OR wire using right hand then insert to connector. Conduct 2x push pull after wire insertion. Note: Follow the insertion sequence based on the illustration.</div></div>			1			OR	X	X	162			<div>STEERING NAVIGATION (2 layers)</div> <div></div> <div>CONTROLLER</div> <div></div>	1. Use provided jig per model. 2. No wrong usage of parts 3. One by one insertion 4. No wrong insertion. 5. No deformed terminal 6. No stuck of terminal tip. Important reminders/Note/s: 1. Please hold the wire near terminal. 2. Make sure wires are properly inserted. Conduct Pull-Push-Pull-Push after insertion. Do not exert extra force. 3. Automatically dispose and replace the unit if once encountered bend terminal, difficulty of insertion and half-locked connector. 4. Insertion of wires must be from left to right. Document references: 1. Refer to WI-PRO-CNC-017 2. Refer to WI-ENG-PDE-044 for the Steering Navigation Controller procedure. 3. Refer to GL-PRO-ASY-029 for Pull-Push procedure.
1																
OR	X	X														
162																

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Model code/Part number:

412D / 628127-0001ACustomer: **TRJ**Car Model: **TOYOTA-RAV4**

Document No.:

WI-ENG-PDE-1241A

Purpose:



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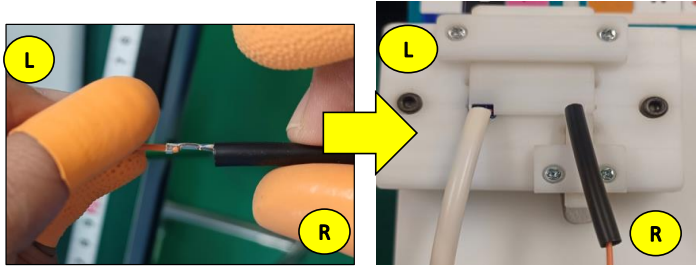
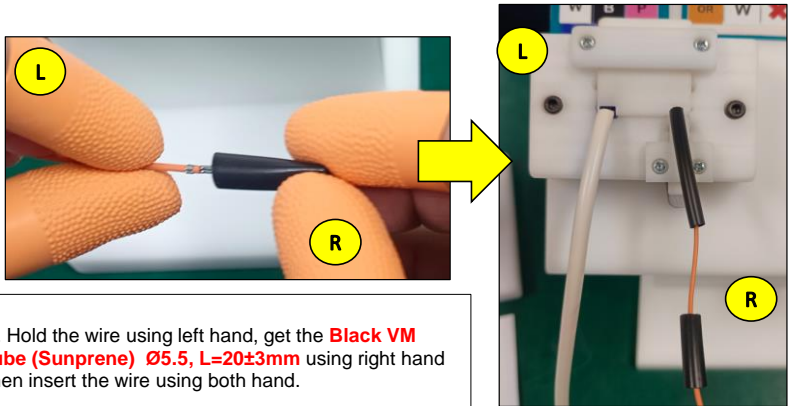
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PARTS:		1. Assy parts 2. Black VM tube (Sunprene) Ø4, L=45±3mm 3. Black VM tube (Sunprene) Ø5.5, L=20±3mm		JIG:	1. Insertion jig 2. Steering navigation
NO.	PROCESS NAME	WORK PROCEDURE/ ILLUSTRATION		TOOLS/PPE	QUALITY POINTERS
6	Wire insertion to Black VM tube (Sunprene) Ø4, L=45±3mm	 <div>1. Hold the wires using left hand, get the Black VM tube (Sunprene) Ø4, L=45±3mm using right hand then insert the wire using both hand.</div>		n/a	1. No wrong usage of parts. 2. No deformed terminal. 3. No tangled wires.
7	P1 Wire insertion to Black VM tube (Sunprene) Ø5.5, L=20±3mm	 <div>1. Hold the wire using left hand, get the Black VM tube (Sunprene) Ø5.5, L=20±3mm using right hand then insert the wire using both hand.</div>		n/a	1. No wrong usage of parts. 2. No deformed terminal. 3. No tangled wires. 4. No Missing tube

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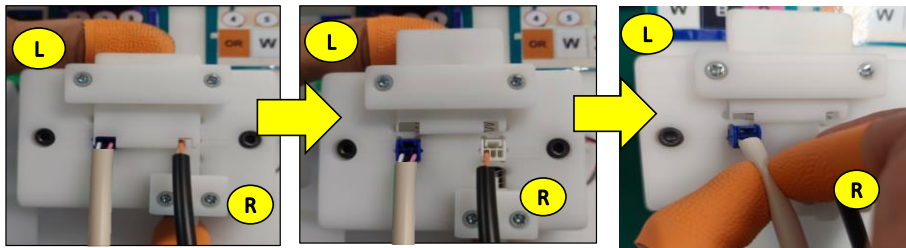
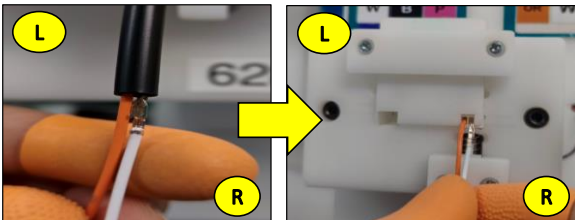
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PARTS:		1. Assy parts		JIG:	1. Insertion jig 2. Steering navigation
NO.	PROCESS NAME	WORK PROCEDURE/ ILLUSTRATION		TOOLS/PPE	QUALITY POINTERS
7	P1	<p>Wire insertion to Black VM tube (Sunprene) Ø5.5, L=20±3mm (Continuation)</p>  <p>2. Press the upper and lower button using both hands. Remove the 1st Connector with inserted wires using right hand. After removal of harness, Press the Upper guide using left hand. Note: Second connector with inserted wire and Black VM tube (Sunprene) should stay on the jig.</p>  <p>3. Hold the 1st Black VM tube (Sunprene) using left hand then insert the wire of assy parts (Connector to wires) using right hand. Repeat the process to 2nd Black VM tube (Sunprene).</p>		n/a	1. No wrong usage of parts. 2. No deformed terminal. 3. No tangled wires.

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PARTS:		1. Assy parts		JIG:	1. Insertion jig 2. Steering navigation
NO.	PROCESS NAME	WORK PROCEDURE/ ILLUSTRATION		TOOLS/PPE	QUALITY POINTERS
8	P1 Wire insertion to Connector PARP-03V (W)	<div>INSERTION SEQUENCE FROM LEFT TO RIGHT</div> <div></div> <div></div> <div></div> <div></div> <div></div> <div>1. Get the W wire using right hand then insert to connector. Conduct 2x push pull after wire insertion. Note: Follow the insertion sequence based on the illustration.</div> <div>2. Press the upper button using left hand. Remove the 2nd connector with inserted wires using right hand.</div> <div></div> <div>3. After insertion, check the terminal tip condition, must be visible.</div>		<div>STEERING NAVIGATION (2 layers)</div> <div></div> <div>CONTROLLER</div> <div></div>	<div>1. Use provided jig per model.</div> <div>2. No wrong usage of parts</div> <div>3. One by one insertion</div> <div>4. No wrong insertion.</div> <div>5. No deformed terminal</div> <div>6. No stuck of terminal tip.</div> <div>Important reminders/Note/s:</div> <div>1. Please hold the wire near terminal.</div> <div>2. Make sure wires are properly inserted.</div> <div>Conduct Pull-Push-Pull-Push after insertion.</div> <div>Do not exert extra force.</div> <div>3. Automatically dispose and replace the unit if once encountered bend terminal, difficulty of insertion and half-locked connector.</div> <div>4. Insertion of wires must be from left to right.</div> <div>Document references:</div> <div>1. Refer to WI-PRO-CNC-017</div> <div>2. Refer to WI-ENG-PDE-044 for the Steering Navigation Controller procedure.</div> <div>3. Refer to GL-PRO-ASY-029 for Pull-Push procedure.</div>

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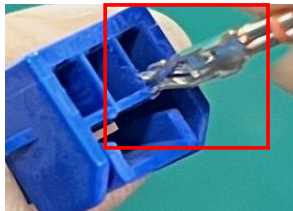
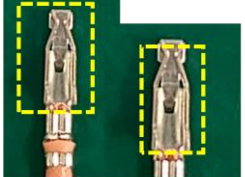

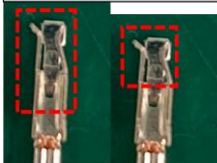

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PARTS:		1. Assy parts		JIG:	1. Insertion jig 2. Steering navigation
NO.	PROCESS NAME	2 WORK PROCEDURE/ ILLUSTRATION	TOOLS/PPE	QUALITY POINTERS	
8	P1 Wire insertion to Connector PARP-03V (W) (Continuation)	<div><div>Improper alignment of terminal to connector</div><div></div><div><div>BACK VIEW ON TERMINAL</div><div>FRONT VIEW ON TERMINAL</div><div><div>GOOD Terminal Condition</div></div><div><div>GOOD Terminal Condition</div></div><div><div>BACK VIEW ON TERMINAL</div><div>FRONT VIEW ON TERMINAL</div><div><div>Damage Terminal NO GOOD Terminal Condition</div></div><div><div>NO GOOD Terminal Condition</div></div></div><div>Note: *Make sure the terminal was in proper alignment before insert. *Avoid hitting the terminal into the connector during wire insertion, if encountered abnormality stop the process and call the attention of Immediate superior and Automatically disposed and replace the unit.</div></div></div>		<div>1. Use provided jig per model. 2. No wrong usage of parts 3. One by one insertion 4. No wrong insertion. 5. No deformed terminal 6. No stuck of terminal tip.</div> <div>Important reminders/Note/s:</div> <div>1. Make sure wires are properly inserted. Conduct <u>Pull-Push-Pull-Push</u> after insertion. Do not exert extra force. 2. Please hold the wires near terminal during insertion. 3. Automatically dispose and replace the unit if once encountered bend terminal, difficulty of insertion and half-locked connector. 4. Insertion of wires must be from left to right.</div> <div>Document reference/s:</div> <div>1. Refer to WI-PRO-CNC-017 for Wire and Strip Length Tolerance. 2. Refer to WI-ENG-PDE-044 for Steering Navigation Controller procedure.. 3. Refer to GL-PRO-ASY-029 for Pull-Push procedure. 4. Refer to GL-PRO-ASY-025 for Inspection Standard for connector insertion.</div>	

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Purpose:



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Document No.:

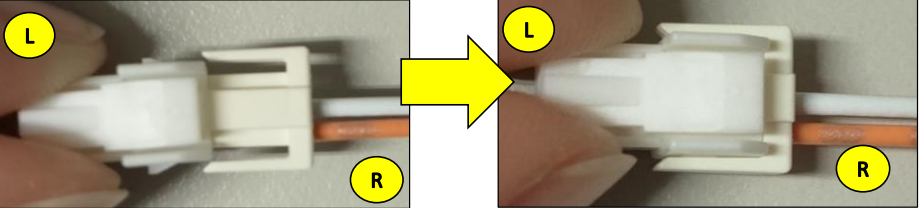
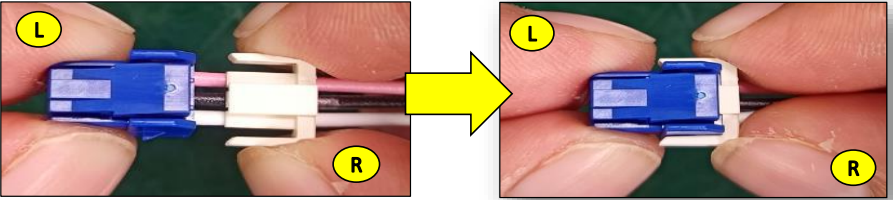

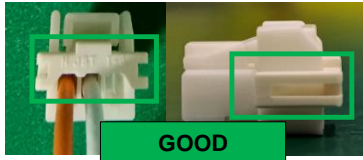
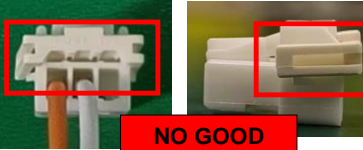
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PARTS:	1. Retainer (PMS-03V-S (W)) [2pcs] 2. Assy parts		JIG:	n/a
NO.	PROCESS NAME	WORK PROCEDURE/ ILLUSTRATION	TOOLS/PPE	QUALITY POINTERS
9	P1 Retainer attachment PMS-03V-S (W)	<div></div> <div>1. Hold the Connector using left hand, get the Retainer PMS-03V-S (W) then insert the clamp using right hand. <i>Note: Sound will be heard if properly inserted.</i></div> <div></div> <div>2. Hold the Connector using left hand, get the Retainer PMS-03V-S (W) then insert the clamp using right hand. <i>Note: Sound will be heard if properly inserted.</i> <i>(After insertion, set aside the assy parts)</i></div> <div></div>	n/a	<div>1. Retainer must be fully inserted 2. No missing retainers 3. No Unlock/halflocked</div> <div>RETAINER ORIENTATION</div> <div>GOOD</div> <div>NO GOOD</div>

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WORK INSTRUCTION

TAPING ASSEMBLY PROCESS

Effectivity Date:

May 02, 2025

Validity Date:

n/a

Process Name/Title:

Model code/Part number:

412D / 628127-0001A

Customer: TRJ

Car Model: TOYOTA-RAV4

Document No.:

WI-ENG-PDE-1241A

Purpose:



PROTOTYPE



PRE-LAUNCH



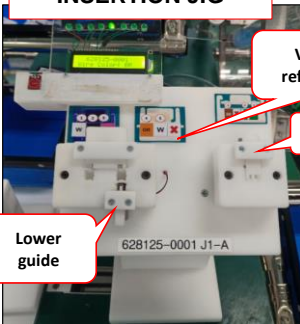
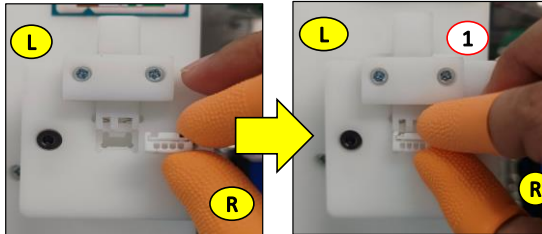
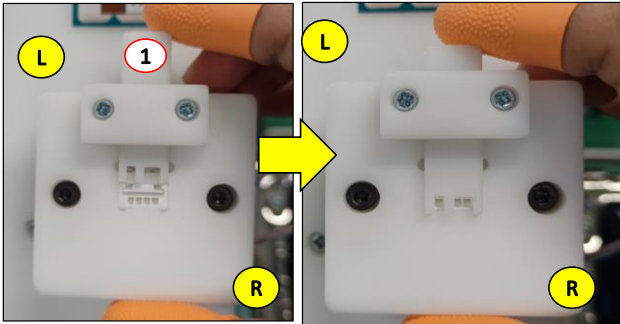


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PARTS:		1. Connector PBVP-04V-S		JIG:	1. Insertion jig 2. Steering navigation
NO.	PROCESS NAME	WORK PROCEDURE/ ILLUSTRATION		TOOLS/PPE	QUALITY POINTERS
10	P1 Connector setting Connector PBVP-04V-S (W)	<div><div><div>INSERTION JIG</div><div></div><div>Visual reference</div><div>Upper guide</div><div>Lower guide</div><div>628125-0001 J1-A</div></div><div><div>CONNECTOR ORIENTATION</div><div></div><div>1. Get 1pc. of connector PBVP-04V-S using right hand then insert to insertion jig. <i>Note: Follow the connector orientation</i></div></div><div><div></div><div>2. Press the lower guide using right hand in same timing. Holes that need to be insert are only open.</div></div></div>		<div><div>STEERING NAVIGATION (2 layers)</div><div></div></div> <div><div>CONTROLLER</div><div></div></div>	1. Use the provided jig per model 2. No wrong usage of parts. 3. No wrong orientation of Connector. 4. No damaged connector.

STEERING NAVIGATION
(2 layers)



CONTROLLER



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WORK INSTRUCTION

TAPING ASSEMBLY PROCESS

Process Name/Title:

Model code/Part number:

412D / 628127-0001A

Customer: TRJ

Car Model: TOYOTA-RAV4

Purpose:

☐ PROTOTYPE

☐ PRE-LAUNCH

☒ MASSPRO

Effectivity Date:

May 02, 2025

Validity Date:

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PARTS:

- Connector PBVP-04V-S
- AVSS 0.3 G-W/G-BR wires L=184±2mm

JIG:

- Insertion jig
- Steering navigation

NO.

PROCESS NAME

WORK PROCEDURE/ ILLUSTRATION

TOOLS/PPE

QUALITY POINTERS

11

P1

Wire insertion to
Connector PBVP-04V-S

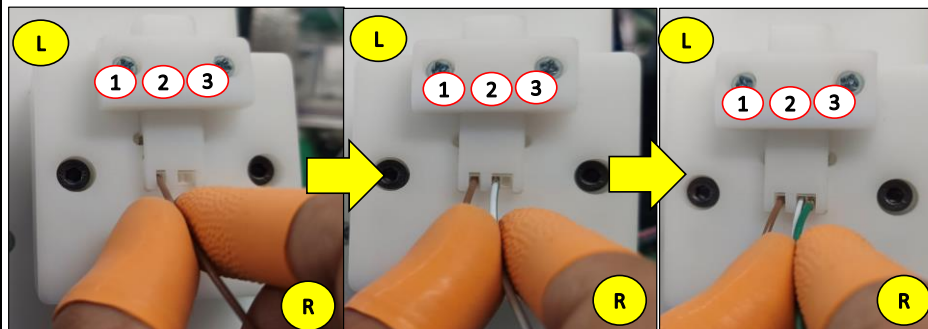
INSERTION SEQUENCE FROM
LEFT TO RIGHT



TERMINAL FACING

WIRE INSERTION ILLUSTRATION

1	2	3	4
BR	X	W/G	G
184		184	184



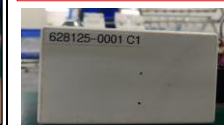
- Get the **BR** wire using right hand then insert to connector Conduct **2x** push pull after wire insertion. Repeat the process to **W/G** and **G** wires.

Note: Follow the insertion sequence based on the illustration.

STEERING NAVIGATION
(2 layers)



CONTROLLER



- Use the provided jig per model
- No wrong usage of parts.
- No wrong orientation of Connector.
- No damaged connector.

Important reminders/Note/s:

- Please hold the wire near terminal.**
- Make sure wires are properly inserted.**
- Conduct Pull-Push-Pull-Push after insertion.**
- Do not exert extra force.**
- Automatically dispose and replace the unit if once encountered bend terminal, difficulty of insertion and half-locked connector.**
- Insertion of wires must be from left to right.**

Document references:

- Refer to WI-PRO-CNC-017
- Refer to WI-ENG-PDE-044 for the Steering Navigation Controller procedure.
- Refer to GL-PRO-ASY-029 for Pull-Push procedure.

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**WORK INSTRUCTION****TAPING ASSEMBLY PROCESS**

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412D / 628127-0001A

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Purpose:



PROTOTYPE



PRE-LAUNCH



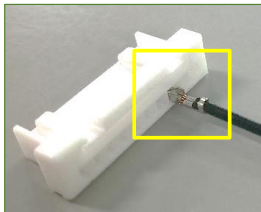

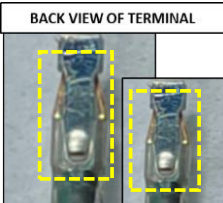
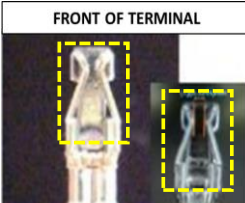
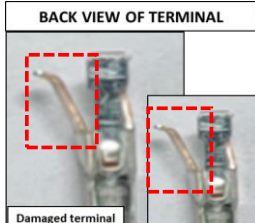
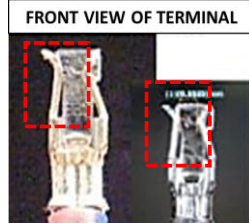
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PARTS:	1. Assy parts		JIG:	1. Insertion jig 2. Paddle switch navigation
NO.	PROCESS NAME	WORK PROCEDURE/ ILLUSTRATION	TOOLS/PPE	QUALITY POINTERS
11	P1 Wire insertion to Connector PBVP-04V-S (Continuation)	<div>Proper alignment of terminal to connector</div>  <div>Improper alignment of terminal to connector</div>  <div>BACK VIEW OF TERMINAL</div>  <div>GOOD Terminal condition</div> <div>FRONT OF TERMINAL</div>  <div>GOOD Terminal condition</div> <div>BACK VIEW OF TERMINAL</div>  <div>Damaged terminal NO GOOD Terminal condition</div> <div>FRONT VIEW OF TERMINAL</div>  <div>NO GOOD Terminal condition</div> <div>Note: <i>*Make sure the terminal was in proper alignment before insert.</i> <i>*Avoid hitting the terminal into the connector during wire insertion, if encountered abnormality stop the process and call the attention of Immediate superior and Automatically disposed and replace the unit.</i></div>		<div>1. Use provided jig per model. 2. No wrong usage of parts 3. One by one insertion 4. No wrong insertion. 5. No deformed terminal 6. No stuck of terminal tip.</div> <div>Important reminders/Note/s:</div> <div><i>1. Make sure wires are properly inserted. Conduct <u>Pull-Push-Pull-Push</u> after insertion. Do not exert extra force.</i> <i>2. Please hold the wires near terminal during insertion.</i> <i>3. Automatically dispose and replace the unit if once encountered bend terminal, difficulty of insertion and half-locked connector.</i> <i>4. Insertion of wires must be from left to right.</i></div> <div>Document reference/s:</div> <div><i>1. Refer to GL-PRO-ASY-029 for Pull-Push procedure.</i> <i>2. Refer to GL-PRO-ASY-025 for Inspection Standard for connector insertion.</i></div>

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**WORK INSTRUCTION****TAPING ASSEMBLY PROCESS**

Process Name/Title:

Model code/Part number:

412D / 628127-0001ACustomer: **TRJ**Car Model: **TOYOTA-RAV4**

Purpose:



PROTOTYPE



PRE-LAUNCH



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Effectivity Date:

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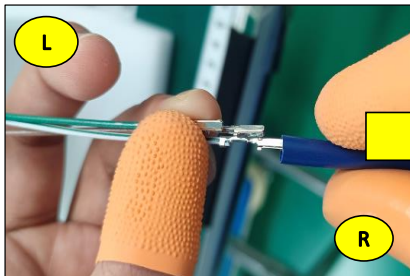
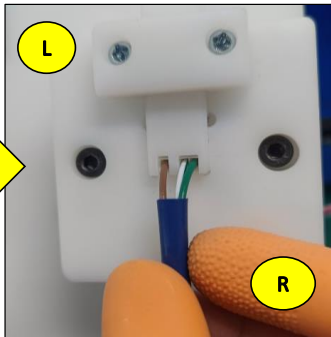
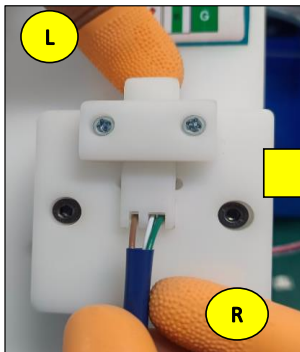
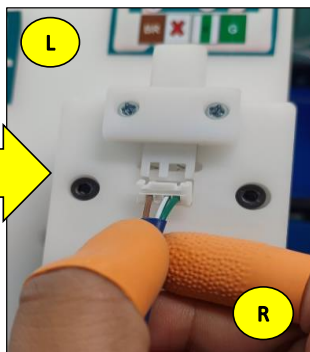

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PARTS:		1. Assy parts 2. Blue VM tube (Sunprene) Ø4.5, L=68±3mm		JIG:	1. Insertion jig 2. Paddle switch navigation
NO.	PROCESS NAME	WORK PROCEDURE/ ILLUSTRATION		TOOLS/PPE	QUALITY POINTERS
12	P1 Wire insertion to Blue VM tube (Sunprene) Ø4.5, L=68±3mm	<div></div> <div></div> <div>1. Hold the wires using left hand, get the Blue VM tube (Sunprene) Ø4.5, L=68±3mm using right hand then insert the wires using both hands.</div> <div></div> <div></div> <div>2. After insertion, Press the Upper button using left hand then remove the assy parts using right hand. Check the insertion condition.</div>		n/a	<div></div> <div>Terminal tip must be visible.</div> <div>Important reminders/Note/s: 1. Refer to GL-PRO-ASY-025 for inspection Standard for Coupler Insertion. 2. Refer to GL-PRO-ASY-043 for verification of Fully inserted wires.</div>

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WORK INSTRUCTION

TAPING ASSEMBLY PROCESS

Process Name/Title:

Model code/Part number:

412D / 628127-0001A

Customer: TRJ

Car Model: TOYOTA-RAV4

Purpose:

☐ PROTOTYPE

☐ PRE-LAUNCH

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Effectivity Date:

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PARTS:

n/a

JIG:

n/a



VISUAL INSPECTION/ QUALITY CHECKPOINTS

PADDLE SWITCH

628127-0001A

2. Check the terminal if with backing out (no fully inserted) or deformed terminal.

Blue VM Tube (Sunprene)

Black VM Tube (Sunprene)

4. Check if no missing parts. Check the pressence and position of retainers (2 connectors)

White VM Tube (Sunprene)

1. No wrong insert

3. Missing retainers

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