






	Process Name/ Title:		Document No:	WI-ENG-PDE-1213
	<b>PACKING INSTRUCTION</b>		Effective Date:	March 01, 2025
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No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside folding box.		Qty/box	400	100pcs* 4 bdl's
			Mat'l name	Dim.	Qty.
			Oricon box	386*55* 243	1
			Vinyl sheet	1500* 1500	1
			Partition board	343* 510	3
			Vinyl bag	545* 450	4
②	Get the vinyl (plastic) bag then put the 100pcs harness (align produc orientation) . Insert products in same direction. Put the ID tag inside then fold the plastic bag.				
③	Put products in vertical position and partition board vertically and alternately with the products. (100pcs*4 bundles with ID tag inside)		White connectors must be on top position.		
④	Fold the vinyl sheet.  Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box.	  <p>Note : If need to attach 4M tag Put 4M tag at the left side of the box</p>			

							Prepared by	Checked by	Approved by	Noted by
03/01/25	0	Initial Issue	A.Hernandez	J. Loterte	C. Villanueva	A. Arañes				
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Noted	Establish Date: March 01, 2025			