

No.

Process Name/ Title:
PACKING INSTRUCTION

Document No:

WI-ENG-PDE-491

WORK INSTRUCTION
Product Code/Name: Cus

Customer Code/ Customer:

Effective Date:

1

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NBC

Rev. No.:

Page No.: Page 1 of 1

May 5, 2022

1	Spread Vinyl sheet inside folding box.	

3								
Records/Remarks/ Quality Pointers								
Qty/box	300	25pcs* 12bdls						
Mat'l name	Dim.	Qty.						
Oricon box	386*55*243	1						
Vinyl sheet	1520*1500	1						
Vinyl bag	420*280	12						

Put the products inside the box (25pcs* 4 bundles)
Note: 2 bundles per layer



Work Procedure/ Illustration



1st Layer

2nd Layer

Put the products inside the box (25pcs* 4 bundles)
Note: 2 bundles per layer





3rd Layer

4th Layer

Put the products inside the box (25pcs* 4 bundles)
Note: 2 bundles per layer





5th Layer

6th Layer

Fold the vinyl sheet.

⚠

Put NBP Identification tag at the top then warehouse Identification tag at left side of the box.





							Prepared by	Reviewed by	Approved by
								, .//	, . , / / / /
05/05/2022	1	Remove the NBS note	note		C. Villanueva	A. Arañes	(Ma)	C. Villanueva	A. Areñes
04/26/2022	0	Initial Issuance			C. Villanueva	A. Arañes	J. Lotere		
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Noted	Establish Date:	April 26, 2022	