



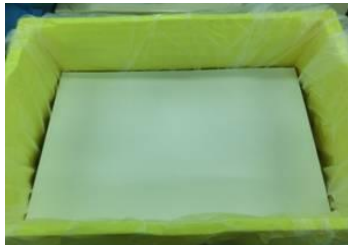








	Process Name/ Title:		Document No:	WI-ENG-PDE-263
	PACKING INSTRUCTION		Effective Date:	May 20, 2021
	Product Code/Name:	Customer Code/ Customer:	Rev. No.: 1	Page No.: Page 1 of 1
	7N0052	TRJ		

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside folding box.		Qty/box	216	18pcs*12bdl
			Mat'l name	Dim.	Qty.
			Oricon box	386*55*243	1
			Vinyl sheet	1520*1500	1
			Partition board	343*510	2
			Vinyl bag	420*280	12
②	Put the products inside the box (18pcs* 4 bundles)		Note : Step 5 is applicable to QC FG inspection only.		
③	Layout partition board Put the products (18pcs* 4 bundles) on the 2nd layer	  			
2ND LAYER					
④	Layout partition board Put the products (18pcs* 4 bundles) on the 3rd layer	  			
3RD LAYER					
⑤	Fold the vinyl sheet. Put NBP Identification tag at the top then warehouse Identification tag at front side of the box.	 	Note : If need to attach 4M tag Put 4M tag at the left side		

							Prepared	Checked	Approved	Noted
05/20/21	1	Change size of vinyl bag from 260*380 to 420*280 Change pictures	J. Loterte	C. Villanueva	A. Shimamura	A. Arañes				
04/08/21	0	Initial Issuance	J. Loterte	C. Villanueva	A. Shimamura	A. Arañes	J. Loterte	C. Villanueva	A. Shimamura	A. Arañes
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Noted	Establish Date: April 8, 2021			

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