

Process Name/ Title: Document No: WI-QAD-QAC-248 **PACKING INSTRUCTION** WORK INSTRUCTION October 29, 2024 Effective Date:

Product Code/Name:

Customer Code:

		Product Code/Name: 7L0145	Customer Code: TRQSS	Rev. No.: 2	Page No.:	Page 1	l of 1
No.		Work Procedure/ Illus	Records/Remarks/ Quality Pointers				
1	Put Vinyl Sheet (1250 x 1250)				Qty/ box	84 🛕	42pcs *2bdls
	inside carton box.			Mat'l name	Dim.	Qty.	
				DC carton	1131*781	1	
					Vinyl sheet	1250*1250	1
					Vinyl bag	420*280	2
2	Put first bundle of products. (42pcs/bundle)		Pla	CSW assy	Note : Step num FG Inspectio	iber 5 is applicable n.	only in QC
3	Put second bundle on the other side with opposite direction (42pcs/bundle) Total of 2 bundles/box						
4	Fold the vinyl sheet.						
(5)	Close the flaps and put NBP Identification tag at the top of the plastic and Warehouse Identification tag at the right side of the front of the box .			d to attach 4M tag			

						Prepared	Checked	Approved	
10/29/24	2	Change quantity per bundle from 40pcs to 42 pcs Change total packing quantity from 80 pcs to 84 pcs	A. De Chavez	D.Dadulla	R.Pascua/ O.Merin				
06/04/24	1	Change document control no. from WI-ENG-PDE-718 to WI-QAD-QAC-248; Change Vinyl Sheet Size from 1520x1500 to 1250x1250; Change picture of no. 1; Modify no. 4 and Addition of no. 5; Modify note.	J. De La Cruz	D.Dadulla	R.Pascua	Shing	May	Mr G	
07/31/23	0	Initial Issuance	D. Castillo	J. Loterte	C. Villanueva	A. De Chavez	D.Dadulla	R.PascualØ.Merin	
Fff /Rev_Date	Rev no	Details of change	Prepared	Checked	Approved	Established date:	ılı.	July 31, 2023	

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