

Process Name/ Title:

PACKING INSTRUCTION

WORK INSTRUCTION

Document No:

WI-ENG-PDE-487

Effective Date:

April 25, 2022

Product Code/Name:

7H0402W7020A

Customer Code:




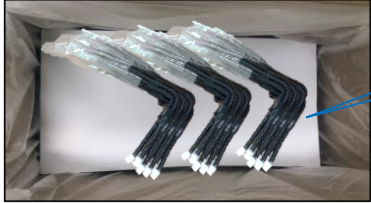




NBS

Rev. No.:

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Page No.:

Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Put Vinyl Sheet (1520 x 1500) inside the box.		Qty/ Box	120 pcs	10pcs* 12bdls
			Mat'l name	Dim.	Qty
			Master box	535*360* 150 mm	1
			Vinyl Sheet	1520*1500	1
			Partition Board	343*510	1
			Plastic Vinyl Bag	300*200mm	12
②	Put 6 bdls of products. (10pcs/bdl) in opposite direction.		Note : 1. For CSW use Orion box instead of DC box. 2. Step number 7 is applicable only in QC FG Inspection.		
③	Put partition board				
④	Put 6 bdls of products. (10 pcs/bdl) in opposite direction.	 <div> <div>One bundle has NBS inner tag inside the</div> <div> <div>SAMPLE INNER TAG</div>  </div> </div>	Make sure that the inner tag indicates the correct terminal expiration date.		
⑤	Fold the vinyl sheet.				
⑥	Clip NBP Identification tag and NBS Tag at the left side of the box				
⑦	Attach NBS Identification tag at the left side of the box and NBP warehouse tag in the right side of the box.	 <div> <div>Note :</div> <div>If need to attach 4M tag Put 4M tag at the left side</div> </div>	Outgoing Inspectors are the person-in-charge in the attachment of NBP tag (warehouse tag) and NBS tag (outer tag) to its proper location.		
		<div> <div>Prepare</div> <div>Check</div> <div>Approve</div> </div> <div> <div> <div>04/25/2022</div> <div>0</div> </div> <div>Initial Issue</div> <div> <div>J. Loterte</div> <div>C. Villanueva</div> <div>A. Arañes</div> </div> </div> <div> <div>Est. date</div> <div>April 25, 2022</div> </div>			

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