










	Process Name/ Title:				Document No:		WI-ENG-PDE-861	
	PACKING INSTRUCTION				Effective Date:		March 06, 2024	
	Product Code/Name:		Customer Code/ Customer:		Rev. No.:		Page No.:	
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No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers			
①	Spread Vinyl sheet inside folding box.			Qty/box	432	9pcs* 48bdls
				Mat'l name	Dim.	Qty.
				Oricon box	386*550* 243	1
				Vinyl sheet	1250* 1250	1
				Partition board	343* 510	3
				Vinyl bag	300*200	48
②	Put first bundle of products. (9pcs* 12bundles)	 <div>9pcs* 12bdls</div>  <div>Plastic bag Contact SW assy</div>		Note : Step 6 is applicable only to QC FG inspection.		
③	Layout partition board Put the products (9pcs* 12 bundles) on the 2nd layer	  <div>2nd Layer</div>				
④	Layout partition board Put the products (9pcs* 12 bundles) on the 3rd layer	  <div>3rd Layer</div>				
⑤	Layout partition board Put the products (9pcs* 12 bundles) on the 4th layer	  <div>4th Layer</div>				
⑥	Fold the vinyl sheet. Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box.	  <div>Note : If need to attach 4M tag Put 4M tag at the left side of the box</div>				

03/06/2024	0	Initial Issuance	A.Hernandez	C.Villanueva	A. Arañes	n/a	Prepared by	Reviewed by	Approved by	Noted by	
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