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|  | Process Name/ Title: PACKING INSTRUCTION | | Document No: WI-QAD-QAC-079 |
| | WORK INSTRUCTION | | Effective Date: July 10, 2021 |
| | Product Code/Name: 7M0365 | Customer Code: TRJ | Rev. No.: 2 Page No.: Page 1 of 1 |

| No. | Work Procedure/ Illustration | | Records/Remarks/ Quality Pointers | | |
|-----|--|---|---|------------|--------------|
| ① | Spread Vinyl sheet inside Oricon box. |  | Qty/box | 72 | 18pcs* 4bdls |
| | | | Mat'l name | Dim. | Qty. |
| | | | Oricon box | 386*557 | 1 |
| | | | Vinyl sheet | 1520* 1500 | 1 |
| | | | Partition board | 343*510 | 1 |
| | | | Plastic vinyl bag | 420*280 | 4 |
| ② | Put products (18pcs*2bdls) |   <p>Plastic vinyl bag of MR SW assy</p> <p>Connector with 4 wires insertion should not be bend to avoid peel off tape</p> <div>   </div> <p>STRAIGHT Condition: Connector with 4 wires are placed on the side of the box</p> <p>BEND Condition: Connector with 4 wires are placed on the corner of the box</p> | Note : 1. Step number 5 is applicable only in QC FG Inspection. | | |
| ③ | Lay out partition board. |  | | | |
| ④ | Put products (18pcs*2bdls) on 2nd layer |  | | | |
| ⑤ | △ Fold the vinyl sheet. Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box. |   <p>If need to attach 4M tag Put 4M tag at the upper left side of the box</p> | | | |

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|------------|----------|---|------------|-----------|-----------|-------------------------------------|------------|------------|-----------|
| 07/10/2021 | 2 | Additional note and update location of tags in step number 5 | C.Dimailig | M.Lumbres | E.Mendoza | Prepared | Checked | Approved | Noted |
| 10/10/2019 | 1 | Change packing position (Connector with 4 wire insertion should not be bend to avoid PEEL OFF TAPE) | C.Dimailig | M.Lumbres | E.Mendoza | | | | |
| 11/21/2018 | 0 | Initial issue : Separate from Packing instruction WI-QAD-QAC-007 | C.Dimailig | M.Lumbres | E.Mendoza | C. Dimailig | M. Lumbres | E. Mendoza | A. Aranes |
| Eff. Date | Rev. No. | Details of change | Prepared | Checked | Approved | Effectivity date: November 21, 2018 | | | |

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