










Process Name/ Title: PACKING INSTRUCTION		Document No:	WI-QAD-QAC-053
WORK INSTRUCTION		Effective Date:	June 4, 2024
Product Code/Name: 7L0050	Customer Code: TRQSS	Rev. No.: 3	Page No.: Page 1 of 1

No.	Work Procedure/ Illustration				Records/Remarks/ Quality Pointers		
①	△ ₃ Put Vinyl Sheet (1250 x 1250) inside carton box.	△ ₃ 	△ ₃	Qty/box	144 pcs.	72pcs* 2bdls	
				Mat'l name	Dim.	Qty.	
				DC carton	1131*781	1	
				Vinyl sheet	1250*1250	1	
				Plastic vinyl bag	420*280	2	
Note : △ ₃ Step number 5 is applicable only in QC FG Inspection .							
②	Put first bundle of products. (72pcs.)			Plastic vinyl bag of Contact SW assy			
③	Put second bundle with opposite direction. (72pcs.)						
△ ₃ ④	Fold the vinyl sheet.						
⑤	Close the flaps and put NBP Identification tag at the top of the plastic and Warehouse Identification tag at the right side of the front of the box .	△ ₃ 		Note : If need to attach 4M tag Put 4M tag at the left side			
06/04/2024	3	Change Vinyl Sheet Size from 1520x1500 to 1250x1250; Change picture of no. 1; Modify no. 4 and Addition of no. 5; Add note.	J. De La Cruz	D.Dadulla	R.Pascua	Prepare	
08/24/2022	2	Remove "Note: For CSW process disregard step 4 and use Oricon box instead of DC box"	M. Garcia	R. Alcantara	A.Arañes	Check	
07/08/2021	1	Additional note and update location of tags in step number 4	C.Dimailig	M.Lumbres	E.. Mendoza	Approve	
10/01/2018	0	Initial Issue : Removal of Silica gel and Bubble sheet	C.Dimailig	M.Lumbres	E.. Mendoza		
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Est. date: 10/01/2018	

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