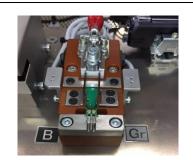


Process Name/ Title: Document No: WI-PRO-SHM-032 **Soldering Equipment Function** WORK INSTRUCTION Effective Date: April 23, 2025 Product Code/Name: Customer Code: Page No.: Rev. No.: 1 of 1

ALL

No. Work Procedure/ Illustration



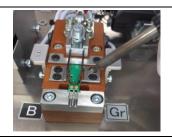
CONFIRMATION

Α

Confirm C/M for prevention missing process

Set test dummy work on jig, take-off, and reset

Confirm NG sign



Confirm time in soldering

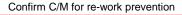
Put iron more than 5s

Put iron less than 1s

Put iron on land for 2s~5s

Confirm OK sign

Confirm NG sign





Repeat Work 2.-A twice

Repeat work 2-A 3 times

Confirm OK sign

Confirm NG sign

(GO lamp turns on every second)

Confirm C/M for re-work prevention

Put iron on place after work 3-A done



Confirm OK sign



Confirm Reset

Take work out from jig, and put iron on place

Reset button using key

OPERATOR ARE NOT ALLOWED TO RESET

In Case of defect, report it to supervise immediately

 $\overline{\triangle}$ Note : Record on the provided checksheet (F-PRO-SHM-002)

						Prepare		Check	Approve
						٨			O 111
4/23/2025	1	Change customer code, include checksheet reference	L.Famodulan	A.Ayop	W.Carbillon	Dom	صله	(Normal)	Sparsh
7/1/2017	0	Previously established Work Instruction from NBC Japan (for history purpose only)	J. Ramilo	O. Merin	T. Suguyama	L.Fam	odulan		W.Carbillon
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Est.	date:	July 1	, 2017

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