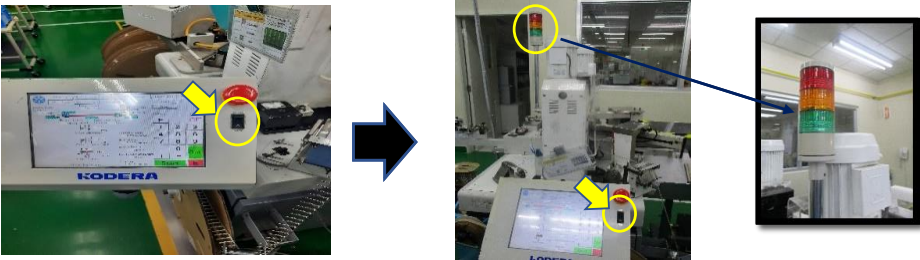
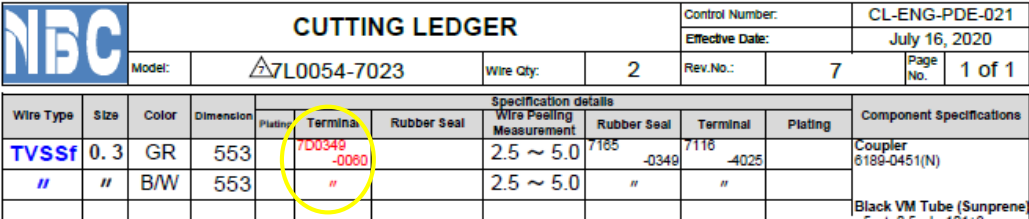
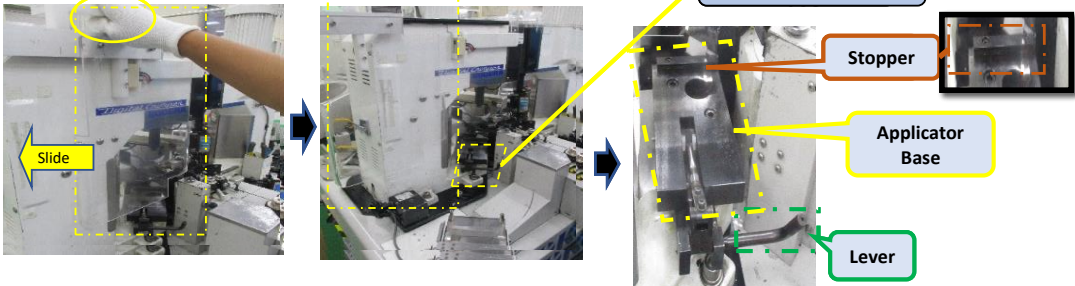
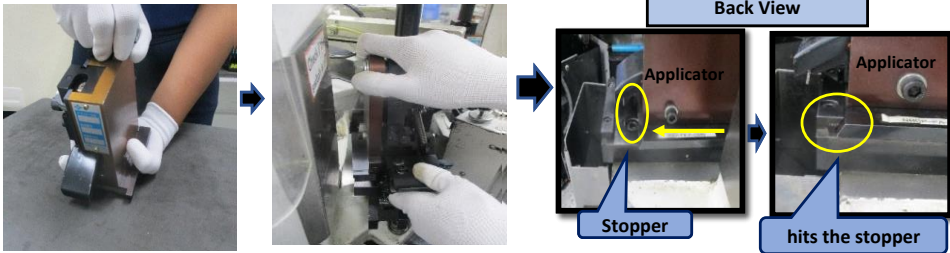
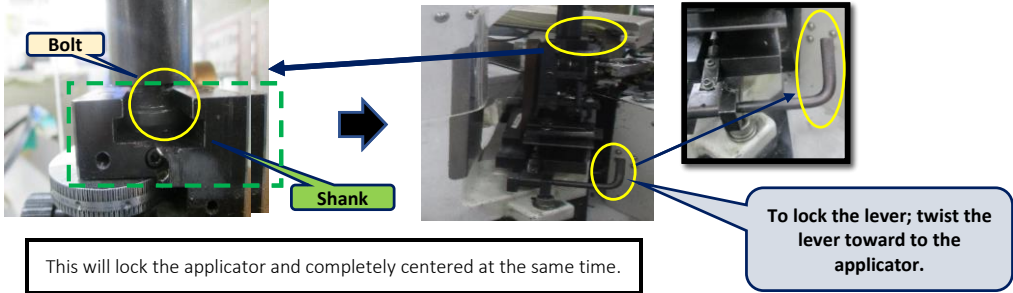
	Process Name/ Title:		Document No:	WI-PRO-CNC-066	
	Wire Cutting and Crimping / How to Install and Remove the Applicator		Effective Date:	July 12, 2021	
	Product Code/Name: n/a	Customer Code: n/a	Rev. No.: 0	Page No.: Page 1 of 2	

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
1	Install the Applicator 1 Turn off the machine. <div>  </div>	<p><i>* Proper Handling of Applicator WI-PRO-CNC-065</i></p> <p>Note: Safety Cover is/are attached for danger precautions.</p> <p>Note: Bolt -the one that connect the applicator to pressing machine.</p> <p>Note: Check the applicator if there is no shaking movement using hand.</p> <p>Note: Make sure that the Lever is/are always locked.</p> <p><i>*Process Flow WI-PRO-CNC-054</i></p>
2	2 Check the Cutting Ledger to verify the applicator needed. <div>  </div>	
3	3 Open the machine safety cover by sliding in horizontal direction. <div>  </div>	
4	4 Get the applicator and put in Applicator Base, push the applicator by sliding until it hits the stopper. <div>  </div>	
5	5 Insert the bolt in the shank of the applicator. And lock the lever. <div>  <p>This will lock the applicator and completely centered at the same time.</p> <p>To lock the lever; twist the lever toward to the applicator.</p> </div>	
6	6 Close the Safety Cover and proceed to process.	

07/12/2021	0	Initial Issue	J.Sangalang	W. Valdez	Y.Yamamoto	O.Merin	Prepare	Check	Approve	Noted
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Noted	Est. date	07/09/2021		

