
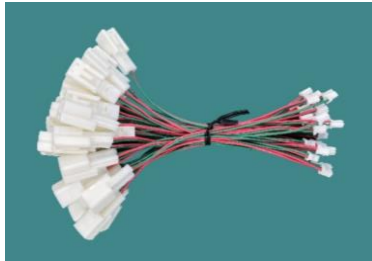
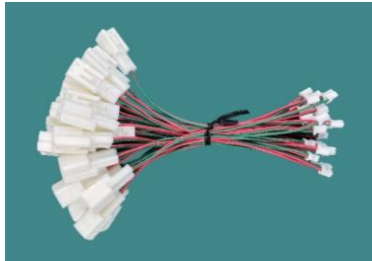
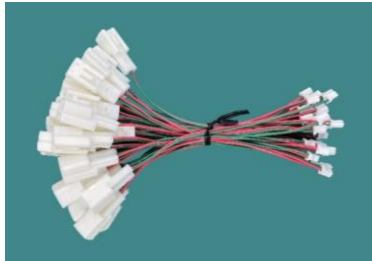
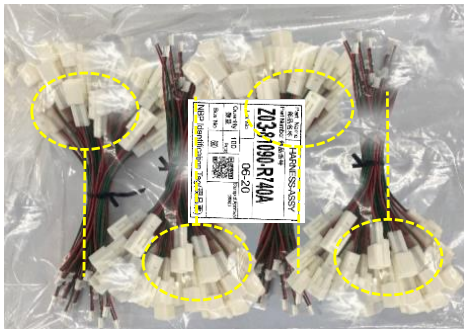
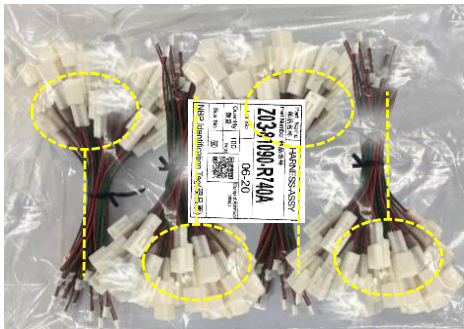





	Process Name/ Title:		Document No:	WI-ENG-PDE-152
	<b>PACKING INSTRUCTION</b>		Effective Date:	November 10, 2020
	Product Code/Name:	Customer Code/ Customer:	Rev. No.: 5	Page No.: Page 1 of 2
	Z03-81090-R740A	740A/NBC Hayashi		


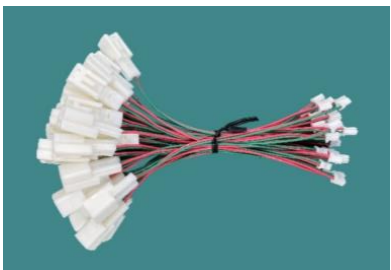
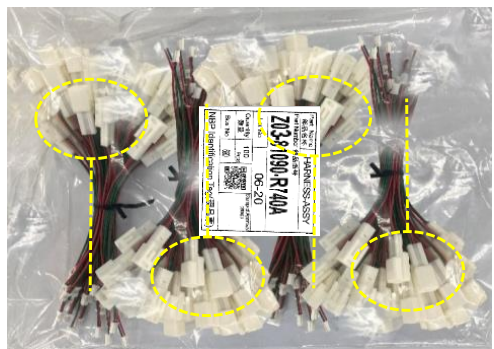



No.		Work Procedure/ Illustration			Records/Remarks/ Quality Pointers					
①	Spread Vinyl sheet inside folding box.			Qty/box	△ 5 1200	100pcs* 12bdls				
				Mat'l name	Dim.	Qty.				
				Vinyl sheet	750*1500	△ 5 2				
				Vinyl bag	280*420	△ 5 12				
				Partition board	343*510	1				
②	Bundle the 25 pcs harness using 1pc. black vinyl tie			△ 5						
③	Get vinyl (plastic) bag then put 4 bundles inside. Note: Directions should be alternate for each bundle. Put the ID tag inside then <b>fold</b> the plastic bag.			△ 5						
④	Arrange the packed harness in box as shown in the illustration. (100pcs*2plastics with I.D tag inside ) on both side. 1st layer: 2 plastics 2nd layer: 2 plastics 3rd layer: 2 plastics  Total of 6 plastics			△ 5						
⑤	Fold the vinyl sheet.  Put NBP Identification tag at the top.  Add the partition board at the top.			△ 5						
11/10/20	5	> Change quantity from 600 to 1,200pcs, change quantity of vinyl sheet from 1 to 2pcs and vinyl bag from 6 to 12pcs > Change from taping of plastic bag to folding for every 100pcs. > Add partition board			R. Peñaloza	A. Shimamura	A. Arañes	Prepared	Checked	Approved
10/21/20	4	> Change quantity from 1200 to 600pcs, change quantity of vinyl sheet from 2 to 1 pc and vinyl bag from 12 to 6pcs > Change from folding to taping of plastic bag for every 100pcs.			R. Peñaloza	A. Shimamura	A. Arañes			
10/20/20	3	> Change Part number from Z01-81090-R740A to Z03-81090-R740A > Change quantity from 600 to 1,200pcs, change quantity of vinyl sheet from 1 to 2pcs and vinyl bag from 6 to 12pcs > Change from taping of plastic bag to folding for every 100pcs.			R. Peñaloza	A. Shimamura	A. Arañes			
8/24/20	2	Change vinyl bag size from 275*405 to 280*420 Change sequence of process 1 to 3			R. Peñaloza	A. Shimamura	A. Arañes			
7/24/20	1	Change Part number from Z01-81090-G740A to Z01-81090-R740A			R. Peñaloza	A. Shimamura	A. Arañes			
Eff. Date	Rev. No.	Details of change			Prepared	Checked	Approved	Established Date: July 16, 2020		

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No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers
⑥	Spread another Vinyl sheet above the first set of 600pcs		
⑦	Bundle the 25 pcs harness using 1pc. black vinyl tie		
⑧  △5	Get vinyl (plastic) bag then put 4 bundles inside. Note: Directions should be alternate for each bundle. Put the ID tag inside then <b>fold</b> the plastic bag.		
⑨	Arrange the packed harness in box as shown in the illustration. (100pcs*2plastics with I.D tag inside ) on both side. 1st layer: 2 plastics 2nd layer: 2 plastics 3rd layer: 2 plastics  Total of 6 plastics		
⑩	Fold the vinyl sheet.  Put NBP Identification tag at the top then warehouse Identification tag at front side of the box.	  <p>Note : If need to attach 4M tag Put 4M tag at the right side</p>	