







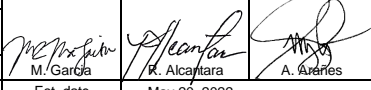
	Process Name/ Title:		Document No:	WI-QAD-QAC-198	
	PACKING INSTRUCTION		Effective Date:	May 20, 2022	
	WORK INSTRUCTION		Product Code/Name:	Customer Code:	Rev. No.: 0
	7H0310W7020G	NBS	Page No.: 1	Page 1 of 1	

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Put Vinyl Sheet (1520 x 1500) inside the box.		Qty/ Box	120 pcs	10pcs* 12bdls
			Mat'l name	Dim.	Qty
			TRMX box	550*370* 230 mm	1
			Vinyl Sheet	1520*1500	1
			Partition Board	343*510	2
②	Put 4 bdls of products. (10pcs/bdl) in opposite direction and put partition board	 1st Layer	 Note : 1. For CSW use Orion box instead of DC box. 2. Step number 5 is applicable only in QC FG Inspection. 3. Photo of CSW assy is different in the actual model. It is used as reference only for packaging purposes.		
④	Put 4 bdls of products. (10 pcs/bdl) in opposite direction.	 3rd Layer	 One bundle has NBS inner tag inside the vinyl bag	Make sure that the inner tag indicates the correct terminal expiration date.	
⑤	Fold the vinyl sheet.				
⑥	Clip NBP Identification tag and NBS Tag at the left side of the box				
⑦	Attach NBS Identification tag at the left side of the box and NBP warehouse tag in the right side of the box.	 Note : If need to attach 4M tag Put 4M tag at the left side		Outgoing Inspectors are the person-in-charge in the attachment of NBP tag (warehouse tag) and NBS tag (outer tag) to its proper location.	
			Prepare	Check	Approve
05/20/2022 0 Initial Issue M. Garcia R. Alcantara A. Arañes					
Eff./Rev. Date Rev. No. Details of change Revise Check Approve Est. date May 20, 2022					