















Process Name/ Title: <b>PACKING INSTRUCTION</b>		Document No:	<b>WI-ENG-PDE-490</b>
<b>WORK INSTRUCTION</b>		Effective Date:	<b>May 5, 2022</b>
Product Code/Name: <b>17J796-7051Y</b>	Customer Code/ Customer: <b>NBS</b>	Rev. No.: <b>1</b>	Page No.: <b>Page 1 of 1</b>

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside folding box.		Qty/box	300	25pcs* 12bdl's
			Mat'l name	Dim.	Qty.
			Oricon box	386*55*243	1
			Vinyl sheet	1520*1500	1
			Vinyl bag	420*280	12
②	Put the products inside the box (25pcs* 4 bundles) Note: 2 bundles per layer	 			
		1st Layer		2nd Layer	
③	Put the products inside the box (25pcs* 4 bundles) Note: 2 bundles per layer	 			
		3rd Layer		4th Layer	
④	Put the products inside the box (25pcs* 4 bundles) Note: 2 bundles per layer	 			
		5th Layer		6th Layer	
⑤	Fold the vinyl sheet.  Put NBS Identification tag at the top then NBP warehouse Identification tag at left side of the box.	 			

						Prepared by	Reviewed by	Approved by
05/05/2022	1	Remove the NBS note	J. Loterte	C. Villanueva	A. Arañes			
04/26/2022	0	Initial Issuance	J. Loterte	C. Villanueva	A. Arañes	J. Loterte	C. Villanueva	A. Arañes
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Establish Date:	April 26, 2022	

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