




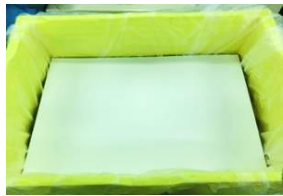

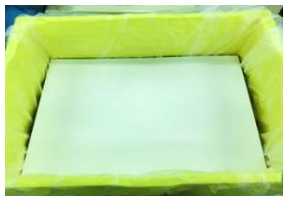




	Process Name/ Title:				Document No:		WI-QAD-QAC-222	
	WORK INSTRUCTION				Effective Date:		August 03, 2023	
	Product Code/Name:		Customer Code/ Customer:		Rev. No.: 1		Page No.: 1 of 1	
7N0165		TRJ						

No.	Work Procedure/ Illustration		Records/Remarks/Quality Pointers				
①	Spread Vinyl sheet inside folding box.			Qty/box	108pcs.	18pcs* 6bdls	
				Mat'l name	Dim.	Qty.	
				Oricon box	386*550*243	1	
				Vinyl sheet	1520*1500	1	
				Partition board	343*510	2	
				Vinyl bag	420*280	6	
②	Put first bundle of products. (18pcs*2bdls)	 		Note : Step 6 is applicable only to QC FG inspection. Connector should not be bend to avoid peel off tape  			
③	Layout partition board Put the products (18pcs*2bdls) on the 2nd layer	 					
④	Layout partition board Put the products (18pcs*2bdls) on the 3rd layer	 					
⑤	Fold the vinyl sheet.						
⑥	Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box.	  <p>Note : If need to attach 4M tag Put 4M tag at the left side of the box</p>					
				Prepared by	Checked by	Approved by	Noted by
08/03/2023	1	Include step 5 : Change quantity from 72pcs. to 108 pcs; Change control no. from WI-ENG-PDE-627 to WI-QAD-QAC-222		Y.Perez	D.Dadulla	R. Pascua	O.Merin
01/19/2023	0	Initial Issuance		M. Catapang	J. Loterte	C. Villanueva	A. Arañes
Eff. Date	Rev. No.	Details of change		Prepared by	Checked	Approved by	Noted by
				Establish Date:	January 19, 2023		

CONFIDENTIAL: ©2017 NBC; all rights reserved. Any misuse or misappropriation, including unauthorized copying, reproduction in any form, disclosure or publishing of this document or any information herein is strictly prohibited.

NBC (Philippines)

MASTER COPY

DCC Stamp