			WORK IN:	STRUCTION			Effectivity Date:		June 8, 202	1			
		Process Name/Title:	TAPIN	G ASSEMBLY PR	Validity Date:		n/a						
		Product Name/Code:	096D / 7L0119-7020	Customer:	TRQ	SS	Document No.:		WI-ENG-PDE-2	42B			
		Purpose:	PROTOTYPE	PRE-LAUNCH	MASSPI	RO	Revision No.:	1	Page No.:	1 of 5			
	1	•						1					
PARTS:	1. Assy 2. Blac						JIG:	n/a					
NO.	Р	ROCESS NAME	WORK P	ROCEDURE/ ILLUS	TRATION		TOOLS/PPE	(	QUALITY POINTERS				
			25±3mm 9 8 D 1 2 3		leasure from end of nector <mark>25±3mm</mark> usin	vinyl tube up to end of g both hands.	Be sure to wear prescribed persona protective equipme during operation (glow finger cots, etc.)  Housekeeping  1. Maintain and alwa	al lent leves, l					
1	P2	Taping 1 Black vinyl tube to wire near connector	Start of taping	7 8 9 80	25±3mm	4 5 6 7 8	practice 5's.  2. Personal things on the workplace is prohibite. Keep it in your locketh and the second of the second of the Assembly Assistation.	ed. 3. No loose 2. No missi 5. No wron 6. No wron	off tape e tape				
			2. Get the Black tape using right hand ther start taping process using both hands.  Note: Please refer to WI-PRO-ASY-001 for taping procedure.	n taping cond	0~5mr Ding, check the meas dition.	n	Supervisor or Line Leader for immediat corrective action.  MEASURING TAP	Note: Please us when get	se calibrated/verified tting the measuremen				
	1	· ·	Revision History				Prepared by	Reviewed by	Approved by	Noted by			
00/00/04	01	( 5					0 - 11 -	15-H	( p.t				
06/08/21 1 02/27/21 0		purpose from Pre-launch to	mass pro			C.Villanueva A. Shimamura	A. Arañes Gastillo		Shimomura	And			
	Initial is	sue	Details of Change			C.Villanueva A. Shimamura  Checked Approved	A. Arañes D. Castillo  Noted Fst Date:	C.Viltánúéva February 27, 2021	A. Shimamura	A. Arañes			
Eff. Date Rev. No			Details of Change		Prepared	Checked Approved	Noted Æst. Date:	February 27, 2021					

				WOF	RK INSTRUC	CTION		Effectivity Date:		June 8	, 2021
		Process Name/Title:		T.	APING AS	SEMBLY PRO	Validity Date:		n/a		
		Product Name/Code:	096D	/ 7L01	19-7020	Customer:	TRQSS	Document No.:		WI-ENG-P	DE-242B
		Purpose:	☐ PRO	ГОТҮРЕ		PRE-LAUNCH	MASSPRO	Revision No.:		1 Page No.:	2 of 5
PARTS:	1. Assy 2. Black			Wo	ORK PROCE	EDURE/ ILLUSTI	TOOLS/F		n/a  QUALITY POINTERS		
2	P2	Taping 2 Black corrugated tube to Black sunprene tube near connector		8	9 4.0	using both h	ack tape and start taping process ands.  Prefer to WI-PRO-ASY-001 for idure.	MEASURING 6 7 8 9 10 1 2 3 4	TAPE	1. No flip-out tape 2. No peel-off tape 3. No loose tape 4. No missing tape 5. No wrong use of tage 6. No wrong dimens  Note:  Please use calibrate measuring tape where whe measurement.	ion ed/verified

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		Product Name/Code:	096D /	7L0119-7020	Customer:	TRQSS	D	Ocument No.:			WI-ENG-PI	DE-242B
		Purpose:	☐ PROTOTYPE		PRE-LAUNCH	MASSPRO	R	Revision No.:		1	Page No.:	3 of 5
<u>                                     </u>		<u> </u>								<u> </u>		
PARTS:	1. Assy <sub>I</sub> 2. Black								JIG	n/a		
NO. PROCESS NAME				TOOLS/F	PE	QUALITY POINTERS						
3	P1	Taping 3 Black Corrugated tube to Black sunprene tube near terminal	2. Fix the corrugated tusing both hands.	1. Measure from e terminal pointed to	using both han	R  k tape and start taping prods.  sefer to WI-PRO-ASY-001 for tre.	ocess	MEASURING	5 TAPE 5 6 7 8 9	1. No flip- 2. No pee 3. No loos 4. No mis 5. No wro	-out tape	en getting the

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		Purpose:	☐ PROTOTYF	PE $\square$	PRE-LAUNCH	MASSPRO	Revision No.:		1 Page No.:	4 of 5
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PARTS:	1. Assy 2. Black							<b>JIG</b> n/a	1	
NO.	PF	ROCESS NAME		WORK PROCED	DURE/ ILLUSTRATIO	ON	TOOLS/PF	PE	QUALITY P	OINTERS
4	P2	Y-Taping	L ta	1. Fix the stape with tape with the stape with the	2. Start taping Corrugated tu left side , widt (19mm)	g at the middle of combined abes, then wind the tape to the must be same with tape  pe 1/3 shifting until it reach of corrugated tube (must be	n/a	1. 1 2. 1 3. 1 4. 1 5. 1	NOTE: USE YELLOW TAI VISUALIZATION ILINES, BUT ACTU BE BLACK TAPE.  No flip-out tape No peel-off tape No loose tape No missing tape No wrong use of ta No wrong dimension	OF SHIFTING JAL SHOULD

					WORK II	NSTRUCT	TION				Effectivity Date:			June 8,	2021
		Process Name/Title: TAPING ASSEMBLY PROCESS Valid							Validity Date:			n/a			
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		Purpose:		PROTOTYPE	E		PRE-LAUN	NCH	MASSPRO		Revision No.:		1	Page No.:	5 of 5
PARTS:	1. Assy 2. Black				WORK	PROCED	OURE/ I	LLUSTRA	TION		TOOLS	JIG /PPE	n/a QI	UALITY P	OINTERS
4	P2	Y-Taping (Continuation)		Та	taping directape shifting 1  pe shifting 9 below  pe width	1/2 below	R	5. Wind the other side of	tape backward 1/2 shifting tape 1/2 shifting going to f corrugated tube then cut aping, check the condition	the	MEASURIN 6 7 8 9 1 2 3		1. No flip 2. No pe 3. No loo 4. No mi 5. No wr 6. No wr	PELLOW TA PALIZATION S, BUT ACTO LACK TAPE.  p-out tape eel-off tape ose tape issing tape rong use of ta rong dimensi	ape on