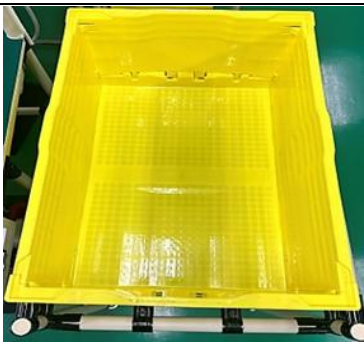




	Process Name/ Title:		Document No:	WI-QAD-QAC-005
	PACKING INSTRUCTION		Effective Date:	January 04, 2024
	Product Code/Name:	Customer Code:	Rev. No.:	Page No.:
	75L Models	TRJ	4	Page 1 of 1

No.	Work Procedure/ Illustration			Records/Remarks/ Quality Pointers		
<div>①</div> <div>4</div>	Prepare empty oricon box in the "after inspection area"		Qty/box	400	100pcs*4bdlis	
			Mat'l name	Dim.	Qty.	
			Partition board	343*510	3	
			Vinyl bag	545*450	4	
<div>②</div>	Get the vinyl (plastic) bag then put the 100 pcs harness and place the ID tag inside then fold the plastic bag.		Applicable Models 75L175 75L177 75L179 75L180 75L182 75L847			
<div>4</div> <div>③</div>	Put products on standing position and partition board vertically & alternately with the products. (100pcs* 4 Bundles with I.D tag inside)		White connectors must be on top position.			
<div>4</div> <div>④</div>	Put NBP Identification tag at the top then warehouse identification tag at front side of the box	 <div>  <p>* If need to attach 4M tag. Put 4M tag at the upper left side of the box.</p> </div>				
			Prepared	Checked	Approved	
01/04/2024	4	Remove Vinyl Sheet	M. Garcia	D.Dadulla	R.Pascua	
7/29/2022	3	Update product orientation based on customer requirement	M. Garcia	R.Alcantara	A.Arañes	
9/13/2018	2	Change Vinyl Bag size and Quantity per Vinyl Bag and additional photocopy of i.D tag on each pack	C.Dimailig	M.Lumbres	E. Mendoza	
8/08/2018	1	Additional Model	C.Dimailig	M.Lumbres	E. Mendoza	
6/07/2017	0	Initial issue	J. Bonete	E. Mendoza	T. Sugiyama	
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	
			Establish Date: June 07, 2017			