





	Process Name/ Title:		Document No:	WI-PRO-COS-049	
	Cleaning Wire-Solder Waste Disposal		Effective Date:	July 25, 2022	
	WORK INSTRUCTION		Rev. No.: 1	Page No.: Page 1 of 1	
	Product Code/Name: ALL	Customer Code: ALL			

No.	Work Procedure/ Illustration			Records/Remarks/ Quality Pointers
	Details of work	Illustration	Checkpoint	
1	Place Cleaning Wire holder to yellow box for cleaning			<p><b>CHANGE CLEANING WIRE IMMEDIATELY, IF SOLDER RESIDUE IS DIFFICULT TO REMOVE, HARDEN OR SOME WIRE STARTS TO WORN OUT.</b></p>
2	Remove the upper cover and take out the cleaning wire			
3	Unravel cleaning wire in trash can (intended only for solder waste), Rub to remove solder waste.		<p>DO NOT USE ESD GLOVES WHEN CLEANING OF SOLDER WASTE. USE THE RUBBER GLOVES PROVIDED</p> <p>Compare to boundary sample</p>	
4	Put cleaning wire into holder. (Clean side has to face to bottom)		If wire is sticking out of case, cut wire and reduce volume.	
5	Put cleaner into blue box after cleaning  Return to each line after.			

						Prepared	Checked	Approved
07/25/2022	1	Change Customer Code	L. Famodulan	C. Lalican	O. Merin			
07/02/2018	0	Initial issue	M. Demiden	O. Merin	O. Merin			
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Est. date:	07/02/2018	

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