

## Process Name/ Title: Issuance of Applicator and Applicator Spare Parts WORK INSTRUCTION Product Code/Name: Common N/A Document No: WI-PUM-WHS-009 WI-PUM-WHS-009 WI-PUM-WHS-009 Page No: Page 1 of 1

		Common	N/A	Rev. No.:		U		Page	No.:	Pag	e 1 of 1	
No.			Work Procedure/ Illustration							cords/Ren uality Poir		
1	Objective	e / Purpose								-		
	This work instruction is intended to serve as guideline for proper issuance and documentation of machine and applicator spare parts to Cutting and Crimping.											
2	Issuance	of Machine Parts / Applicato	r Parts	Process	CUTTING AND CO	neron 1						
	* Recei	ve Kanban request card from produ	34 Kanban Re		S24	0-0215 CEMPINS						
	* Get the key of the cabinet and proceed to applicator parts storage for withdrawal									Only Authorized Person allowed to withdraw in applicator parts in storage location		
	* Check the location, model, part number and quantity of requested parts Then get the parts based on kanban details											
	men	KOCATION	Canban Request Card  Addid Fix Fitture beforese  MCS-11809  CUT HOLDER  About Fix Fitture beforese  (B240-0215)  About Cell fitte fix Fitture beforese									
	* Scan the QR code of Part number and quantity assigned in Kanban using handy Terminal before withdrawal											
	Refer to Work Instruction (WI-PUM-WHS-003) for the process of scanning using Handy Terminal  LOCATION Fraces: CHYPTELAND CHARGES CONTROL AND CHARG								Always check Scanner if in "Outbound Mode" before scanning			
		The state of the s	MCS-11809 CUT HOLDER	Model CUTING	240-0215 AND COMPING							
3	Documer	ntation			_							
	* Open the Icon of "QR Code Scan Entry" in Desktop or in Laptop computer  OR CODE SCAN ENT											
	* Select the date needed to extract  SCAN RECORD LIST  * Select the date needed to extract					o Event (EA)						
	* Select "WH" as storage location  Search Scanned  WH  SSUE  Frode: Note: Time   Frode: Note: Note: Time   Frode: Time   Frode: Note: Time   Frode: Time   Frod:					1						
	* Selec	t "ISSUE" as type of transaction	01-12/02/1   01-97-27   W4.050000090308   0119321A   01-12/02/1   01-98-50   W161-1770GR80300   12092-8   1	SS 3024 19_PK36137 SS 1600 19_PK36137 SS 3888 19_PK36137	Win		d Machine Material	emaks				
	* Click	"SEARCH"	01-12-2021 01-99-28 W2M547000080216 01-09218 1 01-12-2021 01-99-38 W2L0300003R0558 011121A 1 01-12-2021 17-37-22 C2M5691SD05080 011221A 1	SS 3888 19_PK36137 SS 648 19_PK36137 SS 1936 19_PK36137 SS 972 19_PK30925 SS 2000 19_PK30925	We W							
	* Click	"TO EXCEL" to extract and save the	data needed	2000 191100025								
	* Open	568662 OI	1.00	Personals								
	* Copy and paste the data of issuance in the column date of transaction in Applicator Parts Monitoring    Copy and paste the data of issuance in the column date of transaction in Applicator Parts Monitoring   Copy and paste the data of issuance in the column date of transaction in Applicator Parts Monitoring   Copy and paste the data of issuance in the column date of transaction in Applicator Parts Monitoring											
		1		New 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1							
								Prep	are	Check	Approve	
								E. San		N DeVilla	Hulh N. DeVilla	
Eff. Date	Rev. No.		Details of change		Revise	Check	Approve	Est. date:		01/29		