





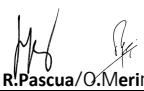
	Process Name/ Title:		Document No:	WI-QAD-QAC-257
	PACKING INSTRUCTION		Effective Date:	November 15, 2024
	Product Code/Name:	Customer Code/ Customer:	Rev. No.:	Page No.: Page 1 of 1
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No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Put Re-used SUMITOMO NS-11 Carton Box inside oricon box		Quantity	400	25pcs* 16bdls
			MATERIAL NAME	DIMENSION	QTY.
			Oricon box	386*55*243	1
			Re-used SUMITOMO NS-11 Carton Box	300*340*210	2
			Vinyl bag	280*420	16
②	Get the vinyl (plastic) bag then put the 25pcs harness. Insert products in same direction. Put the ID tag inside then fold the plastic bag.				
③	Put 8 bags in the box in vertical position (25pcs* 8 Bundles with I.D tag inside) Put 2 boxes on the oricon box.		White connectors must be on top position. (Qty per carton Box: 200pcs)		
④	Fold the Re-used carton box and seal with tape. Put the sealed 2 carton boxes inside oricon box. Put NBP Identification tag at the top and tape the flaps(top portion).		(Qty per Oricon Box: 400pcs)		
⑤	Attach 1 warehouse Identification tag at lower right side of the box.	 Note : If need to attach 4M tag Put 4M tag at the left side of the box			

						Prepared	Checked	Approved
11/15/2024	2	Change document control no. from WI-ENG-PDE-433 to WI-QAD-QAC-257. Major revision. Change packaging due to deformed connector.	K.Grieta	D.Dadulla	R. Pascua/ O. Merin			
03/27/2022	1	Change packaging illustration: Quantity from 400pcs. to 200pcs.	K. Doria	J. Loterte	C. Villianueva			
02/21/2022	0	Initial Issuance	K. Doria	J. Loterte	C. Villianueva			
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approve	Establish Date:	February 21, 2022	