

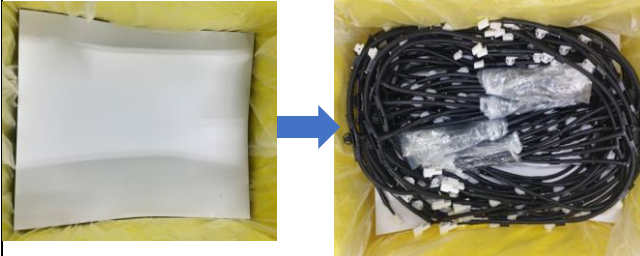

	Process Name/ Title:		Document No:		WI-QAD-QAC-004	
	PACKING INSTRUCTION		Effective Date:		June 21, 2024	
	WORK INSTRUCTION		Rev. No.: 5		Page No.: Page 1 of 1	
Product Code/Name:		Customer Code:				
7M0366		TRJ				

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside Oricon box 		Qty/box	72 [△] ₅	9pcs *8bdl
			Mat'l name	Dim.	Qty.
			Oricon box	386*557	1
		[△] ₅	Vinyl sheet	1250 *1250	1
			Partition board	343*510	1
		[△] ₅	Vinyl bag	300*200	8
②	Put products (9pcs*4bdl) 	Note : 1. Step number 5 is applicable only in QC FG Inspection.			
③	Lay out partition board. Put products (9pcs*4bdl) on 2nd layer. 				
④	Fold the vinyl sheet. Put NBP Identification tag at the top then Warehouse Identification tag at lower right side of the box. 	If need to attach 4M tag Put 4M tag at the upper left side of the box			

					Prepared	Checked	Approved
6/21/2024	5	Change bundle qty to 9 pcs ; Change vinyl sheet size to 1250x1250; Change vinyl bag size to 300 to 200	M. Garcia	R.Pascua	O. Merin		
5/9/2023	4	Update 4M tag attachment	M. Garcia	R.Alcantara	A. Arañes		
05/27/2021	3	Update step # 5 and additional note	C.Dimailig	M.Lumbres	E.Mendoza		
03/15/2019	2	Removal of small vinyl	C.Dimailig	M.Lumbres	E.Mendoza		
11/21/2018	1	Additional Quality pointers : Separate Packing instruction of 7M0365	C.Dimailig	M.Lumbres	E.Mendoza		
6/07/2017	0	Initial issue	J. Bonete	E. Mendoza	T. Sugiyama		
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Effectivity date: June 07, 2017	

CONFIDENTIAL: ©2017 NBC; all rights reserved. Any mis use or misappropriation, including unauthorized copying, reproduction in any form, disclosure or publishing of this document or any information herein is strictly prohibited.

NBC (Philippines)
MASTER COPY

DCC Stamp