

	Process Name/ Title:							
١	PACKING INSTR	Document No:		WI-ENG-PDE-619				
7	WORK INSTRUC	Effective	Date:	January 12, 2023				
	Product Code/Name:	Customer Code/ Customer:						
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No.	Work Procedure/ Illustration				l				ecords/Remarks Quality Pointers		
1	Spread Viny folding box.	/I sheet inside							Qty/box		9pcs* 12bdls
									Mat'l name	Dim.	Qty.
							The state of the s		Oricon box	386*55*2 43	1
							P		Vinyl sheet	1520* 1500	1
			The same is						Partition board	343* 510	2
									Vinyl bag	300* 200	12
2	Put first bun products. (9pcs* 4bun			9pcs	s* 4bundles	Pla	astic vinyl bag CSW assy		Note: Step 5 is ap inspection.	plicable only to <b>C</b>	C FG
3	Layout parti Put the prod (9pcs* 4 bur on the 2nd I	ducts ndles)		<b>\</b>		W. Carlot					
	Layout parti	tion board		2nd Lay	er						
4	Put the proc (9pcs* 4 bur on the 3rd la	ducts ndles)		<b>&gt;</b>							
				3rd Lay	er						
5	at the top.The	entification tag	I to attach	C ↔ NT 4M tag the left side	of the box						
									Prepared by Rev	viewed by Approved	by Noted by
01/12/23	0 Ir	nitial Issuance			M. Catapang		C. Villanueva		M. Catapang J.	Loterte C. Villanue	va A. Arames
Eff. Date	Rev. No.		Details of change		Prepared by	Reviewed by	Approved by	Noted by	Establish Date:	January 12,	2023

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