









	Process Name/ Title:		Document No:	WI-ENG-PDE-302
	<b>PACKING INSTRUCTION</b>		Effective Date:	July 6, 2021
	Product Code/Name:	Customer Code/ Customer:	Rev. No.:	Page No.:
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No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers			
①	Spread Vinyl sheet inside folding box.			Qty/box	300	25pcs*12bdl
				Mat'l name	Dim.	Qty.
				Oricon box	386*55*243	1
				Vinyl sheet	1520*1500	1
				Vinyl bag	420*280	12
②	Put the products inside the box (25pcs* 4 bundles) Note: 2 bundles per layer	 				
		1st Layer                      2nd Layer				
③	Put the products inside the box (25pcs* 4 bundles) Note: 2 bundles per layer	 				
		3rd Layer                      4th Layer				
④	Put the products inside the box (25pcs* 4 bundles) Note: 2 bundles per layer	 				
		5th Layer                      6th Layer				
⑤	Fold the vinyl sheet.  Put NBP Identification tag at the top then warehouse Identification tag at front side of the box.	 				
		Note : If need to attach 4M tag Put 4M tag at the left side				

							Prepared	Checked	Approved	Noted
07/06/21	0	Initial Issuance	J. Loterte	C. Villanueva	A. Shimamura	A. Arañes				
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Noted	Establish Date: July 6, 2021			

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