

Process Name/ Title:

## PACKING INSTRUCTION

Document No:

WI-ENG-PDE-484

April 20, 2022

WORK INSTRUCTION
Product Code/Name: Cus
7H0423W7020

Customer Code: NBS Effective Date: Rev. No.:

Page No.:

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		7H0423W7020	NBS				90		
No.			Work Procedure/ Illustration			Records/Remarks/ Quality Pointers			
					Qty/ Box	80 pcs	10pcs* 8bdls		
1		Put Vinyl Sheet (1520 x 1500)				Mat'l name	Dim. 535*360*	Qty	
						box	150 mm		
	inside the box.				Vinyl Sheet Partition	1520*1500	1		
						Board Plastic	343*510	1	
2		dls of products. (10pcs/bdl) n opposite direction.					Note : 1. For CSW use Oricon box instead of DC box. 2. Step number 7 is applicable only in QC FG Inspection.		
3		Put partition board							
4		lls of products. (10 pcs/bdl) n opposite direction.	One bundle has NBS inner tag inside the  SAMPLE INNER TAG  TH0423W7020  TH0423W7020  TH TH0423W7020  TH TH0423W7020  TH TH0423W7020  TH TH0423W7020				Make sure that the inner tag indicates the correct terminal expiration date.		
(5)	Fold the vinyl sheet.								
6	Clip NBP Identification tag and NBS Tag at the left side of the box								
7	Attach NBS Identification tag at the left side of the box and NBP warehouse tag in the right side of the box.		TH0423W7020  TH0423W7020  TH 04-22 W 10  B0 W 10		charge in the (warehouse t to its proper I	Outgoing Inspectors are the person-in- charge in the attachment of NBP tag (warehouse tag) and NBS tag (outer tag) to its proper location.			
						Prepare	Check	Approve	
04/20/2022	0		Initial Issue	J. Loterte	C, Villanueva A. Arañ	es J. Loverte	C. Villanueva	A. Areiries	
Eff./Rev. Date	Rev. No.		Details of change	Revise	Check Approv		April 20	, 2022	

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