

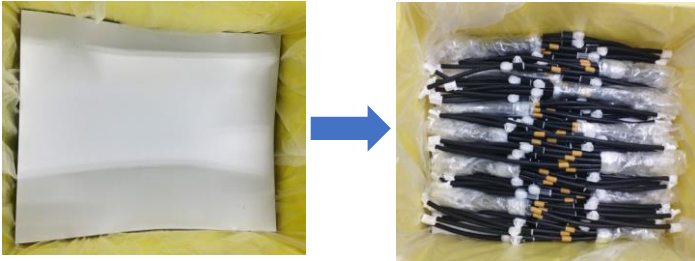
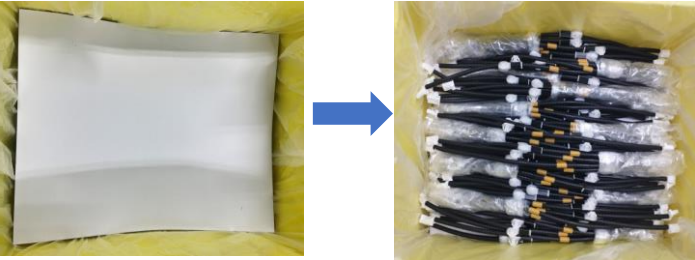


	Process Name/ Title:		Document No:	WI-QAD-QAC-161
	PACKING INSTRUCTION		Effective Date:	June 21, 2024
	Product Code/Name:	Customer Code:	Rev. No.:	Page No.:
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No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside oricon box		Qty/box	324	9pcs* 36bdls
			Mat'l name	Dim.	Qty.
			Oricon box	388*55*243	1
			Vinyl sheet	1250*1250	1
			Partition board	343*510	2
			Vinyl bag	300*200	36
②	Put the products (9pcs*12bdls)		Note : 1. Step number 5 is applicable only in QC FG Inspection.		
③	Lay out partition board. Put the products (9pcs*12bdls) on 2nd layer				
④	Lay out partition board. Put the products (9pcs*12bdls) on 3rd layer				
⑤	Fold the vinyl sheet. Put NBP Identification tag at the top. Then Warehouse Identification tag at lower right side of the box.				
		 If need to attach 4M tag Put 4M tag at the upper left side of the box			

						Prepared	Checked	Approved
6/21/2024	2	Change bundle qty to 9 pcs ; Change vinyl sheet size to 1250x1250; Change vinyl bag size to 300 to 200	M. Garcia	R. Pascua	O. Merin			
5/9/2023	1	Update 4M tag attachment and additional note	M. Garcia	D. Dadulla	A. Arañes			
4/18/2020	0	Initial issue	C.Dimailig	M.Lumbres	E. Mendoza			
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Establish Date: April 18, 2020		

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