








	Process Name/ Title:		Document No:	WI-QAD-QAC-247
	PACKING INSTRUCTION		Effective Date:	October 17, 2024
	Product Code/Name:	Customer Code:	Rev. No.:	Page No.:
	7L0141	TRQSS	3	Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Put Vinyl Sheet (1250 x 1250) inside carton box.		Qty/box	88 	44pcs *2bdls
			Mat'l name	Dim.	Qty.
			DC carton	1131*781	1
			Vinyl sheet	1250*1250	1
			Vinyl bag	420*280	2
②	Put first bundle of products. (44pcs/bundle) 		Note : Step number 5 is applicable only in QC FG Inspection.		
③	Put second bundles of products in opposite direction. (44pcs/bundle) 				
④	Fold the vinyl sheet.				
⑤	Close the flaps and put ID tag (Inner tag at the top of the plastic and Outer tag at the right side of the front of the box) .	  <p>Note : If need to attach 4M tag Put 4M tag at the left side</p>			

Eff./Rev. Date	Rev. no.	Details of change	Prepared	Reviewed	Approved
10/17/2024	3	Change quantity per bundle from 30pcs to 44 pcs Change total packing quantity from 60 pcs to 88 pcs	A. De Chavez	D.Dadulla	R.Pascua/ O. Merin
07/05/2024	2	Change document control no. from WI-ENG-PDE-613 to WI-QAD-QAC-247; Change Vinyl Sheet Size from 1520x1500 to 1250x1250; Change picture of no. 1; Modify no. 4 and Addition of no. 5; Add note.	J. De La Cruz	D.Dadulla	R.Pascua
05/20/2023	1	Revised qty. from 50pcs to 60pcs (from 25bdls to 30bdls)	J. Loterte	C. Villanueva	A. Arañes
01/10/2023	0	Initial issue	M. Catapang	J. Loterte	C. Villanueva
			Prepared	Reviewed	Approved
			Established. date: January 10, 2023		

**CONFIDENTIAL:** ©2017 NBC; all rights reserved. Any misuse or misappropriation, including unauthorized copying, reproduction in any form, disclosure or publishing of this document or any information herein is strictly prohibited.

**NBC (Philippines)**  
**MASTER COPY**

DCC Stamp