

No.

Process Name/ Title	e:
F	PACKING INSTRUCTION

Document No:

Effective Date:

3

WI-QAD-QAC-135

November 23, 2024

Records/Remarks/

WORK INSTRUCTION
Product Code/Name:
7L0081

Customer Code: TRQSS

Rev. No.:

Page No.: Pag

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1	Put Vinyl Sheet (1250 x 1250) inside carton box.



Work Procedure/ Illustration

Quality Pointers						
Qty/box	108/3	54pcs *2bdls				
Mat'l name	Dim.	Qty.				
DC carton	1131*781	1				
Vinyl sheet	1250*1250	1				
Vinyl bag	420*280	2				
	Qty/box Mat'l name DC carton Vinyl sheet	Qty/box 108/3 Mat'l name Dim. DC carton 1131*781 Vinyl sheet 1250*1250				

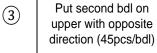
Put first bdl of products. (54 pcs/bdl)





Note:

Step number 5 is applicable only in **QC FG Inspection.**







Fold the vinyl sheet.





Close the flaps and put NBP Identification tag at the top of the plastic and Warehouse Identification tag at the right side of the front of the box .





Note: If need to attach 4M tag Put 4M tag at the left side

						Prepare	Check	Approved
11/23/2024	3	Change quanity per bundle from 45 pcs to 54 pcs Change total packing quantity from 90 pcs to 108 pcs	A. De Chavez	D.Dadulla	R.Pascua/ O.Merin			
06/04/2024	2	Change Vinyl Sheet Size from 1520x1500 to 1250x1250; Change picture of no. 1; Modify no. 4 and Addition of no. 5; Add note.	J. De La Cruz	D.Dadulla	R.Pascua	1.0 -		11/ (20)
08/27/2022	1	Update step no. 4 regarding 4M tag location	M. Garcia	R.Alcantara	A.Arañes	Ahron	(Ma	MY ST
08/23/2019	0	Initial issue	C.Dimailig	M.Lumbres	E.Mendoza	A. De Chavez	D.Dadulla	R.Pascua/O.Merin
Eff./Rev. Date	Rev. no.	Details of change	Prepared	Checked	Approved	Established. date:	August 23, 2019	<i>y</i>

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