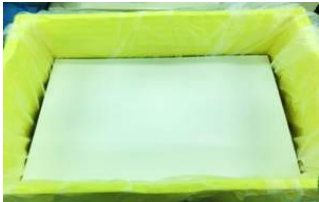

	Process Name/ Title:		Document No:	WI-ENG-PDE-502
	PACKING INSTRUCTION		Effective Date:	May 5, 2022
	Product Code/Name:	Customer Code/ Customer:	Rev. No.:	Page No.:
	7N0071	TRJ	0	Page 1 of 1

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers																		
①	Spread Vinyl sheet inside folding box. 	<table> <tr> <td>Qty/box</td><td>108</td><td>9pcs* 12bdl's</td></tr> <tr> <td>Mat'l name</td><td>Dim.</td><td>Qty.</td></tr> <tr> <td>Oricon box</td><td>386*55*2 43</td><td>1</td></tr> <tr> <td>Vinyl sheet</td><td>1520* 1500</td><td>1</td></tr> <tr> <td>Partition board</td><td>343* 510</td><td>2</td></tr> <tr> <td>Vinyl bag</td><td>300* 200</td><td>12</td></tr> </table>	Qty/box	108	9pcs* 12bdl's	Mat'l name	Dim.	Qty.	Oricon box	386*55*2 43	1	Vinyl sheet	1520* 1500	1	Partition board	343* 510	2	Vinyl bag	300* 200	12
Qty/box	108	9pcs* 12bdl's																		
Mat'l name	Dim.	Qty.																		
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Partition board	343* 510	2																		
Vinyl bag	300* 200	12																		
②	Put first bundle of products. (9pcs/4bundles)  	Note : Step 5 is applicable only to QC FG inspection.																		
③	Layout partition board Put the products (9pcs* 4 bundles) on the 2nd layer  																			
④	Layout partition board Put the products (9pcs* 4 bundles) on the 3rd layer  																			
⑤	Fold the vinyl sheet. Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box.  																			

Note : If need to attach 4M tag
Put 4M tag at the left side of the box

05/5/22	0	Initial Issuance	K. Doria	J. Loterte	C. Villanueva	A. Arañes	Prepared by	Reviewed by	Approved by	Noted by	
Eff. Date	Rev. No.	Details of change	Prepared by	Reviewed by	Approved by	Noted by	Establish Date:	May 5, 2022			

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