


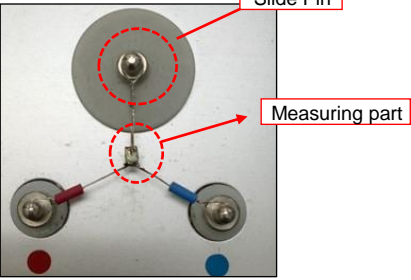
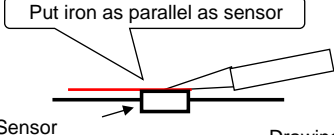


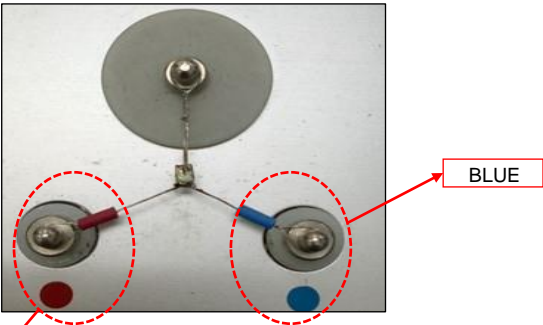
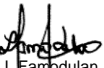


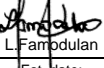


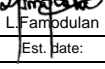
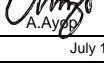
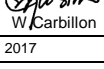

	Process Name/ Title:		Document No:		WI-PRO-SHM-026	
	<b>Temperature Checking &amp; Changing Sensor</b>		Effective Date:		April 23, 2025	
	WORK INSTRUCTION		Rev. No.:		2	
	Product Code/Name:	Customer Code:	Page No.:		1 of 2	
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No.	Work Procedure/ Illustration							
	<p>1. Regarding procedure of measuring temperature of iron. (Drawing 3-6(a))</p> <p><b>(1) Turn tester of iron on. (①)</b></p> <p><b>(2) Put string solder on iron. (②)</b></p> <p><b>(3) Before measuring, remove excess solder on iron with cleaner.(③)</b></p> <p><b>(4) Put iron on measuring part※1, supply solder on iron※2. (④&amp;⑤)</b></p> <p>※1: Slide pin is easily affected by high temperature, do not put iron directly.</p> <p>※2: If solder is supplied too much, solder absorb temperature.</p> <p><b>So cannot measure correct temperature.</b></p> <p><b>(5) When iron's temperature is settled after 20s, read display. (⑥)</b></p> <p>(6) When re-measure iron's temperature, repeat above (2)~(5).</p> <div style="display: flex; justify-content: space-around; align-items: flex-start;"> <div style="text-align: center;">  <p>(1) Turn ON Tester</p> </div> <div style="text-align: center;">  <p>(2) Put small amount of lead on tip</p> </div> <div style="text-align: center;">  <p>(3) Clean the tip</p> </div> </div> <div style="display: flex; justify-content: space-around; align-items: flex-start;"> <div style="text-align: center;">  <p>(4) Put iron tip on measuring part</p> <p>Put iron as parallel as sensor</p>  <p>Sensor</p> </div> <div style="text-align: center;">  <p>(5) Supply string solder between iron and measuring part and form heat bridge</p> </div> <div style="text-align: center;">  <p>(6) After checking, read the display on monitor.</p> <p><i>In case of display's temperature is NG, re-measure with soldering equipment. (Ref: Change setting of temperature of iron)</i></p> </div> </div> <p style="text-align: center;">Drawing 3-6(a) Procedure of measuring iron's temperature.</p> <p>2. Regarding change sensor for iron's temperature. (Drawing 3-6(b))</p> <p>(1) Due to sensor for iron's temperature has its direction, check if it is set correctly. (Red of sensor is left side and blue is at the right)</p> <p>(2) Change sensor when iron is 30 times used. (Over used Sensor cannot measure correct data)</p> <div style="text-align: center;">  <p>Drawing 3-6(b) Direction of sensor set</p> </div>							
						Prepare	Check	Approve
4/23/2025	2	Change Customer code	L.Famodulan	A.Ayop	W.Carbillon			
4/7/2018	1	Add storage location of tester and cord	M.Demiden	O. Merin	O. Merin			
7/1/2017	0	Established ISO format	J. Ramilo	O. Merin	T. Suguyama			
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Est. date:	July 1, 2017	

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No.	Work Procedure/ Illustration
	<div>3. Storage location of Tester and Cord</div> <div>After using the tester, put the tester and cord separately in the acrylic type housing in different layers.</div> <div> <div>&gt; Tester - will be put in the bottom layer so sensor will not be damaged.</div> <div>&gt; Cord - will be put in the top layer so it has also its location.</div> </div> <div>  </div>