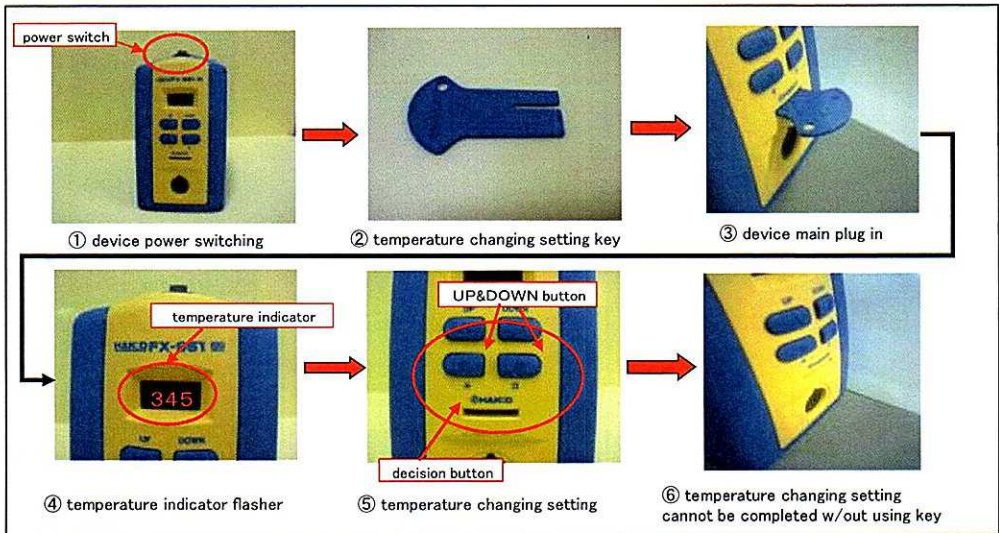
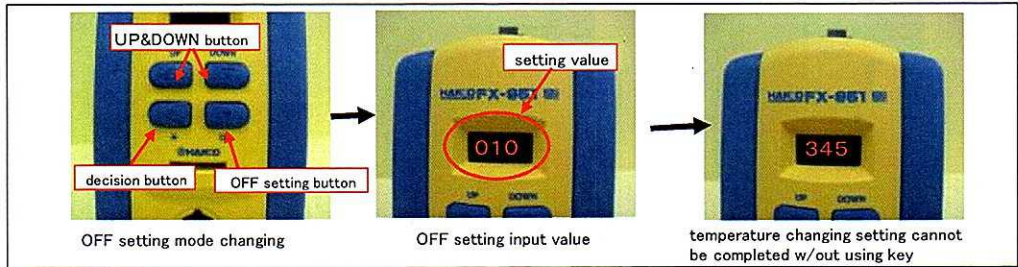
	Process Name/ Title:		Document No:	WI-PRO-COM-004	
	Soldering Changing Temp Setting		Effective Date:	May 27, 2019	
	WORK INSTRUCTION		Rev. No.:	0	
Product Code/Name:	Customer Code:	Rev. No.:	0	Page No.:	Page 1 of 1
ALL	TRJ / TRQSS				

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
	<p>1. Changing soldering iron tip temperature setting procedure</p> <p>(1) Turn on the power switch on soldering station body. (2) plug in the key on the soldering station body. (3) the indicator on the soldering station on and off (flashing) (4) push the "UP" or "DOWN" button for adjusting the temperature setting. (5) push the decision button after finished adjustment <i>Note: Temperature setting can't be completed without the key.</i></p> <p>2. Confirm the actual temperature carefully when changing the setting</p> <p>(1) changing the temperature setting requires the key (2) check the soldering iron tip and confirm the actual temperature of iron tip again ($345 \pm 5^\circ\text{C}$) -after changed the setting</p> <div data-bbox="205 676 1204 1205">  </div> <p>3. The off-setting of soldering iron tip temperature</p> <p>Note: Original tolerance of the soldering iron tip temperature : ($345 \pm 5^\circ\text{C}$)</p> <p>In the case that soldering station indicates 345deg, actual temperature is 335deg.</p> <p>(1) plug in the key on the body of soldering station (2) push the OFF setting button "and confirm the indicator flashing (3) input the half value of the temperature difference ("5" in this case) for off-setting the soldering station indicator. push the "UP" or "DOWN" button for inputting the off-setting value. (4) push the decision button (5) remove the key from the soldering station body <i>Note: Only the Line Leaders are allowed to change the settings.</i> (6) After finished the setting, confirm the soldering iron tip temperature again (7) when the indicated off-set value reach 10 or above, follow WI-PRO-COS-037 (for CSW), since other problem of equipments are suspected.</p> <div data-bbox="194 1615 1212 1879">  </div>	

				Prepare	Check	Approve
May 25, 2019	0	From CSW documents to Common documents	J. Lorzano	O. Merin	O. Merin	J. Lorzano
Eff./Rev. Date	Rev. No. (if applicable)	Details of change	Revise	Check	Approve	Est. date: 06/01/2017