


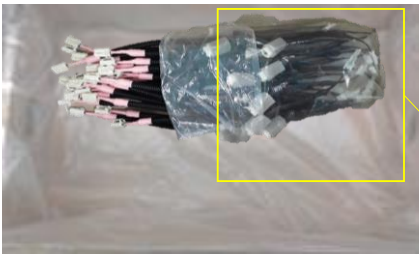





	Process Name/ Title:		Document No:		WI-QAD-QAC-207	
	<b>PACKING INSTRUCTION</b>		Effective Date:		<b>October 29, 2024</b>	
	WORK INSTRUCTION Product Code/Name: <b>7L0114</b>		Customer Code: <b>TRQSS</b>		Rev. No.: <b>2</b> Page No.: <b>Page 1 of 1</b>	

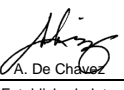
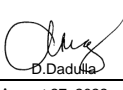
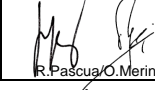
  

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Put Vinyl Sheet (1250 x 1250) inside carton box.		Qty/ box	84 	42pcs *2bdls
			Mat'l name	Dim.	Qty.
			DC carton	1131*781	1
			Vinyl sheet	1250*1250	1
			Vinyl bag	420*280	2
②	Put first bundle of products. (42pcs/bundle) 	 <div style="border: 1px solid black; padding: 5px; margin-top: 10px;">           Plastic vinyl bag of CSW assy         </div>	Note : Step number 5 is applicable only in QC FG Inspection.		
③	Put second bundle on the other side with opposite direction (42pcs/bundle)  Total of 2 bundles/box				
④	Fold the vinyl sheet.				
⑤	Close the flaps and put NBP Identification tag at the top of the plastic and Warehouse Identification tag at the right side of the front of the box .	  <p>Note : If need to attach 4M tag Put 4M tag at the left side.</p>			

Eff./Rev. Date	Rev. no.	Details of change	Prepare	Check	Approve
10/29/24	2	Change quantity per bundle from 40pcs to 42 pcs Change total packing quantity from 80 pcs to 84 pcs	A. De Chavez	D.Dadulla	R.Pascua/ O.Merin
06/04/24	1	Change Vinyl Sheet Size from 1520x1500 to 1250x1250; Change picture of no. 1; Modify no. 4 and Addition of no. 5; Add note.	J. De La Cruz	D.Dadulla	R.Pascua
08/27/22	0	Initial issuance	M. Garcia	R.Alcantara	A. Arañes

Established. date: August 27, 2022	  
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