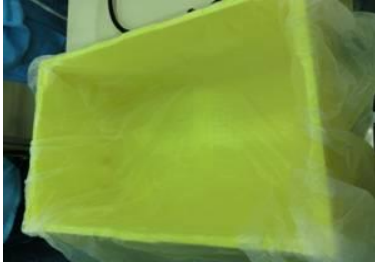

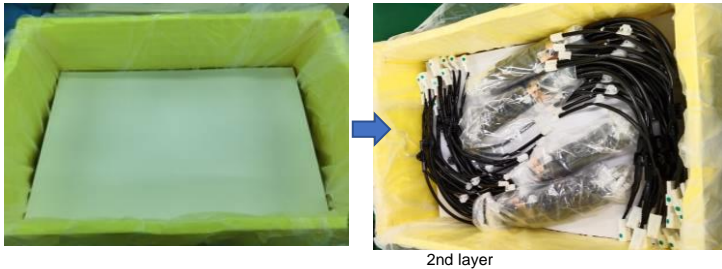
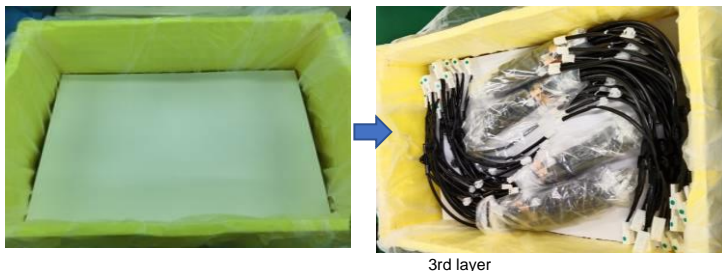

	Process Name/ Title: <b>PACKING INSTRUCTION</b>		Document No: <b>WI-QAD-QAC-098</b>
	<b>WORK INSTRUCTION</b>		Effective Date: <b>May 16, 2023</b>
	Product Code/Name: <b>7M0555</b>	Customer Code: <b>TRJ</b>	Rev. No.: <b>4</b>
			Page No.: <b>Page 1 of 1</b>

No.	Work Procedure/ Illustration					Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside oricon box.		Qty/box	108	9 pcs. X 12 bdl.			
			Mat'l name	Dim.	Qty.			
			Oricon box	386 x 55 x 243	1			
			Vinyl sheet	1520 x 1500	1			
			Partition board	343 x 510	2			
②	Put products (9 pcs. x 4 bundles)  ⚠️	 1st Layer	④ Vinyl bag	420 x 280	12			
			<b>Note :</b> 1. Step number 5 is applicable only in QC FG Inspection.					
③	Lay out partition board. Put products (9 pcs. x 4 bundles) on 2nd layer	 2nd layer						
④	Lay out partition board. Put products (9 pcs. x 4 bundles) on 3rd layer	 3rd layer						
⑤	Fold the vinyl sheet.  Put NBP Identification tag at the top.Then Warehouse Identification tag at lower right side of the box.	 If need to attach 4M tag Put 4M tag at the upper left side of the box						
						Prepared	Checked	Approved
05/16/2023	4	Change quantity per bundle from 18 pcs. to 9 pcs. and vinyl bag qty. from 6 to 12.				S. Malabuyoc	D. Dadulla	A. Arañes
05/10/2023	3	Update 4M tag attachment and additional note				M. Garcia	R. Alcantara	A. Arañes
05/21/2019	2	Change quantity from 72 to 108 pcs.				C.Dimailig	M.Lumbres	E.Mendoza
03/15/2019	1	Removal of small vinyl bag				C.Dimailig	M.Lumbres	E.Mendoza
11/28/2018	0	Initial issue :Separate Packing Instruction from WI-QAD-QAC-034				C.Dimailig	M.Lumbres	E.Mendoza
Eff. Date	Rev. No.	Details of change				Prepared	Checked	Approved
						Established date: November 28 2018		