







	Process Name/ Title:		Document No:	WI-QAD-QAC-195	
	PACKING INSTRUCTION		Effective Date:	April 19, 2022	
	WORK INSTRUCTION		Rev. No.: 1	Page No.: Page 1 of 1	
Product Code/Name: 7H0399W7021		Customer Code: NBS			

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Put Vinyl Sheet (1520 x 1500) inside the box.		Qty/ Box	80 pcs	10pcs* 8bdls
			Mat'l name	Dim.	Qty
			Master box	535*360* 150 mm	1
			Vinyl Sheet	1520*1500	1
			Partition Board	343*510	1
			Plastic Vinyl Bag	300*200mm	8
②	Put 4 bdls of products. (10pcs/bdl) in opposite direction.		Note : 1. For CSW use Oricon box instead of DC box. 2. Step number 5 is applicable only in QC FG Inspection.		
③	Put partition board				
④	Put 4 bdls of products. (10 pcs/bdl) in opposite direction.	 <div style="border: 1px solid black; padding: 5px; margin-top: 10px;"> One bundle has NBS inner tag inside the SAMPLE INNER TAG  </div>			
⑤	Fold the vinyl sheet.		<div style="border: 1px solid black; padding: 5px; margin-top: 10px;"> △ Make sure that the inner tag indicates the correct terminal expiration date. </div>		
⑥	Clip NBP Identification tag and NBS Tag at the left side of the box				
⑦	Attach NBS Identification tag at the left side of the box and NBP warehouse tag in the right side of the box.	<div style="display: flex; align-items: center;"> <div style="margin-right: 10px;"> △ </div>  <div style="margin-left: 10px;"> Note : If need to attach 4M tag Put 4M tag at the left side </div> </div>	Outgoing Inspectors are the person-in-charge in the attachment of NBP tag (warehouse tag) and NBS tag (outer tag) to its proper location.		
			Prepare	Check	Approve
04/19/2022 04/12/2022 1 0 -Change location of NBS tag from right side to left side to consider warehouse special tags location -Include remarks regarding terminal expiration date Initial Issue			M. Garcia M. Garcia	R. Alcantara R. Alcantara	A. Arañes A. Arañes
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve
			Est. date	04/12/2022	