

ALL

Process Name/ Title: Tube Cutting / Vinyl Tube Digital Cutting Machine Control Panel Document No:						
		WI-PRO-CNC-003				
WORK INSTRUCTION		Effective Date:		July 10, 2017		
Product Code/Name:	Customer Code:	Rev. No.:	0	Page No.:	Page 1 of 1	

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers



ALL

No.	Keys Display Name	Description
1	POWER	Used to turn on / turn off machine.
2	LENGTH	Where length is set, adjusted and shown.
3	COUNTER	Where the desired quantity is set. Also shows actual quantity cut during machine run.
4	SPEED	Where machine feeding speed is set, adjusted and displayed.
5	SET	Used to move automatically to the next key. (Length - Counter - Set)
6	CURSOR 🗪 🕇	Used to adjust values set on the Length, Counter and Speed buttons. (> move to next digit, increase or decrease numerical values.)
7	CLEAR	Used to clear values set on the Length, Counter and Speed buttons.
8	ENTER	Used to save the values set per key. (Length, Counter and Speed buttons.)
9	MEMORY	Used to save set up parameters.
10	FEED	Used to manually feed tube.
11)	СИТ	Used to manually cut tube. Also used to check movement of knife(blade).
12	START	Used to start machine operation.
13)	STOP	Used to stop machine operation.
14)	EMRG.	Emergency button. Used to stop machine immediately during emergency situations.

							Prepare Check		Approve
	NBCP-1217						0 F	(4)	S
	14001 - 1217		Previously established work instruction(for history purpose only)			-	J.Gardia /Z. Mendez	O, MERIN	T. SUGIYAMA
Eff./Rev.Date	Doc/DRCN No.	Rev. No.(if applicable)	Details of change	Revise	Check	Approve	Est. date:	07/10/201	17

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