


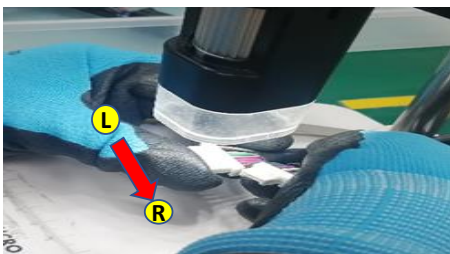
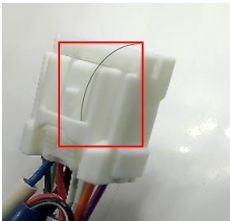

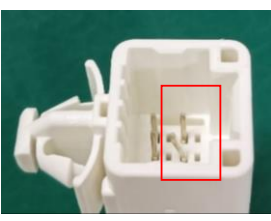



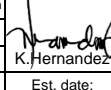
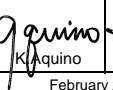

	Process Name/ Title:		Document No:		WI-PRO-ASY-184		
	Steering Inspection Process				Effective Date:		
	WORK INSTRUCTION				May 28, 2024		
	Product Code/Name:		Customer Code:		Rev. No.:	2	Page No.:
Steering		NBC					

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers
1	Checking of black connector	  <p>1. Get product located at left side of table and start inspection using microscope</p> <p>NO GOOD Damage Connector</p>	<p>1. Connector must have no scratches, damaged and wire not fully inserted.</p> <p>Note: Prepare master sample before start of inspection.</p>
2	Check the white coupler and lance appearance.	  <p>1. Set harness on microscope, lance standard position is at the upper to be more visible</p> <p>2. Check the white coupler using microscope and gently push the connector</p> <p>3. Move the connector from left to Right to inspect the whole part of the connector</p>	<p>1. Connector must have no scratches, damaged and other defects</p> <p>2. Must have no damaged lance and terminal backing out (TBO)</p> <p>3. No deformed lance / terminal</p>
3	Check foreign material adhered to product and terminal deformation.	   <p>Foreign Mat (Hair on connector)</p> <p>Foreign Mat (Fiber on connector)</p> <p>Terminal Deformation</p>	<p>1. Check the connector using microscope</p> <p>2. Must have no foreign material.</p> <p>3. No terminal deformation.</p>
4	Comparison of actual product vs master sample (Tapping)	<p>Conduct checking of actual product vs master sample on every first piece of start box to confirm running model</p> 	<p>1. No wrong model vs actual product on identification tag.</p>
5	Counting	  <p>After inspection, transfer product on finish box by 10's to verify quantity of box</p>	<p>1. No Excess / Lacking harness</p> <p>Note : Operator should call the attention of SLL/Leader/Freeman if found excess / lacking quantity</p>

						Prepare	Check	Approve
05/28/24	2	Change process sequence and improve checkpoint .	K.Hernandez	K.Aquino	W.Carbillon	  		
03/16/24	1	Addition of wire not fully inserted on inspection criteria.	K.Aquino	W.Carbillon	O. Merin			
02/02/24	0	Initial issue.	K.Aquino	W.Carbillon	O. Merin			
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Est. date:	February 2, 2024	

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