









	Process Name/ Title: PACKING INSTRUCTION		Document No:	WI-QAD-QAC-102	
	WORK INSTRUCTION		Effective Date:	June 21, 2024	
	Product Code/Name: 7M0368	Customer Code: TRJ	Rev. No.: 4	Page No.: Page 1 of 1	

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers																				
①	Spread Vinyl sheet inside oricon box		<table border="1"> <tr> <td>Qty/box</td> <td>108 ⁴</td> <td>9pcs* 12bdls</td> </tr> <tr> <td>Mat'l name</td> <td>Dim.</td> <td>Qty.</td> </tr> <tr> <td>Oricon box</td> <td>386*55* 243</td> <td>1</td> </tr> <tr> <td>⁴ Vinyl sheet</td> <td>1250*1250</td> <td>1</td> </tr> <tr> <td>⁴ Vinyl bag</td> <td>300*200</td> <td>12</td> </tr> <tr> <td>Partition board</td> <td>343*510</td> <td>2</td> </tr> </table>	Qty/box	108 ⁴	9pcs* 12bdls	Mat'l name	Dim.	Qty.	Oricon box	386*55* 243	1	⁴ Vinyl sheet	1250*1250	1	⁴ Vinyl bag	300*200	12	Partition board	343*510	2	Note : 1. Step number 5 is applicable only in QC FG Inspection.	
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②	Put products (9pcs*4bdls)																						
③	Lay out partition board. Put products (9pcs*4bdls) on 2nd layer.	  																					
④	Lay out partition board. Put products (9pcs*4bdls) on 3rd layer.	  																					
⑤	Fold the vinyl sheet. Put NBP Identification tag at the top. Then Warehouse Identification tag at lower right side of the box.	  <p>If need to attach 4M tag Put 4M tag at the upper left side of the box</p>																					

			Prepared	Checked	Approved
06/21/2024	4	Change bundle qty to 9 pcs ; Change vinyl sheet size to 1250x1250; Change vinyl bag size to 300 to 200	M. Garcia	R.Pascua	O. Merin
05/10/2023	3	Update 4M tag attachment and additional note	M. Garcia	R. Alcantara	A. Arañes
03/15/2019	2	Removal of small vinyl bag	C.Dimailig	M.Lumbres	E. Mendoza
12/18/2018	1	Change quantity from 72pcs to 108pcs.	C.Dimailig	M.Lumbres	E. Mendoza
12/11/2018	0	Initial issue :Separate Packing Instruction from WI-QAD-QAC-034	C.Dimailig	M.Lumbres	E. Mendoza
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved

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