

	Process Name/ Title:	ess Name/ Title:					
	PACKING INSTRUC	CTION	Documer	t No:	WI-QAD	0-QAC-005	
	WORK INSTRUCTION	ON	Effective	Date:	January 04, 2024		
	Product Code/Name:	Customer Code:					
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			75L Models	TRJ	Rev. No.:	4	Page No	o.: Pag	je 1 of 1	
No.	Work Procedure/ Illustration						Records/Remarks/ Quality Pointers			
1							Qty/box Mat'l name	400 Dim.	100pcs*4bdls	
4	Prepare empty	oricon box					Partition board	343*510	3	
/4\	in the "after inspection area"					Vinyl bag	545*450	4		
2	Get the vinyl (pl then put the harness and pla tag inside ther plastic b	100 pcs ace the ID n fold the		CARLING AND OF THE PROPERTY OF			Applicable 75L175 75L177 75L179 75L180 75L182 75L847	e Models		
3	Put products on position and par board vertically alternately with the products. (100pcs* 4 Bund I.D tag inside)	tition & the						connector on top posi		
4	Put NBP Identif at the top then v identification ta	warehouse			BC CONT	Name -				



4

identification tag at front side of the box





* If need to attach 4M tag. Put 4M tag at the upper left side of the box.

						Prepared	Checked	Approved
01/04/2024	4	Remove Vinyl Sheet	M. Garcia	D.Dadulla	R.Pascua			
7/29/2022	3	Update product orientation based on customer requirement	M. Garcia	R.Alcantara	A.Arañes			
9/13/2018	2	Change Vinyl Bag size and Quantity per Vinyl Bag and additional photocopy of i.D tag on each pack	C.Dimailig	M.Lumbres	E. Mendoza		/	1. /
8/08/2018	1	Additional Model	C.Dimailig	M.Lumbres	E. Mendoza	Metholita	(the	Mi /
6/07/2017	0	Initial issue	J. Bonete	E. Mendoza	T. Sugiyama	/ / () M. Garcia	D.Dadulla	R Pasoua
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Establish Date	June 07, 2017	

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