

Process Name/Title:				
Terminal	Cut Surface	Monitoring	(Calibration	1)

Document No:

WI-ENG-PDE-006

WORK INSTRUCTION

Effective Date:

SEP 2 8 2017

Product Code/Name:

Customer Code: n/a

Rev.No.:

Page No.:

		Common	1	n/a	Rev.No.:	0	Page No.: 1 of 2
No.	Work Procedure/Illustration						Records/Remarks/ Quality Pointers
	Procedure Part 4 1. Calibration	1-1 Calibration Procedure of C 1-1-1 Every 6 Months 1-1-2 Data Deletion 1-1-3 In-charge: Engineeri					WI-ENG-PDE-007
2.	2. Operation	2-1 Calibration Procedure as f 2-1-1 Place the Objective	follows: Micrometer on the table Objective Micrometer				
			0.75x Magnification and focus or				
		2-1-3 Save the file using the	ne Magnification, e.g., 0.75x and provided the magnification of the magn	Width Data (5mm=5,000) (4mm=4,000) (3mm=3,000) (2mm=2,000) (1mm=1,000)	button,		
Eff./Re	ev. Date Doc/DR	CN No. Rev. No(if applicable)	Details of Change	Revise	Check	Арр	Prepare Check Approve R. Alcantara Agranes T. Sugiyama prove Est. date: SEP 2 8 2017

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Terminal out Surface Monitoring (Campration)		Document No:	WI-ENG-PDE-006
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Rev.No.: Page No.: 2 of 2 Common n/a Records/Remarks/ Work Procedure/Illustration No. **Quality Pointers** 2-1-4 Name of CAL set up same as magnification of 0.75 and click the "edit" WI-FNG-PDF-007 2-1-5 After come up red line in view, adjust 0 to 5mm width line 2-1-6 Input the unit of objective micrometer to below cell in edit view. CALME Width Data (5mm=5.000)(4mm=4.000)5 - 0: 0: (3mm=3.000)(2mm=2.000)(1mm=1,000)2-1-7 Click the "edit" and "OK" again CALME CALMIX 2-1-8 All magnification data (from 0.75x to 4.0x) must be conducted along above procedure 2-1-8-1 After calibration, fill out the "Terminal cut surface monitoring form calibration form" F-PDE-001

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