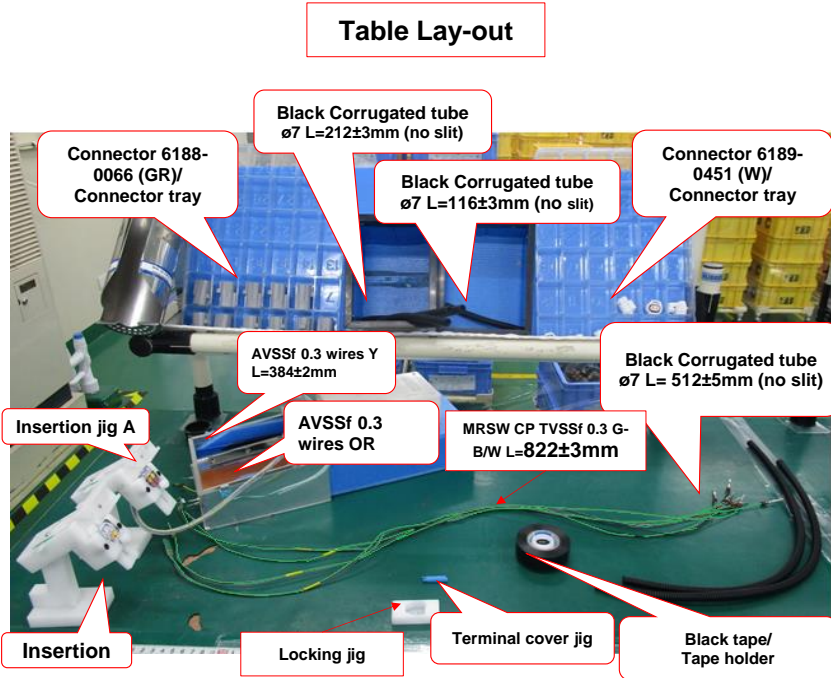
	<b>WORK INSTRUCTION</b> <b>TAPING ASSEMBLY PROCESS</b>				Effectivity Date:	July 18, 2024		
	Process Name/Title:				Validity Date:	n/a		
	Model code/Part number: <b>178D / 7N0129-7021A</b>		Customer: <b>TRJ</b>	Car Model: <b>TOYOTA-COROLLA</b>	Document No.:	<b>WI-ENG-PDE-463A</b>		
	Purpose: <input type="checkbox"/> PROTOTYPE <input type="checkbox"/> PRE-LAUNCH <input checked="" type="checkbox"/> MASSPRO				Revision No.:	4	Page No.:	1 of 10


<b>PARTS:</b>		1. All parts: Connector 6188-0066 (GR); AVSSf 0.3 wires Y-OR L=384±2mm; Black Corrugated tube ø7 L=212±3mm (no slit); Black Corrugated tube ø7 L=116±3mm (no slit); Connector 6189-0451 (W); MRSW CP TVSSf 0.3 G-B/W L=822±3mm; Black Corrugated tube ø7 L=512±5mm (no slit); Black tape [1pc.]		JIG:	1. Insertion jig with switch cover 2. Locking jig 3. Terminal cover jig
<b>NO.</b>	<b>PROCESS NAME</b>	<b>WORK PROCEDURE/ ILLUSTRATION</b>	<b>TOOLS/PPE</b>	<b>QUALITY POINTERS</b>	
1	P1	<p><b>Table Lay-out</b></p> 	<p><b>Safety Instruction</b> Be sure to wear prescribed personal protective equipment during operation (gloves, finger cots, etc.)</p> <p><b>Housekeeping</b> 1. Maintain and always practice 5's. 2. Personal things on the workplace is prohibited. Keep it in your locker.</p> <p><b>Alert level</b> For any trouble, inform the Assembly Assistant Supervisor or Line Leader for immediate corrective action.</p>	<p><b>Document references:</b></p> <p>1. Refer to <b>WI-PRO-CNC-017</b> for Wire and Strip Length Tolerance.</p> <p>2. Refer to <b>WI-PRO-KIT-005</b> Wire Taping without Vinyl Tube</p> <p>1. No missing parts/tools 2. No excess parts/tools</p>	

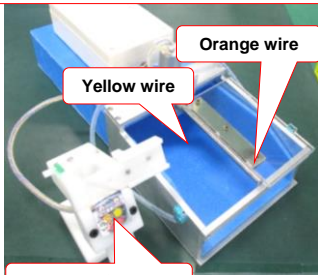
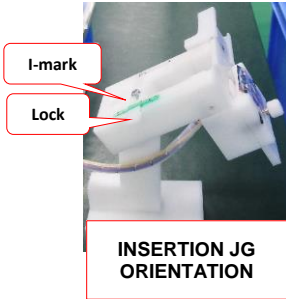

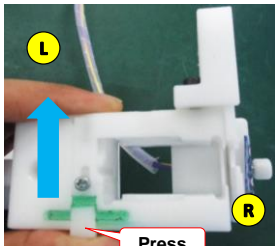
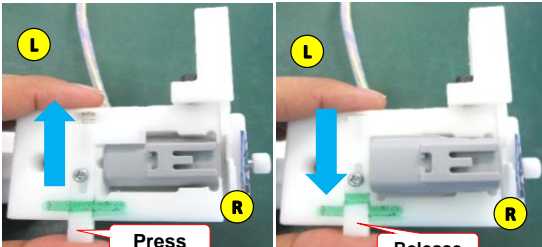
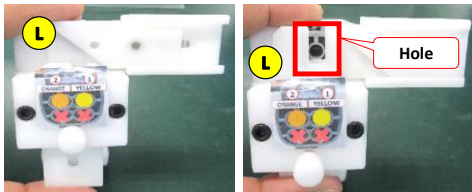

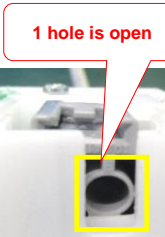


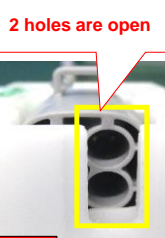


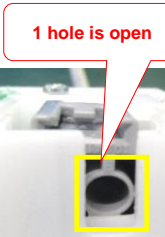


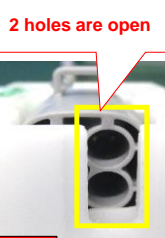

  

Revision History						Prepared by	Reviewed by	Approved by	Noted by
07/18/24	4	Inclusion of car model "TOYOTA-COROLLA". Improved visual inspection/quality checkpoints.	D.Castillo	C.Villanueva	A. Arañes	N/A			
01/16/23	3	Change COT length from L= 214±3mm to L= 212±3mm due to encountered peeled-off tape. Inclusion of quality checkpoints	M. Catapang	J. Loterte	C. Villanueva	A. Arañes			
09/15/22	2	Improve quality pointers: Reminders/notes and references in process no.1,3,6,7,8,9 and 10 due to document improvement. Change of tolerance from end of tape up to terminal pointed tip 26+3mm/-3mm to 26+3mm/-1mm as countermeasure due to encountered minimum dimension.	M. Catapang	J. Loterte	C. Villanueva	A. Arañes			
04/13/22	1	Change document purpose from Pre-launch to masspro.	M. Catapang	J. Loterte	C. Villanueva	A. Arañes			
Eff. Date	Rev. No	Details of Change	Revised	Reviewed	Approved	Noted	Est. Date:	April 12, 2022	

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		WORK INSTRUCTION				Effectivity Date:		July 18, 2024		
		TAPING ASSEMBLY PROCESS				Validity Date:		n/a		
		Model code/Part number: 178D / 7N0129-7021A		Customer: TRJ	Car Model: TOYOTA-COROLLA		Document No.:		WI-ENG-PDE-463A	
		Purpose: <input type="checkbox"/> PROTOTYPE <input type="checkbox"/> PRE-LAUNCH <input checked="" type="checkbox"/> MASSPRO				Revision No.:		4	Page No.:	2 of 10

PARTS:		1. Connector 6188-0066 (GR)				JIG:		1. Insertion jig with switch cover		
NO.	PROCESS NAME		WORK PROCEDURE/ ILLUSTRATION				TOOLS/PPE		QUALITY POINTERS	
2	P1	Connector setting to insertion jig 6188-0066 (GR)	<div><div><p>Visual reference</p></div><div><p>INSERTION JG ORIENTATION</p></div><div><p>CONNECTOR ORIENTATION</p></div></div> <div><div><p>Press</p></div><div><p>1. Press the lock using left thumb.</p></div><div><p>Press</p><p>Release</p><p>2. Get the connector <b>6188-0066 (GR)</b> using right hand and insert to insertion jig. Release the lock after insertion. <i>Note: Follow the connector orientation.</i></p></div><div><div><p>Hole</p></div><div><p>3. Push the lower wire guide upward using left thumb. Slot for <b>Yellow wire</b> will be opened.</p></div></div></div> <div>n/a</div> <td colspan="2"><div><p>CONNECTOR ORIENTATION ILLUSTRATION</p><div><p>I-mark is align</p></div><div><p>1 hole is open</p></div><div><p>GOOD</p></div><div><p>I-mark is not align</p></div><div><p>2 holes are open</p></div><div><p>NG</p></div></div><div><p>1. Use the provided jig per model</p><p>2. No wrong orientation of connector</p><p>3. No wrong use of connector</p><p>4. No damaged connector</p></div></td>				<div><p>CONNECTOR ORIENTATION ILLUSTRATION</p><div><p>I-mark is align</p></div><div><p>1 hole is open</p></div><div><p>GOOD</p></div><div><p>I-mark is not align</p></div><div><p>2 holes are open</p></div><div><p>NG</p></div></div> <div><p>1. Use the provided jig per model</p><p>2. No wrong orientation of connector</p><p>3. No wrong use of connector</p><p>4. No damaged connector</p></div>			

n/a

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**WORK INSTRUCTION**

Process Name/Title:

**TAPING ASSEMBLY PROCESS**

Effectivity Date:

July 18, 2024

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**178D / 7N0129-7021A**

Customer:

**TRJ**

Car Model:

**TOYOTA-COROLLA**

Document No.:

**WI-ENG-PDE-463A**

Purpose:


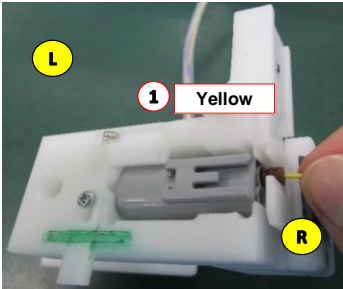
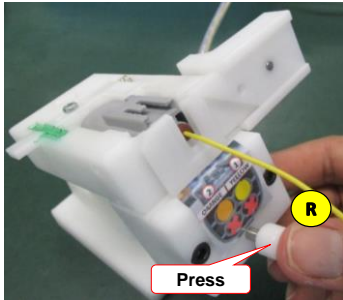
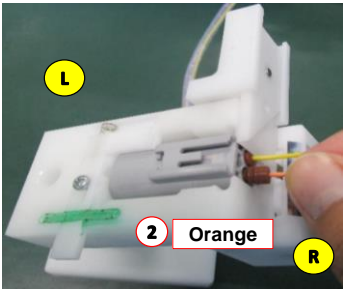
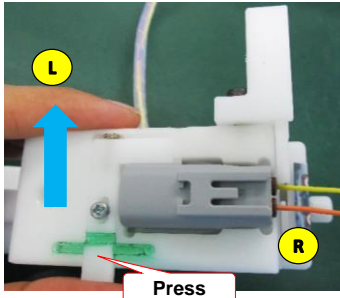
☐ PROTOTYPE☐ PRE-LAUNCH☒ MASSPRO

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PARTS:	1. AVSSf 0.3 wires Y-OR L=384±2mm		JIG:	1. Insertion jig with switch cover
NO.	PROCESS NAME	WORK PROCEDURE/ ILLUSTRATION	TOOLS/PPE	QUALITY POINTERS
3	P1	<div><div></div><div></div><div><p>1. Hold the insertion jig using left hand. Get the <b>Yellow wire</b> then insert to terminal slot <b>1</b> using right hand.</p></div><div></div><div><p>2. Press the button using right thumb. The slot for <b>Orange wire</b> will be opened.</p></div><div></div><div><p>3. Get the <b>Orange wire</b> then insert to terminal slot <b>2</b> using right hand.</p></div><div></div><div><p>4. After insertion, push the lock using left thumb and then hold the wires and gently pull out the connector from jig using right hand.</p></div></div> <td>n/a</td> <td><div>1. No loose insertion 2. No wrong insertion 3. One by one insertion 4. No deformed terminal 5. No wrong wire facing</div><div><b>Important reminders/Note/s:</b>  1. Please hold the wire near terminal. 2. Make sure wires are properly inserted.  Conduct <b>Pull-Push-Pull-Push</b> after insertion. Do not exert extra force.</div><div><b>Document references:</b>  1. Refer to <b>GL-PRO-ASY-029</b> for Pull-Push procedure. 2. Refer to <b>WI-PRO-CNC-017</b> for Wire and Strip Length Tolerance</div></td>	n/a	<div>1. No loose insertion 2. No wrong insertion 3. One by one insertion 4. No deformed terminal 5. No wrong wire facing</div> <div><b>Important reminders/Note/s:</b>  1. Please hold the wire near terminal. 2. Make sure wires are properly inserted.  Conduct <b>Pull-Push-Pull-Push</b> after insertion. Do not exert extra force.</div> <div><b>Document references:</b>  1. Refer to <b>GL-PRO-ASY-029</b> for Pull-Push procedure. 2. Refer to <b>WI-PRO-CNC-017</b> for Wire and Strip Length Tolerance</div>



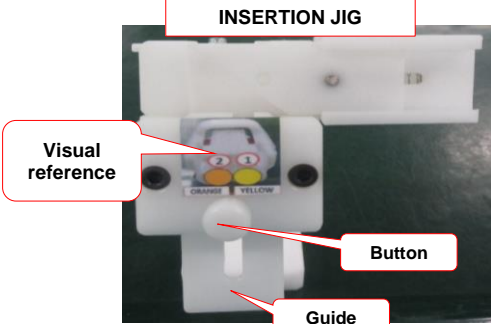
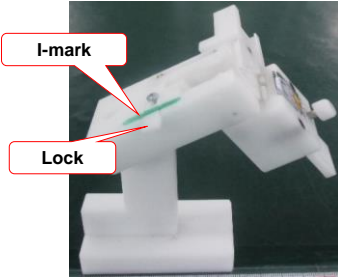

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	<b>WORK INSTRUCTION</b>				Effectivity Date:	<b>July 18, 2024</b>					
	<b>TAPING ASSEMBLY PROCESS</b>				Validity Date:	<b>n/a</b>					
	Process Name/Title:		Model code/Part number: <b>178D / 7N0129-7021A</b>		Customer: <b>TRJ</b>	Car Model: <b>TOYOTA-COROLLA</b>	Document No.:	<b>WI-ENG-PDE-463A</b>			
	Purpose:		<input type="checkbox"/> PROTOTYPE		<input type="checkbox"/> PRE-LAUNCH		<input checked="" type="checkbox"/> MASSPRO		Revision No.:	4	Page No.:

<b>PARTS:</b>	1. Black Corrugated tube ø7 L= 212±3mm (no slit) 2. Black Corrugated tube ø7 L= 116±3mm (no slit)			3. Assy parts	JIG:	1. Insertion jig
<b>NO.</b>	<b>PROCESS NAME</b>	<b>WORK PROCEDURE/ ILLUSTRATION</b>			<b>TOOLS/PPE</b>	<b>QUALITY POINTERS</b>
4	Wire insertion to COT (no slit) ø7 L= 212±3mm (1ST) ø7 L= 116±3mm (2ND)	<div>   </div> <div> <p>1. Hold the wires using left hand. Get the <b>Corrugated tube (no slit) ø7 L=212±3mm</b> using right hand then insert the <b>Y-OR wires</b> using left hand.</p> <p>2. Hold the wires using left hand. Get the <b>Corrugated tube (no slit) ø7 L=116±3mm</b> using right hand then insert the <b>Y-OR wires</b> using left hand.</p> </div>			n/a	1. No wrong use of parts 2. No deformed terminal
5	P1  Connector setting to insertion jig 6189-0451 (W)	<div>    </div> <div> <p><b>INSERTION JIG</b></p> <p><b>CONNECTOR ORIENTATTON</b></p> <p><b>INSERTION JIG ORIENTATION</b></p> </div>			n/a	1. Use the provided jig per model 2. No wrong orientation of connector 3. No wrong use of connector 4. No damaged connector

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## WORK INSTRUCTION

## TAPING ASSEMBLY PROCESS

Effectivity Date:

July 18, 2024

Process Name/Title:

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n/a

Model code/Part number:

178D / 7N0129-7021A

Customer:

TRJ

Car Model:

TOYOTA-COROLLA

Document No.:

WI-ENG-PDE-463A

Purpose:

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PARTS:	1. Connector 6189-0451 (W)			JIG:	1. Insertion jig	
NO.	PROCESS NAME	WORK PROCEDURE/ ILLUSTRATION			TOOLS/PPE	QUALITY POINTERS
5	P1	Connector setting to insertion jig 6189-0451 (W) (Continuation)			n/a	<div><div>CONNECTOR ORIENTATION ILLUSTRATION</div><div><div><div><div><div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></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## WORK INSTRUCTION

Process Name/Title:

## TAPING ASSEMBLY PROCESS

Effectivity Date:

July 18, 2024

Validity Date:

n/a

Model code/Part number:

178D / 7N0129-7021A

Customer: TRJ

Car Model: TOYOTA-COROLLA

Document No.:

WI-ENG-PDE-463A

Purpose:


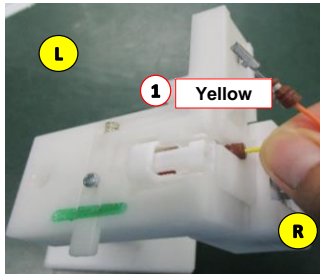
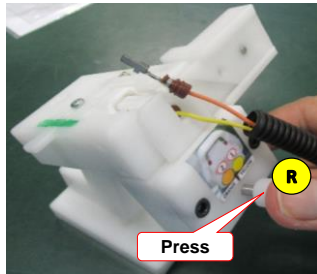
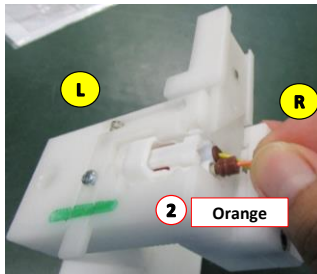
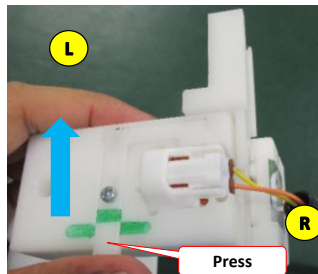
☐ PROTOTYPE☐ PRE-LAUNCH☒ MASSPRO

Revision No.:

4

Page No.:


6 of 10

PARTS:	1. Assy parts		JIG:	1. Insertion jig
NO.	PROCESS NAME	WORK PROCEDURE/ ILLUSTRATION	TOOLS/PPE	QUALITY POINTERS
6	P1	<div><div><div>WIRE FACING</div></div><div><div><div>1 Yellow</div></div><div><div><div>Press</div></div><div><div><div>2 Orange</div></div><div><div><div>Press</div></div></div><div><div>1. Hold the insertion jig using left hand. Get the <b>Yellow wire</b> then insert to terminal slot <b>1</b> using right hand.</div><div>2. Press the button using right thumb. The slot for <b>Orange wire</b> will be opened.</div><div>3. Get the <b>Orange wire</b> then insert to terminal slot <b>2</b> using right hand.</div><div>4. After insertion, push the lock using left thumb and then hold the wires and gently pull out the connector from jig using right hand.</div></div></div><div>n/a</div><div><div>1. No loose insertion 2. No wrong insertion 3. One by one insertion 4. No deformed terminal 5. No wrong wire facing</div><div><b>Important reminders/Note/s:</b>  1. Please hold the wire near terminal.  2. Make sure wires are properly inserted. Conduct <b>Pull-Push-Pull-Push</b> after insertion. Do not exert extra force.</div><div><b>Document references:</b>  1. Refer to <b>GL-PRO-ASY-029</b> for Pull-Push procedure.</div></div></div></div></div>		

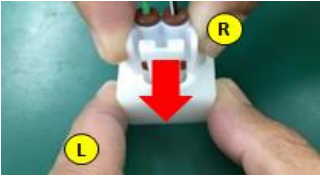
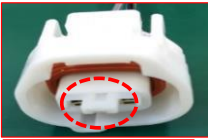


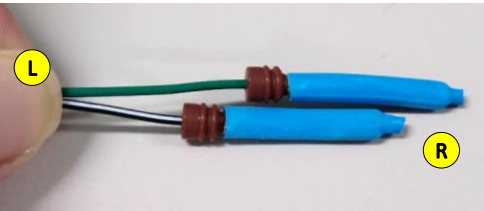

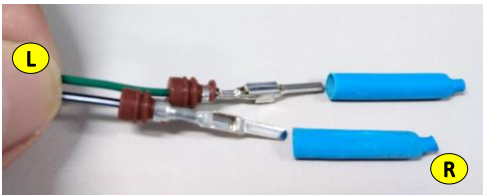

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	<b>WORK INSTRUCTION</b>				Effectivity Date:	<b>July 18, 2024</b>					
	<b>TAPING ASSEMBLY PROCESS</b>				Validity Date:	<b>n/a</b>					
	Process Name/Title:		Model code/Part number: <b>178D / 7N0129-7021A</b>		Customer: <b>TRJ</b>	Car Model: <b>TOYOTA-COROLLA</b>	Document No.:	<b>WI-ENG-PDE-463A</b>			
	Purpose:		<input type="checkbox"/> PROTOTYPE		<input type="checkbox"/> PRE-LAUNCH		<input checked="" type="checkbox"/> MASSPRO		Revision No.:	4	Page No.:

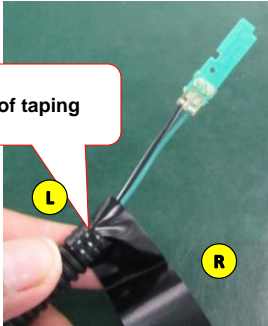
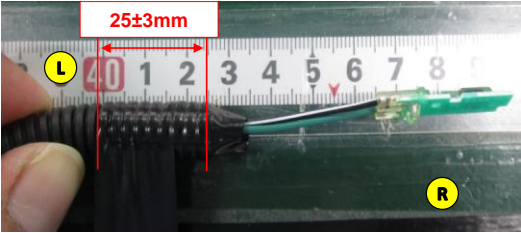
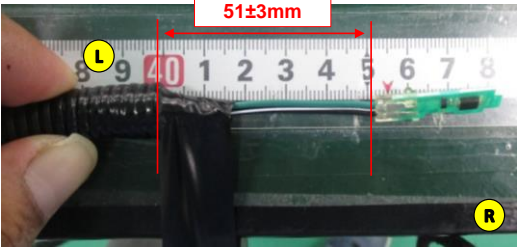


  

<b>PARTS:</b>	1. Assy parts 2. MRSW CP TVSSf 0.3 G-B/W L=822±3mm			3. Black Corrugated tube ø7 L=512±5mm (no slit)	JIG:	1. Locking jig 2. Terminal cover jig
<b>NO.</b>	<b>PROCESS NAME</b>	<b>WORK PROCEDURE/ ILLUSTRATION</b>			<b>TOOLS/PPE</b>	<b>QUALITY POINTERS</b>
7	Connector lock	<div>  </div> <div>           1. Put the connector into locking jig using right hand then press <b>2x</b>. Touch the connector lock if properly locked.         </div> <div>   </div>			<div> <b>LOCKING JIG</b> </div> 	1. Use the provided locking jig per model 2. No unlock/half-locked connector 3. No damaged lock  <b>Important reminders/Note/s:</b> 1. <b>MANUAL LOCKING MAY CAUSE DAMAGED CONNECTOR</b>
8	Wire insertion to Black Corrugated tube (no slit) ø7 L=512±5mm	<div>  </div> <div>           1. Get the terminal cover jig using right hand then insert to both terminals <b>(G-B/W wires)</b> using right hand.         </div> <div>  </div> <div>           2. Get the corrugated tube <b>ø7 L=512±5mm</b> using right hand then insert the <b>G-B/W wires</b> using left hand.         </div> <div>  </div> <div>           3. After insertion, remove the cover jig using right hand.         </div>			<div> <b>TERMINAL COVER JIG</b> </div> 	1. No wrong usage of parts 2. No damaged rubber seal  <b>Document references:</b> 1. Refer to <b>WI-PRO-CNC-017</b> for <b>Wire and Strip Length Tolerance</b> .

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	<b>WORK INSTRUCTION</b>			Effectivity Date:	<b>July 18, 2024</b>		
	<b>TAPING ASSEMBLY PROCESS</b>			Validity Date:	n/a		
	Process Name/Title:			Document No.:	WI-ENG-PDE-463A		
	Model code/Part number: <b>178D / 7N0129-7021A</b>		Customer: <b>TRJ</b>	Car Model: <b>TOYOTA-COROLLA</b>	Revision No.: 4      Page No.:      8 of 10		
Purpose: <input type="checkbox"/> PROTOTYPE <input type="checkbox"/> PRE-LAUNCH <input checked="" type="checkbox"/> MASSPRO							


<b>PARTS:</b>		1. Assy parts 2. Black tape		JIG:	n/a	
<b>NO.</b>	<b>PROCESS NAME</b>	<b>WORK PROCEDURE/ ILLUSTRATION</b>		<b>TOOLS/PPE</b>	<b>QUALITY POINTERS</b>	
9	P1 Taping 1 Black corrugated tube to wire near PCB	<div><p>Start of taping</p></div> <div><p>25±3mm</p></div> <div><p>51±3mm</p></div> <div><p>1. Hold the assy parts using left hand, get <b>Black tape</b> then conduct pre-taping using both hands.</p><p>2. Confirm measurement of <b>25±3mm</b> from end of tape up to end of COT then continue the taping process using both hands.</p><p>3. Measure from end of COT up to edge of hotmelted wires <b>51±3mm</b> then continue the taping process using both hands.</p></div> <td><div><p>Measuring tape</p></div></td> <td colspan="2"><p><b>Important reminders and Note/s:</b></p><p><b>1. Please use calibrated/verified measuring tape when getting the measurement.</b></p><p><b>Document reference/s:</b></p><p><b>1. Refer to WI-PRO-ASY-001 for taping procedure.</b></p><p>1. No flip-out tape 2. No peel-off tape 3. No loose tape 4. No missing tape 5. No wrong dimension 6. No wrong use of tape</p></td>		<div><p>Measuring tape</p></div>	<p><b>Important reminders and Note/s:</b></p> <p><b>1. Please use calibrated/verified measuring tape when getting the measurement.</b></p> <p><b>Document reference/s:</b></p> <p><b>1. Refer to WI-PRO-ASY-001 for taping procedure.</b></p> <p>1. No flip-out tape 2. No peel-off tape 3. No loose tape 4. No missing tape 5. No wrong dimension 6. No wrong use of tape</p>	

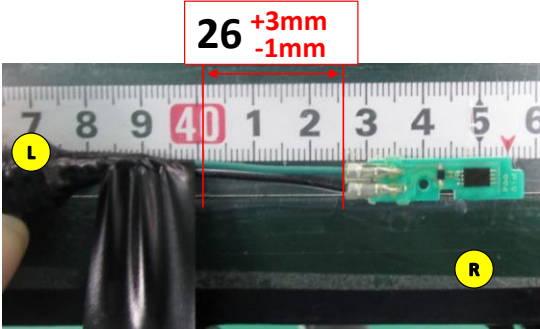
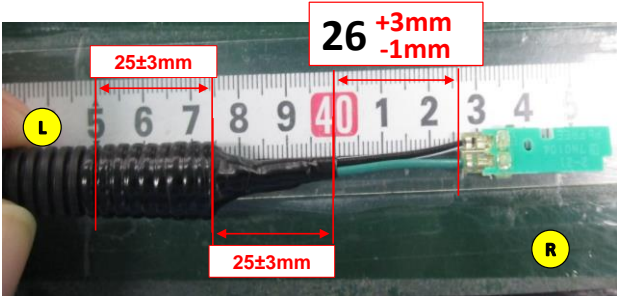

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	<b>TAPING ASSEMBLY PROCESS</b>				Validity Date:	n/a				
	Process Name/Title:		Model code/Part number: <b>178D / 7N0129-7021A</b>		Customer: <b>TRJ</b>	Car Model: <b>TOYOTA-COROLLA</b>		Document No.:	WI-ENG-PDE-463A	
	Purpose:		<input type="checkbox"/> PROTOTYPE		<input type="checkbox"/> PRE-LAUNCH	<input checked="" type="checkbox"/> MASSPRO	Revision No.:		4	Page No.:

<b>PARTS:</b>		1. Assy parts 2. Black tape		JIG:	n/a	
<b>NO.</b>	<b>PROCESS NAME</b>	<b>WORK PROCEDURE/ ILLUSTRATION</b>		<b>TOOLS/PPE</b>	<b>QUALITY POINTERS</b>	
9	P1 Taping 1 Black corrugated tube to wire near PCB (Continuation)	<div><p>4. Confirm measurement of <b>26+3mm/-1mm</b> from end of tape up to edge of PCB then continue the taping process using both hands.</p></div> <div><p>5. After taping, check the measurement and taping condition.</p></div>		<div><b>Measuring tape</b></div> 	<p><b>Important reminders and Note/s:</b></p> <p>1. Please use calibrated/verified measuring tape when getting the measurement.</p> <p><b>Document reference/s:</b></p> <p>1. Refer to WI-PRO-ASY-001 for taping procedure.</p> <p>1. No flip-out tape 2. No peel-off tape 3. No loose tape 4. No missing tape 5. No wrong dimension 6. No wrong use of tape</p>	

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**WORK INSTRUCTION**

Process Name/Title:

**TAPING ASSEMBLY PROCESS**

Effectivity Date:

July 18, 2024

Model code/Part number:

**178D / 7N0129-7021A**Customer: **TRJ**Car Model: **TOYOTA-COROLLA**

Document No.:

**WI-ENG-PDE-463A**

Purpose:

☐ PROTOTYPE☐ PRE-LAUNCH☒ MASSPRO

Revision No.:

4

Page No.:

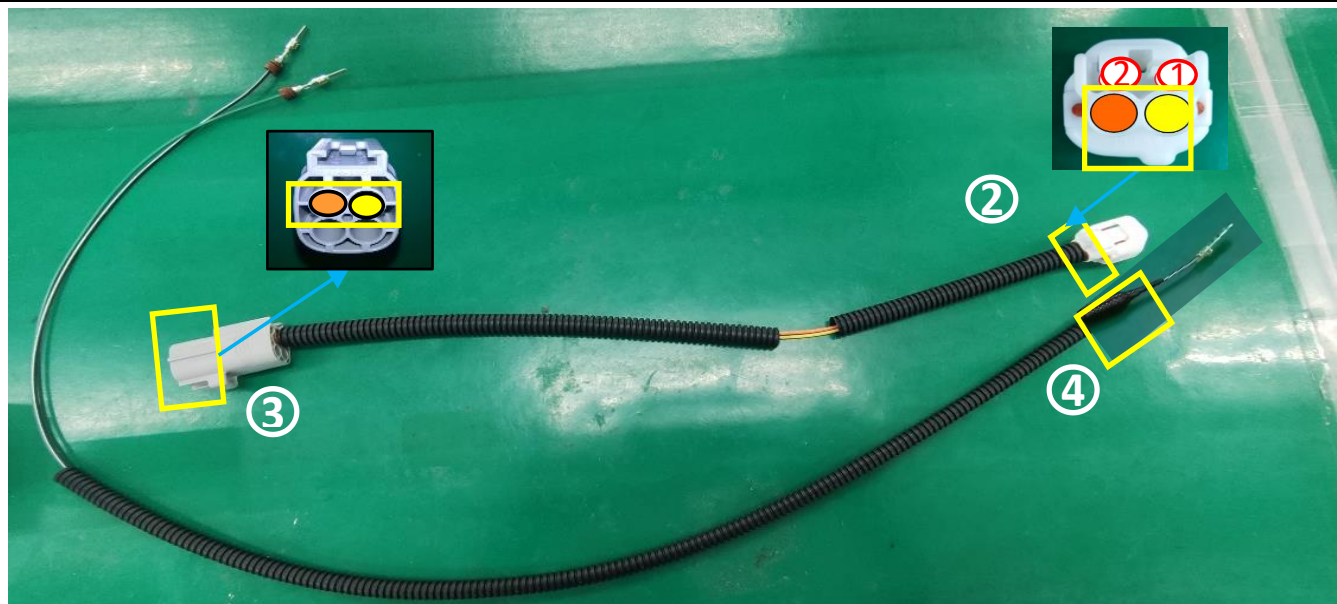
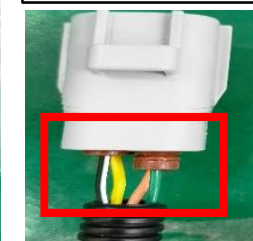
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**PARTS:**

1. Assy parts

JIG:

n/a

**VISUAL INSPECTION/ QUALITY CHECKPOINTS****P1****7N0129-7021A****GOOD****NO GOOD****GOOD****NO GOOD****1 No Unlock/ Half Lock Connector****2 3 No Wrong Insert****4 No Missing Tape****5 No Terminal Backing Out**

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