

	Process Name/ Title: PACKING INSTRUC	Document No:	WI-QAD-QAC-211		
1	FACKING INSTRUC				
	WORK INSTRUCTIO	Effective Date:	June 4, 2024		
	Product Code/Name:	Customer Code:			

		Product Code/Name: 7L0126	Customer Code: TRQSS	Rev. No.:	1	Page No	o.: Page	1 of 1		
No.	Work Procedure/ Illustration						Records/Remarks/ Quality Pointers			
						Qty/ box	50	25pcs *2bdls		
			THE REST			Mat'l name	Dim.	Qty.		
1	Put Vinyl 1 Sheet (1250 x 1250)	A				DC carton	1131*781	1		
	inside carton box.	1			<u>_1</u>	Vinyl \(\text{sheet} \)	1250*1250	1		
						Vinyl bag	420*280	2		
2	Put first bundle of products. (25pcs/bundle)		P	Plastic vinyl bag of CSW assy		Note : /1 Step nu in QC FG	Imber 5 is appl	icable only		
3	Put second bundle on the other side with opposite direction (25pcs/bundle) Total of 2 bundles/box									
4	Fold the vinyl sheet .									
(5)	Close the flaps and put NBP Identification tag at the top of the plastic and Warehouse Identification tag at the right side of the front of the box .			to attach 4M tag	NES .					

-							Prepare	Check	Approve
									. /
	6/04/2024	1	Change Vinyl Sheet Size from 1520x1500 to 1250x1250; Change picture of no. 1; Modify no. 4 and Addition of no. 5; Add note.	J. De La Cruz	D.Dadulla	R.Pascua	*	Mug	M
	8/27/2022	0	Initial issuance	M. Garcia	R.Alcantara	A. Arañes	J. De Ly Cruz	D.Dadulla	k.Fascua
	Eff./Rev. Date	Rev. no.	Details of change	Prepare	Check	Approve	Established. date:	August 27, 2022	

Put 4M tag at the left side

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