






	Process Name/ Title:		Document No:	WI-ENG-PDE-739
	PACKING INSTRUCTION		Effective Date:	October 10, 2023
	Product Code/Name:	Customer Code:	Rev. No.:	Page No.:
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No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Put Vinyl Sheet (1520 x 1500) inside carton box.		Qty/box	100	50pcs *2bdl
			Mat'l name	Dim.	Qty.
			DC carton	1131*781	1
			Vinyl sheet	1520*1500	1
			Vinyl bag	420*280	2
②	Put first bundle of products. (50pcs/bundle)				
③	Put second bundles of products in opposite direction. (50pcs*2 bundle)				
④	Fold the vinyl sheet then close the flaps and put ID tag (Inner tag at the top of the plastic and Outer tag at the right side of the front of the box) .	    Note : If need to attach 4M tag Put 4M tag at the left side			

							Prepared	Reviewed	Approved	Noted
10/10/2023	0	Initial issue	A.Hernandez	J. Loterte	C. Villanueva	A. Arañes	A.Hernandez	J. Loterte	C. Villanueva	A. Arañes
Eff./Rev. Date	Rev. no.	Details of change	Prepared	Reviewed	Approved	Noted	Established. date:	October 10, 2023		

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