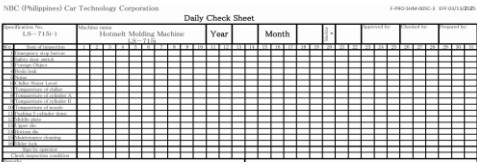
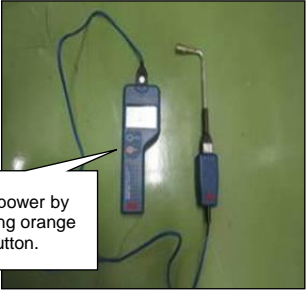






	Process Name/ Title:				Document No:		WI-PRO-SHM-034		
	HOTMELT-DieTemperature				Effective Date:		April 23, 2025		
	WORK INSTRUCTION				Rev. No.:		1		
	Product Code/Name:		Customer Code:		Page No.:		1 of 1		
ALL		ALL							

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers	
	DETAILS OF WORK	ILLUSTRATION		
1	Provide: Daily check sheet Hotmelt Molding Machine (F-PRO-SHM-005C,		<p>Based on procedure sheet, measure each temperature and write data on [Daily check sheet-F-PRO-SHM-005C] #11-14. Then confirm there were no variation of temperature.</p>	
2	Turn on power of digital thermometer.			
3	Open Safety cover			
4	Measure Temperature of each section in ff. order of the checksheet. Record.	<div style="display: flex; flex-wrap: wrap;"> <div style="width: 50%;">  <p>#11 Pushing S Cylinder</p> </div> <div style="width: 50%;">  <p>#12 Middle plate</p> </div> <div style="width: 50%;">  <p>#13 Upper die</p> </div> <div style="width: 50%;">  <p>#14 Bottom die</p> </div> </div>		<p><b>Record on F-PRO-SHM-005C Hotmelt Molding Machine Checksheet</b></p> <p><b>STANDARD TEMP. REQUIREMENTS</b></p> <p>S Cyclinder 51°C~61°C</p> <p>Middle plate 20°C~30°C</p> <p>Upper die 15°C~25°C</p> <p>Bottom die 15°C~25°C</p>
5	When measuring temperature, push tip of thermometer down on point of measurement.			

				Prepare		Check		Approve	
4/23/2025	1	General Revision , change customer code			L.Famodulan	A.Ayop	W.Carbillon		
7/1/2017	0	Previously established Work Instruction from NBC Japan (for history purpose only)			A. Yocor	O. Merin	T. Suguyama		
Eff./Rev. Date	Rev. No.	Details of change			Revise	Check	Approve	Est. date: July 1, 2017	

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DCC Stamp