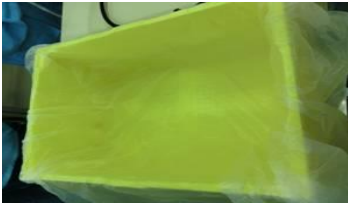













	Process Name/ Title: PACKING INSTRUCTION		Document No: WI-QAD-QAC-097	
	WORK INSTRUCTION		Effective Date: August 03, 2023	
	Product Code/Name: 7M0528	Customer Code: TRJ	Rev. No.: 4	Page No.: 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/Quality Pointers			
①	Spread Vinyl sheet inside folding bag		Qty/box	180/4	9pcs x 20bdl's	
			Mat'l name	Dim.	Qty.	
			Oricon box	38 x 55 x 243	1	
			Vinyl sheet	1520 x 1500	1	
			Partition board	343 x 510	4	
			Vinyl bag	420 x 280	20	
②	Put products (9pcs. x 4bdl.)	 	NOTE: 1. Step number 8 is applicable only in QC FG Inspection only.			
③	Lay out partition board. Put products (9pcs. x 4bdl.) on 2nd layer	 				
④	Lay out partition board. Put products (9pcs. x 4bdl.) on 3rd layer	 				
⑤	Lay out partition board. Put products (9pcs. x 4bdl.) on 4th layer	 				
⑥	Lay out partition board. Put products (9pcs. X 4bdl.) on 5th layer	 				
⑦	④ Fold the vinyl sheet.					
⑧	Put NBP Identification tag at the top. Then put Warehouse Identification tag at lower right side of the box.	 				
08/03/2023	4	Include step 7; Change quantity from 144 pcs. to 180pcs.; Reduce quantity per bundle from 18pcs. to 9pcs.	Y.Perez	D.Dadulla	R. Pascua	
05/10/2023	3	Update 4M tag attachment	M. Garcia	R. Alcantara	A. Arañes	
05/21/2019	2	Change quantity from 72 to 144 pcs.	C.Dimalig	M.Lumbres	E.Mendoza	
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Established date: November 28, 2018

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