
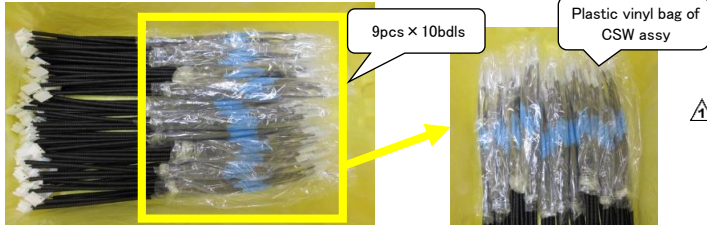
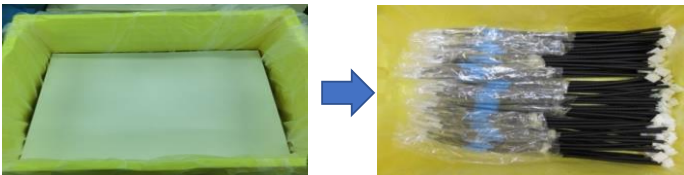
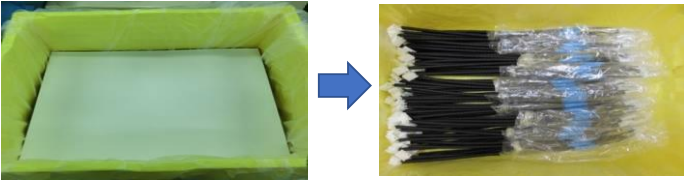
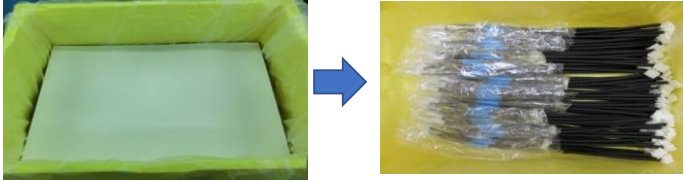

	Process Name/ Title:				Document No:		WI-ENG-PDE-279		
	PACKING INSTRUCTION				Effective Date:		July 19, 2021		
	Product Code/Name:		Customer Code/ Customer:		Rev. No.: 1		Page No.: Page 1 of 1		
7M0494		TRJ							

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers			
①	Spread Vinyl sheet inside folding box.			Qty/box	360	9pcs* 40bdls
				Mat'l name	Dim.	Qty.
				Oricon box	386*55* 243	1
				Vinyl sheet	1520* 1500	1
②	Put the products inside the box (9pcs* 10 bundles)			Partition board	343* 510	3
				Vinyl bag	300* 200	40
③	Layout partition board Put the products (9pcs* 10 bundles) on the 2nd layer			Note : Step 6 is applicable only to QC FG inspection.		
④	Layout partition board Put the products (9pcs* 10 bundles) on the 3rd layer					
⑤	Layout partition board Put the products (9pcs* 10 bundles) on the 4th layer					
⑥	Fold the vinyl sheet. Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box.					
		Note : If need to attach 4M tag Put 4M tag at the left side of the box				

07/19/21	1	Change vinyl bag size; enlarge the important details; additional plastic reference; change location of tags	J. Loterte	C. Villanueva	A. Shimamura	A. Arañes	Prepared	Checked	Approved	Noted
05/27/21	0	Initial Issuance	J. Loterte	C. Villanueva	A. Shimamura	A. Arañes	J. Loterte	C. Villanueva	A. Shimamura	A. Arañes
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Noted	Establish Date:	May 27, 2021		