No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers		
①	Put Vinyl Sheet （1520 x 1500） inside the box.	**Qty/ Box**	560 pcs	10pcs* 56bdls
		Mat'l name	**Dim.**	**Qty**
		Master box	535*360* 150 mm	1
		Vinyl Sheet	1520*1500	1
		Partition Board	343*510 /3\	2
		Plastic Vinyl Bag	300*200mm	56
②	Put **19 bdls** of products. (10pcs/bdl) in opposite direction.	**Note :** 1. For CSW use Oricon box instead of DC box. 2. Step number 7 is applicable only in QC FG Inspection.		
③	Put partition board on 2nd layer Put **19 bdls** of products. (10pcs/bdl) in opposite direction.	**SAMPLE INNER TAG** **7H0350W7020D** 560 One bundle has NBS inner tag inside the vinyl bag		
④	Put partition board on 3rd layer **Put 18** bdls of products. (10pcs/bdl) in opposite direction.	Make sure that the inner tag indicates the correct terminal expiration date.		
⑤	Fold the vinyl sheet.			
⑥	Clip NBP Identification tag and NBS Tag at the left side of the box			
⑦	Attach NBS Identification tag at the left side of the box and NBP warehouse tag in the right side of the box.	**7H0350W7020D** **Note :** If need to attach 4M tag Put 4M tag at the left side	Outgoing Inspectors are the person-in-charge in the attachment of NBP tag (warehouse tag) and NBS tag (outer tag) to its proper location.	