

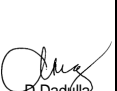
	Process Name/ Title:		Document No:		WI-QAD-QAC-058	
	PACKING INSTRUCTION					
	WORK INSTRUCTION		Effective Date:		October 16, 2024	
	Product Code/Name: 7L0048	Customer Code: TRQSS	Rev. No.:	3	Page No.:	Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers					
①	Put Vinyl Sheet (1250 x 1250) inside carton box.		Qty/box	③ 64	32pcs*2bdls			
			Mat'l name	Dim.	Qty.			
			DC carton	1131*781	1			
			Vinyl sheet	1250*1250	1			
			Vinyl bag	420*280	2			
Note : Step number 5 is applicable only in QC FG Inspection.								
②	③ Put first bdl of products. (32pcs.)							
③	③ Put second bdl with opposite direction. (32pcs.)							
④	Fold the vinyl sheet							
⑤	Close the flaps and put ID tag (Inner tag at the top of the plastic and Outer tag at the right side of the front of the box) .	  Note : If need to attach 4M tag Put 4M tag at the left side						
10/16/2024	3	Change quantity from 30 pcs. per bundle to 32 pcs Change total packing quantity from 60 pcs to 64 pcs	A. De Chavez	D.Dadulla	R. Pascua/ O. Merin	Prepare	Check	Approve
6/4/2024	2	Change Vinyl Sheet Size from 1520x1500 to 1250x1250; Change picture of no. 1; Modify no. 4 and Addition of no. 5; Add note.	J. De La Cruz	D.Dadulla	R.Pascua	 A. De Chavez	 D. Dadulla	 R. Pascua/ O. Merin
8/24/2022	1	Update step no. 4 regarding 4M, inner tag & outer tag location	M. Garcia	R. Alcantara	A.Arañes			
10/15/2018	0	Initial Issue : Removal of Silica gel and Bubble Sheet	C.Dimailig	M.Lumbres	E.. Mendoza			
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Est. date:	10/15/2018	

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