
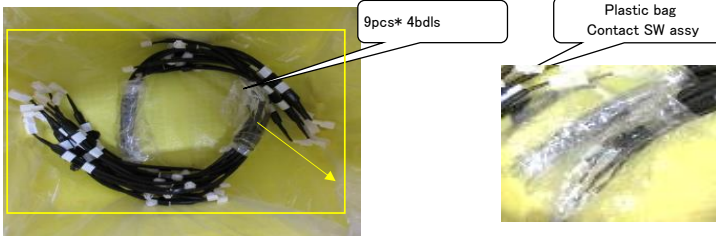








	Process Name/ Title:		Document No:	WI-ENG-PDE-678
	PACKING INSTRUCTION		Effective Date:	May 9, 2023
	Product Code/Name:	Customer Code/ Customer:	Rev. No.:	Page No.:
	7N0175	TRJ	0	Page 1 of 1

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers																		
①	Spread Vinyl sheet inside folding box. 	<table> <tr> <td>Qty/box</td><td>144</td><td>9pcs* 16bdl's</td></tr> <tr> <td>Mat'l name</td><td>Dim.</td><td>Qty.</td></tr> <tr> <td>Oricon box</td><td>386*55*243</td><td>1</td></tr> <tr> <td>Vinyl sheet</td><td>1520*1500</td><td>1</td></tr> <tr> <td>Partition board</td><td>343*510</td><td>3</td></tr> <tr> <td>Vinyl bag</td><td>300*200</td><td>16</td></tr> </table>	Qty/box	144	9pcs* 16bdl's	Mat'l name	Dim.	Qty.	Oricon box	386*55*243	1	Vinyl sheet	1520*1500	1	Partition board	343*510	3	Vinyl bag	300*200	16
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②	Put first bundle of products. (9pcs* 4bundles) 	Note : Step 5 is applicable only to QC FG inspection.																		
③	Layout partition board Put the products (9pcs* 4 bundles) on the 2nd layer  → 																			
④	Layout partition board Put the products (9pcs* 4 bundles) on the 3rd layer  → 																			
⑤	Layout partition board Put the products (9pcs* 4 bundles) on the 4th layer  → 																			
⑦	Fold the vinyl sheet. Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box.   Note : If need to attach 4M tag Put 4M tag at the left side of the box																			

05/09/23	0	Initial Issuance	M. Ariola	J. Loterte	C. Villanueva	A. Arañes	Prepared by M. Ariola	Reviewed by J. Loterte	Approved by C. Villanueva	Noted by A. Arañes
Eff. Date	Rev. No.	Details of change	Prepared by	Reviewed by	Approved by	Noted by	Establish Date:	May 9, 2023		

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