
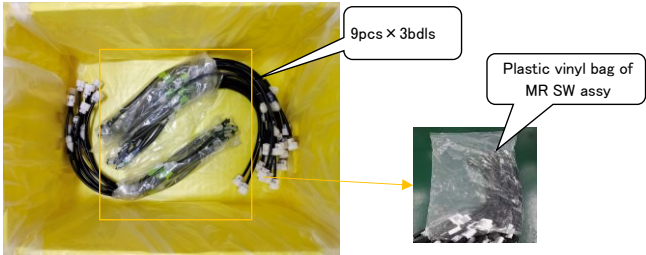
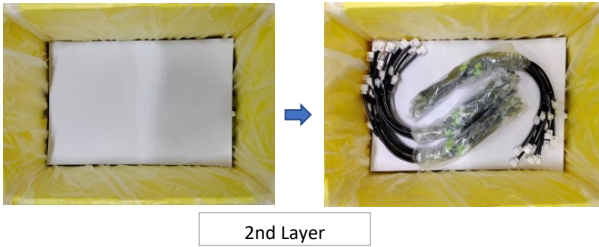
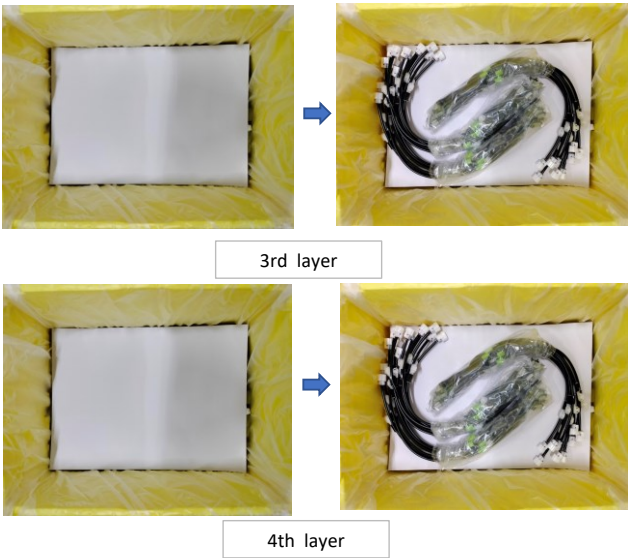

	Process Name/ Title:		Document No:		WI-QAD-QAC-083
	PACKING INSTRUCTION				
	WORK INSTRUCTION		Effective Date:		December 06, 2022
	Product Code/Name:	Customer Code:	Rev. No.:	3	Page No.: 1 of 1
	7M0557	TRJ			

No.	Work Procedure/ Illustration			Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside Oricon box		Qty/box	108	9pcs* 12bdls	
			Mat'l name	Dim.	Qty.	
			Oricon box	386*550*243	1	
			Vinyl sheet	1520*1500	1	
			Partition board	343*510	3	
② ③	Put products 9pcs*3bdls in opposite direction.		Plastic bag	420*280	12	
			Note : 1. Step number 5 is applicable only in QC FG Inspection.			
③	Lay out partition board. Put products (9pcs*3bdls) on 2nd layer					
④	Repeat step no. 3 for 3rd layer and 4th layer.					
⑤	Fold the vinyl sheet. Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box.					
12/06/2022	3	Change bundle quantity from 18pcs to 9 pcs. Change no. of layer from 3 layers to 4 layers	M. Garcia	R. Alcantara	A. Arañes	
08/12/2019	2	Additional note and update location of tags in step number 5	C.Dimallig	M. Lumbres	E. Mendoza	
05/21/2019	1	Change quantity from 72 to 108pcs.	C.Dimallig	M. Lumbres	E. Mendoza	
11/24/2018	0	Initial issue: Separate Packing Instruction from WI-QAD-QAC-038 : Additional quality pointers	C.Dimallig	M. Lumbres	E. Mendoza	
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	
			Est. date: November 24 2018			

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