






	Process Name/ Title:		Document No:		WI-ENG-PDE-486	
	PACKING INSTRUCTION		Effective Date:		April 21, 2022	
	WORK INSTRUCTION		Rev. No.: 0		Page No.: Page 1 of 1	
	Product Code/Name: 7H0337W7020B		Customer Code: NBS			

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Put Vinyl Sheet (1520 x 1500) inside the box.		Qty/ Box	120 pcs	10pcs* 12bdls
			Mat'l name	Dim.	Qty
			Master box	535*360* 150 mm	1
			Vinyl Sheet	1520*1500	1
			Partition Board	343*510	1
			Plastic Vinyl Bag	300*200mm	12
②	Put 6 bdls of products. (10pcs/bdl) in opposite direction.		Note : 1. For CSW use Orion box instead of DC box. 2. Step number 7 is applicable only in QC FG Inspection.		
③	Put partition board				
④	Put 6 bdls of products. (10 pcs/bdl) in opposite direction.	<div><div>One bundle has NBS inner tag inside the</div><div>SAMPLE INNER TAG 7H0337W7020B 120</div></div>	Make sure that the inner tag indicates the correct terminal expiration date.		
⑤	Fold the vinyl sheet.				
⑥	Clip NBP Identification tag and NBS Tag at the left side of the box				
⑦	Attach NBS Identification tag at the left side of the box and NBP warehouse tag in the right side of the box.	<div><div>Note : If need to attach 4M tag Put 4M tag at the left side</div></div>	Outgoing Inspectors are the person-in-charge in the attachment of NBP tag (warehouse tag) and NBS tag (outer tag) to its proper location.		
			Prepare	Check	Approve
04/21/2022 0 Initial Issue			J. Loterte	C. Villanueva	A. Arañes
Eff./Rev. Date Rev. No. Details of change			Revise	Check	Approve
			Est. date	April 21, 2022	

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