					WORK INSTRUCTION				_	tivity Date:		December 06, 2	024
			Process Name/Title: Model code/Part number:	VOD MOK / 7	TAPING ASSEMBLY PR		CHTH	KI - SOLIO		ty Date: ment No.:		n/a WI-ENG-PDE-1	475
				Y2R/Y2K / 7 □PROTOTYPE	75N830-7020A Customer: TR ☐ PRE-LAUNCH	MASSI		KI - SULIU	_	ion No.:	1	Page No.:	1 of 11
			Purpose:		PRE-LAUNCH	IVIA55I	PRU		Revis	IOII NO	ı ı	Page No	1 01 11
PARTS:		1. Conn	ector PBVP-04V-S (W); AV	SS 0.3 Red/White L=197±2	2mm ; Blue L=197±2mm; Brown L=197±2mm; I		7±2mm			JIG:	Insertion Steering	Navigation	
N	0.	F	ROCESS NAME		WORK PROCEDURE/ ILLUS	TRATION				TOOLS/PPE	(QUALITY POIN	TERS
1		P1	Table lay-out	Connector 4B10 0000 (W)/ Bo	A	X Gi	2 layer Na eeen VM tub sunprene) ø .=165±3mm	5			2. No wrong 3. No wrong	provided jig per mod g usage of parts g orientation of conn ged connector	
		1			Revision History		1			Prepared by	Reviewed by	Approved by	Noted by
12/06/24 11/18/24	1 0	Change Initial Iss	ourpose from Pre-launch to Ma	sspro; Additional table lay-out	t.		C. Villanueva C. Villanueva		n/a	Muly	Joseph Horn	A. Arañes	n/o
Eff. Date	Rev. No			Details of Char	nge	M. Ariola Revised	C. Villanueva Reviewed		n/a Noted	M. Ariola Est. Date:	C. Villanueva November 18, 2024		n/a
		!		Domino di dilai					.5.04				

		WORK INSTI	RUCTION			Effectivity Date:		December 06, 2	.024
	Process Name/Title:		ASSEMBLY PRO	CESS		Validity Date:		n/a	
	Model code/Part number:		Customer: TRJ		SUZUKI - SOLIO	Document No.:		WI-ENG-PDE-1	175
	Purpose:		PRE-LAUNCH	MASSPF		Revision No.:	1	Page No.:	2 of 11
PARTS: 1. AVS	SS 0.3 Red/White L=197±2mm	n ; Blue L=197±2mm; Brown L=197±2mm; Black/	/White L=197±2mm			JIG:	1. Insertion 2. Steering		
NO.	PROCESS NAME	WORK PR	ROCEDURE/ ILLUST	RATION		TOOLS/PPE	QUALITY POINTERS		
NO. 2 P1	Wire insertion to Connector PBVP-04V-S (W)	INSERTION SEQUENE FROM LEFT TO RIGHT	TERMINAL ORIENTATION terminal slot 1 using right	WIRE INSERT	L R/W 197 197	STEERING NAVIGATION CONTROLLER	1. No remov 2. Must hav 3. No stuck 4. No defort Impo 1. Inserving to the conduction of the conductio	red wires or wrong e slight movement rup terminal tip med terminal writer and reminder retion of wire must be seen hold the wire not insertion. It Pull-Push-Pull-In. exert extra force. In the Wire PRO-CNG and Strip Length To ger to GL-PRO-AS wish procedure. For to WI-ENG-PDE on a navigation contril	insertion after insertion s/Note/s: be from left to ear terminal roperly Push after e/s: C-017 for olderance /-029 for E-044 for



			WORK IN	ISTRUCTION				Effectivity Date:		December 06, 2	024
		Process Name/Title:	TAPI	NG ASSEMBLY	PROCESS			Validity Date:		n/a	
		Model code/Part number:	Y2R/Y2K / 75N830-7020	Customer:	TRJ Car Mod	: SUZU	KI - SOLIO	Document No.:		WI-ENG-PDE-1	175
		Purpose:	PROTOTYPE	PRE-LAUNCH	MA MA	SPRO		Revision No.:	1	Page No.:	3 of 11
PARTS:	1. AVS	S 0.3 Red/White L=197±2mn	n; Blue L=197±2mm; Brown L=197±2mm; B	lack/White L=197±2mm	l			JIG:	Insertion Steering		
NO.	F	PROCESS NAME	WORK	PROCEDURE/ ILI	LUSTRATION			TOOLS/PPE		QUALITY POIN	TERS
NO. 2	P1	Wire insertion to Connector PBVP-04V-S (W)	INSERTION SEQUENE FROM LEFT RIGHT 1. Get the B/W wire and inserprocess for BR-L-R/W wires. Note: Follow the insertion s	TERMINAL ORIENTATION It to terminal slot 1 usi	WIRE IN 1 B/W 197 R In gright hand. Rep	BR 197 11	3 4 L R/W 97 197	STEERING NAVIGATION CONTROLLER	1. No remov 2. Must hav 3. No stuck- 4. No deforr Impoi 1. Inser right. 2. Plea: during i 2. Make inserted Conduc insertio Do not Docu 1. Refe Wire au 2. Refe Pull-Pu 3. Refe	red wires or wrong i e slight movement a eup terminal tip med terminal retant reminders retion of wire must b se hold the wire ne insertion. e sure wires are pred. ct Pull-Push-Pull- n. exert extra force. ment reference er to WI-PRO-CNC nd Strip Length To er to GL-PRO-ASY ush procedure. er to WI-ENG-PDE g navigation contre	nsertion after insertion s/Note/s: pe from left to pear terminal roperly Push after 2-017 for plerance 2-029 for 3-044 for

					WORK INS	TRUCTION				Effectivity Date:		December 06, 20)24
		Process Name/Title:			TAPING	G ASSEMBLY	PROC	ESS		Validity Date:		n/a	
		Model code/Part number:	Y2R/Y2K	1	75N830-7020A	Customer:	TRJ	Car Model:	SUZUKI - SOLIO	Document No.:		WI-ENG-PDE-11	75
		Purpose:	□F	ROTOTYPE		PRE-LAUNCH		MASSPF	RO	Revision No.:	1	Page No.:	4 of 11
PARTS:	1. AVSS	8 0.3 R/W L=197±2mm; L L=	=197±2mm; Bl	R L=197±2	mm; B/W L=197mm±2	?mm				JIG:	1. Insertion	jig	
NO.	F	PROCESS NAME			WORK P	ROCEDURE/ ILI	LUSTRA	TION		TOOLS/PPE	(QUALITY POIN	TERS
2	P1	Wire insertion to connector PBVP-04V-S (W) (Continuation)		Term Note: Make su: Avoid hir	Depart alignment of te	FRONT OF TERMINAL GOOD Terminal condition in proper alignment to the connector of	nt before	BACK VIE		Inal to connector DIT VIEW OF TERMINAL NO GOOD Terminal codition mality stop the	1. Use provi 2. No wrong 3. No wrong 4. No deforr 5. No stuck 6. One by o Impo 1. Mainsert Push Do no 2. Ple termii 3. Aur replat encor diffict locke 4. Ins left to Docui 1. Refe Wire a 2. Refe Steeri proce 3. Refe Pull-P 4. Refe	ided jig per model y usage of parts y insertion med terminal of terminal of terminal in insertion ment reminders/N take sure wires are led. Conduct Pulliafter insertion. It exert extra forcease hold the wire mal during insertionatically dispose the unit if once untered bend term ulty of insertion ad connector. In it is in it is insertional ment reference/s: It is inserted bend term ulty of insertion ad connector. In it is insertion of wires multiple in it is inserted bend term ulty of insertion ad connector. In it is inserted bend term ulty of insertion ad connector. In it is inserted bend term ulty of insertion ad connector. In it is inserted bend term ulty of insertion ad connector. In it is inserted bend term ulty of insertion ad connector. In it is inserted bend term ulty of insertion ad connector. In it is inserted bend term ulty of insertion ad connector. In it is inserted bend term ulty of insertion additional in its inserted bend term ulty of insertion additional in its inserted bend terminal its inserted bend terminal in its inserted bend terminal in its inserted bend terminal its inserted bend terminal its inserted ben	lote/s: properly Push-Pull- e. s near on. se and hinal, nd half- ust be from C-017 for Tolerance. E-044 for ntroller Y-029 for

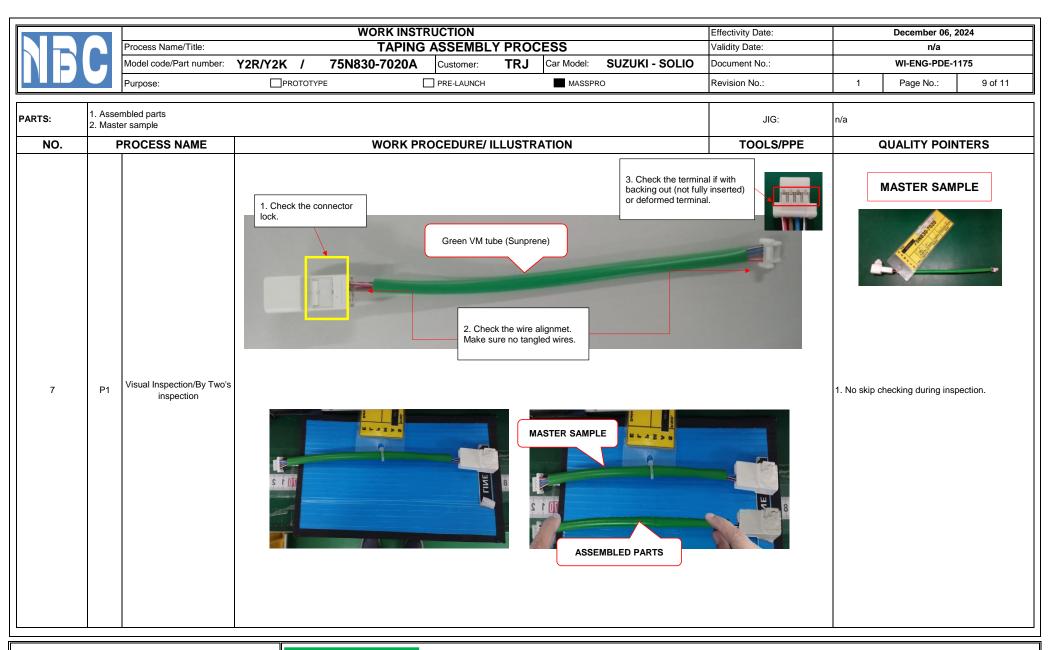
				WORK INSTRUCTION				Effectivity Date:		December 06, 20	24
		Process Name/Title:		TAPING ASSEMBLY	PROC	ESS		Validity Date:		n/a	
		Model code/Part number:	Y2R/Y2K /	75N830-7020A Customer:	TRJ	Car Model:	SUZUKI - SOLIO	Document No.:		WI-ENG-PDE-11	75
		Purpose:	PROTOTYPE	☐ PRE-LAUNCH		MASSPR	0	Revision No.:	1	Page No.:	5 of 11
PARTS:	1. Assy 2. Green	parts n VM tube (Sunprene) ø5 L=	165±3mm					JIG:	1. Insertion j	ig	
NO.	F	ROCESS NAME		WORK PROCEDURE/ II	LUSTR	ATION		TOOLS/PPE	C	QUALITY POINT	TERS
6	P1	Wire insertion to Green VM tube (Sunprene) ø5 L=165±3mm	2. Press the harness from	Press unlock button using left thumb to release in jig. Check the wire insertion condition	ø5 L= insert	the wires.	M tube (Sunprene) sing right hand and Released Rowly remove the	n/a	2. No deform	usage of parts ned terminal Terminal tip must visible	be

	_			WORK INST	TRUCTION				Effectivity Date:		December 06, 2	024
		Process Name/Title:			G ASSEMBLY	Y PROC	ESS		Validity Date:		n/a	
		Model code/Part number:	Y2R/Y2K /	75N830-7020A	Customer:	TRJ	Car Model:	SUZUKI - SOLIO	Document No.:		WI-ENG-PDE-1	175
		Purpose:	PROTOTY		PRE-LAUNCH		MASSPE		Revision No.:	1	Page No.:	6 of 11
PARTS:	1. Conn	ector 4B1080-0000 (W)							JIG:	1. Insertion	jig	
NO.	F	PROCESS NAME		WORK P	ROCEDURE/ II	LLUSTR	ATION		TOOLS/PPE	(QUALITY POIN	TERS
4	P1	Connector setting to insertion jig 4B1080-0000 (W)	Adjustable lock 1. Get the c (W) and inshand.	Corrector 4B1080-0000 ert to jig using right ow the connector	Press 2. P		CONNECTOR O			1. Use the p 2. No wrong 3. No wrong 4. No dama Impoi 1. Cher insertic 2. Auto the unitermina	provided jig per mod gusage of parts gorientation of conriged connector artant reminders. Cet the connector to connector to connector to connector to connector to connector to connector. CONNECTOR LCAPPEARANCE CHAPPEARANCE CH	ector s/Note/s: pefore and replace red bend rtion and

			WORK INST	TRUCTION		Effectivity Date:		December 06, 20)24
		Process Name/Title:	TAPINO	G ASSEMBLY PRO	CESS	Validity Date:		n/a	
		Model code/Part number:	Y2R/Y2K / 75N830-7020A	Customer: TRJ	Car Model: SUZUKI - SOLIO	Document No.:		WI-ENG-PDE-11	75
		Purpose:	PROTOTYPE	PRE-LAUNCH	MASSPRO	Revision No.:	1	Page No.:	7 of 11
PARTS:	1. Assy	parts				JIG:	1. Insertion	jig	
NO.	P	ROCESS NAME	WORK P	ROCEDURE/ ILLUSTR	RATION	TOOLS/PPE	(QUALITY POINT	ΓERS
5	P1	Wire insertion to connector 4B1080-0000 (W)	1. Get the L wire and ins Repeat the process for B	WIRE INSERTION ILLUST X X BR 197 1 X X L 197 R R Sert to terminal slot 1 using B/W-BR-R/W wires.	R/W 197 2 B/W 197 R R R R R R R R R R R R R R R R R R	n/a	2. Must have 3. No stuck- 4. No deform Importa 1. Please terminal of inserted. Conduct after inse Do not ex Docum 1. Refer Wire and 2. Refer	ant reminders/N hold the wire nead during insertion. sure wires are prop Pull-Push-Pull-Pu	Vote/s: r perly ush



				STRUCTION		Effectivity Date:	December 06, 2024			
		Process Name/Title:		IG ASSEMBLY PROC		Validity Date:		n/a		
		Model code/Part number:	Y2R/Y2K / 75N830-7020A	Customer: TRJ	Car Model: SUZUKI - SOLIO	Document No.:		WI-ENG-PDE-11	₁ 75	
		Purpose:	PROTOTYPE	PRE-LAUNCH	MASSPRO	Revision No.:	1	Page No.:	8 of 11	
PARTS:	1. Assy	parts				JIG:	1. Insertion	jig		
NO.	ı	PROCESS NAME	WORK F	PROCEDURE/ ILLUSTR	ATION	TOOLS/PPE	(QUALITY POIN	ΓERS	
6	P1	Connector lock	Connector lock handle 1. Pull down the handle using right hand to lock the connector. Connector Left side Connector Left side	thumb. Then slowly remove lock if properly pressed.	Release to release the lock using left to the harness from jig. Check the Conduct visual checking of lock om side to side (Left to right).	n/a	Importa 1. Manua damaged	ent reminders/Note	nector	



				WORK INST	RUCTION			Effectivity Date:		December 06, 2	2024
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		Model code/Part number:	Y2R/Y2K /	75N830-7020A		TRJ Car Model:	SUZUKI - SOLIO	Document No.:		WI-ENG-PDE-1	175
		Purpose:	PROTOTYP	E	PRE-LAUNCH	MASSP	PRO	Revision No.:	1	Page No.:	10 of 11
PARTS:	n/a							JIG:	n/a		
NO.	F	PROCESS NAME		WORK PI	ROCEDURE/ ILL	USTRATION		TOOLS/PPE	1	QUALITY POIN	ITERS
8	P1	Measurement	White 1 2 E E 5 6 E E R/W BR B/W L			prene tube (Green) Ø5	White	WIRE TYPE TABLE NO Color Wire Type 1 R/W AVSS 0.3 2 BR AVSS 0.3 5 B/W AVSS 0.3 6 L AVSS 0.3 E EMPTY MEASURING TAPE	Import 1. Plea tape wl 2. For I Docur 1. Refe assemb Owarim	ant reminders an se use calibrated/hen getting the me Hatsumono and Oment reference or to WI-PRO-ASY-bly Hatsumono Nationo Inspection g dimension.	d note/s: verified measuring asurement. warimono. /s:



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Die Der	N/Tid		WORK INSTR		DDOC			Effectivity Date:		December 06, 2	024
	ocess Name/Title:			ASSEMBLY				Validity Date:		n/a	
Mo	del code/Part number:		75N830-7020A	Customer:	TRJ	Car Model:	SUZUKI - SOLIO	Document No.:		WI-ENG-PDE-1	175
Pur	rpose:	PROTOTYPE		PRE-LAUNCH		MASSPR	0	Revision No.:	1	Page No.:	11 of 11
PARTS: n/a								JIG:	n/a		
				QUALIT	Y CHEC	CKPOINTS					
				75N8	<mark>30-</mark>	<mark>7020</mark>	4				
1.Check th	ne connector	lock.	CALL COMPANY OF THE PARK	neck the we no tangle			t.Make				
				en VM tube							
			A CONTRACTOR OF THE PARTY OF TH	eck the ter ot fully ns							