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Process Name/ Title:

PACKING INSTRUCTION

Document No:

WI-ENG-PDE-148**WORK INSTRUCTION**

Effective Date:


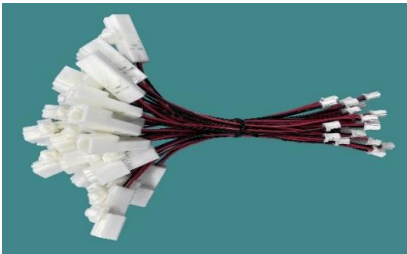





November 5, 2020

Product Code/Name:

Z01-81090-R030B

Customer Code/ Customer:

030B/NBC HayashiRev. No.: **3**Page No.: **Page 2 of 2**

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers
⑥	Spread another Vinyl sheet above the first set of 600pcs		
⑦	Bundle the 25 pcs harness using 1pc. black vinyl tie		
⑧ 	Get vinyl (plastic) bag then put 4 bundles inside. Note: Directions should be alternate for each bundle. Put the ID tag inside then fold the plastic bag.		
⑨	Arrange the packed harness in box as shown in the illustration. (100pcs*2plastics with I.D tag inside) on both side. 1st layer: 2 plastics 2nd layer: 2 plastics 3rd layer: 2 plastics Total of 6 plastics		
⑩	Fold the vinyl sheet. Put NBP Identification tag at the top then warehouse Identification tag at front side of the box.	  Note : If need to attach 4M tag Put 4M tag at the right side	