


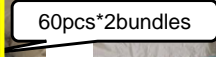









Process Name/ Title: PACKING INSTRUCTION		Document No:	WI-ENG-PDE-1276
WORK INSTRUCTION		Effective Date:	May 15, 2025
Product Code/Name: 7L0166	Customer Code: TRQSS	Rev. No.: 0	Page No.: Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Put Vinyl Sheet (1250 x 1250) inside carton box.		Qty/box	120	60pcs *2bdl's
			Mat'l name	Dim.	Qty.
			DC carton	1131*781	1
			Vinyl sheet	1250*1250	1
			Vinyl bag	420*280	2
②	Put first bundle of products. (60pcs/bundle)		Note : Step number 4 is applicable only in QC FG Inspection .		
③	Put second bundles of products in opposite direction. (60pcs/bundle)	  			
④	Fold the vinyl sheet then close the flaps and put ID tag (Inner tag at the top of the plastic and Outer tag at the right side of the front of the box) .	    Note : If need to attach 4M tag Put 4M tag at the left side			

							Prepared	Reviewed	Approved	Noted
05/15/25	0	Initial issue	A.Hernandez	C. Villanueva	A. Arañes	n/a	A.Hernandez	C. Villanueva	A. Arañes	n/a
Eff./Rev. Date	Rev. no.	Details of change	Prepared	Reviewed	Approved	Noted	Established. date:	May 15, 2025		

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