












Process Name/ Title: PACKING INSTRUCTION		Document No:	WI-QAD-QAC-173
WORK INSTRUCTION		Effective Date:	June 4, 2024
Product Code/Name: 7L0084	Customer Code: TRQSS	Rev. No.: 1	Page No.: Page 1 of 1

No.	Work Procedure/ Illustration					Records/Remarks/ Quality Pointers		
①	<div>① Put Vinyl Sheet (1250 x 1250) inside carton box.</div>	<div>①</div>	<div>①</div>	Qty/box	50	25pcs *2bdls		
				Mat'l name	Dim.	Qty.		
				DC carton	1131*781	1		
				Vinyl sheet	1250*1250	1		
				Vinyl bag	420*280	2		
			Note : ① Step number 5 is applicable only in QC FG Inspection .					
②	Put first bdl of products. (25pcs/bdl)							
③	Put second bdl on the other side with opposite direction (25pcs/bdl)							
① ④	Fold the vinyl sheet.							
⑤	Close the flaps and put ID tag (Inner tag at the top of the plastic and Outer tag at the left side of the front of the box) .	<div>①</div> <div>Note : If need to attach 4M tag Put 4M tag at the right side</div>						
						Prepare	Check	Approve
06/04/2024	1	Change Vinyl Sheet Size from 1520x1500 to 1250x1250; Change picture of no. 1; Modify no. 4 and Addition of no. 5; Modify note.	J. De La Cruz	D.Dadulla	R.Pascua			
Eff./Rev. Date	Rev. no.	Details of change	Prepared	Checked	Approved	Established, date: June 19, 2020		

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