














Process Name/ Title: <b>PACKING INSTRUCTION</b>		Document No:	<b>WI-QAD-QAC-049</b>
WORK INSTRUCTION		Effective Date:	<b>June 4, 2024</b>
Product Code/Name: <b>7L0049</b>	Customer Code: <b>TRQSS</b>	Rev. No.: <b>3</b>	Page No.: <b>Page 1 of 1</b>

No.	Work Procedure/ Illustration					Records/Remarks/ Quality Pointers				
①	<div>③</div> <div>Put Vinyl Sheet ( 1250 x 1250 ) inside carton box.</div>	<div>③</div> 	<div>③</div> 	Qty/box	50 pcs.	25pcs* 2bdls				
				Mat'l name	Dim.	Qty.				
				DC carton	1131*781	1				
				Vinyl sheet	1250*1250	1				
				Plastic vinyl bag	420*280	2				
②	Put first bundle of products. (25pcs.)			Note : <div>③</div> Step number 5 is applicable only in <b>QC FG Inspection</b> .						
③	Put second bundle on upper with opposite direction. (25pcs.)									
<div>③</div> <div>④</div>	Fold the vinyl sheet .									
⑤	Close the flaps and put NBP Identification tag at the top of the plastic and Warehouse Identification tag at the right side of the front of the box .	<div>③</div> 		Note : If need to attach 4M tag Put 4M tag at the left side						
						Prepare	Check	Approve		
06/04/2024	3	Change Vinyl Sheet Size from 1520x1500 to 1250x1250; Change picture of no. 1; Modify no. 4 and Addition of no. 5; Add note.			J. De La Cruz	D.Dadulla	R.Pascua			
08/24/2022	2	Remove "Note: For CSW process disregard step 4 and use Oricon box instead of DC box"			M. Garcia	R. Alcantara	A.Arañes			
07/08/2021	1	Additional note and update location of tags at step number 4			C.Dimailig	M.Lumbres	E.. Mendoza			
10/01/2018	0	Initial Issue : Removal of Silica gel and Bubble Sheet			C.Dimailig	M.Lumbres	E.. Mendoza	J. De La Cruz	D.Dadulla	R. Pascua
Eff./Rev. Date	Rev. No.	Details of change			Revise	Check	Approve	Est. date:	10/01/2018	

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