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| Process Name/ Title: PACKING INSTRUCTION | | Document No: | WI-ENG-PDE-1017 |
| WORK INSTRUCTION | | Effective Date: | August 22, 2024 |
| Product Code/Name: 7L0153 | Customer Code: TRQSS | Rev. No.: 0 | Page No.: Page 1 of 1 |

| No. | Work Procedure/ Illustration | | Records/Remarks/ Quality Pointers | | |
|-----|--|---|-----------------------------------|-----------|-------------|
| ① | Put Vinyl Sheet (1520 x 1500) inside carton box. | | Qty/box | 60 | 30pcs *2bdl |
| | | | Mat'l name | Dim. | Qty. |
| | | | DC carton | 1131*781 | 1 |
| | | | Vinyl sheet | 1520*1500 | 1 |
| | | | Vinyl bag | 420*280 | 2 |
| ② | Put first bundle of products. (30pcs*1bundle) | | | | |
| ③ | Put second bundles of products in opposite direction. (30pcs*2 bundles) | 30pcs*2bundles Plastic Vinyl bag of CSW assy | | | |
| ④ | Fold the vinyl sheet then close the flaps and put ID tag (Inner tag at the top of the plastic and Outer tag at the right side of the front of the box) . | ↓ Note : If need to attach 4M tag Put 4M tag at the left side | | | |

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|----------------|----------|-------------------|------------|---------------|-----------|-------|------------------------------------|----------|----------|-------|
| | | | | | | | Prepared | Reviewed | Approved | Noted |
| 08/22/24 | 0 | Initial issue | D.Castillo | C. Villanueva | A. Arañes | n/a | | | | n/a |
| Eff./Rev. Date | Rev. no. | Details of change | Prepared | Reviewed | Approved | Noted | Established. date: August 22, 2024 | | | |

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