



Process Name/ Title: PACKING INSTRUCTION		Document No:	WI-ENG-PDE-600
WORK INSTRUCTION		Effective Date:	November 24, 2022
Product Code/Name: 57723A Corrugate Tube	Customer Code: TRQSS	Rev. No.: 0	Page No.: Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Put Vinyl Sheet (1520 x 1500) inside carton box.		Qty/box	1000	250pcs 4bds
			Mat'l name	Dim.	Qty.
			DC carton	1131*781	1
			Vinyl sheet	1520*1500	1
			Vinyl bag	420*280	4
②	Put first 2 bundles of products on first layer (250pcs/bundle)				
③	Put another 2 bundles of products on 2nd layer (250pcs/bundle)				
④	Fold the vinyl sheet then close the flaps and put ID tag (Inner tag at the top of the plastic and Outer tag at the right side of the front of the box) .	 <p>Note : If need to attach 4M tag Put 4M tag at the left side</p>			

						Prepared by	Reviewed by	Approved by
11/24/22	0	Initial issue	J. Loterte	C. Villanueva	A. Arañes	J. Loterte	C. Villanueva	A. Arañes
Eff./Rev. Date	Rev. no.	Details of change	Revised	Reviewed	Approved	Established. date:	November 24, 2022	

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