
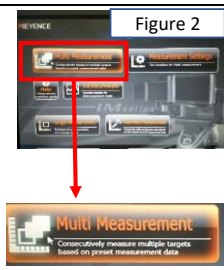
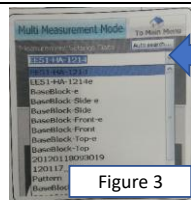
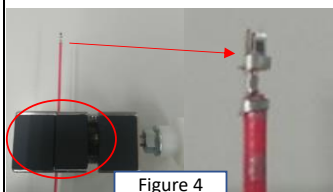
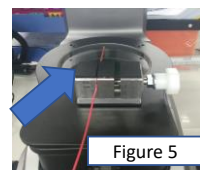

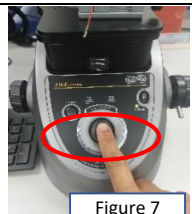

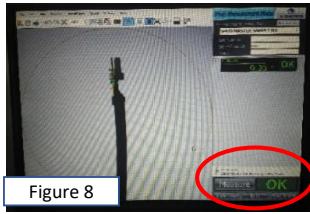
	Process Name/ Title:		Document No:	WI-PRO-CNC-059	
	Cutting and Crimping - How to Check Bend Terminal		Effective Date:	May 2, 2020	
	WORK INSTRUCTION		Rev. No.:	0	
Product Code/Name:	Customer Code:	Rev. No.:	0	Page No.:	Page 1 of 1
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No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers
1	<p>Press "Power Button"(Refer to Figure 1) wait until the monitor have a display</p> <p>Click the "Multi-Measurement Button" in the main menu (Refer to Figure 2)</p>	<div><p>Figure 1</p></div> <div><p>Figure 2</p></div>	
2	<p>Select from the "dropdown list". (Refer to Figure 3)</p>	 <p>Figure 3</p>	<p>Specify the measurement setting data in the measurement setting data specification.</p>
3	<p>Set the wire or the item in the measuring clip. (Refer to figure 4)</p> <p>Note: For crimp wire,terminal must be side view position (top crimp on the right side and bottom crimp on the left side)</p> <p>Place the clip wire near in the stage glass.(Refer to Figure 5)</p>	<div><p>Figure 4</p></div> <div><p>Figure 5</p></div>	<p>If the stage glass or illumination lens is dirty,a measurement error may result.</p> <p>Remove dust with compressed air.If the glass is dirty,Clean it by wiping with a dry cloth.</p>
4	<p>Adjust the height of the Z stage. (Refer to figure 6)</p>	 <p>Figure 6</p>	<p>Rotate clockwise for zoom in</p> <p>Rotate counterclockwise for zoom out</p>
5	<p>Press the "measurement button" (Refer figure 7)</p>	<div><p>Figure 7</p></div> <div></div>	
6	<p>Check the result of the measured item. Then "OK" will appear in the screen (Refer figure 8)</p> <p>Note:if NG stop production and make some adjustment.(Refer to GL-PRO-CNC-007)</p>	 <p>Figure 8</p>	<p>Use terminal specification as reference.</p>
7	Write the result in the wire cutting and crimping daily report		F-PRO-CNC-003
8	Proceed to Mass Production		

Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Prepare	Check	Approve
						W. Valdez	Y. Yamamoto	C. Merin
						Est. date:	04/14/2020	

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