







	Process Name/ Title:		Document No:		WI-PRO-SHM-001		
	Cleaning Wire-Solder Waste Disposal					Effective Date:	
	WORK INSTRUCTION					April 01, 2023	
	Product Code/Name:		Customer Code:		Rev. No.: 1		Page No.: 1 of 1
ALL		1 ALL					

No.	Work Procedure/ Illustration					Records/Remarks/ Quality Pointers				
	Details of work		Illustration		Checkpoint					
1	Place Cleaning wire holder to yellow box for cleaning					<p>CHANGE CLEANING WIRE IMMEDIATELY, IF SOLDER RESIDUE IS DIFFICULT TO REMOVE, HARDEN OR SOME WIRE STARTS TO WORN OUT.</p>				
2	Remove the upper cover and take out the cleaning wire									
3	Unravel cleaning wire in trash can (intended only for solder waste) , Rub to remove solder waste.				<p>DO NOT USE ESD GLOVES WHEN CLEANING OF SOLDER WASTE. USE THE RUBBER GLOVES PROVIDED</p> <p>Compare to boundary sample</p>					
4	Put cleaning wire into holder. (Clean side has to be face to bottom)				<p>If wire is sticking out of case, cut wire and reduce volume.</p>					
5	Put cleaner into blue box after cleaning Return to each line after.									
						Prepare	Check	Approve		
04/01/2023	1	Change Customer Code			L. Famodulan	W. Habla	O. Merin			
06/01/2017	0	Work Instruction from NBC Japan.Initial issue			A. Yocor	O. Merin	T. Sugiyama	L. Famodulan	W. Habla	O. Merin
Eff./Rev. Date	Rev. No.	Details of change			Revise	Check	Approve	Est. Date:	06/01/2017	

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