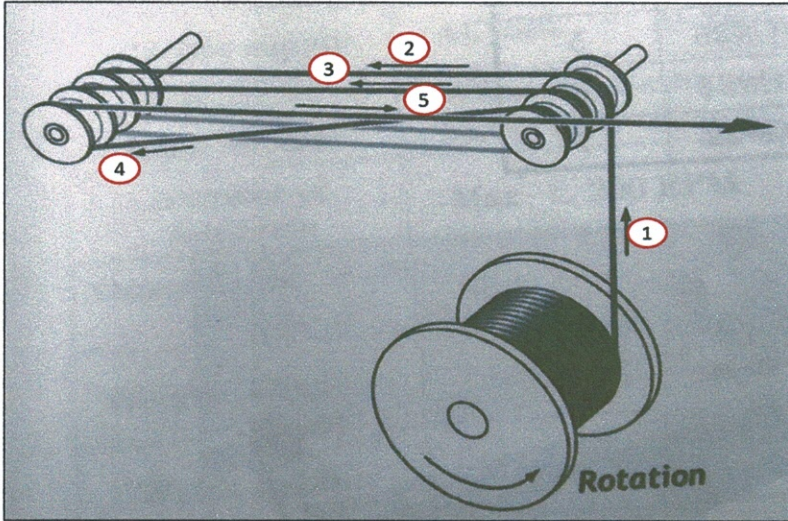
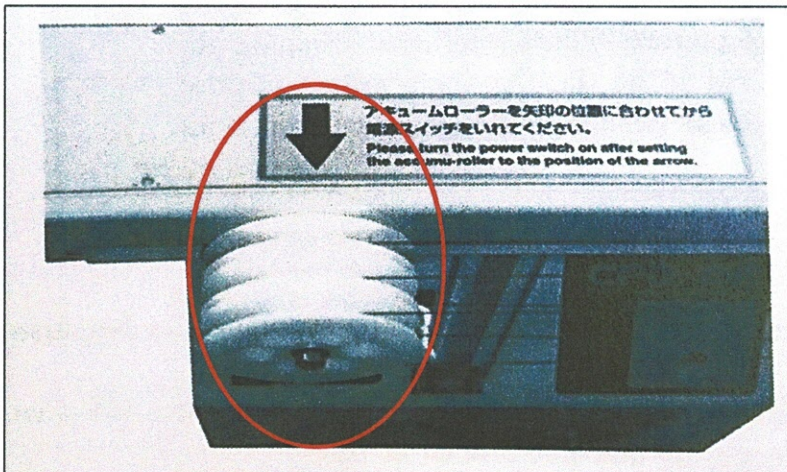


Process Name/ Title: <b>How to set-up civus wire on wire guide roller</b>		Document No:	<b>WI-PRO-CNC-056</b>
<b>WORK INSTRUCTION</b>		Effective Date:	<b>September 1, 2018</b>
Product Code/Name: <b>ALL</b>	Customer Code: <b>ALL</b>	Rev. No.: <b>0</b>	Page No.: <b>Page 1 of 1</b>

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
	<p>1. Set wire bobbin cart. Then held with bobbin cart.</p> <p>2. Bobbin stopper must be fixed <u>solidly</u>.  <i>Note : If is not solid, it may cause injuries due to falling down.  If it is loose, it can't be synchronized with processing machine</i></p> <p>3+. The wire rod is let through the pulley in-order, from right and front side.</p> <p>4. Follow the following step.</p>  <p>5. Turn bobbin with your hand in order the accumulator pulley be adjusted at the position of the arrow.  See picture below.</p>  <p>6. After set-up of wire, check again the wire alignment prior proceeding to mass production.</p> <p>* If any abnormality <b>STOP-CALL-WAIT</b>.</p>	

Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Prepare	Check	Approve
						W. Valdez	W. Carillon	O. Merin
						Est. date:	09/01/2018	