








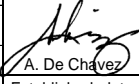
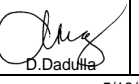
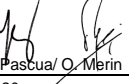
	Process Name/ Title:		Document No:	WI-QAD-QAC-168
	<b>PACKING INSTRUCTION</b>		Effective Date:	October 17, 2204
	Product Code/Name:	Customer Code:	Rev. No.:	Page No.:
	7L0086	TRQSS	4	Page 1 of 1

No.	Work Procedure/ Illustration				Records/Remarks/ Quality Pointers			
①	Put Vinyl Sheet (1250 x 1250) inside carton box.			Qty/box	60 	30pcs *2bdls		
				Mat'l name	Dim.	Qty.		
				DC carton	1131*781	1		
				Vinyl sheet	1250*1250	1		
				Vinyl bag	420*280	2		
②	Put first bdl of products. (30pcs/bdl) 			Note : Step number 5 is applicable only in <b>QC FG Inspection</b> .				
③	Put second bdl on the other side with opposite direction (30pcs/bdl) 							
④	Fold the vinyl sheet							
⑤	Put ID tag (Inner tag) at the top of the plastic and close the flaps then put Outer tag at the left side of the front of the box.						Note : If need to attach 4M tag Put 4M tag at the right side	
					Prepare	Check	Approve	
10/17/2024	4	Change quantity per bundle from 25 pcs to 30 pcs Change total packing quantity from 50pcs to 60pcs	A. De Chavez	D.Dadulla	R.Pascua/ O. Merin	 A. De Chavez	 D. Dadulla	 R. Pascua/ O. Merin
6/4/2024	3	Change Vinyl Sheet Size from 1520x1500 to 1250x1250; Change picture of no. 1; Modify no. 4 and Addition of no. 5; Add note.	J. De La Cruz	D.Dadulla	R.Pascua			
8/24/2022	2	Remove "Note: For CSW process disregard step 4 and use Oricon box. instead of DC box"	M. Garcia	R. Alcantara	A.Arañes			
07/30/2020	1	Change color of connector from White to Black and additional note for 4M attachment and CSW process	C.Dimailig	M.Lumbres	E.. Mendoza			
5/18/2020	0	Initial Issue	C.Dimailig	M.Lumbres	E.. Mendoza			
Eff./Rev. Date	Rev. no.	Details of change	Prepared	Checked	Approved	Established. date:	5/18/2020	