





	Process Name/ Title:		Document No:		WI-QAD-QAC-006		
	PACKING INSTRUCTION		Effective Date:		July 5, 2024		
	WORK INSTRUCTION						
Product Code/Name:		Customer Code:		Rev. No.: 5		Page No.: Page 1 of 1	
7L0030		TRQSS					

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers			
①	⑤ Put Vinyl Sheet (1250 x 1250) inside carton box.		Qty/box	128	64pcs*2bdl	
			Mat'l name	Dim.	Qty.	
			DC carton	1131*781	1	
			Vinyl sheet	1250*1250	1	
			Vinyl bag	420*280	2	
Note : ⑤ Step number 5 is applicable only in QC FG Inspection.						
②	Put first bdl of products. (64pcs.)					
③	Put second bdl on upper with opposite direction. (64pcs.)					
④	Fold the vinyl sheet					
⑤	Close the flaps and put NBP Identification tag at the top of the plastic and Warehouse Identification tag at the right side of the front of the box).		 <p>Note : If need to attach 4M tag Put 4M tag at the left side</p>			
07/05/2024	5	Change Vinyl Sheet Size from 1520x1500 to 1250x1250; Change picture of no. 1; Modify no. 4 and Addition of no. 5; Add note.	J. De La Cruz	D.Dadulla	R.Pascua	
09/20/2022	4	Remove "Note: Step number 4 is applicable only in FG inspection"	M. Garcia	R. Alcantara	A. Arañes	
12/16/2021	3	Change quantity per bundle from 44 to 64 pcs. and from 88 to 128 pcs. per box	M. Garcia	R. Alcantara	A. Arañes	
05/27/2021	2	Update step number #4 and put additional note	C.Dimalig	M.Lumbres	E. Mendoza	
10/01/2018	1	Change quantity per box :quantity per bundle and removal of Silica gel.	C.Dimalig	M.Lumbres	E. Mendoza	
06/07/2018	0	Initial Issue	C.Dimalig	M.Lumbres	E. Mendoza	
Eff/Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Est. date: 06/07/2018

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