








	Process Name/ Title:		Document No:	WI-ENG-PDE-301
	PACKING INSTRUCTION		Effective Date:	July 6, 2021
	Product Code/Name:	Customer Code/ Customer:	Rev. No.:	Page No.:
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No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers			
①	Spread Vinyl sheet inside folding box.			Qty/box	300	25pcs*12bdl
				Mat'l name	Dim.	Qty.
				Oricon box	386*55*243	1
				Vinyl sheet	1520*1500	1
				Vinyl bag	420*280	12
②	Put the products inside the box (25pcs* 4 bundles) Note: 2 bundles per layer	 				
		1st Layer 2nd Layer				
③	Put the products inside the box (25pcs* 4 bundles) Note: 2 bundles per layer	 				
		3rd Layer 4th Layer				
④	Put the products inside the box (25pcs* 4 bundles) Note: 2 bundles per layer	 				
		5th Layer 6th Layer				
⑤	Fold the vinyl sheet. Put NBP Identification tag at the top then warehouse Identification tag at front side of the box.	 				
		Note : If need to attach 4M tag Put 4M tag at the left side				

							Prepared	Checked	Approved	Noted
07/06/21	0	Initial Issuance	J. Loterte	C. Villanueva	A. Shimamura	A. Arañes	J. Loterte	C. Villanueva	A. Shimamura	A. Arañes
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Noted	Establish Date: July 6, 2021			

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