

Work Procedure/ Illustration

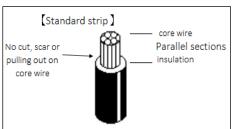
## **Good Condition of Cutter Blade**

### Result must be:

No.

- 1. Insulation and core wire must be parallel.
- 2. There should be no scar, cut or pulling out on core wire. 

  ※ (Except for IRRAX cord)



Machine Operator/Leader/F reeman

Person In-Charge

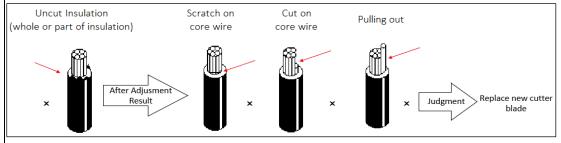
Α

# **No Good Condition of Cutter Blade**

#### Result must be:

(1) Incomplete cut on insulation

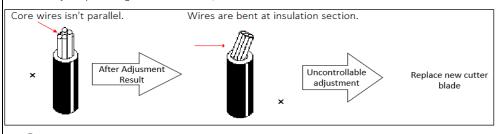
\* Adjust by lowering core diameter and/or cutter move back value.



Leader / Maintenance

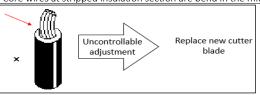
(2) Top of core wire is uneven.

\* Adjust by lowering core diameter and/or cutter move back value.



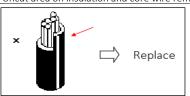
Leader / Maintenance

3 Core wires at stripped insulation section are bend in the middle.



Leader / Maintenance

4 Uncut area on insulation and core wire remains.



Leader / Maintenance

## No. of Shots for Cutter Blade Replacement - 1,000,000 shots

### Note:

Rev. No.

💥 If the number of shots did not reach the standard quantity but adjustment is no more controllable, replace the blade.

Maintenance

July 10, 2017

※ If shots had reached more than the standard quantity but no problem occurred, check again the core wire.

Details of change

10/9/2024 1 Consider to include the PIC for the replacement of cutter blade W. Bergado C. Calayan W. Carbillon O7/10/2017 0 Initial issue. Prepare Check Approve W. Bergado C. Calayan W. Carbillon V. C

Check

Approve

Est. date

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DCC Starr