













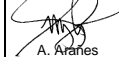
	Process Name/ Title:		Document No:		WI-ENG-PDE-499	
	<b>PACKING INSTRUCTION</b>		Effective Date:		April 27, 2022	
	<b>WORK INSTRUCTION</b>		Rev. No.: 0		Page No.: Page 1 of 1	
	Product Code/Name: <b>7H0422W7020</b>	Customer Code: <b>NBS</b>				

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Put Vinyl Sheet (1520 x 1500) inside the box.		Qty/ Box	480 pcs	10pcs* 48bdls
			Mat'l name	Dim.	Qty
			Master Box	535*360* 150 mm	1
			Vinyl Sheet	1520*1500	1
			Partition Board	343*510	2
			Plastic Vinyl Bag	300*200mm	48
②	Put 16 bdls of products. (10pcs/bdl) in opposite direction.		<b>Note :</b> 1. For CSW use Orion box instead of DC box. 2. Step number 7 is applicable only in QC FG Inspection.		
③	Put partition board on layer 2 Put 16 bdls of products.(10 pcs/bdl) in opposite direction.	  			
④	Put partition board on layer 3 Put 16 bdls of products.(10 pcs/bdl) in opposite direction.	  			
Make sure that the inner tag indicates the correct terminal expiration date.					
One bundle has NBS inner tag inside the vinyl bag					
⑤	Fold the vinyl sheet.		<b>SAMPLE INNER TAG</b> 		
⑥	Clip NBP Identification tag and NBS Tag at the left side of the box				
⑦	Attach NBS Identification tag at the left side of the box and NBP warehouse tag in the right side of the box.		<b>Note :</b> If need to attach 4M tag Put 4M tag at the left side		
			Prepare	Check	Approve
					
04/27/2022	0	Initial Issue	J. Loterte	C. Villanueva	A. Arañes
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve
			Est. date	April 27, 2022	