







	Process Name/ Title: PACKING INSTRUCTION		Document No: WI-QAD-QAC-100
	WORK INSTRUCTION		Effective Date: May 10, 2023
	Product Code/Name: 7M0533	Customer Code: TRJ	Rev. No.: 1
			Page No.: Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside folding bag		Qty/box	72	18pcs*4bdls
			Mat'l name	Dim.	Qty.
			Oricon box	386*55*243	1
			Vinyl sheet	1520*1500	1
			Partition board	343*510	1
			Vinyl bag	420*280	4
②	Put products (18pcs*2bdl)		Note : 1. Step number 5 is applicable only in QC FG Inspection.		
③	Lay out partition board.				
④	Put products (18pcs*2bdl) on 2nd layer				
⑤	Fold the vinyl sheet. Put NBP Identification tag at the top. Then Warehouse Identification tag at lower right side of the box.				
		 If need to attach 4M tag Put 4M tag at the upper left side of the box			

						Prepared	Checked	Approved
05/10/2023	1	Update 4M tag attachment and additional note	M. Garcia	D. Dadulla	A. Arañes			
12/11/2018	0	Initial issue : Separate Packing Instruction from WI-QAD-QAC-033	C.Dimailig	M.Lumbres	E.Mendoza	M. Garcia	D. Dadulla	A. Arañes
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Established date: December 11 2018		

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