
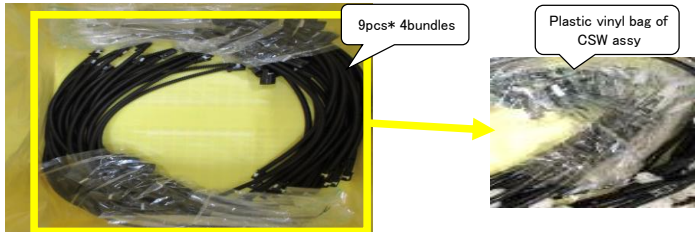
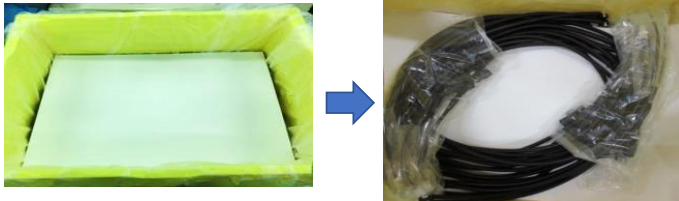
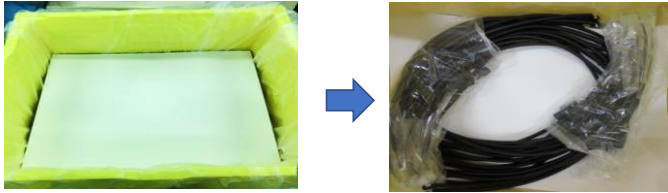
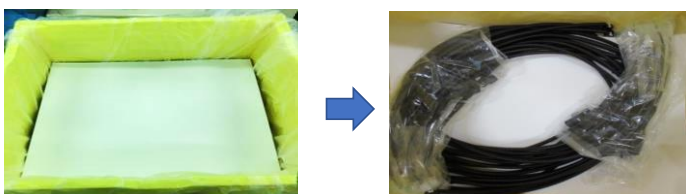

	Process Name/ Title:		Document No:	WI-ENG-PDE-622
	PACKING INSTRUCTION		Effective Date:	January 19, 2023
	Product Code/Name:	Customer Code/ Customer:	Rev. No.:	Page No.:
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No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside folding box.		Qty/box	144	9pcs* 16bdls
			Mat'l name	Dim.	Qty.
			Oricon box	386*55*243	1
			Vinyl sheet	1520*1500	1
			Partition board	343*510	3
			Vinyl bag	300*200	16
②	Put first bundle of products. (9pcs* 4bundles)			Note : Step 5 is applicable only to QC FG inspection.	
③	Layout partition board Put the products (9pcs* 4 bundles) on the 2nd layer	 2nd Layer			
④	Layout partition board Put the products (9pcs* 4 bundles) on the 3rd layer	 3rd Layer			
⑤	Layout partition board Put the products (9pcs* 4 bundles) on the 4th layer	 4th Layer			
⑥	Fold the vinyl sheet.  Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box.	 Note : If need to attach 4M tag Put 4M tag at the left side of the box			

01/19/23	0	Initial Issue	M. Ariola	J. Loterte	C. Villanueva	A. Arañes	Prepared by M. Ariola	Reviewed by J. Loterte	Approved by C. Villanueva	Noted by A. Arañes
Eff. Date	Rev. No.	Details of change	Prepared by	Reviewed by	Approved by	Noted by	Establish Date:	January 19, 2023		

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