

Process Name/ Title:	_		WI-ENG-PDE-951			
PACKING INSTRUC	Documer	nt No:				
WORK INSTRUCTION			Date:	July 04, 2024		
Product Code/Name:	Customer Code:					
71.0457	TROOP	Rev. No.:	0	Page No.:	Page 1 of 1	

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No.	Work Procedure/ Illustration							Records/Remarks/ Quality Pointers		
	Put Vinyl					Qty/box	240	60pcs *4bdls		
1	Sheet (1	250 x 1250)		6 40 000 000				Mat'l name	Dim.	Qty.
	inside	carton box.						DC carton	1131*781	1
					1/6			Vinyl sheet	1250*1250	1
				()				Vinyl bag	420*280	4
3	with oppo (60)	ls of products posite direction. pcs/bdl)								
4	Close the flaps and put ID tag (Inner tag at the top of the plastic and Outer tag at the right side of the front of the box).									
5				!		ed to attach				
							Prepare	Ch	eck	Approve
							_			
							Okumen di	N South	2) form	
07/04/2024 Eff./Rev. Date	0 Rev. no.		Initial issue. Details of change	A.Hernandez Prepared	C.Villanueva Checked	A.Arañes Approved	A.Hernande: Established. da	C.Villa	July 04, 202	A (Arañes)
LII./INGV. Dale	INCV. HU.		Dotalio of Griange						. ,, 202	

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