

Process Name/ Title:

PACKING INSTRUCTION

WORK INSTRUCTION Product Code/Name:

Customer Code/ Customer:

Effective Date:

Document No:

July 2, 2024

WI-QAD-QAC-216

7R0117

TRMX

Rev. No.:

4

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									Records/Remarks/			
No.			Work Procedure/ Illustration						Quality Pointers			
1		0 x 1250)						Q	ty./box	144 pcs.	36pcs x 4bdls	
	Put Vinyl S								MAT	Γ'L NAME	DIMENSION	QTY.
	inside TRM								TR	MX box	544 x 370 x 228 mm	1
				1. 7				4	Vin	yl sheet	1250 x 1250	1
2		ne box e direction per	36pcs X 2bdls	4		1s	t LAYER		Parti	tion board	343 x 510	1
	Put the produc								Vii	nyl bag	420 x 280	4
	(opposite direction bundle								Note :			
	(36pcs x 2 bi		Plastic vinyl hag of						1. For MR Switch assembly process, use			
			Plastic vinyl bag of MRSW assy						oricon box instead of TRMX box.			
3									Step 6 is applicable in QC FG inspection only.			
	Lay-out partition board								·	·		
4	Put another bundles inside the box (opposite direction per bundle) (36pcs x 2 bundles)			:= =		2n	d LAYER					
	Fold the vinyl sheet.				1	1						
(5)			N/A									
						1						
								1 1				
6	Put NBP Identification tag at the top and tape the flaps (two side and top portion). Then Warehouse Identification tag at right side of the box.		RUGER									
			The state of the s									
						eft side of	ich 4M tag. F the box	Put 4M				
								Prepare	d by	Reviewed by	Approved by	Noted by
07/02/2024			ze from 1520x 1500 to 1250 x1250 should be 72pcs (36pcs x 2 bundles) only	S. Malabuyoc	R. Pascua	O.Merin	N/A					
	per orio	ricon box"; Include additional note for MR switch to use n box instead of TRMX box; Change note* Step 3 to Step 5										
06/07/2023	to Step	5 is applicable	e only in QC FG inspection; Change from WI-ENG-PDE-581 to WI-QAD-QAC-							1	\cap	

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Eff. Date Rev. No.

Change box/bundle quantity from 200 (50pcs*2bundles) to 144 (36pcs*4 bundles) for the convinience in closing the box and

Details of change

eliminate the risks due to bulky packaging.

NBC (Philippines) MASTER COPY

M. Garcia

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Prepared

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Checked

O.Merin

Approved

Noted

malder

9. Malabuyoc

Establish Date:

August 12, 2022