










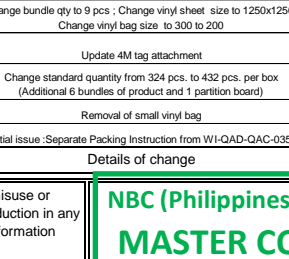
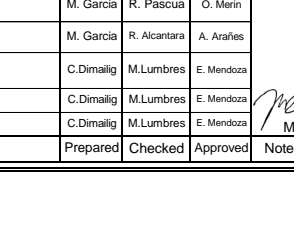





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|---|----------------------|----------------|-----------------|--|-----------------------|--|
|  | Process Name/ Title: | | Document No: | | WI-QAD-QAC-095 | |
| | PACKING INSTRUCTION | | Effective Date: | | June 21, 2024 | |
| | WORK INSTRUCTION | | Rev. No.: 4 | | Page No.: Page 1 of 1 | |
| Product Code/Name: | | Customer Code: | | | | |
| 7M0585 | | TRJ | | | | |

| No. | Work Procedure/ Illustration | | Records/Remarks/ Quality Pointers | | | |
|-----|--|---|--|--|-------------|--|
| ① | Spread Vinyl sheet inside oricon box |  | Qty/box | 432 ⁴ | 9pcs* 48bdl | |
| | | | Mat'l name | Dim. | Qty. | |
| | | | Oricon box | 386*55* 243 | 1 | |
| | | | ⁴ Vinyl sheet | 1250 *1250 | 1 | |
| | | | ⁴ Vinyl bag | 300*200 | 48 | |
| | | | Partition board | 343*510 | 3 | |
| ② | Put products (9pcs*12bdl) |  | Note : 1. Step number 6 is applicable only in QC FG Inspection. | | | |
| ③ | Lay out partition board. Put products (9pcs*12bdl) on 2nd layer. |  | | | |  |
| | |  | | | |  |
| ④ | Lay out partition board. Put products (9pcs*12bdl) on 3rd layer. |  | | | |  |
| | |  | | | |  |
| ⑤ | Lay out partition board. Put products (9pcs*12bdl) on 4th layer. |  |  | | | |
| ⑥ | Fold the vinyl sheet. Put NBP Identification tag at the top. Then Warehouse Identification tag at lower right side of the box. |  |  | If need to attach 4M tag Put 4M tag at the upper left side of the box | | |
| | | | | | | |

| Eff. Date | Rev. No. | Details of change | Prepared | Checked | Approved |
|------------|----------|--|-----------|--------------|------------|
| 6/21/2024 | 4 | Change bundle qty to 9 pcs : Change vinyl sheet size to 1250x1250; Change vinyl bag size to 300 to 200 | M. Garcia | R. Pascua | O. Merin |
| 5/11/2023 | 3 | Update 4M tag attachment | M. Garcia | R. Alcantara | A. Arañes |
| 05/10/2021 | 2 | Change standard quantity from 324 pcs. to 432 pcs. per box (Additional 6 bundles of product and 1 partition board) | C.Dimalig | M.Lumbres | E. Mendoza |
| 03/15/2019 | 1 | Removal of small vinyl bag | C.Dimalig | M.Lumbres | E. Mendoza |
| 11/28/2018 | 0 | Initial issue -Separate Packing Instruction from WI-QAD-QAC-035 | C.Dimalig | M.Lumbres | E. Mendoza |
| | | | Prepared | Checked | Approved |

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