









	Process Name/ Title: PACKING INSTRUCTION		Document No: WI-QAD-QAC-121
	WORK INSTRUCTION		Effective Date: June 21, 2024
	Product Code/Name: 7M0596	Customer Code: TRJ	Rev. No.: 3 Page No.: Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside oricon box		Qty/box	432 ³	9pcs* 48bdls
			Mat'l name	Dim.	Qty.
			Oricon box	386*55* 243	1
			Vinyl sheet	1250 *1250	1
			Vinyl bag	300*200	48
			Partition board	343*510	3
②	Put products (9pcs*12bdls)		Note : 1. Step number 5 is applicable only in QC FG Inspection .		
③	Lay out partition board. Put products (9pcs*12bdls) on 2nd layer	 			
④	Lay out partition board. Put products (9pcs*12bdls) on 3rd layer	 			
⑤	Lay out partition board. Put products (9pcs*12bdls) on 4th layer	 			
⑥	Fold the vinyl sheet. Put NBP Identification tag at the top. Then Warehouse Identification tag at lower right side of the box.	  <p>If need to attach 4M tag Put 4M tag at the upper left side of the box</p>			

6/21/2024	3	Change bundle qty to 9 pcs ; Change vinyl sheet size to 1250x1250; Change vinyl bag size to 300 to 200	M. Garcia	R. Pascua	O. Merin	Prepared	Checked	Approved
5/9/2023	2	Update 4M tag attachment	M. Garcia	D. Dadulla	A. Arañes			
6/3/2020	1	Connector change from color white to black and correct the quantity of bundle from 18pcs to 24pcs.	C.Dimailig	M.Lumbres	E. Mendoza			
04/16/2019	0	Initial issue	C.Dimailig	M.Lumbres	E. Mendoza			
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Establish Date: April 16 2019		

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