


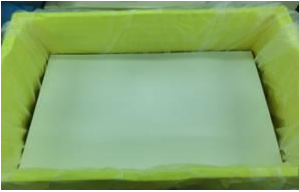







	Process Name/ Title:		Document No:		WI-ENG-PDE-954	
	WORK INSTRUCTION		Effective Date:		October 11, 2024	
	Product Code/Name:	Customer Code/ Customer:	Rev. No.:	Page No.:		
	7N0208	TRJ	1	Page 1 of 1		

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers							
①	Place the sheet inside the oricon		Qty/box	144	18pcs* 8bdls					
			Mat'l name	Size	Qty.					
			Oricon box	386*55*243	1					
			Vinyl sheet	1250*1250	1					
			Partition board	343*510	3					
			Vinyl bag	280*420	8					
②	Put the product (18pcs*2bundles)	 	Note : Step 6 is applicable only to QC FG inspection.							
③	Layout partition board inside) Put the product (18pcs*2bundles)	 								
④	Layout partition board inside) Put the product (18pcs*2bundles)	 								
⑤	Layout partition board inside) Put the product (18pcs*2bundles)	 								
⑥	Fold the vinyl sheet. Put NBP Identification tag at the top.Then warehouse Identification tag at lower right side of the box.	 								
Note : If need to attach 4M tag Put 4M tag at the left side of the box										
10/11/24	1	Change sequence proces no. 2 from 9 pcsx2 bundles to 18 pcsx 2 bundles	A.Hernandez	C.Villanueva	A. Arañes	n/a	Prepared by	Reviewed by	Approved by	Noted by
07/04/24	0	Initial Issuance	A.Hernandez	C.Villanueva	A. Arañes	n/a	A.Hernandez	C.Villanueva	A. Arañes	n/a
Eff. Date	Rev. No.	Details of change	Prepared by	Reviewed by	Approved by	Noted by	Establish Date:	July 04, 2024		

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