





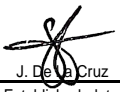
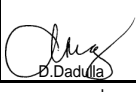
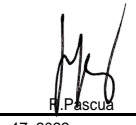




Process Name/ Title: PACKING INSTRUCTION		Document No:	WI-QAD-QAC-238
WORK INSTRUCTION		Effective Date:	June 19, 2024
Product Code/Name: 7L0127	Customer Code: TRQSS	Rev. No.: 1	Page No.: Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	① Put Vinyl Sheet (1250 x 1250) inside carton box.		Qty/box	50	25pcs #2bdl
			Mat'l name	Dim.	Qty.
			DC carton	1131*781	1
			Vinyl sheet	1250*1250	1
			Vinyl bag	420*280	2
②	Put first bundle of products. (25pcs/bundle)		Note: ① Step number 5 is applicable only in QC FG Inspection.		
③	Put second bundles of products in opposite direction. (25pcs/bundle)				
④	Fold the vinyl sheet				
⑤	Close the flaps and put ID tag (Inner tag at the top of the plastic and Outer tag at the right side of the front of the box) .	  Note : If need to attach 4M tag Put 4M tag at the left side			

06/19/22	1	Change document control no. from WI-ENG-PDE-382; Change Vinyl Sheet Size from 1520x1500 to 1250x1250; Change picture of no. 1; Modify no. 4 and Addition of no. 5; Add note.	J. De La Cruz	D.Dadulla	R.Pascua			
01/17/22	0	Initial issue	K. Doria	J. Loterte	C. Villanueva	J. De La Cruz	D. Dadulla	R. Pascua
Eff./Rev. Date	Rev. no.	Details of change	Revised	Checked	Approved	Established. date:	January 17, 2022	

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