







	Process Name/ Title:		Document No:	WI-QAD-QAC-065
	PACKING INSTRUCTION		Effective Date:	June 14, 2024
	Product Code/Name:	Customer Code/ Customer:	Rev. No.: 3	Page No.: Page 1 of 1
	7M0647	TRJ		

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside folding box.		Qty/box	108	3 9pcs* 12bdl's
			Mat'l name	Dim.	Qty.
			Oricon box	386*55*243	1
			Vinyl sheet	1250* 1250	1
②	Put the products inside the box (9pcs* 4 bundles)		Partition board	343* 510	2
			Vinyl bag	300* 200	3 12
③	Layout partition board Put the products (9pcs* 4 bundles) on the 2nd layer	 → 	Note : Step 6 is applicable only to QC FG inspection.		
③	Layout partition board Put the products (9pcs* 4 bundles) on the 3rd layer	 → 			
④	Fold the vinyl sheet. Put NBP Identification tag at the top. Then Warehouse Identification tag at lower right side of the box.	  <p>Note : If need to attach 4M tag .Put 4M tag at the left side of the box</p>			

						Prepared	Checked	Approved
6/14/2024	3	Change bundle quantity from 18 pcs to 9pcs ; Change vinyl bag size from 420x280 to 300x200	M. Garcia	R. Pascua	O. Merin			
7/10/2021	2	Additional Note and update location of tags in step number 5	C. Dimailig	M. Lumbres	E. Mendoza			
3/15/2019	1	Removal of Small Vinyl Bag	C. Dimailig	M. Lumbres	E. Mendoza			
11/10/2018	0	Initial Issue	C. Dimailig	M. Lumbres	E. Mendoza			
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Establish Date: November 10, 2018		