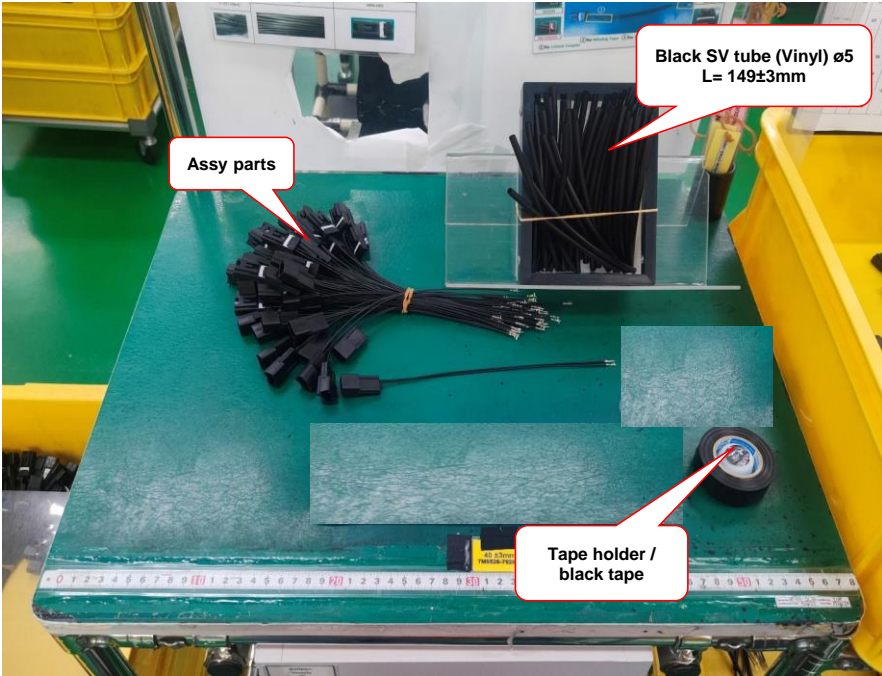
	WORK INSTRUCTION				Effectivity Date:	July 10, 2024		
	Process Name/Title: TAPING ASSEMBLY PROCESS				Validity Date:	n/a		
	Model code/Part number: 310D / 7M0526-7020C		Customer: TRJ	Car Model: TOYOTA RAV4	Document No.:	WI-ENG-PDE-031		
	Purpose: <input type="checkbox"/> PROTOTYPE <input type="checkbox"/> PRE-LAUNCH <input checked="" type="checkbox"/> MASSPRO				Revision No.:	8	Page No.:	1 of 4


PARTS:		1. Assy parts (Connector 6098-3803 (B); AVSSf 0.3 wires L= 221±2mm); Black SV tube (Vinyl) ø5 L=149±3mm; Black tape			JIG:	n/a	
NO.	PROCESS NAME	WORK PROCEDURE/ ILLUSTRATION			TOOLS/PPE	QUALITY POINTERS	
1	P1	Table Lay-out	<div> <div>TABLE LAY-OUT</div>  </div>			<div> <p>Safety Instruction Be sure to wear prescribed personal protective equipment during operation (gloves, finger cots, etc.)</p> <p>Housekeeping 1. Maintain and always practice 5's. 2. Personal things on the workplace is prohibited. Keep it in your locker.</p> <p>Alert level For any trouble, inform the Assembly Assistant Supervisor or Line Leader for immediate corrective action.</p> </div>	<p>Document reference/s: 1. Please refer to WI-ENG-PDE-105 for Offline assembly process.</p> <p>1. No missing parts/tools 2. No excess parts/tools</p>


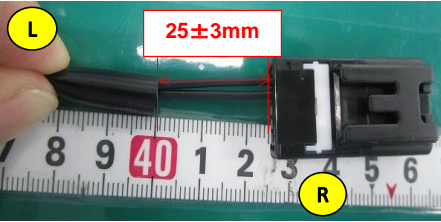
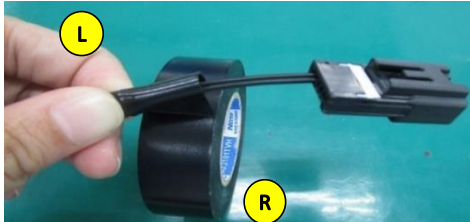



Revision History						Prepared by	Reviewed by	Approved by	Noted by
07/10/24	8	Inclusion of car model "TOYITA-RAV 4". Improved Measurement and Visual inspection/Quality checkpoints.	D.Castillo	C. Villanueva	A. Arañes	n/a			
06/05/23	7	Inclusion of all improvements (Table lay-out; important reminders and note/s; Document references; By two's inspection; Quality checkpoints).	J. Loterte	C. Villanueva	A. Shimamura	A. Arañes			
07/01/21	6	Removal of markings.	J. Loterte	C. Villanueva	A. Shimamura	A. Arañes			
Eff. Date	Rev. No	Details of Change	Revised	Reviewed	Approved	Noted	Est. Date:	November 21, 2018	

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	Purpose: <input type="checkbox"/> PROTOTYPE <input type="checkbox"/> PRE-LAUNCH <input checked="" type="checkbox"/> MASSPRO				Revision No.:	8	Page No.:	2 of 4

PARTS:	1. Assy parts 2. Black SV tube (Vinyl) $\phi 5$ L= 149 \pm 3mm 3. Black tape			JIG:	n/a
NO.	PROCESS NAME	WORK PROCEDURE/ ILLUSTRATION		TOOLS/PPE	QUALITY POINTERS
2	Wire insertion to Black SV tube (Vinyl) $\phi 5$ L= 149 \pm 3mm	 <div>1. Get the Black SV tube (Vinyl) $\phi 5$ L= 149\pm3mm using right hand then insert the Black wires.</div>		n/a	1. No wrong usage of parts 2. No deformed terminal
3	P1 Taping Vinyl tube to wire near connector	  <div>1. Hold the Vinyl tube and measure the end of the vinyl tube up to connector 25mm.</div> <div>2. Get the BLACK TAPE and start taping using both hands.</div> <div>Note: <i>This part is controlled based on the drawing.</i></div>  <div>3. After taping, check the measurement, wire alignment and tape condition.</div>		<div>Measuring tape</div> 	1.No flip out tape. 2.No tape peeling. 3.No loose tape 4. No wrong use of tape <div>Wire alignment tolerance</div>  Document reference/s: 1. Please refer to WI-PRO-ASY-001 for taping procedure. Important reminders/notes: 1. Please use calibrated/verified measuring tape when getting the measurement.

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310D / 7M0526-7020CCustomer: **TRJ**

Car Model:

TOYOTA RAV4

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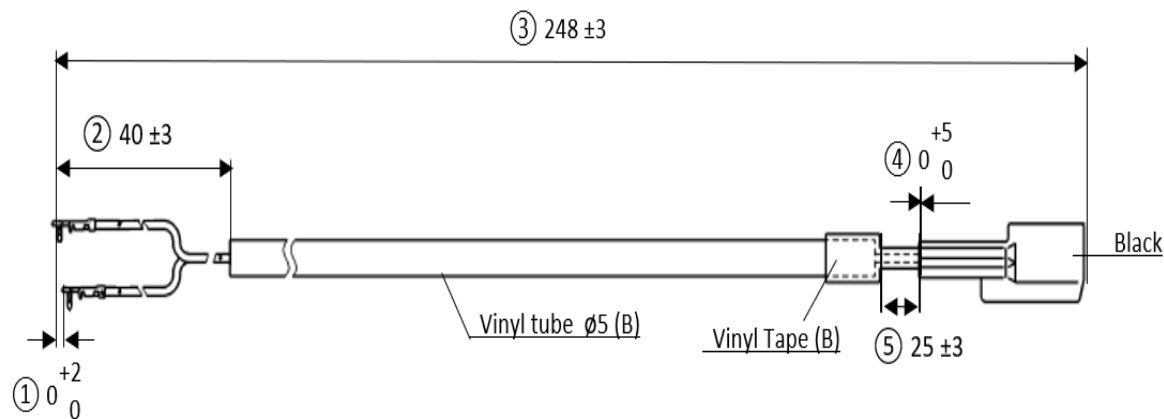
Revision No.:

8

Page No.:

3 of 4

PARTS:	1. Assy parts			JIG:	n/a
NO.	PROCESS NAME	<div>8</div> WORK PROCEDURE/ ILLUSTRATION	TOOLS/PPE	QUALITY POINTERS	
4	P1	Measurement	<div>Measuring tape</div> 	<div>Important reminders and note/s:</div> <div>1. Please use calibrated/verified measuring tape when getting the measurement.</div> <div>2. For Hatsumono, Nakamono and Owarimono.</div> <div>Document reference/s:</div> <div>1. Refer to WI-PRO-ASY-056 for Sub-assembly Hatsumono Nakamono Owarimono Inspection</div> <div>1. No wrong dimension</div>	



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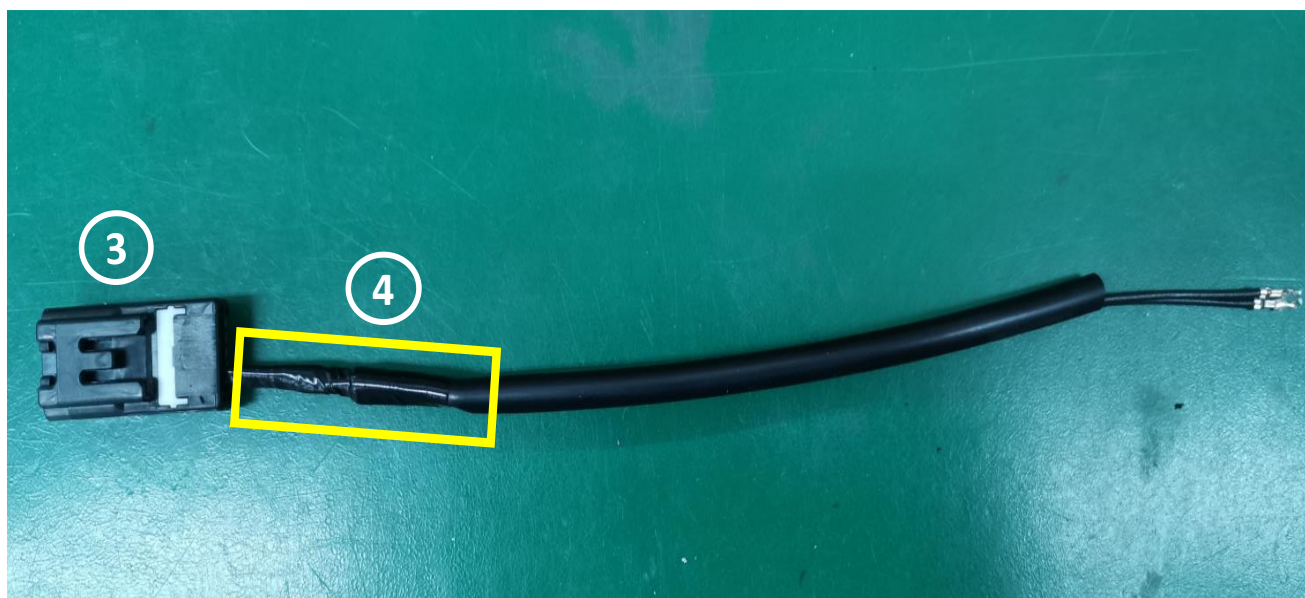
4 of 4

PARTS:

1. Assy parts

JIG:

n/a

**VISUAL INSPECTION/ QUALITY CHECKPOINTS****P1****7M0526-7020C****GOOD****NO GOOD****GOOD****NO GOOD****① No Unlocked/Half-locked connector****② No Wrong Insert****③ No Deformed Terminal****④ No Missing Tape**

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