

**WORK INSTRUCTION**Process Name/Title: **END TAPE PROCESS**Product Name/Code: **RE7 / GC7 (FHI)**Customer: **TRP**Purpose: ☐ PROTOTYPE☐ PRE-LAUNCH☒ MASSPRO

Effectivity Date:

March 25, 2021

Validity Date:

n/a

Document No.:

WI-ENG-PDE-059

Revision No.:

3

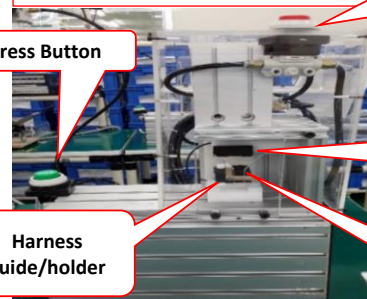
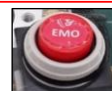
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PARTS: 1. Assy parts**JIG:** 1. Pneumatic Pressing jig**NO.****WORK PROCEDURE/ ILLUSTRATION****TOOLS/PPE/QUALITY POINTERS**

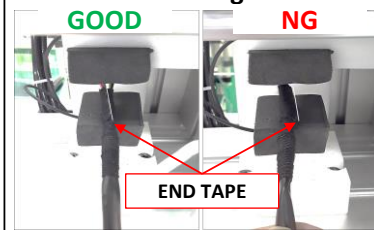
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Wire harness setting to pressing jig

PRESSURE GAUGE**PNEUMATIC PRESSING JIG SET-UP****Press Button****Emergency Button****Pressing Foam Top****Pressing Foam Bottom****Harness guide/holder**

1. Perform the checking of Pneumatic Pressing jig using inspection checksheet. *(Refer to F-PRO-ASY-029-0)*

2. Set the assy parts to pressing jig using right hand. Place the assy parts in the middle and place the **END tape** into top.

Setting**END TAPE****Safety Instruction**

Be sure to wear prescribed personal protective equipment during operation (gloves, finger cots, etc.)

Housekeeping

1. Maintain and always practice 5's.
2. Personal things on the work place is prohibited. Keep it in your locker.

Alert level

For any troubled found, inform the Assembly Assistant Supervisor or Line Leader for immediate corrective actions.

NOTE : Replace the pressing foam top and bottom every 500 shots.

1. No damage parts
2. No floating or peel off tape
3. No foreign material

Revision History

| Eff. Date | Rev. No | Details of Change | Revise | Check | Approve | Est. Date: | Prepared by: | Checked by: | Approved by: | Noted by: |
|-----------|---------|---------------------------------------|------------|--------------|--------------|------------|--------------|---------------|--------------|-----------|
| 03/25/21 | 3 | Removed validity date. | D.Castillo | C.Villanueva | A. Shimamura | A. Arañes | | | | |
| 09/18/20 | 2 | Changed effectivity and validity date | J. Loterte | R. Peñaloza | A. Shimamura | A. Arañes | | | | |
| 03/17/20 | 1 | Changed effectivity and validity date | J. Loterte | A. Shimamura | A. Arañes | n/a | | | | |
| | | | | | | | D. Castillo | C. Villanueva | A. Shimamura | A. Arañes |

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PARTS:

n/a

JIG

1. Pneumatic pressing jig

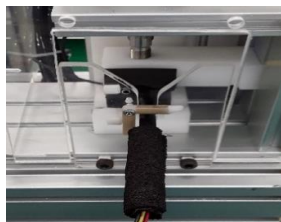
NO.**WORK PROCEDURE/ ILLUSTRATION****TOOLS/PPE/QUALITY POINTERS**

2

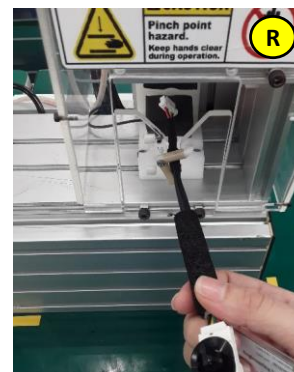
Pressing



1. Hold the assy parts using right hand then push the Press button using left hand.



2. After 15-18 seconds, pressing jig will automatically release.

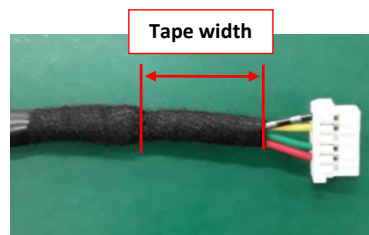


3. Get the harness using right hand.

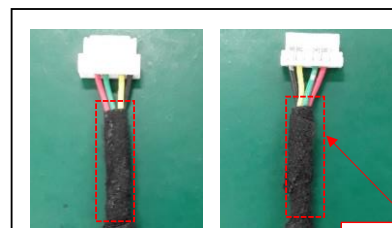
1. No damage parts
2. No floating or peel off tape
3. No foreign material

3

Visual Inspection



1. Check the end tape appearance.

**GOOD****NG**

Peel off Tape

1. No damage parts
2. No floating or peel off tape
3. No foreign material

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