
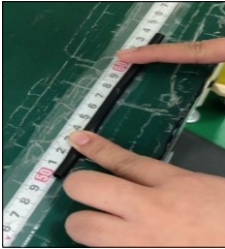





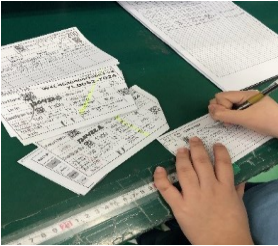




	Process Name/ Title:		Document No:		WI-PRO-KIT-0011	
	Wire Taping Parts Preparation Procedure					
	WORK INSTRUCTION		Effective Date:		January 13, 2023	
	Product Code/Name:	Customer Code:	Rev. No.:	0	Page No.:	1 of 2
	SAKIMELT MODELS	ALL				


No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
1	Wire taping parts preparation will get the Identification tag on the rack and Daily Operation Report based on the Sub assy plotted plan. 	Daily Operation Report and Identification Tag must be the same model
2	Get the needed Vinyl tube on the parts rack based on Parts Preparation Card. Conduct sampling check of length and counting on each tube in every first bundle. (Applicable only on models that have Vinyl Tube)  	Must be 8 bundled of wire per box and 25 pieces of tube per bundle total of 200 pieces.
3	In preparation of wire, get the needed quantity of wire on the parts rack. Removed paper on the bundled wire, and removed one piece rubber band on the smaller size of terminal side. Conduct sampling length and count of wire in every first bundle. 	No terminal deformation
4	Get empty blue danpla box and plastic. Set one piece of plastic in every box, put the counted wire and tube then fold the plastic inside the box.   	
5	Record all the needed details in sub assy Identification tag (Terminal lot no., Shift, Date, Operator, Start time and End) 	No wrong details
6	Fill out Change Point Control Tag (4M change) and attached to the lower right portion of the identification tag (if needed). 	No wrong attachment of 4M



						Prepare	Check	Approve
01/13/2023	0	New Issue	B. Maloles	M. Cruzat	O. Merin			
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Est. date:	01/13/2023	

CONFIDENTIAL: ©2017 NBC; all rights reserved. Any misuse or misappropriation, including unauthorized copying, reproduction in any form, disclosure or publishing of this document or any information herein is strictly prohibited.

NBC (Philippines)
MASTER COPY

DCC Stamp

	Process Name/ Title:		Document No:		WI-PRO-KIT-0011
	Wire Taping Parts Preparation Procedure				
	WORK INSTRUCTION		Effective Date:		January 13, 2023
	Product Code/Name:	Customer Code:	Rev. No.:	0	Page No.: 2 of 2
	SAKIMELT MODELS	ALL			

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
7	<p>Attach identification tag in front of box. It must be arranged based on the ID No. consecutively.</p> 	FIFO should be maintained always
8	<p>Record all the data of prepared parts in Daily Operation Report (Parts Setting) (F-PRO-KIT-001) (Date, Shift, ID No., Qty., Wire and VT details, Prepared by:, NG details and Remarks). Move the kitted box to Wire Taping Area.</p> 	No wrong details