



Process Name/Title: Wire Cutting and Crimping /
High Speed Machine Spring Changeover Procedure

Document No: **WI-PRO-CNC-053**

WORK INSTRUCTION




Effective Date: **August 31, 2017**

Product Code/Name:

Customer Code:

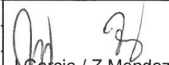


Rev.No.: 0

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No.	Work Procedure / Illustration			Records/Remarks/ Quality Pointers
	Activity	Description	Illustration	
1.	Spring Dis assembly	Remove bolt on the left and right side. See bolts ① and ②		
2.		Remove the spring inside.		
3.	Spring Assembly	Place spring (red or yellow) inside the slot. Put the bolts back ① and ② then tighten them.		

Note :



							Prepare	Check	Approve
									
Eff./Rev. Date	Doc/DRCN No.	Rev. No.(if applicable)	Details of Change	Revise	Check	Approve	Est. date:	08/31/2017	

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