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|  | CONTACT SWITCH ASSEMBLY | | Document No: | WI-PRO-COS-052 |
| | KITTING PROCEDURE | | Effective Date: | February 08, 2023 |
| | WORK INSTRUCTION | | Rev. No.: | 4 |
| | Product Code/Name: ALL | Customer Code: ALL | Page No.: | Page 1 of 1 |

| No. | Work Procedure/ Illustration | Records/Remarks/ Quality Pointers | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|-----------------------------|--|-----------------------------------|--|--|------------------|--|--|-----------|-------------|-------------------|--------|-------------|---------|----------------|-------------------------|-----|--------|-------------|-----|-----------------------|--|--|--------|-----|---------|-------|-------------|---------|---------|-------------|---------|----------|-------------|------|--------|-------------|------|---------------|--------------------------|------------|----------------|-------------------------|---------------|--------|-----|-----|--|
| 1 | <p>Picture 01</p> <p>Prepare needed material (Picture 01)</p> <table border="1"> <tr> <th colspan="3">PARTS LIST /KITTED QUANTITY</th> </tr> <tr> <th colspan="3">FOR CONTACT LINE</th> </tr> <tr> <th>Part Name</th> <th>Part Number</th> <th>Required Qty / pc</th> </tr> <tr> <td>Holder</td> <td>7K0575-0031</td> <td>500-550</td> </tr> <tr> <td>Slider Contact</td> <td>7K0575-0010/7D0349-0040</td> <td>360</td> </tr> <tr> <td>Stator</td> <td>7K0575-0022</td> <td>600</td> </tr> <tr> <th colspan="3">FOR MR + CONTACT LINE</th> </tr> <tr> <td>Holder</td> <td>ALL</td> <td>500-550</td> </tr> <tr> <td>Plate</td> <td>7K0580-0030</td> <td>300-350</td> </tr> <tr> <td>Housing</td> <td>7K0580-0020</td> <td>250-300</td> </tr> <tr> <td>Push Nut</td> <td>61A180-0051</td> <td>1000</td> </tr> <tr> <td>Spring</td> <td>7K0580-0040</td> <td>1000</td> </tr> <tr> <td>Slider Magnet</td> <td>7K0580-0010/ 7K0580-0050</td> <td>63pcs/ pad</td> </tr> <tr> <td>Slider Contact</td> <td>7K0575-0010/7D0349-0040</td> <td>90pcs / plate</td> </tr> <tr> <td>Stator</td> <td>ALL</td> <td>600</td> </tr> </table> | PARTS LIST /KITTED QUANTITY | | | FOR CONTACT LINE | | | Part Name | Part Number | Required Qty / pc | Holder | 7K0575-0031 | 500-550 | Slider Contact | 7K0575-0010/7D0349-0040 | 360 | Stator | 7K0575-0022 | 600 | FOR MR + CONTACT LINE | | | Holder | ALL | 500-550 | Plate | 7K0580-0030 | 300-350 | Housing | 7K0580-0020 | 250-300 | Push Nut | 61A180-0051 | 1000 | Spring | 7K0580-0040 | 1000 | Slider Magnet | 7K0580-0010/ 7K0580-0050 | 63pcs/ pad | Slider Contact | 7K0575-0010/7D0349-0040 | 90pcs / plate | Stator | ALL | 600 | <p>Reminder :</p> <p>Always use Gloves</p> |
| PARTS LIST /KITTED QUANTITY | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| FOR CONTACT LINE | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Part Name | Part Number | Required Qty / pc | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Holder | 7K0575-0031 | 500-550 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Slider Contact | 7K0575-0010/7D0349-0040 | 360 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Stator | 7K0575-0022 | 600 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| FOR MR + CONTACT LINE | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Holder | ALL | 500-550 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Plate | 7K0580-0030 | 300-350 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Housing | 7K0580-0020 | 250-300 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Push Nut | 61A180-0051 | 1000 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Spring | 7K0580-0040 | 1000 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Slider Magnet | 7K0580-0010/ 7K0580-0050 | 63pcs/ pad | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Slider Contact | 7K0575-0010/7D0349-0040 | 90pcs / plate | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Stator | ALL | 600 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | <p>Refer to WI-PRO-COS-065 Use of Weighing Scale for Parts Preparation (Stator only)</p> <p>For other parts fill the corrugated box until to black part. (Picture 02)</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | <p>Ensure the parts will not exceed to black parts of the corrugated box to prevent over flowing</p> <p>Picture 02</p> <p>Write down the Lot # and put it on the box.</p>    | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | <p>Put all Kitted box to Kitting area</p>   | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | <p>Wait for the next set of empty Kitted box for preparation.</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

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|----------------|----------|---|--------------|--------------|----------|------------|------------|---------|
| 02/08/2023 | 4 | Change quantity requirements (Picture 01) | C. Lalican | W. Carbillon | O. Merin | Prepare | Check | Approve |
| 05/14/2022 | 3 | Change parts countertray to weighing scale | C. Lalican | O. Merin | O. Merin | | | |
| 08/04/2020 | 2 | Change quantity of all parts on parts List also the ideal counter and add reminder. | L. Famodulan | D. Cornero | O. Merin | | | |
| 11/25/2019 | 1 | Change quantity of Slider Contact | D. Cornero | O. Merin | O. Merin | | | |
| Eff./Rev. Date | Rev. No. | Details of change | Revise | Check | Approve | Est. date: | 08/04/2018 | |