		Process N	ame/ Title:							Т				-								
	BA		Crimping / nspection Procedure						Document No:								WI-PRO-CNC-008					
		K INSTRUCTION me: Customer Code:						Effective Date:							December				r 1, 2018			
		Produc	t Code/Na	me:	С		Mer (Code:		Rev.	No.					2			F	Page No.:	Page	e 1 of 1
No.	Work Procedure/								e/ I	Illustration									Records/I			
		ull Gauge	Wire S		Un																	
	1 Instrumor	at must be sh	askad dail	hoforo	usa D	of on	to loc			Daile	Ch	ما ما	+ D	b D	.11.0		·	4hh	1. '4		17 20200	
A	1. Instrument must be checked daily before use. Refer to Instrument Daily Checksheet - Push Pull Gauge for the o										the ch	eck it	ems.	Use F-PRO-0	CNC-002C							
_	Machine no.:	Machine no.:											Month									
						lame: Push Pull Gauge					Department Manager: Supervisor: Leader:											
	inspection items 1 2 3 4 5 6				User: Production Division 7 8 9 10 11 12 13 14 15 16 1						Operator:									andard	·	
	1 Guide								I									T	urn smoo	thly		
	2 Terminal clam 3 Wire grip	10			++	+	++	++	+	++	+			-		+	+	Ci	an grip a	terminal nd fix wire		
	4 Operating Leve	er																	ork smo	othly		
	2. Write jud		-	tems ba	ised or	n be	low.															
	×	No problem Problem (red i																				
	8	Pass after fixe																				
	-	Inactive/Not u	sed																			
		Working Schedu																				
	O Put	t on Date. Write	in red																			
	3. Confirmati																					
	3a. Ope 3b. Seni	erator should ior Line Lead	l write her er/Line Lea	name a	fter ch	ieck ion	ing is	done. e once	e p	er wee	ek. Sc	he	dule is	everv	last	now	king	day of	the v	veek.		
	3c. Supe	ervisor/Assist	ant Superv	isor con	firmati	on is	s done	once	pe	r mont	th. Sc	hed	dule is	every	last	worl	king (day of t	he m	onth.		
		2-		11	11	1		11	+	11	_					_	_	П				
	Checked By: Operato					1			1	\perp	_					1	_					
	Confirmed By: (SLL/LL			.6						Щ	16					1				3c		
	No problem X Problem (red i	ink) Inspect every	start of the shift or initial use.	"Senior Line L "When proble "Write detail o	m is found, s	top usi	ing instrume	ents and in									y to use.					
	⊗ Pass after for	ed		Write detail o	problem an	id actio	in taken on	IVOLE .														
À																						
	4. In case the	ere is any abno	ormality end	countere	ed durir	ng ch	necking	g, follo	w S	STOP-C	ALL-V	VAI	T Proce	edure							Refer to WI-P	RO-CNC-015
	4. In case there is any abnormality encountered during checking, follow STOP-CALL-WAIT Procedure (write detail on note)																					
	In case inst write "DO		fective and	unusabl	e, Senic	or Lir	ne Lead	der or	Lin	e Lead	er wil	l at	tach re	d tag	on in	strui	ment	and				
	Then subm	nit to QA secti	ion and wait	t for furt	her adv	/ise.																
2018-01-12	A		-	hange refe	rence ri	cture						ļ	W. Va	aldez		/. Car	billon	O. Me	erin	Prepare	Check	Approve
20.001-16				go Itile	. J. rod pil	Jui C							44					1			1	1 / / 1

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2018-01-06

2017-10-07

Eff./Rev.Date Rev. No.

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Specified the position of signatory and person to confirmed and change picture

Established ISO format.

Previously established Work Instruction (for history purpose only)

Details of change

W. Valdez

J.Garcia/Z. Mendez

Revise

W. Carbillon

O. Merin

Check

O. Merin

T. Sugiyama

Approve

W. Valdez

Est. date:

DCC Stamp