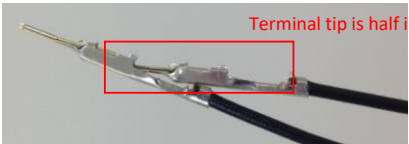

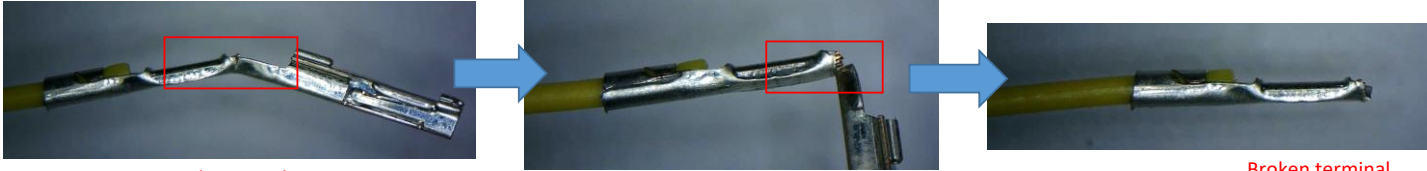

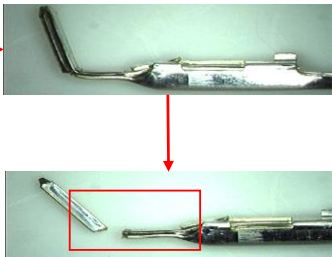


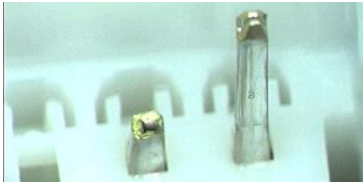
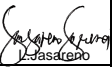


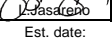
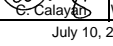
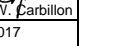
	Process Name/ Title:		Document No:		WI-PRO-COM-028		
	Wire Cutting and Crimping /						
	How to deal with Terminal tip Deformation and Bend Terminal		Effective Date:		October 17, 2024		
	WORK INSTRUCTION						
Product Code/Name:		Customer Code:		Rev. No.:	2	Page No.:	1 of 1
ALL		ALL					

No.	Work Procedure/ Illustration
	<p>In case below condition is encountered, follow below steps.</p> <p>A. Terminal tip is inserted to other terminal</p> <div></div> <p>B. Bend Terminal was bend back</p> <div></div> <p>1. Declare affected wires as NG. (Follow procedure on treatment of Defect). Note: For the terminal tip is inserted to other terminal declare two wire as NG. 2. Stop the process and inform immediate superior 3. Put NG wires on Defective Item Box.</p> <p>***Do not repair/rework or use deformed terminal.***</p> <p>Possible results of repairing deformed terminal (Bend Terminal Tip and Bend terminal)</p> <p>1. Bend tip of terminal might get broken or cut during the process.</p> <div></div> <p>2. Bend terminal might get broken or cut after it is inserted to the coupler or after going through other processes. Bending the terminal will cause crack and complete damage.</p> <div></div>

						Prepare	Check	Approve
10/17/2024	2	Change to common document due to encounter deform terminal for common reference,from WI-PRO-CNC-034 to WI-PRO-COM-028	L.Jasareno	C. Calayan	W. Carbillon			
06/27/2023	1	General revision including bend terminal	W. Bergado	W. Carbillon	O. Merin			
07/10/2017	NA	Initial issue.	J. Garcia	O. Merin	T. Sugiyama			
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Est. date:	July 10, 2017	