

	Process Name/ Title:		Document No:	WI-QAD-QAC-220
	PACKING INSTRUCTION		Effective Date:	August 01, 2023
	Product Code/Name:	Customer Code/ Customer:	Rev. No.:	Page No.:
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No.		Work Procedure/ Illustration				Records/Remarks/Quality Pointers			
①	Spread Vinyl sheet inside folding box.		Qty/box		72 <sup>2</sup>	18pcs* 4bdl's			
			Mat'l name		Dim.	Qty.			
			Oricon box		386*55*243	1			
			Vinyl sheet		1520* 1500	<sup>2</sup> 1			
			Partition board		343* 510	1			
			Vinyl bag		300* 200	<sup>2</sup> 4			
②	Put first bundle of products. (18pcs/2bundles)	 				Note : Step 5 is applicable only to <b>QC FG inspection.</b>			
③	Layout partion board <sup>2</sup> Put 2nd bundles of products in opposite direction. (18pcs/2bundles)	 							
④	Fold the vinyl sheet.								
⑤	Put NBP Identification tag at the top.Then warehouse Identification tag at lower right side of the box.	  Note : If need to attach 4M tag Put 4M tag at the left side of the box							
08/01/2023		2	Include step 4 /Change quantity from 36 to 72pcs Change control no. from WI-ENG-PDE-462 to WI-QAD-QAC-220		Y.Perez				
05/20/2022		1	Change the size of vinyl bag from 360*280 to 300*200		J. Loterte	C. Villanueva	A. Arañes	n/a	
04/13/2022		0	Initial Issuance		K. Doria	J. Loterte	C. Villanueva	A. Arañes	
Eff. Date	Rev. No.	Details of change				Prepared by	Reviewed by	Approved by	Noted by
						Establish Date:		April 13, 2022	

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