



Process Name/ Title: Cleaning Countermeasure if Level 3 & Level 4 Limit occur		Document No:	WI-PRO-SHM-040
WORK INSTRUCTION		Effective Date:	August 15, 2017
Product Code/Name: ALL	Customer Code: TRJ/TRQSS	Rev. No.: 0	Page No.: 1 of 1

No.	Work Procedure/ Illustration
-----	------------------------------

Note: Standard Cleaning / Removal of flux is 1 time at the top and 1 time in between terminal

1. Conduct 100 % visual
Inspection after removal of flux

NG Limit of Flux Removal



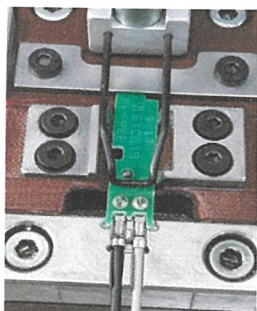
Level 3



Level 4

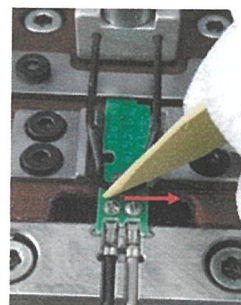
NOTE: If encounter the 2 limit of flux
removal, conduct 200 % cleaning

1. Return the work piece into jig.



NOTE: Gently return the workpiece into
jig to avoid component damage.

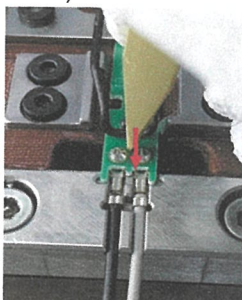
2. Remove flux 2~3 times at the top
(from left to right)



3. Clean the bamboo stick into
wire cleaner



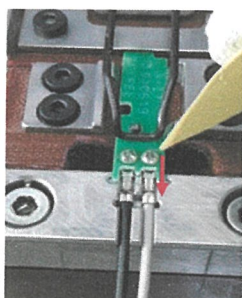
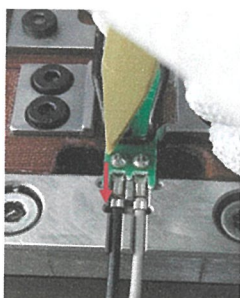
4. Remove flux 2~3 times in
between terminals (from up to
down)



5. Clean the bamboo stick into
wire cleaner



6. Clean / remove flux in
both side of terminal.



7. Conduct again 100 % visual
Inspection. Make sure the limit of removal
of flux is OK.



Eff./Rev. Date	Doc/DRCN No.	Rev. No. (if applicable)	Details of change	Revise	Check	Approve	Prepare J. Ramilo	Check O. Mejin	Approve T. Sugiyama
				Est. date:			08/15/2017		

CONFIDENTIAL: ©2017 NBC; all rights reserved. Any misuse or misappropriation, including unauthorized copying, reproduction in any form, disclosure or publishing of this document or any information herein is strictly prohibited.

NBC (Philippines)
MASTER COPY

DCC Stamp