

	Process Name/ Title:		Document No:	WI-QAD-QAC-112
	PACKING INSTRUCTION		Effective Date:	July 18, 2023
	Product Code/Name:	Customer Code:	Rev. No.: 3	Page No.: Page 1 of 1
	7M0594	TRJ		

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers 3		
①	Spread Vinyl sheet inside folding box			Qty/box	72
				8pcs*8bdls	
				Mat'l name	Dim.
				Oricon box	386*55*243
				Vinyl sheet	1520*1500
				Partition board	343*510
				Vinyl bag	420*280
					8 3
Note : 1. Step number 6 is applicable only in QC FG Inspection.					
②	3 Put products (9pcs*4bdl)				
③	Lay out partition board.				
④	3 Put products (9pcs*4bdl) on 2nd layer				
⑤	3 Fold the vinyl sheet				
⑥	Put NBP Identification tag at the top. Then Warehouse Identification tag at lower right side of the box.				
If need to attach 4M tag Put 4M tag at the upper left side of the box					

07/18/2023	3	Add num.5; Change quantity per bundle from 18pcs. to 9pcs.	Y.Perez	D.Dadulla	O. Merin	Prepared	Checked	Approved
05/09/2023	2	Update 4M tag attachment	M. Garcia	D.Dadulla	A. Arañes			
05/30/2019	1	Removal of small vinyl bag	C.Dimalig	M.Lumbres	E.Mendoza			
01/24/2019	0	Initial issue	C.Dimalig	M.Lumbres	E.Mendoza			
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Effectivity date: January 24, 2019		