




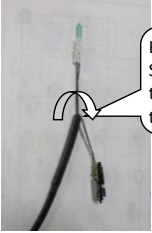
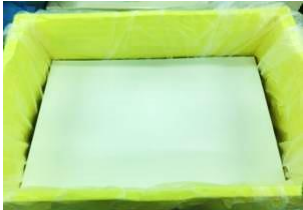



	Process Name/ Title: PACKING INSTRUCTION		Document No:	WI-QAD-QAC-320
	WORK INSTRUCTION		Effective Date:	March 20, 2025
	Product Code/Name: 7M0515	Customer Code/ Customer: TRJ	Rev. No.: 1	Page No.: Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside folding box.		Qty/box	108	9pcs*12bdlis
			Mat'l name	Dim.	Qty.
			Oricon box	388*55*243	1
			Vinyl sheet	1250*1250	1
			Partition board	343*510	2
②	Put the products inside the box (9pcs* 4 bundles)	 	Note : 1. Step 5 is applicable to QC FG inspection only. 2. Ensure that all MR switch are bended before putting inside vinyl bag applicable only in QC FG Inspection. Refer to below illustration.		
③	Layout partition board Put the products inside the box (9pcs* 4 bundles) on the 2nd layer	 			
④	Layout partition board Put the products inside the box (9pcs*4 bundles) on the 3rd layer	 	Put the 1 bundle in vinyl bag together with CSW and MR switch part.		
⑤	Fold the vinyl sheet. Put NBP Identification tag at the top then warehouse Identification tag at front side of the box.	 	Note : If need to attach 4M tag Put 4M tag at the right side		

							Prepared by	Reviewed by	Approved by	Noted by
03/20/25	1	Change control no. form WI-ENG-PDE-783 to WI-QAD-QAC-320 Add note & illustration for bending of MR switch wire	S. Malabuyoc	D. Dadulla	R. Pacsua	n/a				
12/15/23	0	Initial Issuance	D. Castillo	C. Villanueva	A. Arañes	n/a	S. Malabuyoc	D. Dadulla	R. Pacsua	n/a
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Noted	Establish Date:	December 15, 2023		

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