				We	ORK INSTRUCTION				Effec	tivity Date:		March 03, 20	25
			Process Name/Title:		TAPING ASSEMBLY PRO	CESS			Valid	ity Date:		n/a	
			Model code/Part number:	345D / 75S779	9-0010 Customer: TRJ	Car Model:	TOYO	TA YARIS	Docu	ment No.:		WI-ENG-PDE-	634
			Purpose:	PROTOTYPE	PRE-LAUNCH	MASSP	RO		Revis	sion No.:	3	Page No.:	1 of 18
PARTS:		L=208±2	2m; BR L=130±2mm; B/W L=	209±2mm; G L=130±2mm; W/G L=	S 0.3 R/L L=208±2mm; OR L=208±2mm; =130±2mm; P L=131±2mm; AVSS 0.3 R L rrene) ø8 L=85±2mm; Blue VM tube (Sunp	.=131±2mm; GF	R/B L=130±			JIG:	1. Insertio 2. Steering	n jig g Navigation	
N	0.	Р	ROCESS NAME		WORK PROCEDURE/ ILLUSTF	RATION				TOOLS/PPE		QUALITY POIN	ITERS
		2	3	Connector 1746872-1 (B)/ Box	TABLE LAY-OUT Dark Gray VM tube (Sunprene) Ø8 L= 85±2mm		Steering N	avigation	p	afety Instructic Be sure to wear rescribed persona otective equipme during operation gloves, finger cots etc.)	ul nt		
	ı	P1	Table lay-out	Master sample			(Sun	M tube prene) 85±2mm	1. 2.	Housekeeping Maintain and alwa practice 5's. Personal things c the workplace is rohibited. Keep it i your locker.	1. No def 2. No wro	ormed terminal ong usage of parts	
				Insertion Jig	Insertion Jig A Connector	PBVP-10V-S ((w)/	00000	the Le	Alert level or any trouble, info of Assembly Assist: Supervisor or Line sader for immedia corrective action.	ant		
				Revisio	on History				•	Prepared by	Checked by	Reviewed by	Approved by
03/03/24	3	claim cou			orientation and color sequence as customer nange document number of Steering Electrica		J. Loterte	C. Villanueva A.	Arañes				
04/26/24	2	Update C	Quality pointers. Change hand n	ement of abnormality. Update the Wo nethod (Process 3). Change Electrica n of Car model "TOYOTA-YARIS"	ork procedure/Illustration of Process 11-12. Il test document number due to transfer	D.Castillo	n/a	а	Arañes		<u> </u>		Alax
04/18/23	1	Change	from pre-launch to Masspro.			D.Castillo	J. Loterte	C. Villanueva A.	Arañes	Faturo	(Xho	Sout Thom	
02/03/23	0	Initial iss	sue.			D.Castillo	J. Loterte	O.	Arañes	D. Castillo	J. Loverte	C. Villanueva	A. Arañes
Eff. Date	Rev. No			Details of Change		Revised	Checked by	Reviewed Ap	proved	Est. Date:	February 03, 2025	i	



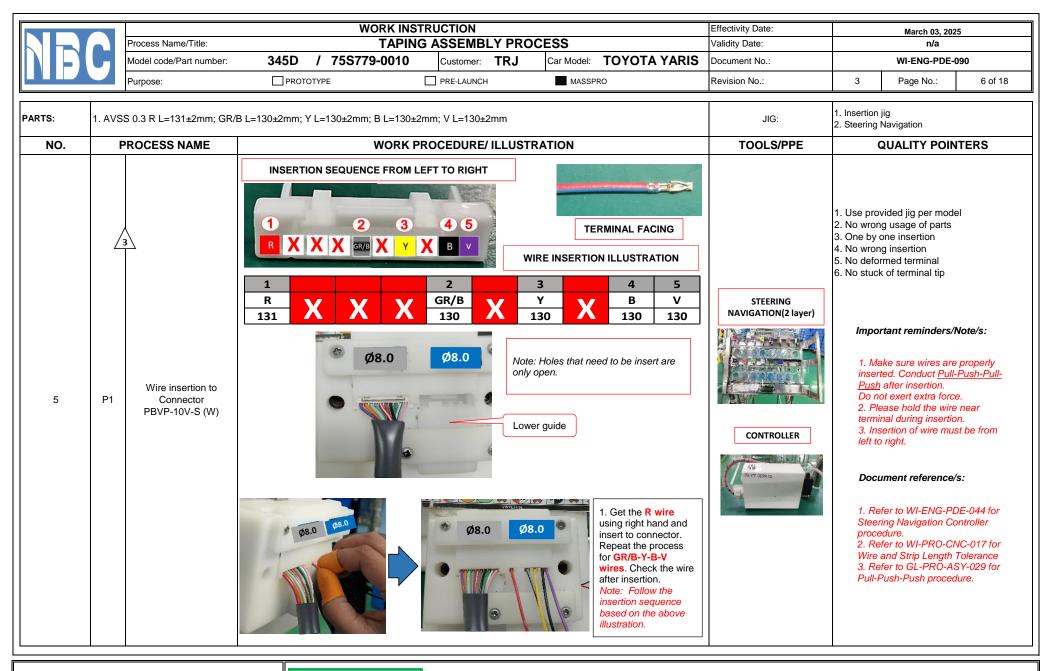
		WORK INS	STRUCTION		Effectivity Date:		March 03, 2025	
	Process Name/Title:	TAPIN	IG ASSEMBLY PR	OCESS	Validity Date:		n/a	
	Model code/Part number:	345D / 75S779-0010	Customer: TRJ	Car Model: TOYOTA YARIS	Document No.:		WI-ENG-PDE-09	0
	Purpose:	PROTOTYPE	PRE-LAUNCH	MASSPRO	Revision No.:	3	Page No.:	2 of 18
PARTS:	1. Connector PBVP-10V-S (W) [2pc	[25]			JIG:	1. Insertion	jig	
NO.	PROCESS NAME	WORK F	PROCEDURE/ ILLUS	TRATION	TOOLS/PPE	(QUALITY POINT	ERS
2	Connector setting to insertion jig PBVP-10V-S (W)	Ø8.0 Ø8.0 Lower guide Description of the state of the st	1. Get the 2 pcs of PB transfer the 1 connector Note: Follow the connector	VP-10V-S connector using right hand or to left hand then insert to insertion jig. nector orientation. Press Ø8.0 Ø8.0 Ø8.0 Ø8.0 Ø8.0 Ø8.0 Ø8.0 Ø8.0	n/a	2. No wron 3. No wron	provided jig per mo ig usage of parts ig orientation of con aged connector	

		WORK INSTRUCTION Process Name/Title: TAPING ASSEMBLY PROCESS									Effectivity Date:		March 03, 2025	5		
		Process Name/Title:											Validity Date:		n/a	
		Model code/Part number:	345[) / 7	75S779-	0010	Custome	r: TR	J Car	Model:	TOYO	TA YARIS	Document No.:		WI-ENG-PDE-0	90
		Purpose:	☐ PF	ROTOTYPE		I	PRE-LAUN	ICH		MASSPI	RO		Revision No.:	3	Page No.:	3 of 18
PARTS:		5 0.3 R/L L=208±2mm; OR L= 130±2mm; P L=131±2mm;	:208±2mm; L0	G L=208±2	?mm; GR L=	:130±2mm;	R/W L=208:	±2m; BR	L=130±2mm	; B/W L=2	209±2mm;	G L=130±2mm;	JIG:	Insertion Steering		
NO.	F	ROCESS NAME			W	ORK PR	ROCEDUR	E/ ILL	USTRATIO	ON			TOOLS/PPE	(QUALITY POIN	TERS
3	P1	Wire insertion to Connector PBVP-10V-S (W)	1 R/L 208	2 3 Q R LG G	3 LG 208	7 8 B/W G	5 R/W 208	6 BR 130	WIRE INSI 7 B/W 109 d then insert k the wire and the	8 G 130	9 W/v 130	10 G P D 131	STEERING NAVIGATION (2 layer) CONTROLLER	2. No wror 3. One by 4. No wror 5. No defo 6. No stuc Importa 1. Make inserted Push afi Do not 6 2. Pleas during ir 3. Insert to right. Import 1. Refer Steering procedui 2. Refer and Strip	to WI-PRO-CNC-0 Length Tolerance to GL-PRO-ASY fo	de/s: operly oh-Pull- ar terminal e from left ote/s: 044 for oller



				WORK IN	STRUCTION				Effectivity Date:		March 03, 202	 25
		Process Name/Title:		TAPII	NG ASSEMB	LY PRC	CESS		Validity Date:		n/a	
		Model code/Part number:	345D	/ 75S779-0010	Customer:	TRJ	Car Model:	TOYOTA YARIS	Document No.:		WI-ENG-PDE-	090
		Purpose:	☐ PRO1	ГОТҮРЕ	PRE-LAUNCH	Н	MASSP	RO	Revision No.:	3	Page No.:	4 of 18
PARTS:		S 0.3 R/L L=208±2mm; OR L=130±2mm; P L=131±2mm;	=208±2mm; LG L	_=208±2mm; GR L=130±2r	nm; R/W L=208±2	m; BR L=13	30±2mm; B/W L=	209±2mm; G L=130±2mm;	JIG:	Insertion Steering	jig Navigation	
NO.		PROCESS NAME		WORK	PROCEDURE	/ ILLUST	RATION		TOOLS/PPE	(QUALITY POIN	ITERS
3	P1	Wire insertion to Connector PBVP-10V-S (W) (Continuation)	Term Note: *Make su *Avoid hi	GOOD inal condition The the terminal was sitting the terminal in the sess and call the attention of the sess and call the sess and call the attention of the sess and call	FRONT OF TERMINA GOOD Terminal condition in proper alignet of the connection	nment be	Damaged termin Termi		NO GOOD Terminal codition	2. No wror 3. One by 4. No wror 5. No defo 6. No stuce Importa 1. Make inserted Push aff Do not e 2. Pleas terminal 3. Autor replace encount difficult locked o 4. Insert left to right of the replace	ent reference/s: to WI-PRO-CNC- d Strip Length To to WI-ENG-PDE- l Navigation Com	te/s: properly push-Pull- near n. e and nal, d half- st be from 017 for plerance. 044 for troller

			WORK INS	TRUCTION		Effectivity Date:		March 03, 2025	.
		Process Name/Title:		G ASSEMBLY PROC	ESS	Validity Date:		n/a	•
		Model code/Part number:	345D / 75S779-0010	Customer: TRJ	Car Model: TOYOTA YARIS	Document No.:		WI-ENG-PDE-0	90
		Purpose:	PROTOTYPE	☐ PRE-LAUNCH	MASSPRO	Revision No.:	3	Page No.:	5 of 18
						I	<u> </u>		
PARTS:	1. Assy 2. Dark	parts Gray VM tube (Sunprene) Ø8	8 L=85±2mm			JIG:	1. Insertion	jig	
NO.	F	PROCESS NAME	WORK F	PROCEDURE/ ILLUSTR	ATION	TOOLS/PPE	C	QUALITY POIN	TERS
4	P1	Wire insertion to Dark Gray VM tube (Sunprene) Ø8 L=85±2mm	1. Get the Dark Gray VM tube (Sunpr L=85±2mm using right hand. Hold the using left hand and insert the wires us hand.	R R rene) Ø8 wires ing right		n/a	1. No wron 2. No defor 3. No tangl	g usage of parts med terminal ed wires	





				WORK IN	STRUCTION				Effectivity Date:		March 03, 202	25
		Process Name/Title:		TAPI	NG ASSEMBL	Y PRC	CESS		Validity Date:		n/a	
		Model code/Part number:	345D	/ 75\$779-0010	Customer:	TRJ	Car Model:	TOYOTA YARIS	Document No.:		WI-ENG-PDE-	090
		Purpose:	PROT	ТОТҮРЕ	PRE-LAUNCH		MASSP	RO	Revision No.:	3	Page No.:	7 of 18
PARTS:	1. AVS	SS 0.3 R L=131±2mm; GR/I	B L=130±2mm;	Y L=130±2mm; B L=130	±2mm; V L=130±2	²mm			JIG:	Insertion Steering	i jig Navigation	
NO.		PROCESS NAME		WORK	PROCEDURE/	ILLUST	RATION		TOOLS/PPE		QUALITY POIN	ITERS
5	P1	Wire insertion to Connector PBVP-10V-S (W) (Continuation)	Note: *Make su *Avoid hi	GOOD inal condition Tree the terminal was stiting the terminal in	FRONT OF TERMINAL GOOD Terminal condition in proper alignate the connected	ament be	Damaged termining Notes and the second secon		NO GOOD Terminal codition	2. No wror 3. One by 4. No wror 5. No defo 6. No stuce Importa 1. Make inserted Push aff Do not e 2. Pleas terminal 3. Autor replace encount difficult locked o 4. Insert left to right of the replace	ent reference/s: to WI-PRO-CNC- d Strip Length To to WI-ENG-PDE-() Navigation Cont	te/s: properly push-Pull- near n. e and nal, d half- st be from 017 for plerance. 044 for troller

				INSTRUCTION		Effectivity Date:		March 03, 2025	
		Process Name/Title:		PING ASSEMBLY PRO		Validity Date:		n/a	
		Model code/Part number:	345D / 75S779-001	Customer: TRJ	Car Model: TOYOTA YARIS	Document No.:		WI-ENG-PDE-09	90
		Purpose:	PROTOTYPE	PRE-LAUNCH	MASSPRO	Revision No.:	3	Page No.:	8 of 18
PARTS:	1. Assy 2. Blue	parts /M tube (Sunprene) Ø8 L=85	±2mm Λ			JIG:	1. Insertion	jig	
NO.	Р	ROCESS NAME	√3\ WOR	K PROCEDURE/ ILLUS	TRATION	TOOLS/PPE	(QUALITY POINT	TERS
6	P1	Wire insertion to Blue VM tube (Sunprene) Ø8 L=85±2mm	2. Press the Upper button using left hand. Remove the 1st connector with inserted wires and Dark Gray VM tube (Sunprene) using right hand.	3. Press the upper guide u button using right hand. Ho open. Check the wire insert	using left hand and press the lower ples that need to be inserted are only rition condition.	N/A	1. Refer Inspection Insertion 1. No wron 2. No defor 3. No tangle	g usage of parts rmed terminal	25 for upler
7		Wire insertion to assy parts	1. Hold the Blue VM tube (Sun insert the wires from Dark Gray right hand.	nprene) using left hand and y VM tube (Sunprene) using		N/A	1. No wron 2. No defo 3. No tangl	g use of parts rmed terminal led wires	

				WORK INS	STRUCTION					Effectivity Date:		March 03, 2025	i
		Process Name/Title:		TAPIN	IG ASSEME	BLY PRO	OCESS			Validity Date:		n/a	
		Model code/Part number:	345D /	75S779-0010	Customer:	TRJ	Car Model:	ТО	YOTA YARIS	Document No.:		WI-ENG-PDE-0	90
		Purpose:	PROTOTY	PE	PRE-LAUNC	Н	MASSI	PRO		Revision No.:	3	Page No.:	9 of 18
PARTS:	1. Assy	parts								JIG:	Insertion Steering	jig Navigation	
NO.	F	PROCESS NAME		WORK	PROCEDURE	/ ILLUS	TRATION			TOOLS/PPE		QUALITY POIN	TERS
8	P1	Wire insertion to Connector PBVP-10V-S (W)	1 R R/L OR 1 R R/L OR 2. Hold the R/L or 2. Hold the R/L or 2. Hold the romector slot 1 after insertion	2 3 OR LG	GR/B 130 and support the leat the process	4 R/W 208 PR R R R R R R R R R R R R R R R R R R	WIRE INSERTION 5 Y B/N 130 209 ft index finger the G-R/W-B/W wire	w 09 08.	LUSTRATION B V 130 130 R	STEERING NAVIGATION(2 layer) CONTROLLER	2. No wrot 3. One by 4. No wrot 5. No defo 6. No stuc 1. Make inserted after ins Do not e 2. Pleas during it 3. Inserting 1. Refe Inspect Insertio 2. Refe Steerin proced 3. Refe	exert extra force. se hold the wire neansertion. tion of wire must be ument reference/s or to GL-PRO-ASY- tion Standard for Common. or to WI-ENG-PDE- g Navigation Control	perly h-Pull-Push ar terminal e from left to : 025 for oupler 044 for oller

			_	STRUCTION		Effectivity Date:		March 03, 2025	
		Process Name/Title:		NG ASSEMBLY PRO		Validity Date:		n/a	
PARTS: 1. Assyp		Model code/Part number:	345D / 75S779-0010	Customer: TRJ	Car Model: TOYOTA YARIS	Document No.:		WI-ENG-PDE-0	90
		Purpose:	PROTOTYPE	PRE-LAUNCH	MASSPRO	Revision No.:	3	Page No.:	10 of 18
PARTS:	1. Assy	parts				JIG:	Insertion Steering		
NO.	I	PROCESS NAME	WORK	PROCEDURE/ ILLUST	RATION	TOOLS/PPE	(QUALITY POIN	TERS
NO. 8	P1		BACK VIEW OF TERMINAL GOOD Terminal condition Note: *Make sure the terminal was it *Avoid hitting the terminal into	FRONT OF TERMINAL GOOD Terminal condition The proper alignment before the connector during	BACK VIEW OF TERMINAL Damaged terminal NO GOOD Terminal condition	ONT VIEW OF TERMINAL NO GOOD Terminal codition	1. Use pro 2. No wron 3. One by 4. No wron 5. No defo 6. No stuci Importa 1. Make inserted Push afi Do not e 2. Pleas terminal 3. Autor replace encount difficulty locked o 4. Insert left to ri Docume 1. Refer Wire and 2. Refer Steering procedu 3. Refer Pull-Pus 4. Refer	vided jig per mode ig usage of parts one insertion ag insertion region insertion are terminal to the sure wires are public conduct Pull-Puter insertion. Exert extra force, in during insertion insertion and connector, it is of insertion and connector. It is of the wires mustight.	e/s: roperly ush-Pull- near and ual, l half- t be from 1017 for lerance. 144 for roller 1029 for
			Ø8.0 Ø8.0 R	ys.u post	then remove the assy part using right hand. Check the wire insertion condition.	ninal tip must be visible		or insertion.	

				INSTRUCTION		Effectivity Date:		March 03, 202	5
		Process Name/Title:	TAI	PING ASSEMBLY PROC	ESS	Validity Date:		n/a	
		Model code/Part number:	345D / 75S779-001	10 Customer: TRJ	Car Model: TOYOTA YARIS	Document No.:		WI-ENG-PDE-0	190
		Purpose:	PROTOTYPE	PRE-LAUNCH	MASSPRO	Revision No.:	3	Page No.:	11 of 18
PARTS:	1. As:	sy parts				JIG:	n/a		
NO.		PROCESS NAME	WOF	RK PROCEDURE/ ILLUSTR/	ATION	TOOLS/PPE	G	QUALITY POIN	TERS
9	P1	Wire folding	L Terminal tip is not visible	BEFORE FOLDING 1. Hold the conduct w	e assy parts using both hands then irre arrangement.	N/A	1. No defor 2. No tangle 3. No wrong	rmed terminals ed wires g facing	
			Terminal tip is not visible	conduct w	assy parts using both hands then ire arrangement.				



AFTER FOLDING

			WORK	INSTRUCTION			Effectivity Date:			
		Process Name/Title:		APING ASSEMBLY PR	ROCESS		Validity Date:		March 03, 2025 n/a	
	H	Model code/Part number:	345D / 75S779-00			TOYOTA YARIS	Document No.:		WI-ENG-PDE-09	90
		Purpose:	PROTOTYPE	PRE-LAUNCH	MASSPE		Revision No.:	3	Page No.:	12 of 18
PARTS:	1. Con	nector 1746872-1 (B)					JIG:	1. Insertior	n jig	
NO.	Р	ROCESS NAME	WO	RK PROCEDURE/ ILLUS	STRATION		TOOLS/PPE	(QUALITY POIN	TERS
10	P1	Connector setting to insertion jig 1746872-1 (B)	INSERTION JIG	Upper guide Upper button CONNECTOR	2-1 (B) and insert to initiation 2. Fusion that	Press the upper guide go left hand. Holes need to be insert only open.	N/A	2. No wron 3. No wron 4. No dam Cr API UNL Importa 1. Auto termina half-loc	ant reminders/Not omatically dispose a it if once encounter al, difficulty of inser sked connector. ck the connector b	NG NGLOCKED re/s: and replace ed bend tion and



			WORK INS	STRUCTION				Effectivity Date:	T	March 03, 202	5
		Process Name/Title:	TAPIN	IG ASSEMBI	LY PRO	CESS		Validity Date:		n/a	
		Model code/Part number:	345D / 75S779-0010	Customer:	TRJ	Car Model:	TOYOTA YARIS	Document No.:		WI-ENG-PDE-0)90
		Purpose:	PROTOTYPE	PRE-LAUNCH	4	MASSP	RO	Revision No.:	3	Page No.:	13 of 18
PARTS:	1. Assy	· 						JIG:	1. Insertion		
NO.	F	ROCESS NAME	WORK I	PROCEDURE/	/ ILLUSTR	RATION		TOOLS/PPE	-	QUALITY POIN	TERS
11	P1	Wire insertion to Connector 1746872-1 (B)	INSERTION SEQUENCE FROM RIGHT 2ND ROW G GR R GR/B R GR/B Y 1ST ROW (LEFT R 1. Insert first the wires from Black VI Hold the R wire and insert to termina hand. Repeat the process for Y-V-B Note: Follow the insertion sequence stated above.	TO RIGHT) M tube (Sunpreral slot 1 using righwires.	The state of the s	RE INSERTION 8 9 G GR 130 130 6 7 W/G BR 130 130 K VM TUBE 2 3 4 SECOND R 2. Hold the 0 to terminal solution in the content of the c	GR/B wire and insert slot 5. v the insertion ased on the illustration	N/A	1. Use pro 2. No wror 3. One by 4. No wror 5. No defo 6. No stuc Impo 1. Auto the uniterminity half-loo 2. Make inserte Push a Do not 3. Plea during Do 1. Refe Inspec Insertic 2. Refe Steeriir proceed 3. Refe Steeriir	ovided jig per mode on gusage of parts one insertion on insertion or med terminal k of terminal tip or tant reminders/Normatically dispose it if once encounteral, difficulty of insertion ded connector. The sure wires are ped. Conduct Pull-Pafter insertion. The exert extra force, as a hold the wire many insertion. Cument reference on the contract of the contract o	Note/s: and replace bred bend brition and broperly brush-Pull- brear terminal 2/s: 4-025 for Coupler 5-044 for troller

				WORK INST	Effectivity Date:	Effectivity Date:					
		Process Name/Title:		TAPING	Validity Date:	March 03, 2025 n/a					
		Model code/Part number:	345D	/ 75S779-0010	Document No.:	WI-ENG-PDE-090					
		Purpose:	□ PROTO		Customer: TRJ	Car Model:		Revision No.:	3	Page No.:	14 of 18
										<u> </u>	
PARTS:	1. Assy	parts			JIG:	1. Insertion jig					
NO.	F	PROCESS NAME		WORK P	TOOLS/PPE	QUALITY POINTERS					
11 P1		Wire insertion to Connector 1746872-1 (B) (Continuation)	slot 6 using ri	(a) (b) (c) (c) (c) (c) (c) (c) (c) (c) (c) (c	R 4. Ho slot 8 proce Note: on the	d the G wire and using right hand as for GR-P wire Follow the inserted illustration.	I insert to terminal Repeat the s. ion sequence based	N/A	2. No wror 3. One by 4. No wror 5. No defo 6. No stuce Import 1. Autor the unit termina locked of 2. Make inserted after ins Do not of 3. Pleas during i Docu 1. Refe Inspect Insertio 2. Refe Steerin proced 3. Refe	exert extra force. se hold the wire new insertion. Imment reference/s: In to GL-PRO-ASY- Ition Standard for Colon. In to WI-ENG-PDE- Ig Navigation Contr	ote/s: and replace ed bend tion and half- operly sh-Pull-Push ear terminal : -025 for oupler -044 for roller



				WORK INS	TRUCTION	Effectivity Date:					
		Process Name/Title:		TAPIN	IG ASSEMBLY PRO	Validity Date:					
		Model code/Part number:	345D	/ 75S779-0010	Customer: TRJ	Car Model:	TOYOTA YARIS	Document No.:	WI-ENG-PDE-090		
		Purpose:	PROT	ОТУРЕ	PRE-LAUNCH	MASSE	PRO	Revision No.:	3	Page No.:	15 of 18
PARTS:	1. Ass	y parts						JIG:	1. Insertio	n jig	
NO.		PROCESS NAME		WORK F	PROCEDURE/ ILLUST	TOOLS/PPE	QUALITY POINTERS				
			GOOD FA	ACING			Terminal tip is not visible Terminal tip is				

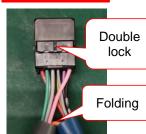
Wire Arrangement

12

Hold the harness using both hands. Arrange the wire properly to avoid tangled wires.

GOOD FACING

NG FACING



visible

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NBC (Philippines)
MASTER COPY

Connector lock

Folding

WRONG FACING

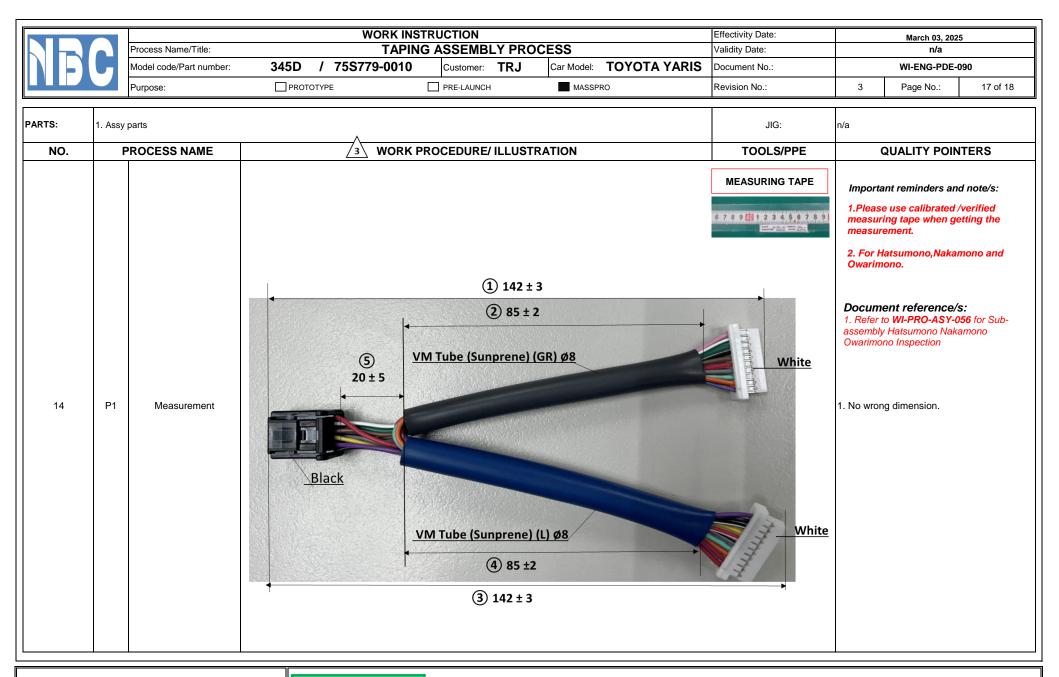
No wrong orientation of connector

3. No wrong facing of wire folding

2. No tangled wires

N/A

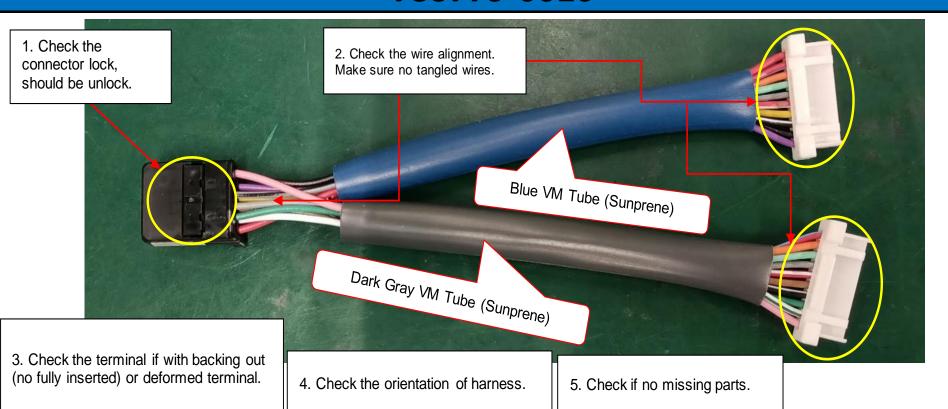
								T==			
NBC		December 17:4		WORK INST	Effectivity Date:	March 03, 2025					
		Process Name/Title:	2455 /	TAPING	Validity Date:	n/a					
		Model code/Part number:	345D /	75S779-0010	Customer: TRJ		OYOTA YARIS	Document No.:	<u> </u>	WI-ENG-PDE-0)90
		Purpose:	PROTOTY	PE	PRE-LAUNCH	MASSPRO		Revision No.:	3	Page No.:	16 of 18
PARTS:		embled parts ster sample JIG:							n/a		
NO.	F	PROCESS NAME WORK PROCEDURE/ ILLUSTRATION TOOLS/F							(QUALITY POIN	TERS
			Check the Corconnector is inclue electrical test.	nnector lock, locking of uded to Steering	2. Check the wire all sure no tangled wire	ignment. Make s.	3. Check the termin fully inserted) or de	nal if with backing out (not formed terminal.			
			Dark Gray VM tube (Sunprene)							MASTER SAM	PLE
13	P1	Visual/By two's inspection	5. Check the ori	entation of harness.		6. Compare	to Master sample by	tapping.		iment reference or to WI-QAD-QAO	\wedge
			1	3	2	MASTER S			1. Rete Steerin	er to WI-QAD-QAC	;-252 / <u>3</u>





NB									Effectivity Date:	March 03, 2025		
		Process Name/Title:	TAPING ASSEMBLY PROCESS						Validity Date:	n/a		
		Model code/Part number:	345D	/ 75S779-0010	Customer:	TRJ	Car Model:	TOYOTA YARIS	Document No.:		WI-ENG-PDE-0	90
		Purpose:	PROT	OTYPE	PRE-LAUNCI	Н	MASSP	RO	Revision No.:	3	Page No.:	18 of 18
PARTS:	PARTS: 1. Assy parts JIG: n/a											
VISUAL INSPECTION/ QUALITY CHECKPOINTS												

75\$779-0010



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