



WORK INSTRUCTION

TAPING ASSEMBLY PROCESS

Effectivity Date:

November 20, 2024

Process Name/Title:

Model code/Part number:

NB8 / 7N0208-7020Aa

Customer: TRJ

Car Model: SUBARU-LEGACY

Validity Date:

n/a

Document No.:

WI-ENG-PDE-1108

Purpose:

☐ PROTOTYPE☐ PRE-LAUNCH☒ MASSPRO

Revision No.:

1

Page No.:

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PARTS:

1. Assy part
2. Black tape 20mm

3. White tape 20mm

JIG:

n/a

NO.

PROCESS NAME

WORK PROCEDURE/ ILLUSTRATION

TOOLS/PPE

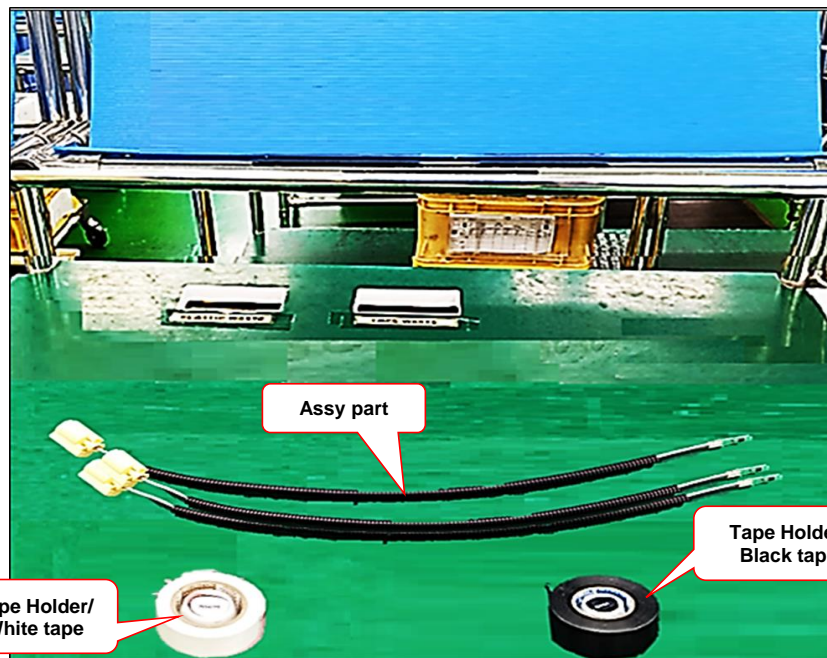
QUALITY POINTERS

1

P1

Table Lay-out

Table Lay-out

**Safety Instruction**

Be sure to wear prescribed personal protective equipment during operation (gloves, finger cots, etc.)

Housekeeping

1. Maintain and always practice 5's.
2. Personal things on the workplace is prohibited. Keep it in your locker.

Alert level

For any trouble, inform the Assembly Assistant Supervisor or Line Leader for immediate corrective action.

1. No excess/lacking assy parts

Revision History

							Prepared by	Reviewed by	Approved by	Noted by
11/20/24	1	Change pre-launch to mass pro.								n/a
10/08/24	0	Initial issue.	A.Hernandez	C. Villanueva	A. Arañes	n/a				
Eff. Date	Rev. No	Details of Change	Revised	Reviewed	Approved	Noted				

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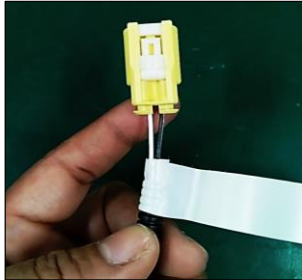
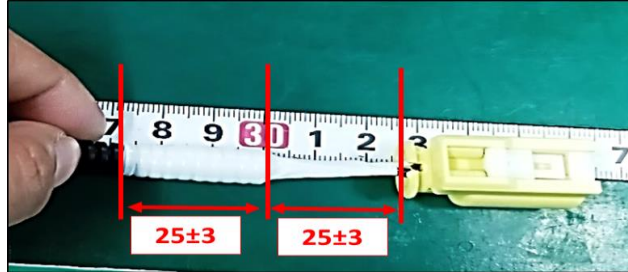


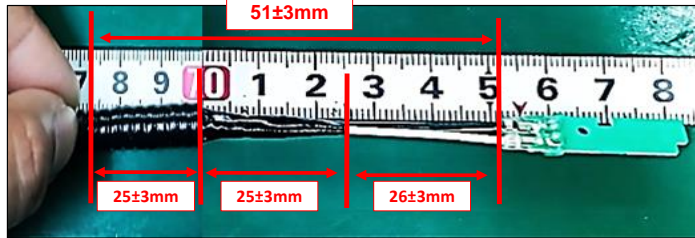
☐ PROTOTYPE☐ PRE-LAUNCH☒ MASSPRO

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PARTS:		1. Assy part 2. White tape (20mm) 3. Black tape (20mm)		JIG:	n/a
NO.	PROCESS NAME	WORK PROCEDURE/ ILLUSTRATION		TOOLS/PPE	QUALITY POINTERS
2	Taping 1 Black Corrugated tube to Wire near connector				<div>1. No flip-out tape 2. No peel-off tape 3. No loose tape 4. No missing tape 5. No wrong use of tape 6. No wrong dimension</div> <div>MEASURING TAPE</div>  <div>Important reminders/note/s: 1. Please use calibrated/verified measuring tape when getting the measurement.</div> <div>Document references; 1. Please refer to WI-PRO-ASY-001 for taping procedure.</div>
3	Taping 2 Black Corrugated tube to Wire near terminal				

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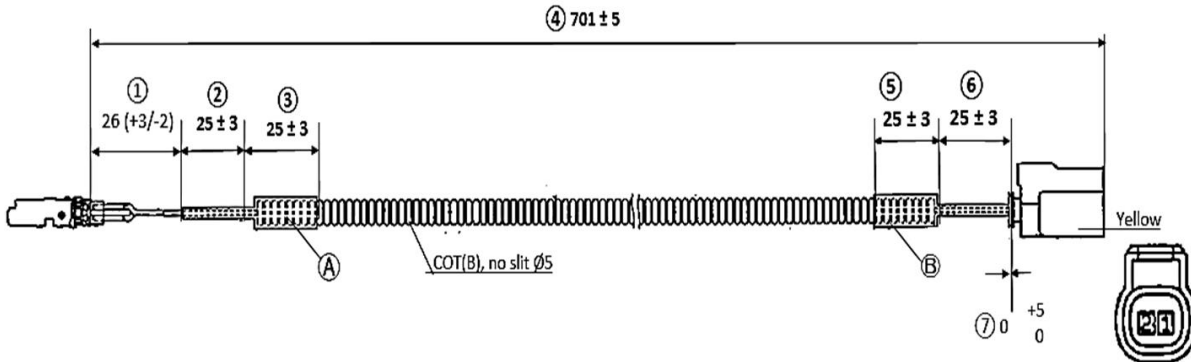
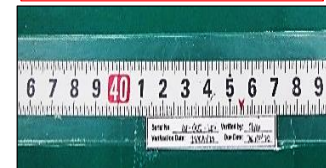
☐ PROTOTYPE☐ PRE-LAUNCH☒ MASSPRO

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PARTS:		1. Assy Parts		JIG:	1. Measuring tape
NO.	PROCESS NAME	WORK PROCEDURE/ ILLUSTRATION		TOOLS/PPE	QUALITY POINTERS
4	P1	Measurement			<p>1. No wrong dimension</p> <p>Important reminders and note/s:</p> <p>1. Please use calibrated/verified measuring tape when getting the measurement.</p> <p>2. For Hatsumono, Nakamono and Owarimono.</p> <p>MEASURING TAPE</p> 

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PARTS:

n/a

JIG:

n/a

VISUAL INSPECTION/QUALITY CHECKPOINTS**TAPING - P1****7N0208-7020Aa**

- ① No Wrong Use Color of
- ② No Missing Tape (WHITE and BLACK)

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