


















	Process Name/ Title:		Document No:	WI-ENG-PDE-498	
	PACKING INSTRUCTION		Effective Date:	April 27, 2022	
	WORK INSTRUCTION		Rev. No.:	0	
	Product Code/Name: 7H0421W7020	Customer Code: NBS	Page No.:	Page 1 of 1	

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Put Vinyl Sheet (1520 x 1500) inside the box.		Qty/ Box	720 pcs	10pcs* 72bdls
			Mat'l name	Dim.	Qty
			TRMX Box	544*370* 228 mm	1
			Vinyl Sheet	1520*1500	1
			Partition Board	343*510	3
			Plastic Vinyl Bag	300*200mm	72
②	Put 18 bdls of products. (10pcs/bdl) in opposite direction.		Note : 1. For CSW use Orion box instead of DC box. 2. Step number 7 is applicable only in QC FG Inspection.		
③	Put partition board on layer 2 Put 18 bdls of products.(10 pcs/bdl) in opposite direction.	  			
④	Put partition board on layer 3 Put 18 bdls of products.(10 pcs/bdl) in opposite direction.	  	Make sure that the inner tag indicates the correct terminal expiration date.		
			<div> One bundle has NBS inner tag inside the vinyl bag </div>		
⑤	Put partition board on layer 4 Put 18 bdls of products.(10 pcs/bdl) in opposite direction.	  	<div> SAMPLE INNER TAG  </div>		
⑥	Fold the vinyl sheet. Clip NBP Identification tag and NBS Tag at the left side of the box	  			
⑦	Attach NBS Identification tag at the left side of the box and NBP warehouse tag in the right side of the box.		Note : If need to attach 4M tag Put 4M tag at the left side		
			Prepare	Check	Approve
					
04/27/2022	0	Initial Issue	J. Loterte	C. Villanueva	A. Arañes
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve
			Est. date	April 27, 2022	