

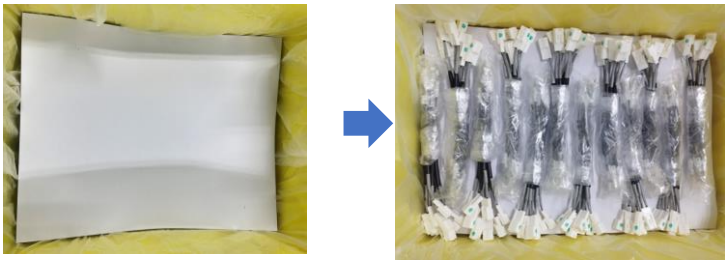
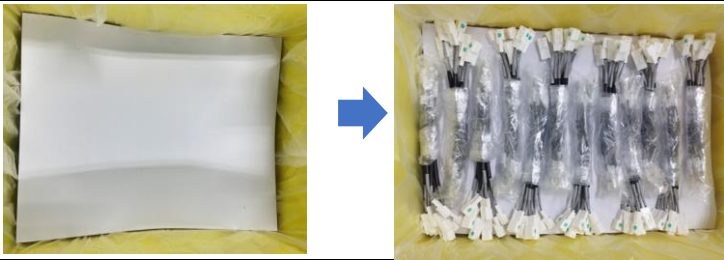





	Process Name/ Title: PACKING INSTRUCTION		Document No: WI-QAD-QAC-090					
	WORK INSTRUCTION		Effective Date: June 21, 2024					
	Product Code/Name: 7M0525	Customer Code: TRJ	Rev. No.: 5	Page No.: Page 1 of 1				
No.	Work Procedure/ Illustration			Records/Remarks/Quality Pointers				
①	Spread Vinyl sheet inside oricon box		Qty/box	432	9pcs* 48bdls			
			Mat'l name	Dim.	Qty.			
			Oricon box	386*55* 243	1			
			Vinyl sheet	1250*1250	1			
			Vinyl bag	300*200	48			
			Partition board	343*510	3			
②	Put products (9pcs*12bdls)		Note1. Step number 7 is applicable: only in QC FG Inspection.					
③	Lay out partition board. Put products (9pcs*12bdls) on 2nd layer							
④	Lay out partition board. Put products (9pcs*12bdls) on 3rd layer							
⑤	Lay out partition board. Put products (9pcs*12bdls) on 4th layer							
⑥	Fold the vinyl sheet. Put NBP Identification tag at the top. Then Warehouse Identification tag at lower right side of the box.		If need to attach 4M tag Put 4M tag at the upper left side of the box					
6/21/2024	5	Change bundle qty to 9 pcs ; Change vinyl sheet size to 1250x1250; Change vinyl bag size to 300 to 200	M. Garcia	R. Pascua	O. Merin	Prepared	Checked	Approved
8/2/2023	4	Add no.6. Change photo per bundle	Y.Perez	D.Dadulla	O.Merin			
11/5/2023	3	Update 4M Tag attachment	M. Garcia	R.Alcantara	A. Arañes			
06/28/2019	2	Change quantity from 324 to 432pcs.	C.Dimailig	M.Lumbres	E. Mendoza			
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Establish Date: November 28 2018		
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