

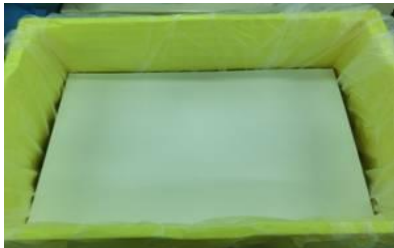



	Process Name/ Title: PACKING INSTRUCTION		Document No: WI-QAD-QAC-075
	WORK INSTRUCTION		Effective Date: May 10, 2023
	Product Code/Name: 7M0512	Customer Code: TRJ	Rev. No.: 2 Page No.: Page 1 of 1

No.	Work Procedure/ Illustration			Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside folding box		Qty/box	72	18pcs*4bdls	
			Mat'l name	Dim.	Qty.	
			Oricon box	386*55*243	1	
			Vinyl sheet	1520*1500	1	
			Partition board	343*510	1	
			Plastic bag	420*280	4	
②	Put products (18pcs*2bdl)		⚠️			
			Note:			
			1. Step number 6 is applicable only in QC FG Inspection.			
③	Lay out partition board.					
④	Put products (18pcs*2bdl) on 2nd layer					
⑤	Fold the vinyl sheet. Put NBP Identification tag at the top. Then Warehouse Identification tag at lower right side of the box.	 ⚠️	If need to attach 4M tag Put 4M tag at the upper left side of the box			
						
			Prepared	Checked	Approved	
05/10/2023	2	Update Step no. 5 and additional note for step 5	M. Garcia	D. Dadulla	A. Arañes	
03/15/2019	1	Removal of small vinyl bag	C.Dimailig	M.Lumbres	E.Mendoza	
11/16/2018	0	Initial issue	C.Dimailig	M.Lumbres	E.Mendoza	
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	