






	Process Name/ Title:		Document No:	WI-ENG-PDE-495	
	PACKING INSTRUCTION		Effective Date:	April 27, 2022	
	WORK INSTRUCTION		Rev. No.: 0	Page No.: Page 1 of 1	
	Product Code/Name: 7H0332W7020A	Customer Code: NBS			

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Put Vinyl Sheet (1520 x 1500) inside the box.		Qty/ Box	600 pcs	10pcs* 60bdls
			Mat'l name	Dim.	Qty
			TRMX Box	544*370* 228 mm	1
			Vinyl Sheet	1520*1500	1
			Partition Board	343*510	2
			Plastic Vinyl Bag	300*200mm	60
②	Put 20 bdls of products. (10pcs/bdl) in opposite direction.		Note : 1. For CSW use Orion box instead of DC box. 2. Step number 7 is applicable only in QC FG Inspection.		
③	Put partition board on layer 2 Put 20 bdls of products.(10 pcs/bdl) in opposite direction.				
④	Put partition board on layer 3 Put 20 bdls of products.(10 pcs/bdl) in opposite direction.				
⑤	Fold the vinyl sheet.				
⑥	Clip NBP Identification tag and NBS Tag at the left side of the box				
⑦	Attach NBS Identification tag at the left side of the box and NBP warehouse tag in the right side of the box.	 <div> Note : If need to attach 4M tag Put 4M tag at the left side </div>	Outgoing Inspectors are the person-in-charge in the attachment of NBP tag (warehouse tag) and NBS tag (outer tag) to its proper location.		
		Prepare		Check	Approve
04/27/2022		0	Initial Issue		J. Loterte C. Villanueva A. Arañes
Eff./Rev. Date		Rev. No.	Details of change		Revise Check Approve
					Est. date April 27, 2022