


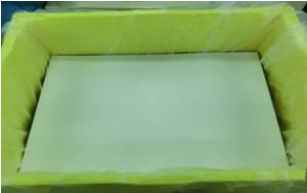

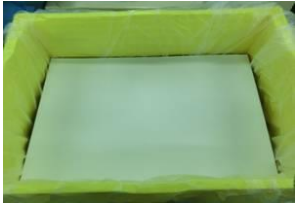

	Process Name/ Title:		Document No:		WI-ENG-PDE-803	
	WORK INSTRUCTION		Effective Date:		February 17, 2024	
	Product Code/Name:	Customer Code/ Customer:	Rev. No.:	1	Page No.:	Page 1 of 1
7N0202		TRJ				

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside folding box.		Qty/box	108	18pcs* 6bdls
			Mat'l name	Dim.	Qty.
			Oricon box	386*55*243	1
			Vinyl sheet	1250*1250	1
			Partition board	343*510	2
			Vinyl bag	300*200	6
②	Put first bundle of products. (18pcs* 2bundles)	 	Note : Step 5 is applicable only to QC FG inspection.		
③	Layout partition board Put the products (18pcs* 2 bundles) on the 2nd layer	 			
④	Layout partition board Put the products (18pcs* 2 bundles) on the 3rd layer	 			
⑤	Fold the vinyl sheet. Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box.	 			
Note : If need to attach 4M tag Put 4M tag at the left side of the box					

02/17/2024	1	Correction of Vinyl bag size from 260*380 to 300*200.	M. Ariola	C.Villanueva	A. Arañes	n/a	Prepared by	Reviewed by	Approved by	Noted by
01/19/2024	0	Initial Issuance	A.Hernandez	C.Villanueva	A. Arañes	n/a	M. Ariola	C.Villanueva	A. Arañes	n/a
Eff. Date	Rev. No.	Details of change	Prepared by	Reviewed by	Approved by	Noted by	Establish Date:	January 19, 2024		