












Process Name/ Title: <b>PACKING INSTRUCTION</b>		Document No:	<b>WI-QAD-QAC-235</b>
<b>WORK INSTRUCTION</b>		Effective Date:	<b>July 5, 2024</b>
Product Code/Name: <b>7L0120</b>	Customer Code: <b>TRQSS</b>	Rev. No.: <b>1</b>	Page No.: <b>Page 1 of 1</b>

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	△ <sub>1</sub> Put Vinyl Sheet (1250 x 1250) inside carton box.		Qty/box	120	60pcs #2bdl's
			Mat'l name	Dim.	Qty.
			DC carton	1131*781	1
			Vinyl sheet	1250*1250	1
			Vinyl bag	420*280	2
②	Put first bundle of products. (60pcs/bundle)		Note : △ <sub>1</sub> Step 5 is applicable to QC FG inspection only.		
③	Put second bundle on the other side with opposite direction (60pcs/bundle)  Total of 2 bundles/box				
△ <sub>1</sub> ④	Fold the vinyl sheet				
⑤	Close the flaps and put ID tag (Inner tag at the top of the plastic and Outer tag at the right side of the front of the box) .	  <p>Note : If need to attach 4M tag Put 4M tag at the left side</p>			

						Prepare	Checke	Approve
07/05/2024	1	Change document control no. from WI-ENG-PDE-247 to WI-QAD-QAC-235; Change Vinyl Sheet Size from 1520x1500 to 1250x1250; Change picture of no. 1; Modify no. 4 and Addition of no. 5; Modify note.	J. De La Cruz	D.Dadulla	R.Pascua			
02/25/2021	0	Initial issue.	J. Loterte	C. Villanueva	A. Shimamura	J. De La Cruz	D.Dadulla	R.Pascua
Eff./Rev. Date	Rev. no.	Details of change	Prepared	Checked	Approved	Established. date:	February 25, 2021	

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