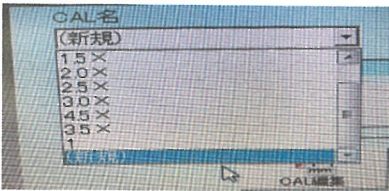
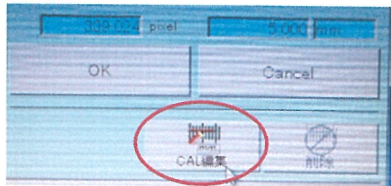
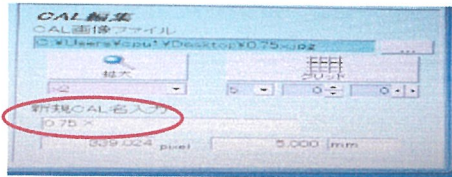





Process Name/Title: Terminal cut surface monitoring (Calibration2)		Document No: WI-ENG-PDE-007	
WORK INSTRUCTION		Effective Date: SEP 28 2017	
Product Code/Name: Common	Customer Code: n/a	Rev.No.: 0	Page No.: 1 of 2

No.	Work Procedure/Illustration	Records/Remarks/ Quality Pointers												
Procedure part4														
1. Calibration	1-1 In cases of the magnification data disappearance, erasures or deletion due to any reasons, the Monitor Machine shall need calibration. 1-1-1 In-charge: Engineering													
2. Operation	2-1 Calibration Procedure as follows: 2-1-1 Input new name in "CAL Name" and press the edit button. <div></div> <div></div> 2-1-2 Enter magnification in new "CAL name" e.g. 0.75x <div></div> 2-1-3 Check the monitor. Red Line shall be visible. Adjust the magnification to make the 0 to 5mm visible. <div></div> <div><table><tr><th>Width</th><th>Data</th></tr><tr><td></td><td>(5mm=5,000)</td></tr><tr><td></td><td>(4mm=4,000)</td></tr><tr><td></td><td>(3mm=3,000)</td></tr><tr><td></td><td>(2mm=2,000)</td></tr><tr><td></td><td>(1mm=1,000)</td></tr></table></div>	Width	Data		(5mm=5,000)		(4mm=4,000)		(3mm=3,000)		(2mm=2,000)		(1mm=1,000)	
Width	Data													
	(5mm=5,000)													
	(4mm=4,000)													
	(3mm=3,000)													
	(2mm=2,000)													
	(1mm=1,000)													

Eff./Rev. Date	Doc/DRCN No.	Rev. No.(if applicable)	Details of Change	Revise	Check	Approve	Est. date:	Prepare 9/26/17 R. Alcantara	Check 9/27/17 A. Ajañes	Approve 9/27/17 T. Sugiyama
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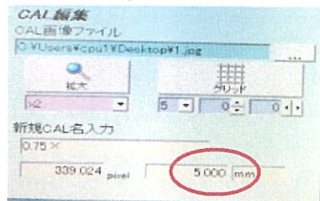
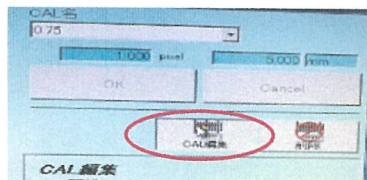
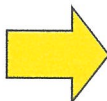
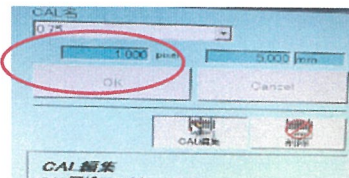
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Product Code/Name: Common	Customer Code: n/a	Rev.No.: 0	Page No.: 2 of 2

No.	Work Procedure/Illustration	Records/Remarks/ Quality Pointers																
	<div><div>2-1-4 Enter the data, 5000 (=5mm) in new "CAL Name"</div><div><div></div><div><table><tr><td>0.75 X</td><td>→5mm</td></tr><tr><td>1.0 X</td><td>→5mm</td></tr><tr><td>1.5 X</td><td>→5mm</td></tr><tr><td>2.0 X</td><td>→4mm</td></tr><tr><td>2.5 X</td><td></td></tr><tr><td>3.0 X</td><td>→2mm</td></tr><tr><td>3.5 X</td><td>→1mm</td></tr><tr><td>4.0 X</td><td>→1mm</td></tr></table></div></div><div><div>2-1-5 Press the edit menu and OK (return).</div><div><div></div><div></div><div></div></div></div><div><div>2-1-6 Complete the magnification data input after the procedure.</div><div>2-1-7 Conduct magnification data (0.75x to 4x) following the same calibration procedure.</div><div>2-1-7-1 After calibration, fill out the "Terminal cut surface monitoring form calibration form"</div></div></div>	0.75 X	→5mm	1.0 X	→5mm	1.5 X	→5mm	2.0 X	→4mm	2.5 X		3.0 X	→2mm	3.5 X	→1mm	4.0 X	→1mm	F-PDE-001
0.75 X	→5mm																	
1.0 X	→5mm																	
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