






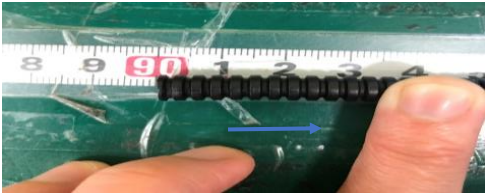
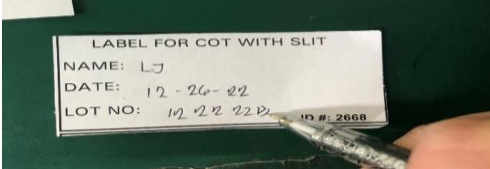


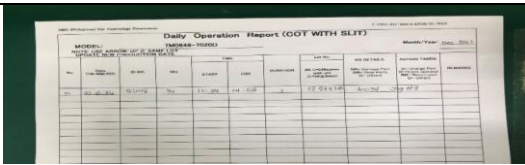



	Process Name/ Title:		Document No:		WI-PRO-KIT-013	
	CUTTING OF COT WITH SLIT					
	WORK INSTRUCTION		Effective Date:		January 26, 2023	
	Product Code/Name:	Customer Code:	Rev. No.:	0	Page No.: 1 of 1	
ALL		ALL				

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
1	Get the COT to be slitted from Parts Preparation Operator. Prepare the Slitting Jig, Label for COT with slit, and Daily Operation Report(COT WITH SLIT) (F-PRO-KIT-005) <div>   </div>	* Slit Jig and Daily Operation Report must be same diameter *No wrong use of Label
2	Place the COT on Yellow danpla box and place 1 bundle on COT holder. <div>   </div>	* Place 1 bundle of COT in COT holder after every bundle *No wrong use of parts
3	Get Daily Operation Report and record the Number series, Date, ID Tag Number, Quantity, Lot Number and Start Time (F-PRO-KIT-005) <div>  </div>	* No wrong details *No wrong use of label
4	Insert the COT into the Slitting jig by pushing the COT into the jig hole. <div>   </div>	*No double slit *No wrong dimension of slit
5	Conduct 3 pieces sample length checking in every first bundle of the cut COT. <div>  </div>	* Must be 25mm +2 -3 *No wrong dimension of slit
6	Record the details needed in Label for COT with Slit (Name, Date, and Lot No.) <div>  </div>	* No wrong details
7	Bundle the cut COT using red rubber band, put the label tag and place in blue danpla box. <div>   </div>	*No wrong details
8	Record the End Time, Duration, Operator and Jig # used. (Put details in remarks when changing cutter blade) <div>  </div>	* No wrong details

						Prepare	Check	Approve
								
01/26/2023	0	New Issue		B. Maloles	M. Cruzat	O. Merin	Est. date: 01/26/2023	
Eff./Rev. Date	Rev. No.	Details of change		Revise	Check	Approve		