
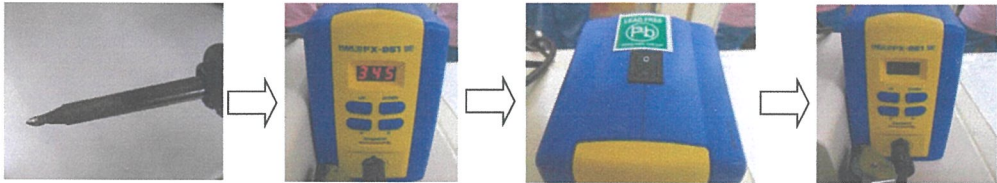

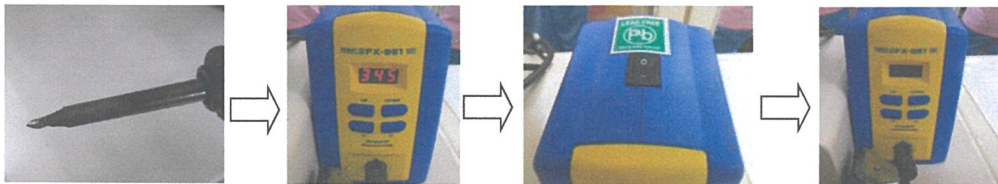
	Process Name/ Title:		Document No:	WI-PRO-COS-033
	CONTACT SWITCH ASSEMBLY/ Management of Iron's Power		Effective Date:	May 28, 2018
	WORK INSTRUCTION		Rev. No.: 1	Page No.: Page 1 of 1
	Product Code/Name: ALL	Customer Code: TRJ/TRQSS/NBC		

No.	Work Procedure/ Illustration	Records/Remarks/ Quality Pointers
1	<p>1.) When start of operation, turn power on, and once temperature become stable, measure iron's temperature. Then write on 「Lead free soldering iron's temperature checksheet」. (Ref: WI-PRO-COS-017)</p> 	
	<p>2.) During break time, put solder on iron to prevent iron get oxidized. 5minutes, 10minutes break: Don't turn power off. Lunch time (1 hour): Turn power off.</p> 	
1	<p>3.) After break time and when re-start soldering, turn power on, and when it becomes stable, measure temperature of iron. Write on 「Lead free soldering iron's temperature checksheet」. (ref: WI-PRO-COS-017)</p> 	
	<p>4.) When finish soldering, put solder on iron to prevent iron gets oxidized. Then turn off power.</p> 	
<p>Turn power off when it is not used for more than 20 minutes. (No need to turn off when break time of 5mins and 10 mins).</p>		

05/28/2018	2018-L3-WI-084	1	Replace reference no. based on internal document numbering	M. Demiden	O. Merin	O. Merin	Prepare	Check	Approve
06/01/2017	2017-L3-WI-059	0	Established ISO Format	M.Vasallo	O.Merin	T.Sugiyama			
-	NBHS-1697	NA	Previously revised to add action of break time (for history purpose only)	Takenaka	-	Sato	M. Demiden	O. Merin	O. Merin
Eff./Rev. Date	Doc/DRCN No.	Rev. No. (if applicable)	Details of change	Revise	Check	Approve	Est. date:	06/01/2017	

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