



WORK INSTRUCTION

Effectivity Date:

May 17, 2023

Process Name/Title:

TAPING ASSEMBLY PROCESS

Validity Date:

n/a

Model Code/Part Number:

920B / 7R0122-7021A

Customer:

TRMX

Document No.:

WI-ENG-PDE-656C

Purpose:

☐ PROTOTYPE☐ PRE-LAUNCH☒ MASSPRO

Revision No.:

0

Page No.:

1 of 4

PARTS:

1. All parts: Assy parts: Clamp 82711-52070 (W); Black tape

JIG:

n/a

NO.

PROCESS NAME

WORK PROCEDURE/ ILLUSTRATION

TOOLS/PPE

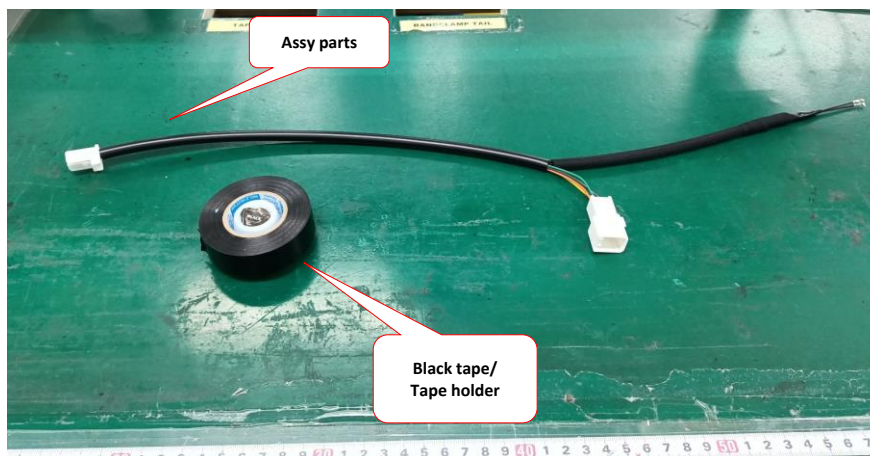
QUALITY POINTERS

1

P3

Table Lay-out

Table Lay-out

**Safety Instruction**

Be sure to wear prescribed personal protective equipment during operation (gloves, finger cots, etc.)

Housekeeping

1. Maintain and always practice 5's.
2. Personal things on the workplace is prohibited. Keep it in your locker.

Alert level

For any trouble, inform the Assembly Assistant Supervisor or Line Leader for immediate corrective action.

1. No missing parts/tools
2. No excess parts/tools

Revision History

Eff. Date	Rev. No	Details of Change	Revised	Reviewed	Approved	Noted	Prepared by	Reviewed by	Approved by	Noted by
05/17/23	0	Initial issue.	D. Castillo	J. Loterte	C. Villanueva	A. Arañes	D. Castillo	J. Loterte	C. Villanueva	A. Arañes

CONFIDENTIAL: Any misuse or misappropriation, including unauthorized copying, reproduction in any form, disclosure or publishing of this document or any information herein is strictly prohibited.

NBC (Philippines)
MASTER COPY

DCC Stamp



WORK INSTRUCTION

Process Name/Title:

TAPING ASSEMBLY PROCESS

Effectivity Date:

May 17, 2023

Validity Date:

n/a

Model Code/Part Number:

920B / 7R0122-7021A

Customer:

TRMX

Document No.:

WI-ENG-PDE-656C

Purpose:

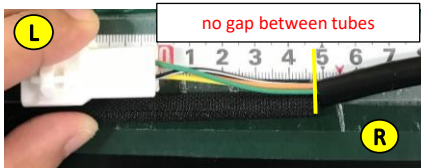
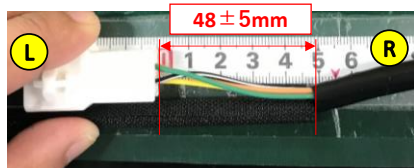
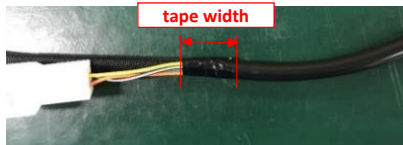
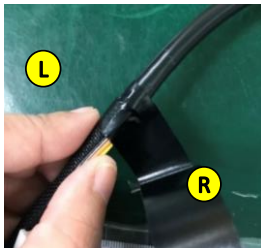

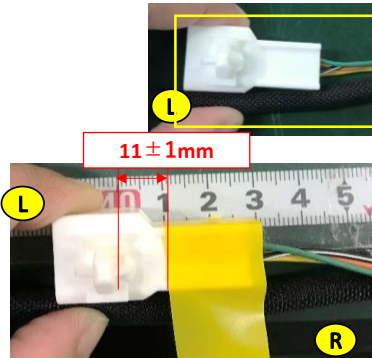
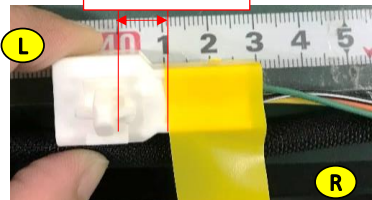

☐ PROTOTYPE☐ PRE-LAUNCH☒ MASSPRO

Revision No.:

0

Page No.:

2 of 4

PARTS:		1. Assy parts 2. Black tape	JIG	n/a
NO.	PROCESS NAME	WORK PROCEDURE/ ILLUSTRATION	TOOLS/PPE	QUALITY POINTERS
2	P3 Spot taping 4	<div><p>1. Fix the Connector and the twisted tube. Note: Alignment of twisted tube must be beside the Connector.</p></div> <div><p>2. Measure from end of connector up to end of twisted tube 48±5mm using both hands.</p></div> <div><p>3. Get the Black tape using right hand then conduct 2 windings of tape using both hands.</p></div>		<ol style="list-style-type: none">1. No flip-out tape2. No peel-off tape3. No loose tape4. No missing tape5. No wrong dimension6. No wrong use of tape <p>Important reminders/Note/s: 1. Please use calibrated/verified measuring tape when getting the measurement.</p>
3	Y-taping	<div><p>1. Fix the Twisted tube to the side of the Connector.</p></div> <div><p>2. Measure from Connector to tape 11mm. Then, start taping the connector and twisted tube, make 2 winds before 1/3 shifting upward (must be tape width)</p></div>		<p>Important reminders/Note/s: 1. Use YELLOW TAPE for easy visualization of shifting lines, but actual should be BLACK TAPE. 2. Please use calibrated/verified measuring tape when getting the measurement.</p> <ol style="list-style-type: none">1. No flip-out tape2. No peel-off tape3. No loose tape4. No missing tape5. No wrong dimension6. No wrong use of tape

CONFIDENTIAL: Any misuse or misappropriation, including unauthorized copying, reproduction in any form, disclosure or publishing of this document or any information herein is strictly prohibited.

NBC (Philippines)
MASTER COPY

DCC Stamp



WORK INSTRUCTION
TAPING ASSEMBLY PROCESS

Effectivity Date:	May 17, 2023		
Validity Date:	n/a		
Document No.:	WI-ENG-PDE-656C		
Revision No.:	0	Page No.:	3 of 4

Process Name/Title: **TAPING ASSEMBLY PROCESS**

Model Code/Part Number: **920B / 7R0122-7021A** Customer: **TRMX**

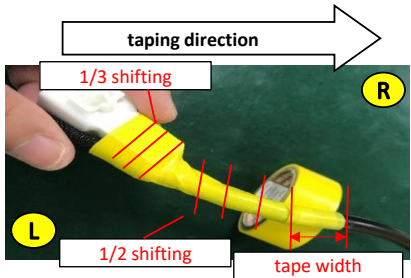
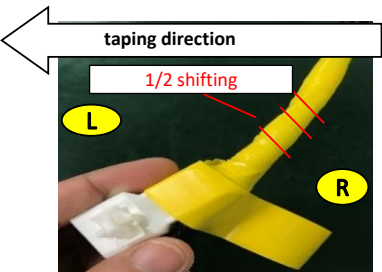
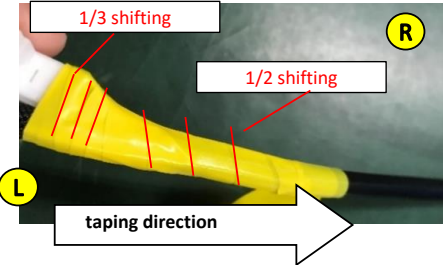
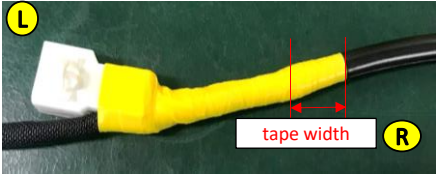

Purpose: ☐ PROTOTYPE ☐ PRE-LAUNCH ☒ MASSPRO

PARTS:

1. Assy parts
2. Black tape

JIG

n/a

NO.	PROCESS NAME	WORK PROCEDURE/ ILLUSTRATION	TOOLS/PPE	QUALITY POINTERS
3	P2 Y-taping (Continuation)	<div></div> <div><p>3. Wind the tape upward 1/3 shifting, then conduct 1/2 shifting upward until it reach the SV tube (Vinyl) (must be tape width)</p></div> <div></div> <div><p>4. Wind the tape backward 1/2 shifting.</p></div> <div></div> <div><p>5. Wind the tape 1/3 shifting then 1/2 shifting, same shifting to no. 3, then cut the tape after 2 winds on SV tube (Vinyl).</p></div> <div></div> <div><p>6. After taping, check the condition of tape, measurement and the connector facing.</p></div>	<div><p>MEASURING TAPE</p></div>	<p>Important reminders/Note/s:</p> <ol style="list-style-type: none">1. Use <u>YELLOW TAPE</u> for easy visualization of shifting lines, but actual should be <u>BLACK TAPE</u>.2. Please use calibrated/verified measuring tape when getting the measurement. <ol style="list-style-type: none">1. No flip-out tape2. No peel-off tape3. No loose tape4. No missing tape5. No wrong dimension6. No wrong use of tape

CONFIDENTIAL: Any misuse or misappropriation, including unauthorized copying, reproduction in any form, disclosure or publishing of this document or any information herein is strictly prohibited.

NBC (Philippines)
MASTER COPY

DCC Stamp

**WORK INSTRUCTION**

Process Name/Title:

TAPING ASSEMBLY PROCESS

Effectivity Date:

May 17, 2023

Validity Date:

n/aModel Code/Part Number: **920B / 7R0122-7021A**

Customer:

TRMX

Document No.:

WI-ENG-PDE-656C

Purpose:

☐ PROTOTYPE☐ PRE-LAUNCH☒ MASSPRO

Revision No.:

0

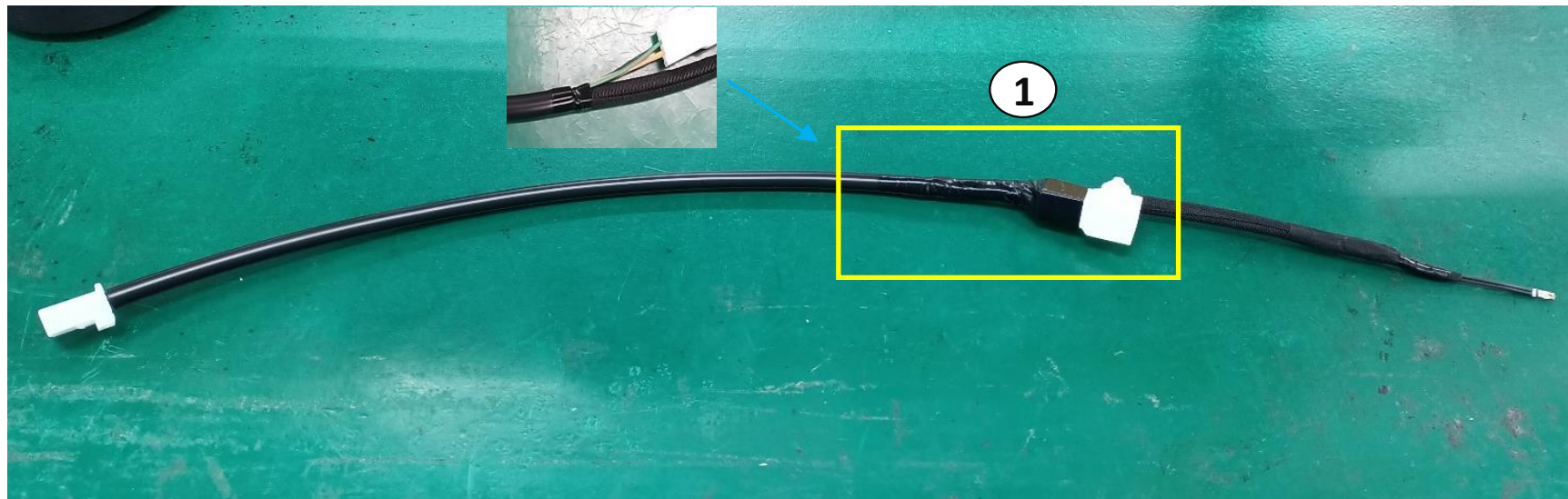
Page No.:

4 of 4**PARTS:**

1. Assy parts

JIG

n/a

QUALITY CHECKPOINTS**P3****7R0122-7021A****1 No Missing tape (Y-taping)**

CONFIDENTIAL: Any misuse or misappropriation, including unauthorized copying, reproduction in any form, disclosure or publishing of this document or any information herein is strictly prohibited.

NBC (Philippines)
MASTER COPY

DCC Stamp