												1		
				WORK INSTRUCTION STEERING NAVIGATION CONTROLLER					ffectivity Date:		July 10, 2024			
			Process Name/Title:			1			alidity Date:		n/a			
		5	Model code/Part number:	ALL STEERING MODELS	Customer: ALL	Car Model:	ALL	D	ocument No.:		WI-ENG-PDE-0)44		
			Purpose:	PROTOTYPE	PRE-LAUNCH	MASSPRO)	R	evision No.:	4	Page No.:	1 of 5		
PARTS:		n/a							JIG:	Steering navigator				
N	0.	F	PROCESS NAME	NAME WORK PROCEDURE/ ILLUSTRATION							QUALITY POINTERS			
1		n/a	Table lay-out	PARTS INSERTION JIG	CONTROLLER CONTROLLER CONTROLLER	STEEF	RING NAVIGA	TOR	Safety Instruct Be sure to wear prescribed person protective equipm during operation (gloves, finger coetc.) Housekeepin 1. Maintain and alw practice 5's. 2. Personal things the workplace is prohibited. Keep it your locker. Alert level For any trouble, inf the Assembly Assis Supervisor or Lir Leader for immedic corrective action	g vays on same part tin estant lie ate	re the Controller t number of models			
				Revision History					Prepared by	Reviewed by	Approved by	Noted by		
									,		.,			
07/10/24	4		Steering navigation and proces			D.Castillo	Villanuev a A. Ara		_					
02/15/21	3	Apply so	Apply some improvements. Revise due to removal of cycle time in every process. Conduct semi-annual review of documents. M. Catapang R. Peñaloza A. Shimamura							South illown	4000			
08/14/20		Change	l effectivity and validity date. Inclu	ude process name in every process. Additional cyc	le time in every process.	· · ·	Loterte A. Shim	-	D. Castillo	C.Villanueva	.Villanueva A. Arañes n/a			
Eff. Date	Rev. No			Details of Change		Revised R	eviewed Appro	oved Note	Est. Date:	October 28, 2019				

		Process Name/Title:	WORK INS	TRUCTION NAVIGATION CO	NTDOLLED		Effectivity Date:		July 10, 2024	ı
		Model code/Part number:	Validity Date: Document No.:		n/a WI-ENG-PDE-0					
	U	Purpose:	ALL STEERING MODELS PROTOTYPE	Customer: ALL PRE-LAUNCH	Car Model:	ALL	Revision No.:	4	Page No.:	2 of 5
PARTS:	n/a						JIG:	1. Insertion 2. Controlle 3. Steering	r	
NO.		PROCESS NAME	WORK P	ROCEDURE/ ILLUS	TRATION		TOOLS/PPE		QUALITY POIN	TERS
	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	4	Insertion jig connector	1. Get the conenctor of insertion jig and plug mating connector.	tion jig and plug in					
2	n/a	Plug-in connectors	Controller	connec	the contoller and plug ctor.	g in mating	n/a	same part i 2. No un-pl	re the controller and number ug connector re properly inserted	
				3. After connect	plug in, make sure the tor and contoller is pr	ne insertion jig operly inserted.				



			WORK INS		Effectivity Date:	July 10, 2024			
		Process Name/Title:		NAVIGATION CO	ONTROLLER	Validity Date:	n/a		
		Model code/Part number:	ALL STEERING MODELS			Document No.:	WI-ENG-PDE-044		
		Purpose:	PROTOTYPE	PRE-LAUNCH	MASSPRO	Revision No.:	4 Page No.: 3 of 5		
PARTS:	n/a						Insertion jig Controller Steering navigator		
NO.	F	PROCESS NAME	WORK	PROCEDURE/ ILLU:	STRATION	TOOLS/PPE	QUALITY POINTERS		
3	n/a	Power on and LCD monitor checking	MAGNET POWER ON of contoller.	SEQUENCE LIGHT WIRE COLOR 3. C	MODEL PART NUMBER **LCD MONITOR will be open. theck if the part number appeared the monitor is correct.	n/a	1. Make sure the Controller to be used is same part number of models to be produced. 2. If encountered ABNORMALITY. STOP the process, CALL the leader and WAIT for instruction.		

 [r	WORK INSTRUCTION Effectivity Date: July 10, 2024										
							Effectivity Date:		July 10, 2024		
		Process Name/Title:		NAVIGATION CONT			Validity Date:		n/a		
	57	Model code/Part number:	ALL STEERING MODELS	Customer: ALL	Car Model:	ALL	Document No.:		WI-ENG-PDE-0	44	
		Purpose:	PROTOTYPE	PRE-LAUNCH	MASSPRO		Revision No.:	4	Page No.:	4 of 5	
	n/a				ATION		JIG:	Insertion Controlle Steering	r navigator	rene	
NO.	ľ	PROCESS NAME	WORK PI	ROCEDURE/ ILLUSTR	ATION		TOOLS/PPE	'	QUALITY POIN	IEKS	
4	n/a		Upon start, press the sequence light connector. Conduct Pull-Push-Pull-Prwire. Continue the process.	n/a	1. Make sure the Controller to be used is same part number of models to be produced. 2. If encountered ABNORMALITY. STOP the process, CALL the leader and WAIT for instruction.						
					ACCOUNTS AND ADDRESS AND ADDRE						

		WORK	Effectivity Date: July 10, 2024						
	Process Name/Title:	STEER	Validity Date:		n/a				
	Model code/Part number:	ALL STEERING MODI	ELS Customer: ALL	Car Model:	ALL	Document No.:		WI-ENG-PDE-0	44
	Purpose:	PROTOTYPE	PRE-LAUNCH	MASSPRO		Revision No.:	4	Page No.:	5 of 5
n/a			JIG:	Insertion jig Controller Steering navigator					
F	PROCESS NAME	wo	RK PROCEDURE/ ILLUST	RATION		TOOLS/PPE	QUALITY POINTERS		
	Sequence light button checking (Continuation)	FOR GOOD	OK 22 b N a	2. Once reached the note inserted, go sound Number of produced was product status if it is	will be heard. vill appear as well	n/a	same part 2. If encou process, C	number of models ntered ABNORMACALL the leader an	to be produced. LITY. STOP the
n/a	Power-off and Un-plug connectors	MAGNET OFF POWER OFF		er off, Magnet off and off.	d Contoller off Un-plug nsertion jig onnector and ontroller. Return ne jigs to lesignated	n/a			cation.
		Model code/Part number: Purpose: n/a PROCESS NAME Sequence light button checking (Continuation) 4 n/a Power-off and Un-plug	Process Name/Title: Model code/Part number: Purpose: PROCESS NAME PROCESS NAME Sequence light button checking (Continuation) PRODUCT STATUS Power-off and Un-plug Power Off	Model code/Part number: ALL STEERING MODELS Customer: ALL Purpose: PROTOTYPE PRE-LAUNCH PROCESS NAME WORK PROCEDURE/ ILLUST LIGHT INDICATION PRODUCED A an indication produced in the property of the product of the	Process Name/Title: Model code/Part number: Purpose: PROTOTYPE PRE-LAUNCH MASSPRO	Process Name/Title: Model code/Part number: ALL STEERING MODELS Customer: ALL Car Model: ALL Purpose: PRE-LAUNCH PROCESS NAME WORK PROCEDURE/ ILLUSTRATION LIGHT INDICATION FOR GOOD PRODUCT Sequence light button checking (Continuation) PRODUCT STATUS POWER OFF 1. After use, press the Power off, Magnet off and Contoller off button. LCD Monitor will be off. 2. Un-plug insertion ig insertion i	Process Name/Title: STEERING MAVIGATION CONTROLLER Validity Date: Madde Maching Machi	Process Name/Title: STEERING NAVIGATION CONTROLLER Model code/Part number: ALL STEERING MODELS Designation Des	Provision National Control Con