



## WORK INSTRUCTION

Effect November 25, 2021

August 31, 2022

Process Name/Title:

## TAPE AND TUBE END STANDARD TOLERANCE

Validity Date:

n/a

Model Code/Part Number:

N/A / COMMON

Customer:

COMMON

Document No.:

WI-ENG-PDE-588

Purpose:




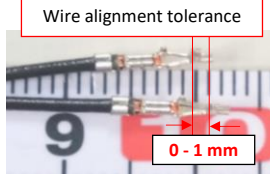
☐ PROTOTYPE☐ PRE-LAUNCH☒ MASSPRO

Revision No.:

0

Page No.:

1 of 2

PARTS:	n/a				JIG:	n/a																									
NO.	PROCESS NAME		WORK PROCEDURE/ ILLUSTRATION				TOOLS/PPE		QUALITY POINTERS																						
1	n/a	COT to wire near terminal pointed tip	<div><b>END TAPE TO TERMINAL POINTED TIP</b></div> <div></div> <div></div> <div></div>				<div><b>Safety Instruction</b> Be sure to wear prescribed personal protective equipment during operation (gloves, finger cots, etc.)</div> <div><b>Housekeeping</b> 1. Maintain and always practice 5's. 2. Personal things on the workplace is prohibited. Keep it in your locker.</div> <div><b>Alert level</b> For any trouble, inform the Assembly Assistant Supervisor or Line Leader for immediate corrective action.</div>		<div><b>Wire alignment tolerance</b> </div> <div>1. No wrong dimension</div> <div><b>Important reminders/Note/s:</b> 1. Please use calibrated/verified measuring tape when getting the measurement. 2. Applicable in any forms of taping from COT to wire near terminal pointed tip of B-B and G-B/W wires.</div>																						
Revision History																															
<table><tr><td>08/31/22</td><td>0</td><td>Initial issue</td><td>M. Catapang</td><td>J. Loterte</td><td>C. Villanueva</td><td>A. Arañes</td><td>M. Catapang</td><td>J. Loterte</td><td>C. Villanueva</td><td>A. Arañes</td></tr><tr><td>Eff. Date</td><td>Rev. No</td><td>Details of Change</td><td>Prepared</td><td>Reviewed</td><td>Approved</td><td>Noted</td><td>Est. Date:</td><td colspan="3">August 31, 2022</td></tr></table>										08/31/22	0	Initial issue	M. Catapang	J. Loterte	C. Villanueva	A. Arañes	M. Catapang	J. Loterte	C. Villanueva	A. Arañes	Eff. Date	Rev. No	Details of Change	Prepared	Reviewed	Approved	Noted	Est. Date:	August 31, 2022		
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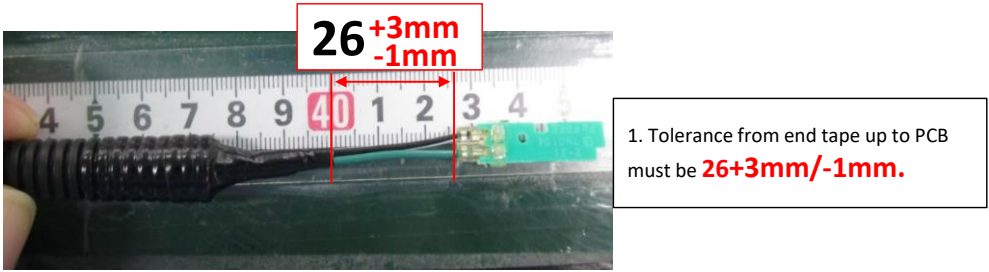

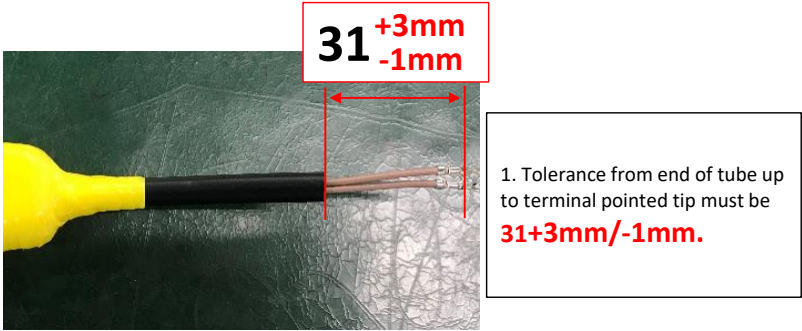

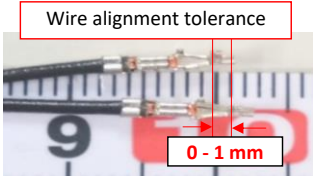
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Revision No.:

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Page No.:

2 of 2

PARTS:		n/a			JIG	n/a
NO.	PROCESS NAME	WORK PROCEDURE/ ILLUSTRATION			TOOLS/PPE	QUALITY POINTERS
2	COT to wire near PCB	<div>END TAPE TO PCB</div> 			<div>MEASURING TAPE</div> 	1. No wrong dimension  <b>Important reminders/Note/s:</b> <b>1. Please use calibrated/verified measuring tape when getting the measurement.</b> <b>2. Applicable in any forms of taping from COT to wire near PCB.</b>
3	End of tube up to terminal pointed tip				<div>MEASURING TAPE</div> 	<div>Wire alignment tolerance</div>  1. No wrong dimension  <b>Important reminders/Note/s:</b> <b>1. Please use calibrated/verified measuring tape when getting the measurement.</b> <b>2. Applicable only for 7M0510 model</b>

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