
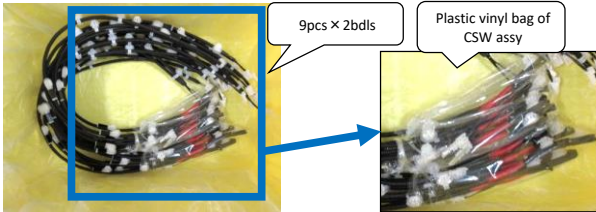









	Process Name/ Title:		Document No:		WI-QAD-QAC-219	
	WORK INSTRUCTION		Effective Date:		September 23, 2023	
	Product Code/Name:	Customer Code/ Customer:	Rev. No.:	Page No.:		
	7N0120	TRJ	2	1 of 1		

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers		
①	Spread Vinyl sheet inside folding box.		Qty/box	72	9 pcs. x 8 bdl's
			Mat'l name	Dim.	Qty.
			Oricon box	386*55*243	1
			Vinyl sheet	1520*1500	1
②	Put the products inside the box (9pcs* 2 bundles)		Partition board	343*510	3
			Vinyl bag	300*200	8
③	Layout partition board Put the products (9pcs* 2 bundles) on the 2nd layer	 	<b>NOTE:</b> Step 6 is applicable only to QC FG inspection.		
④	Layout partition board Put the products (9pcs* 2 bundles) on the 3rd layer	 			
⑤	Layout partition board Put the products (9pcs* 2 bundles) on the 4th layer	 			
⑥	Fold the vinyl sheet.				
⑦	Put NBP Identification tag at the top. Then warehouse Identification tag at lower right side of the box.	 	<b>NOTE:</b> If need to attach 4M tag Put 4M tag at the left side of the box		

Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Noted
09/23/2023	2	Change position of product in procedure No. 4	A. De Chavez	M. Garcia/D. Dadulla	R. Pascua	O. Merin
08/02/2023	1	Include step 5; Change quantity from 54 pcs. to 72 pcs; Change control no. from WI-ENG-PDE 312 to WI-QAD-QAC-219	A. De Chavez	D. Dadulla	R. Pascua	O. Merin
07/19/2021	0	Initial issuance	J. Loterte	C. Villanueva	A. Shimamura	A. Arañes
			Prepared	Checked	Approved	Noted

Establish Date: July 19, 2021