Change term from sunprene tube to VM tube (Sunprene). Change tube color from Light Gray to N6GR. Correction of wire folding (Page 6). Inclusion of Quality checkpoint (Page 14). Improve Quality pointers: Reminders/notes and references on page no.2,3,4,5,6,7,8,9,10,11 and 13. Improve work procedure/illustration on process no. 15- Visual/ by two's inspection due to process improvement. M. Ariola J. Loterte C. Villanueva A. Arañes Improve process illustration. Merged P1 and P2 due to the process improvement. Additional quality pointers in wire	WORK INSTRUCTION Effectivity Date:											April 4, 2023	
PARTS: 1. Connector PBVP-08V-S (W) [2pcs] NO. PROCESS NAME WORK PROCEDURE/ ILLUSTRATION TOOLS/PPE Safety Instruction Be sure to wear prescribed personal protective equipment during operation (glowes, inger cots, etc.) (glowes, inger cots, etc.) 1 P1 Connector setting to insertion Jig PBVP-08V-S (W) 1 Get 2pcs of connector PBVP-08V-S (W) using right hand and set to inserted are only open. 1 P2 PROCESS NAME WORK PROCEDURE/ ILLUSTRATION TOOLS/PPE Safety Instruction Be sure to wear prescribed personal protective equipment during operation (glowes, inger cots, etc.) 2 PROVESCENTIAL OF THE CONNECTOR OF T			Process Name/Title:		TAPING AS	SEMBLY PROCES	SS		Validity Date:			n/a	
NO. PROCESS NAME WORK PROCEDURE/ ILLUSTRATION TOOLS/PPE Safety Instruction Be sure to wear prescribed personal protective equipment during operation (iglovs, finger cots, left 2). Assistant sings on the workplace is provided lig per model always practice 5's. 2. Personal things on the workplace is provided. Keep it in your looker. Alert level For any trouble, inform the Assembly Assistant supervisor or time during approvided. Keep it in your looker. Alert level For any trouble, inform the Assembly Assistant supervisor or time during approving to the workplace is provided lig per model 2. No wrong useage of parts 2. No wrong useage of parts 2. No wrong useage of parts 4. No damaged commector the workplace is provided. Keep it in your looker. Alert level For any trouble, inform the Assembly Assistant supervisor or time during appearance the supervisor or the workplace is provided lig per model 2. No wrong useage of parts 2. No wrong useage of parts 2. No wrong useage of parts 3. No wrong useage of parts 4. No damaged commector insertion lig visual forement the supervisor or the workplace is provided lig per model 2. No wrong useage of parts 3. No wrong useage of parts 4. No damaged commector the workplace is provided lig per model 3. No wrong useage of parts 4. No damaged commector the workplace is provided lig per model 3. No wrong useage of parts 4. No damaged commector the workplace is provided lig per model 3. No wrong useage of parts 4. No damaged commector the workplace is provided lig per model 3. No wrong useage of parts 4. No damaged commector the workplace is provided lig per model 3. No wrong useage of parts 4. No damaged commector the workplace is provided light personal the provided light per			Model Code/Part Number:	D01L /	75N346-0271	Customer:	TR	J	Document No.:		V	/I-ENG-PDE-0	97
NO. PROCESS NAME WORK PROCEDURE/ ILLUSTRATION TOOLS/PPE Safety Instruction Be sure to wear prescribed personal protective equipment during operation (gloves, finger cots, etc.) Housekeeping 1. Maintain and always practice 5's. 2. Personal things on the workplace is prohibited. Keep it in your locker. Alert level For any trouble, inform the Assembly. Assistant supervisor or Line capter for immediate corrective action. Cheege term from suppress tube to VM tube (Surprese). Change tube color from Light Gray to N6GR. Correction of wire during operation (gloves, finger cots, etc.) PBVP-08V-S (W) PBVP-08V-S (W) Reviewed by Agenowed by Noted is Change term from suppress tube to VM tube (Surprese). Change tube color from Light Gray to N6GR. Correction of wire during operation (gloves, finger cots, etc.) PROVIDED TO No Wong usage of parts 2. Personal things on the workplace is prohibited. Keep it in your locker. Alert level For any trouble, inform the Assembly. Assistant supervisor or Line capter for immediate corrective action. Prepared by Reviewed by Agenowed by Noted is Change term from suppress tube to VM tube (Surprese). Change tube color from Light Gray to N6GR. Correction of wire during operation (gloves, finger cots, etc.) Prepared by Reviewed by Agenowed by Noted is Change term from suppress tube to VM tube (Surprese). Change tube color from Light Gray to N6GR. Correction of wire during operation (gloves, finger cots, etc.) Reviewed by Agenowed by Noted is Change term from suppress tube to VM tube (Surprese). Change tube color from Light Gray to N6GR. Correction of wire during operation (gloves, finger cots, etc.) Reviewed by Agenowed by Noted is M. Arafida J. Loter C. Visiances M. Arafida J. Loter C. Visiances A Arafies Proposed for the control operation (gloves). Excellent exposed by the color operation (gloves). Excellent exposed by the color from Light Gray to N6GR. Correction of wire during operation. M. Arafida J. Loter C. Visiances M. Arafies Proposed for Markey Cots A Arafie			Purpose:	PROTOTYPE		PRE-LAUNCH	MASS	PRO	Revision No.:		6 Page	No.:	1 of 14
NO. PROCESS NAME WORK PROCEDURE/ ILLUSTRATION TOOLS/PPE Safety Instruction Be sure to wear prescribed personal protective equipment during operation (gloves, finger cots, etc.) Local Connector setting to insertion Jig PBVP-08V-S (W) Insertion Jig I. Get 26s of connector PBVP-08V-S (W) using right hand and set to insertion jig. Note: Follow the connector orientation Local Connector PBVP-08V-S (W) using right hand and set to insertion jig. Note: Follow the connector orientation Local Connector PBVP-08V-S (W) using right hand and set to insertion jig. Note: Follow the connector orientation Local Connector PBVP-08V-S (W) using right hand and set to insertion jig. Note: Follow the connector orientation. Alert level For any trouble, inform the Assembly. Assistant Supervisor or Line Leader for immediate corrective action. Alert level For any trouble, inform the Assembly. Assistant Supervisor or Interest to be inserted are only open. Alert level For any trouble, inform the Assembly. Assistant Supervisor or Interest to be inserted are only open. Alert level For any trouble, inform the Assembly. Assistant Supervisor or Interest to be inserted are only open. Alert level For any trouble, inform the Assembly. Assistant Supervisor or Interest to be inserted are only open. Alert level For any trouble, inform the Assembly. Assistant Supervisor or Interest to be inserted are only open. Alert level For any trouble, inform the Assembly. Assistant Supervisor or Interest to be inserted are only open. Alert level For any trouble, inform the Assembly. Assistant Supervisor or Interest to be inserted are only open. Alert level For any trouble, inform the Assembly. Assistant Supervisor or Interest to be inserted are only open. Alert level For any trouble, inform the Assembly. Assistant Supervisor or Interest to be inserted are only open. Alert level For any trouble, inform the Assembly. A local Supervisor or Interest to the Assistant Supervisor or Interest Total Supervisor or Interest Total Supervisor or Interest Tot		ı	-						•	1	1		
Safety Instruction Be sure to wear prescribed personal protective equipment during operation (gloves, finger cots, etc.) Housekeeping I. Maintain and (gloves, finger cots, etc.) Housekeeping I. Maintain and ad always practice 9's. 2. Personal things on the workplace is prohibited. Keep it in your locker. Assistant Supervisor or the workplace is prohibited. Keep it in your locker. Assistant Supervisor or Line Leader for immediate corrective action. Revision History Reviewed by Mule (Surpresse) Change term from surpresse tuble to W Mule (Surpresse). Change term from surpresse tuble to W Mule (Surpresse). Change term from surpresse tuble to W Mule (Surpresse). Change term from surpresse tuble to W Mule (Surpresse). Change term from surpresse tuble to W Mule (Surpresse). Change term from surpresse tuble to W Mule (Surpresse). Change term from surpresse tuble to W Mule (Surpresse). Change term from surpresse tuble to W Mule (Surpresse). Change tuble color from Light Gray to NGGR. Correction of wire diding (Page 6). Inclusion of Cuality checkpoint (Page 14). Reviewed by Approved by Noted by Model or Covalization of Covalization of Coulidary Checkpoint (Page 14). Reviewed by Approved by Noted by Mule Covalization of Covalizat	PARTS:	1. Conn	ector PBVP-08V-S (W) [2p	ocs]						JIG:	1. Insertion jiç	ı	
1 P1 Connector setting to insertion Jig Insert Jig Insertion Jig Insert Jig Insertion	NO.	PI	ROCESS NAME		WORK PROCE	DURE/ ILLUSTRATI	ON		TOOLS	/PPE			
04/04/23 6 Change term from sunprene tube to VM tube (Sunprene). Change tube color from Light Gray to N6GR. Correction of wire folding (Page 6). Inclusion of Quality checkpoint (Page 14). 10/21/22 5 Improve Quality pointers: Reminders/notes and references on page no.2,3,4,5,6,7,8,9,10,11 and 13. Improve work procedure/fillustration on process no. 15- Visual/ by two's inspection due to process improvement. A. Arañes M. Ariola J. Loterte C. Villanueva A. Arañes	1	P1	insertion jig		Guide lock Unlock Button 1. Get 2pcs	g of connector PBVP-08V-S (W. g., Note: Follow the connector of	1) using right han prientation. 2. Press the guit left index finger notice the holes	d and set to de lock using . You will s that needs	Be sure to prescribed protective ed during ope (gloves, fing etc.) Houseke 1. Maintai always prace 2. Personal t the workp prohibited. K your loc Alert le For any troinform the A Assistant Supe Line Lead immediate oc	eping n and tice 5's. hings on lace is leep it in ker. vel buble, ssembly ervisor or er for borrective	2. No wrong u 3. No wrong o	sage of parts rientation of co	
folding (Page 6). Inclusion of Quality checkpoint (Page 14). 10/21/22 5 Improve Quality pointers: Reminders/notes and references on page no.2,3,4,5,6,7,8,9,10,11 and 13. Improve work procedure/illustration on process no. 15- Visual/ by two's inspection due to process improvement.		Changa	torm from ounnrone tube to V			Cray to NGCB Correction of	viro		<u> </u>	Prepared by	Reviewed by	Approved by	Noted by
10/21/22 5 procedure/illustration on process no. 15- Visual/ by two's inspection due to process improvement.	04/04/23 6	folding (I	Page 6). Inclusion of Quality of	checkpoint (Page 14).			D.Castillo	J. Loterte C. V	illanueva A. Arañes				
08/02/22 4 Illiprove process illustration. Merged P1 and P2 due to the process improvement. Additional quality pointers in wire insertion refer to WI-PRO-CNC-017 for Wire and Strip Length Tolerance. D.Castillo J. Loterte C. Villanueva A. Arañes J. Loterte J. Lote	10/21/22 5	procedu	e/illustration on process no.	15- Visual/ by two's inspec	tion due to process impr	rovement.	M. Ariola	J. Loterte C. V	illanueva A. Arañes	ario	(Ma)	1/	ALTO CONTRACTOR OF THE PARTY OF
	00/02/22	insertion	refer to WI-PRO-CNC-017 for	r Wire and Strip Length T	olerance.	ioriai quality pointers in wire				4		_	A. Aranes
Eff. Date Rev. No Details of Change Revised Reviewed Approved Noted Established Date: October 9, 2019	Eff. Date Rev. No			Details of C	hange		Revised	Reviewed App	oroved Noted	Established [Date: Octol	per 9, 2019	

				WORK INSTRU	JCTION		Effectivity Date:		April 4	, 2023
		Process Name/Title:		TAPING AS	SEMBLY PROCES	SS	Validity Date:		n/a	a
		Model Code/Part Number	D01L /	75N346-0271	Customer:	TRJ	Document No.:		WI-ENG-	PDE-097
		Purpose:	☐ PROTOTYPI	Ē	PRE-LAUNCH	MASSPRO	Revision No.:		6 Page No.:	2 of 14
	1	l							<u> </u>	
PARTS:		S 0.3 wires BR L=292±2mm R VM tube (Sunprene) Ø6.5	,	3R L=161±2mm; W/G L=	=161±2mm; Y L=161±2mm	OR L=161±2mm; R/L L=292±2n	nm Ji	IG 1. lr	nsertion jig	
NO. <u>6</u>	P	ROCESS NAME		WORK PROC	EDURE/ ILLUSTRAT	ON	TOOLS/PPE		QUALITY F	POINTERS
2	P1	Wire insertion to Connector PBVP-08V-S (W)	1. Get the Brown w GR/B-GR-W/G-Y-OI	Ince FROM LEFT TO RIGHT BF 29 Ince using left hand right hall reserved based on the service based on the servic	WIRE FAI L 2 3 4 R GR/B GR W/G D2 161 161 161 and and insert to connector. Relaal slot.	5 6 7 8 Y OR X R/L 161 161 292	STEERING NAVIGATION CONTROLLER	3. C 4. N 5. N 6. N 1. d d 2. in Pe 3. tc	o wrong usage of the by one insertion of deformed term of stuck of terminal of the warring insertion. Important reminal of the warring insertion. Insertion of wire of the warring insertion of warrin	ion in inal inal tip inders/Note/s: vire near terminal are properly vull-Push-Pull must be from left ference/s: PDE-044 for Controller CNC-017 for Wire prance.
3		Wire insertion to N6GR VM tube (Sunprene) Ø6.5 L=119±3mm		g left hand, get the N6GR V nt hand then insert the wire			N/A	2. N	io wrong usage o lo deformed term lo tangled wires	

					WORK INSTRU	JCTION		Effectivity Date:			April 4	, 2023
		Process Name/Title:			TAPING AS	SEMBLY PR	ROCESS	Validity Date:			n/a	a
		Model Code/Part Number	D01L		75N346-0271	Customer:	TRJ	Document No.:			WI-ENG-	PDE-097
		Purpose:		PROTOTYF	PE	PRE-LAUNCH	MASSPRO	Revision No.:		6	Page No.:	3 of 14
		<u> </u>									<u> </u>	
PARTS:	1. AVS	S 0.3 wires R L= 161±2mm;	V L=161±2	mm; R/W	/ L=161±2mm; G L=161±2	?mm; LG L=161±2	mm; B L=161±2mm		JIG	Insertion	n jig	
NO.	P	ROCESS NAME			WORK PROC	EDURE/ ILLU:	STRATION	TOOLS/	PPE	Q	UALITY F	POINTERS
4	P1	Wire insertion to Connector PBVP-08V-S (W)	1. G R/W Noti	x Eet the the W-G-LG-B.		1 2 3 X R V 161 161 161	R/W G LG B	N/A		2. No wr 3. One b 4. No wr 5. No de 6. No stu Impo 1. Plea during 2. Mak inserte after ir 3. Inser to righ 1. Refe Steerin terocce 2. Refe and St	nse hold the wall insertion. Ke sure wires of the conduct Properties o	of parts tion n ninal nal tip aders/Note/s: vire near terminal are properly vull-Push-Pull-Push must be from left eference/s: -PDE-044 for n Controller -CNC-017 for Wire

			,	WORK INSTRUC	TION		Effectivity Date:			April 4,	2023
		Process Name/Title:		TAPING ASSI	EMBLY PROCE	SS	Validity Date:			n/a	ı
		Model Code/Part Number	D01L /	75N346-0271	Customer:	TRJ	Document No.:			WI-ENG-F	PDE-097
		Purpose:	PROTOTYPE		PRE-LAUNCH	MASSPRO	Revision No.:		6 I	Page No.:	4 of 14
PARTS:	1. Black 2. Assy	VM tube (Sunprene) Ø7 La parts	=119±3mm					JIG	1. Insertic	on jig	
NO.	PI	ROCESS NAME		WORK PROCED	OURE/ ILLUSTRAT	TION	TOOLS/	PPE	Ql	JALITY P	POINTERS
5	P1	Wire insertion to Black VM tube (Sunprene) Ø7 L=119±3mm		Resecond connector using left happrene) Ø7 L=119±3mm usin res using left hand.	nand, get		N/A		2. No defo 3. No tand Import 1. Refer to	o GL-PRO-AS n standard f	inal ders/Note/s: SY-025 for
6		Wire insertion to assy parts	BEFORE PRESSING 1. Press the guide loc	AFTER PRESSING		2. Hold the Black VM tube (Sunprene) using left hand, insert the wires from N6GR VM tube (Sunprene) using right hand.	N/A		2. No rem Import 1. Mak inserted Conductinsertic	t ant remind se sure wires ed. ct <u>Pull-Push</u>	s outside tube. ers/Note/s s are properly -Pull-Push after

					WORK INS	TRU	JCTION			Effectivity Date:			April 4	, 2023
		Process Name/Title:			TAPING	3 AS	SEMBLY PR	ROCESS		Validity Date:			n/a	a
		Model Code/Part Number	D01L	1	75N346-02	71	Customer:		TRJ	Document No.:			WI-ENG-I	PDE-097
		Purpose:	□ F	PROTOTYP	E		PRE-LAUNCH		MASSPRO	Revision No.:		6	Page No.:	5 of 14
PARTS:	1. Assy	parts ROCESS NAME			WORK B	POC	EDURE/ ILLU:	STD ATION	ı	TOOLS/	JIG	1. Inserti		POINTERS
NO.	P	RUCESS NAME			WORK P	RUC	EDUKE/ ILLU	SIKATIO	N .	10015/1	PPE	Q	UALITY	OINTERS
7	P1	Wire insertion to Connector PBVP-08V-S (W)	1. Hold th connector	RIG X = Per R/L wire er beside Regright hand	R and insert to ed wire on left	2. Ho conno	1 2 3 R/L X X 92 L Old the BR wire and interest of the state of the s	Wire facin 4 X R nsert to vire on right	5 6 7 8 X X X BR 292	N/A		2. No wro 3. No wro 4. No wro 5. No de 6. No stu Impo 1. Plea during 2. Mak inserte after in 3. Inse to righ Docur 1. Refo Inspectionsertic 2. Refe and Sti	ong insertion of terminate of terminate or terminate hold the way insertion. We sure wires and conduct pensertion of wire with the work of	of parts ion of connector in ininal nal tip inders/Note/s: vire near terminal are properly full-Push-Pull-Push must be from left ince/s: -ASY-025 for if for coupler CCNC-017 for Wire erance. ASY for Pull-Push

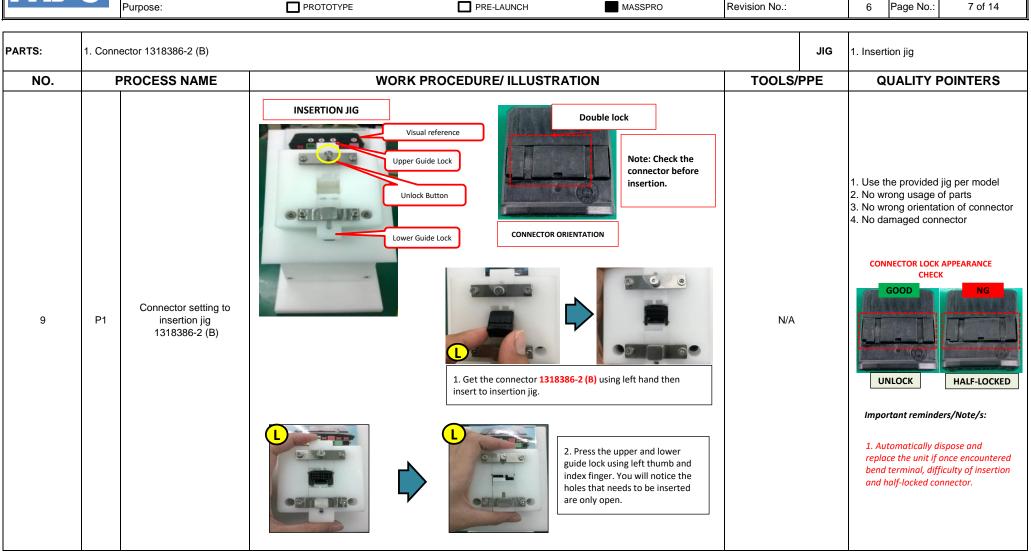
				WORK INSTR	UCTION			Effectivity Date:			April 4	, 2023
		Process Name/Title:		TAPING A	SSEMBLY	PROCESS		Validity Date:			n/a	а
		Model Code/Part Number	D01L /	75N346-0271	Customer	: TF	RJ .	Document No.:			WI-ENG-	PDE-097
		Purpose:	☐ PROTOTYPE	Ξ	PRE-LAUNG	СН	MASSPRO	Revision No.:		6	Page No.:	6 of 14
PARTS:	1. Assy	parts							JIG	n/a		
NO.	Р	ROCESS NAME		work pro	CEDURE/ IL	LUSTRATION		TOOLS/	PPE	Q	UALITY F	POINTERS
8	P1	Wire Folding	Terminal tip is not visible			Hold the assy parts usinduct wire arrangemen		N/A		2. No tai	ngled wires ment referer er to GL-PRO tion standar	p must

NBC (Philippines)
MASTER COPY

AFTER FOLDING



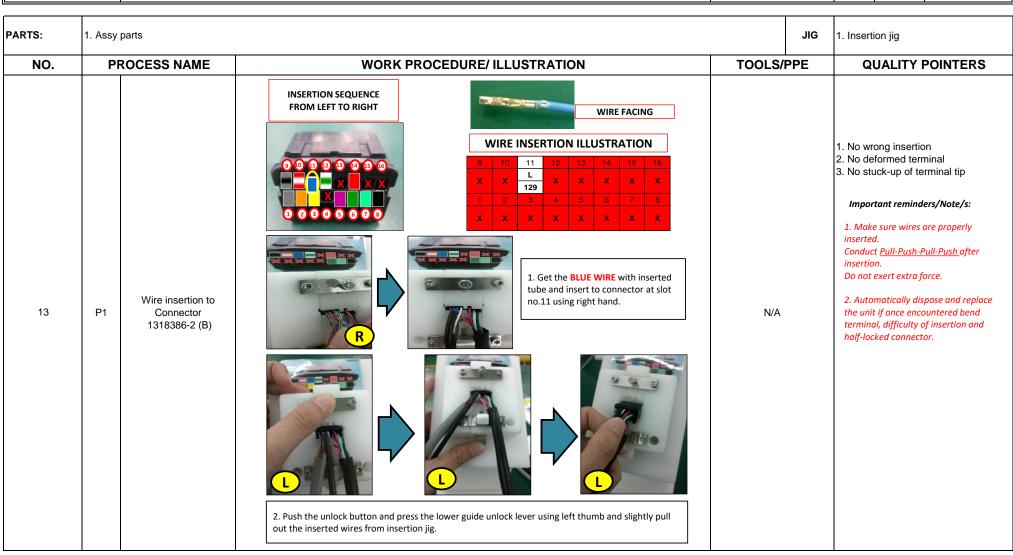
			WORK INSTRU	ICTION	I		Effectivity Date:		April 4	, 2023
rocess Name/Title:			TAPING AS	SSEMB	BLY PROCESS		Validity Date:		n/	'a
Nodel Code/Part Number:	D01L	/	75N346-0271	Custo	tomer:	ΓRJ	Document No.:		WI-ENG-	PDE-097
urpose:	☐ PF	ROTOTY	PE	PRE-L	LAUNCH	MASSPRO	Revision No.:	6	Page No.:	7 of 14



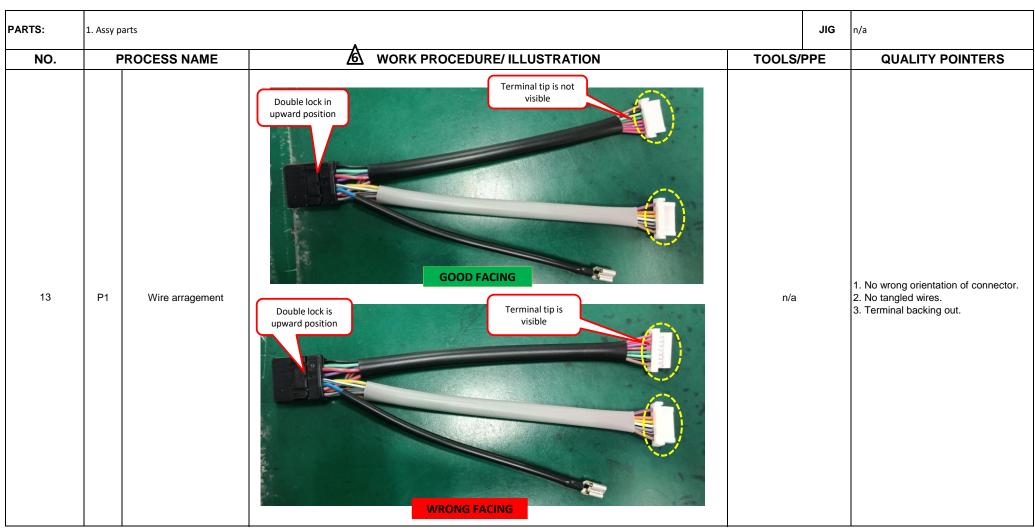
					WORK INST	RUCTION			Effectivity Date:			April 4	, 2023
		Process Name/Title:			TAPING A	ASSEMBLY	PROCESS	,	Validity Date:			n/a	3
		Model Code/Part Number	D01	L /	75N346-0271	Customer:	TRJ		Document No.:			WI-ENG-	PDE-097
		Purpose:		PROTOTY	/PE	PRE-LAUNC	MASSPI	RO	Revision No.:		6	Page No.:	8 of 14
		l											
PARTS:	1. Assy	parts								JIG	1. Inserti	on jig	
NO.	P	ROCESS NAME			WORK PRO	OCEDURE/ ILL	USTRATION		TOOLS/F	PPE	QI	UALITY F	POINTERS
10	P1	Wire insertion to connector 1318386-2 (B)	1. Inserright hat termina	FIRST ROV t the first wand. Repeat all slot 14.	SEQUENCE FROM LEFT TO BLAND IT IN THE SEQUENCE FROM LEFT TO SEQUENCE FROM LEFT TO SEQUENCE SE	9 10 GR/B R/W 161 161 1 2 GR OR 161 161 1 101 ACK VM TUBE (SUNPRE) Sunprene). Get the Vires. Get the R/W wires.	11 12 13 14	R slot 5 using	N/A		1. Use th 2. No wro 3. No wro 4. No wro 5. No del 6. No stu Import 1. Pleas during i 2. Make inserted Conduct insertio 3. Insert to right 4. Autor the unit termina	ne provided ong usage of cong orientation of termination of wire numerically dispartion of wire numerically dispartion of encounter of the congression of the congres	ig per model of parts ion of connector of inal onal tip ors/Note/s: ore near terminal ore properly oull-Push after onust be from left orose and replace ountered bend of insertion and

				WORK INSTRUC	TION			Effectivity Date:			April 4	, 2023
		Process Name/Title:		TAPING ASS	EMBL	Y PROCESS		Validity Date:			n/	a
		Model Code/Part Number	D01L /	75N346-0271	Custom	er: 7	ΓRJ	Document No.:			WI-ENG-I	PDE-097
		Purpose:	☐ PROTOTYP	E	PRE-LAU	NCH	MASSPRO	Revision No.:		6	Page No.:	9 of 14
PARTS:		S 0.5 wires L L=129±2mm × VM tube (Sunprene) Ø3 L:	=113±3mm		3. Assy	oarts			JIG	1. Inserti	on jig	
NO.	Р	ROCESS NAME		WORK PROCED	URE/ I	LLUSTRATION		TOOLS/	PPE	Q	JALITY F	POINTERS
11	P1	Wire insertion to connector 1318386-2 (B)		W (LEFT TO RIGHT)	the G hand wire a slot 1 Note:	ray wire and insert to to Repeat the process fo nd insert to terminal so 2.	GR VM tube (Sunprene). Get terminal slot 1 using right or OR-Y wires. Get the GR/B slot 9 and W/G to terminal sequence based on the	N/A		2. No wro 3. No wro 4. No wro 5. No de 6. No stu Import 1. Maki inserted Conductinsertic	ong usage of ong orientationg insertion formed term uck of termination for termination for the control of the c	ion of connector in inal ial tip rs/Note/s: are properly ull-Push after
12		Wire insertion to Black VM tube (Sunprene) Ø3 L=113±3mm		wire using right hand and inse pe (Sunprene) Ø3 L=113±3mm		2. Measure the VM t the tip of the termin 11mm.	tube (sunprene) up to al, it should be	MEASURING 6 7 8 9 10 1 2 3 4	\$ 6 7 8 9	Impor 1. Pleas measur measur 2. Peel- sunprei Docu 1. Refei	rement.	ted/verified on getting the ld be covered by k) coce/s: CNC-017 for

			WORK INSTRU	CTION		Effectivity Date:		April 4	, 2023
Process Name/Title:			TAPING ASS	SEMBLY PRO	CESS	Validity Date:		n/	а
Model Code/Part Number	D01L	/	75N346-0271	Customer:	TRJ	Document No.:		WI-ENG-	PDE-097
Purpose:	☐ PR	ОТОТҮР		PRE-LAUNCH	MASSPRO	Revision No.:	6	Page No.:	10 of 14

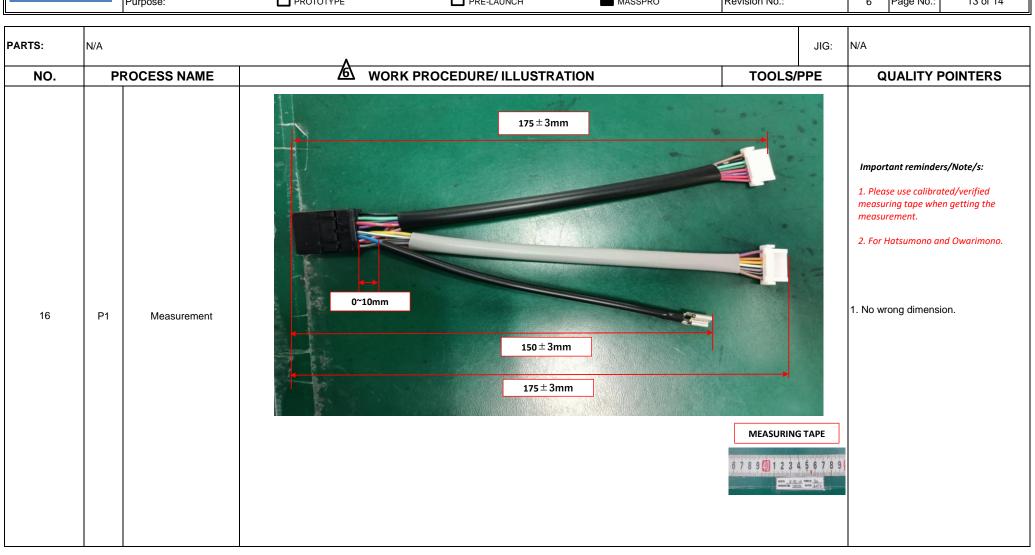


							WORK INSTRU	JCT	ION			Effectivity Date:		April 4,	2023
K				Process Name/Title:			TAPING A	SSE	EMBLY PROC	CESS		Validity Date:		n/a	1
	1 -		5	Model Code/Part Number:	D01L	1	75N346-0271		Customer:	TRJ		Document No.:		WI-ENG-F	PDE-097
				Purpose:	☐ PF	ROTOTY	PE		PRE-LAUNCH		MASSPRO	Revision No.:	6	Page No.:	11 of 14



			WORK INS	STRUCTION		Effectivity Date:	April 4, 2023
		Process Name/Title:	TAPIN	G ASSEMBLY PROCESS	1	Validity Date:	n/a
		Model Code/Part Number	D01L / 75N346-02	Customer:	TRJ	Document No.:	WI-ENG-PDE-097
		Purpose:	PROTOTYPE	PRE-LAUNCH	MASSPRO	Revision No.:	6 Page No.: 12 of 14
	1	I					
PARTS:		mbled parts er sample				JIG:	N/A
NO.	PI	ROCESS NAME	🙆 WORK P	PROCEDURE/ ILLUSTRATIO	N	TOOLS/PPE	QUALITY POINTERS
15	P1	Visual/By Two's Inspection	1. Check the connector lock, locking of connector is included in Steering electrical test. Black VM tube (Sunpress) 4. Check the orientation of harness.	Black VM tube (Sunprene) 5. Compare to Master sample by tapping.	N6GR VM tube (Sunpren Master sampl Assembled parts	deformed terminal.	1. No wrong facing of harness 2. No Tangled wires 3. No missing parts MASTER SAMPLE Document reference/s: 1. Refer to WI-ENG-PDE-431 for Steering Electrical Test after assembly.

Ī	WORK INSTRUCTION					Effectivity Date:		April 4, 2023		
	Process Name/Title:	Name/Title: TAPING ASSEMBLY PROCESS						n/a		
	Model Code/Part Number	D01L /	75N346-0271	Customer:	TRJ	Document No.:		WI-ENG-PDE-097		
	Purpose:	☐ PROTO	TYPE	PRE-LAUNCH	MASSPRO	Revision No.:	6	Page No.:	13 of 14	



		WORK INSTRUCTION			Effectivity Date:	Effectivity Date:		April 4, 2023					
Process Name	Process Name/Title: TAPING ASSEMBLY PROCESS					Validity Date:		n/a					
Model Code/Pa	Model Code/Part Number: D01L /		75N346-0271 Customer: TRJ		Document No.:		WI-ENG-PDE-097						
Purpose:	PROTOTYP	.	PRE-LAUNCH	MASSPRO	Revision No.:		6	Page No.:	14 of 14				
							1						
PARTS: n/a													
6 QUALITY CHECKPOINTS													
		<u> </u>	OALITI OHLOI	ti olitio									
	75N346-0271												
1. Check the	1. Check the						2000	A STATE OF THE ASSESSMENT OF T	TOWN ROTH TO THE TOWN ROLL OF				
connector lock,		2. Check the wire alignment. Make sure no tangled wires.											
should be unlock.			Black VM Tube (Sunprene)										
						y and the second							
		Black VM Tub											
				N6GR VM Tube (Sunprene)			100						
						3							
			7	Service of the servic			FO	LDED V	VIRES				
	Black							MUST BE IN					
19CK 1/0.							ВА	BACK POSITION					
we ISunprene)													
3. Check the c	Check the orientation of harness.					Mental Philosophic							
		5. Check the terminal if with backing out (no fully inserted) or deformed terminal			6. Compare to mas			ter sample					
4. Check if no	o missing parts.	(no runy i	(110 Tully illserted) of deformed terminal			o. compare to musici sumpie.							