



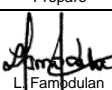

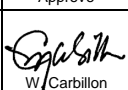
	Process Name/ Title:		Document No:		WI-PRO-COS-064	
	Treatment on for completion of FG box (transition of day and night shift)		Effective Date:		October 4, 2024	
	WORK INSTRUCTION		Rev. No.: 1		Page No.: 1 of 2	
Product Code/Name: ALL		Customer Code: ALL				


No.	Work Procedure/ Illustration				Records/Remarks/ Quality Pointers	
1	END OF THE SHIFT P2 Operator				Always follow last piece flow.	
	Deplete and finish the last input box prior end of shift.					
2	Once depleted, verify if FG box is tally with the identification tag.					
3	Fill up the "For completion" label. Model, quantity and lacking quantity must be recorded on it.					
4	Attach the label to the FG box.					





10/4/2024	1	Include counting of products in every completion. Newly established document	L Famodulan	A. Ayop	W. Carbillon			
10/29/2020	0			A. Ayop	D. Cornero	O. Merin	L. Famodulan	A. Ayop
Eff./Rev. Date	Rev. No.	Details of change	Revise	Check	Approve	Est. date: October 29, 2020		

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No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers																																												
1	START OF THE SHIFT																																														
	<p>Process 1</p> <p>Check the input box endorsed by WIP controller if tally with Process 2 FG for completion.</p> <p>(Compare the model in ID tag of input box and FG for completion and confirm in product checkpoint.)</p>	 <table><tr><th colspan="5">Contact Switch Assembl</th></tr><tr><td colspan="2">Model</td><td colspan="3">7L0085</td></tr><tr><td colspan="2">Line no.</td><td colspan="3">12</td></tr><tr><th>Process</th><th>Item no.</th><th>Inspection item</th><th>Start</th><th>End</th></tr><tr><td rowspan="5">P1</td><td>1</td><td>Remove all previous model before hatsunomo (if there is for completion of FG, check the ID tag of input box if tally with FG box.)</td><td>O</td><td></td></tr><tr><td>2</td><td>Stator Condition</td><td></td><td></td></tr><tr><td>3</td><td>Soldering Condition</td><td></td><td></td></tr><tr><td>4</td><td>Wire Condition</td><td></td><td></td></tr><tr><td>5</td><td>Terminal Height Checking</td><td></td><td></td></tr><tr><td colspan="2">Operator Code</td><td></td><td></td><td></td></tr></table>		Contact Switch Assembl					Model		7L0085			Line no.		12			Process	Item no.	Inspection item	Start	End	P1	1	Remove all previous model before hatsunomo (if there is for completion of FG, check the ID tag of input box if tally with FG box.)	O		2	Stator Condition			3	Soldering Condition			4	Wire Condition			5	Terminal Height Checking			Operator Code		
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2	<p>Process 2</p> <p>Operator must check if the actual product of FG box is tally with the product in input box .</p>																																														
3	<p>Process 2</p> <p>Count the completion</p>		Note : Counting will conduct on marking																																												
	Quantity matrix used for counting																																														
	Quantity	PIC		Procedure																																											
	18 to 75	P2 Operator		1.Completion is counted at the marking. 2. After counting the markings, inform the leader of the quantity. 3. Remove the completion label and put it in the designated location. 4. Continue production.																																											
	100 above	Freeman or Leader		1. P2 will continue production 2. The Leader / Freeman will then hold the product and put it on the sorting area 3. Leader / Freeman will then count the completion 4. After counting, the product will be endorsed to the scanner to scan.																																											