







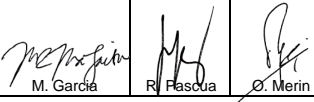


	Process Name/ Title: PACKING INSTRUCTION		Document No: WI-QAD-QAC-068	
	WORK INSTRUCTION		Effective Date: June 21, 2024	
	Product Code/Name: 7M0653	Customer Code: TRJ	Rev. No.: 3	Page No.: Page 1 of 1

No.	Work Procedure/ Illustration		Records/Remarks/ Quality Pointers					
①	Spread Vinyl sheet inside oricon box		Qty/box	108	9 pcs *12bdl			
			Mat'l name	Dim.	Qty.			
			Oricon box	386*55*243	1			
			Vinyl sheet	1250 *1250	1			
			Vinyl bag	300*200	12			
			Partition board	343*510	2			
②	Put products (9pcs*4bdl)		Note : 1. Step number 5 is applicable only in QC FG Inspection.					
③	Lay out partition board. Put products (9pcs*4bdl) on 2nd layer.							
④	Lay out partition board. Put products (9pcs*4bdl) on 3rd layer.							
⑤	Fold the vinyl sheet. Put NBP Identification tag at the top. Then Warehouse Identification tag at lower right side of the box.							
						If need to attach 4M tag Put 4M tag at the upper left side of the box		
						Prepared	Checked	Approved
6/21/2024	3	Change bundle qty to 9 pcs ; Change vinyl sheet size to 1250x1250; Change vinyl bag size to 300 to 200	M. Garcia	R.Pascua	O . Merin			
7/10/2021	2	Additional note and update location of tags in step number 5	C.Dimailig	M.Lumbres	E. Mendoza			
03/15/2019	1	Removal of small vinyl bag	C.Dimailig	M.Lumbres	E. Mendoza			
11/10/2018	0	Initial Issue	C.Dimailig	M.Lumbres	E. Mendoza			
Eff. Date	Rev. No.	Details of change	Prepared	Checked	Approved	Establish Date: November 10, 2018		

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