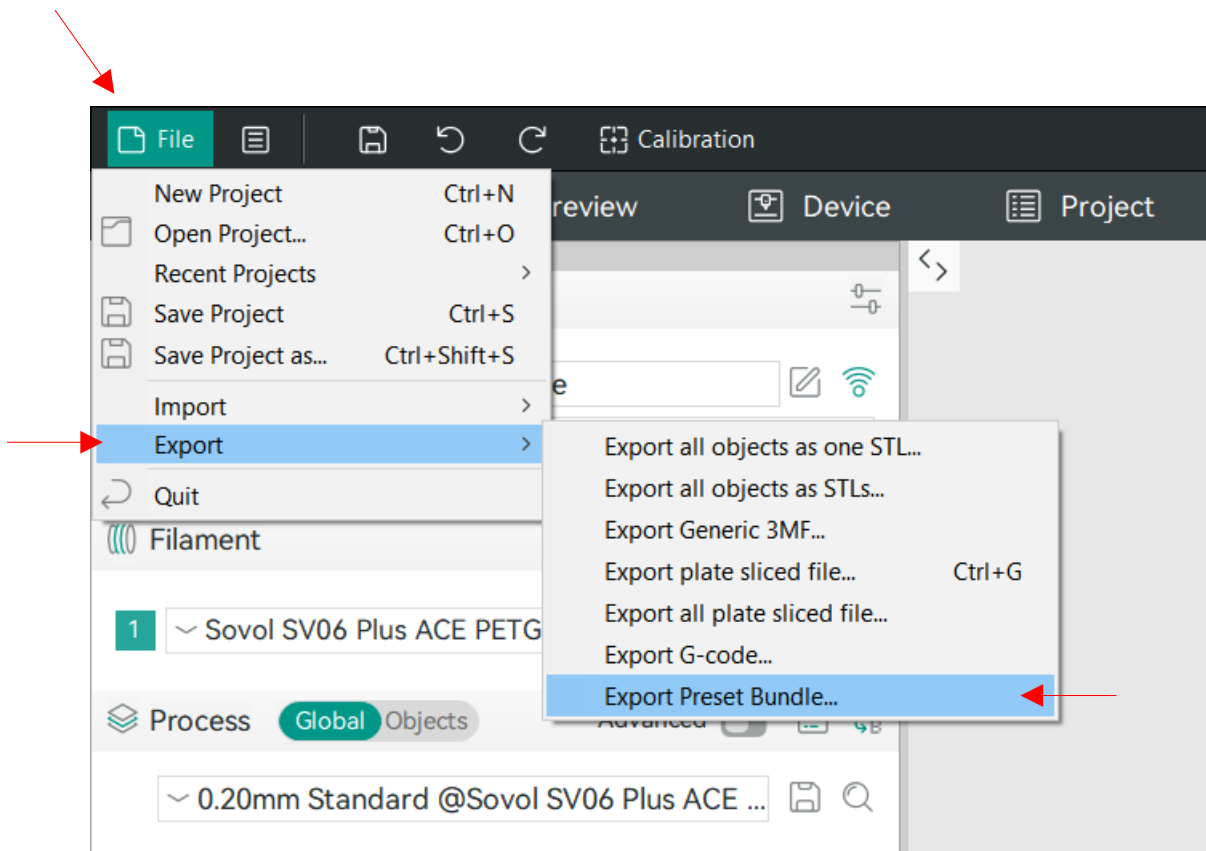
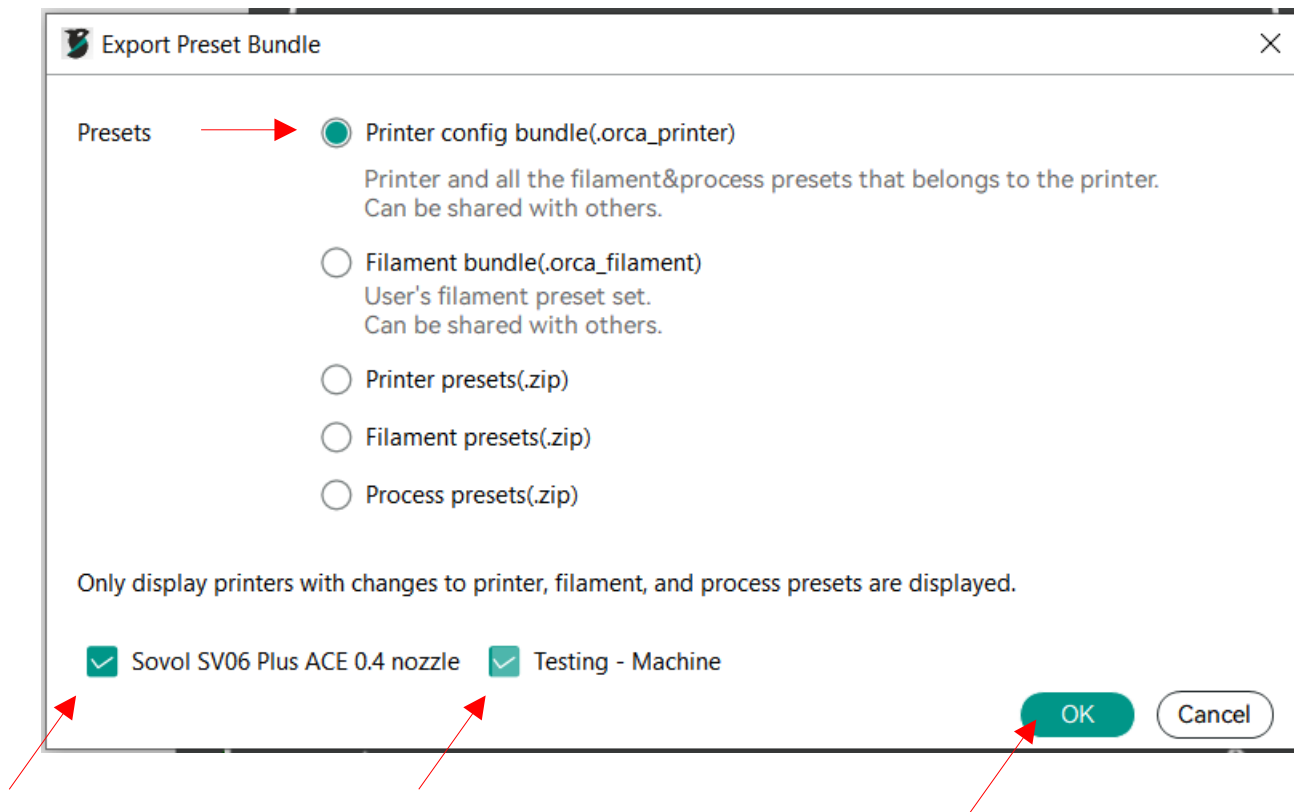


- Before making any changes to any files or folders, it's a good idea to make a backup of your custom presets.
- From within OrcaSlicer, click on "File" then hover over "Export" then click "Export Preset Bundle..."

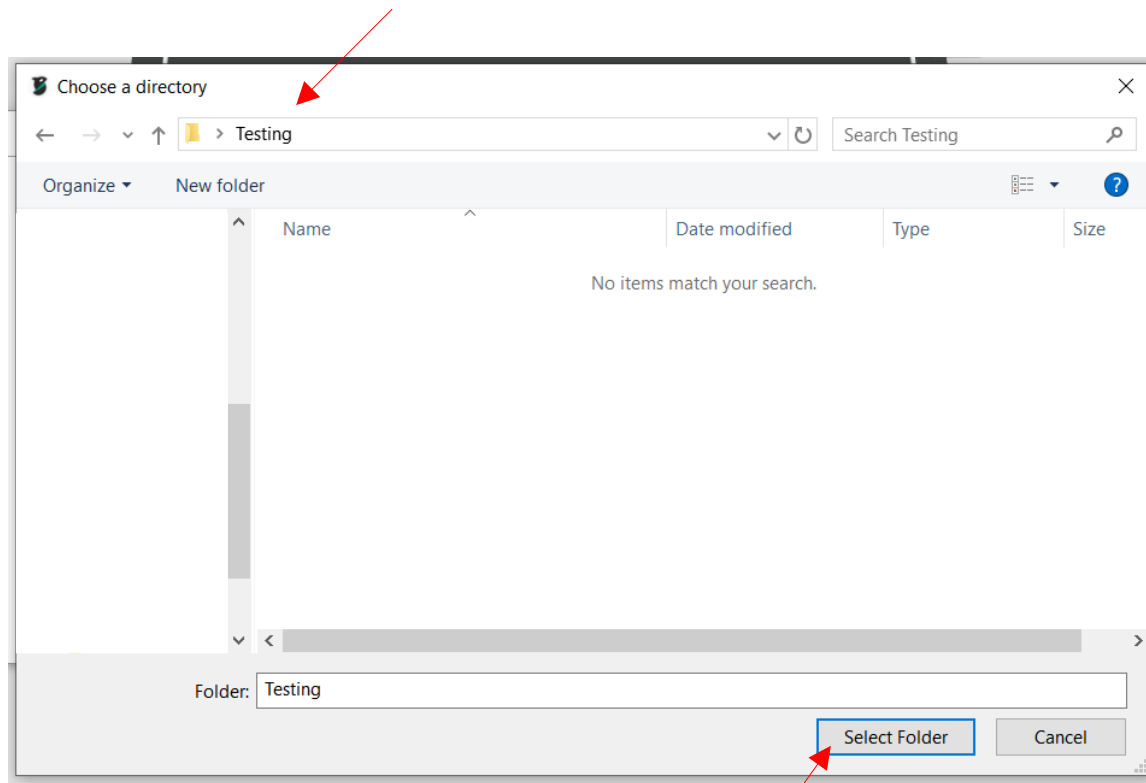


- Within the “Export Preset Bundle” options, select “Printer config bundle(.orca_printer)”
- Select the printers, filaments or process’ from the options below you want to keep
 - These are your customization’s
- Once you have checked the boxes you would like to keep. Click “OK”

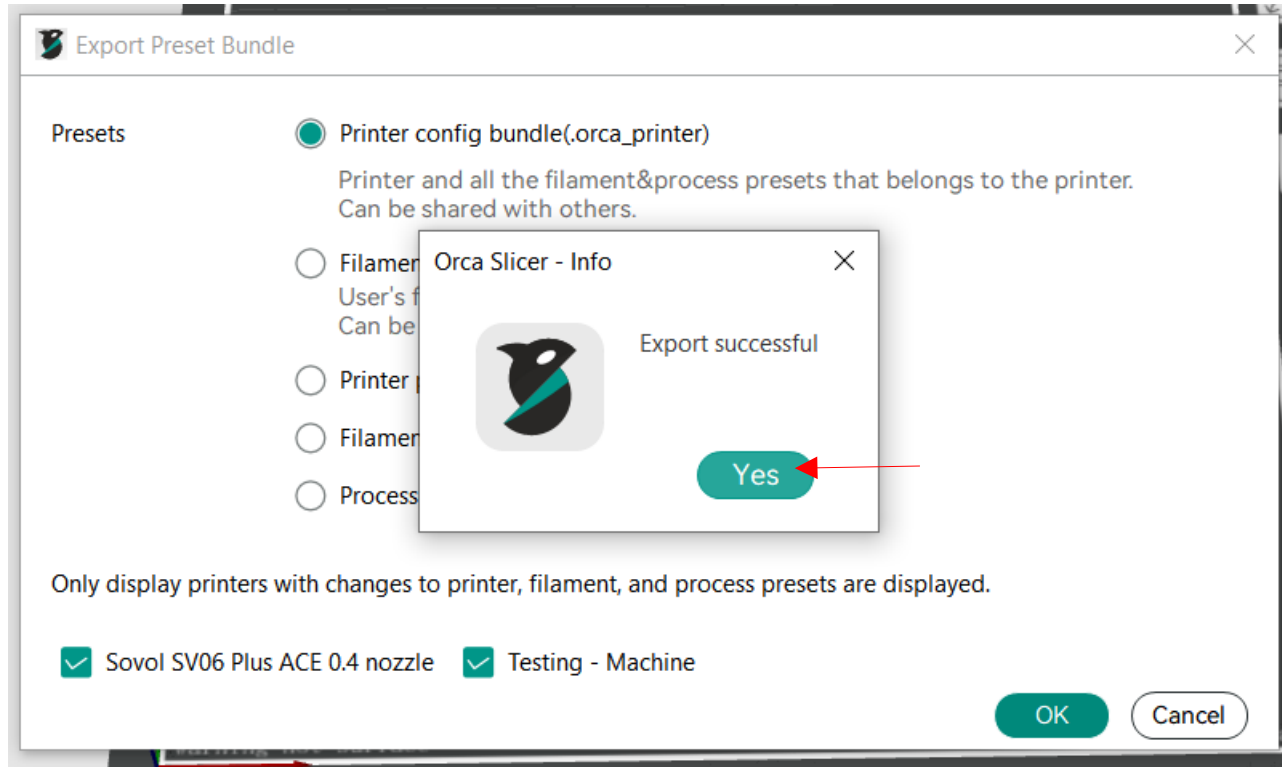


Your options will vary from what is shown

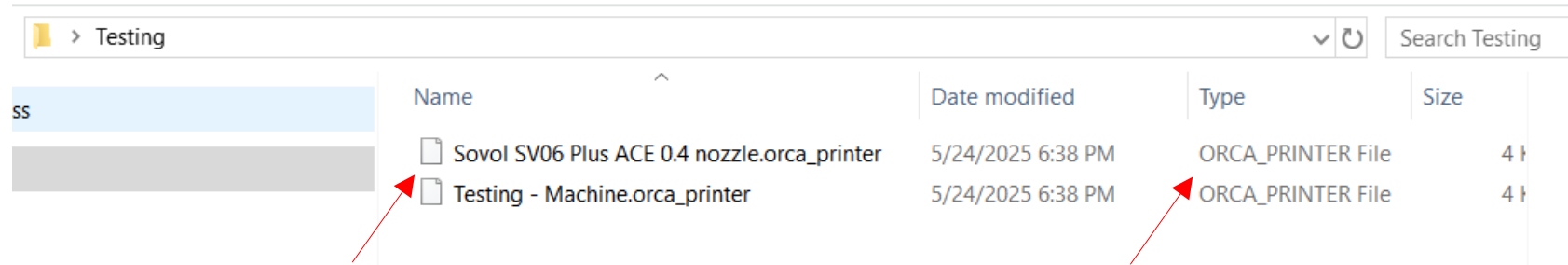
- Choose a folder to save the profiles in. In this example, this is a folder on the desktop called “Testing”
- Once chosen, click “Select Folder”





- You should now see a popup that says “Export successful”
- Click “Yes”



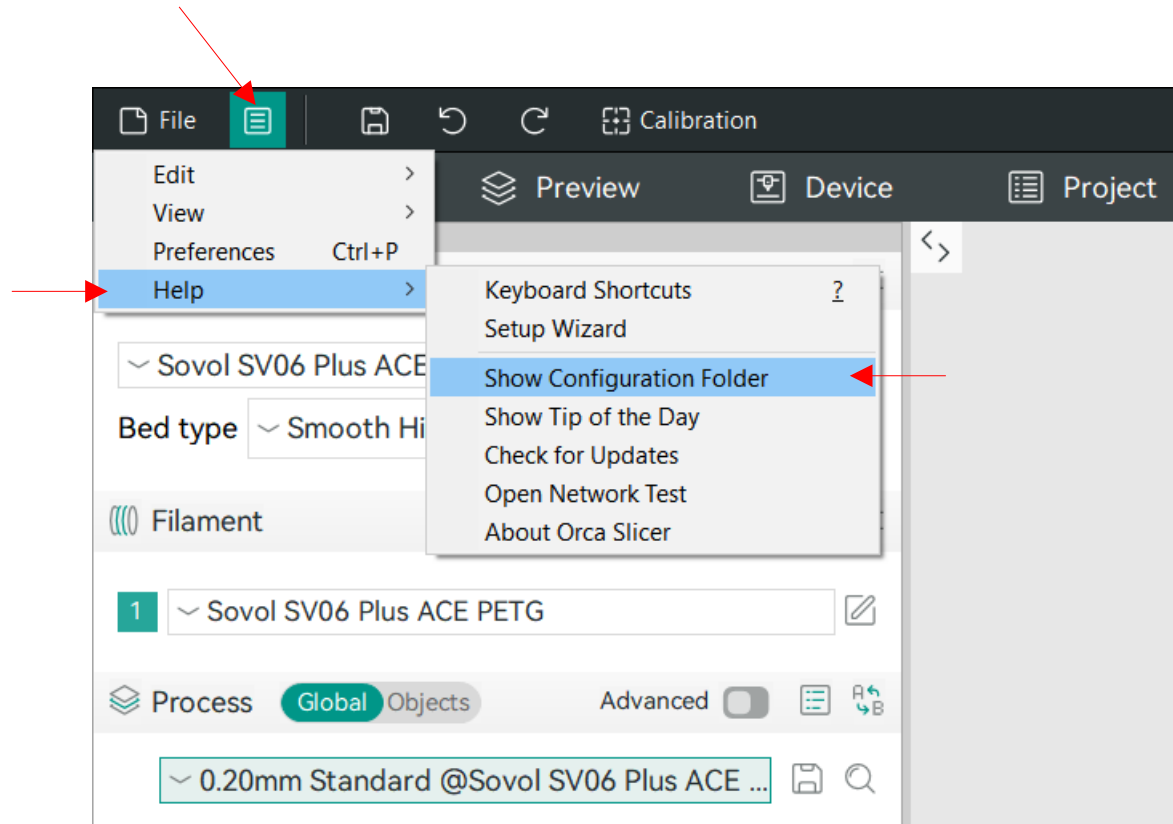
- Navigate to the previously selected folder (Testing in this case)
- Verify you have the files previously selected from the export options. In this case there are only two.
- These are the exported user files, which can later be imported if needed.



Testing					Search Testing
	Name	Date modified	Type	Size	
	 Sovol SV06 Plus ACE 0.4 nozzle.orca_printer	5/24/2025 6:38 PM	ORCA_PRINTER File	4 B	
	 Testing - Machine.orca_printer	5/24/2025 6:38 PM	ORCA_PRINTER File	4 B	

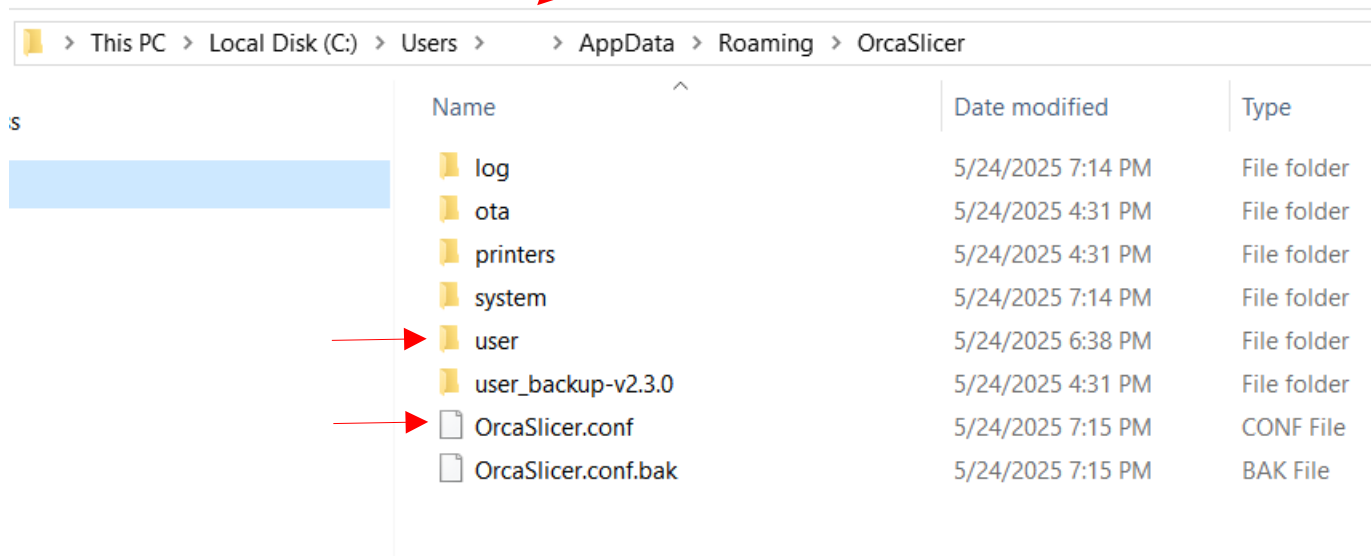
Your files will vary from what is shown

- Head back into OrcaSlicer and click on the Menu icon.
- Hover over “Help” followed by selecting “Show Configuration Folder”

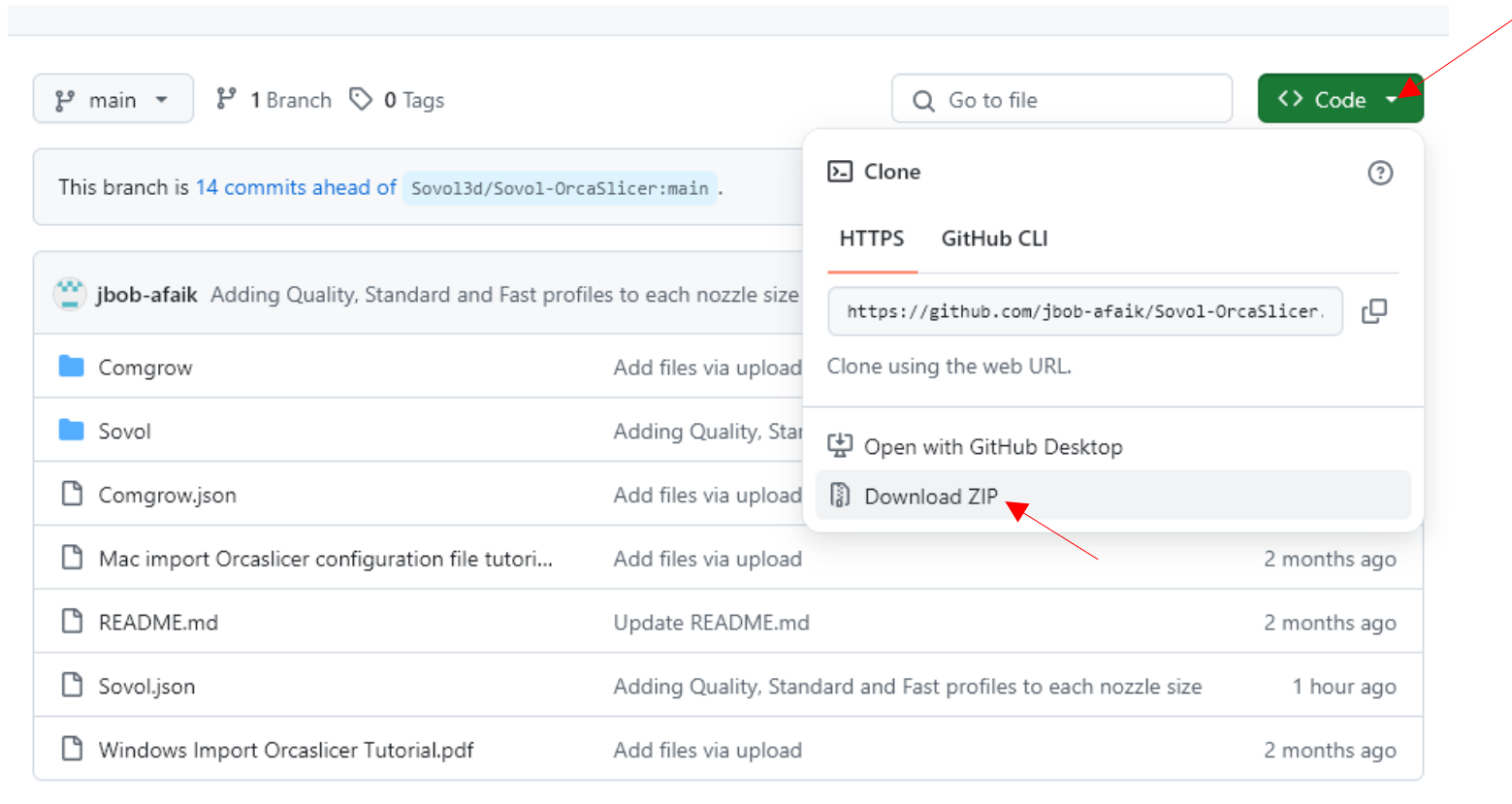


- This will bring up the configuration folder of your OrcaSlicer.
 - Typically found here C:\Users\Enter Your User Name Here\AppData\Roaming\OrcaSlicer
- Close OrcaSlicer, but do not close this folder yet.
- Read ahead prior to following these next steps as it involves deleting OrcaSlicer files.
- You can safely delete all of these files located within this folder as they will regenerate after opening OrcaSlicer however, If you want to keep your customization's (i.e. filaments, machines, process) that you have saved, then do not delete the "user" folder.
- The "OrcaSlicer.conf" file contains the initial setup information such as location, previously selected machines and filament. You can leave this also if you do not want to setup OrcaSlicer again, although you may have to select new and/or previously missing machines from the Printer drop down menu.
- Once deleted, this folder can be closed.

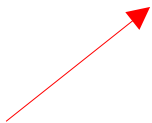
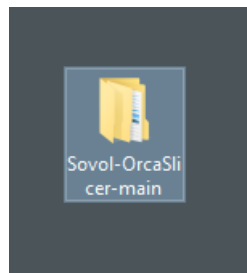
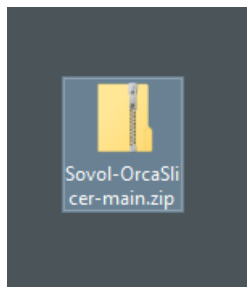
Your User Name Here



- Go to the Github Page found here: <https://github.com/jbob-afaik/Sovol-OrcaSlicer>
- Click on the drop down arrow next to “ < > Code”
- Click on “Download ZIP” and save to your preferred location (i.e. Desktop, Downloads, Documents, etc...)

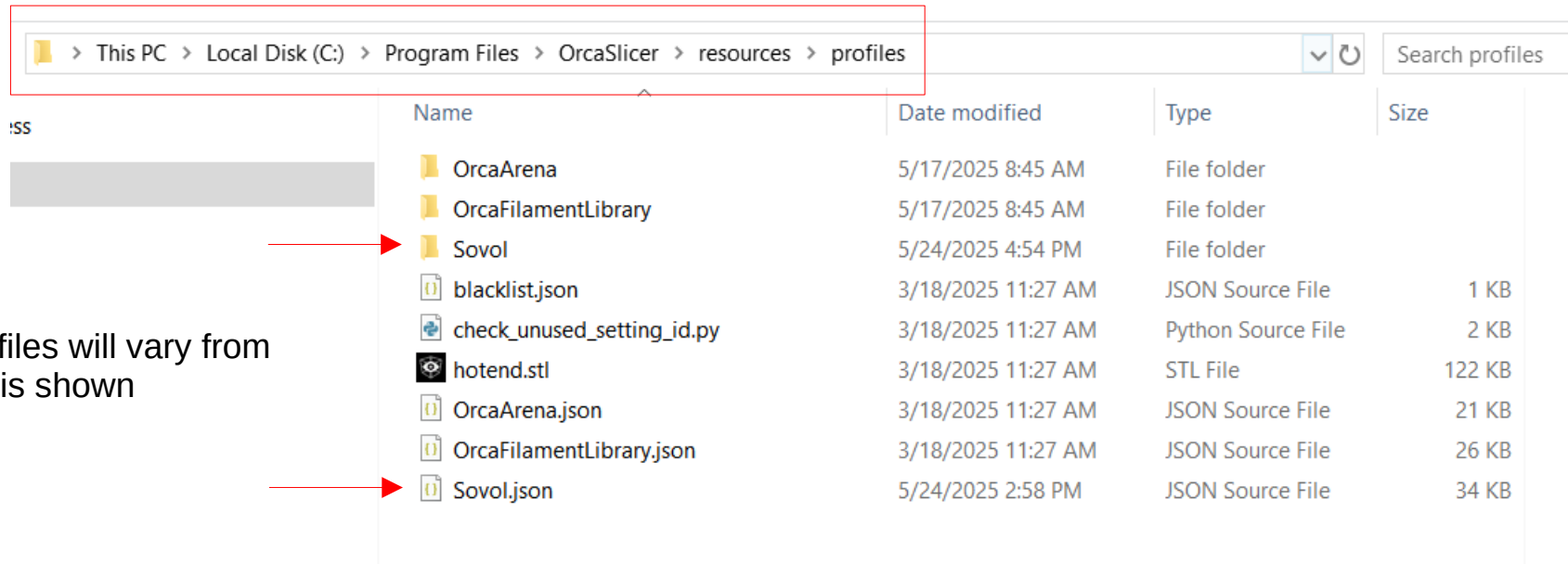


- Once downloaded, extract the contents of the folder again to a preferred location. Typically done by right clicking on the zipped folder and clicking “Extract All”
- Select a location to save the extracted files and click “Extract
- Once Extracted, open the folder and you should see the files and folders below.



Sovol-OrcaSlicer-main			
Name	Date modified	Type	Size
Comgrow	5/24/2025 5:22 PM	File folder	
Sovol	5/24/2025 5:22 PM	File folder	
Comgrow.json	5/24/2025 5:22 PM	JSON Source File	3 KB
Mac import Orcaslicer configuration file ...	5/24/2025 5:22 PM	Adobe Acrobat D...	1,404 KB
README.md	5/24/2025 5:22 PM	Markdown Source...	1 KB
Sovol.json	5/24/2025 5:22 PM	JSON Source File	34 KB
Windows Import Orcaslicer Tutorial.pdf	5/24/2025 5:22 PM	Adobe Acrobat D...	1,254 KB

- Navigate to the location of the OrcaSlicer profiles.
 - In this case it is located at C:\Program Files\OrcaSlicer\resources\profiles
- Delete the "Sovol" folder and "Sovol.json" file.

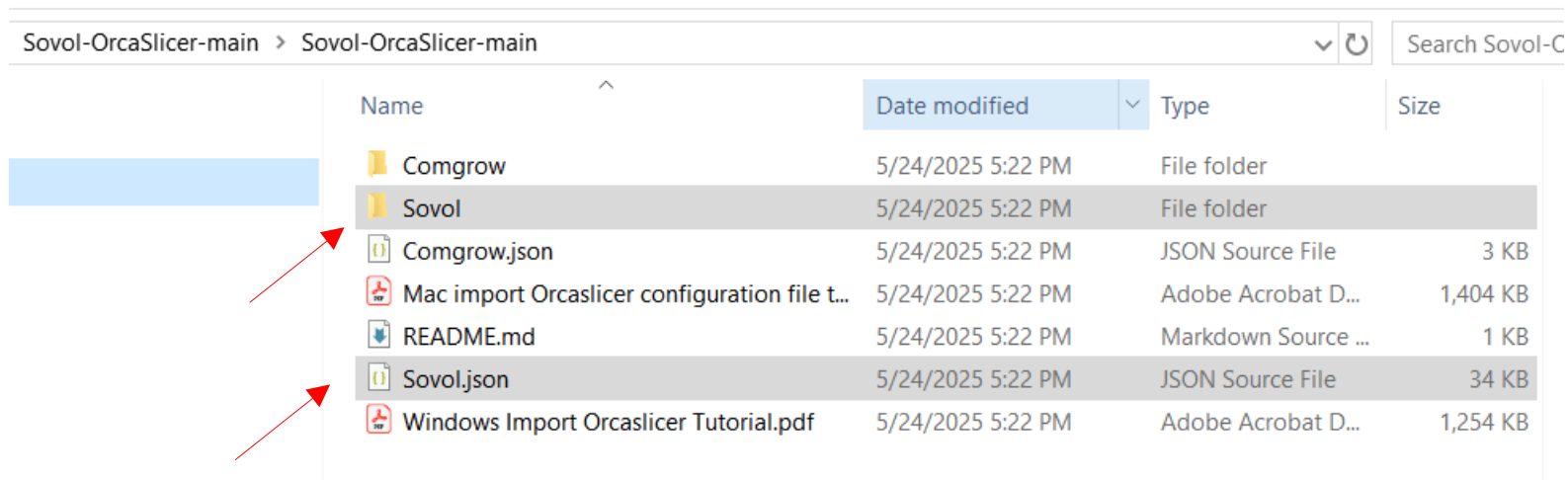


The screenshot shows a Windows File Explorer window with the address bar set to "This PC > Local Disk (C:) > Program Files > OrcaSlicer > resources > profiles". The search bar contains "Search profiles". The main area displays a list of files and folders. A red arrow points to the "Sovol" folder, and another red arrow points to the "Sovol.json" file.

Name	Date modified	Type	Size
OrcaArena	5/17/2025 8:45 AM	File folder	
OrcaFilamentLibrary	5/17/2025 8:45 AM	File folder	
Sovol	5/24/2025 4:54 PM	File folder	
blacklist.json	3/18/2025 11:27 AM	JSON Source File	1 KB
check_unused_setting_id.py	3/18/2025 11:27 AM	Python Source File	2 KB
hotend.stl	3/18/2025 11:27 AM	STL File	122 KB
OrcaArena.json	3/18/2025 11:27 AM	JSON Source File	21 KB
OrcaFilamentLibrary.json	3/18/2025 11:27 AM	JSON Source File	26 KB
Sovol.json	5/24/2025 2:58 PM	JSON Source File	34 KB

Your files will vary from what is shown

- Navigate back to the previously downloaded Sovol files from the Github page
- Select the “Sovol” Folder and the “Sovol.json” file.
- Copy these two, typically by holding down the “ctrl” key + the “c” key or by right clicking and selecting “Copy”



Sovol-OrcaSlicer-main > Sovol-OrcaSlicer-main

Name	Date modified	Type	Size
Comgrow	5/24/2025 5:22 PM	File folder	
Sovol	5/24/2025 5:22 PM	File folder	
Comgrow.json	5/24/2025 5:22 PM	JSON Source File	3 KB
Mac import Orcaslicer configuration file t...	5/24/2025 5:22 PM	Adobe Acrobat D...	1,404 KB
README.md	5/24/2025 5:22 PM	Markdown Source ...	1 KB
Sovol.json	5/24/2025 5:22 PM	JSON Source File	34 KB
Windows Import Orcaslicer Tutorial.pdf	5/24/2025 5:22 PM	Adobe Acrobat D...	1,254 KB

- Navigate back to the location of the OrcaSlicer profiles.
 - In this case it is located at C:\Program Files\OrcaSlicer\resources\profiles
- Paste the “Sovol” folder and “Sovol.json” file here. Typically done by holding down the “ctrl” key + the “v” key, or right click within the folder and selecting paste.
- Your folders and files will vary from what is shown.
- Restart OrcaSlicer and resume use

