

System thinking

Product Design and Development (ME30294). Lecture 9.
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Last update: July 9, 2018

Abstract

This lecture discusses ...

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1 From incremental design to rethinking systems

Through the example of eco-design, we illustrate the innovation potential of going beyond product redesign and to challenge the systems in which they are embedded.

1.1 4 Levels of innovation

The extent to which a new product design is ‘innovative’—that is, outperforms existing products—can be roughly classified within 4 layers [\[Slide 1\]](#)[1]:

- *Product improvement.* The product architecture remains the same while a specific parameters is improved. For example, the application of a topological optimization on a mechanical part allows reducing its weight without compromising any other product parameters (e.g. mechanical load capacity).
- *Product redesign.* The product concept remains the same while the product architecture changes. Some parts are removed, inserted or replaced to implement a given functionality in an alternative way. For example, the combination of glued blister and cardboard in packaging can be replaced by stamped and folded cardboard: holes and folds provide the same packaging function (hold and show the product) than the blister.
- *Function innovation.* The reason to be of the product remains the same but the product concept may change. For example, in a bathroom, the functions ‘flushing’ and ‘washing’ hands can be combined into a single product sharing a common water flow. These functions remain fulfilled by the combined product whereas they were originally fulfilled by two distinct products.
- *System innovation.* At this ultimate level, even the reason to be of the product is challenged. For example, car sharing offers are based on the assumption that what people need is not to have a car but to be transported. Transportation is provided by a combination of material and immaterial products and services (cars, booking apps, preventive maintenance).

This model has originally introduced for eco-efficiency [2] but its message is basically valid for any product performance criteria (e.g. cost). The four layers are sorted in the order of increasing influence of the factors they challenge (namely: parameter, architecture, product concept, product’s reason to be). Some factors are more influential than others because they appear earlier in the causal chain: the range of possible product parameters is set by the product architecture; the architecture implements a given functionality, which in turn only makes sense in a given system, which in turn is to be considered in the context of a supersystem etc. The earlier the factor in the causal chain is, the most influencing it is, the larger the room for performance improvement is given while challenging it. But also: the most influencing a factor is, the higher the number of processes are affected while challenging it, and the more resistance there is in changing it.

1.2 Example: smart city services

The increased potential of challenging higher level constructs is also exemplified by a case I was involved in: the redesign of a urban waste collection optimization service based on wireless sensor networks [Slide 2] [3]. The functionality of the service is to monitor the level of public waste containers so garbage collectors can avoid driving to containers which do not need emptying, hence shortening

collection rounds and saving time and resources. Each public waste container is provided with a sensor measuring the waste level. This information is transmitted via wireless connection by a network of repeaters to a central server. Each day, the system defines the optimal route for the collection trucks who only need to collect the bins which are about to overflow. By using these system, waste collectors save up to 30% fuel consumption and reduce their influence on urban noise and traffic congestion. This system already existed and the question was raised how to reduce its own environmental impacts. We tested three options [Slide 3]:

1. The first option challenges the architecture of parts of the system (the sensors). The electronics of the sensors are embedded in a IP67 casing and flooded into a solid resin to avoid disturbance from dust or water. The resin makes the most weight of the product, creates a significant share of the products' environmental impacts and makes recycling impossible. An idea was to improve the IP67 casing so that using resin could be avoided.
2. The second option challenges the architecture of the system it self (the wireless sensor network). One of the major factors of energy consumption is due to the fact that the wireless modules may be too sensible and be awoken by conversations they are not supposed to be part of. An idea was that wireless module deliberately reduce their sensibility so they just hear the communications of their immediate neighbors.
3. The third option challenge the function which is fulfilled by the system (which information is delivered). The sensors sense and send the status of each bin every hour and provide an overview of the bin pool in almost real time all day long. However, the information which is really required by the client once a day is "which of the bins will overflow between now and tomorrow". By making the sensors waking up and sensing the level of waste at only when really needed, it is possible to reduce communications in the network by 90% without reducing prediction accuracy.

The environmental impacts of the system implementing these options has been computed using LCA [Slide 4]. The results are: option 3 leads to higher impact reduction than option 2, the same being for option 2 and 1. Challenging the function is better than challenging the architecture of the system, and changing the architecture of the system leads to better results than changing the architecture of individual system components.

1.3 From corrective to preventive action

The potential of challenging factors lying earlier in the causal chain is illustrated by the historical evolution of environmental preservation in industry [Slide 5]. Early environmental regulations applying to industries in the 19th century concerned the emissions of harmful substances by factories. Increased social pressure required factories to *capture* pollutions: e.g. using retention trays to avoid

to spill out chemicals, filtering out harmful substances emitted by combustion processes. In the second half of the 20th century, the increased competitiveness of markets, instability of resource prices (e.g. oil crisis) and public awareness of environmental issues, created incentives for companies not only to capture pollutions but to *reduce* them. This led to the development of cleaner production methods (e.g. lean manufacturing) and technologies (e.g. High pressure jet assisted machining [4] minimum quantity lubrication in machining [5]). The more recent and comprehensive awareness about sustainability acknowledged the role of the product in limiting the potential of cleaner production methods and in creating impacts outside the factory walls. This role is tackled by eco-design as we saw in the last lecture.

In summary, environmental preservation in industry first looked at outgoing pipes, then considered the whole system within the factory walls and finally opened up to the whole product life cycle. It first captured pollutions, then questioned why processes inside the factory created pollution, to finally questioned why there is a need for those processes. It progressively traced back the causal chains to target always higher eco-efficiency.

1.4 Conclusion: ask why

The main message of this section is that innovation and higher performance requires asking why [Slide 6]. Why does this parameter need to fit in this range? What does the use need this product? Asking why makes the scope of the discussion jump to another reflection level. It allows switching from a component to a system perspective. Addressing the system perspective allows reaching higher performance when addressing the component level becomes limited. step back and look at the scene from a higher perspective.

Take-aways of this subsection:

- *Challenge constraints, ask why.*
- *The earlier in the causal chain a factor is challenged, the higher the innovation potential.*
- *Challenging influencing factors requires switching from a product perspective to a system perspective.*
- *Addressing the system perspective may require switching from product design to system design.*

Exercise 1. In groups of 3, around a sufficiently large paper sheet, use the 5 why technique to identify the factors limiting the eco-efficiency of a car in today's transportation settings.

2 From products to Product Service Systems (PSS)

The potential of challenging the systems in which products are embedded is exemplified by the case of a power drill. A consumer power drill is used in average 12 to 15 minutes in its entire use phase [Slide 7]¹. Now what a typical R&D department would do with this information would be to say: “ok, so let’s design this product so it *actually and predictably* lasts 15 minutes. If the drill can work longer than actually used, it is overengineered, it is suboptimal, it creates more environmental impact as it should be”. So they would downsize the components to make the drill cheaper until the predicted lifetime reaches 15 minutes. This perfectly understandable logic is what contemporary critics call planed-obsolescence and the business world calls design to cost. And you could call this eco-design as well, because they eventually increased the ratio between use and environmental impacts.

But the picture does not looks right, does it? It is great that the marginal impact of a drill is reduced. But it is reduced in a logic where the total number of drills increases. This is great from an economical perspective. Less from an environmental point of view. As nobody wants to limit people’s access to these products, it looks like a dead-end.

Unless you question what is that what the customers really want. Do they want *drills*, or do they want the *ability* to drill holes? What if owning a drill was just a side aspect of being able to drill a hole? This is the logic adopted by *Product-Service-Systems (PSS)** for which products are conveyors of services which is what customers really want: “the main economic value of products does not originate in the mere existence of the product, but relates to its ability to deliver functionality or services to consumers over a certain period of time” [6]. Products are potential units of service, and product use is the realization of this potential. The difference between potential units of service and actually consumed units of service is waste.

Drills are not the only examples of products either with unexploited units of services. We already mentioned in the last lecture the case of cell phones: their average service time is around 18 month [reference], after which most of them are still functional but waiting in a drawer for a further use which will never come [7]. It is also striking that cars used only 5% of their time [8]. [Argumentation ist nicht schuessig. Siehe Meijkamp]

2.1 Examples

Electrolux pay per wash. Electrolux launched in 1999 a pilot programme offering “free washing machines” to households subscribing to a “pay per wash” billing contract [9] [Slide 8]. The machines are delivered and serviced for free

¹I could not find any reliable source of this information, so please take it as an indicator of order of magnitude. This figure is has been cited in this TedTalk, this other one and this newspaper article

and after 1000 washes, families are given the option to replace or upgrade the machine. Machines are connected with smart energy meters acting as a wash counter and allowing Electrolux to bill households per unit of actual machine usage. The logic behind this offer was to switch to a revenue model based on sold machines to a revenue model based on delivering ‘clean clothes’. The justification used by Electrolux is also environmental: “according to research conducted by Electrolux, families with pay per wash plan their laundry more effectively.”

Xerox pay per copy. Xerox is maybe the most old and stable example of product service system [Slide 9]. The company leases products “under a multi-year contract, which guarantees customer satisfaction through functioning machines as a fixed price per copy” [10]. As part of this billing system, Xerox has been recovering “used equipment since the 1960s”, which led them to develop a “remanufacturing system in the late-1980s and early 1990s” to capture the value of recovered products [11]. “Xerox [processes] old photocopiers to an ‘as new’ product. Through a series of industrial processes in a factory environment, a discarded product is completely disassembled. Usable parts are cleaned, refurbished, and put into inventory. Then the product is reassembled from old parts to produce a unit fully equivalent to the original new product” [11]

Grenoble’s MétroVélo. Métrovélo is an inexpensive rent-a-bike service offered by the city of Grenoble, France. It is delivered by a shared public/private organisation that maintains since 2004 an ever growing pool of more than 3500 bikes that can be rented for a duration spanning from one day to one year. Since its beginning, more than three millions of renting days have been registered, meaning that the well recognizable yellow bikes are now a part of the local culture (figures from 2013 [12]). Users pay for a certain time of access to the product, whatever the number of kilometres they ride. On the contrary to the Electrolux example, this is not a “pay per use” but rather a “pay per access” billing system. The service includes free maintenance: in case of failure, each customer can come to a Métrovélo agency to have his bike fixed. If a repair cannot be made within a reasonable time frame, the customer is provided with a functional bike waiting in the stock. This billing system creates a natural incentive to reduce maintenance costs. Consequently, the service provider designed the bicycles to be especially robust. They for example tested switching the transmission from typical chain and crankset to a shaft and bevel gear system [Slide 10]. This system does not require frequent lubrication and is less likely experience malfunctions.

2.2 Definition and typology

2.3 Advantages

PSS have great potentials in terms of competitiveness and sustainability [Slide 11], some of which are illustrated by the examples introduced in section 2.1. One

advantage is that the whole product life cycle is covered by one single actor. This avoids the responsibility of products impacts being split between stakeholders having conflicting objectives: the producer wants to increase margin but the customer wants to reduce cost, the recycler wants the product to be easy to dismantle but the producer does not care about this, etc. Full servicization amounts to a re-internalisation of all life cycle costs to the producer which bills the user with the “total cost of ownership”, that is, the real price of a product, including the ‘hidden costs’. This creates natural incentives for producers to design robust, reliable, and long lasting products, in order to avoid maintenance and end-of-life processing costs. This also increases the interest of companies to increase the ratio between the number of billed service units and the number of products or components, that is, to exploit every bit of material they are providing. This amounts to create incentives to reuse discarded products with minimal intervention, leading to reuse or re-manufacturing. On the side of the users, paying per use creates incentives to reduce their consumption.

3 From system thinking to systems engineering

Remaining ideas

the idea is: ask why? What is really needed? challenge the system - radical change vs. end-of-pipe - functional innovation - pss Through premature discarding Physical lifetime Value lifetime Ownership to usership:

Acknowledgments

The paragraph about MétroVélo in section 2.1 is largely inspired from [12] and partly copies passages of text from this article released under a CC BY 3.0 DE license.

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