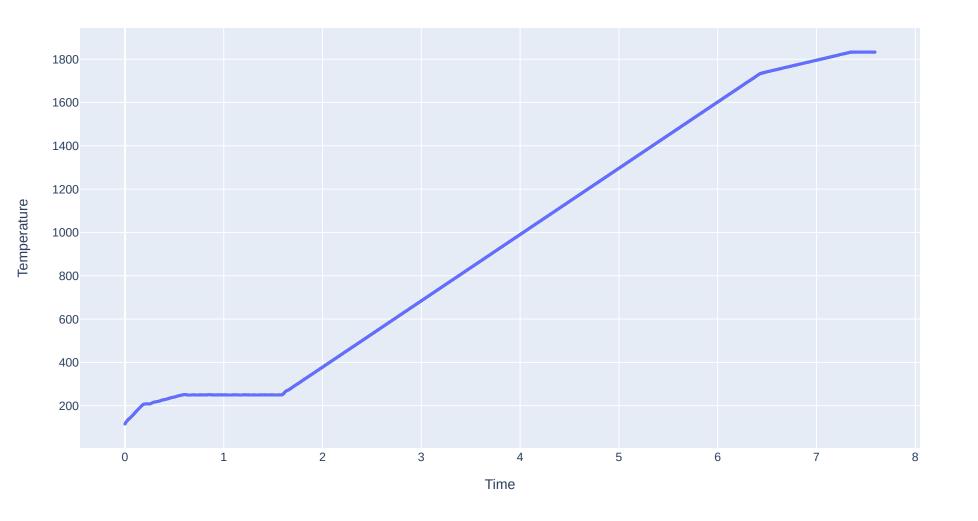
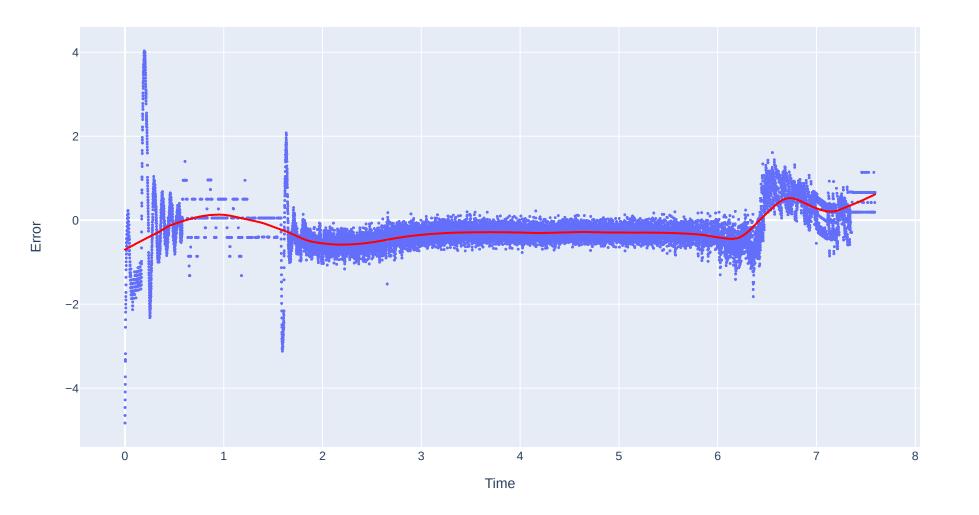
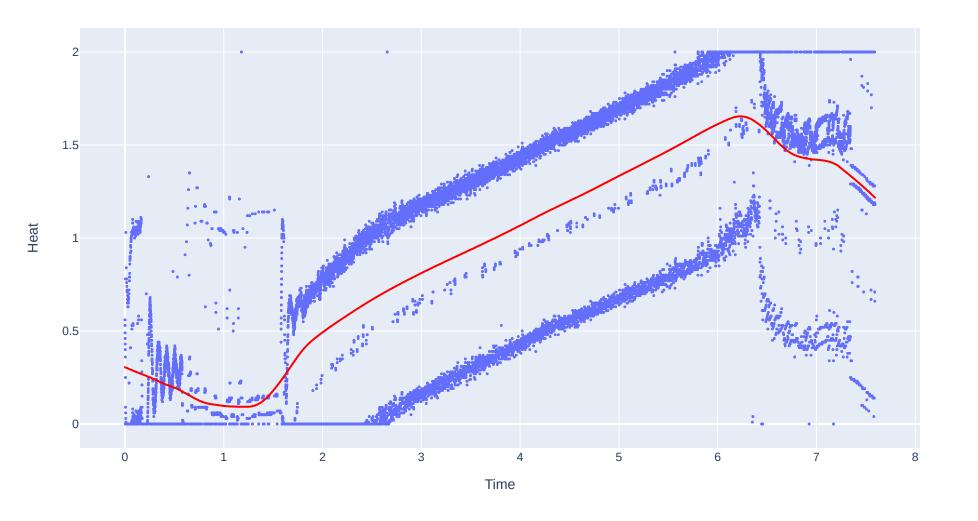
Temperatures for kiln run

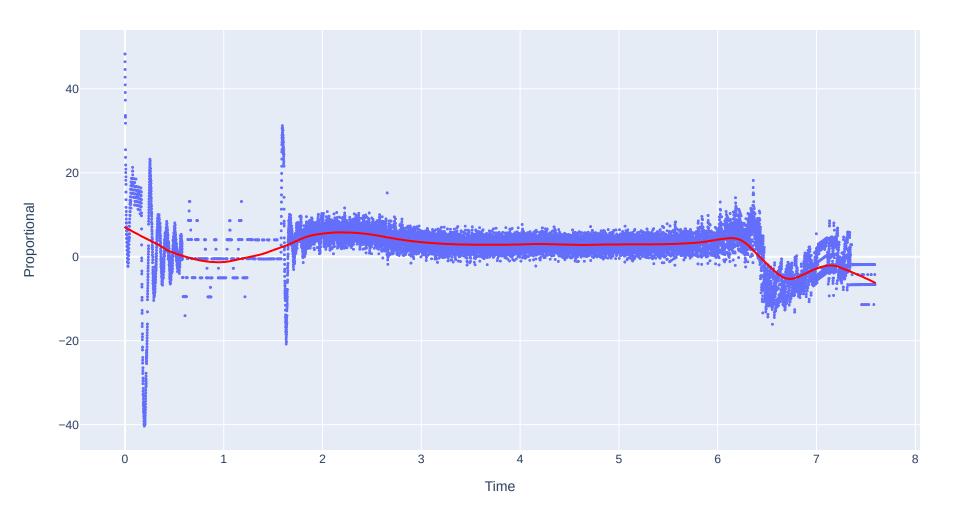


Error for kiln run





Proportional for kiln run



Integral Accumulation for kiln run

