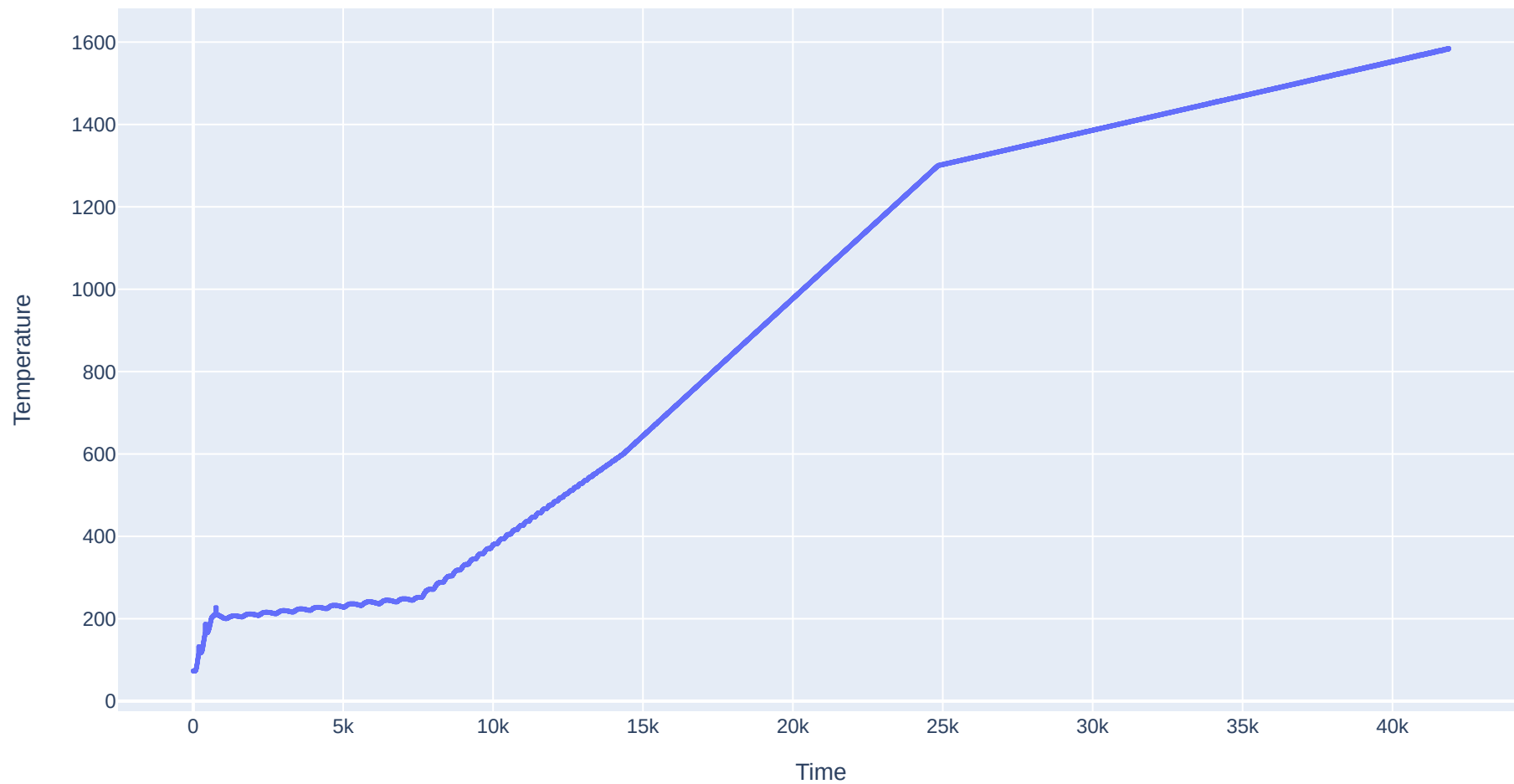
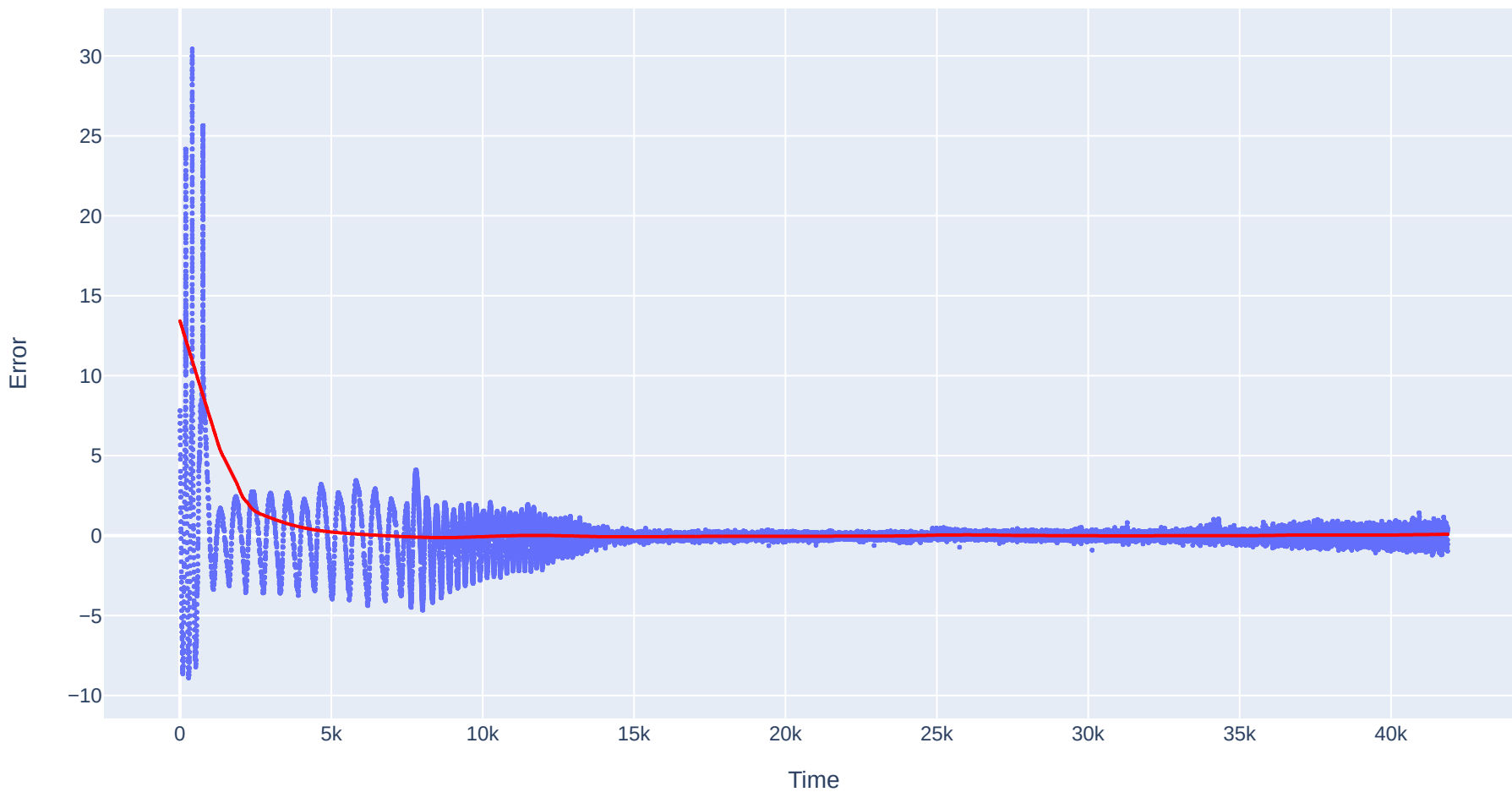


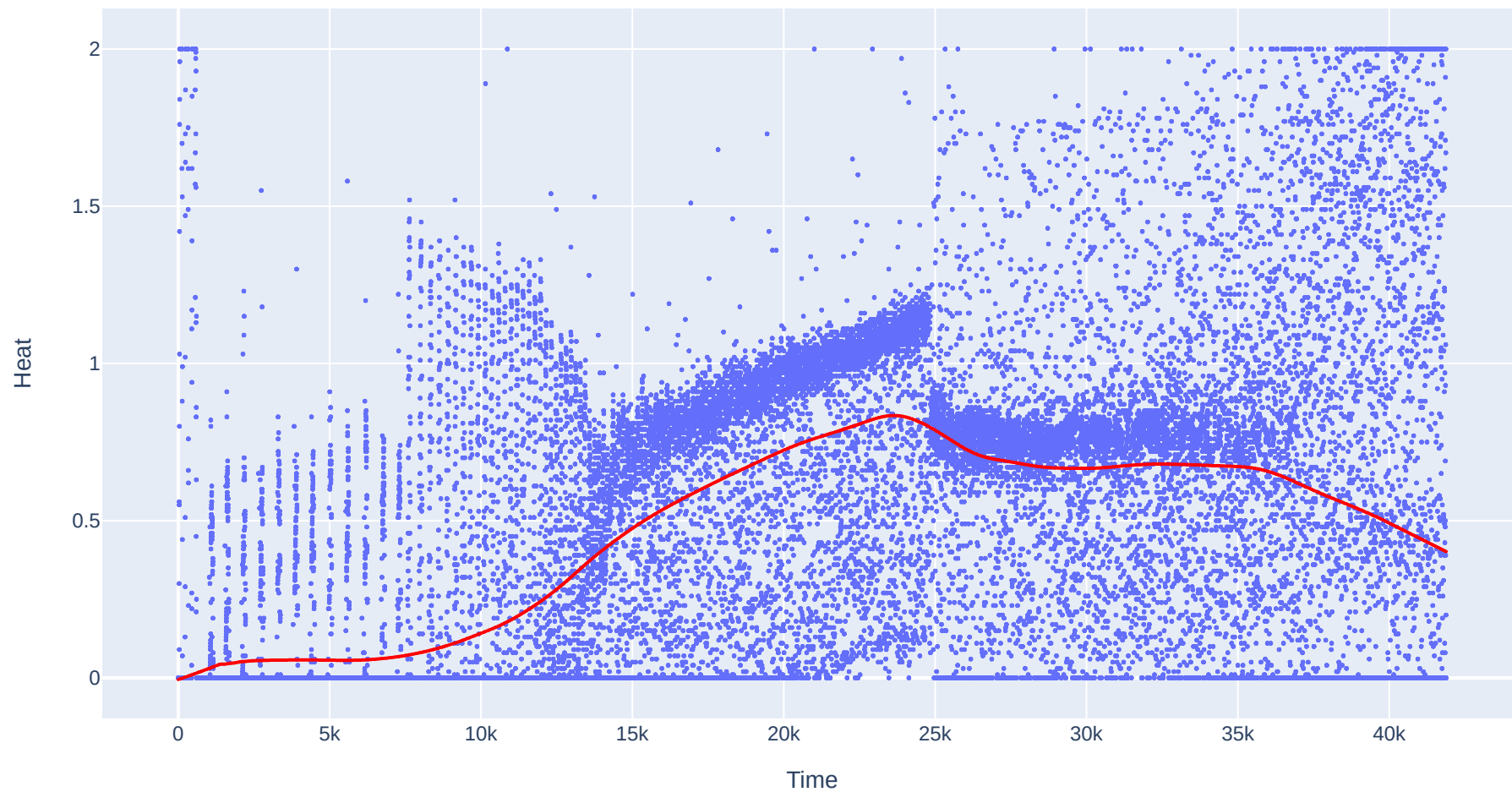
Temperatures for kiln run



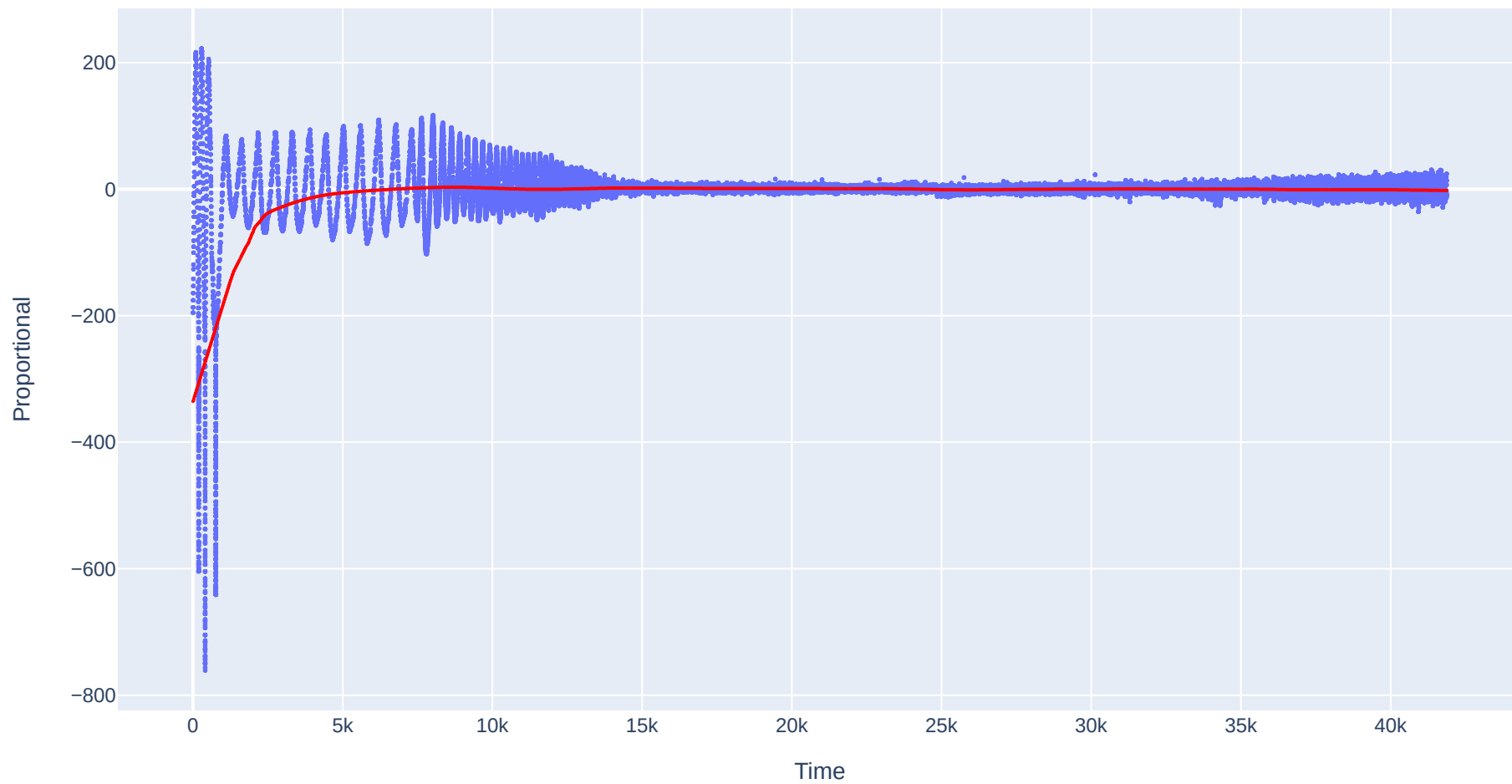
Error for kiln run



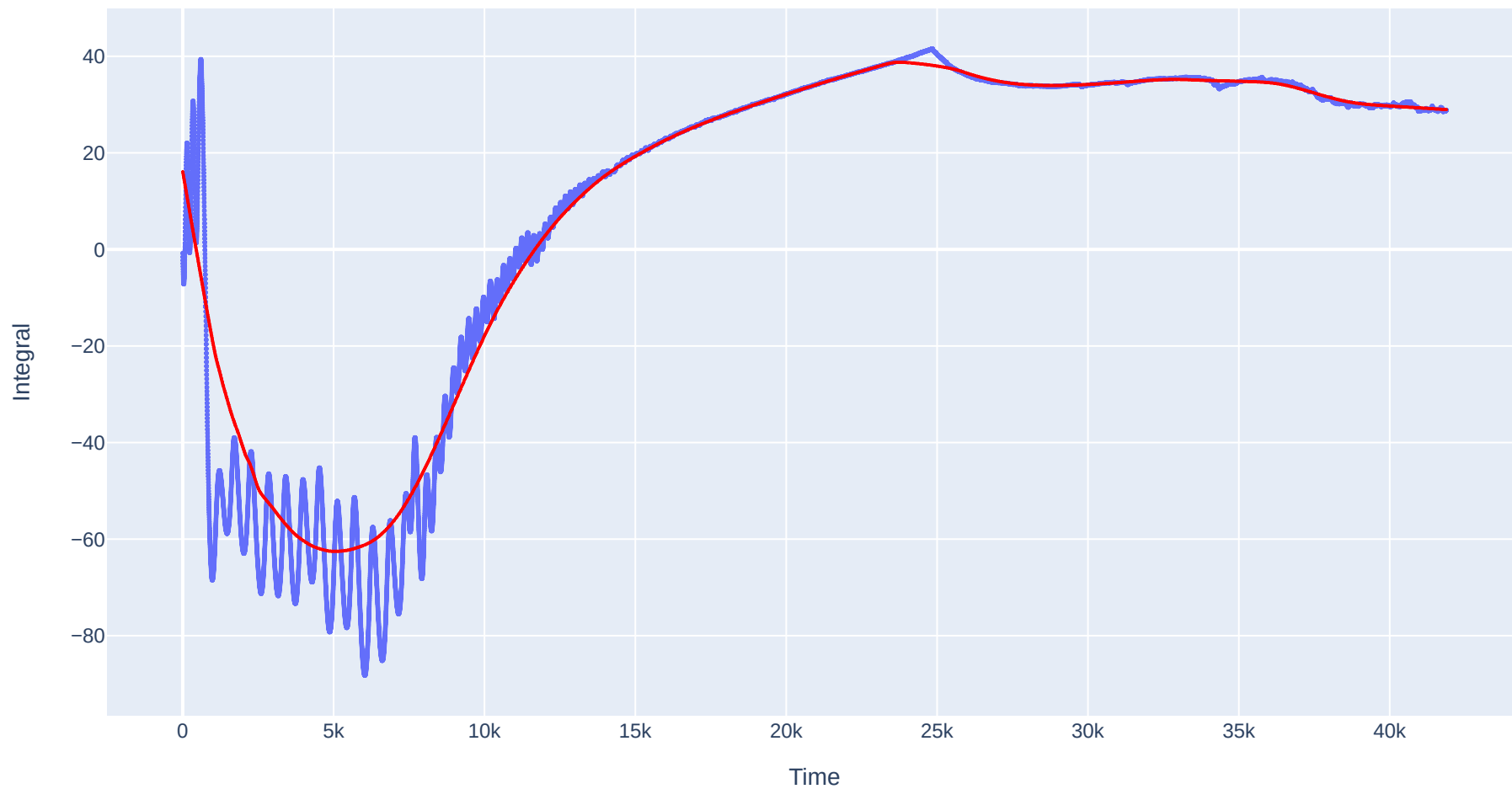
Elements on per Duty Cycle for kiln run



Proportional for kiln run



Integral Accumulation for kiln run



Derivative for kiln run

