

# MULTI-ROBOT WAYPOINT INSPECTION

## PLAN MIXED INTEGER LINEAR

## PROGRAMMING PROJECT

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ME 6033 Linear and Mixed Integer Optimization

April 2025

# INTRODUCTION

- Motivated by outdoor construction site inspection challenges
- Precast concrete elements require efficient inspection methods
- Multi-robot approach:
  - Aerial robots locate targets
  - Ground robots perform detailed inspections
- Need for flexible inspection plans in dynamic environments
- MILP approach maximizes inspection coverage

## PROBLEM DESCRIPTION

- Two robot types: aerial and ground mobile robots
- Inspection targets as waypoints in a 2D plane
- Sequential operation:
  - Aerial robots verify waypoint location first
  - Ground robots perform detailed inspection second
- Robot constraints:
  - Fixed speeds (meters/minute)
  - Limited operation time (battery endurance)
  - Required inspection time at waypoints
- Objective: Maximize waypoint visits in a single inspection loop

## LITERATURE REVIEW

- Problem resembles multiple traveling salesman problem (mTSP)
- Prior works demonstrate multi-robot planning applications
- Traditional MILP for mTSP:
  - Routing variables
  - Subtour elimination constraints
- Simplification: Route length approximation
- Roundtrip distances from depot to waypoints estimate travel times

# MODEL

## Sets & Parameters:

- Waypoints  $N$ , indexed by  $i$
- Aerial robots  $K$ , ground robots  $L$
- Speeds:  $s_A, s_G$
- Max operation times:  $T_A^{max}, T_G^{max}$
- Inspection times:  $t_A^{insp}, t_G^{insp}$

## Decision Variables:

- $w_i^{a,k}$ : Aerial robot  $k$  visits waypoint  $i$
- $w_i^{g,l}$ : Ground robot  $l$  visits waypoint  $i$
- $a_i^k$ : Aerial completion time
- $g_i^l$ : Ground completion time
- $use_k^a, use_l^g$ : Robot usage

**Objective:** Maximize  $\sum_{i \in N} \sum_{l \in L} w_i^{g,l}$

## Key Constraints:

- Assignment: One robot per waypoint
- Precedence: Aerial robots visit before ground robots

# SOLUTION METHOD

- Implemented in Python using PuLP library
- CBC solver from PuLP used for optimization
- Interactive browser-based GUI developed:
  - Parameter input for robot specifications
  - Waypoint location setting
  - Real-time solution visualization
- Code available at GitHub repository

**Robot Inspection Optimizer**

**Robot Parameters**

**Aerial Robots**

Number of Robots:  Speed (meters/sec):

Max Time (min):  Inspection Time (min):

**Ground Robots**

Number of Robots:  Speed (meters/sec):

Max Time (min):  Inspection Time (min):

**Waypoints**

Aerial Depot		Ground Depot	
X	Y	X	Y
0	0	0	0

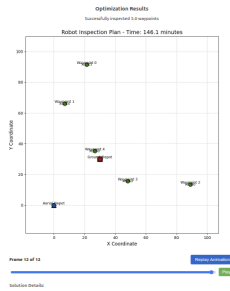
Waypoint 4: (20.0, 8.33)

Waypoint 3: (40.0, 15.75)

Waypoint 2: (80.0, 19.40)

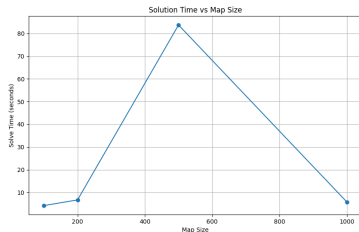
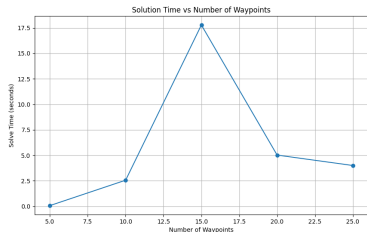
Waypoint 1: (72.0, 88.71)

Waypoint 0: (21.4, 91.36)



# NUMERICAL RESULTS - COMPUTATIONAL PERFORMANCE

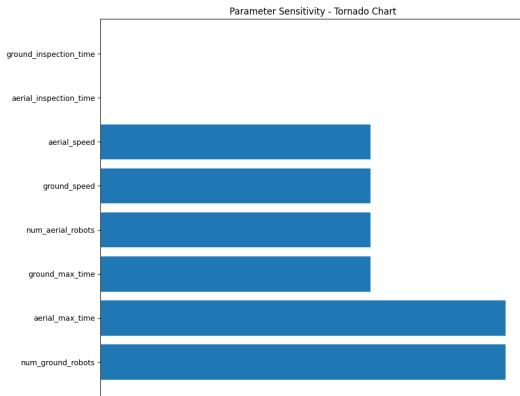
- Testing environment:
  - Intel i7, Python 3.12 Docker container
  - 500s solver time limit
- Non-monotonic scaling behavior:
  - Solution time peaks at 15 waypoints then decreases
  - Computation time peaks at 500m map size



Left: Solution time vs waypoint count. Right: Solution time vs map size

# NUMERICAL RESULTS - SENSITIVITY ANALYSIS

- Most influential parameters:
  - Number of ground robots
  - Aerial robot maximum operation time
- Significant impact: Robot speeds
- Minimal impact: Inspection times





## DEMO VIDEO

