



Docol DP and M Steels adapted to car manufacturers own standards

This datasheet shows the ability to adapt Docol dual phase and martensitic steels to car manufacturers own standards. All grades, in the different standards, can be achieved, except these with the note 3).

Min tensile strength			Car Manufact	ture standard			
(MPa)	Renault RNUR 11-04-002	PSA B53 3250	Toyota TSG 3100G	Nissan NES M2032	Honda HES C 052-00	Mazda MES MM 106G	GM GMW3399M-ST-S
440/450		DP 450 ¹⁾	SPC 440	SP152-440	JSC 440W	SPCN 440W	CR450T/250YDP
500	XE 300B						CR490T/290YDP
590/600							CR590T340YDP
				SP153-590	JSC 590Y JSC	SPCN 590Y	CR590T/280YDP
	XE 360B	DP 600 ¹⁾	SPC 590DU	SP151-590 ²⁾	JSC590R ²⁾	SPCN 590R ²⁾	CR590T/420YDP
690/700							CR690T/550YDP
780/800							CR780T/420YDP
	XE 450B	DP 780 ¹⁾	SPC 780DU	SP153-780 ²⁾	JSC 780Y	SPCN780Y	CR780T/500YDP
900							CR900T/700YMS
980/1000							CR980T/550YDP
			SPC 980DU		JSC 980Y	SPCN 980Y	CR980T/650YDP
1100							CR1100T/860YMS
1180/1200			SPC 1180DU ³⁾	SP153-1180 ³⁾	JSC 1180Y ³⁾	SPCN 1180Y ³⁾	
1300							CR1300T/1030YMS
1500							CR1500T/1200YMS

Min tensile streng	gth		Car Manufactı	Car Manufacture standard					
MPa)	Ford	Ford Fiat		VW		BMW			
	WSS-M1A348	52815	50060-1	50060-3	GS 93005-11	GS 93005-13			
440/450	A1 ²⁾	FE 450 DPF ²⁾	HC 260X ²⁾		HC 260X ²⁾		DP 450		
500	A2 - A3	FE 500 DPF	HC 300X		HC 300X		DP 500		
590/600									
					HC 340X				
	A4 - A5	FE 600 DPF	HC 340X		HC 380X		DP 600		
690/700									
780/800				HC 500C		HC 500C			
	A8	FE 800 DPF	HC 450X	HC 600C	HC 420X	HC 600C	DP 800		
900		FE 900 MS							
980/1000									
	A9	FE 1000 DPF	HC 660X	HC 700C	HC 540X		DP 1000		
1100		FE 1100 MS							
1180/1200		FE 1200 DPF ³⁾							
1300		FE 1300 MS							
1500		FE 1500 MS							

¹⁾ The steelgrade don't fulfil the required mechanical properties

²⁾ The steelgrade fulfil the required mechanical properties to some extend

³⁾ The steelgrade in progress of development

Technical service and information

Knowledge Service Center will be pleased to assist with additional information concerning this product from SSAB Tunnplåt.

The particulars in this data sheet are correct at the time of going to print and are intended to give general guidance for the use of the product. Subject to changes arising from continual product development. The information and data must not be regarded as guaranteed values, unless specially confirmed in writing.

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