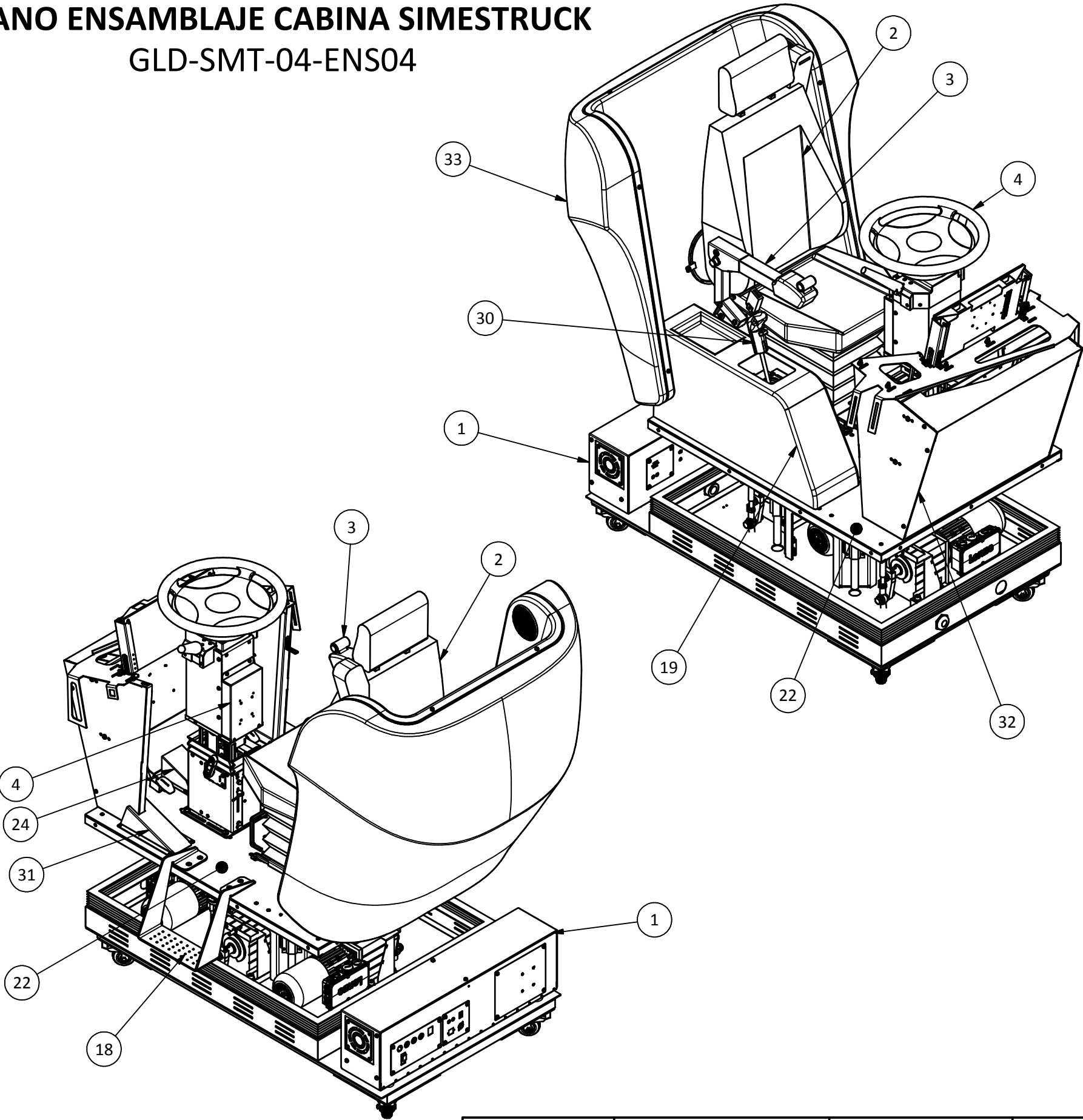




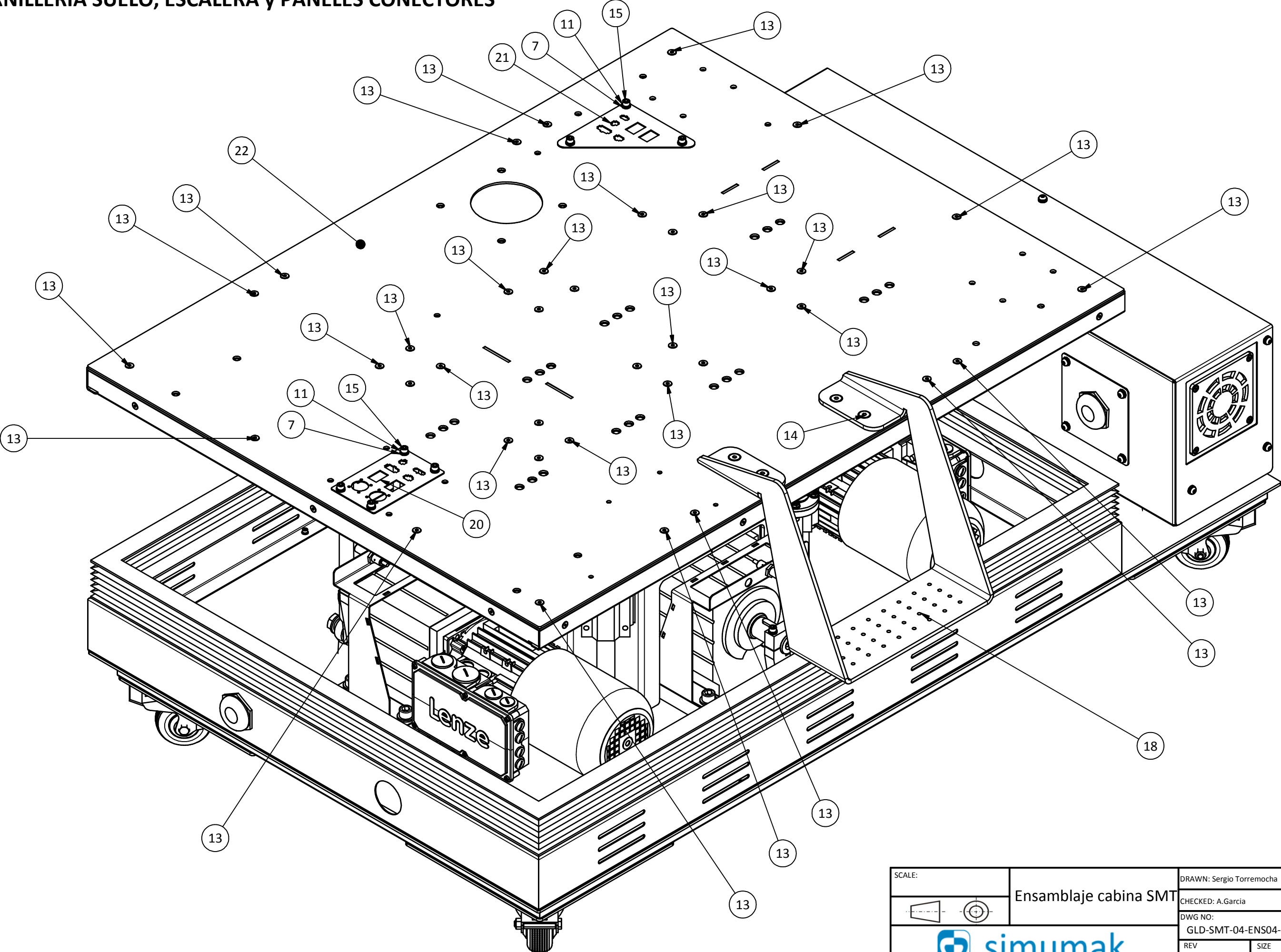
PLANO ENSAMBLAJE CABINA SIMESTRUCK
GLD-SMT-04-ENS04

ITEM	QTY	PART NUMBER	DESCRIPTION	ID Ref
1	1	3DOF250-04-PLATF01	Plataforma de movimiento 3DOF250kg	
2	1	Asiento SMT Nanchang Quinglin YS15-C	Asiento Camión Autobus Nanchang Quinglin YS15-C	2700
3	1	CA-SMT-03-ECA02	Cambio automatico SMT	
4	1	CD-IND-30-06	Columna de dirección industrial SMT	
5	8	DIN 125 - A 10,5	Washer	
6	4	DIN 125 - A 4,3	Washer	
7	22	DIN 125 - A 6,4	Washer	
8	8	DIN 125 - A 8,4	Washer	
9	8	DIN 127 - A 10	Spring Washer	
10	4	DIN 127 - A 4	Spring Washer	
11	20	DIN 127 - A 6	Spring Washer	
12	8	DIN 127 - A 8	Spring Washer	
13	38	DIN 7991 - M6 x 16	Countersunk Screw	
14	4	DIN 7991 - M8 x 20	Countersunk Screw	
15	7	DIN 912 - M6 x 16	Cylinder Head Cap Screw	
16	1	DIN 912 - M6 x 20	Cylinder Head Cap Screw	
17	4	DIN 912 - M8 x 20	Cylinder Head Cap Screw	
18	1	GLD-04-ESC001	Escalera, espesor 6 mm	1409
19	1	GLD-SMT-04-FTUNEL02	Tunel de fibra SMT con chapa enfibrada	1092
20	1	GLD-SMT-04-INFS02	Chapa conectores GOLD SMT Columna y pedales. Chapa 1.5 mm	2537
21	1	GLD-SMT-04-INFT02	Chapa Interfaz Trasera, espesor 1,5 mm	2487
22	1	GLD-SMT-04-SUELO01	Suelo 3DOF250-V4 para GLD SMT	2488
23	1	GLD-SMT-04-TATUTRA01	Tapa trasera tunel SMT. e=2mm	2719
24	1	GLD-SMT-04-TCAB02	Cubre conectores GOLD SMT. Chapa 1.5 mm	2486
25	8	ISO 7380 - M10 x 25	Hexagon Socket Button Head Screw - Product grade A	
26	4	ISO 7380 - M4 x 16	Hexagon Socket Button Head Screw - Product grade A	
27	6	ISO 7380 - M6 x 16	Hexagon Socket Button Head Screw - Product grade A	
28	8	ISO 7380 - M6 x 25	Hexagon Socket Button Head Screw - Product grade A	
29	4	ISO 7380 - M8 x 20	Hexagon Socket Button Head Screw - Product grade A	
30	1	PC-SMT-05-06	Palanca cambios Fuller	
31	1	SLP-SMT-02-REPIE01	Reposapiés GLD SMT. e=2mm	2518
32	1	SLP-SMT-03-EQUIP01	Soporte salpicadero SMT GLD con pedales	
33	1	V02_PLT-GLD_TRASERA	Conjunto carcasa trasera fibra + altavoces Gold	



SCALE:	Ensamblaje cabina SMT	DRAWN: Sergio Torremocha		26/04/2016
		CHECKED: A.Garcia		26/04/2016
DWG NO: GLD-SMT-04-ENS04-ENS01				
		REV	SIZE	SHEET
		01	A3	1 /9

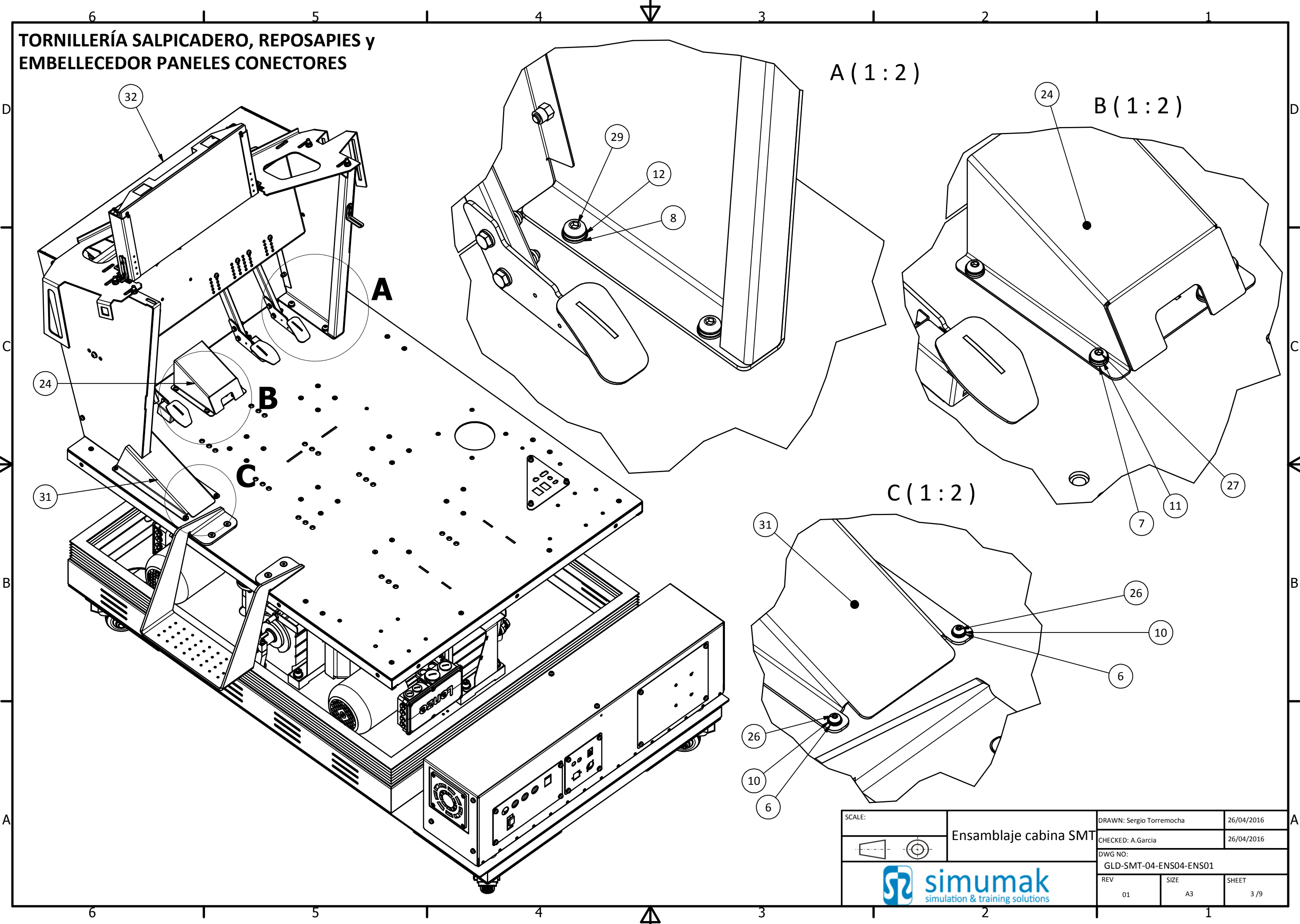
TORNILLERÍA SUELO, ESCALERA y PANELES CONECTORES





SCALE:		DRAWN: Sergio Torremocha		26/04/2016
		Ensamblaje cabina SMT		CHECKED: A.Garcia
		DWG NO:		26/04/2016
		GLD-SMT-04-ENS04-ENS01		
REV	01	SIZE	A3	SHEET
				2 / 9



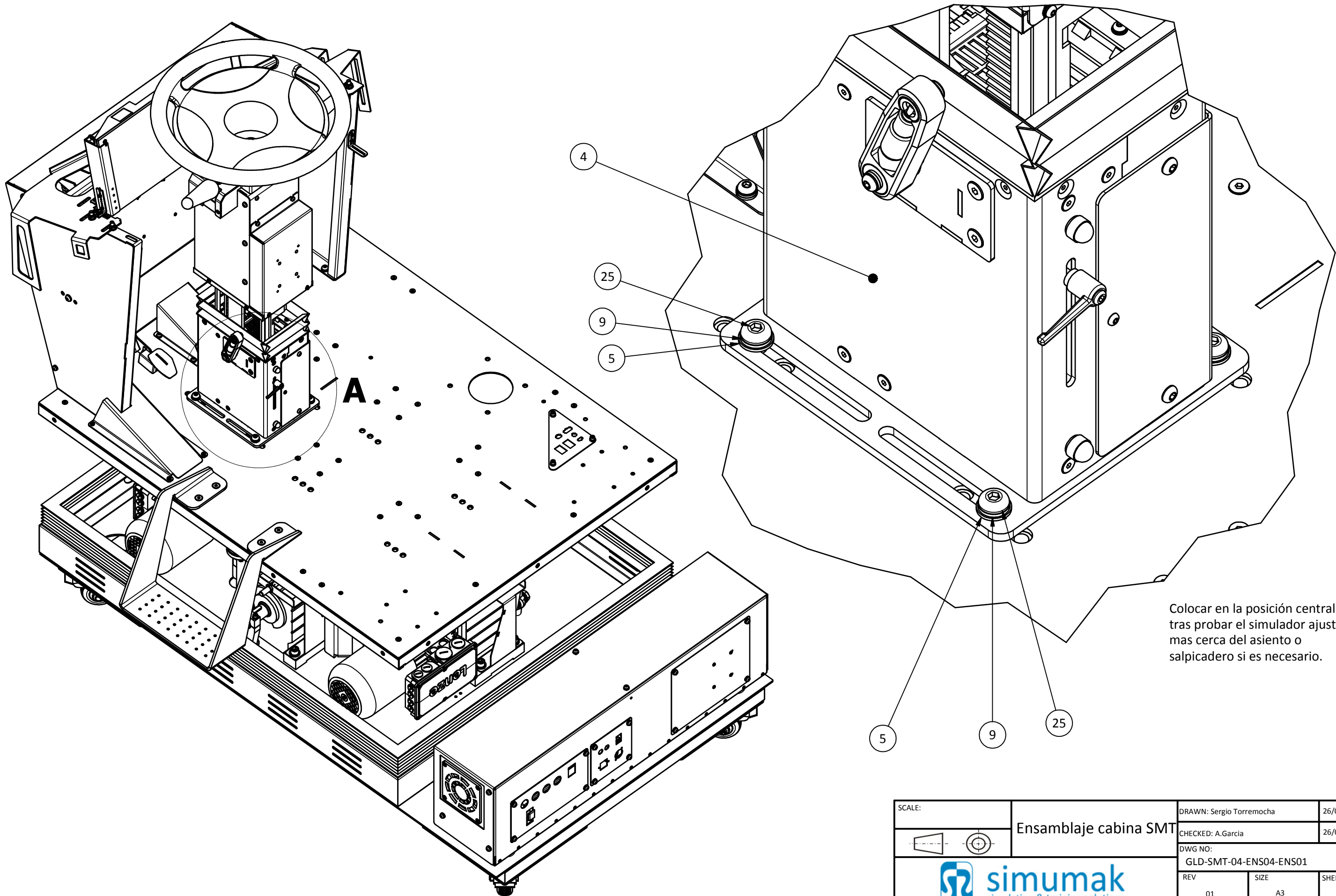
TORNILLERÍA SALPICADERO, REPOSAPIES y
EMBELLECEDOR PANELES CONECTORES





SCALE:	Ensamblaje cabina SMT	DRAWN: Sergio Torremocha	26/04/2016
		CHECKED: A.Garcia	26/04/2016
DWG NO: GLD-SMT-04-ENS04-ENS01			
 simumak simulation & training solutions			
REV 01 SIZE A3 SHEET 3 / 9			

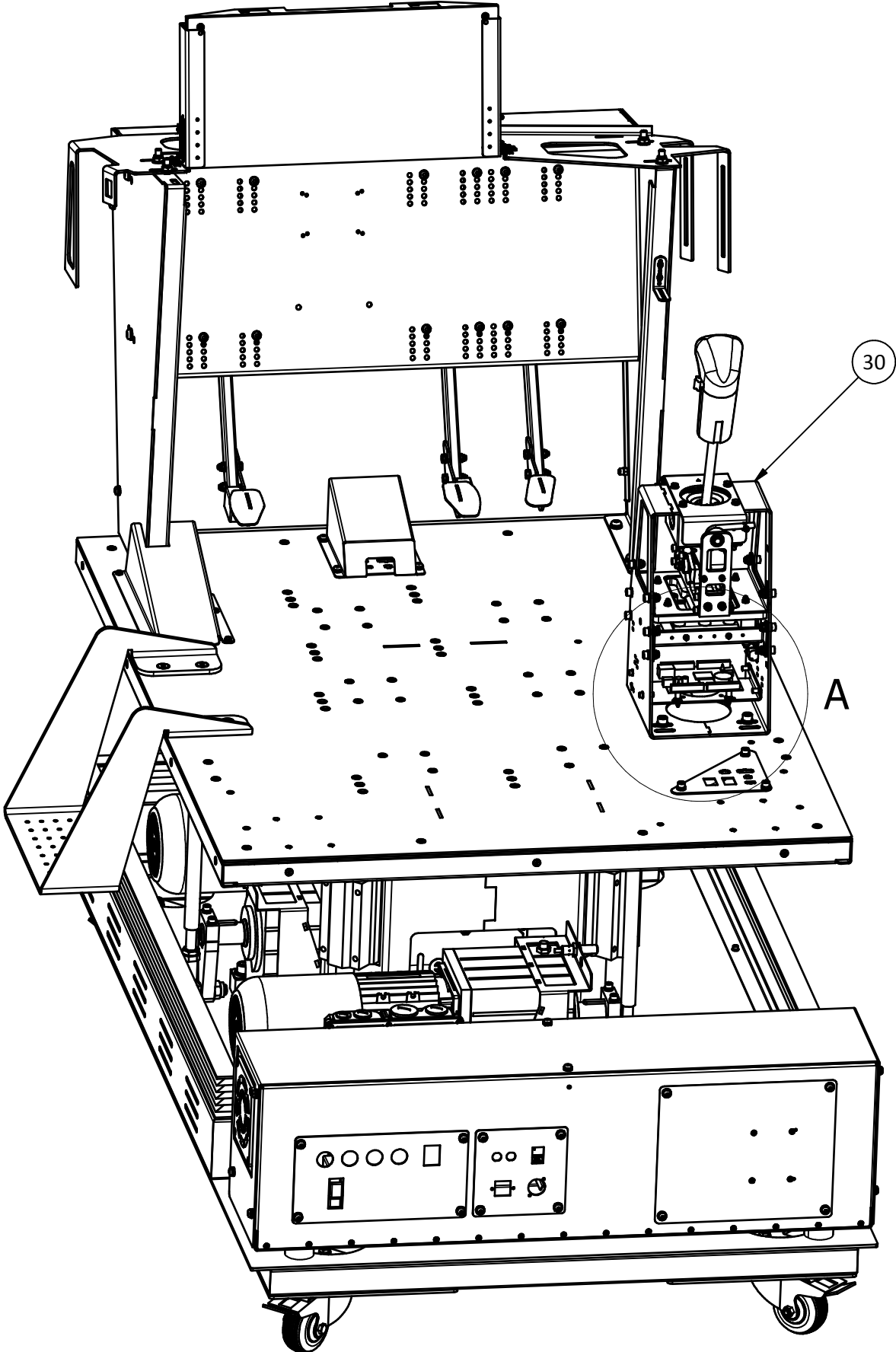
TORNILLERÍA COLUMNA DIRECCIÓN

A (1:2)

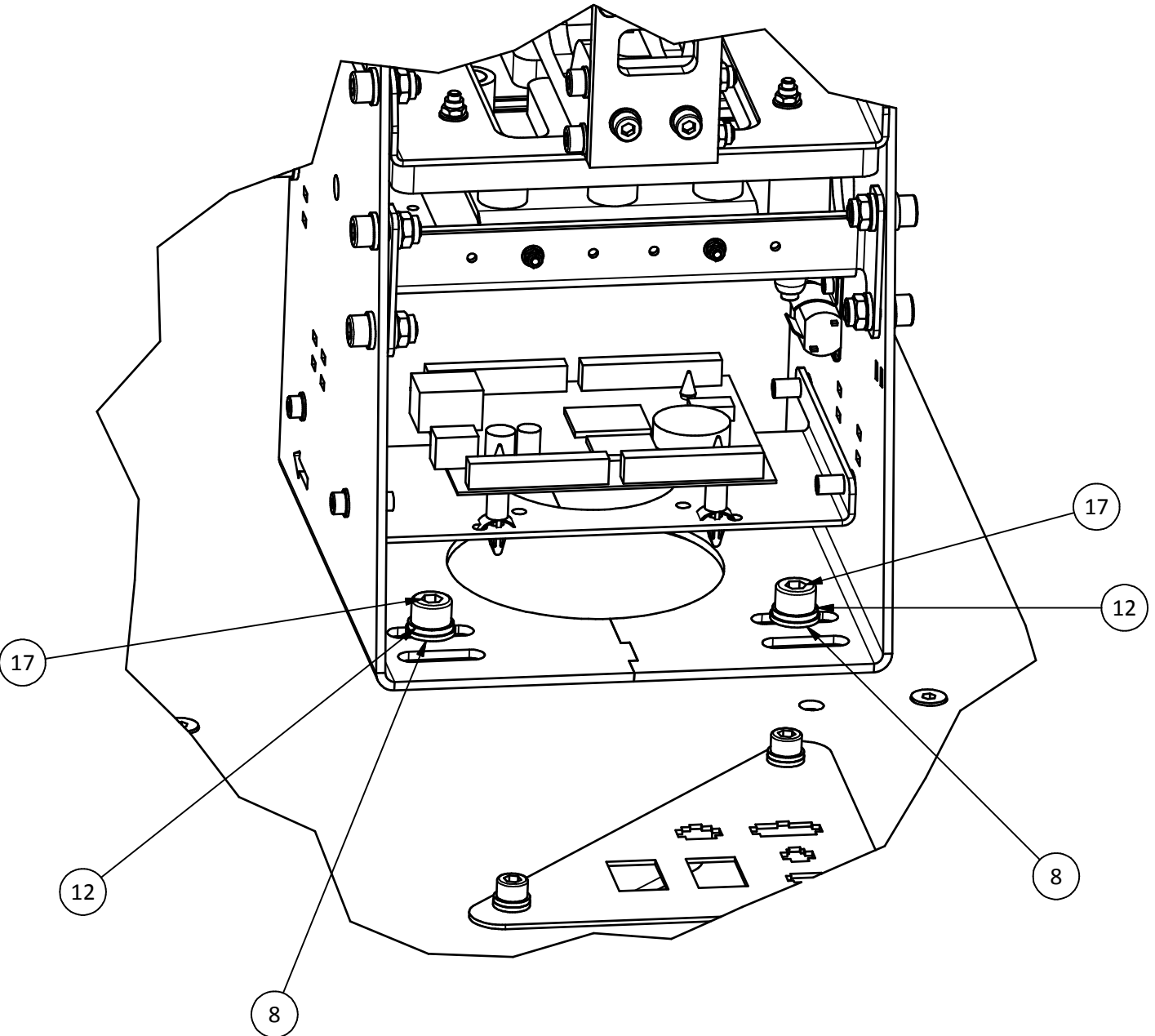




SCALE:	Ensamblaje cabina SMT	DRAWN: Sergio Torremocha	26/04/2016
		CHECKED: A.Garcia	26/04/2016
DWG NO:			
GLD-SMT-04-ENS04-ENS01			
 simumak simulation & training solutions			
REV			
01		SIZE	SHEET
		A3	4 / 9

TORNILLERÍA PALANCA DE CAMBIOS



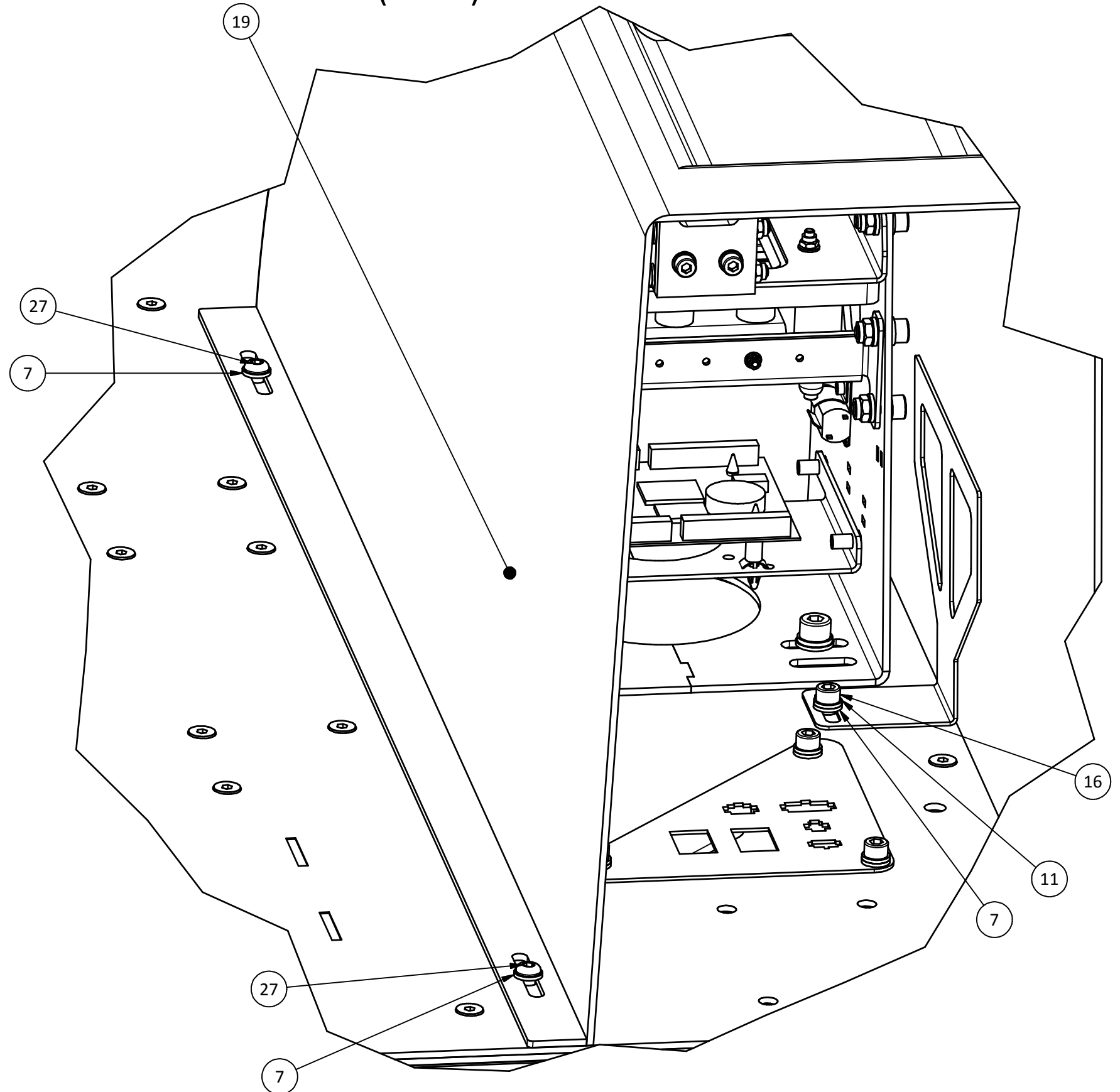
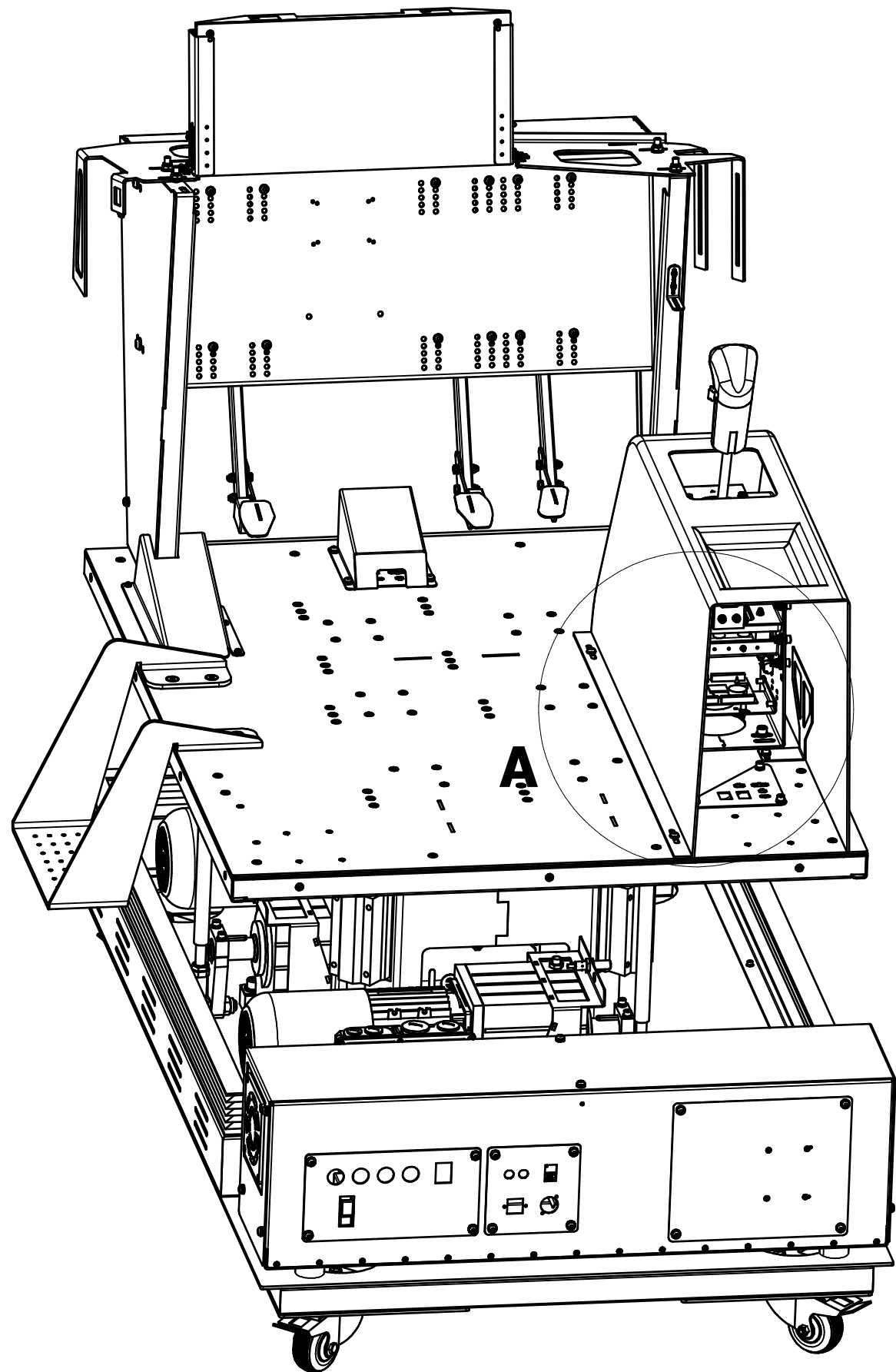
A (1:2)



SCALE:	Ensamblaje cabina SMT	DRAWN: Sergio Torremocha		26/04/2016	
		CHECKED: A.Garcia		26/04/2016	
DWG NO: GLD-SMT-04-ENS04-ENS01					
 simumak simulation & training solutions		REV	SIZE	SHEET	
		01	A3	5 / 9	

TORNILLERÍA TUNEL DE PALANCA DE CAMBIOS

A (1:2)

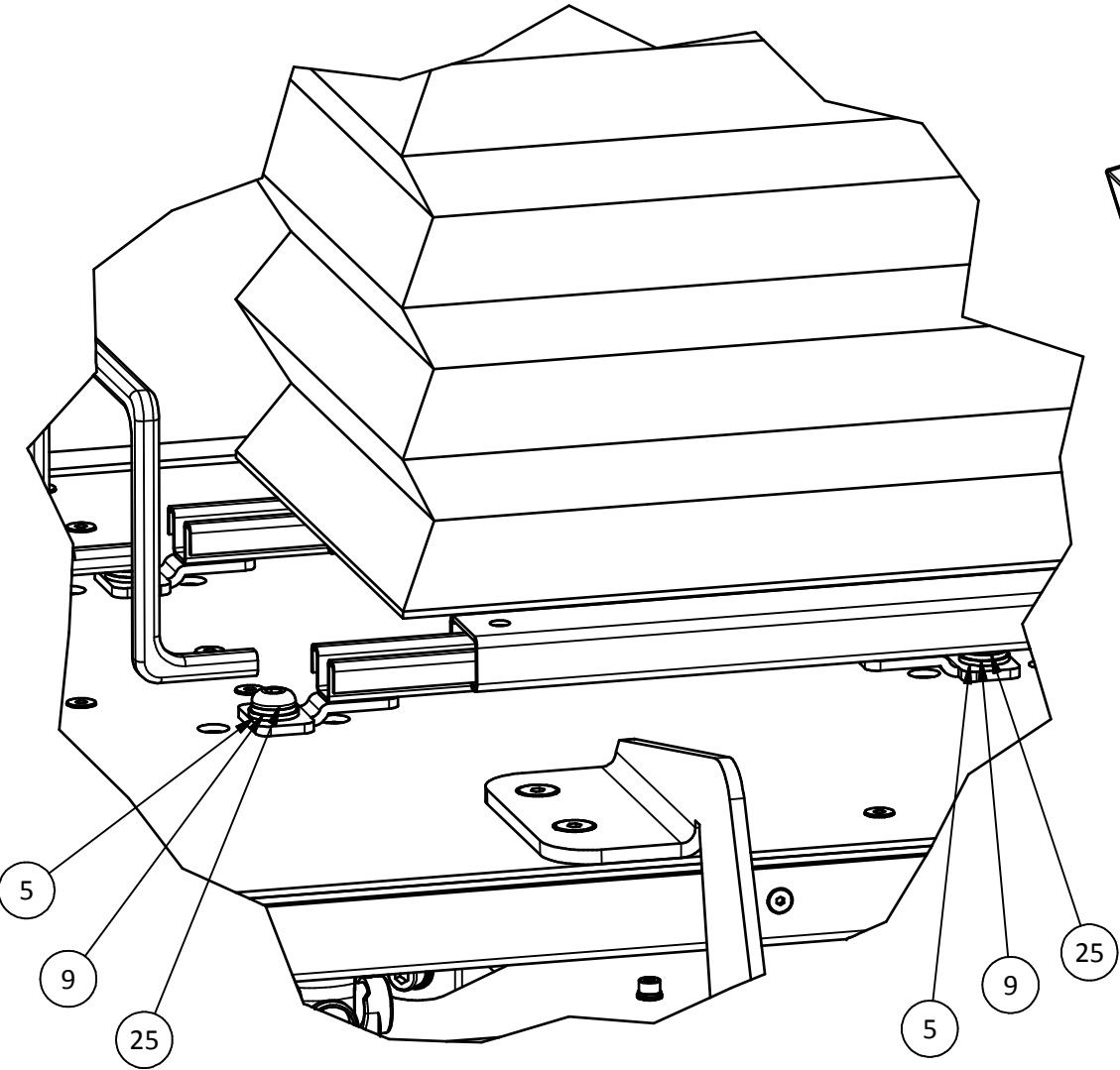


SCALE:		DRAWN: Sergio Torremocha		26/04/2016
		Ensamblaje cabina SMT		CHECKED: A.Garcia
				26/04/2016
		DWG NO: GLD-SMT-04-ENS04-ENS01		
REV	01	SIZE	A3	SHEET
				6 / 9

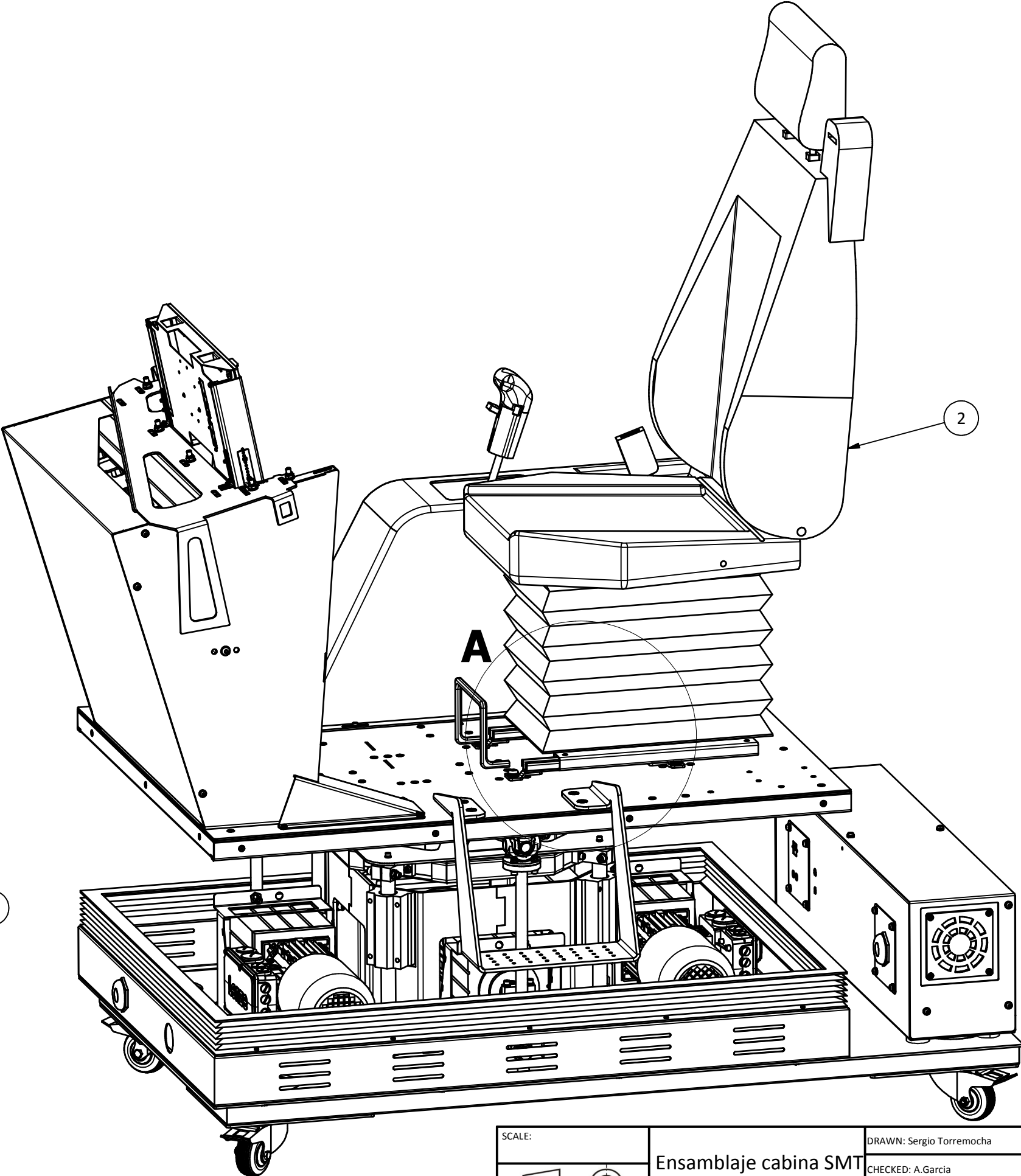





TORNILLERÍA ASIENTO

A (1 : 3)



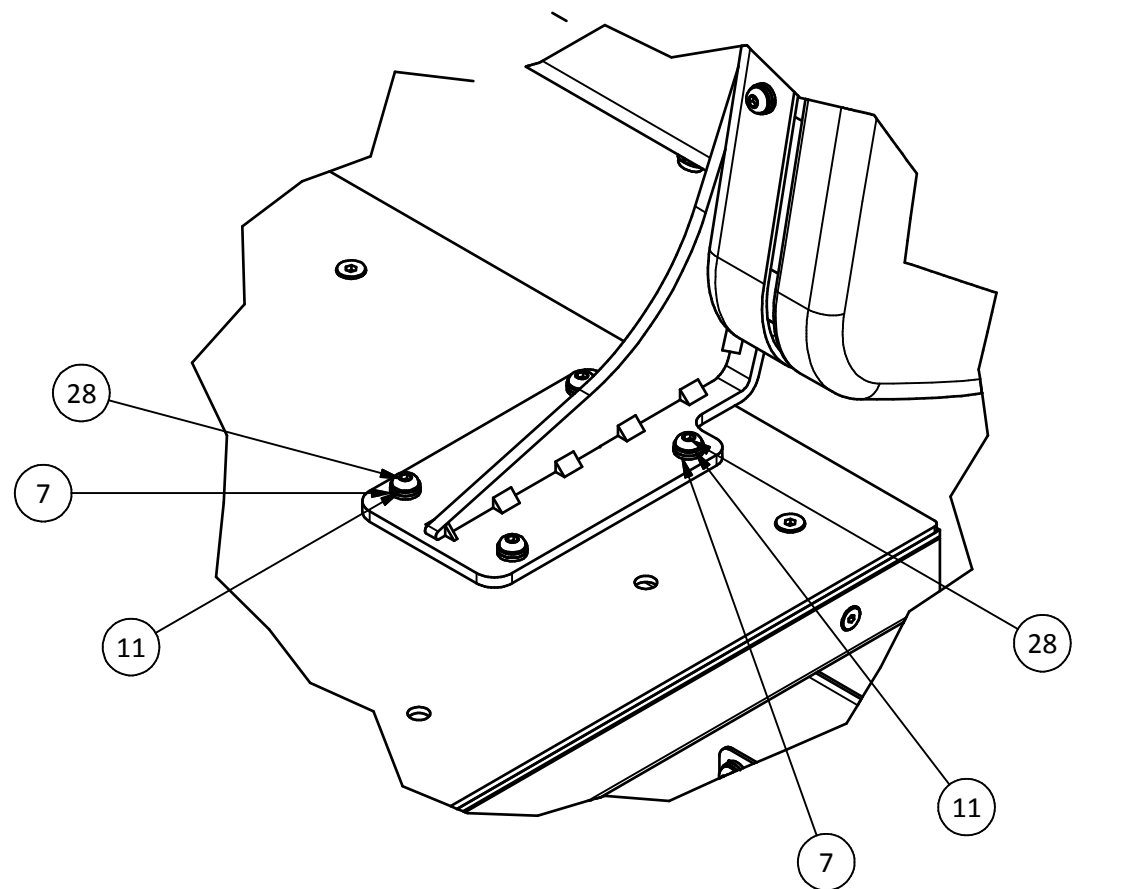
Colocar en la posición central y tras probar el simulador ajustarla mas cerca de la columna o carcasa trasera si es necesario.



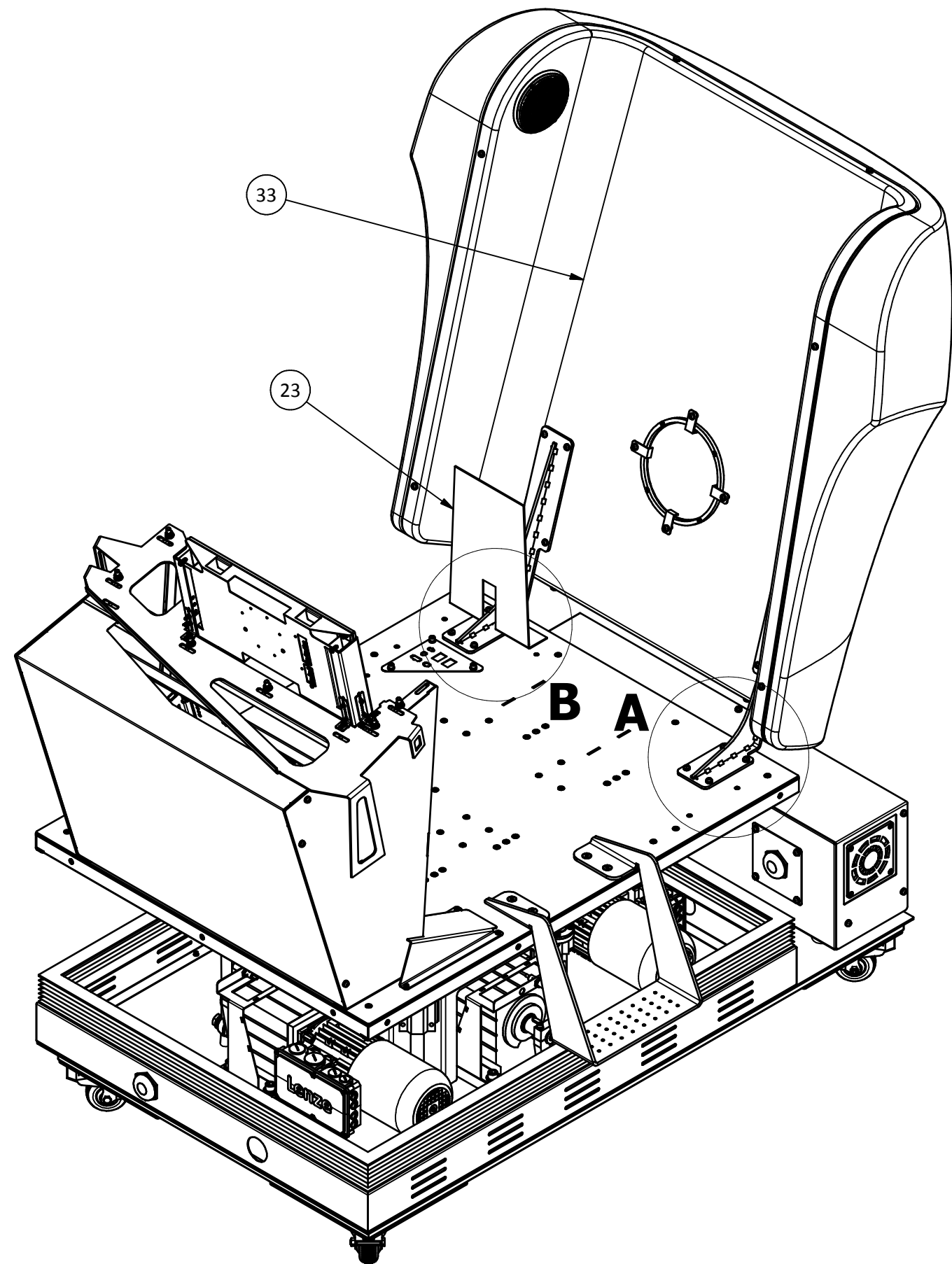
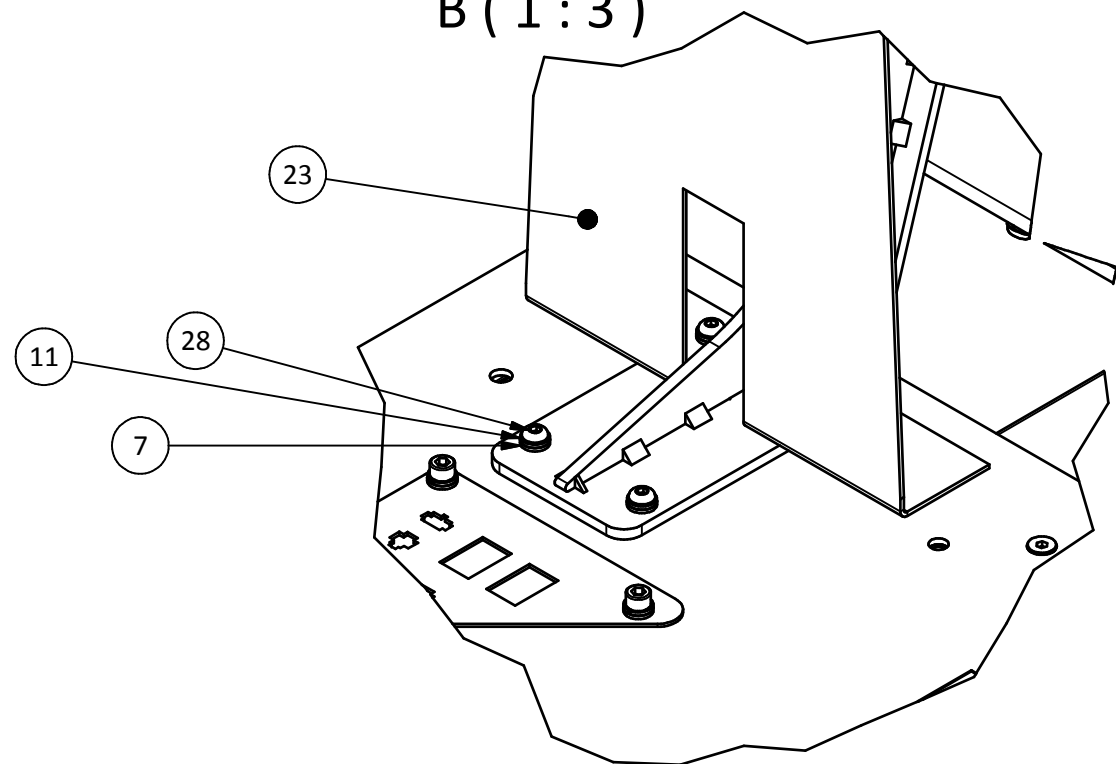
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		CHECKED: A.Garcia		26/04/2016	
		DWG NO: GLD-SMT-04-ENS04-ENS01			
 simumak simulation & training solutions		REV	SIZE	SHEET	
		01	A3	7 / 9	



TORNILLERÍA CARCASA TRASERA

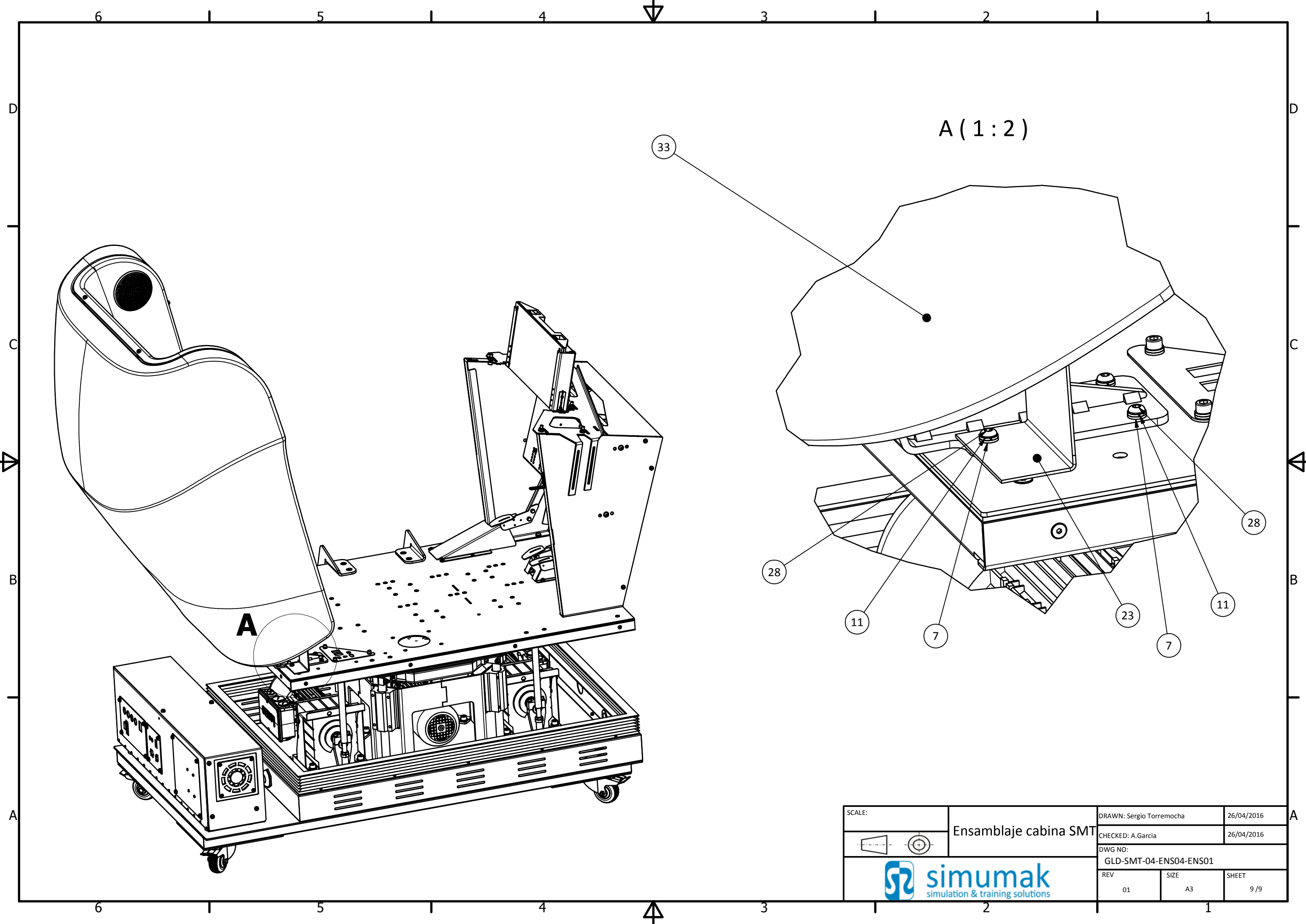
A (1 : 3)



B (1 : 3)

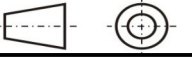



SCALE:		DRAWN: Sergio Torremocha		26/04/2016
<div>   </div>		Ensamblaje cabina SMT		CHECKED: A.Garcia
		DWG NO:		26/04/2016
		GLD-SMT-04-ENS04-ENS01		
REV	SIZE	SHEET		
01	A3	8 / 9		



A (1 : 2)

A

SCALE:		Ensamblaje cabina SMT		DRAWN: Sergio Torremocha	26/04/2016
				CHECKED: A.Garcia	26/04/2016
				DWG NO: GLD-SMT-04-ENS04-ENS01	
		REV	SIZE	SHEET	
		01	A3	9 / 9	