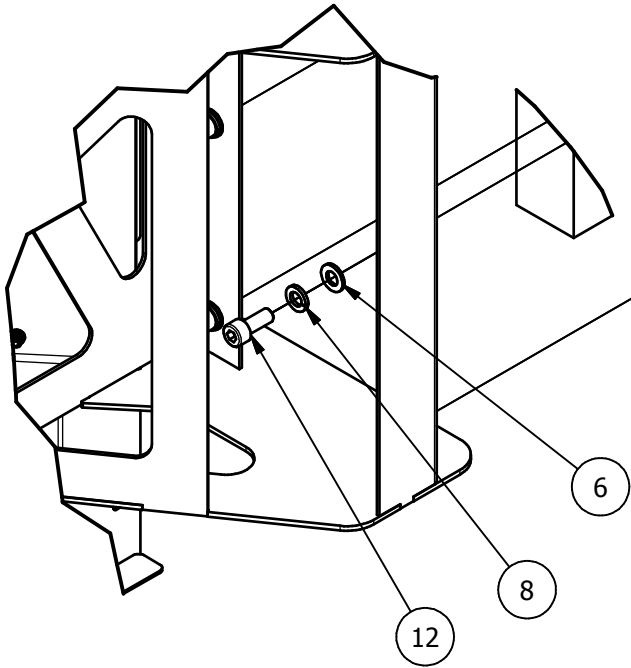
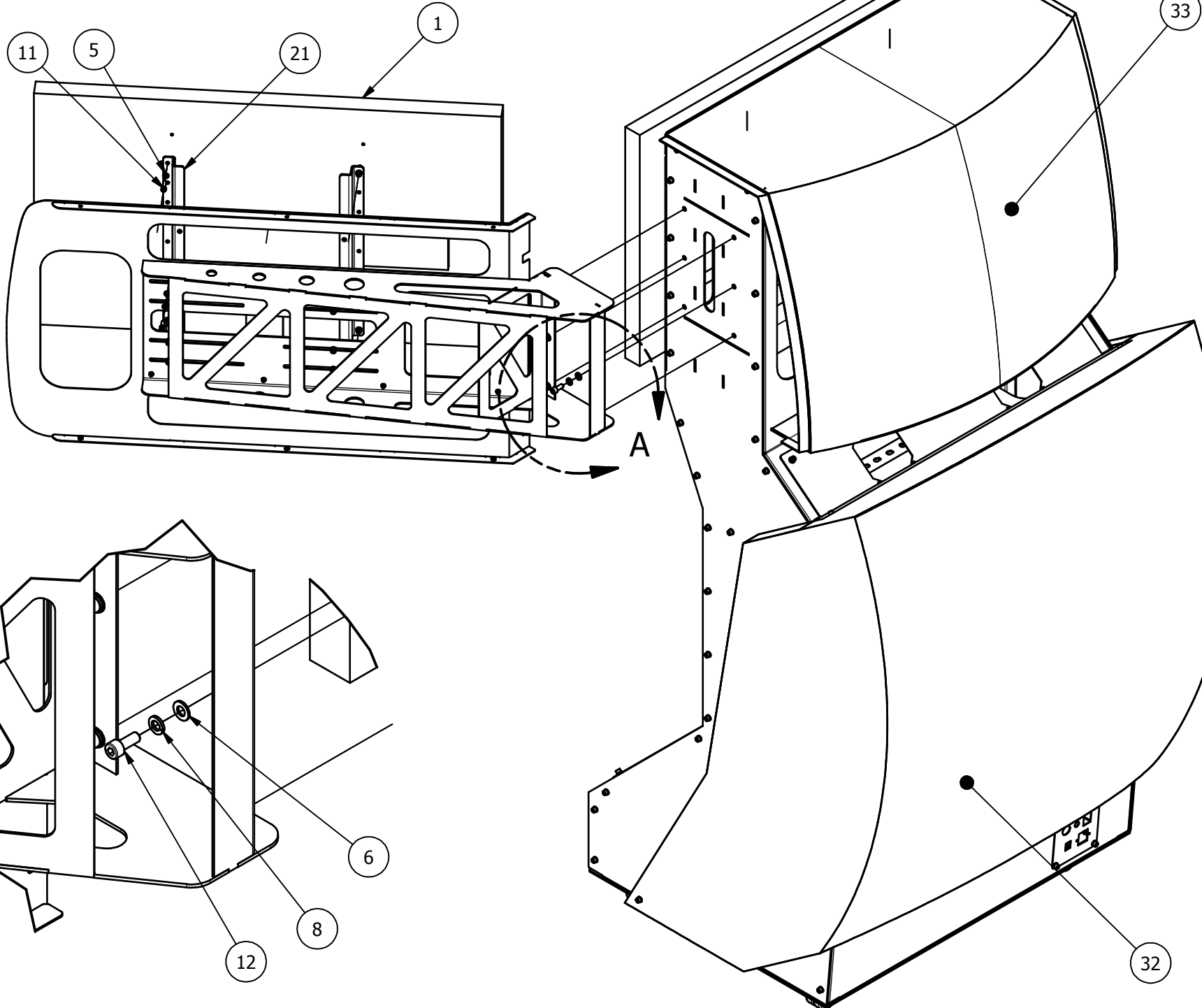
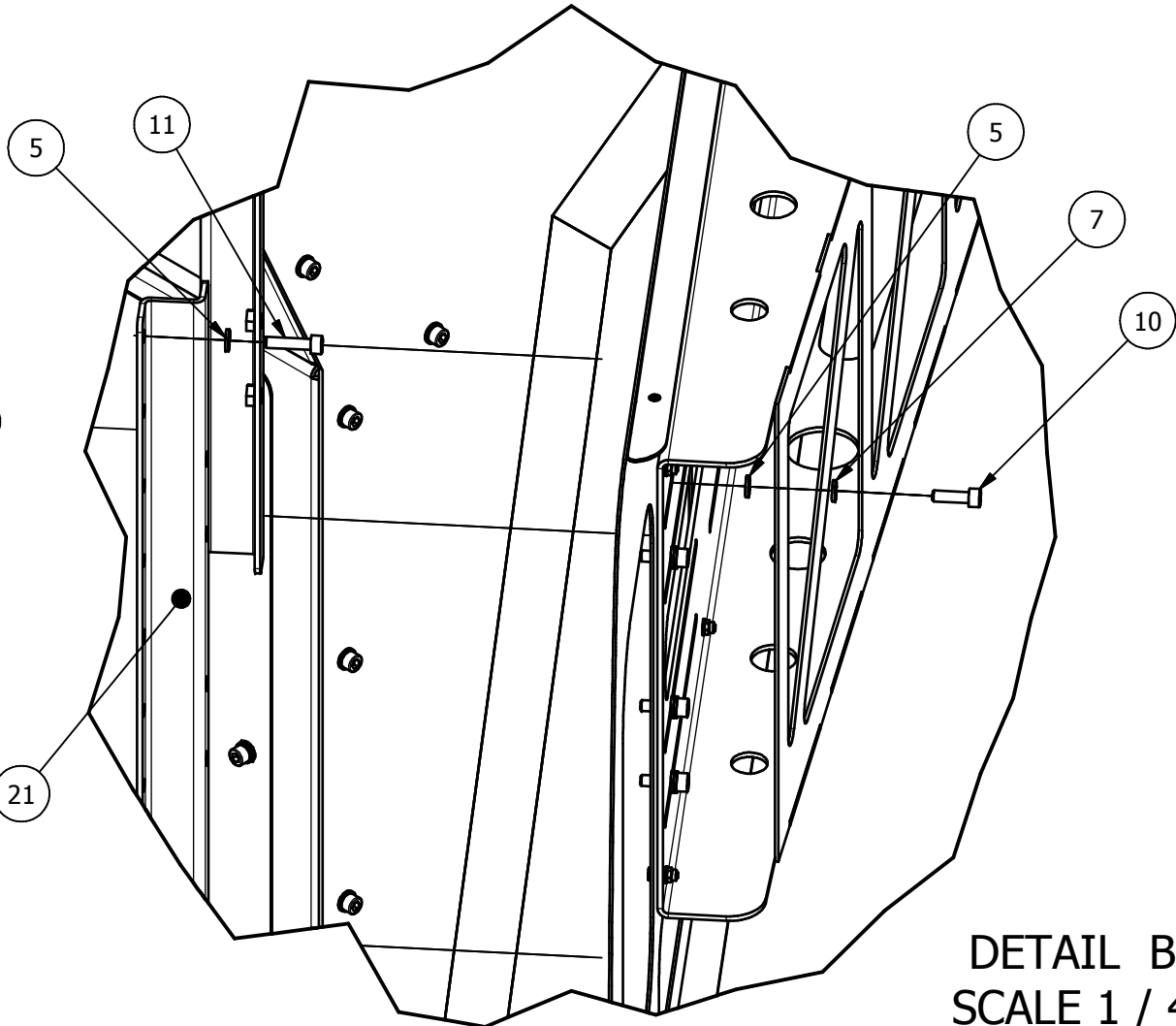
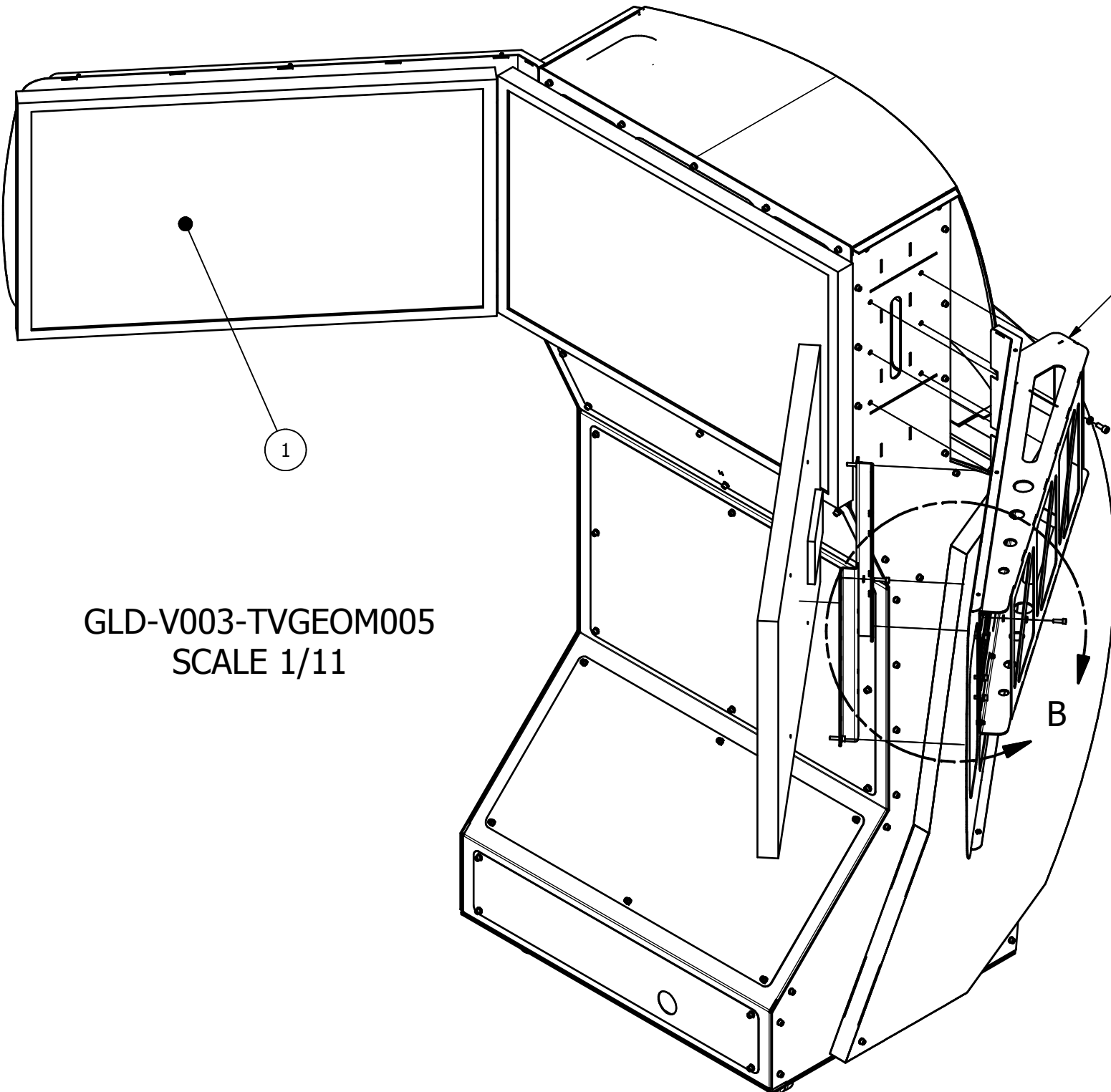


GOLD SIMESTRUCK



DETAIL A
SCALE 1 / 4

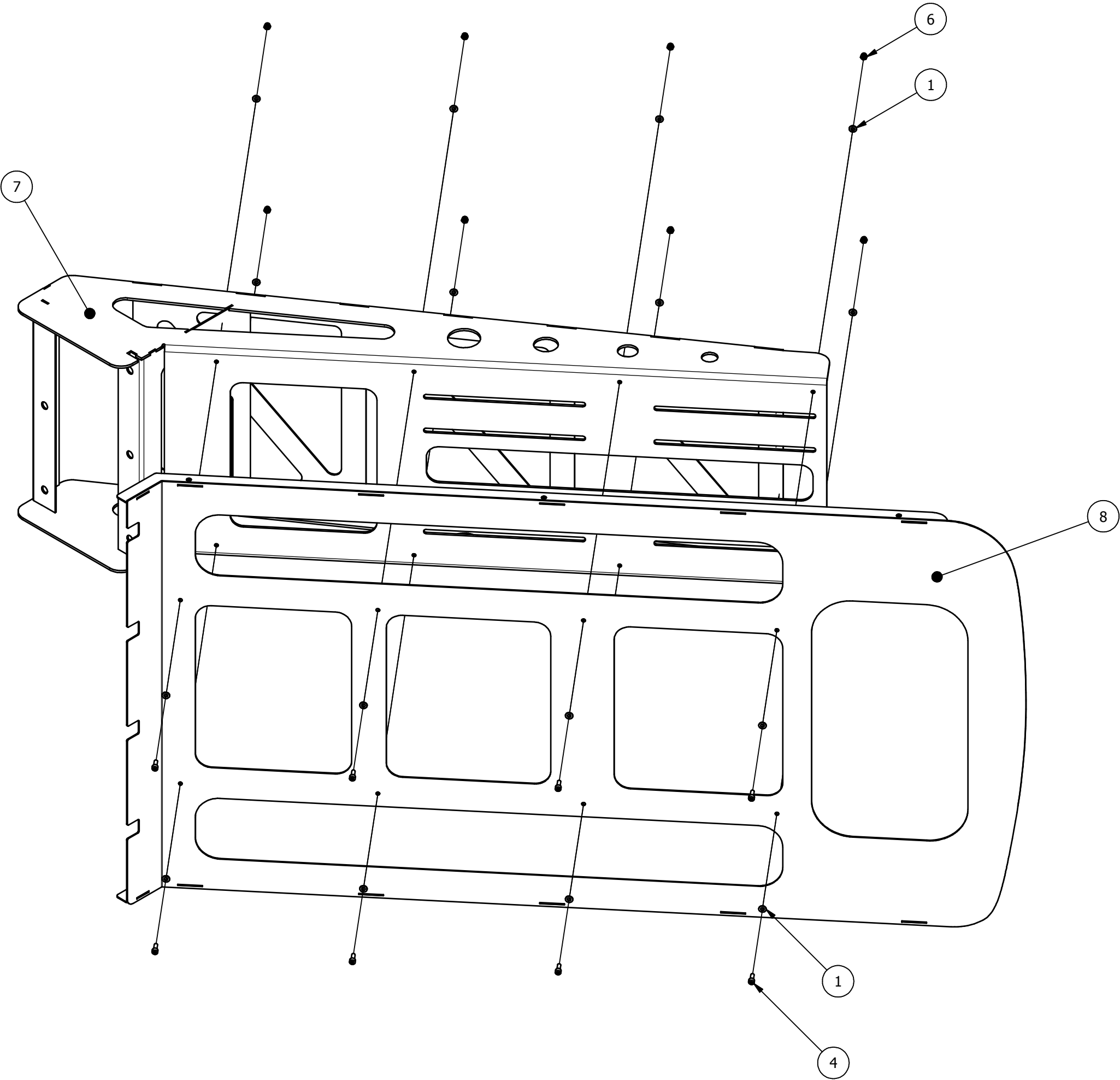
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	3	42PFL4208H	
2	1	BCR-V009-BCR001	Bandeja rack 19" componentes, chapa 1.5 mm
3	1	BRZ-CON-04-PLUGPANEL001	ID Ref: 1206 . Plug panel, chapa 1.5 mm, acabado negro satinado
4	1	COMPUTER-HP-Z420	ID Ref: 619 . Ordenador 4GBRAM 32GBSSD
5	231	DIN 125 - A 6,4	Washer
6	48	DIN 125 - A 8,4	Washer
7	111	DIN 127 - A 6	Spring Washer
8	24	DIN 127 - A 8	Spring Washer
9	3	DIN 912 - M6 x 16	Cylinder Head Cap Screw
10	134	DIN 912 - M6 x 20	Cylinder Head Cap Screw
11	12	DIN 912 - M6 x 25	Cylinder Head Cap Screw
12	24	DIN 912 - M8 x 20	Cylinder Head Cap Screw
13	74	DIN 934 - M6	Hex Nut
14	24	DIN 934 - M8	Hex Nut
15	1	GLD-V003-BASE001	Conjunto atornillado del suelo mas acoplador a 3DOF250
16	1	GLD-V003-BRAZOPSF002	Conjunto atornillado del brazo + soporte fibra
17	1	GLD-V003-BRAZOPSF002	Conjunto atornillado del brazo + soporte fibra
18	1	GLD-V003-COSSD001	Soldadura Costilla Dcha y Cartelas
19	1	GLD-V003-COSSI001	Soldadura costilla Izda y cartelas
20	2	GLD-V003-SCF001	Soldadura Fijacion Lateral Fibra Trasera
21	6	GLD-V003-SCSTV002	Soldadura Sujección Televisiones
22	1	GLD-V003-SSFS001	Soldadura Sujección Fibra Trasera Superior
23	1	GLD-V003-TAFA002	Soporte TV. Chapa 3mm
24	1	GLD-V003-TAFB001	Chapa inferior estructura TV. Chapa 3 mm
25	1	GLD-V003-TAPAF001	Tapa delantera pequeña, espesor 1 mm
26	1	GLD-V003-TAPAFAB002	Tapa delantera pequeña, espesor 1 mm
27	1	GLD-V003-TAPAFM001	Tapa delantera grande, espesor 1 mm
28	1	GLD-V003-TAPAFMB001	Tapa delantera mediana, espesor 1 mm
29	1	GLD-V003-TAPAT001	Tapa para ventiladores. Espesor 2 mm
30	1	GLD-V003-TATA001	Tapa trasera de la estructura de TV. Chapa 3mm
31	39	Harrison Spring Steel Cage Nut M6 9563 o equivalente	Tuerca jaula M6 para chapa 2.8-3.5
32	1	SMT-V001-CDI002	Carcasa de fibra posterior
33	1	SMT-V001-CDSS001	Fibra Trasera Pantalla Frontal
34	2	SMT-V001-SSF001	Soldadura Sujección Fibra Trasera Posterior
35	1	SMT-V001-SSFI001	Soldadura Chapa Superior

DRAWN					
Carlos Ruiz	20/06/2013	Simumak			
CHECKED					
Raúl Rodríguez G.	16/07/2013	TITLE			
QA		Planos de Ensamblaje. Estructura GOLD			
MFG					
APPROVED					
		SIZE		DWG NO	REV
		C		GLD-03-ESTTV-01-ENS01	
		SCALE			SHEET 1 OF 11

ATORNILLAMIENTO BRAZOS

NOTA: EL MONTAJE DE LOS DOS BRAZOS ES IDÉNTICO

Encajar el brazo en las ranuras y a continuación, arrastrar hacia delante. Por último, atornillar

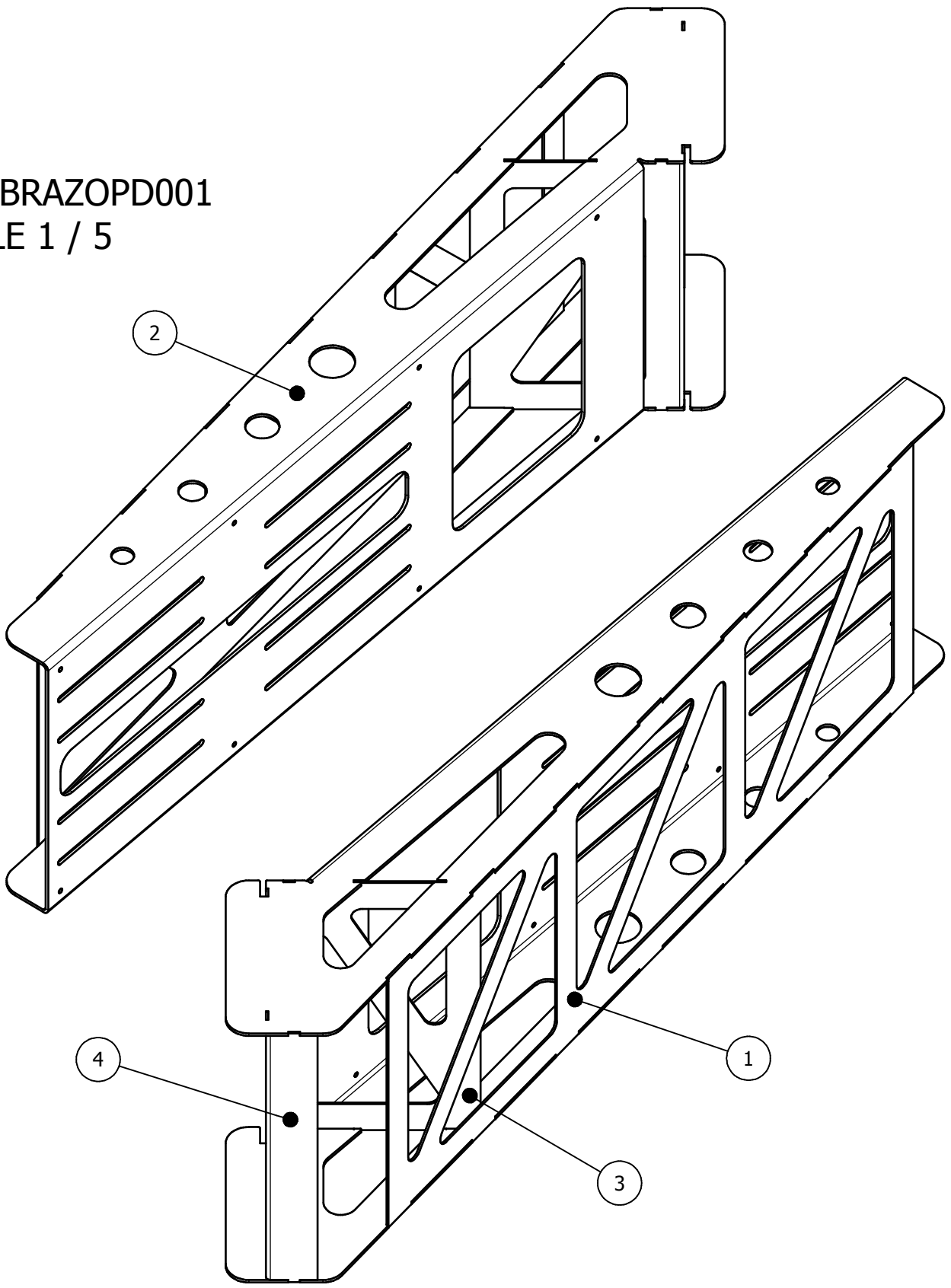


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	16	DIN 125 - A 4,3	Washer
2	8	DIN 125 - A 6,4	Washer
3	8	DIN 127 - A 6	Spring Washer
4	8	DIN 912 - M4 x 12	Cylinder Head Cap Screw
5	8	DIN 912 - M6 x 20	Cylinder Head Cap Screw
6	8	DIN 985 - M4	Hex Nut
7	1	GLD-V003-BRAZOPD002	Soldadura Brazo
8	1	GLD-V003-SPFD002	Soldadura Soporte Fibra, Brazo Dcho

CONJUNTO SOLDADO

2 UNIDADES SOLDADAS

SMT-V001-BRAZOPD001
SCALE 1 / 5



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	SMT-V001-BRC002	Celosia de refuerzo brazo. Chapa 2 mm
2	1	GLD-V003-SILBRP002	Chapa Soporte Lateral, espesor 3 mm
3	1	SMT-V001-BRA002	Refuerzo grande brazo. Chapa 2 mm
4	1	SMT-V001-BRD001	Refuerzo brazo pequeño. Chapa 2 mm

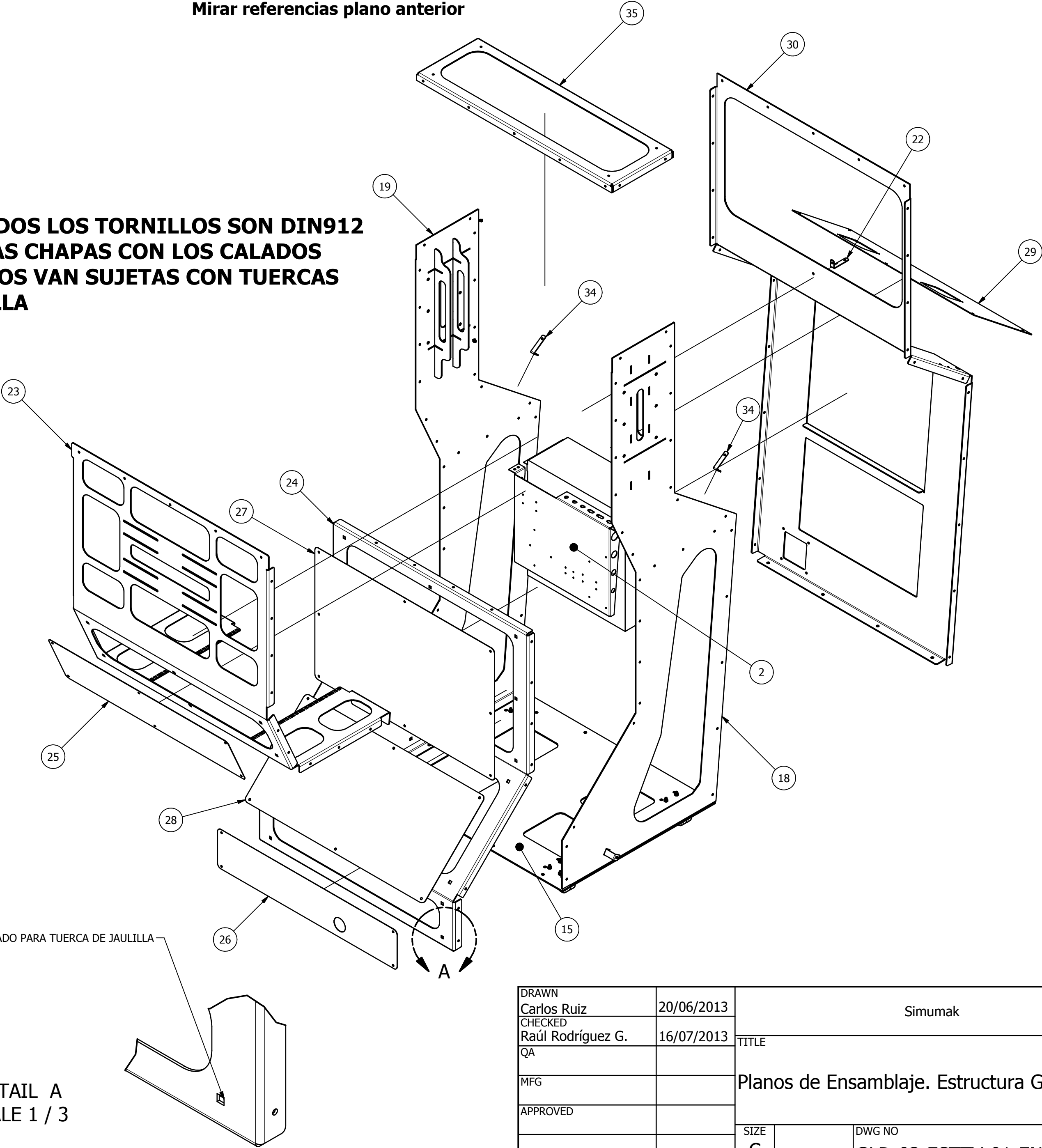
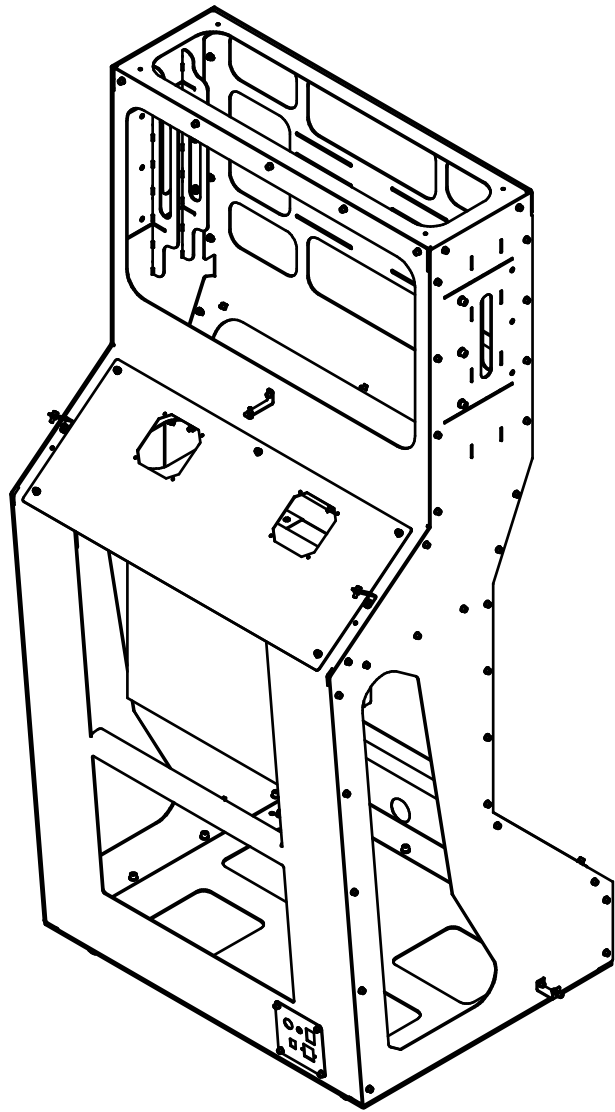
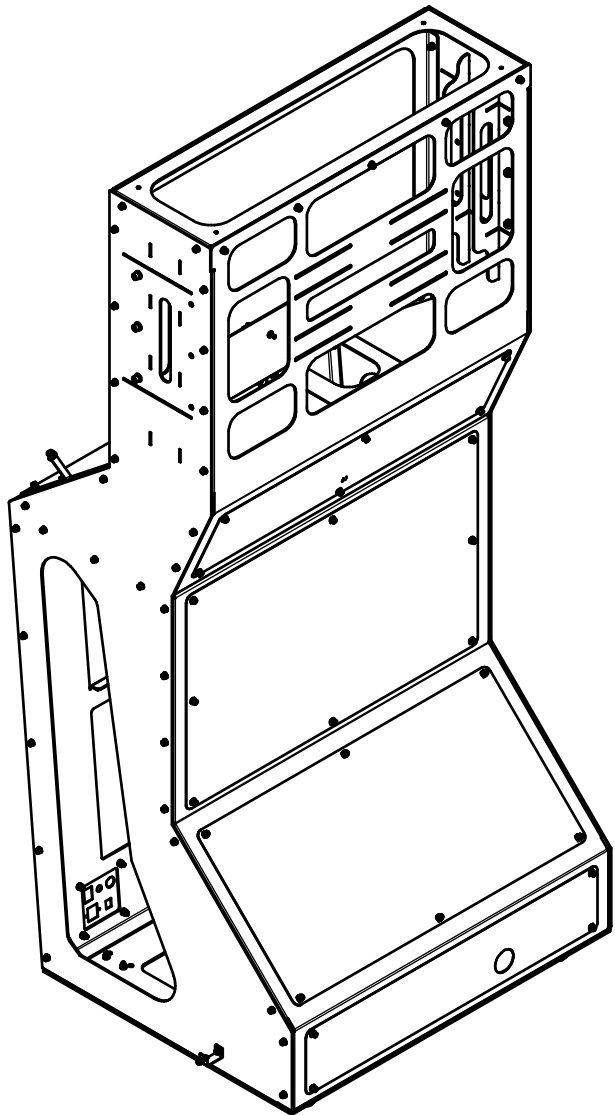
Pintar en Negro Satinado Liso

DRAWN	20/06/2013	Simumak		
CHECKED	16/07/2013	TITLE		
QA		Planos de Ensamblaje. Estructura GOLD		
MFG				
APPROVED				
		SIZE	DWG NO	REV
		C	GLD-03-ESTTV-01-ENS01	
		SCALE	SHEET 2 OF 11	

MONTAJE CUERPO CENTRAL

Mirar referencias plano anterior

NOTA: TODOS LOS TORNILLOS SON DIN912 M6X20. LAS CHAPAS CON LOS CALADOS CUADRADOS VAN SUJETAS CON TUERCAS DE JAULILLA

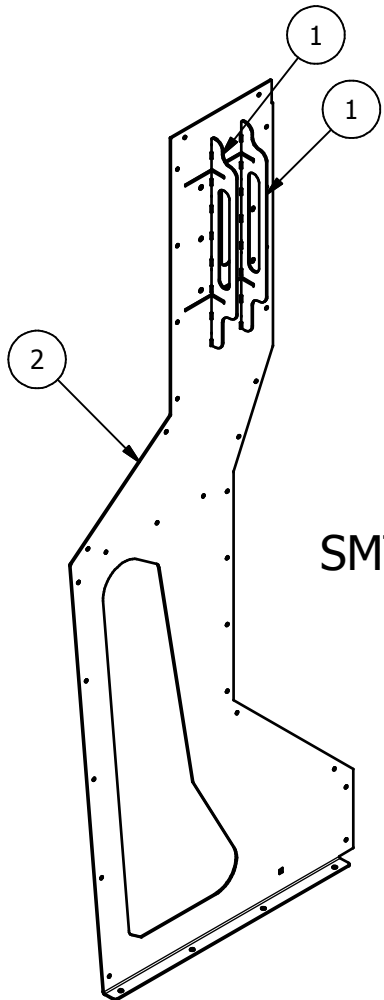


CALADO CUADRADO PARA TUERCA DE JAULILLA

DETAIL A
SCALE 1 / 3

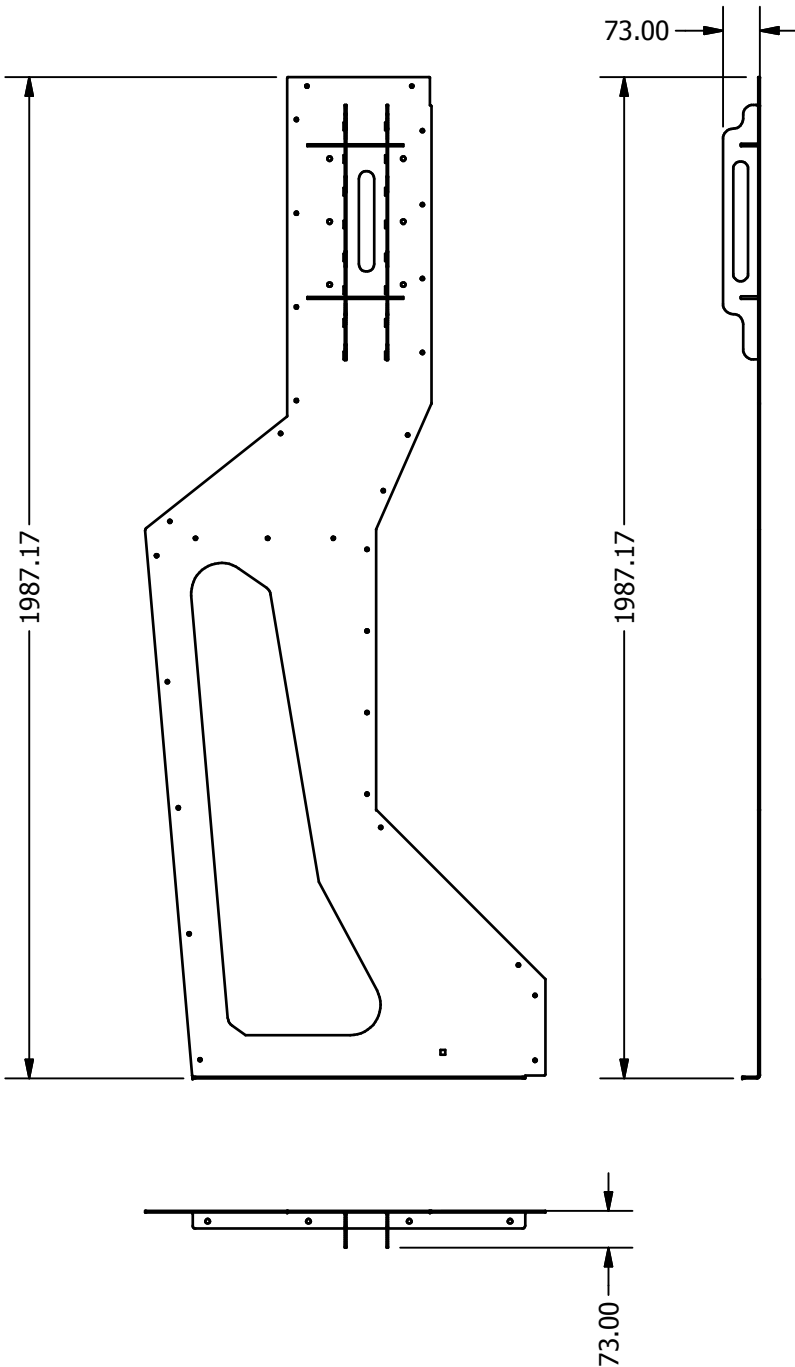
DRAWN	20/06/2013	Simumak		
CHECKED	16/07/2013	TITLE		
Raúl Rodríguez G.		Planos de Ensamblaje. Estructura GOLD		
QA		SIZE	DWG NO	REV
MFG		C	GLD-03-ESTTV-01-ENS01	
APPROVED		SCALE	SHEET 3 OF 11	

CONJUNTO SOLDADO
1 UNIDAD SOLDADA

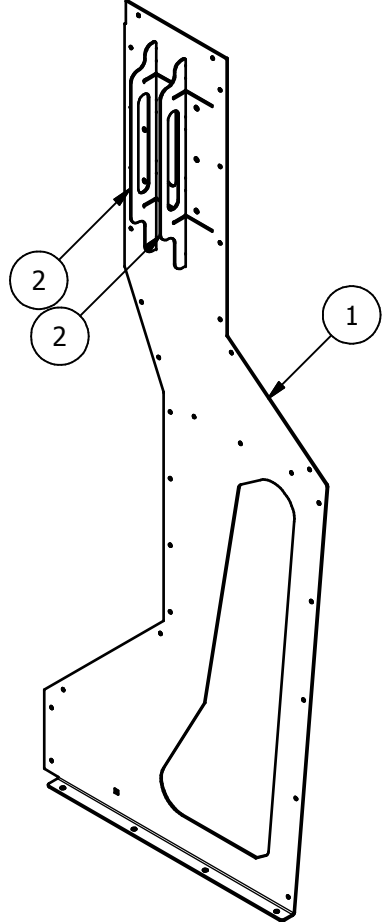


SMT-V001-COSSD001
SCALE 1/15

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	SMT-V001-CART001	Cartela Costilla, espesor 3 mm
2	1	GLD-V003-COSTILLAD001	Chapa Costilla Derecha, espesor 3 mm

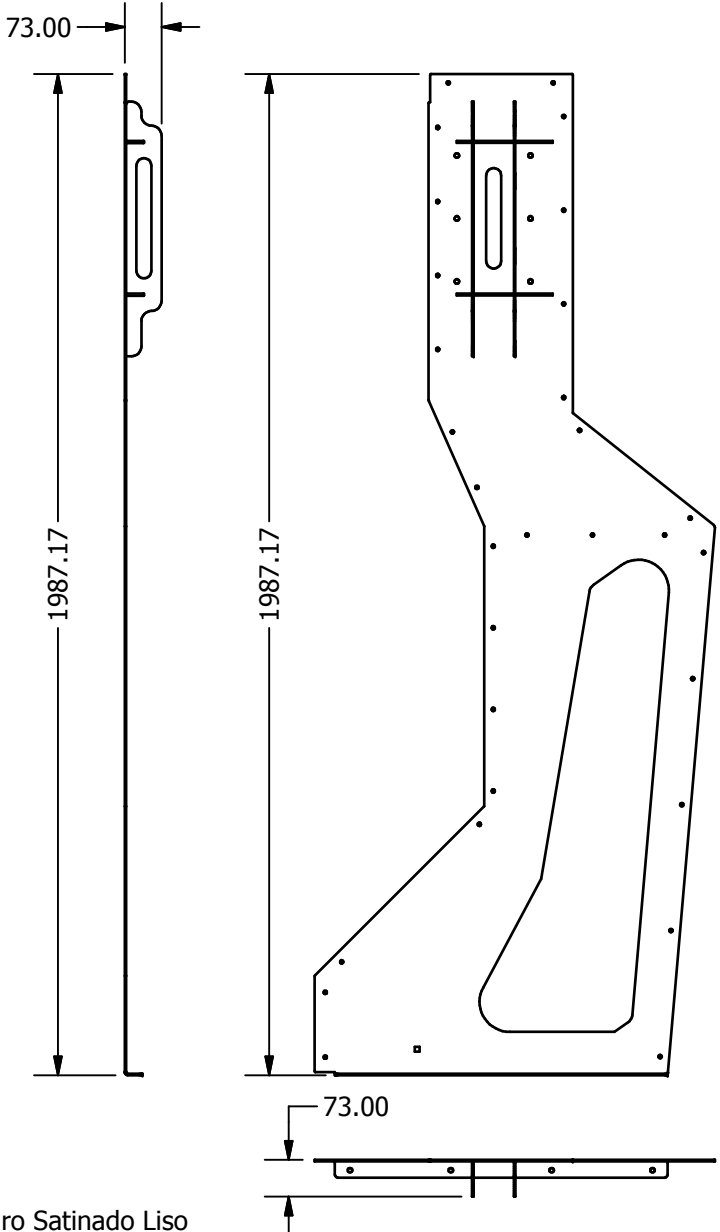


CONJUNTO SOLDADO
1 UNIDAD SOLDADA



GLD-V003-COSI001
SCALE 1/15

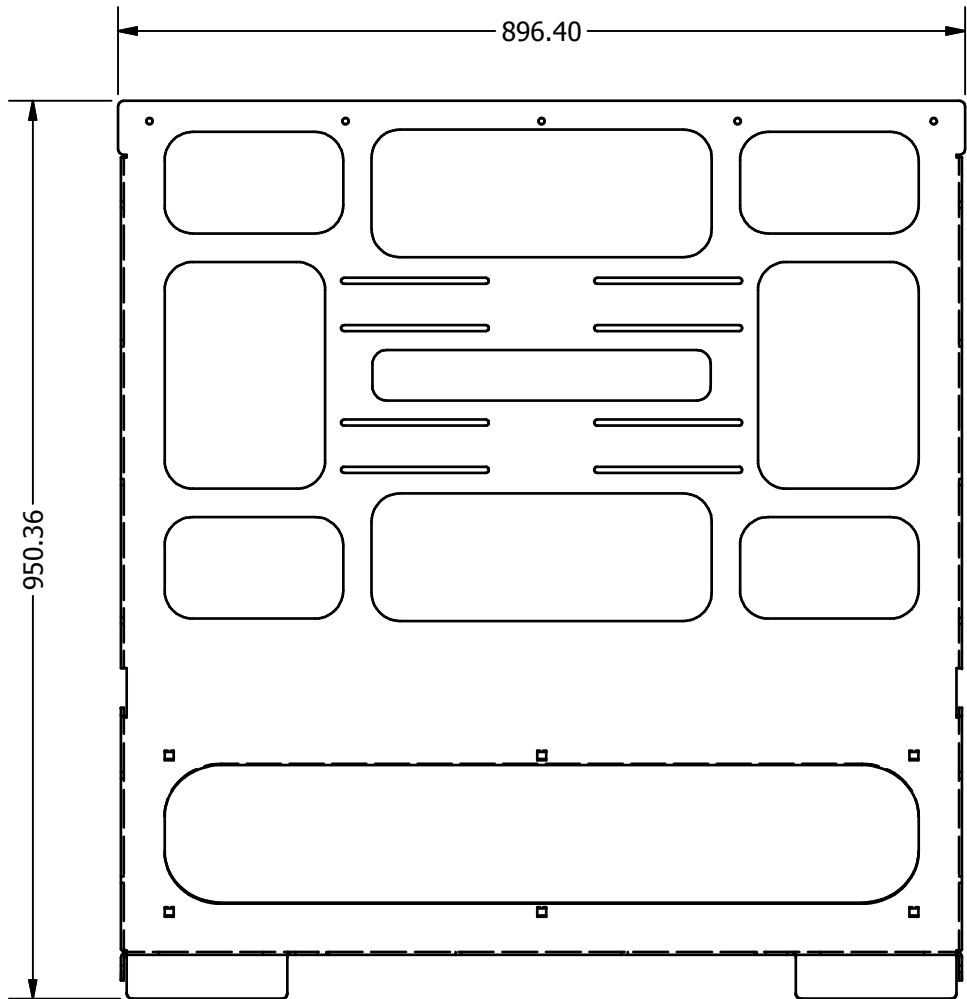
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	GLD-V003-COSTILLA001	Costilla izquierda. Espesor de la chapa 3 mm
2	2	SMT-V001-CART001	Cartela Costilla, espesor 3 mm



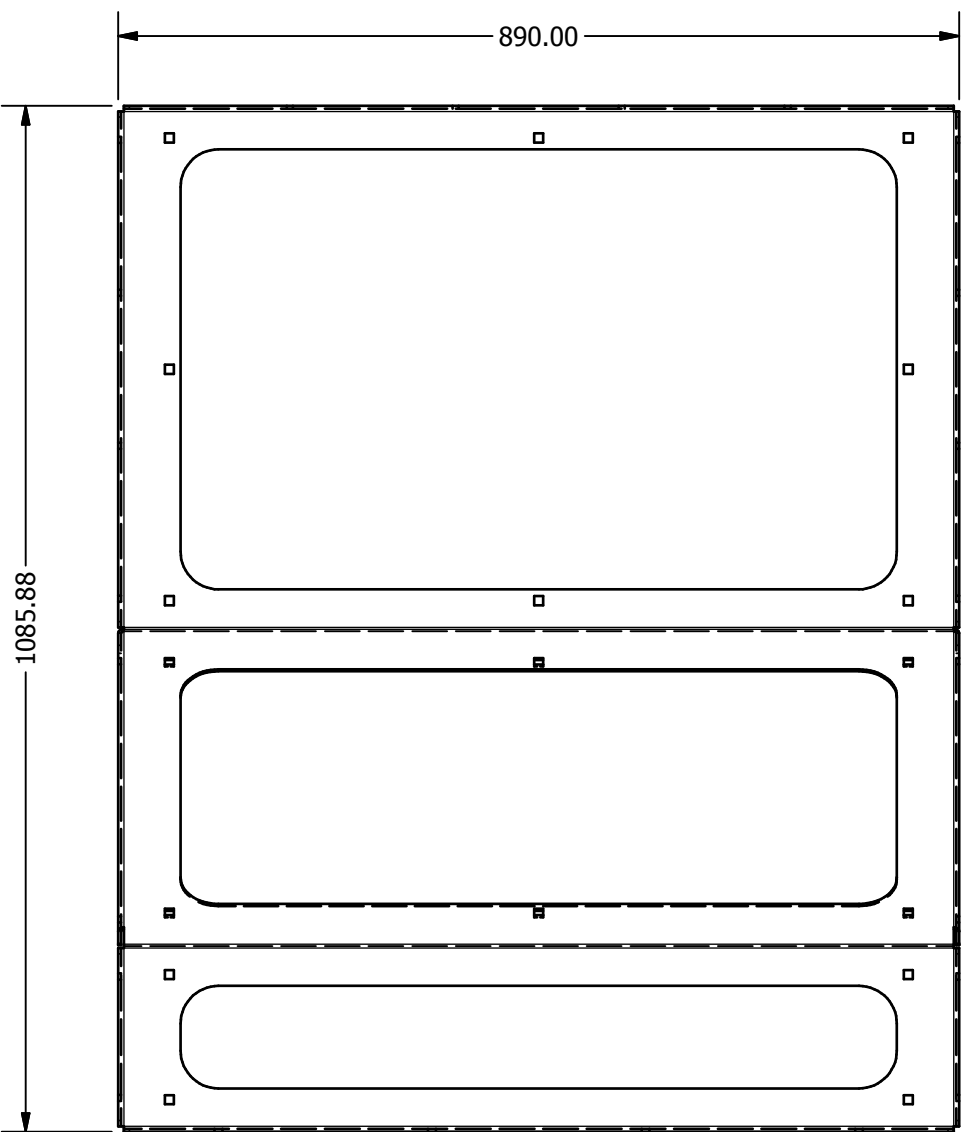
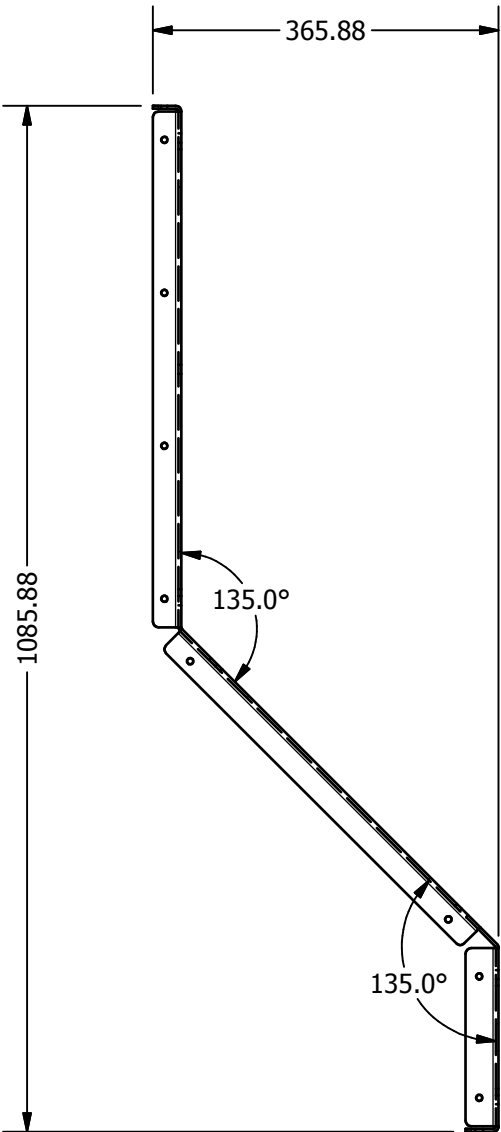
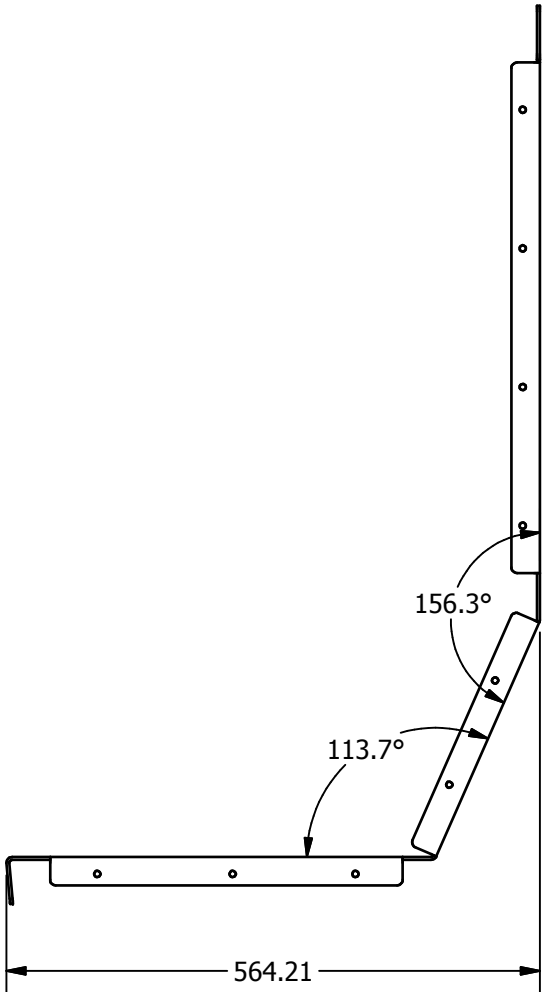
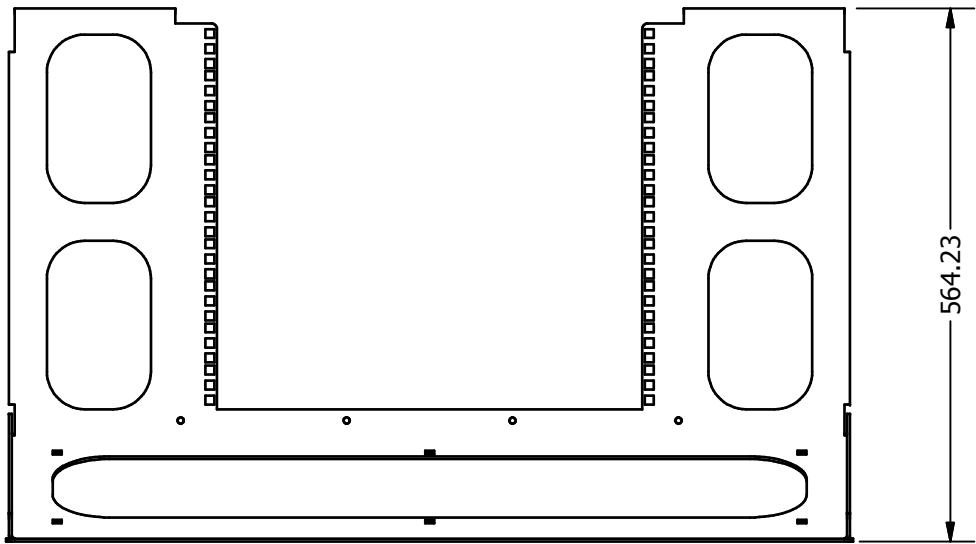
Pintar en Negro Satinado Liso

DRAWN	Carlos Ruiz	20/06/2013	Simumak		
CHECKED	Raúl Rodríguez G.	16/07/2013	TITLE		
QA			Planos de Ensamblaje. Estructura GOLD		
MFG					
APPROVED					
			SIZE	DWG NO	REV
			C	GLD-03-ESTTV-01-ENS01	
			SCALE	SHEET 4 OF 11	

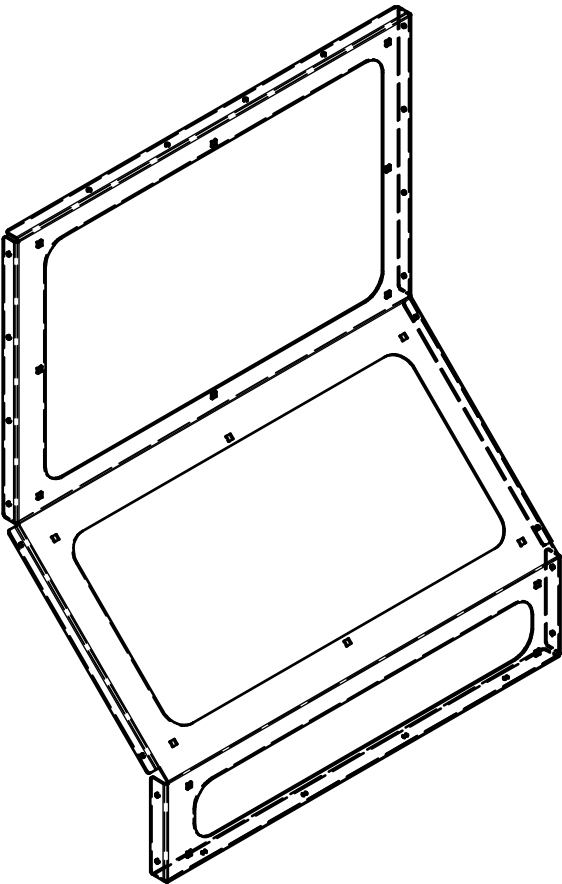
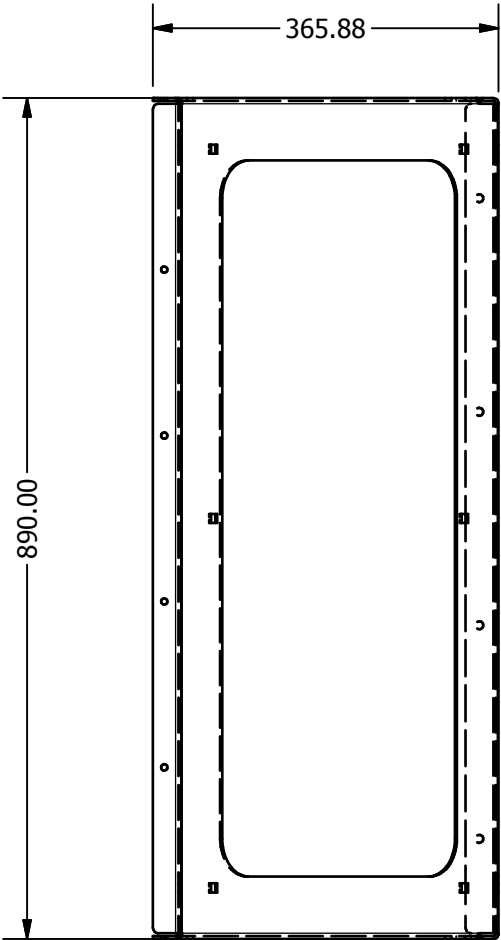
CHAPAS ESTRUCTURA CENTRAL



GLD-V003-TAFA002
SCALE 1 / 8



GLD-V003-TAFB001
SCALE 1/8



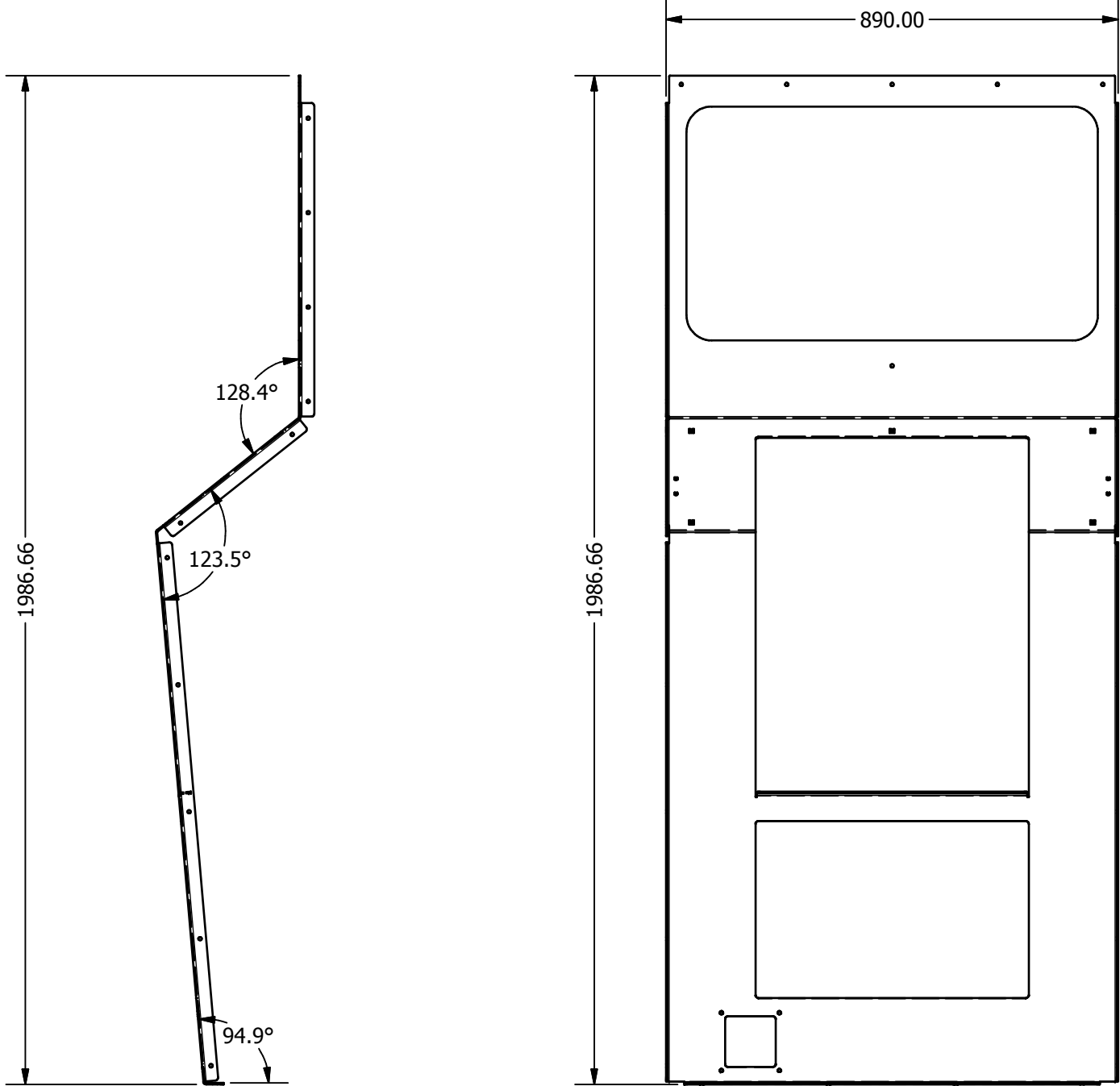
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	GLD-V003-TAFA002	Soporte TV. Chapa 3mm

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	GLD-V003-TAFB001	Chapa inferior estructura TV. Chapa 3 mm

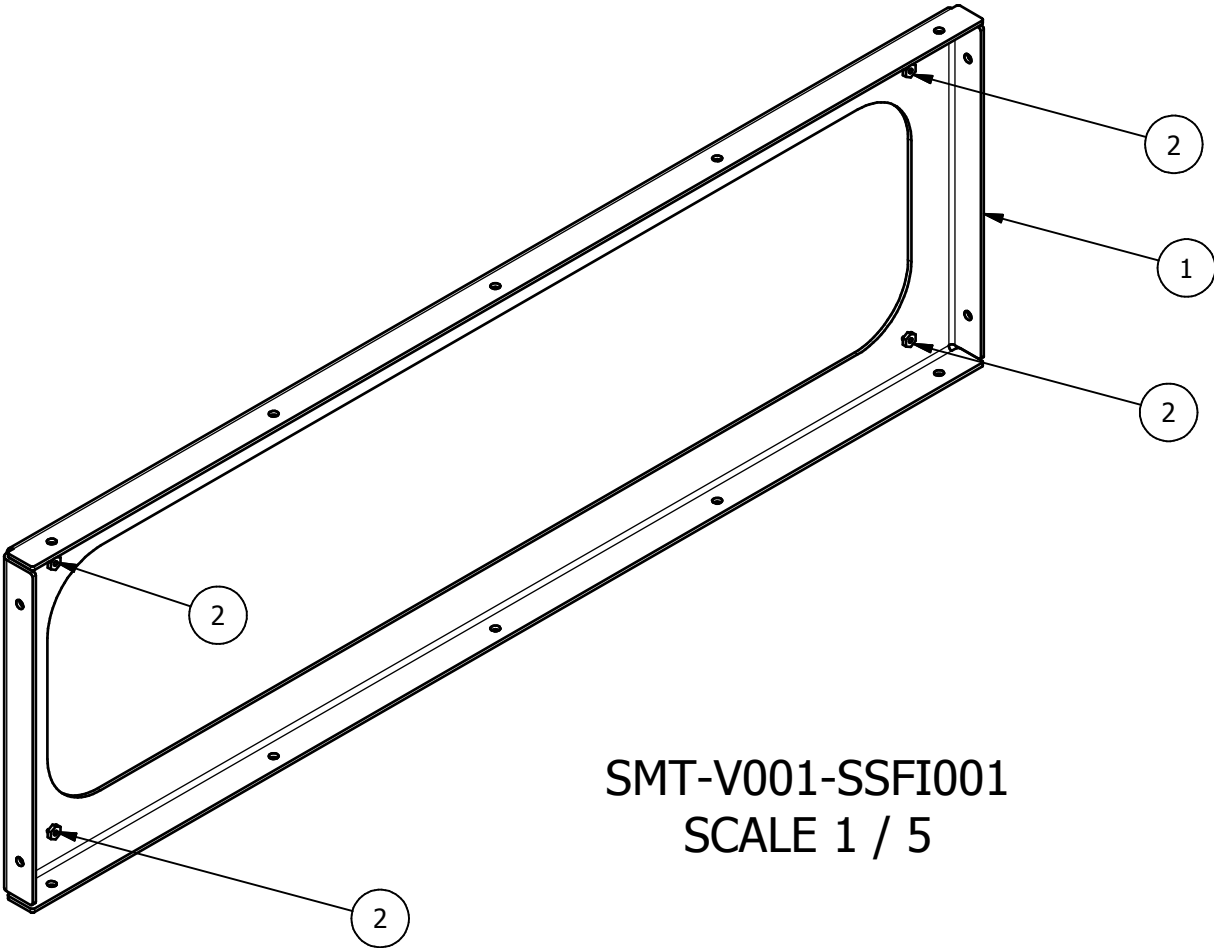
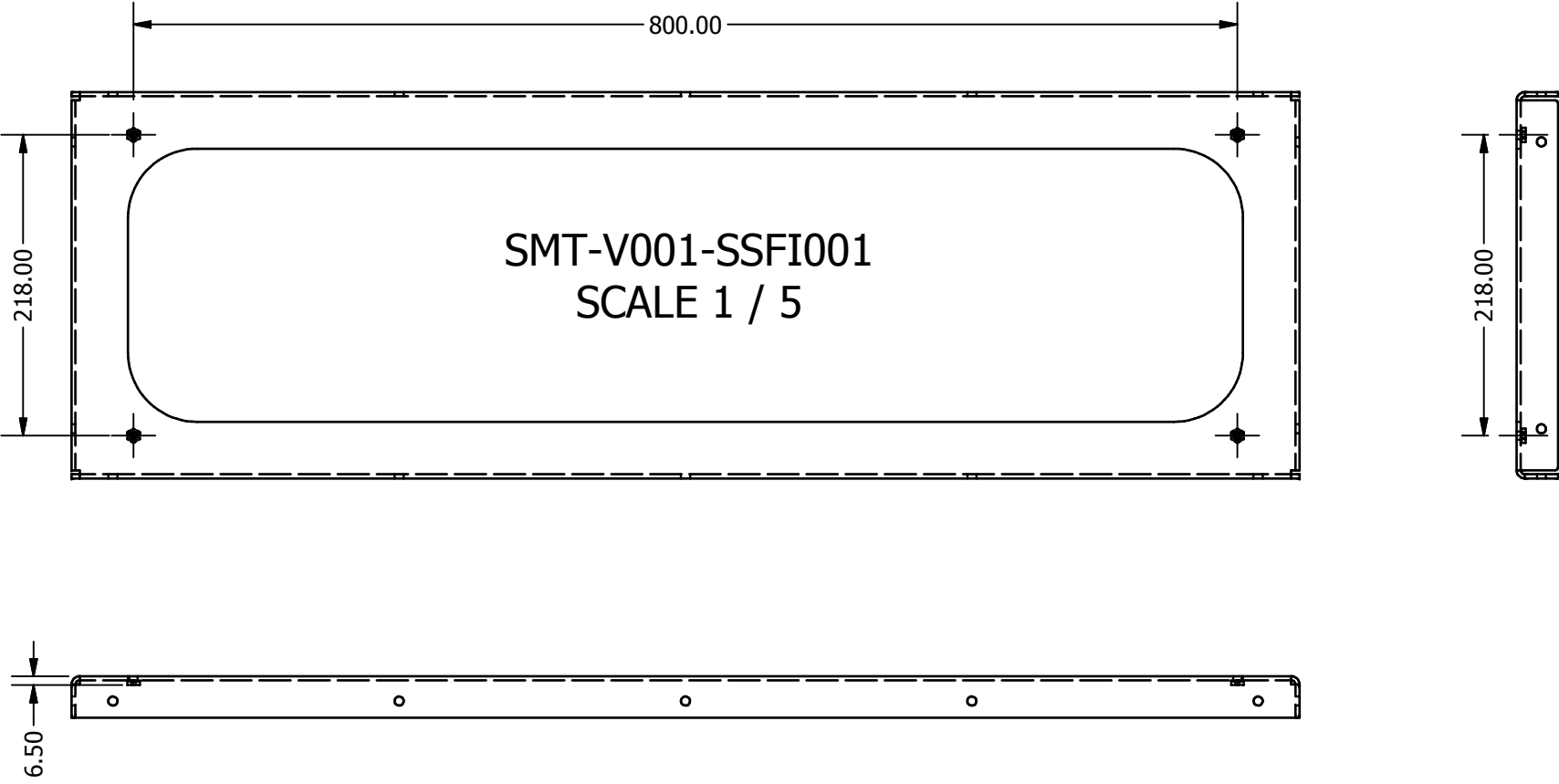
Pintar en Negro Satinado Liso

DRAWN	Carlos Ruiz	20/06/2013	Simumak		
CHECKED	Raúl Rodríguez G.	16/07/2013	TITLE		
QA			Planos de Ensamblaje. Estructura GOLD		
MFG					
APPROVED			SCALE		
			SIZE	DWG NO	REV
			C	GLD-03-ESTTV-01-ENS01	
			SHEET 5 OF 11		

CHAPAS ESTRUCTURA CENTRAL



GLD-V003-TATA001
SCALE 1/12



SMT-V001-SSFI001
SCALE 1 / 5

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	SMT-V001-TASUP001	Tapa Superior Estructura TV, espesor 3 mm
2	4	DIN929 M4	Tuerca hexagonal para soldar

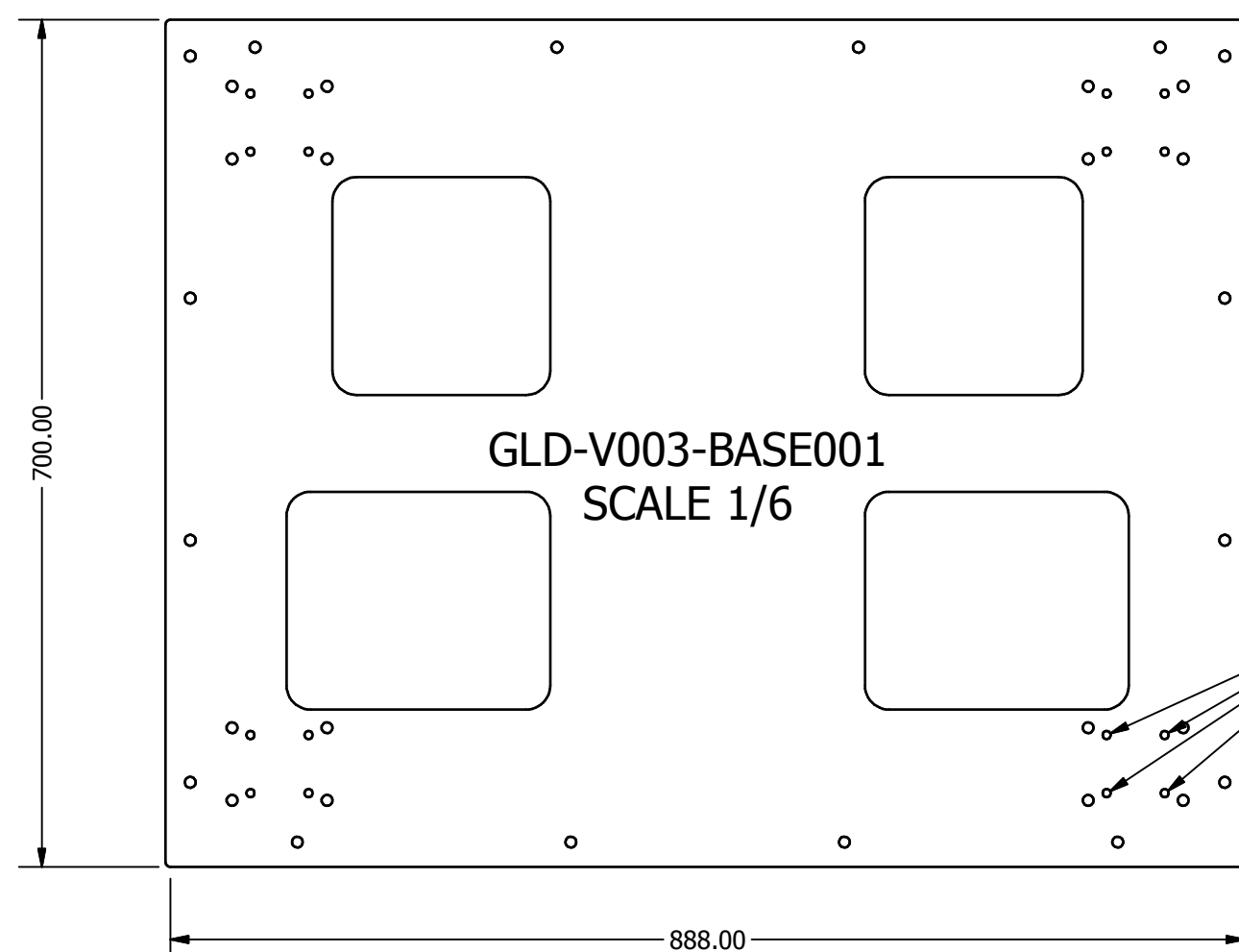
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	GLD-V003-TATA001	Tapa trasera de la estructura de TV. Chapa 3mm

Pintar en Negro Satinado Liso

DRAWN Carlos Ruiz	20/06/2013	Simumak		
CHECKED Raúl Rodríguez G.	16/07/2013	TITLE		
QA		Planos de Ensamblaje. Estructura GOLD		
MFG				
APPROVED				
		SIZE C	DWG NO GLD-03-ESTTV-01-ENS01	REV
		SCALE	SHEET 6 OF 11	

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
6	1	GLD-V003-BASE001	Base estructura TV. Chapa 4 mm
26	4	2975 PJO 050 P40	Rueda giratoria con freno TENTE
30	32	DIN 125 - A 6,4	Washer
31	16	DIN 912 - M6 x 20	Cylinder Head Cap Screw
32	16	DIN 985 - M6	Hex Nut

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
6	1	GLD-V003-BASE001	Base estructura TV. Chapa 4 mm
26	4	2975 PJO 050 P40	Rueda giratoria con freno TENTE
30	32	DIN 125 - A 6,4	Washer
31	16	DIN 912 - M6 x 20	Cylinder Head Cap Screw
32	16	DIN 985 - M6	Hex Nut



GLD-V003-BASE001
SCALE 1/6

—Patrón de agujeros ruedas Tente

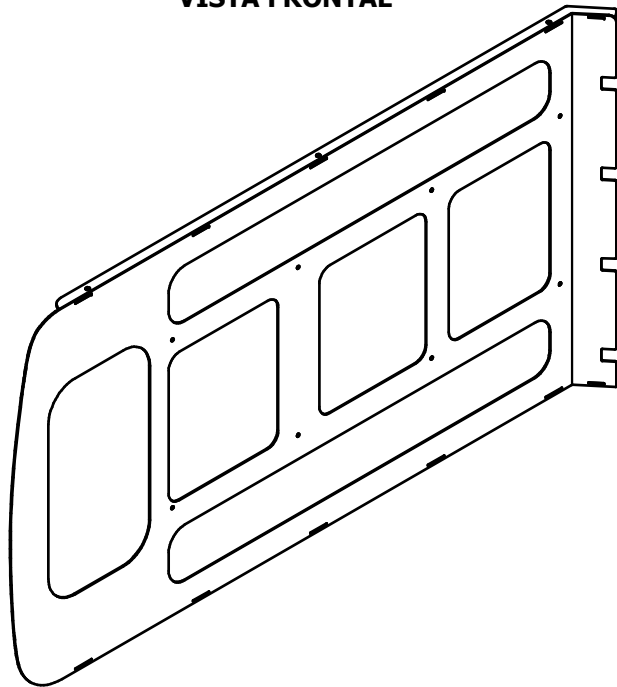
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	GLD-V003-BASE001	Base estructura TV. Chapa 4 mm

DRAWN				
Carlos Ruiz	20/06/2013	Simumak		
CHECKED				
Raúl Rodríguez G.	16/07/2013	TITLE		
QA		Planos de Ensamblaje. Estructura GOLD		
MFG				
APPROVED				
		SIZE	DWG NO	REV
		C	GLD-03-ESTTV-01-ENS01	
		SCALE		SHEET 7 OF 11

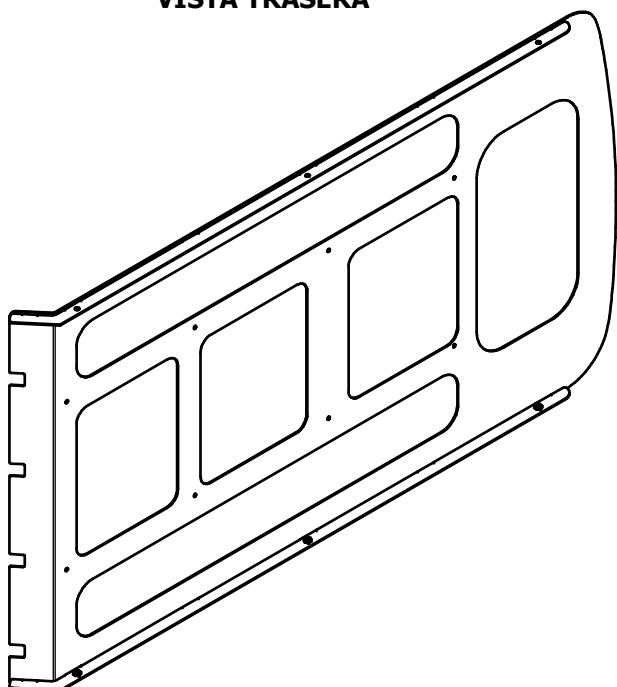
CONJUNTO SOLDADO SUJECCION FIBRA IZQUIERDA

1 UNIDAD SOLDADA
Pintar en Negro Satinado Liso

VISTA FRONTAL



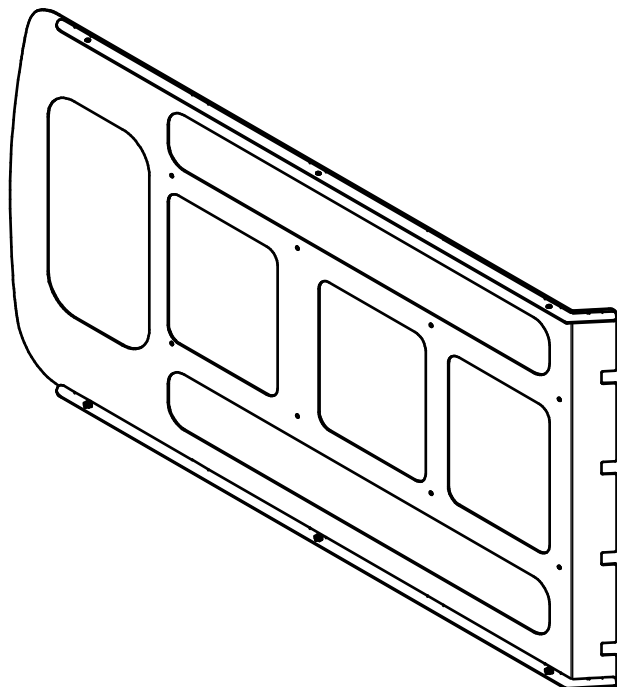
VISTA TRASERA



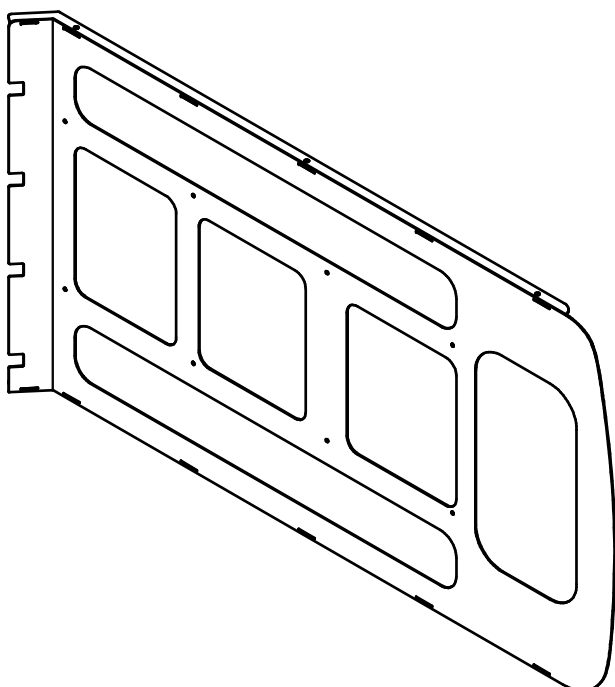
CONJUNTO SOLDADO SUJECCION FIBRA DERECHA

1 UNIDAD SOLDADA
Pintar en Negro Satinado Liso

VISTA TRASERA

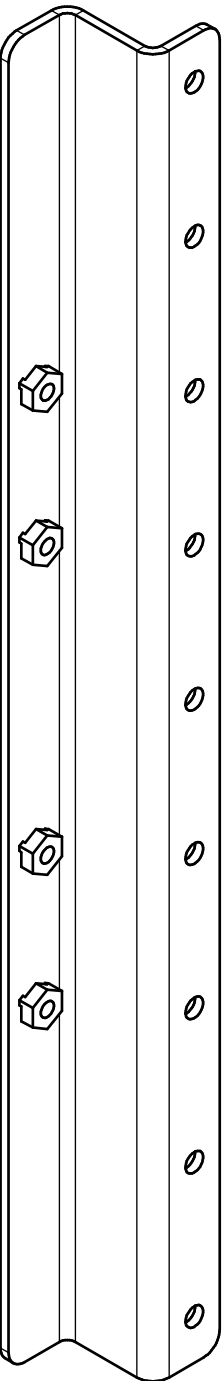
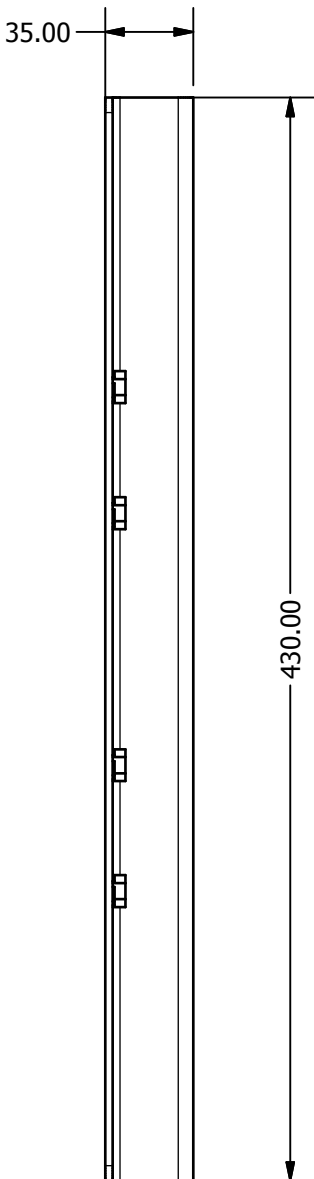
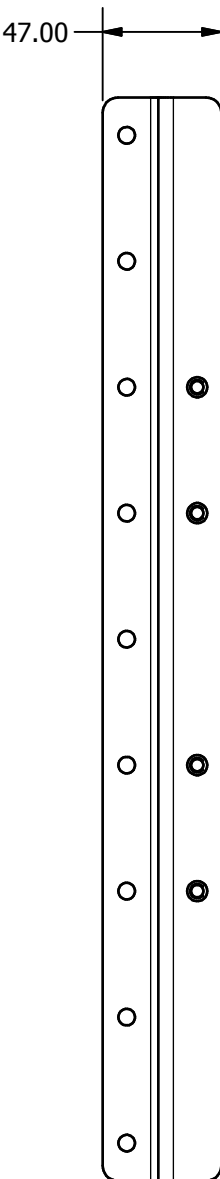


VISTA FRONTAL



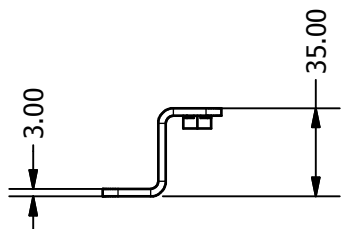
CONJUNTOS SOLDADOS DE SUJECCIÓN DE LAS TELEVISIONES

Deben ir atornilladas primero a la televisión, y luego a la estructura



CONJUNTOS SOLDADOS

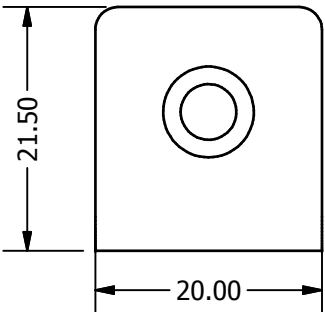
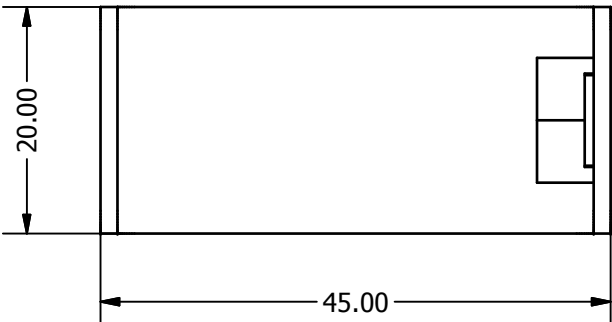
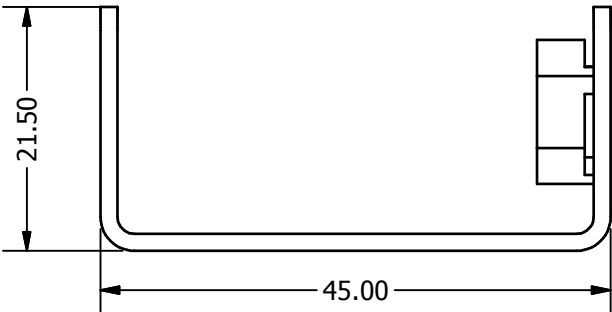
6 UNIDADES SOLDADAS
Pintar en Negro Satinado Liso



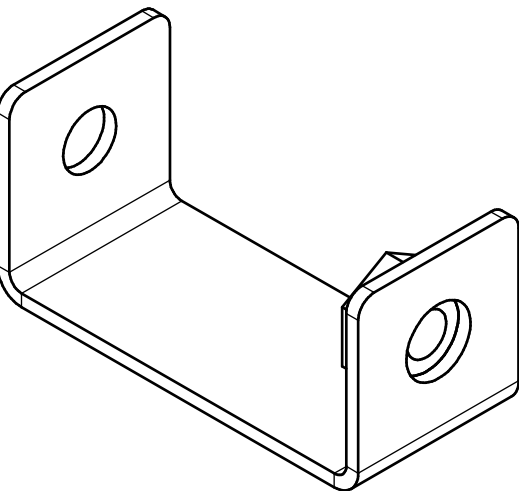
DRAWN	20/06/2013	Simumak		
Carlos Ruiz				
CHECKED	16/07/2013	TITLE		
Raúl Rodríguez G.		Planos de Ensamblaje. Estructura GOLD		
QA				
MFG				
APPROVED				
		SIZE	DWG NO	REV
		C	GLD-03-ESTTV-01-ENS01	
		SCALE	SHEET 8 OF 11	

SUJECCIÓN DE LA FIBRA

CONJUNTO SOLDADO
2 UNIDADES SOLDADAS
Pintar en Negro Satinado Liso

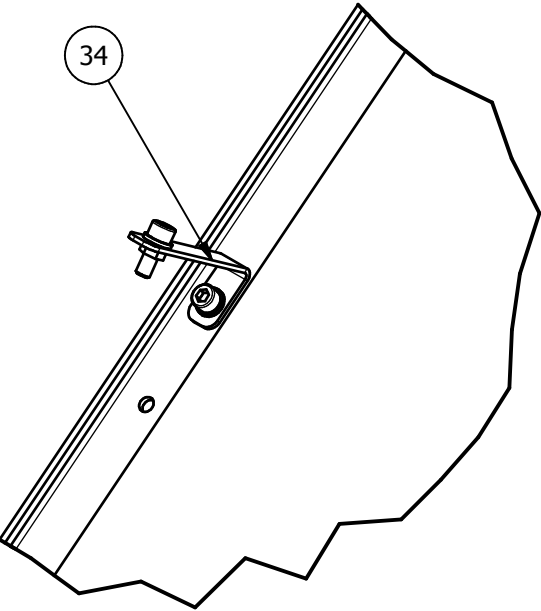


GLD-V003-SCF001
SCALE 3 : 2



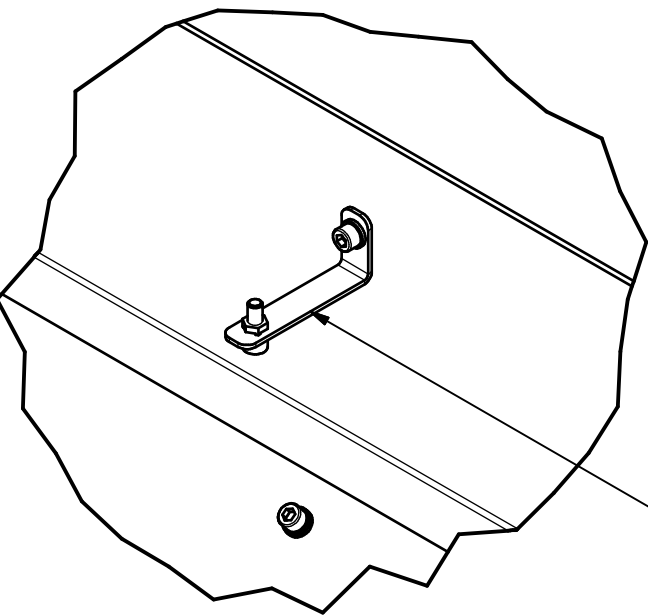
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	GLD-V003-CSFF001	Chapa Sujeción Fibra, espesor 1,5mm
2	1	DIN929 M6	Tuerca hexagonal para soldar

SMT-V001-SSF001



DETAIL B
SCALE 1 : 3

DETAIL C
SCALE 1 : 3

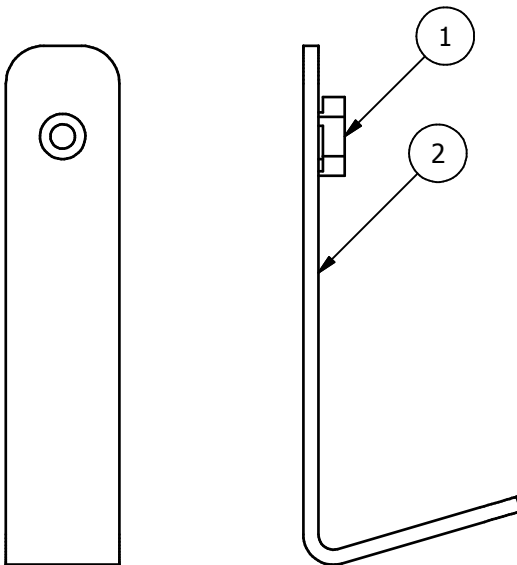


GLD-V003-SSFS001

CONJUNTO SOLDADO
2 UNIDADES SOLDADAS
Pintar en Negro Satinado Liso

SMT-V001-SSF001
SCALE 1 : 1

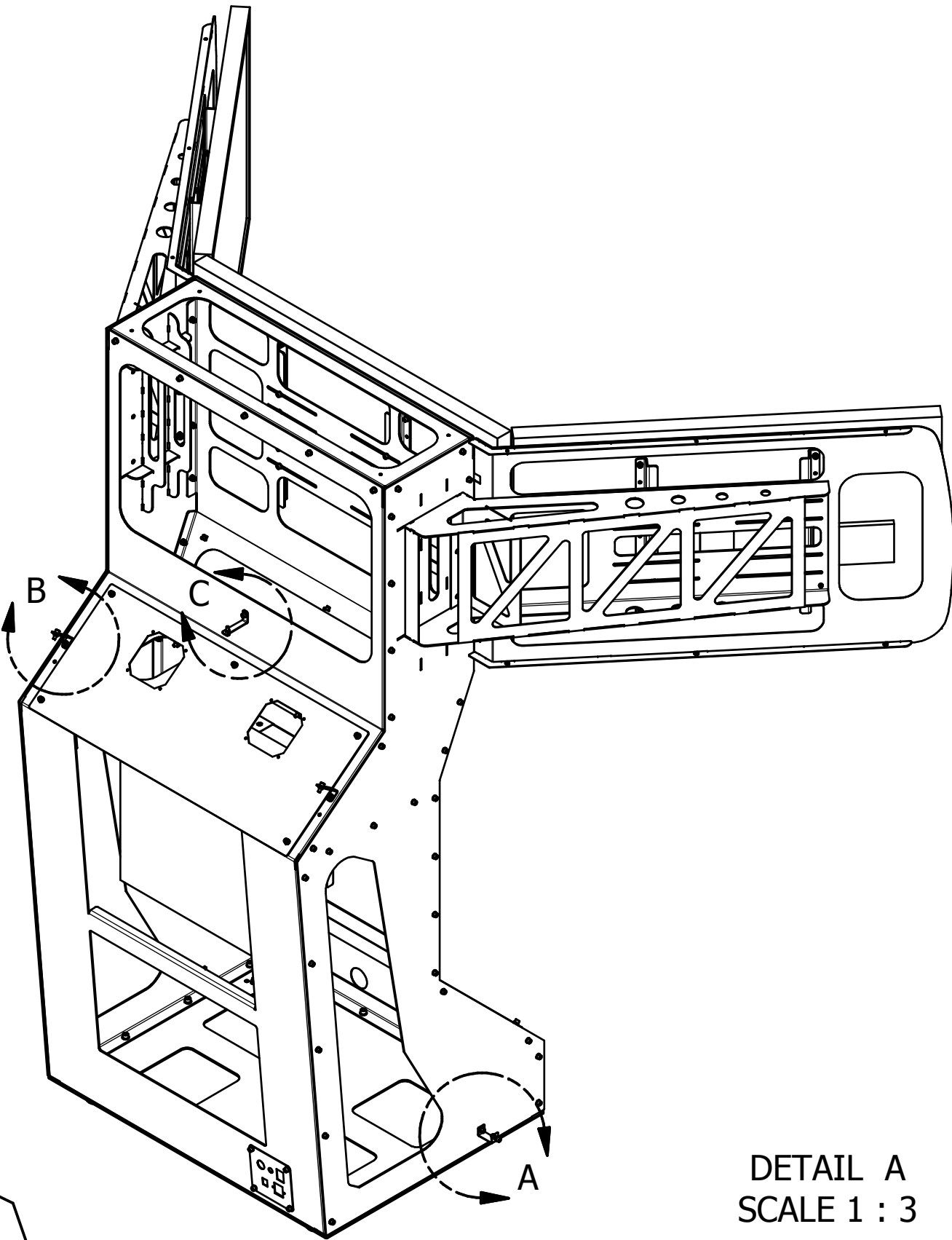
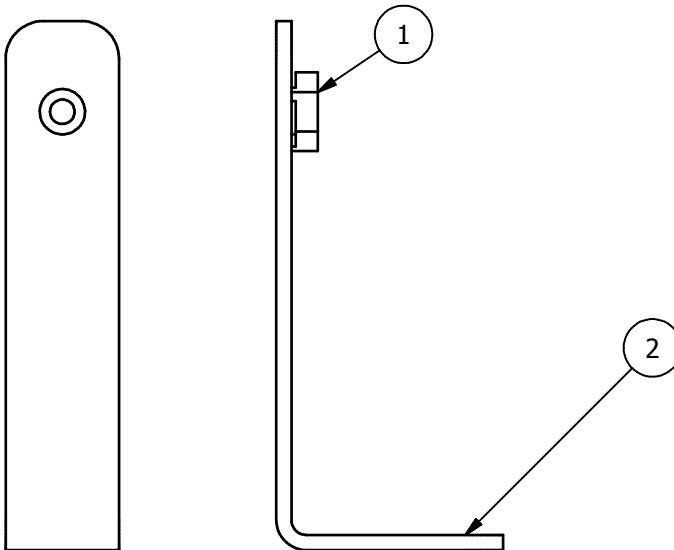
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	DIN929 M4	Tuerca hexagonal para soldar
2	1	SMT-V001-CARTRA001	Chapa Sujeción Fibra delantera, espesor 2 mm



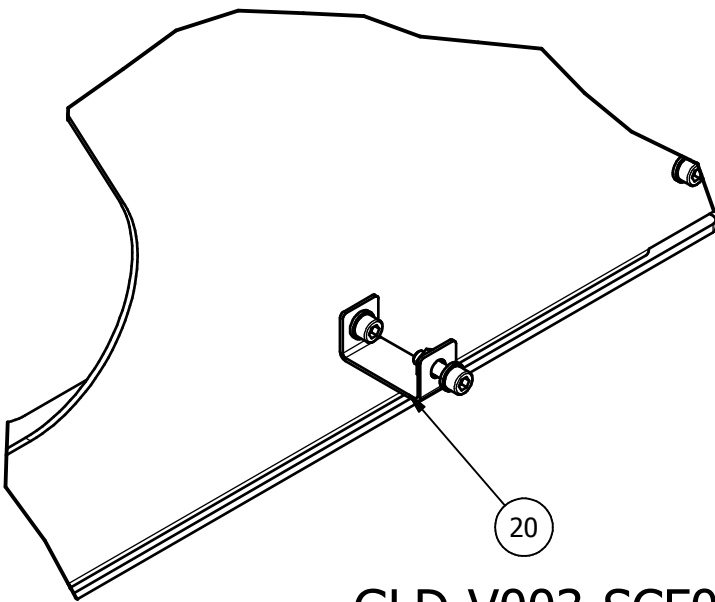
CONJUNTO SOLDADO
1 UNIDAD SOLDADA
Pintar en Negro Satinado Liso

SMT-V001-SSFS001
SCALE 1 : 1

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	DIN929 M4	Tuerca hexagonal para soldar
2	1	SMT-V001-CARTRAS001	Chapa Sujeción Fibra delantera superior, espesor 2 mm



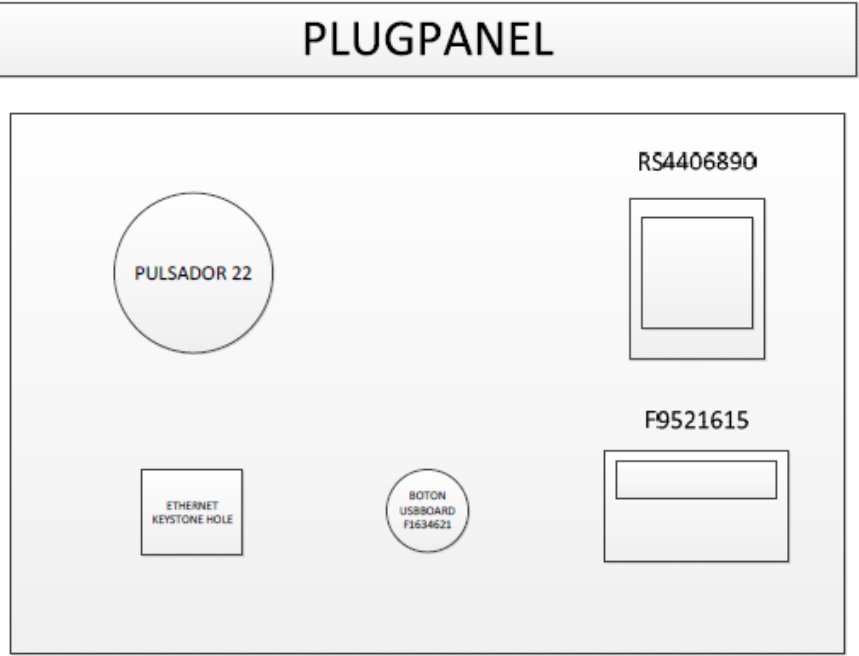
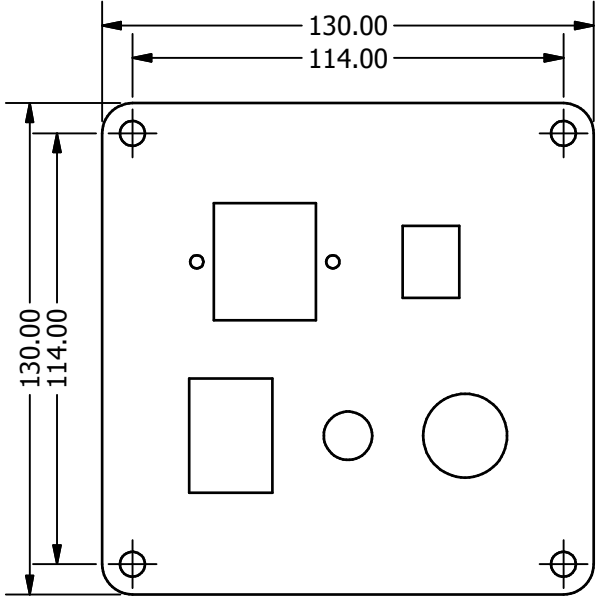
DETAIL A
SCALE 1 : 3



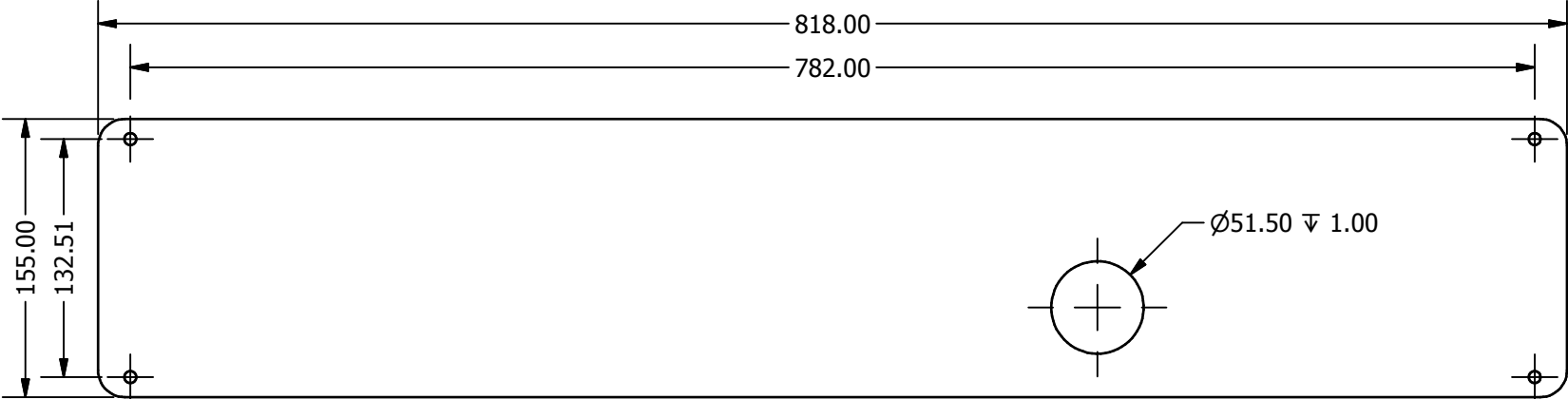
GLD-V003-SCF001

DRAWN	20/06/2013	Simumak		
CHECKED	16/07/2013	TITLE		
QA		Planos de Ensamblaje. Estructura GOLD		
MFG		SIZE		
APPROVED		DWG NO		
		GLD-03-ESTTV-01-ENS01		
		SCALE		
		SHEET 9 OF 11		

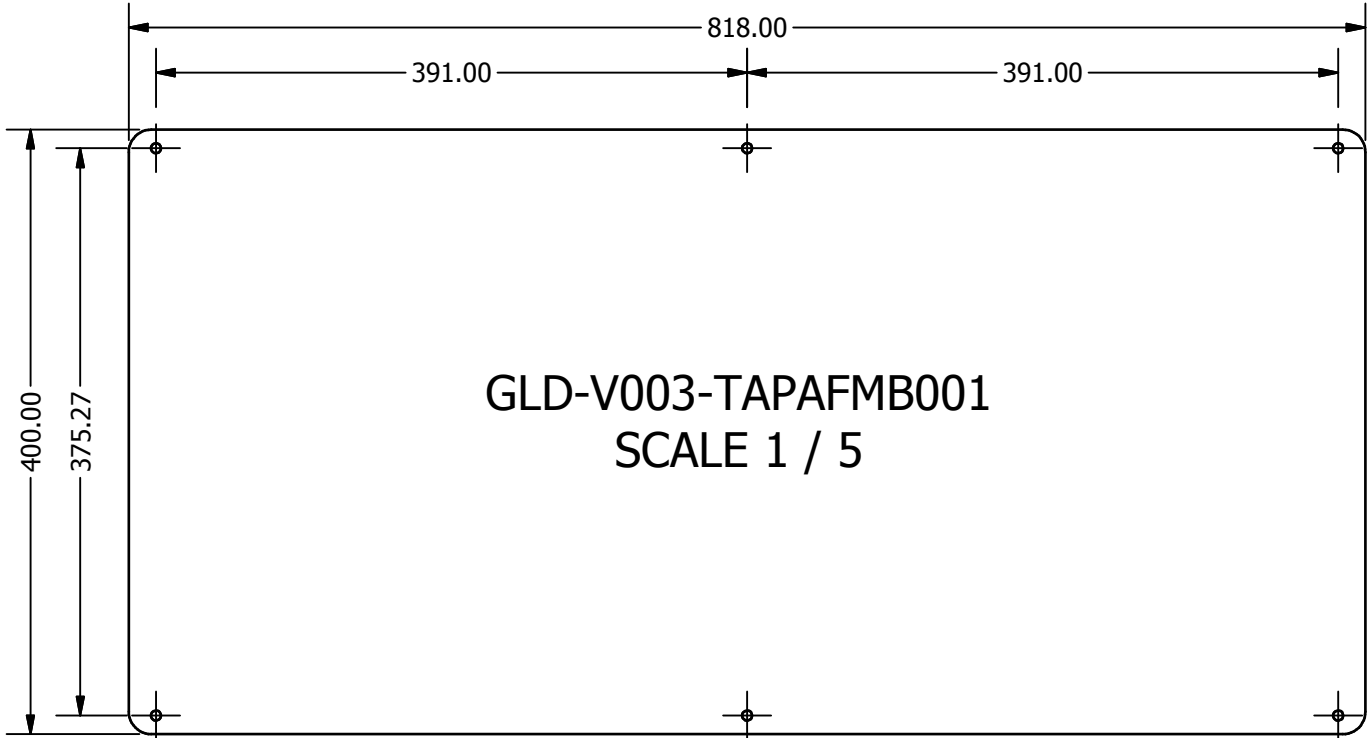
CHAPAS Y PLACA DE INTERFAZ



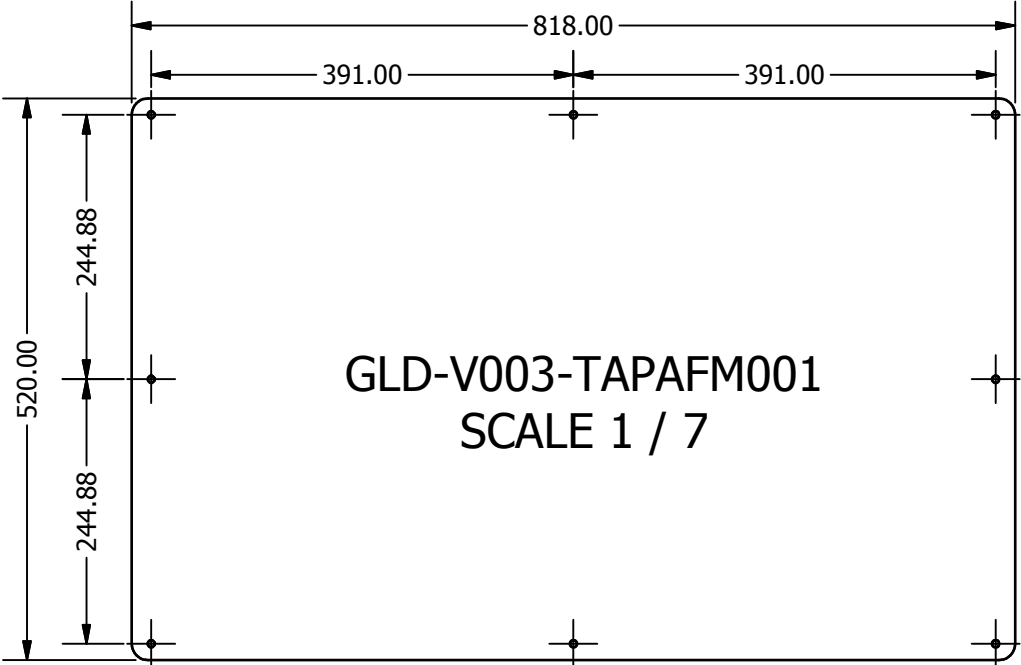
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BRZ-CON-04-PLUGPANEL001	ID Ref: 1206 . Plug panel, chapa 1.5 mm, acabado negro satinado



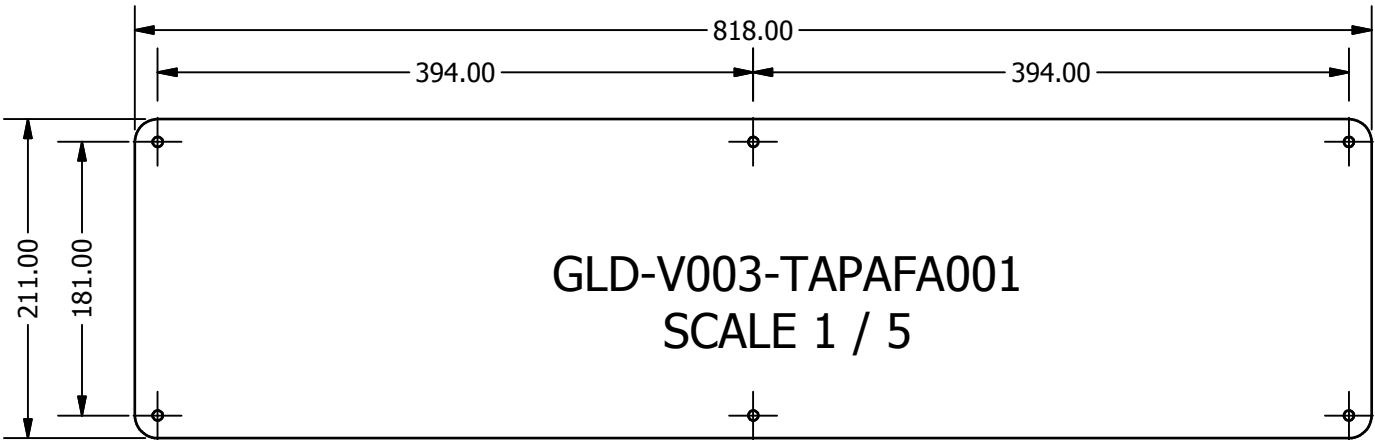
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	GLD-V003-TAPAFAB002	Tapa delantera pequeña, espesor 1 mm



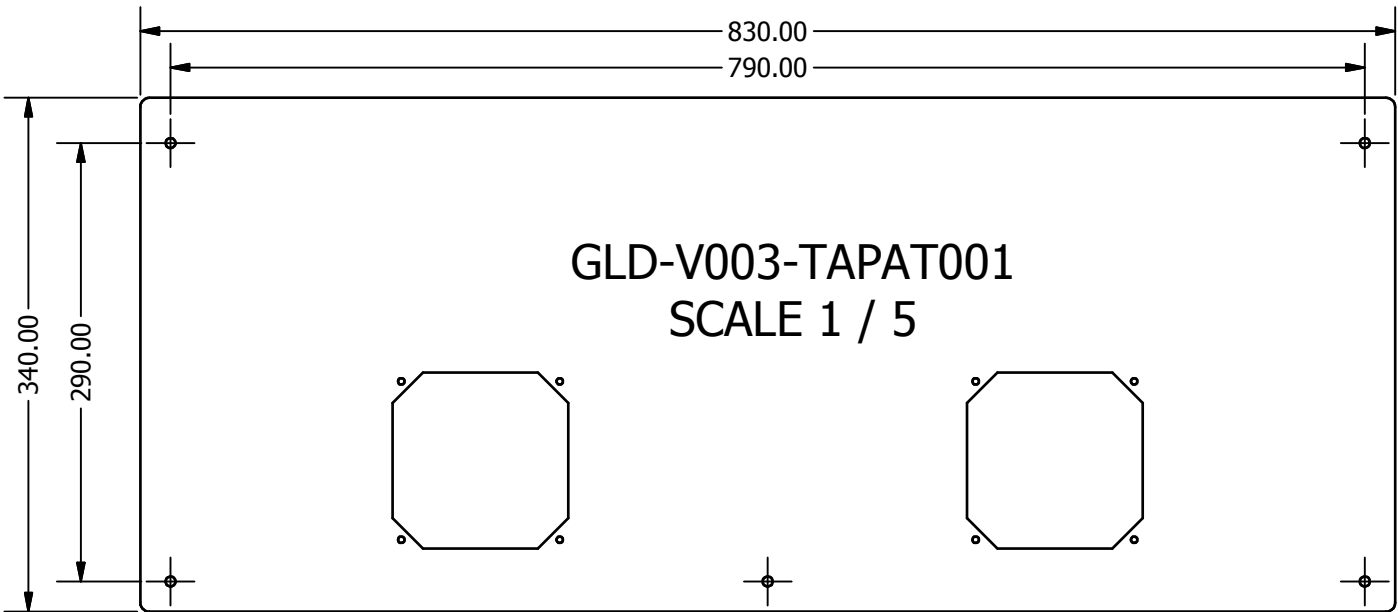
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	GLD-V003-TAPAFMB001	Tapa delantera mediana, espesor 1 mm



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	GLD-V003-TAPAFM001	Tapa delantera grande, espesor 1 mm



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	GLD-V003-TAPAFAB001	Tapa delantera pequeña, espesor 1 mm

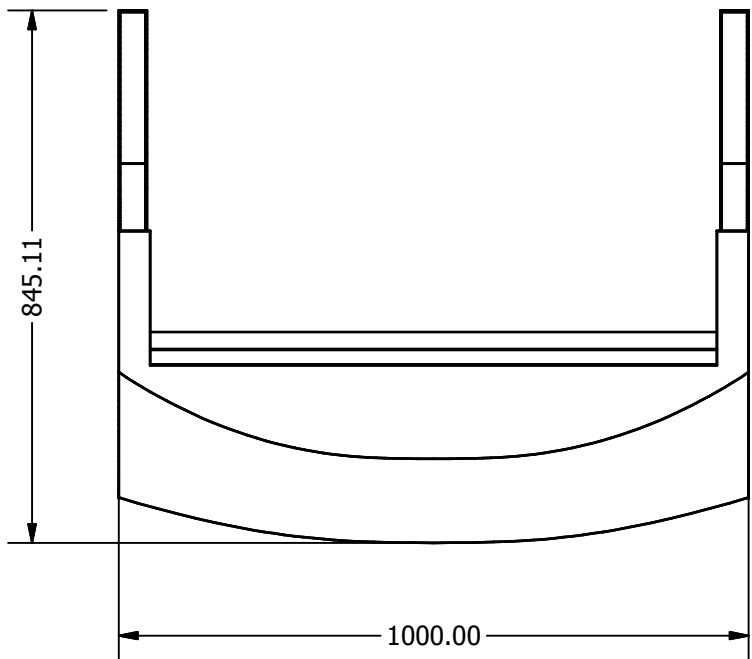
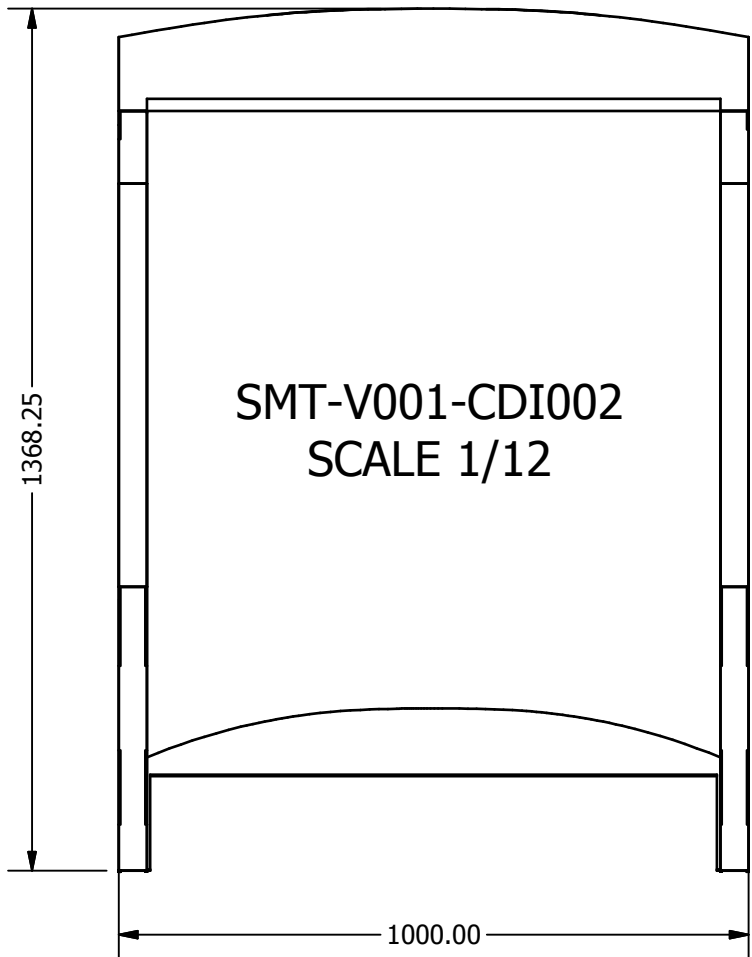
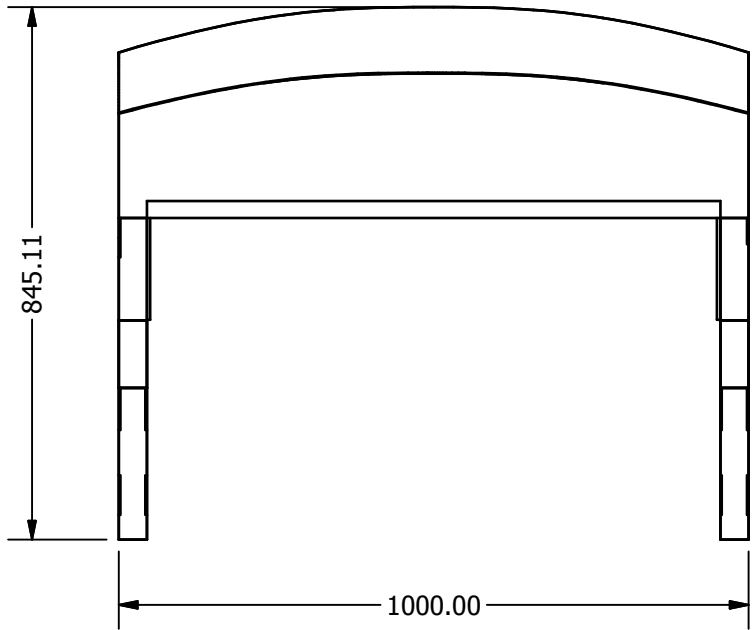


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	GLD-V003-TAPAT001	Tapa para ventiladores. Espesor 2 mm

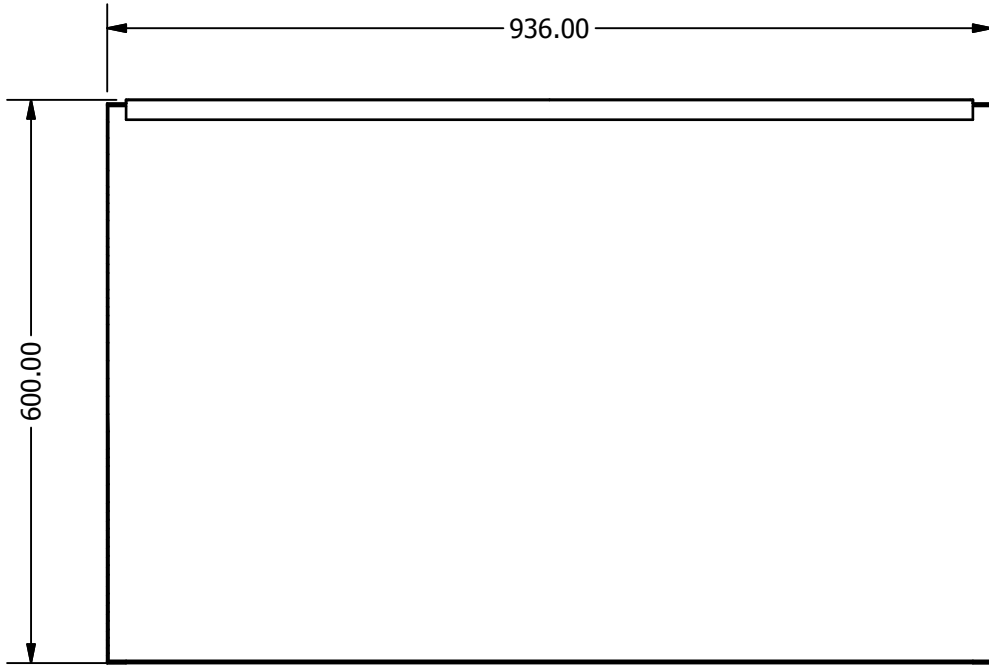
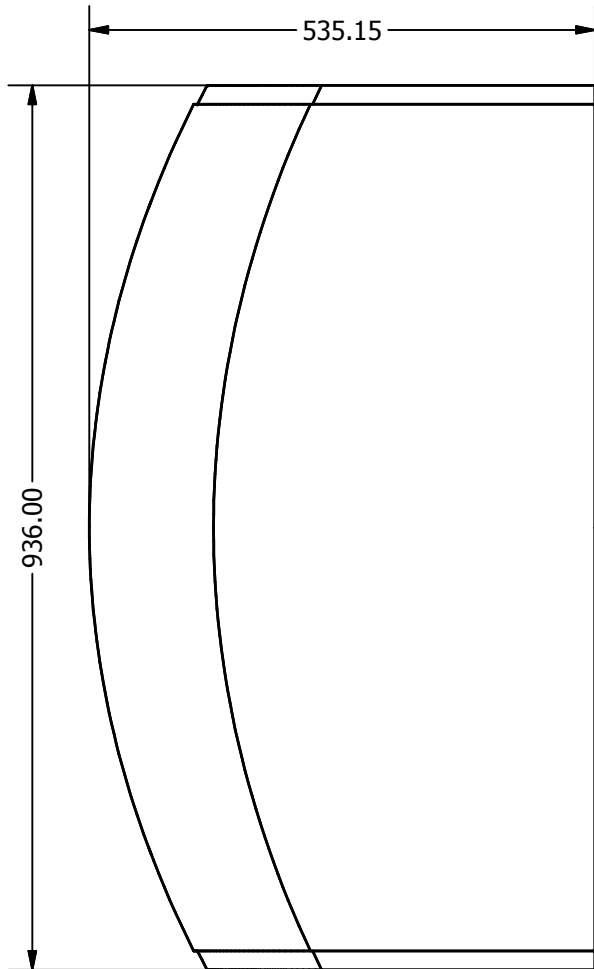
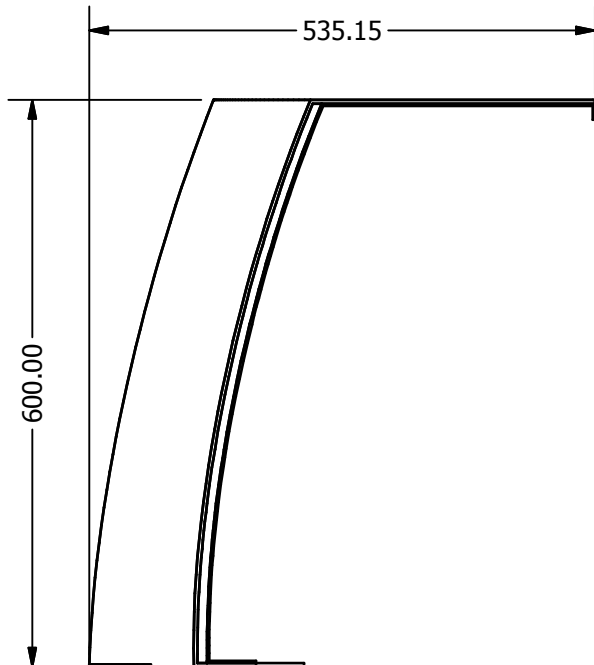
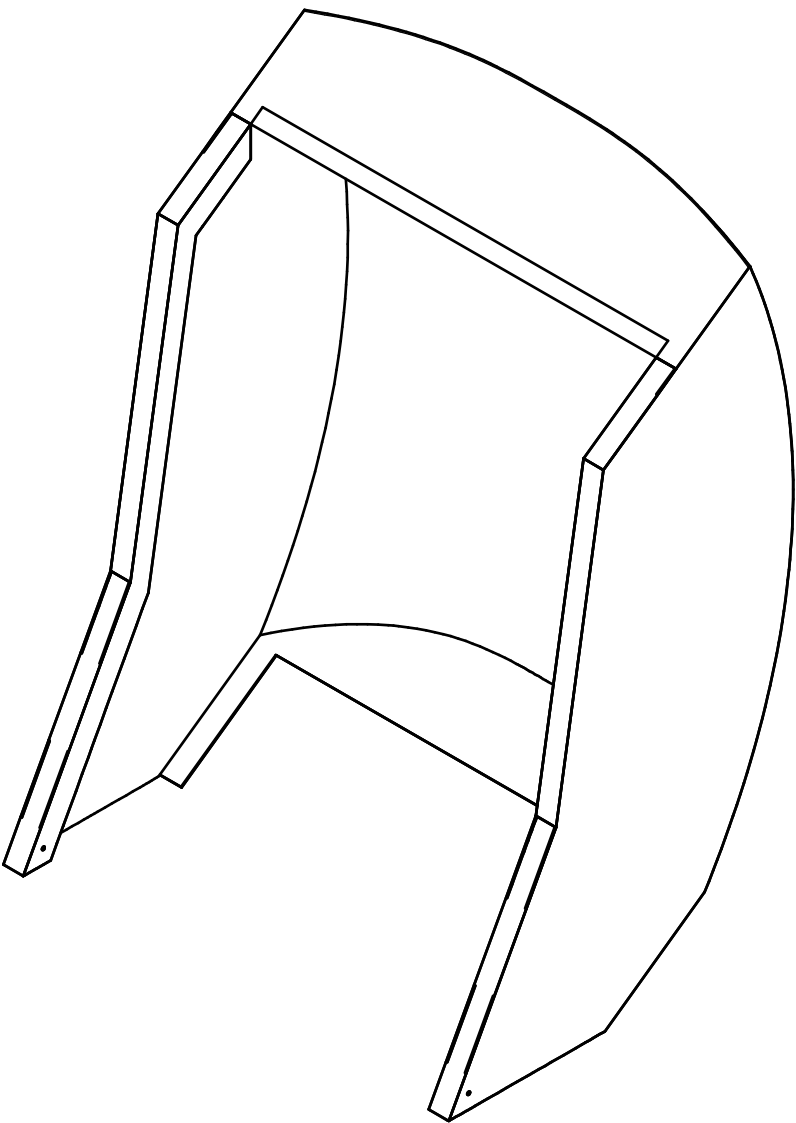
Pintar en Negro Satinado Liso

DRAWN	Carlos Ruiz	20/06/2013	Simumak		
CHECKED	Raúl Rodríguez G.	16/07/2013	TITLE		
QA					
MFG			Planos de Ensamblaje. Estructura GOLD		
APPROVED					
			SIZE		DWG NO
			C		GLD-03-ESTTV-01-ENS01
			SCALE		REV

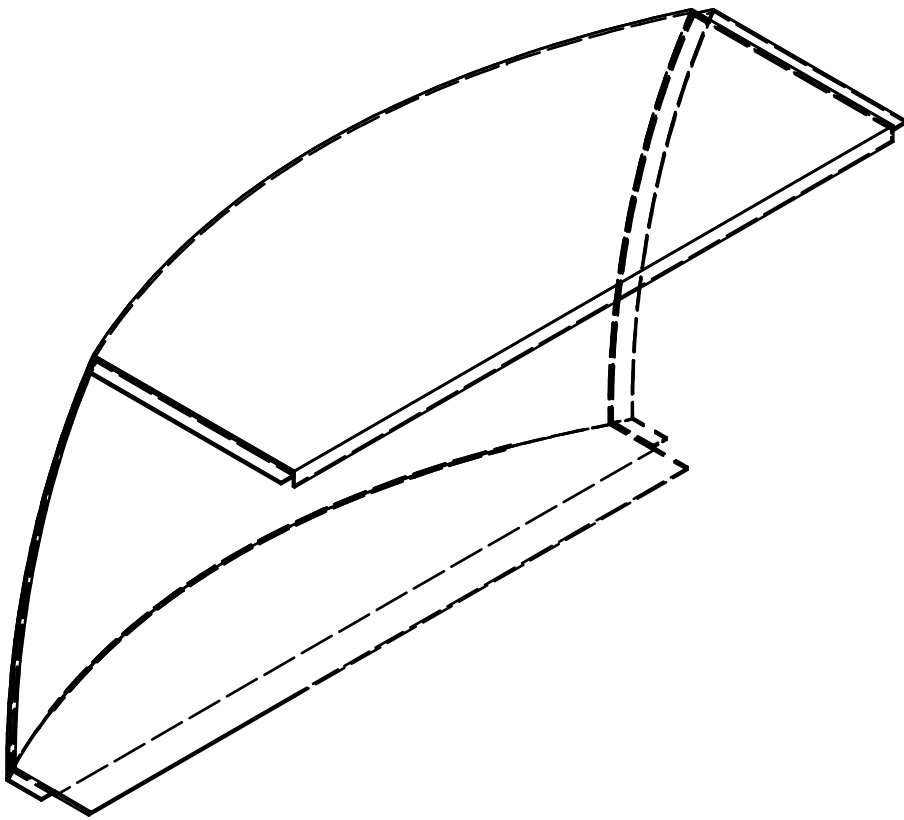
CARCASAS DE FIBRA



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	SMT-V001-CDI002	Carcasa de fibra posterior



SMT-V001-CDSS001
SCALE 1/8



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	SMT-V001-CDSS001	Fibra Trasera Pantalla Frontal

DRAWN Carlos Ruiz		20/06/2013	Simumak		
CHECKED Raúl Rodríguez G.		16/07/2013			
QA			TITLE		
MFG			Planos de Ensamblaje. Estructura GOLD		
APPROVED					
			SIZE C	DWG NO GLD-03-ESTTV-01-ENS01	REV
			SCALE	SHEET 11 OF 11	