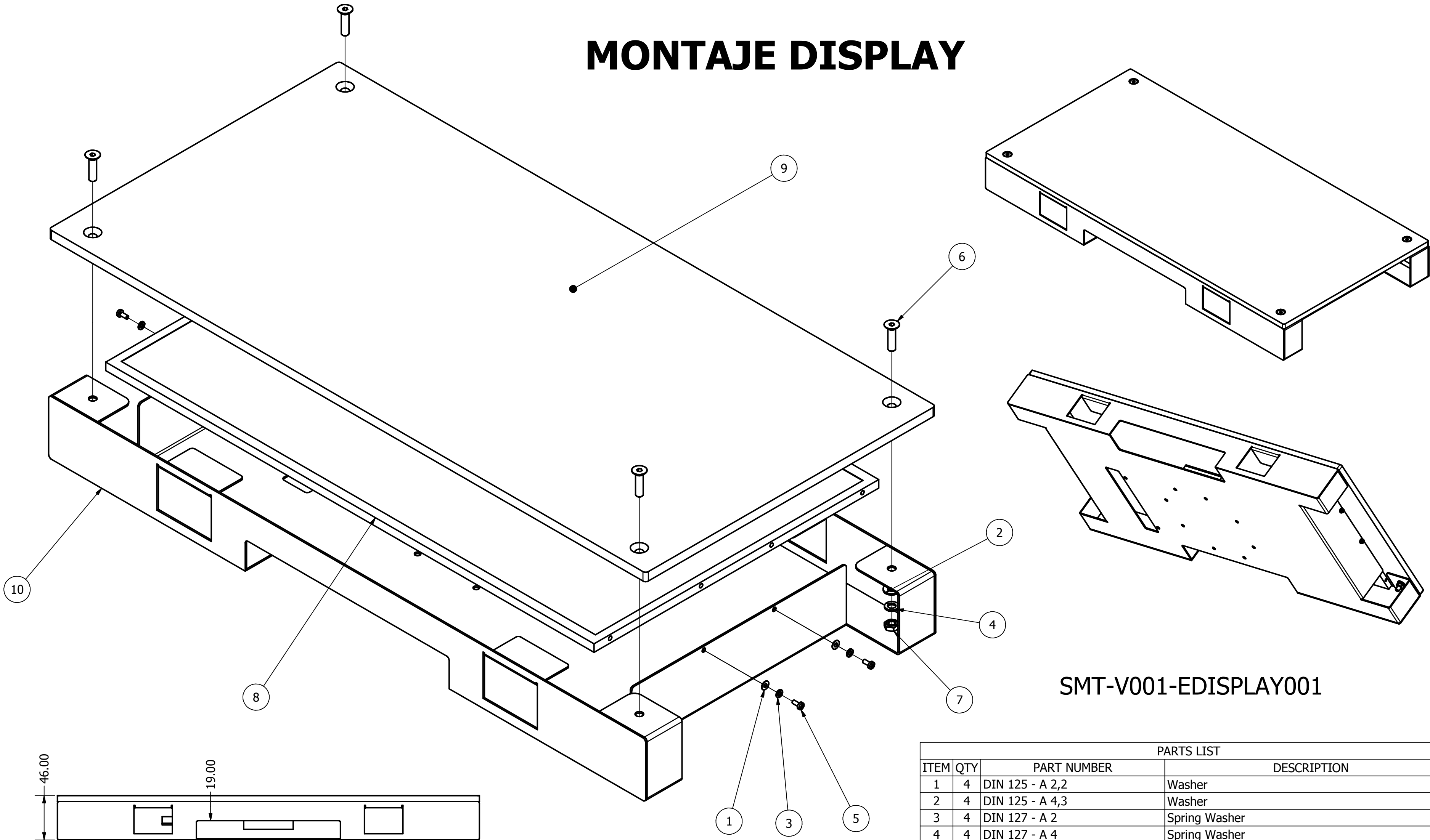
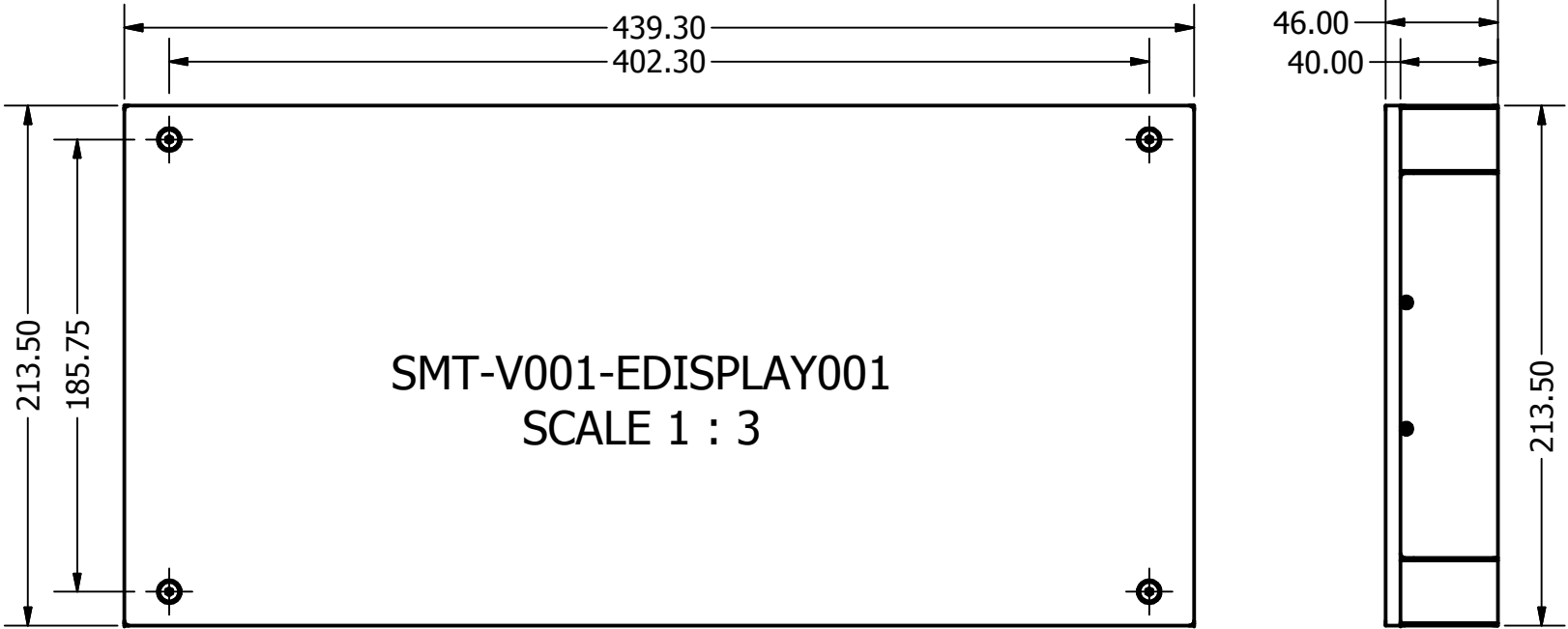


MONTAJE DISPLAY



SMT-V001-EDISPLAY001

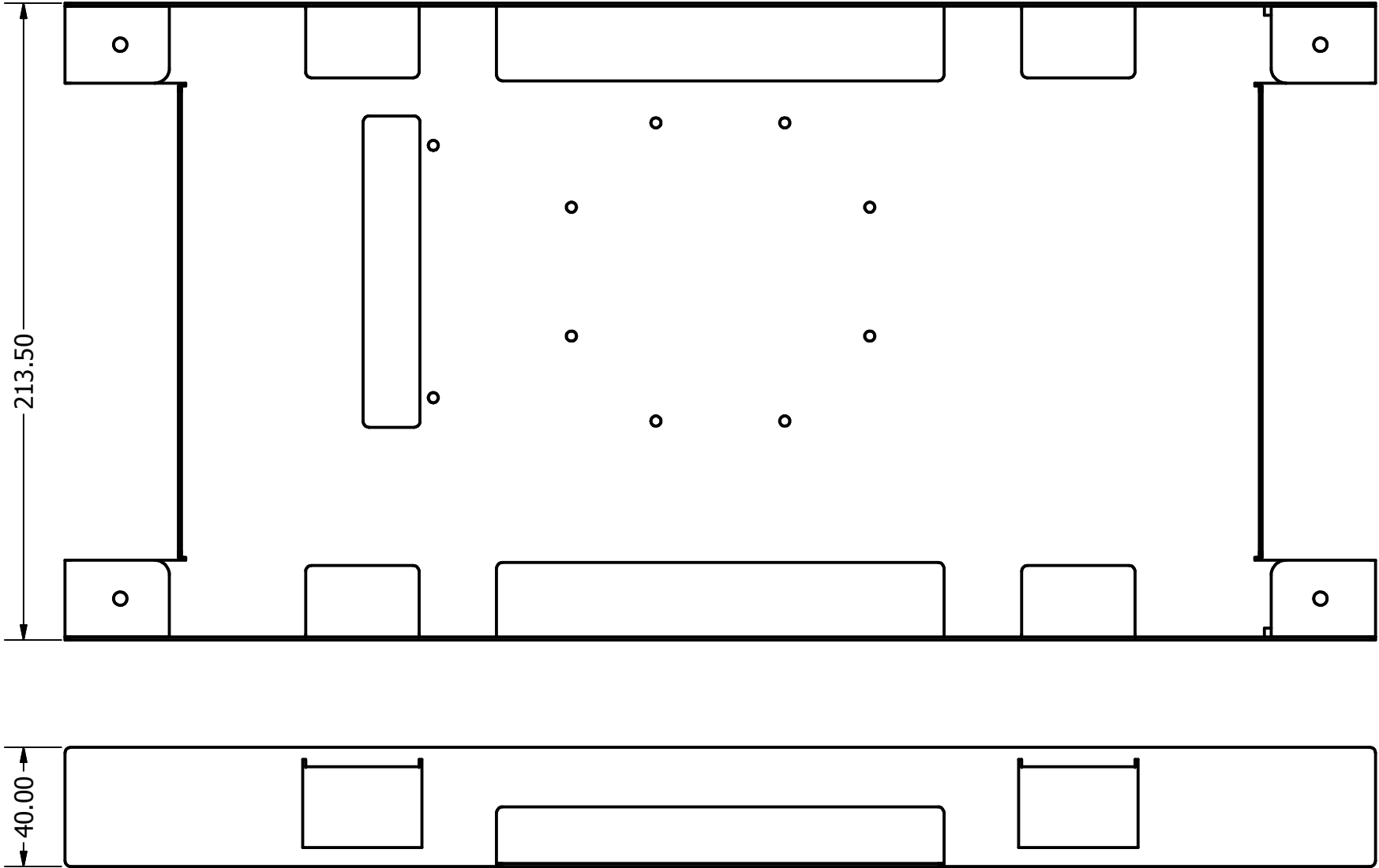
PARTS LIST				
ITEM	QTY	PART NUMBER	DESCRIPTION	
1	4	DIN 125 - A 2,2	Washer	
2	4	DIN 125 - A 4,3	Washer	
3	4	DIN 127 - A 2	Spring Washer	
4	4	DIN 127 - A 4	Spring Washer	
5	4	DIN 7985 (H) - M2x5-H	Cross recessed raised cheese head screws - Type H	
6	4	DIN 7991 - M4x16	Hexagon socket countersunk head cap screws	
7	4	DIN 934 - M4	Hex Nut	
8	1	HB156WX1-100		
9	1	SMT-V001-CRILATO001	Lámina Metacrilato, espesor 6 mm	
10	1	SMT-V001-SDISPLAY001	Soldadura Caja Display	



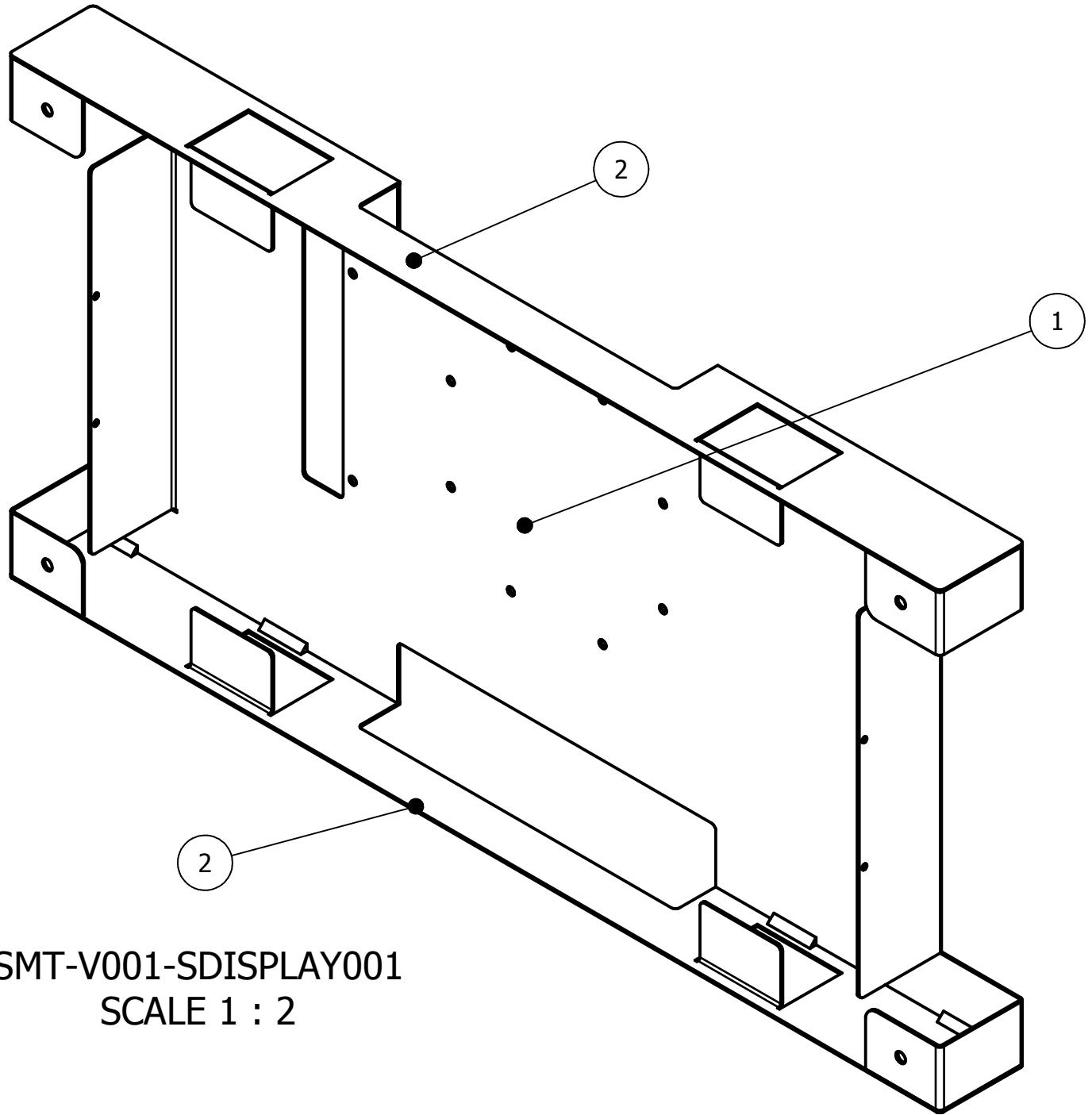
DRAWN	Raúl Rodríguez G.	24/05/2013	Simumak		
CHECKED	Carlos R. QA		TITLE		
MFG			Planos Ensamblaje Display (SMT)		
APPROVED			SIZE	DWG NO	REV
			C	SMT-01-EDISPLAY-ENS01	
			SCALE	SHEET 1 OF 3	

CONJUNTO SOLDADO  
1 UNIDAD SOLDADA

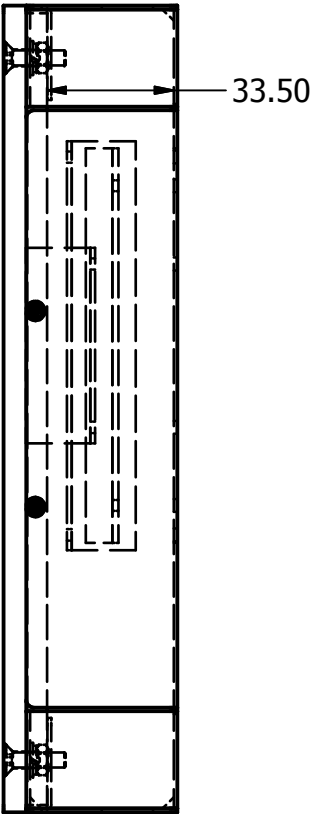
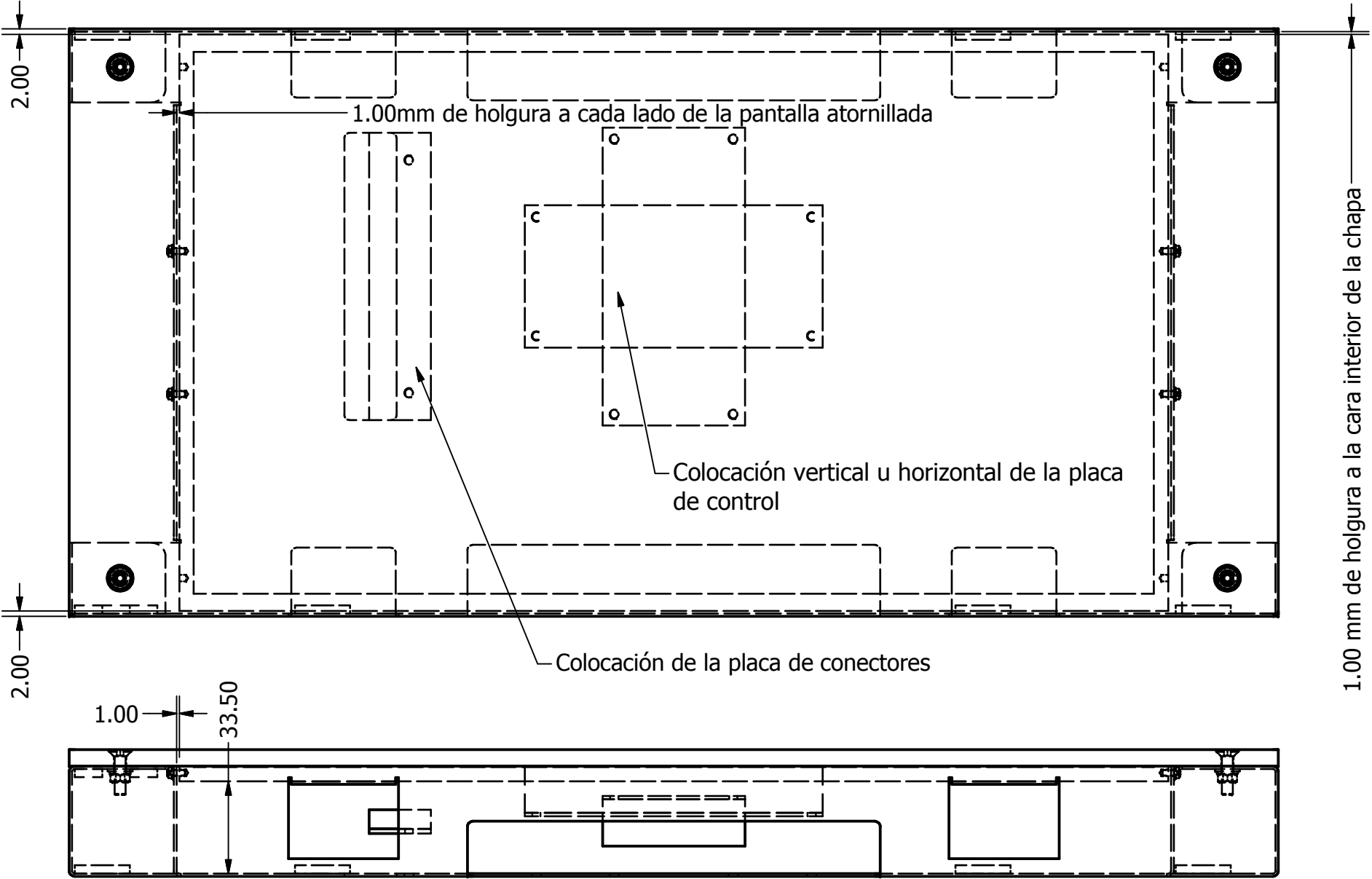
En la soldadura, las cartelas Superior e Inferior se apoyan en la chapa soporte, soldar por el interior



SMT-V001-SDISPLAY001  
SCALE 1 : 2



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	SMT-V001-CDISPLAY001	Chapa Soporte Componentes Electrónicos, espesor 1 mm
2	2	SMT-V001-CSI001	Cartela Rigidizadora Superior e Inferior, espesor 1 mm



DIMENSIONES INTERIORES

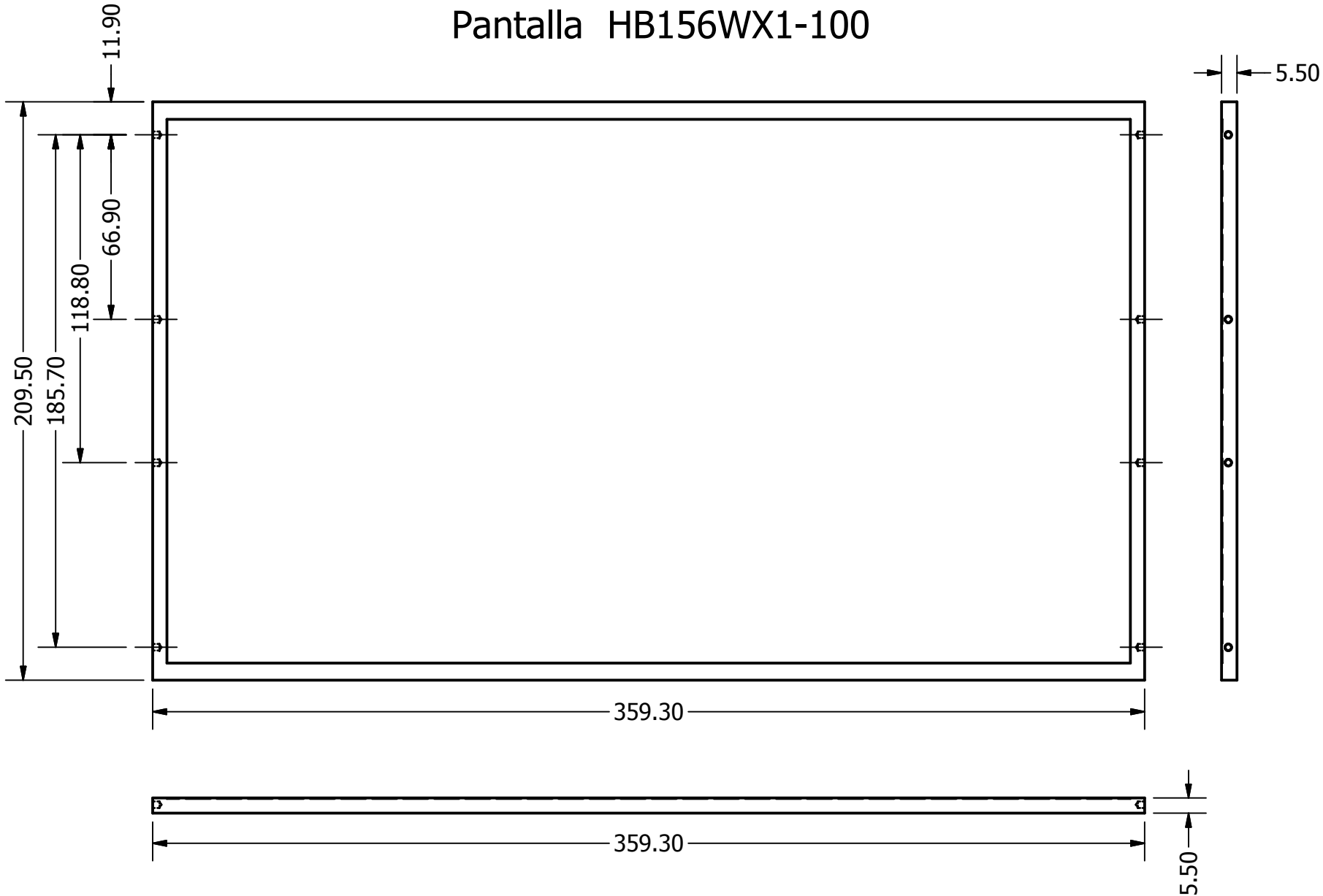
Hueco interior de 33,5 mm en altura,  
cabe perfectamente todas las placas

Tratamiento Cincado

DRAWN Raúl Rodríguez G.	24/05/2013	Simumak		
CHECKED Carlos R. QA		TITLE		
MFG		Planos Ensamblaje Display (SMT)		
APPROVED		SIZE C	DWG NO SMT-01-EDISPLAY-ENS01	REV
		SCALE	SHEET 2 OF 3	

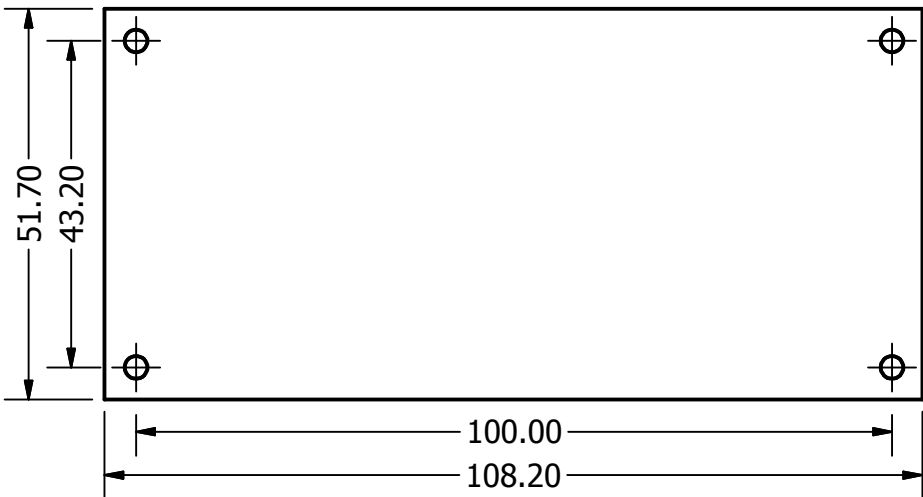
Componentes Electrónicos: Dimensiones

Pantalla HB156WX1-100



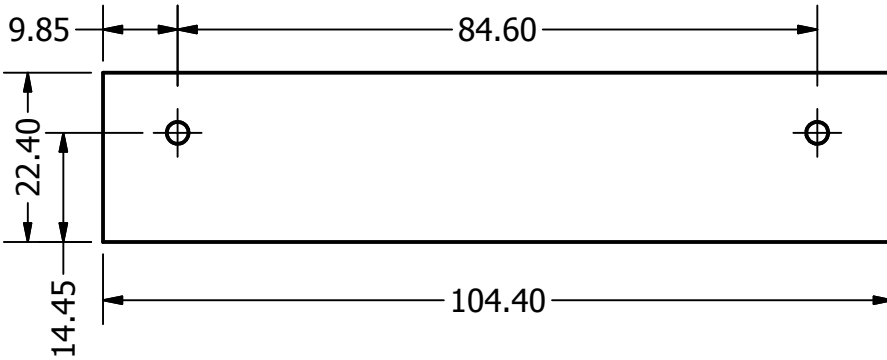
PARTS LIST		
ITEM	QTY	PART NUMBER
1	1	HB156WX1-100

Placa de Control  
Altura con cables de 19 mm

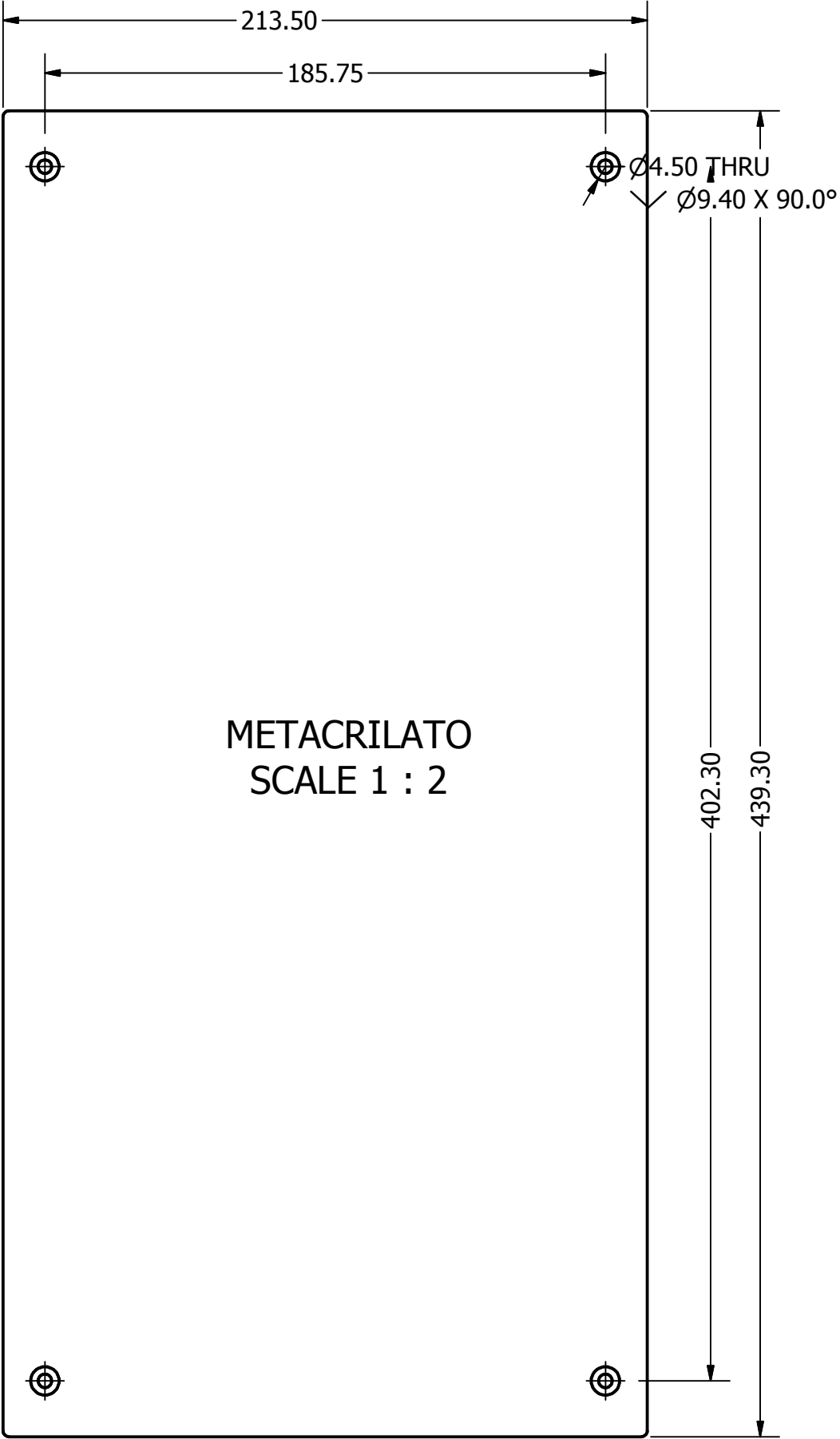


PARTS LIST		
ITEM	QTY	PART NUMBER
1	1	PLACA-CONTROL-M190A1-L01

Placa Conectores  
Altura con cables de 9 mm



PARTS LIST		
ITEM	QTY	PART NUMBER
1	1	PLACA-CONECTORES-E176756



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	SMT-V001-CRILATO001	Lámina Metacrilato, espesor 6 mm

DRAWN Raúl Rodríguez G.	24/05/2013	Simumak		
CHECKED Carlos R. QA		TITLE		
MFG		Planos Ensamblaje Display (SMT)		
APPROVED		SIZE C	DWG NO SMT-01-EDISPLAY-ENS01	REV
		SCALE	SHEET 3 OF 3	