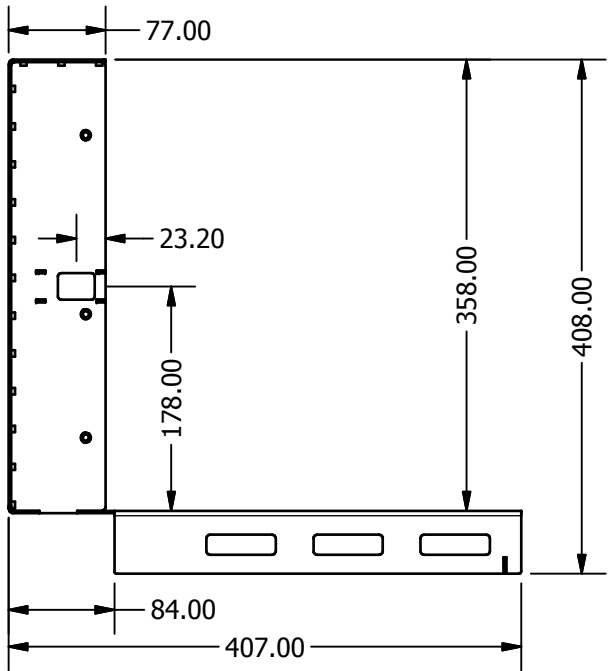
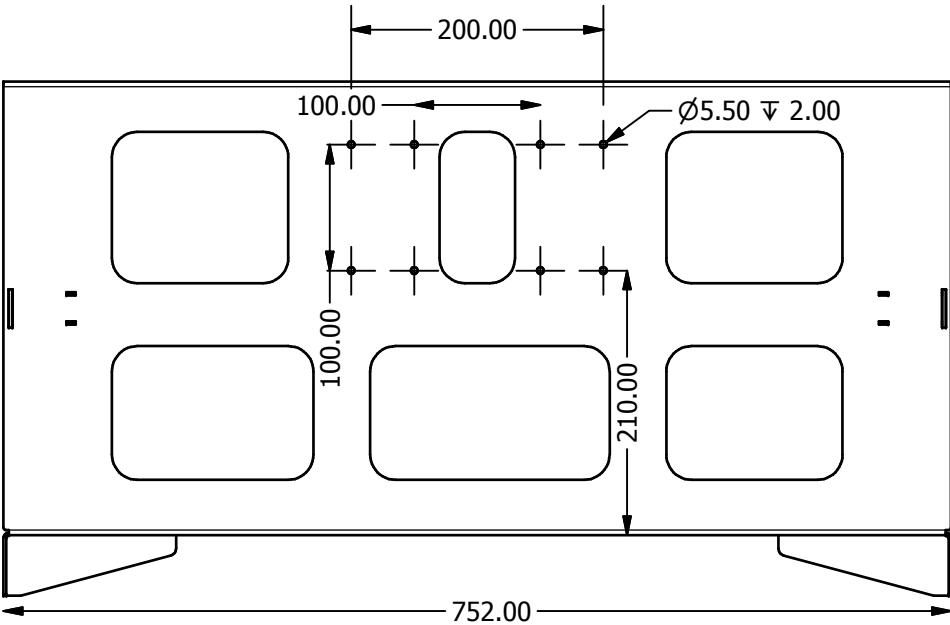
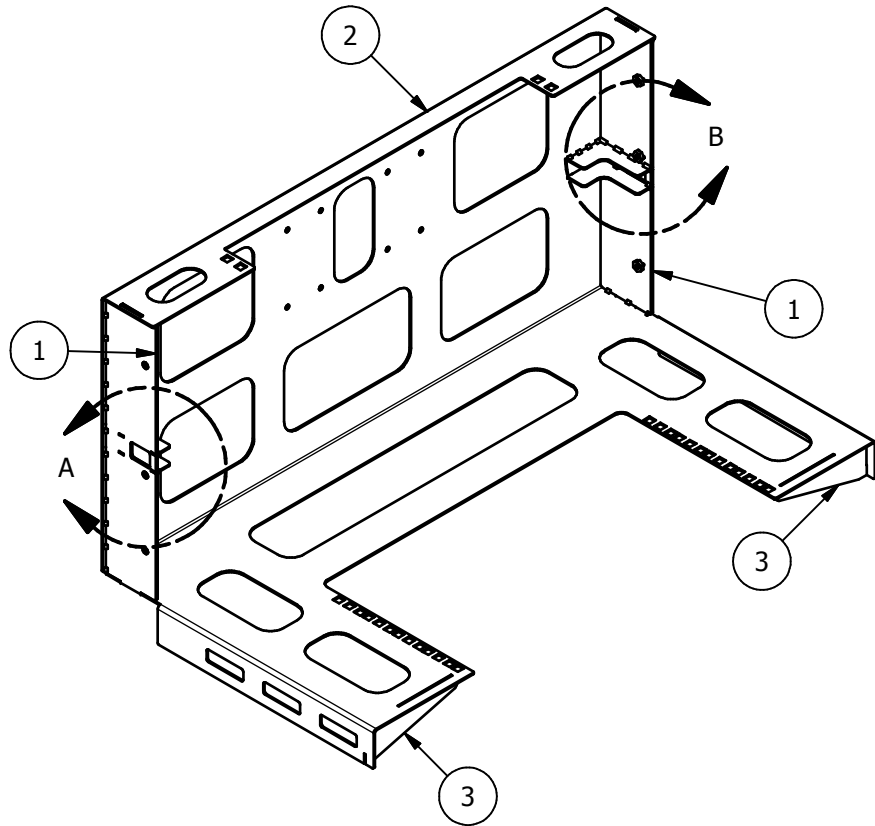
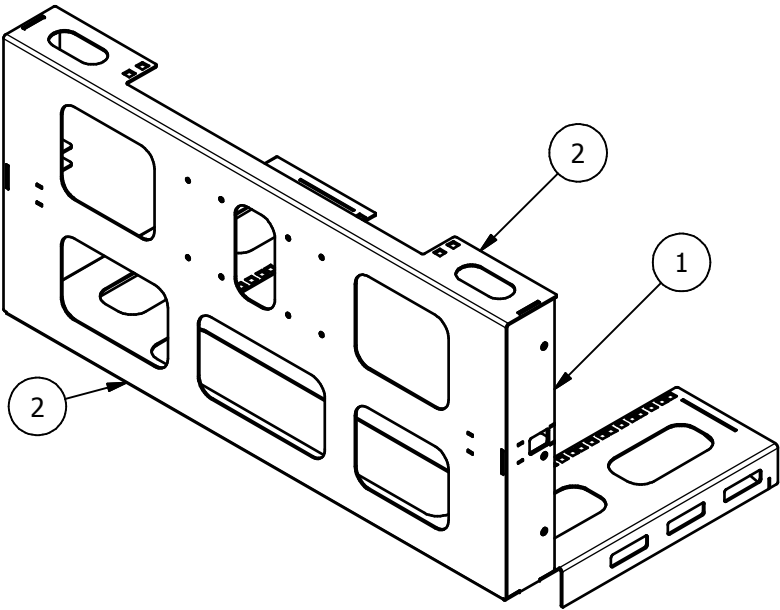
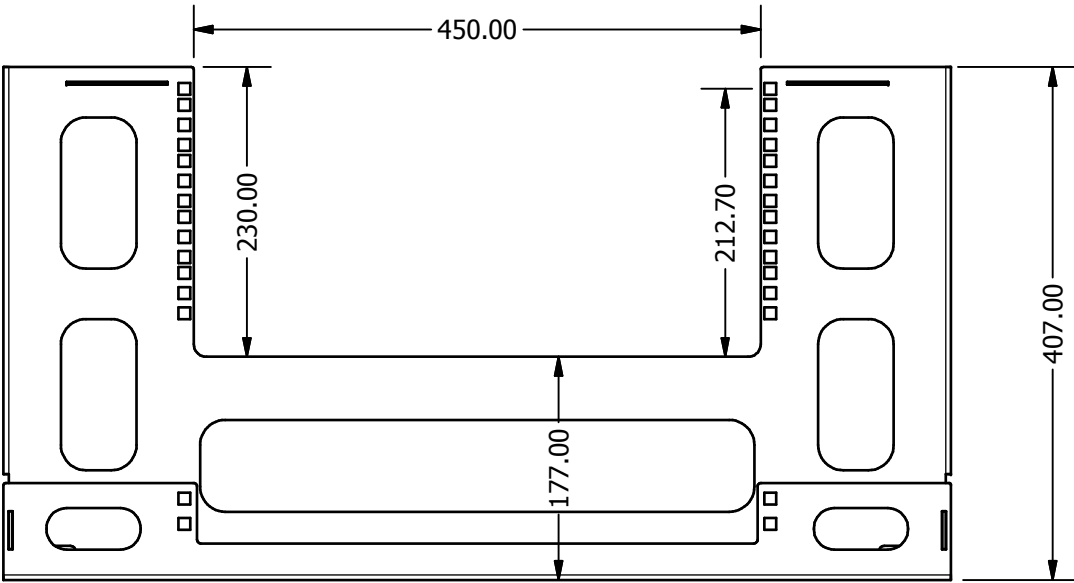
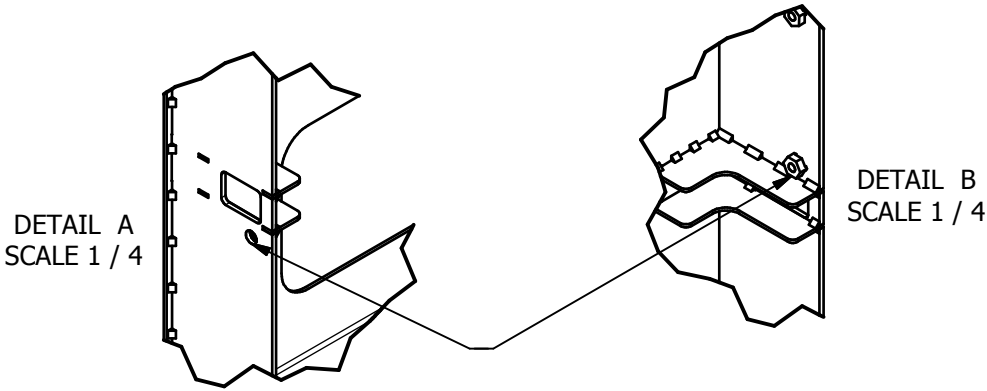


SOPORTE DE TV, PC y RACK DE ELECTRÓNICA

CONJUNTO SOLDADO
1 unidad
BRZ-CON-04-CTVRS001 ID
Ref: 1202



NOTA: Las tuercas soldadas centrales no son simetricas, en un lado van encima de las pestañas soldadas y en el otro debajo.
NOTA 2: Es necesario que sean tuercas soldadas, no remachables, para que toda la superficie del brazo pueda apoyar en toda la superficie del soporte, y no solo en la valona de la tuerca remachable.

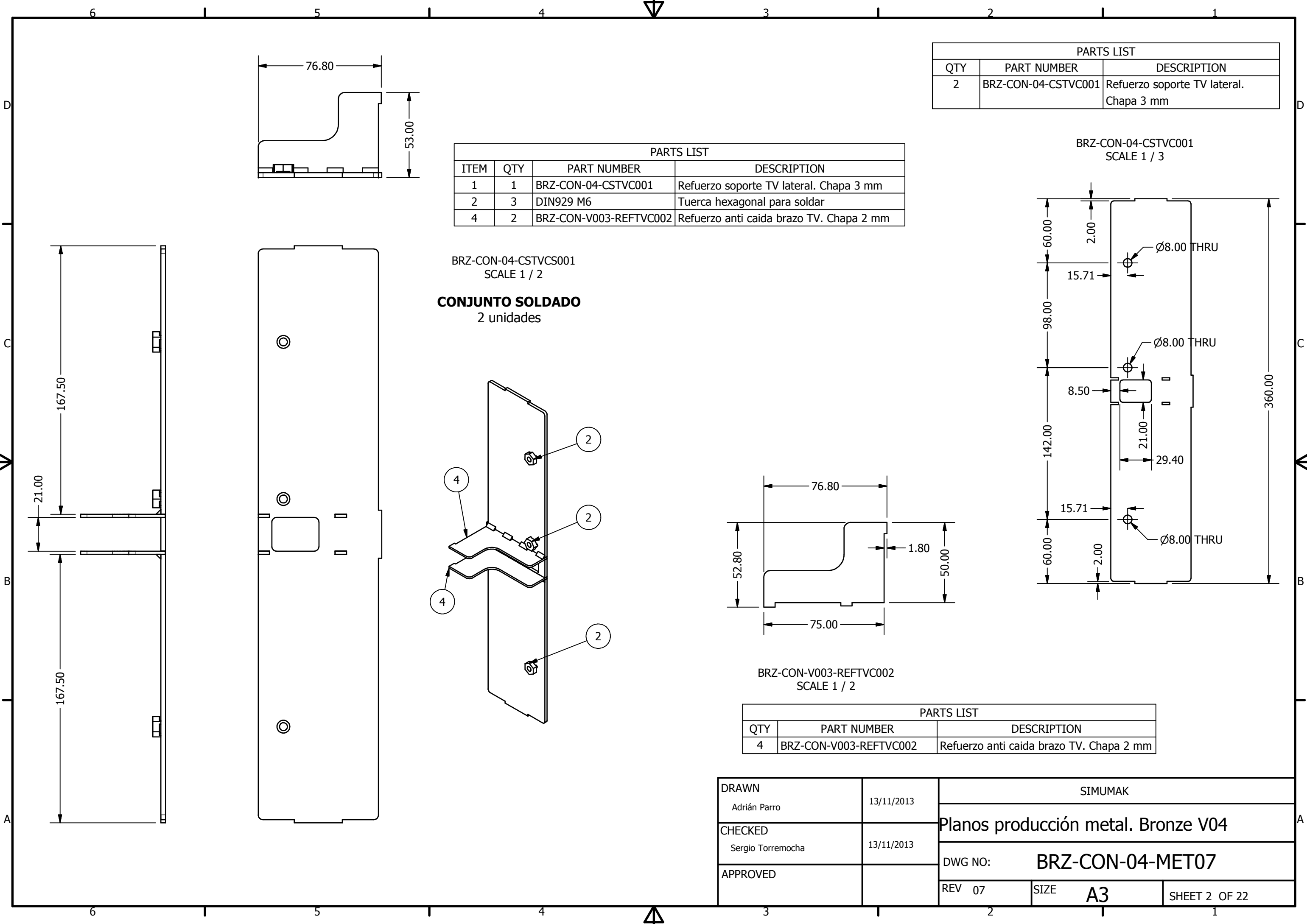


BRZ-CON-04-CTVRS001
SCALE 1 / 6

Acabado cincado amarillo trivalente

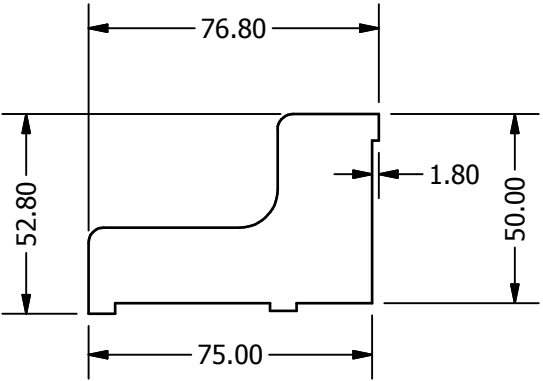
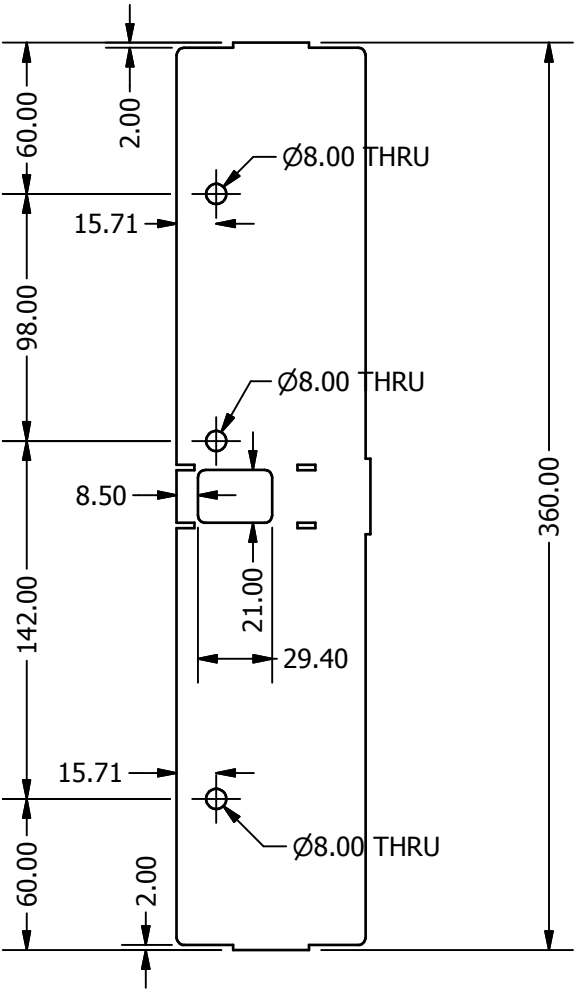
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	BRZ-CON-04-CSTVCS001	Conjunto soldado refuerzo soporte TVs laterales
2	1	BRZ-CON-04-CTVC001	Chapa principal soporte TV central, bandeja y PC. Chapa 2 mm
3	2	BRZ-CON-V003-CARTRACK001	Cartela rigidizadora PC. Chapa 2 mm

DRAWN Adrián Parro	13/11/2013	SIMUMAK	
CHECKED Sergio Torremocha	13/11/2013	Planos producción metal. Bronze V04	
APPROVED		DWG NO: BRZ-CON-04-MET07	
		REV 07	SIZE A3
		SHEET 1 OF 22	



PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
2	BRZ-CON-04-CSTVC001	Refuerzo soporte TV lateral. Chapa 3 mm

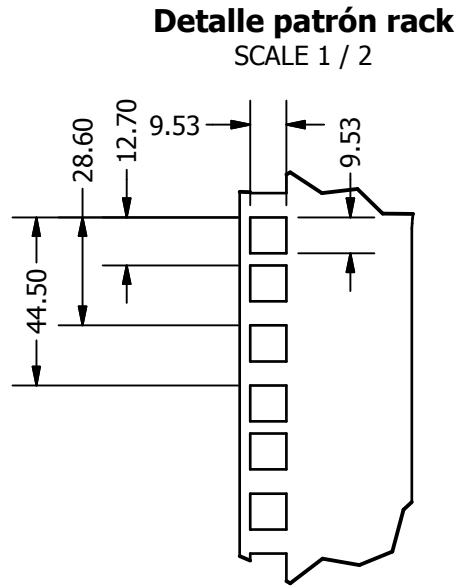
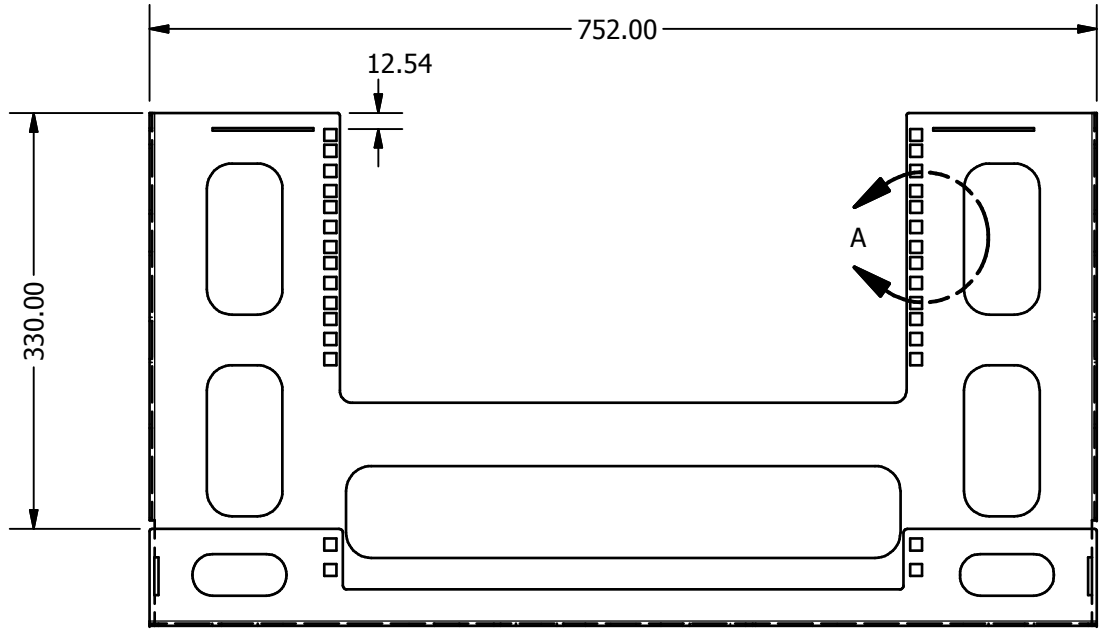
BRZ-CON-04-CSTVC001
SCALE 1 / 3



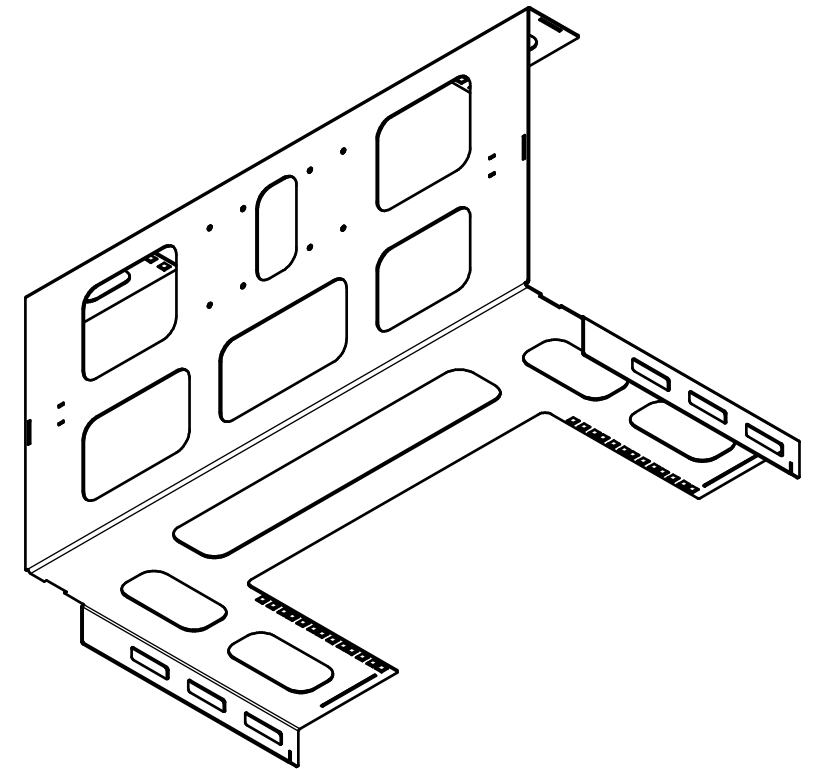
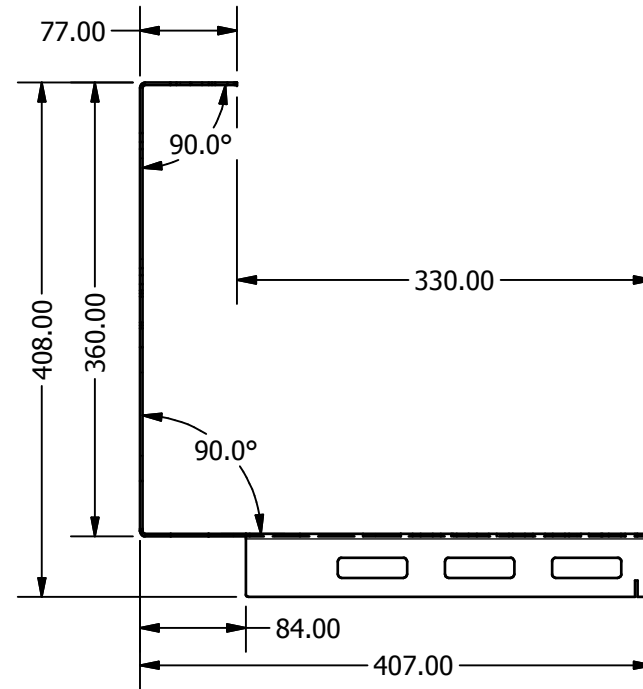
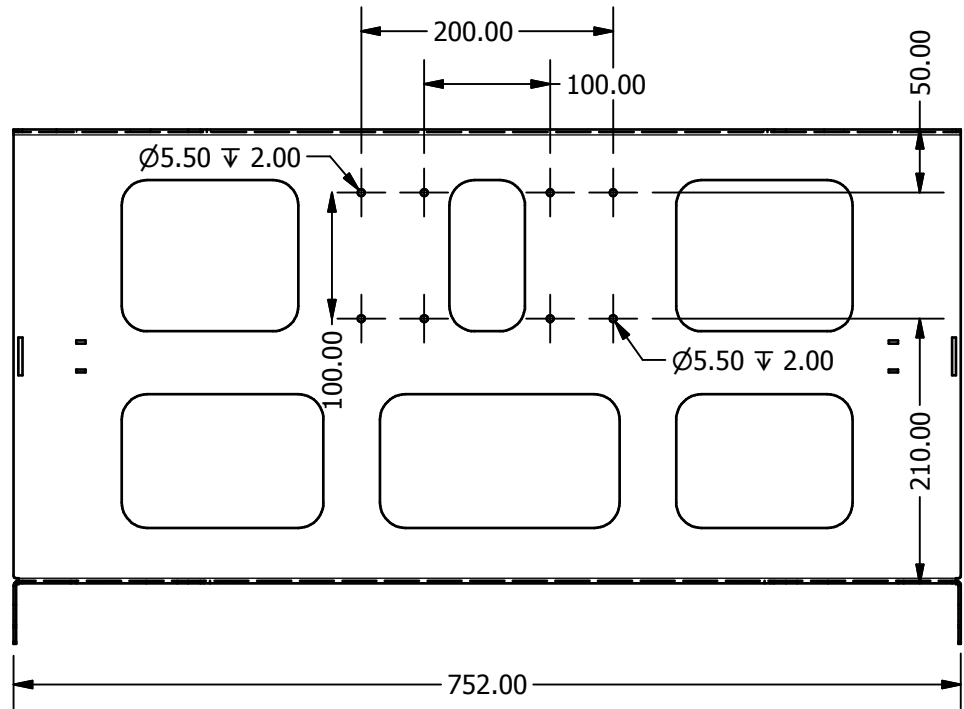
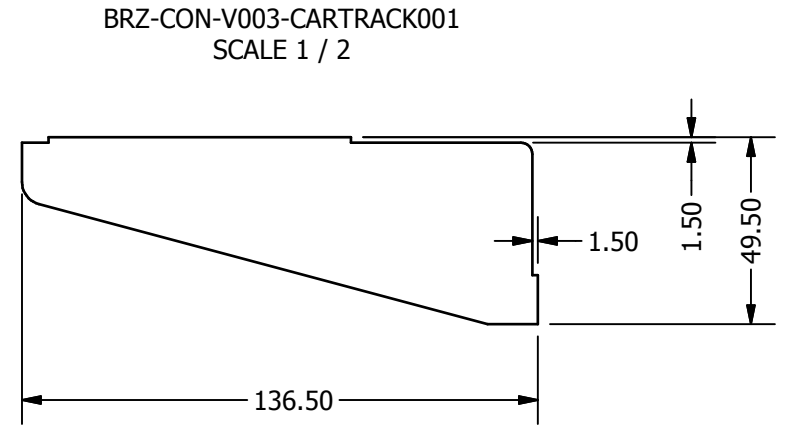
BRZ-CON-V003-REFTVC002
SCALE 1 / 2

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
4	BRZ-CON-V003-REFTVC002	Refuerzo anti caida brazo TV. Chapa 2 mm

DRAWN Adrián Parro	13/11/2013	SIMUMAK		
		Planos producción metal. Bronze V04		
CHECKED Sergio Torremocha	13/11/2013	DWG NO: BRZ-CON-04-MET07		
		REV 07	SIZE A3	SHEET 2 OF 22
APPROVED				



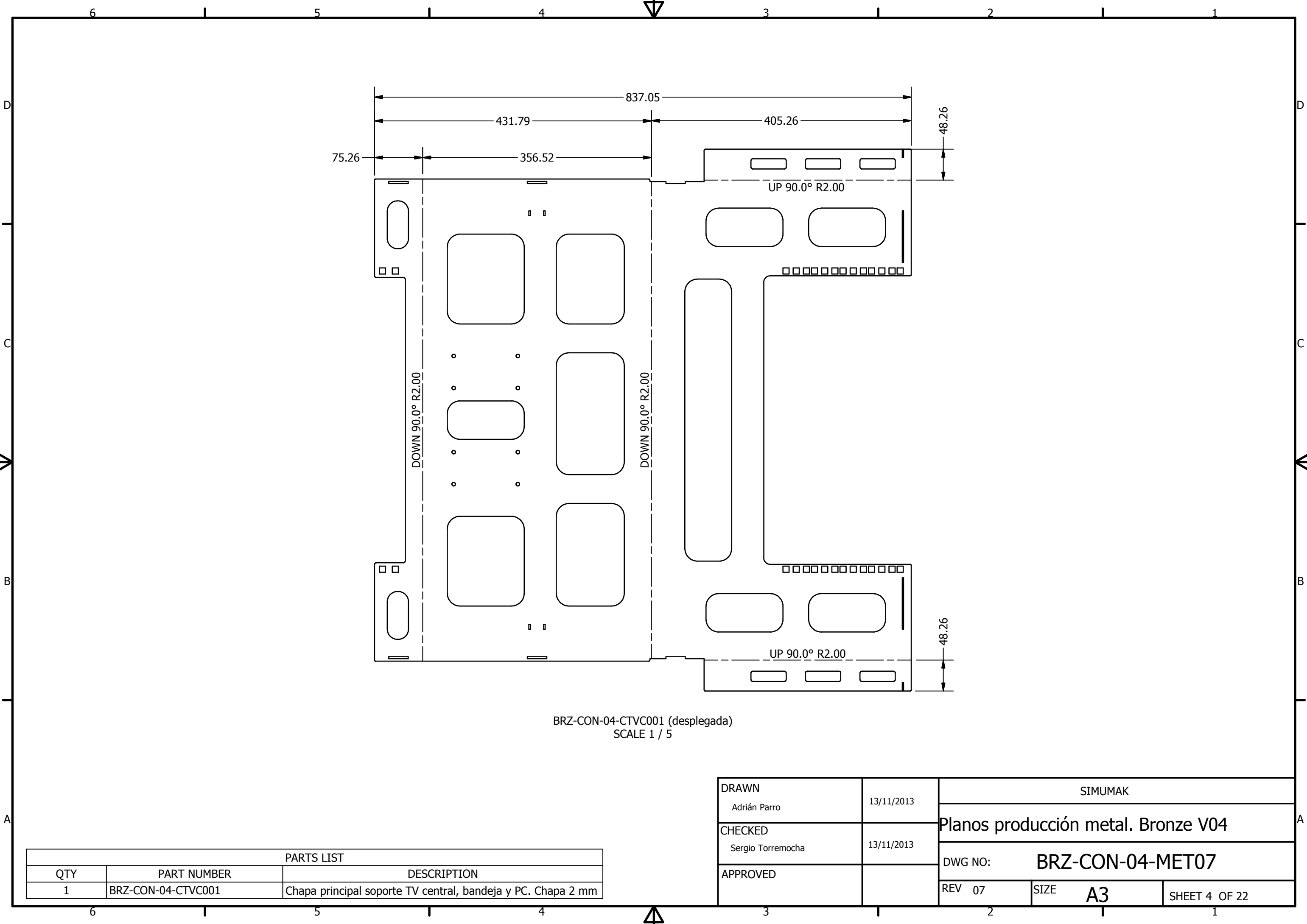
PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
2	BRZ-CON-V003-CARTRACK001	Cartela rigidizadora PC. Chapa 2 mm



BRZ-CON-04-CTVC001
SCALE 1 / 6

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
1	BRZ-CON-04-CTVC001	Chapa principal soporte TV central, bandeja y PC. Chapa 2 mm

DRAWN	13/11/2013	SIMUMAK	
Adrián Parro			
CHECKED	13/11/2013	Planos producción metal. Bronze V04	
Sergio Torremocha			
APPROVED		DWG NO: BRZ-CON-04-MET07	
		REV 07	SIZE A3
			SHEET 3 OF 22

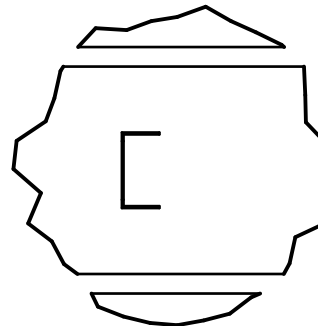
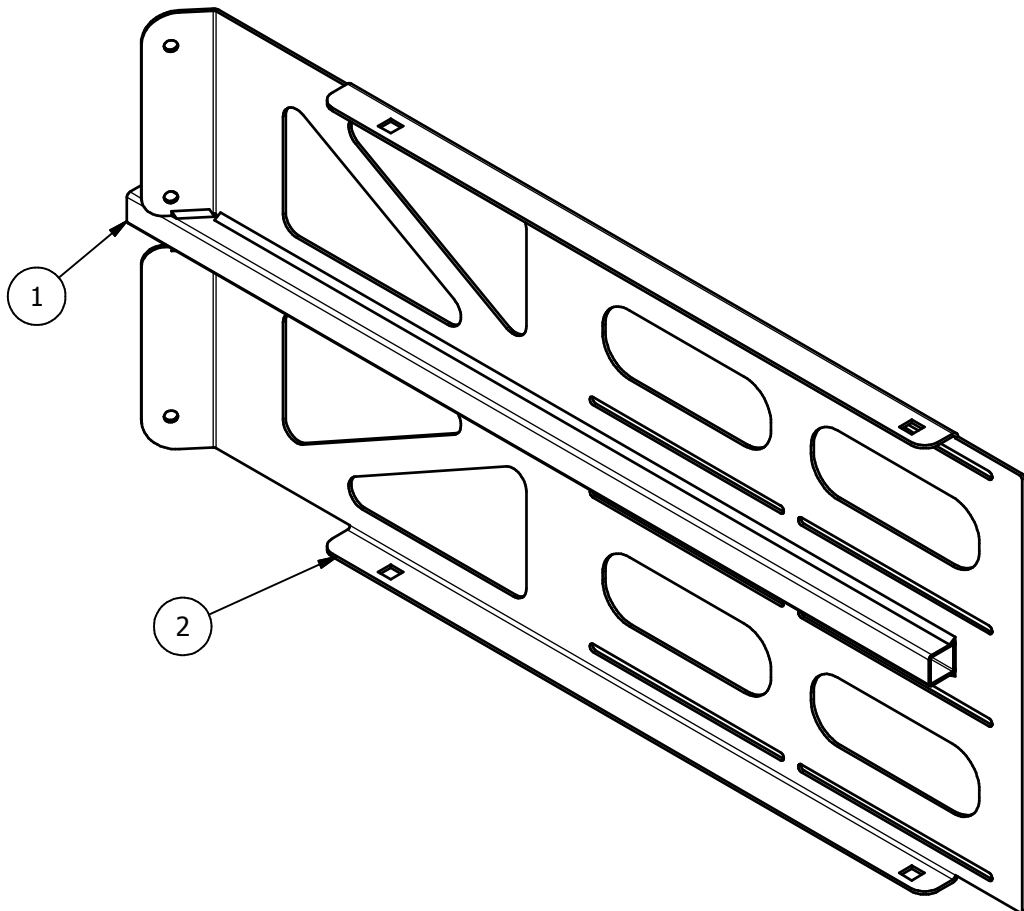
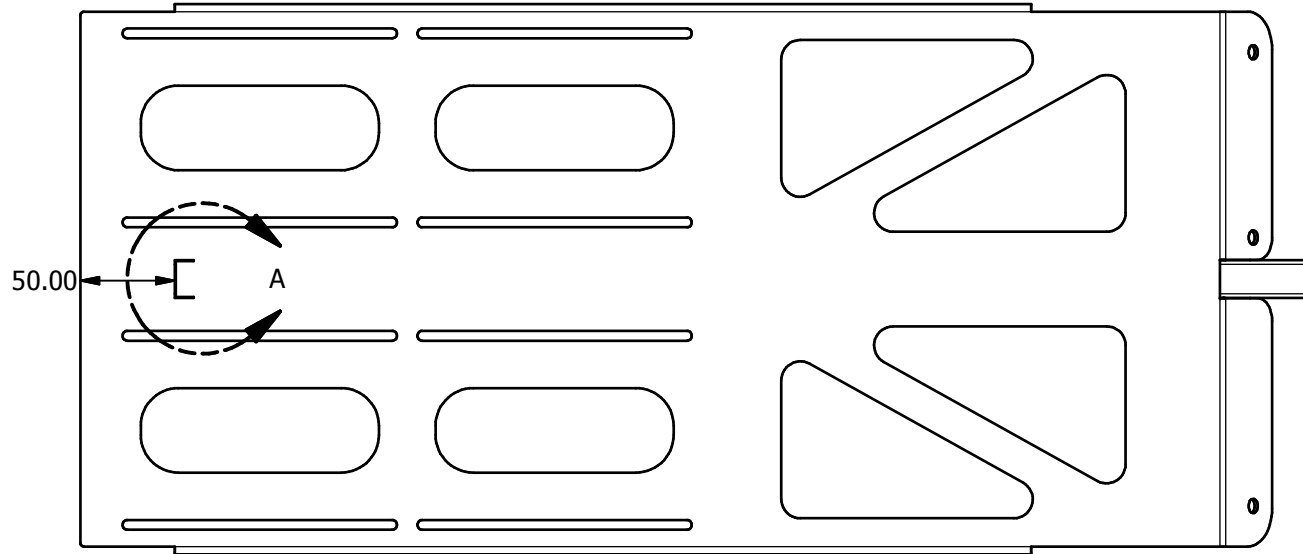
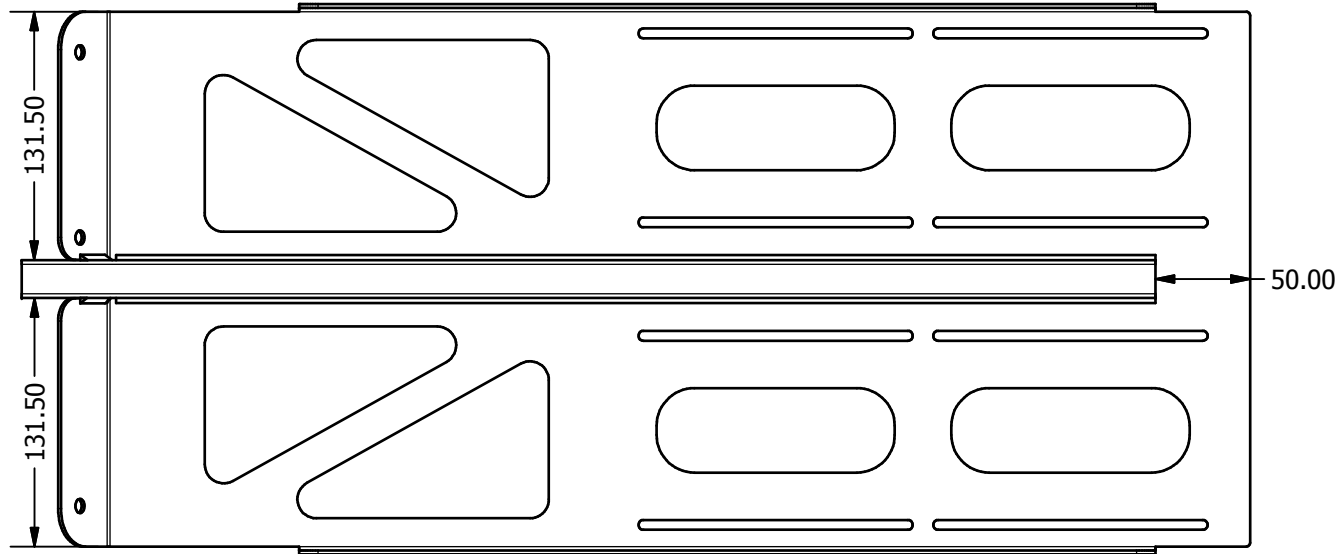
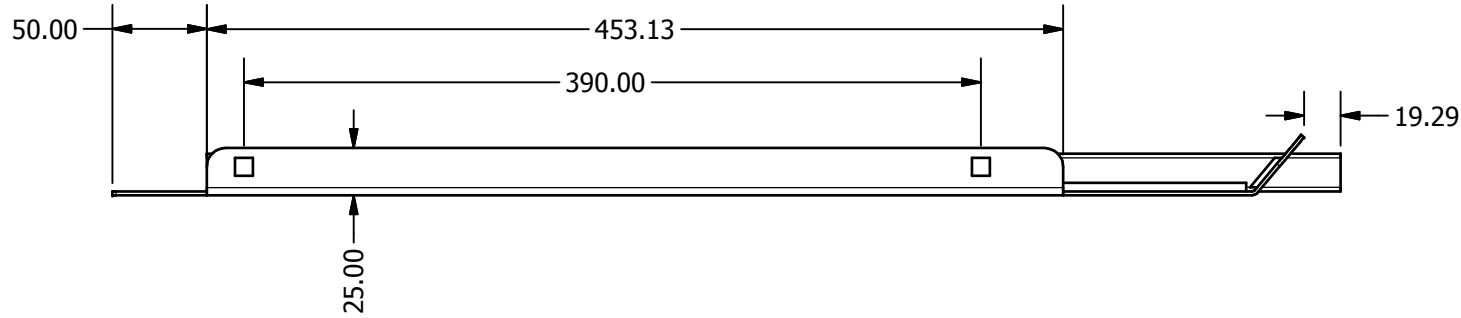


BRZ-CON-04-CTVC001 (desplegada)
SCALE 1 / 5

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
1	BRZ-CON-04-CTVC001	Chapa principal soporte TV central, bandeja y PC. Chapa 2 mm

DRAWN	13/11/2013	SIMUMAK		
Adrián Parro		Planos producción metal. Bronze V04		
CHECKED	13/11/2013			
Sergio Torremocha		REV 07	SIZE A3	SHEET 4 OF 22
APPROVED				

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BRZ-CON-04-BRAZO001	Tubo del brazo 20x20x1.5 mm
2	1	BRZ-CON-04-CTVL002	Chapa soporte TV izq. Chapa 2 mm



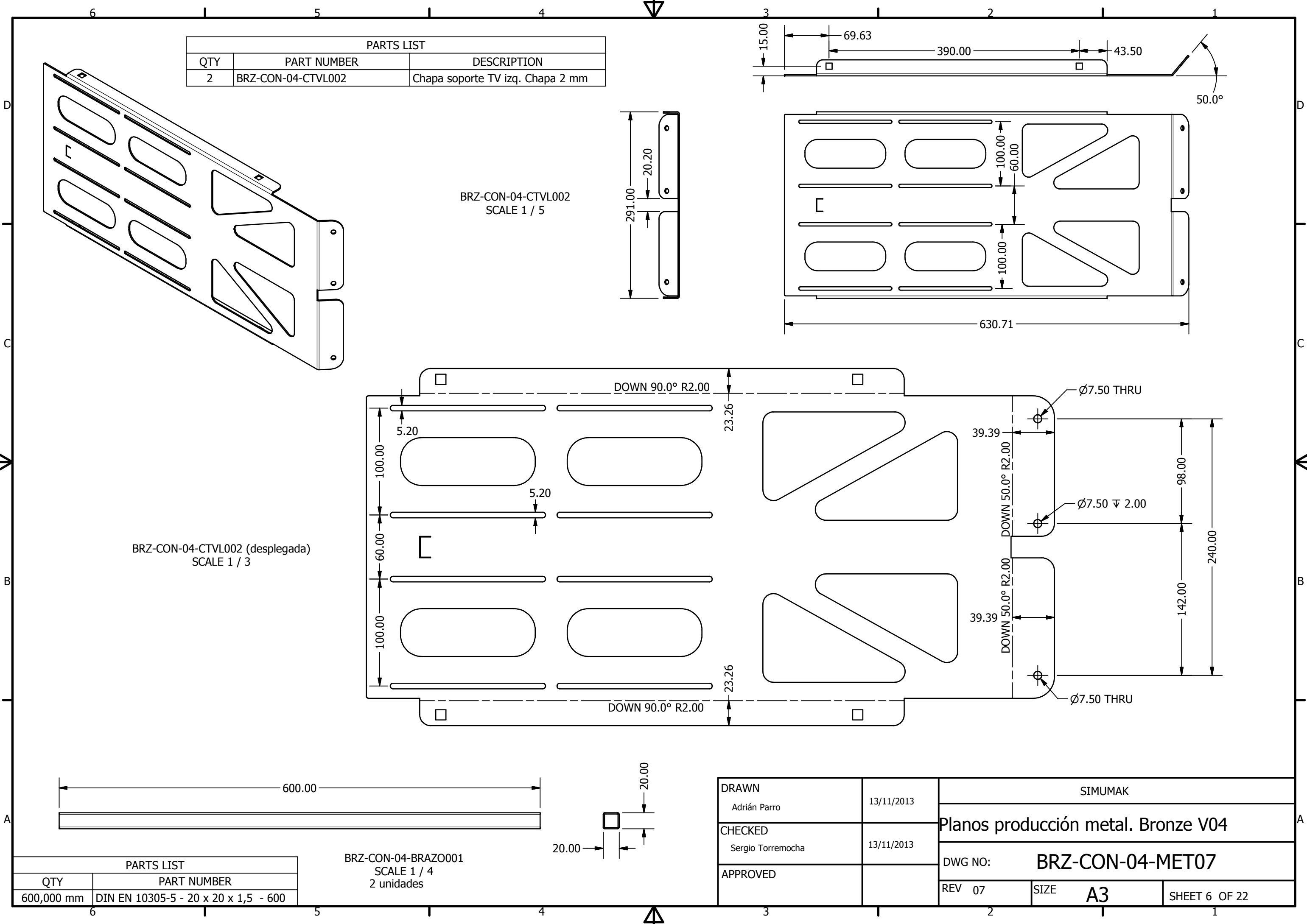
DETAIL A
SCALE 1 / 2

NOTA: Marcas indicación del punto de soldadura del tubo.
Al soldar BRZ-CON-04-BRAZO001 sobre BRZ-CON-04-CTVL002, el tubo debe tapar las marcas.

BRZ-CON-04-CTVLTS002
SCALE 1 / 4
CONJUNTO SOLDADO
2 unidades
BRZ-CON-04-CTVLTS002 ID Ref: 1203

Acabado negro satinado liso

DRAWN Adrián Parro	13/11/2013	SIMUMAK		
		Planos producción metal. Bronze V04		
CHECKED Sergio Torremocha	13/11/2013	DWG NO: BRZ-CON-04-MET07		
APPROVED		REV 07	SIZE A3	SHEET 5 OF 22



PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
2	BRZ-CON-04-CTVL002	Chapa soporte TV izq. Chapa 2 mm

BRZ-CON-04-CTVL002
SCALE 1 / 5

BRZ-CON-04-CTVL002 (desplegada)
SCALE 1 / 3

BRZ-CON-04-BRAZO001
SCALE 1 / 4
2 unidades

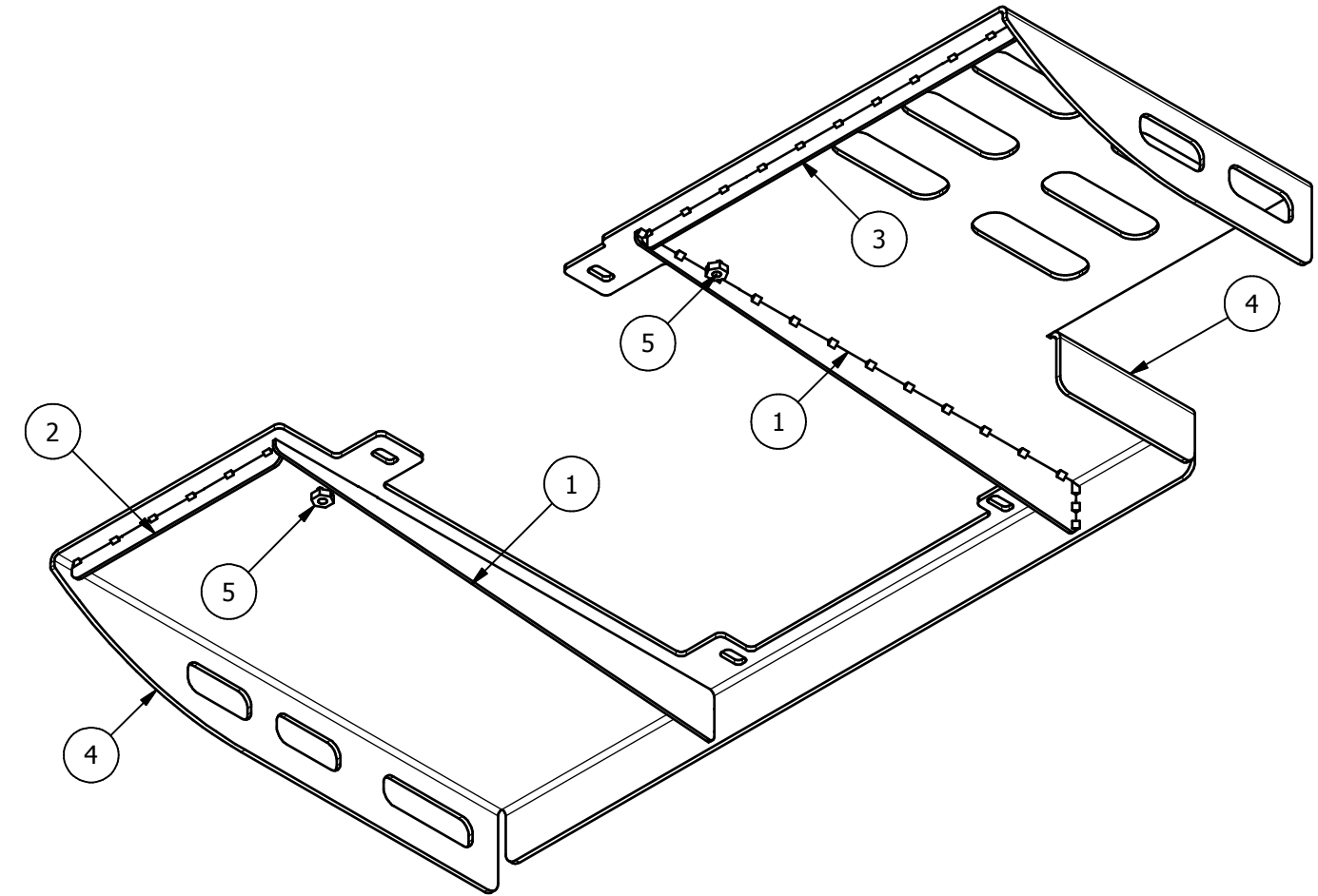
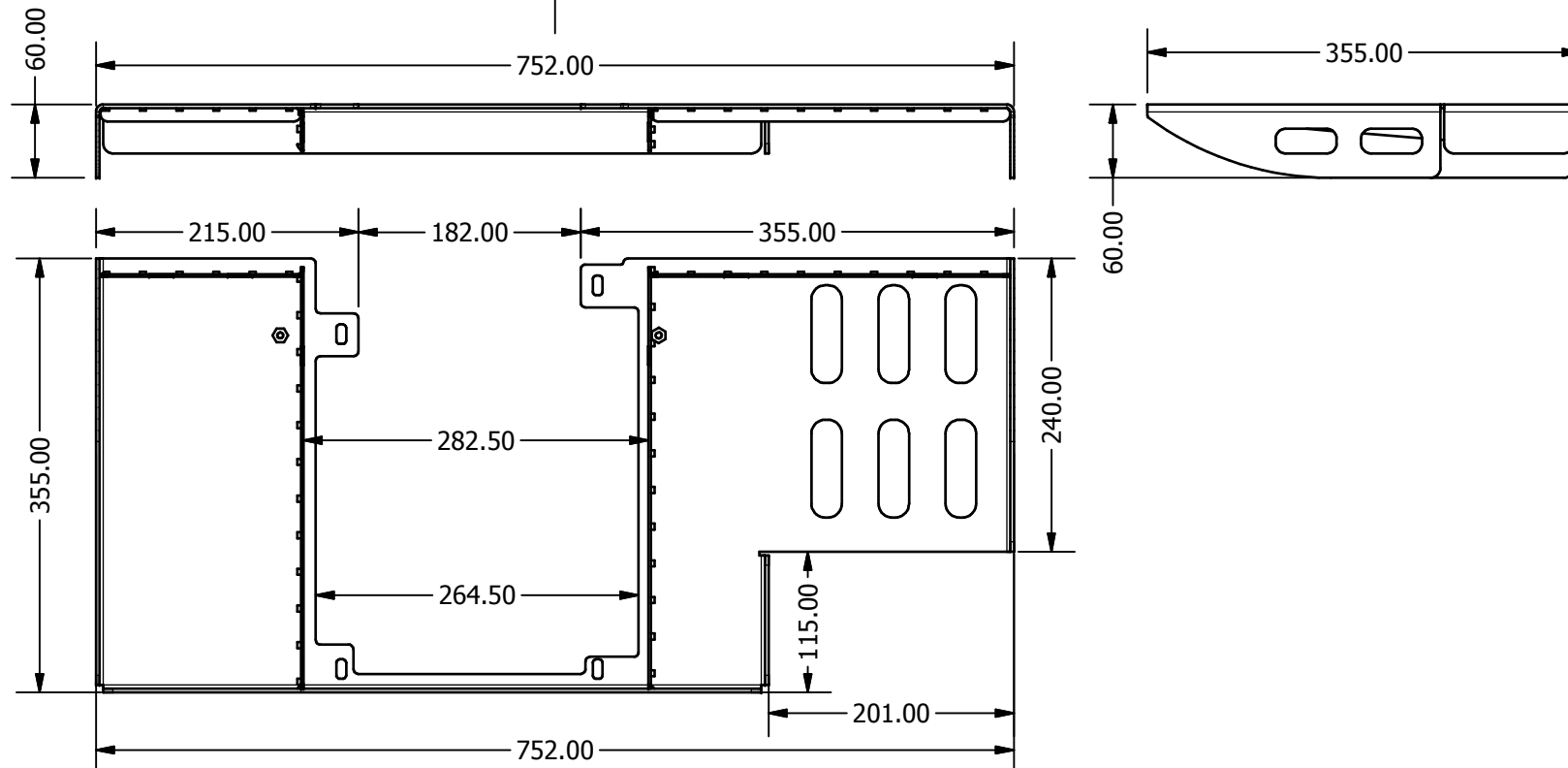
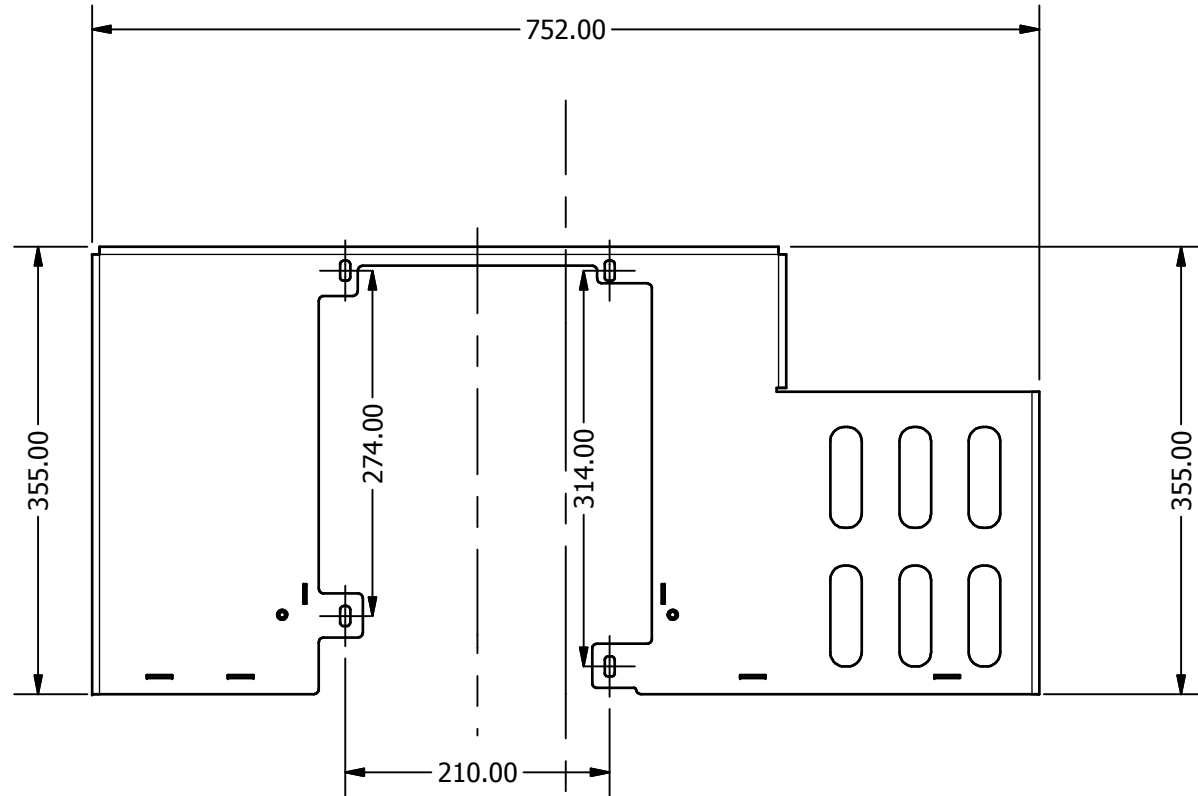
PARTS LIST	
QTY	PART NUMBER
600,000 mm	DIN EN 10305-5 - 20 x 20 x 1,5 - 600

DRAWN Adrián Parro	13/11/2013	SIMUMAK	
		Planos producción metal. Bronze V04	
CHECKED Sergio Torremocha	13/11/2013	DWG NO: BRZ-CON-04-MET07	
APPROVED		REV 07	SIZE A3
		SHEET 6 OF 22	

SOPORTE DE COLUMNA DE DIRECCIÓN y DISPLAY

CONJUNTO SOLDADO 1 unidad

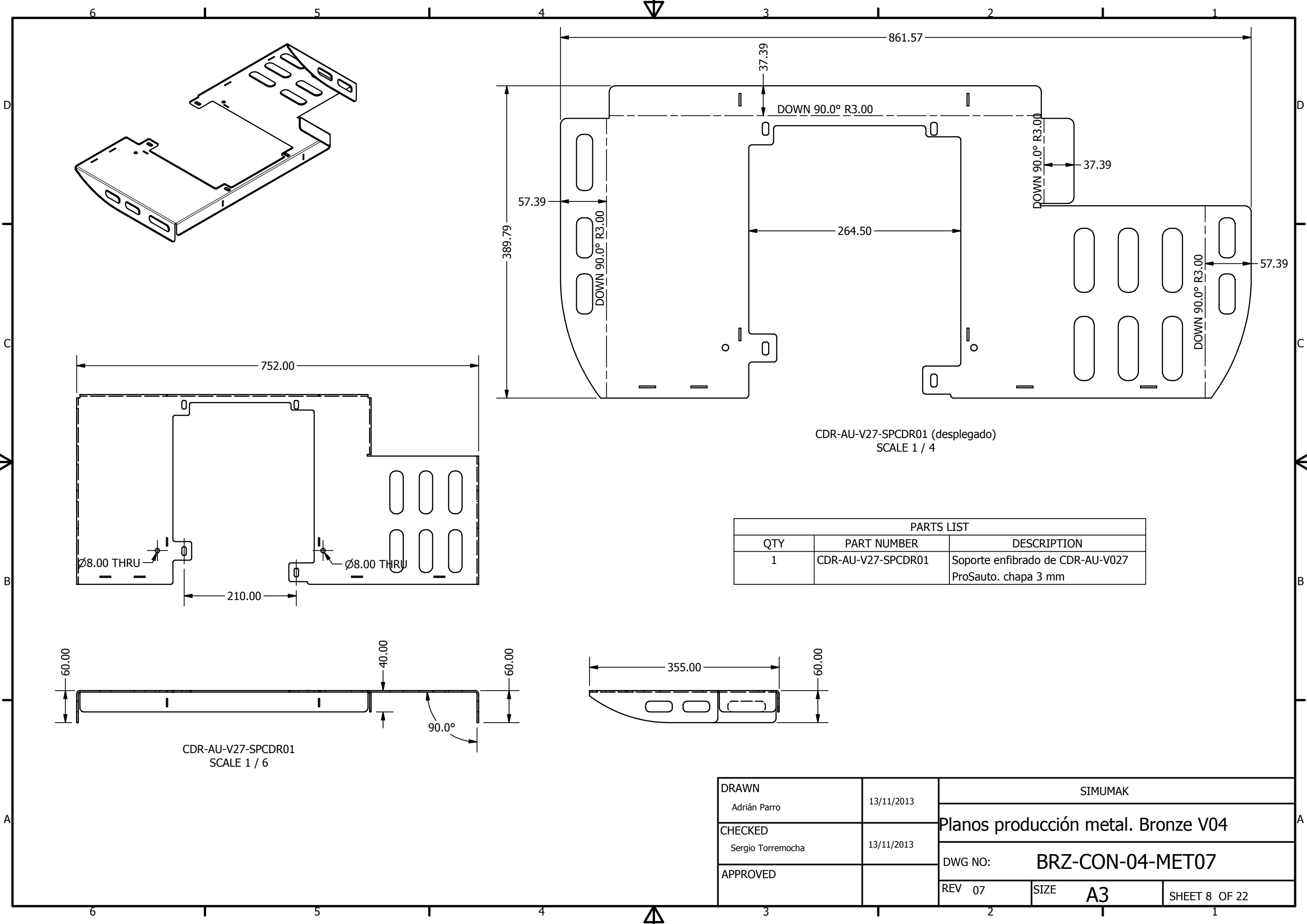
CDR-AU-V27-SOPCDR01 ID Ref: 1207
SCALE 1 / 6



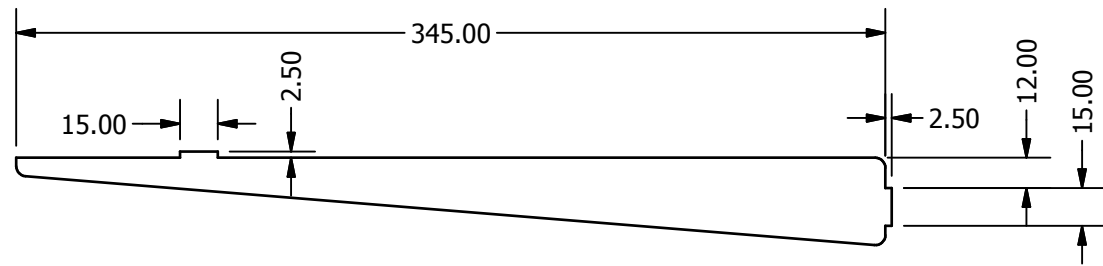
Acabado pintado negro satinado liso

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	CDR-AU-V025-REFSPF001	Cartela rigidizadora soporte columna de dirección. Chapa 2 mm
2	1	CDR-AU-V27-CASP01	Cartela rigidizadora izq. Espesor 2 mm
3	1	CDR-AU-V27-CASPL01	Cartela rigidizadora derecha. Espesor 2 mm
4	1	CDR-AU-V27-SPCDR01	Soporte enfibrado de CDR-AU-V027 ProSauto. chapa 3 mm
5	2	DIN929 M6	Tuerca hexagonal para soldar

DRAWN Adrián Parro	13/11/2013	SIMUMAK	
		Planos producción metal. Bronze V04	
CHECKED Sergio Torremocha	13/11/2013	DWG NO: BRZ-CON-04-MET07	
APPROVED		REV 07	SIZE A3
		SHEET 7 OF 22	

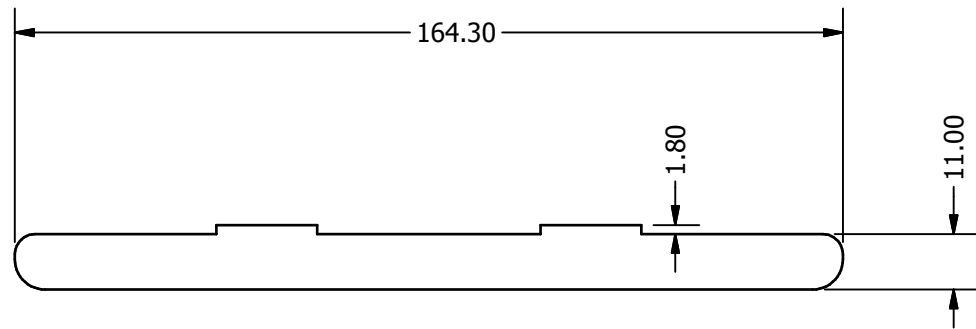


DRAWN Adrián Parro	13/11/2013	SIMUMAK		
		Planos producción metal. Bronze V04		
CHECKED Sergio Torremocha	13/11/2013	DWG NO: BRZ-CON-04-MET07		
APPROVED		REV 07	SIZE A3	SHEET 8 OF 22



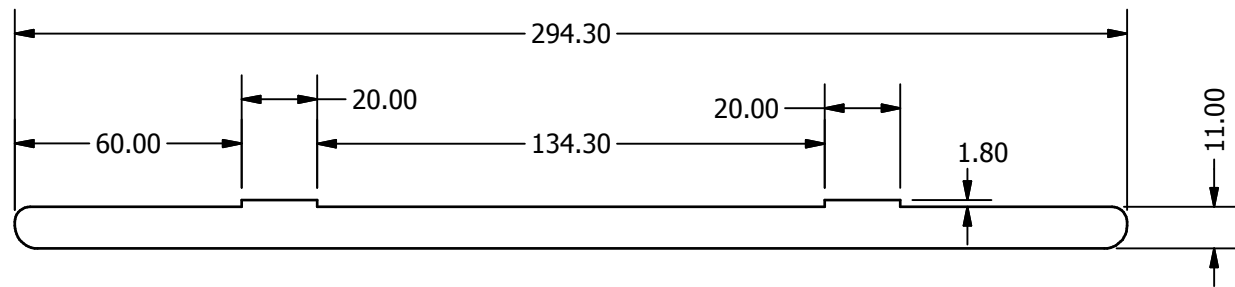
CDR-AU-V025-REFSPF001
SCALE 1 / 3

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
2	CDR-AU-V025-REFSPF001	Cartela rigidizadora soporte columna de dirección. Chapa 2 mm



CDR-AU-V27-CASP01
SCALE 2 / 3

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
1	CDR-AU-V27-CASP01	Cartela rigidizadora izq. Espesor 2 mm

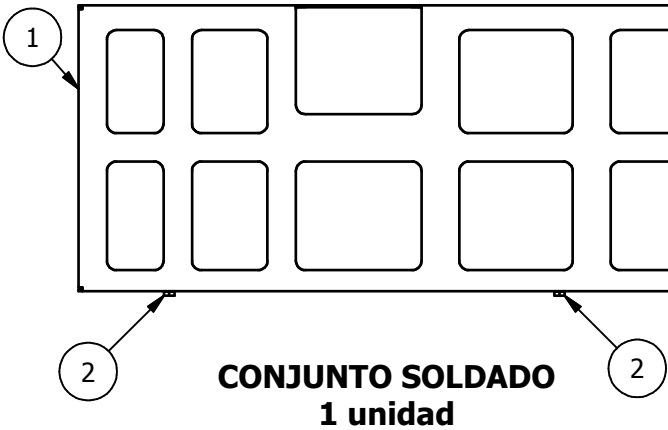
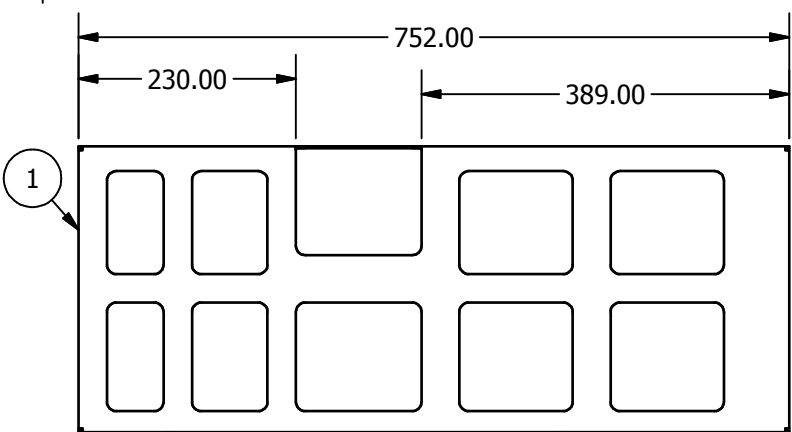
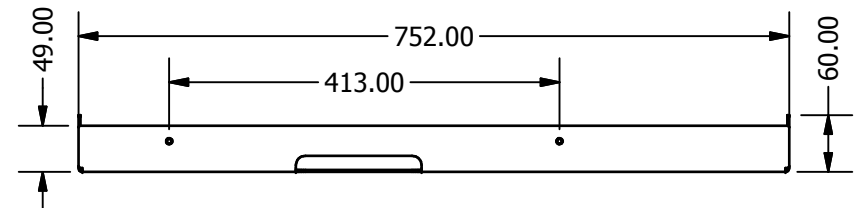


CDR-AU-V27-CASPL01
SCALE 1 / 2

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
1	CDR-AU-V27-CASPL01	Cartela rigidizadora derecha. Espesor 2 mm

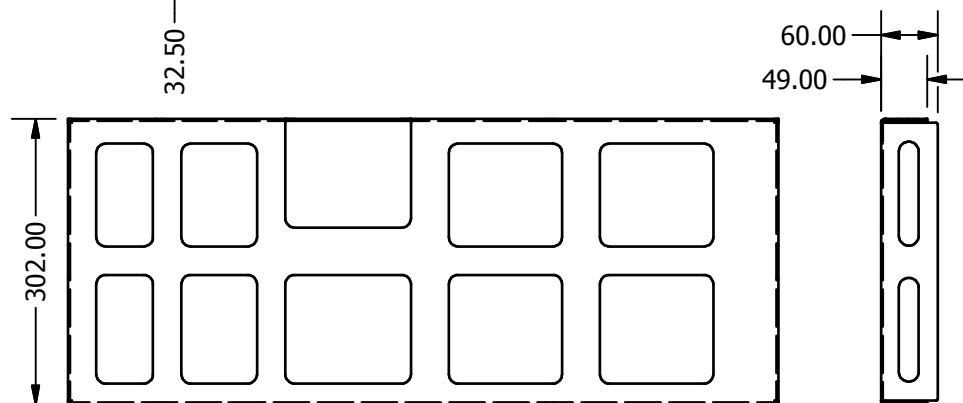
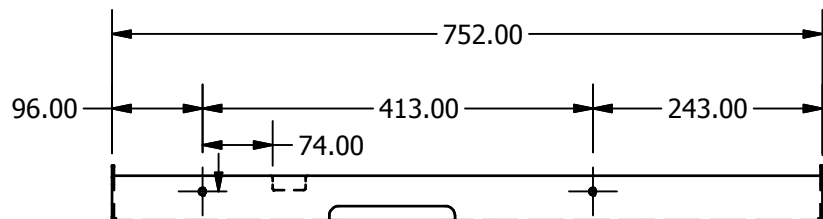
DRAWN	13/11/2013	SIMUMAK		
Adrián Parro		Planos producción metal. Bronze V04		
CHECKED	13/11/2013			
Sergio Torremocha		REV 07	SIZE A3	SHEET 9 OF 22
APPROVED				

SOPORTE DE PEDALES



CONJUNTO SOLDADO
1 unidad

P-EBTC-V004-SOPFIS002 ID Ref: 847
SCALE 1 / 8

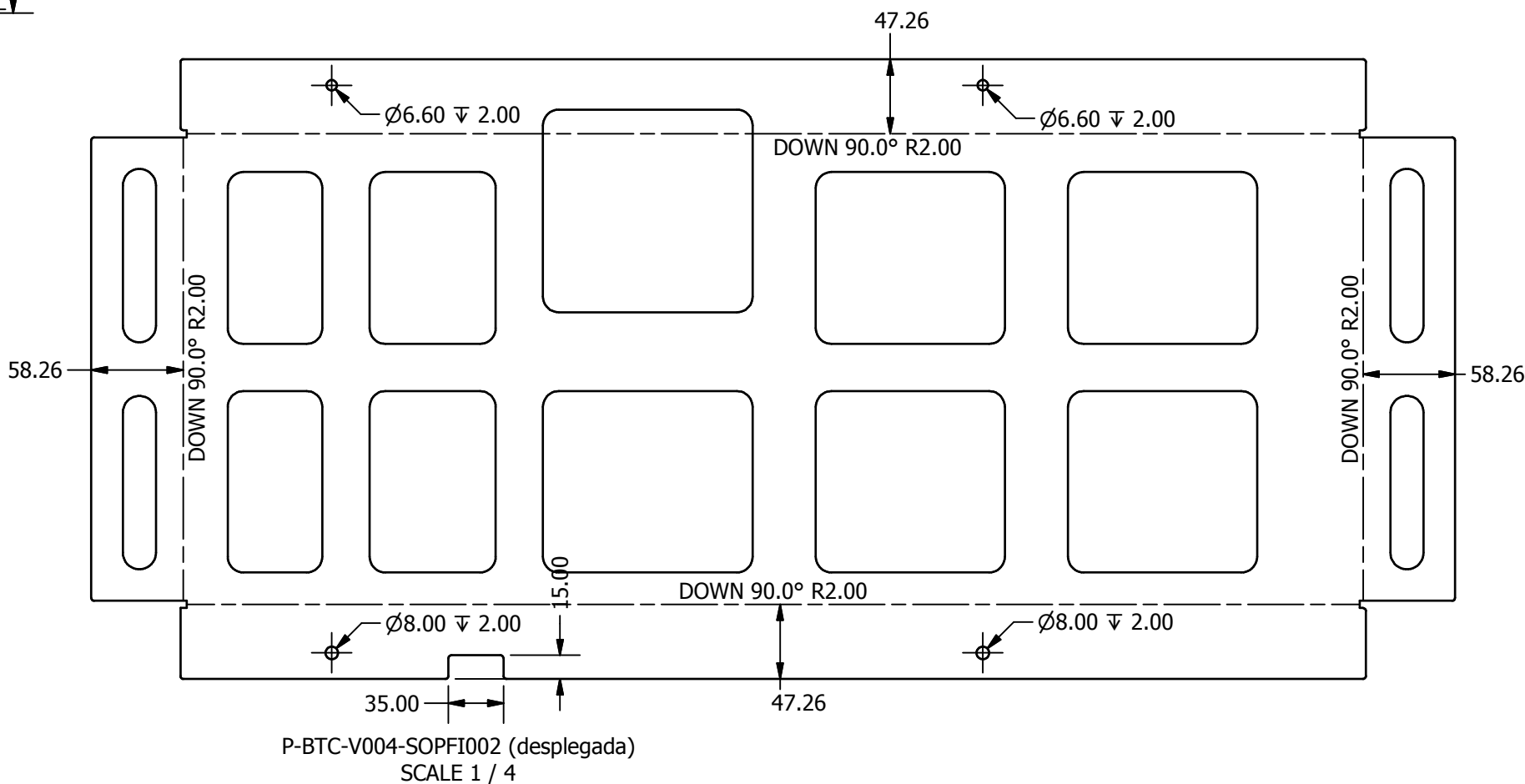
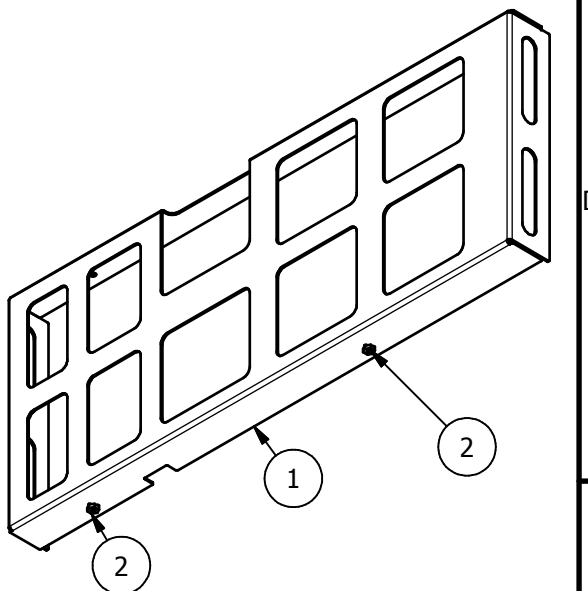


P-BTC-V004-SOPFI002
SCALE 1 / 8

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
1	P-BTC-V004-SOPFI002	Soporte pedales enfibrado. Chapa 2 mm

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	P-BTC-V004-SOPFI002	Soporte pedales enfibrado. Chapa 2 mm
2	2	DIN929 M6	Tuerca hexagonal para soldar

NOTA: Si se monta tuerca remachable en vez de soldada la distancia de 288.00 menos el tamaño de la valona de la tuerca, debe permitir montar el conjunto de pedales P-EBTC-05-SSP001 con holgura suficiente.

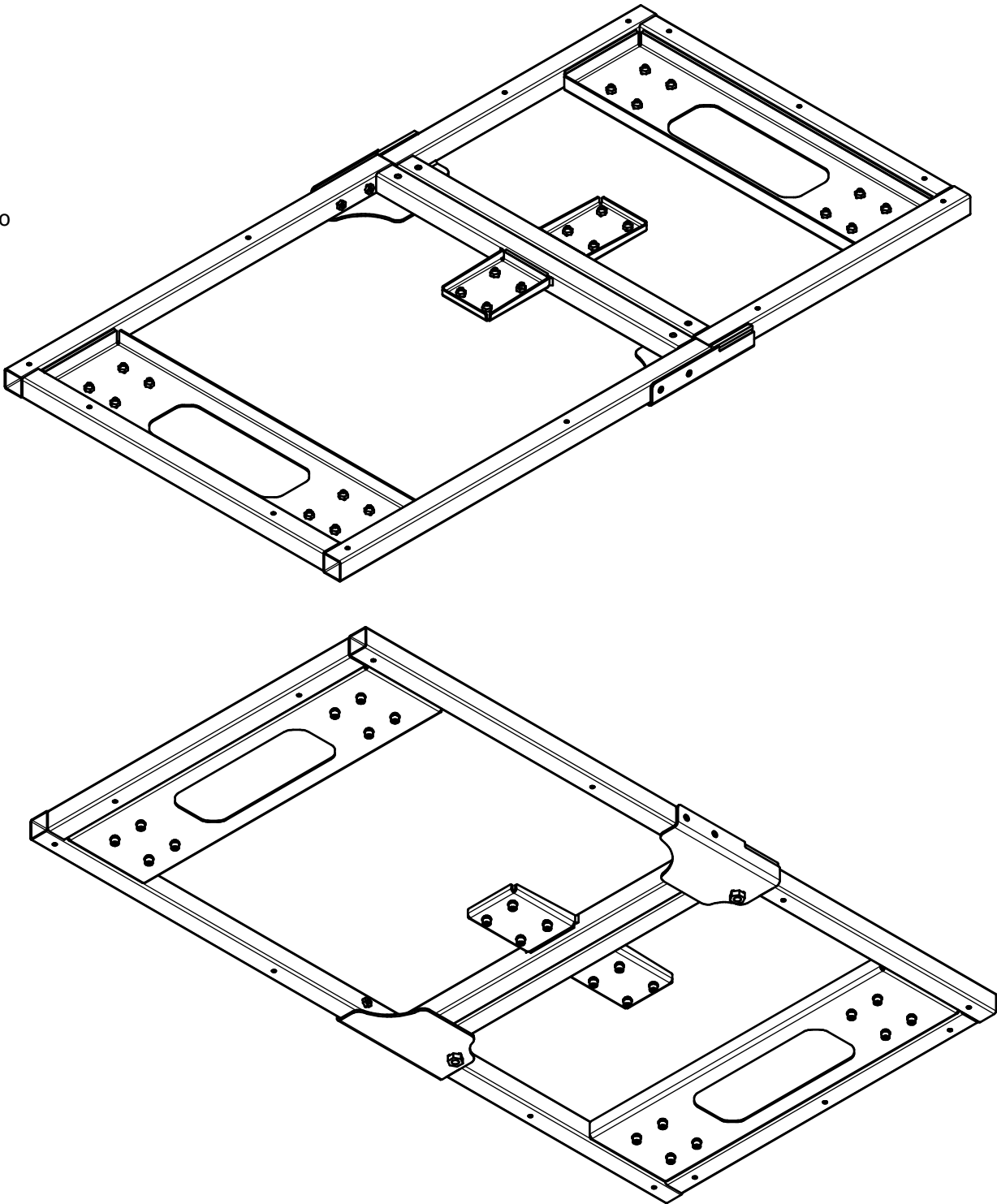
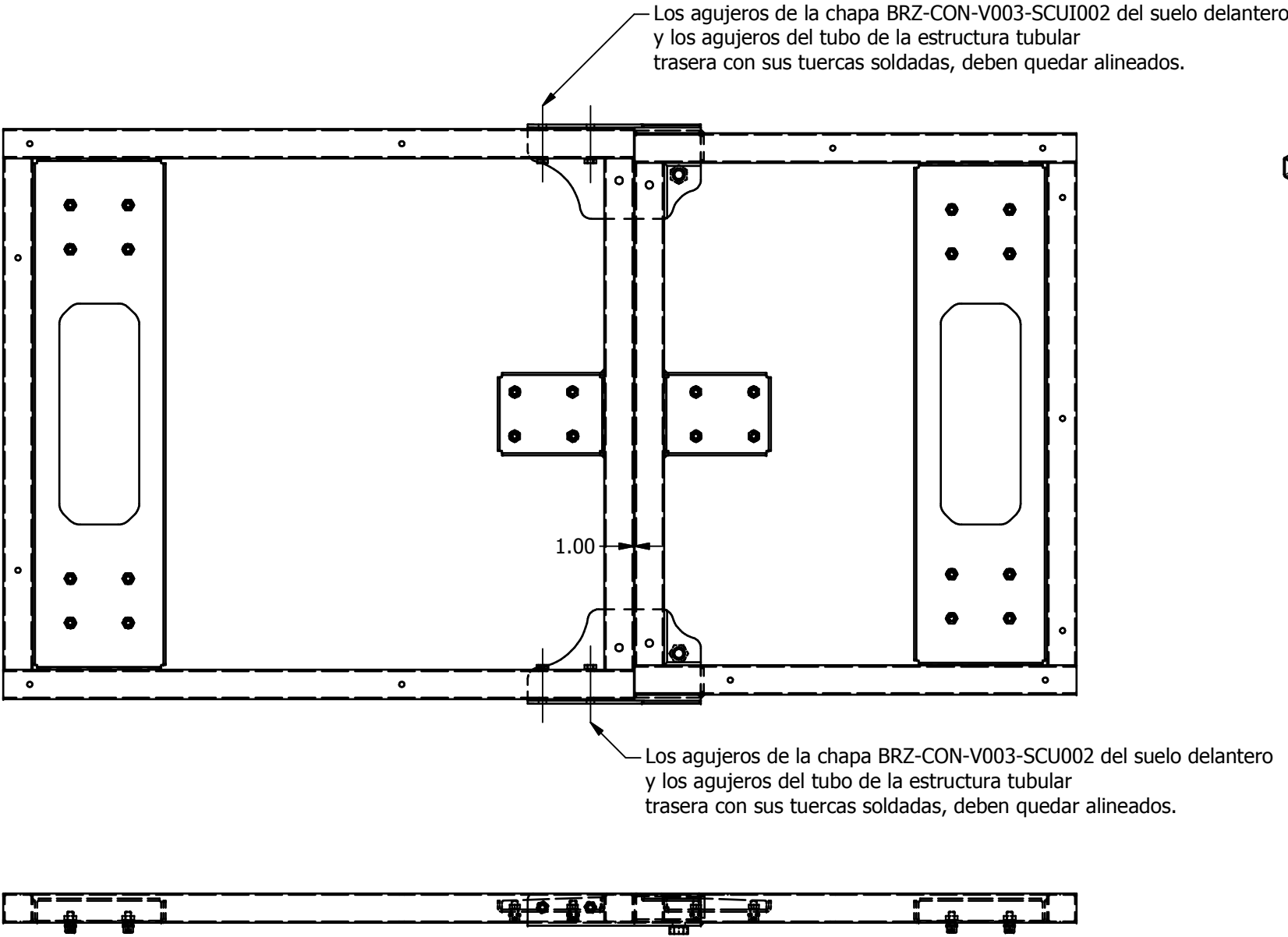


P-BTC-V004-SOPFI002 (desplegada)
SCALE 1 / 4

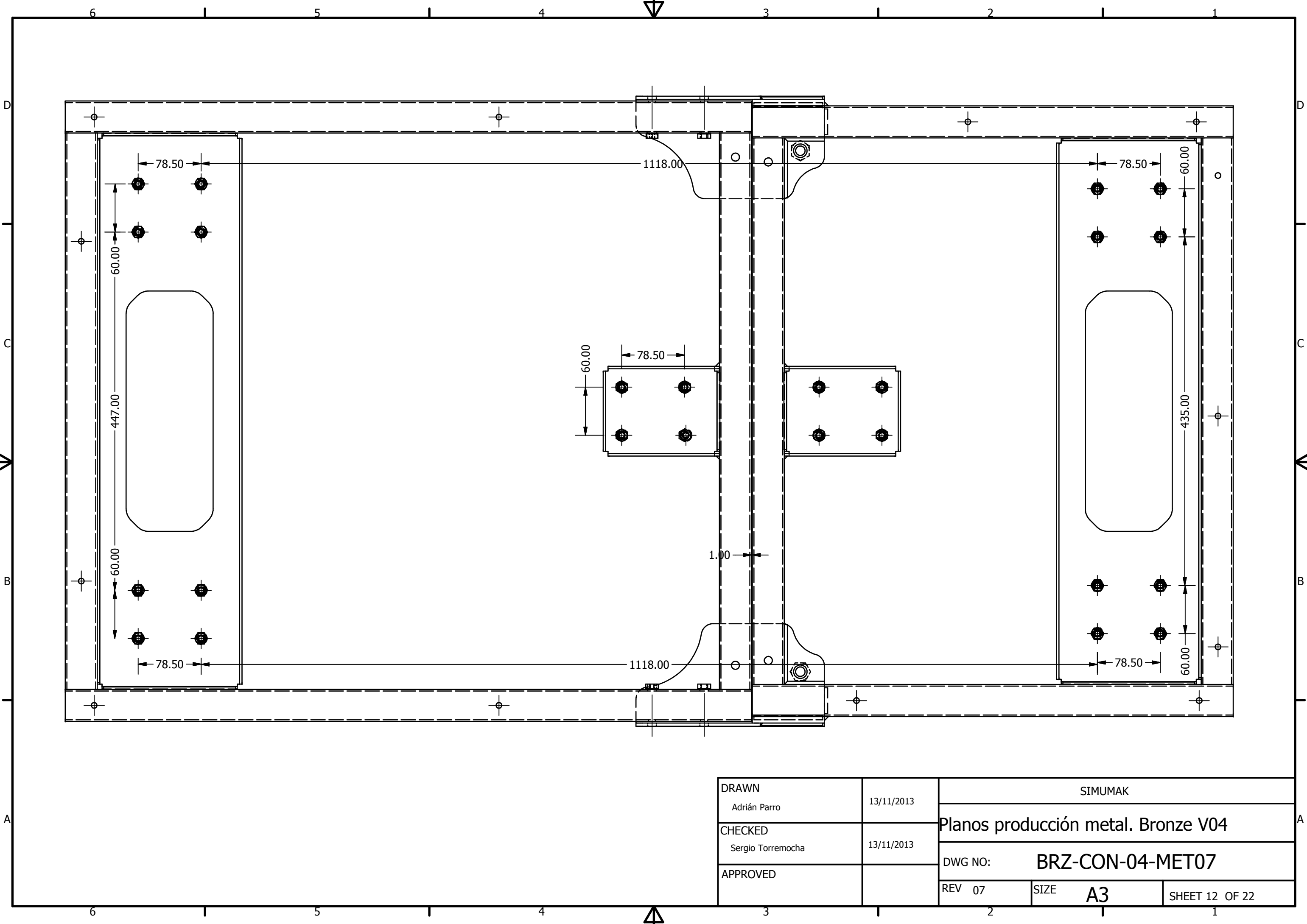
Acabado cincado amarillo trivalente

DRAWN Adrián Parro	13/11/2013	SIMUMAK		
		Planos producción metal. Bronze V04		
CHECKED Sergio Torremocha	13/11/2013	DWG NO: BRZ-CON-04-MET07		
		REV 07	SIZE A3	SHEET 10 OF 22
APPROVED				

ESTRUCTURA TUBULAR DEL SUELO

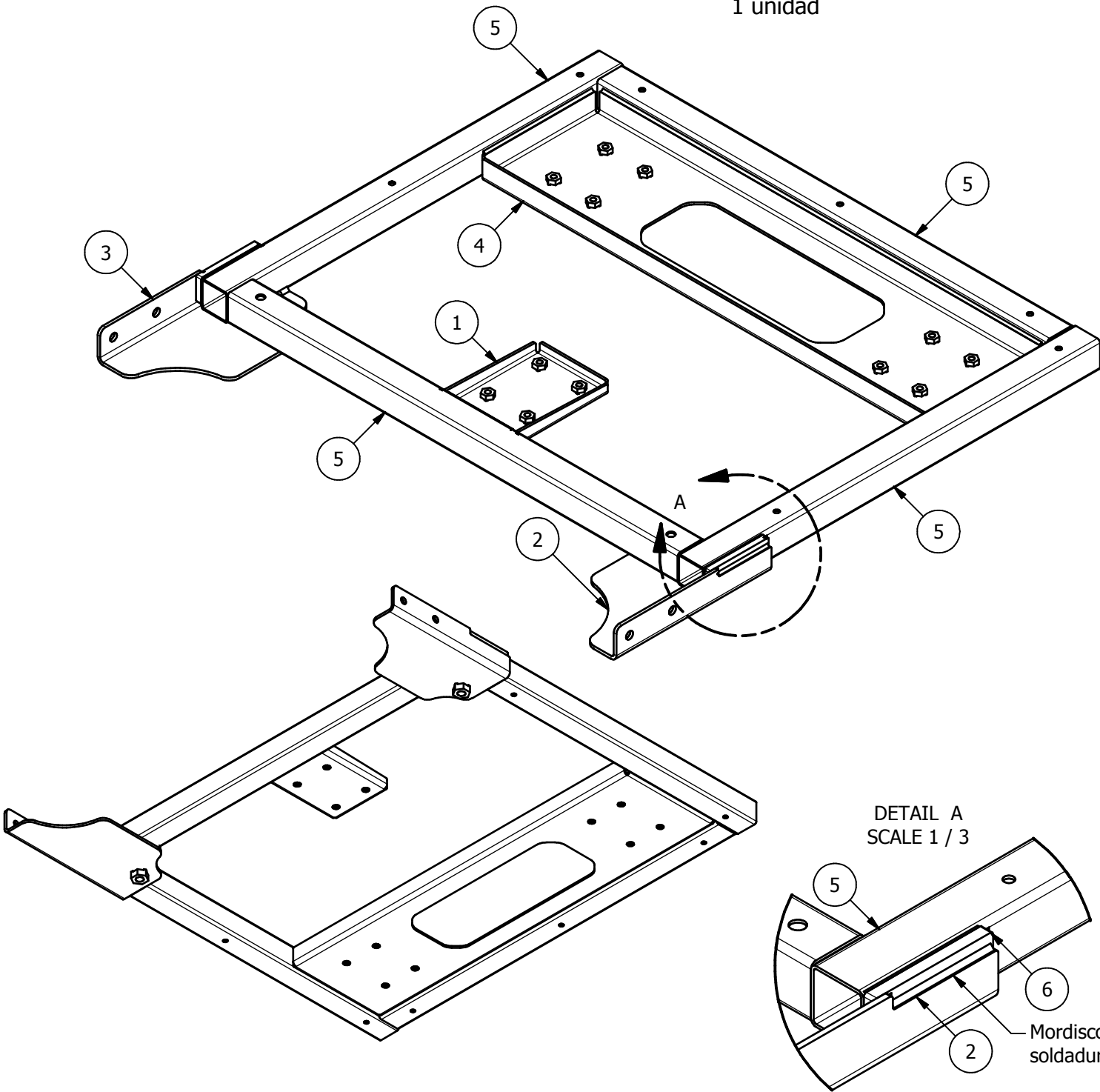


DRAWN Adrián Parro	13/11/2013	SIMUMAK		
		Planos producción metal. Bronze V04		
CHECKED Sergio Torremocha	13/11/2013	DWG NO: BRZ-CON-04-MET07		
APPROVED		REV 07	SIZE A3	SHEET 11 OF 22

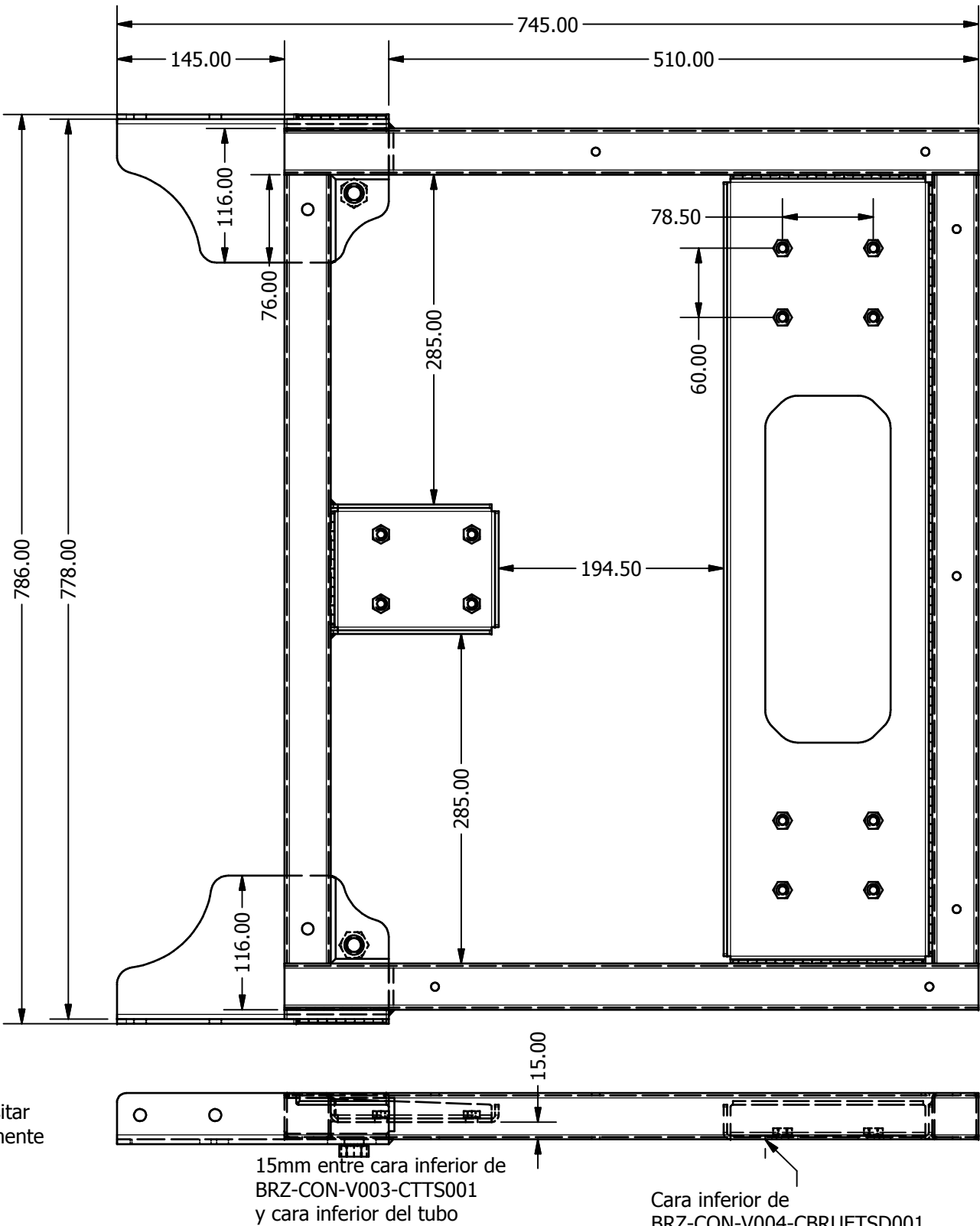


CONJUNTO SOLDADO SUELO DELANTERO

ID REF: 1204
1 unidad



BRZ-CON-V004-ESUED002 ID Ref: 1204
SCALE 1:5



PARTS LIST

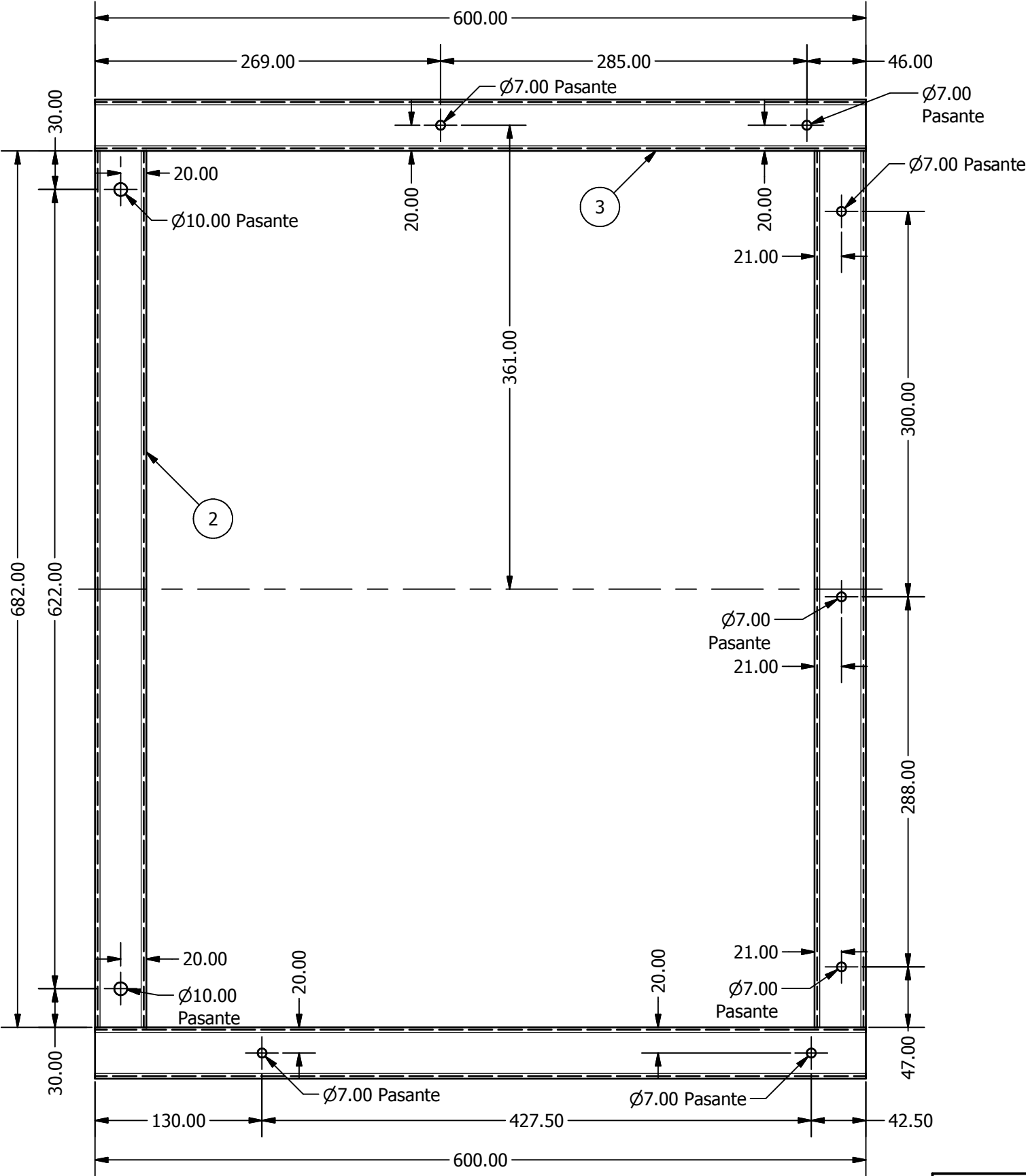
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BRZ-CON-V003-CTTS001	Conjunto soldado soporte rueda interior
2	1	BRZ-CON-V003-SCU002	Soldadura Derecha Unión Estructura
3	1	BRZ-CON-V003-SCUI002	Soldadura Unión Estructura Izquierda
4	1	BRZ-CON-V004-CBRUETSD001	Conjunto soldado soporte ruedas exteriores
5	1	BRZ-CON-V004-ED002	Estructura tubular suelo delantero
6	2	BRZ-CON-V004-EXTD001	Extensor estructura tubular suelo delantero. Espesor 8 mm

Acabado cincado amarillo trivalente

DRAWN Adrián Parro	13/11/2013	SIMUMAK	
CHECKED Sergio Torremocha	13/11/2013	Planos producción metal. Bronze V04	
APPROVED		DWG NO: BRZ-CON-04-MET07	
		REV 07	SIZE A3 SHEET 13 OF 22

ESTRUCTURA TUBULAR SUELO DELANTERO

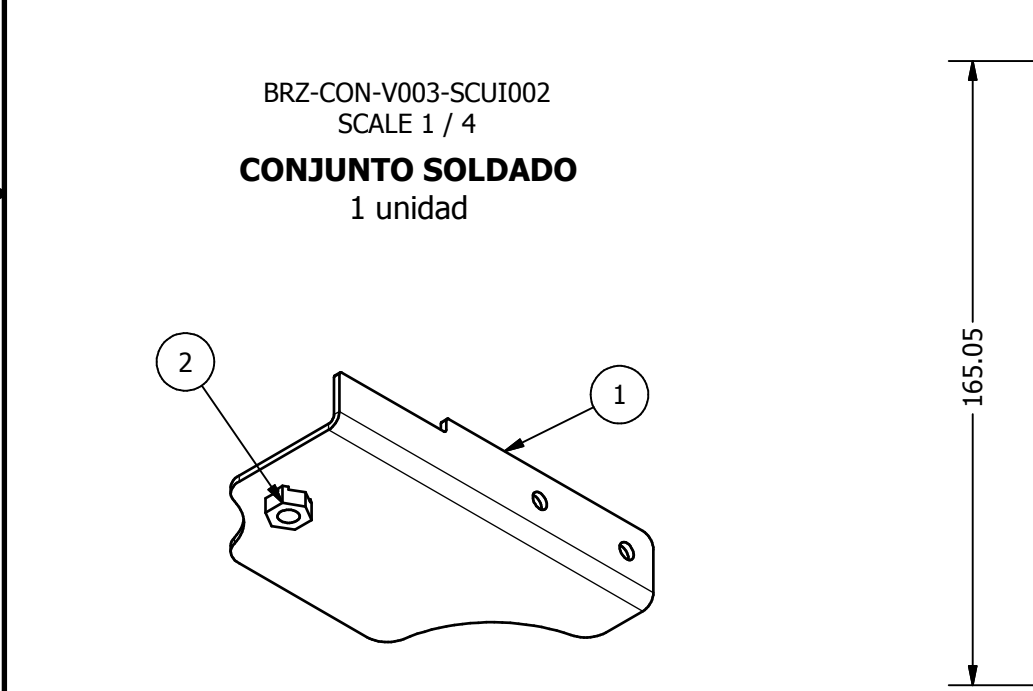
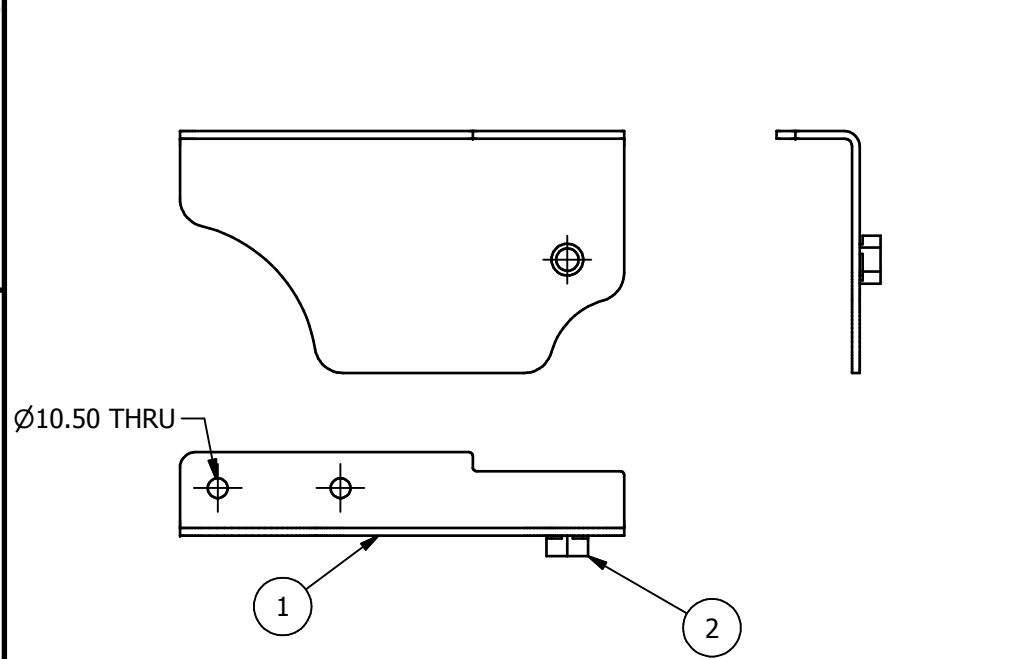
BRZ-CON-V004-ED02 ID Ref: 1204
SCALE 1:4



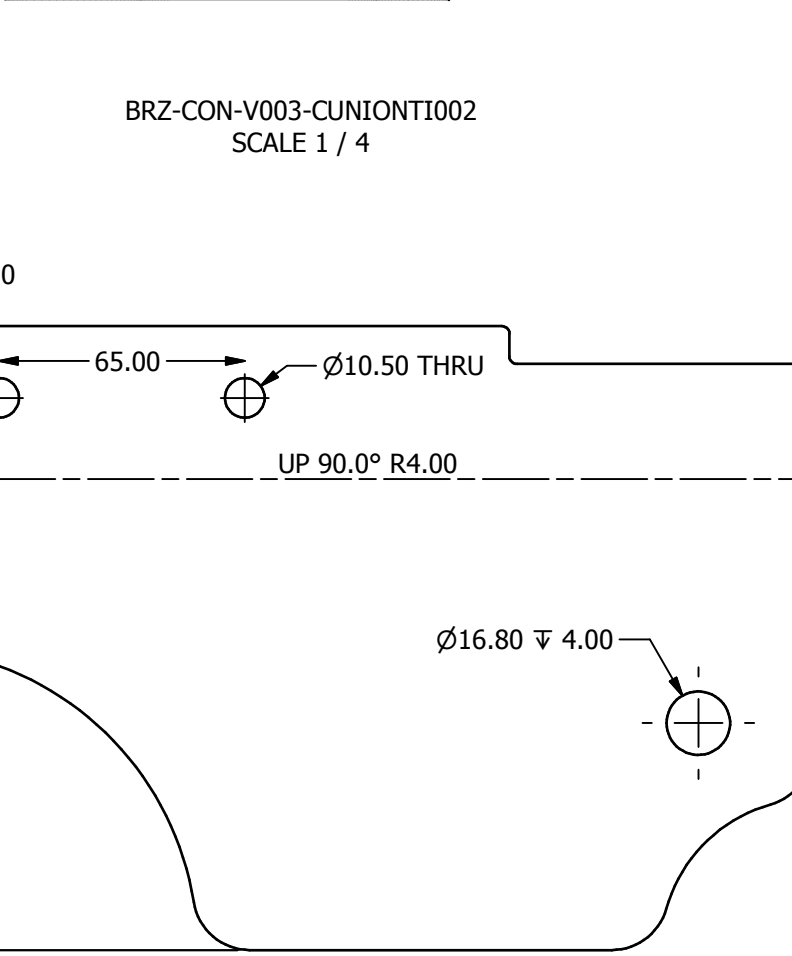
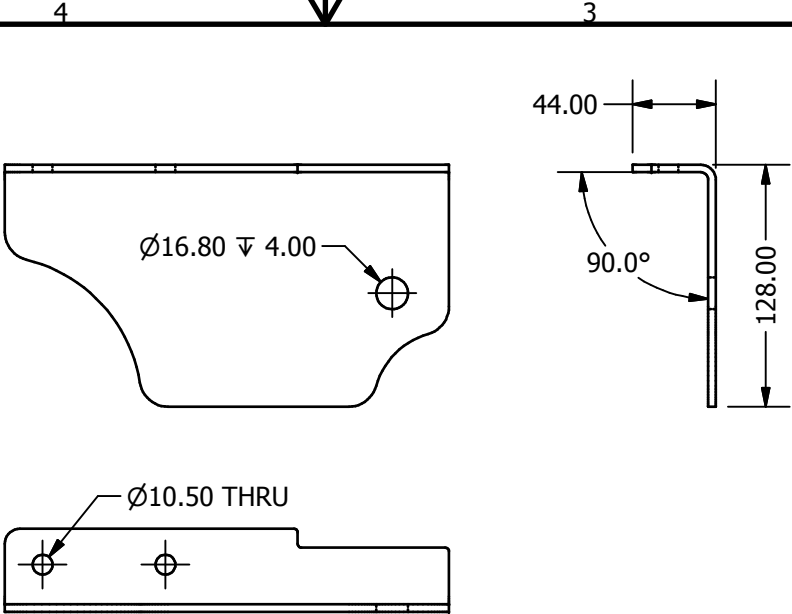
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
2	1364,000 mm	ISO 4019 - 40x40x2 - 682	Structural steels - Cold-formed, welded, structural hollow sections
3	1200,000 mm	ISO 4019 - 40x40x2 - 600	Structural steels - Cold-formed, welded, structural hollow sections

DRAWN Adrián Parro	13/11/2013	SIMUMAK	
		Planos producción metal. Bronze V04	
CHECKED Sergio Torremocha	13/11/2013	DWG NO: BRZ-CON-04-MET07	
		REV 07	SIZE A3
APPROVED		SHEET 14 OF 22	

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BRZ-CON-V003-CUNIONTI002	Chapa Unión Estructura Izquierda, espesor 4 mm
2	1	DIN929 M14	Tuerca hexagonal para soldar

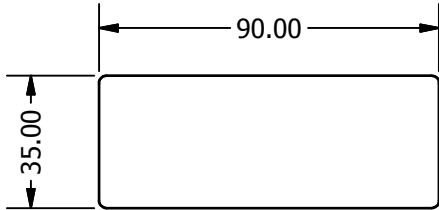


PARTS LIST			
QTY	PART NUMBER	DESCRIPTION	
1	BRZ-CON-V003-CUNIONTI002	Chapa Unión Estructura Izquierda, espesor 4 mm	



PARTS LIST			
QTY	PART NUMBER	DESCRIPTION	
1	BRZ-CON-V003-CUNIONTI002	Chapa Unión Estructura Izquierda, espesor 4 mm	

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
2	BRZ-CON-V004-EXTD001	Extensor estructura tubular suelo delantero. Espesor 8 mm



DRAWN		13/11/2013		SIMUMAK	
CHECKED		13/11/2013		Planos producción metal. Bronze V04	
APPROVED				DWG NO: BRZ-CON-04-MET07	
REV 07		SIZE A3		SHEET 15 OF 22	

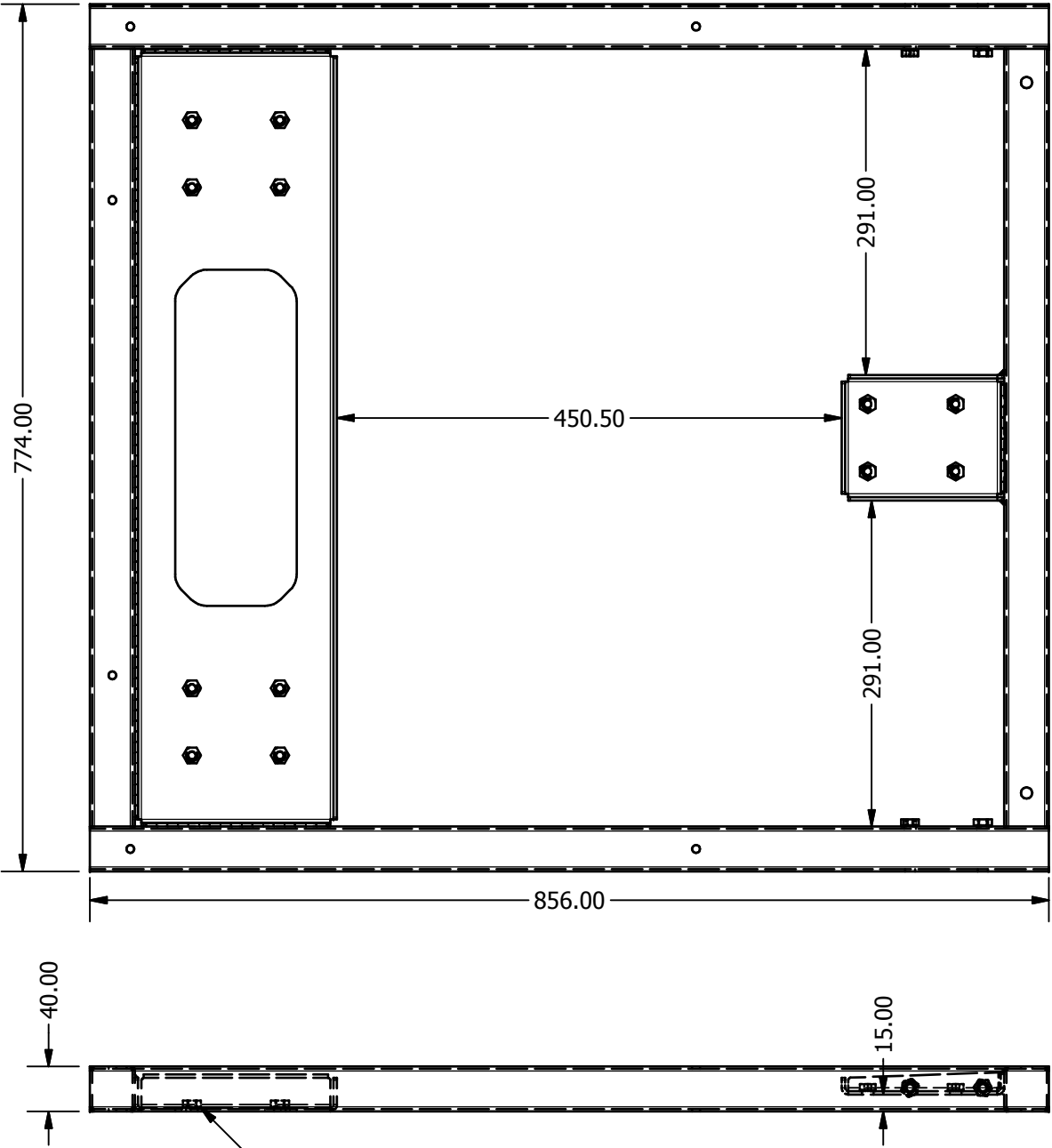
CONJUNTO SOLDADO SUELO TRASERO

ID Ref: 1205

1 unidad

BRZ-CON-V004-ESUET002 ID Ref: 1205

SCALE 1:6

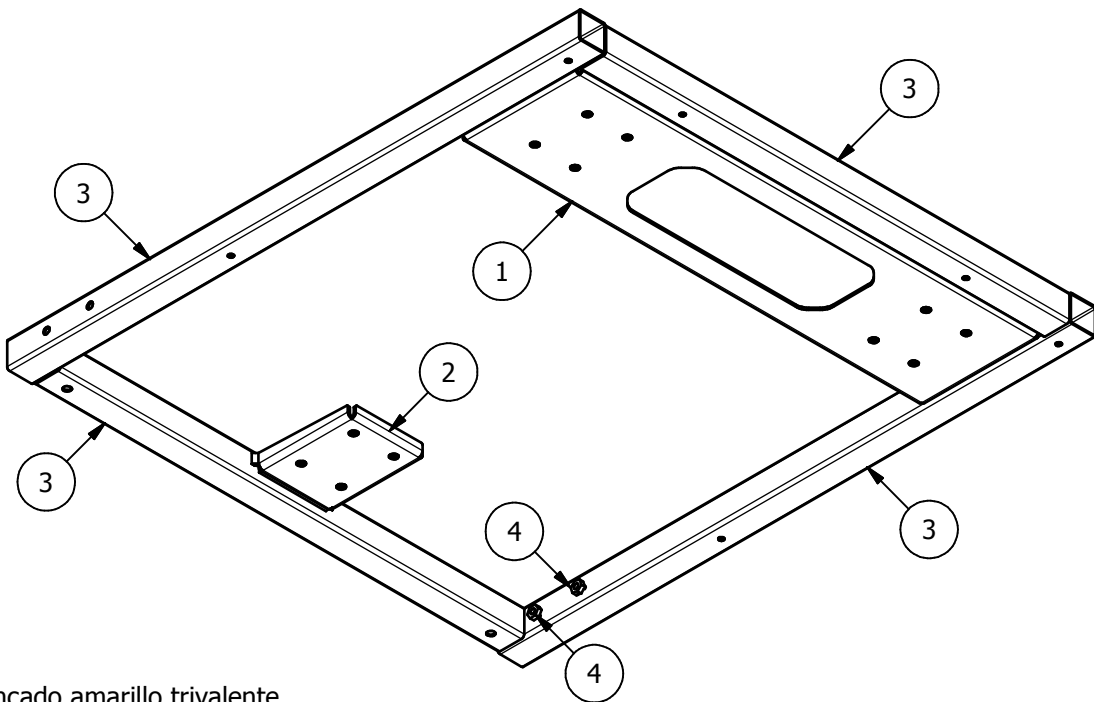
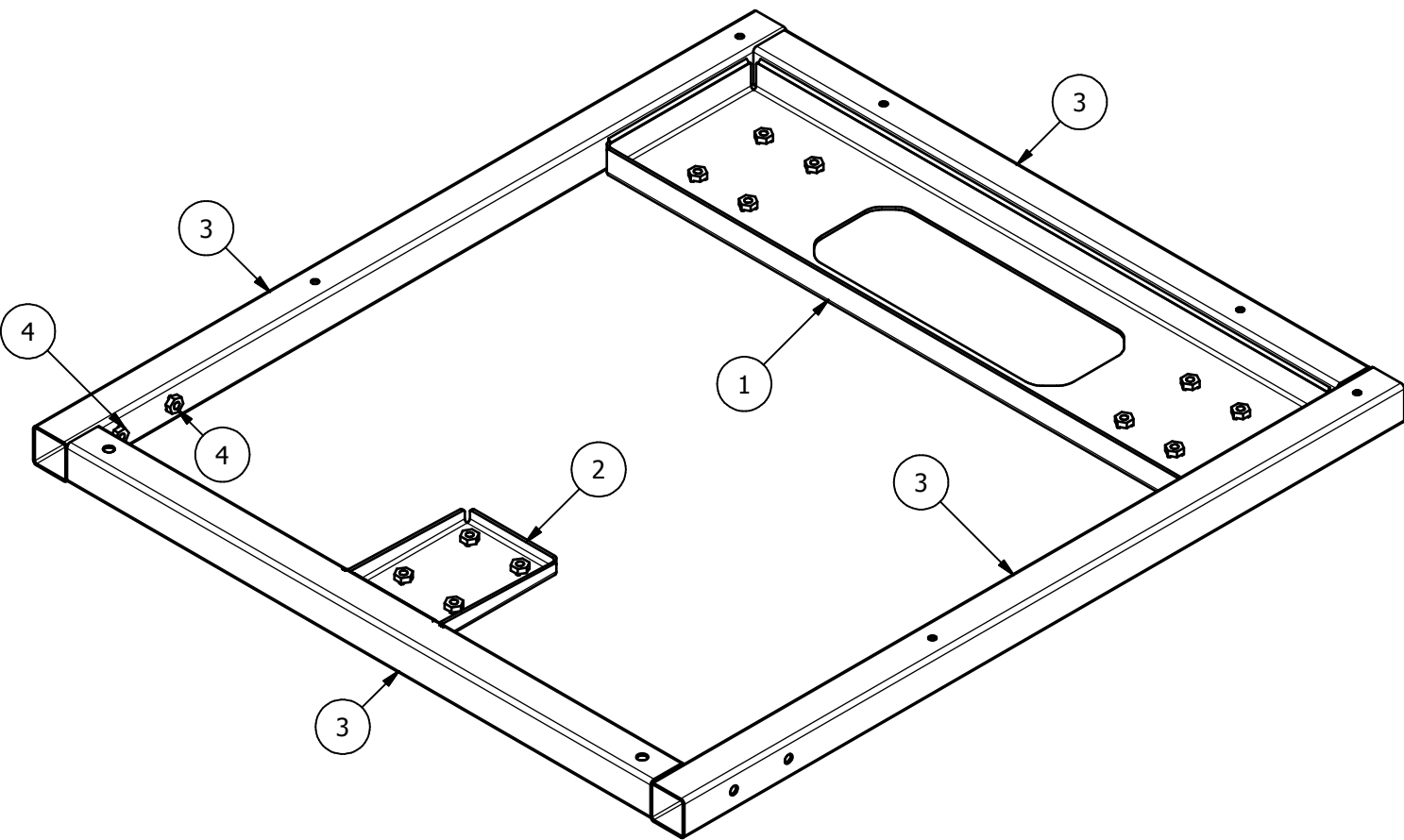


Cara inferior de
BRZ-CON-V003-CBRUETS001
soldada a ras con la
cara inferior del tubo

15mm entre cara inferior de
BRZ-CON-V003-CTTS001
y cara inferior del tubo

PARTS LIST

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BRZ-CON-V003-CBRUETS001	Conjunto soldado soporte ruedas exteriores
2	1	BRZ-CON-V003-CTTS001	Conjunto soldado soporte rueda interior
3	1	BRZ-CON-V004-ET002	Estructura tubular suelo trasero
4	4	DIN929 M8	Tuerca hexagonal para soldar

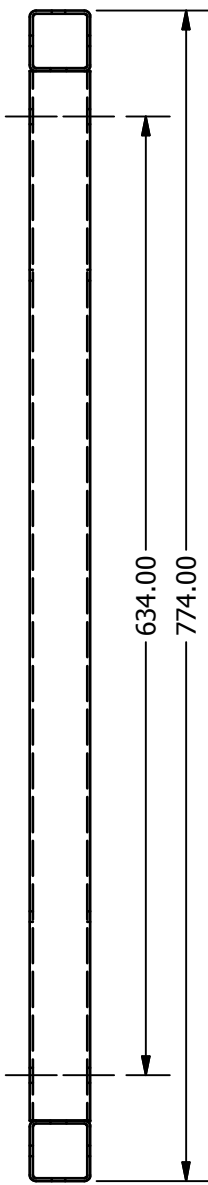
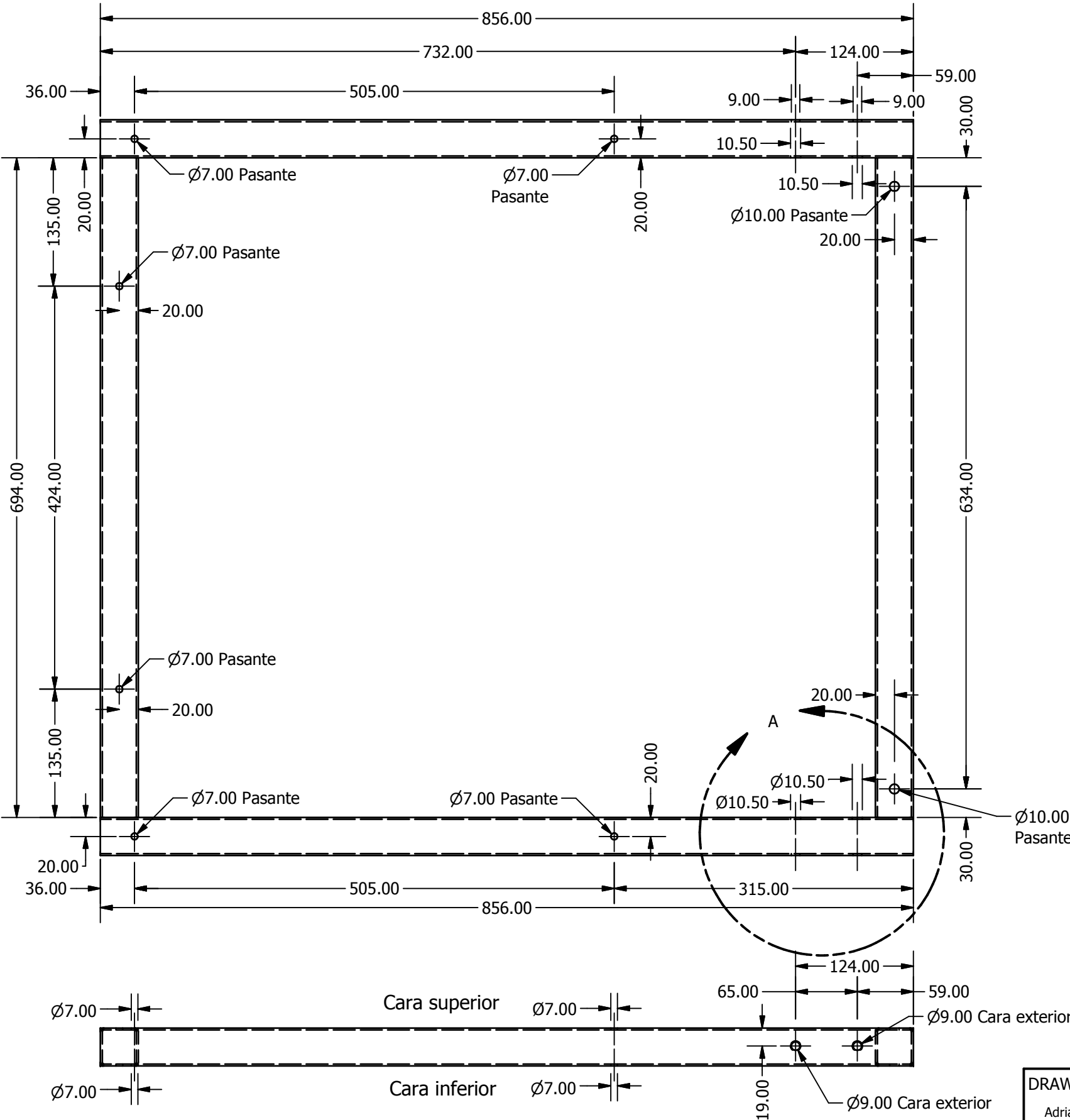


Acabado cincado amarillo trivalente

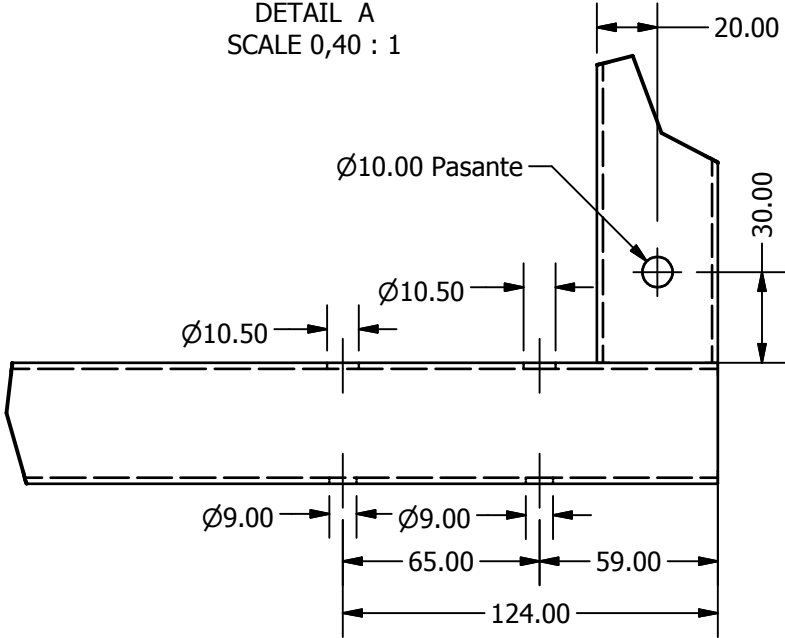
DRAWN Adrián Parro	13/11/2013	SIMUMAK	
CHECKED Sergio Torremocha	13/11/2013	Planos producción metal. Bronze V04	
APPROVED		DWG NO: BRZ-CON-04-MET07	
		REV 07	SIZE A3
			SHEET 17 OF 22

BRZ-CON-V004-ET002
SCALE 1:5

ESTRUCTURA TUBULAR SUELO
TRASERO



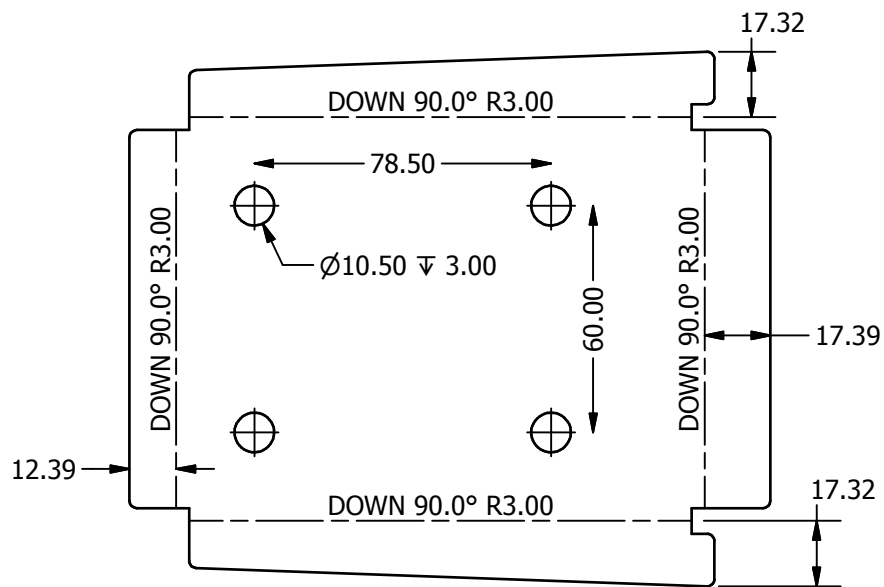
DETAIL A
SCALE 0,40 : 1



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1388,000 mm	ISO 4019 - 40x40x2 - 694	Structural steels - Cold-formed, welded, structural hollow sections
2	1712,000 mm	ISO 4019 - 40x40x2 - 856	Structural steels - Cold-formed, welded, structural hollow sections

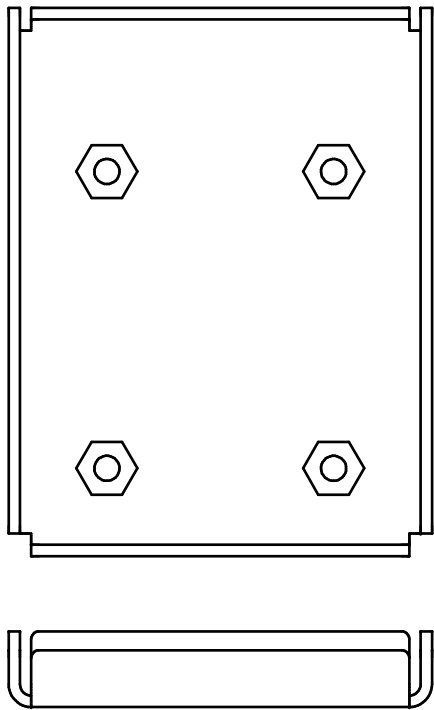
DRAWN		SIMUMAK		
Adrián Parro	13/11/2013	Planos producción metal. Bronze V04		
CHECKED				
Sergio Torremocha	13/11/2013	DWG NO: BRZ-CON-04-MET07		
APPROVED		REV 07	SIZE A3	SHEET 18 OF 22

SOPORTE DE RUEDAS CENTRAL



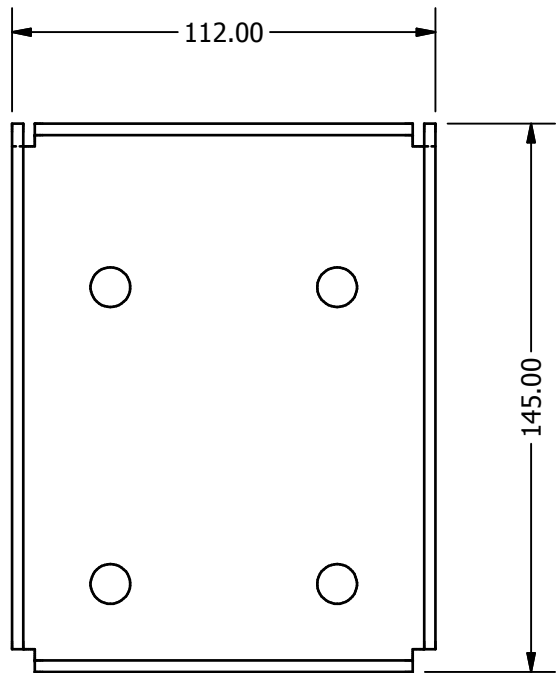
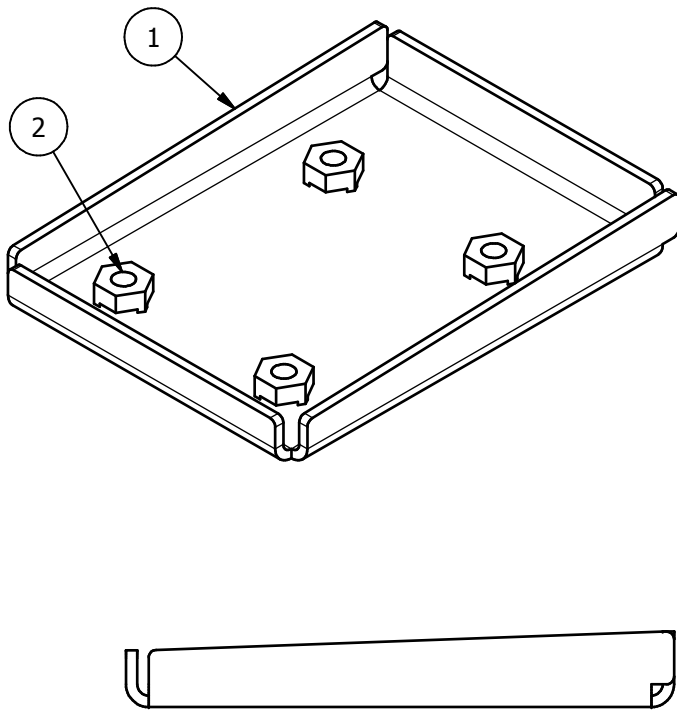
BRZ-CON-V003-CT001 (desplegada)
SCALE 1 : 2

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
2	BRZ-CON-V003-CT001	Chapa Soldada para Fijación Rueda sin Frenos, espesor 3 mm

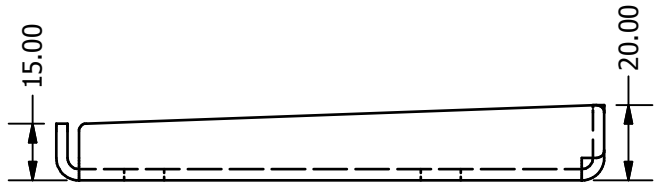


BRZ-CON-V003-CTTS001
SCALE 1 : 2

CONJUNTO SOLDADO
2 unidades



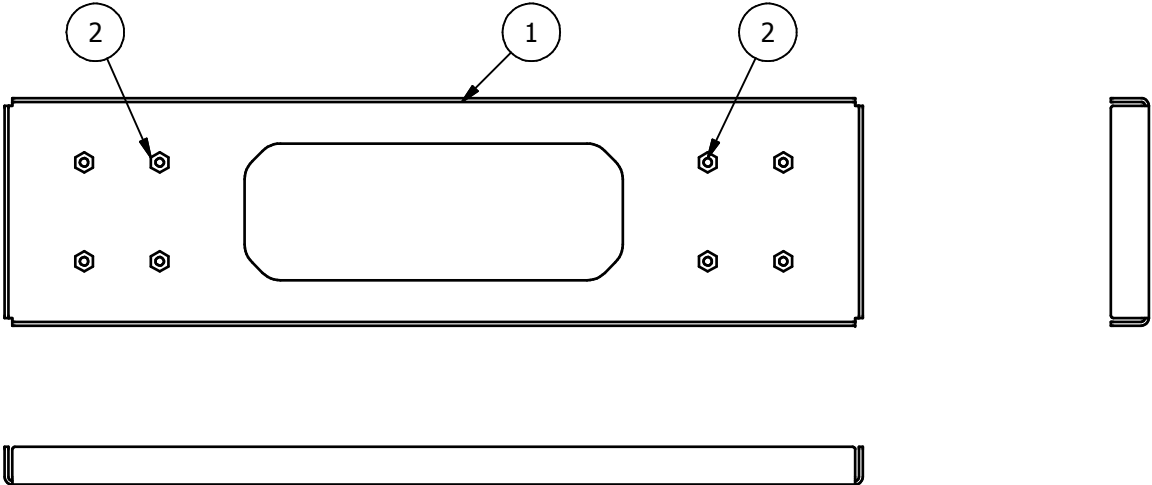
BRZ-CON-V003-CT001
SCALE 1 : 2



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BRZ-CON-V003-CT001	Chapa Soldada para Fijación Rueda sin Frenos, espesor 3 mm
2	4	DIN929 M8	Tuerca hexagonal para soldar

DRAWN Adrián Parro	13/11/2013	SIMUMAK		
		Planos producción metal. Bronze V04		
CHECKED Sergio Torremocha	13/11/2013	DWG NO: BRZ-CON-04-MET07		
		REV 07	SIZE A3	SHEET 19 OF 22
APPROVED				

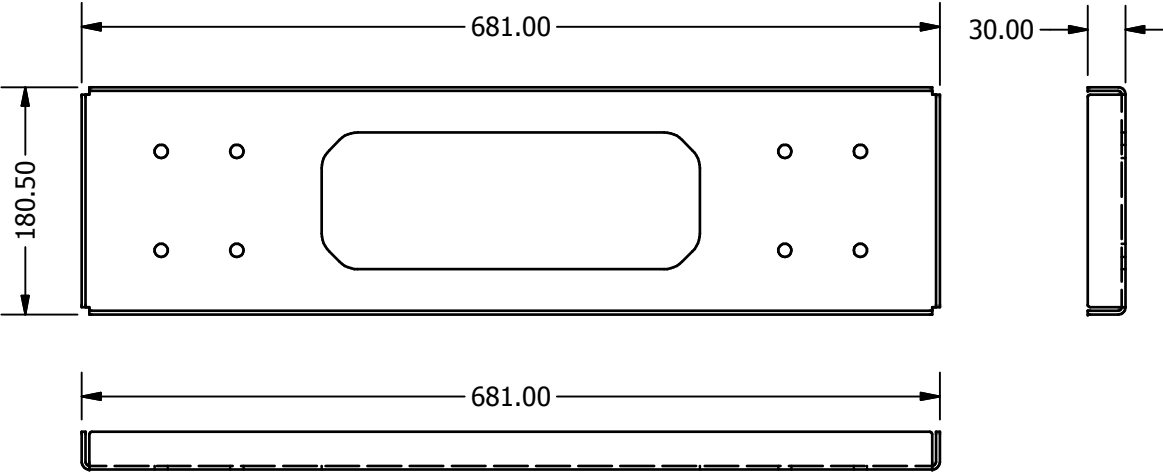
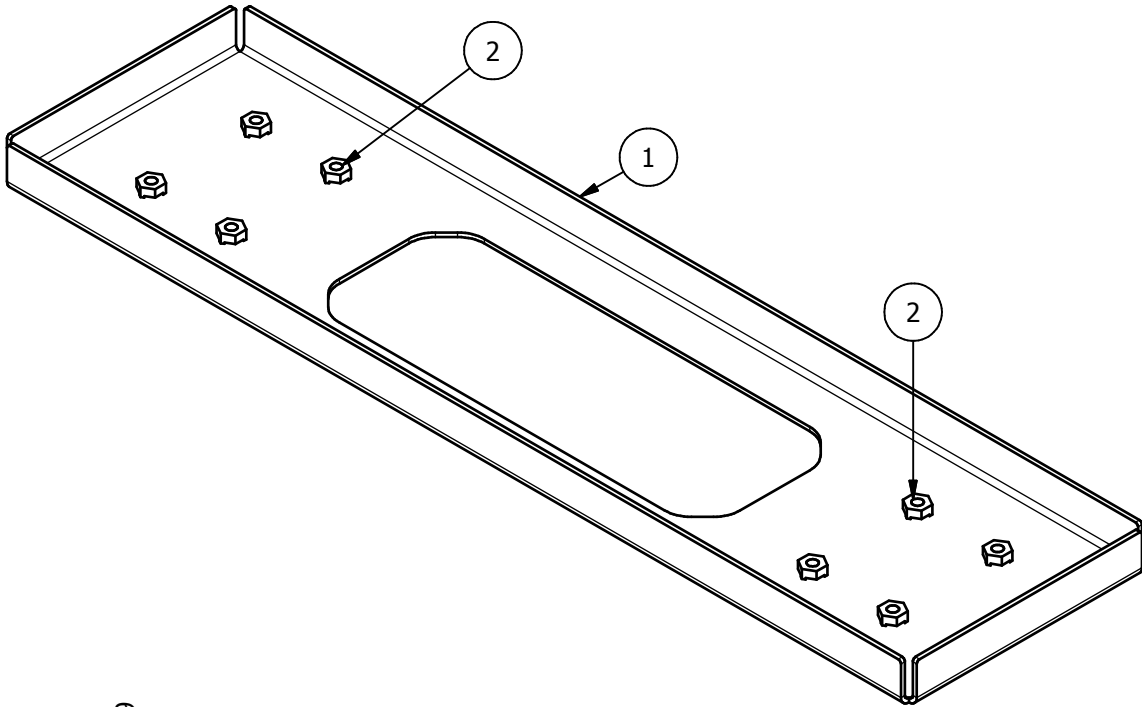
SOPORTE DE RUEDAS ESTRECHO
(para suelo delantero)



BRZ-CON-V004-CBRUETSD001
SCALE 1 : 6

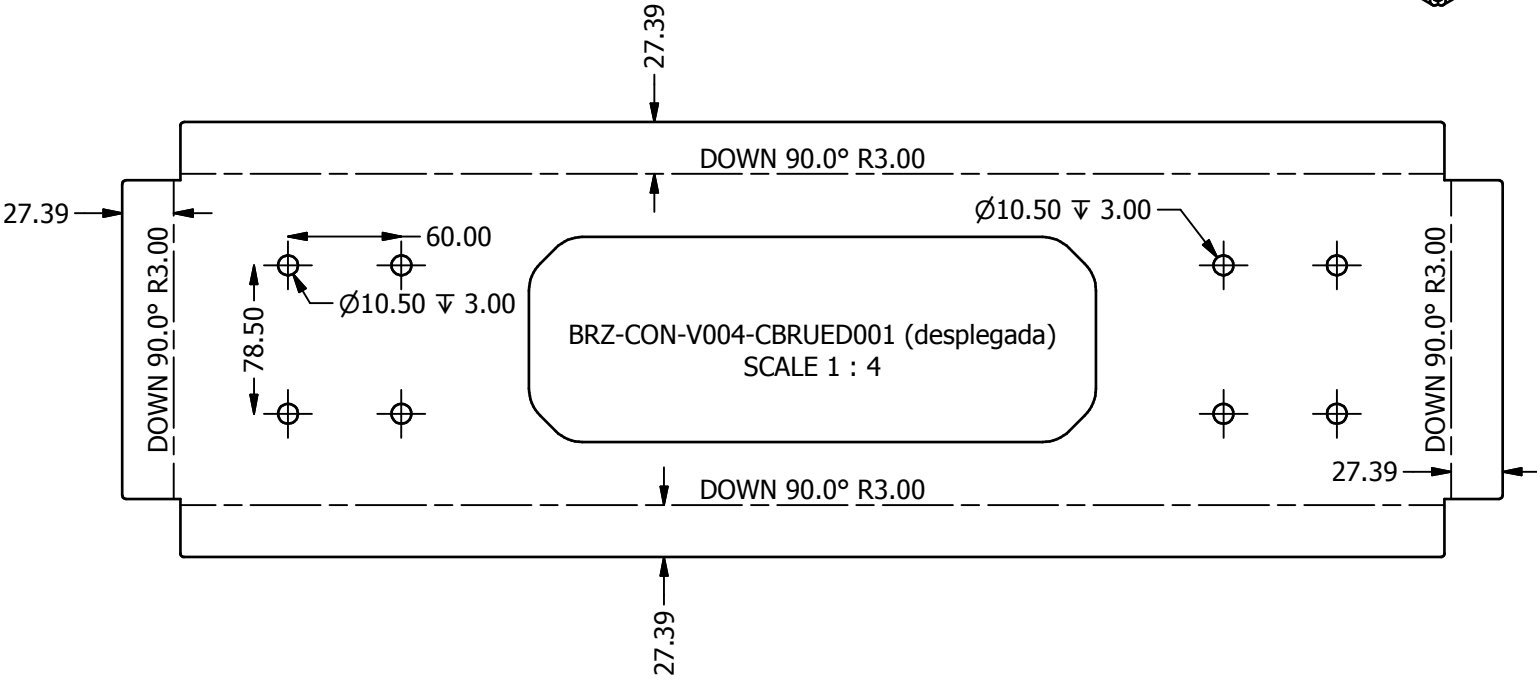
CONJUNTO SOLDADO
1 unidad

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BRZ-CON-V004-CBRUED001	Chapa Fijación Ruedas, espesor 3 mm
2	8	DIN929 M8	Tuerca hexagonal para soldar



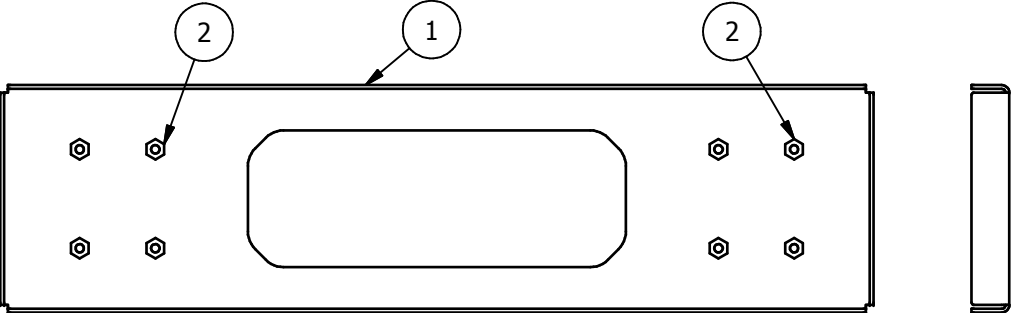
BRZ-CON-V004-CBRUED001
SCALE 1 : 6

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
1	BRZ-CON-V004-CBRUED001	Chapa Fijación Ruedas, espesor 3 mm



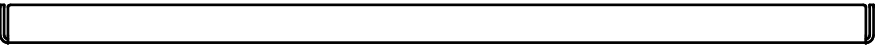
DRAWN Adrián Parro	13/11/2013	SIMUMAK		
		Planos producción metal. Bronze V04		
CHECKED Sergio Torremocha	13/11/2013	DWG NO: BRZ-CON-04-MET07		
		REV 07	SIZE A3	SHEET 20 OF 22
APPROVED				

SOPORTE DE RUEDAS ANCHO
(para suelo trasero)

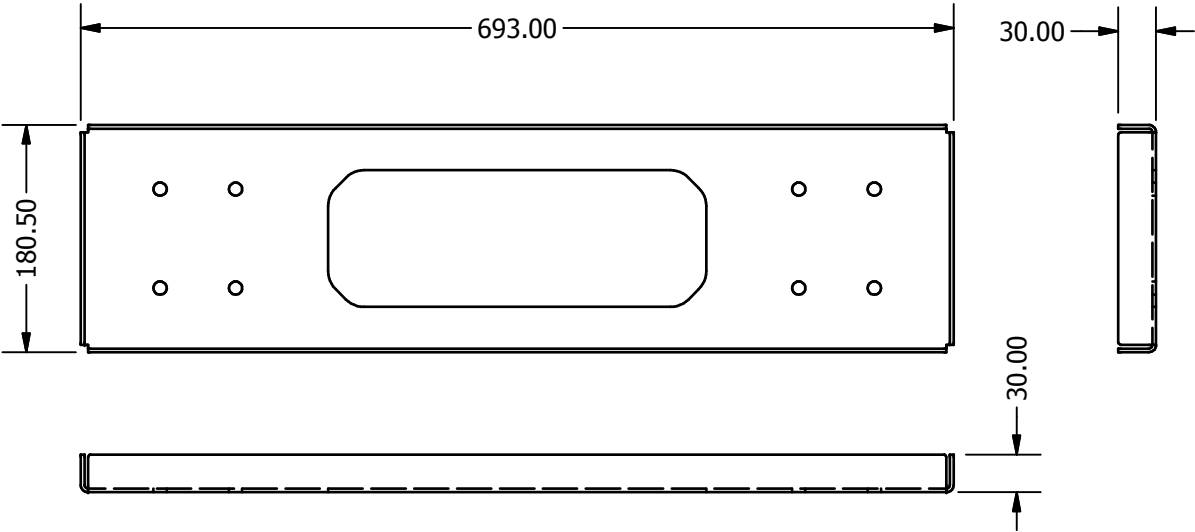


BRZ-CON-V003-CBRUETS001
SCALE 1 : 6

CONJUNTO SOLDADO
1 unidad

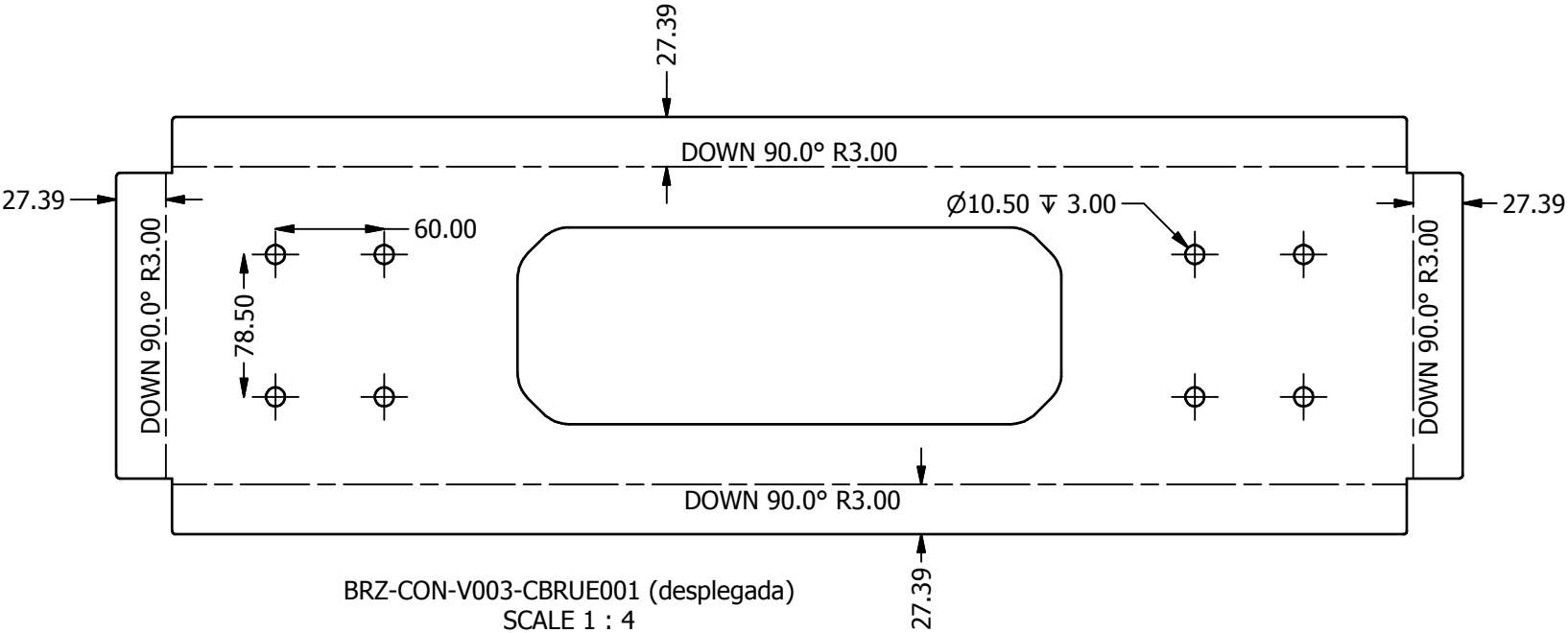
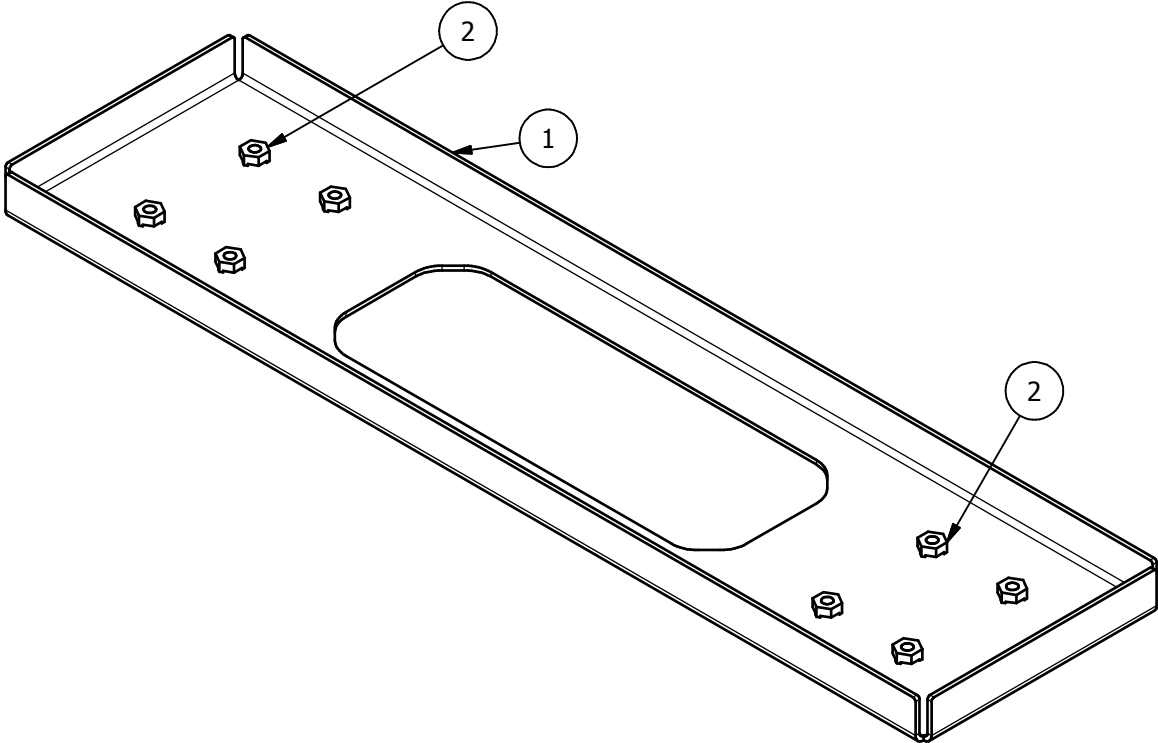


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BRZ-CON-V003-CBRUE001	Chapa Fijación Ruedas, espesor 3 mm
2	8	DIN929 M8	Tuerca hexagonal para soldar



BRZ-CON-V003-CBRUE001
SCALE 1 : 6

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
1	BRZ-CON-V003-CBRUE001	Chapa Fijación Ruedas, espesor 3 mm

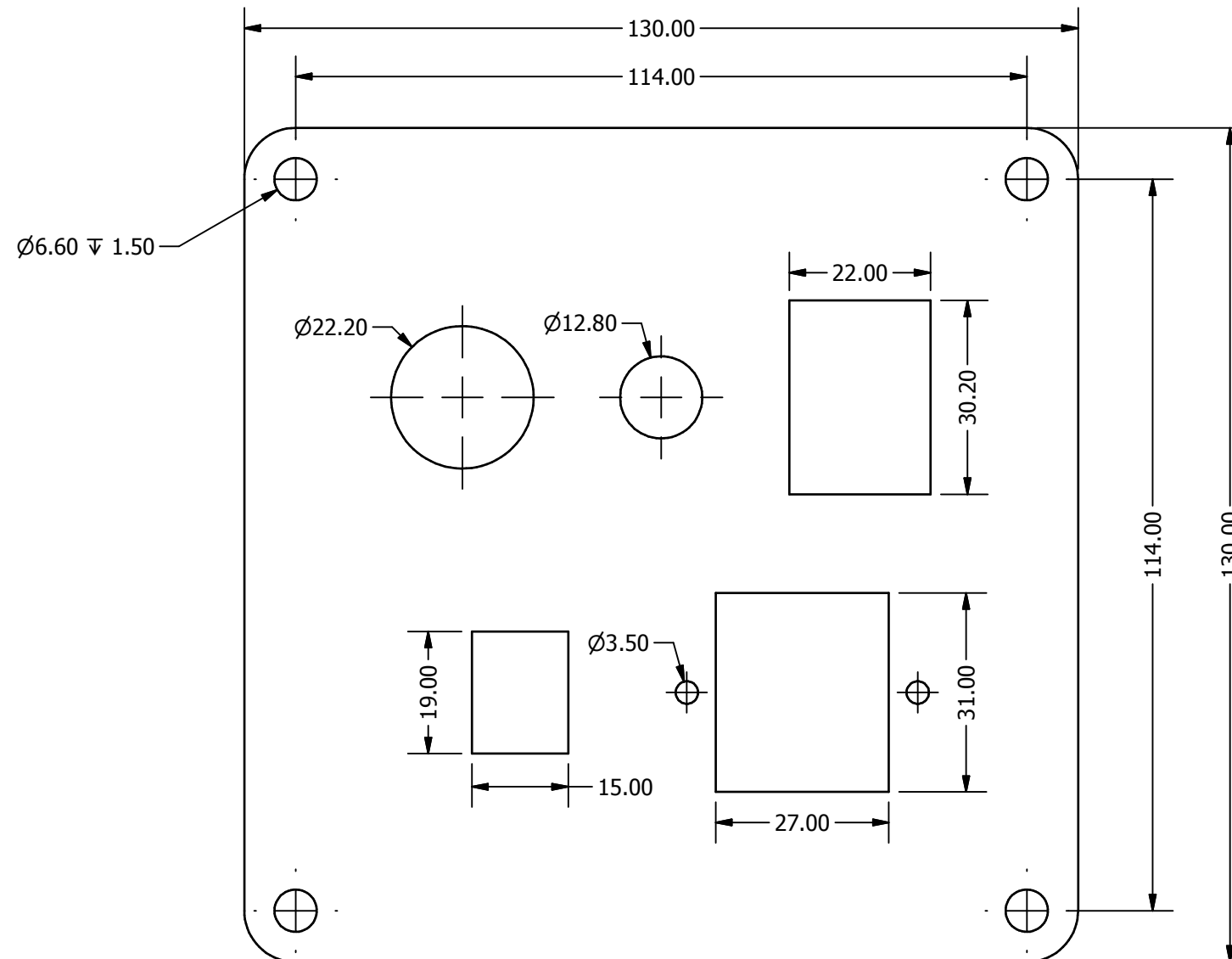


DRAWN Adrián Parro	13/11/2013	SIMUMAK		
		Planos producción metal. Bronze V04		
CHECKED Sergio Torremocha	13/11/2013	DWG NO: BRZ-CON-04-MET07		
		REV 07	SIZE A3	SHEET 21 OF 22
APPROVED				

PLUGPANEL.

CHAPA SOPORTE CONECTORES ELECTRÓNICA

ID Ref: 1206



BRZ-CON-04-PLUGPANEL001
SCALE 1 : 1

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
1	BRZ-CON-04-PLUGPANEL001	ID Ref: 1206 . Plug panel, chapa 1.5 mm, acabado negro satinado

DRAWN Adrián Parro	13/11/2013	SIMUMAK		
		Planos producción metal. Bronze V04		
CHECKED Sergio Torremocha	13/11/2013	DWG NO: BRZ-CON-04-MET07		
		REV 07	SIZE A3	SHEET 22 OF 22
APPROVED				