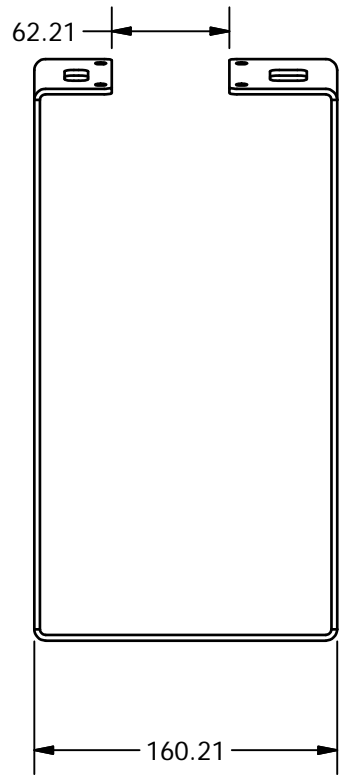
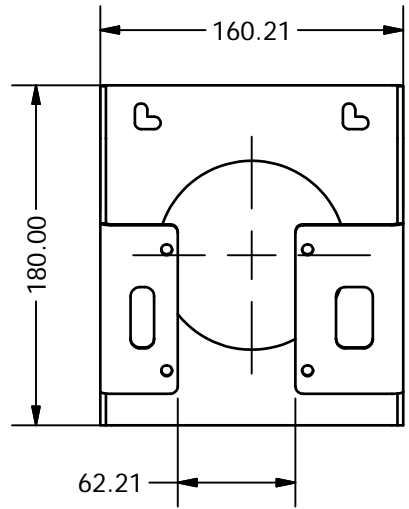
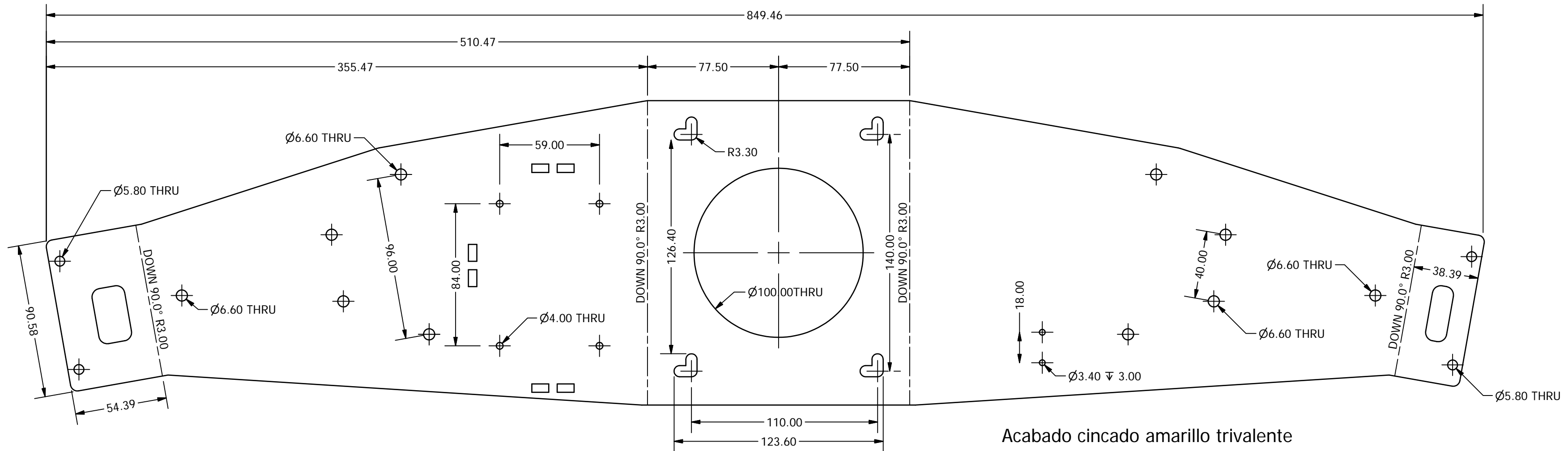
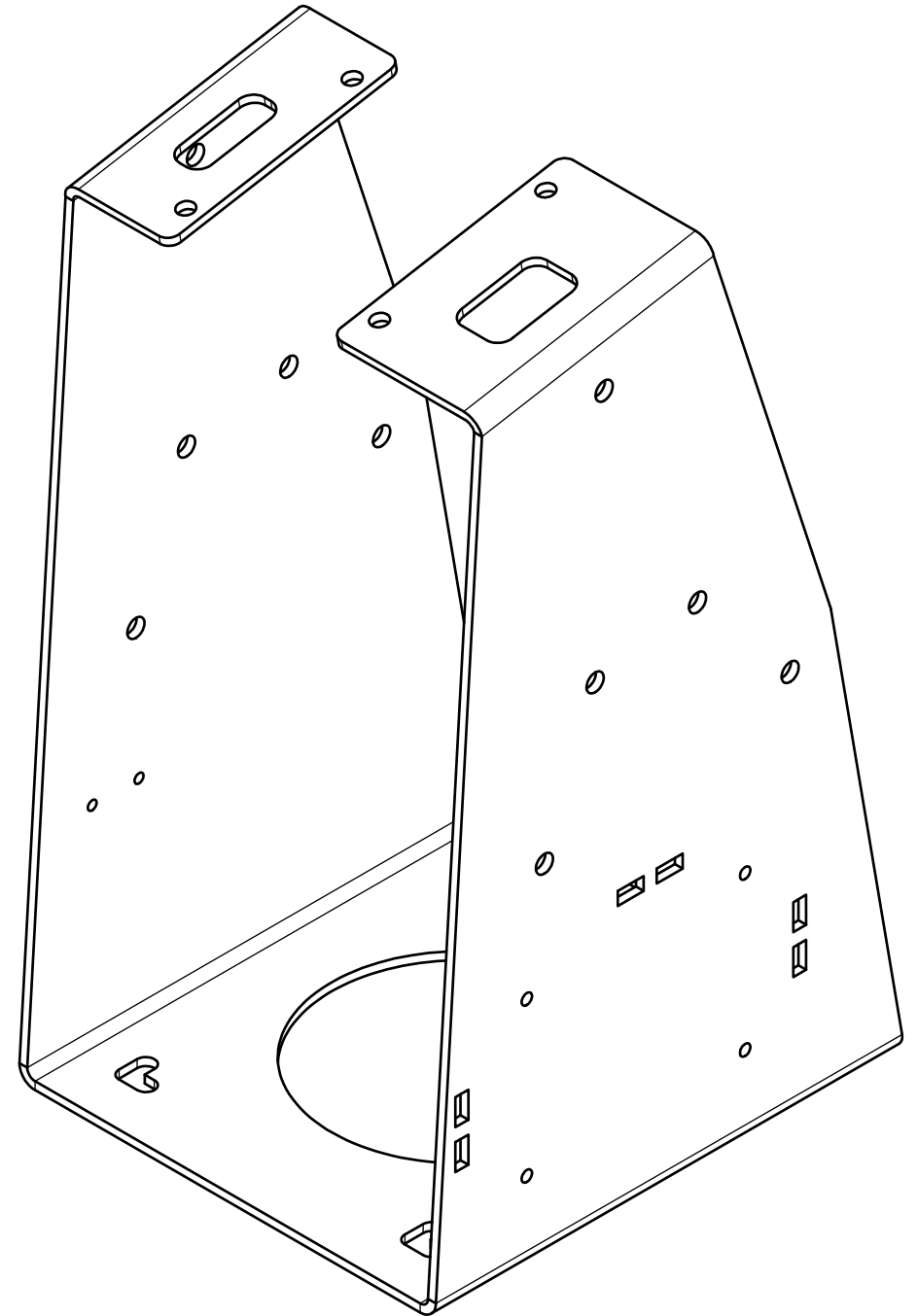
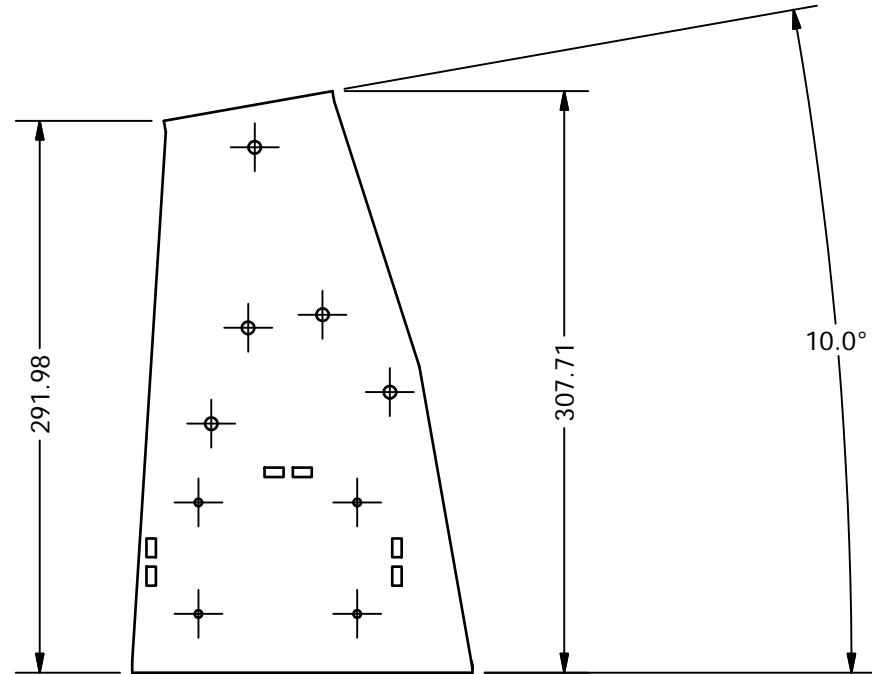


Vista cara superior
PC-AUT-V006-SPC001
SCALE 1 / 3



PC-AUT-V006-SPC001
SCALE 1 : 4

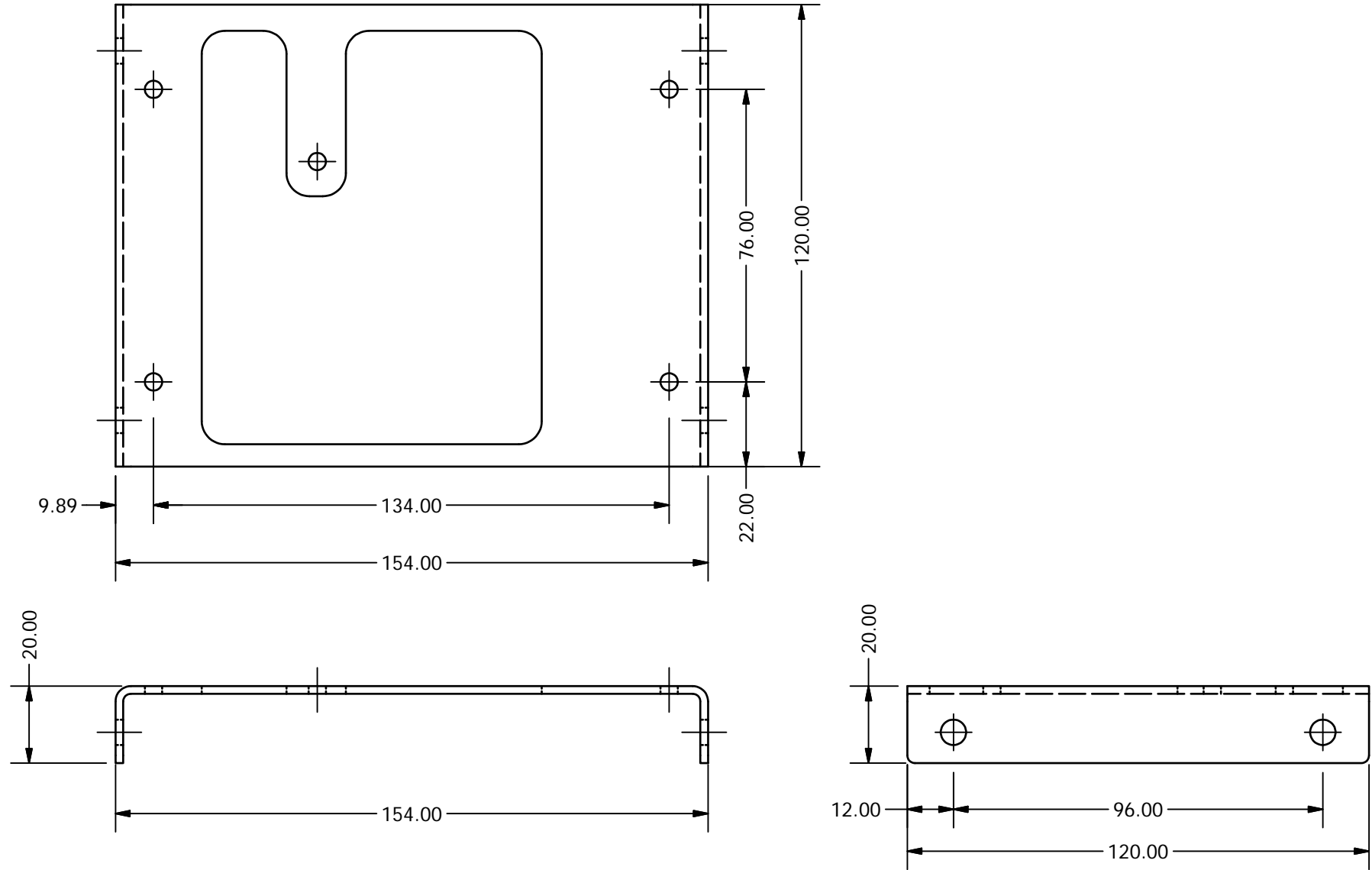


PC-AUT-V006-SPC001 (desplegada)
SCALE 1 : 2

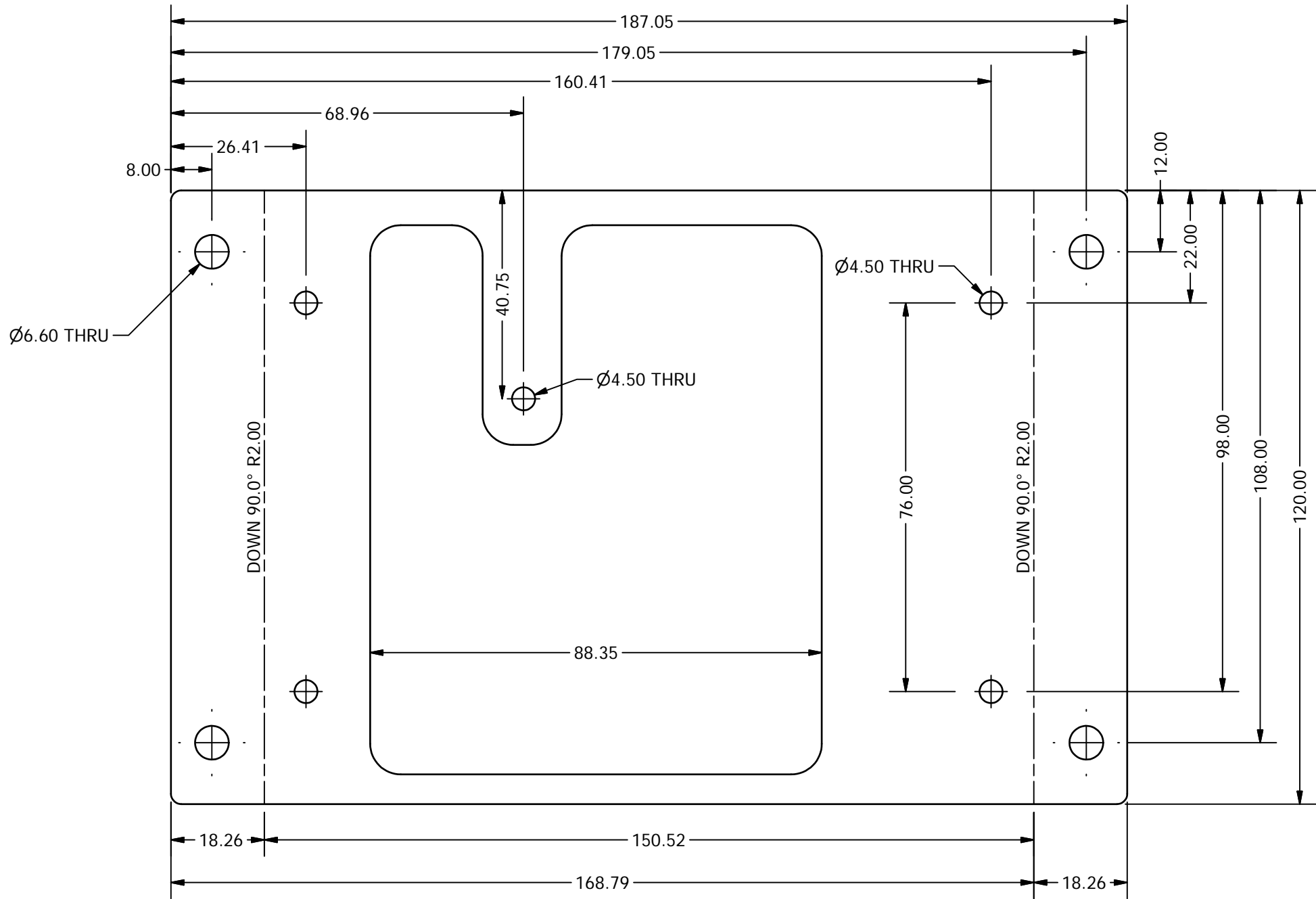
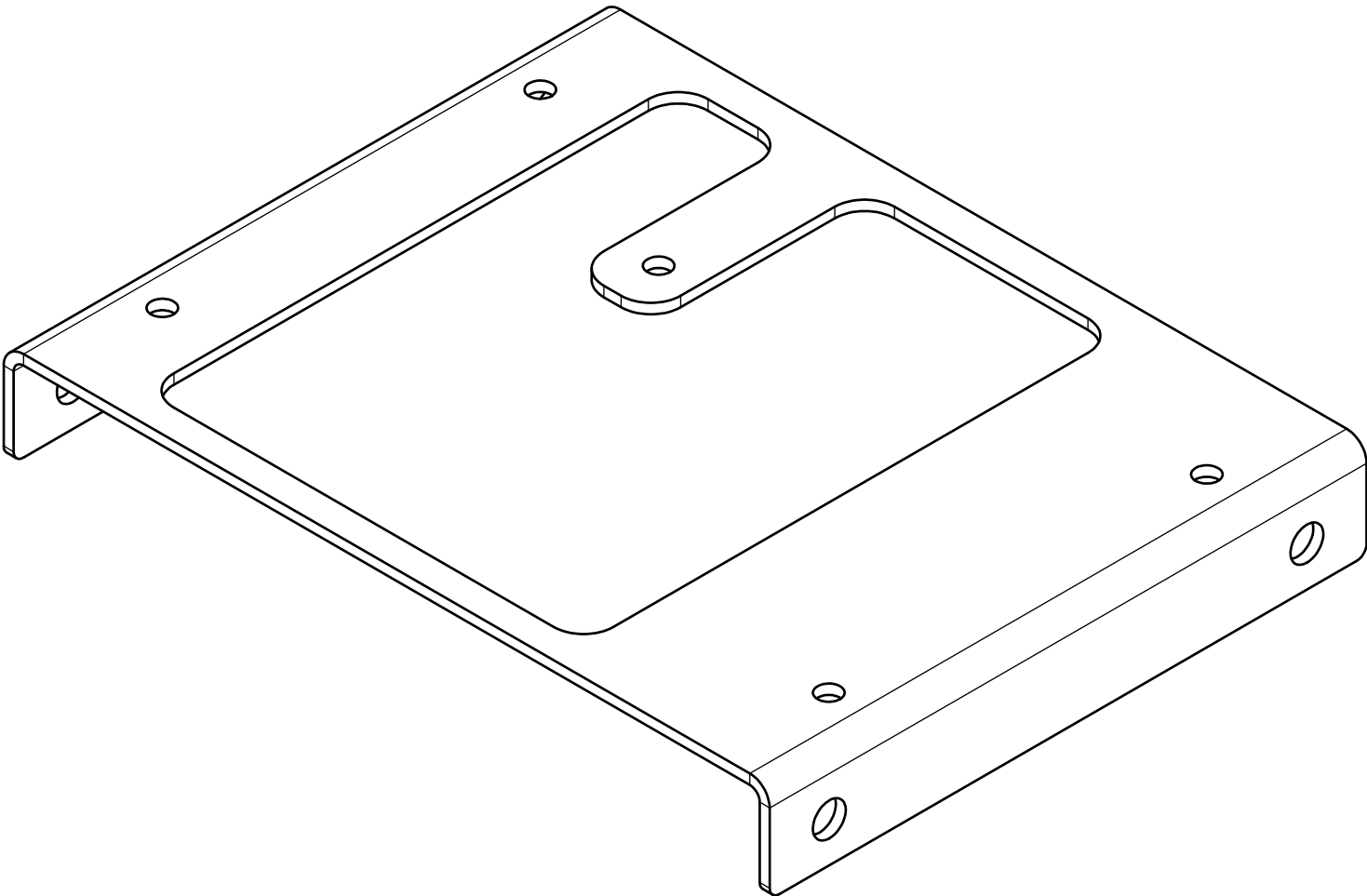
PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
1	PC-AUT-V006-SPC001	Chapa Soporte Palanca, espesor 3 mm

Acabado cincado amarillo trivalente

DRAWN Sergio Torremocha	23/07/2013	Simumak		
CHECKED Adrian Parro	23/08/2013	TITLE		
QA		Palanca de cambios automoción ProSauto. V006. Planos producción		
MFG		SIZE C	DWG NO PC-AUT-06-MET01	REV
APPROVED		SCALE	SHEET 1 OF 4	



PC-AUT-V006-SOPH001
SCALE 2/3



PC-AUT-V006-SOPH001 (desplegada)
SCALE 1 / 1

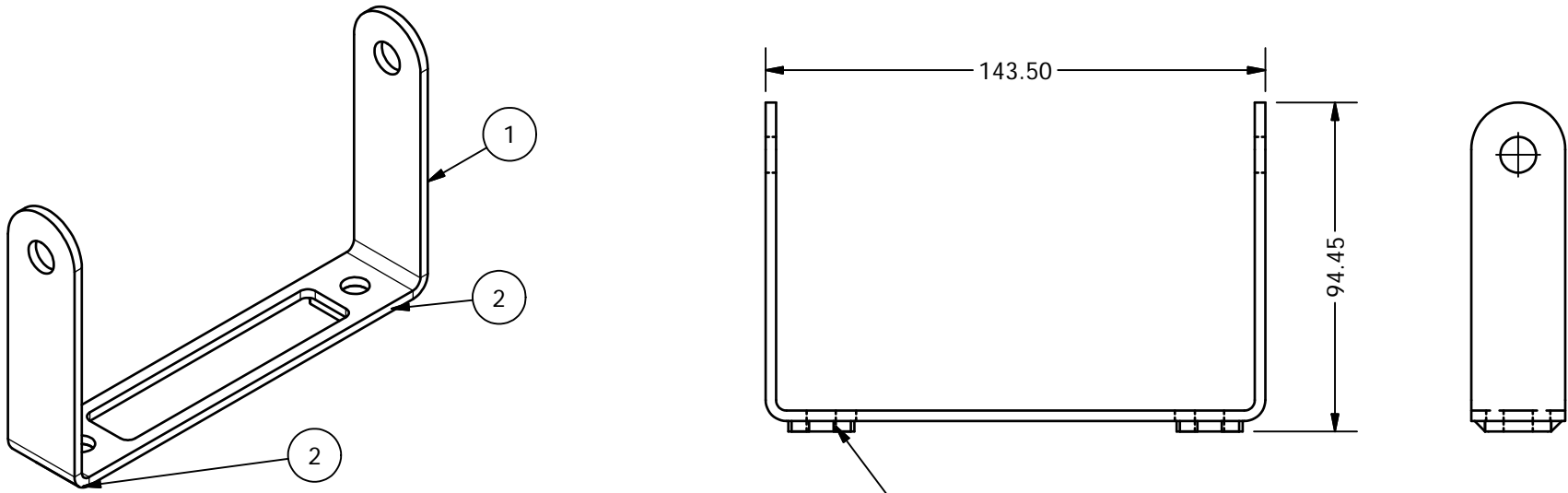
PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
1	PC-AUT-V006-SOPH001	Soporte de pieza de plasticorecorridos "H". Espesor chapa 2 mm

Acabado cincado amarillo trivalente

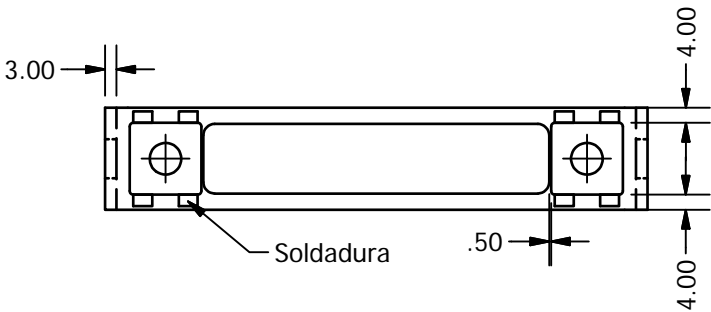
DRAWN	Sergio Torremocha	23/07/2013	Simumak		
CHECKED	Adrian Parro	23/08/2013	TITLE		
QA			Palanca de cambios automoción ProSauto. V006. Planos producción		
MFG					
APPROVED					
			SIZE	DWG NO	REV
			C	PC-AUT-06-MET01	
			SCALE	SHEET 2 OF 4	

CONJUNTO SOLDADO
1 UNIDAD SOLDADA

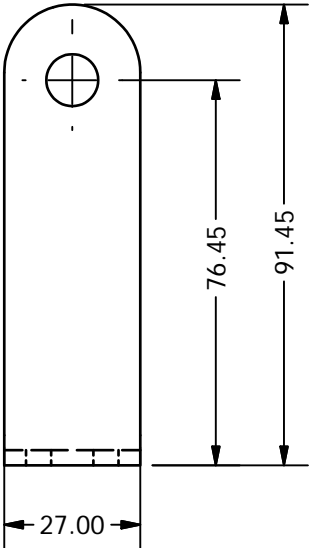
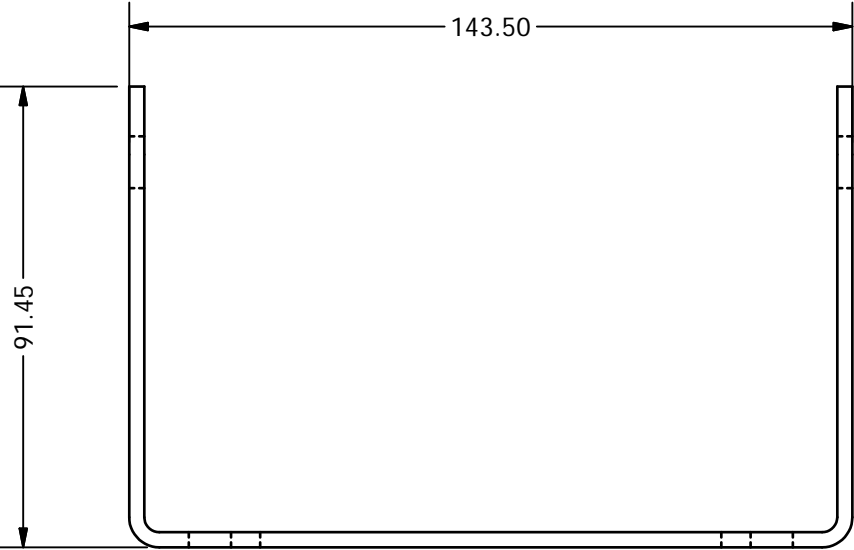
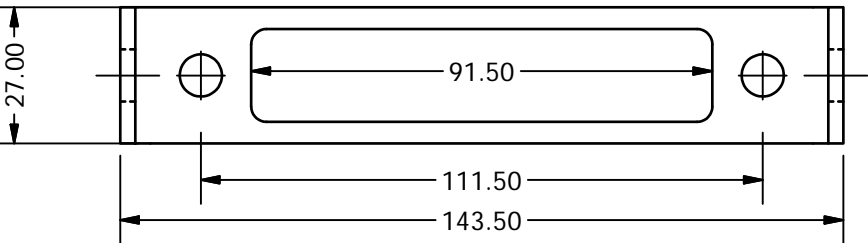
PC-AUT-V006-PBDPS001
SCALE 1 : 2



Roscado M10 tras la soldadura de las chapas

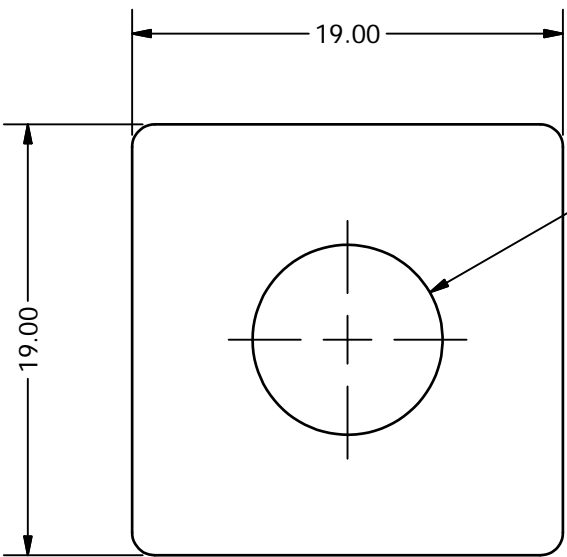
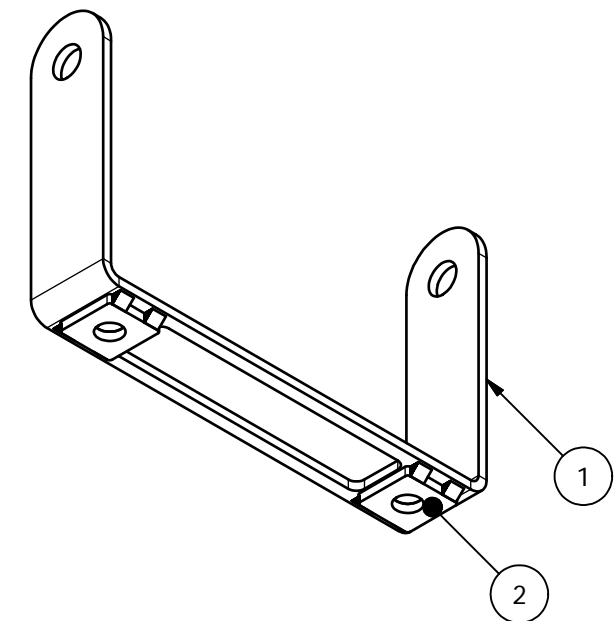


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	PC-AUT-V006-PBDP001	Balancin, espesor chapa 3mm
2	2	PC-AUT-V006-REFB001	Refuerzo del balancin para ampliación de la longitud roscada. Chapa 3 mm



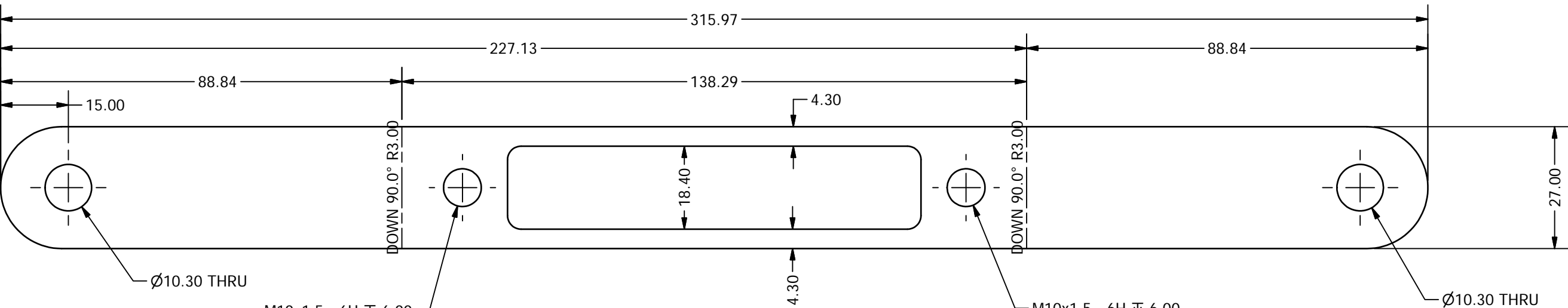
PC-AUT-V006-PBDP001
SCALE 2:3

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
1	PC-AUT-V006-PBDP001	Balancin, espesor chapa 3mm



M10x1.5 - 6H ± 6.00
Roscar tras la soldadura de las chapas

PC-AUT-V006-REFB001
SCALE 3:1

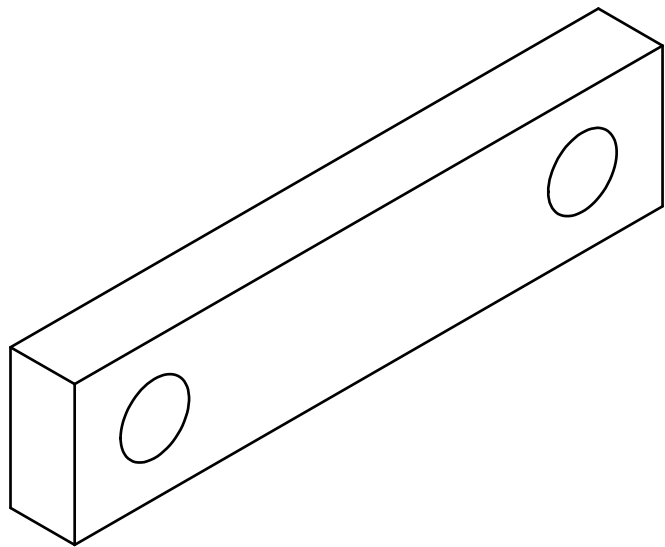


PC-AUT-V006-PBDP001 (desplegada)
SCALE 1 : 1

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
2	PC-AUT-V006-REFB001	Refuerzo del balancin para ampliación de la longitud roscada. Chapa de 3 mm

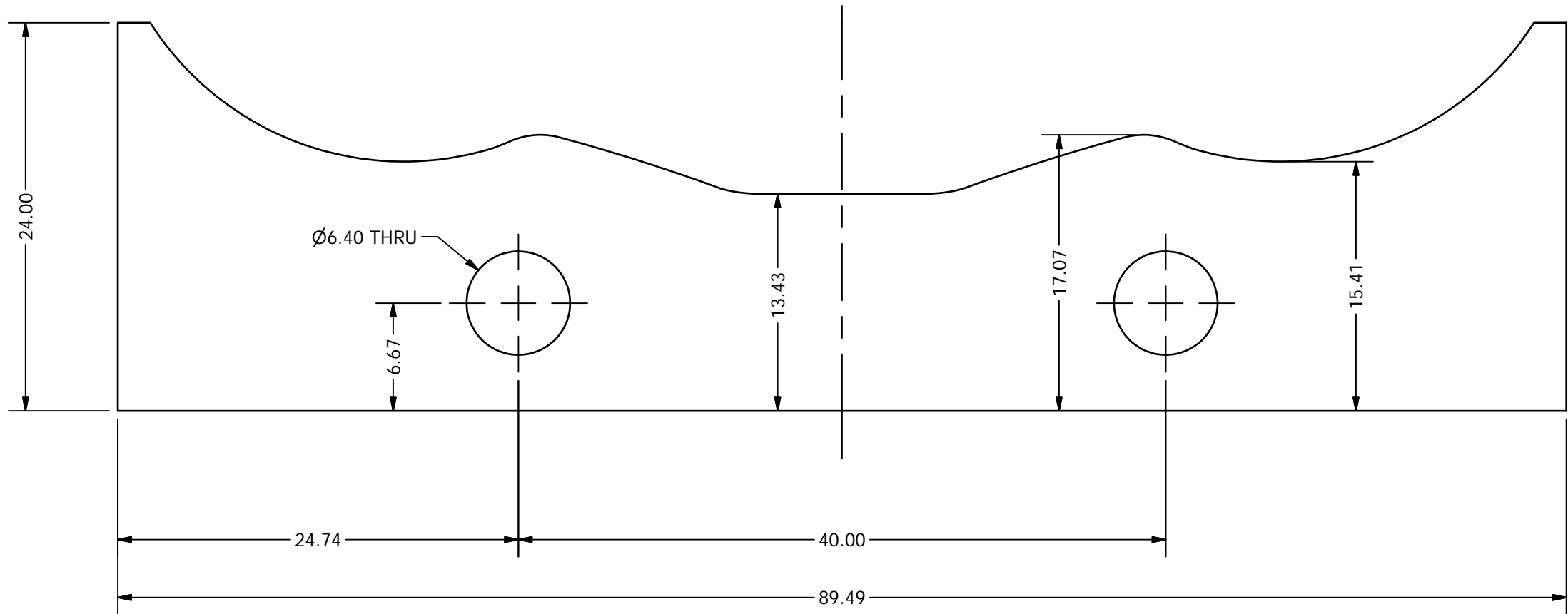
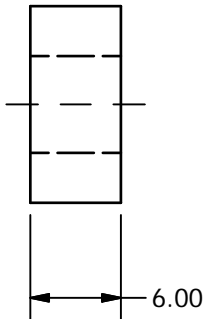
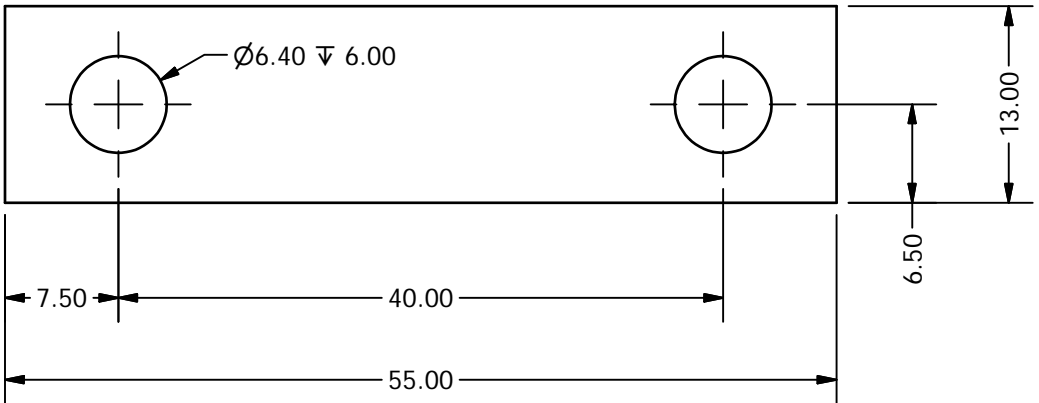
Conjunto soldado acabado cincado amarillo trivalente

DRAWN Sergio Torremocha	23/07/2013	Simumak		
CHECKED Adrian Parro	23/08/2013	TITLE		
QA		Palanca de cambios automoción ProSauto. V006. Planos producción		
MFG		SIZE		
APPROVED		C		
		DWG NO		
		PC-AUT-06-MET01		
		SCALE		
		SHEET 3 OF 4		



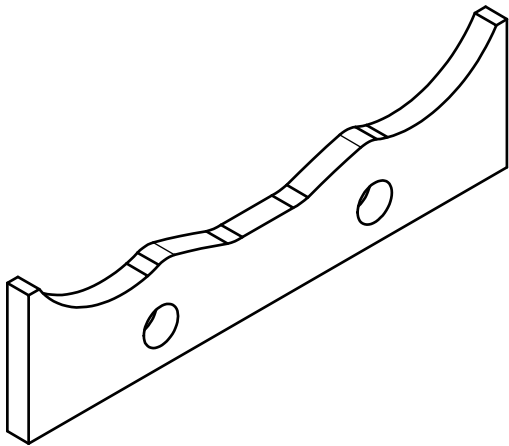
PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
6	PC-AUT-V006-CGSR001	Chapa Sujeción Recorridos, espesor 6 mm

PC-AUT-V006-CGSR001
SCALE 2 / 1



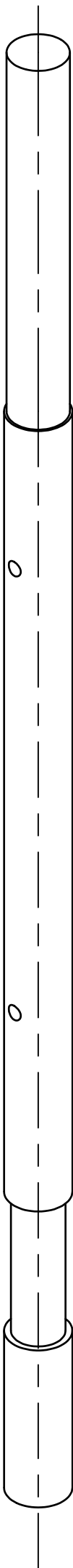
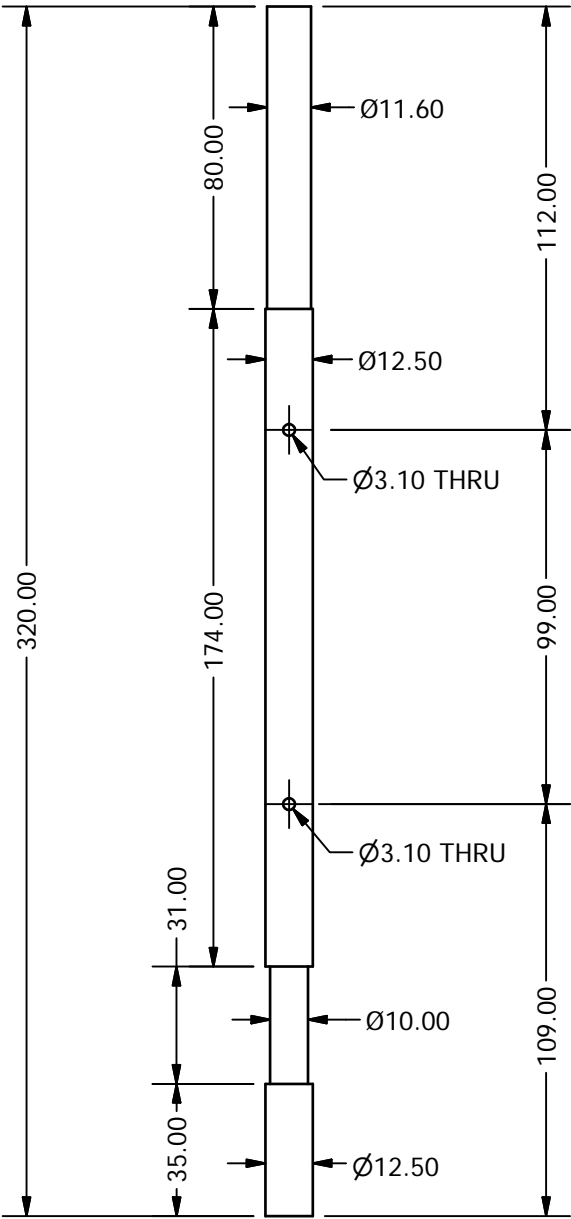
PC-AUT-V006-RECT002
SCALE 3 : 1

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
2	PC-AUT-V006-RECT002	Pieza de resistencia y recorrido Posicionador de Bola, espesor 4 mm



PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
1	PC-AUT-V006-EJE002	Eje de palanca de cambios

PC-AUT-V006-EJE002
SCALE 1 / 2



Acabado cincado amarillo trivalente

DRAWN Sergio Torremocha	23/07/2013	Simumak		
CHECKED Adrian Parro	23/08/2013	TITLE		
QA		Palanca de cambios automoción ProSauto. V006. Planos producción		
MFG				
APPROVED		SIZE C	DWG NO PC-AUT-06-MET01	REV
		SCALE	SHEET 4 OF 4	