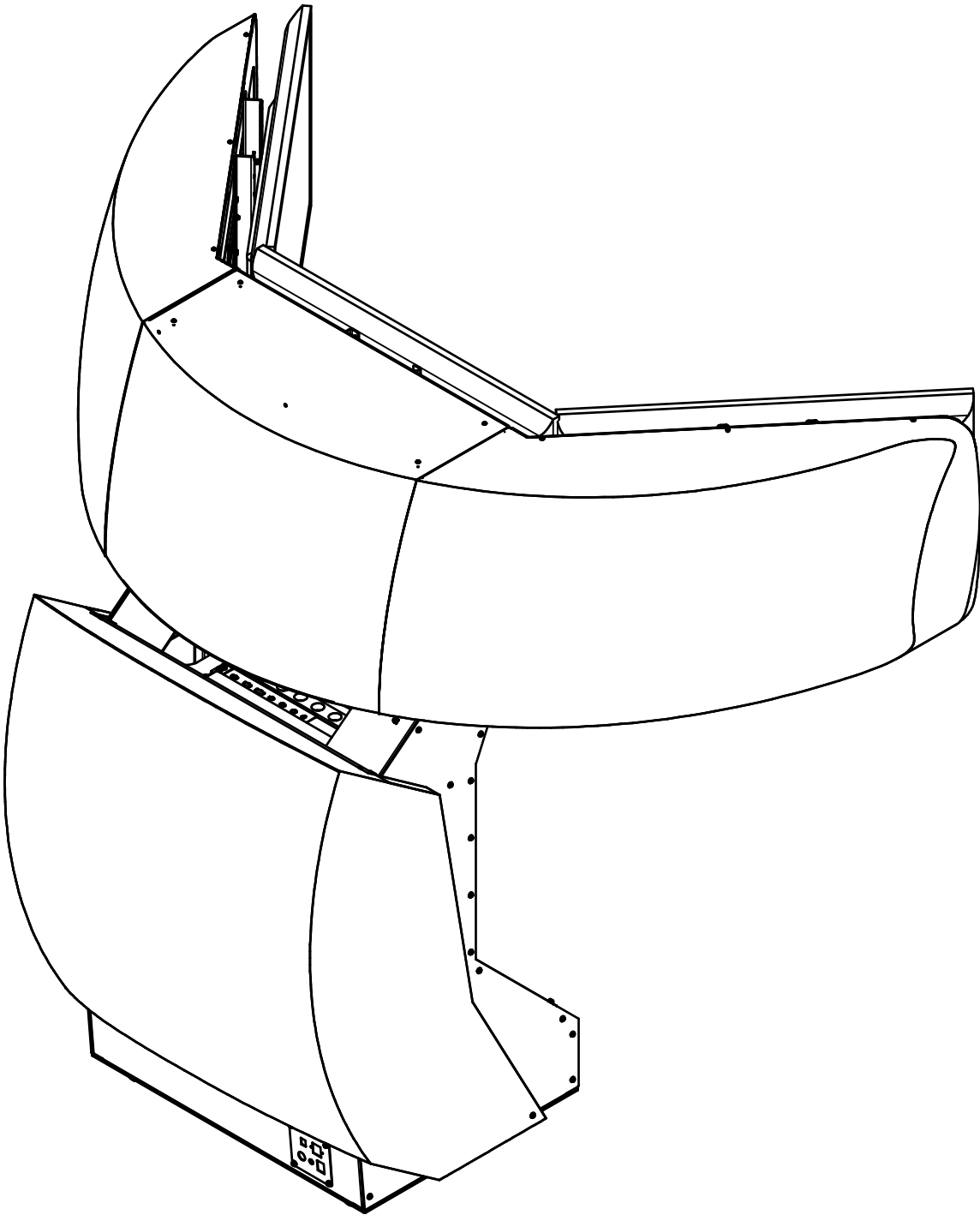
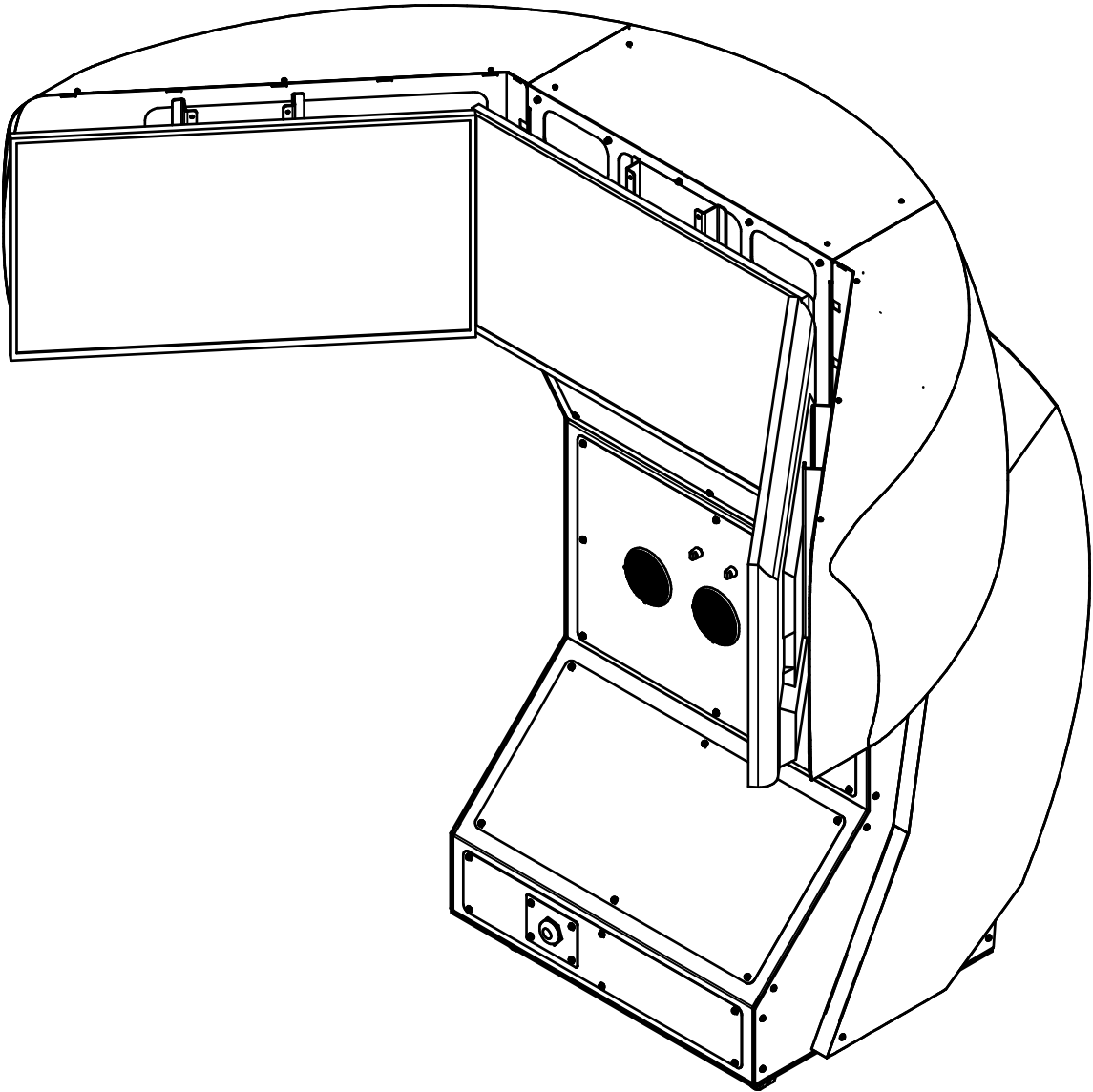




PLANO ENSAMBLAJE TORRE DE PANTALLAS GOLD

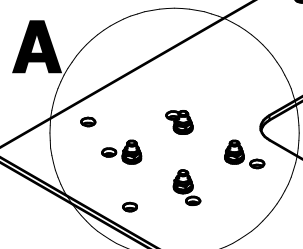
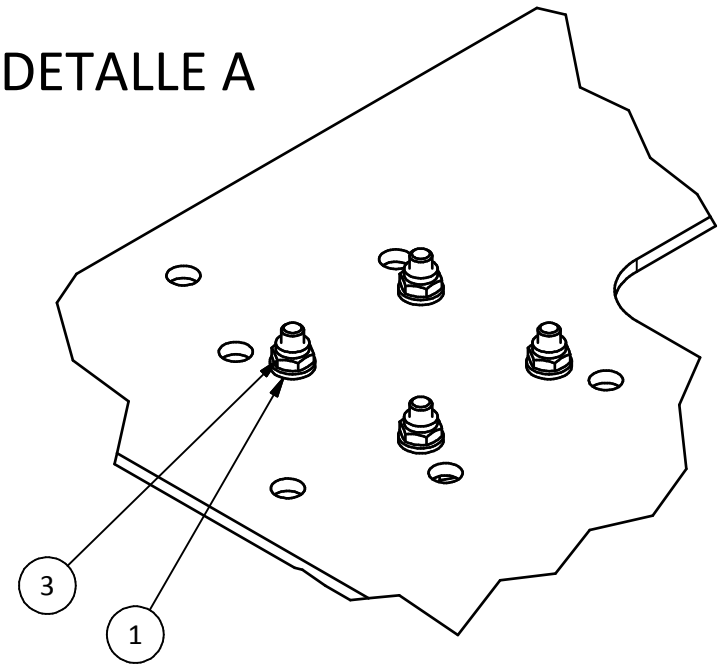


SCALE:		SMK_GLDXXX_TOWER	DRAWN: Sergio Torremocha		03/06/2016
			CHECKED: Antonio Garcia		08/06/2016
			DWG NO: GLD-04-TOWER01-ENS01		
		REV	SIZE	SHEET	
		01	A3	1 / 12	

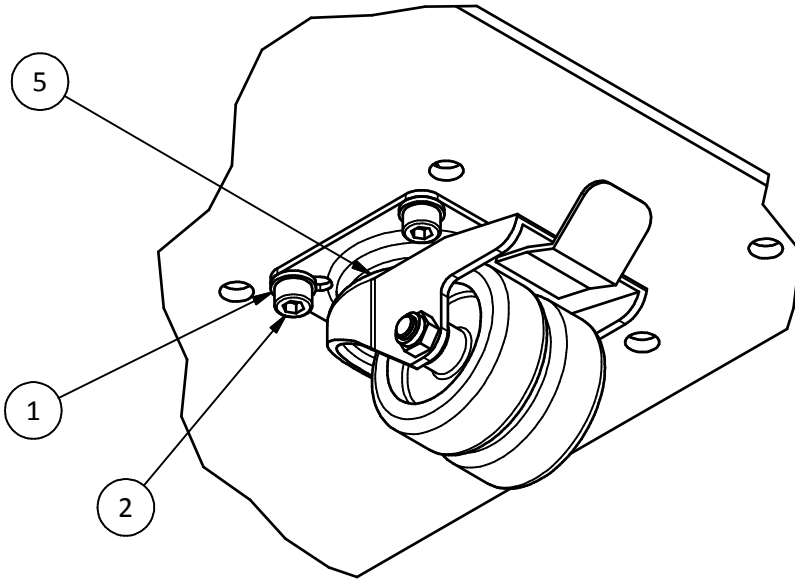


Suelo con ruedas
GLD-V003-BASE001

DETALLE A





DETALLE B



ITEM	QTY	PART NUMBER	DESCRIPTION	ID Ref
1	32	DIN 125 - A 6,4	Washer	
2	16	DIN 912 - M6 x 20	Cylinder Head Cap Screw	
3	16	DIN 985 - M6	Hex Nut	
4	1	GLD-V003-BASE002	Base estructura TV. Espesor 4 mm.	979
5	4	Rueda giratoria con freno TENTE, D=50 mm	Rueda giratoria con freno TENTE, D=50 mm	1689

SCALE:



SMK_GLDXXX_TOWER

DRAWN: Sergio Torremocha


CHECKED: Antonio Garcia

DWG NO:
GLD-04-TOWER01-ENS01

REV
01

SIZE
A3

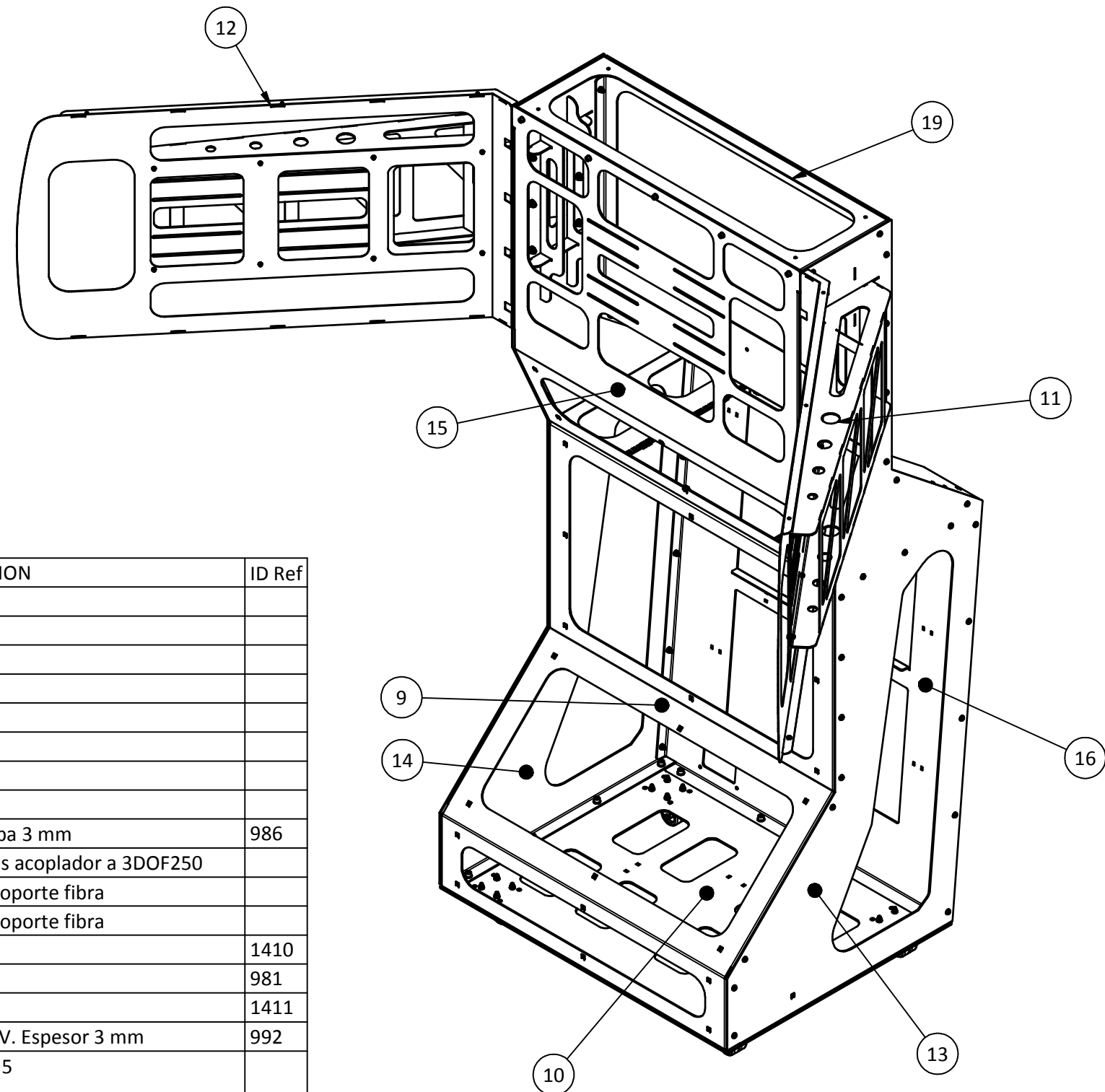
SHEET
2 / 12



simulation & training solutions



Montaje estructura

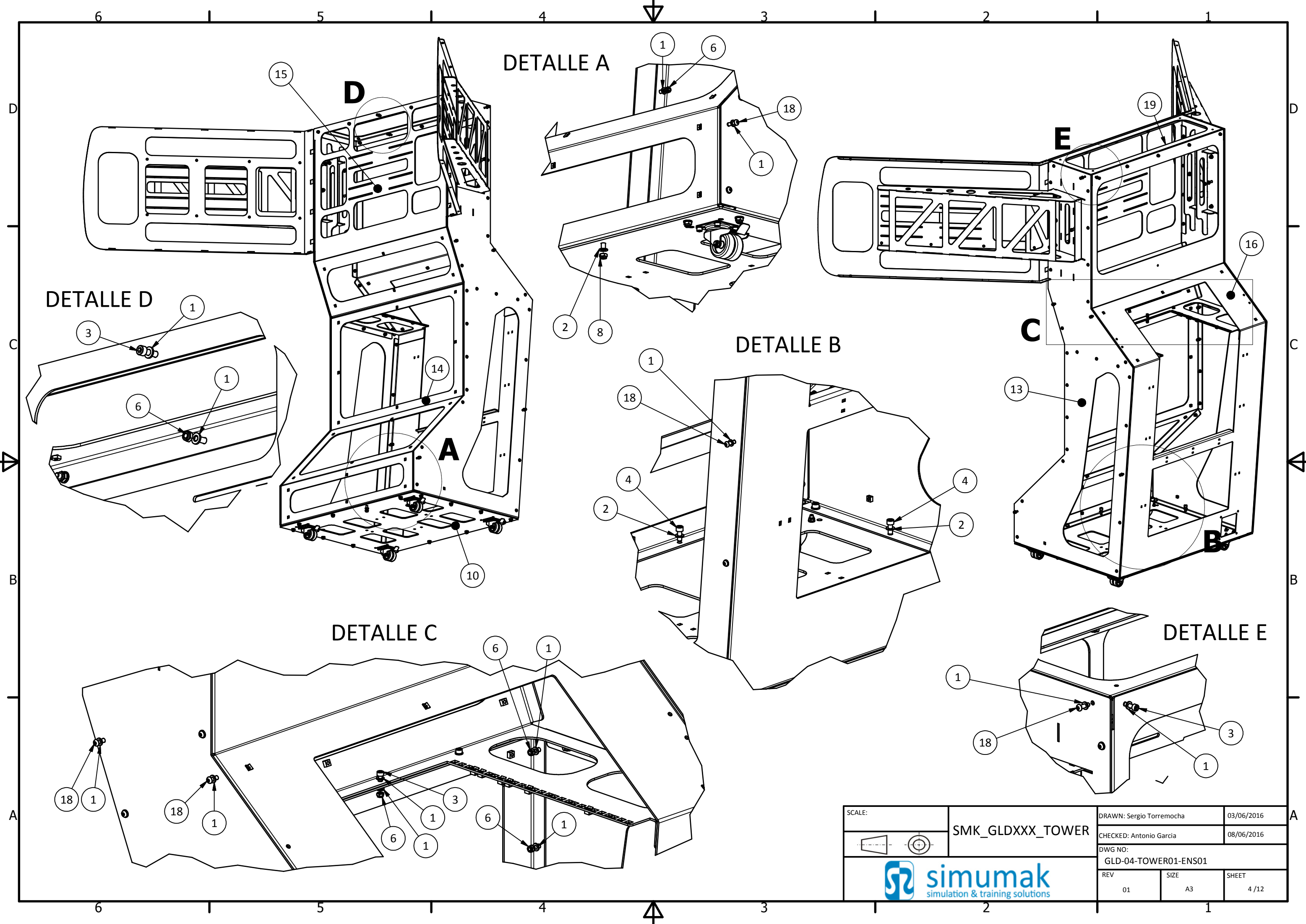
GLD-04-EST01





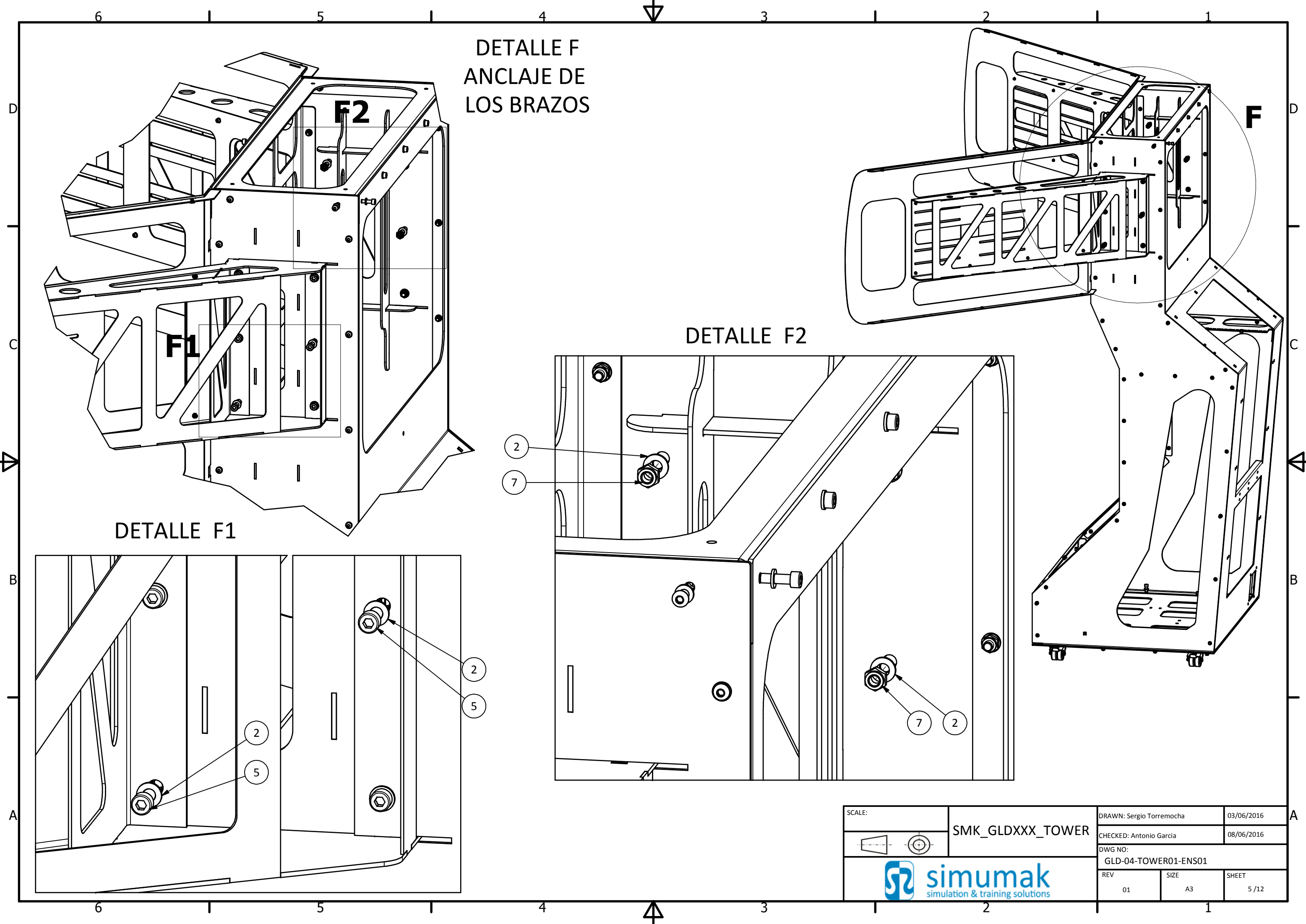
ITEM	QTY	PART NUMBER	DESCRIPTION	ID Ref
1	148	DIN 125 - A 6,4	Washer	
2	56	DIN 125 - A 8,4	Washer	
3	14	DIN 912 - M6 x 20	Cylinder Head Cap Screw	
4	16	DIN 912 - M8 x 1 x 20	Cylinder Head Cap Screw	
5	12	DIN 912 - M8 x 20	Cylinder Head Cap Screw	
6	74	DIN 985 - M6	Hex Nut	
7	12	DIN 985 - M8	Hex Nut	
8	16	DIN 985 - M8 x 1	Hex Nut	
9	1	GLD-SMT-03-TAFB01	Chapa inferior estructura TV. Chapa 3 mm	986
10	1	GLD-V003-BASE001	Conjunto atornillado del suelo mas acoplador a 3DOF250	
11	1	GLD-V003-BRAZOPSF002	Conjunto atornillado del brazo + soporte fibra	
12	1	GLD-V003-BRAZOPSFD002	Conjunto atornillado del brazo + soporte fibra	
13	1	GLD-V003-COSSD001	Soldadura Costilla Dcha y Cartelas	1410
14	1	GLD-V003-COSSI001	Soldadura costilla Izda y cartelas	981
15	1	GLD-V003-TAFA002	Soporte TV. Espesor 3 mm.	1411
16	1	GLD-V003-TATA002	Tapa trasera de la estructura de TV. Espesor 3 mm	992
17	45	Harrison Spring Steel Cage Nut M6 9563 o equivalente	Tuerca jaula M6 para chapa 2.8-3.5	
18	60	ISO 7380 - M6 x 20	Hexagon Socket Button Head Screw - Product grade A	
19	1	SMT-V001-SSFI001	ID Ref: 994. Soldadura Chapa Superior	994

Poner las tuercas de jaulilla en todos sus huecos.

SCALE:	SMK_GLDXXX_TOWER	DRAWN: Sergio Torremocha		03/06/2016
		CHECKED: Antonio Garcia		08/06/2016
DWG NO: GLD-04-TOWER01-ENS01				
		REV	SIZE	SHEET
		01	A3	3 / 12





SCALE:		SMK_GLDXXX_TOWER	DRAWN: Sergio Torremocha		03/06/2016
			CHECKED: Antonio Garcia		08/06/2016
			DWG NO: GLD-04-TOWER01-ENS01		
		REV	SIZE	SHEET	
		01	A3	4 / 12	



DETALLE F
ANCLAJE DE
LOS BRAZOS

DETALLE F1

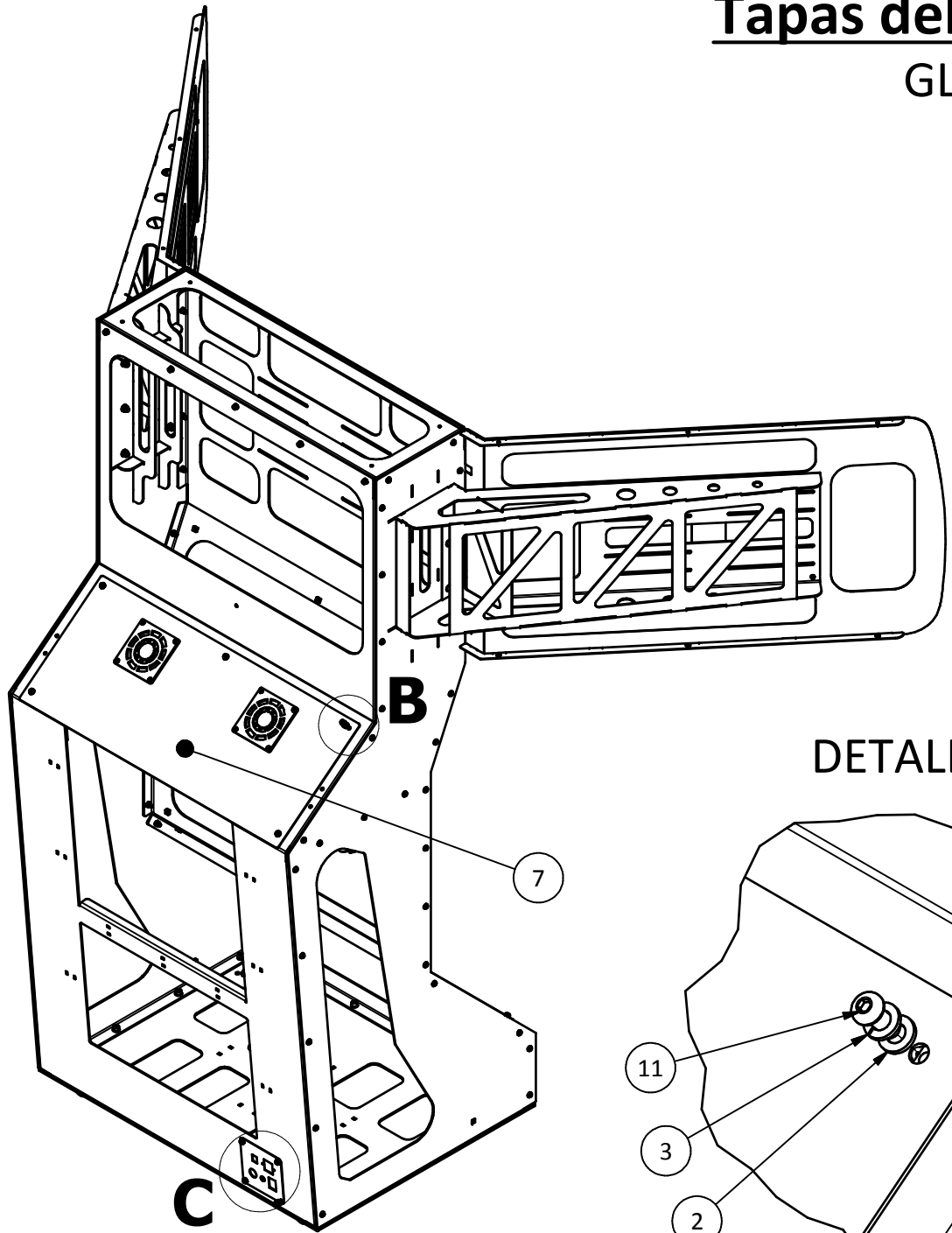
DETALLE F2

SCALE:		SMK_GLDXXX_TOWER	DRAWN: Sergio Torremocha		03/06/2016
			CHECKED: Antonio Garcia		08/06/2016
			DWG NO: GLD-04-TOWER01-ENS01		
			REV	SIZE	SHEET
			01	A3	5 / 12

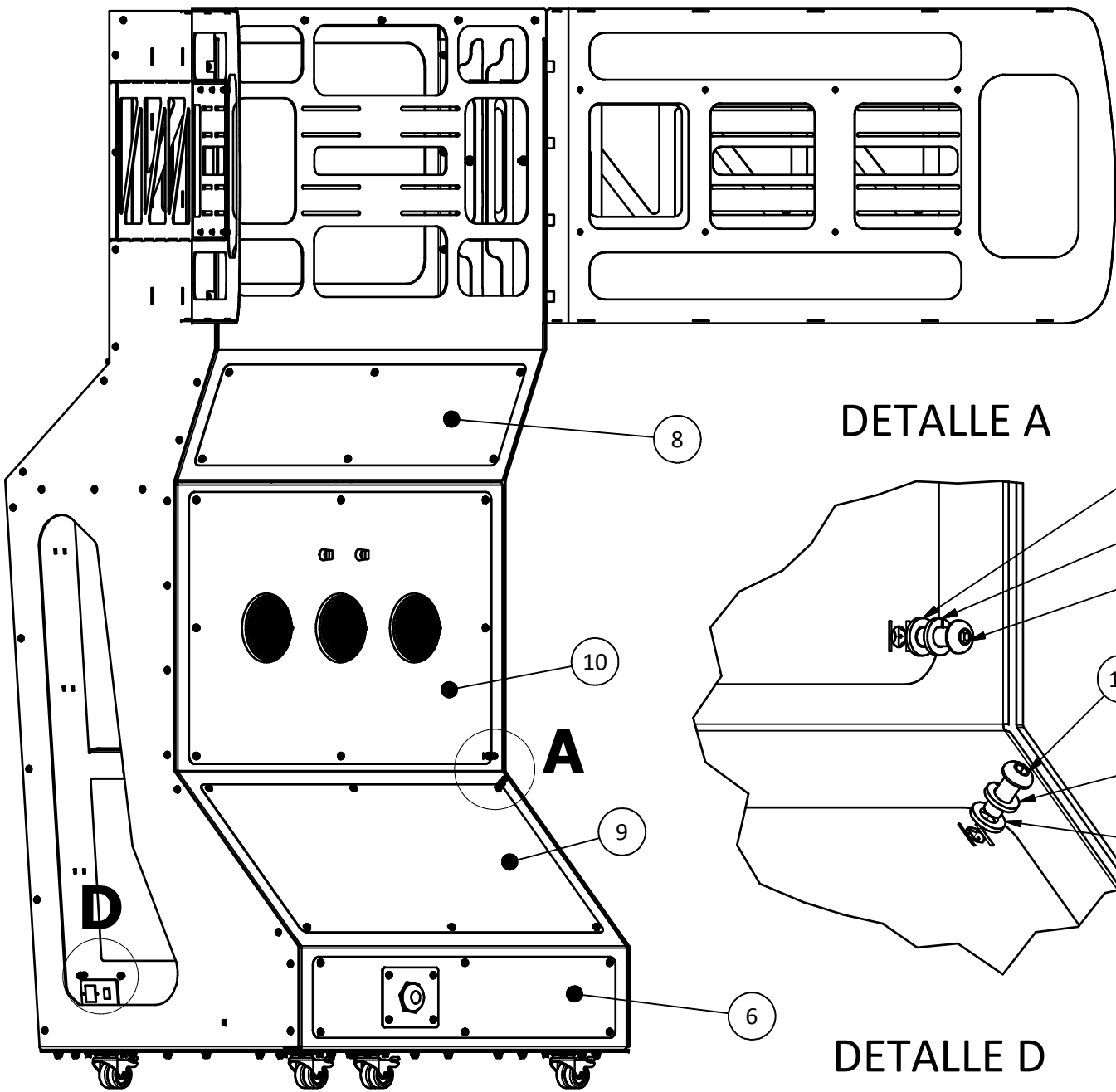
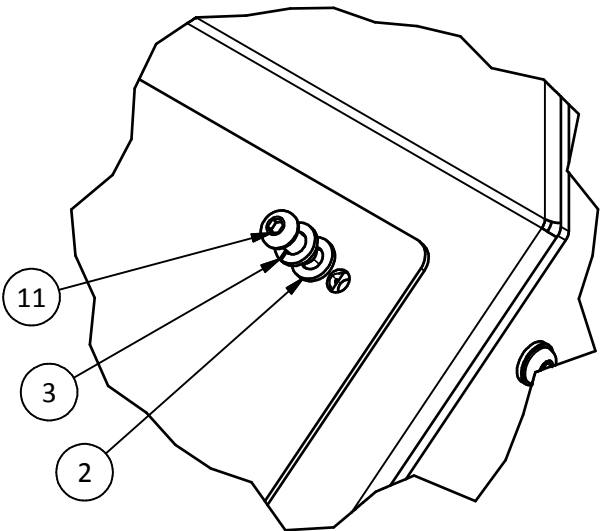


Tapas delanteras y traseras

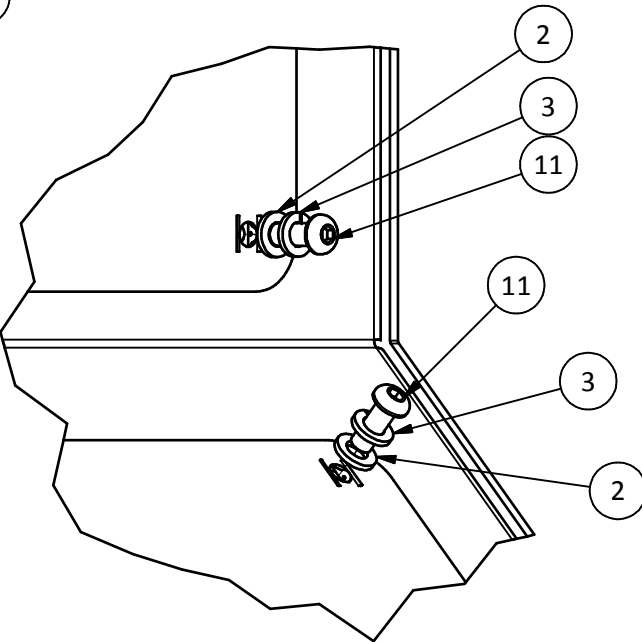
GLD-04-ESTA01



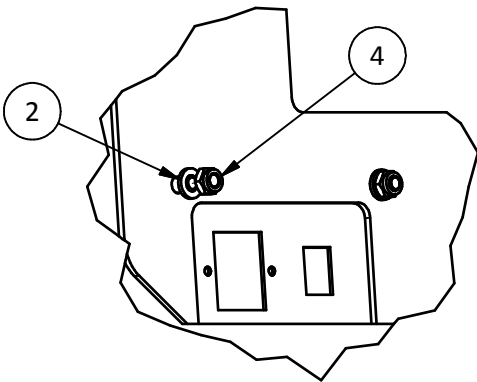
DETALLE B



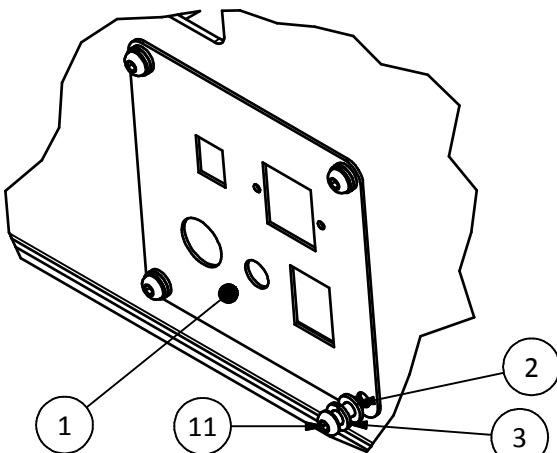
DETALLE A



DETALLE D
PLUGPANEL POR DENTRO



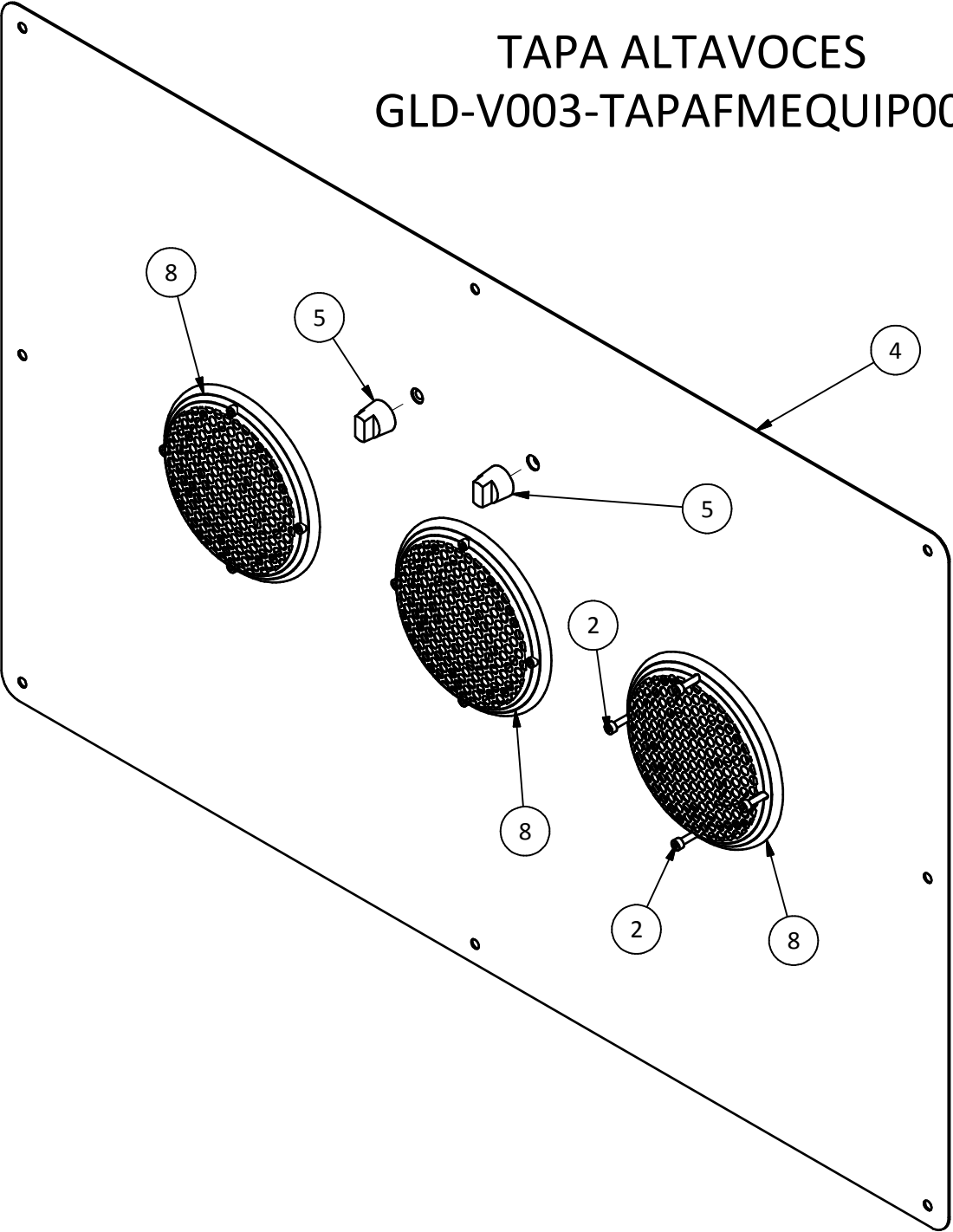
DETALLE C
PLUGPANEL POR FUERA



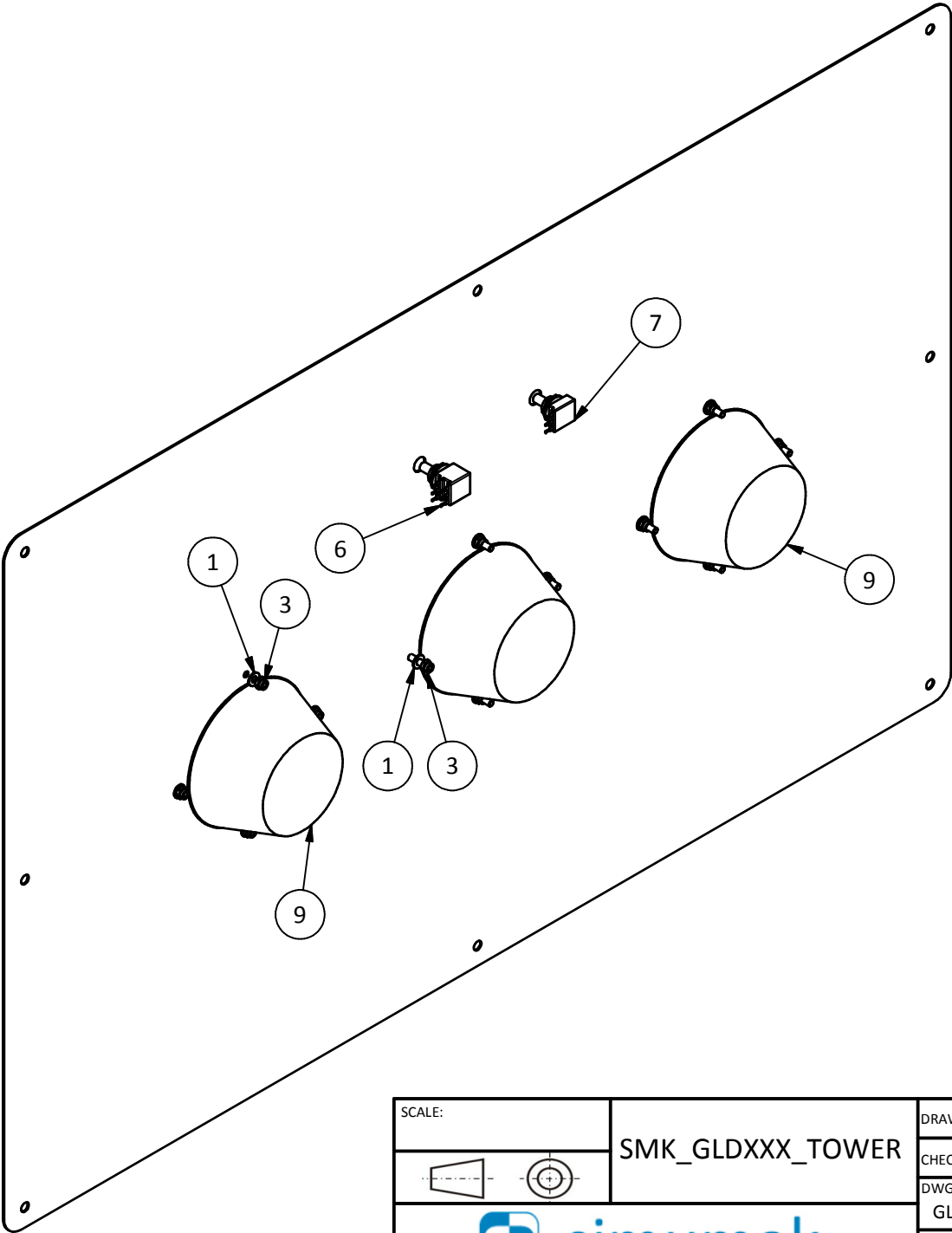
ITEM	QTY	PART NUMBER	DESCRIPTION	ID Ref
1	1	BRZ-CON-04-PLUGPANEL001	Plug panel, chapa 1.5 mm.	1206
2	39	DIN 125 - A 6,4	Washer	
3	35	DIN 127 - A 6	Spring Washer	
4	4	DIN 985 - M6	Hex Nut	
5	1	GLD-04-EST01		
6	1	GLD-04-TAPAPLATF01		
7	1	GLD-04-TAPAVENT01		
8	1	GLD-V003-TAPAF001	Tapa delantera pequeña, espesor 1 mm	987
9	1	GLD-V003-TAPAFMB001	Tapa delantera mediana, espesor 1 mm	990
10	1	GLD-V003-TAPAFMEQUIP002	Tapa con altavoces	
11	35	ISO 7380 - M6 x 16	Hexagon Socket Button Head Screw	



SCALE:	SMK_GLDXXX_TOWER	DRAWN: Sergio Torremocha	03/06/2016
		CHECKED: Antonio Garcia	08/06/2016
		DWG NO:	GLD-04-TOWER01-ENS01
		REV	01
		SIZE	A3
		SHEET	6 / 12

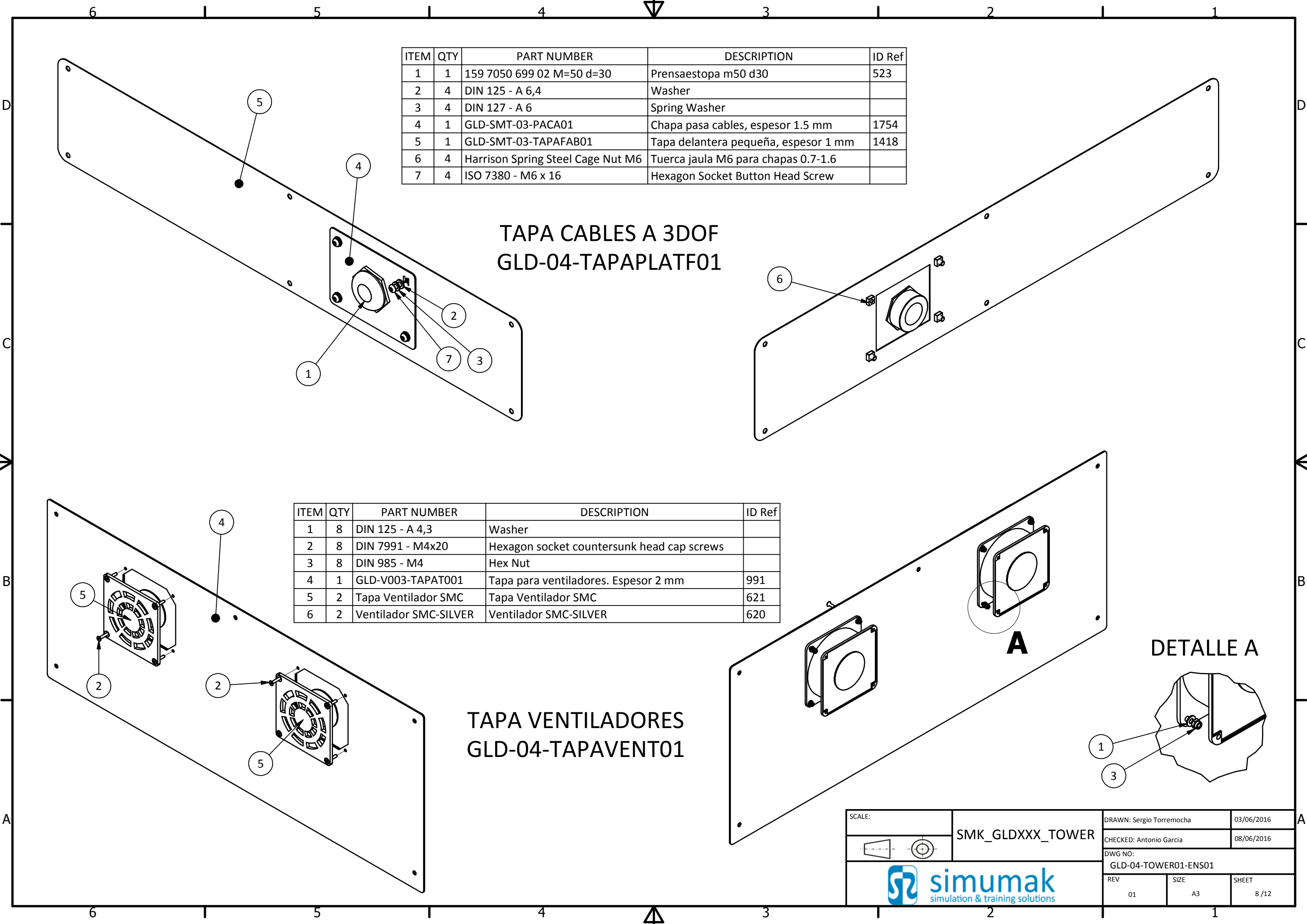
TAPA ALTAVOCES
GLD-V003-TAPAFMEQUIP002



ITEM	QTY	PART NUMBER	DESCRIPTION	ID Ref
1	12	DIN 125 - A 4,3	Washer	
2	12	DIN 912 - M4 x 20	Cylinder Head Cap Screw	
3	12	DIN 985 - M4	Hex Nut	
4	1	GLD-V003-TAPAFM002	Tapa delantera grande, espesor 1 mm	989
5	2	Mando potenciómetro_1209726_FARNELL	Mando potenciómetro ref:1209726 / BULGIN - KX0607 - KNOB, BLACK	1405
6	1	Potenciómetro 2 etapas_1227603_FARNELL	Potenciómetro 2 etapas ref: 1227603 / CP16DH10IP6103BF - POTENTIOMETER, 10K LOG	1402
7	1	Potenciómetro_1227599_FARNELL	Potenciómetro ref: 1227599 / CP16SH10IP6103BIF - POTENTIOMETER, 10K LOG	1404
8	3	Regilla altavoz 4" SILVER-SIMESCAR	Regilla altavoz 4" SILVER-SIMESCAR	704
9	3	SPEAKER 4OHM-4" FULLRANGE CS-E4001	SPEAKER 4OHM-4" FULLRANGE CS-E4001	701



SCALE:	SMK_GLDXXX_TOWER	DRAWN: Sergio Torremocha	03/06/2016
		CHECKED: Antonio Garcia	08/06/2016
DWG NO: GLD-04-TOWER01-ENS01			
 simumak simulation & training solutions		REV	SIZE
		01	A3
		SHEET	7 / 12



ITEM	QTY	PART NUMBER	DESCRIPTION	ID Ref
1	1	159 7050 699 02 M=50 d=30	Prensaestopa m50 d30	523
2	4	DIN 125 - A 6,4	Washer	
3	4	DIN 127 - A 6	Spring Washer	
4	1	GLD-SMT-03-PACA01	Chapa pasa cables, espesor 1.5 mm	1754
5	1	GLD-SMT-03-TAPAFAB01	Tapa delantera pequeña, espesor 1 mm	1418
6	4	Harrison Spring Steel Cage Nut M6	Tuerca jaula M6 para chapas 0.7-1.6	
7	4	ISO 7380 - M6 x 16	Hexagon Socket Button Head Screw	



TAPA CABLES A 3DOF
GLD-04-TAPAPLATF01

ITEM	QTY	PART NUMBER	DESCRIPTION	ID Ref
1	8	DIN 125 - A 4,3	Washer	
2	8	DIN 7991 - M4x20	Hexagon socket countersunk head cap screws	
3	8	DIN 985 - M4	Hex Nut	
4	1	GLD-V003-TAPAT001	Tapa para ventiladores. Espesor 2 mm	991
5	2	Tapa Ventilador SMC	Tapa Ventilador SMC	621
6	2	Ventilador SMC-SILVER	Ventilador SMC-SILVER	620

TAPA VENTILADORES
GLD-04-TAPAVENT01

A

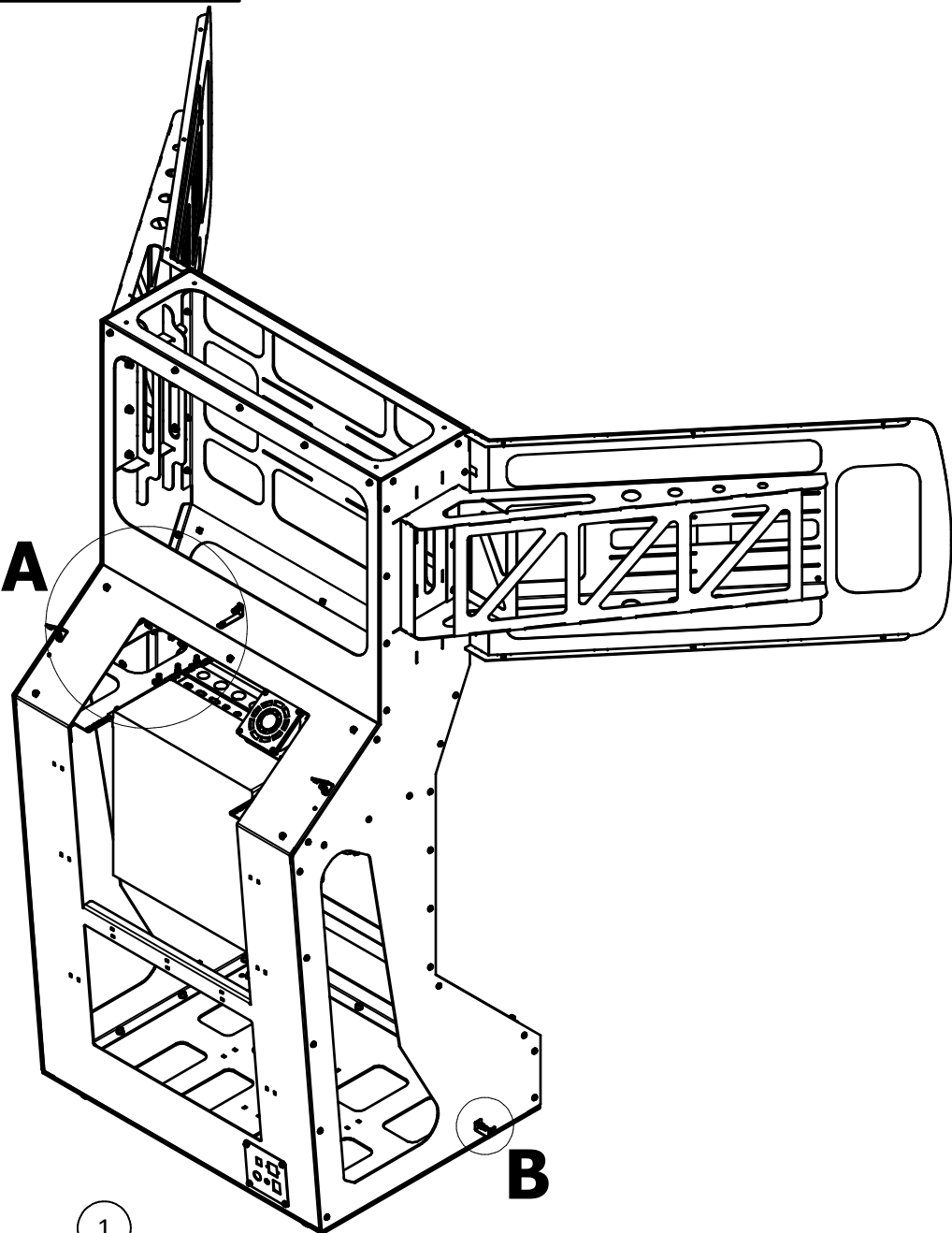
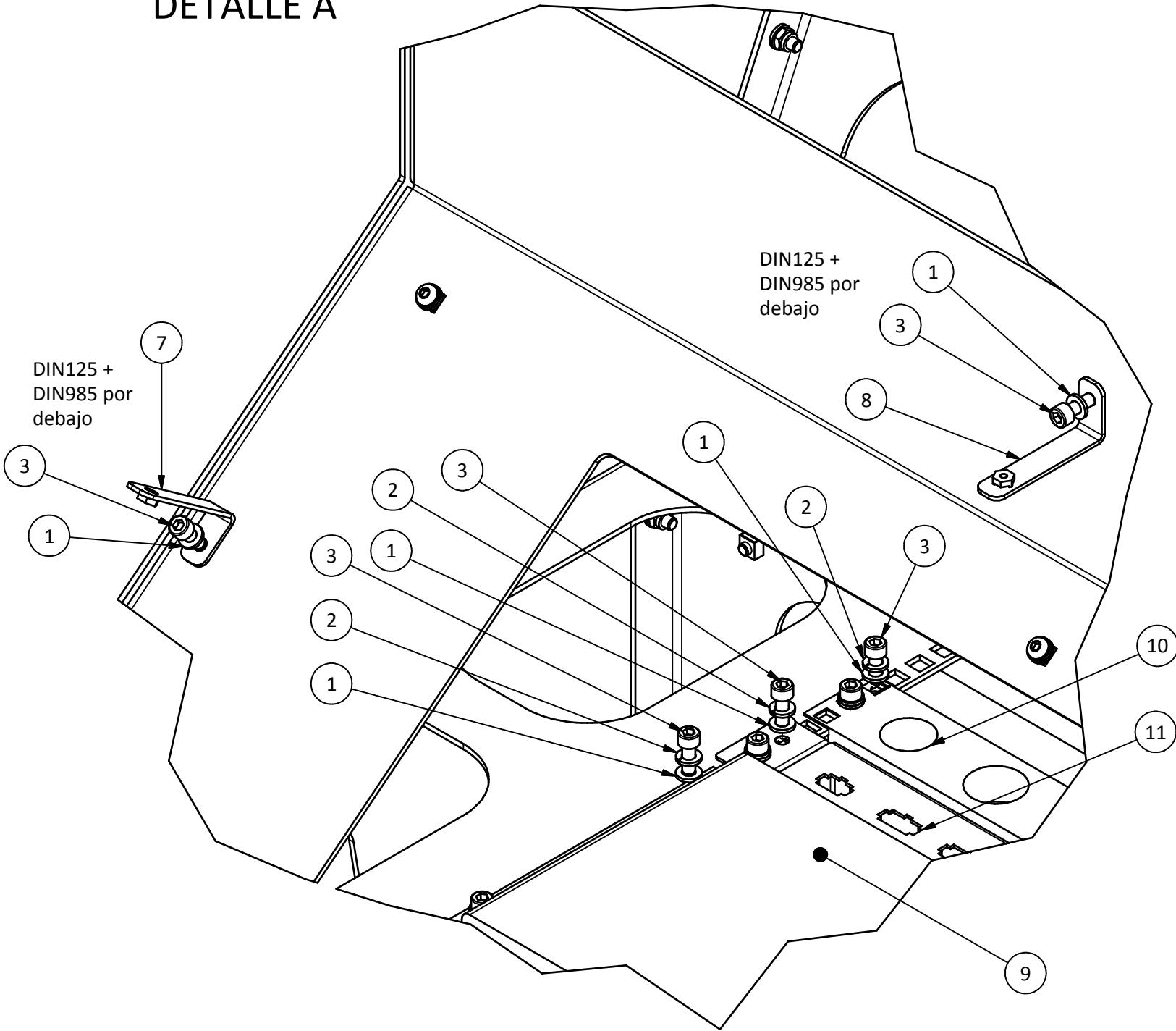
DETALLE A

SCALE:		SMK_GLDXXX_TOWER	DRAWN: Sergio Torremocha		03/06/2016
			CHECKED: Antonio Garcia		08/06/2016
 simumak simulation & training solutions			DWG NO: GLD-04-TOWER01-ENS01		
		REV	SIZE	SHEET	
		01	A3	8 /12	

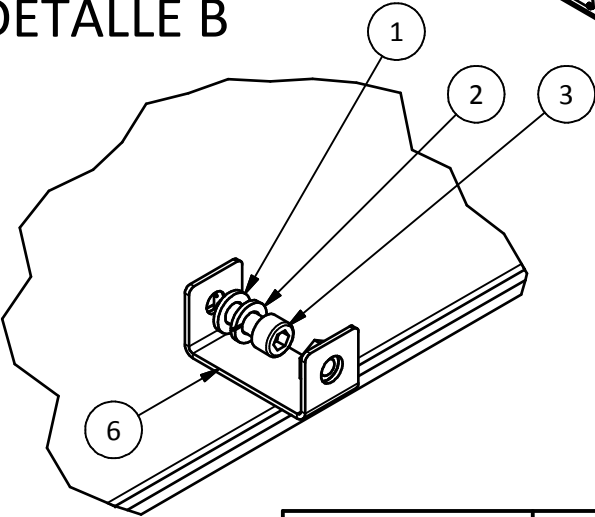
PC, Rack, Regleta de enchufes y piezas de soporte de la fibra

GLD-04-ESTB01



DETALLE A



DETALLE B

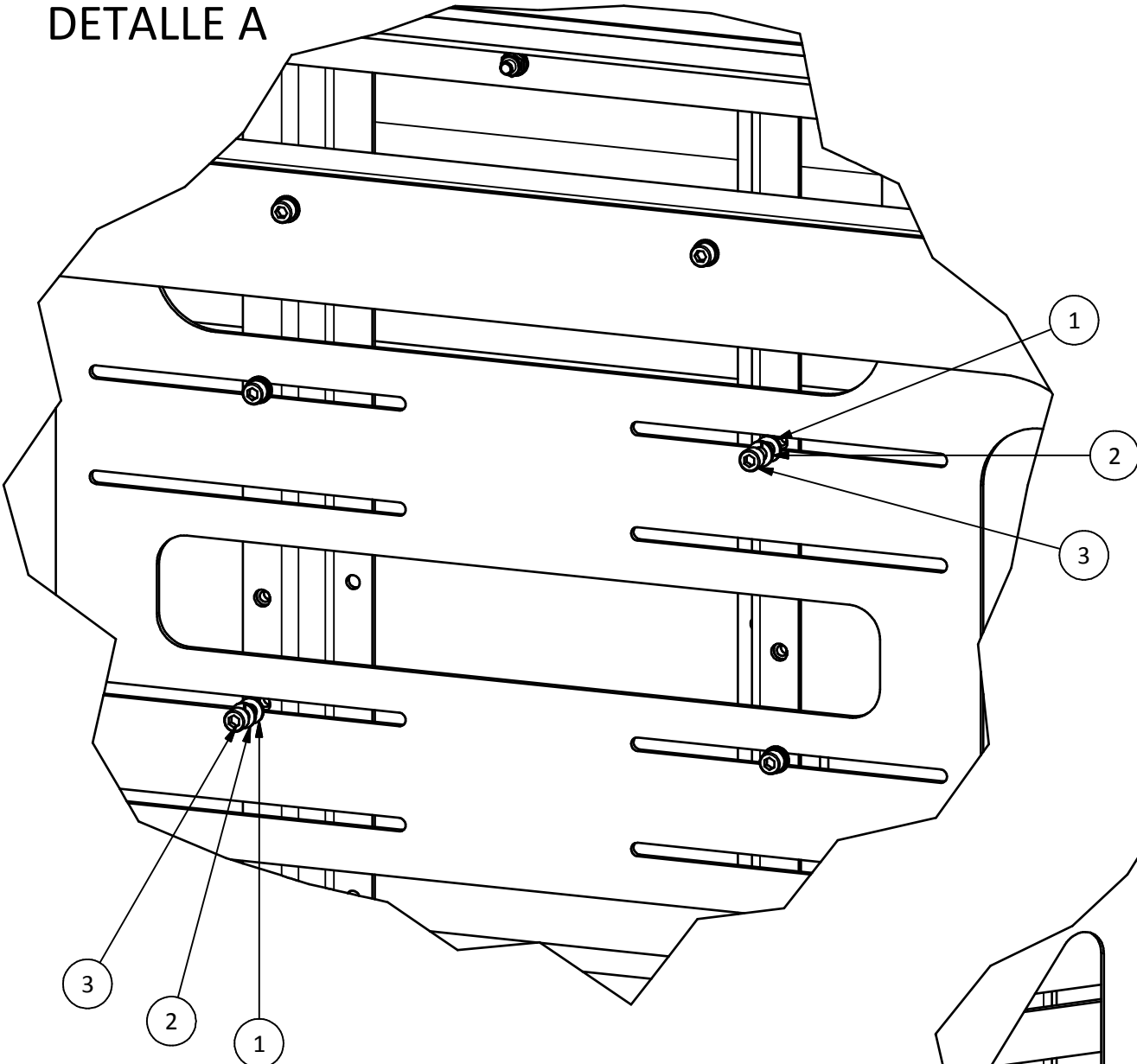


ITEM	QTY	PART NUMBER	DESCRIPTION	ID Ref
1	20	DIN 125 - A 6,4	Washer	
2	14	DIN 127 - A 6	Spring Washer	
3	17	DIN 912 - M6 x 16	Cylinder Head Cap Screw	
4	3	DIN 985 - M6	Hex Nut	
5	1	GLD-04-ESTA01		
6	2	GLD-V003-SCF001	Soldadura Fijacion Lateral Fibra Trasera	982
7	2	GLD-V003-SSF002	Soldadura Sujección Fibra Trasera Posterior	993
8	1	GLD-V003-SSFS002	Soporte de carcasa de fibra delantera superior	1415
9	1	Ordenador 4GB RAM 32GB SSD	Ordenador 4GB RAM 32GB SSD	619
10	1	Regleta de enchufes RACK 19"	Regleta de enchufes RACK 19"	707
11	1	SMK-01-RACKUNI001	Bandeja rack 19" componentes, chapa 1.5 mm	1770

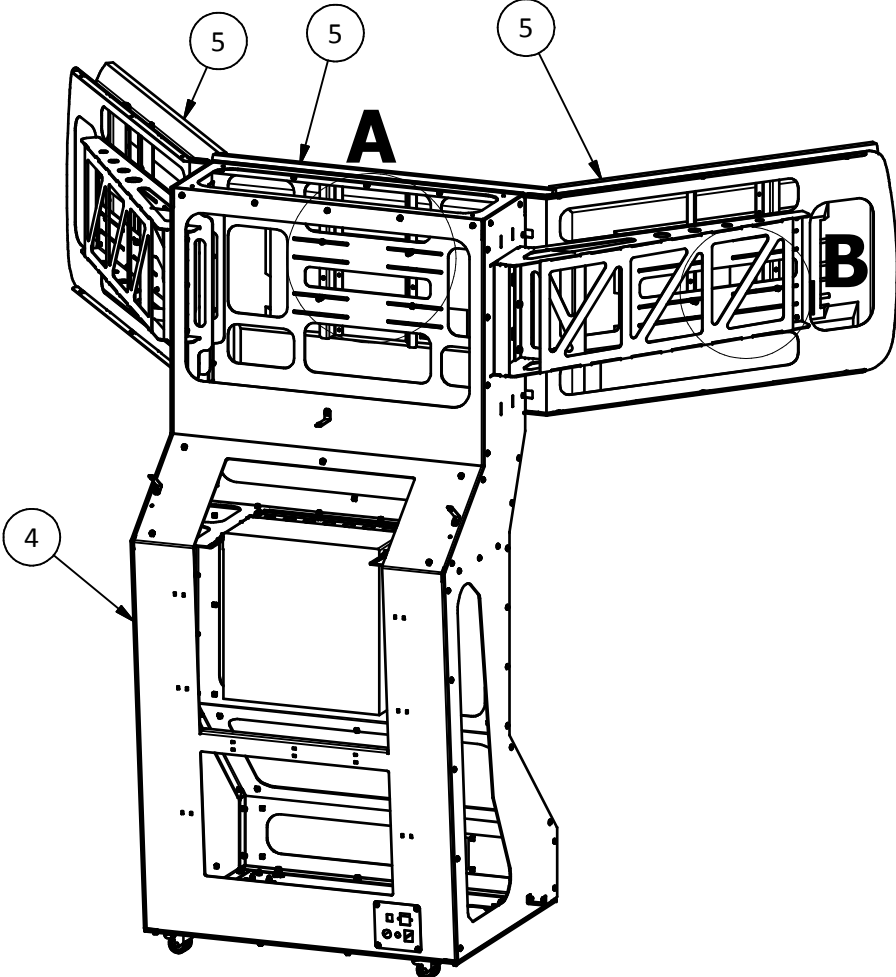
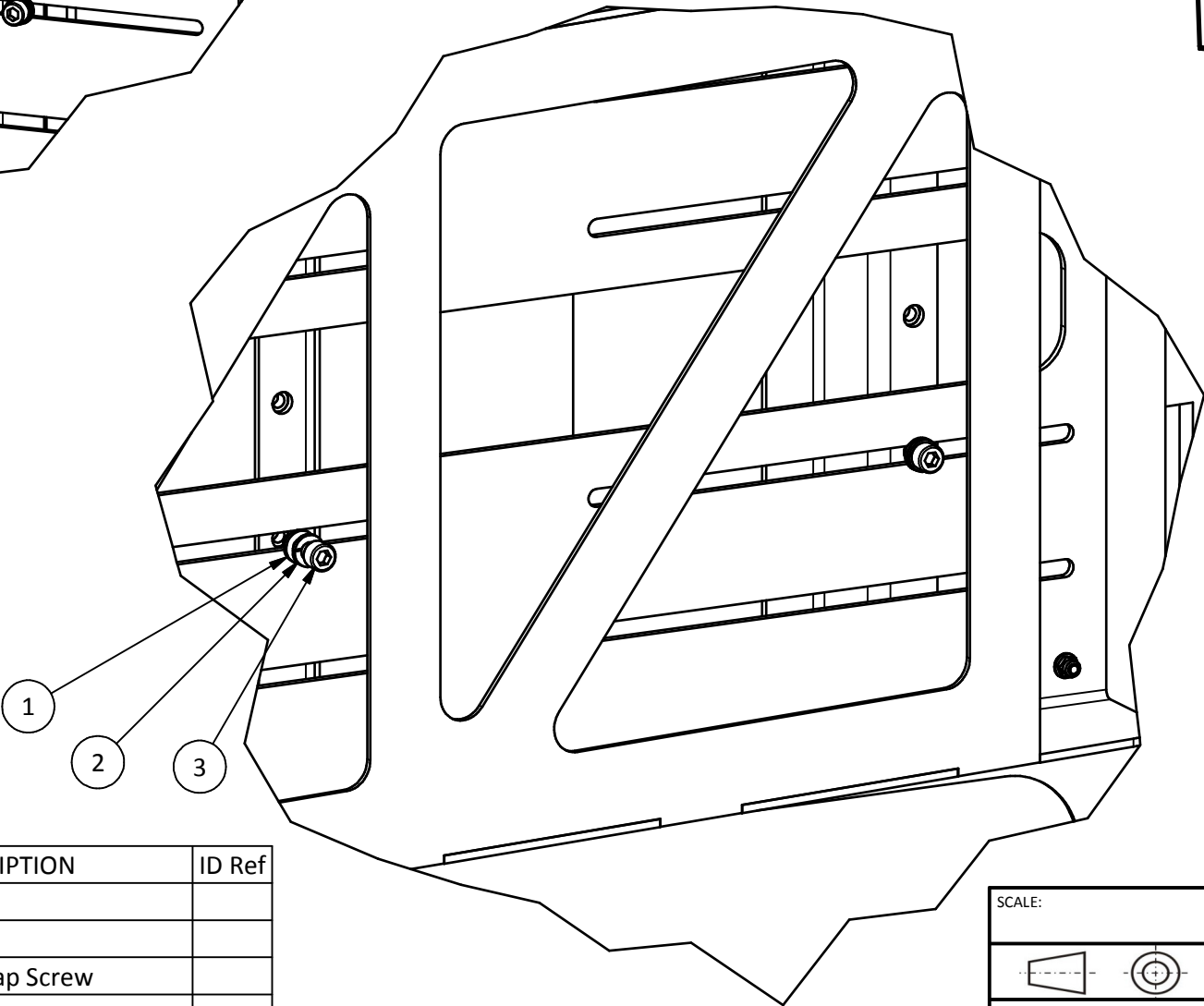
SCALE:	SMK_GLDXXX_TOWER	DRAWN: Sergio Torremocha		03/06/2016
		CHECKED: Antonio Garcia		08/06/2016
		DWG NO:		
		GLD-04-TOWER01-ENS01		
		REV	SIZE	SHEET
		01	A3	9 /12

Anclaje de las TV
GLD-04-ESTC01

DETALLE A





DETALLE B




ITEM	QTY	PART NUMBER	DESCRIPTION	ID Ref
1	12	DIN 125 - A 6,4	Washer	
2	12	DIN 127 - A 6	Spring Washer	
3	12	DIN 912 - M6 x 20	Cylinder Head Cap Screw	
4	1	GLD-04-ESTB01		
5	3	GLD-SMT-04-TVCONZ01		

SCALE:



SMK_GLDXXX_TOWER



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DRAWN: Sergio Torremocha03/06/2016

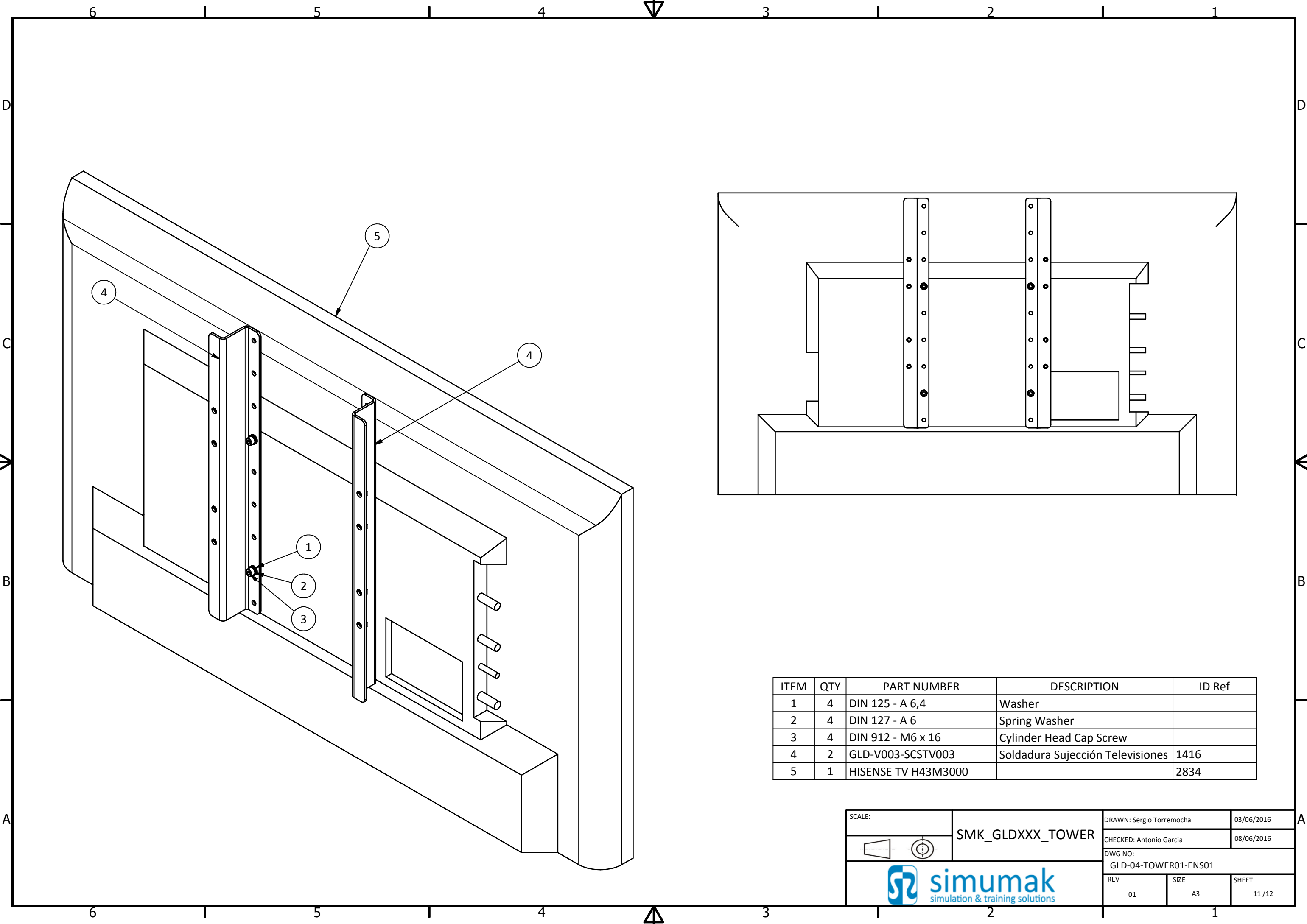
CHECKED: Antonio Garcia08/06/2016

DWG NO:
GLD-04-TOWER01-ENS01



REV
01

SIZE
A3

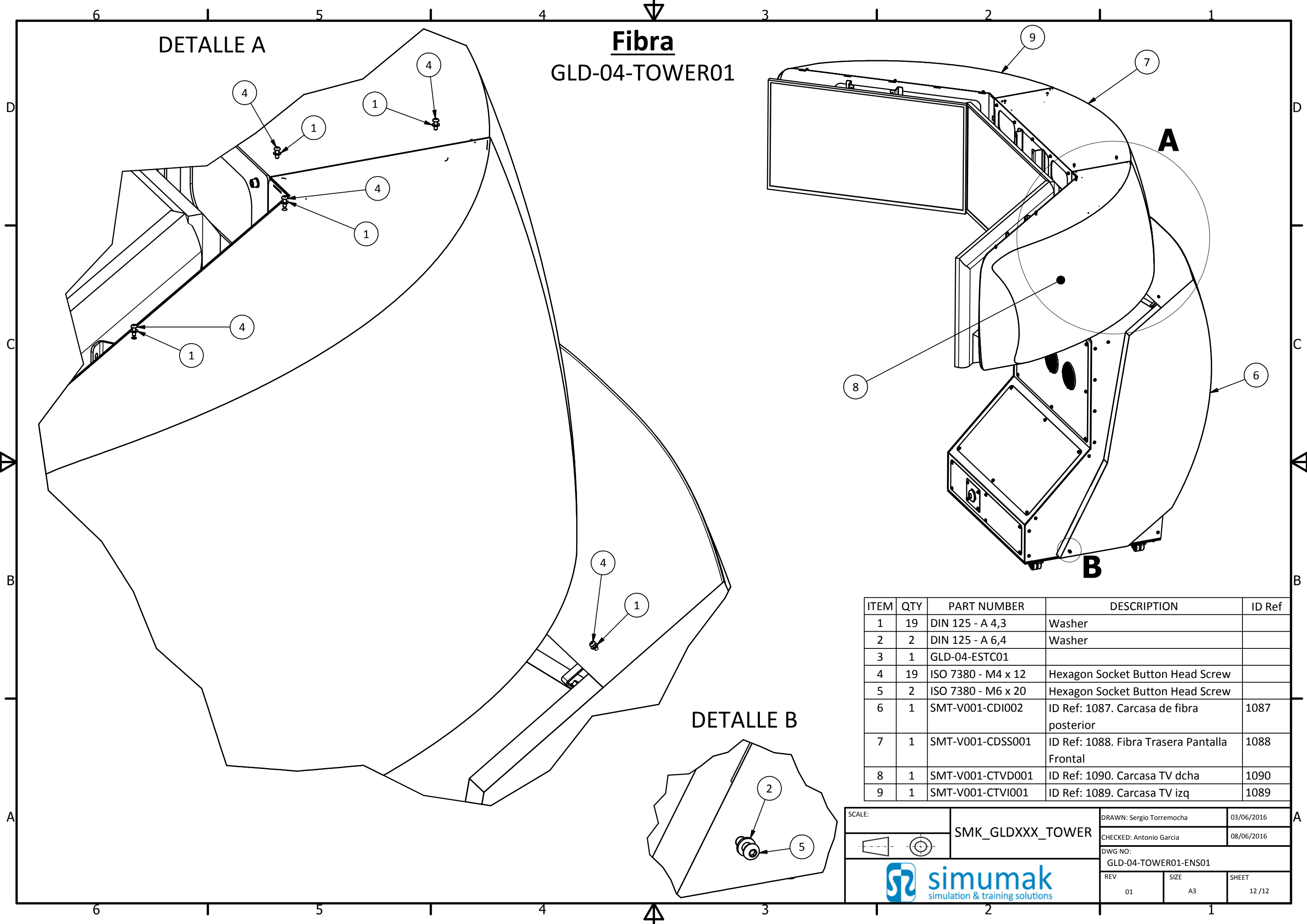
SHEET
10 /12



ITEM	QTY	PART NUMBER	DESCRIPTION	ID Ref
1	4	DIN 125 - A 6,4	Washer	
2	4	DIN 127 - A 6	Spring Washer	
3	4	DIN 912 - M6 x 16	Cylinder Head Cap Screw	
4	2	GLD-V003-SCSTV003	Soldadura Sujección Televisiones	1416
5	1	HISENSE TV H43M3000		2834

SCALE:		SMK_GLDXXX_TOWER	DRAWN: Sergio Torremocha		03/06/2016
			CHECKED: Antonio Garcia		08/06/2016
			DWG NO:		
		GLD-04-TOWER01-ENS01			
		REV	SIZE	SHEET	
		01	A3	11 /12	







Fibra
GLD-04-TOWER01

DETALLE A

DETALLE B

ITEM	QTY	PART NUMBER	DESCRIPTION	ID Ref
1	19	DIN 125 - A 4,3	Washer	
2	2	DIN 125 - A 6,4	Washer	
3	1	GLD-04-ESTC01		
4	19	ISO 7380 - M4 x 12	Hexagon Socket Button Head Screw	
5	2	ISO 7380 - M6 x 20	Hexagon Socket Button Head Screw	
6	1	SMT-V001-CDI002	ID Ref: 1087. Carcasa de fibra posterior	1087
7	1	SMT-V001-CDSS001	ID Ref: 1088. Fibra Trasera Pantalla Frontal	1088
8	1	SMT-V001-CTVD001	ID Ref: 1090. Carcasa TV dcha	1090
9	1	SMT-V001-CTVI001	ID Ref: 1089. Carcasa TV izq	1089

SCALE:		SMK_GLDXXX_TOWER		DRAWN: Sergio Torremocha		03/06/2016			
				CHECKED: Antonio Garcia		08/06/2016			
 simumak simulation & training solutions				DWG NO:					
				GLD-04-TOWER01-ENS01					
				REV		SIZE		SHEET	
				01		A3		12 /12	

