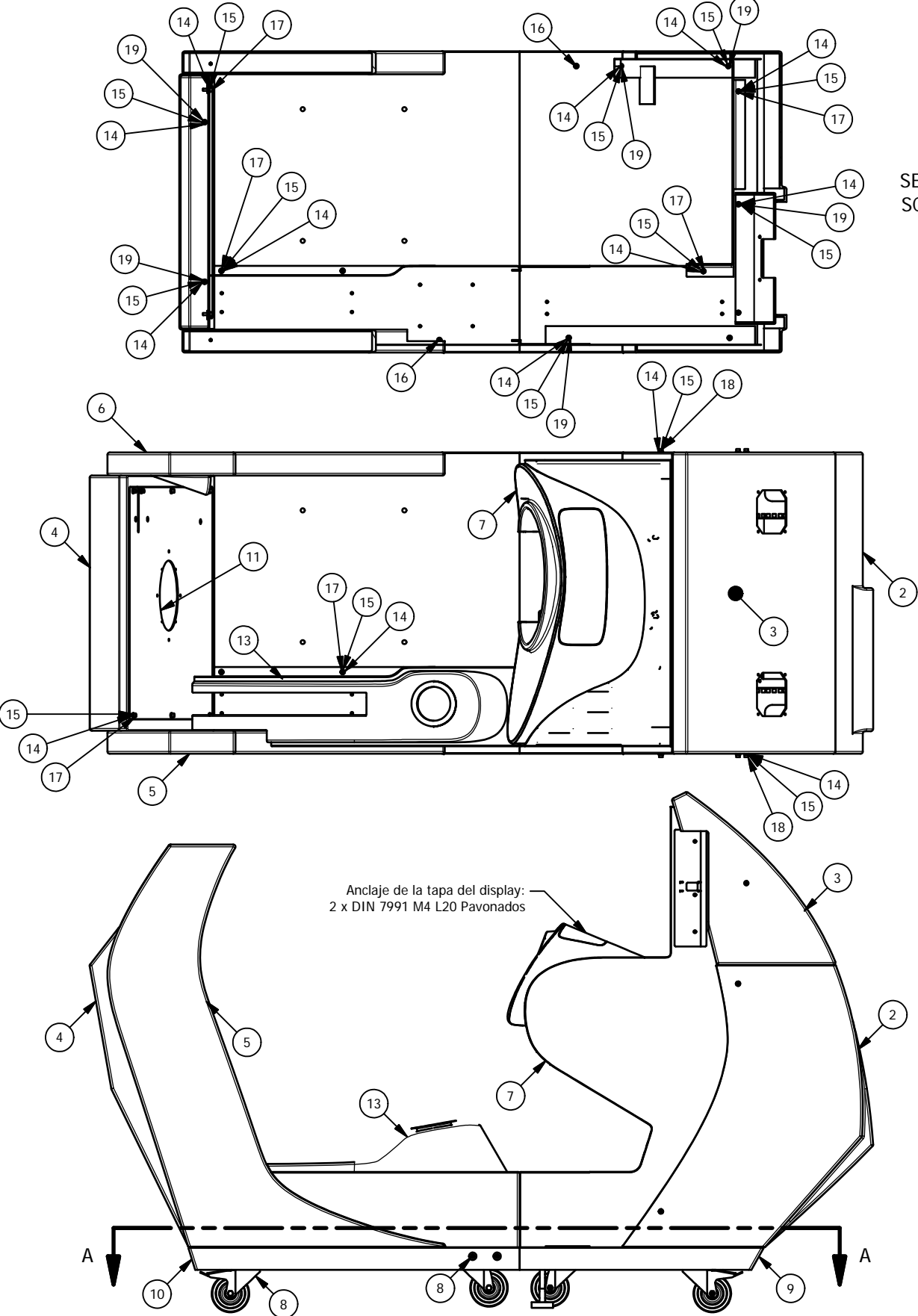
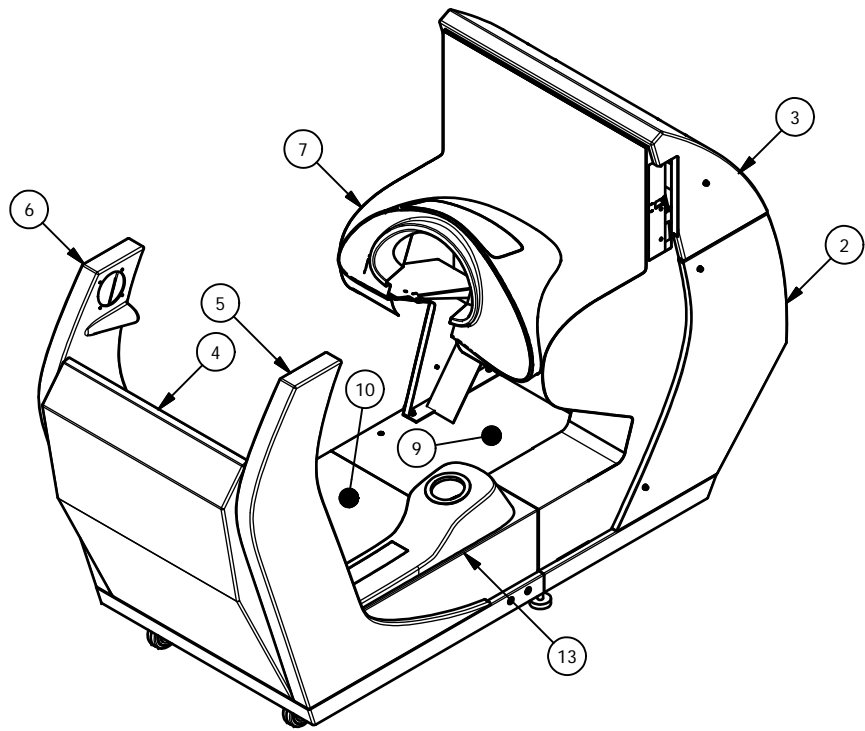
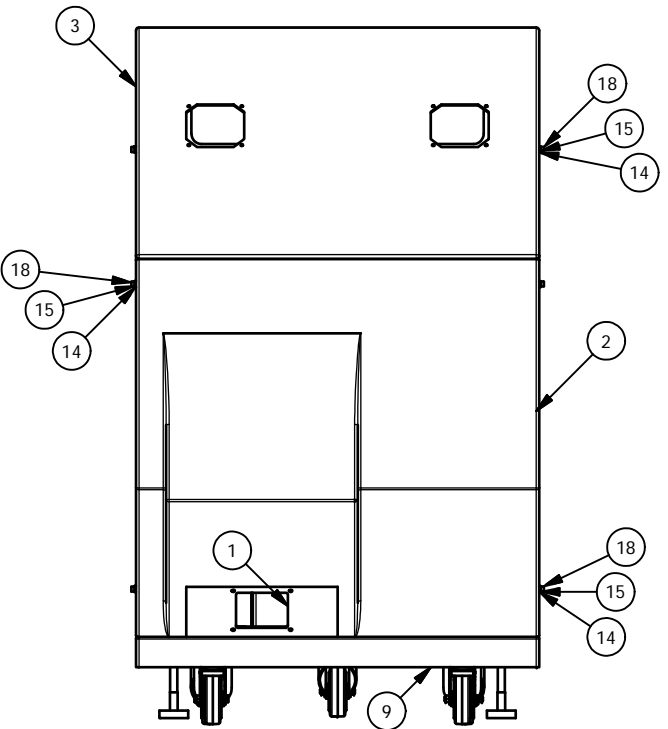
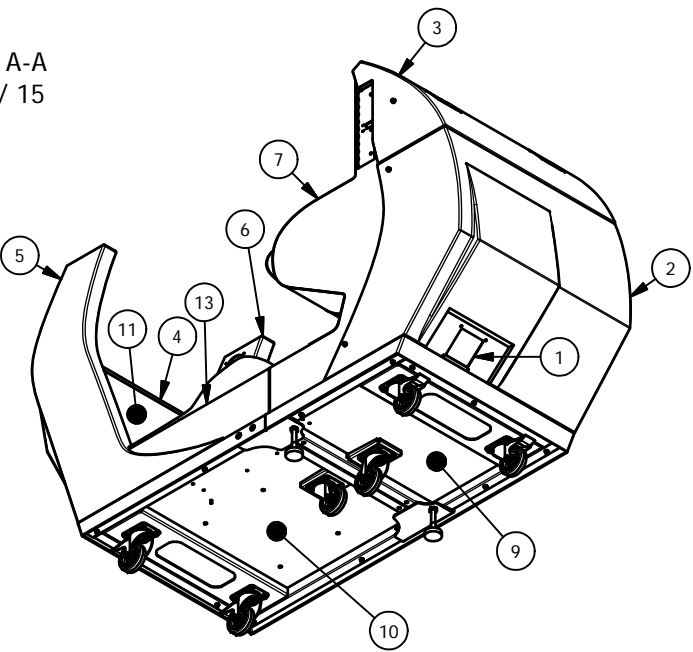


ENSAMBLAJE: CHASIS DE FIBRA CON LA ESTRUCTURA TUBULAR DEL SUELO



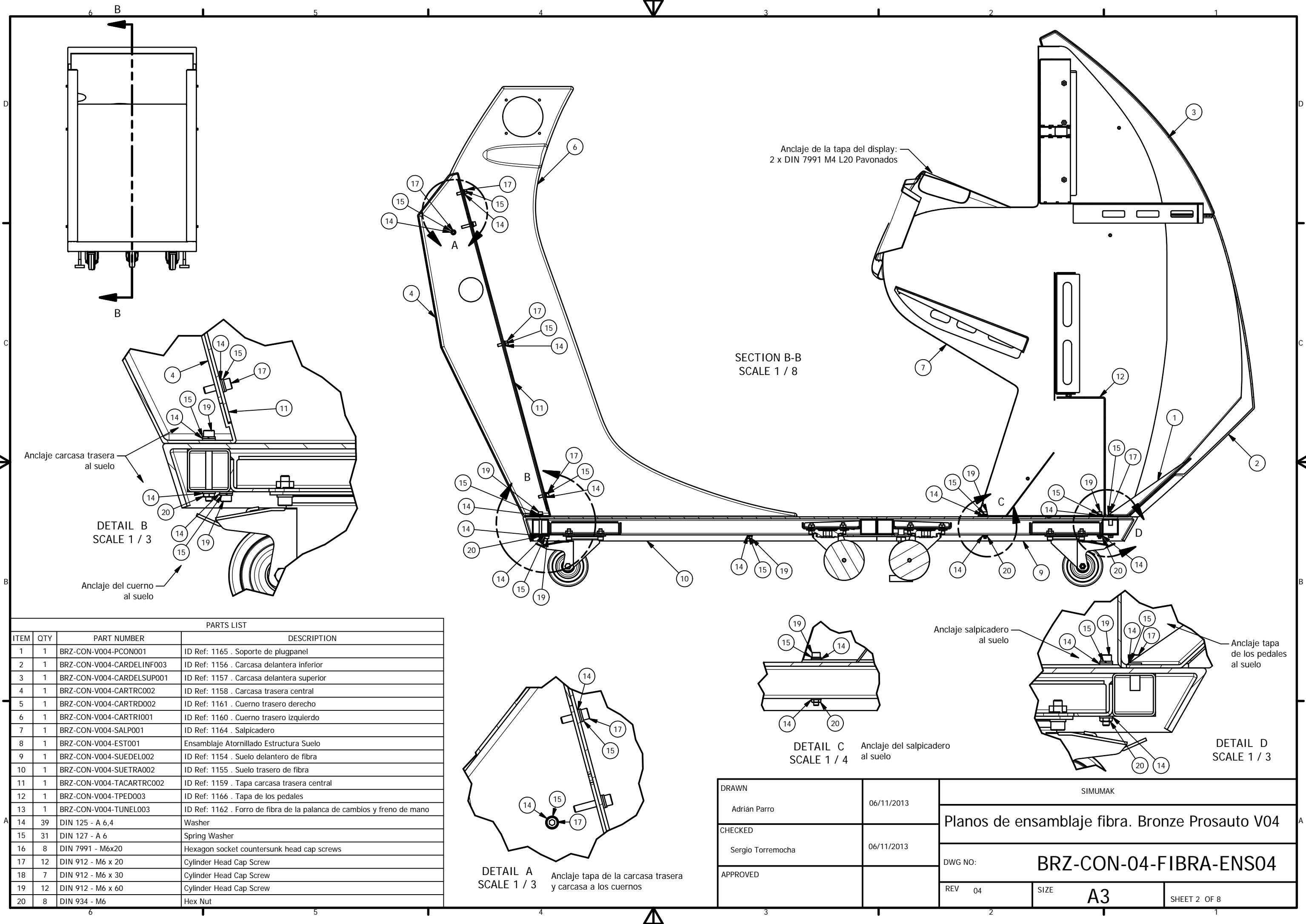
SECTION A-A
SCALE 1 / 15

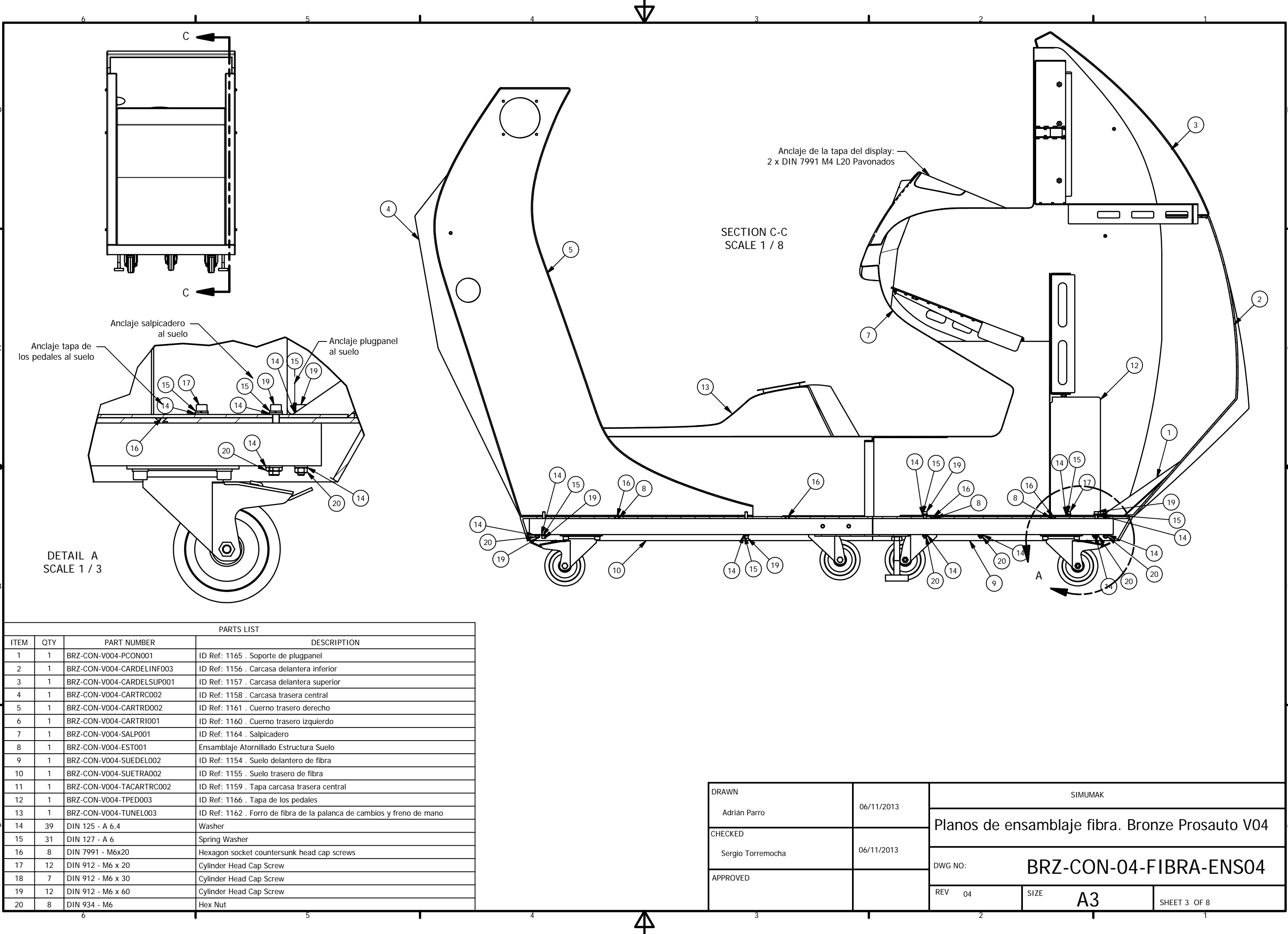


NOTA: Se pueden ensamblar la parte delantera y la trasera de forma independiente para mayor comodidad

| PARTS LIST | | | |
|------------|-----|---------------------------|--|
| ITEM | QTY | PART NUMBER | DESCRIPTION |
| 1 | 1 | BRZ-CON-V004-PCON001 | ID Ref: 1165 . Soporte de plugpanel |
| 2 | 1 | BRZ-CON-V004-CARDELINF003 | ID Ref: 1156 . Carcasa delantera inferior |
| 3 | 1 | BRZ-CON-V004-CARDELSUP001 | ID Ref: 1157 . Carcasa delantera superior |
| 4 | 1 | BRZ-CON-V004-CARTRC002 | ID Ref: 1158 . Carcasa trasera central |
| 5 | 1 | BRZ-CON-V004-CARTRD002 | ID Ref: 1161 . Cuerno trasero derecho |
| 6 | 1 | BRZ-CON-V004-CARTRI001 | ID Ref: 1160 . Cuerno trasero izquierdo |
| 7 | 1 | BRZ-CON-V004-SALP001 | ID Ref: 1164 . Salpicadero |
| 8 | 1 | BRZ-CON-V004-EST001 | Ensamblaje Atornillado Estructura Suelo |
| 9 | 1 | BRZ-CON-V004-SUEDEL002 | ID Ref: 1154 . Suelo delantero de fibra |
| 10 | 1 | BRZ-CON-V004-SUETRA002 | ID Ref: 1155 . Suelo trasero de fibra |
| 11 | 1 | BRZ-CON-V004-TACARTRC002 | ID Ref: 1159 . Tapa carcasa trasera central |
| 12 | 1 | BRZ-CON-V004-TPED003 | ID Ref: 1166 . Tapa de los pedales |
| 13 | 1 | BRZ-CON-V004-TUNEL003 | ID Ref: 1162 . Forro de fibra de la palanca de cambios y freno de mano |
| 14 | 39 | DIN 125 - A 6,4 | Washer |
| 15 | 31 | DIN 127 - A 6 | Spring Washer |
| 16 | 8 | DIN 7991 - M6x20 | Hexagon socket countersunk head cap screws |
| 17 | 12 | DIN 912 - M6 x 20 | Cylinder Head Cap Screw |
| 18 | 7 | DIN 912 - M6 x 30 | Cylinder Head Cap Screw |
| 19 | 12 | DIN 912 - M6 x 60 | Cylinder Head Cap Screw |
| 20 | 8 | DIN 934 - M6 | Hex Nut |

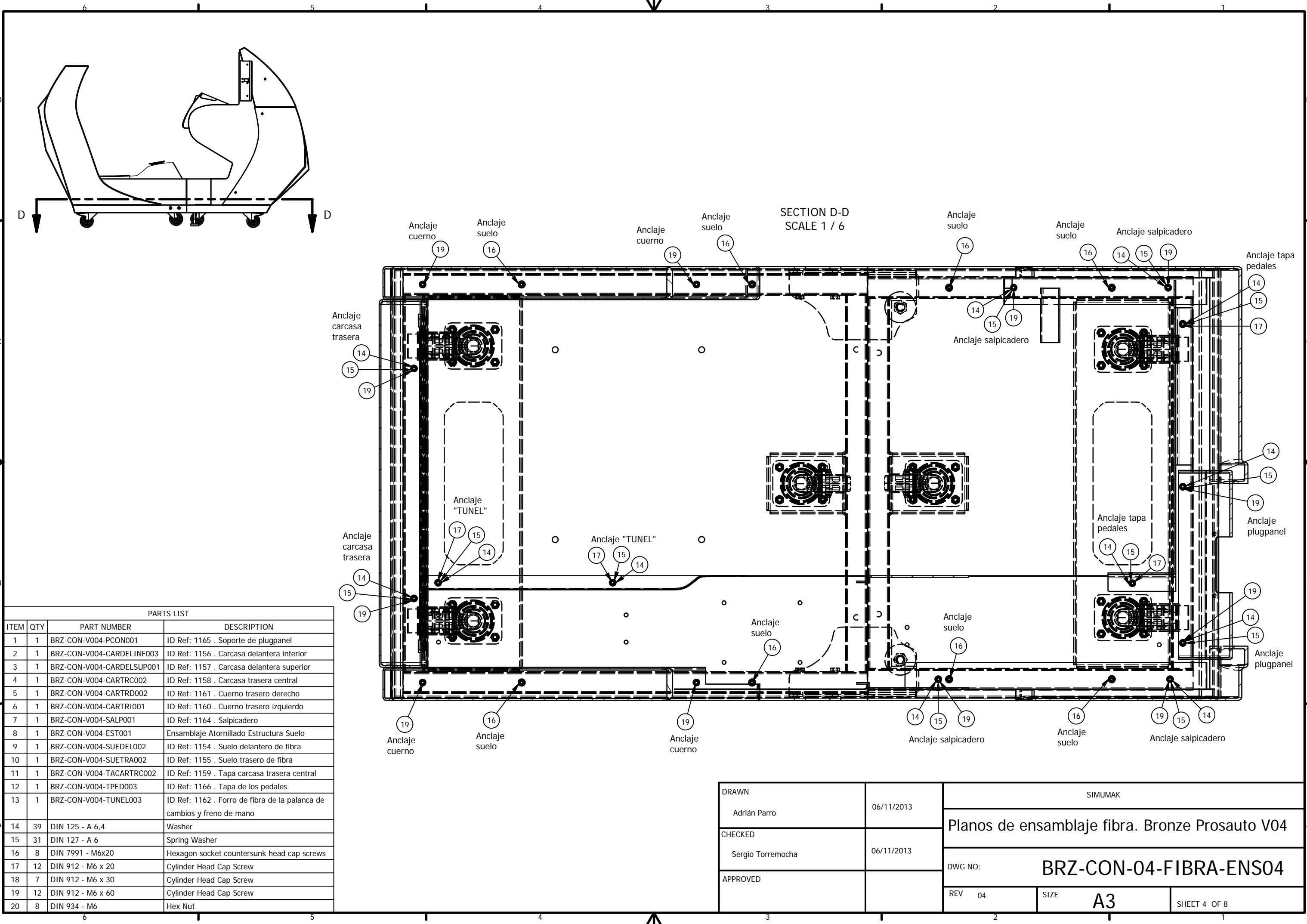
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|-------------------|--|---|--------------|
| DRAWN | | SIMUMAK | |
| Adrián Parro | | 06/11/2013 | |
| CHECKED | | Planos de ensamblaje fibra. Bronze Prosauto V04 | |
| Sergio Torremocha | | 06/11/2013 | |
| APPROVED | | DWG NO: BRZ-CON-04-FIBRA-ENS04 | |
| REV 04 | | SIZE A3 | SHEET 1 OF 8 |





| PARTS LIST | | | |
|------------|-----|---------------------------|--|
| ITEM | QTY | PART NUMBER | DESCRIPTION |
| 1 | 1 | BRZ-CON-V004-PCON001 | ID Ref: 1165 . Soporte de plugpanel |
| 2 | 1 | BRZ-CON-V004-CARDELINF003 | ID Ref: 1156 . Carcasa delantera inferior |
| 3 | 1 | BRZ-CON-V004-CARDELSUP001 | ID Ref: 1157 . Carcasa delantera superior |
| 4 | 1 | BRZ-CON-V004-CARTRC002 | ID Ref: 1158 . Carcasa trasera central |
| 5 | 1 | BRZ-CON-V004-CARTRD002 | ID Ref: 1161 . Cuerno trasero derecho |
| 6 | 1 | BRZ-CON-V004-CARTRI001 | ID Ref: 1160 . Cuerno trasero izquierdo |
| 7 | 1 | BRZ-CON-V004-SALP001 | ID Ref: 1164 . Salpicadero |
| 8 | 1 | BRZ-CON-V004-EST001 | Ensamblaje Atornillado Estructura Suelo |
| 9 | 1 | BRZ-CON-V004-SUEDEL002 | ID Ref: 1154 . Suelo delantero de fibra |
| 10 | 1 | BRZ-CON-V004-SUETRA002 | ID Ref: 1155 . Suelo trasero de fibra |
| 11 | 1 | BRZ-CON-V004-TACARTRC002 | ID Ref: 1159 . Tapa carcasa trasera central |
| 12 | 1 | BRZ-CON-V004-TPED003 | ID Ref: 1166 . Tapa de los pedales |
| 13 | 1 | BRZ-CON-V004-TUNEL003 | ID Ref: 1162 . Forro de fibra de la palanca de cambios y freno de mano |
| 14 | 39 | DIN 125 - A 6,4 | Washer |
| 15 | 31 | DIN 127 - A 6 | Spring Washer |
| 16 | 8 | DIN 7991 - M6x20 | Hexagon socket countersunk head cap screws |
| 17 | 12 | DIN 912 - M6 x 20 | Cylinder Head Cap Screw |
| 18 | 7 | DIN 912 - M6 x 30 | Cylinder Head Cap Screw |
| 19 | 12 | DIN 912 - M6 x 60 | Cylinder Head Cap Screw |
| 20 | 8 | DIN 934 - M6 | Hex Nut |

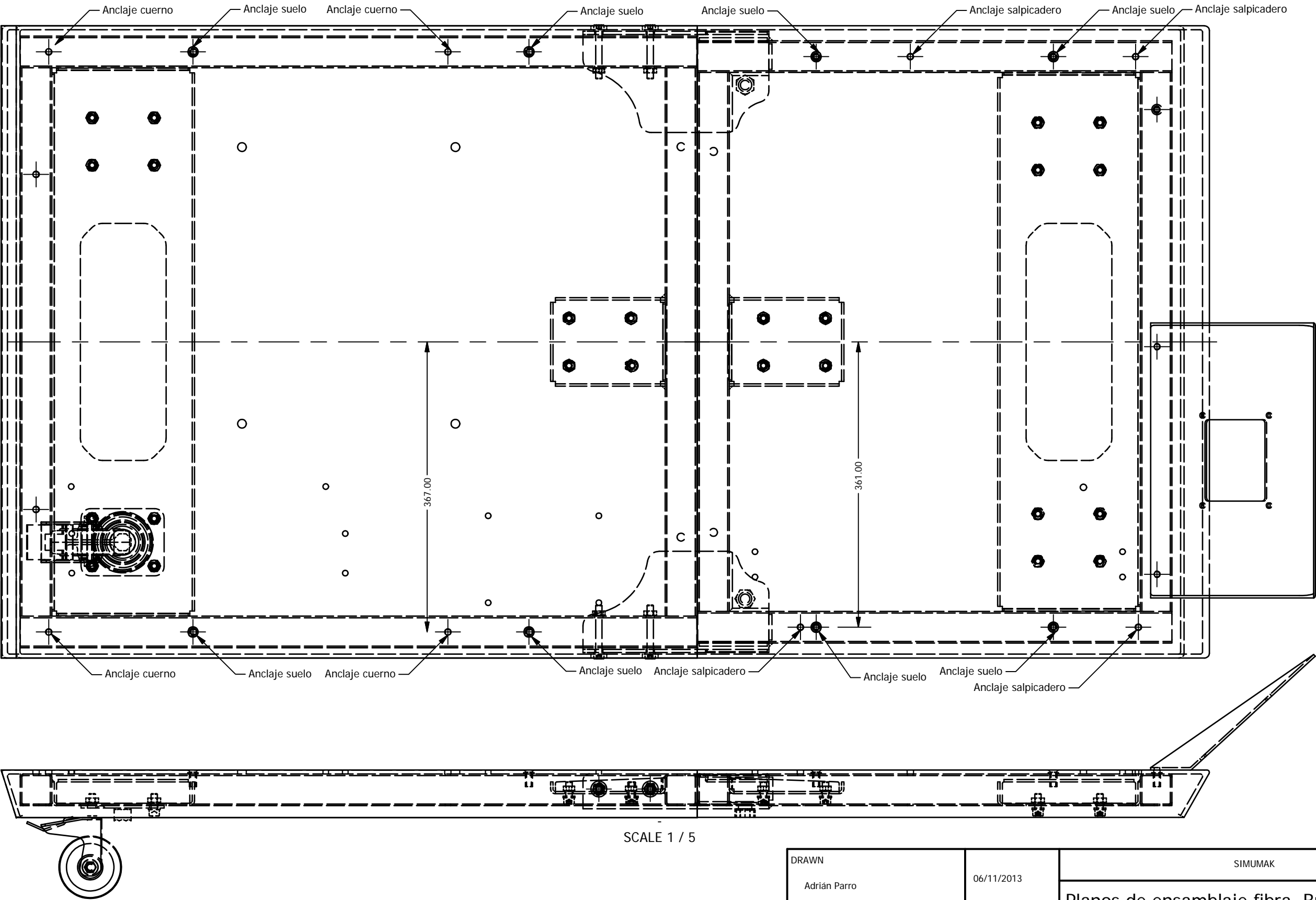
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|-------------------|------------|---|---------|--------------|
| DRAWN | | SIMUMAK | | |
| Adrián Parro | 06/11/2013 | Planos de ensamblaje fibra. Bronze Prosauto V04 | | |
| CHECKED | | DWG NO: BRZ-CON-04-FIBRA-ENS04 | | |
| Sergio Torremocha | 06/11/2013 | REV 04 | SIZE A3 | SHEET 3 OF 8 |
| APPROVED | | | | |



| PARTS LIST | | | |
|------------|-----|---------------------------|--|
| ITEM | QTY | PART NUMBER | DESCRIPTION |
| 1 | 1 | BRZ-CON-V004-PCON001 | ID Ref: 1165 . Soporte de plugpanel |
| 2 | 1 | BRZ-CON-V004-CARDELINF003 | ID Ref: 1156 . Carcasa delantera inferior |
| 3 | 1 | BRZ-CON-V004-CARDELSUP001 | ID Ref: 1157 . Carcasa delantera superior |
| 4 | 1 | BRZ-CON-V004-CARTRC002 | ID Ref: 1158 . Carcasa trasera central |
| 5 | 1 | BRZ-CON-V004-CARTRD002 | ID Ref: 1161 . Cuerno trasero derecho |
| 6 | 1 | BRZ-CON-V004-CARTRI001 | ID Ref: 1160 . Cuerno trasero izquierdo |
| 7 | 1 | BRZ-CON-V004-SALP001 | ID Ref: 1164 . Salpicadero |
| 8 | 1 | BRZ-CON-V004-EST001 | Ensamblaje Atornillado Estructura Suelo |
| 9 | 1 | BRZ-CON-V004-SUEDEL002 | ID Ref: 1154 . Suelo delantero de fibra |
| 10 | 1 | BRZ-CON-V004-SUETRA002 | ID Ref: 1155 . Suelo trasero de fibra |
| 11 | 1 | BRZ-CON-V004-TACARTRC002 | ID Ref: 1159 . Tapa carcasa trasera central |
| 12 | 1 | BRZ-CON-V004-TPED003 | ID Ref: 1166 . Tapa de los pedales |
| 13 | 1 | BRZ-CON-V004-TUNEL003 | ID Ref: 1162 . Forro de fibra de la palanca de cambios y freno de mano |
| 14 | 39 | DIN 125 - A 6,4 | Washer |
| 15 | 31 | DIN 127 - A 6 | Spring Washer |
| 16 | 8 | DIN 7991 - M6x20 | Hexagon socket countersunk head cap screws |
| 17 | 12 | DIN 912 - M6 x 20 | Cylinder Head Cap Screw |
| 18 | 7 | DIN 912 - M6 x 30 | Cylinder Head Cap Screw |
| 19 | 12 | DIN 912 - M6 x 60 | Cylinder Head Cap Screw |
| 20 | 8 | DIN 934 - M6 | Hex Nut |

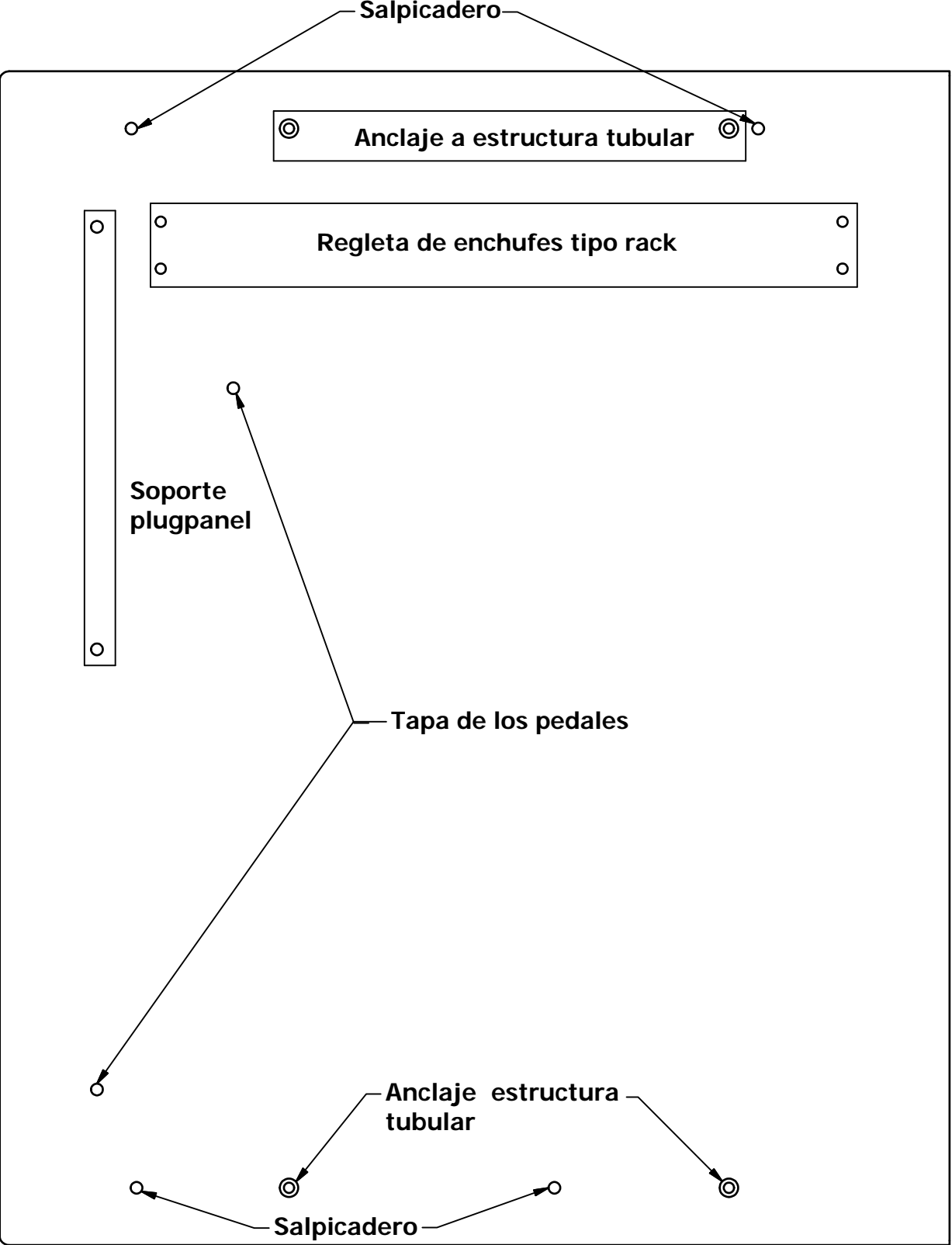
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| DRAWN | | SIMUMAK | | |
| Adrián Parro | 06/11/2013 | Planos de ensamblaje fibra. Bronze Prosauto V04 | | |
| CHECKED | | DWG NO: BRZ-CON-04-FIBRA-ENS04 | | |
| Sergio Torremocha | 06/11/2013 | REV 04 | SIZE A3 | SHEET 4 OF 8 |
| APPROVED | | | | |

Taladros criticos de la fibra que deben coincidir con la estructura tubular



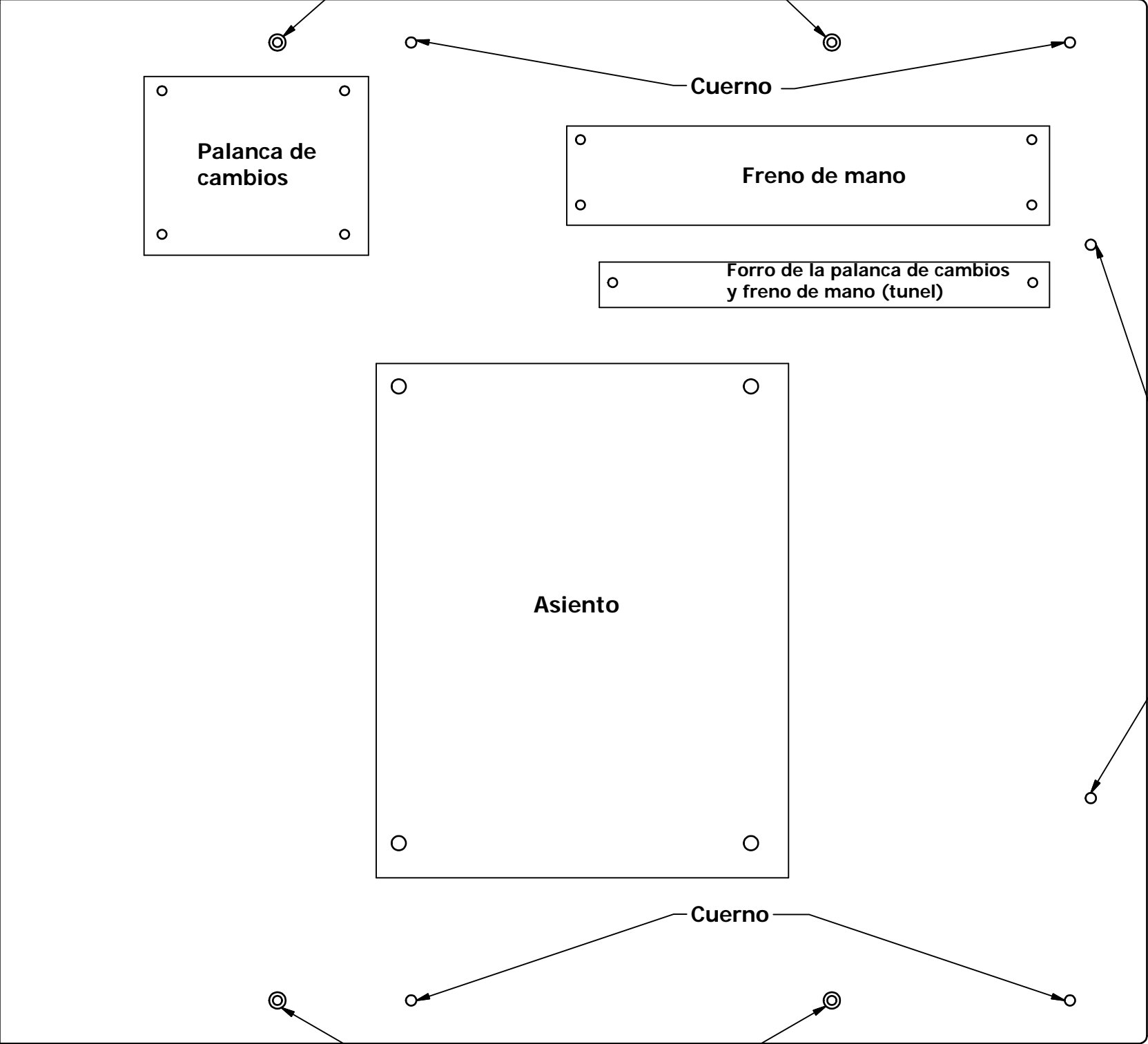
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|-------------------|------------|---|---------|--------------|
| DRAWN | | SIMUMAK | | |
| Adrián Parro | 06/11/2013 | Planos de ensamblaje fibra. Bronze Prosauto V04 | | |
| CHECKED | | | | |
| Sergio Torremocha | 06/11/2013 | DWG NO: BRZ-CON-04-FIBRA-ENS04 | | |
| APPROVED | | REV 04 | SIZE A3 | SHEET 5 OF 8 |

Componentes del
suelo delantero



| | | | | |
|-------------------|------------|---|---------|--------------|
| DRAWN | | SIMUMAK | | |
| Adrián Parro | 06/11/2013 | Planos de ensamblaje fibra. Bronze Prosauto V04 | | |
| CHECKED | | | | |
| Sergio Torremocha | 06/11/2013 | DWG NO: BRZ-CON-04-FIBRA-ENS04 | | |
| APPROVED | | REV 04 | SIZE A3 | SHEET 6 OF 8 |

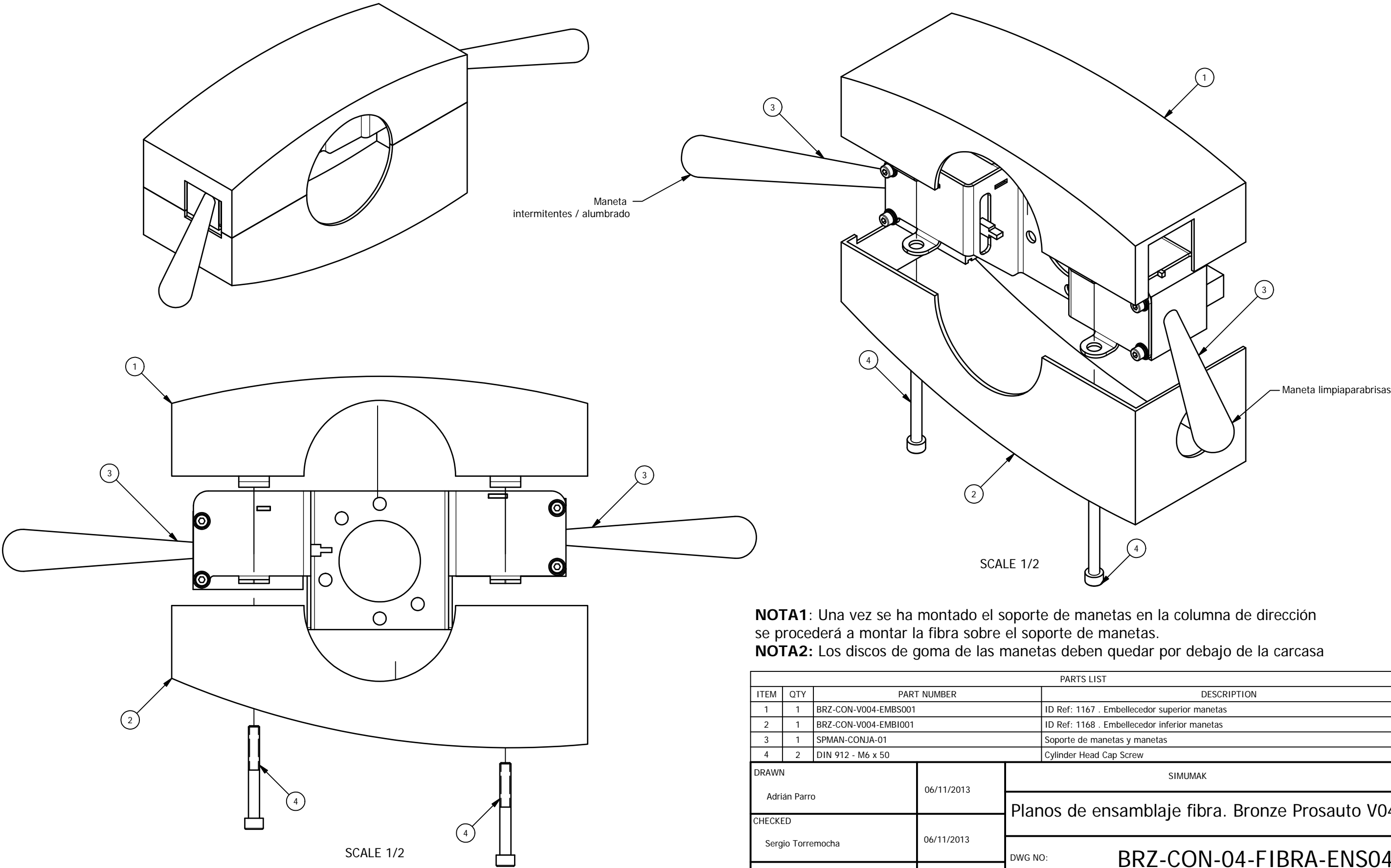
Componentes del
suelo trasero



| | | | | |
|-------------------|------------|---|---------|--------------|
| DRAWN | | SIMUMAK | | |
| Adrián Parro | 06/11/2013 | Planos de ensamblaje fibra. Bronze Prosauto V04 | | |
| CHECKED | | | | |
| Sergio Torremocha | 06/11/2013 | DWG NO: BRZ-CON-04-FIBRA-ENS04 | | |
| APPROVED | | REV 04 | SIZE A3 | SHEET 7 OF 8 |

Montaje de los embellecedores de las manetas

NOTA: El soporte de manetas *ID Ref: 1352* y la fibra deberán ir fijadas con velcro industrial , tanto la parte superior como la inferior.



NOTA1: Una vez se ha montado el soporte de manetas en la columna de dirección se procederá a montar la fibra sobre el soporte de manetas.
NOTA2: Los discos de goma de las manetas deben quedar por debajo de la carcasa

| PARTS LIST | | | | | |
|-------------------|-----|----------------------|---|--------------------------------|--------------|
| ITEM | QTY | PART NUMBER | DESCRIPTION | | |
| 1 | 1 | BRZ-CON-V004-EMBS001 | ID Ref: 1167 . Embellecedor superior manetas | | |
| 2 | 1 | BRZ-CON-V004-EMBI001 | ID Ref: 1168 . Embellecedor inferior manetas | | |
| 3 | 1 | SPMAN-CONJA-01 | Soporte de manetas y manetas | | |
| 4 | 2 | DIN 912 - M6 x 50 | Cylinder Head Cap Screw | | |
| DRAWN | | 06/11/2013 | SIMUMAK | | |
| Adrián Parro | | | Planos de ensamblaje fibra. Bronze Prosauto V04 | | |
| CHECKED | | 06/11/2013 | | DWG NO: BRZ-CON-04-FIBRA-ENS04 | |
| Sergio Torremocha | | | | | |
| APPROVED | | | REV 04 | SIZE A3 | SHEET 8 OF 8 |
| | | | | | |