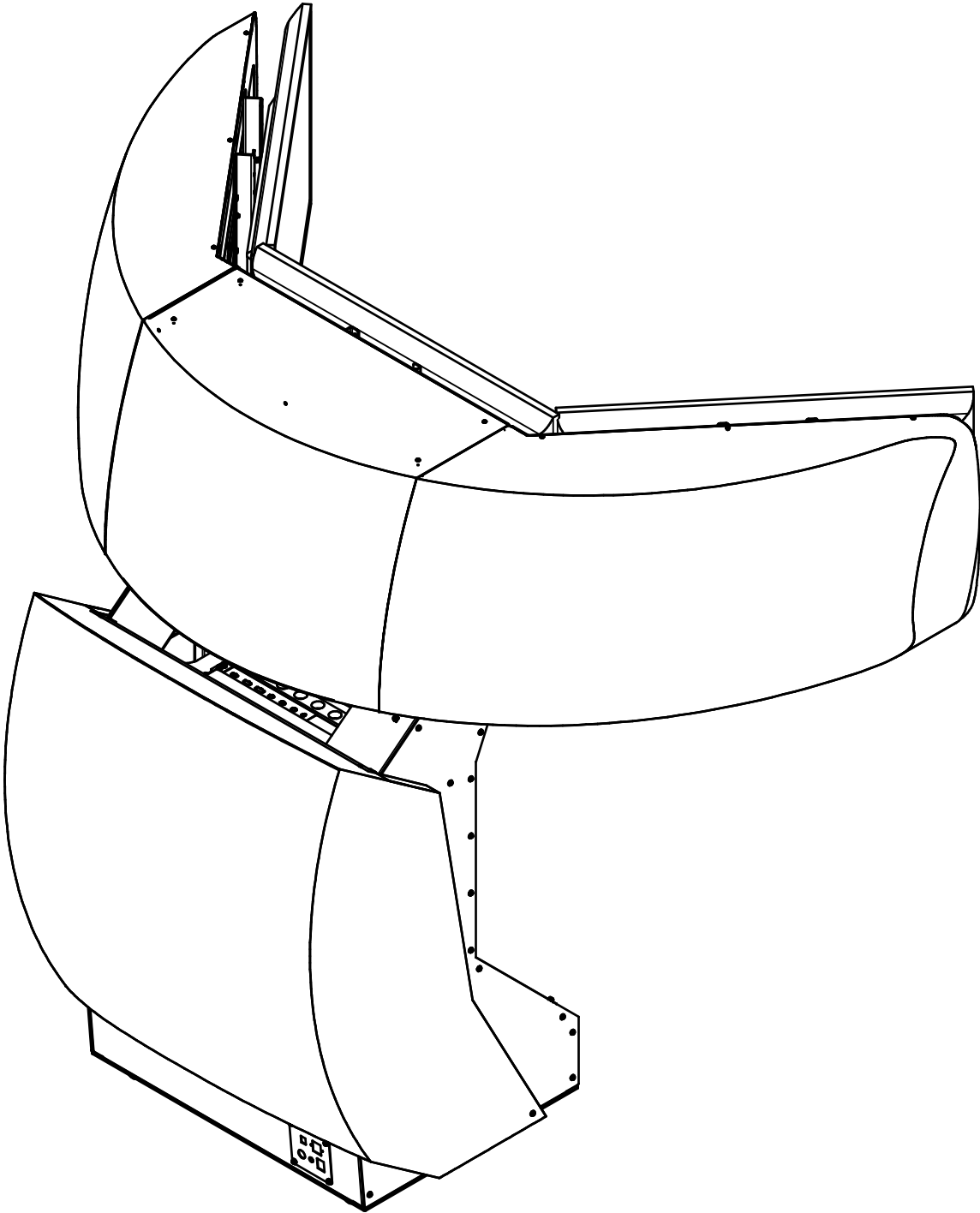
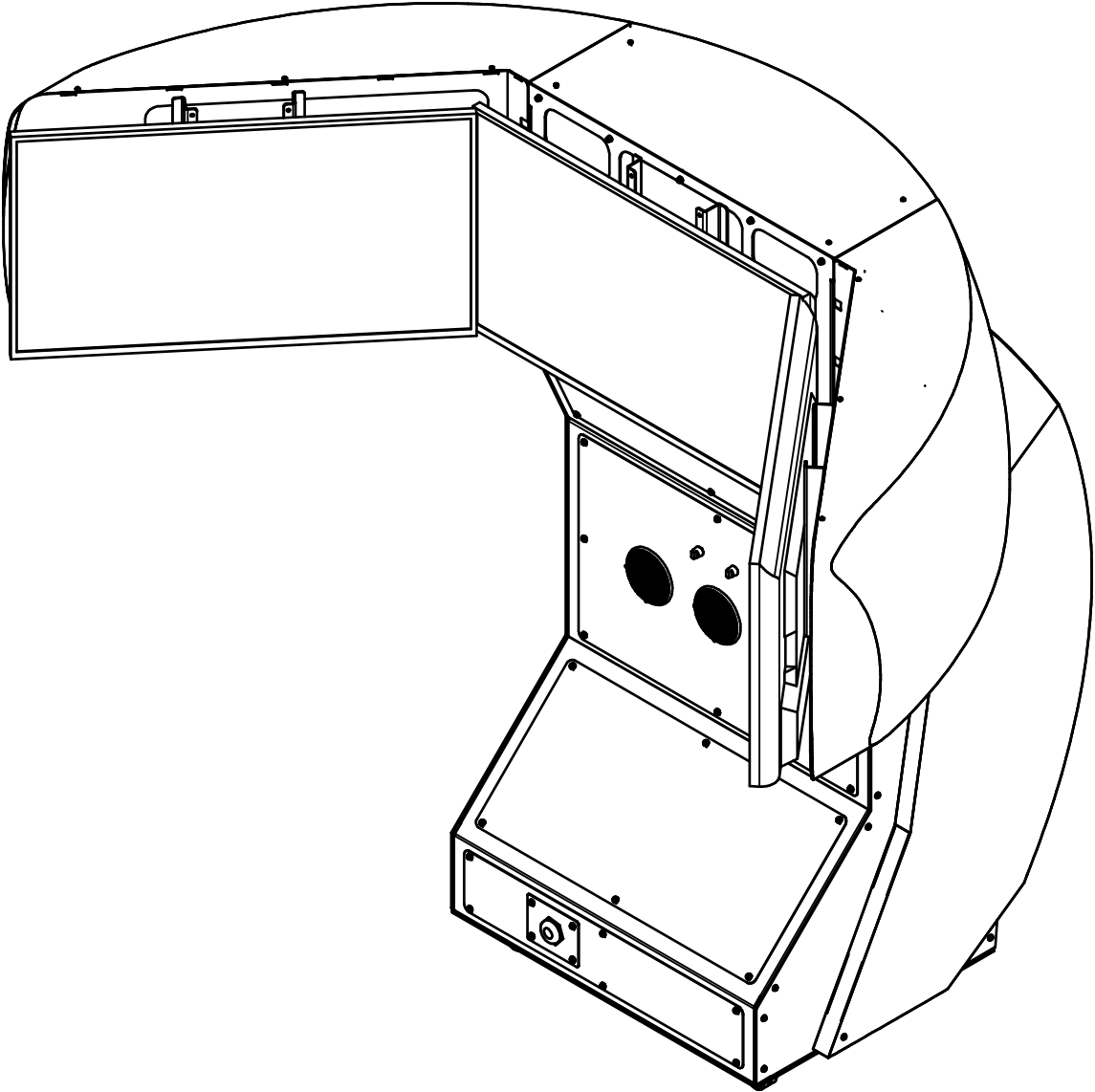




PLANO ENSAMBLAJE TORRE DE PANTALLAS GOLD

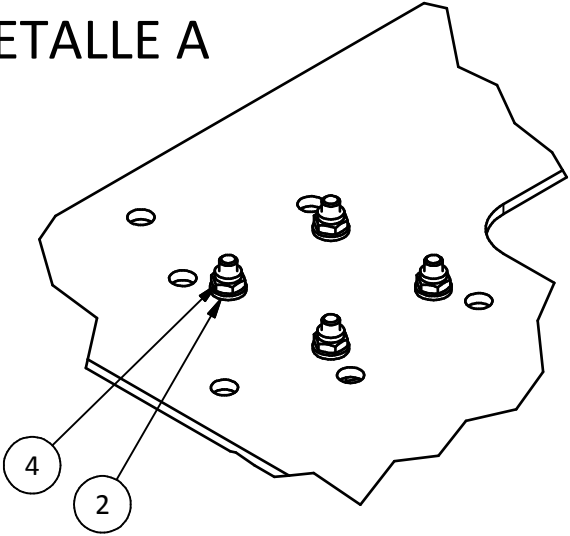


SCALE:			DRAWN: Sergio Torremocha		03/06/2016
			CHECKED:		
			DWG NO:		
 simumak simulation & training solutions			GLD-04-TOWER01-ENS01		
			REV	SIZE	SHEET
			01	A3	1 / 11

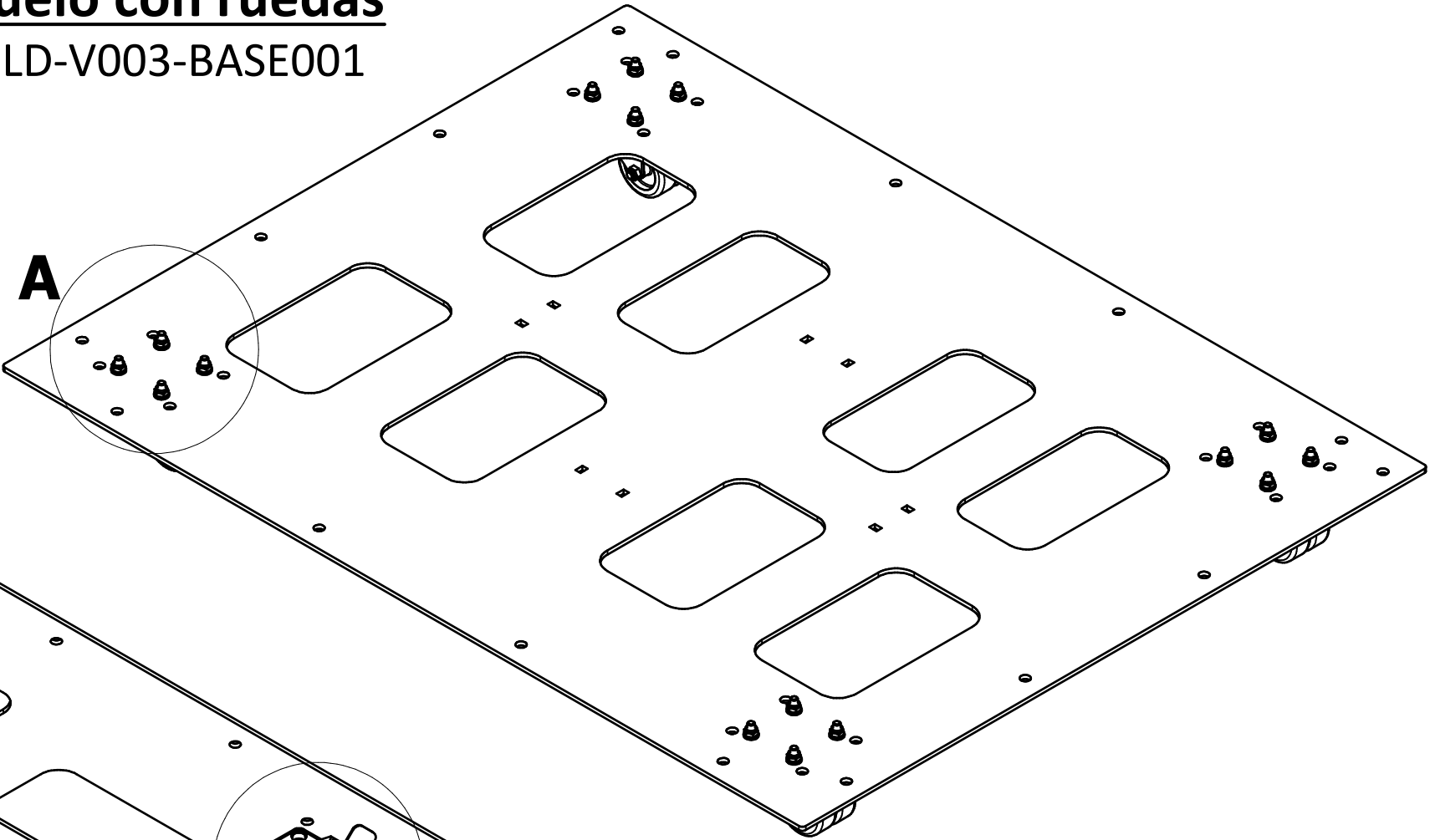


Suelo con ruedas
GLD-V003-BASE001

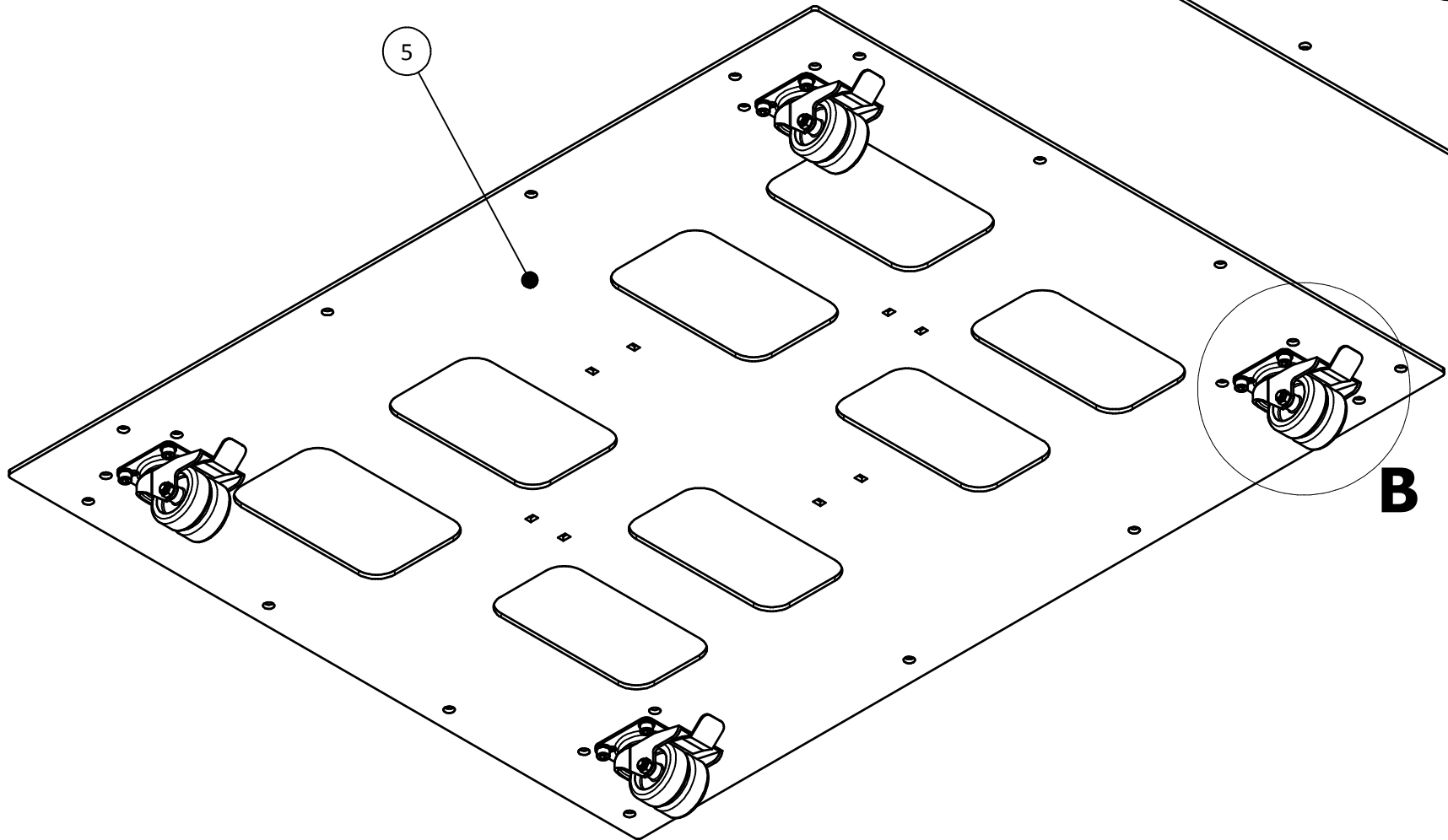
DETALLE A



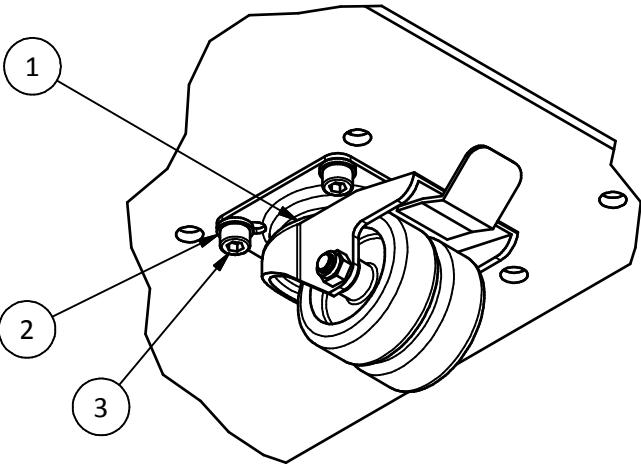
A



B






DETALLE B



ITEM	QTY	PART NUMBER	DESCRIPTION	ID Ref
1	4	Rueda giratoria con freno TENTE, D=50 mm	Rueda giratoria con freno TENTE, D=50 mm	1689
2	32	DIN 125 - A 6,4	Washer	
3	16	DIN 912 - M6 x 20	Cylinder Head Cap Screw	
4	16	DIN 985 - M6	Hex Nut	
5	1	GLD-V003-BASE002	Base estructura TV. Espesor 4 mm.	979

SCALE:





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CHECKED:

DWG NO: GLD-04-TOWER01-ENS01

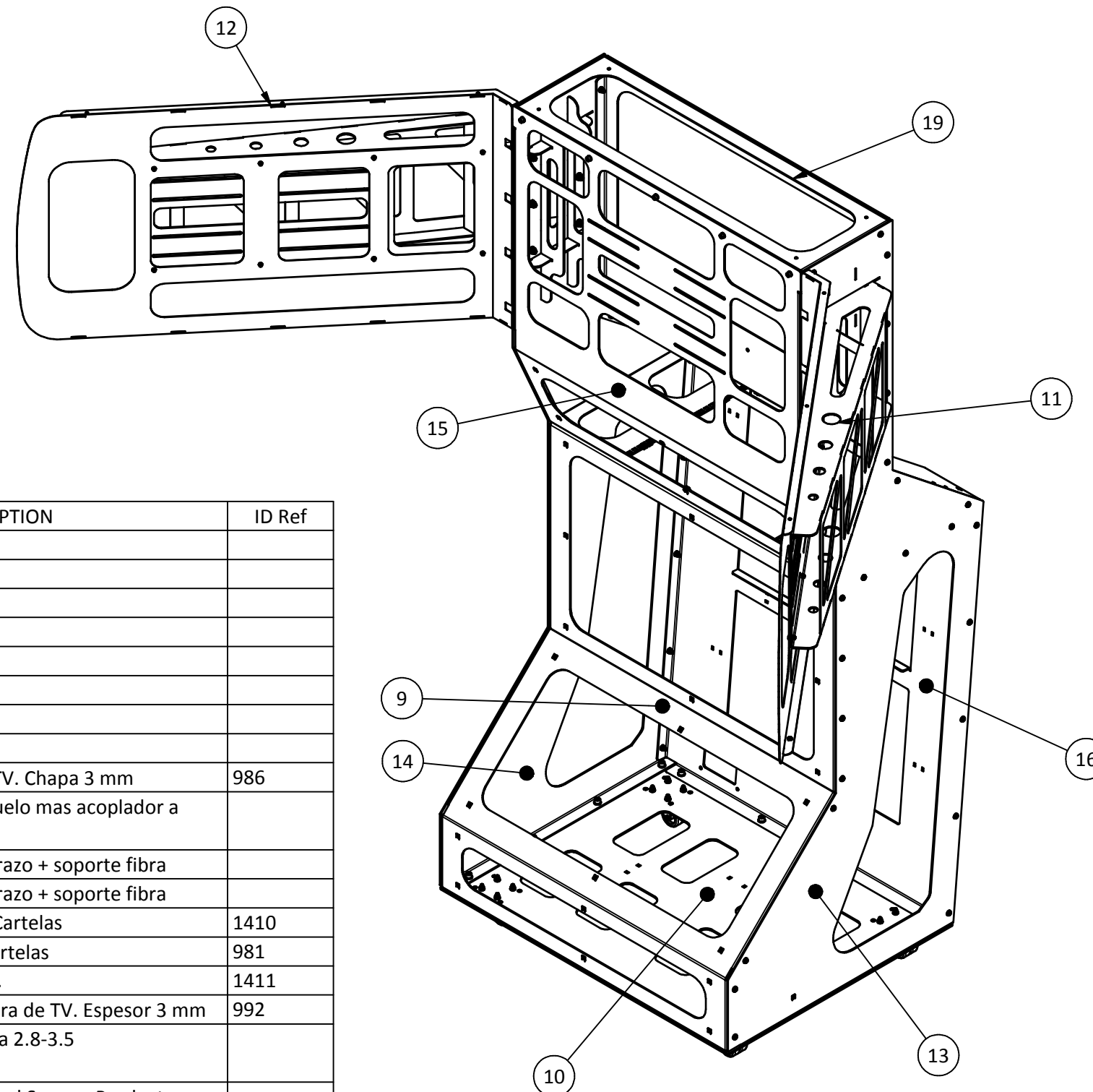
REV01

SIZEA3

SHEET2 / 11

Montaje estructura

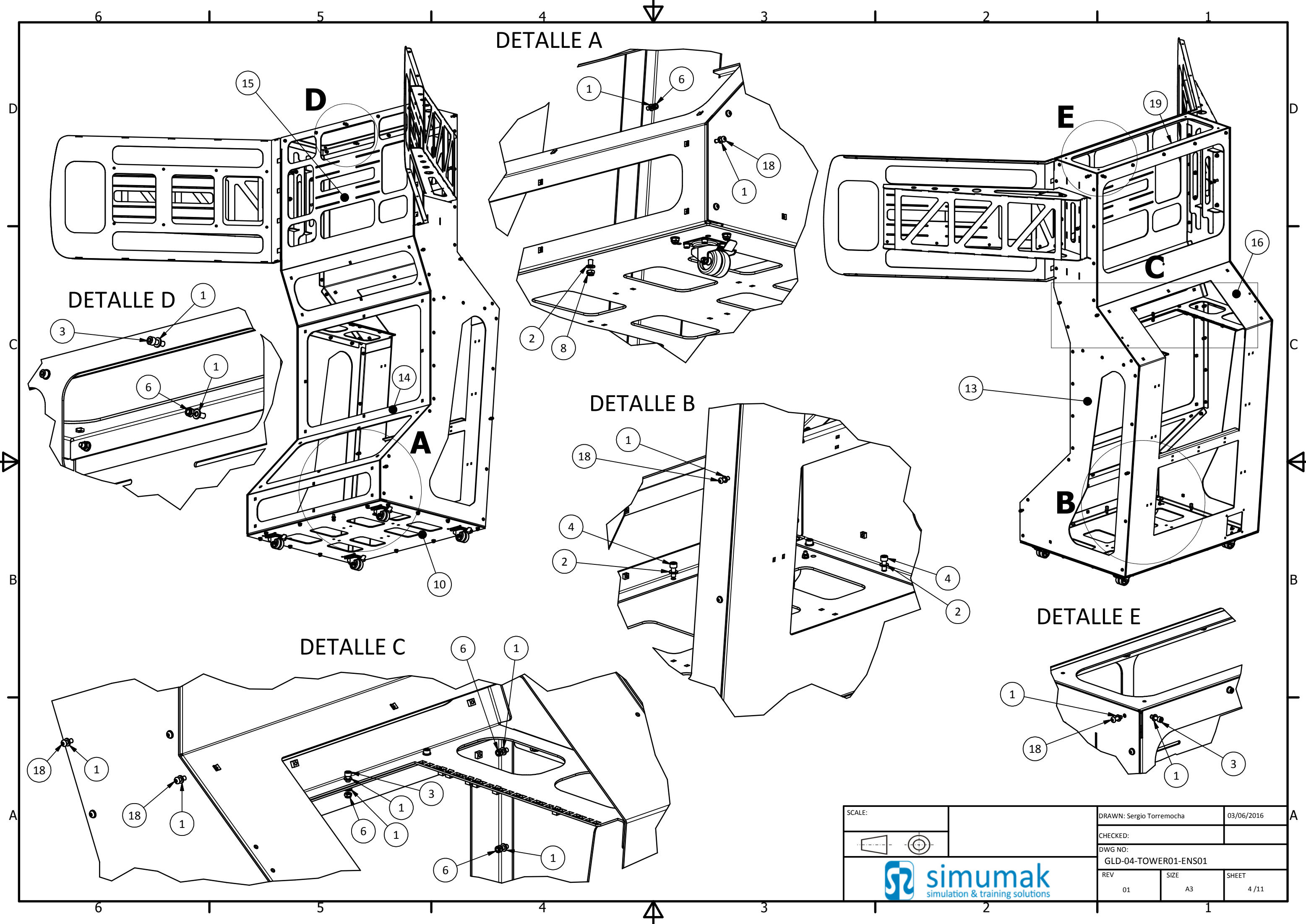
GLD-04-EST01






ITEM	QTY	PART NUMBER	DESCRIPTION	ID Ref
1	148	DIN 125 - A 6,4	Washer	
2	56	DIN 125 - A 8,4	Washer	
3	14	DIN 912 - M6 x 20	Cylinder Head Cap Screw	
4	16	DIN 912 - M8 x 1 x 20	Cylinder Head Cap Screw	
5	12	DIN 912 - M8 x 20	Cylinder Head Cap Screw	
6	74	DIN 985 - M6	Hex Nut	
7	12	DIN 985 - M8	Hex Nut	
8	16	DIN 985 - M8 x 1	Hex Nut	
9	1	GLD-SMT-03-TAFB01	Chapa inferior estructura TV. Chapa 3 mm	986
10	1	GLD-V003-BASE001	Conjunto atornillado del suelo mas acoplador a 3DOF250	
11	1	GLD-V003-BRAZOPSF002	Conjunto atornillado del brazo + soporte fibra	
12	1	GLD-V003-BRAZOPSF002	Conjunto atornillado del brazo + soporte fibra	
13	1	GLD-V003-COSSD001	Soldadura Costilla Dcha y Cartelas	1410
14	1	GLD-V003-COSI001	Soldadura costilla Izda y cartelas	981
15	1	GLD-V003-TAFA002	Soporte TV. Espesor 3 mm.	1411
16	1	GLD-V003-TATA002	Tapa trasera de la estructura de TV. Espesor 3 mm	992
17	45	Harrison Spring Steel Cage Nut M6 9563 o equivalente	Tuerca jaula M6 para chapa 2.8-3.5	
18	60	ISO 7380 - M6 x 20	Hexagon Socket Button Head Screw - Product grade A	
19	1	SMT-V001-SSFI001	ID Ref: 994. Soldadura Chapa Superior	994

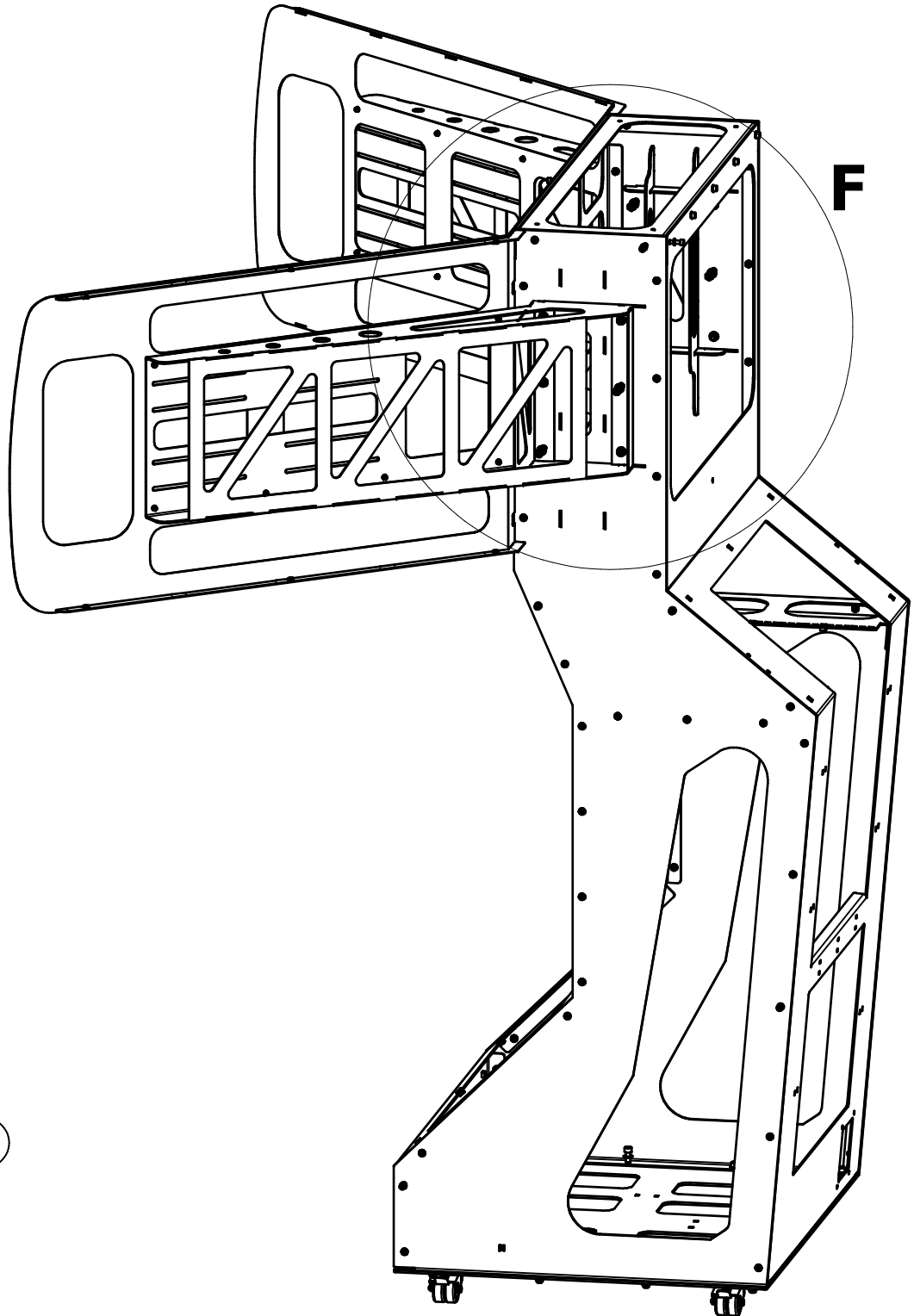
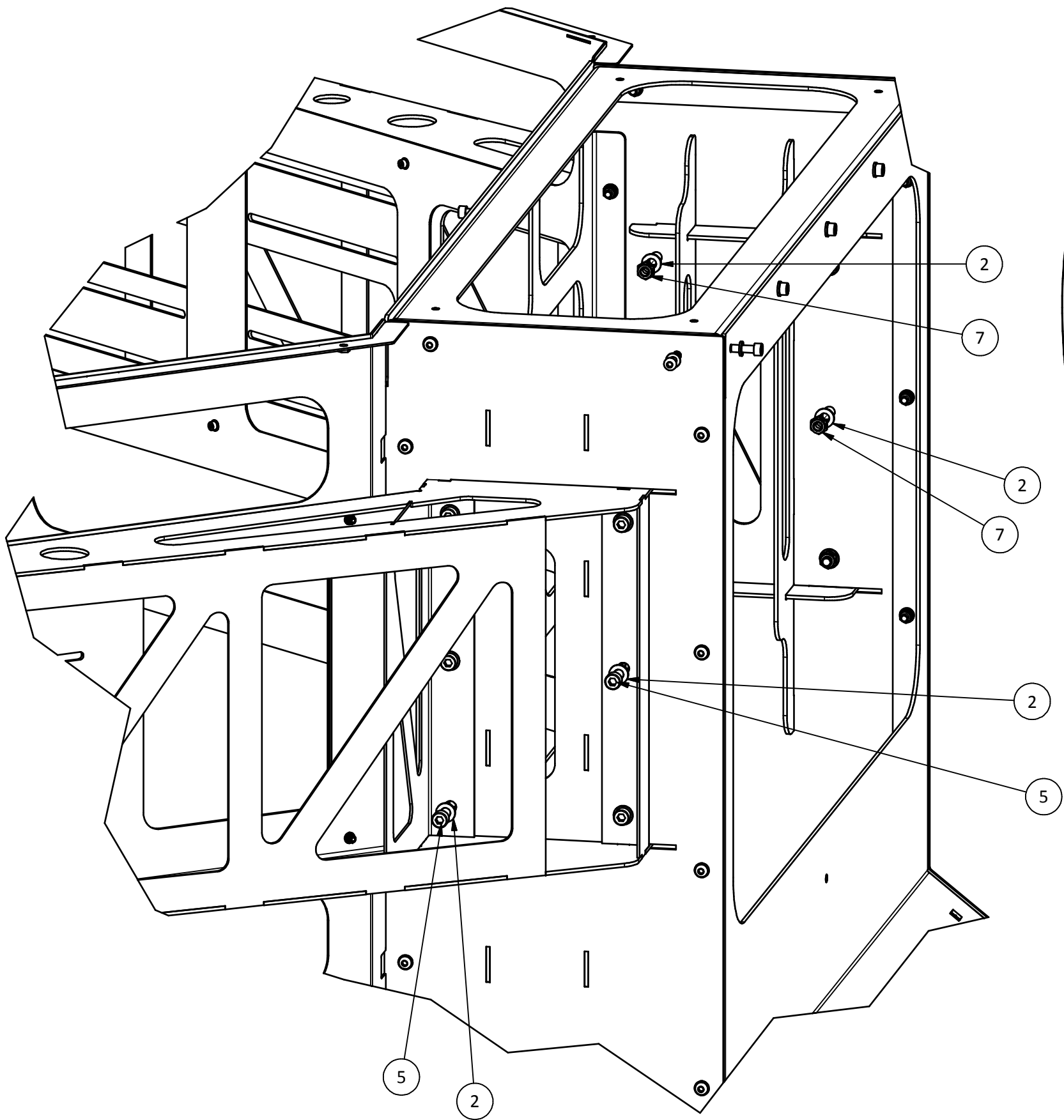
Poner las tuercas de jaulilla en todos sus huecos.


SCALE:		DRAWN: Sergio Torremocha	03/06/2016
		CHECKED:	
DWG NO: GLD-04-TOWER01-ENS01			
REV	SIZE	SHEET	
01	A3	3 / 11	



SCALE:		DRAWN: Sergio Torremocha		03/06/2016	
 		CHECKED:			
		DWG NO:		GLD-04-TOWER01-ENS01	
 simumak simulation & training solutions		REV	SIZE	SHEET	
		01	A3	4 / 11	

DETALLE F
ANCLAJE DE LOS BRAZOS

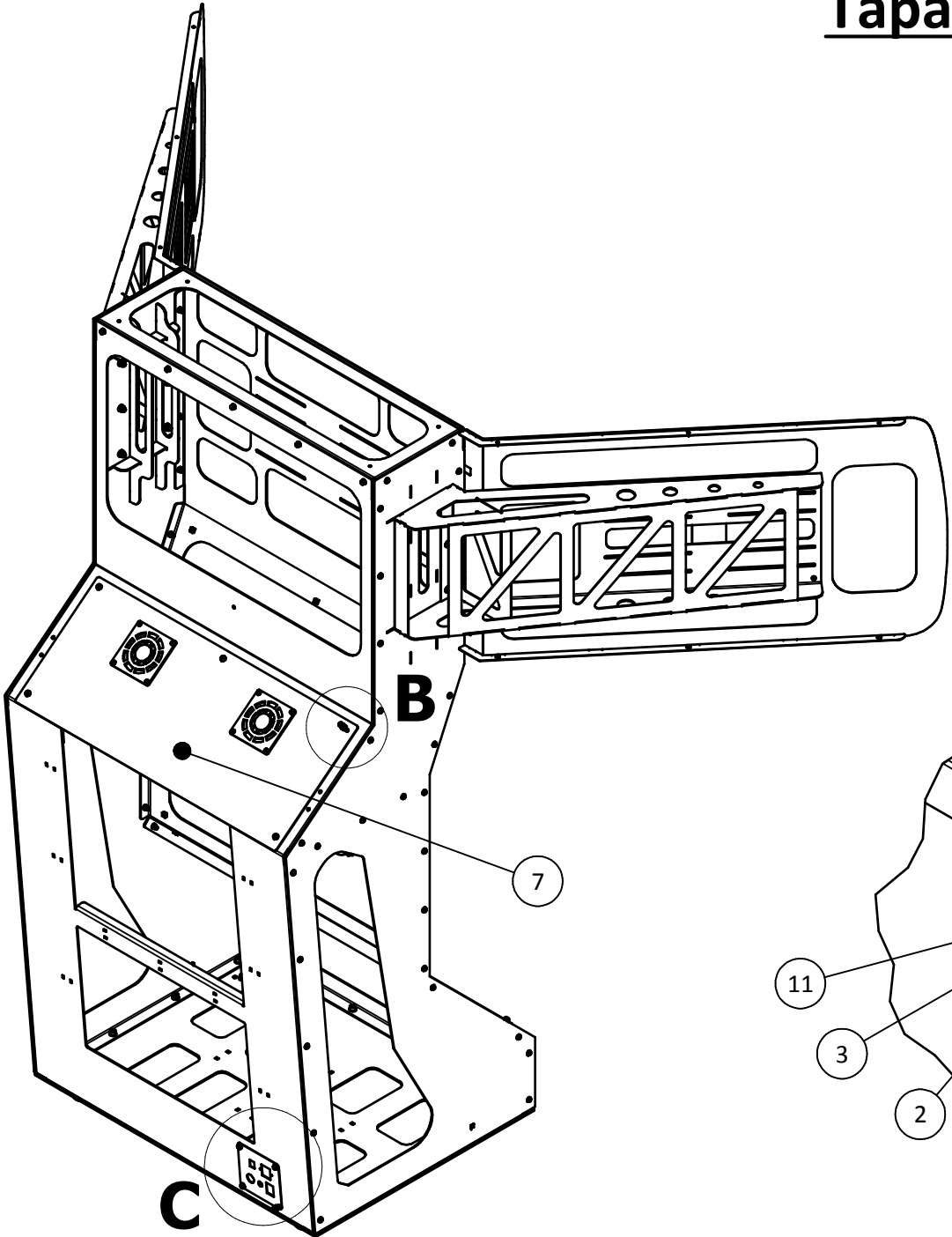


SCALE:		DRAWN: Sergio Torremocha		03/06/2016
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		DWG NO: GLD-04-TOWER01-ENS01		
REV	01	SIZE	A3	SHEET 5 / 11

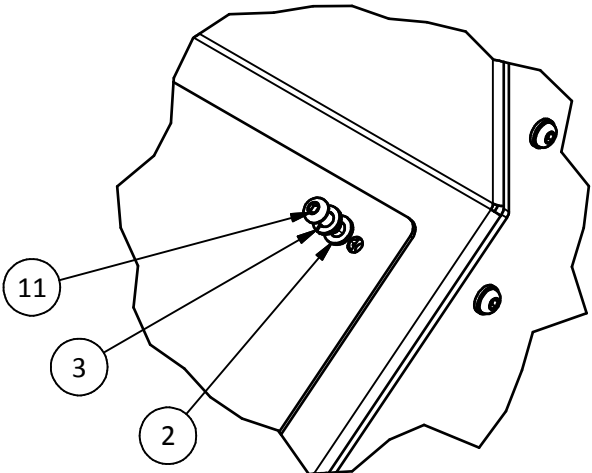


Tapas delanteras y trasera

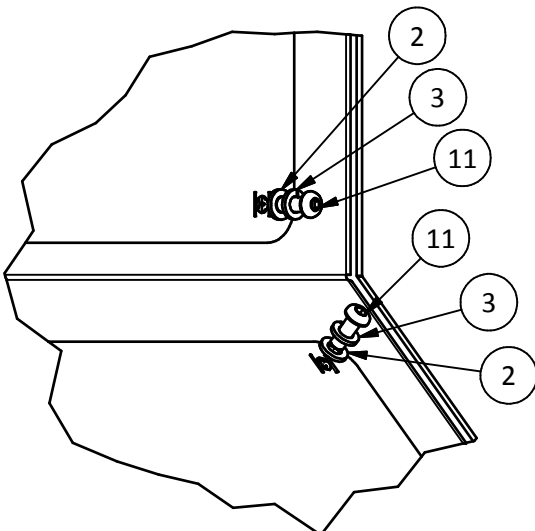
GLD-04-ESTA01



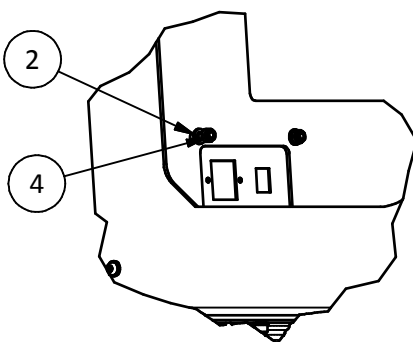
DETALLE B



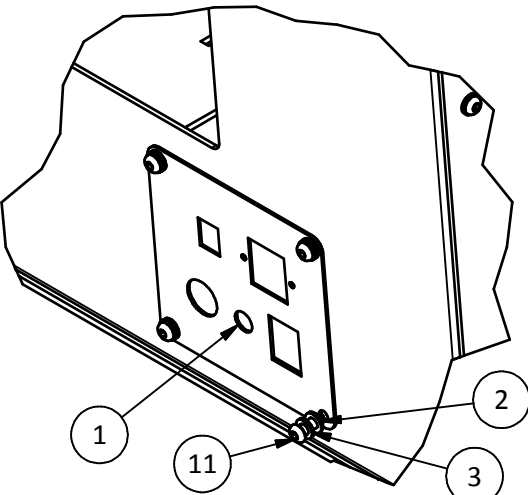
DETALLE A



DETALLE D






DETALLE C



ITEM	QTY	PART NUMBER	DESCRIPTION	ID Ref
1	1	BRZ-CON-04-PLUGPANEL001	Plug panel, chapa 1.5 mm.	1206
2	39	DIN 125 - A 6,4	Washer	
3	35	DIN 127 - A 6	Spring Washer	
4	4	DIN 985 - M6	Hex Nut	
5	1	GLD-04-EST01		
6	1	GLD-04-TAPAPLATF01		
7	1	GLD-04-TAPAVENT01		
8	1	GLD-V003-TAPAFA001	Tapa delantera pequeña, espesor 1 mm	987
9	1	GLD-V003-TAPAFMB001	Tapa delantera mediana, espesor 1 mm	990
10	1	GLD-V003-TAPAFMEQUIP002	Tapa con altavoces	
11	35	ISO 7380 - M6 x 16	Hexagon Socket Button Head Screw - Product grade A	

SCALE:



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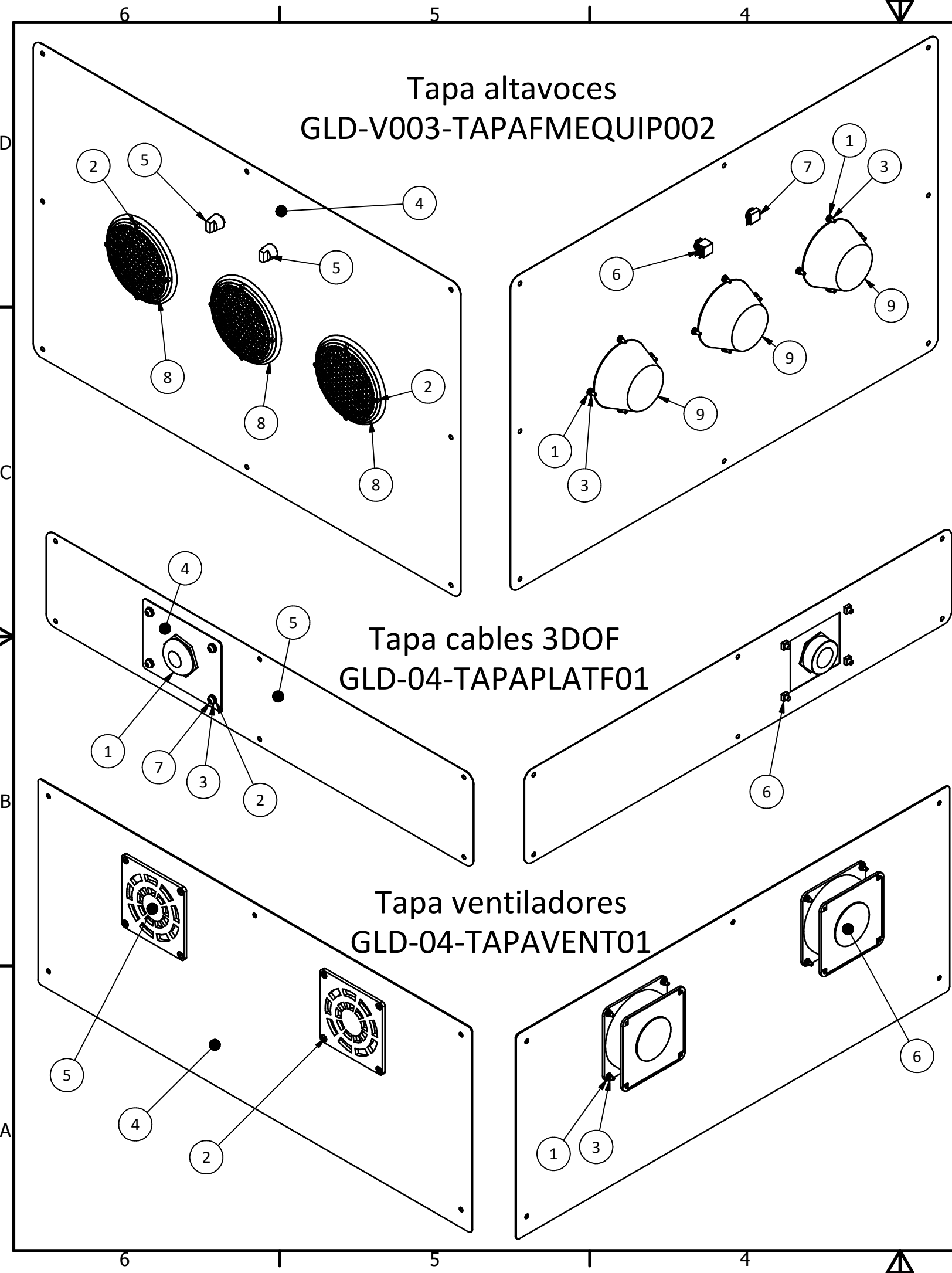
CHECKED:

DWG NO: GLD-04-TOWER01-ENS01

REV01

SIZEA3

SHEET6 / 11





ITEM	QTY	PART NUMBER	DESCRIPTION	ID Ref
1	12	DIN 125 - A 4,3	Washer	
2	12	DIN 912 - M4 x 20	Cylinder Head Cap Screw	
3	12	DIN 985 - M4	Hex Nut	
4	1	GLD-V003-TAPAFM002	Tapa delantera grande, espesor 1 mm	989
5	2	Mando potenciómetro_1209726_FARNELL	Mando potenciómetro ref:1209726 / BULGIN - KX0607 - KNOB, BLACK	1405
6	1	Potenciómetro 2 etapas_1227603_FARNELL	Potenciómetro 2 etapas ref: 1227603 / CP16DH10IP6103BF - POTENTIOMETER, 10K LOG	1402
7	1	Potenciómetro_1227599_FARNELL	Potenciómetro ref: 1227599 / CP16SH10IP6103BIF - POTENTIOMETER, 10K LOG	1404
8	3	Regilla altavoz 4" SILVER-SIMESCAR	Regilla altavoz 4" SILVER-SIMESCAR	704
9	3	SPEAKER 4OHM-4" FULLRANGE CS-E4001	SPEAKER 4OHM-4" FULLRANGE CS-E4001	701

ITEM	QTY	PART NUMBER	DESCRIPTION	ID Ref
1	1	159 7050 699 02 M=50 d=30	Prensaestopa m50 d30	523
2	4	DIN 125 - A 6,4	Washer	
3	4	DIN 127 - A 6	Spring Washer	
4	1	GLD-SMT-03-PACA01	Chapa pasa cables, espesor 1.5 mm	1754
5	1	GLD-SMT-03-TAPAFAB01	Tapa delantera pequeña, espesor 1 mm	1418
6	4	Harrison Spring Steel Cage Nut M6 9561 o equivalente	Tuerca jaula M6 para chapas 0.7-1.6	
7	4	ISO 7380 - M6 x 16	Hexagon Socket Button Head Screw - Product grade A	

ITEM	QTY	PART NUMBER	DESCRIPTION	ID Ref
1	8	DIN 125 - A 4,3	Washer	
2	8	DIN 7991 - M4x20	Hexagon socket countersunk head cap screws	
3	8	DIN 985 - M4	Hex Nut	
4	1	GLD-V003-TAPAT001	Tapa para ventiladores. Espesor 2 mm	991
5	2	Tapa Ventilador SMC	Tapa Ventilador SMC	621
6	2	Ventilador SMC-SILVER	Ventilador SMC-SILVER	620

SCALE:



DRAWN: Sergio Torremocha

03/06/2016

CHECKED:

DWG NO:

GLD-04-TOWER01-ENS01

REV


01

SIZE

A3

SHEET

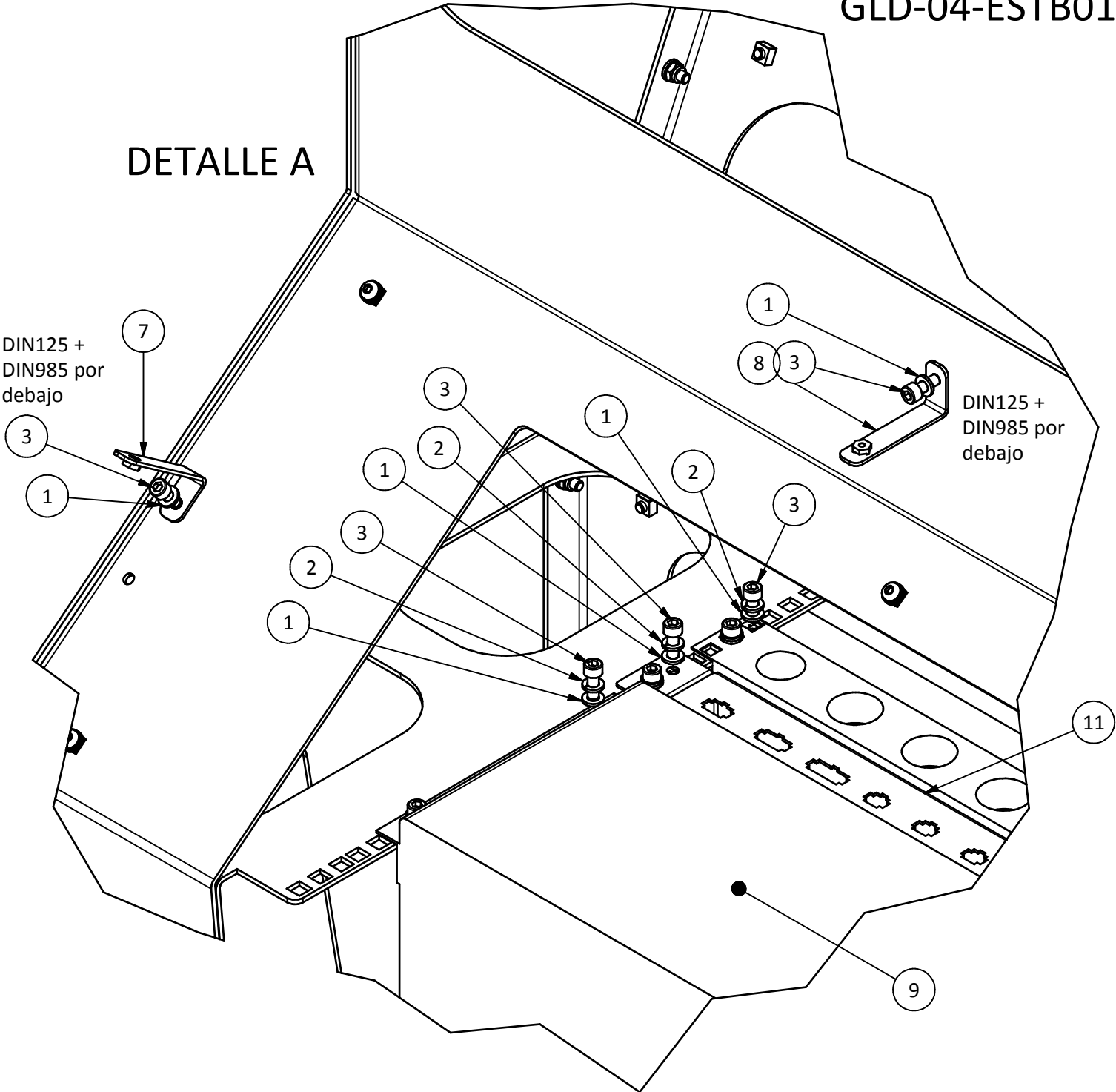
7 / 11



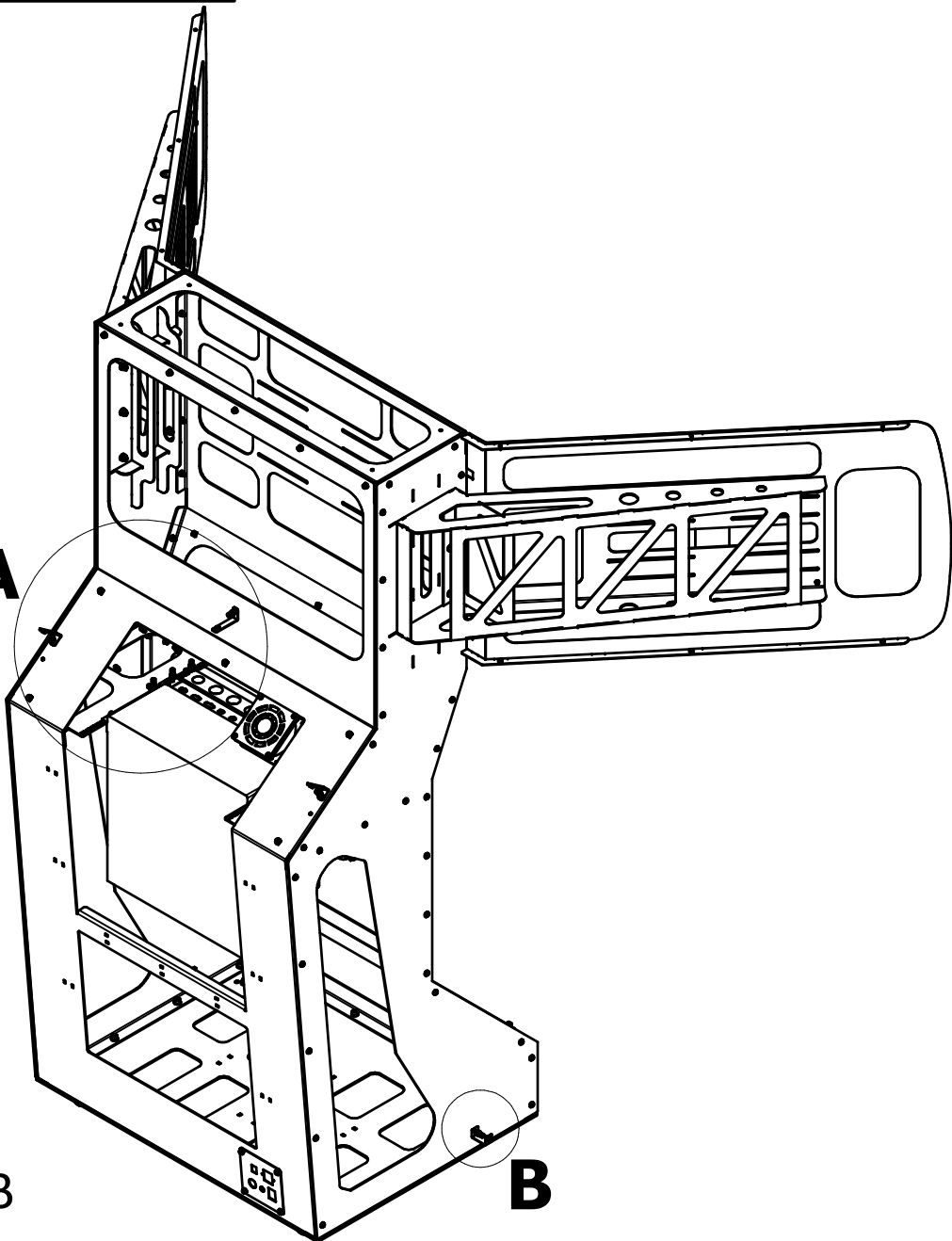
PC, Rack, Regleta de enchufes y piezas de soporte de la fibra

GLD-04-ESTB01

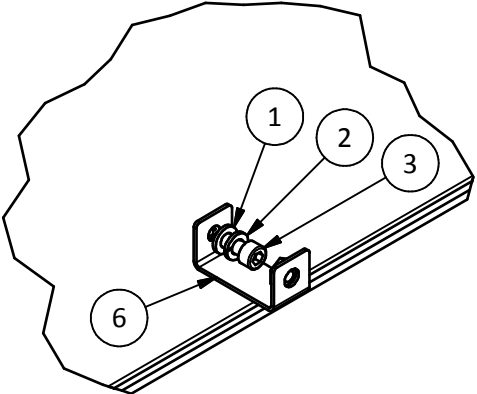
DETALLE A



A

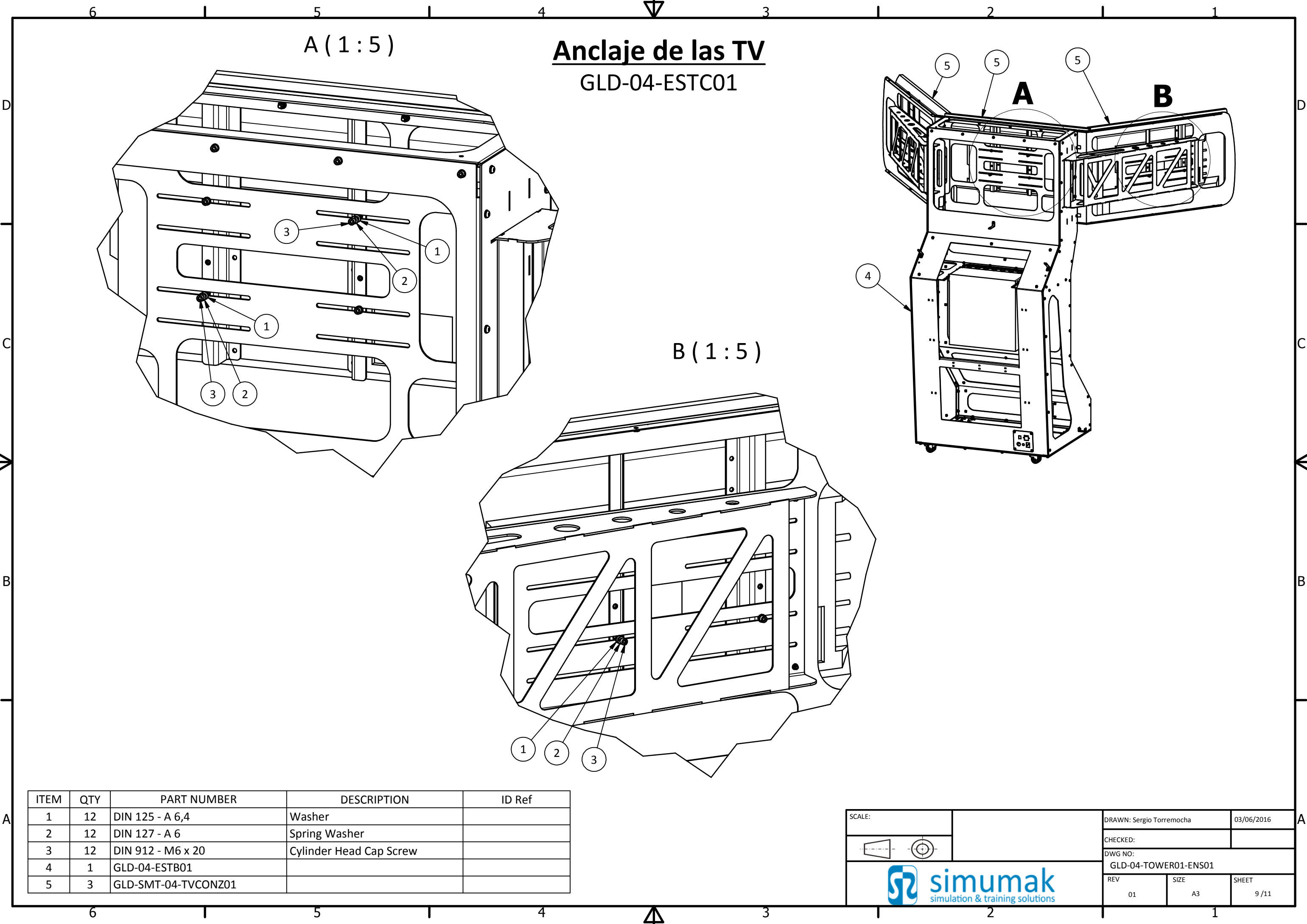


DETALLE B



ITEM	QTY	PART NUMBER	DESCRIPTION	ID Ref
1	20	DIN 125 - A 6,4	Washer	
2	14	DIN 127 - A 6	Spring Washer	
3	17	DIN 912 - M6 x 16	Cylinder Head Cap Screw	
4	3	DIN 985 - M6	Hex Nut	
5	1	GLD-04-ESTA01		
6	2	GLD-V003-SCF001	Soldadura Fijacion Lateral Fibra Trasera	982
7	2	GLD-V003-SSF002	Soldadura Sujección Fibra Trasera Posterior	993
8	1	GLD-V003-SSFS002	Soporte de carcasa de fibra delantera superior	1415
9	1	Ordenador 4GB RAM 32GB SSD	Ordenador 4GB RAM 32GB SSD	619
10	1	Regleta de enchufes RACK 19"	Regleta de enchufes RACK 19"	707
11	1	SMK-01-RACKUNI001	Bandeja rack 19" componentes, chapa 1.5 mm	1770

SCALE:		DRAWN: Sergio Torremocha	03/06/2016
		CHECKED:	
		DWG NO:	GLD-04-TOWER01-ENS01
		REV	01
		SIZE	A3
		SHEET	8 / 11



A (1 : 5)

Anclaje de las TV
GLD-04-ESTC01

B (1 : 5)

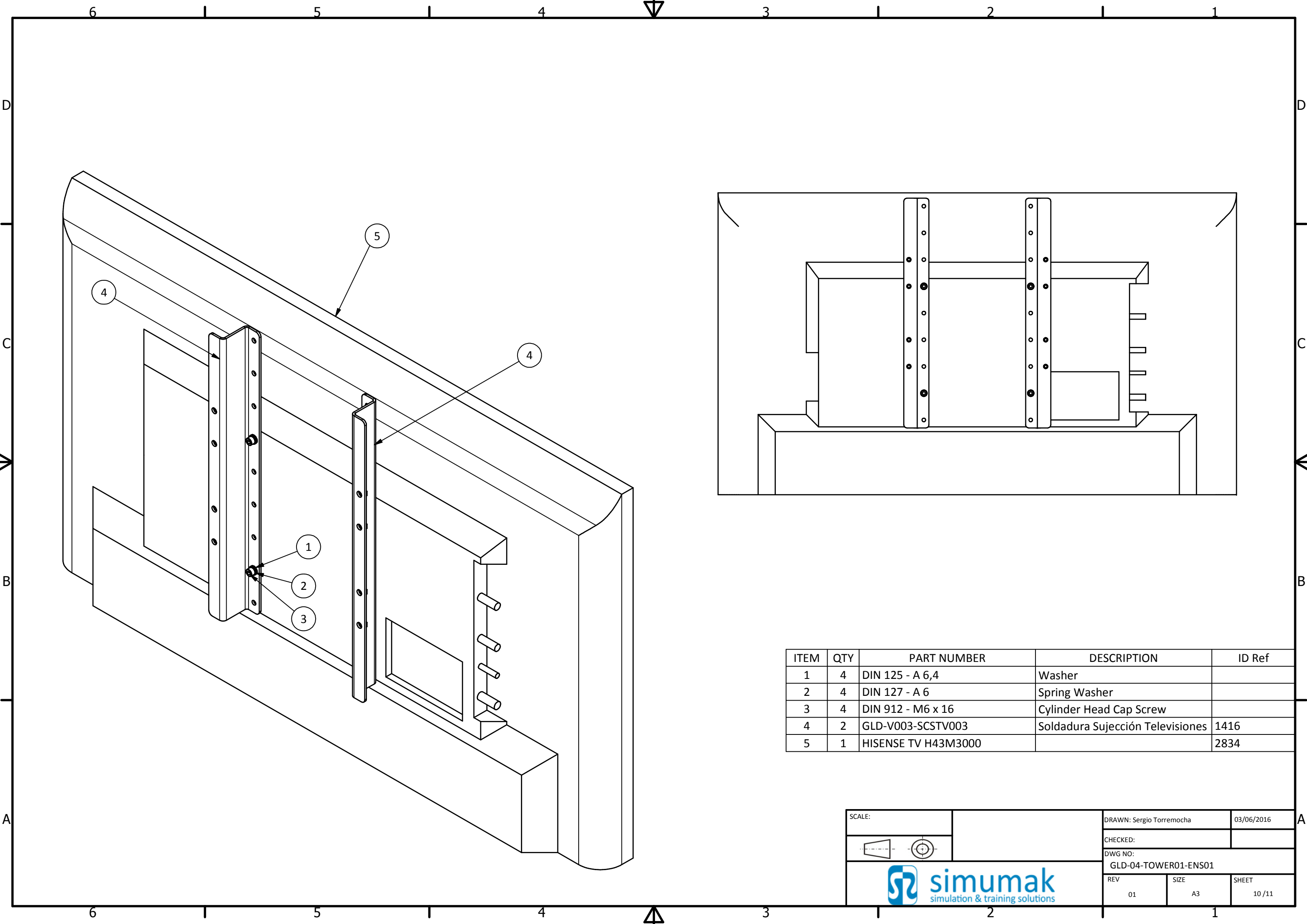
A



B

ITEM	QTY	PART NUMBER	DESCRIPTION	ID Ref
1	12	DIN 125 - A 6,4	Washer	
2	12	DIN 127 - A 6	Spring Washer	
3	12	DIN 912 - M6 x 20	Cylinder Head Cap Screw	
4	1	GLD-04-ESTB01		
5	3	GLD-SMT-04-TVCONZ01		

SCALE:		DRAWN: Sergio Torremocha		03/06/2016
		CHECKED:		
		DWG NO: GLD-04-TOWER01-ENS01		
REV	01	SIZE	A3	SHEET 9 / 11





SCALE:		DRAWN: Sergio Torremocha		03/06/2016
 		CHECKED:		
DWG NO: GLD-04-TOWER01-ENS01				
REV	SIZE	SHEET		
01	A3	10 /11		



