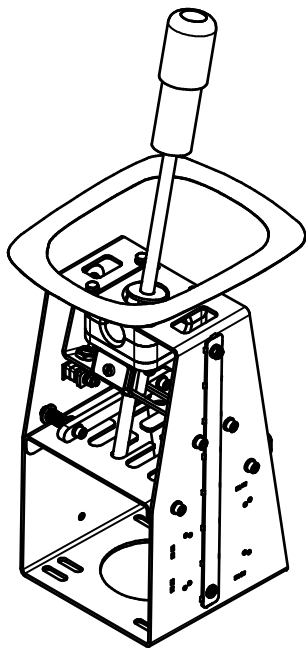


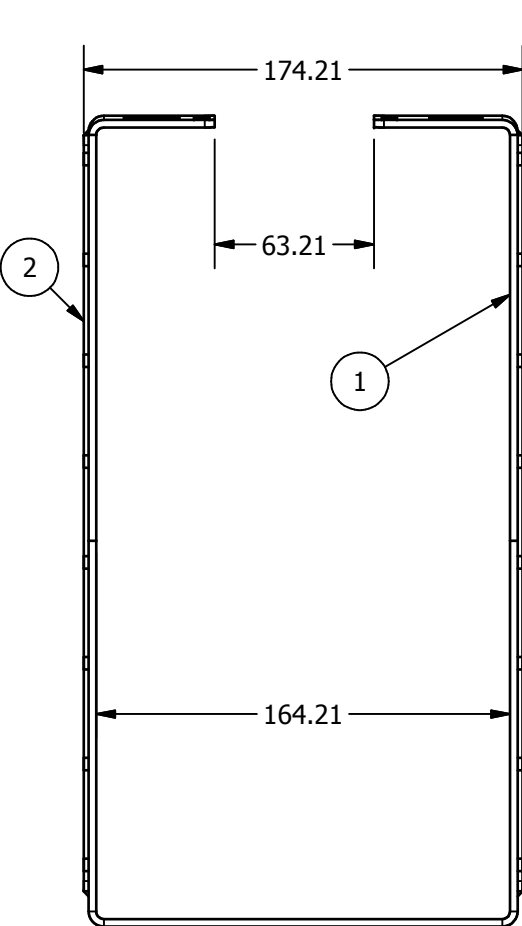
PALANCA DE CAMBIOS

CONJUNTOS SOLDADOS



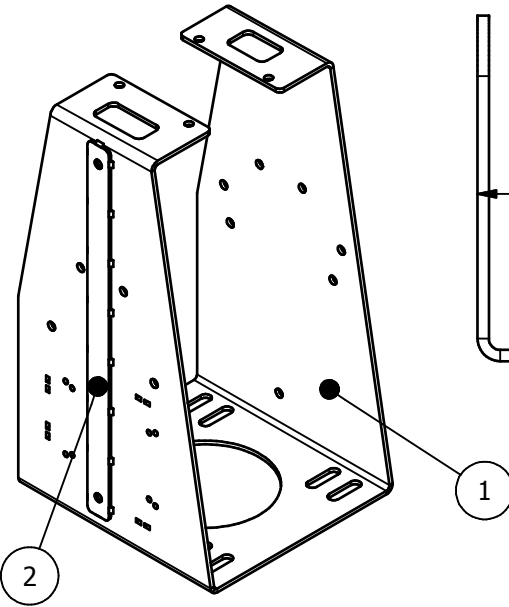
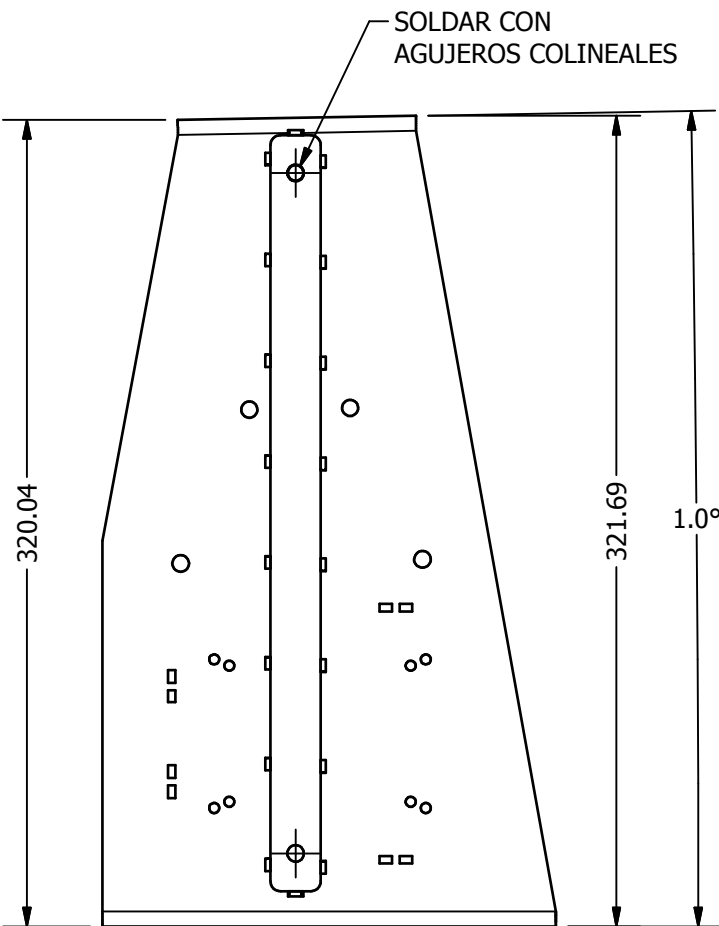
CONJUNTO SOLDADO

1 UNIDAD SOLDADA



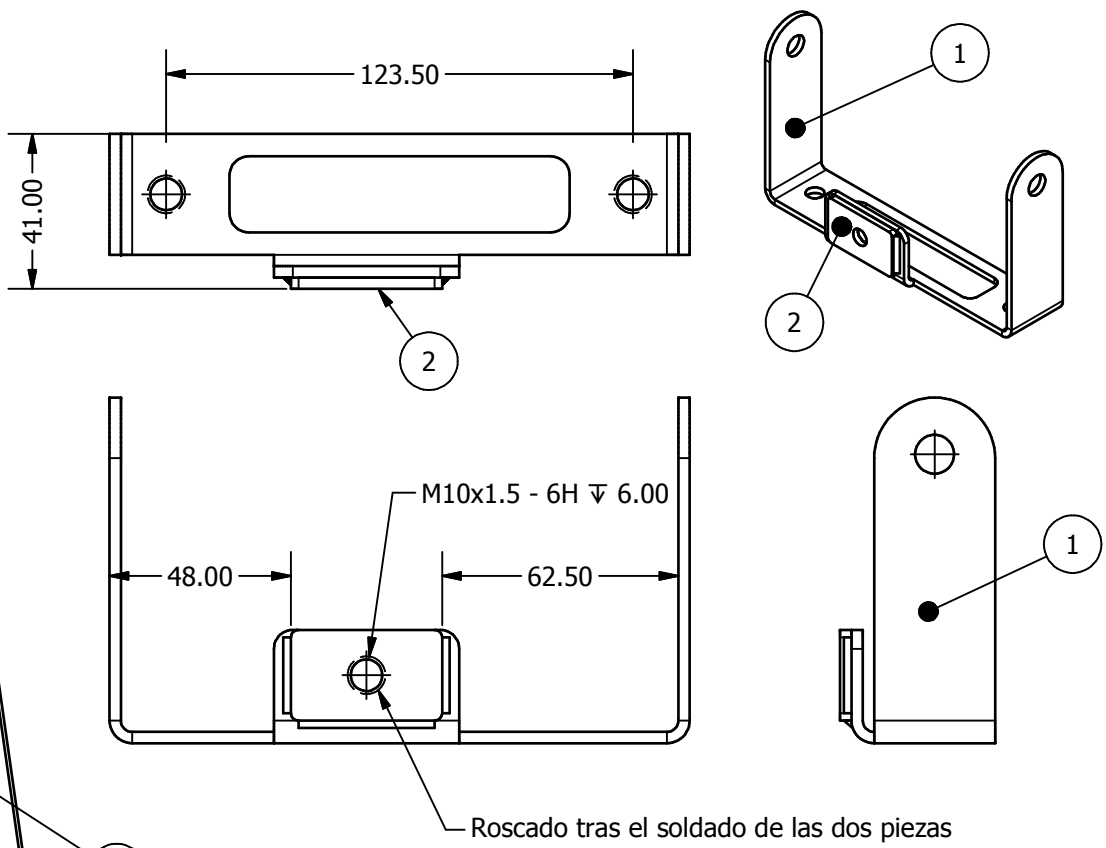
PC-SMT-02-SPCS02
SCALE 1 / 3

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	PC-SMT-02-SPC02	Chapa Soporte Palanca, espesor 3 mm
2	2	PC-SMT-V002-REF001	Rigidizador soporte palanca de cambios. Chapa 2mm



CONJUNTO SOLDADO

1 UNIDAD SOLDADA

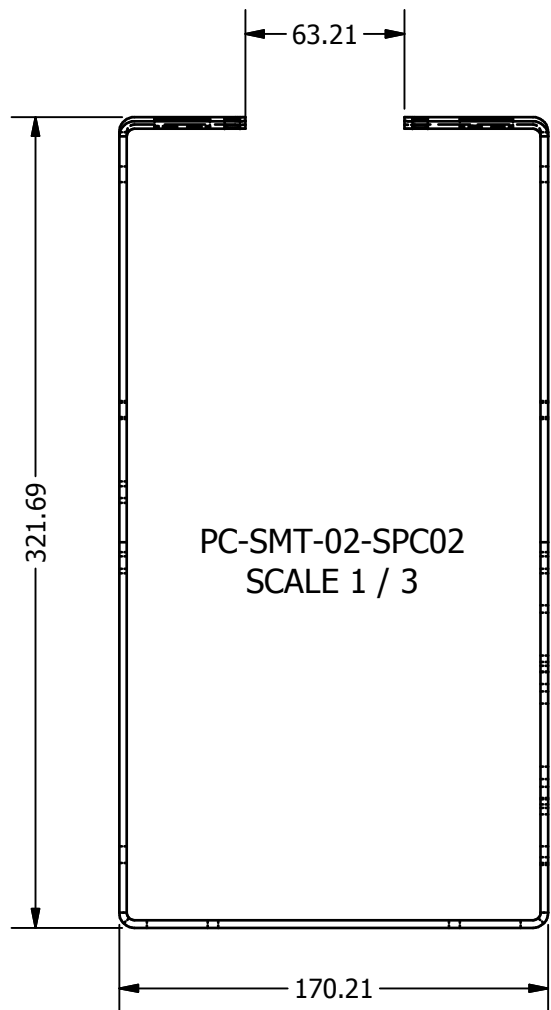
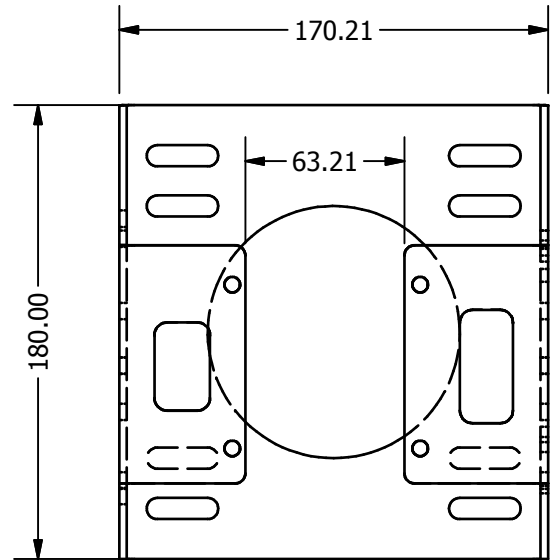


PC-SMT-02-PBDPS02
SCALE 1 : 2

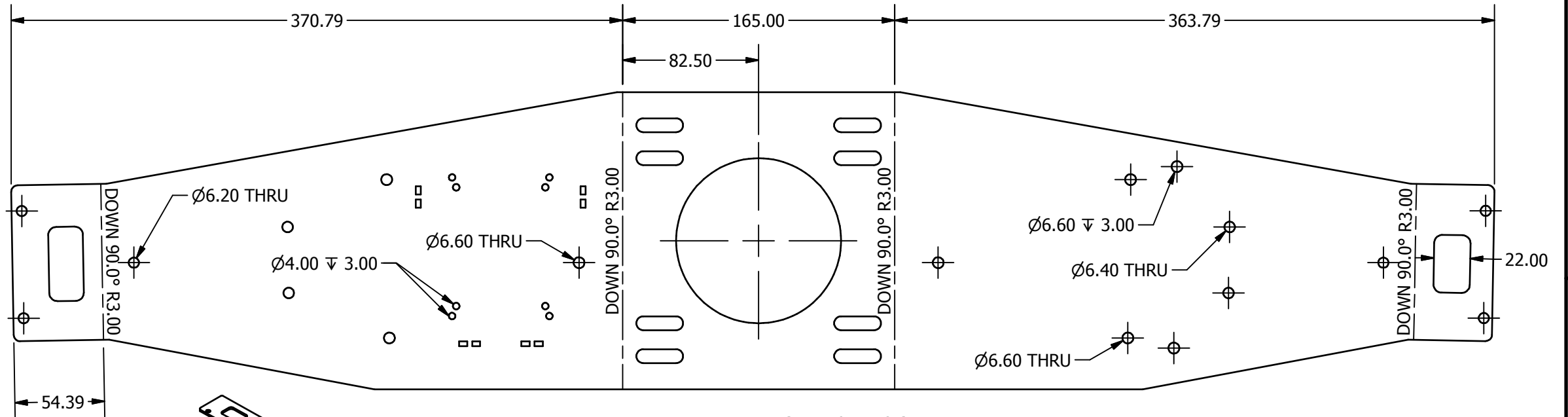
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	PC-SMT-02-PBDP02	Balancín, espesor chapa 3mm
2	1	PC-SMT-V002-REBAL001	Ampliación agujero posicionador de bola. Espesor 3 mm

Acabados cincado amarillo

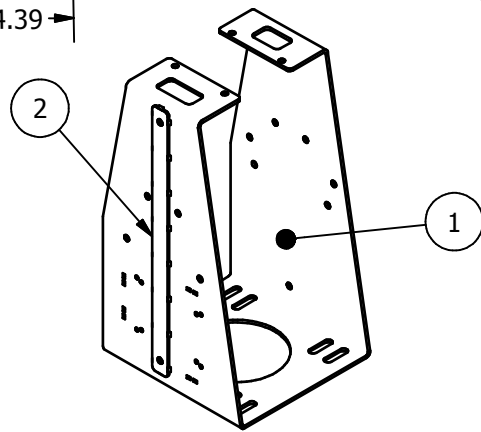
DRAWN Raúl Rodríguez G.	16/07/2013	SIMUMAK		
CHECKED Carlos Ruiz Madrigal	16/07/2013	TITLE		
QA		Planos Producción palanca cambios (SMT)		
MFG				
APPROVED				
		SIZE A3	DWG NO PC-SMT-02-02-MET01	REV
		SCALE	SHEET 1 OF 5	



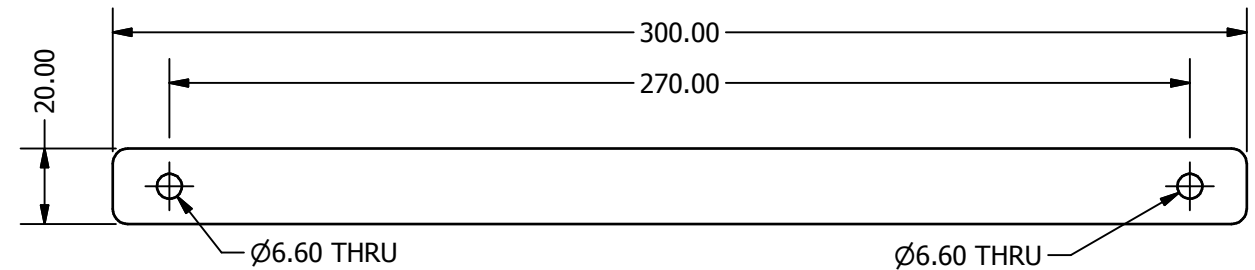
PC-SMT-02-SPC02
SCALE 1 / 3



PC-SMT-02-SPC02 (Desplegada)
SCALE 1 / 3

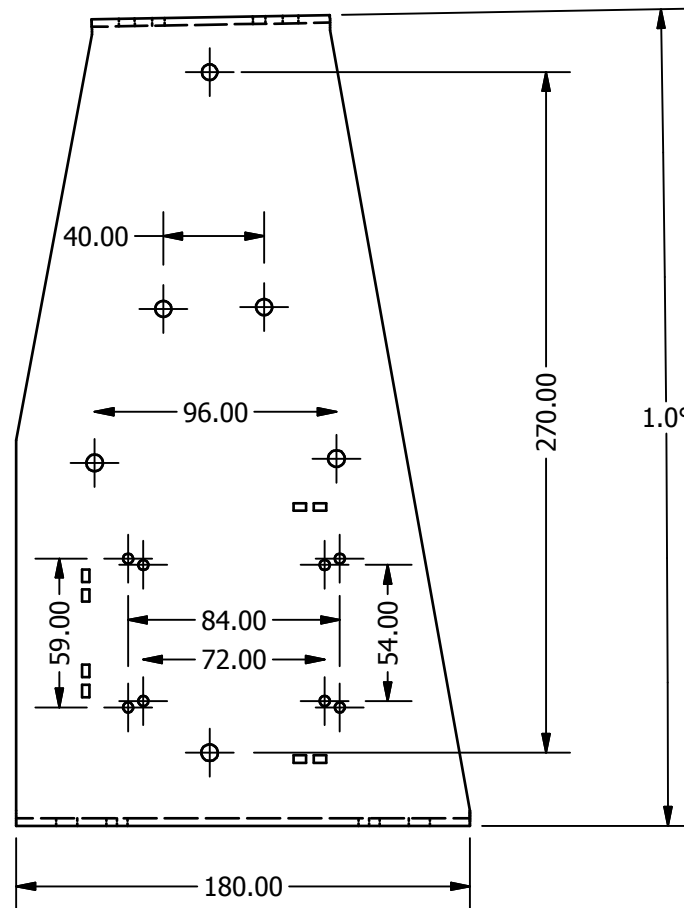


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	PC-SMT-02-SPC02	Chapa Soporte Palanca, espesor 3 mm



PC-SMT-V002-REF001
SCALE 1 / 2

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
2	2	PC-SMT-V002-REF001	Rigidizador soporte palanca de cambios. Chapa 2mm

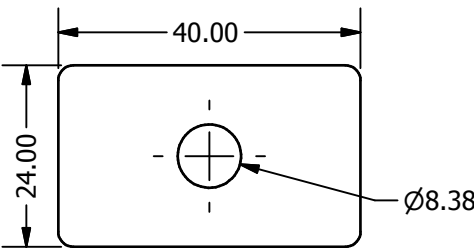
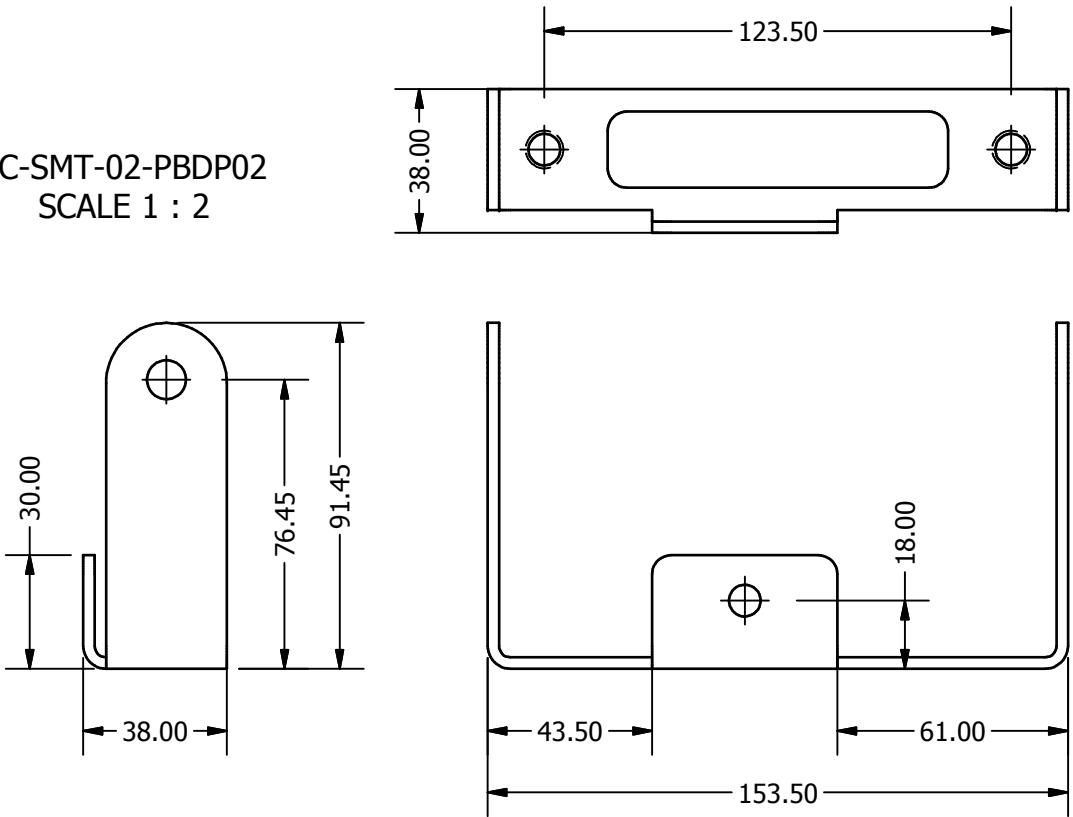


Acabado cincado amarillo

DRAWN Raúl Rodríguez G.	16/07/2013	SIMUMAK		
CHECKED Carlos Ruiz Madrigal	16/07/2013	TITLE		
QA		Planos Producción palanca cambios (SMT)		
MFG				
APPROVED				
		SIZE A3	DWG NO PC-SMT-02-02-MET01	REV
		SCALE	SHEET 2 OF 5	

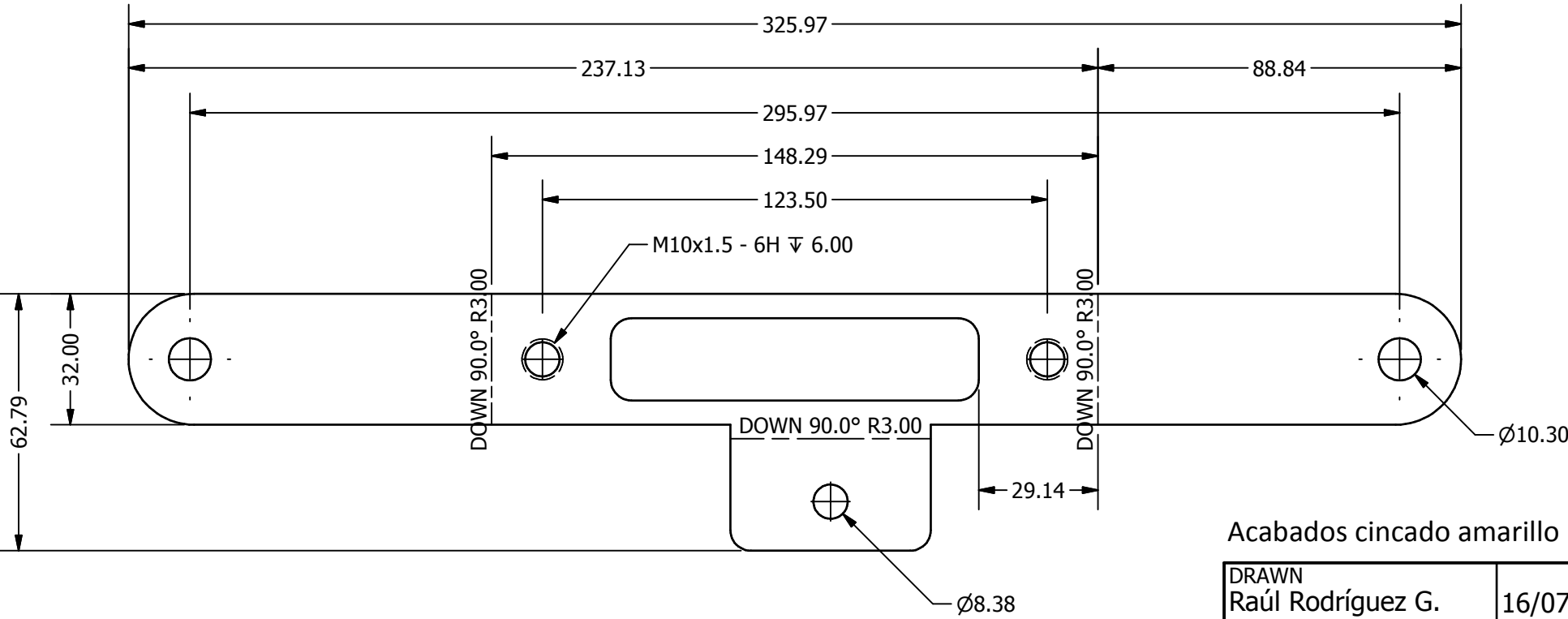
PIEZAS SOLDADAS

PC-SMT-02-PBDP02
SCALE 1 : 2



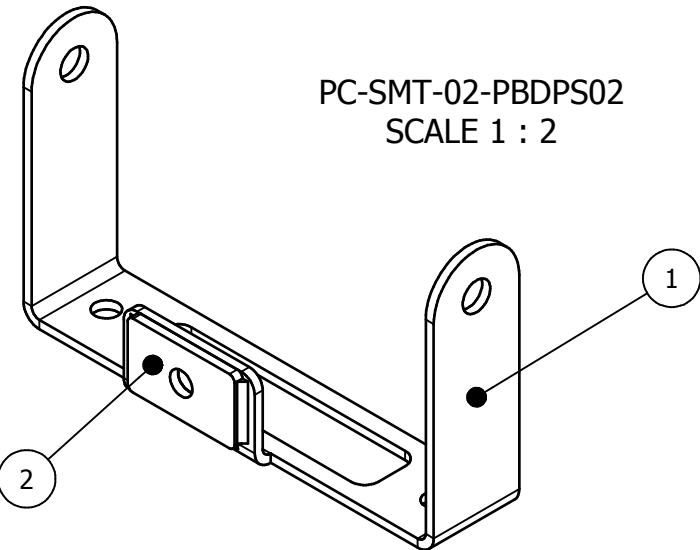
PC-SMT-V002-REBAL001
SCALE 1 : 1

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
2	1	PC-SMT-V002-REBAL001	Ampliación agujero posicionador de bola. Espesor 3 mm



PC-SMT-02-PBDP02 (Desplegada)
SCALE 2 : 3

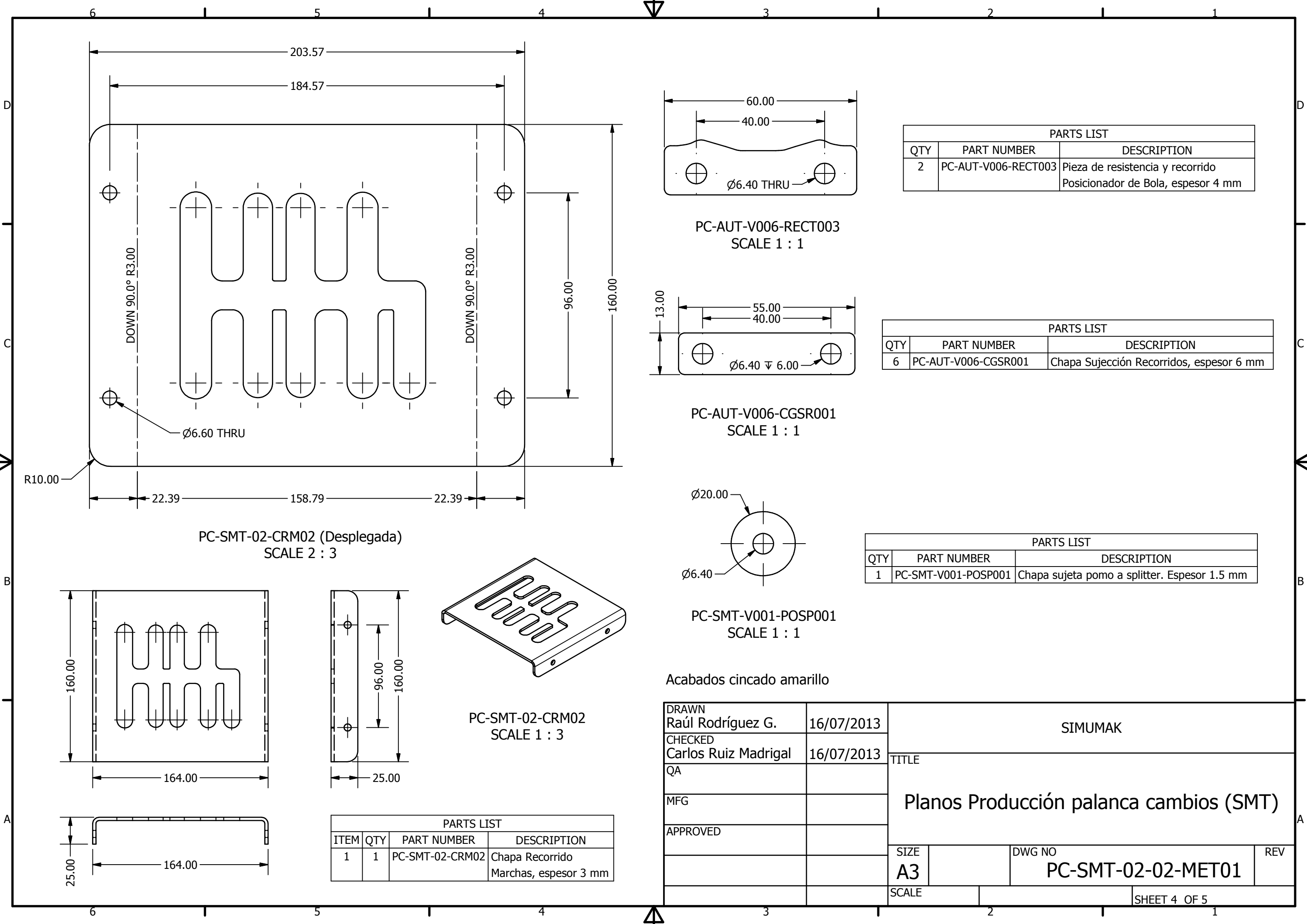
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	PC-SMT-02-PBDP02	Balancín, espesor chapa 3mm



PC-SMT-02-PBDPS02
SCALE 1 : 2

Acabados cincado amarillo

DRAWN Raúl Rodríguez G.	16/07/2013	SIMUMAK		
CHECKED Carlos Ruiz Madrigal	16/07/2013	TITLE		
QA		Planos Producción palanca cambios (SMT)		
MFG				
APPROVED				
		SIZE A3	DWG NO PC-SMT-02-02-MET01	REV
		SCALE	SHEET 3 OF 5	



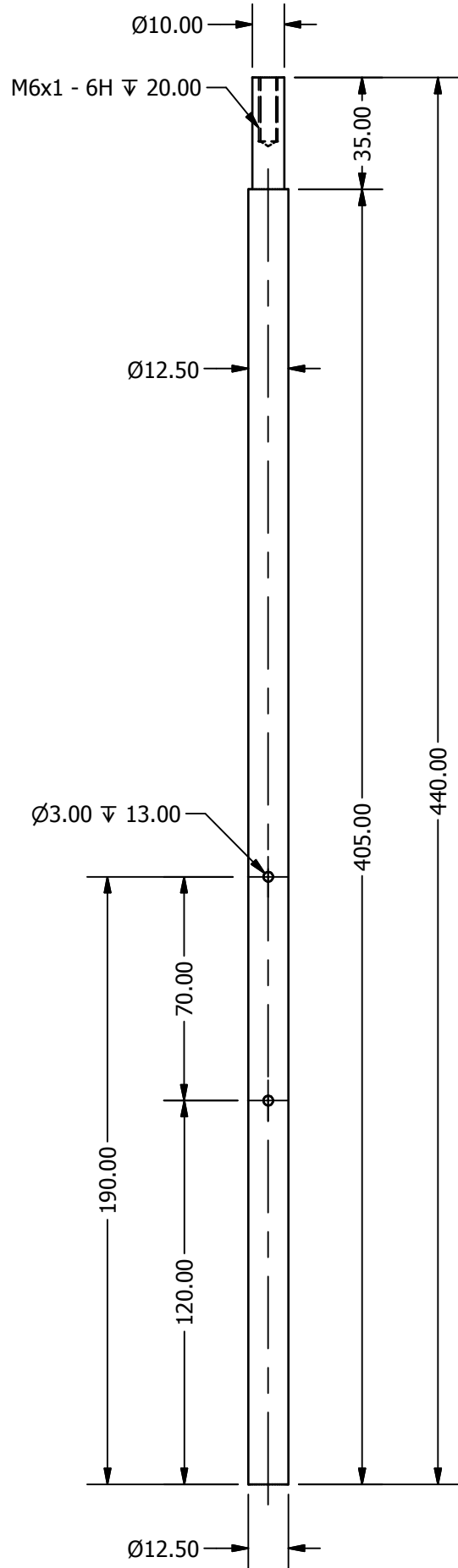
PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
2	PC-AUT-V006-RECT003	Pieza de resistencia y recorrido Posicionador de Bola, espesor 4 mm

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
6	PC-AUT-V006-CGSR001	Chapa Sujeción Recorridos, espesor 6 mm

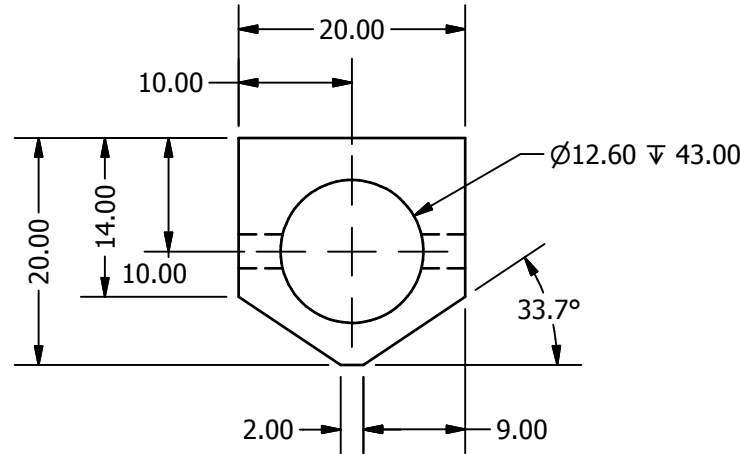
PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
1	PC-SMT-V001-POSP001	Chapa sujeta pomo a splitter. Espesor 1.5 mm

DRAWN Raúl Rodríguez G.	16/07/2013	SIMUMAK			
CHECKED Carlos Ruiz Madrigal	16/07/2013				
QA		TITLE Planos Producción palanca cambios (SMT)			
MFG					
APPROVED					
		SIZE A3		DWG NO PC-SMT-02-02-MET01	REV
		SCALE		SHEET 4 OF 5	

PIEZAS DE MECANIZADO

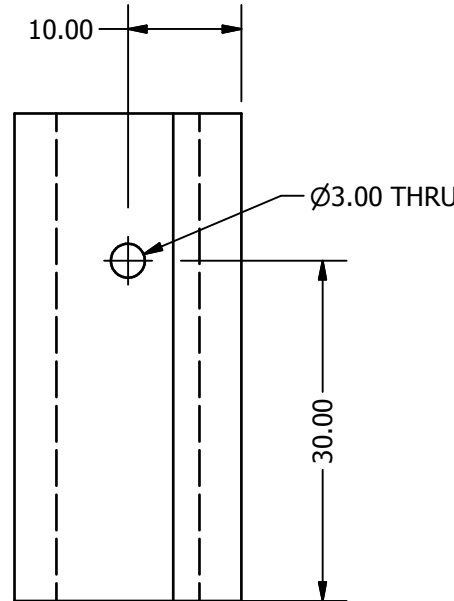
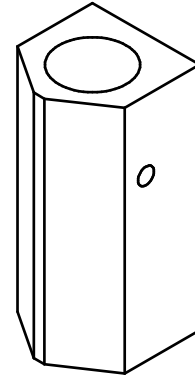


PC-SMT-02-EJE02
SCALE 1 / 2

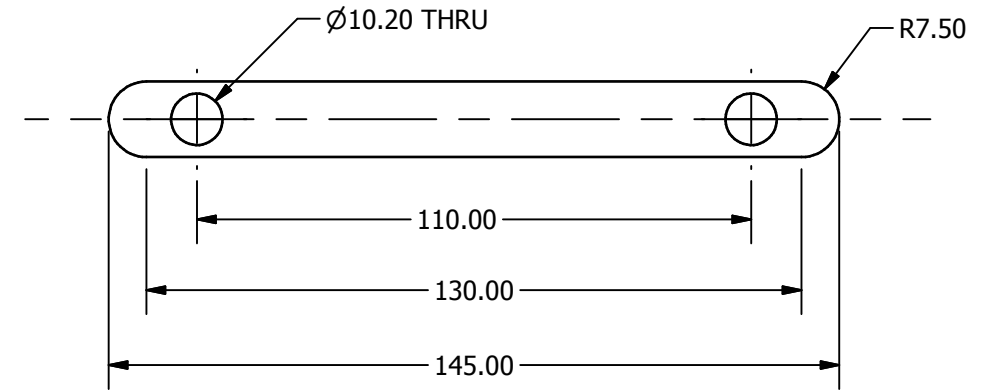
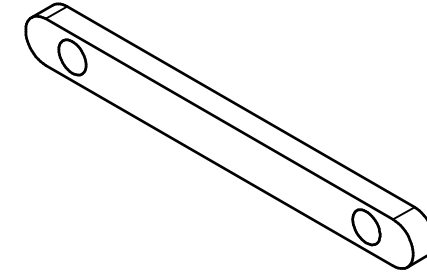


PC-SMT-02-ANTIR02
SCALE 3 : 2

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
1	PC-SMT-02-ANTIR02	Elemento Antirotación del Eje



PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
1	PC-SMT-02-EJE02	Eje de la Palanca de Cambios, 12 mm de diámetro



PC-SMT-02-PLMA01
SCALE 2 : 3

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
1	PC-SMT-02-PLMA01	Chapa de presión marcha atrás, espesor 8 mm

Acabados cincado amarillo

DRAWN Raúl Rodríguez G.	16/07/2013	SIMUMAK		
CHECKED Carlos Ruiz Madrigal	16/07/2013	TITLE Planos Producción palanca cambios (SMT)		
QA				
MFG				
APPROVED				
		SIZE A3	DWG NO PC-SMT-02-02-MET01	REV
		SCALE	SHEET 5 OF 5	