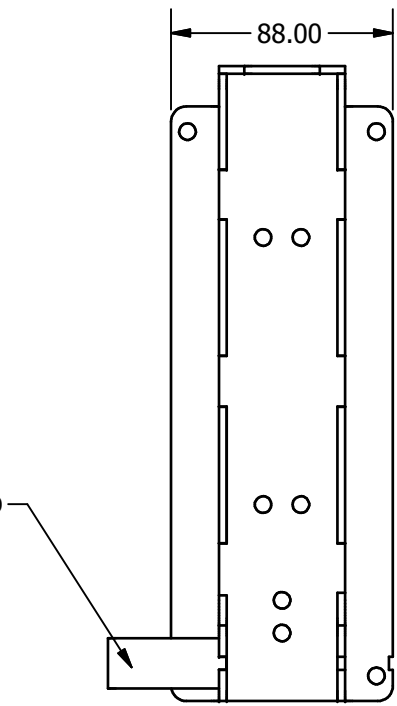
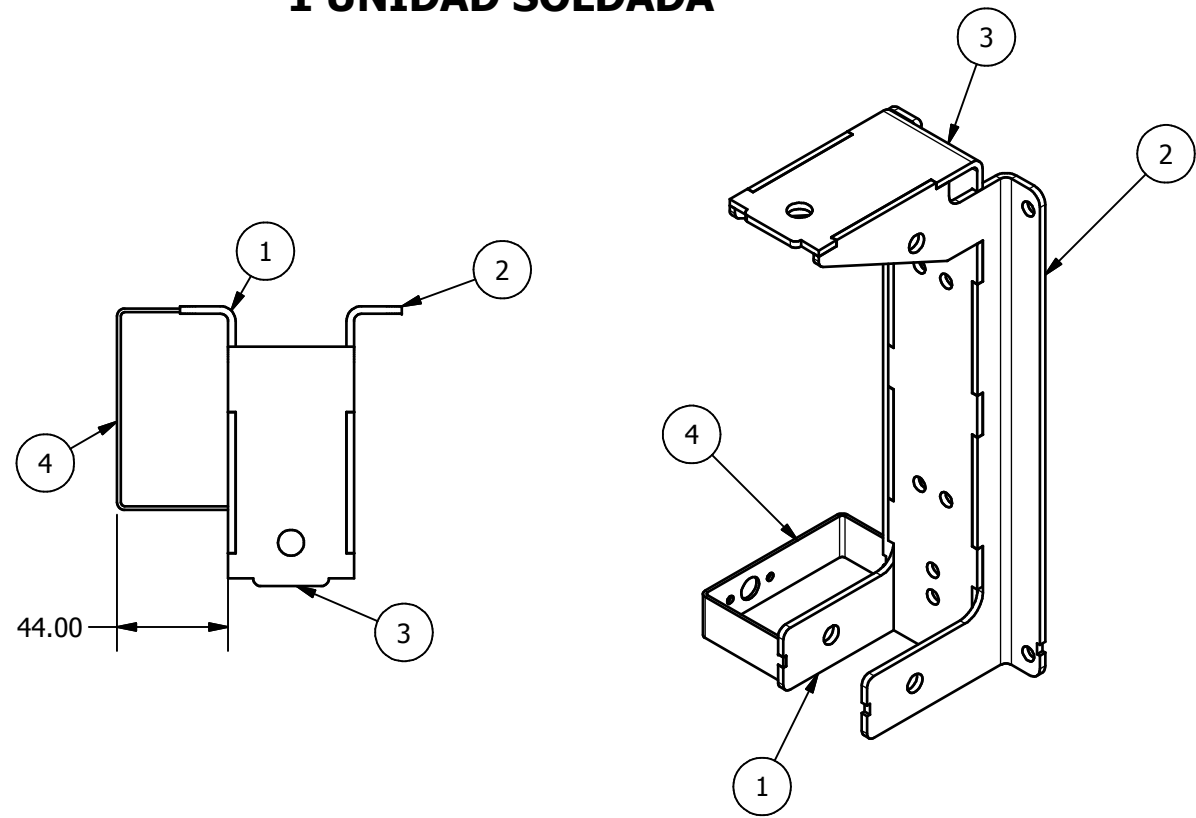
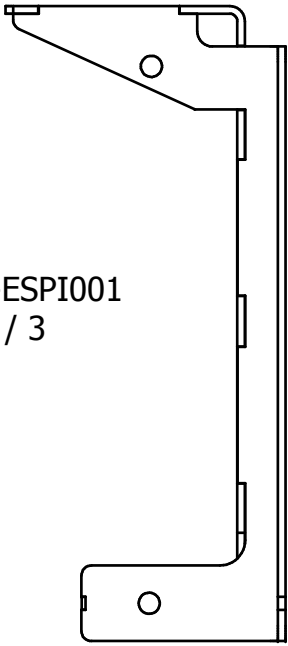


ESTRUCTURA DEL ACELERADOR

CONJUNTO SOLDADO
1 UNIDAD SOLDADA



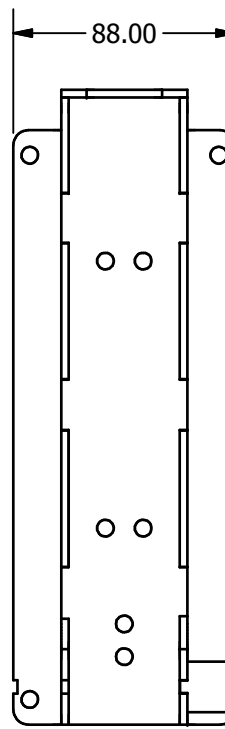
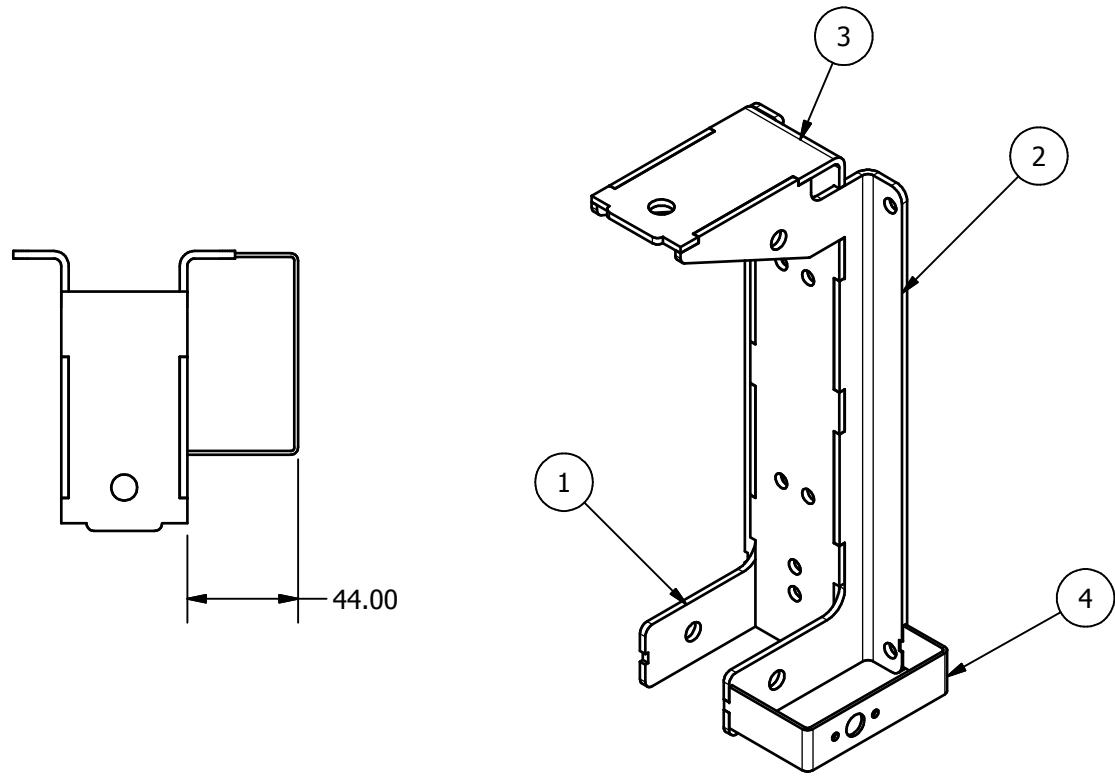
P-EBTC-V004-ESPI001
SCALE 1 / 3



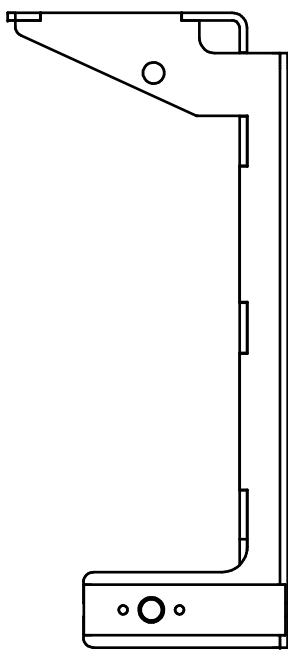
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	P-BTC-V004-ASSI001	Chapa Lateral Derecho de Refuerzo, espesor 3 mm
2	1	P-BTC-V004-ASSD001	Chapa Lateral Izquierdo de Refuerzo, espesor 3 mm
3	1	P-BTC-V002-PSPE001	Chapa para el soporte de los pedales, espesor 3mm
4	1	P-BTC-V004-SOPOT001	Soporte potenciómetro. Chapa 1.5 mm

ESTRUCTURA DEL FRENO y EMBRAGUE

CONJUNTO SOLDADO
2 UNIDADES SOLDADAS



P-EBTC-V004-ESPD001
SCALE 1 : 3

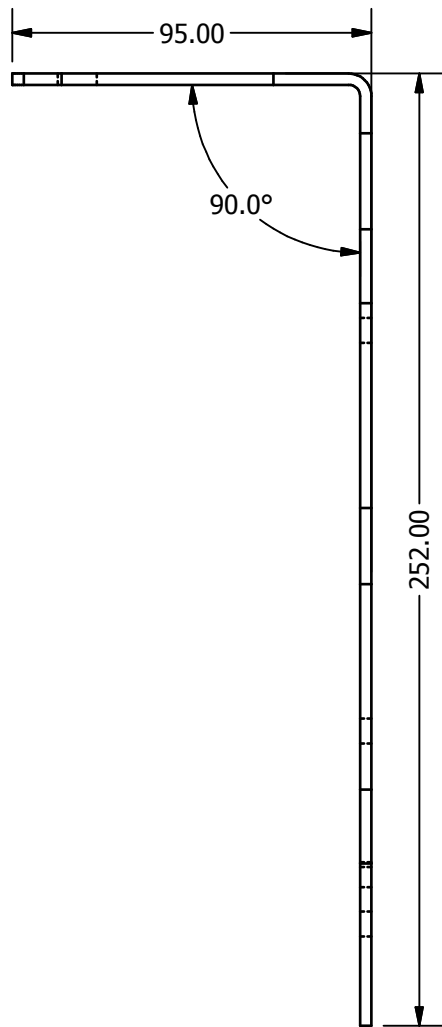
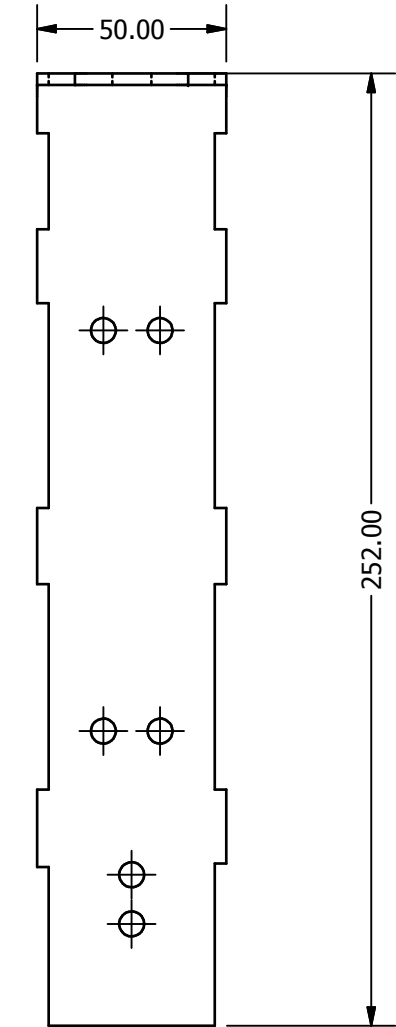
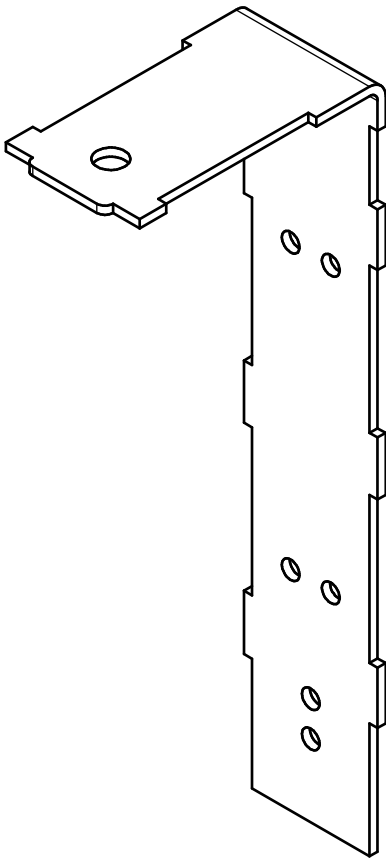
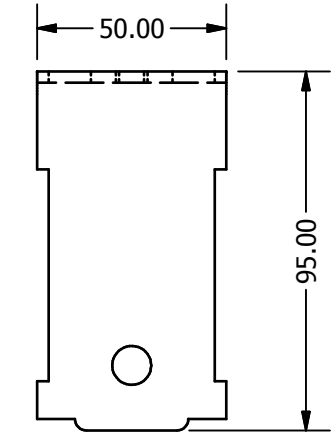


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	P-BTC-V004-ASSI001	Chapa Lateral Derecho de Refuerzo, espesor 3 mm
2	1	P-BTC-V004-ASSD001	Chapa Lateral Izquierdo de Refuerzo, espesor 3 mm
3	1	P-BTC-V002-PSPE001	Chapa para el soporte de los pedales, espesor 3mm
4	1	P-BTC-V004-SOPOT001	Soporte potenciómetro. Chapa 1.5 mm

Importante la posición de la chapa soldada

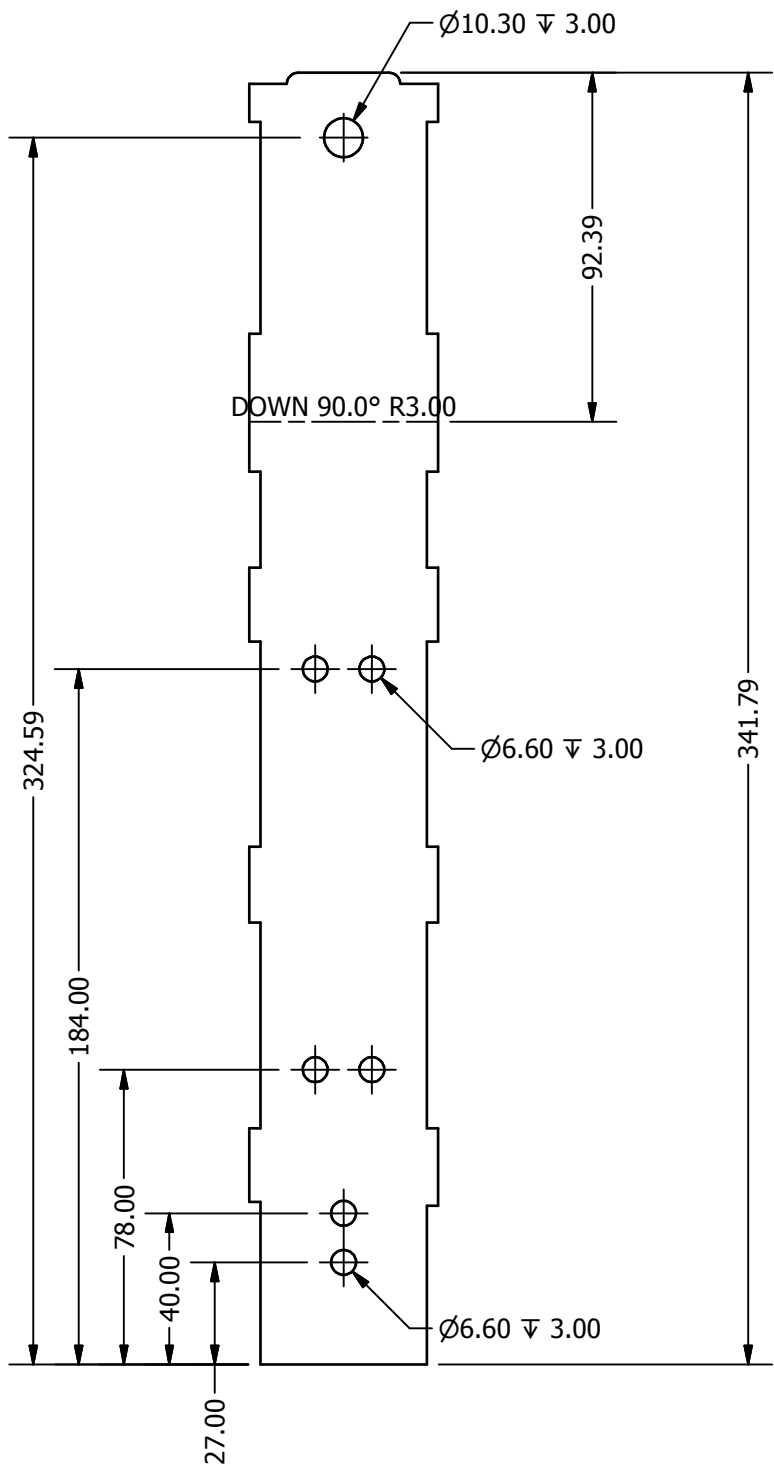
Conjuntos soldados cincado amarillo trivalente

DRAWN Raúl Rodríguez G.		12/05/2013	SIMUMAK		
CHECKED		16/07/2013			
QA			TÍTULO Planos de Producción Pedales GLD (SMT)		
MFG					
APPROVED					
			SIZE C	DWG NO P-GLD-02-01-MET01	REV
			SCALE	SHEET 1 OF 6	

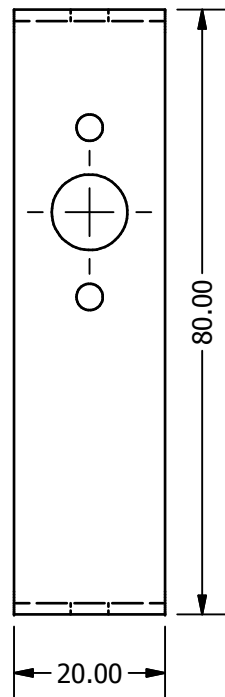
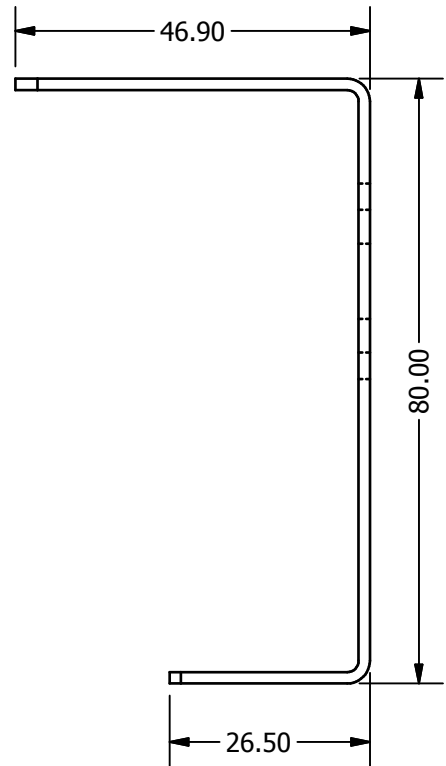
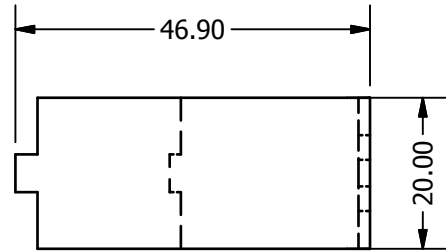
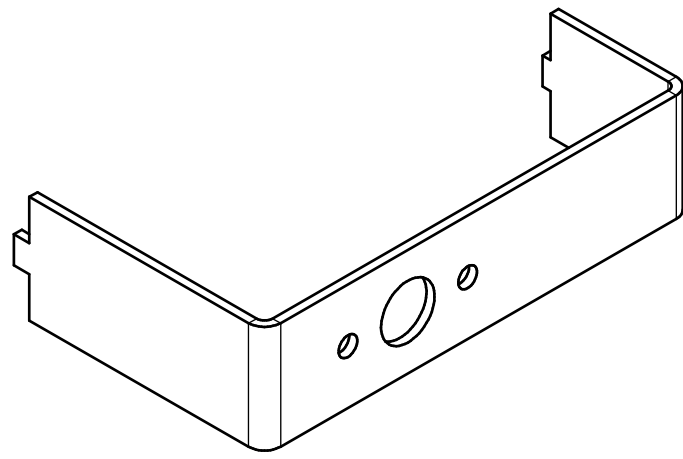


P-BTC-V002-PSPE001
SCALE 1 / 2

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
3	P-BTC-V002-PSPE001	Chapa para el soporte de los pedales, espesor 3mm

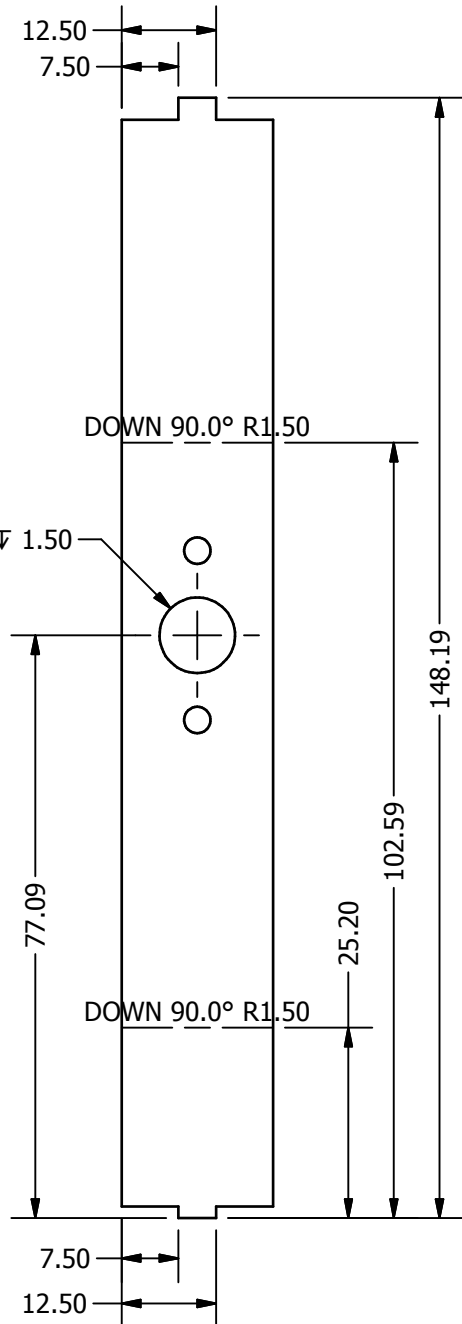


P-BTC-V002-PSPE001 (desplegada)
SCALE 1/2



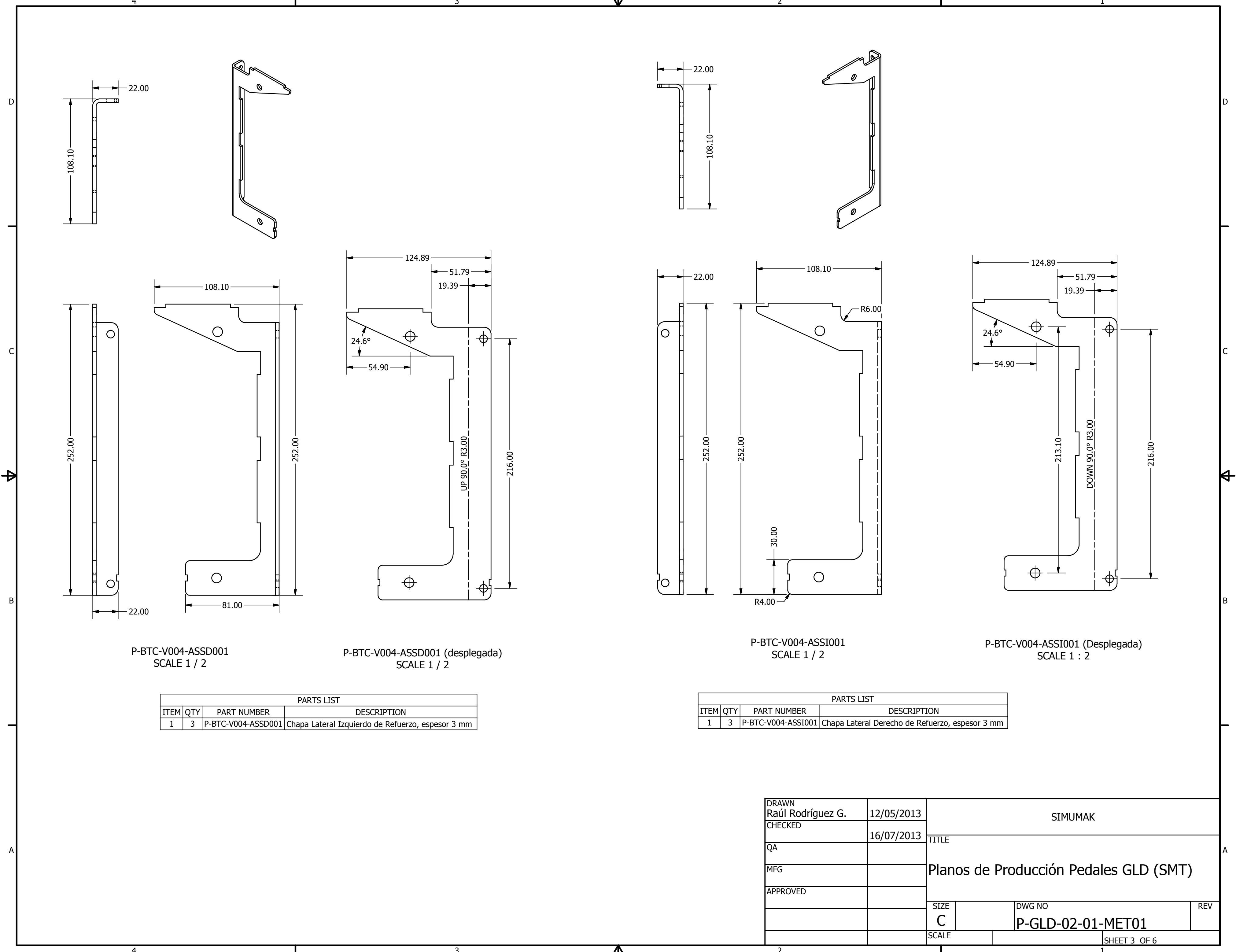
P-BTC-V004-SOPOT001
SCALE 1 / 1

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
3	P-BTC-V004-SOPOT001	Soporte potenciómetro. Chapa 1.5 mm



P-BTC-V004-SOPOT001 (desplegada)
SCALE 1 / 1

DRAWN Raúl Rodríguez G.	12/05/2013	SIMUMAK		
CHECKED	16/07/2013	TITLE		
QA		Planos de Producción Pedales GLD (SMT)		
MFG				
APPROVED		SIZE C	DWG NO P-GLD-02-01-MET01	REV
		SCALE	SHEET 2 OF 6	



P-BTC-V004-ASSD001
SCALE 1 / 2

P-BTC-V004-ASSD001 (desplegada)
SCALE 1 / 2

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	3	P-BTC-V004-ASSD001	Chapa Lateral Izquierdo de Refuerzo, espesor 3 mm

P-BTC-V004-ASSI001
SCALE 1 / 2

P-BTC-V004-ASSI001 (Desplegada)
SCALE 1 : 2

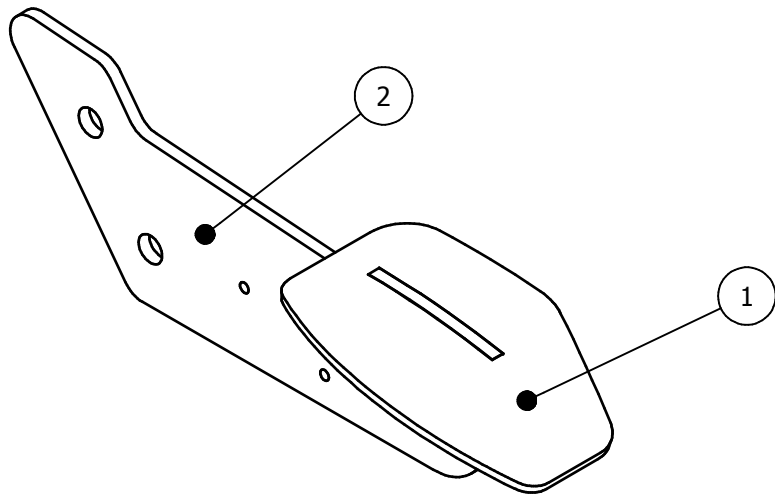
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	3	P-BTC-V004-ASSI001	Chapa Lateral Derecho de Refuerzo, espesor 3 mm

DRAWN	Raúl Rodríguez G.		12/05/2013	SIMUMAK		
CHECKED			16/07/2013			
QA				TITLE		
MFG						
APPROVED						
				SIZE	DWG NO	REV
				C	P-GLD-02-01-MET01	
				SCALE	SHEET 3 OF 6	

PEDAL DE EMBRAGUE

P-SMT-01-SPE02
SCALE 2 : 3

CONJUNTO SOLDADO
1 UNIDAD

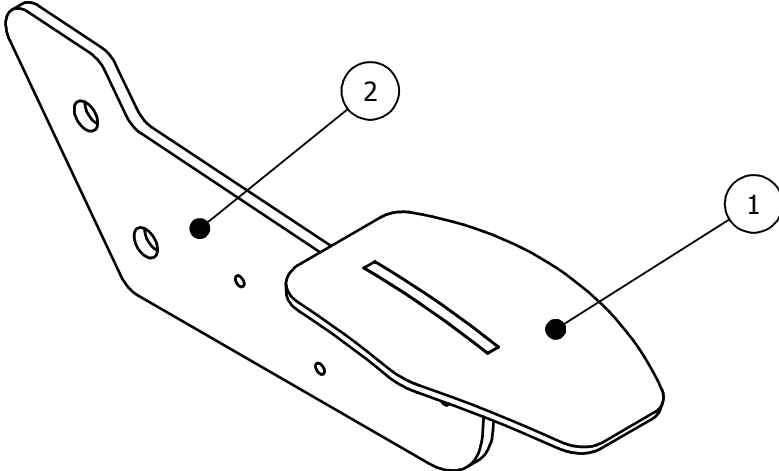


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	P-BTC-V005-PTCBA001	Pad acelerador. Chapa 2 mm
2	1	P-SMT-01-CPAD02	Chapa Sujeción Pad, espesor 3 mm

PEDAL DE FRENO

P-SMT-01-SPF02
SCALE 2 : 3

CONJUNTO SOLDADO
1 UNIDAD

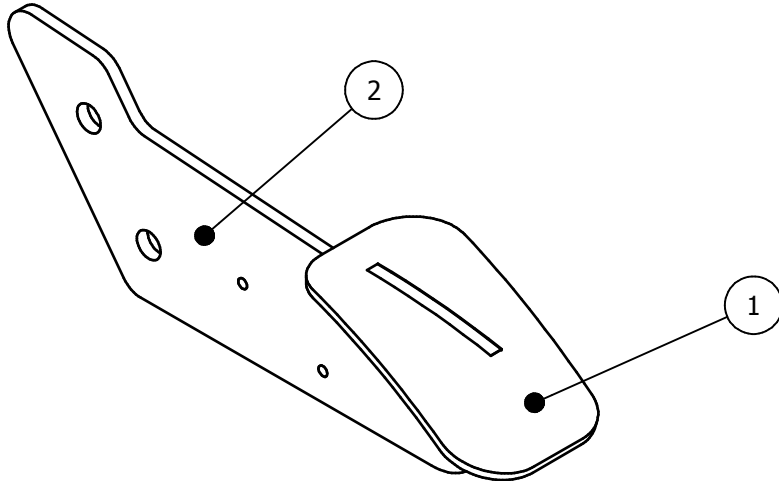


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	P-BTC-V005-PTCBF001	Pad freno. Chapa 2 mm
2	1	P-SMT-01-CPAD02	Chapa Sujeción Pad, espesor 3 mm

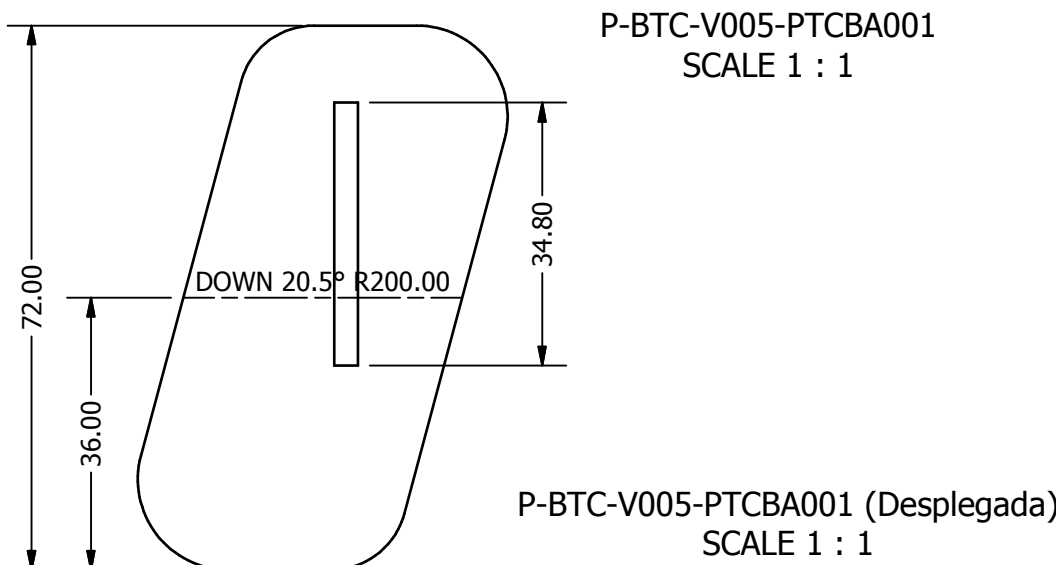
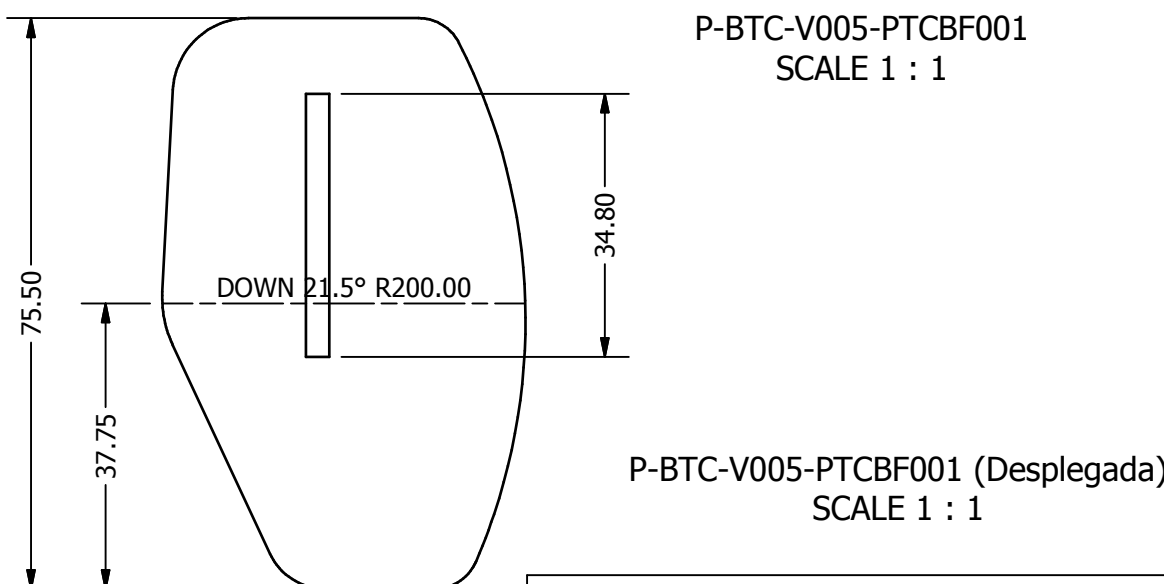
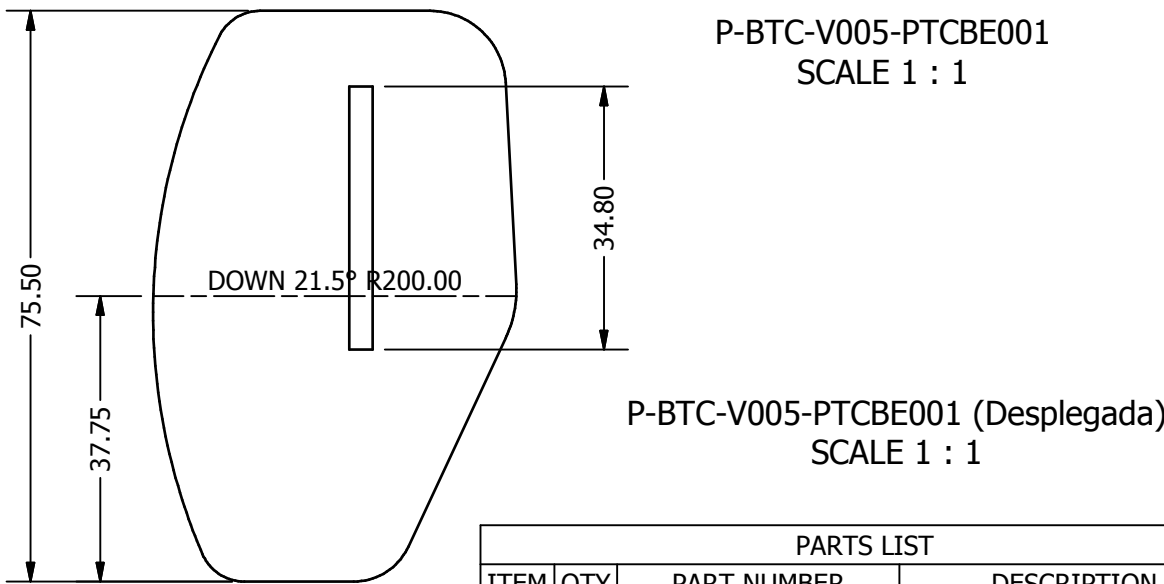
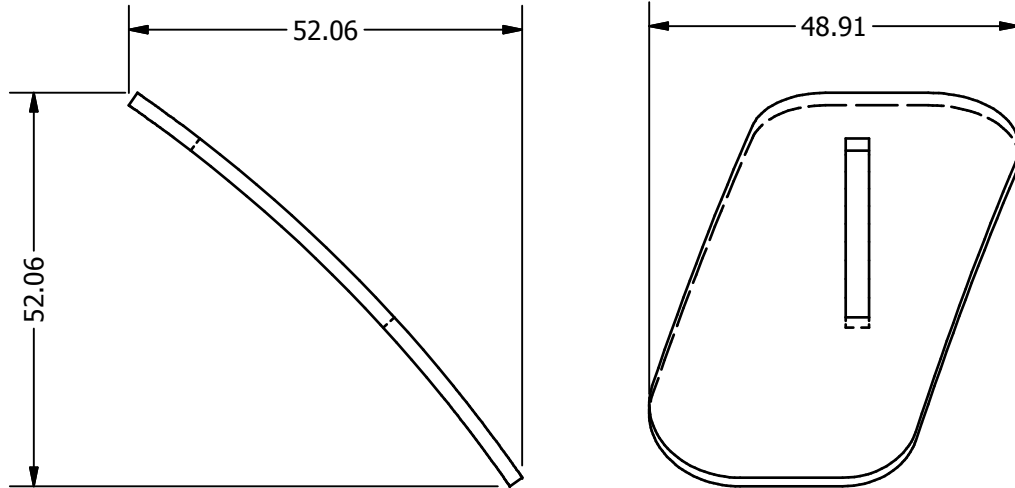
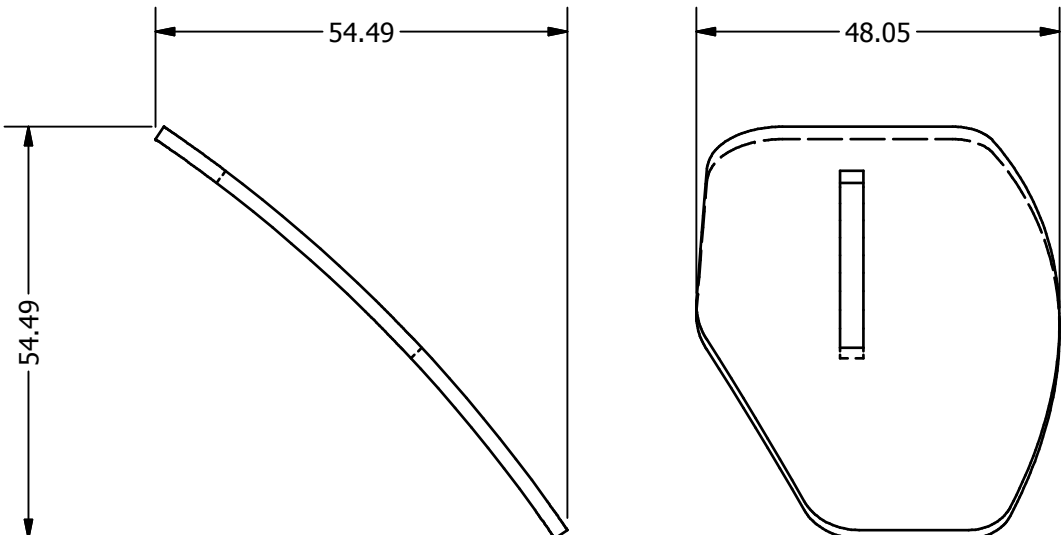
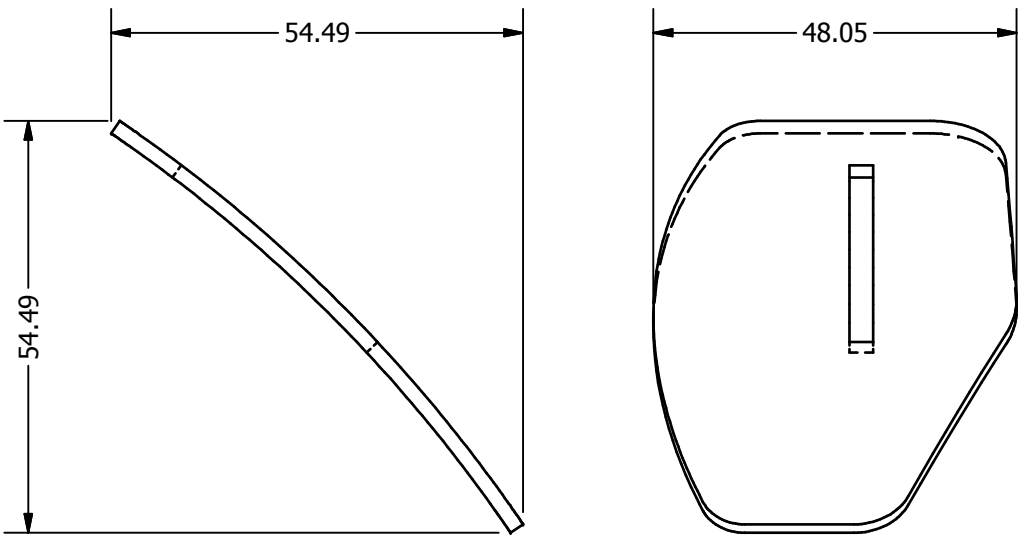
PEDAL DEL ACELERADOR

P-SMT-01-SPA02
SCALE 2 : 3

CONJUNTO SOLDADO
1 UNIDAD



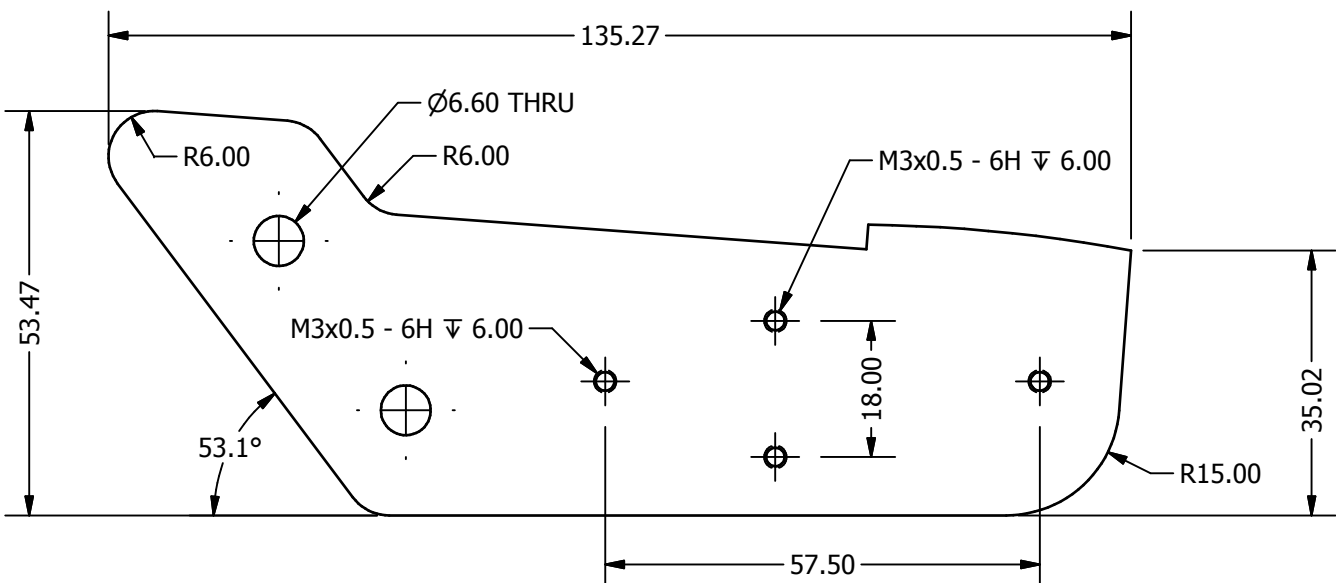
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	P-BTC-V005-PTCBE001	Pad embrague. Chapa 2 mm
2	1	P-SMT-01-CPAD02	Chapa Sujeción Pad, espesor 3 mm



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	P-BTC-V005-PTCBE001	Pad embrague. Chapa 2 mm

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	P-BTC-V005-PTCBF001	Pad freno. Chapa 2 mm

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	P-BTC-V005-PTCBA001	Pad acelerador. Chapa 2 mm



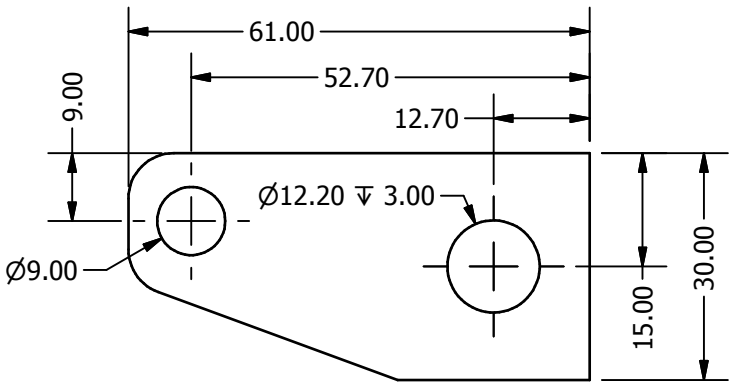
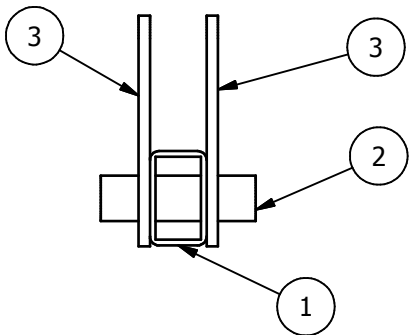
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
2	3	P-SMT-01-CPAD02	Chapa Sujeción Pad, espesor 3 mm

P-SMT-01-CPAD02
SCALE 1 : 1

Pintar en Negro Satinado Liso

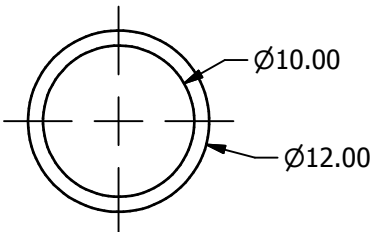
DRAWN Raúl Rodríguez G.	12/05/2013	SIMUMAK		
CHECKED	16/07/2013	TITLE		
QA		Planos de Producción Pedales GLD (SMT)		
MFG				
APPROVED		SIZE C	DWG NO P-GLD-02-01-MET01	REV
		SCALE	SHEET 4 OF 6	

CONJUNTO SOLDADO
3 UNIDADES SOLDADAS



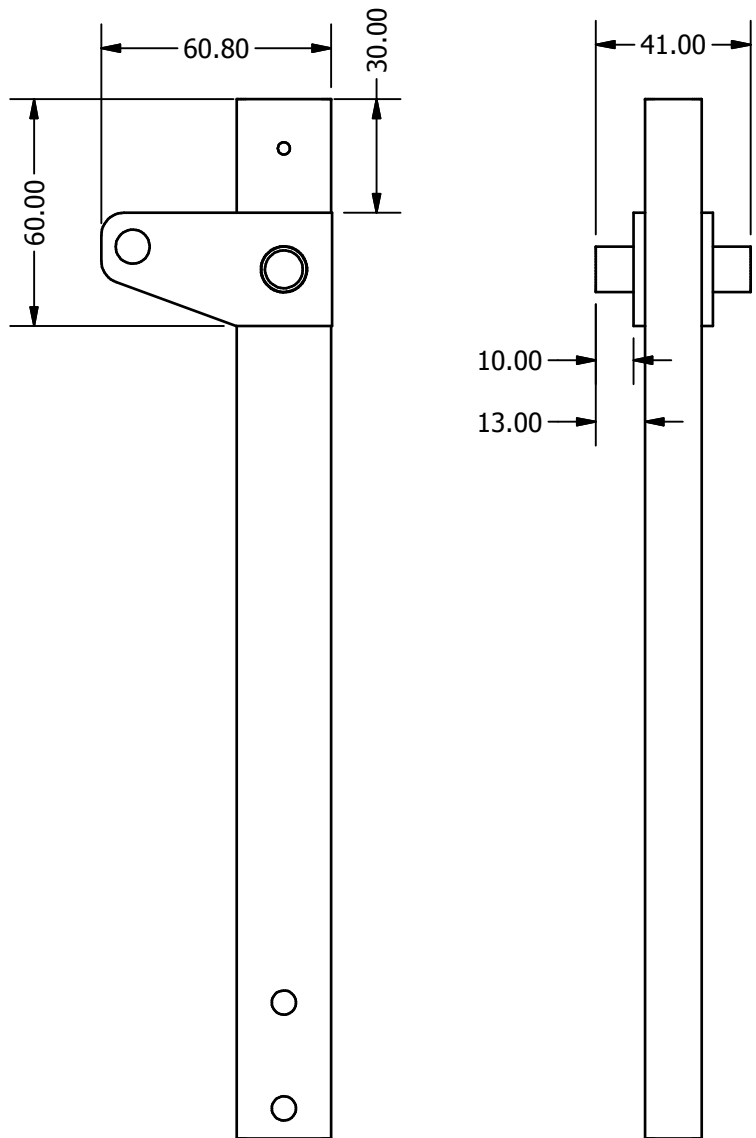
P-BTC-V003-CBTC001
SCALE 1 : 1

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
6	P-BTC-V003-CBTC001	Chapa unión pedal-muelle, espesor 3 mm



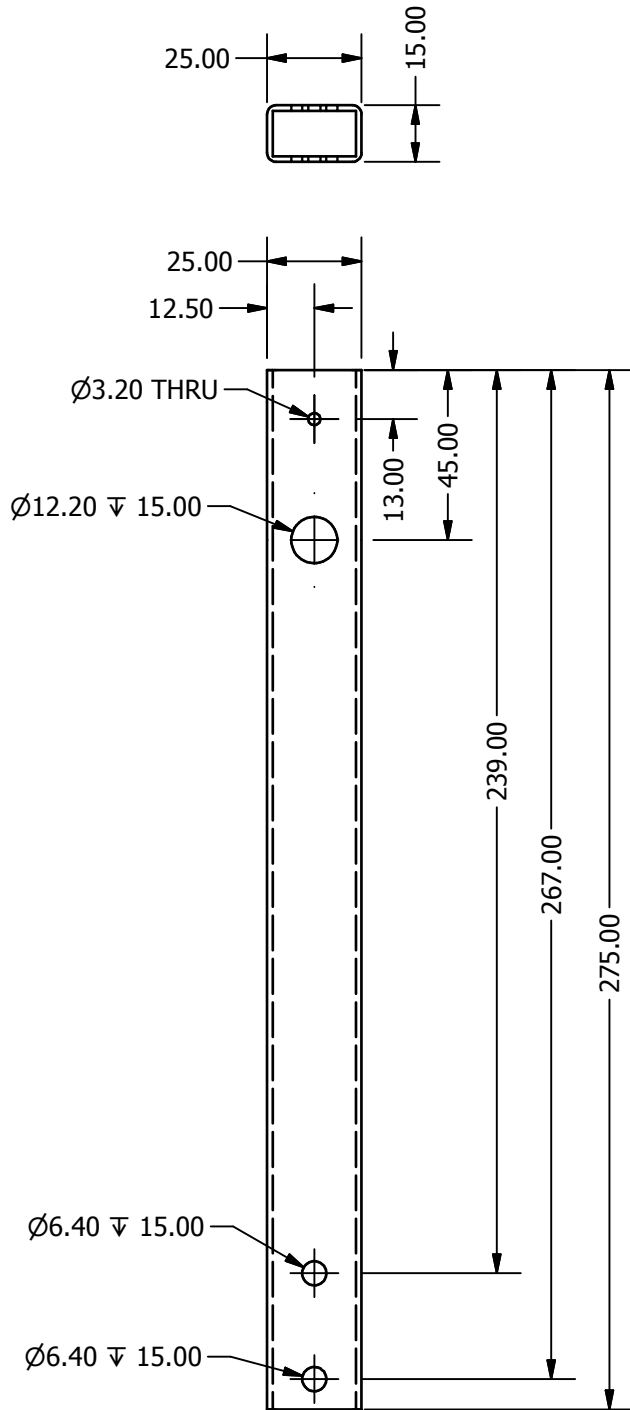
P-BTC-V003-TSTC001
SCALE 2 : 1

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
3	P-BTC-V003-TSTC001	Tubo Soldado, espesor 1 mm



P-EBTC-V003-STP001
SCALE 1 / 2

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	P-BTC-V003-TCE001	Brazo del pedal (Embrague-Freno). Tubo 25x15x1.5 mm
2	1	P-BTC-V003-TSTC001	Tubo Soldado, espesor 1 mm
3	2	P-BTC-V003-CBTC001	Chapa unión pedal-muelle, espesor 3 mm

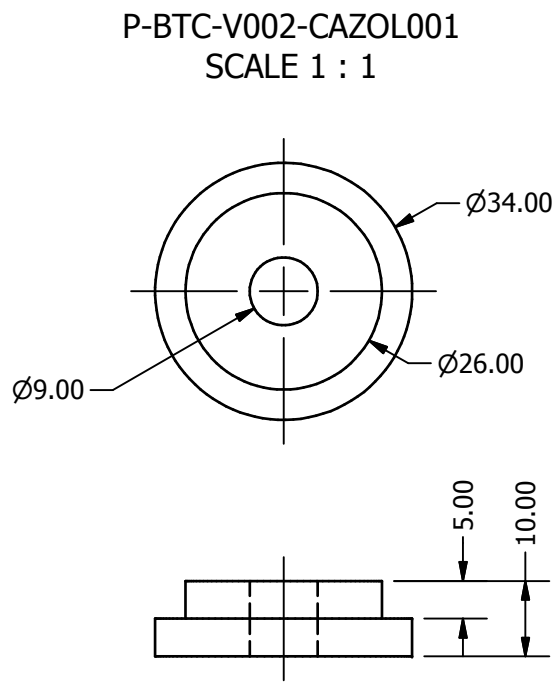


P-BTC-V003-TCE001
SCALE 1 / 2

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
3	P-BTC-V003-TCE001	Brazo del pedal (Embrague-Freno). Tubo 25x15x1.5 mm

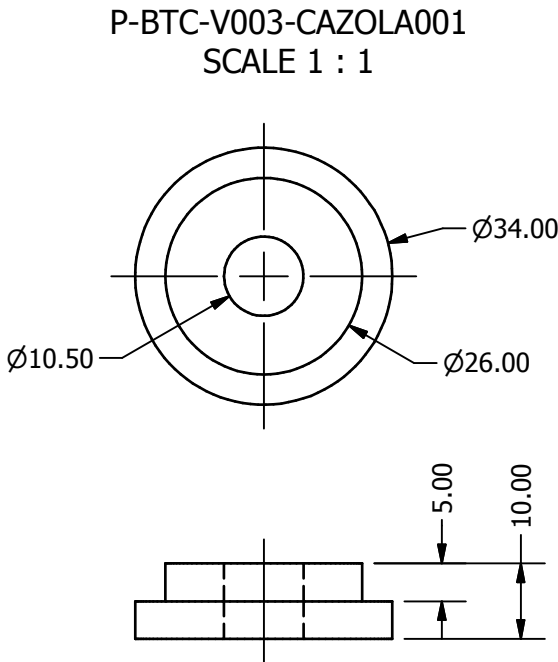
Conjuntos soldados pintar de negro satinado liso

DRAWN Raúl Rodríguez G.	12/05/2013	SIMUMAK		
CHECKED	16/07/2013	TITLE		
QA		Planos de Producción Pedales GLD (SMT)		
MFG				
APPROVED		SIZE C	DWG NO P-GLD-02-01-MET01	REV
		SCALE	SHEET 5 OF 6	



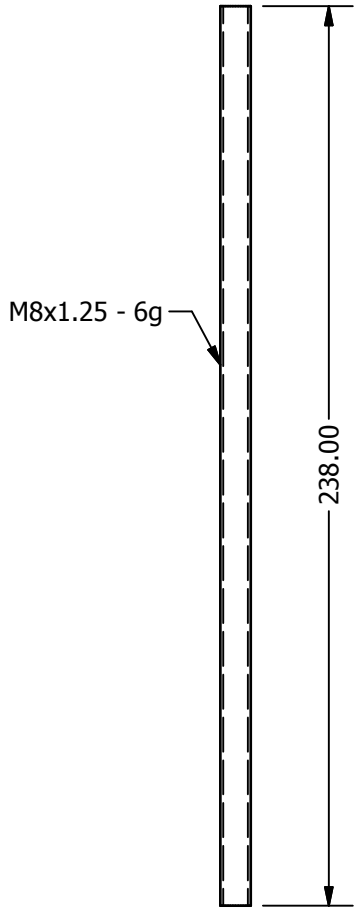
Acabados cincado amarillo trivalente

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
3	P-BTC-V002-CAZOL001	Cazoleta reposa muelle inferior



Acabados cincado amarillo trivalente

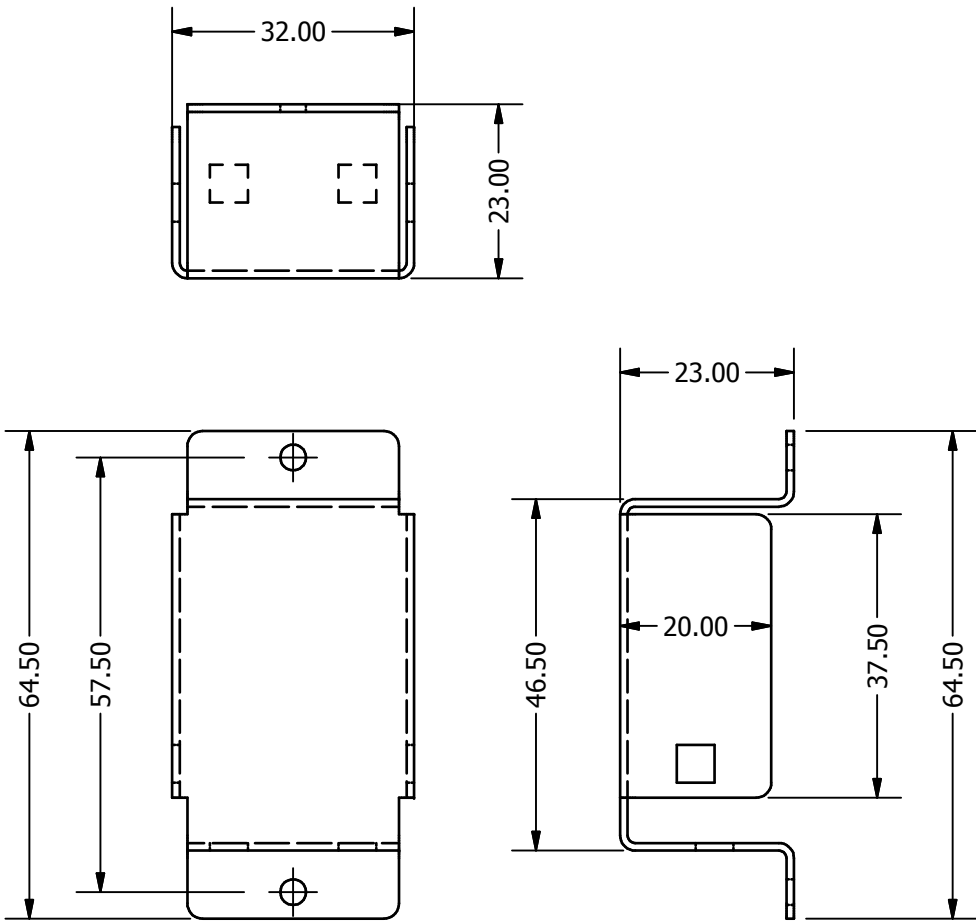
PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
3	P-BTC-V003-CAZOLA001	Cazoleta reposa muelle superior



Elemento comprado
No mecanizar

P-BTC-V002-EJE001
SCALE 1 / 2

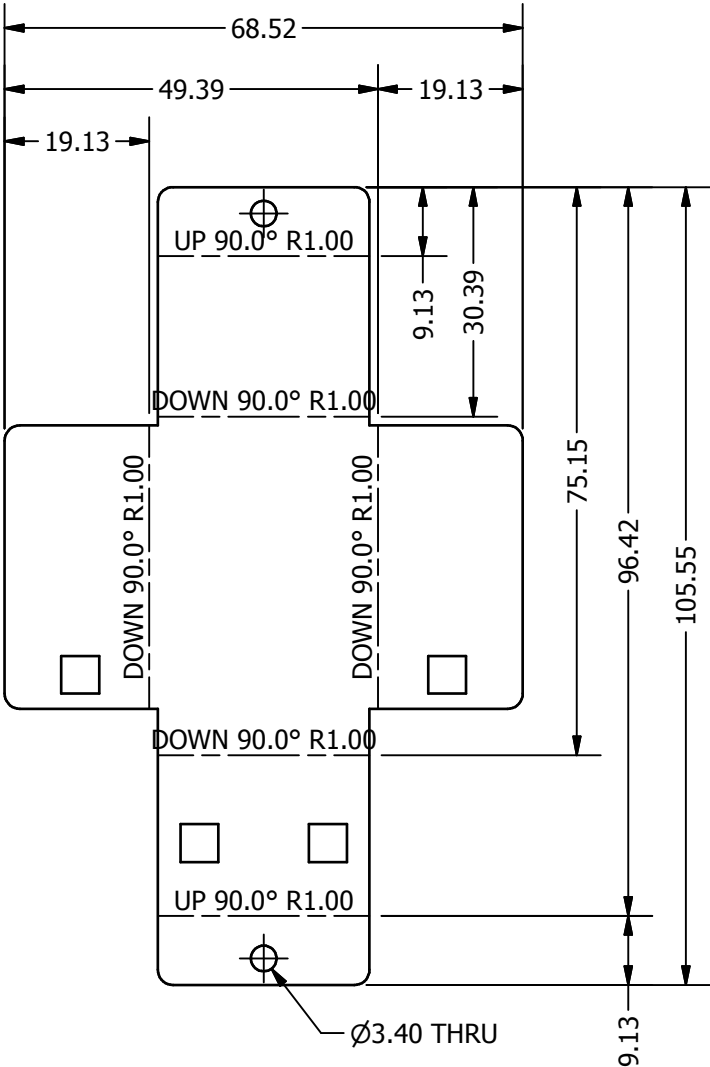
PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
3	P-BTC-V002-EJE001	Varilla roscada M8 calidad 8.8 longitud 238mm



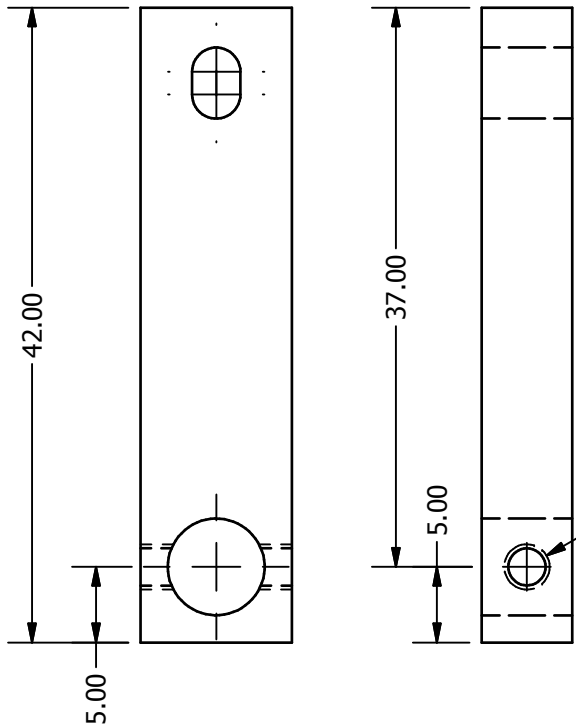
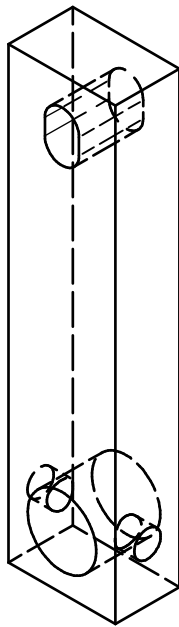
P-BTC-03-CMPF03
SCALE 1 : 1

Pintar en Negro Satinado Liso

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
2	P-BTC-03-CMPF03	Caja motor feedback. Chapa 1 mm



P-BTC-03-CMPF03 (Desplegado)
SCALE 1 : 1



Mecanizado del roscado tras
corte laser

M3x0.5 - 6H ∇ 12.00

Acabado cincado amarillo trivalente

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	3	P-BTC-V004-APOT002	Soporte brazo potenciómetro. Chapa 6 mm

DRAWN Raúl Rodríguez G.	12/05/2013	SIMUMAK		
CHECKED	16/07/2013	TITLE		
QA		Planos de Producción Pedales GLD (SMT)		
MFG				
APPROVED		SIZE C	DWG NO P-GLD-02-01-MET01	REV
		SCALE	SHEET 6 OF 6	