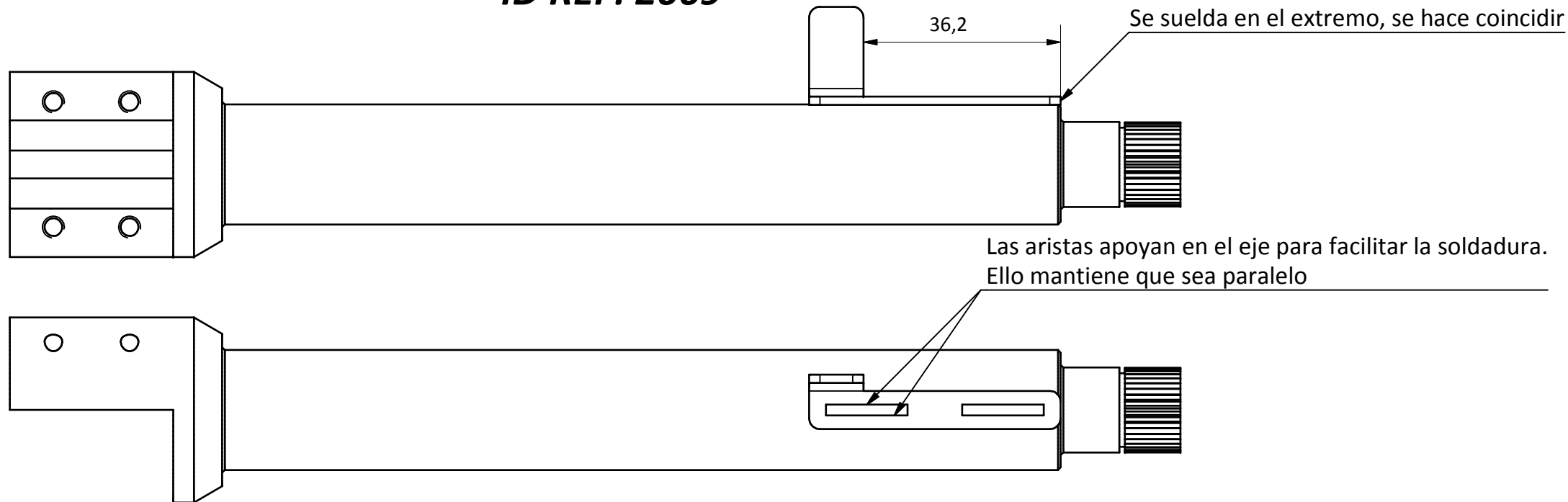


EJE PROLONGADOR MECANIZADO SILVER V027

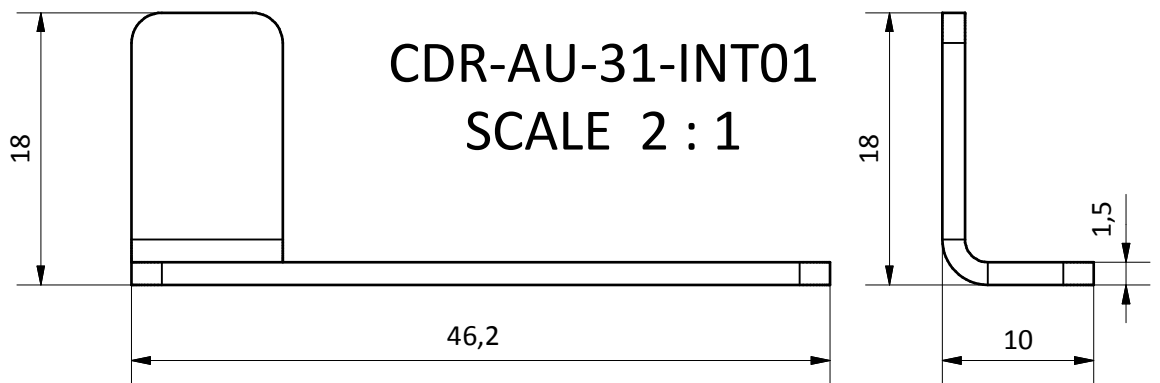
CDR-AU-31-PROL01 (1 UNIDAD)

ID REF: 2669

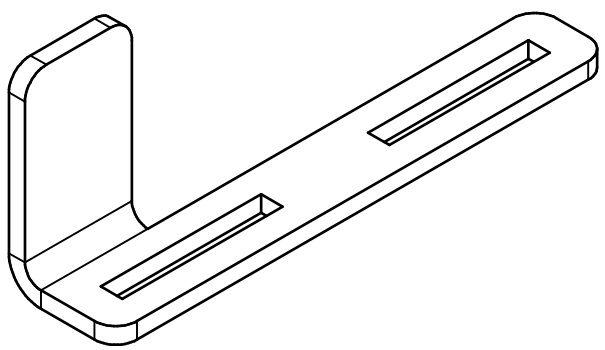
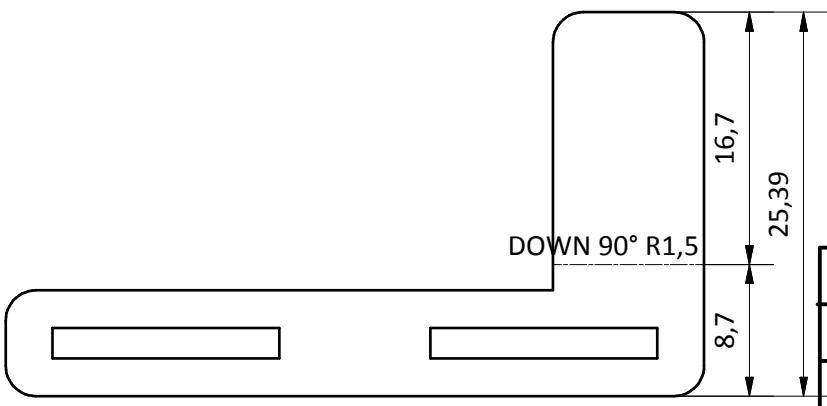


ITEM	QTY	PART NUMBER	DESCRIPTION	MASS (kg)
1	1	CDR-AU-31-PROLA01	Prolongación eje motor SILVER V027	0,62
2	1	CDR-AU-31-INT01	Chapa accionadora intermitente, espesor 1,5 mm	0,01

CDR-AU-31-INT01
SCALE 2 : 1



CDR-AU-31-INT01 (Desplegada)
SCALE 2 : 1



QTY	PART NUMBER	DESCRIPTION
1	CDR-AU-31-INT01	Chapa accionadora intermitente, espesor 1,5 mm

MATERIAL:		Tolerancias para dimensiones lineales y angulares sin indicación individual de tolerancia, según ISO 2768-1:1989 Zonas de rugosidad no especificada, Ra 3.2	
ACABADO SUPERFICIAL: Cincado			
SCALE:		Planos de fabricación eje prolongador SILVER V027	
DRAWN: Carlos Ruiz Madrigal		28/12/2015	
CHECKED: Antonio García		29/12/2015	
DWG NO:		CDR-AU-31-PROL-01-MET01	
Id. Ref:		2669	
REV	SIZE	SHEET	
	A3	1 / 2	



CDR-AU-31-PROLA01
SCALE 1 : 1

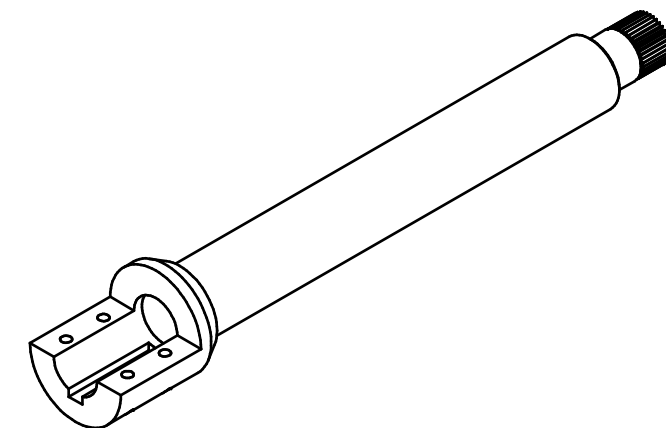
The technical drawing illustrates a shaft assembly with the following details:

- Front View:** Shows a shaft with a total length of 215 units. Key dimensions include a diameter of $\varnothing 34$ at the left end, a shoulder width of 30, a hole position of 33.8 from the left face, and a central shaft diameter of $\varnothing 22$. The right end features a threaded section with a diameter of $\varnothing 13.5$ and a length of 15.6.
- Section A-A:** A cross-sectional view showing the internal structure of the shaft, including a central bore and a keyway. Dimensions shown are 30 for the outer diameter, 2.5 for the key height, and 15 for the inner diameter.
- Isometric View:** Provides a 3D perspective of the shaft assembly, highlighting the four through-drills mentioned in the notes.
- Notes and Callouts:**
 - "Ranurado para extracción de viruta": Points to the grooved section on the right end of the shaft.
 - "Ajustar cota contra tallado": Indicates the need to adjust dimensions against the cutting process.
 - "REALIZAR UN CHAFLÁN DE 1X45° PARA FACILITAR ENTRADA DE VOLANTE": Specifies the requirement for a 1x45 degree chamfer to facilitate flywheel entry.
 - "Los cuatro taladros roscados son pasantes": States that the four threaded drills are through-drills.

MATERIAL: Steel	Tolerancias para dimensiones lineales y angulares sin indicación individual de tolerancia, según ISO 2768-1:1989 Zonas de rugosidad no especificada, Ra 3.2		
ACABADO SUPERFICIAL: Cincado			
SCALE:	Planos de fabricación eje prolongador SILVER V027	DRAWN: Carlos Ruiz Madrigal	28/12/2015
		CHECKED: Antonio Garcia	29/12/2015
		DWG NO: CDR-AU-31-PROL-01-MET01	
		REV	SHEET 2 / 2

simumak
simulation & training solutions

Los cuatro taladros roscados son pasantes



SECCIÓN A-A

MATERIAL: Steel		Tolerancias para dimensiones lineales y angulares sin indicación individual de tolerancia, según ISO 2768-1:1989 Zonas de rugosidad no especificada, Ra 3.2					
ACABADO SUPERFICIAL: Cincado							
SCALE:				Planos de fabricación eje prolongador SILVER V027		DRAWN: Carlos Ruiz Madrigal	28/12/2015
				CHECKED: Antonio Garcia	29/12/2015		
 simumak simulation & training solutions		DWG NO: CDR-AU-31-PROL-01-MET01					
		Id. Ref:					
REV		SIZE A3		SHEET 2 / 2			