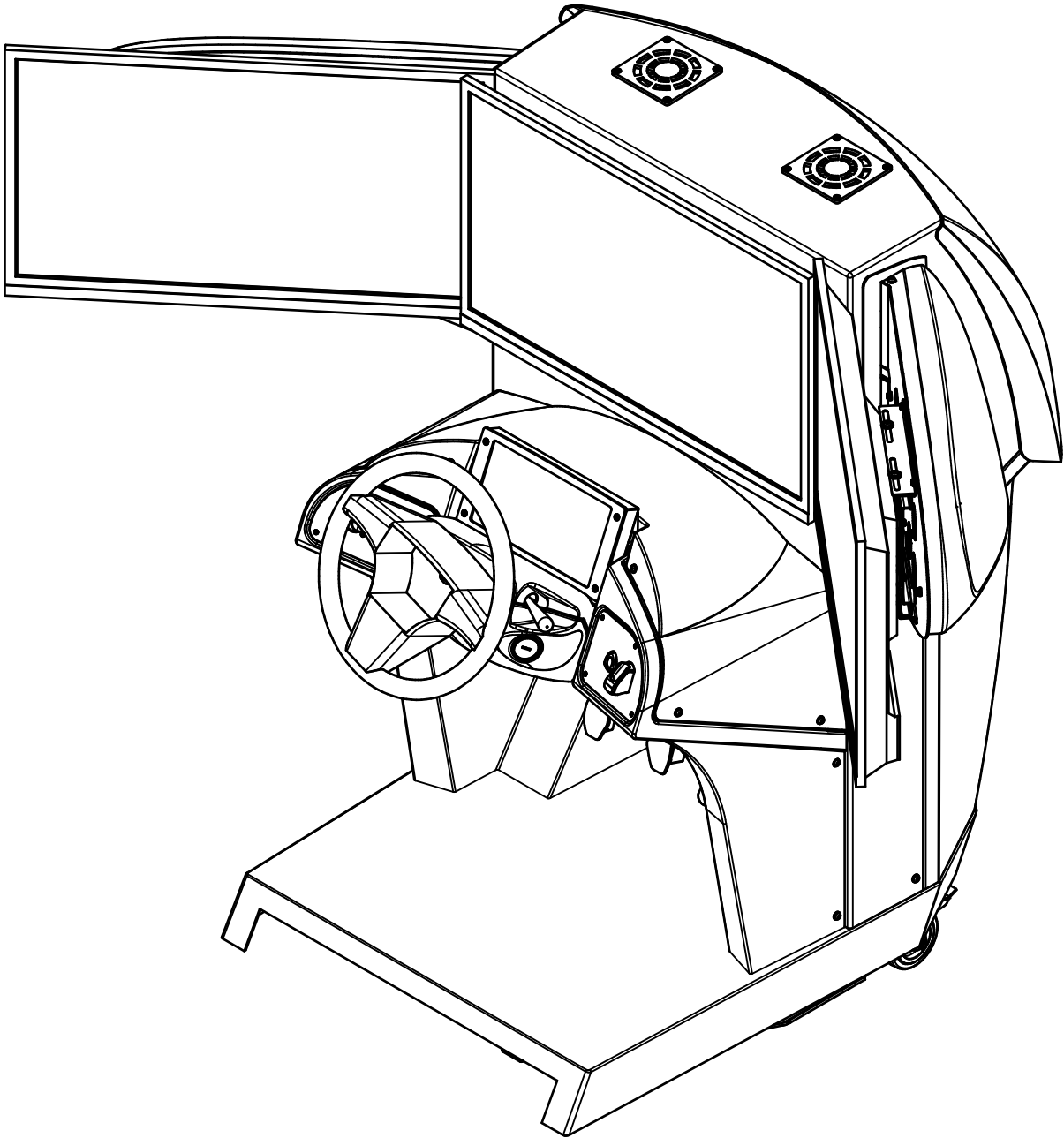


CABINA SMCSLV02

SIL-027-SLVSMC-DELT-ENS01

| ITEM | QTY | PART NUMBER | DESCRIPTION | ID REF |
|------|-----|--|--|--------|
| 1 | 1 | CDR-AU-31-MCDR-01 | Parte extraíble de la columna de dirección | |
| 2 | 1 | Clausor SMC - SMT | Clausor Arranque IT01-01013 | 2718 |
| 3 | 8 | DIN 125 - A 3,2 | Washer | |
| 4 | 9 | DIN 125 - A 4,3 | Washer | |
| 5 | 24 | DIN 125 - A 5,3 | Washer | |
| 6 | 101 | DIN 125 - A 6,4 | Washer | |
| 7 | 28 | DIN 125 - A 8,4 | Washer | |
| 8 | 8 | DIN 127 - A 3 | Spring Washer | |
| 9 | 12 | DIN 127 - A 5 | Spring Washer | |
| 10 | 42 | DIN 127 - A 6 | Spring Washer | |
| 11 | 29 | DIN 127 - A 8 | Spring Washer | |
| 12 | 12 | DIN 7984 - M8 x 20 | Cylinder Head Cap Screw | |
| 13 | 8 | DIN 7991 - M3 x 10 | Countersunk Screw | |
| 14 | 15 | DIN 9021 - 6,4 | Washer | |
| 15 | 1 | DIN 9021 - 8,4 | Washer | |
| 16 | 1 | DIN 912 - M4 x 12 | Cylinder Head Cap Screw | |
| 17 | 12 | DIN 912 - M5 x 12 | Cylinder Head Cap Screw | |
| 18 | 23 | DIN 912 - M6 x 16 | Cylinder Head Cap Screw | |
| 19 | 11 | DIN 912 - M6 x 20 | Cylinder Head Cap Screw | |
| 20 | 2 | DIN 912 - M6 x 40 | Cylinder Head Cap Screw | |
| 21 | 17 | DIN 912 - M8 x 20 | Cylinder Head Cap Screw | |
| 22 | 8 | DIN 934 - M3 | Hex Nut | |
| 23 | 12 | DIN 985 - M5 | Hex Nut | |
| 24 | 21 | DIN 985 - M6 | Hex Nut | |
| 25 | 1 | DSPY-AUT-06-DISP-01 | Display SILVER V027 | |
| 26 | 22 | Grapillas de sujección M6 WURTH | Grapillas de sujección M6 WURTH | 2349 |
| 27 | 8 | Harrison Spring Steel Cage Nut M6 9562 o equivalente | Tuerca jaula M6 para chapa 1.7-2.7 | |
| 28 | 8 | ISO 7380 - M4 x 16 | Hexagon Socket Button Head Screw - Product grade A | |
| 29 | 12 | ISO 7380 - M5 x 12 | Hexagon Socket Button Head Screw - Product grade A | |
| 30 | 25 | ISO 7380 - M6 x 16 | Hexagon Socket Button Head Screw - Product grade A | |
| 31 | 30 | ISO 7380 - M6 x 20 | Hexagon Socket Button Head Screw - Product grade A | |
| 32 | 2 | ISO 7380 - M6 x 25 | Hexagon Socket Button Head Screw - Product grade A | |
| 33 | 2 | ISO 7380 - M6 x 30 | Hexagon Socket Button Head Screw - Product grade A | |
| 34 | 12 | Imán neodimio_BMN5-25A_3.75KG | Imán neodimio_BMN5-25A_3.75KG | 2647 |



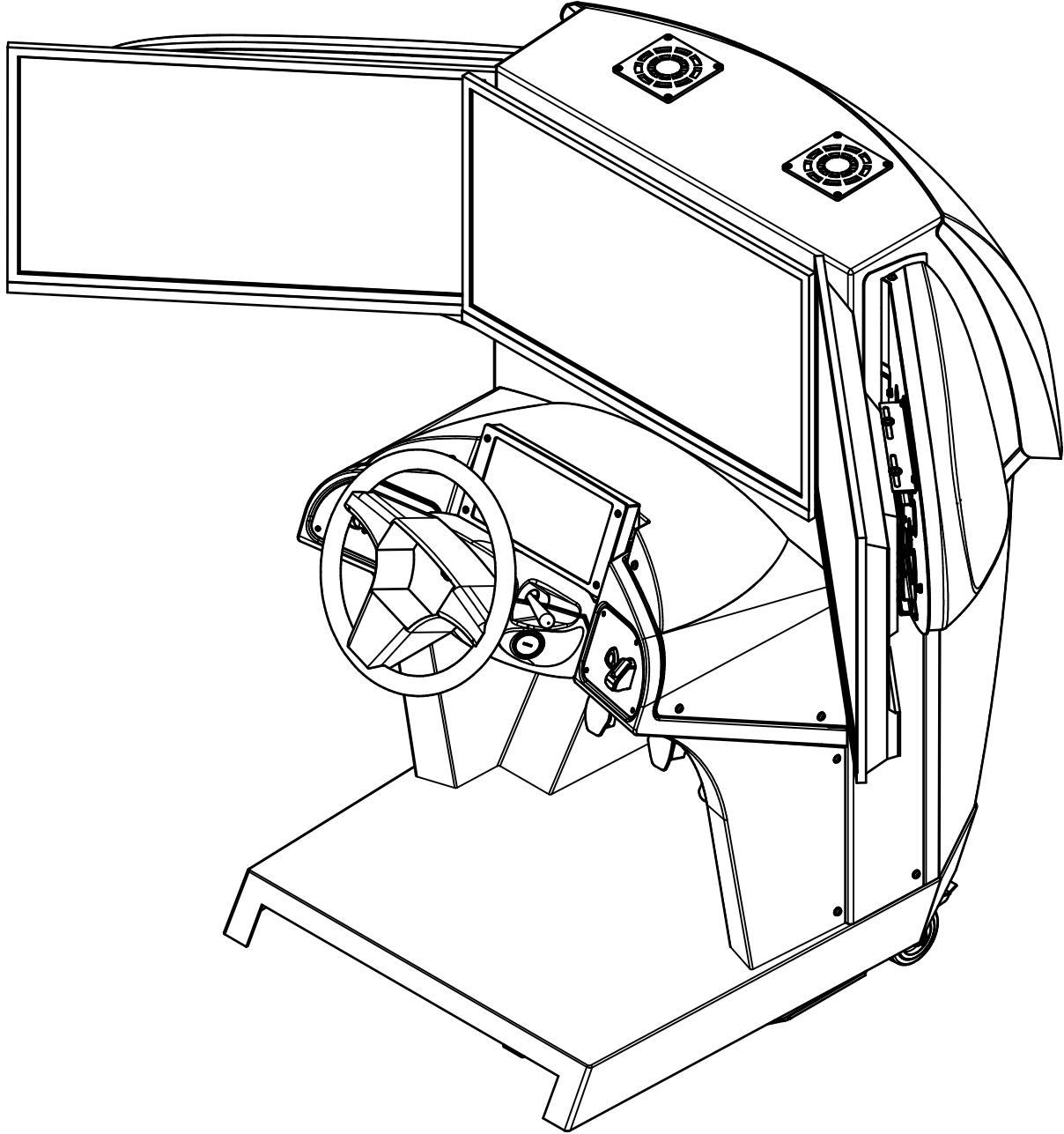
NOTA IMPORTANTE:
Toda la tornillería visible debe ir en pavonado negro

| | | | |
|-----------------------------------|---|-----------------------------|------------|
| SCALE: | Montaje parte delantera CABINA SLVSMC SILVER V027 | DRAWN: Carlos Ruiz Madrigal | 11/01/2016 |
| | | CHECKED: Antonio Garcia | 26/01/2016 |
| DWG NO: SIL-027-SLVSMC-DELT-ENS01 | | | |
| REV | SIZE | SHEET | |
| 01 | A3 | 1/13 | |

CABINA SMCSLV02

SIL-027-SLVSMC-DELT-ENS01

| ITEM | QTY | PART NUMBER | DESCRIPTION | ID REF |
|------|-----|--|--|-----------|
| 35 | 1 | Ordenador 4GB RAM 32GB SSD | Ordenador 4GB RAM 32GB SSD | 619 |
| 36 | 1 | PED-AUT-06-EP02 | Montaje de los Pedales V6 | |
| 37 | 2 | Pomo de fijación VTR_32_P-M6x20 Ref 83052 | Pomo de fijación VTR_32_P-M6x20 Ref 83052 | 2369 |
| 38 | 2 | RUEDA TENTE CON FRENO 3477 UFR 100 P62 - NEGRA | RUEDA TENTE CON FRENO 3477 UFR 100 P62 - NEGRA | 626 |
| 39 | 1 | RUEDA TENTE SIN FRENO 3470 UFR 100 P62 - NEGRA | RUEDA TENTE SIN FRENO 3470 UFR 100 P62 - NEGRA | 627 |
| 40 | 1 | Regleta de enchufes RACK 19" | Regleta de enchufes RACK 19" | 707 |
| 41 | 1 | SIL-027-BLOWERSHELL-01 | Periférico BLOWERSHELL SILVER V027 | |
| 42 | 2 | SIL-027-CI-01 | Chapa lateral sujeción inferior TV SILVER V27, espesor 1,5 mm. | 2565 |
| 43 | 1 | SIL-027-CPC-01 | Chapa Sujeción TV Central SILVER V27, espesor 2 mm | 2566 |
| 44 | 2 | SIL-027-CS-01 | Chapa superior sujeción TV SILVER V27, espesor 1,5 mm | 2568 |
| 45 | 1 | SIL-027-CSTV-01 | Chapa inferior sujección TV central SILVER V27, espesor 1,5 mm | 2569 |
| 46 | 1 | SIL-027-FIB-HCDI-01 | FIBRA SILVER V027 Carcasa inferior delantera | 2607 |
| 47 | 1 | SIL-027-FIB-HCDS-01 | FIBRA SILVER V027 Carcasa superior delantera | 2608 |
| 48 | 1 | SIL-027-FIB-HFCM-01 | FIBRA SILVER V027 Cubremanetas superior e inferior | 2609/2610 |
| 49 | 1 | SIL-027-FIB-HSFS-01 | FIBRA SILVER V027 Salpicadero | 2613 |
| 50 | 1 | SIL-027-FIB-SDF-01 | FIBRA SILVER V027 Suelo delantero | 2614 |
| 51 | 1 | SIL-027-FIB-TPF-01 | FIBRA SILVER V027 Tapa trasera pedales | 2615 |
| 52 | 1 | SIL-027-FIB-TSFS-01 | FIBRA SILVER V027 Tapa superior salpicadero | 2616 |
| 53 | 2 | SIL-027-RCP-01 | Soporte pantallas laterales SILVER V027 | 2573 |
| 54 | 1 | SIL-027-SBD-01 | Estructura soldada brazo derecho SILVER V27 | 2575 |
| 55 | 1 | SIL-027-SBI-01 | Estructura soldada brazo izquierdo SILVER V27 | 2576 |
| 56 | 2 | SIL-027-SHBR-01 | Herrajes brazos SILVER V27 | 2577 |
| 57 | 1 | SIL-027-SLPANEL-01 | Botonera izquierda SILVER V027 | |
| 58 | 1 | SIL-027-SPPN-01 | Soporte plugpanel/regleta SILVER V27 | 2579 |
| 59 | 1 | SIL-027-SRPANEL-01 | Botonera derecha SILVER V027 | |
| 60 | 1 | SIL-027-SSCD-01 | Estructura de columna de dirección SILVER V27 | 2582 |
| 61 | 1 | SIL-027-SSDL-01 | Estructura suelo delantero SILVER V27 | 2583 |
| 62 | 1 | SIL-027-STFR-01 | Estructura principal SILVER V27 | 2586 |
| 63 | 2 | SIL-027-TVFR-01 | Estructura soporte TVs SILVER V27 | 2588 |
| 64 | 1 | SIL-V027-FIB-CBD-01 | FIBRA SILVER V027 Brazo derecho | 2602 |
| 65 | 1 | SIL-V027-FIB-CBI-01 | FIBRA SILVER V027 Brazo izquierdo | 2603 |
| 66 | 1 | SMK_PLUGPANEL | PLUGPANEL con dispositivos electrónicos montados | |
| 67 | 1 | SMK_XXXXXX_RACOMP_AUDIO_NO5V | Bandeja de componentes RACK | |
| 68 | 3 | Televisión BLUSENS MK3GD 32" | Televisión BLUSENS MK3GD 32" | 705 |
| 69 | 1 | Volante tapizado Danyang Yongle Auto Parts | Steering Wheel YL-360-PU-Real Lether | 2684 |



NOTA IMPORTANTE:
Toda la tornillería visible debe ir en pavonado negro

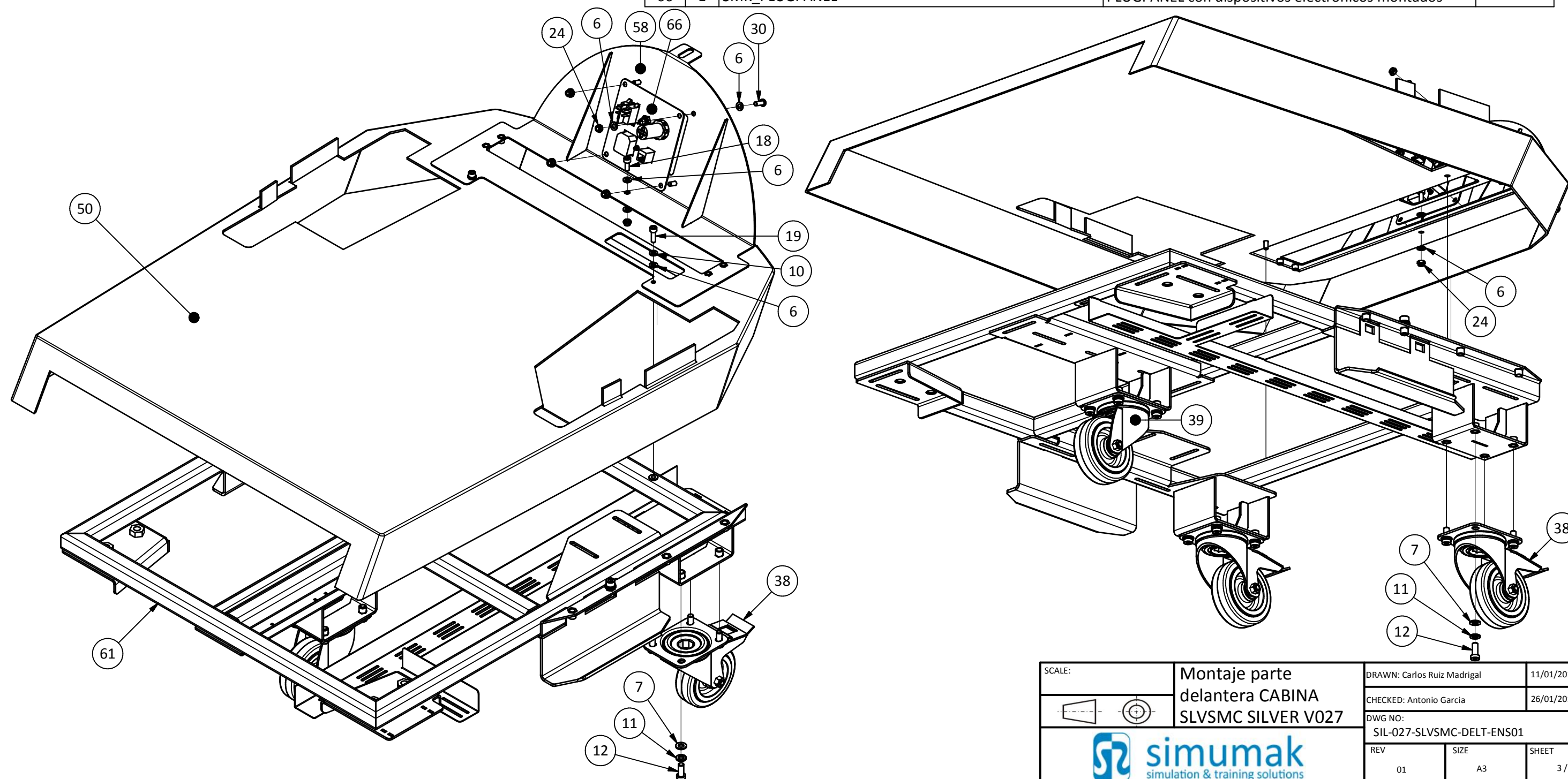
| | | | |
|-----------------------------------|---|-----------------------------|------------|
| SCALE: | Montaje parte delantera CABINA SLVSMC SILVER V027 | DRAWN: Carlos Ruiz Madrigal | 11/01/2016 |
| | | CHECKED: Antonio Garcia | 26/01/2016 |
| DWG NO: SIL-027-SLVSMC-DELT-ENS01 | | | |
| REV | SIZE | SHEET | |
| 01 | A3 | 2 / 13 | |

1/MONTAJE DEL SUELO

NOTA IMPORTANTE:

Echar pegamento LOCTITE 222 en los tornillos que unen las ruedas con el suelo metálico.

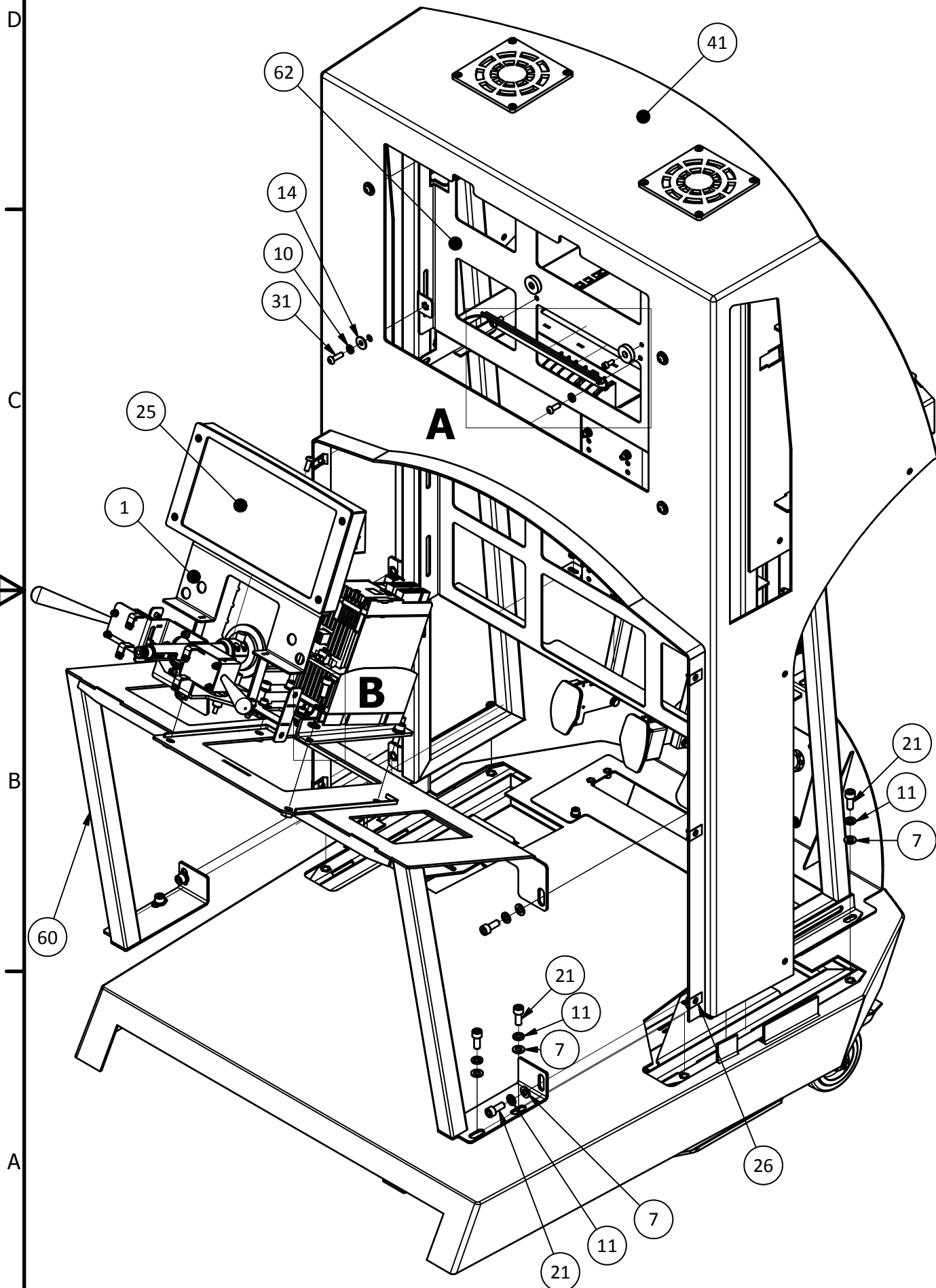
| ITEM | QTY | PART NUMBER | DESCRIPTION | ID REF |
|------|-----|--|--|--------|
| 6 | 101 | DIN 125 - A 6,4 | Washer | |
| 7 | 28 | DIN 125 - A 8,4 | Washer | |
| 10 | 42 | DIN 127 - A 6 | Spring Washer | |
| 11 | 29 | DIN 127 - A 8 | Spring Washer | |
| 12 | 12 | DIN 7984 - M8 x 20 | Cylinder Head Cap Screw | |
| 18 | 23 | DIN 912 - M6 x 16 | Cylinder Head Cap Screw | |
| 19 | 11 | DIN 912 - M6 x 20 | Cylinder Head Cap Screw | |
| 24 | 21 | DIN 985 - M6 | Hex Nut | |
| 30 | 25 | ISO 7380 - M6 x 16 | Hexagon Socket Button Head Screw - Product grade A | |
| 38 | 2 | RUEDA TENTE CON FRENO 3477 UFR 100 P62 - NEGRA | RUEDA TENTE CON FRENO 3477 UFR 100 P62 - NEGRA | 626 |
| 39 | 1 | RUEDA TENTE SIN FRENO 3470 UFR 100 P62 - NEGRA | RUEDA TENTE SIN FRENO 3470 UFR 100 P62 - NEGRA | 627 |
| 50 | 1 | SIL-027-FIB-SDF-01 | FIBRA SILVER V027 Suelo delantero | 2614 |
| 58 | 1 | SIL-027-SPPN-01 | Soporte plugpanel/regleta SILVER V27 | 2579 |
| 61 | 1 | SIL-027-SSDL-01 | Estructura suelo delantero SILVER V27 | 2583 |
| 66 | 1 | SMK_PLUGPANEL | PLUGPANEL con dispositivos electrónicos montados | |



| | | | |
|--------|---|-----------------------------|---------------------------|
| SCALE: | Montaje parte delantera CABINA SLVSMC SILVER V027 | DRAWN: Carlos Ruiz Madrigal | 11/01/2016 |
| | | CHECKED: Antonio Garcia | 26/01/2016 |
| | | DWG NO: | SIL-027-SLVSMC-DELT-ENS01 |
| REV | SIZE | SHEET | |
| 01 | A3 | 3 / 13 | |

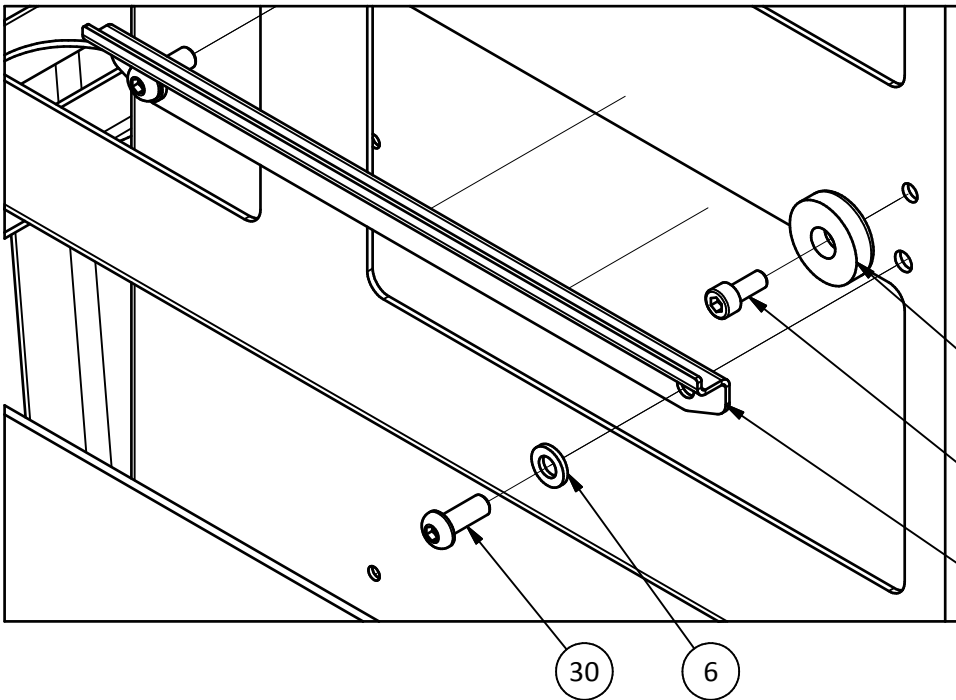


2/MONTAJE DE LA ESTRUCTURA PRINCIPAL Y ACCESORIOS

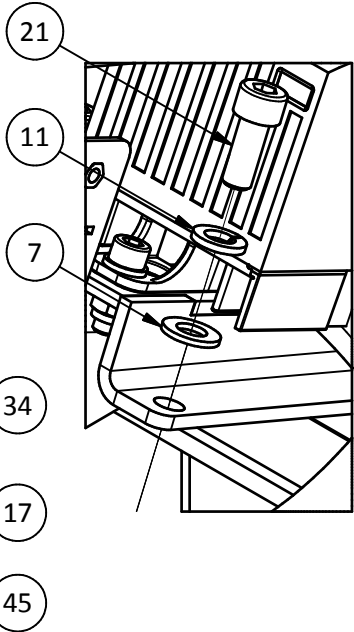


| ITEM | QTY | PART NUMBER | DESCRIPTION | ID REF |
|------|-----|--------------------------------|---|--------|
| 1 | 1 | CDR-AU-31-MCDR-01 | Parte extraíble de la columna de dirección | |
| 6 | 101 | DIN 125 - A 6,4 | Washer | |
| 7 | 28 | DIN 125 - A 8,4 | Washer | |
| 10 | 42 | DIN 127 - A 6 | Spring Washer | |
| 11 | 29 | DIN 127 - A 8 | Spring Washer | |
| 14 | 15 | DIN 9021 - 6,4 | Washer | |
| 17 | 12 | DIN 912 - M5 x 12 | Cylinder Head Cap Screw | |
| 21 | 17 | DIN 912 - M8 x 20 | Cylinder Head Cap Screw | |
| 25 | 1 | DSPLY-AUT-06-DISP-01 | Display SILVER V027 | |
| 26 | 22 | Grapillas de sujeción M6 WURTH | Grapillas de sujeción M6 WURTH | 2349 |
| 30 | 25 | ISO 7380 - M6 x 16 | Hexagon Socket Button Head Screw - Product grade A | |
| 31 | 30 | ISO 7380 - M6 x 20 | Hexagon Socket Button Head Screw - Product grade A | |
| 34 | 12 | Imán neodimio_BMN5-25A_3.75KG | Imán neodimio_BMN5-25A_3.75KG | 2647 |
| 41 | 1 | SIL-027-BLOWERSHELL-01 | Periférico BLOWERSHELL SILVER V027 | |
| 45 | 1 | SIL-027-CSTV-01 | Chapa inferior sujeción TV central SILVER V27, espesor 1,5 mm | 2569 |
| 60 | 1 | SIL-027-SSCD-01 | Estructura de columna de dirección SILVER V27 | 2582 |
| 62 | 1 | SIL-027-STFR-01 | Estructura principal SILVER V27 | 2586 |

DETALLE A
SUJECIÓN IMANES/CHAPA TV
PARTE DELANTERA



DETALLE B
SUJECIÓN COLUMNA



SCALE:

Montaje parte delantera CABINA
SLVSMC SILVER V027

simumak
simulation & training solutions

DRAWN: Carlos Ruiz Madrigal
CHECKED: Antonio Garcia
DWG NO:
SIL-027-SLVSMC-DELT-ENS01

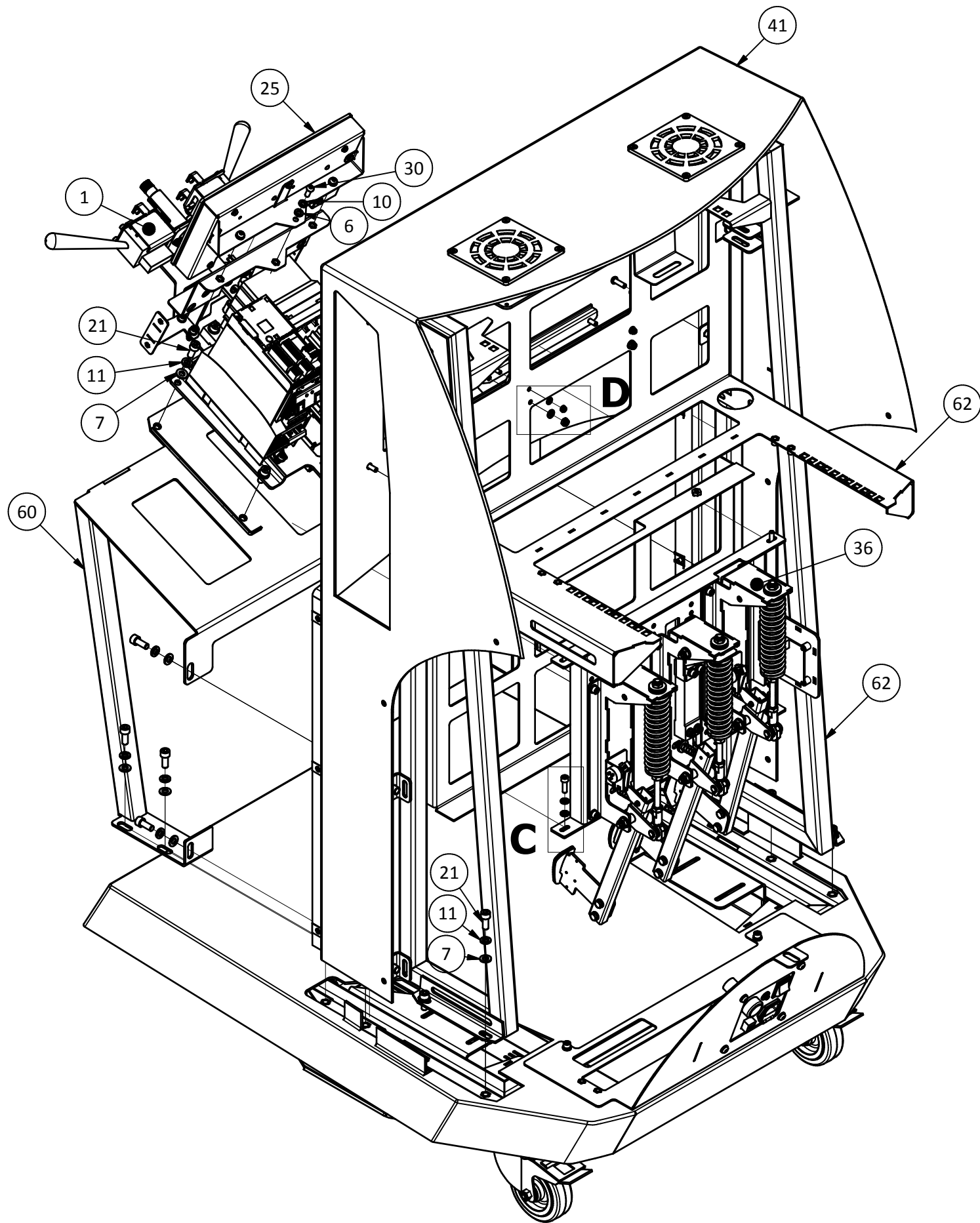
REV
01

SIZE
A3

SHEET
4 / 13

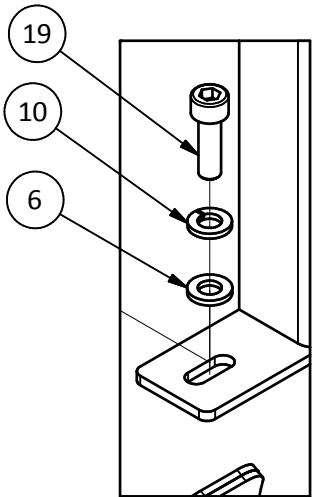
11/01/2016
26/01/2016

2/MONTAJE DE LA ESTRUCTURA PRINCIPAL Y ACCESORIOS

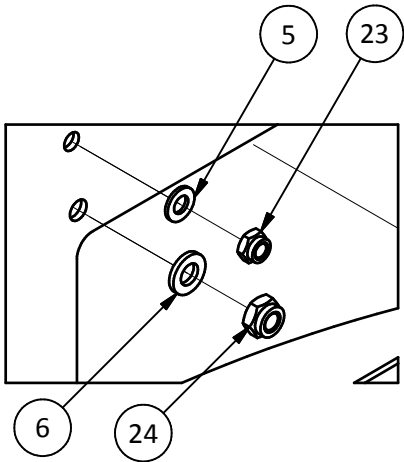


| ITEM | QTY | PART NUMBER | DESCRIPTION | ID REF |
|------|-----|------------------------|--|--------|
| 1 | 1 | CDR-AU-31-MCDR-01 | Parte extraíble de la columna de dirección | |
| 5 | 24 | DIN 125 - A 5,3 | Washer | |
| 6 | 101 | DIN 125 - A 6,4 | Washer | |
| 7 | 28 | DIN 125 - A 8,4 | Washer | |
| 10 | 42 | DIN 127 - A 6 | Spring Washer | |
| 11 | 29 | DIN 127 - A 8 | Spring Washer | |
| 19 | 11 | DIN 912 - M6 x 20 | Cylinder Head Cap Screw | |
| 21 | 17 | DIN 912 - M8 x 20 | Cylinder Head Cap Screw | |
| 23 | 12 | DIN 985 - M5 | Hex Nut | |
| 24 | 21 | DIN 985 - M6 | Hex Nut | |
| 25 | 1 | DSPY-AUT-06-DISP-01 | Display SILVER V027 | |
| 30 | 25 | ISO 7380 - M6 x 16 | Hexagon Socket Button Head Screw - Product grade A | |
| 36 | 1 | PED-AUT-06-EP02 | Montaje de los Pedales V6 | |
| 41 | 1 | SIL-027-BLOWERSHELL-01 | Periférico BLOWERSHELL SILVER V027 | |
| 60 | 1 | SIL-027-SSCD-01 | Estructura de columna de dirección SILVER V27 | 2582 |
| 62 | 1 | SIL-027-STFR-01 | Estructura principal SILVER V27 | 2586 |

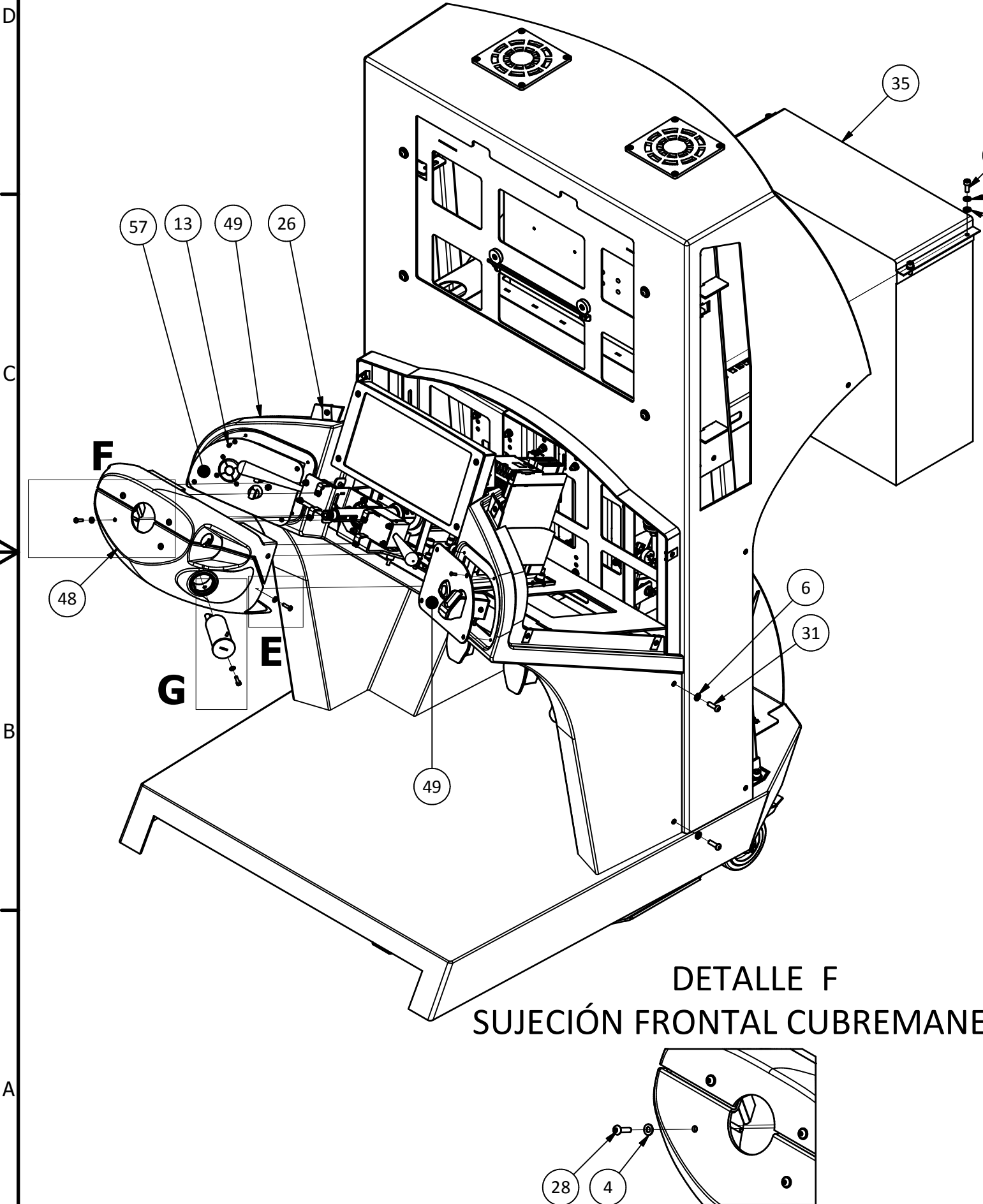
DETALLE C
SUJECIÓN PEDALES



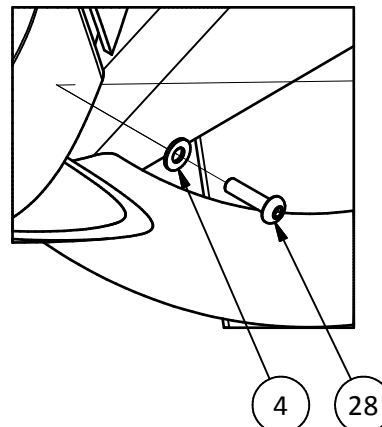
DETALLE D
SUJECIÓN IMAN/CHAPAS TV
PARTE TRASERA



3/MONTAJE DEL SALPICADERO DE FIBRA, PC Y REGLETA

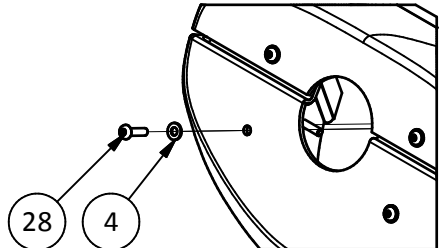


DETALLE E
SUJECCIÓN LATERAL CUBREMANETAS

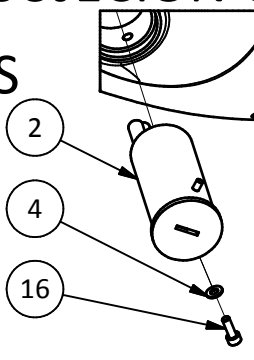


| ITEM | QTY | PART NUMBER | DESCRIPTION | ID REF |
|------|-----|--------------------------------|--|-----------|
| 2 | 1 | Clausor SMC - SMT | Clausor Arranque IT01-01013 | 2718 |
| 4 | 9 | DIN 125 - A 4,3 | Washer | |
| 6 | 101 | DIN 125 - A 6,4 | Washer | |
| 10 | 42 | DIN 127 - A 6 | Spring Washer | |
| 13 | 8 | DIN 7991 - M3 x 10 | Countersunk Screw | |
| 16 | 1 | DIN 912 - M4 x 12 | Cylinder Head Cap Screw | |
| 18 | 23 | DIN 912 - M6 x 16 | Cylinder Head Cap Screw | |
| 26 | 22 | Grapillas de sujeción M6 WURTH | Grapillas de sujeción M6 WURTH | 2349 |
| 28 | 8 | ISO 7380 - M4 x 16 | Hexagon Socket Button Head Screw - Product grade A | |
| 31 | 30 | ISO 7380 - M6 x 20 | Hexagon Socket Button Head Screw - Product grade A | |
| 35 | 1 | Ordenador 4GB RAM 32GB SSD | Ordenador 4GB RAM 32GB SSD | 619 |
| 48 | 1 | SIL-027-FIB-HFCM-01 | FIBRA SILVER V027 Cubremanetas superior e inferior | 2609/2610 |
| 49 | 1 | SIL-027-FIB-HSFS-01 | FIBRA SILVER V027 Salpicadero | 2613 |
| 57 | 1 | SIL-027-SLPANEL-01 | Botonera izquierda SILVER V027 | |

DETALLE F
SUJECCIÓN FRONTAL CUBREMANETAS



DETALLE G
SUJECCIÓN CLAUROSILVER



SCALE:

Montaje parte delantera CABINA SLVSMC SILVER V027

DRAWN: Carlos Ruiz Madrigal

CHECKED: Antonio Garcia

DWG NO: SIL-027-SLVSMC-DELT-ENS01

REV 01

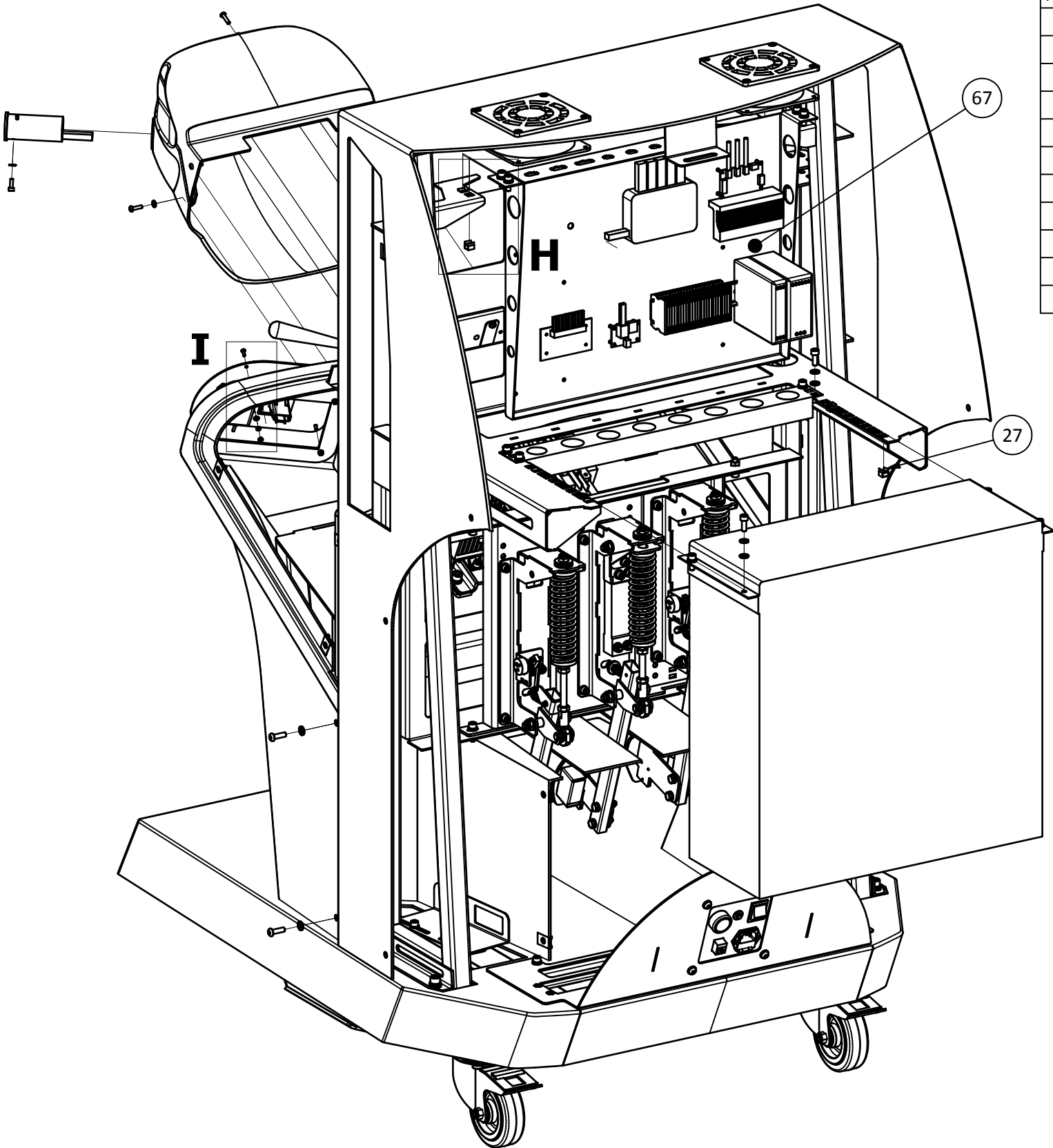
SIZE A3

SHEET 6/13

11/01/2016

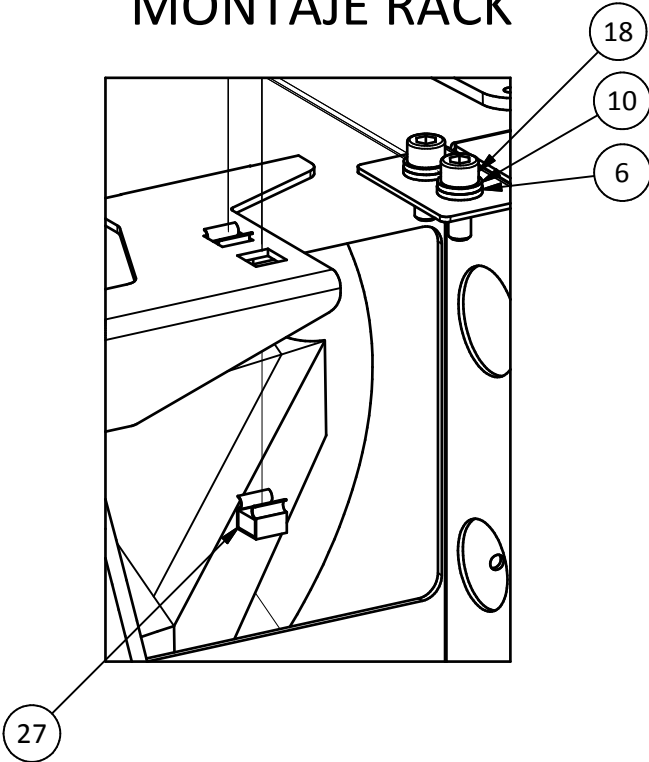
26/01/2016

3/MONTAJE DEL SALPICADERO DE FIBRA, PC Y REGLETA

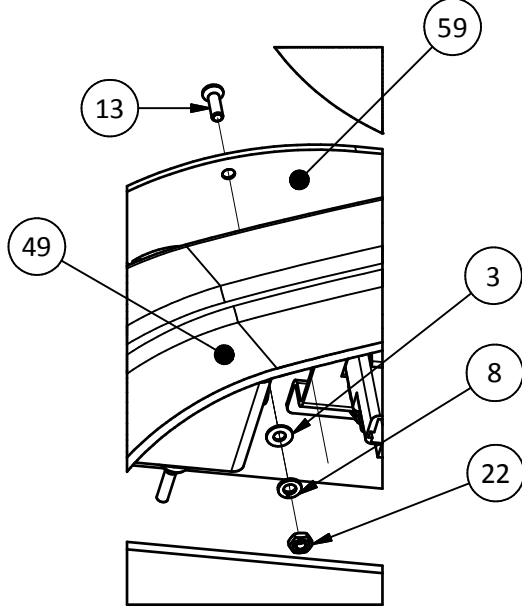


| ITEM | QTY | PART NUMBER | DESCRIPTION | ID REF |
|------|-----|--|------------------------------------|--------|
| 3 | 8 | DIN 125 - A 3,2 | Washer | |
| 6 | 101 | DIN 125 - A 6,4 | Washer | |
| 8 | 8 | DIN 127 - A 3 | Spring Washer | |
| 10 | 42 | DIN 127 - A 6 | Spring Washer | |
| 13 | 8 | DIN 7991 - M3 x 10 | Countersunk Screw | |
| 18 | 23 | DIN 912 - M6 x 16 | Cylinder Head Cap Screw | |
| 22 | 8 | DIN 934 - M3 | Hex Nut | |
| 27 | 8 | Harrison Spring Steel Cage Nut M6 9562 o equivalente | Tuerca jaula M6 para chapa 1.7-2.7 | |
| 49 | 1 | SIL-027-FIB-HSFS-01 | FIBRA SILVER V027 Salpicadero | 2613 |
| 59 | 1 | SIL-027-SRPANEL-01 | Botonera derecha SILVER V027 | |
| 67 | 1 | SMK_XXXXXX_RACOMP_AUDIO_NO5V | Bandeja de componentes RACK | |

DETALLE H
MONTAJE RACK



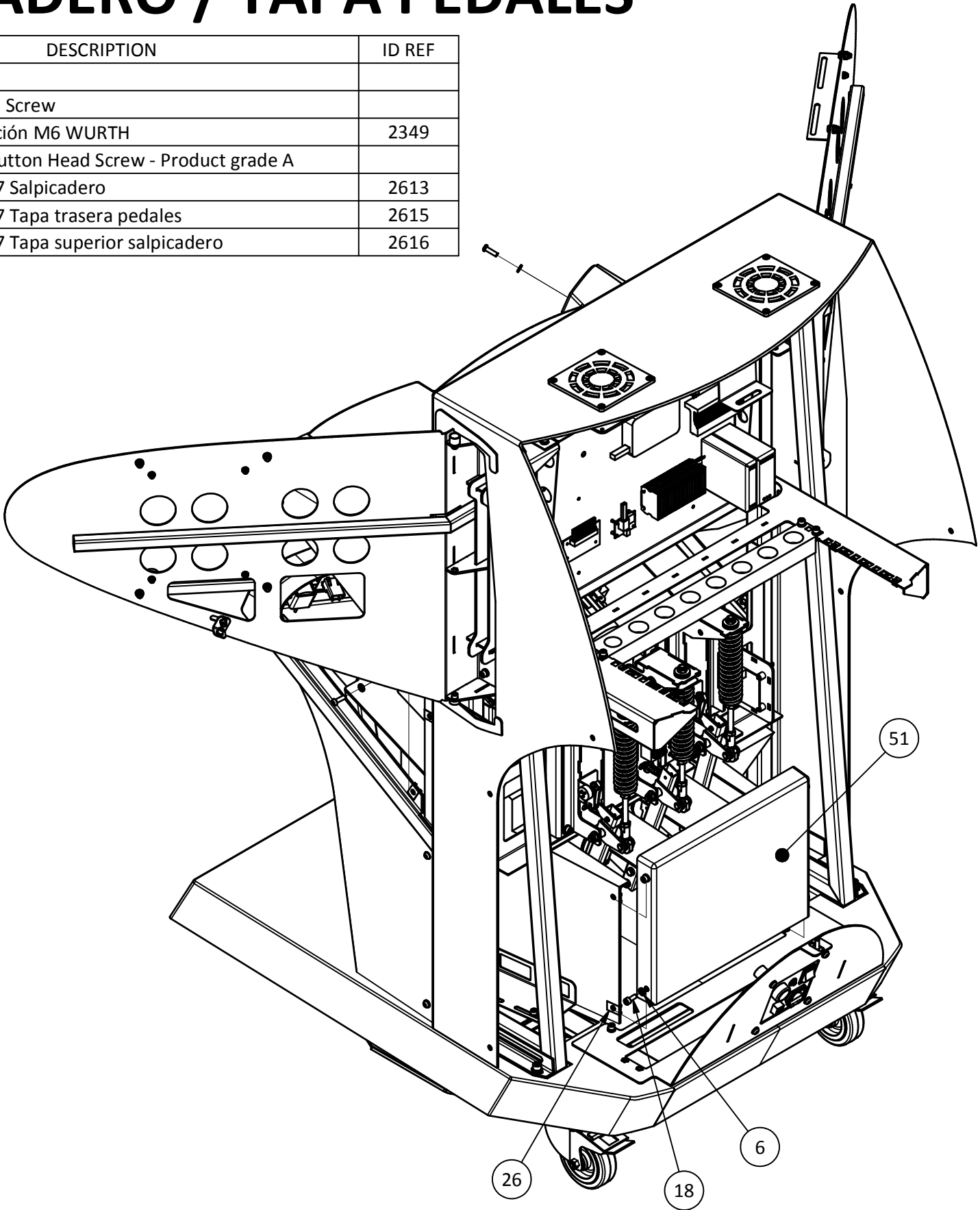
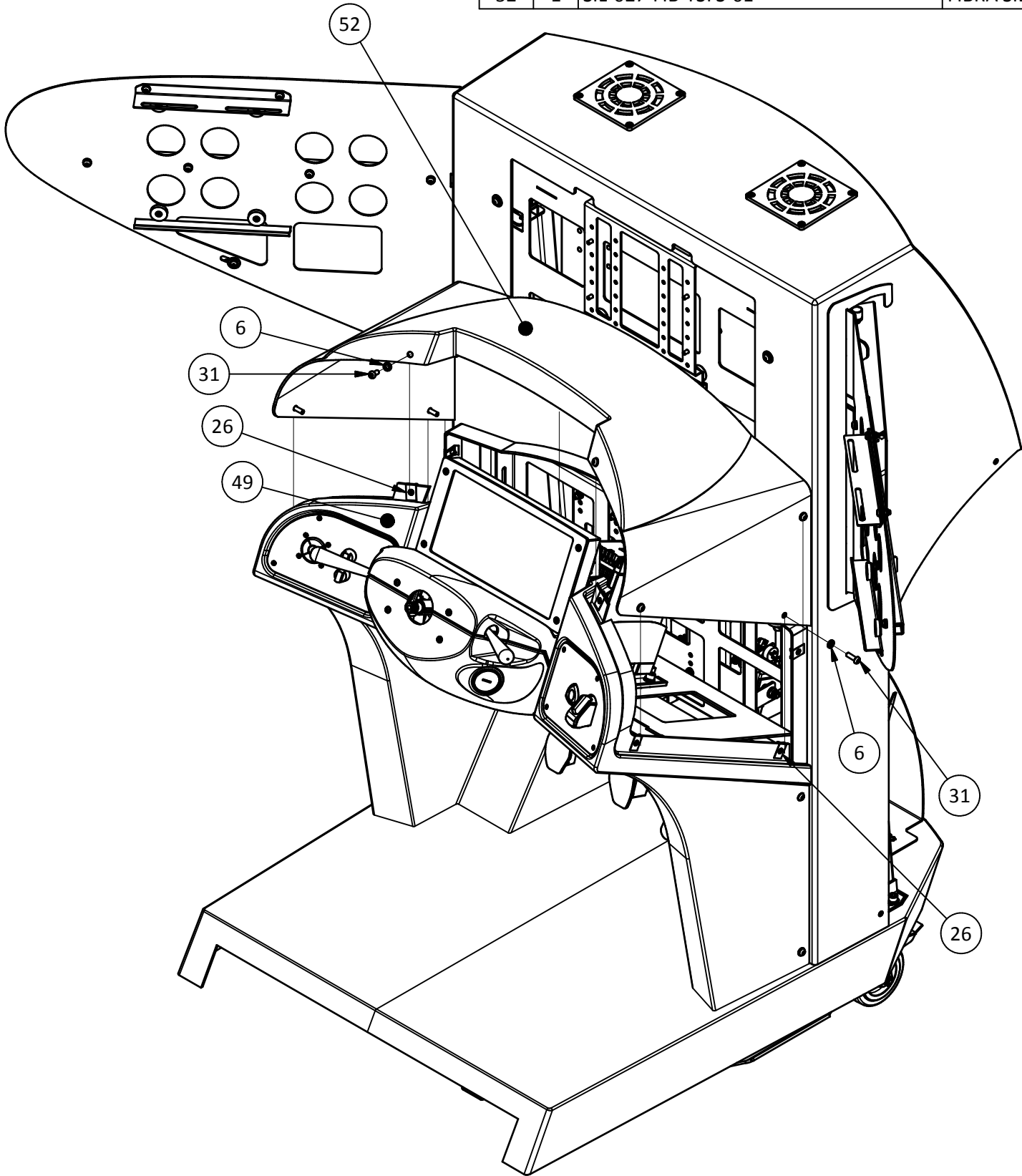
DETALLE I
SUJECCIÓN PANELES





| | | | |
|--------|---|-----------------------------|---------------------------|
| SCALE: | Montaje parte delantera CABINA SLVSMC SILVER V027 | DRAWN: Carlos Ruiz Madrigal | 11/01/2016 |
| | | CHECKED: Antonio Garcia | 26/01/2016 |
| | | DWG NO: | SIL-027-SLVSMC-DELT-ENS01 |
| REV | SIZE | SHEET | |
| 01 | A3 | 7 /13 | |

4/MONTAJE TAPA SALPICADERO / TAPA PEDALES

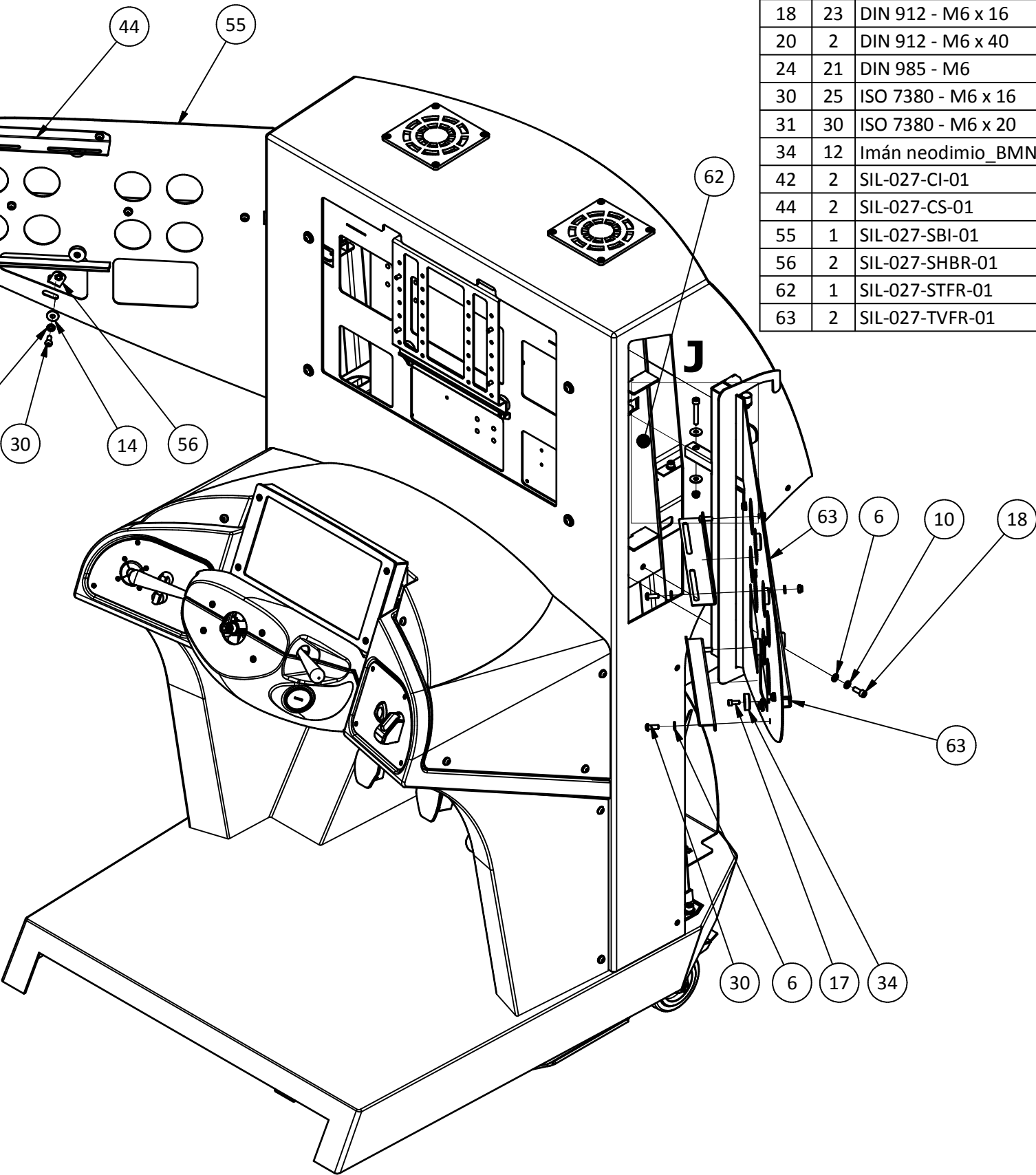
| ITEM | QTY | PART NUMBER | DESCRIPTION | ID REF |
|------|-----|--------------------------------|--|--------|
| 6 | 101 | DIN 125 - A 6,4 | Washer | |
| 18 | 23 | DIN 912 - M6 x 16 | Cylinder Head Cap Screw | |
| 26 | 22 | Grapillas de sujeción M6 WURTH | Grapillas de sujeción M6 WURTH | 2349 |
| 31 | 30 | ISO 7380 - M6 x 20 | Hexagon Socket Button Head Screw - Product grade A | |
| 49 | 1 | SIL-027-FIB-HSFS-01 | FIBRA SILVER V027 Salpicadero | 2613 |
| 51 | 1 | SIL-027-FIB-TPF-01 | FIBRA SILVER V027 Tapa trasera pedales | 2615 |
| 52 | 1 | SIL-027-FIB-TSFS-01 | FIBRA SILVER V027 Tapa superior salpicadero | 2616 |



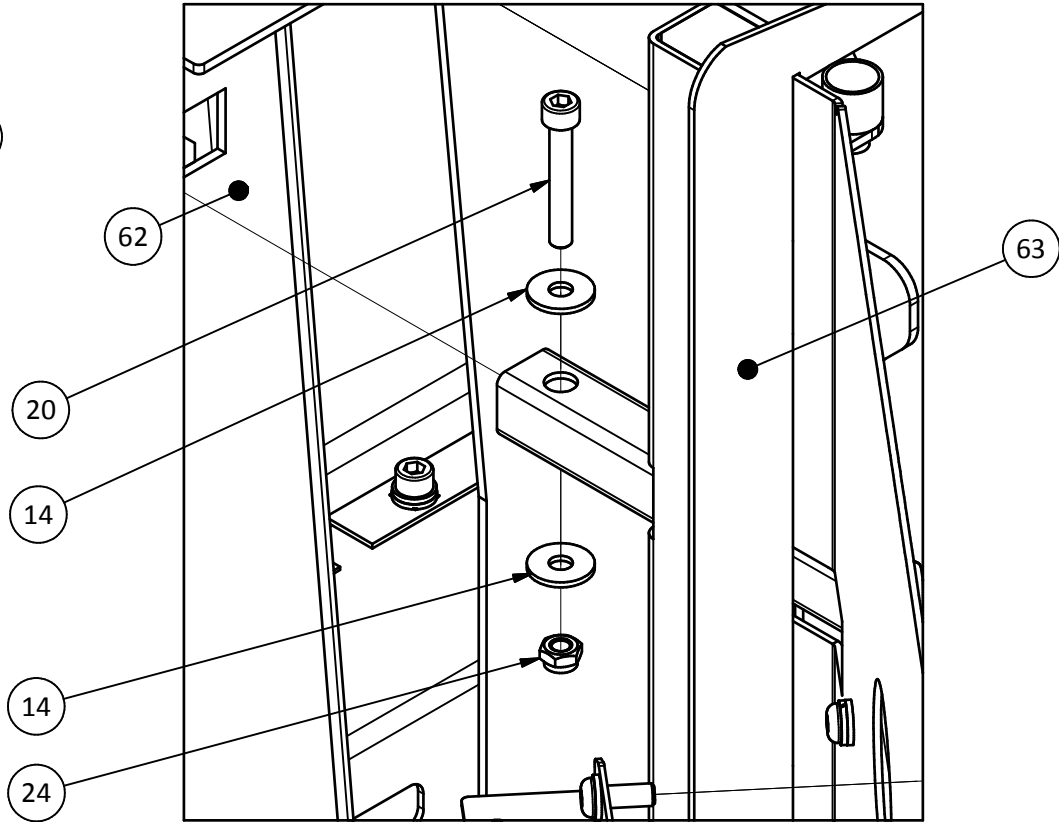
| | | | | | |
|---|---|---|--------------------------------------|------------|----------------|
| SCALE: |  | Montaje parte delantera CABINA SLVSMC SILVER V027 | DRAWN: Carlos Ruiz Madrigal | 11/01/2016 | |
| | | | CHECKED: Antonio Garcia | 26/01/2016 | |
|  simumak simulation & training solutions | | | DWG NO: SIL-027-SLVSMC-DELT-ENS01 | | |
| | | | REV 01 | SIZE A3 | SHEET 8 /13 |
| | | | | | |

5/ MONTAJE ESTRUCTURAS BRAZOS

| ITEM | QTY | PART NUMBER | DESCRIPTION | ID REF |
|------|-----|-------------------------------|--|--------|
| 1 | 1 | CDR-AU-31-MCDR-01 | Parte extraíble de la columna de dirección | |
| 6 | 101 | DIN 125 - A 6,4 | Washer | |
| 10 | 42 | DIN 127 - A 6 | Spring Washer | |
| 14 | 15 | DIN 9021 - 6,4 | Washer | |
| 17 | 12 | DIN 912 - M5 x 12 | Cylinder Head Cap Screw | |
| 18 | 23 | DIN 912 - M6 x 16 | Cylinder Head Cap Screw | |
| 20 | 2 | DIN 912 - M6 x 40 | Cylinder Head Cap Screw | |
| 24 | 21 | DIN 985 - M6 | Hex Nut | |
| 30 | 25 | ISO 7380 - M6 x 16 | Hexagon Socket Button Head Screw - Product grade A | |
| 31 | 30 | ISO 7380 - M6 x 20 | Hexagon Socket Button Head Screw - Product grade A | |
| 34 | 12 | Imán neodimio_BMN5-25A_3.75KG | Imán neodimio_BMN5-25A_3.75KG | 2647 |
| 42 | 2 | SIL-027-CI-01 | Chapa lateral sujeción inferior TV SILVER V27, espesor 1,5 mm. | 2565 |
| 44 | 2 | SIL-027-CS-01 | Chapa superior sujeción TV SILVER V27, espesor 1,5 mm | 2568 |
| 55 | 1 | SIL-027-SBI-01 | Estructura soldada brazo izquierdo SILVER V27 | 2576 |
| 56 | 2 | SIL-027-SHBR-01 | Herrajes brazos SILVER V27 | 2577 |
| 62 | 1 | SIL-027-STFR-01 | Estructura principal SILVER V27 | 2586 |
| 63 | 2 | SIL-027-TVFR-01 | Estructura soporte TVs SILVER V27 | 2588 |



DETALLE J
SUJECCIÓN TUBO BRAZO-ESTRUCTURA



El tubo ITEM 63 se atornilla a la estructura ITEM 62.

| | | | |
|--------|---|-----------------------------|---------------------------|
| SCALE: | Montaje parte delantera CABINA SLVSMC SILVER V027 | DRAWN: Carlos Ruiz Madrigal | 11/01/2016 |
| | | CHECKED: Antonio Garcia | 26/01/2016 |
| | | DWG NO: | SIL-027-SLVSMC-DELT-ENS01 |
| | | REV | 01 |
| | | SIZE | A3 |
| | | SHEET | 9/13 |



5/ MONTAJE ESTRUCTURAS BRAZOS

El tubo ITEM 63 se atornilla a la estructura ITEM 62.
Se usa la tornillería descrita en el detalle vista de la página anterior

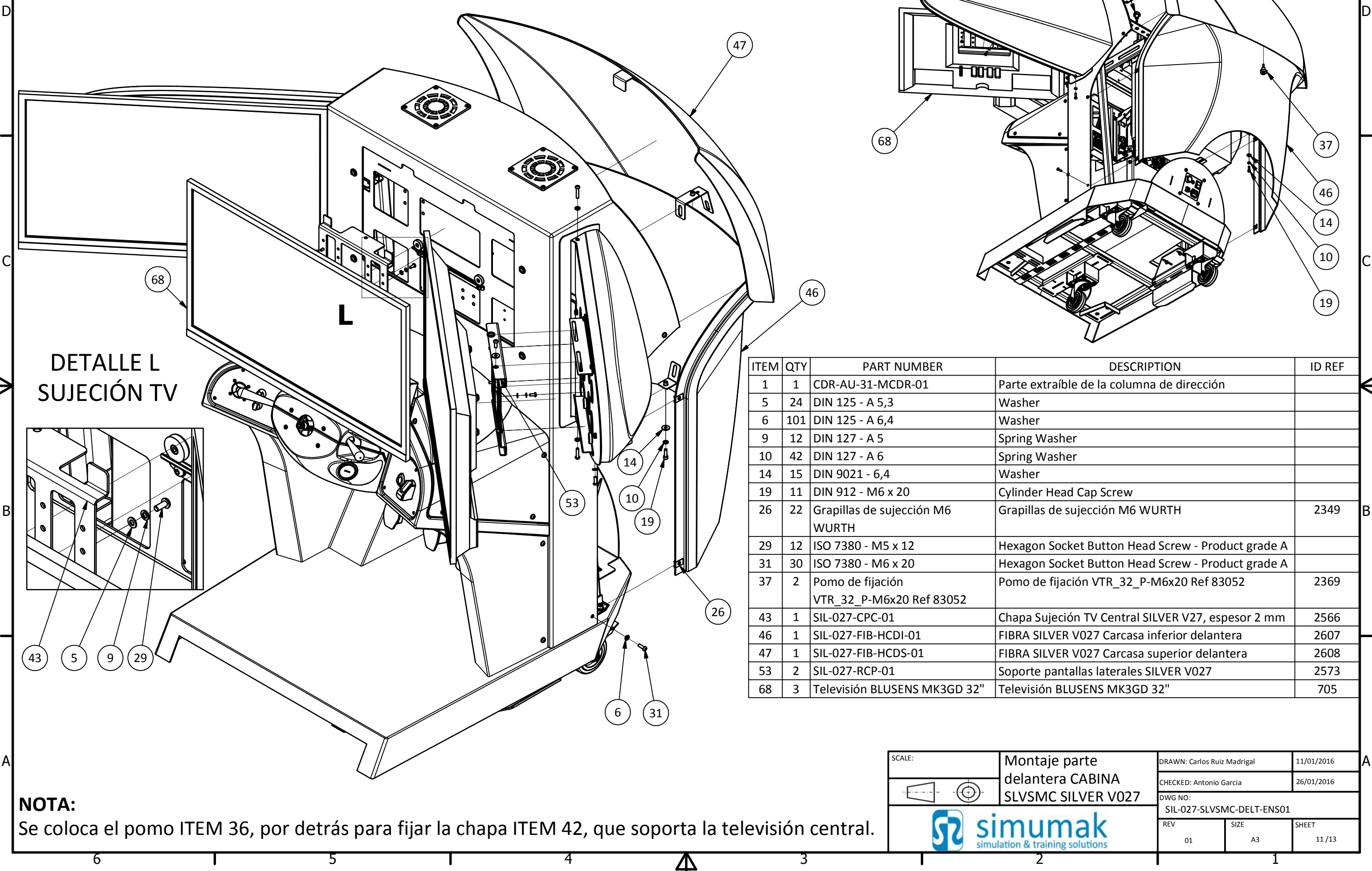
| ITEM | QTY | PART NUMBER | DESCRIPTION | ID REF |
|------|-----|------------------------|---|--------|
| 6 | 101 | DIN 125 - A 6,4 | Washer | |
| 10 | 42 | DIN 127 - A 6 | Spring Washer | |
| 18 | 23 | DIN 912 - M6 x 16 | Cylinder Head Cap Screw | |
| 24 | 21 | DIN 985 - M6 | Hex Nut | |
| 30 | 25 | ISO 7380 - M6 x 16 | Hexagon Socket Button Head Screw - Product grade A | |
| 41 | 1 | SIL-027-BLOWERSHELL-01 | Periférico BLOWERSHELL SILVER V027 | |
| 44 | 2 | SIL-027-CS-01 | Chapa superior sujeción TV SILVER V27, espesor 1,5 mm | 2568 |
| 54 | 1 | SIL-027-SBD-01 | Estructura soldada brazo derecho SILVER V27 | 2575 |
| 55 | 1 | SIL-027-SBI-01 | Estructura soldada brazo izquierdo SILVER V27 | 2576 |
| 56 | 2 | SIL-027-SHBR-01 | Herrajes brazos SILVER V27 | 2577 |
| 62 | 1 | SIL-027-STFR-01 | Estructura principal SILVER V27 | 2586 |
| 63 | 2 | SIL-027-TVFR-01 | Estructura soporte TVs SILVER V27 | 2588 |

DETALLE K
SUJECIÓN CHAPA SUPERIOR TV

- Colocación de los brazos:
- 1/ Atornillar el tubo, ITEM 61, a la chapa del brazo, ITEM 52.
 - 2/ Se coloca el brazo a través del hueco lateral de la fibra, ITEM 39. Tiene una única posición.
 - 3/ Deslizar hacia atrás el brazo y fijar con tornillería contra la estructura central, ITEM 60.
 - 4/ Repetir para el otro brazo

| | | | | | |
|---|---|---|---------------------------|-----------------------------|------------|
| SCALE: |  | Montaje parte delantera CABINA SLVSMC SILVER V027 | | DRAWN: Carlos Ruiz Madrigal | 11/01/2016 |
| | | | | CHECKED: Antonio Garcia | 26/01/2016 |
|  simumak simulation & training solutions | | | DWG NO: | | |
| | | | SIL-027-SLVSMC-DELT-ENS01 | | |
| | | | REV | SIZE | SHEET |
| | | | 01 | A3 | 10 /13 |

6/MONTALE FIBRAS TRASERAS Y TELEVISIONES



DETALLE L
SUJECIÓN TV

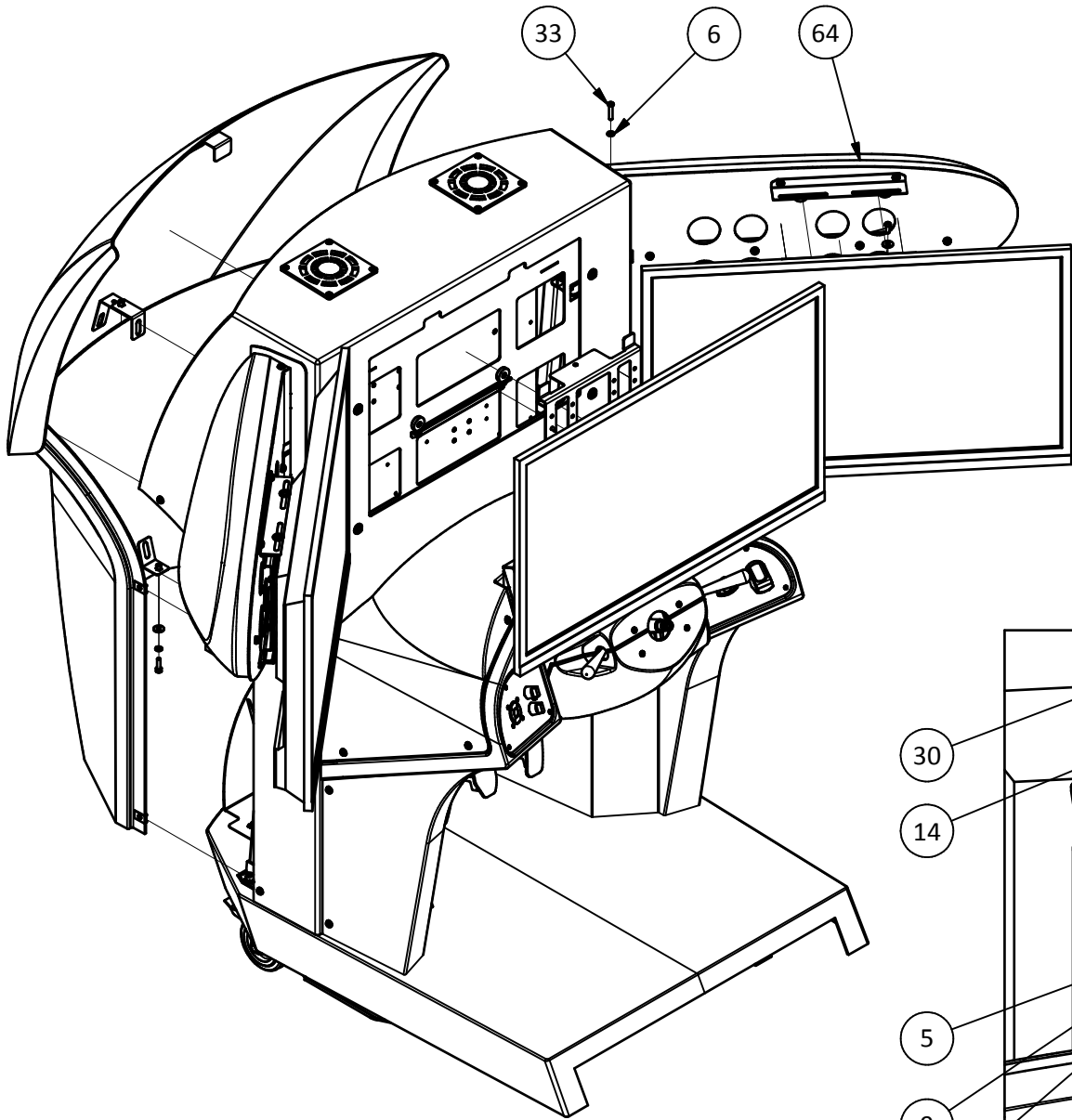
| ITEM | QTY | PART NUMBER | DESCRIPTION | ID REF |
|------|-----|---|--|--------|
| 1 | 1 | CDR-AU-31-MCDR-01 | Parte extraíble de la columna de dirección | |
| 5 | 24 | DIN 125 - A 5,3 | Washer | |
| 6 | 101 | DIN 125 - A 6,4 | Washer | |
| 9 | 12 | DIN 127 - A 5 | Spring Washer | |
| 10 | 42 | DIN 127 - A 6 | Spring Washer | |
| 14 | 15 | DIN 9021 - 6,4 | Washer | |
| 19 | 11 | DIN 912 - M6 x 20 | Cylinder Head Cap Screw | |
| 26 | 22 | Grapillas de sujección M6 WURTH | Grapillas de sujección M6 WURTH | 2349 |
| 29 | 12 | ISO 7380 - M5 x 12 | Hexagon Socket Button Head Screw - Product grade A | |
| 31 | 30 | ISO 7380 - M6 x 20 | Hexagon Socket Button Head Screw - Product grade A | |
| 37 | 2 | Pomo de fijación VTR_32_P-M6x20 Ref 83052 | Pomo de fijación VTR_32_P-M6x20 Ref 83052 | 2369 |
| 43 | 1 | SIL-027-CPC-01 | Chapa Sujeción TV Central SILVER V27, espesor 2 mm | 2566 |
| 46 | 1 | SIL-027-FIB-HCDI-01 | FIBRA SILVER V027 Carcasa inferior delantera | 2607 |
| 47 | 1 | SIL-027-FIB-HCDS-01 | FIBRA SILVER V027 Carcasa superior delantera | 2608 |
| 53 | 2 | SIL-027-RCP-01 | Soporte pantallas laterales SILVER V027 | 2573 |
| 68 | 3 | Televisión BLUSENS MK3GD 32" | Televisión BLUSENS MK3GD 32" | 705 |

NOTA:
Se coloca el pomo ITEM 36, por detrás para fijar la chapa ITEM 42, que soporta la televisión central.

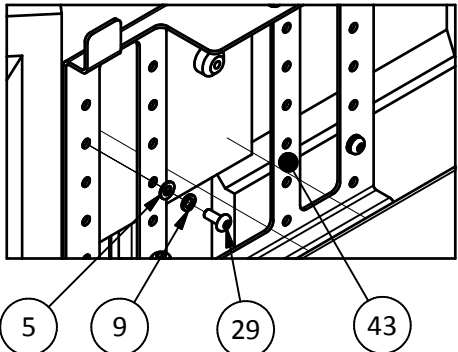
| | | | |
|--------|---|--------------------------------------|------------|
| SCALE: | Montaje parte delantera CABINA SLVSMC SILVER V027 | DRAWN: Carlos Ruiz Madrigal | 11/01/2016 |
| | | CHECKED: Antonio Garcia | 26/01/2016 |
| | | DWG NO: SIL-027-SLVSMC-DELT-ENS01 | |
| | | REV 01 | SIZE A3 |

7/MONTAJE CARCASAS DE FIBRA EN LOS BRAZOS

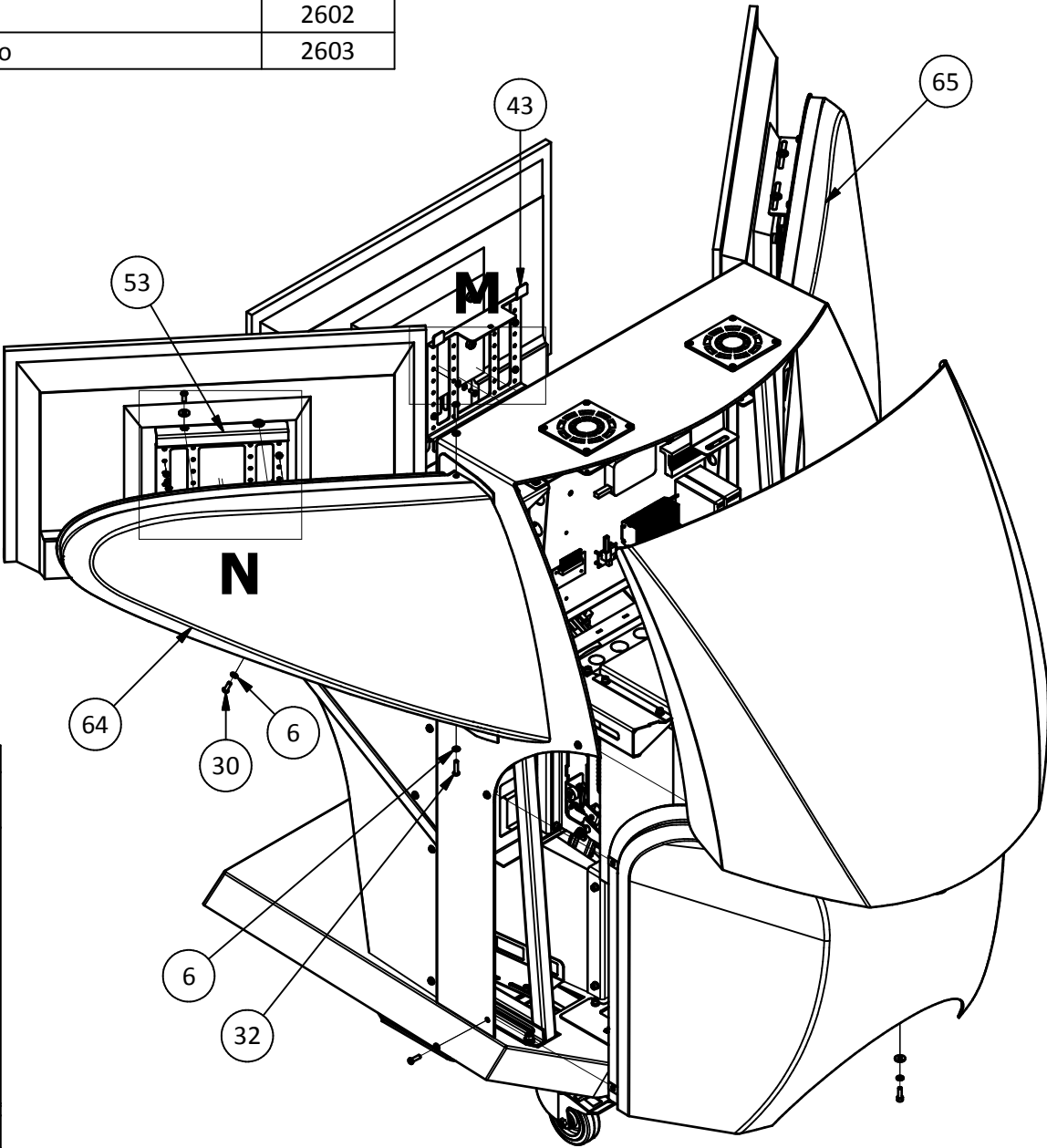
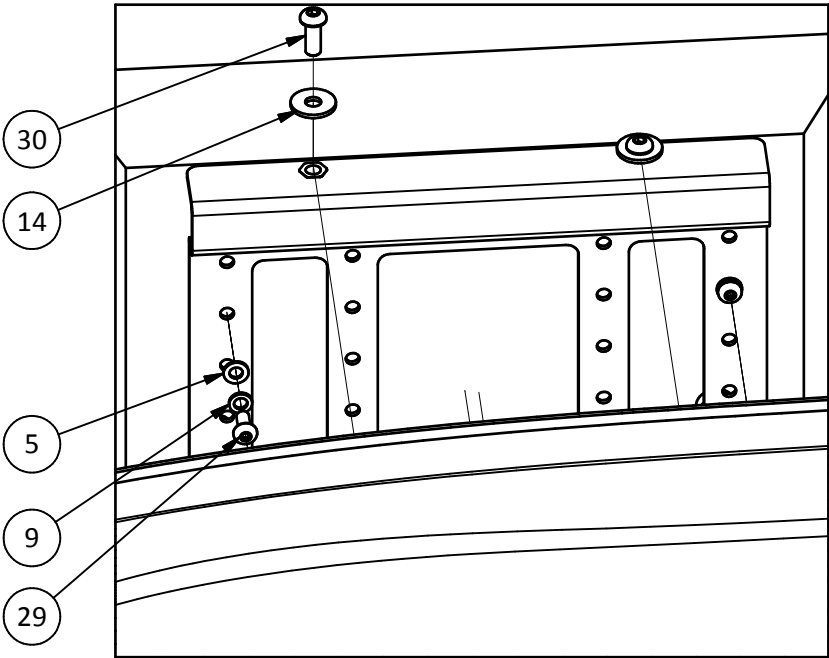
| ITEM | QTY | PART NUMBER | DESCRIPTION | ID REF |
|------|-----|---------------------|--|--------|
| 5 | 24 | DIN 125 - A 5,3 | Washer | |
| 6 | 101 | DIN 125 - A 6,4 | Washer | |
| 9 | 12 | DIN 127 - A 5 | Spring Washer | |
| 14 | 15 | DIN 9021 - 6,4 | Washer | |
| 29 | 12 | ISO 7380 - M5 x 12 | Hexagon Socket Button Head Screw - Product grade A | |
| 30 | 25 | ISO 7380 - M6 x 16 | Hexagon Socket Button Head Screw - Product grade A | |
| 32 | 2 | ISO 7380 - M6 x 25 | Hexagon Socket Button Head Screw - Product grade A | |
| 33 | 2 | ISO 7380 - M6 x 30 | Hexagon Socket Button Head Screw - Product grade A | |
| 43 | 1 | SIL-027-CPC-01 | Chapa Sujeción TV Central SILVER V27, espesor 2 mm | 2566 |
| 53 | 2 | SIL-027-RCP-01 | Soporte pantallas laterales SILVER V027 | 2573 |
| 64 | 1 | SIL-V027-FIB-CBD-01 | FIBRA SILVER V027 Brazo derecho | 2602 |
| 65 | 1 | SIL-V027-FIB-CBI-01 | FIBRA SILVER V027 Brazo izquierdo | 2603 |



DETALLE M
SUJECIÓN TV CENTRAL

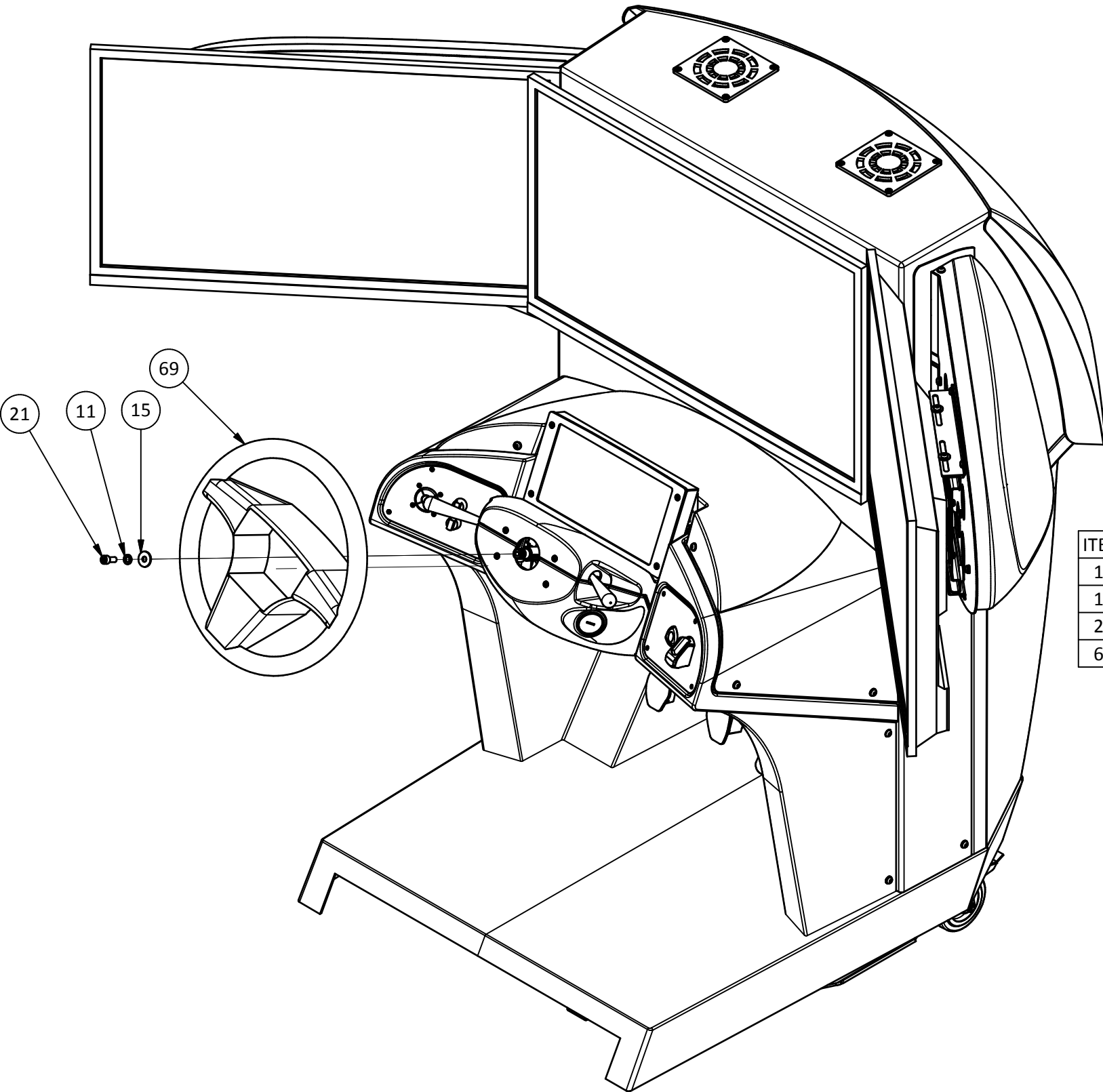


DETALLE N
SUJECIÓN TV LATERAL





| | | | |
|--------|---|-----------------------------|---------------------------|
| SCALE: | Montaje parte delantera CABINA SLVSMC SILVER V027 | DRAWN: Carlos Ruiz Madrigal | 11/01/2016 |
| | | CHECKED: Antonio Garcia | 26/01/2016 |
| | | DWG NO: | SIL-027-SLVSMC-DELT-ENS01 |
| | | REV | 01 |
| | | SIZE | A3 |
| | | SHEET | 12 / 13 |

8/COLOCACIÓN DEL VOLANTE



| ITEM | QTY | PART NUMBER | DESCRIPTION | ID REF |
|------|-----|--|--------------------------------------|--------|
| 11 | 29 | DIN 127 - A 8 | Spring Washer | |
| 15 | 1 | DIN 9021 - 8,4 | Washer | |
| 21 | 17 | DIN 912 - M8 x 20 | Cylinder Head Cap Screw | |
| 69 | 1 | Volante tapizado Danyang Yongle Auto Parts | Steering Wheel YL-360-PU-Real Lether | 2684 |

| | | | |
|---|---|-----------------------------|------------|
| SCALE: | Montaje parte delantera CABINA SLVSMC SILVER V027 | DRAWN: Carlos Ruiz Madrigal | 11/01/2016 |
|  | | CHECKED: Antonio Garcia | 26/01/2016 |
| DWG NO: SIL-027-SLVSMC-DELT-ENS01 | | | |
|  simumak simulation & training solutions | | REV | SIZE |
| | | 01 | A3 |
| | | SHEET | 13 /13 |