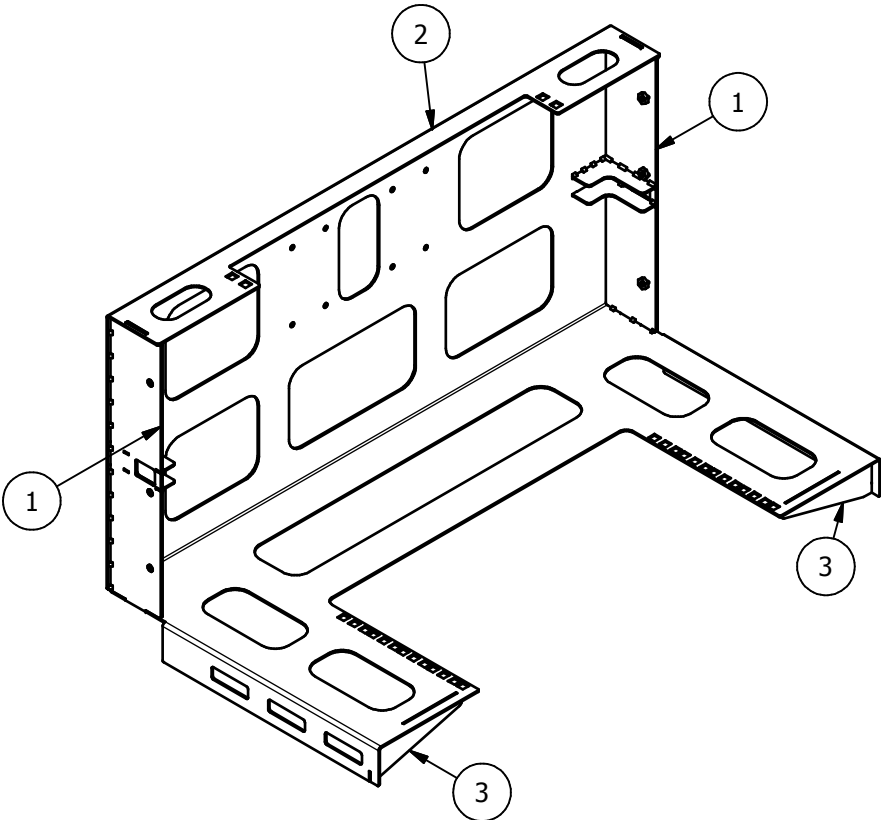
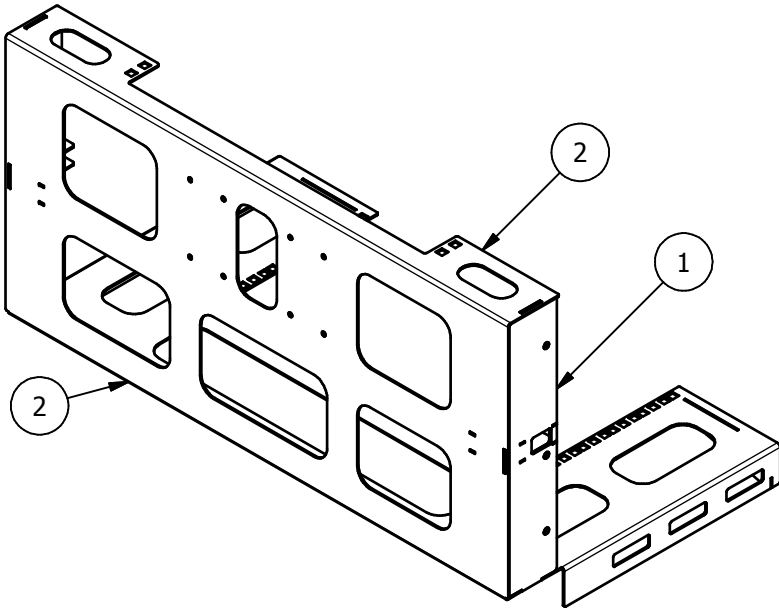
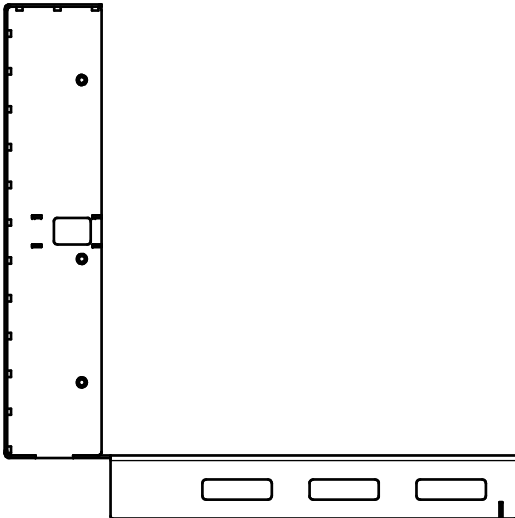
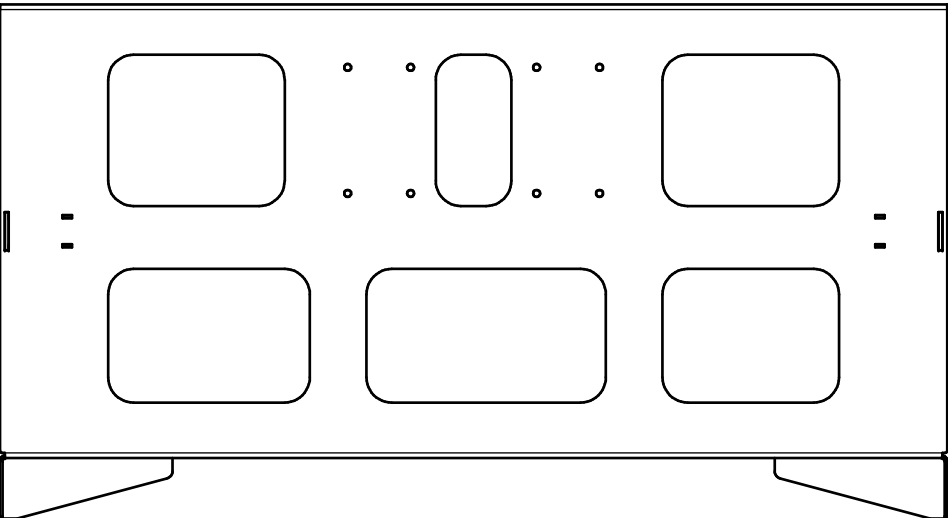
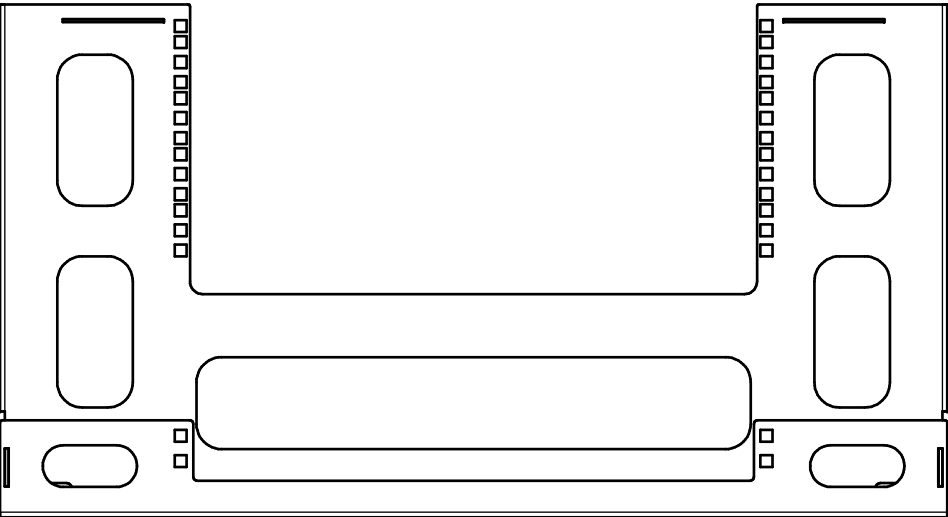


SOPORTE DE TV, PC y RACK

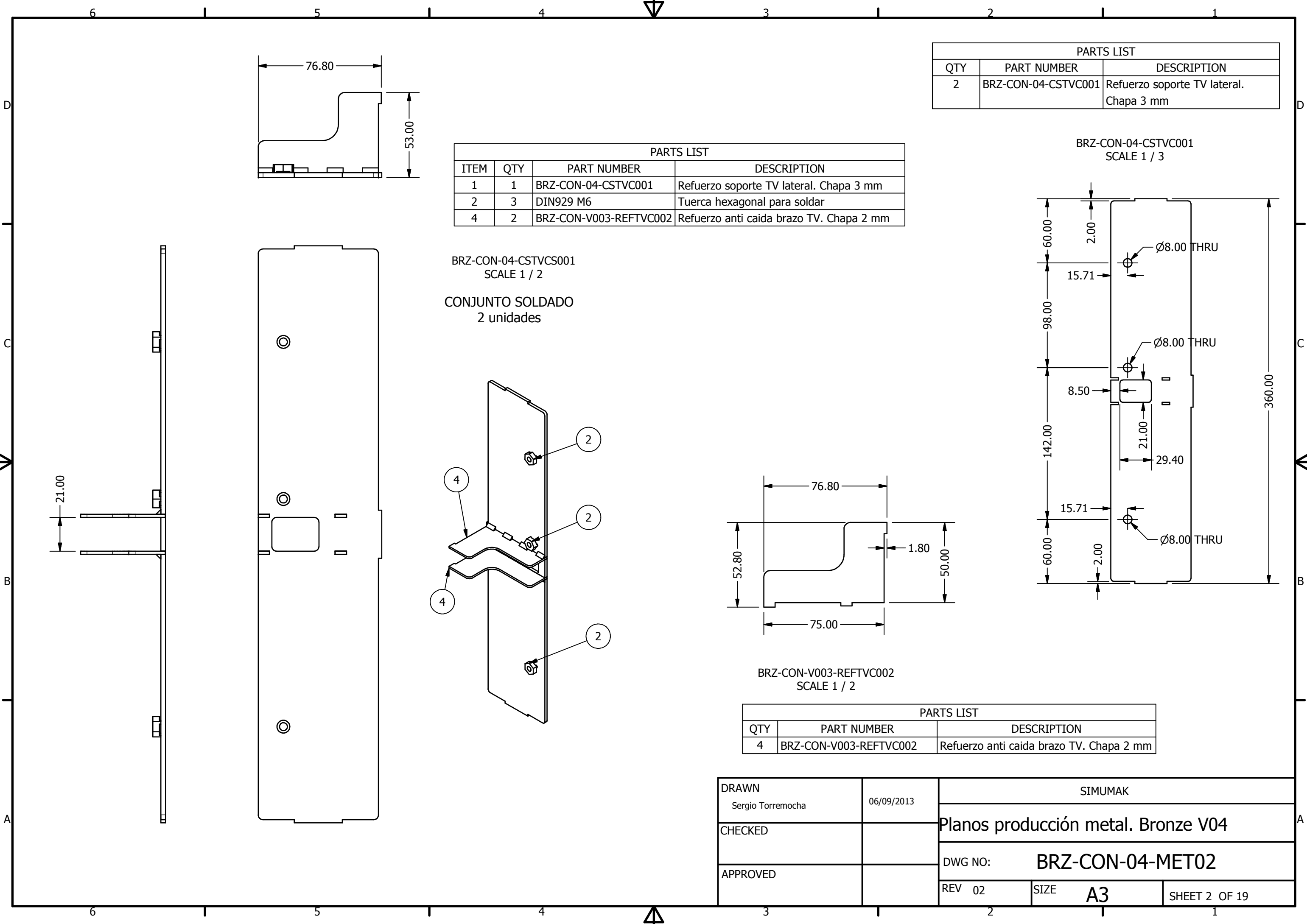


BRZ-CON-04-CTVRS001
SCALE 1 / 6
CONJUNTO SOLDADO

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	BRZ-CON-04-CSTVCS001	Conjunto soldado refuerzo soporte TVs laterales
2	1	BRZ-CON-04-CTVC001	Chapa principal soporte TV central, bandeja y PC. Chapa 2 mm
3	2	BRZ-CON-V003-CARTRACK001	Cartela rigidizadora PC. Chapa 2 mm

Acabado cincado amarillo trivalente

DRAWN Sergio Torremocha	06/09/2013	SIMUMAK	
CHECKED		Planos producción metal. Bronze V04	
APPROVED		DWG NO: BRZ-CON-04-MET02	
REV 02	SIZE A3	SHEET 1 OF 19	



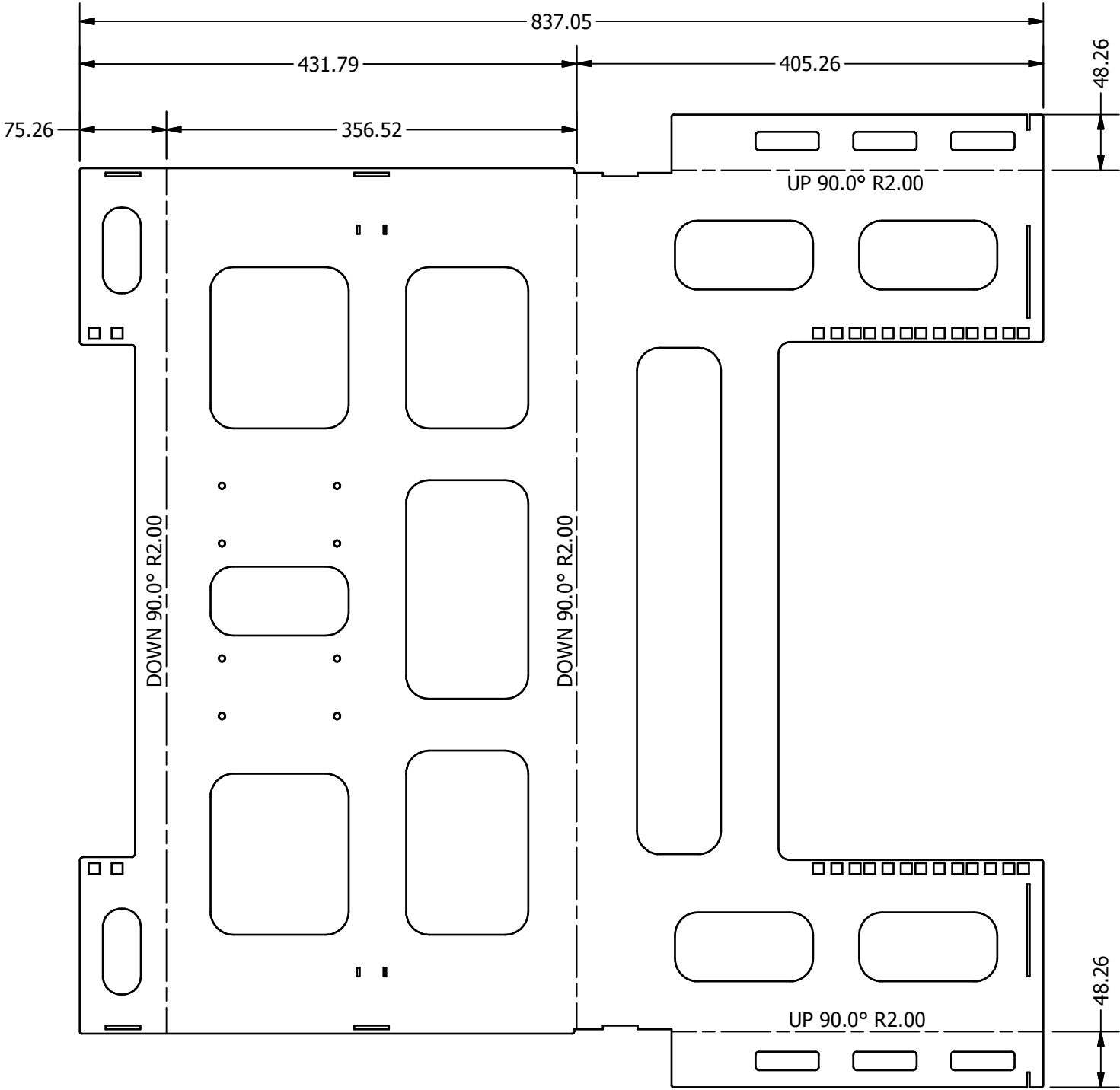
PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
2	BRZ-CON-04-CSTVC001	Refuerzo soporte TV lateral. Chapa 3 mm

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BRZ-CON-04-CSTVC001	Refuerzo soporte TV lateral. Chapa 3 mm
2	3	DIN929 M6	Tuerca hexagonal para soldar
4	2	BRZ-CON-V003-REFTVC002	Refuerzo anti caida brazo TV. Chapa 2 mm

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
4	BRZ-CON-V003-REFTVC002	Refuerzo anti caida brazo TV. Chapa 2 mm

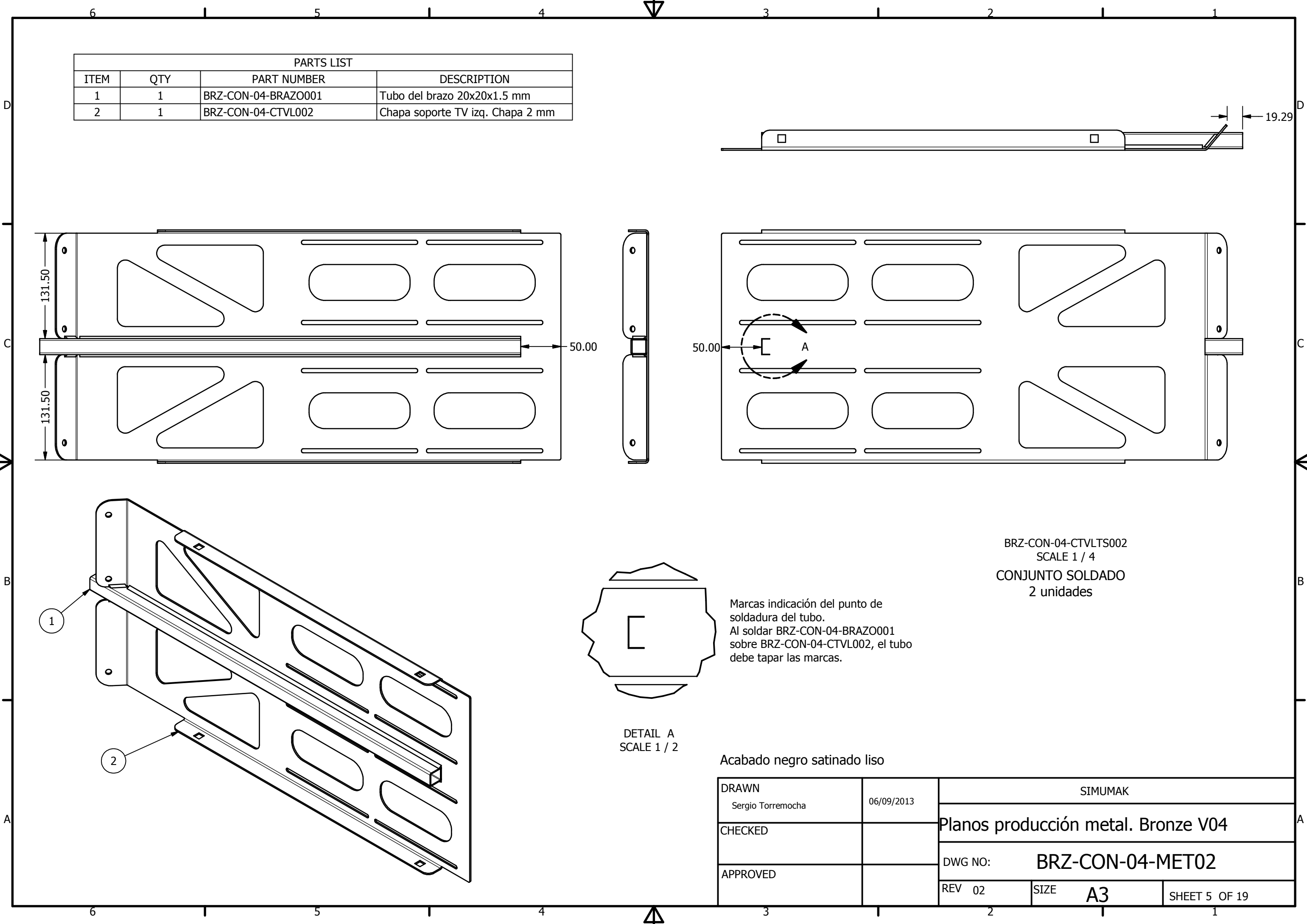
DRAWN Sergio Torremocha	06/09/2013	SIMUMAK	
		Planos producción metal. Bronze V04	
CHECKED		DWG NO: BRZ-CON-04-MET02	
		REV 02	SIZE A3
APPROVED		SHEET 2 OF 19	

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BRZ-CON-04-CTVC001	Chapa principal soporte TV central, bandeja y PC. Chapa 2 mm

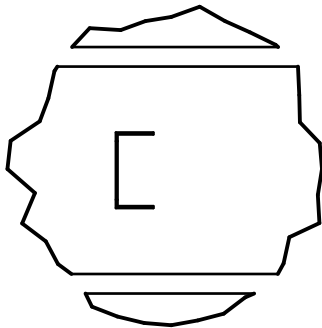
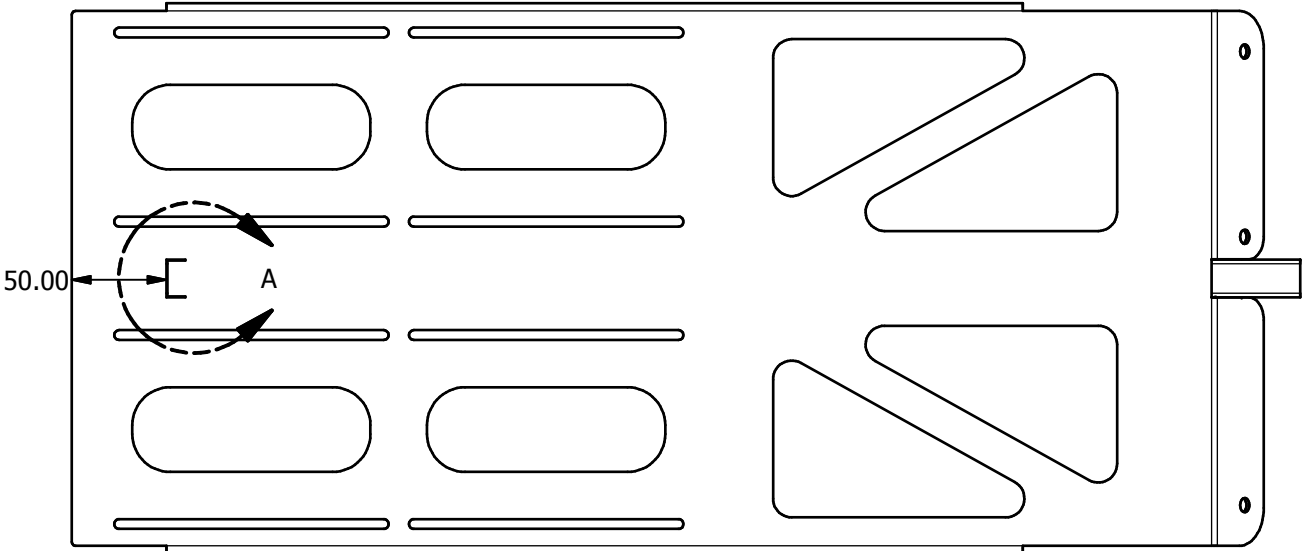
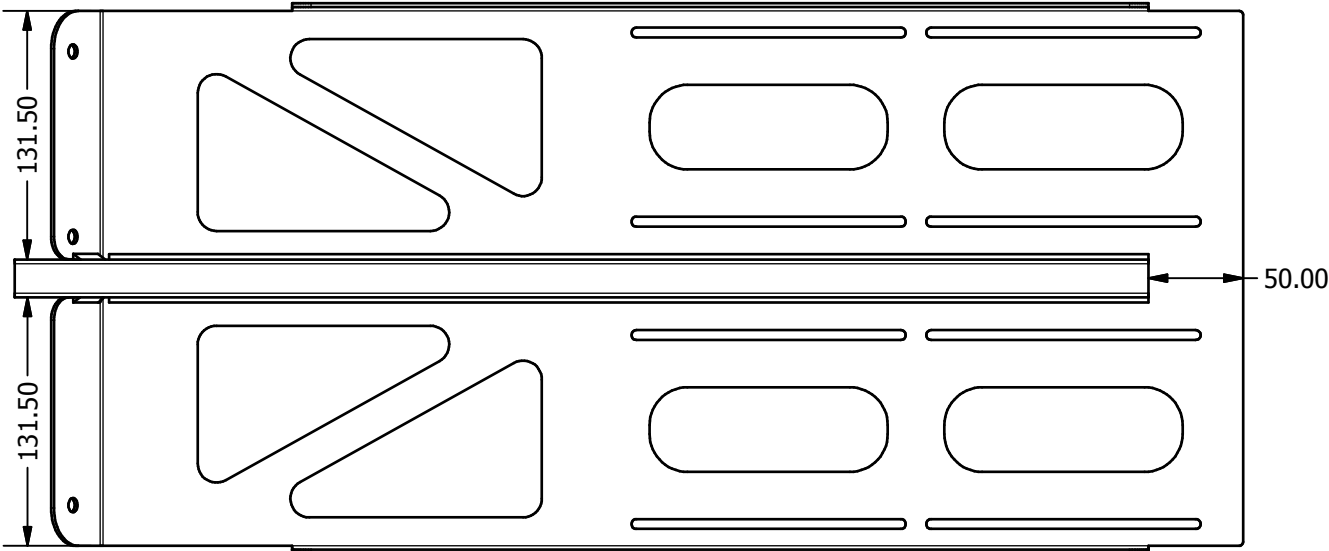
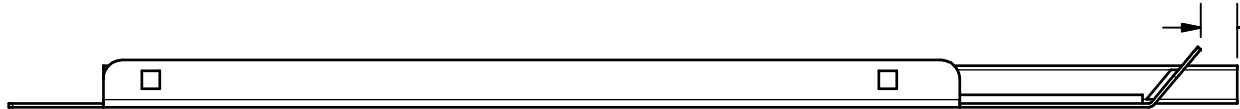


BRZ-CON-04-CTVC001 (desplegada)
SCALE 1 / 5

DRAWN Sergio Torremocha	06/09/2013	SIMUMAK	
		Planos producción metal. Bronze V04	
CHECKED		DWG NO: BRZ-CON-04-MET02	
		REV 02	SIZE A3
APPROVED		SHEET 4 OF 19	



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BRZ-CON-04-BRAZO001	Tubo del brazo 20x20x1.5 mm
2	1	BRZ-CON-04-CTVL002	Chapa soporte TV izq. Chapa 2 mm



DETAIL A
SCALE 1 / 2

Marcas indicación del punto de soldadura del tubo.
Al soldar BRZ-CON-04-BRAZO001 sobre BRZ-CON-04-CTVL002, el tubo debe tapar las marcas.

BRZ-CON-04-CTVLTS002
SCALE 1 / 4
CONJUNTO SOLDADO
2 unidades

Acabado negro satinado liso

DRAWN Sergio Torremocha	06/09/2013	SIMUMAK		
		Planos producción metal. Bronze V04		
CHECKED		DWG NO: BRZ-CON-04-MET02		
		REV 02	SIZE A3	SHEET 5 OF 19
APPROVED				

SOPORTE DE COLUMNA DE DIRECCIÓN y DISPLAY

PENDIENTE

Acabado cincado
amarillo trivalente

DRAWN	06/09/2013	SIMUMAK		
Sergio Torremocha		Planos producción metal. Bronze V04		
CHECKED		DWG NO: BRZ-CON-04-MET02		
APPROVED		REV 02	SIZE A3	SHEET 7 OF 19

SOPORTE DE PEDALES

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	P-BTC-V004-SOPFI002	Soporte pedales enfibrado. Chapa 2 mm
2	2	DIN929 M6	Tuerca hexagonal para soldar

P-EBTC-V004-SOPFIS002
SCALE 1 / 8
CONJUNTO SOLDADO
1 unidad

P-BTC-V004-SOPFI002
SCALE 1 / 8

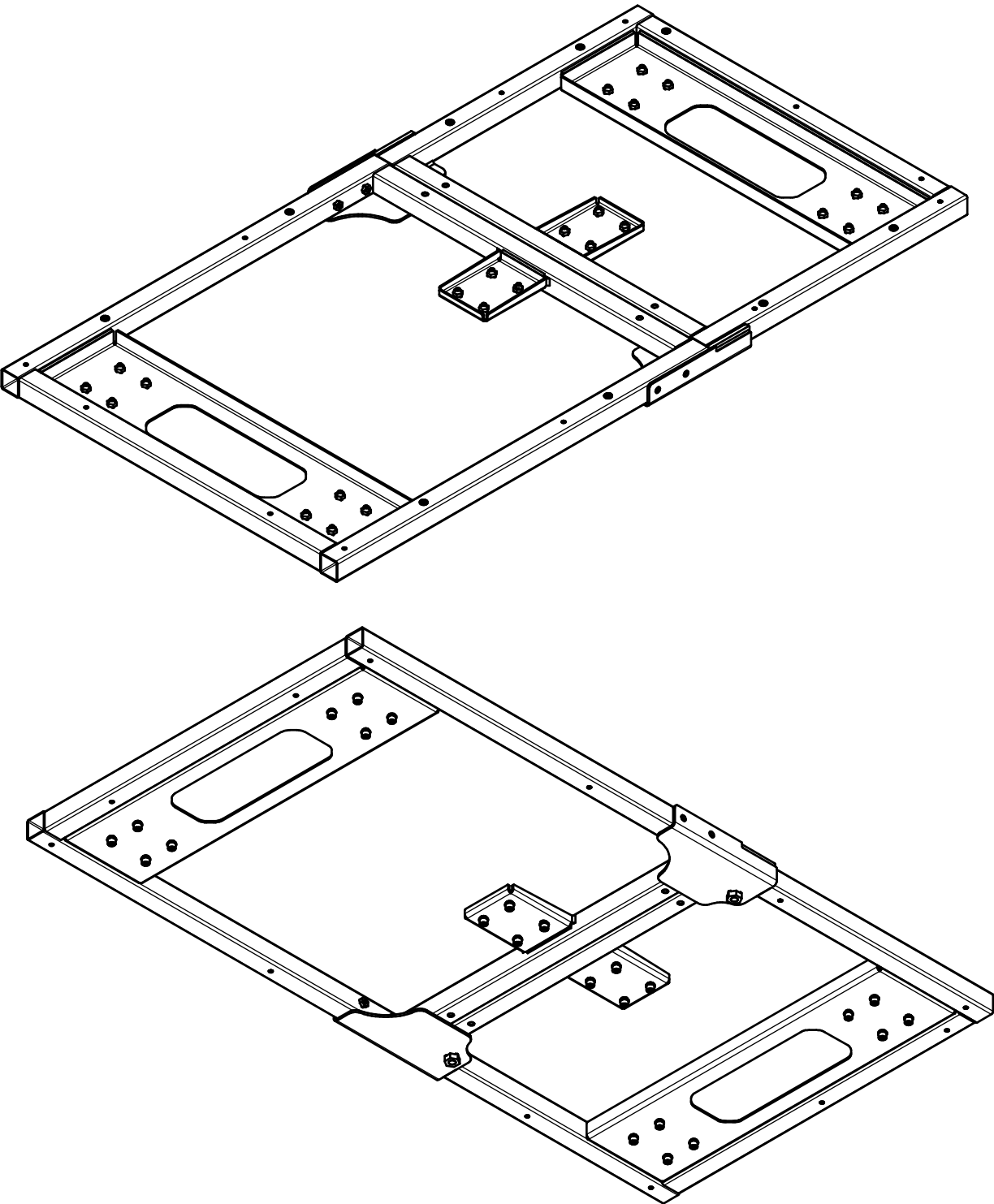
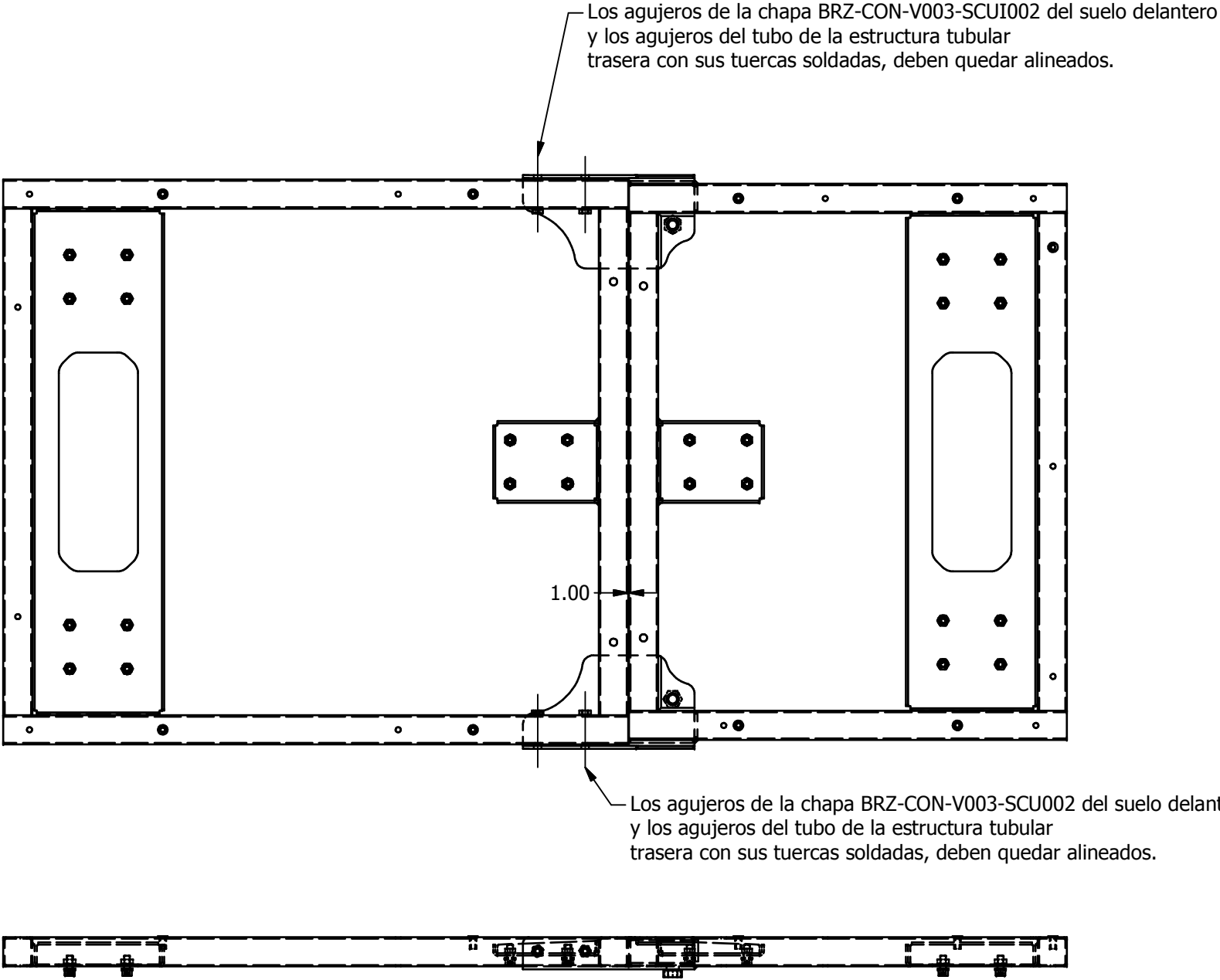
P-BTC-V004-SOPFI002 (desplegada)
SCALE 1 / 4

Acabado cincado
amarillo trivalente

SIMUMAK		
Planos producción metal. Bronze V04		
DWG NO: BRZ-CON-04-MET02		
REV 02	SIZE A3	SHEET 8 OF 19

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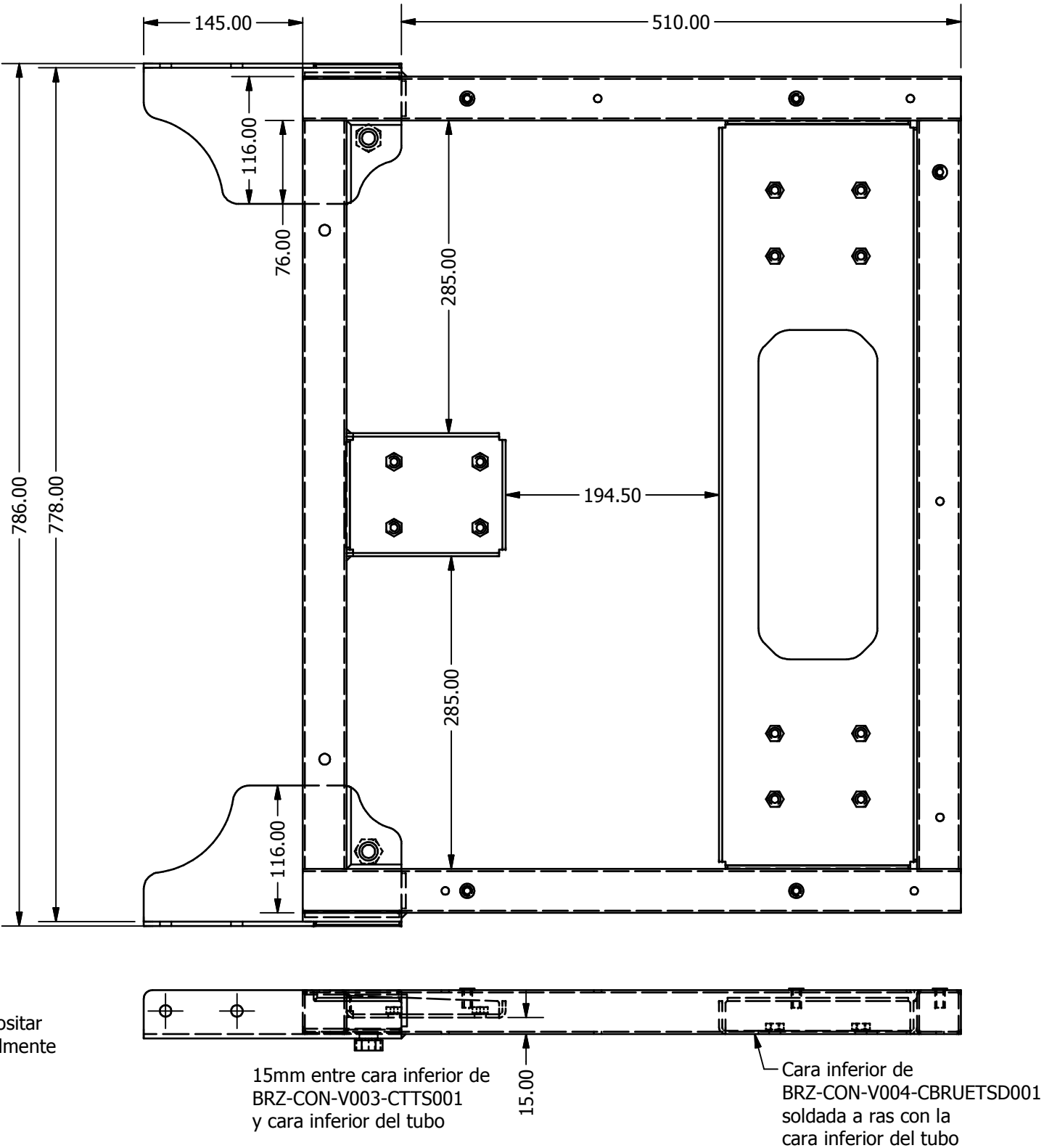
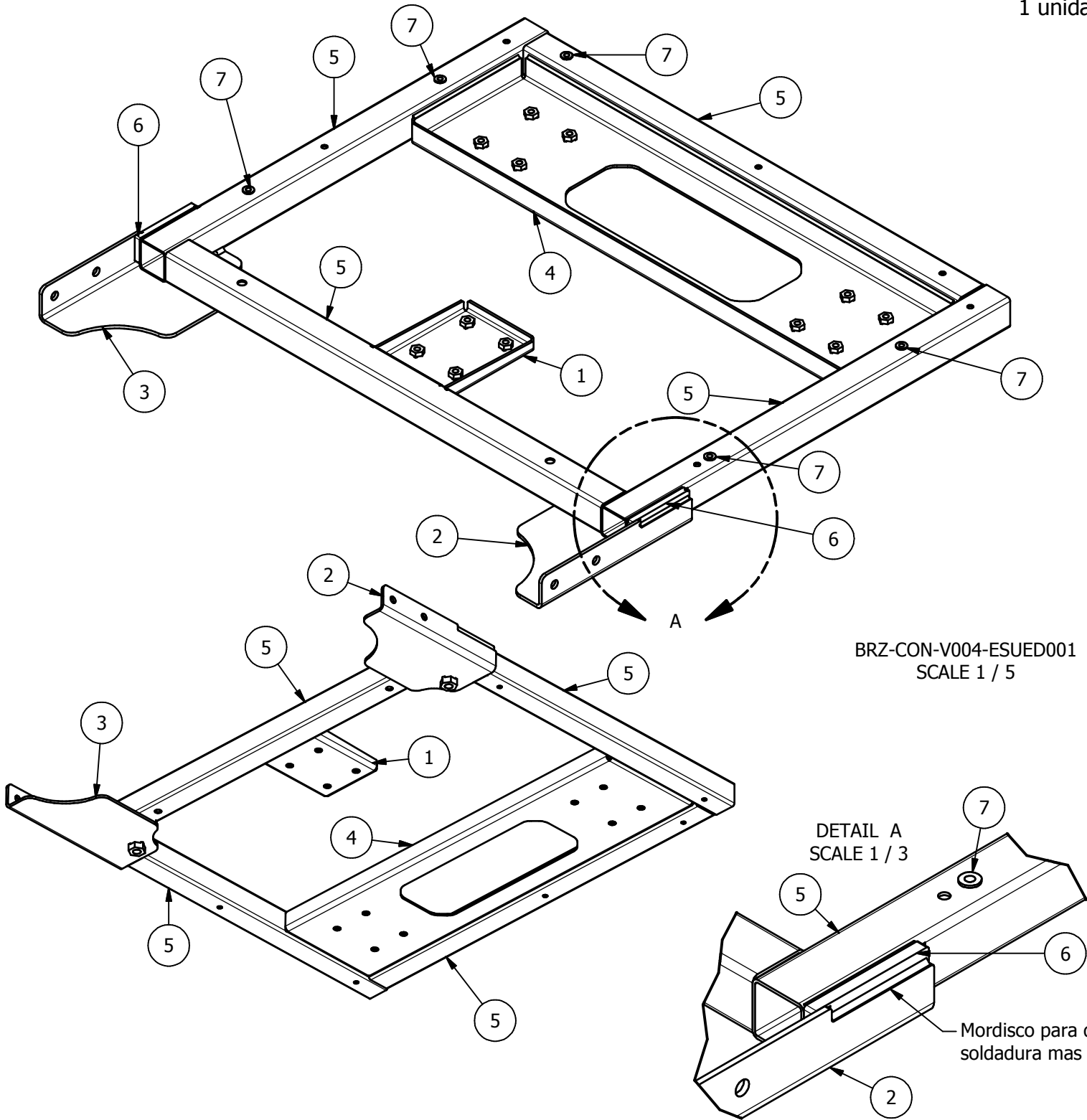
ESTRUCTURA TUBULAR DEL SUELO



DRAWN Sergio Torremocha	06/09/2013	SIMUMAK		
		Planos producción metal. Bronze V04		
		DWG NO: BRZ-CON-04-MET02		
		REV 02	SIZE A3	SHEET 9 OF 19

CONJUNTO SOLDADO SUELO DELANTERO

1 unidad



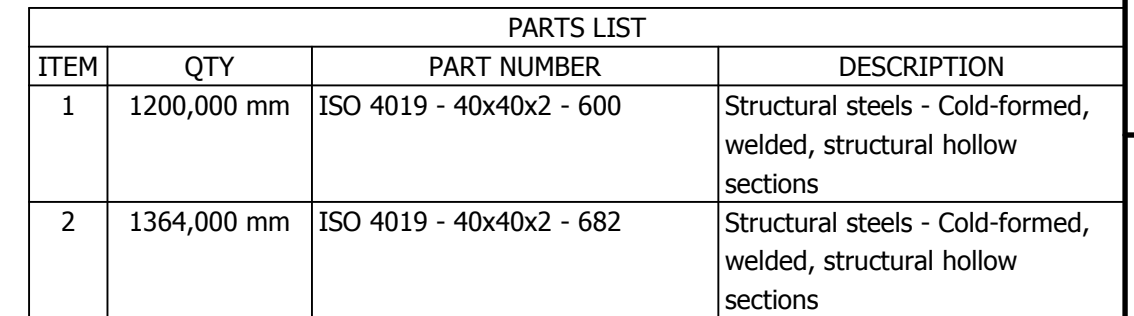
PARTS LIST

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BRZ-CON-V003-CTTS001	Conjunto soldado soporte rueda interior
2	1	BRZ-CON-V003-SCU002	Soldadura Derecha Unión Estructura
3	1	BRZ-CON-V003-SCUI002	Soldadura Unión Estructura Izquierda
4	1	BRZ-CON-V004-CBRUETSD001	Conjunto soldado soporte ruedas exteriores
5	1	BRZ-CON-V004-ED001	Estructura tubular suelo delantero
6	2	BRZ-CON-V004-EXTD001	Extensor estructura tubular suelo delantero. Espesor 8 mm
7	5	Tuerca remachable con cabeza cilindrica M6	

Acabado cincado amarillo trivalente

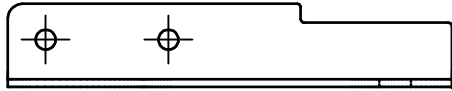
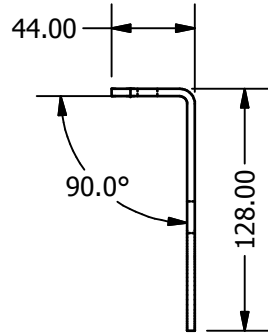
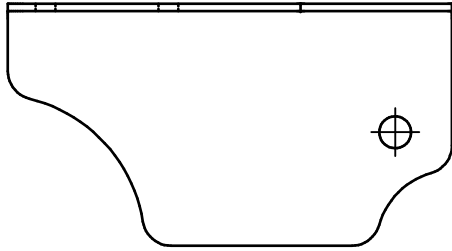
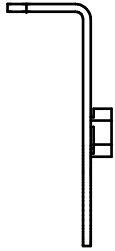
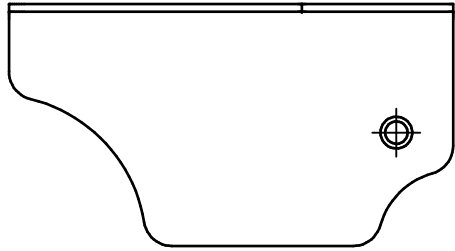
DRAWN		SIMUMAK		
Sergio Torremocha	06/09/2013			
CHECKED		Planos producción metal. Bronze V04		
APPROVED		DWG NO: BRZ-CON-04-MET02		
		REV 02	SIZE A3	SHEET 10 OF 19

BRZ-CON-V004-ED001
SCALE 1 : 4

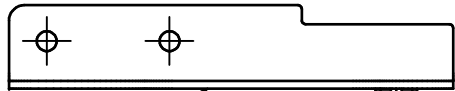


DRAWN Sergio Torremocha	06/09/2013	SIMUMAK		
		Planos producción metal. Bronze V04		
CHECKED		DWG NO: BRZ-CON-04-MET02		
		REV 02	SIZE A3	SHEET 11 OF 19
APPROVED				

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BRZ-CON-V003-CUNIONTI002	Chapa Unión Estructura Izquierda, espesor 4 mm
2	1	DIN929 M14	Tuerca hexagonal para soldar



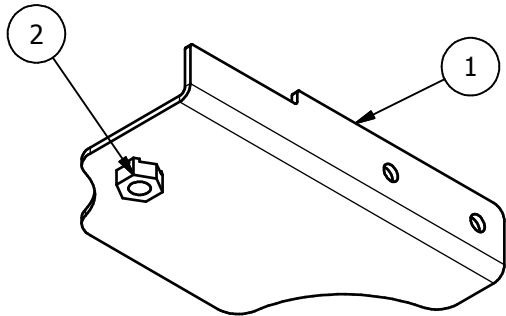
BRZ-CON-V003-CUNIONTI002
SCALE 1 / 4



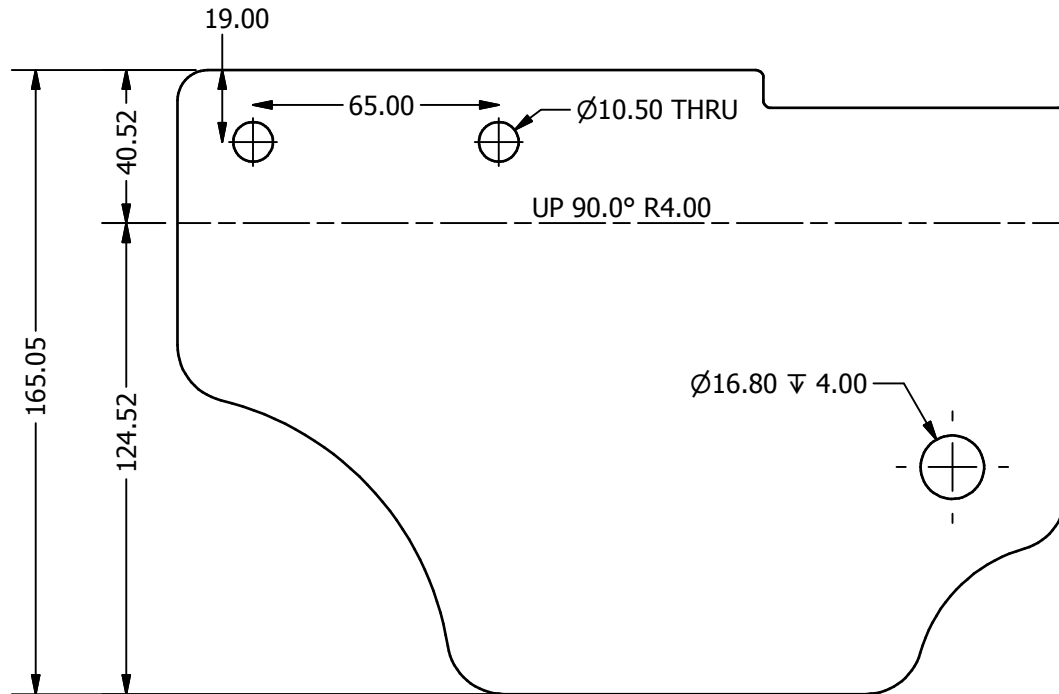
1

2

BRZ-CON-V003-SCUI002
SCALE 1 / 4
CONJUNTO SOLDADO
1 unidad

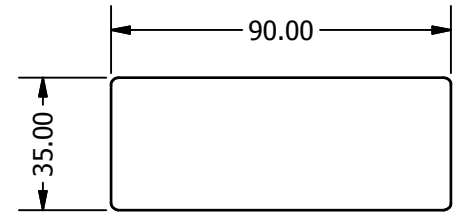


BRZ-CON-V003-SCUI002
SCALE 1 / 4



BRZ-CON-V003-CUNIONTI002 (desplegada)
SCALE 1 / 2

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
2	BRZ-CON-V004-EXTD001	Extensor estructura tubular suelo delantero. Espesor 8 mm

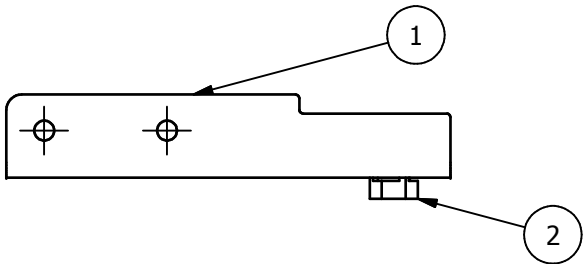
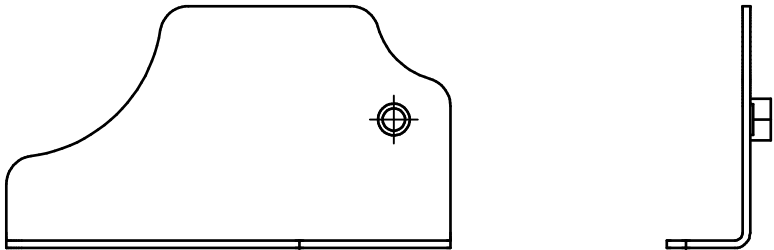


BRZ-CON-V004-EXTD001
SCALE 1 / 2

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
1	BRZ-CON-V003-CUNIONTI002	Chapa Unión Estructura Izquierda, espesor 4 mm

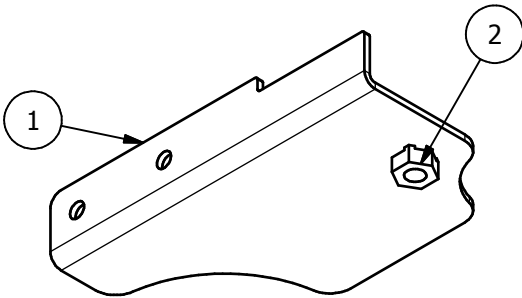
DRAWN Sergio Torremocha	06/09/2013	SIMUMAK	
		Planos producción metal. Bronze V04	
CHECKED		DWG NO: BRZ-CON-04-MET02	
		REV 02	SIZE A3
APPROVED		SHEET 12 OF 19	

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BRZ-CON-V003-CUNIONT002	Chapa Unión Estructura Derecha, espesor 4 mm
2	1	DIN929 M14	Tuerca hexagonal para soldar

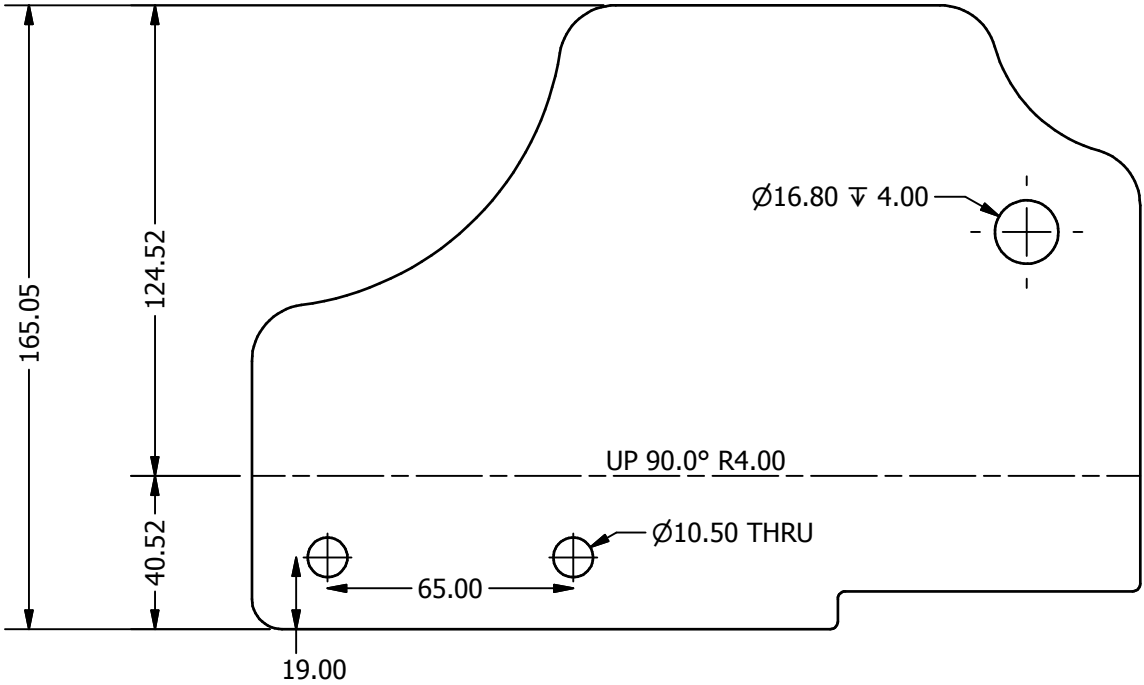


BRZ-CON-V003-SCU002
SCALE 1 / 4

CONJUNTO SOLDADO
1 unidad

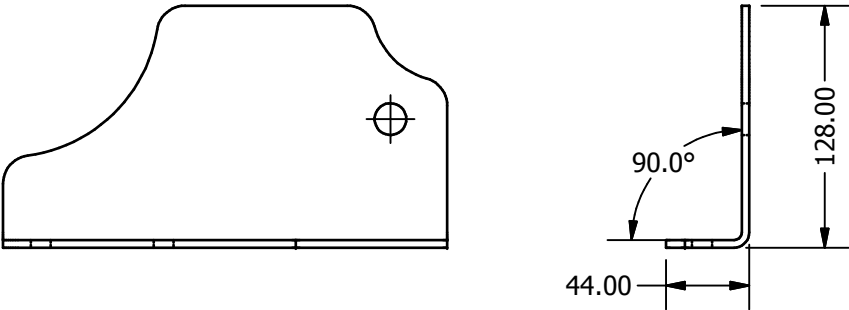


BRZ-CON-V003-SCU002
SCALE 1 / 4



BRZ-CON-V003-CUNIONT002 (desplegada)
SCALE 1 / 2

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
1	BRZ-CON-V003-CUNIONT002	Chapa Unión Estructura Derecha, espesor 4 mm

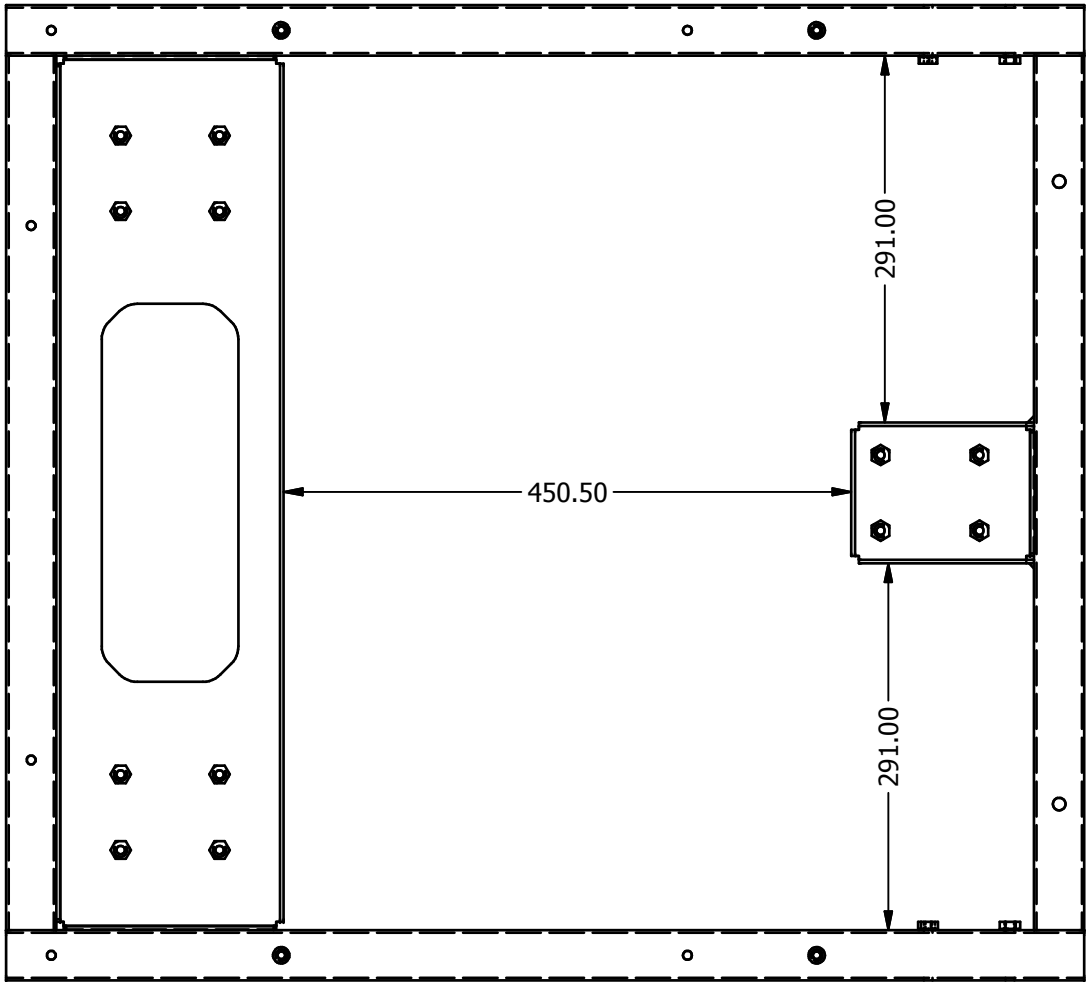


BRZ-CON-V003-CUNIONT002
SCALE 1 / 4

DRAWN Sergio Torremocha	06/09/2013	SIMUMAK	
		Planos producción metal. Bronze V04	
CHECKED		DWG NO: BRZ-CON-04-MET02	
		REV 02	SIZE A3
APPROVED		SHEET 13 OF 19	

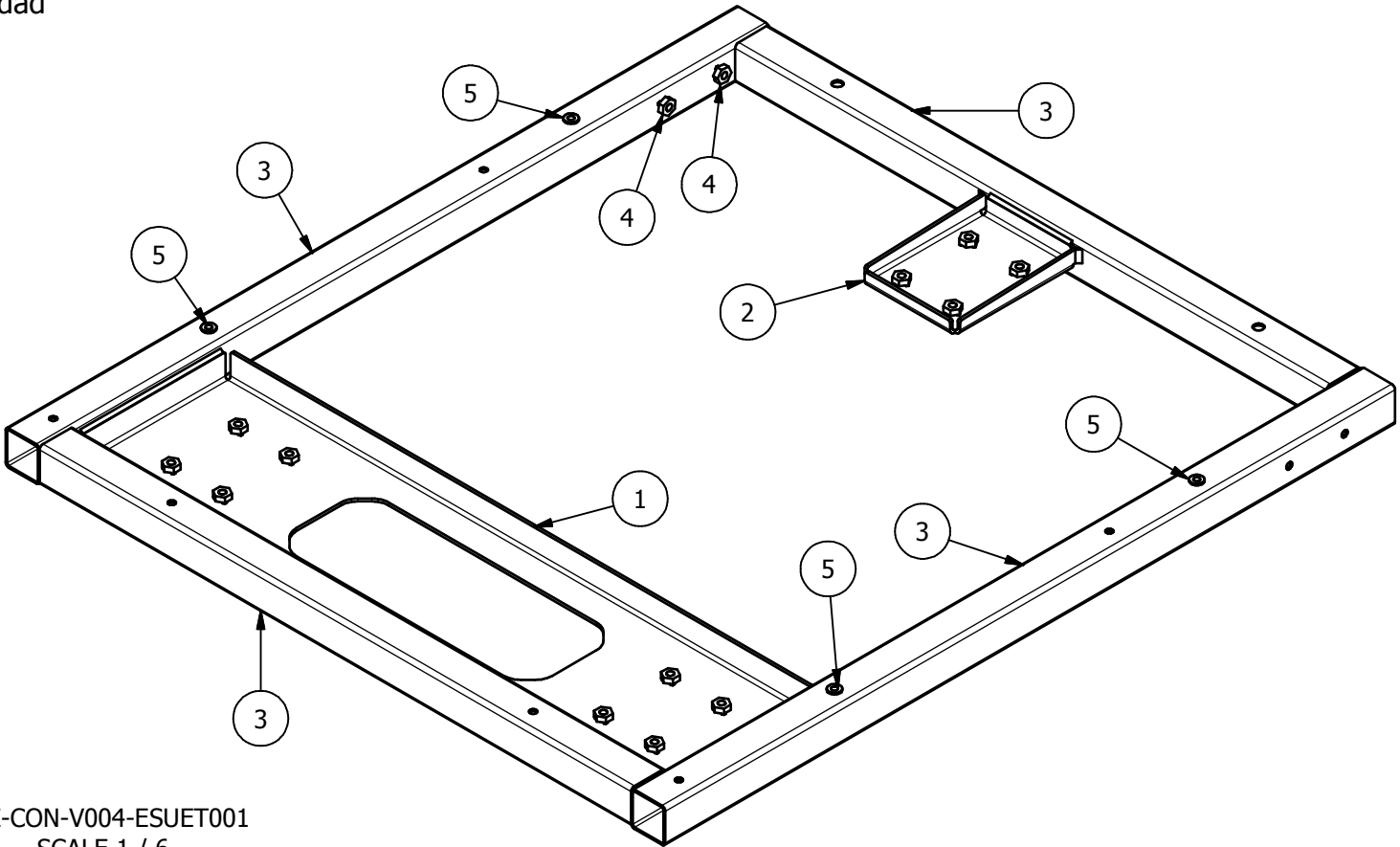
CONJUNTO SOLDADO SUELO TRASERO

1 unidad

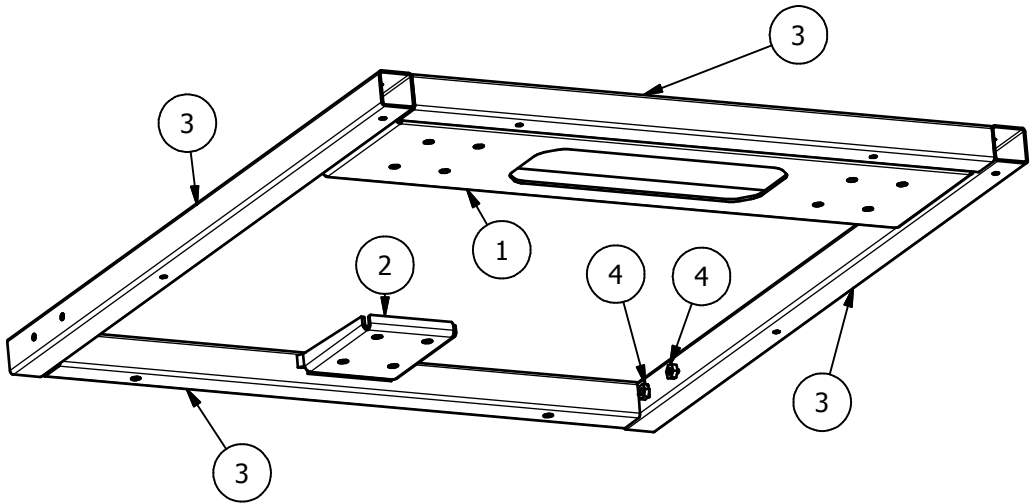


Cara inferior de
BRZ-CON-V003-CBRUETS001
soldada a ras con la
cara inferior del tubo

15.00
15mm entre cara inferior de
BRZ-CON-V003-CTTS001
y cara inferior del tubo



BRZ-CON-V004-ESUET001
SCALE 1 / 6



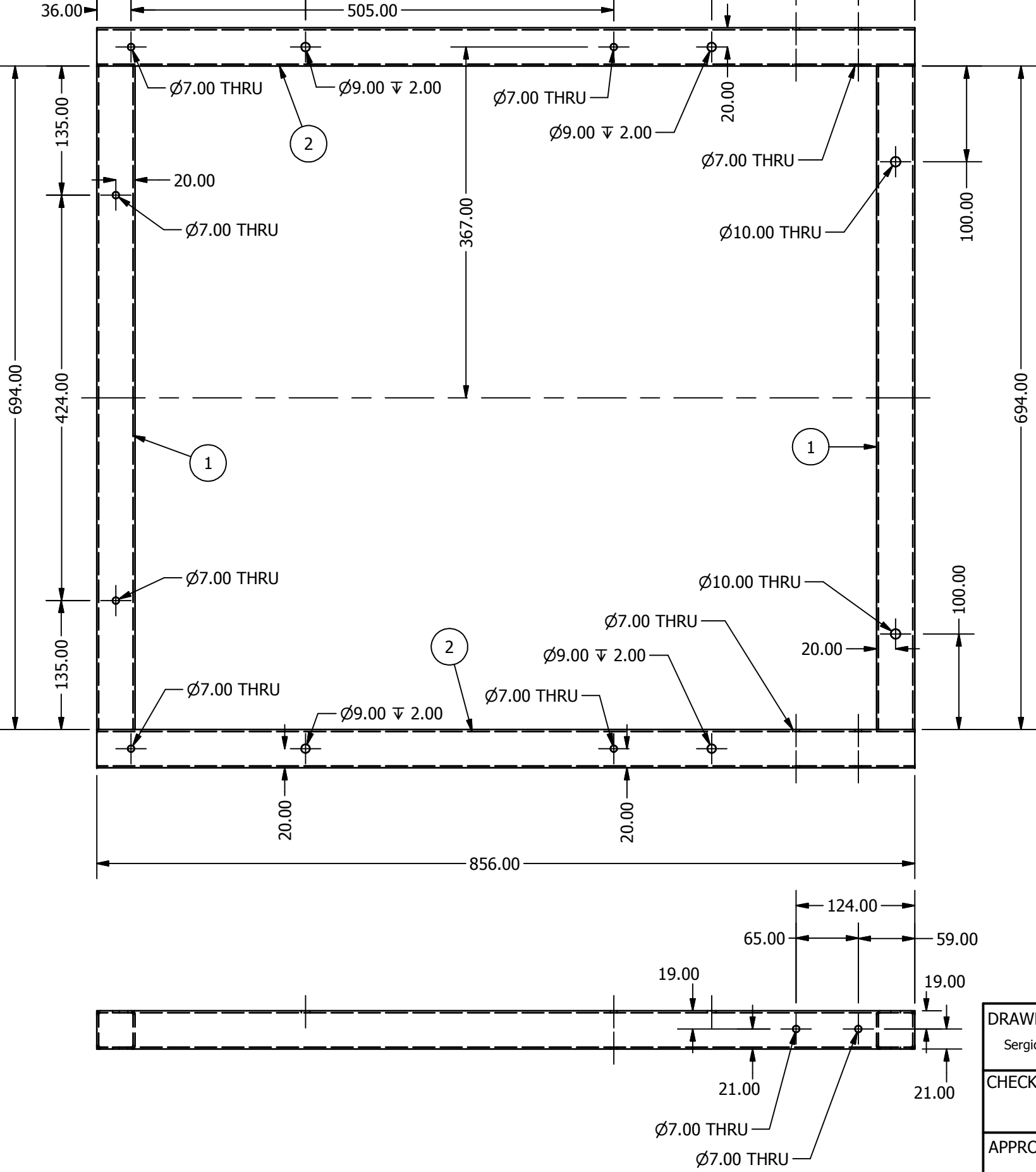
Acabado cincado amarillo trivalente

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BRZ-CON-V003-CBRUETS001	Conjunto soldado soporte ruedas exteriores
2	1	BRZ-CON-V003-CTTS001	Conjunto soldado soporte rueda interior
3	1	BRZ-CON-V004-ET001	Estructura tubular suelo trasero
4	4	DIN929 M8	Tuerca hexagonal para soldar
5	4	Tuerca remachable con cabeza cilindrica M6	

DRAWN Sergio Torremocha	06/09/2013	SIMUMAK	
CHECKED		Planos producción metal. Bronze V04	
APPROVED		DWG NO: BRZ-CON-04-MET02	
REV 02	SIZE A3	SHEET 14 OF 19	

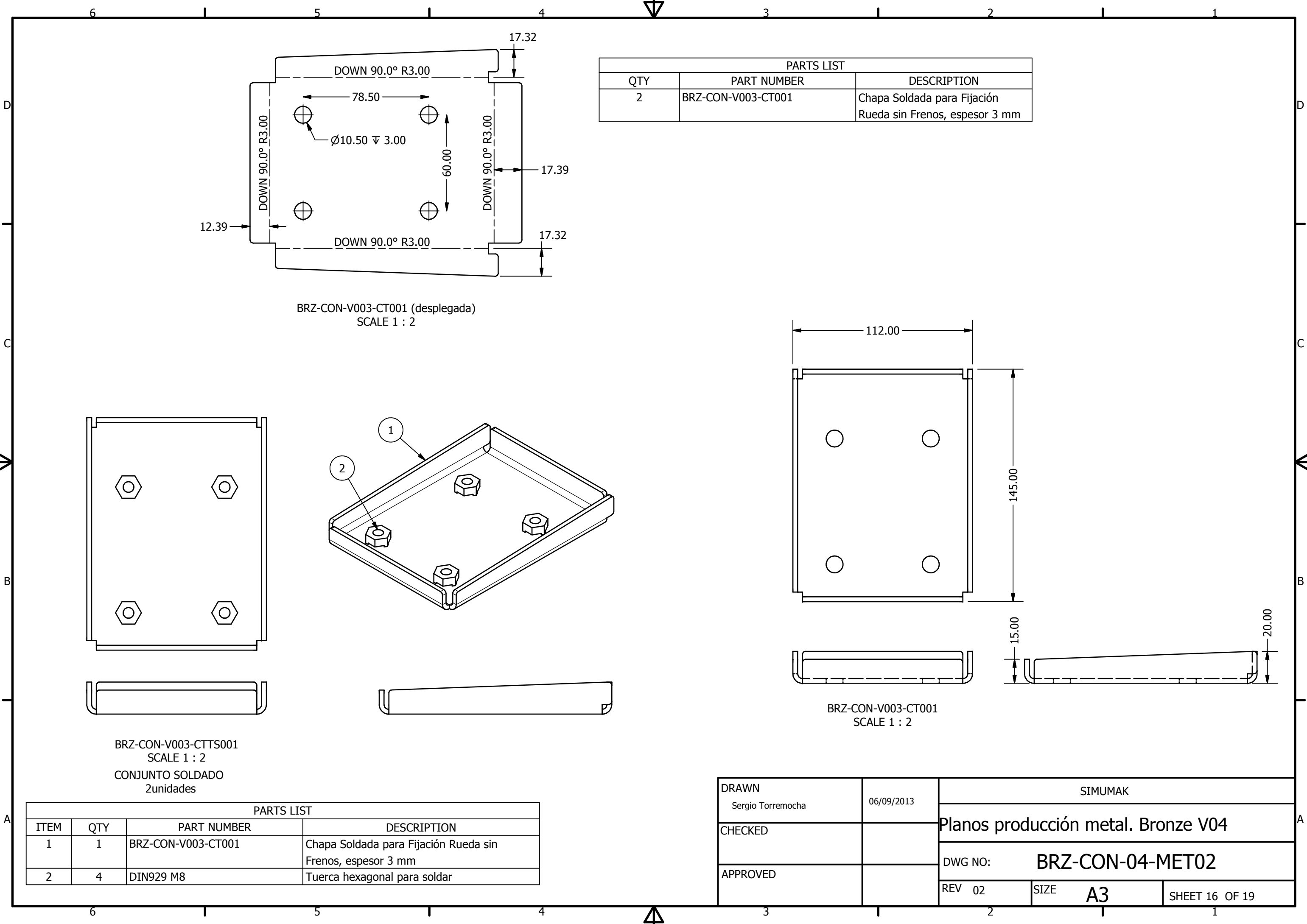
ESTRUCTURA TUBULAR SUELO TRASERO

BRZ-CON-V004-ET001
SCALE 1 : 5



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1388,000 mm	ISO 4019 - 40x40x2 - 694	Structural steels - Cold-formed, welded, structural hollow sections
2	1712,000 mm	ISO 4019 - 40x40x2 - 856	Structural steels - Cold-formed, welded, structural hollow sections

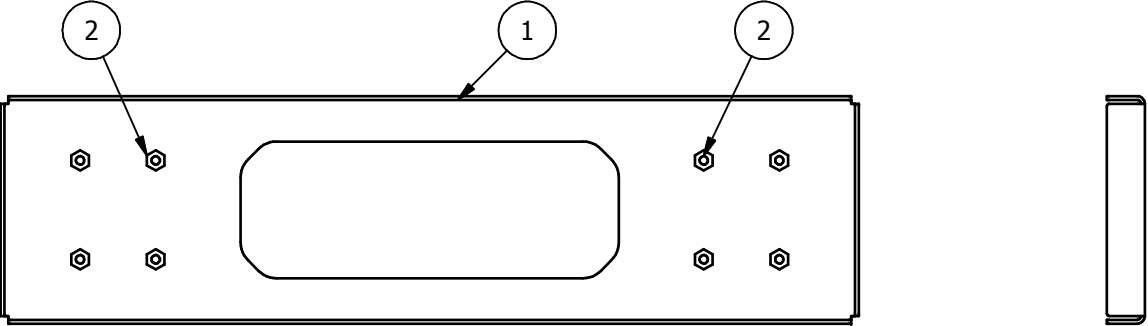
DRAWN Sergio Torremocha	06/09/2013	SIMUMAK	
		Planos producción metal. Bronze V04	
CHECKED		DWG NO: BRZ-CON-04-MET02	
		REV 02	SIZE A3
APPROVED		SHEET 15 OF 19	



PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
2	BRZ-CON-V003-CT001	Chapa Soldada para Fijación Rueda sin Frenos, espesor 3 mm

DRAWN Sergio Torremocha	06/09/2013	SIMUMAK	
		Planos producción metal. Bronze V04	
CHECKED		DWG NO: BRZ-CON-04-MET02	
		REV 02	SIZE A3
APPROVED		SHEET 16 OF 19	

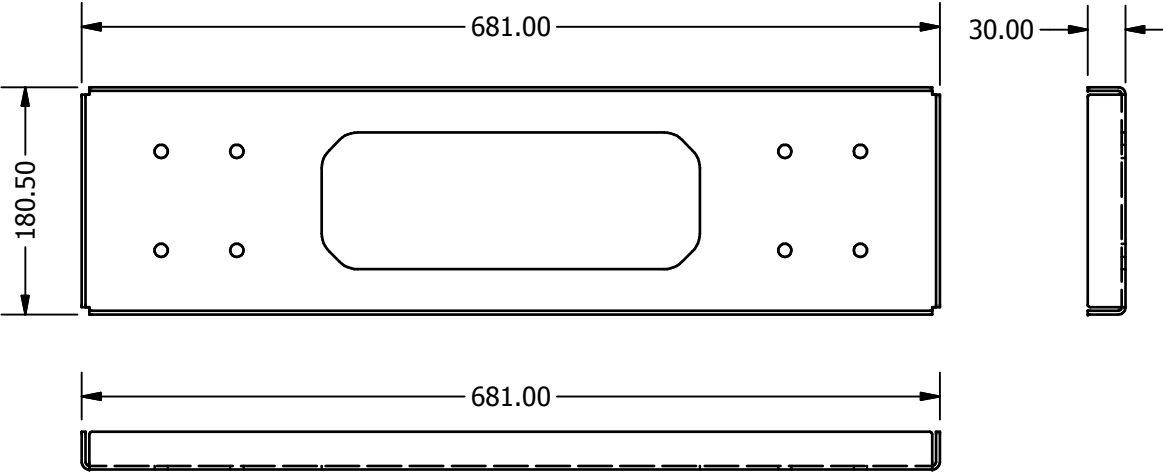
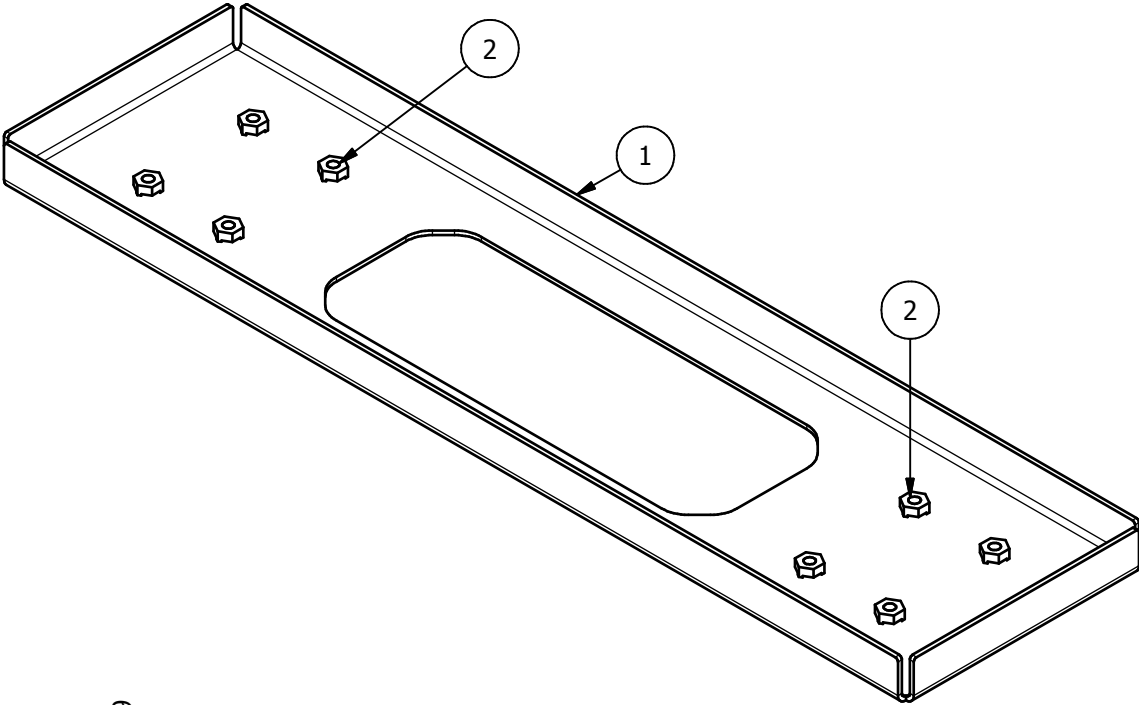
SOPORTE DE RUEDAS
ESTRECHO
(para suelo delantero)



BRZ-CON-V004-CBRUETSD001
SCALE 1 : 6

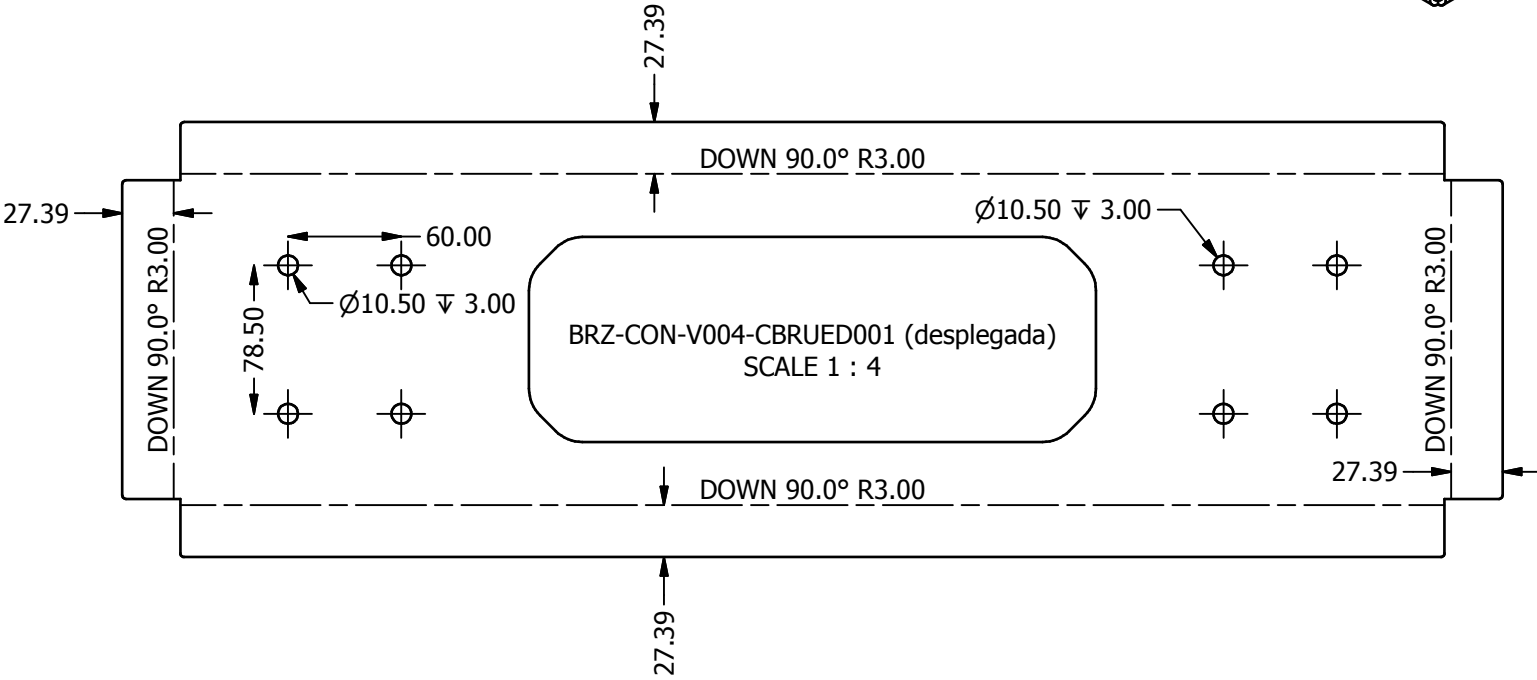
CONJUNTO SOLDADO
1 unidad

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BRZ-CON-V004-CBRUED001	Chapa Fijación Ruedas, espesor 3 mm
2	8	DIN929 M8	Tuerca hexagonal para soldar



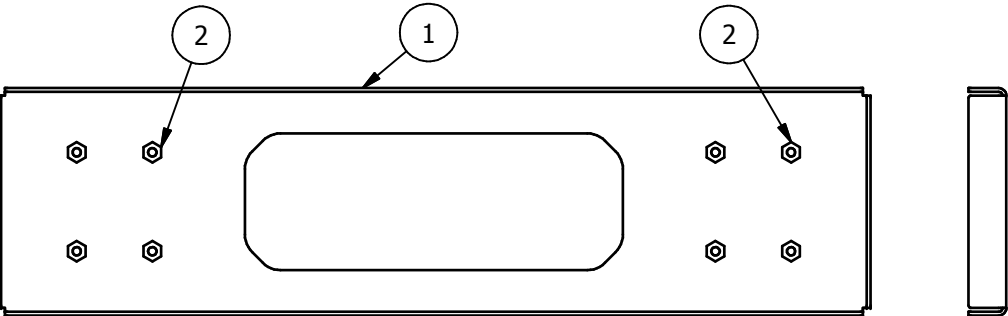
BRZ-CON-V004-CBRUED001
SCALE 1 : 6

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
1	BRZ-CON-V004-CBRUED001	Chapa Fijación Ruedas, espesor 3 mm



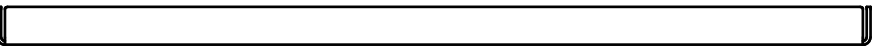
DRAWN Sergio Torremocha	06/09/2013	SIMUMAK	
		Planos producción metal. Bronze V04	
CHECKED		DWG NO: BRZ-CON-04-MET02	
		REV 02	SIZE A3
APPROVED		SHEET 17 OF 19	

SOPORTE DE RUEDAS ANCHO
(para suelo trasero)

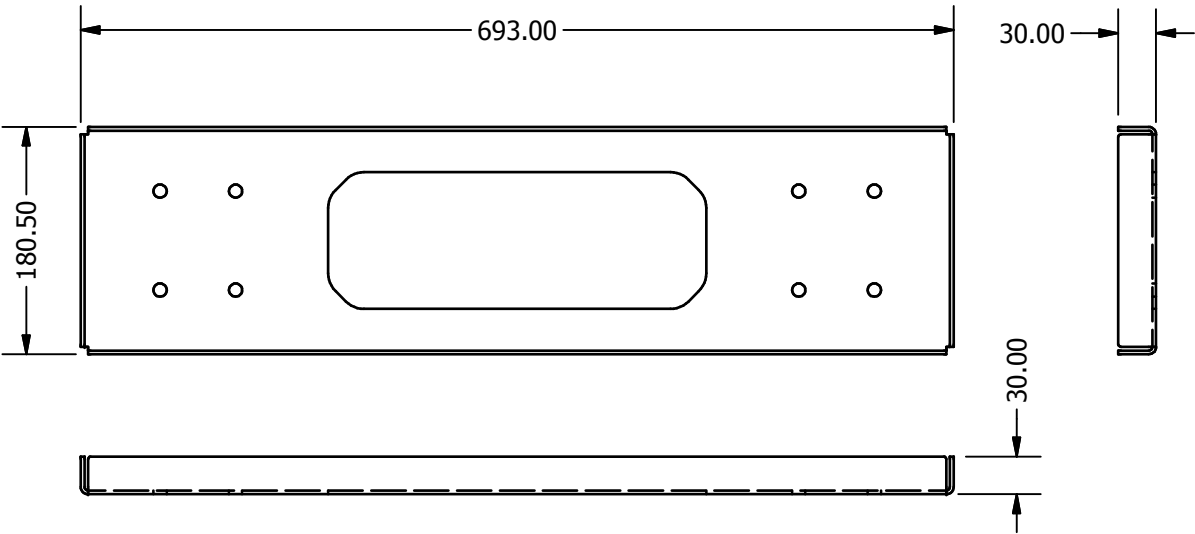


BRZ-CON-V003-CBRUETS001
SCALE 1 : 6

CONJUNTO SOLDADO
1 unidad

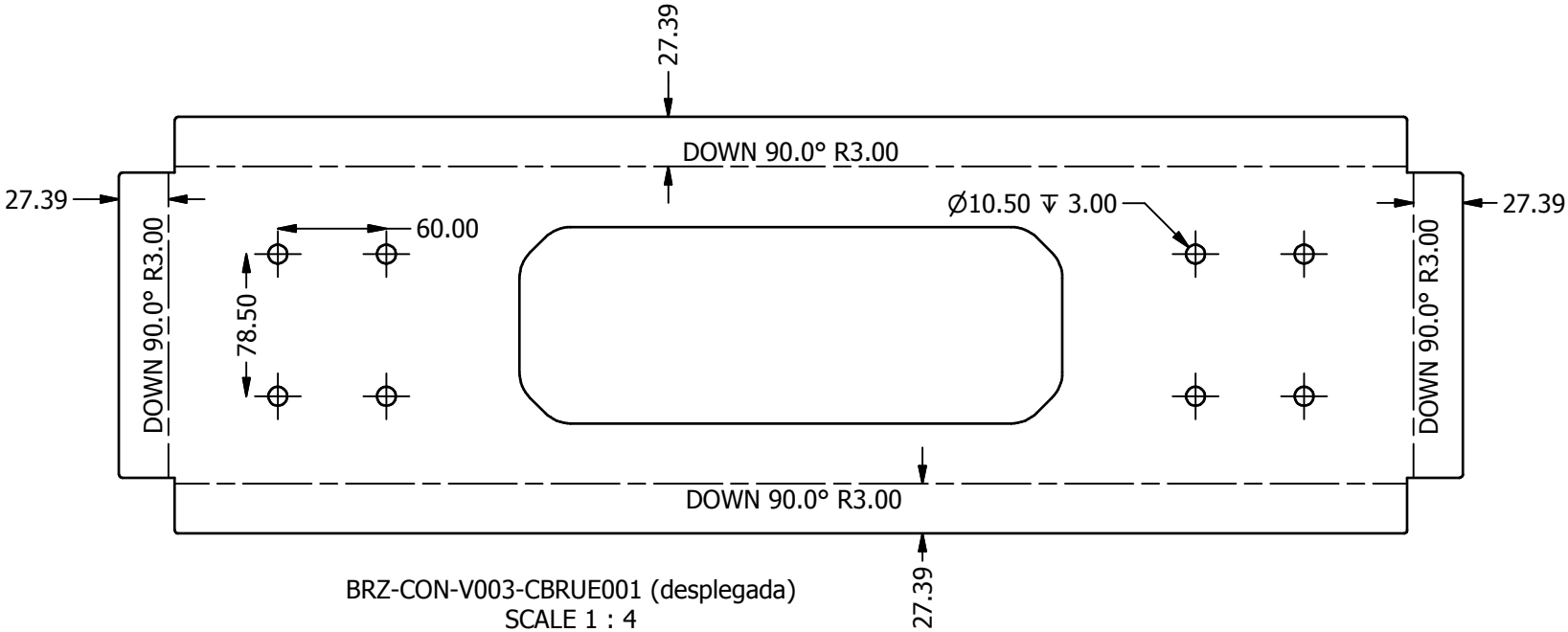
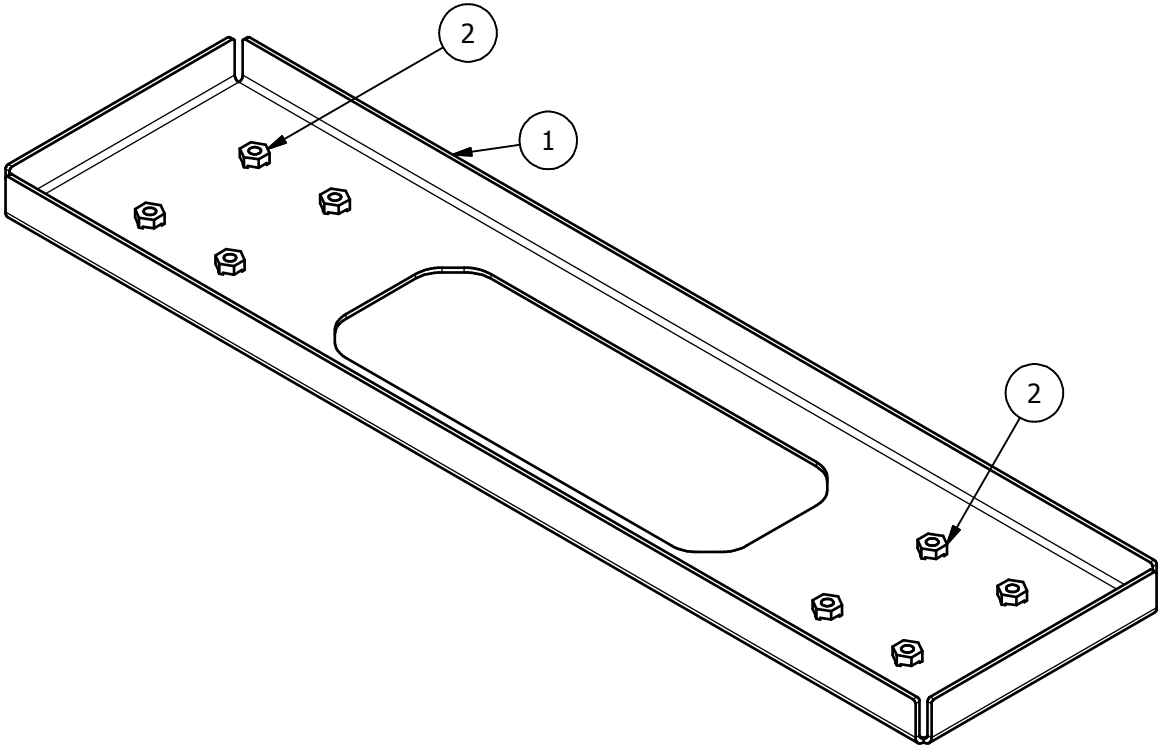


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BRZ-CON-V003-CBRUE001	Chapa Fijación Ruedas, espesor 3 mm
2	8	DIN929 M8	Tuerca hexagonal para soldar



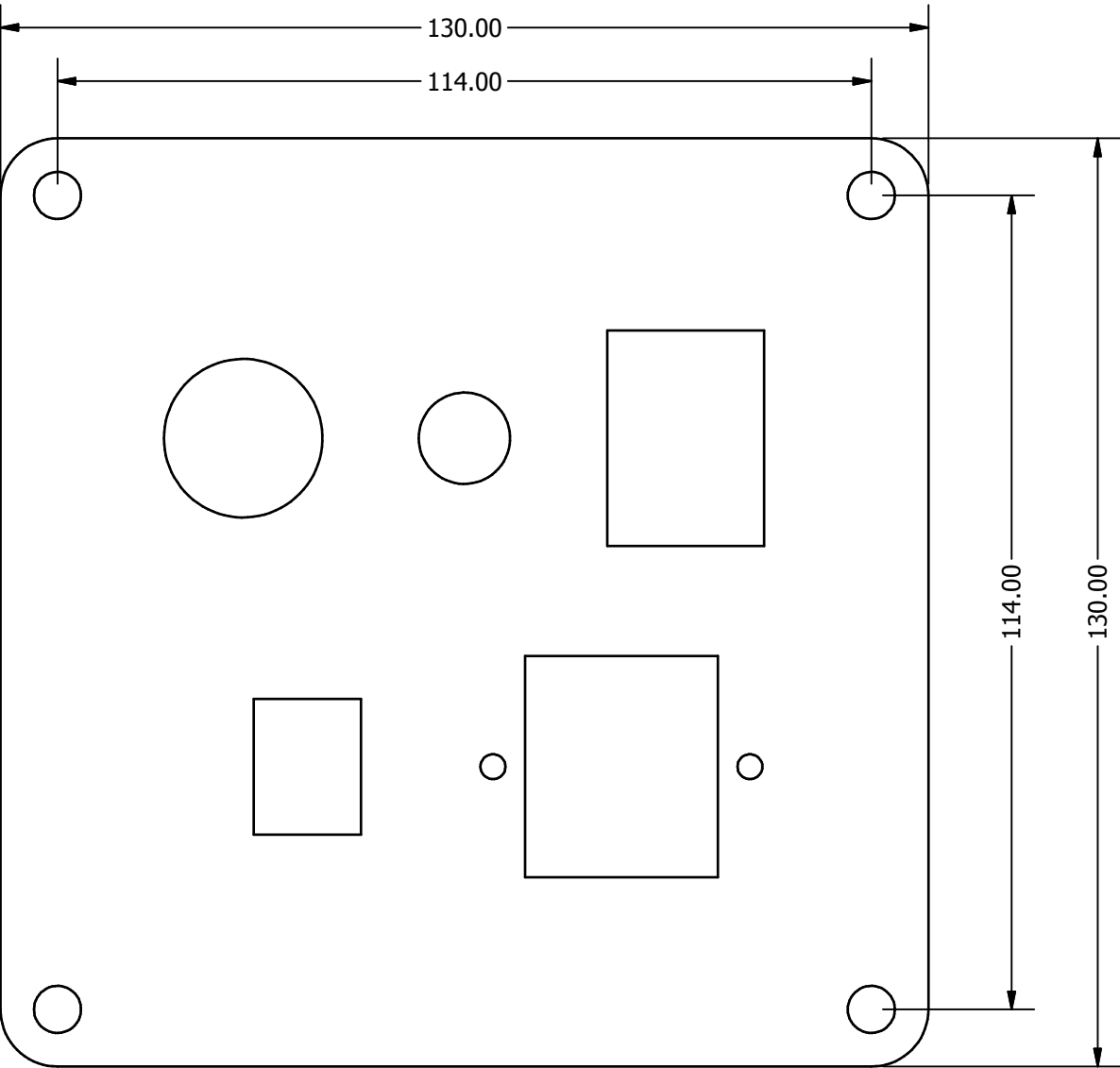
BRZ-CON-V003-CBRUE001
SCALE 1 : 6

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
1	BRZ-CON-V003-CBRUE001	Chapa Fijación Ruedas, espesor 3 mm



DRAWN Sergio Torremocha	06/09/2013	SIMUMAK	
		Planos producción metal. Bronze V04	
CHECKED		DWG NO: BRZ-CON-04-MET02	
		REV 02	SIZE A3
APPROVED		SHEET 18 OF 19	

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BRZ-CON-04-PLUGPANEL001	Plug panel, chapa 1.5 mm, acabado negro satinado



BRZ-CON-04-PLUGPANEL001
SCALE 1 : 1

DRAWN Sergio Torremocha	06/09/2013	SIMUMAK	
		Planos producción metal. Bronze V04	
CHECKED		DWG NO: BRZ-CON-04-MET02	
		REV 02	SIZE A3
APPROVED		SHEET 19 OF 19	