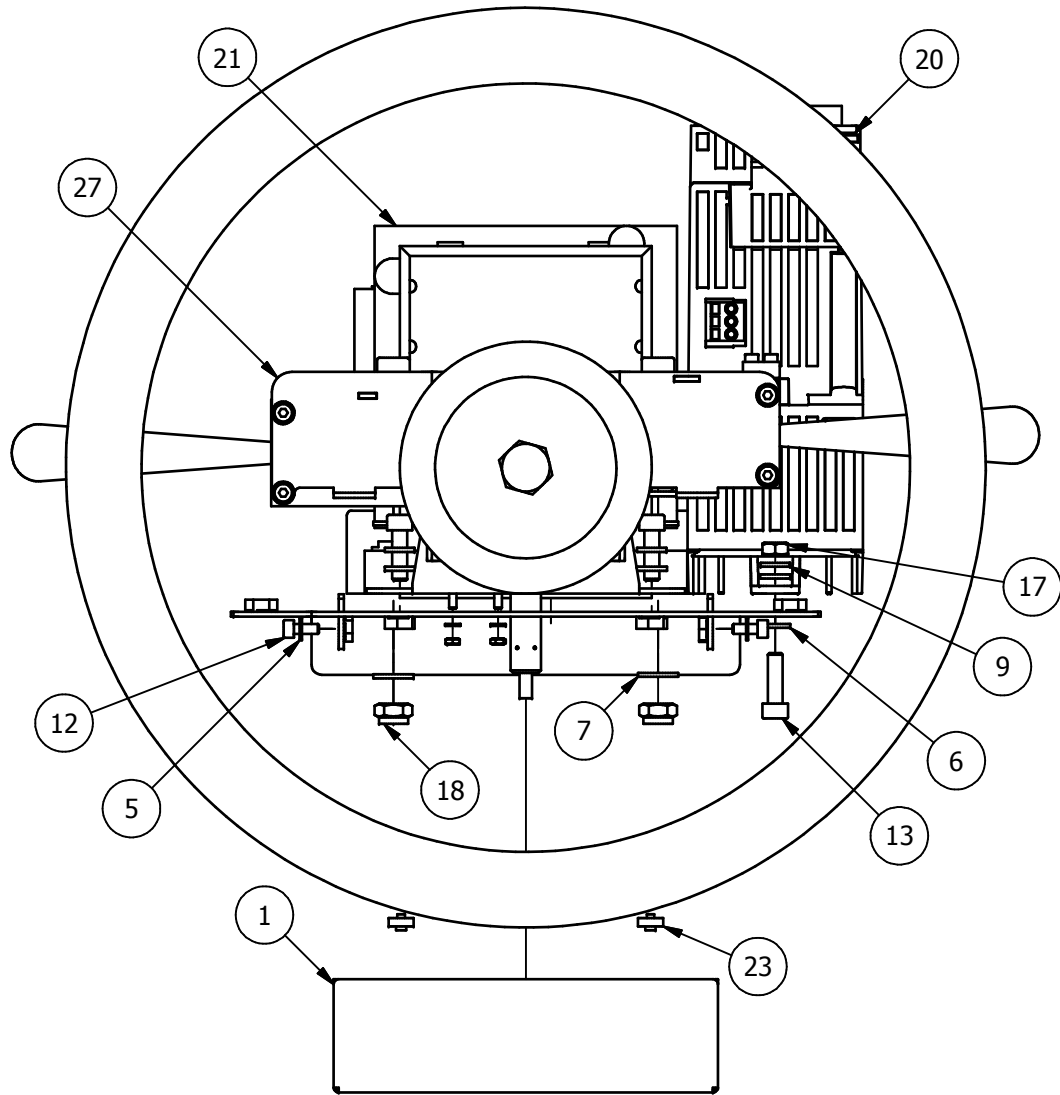
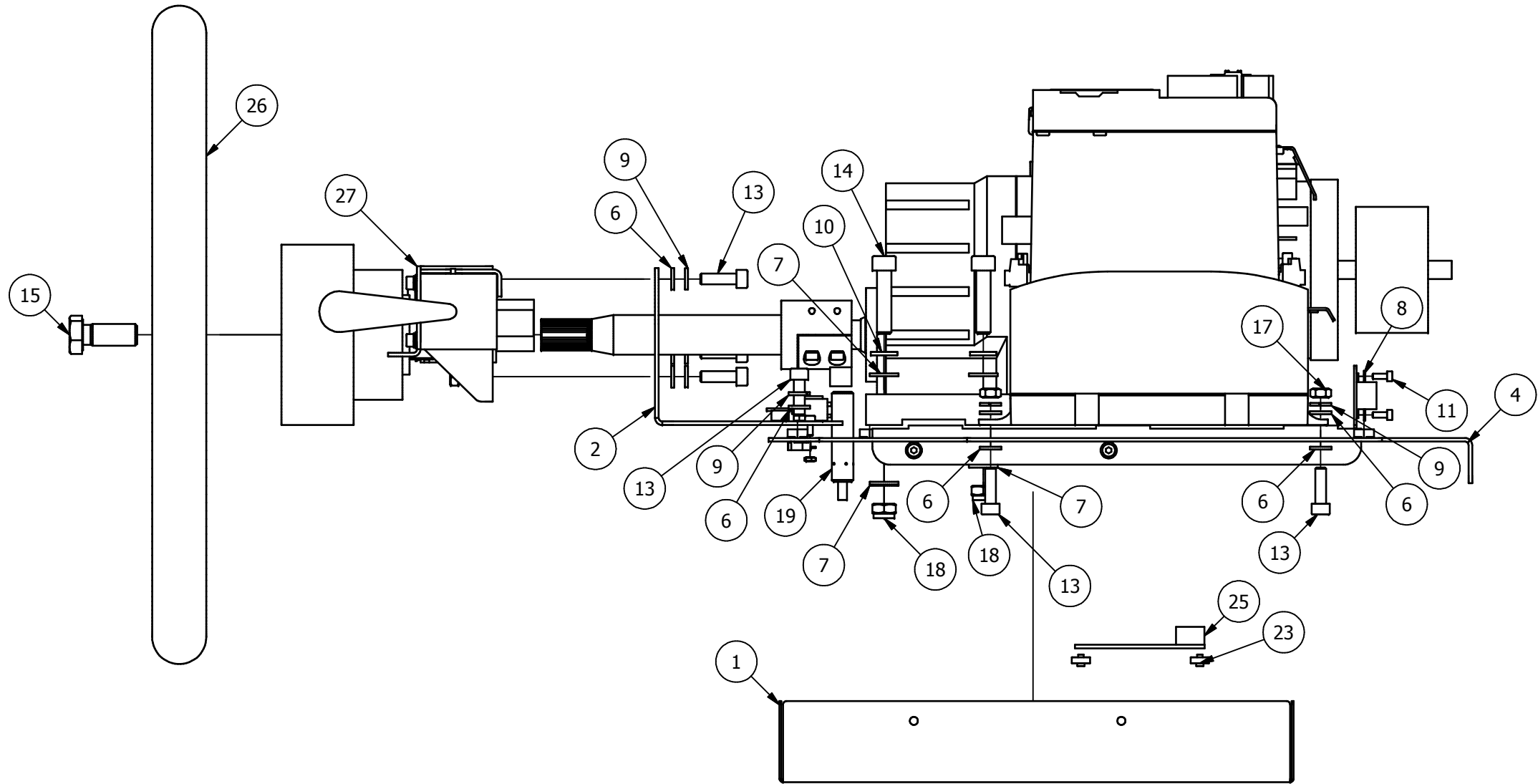
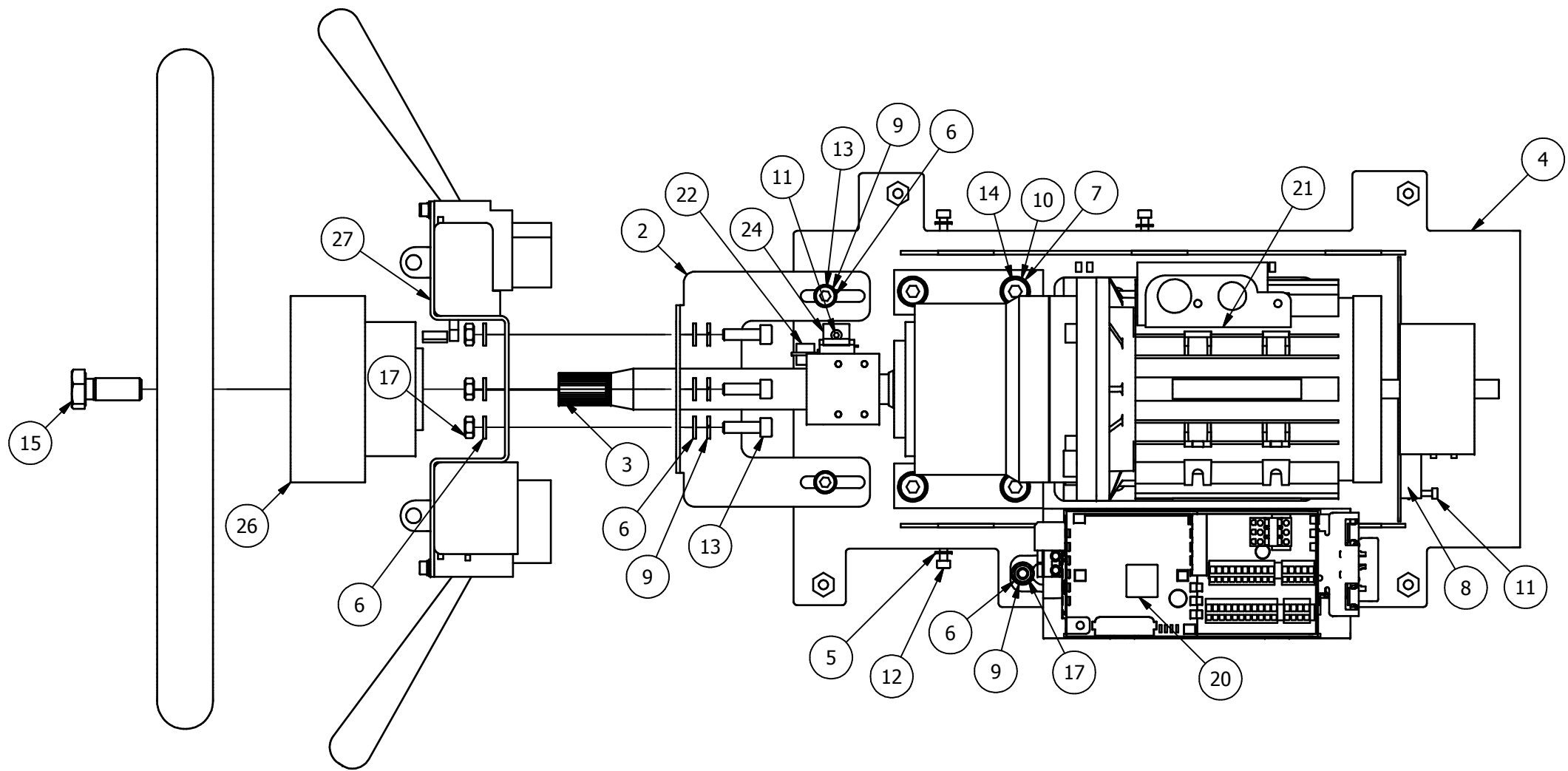


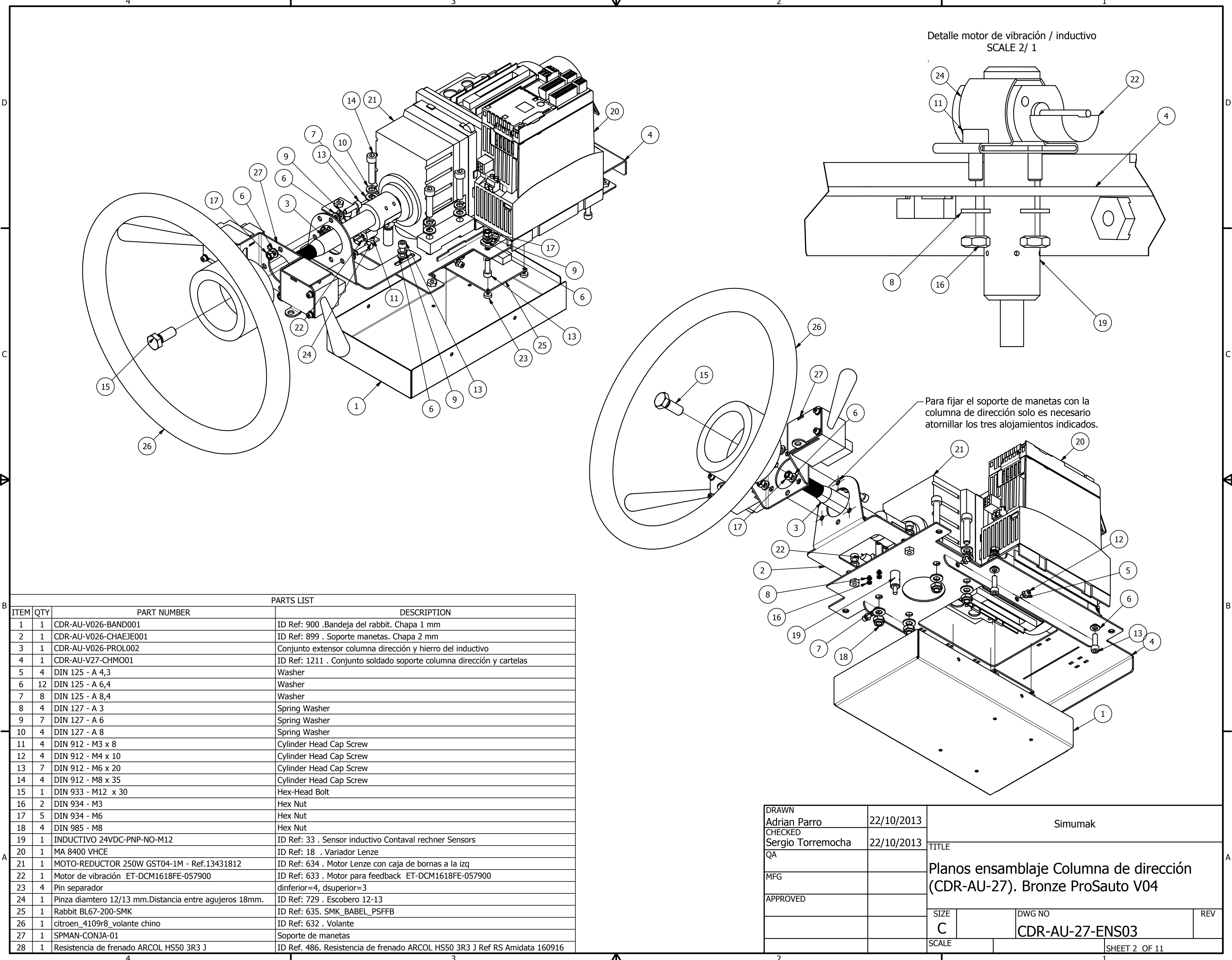
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	CDR-AU-V026-BAND001	ID Ref: 900 .Bandeja del rabbit. Chapa 1 mm
2	1	CDR-AU-V026-CHAEJE001	ID Ref: 899 . Soporte manetas. Chapa 2 mm
3	1	CDR-AU-V026-PROL002	Conjunto extensor columna dirección y hierro del inductivo
4	1	CDR-AU-V27-CHMO01	ID Ref: 1211 . Conjunto soldado soporte columna dirección y cartelas
5	4	DIN 125 - A 4,3	Washer
6	12	DIN 125 - A 6,4	Washer
7	8	DIN 125 - A 8,4	Washer
8	4	DIN 127 - A 3	Spring Washer
9	7	DIN 127 - A 6	Spring Washer
10	4	DIN 127 - A 8	Spring Washer
11	4	DIN 912 - M3 x 8	Cylinder Head Cap Screw
12	4	DIN 912 - M4 x 10	Cylinder Head Cap Screw
13	7	DIN 912 - M6 x 20	Cylinder Head Cap Screw
14	4	DIN 912 - M8 x 35	Cylinder Head Cap Screw
15	1	DIN 933 - M12 x 30	Hex-Head Bolt
16	2	DIN 934 - M3	Hex Nut
17	5	DIN 934 - M6	Hex Nut
18	4	DIN 985 - M8	Hex Nut
19	1	INDUCTIVO 24VDC-PNP-NO-M12	ID Ref: 33 . Sensor inductivo Contaval rechner Sensors
20	1	MA 8400 VHCE	ID Ref: 18 . Variador Lenze
21	1	MOTO-REDUCTOR 250W GST04-1M - Ref.13431812	ID Ref: 634 . Motor Lenze con caja de bornas a la izq
22	1	Motor de vibración ET-DCM1618FE-057900	ID Ref: 633 . Motor para feedback ET-DCM1618FE-057900
23	4	Pin separador	dinferior=4, dsuperior=3
24	1	Pinza diametro 12/13 mm.Distance entre agujeros 18mm.	ID Ref: 729 . Escobero 12-13
25	1	Rabbit BL67-200-SMK	ID Ref: 635. SMK_BABEL_PSFFB
27	1	SPMAN-CONJA-01	Soporte de manetas
26	1	citroen_4109r8_volante chino	ID Ref: 632 . Volante
28	1	Resistencia de frenado ARCOL HS50 3R3 J	ID Ref. 486. Resistencia de frenado ARCOL HS50 3R3 J Ref RS Amidata 160916



ENSAMBLAJE: COLUMNA DE DIRECCIÓN (CDR-AU-27)



DRAWN	22/10/2013	Simumak		
CHECKED	22/10/2013	TITLE		
Sergio Torremocha		Planos ensamblaje Columna de dirección (CDR-AU-27). Bronze ProSauto V04		
QA		SIZE	DWG NO	REV
MFG		C	CDR-AU-27-ENS03	
APPROVED		SCALE	SHEET 1 OF 11	

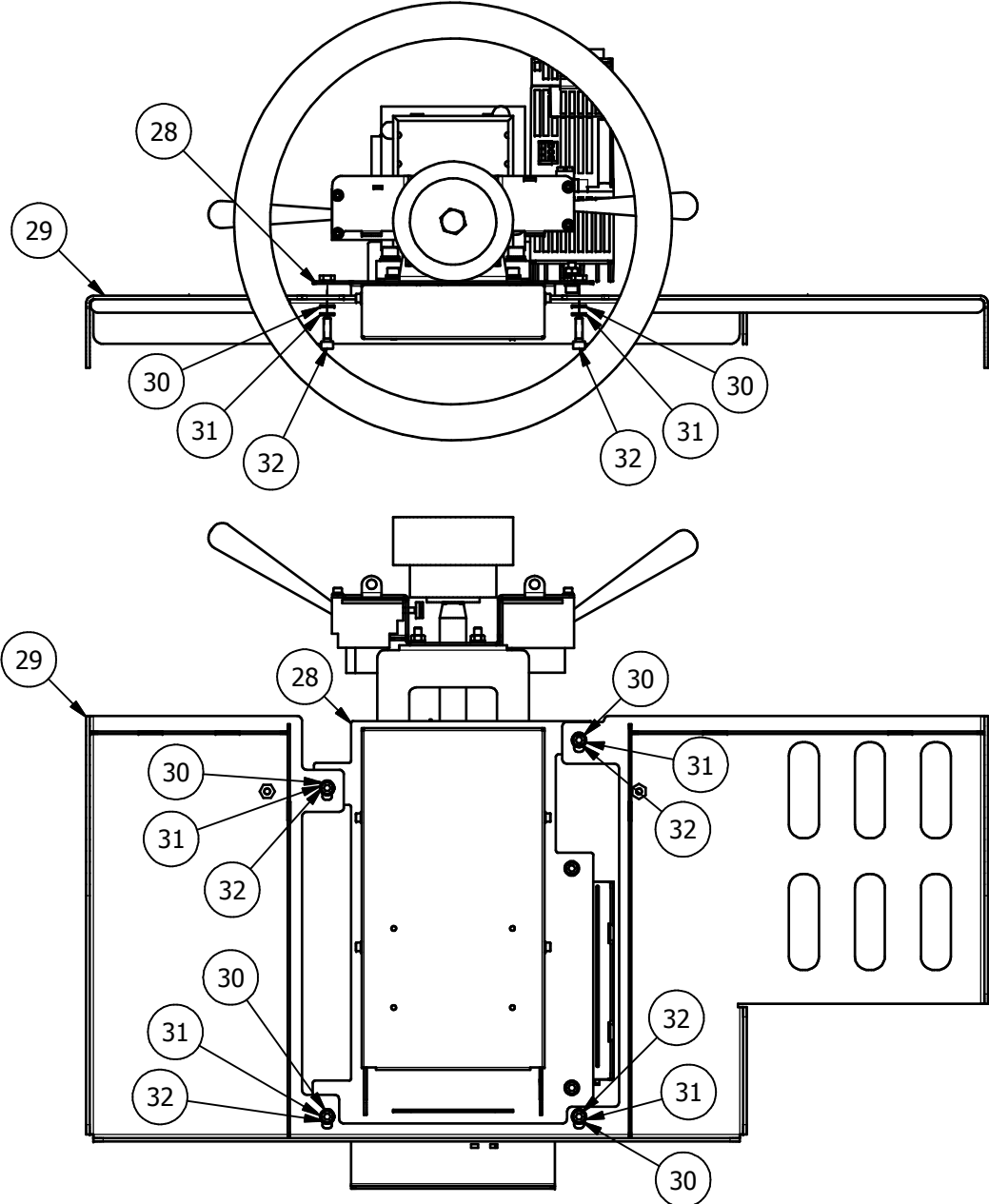


ITEM		QTY	PART NUMBER	DESCRIPTION
1	1		CDR-AU-V026-BAND001	ID Ref: 900 .Bandeja del rabbit. Chapa 1 mm
2	1		CDR-AU-V026-CHAEJE001	ID Ref: 899 . Soporte manetas. Chapa 2 mm
3	1		CDR-AU-V026-PROL002	Conjunto extensor columna dirección y hierro del inductivo
4	1		CDR-AU-V27-CHMO01	ID Ref: 1211 . Conjunto soldado soporte columna dirección y cartelas
5	4		DIN 125 - A 4,3	Washer
6	12		DIN 125 - A 6,4	Washer
7	8		DIN 125 - A 8,4	Washer
8	4		DIN 127 - A 3	Spring Washer
9	7		DIN 127 - A 6	Spring Washer
10	4		DIN 127 - A 8	Spring Washer
11	4		DIN 912 - M3 x 8	Cylinder Head Cap Screw
12	4		DIN 912 - M4 x 10	Cylinder Head Cap Screw
13	7		DIN 912 - M6 x 20	Cylinder Head Cap Screw
14	4		DIN 912 - M8 x 35	Cylinder Head Cap Screw
15	1		DIN 933 - M12 x 30	Hex-Head Bolt
16	2		DIN 934 - M3	Hex Nut
17	5		DIN 934 - M6	Hex Nut
18	4		DIN 985 - M8	Hex Nut
19	1		INDUCTIVO 24VDC-PNP-NO-M12	ID Ref: 33 . Sensor inductivo Contaval rechner Sensors
20	1		MA 8400 VHCE	ID Ref: 18 . Variador Lenze
21	1		MOTO-REDUCTOR 250W GST04-1M - Ref.13431812	ID Ref: 634 . Motor Lenze con caja de bornas a la izq
22	1		Motor de vibración ET-DCM1618FE-057900	ID Ref: 633 . Motor para feedback ET-DCM1618FE-057900
23	4		Pin separador	dinferior=4, dsuperior=3
24	1		Pinza diametro 12/13 mm.Distance entre agujeros 18mm.	ID Ref: 729 . Escobero 12-13
25	1		Rabbit BL67-200-SMK	ID Ref: 635. SMK_BABEL_PSFFB
26	1		citroen_4109r8_volante chino	ID Ref: 632 . Volante
27	1		SPMAN-CONJA-01	Soporte de manetas
28	1		Resistencia de frenado ARCOL HS50 3R3 J	ID Ref. 486. Resistencia de frenado ARCOL HS50 3R3 J Ref RS Amidata 160916

DRAWN	Adrian Parro	22/10/2013	Simumak		
CHECKED	Sergio Torremocha	22/10/2013	TITLE		
QA			Planos ensamble Columna de dirección (CDR-AU-27). Bronze ProSauto V04		
MFG					
APPROVED					
			SIZE	DWG NO	REV
			C	CDR-AU-27-ENS03	
			SCALE	SHEET 2 OF 11	

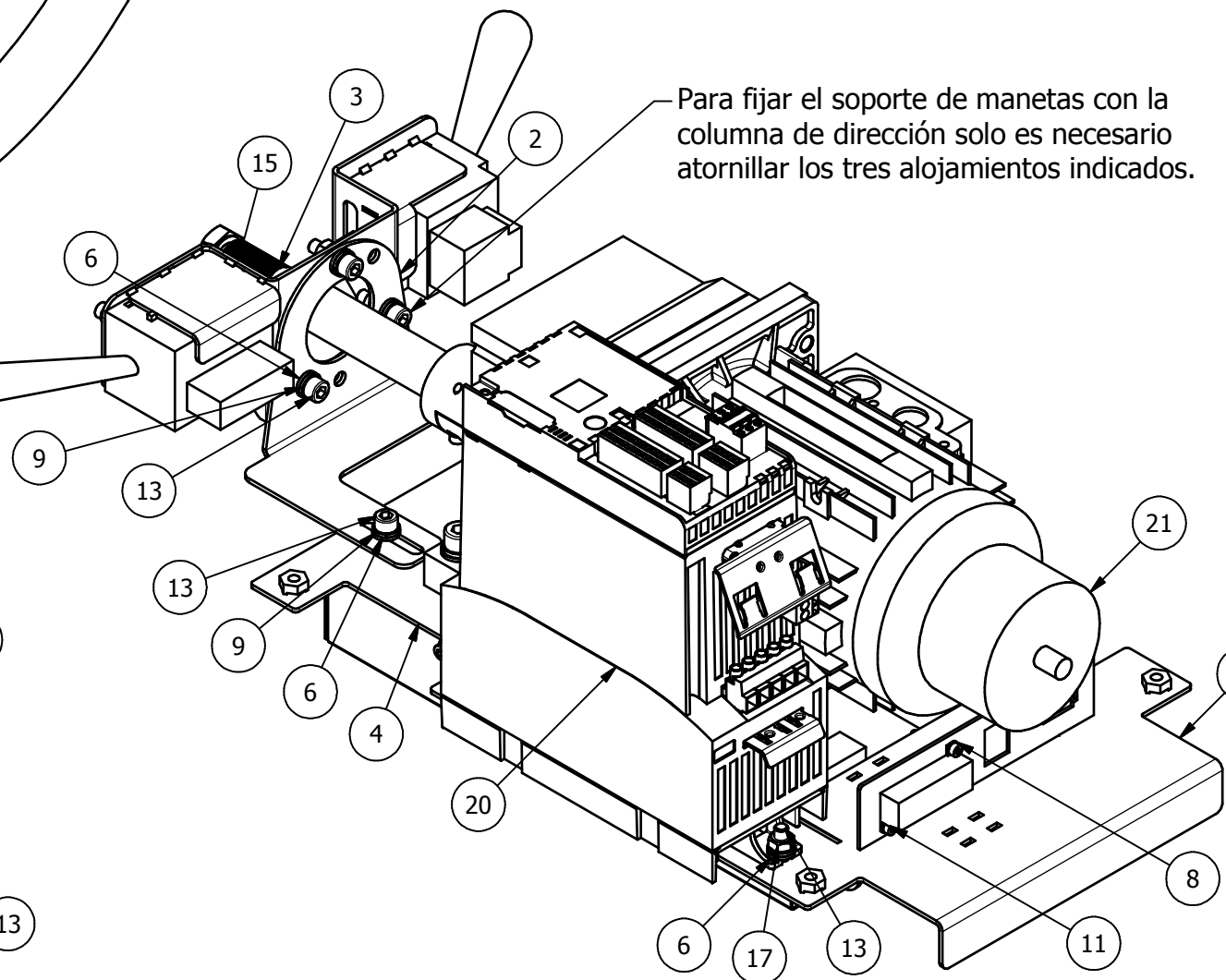
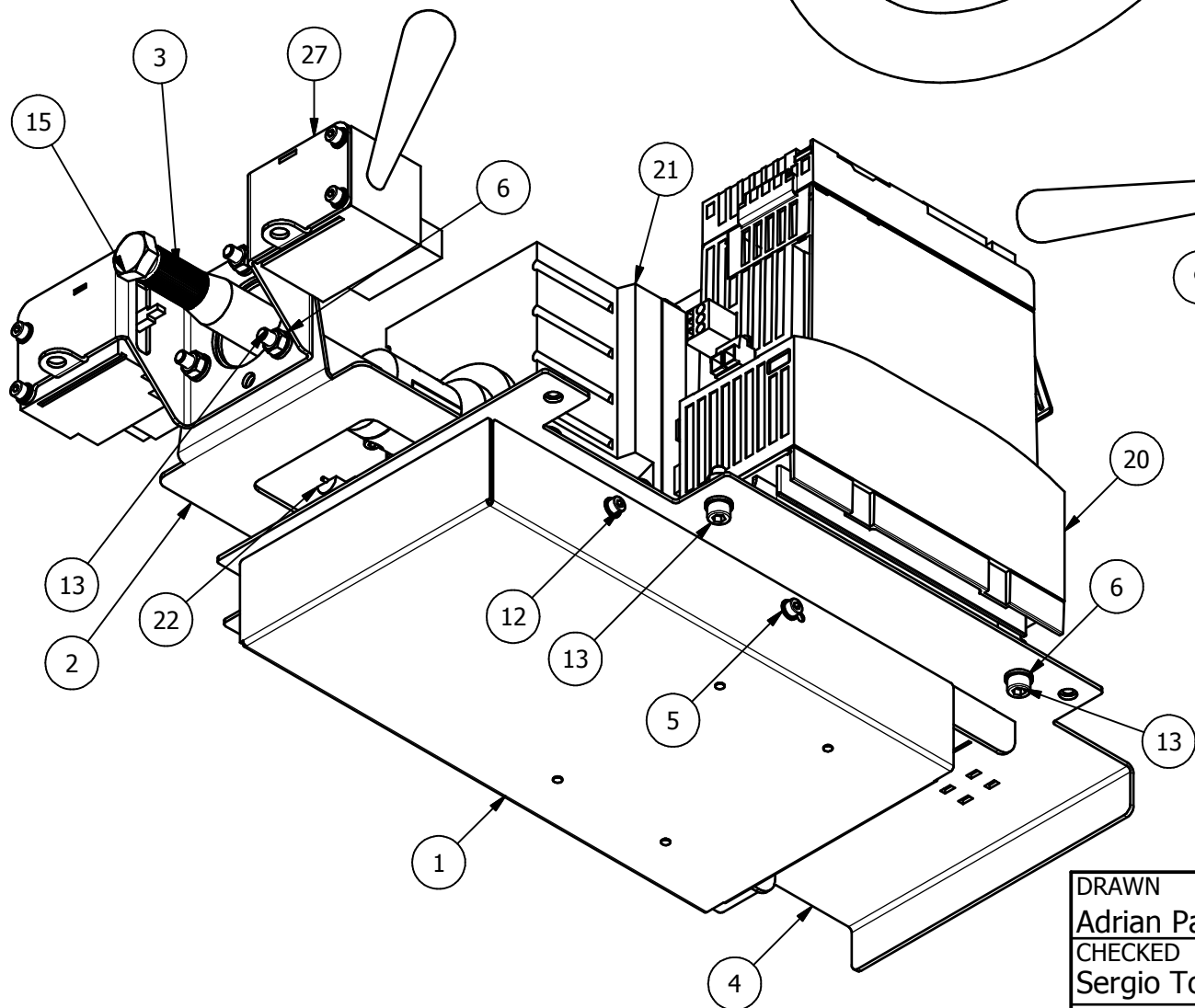
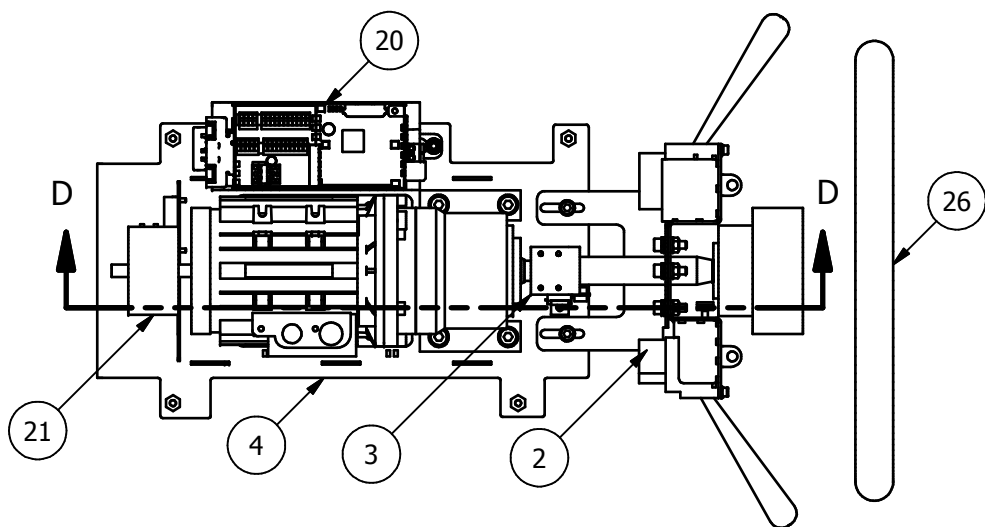
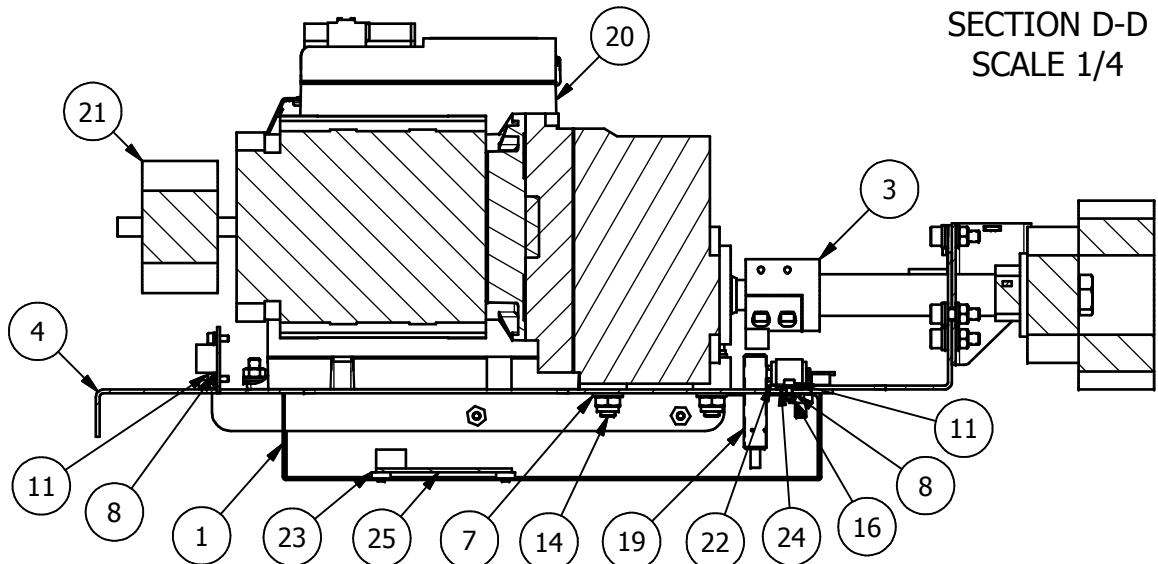
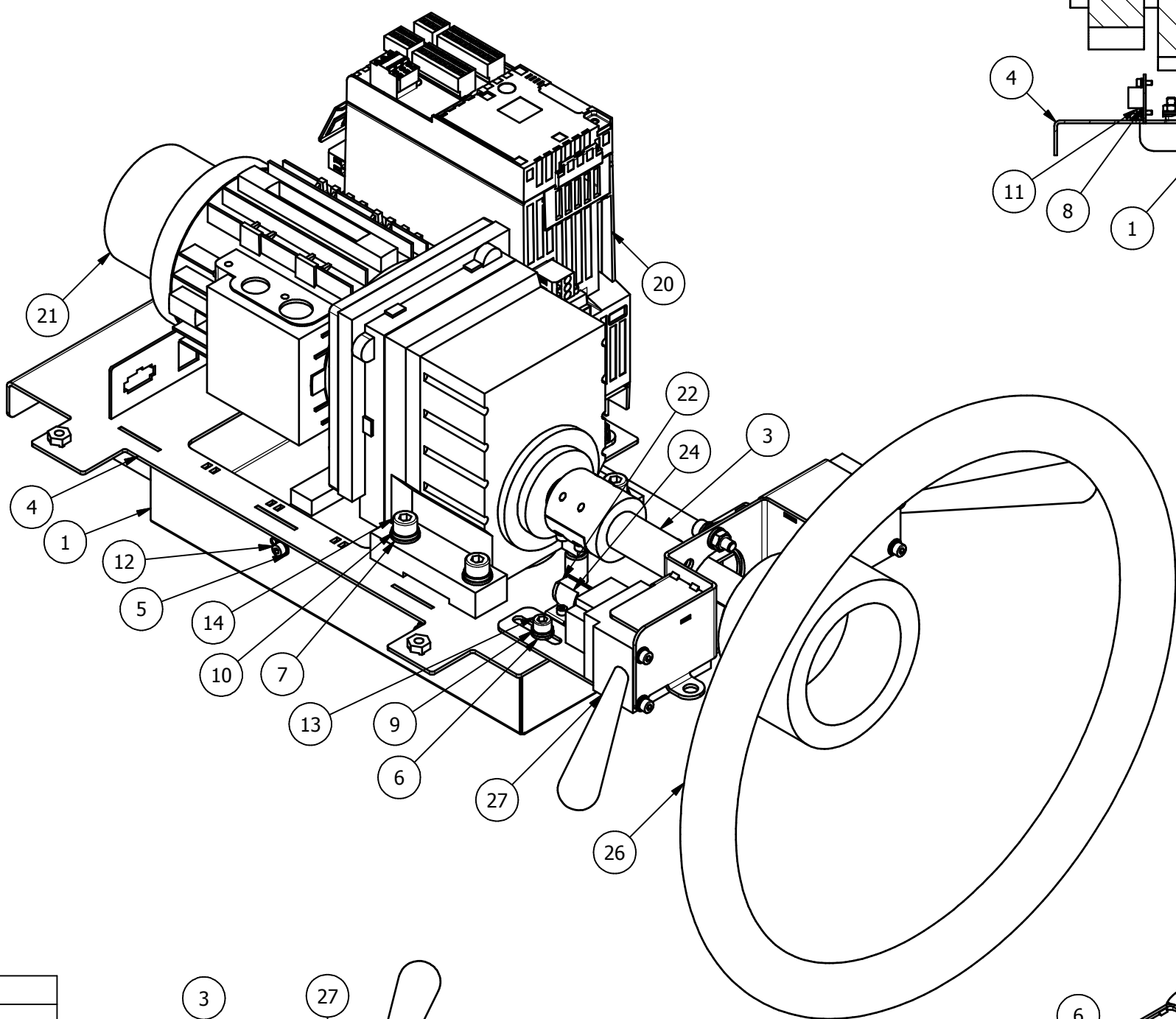
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
28	1	CDR-AU-V27	Columna de dirección
29	1	CDR-AU-V27-SOPCDR01	ID Ref: 1207 . Conjunto soldado soporte columna de dirección.
30	4	DIN 125 - A 6,4	Washer
31	4	DIN 127 - A 6	Spring Washer
32	4	DIN 912 - M6 x 20	Cylinder Head Cap Screw

Ensamblaje de la columna de dirección en la chapa enfibrada



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	CDR-AU-V026-BAND001	ID Ref: 900 .Bandeja del rabbit. Chapa 1 mm
2	1	CDR-AU-V026-CHAEJE001	ID Ref: 899 . Soporte manetas. Chapa 2 mm
3	1	CDR-AU-V026-PROL002	Conjunto extensor columna dirección y hierro del inductivo
4	1	CDR-AU-V27-CHMO01	ID Ref: 1211 . Conjunto soldado soporte columna dirección y cartelas
5	4	DIN 125 - A 4,3	Washer
6	12	DIN 125 - A 6,4	Washer
7	8	DIN 125 - A 8,4	Washer
8	4	DIN 127 - A 3	Spring Washer
9	7	DIN 127 - A 6	Spring Washer
10	4	DIN 127 - A 8	Spring Washer
11	4	DIN 912 - M3 x 8	Cylinder Head Cap Screw
12	4	DIN 912 - M4 x 10	Cylinder Head Cap Screw
13	7	DIN 912 - M6 x 20	Cylinder Head Cap Screw
14	4	DIN 912 - M8 x 35	Cylinder Head Cap Screw
15	1	DIN 933 - M12 x 30	Hex-Head Bolt
16	2	DIN 934 - M3	Hex Nut
17	5	DIN 934 - M6	Hex Nut
18	4	DIN 985 - M8	Hex Nut
19	1	INDUCTIVO 24VDC-PNP-NO-M12	ID Ref: 33 . Sensor inductivo Contaval rechner Sensors
20	1	MA 8400 VHCE	ID Ref: 18 . Variador Lenze
21	1	MOTO-REDUCTOR 250W GST04-1M - Ref.13431812	ID Ref: 634 . Motor Lenze con caja de bornas a la izq
22	1	Motor de vibración ET-DCM1618FE-057900	ID Ref: 633 . Motor para feedback ET-DCM1618FE-057900
23	4	Pin separador	dinferior=4, dsuperior=3
24	1	Pinza diametro 12/13 mm.Distancecia entre agujeros 18mm.	ID Ref: 729 . Escobero 12-13
25	1	Rabbit BL67-200-SMK	ID Ref: 635. SMK_BABEL_PSFFB
27	1	SPMAN-CONJA-01	Soporte de manetas
26	1	citroen_4109r8_volante chino	ID Ref: 632 . Volante
28	1	Resistencia de frenado ARCOL HS50 3R3 J	ID Ref. 486. Resistencia de frenado ARCOL HS50 3R3 J Ref RS Amidata 160916

IDENTIFICACIÓN DE ITEMS



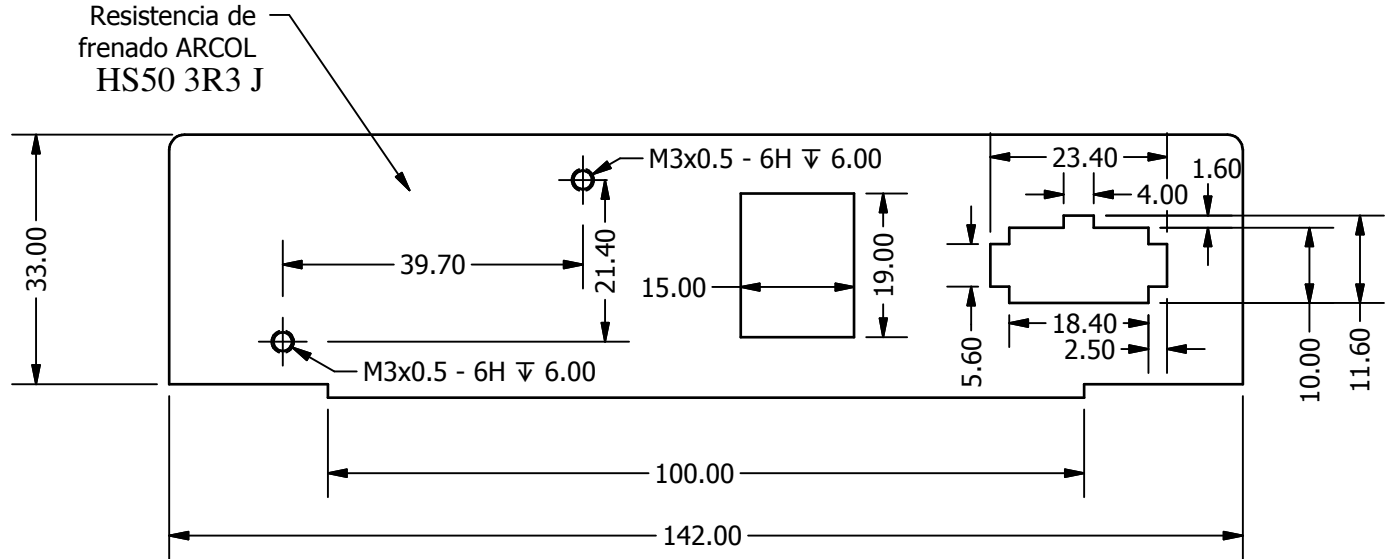
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CHECKED Sergio Torremocha	22/10/2013	TITLE		
QA		Planos ensamble Columna de dirección (CDR-AU-27). Bronze ProSauto V04		
MFG				
APPROVED				
		SIZE C	DWG NO CDR-AU-27-ENS03	REV
		SCALE	SHEET 3 OF 11	

PANEL DE CONEXIONES

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
1	CDR-AU-V025-SPETH001	Soporte conectores. Chapa 1.5 mm

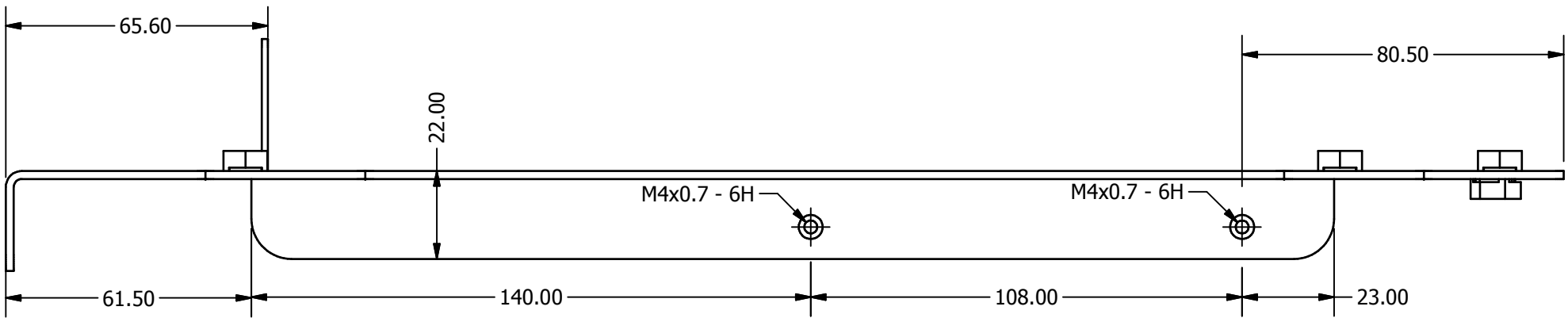
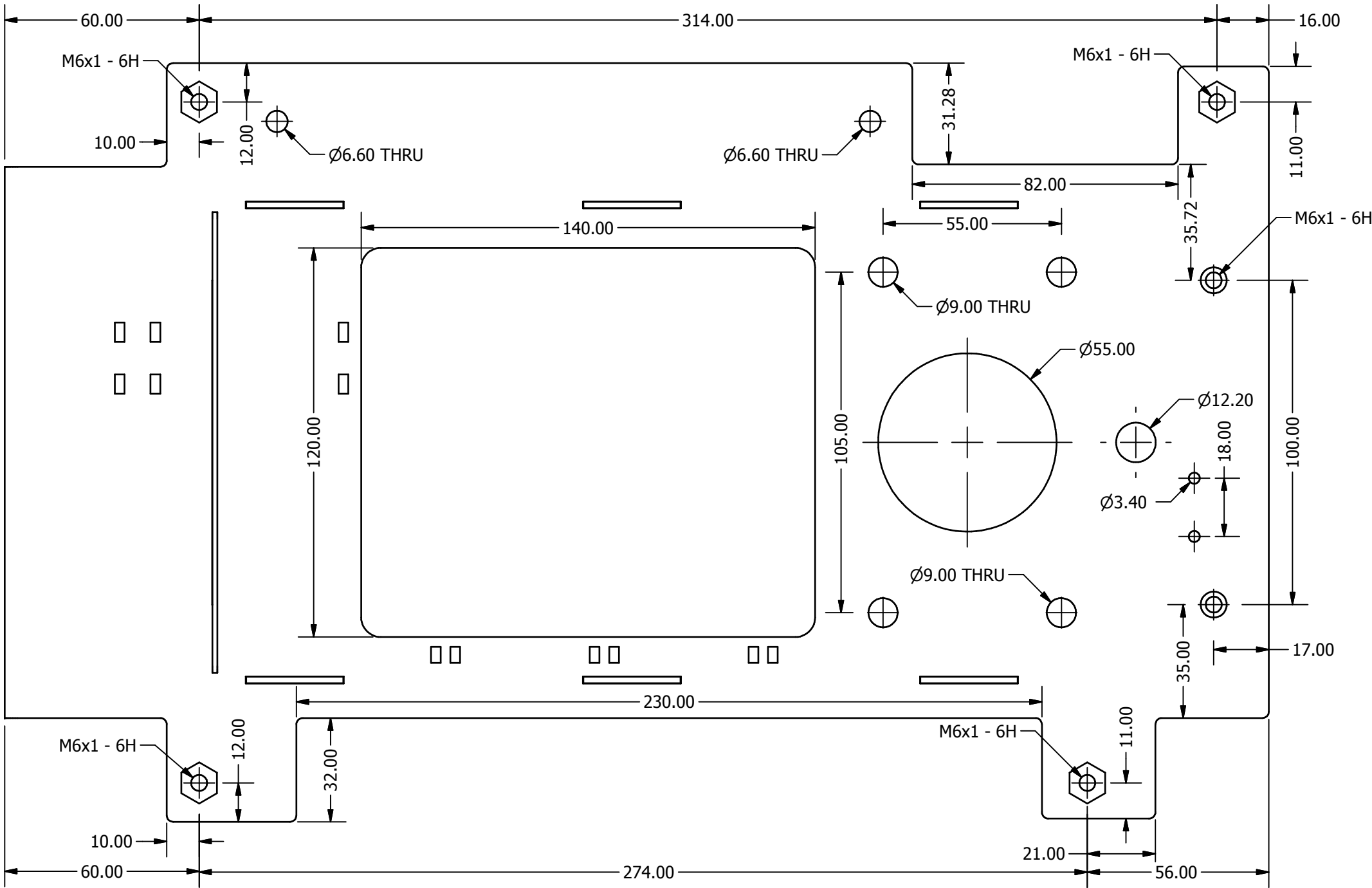


CONECTORES



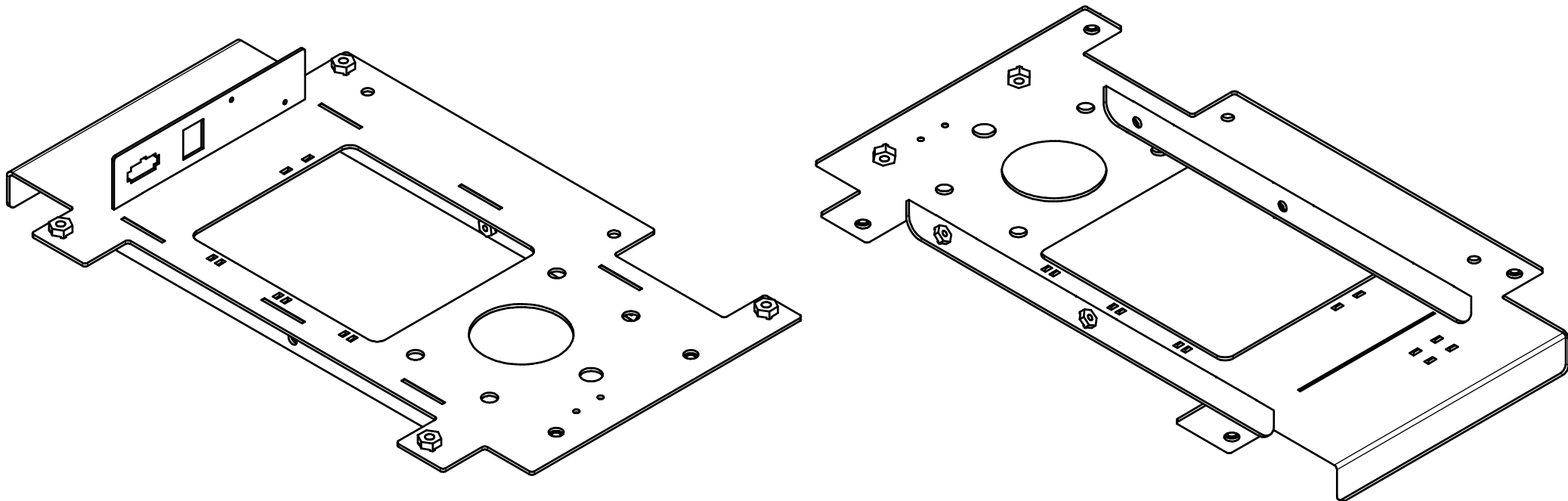
CDR-AU-V025-SPETH001
SCALE 1 : 1

CONJUNTO SOLDADO
CDR-AU-V27-CHMO01
1 unidad



CDR-AU-V27-CHMO01
SCALE 2:3

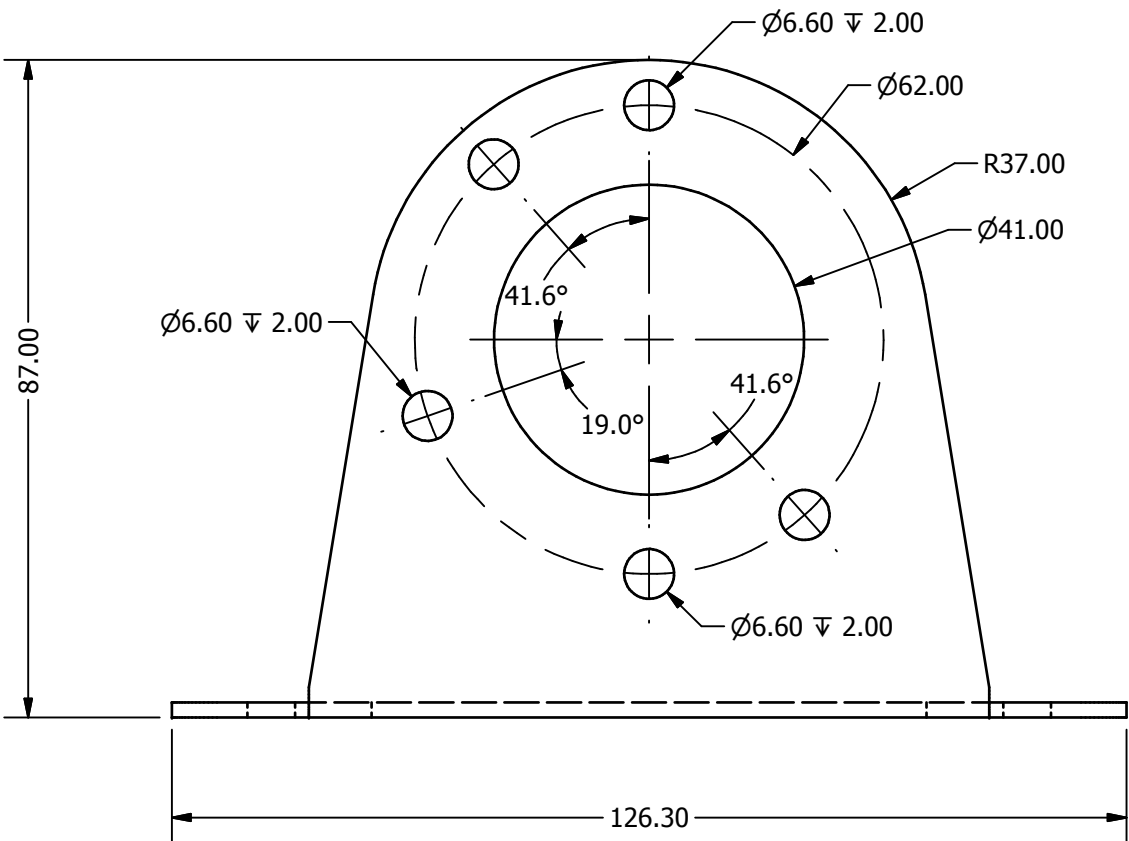
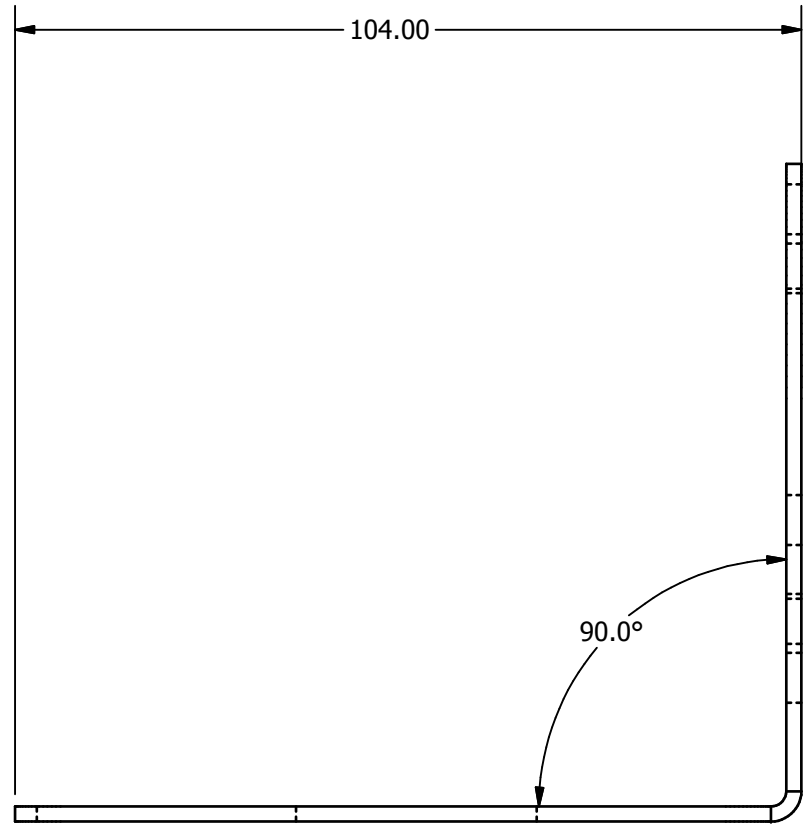
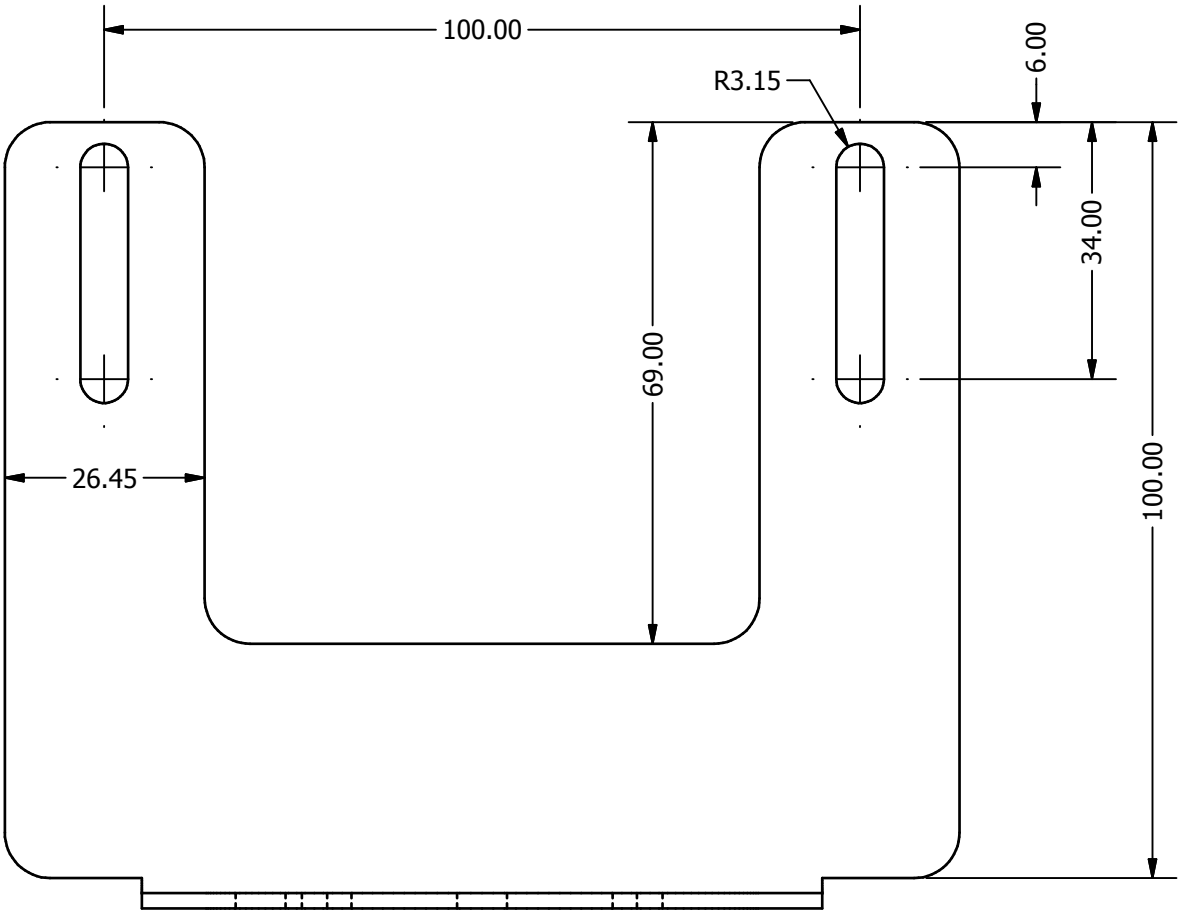
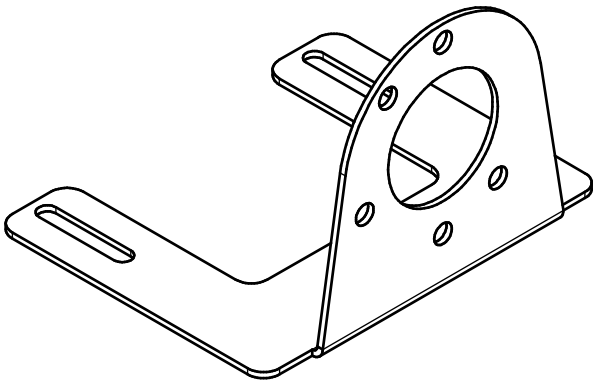
Pintar conjunto soldado de negro satinado liso



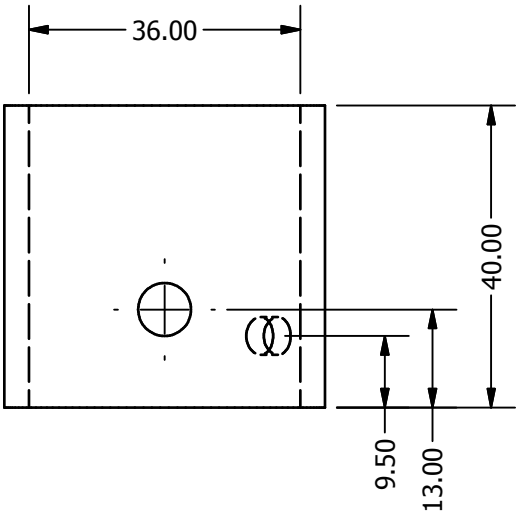
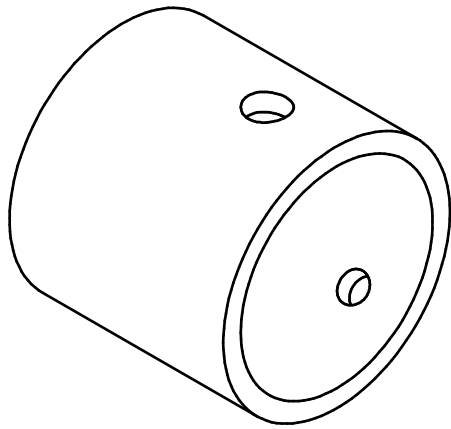
DRAWN	22/10/2013	Simumak		
CHECKED	22/10/2013	TITLE		
Sergio Torremocha		Planos ensamblaje Columna de dirección (CDR-AU-27). Bronze ProSauto V04		
QA		SIZE	DWG NO	REV
MFG		C	CDR-AU-27-ENS03	
APPROVED		SCALE	SHEET 4 OF 11	

Soporte de manetas y clausor

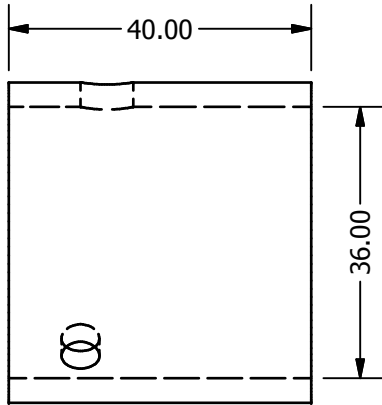
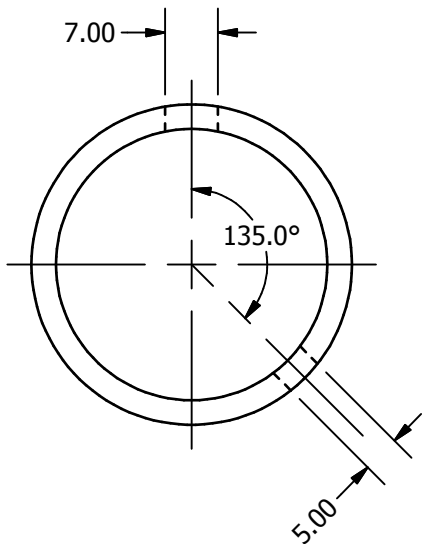
CDR-AU-V026-CHAEJE001
SCALE 1 : 1



PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
1	CDR-AU-V026-CHAEJE001	ID Ref: 899 . Soporte manetas. Chapa 2 mm



Soporte del clausor.
Elemento ENFIBRADO
en el embellecedor de
las manetas.



CDR-AU-V025-SPCLAU001
SCALE 1 : 1

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
1	CDR-AU-V025-SPCLAU001	Soporte del clausor. Tubo de Di=36

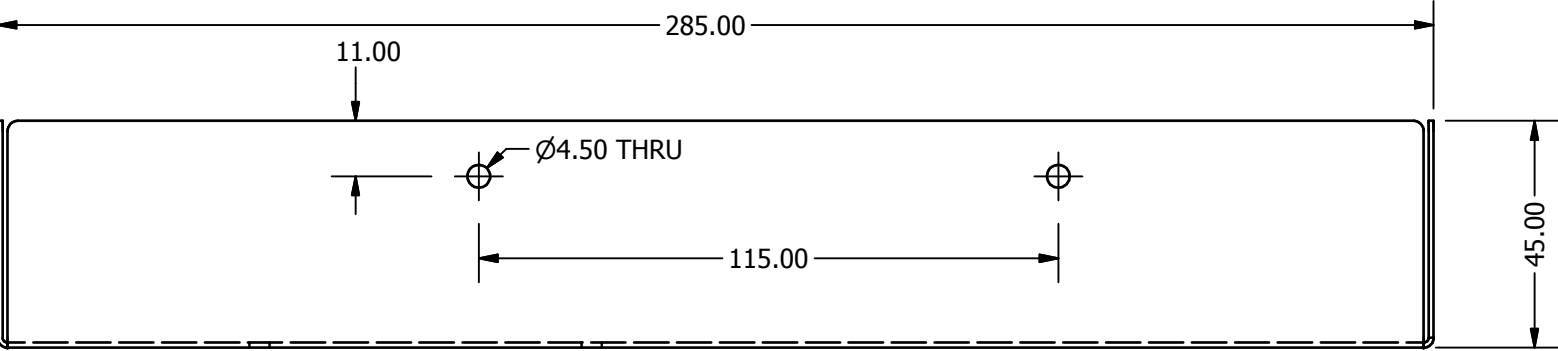
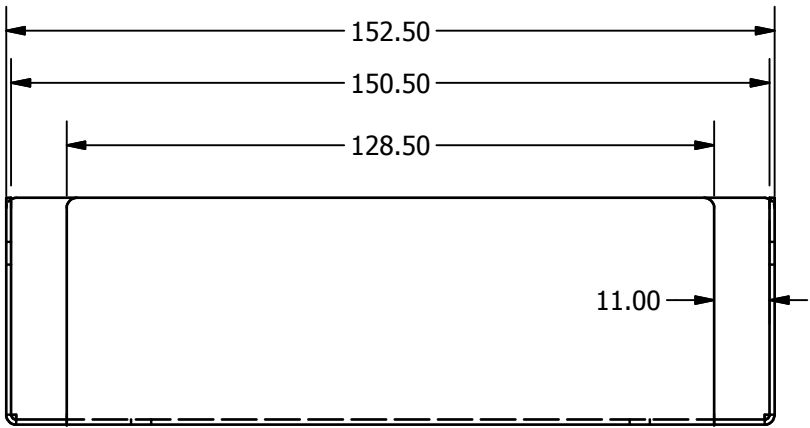
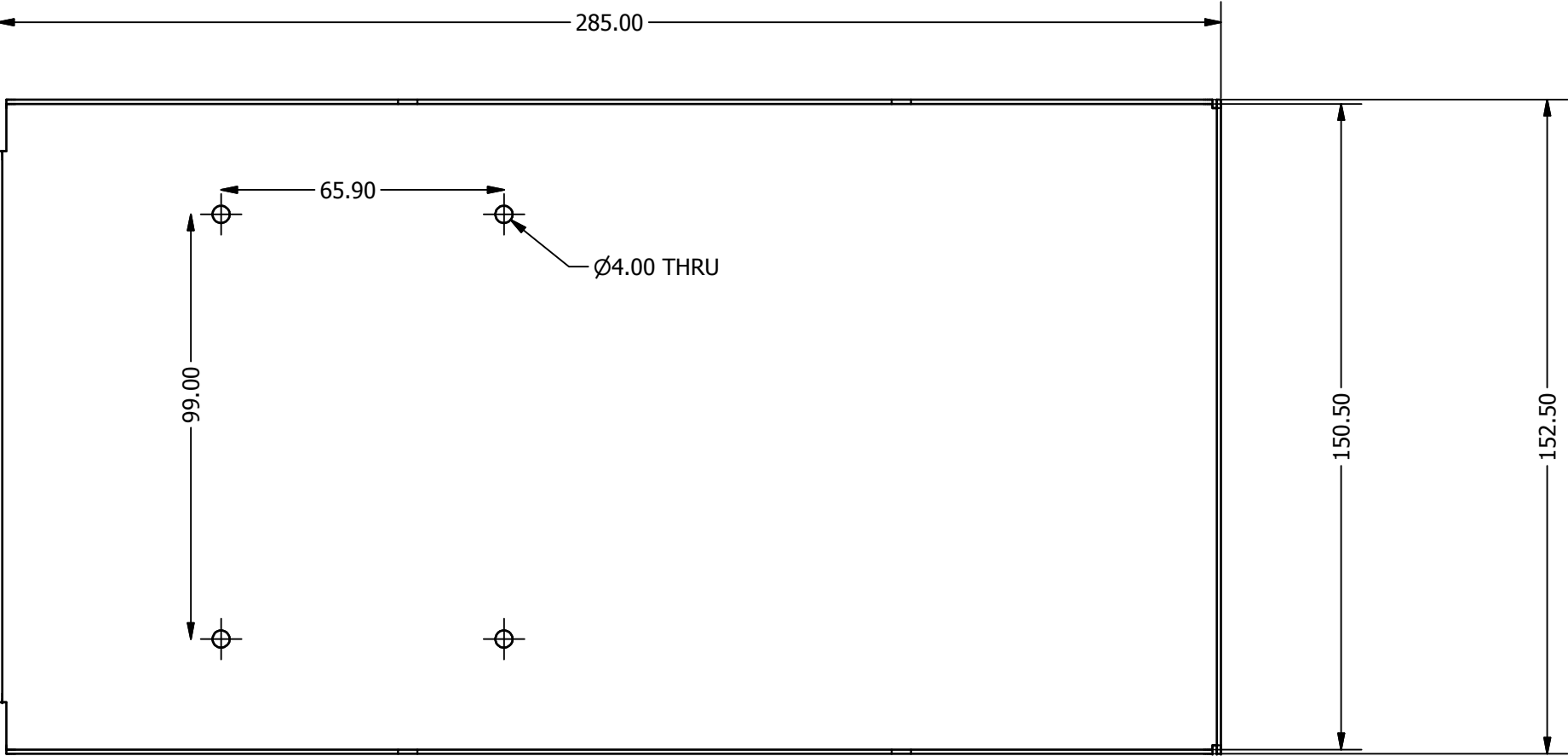
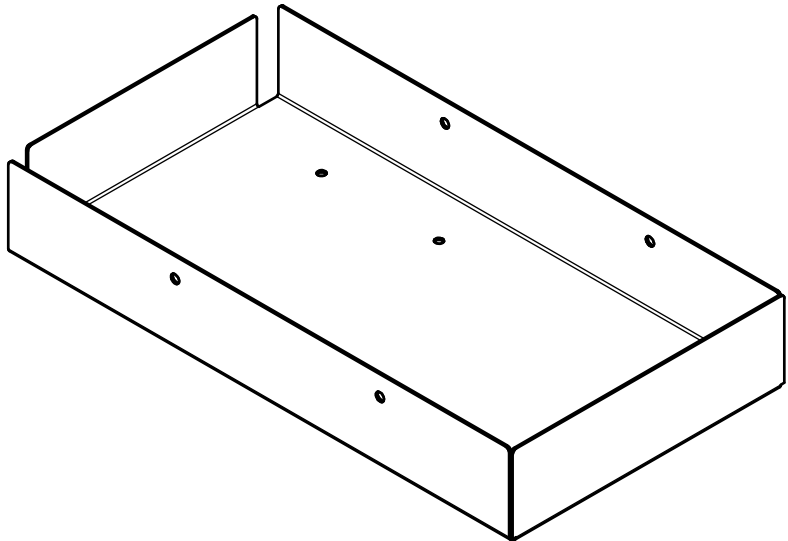
Acabado cincado amarillo trivalente

DRAWN Adrian Parro	22/10/2013	Simumak		
CHECKED Sergio Torremocha	22/10/2013	TITLE		
QA		Planos ensamblaje Columna de dirección (CDR-AU-27). Bronze ProSauto V04		
MFG				
APPROVED		SIZE C	DWG NO CDR-AU-27-ENS03	REV
		SCALE	SHEET 5 OF 11	

BANDEJA DEL RABBIT

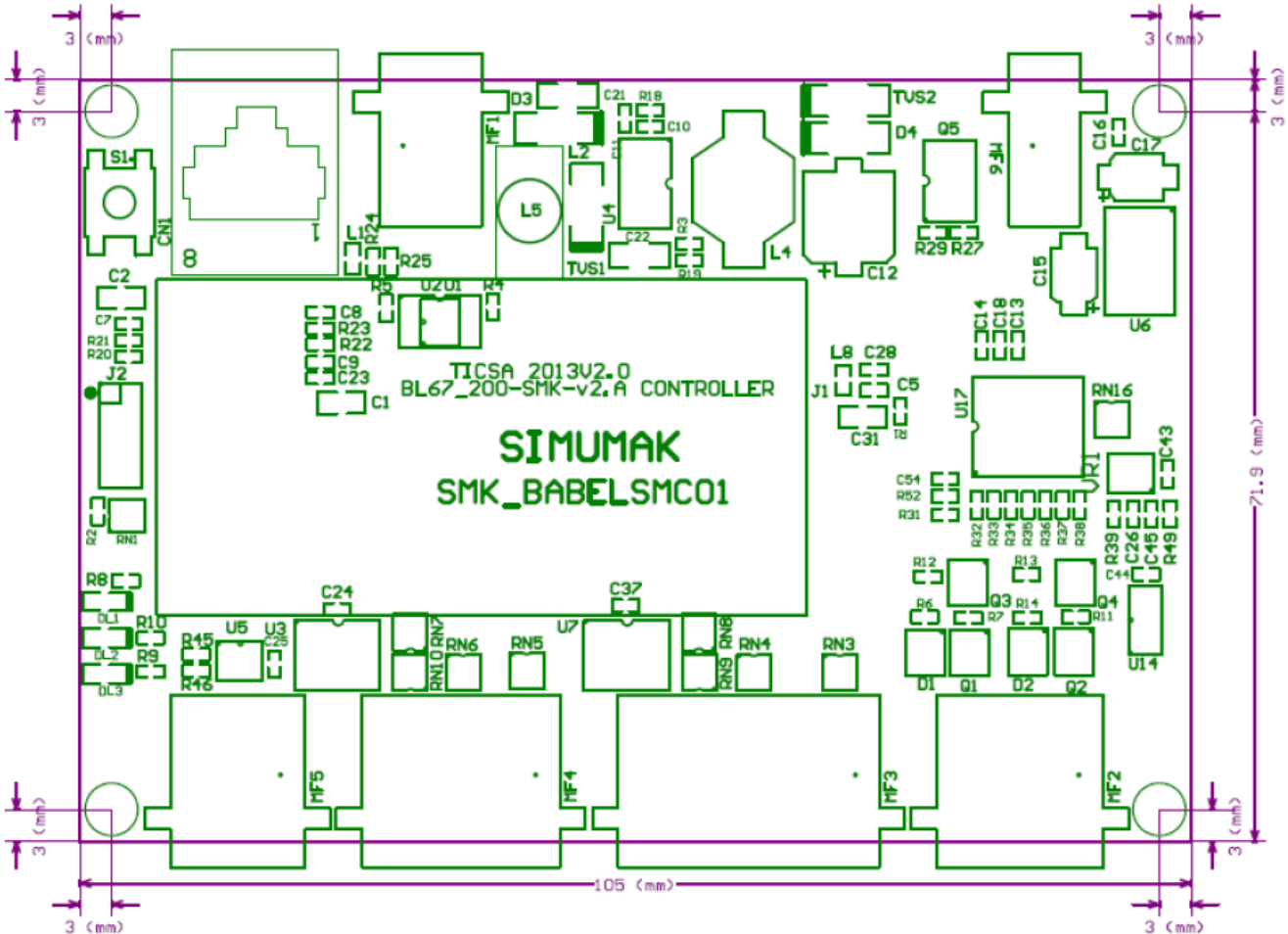
CDR-AU-V026-BAND001
SCALE 2 / 3

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
1	CDR-AU-V026-BAND001	ID Ref: 900 .Bandeja del rabbit. Chapa 1 mm



BL67-200-SMK

Rabbit
BL67-200-SMK



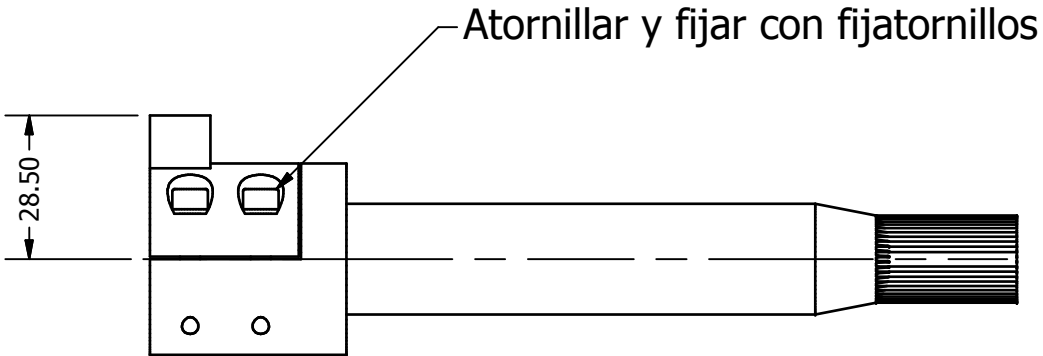
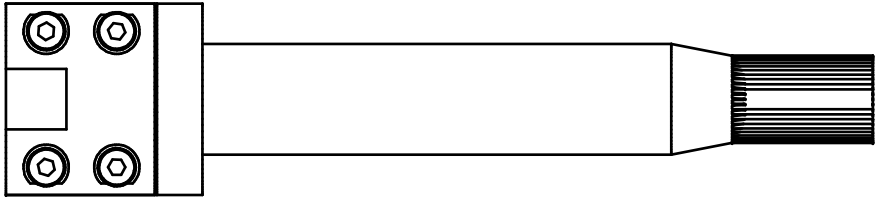
Pintar de negro satinado liso

DRAWN	22/10/2013	Simumak		
CHECKED	22/10/2013	TITLE		
Sergio Torremocha		Planos ensamblaje Columna de dirección (CDR-AU-27). Bronze ProSauto V04		
QA				
MFG				
APPROVED				
		SIZE	DWG NO	REV
		C	CDR-AU-27-ENS03	
		SCALE	SHEET 6 OF 11	

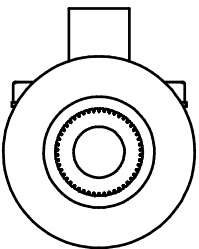
Conjunto extensor columna dirección y hierro del inductivo

CDR-AU-V026-PROL002

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	CDR-AU-V0026-PROLA001	ID Ref: 901 . Prolongación eje motor
2	1	CDR-AU-V025-PROLB001	ID Ref: 1217 . Pieza de cierre
4	4	DIN 127 - A 4	Spring Washer
5	4	DIN 912 - M4 x 20	Cylinder Head Cap Screw

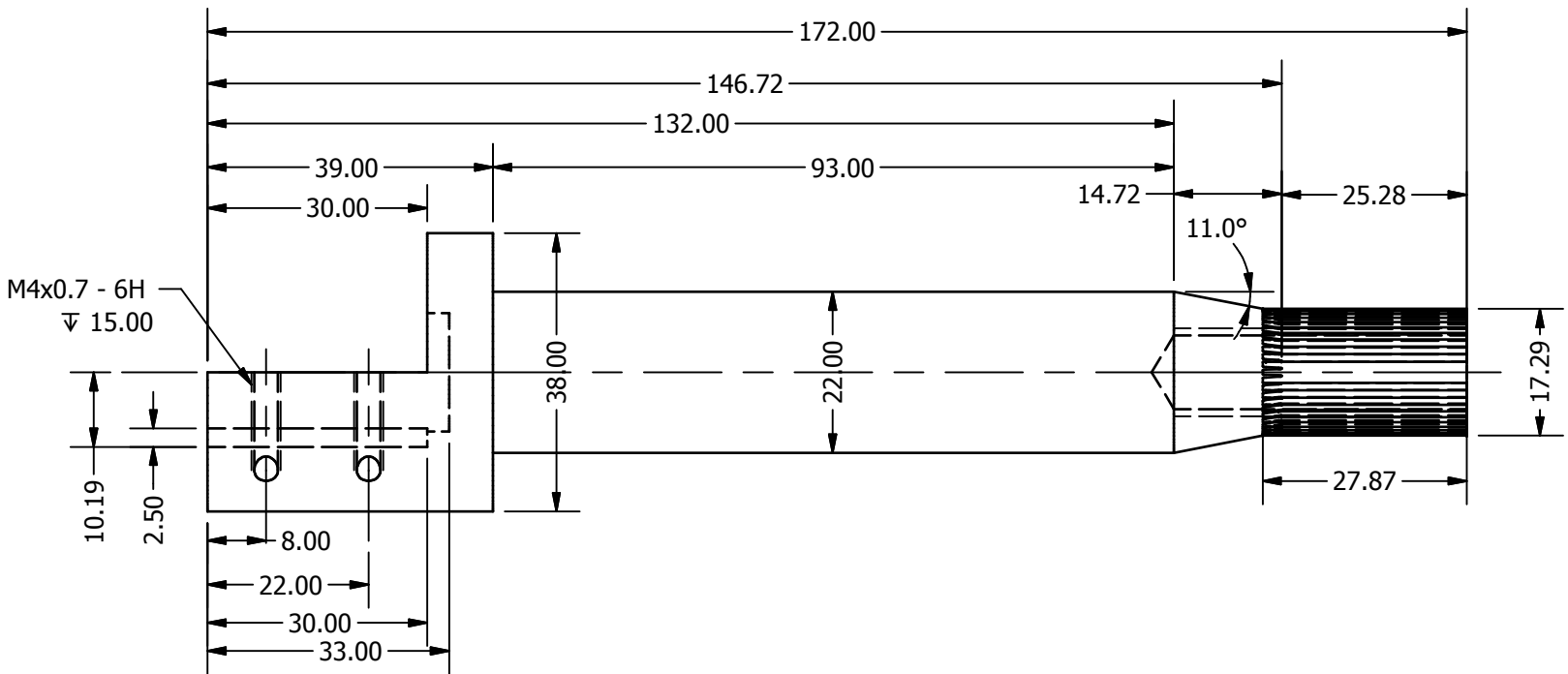
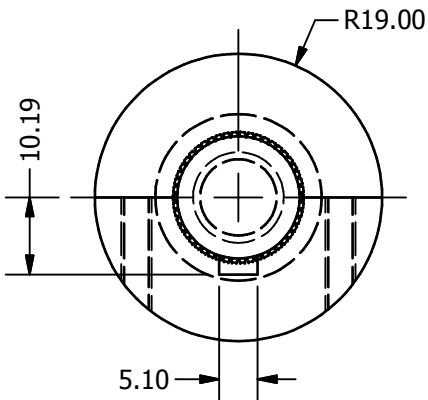
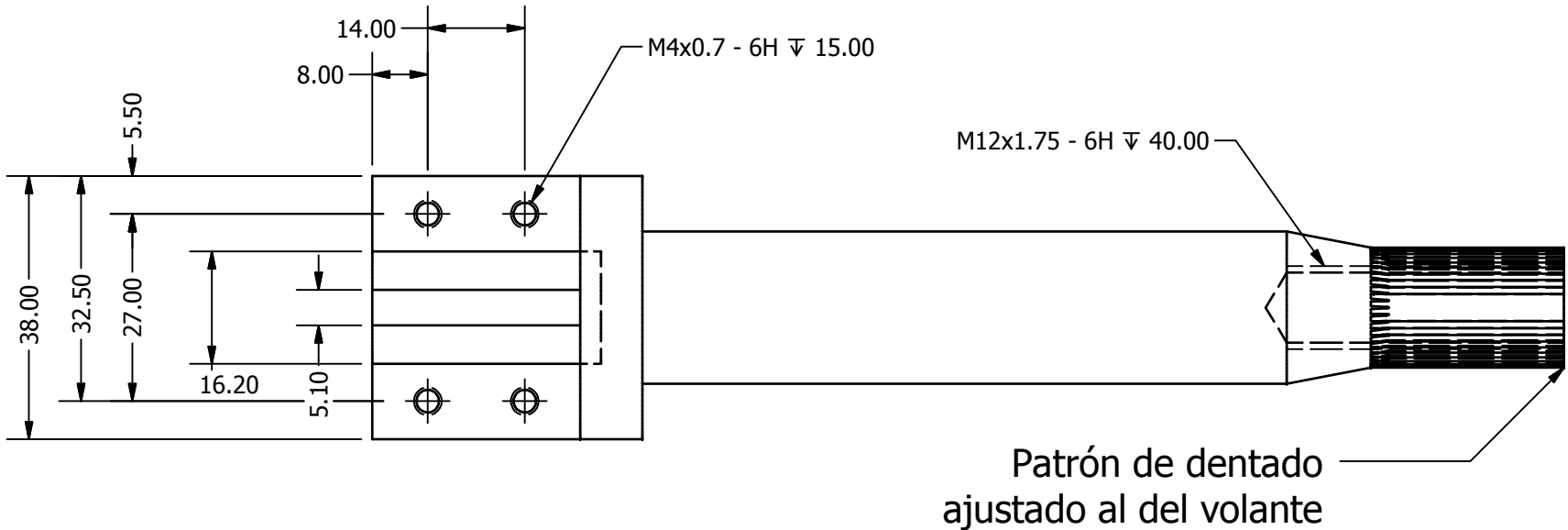


CDR-AU-V026-PROL002
SCALE 2/3

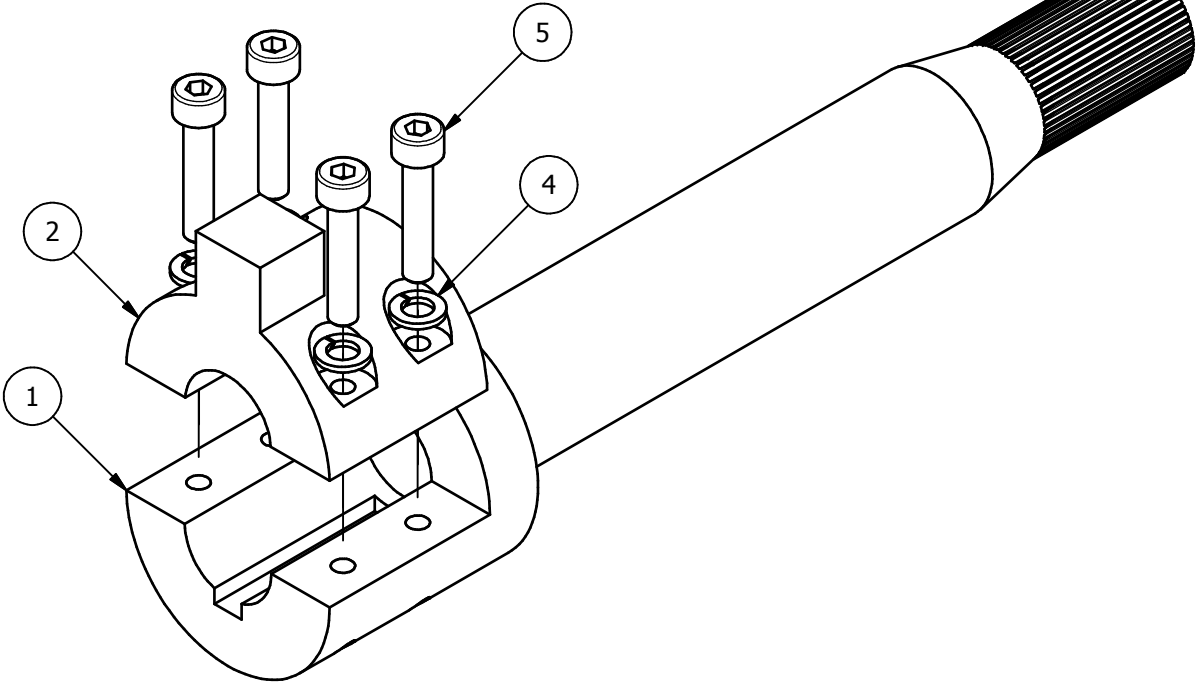
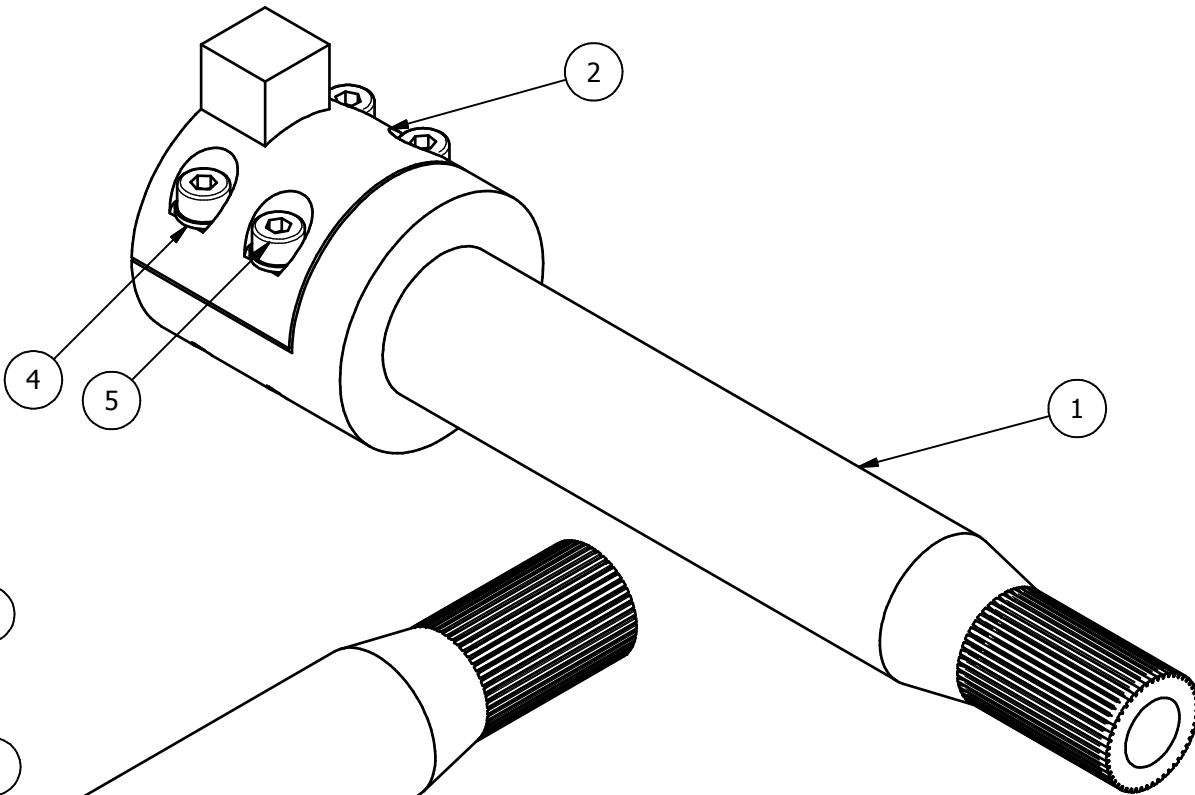


Prolongación eje del motor

CDR-AU-V0026-PROLA001
SCALE 1 : 1

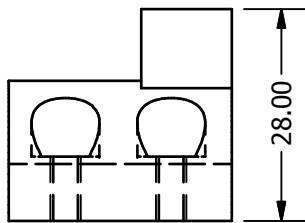
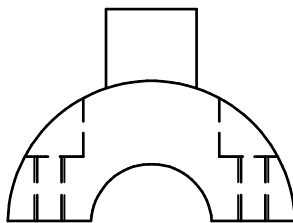
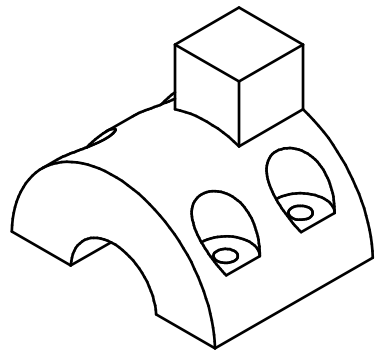
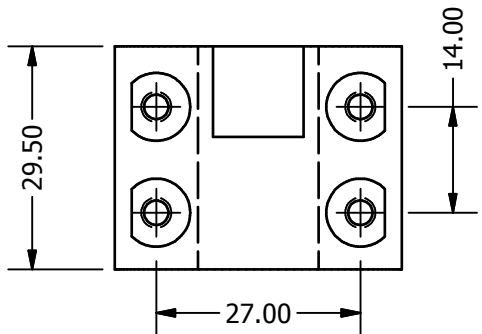


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	CDR-AU-V0026-PROLA001	ID Ref: 901 . Prolongación eje motor



Pieza de cierre

CDR-AU-V0025-PROLB001
SCALE 1 : 1

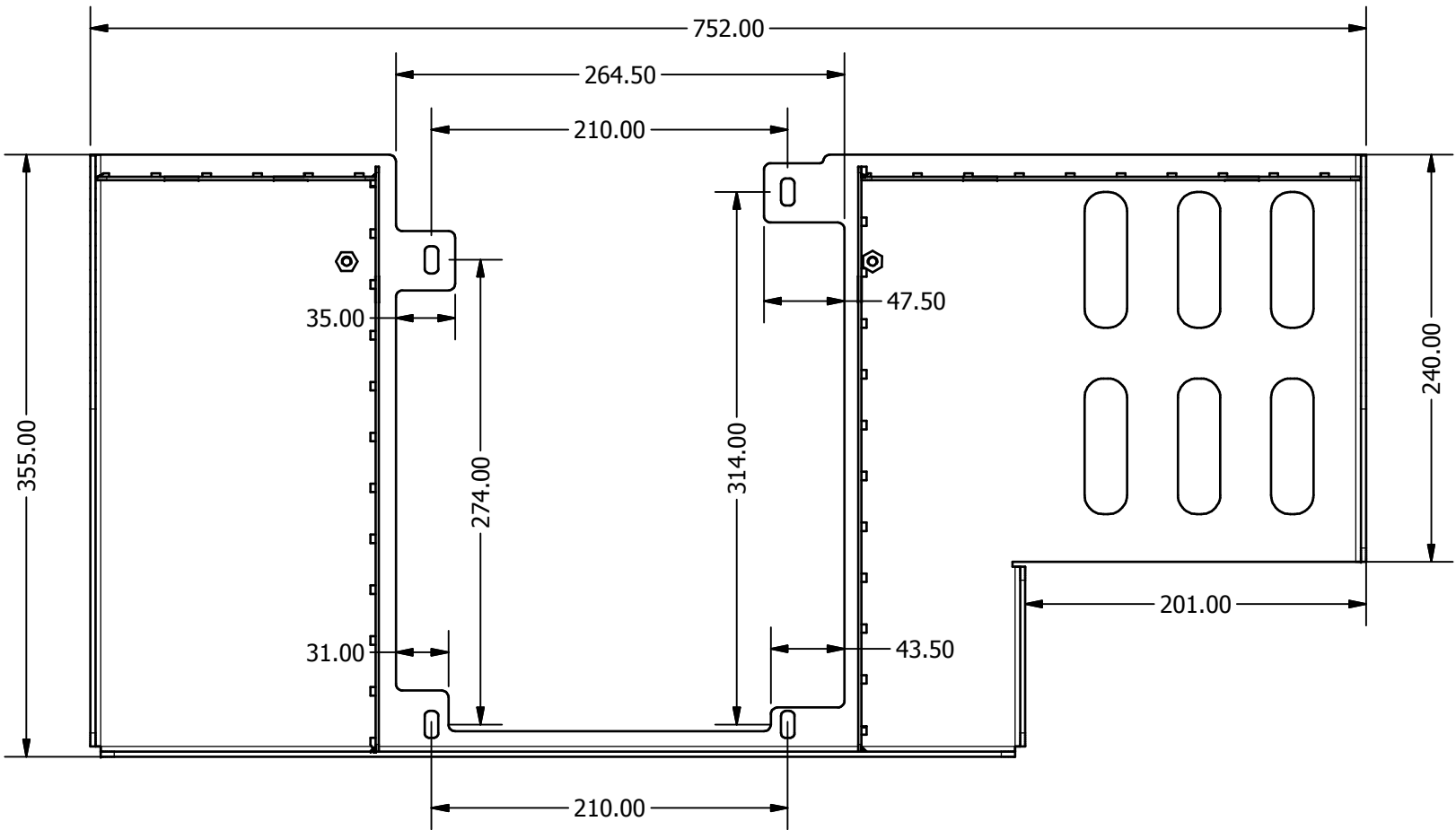


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	CDR-AU-V025-PROLB001	ID Ref: 1217 . Pieza de cierre

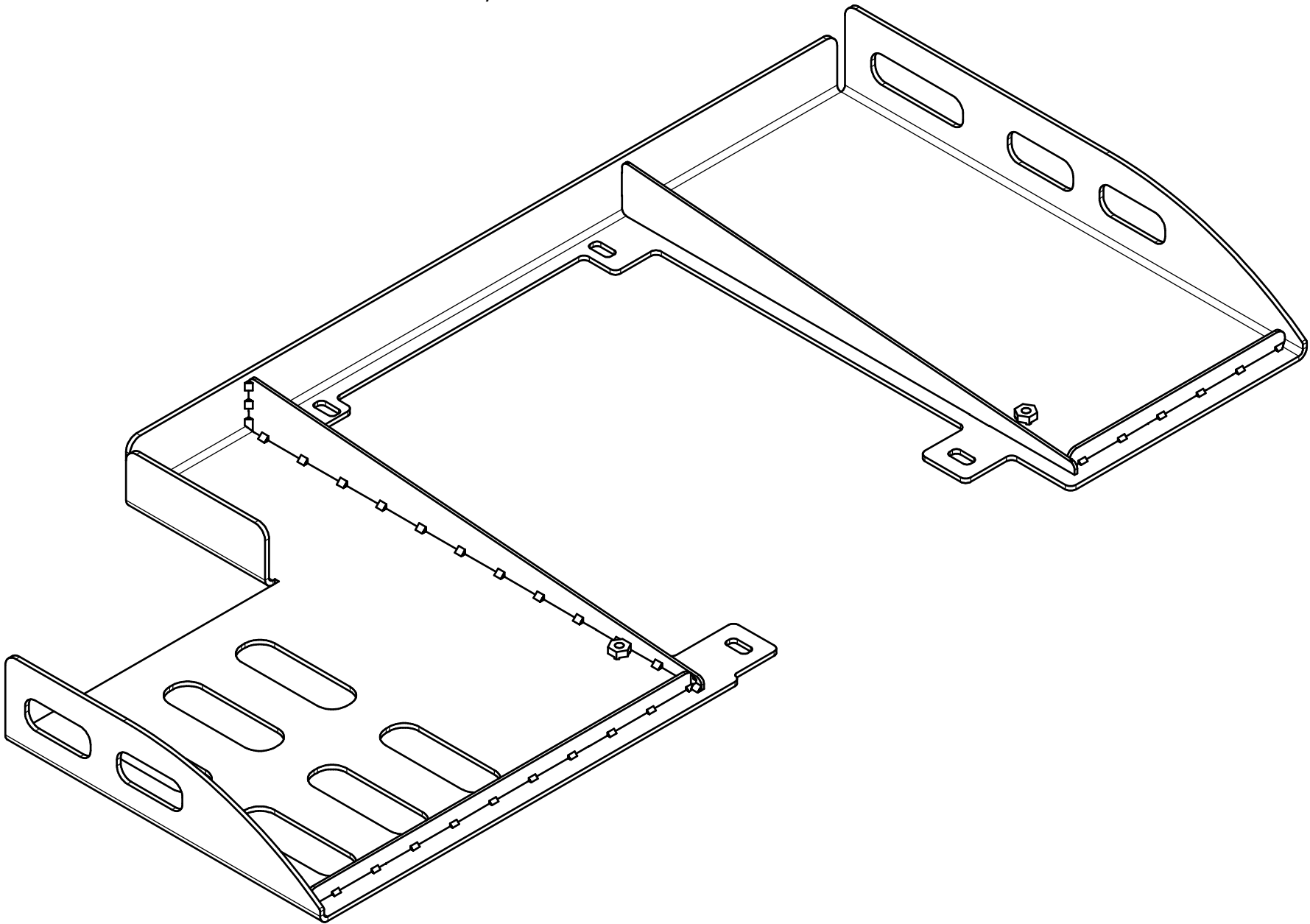
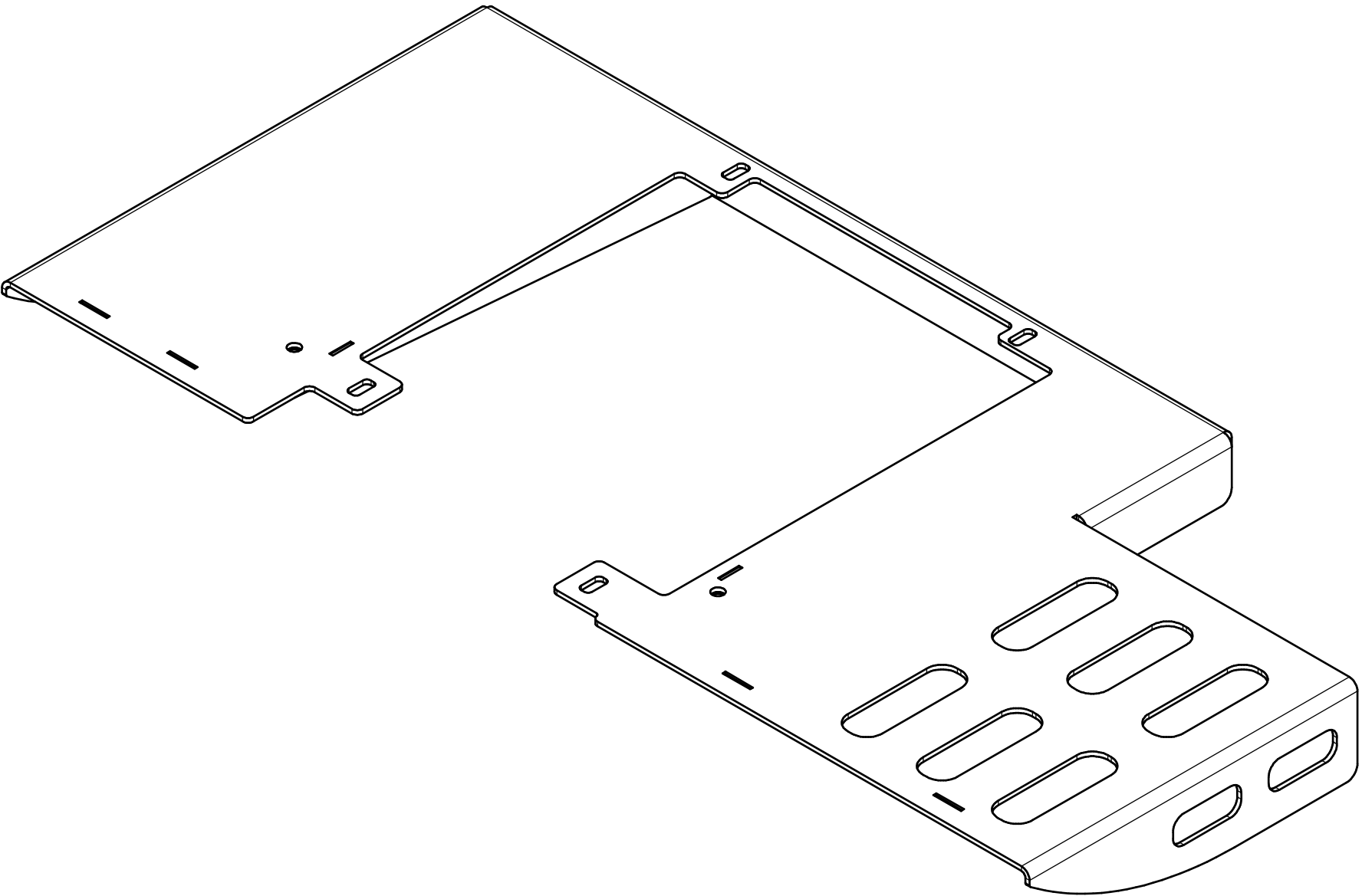
Acabados cincado amarillo trivalente

DRAWN	22/10/2013	Simumak		
CHECKED				
Sergio Torremocha	22/10/2013	TITLE		
QA		Planos ensamble Columna de dirección (CDR-AU-27). Bronze ProSauto V04		
MFG				
APPROVED				
		SIZE	DWG NO	REV
		C	CDR-AU-27-ENS03	
		SCALE	SHEET 7 OF 11	

Soporte de la columna de dirección.
Elemento ENFIBRADO ID Ref: 1207



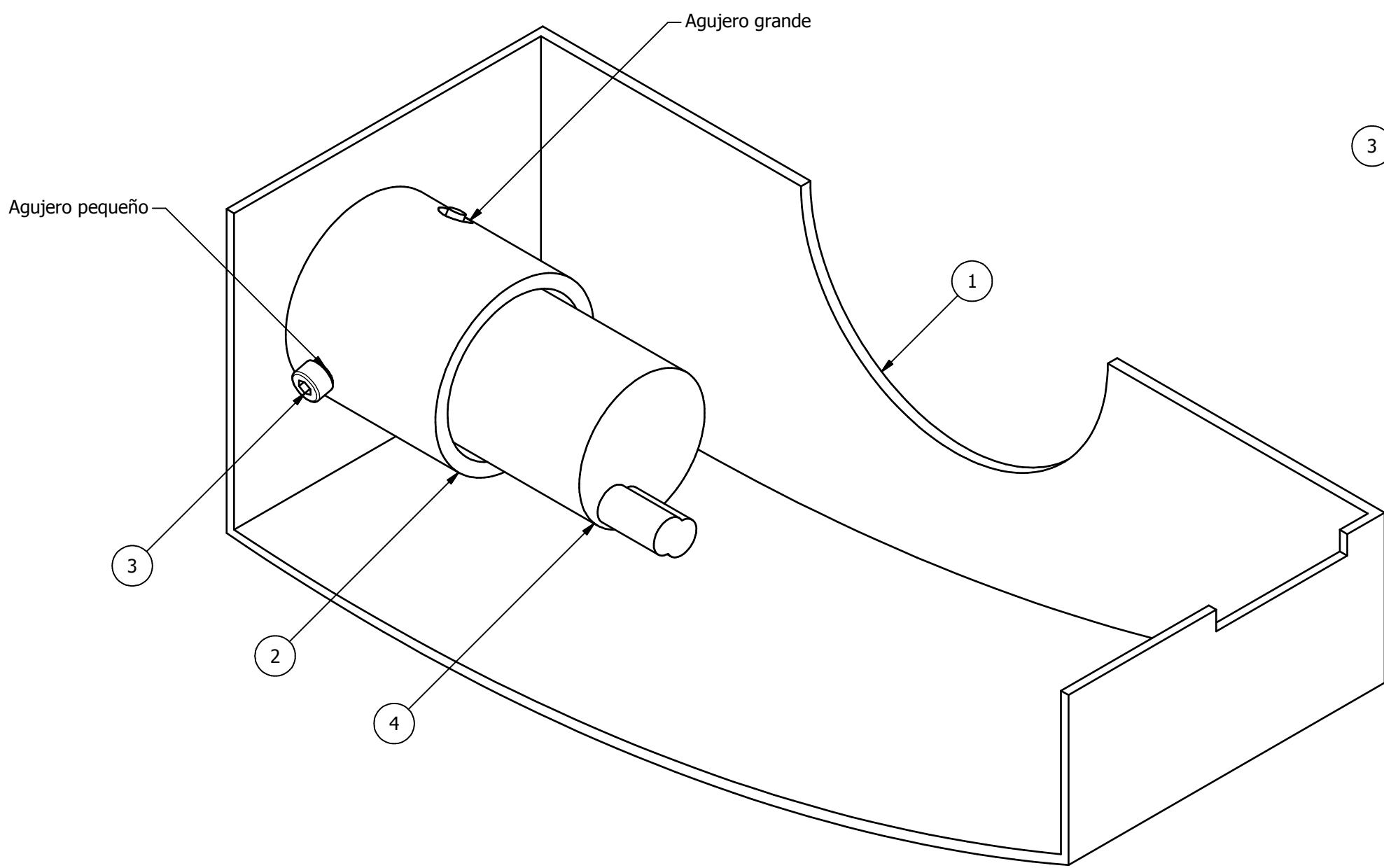
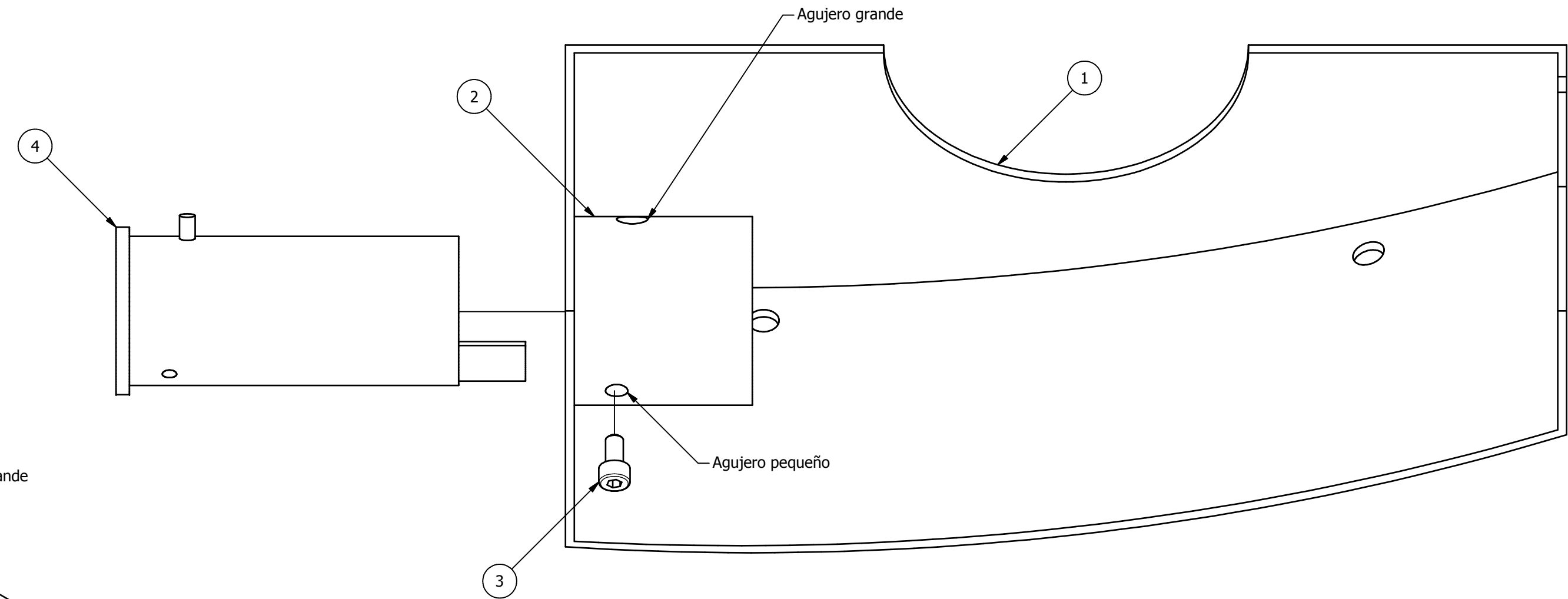
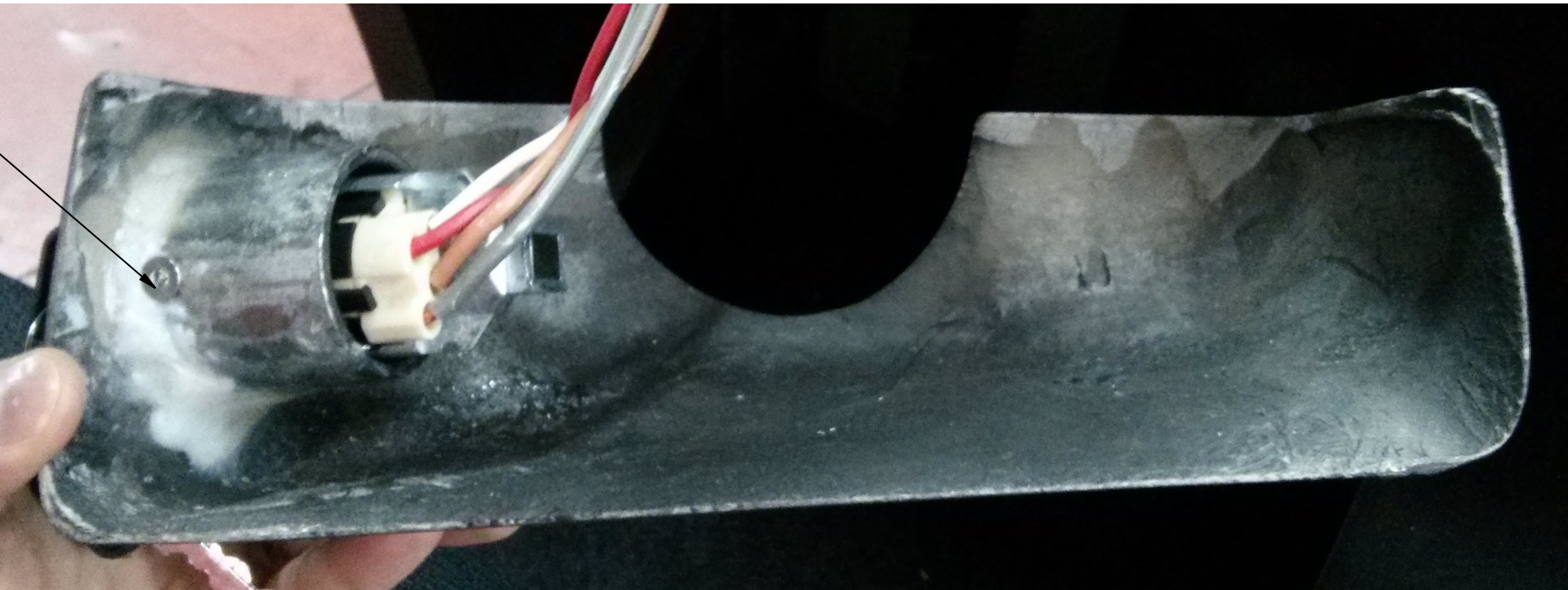
CDR-AU-V27-SOPCDR01
SCALE 1 / 4



Pintar en negro satinado liso

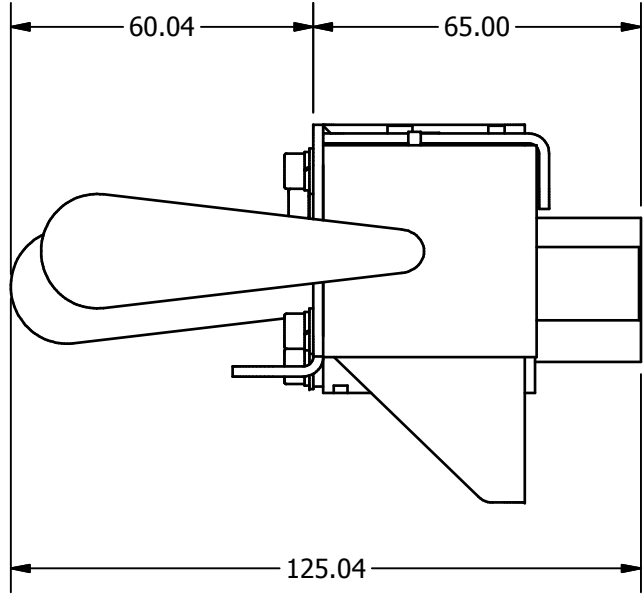
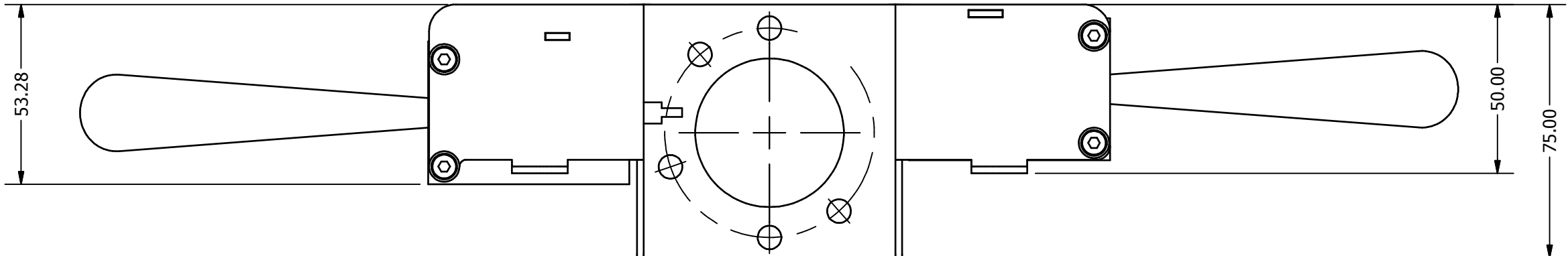
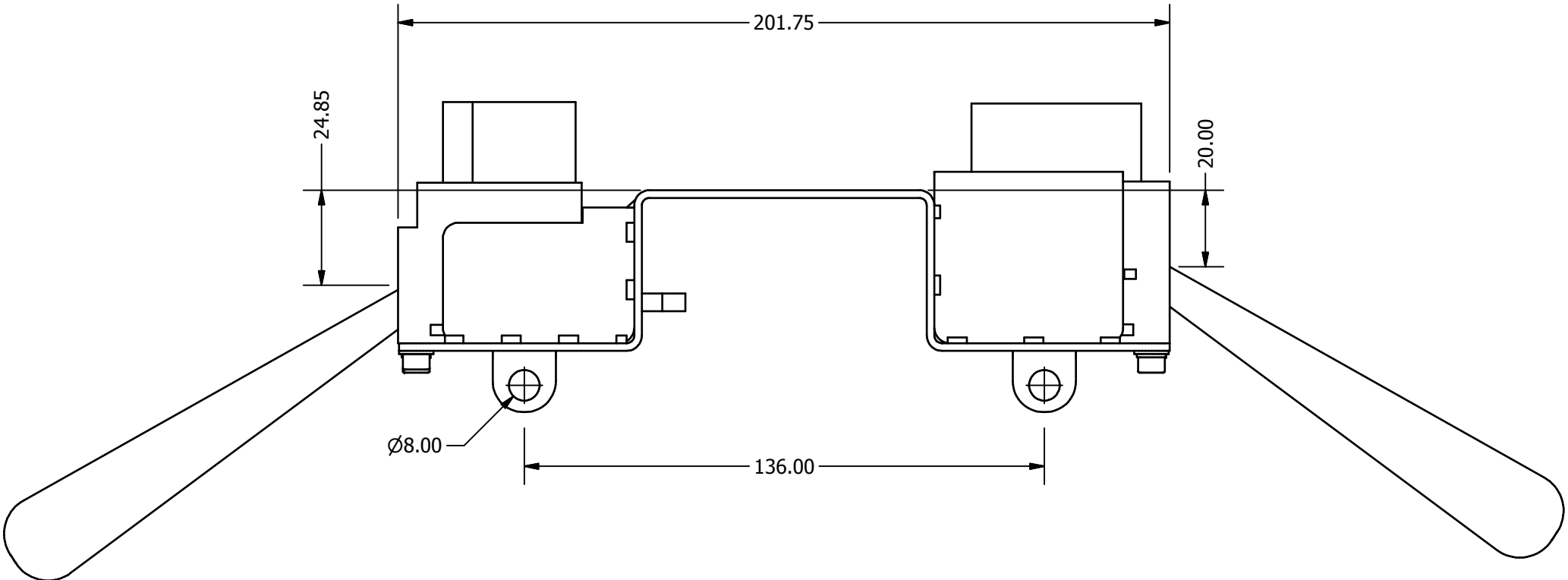
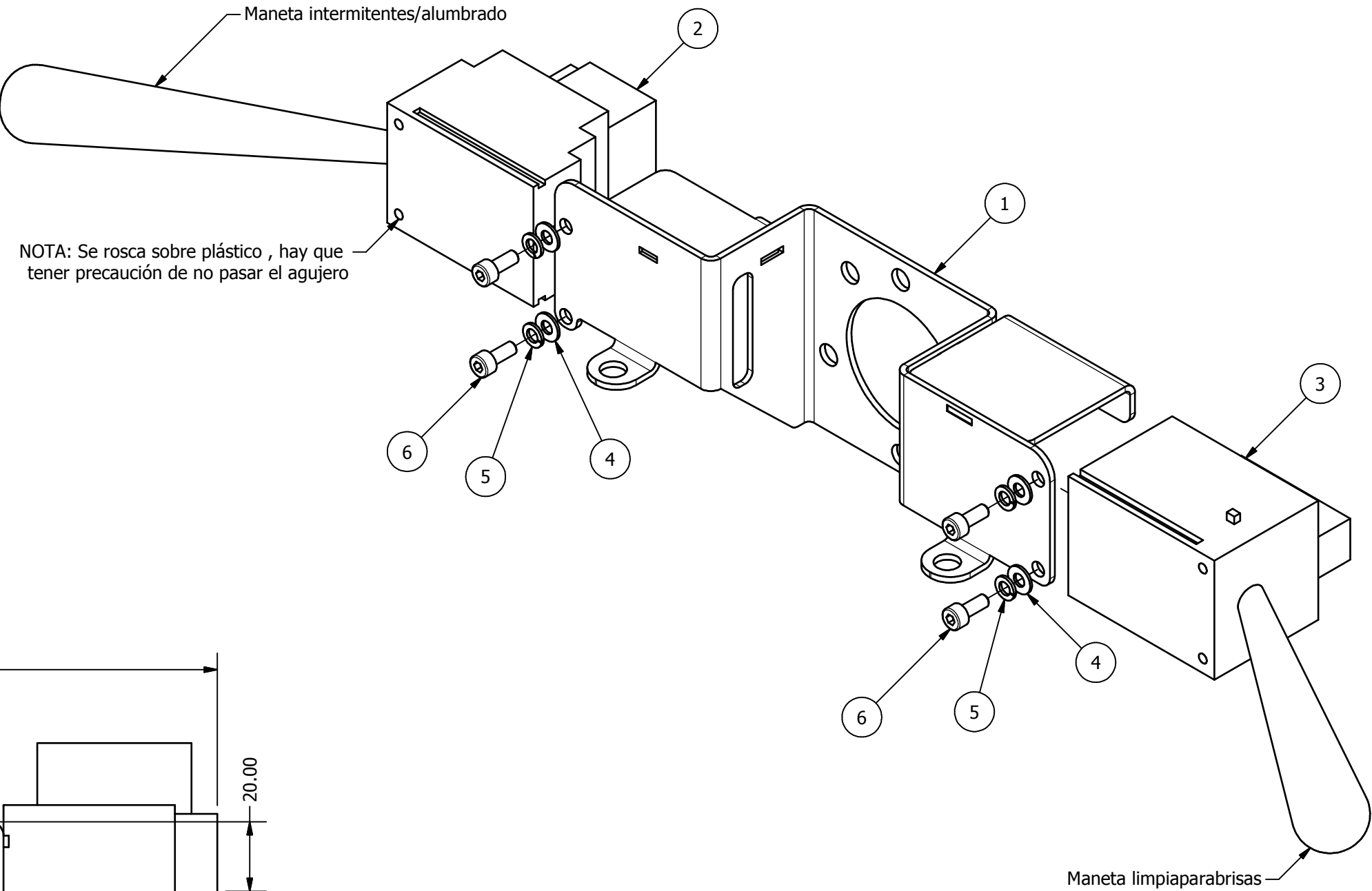
DRAWN	Adrian Parro	22/10/2013	Simumak		
CHECKED	Sergio Torremocha	22/10/2013	TITLE		
QA			Planos ensamble Columna de dirección (CDR-AU-27). Bronze ProSauto V04		
MFG					
APPROVED					
			SIZE	DWG NO	REV
			C	CDR-AU-27-ENS03	
			SCALE	SHEET 8 OF 11	

ENSAMBLAJE: CLAUSOR



PARTS LIST					
ITEM	QTY	PART NUMBER	DESCRIPTION		
1	1	BRZ-CON-V004-EMBI001	ID Ref: 1168 . Embellecedor inferior soporte de manetas		
2	1	CDR-AU-V025-SPCLAU001	ID Ref: 1218 . Soporte del clausor. Tubo de De=42.4, Di=35.9 y e= 3.25		
3	1	DIN 912 - M4 x 8	Cylinder Head Cap Screw		
4	1	WN-02-056	ID Ref: 643 . Clausor arranque / Ignition Switch		
DRAWN		22/10/2013	SIMUMAK		
Adrian Parro			Planos ensamblaje Columna de dirección (CDR-AU-27). Bronze ProSauto V04		
CHECKED		22/10/2013	DWG NO: CDR-AU-27-ENS03		
Sergio Torremocha			REV SIZE C SHEET 9 OF 11		
APPROVED					

ENSAMBLAJE: SOPORTE DE MANETAS
(SPMAN-CONJA-01)

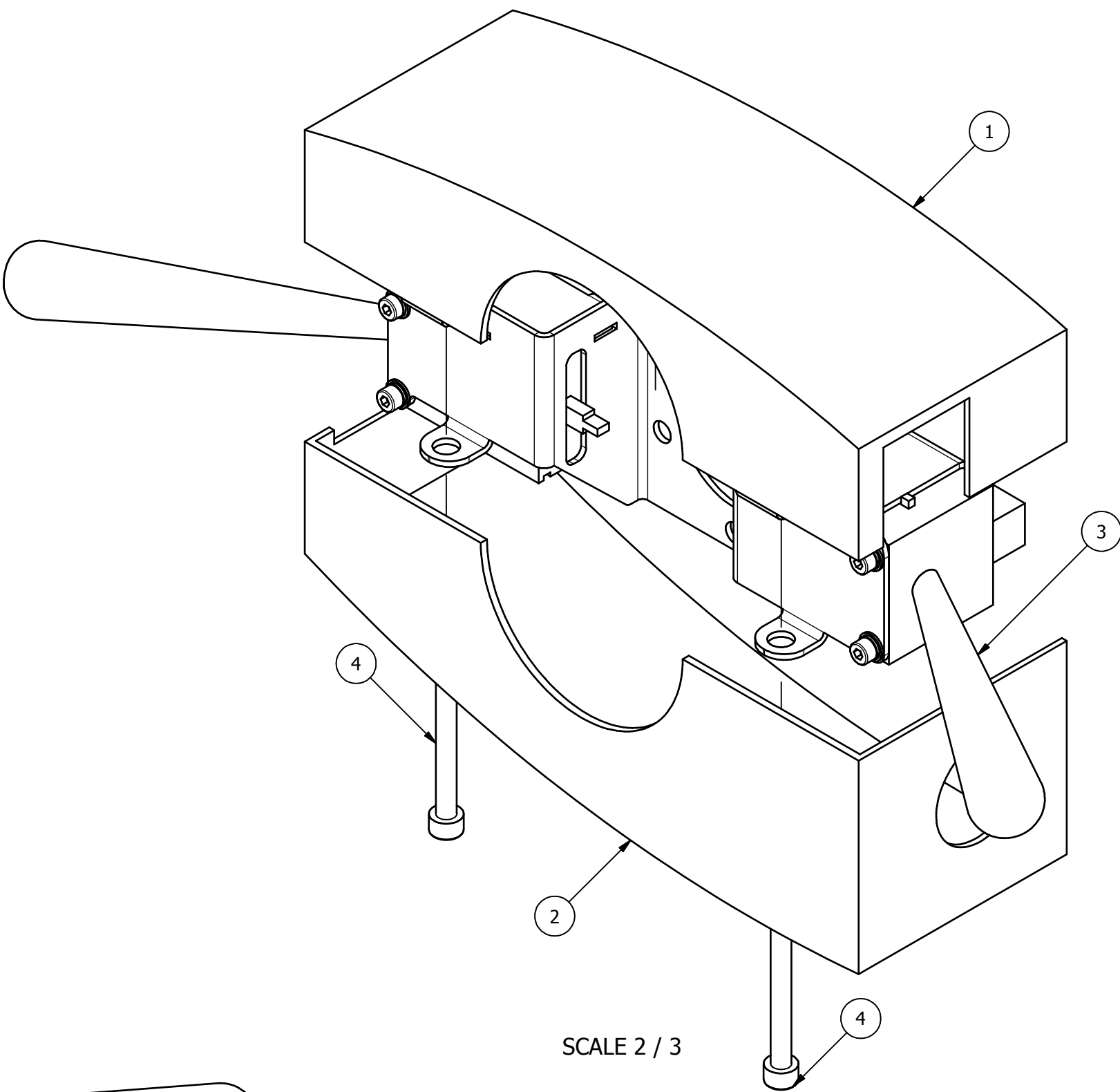
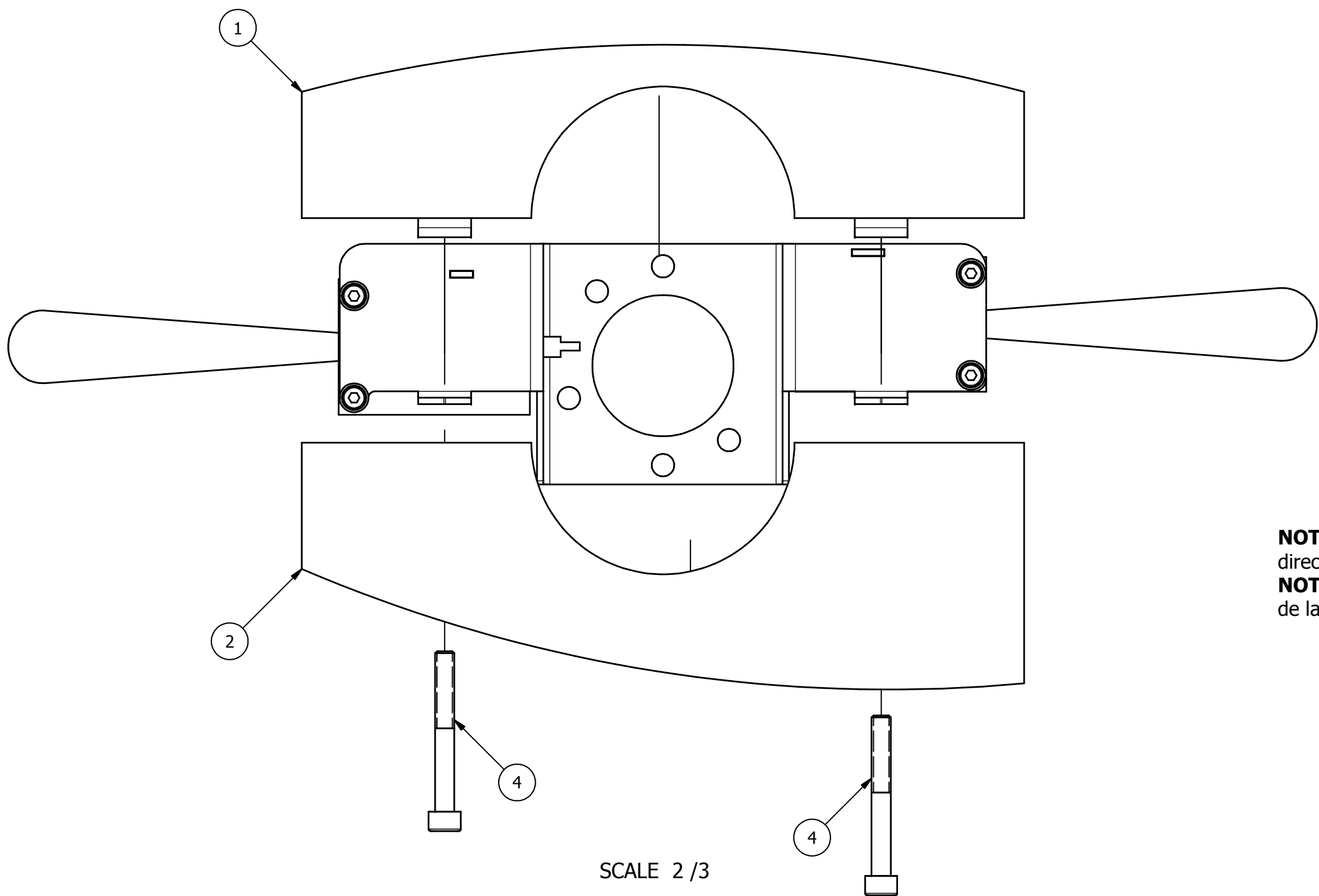


SPMAN-CONJA-01
SCALE 2/3

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	SPMAN-CONJS-01	ID Ref: 1252 . Conjunto soldado soporte de manetas PSA
2	1	Palanca izq	ID Ref: 641. Maneta izq PSA Alumbrado
3	1	Palanca dcha	ID Ref: 636 . Maneta derecha PSA limpiaparabrisas
4	4	DIN 125 - A 4,3	Washer
5	4	DIN 127 - A 4	Spring Washer
6	4	DIN 912 - M4 x 10	Cylinder Head Cap Screw

DRAWN Adrian Parro	22/10/2013	SIMUMAK		
		Planos ensamblaje Columna de dirección (CDR-AU-27). Bronze ProSauto V04		
CHECKED Sergio Torremocha	22/10/2013	DWG NO: CDR-AU-27-ENS03		
APPROVED		REV	SIZE C	SHEET 10 OF 11

Montaje de las manetas en la fibra



NOTA1: Una vez se ha montado el soporte de manetas en la columna de dirección se procederá a montar la fibra sobre el soporte de manetas.
NOTA2: Los discos de goma de las manetas deben quedar por debajo de la carcasa

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BRZ-CON-V004-EMBS001	ID Ref: 1167 . Embellecedor superior manetas
2	1	BRZ-CON-V004-EMBI001	ID Ref: 1168 . Embellecedor inferior manetas
3	1	SPMAN-CONJA-01	Soporte de manetas
4	2	DIN 912 - M6 x 50	Cylinder Head Cap Screw

DRAWN Adrian Parro	22/10/2013	SIMUMAK		
		Planos ensamblaje Columna de dirección (CDR-AU-27). Bronze ProSauto V04		
CHECKED Sergio Torremocha	22/10/2013	DWG NO: CDR-AU-27-ENS03		
APPROVED		REV	SIZE C	SHEET 11 OF 11