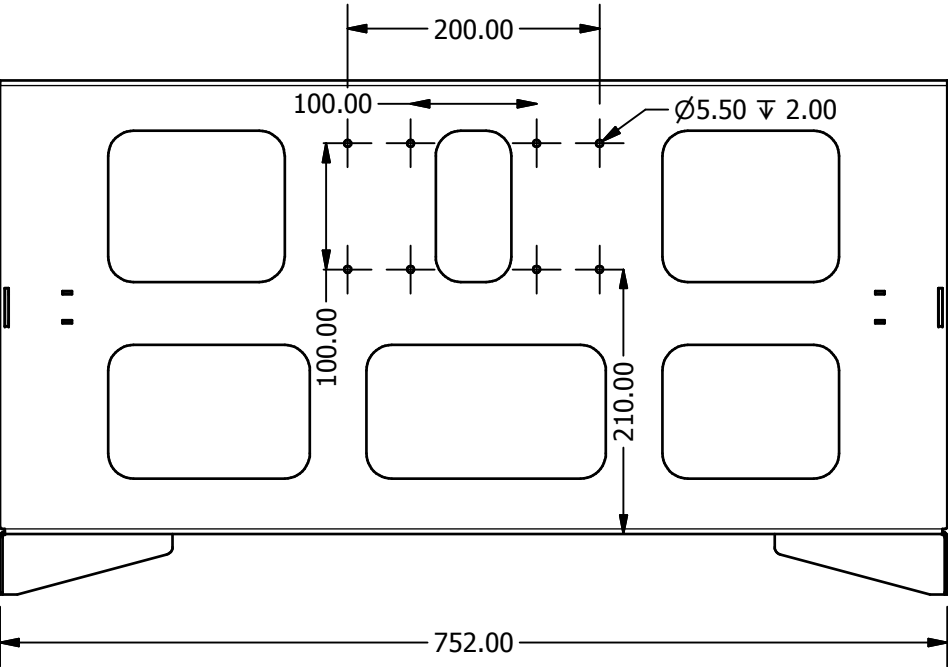
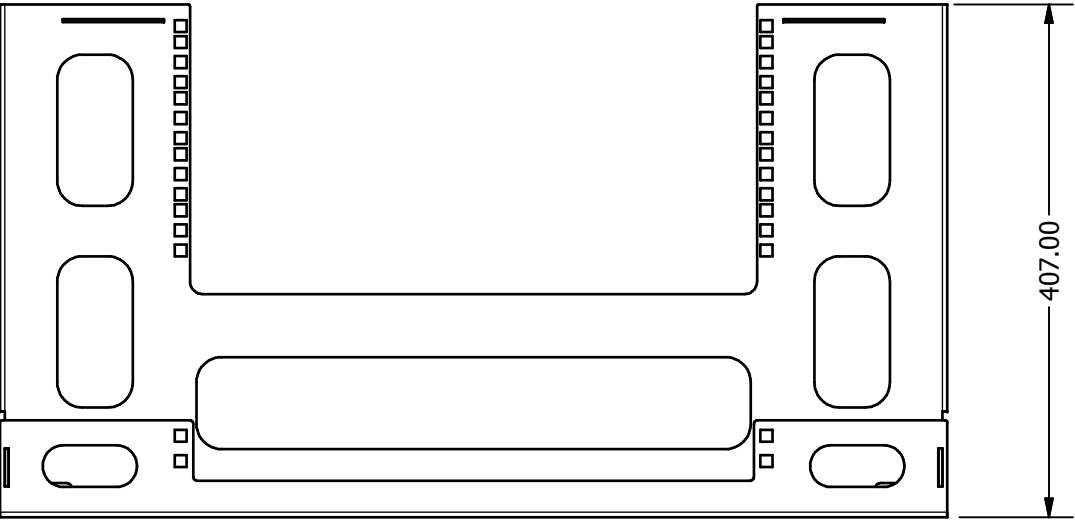
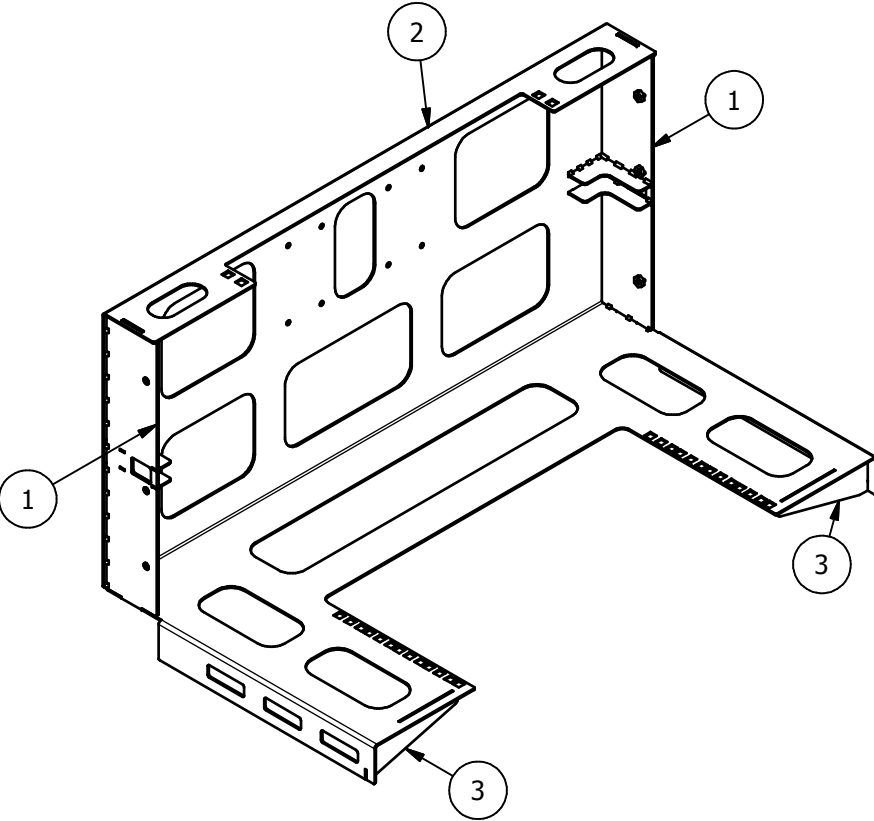
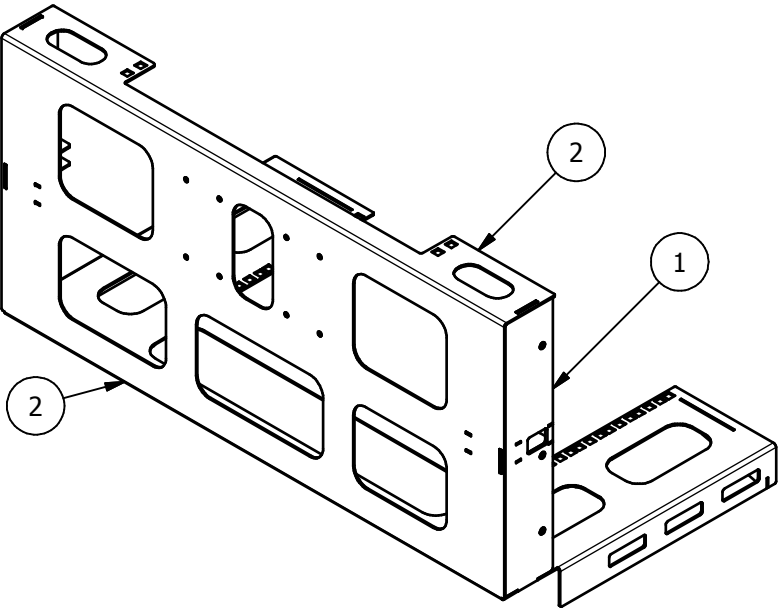


SOPORTE DE TV, PC y RACK



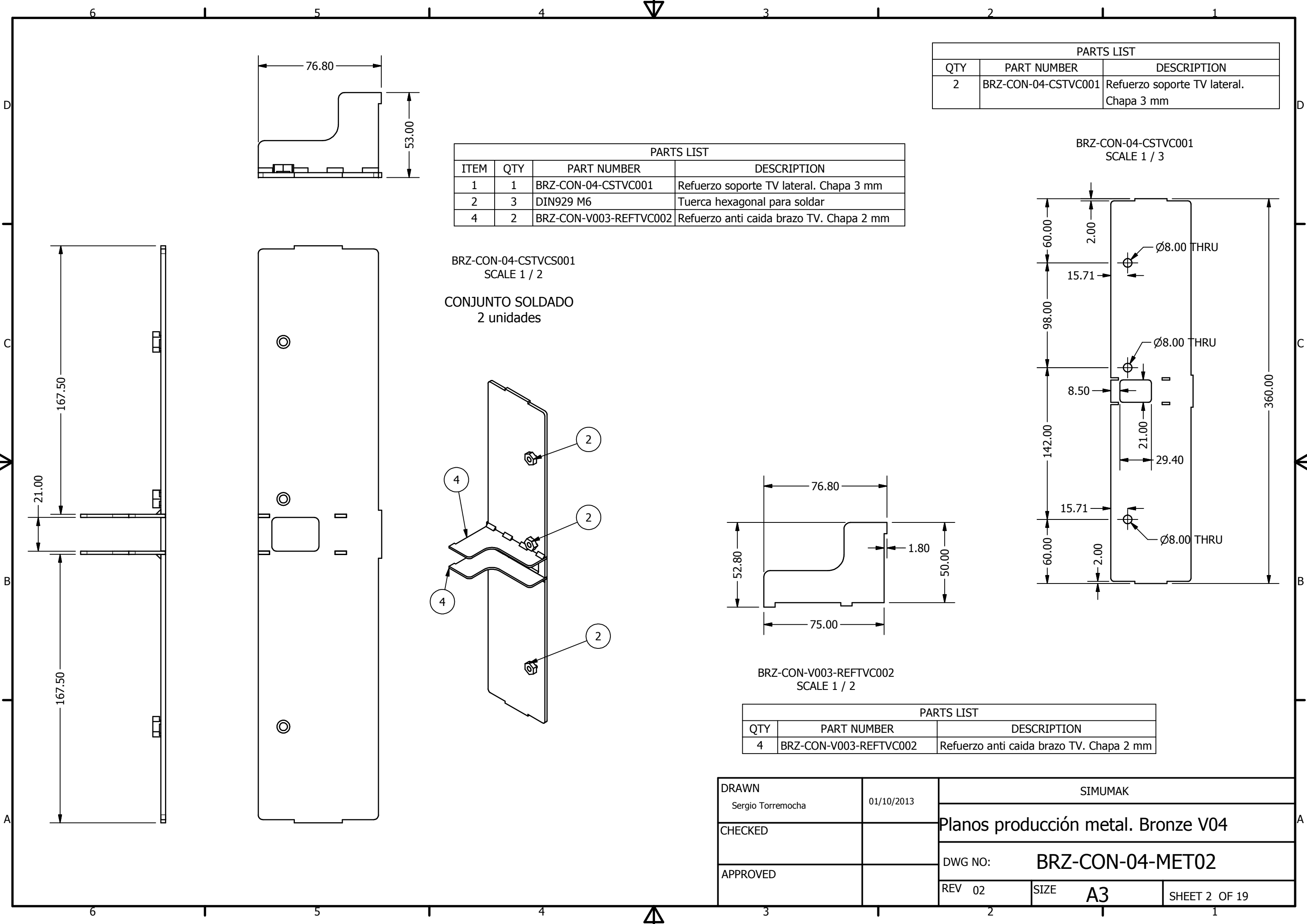
BRZ-CON-04-CTVRS001
SCALE 1 / 6
CONJUNTO SOLDADO
1 unidad



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	BRZ-CON-04-CSTVCS001	Conjunto soldado refuerzo soporte TVs laterales
2	1	BRZ-CON-04-CTVC001	Chapa principal soporte TV central, bandeja y PC. Chapa 2 mm
3	2	BRZ-CON-V003-CARTRACK001	Cartela rigidizadora PC. Chapa 2 mm

Acabado cincado amarillo trivalente

DRAWN Sergio Torremocha	01/10/2013	SIMUMAK	
CHECKED		Planos producción metal. Bronze V04	
APPROVED		DWG NO: BRZ-CON-04-MET02	
REV 02	SIZE A3	SHEET 1 OF 19	



PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
2	BRZ-CON-04-CSTVC001	Refuerzo soporte TV lateral. Chapa 3 mm

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BRZ-CON-04-CSTVC001	Refuerzo soporte TV lateral. Chapa 3 mm
2	3	DIN929 M6	Tuerca hexagonal para soldar
4	2	BRZ-CON-V003-REFTVC002	Refuerzo anti caida brazo TV. Chapa 2 mm

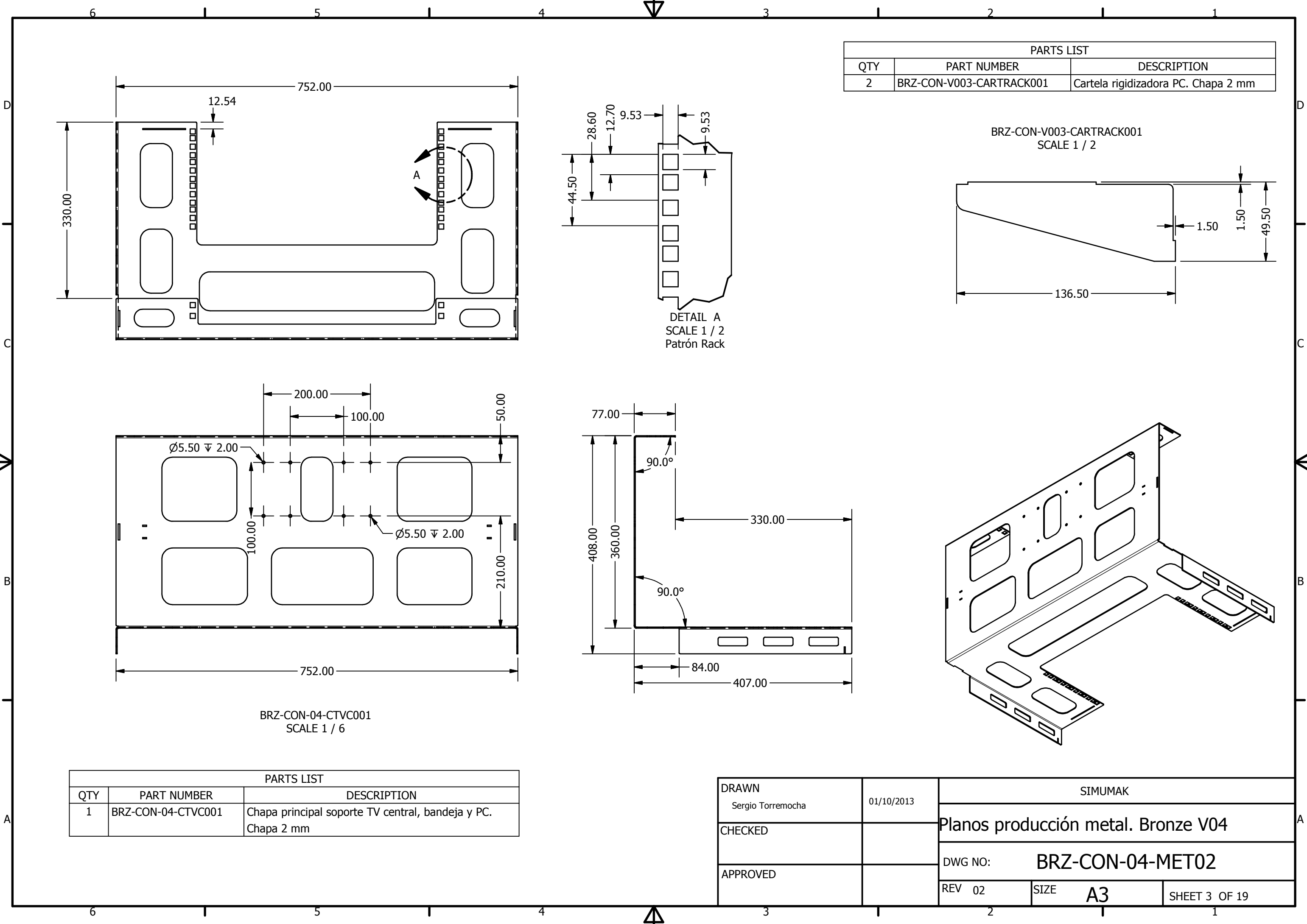
BRZ-CON-04-CSTVCS001
SCALE 1 / 2
CONJUNTO SOLDADO
2 unidades

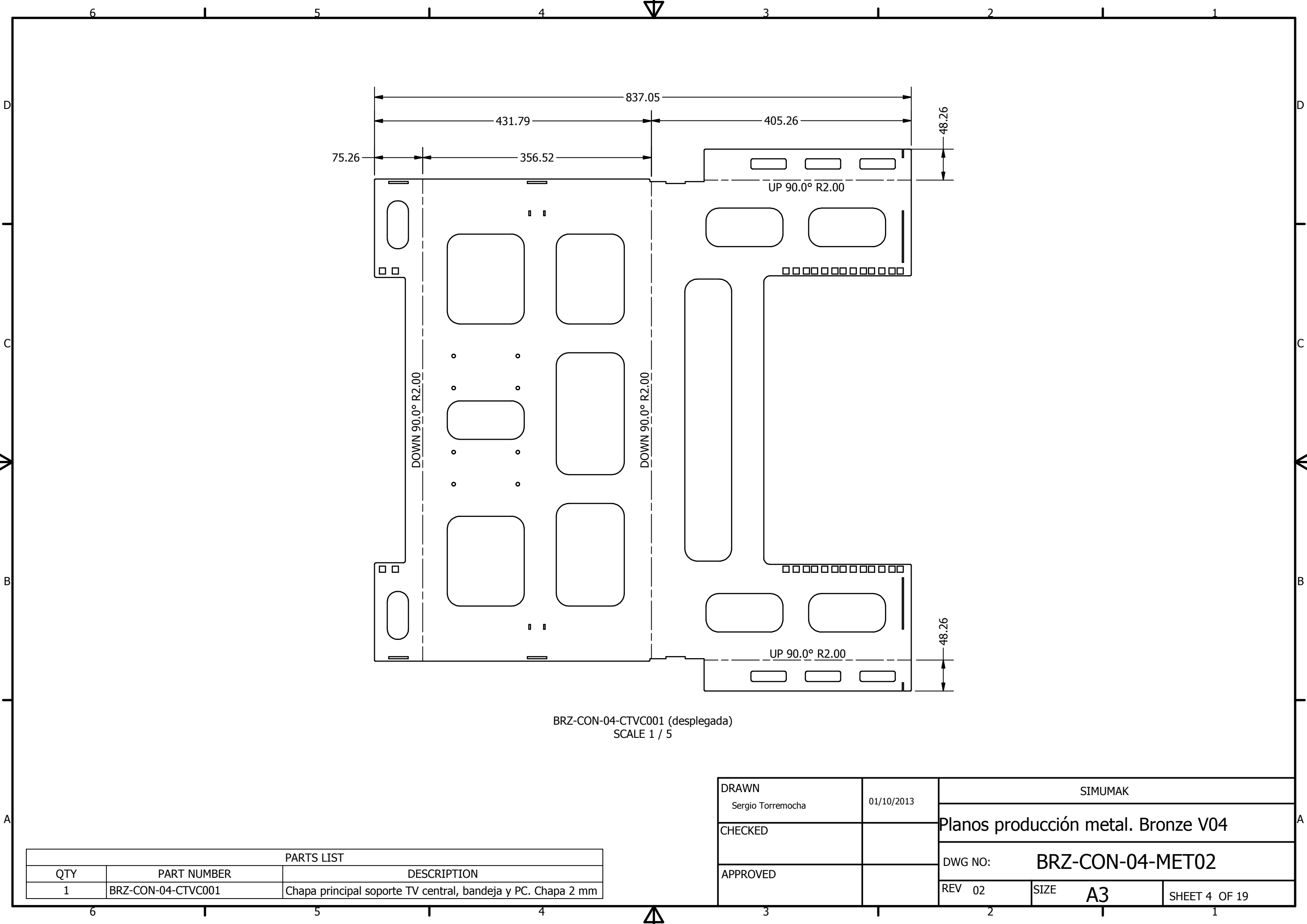
BRZ-CON-04-CSTVC001
SCALE 1 / 3

BRZ-CON-V003-REFTVC002
SCALE 1 / 2

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
4	BRZ-CON-V003-REFTVC002	Refuerzo anti caida brazo TV. Chapa 2 mm

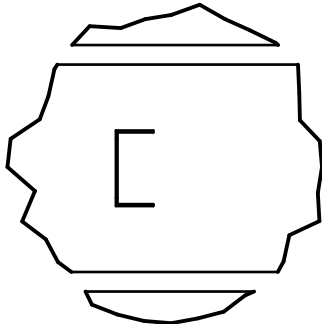
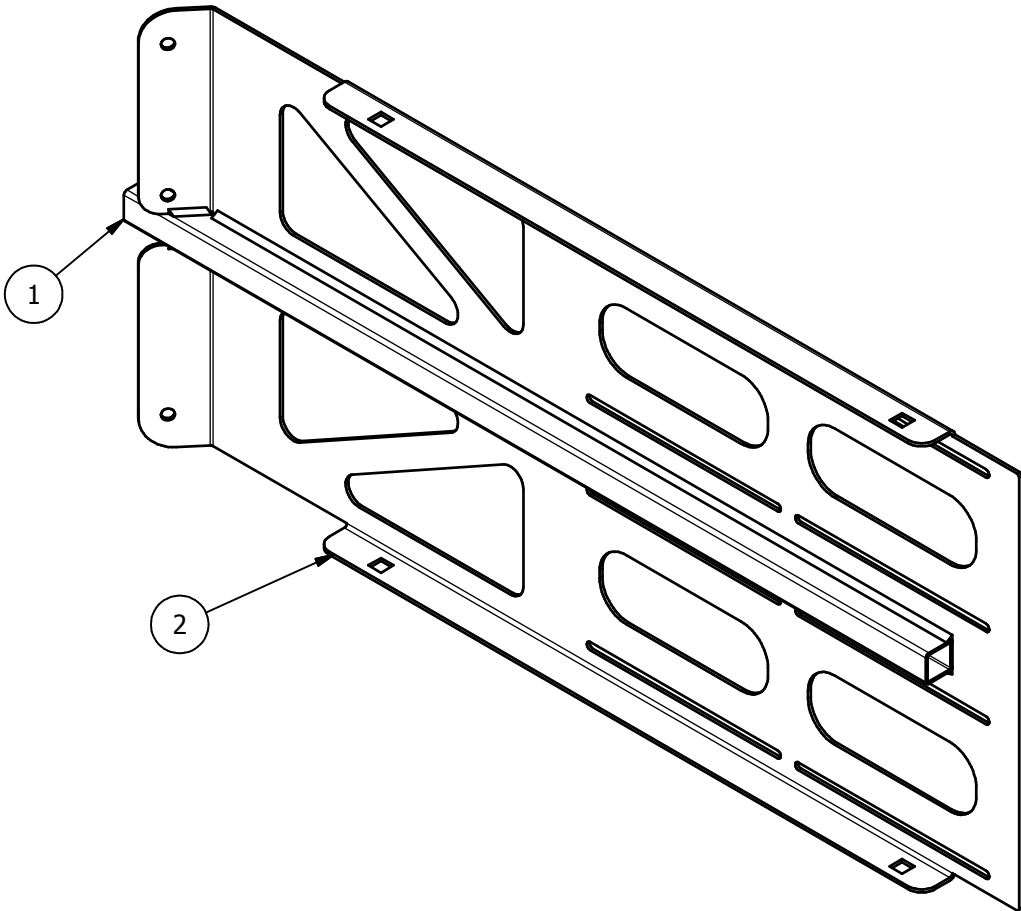
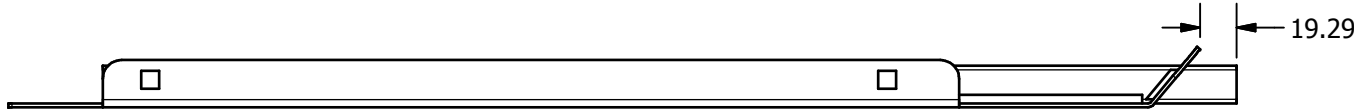
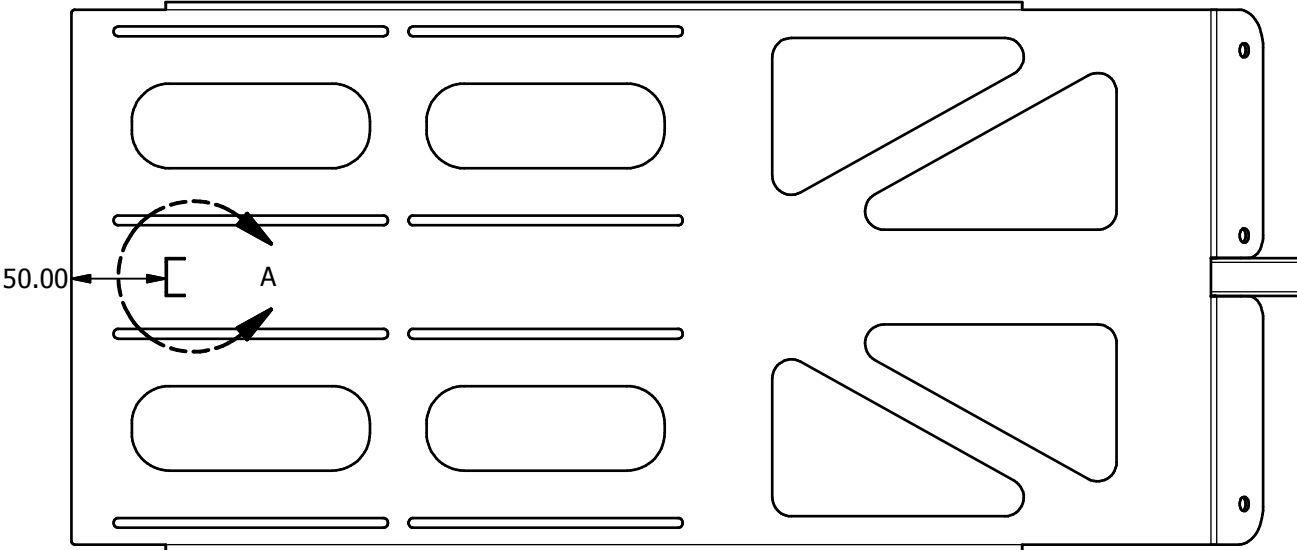
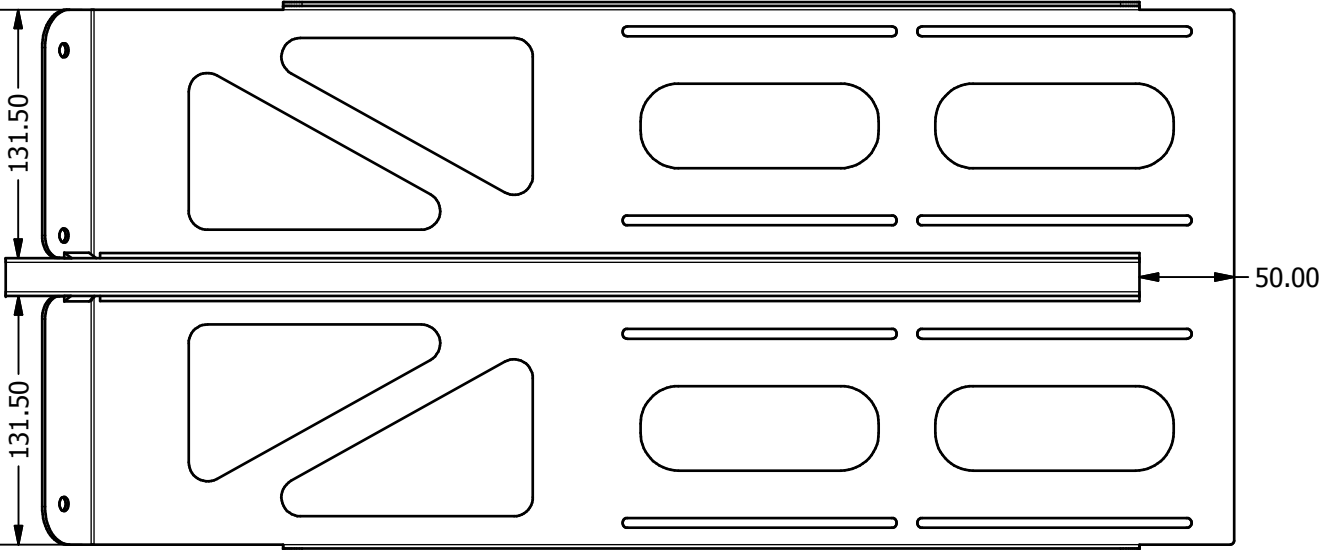
DRAWN Sergio Torremocha	01/10/2013	SIMUMAK	
		Planos producción metal. Bronze V04	
CHECKED		DWG NO: BRZ-CON-04-MET02	
		REV 02	SIZE A3
APPROVED		SHEET 2 OF 19	





DRAWN Sergio Torremocha	01/10/2013	SIMUMAK		
		Planos producción metal. Bronze V04		
CHECKED		DWG NO: BRZ-CON-04-MET02		
APPROVED		REV 02	SIZE A3	SHEET 4 OF 19

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BRZ-CON-04-BRAZO001	Tubo del brazo 20x20x1.5 mm
2	1	BRZ-CON-04-CTVL002	Chapa soporte TV izq. Chapa 2 mm



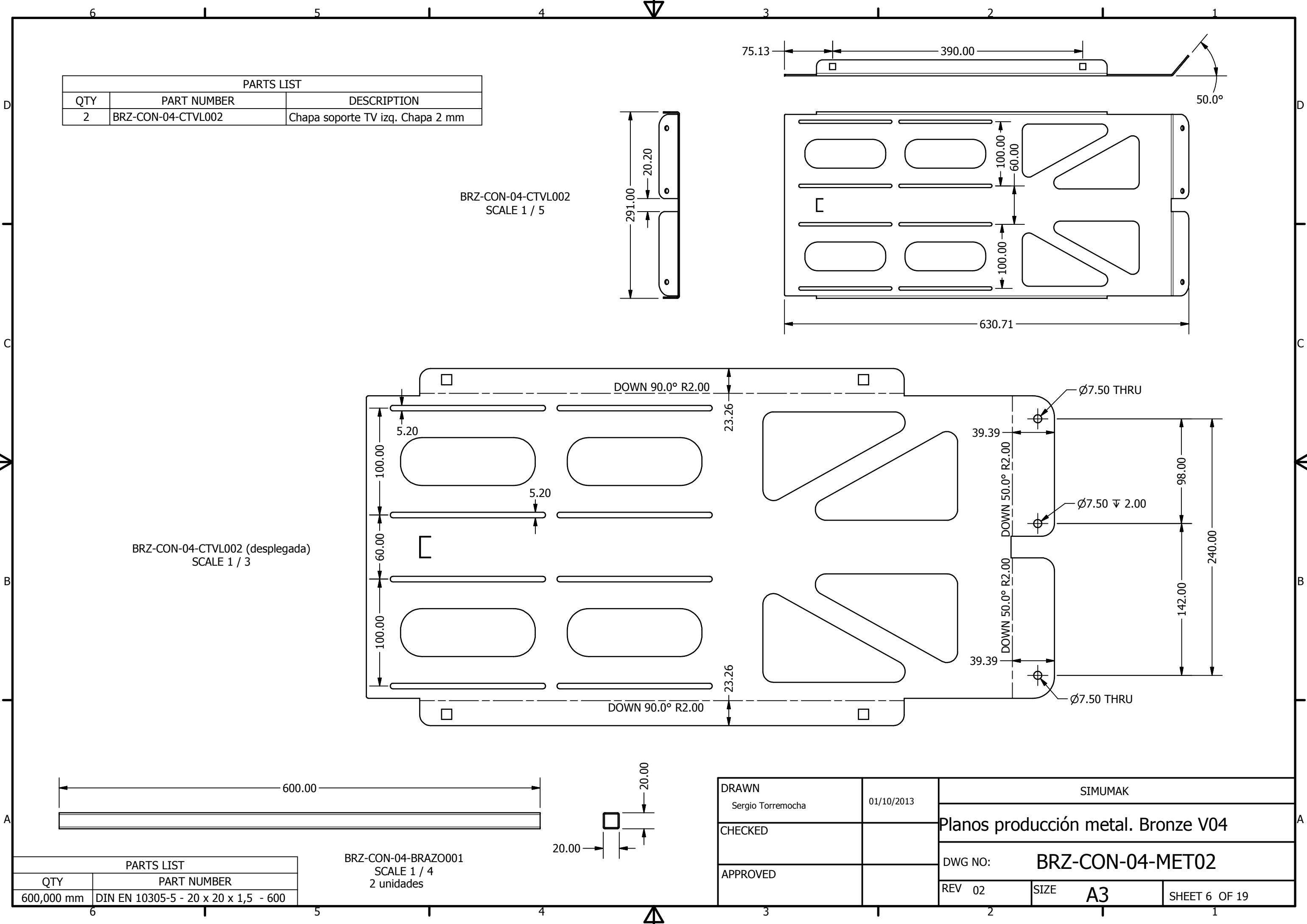
DETAIL A
SCALE 1 / 2

Marcas indicación del punto de soldadura del tubo.
Al soldar BRZ-CON-04-BRAZO001 sobre BRZ-CON-04-CTVL002, el tubo debe tapar las marcas.

BRZ-CON-04-CTVLTS002
SCALE 1 / 4
CONJUNTO SOLDADO
2 unidades

Acabado negro satinado liso

DRAWN Sergio Torremocha	01/10/2013	SIMUMAK		
		Planos producción metal. Bronze V04		
CHECKED		DWG NO: BRZ-CON-04-MET02		
		REV 02	SIZE A3	SHEET 5 OF 19
APPROVED				



SOPORTE DE COLUMNA DE DIRECCIÓN y DISPLAY

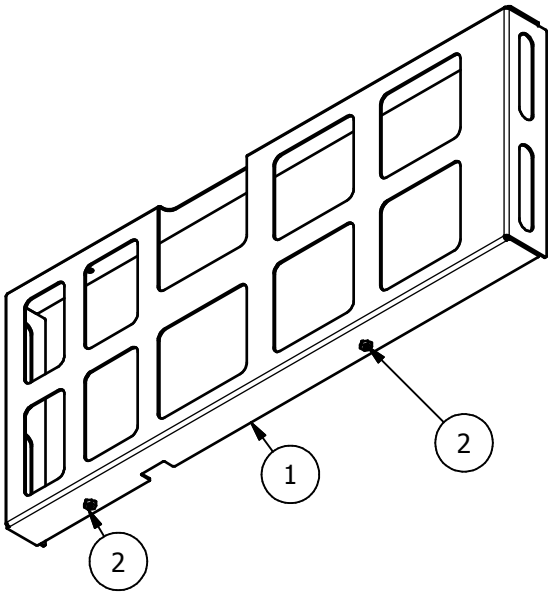
PENDIENTE

Acabado cincado
amarillo trivalente

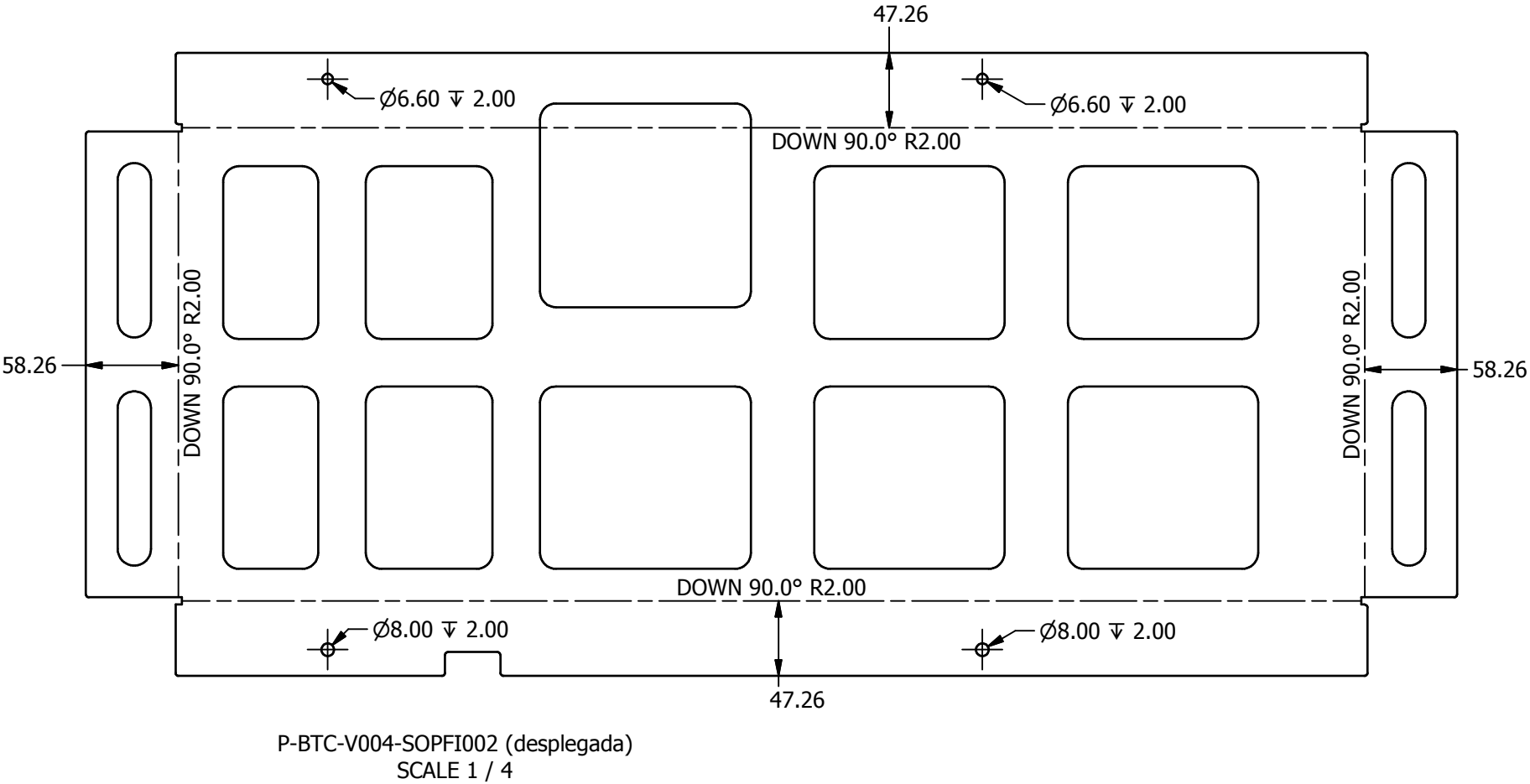
DRAWN		SIMUMAK		
Sergio Torremocha	01/10/2013			
CHECKED		Planos producción metal. Bronze V04		
APPROVED		DWG NO: BRZ-CON-04-MET02		
REV 02	SIZE A3	SHEET 7 OF 19		

SOPORTE DE PEDALES

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	P-BTC-V004-SOPFI002	Soporte pedales enfibrado. Chapa 2 mm
2	2	DIN929 M6	Tuerca hexagonal para soldar



P-EBTC-V004-SOPFIS002
SCALE 1 / 8
CONJUNTO SOLDADO
1 unidad

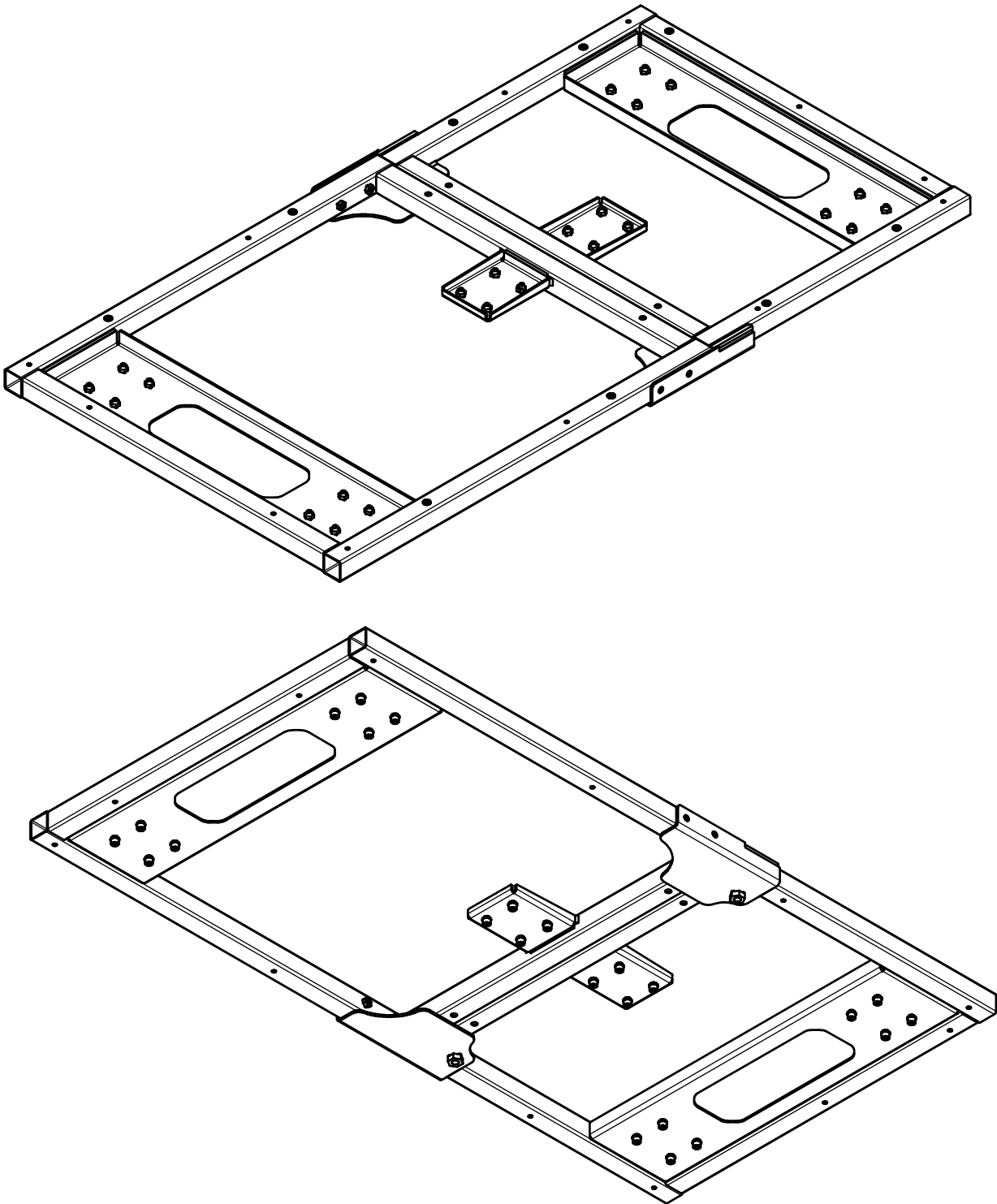
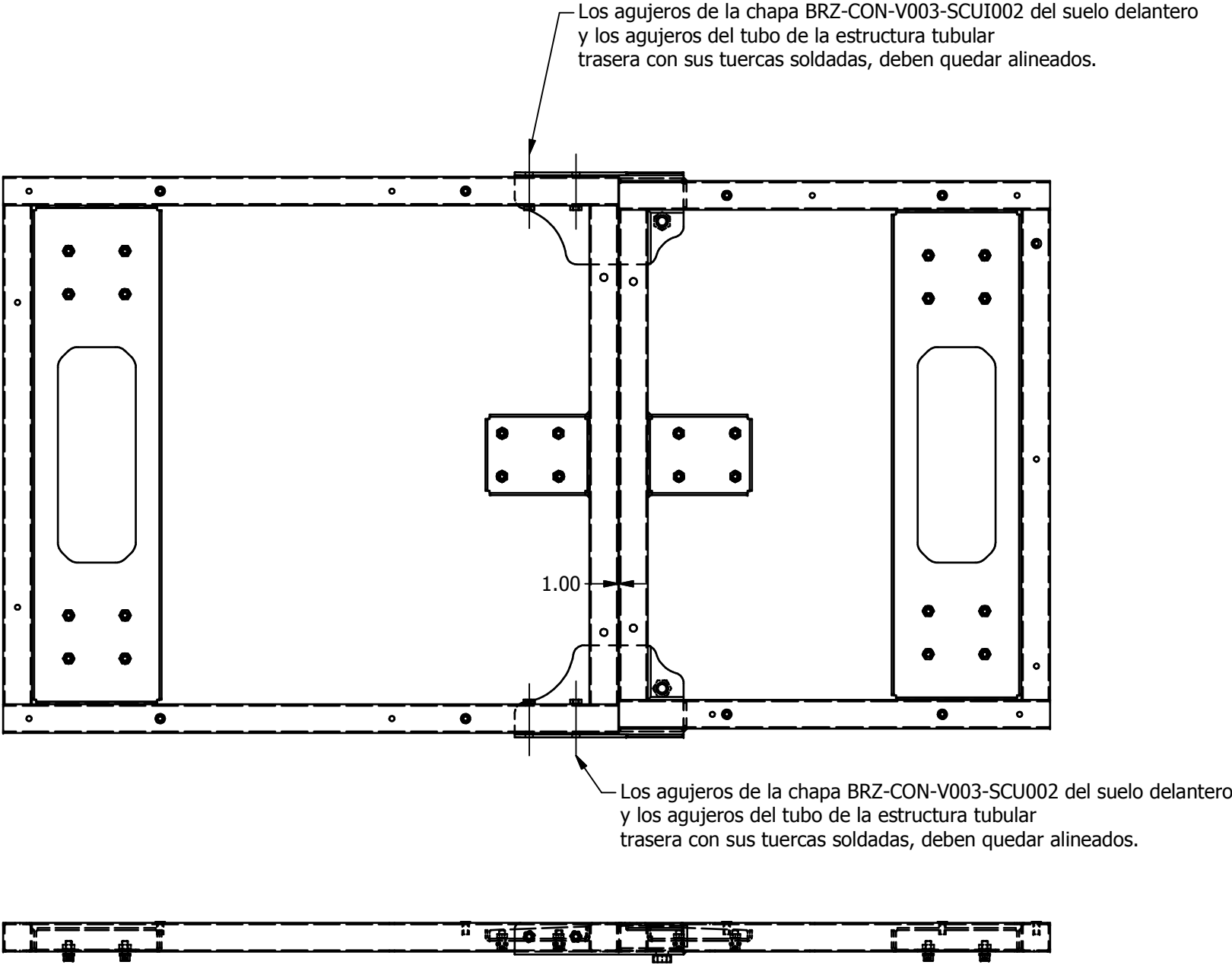


PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
1	P-BTC-V004-SOPFI002	Soporte pedales enfibrado. Chapa 2 mm

Acabado cincado amarillo trivalente

DRAWN	01/10/2013	SIMUMAK	
Sergio Torremocha		Planos producción metal. Bronze V04	
CHECKED		DWG NO: BRZ-CON-04-MET02	
APPROVED		REV 02	SIZE A3
		SHEET 8 OF 19	

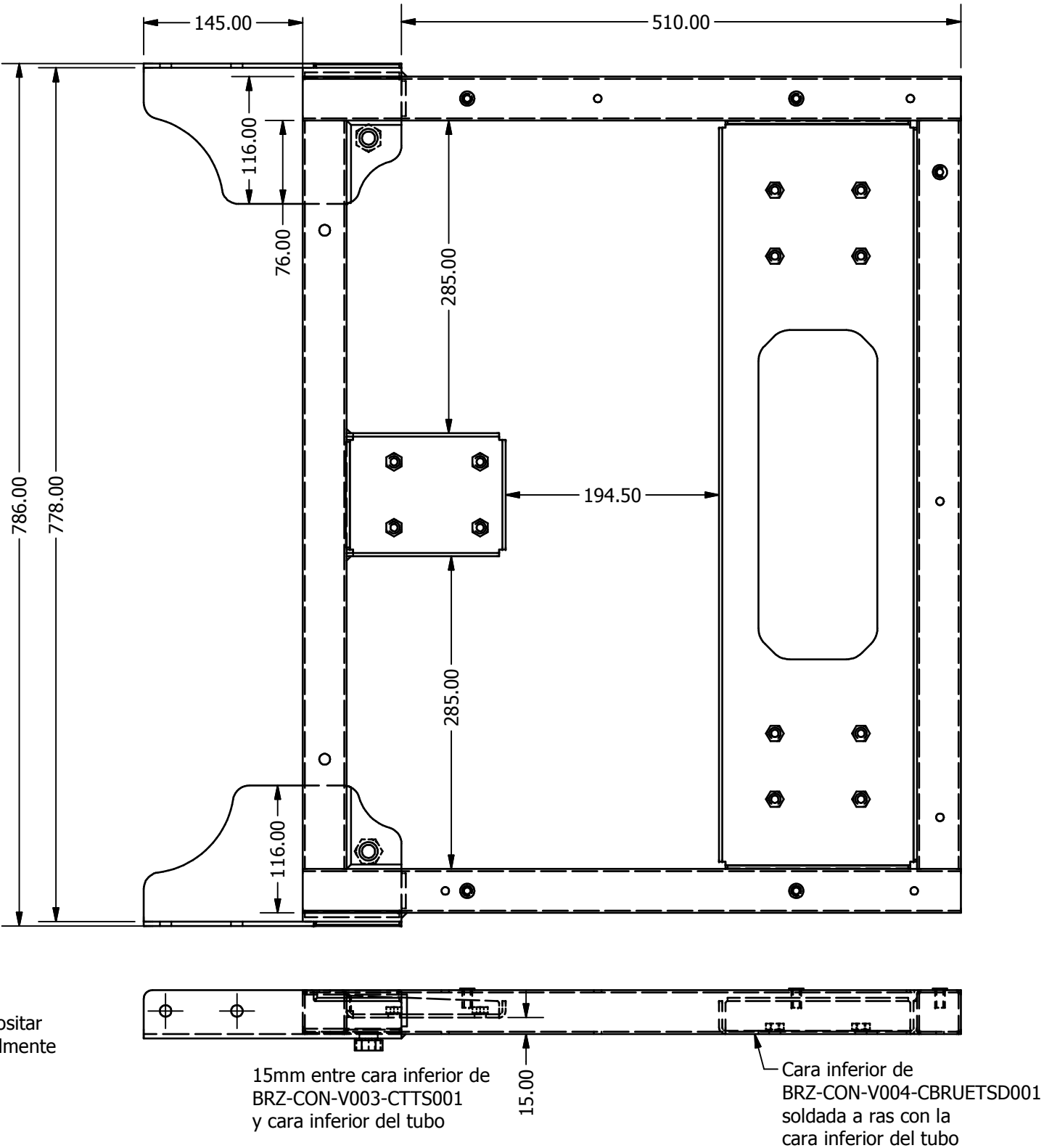
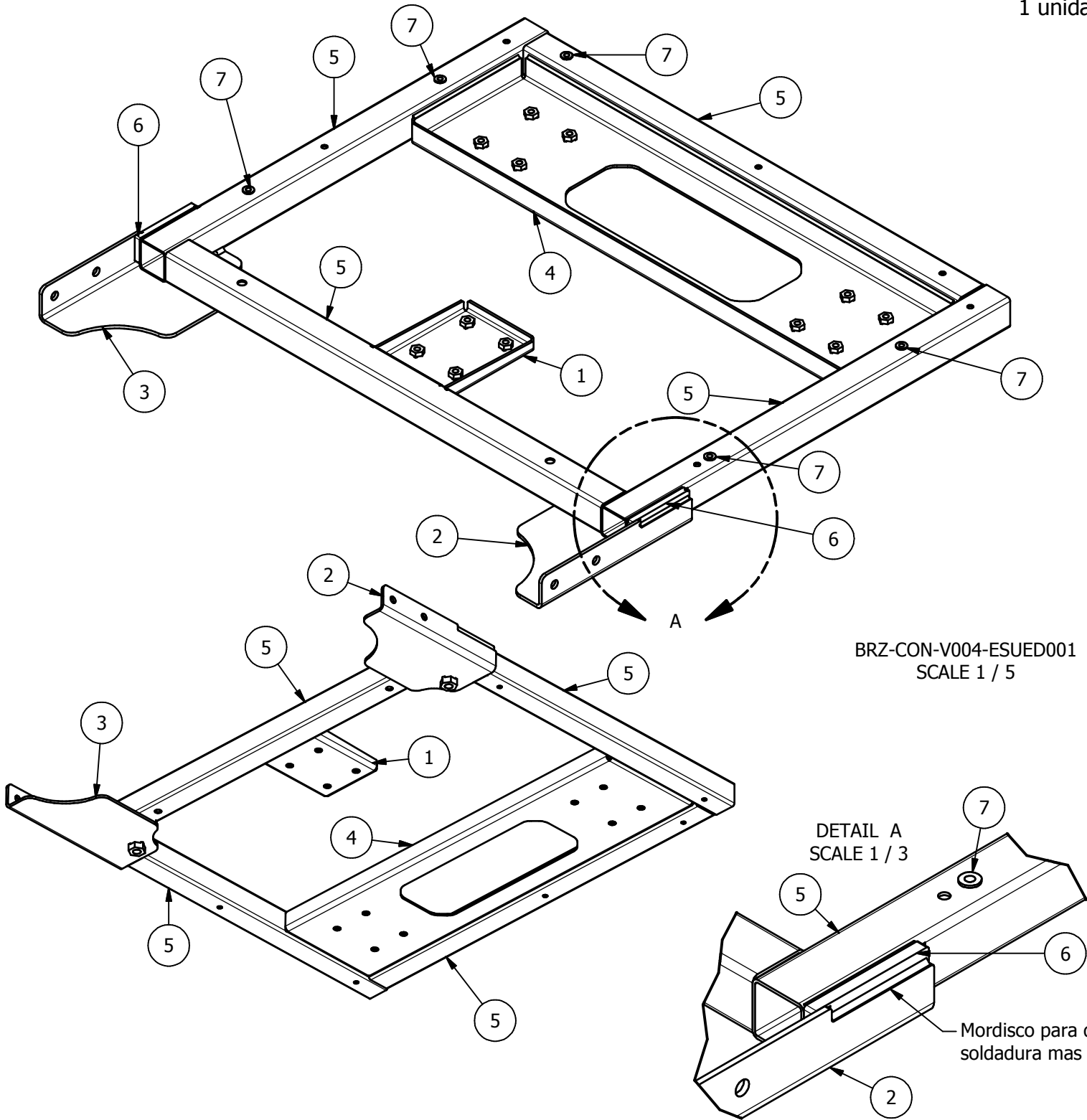
ESTRUCTURA TUBULAR DEL SUELO



DRAWN Sergio Torremocha	01/10/2013	SIMUMAK		
		Planos producción metal. Bronze V04		
		DWG NO: BRZ-CON-04-MET02		
		REV 02	SIZE A3	SHEET 9 OF 19

CONJUNTO SOLDADO SUELO DELANTERO

1 unidad



PARTS LIST

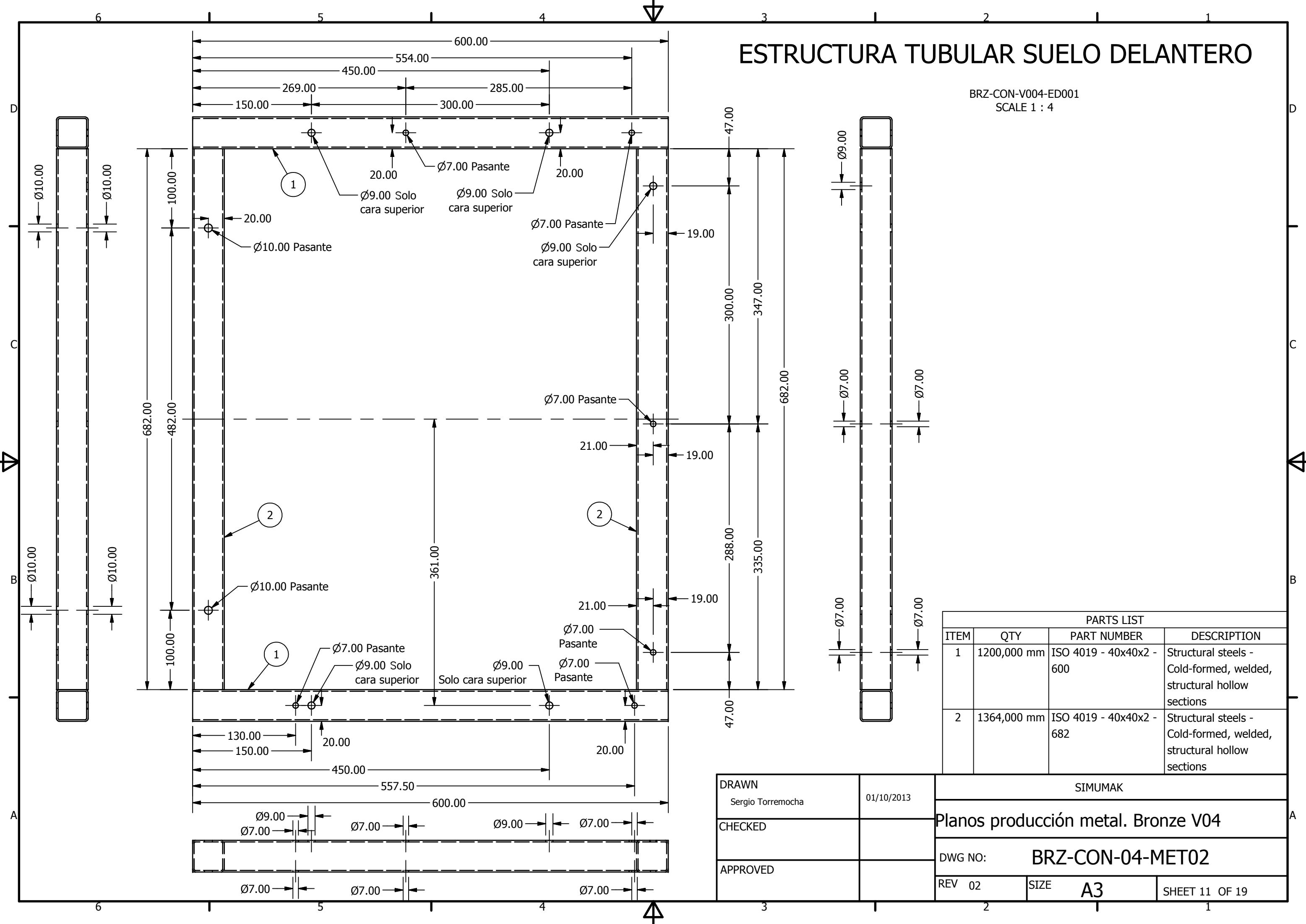
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BRZ-CON-V003-CTTS001	Conjunto soldado soporte rueda interior
2	1	BRZ-CON-V003-SCU002	Soldadura Derecha Unión Estructura
3	1	BRZ-CON-V003-SCUI002	Soldadura Unión Estructura Izquierda
4	1	BRZ-CON-V004-CBRUETSD001	Conjunto soldado soporte ruedas exteriores
5	1	BRZ-CON-V004-ED001	Estructura tubular suelo delantero
6	2	BRZ-CON-V004-EXTD001	Extensor estructura tubular suelo delantero. Espesor 8 mm
7	5	Tuerca remachable con cabeza cilindrica M6	

Acabado cincado amarillo trivalente

DRAWN		SIMUMAK		
Sergio Torremocha	01/10/2013			
CHECKED		Planos producción metal. Bronze V04		
APPROVED		DWG NO: BRZ-CON-04-MET02		
		REV 02	SIZE A3	SHEET 10 OF 19

ESTRUCTURA TUBULAR SUELO DELANTERO

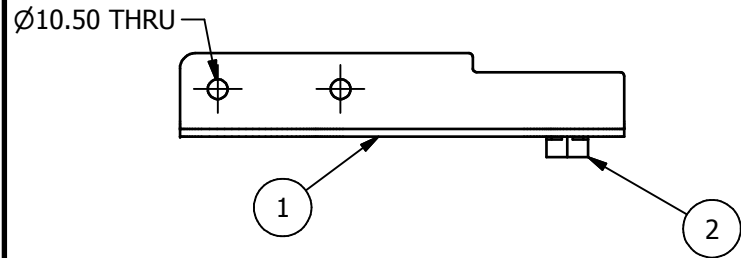
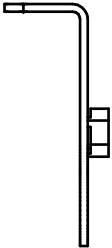
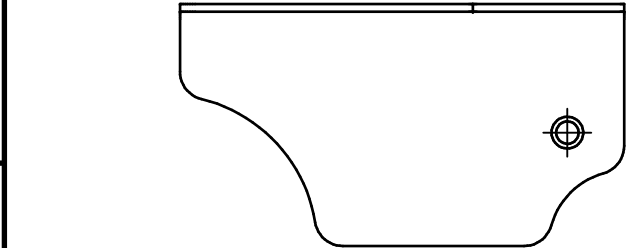
BRZ-CON-V004-ED001
SCALE 1 : 4



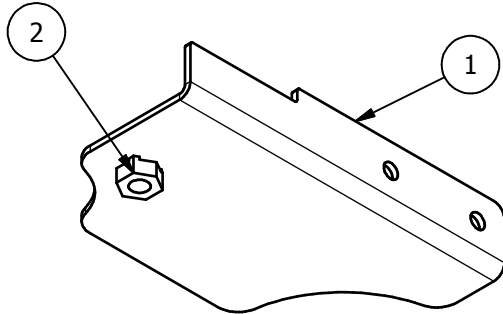
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1200,000 mm	ISO 4019 - 40x40x2 - 600	Structural steels - Cold-formed, welded, structural hollow sections
2	1364,000 mm	ISO 4019 - 40x40x2 - 682	Structural steels - Cold-formed, welded, structural hollow sections

DRAWN Sergio Torremocha	01/10/2013	SIMUMAK	
		Planos producción metal. Bronze V04	
CHECKED		DWG NO: BRZ-CON-04-MET02	
		REV 02	SIZE A3
APPROVED		SHEET 11 OF 19	

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BRZ-CON-V003-CUNIONTI002	Chapa Unión Estructura Izquierda, espesor 4 mm
2	1	DIN929 M14	Tuerca hexagonal para soldar

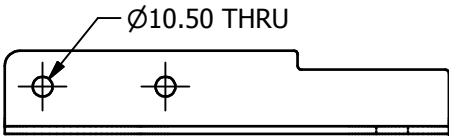
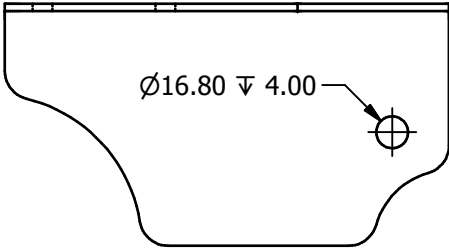


BRZ-CON-V003-SCUI002
SCALE 1 / 4
CONJUNTO SOLDADO
1 unidad

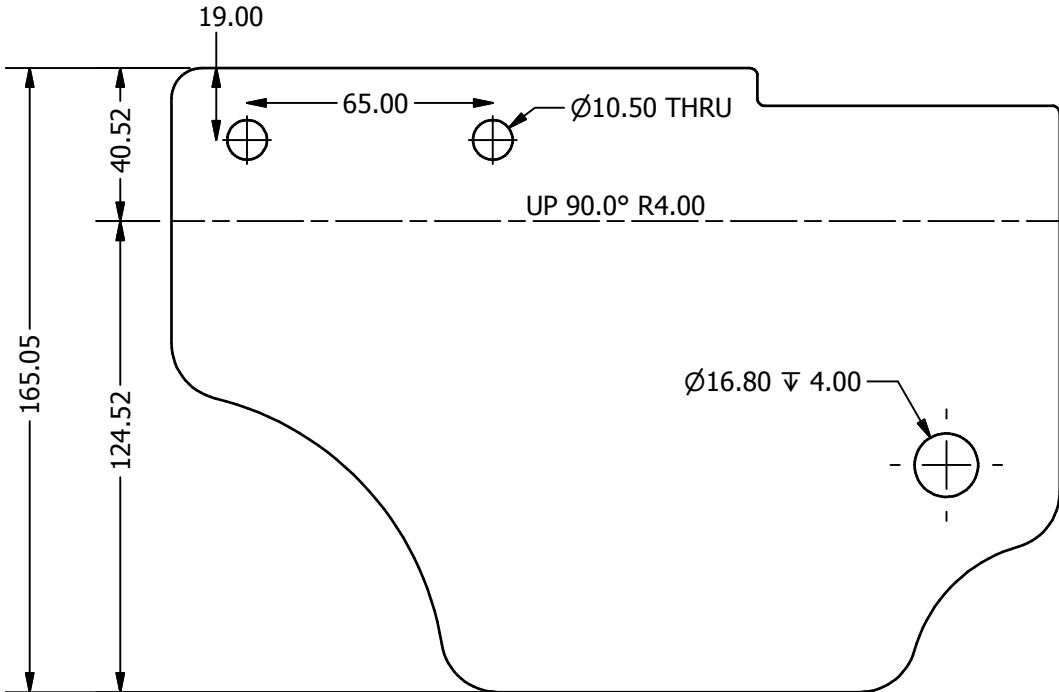


BRZ-CON-V003-SCUI002
SCALE 1 / 4

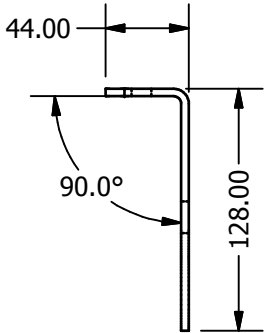
PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
1	BRZ-CON-V003-CUNIONTI002	Chapa Unión Estructura Izquierda, espesor 4 mm



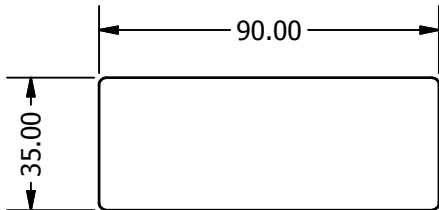
BRZ-CON-V003-CUNIONTI002
SCALE 1 / 4



BRZ-CON-V003-CUNIONTI002 (desplegada)
SCALE 1 / 2



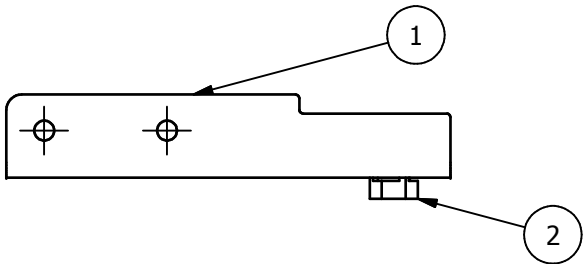
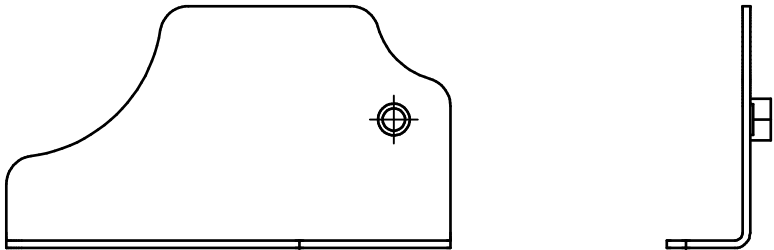
PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
2	BRZ-CON-V004-EXTD001	Extensor estructura tubular suelo delantero. Espesor 8 mm



BRZ-CON-V004-EXTD001
SCALE 1 / 2

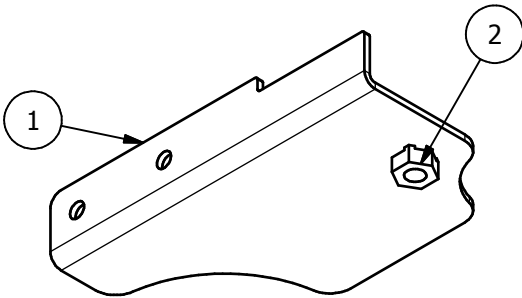
DRAWN		SIMUMAK		
Sergio Torremocha	01/10/2013	Planos producción metal. Bronze V04		
CHECKED				
		DWG NO: BRZ-CON-04-MET02		
APPROVED		REV 02	SIZE A3	SHEET 12 OF 19

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BRZ-CON-V003-CUNIONT002	Chapa Unión Estructura Derecha, espesor 4 mm
2	1	DIN929 M14	Tuerca hexagonal para soldar

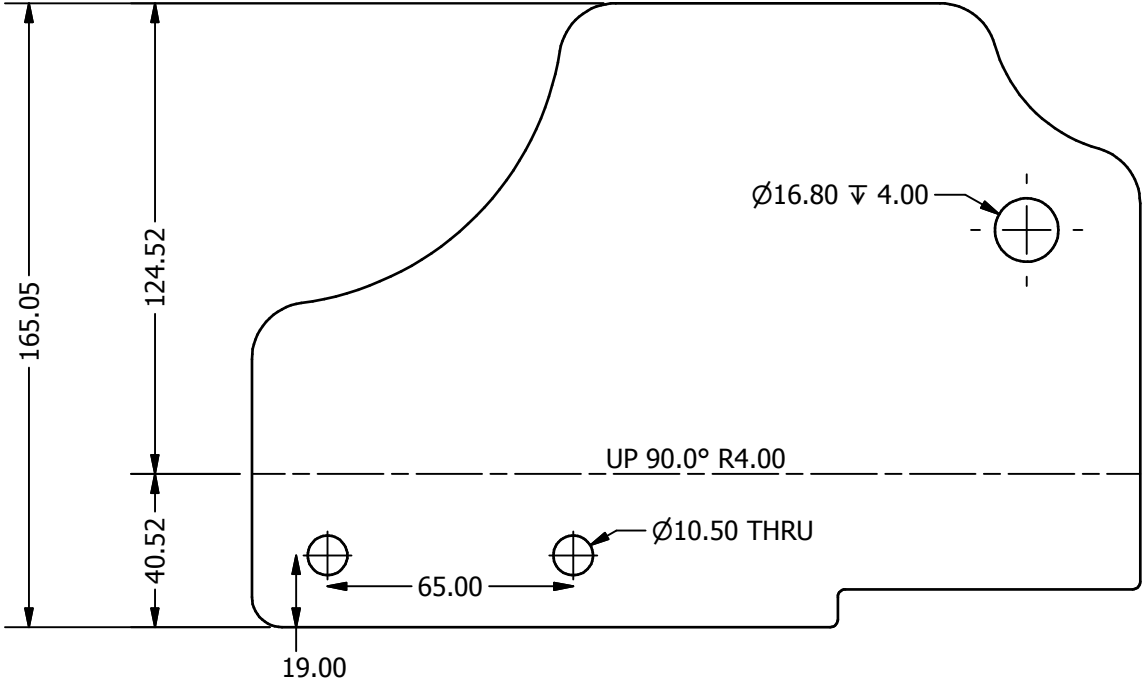


BRZ-CON-V003-SCU002
SCALE 1 / 4

CONJUNTO SOLDADO
1 unidad

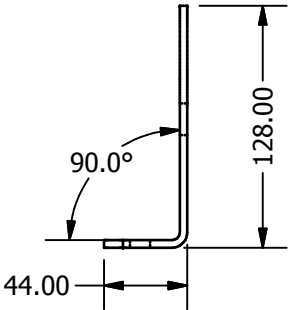
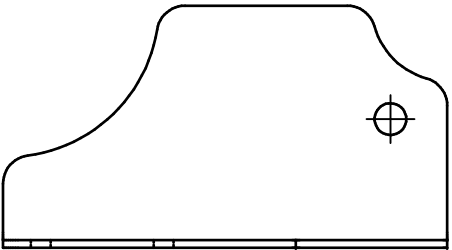


BRZ-CON-V003-SCU002
SCALE 1 / 4

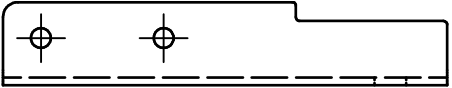


BRZ-CON-V003-CUNIONT002 (desplegada)
SCALE 1 / 2

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
1	BRZ-CON-V003-CUNIONT002	Chapa Unión Estructura Derecha, espesor 4 mm



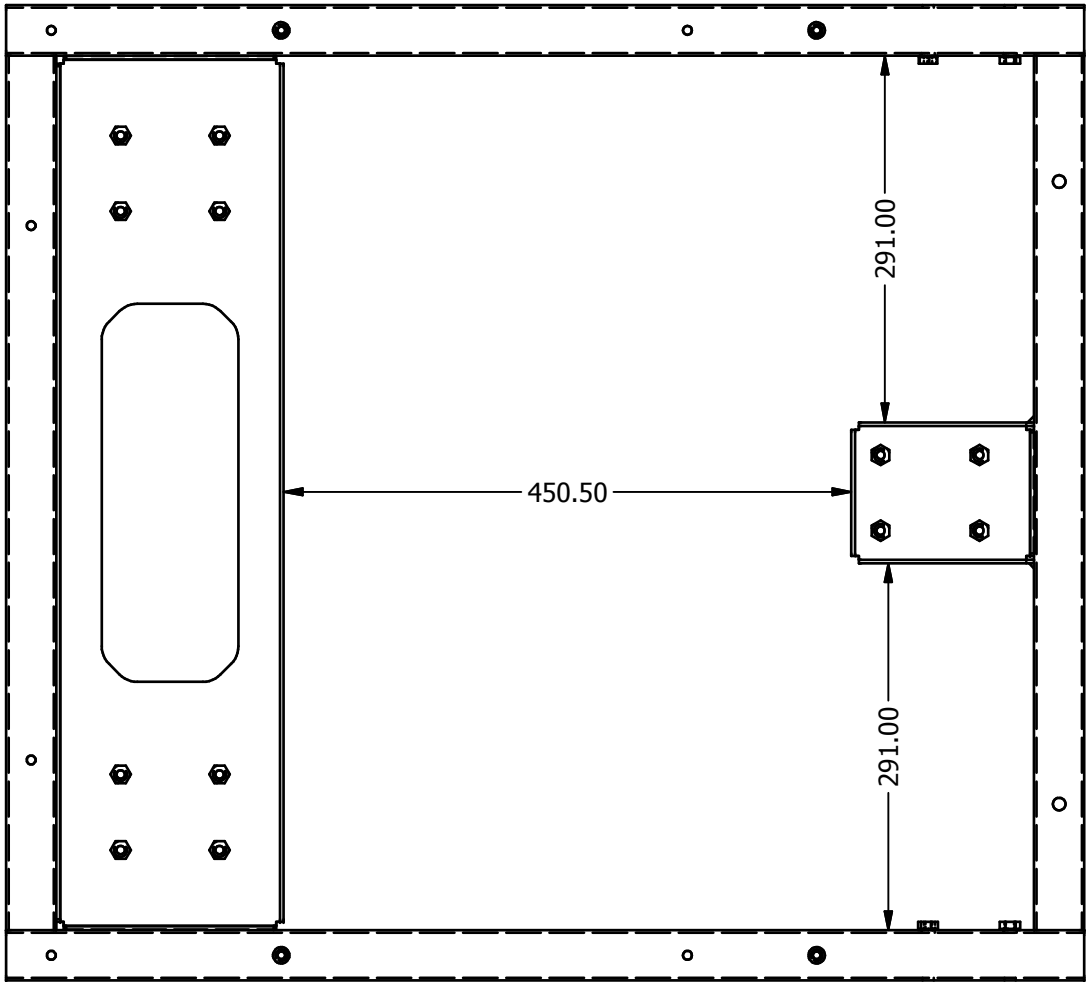
BRZ-CON-V003-CUNIONT002
SCALE 1 / 4



DRAWN Sergio Torremocha	01/10/2013	SIMUMAK	
		Planos producción metal. Bronze V04	
CHECKED		DWG NO: BRZ-CON-04-MET02	
		REV 02	SIZE A3
APPROVED		SHEET 13 OF 19	

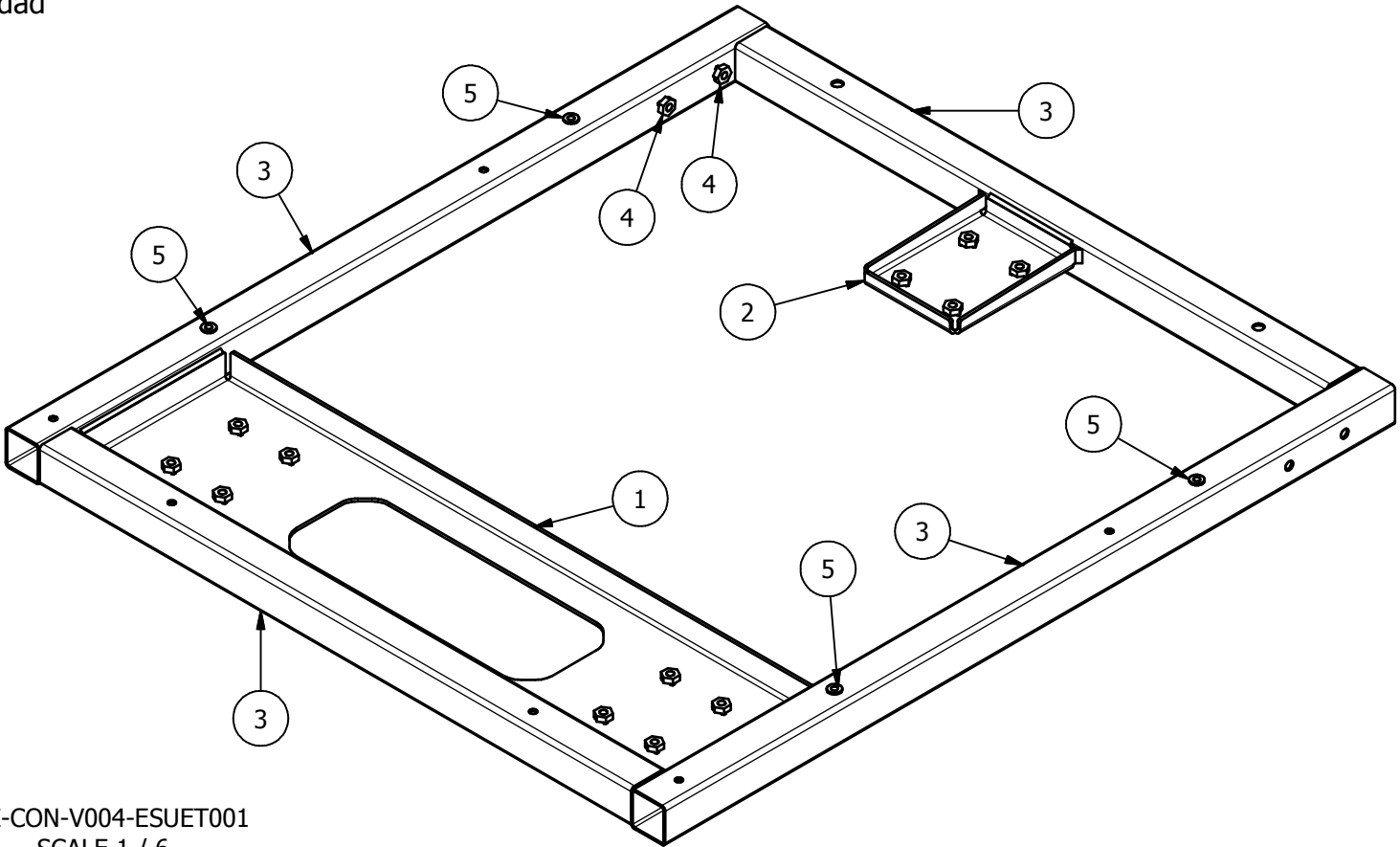
CONJUNTO SOLDADO SUELO TRASERO

1 unidad

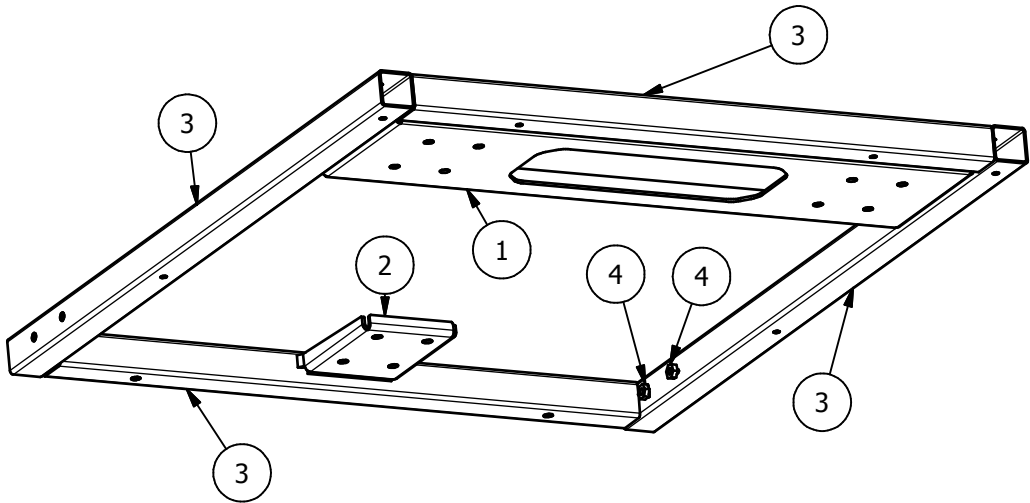


Cara inferior de
BRZ-CON-V003-CBRUETS001
soldada a ras con la
cara inferior del tubo

15.00
15mm entre cara inferior de
BRZ-CON-V003-CTTS001
y cara inferior del tubo



BRZ-CON-V004-ESUET001
SCALE 1 / 6



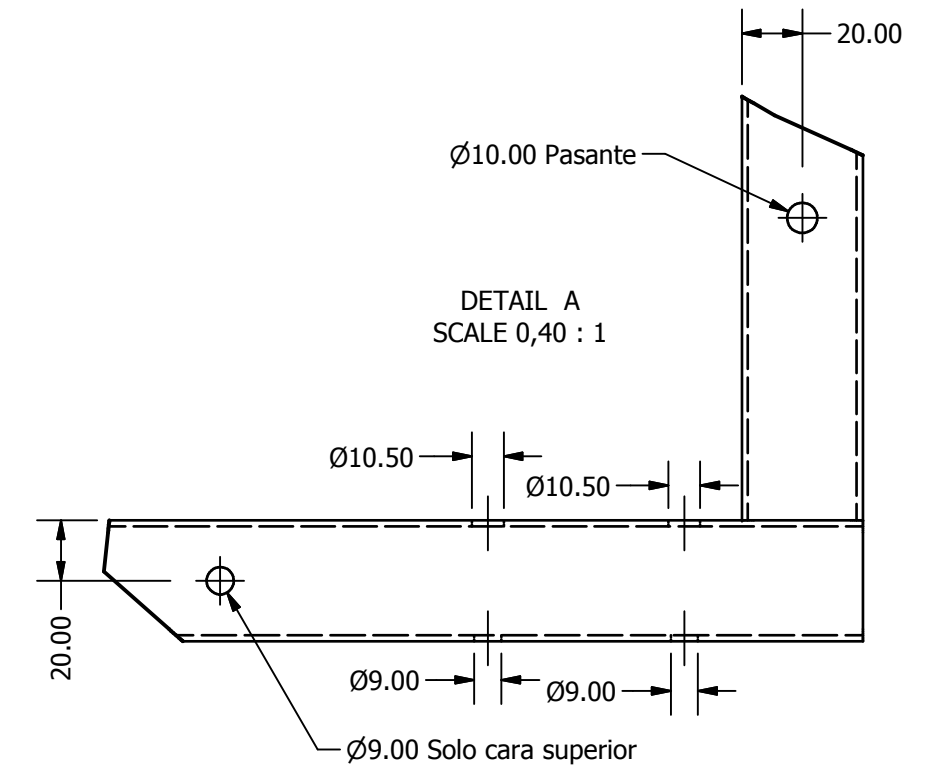
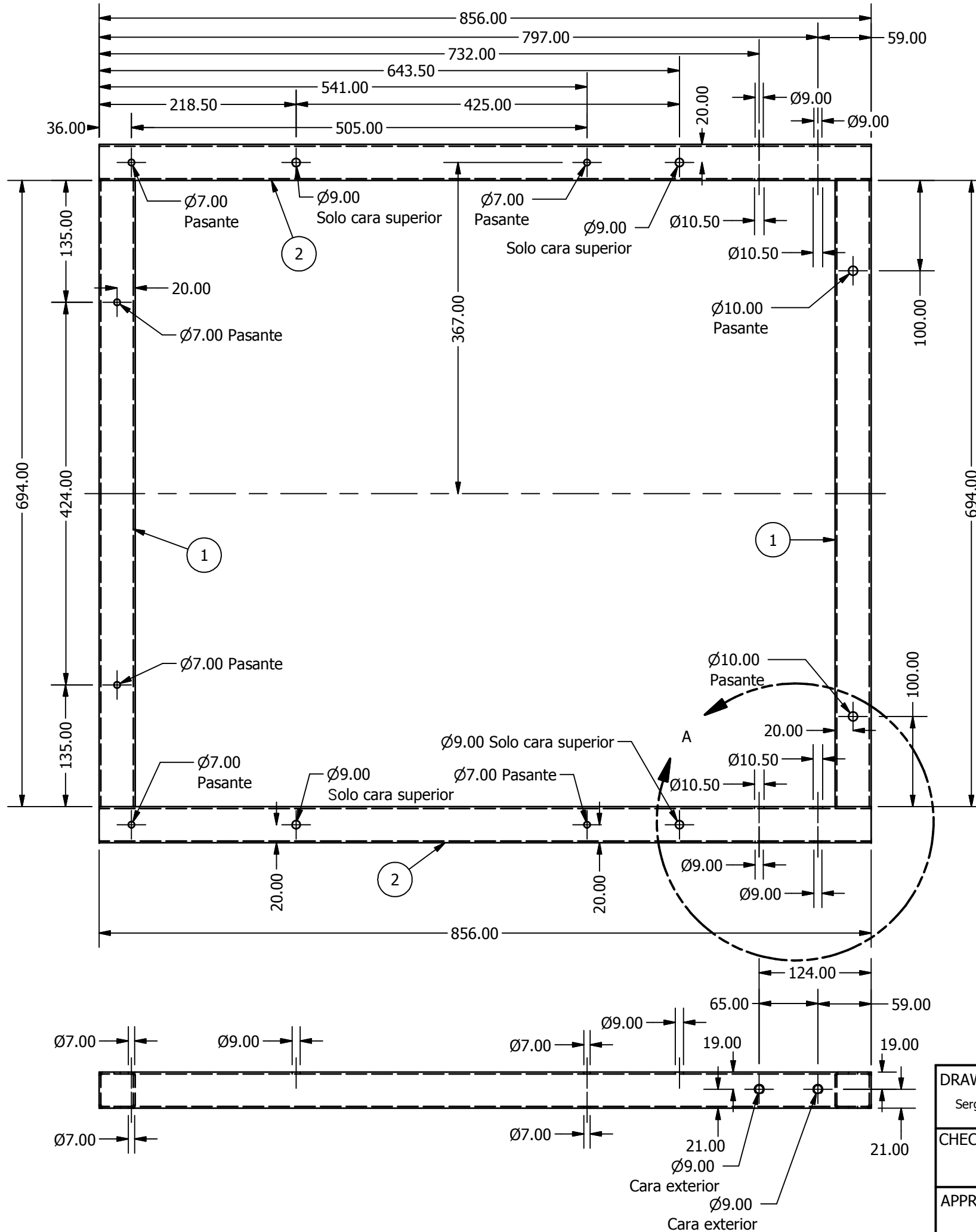
Acabado cincado amarillo trivalente

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BRZ-CON-V003-CBRUETS001	Conjunto soldado soporte ruedas exteriores
2	1	BRZ-CON-V003-CTTS001	Conjunto soldado soporte rueda interior
3	1	BRZ-CON-V004-ET001	Estructura tubular suelo trasero
4	4	DIN929 M8	Tuerca hexagonal para soldar
5	4	Tuerca remachable con cabeza cilindrica M6	

DRAWN Sergio Torremocha	01/10/2013	SIMUMAK	
CHECKED		Planos producción metal. Bronze V04	
APPROVED		DWG NO: BRZ-CON-04-MET02	
REV 02	SIZE A3	SHEET 14 OF 19	

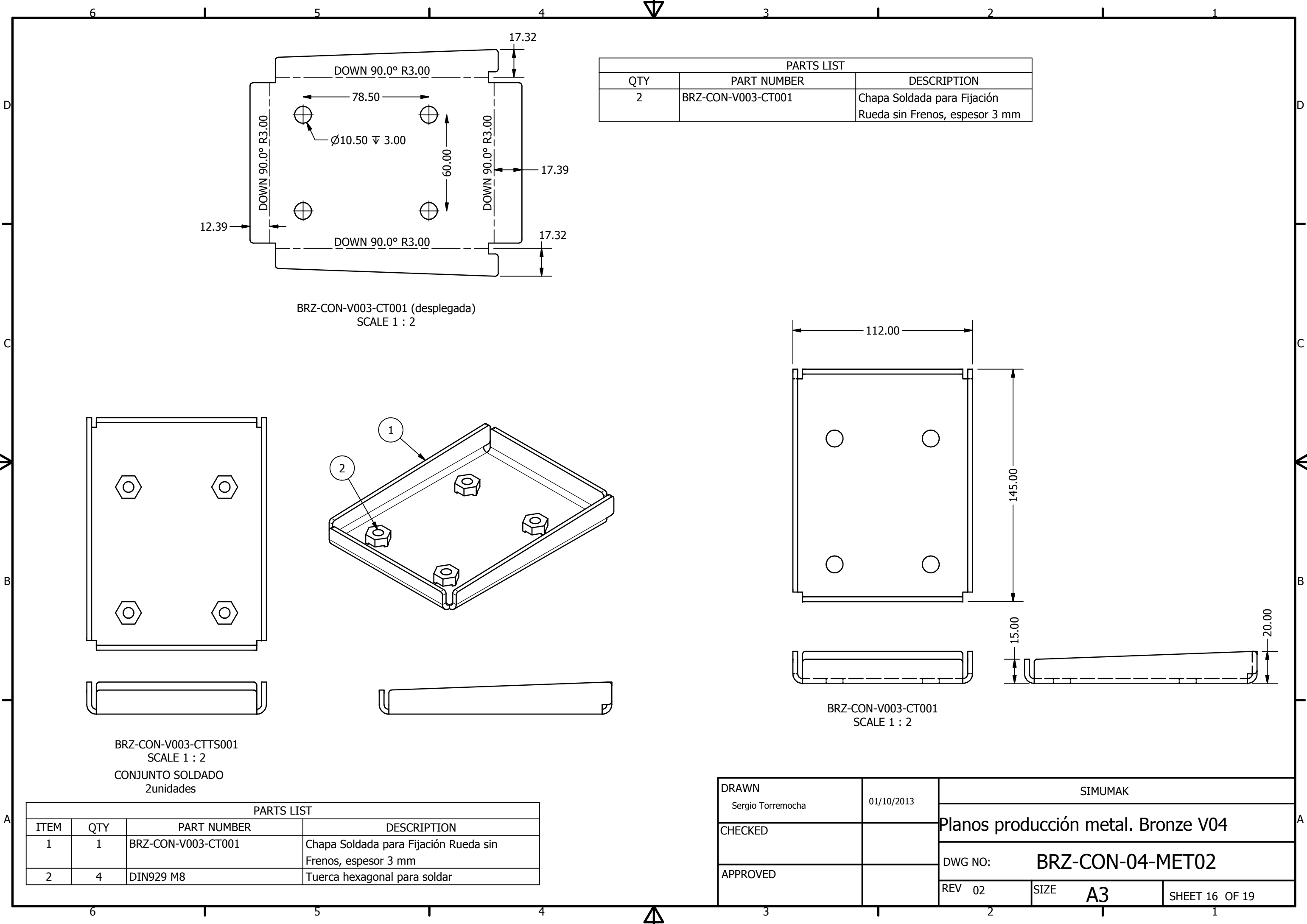
ESTRUCTURA TUBULAR SUELO TRASERO

BRZ-CON-V004-ET001
SCALE 1 : 5



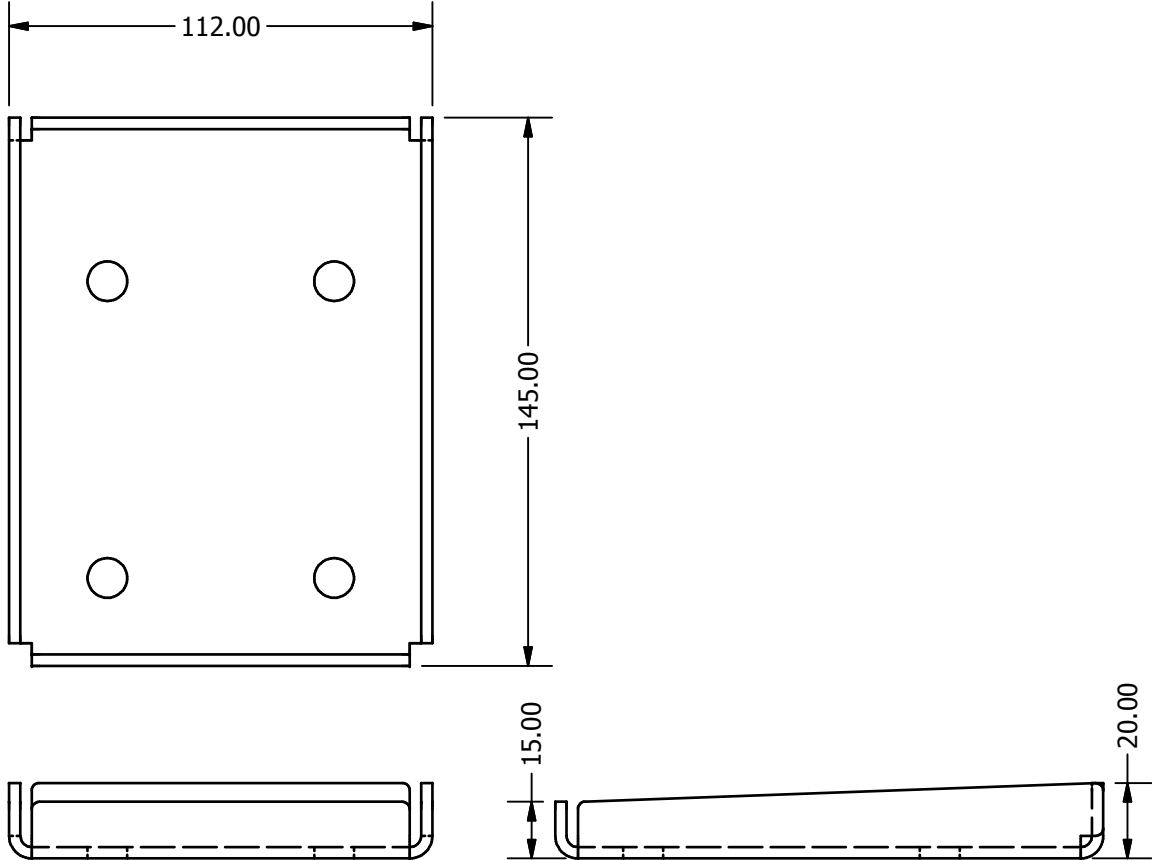
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1388,000 mm	ISO 4019 - 40x40x2 - 694	Structural steels - Cold-formed, welded, structural hollow sections
2	1712,000 mm	ISO 4019 - 40x40x2 - 856	Structural steels - Cold-formed, welded, structural hollow sections

DRAWN Sergio Torremocha	01/10/2013	SIMUMAK		
		Planos producción metal. Bronze V04		
CHECKED		DWG NO: BRZ-CON-04-MET02		
		REV 02	SIZE A3	SHEET 15 OF 19
APPROVED				



PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
2	BRZ-CON-V003-CT001	Chapa Soldada para Fijación Rueda sin Frenos, espesor 3 mm

BRZ-CON-V003-CT001 (desplegada)
SCALE 1 : 2



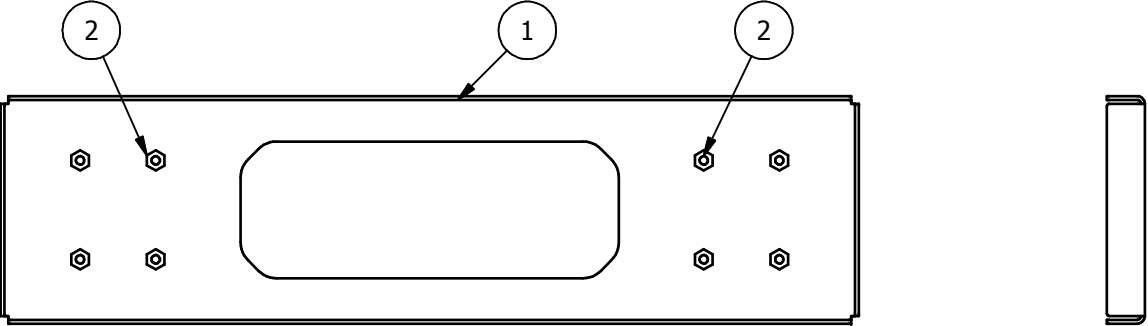
BRZ-CON-V003-CT001
SCALE 1 : 2

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BRZ-CON-V003-CT001	Chapa Soldada para Fijación Rueda sin Frenos, espesor 3 mm
2	4	DIN929 M8	Tuerca hexagonal para soldar

DRAWN Sergio Torremocha	01/10/2013	SIMUMAK	
		Planos producción metal. Bronze V04	
CHECKED		DWG NO: BRZ-CON-04-MET02	
		REV 02	SIZE A3
APPROVED		SHEET 16 OF 19	

BRZ-CON-V003-CTTS001
SCALE 1 : 2
CONJUNTO SOLDADO
2 unidades

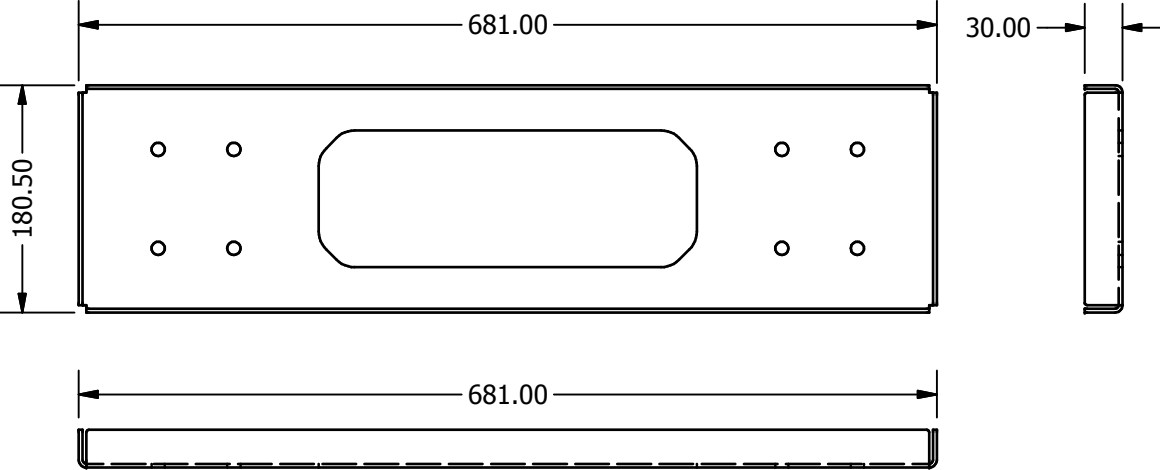
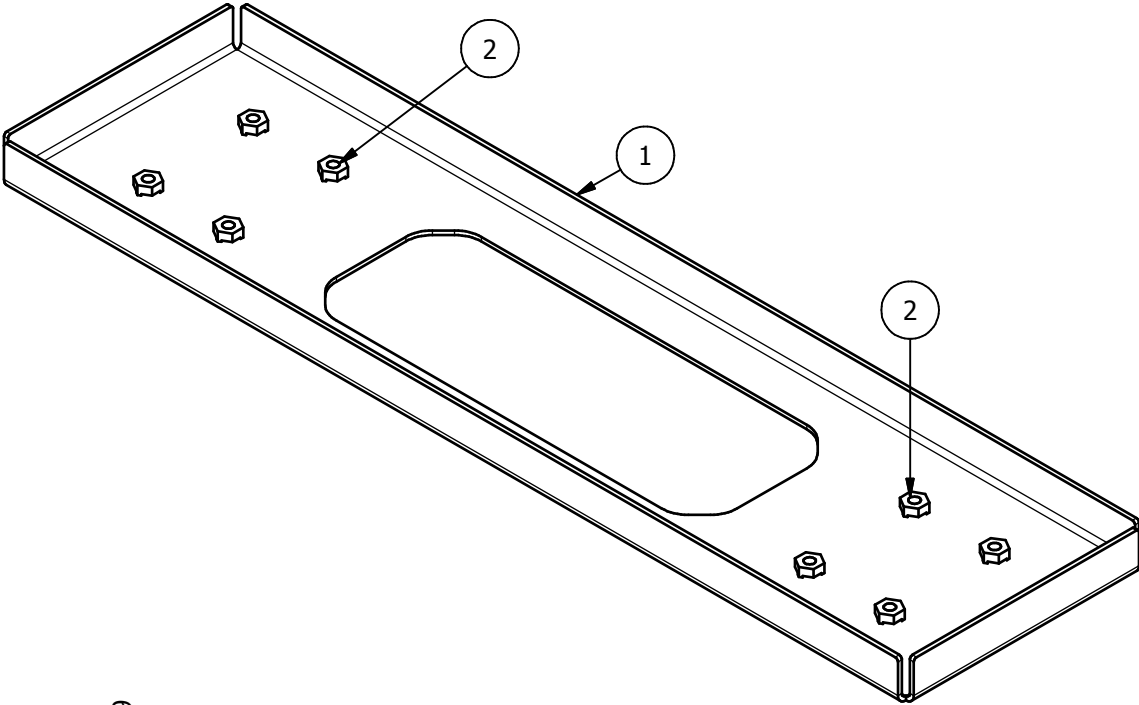
SOPORTE DE RUEDAS
ESTRECHO
(para suelo delantero)



BRZ-CON-V004-CBRUETSD001
SCALE 1 : 6

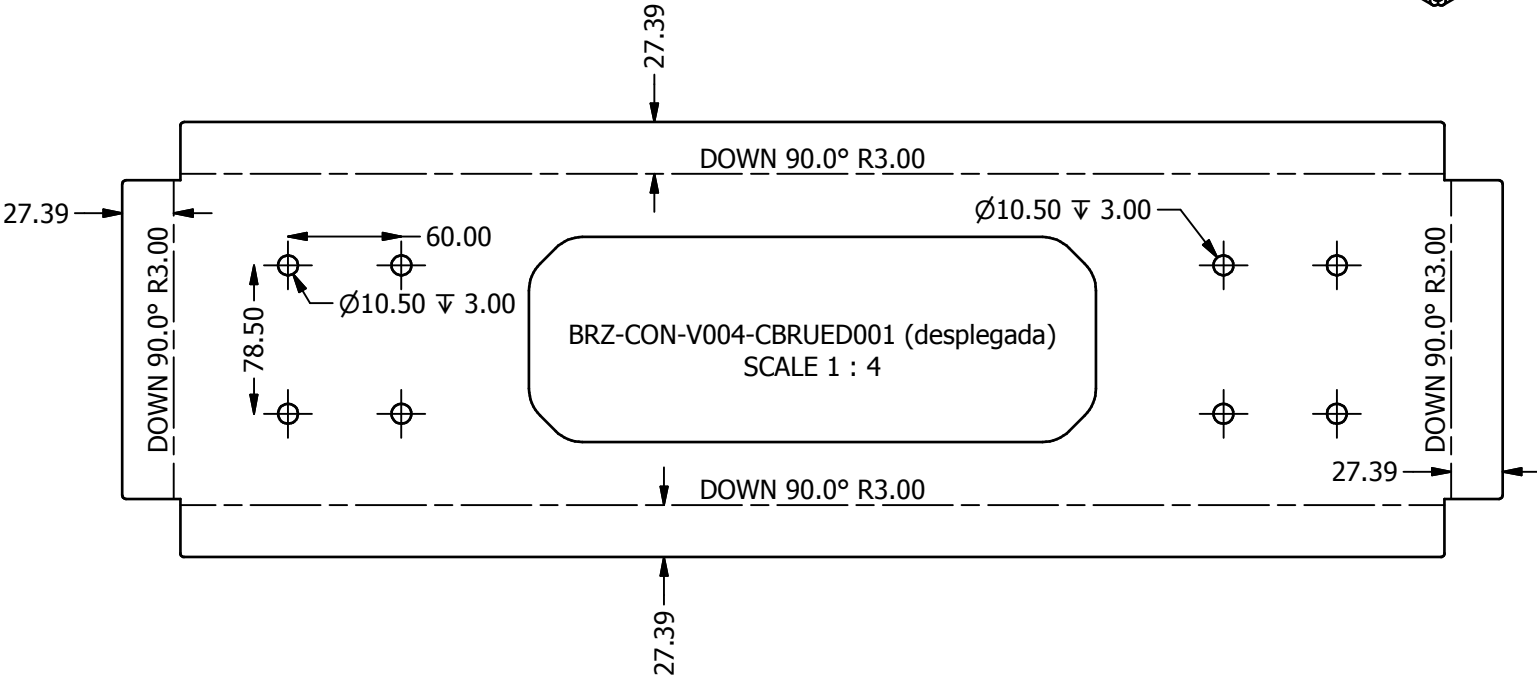
CONJUNTO SOLDADO
1 unidad

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BRZ-CON-V004-CBRUED001	Chapa Fijación Ruedas, espesor 3 mm
2	8	DIN929 M8	Tuerca hexagonal para soldar



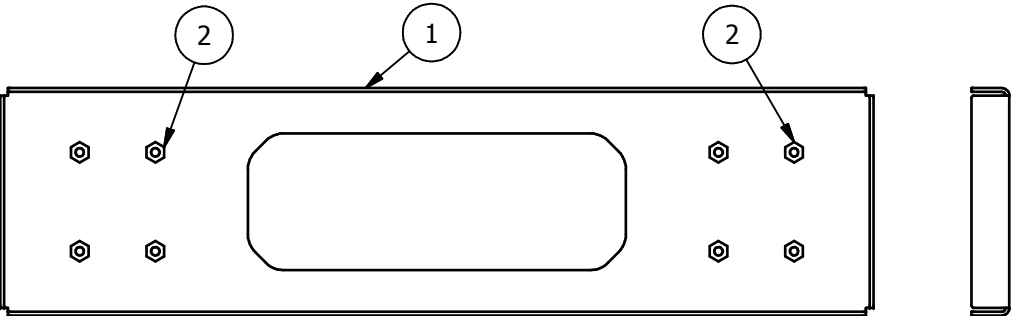
BRZ-CON-V004-CBRUED001
SCALE 1 : 6

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
1	BRZ-CON-V004-CBRUED001	Chapa Fijación Ruedas, espesor 3 mm



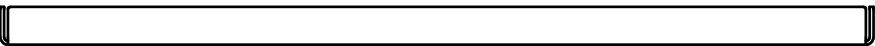
DRAWN Sergio Torremocha	01/10/2013	SIMUMAK	
		Planos producción metal. Bronze V04	
CHECKED		DWG NO: BRZ-CON-04-MET02	
		REV 02	SIZE A3
APPROVED		SHEET 17 OF 19	

SOPORTE DE RUEDAS ANCHO
(para suelo trasero)

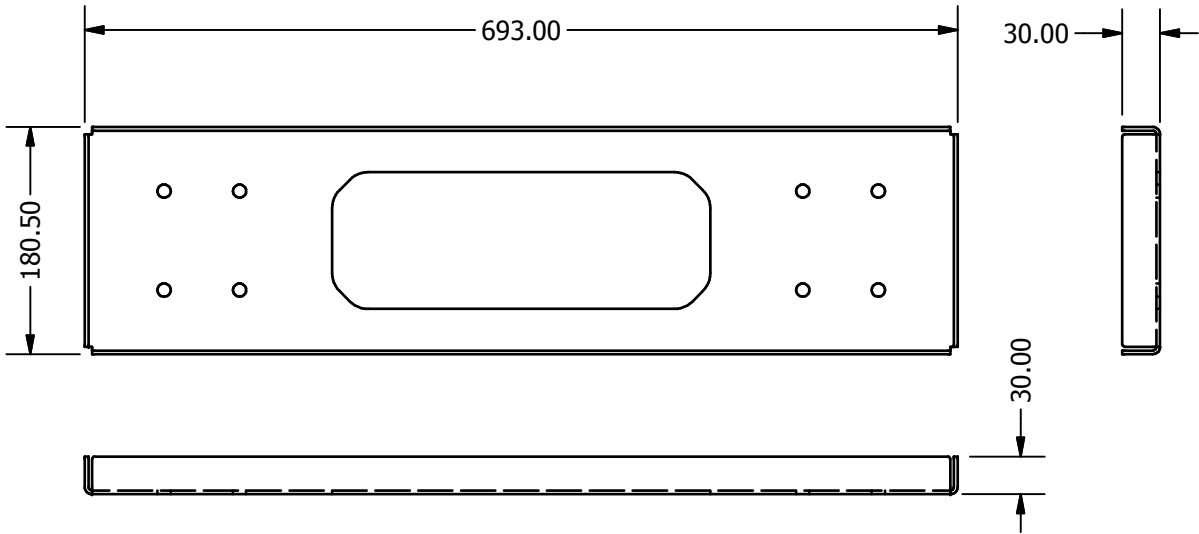


BRZ-CON-V003-CBRUETS001
SCALE 1 : 6

CONJUNTO SOLDADO
1 unidad

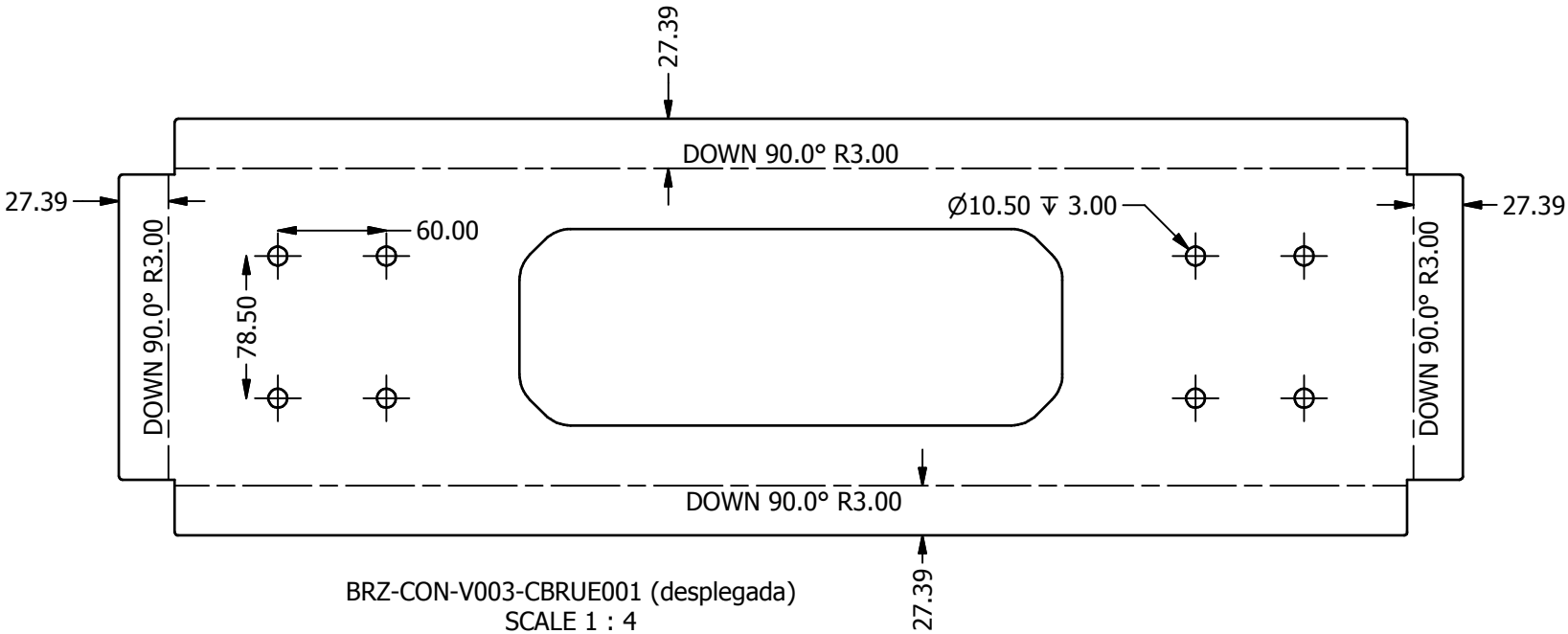
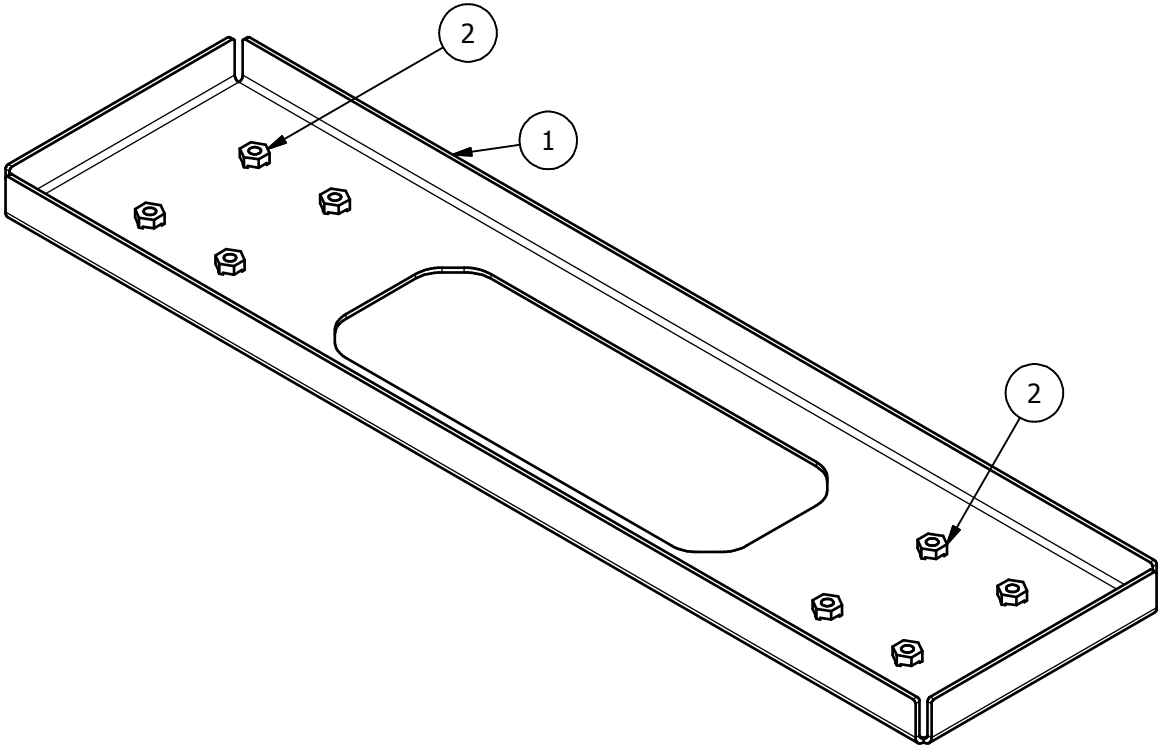


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BRZ-CON-V003-CBRUE001	Chapa Fijación Ruedas, espesor 3 mm
2	8	DIN929 M8	Tuerca hexagonal para soldar



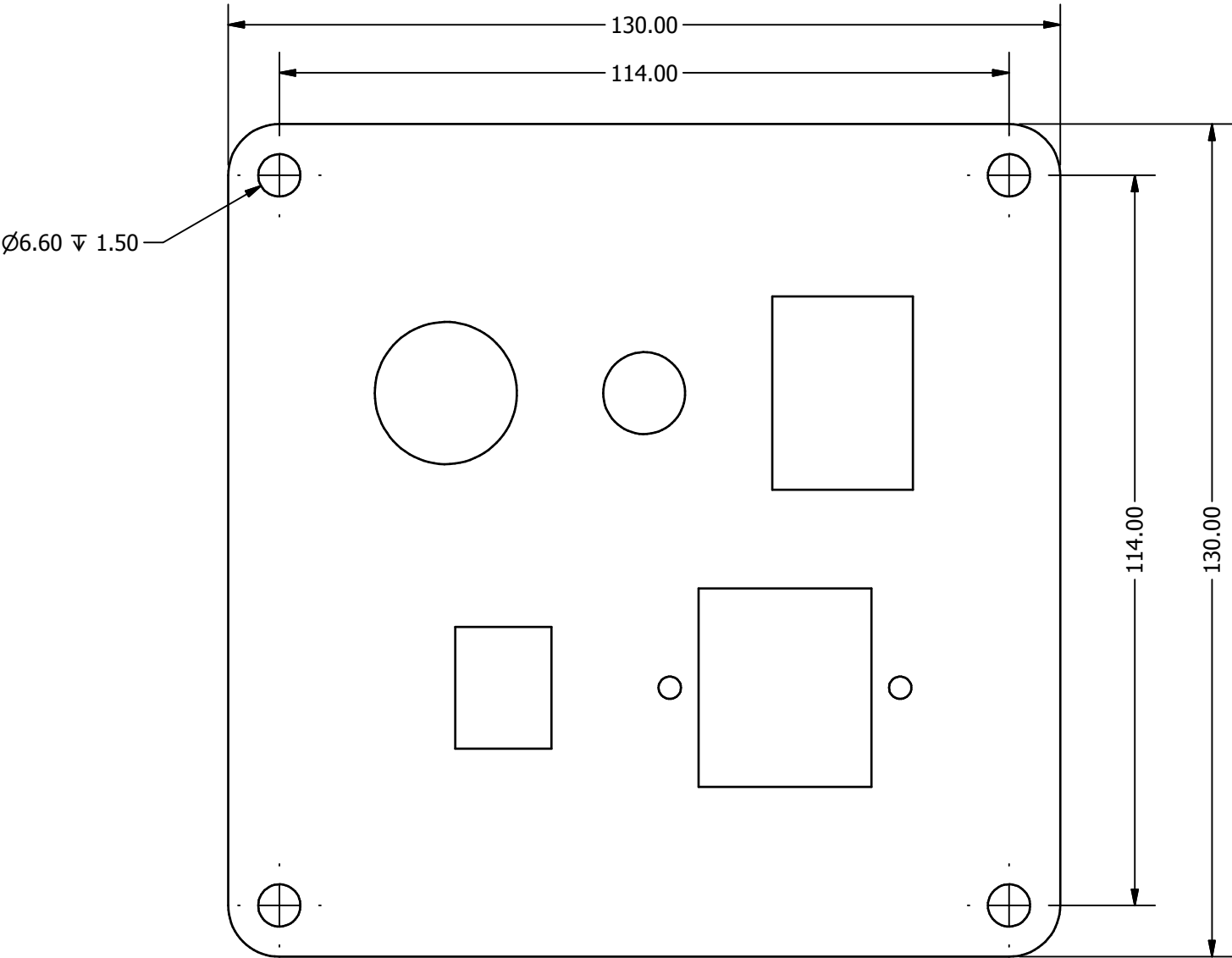
BRZ-CON-V003-CBRUE001
SCALE 1 : 6

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
1	BRZ-CON-V003-CBRUE001	Chapa Fijación Ruedas, espesor 3 mm



DRAWN Sergio Torremocha	01/10/2013	SIMUMAK	
		Planos producción metal. Bronze V04	
CHECKED		DWG NO: BRZ-CON-04-MET02	
		REV 02	SIZE A3
APPROVED		SHEET 18 OF 19	

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BRZ-CON-04-PLUGPANEL001	Plug panel, chapa 1.5 mm, acabado negro satinado



BRZ-CON-04-PLUGPANEL001
SCALE 1 : 1

DRAWN Sergio Torremocha	01/10/2013	SIMUMAK		
		Planos producción metal. Bronze V04		
CHECKED		DWG NO: BRZ-CON-04-MET02		
		REV 02	SIZE A3	SHEET 19 OF 19
APPROVED				