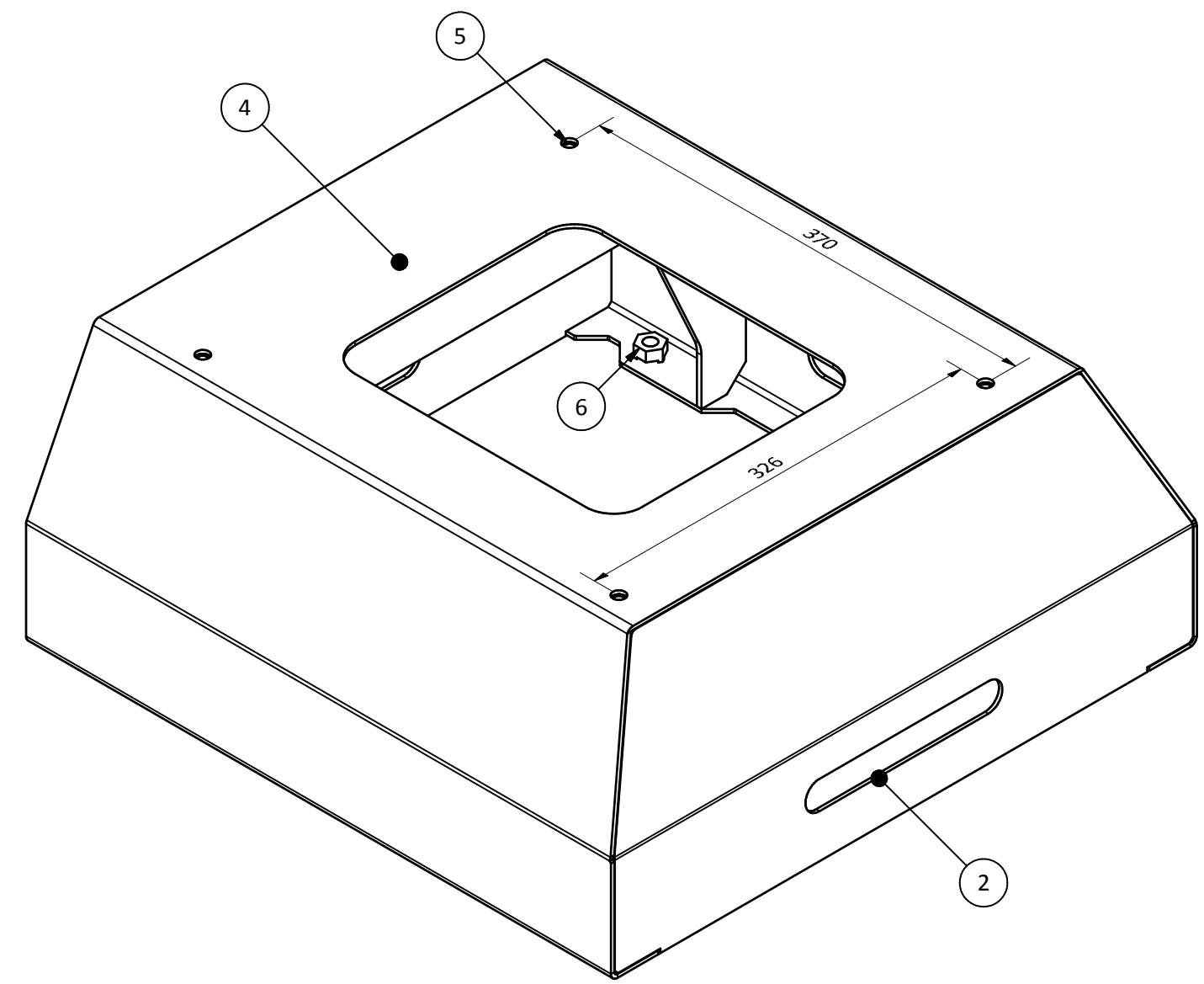


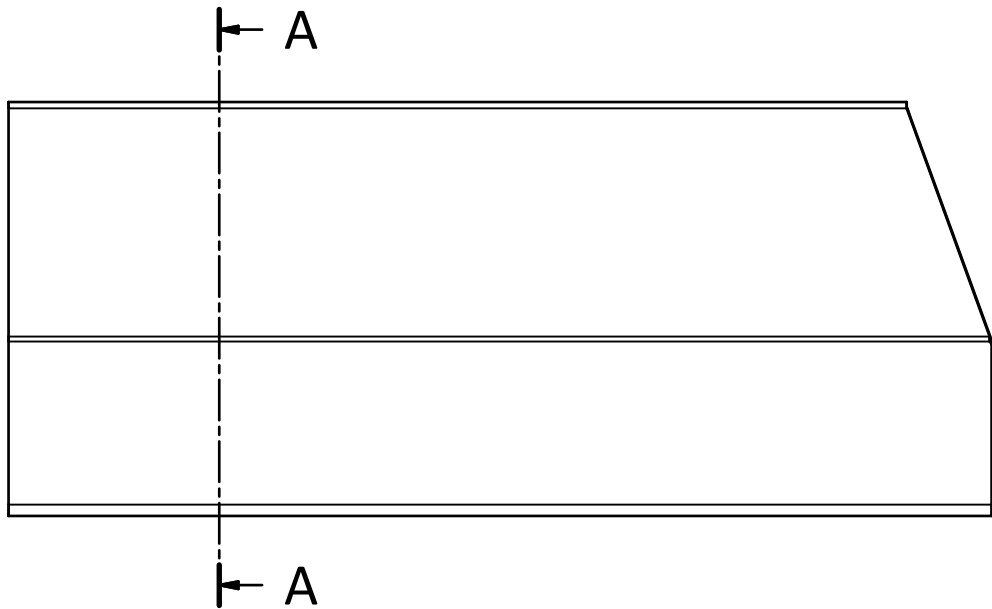
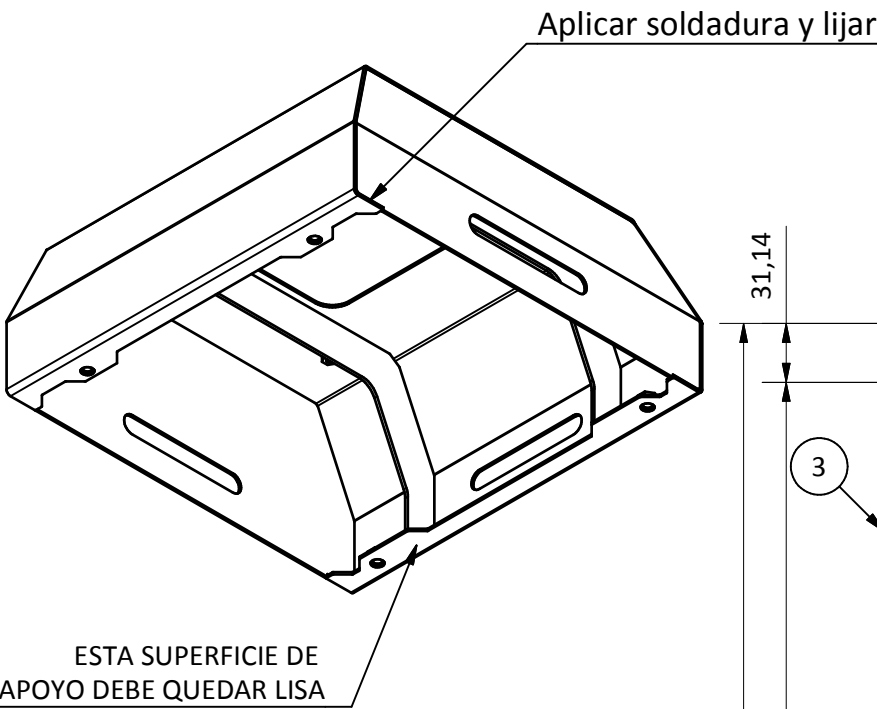
SIL-027-PEANA-01
SCALE 1 : 4



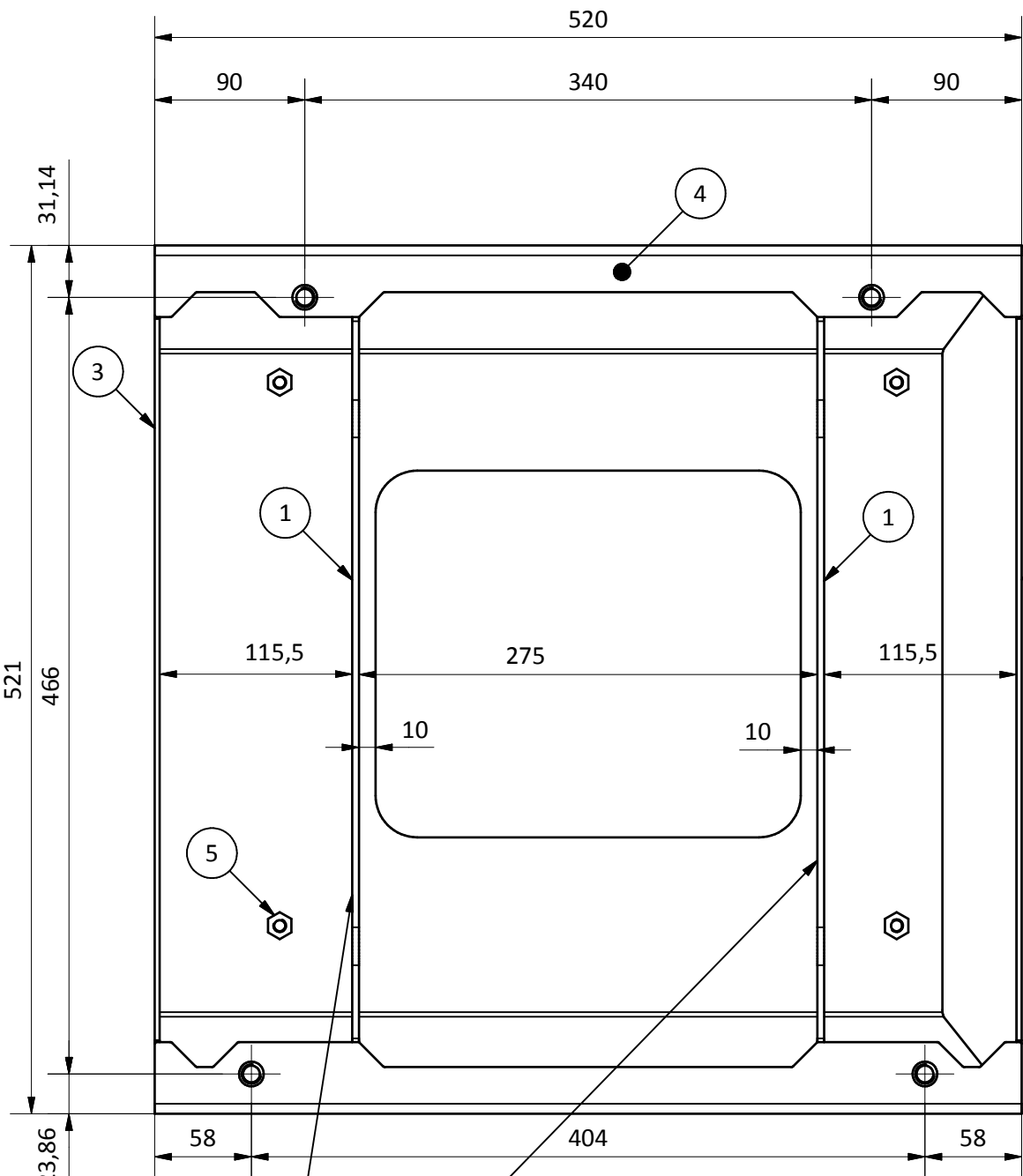
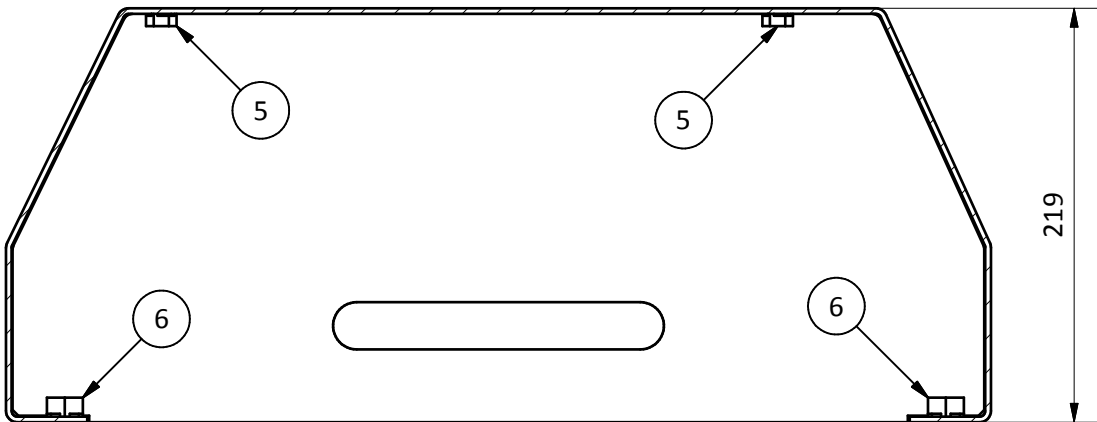
| ITEM | QTY | PART NUMBER | DESCRIPTION | MASS (kg) |
|------|-----|-----------------|---|-----------|
| 1 | 2 | SIL-027-CTRE-01 | Cartela rigidizadora base fija asiento, espesor 4 mm | 1,18 |
| 2 | 1 | SIL-027-CSPL-01 | Chapa lateral inclinada base fija asiento, espesor 3 mm | 2,42 |
| 3 | 1 | SIL-027-CSPE-01 | Chapa lateral base fija asiento, espesor 3 mm | 2,34 |
| 4 | 1 | SIL-027-CPEN-01 | Peana base fija asiento, espesor 3 mm | 9,25 |
| 5 | 4 | DIN929 M8 | Tuerca hexagonal para soldar | 0,01 |
| 6 | 4 | DIN929 M12 | Tuerca hexagonal para soldar | 0,02 |

| | | | |
|--|----|--|-----------------------------|
| MATERIAL: | | Tolerancias para dimensiones lineales y angulares sin indicación individual de tolerancia, según ISO 2768-1:1989 Zonas de rugosidad no especificada, Ra 3.2 | |
| ACABADO SUPERFICIAL: Negro Satinado | | | |
| SCALE: | | Plano de fabricación peana fija asiento SILVER V027 | DRAWN: Carlos Ruiz Madrigal |
| | | | CHECKED: Antonio García |
| | | DWG NO: SIL-027-PEANA-01-MET02 | |
| | | Id. Ref: 2618 | |
| REV | 02 | SIZE | A3 |
| | | SHEET | 1 / 5 |

CONSIDERACIONES SOLDADURA



SECCIÓN A-A
SCALE 1 : 4



Vista inferior

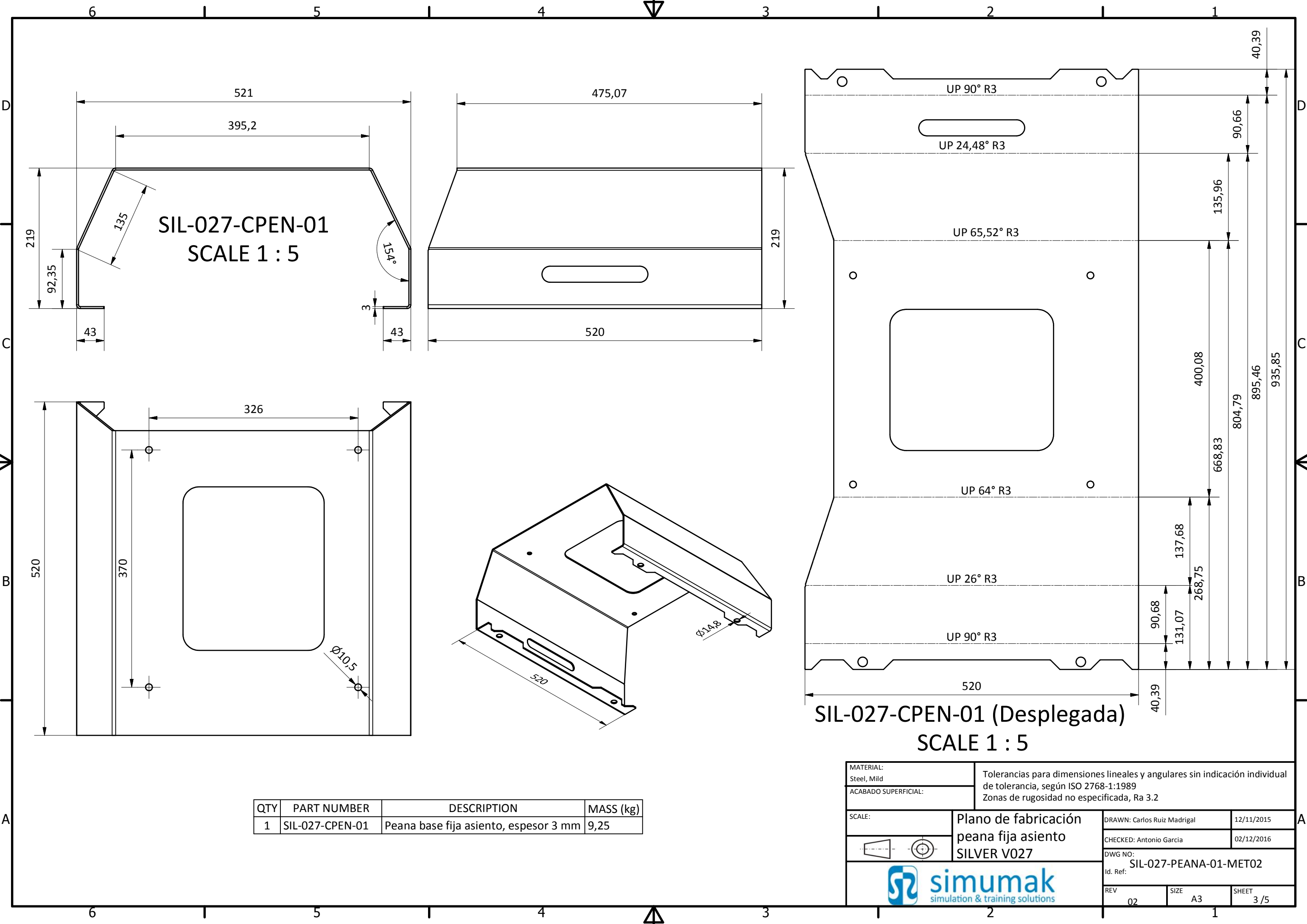
ESTAS CARTELAS SON DE REFUERZO.
HACER UNA SOLDADURA PERIMETRAL, CON CORDÓN CONTINUO.

ITEMs 2 y 3 se sueldan a ras del extremo ITEM 4

| ITEM | QTY | PART NUMBER | DESCRIPTION | MASS (kg) |
|------|-----|-----------------|---|-----------|
| 1 | 2 | SIL-027-CTRE-01 | Cartela rigidizadora base fija asiento, espesor 4 mm | 1,18 |
| 2 | 1 | SIL-027-CSPL-01 | Chapa lateral inclinada base fija asiento, espesor 3 mm | 2,42 |
| 3 | 1 | SIL-027-CSPE-01 | Chapa lateral base fija asiento, espesor 3 mm | 2,34 |
| 4 | 1 | SIL-027-CPEN-01 | Peana base fija asiento, espesor 3 mm | 9,25 |
| 5 | 4 | DIN929 M8 | Tuerca hexagonal para soldar | 0,01 |
| 6 | 4 | DIN929 M12 | Tuerca hexagonal para soldar | 0,02 |

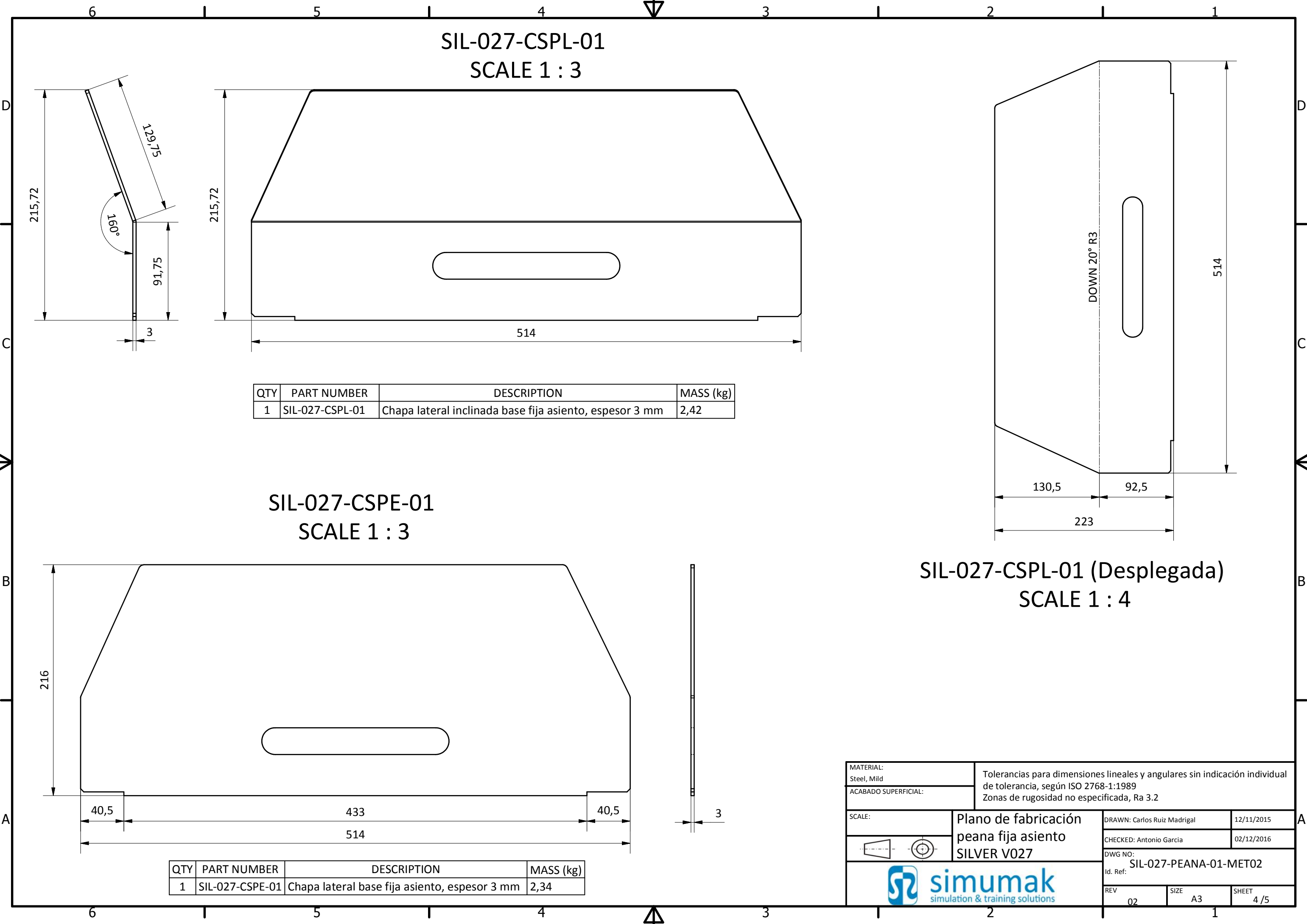
| | | | | | | |
|---|--|--|--|-----------------------------|------|------------------------|
| MATERIAL: | | Tolerancias para dimensiones lineales y angulares sin indicación individual de tolerancia, según ISO 2768-1:1989 Zonas de rugosidad no especificada, Ra 3.2 | | | | |
| ACABADO SUPERFICIAL: Negro Satinado | | | | | | |
| SCALE: | | Plano de fabricación peana fija asiento SILVER V027 | | DRAWN: Carlos Ruiz Madrigal | | 12/11/2015 |
|  | | | | CHECKED: Antonio García | | 02/12/2016 |
|  simumak simulation & training solutions | | DWG NO: | | | | SIL-027-PEANA-01-MET02 |
| | | Id. Ref: | | | | |
| | | REV | | 02 | SIZE | A3 |

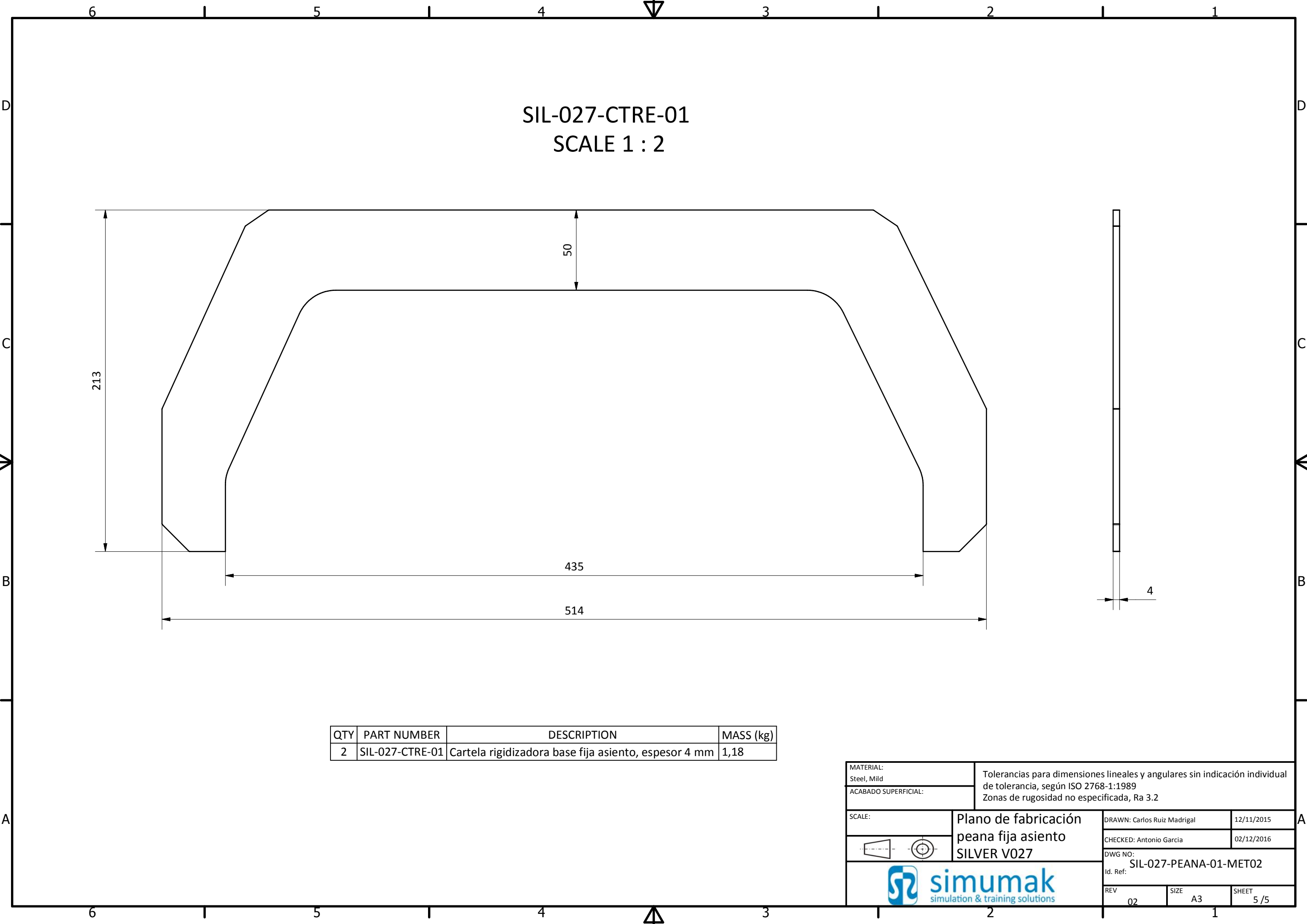




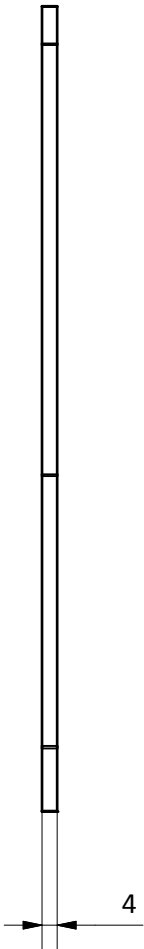
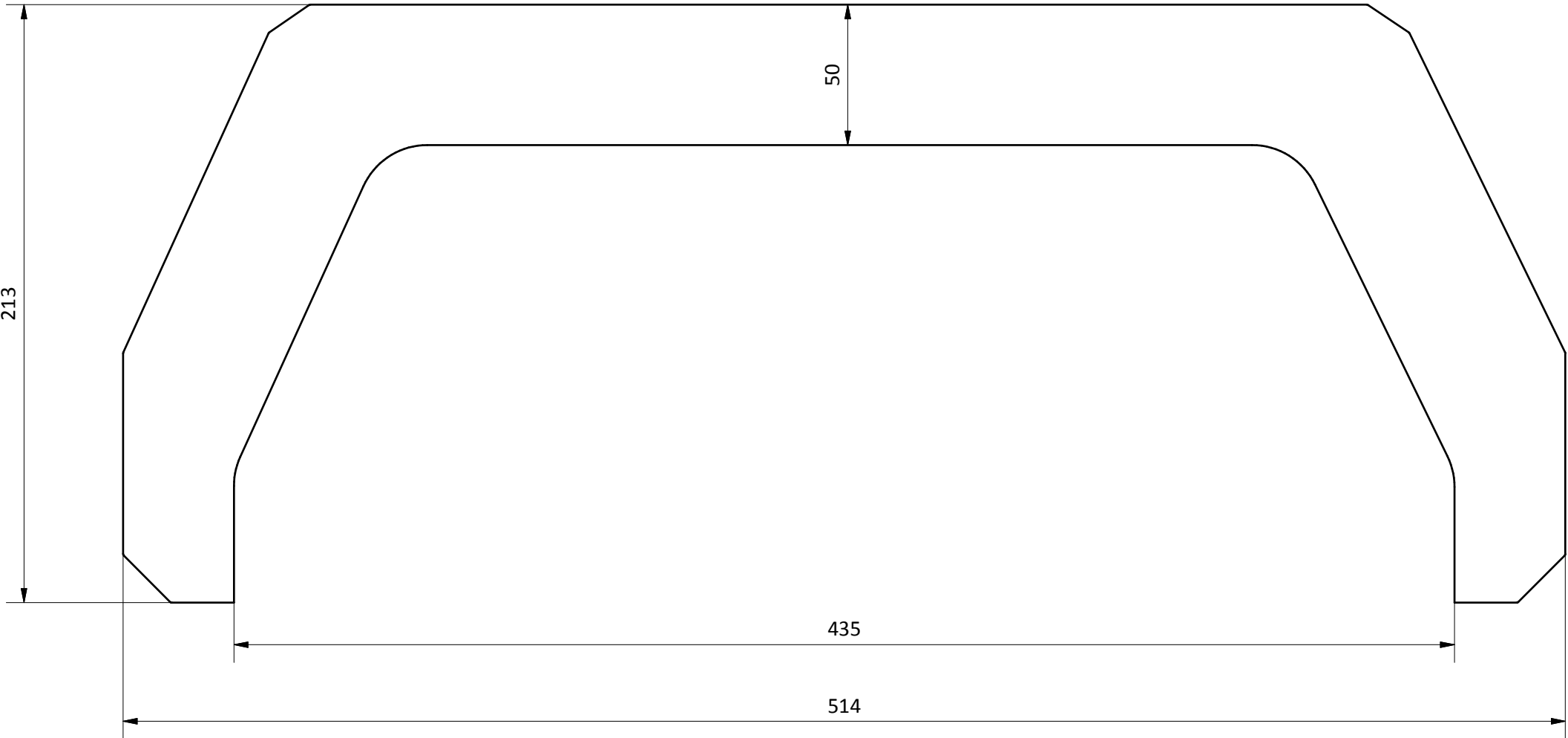
| QTY | PART NUMBER | DESCRIPTION | MASS (kg) |
|-----|-----------------|---------------------------------------|-----------|
| 1 | SIL-027-CPEN-01 | Peana base fija asiento, espesor 3 mm | 9,25 |

| | | | |
|-----------------------------|--|------------------------|--|
| MATERIAL: | Tolerancias para dimensiones lineales y angulares sin indicación individual de tolerancia, según ISO 2768-1:1989 Zonas de rugosidad no especificada, Ra 3.2 | | |
| Steel, Mild | | | |
| ACABADO SUPERFICIAL: | | | |
| SCALE: | Plano de fabricación peana fija asiento SILVER V027 | | |
| | | | |
| DRAWN: Carlos Ruiz Madrigal | | 12/11/2015 | |
| CHECKED: Antonio García | | 02/12/2016 | |
| DWG NO: | | SIL-027-PEANA-01-MET02 | |
| Id. Ref: | | | |
| REV | SIZE | SHEET | |
| 02 | A3 | 3 / 5 | |





SIL-027-CTRE-01
SCALE 1 : 2



| QTY | PART NUMBER | DESCRIPTION | MASS (kg) |
|-----|-----------------|--|-----------|
| 2 | SIL-027-CTRE-01 | Cartela rigidizadora base fija asiento, espesor 4 mm | 1,18 |

| | | | | | |
|---|--|--|------------|--------------------------------|------------|
| MATERIAL: | | Tolerancias para dimensiones lineales y angulares sin indicación individual de tolerancia, según ISO 2768-1:1989 Zonas de rugosidad no especificada, Ra 3.2 | | | |
| Steel, Mild | | | | | |
| ACABADO SUPERFICIAL: | | | | | |
| SCALE: | | Plano de fabricación peana fija asiento SILVER V027 | | DRAWN: Carlos Ruiz Madrigal | 12/11/2015 |
|  | | | | CHECKED: Antonio Garcia | 02/12/2016 |
|  simuMak simulation & training solutions | | | | DWG NO: SIL-027-PEANA-01-MET02 | |
| | | Id. Ref: | | | |
| | | REV 02 | SIZE A3 | SHEET 5 / 5 | |