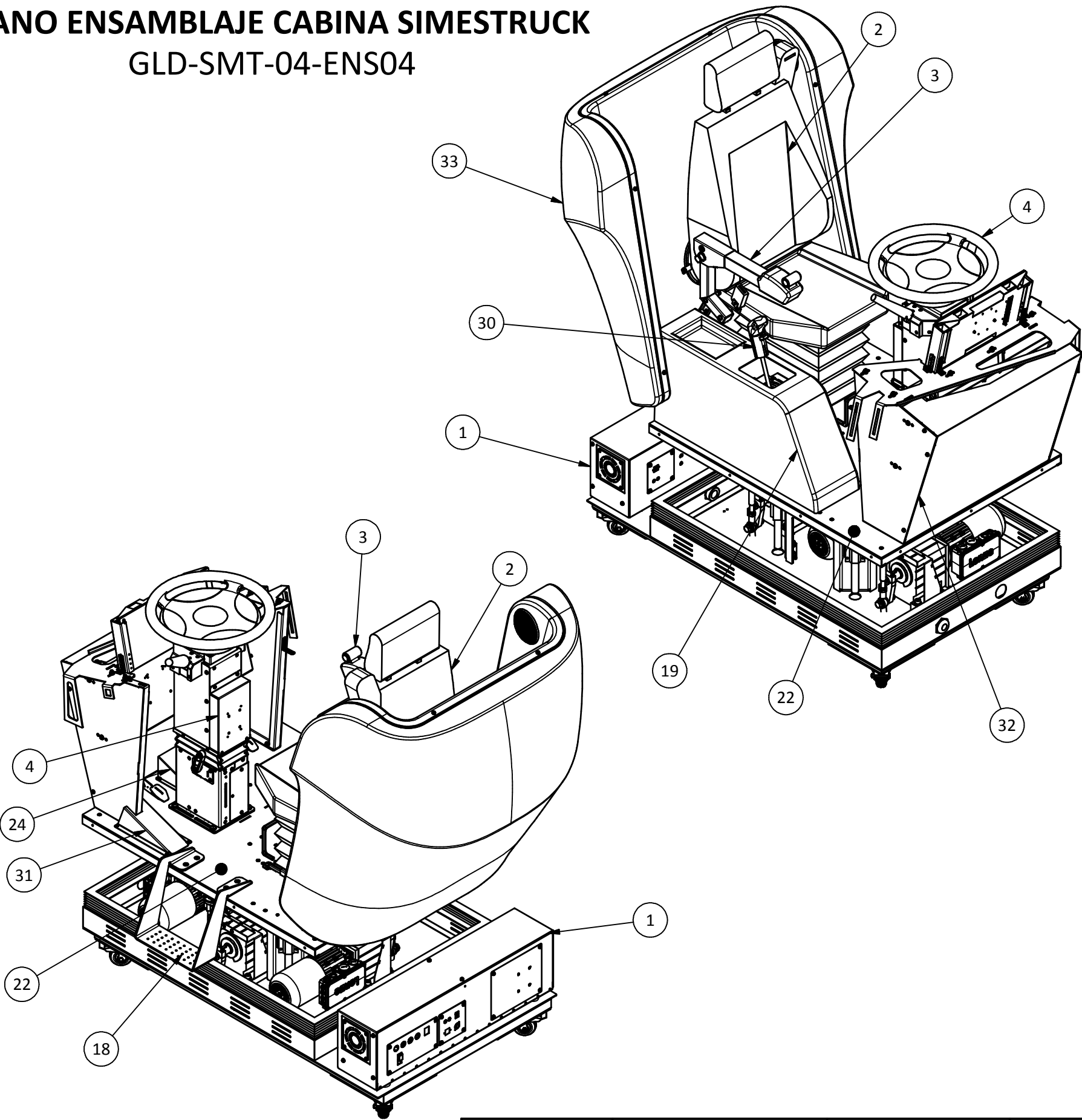




PLANO ENSAMBLAJE CABINA SIMESTRUCK
GLD-SMT-04-ENS04

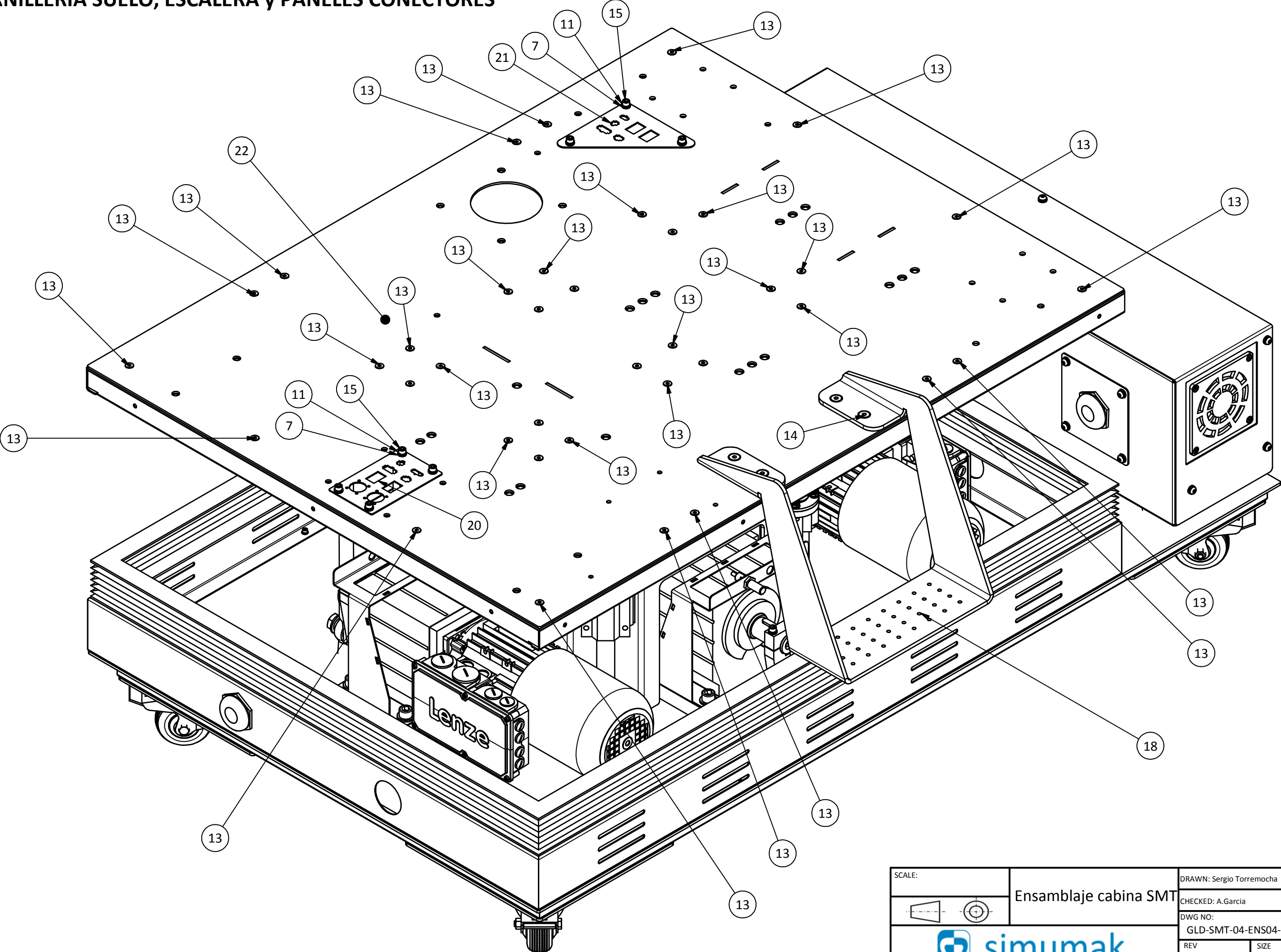
| ITEM | QTY | PART NUMBER | DESCRIPTION | ID Ref |
|------|-----|--------------------------------------|---|--------|
| 1 | 1 | 3DOF250-04-PLATF01 | Plataforma de movimiento 3DOF250kg | |
| 2 | 1 | Asiento SMT Nanchang Quinglin YS15-C | Asiento Camión Autobus Nanchang Quinglin YS15-C | 2700 |
| 3 | 1 | CA-SMT-03-ECA02 | Cambio automatico SMT | |
| 4 | 1 | CD-IND-30-06 | Columna de dirección industrial SMT | |
| 5 | 8 | DIN 125 - A 10,5 | Washer | |
| 6 | 4 | DIN 125 - A 4,3 | Washer | |
| 7 | 22 | DIN 125 - A 6,4 | Washer | |
| 8 | 8 | DIN 125 - A 8,4 | Washer | |
| 9 | 8 | DIN 127 - A 10 | Spring Washer | |
| 10 | 4 | DIN 127 - A 4 | Spring Washer | |
| 11 | 20 | DIN 127 - A 6 | Spring Washer | |
| 12 | 8 | DIN 127 - A 8 | Spring Washer | |
| 13 | 38 | DIN 7991 - M6 x 16 | Countersunk Screw | |
| 14 | 4 | DIN 7991 - M8 x 20 | Countersunk Screw | |
| 15 | 7 | DIN 912 - M6 x 16 | Cylinder Head Cap Screw | |
| 16 | 1 | DIN 912 - M6 x 20 | Cylinder Head Cap Screw | |
| 17 | 4 | DIN 912 - M8 x 20 | Cylinder Head Cap Screw | |
| 18 | 1 | GLD-04-ESC001 | Escalera, espesor 6 mm | 1409 |
| 19 | 1 | GLD-SMT-04-FTUNEL02 | Tunel de fibra SMT con chapa enfibrada | 1092 |
| 20 | 1 | GLD-SMT-04-INFS02 | Chapa conectores GOLD SMT Columna y pedales. Chapa 1.5 mm | 2537 |
| 21 | 1 | GLD-SMT-04-INFT02 | Chapa Interfaz Trasera, espesor 1,5 mm | 2487 |
| 22 | 1 | GLD-SMT-04-SUELO02 | Suelo 3DOF250-V4 para GLD SMT | 2488 |
| 23 | 1 | GLD-SMT-04-TATUTRA02 | Tapa trasera tunel SMT. e=2mm | 2719 |
| 24 | 1 | GLD-SMT-04-TCAB02 | Cubre conectores GOLD SMT. Chapa 1.5 mm | 2486 |
| 25 | 8 | ISO 7380 - M10 x 25 | Hexagon Socket Button Head Screw - Product grade A | |
| 26 | 4 | ISO 7380 - M4 x 16 | Hexagon Socket Button Head Screw - Product grade A | |
| 27 | 6 | ISO 7380 - M6 x 16 | Hexagon Socket Button Head Screw - Product grade A | |
| 28 | 8 | ISO 7380 - M6 x 25 | Hexagon Socket Button Head Screw - Product grade A | |
| 29 | 4 | ISO 7380 - M8 x 20 | Hexagon Socket Button Head Screw - Product grade A | |
| 30 | 1 | PC-SMT-05-06 | Palanca cambios Fuller | |
| 31 | 1 | SLP-SMT-02-REPIE01 | Reposapiés GLD SMT. e=2mm | 2518 |
| 32 | 1 | SLP-SMT-03-EQUIP01 | Soporte salpicadero SMT GLD con pedales | |
| 33 | 1 | V02_PLT-GLD_TRASERA | Conjunto carcasa trasera fibra + altavoces Gold | |





| | | | | |
|---|-----------------------|-----------------------------------|------------|-------|
| SCALE: | Ensamblaje cabina SMT | DRAWN: Sergio Torremocha | 27/05/2016 | |
|  | | CHECKED: A.Garcia | 27/05/2016 | |
| | | DWG NO: GLD-SMT-04-ENS04-ENS02 | | |
|  | | REV | SIZE | SHEET |
| | | 02 | A3 | 1 /9 |

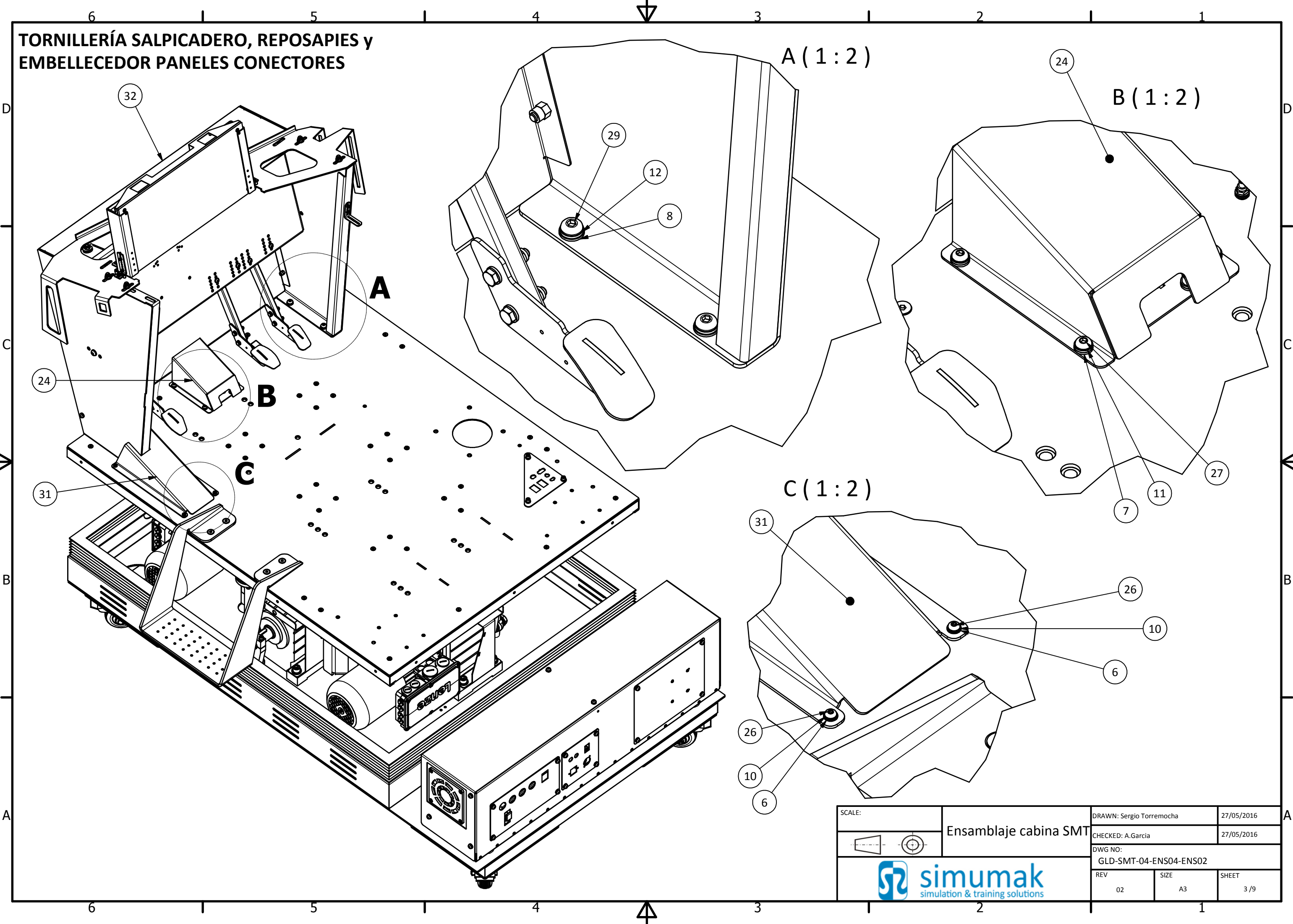




TORNILLERÍA SUELO, ESCALERA y PANELES CONECTORES



| | | | |
|---|-----------------------|--------------------------|------------|
| SCALE: | Ensamblaje cabina SMT | DRAWN: Sergio Torremocha | 27/05/2016 |
|  | | CHECKED: A.Garcia | 27/05/2016 |
| DWG NO: GLD-SMT-04-ENS04-ENS02 | | | |
|  | | REV 02 | SIZE A3 |
| | | SHEET 2 / 9 | |

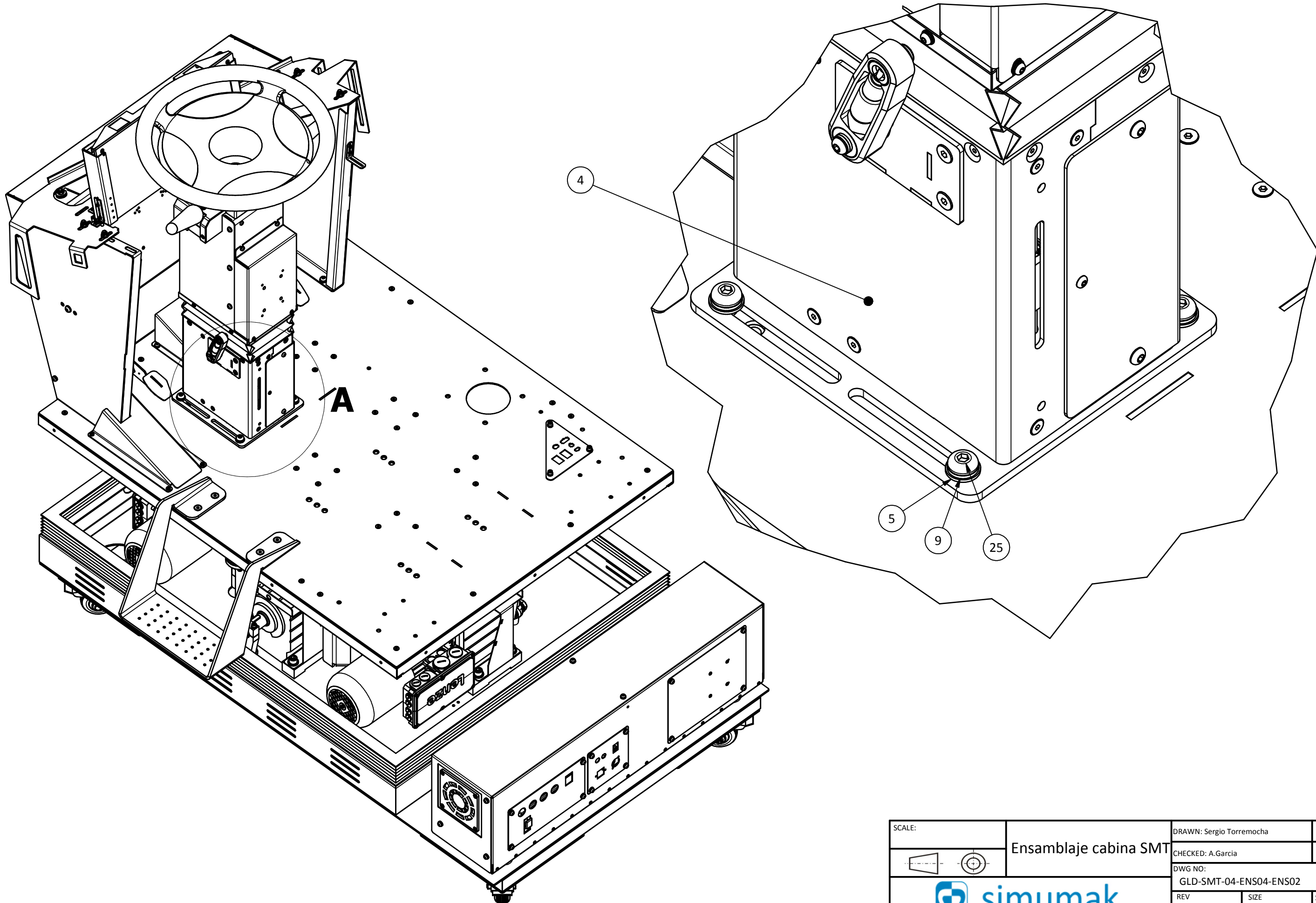
TORNILLERÍA SALPICADERO, REPOSAPIES y
EMBELLECEDOR PANELES CONECTORES





| | | | | | |
|---|--|-----------------------|-----------------------------------|-------|------------|
| SCALE: | | Ensamblaje cabina SMT | DRAWN: Sergio Torremocha | | 27/05/2016 |
|  | | | CHECKED: A.Garcia | | 27/05/2016 |
|  simumak simulation & training solutions | | | DWG NO: GLD-SMT-04-ENS04-ENS02 | | |
| | | REV | SIZE | SHEET | |
| | | 02 | A3 | 3 / 9 | |

TORNILLERÍA COLUMNA DIRECCIÓN

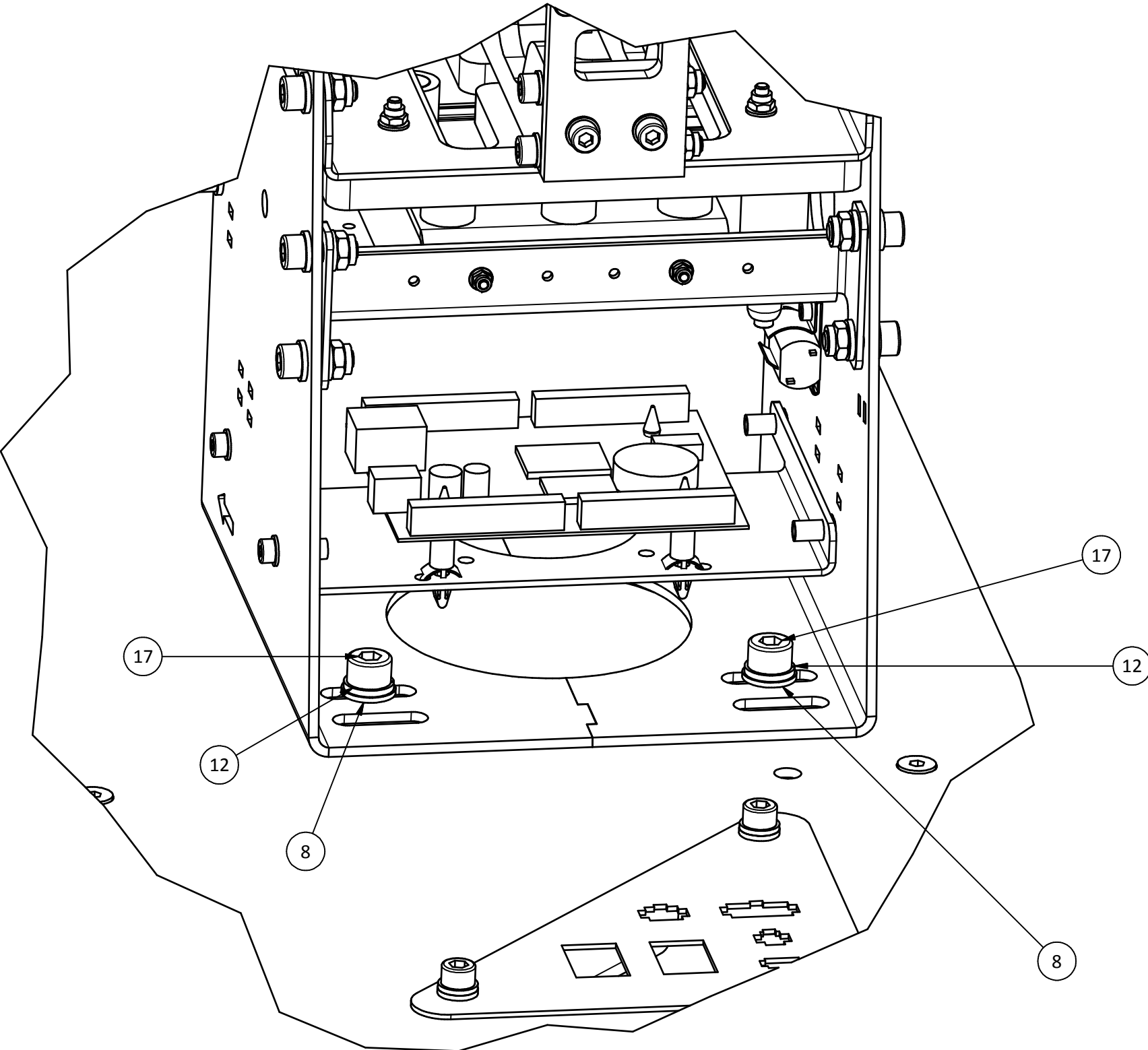
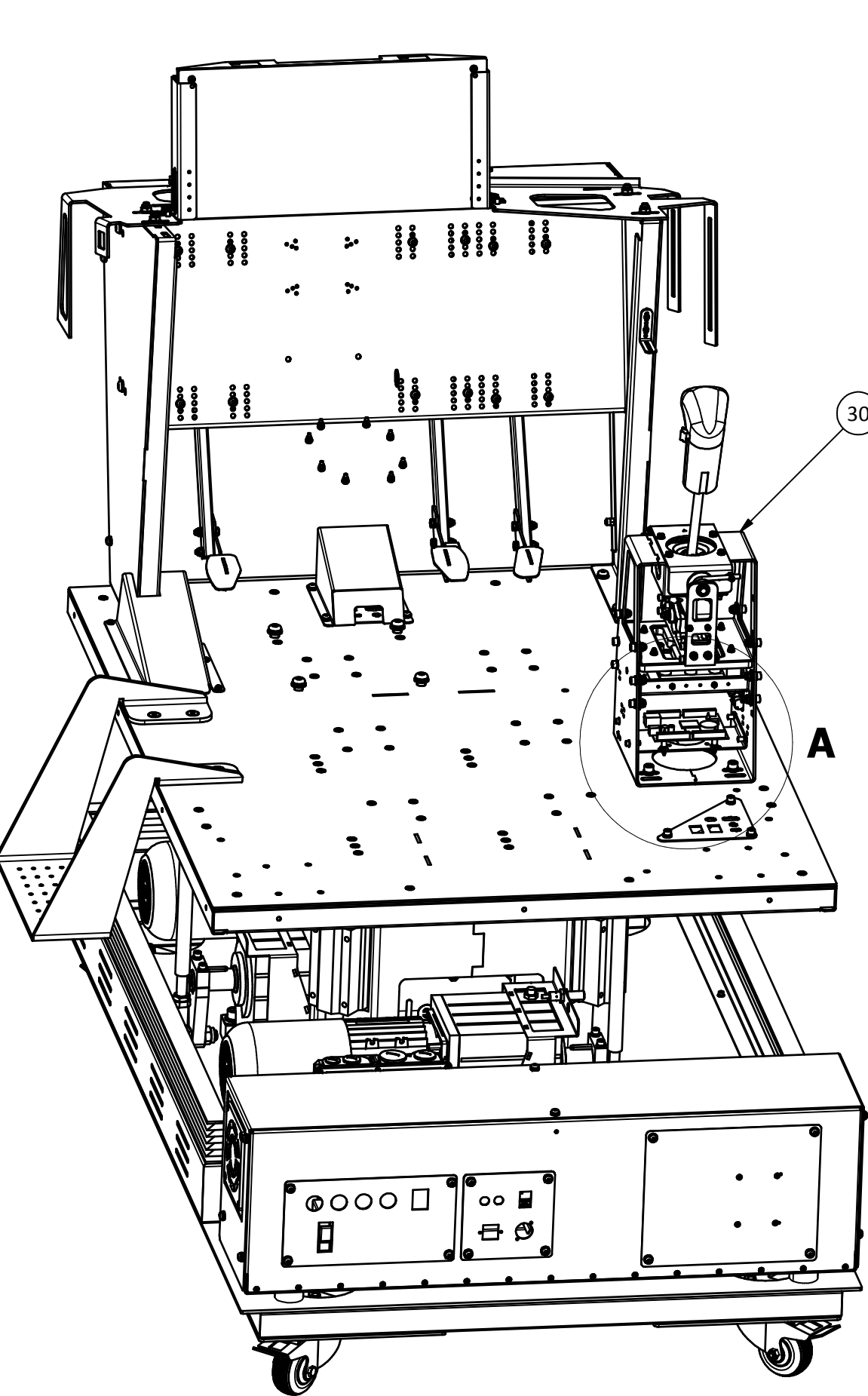
A (1 : 2)





| | | | | | |
|---|-----------------------|-----------------------------------|------------|----------------|--|
| SCALE: | Ensamblaje cabina SMT | DRAWN: Sergio Torremocha | | 27/05/2016 | |
|  | | CHECKED: A.Garcia | | 27/05/2016 | |
|  simumak simulation & training solutions | | DWG NO: GLD-SMT-04-ENS04-ENS02 | | | |
| | | REV 02 | SIZE A3 | SHEET 4 / 9 | |
| | | | | | |

TORNILLERÍA PALANCA DE CAMBIOS

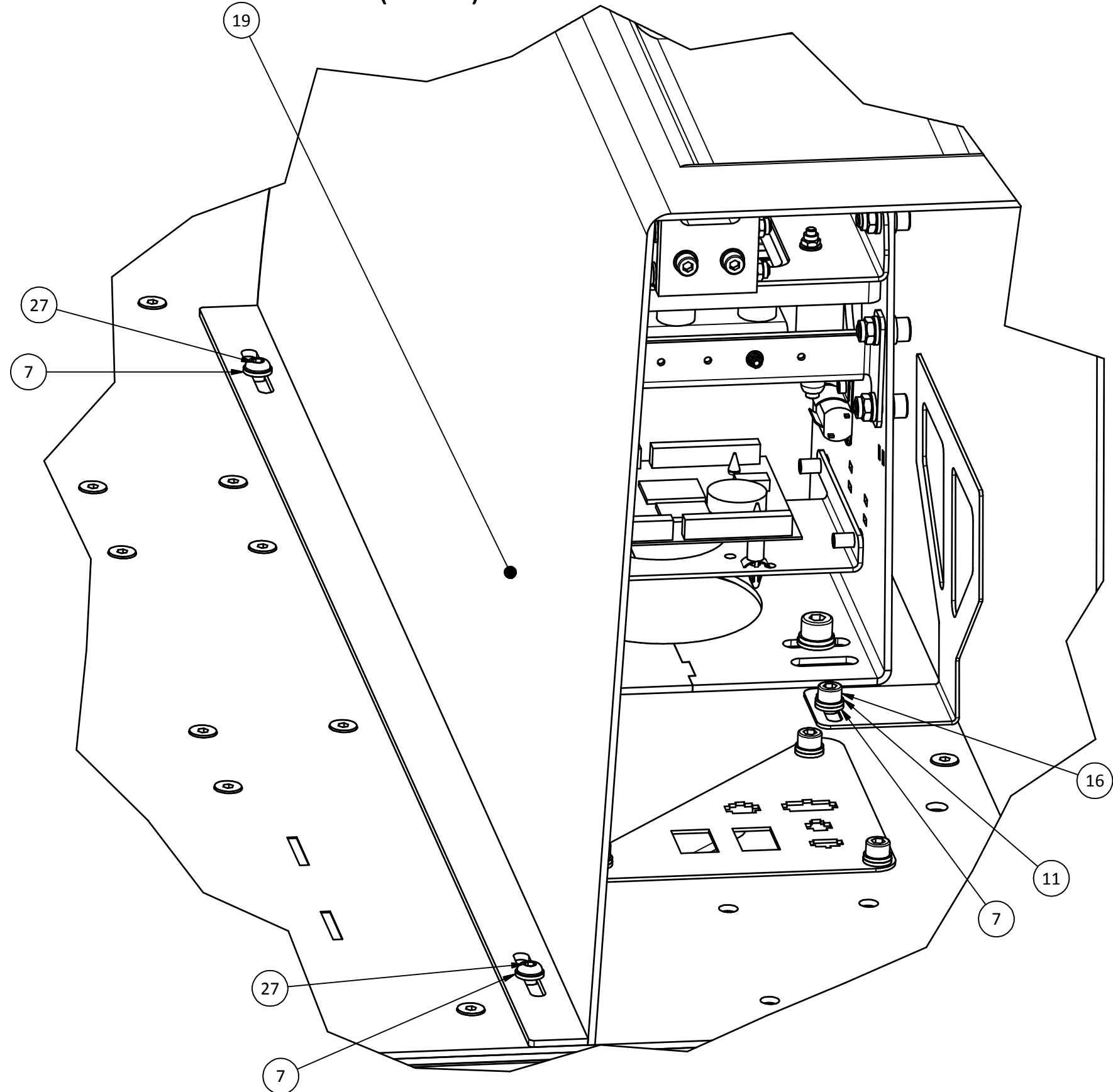
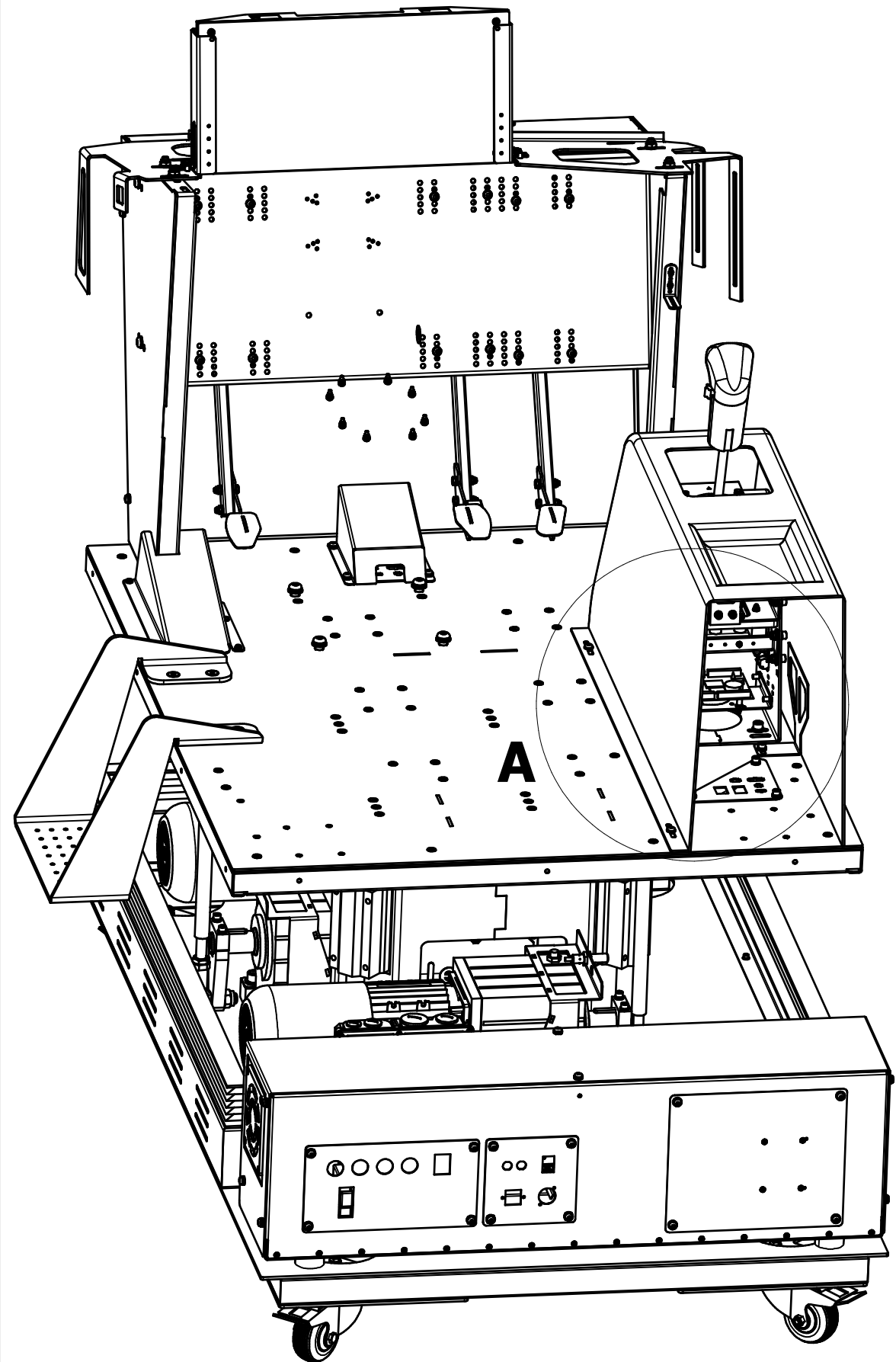
A (2 : 3)





| | | | |
|---|-----------------------|--------------------------|------------|
| SCALE: | Ensamblaje cabina SMT | DRAWN: Sergio Torremocha | 27/05/2016 |
|  | | CHECKED: A.Garcia | 27/05/2016 |
| DWG NO: GLD-SMT-04-ENS04-ENS02 | | | |
|  simumak simulation & training solutions | | | |
| REV 02 SIZE A3 SHEET 5 / 9 | | | |

TORNILLERÍA TUNEL DE PALANCA DE CAMBIOS

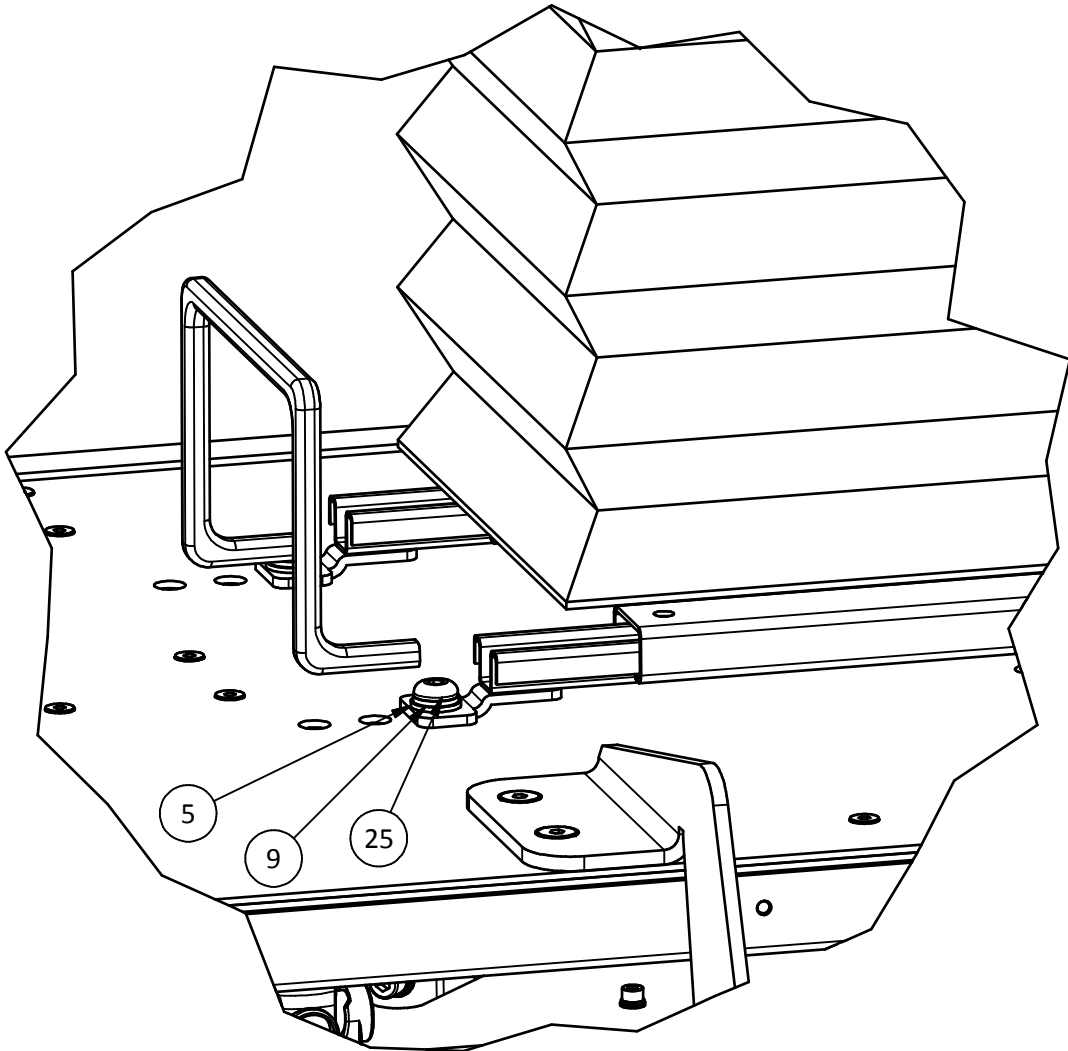
A (1:2)



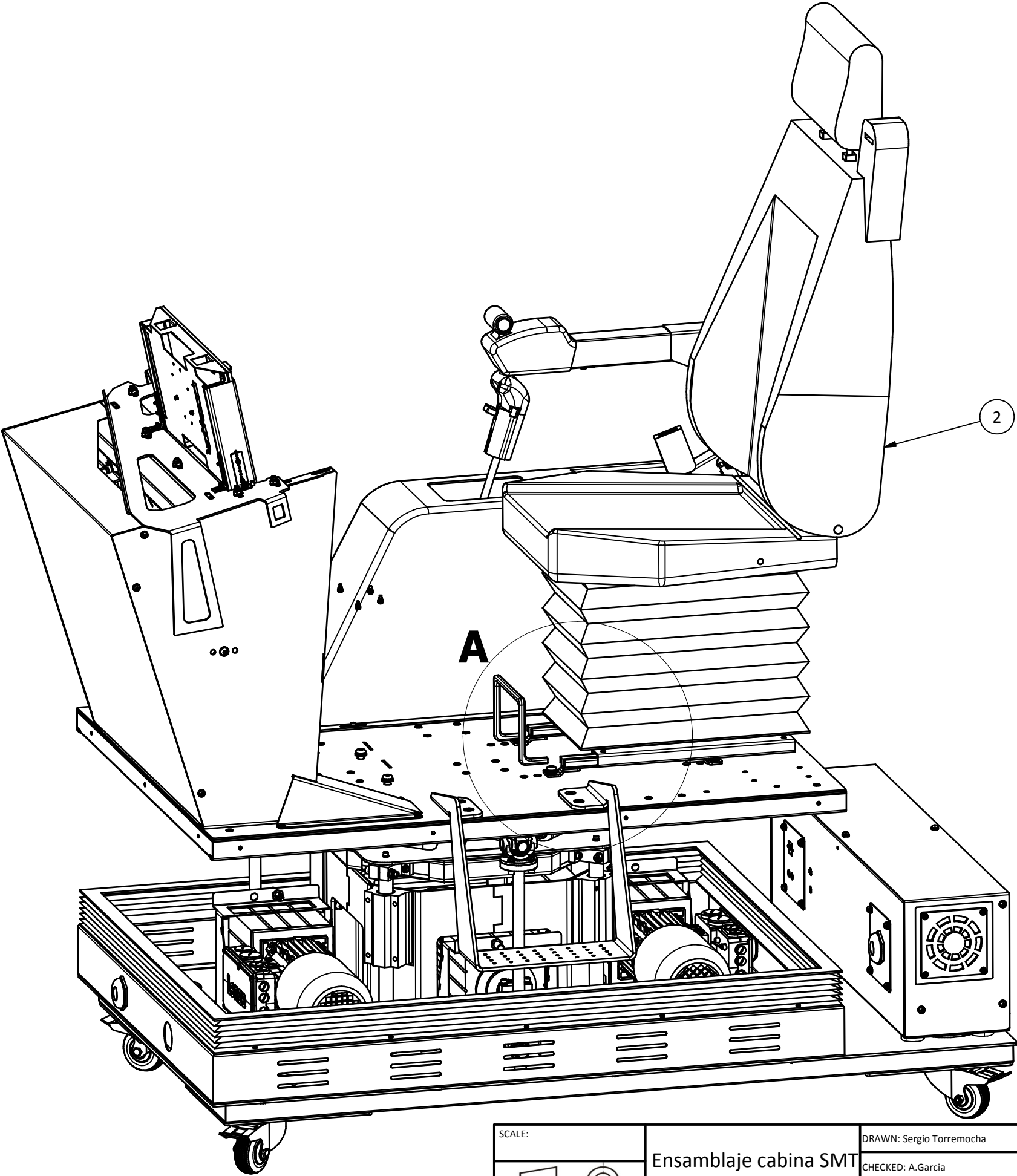
| | | | | |
|---|-----------------------|-----------------------------------|------------|----------------|
| SCALE: | Ensamblaje cabina SMT | DRAWN: Sergio Torremocha | 27/05/2016 | |
|  | | CHECKED: A.Garcia | 27/05/2016 | |
|  simumak simulation & training solutions | | DWG NO: GLD-SMT-04-ENS04-ENS02 | | |
| | | REV 02 | SIZE A3 | SHEET 6 / 9 |
| | | | | |


TORNILLERÍA ASIENTO CON CAMBIO AUTOMÁTICO

A (1 : 3)



Colocar en la posición mas atrasada.

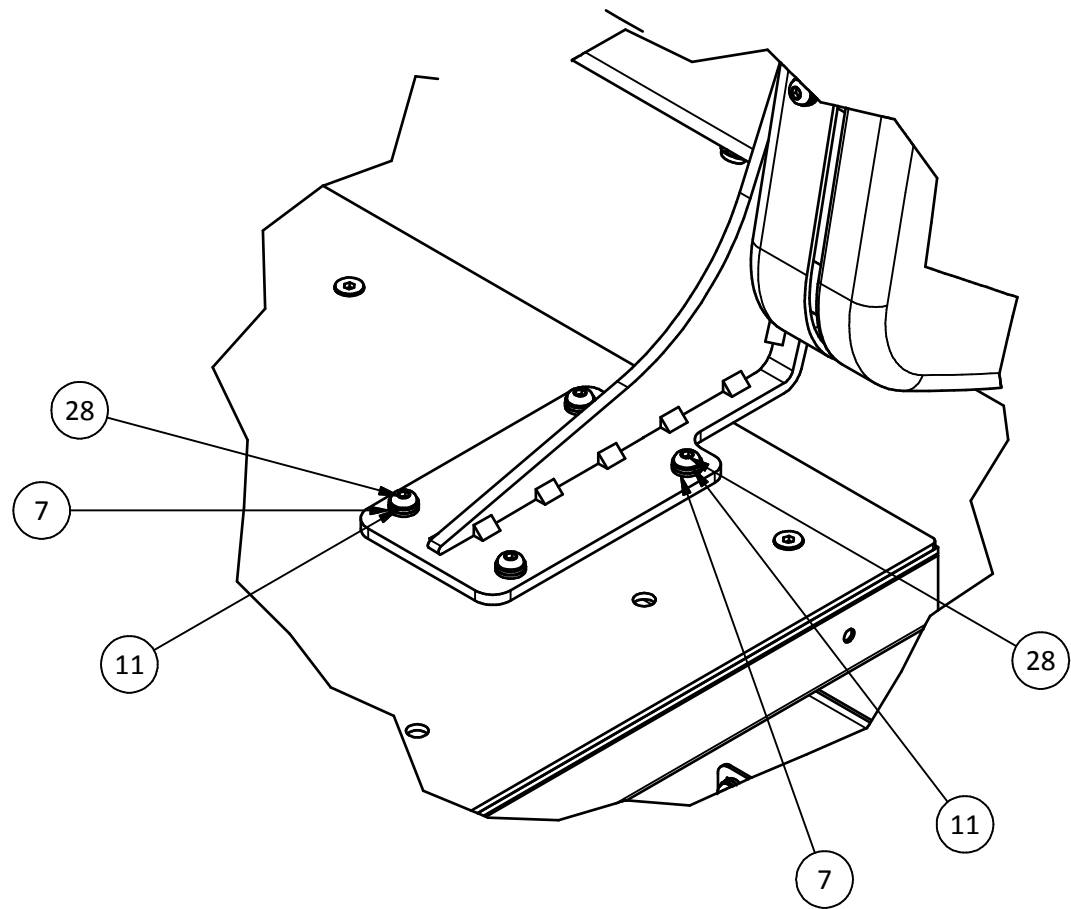


| | | | | |
|---|------|--------------------------|--|-------------------|
| SCALE: | | DRAWN: Sergio Torremocha | | 27/05/2016 |
|  | | Ensamblaje cabina SMT | | CHECKED: A.Garcia |
| | | | | 27/05/2016 |
| | | DWG NO: | | |
| | | GLD-SMT-04-ENS04-ENS02 | | |
| REV | SIZE | SHEET | | |
| 02 | A3 | 7 / 9 | | |

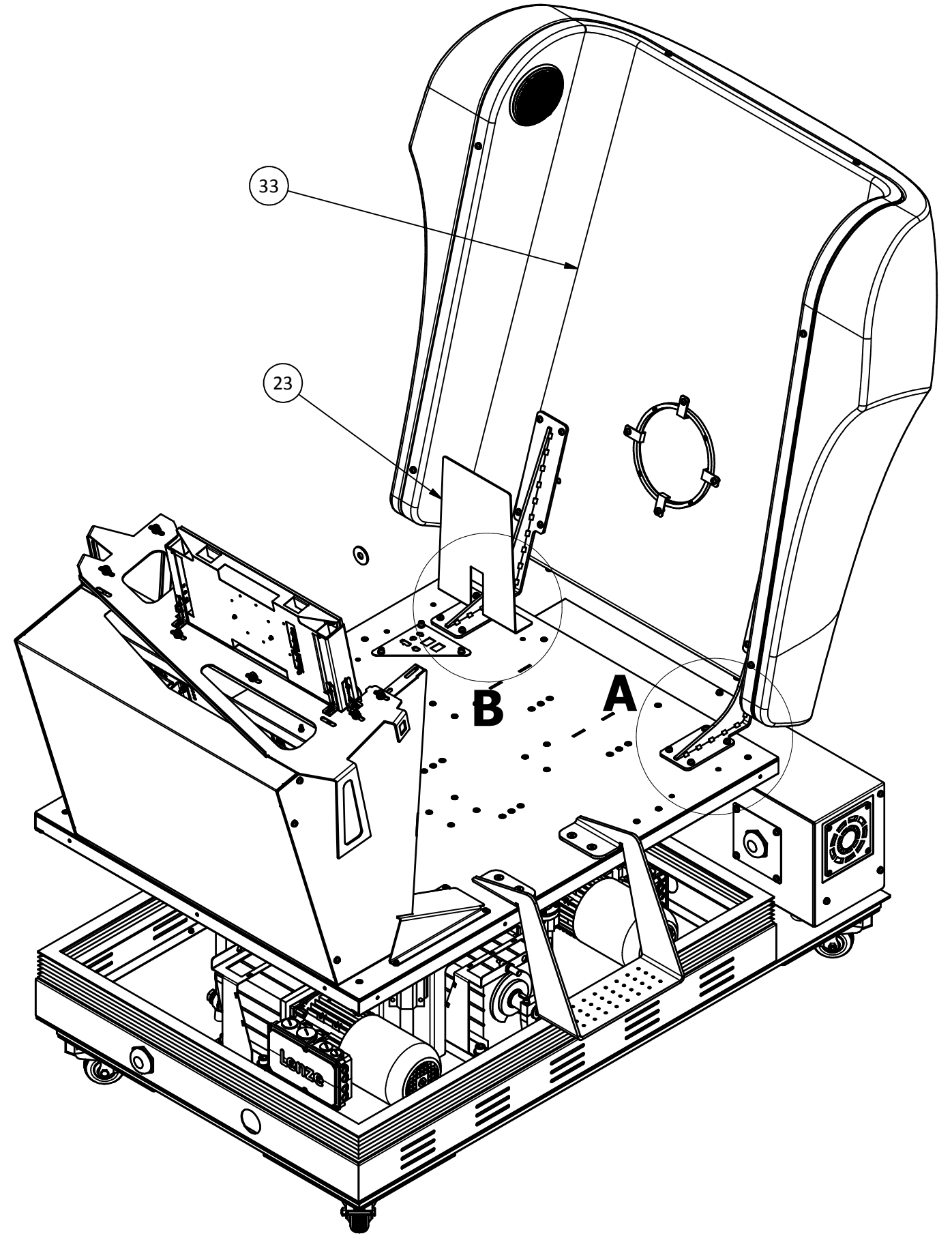
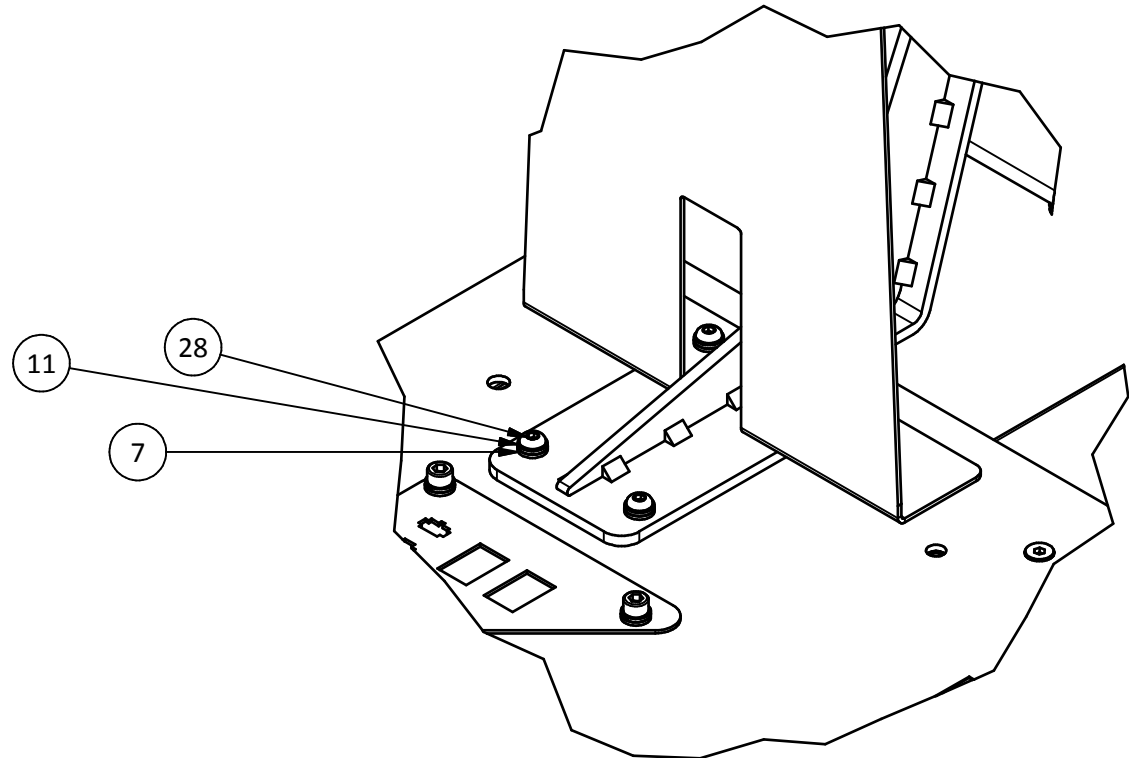



TORNILLERÍA CARCASA TRASERA

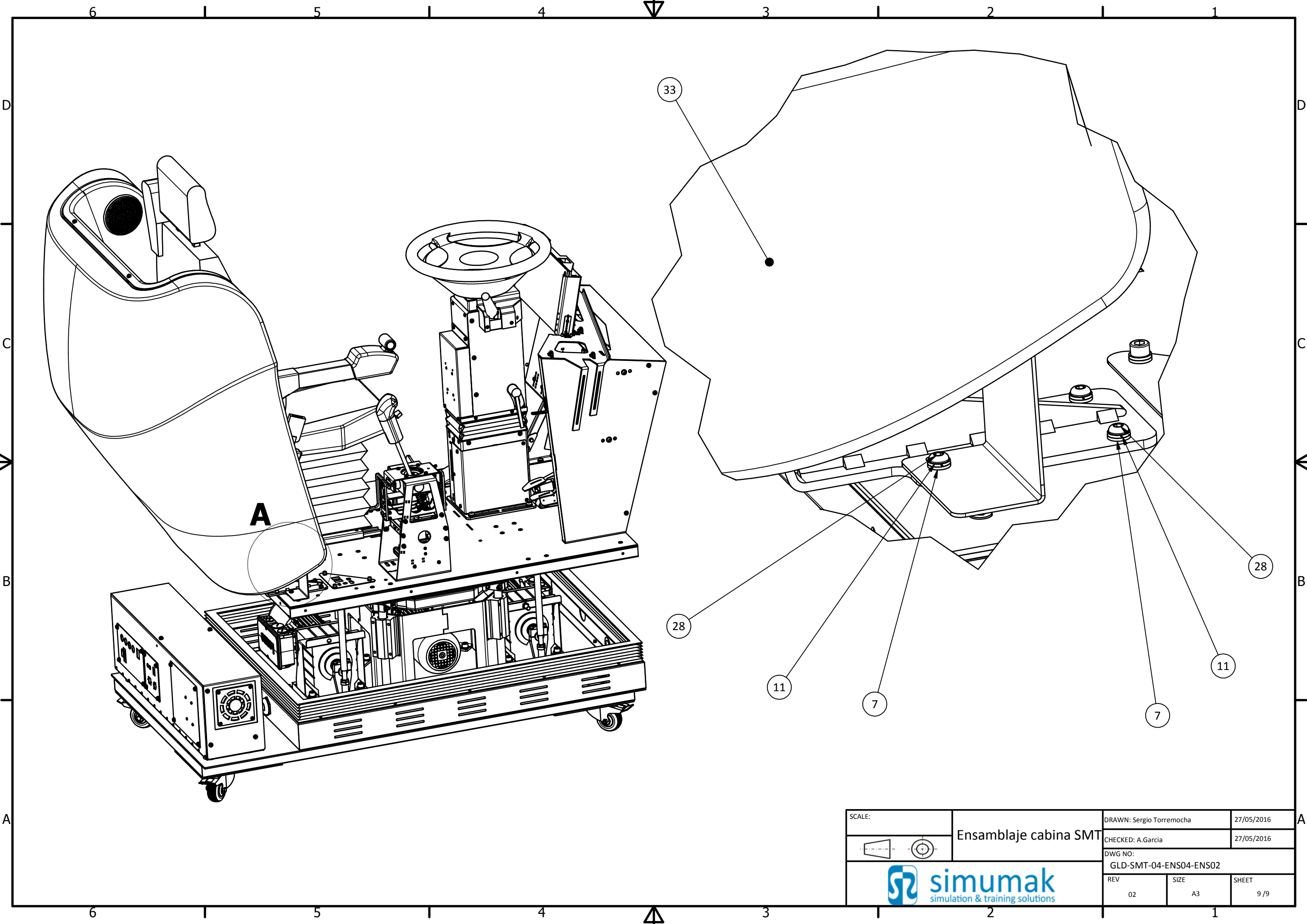
A (1 : 3)





B (1 : 3)



| | | | | |
|---|----|--------------------------|----|-------------------|
| SCALE: | | DRAWN: Sergio Torremocha | | 27/05/2016 |
|  | | Ensamblaje cabina SMT | | CHECKED: A.Garcia |
| | | DWG NO: | | 27/05/2016 |
| | | GLD-SMT-04-ENS04-ENS02 | | |
| REV | 02 | SIZE | A3 | SHEET |
| | | | | 8 / 9 |



| | | | | | | |
|---|--|-----------------------|-----------------------------------|------------|----------------|--|
| SCALE: | | Ensamblaje cabina SMT | DRAWN: Sergio Torremocha | | 27/05/2016 | |
|  | | | CHECKED: A.Garcia | | 27/05/2016 | |
| | | | DWG NO: GLD-SMT-04-ENS04-ENS02 | | | |
|  simumak simulation & training solutions | | | REV 02 | SIZE A3 | SHEET 9 / 9 | |
| | | | | | | |