

6

5

4

3

2

1

CONJUNTO SOLDADO SOPORTE FIBRA TRASERA SILVER V027

SIL-027-STRAS-01 (1 UNIDAD SOLDADA)

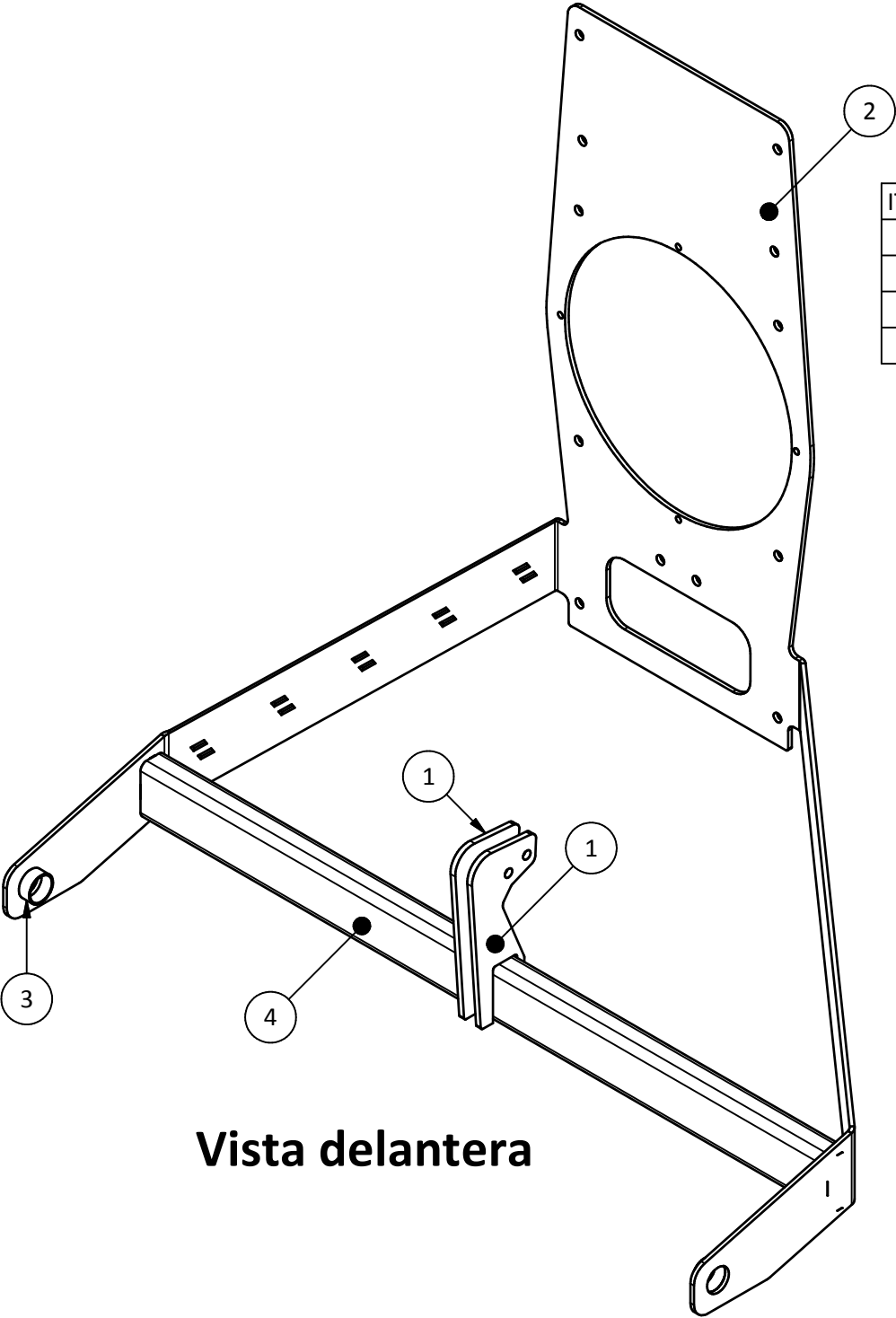
ID REF: 2619

D

C

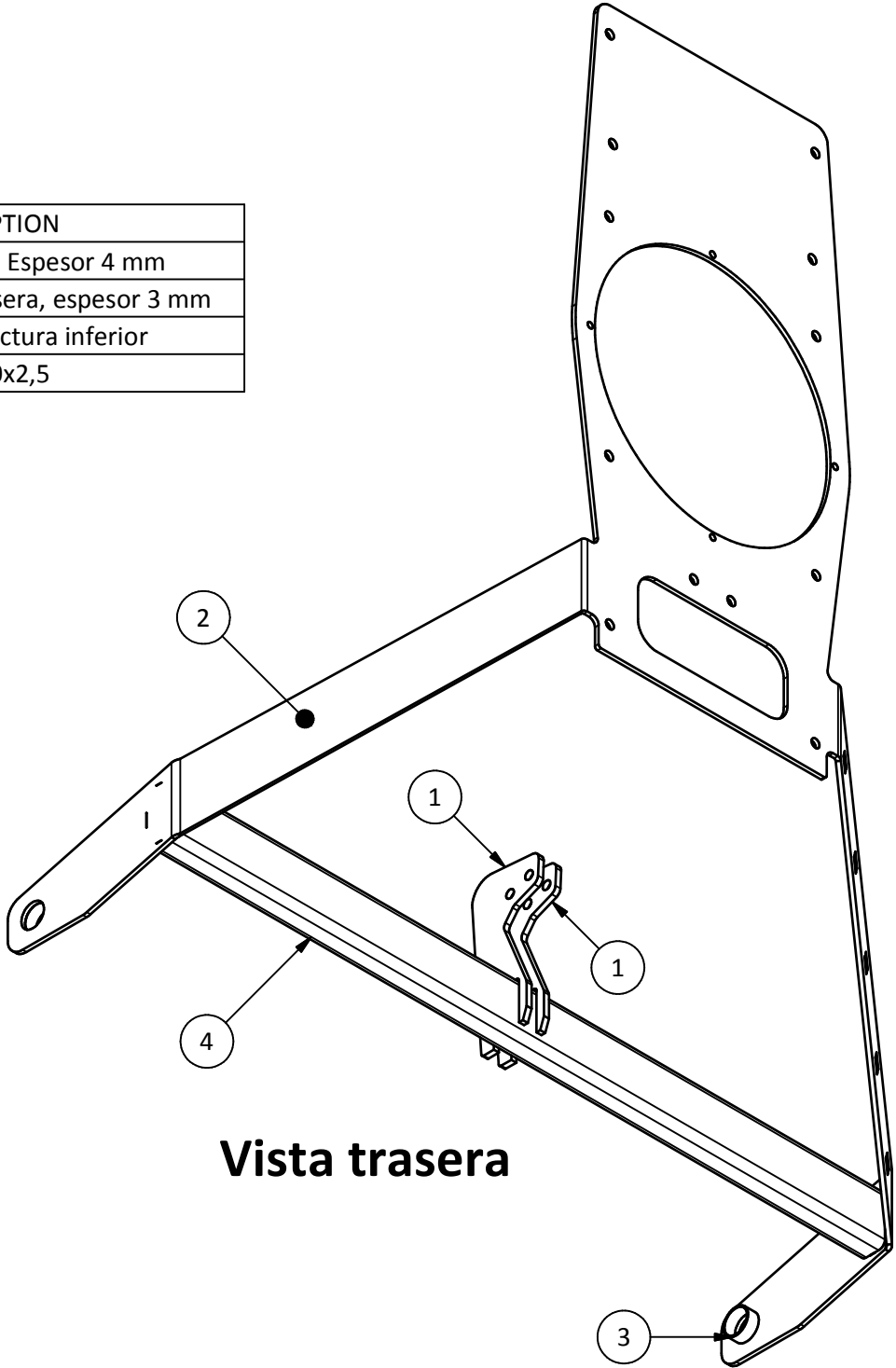
B

A



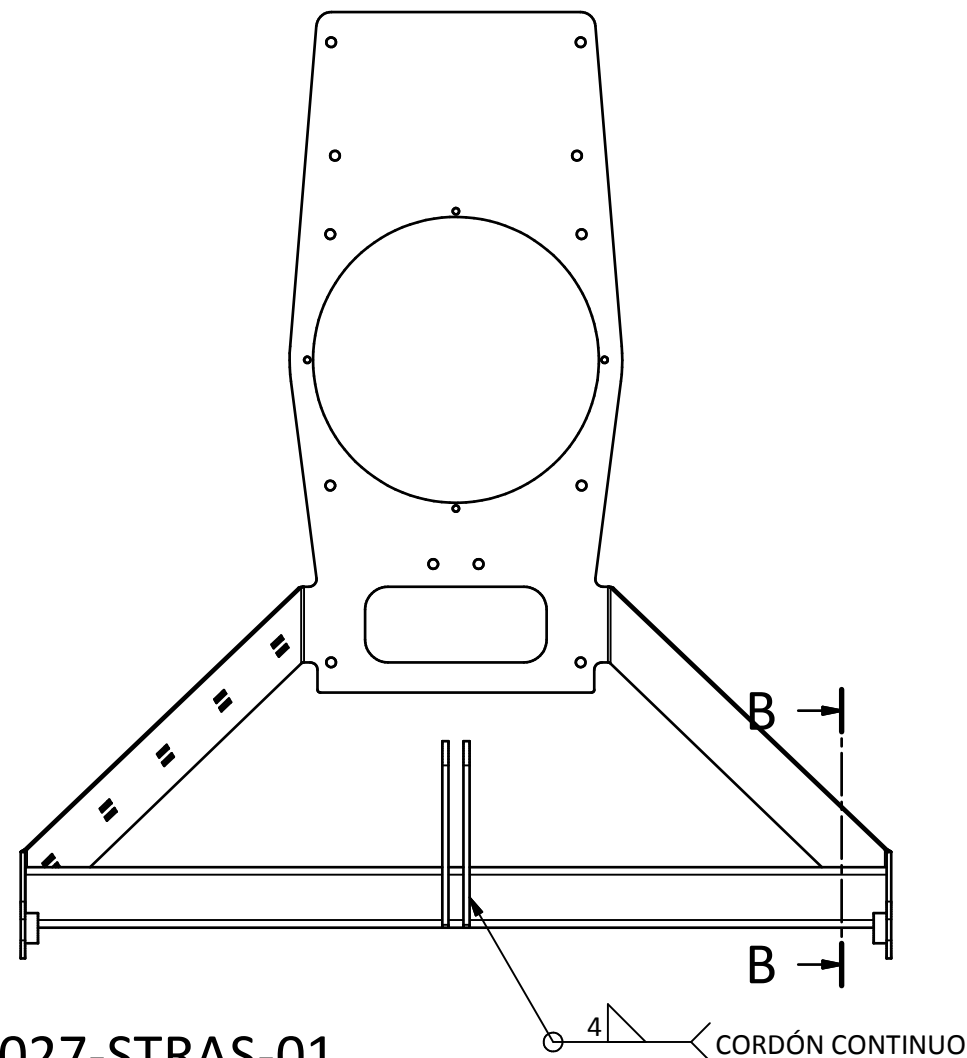
Vista delantera

| ITEM | QTY | PART NUMBER | DESCRIPTION |
|------|-----|-----------------|-------------------------------------------|
| 1 | 2 | SIL-027-CSU-01 | Chapa sujeción Resorte. Espesor 4 mm |
| 2 | 1 | SIL-027-TRAS-01 | Chapa soporte fibra trasera, espesor 3 mm |
| 3 | 2 | SIL-027-TUBO-01 | Tubo para unión a estructura inferior |
| 4 | 1 | SIL-027-TUBS-01 | Tubo Rectangular 40x20x2,5 |

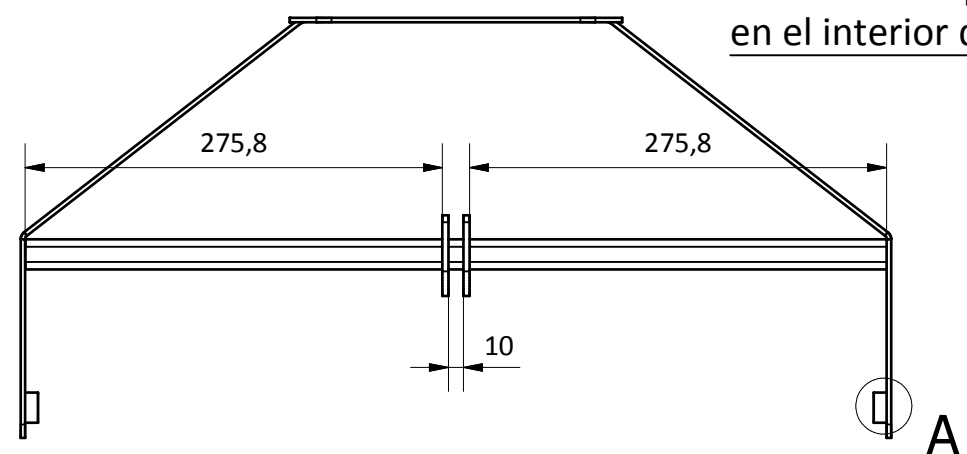


Vista trasera

| | | | | | | | |
|-----------------------------------------------------------------------------------------------------------------------------------------|--|----------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-----------------------------|--|------------------------|------|
| MATERIAL: | | Tolerancias para dimensiones lineales y angulares sin indicación individual de tolerancia, según ISO 2768-1:1989 Zonas de rugosidad no especificada, Ra 3.2 | | | | | |
| ACABADO SUPERFICIAL: Negro Satinado Liso | | | | | | | |
| SCALE: | | Plano Fabricación Soporte Fibra Trasera SILVER V027 | | DRAWN: Carlos Ruiz Madrigal | | 08/09/2015 | |
|  | | | | CHECKED: Antonio García | | 08/09/2015 | |
|  simumak simulation & training solutions | | DWG NO: | | | | SIL-027-STRAS-01-MET01 | |
| | | Id. Ref: | | | | | 2619 |
| | | REV | | SIZE | | SHEET | |
| | | 1 | | A3 | | 1 / 4 | |

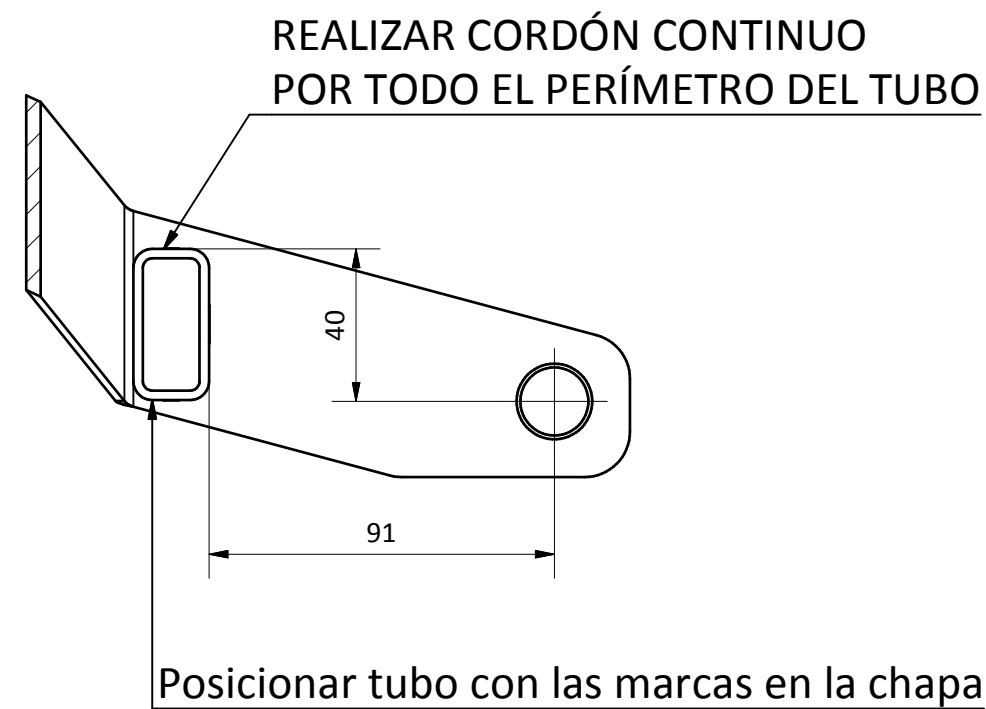


SIL-027-STRAS-01
SCALE (1 : 5)

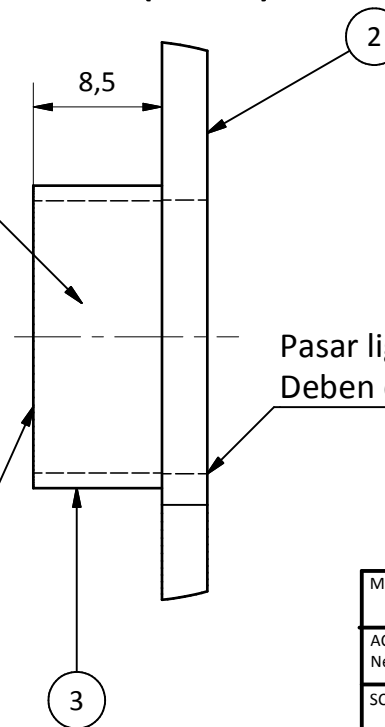


SOLDAR EL TUBO ITEM 3 CONCENTRICO AL TALADRO DE LA CHAPA ITEM 2.
DEBE QUEDAR LO MAS ALINEADO POSIBLE

SECCIÓN B-B
SCALE (1:2)
DETALLE POSICIÓN DEL TUBO

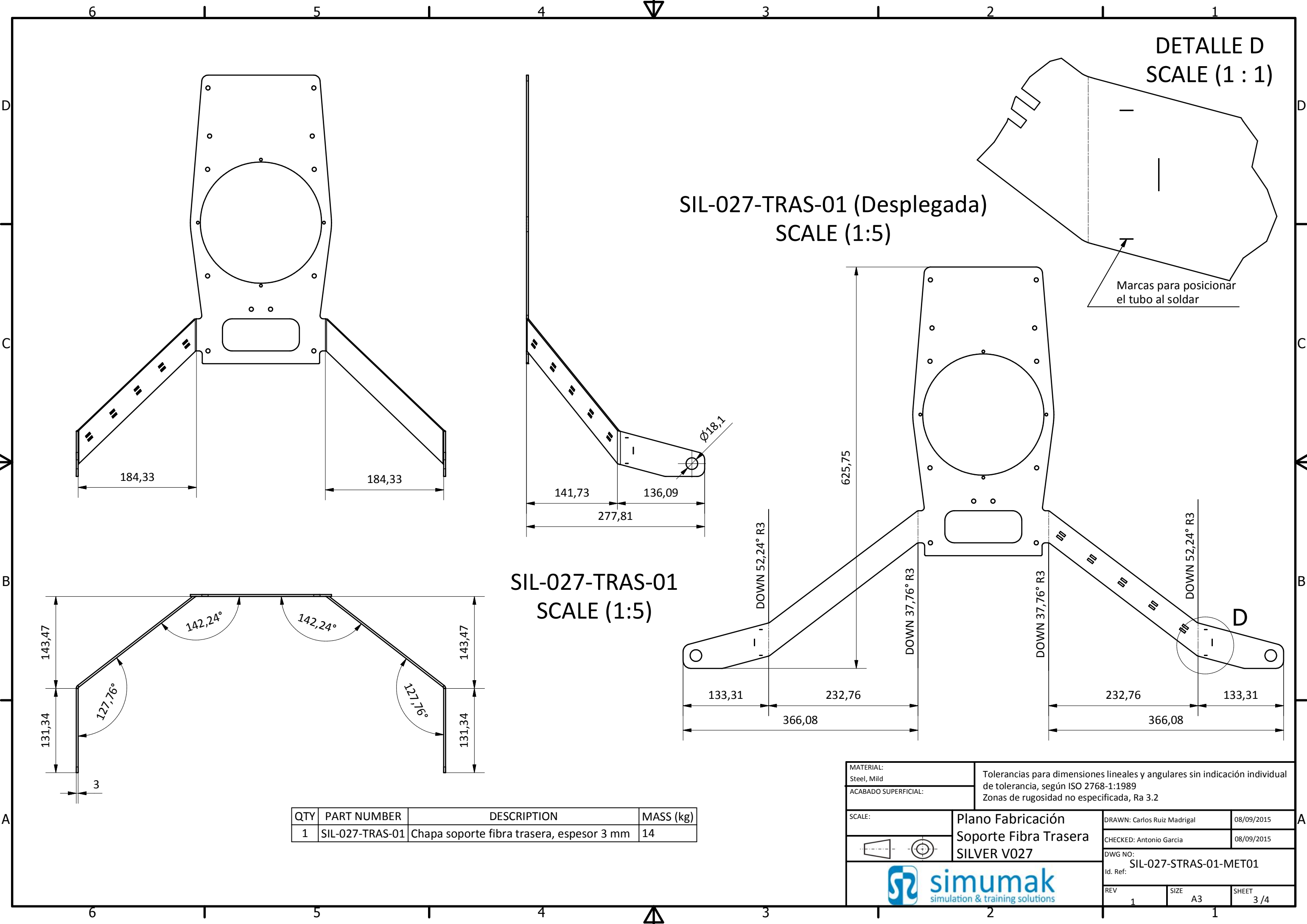


DETALLE A
SCALE (2 : 1)



| | | | |
|---------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------|------------------------|
| MATERIAL: | Tolerancias para dimensiones lineales y angulares sin indicación individual de tolerancia, según ISO 2768-1:1989 Zonas de rugosidad no especificada, Ra 3.2 | | |
| ACABADO SUPERFICIAL: Negro Satinado Liso | | | |
| SCALE: | Plano Fabricación Soporte Fibra Trasera SILVER V027 | DRAWN: Carlos Ruiz Madrigal | 08/09/2015 |
| | | CHECKED: Antonio Garcia | 08/09/2015 |
| | | DWG NO: | SIL-027-STRAS-01-MET01 |
| | | Id. Ref: | 2619 |
| | | REV | 1 |
| | | SIZE | A3 |
| | | SHEET | 2 / 4 |





SIL-027-TRAS-01 (Desplegada)
SCALE (1:5)

DETALLE D
SCALE (1 : 1)

Marcas para posicionar
el tubo al soldar

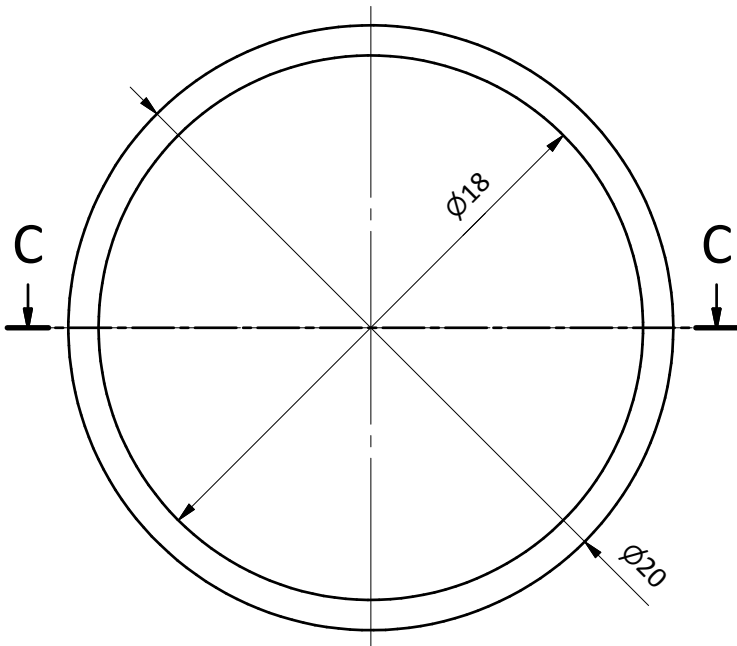
SIL-027-TRAS-01
SCALE (1:5)

| QTY | PART NUMBER | DESCRIPTION | MASS (kg) |
|-----|-----------------|-------------------------------------------|-----------|
| 1 | SIL-027-TRAS-01 | Chapa soporte fibra trasera, espesor 3 mm | 14 |

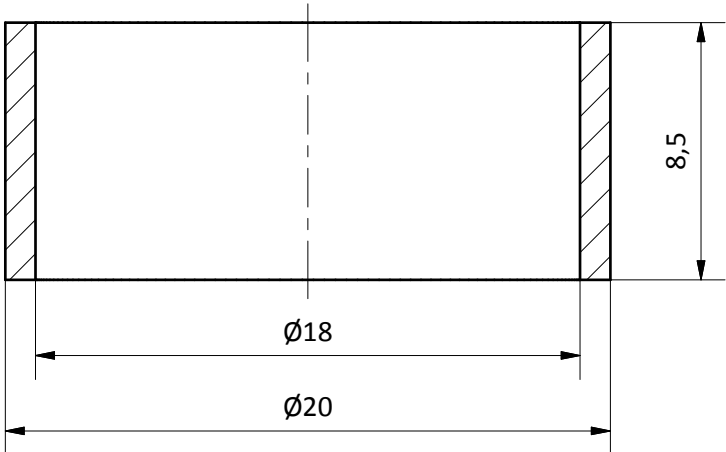
| | | | | | | | |
|-----------------------------------------------------------------------------------------------------------------------------------------|--|----------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--------------------------------------------|--|------------|-------|
| MATERIAL: | | Tolerancias para dimensiones lineales y angulares sin indicación individual de tolerancia, según ISO 2768-1:1989 Zonas de rugosidad no especificada, Ra 3.2 | | | | | |
| Steel, Mild | | | | | | | |
| ACABADO SUPERFICIAL: | | | | | | | |
| SCALE: | | Plano Fabricación Soporte Fibra Trasera SILVER V027 | | DRAWN: Carlos Ruiz Madrigal | | 08/09/2015 | |
|  | | | | CHECKED: Antonio Garcia | | 08/09/2015 | |
| | | | | DWG NO: Id. Ref: SIL-027-STRAS-01-MET01 | | | |
|  simumak simulation & training solutions | | REV | | | | SIZE | SHEET |
| | | 1 | | | | A3 | 3 / 4 |



SIL-027-TUBO-01
SCALE (4:1)

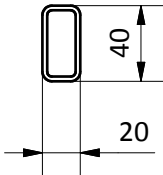
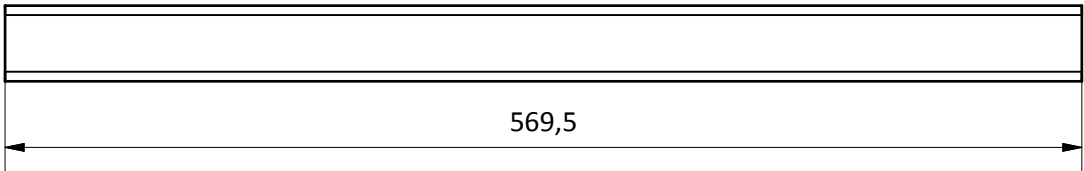


SECCIÓN C-C



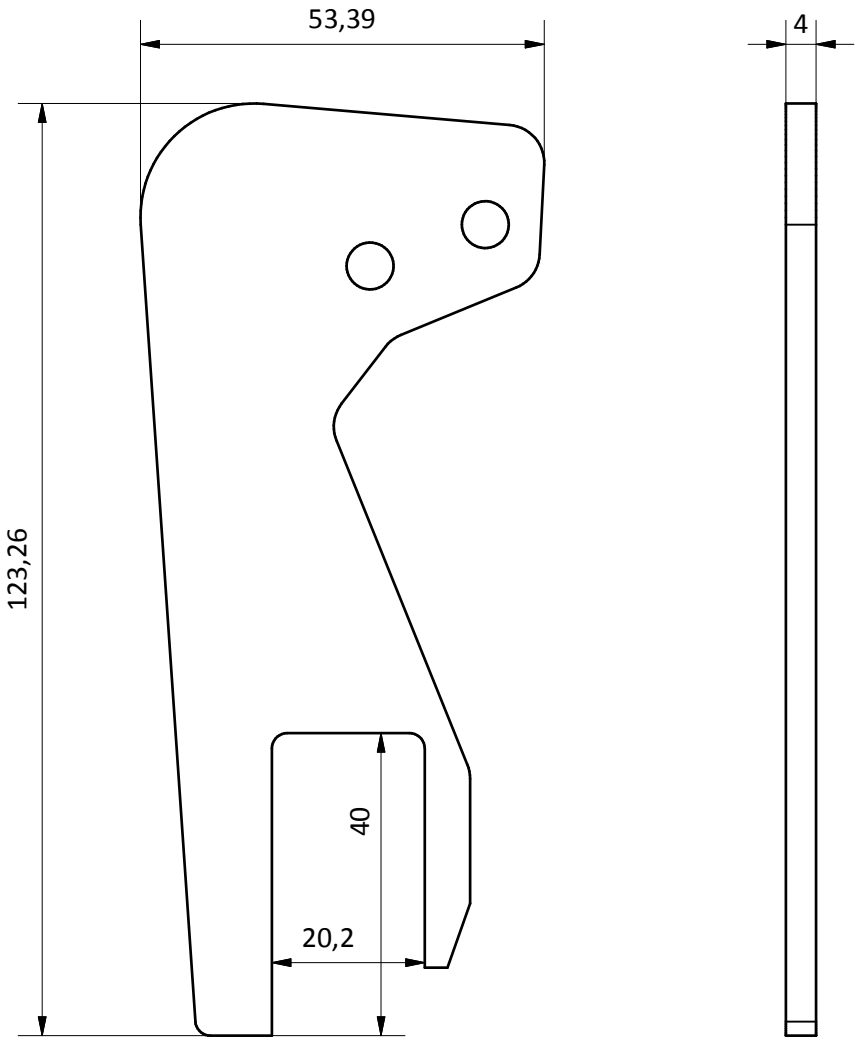
| QTY | PART NUMBER | DESCRIPTION |
|-----|-----------------|---------------------------------------|
| 2 | SIL-027-TUBO-01 | Tubo para unión a estructura inferior |

TUBO RECTANGULAR 40x20x2,5
SCALE (1 : 4)



| QTY | PART NUMBER | MASS (kg) |
|-----|------------------------------|-----------|
| 1 | ISO 4019 - 40x20x2.5 - 569,5 | 1,16 |

SIL-027-CSU-01
SCALE (1 : 1)



| QTY | PART NUMBER | DESCRIPTION | MASS (kg) |
|-----|----------------|--------------------------------------|-----------|
| 2 | SIL-027-CSU-01 | Chapa sujeción Resorte. Espesor 4 mm | 0,01 |

| | | | | | | |
|-----------------------------------------------------------------------------------------------------------------------------------------|--|----------------------------------------------------------------------------------------------------------------------------------------------------------------|---|-----------------------------|----|------------------------|
| MATERIAL: Steel, Mild | | Tolerancias para dimensiones lineales y angulares sin indicación individual de tolerancia, según ISO 2768-1:1989 Zonas de rugosidad no especificada, Ra 3.2 | | | | |
| ACABADO SUPERFICIAL: | | | | | | |
| SCALE: | | <div>Plano Fabricación</div> <div>Soporte Fibra Trasera</div> <div>SILVER V027</div> | | DRAWN: Carlos Ruiz Madrigal | | 08/09/2015 |
|  | | | | CHECKED: Antonio Garcia | | 08/09/2015 |
|  simumak simulation & training solutions | | DWG NO: | | | | SIL-027-STRAS-01-MET01 |
| | | Id. Ref: | | | | |
| | | REV | 1 | SIZE | A3 | SHEET |