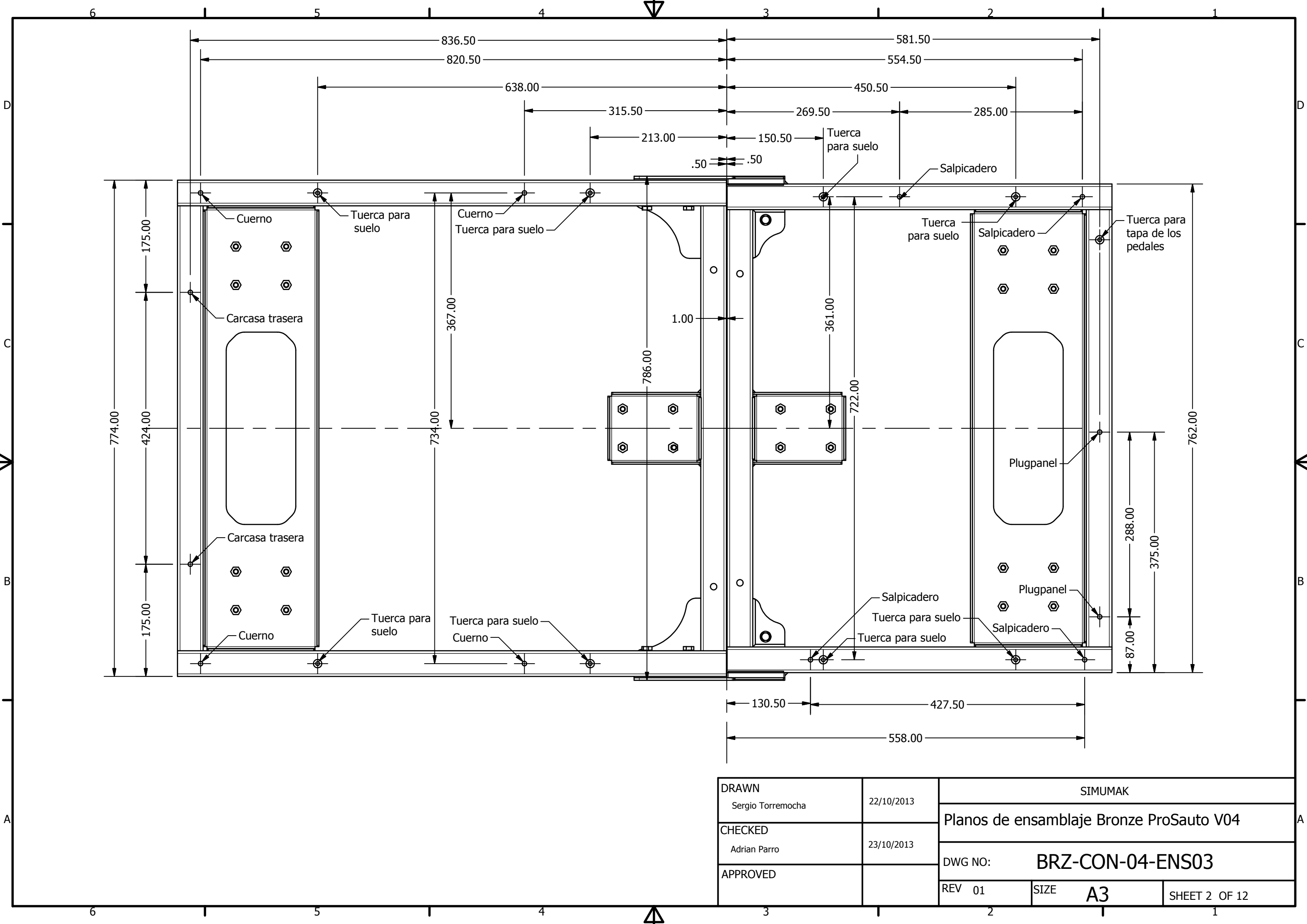


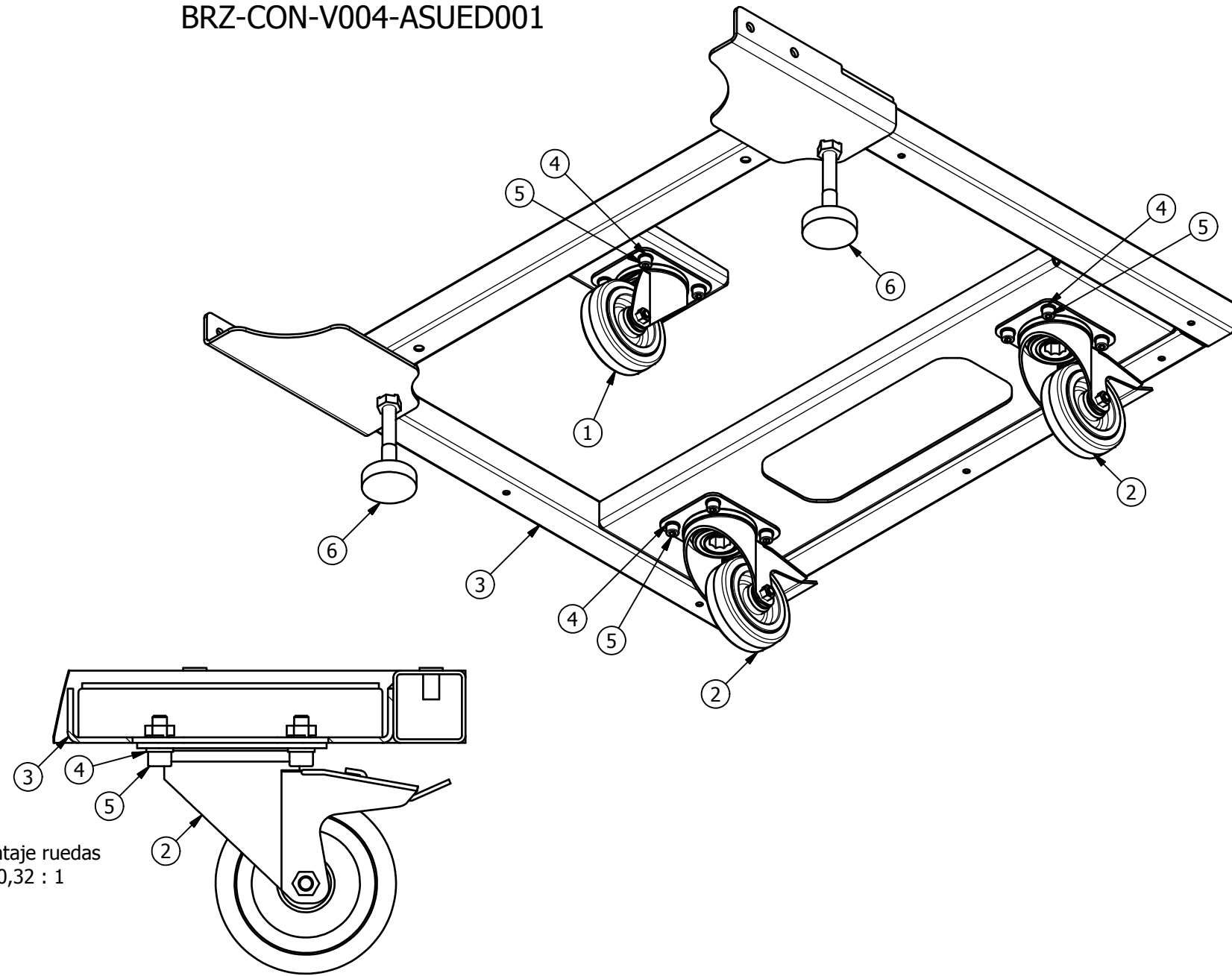
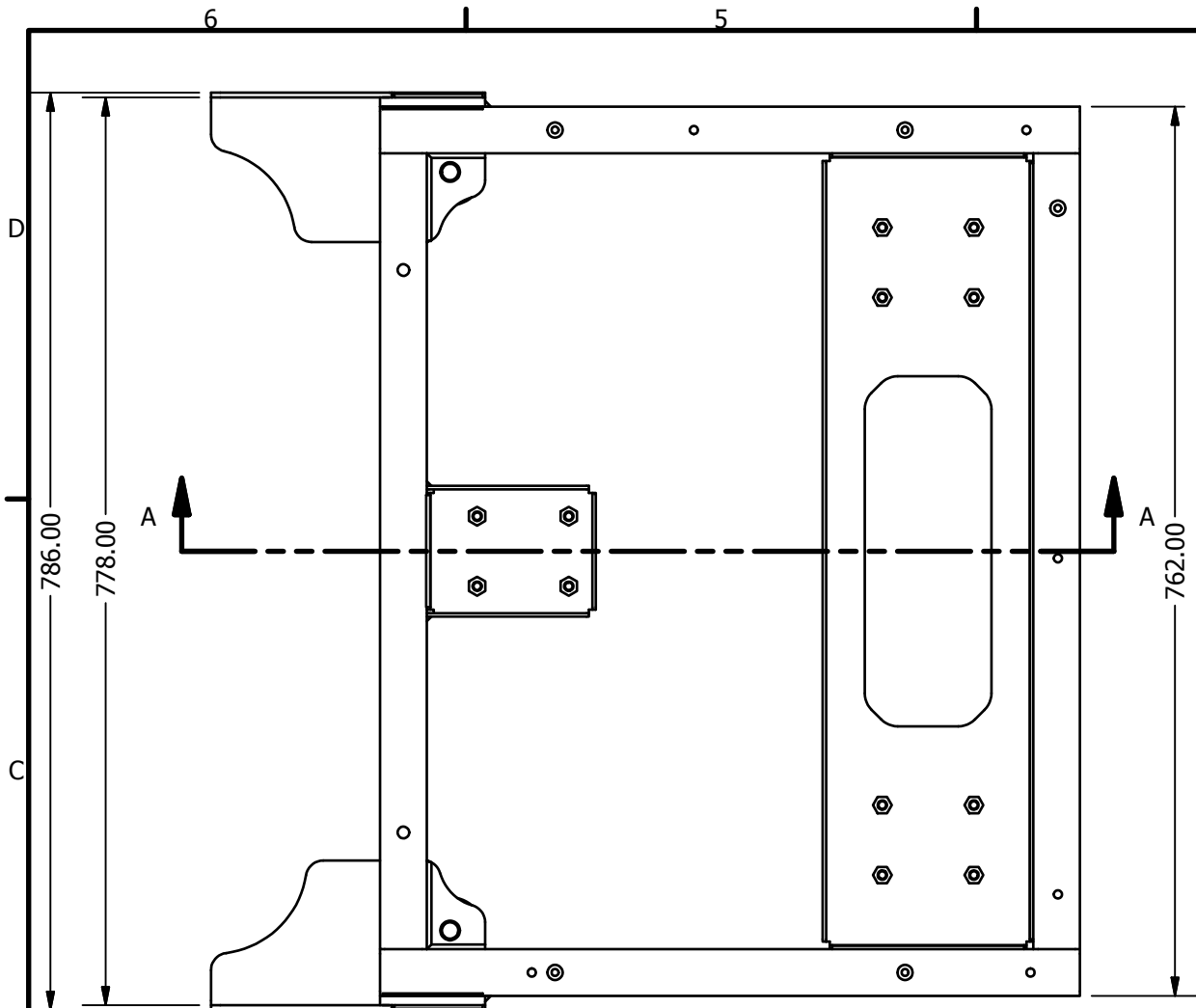
BRZ-CON-V004-EST001
SCALE 0,16 : 1

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BRZ-CON-V004-ASUET001	Estructura Trasera Atornillada
2	1	BRZ-CON-V004-ASUED001	Estructura Delantera Atornillada

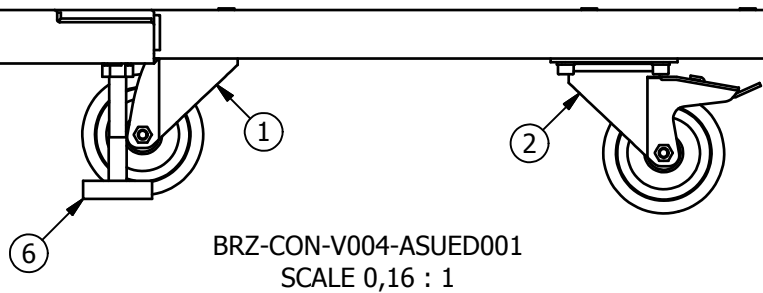
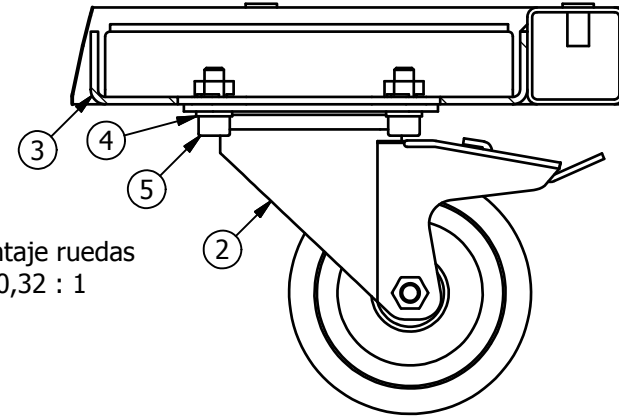
DRAWN Sergio Torremocha	22/10/2013	SIMUMAK	
		Planos de ensamblaje Bronze ProSauto V04	
CHECKED Adrian Parro	23/10/2013	DWG NO: BRZ-CON-04-ENS03	
APPROVED		REV 01	SIZE A3
		SHEET 1 OF 12	



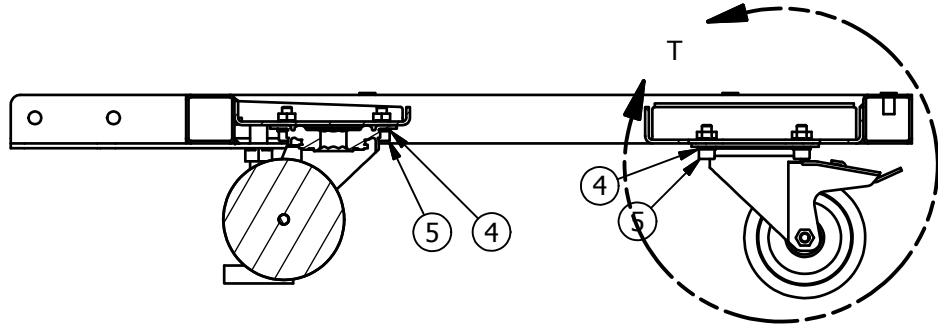
ESTRUCTURA TUBULAR DELANTERA
BRZ-CON-V004-ASUED001



Detalle montaje ruedas
SCALE 0,32 : 1



BRZ-CON-V004-ASUED001
SCALE 0,16 : 1

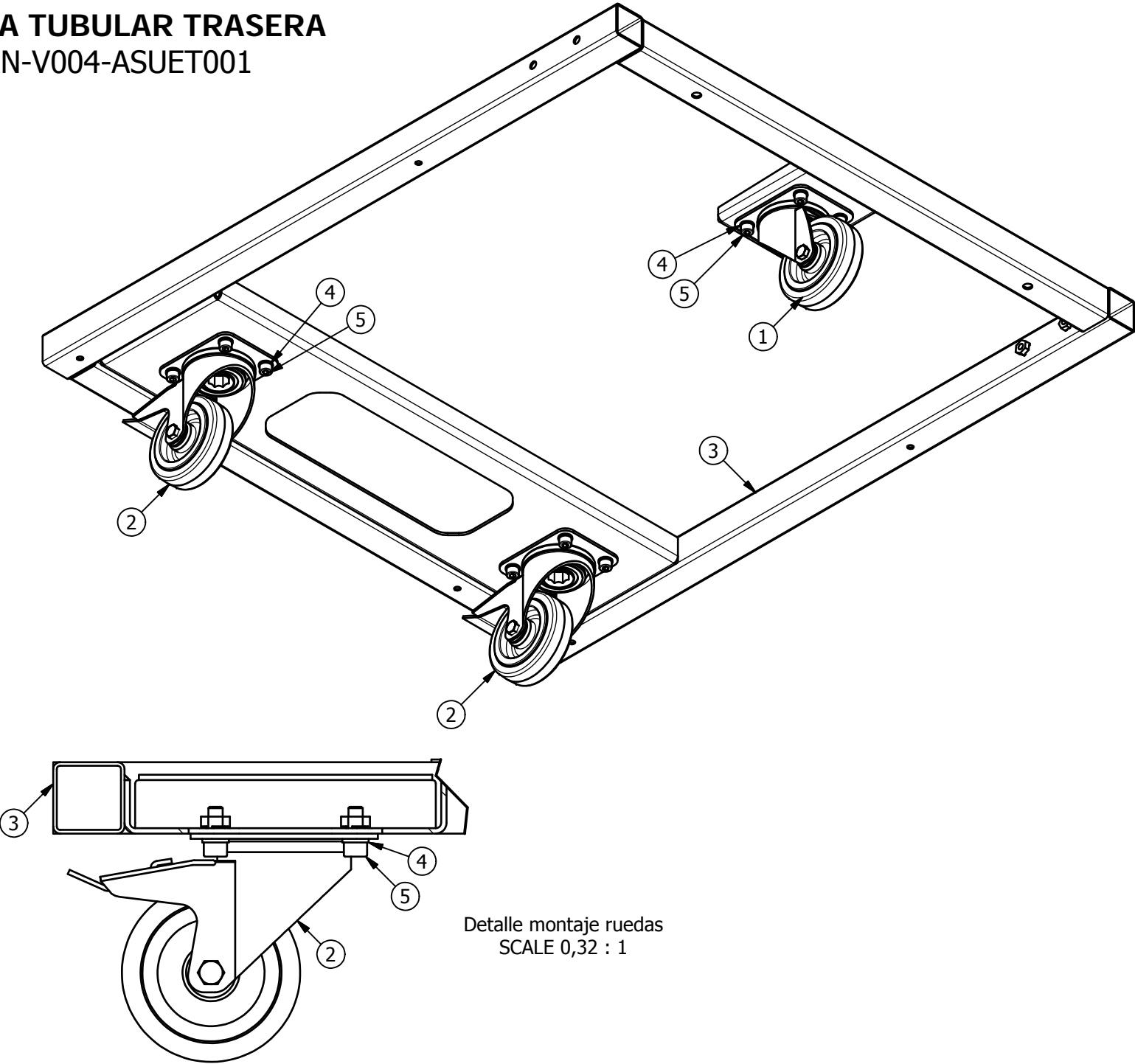
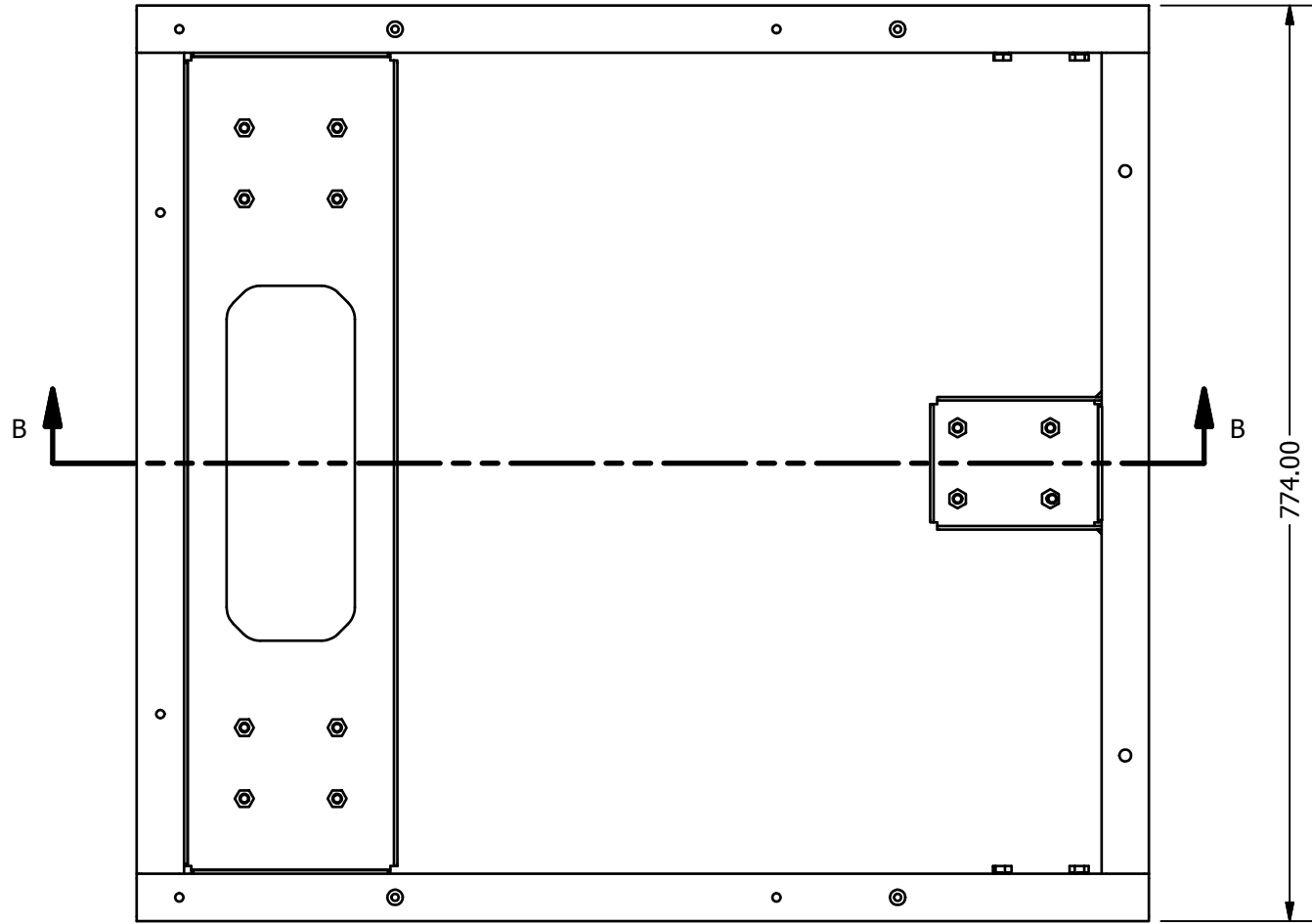


SECTION A-A
SCALE 0,16 : 1

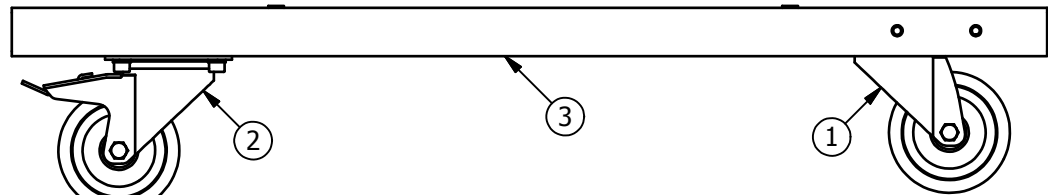
PARTS LIST					
ITEM	QTY	PART NUMBER		DESCRIPTION	
1	1	3370 POO 100 P62 - NEGRA - SIN FRENO		ID Ref: 627 . 3477 UFR 100 P62 - Lenkrollen mit Feststeller	
2	2	3377 POO 100 P62 - NEGRA - FRENO		ID Ref: 626 .3477 UFR 100 P62 - Lenkrollen mit Feststeller	
3	1	BRZ-CON-V004-ESUED001		ID Ref: 1204 . Soldadura Estructura delantera-Chapa Unión	
4	12	DIN 127 - A 8		Spring Washer	
5	12	DIN 912 - M8 x 20		Cylinder Head Cap Screw	
6	2	Pie		ID Ref: 623 . PIES REGULABLE ALTURA LUCKY GAIN LIMITED - H98-φ60*M14*120 black Nylon,stailess steel stem ADJUSTABLE SUPPORT	

DRAWN		22/10/2013	SIMUMAK		
Sergio Torremocha			Planos de ensamblaje Bronze ProSauto V04		
CHECKED		23/10/2013	DWG NO: BRZ-CON-04-ENS03		
Adrian Parro			REV 01		
APPROVED			SIZE		SHEET 3 OF 12
			A3		

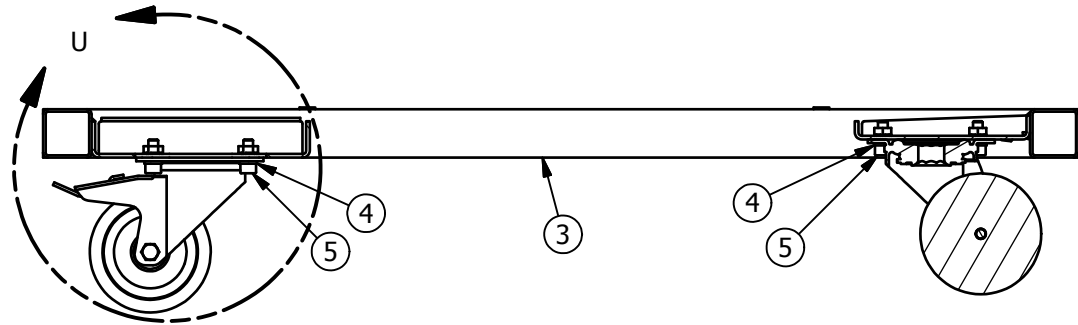
ESTRUCTURA TUBULAR TRASERA
BRZ-CON-V004-ASUET001



Detalle montaje ruedas
SCALE 0,32 : 1



BRZ-CON-V004-ASUET001
SCALE 0,16 : 1



SECTION B-B
SCALE 0,16 : 1

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	3370 POO 100 P62 - NEGRA - SIN FRENO	ID Ref: 627 . 3477 UFR 100 P62 - Lenkrollen mit Feststeller
2	2	3377 POO 100 P62 - NEGRA - FRENO	ID Ref: 626 .3477 UFR 100 P62 - Lenkrollen mit Feststeller
3	1	BRZ-CON-V004-ESUET001	ID Ref: 1205 . Conjunto soldado suelo trasero
4	12	DIN 127 - A 8	Spring Washer
5	12	DIN 912 - M8 x 20	Cylinder Head Cap Screw

DRAWN		SIMUMAK		
Sergio Torremocha	22/10/2013	Planos de ensamblaje Bronze ProSauto V04		
CHECKED				
Adrian Parro	23/10/2013	DWG NO: BRZ-CON-04-ENS03		
APPROVED		REV 01	SIZE A3	SHEET 4 OF 12

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PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BCR-V006-BCR001	ID Ref: 903 . Bandeja rack 24" componentes, chapa 1.5 mm
2	3	BLUSENS MK3GD 32	ID Ref: 705 . TV BLUSENS MK3GD 32"
3	2	BRZ-CON-04-CTVLT002	ID Ref: 1203 . Conjunto soldado brazo soporte TV lateral
4	1	BRZ-CON-04-PLUGPANEL001	ID Ref: 1206 . Plug panel, chapa 1.5 mm, acabado negro satinado
5	2	BRZ-CON-V004-CFB001	ID Ref: 1163 . Carcasa de fibra de brazos de TV laterales
6	1	BRZ-CON-V004-EST001	Ensamblaje Atornillado Estructura Suelo
7	1	BRZ-CON-V004-FIBRA002	Ensamblaje fibra
8	1	CDR-AU-V27	Columna de dirección
9	1	COMPUTER-HP-Z420	ID Ref: 619 . Ordenador 4GBRAM 32GBSSD
10	1	Carrete	ID Ref: 622 . Carrete del cinturón de seguridad Jiangsu Junhui safety system (LITY)
11	4	DIN 125 - A 13	Washer
12	4	DIN 125 - A 4,3	Washer
13	20	DIN 125 - A 5,3	Washer
14	64	DIN 125 - A 6,4	Washer
15	4	DIN 127 - A 10	Spring Washer
16	1	DIN 127 - A 12	Spring Washer
17	12	DIN 127 - A 5	Spring Washer
18	38	DIN 127 - A 6	Spring Washer
19	8	DIN 7985 (Z) - M5x20-Z	Cross recessed raised cheese head screws - Type Z
20	4	DIN 7991 - M4x20	Hexagon socket countersunk head cap screws
21	4	DIN 9021 - 10,5	Washer
22	2	DIN 9021 - 13	Washer
23	4	DIN 912 - M10 x 20	Cylinder Head Cap Screw
24	2	DIN 912 - M12 x 20	Cylinder Head Cap Screw
25	1	DIN 912 - M12 x 40	Cylinder Head Cap Screw
26	8	DIN 912 - M5 x 12	Cylinder Head Cap Screw
27	4	DIN 912 - M5 x 20	Cylinder Head Cap Screw
28	50	DIN 912 - M6 x 20	Cylinder Head Cap Screw
29	2	DIN 912 - M6 x 30	Cylinder Head Cap Screw
30	4	DIN 912 - M8 x 60	Cylinder Head Cap Screw
31	4	DIN 934 - M6	Hex Nut
32	2	DIN 985 - M12	Hex Nut
33	4	DIN 985 - M4	Hex Nut
34	8	DIN 985 - M6	Hex Nut
35	1	DSPY-AUT-03	Display
36	1	DSPY-AUT-03-SPDSPY01	Conjunto soporte display
37	1	FM-AUT-V003-GEN004	Freno de mano
38	1	Guia	ID Ref: 622 . Guia del cinturón de seguridad
39	16	Harrison Spring Steel Cage Nut M6 9562 o equivalente	Tuerca jaula M6 para chapa 1.7-2.7
40	1	P-EBTC-05-EP001	Montaje de los Pedales
41	1	PC-AUT-V006-EPC001	Palanca de cambios
42	1	Rack19pulgadas_regleta	ID Ref: 707 . Regleta enchufes
43	1	SMC-AS-02-MULLIDOV001	ID Ref: 617 . Asiento BLACK SEAT + ASJUSTOR, CLOTH MATERIAL Proveedor: OPT SHANGAI Ref. OPT-ZY

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Detalle bandeja de componentes y soporte televisiones
SCALE 1 / 3

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ID Ref: 701 . Altavoz lateral fullrange CS-E4001 4"
ID Ref: 704 . Rejilla para el altavoz CS-E4001 4"

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Detalle bandeja de componentes y soporte televisiones
SCALE 1 / 3

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ID Ref: 701 . Altavoz lateral fullrange CS-E4001 4"
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Detalle bandeja de componentes y soporte televisiones
SCALE 1 / 3

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Detalle bandeja de componentes y soporte televisiones
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Detalle bandeja de componentes y soporte televisiones
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Detalle bandeja de componentes y soporte televisiones
SCALE 1 / 3

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SECTION A-A
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SCALE 1 / 3

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SECTION A-A
SCALE 1 : 9

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PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BCR-V006-BCR001	ID Ref: 903 . Bandeja rack 24" componentes, chapa 1.5 mm
2	3	BLUSENS MK3GD 32	ID Ref: 705 . TV BLUSENS MK3GD 32"
3	2	BRZ-CON-04-CTVLT002	ID Ref: 1203 . Conjunto soldado brazo soporte TV lateral
4	1	BRZ-CON-04-PLUGPANEL001	ID Ref: 1206 . Plug panel, chapa 1.5 mm, acabado negro satinado
5	2	BRZ-CON-V004-CFB001	ID Ref: 1163 . Carcasa de fibra de brazos de TV laterales
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16	1	DIN 127 - A 12	Spring Washer
17	12	DIN 127 - A 5	Spring Washer
18	38	DIN 127 - A 6	Spring Washer
19	8	DIN 7985 (Z) - M5x20-Z	Cross recessed raised cheese head screws - Type Z
20	4	DIN 7991 - M4x20	Hexagon socket countersunk head cap screws
21	4	DIN 9021 - 10,5	Washer
22	2	DIN 9021 - 13	Washer
23	4	DIN 912 - M10 x 20	Cylinder Head Cap Screw
24	2	DIN 912 - M12 x 20	Cylinder Head Cap Screw
25	1	DIN 912 - M12 x 40	Cylinder Head Cap Screw
26	8	DIN 912 - M5 x 12	Cylinder Head Cap Screw
27	4	DIN 912 - M5 x 20	Cylinder Head Cap Screw
28	50	DIN 912 - M6 x 20	Cylinder Head Cap Screw
29	2	DIN 912 - M6 x 30	Cylinder Head Cap Screw
30	4	DIN 912 - M8 x 60	Cylinder Head Cap Screw
31	4	DIN 934 - M6	Hex Nut
32	2	DIN 985 - M12	Hex Nut
33	4	DIN 985 - M4	Hex Nut
34	8	DIN 985 - M6	Hex Nut
35	1	DSPY-AUT-03	Display
36	1	DSPY-AUT-03-SPDSPY01	Conjunto soporte display
37	1	FM-AUT-V003-GEN004	Freno de mano
38	1	Guia	ID Ref: 622 . Guia del cinturón de seguridad
39	16	Harrison Spring Steel Cage Nut M6 9562 o equivalente	Tuerca jaula M6 para chapa 1.7-2.7
40	1	P-EBTC-05-EP001	Montaje de los Pedales
41	1	PC-AUT-V006-EPC001	Palanca de cambios
42	1	Rack19pulgadas_regleta	ID Ref: 707 . Regleta enchufes
43	1	SMC-AS-02-MULLIDOV001	ID Ref: 617 . Asiento BLACK SEAT + ASJUSTOR, CLOTH MATERIAL Proveedor: OPT SHANGAI Ref. OPT-ZY

Detalle montaje pedales
SCALE 1:3

Parte superior
Detail AA

Parte inferior
Detail AB

SECTION B-B
SCALE 1 : 9

Detalle A (soporte ordenador)
SCALE 0,22 : 1

DRAWN	22/10/2013	SIMUMAK	
Sergio Torremocha		Planos de ensamblaje Bronze ProSauto V04	
CHECKED	23/10/2013	DWG NO: BRZ-CON-04-ENS03	
Adrian Parro		REV 01	
APPROVED		SIZE	A3
		SHEET 7 OF 12	

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PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BCR-V006-BCR001	ID Ref: 903 . Bandeja rack 24" componentes, chapa 1.5 mm
2	3	BLUSENS MK3GD 32	ID Ref: 705 . TV BLUSENS MK3GD 32"
3	2	BRZ-CON-04-CTVLT5002	ID Ref: 1203 . Conjunto soldado brazo soporte TV lateral
4	1	BRZ-CON-04-PLUGPANEL001	ID Ref: 1206 . Plug panel, chapa 1.5 mm, acabado negro satinado
5	2	BRZ-CON-V004-CFB001	ID Ref: 1163 . Carcasa de fibra de brazos de TV laterales
6	1	BRZ-CON-V004-EST001	Ensamblaje Atornillado Estructura Suelo
7	1	BRZ-CON-V004-FIBRA002	Ensamblaje fibra
8	1	CDR-AU-V27	Columna de dirección
9	1	COMPUTER-HP-Z420	ID Ref: 619 . Ordenador 4GBRAM 32GBSSD
10	1	Carrete	ID Ref: 622 . Carrete del cinturón de seguridad Jiangsu Junhui safety system (LITY)
11	4	DIN 125 - A 13	Washer
12	4	DIN 125 - A 4,3	Washer
13	20	DIN 125 - A 5,3	Washer
14	64	DIN 125 - A 6,4	Washer
15	4	DIN 127 - A 10	Spring Washer
16	1	DIN 127 - A 12	Spring Washer
17	12	DIN 127 - A 5	Spring Washer
18	38	DIN 127 - A 6	Spring Washer
19	8	DIN 7985 (Z) - M5x20-Z	Cross recessed raised cheese head screws - Type Z
20	4	DIN 7991 - M4x20	Hexagon socket countersunk head cap screws
21	4	DIN 9021 - 10,5	Washer
22	2	DIN 9021 - 13	Washer
23	4	DIN 912 - M10 x 20	Cylinder Head Cap Screw
24	2	DIN 912 - M12 x 20	Cylinder Head Cap Screw
25	1	DIN 912 - M12 x 40	Cylinder Head Cap Screw
26	8	DIN 912 - M5 x 12	Cylinder Head Cap Screw
27	4	DIN 912 - M5 x 20	Cylinder Head Cap Screw
28	50	DIN 912 - M6 x 20	Cylinder Head Cap Screw
29	2	DIN 912 - M6 x 30	Cylinder Head Cap Screw
30	4	DIN 912 - M8 x 60	Cylinder Head Cap Screw
31	4	DIN 934 - M6	Hex Nut
32	2	DIN 985 - M12	Hex Nut
33	4	DIN 985 - M4	Hex Nut
34	8	DIN 985 - M6	Hex Nut
35	1	DSPY-AUT-03	Display
36	1	DSPY-AUT-03-SPDSPY01	Conjunto soporte display
37	1	FM-AUT-V003-GEN004	Freno de mano
38	1	Guia	ID Ref: 622 . Guia del cinturón de seguridad
39	16	Harrison Spring Steel Cage Nut M6 9562 o equivalente	Tuerca jaula M6 para chapa 1.7-2.7
40	1	P-EBTC-05-EP001	Montaje de los Pedales
41	1	PC-AUT-V006-EPC001	Palanca de cambios
42	1	Rack19pulgadas_regleta	ID Ref: 707 . Regleta enchufes
43	1	SMC-AS-02-MULLIDOV001	ID Ref: 617 . Asiento BLACK SEAT + ASJUSTOR, CLOTH MATERIAL Proveedor: OPT SHANGAI Ref. OPT-ZY

Altavoces laterales y trasero

SECTION C-C
SCALE 1 : 7

OBSERVACIÓN:
La rejilla del subwoofer (ID Ref: 702 y 703)
se fija con sus grapas

DRAWN	22/10/2013	SIMUMAK		
Sergio Torremocha		Planos de ensamblaje Bronze ProSauto V04		
CHECKED	23/10/2013	DWG NO: BRZ-CON-04-ENS03		
Adrian Parro		REV 01	SIZE A3	SHEET 8 OF 12
APPROVED				

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PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BCR-V006-BCR001	ID Ref: 903 . Bandeja rack 24" componentes, chapa 1.5 mm
2	3	BLUSENS MK3GD 32	ID Ref: 705 . TV BLUSENS MK3GD 32"
3	2	BRZ-CON-04-CTVLT002	ID Ref: 1203 . Conjunto soldado brazo soporte TV lateral
4	1	BRZ-CON-04-PLUGPANEL001	ID Ref: 1206 . Plug panel, chapa 1.5 mm, acabado negro satinado
5	2	BRZ-CON-V004-CFB001	ID Ref: 1163 . Carcasa de fibra de brazos de TV laterales
6	1	BRZ-CON-V004-EST001	Ensamblaje Atornillado Estructura Suelo
7	1	BRZ-CON-V004-FIBRA002	Ensamblaje fibra
8	1	CDR-AU-V27	Columna de dirección
9	1	COMPUTER-HP-Z420	ID Ref: 619 . Ordenador 4GBRAM 32GBSSD
10	1	Carrete	ID Ref: 622 . Carrete del cinturón de seguridad Jiangsu Junhui safety system (LITY)
11	4	DIN 125 - A 13	Washer
12	4	DIN 125 - A 4,3	Washer
13	20	DIN 125 - A 5,3	Washer
14	64	DIN 125 - A 6,4	Washer
15	4	DIN 127 - A 10	Spring Washer
16	1	DIN 127 - A 12	Spring Washer
17	12	DIN 127 - A 5	Spring Washer
18	38	DIN 127 - A 6	Spring Washer
19	8	DIN 7985 (Z) - M5x20-Z	Cross recessed raised cheese head screws - Type Z
20	4	DIN 7991 - M4x20	Hexagon socket countersunk head cap screws
21	4	DIN 9021 - 10,5	Washer
22	2	DIN 9021 - 13	Washer
23	4	DIN 912 - M10 x 20	Cylinder Head Cap Screw
24	2	DIN 912 - M12 x 20	Cylinder Head Cap Screw
25	1	DIN 912 - M12 x 40	Cylinder Head Cap Screw
26	8	DIN 912 - M5 x 12	Cylinder Head Cap Screw
27	4	DIN 912 - M5 x 20	Cylinder Head Cap Screw
28	50	DIN 912 - M6 x 20	Cylinder Head Cap Screw
29	2	DIN 912 - M6 x 30	Cylinder Head Cap Screw
30	4	DIN 912 - M8 x 60	Cylinder Head Cap Screw
31	4	DIN 934 - M6	Hex Nut
32	2	DIN 985 - M12	Hex Nut
33	4	DIN 985 - M4	Hex Nut
34	8	DIN 985 - M6	Hex Nut
35	1	DSPY-AUT-03	Display
36	1	DSPY-AUT-03-SPDSPY01	Conjunto soporte display
37	1	FM-AUT-V003-GEN004	Freno de mano
38	1	Guia	ID Ref: 622 . Guia del cinturón de seguridad
39	16	Harrison Spring Steel Cage Nut M6 9562 o equivalente	Tuerca jaula M6 para chapa 1.7-2.7
40	1	P-EBTC-05-EP001	Montaje de los Pedales
41	1	PC-AUT-V006-EPC001	Palanca de cambios
42	1	Rack19pulgadas_regleta	ID Ref: 707 . Regleta enchufes
43	1	SMC-AS-02-MULLIDOV001	ID Ref: 617 . Asiento BLACK SEAT + ASJUSTOR, CLOTH MATERIAL Proveedor: OPT SHANGAI Ref. OPT-ZY

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Freno de mano , asiento y palanca de cambios

Detalle freno de mano y palanca de cambios
SCALE 0,10 : 1

Corregir el plegado de la base en caso de estar deformada y no encajase.

SECTION D-D
SCALE 1 : 7

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DRAWN	22/10/2013	SIMUMAK	
Sergio Torremocha		Planos de ensamblaje Bronze ProSauto V04	
CHECKED	23/10/2013	DWG NO: BRZ-CON-04-ENS03	
Adrian Parro		REV 01 SIZE A3 SHEET 9 OF 12	
APPROVED			

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PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BCR-V006-BCR001	ID Ref: 903 . Bandeja rack 24" componentes, chapa 1.5 mm
2	3	BLUSENS MK3GD 32	ID Ref: 705 . TV BLUSENS MK3GD 32"
3	2	BRZ-CON-04-CTVLTS002	ID Ref: 1203 . Conjunto soldado brazo soporte TV lateral
4	1	BRZ-CON-04-PLUGPANEL001	ID Ref: 1206 . Plug panel, chapa 1.5 mm, acabado negro satinado
5	2	BRZ-CON-V004-CFB001	ID Ref: 1163 . Carcasa de fibra de brazos de TV laterales
6	1	BRZ-CON-V004-EST001	Ensamblaje Atornillado Estructura Suelo
7	1	BRZ-CON-V004-FIBRA002	Ensamblaje fibra
8	1	CDR-AU-V27	Columna de dirección
9	1	COMPUTER-HP-Z420	ID Ref: 619 . Ordenador 4GBRAM 32GBSSD
10	1	Carrete	ID Ref: 622 . Carrete del cinturón de seguridad Jiangsu Junhui safety system (LITY)
11	4	DIN 125 - A 13	Washer
12	4	DIN 125 - A 4,3	Washer
13	20	DIN 125 - A 5,3	Washer
14	64	DIN 125 - A 6,4	Washer
15	4	DIN 127 - A 10	Spring Washer
16	1	DIN 127 - A 12	Spring Washer
17	12	DIN 127 - A 5	Spring Washer
18	38	DIN 127 - A 6	Spring Washer
19	8	DIN 7985 (Z) - M5x20-Z	Cross recessed raised cheese head screws - Type Z
20	4	DIN 7991 - M4x20	Hexagon socket countersunk head cap screws
21	4	DIN 9021 - 10,5	Washer
22	2	DIN 9021 - 13	Washer
23	4	DIN 912 - M10 x 20	Cylinder Head Cap Screw
24	2	DIN 912 - M12 x 20	Cylinder Head Cap Screw
25	1	DIN 912 - M12 x 40	Cylinder Head Cap Screw
26	8	DIN 912 - M5 x 12	Cylinder Head Cap Screw
27	4	DIN 912 - M5 x 20	Cylinder Head Cap Screw
28	50	DIN 912 - M6 x 20	Cylinder Head Cap Screw
29	2	DIN 912 - M6 x 30	Cylinder Head Cap Screw
30	4	DIN 912 - M8 x 60	Cylinder Head Cap Screw
31	4	DIN 934 - M6	Hex Nut
32	2	DIN 985 - M12	Hex Nut
33	4	DIN 985 - M4	Hex Nut
34	8	DIN 985 - M6	Hex Nut
35	1	DSPY-AUT-03	Display
36	1	DSPY-AUT-03-SPDSPY01	Conjunto soporte display
37	1	FM-AUT-V003-GEN004	Freno de mano
38	1	Guia	ID Ref: 622 . Guia del cinturón de seguridad
39	16	Harrison Spring Steel Cage Nut M6 9562 o equivalente	Tuerca jaula M6 para chapa 1.7-2.7
40	1	P-EBTC-05-EP001	Montaje de los Pedales
41	1	PC-AUT-V006-EPC001	Palanca de cambios
42	1	Rack19pulgadas_regleta	ID Ref: 707 . Regleta enchufes
43	1	SMC-AS-02-MULLIDOV001	ID Ref: 617 . Asiento BLACK SEAT + ASJUSTOR, CLOTH MATERIAL Proveedor: OPT SHANGAI Ref. OPT-ZY

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Bandeja de componentes , pedales , televisiones

SECTION E-E
SCALE 1 : 9

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Detalle A (soporte televisiones laterales)
SCALE 1 / 2

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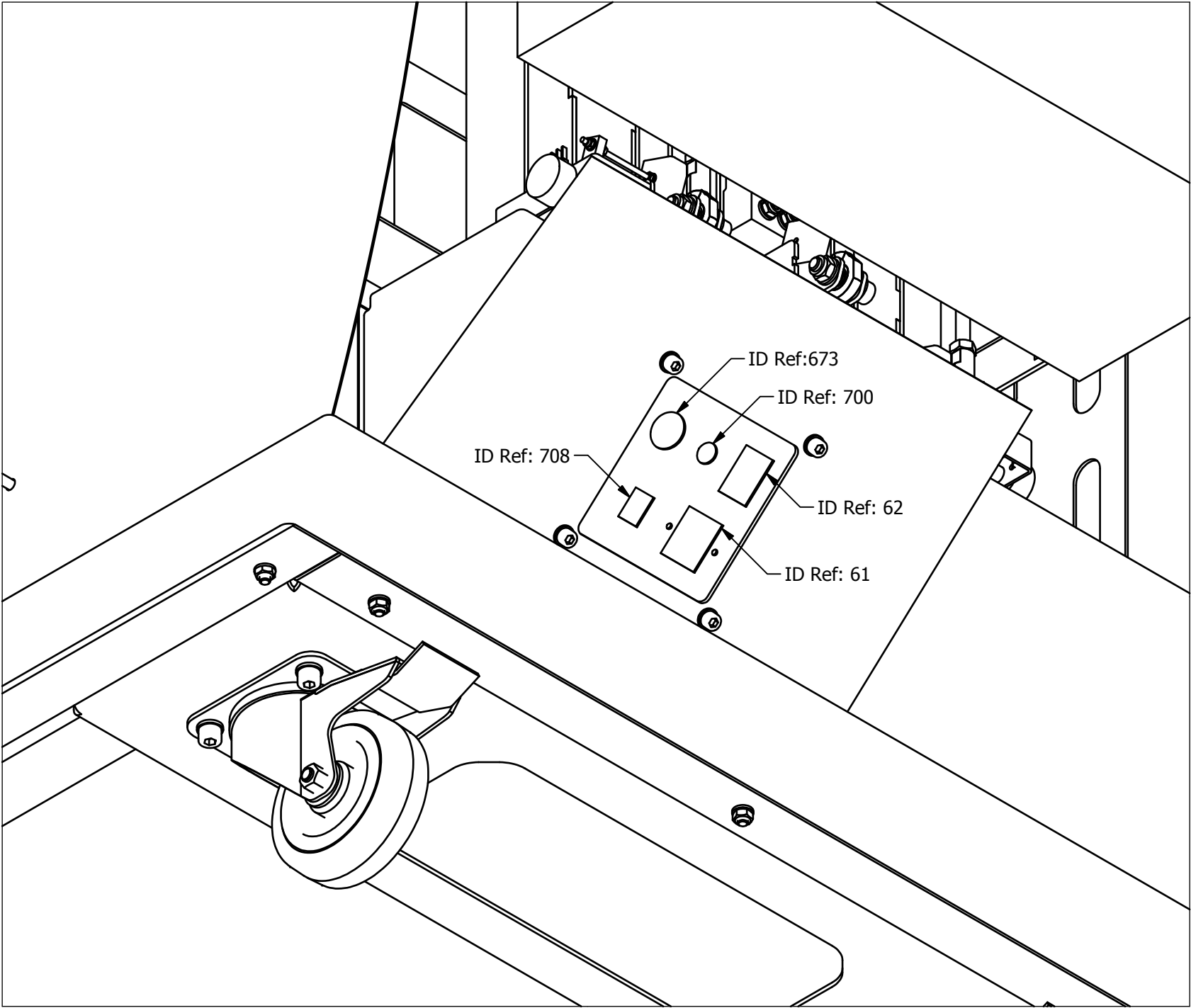
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DRAWN	22/10/2013	SIMUMAK	
Sergio Torremocha		Planos de ensamblaje Bronze ProSauto V04	
CHECKED	23/10/2013	DWG NO: BRZ-CON-04-ENS03	
Adrian Parro		REV 01 SIZE A3 SHEET 10 OF 12	
APPROVED			

6 5 4 3 2 1

ENSAMBLAJE: PLUGPANEL



A

REVISION HISTORY		
ID Ref	NOMBRE	DESCRIPTION
61	MULTICOMP - JR-101-1F - INLET, IEC, FUSED, PA	FARNELL 9521615
62	INTERRUPTOR GENERAL	RS AMIDATA 4406890
673	PULSADOR MONOBLOQUE VERDE 1NA	SEI ROMA EMAMB100DY
700	MULTICOMP - R13-502A-05-R - SWITCH, SPST, 3A, 125V, SOLDER, RED	FARNELL 1634621
708	KD€KJ5€35 STP Cat5e In€Line Coupler,Dual IDC Type,RJ45	CONECTOR KEYSTONE

6 5 4

DRAWN Sergio Torremocha	22/10/2013	SIMUMAK		
		Planos de ensamblaje Bronze ProSauto V04		
		DWG NO: BRZ-CON-04-ENS03		
CHECKED Adrian Parro	23/10/2013	REV 01		
APPROVED		SIZE A3		SHEET 12 OF 12

3 2 1