

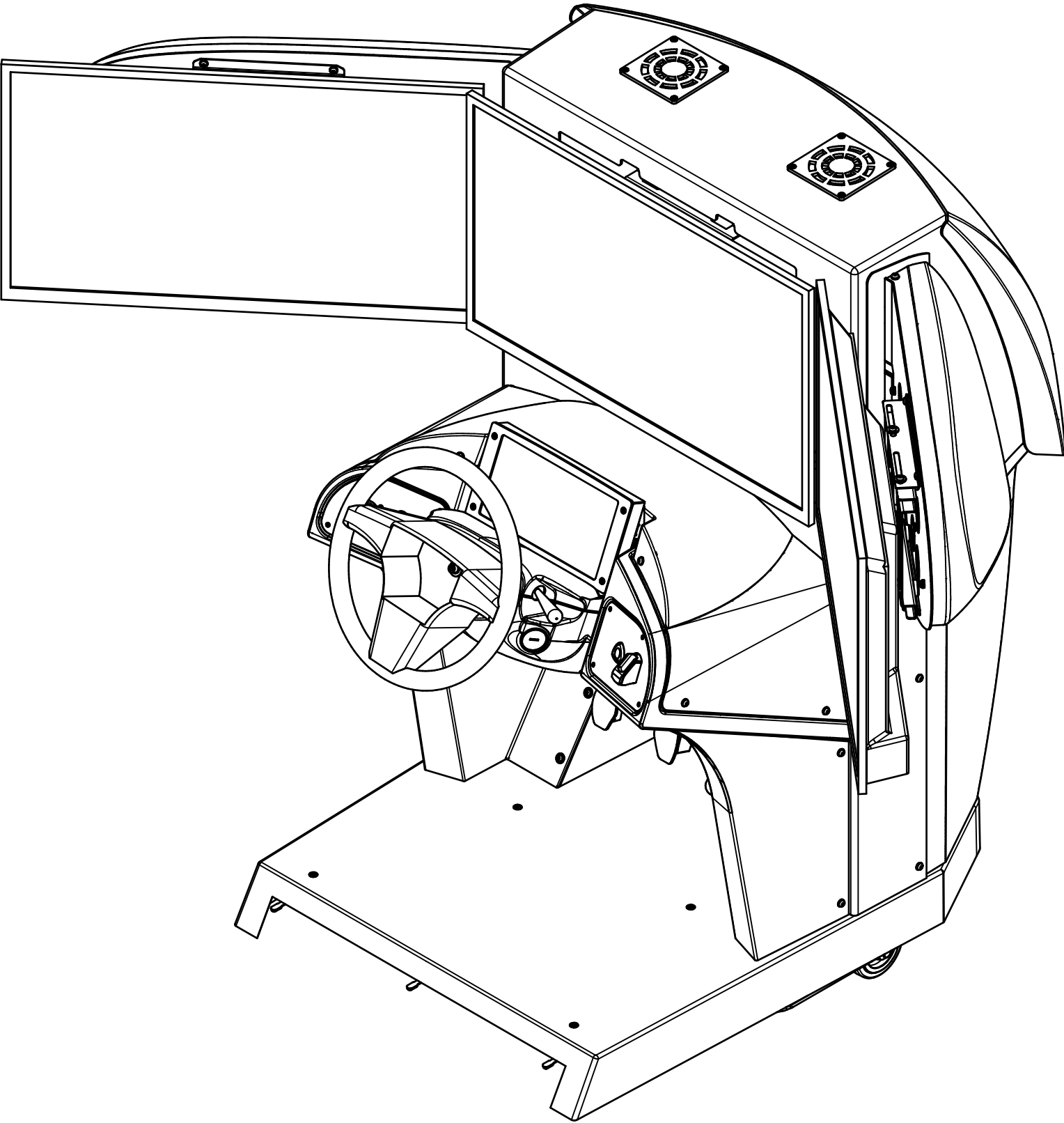
| ITEM | QTY | PART NUMBER | DESCRIPTION | ID REF |
|------|-----|------------------------------------------------------|--------------------------------------------------------|--------|
| 1 | 1 | 3470 UFR 100 P62 - NEGRA | RUEDA TENDE SIN FRENO 3470 UFR 100 P62 - NEGRA | 627 |
| 2 | 2 | 3477 UFR 100 P62 - NEGRA | RUEDA TENDE CON FRENO 3477 UFR 100 P62 - NEGRA | 626 |
| 3 | 4 | ANSI B18.3.4M - M4 x 0.7 x 25 | Broached Hexagon Socket Button Head Cap Screw - Metric | |
| 4 | 3 | BLUSENSE | Televisión BLUSENSE MK3PD 32 | |
| 5 | 12 | BMN5-25A_3.75KG | Imán neodimio_BMN5-25A_3.75KG | 2647 |
| 6 | 3 | Blusens H339.32 | | |
| 7 | 1 | CDR-AU-31-MCDR-02 | Parte extraíble de la columna de dirección | |
| 8 | 1 | Clausor SMC - SMT | Clausor Arranque IT01-01013 | 2718 |
| 9 | 21 | DIN 125 - A 4,3 | Washer | |
| 10 | 24 | DIN 125 - A 5,3 | Washer | |
| 11 | 115 | DIN 125 - A 6,4 | Washer | |
| 12 | 24 | DIN 125 - A 8,4 | Washer | |
| 13 | 8 | DIN 127 - A 3 | Spring Washer | |
| 14 | 12 | DIN 127 - A 4 | Spring Washer | |
| 15 | 12 | DIN 127 - A 5 | Spring Washer | |
| 16 | 42 | DIN 127 - A 6 | Spring Washer | |
| 17 | 29 | DIN 127 - A 8 | Spring Washer | |
| 18 | 12 | DIN 7984 - M8 x 20 | Cylinder Head Cap Screw | |
| 19 | 8 | DIN 7991 - M3 x 10 | Countersunk Screw | |
| 20 | 4 | DIN 7991 - M6 x 25 | Countersunk Screw | |
| 21 | 8 | DIN 9021 - 3,2 | Washer | |
| 22 | 6 | DIN 9021 - 5,3 | Washer | |
| 23 | 17 | DIN 9021 - 6,4 | Washer | |
| 24 | 5 | DIN 9021 - 8,4 | Washer | |
| 25 | 12 | DIN 912 - M4 x 10 | Cylinder Head Cap Screw | |
| 26 | 1 | DIN 912 - M4 x 12 | Cylinder Head Cap Screw | |
| 27 | 21 | DIN 912 - M5 x 12 | Cylinder Head Cap Screw | |
| 28 | 28 | DIN 912 - M6 x 16 | Cylinder Head Cap Screw | |
| 29 | 14 | DIN 912 - M6 x 20 | Cylinder Head Cap Screw | |
| 30 | 2 | DIN 912 - M6 x 40 | Cylinder Head Cap Screw | |
| 31 | 9 | DIN 912 - M8 x 20 | Cylinder Head Cap Screw | |
| 32 | 8 | DIN 912 - M8 x 30 | Cylinder Head Cap Screw | |
| 33 | 8 | DIN 934 - M3 | Hex Nut | |
| 34 | 15 | DIN 985 - M5 | Hex Nut | |
| 35 | 24 | DIN 985 - M6 | Hex Nut | |
| 36 | 1 | DSPY-AUT-06-DISP-01 | Display SILVER V027 | |
| 37 | 29 | Grapillas de sujeción | Grapillas de sujeción M6 WURTH | 2349 |
| 38 | 8 | Harrison Spring Steel Cage Nut M6 9562 o equivalente | Tuerca jaula M6 para chapa 1.7-2.7 | |
| 39 | 4 | ISO 7380 - M4 x 16 | Hexagon Socket Button Head Screw - Product grade A | |
| 40 | 3 | ISO 7380 - M5 x 12 | Hexagon Socket Button Head Screw - Product grade A | |

| REVISION HISTORY | | | |
|------------------|----------------------------------------------------------------------|------------|----------|
| REV | DESCRIPTION | DATE | APPROVED |
| 02 | Añadido indicación de pegar suelo de madera con el suelo de plástico | 27/10/2016 | CR / AG |

Toda la tornillería visible debe ir en pavonado

MONTAJE PARTE DELANTERA

SIL-028-DELT-01

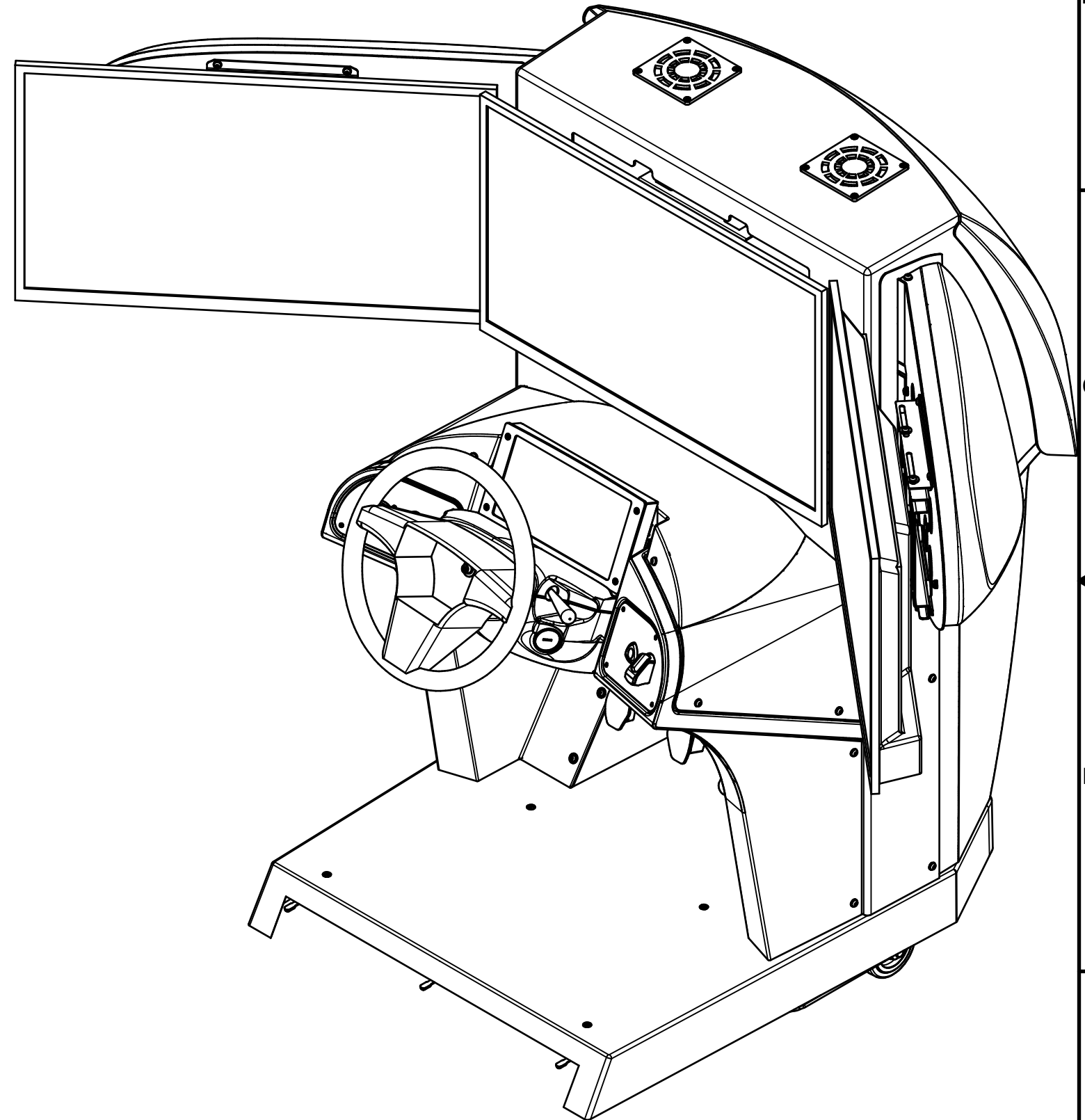


| | | | | |
|---------------------------------------------------------------------------------------|-------------------------------------------------|----------------------------------|------------|----------------|
| SCALE: | Plano de montaje parte delantera SILVER V028 | DRAWN: Carlos Ruiz Madrigal | | 27/10/2016 |
|  | | CHECKED: Antonio garcia | | 27/10/2016 |
|  | | DWG NO: SIL-028-DELT-01-ENS02 | | |
| | | REV 02 | SIZE A3 | SHEET 1 /10 |

MONTAJE PARTE DELANTERA

SIL-028-DELT-01

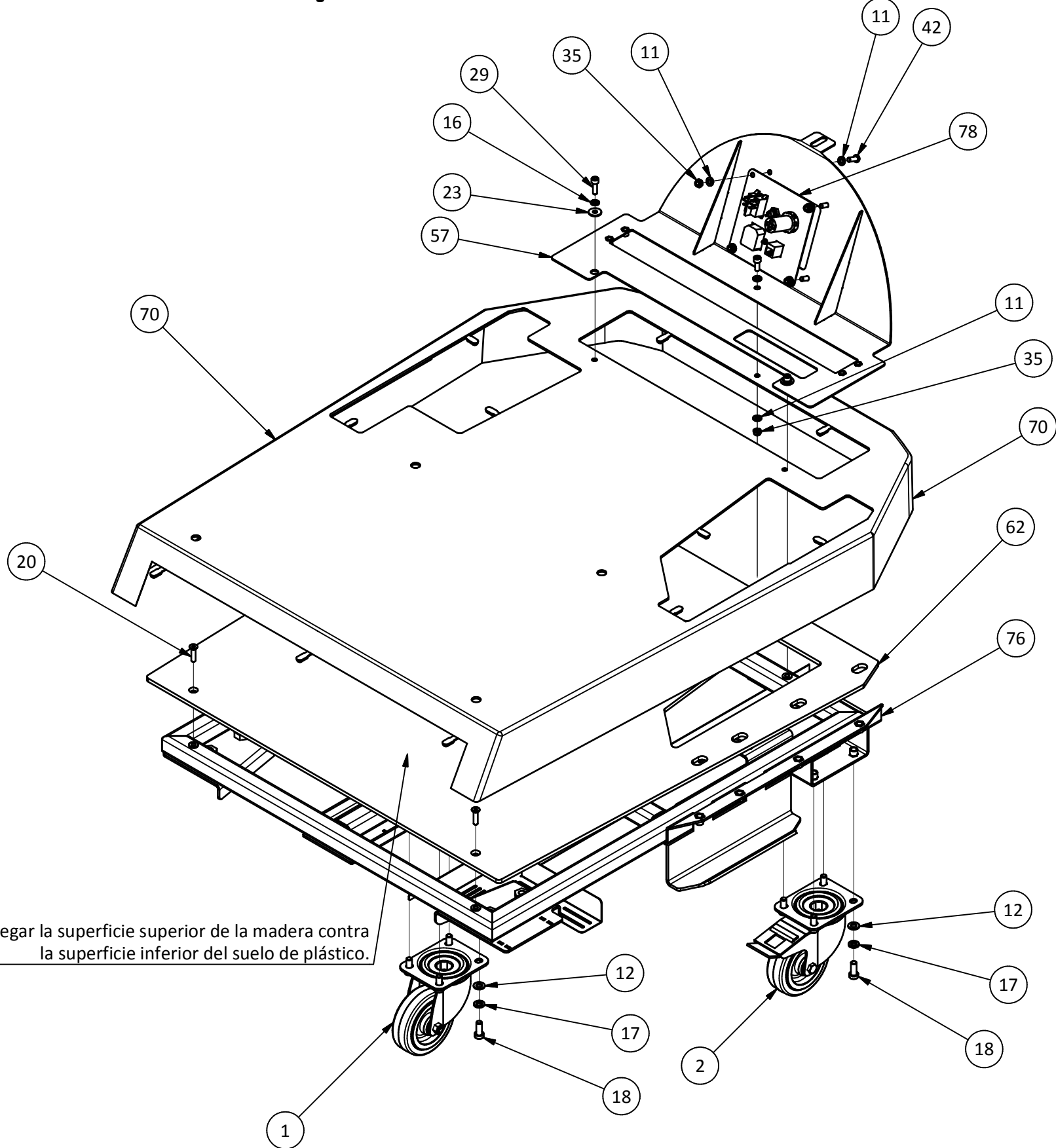
| ITEM | QTY | PART NUMBER | DESCRIPTION | ID REF |
|------|-----|--------------------------------------------|-----------------------------------------------------------------------|--------|
| 41 | 3 | ISO 7380 - M5 x 16 | Hexagon Socket Button Head Screw - Product grade A | |
| 42 | 25 | ISO 7380 - M6 x 16 | Hexagon Socket Button Head Screw - Product grade A | |
| 43 | 34 | ISO 7380 - M6 x 20 | Hexagon Socket Button Head Screw - Product grade A | |
| 44 | 2 | ISO 7380 - M6 x 25 | Hexagon Socket Button Head Screw - Product grade A | |
| 45 | 2 | ISO 7380 - M6 x 30 | Hexagon Socket Button Head Screw - Product grade A | |
| 46 | 1 | Ordenador 4GB RAM 32GB SSD | Ordenador 4GB RAM 32GB SSD | 619 |
| 47 | 1 | PED-AUT-06-EP02 | Montaje de los Pedales V6 | |
| 48 | 1 | Regleta de enchufes | Regleta de enchufes RACK 19" | 707 |
| 49 | 2 | SIL-027-CI-01 | Chapa lateral sujeción inferior TV SILVER V27, espesor 1,5 mm. | 2565 |
| 50 | 1 | SIL-027-CPC-02 | Chapa Sujeción TV Central SILVER V27, espesor 2 mm | 2566 |
| 51 | 2 | SIL-027-CS-01 | Chapa superior sujeción TV SILVER V27, espesor 1,5 mm | 2568 |
| 52 | 1 | SIL-027-CSTV-01 | Chapa inferior sujeción TV central SILVER V27, espesor 1,5 mm | 2569 |
| 53 | 1 | SIL-027-SBD-01 | Estructura soldada brazo derecho SILVER V27 | 2575 |
| 54 | 1 | SIL-027-SBI-01 | Estructura soldada brazo izquierdo SILVER V27 | 2576 |
| 55 | 2 | SIL-027-SHBR-01 | Herrajes brazos SILVER V27 | 2577 |
| 56 | 1 | SIL-027-SLPANEL-02 | Botonera izquierda SILVER V027 | |
| 57 | 1 | SIL-027-SPPN-03 | Soporte plugpanel/regleta SILVER V27 | 2579 |
| 58 | 1 | SIL-027-SRPANEL-01 | Botonera derecha SILVER V027 | |
| 59 | 2 | SIL-027-TVFR-01 | Estructura soporte TVs SILVER V27 | 2588 |
| 60 | 1 | SIL-028-BLOWERSHELL-01 | Periférico BLOWERSHELL SILVER V027 | |
| 61 | 1 | SIL-028-ECSV-01 | Tope techo de plástico ventiladores SILVER V028 | 2899 |
| 62 | 1 | SIL-028-MAD-02 | Tablón contrachapado para suelo de plástico SILVER V028, espesor 6 mm | 2900 |
| 63 | 1 | SIL-028-PLA-CBD-01 | Carcasa brazo derecho plástico SILVER V028 | 2903 |
| 64 | 1 | SIL-028-PLA-CBI-01 | Carcasa brazo izquierdo plástico SILVER V028 | 2904 |
| 65 | 1 | SIL-028-PLA-CIF-01 | Cubre manetas inferior plástico SILVER V028 | |
| 66 | 1 | SIL-028-PLA-CSF-01 | Cubre manetas superior plástico SILVER V028 | 2908 |
| 67 | 1 | SIL-028-PLA-HCDI-01 | Carcasa delantera inferior plastico Silver V028 | 2905 |
| 68 | 1 | SIL-028-PLA-HCDS-01 | Carcasa delantera superior plastico Silver V028 | 2906 |
| 69 | 1 | SIL-028-PLA-PCPC-01 | Carcasa cubre pedales plastico Silver V028 | |
| 70 | 1 | SIL-028-PLA-SDF-01 | Suelo delantero plástico SILVER V028 | 2916 |
| 71 | 1 | SIL-028-PLA-SFS-01 | Salpicadero partes pegadas plástico SILVER V028 | 2917 |
| 72 | 1 | SIL-028-PLA-TPF-01 | Tapa pedales plástico SILVER V028 | 2918 |
| 73 | 1 | SIL-028-PLA-TSFS-01 | Tapa superior salpicadero plástico SILVER V028 | 2919 |
| 74 | 2 | SIL-028-RCP-01 | Soporte pantallas laterales SILVER V028 | 2861 |
| 75 | 1 | SIL-028-SSCD-01 | Estructura de columna de dirección SILVER V28 | 2928 |
| 76 | 1 | SIL-028-SSDL-02 | Estructura suelo delantero SILVER V28 | 2894 |
| 77 | 1 | SIL-028-STFR-01 | Estructura principal SILVER V28 | 2896 |
| 78 | 1 | SMK_PLUGPANEL | PLUGPANEL con dispositivos electrónicos montados | |
| 79 | 1 | SMK_XXXXXX_RACOMP_AUDIO_NO5V | Bandeja de componentes RACK | |
| 80 | 2 | VTR_32_P-M6x20 Ref 83052 | Pomo de fijación VTR_32_P-M6x20 Ref 83052 | 2369 |
| 81 | 1 | Volante tapizado Danyang Yongle Auto Parts | Steering Wheel YL-360-PU-Real Lether | 2684 |



Toda la tornillería visible debe ir en pavonado

| | | | |
|---------------------------------------------------------------------------------------|----------------------------------------------|-------------------------------|--------------|
| SCALE: | Plano de montaje parte delantera SILVER V028 | DRAWN: Carlos Ruiz Madrigal | 27/10/2016 |
|  | | CHECKED: Antonio garcia | 27/10/2016 |
|  | | DWG NO: SIL-028-DELT-01-ENS02 | |
| | | REV 02 | SIZE A3 |
| | | | SHEET 2 / 10 |

1/ MONTAJE SUELO

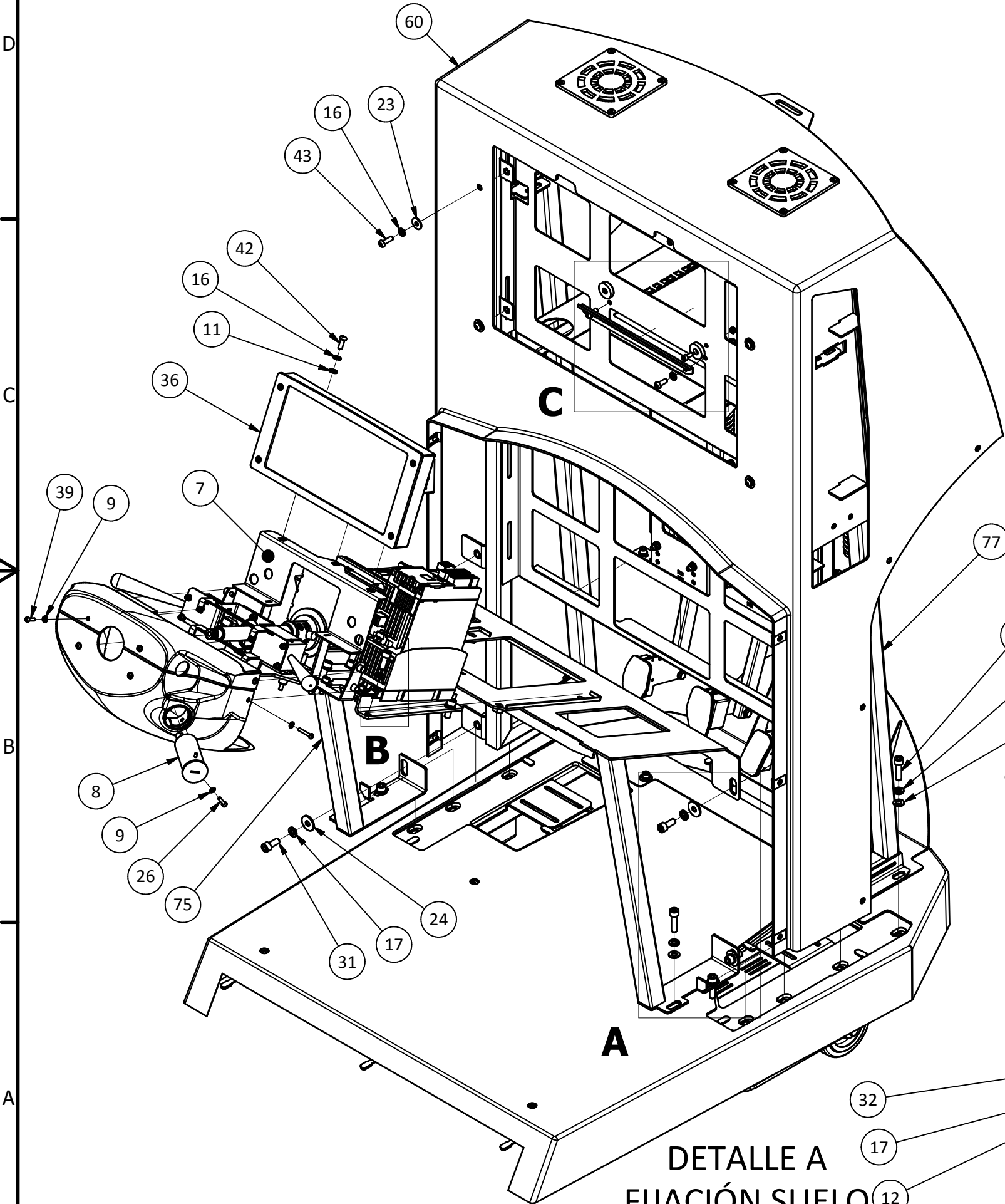


| ITEM | QTY | PART NUMBER | DESCRIPTION | ID REF |
|------|-----|--------------------------|-----------------------------------------------------------------------|--------|
| 1 | 1 | 3470 UFR 100 P62 - NEGRA | RUEDA TENTE SIN FRENO 3470 UFR 100 P62 - NEGRA | 627 |
| 2 | 2 | 3477 UFR 100 P62 - NEGRA | RUEDA TENTE CON FRENO 3477 UFR 100 P62 - NEGRA | 626 |
| 11 | 115 | DIN 125 - A 6,4 | Washer | |
| 12 | 24 | DIN 125 - A 8,4 | Washer | |
| 16 | 42 | DIN 127 - A 6 | Spring Washer | |
| 17 | 29 | DIN 127 - A 8 | Spring Washer | |
| 18 | 12 | DIN 7984 - M8 x 20 | Cylinder Head Cap Screw | |
| 20 | 4 | DIN 7991 - M6 x 25 | Countersunk Screw | |
| 23 | 17 | DIN 9021 - 6,4 | Washer | |
| 29 | 14 | DIN 912 - M6 x 20 | Cylinder Head Cap Screw | |
| 35 | 24 | DIN 985 - M6 | Hex Nut | |
| 42 | 25 | ISO 7380 - M6 x 16 | Hexagon Socket Button Head Screw - Product grade A | |
| 57 | 1 | SIL-027-SPPN-03 | Soporte plugpanel/regleta SILVER V27 | 2579 |
| 62 | 1 | SIL-028-MAD-02 | Tablón contrachapado para suelo de plástico SILVER V028, espesor 6 mm | 2900 |
| 70 | 1 | SIL-028-PLA-SDF-01 | Suelo delantero plástico SILVER V028 | 2916 |
| 76 | 1 | SIL-028-SSDL-02 | Estructura suelo delantero SILVER V28 | 2894 |
| 78 | 1 | SMK_PLUGPANEL | PLUGPANEL con dispositivos electrónicos montados | |

NOTA IMPORTANTE:
Los tornillos que atornillan las ruedas deben llevar fija tornillos

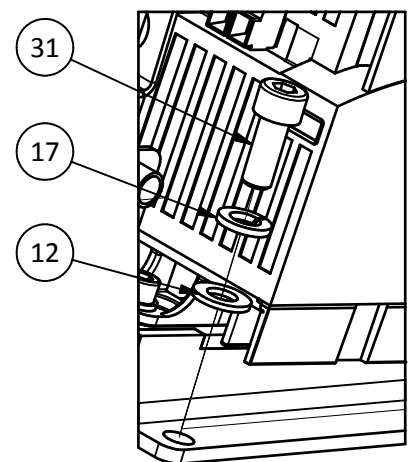
| | | | | |
|-----------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------|----------------------------------|------|------------|
| SCALE: | <div>Plano de montaje parte delantera SILVER V028</div> | DRAWN: Carlos Ruiz Madrigal | | 27/10/2016 |
|  | | CHECKED: Antonio garcia | | 27/10/2016 |
| | | DWG NO: SIL-028-DELT-01-ENS02 | | |
|  simumak simulation & training solutions | | REV | SIZE | SHEET |
| | | 02 | A3 | 3 / 10 |

2/ MONTAJE ESTRUCTURA PRINCIPAL Y ACCESORIOS

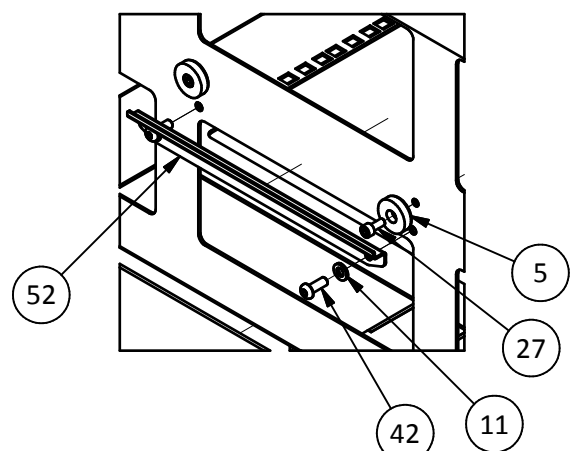


| ITEM | QTY | PART NUMBER | DESCRIPTION | ID REF |
|------|-----|--------------------------|----------------------------------------------------------------|--------|
| 1 | 1 | 3470 UFR 100 P62 - NEGRA | RUEDA TENTE SIN FRENO 3470 UFR 100 P62 - NEGRA | 627 |
| 5 | 12 | BMN5-25A_3.75KG | Imán neodimio_BMN5-25A_3.75KG | 2647 |
| 7 | 1 | CDR-AU-31-MCDR-02 | Parte extraíble de la columna de dirección | |
| 8 | 1 | Clausor SMC - SMT | Clausor Arranque IT01-01013 | 2718 |
| 9 | 21 | DIN 125 - A 4,3 | Washer | |
| 11 | 115 | DIN 125 - A 6,4 | Washer | |
| 12 | 24 | DIN 125 - A 8,4 | Washer | |
| 16 | 42 | DIN 127 - A 6 | Spring Washer | |
| 17 | 29 | DIN 127 - A 8 | Spring Washer | |
| 23 | 17 | DIN 9021 - 6,4 | Washer | |
| 24 | 5 | DIN 9021 - 8,4 | Washer | |
| 26 | 1 | DIN 912 - M4 x 12 | Cylinder Head Cap Screw | |
| 27 | 21 | DIN 912 - M5 x 12 | Cylinder Head Cap Screw | |
| 31 | 9 | DIN 912 - M8 x 20 | Cylinder Head Cap Screw | |
| 32 | 8 | DIN 912 - M8 x 30 | Cylinder Head Cap Screw | |
| 36 | 1 | DSPY-AUT-06-DISP-01 | Display SILVER V027 | |
| 39 | 4 | ISO 7380 - M4 x 16 | Hexagon Socket Button Head Screw - Product grade A | |
| 42 | 25 | ISO 7380 - M6 x 16 | Hexagon Socket Button Head Screw - Product grade A | |
| 43 | 34 | ISO 7380 - M6 x 20 | Hexagon Socket Button Head Screw - Product grade A | |
| 52 | 1 | SIL-027-CSTV-01 | Chapa inferior sujección TV central SILVER V27, espesor 1,5 mm | 2569 |
| 60 | 1 | SIL-028-BLOWERSHELL-01 | Periférico BLOWERSHELL SILVER V027 | |
| 75 | 1 | SIL-028-SSCD-01 | Estructura de columna de dirección SILVER V28 | 2928 |
| 77 | 1 | SIL-028-STFR-01 | Estructura principal SILVER V28 | 2896 |

DETALLE B
FIJACIÓN COLUMNA



DETALLE C
FIJACION IMANES Y CHAPAS



Toda la tornillería visible debe ir en pavonado

SCALE:

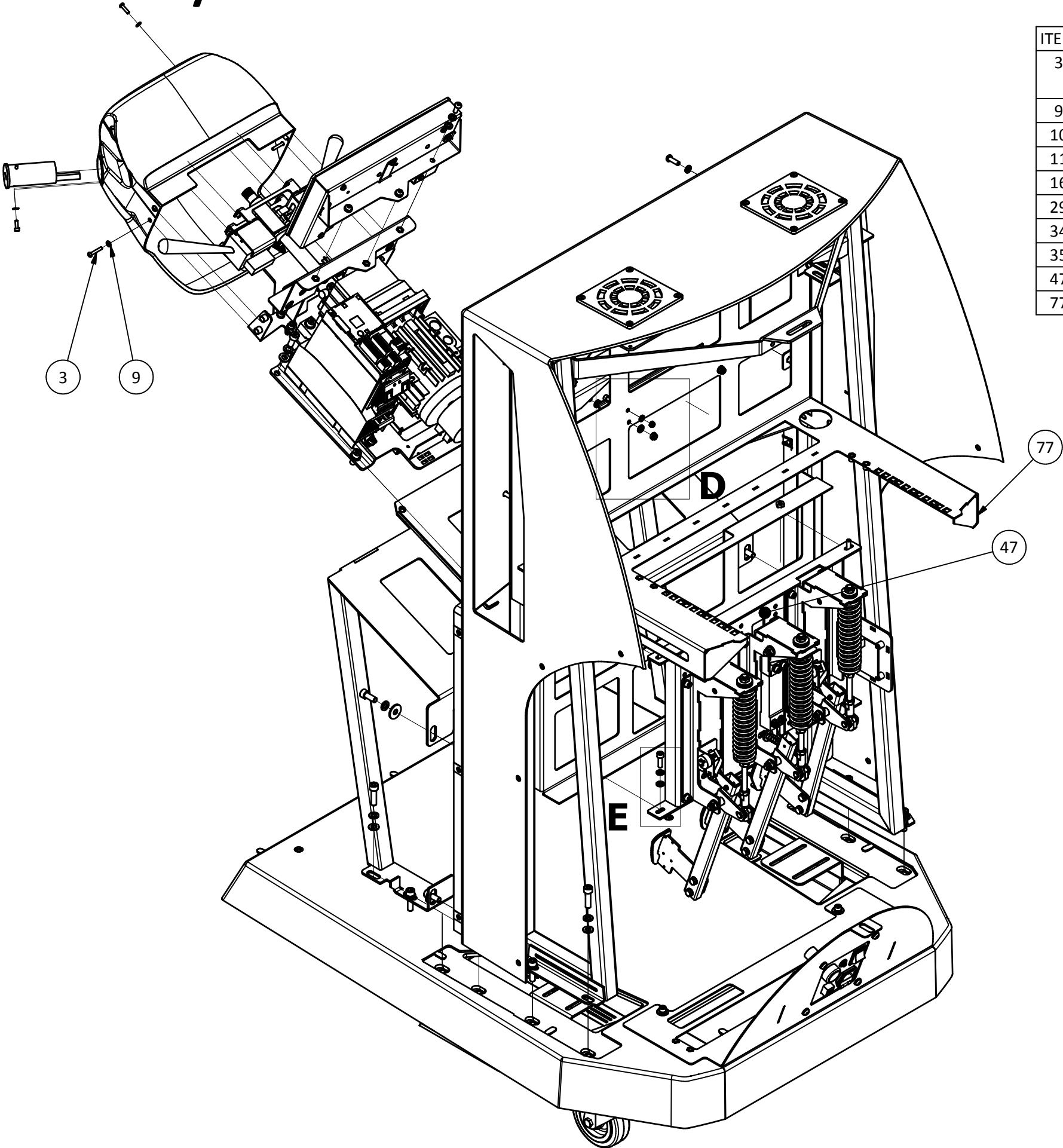
Plano de montaje parte delantera SILVER V028

DRAWN: Carlos Ruiz Madrigal
CHECKED: Antonio garcia
DWG NO: SIL-028-DELT-01-ENS02

REV 02
SIZE A3
SHEET 4/10

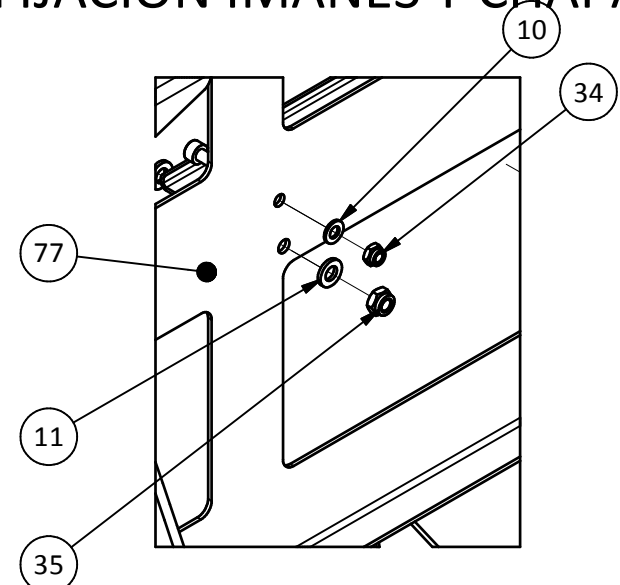
27/10/2016
27/10/2016

2/ MONTAJE ESTRUCTURA PRINCIPAL Y ACCESORIOS

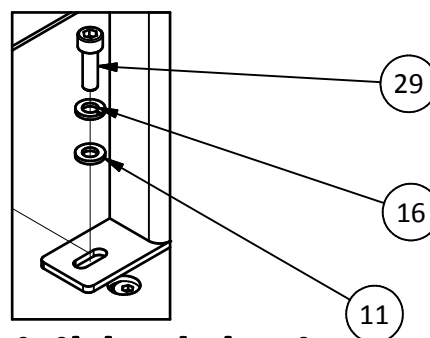


| ITEM | QTY | PART NUMBER | DESCRIPTION | ID REF |
|------|-----|-------------------------------|-----------------------------------------------------------|--------|
| 3 | 4 | ANSI B18.3.4M - M4 x 0.7 x 25 | Broached Hexagon Socket Button Head Cap Screw - Metric | |
| 9 | 21 | DIN 125 - A 4,3 | Washer | |
| 10 | 24 | DIN 125 - A 5,3 | Washer | |
| 11 | 115 | DIN 125 - A 6,4 | Washer | |
| 16 | 42 | DIN 127 - A 6 | Spring Washer | |
| 29 | 14 | DIN 912 - M6 x 20 | Cylinder Head Cap Screw | |
| 34 | 15 | DIN 985 - M5 | Hex Nut | |
| 35 | 24 | DIN 985 - M6 | Hex Nut | |
| 47 | 1 | PED-AUT-06-EP02 | Montaje de los Pedales V6 | |
| 77 | 1 | SIL-028-STFR-01 | Estructura principal SILVER V28 | 2896 |

DETALLE D
FIJACIÓN IMANES Y CHAPA TV



DETALLE E
FIJACIÓN PEDALES



Toda la tornillería visible debe ir en pavonado

SCALE:

Plano de montaje parte
delantera SILVER V028

DRAWN: Carlos Ruiz Madrigal
27/10/2016

CHECKED: Antonio garcia
27/10/2016

DWG NO:
SIL-028-DELT-01-ENS02

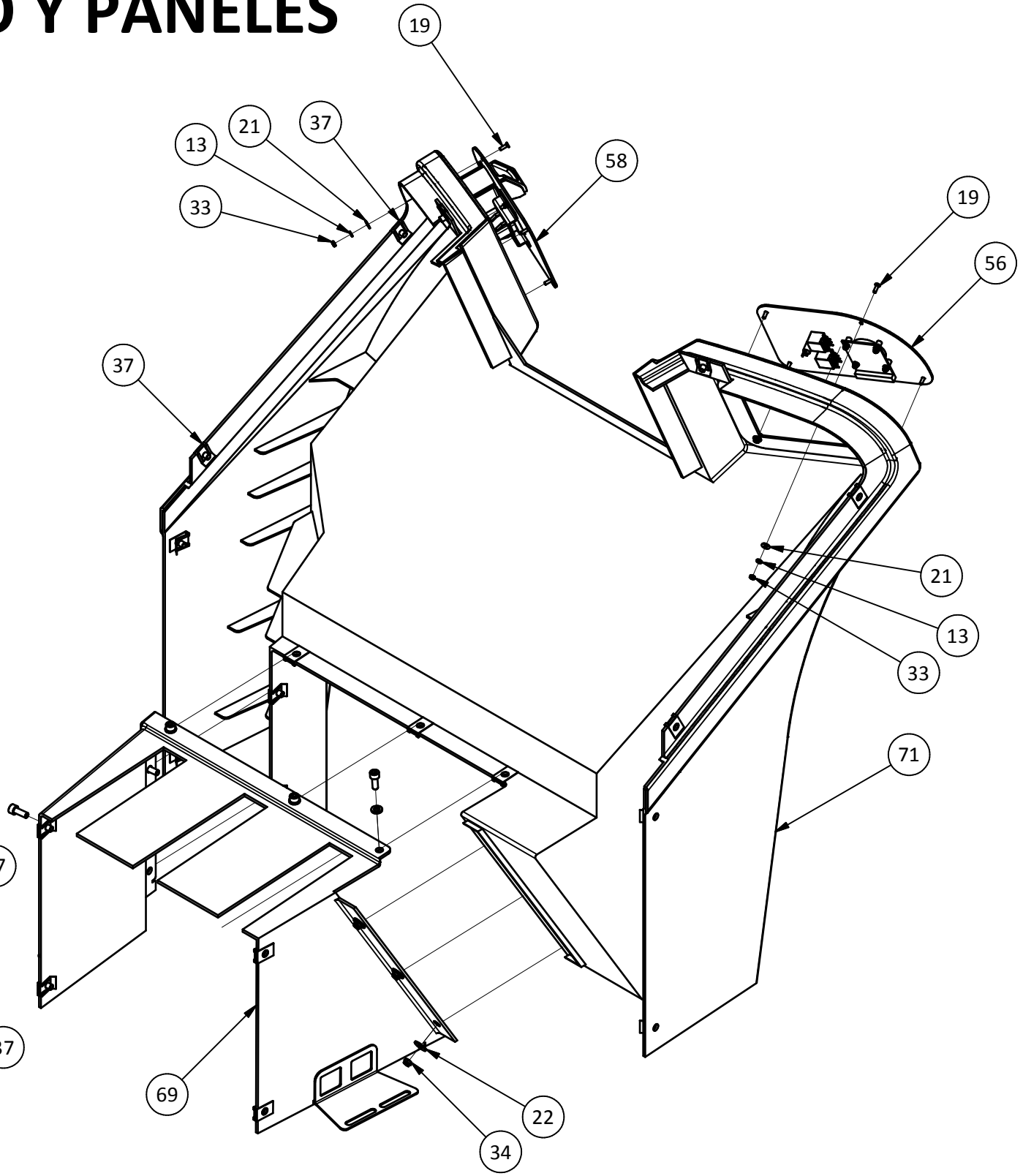
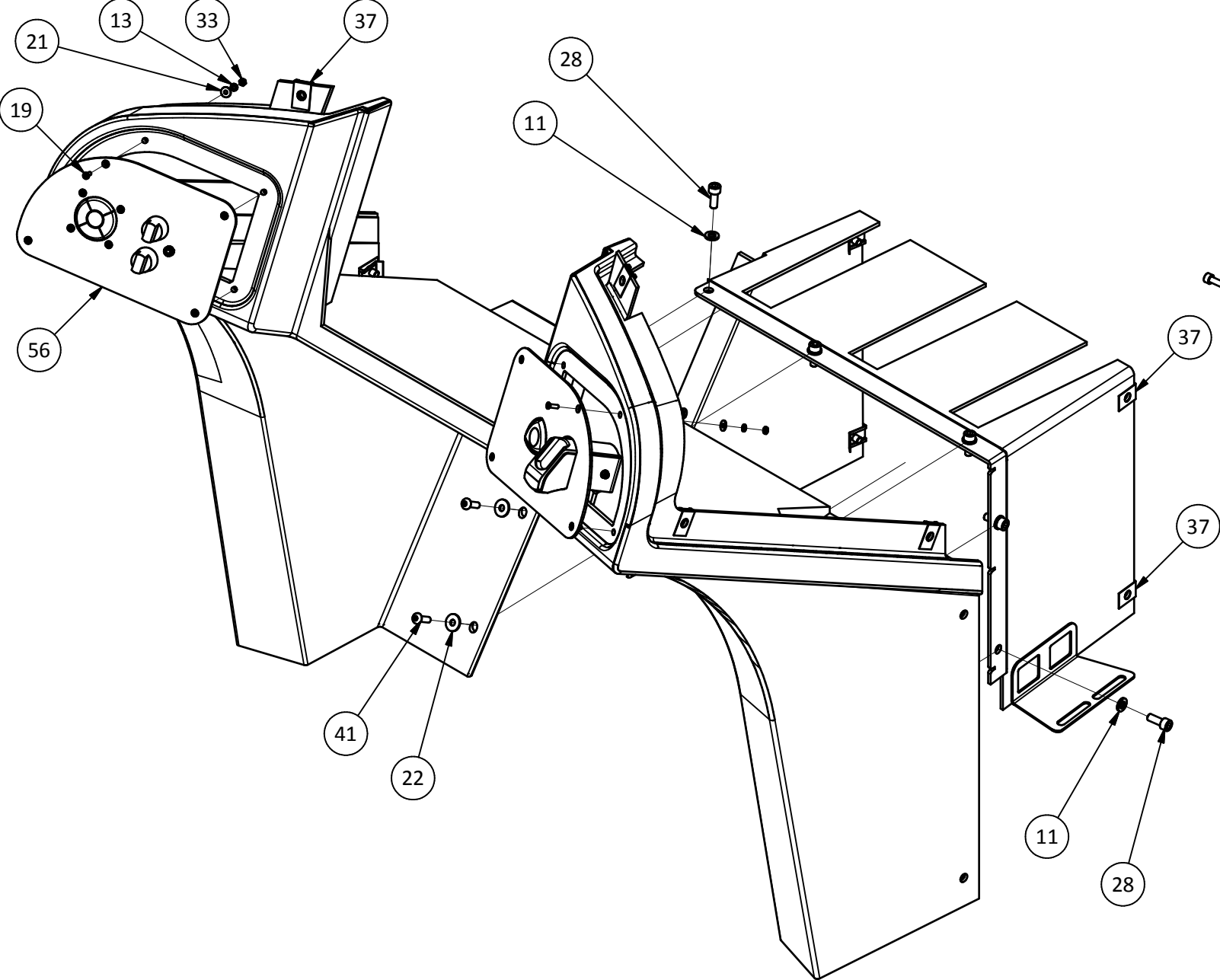
REV
02

SIZE
A3

SHEET
5 / 10

3/ MONTAJE SALPICADERO PLÁSTICO Y PANELES

| ITEM | QTY | PART NUMBER | DESCRIPTION | ID REF |
|------|-----|--------------------------|----------------------------------------------------|--------|
| 1 | 1 | 3470 UFR 100 P62 - NEGRA | RUEDA TENDE SIN FRENO 3470 UFR 100 P62 - NEGRA | 627 |
| 11 | 115 | DIN 125 - A 6,4 | Washer | |
| 13 | 8 | DIN 127 - A 3 | Spring Washer | |
| 19 | 8 | DIN 7991 - M3 x 10 | Countersunk Screw | |
| 21 | 8 | DIN 9021 - 3,2 | Washer | |
| 22 | 6 | DIN 9021 - 5,3 | Washer | |
| 28 | 28 | DIN 912 - M6 x 16 | Cylinder Head Cap Screw | |
| 33 | 8 | DIN 934 - M3 | Hex Nut | |
| 34 | 15 | DIN 985 - M5 | Hex Nut | |
| 37 | 29 | Grapillas de sujección | Grapillas de sujección M6 WURTH | 2349 |
| 41 | 3 | ISO 7380 - M5 x 16 | Hexagon Socket Button Head Screw - Product grade A | |
| 56 | 1 | SIL-027-SLPANEL-02 | Botonera izquierda SILVER V027 | |
| 58 | 1 | SIL-027-SRPANEL-01 | Botonera derecha SILVER V027 | |
| 69 | 1 | SIL-028-PLA-PCPC-01 | Carcasa cubre pedales plastico Silver V028 | |
| 71 | 1 | SIL-028-PLA-SFS-01 | Salpicadero partes pegadas plástico SILVER V028 | 2917 |

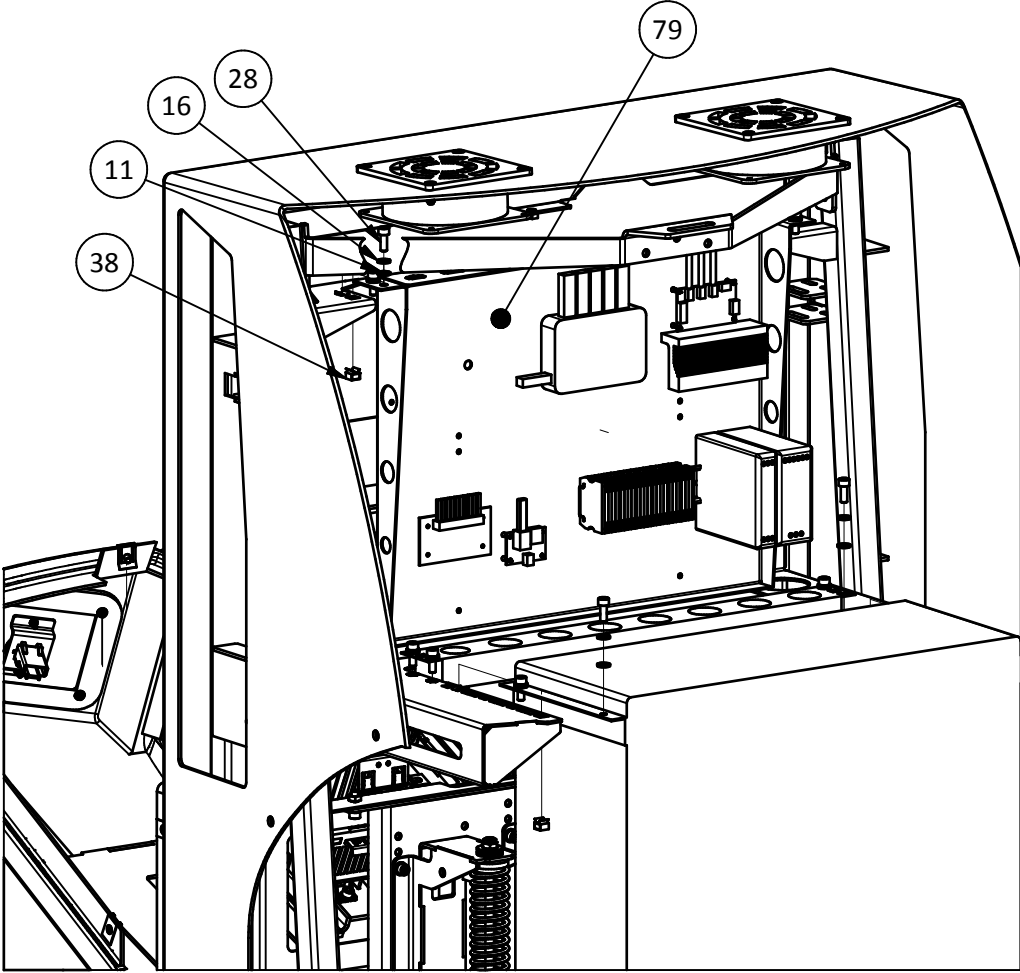
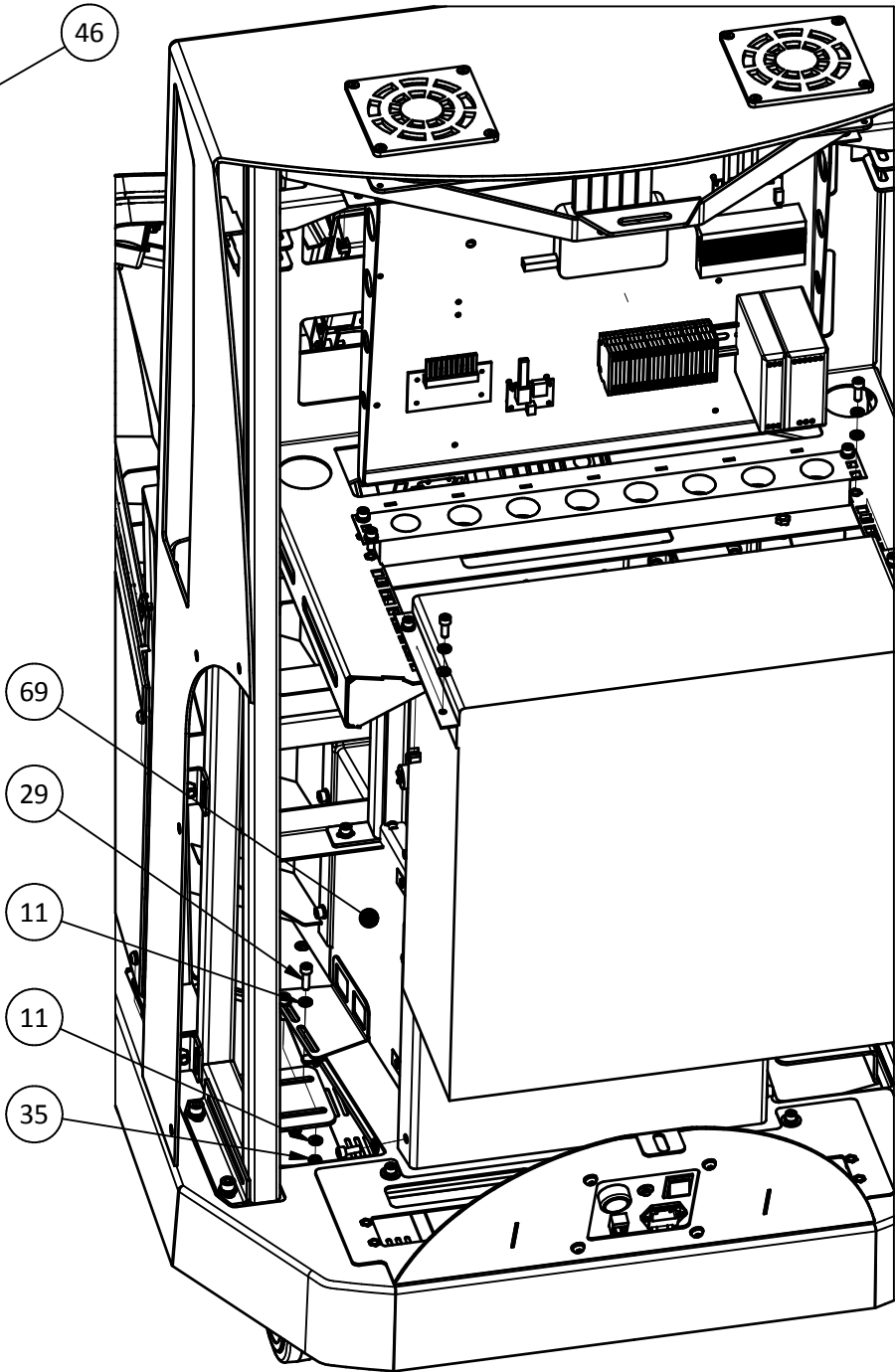
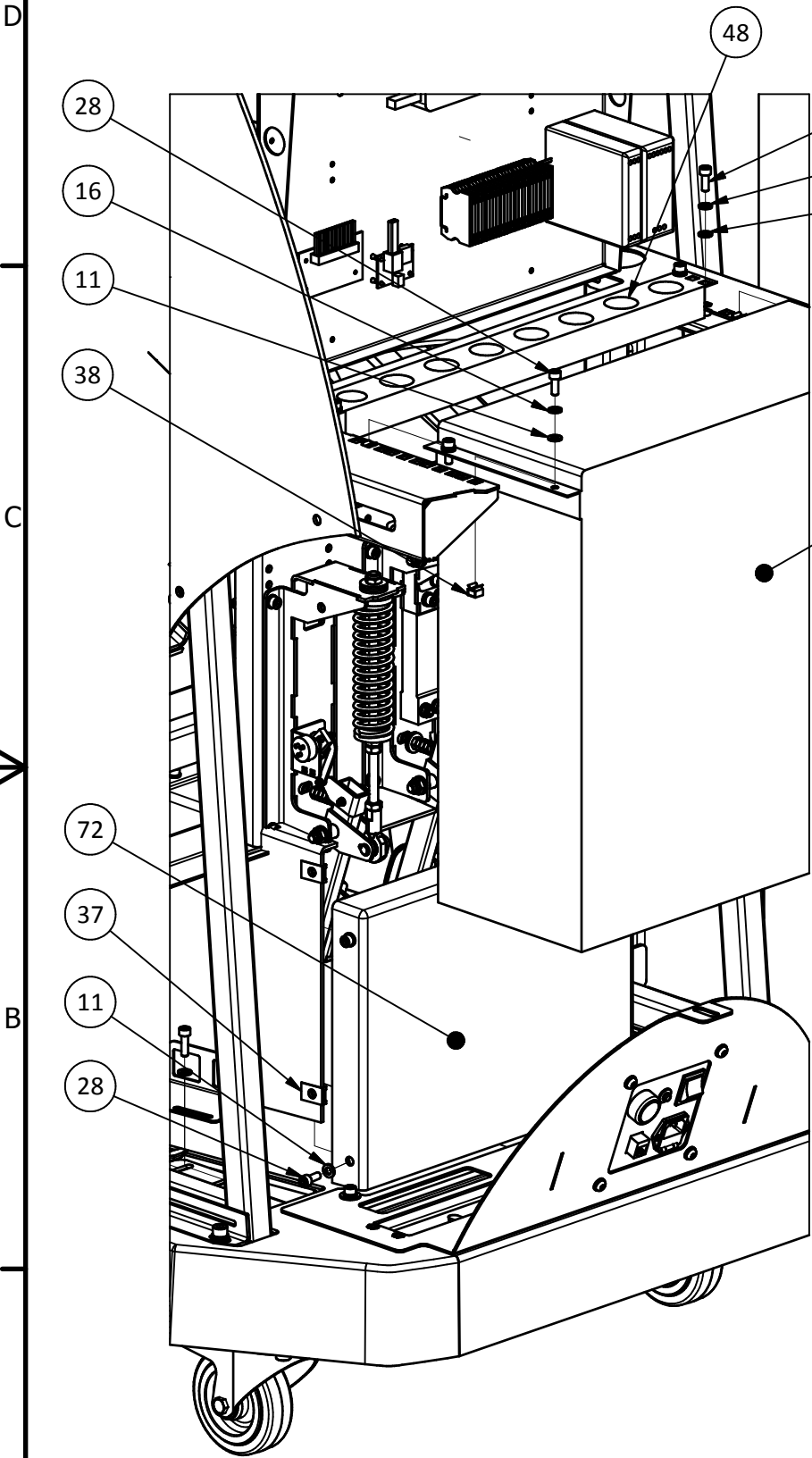


Toda la tornillería visible debe ir en pavonado

| | | | |
|--------|----------------------------------------------|-------------------------------|--------------|
| SCALE: | Plano de montaje parte delantera SILVER V028 | DRAWN: Carlos Ruiz Madrigal | 27/10/2016 |
| | | CHECKED: Antonio garcia | 27/10/2016 |
| | | DWG NO: SIL-028-DELT-01-ENS02 | |
| | | REV 02 | SIZE A3 |
| | | | SHEET 6 / 10 |

4/ MONTAJE TAPA PEDALES, SALPICADERO, PC, RACK Y REGLETA

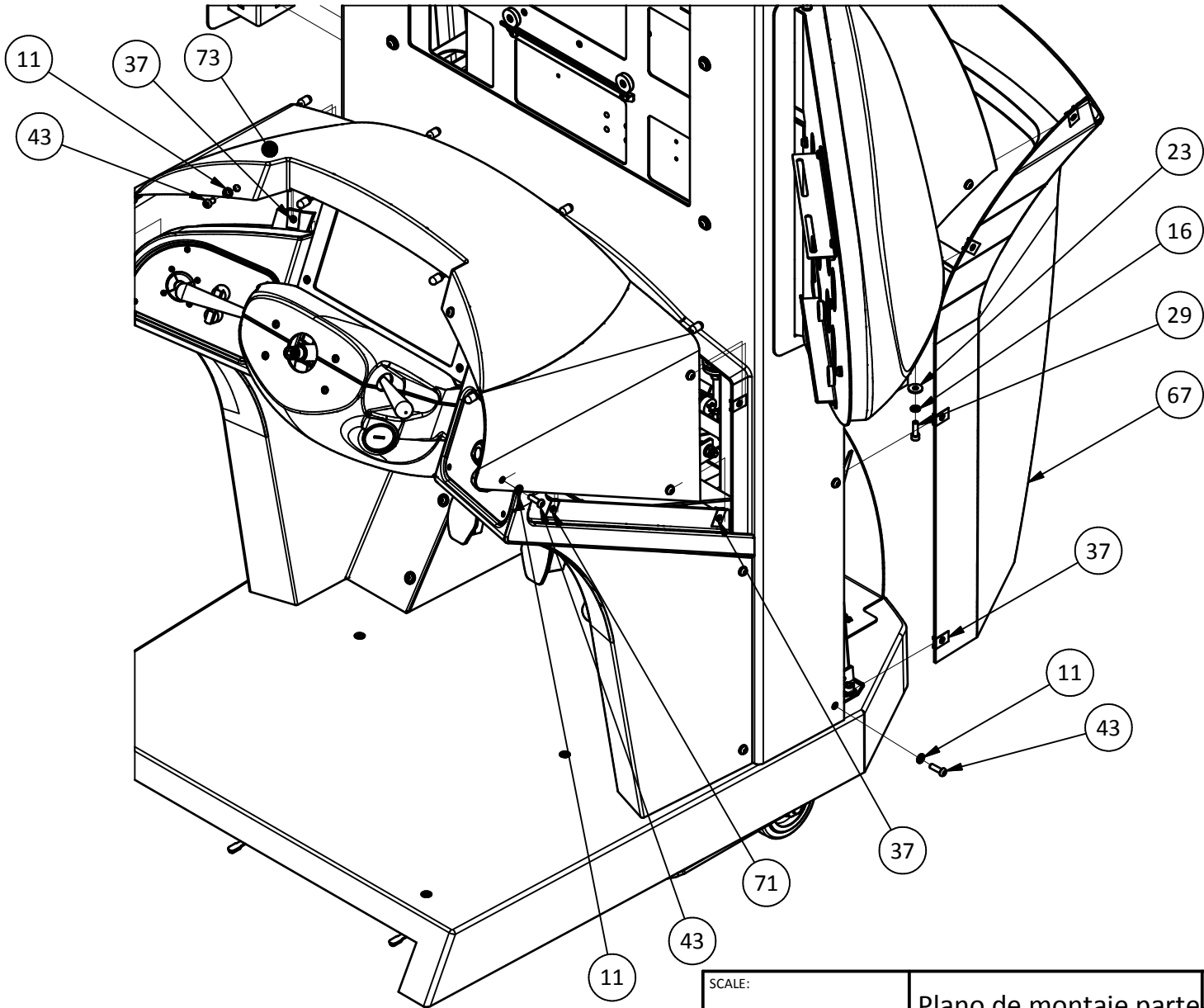
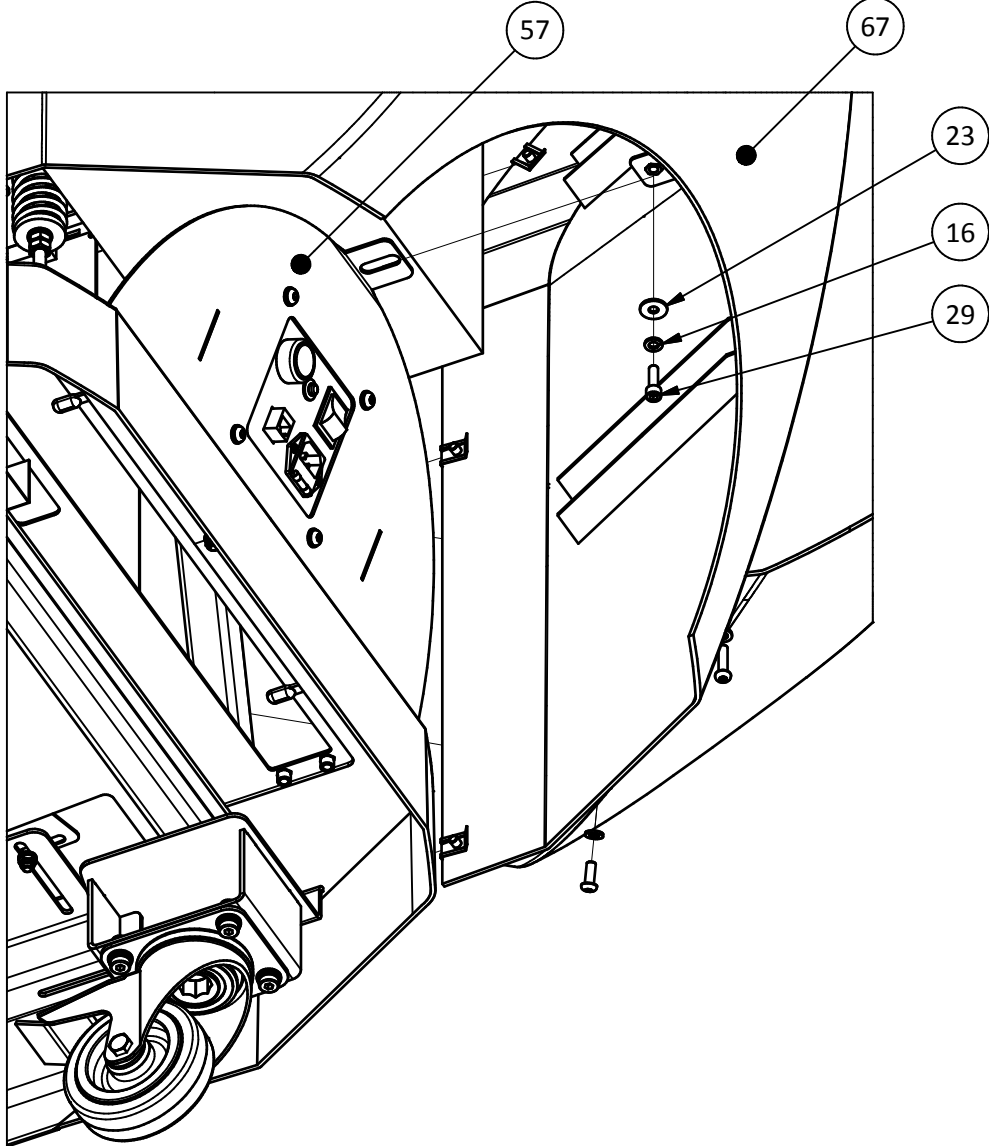
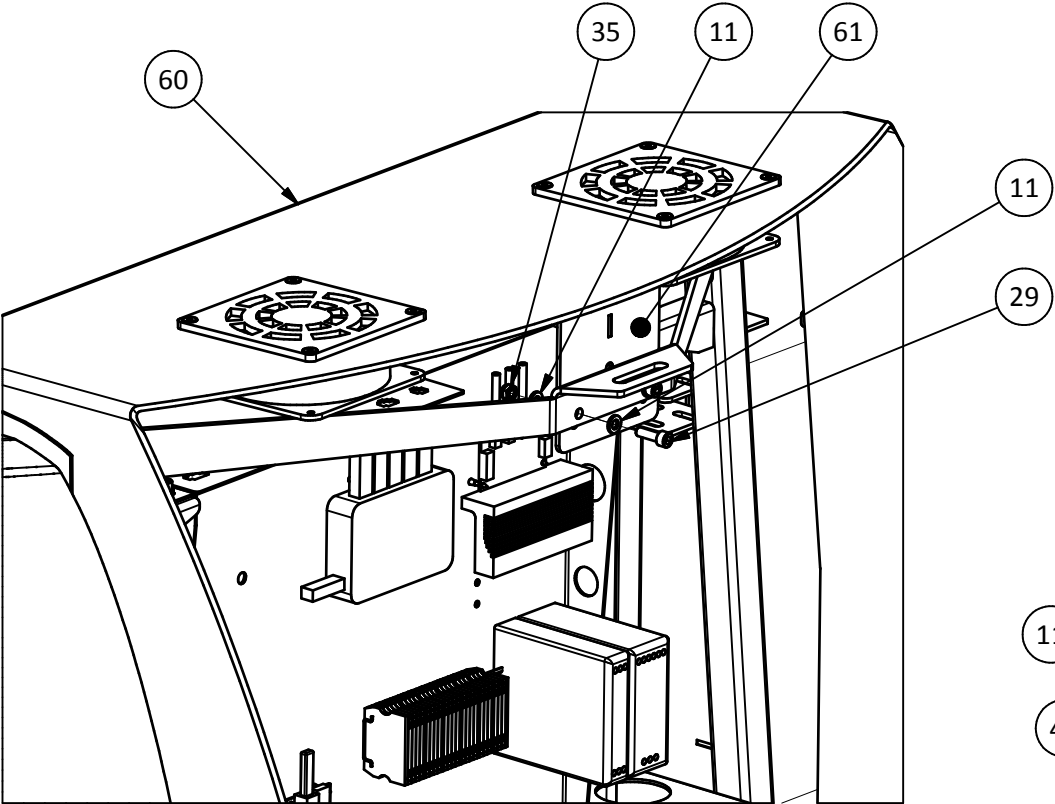
| ITEM | QTY | PART NUMBER | DESCRIPTION | ID REF |
|------|-----|------------------------------------------------------|--------------------------------------------|--------|
| 11 | 115 | DIN 125 - A 6,4 | Washer | |
| 16 | 42 | DIN 127 - A 6 | Spring Washer | |
| 28 | 28 | DIN 912 - M6 x 16 | Cylinder Head Cap Screw | |
| 29 | 14 | DIN 912 - M6 x 20 | Cylinder Head Cap Screw | |
| 35 | 24 | DIN 985 - M6 | Hex Nut | |
| 37 | 29 | Grapillas de sujeción | Grapillas de sujeción M6 WURTH | 2349 |
| 38 | 8 | Harrison Spring Steel Cage Nut M6 9562 o equivalente | Tuerca jaula M6 para chapa 1.7-2.7 | |
| 46 | 1 | Ordenador 4GB RAM 32GB SSD | Ordenador 4GB RAM 32GB SSD | 619 |
| 48 | 1 | Regleta de enchufes | Regleta de enchufes RACK 19" | 707 |
| 69 | 1 | SIL-028-PLA-PCPC-01 | Carcasa cubre pedales plastico Silver V028 | |
| 72 | 1 | SIL-028-PLA-TPF-01 | Tapa pedales plástico SILVER V028 | 2918 |
| 79 | 1 | SMK_XXXXXX_RACOMP_AUDIO_NO5V | Bandeja de componentes RACK | |



| | | | | |
|---------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------|----------------------------------|------|------------|
| SCALE: | <div>Plano de montaje parte delantera SILVER V028</div> | DRAWN: Carlos Ruiz Madrigal | | 27/10/2016 |
| <div></div> | | CHECKED: Antonio garcia | | 27/10/2016 |
| | | DWG NO: SIL-028-DELT-01-ENS02 | | |
| <div> simumak simulation & training solutions</div> | | REV | SIZE | SHEET |
| | | 02 | A3 | 7 / 10 |
| | | | | |

5/ MONTAJE CARCASAS Y TOPE TECHO

| ITEM | QTY | PART NUMBER | DESCRIPTION | ID REF |
|------|-----|--------------------------|----------------------------------------------------|--------|
| 1 | 1 | 3470 UFR 100 P62 - NEGRA | RUEDA TENTE SIN FRENO 3470 UFR 100 P62 - NEGRA | 627 |
| 11 | 115 | DIN 125 - A 6,4 | Washer | |
| 16 | 42 | DIN 127 - A 6 | Spring Washer | |
| 23 | 17 | DIN 9021 - 6,4 | Washer | |
| 29 | 14 | DIN 912 - M6 x 20 | Cylinder Head Cap Screw | |
| 35 | 24 | DIN 985 - M6 | Hex Nut | |
| 37 | 29 | Grapillas de sujeción | Grapillas de sujeción M6 WURTH | 2349 |
| 43 | 34 | ISO 7380 - M6 x 20 | Hexagon Socket Button Head Screw - Product grade A | |
| 57 | 1 | SIL-027-SPPN-03 | Soporte plugpanel/regleta SILVER V27 | 2579 |
| 60 | 1 | SIL-028-BLOWERSHELL-01 | Periférico BLOWERSHELL SILVER V027 | |
| 61 | 1 | SIL-028-ECSV-01 | Tope techo de plástico ventiladores SILVER V028 | 2899 |
| 67 | 1 | SIL-028-PLA-HCDI-01 | Carcasa delantera inferior plastico Silver V028 | 2905 |
| 69 | 1 | SIL-028-PLA-PCPC-01 | Carcasa cubre pedales plastico Silver V028 | |
| 71 | 1 | SIL-028-PLA-SFS-01 | Salpicadero partes pegadas plástico SILVER V028 | 2917 |
| 73 | 1 | SIL-028-PLA-TSFS-01 | Tapa superior salpicadero plástico SILVER V028 | 2919 |



SCALE:

Plano de montaje parte delantera SILVER V028

DRAWN: Carlos Ruiz Madrigal27/10/2016

CHECKED: Antonio garcia27/10/2016

DWG NO: SIL-028-DELT-01-ENS02

REV02

SIZEA3

SHEET8/10

6/ MONTAJE BRAZOS

| ITEM | QTY | PART NUMBER | DESCRIPTION | ID REF |
|------|-----|------------------------|----------------------------------------------------------------|--------|
| 5 | 12 | BMN5-25A_3.75KG | Imán neodimio_BMN5-25A_3.75KG | 2647 |
| 10 | 24 | DIN 125 - A 5,3 | Washer | |
| 11 | 115 | DIN 125 - A 6,4 | Washer | |
| 16 | 42 | DIN 127 - A 6 | Spring Washer | |
| 23 | 17 | DIN 9021 - 6,4 | Washer | |
| 27 | 21 | DIN 912 - M5 x 12 | Cylinder Head Cap Screw | |
| 28 | 28 | DIN 912 - M6 x 16 | Cylinder Head Cap Screw | |
| 30 | 2 | DIN 912 - M6 x 40 | Cylinder Head Cap Screw | |
| 34 | 15 | DIN 985 - M5 | Hex Nut | |
| 35 | 24 | DIN 985 - M6 | Hex Nut | |
| 42 | 25 | ISO 7380 - M6 x 16 | Hexagon Socket Button Head Screw - Product grade A | |
| 43 | 34 | ISO 7380 - M6 x 20 | Hexagon Socket Button Head Screw - Product grade A | |
| 44 | 2 | ISO 7380 - M6 x 25 | Hexagon Socket Button Head Screw - Product grade A | |
| 45 | 2 | ISO 7380 - M6 x 30 | Hexagon Socket Button Head Screw - Product grade A | |
| 49 | 2 | SIL-027-CI-01 | Chapa lateral sujeción inferior TV SILVER V27, espesor 1,5 mm. | 2565 |
| 51 | 2 | SIL-027-CS-01 | Chapa superior sujeción TV SILVER V27, espesor 1,5 mm | 2568 |
| 54 | 1 | SIL-027-SBI-01 | Estructura soldada brazo izquierdo SILVER V27 | 2576 |
| 59 | 2 | SIL-027-TVFR-01 | Estructura soporte TVs SILVER V27 | 2588 |
| 60 | 1 | SIL-028-BLOWERSHELL-01 | Periférico BLOWERSHELL SILVER V027 | |
| 64 | 1 | SIL-028-PLA-CBI-01 | Carcasa brazo izquierdo plástico SILVER V028 | 2904 |
| 67 | 1 | SIL-028-PLA-HCDI-01 | Carcasa delantera inferior plastico Silver V028 | 2905 |
| 77 | 1 | SIL-028-STFR-01 | Estructura principal SILVER V28 | 2896 |

Repetir la misma operación con el brazo derecho.

SCALE:

Plano de montaje parte delantera SILVER V028

DRAWN: Carlos Ruiz Madrigal
CHECKED: Antonio garcia
DWG NO: SIL-028-DELT-01-ENS02

REV 02

SIZE A3

SHEET 9/10

6/ MONTAJE BRAZOS

| ITEM | QTY | PART NUMBER | DESCRIPTION | ID REF |
|------|-----|------------------------|----------------------------------------------------------------|--------|
| 5 | 12 | BMN5-25A_3.75KG | Imán neodimio_BMN5-25A_3.75KG | 2647 |
| 10 | 24 | DIN 125 - A 5,3 | Washer | |
| 11 | 115 | DIN 125 - A 6,4 | Washer | |
| 16 | 42 | DIN 127 - A 6 | Spring Washer | |
| 23 | 17 | DIN 9021 - 6,4 | Washer | |
| 27 | 21 | DIN 912 - M5 x 12 | Cylinder Head Cap Screw | |
| 28 | 28 | DIN 912 - M6 x 16 | Cylinder Head Cap Screw | |
| 30 | 2 | DIN 912 - M6 x 40 | Cylinder Head Cap Screw | |
| 34 | 15 | DIN 985 - M5 | Hex Nut | |
| 35 | 24 | DIN 985 - M6 | Hex Nut | |
| 42 | 25 | ISO 7380 - M6 x 16 | Hexagon Socket Button Head Screw - Product grade A | |
| 43 | 34 | ISO 7380 - M6 x 20 | Hexagon Socket Button Head Screw - Product grade A | |
| 44 | 2 | ISO 7380 - M6 x 25 | Hexagon Socket Button Head Screw - Product grade A | |
| 45 | 2 | ISO 7380 - M6 x 30 | Hexagon Socket Button Head Screw - Product grade A | |
| 49 | 2 | SIL-027-CI-01 | Chapa lateral sujeción inferior TV SILVER V27, espesor 1,5 mm. | 2565 |
| 51 | 2 | SIL-027-CS-01 | Chapa superior sujeción TV SILVER V27, espesor 1,5 mm | 2568 |
| 54 | 1 | SIL-027-SBI-01 | Estructura soldada brazo izquierdo SILVER V27 | 2576 |
| 59 | 2 | SIL-027-TVFR-01 | Estructura soporte TVs SILVER V27 | 2588 |
| 60 | 1 | SIL-028-BLOWERSHELL-01 | Periférico BLOWERSHELL SILVER V027 | |
| 64 | 1 | SIL-028-PLA-CBI-01 | Carcasa brazo izquierdo plástico SILVER V028 | 2904 |
| 67 | 1 | SIL-028-PLA-HCDI-01 | Carcasa delantera inferior plastico Silver V028 | 2905 |
| 77 | 1 | SIL-028-STFR-01 | Estructura principal SILVER V28 | 2896 |

Repetir la misma operación con el brazo derecho.

SCALE:

Plano de montaje parte delantera SILVER V028

DRAWN: Carlos Ruiz Madrigal
CHECKED: Antonio garcia
DWG NO: SIL-028-DELT-01-ENS02

REV 02

SIZE A3

SHEET 9/10

6/ MONTAJE BRAZOS

| ITEM | QTY | PART NUMBER | DESCRIPTION | ID REF |
|------|-----|------------------------|----------------------------------------------------------------|--------|
| 5 | 12 | BMN5-25A_3.75KG | Imán neodimio_BMN5-25A_3.75KG | 2647 |
| 10 | 24 | DIN 125 - A 5,3 | Washer | |
| 11 | 115 | DIN 125 - A 6,4 | Washer | |
| 16 | 42 | DIN 127 - A 6 | Spring Washer | |
| 23 | 17 | DIN 9021 - 6,4 | Washer | |
| 27 | 21 | DIN 912 - M5 x 12 | Cylinder Head Cap Screw | |
| 28 | 28 | DIN 912 - M6 x 16 | Cylinder Head Cap Screw | |
| 30 | 2 | DIN 912 - M6 x 40 | Cylinder Head Cap Screw | |
| 34 | 15 | DIN 985 - M5 | Hex Nut | |
| 35 | 24 | DIN 985 - M6 | Hex Nut | |
| 42 | 25 | ISO 7380 - M6 x 16 | Hexagon Socket Button Head Screw - Product grade A | |
| 43 | 34 | ISO 7380 - M6 x 20 | Hexagon Socket Button Head Screw - Product grade A | |
| 44 | 2 | ISO 7380 - M6 x 25 | Hexagon Socket Button Head Screw - Product grade A | |
| 45 | 2 | ISO 7380 - M6 x 30 | Hexagon Socket Button Head Screw - Product grade A | |
| 49 | 2 | SIL-027-CI-01 | Chapa lateral sujeción inferior TV SILVER V27, espesor 1,5 mm. | 2565 |
| 51 | 2 | SIL-027-CS-01 | Chapa superior sujeción TV SILVER V27, espesor 1,5 mm | 2568 |
| 54 | 1 | SIL-027-SBI-01 | Estructura soldada brazo izquierdo SILVER V27 | 2576 |
| 59 | 2 | SIL-027-TVFR-01 | Estructura soporte TVs SILVER V27 | 2588 |
| 60 | 1 | SIL-028-BLOWERSHELL-01 | Periférico BLOWERSHELL SILVER V027 | |
| 64 | 1 | SIL-028-PLA-CBI-01 | Carcasa brazo izquierdo plástico SILVER V028 | 2904 |
| 67 | 1 | SIL-028-PLA-HCDI-01 | Carcasa delantera inferior plastico Silver V028 | 2905 |
| 77 | 1 | SIL-028-STFR-01 | Estructura principal SILVER V28 | 2896 |

Repetir la misma operación con el brazo derecho.

SCALE:

Plano de montaje parte delantera SILVER V028

DRAWN: Carlos Ruiz Madrigal27/10/2016

CHECKED: Antonio garcia27/10/2016

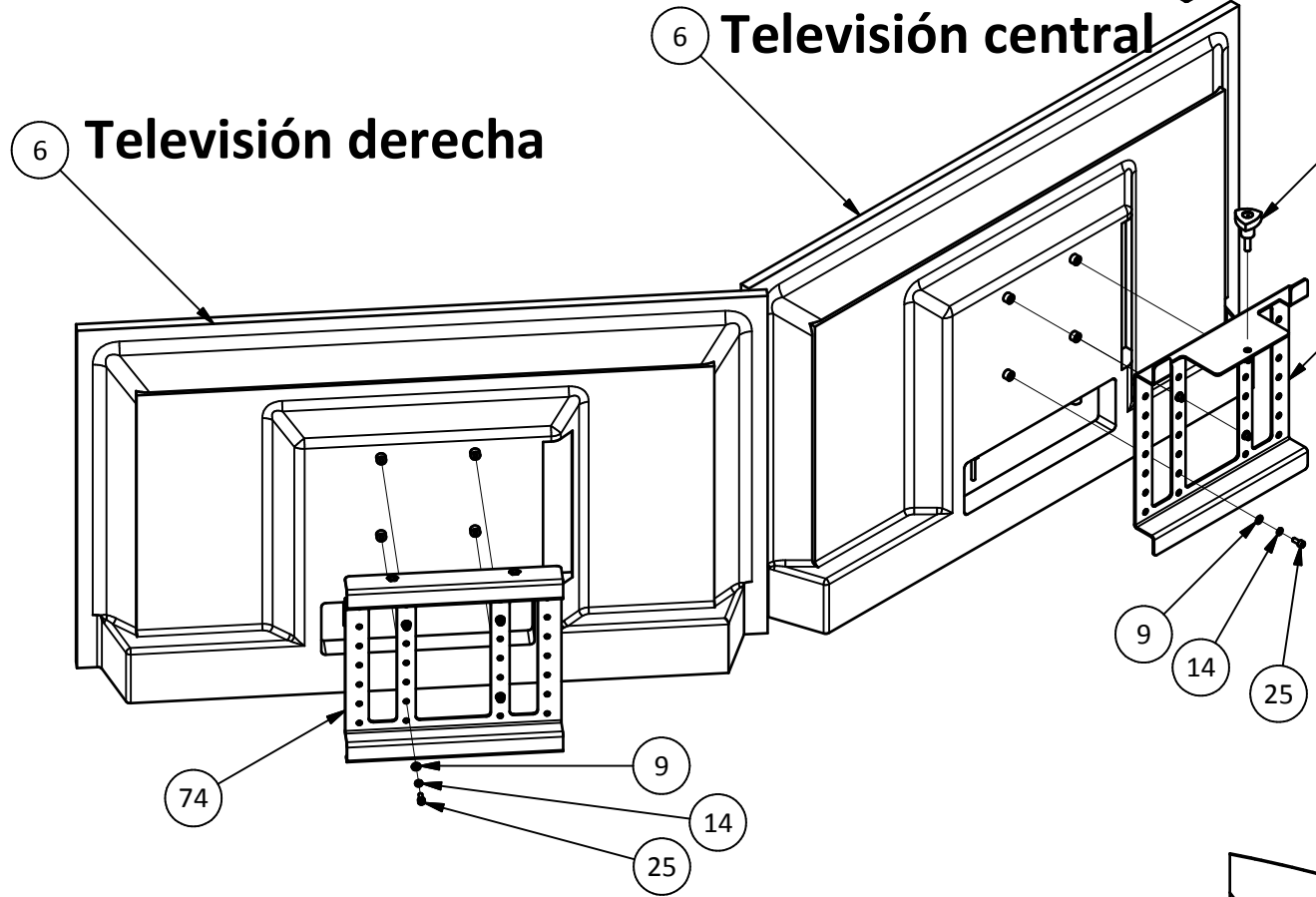
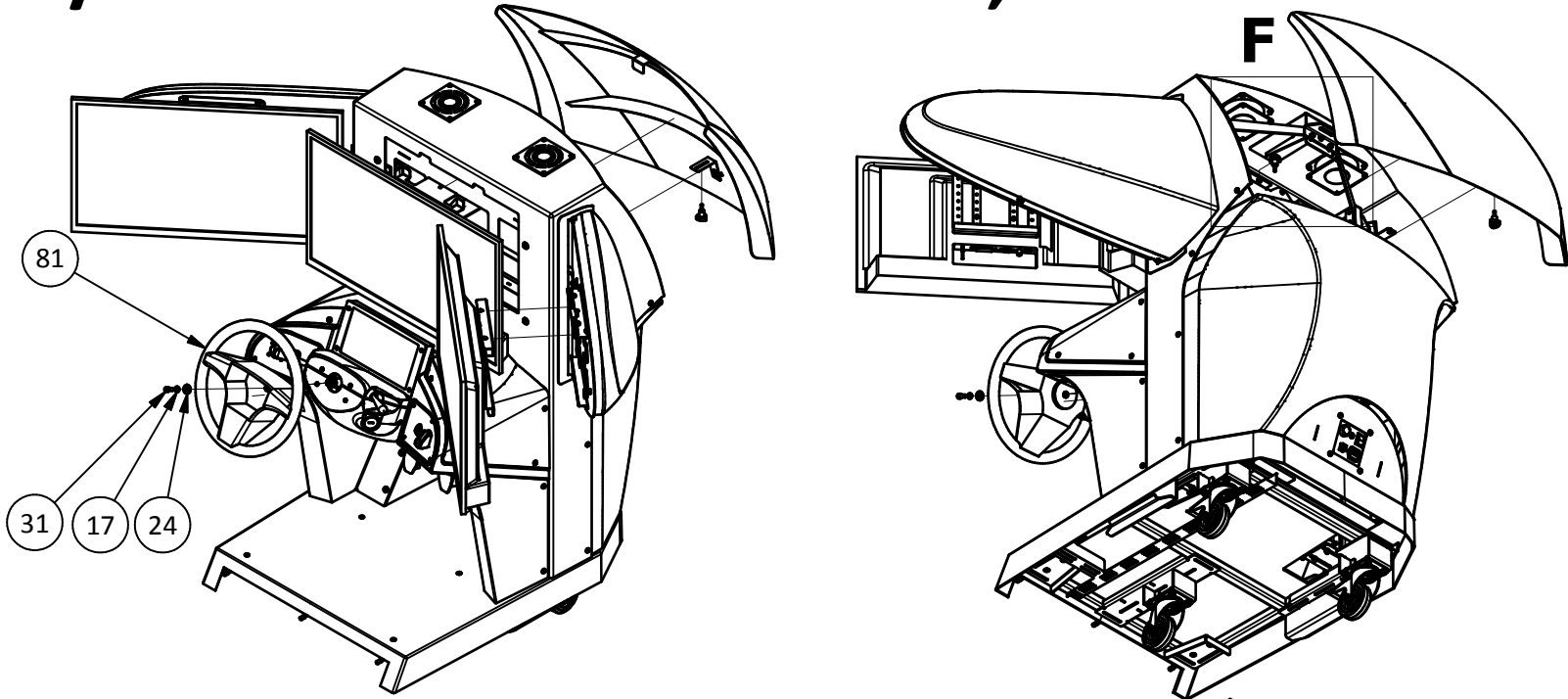
DWG NO:
SIL-028-DELT-01-ENS02

REV02

SIZEA3

SHEET9/10

7/ MONTAJE PANTALLAS, CARCASA SUPERIOR Y VOLANTE



El item 54 se coloca por detrás del simulador, con la carcasa trasera ITEM 10 sin poner.

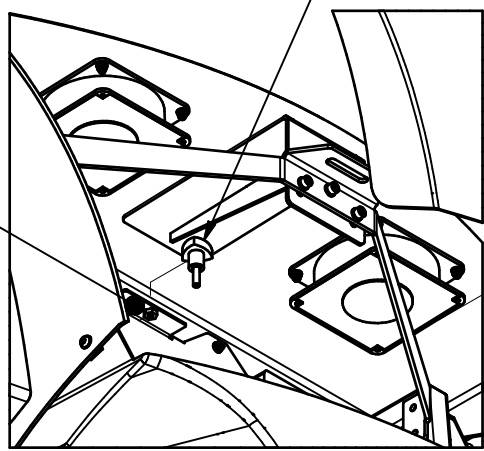
| ITEM | QTY | PART NUMBER | DESCRIPTION | ID REF |
|------|-----|--------------------------------------------|----------------------------------------------------|--------|
| 6 | 3 | Blusens H339.32 | | |
| 9 | 21 | DIN 125 - A 4,3 | Washer | |
| 14 | 12 | DIN 127 - A 4 | Spring Washer | |
| 17 | 29 | DIN 127 - A 8 | Spring Washer | |
| 24 | 5 | DIN 9021 - 8,4 | Washer | |
| 25 | 12 | DIN 912 - M4 x 10 | Cylinder Head Cap Screw | |
| 31 | 9 | DIN 912 - M8 x 20 | Cylinder Head Cap Screw | |
| 50 | 1 | SIL-027-CPC-02 | Chapa Sujeción TV Central SILVER V27, espesor 2 mm | 2566 |
| 74 | 2 | SIL-028-RCP-01 | Soporte pantallas laterales SILVER V028 | 2861 |
| 77 | 1 | SIL-028-STFR-01 | Estructura principal SILVER V28 | 2896 |
| 80 | 2 | VTR_32_P-M6x20 Ref 83052 | Pomo de fijación VTR_32_P-M6x20 Ref 83052 | 2369 |
| 81 | 1 | Volante tapizado Danyang Yongle Auto Parts | Steering Wheel YL-360-PU-Real Leather | 2684 |

El pomo se atornilla contra la tuerca soldada del ITEM 31

NOTA IMPORTANTE:

- Cuando se usen las pantallas BLUSENSE MK3PD 32 llevará:
- 1/ 3 televisiones BLUSENSE MK3PD 32.
 - 2/ 12 tornillos DIN 912 - M5 x 12
 - 3/ 12 arandelas grove DIN 127 - A 5
 - 4/ 12 arandelas DIN 125 - A 5,3

DETALLE F
FIJACIÓN TELEVISIÓN CENTRAL



SCALE:

Plano de montaje parte delantera SILVER V028

DRAWN: Carlos Ruiz Madrigal
CHECKED: Antonio garcia
DWG NO: SIL-028-DELT-01-ENS02

REV 02

SIZE A3

SHEET 10 / 10

27/10/2016

27/10/2016