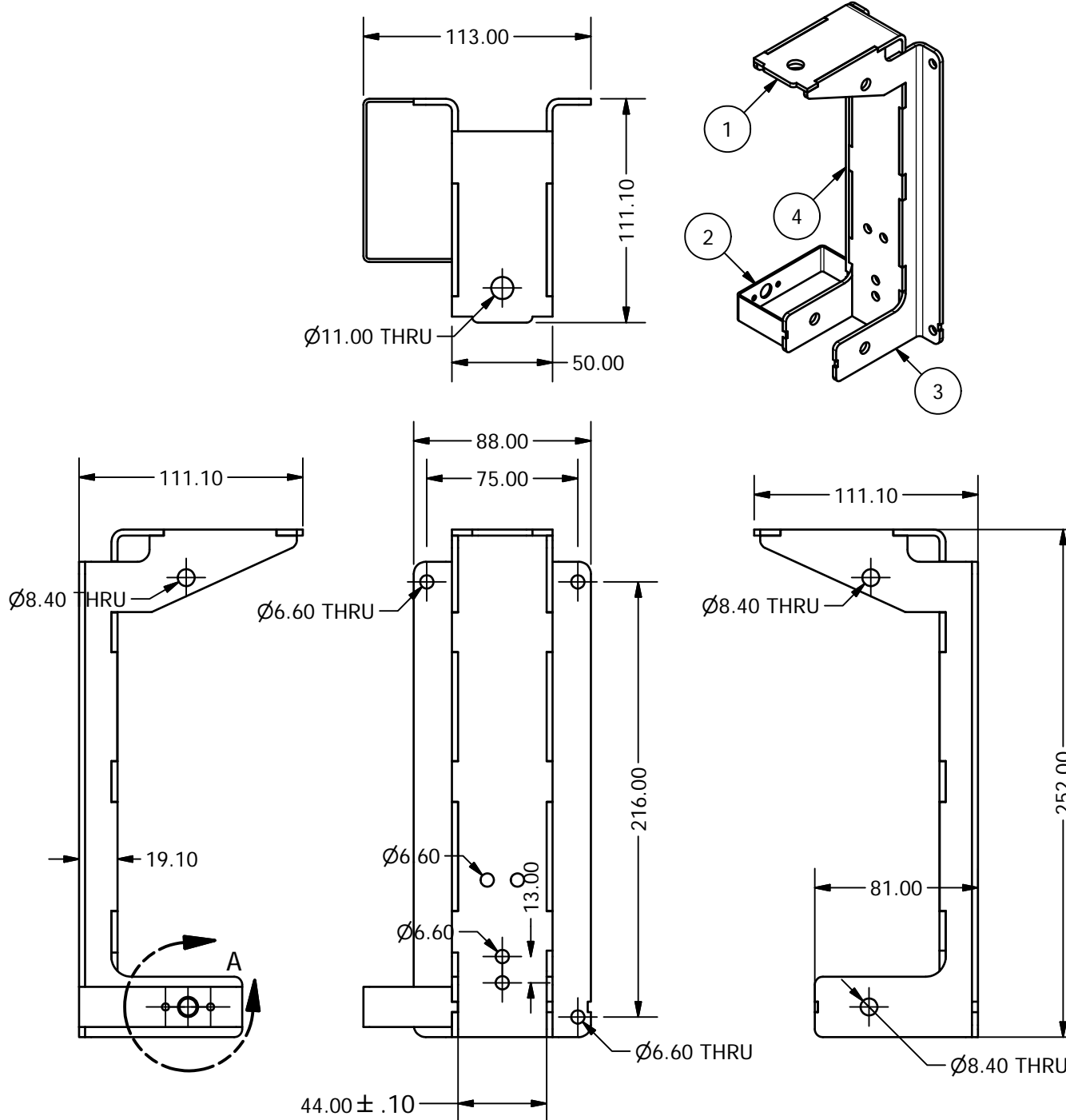


PEDALES

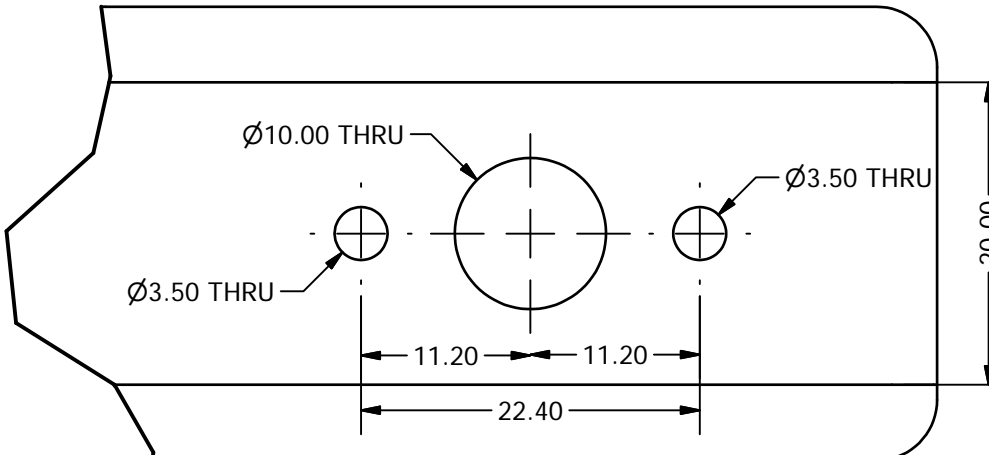
ESTRUCTURA DEL ACELERADOR

CONJUNTO SOLDADO
1 UNIDAD

P-EBTC-05-ESPI001 ID Ref: 88
SCALE 1:3



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	P-BTC-05-PSPE003	Chapa para el soporte del acelerador y embrague, espesor 3mm
2	1	P-BTC-05-SOPOT001	Soporte potenciómetro. Chapa 1.5 mm
3	1	P-BTC-V004-ASSD001	Chapa Lateral Izquierdo de Refuerzo, espesor 3 mm
4	1	P-BTC-V004-ASSI001	Chapa Lateral Derecho de Refuerzo, espesor 3 mm



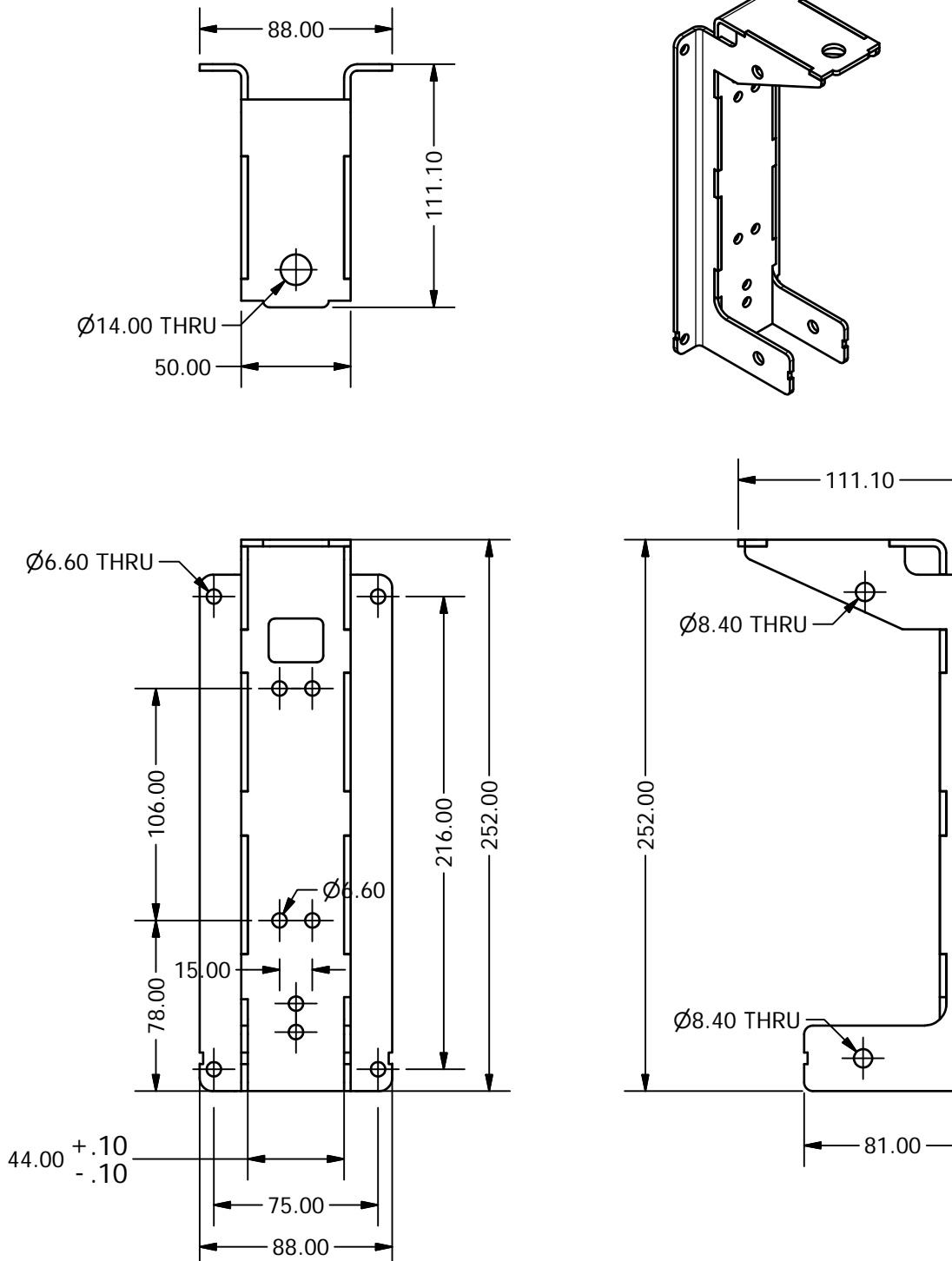
Hueco de montaje potenciómetro

DETAIL 1
SCALE 2:

ESTRUCTURA DEL FRENO

CONJUNTO SOLDADO
1 UNIDAD

P-EBTC-05-ESP001 ID Ref: 884
SCALE 1 : 3

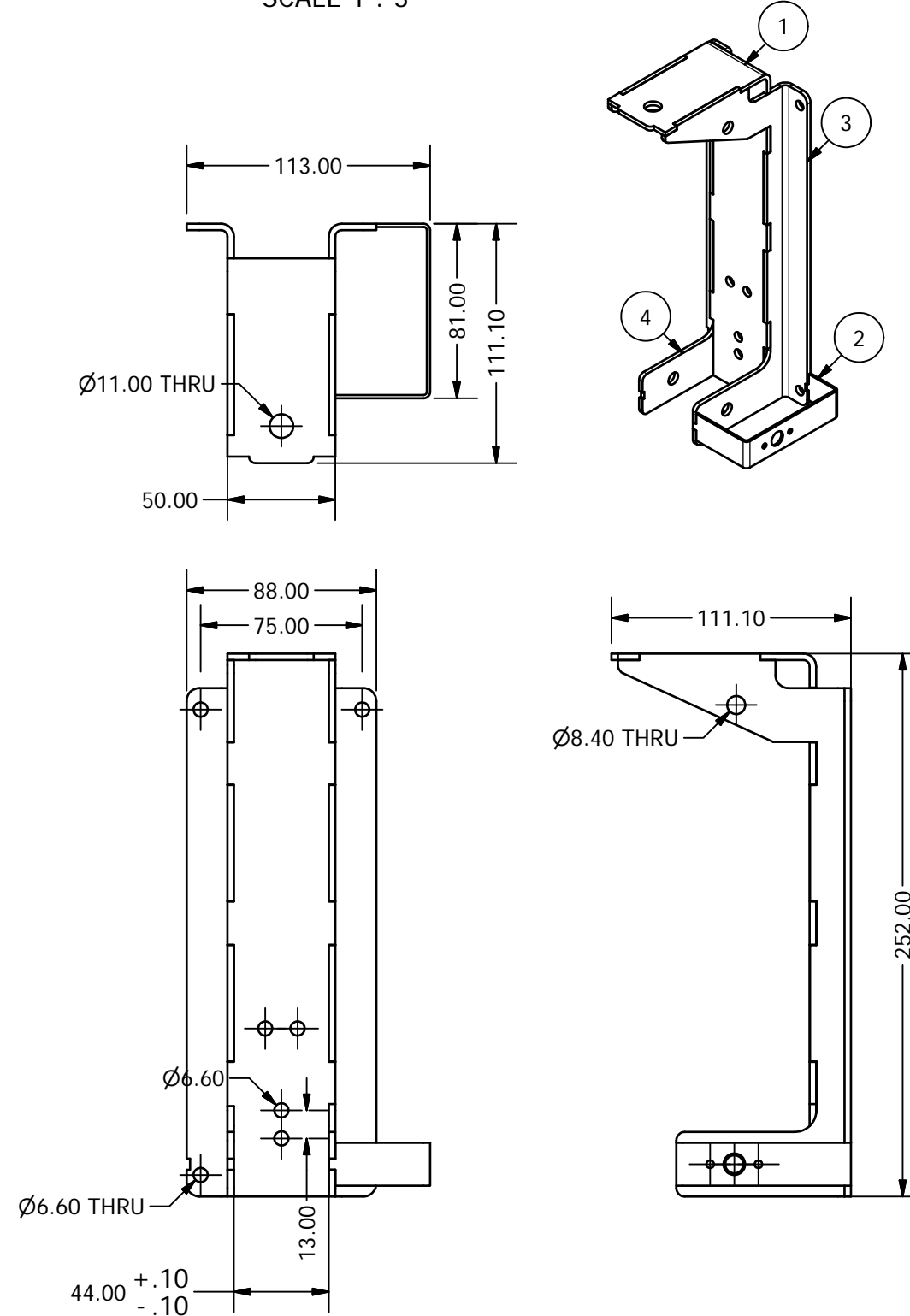


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	P-BTC-05-PSPF001	Chapa para el soporte del freno, espesor 3mm
2	1	P-BTC-V004-ASSD001	Chapa Lateral Izquierdo de Refuerzo, espesor 3 mm
3	1	P-BTC-V004-ASSI001	Chapa Lateral Derecho de Refuerzo, espesor 3 mm

ESTRUCTURA DEL EMBRAGUE

CONJUNTO SOLDADO
1 UNIDAD

P-EBTC-05-ESPD001 ID Ref: 885
SCALE 1 : 3

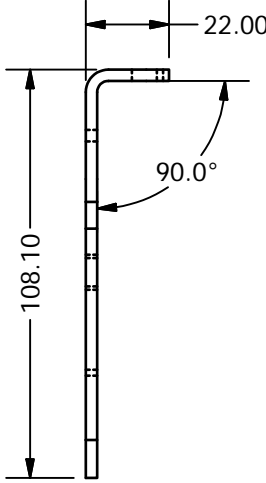
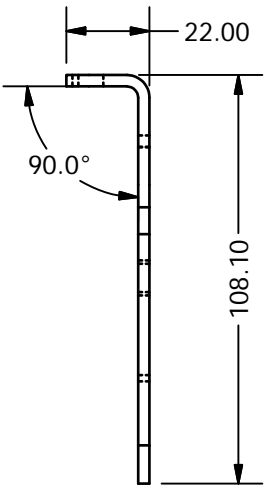


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	P-BTC-05-PSPE003	Chapa para el soporte del acelerador y embrague, espesor 3mm
2	1	P-BTC-05-SOPOT001	Soporte potenciómetro. Chapa 1.5 mm
3	1	P-BTC-V004-ASSD001	Chapa Lateral Izquierdo de Refuerzo, espesor 3 mm
4	1	P-BTC-V004-ASSI001	Chapa Lateral Derecho de Refuerzo. espesor 3 mm

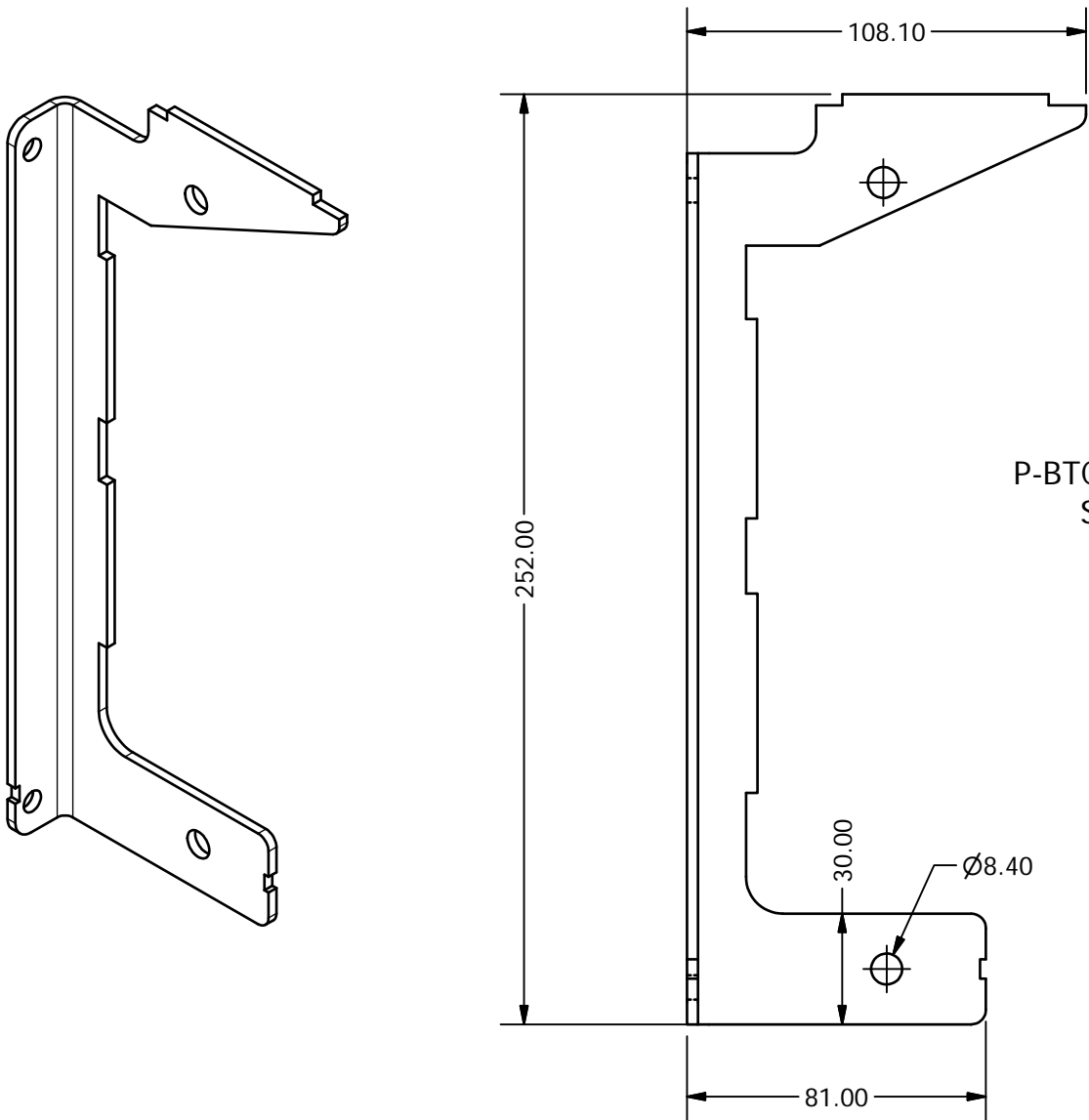
Conjuntos soldados cincado amarillo trivalent

DRAWN		Simumak			
Adrián Parro	02/04/2014				
CHECKED		TITLE Pedales automoción ProSauto. V005. Planos producción metal			
Antonio García	02/04/2014				
QA					
MFG					
APPROVED					
		SIZE		DWG NO	REV
		C		PDL-AUT-05-MET06	05
		SCALE			SHEET 1 OF 11

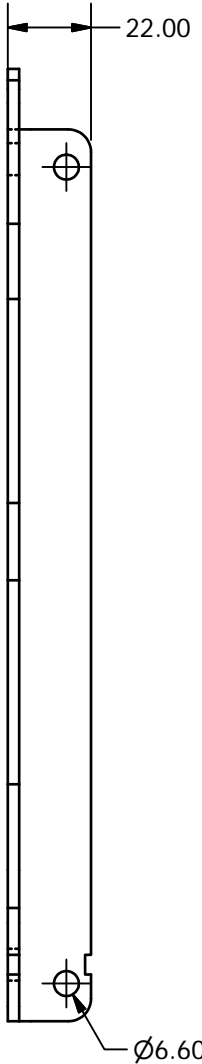
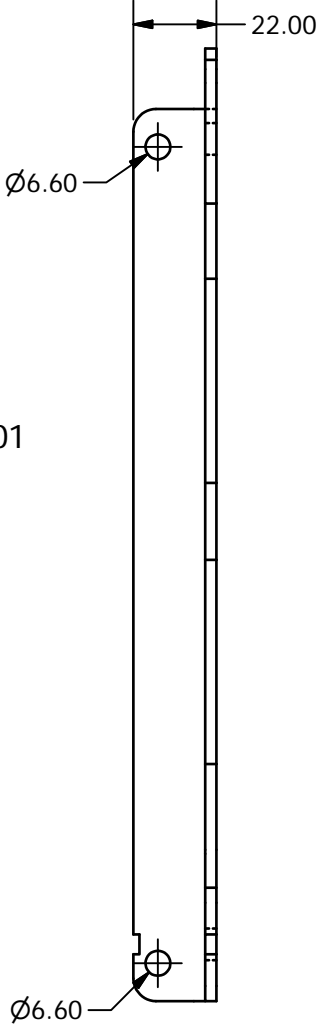
PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
3	P-BTC-V004-ASSI001	Chapa Lateral Derecho de Refuerzo, espesor 3 mm



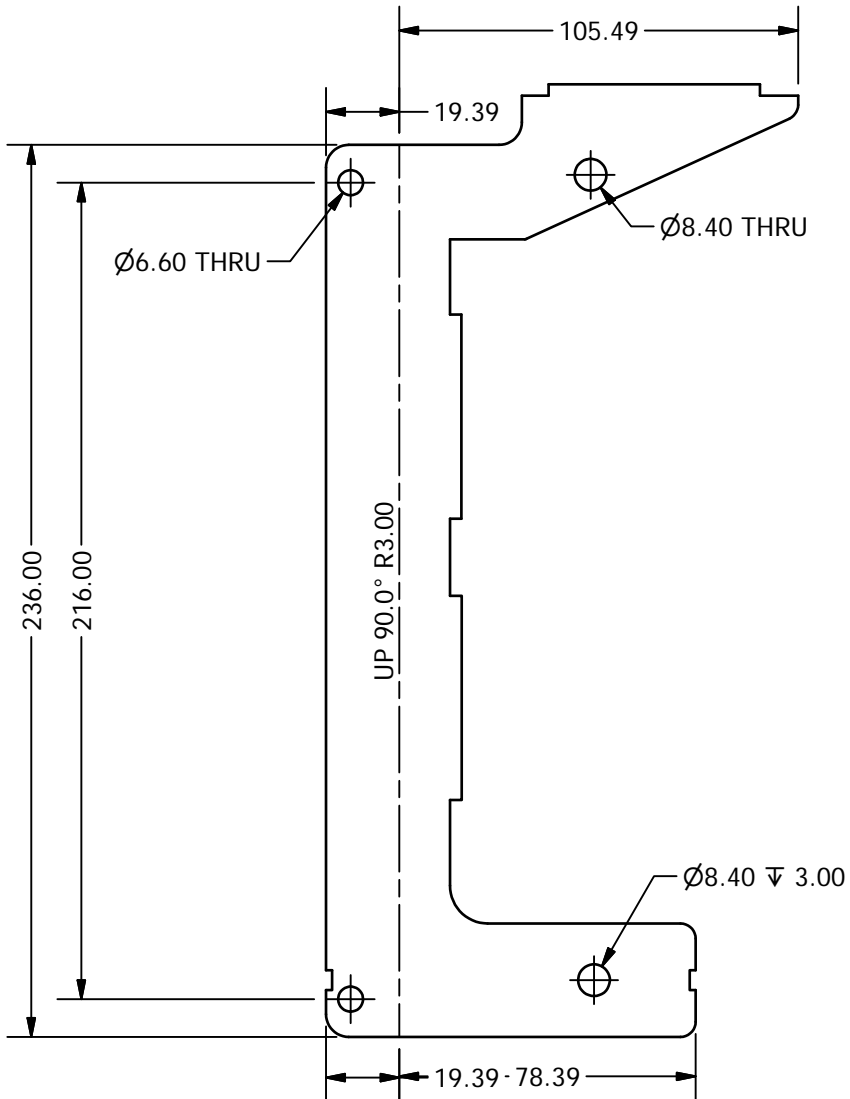
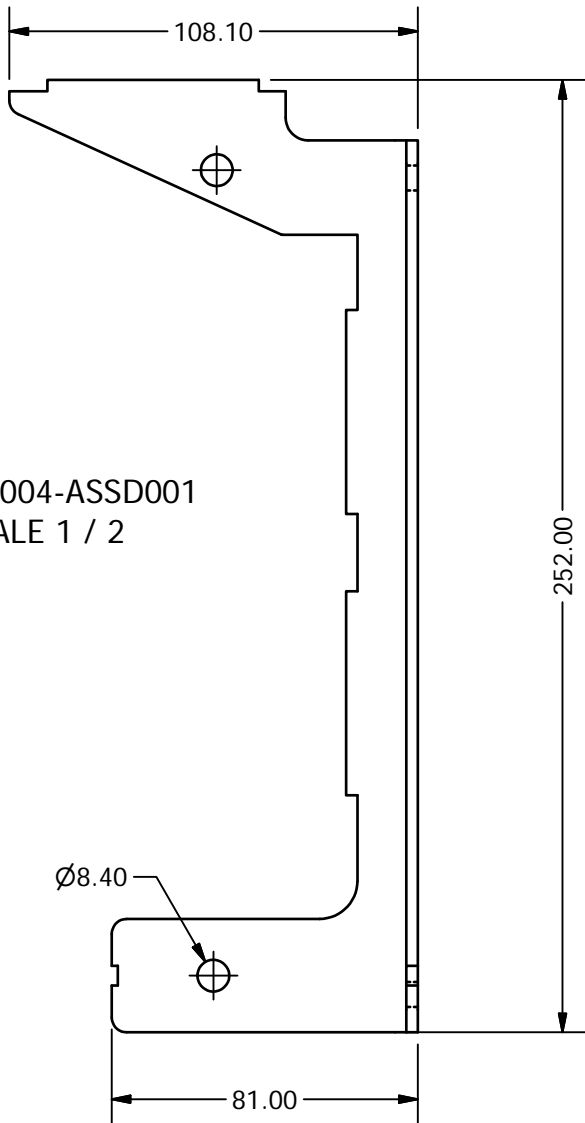
PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
3	P-BTC-V004-ASSD001	Chapa Lateral Izquierdo de Refuerzo, espesor 3 mm



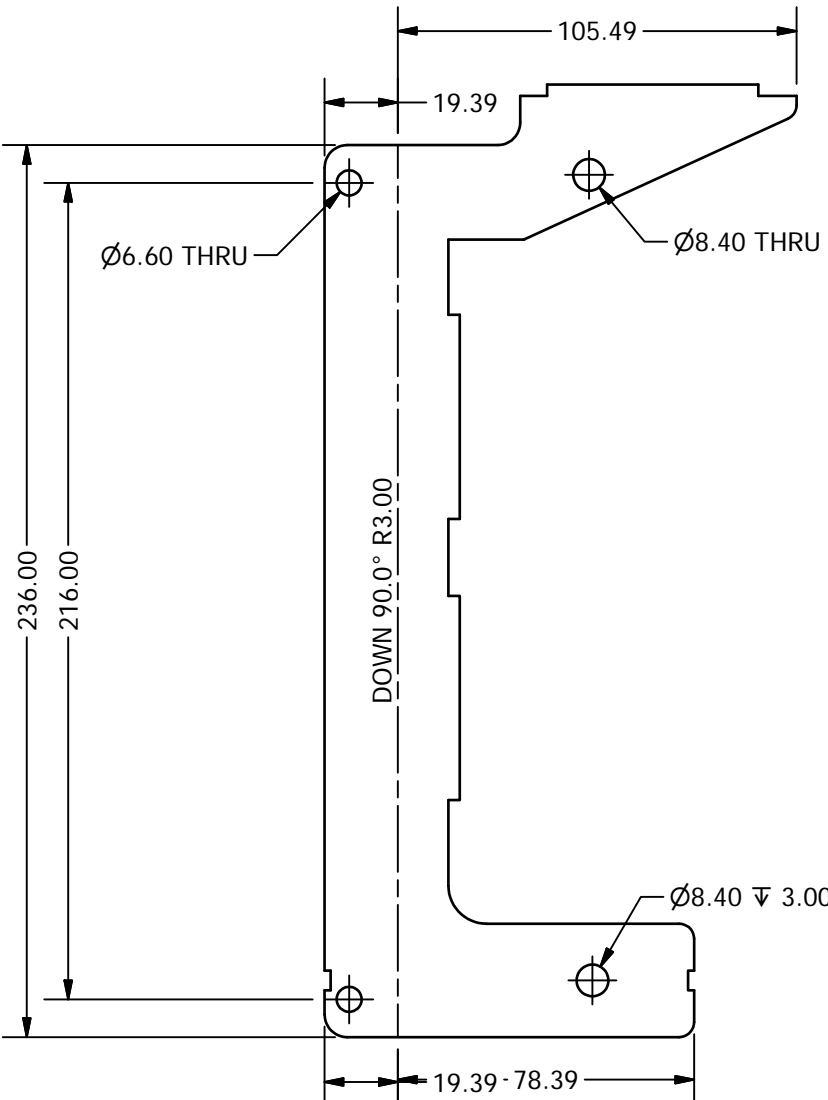
P-BTC-V004-ASSI001
SCALE 1 / 2



P-BTC-V004-ASSD001
SCALE 1 / 2



P-BTC-V004-ASSI001 (desplegada)
SCALE 1 / 2



P-BTC-V004-ASSD001 (desplegada)
SCALE 1 / 2

DRAWN	Adrián Parro	02/04/2014	Simumak		
CHECKED	Antonio García	02/04/2014	TITLE		
QA			Pedales automoción ProSauto. V005. Planos producción metal		
MFG					
APPROVED					
			SIZE	DWG NO	REV
			C	PDL-AUT-05-MET06	05
			SCALE	SHEET 2 OF 11	

D

4

B

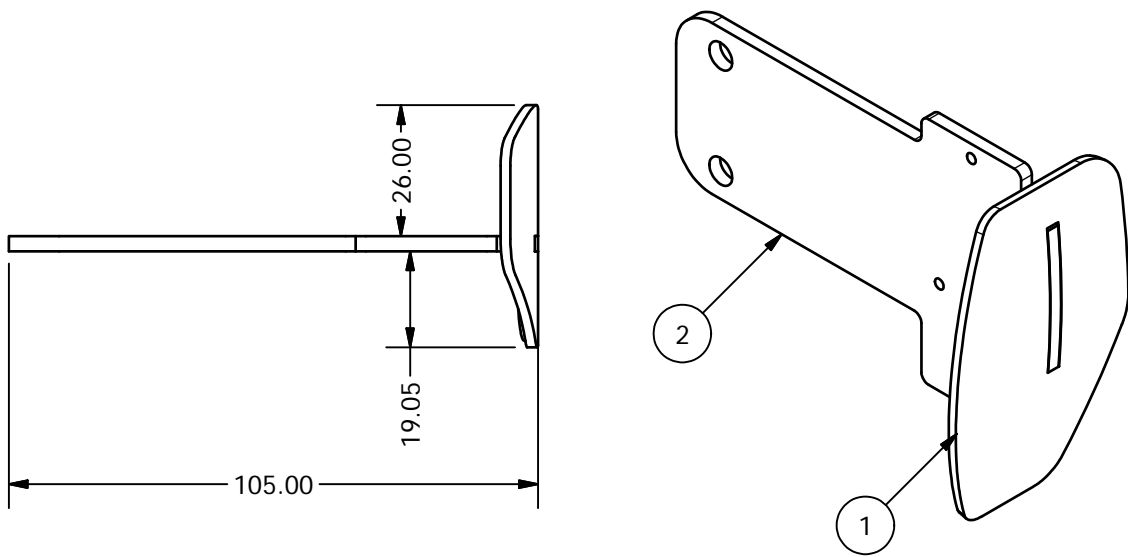
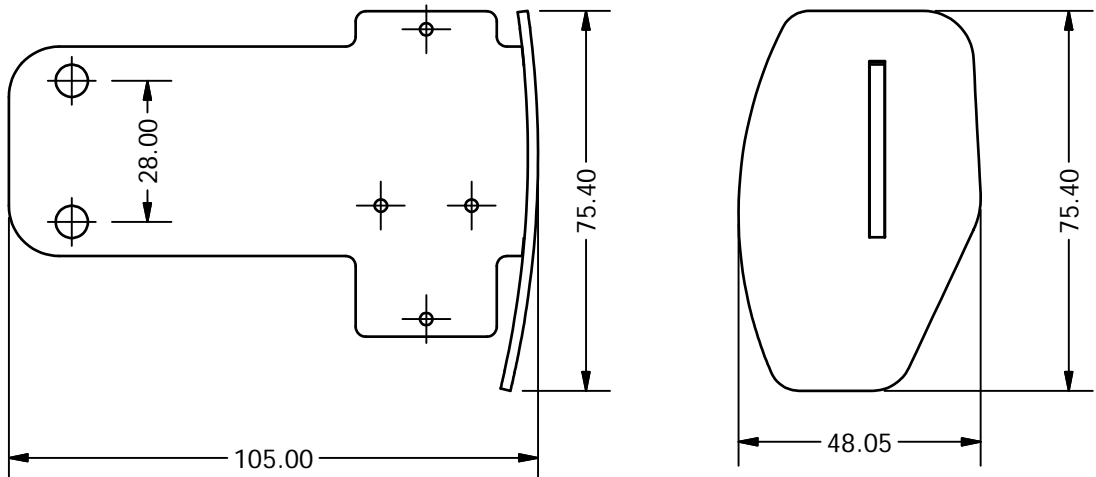


Technical drawing of a rectangular plate. The horizontal dimension is labeled 46.90 and the vertical dimension is labeled 20.00. The drawing includes a top view and a side view, with dashed lines indicating internal features or hidden edges.

PEDAL DEL EMBRAGUE

1 UNIDAD SOLDADA

ID Ref: 1214



P-EBTC-05-SPE003 ID Ref: 1214

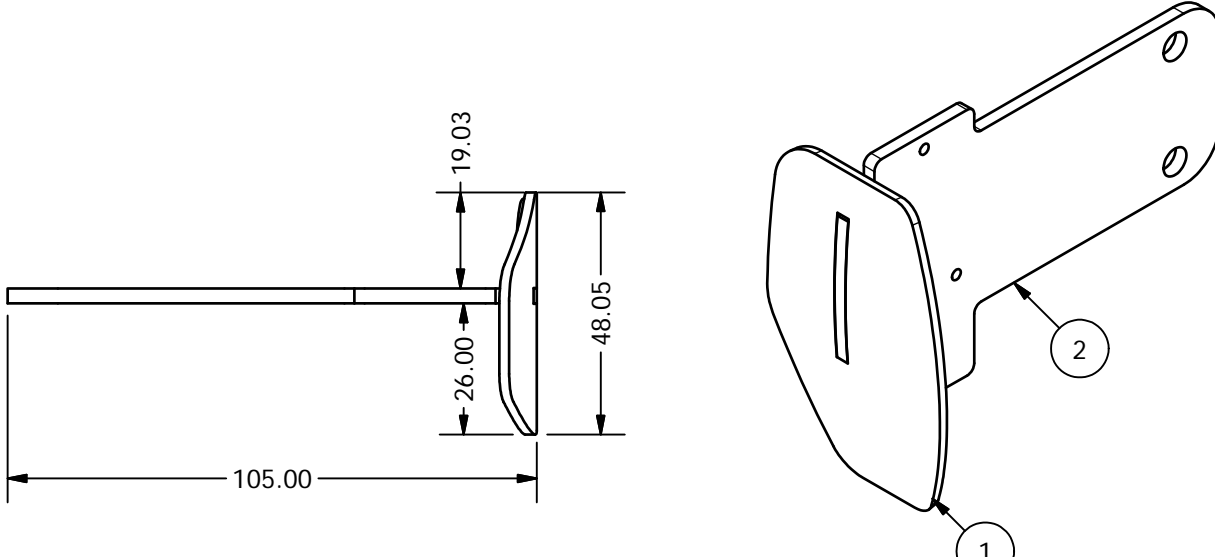
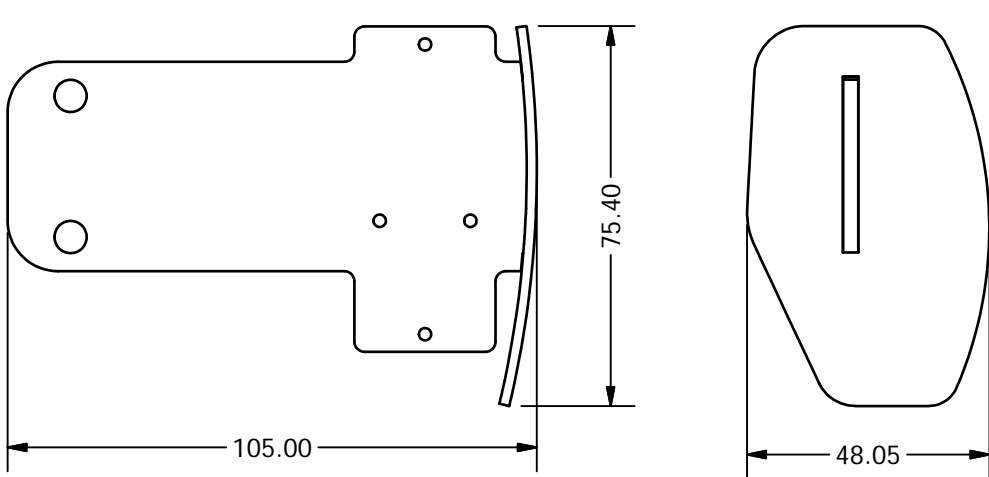
SCALE 2:3

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	P-BTC-V005-PTCBE002	Pad embrague. Chapa 2 mm
2	1	P-MTC-V005-PUBP002	Chapa unión brazo con pedal, espesor 3 mm

PEDAL DEL FRENO

1 UNIDAD SOLDADA

ID Ref: 887



P-EBTC-05-SPF003 ID Ref: 887

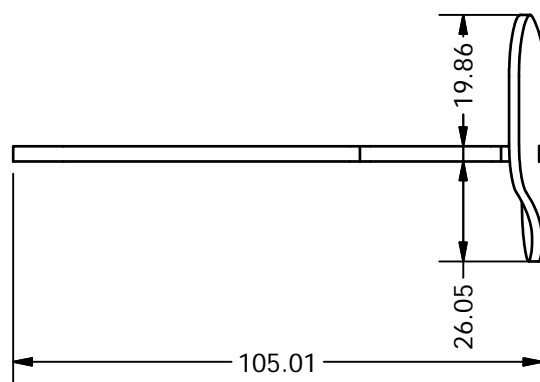
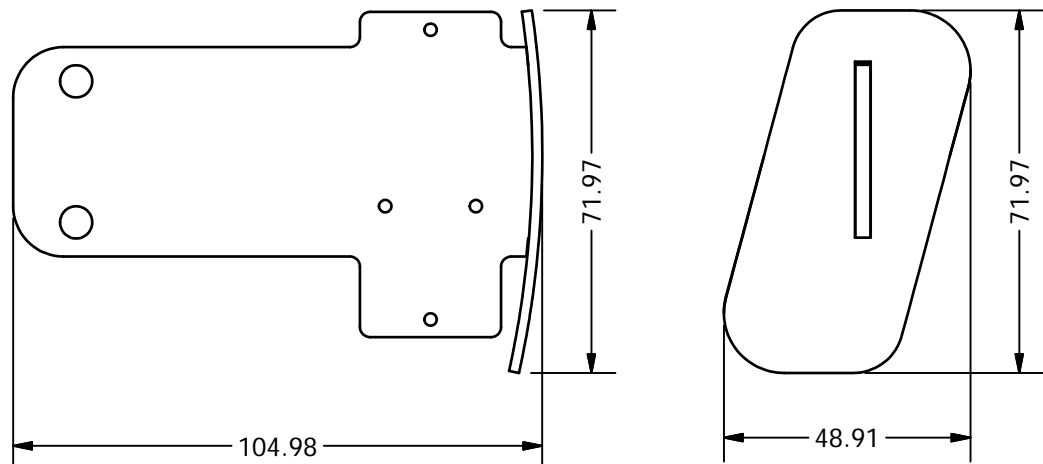
SCALE 2:3

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	P-BTC-V005-PTCBF002	Pad freno. Chapa 2 mm
2	1	P-MTC-V005-PUBP002	Chapa unión brazo con pedal, espesor 3 mm

PEDAL DEL ACELERADOR

1 UNIDAD SOLDADA

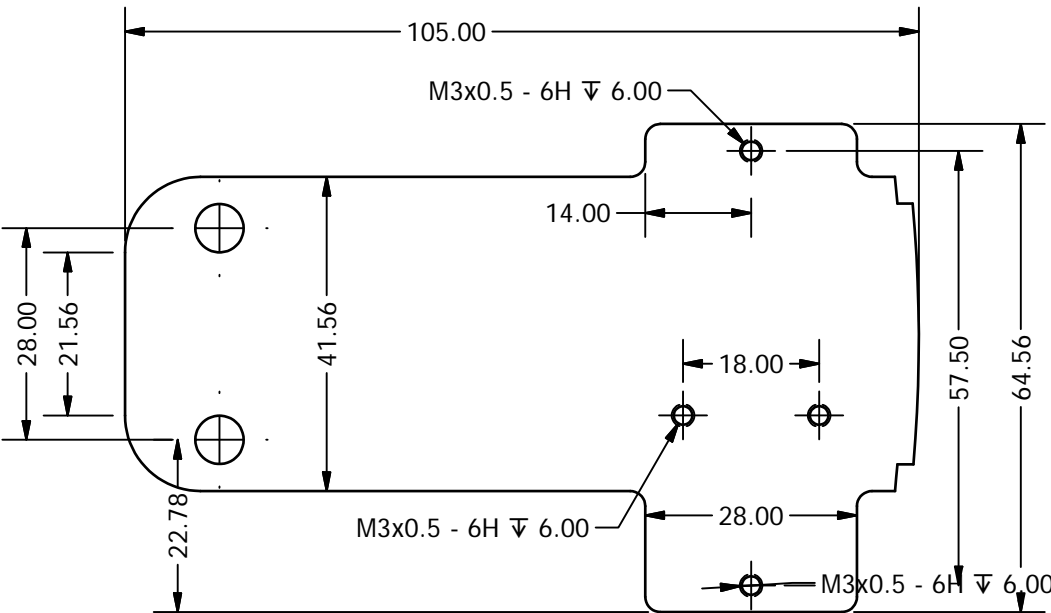
ID Ref: 1213



P-EBTC-05-SPA003 ID Ref: 1213

SCALE 2:3

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	P-BTC-V005-PTCBA002	Pad acelerador. Chapa 2 mm
2	1	P-MTC-V005-PUBP002	Chapa unión brazo con pedal, espesor 3 mm



P-MTC-V005-PUBP002

SCALE 1/1

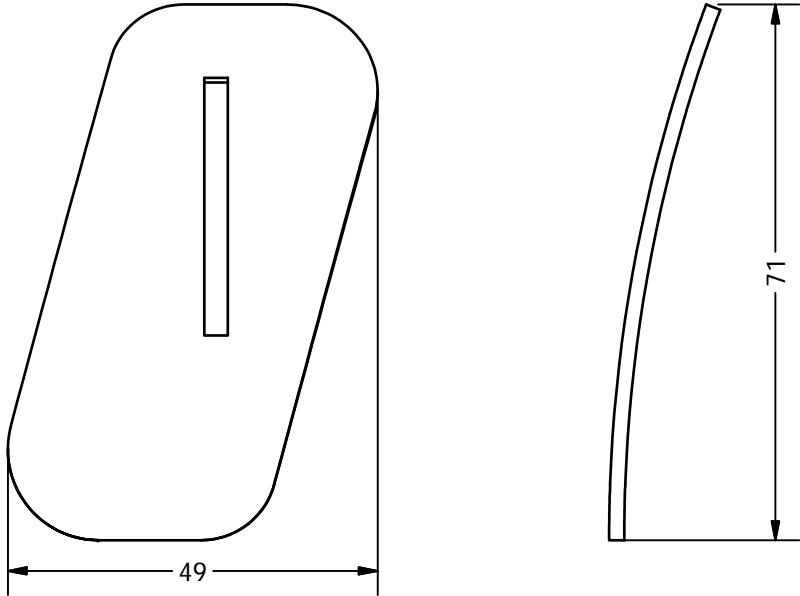
PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
3	P-MTC-V005-PUBP002	Chapa unión brazo con pedal, espesor 3 mm

Pintar los tres conjuntos en Negro Satinado Liso

DRAWN	02/04/2014	Simumak		
Adrián Parro				
CHECKED	02/04/2014	TITLE		
Antonio García				
QA		Pedales automoción ProSauto. V005. Planos producción metal		
MFG				
APPROVED		SIZE		
		DWG NO		REV
		C		05
		SCALE		
		SHEET 4 OF 11		

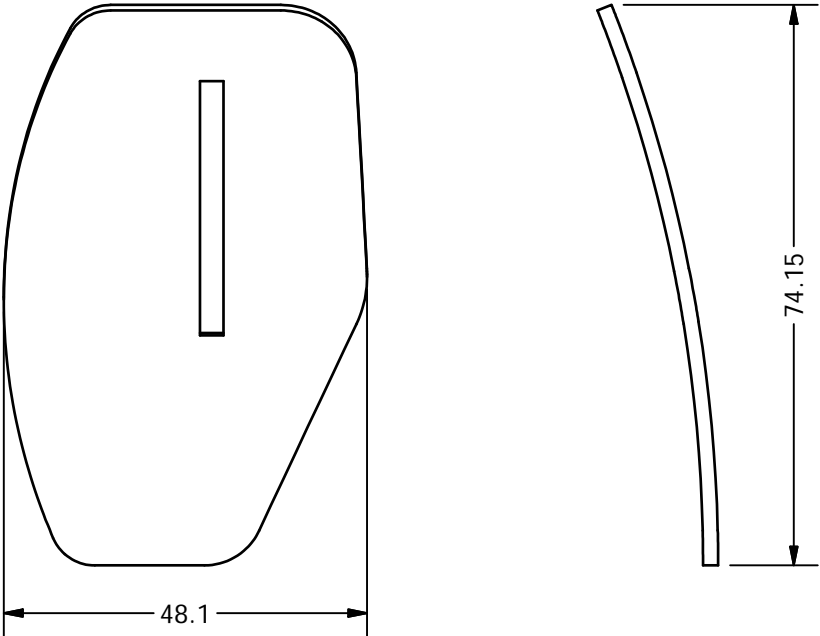
PADS DE APOYO

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	P-BTC-V005-PTCBA002	Pad acelerador. Chapa 2 mm



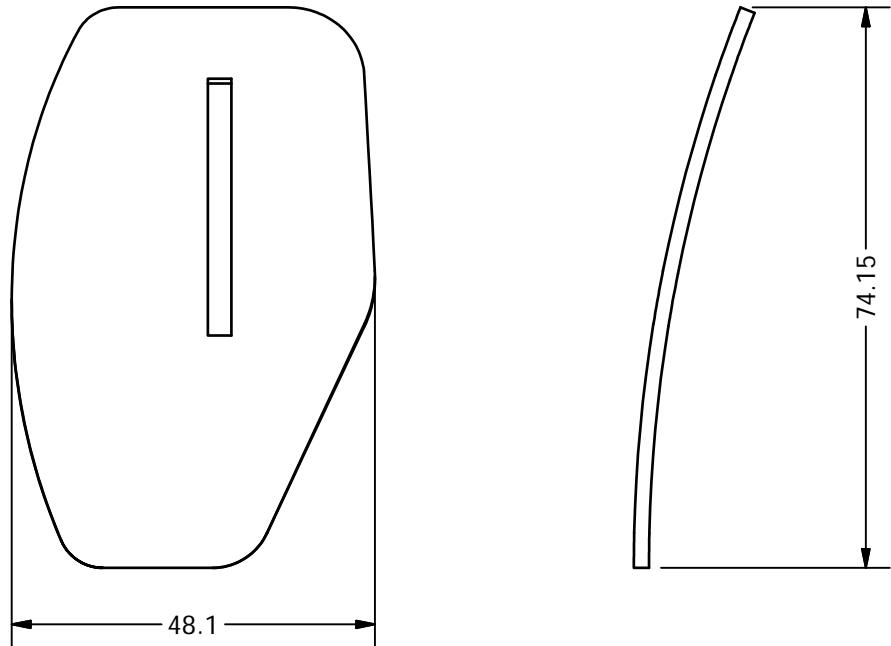
P-BTC-V005-PTCBA002
SCALE 1:1

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	P-BTC-V005-PTCBF002	Pad freno. Chapa 2 mm

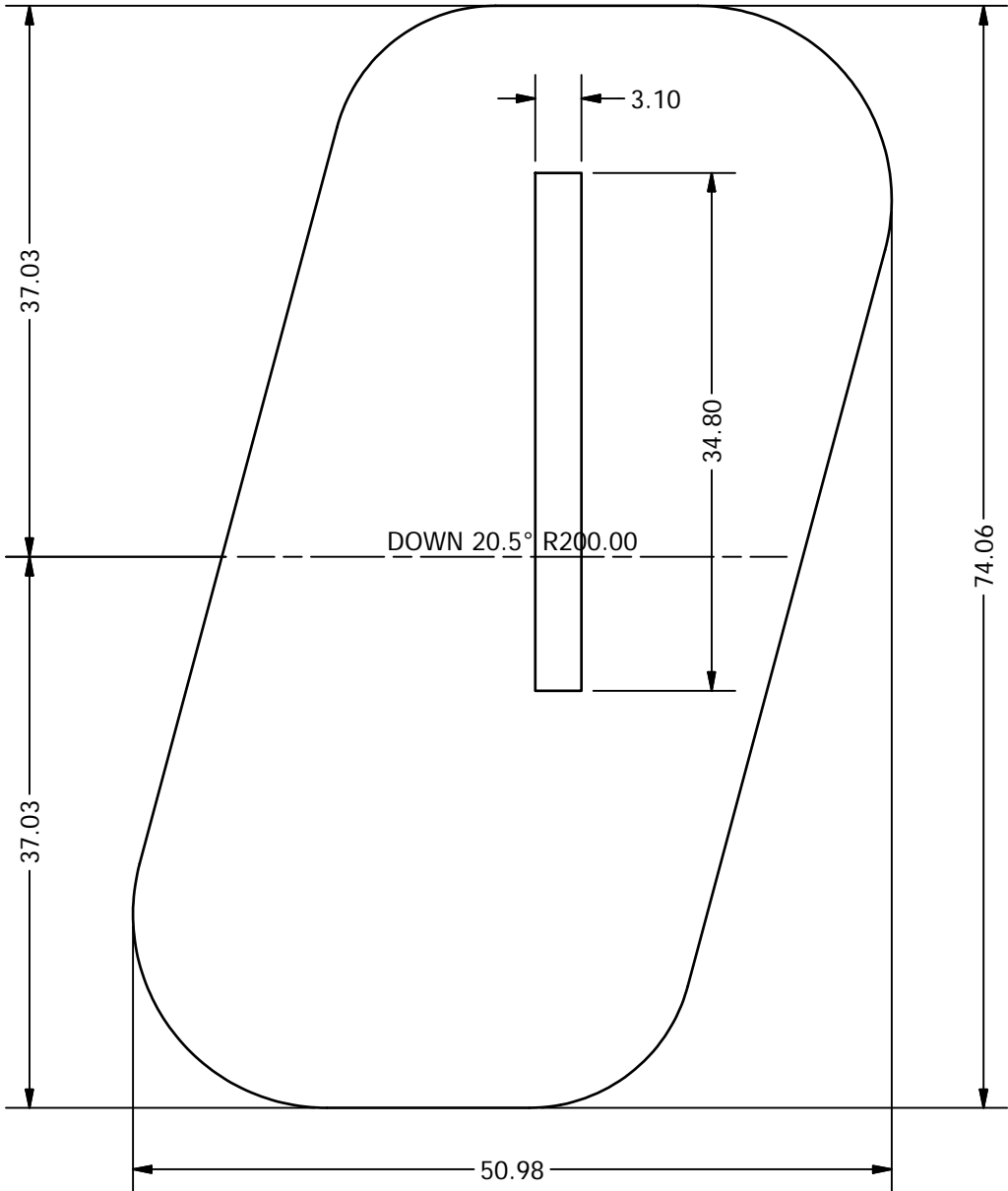


P-BTC-V005-PTCBF002
SCALE 1:1

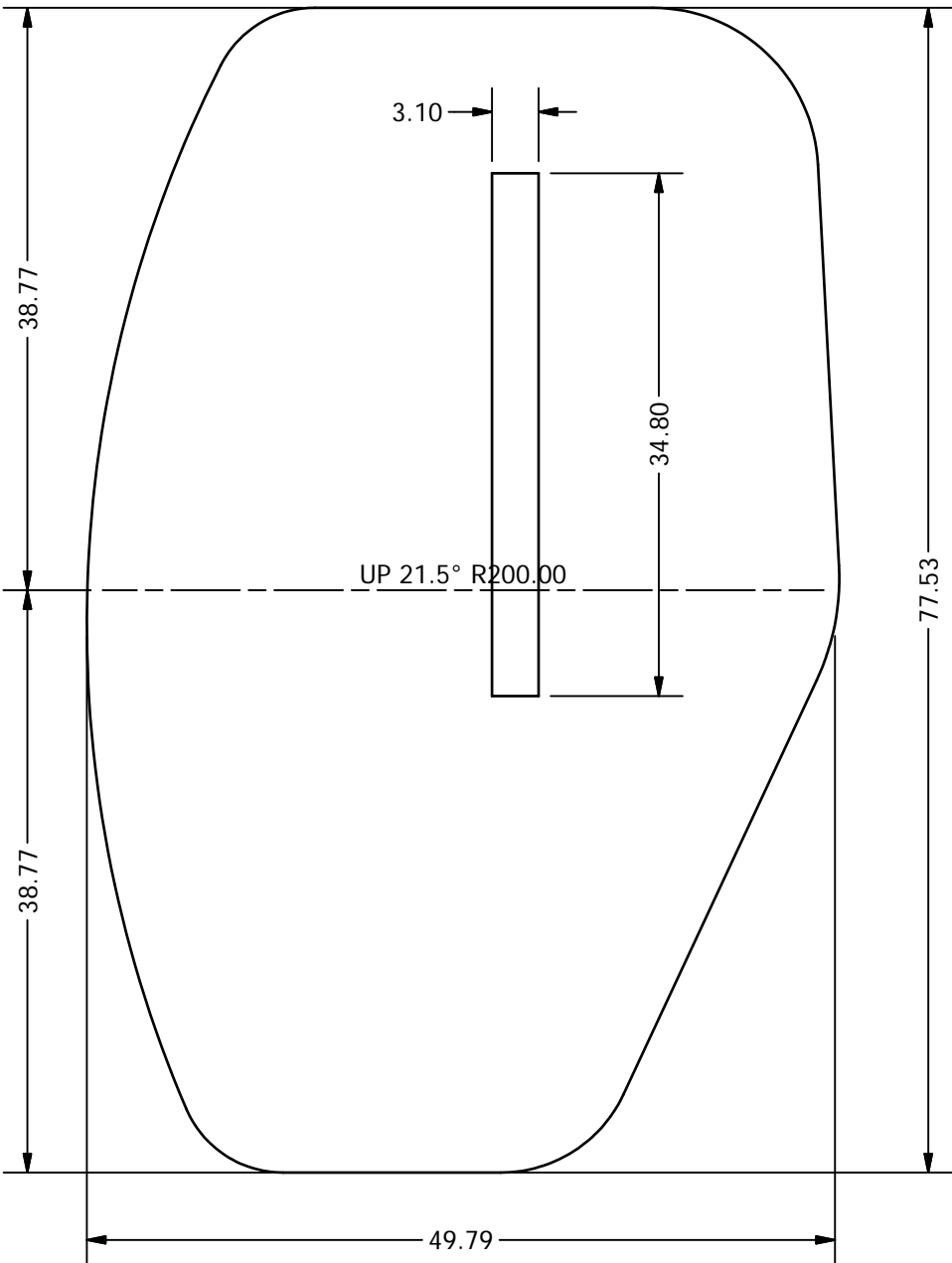
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	P-BTC-V005-PTCBE002	Pad embrague. Chapa 2 mm



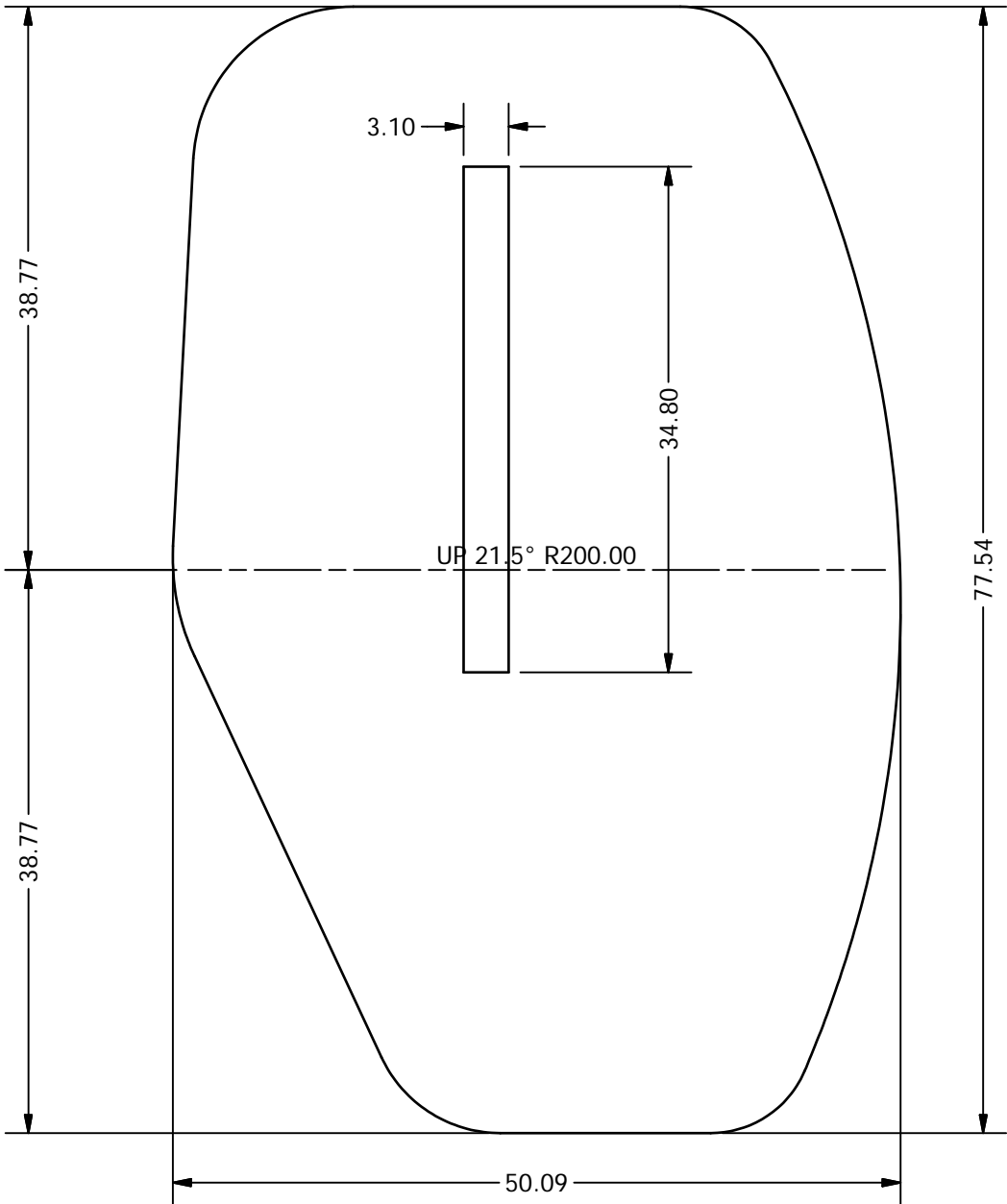
P-BTC-V005-PTCBE002
SCALE 1:1



P-BTC-V005-PTCBA002 (desplegada)
SCALE 2:1

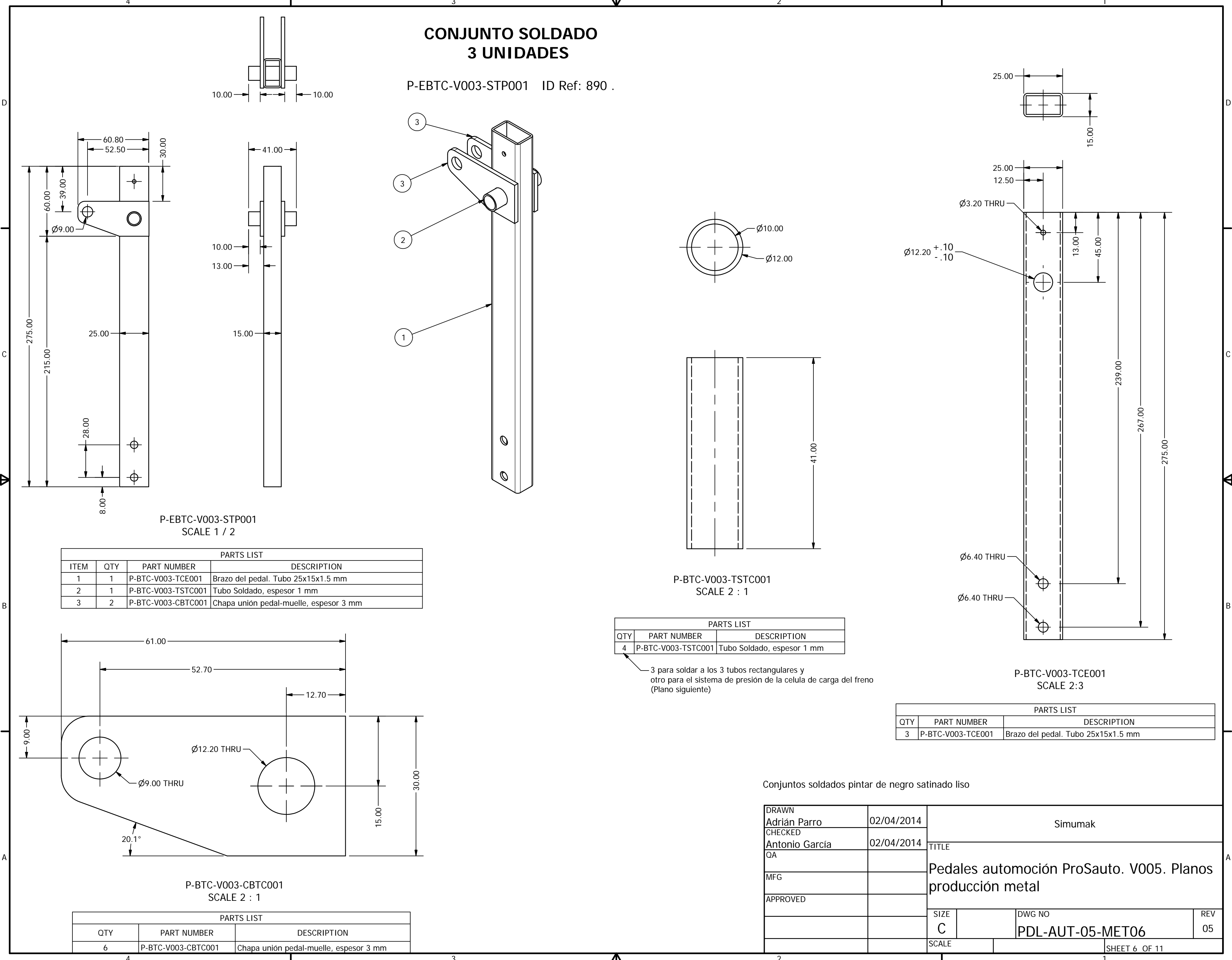


P-BTC-V005-PTCBF002 (desplegada)
SCALE 2:1



P-BTC-V005-PTCBE002 (desplegada)
SCALE 2:1

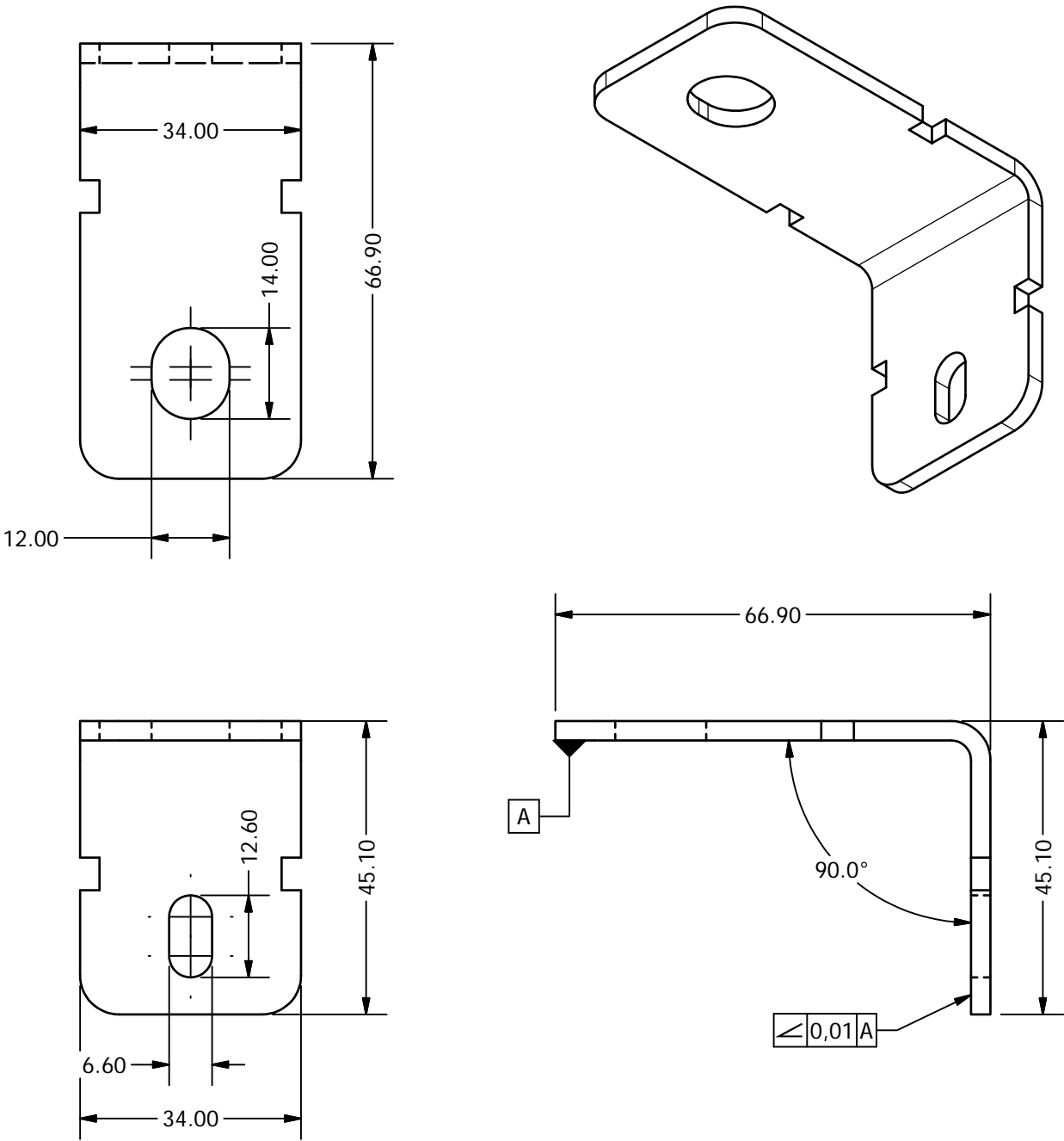
DRAWN	Adrián Parro	02/04/2014	Simumak	
CHECKED	Antonio García	02/04/2014	TITLE	
MFG	QA		Pedales automoción ProSauto. V005. Planos producción metal	
APPROVED			SIZE	DWG NO
			C	PDL-AUT-05-MET06
			SCALE	REV
				05
			SHEET 5 OF 11	



SISTEMA DE PRESIÓN CELULA DE CARGA DEL FRENO

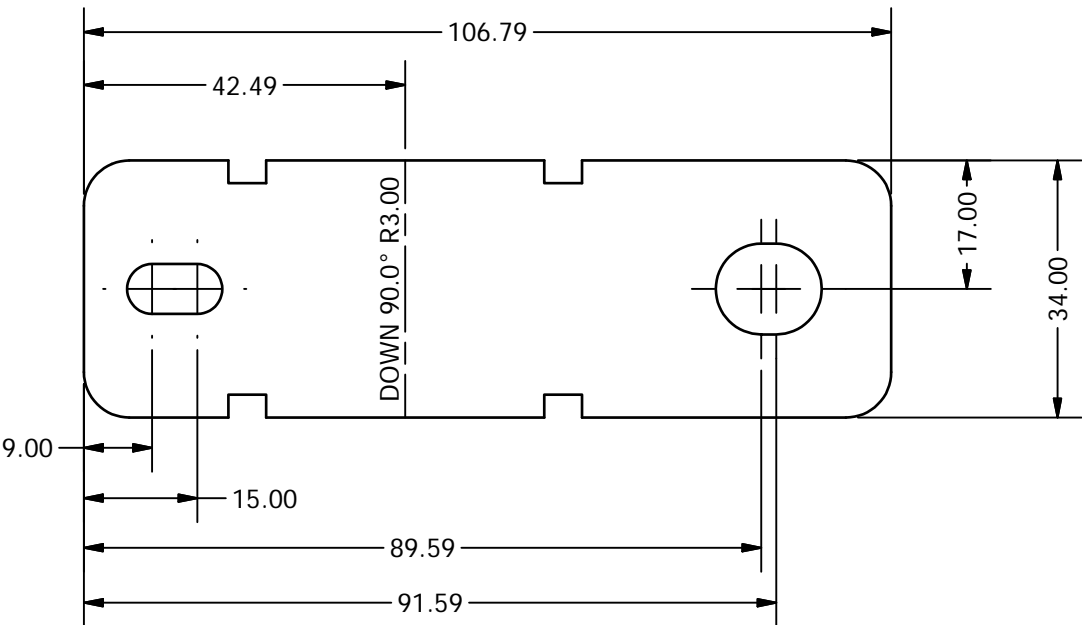
CONJUNTO SOLDADO
1 UNIDAD
P-EBTC-05-SMF001 ID Ref: 891

P-BTC-05-CDEF001
SCALE 1:1

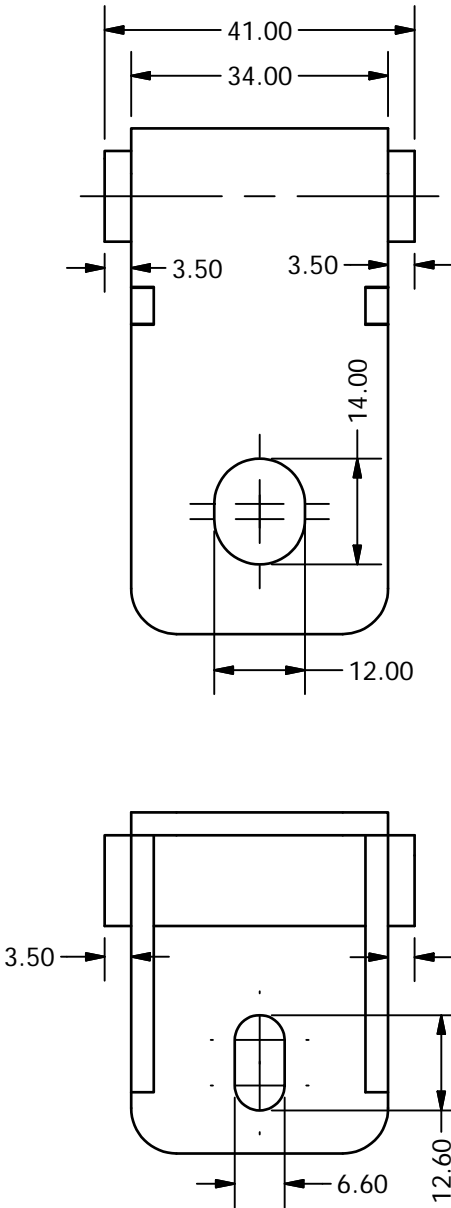


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	P-BTC-05-CDEF001	Elemento Deslizante, espesor chapa 3mm

P-BTC-05-CDEF001 (desplegada)
SCALE 1:1

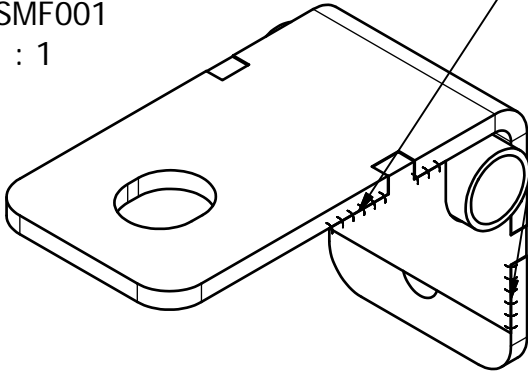


P-EBTC-05-SMF001
SCALE 1 : 1

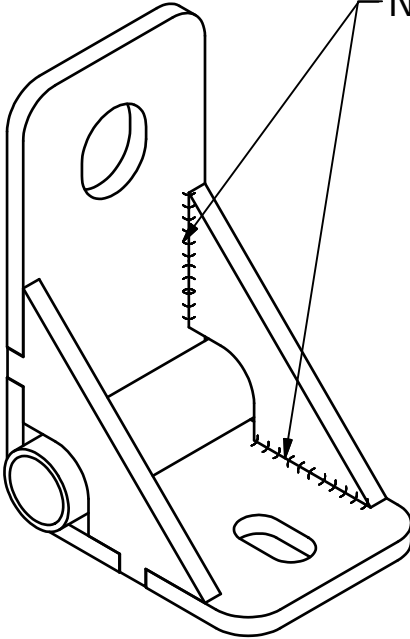


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	P-BTC-05-CDEF001	Elemento Deslizante, espesor chapa 3mm
2	1	P-BTC-V003-TSTC001	Tubo Soldado, espesor 1 mm
3	2	P-BTC-05-RSMF001	Refuerzo sistema de presión de la célula de carga. Espesor 3 mm.

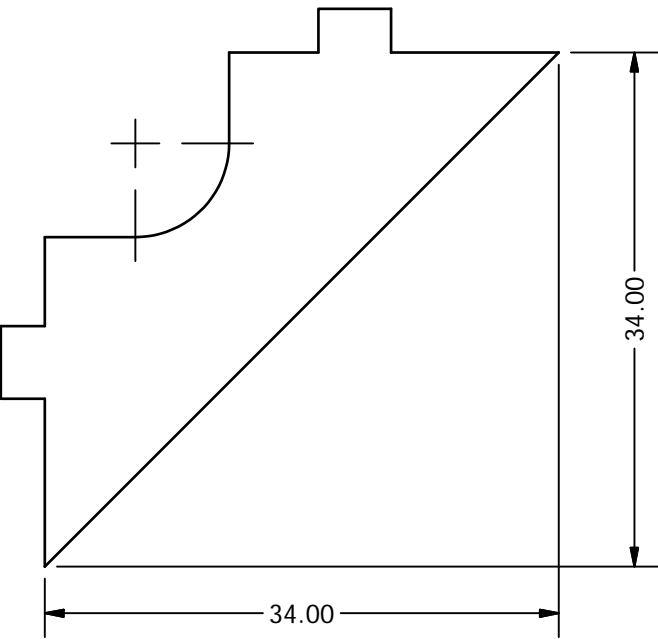
NOTA: SOLDAR POR TODA LA CARTELA



NOTA: SOLDAR POR TODA LA CARTELA



P-BTC-05-RSMF001
SCALE 2:1



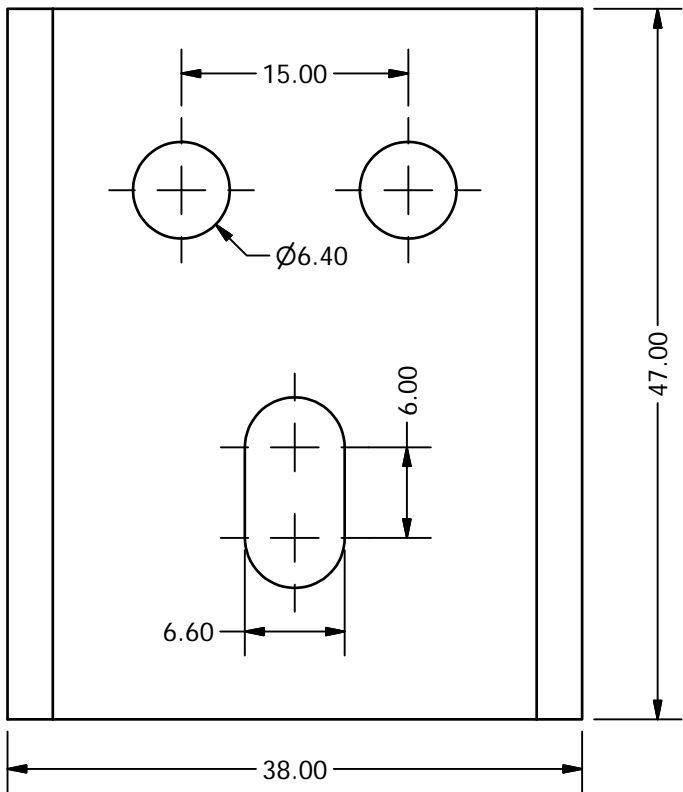
PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
2	P-BTC-05-RSMF001	Refuerzo sistema de presión de la célula de carga. Espesor 3 mm.

Acabados cincado amarillo tivalente

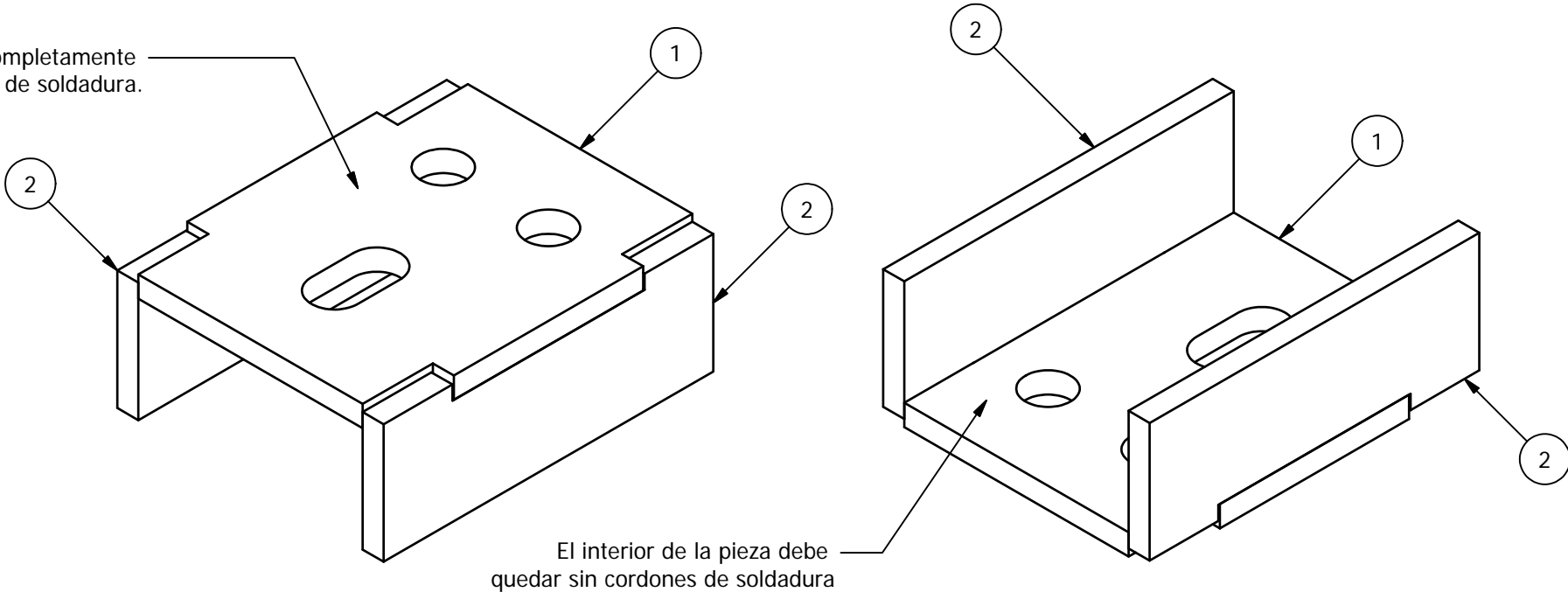
DRAWN	02/04/2014	Simumak		
CHECKED	02/04/2014	TITLE		
Antonio García	QA	Pedales automoción ProSauto. V005. Planos producción metal		
MFG				
APPROVED				
		SIZE	DWG NO	REV
		C	PDL-AUT-05-MET06	05
		SCALE	SHEET 7 OF 11	

SISTEMA DE PRESIÓN CELULA DE CARGA DEL FRENO

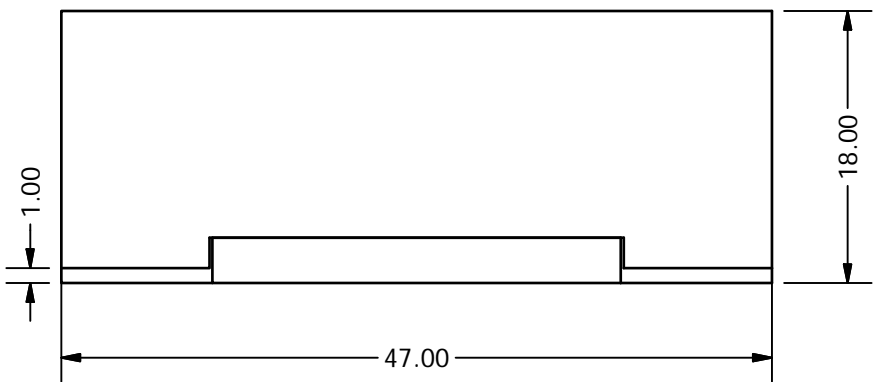
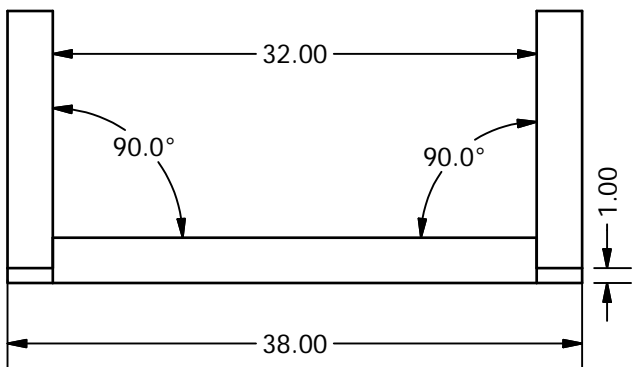
CONJUNTO SOLDADO
1 UNIDAD
P-EBTC-05-DCF001 ID Ref: 892



Esta cara debe quedar completamente lisa , sin cordones de soldadura.

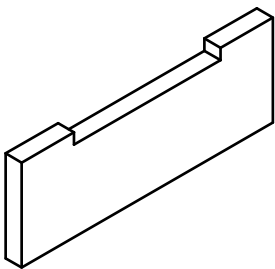
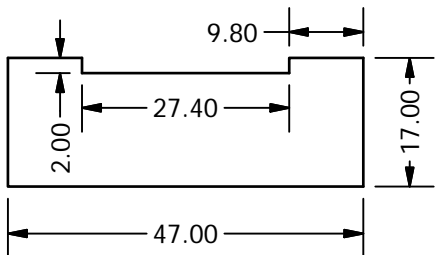


El interior de la pieza debe quedar sin cordones de soldadura

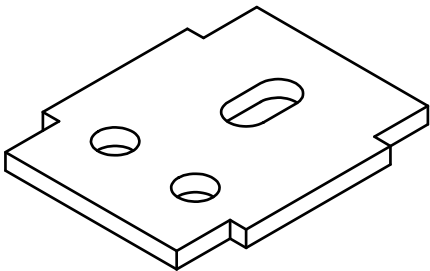
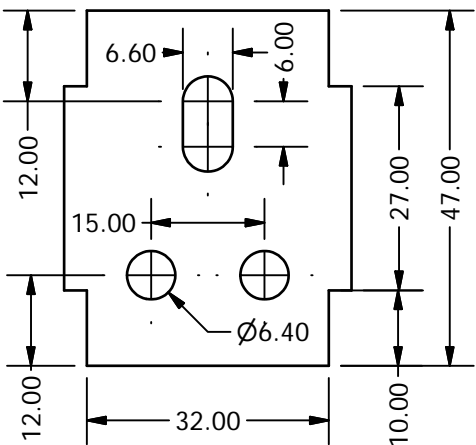


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	P-BTC-V05-DC001	Chapa Unida a la Célula de Carga, espesor chapa 3mm
2	2	P-BTC-V05-DCR001	Refuerzo pieza de union a la célula de carga. Chapa 3 mm.

P-BTC-V05-DCR001
SCALE 1 : 1



P-BTC-V05-DC001
SCALE 1 : 1

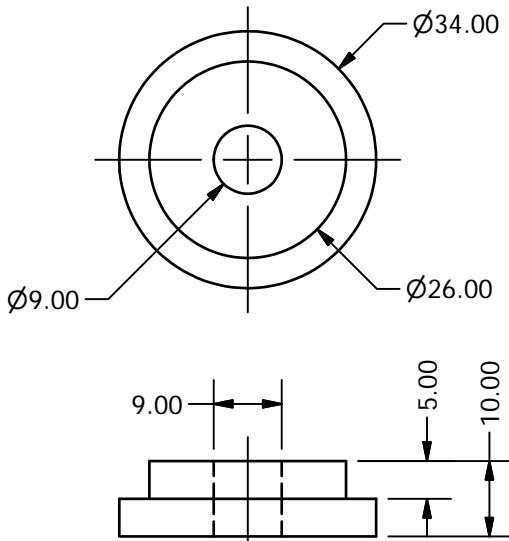


PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
1	P-BTC-V05-DC001	Chapa Unida a la Célula de Carga, espesor chapa 3mm

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
2	P-BTC-V05-DCR001	Refuerzo pieza de union a la célula de carga. Chapa 3 mm.

DRAWN	Adrián Parro	02/04/2014	Simumak		
CHECKED	Antonio García	02/04/2014			
QA			TITLE		
MFG			Pedales automoción ProSauto. V005. Planos producción metal		
APPROVED					
			SIZE	DWG NO	REV
			C	PDL-AUT-05-MET06	05
			SCALE	SHEET 8 OF 11	

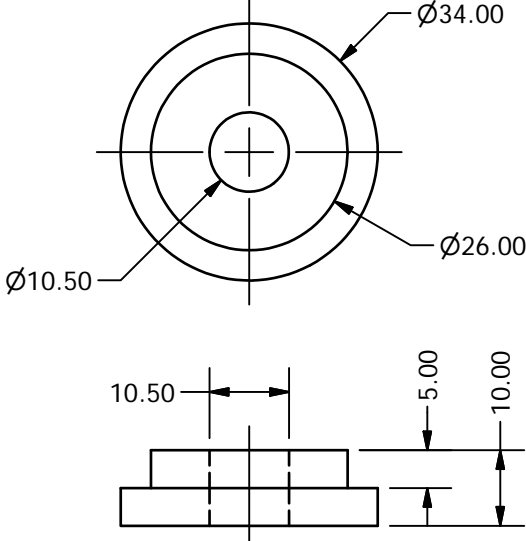
P-BTC-V002-CAZOL001
SCALE 1 : 1



Acabado ciancado amarillo trivalente

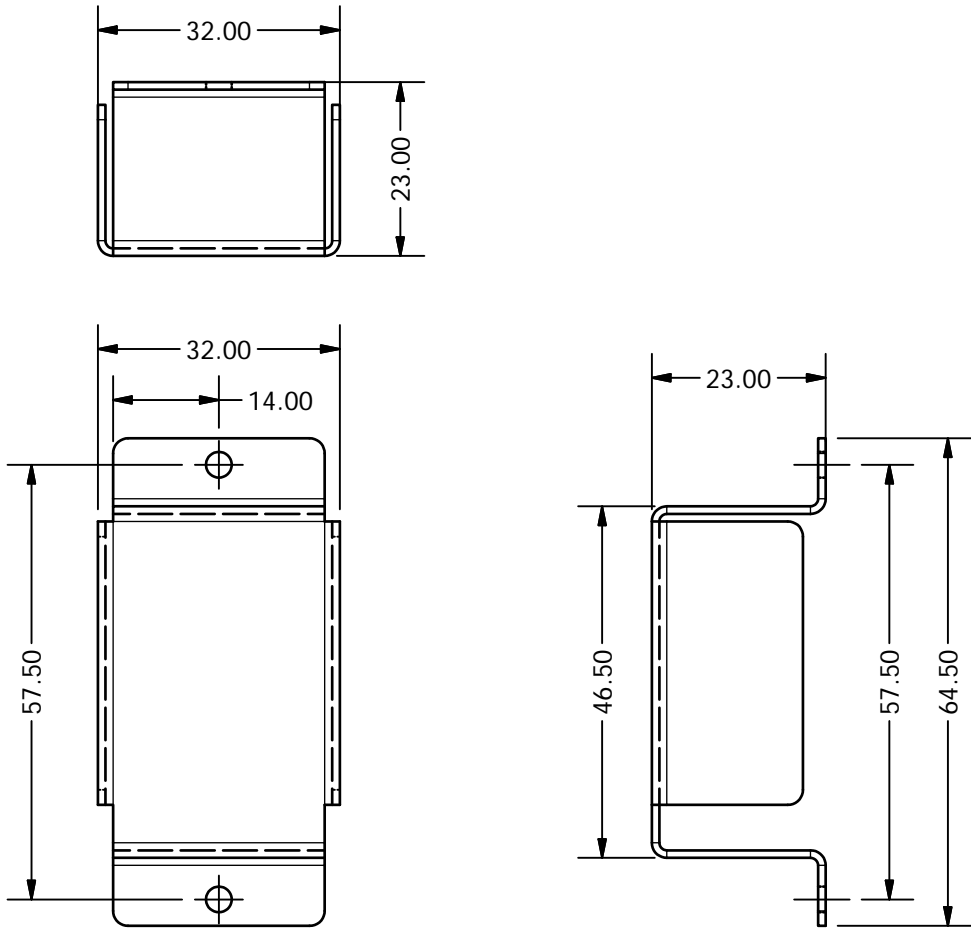
PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
3	P-BTC-V002-CAZOL001	Cazoleta reposa muelle inferior

P-BTC-V003-CAZOLA001
SCALE 1 : 1



Acabado ciancado amarillo trivalente

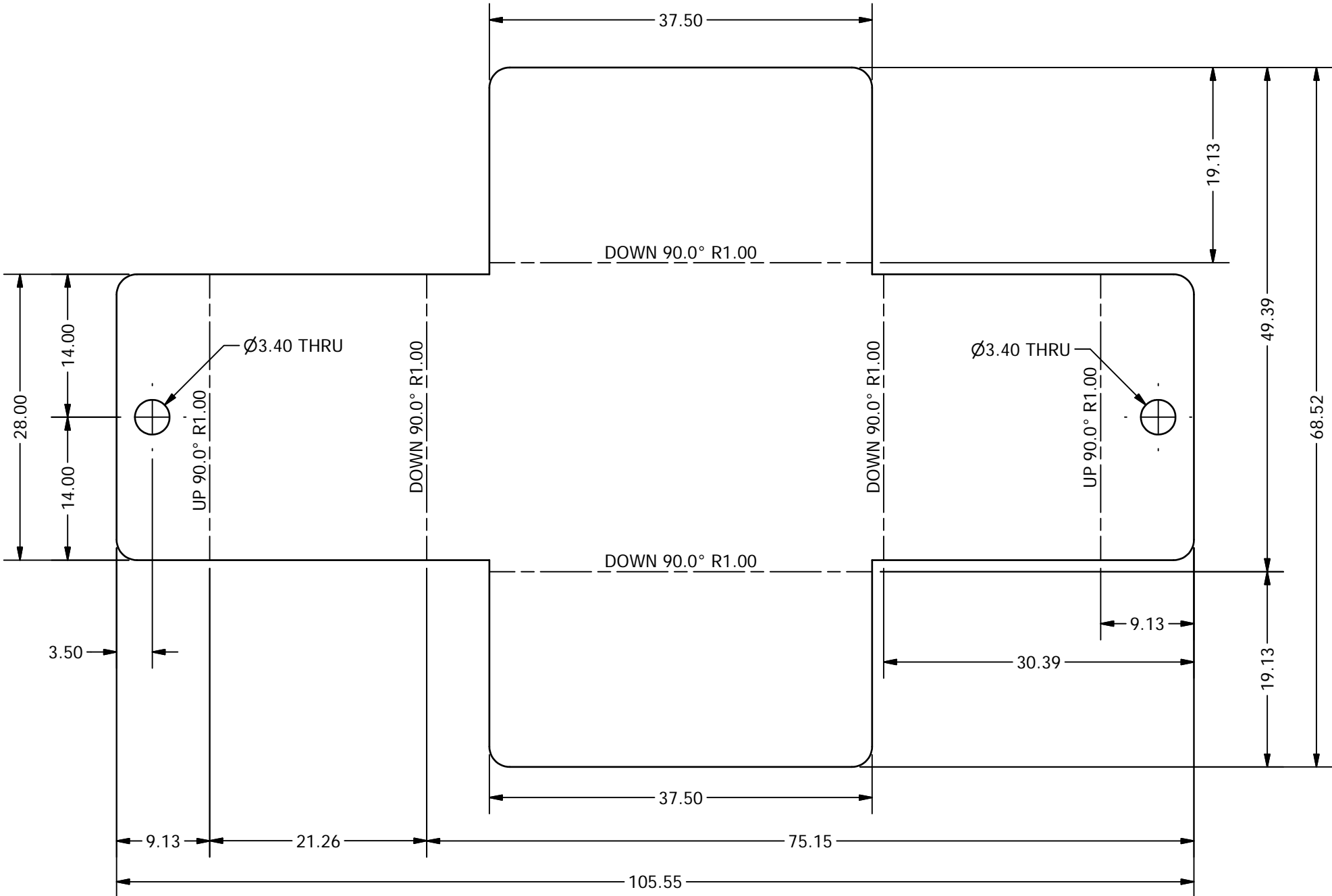
PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
3	P-BTC-V003-CAZOLA001	Cazoleta reposa muelle superior



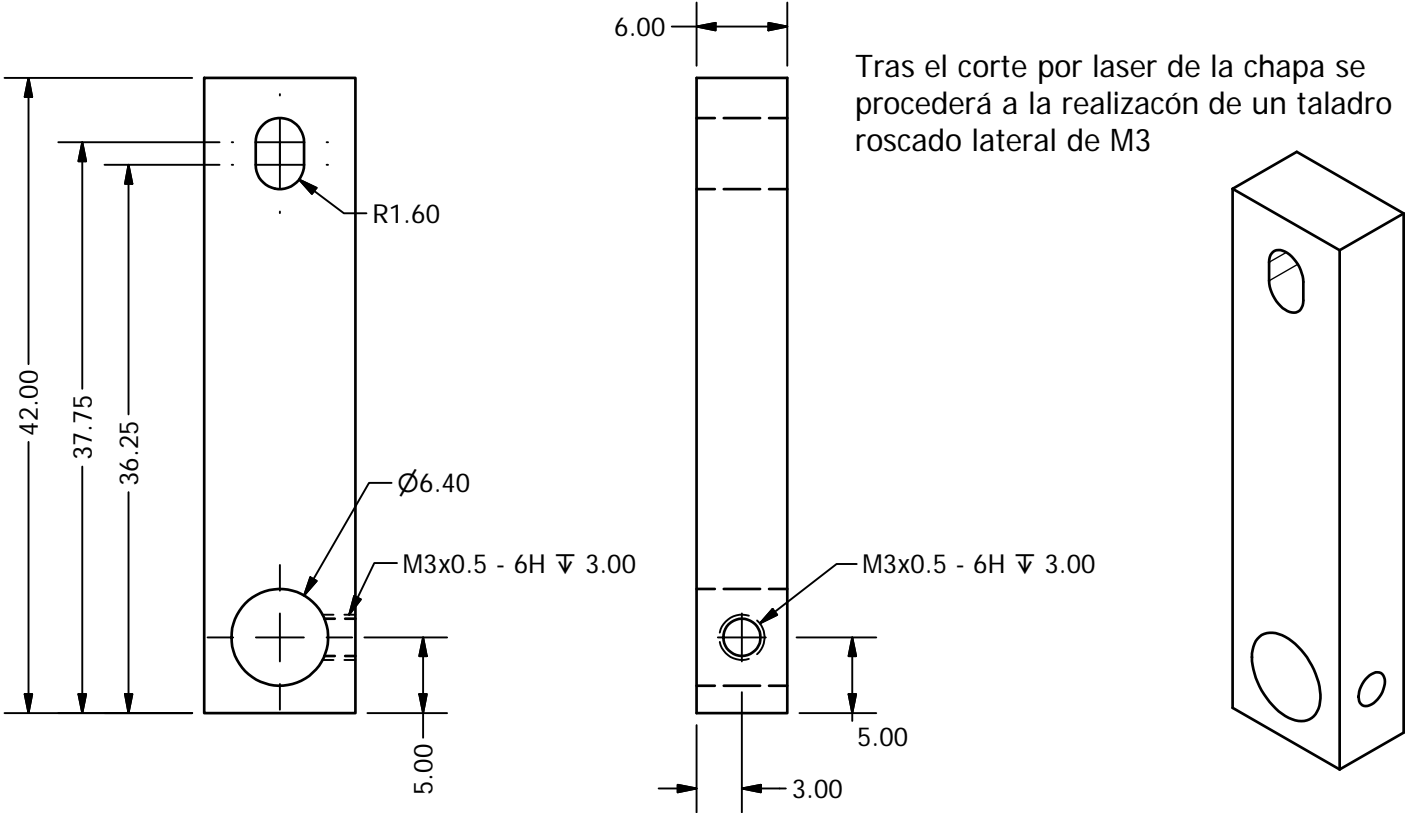
P-BTC-05-CMPF002
SCALE 1/1

Acabado pintura negro satinado liso

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
2	P-BTC-05-CMPF002	ID Ref: 1212 . Caja motor feedback. Chapa 1 mm



P-BTC-05-CMPF002(desplegada)
SCALE 2:1



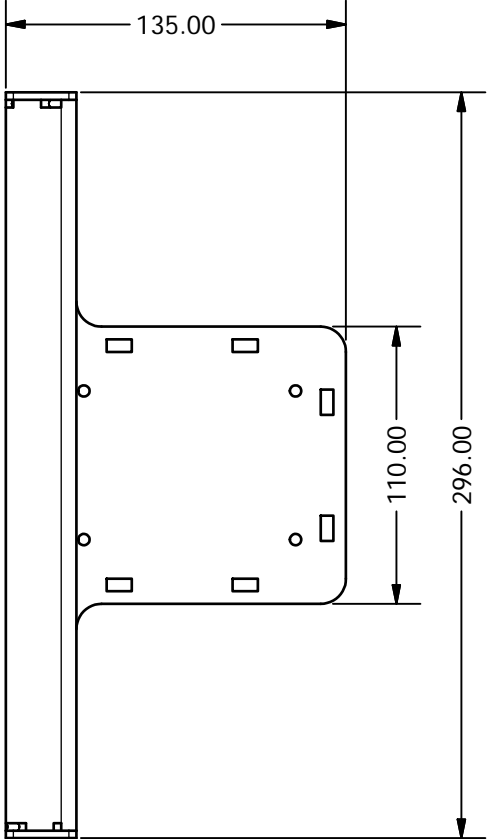
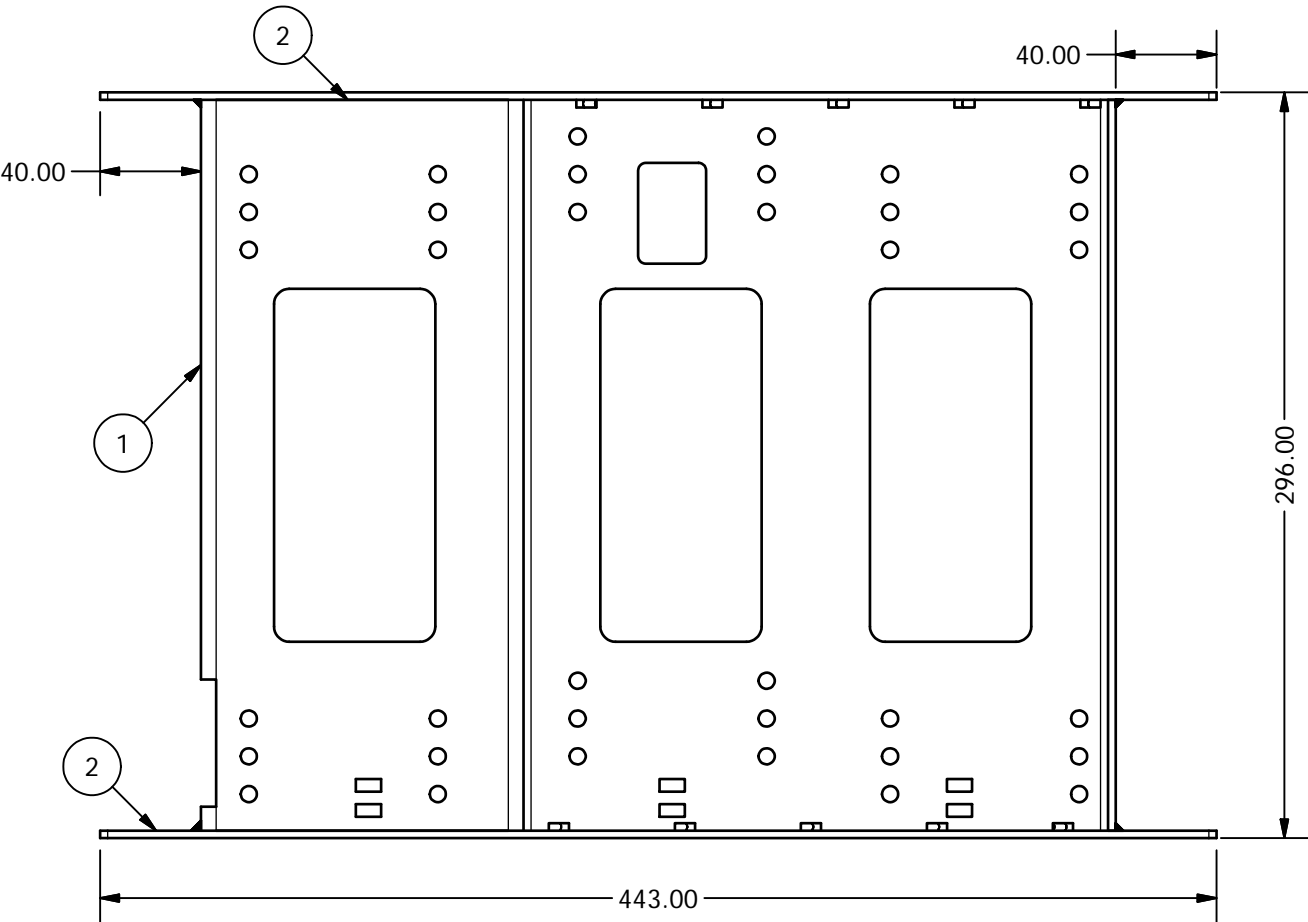
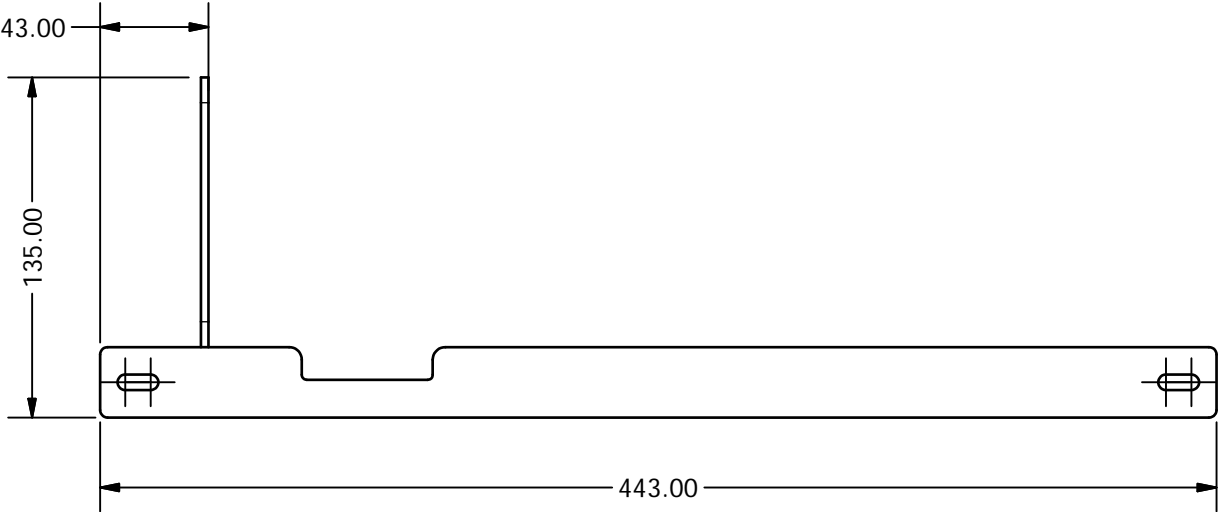
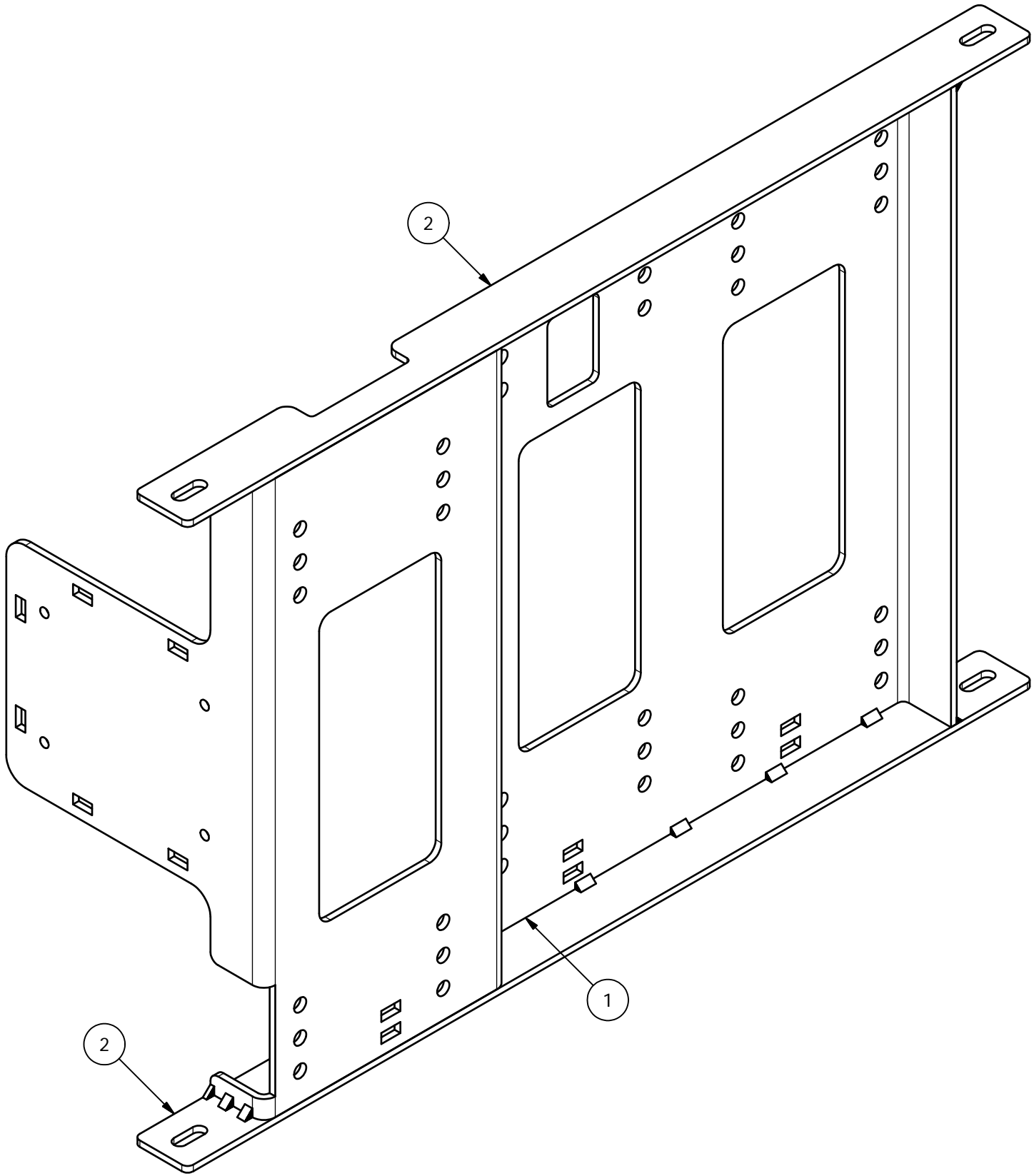
P-BTC-V004-APOT002
SCALE 2 : 1

Acabado ciancado amarillo trivalente

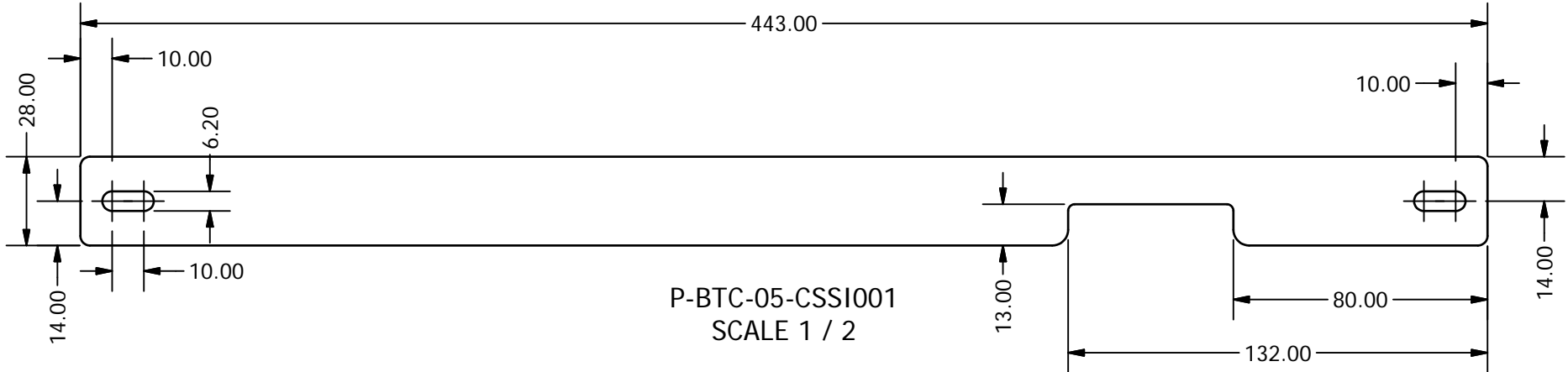
PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
2	P-BTC-V004-APOT002	Soporte brazo potenciometro. Chapa 6 mm

DRAWN	02/04/2014	Simumak		
CHECKED	02/04/2014	TITLE		
Antonio García QA		Pedales automoción ProSauto. V005. Planos producción metal		
MFG				
APPROVED				
		SIZE	DWG NO	REV
		C	PDL-AUT-05-MET06	05
		SCALE	SHEET 9 OF 11	

CONJUNTO SOLDADO
1 UNIDAD
P-EBTC-05-SSP002 ID Ref: 1216



P-EBTC-05-SSP002
SCALE 1:3



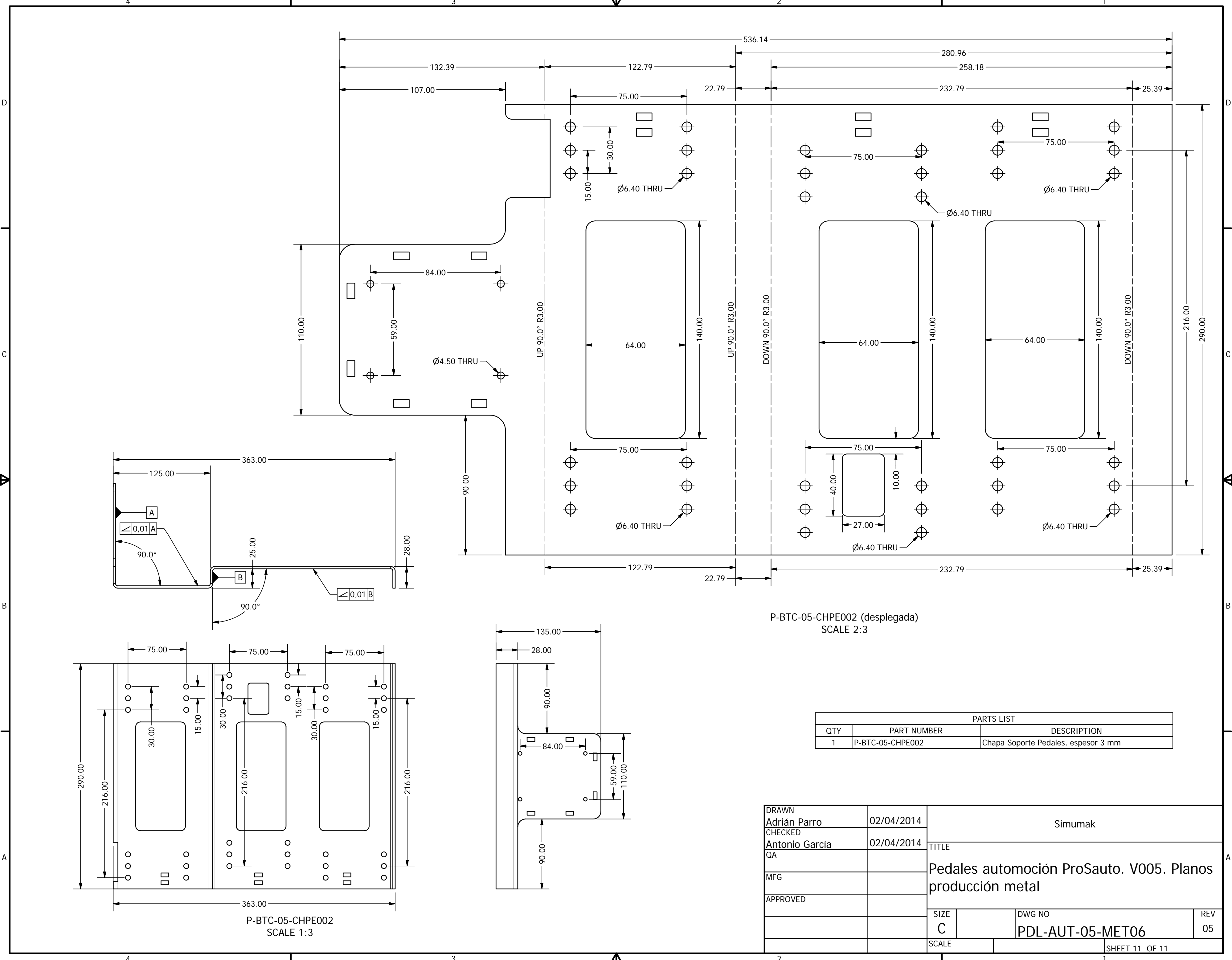
P-BTC-05-CSSI001
SCALE 1 / 2

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
2	P-BTC-05-CSSI001	Chapa Resistencia Inferior, espesor 3 mm

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	P-BTC-05-CHPE002	Chapa Soporte Pedales, espesor 3 mm
2	2	P-BTC-05-CSSI001	Chapa Resistencia Inferior, espesor 3 mm

Conjunto soldado acabado cincado amarillo trivalente

DRAWN		Simumak			
Adrián Parro	02/04/2014				
CHECKED		TITLE Pedales automoción ProSauto. V005. Planos producción metal			
Antonio García	02/04/2014				
QA					
MFG					
APPROVED					
		SIZE		DWG NO	REV
		C		PDL-AUT-05-MET06	05
		SCALE			SHEET 10 OF 11



P-BTC-05-CHPE002 (desplegada)
SCALE 2:3

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
1	P-BTC-05-CHPE002	Chapa Soporte Pedales, espesor 3 mm

DRAWN	02/04/2014	Simumak		
CHECKED	02/04/2014			
Antonio García	QA	Pedales automoción ProSauto. V005. Planos producción metal		
MFG				
APPROVED				
		SIZE	DWG NO	REV
		C	PDL-AUT-05-MET06	05
		SCALE	SHEET 11 OF 11	