

# ENSAMBLAJE GENERAL (BRZ-CON-04)

## REGISTRO DE MODIFICACIONES GENERALES:

REVISION HISTORY		
REV	DATE	DESCRIPTION
08	25/11/2013	Nota fijación de los altavoces laterales en los cuernos
07	22/11/2013	Incluido registro de modificaciones
07	22/11/2013	Cambio en la tornillería de las televisiones de M5 a M4
07	22/11/2013	Montar los ventiladores para que expulsen el aire hacia el exterior
07	22/11/2013	Montar los ordenadores con la tapa hacia el exterior
06	15/11/2013	Ha cambiado el montaje de los altavoces laterales de los cuernos
06	15/11/2013	Desaparecen los taladros para tornillos avellanados de fijación del suelo
06	15/11/2013	Se han actualizado los suelos

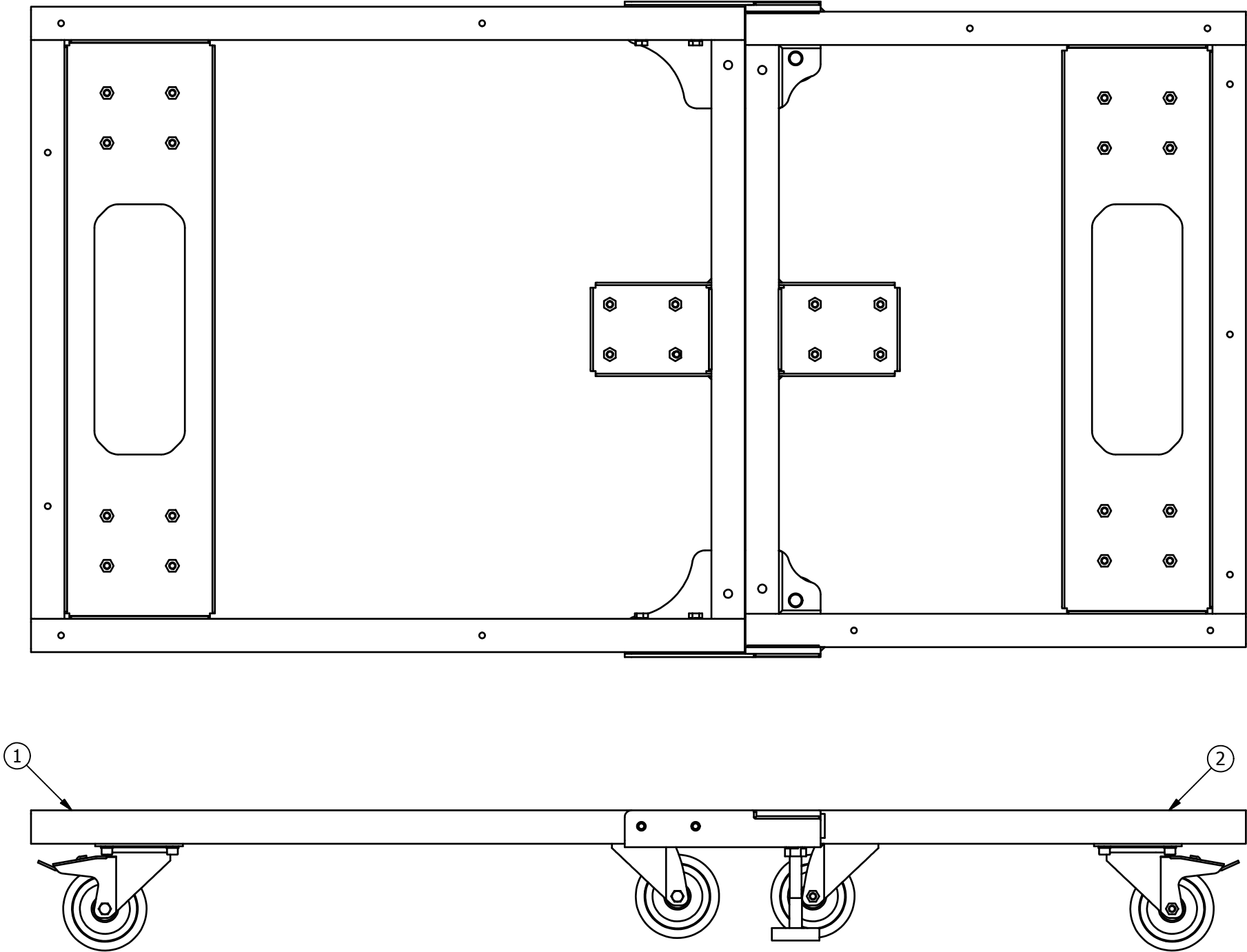
## REGISTRO DE MODIFICACIONES TORNILLERÍA

TORNILLERÍA			
REV	DATE	CANTIDAD	REFERENCIA
07	22/11/2013	+8	DIN 912 - M4 x 12
07	22/11/2013	+4	DIN 912 - M4 x 20
07	22/11/2013	+12	DIN 125 - A 4,3
07	22/11/2013	+12	DIN 127 - A 4
07	22/11/2013	-8	DIN 912 - M5 x 12
07	22/11/2013	-4	DIN 912 - M5 x 20
07	22/11/2013	-12	DIN 125 - A 5,3
07	22/11/2013	-12	DIN 127 - A 5
06	15/11/2013	-8	DIN 7985 - M5
06	15/11/2013	-8	DIN 7991 - M6 x 20P

DRAWN Sergio Torremocha	25/11/2013	SIMUMAK		
		Planos de ensamblaje Bronze ProSauto V04		
CHECKED Adrian Parro	25/11/2013	DWG NO: BRZ-CON-04-ENS08		
APPROVED		REV 08	SIZE A3	SHEET 1 OF 13

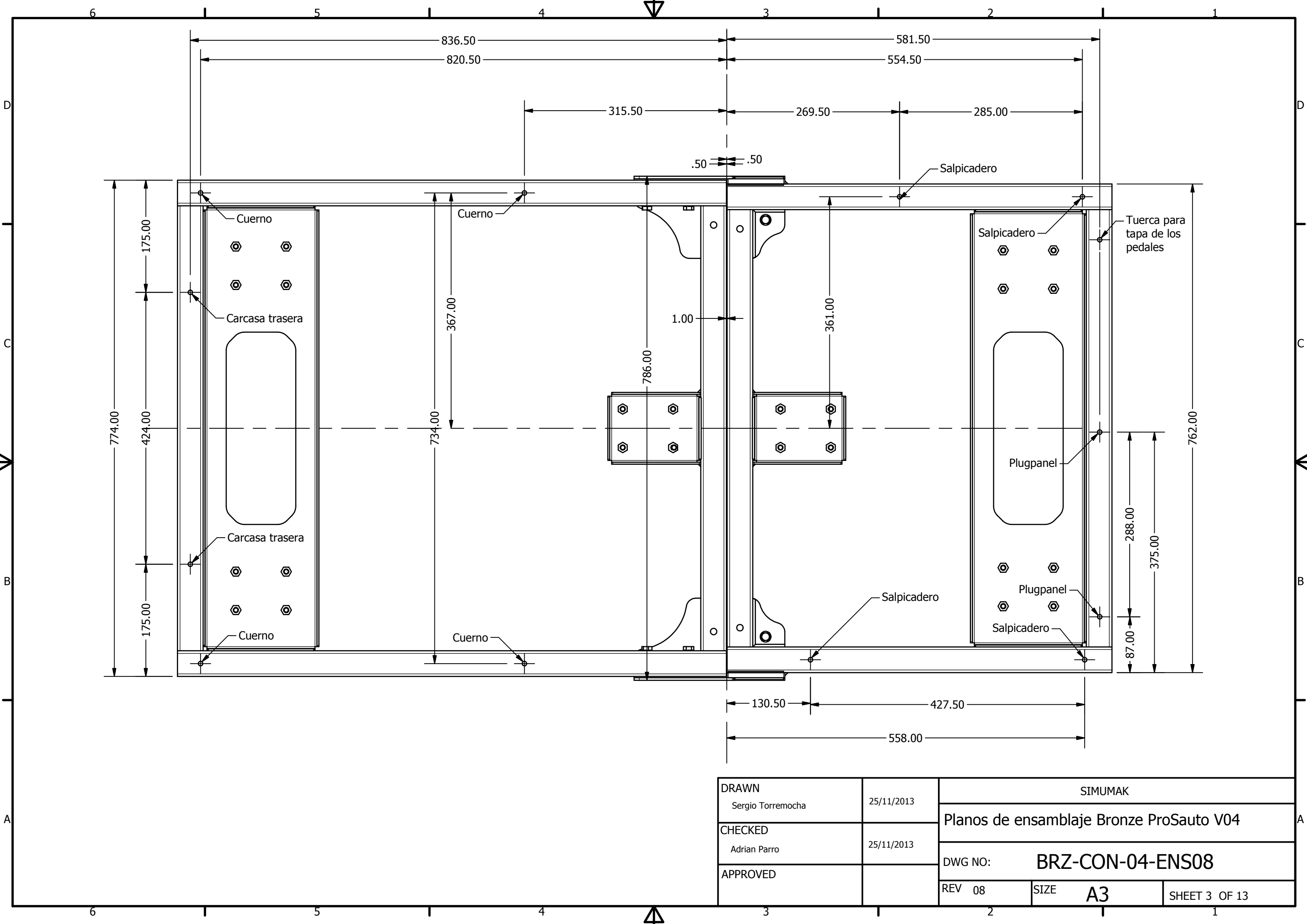
ENSAMBLAJE: ESTRUCTURA TUBULAR DEL SUELO (BRZ-CON-V004-EST001)

BRZ-CON-V004-EST001  
SCALE 0,16 : 1



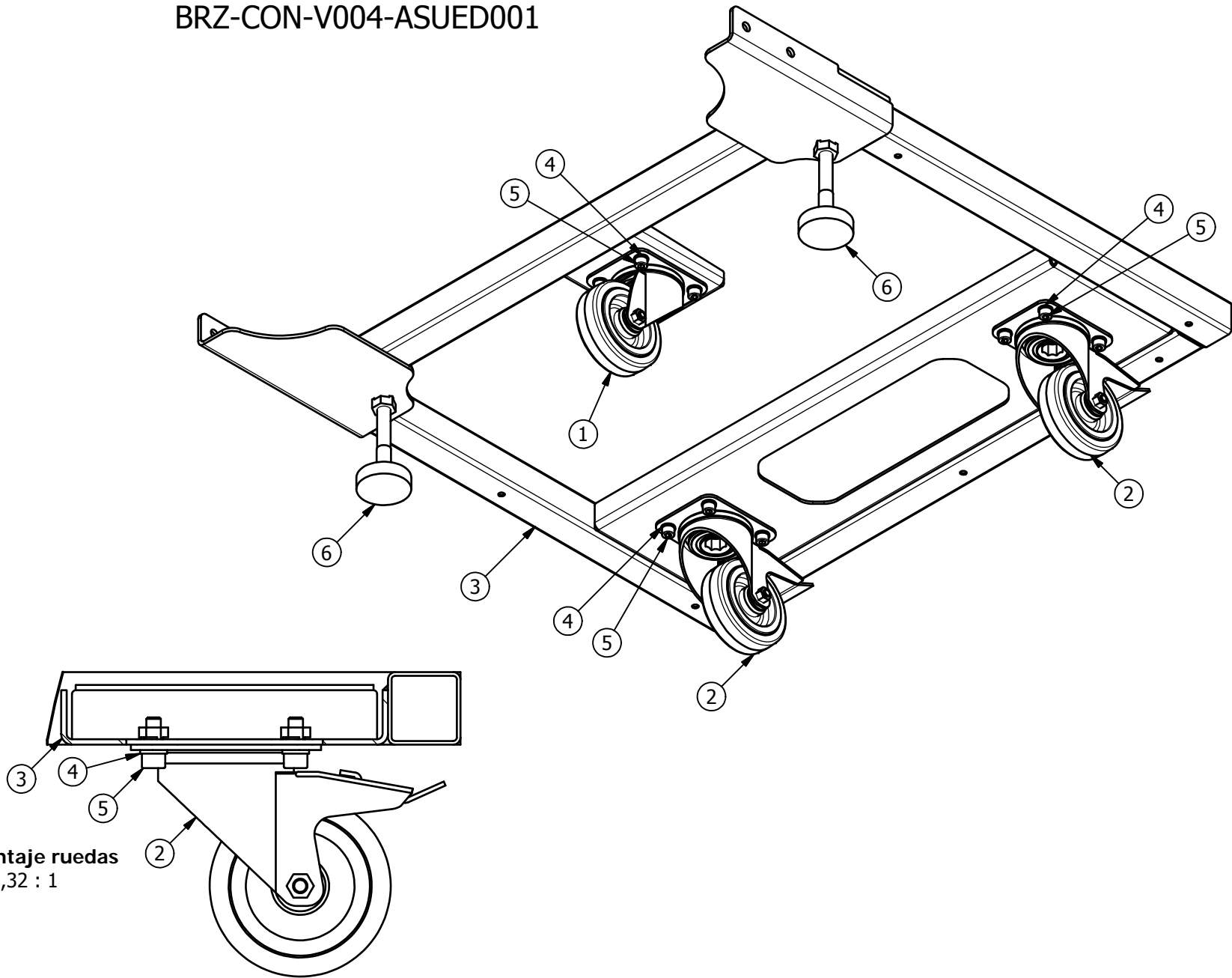
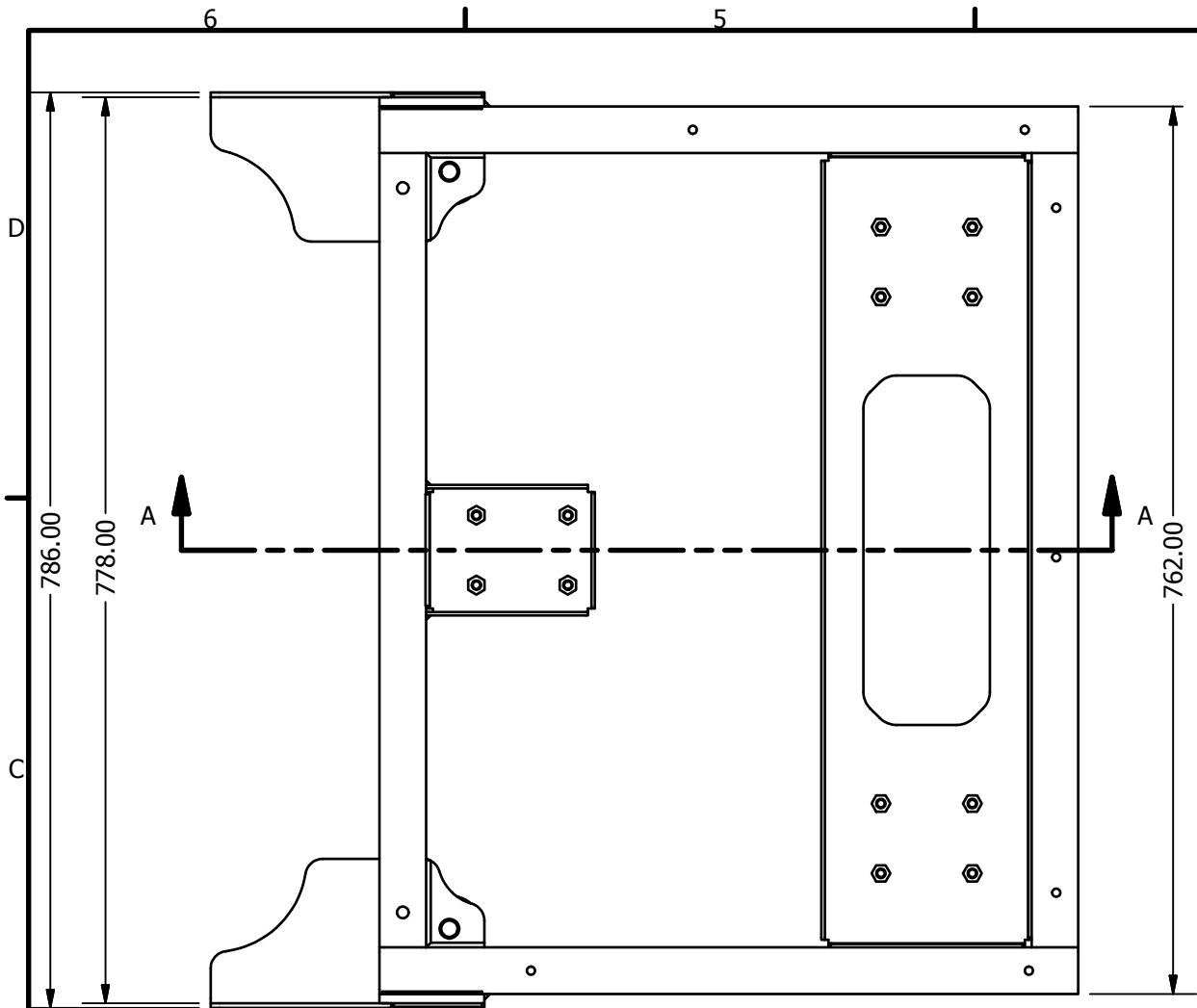
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BRZ-CON-V004-ASUET001	Estructura Trasera Atornillada
2	1	BRZ-CON-V004-ASUED001	Estructura Delantera Atornillada

DRAWN Sergio Torremocha	25/11/2013	SIMUMAK	
		Planos de ensamblaje Bronze ProSauto V04	
CHECKED Adrian Parro	25/11/2013	DWG NO: BRZ-CON-04-ENS08	
APPROVED		REV 08	SIZE A3
		SHEET 2 OF 13	

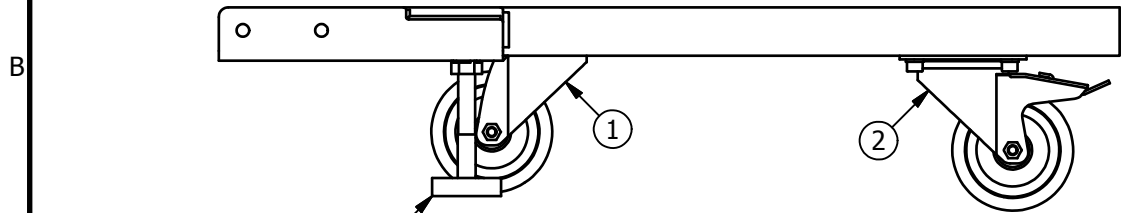
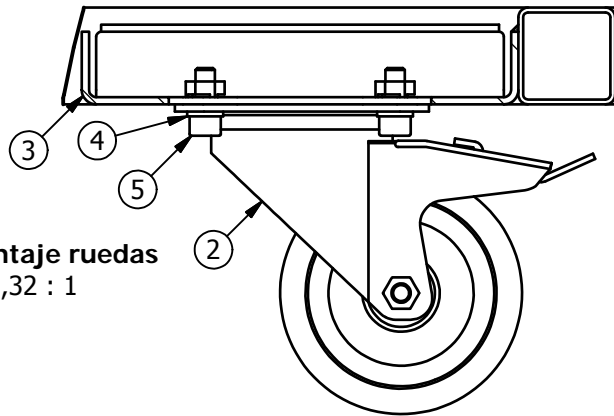


DRAWN	Sergio Torremocha	25/11/2013	SIMUMAK		
			Planos de ensamblaje Bronze ProSauto V04		
CHECKED	Adrian Parro	25/11/2013	DWG NO: BRZ-CON-04-ENS08		
APPROVED			REV 08	SIZE A3	SHEET 3 OF 13

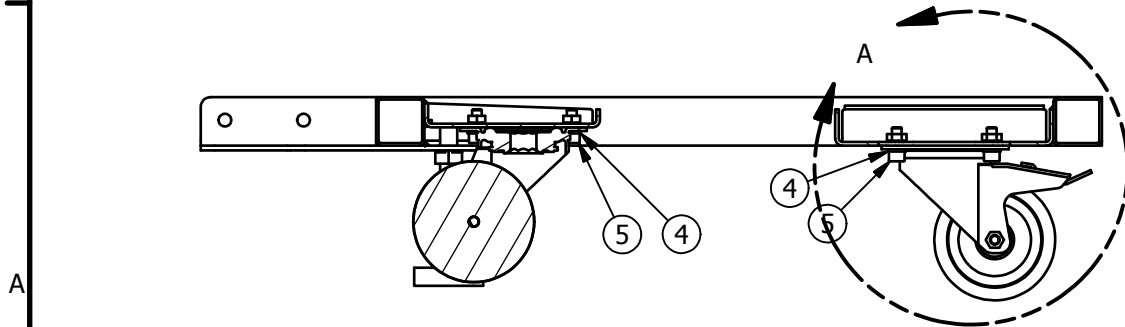
ESTRUCTURA TUBULAR DELANTERA  
BRZ-CON-V004-ASUED001



Detalle A montaje ruedas  
SCALE 0,32 : 1



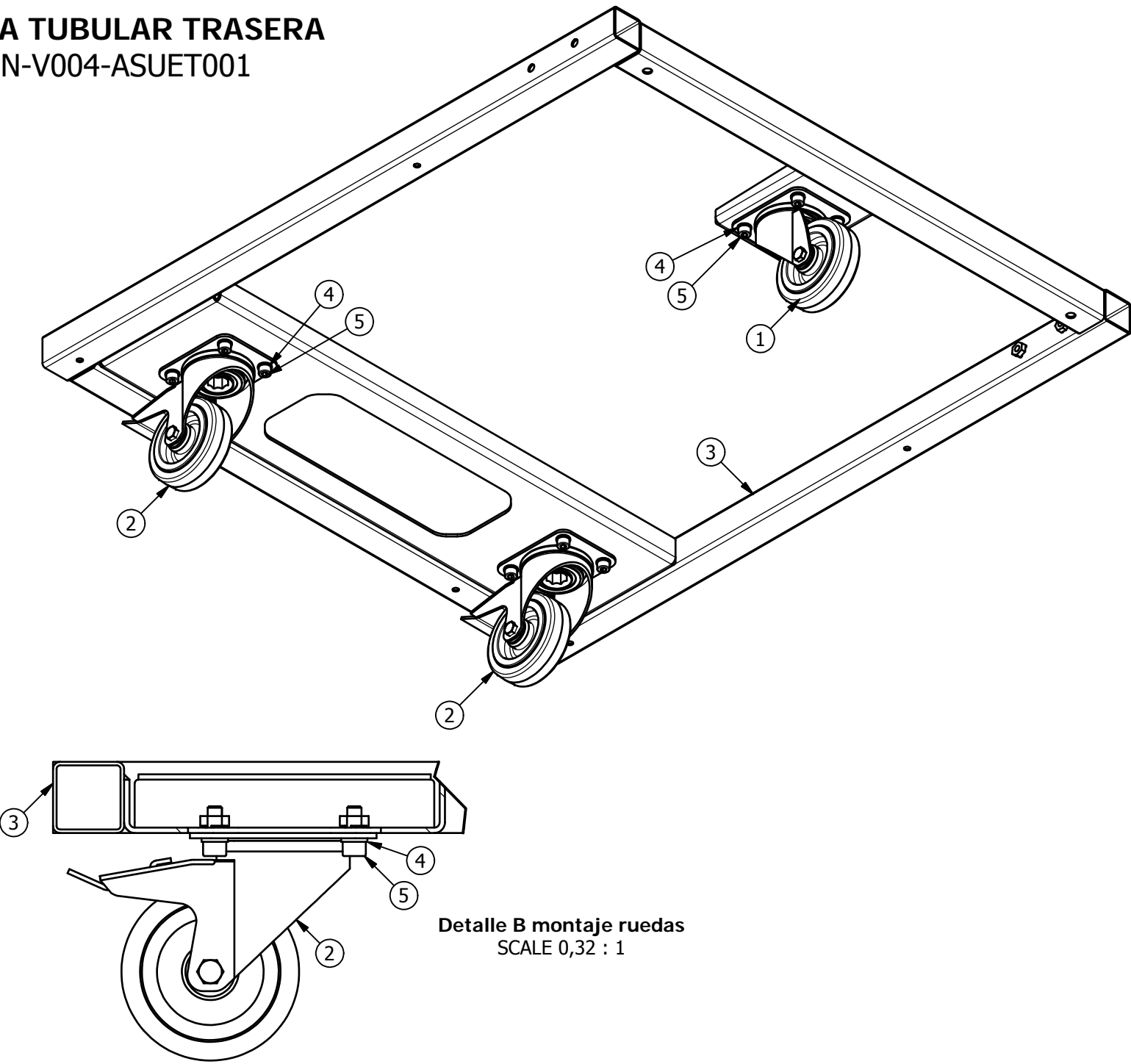
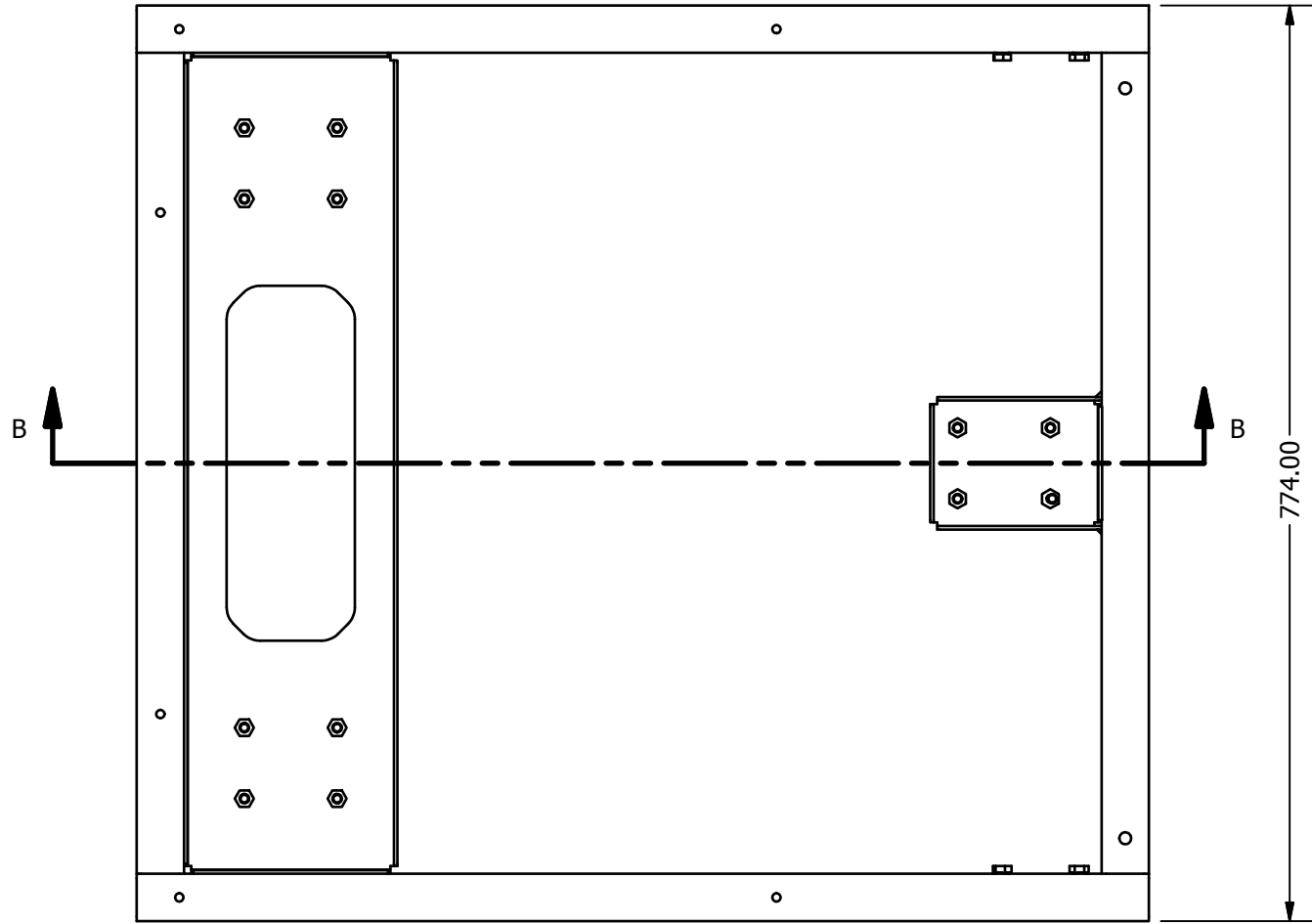
BRZ-CON-V004-ASUED001  
SCALE 0,16 : 1



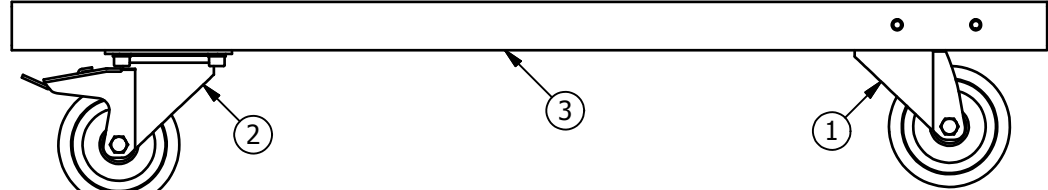
SECTION A-A  
SCALE 0,16 : 1

PARTS LIST					
ITEM	QTY	PART NUMBER		DESCRIPTION	
1	1	3370 POO 100 P62 - NEGRA - SIN FRENO		ID Ref: 627 . 3477 UFR 100 P62 - Lenkrollen mit Feststeller	
2	2	3377 POO 100 P62 - NEGRA - FRENO		ID Ref: 626 . 3477 UFR 100 P62 - Lenkrollen mit Feststeller	
3	1	BRZ-CON-V004-ESUED002		ID Ref: 1204 . Soldadura Estructura delantera-Chapa Unión	
4	12	DIN 127 - A 8		Spring Washer	
5	12	DIN 912 - M8 x 20		Cylinder Head Cap Screw	
6	2	Pie		ID Ref: 623 . PIES REGULABLE ALTURA LUCKY GAIN LIMITED - H98-φ60*M14*120 black Nylon,stailess steel stem ADJUSTABLE SUPPORT	
DRAWN		25/11/2013		SIMUMAK	
Sergio Torremocha				Planos de ensamblaje Bronze ProSauto V04	
CHECKED		25/11/2013		DWG NO: BRZ-CON-04-ENS08	
Adrian Parro				REV 08	
APPROVED				SIZE A3	
				SHEET 4 OF 13	

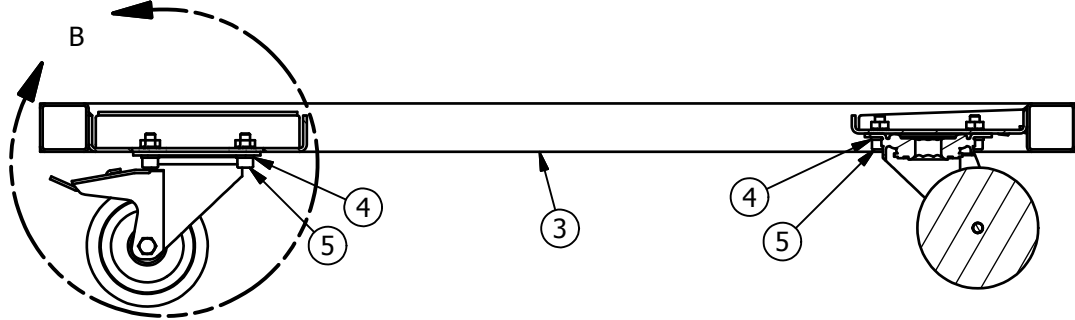
ESTRUCTURA TUBULAR TRASERA  
BRZ-CON-V004-ASUET001



Detalle B montaje ruedas  
SCALE 0,32 : 1



BRZ-CON-V004-ASUET001  
SCALE 0,16 : 1



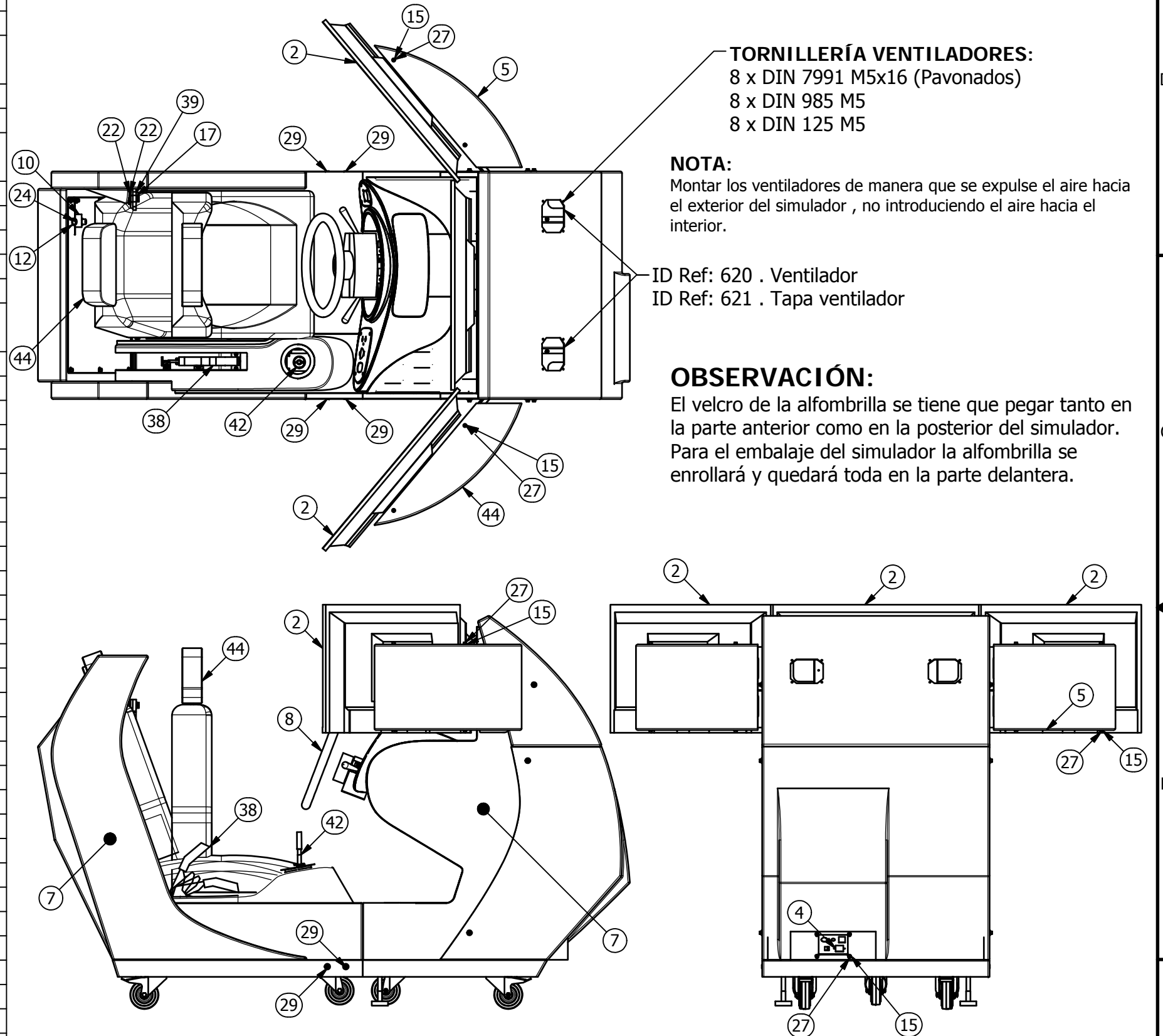
SECTION B-B  
SCALE 0,16 : 1

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	3370 POO 100 P62 - NEGRA - SIN FRENO	ID Ref: 627 . 3477 UFR 100 P62 - Lenkrollen mit Feststeller
2	2	3377 POO 100 P62 - NEGRA - FRENO	ID Ref: 626 .3477 UFR 100 P62 - Lenkrollen mit Feststeller
3	1	BRZ-CON-V004-ESUET002	ID Ref: 1205 . Conjunto soldado suelo trasero
4	12	DIN 127 - A 8	Spring Washer
5	12	DIN 912 - M8 x 20	Cylinder Head Cap Screw

DRAWN		SIMUMAK		
Sergio Torremocha	25/11/2013	Planos de ensamblaje Bronze ProSauto V04		
CHECKED				
Adrian Parro	25/11/2013	DWG NO: BRZ-CON-04-ENS08		
APPROVED		REV 08	SIZE A3	SHEET 5 OF 13

## ENSAMBLAJE: Componentes del ProSauto (BRZ-CON-04)

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BCR-V006-BCR001	ID Ref: 903 . Bandeja rack 24" componentes, chapa 1.5 mm
2	3	BLUSENS MK3GD 32	ID Ref: 705 . TV BLUSENS MK3GD 32"
3	2	BRZ-CON-04-CTVLTS002	ID Ref: 1203 . Conjunto soldado brazo soporte TV lateral
4	1	BRZ-CON-04-PLUGPANEL001	ID Ref: 1206 . Plug panel, chapa 1.5 mm, acabado negro satinado
5	2	BRZ-CON-V004-CFB001	ID Ref: 1163 . Carcasa de fibra de brazos de TV laterales
6	1	BRZ-CON-V004-EST001	Ensamblaje Atornillado Estructura Suelo
7	1	BRZ-CON-V004-FIBRA002	Ensamblaje fibra
8	1	CDR-AU-V27	Columna de dirección
9	1	COMPUTER-HP-Z420	ID Ref: 619 . Ordenador 4GBRAM 32GBSSD
10	1	Carrete	ID Ref: 622 . Carrete del cinturón de seguridad Jiangsu Junhui safety system (LITY)
11	2	DIN 125 - A 10,5	Washer
12	4	DIN 125 - A 13	Washer
13	24	DIN 125 - A 4,3	Washer
15	64	DIN 125 - A 6,4	Washer
16	4	DIN 127 - A 10	Spring Washer
17	1	DIN 127 - A 12	Spring Washer
18	12	DIN 127 - A 4	Spring Washer
19	38	DIN 127 - A 6	Spring Washer
20	4	DIN 7991 - M4x20	Hexagon socket countersunk head cap screws
21	4	DIN 9021 - 10,5	Washer
22	2	DIN 9021 - 13	Washer
23	5	DIN 912 - M10 x 20	Cylinder Head Cap Screw
24	2	DIN 912 - M12 x 25	Cylinder Head Cap Screw
25	8	DIN 912 - M4 x 12	Cylinder Head Cap Screw
26	4	DIN 912 - M4 x 20	Cylinder Head Cap Screw
27	50	DIN 912 - M6 x 20	Cylinder Head Cap Screw
28	2	DIN 912 - M6 x 30	Cylinder Head Cap Screw
29	4	DIN 912 - M8 x 60	Cylinder Head Cap Screw
30	1	DIN 933 - M12 x 40	Hex-Head Bolt
31	4	DIN 934 - M6	Hex Nut
32	1	DIN 985 - M10	Hex Nut
33	2	DIN 985 - M12	Hex Nut
34	4	DIN 985 - M4	Hex Nut
35	8	DIN 985 - M6	Hex Nut
36	1	DSPY-AUT-03	Display
37	1	DSPY-AUT-03-SPDSPY01	Conjunto soporte display
38	1	FM-AUT-V003-GEN004	Freno de mano
39	1	Guia	ID Ref: 622 . Guia del cinturón de seguridad
40	16	Harrison Spring Steel Cage Nut M6 9562 o equivalente	Tuerca jaula M6 para chapa 1.7-2.7
41	1	P-EBTC-05-EP001	Montaje de los Pedales
42	1	PC-AUT-V006-EPC001	Palanca de cambios
43	1	Rack19pulgadas_regleta	ID Ref: 707 . Regleta enchufes
44	1	SMC-AS-02-MULLIDOV001	ID Ref: 617 . Asiento BLACK SEAT + ASJUSTOR, CLOTH MATERIAL OPT SHANGAI OPT-ZY

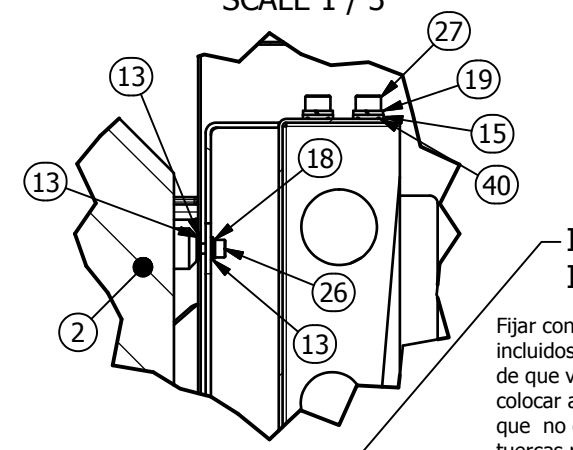


DRAWN Sergio Torremocha	25/11/2013	SIMUMAK		
		Planos de ensamblaje Bronze ProSauto V04		
CHECKED Adrian Parro	25/11/2013	DWG NO: BRZ-CON-04-ENS08		
		REV 08	SIZE A3	SHEET 6 OF 13
APPROVED				

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BCR-V006-BCR001	ID Ref: 903 . Bandeja rack 24" componentes, chapa 1.5 mm
2	3	BLUSENS MK3GD 32	ID Ref: 705 . TV BLUSENS MK3GD 32"
3	2	BRZ-CON-04-CTVLT5002	ID Ref: 1203 . Conjunto soldado brazo soporte TV lateral
4	1	BRZ-CON-04-PLUGPANEL001	ID Ref: 1206 . Plug panel, chapa 1.5 mm, acabado negro satinado
5	2	BRZ-CON-V004-CFB001	ID Ref: 1163 . Carcasa de fibra de brazos de TV laterales
6	1	BRZ-CON-V004-EST001	Ensamblaje Atornillado Estructura Suelo
7	1	BRZ-CON-V004-FIBRA002	Ensamblaje fibra
8	1	CDR-AU-V27	Columna de dirección
9	1	COMPUTER-HP-Z420	ID Ref: 619 . Ordenador 4GBRAM 32GBSSD
10	1	Carrete	ID Ref: 622 . Carrete del cinturón de seguridad Jiangsu Junhui safety system (LITY)
11	2	DIN 125 - A 10,5	Washer
12	4	DIN 125 - A 13	Washer
13	24	DIN 125 - A 4,3	Washer
15	64	DIN 125 - A 6,4	Washer
16	4	DIN 127 - A 10	Spring Washer
17	1	DIN 127 - A 12	Spring Washer
18	12	DIN 127 - A 4	Spring Washer
19	38	DIN 127 - A 6	Spring Washer
20	4	DIN 7991 - M4x20	Hexagon socket countersunk head cap screws
21	4	DIN 9021 - 10,5	Washer
22	2	DIN 9021 - 13	Washer
23	5	DIN 912 - M10 x 20	Cylinder Head Cap Screw
24	2	DIN 912 - M12 x 25	Cylinder Head Cap Screw
25	8	DIN 912 - M4 x 12	Cylinder Head Cap Screw
26	4	DIN 912 - M4 x 20	Cylinder Head Cap Screw
27	50	DIN 912 - M6 x 20	Cylinder Head Cap Screw
28	2	DIN 912 - M6 x 30	Cylinder Head Cap Screw
29	4	DIN 912 - M8 x 60	Cylinder Head Cap Screw
30	1	DIN 933 - M12 x 40	Hex-Head Bolt
31	4	DIN 934 - M6	Hex Nut
32	1	DIN 985 - M10	Hex Nut
33	2	DIN 985 - M12	Hex Nut
34	4	DIN 985 - M4	Hex Nut
35	8	DIN 985 - M6	Hex Nut
36	1	DSPY-AUT-03	Display
37	1	DSPY-AUT-03-SPDSPY01	Conjunto soporte display
38	1	FM-AUT-V003-GEN004	Freno de mano
39	1	Guia	ID Ref: 622 . Guia del cinturón de seguridad
40	16	Harrison Spring Steel Cage Nut M6 9562 o equivalente	Tuerca jaula M6 para chapa 1.7-2.7
41	1	P-EBTC-05-EP001	Montaje de los Pedales
42	1	PC-AUT-V006-EPC001	Palanca de cambios
43	1	Rack19pulgadas_regleta	ID Ref: 707 . Regleta enchufes
44	1	SMC-AS-02-MULLIDOV001	ID Ref: 617 . Asiento BLACK SEAT + ASJUSTOR, CLOTH MATERIAL OPT SHANGAI OPT-ZY

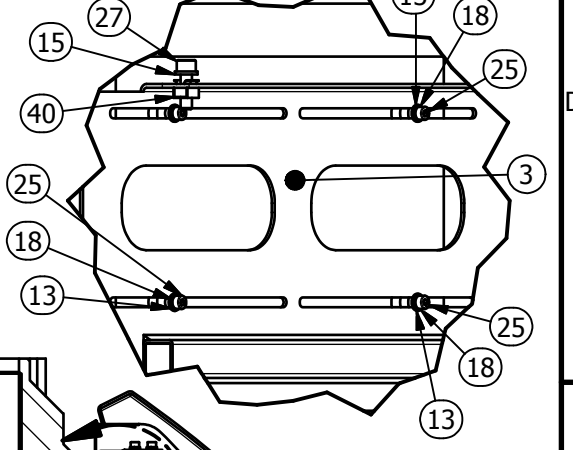
Detalle bandeja de componentes y soporte television central

SCALE 1 / 3



Detalle televisiones laterales

SCALE 1:4

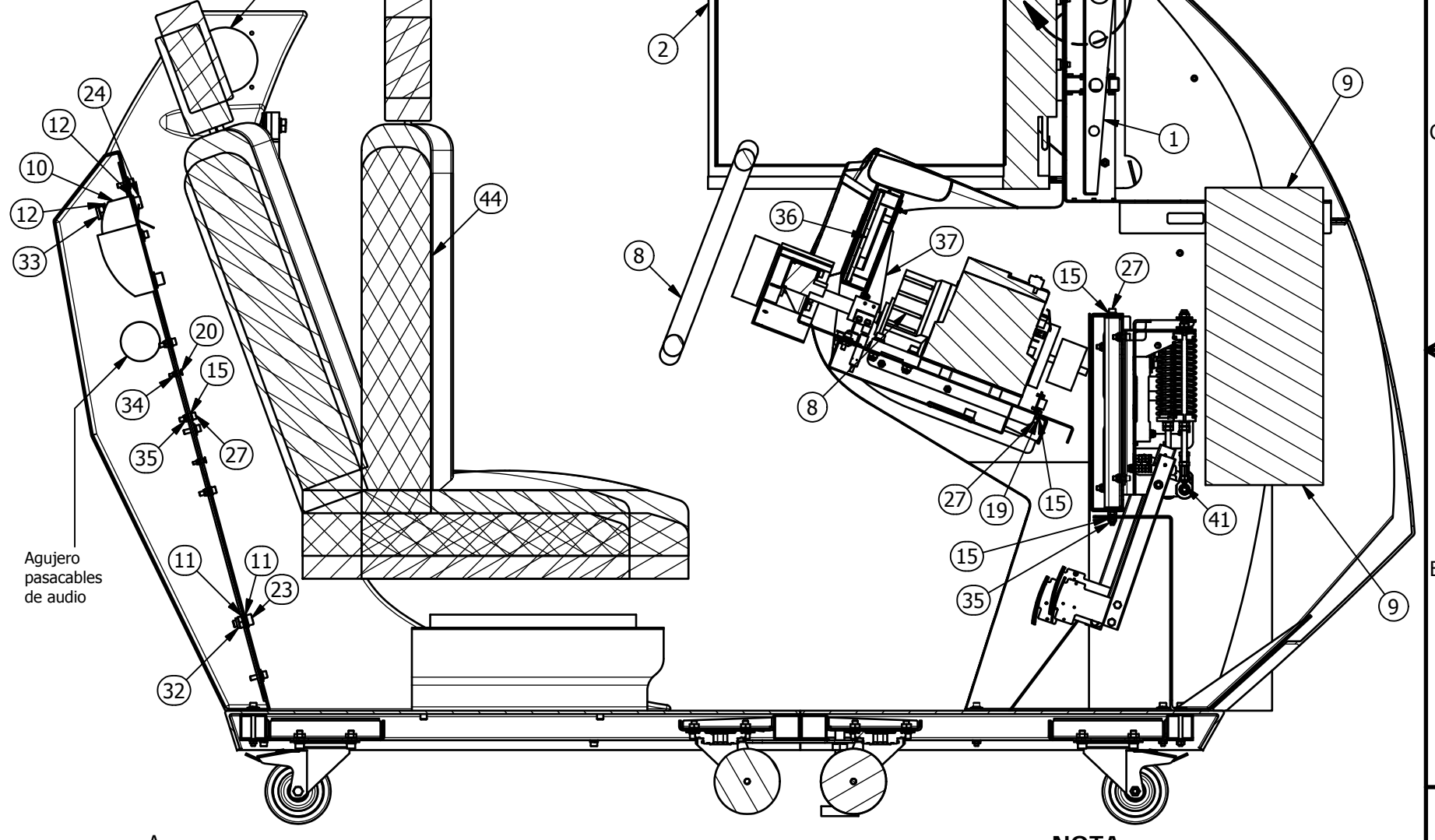


NOTA: La TV central es posible que sea necesario distanciarla con dos arandelas DIN 125 para que los marcos de las TV laterales entren por detras del marco de la TV central.

ID Ref: 701 . Altavoz lateral fullrange CS-E4001 4"

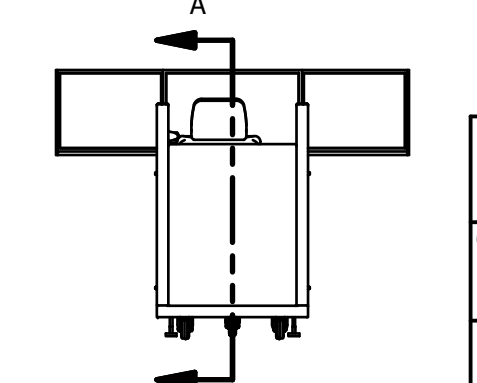
ID Ref: 704 . Rejilla para el altavoz CS-E4001 4"

Fijar con los tornillos roscachapa incluidos con los altavoces. En el caso de que vengan tuercas remachadas colocar altavoz en el hueco y girar para que no coincidan los agujeros con las tuercas remachadas provistas taladrar con broca de 3 mm y fijarlos.



SECTION A-A

SCALE 1 : 9



NOTA: Montar el ordenador con la tapa desmontable hacia el exterior.

DRAWN	25/11/2013	SIMUMAK	
Sergio Torremocha		Planos de ensamblaje Bronze ProSauto V04	
CHECKED	25/11/2013	DWG NO: BRZ-CON-04-ENS08	
Adrian Parro		REV 08	SIZE A3
APPROVED		SHEET 7 OF 13	

ITEM		QTY	PART NUMBER	DESCRIPTION
D	1	1	BCR-V006-BCR001	ID Ref: 903 . Bandeja rack 24" componentes, chapa 1.5 mm
	2	3	BLUSENS MK3GD 32	ID Ref: 705 . TV BLUSENS MK3GD 32"
	3	2	BRZ-CON-04-CTVLT002	ID Ref: 1203 . Conjunto soldado brazo soporte TV lateral
	4	1	BRZ-CON-04-PLUGPANEL001	ID Ref: 1206 . Plug panel, chapa 1.5 mm, acabado negro satinado
	5	2	BRZ-CON-V004-CFB001	ID Ref: 1163 . Carcasa de fibra de brazos de TV laterales
	6	1	BRZ-CON-V004-EST001	Ensamblaje Atornillado Estructura Suelo
	7	1	BRZ-CON-V004-FIBRA002	Ensamblaje fibra
	8	1	CDR-AU-V27	Columna de dirección
	9	1	COMPUTER-HP-Z420	ID Ref: 619 . Ordenador 4GBRAM 32GBSSD
	10	1	Carrete	ID Ref: 622 . Carrete del cinturón de seguridad Jiangsu Junhui safety system (LITY)
C	11	2	DIN 125 - A 10,5	Washer
	12	4	DIN 125 - A 13	Washer
	13	24	DIN 125 - A 4,3	Washer
	15	64	DIN 125 - A 6,4	Washer
	16	4	DIN 127 - A 10	Spring Washer
	17	1	DIN 127 - A 12	Spring Washer
	18	12	DIN 127 - A 4	Spring Washer
	19	38	DIN 127 - A 6	Spring Washer
	20	4	DIN 7991 - M4x20	Hexagon socket countersunk head cap screws
	21	4	DIN 9021 - 10,5	Washer
B	22	2	DIN 9021 - 13	Washer
	23	5	DIN 912 - M10 x 20	Cylinder Head Cap Screw
	24	2	DIN 912 - M12 x 25	Cylinder Head Cap Screw
	25	8	DIN 912 - M4 x 12	Cylinder Head Cap Screw
	26	4	DIN 912 - M4 x 20	Cylinder Head Cap Screw
	27	50	DIN 912 - M6 x 20	Cylinder Head Cap Screw
	28	2	DIN 912 - M6 x 30	Cylinder Head Cap Screw
	29	4	DIN 912 - M8 x 60	Cylinder Head Cap Screw
	30	1	DIN 933 - M12 x 40	Hex-Head Bolt
	31	4	DIN 934 - M6	Hex Nut
A	32	1	DIN 985 - M10	Hex Nut
	33	2	DIN 985 - M12	Hex Nut
	34	4	DIN 985 - M4	Hex Nut
	35	8	DIN 985 - M6	Hex Nut
	36	1	DSPY-AUT-03	Display
	37	1	DSPY-AUT-03-SPDSPY01	Conjunto soporte display
	38	1	FM-AUT-V003-GEN004	Freno de mano
	39	1	Guia	ID Ref: 622 . Guia del cinturón de seguridad
	40	16	Harrison Spring Steel Cage Nut M6 9562 o equivalente	Tuerca jaula M6 para chapa 1.7-2.7
	41	1	P-EBTC-05-EP001	Montaje de los Pedales
A	42	1	PC-AUT-V006-EPC001	Palanca de cambios
	43	1	Rack19pulgadas_regleta	ID Ref: 707 . Regleta enchufes
	44	1	SMC-AS-02-MULLIDOV001	ID Ref: 617 . Asiento BLACK SEAT + ASJUSTOR, CLOTH MATERIAL OPT SHANGAI OPT-ZY

**Detalle montaje pedales**  
SCALE 1:3

Detalle B  
**Parte superior**

Detalle C  
**Parte inferior**

**Detalle A: Soporte ordenador**  
SCALE 1 / 5

**Detalle D: Soporte display**  
SCALE 1 / 4

DRAWN	Sergio Torremocha	25/11/2013	SIMUMAK		
CHECKED	Adrian Parro	25/11/2013	Planos de ensamblaje Bronze ProSauto V04		
APPROVED			DWG NO: <b>BRZ-CON-04-ENS08</b>		
REV 08		SIZE <b>A3</b>	SHEET 8 OF 13		





ITEM		QTY	PART NUMBER	DESCRIPTION
1	1	BCR-V006-BCR001	ID Ref: 903 . Bandeja rack 24" componentes, chapa 1.5 mm	
2	3	BLUSENS MK3GD 32	ID Ref: 705 . TV BLUSENS MK3GD 32"	
3	2	BRZ-CON-04-CTVLT002	ID Ref: 1203 . Conjunto soldado brazo soporte TV lateral	
4	1	BRZ-CON-04-PLUGPANEL001	ID Ref: 1206 . Plug panel, chapa 1.5 mm, acabado negro satinado	
5	2	BRZ-CON-V004-CFB001	ID Ref: 1163 . Carcasa de fibra de brazos de TV laterales	
6	1	BRZ-CON-V004-EST001	Ensamblaje Atornillado Estructura Suelo	
7	1	BRZ-CON-V004-FIBRA002	Ensamblaje fibra	
8	1	CDR-AU-V27	Columna de dirección	
9	1	COMPUTER-HP-Z420	ID Ref: 619 . Ordenador 4GBRAM 32GBSSD	
10	1	Carrete	ID Ref: 622 . Carrete del cinturón de seguridad Jiangsu Junhui safety system (LITY)	
11	2	DIN 125 - A 10,5	Washer	
12	4	DIN 125 - A 13	Washer	
13	24	DIN 125 - A 4,3	Washer	
15	64	DIN 125 - A 6,4	Washer	
16	4	DIN 127 - A 10	Spring Washer	
17	1	DIN 127 - A 12	Spring Washer	
18	12	DIN 127 - A 4	Spring Washer	
19	38	DIN 127 - A 6	Spring Washer	
20	4	DIN 7991 - M4x20	Hexagon socket countersunk head cap screws	
21	4	DIN 9021 - 10,5	Washer	
22	2	DIN 9021 - 13	Washer	
23	5	DIN 912 - M10 x 20	Cylinder Head Cap Screw	
24	2	DIN 912 - M12 x 25	Cylinder Head Cap Screw	
25	8	DIN 912 - M4 x 12	Cylinder Head Cap Screw	
26	4	DIN 912 - M4 x 20	Cylinder Head Cap Screw	
27	50	DIN 912 - M6 x 20	Cylinder Head Cap Screw	
28	2	DIN 912 - M6 x 30	Cylinder Head Cap Screw	
29	4	DIN 912 - M8 x 60	Cylinder Head Cap Screw	
30	1	DIN 933 - M12 x 40	Hex-Head Bolt	
31	4	DIN 934 - M6	Hex Nut	
32	1	DIN 985 - M10	Hex Nut	
33	2	DIN 985 - M12	Hex Nut	
34	4	DIN 985 - M4	Hex Nut	
35	8	DIN 985 - M6	Hex Nut	
36	1	DSPY-AUT-03	Display	
37	1	DSPY-AUT-03-SPDSPY01	Conjunto soporte display	
38	1	FM-AUT-V003-GEN004	Freno de mano	
39	1	Guia	ID Ref: 622 . Guia del cinturón de seguridad	
40	16	Harrison Spring Steel Cage Nut M6 9562 o equivalente	Tuerca jaula M6 para chapa 1.7-2.7	
41	1	P-EBTC-05-EP001	Montaje de los Pedales	
42	1	PC-AUT-V006-EPC001	Palanca de cambios	
43	1	Rack19pulgadas_regleta	ID Ref: 707 . Regleta enchufes	
44	1	SMC-AS-02-MULLIDOV001	ID Ref: 617 . Asiento BLACK SEAT + ASJUSTOR, CLOTH MATERIAL OPT SHANGAI OPT-ZY	

### Freno de mano , asiento y palanca de cambios

Detalle freno de mano y palanca de cambios  
SCALE 0,10 : 1

Corregir el plegado de la base en caso de estar deformada y no encajase.

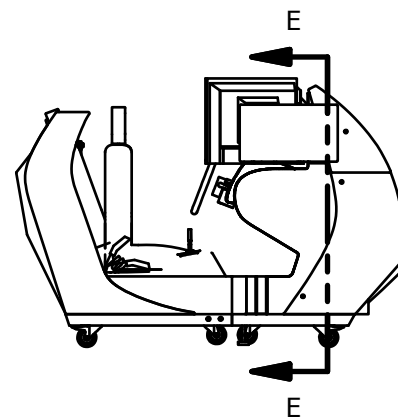
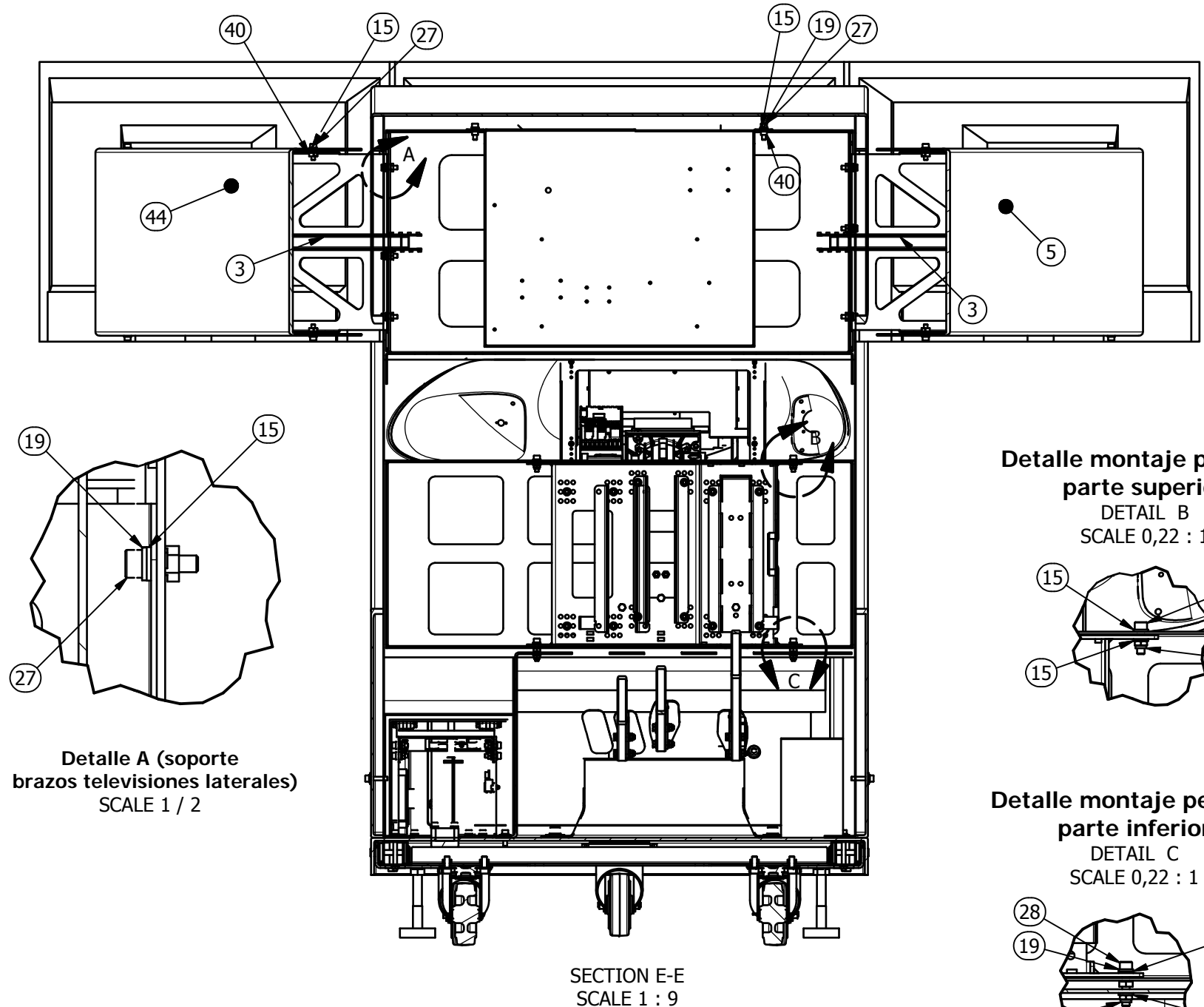
SECTION D-D  
SCALE 1 : 7

D

DRAWN	25/11/2013	SIMUMAK	
Sergio Torremocha		Planos de ensamblaje Bronze ProSauto V04	
CHECKED	25/11/2013	DWG NO: BRZ-CON-04-ENS08	
Adrian Parro		REV 08	
APPROVED		SIZE	A3
		SHEET 10 OF 13	

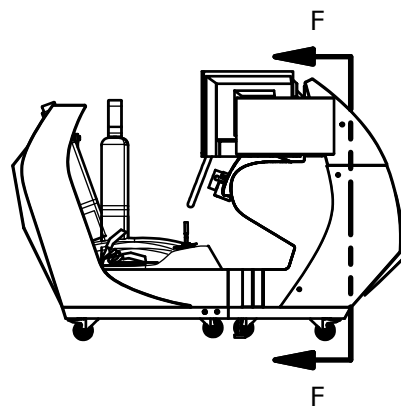
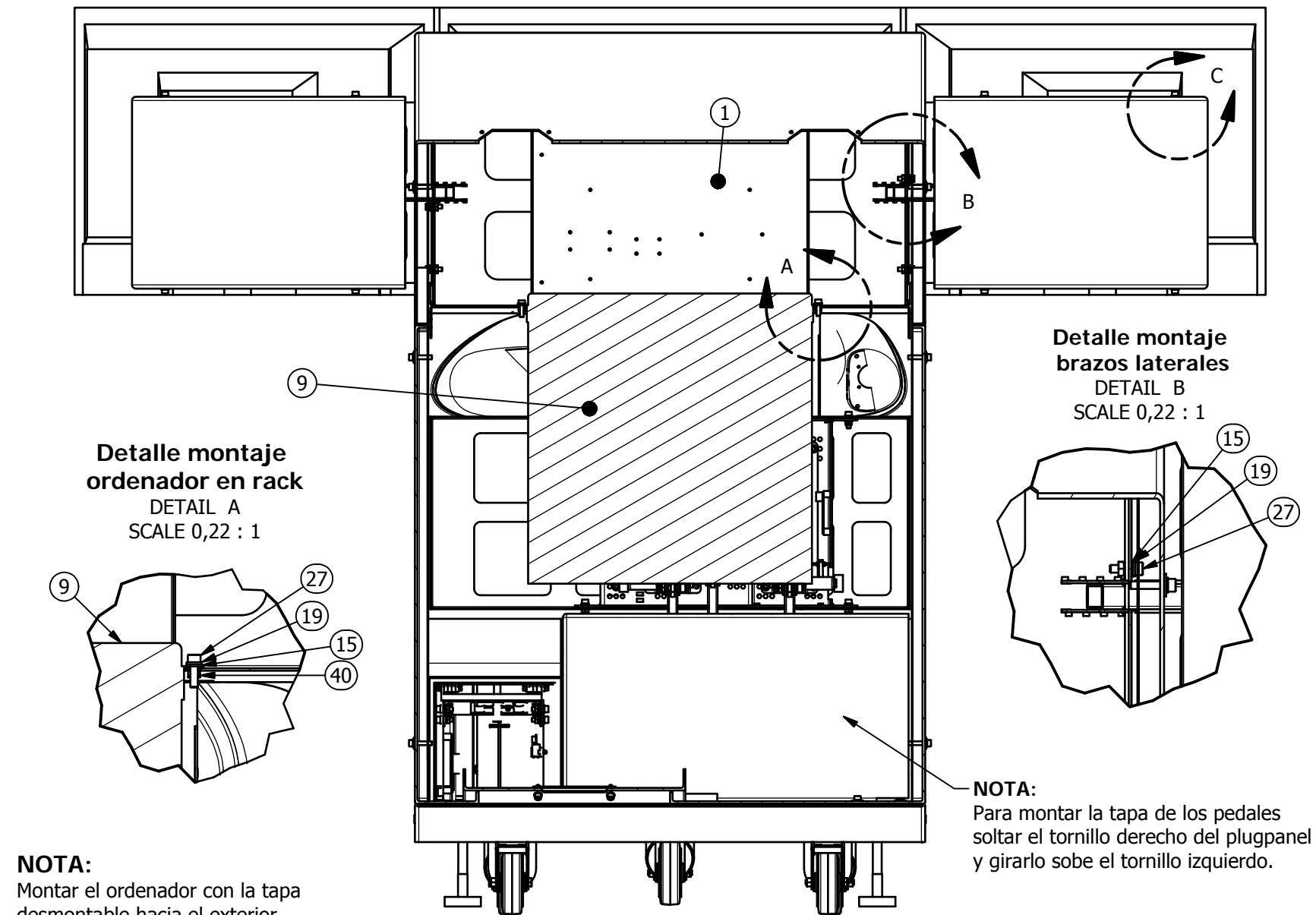
6		5	
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BCR-V006-BCR001	ID Ref: 903 . Bandeja rack 24" componentes, chapa 1.5 mm
2	3	BLUSENS MK3GD 32	ID Ref: 705 . TV BLUSENS MK3GD 32"
3	2	BRZ-CON-04-CTVLTS002	ID Ref: 1203 . Conjunto soldado brazo soporte TV lateral
4	1	BRZ-CON-04-PLUGPANEL001	ID Ref: 1206 . Plug panel, chapa 1.5 mm, acabado negro satinado
5	2	BRZ-CON-V004-CFB001	ID Ref: 1163 . Carcasa de fibra de brazos de TV laterales
6	1	BRZ-CON-V004-EST001	Ensamblaje Atornillado Estructura Suelo
7	1	BRZ-CON-V004-FIBRA002	Ensamblaje fibra
8	1	CDR-AU-V27	Columna de dirección
9	1	COMPUTER-HP-Z420	ID Ref: 619 . Ordenador 4GBRAM 32GBSSD
10	1	Carrete	ID Ref: 622 . Carrete del cinturón de seguridad Jiangsu Junhui safety system (LITY)
11	2	DIN 125 - A 10,5	Washer
12	4	DIN 125 - A 13	Washer
13	24	DIN 125 - A 4,3	Washer
15	64	DIN 125 - A 6,4	Washer
16	4	DIN 127 - A 10	Spring Washer
17	1	DIN 127 - A 12	Spring Washer
18	12	DIN 127 - A 4	Spring Washer
19	38	DIN 127 - A 6	Spring Washer
20	4	DIN 7991 - M4x20	Hexagon socket countersunk head cap screws
21	4	DIN 9021 - 10,5	Washer
22	2	DIN 9021 - 13	Washer
23	5	DIN 912 - M10 x 20	Cylinder Head Cap Screw
24	2	DIN 912 - M12 x 25	Cylinder Head Cap Screw
25	8	DIN 912 - M4 x 12	Cylinder Head Cap Screw
26	4	DIN 912 - M4 x 20	Cylinder Head Cap Screw
27	50	DIN 912 - M6 x 20	Cylinder Head Cap Screw
28	2	DIN 912 - M6 x 30	Cylinder Head Cap Screw
29	4	DIN 912 - M8 x 60	Cylinder Head Cap Screw
30	1	DIN 933 - M12 x 40	Hex-Head Bolt
31	4	DIN 934 - M6	Hex Nut
32	1	DIN 985 - M10	Hex Nut
33	2	DIN 985 - M12	Hex Nut
34	4	DIN 985 - M4	Hex Nut
35	8	DIN 985 - M6	Hex Nut
36	1	DSPY-AUT-03	Display
37	1	DSPY-AUT-03-SPDSPY01	Conjunto soporte display
38	1	FM-AUT-V003-GEN004	Freno de mano
39	1	Guia	ID Ref: 622 . Guia del cinturón de seguridad
40	16	Harrison Spring Steel Cage Nut M6 9562 o equivalente	Tuerca jaula M6 para chapa 1.7-2.7
41	1	P-EBTC-05-EP001	Montaje de los Pedales
42	1	PC-AUT-V006-EPC001	Palanca de cambios
43	1	Rack19pulgadas_regleta	ID Ref: 707 . Regleta enchufes
44	1	SMC-AS-02-MULLIDOV001	ID Ref: 617 . Asiento BLACK SEAT + ASJUSTOR, CLOTH MATERIAL OPT SHANGAI OPT-ZY

## Bandeja de componentes , pedales , televisiones



DRAWN Sergio Torremocha	25/11/2013	SIMUMAK		
		Planos de ensamblaje Bronze ProSauto V04		
CHECKED Adrian Parro	25/11/2013	DWG NO: BRZ-CON-04-ENS08		
		REV 08	SIZE A3	SHEET 11 OF 13
APPROVED				

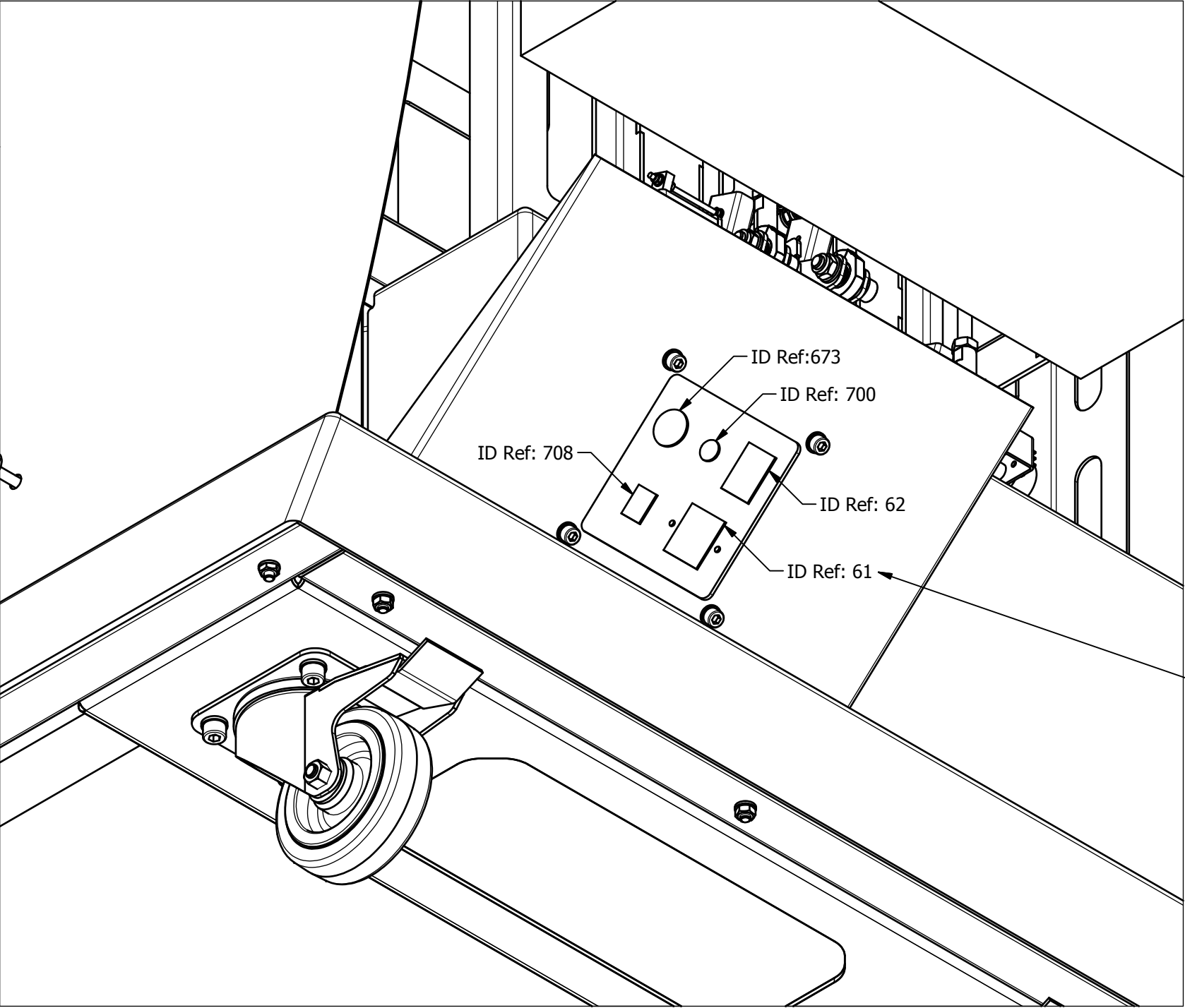
6			5		
PARTS LIST					
ITEM	QTY	PART NUMBER	DESCRIPTION		
D	1	BCR-V006-BCR001	ID Ref: 903 . Bandeja rack 24" componentes, chapa 1.5 mm		
	2	BLUSENS MK3GD 32	ID Ref: 705 . TV BLUSENS MK3GD 32"		
	3	BRZ-CON-04-CTVLTS002	ID Ref: 1203 . Conjunto soldado brazo soporte TV lateral		
	4	BRZ-CON-04-PLUGPANEL001	ID Ref: 1206 . Plug panel, chapa 1.5 mm, acabado negro satinado		
	5	BRZ-CON-V004-CFB001	ID Ref: 1163 . Carcasa de fibra de brazos de TV laterales		
C	6	BRZ-CON-V004-EST001	Ensamblaje Atornillado Estructura Suelo		
	7	BRZ-CON-V004-FIBRA002	Ensamblaje fibra		
	8	CDR-AU-V27	Columna de dirección		
	9	COMPUTER-HP-Z420	ID Ref: 619 . Ordenador 4GBRAM 32GBSSD		
	10	Carrete	ID Ref: 622 . Carrete del cinturón de seguridad Jiangsu Junhui safety system (LITY)		
	11	2	DIN 125 - A 10,5	Washer	
	12	4	DIN 125 - A 13	Washer	
	13	24	DIN 125 - A 4,3	Washer	
	15	64	DIN 125 - A 6,4	Washer	
	16	4	DIN 127 - A 10	Spring Washer	
B	17	1	DIN 127 - A 12	Spring Washer	
	18	12	DIN 127 - A 4	Spring Washer	
	19	38	DIN 127 - A 6	Spring Washer	
	20	4	DIN 7991 - M4x20	Hexagon socket countersunk head cap screws	
	21	4	DIN 9021 - 10,5	Washer	
	22	2	DIN 9021 - 13	Washer	
	23	5	DIN 912 - M10 x 20	Cylinder Head Cap Screw	
	24	2	DIN 912 - M12 x 25	Cylinder Head Cap Screw	
	25	8	DIN 912 - M4 x 12	Cylinder Head Cap Screw	
	26	4	DIN 912 - M4 x 20	Cylinder Head Cap Screw	
A	27	50	DIN 912 - M6 x 20	Cylinder Head Cap Screw	
	28	2	DIN 912 - M6 x 30	Cylinder Head Cap Screw	
	29	4	DIN 912 - M8 x 60	Cylinder Head Cap Screw	
	30	1	DIN 933 - M12 x 40	Hex-Head Bolt	
	31	4	DIN 934 - M6	Hex Nut	
	32	1	DIN 985 - M10	Hex Nut	
	33	2	DIN 985 - M12	Hex Nut	
	34	4	DIN 985 - M4	Hex Nut	
	35	8	DIN 985 - M6	Hex Nut	
	36	1	DSPY-AUT-03	Display	
	37	DSPY-AUT-03-SPDSPY01	Conjunto soporte display		
	38	FM-AUT-V003-GEN004	Freno de mano		
	39	Guia	ID Ref: 622 . Guia del cinturón de seguridad		
	40	16	Harrison Spring Steel Cage Nut M6 9562 o equivalente	Tuerca jaula M6 para chapa 1.7-2.7	
	41	1	P-EBTC-05-EP001	Montaje de los Pedales	
	42	1	PC-AUT-V006-EPC001	Palanca de cambios	
	43	1	Rack19pulgadas_regleta	ID Ref: 707 . Regleta enchufes	
	44	1	SMC-AS-02-MULLIDOV001	ID Ref: 617 . Asiento BLACK SEAT + ASJUSTOR, CLOTH MATERIAL OPT SHANGAI OPT-ZY	



DRAWN	25/11/2013	SIMUMAK		
Sergio Torremocha		Planos de ensamblaje Bronze ProSauto V04		
CHECKED	25/11/2013	DWG NO: BRZ-CON-04-ENS08		
Adrian Parro		REV 08 SIZE A3 SHEET 12 OF 13		
APPROVED				

6 5 4 3 2 1

ENSAMBLAJE: PLUGPANEL



REVISION HISTORY		
ID Ref	NOMBRE	DESCRIPTION
61	MULTICOMP - JR-101-1F - INLET, IEC, FUSED, PA	FARNELL 9521615
62	INTERRUPTOR GENERAL	RS AMIDATA 4406890
673	PULSADOR MONOBLOQUE VERDE 1NA	SEI ROMA EMAMB100DY
700	MULTICOMP - R13-502A-05-R - SWITCH, SPST, 3A, 125V, SOLDER, RED	FARNELL 1634621
708	KD€KJ5€35 STP Cat5e In€Line Coupler,Dual IDC Type,RJ45	CONECTOR KEYSTONE

DRAWN Sergio Torremocha	25/11/2013	SIMUMAK	
		Planos de ensamble Bronze ProSauto V04	
CHECKED Adrian Parro	25/11/2013	DWG NO: BRZ-CON-04-ENS08	
APPROVED		REV 08	SIZE A3
		SHEET 13 OF 13	