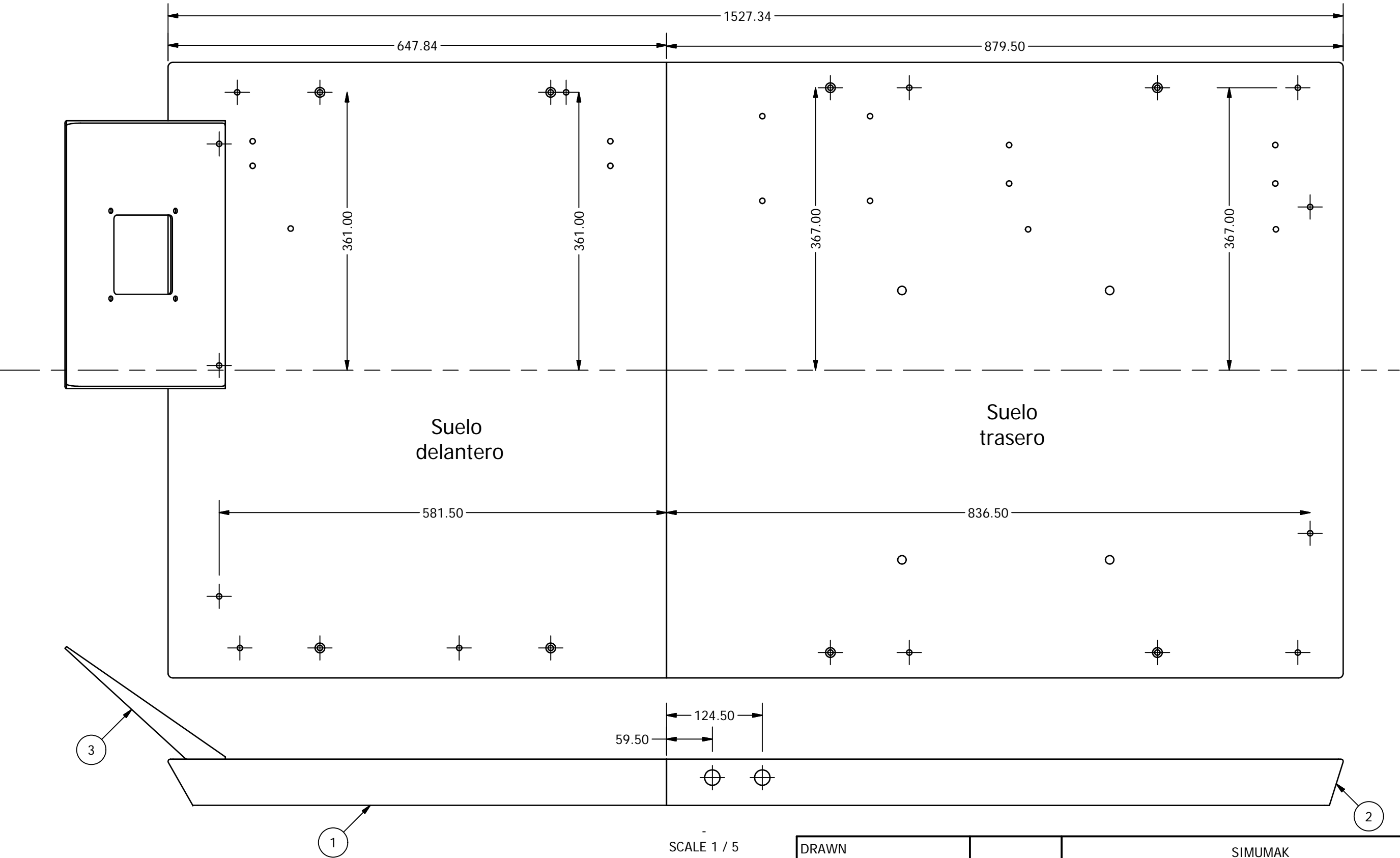


DIMENSIONES GENERALES SUELO DELANTERO + SUELO TRASERO



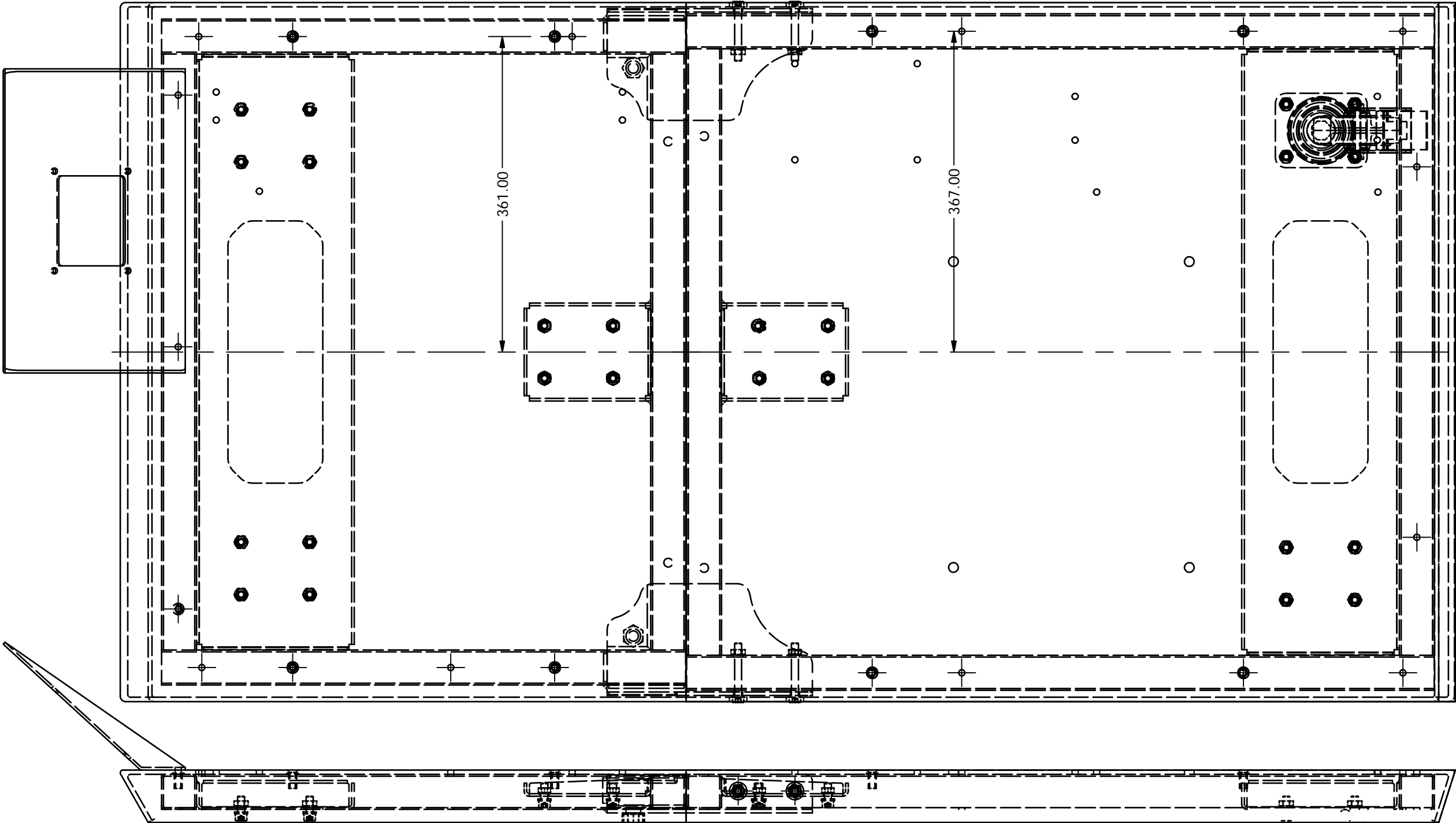
SCALE 1 / 5

Los agujeros marcados son los que deben coincidir exactamente con la estructura tubular (detalle plano siguiente)

PARTS LIST		
ITEM	PART NUMBER	DESCRIPTION
1	BRZ-CON-V004-SUEDEL002	ID Ref: 1154 . Suelo delantero
2	BRZ-CON-V004-SUETRA002	ID Ref: 1155 . Suelo trasero
3	BRZ-CON-V003-PCON001	ID Ref: 1165 . Soporte panel conexiones

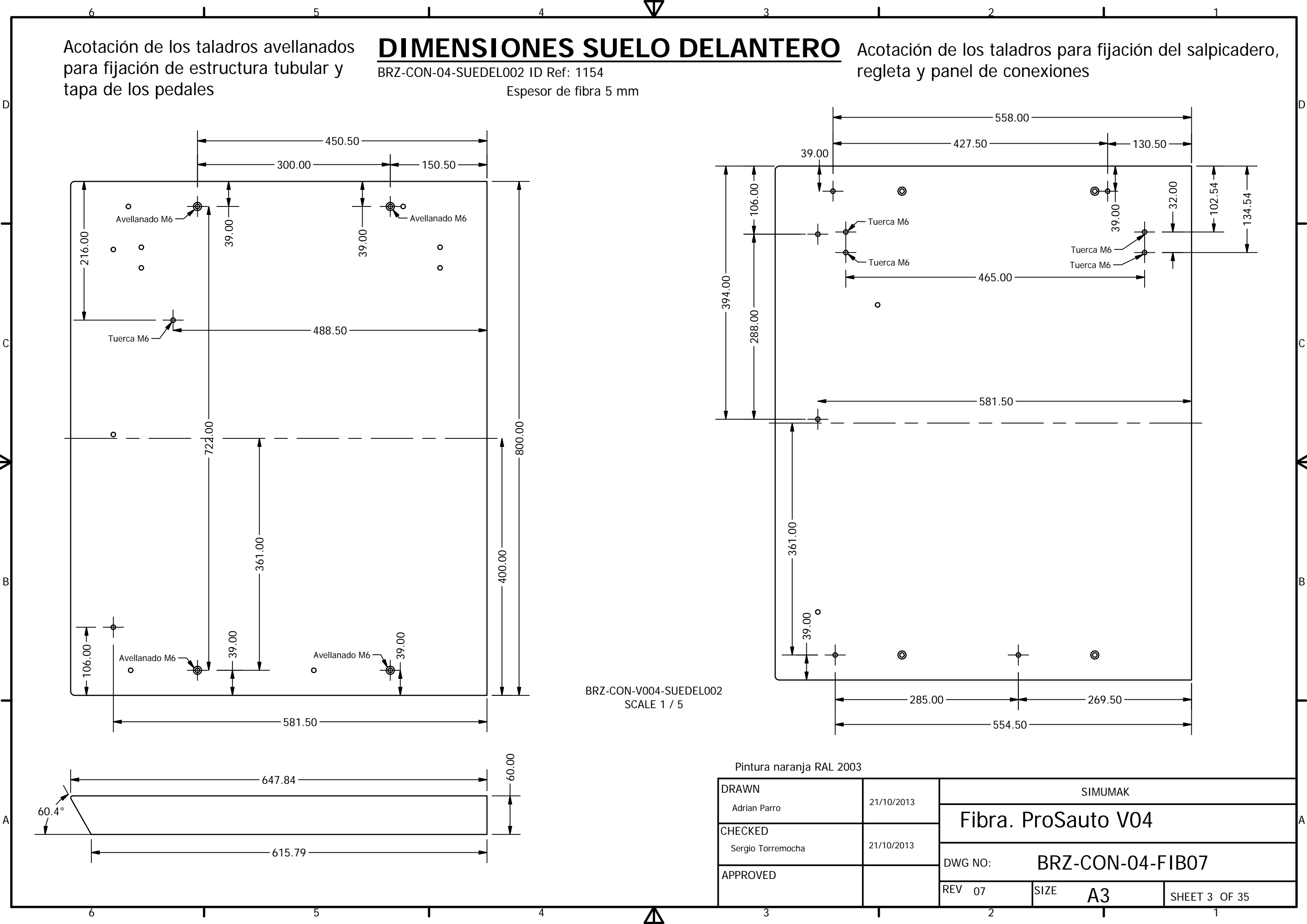
DRAWN Adrian Parro	21/10/2013	SIMUMAK	
		Fibra. ProSauto V04	
CHECKED Sergio Torremocha	21/10/2013	DWG NO: BRZ-CON-04-FIB07	
APPROVED		REV 07	SIZE A3
		SHEET 1 OF 35	

Taladros criticos que deben coincidir con la estructura tubular



SCALE 1 / 5

DRAWN Adrian Parro	21/10/2013	SIMUMAK		
		Fibra. ProSauto V04		
CHECKED Sergio Torremocha	21/10/2013	DWG NO: BRZ-CON-04-FIB07		
APPROVED		REV 07	SIZE A3	SHEET 2 OF 35



Acotación de los taladros avellanados para fijación de estructura tubular y tapa de los pedales

DIMENSIONES SUELO DELANTERO

BRZ-CON-04-SUEDEL002 ID Ref: 1154

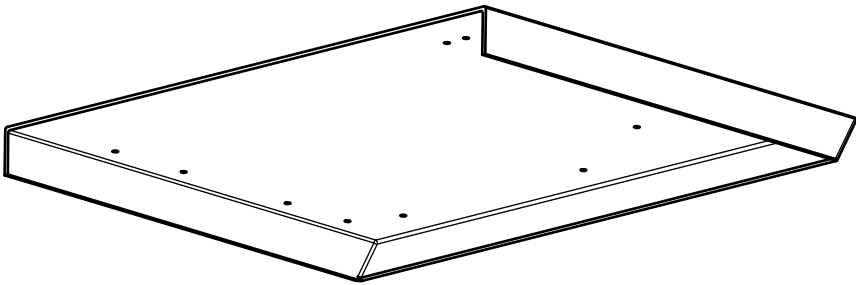
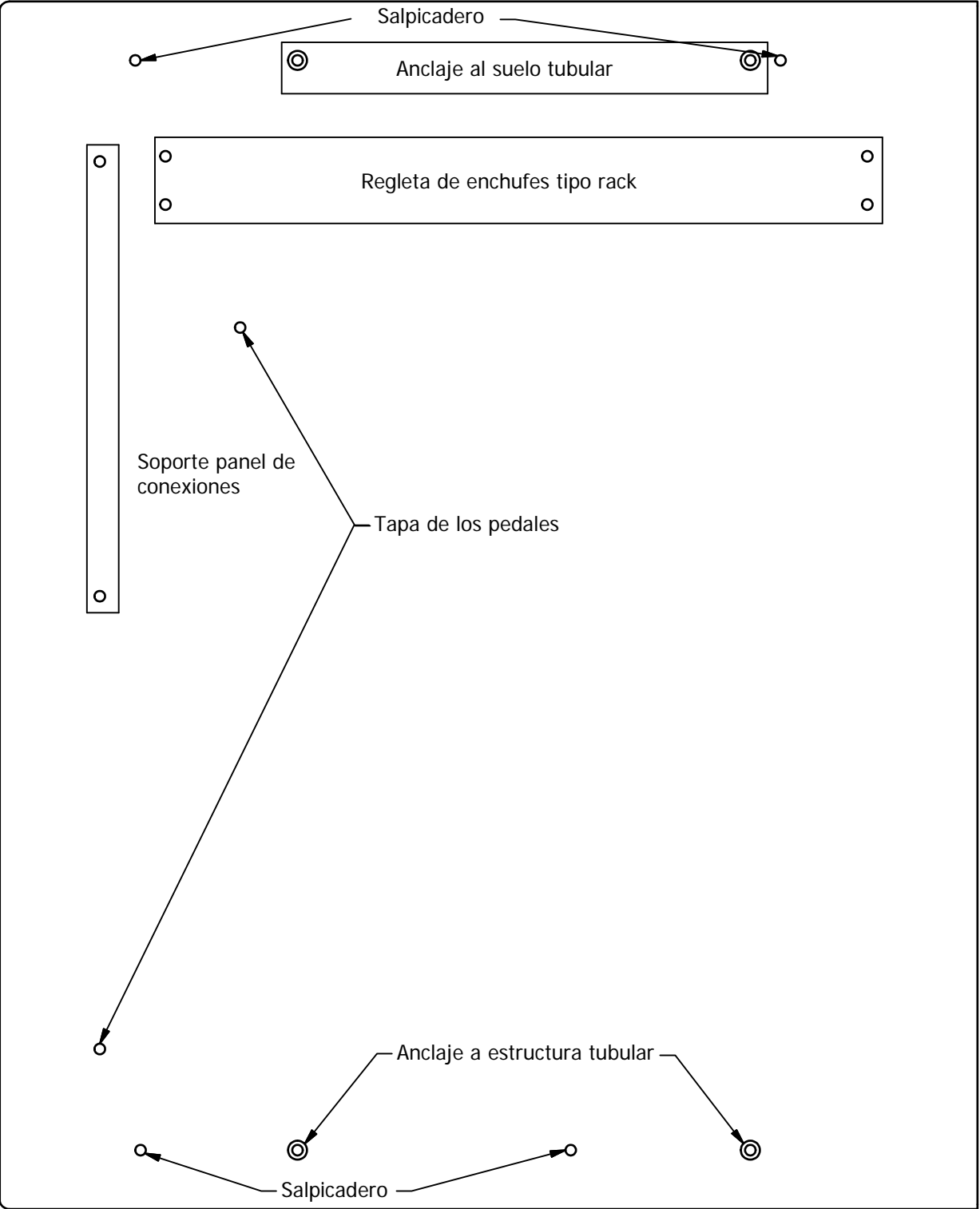
Espesor de fibra 5 mm

Acotación de los taladros para fijación del salpicadero, regleta y panel de conexiones

BRZ-CON-V004-SUEDEL002
SCALE 1 / 5

Pintura naranja RAL 2003				
DRAWN		SIMUMAK		
Adrian Parro	21/10/2013	Fibra. ProSauto V04		
CHECKED		DWG NO: BRZ-CON-04-FIB07		
Sergio Torremocha	21/10/2013	REV 07	SIZE A3	SHEET 3 OF 35
APPROVED				

Identificación agujeros del suelo delantero



DRAWN Adrian Parro	21/10/2013	SIMUMAK		
		Fibra. ProSauto V04		
	21/10/2013	DWG NO: BRZ-CON-04-FIB07		
		REV 07	SIZE A3	SHEET 4 OF 35

Acotación de los taladros avellanados para fijación de la estructura tubular y componentes de fibra (cuernos, carcasa trasera y tunel)

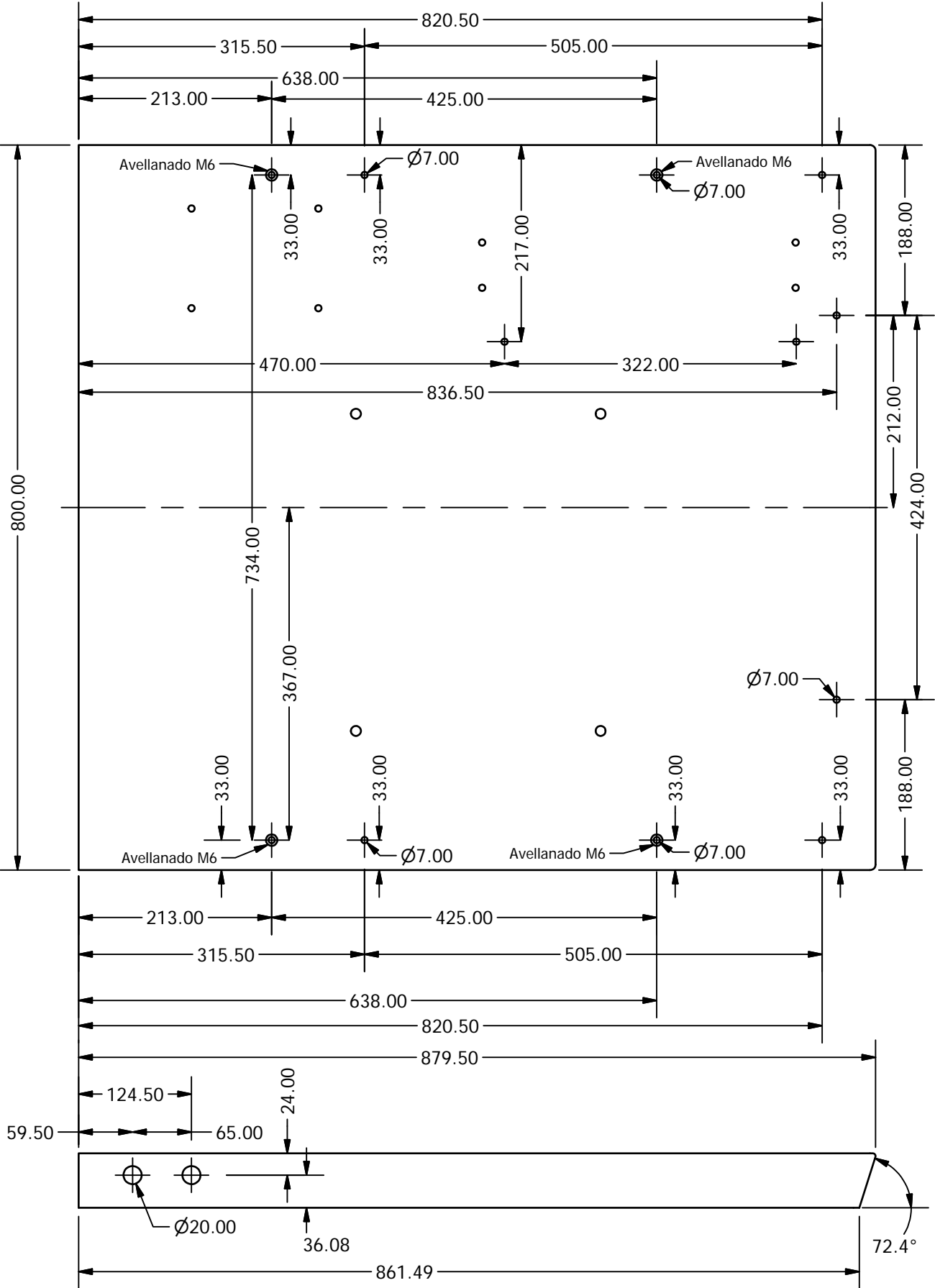
DIMENSIONES SUELO TRASERO

BRZ-CON-04-SUETRA002 ID Ref: 1155

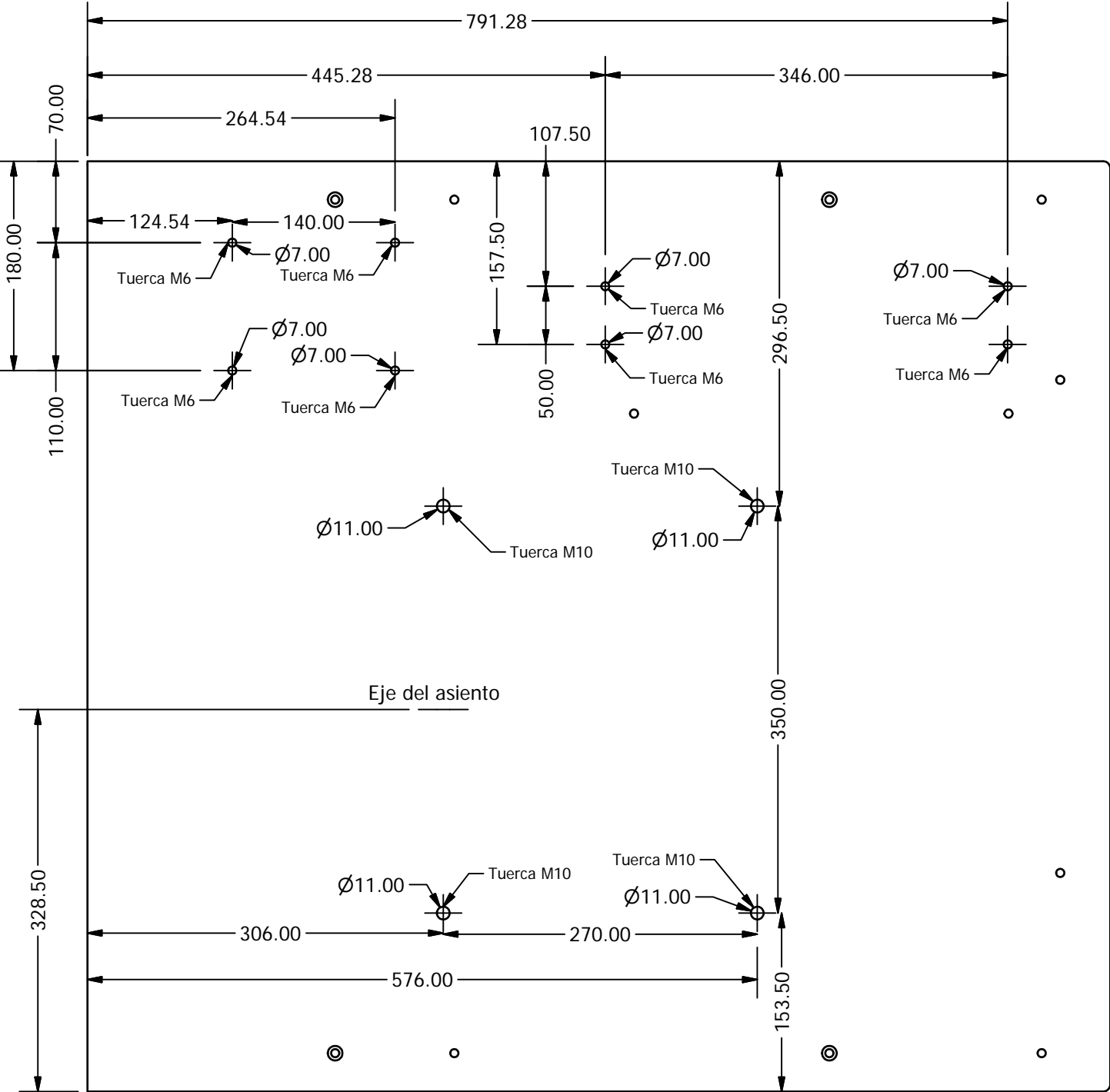
Espesor de fibra 5 mm

Acotación para la colocación de los componentes mecánicos

BRZ-CON-V004-SUETRA002
SCALE 1 / 6



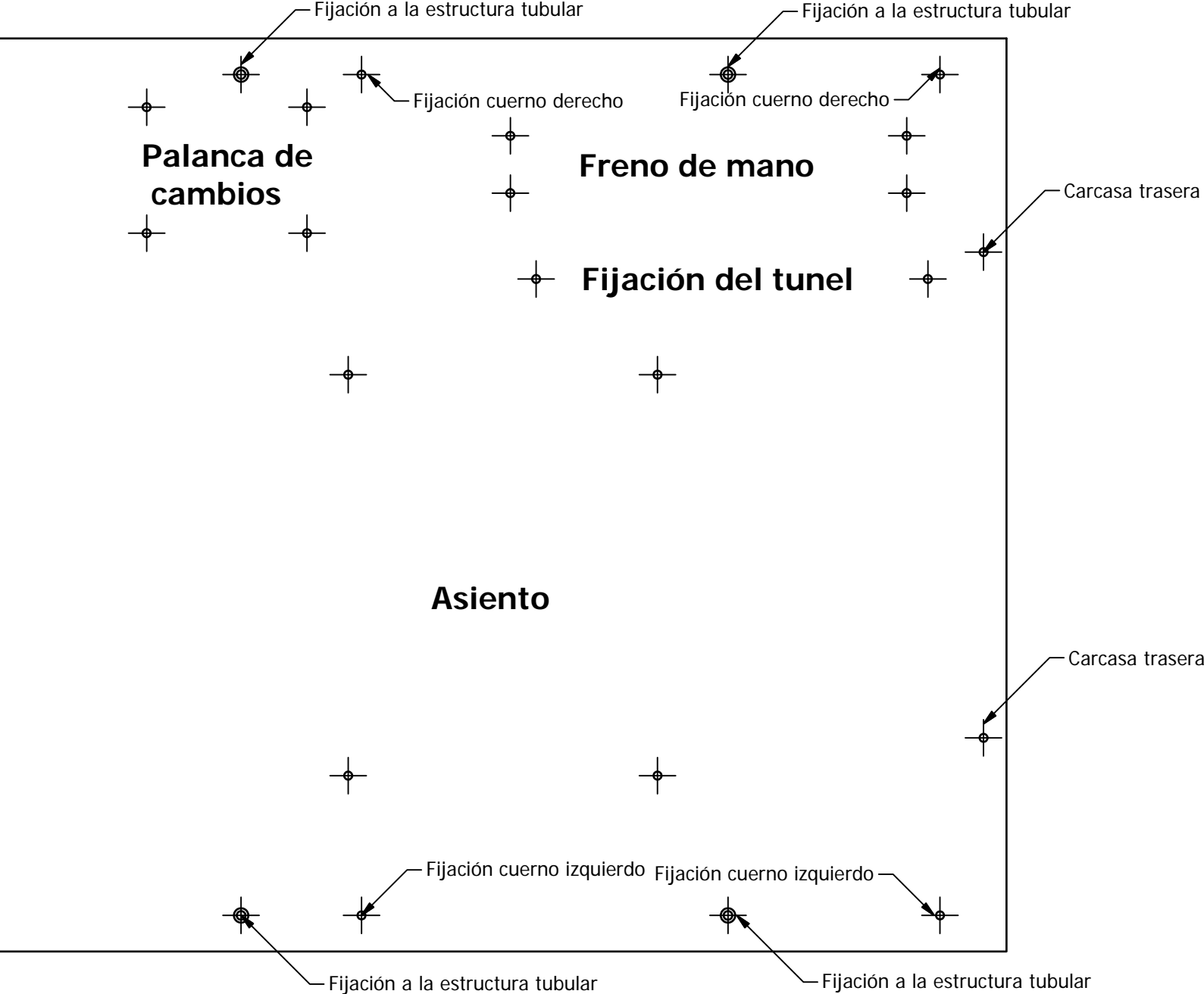
BRZ-CON-V004-SUETRA002
SCALE 1 / 5



Pintura naranja RAL 2003

DRAWN Adrian Parro	21/10/2013	SIMUMAK		
		Fibra. ProSauto V04		
CHECKED Sergio Torremocha	21/10/2013	DWG NO: BRZ-CON-04-FIB07		
APPROVED		REV 07	SIZE A3	SHEET 5 OF 35

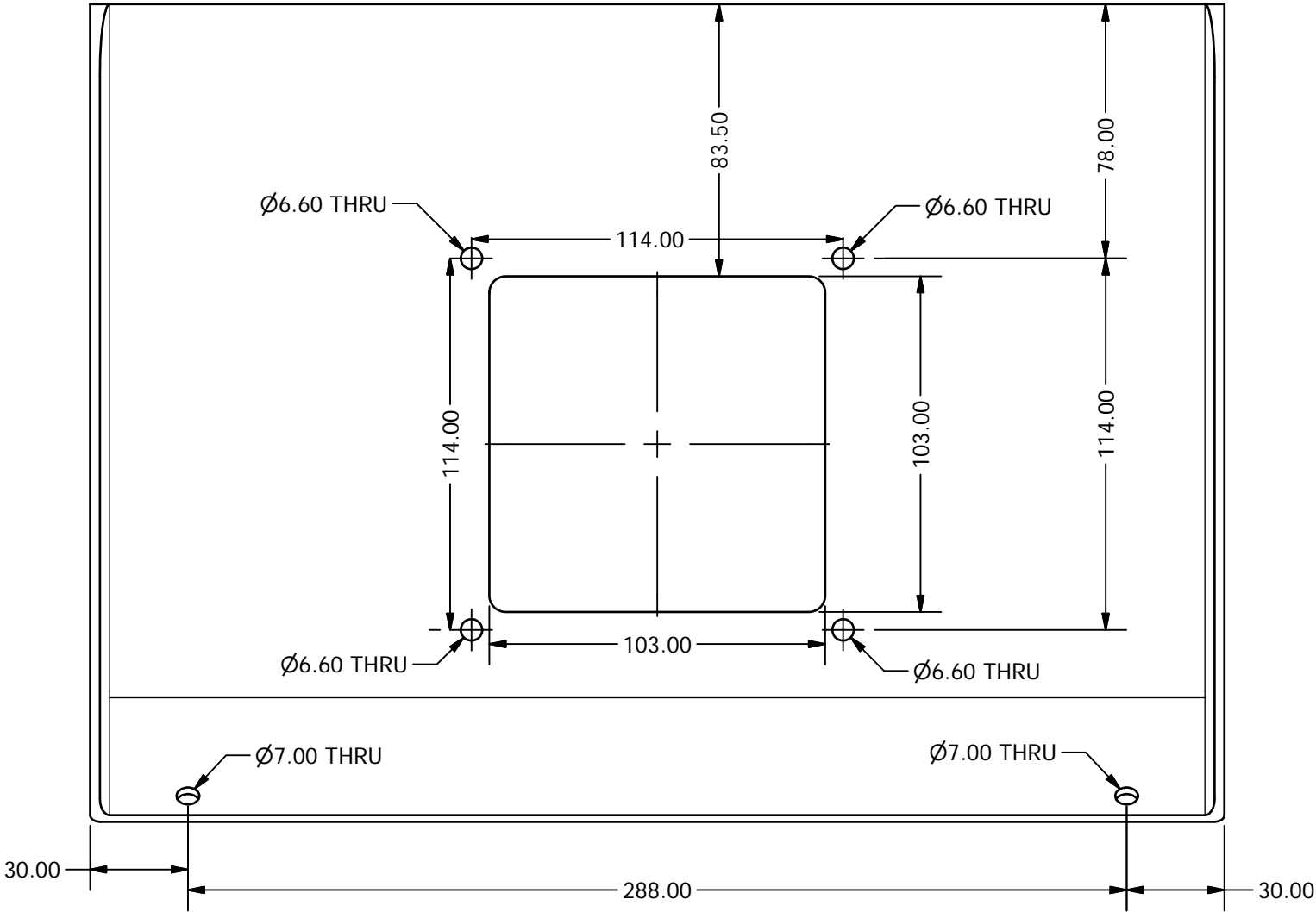
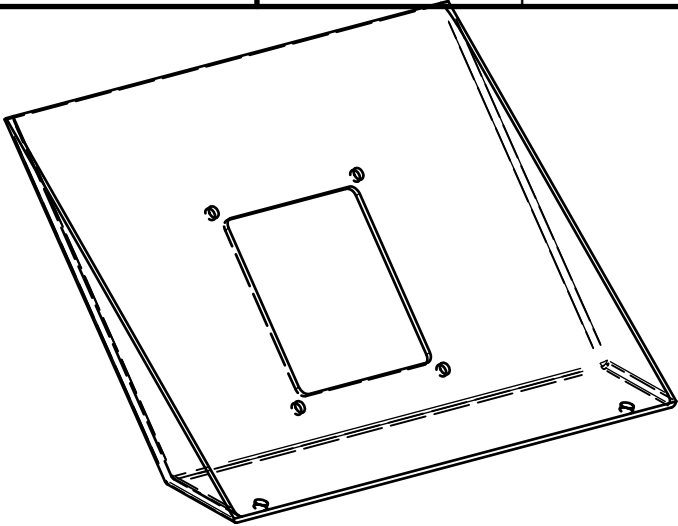
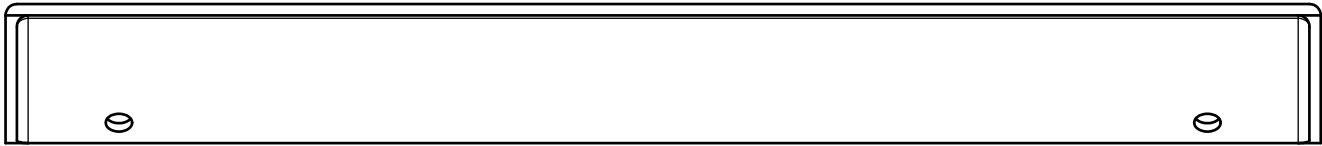
Identificación agujeros del suelo trasero



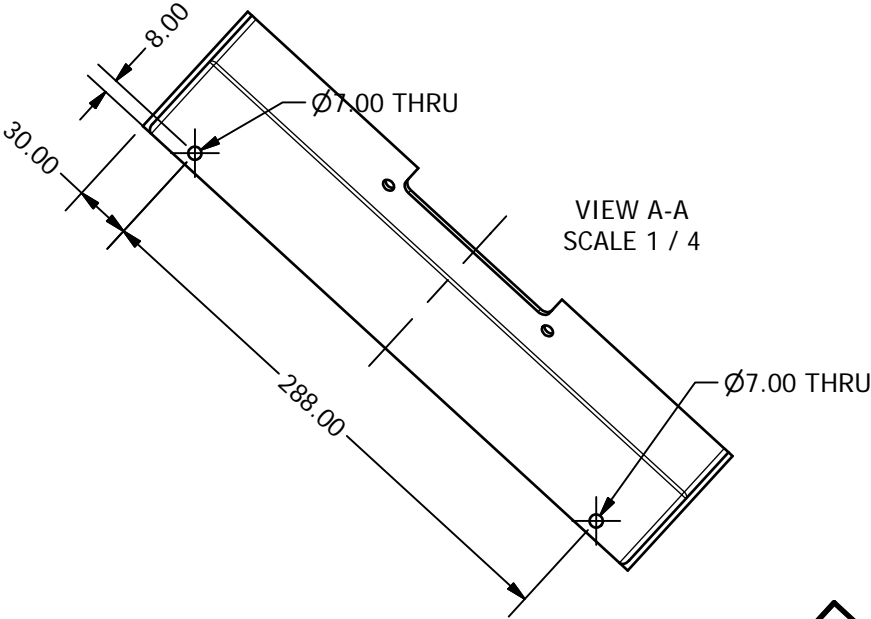
DRAWN							
Adrian Parro	21/10/2013						
CHECKED		TITLE Fibra. ProSauto V04					
Sergio Torremocha	21/10/2013						
QA							
MFG							
APPROVED							
		SIZE		DWG NO		REV	
		A3		BRZ-CON-04-FIB07			
		SCALE			SHEET 6 OF 35		

PANEL DE CONEXIONES

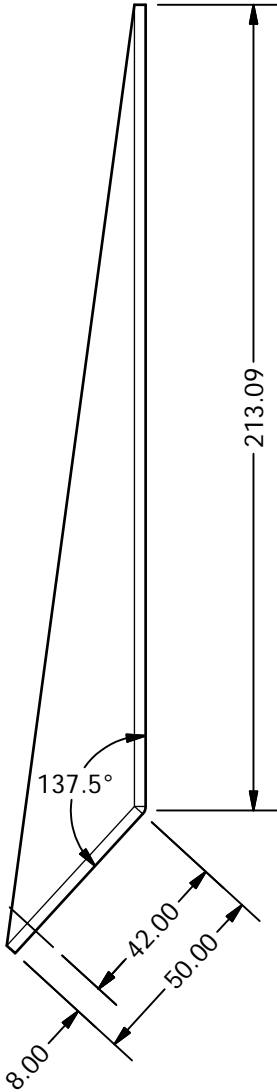
BRZ-CON-04-PCON001 ID Ref: 1165



SCALE 1:2



VIEW A-A
SCALE 1 / 4

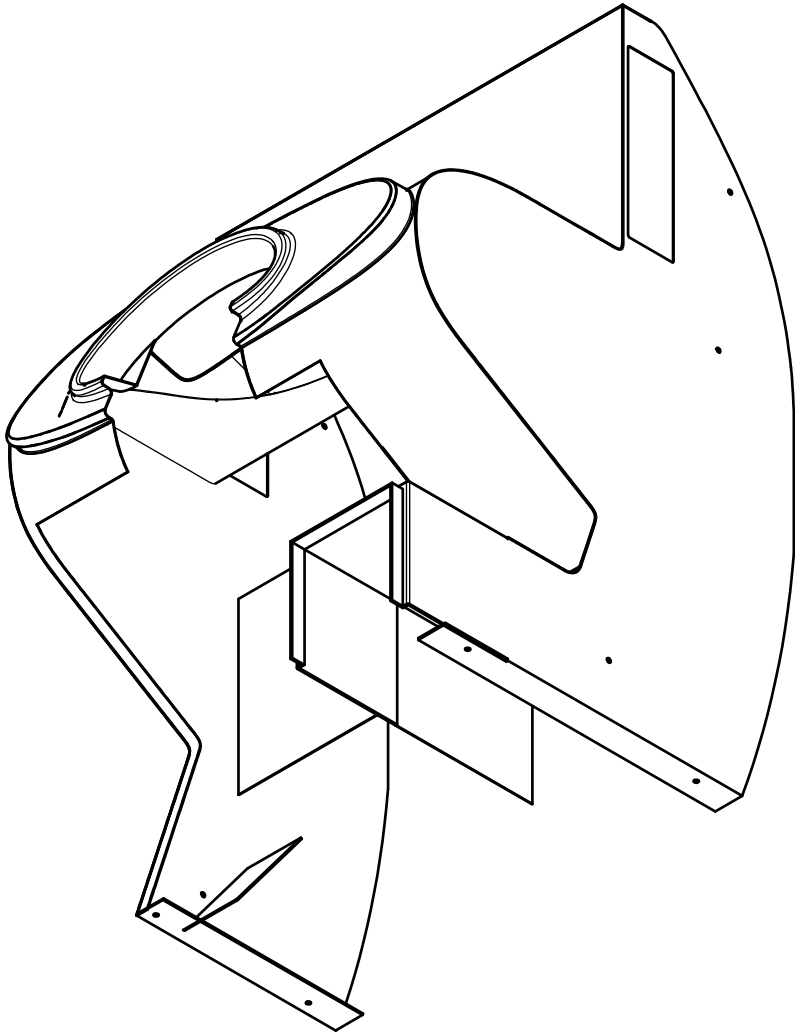
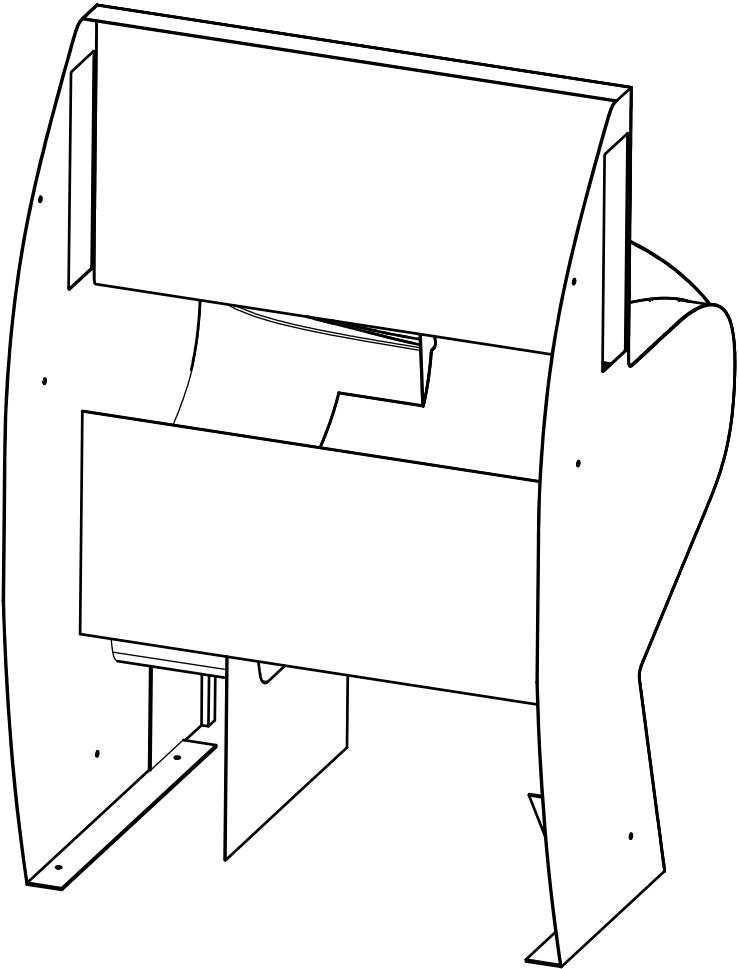
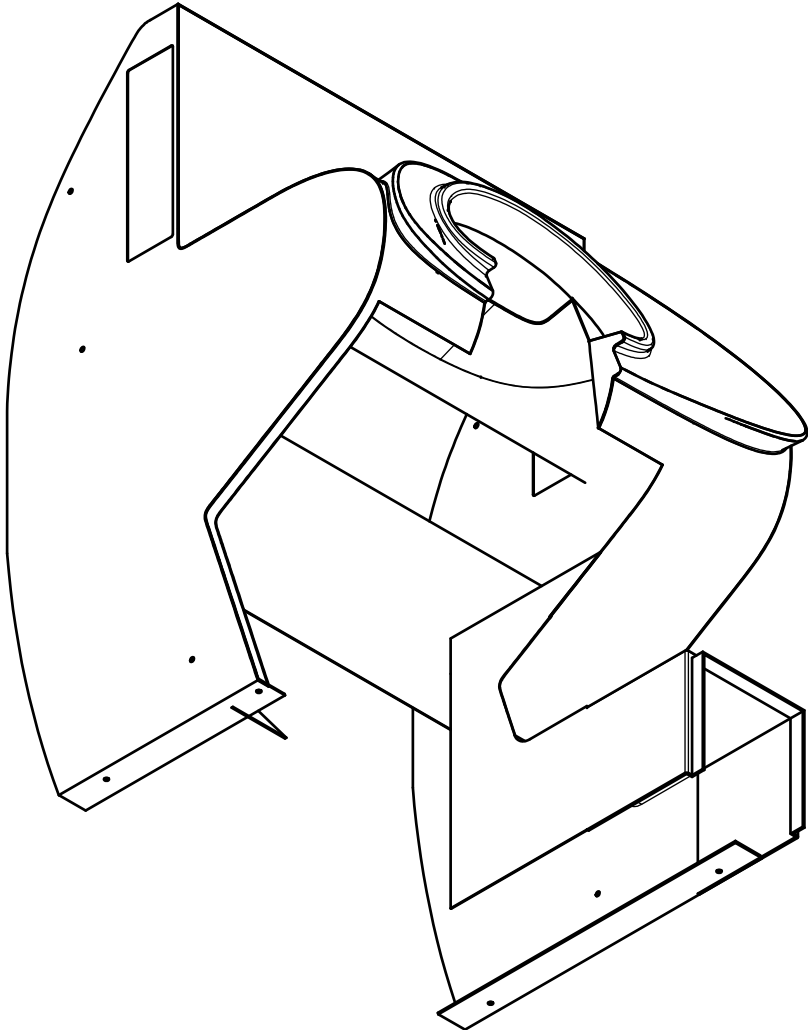


Pintura naranja RAL 2003

DRAWN Adrian Parro	21/10/2013	SIMUMAK		
		Fibra. ProSauto V04		
CHECKED Sergio Torremocha	21/10/2013	DWG NO: BRZ-CON-04-FIB07		
APPROVED		REV 07	SIZE A3	SHEET 7 OF 35

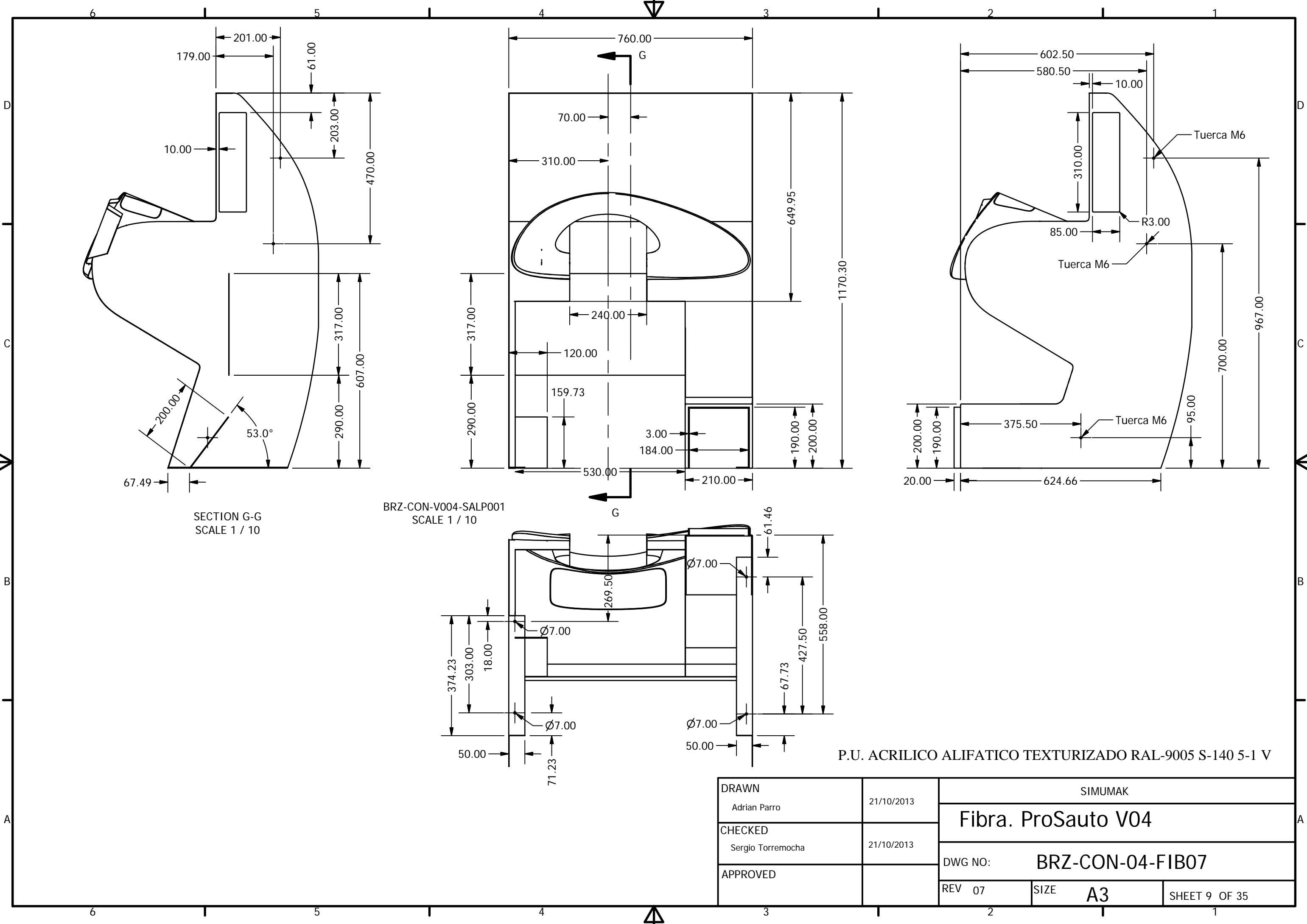
SALPICADERO

BRZ-CON-V004-SALP001 ID Ref: 1164

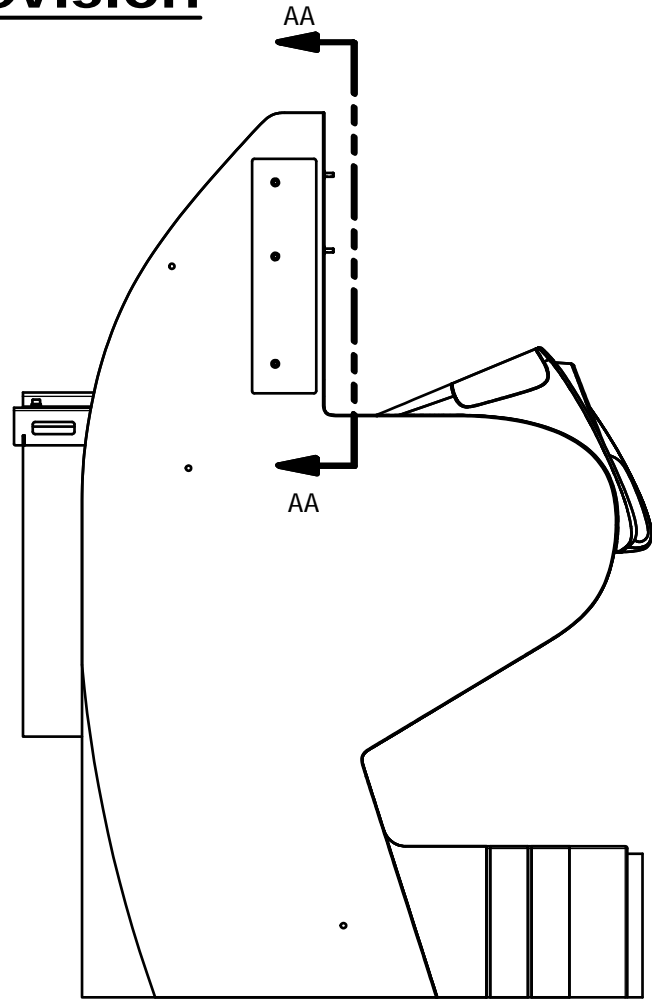
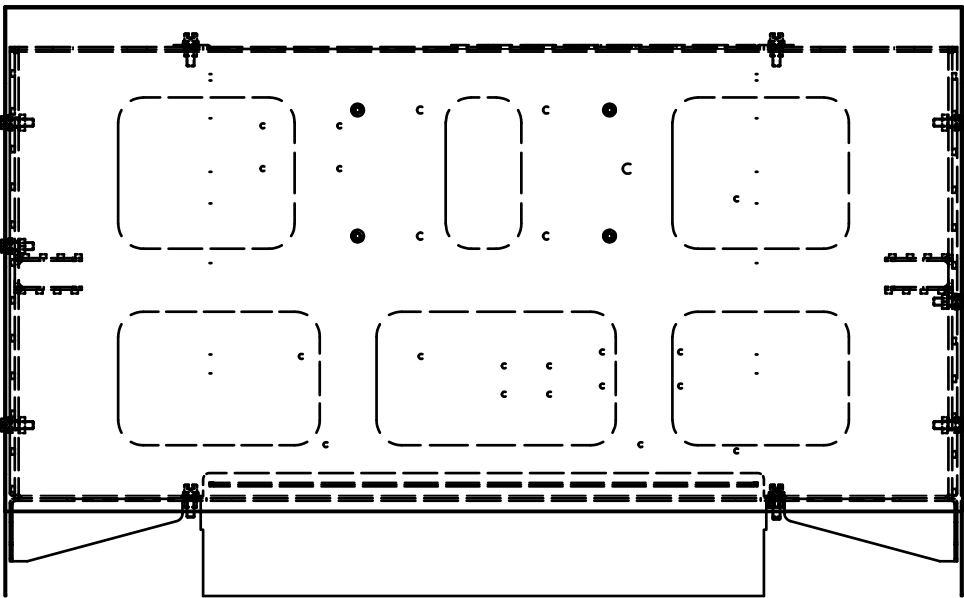
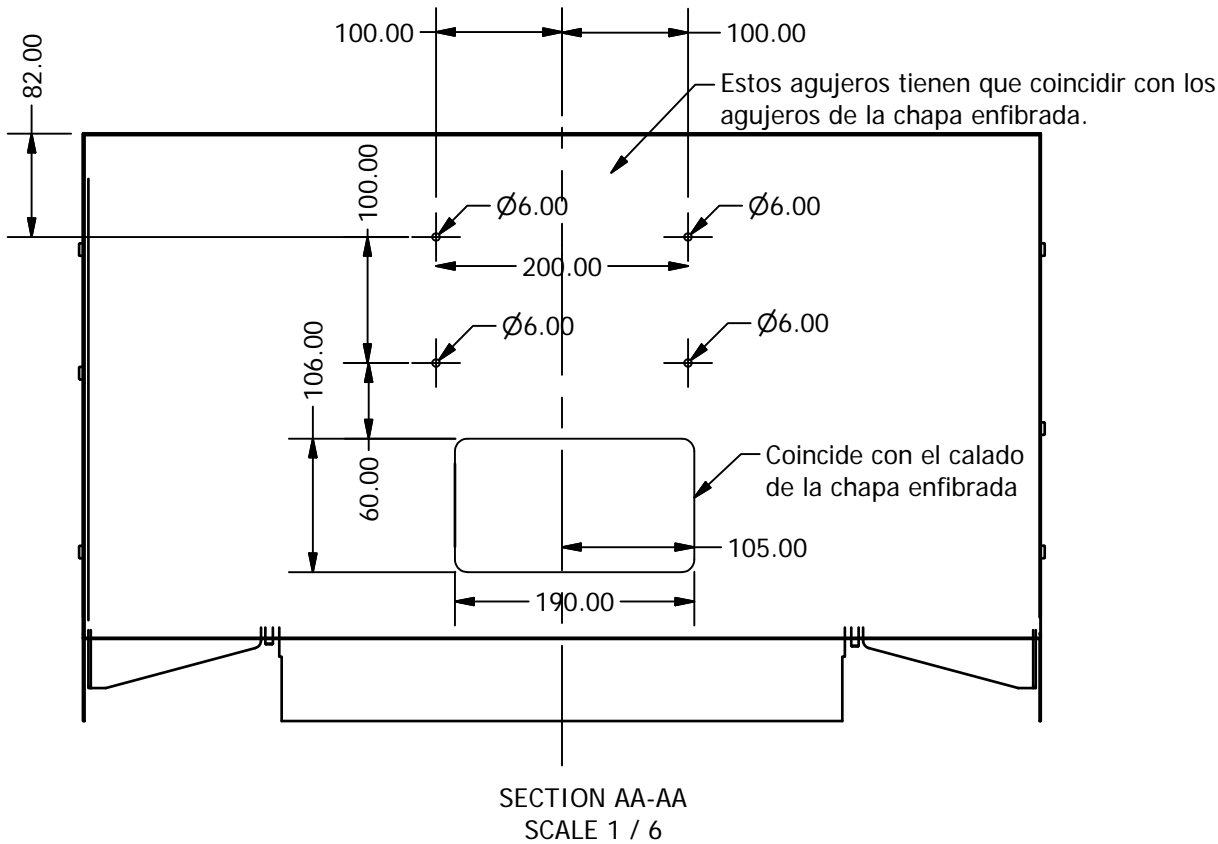


P.U. ACRILICO ALIFATICO TEXTURIZADO RAL-9005 S-140 5-1 V

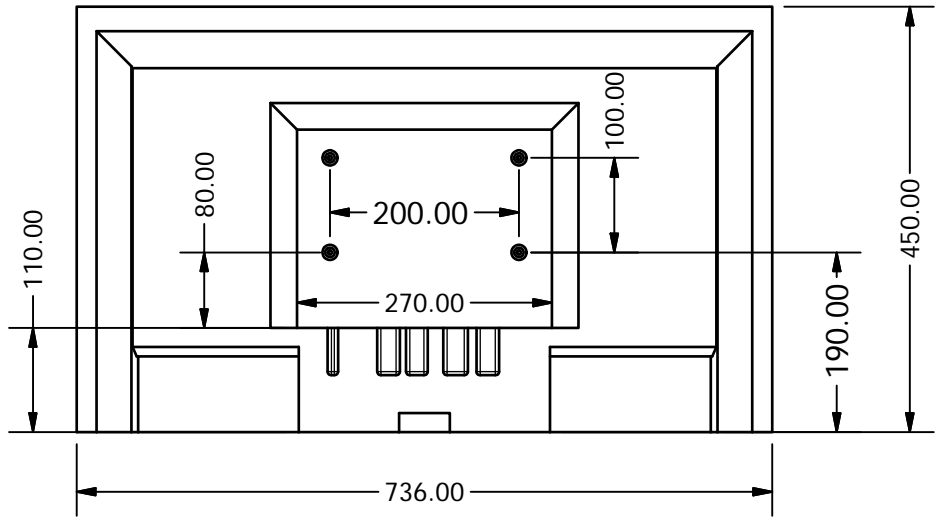
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BRZ-CON-V004-SALP001	ID Ref: 1164 . Salpicadero Bronze ProSauto V04
DRAWN Adrian Parro		21/10/2013	SIMUMAK Fibra. ProSauto V04
CHECKED Sergio Torremocha		21/10/2013	
APPROVED			DWG NO: BRZ-CON-04-FIB07
REV 07		SIZE A3	SHEET 8 OF 35



Calado salpicadero para el cableado dela televisión

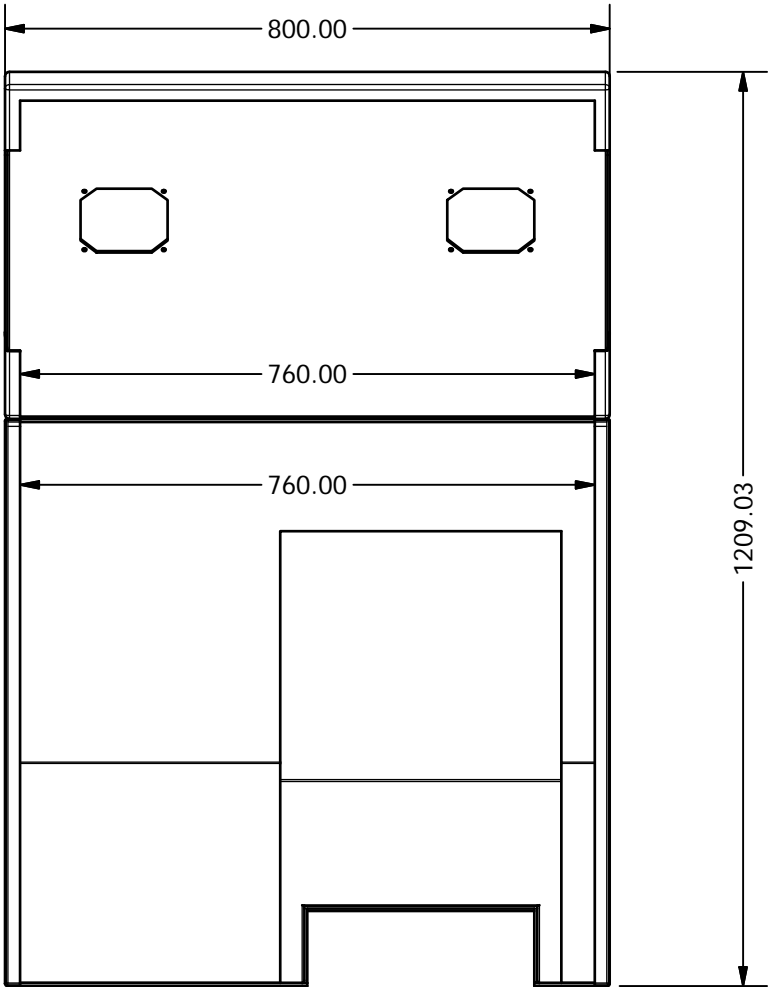
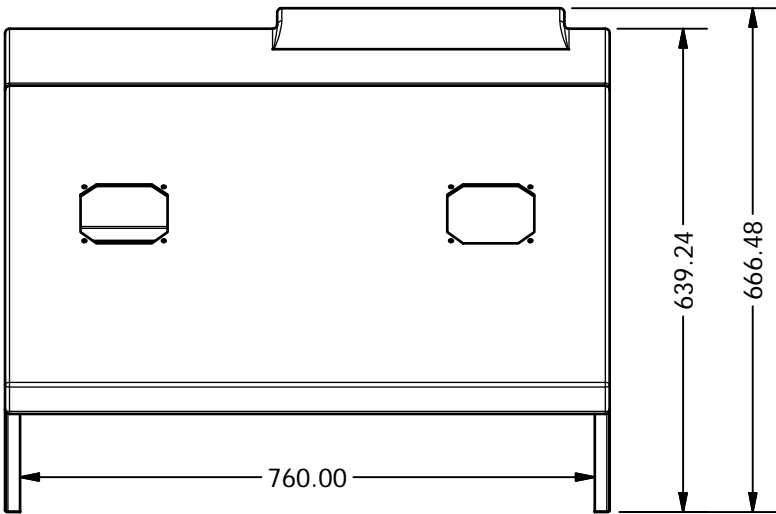
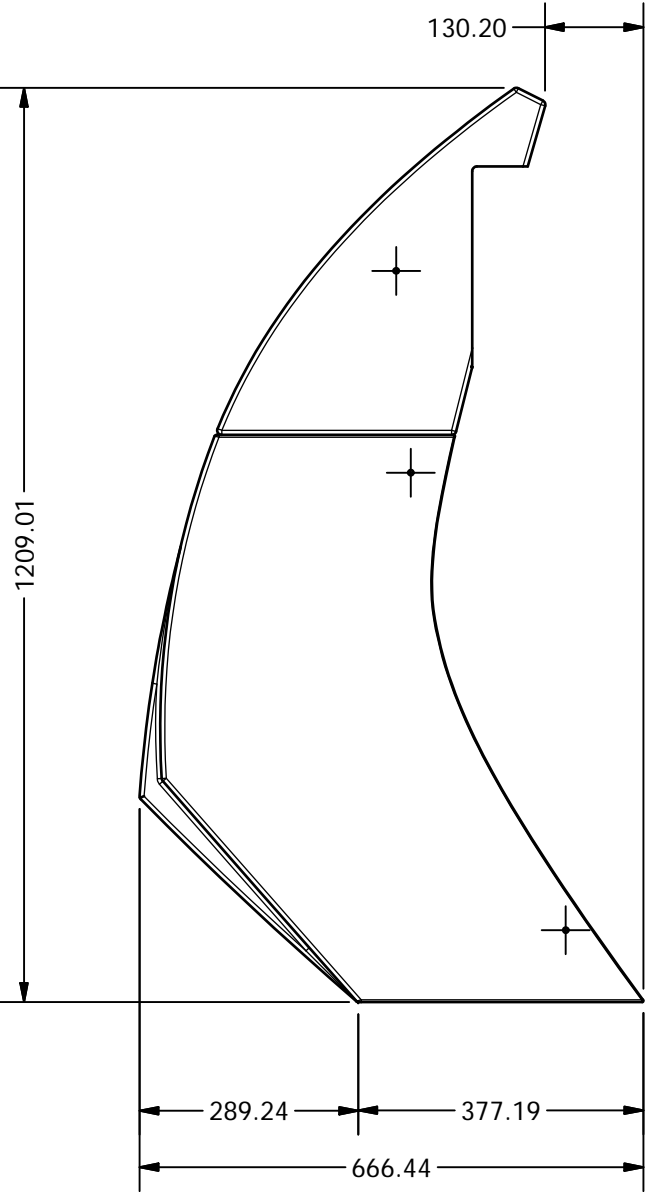
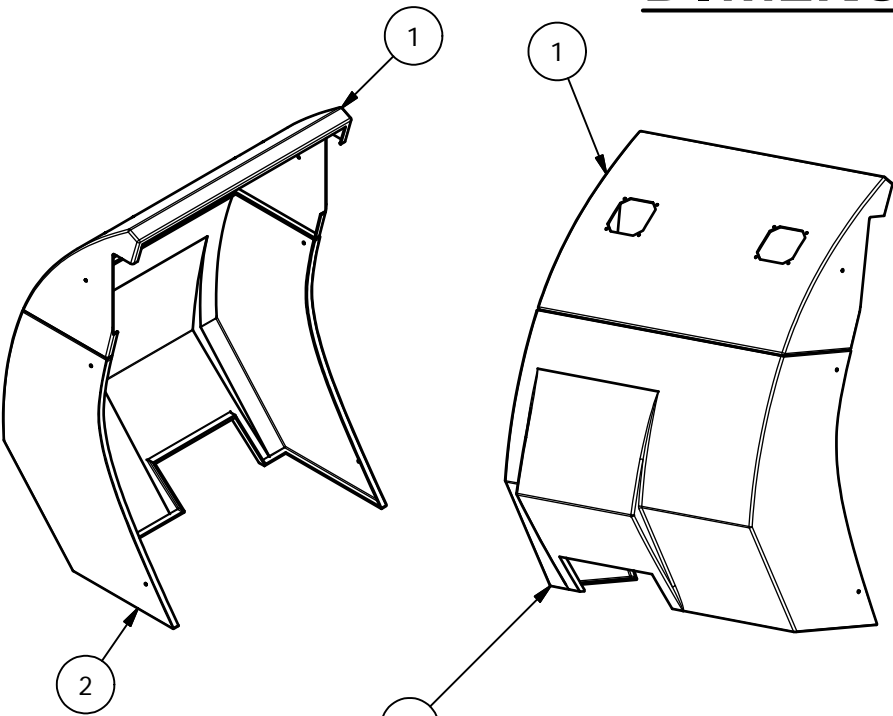


Medidas generales TV



DRAWN Adrian Parro	21/10/2013	SIMUMAK		
		Fibra. ProSauto V04		
CHECKED Sergio Torremocha	21/10/2013	DWG NO: BRZ-CON-04-FIB07		
APPROVED		REV 07	SIZE A3	SHEET 10 OF 35

DIMENSIONES GENERALES CARCASAS DELANTERAS

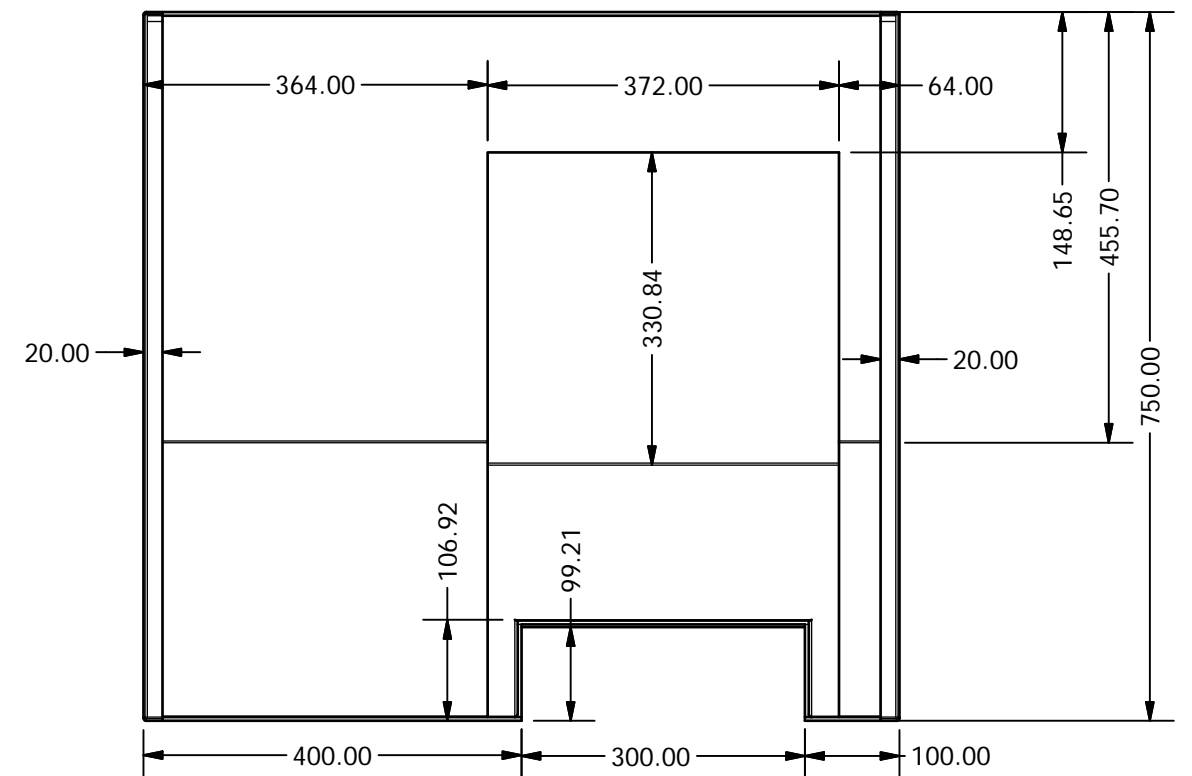
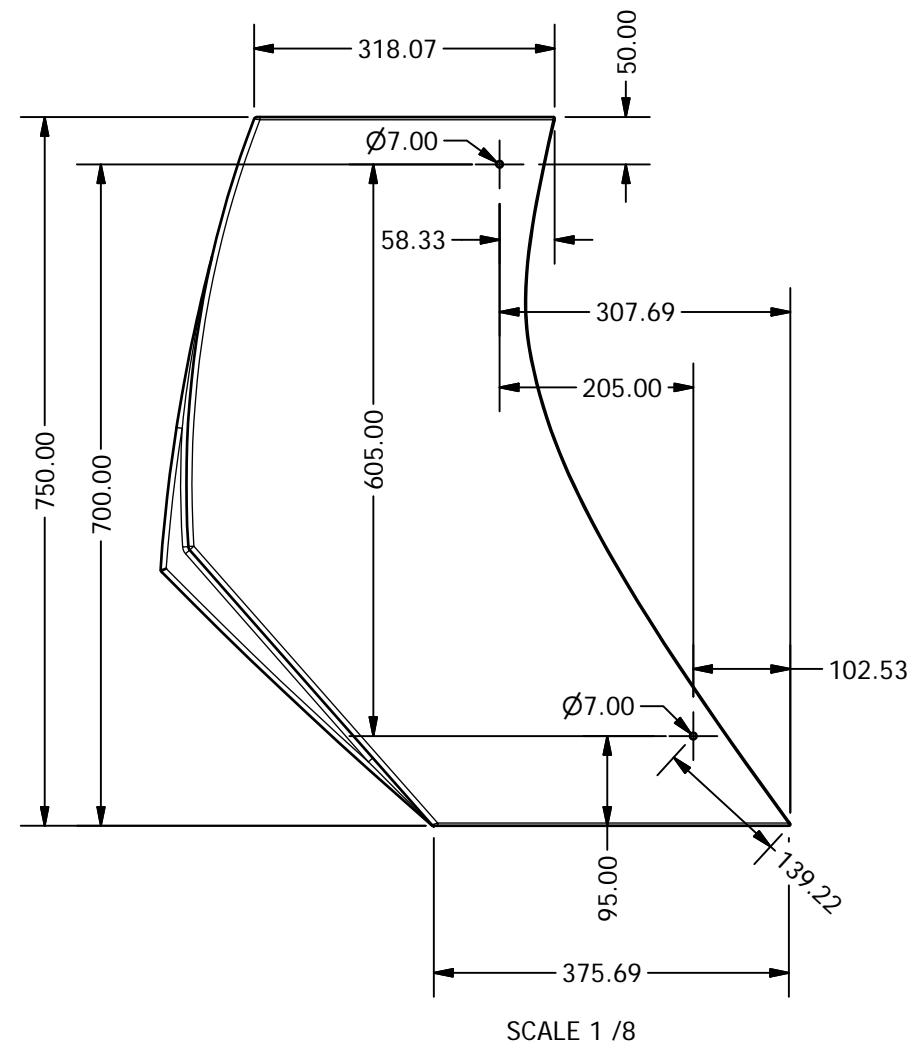
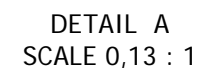


SCALE 1 / 10

PARTS LIST		
ITEM	PART NUMBER	DESCRIPTION
1	BRZ-CON-V004-CARDELSUP001	ID Ref: 1157 . Carcasa delantera superior
2	BRZ-CON-V004-CARDELINF003	ID Ref: 1156 . Carcasa delantera inferior

DRAWN Adrian Parro	21/10/2013	SIMUMAK	
		Fibra. ProSauto V04	
CHECKED Sergio Torremocha	21/10/2013	DWG NO: BRZ-CON-04-FIB07	
APPROVED		REV 07	SIZE A3
		SHEET 11 OF 35	

Espesor 3 mm



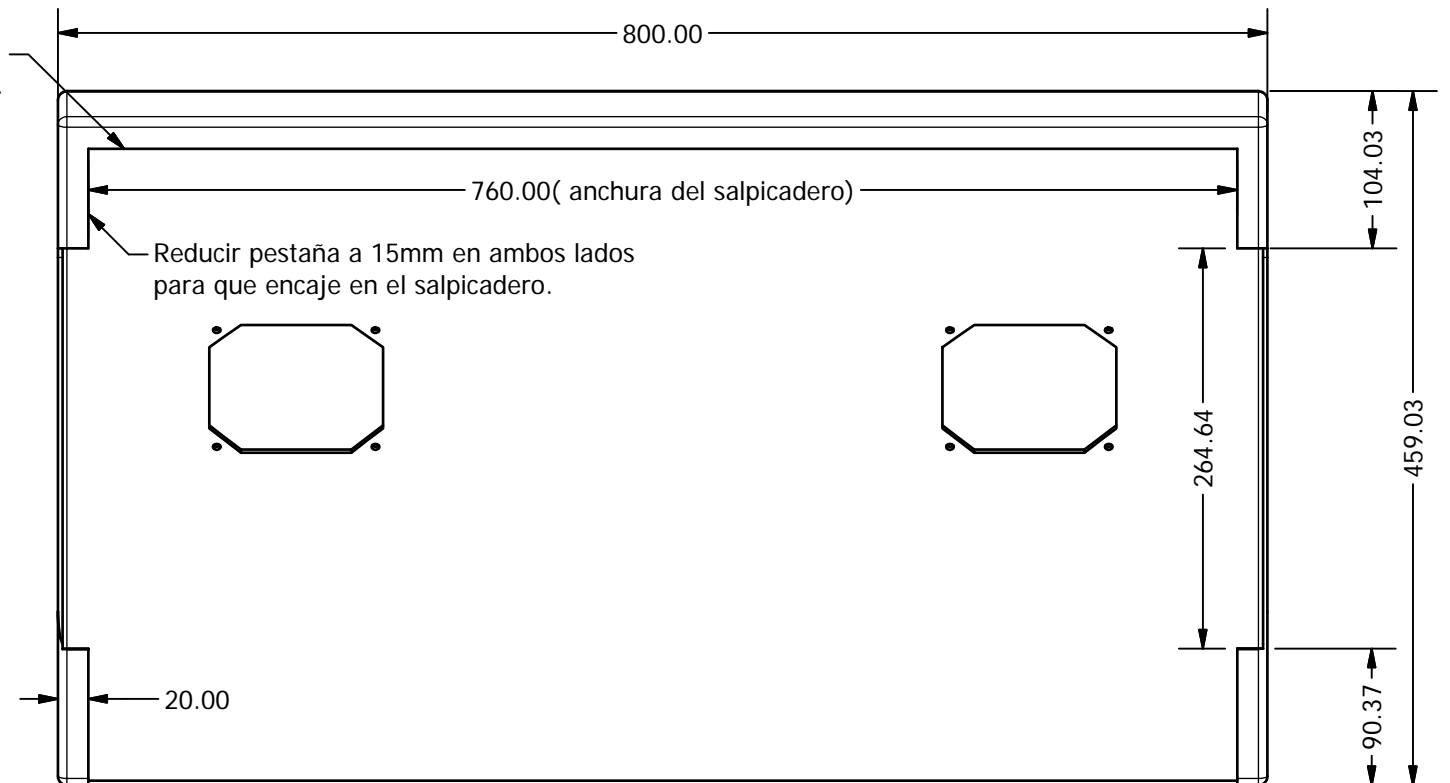
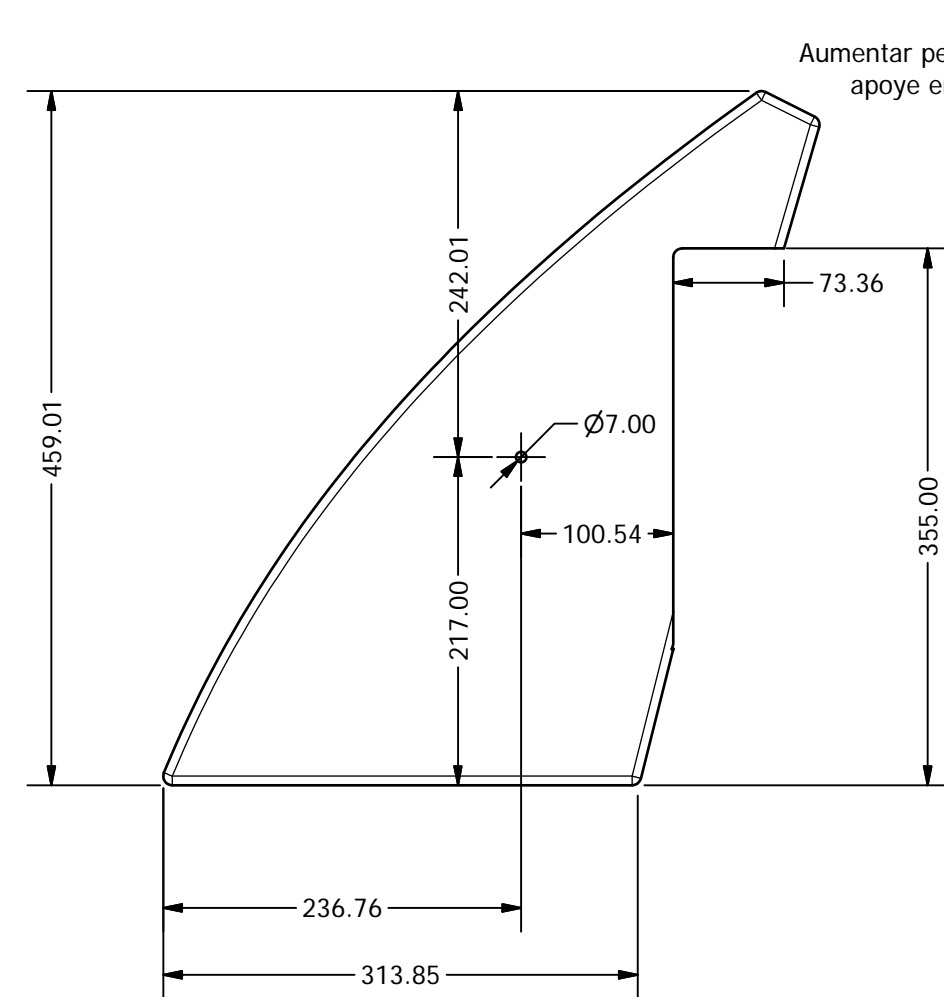
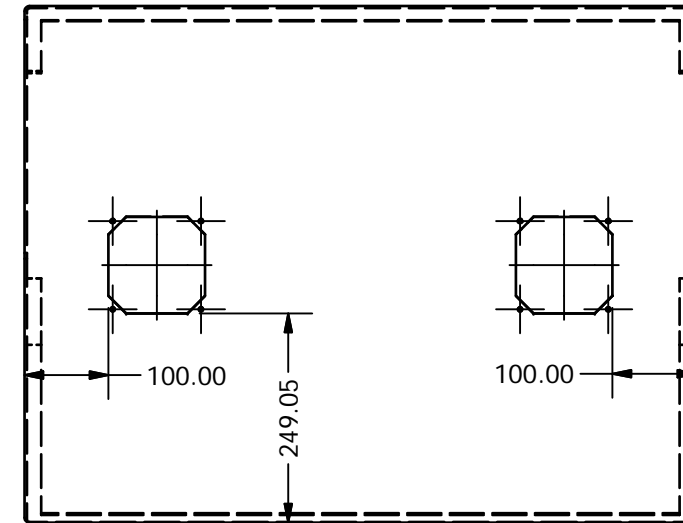
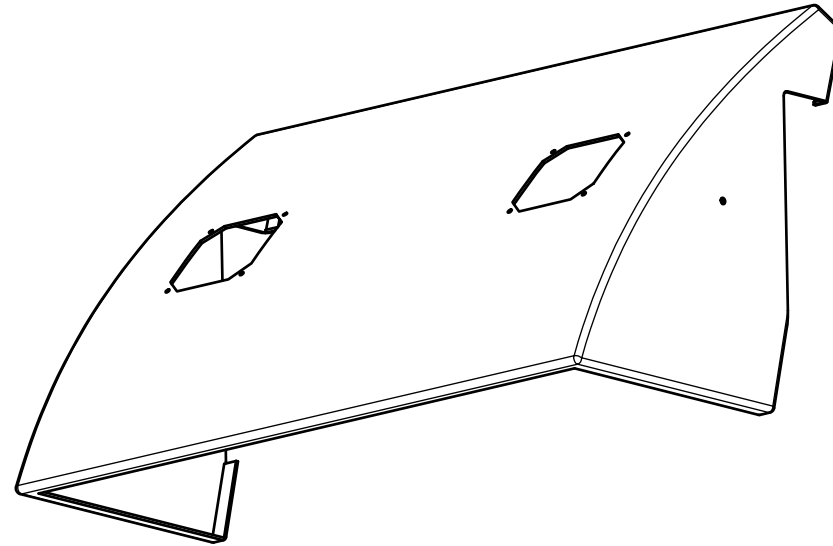
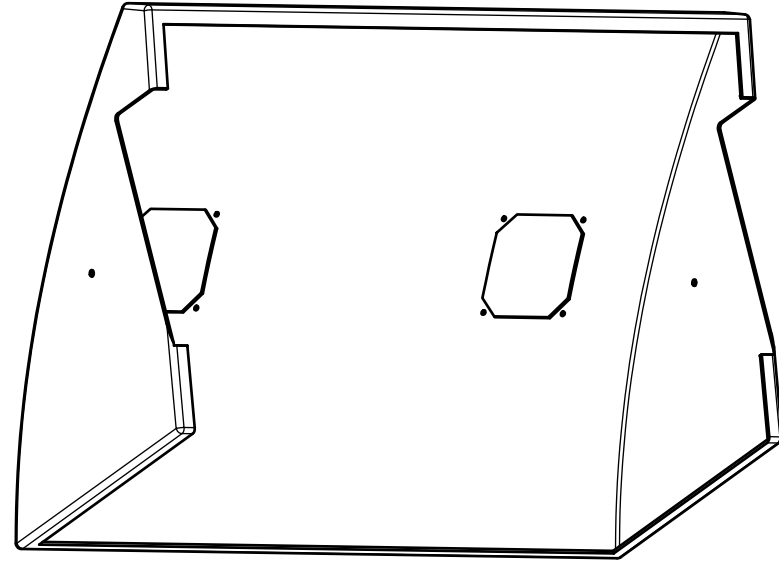
DRAWN Adrian Parro	21/10/2013	SIMUMAK		
		Fibra. ProSauto V04		
CHECKED Sergio Torremocha	21/10/2013	DWG NO: BRZ-CON-04-FIB07		
		REV 07	SIZE A3	SHEET 12 OF 35
APPROVED				

DIMENSIONES CONCHA DELANTERA SUPERIOR

BRZ-CON-04-CARDELSUP001 ID Ref: 1157

Espesor de fibra 3mm

DETALLE AGUJEROS ALTAVOCES



SCALE 1/5

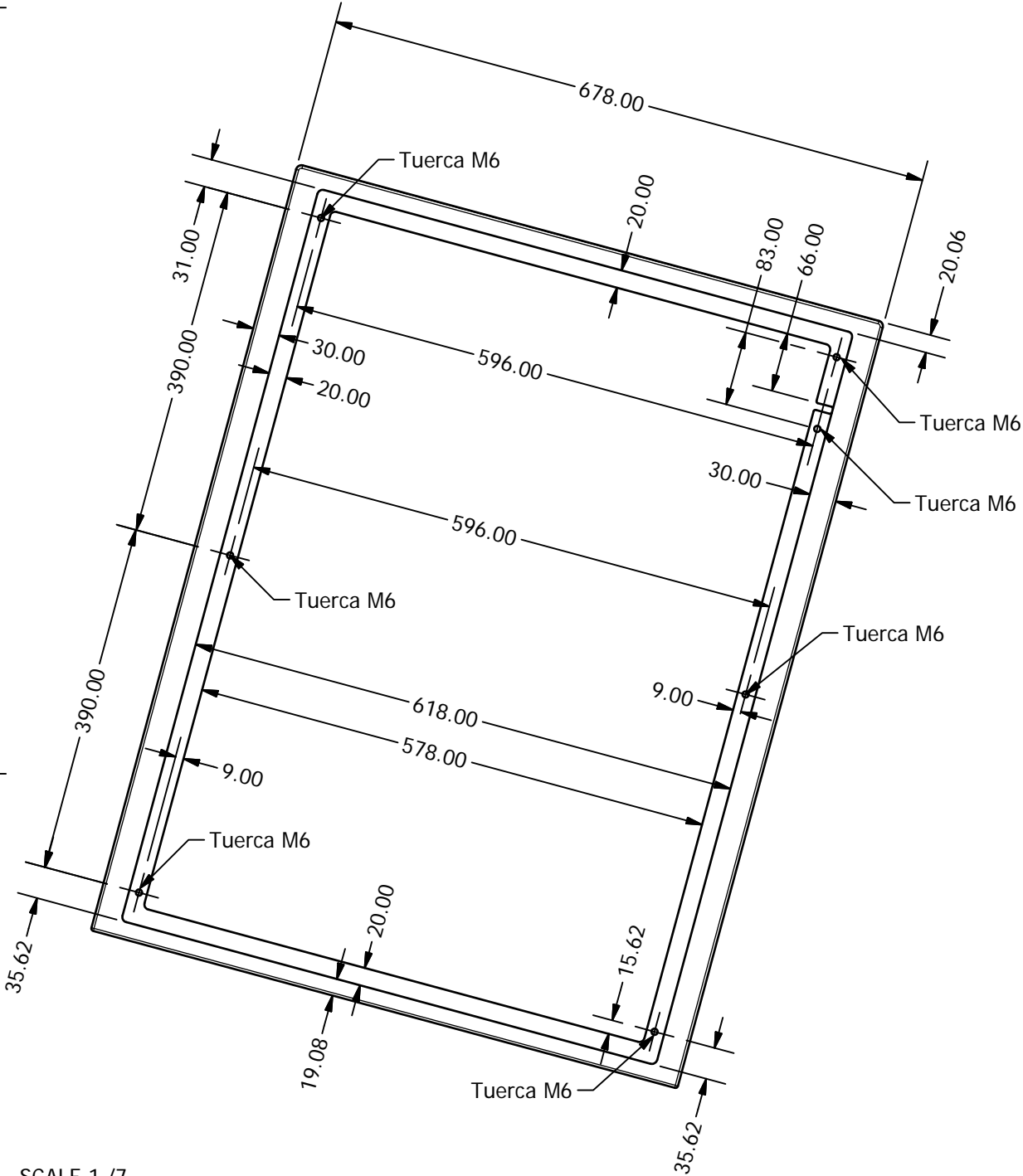
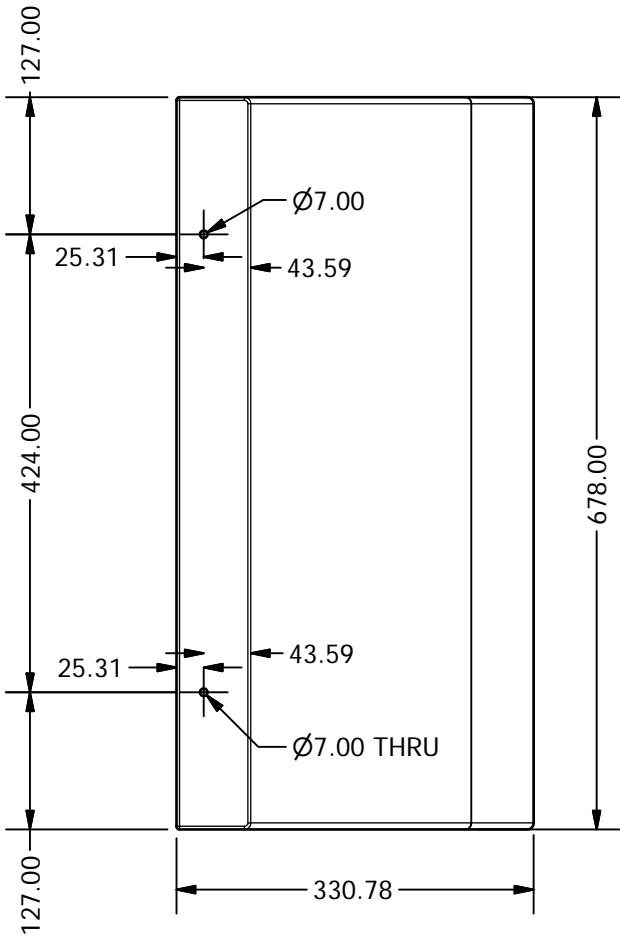
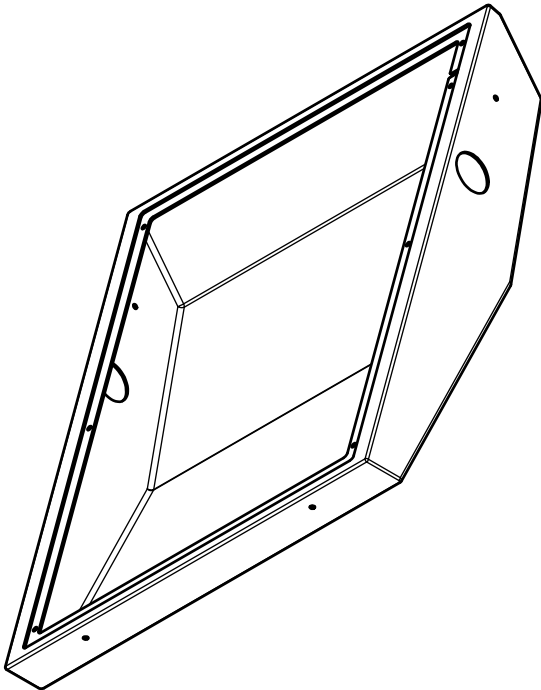
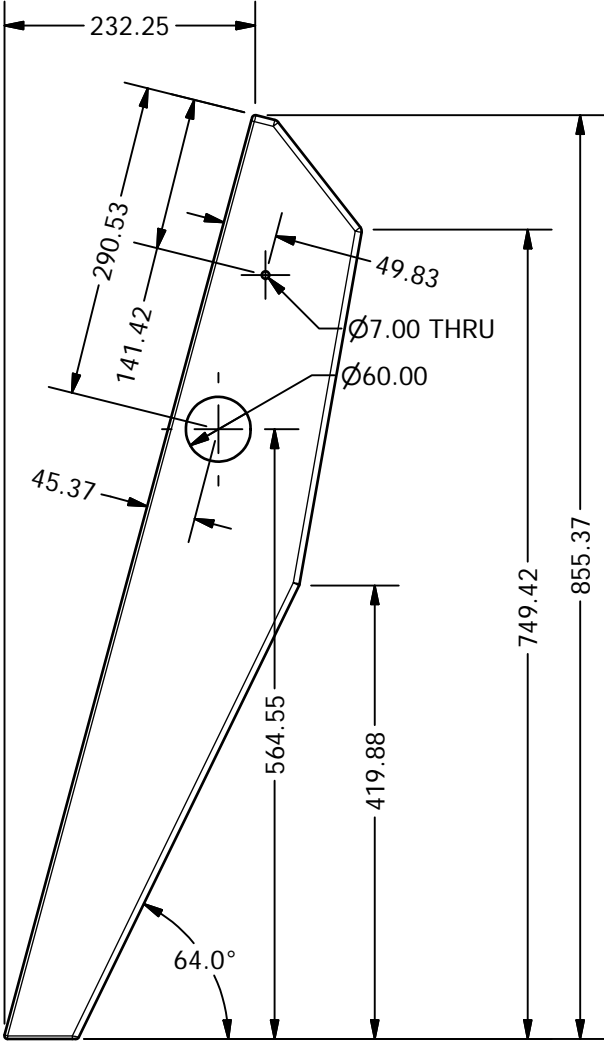
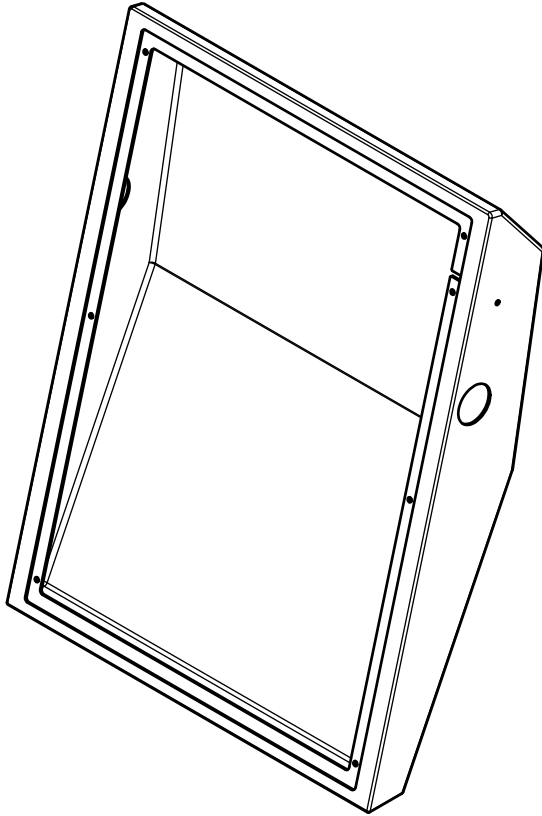
Pintura gris RAL 7010

DRAWN Adrian Parro	21/10/2013	SIMUMAK		
		Fibra. ProSauto V04		
CHECKED Sergio Torremocha	21/10/2013	DWG NO: BRZ-CON-04-FIB07		
		REV 07	SIZE A3	SHEET 13 OF 35
APPROVED				

DIMENSIONES CARCASA TRASERA

BRZ-CON-04-CARTRC002 ID Ref: 1158

Espesor de fibra 3 mm



SCALE 1 / 7

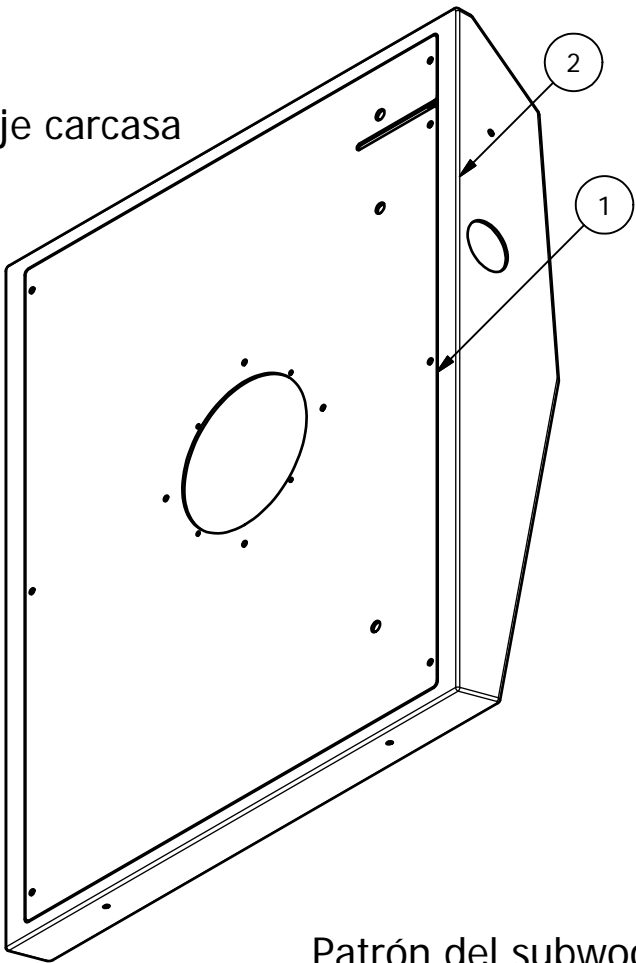
Pintura blanco RAL 9016

DRAWN Adrian Parro	21/10/2013	SIMUMAK		
		Fibra. ProSauto V04		
CHECKED Sergio Torremocha	21/10/2013	DWG NO: BRZ-CON-04-FIB07		
APPROVED		REV 07	SIZE A3	SHEET 14 OF 35

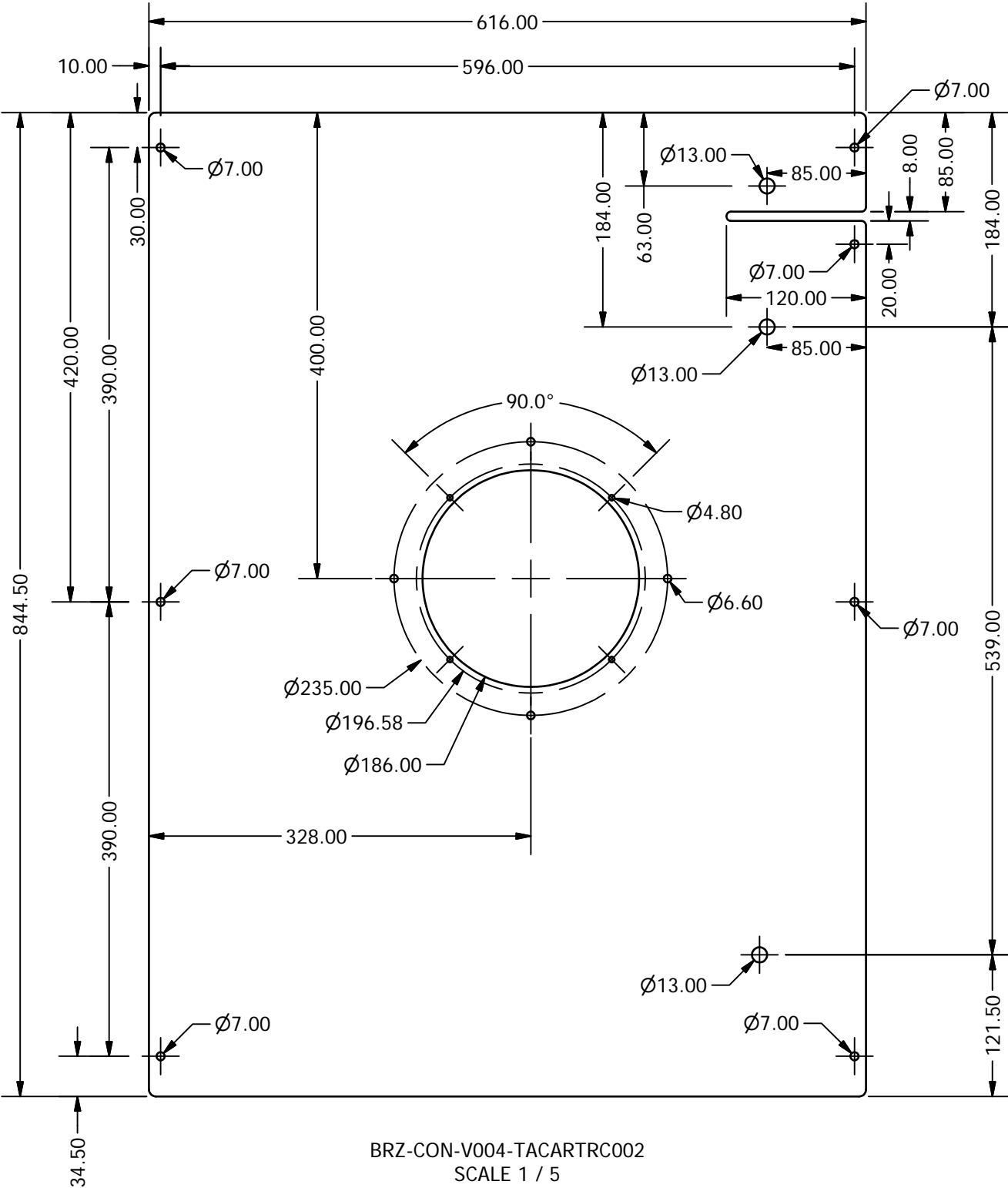
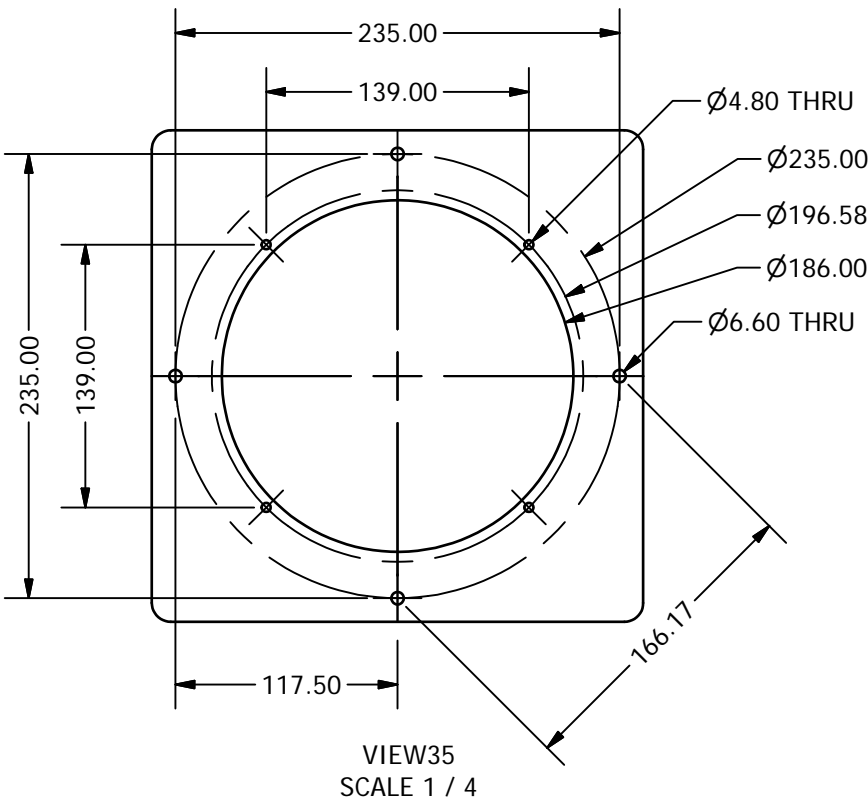
DIMENSIONES TAPA CARCASA TRASERA

BRZ-CON-04-TACARTRC002 ID Ref: 1159
Espesor de fibra 3 mm

Ensamblaje carcasa
y tapa



Patrón del subwoofer:



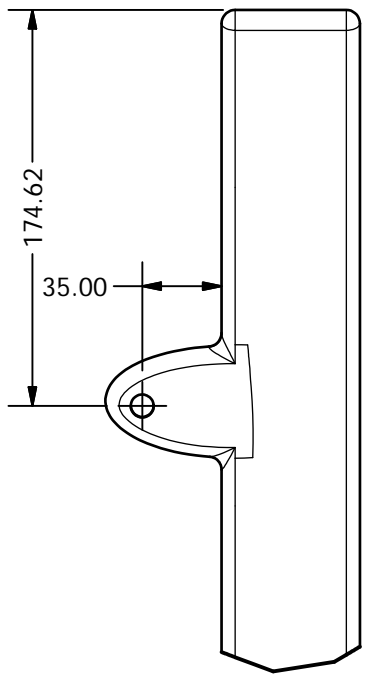
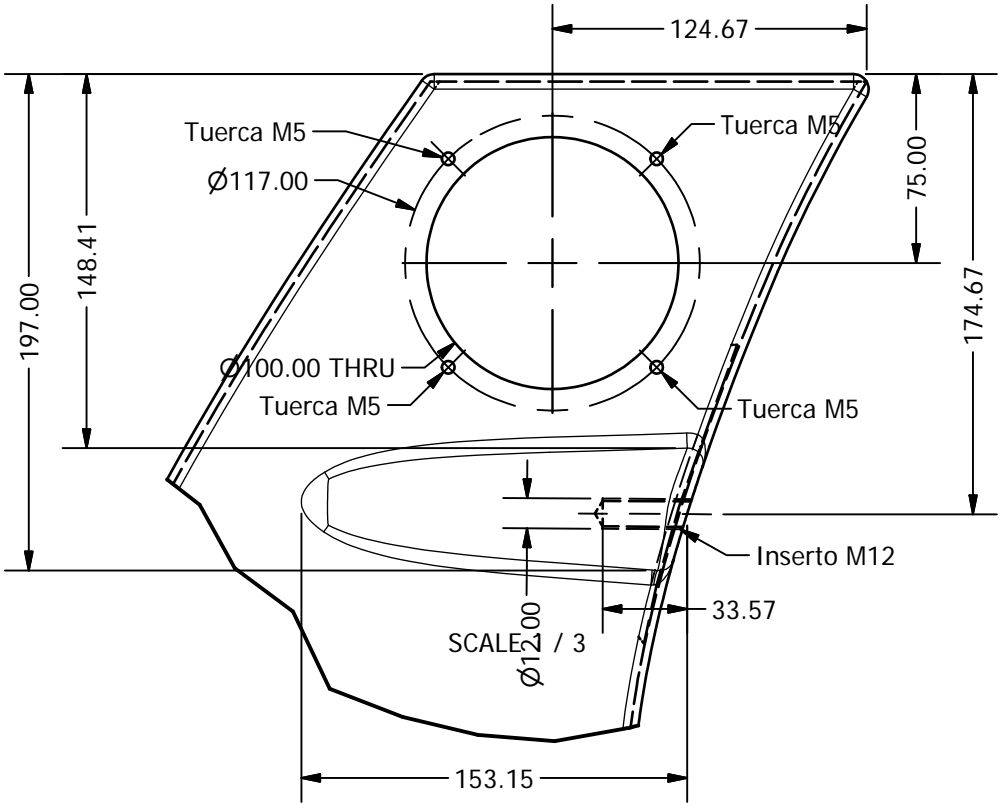
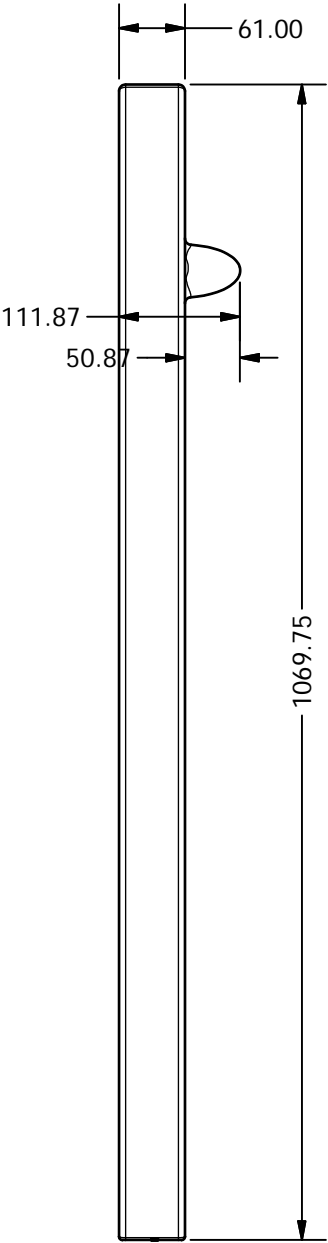
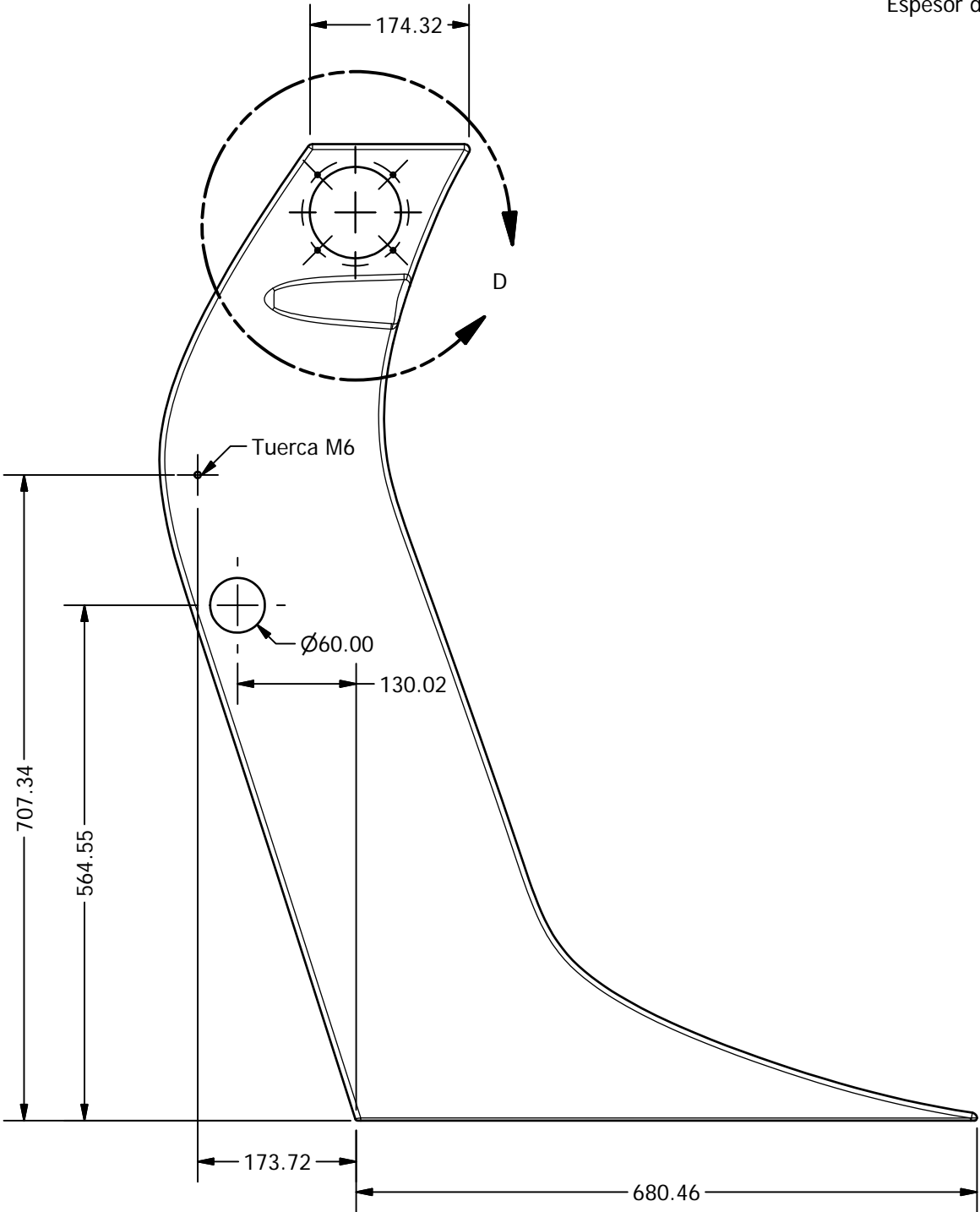
Pintura negro texturizado

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BRZ-CON-V004-TACARTRC002	ID Ref: 1159 . Tapa carcasa trasera central
2	1	BRZ-CON-V004-CARTRC002	ID Ref: 1158 . Carcasa trasera central

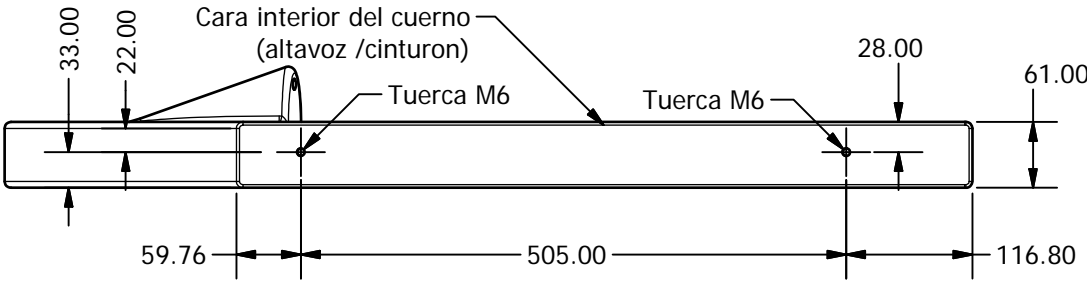
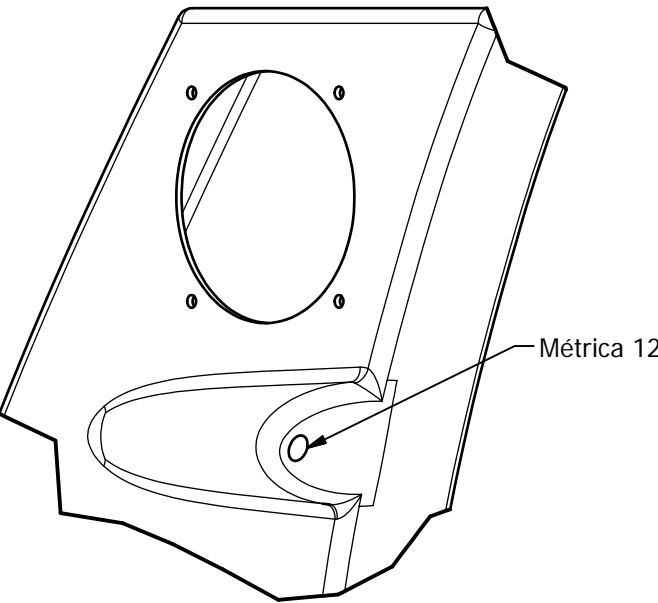
DRAWN Adrian Parro	21/10/2013	SIMUMAK	
		Fibra. ProSauto V04	
CHECKED Sergio Torremocha	21/10/2013	DWG NO: BRZ-CON-04-FIB07	
APPROVED		REV 07	SIZE A3
		SHEET 15 OF 35	

DIMENSIONES CUERNO IZQUIERDO

BRZ-CON-04-CARTRI001 ID Ref: 1160
Espesor de fibra 3 mm



Detalle "D" altavoz y soporte cinturón (1:3)
Para altavoz usar plantilla
BRZ-CON-03-AVGG001



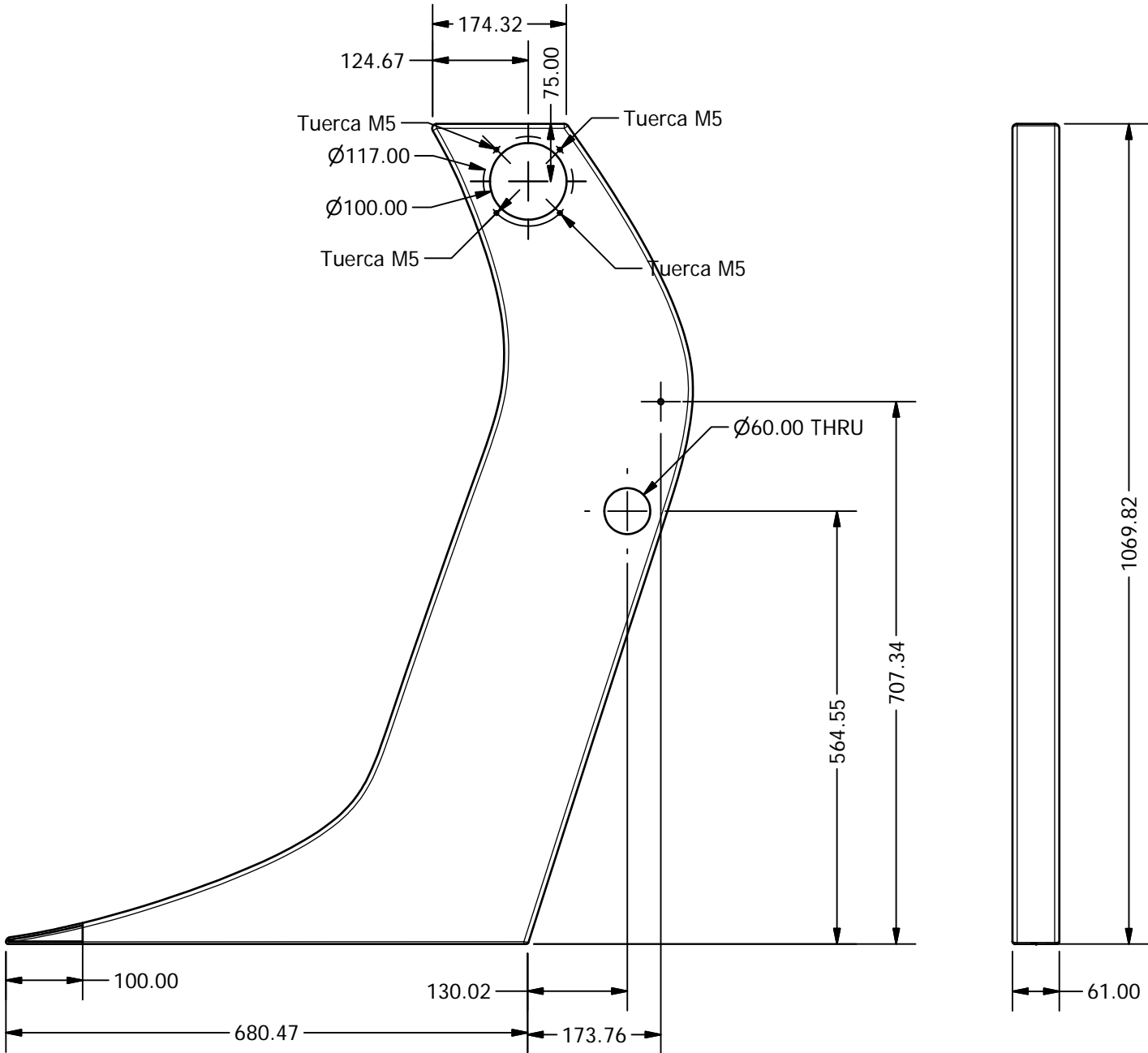
SCALE 1 / 7

Pintura naranja RAL 2003

DRAWN	21/10/2013	SIMUMAK		
Adrian Parro		Fibra. ProSauto V04		
CHECKED	21/10/2013	DWG NO: BRZ-CON-04-FIB07		
Sergio Torremocha		REV 07	SIZE A3	SHEET 16 OF 35
APPROVED				

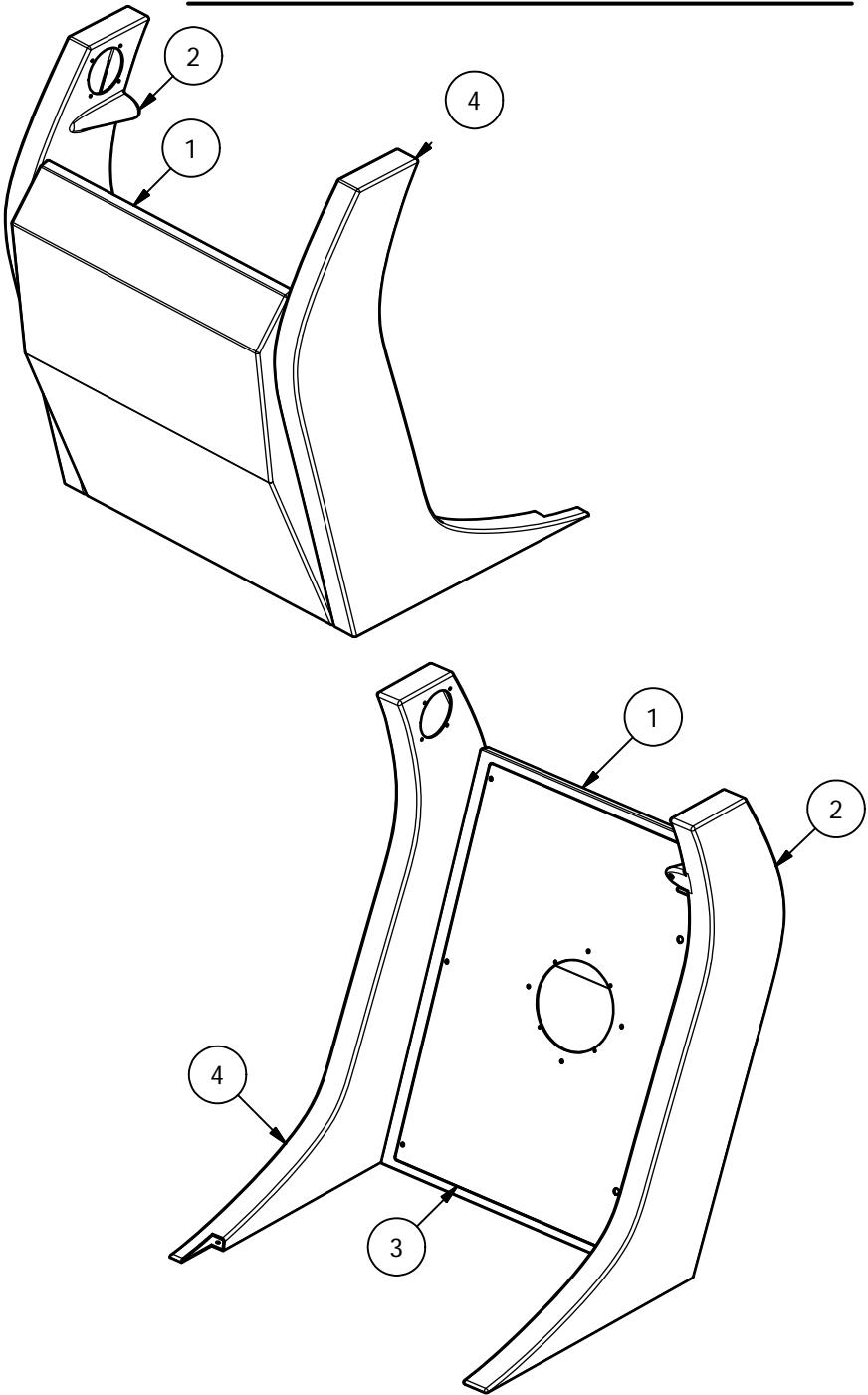
DIMENSIONES CUERNO DERECHO

BRZ-CON-04-CARTRD002 ID Ref:1161
Espesor de fibra 3 mm



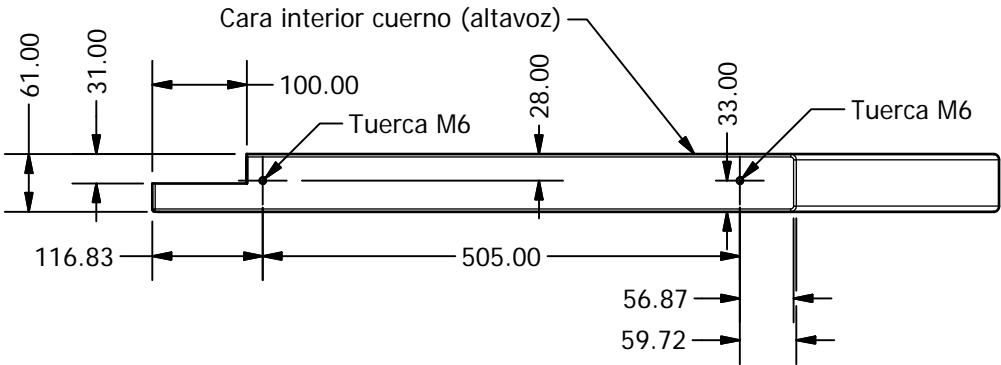
SCALE 1 / 8

ENSAMBLAJE CUERNOS Y CARCASA TRASERA



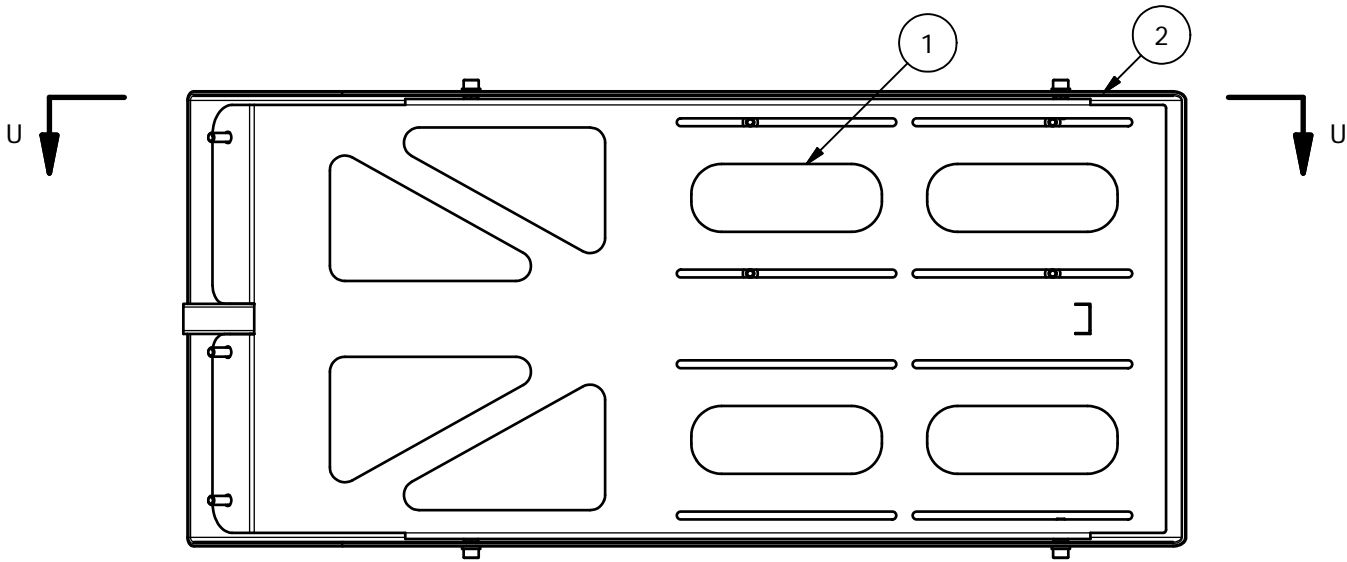
Pintura naranja RAL 2003

PARTS LIST				
ITEM	QTY	PART NUMBER	DESCRIPTION	
1	1	BRZ-CON-V004-CARTRC002	ID Ref: 1158 . Carcasa trasera central	
2	1	BRZ-CON-V004-CARTRI001	ID Ref: 1160 . Cuerno trasero izquierdo	
3	1	BRZ-CON-V004-TACARTRC002	ID Ref: 1159 . Tapa carcasa trasera central	
4	1	BRZ-CON-V004-CARTRD002	ID Ref: 1161 . Cuerno trasero derecho	
DRAWN Adrian Parro		21/10/2013	SIMUMAK	
			Fibra. ProSauto V04	
CHECKED Sergio Torremocha		21/10/2013	DWG NO: BRZ-CON-04-FIB07	
			REV 07 SIZE A3 SHEET 17 OF 35	
APPROVED				

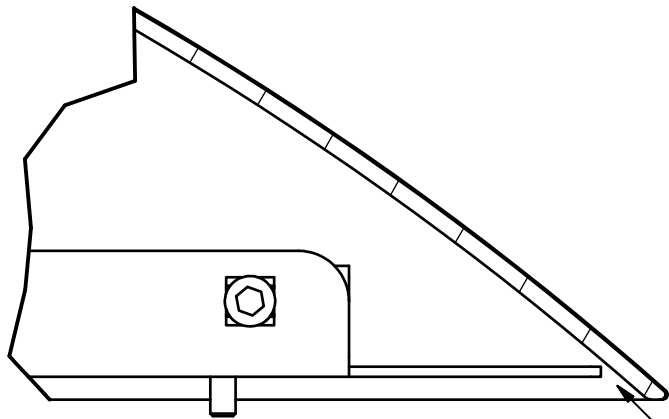
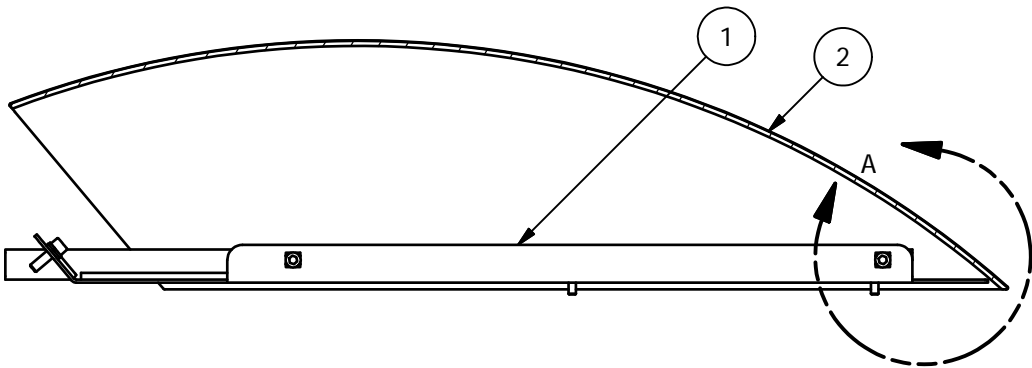


CARCASAS TV LATERALES (modificación agujeros)

BRZ-CON-04-CFB001 ID Ref: 1163



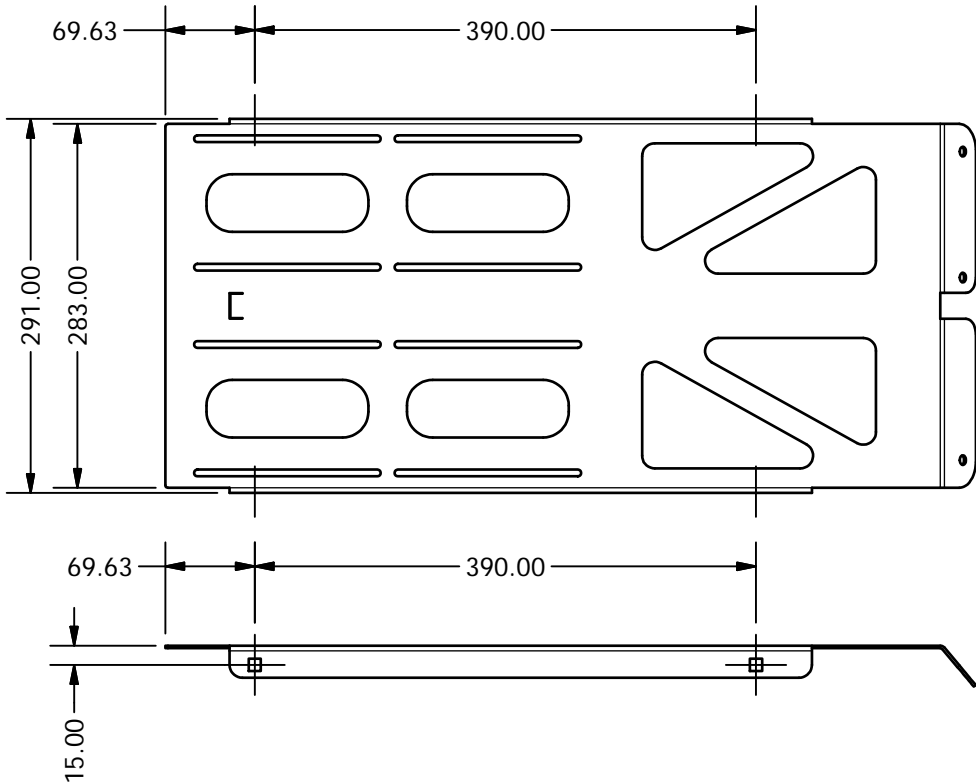
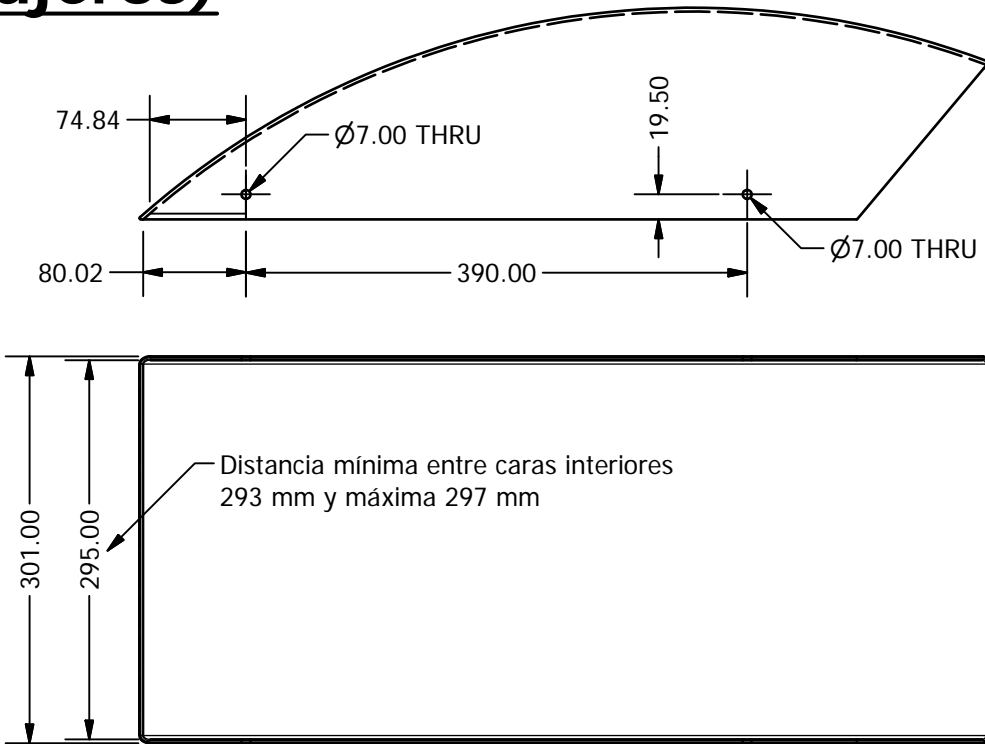
SECTION U-U
SCALE 1/5



DETALLE A SCALE 2:3

NOTA:
El taladro que había dibujado en la pieza fabricada en la carcasa estaba a 73 mm de la cara interior. Hay que alejar el taladro almenos hasta 80 mm de la cara interior para que no haya interferencia

Hay que evitar esta interferencia.



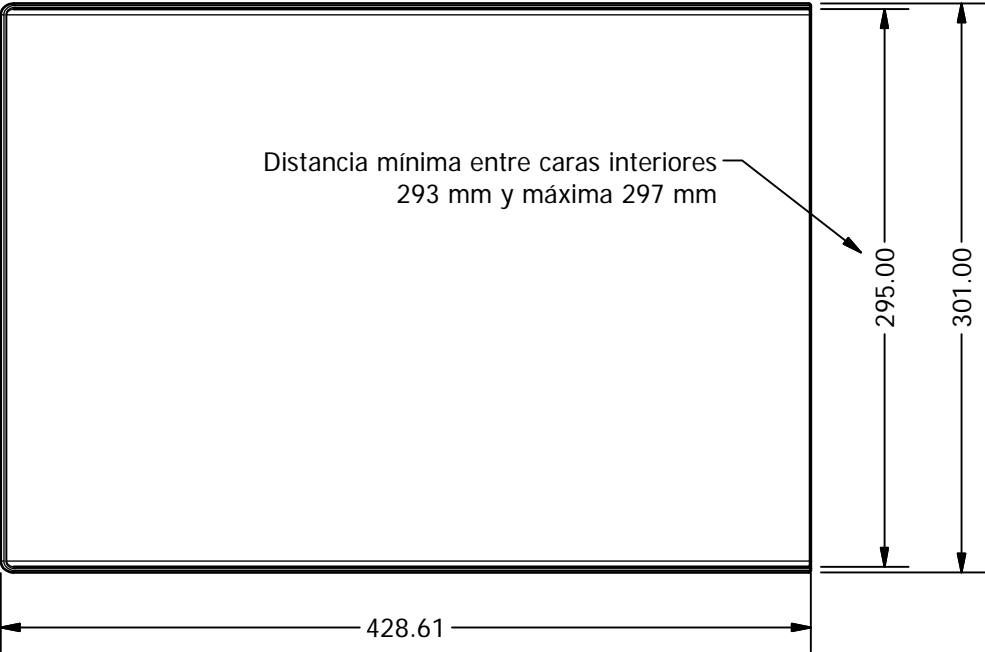
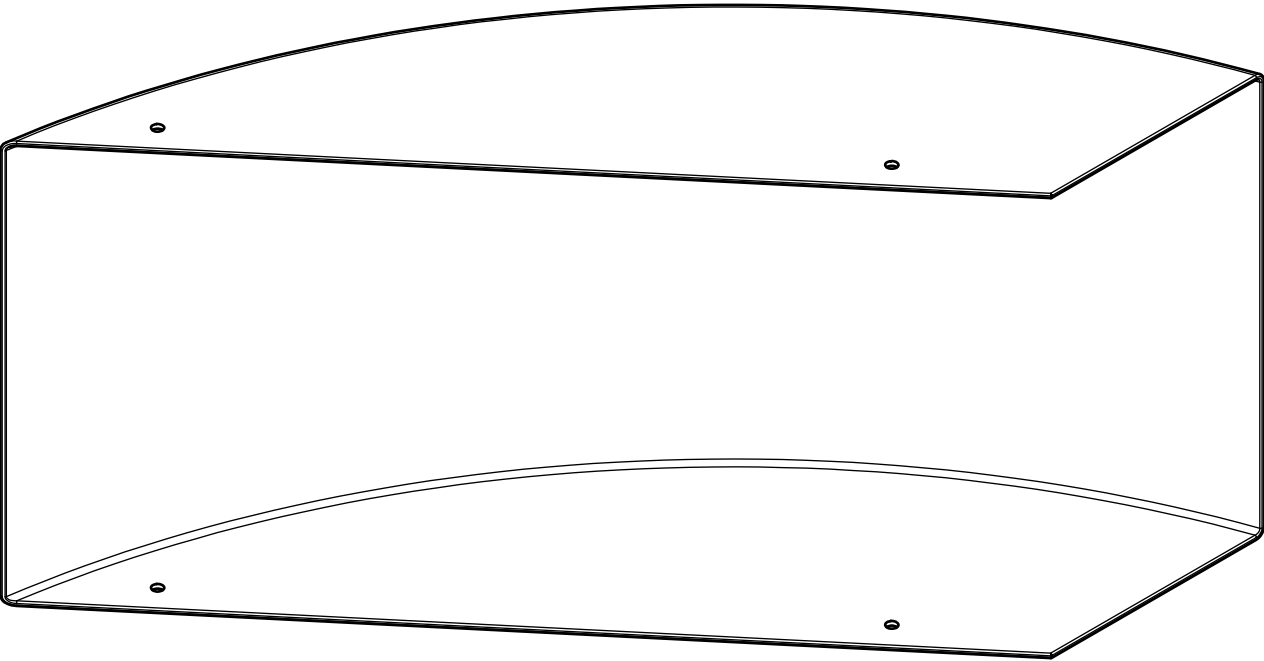
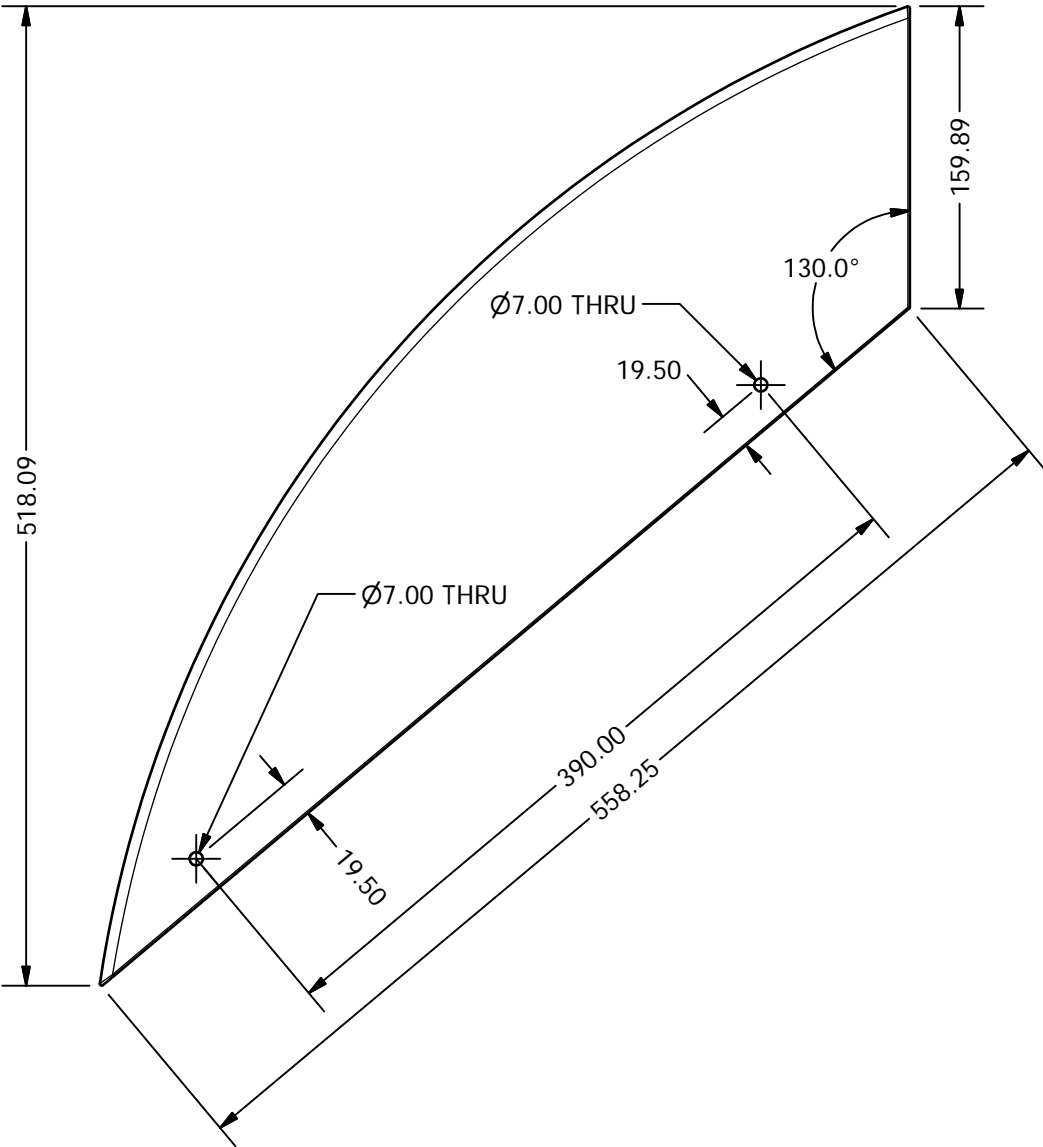
Pintura naranja RAL 2003

DRAWN Adrian Parro	21/10/2013	SIMUMAK		
		Fibra. ProSauto V04		
CHECKED Sergio Torremocha	21/10/2013	DWG NO: BRZ-CON-04-FIB07		
APPROVED		REV 07	SIZE A3	SHEET 18 OF 35

PARTS LIST		
ITEM	PART NUMBER	DESCRIPTION
1	BRZ-CON-04-CTVLTS002	ID Ref: 1203 . Conjunto soldado brazo soporte TV lateral
2	BRZ-CON-V004-CFB001	ID Ref: 1163 . Carcasa de fibra de brazos de TV laterales

DIMENSIONES CARCASAS DE TV LATERALES

BRZ-CON-04-CFB001 ID Ref: 1163
espesor de fibra 3 mm



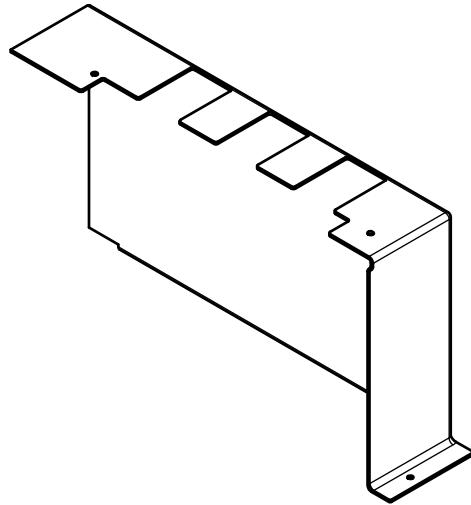
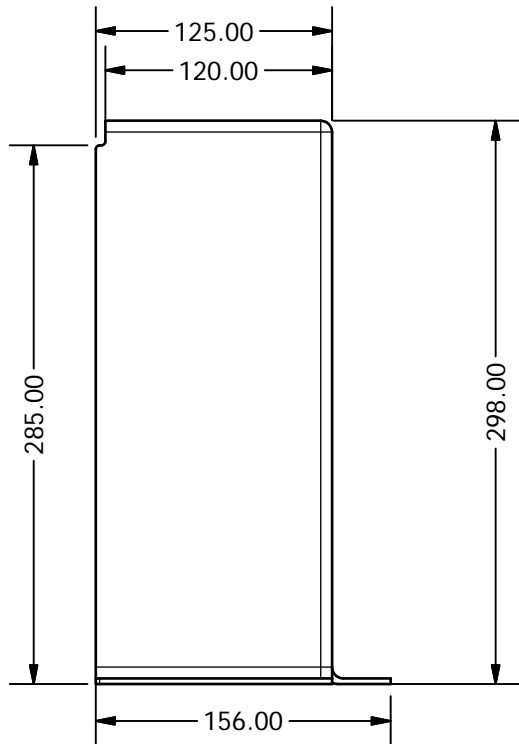
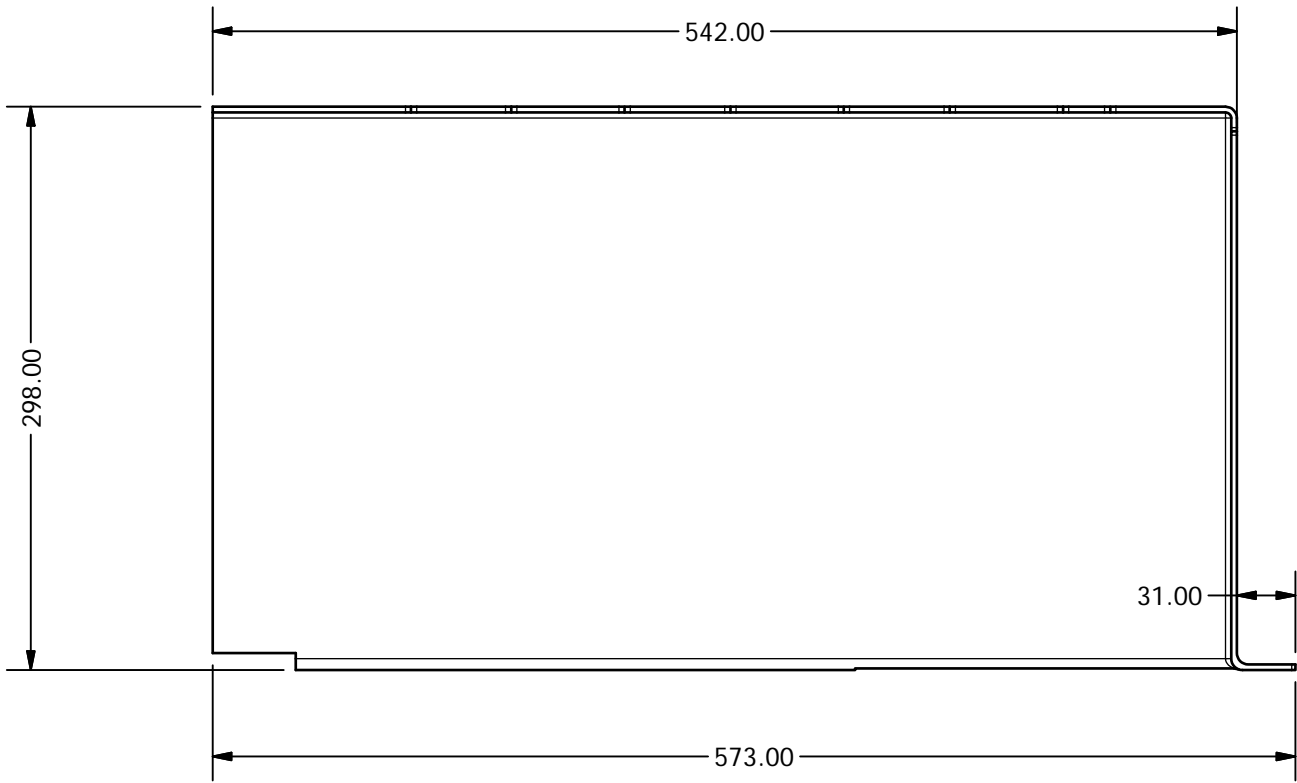
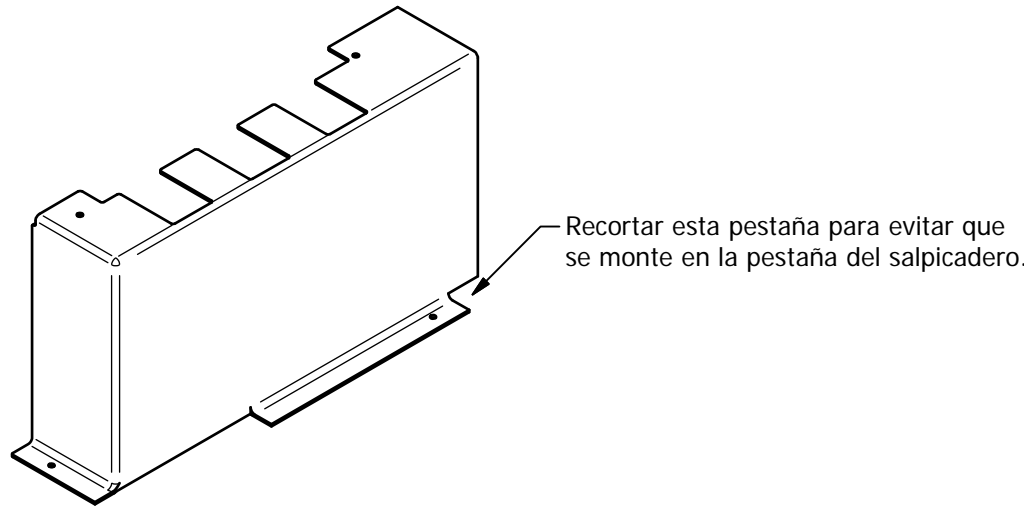
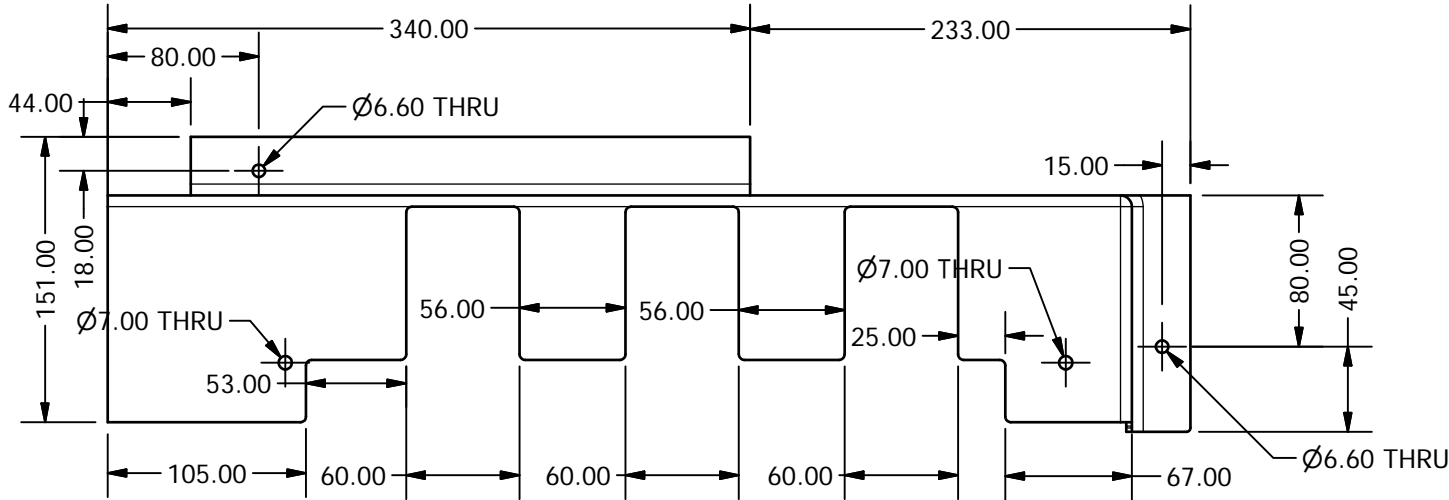
SCALE 1 / 4

Pintura naranja RAL 2003

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	BRZ-CON-V004-CFB001	Ref: 1163 . Carcasa de fibra de TV laterales
DRAWN Adrian Parro		21/10/2013	SIMUMAK Fibra. ProSauto V04
CHECKED Sergio Torremocha		21/10/2013	
APPROVED			DWG NO: BRZ-CON-04-FIB07
REV 07		SIZE A3	SHEET 19 OF 35

DIMENSIONES TAPA DE LOS PEDALES

BRZ-CON-04-TPED002 ID Ref:1166
Espesor de fibra 3 mm



SCALE 1/4

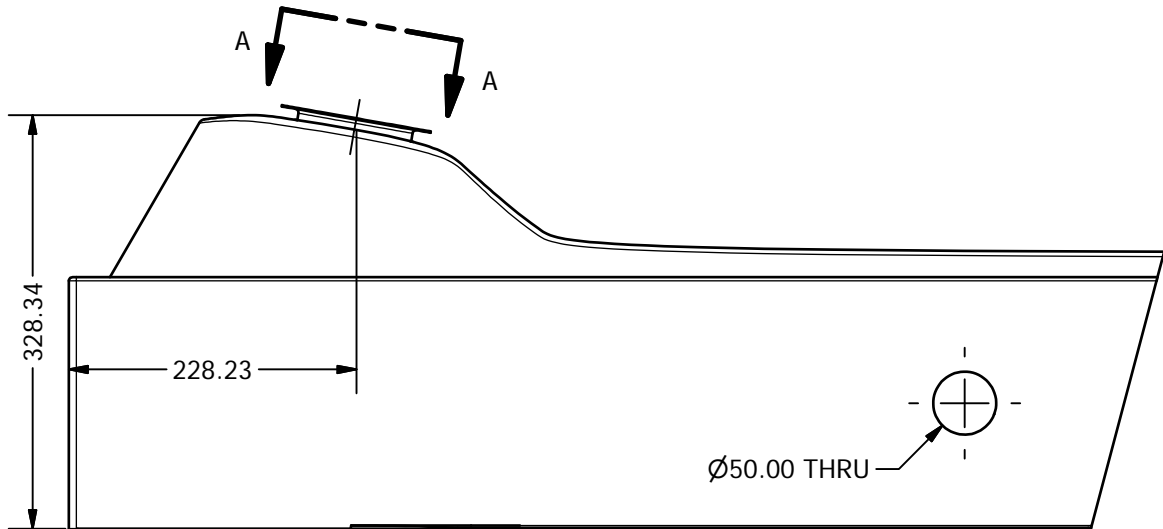
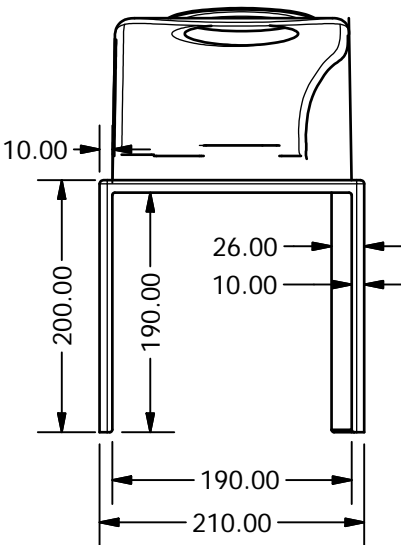
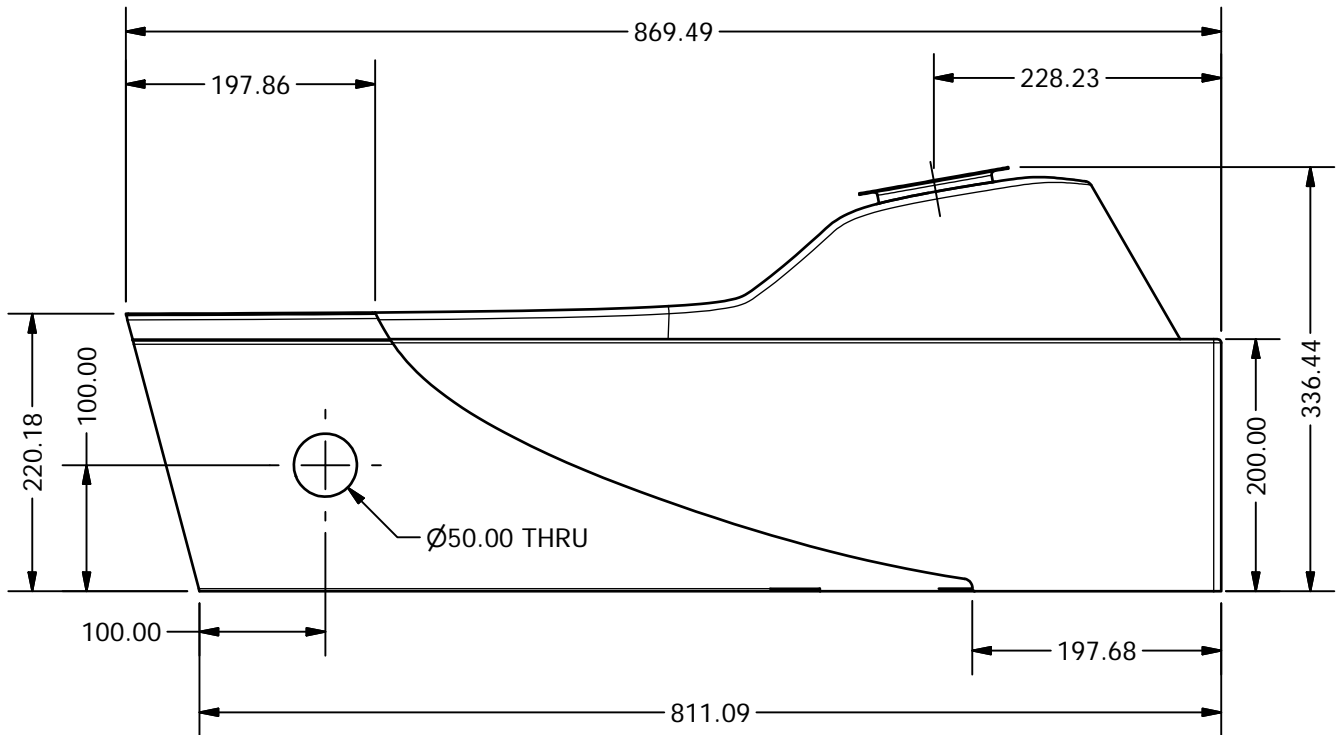
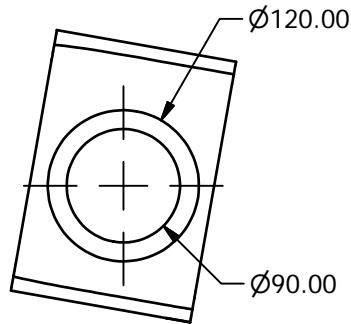
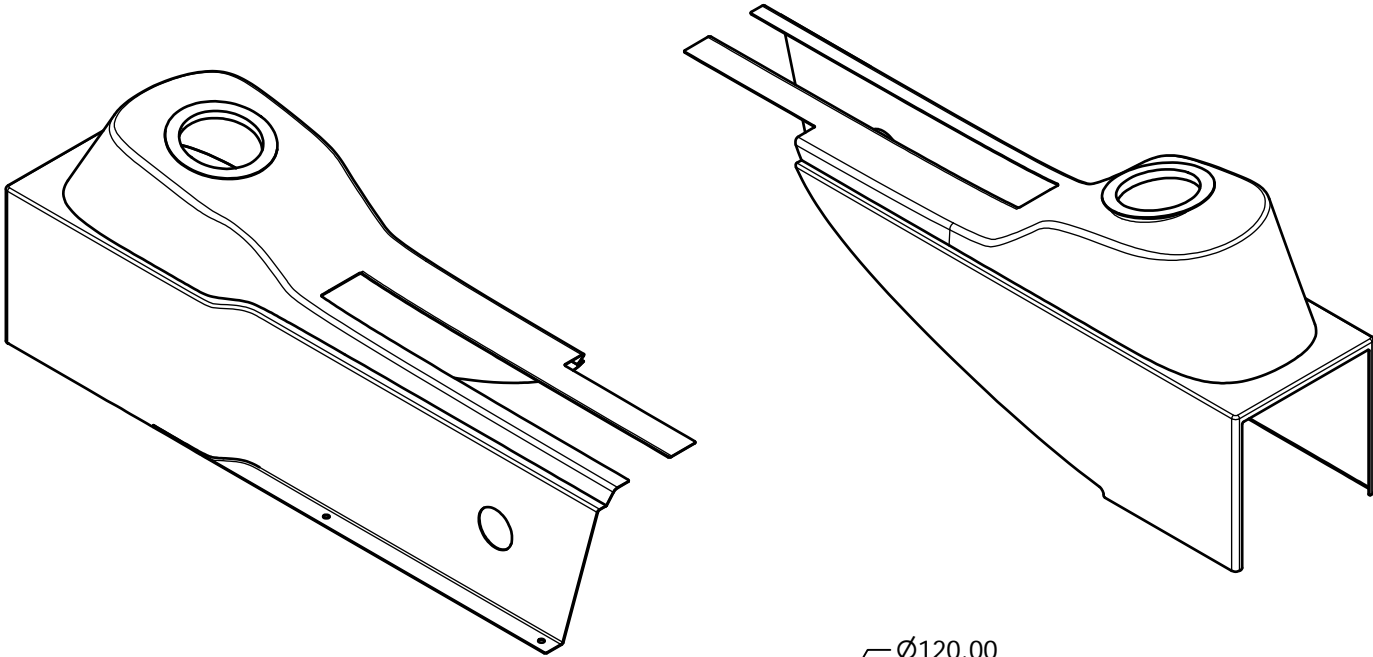
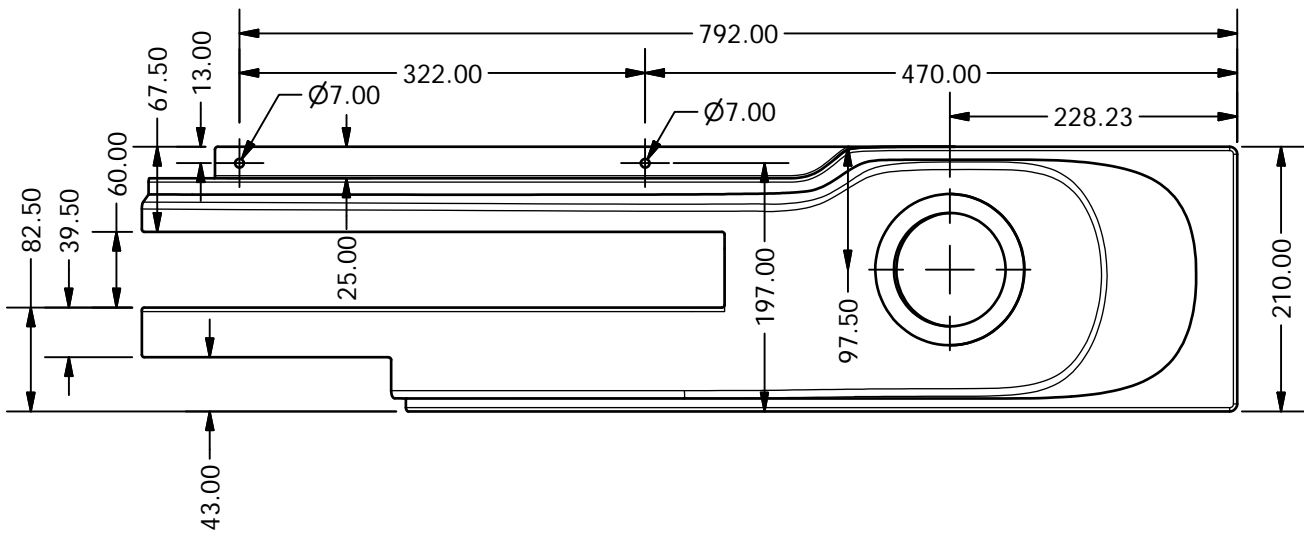
Pintura negro texturizado

DRAWN Adrian Parro	21/10/2013	SIMUMAK		
		Fibra. ProSauto V04		
CHECKED Sergio Torremocha	21/10/2013	DWG NO: BRZ-CON-04-FIB07		
APPROVED		REV 07	SIZE A3	SHEET 20 OF 35

DIMENSIONES TUNEL PALANCA DE CAMBIOS Y FRENO DE MANO

BRZ-CON-04-TUNEL003 ID Ref: 1162
espesor de fibra 3 mm

SCALE 1:6

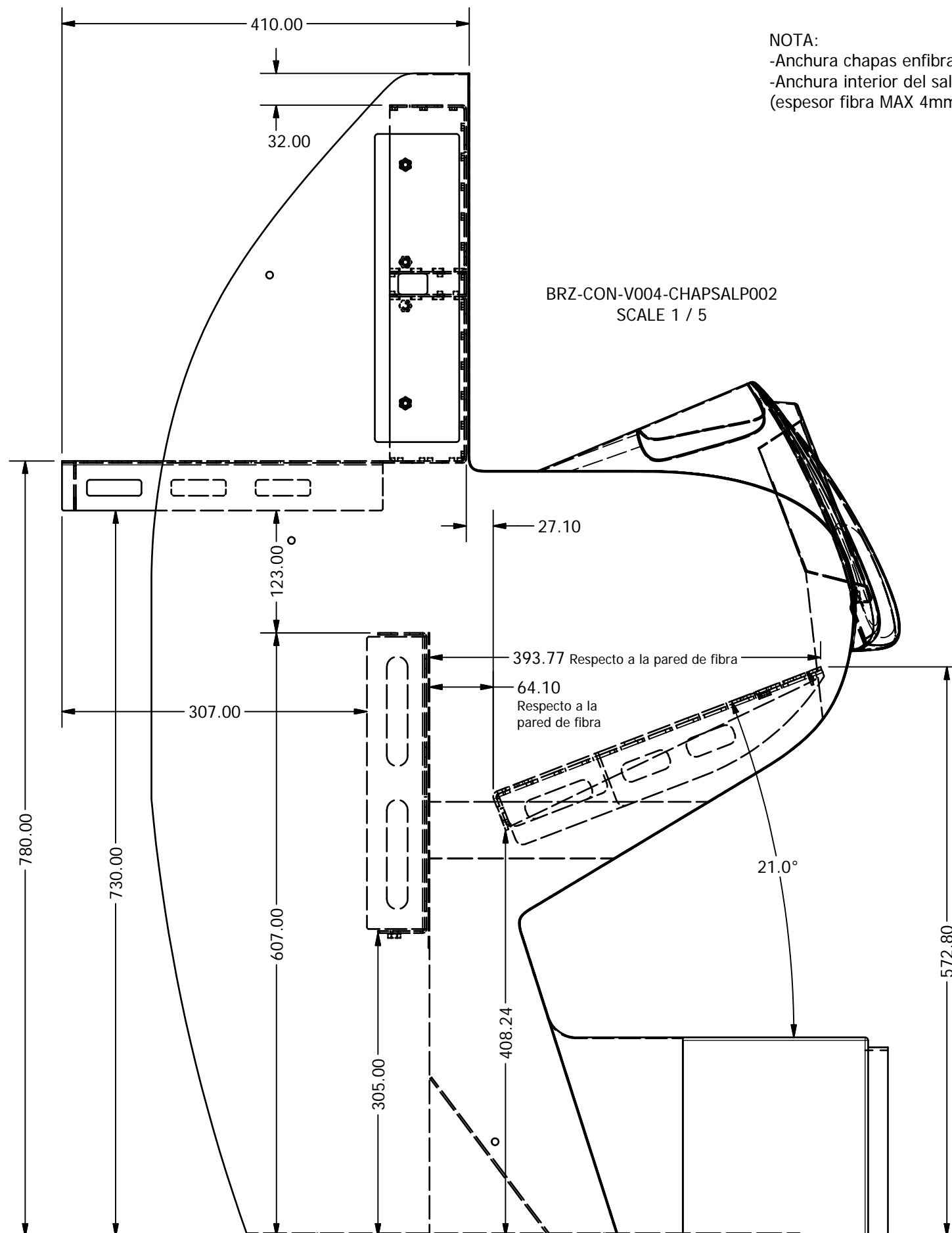


Pintura negro texturado

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
1	BRZ-CON-V004-TUNEL003	ID Ref: 1162 . Forro de fibra de la palanca de cambios y freno de mano

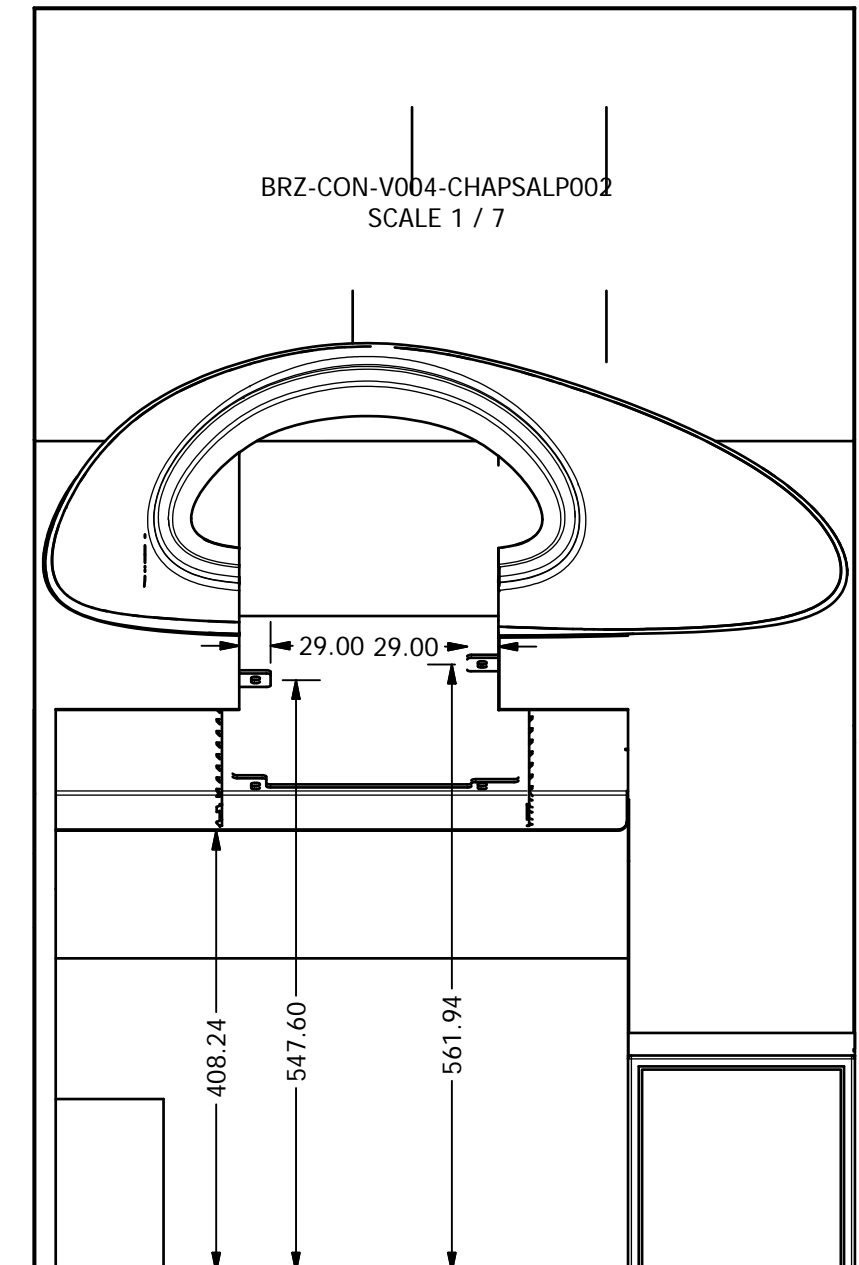
DRAWN Adrian Parro	21/10/2013	SIMUMAK		
		Fibra. ProSauto V04		
CHECKED Sergio Torremocha	21/10/2013	DWG NO: BRZ-CON-04-FIB07		
		REV 07	SIZE A3	SHEET 21 OF 35
APPROVED				

CHAPAS ENFIBRADAS EN EL SALPICADERO BRONZE PROSAUTO V04

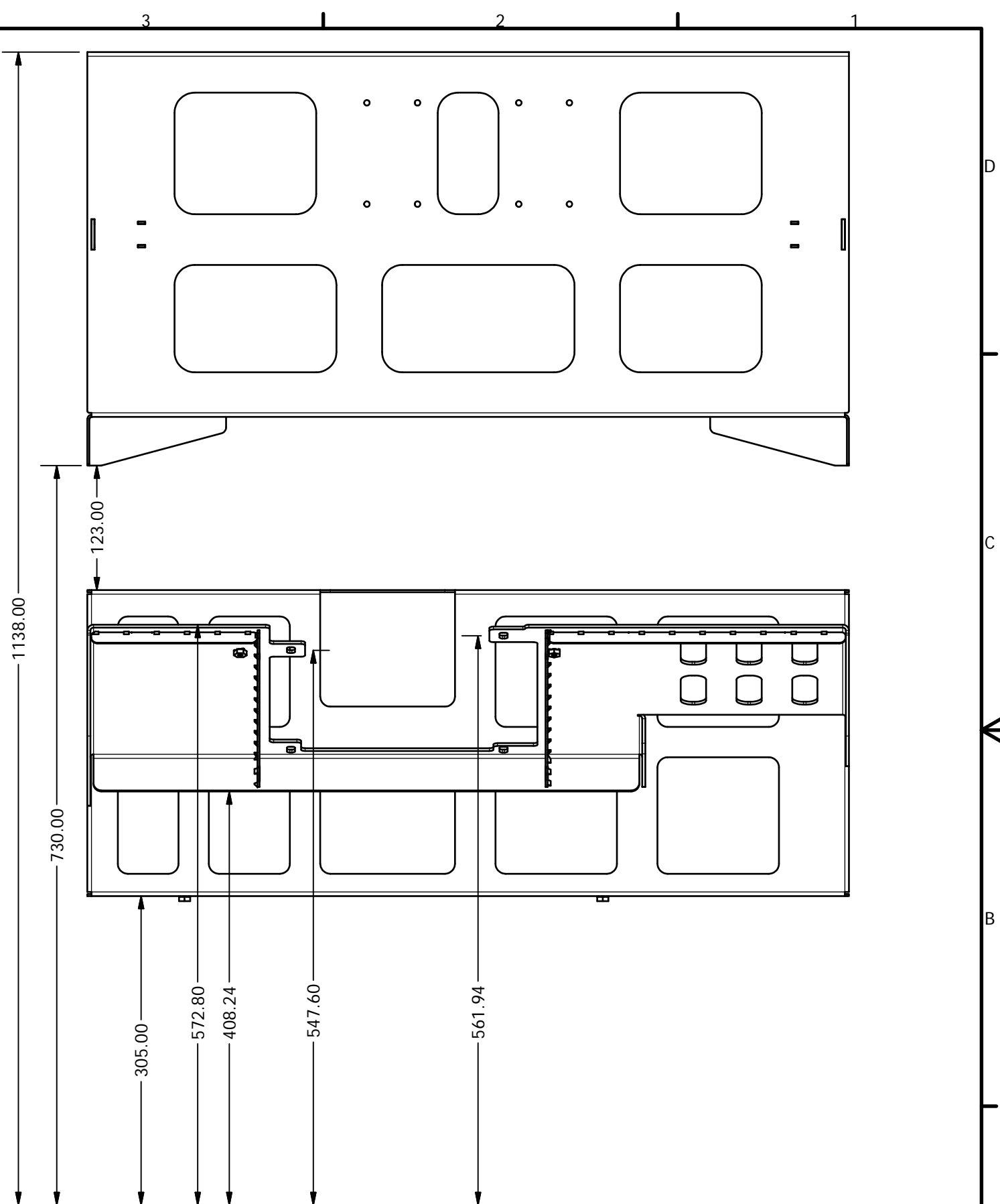
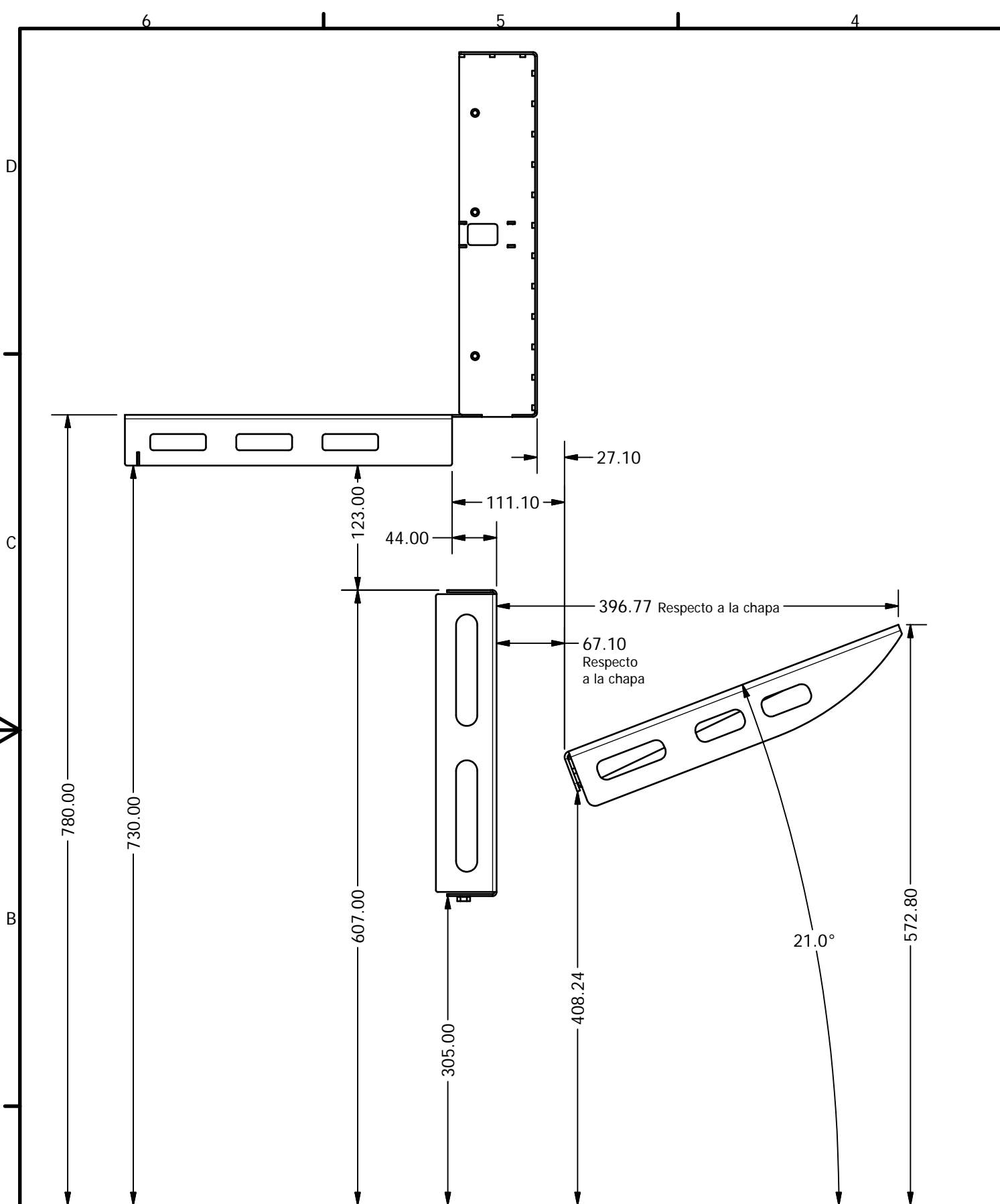


NOTA:
-Anchura chapas enfibradas 752 mm
-Anchura interior del salpicadero minima 752 mm
(espesor fibra MAX 4mm)

BRZ-CON-V004-CHAPSALP002
SCALE 1 / 5

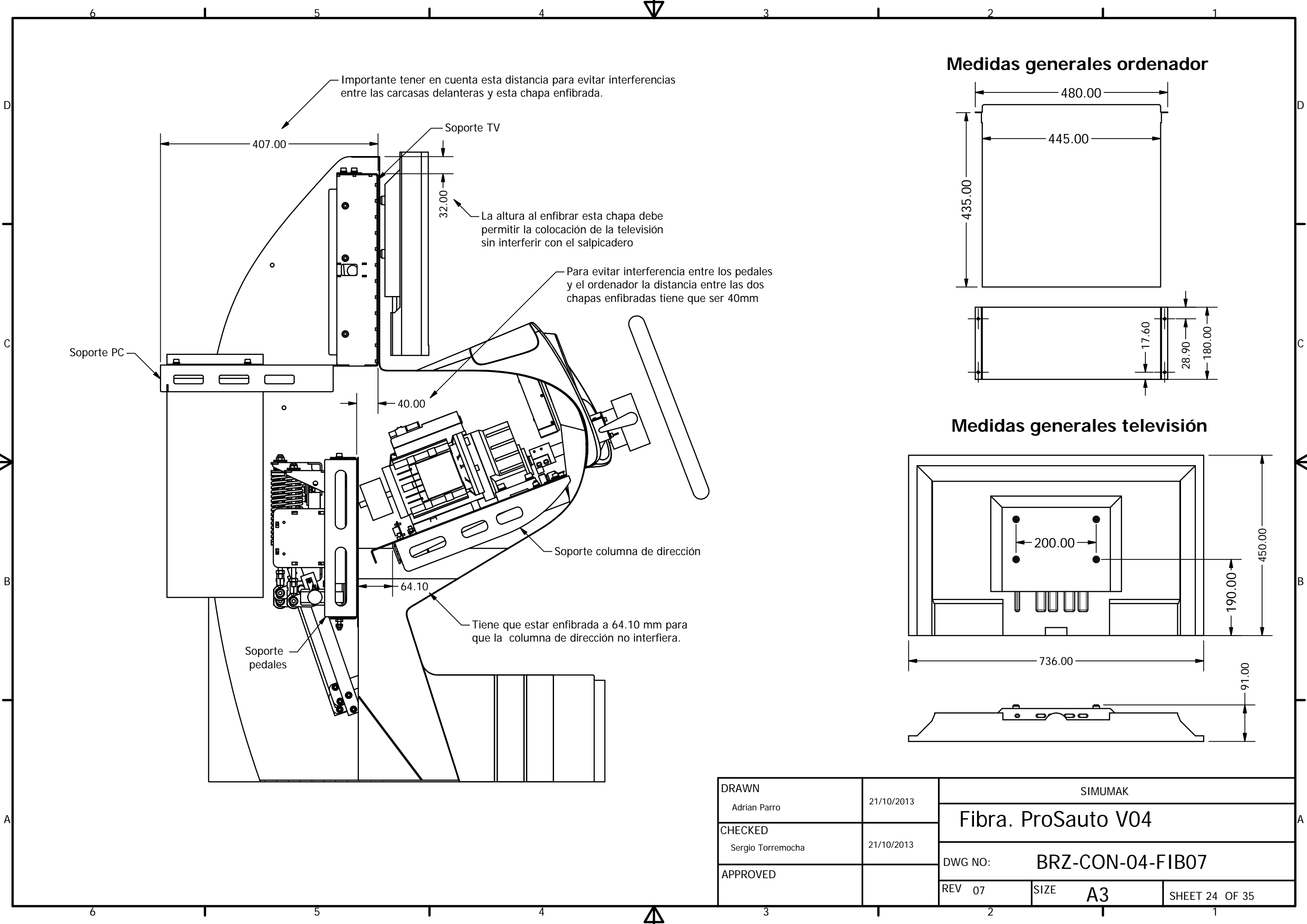


PARTS LIST				
ITEM	QTY	PART NUMBER	DESCRIPTION	
1	1	BRZ-CON-V004-SALP001	ID Ref: 1164 . Salpicadero Bronze ProSauto V04	
2	1	BRZ-CON-V003-CHAPENFIBRADAS001	Conjunto de chapas enfibradas Bronze V04	
DRAWN Adrian Parro		21/10/2013	SIMUMAK	
			Fibra. ProSauto V04	
CHECKED Sergio Torremocha		21/10/2013	DWG NO: BRZ-CON-04-FIB07	
			REV 07 SIZE A3 SHEET 22 OF 35	
APPROVED				

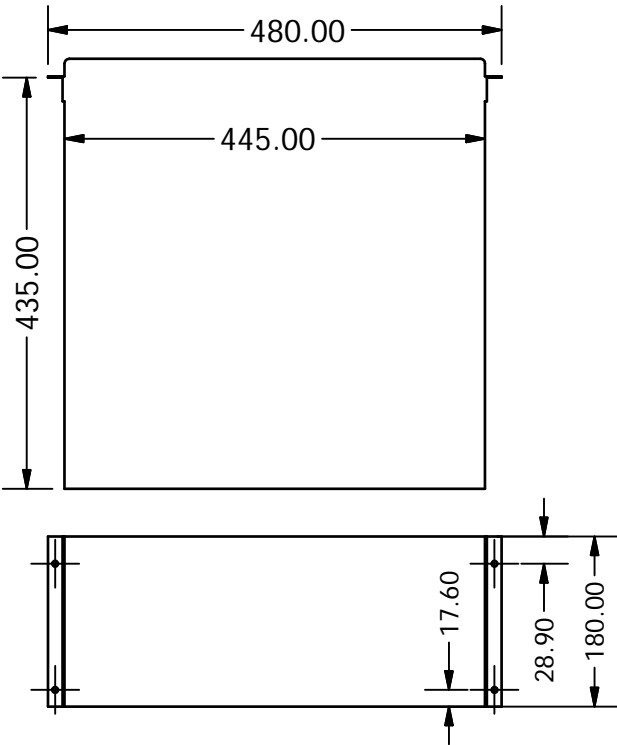


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BRZ-CON-04-CTVRS001	ID Ref: 1202 . Conjunto soldado enfibrado soporte TVs, bandeja de componentes y PC
2	1	CDR-AU-V27-SOPCDR01	ID Ref: 1207 . Conjunto soldado soporte columna de dirección.
3	1	P-EBTC-V004-SOPFIS002	ID Ref: 847 . Conjunto soldado soporte de pedales enfibrado

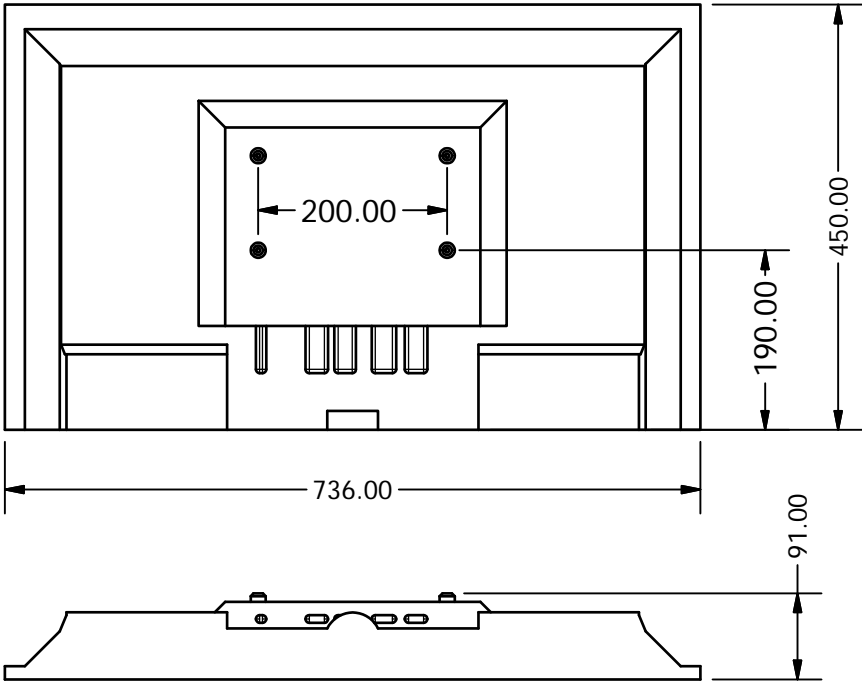
DRAWN Adrian Parro	21/10/2013	SIMUMAK	
		Fibra. ProSauto V04	
CHECKED Sergio Torremocha	21/10/2013	DWG NO: BRZ-CON-04-FIB07	
APPROVED		REV 07	SIZE A3
		SHEET 23 OF 35	



Medidas generales ordenador



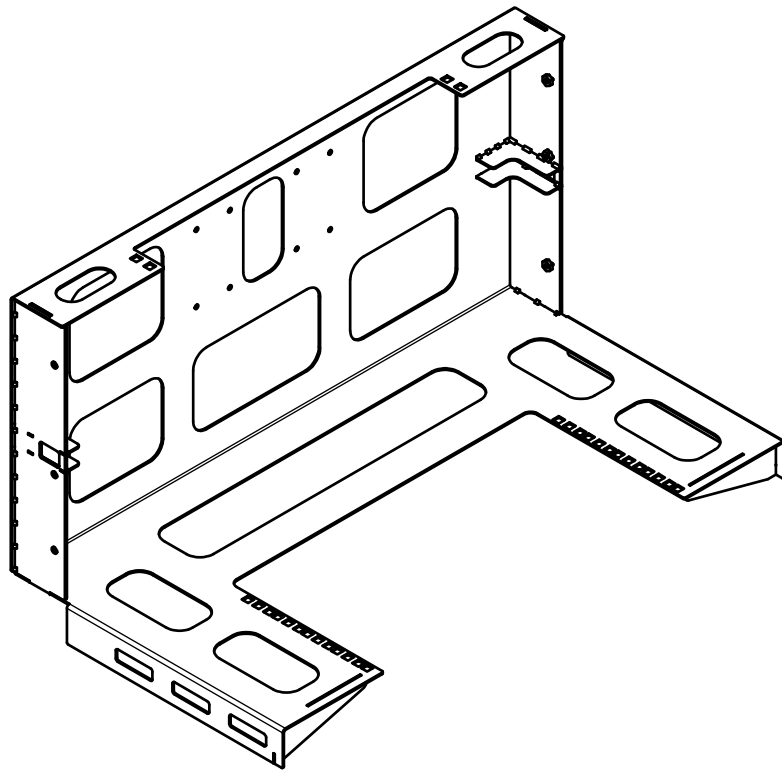
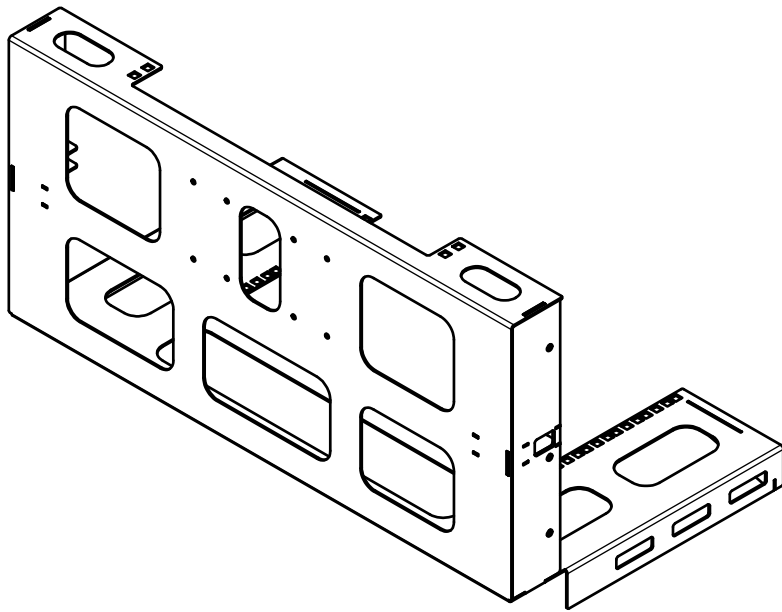
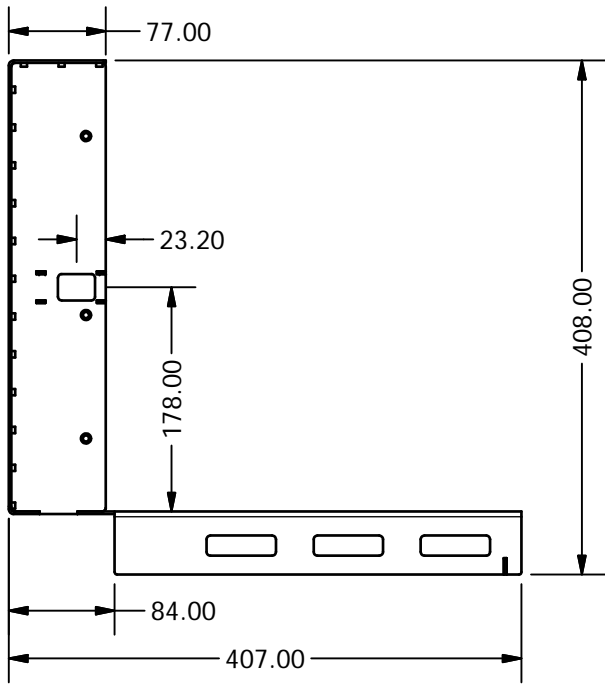
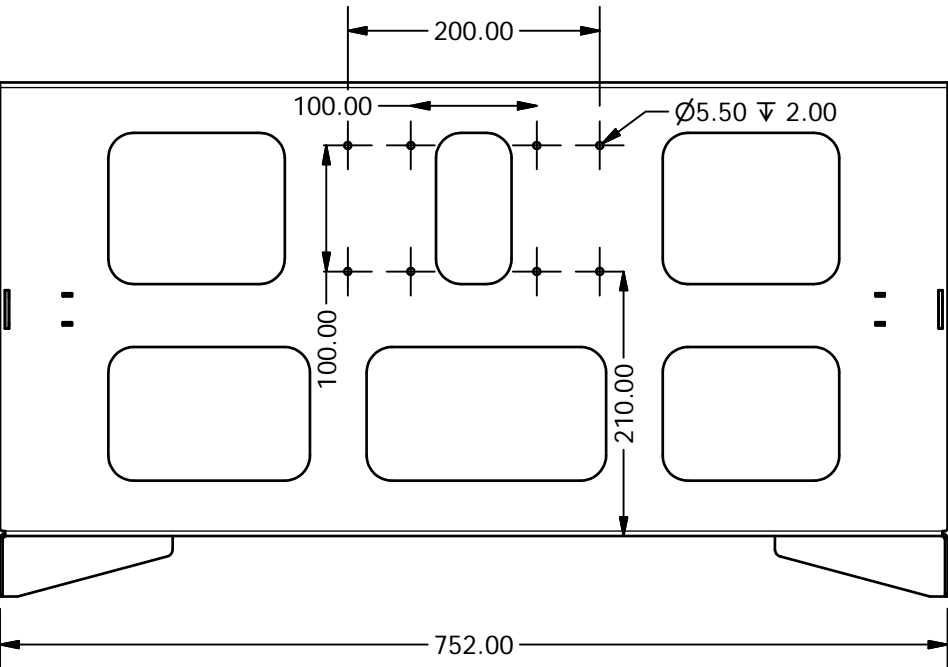
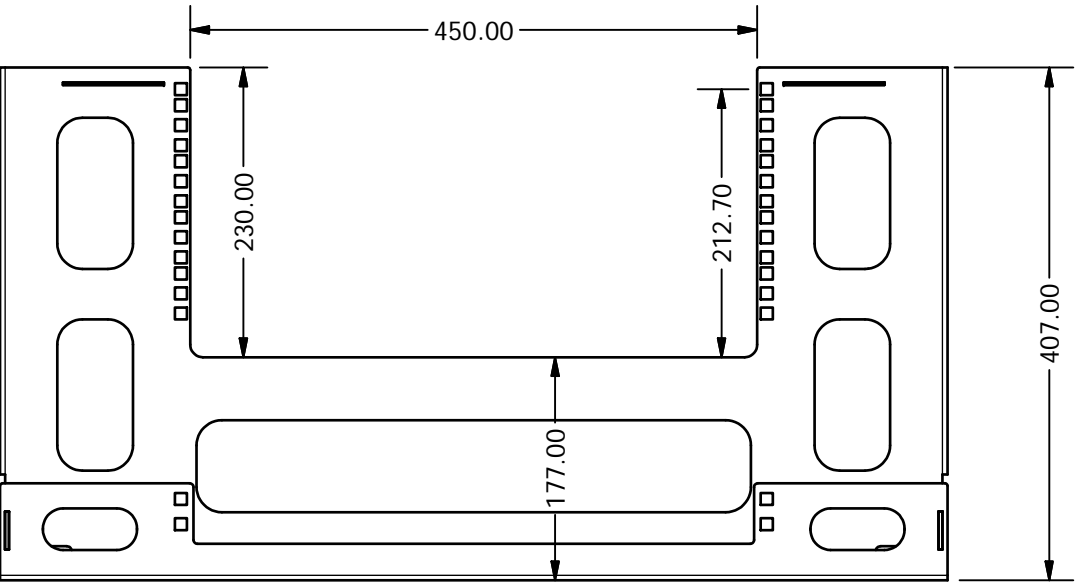
Medidas generales televisión



DRAWN Adrian Parro	21/10/2013	SIMUMAK		
		Fibra. ProSauto V04		
CHECKED Sergio Torremocha	21/10/2013	DWG NO: BRZ-CON-04-FIB07		
APPROVED		REV 07	SIZE A3	SHEET 24 OF 35

SOPORTE DE TV, PC y RACK

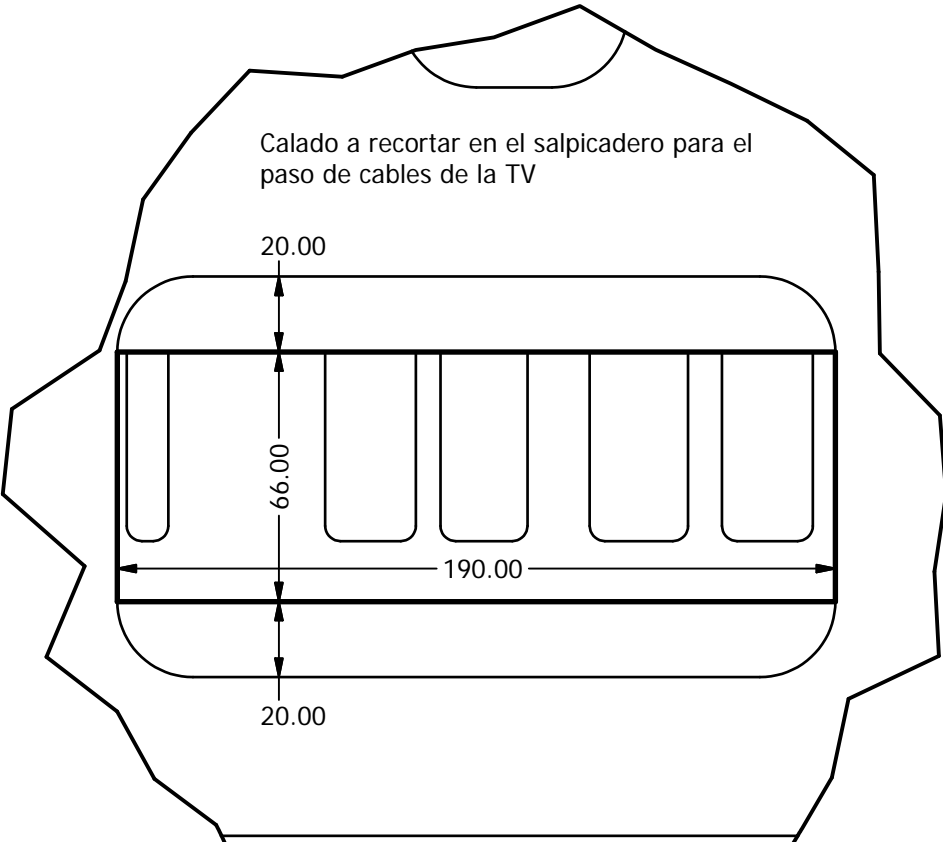
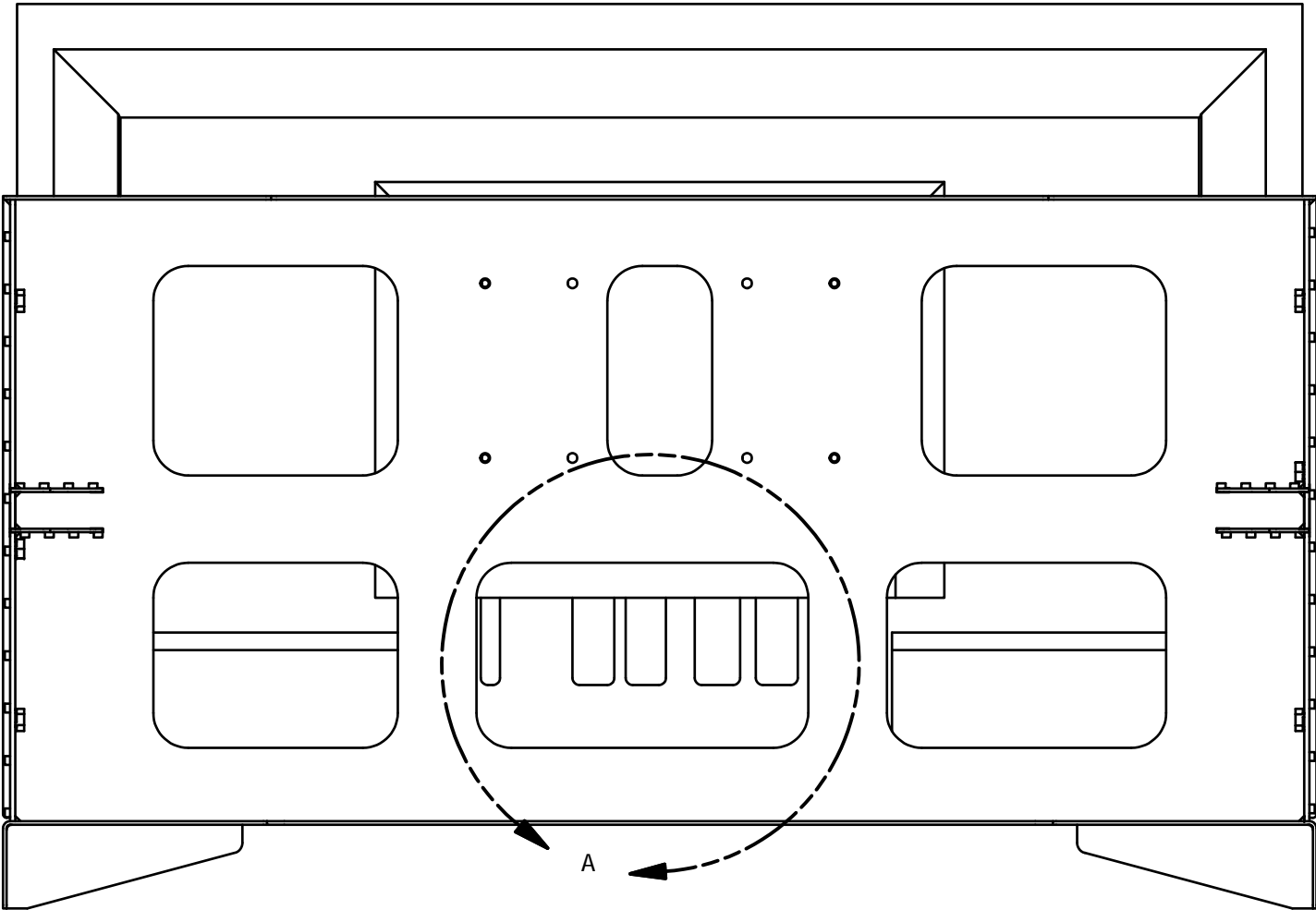
BRZ-CON-04-CTVRS001
SCALE 1 / 6



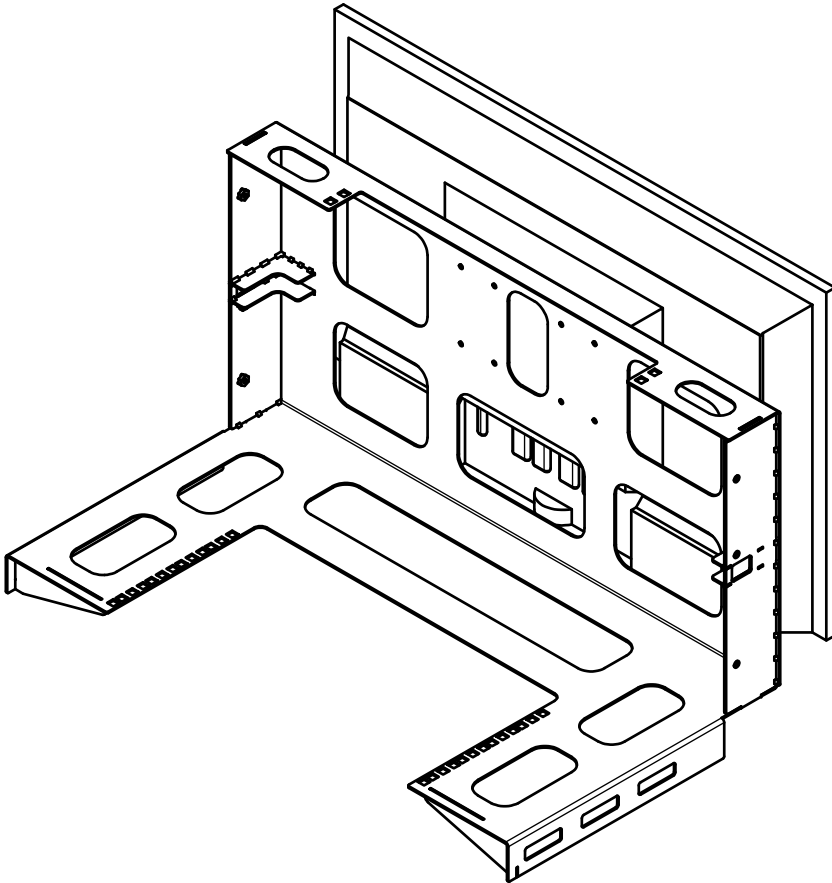
Acabado cincado amarillo trivalente

DRAWN Adrian Parro	21/10/2013	SIMUMAK		
		Fibra. ProSauto V04		
CHECKED Sergio Torremocha	21/10/2013	DWG NO: BRZ-CON-04-FIB07		
APPROVED		REV 07	SIZE A3	SHEET 25 OF 35

SOPORTE DE TV. Calado en el salpicadero necesario para el paso de cables de la TV



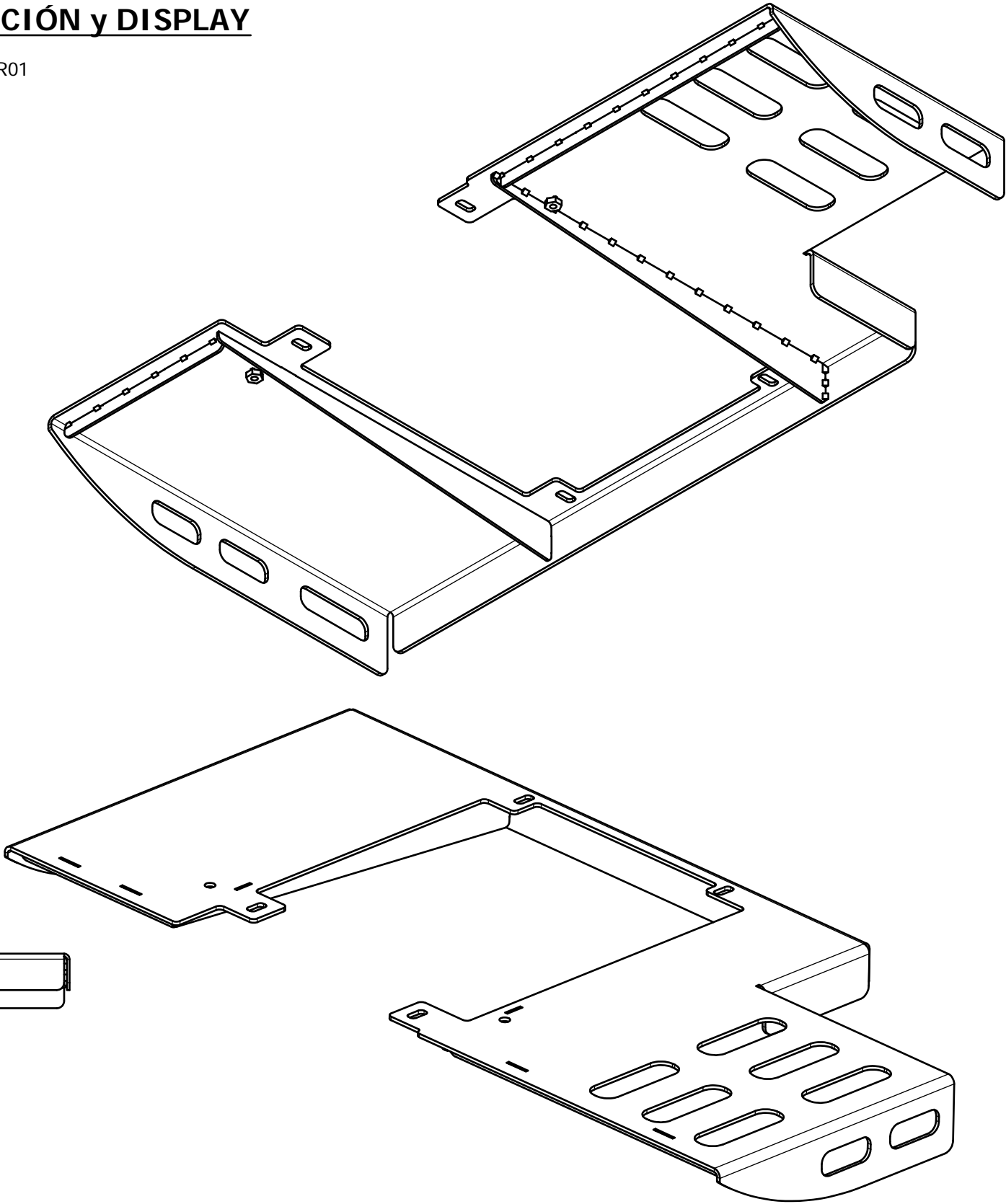
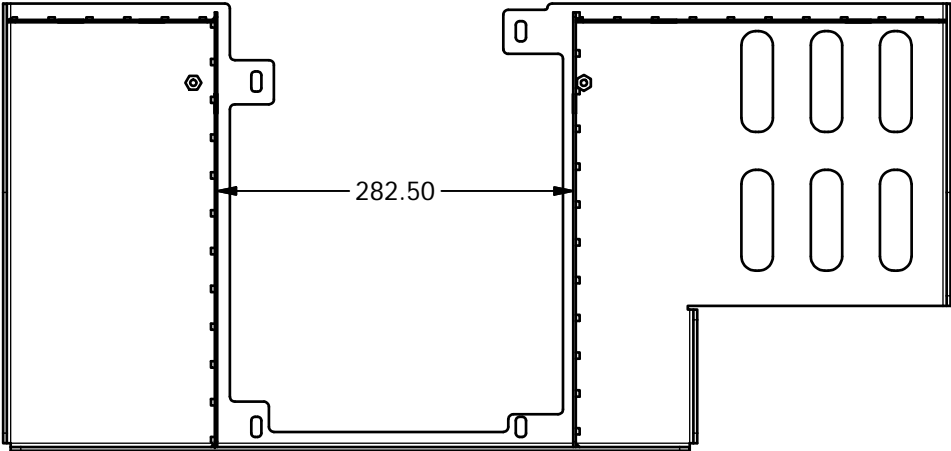
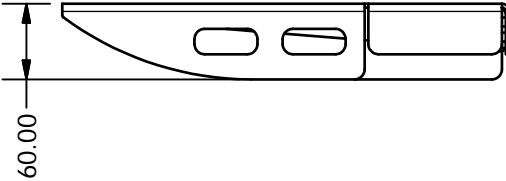
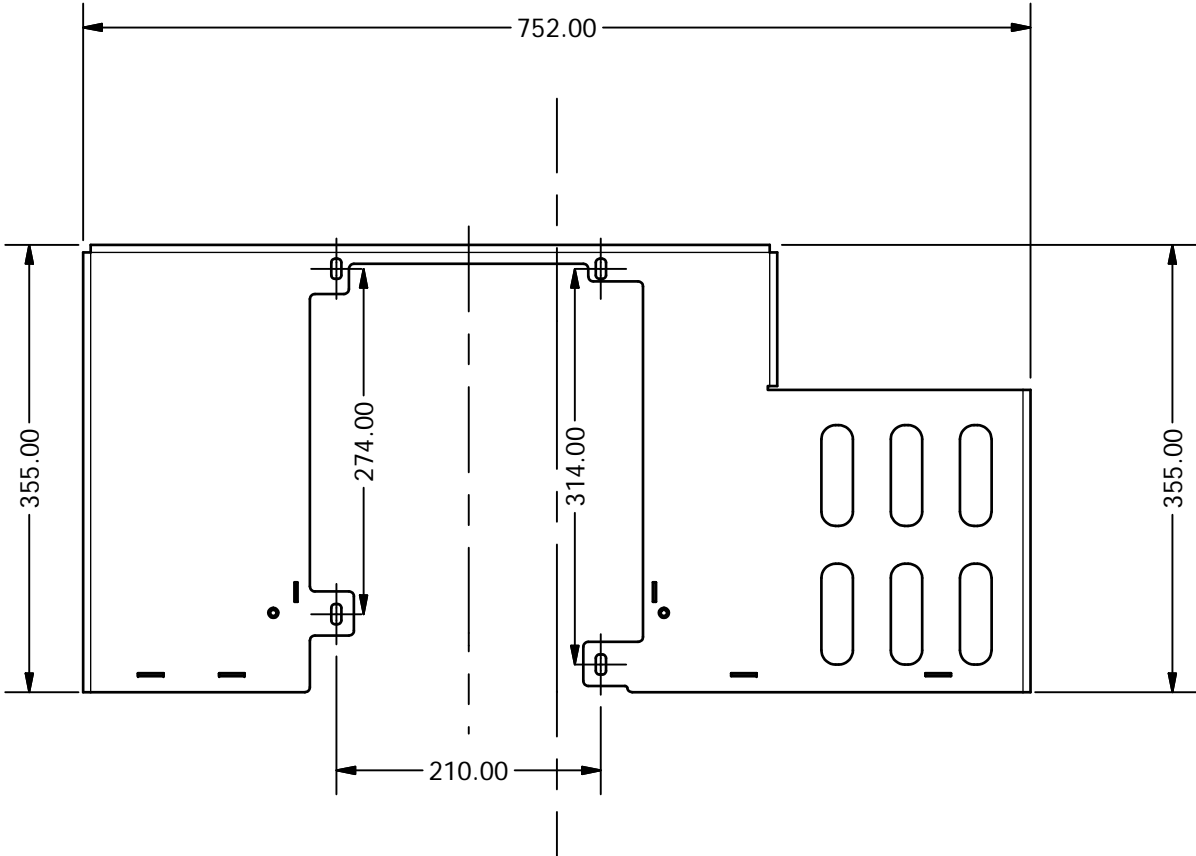
DETAIL A
SCALE 1 / 2



DRAWN Adrian Parro	21/10/2013	SIMUMAK		
		Fibra. ProSauto V04		
CHECKED Sergio Torremocha	21/10/2013	DWG NO: BRZ-CON-04-FIB07		
APPROVED		REV 07	SIZE A3	SHEET 26 OF 35

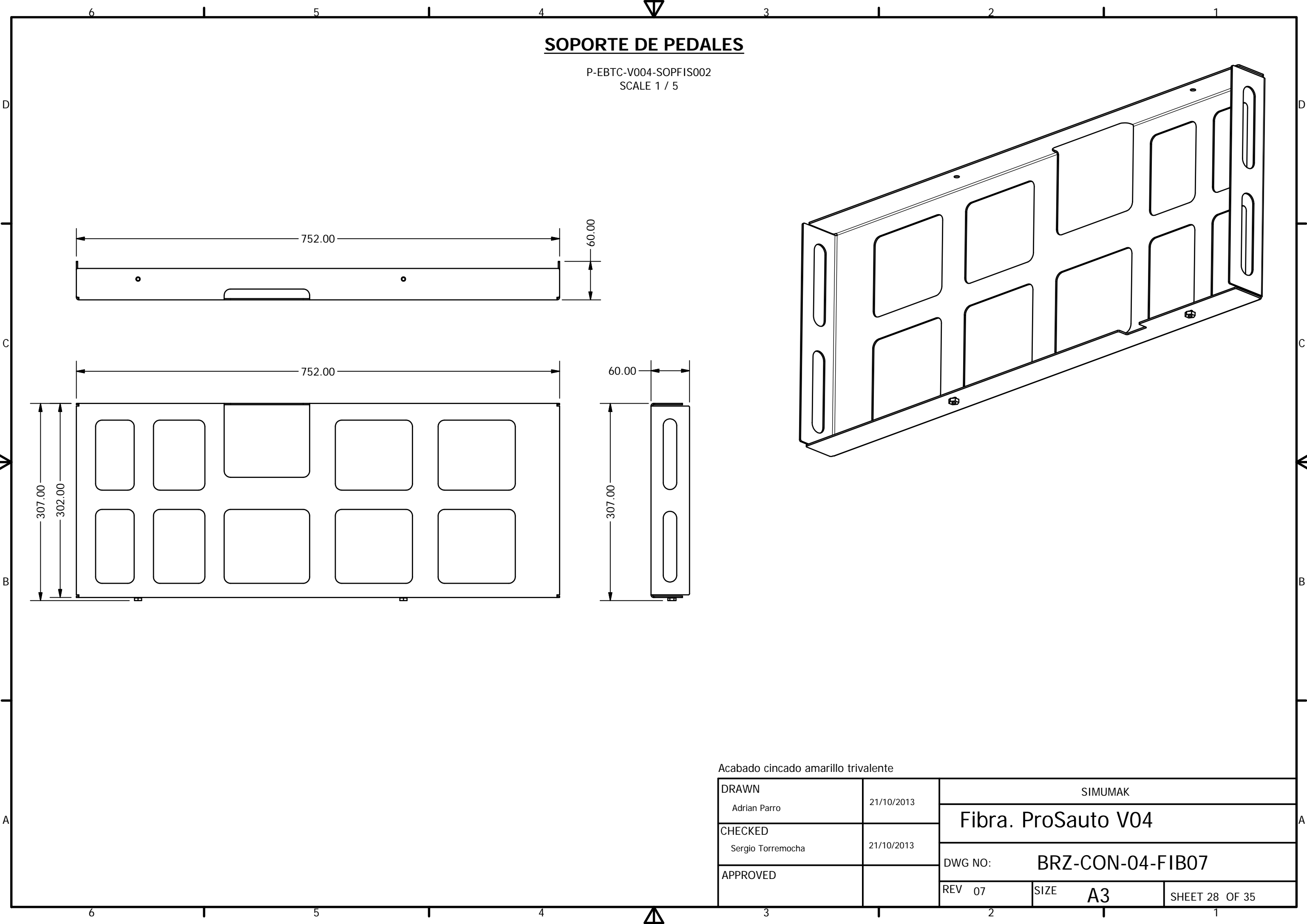
SOPORTE DE COLUMNA DE DIRECCIÓN y DISPLAY

CDR-AU-V27-SOPCDR01
SCALE 1 / 6



Acabado pintado negro satinado liso

DRAWN	21/10/2013	SIMUMAK		
Adrian Parro		Fibra. ProSauto V04		
CHECKED	21/10/2013	DWG NO: BRZ-CON-04-FIB07		
Sergio Torremocha		REV 07	SIZE A3	SHEET 27 OF 35
APPROVED				



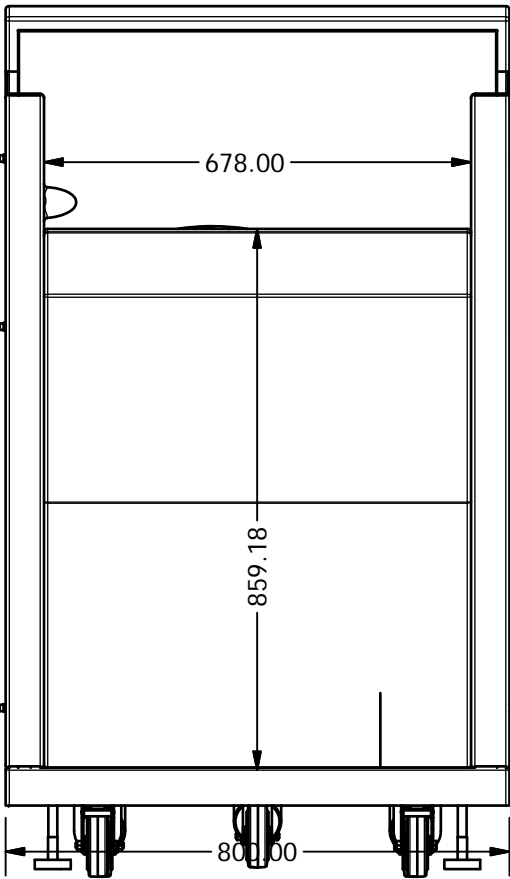
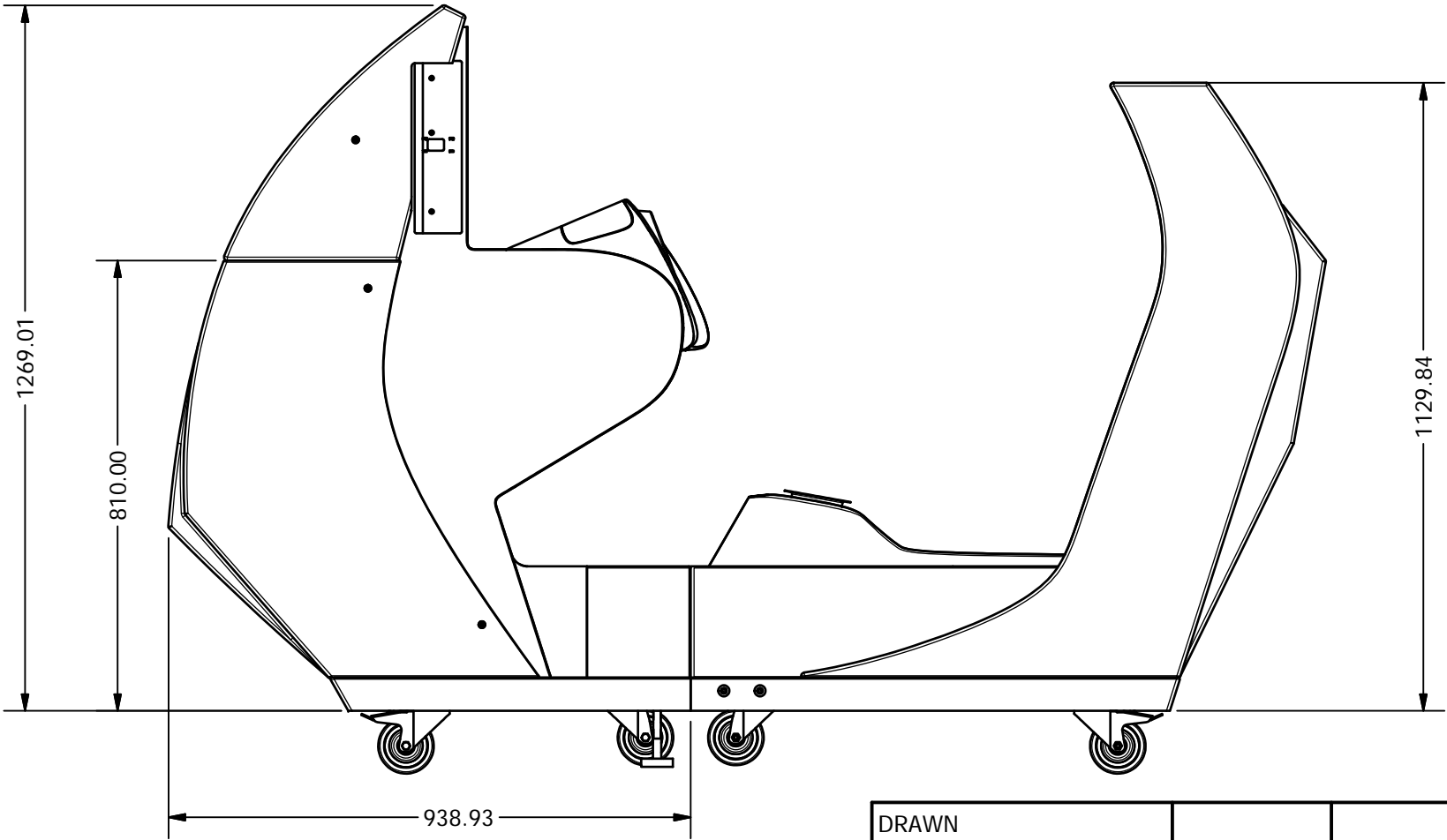
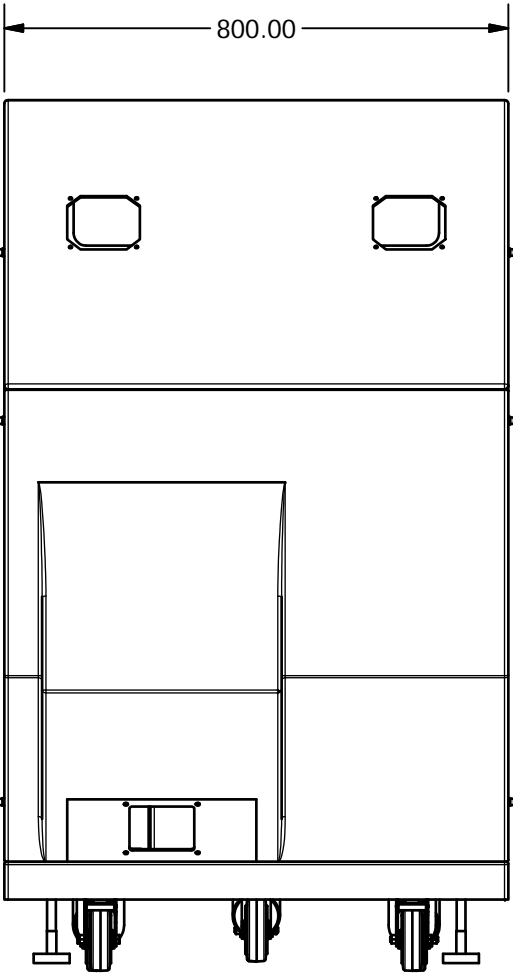
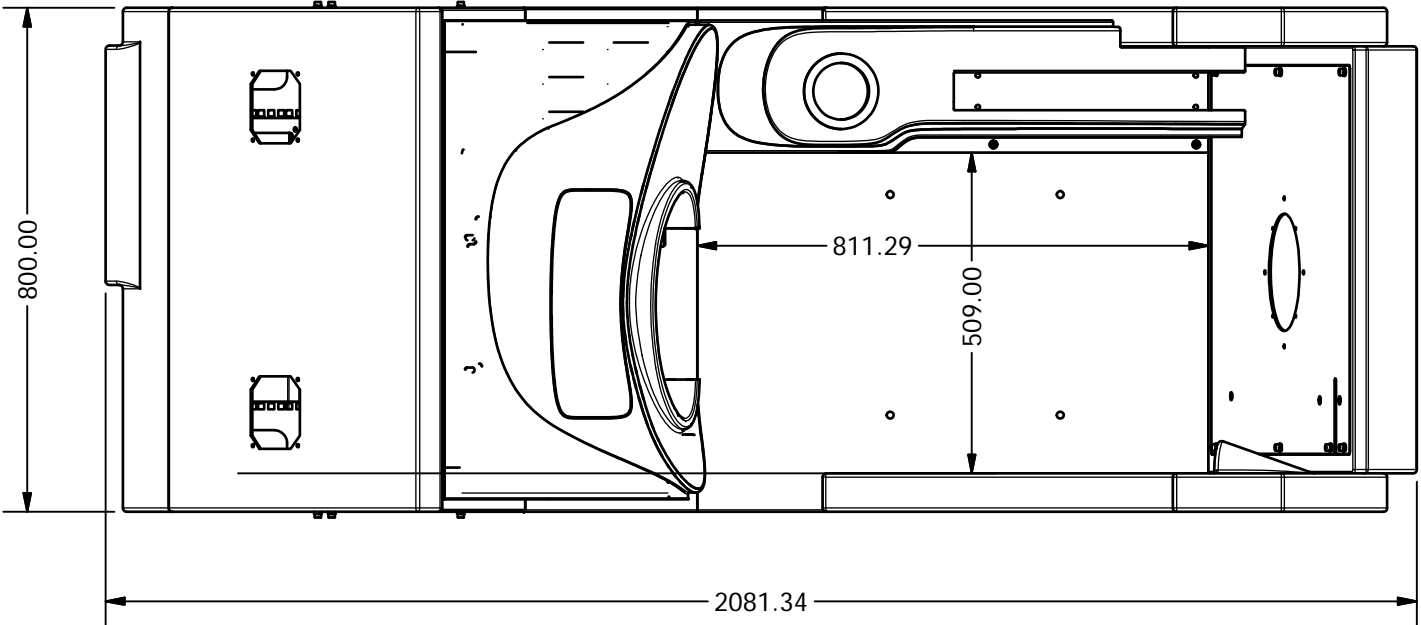
SOPORTE DE PEDALES

P-EBTC-V004-SOPFIS002
SCALE 1 / 5

Acabado cincado amarillo trivalente

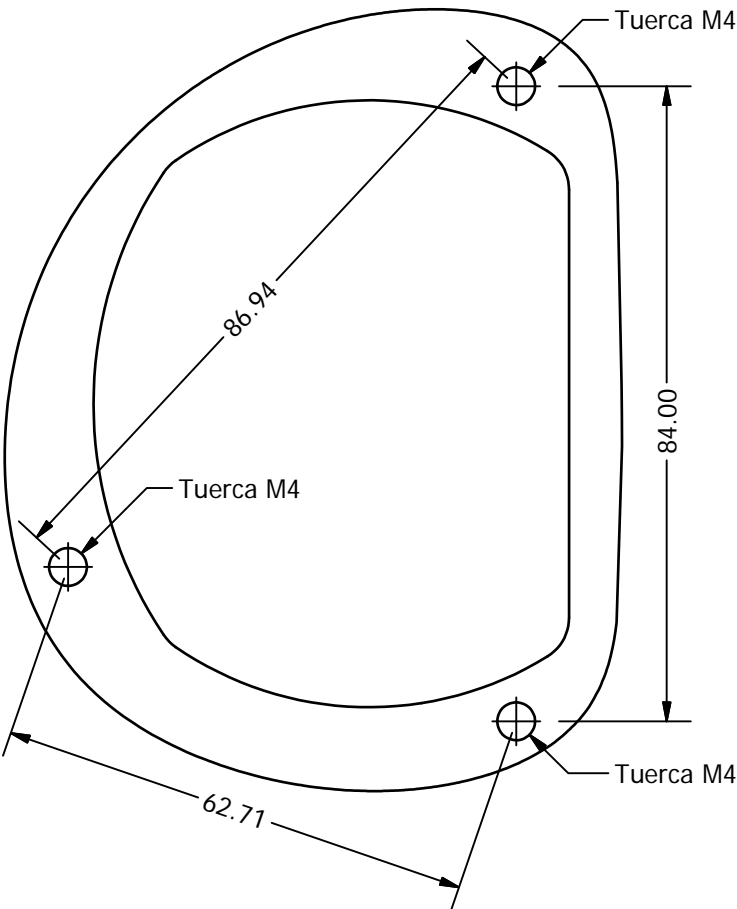
DRAWN Adrian Parro	21/10/2013	SIMUMAK		
		Fibra. ProSauto V04		
CHECKED Sergio Torremocha	21/10/2013	DWG NO: BRZ-CON-04-FIB07		
APPROVED		REV 07	SIZE A3	SHEET 28 OF 35

ENSAMBLAJE GENERAL DE LA FIBRA

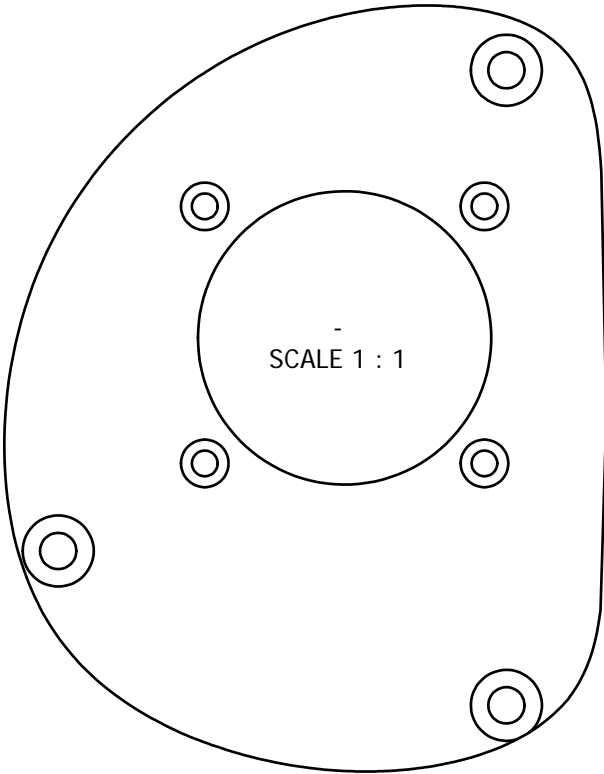


DRAWN Adrian Parro	21/10/2013	SIMUMAK		
		Fibra. ProSauto V04		
		DWG NO: BRZ-CON-04-FIB07		
		REV 07	SIZE A3	SHEET 29 OF 35
CHECKED Sergio Torremocha	21/10/2013			
APPROVED				

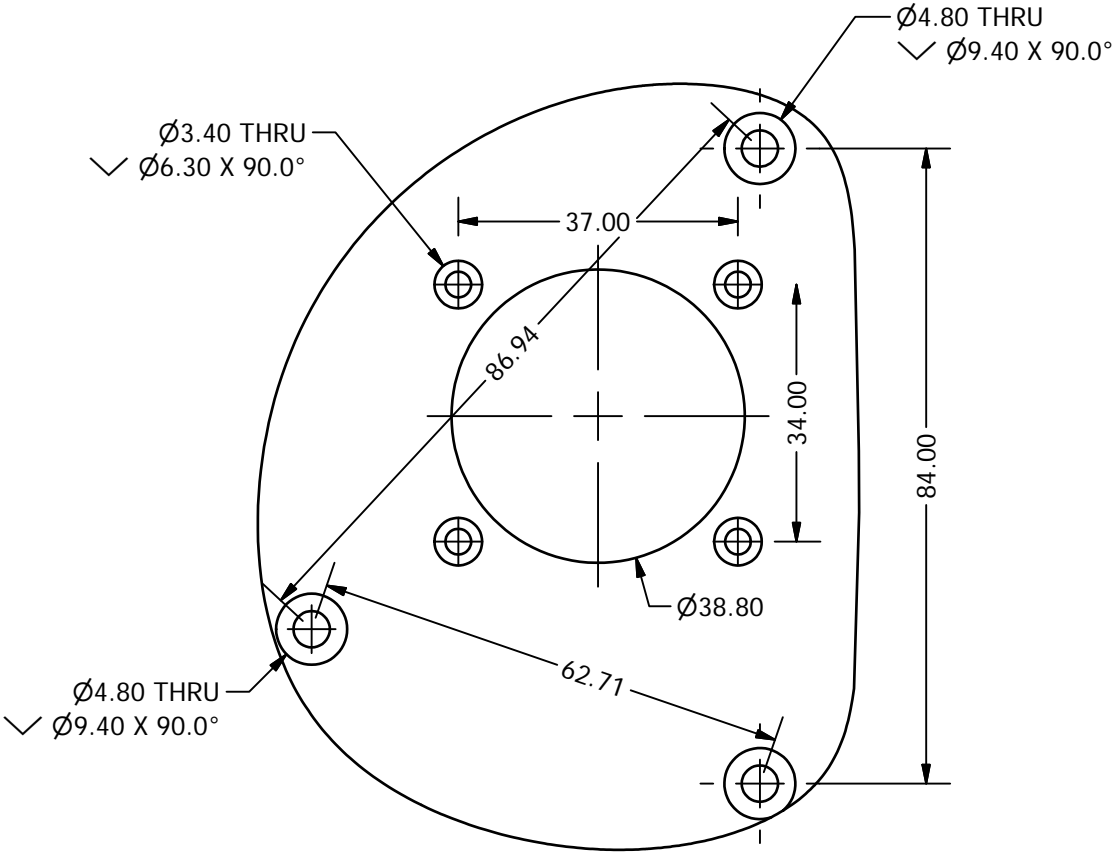
PANEL IZQUIERDO DEL
SALPICADERO



BRZ-CON-V004-PI001
SCALE 1 : 1



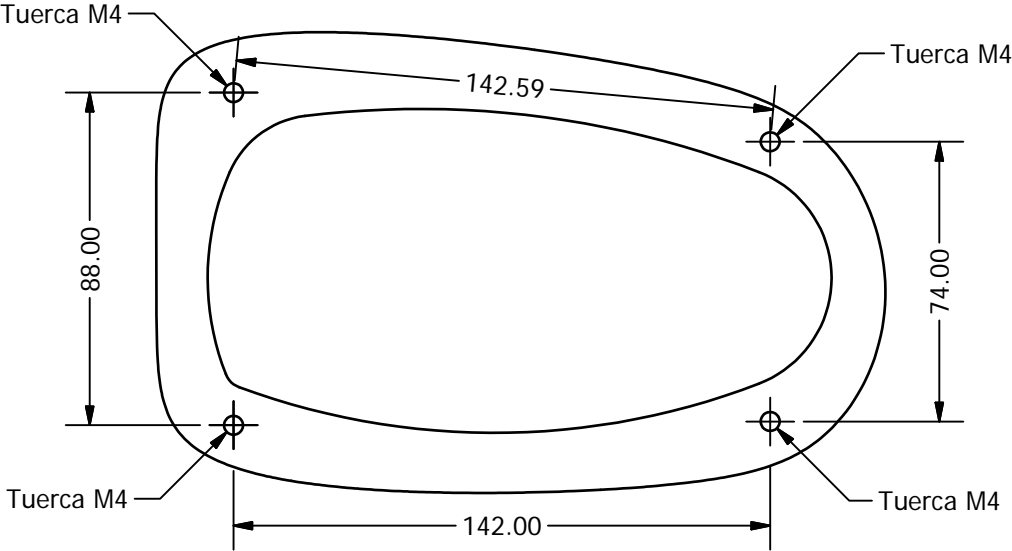
SCALE 1 : 1



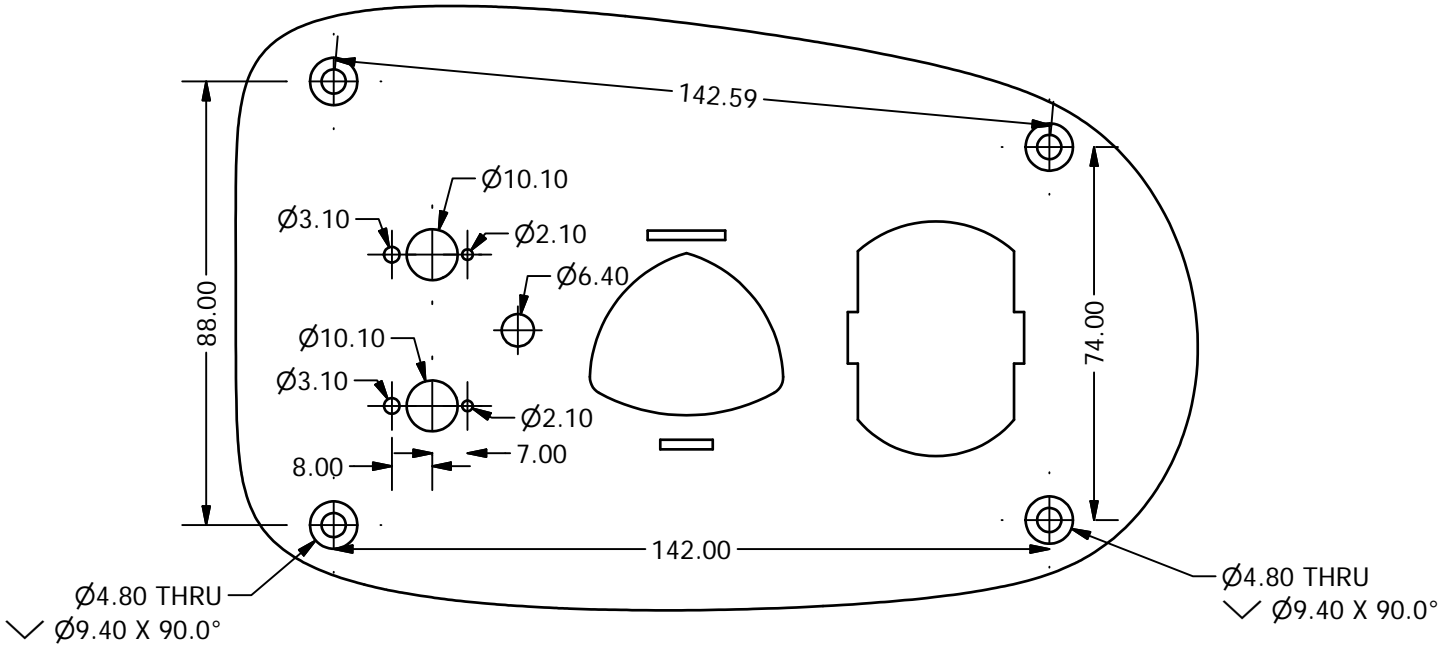
BRZ-CON-V004-PANI001
SCALE 1 : 1

DRAWN Adrian Parro	21/10/2013	SIMUMAK		
		Fibra. ProSauto V04		
CHECKED Sergio Torremocha	21/10/2013	DWG NO: BRZ-CON-04-FIB07		
APPROVED		REV 07	SIZE A3	SHEET 30 OF 35

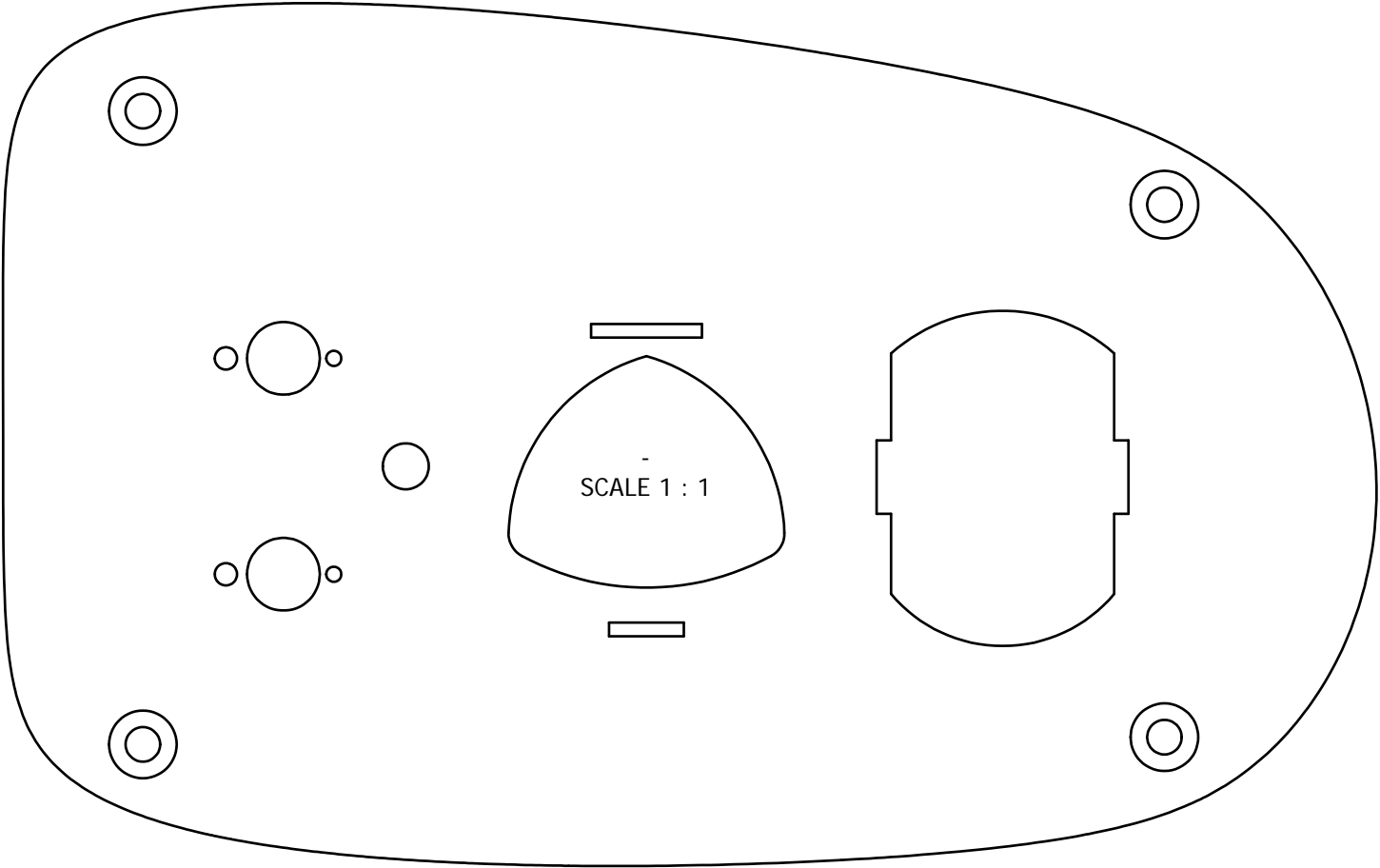
PANEL DERECHO DEL
SALPICADERO



BRZ-CON-V004-PD001
SCALE 1 / 2



BRZ-CON-V004-PANDC001
SCALE 2/3



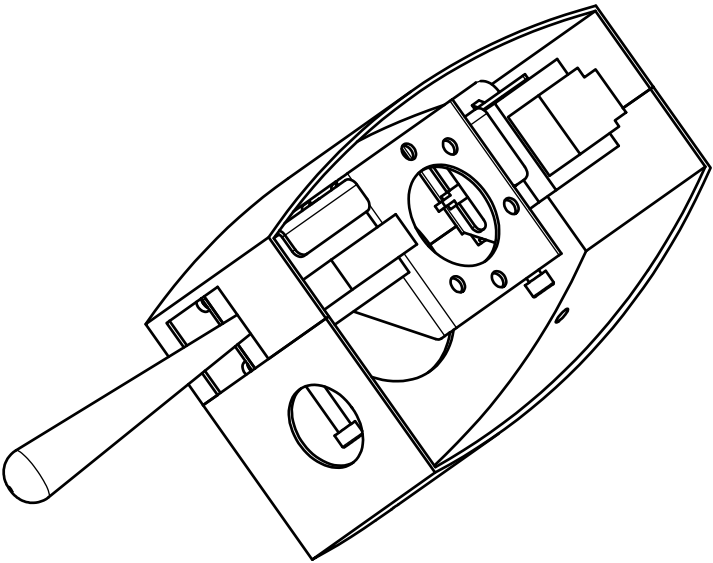
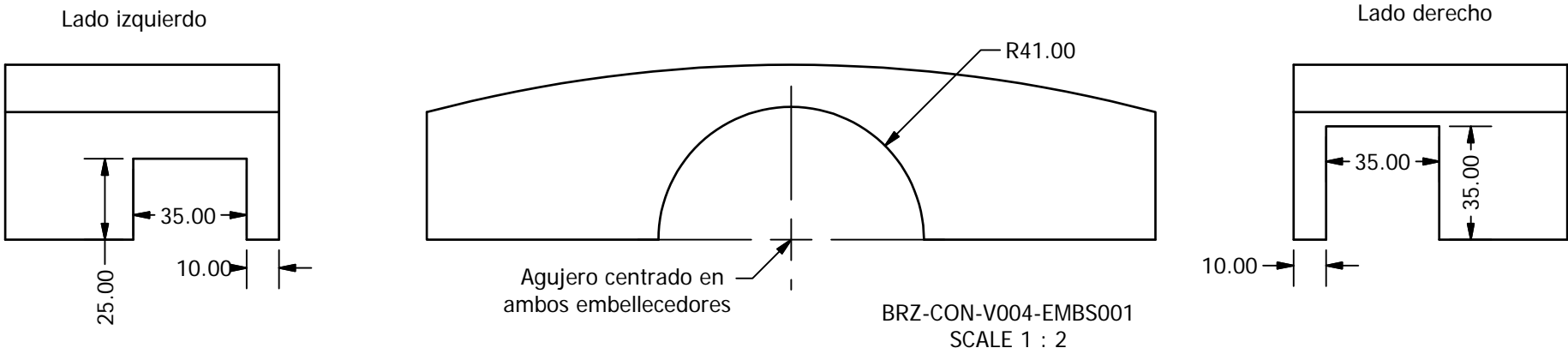
SCALE 1 : 1

DRAWN Adrian Parro	21/10/2013	SIMUMAK		
		Fibra. ProSauto V04		
CHECKED Sergio Torremocha	21/10/2013	DWG NO: BRZ-CON-04-FIB07		
APPROVED		REV 07	SIZE A3	SHEET 31 OF 35

6 5 4 3 2 1

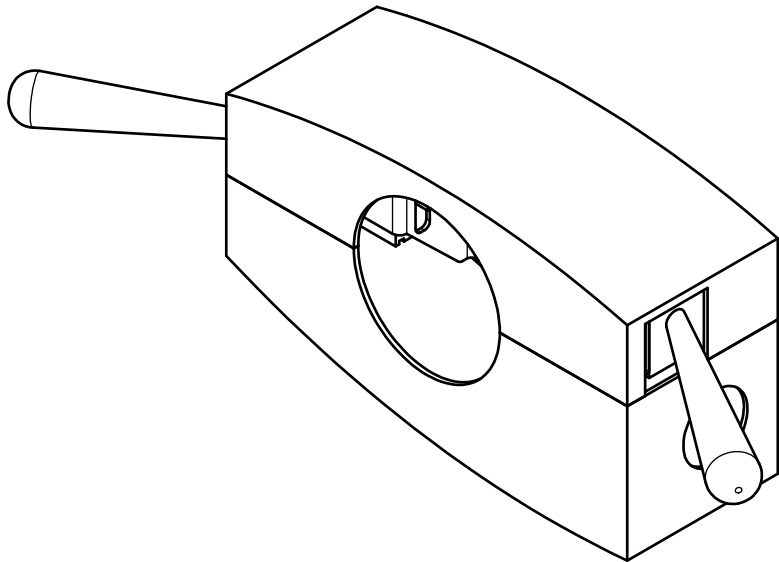
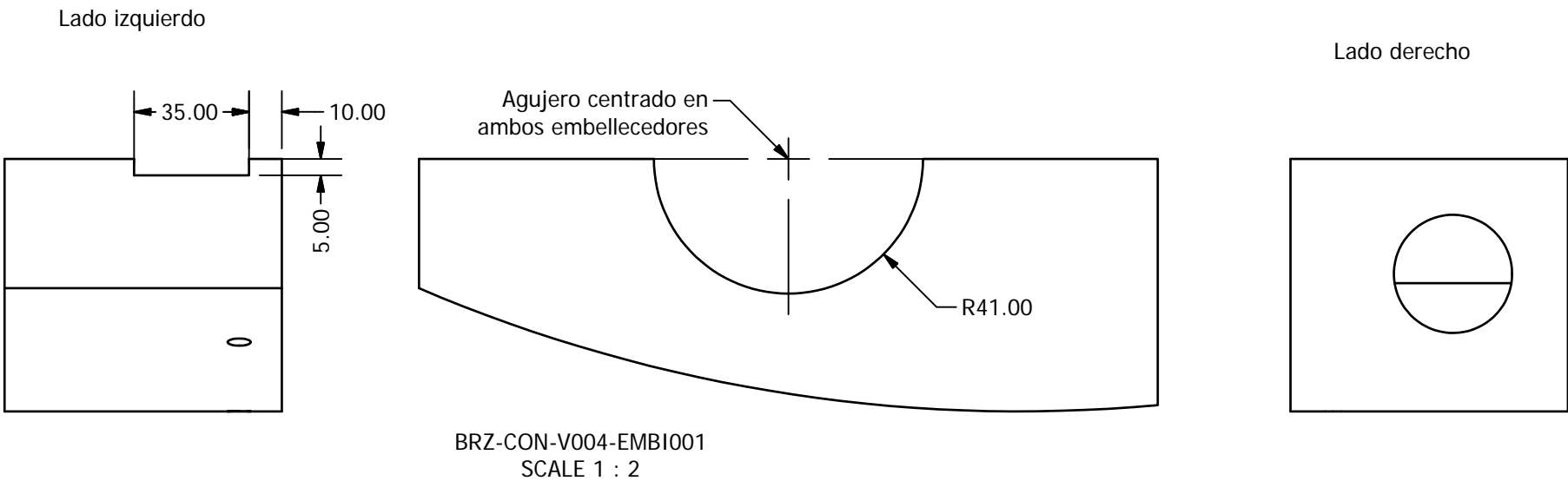
EMBELLECEDORES DE LAS MANETAS DE LA COLUMNA DE DIRECCIÓN

Anotación sobre los calados del embellecedor superior BRZ-CON-V004-EMBS001 ID Ref: 1167



BRZ-CON-V004-MANETAS01
SCALE 1 : 3

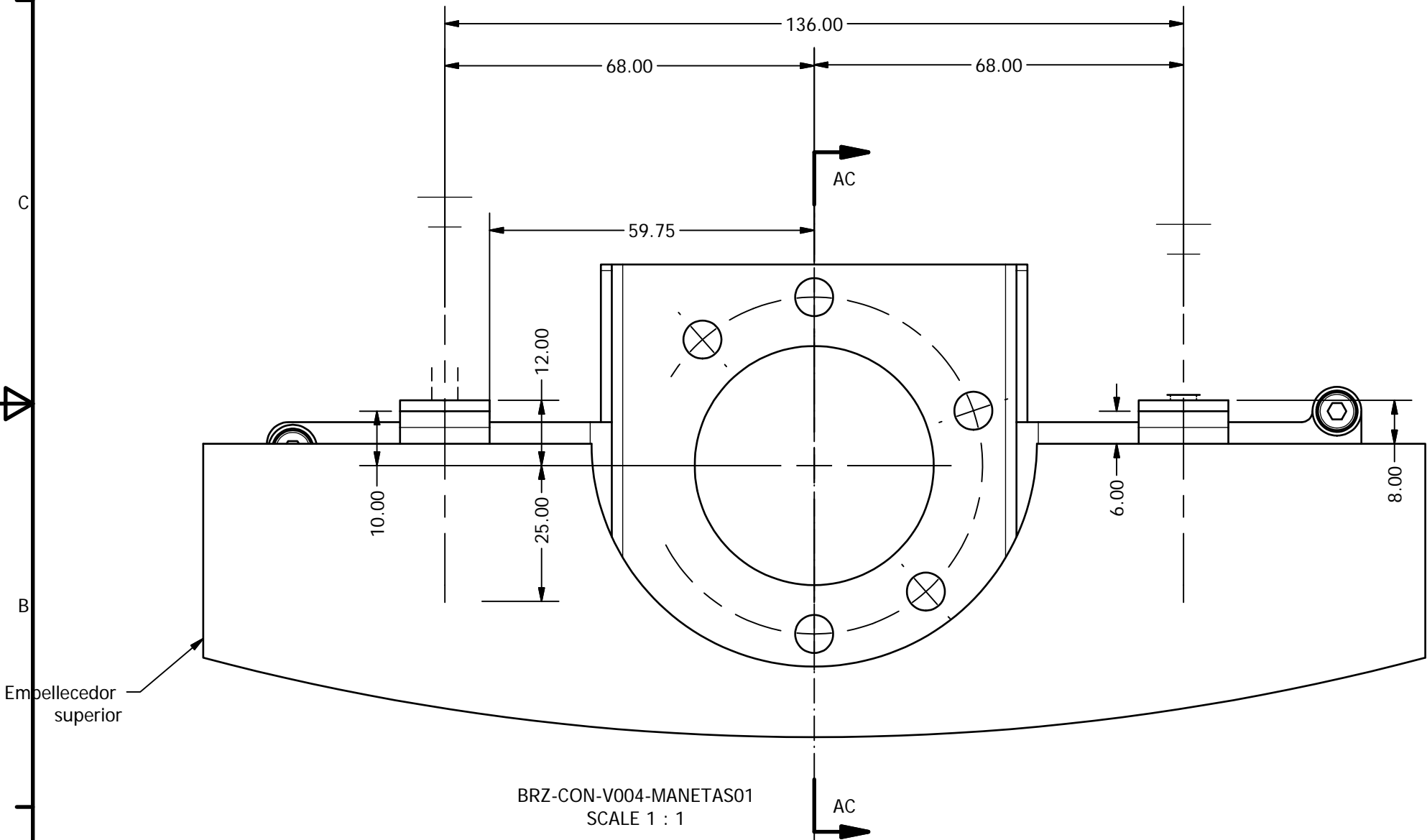
Anotación sobre los calados del embellecedor inferior BRZ-CON-V004-EMBI001 ID Ref: 1168



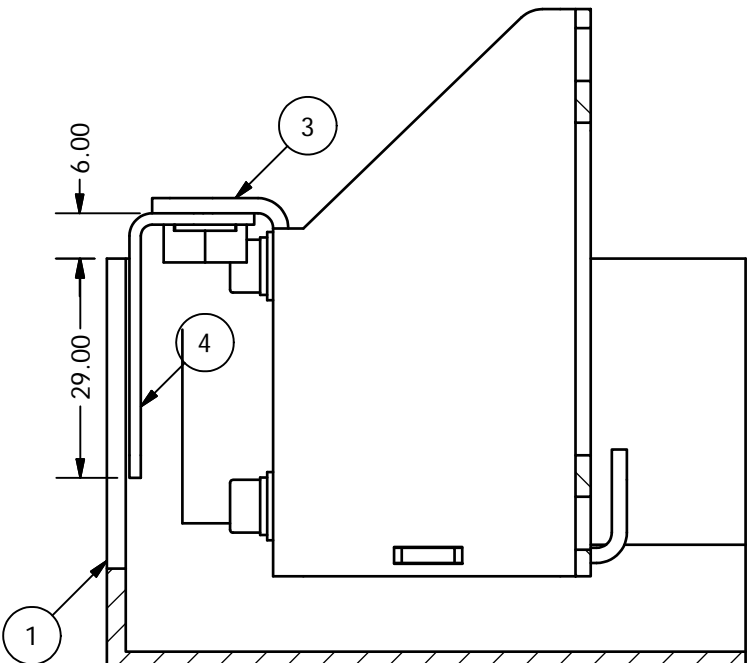
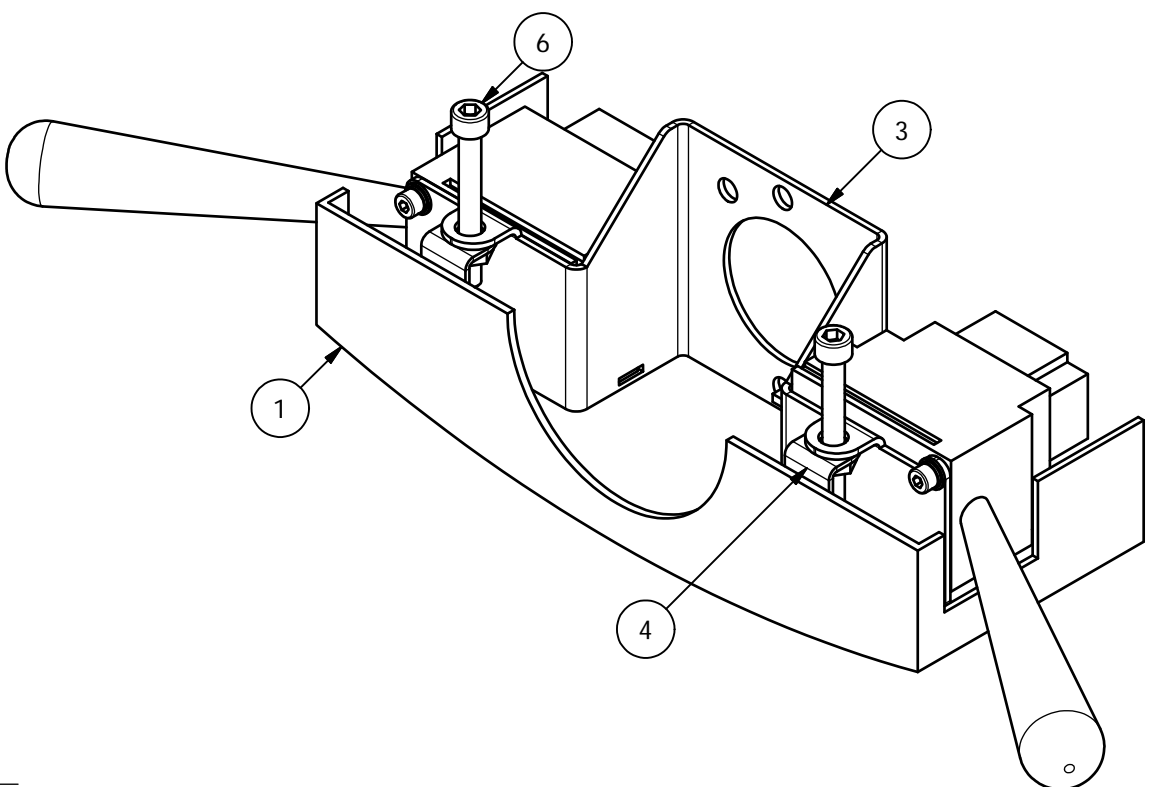
DRAWN Adrian Parro	21/10/2013	SIMUMAK		
		Fibra. ProSauto V04		
CHECKED Sergio Torremocha	21/10/2013	DWG NO: BRZ-CON-04-FIB07		
APPROVED		REV 07	SIZE A3	SHEET 32 OF 35

Enfibrado de las escuadras en los embellecedores

BRZ-CON-V004-MANETAS01



BRZ-CON-V004-MANETAS01
SCALE 1 : 1

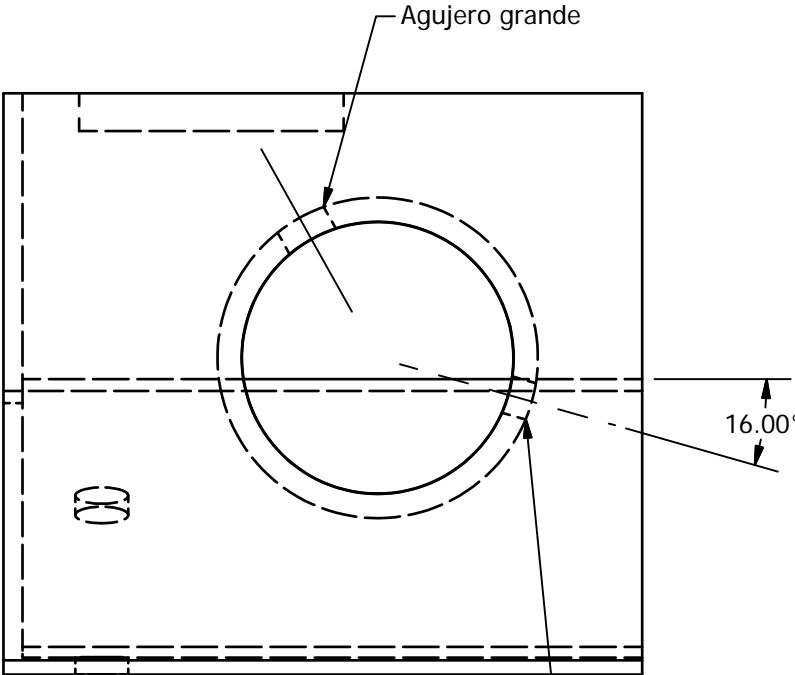
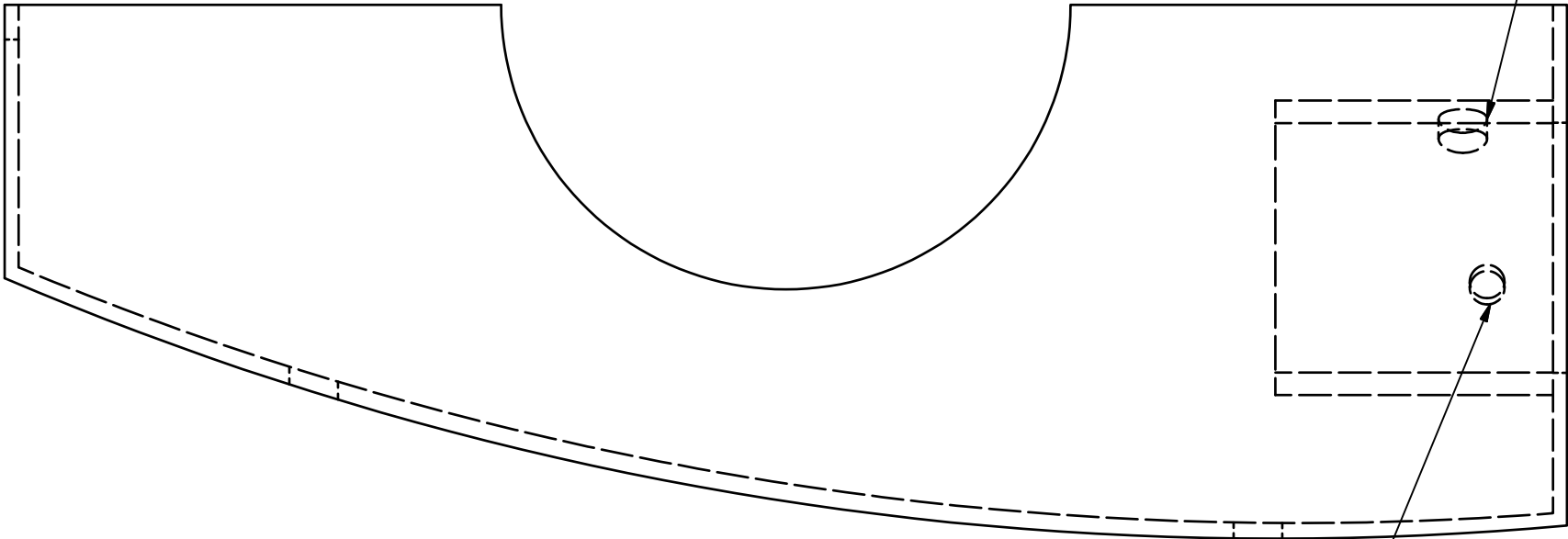
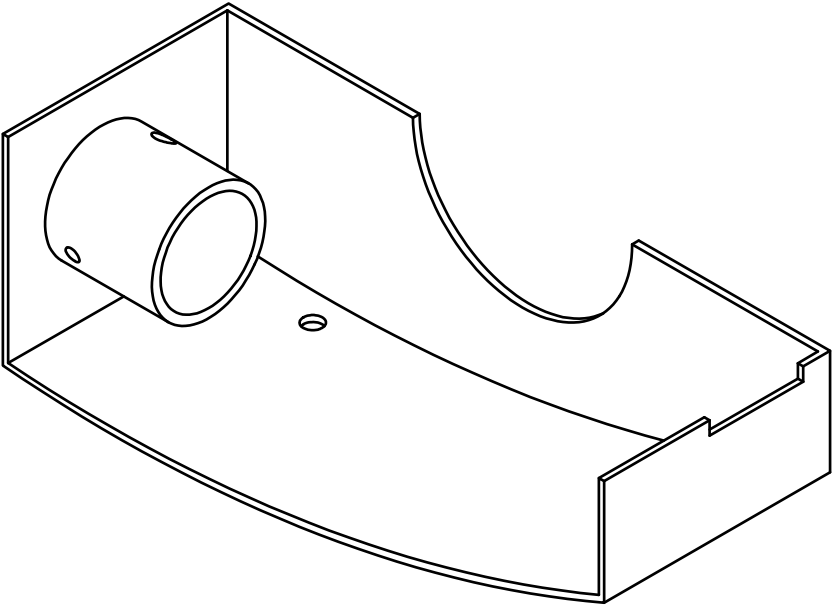
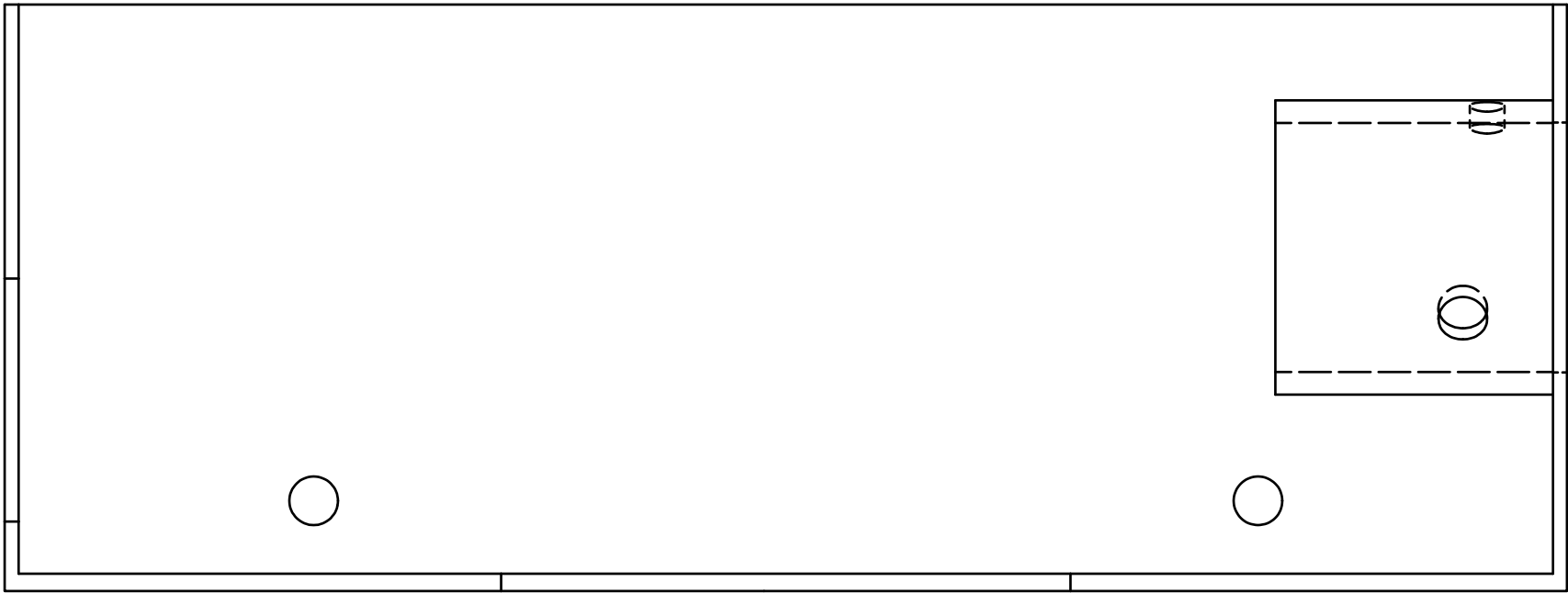


SECTION AC-AC
SCALE 1 : 1

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BRZ-CON-V004-EMBS001	ID Ref. 1167 Embellecedor superior soporte manetas
2	1	BRZ-CON-V004-EMBI001	ID Ref. 1168 Embellecedor inferior soporte manetas
3	1	SPMAN-CONJA-01	Soporte de manetas
4	2	SPMAN-SESCU-01	ID Ref: 1253 . Conjunto soldado escuadra para fijación soporte de manetas
6	2	DIN 912 - M6 x 50	Cylinder Head Cap Screw

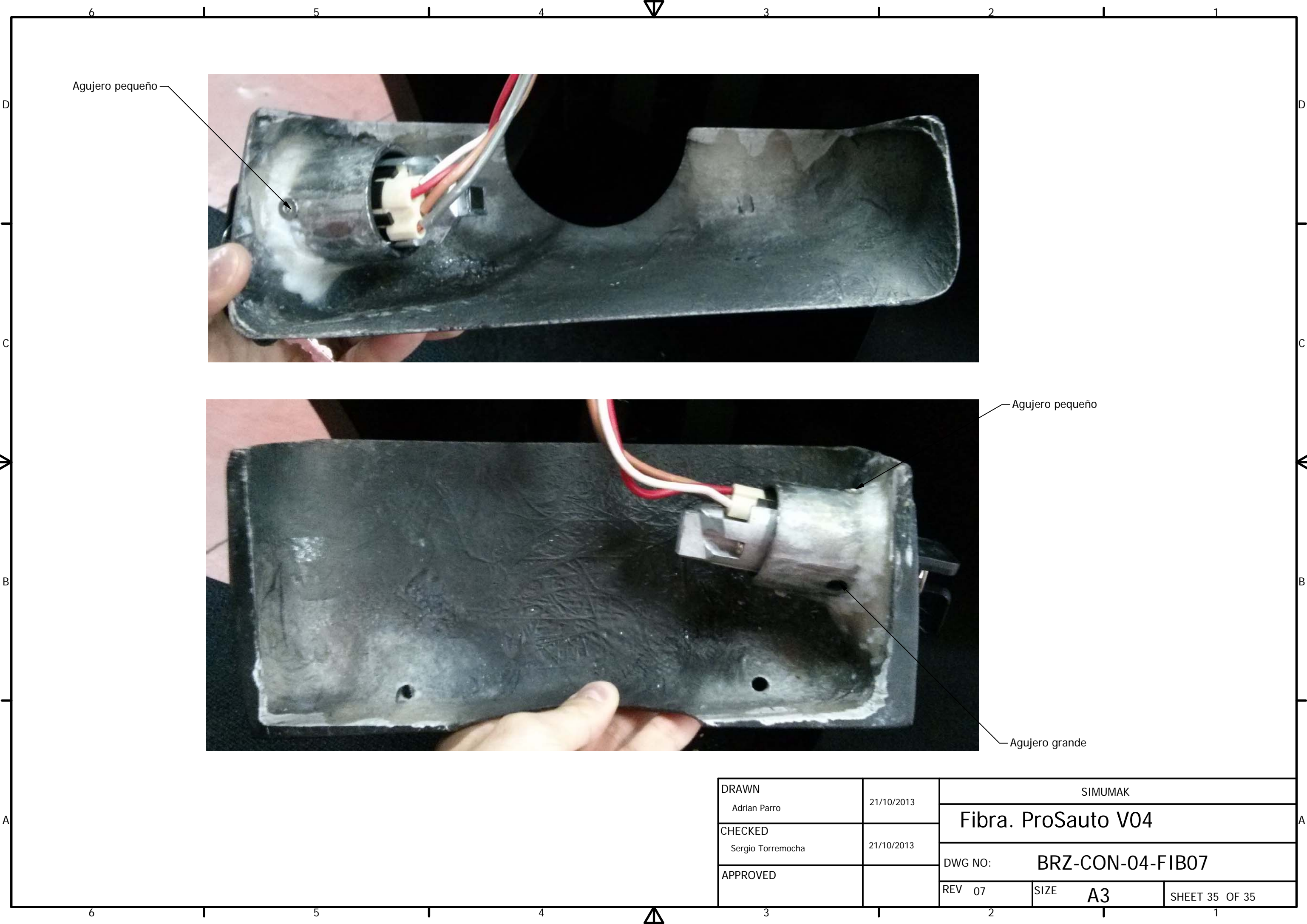
DRAWN Adrian Parro	21/10/2013	SIMUMAK	
		Fibra. ProSauto V04	
CHECKED Sergio Torremocha	21/10/2013	DWG NO: BRZ-CON-04-FIB07	
APPROVED		REV 07	SIZE A3
		SHEET 33 OF 35	

Esquema de enfibrado del soporte del clausor
(CDR-AU-V025-SPCLAU001)



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BRZ-CON-V004-EMBI001	ID Ref: 1168 . Embellecedor inferior soporte de manetas
2	1	CDR-AU-V025-SPCLAU001	ID Ref: 1218 . Soporte del clausor. Tubo de De=42.4, Di=35.9
	6		y $\phi = 3.25$

DRAWN Adrian Parro	21/10/2013	SIMUMAK	
		Fibra. ProSauto V04	
CHECKED Sergio Torremocha	21/10/2013	DWG NO: BRZ-CON-04-FIB07	
APPROVED		REV 07	SIZE A3
		SHEET 34 OF 35	



DRAWN	21/10/2013	SIMUMAK		
Adrian Parro		Fibra. ProSauto V04		
CHECKED	21/10/2013	DWG NO: BRZ-CON-04-FIB07		
Sergio Torremocha		REV 07	SIZE A3	SHEET 35 OF 35
APPROVED				