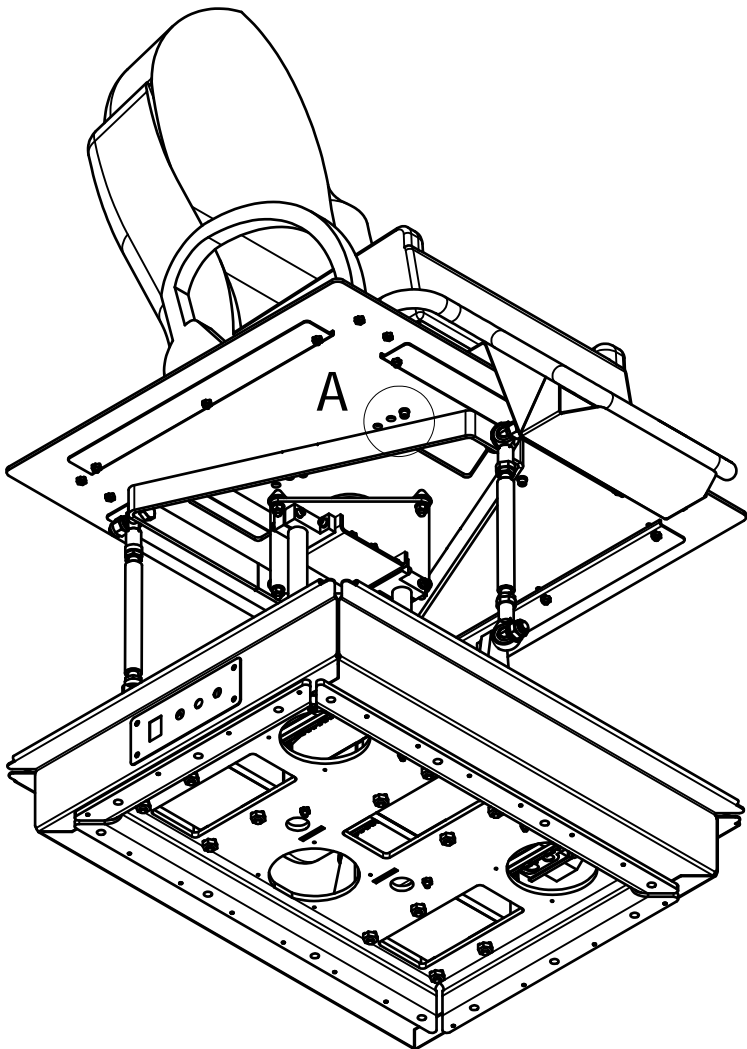
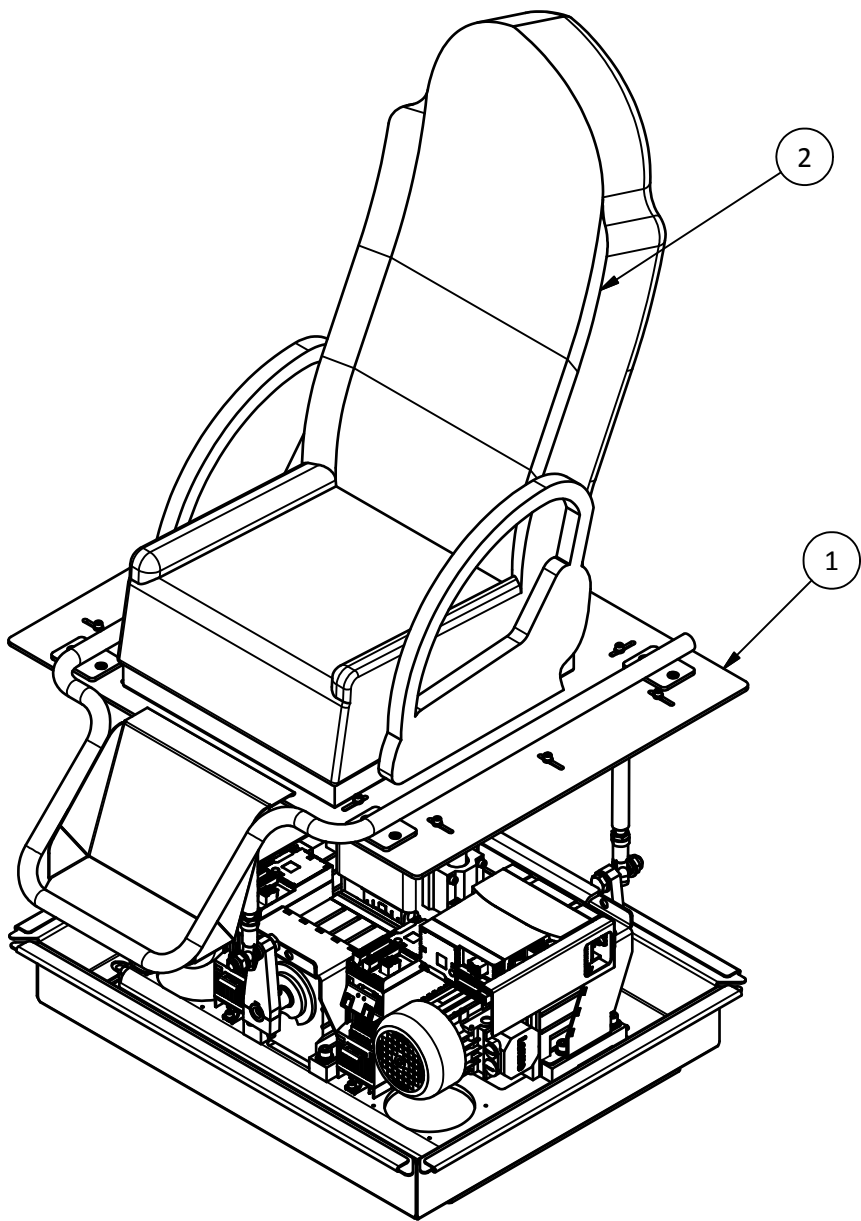
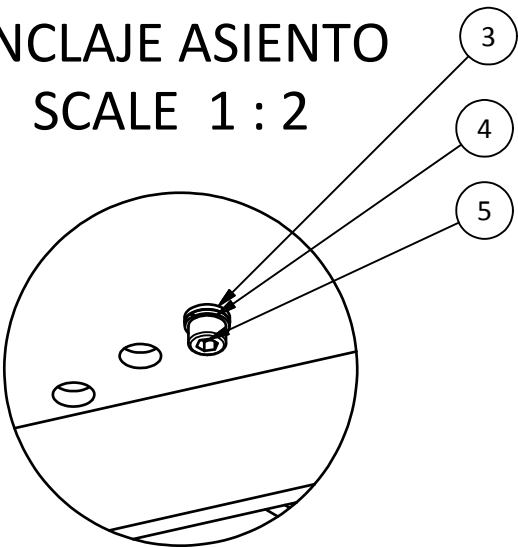


PLANO ENSAMBLAJE
SMK_3DOF120MS
SCALE 1:10



DETALLE A
ANCLAJE ASIENTO
SCALE 1 : 2



ITEM	QTY	PART NUMBER	DESCRIPTION	MASS (kg)
1	1	3DF-ASI-V016-GEN003	Plataforma 3dof asiento, montaje general	116,16
2	1	asiento	ASIENTO PRIMUS	17
3	4	DIN 125 - A 6,4	Washer	0
4	4	DIN 128 - A6	Spring Washer	0
5	4	DIN 912 - M6 x 40	Hexagon Socket Head Cap Screw	0,01

SCALE:



Planos Ensamblaje
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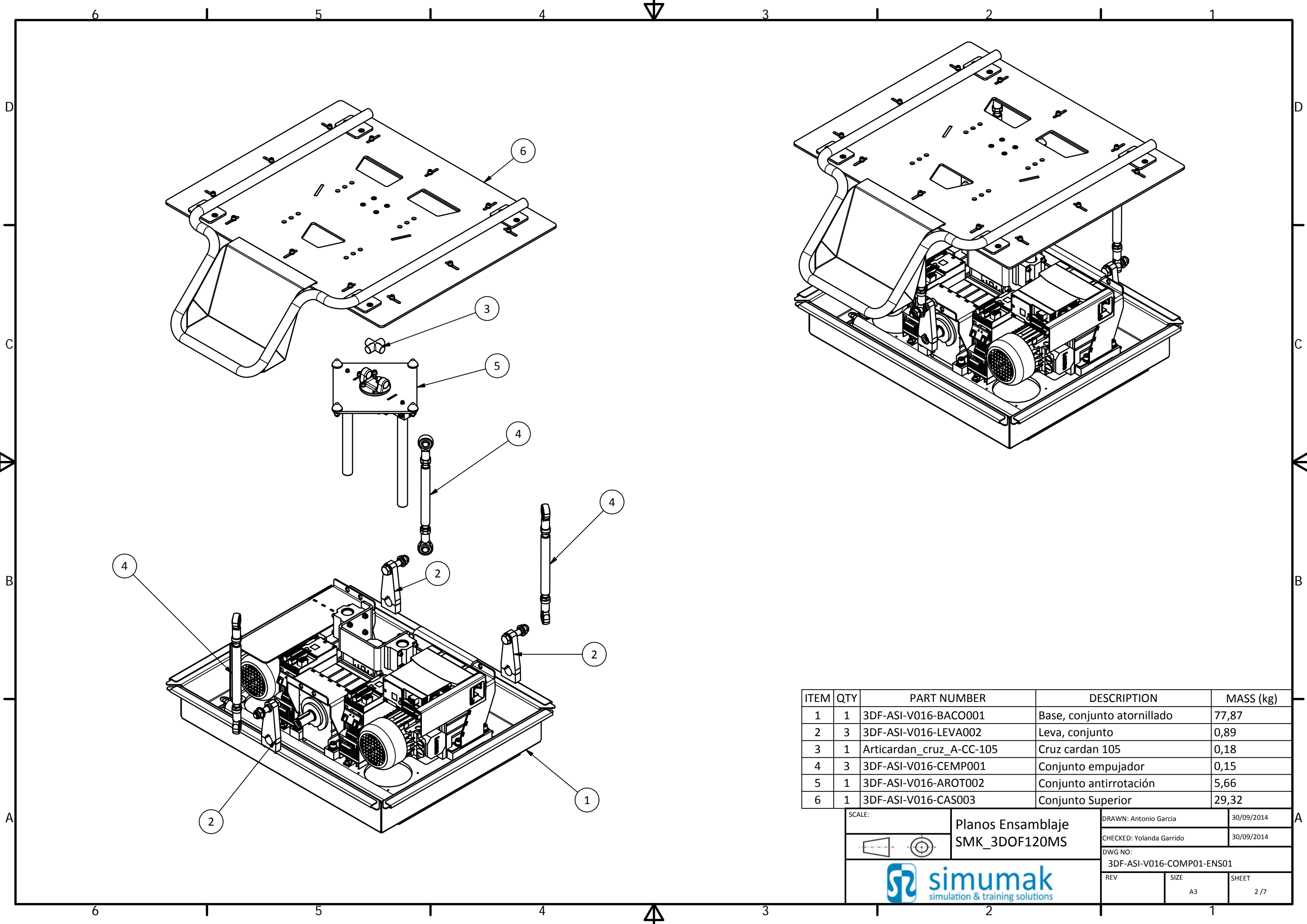
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ITEM	QTY	PART NUMBER	DESCRIPTION	MASS (kg)
1	1	3DF-ASI-V016-BACO001	Base, conjunto atornillado	77,87
2	3	3DF-ASI-V016-LEVA002	Leva, conjunto	0,89
3	1	Articardan_cruz_A-CC-105	Cruz cardan 105	0,18
4	3	3DF-ASI-V016-CEMP001	Conjunto empujador	0,15
5	1	3DF-ASI-V016-AROT002	Conjunto antirrotación	5,66
6	1	3DF-ASI-V016-CAS003	Conjunto Superior	29,32

SCALE:



Planos Ensamblaje
SMK_3DOF120MS

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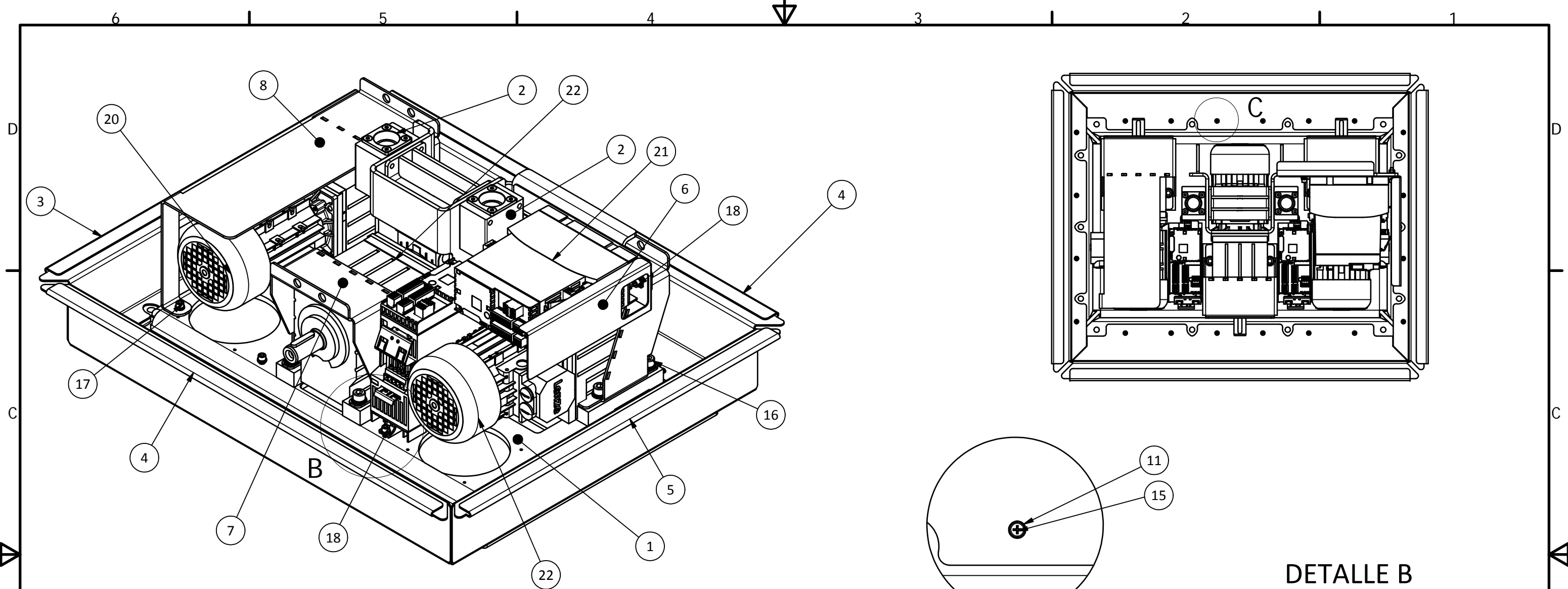
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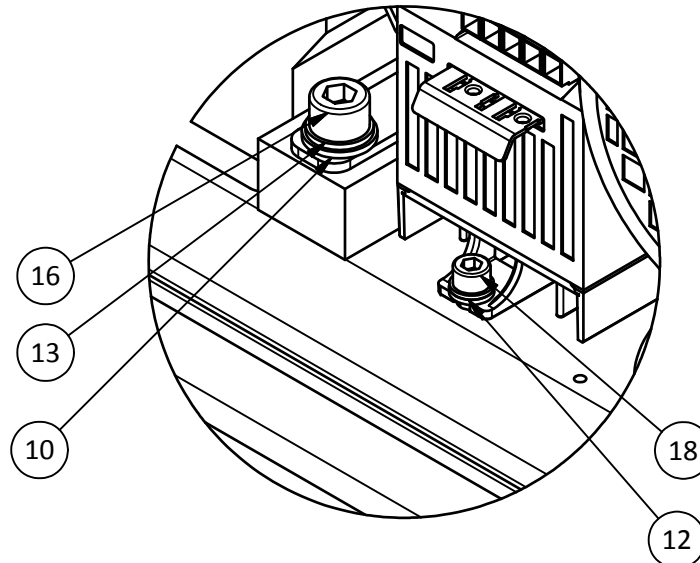
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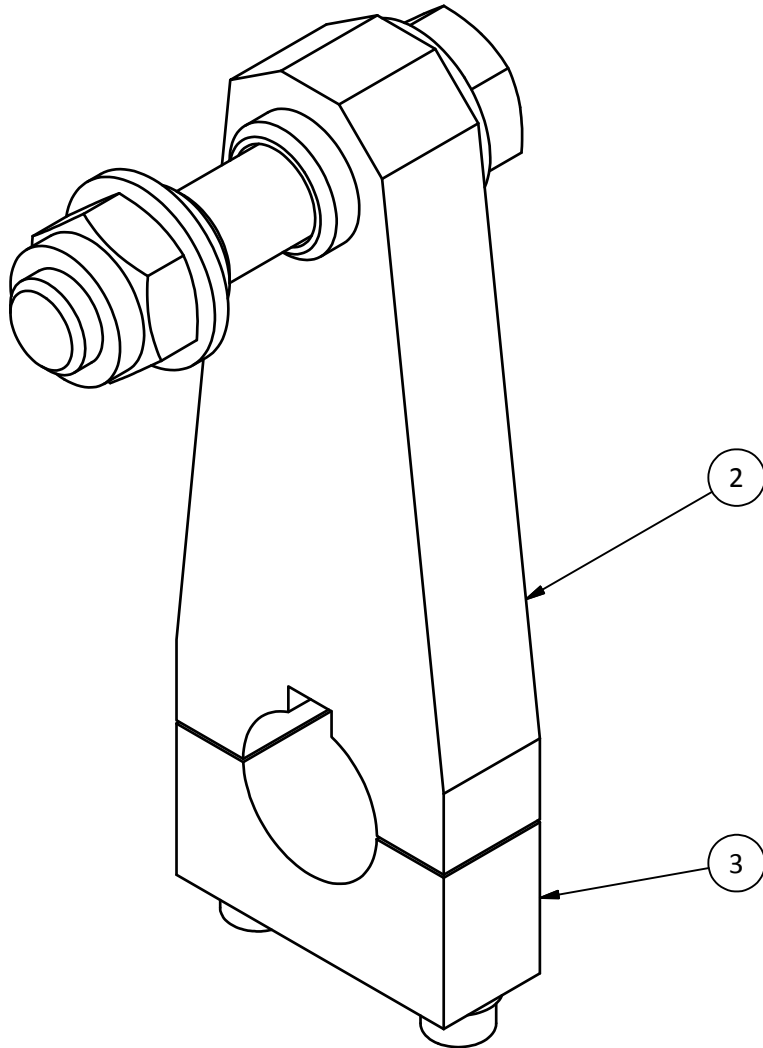
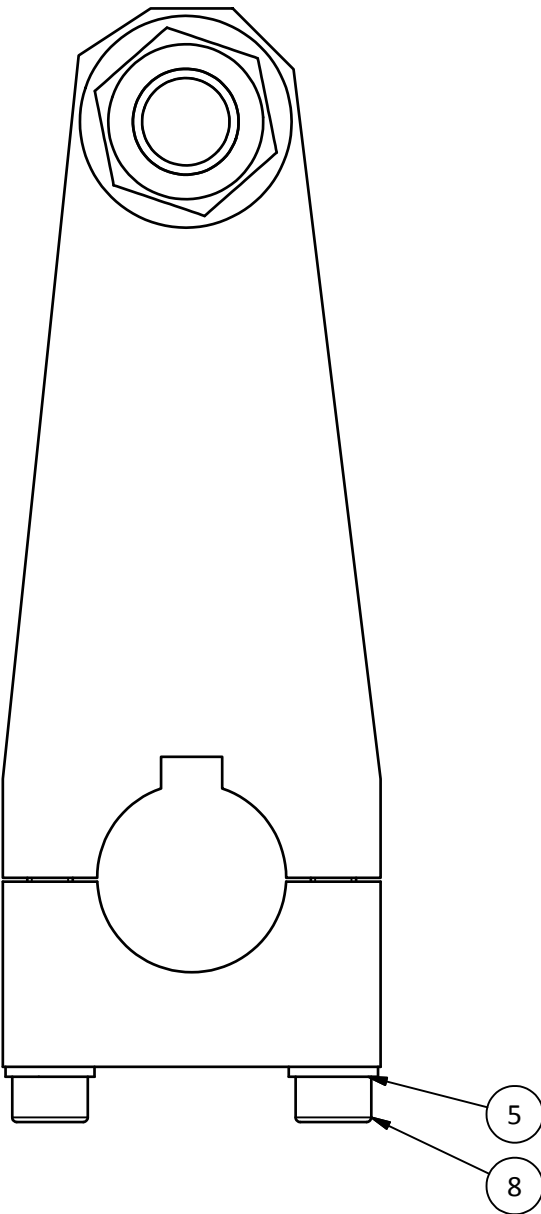
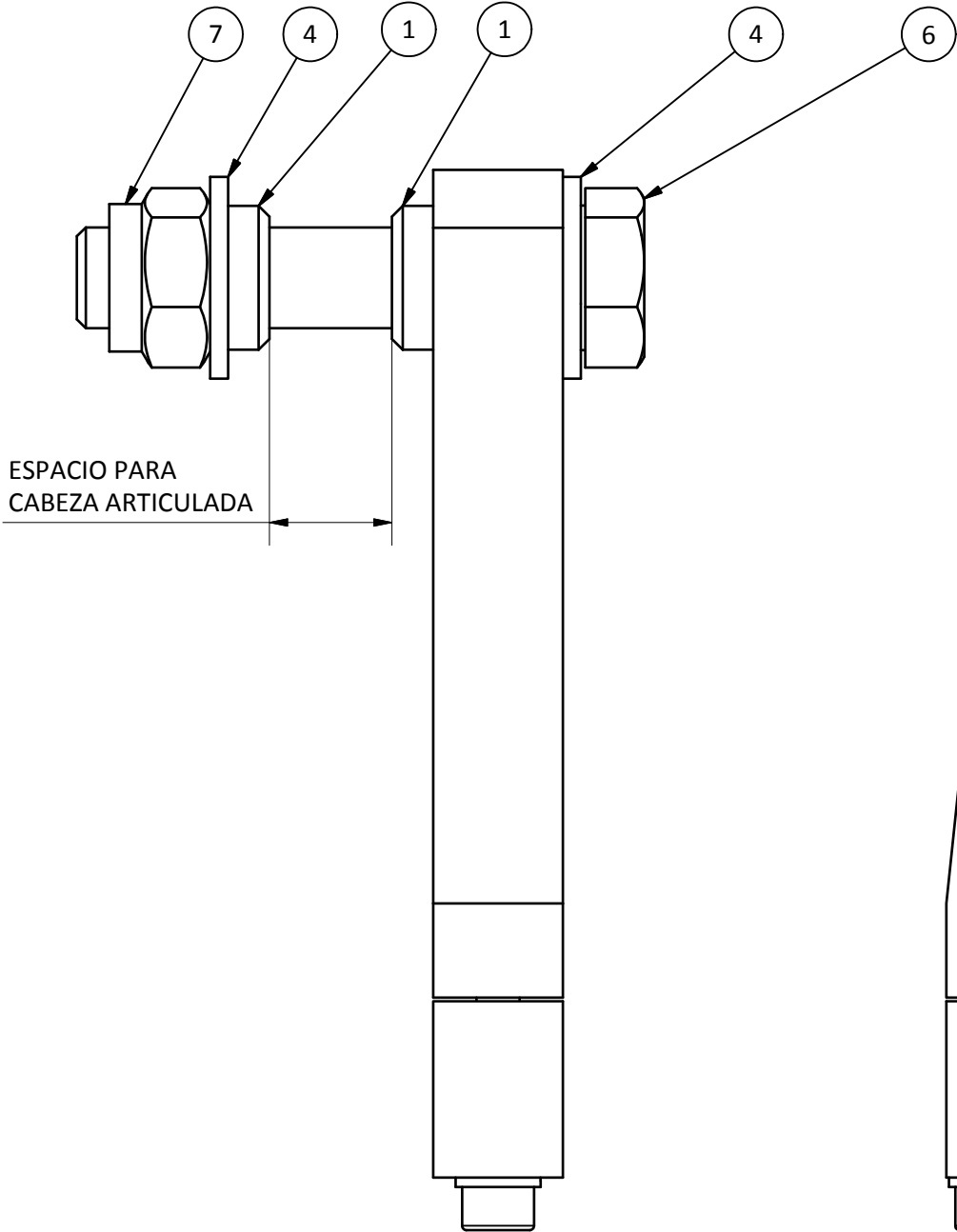
ITEM	QTY	PART NUMBER	DESCRIPTION	MASS (kg)
1	1	3DF-ASI-V016-BASOTEST002	Base. Conjunto soldado, acabado negro texturado	25,2
2	2	3DF-ASI-V016-CAS004		1,34
3	1	3DF-V016-BFYC002	Caja - Parte corta - Chapa 2mm	1,54
4	2	3DF-V016-BFYC003	Caja - Parte larga - Chapa 2mm	2,56
5	1	3DF-V016-BFYC004	Caja - Parte corta - Chapa 2mm	1,7
6	1	3DF-V016-CUVA001	Cubrevariador. Chapa protectora 1,5mm	0,44
7	2	3DF-V016-SPFC001	Soporte fin de carrera, chapa 3mm plegada, acabado negro texturado	1,06
8	1	3DF-V016-SPFC002	Soporte fin de carrera, chapa 3 mm plegada	1,96
9	1	3DF-V016-TCPW001	Caja tapa conectores - Chapa 1mm	0,11
10	12	DIN 125 - A 10,5	Washer	0
11	20	DIN 125 - A 4,3	Washer	0
12	9	DIN 125 - A 6,4	Washer	0
13	12	DIN 128 - A10	Spring Washer	0
14	7	DIN 128 - A6	Spring Washer	0
15	20	DIN 7380 - M4 x 12	Pan head screw with type H cross recess - product grade A	0
16	12	DIN 912 - M10 x 50	Hexagon Socket Head Cap Screw	0,04
17	1	DIN 912 - M6 x 20	Hexagon Socket Head Cap Screw	0,01
18	6	DIN 912 - M6 x 25	Hexagon Socket Head Cap Screw	0,01
19	2	DIN 933 - M6	Hexagon nuts, style 1 - Product grades A and B	0
20	1	GST05-2M VBR 063C42 - bornes izquierda		12
21	3	MA 8400 VHCE	ID Ref: 18 . Variador Lenze	1,7
22	2	PRODUCT_ID_1		12

DETALLE C
SCALE 1 : 2

DETALLE B
ANCLAJE DE MOTORES
SCALE 1:2





ENSAMBLAJE LEVA




ITEM	QTY	PART NUMBER	DESCRIPTION	MASS (kg)
1	2	3DF-V016-CASQ001	Casquillo acero inoxidable	0,01
2	1	3DF-V016-LEVE002	Leva	0,57
3	1	3DF-V016-LEVF002	Leva, fijación	0,13
4	2	DIN 125 - A 15	Washer	0,01
5	2	DIN 128 - A6	Spring Washer	0
6	1	DIN 933 - M14 x 70	Hex-Head Bolt	0,11
7	1	DIN 985 - M14	Hex Nut	0,03
8	2	ISO 4762 - M6 x 45	Hexagon Socket Head Cap Screw	0,01

SCALE:



Planos Ensamblaje
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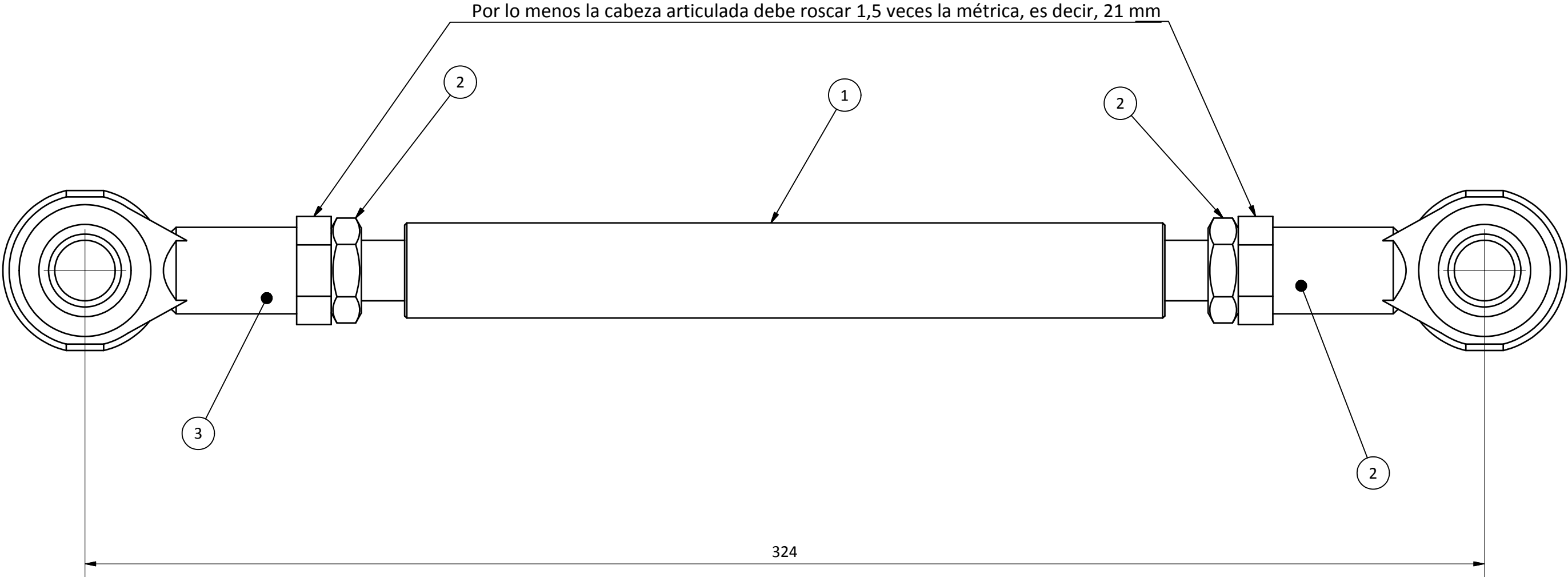
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ENSAMBLAJE EMPUJADOR



ITEM	QTY	PART NUMBER	DESCRIPTION	MASS (kg)
1	1	3DF-ASI-V016-EMP001	Empujador	0,08
2	2	ISO 4035 - M14	Hexagon thin nuts (chamfered) - Product grades A and B	0,01
3	1	SIKAC 14 M	Cabeza articulada SKF Rosca hembra M14. SIKAC 14 M	

SCALE:

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DWG NO:
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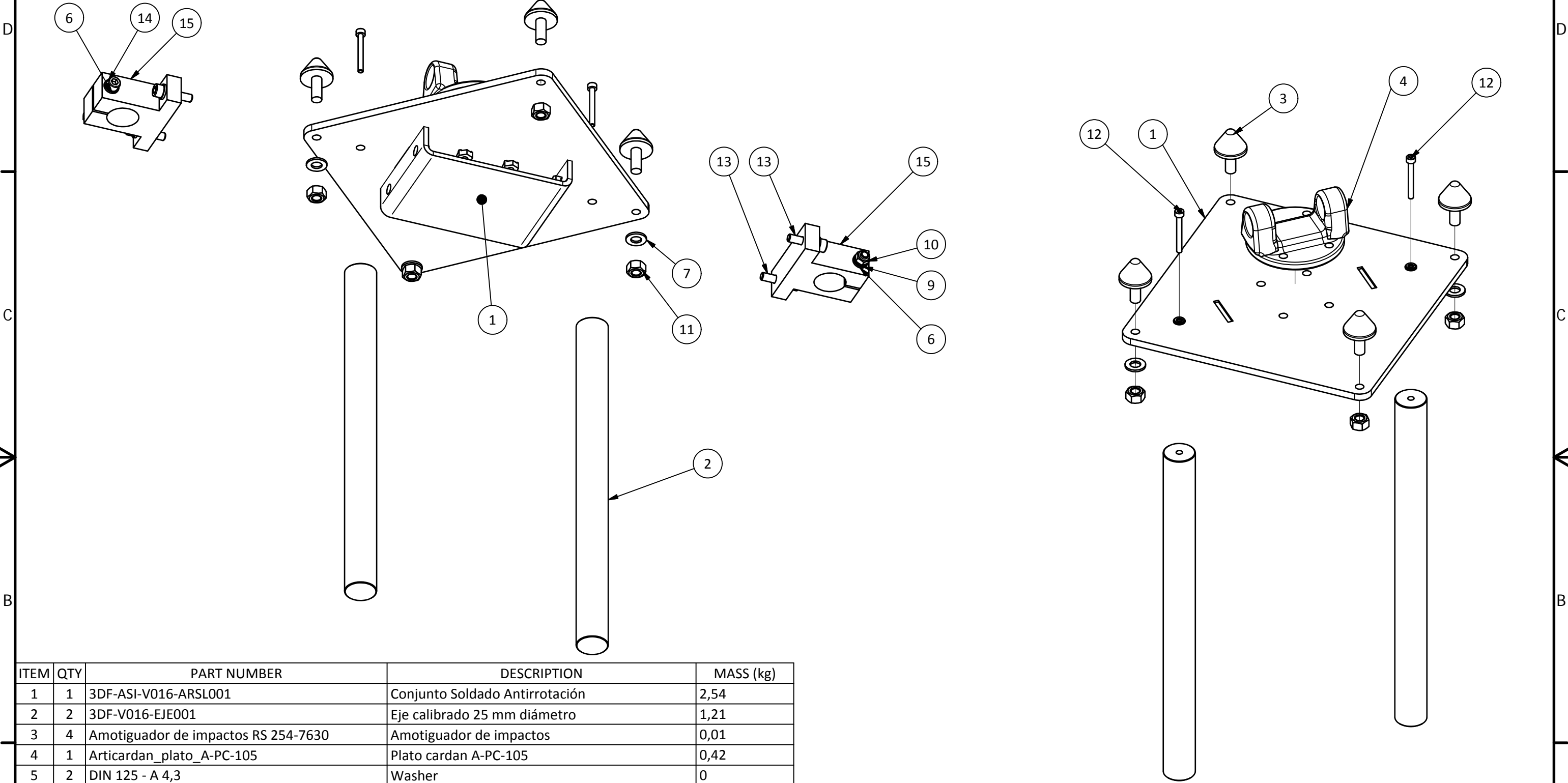
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
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ENSAMBLAJE CONJUNTO ANTIRROTACIÓN




ITEM	QTY	PART NUMBER	DESCRIPTION	MASS (kg)
1	1	3DF-ASI-V016-ARSL001	Conjunto Soldado Antirrotación	2,54
2	2	3DF-V016-EJE001	Eje calibrado 25 mm diámetro	1,21
3	4	Amotiguador de impactos RS 254-7630	Amotiguador de impactos	0,01
4	1	Articardan_plato_A-PC-105	Plato cardan A-PC-105	0,42
5	2	DIN 125 - A 4,3	Washer	0
6	12	DIN 125 - A 6,4	Washer	0
7	4	DIN 125 - A 8,4	Washer	0
8	2	DIN 128 - A4	Spring Washer	0
9	2	DIN 128 - A6	Spring Washer	0
10	2	ISO 4032 - M6	Hexagon nuts, style 1 - Product grades A and B	0
11	4	ISO 4034 - M8	Hexagon nuts - Product grade C	0,01
12	2	ISO 4762 - M4 x 35	Hexagon Socket Head Cap Screw	0
13	8	ISO 4762 - M6 x 25	Hexagon Socket Head Cap Screw	0,01
14	2	ISO 4762 - M6 x 50	Hexagon Socket Head Cap Screw	0,01
15	2	SH25A	Soporte eje ZNT	0,05

SCALE:



Planos Ensamblaje
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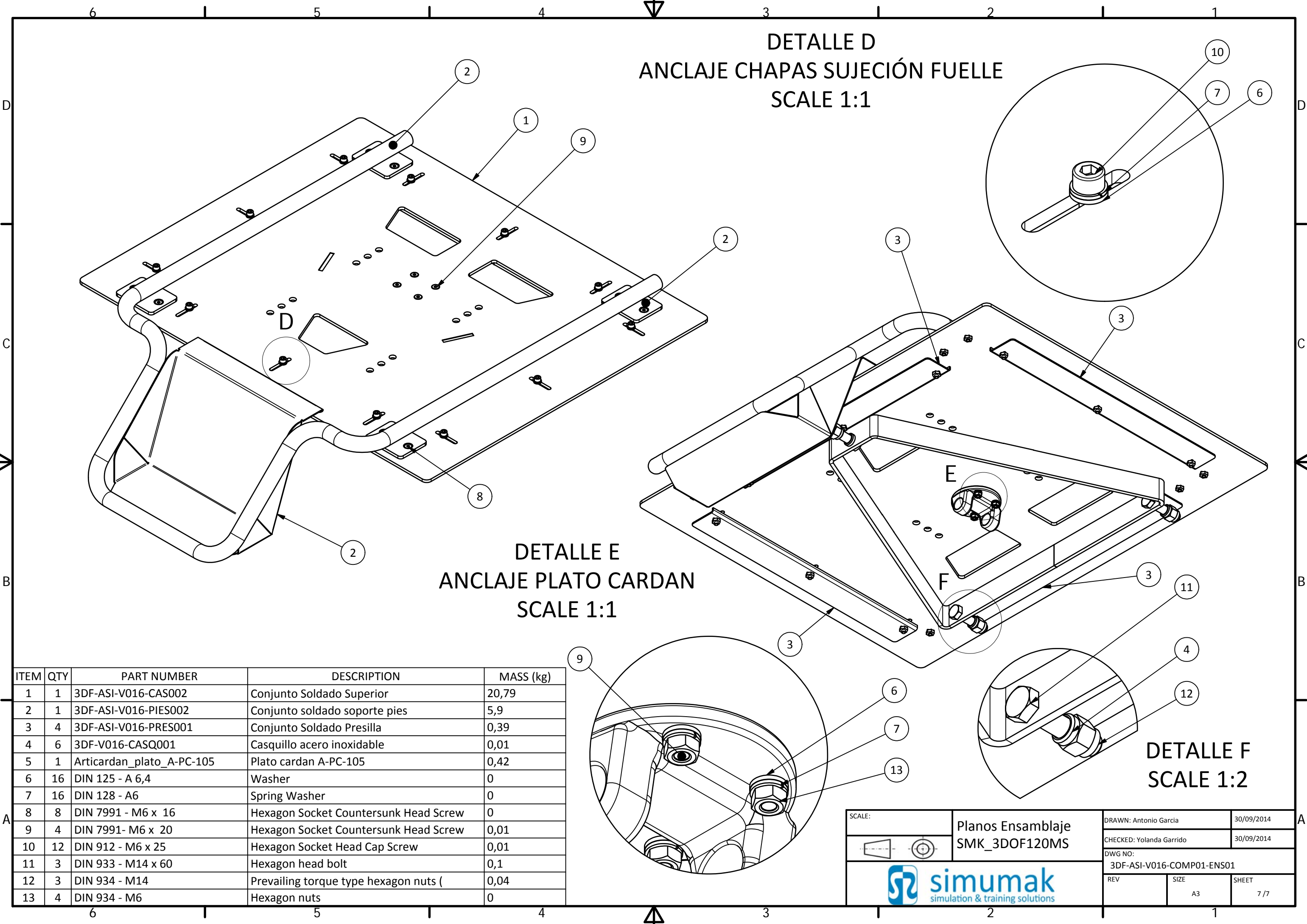
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DETALLE E
ANCLAJE PLATO CARDAN
SCALE 1:1


DETALLE F
SCALE 1:2

ITEM	QTY	PART NUMBER	DESCRIPTION	MASS (kg)
1	1	3DF-ASI-V016-CAS002	Conjunto Soldado Superior	20,79
2	1	3DF-ASI-V016-PIES002	Conjunto soldado soporte pies	5,9
3	4	3DF-ASI-V016-PRES001	Conjunto Soldado Presilla	0,39
4	6	3DF-V016-CASQ001	Casquillo acero inoxidable	0,01
5	1	Articardan_plato_A-PC-105	Plato cardan A-PC-105	0,42
6	16	DIN 125 - A 6,4	Washer	0
7	16	DIN 128 - A6	Spring Washer	0
8	8	DIN 7991 - M6 x 16	Hexagon Socket Countersunk Head Screw	0
9	4	DIN 7991- M6 x 20	Hexagon Socket Countersunk Head Screw	0,01
10	12	DIN 912 - M6 x 25	Hexagon Socket Head Cap Screw	0,01
11	3	DIN 933 - M14 x 60	Hexagon head bolt	0,1
12	3	DIN 934 - M14	Prevailing torque type hexagon nuts (0,04
13	4	DIN 934 - M6	Hexagon nuts	0

SCALE:



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