How to flash the binaries of the ESP32 edition of TCode controller

Extract the zip archive.

(Linux/Mac users <u>click here</u> viewing the the batch content should be simple enough to extract the command needed)

(Windows users)
Run "flash.bat"

Enter the COM port your ESP32 is on. Example: COM12

You should see something like this in the terminal

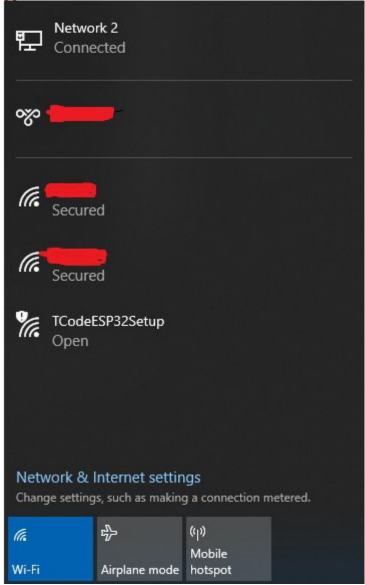
If your ESP32 isn't recognized as a COM port you may need to install the drivers for your USB chip. For micro USB Devkit https://www.silabs.com/developers/usb-to-uart-bridge-vcp-drivers
For USB-C Devkit (CH340) https://learn.sparkfun.com/tutorials/how-to-install-ch340-drivers/all

Now that your image is flashed time to configure the wifi if you wish to do so IMPORTANT! The ESP32 we are using currently is ONLY compatible with 2.4ghz WiFi

You can either configure with the Command line or via the AP mode instructions below.

Reboot the ESP32

Check your available wifi networks



Connect to TcodeESP32Setup (leave connect automatically **unchecked**) No password

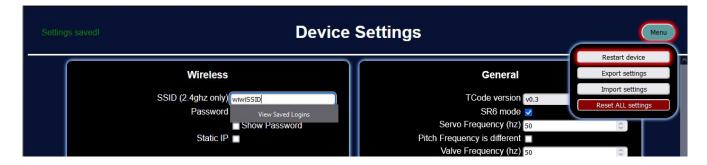
Once connected (It can be slow be patient. About 30 secs or so)



Open your internet browser and navigate to 192.168.1.1 Enter your wifi ssid and password and change the network info if required



And wait for the Settings saved text to appear and the Menu/Restart device buttons will flash...



Click restart device or unplug and re-plug the usb powering the ESP32.

Your device should reboot and connect to the network.

You can verify this by using serial monitor

```
PROBLEMS
           OUTPUT
                    TERMINAL
                                         DEBUG CONSOLE
SPI FAST FLA
INFO: ESP32 Chip model = ESP32-DØWDQ6 Rev 1
INFO: This chip has 2 cores
INFO: Chip ID: 15859308
INFO: Read Settings: /userSettings.json
INFO: Last reset reason: Reset due to power-on event
INFO: Version: ESP32 v0.251b
INFO: Setting up wifi
INFO: Station Mode Started
INFO: Mac: 24:62:AB:F1:FE:6C
INFO: Establishing connection to hex
WARNING: Disconnected from station, attempting reconnection
INFO: Reason: 0
INFO: Unknown reason 0
INFO: Connected to
INFO: IP Address: 192.168.0.95
.INFO: Connected IP: 192.168.0.95
INFO: Starting UDP
INFO: UDP Listening
INFO: Starting web server on port: 80
INFO: Setting up webSocket
hostName: tcode
friendlyName: ESP32 TCode
ESP32 v0.251b
TCode v0.3
Ready!
```

Or by logging into your router and looking for A Device named "TcodeESP32"



You should now be able to access the configuration page from or what ever you type into the Host

Manual lube speed (1-255)	255
Udp port	8000
Host name	tcode
Friendly name	ESP32 TCode

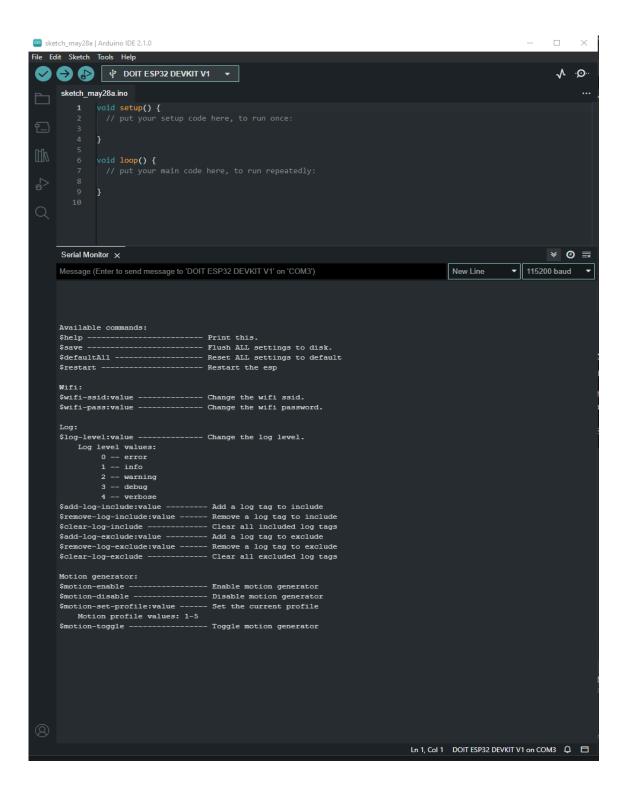
name field on the configuration.

Once you have this IP address you can get into your machine settings via the web browser.

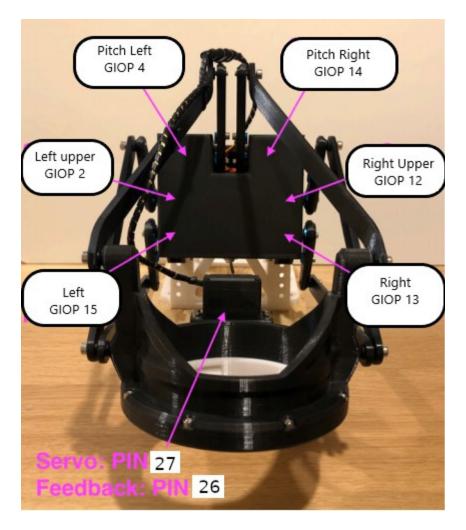
Configure via Serial monitor.

If you can connect to the APMode method above for some reason you can configure some device settings over serial communications including the wifi router login settings.

Connect to the esp32 via Serial monitor in Arduino ide or your app of choice. Enter the command \$help to see a list of available commands.



From here you can view the default pin out and change them if you know what you are doing.



You can also set the default servo zeros. If you are using this in an OSR MAKE SURE YOU UNCHECK "SR6 Mode"

Enjoy your wireless device!

PS.. this release is in its early stages with missing features and bugs. if you find any issues please report them on Github.